



**Office of Facilities Management**  
**DEPARTMENT OF VETERANS AFFAIRS**

**FCA ADD/RELACE MECHANICAL SYSTEMS**  
**JAMES E. VAN ZANDT VA MEDICAL CENTER**

**Bid Documents**

Project No. 503-11-101

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**Project Specification**

September 26<sup>th</sup>, 2011.

**CVA**

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JAMES E. VAN ZANDT VA MEDICAL CENTER, PA  
DEPARTMENT OF VETERANS AFFAIRS PROJECT  
#503-11-101  
BID DOCUMENTS  
9/26/2011

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**SECTION 01-00-00**  
**GENERAL REQUIREMENTS**

**1.1 GENERAL INTENTION**

- A. Contractor shall completely prepare site for building operations, including demolition and removal of existing materials, and furnish labor and materials and perform work for Altoona, VAMC, PA for the "Add/Replace Mechanical Systems" as required by drawings and specifications.
- B. An Engineering firm (Engineer) provided by the contractor will render certain technical services during distribution upgrades to meet all attachments. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer or his duly authorized representative.
- C. Before placement and installation of work subject to tests by testing laboratory retained by Department of Veterans Affairs, the Contractor shall notify the COTR in sufficient time to enable testing laboratory personnel to be present at the site in time for proper taking and testing of specimens and field inspection. Such prior notice shall be not less than three workdays unless otherwise designated by the COTR.
- D. Under the Green Environmental Management System (GEMS), the contractor is required to consider green materials and processes for all materials and processes not otherwise specified or detailed wherever possible and must provide documentation as to why such could not be used if not used. Cost is an acceptable reason to forgo such. All green materials and processes must be documented and submitted to the COTR within 24 hours of use and identified as such.
- E. The contractor shall provide to the COTR the attached DAILY LOG - Formal Contract and DAILY LOG - Safety/ILSM Checklist daily. This daily log is to be filled out by the contractor daily and should also mention what green materials and processes are being used or why such aren't being used and quantify the usage. Weekly payrolls for all personnel (including the general contractor and all subcontractors) performing work at the site will be provided to the Contracting Officer weekly. Once a contractor entity starts work at the VA jobsite, payrolls will need to be submitted for that entity weekly until work for that entity is complete, even if no work is performed.

- F. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access. All contractor and subcontractor employees performing work on site will be required to present two forms of ID, one a driver's license, and the other a Social Security Card or Voter Registration card, complete an application for a VA photo ID badge to be worn at all times while on site, get fingerprinted, get photographed, and have a complete background check performed prior to starting work at the VA Medical Center.
- G. Prior to commencing work, general contractor shall provide proof that an OSHA certified "competent person" (29 CFR 1926.20(b)(2)) will maintain a presence at the work site whenever the general or subcontractors are present. Prior to commencing work at the jobsite, evidence of attendance of the OSHA 30 Hour Safety course shall be provided for this person.
- H. Training:
1. Written documentation is to be provided for each employee of the general contractor and subcontractors that indicates that the employee has competency safety training relevant to the work that the employee will be performing. This documentation will be signed by the employing general contractor or subcontractor.
  2. Submit this documentation of all such employees for approval before the start of work.
- I. All contractor persons performing work at the VA will have wages meeting Davis Bacon or Prevailing Wage for Blair County.
- J. Payment and performance bonds shall be required for this project and included with the cost proposal to do the project.
- K. Prior to starting any work at the VAMC, all contractor and subcontractor employees will view four videos, one on safety, one on infection control, one on privacy, and one on hand washing. Each employee will be required to pick up an infection control orientation booklet. The completion of these items will be documented by the contractor for each employee.
- L. The scope of the project includes but is not limited to all items as listed in specification section 01-00-00 paragraph 1.2. Refer to contract documents for complete description of work.



## 1.2 STATEMENT OF BID ITEM(S)

Refer to Block-17 of SF-1442 and the Bid Schedule, Continuation of Block 17 of SF 1442."

- A. ITEM I, GENERAL CONSTRUCTION: Add/Replace mechanical systems as shown on the construct documents in Building No. 1. Work includes general construction, alterations, modifications of roads, walks, grading, and retaining walls, drainage, mechanical and electrical work, utility systems, necessary removal of existing structures and construction and certain other items.
- B. ALTERNATE NO. 1: Add one cooling tower, associated piping and controls, etc. Provide 800 ton chiller in lieu of 400 ton chiller, piping and associated controls, etc.
- C. ALTERNATE No. 2: Add AHU-1, 2 & Temp. units (24,500 cfm & 12,000 cfm capacity), duct work, piping and associated controls, etc.
- D. ALTERNATE No. 3: Replace existing condenser water supply and return piping (above grade and below grade). Provide heat exchanger, pumps, piping and associated controls, etc.
- E. ALTERNATE No. 4: Modification of the 4<sup>th</sup> floor exhaust systems, duct work and associated controls, etc.

## 1.3 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

- A. Additional sets of drawings and specifications may be made by the Contractor, at Contractor's expense, from electronic files on the solicitation package.

## 1.4 FIRE SAFETY

- A. Applicable Publications: Publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.
  - 1. American Society for Testing and Materials (ASTM)
    - E84-1998.....Surface Burning Characteristics of Building Materials
  - 2. National Fire Protection Association (NFPA):
    - 10-1998.....Standard for Portable Fire Extinguishers
    - FCLCH-30-2000.....Flammable and Combustible Liquids Code
    - 51B-1999.....Standard for Fire Prevention During Welding, Cutting and Other Hot Work
    - 70-2000.....National Electrical Code
    - 241-2000.....Standard for Safeguarding, Alteration, and Demolition Operations
  - 3. Fire Safety Plan: Establish and maintain a fire protection program in accordance with 29 CFR 1926. Prior to start of

work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to COTR for review. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the general contractor's competent person per OSHA requirements. This briefing shall include information on the project limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, etc. Documentation shall be provided to the COTR that individuals have undergone contractor's safety briefing.

- C. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).
- E. Temporary Partitions (if needed; i.e., if fire and smoke barriers are to be compromised as a result of this project):
  - 1. Install and maintain temporary partitions to provide smoke-tight separations between and adjoining areas. Construct partitions of gypsum board on both sides of metal steel studs. Extend the partitions through suspended ceilings to floor slab deck or roof. Seal joints and penetrations. At door openings, install Class C,  $\frac{3}{4}$  hour fire/smoke rated doors with self-closing devices.
  - 2. Install fire-rated temporary partitions to maintain integrity of existing exit stair enclosures, exit passageways, fire-rated enclosures of hazardous areas, horizontal exits, smoke barriers, vertical shafts and openings enclosures.
  - 3. Close openings in smoke barriers and fire-rated to maintain fire ratings. Seal penetrations with listed through-penetration firestop materials in accordance with Section 07270, FIRESTOPPING SYSTEMS.
- F. Temporary Heating and Electrical (if needed): Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.
- G. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with COTR.

- H. Egress Routes: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to COTR.
- I. Fire Extinguishers (if fire & smoke barriers are compromised): Provide and maintain extinguishers in areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.
- J. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
- K. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with COTR. All existing or temporary fire protection systems (fire alarms, sprinklers) located in areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the COTR.
- L. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with COTR.
- M. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with COTR. Obtain permits from facility Safety Officer at least 48 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.
- N. Fire Hazard Prevention and Safety Inspections: Inspect entire area weekly. Coordinate with, and report findings and corrective actions weekly to COTR.
- O. Smoking: Smoking is prohibited in and adjacent to areas inside existing buildings and additions. In separate and detached buildings, smoking is prohibited except in designated smoking rest areas.
- P. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.
- Q. Perform other, alteration and demolition operations in accordance with 29 CFR 1926.
- R. If required, submit documentation to the COTR that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.
- S. Interim Life Safety Measures shall be implemented by the contractor according to the requirements listed at the end of this section entitled INTERIM LIFE SAFETY MEASURES (Facilities

Department Memorandum, dated April 15, 1998), along with all three (3) attachments: ATTACHMENT 1 - INTERIM LIFE SAFETY MEASURES EVALUATION SHEET; ATTACHMENT 2 - INTERIM LIFE SAFETY MEASURES; ATTACHMENT 3 - DESCRIPTION OF INTERIM LIFE SAFETY MEASURES USED.

- T. Certificates of competencies shall be provided for "all" contractor staff on site prior to staff working on site that indicate staff are competent to perform the work performed.

#### **1.5 OPERATIONS AND STORAGE AREAS**

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer or COTR. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.
- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.
- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

(FAR 52.236-10)

- D. Working space and space available for storing materials shall be as determined by the COTR.
- E. Workmen are subject to rules of Medical Center applicable to their conduct.

- F. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during work, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by COTR where required by limited working space.
1. Do not store materials and equipment in other than assigned areas.
  2. Schedule delivery of materials and equipment to immediate working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Medical Center areas required to remain in operation.
  3. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.
- G. Phasing: To insure such executions, Contractor shall furnish the COTR with a schedule of approximate phasing dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the COTR two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such phasing dates to insure accomplishment of this work in successive phases mutually agreeable to Medical Center Director, COTR and Contractor.
- H. Building No. 1 will be occupied during performance of work. Any interruption of service is to be minimized to only starting at 4:30 P.M. EST on Friday and continuing around the clock until service is resumed, but no longer than the following Monday at 7 A.M. EST.
- I. Outdoor Fence (if needed): Before operations begin, Contractor shall provide a chain link outdoor fence, 2100 mm (seven feet) minimum height, around the staging area(s) approved in detail by the COTR. Provide gates as required for access with necessary hardware, including hasps and padlocks. Core and keying shall be provided by COTR. Fasten fence fabric to terminal posts with tension bands and to line posts and top and bottom rails with tie

- wires spaced at maximum 15 inches. Bottom of fences shall extend to one inch above grade. Remove the fence when directed by COTR.
- J. When the Contractor is allowed in a building, Contractor shall accept the responsibilities listed below therefore.
1. Contractor shall maintain a minimum temperature of 4 degrees C (40 degrees F) at all times, except as otherwise specified.
  2. Contractor shall maintain in operating condition existing fire protection and alarm equipment.
- K. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COTR.
1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of COTR. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without the Medical Center Director's prior knowledge and written approval.
  2. Contractor shall submit a request to interrupt any such services to COTR, in writing, 48 hours in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.
  3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
  4. Major interruptions of any system must be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the COTR.
  5. In case of a contract emergency, service will be interrupted on approval of COTR. Such approval will be confirmed in writing as soon as practical.

6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.
- L. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which are to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces and removed back to the last point of usable service.
- M. To minimize interference of activities with flow of Medical Center traffic, comply with the following:
1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of materials, debris and standing equipment and vehicles.
  2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the COTR.
- N. Coordinate the work for this contract with other operations as directed by COTR. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.
- O. The contractor shall do no work during a two-week period that the COTR shall advise the contractor of during a JCAHO inspection and shall have the entire area secured and cleaned prior to the JCAHO inspection.
- P. The contractor is strongly encouraged to send "all" correspondence to all involved staff electronically. The COTR's web address is [jerry.metzer@va.gov](mailto:jerry.metzer@va.gov). This includes but is not limited to general correspondence, submittal transmittals, actual submittal information from manufacturers, requests for payment, progress schedules, daily logs, payrolls, etc. Realizing that much information comes from sub-contractors, suppliers, distributors, and manufacturers, the prime contractor should thoroughly communicate this request to "all" of these parties as well. The intent is to have as much of the entire contract as possible done electronically.

- Q. "All" staff (up to ten (10) individuals for radios) will be required to sign out a portable 2-way radio and an ID badge from the COTR and to sign it back in when their work is done.
- R. No materials or supplies shall be delivered to the employee loading dock. If they get delivered to the dock, they can be sent away with no responsibility to the VA. These shall only be delivered to the contractor's staging area such as a job site trailer. The contractor must be available to accept delivery. VA staff absolutely will not sign for contractor's supplies and materials.
- S. "All" contractor employees parking and the contractor's staging areas must be at the most remote place on the site which is the part of the employees' parking lot that's closest to the boiler plant on one side and 27<sup>th</sup> Street on the other side for parking and next to the garage area for a staging area. This is because parking is so severely overburdened at the medical center. Trailer shall be kept next to garage area as well. Only one (1) trailer shall be permitted on site during and its exact location shall be as approved by the COTR.
- T. Materials shall be delivered in quantities not to exceed that which will be installed in a 2 calendar day period.
- U. Contractor shall hold weekly meetings on-site at a location to be determined by the COTR. Contractor shall provide typewritten, or computer generated minutes of all meetings and shall distribute minutes to all participants within two (2) working days after said meeting. Electronic submission of minutes is preferred in lieu of hard copy. At each meeting, the contractor shall discuss and document what green materials and processes are being used or why such aren't being used and quantify the usage.

#### **1.6 ALTERATIONS**

- A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COTR areas of buildings in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed by both, to the Contracting Officer. This report shall list by rooms and spaces:
  - 1. Existing condition and types of resilient flooring, doors, windows, walls and other surfaces not required to be altered throughout affected areas of buildings.
  - 2. Existence and conditions of items such as incoming water service and accessories, electrical fixtures, receptacles, panels, equipment, etc., whether or not they are required by



- drawings to be either reused, removed and replaced with new or relocated.
3. Shall note any discrepancies between work to be done and existing conditions at site.
  4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and COTR.
- B. Any items required to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of COTR, to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications, which will be furnished by Government. Provided the contract work is changed by reason of this subparagraph B, the contract will be modified accordingly.
- C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and COTR together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report.
1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workmen in executing work of this contract.
- D. Protection: Provide the following protective measures:
1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.
  2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.
  3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

#### **1.7 INFECTION PREVENTION MEASURES**

- A. Implement the requirements of VAMC's Infection Control Risk Assessment (ICRA) team. ICRA Group may monitor dust in the vicinity of the work and require the Contractor to take corrective action immediately if the safe levels are exceeded.
- B. Establish and maintain a dust control program as part of the contractor's infection preventive measures in accordance with the guidelines provided by ICRA Group. Prior to start of work, prepare a plan detailing project-specific dust protection measures, including periodic status reports, and submit to COTR and Facility ICRA team for review for compliance with contract requirements.
  - 1. All personnel involved in the area of work or renovation activity shall be educated and trained in infection prevention measures established by the medical center.
  - 2. Do not perform dust producing tasks within occupied areas without the approval of the COTR.

#### **1.7 DISPOSAL AND RETENTION**

- A. Materials and equipment accruing from work removed and from demolition structures, or parts thereof, shall be disposed of as follows:
  - 1. Reserved items which are to remain property of the Government are to be stored. Items which remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by COTR.
  - 2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.
  - 3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government.

#### **1.8 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS**

- A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging

vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the Contracting Officer.

- B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer may have the necessary work performed and charge the cost to the Contractor.

(FAR 52.236-9)

#### **1.9 RESTORATION**

- A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COTR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COTR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original, except as otherwise shown or specified.
- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are indicated and/or not indicated on

drawings and which are not scheduled for discontinuance or abandonment.

- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2) of Section 01001, GENERAL CONDITIONS.

#### **1.10 AS-BUILT DRAWINGS**

- A. The contractor shall maintain two full size sets of as-built drawings, which will be kept current during progress of the project, to include all contract changes, modifications and clarifications.
- B. To insure compliance, as-built drawings shall be made available for the COTR's review, as often as requested.
- C. Contractor shall deliver two approved completed sets of as-built drawings, including one on CD (in 3D for floor 1) to the COTR prior to the final inspection and the acceptance of the project by the COTR.
- D. Paragraphs A, B, & C shall also apply to all shop drawings.

#### **1.11 USE OF ROADWAYS**

- A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the COTR, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, they must be protected by well-constructed bridges.

#### **1.12 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT**

- A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to compliance with the following provisions:
  - 1. Permission to use each unit or system must be given by COTR. If the equipment is not installed and maintained in accordance with the following provisions, the COTR will withdraw permission for use of the equipment.
  - 2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, temporary switchboard, automatic transfer switch, fuses and conductors.

Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.

3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.
  4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.
  5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of work and prior to testing and balancing of system.
- B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.
- C. This paragraph shall not reduce the requirements of the electrical specifications sections.

#### **1.13 TEMPORARY USE OF EXISTING ELEVATORS**

- A. Use of existing freight elevator for handling building materials and Contractor's personnel will be permitted subject to following provisions:
1. Contractor makes all arrangements with the COTR for use of elevators. The COTR will ascertain that elevators are in proper condition. Contractor may use freight elevator for daily use between the hours of 8:00 A.M. EST and 4:30 P.M. EST and for special nonrecurring time intervals when permission is personnel for operating elevators will not be provided by the Department of Veterans Affairs.
  2. Contractor covers and provides maximum protection of following elevator components:
    - a. Entrance jambs, heads soffits and threshold plates.
    - b. Entrance columns, canopy, return panels and inside surfaces of car enclosure walls.
    - c. Finish flooring.
  3. Place elevator in condition equal, less normal wear, to that existing at time it was placed in service of Contractor as approved by Contracting Officer.

**1.14 TEMPORARY TOILETS**

- A. Contractor may have for use of Contractor's workmen, such toilet accommodations as may be assigned to Contractor by Medical Center. Contractor shall keep such places clean and be responsible for any damage done thereto by Contractor's workmen. Failure to maintain satisfactory condition in toilets will deprive Contractor of the privilege to use such toilets.

**1.15 AVAILABILITY AND USE OF UTILITY SERVICES**

- A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies. The Contractor shall carefully conserve any utilities furnished without charge.
- B. The Contractor, at Contractor's expense and in a workmanlike manner satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, and associated paraphernalia.
- C. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any temporary heating devices which may be fire hazards or may smoke and damage finished work, will not be permitted. Maintain minimum temperatures as specified for various materials.
1. Obtain heat by connecting to Medical Center heating distribution system.
    - a. Steam is available at no cost to Contractor.
- D. Electricity (for Cleaning and Testing): Furnish all temporary electric services.
1. Obtain electricity by connecting to the Medical Center electrical distribution system. Electricity is available at no cost to the Contractor.
- E. Water (for Cleaning and Testing): Furnish temporary water service.
1. Obtain water by connecting to the Medical Center water distribution system. Provide reduced pressure backflow preventer at each connection. Water is available at no cost to the Contractor.
  2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at COTR's discretion) of use of water from Medical Center's system.

#### 1.16 TESTS

- A. Conduct any final tests required in any various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.
- C. Electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire complex, which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, branch circuitry is only one part of entire power distribution system for a building. Other related components are panel boards, over current protection devices, pull boxes, supports, etc.
- D. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably short period of time during which operating and environmental conditions remain reasonably constant.
- E. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

#### 1.17 INSTRUCTIONS (FOR ANY REPLACED EQUIPMENT)

- A. Contractor shall furnish Maintenance and Operating manuals and any necessary verbal instructions for any replaced equipment.
- B. Manuals: Maintenance and operating manuals (four copies each) for each separate piece of equipment shall be delivered to the COTR coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being

furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.

- C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed instructions to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the COTR and shall be considered concluded only when the COTR is satisfied in regard to complete and thorough coverage. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COTR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

**1.18 RELOCATED EQUIPMENT AND ITEMS (THAT THE CONTRACTOR DETERMINES NEEDS TO BE RELOCATED)**

- A. Contractor shall disconnect, dismantle as necessary, remove and reinstall in new location, all existing equipment and items that the contractor determines needs to be relocated.
- B. Perform relocation of such equipment or items at such times/ location and in such a manner as directed by the COTR.
- C. Suitably cap existing service lines, such as steam, condensate return, water, drain, gas, air, vacuum and/or electrical, whenever such lines are disconnected from equipment to be relocated. Remove abandoned lines back to last point of use in finished areas and cap as specified herein before under paragraph "Abandoned Lines".
- D. Provide all mechanical and electrical service connections, fittings, fastenings and any other materials necessary for assembly and installation of relocated equipment; and leave such equipment in proper operating condition.



E. All service lines such as noted above for relocated equipment shall be in place at point of relocation ready for use before any existing equipment is disconnected. Make relocated existing equipment ready for operation or use immediately after reinstallation.

## INTERIM LIFE SAFETY MEASURES

1. **PURPOSE.** To identify the need for, and to institute interim life safety measures (ILSM) to temporarily compensate for the hazard posed by life safety deficiencies due to electrical upgrades.

2. **POLICY.** When requirements for fire protection and/or environment and grounds safety are affected by electrical upgrades, Facilities Department will institute and document interim life safety measures. The interim measures are to be continued and documented so that the level of safety is not diminished in any occupied area, and a safe environment is maintained throughout electrical upgrades of and/or alteration to buildings and/or grounds. For each project, effective ILSMs will be implemented and continually assessed for appropriateness based on the hazards present.

3. **RESPONSIBILITIES.**

a. **Contracting Officer's Technical Representative (COTR) and Contractor.** The assigned COTR will be responsible for including a copy of this memorandum in specifications for electrical upgrade projects. The Contractor will then be responsible for evaluating the project concerning interim life safety measures. If measures are found to be applicable to the project, the Contractor will develop procedures for enforcement and document compliance with the measure.

b. **Safety Manager.** Responsible for reviewing the interim life safety measures evaluation sheet for approval.

c. **Manager, Facilities Department.** Responsible for reviewing the interim life safety measures evaluation sheet for approval and for ensuring the implementation, enforcement, and documentation of the interim life safety measures.

4. **PROCEDURES.**

a. Prior to the start of any electrical upgrades project, the responsible Contractor will evaluate the need for interim life safety measures.

b. The responsible Contractor will complete an Interim Life Safety Measures Evaluation Packet and submit it to the COTR, the Safety Manager and the Manager, Facilities Department for approval. The packet includes:

i. (1) Attachment 1 - An evaluation sheet. A list of questions to assist in determining whether interim life safety measures are necessary.

ii. (2) Attachment 2 - An interim life safety measures matrix to assist in answering the questions in Attachment 1.

iii. (3) Attachment 3 - A page where the responsible Contractor documents which interim life safety measures / procedures will be incorporated as part of the project. This form will be signed by the Contractor, COTR, the Safety Manager, and the Manager, Facilities Department.

- c. To complete the packet:
  - iv. (1) The questions on Attachment 1 and the columns on Attachment 2 correlate. Examine the questions in Attachment 1 and find the corresponding column on Attachment 2. Any deficiencies identified on Attachment 2 will be considered in completing the questions on Attachment 1.
  - v. (2) If, according to a column on Attachment 2, the project does not create the specific deficiency, the question on Attachment 1 will state that the ILSM was evaluated, but no action was deemed necessary.
  - vi. (3) Then, using the information from Attachments 1 and 2, complete Attachment 3 by listing all of the ILSMs which will be instituted during the course of the project. Attachment 3 will then be signed by the Contractor, COTR, the Safety Manager, and the Manger, Facilities Department.
- d. Once necessary ILSMs are implemented, inspect the project daily and record findings in the daily log. Any identified problems with the implemented ISLMs will be abated as soon as possible.
- e. All necessary documentation will be maintained in the project files to reflect compliance with this procedure.
- f. The project will be continually evaluated for ILSM needs throughout the project as conditions change which may compromise life safety protection elements of the hospital.

5. **REFERENCES.** 1997 Accreditation Manual for Hospitals, JCAHO.

6. **RECESSION.** None.

Jeffery L. Thompson  
Manager, Facilities Department

Attachment No. 1

## Interim Life Safety Measures Evaluation Sheet

Date: \_\_\_\_\_

Project Title: \_\_\_\_\_ Project No. \_\_\_\_\_

The following Interim Life Safety Measures will be evaluated individually and initiated as needed to compensate for the temporary hazards imposed during electrical upgrades:

1. Ensure exits provide an unobstructed egress while electrical upgrades are being performed. Personnel receive additional training if alternate exits must be designated. Buildings or areas under electrical upgrades must maintain escape routes for electrical upgrade workers at all times. See Column A, Attachment 2.

Exits Obstructed? YES NO If Yes, then:

- a. The Contractor will coordinate and document that appropriate facility personnel receive training on alternate routes and exits.

Training Conducted? YES NO Date: \_\_\_\_\_

- b. Electrical upgrade areas will have designated and marked exits. Areas will be inspected daily to ensure exits are kept clear.

2. Ensure free and unobstructed access to emergency services and for fire, police and other emergency forces (i.e., Local Fire Department). See Column B, Attachment 2.

- a. The electrical upgrade plans will be reviewed to ensure proper access will be maintained.

Plans reviewed? YES NO Date: \_\_\_\_\_

- b. Areas will be inspected daily and results will be recorded.

- c. Emergency forces notified about the electrical upgrades? See Column C, Attachment 2.

VA Police notified? YES NO Date: \_\_\_\_\_

Local Fire  
Department notified? YES NO Date: \_\_\_\_\_

3. Ensures fire alarm, detection, sprinkler heads and suppression systems are in good working order. A temporary but equivalent system will be provided when any fire system is impaired. Temporary systems must be inspected and tested monthly and results will be recorded. See Column D, Attachment 2.

- a. Contractor will schedule work to minimize the time systems are impaired and the Contractor will insure shutdown of the Life Safety Systems.

Shutdown  
Procedure followed? YES NO Date: \_\_\_\_\_

4. Ensure partitions are smoke tight and built of noncombustible or limited combustible materials that will not contribute to the development or spread of fire. See Column E, Attachment 2.

a. Areas will be inspected daily and deficiencies will be recorded.

5. Coordinate providing additional fire-fighting equipment and training of appropriate personnel in its use. Evaluate the impact to emergency response teams and provide notification, if necessary (i.e., Code Red Team, Police and Security, Fire Department). See Column F and G, Attachment 2.

a. Provided? YES NO Date: \_\_\_\_\_

b. Training Conducted? YES NO Date: \_\_\_\_\_

c. VA Police Notified? YES NO Date: \_\_\_\_\_

d. Altoona Fire  
Department Notified? YES NO Date: \_\_\_\_\_

e. Code Teams Notified? YES NO Date: \_\_\_\_\_

f. Contractor will be briefed at pre-electrical upgrade conference of need to provide adequate fire fighting equipment and training to electrical upgrade employees.

Brief Conducted? YES NO Date: \_\_\_\_\_

6. Smoking is prohibited in the hospital. Within other areas outside the hospital, smoking is only allowed in approved designated areas. See Column H, Attachment 2.

7. Developing and enforcing storage, housekeeping, and debris removal, practices that reduce the flammable and combustible fire load of the building to the lowest feasible level. See Column I, Attachment 2.

a. Areas will be inspected daily and the results will be recorded.

8. Conduct a minimum of two fire drills per shift per quarter. Although the Contractor will inform the COTR and the Safety Manager of the need to conduct more fire drills, the Safety Manager will assume responsibility for completing the required number of drills. See Column J, Attachment 2.

Additional Drills  
Required? YES NO Date: \_\_\_\_\_

9. Increase hazard surveillance of buildings, grounds, and equipment with special attention to excavations, electrical upgrade areas, switchboard replacement storage and field offices See Column K, Attachment 2.

a. Areas will be inspected daily and results will be recorded in the daily log.

1. Means of egress is clear in electrical upgrade areas.

2. Access for fire department and emergency services is clear. Every building and area will remain accessible to fire department apparatus and personnel. Roadways will be maintained within 20 feet of all buildings.
3. Note the status of the fire detection / sprinkler system.
4. Smoke partitions are being maintained.
5. Good housekeeping practices are being used in electrical upgrade areas. Flammable and combustible fire load is being kept to a minimum.
6. Buildings, grounds, and equipment are being maintained in a safe manner (pay special attention to excavations, electrical upgrade areas, switchboard replacement storage, and field offices).
7. Smoking regulations are being followed.

b. List on Attachment 3 descriptions of the interim life safety measures that will be used during the project as determined by Attachments 1 and 2.

10. Coordinating and documenting that affected personnel have been trained to compensate for impaired structural and compartmentalization features of fire safety. See Column L, Attachment 2.

Training Conducted?      YES      NO      Date: \_\_\_\_\_

11. Coordinating with the Safety Manager to conduct organization-wide safety education programs to ensure awareness of any Life Safety Code deficiencies, electrical upgrade hazards, and ILSM. See Column M, Attachment 2.

Information Provided?      YES      NO      Date: .

Attachment 2 **Interim Life Safety Measures**

			A	B	C	D	E	F	G	H	I	J	K	L	M
Existing Significant Life Safety Code Deficiencies or Conditions as a Result of Eeectrical upgrades			Ensuring Egress	Emergency Forces Access	Emergency Forces Notification	Ensuring Operational Life Safety Systems	Temporary Switchboard replacement Barriers	Additional Fire Fighting Equipment	Conducting Additional Training of Incident Response Team	Prohibiting Smoking	Controlling Combustible Loading	Conducting 2 Fire Drills Per Shift in all Areas	Increased Hazard Surveillance	Compartmentation Training of Personnel	Conducting Organizational Training on Life Safety
1	Disconnecting alarm devices if needed for upgrades.				X					X					
2	Lacking a code complying smoke barrier due to upgrades.							X	X	X			X	X	X
3	Fire exit stairs discharge improperly.			X					X	X		X		X	X
4	Excessive travel distance to an approved exit during upgrades.									X	X		X	X	
5	Lack of two remote exits.								X	X	X		X	X	
6	Nonconforming building switchboard replacement type.							X		X	X	X	X		X
7	Improperly protected vertical openings during or after.									X	X	X	X	X	
8	Large penetrations in fire/smoke barriers.								X	X	X		X		
9	Corridor walls do not extend to the ceiling.									X	X		X	X	
10	Hazardous areas not properly protected due to upgrades									X	X		X		
11	Blocking off an approved exit.	X		X					X	X	X		X	X	
12	Rerouting of traffic to emergency room.		X	X						X					

VAMC - ALTOONA, PA  
ADD/REPLACE MECHANICAL SYSTEMS

PROJECT NO. 503-11-101  
SEPTEMBER 26, 2011

13	Renovation of an occupied floor due to upgrades.	X			X	X	X		X	X		X	X			
14	Replacing fire alarm system (out-of-service).			X	X			X	X	X	X	X				
		A	B	C	D	E	F	G	H	I	J	K	L	M		
Existing Significant Life Safety Code Deficiencies or Conditions as a Result of Electrical upgrades		Ensuring Egress	Emergency Forces Access	Emergency Forces Notification	Ensuring Operational Life Safety Systems	Temporary Switchboard replacement	Barriers	Additional Fire Fighting Equipment	Conducting Additional Training of Incident Response Team	Prohibiting Smoking	Controlling Combustible Loading	Conducting 2 Fire Drills Per Shift in all Areas	Increased Hazard Surveillance	Compartmentation Training of Personnel	Conducting Organizational Training on Life Safety	
		15	Moving existing sprinkler (out-of-service).			X	X		X		X	X	X	X		X
		16	Significantly modifying smoke or fire barrier walls due to upgrades.					X			X	X		X	X	
		17	Adding an addition to an existing structure.	X	X	X	X	X		X	X					X
		18	Taking a fire alarm system out-of-service.			X	X			X	X					
		19	Taking a sprinkler system out -of-service.			X	X			X	X					



Attachment 3

## Description of Interim Life Safety Measures Used

Project Title: \_\_\_\_\_ Project No. \_\_\_\_\_

Provide description of the Interim Life Safety Measures which will be used during the project as determined by Attachments 1 and 2. Attach additional sheets if necessary.

\_\_\_\_\_  
Signature and Title of Contractor

\_\_\_\_\_  
Date

\_\_\_\_\_  
Signature and Title of COTR

\_\_\_\_\_  
Date

\_\_\_\_\_  
Signature of Safety Manager

\_\_\_\_\_  
Date

\_\_\_\_\_  
Signature of Manager, Facilities Department

\_\_\_\_\_  
Date

JAMES E. VAN ZANDT VA MEDICAL CENTER  
ALTOONA, PENNSYLVANIA

MEDICAL CENTER MEMORANDUM 13-14  
SEPTEMBER 2002

INFECTION CONTROL AND SAFETY/HEALTH GUIDELINES FOR  
ELECTRICAL UPGRADES AND RENOVATION

1. **PURPOSE:** To prevent the acquisition of nosocomial infections in patients and to decrease the risk of exposure of employees, visitors, and contractors, to potential infections, safety and other health hazards during renovation or electrical upgrade activities at the VA Medical Center, Altoona, and Community Based Outpatient Clinics (CBOCs).

2. **POLICY:** All renovation or electrical upgrade projects will be reviewed with Infection Control and the Safety Office during the planning phases.

a. Infection Control Nurse and the Safety Manager will participate in meetings and area walk-through inspections as necessary. All walk-throughs of the electrical upgrade areas must be coordinated with the Facility Management Project Section.

b. All electrical upgrade workers, including subcontractors, and Facilities Management employees, must follow the infection control procedures as described in this guideline.

3. **RESPONSIBILITIES:**

a. **Director** will assure that all project coordinators, engineers, and Facilities Manager apprise the Infection Control Nurse, Patient Privacy Coordinator, and the Safety Manager of plans for all projects involving electrical upgrades and/or renovation of clinical and non-clinical areas in the medical center.

b. **Facilities Manager** or designee will notify the Infection Control Nurse, Patient Privacy Coordinator, and Safety Manager, in writing, of pertinent planning meetings related to electrical upgrades and renovation projects.

c. **Infection Control Nurse** will respond to requests and provide infection prevention and control related recommendations for project development and maintenance of areas during electrical upgrades and renovation projects.

d. **Safety Manager** will respond to requests and provide safety and health related recommendations for project development and maintenance of areas during electrical upgrades and renovation projects.

e. **Patient Privacy Coordinator** will respond to requests and provide recommendations for project development and maintenance of areas during electrical upgrades and renovation.

4. **PROCEDURES:**

a. **Design Phase**

(1) Infection Control Nurse and the Safety Manager will participate in project kick-off meeting.

(2) Infection Control Nurse will be involved in the design phases for all renovation and new electrical upgrade projects specific to the following major components (design):

- (a) Circuit tracing in building #1.
- (b) All work in building number one with the exception of any basement.
- (c) Number and placement of hand washing facilities
- (d) Staff and patient traffic patterns for the duration of the project
- (e) Selection of finishes and surfaces that can be effectively cleaned.
- (f) Waste containment, transport and disposal.
- (g) Further requirements as required by COTR.

Waste containment, transport and disposal

Selection and installation of medical equipment as it relates to infection control

Selection of finishes and surfaces that can be effectively cleaned

(3) The Safety Manager will be involved in the planning phases for **all** renovation and new electrical upgrade projects specific to the following major components (design):

- (a) Circuit tracing in building #1.
- (b) Staff and patient traffic patterns for the duration of the project.
- (c) Panel board replacements.
- (d) Switchboard / Switchgear replacement.
- (e) Electrical upgrade waste containment, transport and disposal
- (f) Selection of finishes and surfaces that can be effectively cleaned
- (g) Branch circuit replacement.
- (h) Site lighting work.
- (i) Further requirements as required by COTR.

(4) The Patient Privacy Coordinator will be involved in the circuit tracing portion of the electrical upgrade project as applicable.

(5) An *Infection Control Risk Assessment* will be conducted by the Safety Manager, Infection Control Nurse, Project COTR, Facilities Manager, stakeholder(s), and others as deemed necessary (Patient Privacy Coordinator, HVAC technicians, pipefitter, etc.) in accordance with ***Attachment A***.

(6) At the completion of the Design Development Phase (50%), an *Infection Control Electrical upgrades Permit (Attachment B)* will be completed by the Facilities Manager or designee and placed in the contract file. Electrical upgrade drawings and specifications will be adjusted accordingly in the Electrical upgrade Documents Phase.

#### **b. Operational Phase**

(1) Medical Waste

(a) Environmental Management staff shall remove any medical waste, including sharps containers, from areas to be renovated or constructed BEFORE the start of the project.

(b) Infection Control shall be notified immediately if unexpected medical waste is encountered.

(c) Environmental Management staff will do appropriate cleaning of all areas prior to the start of the project and at the completion of the project.

(2) Barrier Walls: Electrical upgrade or renovation sites must be separated from patient-care areas and critical areas such as SPD and Pharmacy by barriers that keep the dirt and dust inside the worksite.

(a) The integrity of the barrier walls must assure a complete seal of the electrical upgrade areas from adjacent areas.

(b) Plastic sheeting (4 or 6 mil thickness) or rigid plastic and air tight barriers must used, depending on the location of the project, adjacent uses, and duration of the project.

(c) Walls will be dustproof with seals maintained at the full perimeter of the walls, which allow for minimization of dust collection and spread.

(3) Environmental Control

(a) At the discretion of the Engineering staff, COTR, site manager, and Infection Control Risk Assessment: Dust free environments must be maintained and monitored during electrical upgrades personnel.

(b) In building one, floors 1, 2, 3, 4 and 6, demolition debris will be disposed of into non-infectious waste trash bins and removed from the work area daily, using specified traffic patterns. Electrical upgrades waste will be contained in tightly covered containers before transport as needed. Transport receptacles or carts will be covered and the covering taped unless a solid lid. Electrical upgrade materials are not to be disposed of in medical center waste containers.

(c) "Sticky" or walk-off mats shall be utilized immediately outside building one, floors 1, 2, 3, 4 and 6 elevators to remove dust and soil from shoes, cart wheels, etc. as personnel exit the area. The "sticky" mat must be large enough to cover the entire exit and is changed whenever necessary.

(d) Windows will remain closed as much as feasible during the electrical upgrade/renovation process.

(4) Traffic Control

(a) Designated entry and exit procedures will be defined (in conjunction with any necessary Interim Life Safety Measures) for each electrical upgrade project where applicable.

- (b) All egress pathways will be free of debris.
- (c) Unauthorized personnel will not be allowed to enter the electrical upgrade zones.
- (d) Only designated elevators will be used for electrical upgrade activities during scheduled times.
- (e) Work areas are equipped with lockable doors and will remain locked when not occupied by electrical upgrade crew when no work is being performed.

(5) Cleaning

(a) The work zone and adjacent entry areas shall be maintained in a clean and sanitary manner by the contractors and will be swept and wet mopped daily or more frequently as needed to minimize dust generation.

(b) Environmental Management staff will be responsible for the routine cleaning of adjacent areas including stairwells and for the final cleaning of the work zone prior to the opening of the newly renovated or constructed area. Specific responsibility will be defined by COTR.

(6) Personnel Requirements

- (a) Clothing shall be free of loose soil and debris upon exiting the work zone.
- (b) Personnel entering sterile/invasive procedure areas will be provided with a disposable jump suit, head covering and shoe coverings, which must be removed prior to exiting the work area.
- (1) Tools and equipment must be damp-wiped prior to entry and exit from sterile and invasive procedure areas.

(2) Tools and equipment soiled with blood and body fluids will be cleaned with a VA-approved germicide.

(c) Facilities Management employees shall receive Infection Control and Safety and Health training as it relates to electrical upgrades. (See *Attachment C*)

(7) Environmental Monitoring

(a) Infection Control, in conjunction with Facilities Management and Safety, will plan for environmental monitoring as appropriate for the project.

**c. Completion Phase**

(1) After completion of electrical upgrades, the area will be thoroughly cleaned and disinfected by in-house staff before being placed into service.

(2) Safety Manager, Infection Control Nurse, and Patient Privacy Coordinator will be invited to the final inspection.

**d. Compliance Monitoring**

Medical center staff (Project Engineer, Safety Manager (incl. Industrial Hygiene), Infection Control), the contractor (or designee) and the COTR will conduct compliance monitoring as necessary. The following parameters will be monitored:

- (1) Integrity of barrier walls
- (2) Personnel requirements
- (3) Infection control
- (4) Noise
- (5) Traffic control
- (6) Further criteria as instructed by the COTR

5. **REFERENCES:** Bartley, Judene, APIC Infection Control and Applied Epidemiology: Principles and Practices, Ch. 104, Mosby Year Book, Inc. 1996; Bartley, Judene, APIC State-of-the-Art Report: The Role of Infection Control During Work in Healthcare Facilities, American Journal of Infection Control, Vol. 28, No. 2; CAMH, CAMAC, CAMLTC, CAMBHC EC 3.2.1 2002 edition

6. **RESCISSION:** None.

7. **REISSUE DATE:** September 2005

8. **FOLLOW-UP RESPONSIBILITY:** Manager, Facilities.

GERALD L. WILLIAMS

Distribution "I"

Attachments:

"A" – Infection Control Risk Assessment/Matrix of Precautions for Electrical upgrades & Renovation

"B" – Infection Control Electrical upgrades Permit

"C" – Infection Control Orientation – Electrical upgrade Service Workers

ATTACHMENT "A"

**Infection Control Risk Assessment  
Matrix of Precautions for Electrical upgrades & Renovation**

**Step 1: Using the following table, identify the type of Electrical upgrades Project Activity (A-D)**

<b>Type A</b>	<b>Inspection and Non-Invasive Activities</b> Includes, but is not limited to: <ul style="list-style-type: none"> <li><input type="checkbox"/> Removal of ceiling tiles for visual inspection limited to 1 tile per 50 square feet.</li> <li><input type="checkbox"/> Painting (but not sanding)</li> <li><input type="checkbox"/> Electrical work, minor plumbing, and activities which do not generate dust or require cutting of walls or access to ceilings other than for visual inspection.</li> </ul>
<b>Type B</b>	<b>Small scale, short duration activities which create minimal dust</b> Includes, but is not limited to: <ul style="list-style-type: none"> <li><input type="checkbox"/> Circuit tracing in building number 1, floors 1, 2, 3, 4 and 6.</li> <li><input type="checkbox"/> Access to ceiling spaces.</li> <li><input type="checkbox"/> Cutting of walls or ceiling where dust migration can be controlled.</li> </ul>
<b>Type C</b>	<b>Work that generates a moderate to high level of dust or requires demolition or removal of any fixed building components or assemblies</b> Includes, but is not limited to: <ul style="list-style-type: none"> <li><input type="checkbox"/> Sanding of walls for painting or wall covering</li> <li><input type="checkbox"/> Removal of floor coverings, ceiling tiles and partial walls.</li> <li><input type="checkbox"/> Repaired walls</li> <li><input type="checkbox"/> Ceilings</li> <li><input type="checkbox"/> Any activity which cannot be completed within a single workshift</li> </ul>
<b>Type D</b>	<b>Major demolition and Electrical upgrade projects</b> Includes, but is not limited to: <ul style="list-style-type: none"> <li><input type="checkbox"/> Activities which require consecutive work shifts</li> <li><input type="checkbox"/> Requires heavy demolition or removal of a complete feeders system</li> <li><input type="checkbox"/> Replacement of switchboard, switchgear and panels</li> </ul>

**Step 2: Using the following table, identify the Patient Risk Groups that will be affected. If more than one risk group will be affected, select the higher risk group:**

<b>Low Risk</b>	<b>Medium Risk</b>	<b>High Risk</b>	<b>Highest Risk</b>
<input type="checkbox"/> Office areas <input type="checkbox"/> Engineering <input type="checkbox"/> Lobbies <input type="checkbox"/> Public Corridors <input type="checkbox"/> Warehouse	<input type="checkbox"/> Cardiology <input type="checkbox"/> Physical Therapy <input type="checkbox"/> Radiology/MRI <input type="checkbox"/> Respirator Therapy <input type="checkbox"/> Radiology <input type="checkbox"/> Respiratory Therapy <input type="checkbox"/> Pharmacy <input type="checkbox"/> Amb. Care Clinics <input type="checkbox"/> Unit 4 <input type="checkbox"/> Unit 5 <input type="checkbox"/> Unit 6 <input type="checkbox"/> Canteen <input type="checkbox"/> Food Service Kitchen	<input type="checkbox"/> Intensive Care (ICU) <input type="checkbox"/> Emergency Room <input type="checkbox"/> Laboratories (specimen) <input type="checkbox"/> Outpatient Surgery <input type="checkbox"/> Post-Anesthesia Care Unit <input type="checkbox"/> Pharmacy Admixture	<input type="checkbox"/> Any area caring for immunocompromised patients <input type="checkbox"/> Central Sterile Supply <input type="checkbox"/> Negative pressure isolation rooms <input type="checkbox"/> Operating rooms

**Step 3:**

Match the Patient Risk Group (low, medium, high, highest) with the planned Electrical upgrade Project Type (A, B, C, D) on the IC Matrix to find the Class of Precautions (I, II, III, IV) or level of infection control activities required. Classes of precautions are described in the table on the next page.



**IC Matrix: Class of Precautions for Electrical upgrade Projects by Patient Risk**

Patient Risk Group	Type A	Type B	Type C	Type D
LOW Risk Group	I	II	II	III/IV
MEDIUM Risk Group	I	II	III	IV
HIGH Risk Group	I	II	III/IV	IV
HIGHEST Risk Group	II	III/IV	III/IV	IV

**Note:** Infection Control approval will be required when the Electrical upgrade Activity and Risk Level indicates that **Class III** or **Class IV** control procedures are necessary.

**Description of Required Infection Control Precautions by Class**

**Note:** Specific items within each Class will be selected by the Risk Assessment Team.

During Electrical upgrade Project		Upon Completion of Project
Class I	<ol style="list-style-type: none"> <li>1. Execute work by methods to minimize raising dust from electrical upgrades.</li> <li>2. Immediately replace a ceiling tile displaced for visual inspection or circuit tracing.</li> </ol>	
Class II	<ol style="list-style-type: none"> <li>1. Provide active means to prevent airborne dust from dispersing into atmosphere.</li> <li>2. Water mist work surfaces to control dust while cutting.</li> <li>3. Seal unused doors with duct tape.</li> <li>4. Block off and seal air vents.</li> <li>5. Place dust mat at entrance and exit of work area.</li> </ol>	<ol style="list-style-type: none"> <li>1. Wipe work surfaces with disinfectant (in-house staff)</li> <li>2. Contain electrical upgrade waste before transport in tightly covered containers.</li> <li>3. Wet mop and/or vacuum with HEPA filtered vacuum before leaving work area.</li> </ol>
Class III	<ol style="list-style-type: none"> <li>1. Remove or isolate HVAC system in areas where work is being done to prevent contamination of duct system.</li> <li>2. Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non-work area or implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum or vacuuming prior to exit) before electrical upgrade begins.</li> <li>3. Maintain negative air pressure within work site utilizing HEPA equipped air filtration units or exhaust fans.</li> <li>4. Contain electrical upgrade waste before transport in tightly covered containers in building one, floors 1, 2, 3, 4, 5 and 6.</li> <li>5. Cover transport receptacles or carts. Tape covering unless solid lid.</li> </ol>	<ol style="list-style-type: none"> <li>4. Do not remove barriers from work area until completed project is inspected by the Safety Manager and Infection Control Nurse and thoroughly cleaned by the Environmental Management staff.</li> <li>5. Remove barrier materials carefully to minimize spreading of dirt and debris associated with electrical upgrades.</li> <li>6. Vacuum work area with HEPA filtered vacuums (contractor).</li> <li>7. Wet mop area with disinfectant (contractor).</li> <li>8. Remove isolation of HVAC system in areas where work is being performed.</li> </ol>

C l a s s  I V	1. Remove or isolate HVAC system in areas where work is being done to prevent contamination of duct system.	9. Remove barrier material carefully to minimize spreading of dirt and debris associated with electrical upgrades.
	2. Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non-work area or implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum or vacuuming prior to exit) before electrical upgrades begin.	10. Contain electrical upgrades waste before transport in tightly covered containers.
	3. Maintain negative air pressure within work site utilizing HEPA equipped air filtration units.	11. Cover transport receptacles or carts. Tape covering unless solid lid.
	4. Seal holes, pipes, conduits, and punctures appropriately.	12. Vacuum work area with HEPA filtered vacuums (contractor).
	5. Construct anteroom and require all personnel to pass through this room so they can be vacuumed using a HEPA vacuum cleaner before leaving work site or they can wear cloth or paper coveralls that are removed each time they leave the work site.	13. Wet mop area with disinfectant (contractor).
	6. All personnel entering work site area required to wear shoe covers. Shoe covers must be changed each time the worker exits the work area.	14. Remove isolation of HVAC system in areas where work is being performed.
	7. Do not remove barriers from work area until completed project is inspected by the Safety Office and Infection Control and thoroughly cleaned by the Environmental Management Service.	

**NOTE: Steps 4 through 14 as follows are addressed by the Risk Assessment Team.**

**Step 4.** Identify the areas surrounding the project area, assessing potential impact.

<i>Unit Below</i>	<i>Unit Above</i>	<i>Lateral</i>	<i>Lateral</i>	<i>Behind</i>	<i>Front</i>
Risk Group	Risk Group	Risk Group	Risk Group	Risk Group	Risk Group

**Step 5.** Identify specific site of activity, e.g., patient rooms, medication room, etc.

**Step 6.** Identify issues related to ventilation, plumbing, electrical in terms of the occurrence of probable outages.

**Step 7.** Identify containment measures, using prior assessment. What types of barriers? (E.g. solid wall barriers); Will HEPA filtration be required?

(Note: Renovation/electrical upgrade area shall be isolated from the occupied areas during electrical upgrade and shall be negative with respect to surrounding areas.)

**Step 8.** Consider potential risk of structural damage. Is there a risk due to compromising structural integrity? (E.g., wall, ceiling, roof)

**Step 9.** Work hours: Can or will the work be done during non-patient care hours where indicated on drawings?

**Step 10.** Do plans allow for adequate number of isolation/negative airflow rooms?

**Step 11.** Do the plans allow for the required number and type of handwashing sinks?

**Step 12.** Does the infection control staff agree with the minimum number of sinks for this project? (Verify against AIA Guidelines for types and area)

**Step 13.** Does the infection control staff agree with the plans relative to clean and soiled utility rooms?

**Step 14.** Plan to discuss the following containment issues with the project team. E.g., traffic flow, housekeeping, debris removal (how and when).

ATTACHMENT "B"

Infection Control Electrical Upgrades Permit					
Project Title: FCA Correct Electrical Deficiencies			Project No: 503-09-100		
Location of Electrical upgrades: Throughout campus			Project Start Date:		
Project Coordinator: COTR: Bob Peck			Estimated Duration:		
Contractor Performing Work:			Permit Expiration Date:		
Supervisor:			Telephone: 814.943.8164 x 7247		
YES	NO	ELECTRICAL UPGRADES ACTIVITY	YES	NO	INFECTION CONTROL RISK GROUP
		TYPE A: Inspection, non-invasive activity.			GROUP 1: Low Risk
		TYPE B: Small scale, short duration, moderate to High levels.			GROUP 2: Medium Risk
		TYPE C: Activity generates moderate to high Levels of dust, requires greater 1 work Shift for completion.			GROUP 3: Medium/High Risk
		TYPE D: Major duration and electrical upgrade Activities requiring consecutive work Shifts.			GROUP 4: Highest Risk
Class I		1. Execute work by methods to minimize raising dust from electrical upgrade operations. 2. Immediately replace any ceiling tile displaced for visual inspection.	3. Minor demolition for remodeling or for circuit tracing.		
Class II		1. Provides active means to prevent air-borne dust from dispensing into atmosphere. 2. Water mist work surfaces to control dust while cutting. 3. Seal unused doors with duct tape. 4. Block off and seal air vents. 5. Wipe surfaces with disinfectant (in-house staff)	6. Contain electrical upgrade waste before transport in tightly covered containers for building one, floors 1, 2, 3, 4 and 6. 7. Wet mop and/or vacuum with HEPA filtered vacuum before leaving work area. 8. Place dust mat at entrance and exit of work area. 9. Remove or isolate HVAC system in areas where work is being performed.		
Class III		1. Obtain infection control permit before electrical upgrade begins. 2. Isolate HVAC system in area where work is being done to prevent contamination of the duct system. 3. Complete all critical barriers or implement control cube method before electrical upgrades begin. 4. Maintain negative air pressure within work site utilizing HEPA equipped air filtration units or exhaust fans. 5. Do not remove barriers from work area until complete project is thoroughly cleaned.	6. Vacuum work area with HEPA filtered vacuums. 7. Wet mop with disinfectant. 8. Remove barrier materials carefully to minimize spreading of dirt and debris associated with electrical upgrades. 9. Contain electrical upgrade waste before transport in tightly covered containers 10. Cover transport receptacles or carts. Tape covering. 11. Remove or isolate HVAC system in areas where work is being performed.		
Class IV		1. Obtain infection control permit before electrical upgrades begin. 2. Isolate HVAC system in areas where work is being done to prevent contamination of duct systems. 3. Complete all critical barriers or implement control cube method before electrical upgrade beings.	7. All personnel entering work site are required to wear shoe covers 8. Do not remove barriers from work area until complete project is thoroughly cleaned. 9. Vacuum work area with HEPA filtered vacuums.		

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	4. Maintain negative air pressure within work site utilizing HEPA equipped air filtration units.	10	Wet mop with disinfectant.
	5. Seal holes, pipes, conduits, and punctures appropriately.	11	Remove barrier materials carefully to minimize spreading of dirt and debris associated with electrical upgrades.

	6. Construct anteroom and require all personnel to pass through room so they can be vacuumed using HEPA vacuum cleaner before leaving work site, or they can wear cloth or paper coveralls that are removed each time they leave the work site.	12 Contain electrical upgrade waste before transport in tightly covered containers.  13 Cover transport receptacles or carts. Tape covering. 14 Remove or isolate HVAC system in areas where work is being done.
Additional Requirements:		<div style="display: flex; justify-content: space-between;"> <div>Date:</div> <div>Initials:</div> </div>
_____ Exceptions/Additions to this permit are noted by attached memoranda.		<div style="display: flex; justify-content: space-between;"> <div>Date:</div> <div>Initials:</div> </div>
Permit Request By: Date:		Permit Authorized By: Date:

ATTACHMENT "C"

## Infection Control Orientation – Electrical Upgrade Service Workers

The goal of the Infection Control program is to identify and reduce the risks of acquiring and transmitting infections among patients, employees, physicians, and other licensed independent practitioners, contract service workers, volunteers, students, and visitors.

*During electrical upgrades, renovation and minor improvement projects, hidden infectious disease hazards may be released into the air, carried on dust particles or on clothing – for example, fungal organisms such as, Aspergillus. Aspergillus species may be found in decaying leaves and compost, plaster and drywall, and settled dust. These organisms usually do not cause problems in healthy people, but a hospital is full of sick patients! Aspergillus and other fungal organisms can cause illness and even death in cancer treatment patients, and patients with lung problems or poor immunity. Therefore, it is critical that you do your part to keep our patients, employees, and visitors as safe and healthy as possible. We, in turn, will make conditions as safe as possible for you.*

1. Medical Waste:

- a. We will remove any medical waste, including sharps containers (for used needles and syringes), from electrical upgrade areas prior to the start of the projects.
- b. If you (contract workers) find any needles, syringes, sharp medical objects, please notify Infection Control Nurse (X-7206) **IMMEDIATELY.**

1. Barrier Walls:

- a. The electrical upgrade areas **MUST** be kept separated from patient care areas by barriers that keep the dust and dirt inside the worksite.
- b. The walls must provide a complete seal of the work area from adjacent areas (walls may be rigid or 4 or 6 mil thickness plastic).

1. Environmental Control:

- a. *Negative air pressure must be maintained within the work areas for building 1, floors 1, 2, 3, 4 and 6.*
- b. *Demolition debris is removed in tightly fitted covered carts – use specified traffic patterns for building 1, floors 1, 2, 3, 4 and 6.*
- c. *Sticky or walk-off mats are placed immediately outside the Work zone and changed whenever necessary to control the spread of dust and dirt for building 1, floors 1, 2, 3, 4 and 6.*
- d. *Exterior window seals are to be used to reduce the amount of outside excavation debris coming into the building.*
- e. *If demolition chutes are used, they must be sealed when not in use; the chute and damper should be sprayed with water, as necessary to maintain dust control.*

1. Traffic Control:

- a. *Use designated entry and exit procedures.*
- b. *Keep all egress pathways free of debris.*
- c. *No unauthorized personnel should be allowed to enter work areas.*
- d. *Use designated elevators only.*

1. Cleaning:

- a. *Keep the work area clean on a daily basis.*
- b. *Dust and dirt **must** be kept to a minimum.*

1. Workers:

- a. *Clothing must be free of loose soil and debris when exiting the work area.*
- b. *Use personal protective equipment (masks, face shields, etc.) as required for the task at hand.*
- c. *Hand washing is the best method of reducing the transmission of infection: always wash your hands with soap and water after visiting the restroom, before eating, when leaving the work site.*

**Questions? Please feel free to call Infection Control at ext. 7206.**



Automated VA Form 3222b

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Attachment 4 DAILY LOG – Formal Contract and DAILY LOG – Safety/ILSM Checklist

VA Department of Veterans Affairs			Enclosure 1-9
DAILY LOG - Formal Contract			STATION
PROJECT TITLE			NAME OF CONTRACTOR
DATE			CONTRACT NUMBER
DAY OF WEEK			PROJECT NUMBER
WEATHER			TEMPERATURE
BRANCH OF WORK	SKILLED WORKERS	UNSKILLED WORKERS	LOCATION AND DESCRIPTION OF WORK
	EQUIPMENT	FORCE	PROGRESS
SATISFACTORY			
UNSATISFACTORY			

DELIVERY OF MATERIALS:

REMARKS:

Signature of Electrical Upgrades Superintendent

\_\_\_\_\_

Signature of COTR \_\_\_\_\_

VA Department of Veterans Affairs

DAILY LOG - Safety/ILSM Checklist	STATION
PROJECT TITLE	NAME OF CONTRACTOR
DATE	CONTRACT NUMBER
DAY OF WEEK	PROJECT NUMBER
Interim Life Safety Measure / Hazard Surveillance	
Means of egress is clear in electrical work areas and adjacent areas.	YES NO N/A
Access for the fire department and emergency services is clear.	YES NO N/A
Status of the fire detection/sprinkler system:	
Fire sprinkler system is active.	YES NO N/A
Fire alarm system is active.	YES NO N/A
Smoke detectors are active.	YES NO N/A
Temporary systems are in place.	YES NO N/A
Partitions are being maintained and are smoke tight.	YES NO N/A
Good housekeeping practices are being maintained.	YES NO N/A
Exterior balconies, corridors and stairways are clear of storage	YES NO N/A
Flammables and combustibles kept to a minimum and in proper containers.	YES NO N/A
Buildings, grounds and equipment are maintained in a safe manner.	YES NO N/A
Smoking regulations are being followed.	YES NO N/A
Fire extinguishers are readily available in work area.	YES NO N/A
Hot work permit issued.	YES NO N/A
Work site inspected after hot work.	
Other Environmental Considerations / Hazard Surveillance	YES NO N/A
Caution/danger signs and barricades in place where needed.	YES NO N/A

Lock out/tag out in place.	“ YES “ NO “ N/A
Extension cords protected/disconnected at end of day.	“ YES “ NO “ N/A
Dust barriers maintained and walk off mats provided.	“ YES “ NO “ N/A
MSDS maintained on site and products labeled.	“ YES “ NO “ N/A
Asbestos is properly controlled and interstitial doors are closed and locked.	“ YES “ NO “ N/A
Area is secured from public and at the end of the day.	“ YES “ NO “ N/A
Odors from work operations are cleared.	“ YES “ NO “ N/A
Safety and temporary signage is in place.	“ YES “ NO “ N/A
Emergency recall numbers left at work site.	“ YES “ NO “ N/A
Utility systems returned to operation in occupied areas.	“ YES “ NO “ N/A
Electrical upgrades storage/field offices maintained and secured.	“ YES “ NO “ N/A
Excavations properly barricaded.	“ YES “ NO “ N/A
All external openings in walls/roof are sealed from inclement weather.	“ YES “ NO “ N/A
Exterior storm drains flushed and cleared of debris.	“ YES “ NO “ N/A
Subcontractors aware/trained in safety/environmental issues.	“ YES “ NO “ N/A

Remarks:

Inspected by (Contractor Employee Name & Signature):

- - - E N D - - -

**SECTION 01 32 16.13**  
**NETWORK ANALYSIS SCHEDULES**

**PART 1- GENERAL**

**1.1 DESCRIPTION:**

- A. The Contractor shall develop a Network Analysis System (NAS) plan and schedule demonstrating fulfillment of the contract requirements, shall keep the network up-to-date in accordance with the requirements of this section and shall utilize the plan for scheduling, coordinating and monitoring work under this contract (including all activities of subcontractors, equipment vendors and suppliers). Conventional Critical Path Method (CPM) Precedence Diagramming Method (PDM) technique will be utilized to satisfy both time and cost applications. All schedule data and reports required under this specification section shall be based upon regular total float, not relative total float schedules.

**1.2 CONTRACTOR'S REPRESENTATIVE:**

- A. The Contractor shall designate an authorized representative in the firm who will be responsible for the preparation of the network diagram, review and report progress of the project with and to the Contracting Officer's representative.
- B. The Contractor's representative shall have direct project control and complete authority to act on behalf of the Contractor in fulfilling the requirements of this specification section and such authority shall not be interrupted throughout the duration of the project.

**1.3 CONTRACTOR'S CONSULTANT**

- A. To prepare the network diagram, and compact disk(s), which reflects the Contractor's project plan, the Contractor shall engage an independent CPM consultant who is skilled in the time and cost application of scheduling using (PDM) network techniques for construction projects, the cost of which is included in the Contractor's bid. This consultant shall not have any financial or business ties to the Contractor, and shall not be an affiliate or subsidiary company of the Contractor, and shall not be employed by an affiliate or subsidiary company of the Contractor.
- B. Prior to engaging a consultant, and within 10 calendar days after award of the contract, the Contractor shall submit to the Contracting Officer:
1. The name and address of the proposed consultant.
  2. Sufficient information to show that the proposed consultant has the qualifications to meet the requirements specified in the preceding paragraph.
  3. A list of prior construction projects, along with selected PDM network diagram samples on current projects which the proposed

consultant has performed complete project scheduling services. These network diagram samples must show complete project planning for a project of similar size and scope as covered under this contract.

- C. The Contracting Officer has the right to approve or disapprove employment of the proposed consultant, and will notify the Contractor of the VA decision within seven calendar days from receipt of information. In case of disapproval, the Contractor shall resubmit another consultant within 10 calendar days for renewed consideration. The Contractor must have their CPM Consultant approved prior to submitting any diagram.

#### **1.4 COMPUTER PRODUCED SCHEDULES**

- A. The contractor shall provide to the VA, Senior Resident Engineer and CPM Schedule Analyst, monthly computer processing of all computer-produced time/cost schedules and reports generated from monthly project updates. This monthly computer service will include: three copies of up to five different reports (inclusive of all pages) available within the user defined reports of Primavera (P3) to the contracting officer's representative; a hard copy listing of all project schedule changes, and associated data, made at the update and an electronic file of this data in Primavera (P3) batch format; and the resulting monthly updated schedule in a compressed electronic file in Primavera (P3), (PDM) format. These must be submitted with and substantively support the contractor's monthly payment request and the signed lookahead report. The resident engineer shall identify the five different report formats that the contractor shall provide based upon the monthly schedule updates.
- B. The contractor is responsible for the correctness and timeliness of the computer-produced reports. The Contractor is also responsible for the accurate and timely submittal of the updated project schedule and all CPM data necessary to produce the computer reports and payment request that is specified.
- C. The VA shall report errors in computer-produced reports to the Contractor's representative within ten calendar days from receipt of reports. The Contractor will reprocess the computer-produced reports and associated compact disk(s), when requested by the Contracting Officer's representative, to correct errors which affect the payment and schedule for the project.

#### **1.5 THE COMPLETE PROJECT NETWORK DIAGRAM SUBMITTAL**

- A. Within 45 calendar days (60 calendar days on projects over \$50,000,000) after receipt of Notice to Proceed, the Contractor shall submit for the Contracting Officer's review; three blue line copies of the complete network diagram on sheets of paper 765 x 1070 mm (30 x 42 inches) and an



electronic file in a compressed Primavera (P3), (PDM) format. The submittal shall also include three copies of a computer-produced activity/event ID schedule showing project duration; phase completion dates; and other data, including event cost. Each activity/event on the computer-produced schedule shall contain as a minimum, but not limited to, activity/event ID, duration, predecessor and successor relationships, trade code, area code, description, budget amount, early start date, early finish date, late start date, late finish date and total float. Work activity/event relationships shall be restricted to finish-to-start and start-to-start without lead or lag constraints. Activity/event date constraints, not required by the contract, will not be accepted unless submitted to and approved by the Contracting Officer. The contractor shall make a separate written detailed request to the Contracting Officer identifying these date constraints and secure the Contracting Officer's written approval before incorporating them into the network diagram. The Contracting Officer's separate approval of the network diagram shall not excuse the contractor of this requirement. Logic events (non-work) will be permitted where necessary to reflect proper logic among work events, but must have a zero duration. The complete working network diagram shall reflect the Contractor's approach to scheduling the complete project. The final network diagram in its original form shall contain no contract changes or delays which may have been incurred during the final network diagram development period and shall reflect the Contractors as bid schedule. These changes/delays shall be entered at the first update after the final network diagram has been approved. The Contractor should provide their requests for time and supporting time extension analysis for contract time as a result of contract changes/delays, after this update, and in accordance with Article, ADJUSTMENT OF CONTRACT COMPLETION.

- B. Within 30 calendar days after receipt of the complete project network diagram, the Contracting Officer or his representative will do one or both of the following:
  - 1. Notify the Contractor concerning his actions, opinions, and objections.
  - 2. A meeting with the Contractor at or near the job site for joint review, correction or adjustment of the proposed plan will be scheduled if required. Within 14 calendar days after the joint review, the Contractor shall revise and shall submit three blue line copies of the revised network diagram, three copies of the revised computer-produced activity/event ID schedule and a revised electronic file as specified by the Contracting Officer. The revised submission

will be reviewed by the Contracting Officer and, if found to be as previously agreed upon, will be approved.

- C. The approved baseline network diagram schedule and the corresponding computer-produced schedule(s) shall constitute the approved baseline schedule until subsequently revised in accordance with the requirements of this section.

#### **1.6 WORK ACTIVITY/EVENT COST DATA**

- A. The Contractor shall cost load all work activities/events except procurement activities. The cost loading shall reflect the appropriate level of effort of the work activities/events. The cumulative amount of all cost loaded work activities/events (including alternates) shall equal the total contract price. Prorate overhead, profit and general conditions on all work activities/events for the entire project length. The contractor shall generate from this information cash flow curves indicating graphically the total percentage of work activity/event dollar value scheduled to be in place on early finish, late finish. These cash flow curves will be used by the Contracting Officer to assist him in determining approval or disapproval of the cost loading. In the event of disapproval, the Contractor shall revise and resubmit in accordance with Article, THE COMPLETE PROJECT NETWORK DIAGRAM SUBMITTAL. Negative work activity/event cost data will not be acceptable, except on VA issued contract changes.
- B. The Contractor shall cost load work activities/events for guarantee period services, test, balance and adjust various systems in accordance with the provisions in the General Conditions, Article, PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS (VA GENERAL CONDITIONS).
- C. In accordance with Article PERFORMANCE OF WORK BY THE CONTRACTOR in the Section 00 72 00, GENERAL CONDITIONS, the Contractor shall submit, simultaneously with the cost per work activity/event of the construction schedule required by this Section, a responsibility code for all activities/events (referred to as "branches" in the Section 00 72 00 GENERAL CONDITIONS) of the project for which the Contractor's forces will perform the work.
- D. The Contractor shall cost load work activities/events for ASBESTOS ABATEMENT. The sum of asbestos abatement work activity/event costs shall equal the value of the asbestos bid item in the Contractors' bid.
- E. The Contractor shall cost load work activities/events for all BID ITEMS. The sum of the cost loading for each bid item work activities/events shall equal the value of the item in the Contractors' bid.
- F. Work activities/events for Contractor bond shall have a trade code and area code of BOND.

### 1.7 NETWORK DIAGRAM REQUIREMENTS

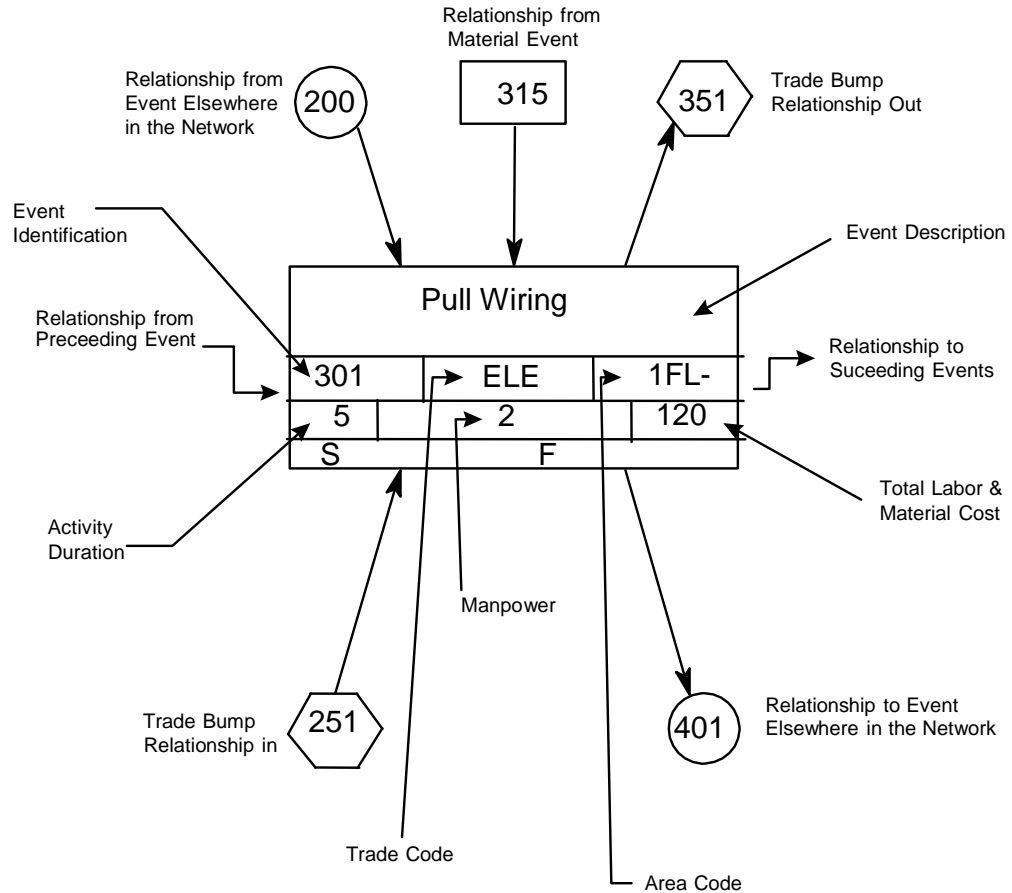
A. Show on the network diagram the sequence and interdependence of work activities/events required for complete performance of all items of work. In preparing the network diagram, the Contractor shall:

1. Exercise sufficient care to produce a clear, legible and accurate network diagram, refer to the drawing, CPM-1 (Sample CPM Network). Computer plotted network diagrams shall legibly display and plot all information required by the VA CPM activity/event legend or the computer plotted network diagram will not be acceptable. If the computer plotted network diagram is not found acceptable by the contracting officer's representative, then the network diagram will need to be hand drafted and meet legibility requirements. Group activities related to specific physical areas of the project, on the network diagram for ease of understanding and simplification. Provide a key plan on each network diagram sheet showing the project area associated with the work activities/events shown on that sheet.
2. Show the following on each work activity/event:
  - a. Activity/Event ID number.
  - b. Concise description of the work represented by the activity/event. (35 characters or less including spaces preferred).
  - c. Performance responsibility or trade code (five alpha characters or less): GEN, MECH, ELEC, CARP, PLAST, or other acceptable abbreviations.
  - d. Duration (in work days.)
  - e. Cost (in accordance with Article, ACTIVITY/EVENT COST DATA of this section and less than \$9,999,999 per activity).
  - f. Work location or area code (five characters or less), descriptive of the area involved.
  - g. Manpower required (average number of men per day).
  - h. The SYMBOL LEGEND format shown below and on the drawing, CPM-1 (Sample CPM Network) is mandatory and shall be followed in

preparing final network diagrams.

## SYMBOL LEGEND

Show Network Diagram page number location(s) for all incoming/outgoing node connector(s).



3. Show activities/events as:

- Contractor's time required for submittal of shop drawings, templates, fabrication, delivery and similar pre-construction work.
- Contracting Officer's and Architect-Engineer's review and approval of shop drawings, equipment schedules, samples, template, or similar items.
- Interruption of VA Medical Center utilities, delivery of Government furnished equipment, and rough-in drawings, project phasing and any other specification requirements.
- Test, balance and adjust various systems and pieces of equipment, maintenance and operation manuals, instructions and preventive maintenance tasks.

- e. VA inspection and acceptance activity/event with a minimum duration of five work days at the end of each phase and immediately preceding any VA move activity/event required by the contract phasing for that phase. Schedule these activities/events so that only one phase is scheduled for completion within the same 30 consecutive calendar day period (except for those phases immediately preceding the final acceptance). Maintain this scheduling condition throughout the length of the contract unless waived by the Contracting Officer's representative in writing.
  - f. Work activities/events for the asbestos abatement bid item shall have a trade code of ASB.
  - g. Bid items other than the Base Bid (ITEM 1) and Asbestos Abatement item shall have trade codes corresponding to the appropriate bid item number (e.g., ITM 3, ITM 4 and other items).
4. Show not only the activities/events for actual construction work for each trade category of the project, but also trade relationships to indicate the movement of trades from one area, floor, or building, to another area, floor, or building, for at least five trades who are performing major work under this contract.
5. Break up the work into activities/events of a duration no longer than 20 work days each, except as to non-construction activities/events (i.e., procurement of materials, delivery of equipment, concrete and asphalt curing) and any other activities/events for which the Contracting Officer may approve the showing of a longer duration. The duration for VA approval of any required submittal, shop drawing, or other submittals shall not be less than 20 work days. Refer to drawing CPM-1 for VA approval activities/events which will require minimum duration longer than 20 workdays. The construction time as determined by the CPM schedule from early start to late finish for any sub-phase, phase or the entire project shall not exceed the contract time(s) specified or shown.
6. Describe work activities/events clearly, so the work is readily identifiable for assessment of completion. Activities/events labeled "start," "continue," or "completion," are not specific and will not be allowed. Lead and lag time activities will not be acceptable.
7. Uniquely number each activity/event with numbers ranging from 1 to 99998 only. The network diagram should be generally numbered in such a way to reflect either discipline, phase or location of the work.
- B. Submit the following supporting data in addition to the network diagram, activity/event ID schedule and electronic file (s). Failure of the

Contractor to include this data will delay the review of the submittal until the Contracting Officer is in receipt of the missing data:

1. The proposed number of working days per week.
  2. The holidays to be observed during the life of the contract (by day, month, and year).
  3. The planned number of shifts per day.
  4. The number of hours per shift.
  5. List the major construction equipment to be used on the site, describing how each piece relates to and will be used in support of the submitted network diagram work activities/events.
  6. Provide a typed, doubled spaced, description, at least one page in length, of the plan and your approach to constructing the project.
- C. To the extent that the network diagram or any revised network diagram shows anything not jointly agreed upon, it shall not be deemed to have been approved by the Contracting Officer. Failure to include any element of work required for the performance of this contract shall not excuse the Contractor from completing all work required within any applicable completion date of each phase regardless of the Contracting Officer's approval of the network diagram.
- D. Compact Disk Requirements and CPM Activity/Event Record Specifications: Submit to the VA (Senior resident Engineer and CPM Schedule Analyst) an electronic file(s) containing one file of the data required to produce a Primavera (P3), (PDM) produced schedule, reflecting all the activities/events of the complete project network diagram being submitted.

#### **1.8 PAYMENT TO THE CONTRACTOR:**

- A. Monthly, the contractor shall submit the AIA application and certificate for payment documents G702 & G703 reflecting updated schedule activities and cost data in accordance with the provisions of the following Article, PAYMENT AND PROGRESS REPORTING, as the basis upon which progress payments will be made pursuant to Article, PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS of Section 00 72 00, GENERAL CONDITIONS. The Contractor is entitled to a monthly progress payment upon approval of estimates as determined from the currently approved updated computer-produced calendar-dated schedule unless, in special situations, the Contracting Officer permits an exception to this requirement. Monthly payment requests shall include: three copies of up to five different reports (inclusive of all pages) available within the user defined reports of Primavera (P3), (PDM) to the contracting officer's representative; a listing of all project schedule changes, and associated data, made at the update; and an electronic file (s) of the

resulting monthly updated schedule in a compressed Primavera (P3), (PDM) format. These must be submitted with and substantively support the contractor's monthly application and certificate for payment request documents.

- B. When the Contractor fails or refuses to furnish to the Contracting Officer the information and the associated updated Primavera (P3), (PDM) schedule in electronic format, which, in the sole judgment of the Contracting Officer, is necessary for processing the monthly progress payment, the Contractor shall not be deemed to have provided an estimate and supporting schedule data upon which progress payment may be made.

#### **1.9 PAYMENT AND PROGRESS REPORTING**

- A. Monthly job site progress meetings shall be held on dates mutually agreed to by the Contracting Officer (or Contracting Officer's representative) and the Contractor. Contractor and the CPM consultant will be required to attend all monthly progress meetings. Presence of Subcontractors during progress meeting is optional unless required by the Contracting Officer (or Contracting Officer's representative). The Contractor shall update the project schedule and all other data required by this section shall be accurately filled in and completed prior to the monthly progress meeting. The Contractor shall provide this information to the Contracting Officer or the VA representative in completed form three work days in advance of the progress meeting. Job progress will be reviewed to verify:
1. Actual start and/or finish dates for updated/completed activities/events.
  2. Remaining duration, required to complete each activity/event started, or scheduled to start, but not completed.
  3. Logic, time and cost data for change orders, and supplemental agreements that are to be incorporated into the network diagram and computer-produced schedules. Changes in activity/event sequence and duration which have been made pursuant to the provisions of following Article, ADJUSTMENT OF CONTRACT COMPLETION.
  4. Percentage for completed and partially completed activities/events.
  5. Logic and duration revisions required by this section of the specifications.
  6. Activity/event duration and percent complete shall be updated independently.
- B. The Contractor shall submit a narrative report as a part of his monthly review and update, in a form agreed upon by the Contractor and the Contracting Officer. The narrative report shall include a description of problem areas; current and anticipated delaying factors and their

estimated impact on performance of other activities/events and completion dates; and an explanation of corrective action taken or proposed. This report is in addition to the daily reports pursuant to the provisions of Article, DAILY REPORT OF WORKERS AND MATERIALS in the GENERAL CONDITIONS.

- C. After completion of the joint review and the Contracting Officer's approval of all entries, the contractor will generate an updated computer-produced calendar-dated schedule and supply the Contracting Officer's representative with reports in accordance with the Article, COMPUTER PRODUCED SCHEDULES, specified.
- D. After completing the monthly schedule update, the contractor's scheduling consultant shall rerun all current period contract change(s) against the prior approved monthly project schedule. The analysis shall only include original workday durations and schedule logic agreed upon by the contractor and resident engineer for the contract change(s). When there is a disagreement on logic and/or durations, the consultant shall use the schedule logic and/or durations provided and approved by the resident engineer. After each rerun update, the resulting electronic project schedule data file shall be appropriately identified and submitted to the VA in accordance to the requirements listed in articles 1.4 and 1.7. This electronic submission is separate from the regular monthly project schedule update requirements and shall be submitted to the resident engineer within fourteen (14) calendar days of completing the regular schedule update. **Before inserting the contract changes durations, care must be taken to ensure that only the original durations will be used for the analysis, not the reported durations after progress. In addition, once the final network diagram is approved, the contractor must recreate all manual progress payment updates on this approved network diagram and associated reruns for contract changes in each of these update periods as outlined above for regular update periods. This will require detailed record keeping for each of the manual progress payment updates.**
- E. After VA acceptance and approval of the final network diagram, and after each monthly update, the contractor shall submit to the Contracting Officer three blue line copies of a revised complete network diagram showing all completed and partially completed activities/events, contract changes and logic changes made on the intervening updates or at the first update on the final diagram. The Contracting Officer may elect to have the contractor do this on a less frequent basis, but it shall be done on a quarterly basis as a minimum.



F. Following approval of the CPM schedule, the VA, the General Contractor, its approved CPM Consultant, RE office representatives, and all subcontractors needed, as determined by the SRE, shall meet to discuss the monthly updated schedule. The main emphasis shall be to address work activities to avoid slippage of project schedule and to identify any necessary actions required to maintain project schedule during the reporting period. The Government representatives and the Contractor should conclude the meeting with a clear understanding of those work and administrative actions necessary to maintain project schedule status during the reporting period. This schedule coordination meeting will occur after each monthly project schedule update meeting utilizing the resulting schedule reports from that schedule update. If the project is behind schedule, discussions should include ways to prevent further slippage as well as ways to improve the project schedule status, when appropriate.

#### **1.10 RESPONSIBILITY FOR COMPLETION**

- A. Whenever it becomes apparent from the current monthly progress review meeting or the monthly computer-produced calendar-dated schedule that phasing or contract completion dates will not be met, the Contractor shall execute some or all of the following remedial actions:
1. Increase construction manpower in such quantities and crafts as necessary to eliminate the backlog of work.
  2. Increase the number of working hours per shift, shifts per working day, working days per week, the amount of construction equipment, or any combination of the foregoing to eliminate the backlog of work.
  3. Reschedule the work in conformance with the specification requirements.
- B. Prior to proceeding with any of the above actions, the Contractor shall notify and obtain approval from the Contracting Officer for the proposed schedule changes. If such actions are approved, the CPM revisions shall be incorporated by the Contractor into the network diagram before the next update, at no additional cost to the Government.

#### **1.11 CHANGES TO NETWORK DIAGRAM AND SCHEDULE**

- A. Within 30 calendar days after VA acceptance and approval of any updated computer-produced schedule, the Contractor will submit a revised network diagram, the associated compact disk(s), and a list of any activity/event changes including predecessors and successors for any of the following reasons:
1. Delay in completion of any activity/event or group of activities/events, indicate an extension of the project completion by 20 working days or 10 percent of the remaining project duration,

whichever is less. Such delays which may be involved with contract changes, strikes, unusual weather, and other delays will not relieve the Contractor from the requirements specified unless the conditions are shown on the CPM as the direct cause for delaying the project beyond the acceptable limits.

2. Delays in submittals, or deliveries, or work stoppage are encountered which make rescheduling of the work necessary.
  3. The schedule does not represent the actual prosecution and progress of the project.
  4. When there is, or has been, a substantial revision to the activity/event costs of the network diagram regardless of the cause for these revisions.
- B. CPM revisions made under this paragraph which affect the previously approved computer-produced schedules for Government furnished equipment, vacating of areas by the VA Medical Center, contract phase(s) and sub phase(s), utilities furnished by the Government to the Contractor, or any other previously contracted item, must be furnished in writing to the Contracting Officer for approval.
- C. Contracting Officer's approval for the revised network diagram and all relevant data is contingent upon compliance with all other paragraphs of this section and any other previous agreements by the Contracting Officer or the VA representative.
- D. The cost of revisions to the network diagram resulting from contract changes will be included in the proposal for changes in work as specified in Article, CHANGES of the Section 00 72 00 GENERAL CONDITIONS, and will be based on the complexity of the revision or contract change, man hours expended in analyzing the change, and the total cost of the change.
- E. The cost of revisions to the network diagram not resulting from contract changes is the responsibility of the Contractor.

#### **1.12 ADJUSTMENT OF CONTRACT COMPLETION**

- A. The contract completion time will be adjusted only for causes specified in this contract. Request for an extension of the contract completion date by the Contractor shall be supported with a justification, CPM data and supporting evidence as the Contracting Officer may deem necessary for determination as to whether or not the Contractor is entitled to an extension of time under the provisions of the contract. Submission of proof based on revised activity/event logic, durations (in work days) and costs is obligatory to any approvals. The schedule must clearly display that the Contractor has used, in full, all the float time available for the work involved in this request. The Contracting

Officer's determination as to the total number of days of contract extension will be based upon the current computer-produced calendar-dated schedule for the time period in question and all other relevant information.

- B. Actual delays in activities/events which, according to the computer-produced calendar-dated schedule, do not affect the extended and predicted contract completion dates shown by the critical path in the network, will not be the basis for a change to the contract completion date. The Contracting Officer will within a reasonable time after receipt of such justification and supporting evidence, review the facts and advise the Contractor in writing of the Contracting Officer's decision.
- C. The Contractor shall submit each request for a change in the contract completion date to the Contracting Officer in accordance with the provisions specified under Article, CHANGES, in the Section 00 72 00, GENERAL CONDITIONS. The Contractor shall include, as a part of each change order proposal, a sketch showing all CPM logic revisions, duration (in work days) changes, and cost changes, for work in question and its relationship to other activities on the approved network diagram.
- D. All delays due to non-work activities/events such as RFI's, WEATHER, STRIKES, and similar non-work activities/events shall be analyzed on a month by month basis.

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SECTION 01 33 23  
SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

- 1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- 1-2. For the purposes of this contract, samples (including laboratory samples to be tested), test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1-3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
  - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
  - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
  - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1-4. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals (including any laboratory samples to be tested) will not serve as a basis for extending contract time for completion.
- 1-5. Submittals will be reviewed for compliance with contract requirements by Architect-Engineer, and action thereon will be taken by Resident Engineer on behalf of the Contracting Officer.
- 1-6. Upon receipt of submittals, Architect-Engineer will assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.
- 1-7. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant

to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.

- 1-8. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect-Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.
- 1-9. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.
  - A. Submit samples required by Section 09 06 00, SCHEDULE FOR FINISHES, in quadruplicate. Submit other samples in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.
  - B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail FAX and shall contain the list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
    1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.
    2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
    3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.

- C. In addition to complying with the applicable requirements specified in preceding Article 1.9, samples which are required to have Laboratory Tests (those preceded by symbol "LT" under the separate sections of the specification shall be tested, at the expense of Contractor, in a commercial laboratory approved by Contracting Officer.
1. Laboratory shall furnish Contracting Officer with a certificate stating that it is fully equipped and qualified to perform intended work, is fully acquainted with specification requirements and intended use of materials and is an independent establishment in no way connected with organization of Contractor or with manufacturer or supplier of materials to be tested.
  2. Certificates shall also set forth a list of comparable projects upon which laboratory has performed similar functions during past five years.
  3. Samples and laboratory tests shall be sent directly to approved commercial testing laboratory.
  4. Contractor shall send a copy of transmittal letter to both Resident Engineer and to Architect-Engineer simultaneously with submission of material to a commercial testing laboratory.
  5. Laboratory test reports shall be sent directly to Resident Engineer for appropriate action.
  6. Laboratory reports shall list contract specification test requirements and a comparative list of the laboratory test results. When tests show that the material meets specification requirements, the laboratory shall so certify on test report.
  7. Laboratory test reports shall also include a recommendation for approval or disapproval of tested item.
- D. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.
- E. Approved samples will be kept on file by the Resident Engineer at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.

- F. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.
1. For each drawing required, submit one legible photographic paper or vellum reproducible.
  2. Reproducible shall be full size.
  3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
  4. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
  5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
  6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
  7. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer under one cover.
- 1-10. Samples (except laboratory samples), shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to

Culpeper Veterans Associate's, LLC (CVA)

(Architect-Engineer)

4304 Evergreen Lane Suite 204

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(A/E P.O. Address)

Annandale, VA 22003

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(City, State and Zip Code)

- 1-11. At the time of transmittal to the Architect-Engineer, the Contractor shall also send a copy of the complete submittal directly to the Resident Engineer.

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**SECTION 01 42 19**  
**REFERENCE STANDARDS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

**1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)**

- A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to - GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.
- B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

**1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)**

The specifications and standards cited in this solicitation can be examined at the following location:

DEPARTMENT OF VETERANS AFFAIRS  
Office of Construction & Facilities Management  
Facilities Quality Service (00CFM1A)  
811 Vermont Avenue, NW - Room 462  
Washington, DC 20420  
Telephone Numbers: (202) 461-8217 or (202) 461-8292  
Between 9:00 AM - 3:00 PM

**1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)**

The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

AA Aluminum Association Inc.  
<http://www.aluminum.org>



AABC	Associated Air Balance Council <a href="http://www.aabchg.com">http://www.aabchg.com</a>
AAMA	American Architectural Manufacturer's Association <a href="http://www.aamanet.org">http://www.aamanet.org</a>
AAN	American Nursery and Landscape Association <a href="http://www.anla.org">http://www.anla.org</a>
AASHTO	American Association of State Highway and Transportation Officials <a href="http://www.aashto.org">http://www.aashto.org</a>
AATCC	American Association of Textile Chemists and Colorists <a href="http://www.aatcc.org">http://www.aatcc.org</a>
ACGIH	American Conference of Governmental Industrial Hygienists <a href="http://www.acgih.org">http://www.acgih.org</a>
ACI	American Concrete Institute <a href="http://www.aci-int.net">http://www.aci-int.net</a>
ACPA	American Concrete Pipe Association <a href="http://www.concrete-pipe.org">http://www.concrete-pipe.org</a>
ACPPA	American Concrete Pressure Pipe Association <a href="http://www.acppa.org">http://www.acppa.org</a>
ADC	Air Diffusion Council <a href="http://flexibleduct.org">http://flexibleduct.org</a>
AGA	American Gas Association <a href="http://www.aga.org">http://www.aga.org</a>
AGC	Associated General Contractors of America <a href="http://www.agc.org">http://www.agc.org</a>
AGMA	American Gear Manufacturers Association, Inc. <a href="http://www.agma.org">http://www.agma.org</a>
AHAM	Association of Home Appliance Manufacturers <a href="http://www.aham.org">http://www.aham.org</a>
AISC	American Institute of Steel Construction <a href="http://www.aisc.org">http://www.aisc.org</a>
AISI	American Iron and Steel Institute <a href="http://www.steel.org">http://www.steel.org</a>
AITC	American Institute of Timber Construction <a href="http://www.aitc-glulam.org">http://www.aitc-glulam.org</a>
AMCA	Air Movement and Control Association, Inc. <a href="http://www.amca.org">http://www.amca.org</a>
ANLA	American Nursery & Landscape Association <a href="http://www.anla.org">http://www.anla.org</a>
ANSI	American National Standards Institute, Inc. <a href="http://www.ansi.org">http://www.ansi.org</a>

APA	The Engineered Wood Association <a href="http://www.apawood.org">http://www.apawood.org</a>
ARI	Air-Conditioning and Refrigeration Institute <a href="http://www.ari.org">http://www.ari.org</a>
ASAE	American Society of Agricultural Engineers <a href="http://www.asae.org">http://www.asae.org</a>
ASCE	American Society of Civil Engineers <a href="http://www.asce.org">http://www.asce.org</a>
ASHRAE	American Society of Heating, Refrigerating, and Air-Conditioning Engineers <a href="http://www.ashrae.org">http://www.ashrae.org</a>
ASME	American Society of Mechanical Engineers <a href="http://www.asme.org">http://www.asme.org</a>
ASSE	American Society of Sanitary Engineering <a href="http://www.asse-plumbing.org">http://www.asse-plumbing.org</a>
ASTM	American Society for Testing and Materials <a href="http://www.astm.org">http://www.astm.org</a>
AWI	Architectural Woodwork Institute <a href="http://www.awinet.org">http://www.awinet.org</a>
AWS	American Welding Society <a href="http://www.aws.org">http://www.aws.org</a>
AWWA	American Water Works Association <a href="http://www.awwa.org">http://www.awwa.org</a>
BHMA	Builders Hardware Manufacturers Association <a href="http://www.buildershardware.com">http://www.buildershardware.com</a>
BIA	Brick Institute of America <a href="http://www.bia.org">http://www.bia.org</a>
CAGI	Compressed Air and Gas Institute <a href="http://www.cagi.org">http://www.cagi.org</a>
CGA	Compressed Gas Association, Inc. <a href="http://www.cganet.com">http://www.cganet.com</a>
CI	The Chlorine Institute, Inc. <a href="http://www.chlorineinstitute.org">http://www.chlorineinstitute.org</a>
CISCA	Ceilings and Interior Systems Construction Association <a href="http://www.cisca.org">http://www.cisca.org</a>
CISPI	Cast Iron Soil Pipe Institute <a href="http://www.cispi.org">http://www.cispi.org</a>
CLFMI	Chain Link Fence Manufacturers Institute <a href="http://www.chainlinkinfo.org">http://www.chainlinkinfo.org</a>
CPMB	Concrete Plant Manufacturers Bureau <a href="http://www.cpmc.org">http://www.cpmc.org</a>

CRA	California Redwood Association <a href="http://www.calredwood.org">http://www.calredwood.org</a>
CRSI	Concrete Reinforcing Steel Institute <a href="http://www.crsi.org">http://www.crsi.org</a>
CTI	Cooling Technology Institute <a href="http://www.cti.org">http://www.cti.org</a>
DHI	Door and Hardware Institute <a href="http://www.dhi.org">http://www.dhi.org</a>
EGSA	Electrical Generating Systems Association <a href="http://www.egsa.org">http://www.egsa.org</a>
EEI	Edison Electric Institute <a href="http://www.eei.org">http://www.eei.org</a>
EPA	Environmental Protection Agency <a href="http://www.epa.gov">http://www.epa.gov</a>
ETL	ETL Testing Laboratories, Inc. <a href="http://www.etl.com">http://www.etl.com</a>
FAA	Federal Aviation Administration <a href="http://www.faa.gov">http://www.faa.gov</a>
FCC	Federal Communications Commission <a href="http://www.fcc.gov">http://www.fcc.gov</a>
FPS	The Forest Products Society <a href="http://www.forestprod.org">http://www.forestprod.org</a>
GANA	Glass Association of North America <a href="http://www.cssinfo.com/info/gana.html/">http://www.cssinfo.com/info/gana.html/</a>
FM	Factory Mutual Insurance <a href="http://www.fmglobal.com">http://www.fmglobal.com</a>
GA	Gypsum Association <a href="http://www.gypsum.org">http://www.gypsum.org</a>
GSA	General Services Administration <a href="http://www.gsa.gov">http://www.gsa.gov</a>
HI	Hydraulic Institute <a href="http://www.pumps.org">http://www.pumps.org</a>
HPVA	Hardwood Plywood & Veneer Association <a href="http://www.hpva.org">http://www.hpva.org</a>
ICBO	International Conference of Building Officials <a href="http://www.icbo.org">http://www.icbo.org</a>
ICEA	Insulated Cable Engineers Association Inc. <a href="http://www.icea.net">http://www.icea.net</a>
\ICAC	Institute of Clean Air Companies <a href="http://www.icac.com">http://www.icac.com</a>

IEEE Institute of Electrical and Electronics Engineers  
<http://www.ieee.org/>

IMSA International Municipal Signal Association  
<http://www.imsasafety.org>

IPCEA Insulated Power Cable Engineers Association

NBMA Metal Buildings Manufacturers Association  
<http://www.mbma.com>

MSS Manufacturers Standardization Society of the Valve and Fittings Industry Inc.  
<http://www.mss-hq.com>

NAAMM National Association of Architectural Metal Manufacturers  
<http://www.naamm.org>

NAPHCC Plumbing-Heating-Cooling Contractors Association  
<http://www.phccweb.org.org>

NBS National Bureau of Standards  
See - NIST

NBBPVI National Board of Boiler and Pressure Vessel Inspectors  
<http://www.nationboard.org>

NEC National Electric Code  
See - NFPA National Fire Protection Association

NEMA National Electrical Manufacturers Association  
<http://www.nema.org>

NFPA National Fire Protection Association  
<http://www.nfpa.org>

NHLA National Hardwood Lumber Association  
<http://www.natlhardwood.org>

NIH National Institute of Health  
<http://www.nih.gov>

NIST National Institute of Standards and Technology  
<http://www.nist.gov>

NLMA Northeastern Lumber Manufacturers Association, Inc.  
<http://www.nelma.org>

NPA National Particleboard Association  
18928 Premiere Court  
Gaithersburg, MD 20879  
(301) 670-0604

NSF National Sanitation Foundation  
<http://www.nsf.org>

NWWDA Window and Door Manufacturers Association  
<http://www.nwwda.org>

OSHA Occupational Safety and Health Administration  
Department of Labor  
<http://www.osha.gov>

PCA Portland Cement Association  
<http://www.portcement.org>

PCI Precast Prestressed Concrete Institute  
<http://www.pci.org>

PPI The Plastic Pipe Institute  
<http://www.plasticpipe.org>

PEI Porcelain Enamel Institute, Inc.  
<http://www.porcelainenamel.com>

PTI Post-Tensioning Institute  
<http://www.post-tensioning.org>

RFCI The Resilient Floor Covering Institute  
<http://www.rfci.com>

RIS Redwood Inspection Service  
See - CRA

RMA Rubber Manufacturers Association, Inc.  
<http://www.rma.org>

SCMA Southern Cypress Manufacturers Association  
<http://www.cypressinfo.org>

SDI Steel Door Institute  
<http://www.steeldoor.org>

IGMA Insulating Glass Manufacturers Alliance  
<http://www.igmaonline.org>

SJI Steel Joist Institute  
<http://www.steeljoist.org>

SMACNA Sheet Metal and Air-Conditioning Contractors  
National Association, Inc.  
<http://www.smacna.org>

SSPC The Society for Protective Coatings  
<http://www.sspc.org>

STI Steel Tank Institute  
<http://www.steeltank.com>

SWI Steel Window Institute  
<http://www.steelwindows.com>

TCA Tile Council of America, Inc.  
<http://www.tileusa.com>

TEMA Tubular Exchange Manufacturers Association  
<http://www.tema.org>

TPI        Truss Plate Institute, Inc.  
          583 D'Onofrio Drive; Suite 200  
          Madison, WI 53719  
          (608) 833-5900

UBC        The Uniform Building Code  
          See ICBO

UL         Underwriters' Laboratories Incorporated  
          <http://www.ul.com>

ULC        Underwriters' Laboratories of Canada  
          <http://www.ulc.ca>

WCLIB      West Coast Lumber Inspection Bureau  
          6980 SW Varns Road, P.O. Box 23145  
          Portland, OR 97223  
          (503) 639-0651

WRCLA      Western Red Cedar Lumber Association  
          P.O. Box 120786  
          New Brighton, MN 55112  
          (612) 633-4334

WWPA      Western Wood Products Association  
          <http://www.wwpa.org>

- - - E N D - - -

SECTION 01 45 29  
TESTING LABORATORY SERVICES

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained and paid for by Contractor.

1.2 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
  - T27-06.....Sieve Analysis of Fine and Coarse Aggregates
  - T96-02 (R2006).....Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
  - T99-01 (R2004).....The Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop
  - T104-99 (R2003).....Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate
  - T180-01 (R2004).....Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop
  - T191-02(R2006).....Density of Soil In-Place by the Sand-Cone Method
- C. American Concrete Institute (ACI):
  - 506.4R-94 (R2004).....Guide for the Evaluation of Shotcrete
- D. American Society for Testing and Materials (ASTM):
  - A325-06.....Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
  - A370-07.....Definitions for Mechanical Testing of Steel Products
  - A416/A416M-06.....Steel Strand, Uncoated Seven-Wire for Prestressed Concrete
  - A490-06.....Heat Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength
  - C31/C31M-06.....Making and Curing Concrete Test Specimens in the Field
  - C33-03.....Concrete Aggregates

C39/C39M-05.....Compressive Strength of Cylindrical Concrete  
Specimens  
C109/C109M-05.....Compressive Strength of Hydraulic Cement Mortars  
C138-07.....Unit Weight, Yield, and Air Content  
(Gravimetric) of Concrete  
C140-07.....Sampling and Testing Concrete Masonry Units and  
Related Units  
C143/C143M-05.....Slump of Hydraulic Cement Concrete  
C172-07.....Sampling Freshly Mixed Concrete  
C173-07.....Air Content of freshly Mixed Concrete by the  
Volumetric Method  
C330-05.....Lightweight Aggregates for Structural Concrete  
C567-05.....Density Structural Lightweight Concrete  
C780-07.....Pre-construction and Construction Evaluation of  
Mortars for Plain and Reinforced Unit Masonry  
C1019-08.....Sampling and Testing Grout  
C1064/C1064M-05.....Freshly Mixed Portland Cement Concrete  
C1077-06.....Laboratories Testing Concrete and Concrete  
Aggregates for Use in Construction and Criteria  
for Laboratory Evaluation  
C1314-07.....Compressive Strength of Masonry Prisms  
D698-07.....Laboratory Compaction Characteristics of Soil  
Using Standard Effort  
D1143-07.....Piles Under Static Axial Compressive Load  
D1188-07.....Bulk Specific Gravity and Density of Compacted  
Bituminous Mixtures Using Paraffin-Coated  
Specimens  
D1556-07.....Density and Unit Weight of Soil in Place by the  
Sand-Cone Method  
D1557-07.....Laboratory Compaction Characteristics of Soil  
Using Modified Effort  
D2166-06.....Unconfined Compressive Strength of Cohesive Soil  
D2167-94 (R2001).....Density and Unit Weight of Soil in Place by the  
Rubber Balloon Method  
D2216-05.....Laboratory Determination of Water (Moisture)  
Content of Soil and Rock by Mass  
D2922-05.....Density of soil and Soil-Aggregate in Place by  
Nuclear Methods (Shallow Depth)  
D2974-07.....Moisture, Ash, and Organic Matter of Peat and  
Other Organic Soils



D3666-(2002).....Minimum Requirements for Agencies Testing and  
Inspection Bituminous Paving Materials  
D3740-07.....Minimum Requirements for Agencies Engaged in the  
Testing and Inspecting Road and Paving Material  
E94-04.....Radiographic Testing  
E164-03.....Ultrasonic Contact Examination of Weldments  
E329-07.....Agencies Engaged in Construction Inspection  
and/or Testing  
E543-06.....Agencies Performing Non-Destructive Testing  
E605-93(R2006).....Thickness and Density of Sprayed Fire-Resistive  
Material (SFRM) Applied to Structural Members  
E709-(2001).....Guide for Magnetic Particle Examination  
E1155-96(R2008).....Determining FF Floor Flatness and FL Floor  
Levelness Numbers

E. American Welding Society (AWS):

D1.1-07.....Structural Welding Code-Steel

**1.3 REQUIREMENTS:**

A. Accreditation Requirements: Testing Laboratory retained and paid for by Contractor, must be accredited by one or more of the National Voluntary Laboratory Accreditation Program (NVLAP) programs acceptable in the geographic region for the project. Furnish to the Contracting Officer and Resident Engineer a copy of the Certificate of Accreditation and Scope of Accreditation. For testing laboratories that have not yet obtained accreditation by a NVLAP program, submit an acknowledgement letter from one of the laboratory accreditation authorities indicating that the application for accreditation has been received and the accreditation process has started, and submit to the Contracting Officer and Resident Engineer for approval, certified statements, signed by an official of the testing laboratory attesting that the proposed laboratory, meets or conforms to the ASTM standards listed below as appropriate to the testing field.

1. Laboratories engaged in testing of construction materials shall meet the requirements of ASTM E329.
2. Laboratories engaged in testing of concrete and concrete aggregates shall meet the requirements of ASTM C1077.
3. Laboratories engaged in testing of bituminous paving materials shall meet the requirements of ASTM D3666.
4. Laboratories engaged in testing of soil and rock, as used in engineering design and construction, shall meet the requirements of ASTM D3740.

5. Laboratories engaged in inspection and testing of steel, stainless steel, and related alloys will be evaluated according to ASTM A880.
  6. Laboratories engaged in non-destructive testing (NDT) shall meet the requirements of ASTM E543.
  7. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA.
- B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by Resident Engineer. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of Resident Engineer to such failure.
- C. Written Reports: Testing laboratory shall submit test reports to Resident Engineer, Contractor, and Local Building Authority within 24 hours after each test is completed unless other arrangements are agreed to in writing by the Resident Engineer. Submit reports of tests that fail to meet construction contract requirements on colored paper.
- D. Verbal Reports: Give verbal notification to Resident Engineer immediately of any irregularity.
- E. Test Standards: The Contractor shall include a lump sum allowance of \$5000 for furnishing published standards (ASTM, AASHTO, ACI, ANSI, AWS, ASHRAE, UL, etc.) referred to or specifically referenced which are pertinent to any Sections of these specifications. Furnish one set of standards in single copies or bound volumes to the Resident Engineer within 60 days. Photocopies are not acceptable. Billings for the standards furnished shall be at the net cost to Testing Laboratory. A preliminary list of test standards, with the estimated costs, shall be submitted to the Resident Engineer for review before any publications of reference standards are ordered.

**PART 2 - PRODUCTS (NOT USED)**

**PART 3 - EXECUTION**

**3.1 EARTHWORK:**

- A. General: The Testing Laboratory shall provide qualified personnel, materials, equipment, and transportation as required to perform the services identified/required herein, within the agreed to schedule and/or time frame. The work to be performed shall be as identified herein and shall include but not be limited to the following:
1. Observe fill and subgrades during proof-rolling to evaluate suitability of surface material to receive fill or base course. Provide recommendations to the Resident Engineer regarding suitability or unsuitability of areas where proof-rolling was

observed. Where unsuitable results are observed, witness excavation of unsuitable material and recommend to Resident Engineer extent of removal and replacement of unsuitable materials and observe proof-rolling of replaced areas until satisfactory results are obtained.

2. Provide part time observation of fill placement and compaction and field density testing in building areas and provide part time observation of fill placement and compaction and field density testing in pavement areas to verify that earthwork compaction obtained is in accordance with contract documents.
3. Provide supervised geotechnical technician to inspect excavation, subsurface preparation, and backfill for structural fill.

B. Testing Compaction:

1. Determine maximum density and optimum moisture content for each type of fill, backfill and subgrade material used, in compliance with ASTM D698.
2. Make field density tests in accordance with the primary testing method following ASTM D2922 wherever possible. Field density tests utilizing ASTM D1556 or ASTM D2167 shall be utilized on a case by case basis only if there are problems with the validity of the results from the primary method due to specific site field conditions. Should the testing laboratory propose these alternative methods, they should provide satisfactory explanation to the Resident Engineer before the tests are conducted.
  - a. Building Slab Subgrade: At least one test of subgrade for every 185 m<sup>2</sup> (2000 square feet) of building slab, but in no case fewer than three tests. In each compacted fill layer, perform one test for every 185 m<sup>2</sup> (2000 square feet) of overlaying building slab, but in no case fewer than three tests.
  - b. Foundation Wall Backfill: One test per 30 m (100 feet) of each layer of compacted fill but in no case fewer than two tests.
  - c. Pavement Subgrade: One test for each 125 m<sup>2</sup> (150 square yards), but in no case fewer than two tests.
  - d. Curb, Gutter, and Sidewalk: One test for each 90 m (300 feet), but in no case fewer than two tests.
  - e. Trenches: One test at maximum 30 m (100 foot) intervals per lift of backfill and at changes in required density, but in no case fewer than two tests.
  - f. Footing Subgrade: At least one test for each layer of soil on which footings will be placed. Subsequent verification and approval of each footing subgrade may be based on a visual comparison of each subgrade with related tested subgrade when

acceptable to Resident Engineer. In each compacted fill layer below wall footings, perform one field density test for every 30 m (100 feet) of wall. Verify subgrade is level, all loose or disturbed soils have been removed, and correlate actual soil conditions observed with those indicated by test borings.

- C. Testing for Footing Bearing Capacity: Evaluate if suitable bearing capacity material is encountered in footing subgrade.
- D. Testing Materials: Test suitability of on-site and off-site borrow as directed by Resident Engineer.

### **3.2 FOUNDATION PILES:**

- A. Witness load test procedure for conformance with ASTM D1143 and interpret test data to verify geotechnical recommendations for pile capacity. Submit load test report in accordance with ASTM D1143.
- B. Review Contractor's equipment, methods, and procedures prior to starting any work on site. Provide continuous inspection of pile installation. Maintain a record of all pertinent phases of operation for submittal to Resident Engineer.

### **3.4 LANDSCAPING:**

- A. Test topsoil for organic materials, pH, phosphate, potash content, and gradation of particles.
  - 1. Test for organic material by using ASTM D2974.
  - 2. Determine percent of silt, sand, clay, and foreign materials such as rock, roots, and vegetation.
- B. Submit laboratory test report of topsoil to Resident Engineer.

### **3.5 ASPHALT CONCRETE PAVING:**

- A. Aggregate Base Course:
  - 1. Determine maximum density and optimum moisture content for aggregate base material in accordance with Delaware Department of Transportation Materials and Research Manual, Division C300 or AASHTO T180, Method D.
  - 2. Make one test for each 168 m<sup>2</sup> (200 square yards), but in no case fewer than a minimum of three field density tests on each day's final compaction on each aggregate course in accordance with AASHTO T191.
  - 3. Sample and test aggregate as necessary to insure compliance with specification requirements for gradation, wear, and soundness as specified in the applicable state highway standards and specifications.
- B. Asphalt Concrete:

1. Aggregate: Delaware Department of Transportation Materials and Research Manual, Division C300.
2. Temperature: Check temperature of each load of asphalt concrete at mixing plant and at site of paving operation.
3. Density: Make a minimum of two field density tests in accordance with ASTM D1188 of asphalt base and surface course for each day's paving operation.

**3.6 SITE WORK CONCRETE:**

Test site work concrete including materials for concrete as required in Article CONCRETE of this section.

**3.7 CONCRETE:**

A. Batch Plant Inspection and Materials Testing:

1. Perform continuous batch plant inspection until concrete quality is established to satisfaction of Resident Engineer with concurrence of Contracting Officer and perform periodic inspections thereafter as determined by Resident Engineer.
2. Periodically inspect and test batch proportioning equipment for accuracy and report deficiencies to Resident Engineer.
3. Sample and test mix ingredients as necessary to insure compliance with specifications.
4. Sample and test aggregates daily and as necessary for moisture content. Test the dry rodded weight of the coarse aggregate whenever a sieve analysis is made, and when it appears there has been a change in the aggregate.
5. Certify, in duplicate, ingredients and proportions and amounts of ingredients in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initialing or stamping thereon) on delivery slips (duplicate) that ingredients in truck-load mixes conform to proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes.

B. Field Inspection and Materials Testing:

1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads are to be removed from the

- site at the Contractor's expense. Any rejected concrete that is placed will be subject to removal.
3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 40 m<sup>3</sup> (50 cubic yards) or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. // After good concrete quality control has been established and maintained as determined by Resident Engineer make three cylinders for each 80 m<sup>3</sup> (100 cubic yards) or less of each concrete type, and at least three cylinders from any one day's pour for each concrete type. // Label each cylinder with an identification number. Resident Engineer may require additional cylinders to be molded and cured under job conditions.
  4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped concrete at the hopper and at the discharge end of the hose at the beginning of each day's pumping operations to determine change in slump.
  5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 20 m<sup>3</sup> (25 cubic yards) thereafter each day. For concrete not required to be air-entrained, test every 80 m<sup>3</sup> (100 cubic yards) at random. For pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
  6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.
  7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete and ASTM C567 for lightweight concrete. Test the first truck and each time cylinders are made.
  8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
  9. Verify that specified mixing has been accomplished.
  10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
    - a. When ambient air temperature falls below 4.4 degrees C (40 degrees F), record maximum and minimum air temperatures in each 24 hour period; record air temperature inside protective enclosure; record minimum temperature of surface of hardened concrete.
    - b. When ambient air temperature rises above 29.4 degrees C (85 degrees F), record maximum and minimum air temperature in each 24

hour period; record minimum relative humidity; record maximum wind velocity; record maximum temperature of surface of hardened concrete.

11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations.
  12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.
  13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
  14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.
  15. Observe preparations for placement of concrete:
    - a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.
    - b. Inspect preparation of construction, expansion, and isolation joints.
  16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.
  17. Observe concrete mixing:
    - a. Monitor and record amount of water added at project site.
    - b. Observe minimum and maximum mixing times.
  18. Measure concrete flatwork for levelness and flatness as follows:
    - a. Perform Floor Tolerance Measurements  $F_F$  and  $F_L$  in accordance with ASTM E1155. Calculate the actual overall F- numbers using the inferior/superior area method.
    - b. Perform all floor tolerance measurements within 48 hours after slab installation and prior to removal of shoring and formwork.
    - c. Provide the Contractor and the Resident Engineer with the results of all profile tests, including a running tabulation of the overall  $F_F$  and  $F_L$  values for all slabs installed to date, within 72 hours after each slab installation.
  19. Other inspections:
    - a. Grouting under base plates.
    - b. Grouting anchor bolts and reinforcing steel in hardened concrete.
- C. Laboratory Tests of Field Samples:
1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as

directed by Resident Engineer. Compile laboratory test reports as follows: Compressive strength test shall be result of one cylinder, except when one cylinder shows evidence of improper sampling, molding or testing, in which case it shall be discarded and strength of spare cylinder shall be used.

2. Make weight tests of hardened lightweight structural concrete in accordance with ASTM C567.
3. Furnish certified compression test reports (duplicate) to Resident Engineer. In test report, indicate the following information:
  - a. Cylinder identification number and date cast.
  - b. Specific location at which test samples were taken.
  - c. Type of concrete, slump, and percent air.
  - d. Compressive strength of concrete in MPa (psi).
  - e. Weight of lightweight structural concrete in  $\text{kg/m}^3$  (pounds per cubic feet).
  - f. Weather conditions during placing.
  - g. Temperature of concrete in each test cylinder when test cylinder was molded.
  - h. Maximum and minimum ambient temperature during placing.
  - i. Ambient temperature when concrete sample in test cylinder was taken.
  - j. Date delivered to laboratory and date tested.

### 3.8 REINFORCEMENT:

- A. Review mill test reports furnished by Contractor.

### 3.9 MASONRY:

#### A. Mortar Tests:

1. Laboratory compressive strength test:
  - a. Comply with ASTM C780.
  - b. Obtain samples during or immediately after discharge from batch mixer.
  - c. Furnish molds with 50 mm (2 inch), 3 compartment gang cube.
  - d. Test one sample at 7 days and 2 samples at 28 days.
2. Two tests during first week of operation; one test per week after initial test until masonry completion.

#### B. Grout Tests:

1. Laboratory compressive strength test:
  - a. Comply with ASTM C1019.
  - b. Test one sample at 7 days and 2 samples at 28 days.
  - c. Perform test for each  $230 \text{ m}^2$  (2500 square feet) of masonry.



C. Masonry Unit Tests:

1. Laboratory Compressive Strength Test:

- a. Comply with ASTM C140.
- b. Test 3 samples for each 460 m<sup>2</sup> (5000 square feet) of wall area.

D. Prism Tests: For each type of wall construction indicated, test masonry prisms per ASTM C1314 for each 460 m<sup>2</sup> (5000 square feet) of wall area. Prepare one set of prisms for testing at 7 days and one set for testing at 28 days.

**3.10 STRUCTURAL STEEL:**

A. General: Provide shop and field inspection and testing services to certify structural steel work is done in accordance with contract documents. Welding shall conform to AWS D1.1 Structural Welding Code.

B. Prefabrication Inspection:

- 1. Review design and shop detail drawings for size, length, type and location of all welds to be made.
- 2. Approve welding procedure qualifications either by pre-qualification or by witnessing qualifications tests.
- 3. Approve welder qualifications by certification or retesting.
- 4. Approve procedure for control of distortion and shrinkage stresses.
- 5. Approve procedures for welding in accordance with applicable sections of AWS D1.1.

C. Fabrication and Erection:

1. Weld Inspection:

- a. Inspect welding equipment for capacity, maintenance and working condition.
- b. Verify specified electrodes and handling and storage of electrodes in accordance with AWS D1.1.
- c. Inspect preparation and assembly of materials to be welded for conformance with AWS D1.1.
- d. Inspect preheating and interpass temperatures for conformance with AWS D1.1.
- e. Measure 25 percent of fillet welds.
- f. Welding Magnetic Particle Testing: Test in accordance with ASTM E709 for a minimum of:
  - 1) 20 percent of all shear plate fillet welds at random, final pass only.
  - 2) 20 percent of all continuity plate and bracing gusset plate fillet welds, at random, final pass only.

- 3) 100 percent of tension member fillet welds (i.e., hanger connection plates and other similar connections) for root and final passes.
  - 4) 20 percent of length of built-up column member partial penetration and fillet welds at random for root and final passes.
  - 5) 100 percent of length of built-up girder member partial penetration and fillet welds for root and final passes.
  - g. Welding Ultrasonic Testing: Test in accordance with ASTM E164 and AWS D1.1 for 100 percent of all full penetration welds, braced and moment frame column splices, and a minimum of 20 percent of all other partial penetration column splices, at random.
  - h. Verify that correction of rejected welds are made in accordance with AWS D1.1.
  - i. Testing and inspection do not relieve the Contractor of the responsibility for providing materials and fabrication procedures in compliance with the specified requirements.
2. Bolt Inspection:
- a. Inspect high-strength bolted connections in accordance AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts.
  - b. Slip-Critical Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in each connection in accordance with AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts. Inspect all bolts in connection when one or more are rejected.
  - c. Fully Pre-tensioned Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in 25 percent of connections in accordance with AISC Specification for Structural Joints Using ASTM A325 or A490 Bolts. Inspect all bolts in connection when one or more are rejected.
  - d. Bolts installed by turn-of-nut tightening may be inspected with calibrated wrench when visual inspection was not performed during tightening.
  - e. Snug Tight Connections: Inspect 10 percent of connections verifying that plies of connected elements have been brought into snug contact.
  - f. Inspect field erected assemblies; verify locations of structural steel for plumbness, level, and alignment.
- D. Submit inspection reports, record of welders and their certification, and identification, and instances of noncompliance to Resident Engineer.

**3.11 STEEL DECKING:**

- A. Provide field inspection of welds of metal deck to the supporting steel, and testing services to insure steel decking has been installed in accordance with contract documents and manufacturer's requirements.
- B. Qualification of Field Welding: Qualify welding processes and welding operators in accordance with "Welder Qualification" procedures of AWS D1.1. Refer to the "Plug Weld Qualification Procedure" in Part 3 "Field Quality Control."
- C. Submit inspection reports, certification, and instances of noncompliance to Resident Engineer.

**3.12 SHEAR CONNECTOR STUDS:**

- A. Provide field inspection and testing services required by AWS D.1 to insure shear connector studs have been installed in accordance with contract documents.
- B. Tests: Test 20 percent of headed studs for fastening strength in accordance with AWS D1.1.
- C. Submit inspection reports, certification, and instances of noncompliance to Resident Engineer.

**3.13 SPRAYED-ON FIREPROOFING:**

- A. Provide field inspection and testing services to certify sprayed-on fireproofing has been applied in accordance with contract documents.
- B. Obtain a copy of approved submittals from Resident Engineer.
- C. Use approved installation in test areas as criteria for inspection of work.
- D. Test sprayed-on fireproofing for thickness and density in accordance with ASTM E605.
  - 1. Thickness gauge specified in ASTM E605 may be modified for pole extension so that overhead sprayed material can be reached from floor.
- E. Location of test areas for field tests as follows:
  - 1. Thickness: Select one bay per floor, or one bay for each 930 m<sup>2</sup> (10,000 square feet) of floor area, whichever provides for greater number of tests. Take thickness determinations from each of following locations: Metal deck, beam, and column.
  - 2. Density: Take density determinations from each floor, or one test from each 930 m<sup>2</sup> (10,000 square feet) of floor area, whichever provides for greater number of tests, from each of the following areas: Underside of metal deck, beam flanges, and beam web.

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F. Submit inspection reports, certification, and instances of  
noncompliance to Resident Engineer.

— — —  
END—

SECTION 01 57 19  
TEMPORARY ENVIRONMENTAL CONTROLS

EP-1. DESCRIPTION

- A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.
- B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
1. Adversely effect human health or welfare,
  2. Unfavorably alter ecological balances of importance to human life,
  3. Effect other species of importance to humankind, or;
  4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.
- C. Definitions of Pollutants:
1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
  2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
  3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
  4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
  5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.
  6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.

7. Sanitary Wastes:

- a. Sewage: Domestic sanitary sewage and human and animal waste.
- b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

**EP-2. QUALITY CONTROL**

- A. Establish and maintain quality control for the environmental protection of all items set forth herein.
- B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

**EP-3. REFERENCES**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.
- B. U.S. National Archives and Records Administration (NARA):  
33 CFR 328.....Definitions

**EP-4. SUBMITTALS**

- A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
  - 1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the Resident Engineer to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare and submit to the Resident Engineer and the Contracting Officer for approval, a written and/or graphic Environmental Protection Plan including, but not limited to, the following:
    - a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
    - b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.
    - c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.
    - d. Description of the Contractor's environmental protection personnel training program.
    - e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's proposed operations and the requirements imposed by those laws, regulations, and permits.

- f. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, vines, grasses, ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.
  - g. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.
  - h. Permits, licenses, and the location of the solid waste disposal area.
  - i. Drawings showing locations of any proposed temporary excavations or embankments for haul roads, stream crossings, material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials. Include as part of an Erosion Control Plan approved by the District Office of the U.S. Soil Conservation Service and the Department of Veterans Affairs.
  - j. Environmental Monitoring Plans for the job site including land, water, air, and noise.
  - k. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas. This plan may be incorporated within the Erosion Control Plan.
- B. Approval of the Contractor's Environmental Protection Plan will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

**EP-5. PROTECTION OF ENVIRONMENTAL RESOURCES**

- A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period of this contract. Confine activities to areas defined by the specifications and drawings.
- B. Protection of Land Resources: Prior to construction, identify all land resources to be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, top soil, and land forms without permission from the Resident Engineer. Do not fasten or attach ropes, cables, or guys to trees for anchorage unless specifically authorized, or where special emergency use is permitted.
  - 1. Work Area Limits: Prior to any construction, mark the areas that require work to be performed under this contract. Mark or fence

- isolated areas within the general work area that are to be saved and protected. Protect monuments, works of art, and markers before construction operations begin. Convey to all personnel the purpose of marking and protecting all necessary objects.
2. Protection of Landscape: Protect trees, shrubs, vines, grasses, land forms, and other landscape features shown on the drawings to be preserved by marking, fencing, or using any other approved techniques.
    - a. Box and protect from damage existing trees and shrubs to remain on the construction site.
    - b. Immediately repair all damage to existing trees and shrubs by trimming, cleaning, and painting with antiseptic tree paint.
    - c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
  3. Reduction of Exposure of Unprotected Erodible Soils: Plan and conduct earthwork to minimize the duration of exposure of unprotected soils. Clear areas in reasonably sized increments only as needed to use. Form earthwork to final grade as shown. Immediately protect side slopes and back slopes upon completion of rough grading.
  4. Temporary Protection of Disturbed Areas: Construct diversion ditches, benches, and berms to retard and divert runoff from the construction site to protected drainage areas approved under paragraph 208 of the Clean Water Act.
    - a. Sediment Basins: Trap sediment from construction areas in temporary or permanent sediment basins that accommodate the runoff per Civil Drawings/Specs. After each storm, pump the basins dry and remove the accumulated sediment. Control overflow/drainage with paved weirs or by vertical overflow pipes, draining from the surface.
    - b. Reuse or conserve the collected topsoil sediment as directed by the Resident Engineer. Topsoil use and requirements are specified in Section 31 20 00, EARTH MOVING.
    - c. Institute effluent quality monitoring programs as required by Federal, State, and local environmental agencies.
  5. Erosion and Sedimentation Control Devices: The erosion and sediment controls selected and maintained by the Contractor shall be such that water quality standards are not violated as a result of the Contractor's activities. Construct or install all temporary and permanent erosion and sedimentation control features shown on the Environmental Protection Plan and/or Civil Drawings. Maintain



- temporary erosion and sediment control measures such as berms, dikes, drains, sedimentation basins, grassing, and mulching, until permanent drainage and erosion control facilities are completed and operative.
6. Manage borrow areas on Government property to minimize erosion and to prevent sediment from entering nearby water courses or lakes.
  7. Manage and control spoil areas on Government property to limit spoil to areas shown on the Environmental Protection Plan and/or Civil Drawings and prevent erosion of soil or sediment from entering nearby water courses or lakes.
  8. Protect adjacent areas from despoilment by temporary excavations and embankments.
  9. Handle and dispose of solid wastes in such a manner that will prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and dispose of waste in compliance with Federal, State, and local requirements.
  10. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.
  11. Handle discarded materials other than those included in the solid waste category as directed by the Resident Engineer.
- C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.
1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in retention ponds allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.
  2. Control movement of materials and equipment at stream crossings during construction to prevent violation of water pollution control standards of the Federal, State, or local government.
  3. Monitor water areas affected by construction.
- D. Protection of Fish and Wildlife Resources: Keep construction activities under surveillance, management, and control to minimize interference with, disturbance of, or damage to fish and wildlife. Prior to beginning construction operations, list species that require specific attention along with measures for their protection.

E. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State of Delaware and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.

1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials (such as from asphaltic batch plants) at all times, including weekends, holidays, and hours when work is not in progress.
2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type, light bituminous treatment, baghouse, scrubbers, electrostatic precipitators, or other methods are permitted to control particulates in the work area.
3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.

F. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the Resident Engineer. Maintain noise-produced work at or below the decibel levels and within the time periods specified.

1. Perform construction activities involving repetitive, high-level impact noise only between 8:00 a.m. and 6:00 p.m unless otherwise permitted by local ordinance or the Resident Engineer. Repetitive impact noise on the property shall not exceed the following dB limitations:

Time Duration of Impact Noise	Sound Level in dB
More than 12 minutes in any hour	70
Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75

2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of, but not limited to, the following:

- a. Maintain maximum permissible construction equipment noise levels at 15 m (50 feet) (dBA):

EARTHMOVING		MATERIALS HANDLING	
FRONT LOADERS	75	CONCRETE MIXERS	75
BACKHOES	75	CONCRETE PUMPS	75
DOZERS	75	CRANES	75
TRACTORS	75	DERRICKS IMPACT	75
SCAPERS	80	PILE DRIVERS	95
GRADERS	75	JACK HAMMERS	75
TRUCKS	75	ROCK DRILLS	80
PAVERS, STATIONARY	80	PNEUMATIC TOOLS	80
PUMPS	75	BLASTING	//--//
GENERATORS	75	SAWS	75
COMPRESSORS	75	VIBRATORS	75

- b. Use shields or other physical barriers to restrict noise transmission.
- c. Provide soundproof housings or enclosures for noise-producing machinery.
- d. Use efficient silencers on equipment air intakes.
- e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
- f. Line hoppers and storage bins with sound deadening material.
- g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.
3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 dB(A) noise level. Measure noise exposure at the property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at 900 to 1800 mm (three to six feet) in front of any building face. Submit the recorded information to the Resident Engineer noting any problems and the alternatives for mitigating actions.

- G. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.
- H. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the Resident Engineer. Cleaning shall include off the station disposal of all items and materials not required to be salvaged, as well as all debris and rubbish resulting from demolition and new work operations.

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**SECTION 01 58 16**  
**TEMPORARY INTERIOR SIGNAGE**

**PART 1 GENERAL**

**DESCRIPTION**

This section specifies temporary interior signs.

**PART 2 PRODUCTS**

**2.1 TEMPORARY SIGNS**

- A. Fabricate from 50 Kg (110 pound) mat finish white paper.
- B. Cut to 100 mm (4-inch) wide by 300 mm (12 inch) long size tag.
- C. Punch 3 mm (1/8-inch) diameter hole centered on 100 mm (4-inch) dimension of tag. Edge of Hole spaced approximately 13 mm (1/2-inch) from one end on tag.
- D. Reinforce hole on both sides with gummed cloth washer or other suitable material capable of preventing tie pulling through paper edge.
- E. Ties: Steel wire 0.3 mm (0.0120-inch) thick, attach to tag with twist tie, leaving 150 mm (6-inch) long free ends.

**PART 3 EXECUTION**

**3.1 INSTALLATION**

- A. Install temporary signs attached to room door frame or room door knob, lever, or pull for doors on corridor openings.
- B. Mark on signs with felt tip marker having approximately 3 mm (1/8-inch) wide stroke for clearly legible numbers or letters.
- C. Identify room with numbers as designated on floor plans.

**3.2 LOCATION**

- A. Install on doors that have room, corridor, and space numbers shown.
- B. Doors that do not require signs are as follows:
  - 1. Corridor barrier doors (cross-corridor) in corridor with same number.
  - 2. Folding doors or partitions.
  - 3. Toilet or bathroom doors within and between rooms.
  - 4. Communicating doors in partitions between rooms with corridor entrance doors.
  - 5. Closet doors within rooms.
- C. Replace missing, damaged, or illegible signs.

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SECTION 01 74 19  
CONSTRUCTION WASTE MANAGEMENT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.
- B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.
- C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:
  - 1. Waste Management Plan development and implementation.
  - 2. Techniques to minimize waste generation.
  - 3. Sorting and separating of waste materials.
  - 4. Salvage of existing materials and items for reuse or resale.
  - 5. Recycling of materials that cannot be reused or sold.
- D. At a minimum the following waste categories shall be diverted from landfills:
  - 1. Soil.
  - 2. Inerts (eg, concrete, masonry and asphalt).
  - 3. Clean dimensional wood and palette wood.
  - 4. Green waste (biodegradable landscaping materials).
  - 5. Engineered wood products (plywood, particle board and I-joists, etc).
  - 6. Metal products (eg, steel, wire, beverage containers, etc).
  - 7. Cardboard, paper and packaging.
  - 8. Bitumen roofing materials.
  - 9. Plastics (eg, ABS, PVC).
  - 10. Carpet and/or pad.
  - 11. Gypsum board.
  - 12. Insulation.
  - 13. Paint.

1.2 RELATED WORK

- A. Section 02 41 00, DEMOLITION.
- B. Section 01 00 00, GENERAL REQUIREMENTS.
- C. Lead Paint: Section 02 83 33.13, LEAD BASED PAINT REMOVAL AND DISPOSAL.

### 1.3 QUALITY ASSURANCE

- A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:
1. Excess or unusable construction materials.
  2. Packaging used for construction products.
  3. Poor planning and/or layout.
  4. Construction error.
  5. Over ordering.
  6. Weather damage.
  7. Contamination.
  8. Mishandling.
  9. Breakage.
- B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.
- C. Contractor shall develop and implement procedures to reuse and recycle new materials to a minimum of 50 percent.
- D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.
- E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website <http://www.wbdg.org> provides a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.
- F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.

- G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.
- H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

#### **1.4 TERMINOLOGY**

- A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.
- B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.
- C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.
- D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.
- E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).
- F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.
- G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.
- H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.
- I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.
- J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.
- K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.



- L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.
  - 1. On-site Recycling - Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
  - 2. Off-site Recycling - Materials hauled to a location and used in an altered form in the manufacture of new products.
- M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.
- N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.
- O. Return: To give back reusable items or unused products to vendors for credit.
- P. Salvage: To remove waste materials from the site for resale or re-use by a third party.
- Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.
- R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.
- S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

#### 1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:
- B. Prepare and submit to the Resident Engineer a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
  - 1. Procedures to be used for debris management.
  - 2. Techniques to be used to minimize waste generation.
  - 3. Analysis of the estimated job site waste to be generated:

- a. List of each material and quantity to be salvaged, reused, recycled.
- b. List of each material and quantity proposed to be taken to a landfill.
4. Detailed description of the Means/Methods to be used for material handling.
  - a. On site: Material separation, storage, protection where applicable.
  - b. Off site: Transportation means and destination. Include list of materials.
    - 1) Description of materials to be site-separated and self-hauled to designated facilities.
    - 2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
  - c. The names and locations of mixed debris reuse and recycling facilities or sites.
  - d. The names and locations of trash disposal landfill facilities or sites.
  - e. Documentation that the facilities or sites are approved to receive the materials.
- B. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.
- C. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

#### 1.6 APPLICABLE PUBLICATIONS

Publications listed below form a part of this specification to the extent referenced. Publications are referenced by the basic designation only. In the event that criteria requirements conflict, the most stringent requirements shall be met.

- A. U.S. Green Building Council (USGBC):  
LEED Green Building Rating System for New Construction

#### 1.7 RECORDS

Maintain records to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and the quantity of waste disposed by landfill or incineration. Records shall be kept in accordance with the LEED Reference Guide and LEED Template.

**PART 2 - PRODUCTS**

**2.1 MATERIALS**

- A. List of each material and quantity to be salvaged, recycled, reused.
- B. List of each material and quantity proposed to be taken to a landfill.
- C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

**PART 3 - EXECUTION**

**3.1 COLLECTION**

- A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.
- B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.
- C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

**3.2 DISPOSAL**

- A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.
- B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

**3.3 REPORT**

- A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.
- B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.
- C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices. Include the net total costs for each disposal.

VAMC - ALTOONA, PA  
ADD/REPLACE MECHANICAL SYSTEMS

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Facilities management

OSHA  
Infection Control Guidelines for  
June 12, 2009

## **INFECTION CONTROL GUIDELINES FOR CONSTRUCTION AND RENOVATION**

1. **PURPOSE:** - To prevent the acquisition of nosocomial infections, and to decrease the risk of exposures of employees, visitors, and contractors to infectious hazards during medical center renovation or construction activities.
2. **POLICY:**
  - a. All renovation or construction projects meeting the minimum requirements as referenced in the “Matrix of Precautions for Construction and Renovation,” Type C or D, will be reviewed with Infection Control during planning and implementation phases.
  - b. Infection Control will participate in meetings and area walk-through inspections as necessary.
  - c. All construction workers, including subcontractors and Facilities Management employees, must follow the infection control procedures as described in this guideline.
3. **DEFINITIONS:**
  - a. Renovation and construction projects include any project that involves an alteration to the physical environment in such a way as to impact patients, visitors and/or employees, and will include painting and decorating as identified being Type C or D, “Matrix of Precautions for Construction and Renovation.”
4. **PROCEDURES:**
  - a. Planning Phase:
    - 1) Infection Control will evaluate the construction or renovation during the design phase of the project. During this time Infection Control will identify specific Infection Control issues that will need to be addressed, prior to the implementation phase of the project.

- 2) Infection Control will be involved in the planning phases for all type C or D renovation and new construction projects specific to, but not limited to the following major components (schematic design):
  - a) Number and placement of isolation rooms.
  - b) Air handling systems; use of adjunctive measures such as ultraviolet germicidal irradiation (UVGI)
  - c) Number and placement of hand washing facilities.
  - d) Staff and patient traffic patterns for the duration of the project.
  - e) Relocation decisions regarding patient care areas, storage areas, etc.
  - f) Water supply and plumbing.
  - g) Construction waste containment, transport and disposal.
  - h) Selection and installation of medical equipment as it relates to infection control.
  - i) Selection of finishes and surfaces that can be effectively cleaned.
  - j) Accommodation of personal protective equipment (accessibility, security, sanitation, etc.).
  - k) Storage applicable to the Association for Professionals in Infection Control and Epidemiology (APIC) Guidelines.
- b. Operational Phase:
  - 1) Medical Waste:
    - a) Hospital staff shall remove any medical waste, including sharps containers, from areas to be renovated or constructed BEFORE the start of the project.
    - b) Infection Control shall be notified immediately if unexpected medical waste or other infection control issues are encountered.

2) Barrier Walls:

- a) Construction or renovation sites must be separated from patient-care areas and critical areas such as SPD and Pharmacy by barriers that keep the dirt and dust inside the work-site.
- b) The integrity of the barrier walls must assure a complete seal of the construction area from adjacent areas.
- c) Rigid construction or plastic sheeting (4 or 6 mil thickness) shall be used, depending on the location of the project, adjacent uses, and duration of the project. It will be the determination of the Project Manager as to the most appropriate type of barrier that will be established, after consultation with the Infection Control Practitioner.
- d) Walls will be dust-proof with seals maintained at the full perimeter of the walls, which reduces the possibility for dust collection and spread.

3) Environmental Controls:

- a) Negative air pressure will be maintained within the construction zone with no disruption of the air systems of the adjacent areas, depending on project location. It will be the responsibility of the Project Engineer to determine what types of monitoring equipment shall be used. Monitoring shall be performed on a daily basis to verify negative air pressure. Examples of acceptable monitoring devices: smoke tube, manometer, velocity meter, etc.
- b) Constant negative pressure, if required within the construction zone, shall be monitored. There shall be no recirculation of air, and ventilation filters will be changed as needed.
- c) Dust producing debris will be removed in covered carts using specified traffic patterns daily. If window chutes are used, containers will be covered to control dust.
- d) "Sticky" or walk-off mats shall be utilized immediately during Type C and D construction zones to remove dust and soil from shoes, cart wheels, etc. as personnel exit the area.

The mats must be large enough to cover the entire exit and are changed/vacuumed whenever necessary.

- e) Exterior window seals must be assured to minimize infiltration of outside excavation debris. Windows will remain closed as much as is feasible during the construction/renovation process.
  - f) When using demolition chutes, chute opening must be closed when not in use. The chute and damper should be sprayed with water, as necessary, to maintain dust control.
  - g) Control, collection and disposal must be provided for any drain liquid or sludge encountered when demolishing plumbing.
- 4) Traffic Control:
- a) Designated entry and exit procedures will be defined (in conjunction with any necessary Interim Life Safety Measures) for each construction project where applicable.
  - b) All egress pathways will be free of debris.
  - c) Unauthorized personnel will not be allowed to enter the construction zone.
  - d) Only designated elevators will be used for construction activities during scheduled times. In buildings with only one elevator, construction debris may be transported via elevator if there are no passengers and the debris in a covered container.
- 5) Cleaning:
- a) The construction zone entry areas shall be maintained in a clean and sanitary manner to minimize dust generation. The responsibility of this process shall be defined within the established contract if an outside contractor is being utilized. It will be the responsibility of Facilities Management, if the construction or renovation is being performed by hospital personnel.
  - b) The Housekeeping Section of Facilities Management will be responsible for routine cleaning of areas adjacent to the



construction area and disinfecting the construction area before patients are accepted into the area.

6) Contract Personnel Requirements:

- a) Workers in the construction area shall attempt to remove loose soil and debris from clothing and hair prior to exiting the construction zone.
- b) Personnel entering sterile/invasive procedure areas will be provided with a disposable jump suit, head covering, and shoe covers, which must be removed prior to exiting the work area.
  - (1) Tools and equipment must be damp-wiped prior to entry and exit from a sterile and invasive procedure areas.
  - (2) Tools and equipment soiled with blood and body fluids will be disinfected with an approved germicide.
- c) Contractors shall receive training on the Bloodborne Pathogen Standard and the TB Control Plan before beginning work.

7) Environmental Monitoring:

- a) Infection Control, in conjunction with Facilities Management and Safety/Health, will plan for environmental monitoring as appropriate for the project.

c. Completion Phase:

- 1) After completion of construction, ventilation requirements shall meet specifications as mandated by regulatory bodies.
- 2) The area will be thoroughly cleaned and disinfected before being placed into service.
- 3) Water supply lines will be flushed before placing newly renovated or constructed areas into service. Infection Control shall be notified prior to flushing.
- 4) Infection Control shall be offered the opportunity to perform a final walk through inspection with the Project Engineer, prior to

occupants occupying the area that underwent construction. The final walk through will provide Infection Control the opportunity to assure that the identified Infection Control issues have been addressed in accordance with Infection Control guidelines.

d. Compliance Monitoring:

- 1) Medical Center staff (project engineer, Safety Specialist, Infection Control) and the contractor (or designee) will conduct compliance monitoring as necessary. The following parameters will be monitored:
  - a) Air handling.
  - b) Integrity of barrier walls.
  - c) Dress code.
  - d) Environmental control.
  - e) Noise.
  - f) Traffic control.
  - g) Personal protective equipment.
  - h) Water supply.

5. **REFERENCES:**

- a. Olmsted, R. APIC Infection Control and Applied Epidemiology: - Principles and Practices, Mosby Year Book, Inc. 1996
- b. Center for Disease Control and Prevention Healthcare Infection Control Practice Advisory Committee (HICPAC) Draft Guideline for Environmental Infection Control in Healthcare Facilities 2001
- c. APIC State of the Art Report: The Role of Infection Control during Construction in Health Care Facilities- AJIC April 2000

6. **RESCISSION:** - None.

**SECTION 02 21 00  
SITE SURVEYS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the gathering of research documents, performance of a topographic survey and preparation of a topographic survey map.

**1.2 DEFINITIONS**

- A. Professional Land Surveyor: One who possesses a valid state license as a "Professional Land Surveyor" from the state in which they practice.
- B. Professional Civil Engineer: One who possesses a valid state license as a "Professional Civil Engineer" from the state in which they practice. For this section, the term "surveyor" shall also include Professional Civil Engineers authorized to practice Land Surveying under the laws of the state in which they practice.

**PART 2 - EXECUTION**

- A. The surveyor shall research available public records for all mapping, monumentation, plats, governmental surveys etc. that may pertain to the subject property. Research all applicable public utilities for substructure data such as sewers, storm drains, water lines, electrical conduits etc.
- B. The survey shall be performed on the ground in accordance with the current "Accuracy Standards for Land Title Surveys" as adopted, from time to time, by the American Congress on Surveying and Mapping, the National Society of Professional Surveyors, and the American Land Title Association.
- C. The surveyor, when applicable, shall consult with the project Architect to determine scale of plat or map and size of drawings.
- D. The surveyor shall furnish two sets of prints of the plat or map of survey and an electronic CADD file. If the plat or map of survey consists of more than one sheet, the sheets shall be numbered, the total number of sheets indicated and the match lines be shown on each sheet.
- E. On the plat or map, the survey boundary shall be drawn to a convenient scale, or the scale designated by the Architect, with the scale clearly indicated. A graphic scale, shown in feet or meters or both, shall be included. A north arrow shall be shown and when practicable, the plat or map of survey shall be oriented so that north is at the top of the drawing. Symbols or abbreviations used shall be identified on the face of the plat or map by use of a legend or other means. Supplementary or exaggerated diagrams shall be presented accurately on the plat or map

where dimensional data is too small to be shown clearly at full scale. The plat or map shall be 30 by 42 inches.

F. The survey shall contain the following applicable information:

1. The name, address, telephone number, and signature of the Professional Land Surveyor who made the survey, his or her official seal and registration number, the date the survey was completed and the dates of all revisions.
2. The survey drawing(s) submitted shall bear the following certification adjacent to the Engineer's official seal:

"I hereby certify that all information indicated on this drawing was obtained or verified by actual measurements in the field and that every effort has been made to furnish complete and accurate information."
3. Vicinity map showing the property surveyed in reference to nearby highways or major street intersections.
4. Flood zone designation (with proper annotation based on Federal Flood Insurance Rate Maps or the state or local equivalent, by scaled map location and graphic plotting only).
5. Land area as defined by the boundaries of the legal description of the surveyed premises.
6. All data necessary to indicate the mathematical dimensions and relationships of the boundary represented by bearings and distances, and the length and radius of each curve, together with elements necessary to mathematically define each curve. The point of beginning of the surveyor's description and the basis of bearings shall also be shown.
7. When record bearings or angles or distances differ from measured bearings, angles or distances, both record and measured bearings, angles, and distances shall be clearly indicated. If the record description fails to form a mathematically closed figure, the surveyor shall so indicate.
8. Measured and record distances from corners of parcels surveyed to the nearest right-of-way lines of streets in urban or suburban areas, together with recovered lot corners and evidence of lot corners, shall be noted. The distances to the nearest intersecting street shall be indicated and verified. Names and widths of streets and highways abutting the property surveyed and widths of rights of way shall be given. Observable evidence of access (or lack thereof) to such abutting streets or highways shall be indicated. Observable evidence of private roads shall be so indicated. Streets abutting the

- premises, which have been described in Record Documents, but not physically opened, shall be shown and so noted.
9. The identifying titles of all recorded plats, filed maps, right of way maps, or similar documents which the survey represents, wholly or in part, with their appropriate recording data. The survey shall indicate platted setback or building restriction lines which have been recorded in subdivision plats or which appear in a Record Document which has been delivered to the surveyor. Contiguity, gores, and overlaps along the exterior boundaries of the survey premises, where ascertainable from field evidence or Record Documents, or interior to those exterior boundaries, shall be clearly indicated or noted. Where only a part of a recorded lot or parcel is included in the survey, the balance of the lot or parcel shall be indicated.
  10. All evidence of found monuments shall be shown and noted. All evidence of monuments found beyond the surveyed premises on which establishment of the corners of the survey premises are dependent, and their application related to the survey shall be indicated.
  11. The character of any and all evidence of possession shall be stated and the location of such evidence carefully given in relation to both the measured boundary lines and those established by the record. An absence of notation on the survey shall be presumptive of no observable evidence of possession. The term "possession" does not imply "ownership".
  12. The location of all buildings upon the plot or parcel shall be shown and their locations defined by measurements perpendicular to the boundaries. If there are no buildings, so state. Proper street numbers shall be shown where available.
  13. All easements evidenced by a Record Document which have been delivered to the surveyor shall be shown, both those burdening and those benefiting the property surveyed, indicating recording information. If such an easement cannot be located, a note to this affect shall be included. Observable evidence of easements and/or servitudes of all kinds, such as those created by roads, rights-of- ways, water courses, drains, telephone, telegraph, or electric lines, water, sewer, oil or gas pipelines on or across the surveyed property and on adjoining properties if they appear to affect the surveyed property, shall be located and noted. Surface indications, if any, or of underground easements and/or servitudes shall also be shown.
  14. The character and location of all walls, buildings, fences, and other visible improvements within five feet of each side of the boundary

- lines shall be noted. Without expressing a legal opinion, physical evidence of all encroaching structural appurtenances and projections, such as fire escapes, bay windows, windows and doors that open out, flue pipes, stoops, eaves, cornices, areaways, stoops, trip, etc., by or on adjoining property or on abutting streets, on any easement or over setback lines shown by Record Documents shall be indicated with the extent of such encroachment or projection.
15. Driveways and alleys on or crossing the property must be shown. Where there is evidence of use by other than the occupants of the property, the surveyor must so indicate on the plat or map. Where driveways or alleys on adjoining properties encroach, in whole or in part, on the property being surveyed, the surveyor must so indicate on the plat or map with appropriate measurements.
  16. Location, alignment and dimensions of all roads, curbs, walks, parking and paved areas abutting the subject land. Indicate road centerlines with true bearings and lengths by 50 foot stationing. Describe curves by designating the points of curvature and tangency by station. Include all curve data as well a location of radius and vertex points. Elevations on 50' centers on centerline of roads, edges of roads and top and bottom of curbs.
  17. As accurately as the evidence permits, the location of cemeteries and burial grounds disclosed in the process of researching title to the premises or observed in the process of performing the field work for the survey, shall be shown.
  18. Ponds, lakes, springs, or rivers bordering on or running through the premises being surveyed shall be shown. When a property surveyed contains a natural water boundary, the surveyor shall measure the location of the boundary according to appropriate surveying methods and note on the plat or map the date of the measurement and the caveat that the boundary is subject to change due to natural causes and that it may or may not represent the actual location of the limit of title. When the surveyor is aware of changes in such boundaries, the extent of those changes shall be identified.
  19. Contours at a minimum interval of //1 foot//. Modify between //--// if not applicable to project. Base vertical control on the permanent (not assumed) National Geodetic Survey (NGS) or VA Medical Center Bench Mark. Note location, description and datum.
  20. Identify and show if possible, setback, height, and floor space area restrictions of record or disclosed by applicable zoning or building

codes (in addition to those recorded in subdivision maps). If none, so state.

21. Exterior dimensions of all buildings at ground level. Show square footage of exterior footprint of all buildings at ground level and gross floor area of all buildings.
22. Measured height of all buildings above grade at a defined location. If no defined location is provided, the point of measurement shall be shown.
23. Elevations at each entrance to buildings, service docks, building corners, steps, ramps and grade slabs.
24. Substantial, visible improvements (in addition to buildings) such as signs, parking areas, swimming pools, etc.
25. Parking areas and, if striped, the striping and the type (eg. handicapped, motorcycle, regular, etc.) and number of parking spaces.
26. Indication of access to a public way such as curb cuts and driveways.
27. Location of utilities existing on or serving the surveyed property as determined by observed evidence together with plans and markings provided by utility companies, and other appropriate sources (with references as to the source of information. Locate and show all fire hydrants located within 500 feet of the subject property.
28. Railroad tracks and sidings.
29. Manholes, catch basins, valve vaults or other surface indications of subterranean uses.
30. Wires and cables (including their function) crossing the survey premises, all poles on or within ten feet of the surveyed premises, and the dimensions of all cross-wires or overhangs affecting the surveyed premises.
31. Utility company installations on the surveyed premises.
32. Names of adjoining owners of platted lands.
33. Observable evidence of earth moving work, building construction or building additions within recent months.
34. Any changes in street right-of-way lines either completed or proposed, and available from the controlling jurisdiction. Observable evidence of recent street or sidewalk construction or repairs.
35. Observable evidence of site use as a solid waste dump, sump or sanitary landfill.
36. All trees with a minimum diameter of 6" measured at 48" above the base of the tree. Perimeter outline only of thickly wooded areas with description of predominant vegetation.

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**SECTION 02 41 00  
DEMOLITION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies demolition and removal of buildings, portions of buildings, utilities, other structures and debris from trash dumps shown.

**1.2 RELATED WORK:**

- A. Demolition and removal of roads, walks, curbs, and on-grade slabs outside buildings to be demolished: Section 31 20 11, EARTH MOVING.
- B. Safety Requirements: GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- C. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.
- E. Asbestos Removal: Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.
- F. Lead Paint: Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.
- G. Environmental Protection: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- H. Infectious Control: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7, INFECTION PREVENTION MEASURES.

**1.3 PROTECTION:**

- A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.9 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.
- C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.
- D. Provide enclosed dust chutes with control gates from each floor to carry debris to truck beds and govern flow of material into truck. Provide overhead bridges of tight board or prefabricated metal construction at dust chutes to protect persons and property from falling debris.



- E. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.
- F. In addition to previously listed fire and safety rules to be observed in performance of work, include following:
1. No wall or part of wall shall be permitted to fall outwardly from structures.
  2. 3. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
  4. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.
- G. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center; any damaged items shall be repaired or replaced as approved by the Resident Engineer. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have Resident Engineer's approval.
- H. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- I. The work shall comply with the requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7 INFECTION PREVENTION MEASURES.

**1.4 UTILITY SERVICES:**

- A. Demolish and remove outside utility service lines shown to be removed.
- B. Remove abandoned outside utility lines that would interfere with installation of new utility lines and new construction.

**PART 2 - PRODUCTS (NOT USED)**

**PART 3 - EXECUTION**

**3.1 DEMOLITION:**

- A. Completely demolish and remove buildings and structures, including all appurtenances related or connected thereto, as noted below:
  - 1. As required for installation of new utility service lines.
  - 2. To full depth within an area defined by hypothetical lines located 1500 mm (5 feet) outside building lines of new structures.
- B. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the Medical Center Property to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the Resident Engineer. Break up concrete slabs below grade that do not require removal from present location into pieces not exceeding 600 mm (24 inches) square to permit drainage. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.
- C. In removing buildings and structures of more than two stories, demolish work story by story starting at highest level and progressing down to third floor level. Demolition of first and second stories may proceed simultaneously.
- D. Remove and legally dispose of all materials, other than earth to remain as part of project work, from any trash dumps shown. Materials removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations. All materials in the indicated trash dump areas, including above surrounding grade and extending to a depth of 1500mm (5feet) below surrounding grade, shall be included as part of the lump sum compensation for the work of this section. Materials that are located beneath the surface of the surrounding ground more than 1500 mm (5 feet), or materials that are discovered to be hazardous, shall be handled as unforeseen. The removal of hazardous material shall be referred to Hazardous Materials specifications.
- E. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the Resident Engineer. When Utility lines are encountered that are not indicated on the drawings, the Resident Engineer shall be notified prior to further work in that area.

**3.2 CLEAN-UP:**

On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to Resident Engineer.

Clean-up shall include off the Medical Center Property disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

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SECTION 03 30 00  
CAST-IN-PLACE CONCRETE

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies cast-in-place structural concrete and materials and mixes for other concrete.

**1.2 RELATED WORK:**

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Concrete roads, walks, and similar exterior site work: Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.

**1.3 TESTING AGENCY FOR CONCRETE MIX DESIGN:**

- A. Testing agency retained and reimbursed by the Contractor and approved by Resident Engineer.
- B. Testing agency maintaining active participation in Program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology.
- C. Testing agency shall furnish equipment and qualified technicians to establish proportions of ingredients for concrete mixes.

**1.4 TOLERANCES:**

- A. Formwork: ACI 117, except the elevation tolerance of formed surfaces before removal of shores is +0 mm (+0 inch) and -20 mm (-3/4 inch).
- B. Reinforcement Fabricating and Placing: ACI 117, except that fabrication tolerance for bar sizes Nos. 10, 13, and 16 (Nos. 3, 4, and 5) (Tolerance Symbol 1 in Fig. 2.1(a), ACI, 117) used as column ties or stirrups is +0 mm (+0 inch) and -13 mm (-1/2 inch) where gross bar length is less than 3600 mm (12 feet), or +0 mm (+0 inch) and -20 mm (-3/4 inch) where gross bar length is 3600 mm (12 feet) or more.
- C. Cross-Sectional Dimension: ACI 117, except tolerance for thickness of slabs 12 inches or less is +20 mm (+3/4 inch) and - 6 mm (-1/4 inch). Tolerance of thickness of beams more than 300 mm (12 inch) but less than 900 mm (3 feet) is +20 mm (+3/4 inch) and -10 mm (-3/8 inch).
- D. Slab Finishes: ACI 117, Section 4.5.6, F-number method in accordance with ASTM E1155, except as follows:

1. Test entire slab surface, including those areas within 600 mm (2 feet) of construction joints and vertical elements that project through slab surface.
2. Maximum elevation change which may occur within 600 mm (2 feet) of any column or wall element is 6 mm (0.25 inches).
3. Allow sample measurement lines that are perpendicular to construction joints to extend past joint into previous placement no further than 1500 mm (5 feet).

**1.5 REGULATORY REQUIREMENTS:**

- A. ACI SP-66 - ACI Detailing Manual.
- B. ACI 318 - Building Code Requirements for Reinforced Concrete.
- C. ACI 301 - Standard Specifications for Structural Concrete.

**1.6 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings: Reinforcing steel: Complete shop drawings
- C. Mill Test Reports:
  1. Reinforcing Steel.
  2. Cement.
- D. Manufacturer's Certificates:
  1. Abrasive aggregate.
  2. Lightweight aggregate for structural concrete.
  3. Air-entraining admixture.
  4. Chemical admixtures, including chloride ion content.
  5. Waterproof paper for curing concrete.
  6. Liquid membrane-forming compounds for curing concrete.
  7. Non-shrinking grout.
  8. Liquid hardener.
  9. Waterstops.
  10. Expansion joint filler.
  11. Adhesive binder.
- E. Testing Agency for Concrete Mix Design: Approval request including qualifications of principals and technicians and evidence of active participation in program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology.
- F. Test Report for Concrete Mix Designs: Trial mixes including water-cement ratio curves, concrete mix ingredients, and admixtures.

- G. Shoring and Reshoring Sequence: Submit for approval a shoring and reshoring sequence for flat slab/flat plate portions, prepared by a registered Professional Engineer. As a minimum, include timing of form stripping, reshoring, number of floors to be re-shored and timing of re-shore removal to serve as an initial outline of procedures subject to modification as construction progresses. Submit revisions to sequence, whether initiated by Resident Engineer (see FORMWORK) or Contractor.

**1.7 DELIVERY, STORAGE, AND HANDLING:**

- A. Conform to ACI 304. Store aggregate separately for each kind or grade, to prevent segregation of sizes and avoid inclusion of dirt and other materials.
- B. Deliver cement in original sealed containers bearing name of brand and manufacturer, and marked with net weight of contents. Store in suitable watertight building in which floor is raised at least 300 mm (1 foot) above ground. Store bulk cement in separate suitable bins.
- C. Deliver other packaged materials for use in concrete in original sealed containers, plainly marked with manufacturer's name and brand, and protect from damage until used.

**1.8 PRE-CONCRETE CONFERENCE:**

- A. General: At least 15 days prior to submittal of design mixes, conduct a meeting to review proposed methods of concrete construction to achieve the required results.
- B. Agenda: Includes but is not limited to:
1. Submittals.
  2. Coordination of work.
  3. Availability of material.
  4. Concrete mix design including admixtures.
  5. Methods of placing, finishing, and curing.
  6. Finish criteria required to obtain required flatness and levelness.
  7. Timing of floor finish measurements.
  8. Material inspection and testing.
- C. Attendees: Include but not limited to representatives of Contractor; subcontractors involved in supplying, conveying, placing, finishing, and curing concrete; lightweight aggregate manufacturer; admixture manufacturers; Resident Engineer; Consulting Engineer; Department of

Veterans Affairs retained testing laboratories for concrete testing and finish (F-number) verification.

- D. Minutes of the meeting: Contractor shall take minutes and type and distribute the minutes to attendees within five days of the meeting.

**1.10 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

- B. American Concrete Institute (ACI):

117-10.....Tolerances for Concrete Construction and  
Materials  
211.1-91(R2009).....Selecting Proportions for Normal, Heavyweight,  
and Mass Concrete  
211.2-98(R2004).....Selecting Proportions for Structural  
Lightweight Concrete  
214R-02.....Evaluation of Strength Test Results of Concrete  
301-10.....Structural Concrete  
304R-00(R2009).....Guide for Measuring, Mixing, Transporting, and  
Placing Concrete  
305R-10.....Hot Weather Concreting  
306R-10.....Cold Weather Concreting  
308R-01(R2008).....Standard Practice for Curing Concrete  
309R-05.....Guide for Consolidation of Concrete  
318-08.....Building Code Requirements for Reinforced  
Concrete and Commentary  
347-04.....Guide to Formwork for Concrete  
SP-66-04.....ACI Detailing Manual

- C. American National Standards Institute and American Hardboard  
Association (ANSI/AHA):

A135.4-2004.....Basic Hardboard

- D. American Society for Testing and Materials (ASTM):

A82/A82M-07.....Steel Wire, Plain, for Concrete Reinforcement  
A185/185M-07.....Steel Welded Wire Fabric, Plain, for Concrete  
Reinforcement  
A615/A615M-09.....Deformed and Plain Billet-Steel Bars for  
Concrete Reinforcement

A653/A653M-09.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process

A706/A706M-09.....Low-Alloy Steel Deformed and Plain Bars for Concrete Reinforcement

A767/A767M-09.....Zinc-Coated (Galvanized) Steel Bars for Concrete Reinforcement

A775/A775M-07.....Epoxy-Coated Reinforcing Steel Bars

A820-06.....Steel Fibers for Fiber-Reinforced Concrete

A996/A996M-09.....Rail-Steel and Axle-Steel Deformed Bars for Concrete Reinforcement

C31/C31M-09.....Making and Curing Concrete Test Specimens in the field

C33-08.....Concrete Aggregates

C39/C39M-09.....Compressive Strength of Cylindrical Concrete Specimens

C94/C94M-09.....Ready-Mixed Concrete

C143/C143M-10.....Slump of Hydraulic Cement Concrete

C150-09.....Portland Cement

C171-07.....Sheet Materials for Curing Concrete

C172-08.....Sampling Freshly Mixed Concrete

C173-10.....Air Content of Freshly Mixed Concrete by the Volumetric Method

C192/C192M-07.....Making and Curing Concrete Test Specimens in the Laboratory

C231-09.....Air Content of Freshly Mixed Concrete by the Pressure Method

C260-06.....Air-Entraining Admixtures for Concrete

C309-07.....Liquid Membrane-Forming Compounds for Curing Concrete

C330-09.....Lightweight Aggregates for Structural Concrete

C494/C494M-10.....Chemical Admixtures for Concrete

C618-08.....Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use as a Mineral Admixture in Concrete

C666/C666M-03.....Resistance of Concrete to Rapid Freezing and Thawing

C881/C881M-02.....Epoxy-Resin-Base Bonding Systems for Concrete



- C1107/1107M-08.....Packaged Dry, Hydraulic-Cement Grout (Non-shrink)
- C1315-08.....Liquid Membrane-Forming Compounds Having Special Properties for Curing and Sealing Concrete
- D6-95 (R2006).....Loss on Heating of Oil and Asphaltic Compounds
- D297-93 (R2006).....Rubber Products-Chemical Analysis
- D1751-04 (R2008).....Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Non-extruding and Resilient Bituminous Types)
- D4397-09.....Polyethylene Sheeting for Construction, Industrial and Agricultural Applications
- E1155-96 (R2008).....Determining  $F_F$  Floor Flatness and  $F_L$  Floor Levelness Numbers
- E. American Welding Society (AWS):
- D1.4/D1.4M-11.....Structural Welding Code - Reinforcing Steel
- F. Concrete Reinforcing Steel Institute (CRSI):
- Handbook 2008
- G. National Cooperative Highway Research Program (NCHRP):
- Report On.....Concrete Sealers for the Protection of Bridge Structures
- H. U. S. Department of Commerce Product Standard (PS):
- PS 1.....Construction and Industrial Plywood
- PS 20.....American Softwood Lumber
- I. U. S. Army Corps of Engineers Handbook for Concrete and Cement:
- CRD C513.....Rubber Waterstops
- CRD C572.....Polyvinyl Chloride Waterstops

**PART 2 - PRODUCTS:**

**2.1 FORMS:**

- A. Wood: PS 20 free from loose knots and suitable to facilitate finishing concrete surface specified; tongue and grooved.
- B. Plywood: PS-1 Exterior Grade B-B (concrete-form) 16 mm (5/8 inch), or 20 mm (3/4 inch) thick for unlined contact form. B-B High Density Concrete Form Overlay optional.
- C. Metal for Concrete Rib-Type Construction: Steel (removal type) of suitable weight and form to provide required rigidity.

- D. Permanent Steel Form for Concrete Slabs: Corrugated, ASTM A653, Grade E, and Galvanized, ASTM A653, G90. Provide venting where insulating concrete fill is used.
- E. Corrugated Fiberboard Void Boxes: Double faced, completely impregnated with paraffin and laminated with moisture resistant adhesive, size as shown. Design forms to support not less than 48 KPa (1000 psf) and not lose more than 15 percent of their original strength after being completely submerged in water for 24 hours and then air dried.
- F. Form Lining:
  - 1. Hardboard: ANSI/AHA A135.4, Class 2 with one (S1S) smooth side)
  - 2. Plywood: Grade B-B Exterior (concrete-form) not less than 6 mm (1/4 inch) thick.
  - 3. Plastic, fiberglass, or elastomeric capable of reproducing the desired pattern or texture.
- G. Form Ties: Develop a minimum working strength of 13.35 kN (3000 pounds) when fully assembled. Ties shall be adjustable in length to permit tightening of forms and not have any lugs, cones, washers to act as spreader within form, nor leave a hole larger than 20 mm (3/4 inch) diameter, or a depression in exposed concrete surface, or leave metal closer than 40 mm (1 1/2 inches) to concrete surface. Wire ties not permitted. Cutting ties back from concrete face not permitted.

## 2.2 MATERIALS:

- A. Portland Cement: ASTM C150 Type I or II.
- B. Fly Ash: ASTM C618, Class C or F including supplementary optional requirements relating to reactive aggregates and alkalies, and loss on ignition (LOI) not to exceed 5 percent.
- C. Coarse Aggregate: ASTM C33.
  - 1. Size 67 or Size 467 may be used for footings and walls over 300 mm (12 inches) thick.
  - 2. Coarse aggregate for applied topping, encasement of steel columns, and metal pan stair fill shall be Size 7.
  - 3. Maximum size of coarse aggregates not more than one-fifth of narrowest dimension between sides of forms, one-third of depth of slabs, nor three-fourth of minimum clear spacing between reinforcing bars.
- D. Lightweight Aggregates for Structural Concrete: ASTM C330, Table 1. Maximum size of aggregate not larger than one-fifth of narrowest dimension between forms, nor three-fourth of minimum clear distance

between reinforcing bars. Contractor to furnish certified report to verify that aggregate is sound and durable, and has a durability factor of not less than 80 based on 300 cycles of freezing and thawing when tested in accordance with ASTM C666.

E. Fine Aggregate: ASTM C33. Fine aggregate for applied concrete floor topping shall pass a 4.75 mm (No. 4) sieve, 10 percent maximum shall pass a 150  $\mu$ m (No. 100) sieve.

F. Mixing Water: Fresh, clean, and potable.

G. Admixtures:

1. Water Reducing Admixture: ASTM C494, Type A and not contain more chloride ions than are present in municipal drinking water.
2. Water Reducing, Retarding Admixture: ASTM C494, Type D and not contain more chloride ions than are present in municipal drinking water.
3. High-Range Water-Reducing Admixture (Superplasticizer): ASTM C494, Type F or G, and not contain more chloride ions than are present in municipal drinking water.
4. Non-Corrosive, Non-Chloride Accelerator: ASTM C494, Type C or E, and not contain more chloride ions than are present in municipal drinking water. Admixture manufacturer must have long-term non-corrosive test data from an independent testing laboratory of at least one year duration using an acceptable accelerated corrosion test method such as that using electrical potential measures.
5. Air Entraining Admixture: ASTM C260.
6. Microsilica: Use only with prior review and acceptance of the Resident Engineer. Use only in conjunction with high range water reducer.
7. Calcium Nitrite corrosion inhibitor: ASTM C494 Type C.
8. Prohibited Admixtures: Calcium chloride, thiocyanate or admixtures containing more than 0.05 percent chloride ions are not permitted.
9. Certification: Written conformance to the requirements above and the chloride ion content of the admixture prior to mix design review.

H. Vapor Barrier: ASTM D4397, 0.25 mm (10 mil).

I. Reinforcing Steel: ASTM A615, or ASTM A996, deformed, grade as shown.

J. Welded Wire Fabric: ASTM A185.

K. Reinforcing Bars to be Welded: ASTM A706.

L. Galvanized Reinforcing Bars: ASTM A767.

M. Epoxy Coated Reinforcing Bars: ASTM A775.

- P. Reinforcement for Metal Pan Stair Fill: 50 mm (2 inch) wire mesh, either hexagonal mesh at .8Kg/m<sup>2</sup> (1.5 pounds per square yard), or square mesh at .6Kg/m<sup>2</sup> (1.17 pounds per square yard).
- Q. Supports, Spacers, and Chairs: Types which will hold reinforcement in position shown in accordance with requirements of ACI 318 except as specified.
- R. Expansion Joint Filler: ASTM D1751.
- S. Sheet Materials for Curing Concrete: ASTM C171.
- T. Liquid Membrane-forming Compounds for Curing Concrete: ASTM C309, Type I, with fugitive dye. Compound shall be compatible with scheduled surface treatment, such as paint and resilient tile, and shall not discolor concrete surface.
- U. Abrasive Aggregate: Aluminum oxide grains or emery grits.
- V. Liquid Hardener and Dustproofer: Fluosilicate solution of magnesium fluosilicate or zinc fluosilicate. Magnesium and zinc may be used separately or in combination as recommended by manufacturer.
- W. Moisture Vapor Emissions & Alkalinity Control Sealer: 100% active colorless aqueous silicate solution concrete surface treatment applied the day of the concrete pour in lieu of other curing methods for all concrete slabs receiving resilient flooring, such as, sheet vinyl, vinyl composition tile, rubber, wood flooring, carpet, epoxy coatings and overlays .
  - 1. ASTM C1315 Type 1 Class A, and ASTM C309 Type 1 Class A, penetrating product to have no less than 34% solid content, leaving no sheen, volatile organic compound (VOC) content rating as required to suite regulatory requirements. The product shall have at least a five (5) year documented history in controlling moisture vapor emission from damaging floor covering, compatible with all finish materials.
  - 2. MVE 15-Year Warranty:
    - a. When a floor covering is installed on a below grade, on grade, or above grade concrete slab treated with Moisture Vapor Emissions & Alkalinity Control Sealer according to manufacturer's instruction, sealer manufacturer shall warrant the floor covering system against failure due to moisture vapor migration or moisture-born contaminants for a period of fifteen (15) years from the date of original installation. The warranty shall cover all labor and materials needed to replace all floor covering that

fails due to moisture vapor emission & moisture born  
contaminates.

- X. Penetrating Sealer: For use on parking garage ramps and decks. High penetration silane sealer providing minimum 95 percent screening per National Cooperative Highway Research Program (NCHRP) No. 244 standards for chloride ion penetration resistance. Requires moist (non-membrane) curing of slab.
- Y. Non-Shrink Grout:
1. ASTM C1107, pre-mixed, produce a compressive strength of at least 18 MPa at three days and 35 MPa (5000 psi) at 28 days. Furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent bearing under a 1200 mm x 1200 mm (4 foot by 4 foot) base plate.
  2. Where high fluidity or increased placing time is required, furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent under an 450 mm x 900 mm (18 inch by 36 inch) base plate.
- Z. Adhesive Binder: ASTM C881.
1. Polyvinyl Chloride Waterstop: CRD C572.
  2. Rubber Waterstops: CRD C513.
  4. Porous Backfill: Crushed stone or gravel graded from 25 mm to 20 mm (1 inch to 3/4 inch).
  7. Epoxy Joint Filler: Two component, 100 percent solids compound, with a minimum shore D hardness of 50.
  8. Bonding Admixture: Non-rewettable, polymer modified, bonding compound.

## 2.3 CONCRETE MIXES:

- A. Mix Designs: Proportioned in accordance with Section 5.3, "Proportioning on the Basis of Field Experience and/or Trial Mixtures" of ACI 318.
1. If trial mixes are used, make a set of at least 6 cylinders in accordance with ASTM C192 for test purposes from each trial mix; test three for compressive strength at 7 days and three at 28 days.
  2. Submit a report of results of each test series, include a detailed listing of the proportions of trial mix or mixes, including cement, admixtures, weight of fine and coarse aggregate per m<sup>3</sup> (cubic yard)

- measured dry rodded and damp loose, specific gravity, fineness modulus, percentage of moisture, air content, water-cement ratio, and consistency of each cylinder in terms of slump.
3. Prepare a curve showing relationship between water-cement ratio at 7-day and 28-day compressive strengths. Plot each curve using at least three specimens.
  4. If the field experience method is used, submit complete standard deviation analysis.
- B. Fly Ash Testing: Submit certificate verifying conformance with specifications initially with mix design and for each truck load of fly ash delivered from source. Notify Resident Engineer immediately when change in source is anticipated. Prior to beginning trial mixes submit to the Resident Engineer the following representative samples of material to be used, properly identified source and project description and number, type of testing (complete chemical and physical), suitably packaged for shipment, and addressed as specified. Allow 60 calendar days for test results after submittal of sample.
1. Fly ash - 2.25 kg (five pounds).
  2. Portland cement - 3.5 kg (8 pounds):
    - a. Address -Waterways Experiment Station (WES)
    - b. 3909 Halls Ferry Road
    - c. Vicksburg, MS 39180-6199
    - d. ATTN: Engineering Materials Group
- C. After approval of mixes no substitution in material or change in proportions of approval mixes may be made without additional tests and approval of Resident Engineer or as specified. Making and testing of preliminary test cylinders may be carried on pending approval of cement and fly ash , providing Contractor and manufacturer certify that ingredients used in making test cylinders are the same. Resident Engineer may allow Contractor to proceed with depositing concrete for certain portions of work, pending final approval of cement and fly ash and approval of design mix.
- D. Cement Factor: Maintain minimum cement factors in Table I regardless of compressive strength developed above minimums. Use Fly Ash as an admixture with 20% replacement by weight in all structural work. Increase this replacement to 40% for mass concrete, and reduce it to 10% for drilled piers and caissons.

**TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE**

Concrete Strength		Non-Air-Entrained	Air-Entrained	
Min. 28 Day Comp. Str. MPa (psi)	Min. Cement kg/m <sup>3</sup> (lbs/c. yd)	Max. Water Cement Ratio	Min. Cement kg/m <sup>3</sup> (lbs/c. yd)	Max. Water Cement Ratio
35 (5000) <sup>1,3</sup>	375 (630)	0.45	385 (650)	0.40
30 (4000) <sup>1,3</sup>	325 (550)	0.55	340 (570)	0.50
25 (3000) <sup>1,3</sup>	280 (470)	0.65	290 (490)	0.55
25 (3000) <sup>1,2</sup>	300 (500)	*	310 (520)	*

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 8.3 MPa (1200 psi) in excess of f'c. For concrete strengths above 35 Mpa (5000 psi), the proposed mix design shall achieve a compressive strength 9.7 MPa (1400 psi) in excess of f'c.
  2. Lightweight Structural Concrete. Pump mixes may require higher cement values.
  3. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.
  4. Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.
- E. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

**TABLE II - MAXIMUM SLUMP, MM (INCHES)\***

Type of Construction	Normal Weight Concrete	Lightweight Structural Concrete
Reinforced Footings and Substructure Walls	75mm (3 inches)	75 mm (3 inches)
Slabs, Beams, Reinforced Walls, and Building Columns	100 mm (4 inches)	100 mm (4 inches)

- F. Slump may be increased by the use of the approved high-range water-reducing admixture (superplasticizer). Tolerances as established by ASTM C94. Concrete containing the high-range-water-reducing admixture may have a maximum slump of 225 mm (9 inches). The concrete shall

arrive at the job site at a slump of 50 mm to 75 mm (2 inches to 3 inches), and 75 mm to 100 mm (3 inches to 4 inches) for lightweight concrete. This should be verified, and then the high-range-water-reducing admixture added to increase the slump to the approved level.

- G. Air-Entrainment: Air-entrainment of normal weight concrete shall conform with Table III. Determine air content by either ASTM C173 or ASTM C231.

**TABLE III - TOTAL AIR CONTENT  
FOR VARIOUS SIZES OF COARSE AGGREGATES (NORMAL CONCRETE)**

Nominal Maximum Size of Total Air Content	Coarse Aggregate, mm (Inches) Percentage by Volume
10 mm (3/8 in).6 to 10	13 mm (1/2 in).5 to 9
20 mm (3/4 in).4 to 8	25 mm (1 in).3-1/2 to 6-1/2
40 mm (1 1/2 in).3 to 6	

- H. High early strength concrete, made with Type III cement or Type I cement plus non-corrosive accelerator, shall have a 7-day compressive strength equal to specified minimum 28-day compressive strength for concrete type specified made with standard Portland cement.
- J. Concrete slabs placed at air temperatures below 10 degrees C (50 degrees Fahrenheit) use non-corrosive, non-chloride accelerator. Concrete required to be air entrained use approved air entraining admixture. Pumped concrete, synthetic fiber concrete, architectural concrete, concrete required to be watertight, and concrete with a water/cement ratio below 0.50 use high-range water-reducing admixture (superplasticizer).
- K. Durability: Use air entrainment for exterior exposed concrete subjected to freezing and thawing and other concrete shown or specified. Air content as shown in Table III or Table IV.
- L. Enforcing Strength Requirements: Test as specified in Section 01 45 29, TESTING LABORATORY SERVICES, during the progress of the work. Seven-day tests may be used as indicators of 28-day strength. Average of any three 28-day consecutive strength tests of laboratory-cured specimens representing each type of concrete shall be equal to or greater than specified strength. No single test shall be more than 3.5 MPa (500 psi) below specified strength. Interpret field test results in accordance with ACI 214. Should strengths shown by test specimens fall below



required values, Resident Engineer may require any one or any combination of the following corrective actions, at no additional cost to the Government:

1. Require changes in mix proportions by selecting one of the other appropriate trial mixes or changing proportions, including cement content, of approved trial mix.
2. Require additional curing and protection.
3. If five consecutive tests fall below 95 percent of minimum values given in Table I or if test results are so low as to raise a question as to the safety of the structure, Resident Engineer may direct Contractor to take cores from portions of the structure. Use results from cores tested by the Contractor retained testing agency to analyze structure.
4. If strength of core drilled specimens falls below 85 percent of minimum value given in Table I, Resident Engineer may order load tests, made by Contractor retained testing agency, on portions of building so affected. Load tests in accordance with ACI 318 and criteria of acceptability of concrete under test as given therein.
5. Concrete work, judged inadequate by structural analysis, by results of load test, or for any reason, shall be reinforced with additional construction or replaced, if directed by the Resident Engineer.

#### 2.4 BATCHING AND MIXING:

- A. General: Concrete shall be "Ready-Mixed" and comply with ACI 318 and ASTM C94, except as specified. Batch mixing at the site is permitted. Mixing process and equipment must be approved by Resident Engineer. With each batch of concrete, furnish certified delivery tickets listing information in Paragraph 16.1 and 16.2 of ASTM C94. Maximum delivery temperature of concrete is 38°C (100 degrees Fahrenheit). Minimum delivery temperature as follows:

Atmospheric Temperature	Minimum Concrete Temperature
-1. degrees to 4.4 degrees C (30 degrees to 40 degrees F)	15.6 degrees C (60 degrees F.)
-17 degrees C to -1.1 degrees C (0 degrees to 30 degrees F.)	21 degrees C (70 degrees F.)

1. Services of aggregate manufacturer's representative shall be furnished during the design of trial mixes and as requested by the

Resident Engineer for consultation during batching, mixing, and placing operations of lightweight structural concrete. Services will be required until field controls indicate that concrete of required quality is being furnished. Representative shall be thoroughly familiar with the structural lightweight aggregate, adjustment and control of mixes to produce concrete of required quality. Representative shall assist and advise Resident Engineer.

### **PART 3 - EXECUTION**

#### **3.1 FORMWORK:**

- A. General: Design in accordance with ACI 347 is the responsibility of the Contractor. The Contractor shall retain a registered Professional Engineer to design the formwork, shores, and reshores.
  - 1. Form boards and plywood forms may be reused for contact surfaces of exposed concrete only if thoroughly cleaned, patched, and repaired and Resident Engineer approves their reuse.
  - 2. Provide forms for concrete footings unless Resident Engineer determines forms are not necessary.
  - 3. Corrugated fiberboard forms: Place forms on a smooth firm bed, set tight, with no buckled cartons to prevent horizontal displacement, and in a dry condition when concrete is placed.
- B. Treating and Wetting: Treat or wet contact forms as follows:
  - 1. Coat plywood and board forms with non-staining form sealer. In hot weather, cool forms by wetting with cool water just before concrete is placed.
  - 2. Clean and coat removable metal forms with light form oil before reinforcement is placed. In hot weather, cool metal forms by thoroughly wetting with water just before placing concrete.
  - 3. Use sealer on reused plywood forms as specified for new material.
- C. Size and Spacing of Studs: Size and space studs, wales and other framing members for wall forms so as not to exceed safe working stress of kind of lumber used nor to develop deflection greater than 1/270 of free span of member.
- D. Unlined Forms: Use plywood forms to obtain a smooth finish for concrete surfaces. Tightly butt edges of sheets to prevent leakage. Back up all vertical joints solidly and nail edges of adjacent sheets to same stud with 6d box nails spaced not over 150 mm (6 inches) apart.
- E. Lined Forms: May be used in lieu of unlined plywood forms. Back up form lining solidly with square edge board lumber securely nailed to studs

with all edges in close contact to prevent bulging of lining. No joints in lining and backing may coincide. Nail abutted edges of sheets to same backing board. Nail lining at not over 200 mm (8 inches) on center along edges and with at least one nail to each square foot of surface area; nails to be 3d blued shingle or similar nails with thin flatheads.

- F. Architectural Liner: Attach liner as recommended by the manufacturer with tight joints to prevent leakage.
- G. Wall Form Ties: Locate wall form ties in symmetrically level horizontal rows at each line of wales and in plumb vertical tiers. Space ties to maintain true, plumb surfaces. Provide one row of ties within 150 mm (6 inches) above each construction joint. Space through-ties adjacent to horizontal and vertical construction joints not over 450 mm (18 inches) on center.
  - 1. Tighten row of ties at bottom of form just before placing concrete and, if necessary, during placing of concrete to prevent seepage of concrete and to obtain a clean line. Ties to be entirely removed shall be loosened 24 hours after concrete is placed and shall be pulled from least important face when removed.
  - 2. Coat surfaces of all metal that is to be removed with paraffin, cup grease or a suitable compound to facilitate removal.
- H. Inserts, Sleeves, and Similar Items: Flashing reglets, steel strips, masonry ties, anchors, wood blocks, nailing strips, grounds, inserts, wire hangers, sleeves, drains, guard angles, forms for floor hinge boxes, inserts or bond blocks for elevator guide rails and supports, and other items specified as furnished under this and other sections of specifications and required to be in their final position at time concrete is placed shall be properly located, accurately positioned, and built into construction, and maintained securely in place.
  - 1. Locate inserts or hanger wires for furred and suspended ceilings only in bottom of concrete joists, or similar concrete member of overhead concrete joist construction.
  - 2. Install sleeves, inserts and similar items for mechanical services in accordance with drawings prepared specially for mechanical services. Contractor is responsible for accuracy and completeness of drawings and shall coordinate requirements for mechanical services and equipment.

3. Do not install sleeves in beams, joists or columns except where shown or permitted by Resident Engineer. Install sleeves in beams, joists, or columns that are not shown, but are permitted by the Resident Engineer, and require no structural changes, at no additional cost to the Government.
4. Minimum clear distance of embedded items such as conduit and pipe is at least three times diameter of conduit or pipe, except at stub-ups and other similar locations.
5. Provide recesses and blockouts in floor slabs for door closers and other hardware as necessary in accordance with manufacturer's instructions.

I. Construction Tolerances:

1. Set and maintain concrete formwork to assure erection of completed work within tolerances specified and to accommodate installation of other rough and finish materials. Accomplish remedial work necessary for correcting excessive tolerances. Erected work that exceeds specified tolerance limits shall be remedied or removed and replaced, at no additional cost to the Government.
2. Permissible surface irregularities for various classes of materials are defined as "finishes" in specification sections covering individual materials. They are to be distinguished from tolerances specified which are applicable to surface irregularities of structural elements.

**3.2 PLACING REINFORCEMENT:**

- A. General: Details of concrete reinforcement in accordance with ACI 318 unless otherwise shown.
- B. Placing: Place reinforcement conforming to CRSI DA4, unless otherwise shown.
  1. Place reinforcing bars accurately and tie securely at intersections and splices with 1.6 mm (16 gauge) black annealed wire. Secure reinforcing bars against displacement during the placing of concrete by spacers, chairs, or other similar supports. Portions of supports, spacers, and chairs in contact with formwork shall be made of plastic in areas that will be exposed when building is occupied. Type, number, and spacing of supports conform to ACI 318. Where concrete slabs are placed on ground, use concrete blocks or other non-corrodible material of proper height, for support of reinforcement. Use of brick or stone supports will not be permitted.

2. Lap welded wire fabric at least 1 1/2 mesh panels plus end extension of wires not less than 300 mm (12 inches) in structural slabs. Lap welded wire fabric at least 1/2 mesh panels plus end extension of wires not less than 150 mm (6 inches) in slabs on grade.
  3. Splice column steel at no points other than at footings and floor levels unless otherwise shown.
- C. Spacing: Minimum clear distances between parallel bars, except in columns and multiple layers of bars in beams shall be equal to nominal diameter of bars. Minimum clear spacing is 25 mm (1 inch) or 1-1/3 times maximum size of coarse aggregate.
- D. Splicing: Splices of reinforcement made only as required or shown or specified. Accomplish splicing as follows:
1. Lap splices: Do not use lap splices for bars larger than Number 36 (Number 11). Minimum lengths of lap as shown.
  2. Welded splices: Splicing by butt-welding of reinforcement permitted providing the weld develops in tension at least 125 percent of the yield strength (fy) for the bars. Welding conform to the requirements of AWS D1.4. Welded reinforcing steel conform to the chemical analysis requirements of AWS D1.4.
    - a. Submit test reports indicating the chemical analysis to establish weldability of reinforcing steel.
    - b. Submit a field quality control procedure to insure proper inspection, materials and welding procedure for welded splices.
    - c. Department of Veterans Affairs retained testing agency shall test a minimum of three splices, for compliance, locations selected by Resident Engineer.
  3. Mechanical Splices: Develop in tension and compression at least 125 percent of the yield strength (fy) of the bars. Stresses of transition splices between two reinforcing bar sizes based on area of smaller bar. Provide mechanical splices at locations indicated. Use approved exothermic, tapered threaded coupling, or swaged and threaded sleeve. Exposed threads and swaging in the field not permitted.
    - a. Initial qualification: In the presence of Resident Engineer, make three test mechanical splices of each bar size proposed to be spliced. Department of Veterans Affairs retained testing laboratory will perform load test.

- b. During installation: Furnish, at no additional cost to the Government, one companion (sister) splice for every 50 splices for load testing. Department of Veterans Affairs retained testing laboratory will perform the load test.
- E. Bending: Bend bars cold, unless otherwise approved. Do not field bend bars partially embedded in concrete, except when approved by Resident Engineer.
- F. Cleaning: Metal reinforcement, at time concrete is placed, shall be free from loose flaky rust, mud, oil, or similar coatings that will reduce bond.
- G. Future Bonding: Protect exposed reinforcement bars intended for bonding with future work by wrapping with felt and coating felt with a bituminous compound unless otherwise shown.

### **3.3 VAPOR BARRIER:**

- A. Except where membrane waterproofing is required, interior concrete slab on grade shall be placed on a continuous vapor barrier.
  - 1. Place 100 mm (4 inches) of fine granular fill over the vapor barrier to act as a blotter for concrete slab.
  - 2. Vapor barrier joints lapped 150 mm (6 inches) and sealed with compatible waterproof pressure-sensitive tape.
  - 3. Patch punctures and tears.

### **3.4 MOISTURE VAPOR EMISSIONS & ALKALINITY CONTROL SEALER:**

- A. Sealer is applied on the day of the concrete pour or as as soon as harsh weather permits, prior to any other chemical treatments for concrete slabs either on grade, below grade or above grade receiving resilient flooring, such as, sheet vinyl, vinyl composition tile, rubber, wood flooring, carpet, epoxy coatings and overlays.
- B. Manufacturer's representative will be on the site the day of concrete pour to install or train its application and document. He shall return on every application thereafter to verify that proper procedures are followed.
  - 1. Apply Sealer to concrete slabs as soon as final finishing operations are complete and the concrete has hardened sufficiently to sustain floor traffic without damage.
  - 2. Spray apply Sealer at the rate of 20 m<sup>2</sup> (200 square feet) per gallon. Lightly broom product evenly over the substrate and product has completely penetrated the surface.

3. If within two (2) hours after initial application areas are subjected to heavy rainfall and puddling occurs, reapply Sealer product to these areas as soon as weather condition permits.

### **3.5 CONSTRUCTION JOINTS:**

- A. Unless otherwise shown, location of construction joints to limit individual placement shall not exceed 24,000 mm (80 feet) in any horizontal direction, except slabs on grade which shall have construction joints shown. Allow 48 hours to elapse between pouring adjacent sections unless this requirement is waived by Resident Engineer.
- B. Locate construction joints in suspended floors near the quarter-point of spans for slabs, beams or girders, unless a beam intersects a girder at center, in which case joint in girder shall be offset a distance equal to twice width of beam. Provide keys and inclined dowels as shown. Provide longitudinal keys as shown.
- C. Place concrete for columns slowly and in one operation between joints. Install joints in concrete columns at underside of deepest beam or girder framing into column.
- D. Allow 2 hours to elapse after column is cast before concrete of supported beam, girder or slab is placed. Place girders, beams, grade beams, column capitals, brackets, and haunches at the same time as slab unless otherwise shown.
- E. Install polyvinyl chloride or rubber water seals, as shown in accordance with manufacturer's instructions, to form continuous watertight seal.

### **3.6 EXPANSION JOINTS:**

- A. Clean expansion joint surfaces before installing premolded filler and placing adjacent concrete.
- B. Install polyvinyl chloride or rubber water seals, as shown in accordance with manufacturer's instructions, to form continuous watertight seal.

### **3.7 PLACING CONCRETE:**

- A. Preparation:
  1. Remove hardened concrete, wood chips, shavings and other debris from forms.
  2. Remove hardened concrete and foreign materials from interior surfaces of mixing and conveying equipment.

3. Have forms and reinforcement inspected and approved by Resident Engineer before depositing concrete.
  4. Provide runways for wheeling equipment to convey concrete to point of deposit. Keep equipment on runways which are not supported by or bear on reinforcement. Provide similar runways for protection of vapor barrier on coarse fill.
- B. Bonding: Before depositing new concrete on or against concrete which has been set, thoroughly roughen and clean existing surfaces of laitance, foreign matter, and loose particles.
1. Preparing surface for applied topping:
    - a. Remove laitance, mortar, oil, grease, paint, or other foreign material by sand blasting. Clean with vacuum type equipment to remove sand and other loose material.
    - b. Broom clean and keep base slab wet for at least four hours before topping is applied.
    - c. Use a thin coat of one part Portland cement, 1.5 parts fine sand, bonding admixture; and water at a 50: 50 ratio and mix to achieve the consistency of thick paint. Apply to a damp base slab by scrubbing with a stiff fiber brush. New concrete shall be placed while the bonding grout is still tacky.
- C. Conveying Concrete: Convey concrete from mixer to final place of deposit by a method which will prevent segregation. Method of conveying concrete subject to approval of Resident Engineer.
- D. Placing: For special requirements see Paragraphs, HOT WEATHER and COLD WEATHER.
1. Do not place concrete when weather conditions prevent proper placement and consolidation, or when concrete has attained its initial set, or has contained its water or cement content more than 1 1/2 hours.
  2. Deposit concrete in forms as near as practicable in its final position. Prevent splashing of forms or reinforcement with concrete in advance of placing concrete.
  3. Do not drop concrete freely more than 3000 mm (10 feet) for concrete containing the high-range water-reducing admixture (superplasticizer) or 1500 mm (5 feet) for conventional concrete. Where greater drops are required, use a tremie or flexible spout (canvas elephant trunk), attached to a suitable hopper.



4. Discharge contents of tremies or flexible spouts in horizontal layers not exceeding 500 mm (20 inches) in thickness, and space tremies such as to provide a minimum of lateral movement of concrete.
5. Continuously place concrete until an entire unit between construction joints is placed. Rate and method of placing concrete shall be such that no concrete between construction joints will be deposited upon or against partly set concrete, after it's initial set has taken place, or after 45 minutes of elapsed time during concrete placement.
6. On bottom of members with severe congestion of reinforcement, deposit 25 mm (1 inch) layer of flowing concrete containing the specified high-range water-reducing admixture (superplasticizer). Successive concrete lifts may be a continuation of this concrete or concrete with a conventional slump.
7. Concrete on metal deck:
  - a. Concrete on metal deck shall be minimum thickness shown. Allow for deflection of steel beams and metal deck under the weight of wet concrete in calculating concrete quantities for slab.
    - 1) The Contractor shall become familiar with deflection characteristics of structural frame to include proper amount of additional concrete due to beam/deck deflection.
- E. Consolidation: Conform to ACI 309. Immediately after depositing, spade concrete next to forms, work around reinforcement and into angles of forms, tamp lightly by hand, and compact with mechanical vibrator applied directly into concrete at approximately 450 mm (18 inch) intervals. Mechanical vibrator shall be power driven, hand operated type with minimum frequency of 5000 cycles per minute having an intensity sufficient to cause flow or settlement of concrete into place. Vibrate concrete to produce thorough compaction, complete embedment of reinforcement and concrete of uniform and maximum density without segregation of mix. Do not transport concrete in forms by vibration.
  1. Use of form vibration shall be approved only when concrete sections are too thin or too inaccessible for use of internal vibration.
  2. Carry on vibration continuously with placing of concrete. Do not insert vibrator into concrete that has begun to set.

### 3.8 HOT WEATHER:

Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Resident Engineer.

### 3.9 COLD WEATHER:

Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Resident Engineer.

### 3.10 PROTECTION AND CURING:

- A. Conform to ACI 308: Initial curing shall immediately follow the finishing operation. Protect exposed surfaces of concrete from premature drying, wash by rain and running water, wind, mechanical injury, and excessively hot or cold temperatures. Keep concrete not covered with membrane or other curing material continuously wet for at least 7 days after placing, except wet curing period for high-early-strength concrete shall be not less than 3 days. Keep wood forms continuously wet to prevent moisture loss until forms are removed. Cure exposed concrete surfaces as described below. Other curing methods may be used if approved by Resident Engineer.
  1. Liquid curing and sealing compounds: Apply by power-driven spray or roller in accordance with the manufacturer's instructions. Apply immediately after finishing. Maximum coverage 10m<sup>2</sup>/L (400 square feet per gallon) on steel troweled surfaces and 7.5m<sup>2</sup>/L (300 square feet per gallon) on floated or broomed surfaces for the curing/sealing compound.
  2. Plastic sheets: Apply as soon as concrete has hardened sufficiently to prevent surface damage. Utilize widest practical width sheet and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with tape.

3. Paper: Utilize widest practical width paper and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with sand, wood planks, pressure-sensitive tape, mastic or glue.

### **3.11 REMOVAL OF FORMS:**

- A. Remove in a manner to assure complete safety of structure after the following conditions have been met.
  1. Where structure as a whole is supported on shores, forms for beams and girder sides, columns, and similar vertical structural members may be removed after 24 hours, provided concrete has hardened sufficiently to prevent surface damage and curing is continued without any lapse in time as specified for exposed surfaces.
  2. Take particular care in removing forms of architectural exposed concrete to insure surfaces are not marred or gouged, and that corners and arises are true, sharp and unbroken.
- B. Control Test: Use to determine if the concrete has attained sufficient strength and curing to permit removal of supporting forms. Cylinders required for control tests taken in accordance with ASTM C172, molded in accordance with ASTM C31, and tested in accordance with ASTM C39. Control cylinders cured and protected in the same manner as the structure they represent. Supporting forms or shoring not removed until strength of control test cylinders have attained at least 70 percent of minimum 28-day compressive strength specified. Exercise care to assure that newly unsupported portions of structure are not subjected to heavy construction or material loading.
- C. Reshoring: Reshoring is required if superimposed load plus dead load of the floor exceeds the capacity of the floor at the time of loading. Reshoring accomplished in accordance with ACI 347 at no additional cost to the Government.

### **3.12 CONCRETE SURFACE PREPARATION:**

- A. Metal Removal: Unnecessary metal items cut back flush with face of concrete members.
- B. Patching: Maintain curing and start patching as soon as forms are removed. Do not apply curing compounds to concrete surfaces requiring patching until patching is completed. Use cement mortar for patching of same composition as that used in concrete. Use white or gray Portland cement as necessary to obtain finish color matching surrounding concrete. Thoroughly clean areas to be patched. Cut out honeycombed or otherwise defective areas to solid concrete to a depth of not less than

25 mm (1 inch). Cut edge perpendicular to surface of concrete. Saturate with water area to be patched, and at least 150 mm (6 inches) surrounding before placing patching mortar. Give area to be patched a brush coat of cement grout followed immediately by patching mortar. Cement grout composed of one part Portland cement, 1.5 parts fine sand, bonding admixture, and water at a 50:50 ratio, mix to achieve consistency of thick paint. Mix patching mortar approximately 1 hour before placing and remix occasionally during this period without addition of water. Compact mortar into place and screed slightly higher than surrounding surface. After initial shrinkage has occurred, finish to match color and texture of adjoining surfaces. Cure patches as specified for other concrete. Fill form tie holes which extend entirely through walls from unexposed face by means of a pressure gun or other suitable device to force mortar through wall. Wipe excess mortar off exposed face with a cloth.

- C. Upon removal of forms, clean vertical concrete surface that is to receive bonded applied cementitious application with wire brushes or by sand blasting to remove unset material, laitance, and loose particles to expose aggregates to provide a clean, firm, granular surface for bond of applied finish.

### **3.13 CONCRETE FINISHES:**

- A. Vertical and Overhead Surface Finishes:
  - 1. Unfinished areas: Vertical and overhead concrete surfaces exposed in pipe basements, elevator and dumbwaiter shafts, pipe spaces, pipe trenches, above suspended ceilings, manholes, and other unfinished areas will not require additional finishing.
  - 2. Interior and exterior exposed areas to be painted: Remove fins, burrs and similar projections on surfaces flush, and smooth by mechanical means approved by Resident Engineer, and by rubbing lightly with a fine abrasive stone or hone. Use ample water during rubbing without working up a lather of mortar or changing texture of concrete.
  - 3. Interior and exterior exposed areas finished: Give a grout finish of uniform color and smooth finish treated as follows:
    - a. After concrete has hardened and laitance, fins and burrs removed, scrub concrete with wire brushes. Clean stained concrete surfaces by use of a hone stone.

- b. Apply grout composed of one part of Portland cement, one part fine sand, smaller than a 600  $\mu\text{m}$  (No. 30) sieve. Work grout into surface of concrete with cork floats or fiber brushes until all pits, and honeycombs are filled.
  - c. After grout has hardened slightly, but while still plastic, scrape grout off with a sponge rubber float and, about 1 hour later, rub concrete vigorously with burlap to remove any excess grout remaining on surfaces.
  - d. In hot, dry weather use a fog spray to keep grout wet during setting period. Complete finish of area in same day. Make limits of finished areas at natural breaks in wall surface. Leave no grout on concrete surface overnight.
4. Textured: Finish as specified. Maximum quantity of patched area 0.2  $\text{m}^2$  (2 square feet) in each 93  $\text{m}^2$  (1000 square feet) of textured surface.

B. Slab Finishes:

- 1. Monitoring and Adjustment: Provide continuous cycle of placement, measurement, evaluation and adjustment of procedures to produce slabs within specified tolerances. Monitor elevations of structural steel in key locations before and after concrete placement to establish typical deflection patterns for the structural steel. Determine elevations of cast-in-place slab soffits prior to removal of shores. Provide information to Resident Engineer and floor consultant for evaluation and recommendations for subsequent placements.
- 2. Set perimeter forms to serve as screed using either optical or laser instruments. For slabs on grade, wet screeds may be used to establish initial grade during strike-off, unless Resident Engineer determines that the method is proving insufficient to meet required finish tolerances and directs use of rigid screed guides. Where wet screeds are allowed, they shall be placed using grade stakes set by optical or laser instruments. Use rigid screed guides, as opposed to wet screeds, to control strike-off elevation for all types of elevated (non slab-on-grade) slabs. Divide bays into halves or thirds by hard screeds. Adjust as necessary where monitoring of previous placements indicates unshored structural steel deflections to other than a level profile.

3. Place slabs monolithically. Once slab placement commences, complete finishing operations within same day. Slope finished slab to floor drains where they occur, whether shown or not.
4. Use straightedges specifically made for screeding, such as hollow magnesium straightedges or power strike-offs. Do not use pieces of dimensioned lumber. Strike off and screed slab to a true surface at required elevations. Use optical or laser instruments to check concrete finished surface grade after strike-off. Repeat strike-off as necessary. Complete screeding before any excess moisture or bleeding water is present on surface. Do not sprinkle dry cement on the surface.
5. Immediately following screeding, and before any bleed water appears, use a 3000 mm (10 foot) wide highway straightedge in a cutting and filling operation to achieve surface flatness. Do not use bull floats or darbys, except that darbying may be allowed for narrow slabs and restricted spaces.
6. Wait until water sheen disappears and surface stiffens before proceeding further. Do not perform subsequent operations until concrete will sustain foot pressure with maximum of 6 mm (1/4 inch) indentation.
7. Scratch Finish: Finish base slab to receive a bonded applied cementitious application as indicated above, except that bull floats and darbys may be used. Thoroughly coarse wire broom within two hours after placing to roughen slab surface to insure a permanent bond between base slab and applied materials.
8. Float Finish: Slabs to receive unbonded toppings, steel trowel finish, fill, mortar setting beds, or a built-up roof, and ramps, stair treads, platforms (interior and exterior), and equipment pads shall be floated to a smooth, dense uniform, sandy textured finish. During floating, while surface is still soft, check surface for flatness using a 3000 mm (10 foot) highway straightedge. Correct high spots by cutting down and correct low spots by filling in with material of same composition as floor finish. Remove any surface projections and re-float to a uniform texture.
9. Steel Trowel Finish: Concrete surfaces to receive resilient floor covering or carpet, monolithic floor slabs to be exposed to view in finished work, future floor roof slabs, applied toppings, and other interior surfaces for which no other finish is indicated. Steel

trowel immediately following floating. During final troweling, tilt steel trowel at a slight angle and exert heavy pressure to compact cement paste and form a dense, smooth surface. Finished surface shall be smooth, free of trowel marks, and uniform in texture and appearance.

10. Broom Finish: Finish exterior slabs, ramps, and stair treads with a bristle brush moistened with clear water after surfaces have been floated. Brush in a direction transverse to main traffic. Match texture approved by Resident Engineer from sample panel.
11. Finished slab flatness (FF) and levelness (FL) values comply with the following minimum requirements:
  - a. Areas covered with carpeting, or not specified otherwise in b. below:
    - 1) Slab on Grade:
      - a) Specified overall value F<sub>F</sub> 25/F<sub>L</sub> 20
      - b) Minimum local value F<sub>F</sub> 17/F<sub>L</sub> 15
    - 2) Level suspended slabs (shored until after testing) and topping slabs:
      - a) Specified overall value FF 25/FL 20
      - b) Minimum local value FF 17/FL 15
    - 3) Unshored suspended slabs:
      - a) Specified overall value FF 25
      - b) Minimum local value FF 17
    - 4) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.
  - b. Areas that will be exposed, receive thin-set tile or resilient flooring, or roof areas designed as future floors:
    - 1) Slab on grade:
      - a) Specified overall value FF 36/FL 20
      - b) Minimum local value FF 24/FL 15
    - 2) Level suspended slabs (shored until after testing) and topping slabs
      - a) Specified overall value FF 30/FL 20
      - b) Minimum local value FF 24/FL 15
    - 3) Unshored suspended slabs:
      - a) Specified overall value FF 30
      - b) Minimum local value FF 24

4) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.

- c. "Specified overall value" is based on the composite of all measured values in a placement derived in accordance with ASTM E1155.
- d. "Minimum local value" (MLV) describes the flatness or levelness below which repair or replacement is required. MLV is based on the results of an individual placement and applies to a minimum local area. Minimum local area boundaries may not cross a construction joint or expansion joint. A minimum local area will be bounded by construction and/or control joints, or by column lines and/or half-column lines, whichever is smaller.

12. Measurements

- a. Department of Veterans Affairs retained testing laboratory will take measurements as directed by Resident Engineer, to verify compliance with FF, FL, and other finish requirements. Measurements will occur within 72 hours after completion of concrete placement (weekends and holidays excluded). Make measurements before shores or forms are removed to insure the "as-built" levelness is accurately assessed. Profile data for above characteristics may be collected using a laser level or any Type II apparatus (ASTM E1155, "profileograph" or "dipstick"). Contractor's surveyor shall establish reference elevations to be used by Department of Veterans Affairs retained testing laboratory.
- b. Contractor not experienced in using FF and FL criteria is encouraged to retain the services of a floor consultant to assist with recommendations concerning adjustments to slab thicknesses, finishing techniques, and procedures on measurements of the finish as it progresses in order to achieve the specific flatness and levelness numbers.

13. Acceptance/ Rejection:

- a. If individual slab section measures less than either of specified minimum local  $F_F/F_L$  numbers, that section shall be rejected and remedial measures shall be required. Sectional boundaries may be set at construction and contraction (control) joints, and not smaller than one-half bay.



- b. If composite value of entire slab installation, combination of all local results, measures less than either of specified overall  $F_F/F_L$  numbers, then whole slab shall be rejected and remedial measures shall be required.
- 14. Remedial Measures for Rejected Slabs: Correct rejected slab areas by grinding, planing, surface repair with underlayment compound or repair topping, retopping, or removal and replacement of entire rejected slab areas, as directed by Resident Engineer, until a slab finish constructed within specified tolerances is accepted.

**3.14 SURFACE TREATMENTS:**

- A. Use on exposed concrete floors and concrete floors to receive carpeting except those specified to receive non-slip finish.
- B. Liquid Densifier/Sealer: Apply in accordance with manufacturer's directions just prior to completion of construction.
- C. Non-Slip Finish: Except where safety nosing and tread coverings are shown, apply non-slip abrasive aggregate to treads and platforms of concrete steps and stairs, and to surfaces of exterior concrete ramps and platforms. Broadcast aggregate uniformly over concrete surface at rate of application of 8% per 1/10th m<sup>2</sup> (7.5 percent per square foot) of area. Trowel concrete surface to smooth dense finish. After curing, rub treated surface with abrasive brick and water to slightly expose abrasive aggregate.

**3.15 APPLIED TOPPING:**

- A. Separate concrete topping on floor base slab of thickness and strength shown. Topping mix shall have a maximum slump of 200 mm (8 inches) for concrete containing a high-range water-reducing admixture (superplasticizer) and 100 mm (4 inches) for conventional mix. Neatly bevel or slope at door openings and at slabs adjoining spaces not receiving an applied finish.
- B. Placing: Place continuously until entire section is complete, struck off with straightedge, leveled with a highway straightedge or highway bull float, floated and troweled by machine to a hard dense finish. Slope to floor drains as required. Do not start floating until free water has disappeared and no water sheen is visible. Allow drying of surface moisture naturally. Do not hasten by "dusting" with cement or sand.

**3.16 RESURFACING FLOORS:**

Remove existing flooring areas to receive resurfacing to expose existing structural slab and extend not less than 25 mm (1 inch) below new finished floor level. Prepare exposed structural slab surface by roughening, broom cleaning, and dampening. Apply specified bonding grout. Place topping while the bonding grout is still tacky.

**3.17 RETAINING WALLS:**

- A. Use air-entrained concrete.
- B. Expansion and contraction joints, waterstops, weep holes, reinforcement and railing sleeves installed and constructed as shown.
- C. Exposed surfaces finished to match adjacent concrete surfaces, new or existing.
- D. Place porous backfill as shown.

**3.18 PRECAST CONCRETE ITEMS:**

Precast concrete items, not specified elsewhere. Cast using 25 MPa (3000 psi) air-entrained concrete to shapes and dimensions shown. Finish to match corresponding adjacent concrete surfaces. Reinforce with steel for safe handling and erection.

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**SECTION 04 05 13  
MASONRY MORTARING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

Section specifies mortar materials and mixes.

**1.2 RELATED WORK:**

- A. Mortar used in Section:
  - 3. Section 04 20 00, UNIT MASONRY.

**1.5 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Certificates:
  - 1. Testing laboratory's facilities and qualifications of its technical personnel.
  - 2. Indicating that following items meet specifications:
    - a. Portland cement.
    - b. Masonry cement.
    - c. Mortar cement.
    - d. Hydrated lime.
    - e. Fine aggregate (sand).
    - g. Color admixture.
- C. Laboratory Test Reports:
  - 1. Mortar, each type.
  - 2. Admixtures.
- D. Manufacturer's Literature and Data:
  - 1. Cement, each kind.
  - 2. Hydrated lime.
  - 3. Admixtures.
  - 4. Liquid acrylic resin.

**1.6 PRODUCT DELIVERY, STORAGE AND HANDLING**

- A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.
- B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

**1.7 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):

C40-04.....	Organic Impurities in Fine Aggregates for Concrete
C91-05.....	Masonry Cement
C109-07.....	Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or 50-MM Cube Specimens)
C144-04.....	Aggregate for Masonry Mortar
C150-05.....	Portland Cement
C207-06.....	Hydrated Lime for Masonry Purposes
C270-07.....	Mortar for Unit Masonry
C307-03.....	Tensile Strength of Chemical - Resistant Mortar, Grouts, and Monolithic Surfacing
C321-00/R05.....	Bond Strength of Chemical-Resistant Mortars
C348-02.....	Flexural Strength of Hydraulic Cement Mortars
C595-08.....	Blended Hydraulic Cement
C780-07.....	Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry
C979-05.....	Pigments for Integrally Colored Concrete
C1329-05.....	Mortar Cement

## **PART 2 - PRODUCTS**

### **2.1 HYDRATED LIME**

ASTM C207, Type S.

### **2.2 AGGREGATE FOR MASONRY MORTAR**

- A. ASTM C144 and as follows:
  - 1. Light colored sand for mortar for laying face brick.
  - 2. White plastering sand meeting sieve analysis for mortar joints for pointing except that 100 percent passes No. 8 sieve, and not more than 5 percent retained on No. 16 sieve.
- B. Test sand for color value in accordance with ASTM C40. Sand producing color darker than specified standard is unacceptable.

### **2.3 BLENDED HYDRAULIC CEMENT**

ASTM C595, Type IS, IP.

### **2.4 MASONRY CEMENT**

- A. ASTM C91. Type N, S, or M.
- B. Use white masonry cement whenever white mortar is specified.

### **2.5 MORTAR CEMENT**

ASTM C1329, Type N, S or M.

### **2.6 PORTLAND CEMENT**

- A. ASTM C150, Type I.
- B. Use white Portland cement wherever white mortar is specified.

## **2.7 LIQUID ACRYLIC RESIN**

A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.

## **2.8 WATER**

Potable, free of substances that are detrimental to mortar, masonry, and metal.

## **2.10 MASONRY MORTAR**

A. Conform to ASTM C270.

B. Admixtures:

1. Do not use mortar admixtures, except for high bond mortar, and color admixtures unless approved by Resident Engineer.
2. Submit laboratory test report showing effect of proposed admixture on strength, water retention, and water repellency of mortar.
3. Do not use antifreeze compounds.

C. Colored Mortar:

1. Maintain uniform mortar color for exposed work throughout.
2. Match mortar color in existing adjacent mortar joints and approved sample.
3. Color of mortar for exposed work in alteration work to match color of existing mortar.

D. Color Admixtures:

1. Proportion as specified by manufacturer.

.

## **2.11 HIGH BOND MORTAR**

A. Mixture by volume, one-part Portland cement, 1/4-part hydrated lime, three-parts sand, water, and liquid acrylic resin.

B. Mortar properties when tested in accordance with referenced specifications.

1. Compressive Strength, ASTM C109: Minimum 19,305 kPa (2800 psi), using 50 mm (2 inch) cubes.
2. Tensile Strength, ASTM C307: 3861 kPa Minimum (560 psi), using the 25mm (1 inch) briquettes.
3. Flexural Strength, ASTM C348: Minimum 6067 kPa (880 psi), using flexural bar.
4. Bond Strength, ASTM C321: Minimum 2965 kPa (430 psi), using crossed brick.

## **2.12 COLOR ADMIXTURE**

A. Pigments: ASTM C979.

B. Use mineral pigments only. Organic pigments are not acceptable.

- C. Pigments inert, stable to atmospheric conditions, nonfading, alkali resistant and water insoluble.

### **PART 3 - EXECUTION**

#### **3.1 MIXING**

- A. Mix in a mechanically operated mortar mixer.
  - 1. Mix mortar for at least three minutes but not more than five minutes.
- B. Measure ingredients by volume. Measure by the use of a container of known capacity.
- C. Mix water with dry ingredients in sufficient amount to provide a workable mixture which will adhere to vertical surfaces of masonry units.
- D. Mortar that has stiffened because of loss of water through evaporations:
  - 1. Re-tempered by adding water to restore to proper consistency and workability.
  - 2. Discard mortar that has reached its initial set or has not been used within two hours.
- E. Pointing Mortar:
  - 1. Mix dry ingredients with enough water to produce a damp mixture of workable consistency which will retain its shape when formed into a ball.
  - 2. Allow mortar to stand in dampened condition for one to 1-1/2 hours.
  - 3. Add water to bring mortar to a workable consistency prior to application.

#### **3.2 MORTAR USE LOCATION**

- A. Use Type M mortar for waterproof parging below grade.
- B. Use Type S mortar for masonry containing vertical reinforcing bars (non-engineered) masonry below grade and.
- C. D. Use Type N mortar for other masonry work, except as otherwise specified.
- E. Use Type N mortar for tuck pointing work.
- F. Use pointing mortar for items specified.

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SECTION 04 20 00  
UNIT MASONRY

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies requirements for construction of masonry unit walls.

**1.2 RELATED WORK**

- A. Mortars: Section 04 05 13, MASONRY MORTARING, B. Steel lintels and shelf angles: Section 05 50 00, METAL FABRICATIONS.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

B. Samples:

1. Face brick, sample panel, 200 mm by 400 mm (8 inches by 16 inches,) showing full color range and texture of bricks, bond, and proposed mortar joints.
2. Concrete masonry units, when exposed in finish work.
3. Anchors, and ties, one each and joint reinforcing 1200 mm (48 inches) long.

C. Shop Drawings:

1. Special masonry shapes.
2. Drawings, showing reinforcement.

//5. Shop Drawings: Submit shop drawings for fabrication, bending, and placement of reinforcing bars. Comply with ACI 315. Show bar schedules, diagrams of bent bars, stirrup spacing, lateral ties and other arrangements and assemblies as required for fabrication and placement of reinforcement for unit masonry work.

D. Certificates:

1. Certificates signed by manufacturer, including name and address of contractor, project location, and the quantity, and date or dates of shipment of delivery to which certificate applies.
2. Indicating that the following items meet specification requirements:
  - a. Face brick.
  - b. Solid and load-bearing concrete masonry units, including fire-resistant rated units.
3. Testing laboratories facilities and qualifications of its principals and key personnel to perform tests specified.

E. Laboratory Test Reports:

1. Brick for pre-built masonry panels.

F. Manufacturer's Literature and Data:

1. Anchors, ties, and reinforcement.
2. Shear keys.
3. Reinforcing bars.

#### 1.4 SAMPLE PANEL

- A. Before starting masonry, lay up a sample panel in accordance with Masonry Standards Joint Committee (MSJC) and Brick Industry Association (BIA).
  1. Use masonry units from random cubes of units delivered on site.
  2. Include reinforcing, ties, and anchors.
- B. Use sample panels approved by Resident Engineer for standard of workmanship of new masonry work.
- C. Use sample panel to test cleaning methods.

#### 1.5 WARRANTY

Warrant exterior masonry walls against moisture leaks and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be five years.

#### 1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A951-06.....Steel Wire for Masonry Joint Reinforcement.
  - A615/A615M-07.....Deformed and Plain Billet-Steel Bars for  
Concrete Reinforcement.
  - A675/A675M-03.....Standard Specification for Steel Bars, Carbon,  
Hot-Wrought, Special Quality, Mechanical  
PropertiesC34-03 Structural Clay Load-Bearing  
Wall Tile
  - C55-06.....Concrete Building Brick
  - C62-05.....Building Brick (Solid Masonry Units Made From  
Clay or Shale)
  - C67-07.....Sampling and Testing Brick and Structural Clay  
Tile
  - C90-06.....Load-Bearing Concrete Masonry Units
  - C126-99.....Ceramic Glazed Structural Clay Facing Tile,  
Facing Brick, and Solid Masonry Units
  - C216-07.....Facing Brick (Solid Masonry Units Made From Clay  
or Shale)
  - C476-02.....Standard Specification for Grout for Masonry
  - C612-04.....Mineral Fiber Block and Board Thermal Insulation



- C744-05.....Prefaced Concrete and Calcium Silicate Masonry Units.
- D1056-07.....Flexible Cellular Materials - Sponge or Expanded Rubber
- D2000-06.....Rubber Products in Automotive Applications
- D2240-05.....Rubber Property - Durometer Hardness
- D3574-05.....Flexible Cellular Materials-Slab, Bonded, and Molded Urethane Foams
- F1667-05.....Fasteners: Nails, Spikes and Staples
- C. Masonry Industry Council:
  - All Weather Masonry Construction Manual, 2000.
- D. American Welding Society (AWS):
  - D1.4-05 Structural Welding Code - Reinforcing Steel.
- E. Federal Specifications (FS):
  - FF-S-107C-00.....Screws, Tapping and Drive
- F. Brick Industry Association - Technical Notes on Brick Construction (BIA):
  - 11-1986.....Guide Specifications for Brick Masonry, Part I
  - 11A-1988.....Guide Specifications for Brick Masonry, Part II
  - 11B-1988.....Guide Specifications for Brick Masonry, Part III Execution
  - 11C-1998.....Guide Specification for Brick Masonry Engineered Brick Masonry, Part IV
  - 11D-1988.....Guide Specifications for Brick Masonry Engineered Brick Masonry, Part IV continued
- G. Masonry Standards Joint Committee; Specifications for Masonry Structures (ACI 530.1-05/ASCE 6-05/TMS 602-99) (MSJC).

## **PART 2 - PRODUCTS**

### **2.1 BRICK**

- A. Face Brick:
  - 1. ASTM C216, Grade SW, Type FBS.
  - 2. Brick when tested in accordance with ASTM C67: Classified slightly efflorescent or better.
  - 3. Size:
    - a. Modular
    - b. Thin Brick: 13 mm (1/2 inch) thick with angle shapes for corners.
- B. Building Brick: ASTM C62, Grade MW for backup and interior work; Grade SW where in contact with earth.

- C. Ceramic Glazed Facing Brick: ASTM C126; Grade S, Type I (single-faced units) where only one face is exposed; Grade S, Type II (two-faced units) where two opposite finished faces are exposed.

## 2.2 CONCRETE MASONRY UNITS

- A. Hollow and Solid Load-Bearing Concrete Masonry Units: ASTM C90.
1. Unit Weight: Normal weight.
  3. Sizes: Modular.
  4. For molded faces used as a finished surface, use concrete masonry units with uniform fine to medium surface texture unless specified otherwise.
  5. Use bullnose concrete masonry units at corners exposed in finished work with 25 mm (one inch) minimum radius rounded vertical exterior corners (bullnose units).
  6. Customized units:
    - a. Sound-Absorbing Units:
      - 1) Vertical slots in face to core areas.
      - 2) Acoustical absorption insert: Mineral fiber and metal septum, providing unit with NRC rating of 0.70.
- B. Concrete Brick: ASTM C55.

## 2.4 SHEAR KEYS

- A. ASTM D2000, solid extruded cross-shaped section of rubber, neoprene, or polyvinyl chloride, with a durometer hardness of approximately 80 when tested in accordance with ASTM D2240, and a minimum shear strength of 3.5 MPa (500 psi).
- B. Shear key dimensions: Approximately 70 mm by 8 mm for long flange and 38 mm by 16 mm for short flange (2-3/4 inches by 5/16 inch for long flange, and 1-1/2 inches by 5/8 inch for short flange).

## 2.5 REINFORCEMENT:

- A. Steel Reinforcing Bars: ASTM A615, deformed bars, 420 MPa (Grade 60) for bars No. 10 to No. 57 (No. 3 to No. 18), except as otherwise indicated.
- B. Where 6 mm diameter (No. 2) bars are shown, provide plain, round, carbon steel bars, ASTM A675, 550 MPa (Grade 80).
- C. Shop-fabricate reinforcement bars which are shown to be bent or hooked.
- D. Joint Reinforcement:
1. Form from wire complying with ASTM A951.
  2. Galvanized after fabrication.
  3. Width of joint reinforcement 40 mm (1 5/8-inches) less than nominal width of masonry wall or partition.
  4. Cross wires welded to longitudinal wires.

5. Joint reinforcing at least 3000 mm (10 feet) in length.
6. Joint reinforcing in rolls is not acceptable.
7. Joint reinforcing that is crimped to form drip is not acceptable.
8. Maximum spacing of cross wires 400 mm (16 inches) to longitudinal wires.
9. Ladder Design:
  - a. Longitudinal wires deformed 4 mm (0.16 inch) and/or 5 mm (0.20 inch) diameter wire as indicated.
  - b. Cross wires 2.6 mm (0.10 inch) and/or 4 mm (0.16 inch) diameter as indicated.
10. Trussed Design:
  - a. Longitudinal and cross wires not less than 4 mm (0.16 inch nominal) diameter.
  - b. Longitudinal wires deformed.
11. Multiple Wythes and Cavity wall ties:
  - a. Longitudinal wires 2.6 mm (0.10 inch), two in each wythe with ladder truss wires 2.6 mm (0.10 inch) overlay, welded to each longitudinal wire.
  - b. Longitudinal wires 4 mm (0.16 inch) with U shape 2.6 mm (0.10 inch) rectangular ties extending into other wythe not less than 75 mm (3 inches) spaced 400 mm o.c. (16 inches). Adjustable type with U shape tie designed to receive 4 mm (0.16 inch) pintle projecting into other wythe 75 mm (3 inches) minimum.

## **2.6 ANCHORS, TIES, AND REINFORCEMENT**

- A. Steel Reinforcing Bars: ASTM A615M, deformed bars, grade as shown.
- B. Joint Reinforcement:
  1. Form from wire complying with ASTM A951.
  2. Galvanized after fabrication.
  3. Width of joint reinforcement 40 mm (0.16 inches) less than nominal width of masonry wall or partition.
  4. Cross wires welded to longitudinal wires.
  5. Joint reinforcement at least 3000 mm (10 feet) in length.
  6. Joint reinforcement in rolls is not acceptable.
  7. Joint reinforcement that is crimped to form drip is not acceptable.
  8. Maximum spacing of cross wires 400 mm (16 inch) to longitudinal wires.
  9. Ladder Design:
    - a. Longitudinal wires deformed 4 mm (0.16 inch) and/or 5 mm (0.20 inch) diameter wire as indicated.
    - b. Cross wires 2.6 mm (0.10 inch) and/or 4 mm (0.16 inch) diameter.
  10. Trussed Design:

- a. Longitudinal and cross wires not less than 4 mm (0.16 inch nominal) diameter.
- b. Longitudinal wires deformed.
- 11. Multiple Wythes and Cavity wall ties:
  - a. Longitudinal wires 4 mm (0.16 inch), two in each wythe with ladder truss wires 4 mm (0.16 inch) overlay, welded to each longitudinal wire.
  - b. Longitudinal wires 4 mm (0.16 inch) with U shape 4 mm (0.16 inch) rectangular ties extending into other wythe not less than 75 mm (3 inches) spaced 400 mm o.c. (16 inches). Adjustable type with U shape tie designed to receive 4 mm (0.16 inch) pintle projecting into other wythe 75 mm (3 inches min.).
- C. Adjustable Veneer Anchor for Frame Walls:
  - 1. Two piece, adjustable anchor and tie.
  - 2. Anchor and tie may be either type; use only one type throughout.
  - 3. Loop Type:
    - a. Anchor: Screw-on galvanized steel anchor strap 2.75 mm (0.11 inch) by 19 mm (3/4 inch) wide by 225 mm (9 inches) long, with 9 mm (0.35 inch) offset and 100 mm (4 inch) adjustment. Provide 5 mm (0.20 inch) hole at each end for fasteners.
    - b. Ties: Triangular tie, fabricated of 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Ties long enough to engage the anchor and be embedded not less than 50 mm (2 inches) into the bed joint of the masonry veneer.
  - 4. Angle Type:
    - a. Anchor: Minimum 2 mm (16 gage) thick galvanized steel angle shaped anchor strap. Provide hole in vertical leg for fastener. Provide hole near end of outstanding leg to suit upstanding portion of tie.
    - b. Tie: Fabricate from 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Form "L" shape to be embedded not less than 50 mm (2 inches) into the bed joint of the masonry veneer and provide upstanding leg to fit through hole in anchor and be long enough to allow 50 mm (2 inches) of vertical adjustment.
- D. Dovetail Anchors:
  - 1. Corrugated steel dovetail anchors formed of 1.5 mm (0.0598 inch) thick by 25 mm (1 inch) wide galvanized steel, 90 mm (3-1/2 inches) long where used to anchor 100 mm (4 inch) nominal thick masonry units, 140 mm (5-1/2 inches) long for masonry units more than 100 mm (4 inches) thick.

2. Triangular wire dovetail anchor 100 mm (4 inch) wide formed of 4 mm (9 gage) steel wire with galvanized steel dovetail insert. Anchor length to extend at least 75 mm (3 inches) into masonry, 25 mm (1 inch) into 40 mm (1-1/2 inch) thick units.
3. Form dovetail anchor slots from 0.6 mm (0.0239 inch) thick galvanized steel (with felt or fiber filler).

E. Individual ties:

1. Rectangular ties: Form from 5 mm (3/16 inch) diameter galvanized steel rod to a rectangular shape not less than 50 mm (2 inches) wide by sufficient length for ends of ties to extend within 25 mm (1 inch) of each face of wall. Ties that are crimped to form drip are not permitted.
2. Adjustable Cavity Wall Ties:
  - a. Adjustable wall ties may be used at Contractor's option.
  - b. Two piece type permitting up to 40 mm (1-1/2 inch) adjustment.
  - c. Form ties from 5 mm (3/16 inch) diameter galvanized steel wire.
  - d. Form one piece to a rectangular shape 105 mm (4-1/8 inches) wide by length required to extend into the bed joint 50 mm (2 inches).
  - e. Form the other piece to a 75 mm (3 inch) long by 75 mm (3 inch) wide shape, having a 75 mm (3 inch) long bent section for engaging the 105 mm (4-1/8 inch) wide piece to form adjustable connection.

F. Wall Ties, (Mesh or Wire):

1. Mesh wall ties formed of ASTM A82, W0.5, 2 mm, (16 gage) galvanized steel wire 13 mm by 13 mm (1/2 inch by 1/2 inch) mesh, 75 mm (3 inches) wide by 200 mm (8 inches) long.
2. Rectangular wire wall ties formed of W1.4, 3 mm, (9 gage) galvanized steel wire 50 mm (2 inches) wide by 200 mm (8 inches) long.

G. Corrugated Wall Tie:

1. Form from 1.5 mm (0.0598 inch) thick corrugated, galvanized steel 30 mm (1-1/4 inches) wide by lengths so as to extend at least 100 mm (4 inches) into joints of new masonry plus 38 mm (1-1/2 inch) turn-up.
2. Provide 5 mm (3/16 inch) hole in turn-up for fastener attachment.

H. Adjustable Steel Column Anchor:

1. Two piece anchor consisting of a 6 mm (1/4 inch) diameter steel rod to be welded to steel with offset ends, rod to permit 100 mm (4 inch) vertical adjustment of wire anchor.
2. Triangular shaped wire anchor 100 mm (4 inches) wide formed from 5 (3/16 inch) diameter galvanized wire, to extend at least 75 mm (3 inches) into joints of masonry.

I. Adjustable Steel Beam Anchor:

1. Z or C type steel strap, 30 mm (1 1/4 inches) wide, 3 mm (1/8 inch) thick.
2. Flange hook not less than 38 mm (1 1/2 inches) long.
3. Length to embed in masonry not less than 50 mm (2 inches) in 100 mm (4 inch) nominal thick masonry and 100 mm (4 inches) in thicker masonry.
4. Bend masonry end not less than 40 mm (1 1/2 inches).

J. Ridge Wall Anchors:

1. Form from galvanized steel not less than 25 mm (1 inch) wide by 5 mm (3/16 inch) thick by 600 mm (24 inches) long, plus 50 mm (2 inch) bends.
2. Other lengths as shown.

**2.7 PREFORMED COMPRESSIBLE JOINT FILLER**

- A. Thickness and depth to fill the joint as specified.
- B. Closed Cell Neoprene: ASTM D1056, Type 2, Class A, Grade 1, B2F1.
- C. Non-Combustible Type: ASTM C612, Class 5, 1800 degrees F.

**2.8 ACCESSORIES**

- A. Weep Hole Wicks: Glass fiber ropes, 10 mm (3/8 inch) minimum diameter, 300 mm (12 inches) long.
- B. Box Board:
  1. Mineral Fiber Board: ASTM C612, Class 1.
  2. 25 mm (1 inch) thickness.
  3. Other spacing material having similar characteristics may be used subject to the Resident Engineer's approval.
- C. Masonry Cleaner:
  1. Detergent type cleaner selected for each type masonry used.
  2. Acid cleaners are not acceptable.
  3. Use soapless type specially prepared for cleaning brick or concrete masonry as appropriate.
- D. Fasteners:
  1. Concrete Nails: ASTM F1667, Type I, Style 11, 19 mm (3/4 inch) minimum length.
  2. Masonry Nails: ASTM F1667, Type I, Style 17, 19 mm (3/4 inch) minimum length.
  3. Screws: FS-FF-S-107, Type A, AB, SF thread forming or cutting.

**2.9 PRE-BUILT MASONRY PANELS**

- A. Shop fabricated under a controlled environment, in a plant capable of manufacturing, transporting, and storing the finished panels.
- B. Fabricate panels to size and configuration shown, conforming to approved shop drawing.
- C. Fabricate panels in jigs.

- D. Reject panels failing to meet these requirements.
  - 1. Plumb head joints.
  - 2. Panel dimensions tolerances: Accurate to plus 0 mm (0 inch) and minus 6 mm (1/4 inch) in 3600 mm (12 feet).
  - 3. Panels true, free of warp or rack, and plumb on base.

### **PART 3 - EXECUTION**

#### **3.1 JOB CONDITIONS**

- A. Protection:
  - 1. Cover tops of walls with nonstaining waterproof covering, when work is not in progress. Secure to prevent wind blow off.
  - 2. On new work protect base of wall from mud, dirt, mortar droppings, and other materials that will stain face, until final landscaping or other site work is completed.
- B. Cold Weather Protection:
  - 1. Masonry may be laid in freezing weather when methods of protection are utilized.
  - 2. Comply with MSJC and "Hot and Cold Weather Masonry Construction Manual".

#### **3.2 CONSTRUCTION TOLERANCES**

- A. Lay masonry units plumb, level and true to line within the tolerances as per MSJC requirements and as follows:
- B. Maximum variation from plumb:
  - 1. In 3000 mm (10 feet) - 6 mm (1/4 inch).
  - 2. In 6000 mm (20 feet) - 10 mm (3/8 inch).
  - 3. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).
- C. Maximum variation from level:
  - 1. In any bay or up to 6000 mm (20 feet) - 6 mm (1/4 inch).
  - 2. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).
- D. Maximum variation from linear building lines:
  - 1. In any bay or up to 6000 mm (20 feet) - 13 mm (1/2 inch).
  - 2. In 12 000 mm (40 feet) or more - 19 mm (3/4 inch).
- E. Maximum variation in cross-sectional dimensions of columns and thickness of walls from dimensions shown:
  - 1. Minus 6 mm (1/4 inch).
  - 2. Plus 13 mm (1/2 inch).
- F. Maximum variation in prepared opening dimensions:
  - 1. Accurate to minus 0 mm (0 inch).
  - 2. Plus 6 mm (1/4 inch).

### 3.3 INSTALLATION GENERAL

- A. Keep finish work free from mortar smears or spatters, and leave neat and clean.
- B. Anchor masonry as specified in Paragraph, ANCHORAGE.
- C. Wall Openings:
  - 1. Fill hollow metal frames built into masonry walls and partitions solid with mortar as laying of masonry progresses.
  - 2. If items are not available when walls are built, prepare openings for subsequent installation.
- D. Tooling Joints:
  - 1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.
  - 2. Tool while mortar is soft enough to be compressed into joints and not raked out.
  - 3. Finish joints in exterior face masonry work with a jointing tool, and provide smooth, water-tight concave joint unless specified otherwise.
  - 4. Tool Exposed interior joints in finish work concave unless specified otherwise.
- F. Lintels:
  - 1. Lintels are not required for openings less than 1000 mm (3 feet 4 inches) wide that have hollow metal frames.
  - 2. Openings 1025 mm (3 feet 5 inches) wide to 1600 mm (5 feet 4 inches) wide with no structural steel lintel or frames, require a lintel formed of concrete masonry lintel or bond beam units filled with grout per ASTM C476 and reinforced with 1- #15m (1-#5) rod top and bottom for each 100 mm (4 inches) of nominal thickness unless shown otherwise.
  - 3. Precast lintels of 25 Mpa (3000 psi) concrete, of same thickness as partition, and with one Number 5 deformed bar top and bottom for each 100 mm (4 inches) of nominal thickness, may be used in lieu of reinforced CMU masonry lintels.
  - 4. Use steel lintels, for openings over 1600 mm (5 feet 4 inches) wide, brick masonry, and elevator openings unless shown otherwise.
  - 5. Doors having overhead concealed door closers require a steel lintel, and a pocket for closer box.
  - 6. Length for minimum bearing of 100 mm (4 inches) at ends.
  - 7. Build masonry openings or arches over wood or metal centering and supports when steel lintels are not used.
- I. Before connecting new masonry with previously laid, remove loosened masonry or mortar, and clean and wet work in place as specified under wetting.



M. Wetting and Wetting Test:

1. Test and wet brick or clay tile in accordance with BIA 11B.
2. Do not wet concrete masonry units before laying.

N. Temporary Formwork: Provide formwork and shores as required for temporary support of reinforced masonry elements.

O. Construct formwork to conform to shape, line and dimensions shown. Make sufficiently tight to prevent leakage of mortar, grout, or concrete (if any). Brace, tie and support as required to maintain position and shape during construction and curing of reinforced masonry.

P. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and all other reasonable temporary loads that may be placed on them during construction.

Q. Allow not less than the following minimum time to elapse after completion of members before removing shores or forms, provided suitable curing conditions have been obtained during the curing period.

1. 10 days for girders and beams.
2. 7 days for slabs.
3. 7 days for reinforced masonry soffits.

### 3.4 ANCHORAGE

A. Veneer to Frame Walls:

1. Use adjustable veneer anchors.
2. Fasten anchor to stud through sheathing with self drilling and tapping screw, one at each end of loop type anchor.
3. Space anchors not more than 400 mm (16 inches) on center vertically at each stud.

B. Veneer to Concrete Walls:

1. Install dovetail slots in concrete vertically at 600 mm (2 feet) on centers.
2. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals.
3. Anchor new masonry facing to existing concrete with corrugated wall ties spaced at 400 mm, (16 inch) maximum vertical intervals, and at 600 mm (2 feet) maximum horizontal intervals. Fasten ties to concrete with power actuated fasteners or concrete nails.

C. Masonry Facing to Backup and Cavity Wall Ties:

1. Use individual ties for new work.
2. Stagger ties in alternate courses, and space at 400 mm (16 inches) maximum vertically, and 600 mm (2 feet) horizontally.

3. At openings, provide additional ties spaced not more than 900 mm (3 feet) apart vertically around perimeter of opening, and within 300 mm (12 inches) from edge of opening.
4. Anchor new masonry facing to existing masonry with corrugated wall ties spaced at 400 mm (16 inch) maximum vertical intervals and at every second masonry unit horizontally. Fasten ties to masonry with masonry nails.
5. Option: Use joint reinforcing for multiple wythes and cavity wall ties spaced not more than 400 mm (16 inches) vertically.
6. Tie interior and exterior wythes of reinforced masonry walls together with individual ties. Provide ties at intervals not to exceed 600 mm (24 inches) on center horizontally, and 400 mm (16 inches) on center vertically. Lay ties in the same line vertically in order to facilitate vibrating of the grout pours.

D. Anchorage of Abutting Masonry:

1. Anchor interior 100 mm (4 inch) thick masonry partitions to exterior masonry walls with wall ties. Space ties at 600 mm (2 foot) maximum vertical intervals. Extend ties 100 mm (4 inches) minimum into masonry.
2. Anchor interior masonry bearing walls or interior masonry partitions over 100 mm (4 inches) thick to masonry walls with rigid wall anchors spaced at 400 mm (16 inch) maximum vertical intervals.
3. Anchor abutting masonry walls and partitions to concrete with dovetail anchors. Install dovetail slots vertically in concrete at centerline of abutting wall or partition. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals. Secure anchors to existing wall with two 9 mm (3/8 inch) by 75 mm (3 inch) expansion bolts or two power-driven fasteners.
4. Anchor abutting interior masonry partitions to existing concrete and existing masonry construction, with corrugated wall ties. Extend ties at least 100 mm (4 inches) into joints of new masonry. Fastened to existing concrete and masonry construction, with powder actuated drive pins, nail or other means that provides rigid anchorage. Install anchors at 400 mm (16 inch) maximum vertical intervals.

E. Masonry Furring:

1. Anchor masonry furring less than 100 mm (4 inches) nominal thick to masonry walls or to concrete with corrugated wall ties or dovetail anchors.
2. Space not over 600 mm (2 feet) on centers in both directions.

F. Anchorage to Steel Beams or Columns:

1. Use adjustable beam anchors on each flange.

2. At columns weld the 6 mm (1/4 inch) steel rod to steel columns at 300 mm (12 inch) intervals, and place wire ties in masonry courses at 400 mm (16 inches) maximum vertically.

### 3.5 REINFORCEMENT

#### A. Joint Reinforcement:

1. Use as joint reinforcement in CMU wythe of combination brick and CMU, cavity walls, and single wythe concrete masonry unit walls or partitions.
2. Reinforcing may be used in lieu of individual ties for anchoring brick facing to CMU backup in exterior masonry walls.
3. Brick veneer over frame backing walls does not require joint reinforcement.
4. Locate joint reinforcement in mortar joints at 400 mm (16 inch) maximum vertical intervals.
5. Additional joint reinforcement is required in mortar joints at both 200 mm (8 inches) and 400 (16 inches) above and below windows, doors, louvers and similar openings in masonry, except where other type anchors are required for anchorage of masonry to concrete structure.
6. Joint reinforcement is required in every other course of stack bond CMU masonry.
7. Wherever brick masonry is backed up with stacked bond masonry, joint reinforcement is required in every other course of CMU backup, and in corresponding joint of facing brick.

#### B. Steel Reinforcing Bars:

1. Install in cells of hollow masonry units where required for vertical reinforcement and in bond beam units for lintels and bond beam horizontal reinforcement. Install in wall cavities of reinforced masonry walls where shown.
2. Use grade 60 bars if not specified otherwise.
3. Bond Beams:
  - a. Form Bond beams of load-bearing concrete masonry units filled with ASTM C476 grout and reinforced with 2-#15m (#5) reinforcing steel unless shown otherwise. Do not cut reinforcement.
  - b. Brake bond beams only at expansion joints and at control joints, if shown.
4. Stack Bond:
  - a. Locate additional joint reinforcement in vertical and horizontal joints as shown.
  - b. Anchor vertical reinforcement into the foundation or wall or bond beam below and hold in place.

- c. Provide temporary bracing for walls over 8 ft. tall until permanent horizontal bracing is completed.

5. Grout openings:

- a. Leave cleanout holes in double wythe walls during construction by omitting units at the base of one side of the wall.
- b. Locate 75 mm x 75 mm (3 in. x 3 in.) min. clean-out holes at location of vertical reinforcement.
- c. Keep grout space clean of mortar accumulation and sand debris. Clean the grout space every day using a high pressure jet stream of water, or compressed air, or industrial vacuum, or by laying wood strips on the metal ties as the wall is built. If wood strips are used, lift strips with wires as the wall progresses and before placing each succeeding course of wall ties.

**3.6 BRICK EXPANSION AND CMU CONTROL JOINTS.**

- A. Provide brick expansion (BEJ) and CMU control (CJ) joints where shown on drawings.
- B. Keep joint free of mortar and other debris.
- C. Where joints occur in masonry walls.
  - 1. Install preformed compressible joint filler in brick wythe.
  - 2. Install cross shaped shear keys in concrete masonry unit wythe with preformed compressible joint filler on each side of shear key unless otherwise specified.
  - 3. Install filler, backer rod, and sealant on exposed faces.
- D. Use standard notched concrete masonry units (sash blocks) made in full and half-length units where shear keys are used to create a continuous vertical joint. E. Interrupt steel joint reinforcement at expansion and control joints unless otherwise shown.
- F. Fill opening in exposed face of expansion and control joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

**3.7 BUILDING EXPANSION AND SEISMIC JOINTS**

- A. Keep joint free of mortar. Remove mortar and other debris.
- B. Install non-combustible, compressible type joint filler to fill space completely except where sealant is shown on joints in exposed finish work.
- C. Where joints are on exposed faces, provide depth for backer rod and sealant as specified in Section 07 92 00, JOINT SEALANTS, unless shown otherwise.

### 3.8 ISOLATION SEAL

- A. Where full height walls or partitions lie parallel or perpendicular to and under structural beams or shelf angles, provide a separation between walls or partitions and bottom of beams or shelf angles not less than the masonry joint thickness unless shown otherwise.
- B. Insert in the separation, a continuous full width strip of non-combustible type compressible joint filler.
- C. Where exposed in finish work, cut back filler material in the joint enough to allow for the joint to be filled with sealant material specified in Section 07 92 00, JOINT SEALANTS.

### 3.9 BRICKWORK

- A. Lay clay brick in accordance with BIA Technical Note 11 series.
- B. Laying:
  - 1. Lay brick in running bond with course of masonry bonded at corners unless shown otherwise. Match bond of existing building on alterations and additions.
  - 2. Maintain bond pattern throughout.
  - 3. Do not use brick smaller than half-brick at any angle, corner, break or jamb.
  - 4. Where length of cut brick is greater than one half but less than a whole brick, maintain the vertical joint location of such units.
  - 5. Lay exposed brickwork joints symmetrical about center lines of openings.
  - 6. Do not structural bond multi wythe brick walls unless shown.
  - 7. Before starting work, lay facing brick on foundation wall and adjust bond to openings, angles, and corners.
  - 8. Lay brick for sills with wash and drip.
  - 9. Build solid brickwork as required for anchorage of items.
- C. Joints:
  - 1. Exterior and interior joint widths: Lay for three equal joints in 200 mm (eight inches) vertically, unless shown otherwise.
  - 2. Rake joints for pointing with colored mortar when colored mortar is not full depth.
  - 3. Arches:
    - a. Flat arches (jack arches) lay with camber of 1 in 200 (1/16 inch per foot) of span.
    - b. Face radial arches with radial brick with center line of joints on radial lines.
    - c. Form Radial joints of equal width.
    - d. Bond arches into backing with metal ties in every other joint.
- D. Weep Holes:

1. Install weep holes at 600 mm (24 inches) on center in bottom of vertical joints of exterior masonry veneer or cavity wall facing over foundations, bond beams, and other water stops in the wall.
2. Form weep holes using wicks made of mineral fiber insulation strips turned up 200 mm (8 inches) in cavity. Anchor top of strip to backup to securely hold in place.
3. Install sand or pea gravel in cavity approximately 75 mm (3 inches) high between weep holes.

E. Solid Exterior Walls:

1. Build with 100 mm (4 inches) of nominal thick facing brick, backed up with concrete masonry units .
2. Construct solid brick jambs not less than 20 mm (.8 inches) wide at exterior wall openings and at recesses, except where exposed concrete unit backup is shown.
3. Do not use full bonding headers.
4. Parging:
  - a. For solid masonry walls, lay backup to height of six brick courses, parge backup with 13 mm (1/2 inch) of mortar troweled smooth; then lay exterior wythe to height of backup.
  - b. Make parging continuous over backup, and extend 150 mm (six inches) onto adjacent concrete or masonry.
  - c. Parge, with mortar, the ends and backs for recesses in exterior walls to a thickness of 13 mm (1/2 inch).
  - d. Parge with mortar to true even surface the inside surface of exterior walls to receive insulation.

F. Cavity Type Exterior Walls:

1. Keep air space clean of mortar accumulations and debris.
  - a. Clean cavity by use of hard rubber, wood or metal channel strips having soft material on sides contacting wythes.
  - b. Lift strips with wires before placing next courses of horizontal joint reinforcement or individual ties or adjustable cavity wall ties.
2. For each lift lay two courses of concrete masonry units, followed by six courses of brick facing.
3. Lay the interior wythe of the masonry wall full height where dampproofing is required on cavity face. Coordinate to install dampproofing prior to laying outer wythe.
4. Insulated Cavity Type Exterior Walls:
  - a. Install the insulation against the cavity face of inner masonry wythe.

- b. Place insulation between rows of ties or joint reinforcing or bond to masonry surface with a bonding agent as recommended by the manufacturer of the insulation.
  - c. Lay the outer masonry wythe up with an air space between insulation and masonry units.
5. Veneer Framed Walls:
- a. Build with 100 mm (4 inches) of face brick over sheathed stud wall with air space.
  - b. Keep air space clean of mortar accumulations and debris.

### 3.10 CONCRETE MASONRY UNITS

#### A. Kind and Users:

- 1. Provide special concrete masonry shapes as required, including lintel and bond beam units, sash units, and corner units. Use solid concrete masonry units, where full units cannot be used, or where needed for anchorage of accessories.
- 2. Provide solid load-bearing concrete masonry units or grout the cell of hollow units at jambs of openings in walls, where structural members impose loads directly on concrete masonry, and where shown.
- 3. Provide rounded corner (bullnose) shapes at opening jambs in exposed work and at exterior corners.
- 4. Do not use brick jambs in exposed finish work.
- 5. Use concrete building brick only as filler in backup material where not exposed.
- 6. Masonry assemblies shall meet the required fire resistance in fire rated partitions of type and construction that will provide fire rating as shown.
- 7. Structural Clay Tile Units (Option):
  - a. Structural clay tile units load-bearing or non-load bearing as required, may be used in lieu of concrete masonry units, only, but not as an exposed surface, foundation walls or where otherwise noted.
  - b. Set units according to applicable requirements specified for concrete masonry units.
  - c. Use brick or load-bearing structural clay tile units, with cores set vertically, and filled with grout where structural members impose concentrated load directly on structural clay tile masonry.
- 8. Where lead lined concrete masonry unit partitions terminate below the underside of overhead floor or roof deck, fill the remaining open space between the top of the partition and the underside of the

overhead floor or roof deck, with standard concrete masonry units of same thickness as the lead lined units.

B. Laying:

1. Lay concrete masonry units with 10 mm (3/8 inch) joints, with a bond overlap of not less than 1/4 of the unit length, except where stack bond is required.
2. Do not wet concrete masonry units before laying.
3. Bond external corners of partitions by overlapping alternate courses.
4. Lay first course in a full mortar bed.
5. Set anchorage items as work progress.
6. Where ends of anchors, bolts, and other embedded items, project into voids of units, completely fill such voids with mortar or grout.
7. Provide a 6 mm (1/4 inch) open joint for caulking between existing construction, exterior walls, concrete work, and abutting masonry partitions.
8. Lay concrete masonry units with full face shell mortar beds and fill head joint beds for depth equivalent to face shell thickness.
9. Lay concrete masonry units so that cores of units, that are to be filled with grout, are vertically continuous with joints of cross webs of such cores completely filled with mortar. Unobstructed core openings not less than 50 mm (2 inches) by 75 mm (3 inches).
10. Do not wedge the masonry against the steel reinforcing. Minimum 13 mm (1/2 inch) clear distance between reinforcing and masonry units.
11. Install deformed reinforcing bars of sizes shown.
12. Steel reinforcement, at time of placement, free of loose flaky rust, mud, oil, or other coatings that will destroy or reduce bond.
13. Steel reinforcement in place before grouting.
14. Minimum clear distance between parallel bars: One bar diameter.
15. Hold vertical steel reinforcement in place by centering clips, caging devices, tie wire, or other approved methods, vertically at spacings noted.
16. Support vertical bars near each end and at intermediate intervals not exceeding 192 bar diameters.
17. Reinforcement shall be fully encased by grout or concrete.
18. Splice reinforcement or attach reinforcement to dowels by placing in contact and secured or by placing the reinforcement within 1/5 of the required bar splice length.
19. Stagger splices in adjacent horizontal reinforcing bars. Lap reinforcing bars at splices a minimum of 40 bar diameters.
20. Grout cells of concrete masonry units, containing the reinforcing bars, solid as specified under grouting.



21. Cavity and joint horizontal reinforcement may be placed as the masonry work progresses.
22. Rake joints 6 to 10 mm (1/4 to 3/8 inch) deep for pointing with colored mortar when colored mortar is not full depth.

**3**

**3.12 POINTING**

- A. Fill joints with pointing mortar using rubber float trowel to rub mortar solidly into raked joints.
- B. Wipe off excess mortar from joints of glazed masonry units with dry cloth.
- C. Finish exposed joints in finish work with a jointing tool to provide a smooth concave joint unless specified otherwise.
- D. At joints with existing work match existing joint.

**3.13 GROUTING**

- A. Preparation:
  1. Clean grout space of mortar droppings before placing grout.
  2. Close cleanouts.
  3. Install vertical solid masonry dams across grout space for full height of wall at intervals of not more than 9000 mm (30 feet). Do not bond dam units into wythes as masonry headers.
  4. Verify reinforcing bars are in cells of units or between wythes as shown.
- B. Placing:
  1. Place grout by hand bucket, concrete hopper, or grout pump.
  2. Consolidate each lift of grout after free water has disappeared but before plasticity is lost.
  3. Do not slush with mortar or use mortar with grout.
  4. Interruptions:
    - a. When grouting must be stopped for more than an hour, top off grout 40 mm (1-1/2 inch) below top of last masonry course.
    - b. Grout from dam to dam on high lift method.
    - c. A longitudinal run of masonry may be stopped off only by raking back one-half a masonry unit length in each course and stopping grout 100 mm (4 inches) back of rake on low lift method.
- C. Puddling Method:
  1. Double wythe masonry constructed grouted in lifts not to exceed 300 mm (12 inches) or less than 50 mm (2 inches) wide.
  2. Consolidate by puddling with a grout stick during and immediately after placing.

3. Grout the cores of concrete masonry units containing the reinforcing bars solid as the masonry work progresses.

D. Low Lift Method:

1. Construct masonry to a height of 1.5 m (5 ft) maximum before grouting.
2. Grout in one continuous operation and consolidate grout by mechanical vibration and reconsolidate after initial water loss and settlement has occurred.

E. High Lift Method:

1. Do not pour grout until masonry wall has properly cured a minimum of 4 hours.
2. Place grout in lifts not exceeding 1.5 m (5 ft).
3. Exception:  
Where the following conditions are met, place grout in lifts not exceeding 3.86 m (12.67 ft).
  - a. The masonry has cured for at least 4 hours.
  - b. The grout slump is maintained between 254 and 279 mm (10 and 11 in).
  - c. No intermediate reinforced bond beams are placed between the top and the bottom of the pour height.
4. When vibrating succeeding lifts, extend vibrator 300 to 450 mm (12 to 18 inches) into the preceding lift to close any shrinkage cracks or separation from the masonry units.

**3.14 PLACING REINFORCEMENT**

- A. General: Clean reinforcement of loose rust, mill scale, earth, ice or other materials which will reduce bond to mortar or grout. Do not use reinforcement bars with kinks or bends not shown on the Contract Drawings or final shop drawings, or bars with reduced cross-section due to excessive rusting or other causes.
- B. Position reinforcement accurately at the spacing indicated. Support and secure vertical bars against displacement. Horizontal reinforcement may be placed as the masonry work progresses. Where vertical bars are shown in close proximity, provide a clear distance between bars of not less than the nominal bar diameter or 25 mm (1 inch), whichever is greater.
- C. For columns, piers and pilasters, provide a clear distance between vertical bars as indicated, but not less than 1 1/2 times the nominal bar diameter or 38 mm (1-1/2 inches), whichever is greater. Provide lateral ties as indicated.
- D. Splice reinforcement bars where shown; do not splice at other places unless accepted by the Resident Engineer. Provide lapped splices, unless

otherwise indicated. In splicing vertical bars or attaching to dowels, lap ends, place in contact and wire tie.

- E. Provide not less than minimum lap as indicated on shop drawings, or if not indicated, as required by governing code.
- F. Weld splices where indicated. Comply with the requirements of AWS D1.4 for welding materials and procedures.
- G. Embed metal ties in mortar joints as work progresses, with a minimum mortar cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations.
- H. Embed prefabricated horizontal joint reinforcement as the work progresses, with a minimum cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations. Lap joint reinforcement not less than 150 mm (6 inches) at ends. Use prefabricated "L" and "T" sections to provide continuity at corners and intersections. Cut and bend joint reinforcement as recommended by manufacturer for continuity at returns, offsets, column fireproofing, pipe enclosures and other special conditions.
- I. Anchoring: Anchor reinforced masonry work to supporting structure as indicated.
- J. Anchor reinforced masonry walls to non-reinforced masonry where they intersect.

### **3.15 INSTALLATION OF REINFORCED BRICK MASONRY**

#### **A. Mortar Jointing and Bedding:**

- 1. Pattern Bond: Lay exterior wythes in the pattern bond shown, or if not shown, lay in 1/2 running bond with vertical joints in each course centered on units in courses above and below. Lay inner wythes (if any) with all units in a wythe bonded by lapping not less than 50 mm (2 inches). Bond and interlock each course of each wythe at corners and intersections. Do not use units with less than 100 mm (4 inch) nominal horizontal face dimension at corners or jambs.
- 2. Lay exterior wythes with bed (horizontal) and head (vertical) joints between units completely filled with mortar. Top of bed joint mortar may be sloped toward center of walls. Butter ends of units with sufficient mortar to completely fill head joints and shove into place. Do not furrow bed joints or slush head joints. Remove any mortar fins which protrude into grout space.
- 3. Maintain joint widths shown for head and bed joints, except for minor variations required to maintain pattern bond. If not shown, lay with 10 mm (3/8 inch) head and bed joints.

4. Maintain joint widths shown for head and bed joints, but adjust thickness of bed joints, if required, to allow for not less than 6 mm (1/4 inch) thickness of mortar between reinforcement and masonry units, except 6 mm (1/4 inch) bars (if any) may be laid in 13 mm (1/2 inch) thick bed joints and 4.9 mm diameter (6 gage) or smaller wire reinforcing (if any) may be laid in 10 mm (3/8 inch) thick bed joints.
- B. Two-Wythe Wall Construction: Lay both wythes as previously specified for exterior wythes. Maintain grout space (collar or continuous vertical joint between wythes) of width indicated, but adjust, if required, to provide grout space not less than 13 mm (1/2 inch) wider than the sum of the vertical and horizontal (if any) reinforcement bars shown to be placed in grout space. Do not parge or fill grout space with mortar.
- C. Multi-Wythe Wall Construction: Where walls of 3 or more wythes are indicated, lay exterior wythes as previously specified. Maintain space between wythes as required to allow for laying of the number of wythes of the unit width shown with minimum grout space between wythes. Allow for not less than 19 mm (3/4 inch) of grout between wythes if non-reinforced; if reinforced, allow for a grout space not less than 13 mm (1/2 inch) wider than the sum of the vertical and horizontal (if any) reinforcement bars indicated to be placed in grout space. Place or float interior wythe units in grout poured between exterior wythes as the work progresses. Position units to allow not less than 19 mm (3/4 inch) grout between ends and sides of adjacent units.
- D. Limit extent of masonry construction to sections which do not exceed the maximum pour requirements specified hereafter. Provide temporary dams or barriers to control horizontal flow of grout at ends of wall sections. Build dams full height of grout pour. If masonry units are used, do not bond into permanent masonry wythes. Remove temporary dams after completion of grout pour.
- E. Low-Lift Grouting:
  1. Use Low-Lift grouting technique with "Fine Grout" per ASTM C476 for the following:
    - a. Two-wythe walls with grout space of 50 mm (2 inch) or less in width.
    - b. Multi-wythe walls.
    - c. Columns, piers or pilasters where masonry units are shown in core areas enclosed by exterior masonry units.

2. At Contractor's option, low-lift grouting technique may be used for reinforced masonry construction with grout spaces wider than 50 mm (2 inches), except use "Coarse Grout" mix per ASTM C476 and place in lifts not to exceed 200 mm (8 inches) in height.
3. Construct low-lift masonry by placing reinforcement, laying masonry units and pouring grout as the work progresses.
4. Place vertical reinforcement bars and supports prior to laying of masonry units. Extend above elevation of maximum pour height as required to allow for splicing. Horizontal reinforcement bars may be placed progressively with laying of masonry units.
5. Limit grout pours as required to prevent displacement of masonry by grout pressures (blowout), but do not exceed 1220 mm (4 feet) pour height.
6. Lay masonry units prior to each grout pour, but do not construct more than 300 mm (12 inches) above maximum grout pour height in one exterior wythe and 100 mm (4 inches) above in other exterior wythe. Provide metal wall ties if required to prevent blowouts.
7. Pour grout using container with spout and consolidate immediately by rodding or puddling; do not use trowels. Place grout continuously; do not interrupt pouring of grout for more than one hour. If poured in lifts, place from center-to-center of masonry courses. Terminate pour 38 mm (1 1/2 inches) below top of highest course in pour.

F. High-Lift Grouting:

1. High-Lift grouting technique may be used for the following masonry construction:
  - a. Two-wythe walls with grout spaces of 60 mm (2 1/2 inches) or greater width.
  - b. Columns, piers, or pilasters when no unit masonry fill is shown to be placed in reinforced grout space.
2. Place reinforcement and support in proper position, prior to laying of masonry units, except if shown to be placed in mortar joints, place as masonry units are laid. Place horizontal bars in grout spaces on same side of vertical bars.
3. Construct high-lift masonry by laying masonry to full height and width prior to placing grout. Provide cleanout holes in first course of masonry, and use high-pressure water jet stream to remove excess mortar from grout spaces, reinforcement bars and top surface of structural members which support wall. Clean grout spaces daily during construction of masonry.

4. Walls: Omit every other masonry unit in first course of one wythe to provide cleanout holes. Tie wythes together with metal ties as shown or as required by code, but provide not less than 3.8 mm diameter (9 gage) wire ties spaced not more than 600 mm (24 inches) o.c. horizontally and 400 mm (16 inches) o.c. vertically for running pattern bond or 300 mm (12 inches) o.c. vertically for stack bond (if any).
5. Columns, Piers and Pilasters: Omit every other masonry unit around perimeter of member to provide cleanout holes. Provide reinforcing bands placed in bed joints as the masonry work progresses. Provide bands of the size and vertical spacing show, or as required by code, but not less than 3.8 mm diameter (9 gage) wire spaced 300 mm (12 inches) o.c. vertically.
6. Preparation of Grout Spaces: Prior to grouting, inspect and clean grout spaces. Remove dirt, dust, mortar droppings, loose pieces of masonry and other foreign materials from grout spaces. Clean reinforcement and adjust to proper positioning. Clean top surface of structural members supporting masonry to ensure bond. After cleaning and inspection, close cleanout holes with matching masonry units and brace closures to resist grout pressures.
7. Do not place grout until entire height of masonry to be grouted has attained sufficient strength to resist grout pressure, but not less than 3 days curing time. Install shores and bracing, if required, before starting grouting operations.
8. Place grout by pumping into grout spaces, unless alternate methods are acceptable to Resident Engineer.
9. Use "Coarse Grout" per ASTM C476. Rod or vibrate each grout lift during placing and again after excess moisture has been absorbed, but before plasticity is lost. Do not penetrate or damage grout placed in previous lifts or pours.
10. Limit grout pours to sections which can be completed in one working day with not more than one hour interruption of pouring operation. Limit pours so as not to exceed the capacity of masonry to resist displacement or loss of mortar bond due to grout pressures.
11. Do not exceed 3600 mm (12 foot) pour height.
12. Do not exceed 7600 mm (25 foot) horizontal pour dimension.
13. Where pour height exceeds 1220 mm (4 feet), place grout in a series of lifts not exceeding 1220 mm (4 feet) height. Place each lift as a continuous pouring operation. Allow not less than 30 minutes, nor more that one hour between lifts of a given pour.

14. When more than one pour is required to complete a given section of masonry, extend reinforcement beyond masonry as required for splicing. Pour grout to within 38 mm (1-1/2 inches) of top course of first pour. After grouted masonry is cured, remove temporary dams (if any), and lay masonry units and place reinforcement for second pour section before grouting. Repeat sequence, if more pours are required.

### 3.16 INSTALLATION OF REINFORCED CONCRETE UNIT MASONRY

- A. Do not wet concrete masonry units (CMU).
- B. Lay CMU units with full-face shell mortar beds. Fill vertical head joints (end joints between units) solidly with mortar from face of unit to a distance behind face equal to not less than the thickness of longitudinal face shells. Solidly bed cross-webs of starting courses in mortar. Maintain head and bed joint widths shown, or if not shown, provide 10 mm (3/8 inch) joints.
- C. Where solid CMU units are shown, lay with full mortar head and bed joints.
- D. Walls:
  1. Pattern Bond: Lay CMU wall units in 1/2-running bond with vertical joints in each course centered on units in courses above and below, unless otherwise indicated. Bond and interlock each course at corners and intersections. Use special-shaped units where shown, and as required for corners, jambs, sash, control joints, lintels, bond beams and other special conditions.
  2. Maintain vertical continuity of core or cell cavities, which are to be reinforced and grouted, to provide minimum clear dimension indicated and to provide minimum clearance and grout coverage for vertical reinforcement bars. Keep cavities free of mortar. Solidly bed webs in mortar where adjacent to reinforced cores or cells.
  3. Where horizontal reinforced beams (bond beams) are shown, use special units or modify regular units to allow for placement of continuous horizontal reinforcement bars. Place small mesh expanded metal lath or wire screening in mortar joints under bond beam courses over cores or cells of non-reinforced vertical cells, or provide units with solid bottoms.
- E. Columns, Piers and Pilasters:
  1. Use CMU units of the size, shape and number of vertical core spaces shown. If not shown, use units which provide minimum clearances and grout coverage for number and size of vertical reinforcement bars shown.

2. Provide pattern bond shown, or if not shown, alternate head joints in vertical alignment.

3. Where bonded pilaster construction is shown, lay wall and pilaster units together to maximum pour height specified.

F. Grouting:

1. Use "Fine Grout" per ASTM C476 for filling spaces less than 100 mm (4 inches) in one or both horizontal directions.

2. Use "Coarse Grout" per ASTM C476 for filling 100 mm (4 inch) spaces or larger in both horizontal directions.

3. Grouting Technique: At the Contractor's option, use either low-lift or high-lift grouting techniques subject to requirements which follow.

G. Low-Lift Grouting:

1. Provide minimum clear dimension of 50 mm (2 inches) and clear area of 5160 mm<sup>2</sup> (8 square inches) in vertical cores to be grouted.

2. Place vertical reinforcement prior to grouting of CMU. Extend above elevation of maximum pour height as required for splicing. Support in position at vertical intervals not exceeding 192 bar diameters nor 3 m (10 feet).

3. Lay CMU to maximum pour height. Do not exceed 1.5 m (5 foot) height, or if bond beam occurs below 1.5 m (5 foot) height, stop pour 38 mm (1-1/2 in) below top of bond beam.

4. Pour grout using chute container with spout or pump hose. Rod or vibrate grout during placing. Place grout continuously; do not interrupt pouring of grout for more than one hour. Terminate grout pours 38 mm (1-1/2 inches) below top course of pour.

5. Bond Beams: Stop grout in vertical cells 38 mm (1-1/2 inches) below bond beam course. Place horizontal reinforcement in bond beams; lap at corners and intersections as shown. Place grout in bond beam course before filling vertical cores above bond beam.

H. High-Lift Grouting:

1. Do not use high-lift grouting technique for grouting of CMU unless minimum cavity dimension and area is 75 mm (3 inches) and 6450 mm<sup>2</sup> (10 square inches), respectively.

2. Provide cleanout holes in first course at all vertical cells which are to be filled with grout.

3. Use units with one face shell removed and provide temporary supports for units above, or use header units with concrete brick supports, or cut openings in one face shell.



4. Construct masonry to full height of maximum grout pour specified, prior to placing grout.
5. Limit grout lifts to a maximum height of 1.5 m (5 feet) and grout pour to a maximum height of 7.3 m (24 feet), for single wythe hollow concrete masonry walls, unless otherwise indicated.
6. Place vertical reinforcement before grouting. Place before or after laying masonry units, as required by job conditions. Tie vertical reinforcement to dowels at base of masonry where shown and thread CMU over or around reinforcement. Support vertical reinforcement at intervals not exceeding 192 bar diameters nor 3 m (10 feet).
7. Where individual bars are placed after laying masonry, place wire loops extending into cells as masonry is laid and loosed before mortar sets. After insertion of reinforcement bar, pull loops and bar to proper position and tie free ends.
8. Where reinforcement is prefabricated into cage units before placing, fabricate units with vertical reinforcement bars and lateral ties of the size and spacing indicated.
9. Place horizontal beam reinforcement as the masonry units are laid.
10. Embed lateral tie reinforcement in mortar joints where indicated. Place as masonry units are laid, at vertical spacing shown.
11. Where lateral ties are shown in contact with vertical reinforcement bars, embed additional lateral tie reinforcement in mortar joints. Place as shown, or if not shown, provide as required to prevent grout blowout or rupture of CMU face shells, but provide not less than 4.1 mm diameter (8 gage) wire ties spaced 400 mm (16 inches) o.c. for members with 500 mm (20 inches) or less side dimensions, and 200 mm (8 inches) o.c. for members with side dimensions exceeding 500 mm (20 inches).
12. Preparation of Grout Spaces: Prior to grouting, inspect and clean grout spaces. Remove dust, dirt, mortar droppings, loose pieces of masonry and other foreign materials from grout spaces. Clean reinforcement and adjust to proper position. Clean top surface of structural members supporting masonry to ensure bond. After final cleaning and inspection, close cleanout holes and brace closures to resist grout pressures.
13. Do not place grout until entire height of masonry to be grouted has attained sufficient strength to resist displacement of masonry units and breaking of mortar bond. Install shores and bracing, if required, before starting grouting operations.

14. Place grout by pumping into grout spaces unless alternate methods are acceptable to the Resident Engineer.
15. Limit grout pours to sections which can be completed in one working day with not more than one hour interruption of pouring operation. Place grout in lifts which do not exceed 1.5 m (5 feet). Allow not less than 30 minutes, nor more than one hour between lifts of a given pour. Mechanically consolidate each grout lift during pouring operation.
16. Place grout in lintels or beams over openings in one continuous pour.
17. Where bond beam occurs more than one course below top of pour, fill bond beam course to within 25 mm (1 inch) of vertically reinforced cavities, during construction of masonry.
18. When more than one pour is required to complete a given section of masonry, extend reinforcement beyond masonry as required for splicing. Pour grout to within 38 mm (1-1/2 inches) of top course of first pour. After grouted masonry is cured, lay masonry units and place reinforcement for second pour section before grouting. Repeat sequence if more pours are required.

### **3.17 CLEANING AND REPAIR**

#### **A. General:**

1. Clean exposed masonry surfaces on completion.
2. Protect adjoining construction materials and landscaping during cleaning operations.
3. Cut out defective exposed new joints to depth of approximately 19 mm (3/4 inch) and repoint.
4. Remove mortar droppings and other foreign substances from wall surfaces.

#### **B. Brickwork:**

1. First wet surfaces with clean water, then wash down with a solution of soapless detergent. Do not use muriatic acid.
2. Brush with stiff fiber brushes while washing, and immediately thereafter hose down with clean water.
3. Free clean surfaces of traces of detergent, foreign streaks, or stains of any nature.

#### **C. Concrete Masonry Units:**

1. Immediately following setting, brush exposed surfaces free of mortar or other foreign matter.
2. Allow mud to dry before brushing.

#### **D. Glazed Structural Facing Tile or Brick Units:**

1. Clean as recommended by tile or brick manufacturer. Protect light colored mortar joints from discoloration during cleaning.

2. Prepare schedule of test locations.

**3.18 WATER PENETRATION TESTING**

- A. Seven days before plastering or painting, in the presence of Resident Engineer, test solid exterior masonry walls for water penetration.
- B. Direct water on masonry for a period of one hour at a time when wind velocity is less than five miles per hour.
- C. Should moisture appear on inside of walls tested, make additional tests at other areas as directed by Resident Engineer.
- D. Correct the areas showing moisture on inside of walls, and repeat test at repaired areas, to insure that moisture penetration has been stopped.

- - - E N D - - -

0SECTION 05 12 00  
STRUCTURAL STEEL FRAMING

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies structural steel shown and classified by Section 2, Code of Standard Practice for Steel Buildings and Bridges.

**1.2 RELATED WORK:**

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Painting: Section 09 91 00, PAINTING.

**1.3 QUALITY ASSURANCE:**

- A. Fabricator and erector shall maintain a program of quality assurance in conformance with Section 8, Code of Standard Practice for Steel Buildings and Bridges. Work shall be fabricated in an AISC certified Category Conventional Steel Structures fabrication plant.
- B. Before authorizing the commencement of steel erection, the controlling contractor shall ensure that the steel erector is provided with the written notification required by 29 CFR 1926.752. Provide copy of this notification to the Resident Engineer.

**1.4 TOLERANCES:**

Fabrication tolerances for structural steel shall be held within limits established by ASTM A6, by Section 7, Code of Standard Practice for Buildings and Bridges, and by Standard Mill Practice - General Information (AISC ASD Manual, Ninth Edition, Page 1-145), except as follows:

- A. Elevation tolerance for column splice points at time member is erected is 10 mm (3/8 inch).
- B. Elevation tolerance for top surface of steel beams and girders at connections to columns at time floor is erected is 13 mm (1/2 inch).
- C. Elevation tolerance for closure plates at the building perimeter and at slab openings prior to concrete placement is 6 mm (1/4 inch).

**1.5 DESIGN:**

- A. Connections: Design and detail all connections for each member size, steel grade and connection type to resist the loads and reactions indicated on the drawings or specified herein. Use details consistent with the details shown on the Drawings, supplementing where necessary.

The details shown on the Drawings are conceptual and do not indicate the required weld sizes or number of bolts unless specifically noted. Use rational engineering design and standard practice in detailing, accounting for all loads and eccentricities in both the connection and the members. Promptly notify the Resident Engineer of any location where the connection design criteria is not clearly indicated. The design of all connections is subject to the review and acceptance of the Resident Engineer. Submit structural calculations prepared and sealed by a qualified engineer registered in the state where the project is located. Submit calculations for review before preparation of detail drawings.

- B. Cooling Tower Supports: Unless otherwise shown on the Contract Documents, the design, location, and dimensions of cooling tower supports are based upon a typical installation. Contractor shall furnish and install at no additional cost to the Government, adequate structural supports for equipment furnished for this installation. Design shall be based on loads supplied by the Cooling Tower Manufacturer and must include an allowance for wind and other lateral loads. Submit detailed drawings and design calculations, prepared by a registered Professional Engineer, for approval before members are fabricated.

**1.6 REGULATORY REQUIREMENTS:**

- A. AISC: Specification for Structural Steel Buildings - Allowable Stress Design.
- B. AISC: Code of Standard Practice for Steel Buildings and Bridges.

**1.7 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop and Erection Drawings: Complete
- C. Certificates:
1. Structural steel.
  2. Steel for all connections.
  3. Welding materials.
  4. Shop coat primer paint.
- D. Test Reports:
1. Welders' qualifying tests.
- E. Design Calculations and Drawings:
1. Connection calculations, if required.

2. Cooling Tower Supports: If not designed on the Structural Drawings.  
F. Record Surveys.

**1.8 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Institute of Steel Construction (AISC):
1. Specification for Structural Steel Buildings - Allowable Stress Design and Plastic Design (Second Edition, 2005)
  2. Load and Resistance Factor Design Specification for Structural Steel Buildings (Second Edition, 1995)
  3. Code of Standard Practice for Steel Buildings and Bridges (2010).
- C. American National Standards Institute (ANSI):
- B18.22.1-65(R2008).....Plain Washers
- B18.22M-81(R2000).....Metric Plain Washers
- D. American Society for Testing and Materials (ASTM):
- A6/A6M-09.....Standard Specification for General Requirements  
for Rolled Structural Steel Bars, Plates,  
Shapes, and Sheet Piling
- A36/A36M-08.....Standard Specification for Carbon Structural  
Steel
- A53/A53M-10.....Standard Specification for Pipe, Steel, Black  
and Hot-Dipped, Zinc-Coated Welded and Seamless
- A123/A123M-09.....Standard Specification for Zinc (Hot-Dip  
Galvanized) Coatings on Iron and Steel Products
- A242/A242M-04(R2009)....Standard Specification for High-Strength Low-  
Alloy Structural Steel
- A283/A283M-03(R2007)....Standard Specification for Low and Intermediate  
Tensile Strength Carbon Steel Plates
- A307-10.....Standard Specification for Carbon Steel Bolts  
and Studs, 60,000 psi Tensile Strength
- A325-10.....Standard Specification for Structural Bolts,  
Steel, Heat Treated, 120/105 ksi Minimum  
Tensile Strength
- A490-10.....Standard Specification for Heat-Treated Steel  
Structural Bolts 150 ksi Minimum Tensile  
Strength

- A500/A500M-10.....Standard Specification for Cold Formed Welded  
and Seamless Carbon Steel Structural Tubing in  
Rounds and Shapes
- A501-07.....Standard Specification for Hot-Formed Welded  
and Seamless Carbon Steel Structural Tubing
- A572/A572M-07.....Standard Specification for High-Strength  
Low-Alloy Columbium-Vanadium Structural Steel
- A992/A992M-06.....Standard Specification for Structural Steel  
Shapes
- E. American Welding Society (AWS):  
D1.1/D1.1M-10.....Structural Welding Code-Steel
- F. Research Council on Structural Connections (RCSC) of The Engineering  
Foundation:  
Specification for Structural Joints Using ASTM A325 or A490 Bolts
- G. Military Specifications (Mil. Spec.):  
MIL-P-21035.....Paint, High Zinc Dust Content, Galvanizing,  
Repair
- H. Occupational Safety and Health Administration (OSHA):  
29 CFR Part 1926-2001...Safety Standards for Steel Erection

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS:**

- A. Structural Steel: ASTM A36.
- B. Structural Tubing: ASTM A500, Grade B.
- C. Structural Tubing: ASTM A501.
- D. Steel Pipe: ASTM A53, Grade B.
- E. Bolts, Nuts and Washers:  
1. High-strength bolts, including nuts and washers: ASTM A325.  
2. Bolts and nuts, other than high-strength: ASTM A307, Grade A.  
3. Plain washers, other than those in contact with high-strength bolt  
heads and nuts: ANSI Standard B18.22.1.
- F. Zinc Coating: ASTM A123.
- G. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035.

## **PART 3 - EXECUTION**

### **3.1 CONNECTIONS (SHOP AND FIELD):**

- A. Welding: Welding in accordance with AWS D1.1. Welds shall be made only  
by welders and welding operators who have been previously qualified by  
tests as prescribed in AWS D1.1 to perform type of work required.

- B. High-Strength Bolts: High-strength bolts tightened to a bolt tension not less than proof load given in Specification for Structural Joints Using ASTM A325 or A490 Bolts. Tightening done with properly calibrated wrenches, by turn-of-nut method or by use of direct tension indicators (bolts or washers). Tighten bolts in connections identified as slip-critical using Direct Tension Indicators or the turn-of-the-nut method. Twist-off torque bolts are not an acceptable alternate fastener for slip critical connections.

**3.2 FABRICATION:**

Fabrication in accordance with Chapter M, Specification for Steel Buildings - Allowable Stress Design and Plastic Design .

**3.3 SHOP PAINTING:**

- A. General: Shop paint steel with primer in accordance with Section 6, Code of Standard Practice for Steel Buildings and Bridges.
- B. Shop paint for steel surfaces is specified in Section 09 91 00, PAINTING.
- C. Do not apply paint to following:
1. Surfaces within 50 mm (2 inches) of joints to be welded in field.
  2. Surfaces which will be encased in concrete.
  3. Surfaces which will receive sprayed on fireproofing.
  4. Top flange of members which will have shear connector studs applied.
- E. Zinc Coated (Hot Dip Galvanized) per ASTM A123 (after fabrication):  
Touch-up after erection: Clean and wire brush any abraded and other spots worn through zinc coating, including threaded portions of bolts and welds and touch-up with galvanizing repair paint.

**3.4 ERECTION:**

- A. General: Erection in accordance with Section 7, Code of Standard Practice for Steel Buildings and Bridges.
- B. Temporary Supports: Temporary support of structural steel frames during erection in accordance with Section 7, Code of Standard Practice for Steel Buildings and Bridges.

**3.5 FIELD PAINTING:**

- A. After erection, touch-up steel surfaces specified to be shop painted. After welding is completed, clean and prime areas not painted due to field welding.
- B. Finish painting of steel surfaces is specified in Section 09 91 00, PAINTING.



**3.6 SURVEY:**

Upon completion of finish bolting or welding on any part of the work, and prior to start of work by other trades that may be supported, attached, or applied to the structural steel work, submit a certified report of survey to Resident Engineer for approval. Reports shall be prepared by Registered Land Surveyor or Registered Civil Engineer as specified in Section 01 00 00, GENERAL REQUIREMENTS. Report shall specify that location of structural steel is acceptable for plumbness, level and alignment within specified tolerances specified in the AISC Manual.

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**SECTION 05 50 00  
METAL FABRICATIONS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.
- B. Items specified.
  - 1. Support for Wall and Ceiling Mounted Items: (12, 14A, 14C)
  - 6. Loose Lintels
  - 9. Plate Door Sill

**1.2 RELATED WORK**

- A.
  - Prime and finish painting: Section 09 91 00, PAINTING.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Shop Drawings:
  - 1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
  - 2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
  - 3. Provide templates and rough-in measurements as required.
- D. Manufacturer's Certificates:
  - 1. 2. Live load designs as specified.
- E. Design Calculations for specified live loads including dead loads.
- F. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

**1.4 QUALITY ASSURANCE**

- A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each product type shall be the same and be made by the same manufacturer.
- C. Assembled product to the greatest extent possible before delivery to the site.

- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
- B18.6.1-81 (R1997) ..... Wood Screws
  - B18.2.2-87 (R2005) ..... Square and Hex Nuts
- C. American Society for Testing and Materials (ASTM):
- A36/A36M-05 ..... Structural Steel
  - A47-99 (R2004) ..... Malleable Iron Castings
  - A48-03 ..... Gray Iron Castings
  - A53-06 ..... Pipe, Steel, Black and Hot-Dipped, Zinc-Coated  
Welded and Seamless
  - A123-02 ..... Zinc (Hot-Dip Galvanized) Coatings on Iron and  
Steel Products
  - A167-99 (R2004) ..... Stainless and Heat-Resisting Chromium-Nickel  
Steel Plate, Sheet and Strip
  - A269-07 ..... Seamless and Welded Austenitic Stainless Steel  
Tubing for General Service
  - A307-07 ..... Carbon Steel Bolts and Studs, 60,000 PSI Tensile  
Strength
  - A312/A312M-06 ..... Seamless, Welded, and Heavily Cold Worked  
Austenitic Stainless Steel Pipes
  - A391/A391M-01 ..... Grade 80 Alloy Steel Chain
  - A653/A653M-07 ..... Steel Sheet, Zinc Coated (Galvanized) or Zinc-  
Iron Alloy Coated (Galvannealed) by the Hot-Dip  
Process
  - A786/A786M-05 ..... Rolled Steel Floor Plate
  - B221-06 ..... Aluminum and Aluminum-Alloy Extruded Bars, Rods,  
Wire, Shapes, and Tubes
  - B456-03 ..... Electrodeposited Coatings of Copper Plus Nickel  
Plus Chromium and Nickel Plus Chromium
  - B632-02 ..... Aluminum-Alloy Rolled Tread Plate
  - C1107-07 ..... Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
  - D3656-04 ..... Insect Screening and Louver Cloth Woven from  
Vinyl-Coated Glass Yarns
  - F436-07 ..... Hardened Steel Washers

- F468-06.....Nonferrous Bolts, Hex Cap Screws, and Studs for  
General Use
- F593-02.....Stainless Steel Bolts, Hex Cap Screws, and Studs
- F1667-05.....Driven Fasteners: Nails, Spikes and Staples
- D. American Welding Society (AWS):
  - D1.1-04.....Structural Welding Code Steel D1.2-  
03.....Structural Welding Code Aluminum D1.3-  
98.....Structural Welding Code Sheet Steel
- E. National Association of Architectural Metal Manufacturers (NAAMM)
  - AMP521-01.....Pipe Railing Manual
  - AMP 500-505-1988.....Metal Finishes Manual
  - MBG 531-00.....Metal Bar Grating Manual
  - MBG 532-00.....Heavy Duty Metal Bar Grating Manual
- F. Structural Steel Painting Council (SSPC):
  - SP 1-05.....No. 1, Solvent Cleaning
  - SP 2-05.....No. 2, Hand Tool Cleaning
  - SP 3-05.....No. 3, Power Tool Cleaning
- G. Federal Specifications (Fed. Spec):
  - RR-T-650E.....Treads, Metallic and Nonmetallic, Nonskid

## **PART 2 - PRODUCTS**

### **2.2 MATERIALS**

- A. Structural Steel: ASTM A36.
- E. Steel Pipe: ASTM A53.
  - 1. Galvanized for exterior locations.
  - 2. Type S, Grade A unless specified otherwise.
  - 3. NPS (inside diameter) as shown.
- H. Primer Paint: As specified in Section 09 91 00, PAINTING.
- J. Modular Channel Units:
  - 1. Factory fabricated, channel shaped, cold formed sheet steel shapes, complete with fittings bolts and nuts required for assembly.
  - 2. Form channel with in turned pyramid shaped clamping ridges on each side.
  - 3. Provide case hardened steel nuts with serrated grooves in the top edges designed to be inserted in the channel at any point and be given a quarter turn so as to engage the channel clamping ridges. Provide each nut with a spring designed to hold the nut in place.
  - 4. Factory finish channels and parts with oven baked primer when exposed to view. Channels fabricated of ASTM A525, G90 galvanized steel may have primer omitted in concealed locations. Finish screws and nuts with zinc coating.

5. Fabricate snap-in closure plates to fit and close exposed channel openings of not more than 0.3 mm (0.0125 inch) thick stainless steel.

K. Grout: ASTM C1107, pourable type.

## **2.3 HARDWARE**

### **A. Rough Hardware:**

1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.
2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.

### **B. Fasteners:**

1. Bolts with Nuts:
  - a. ASME B18.2.2.
  - b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
  - c. ASTM F468 for nonferrous bolts.
  - d. ASTM F593 for stainless steel.
2. Screws: ASME B18.6.1.
3. Washers: ASTM F436, type to suit material and anchorage.
4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

## **2.4 FABRICATION GENERAL**

### **A. Material**

1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

### **B. Size:**

1. Size and thickness of members as shown.
2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

### **C. Connections**

1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
2. Field riveting will not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.

5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self drilling and tapping screws or bolts.

E. Workmanship

1. General:
  - a. Fabricate items to design shown.
  - b. Furnish members in longest lengths commercially available within the limits shown and specified.
  - c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
  - d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
  - e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
  - f. Prepare members for the installation and fitting of hardware.
  - g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.

- h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.
- 2. Welding:
  - a. Weld in accordance with AWS.
  - b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
  - c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
  - d. Finish welded joints to match finish of adjacent surface.
- 3. Joining:
  - a. Miter or butt members at corners.
  - b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.
- 4. Anchors:
  - a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.
  - b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.
- 5. Cutting and Fitting:
  - a. Accurately cut, machine and fit joints, corners, copes, and miters.
  - b. Fit removable members to be easily removed.
  - c. Design and construct field connections in the most practical place for appearance and ease of installation.
  - d. Fit pieces together as required.
  - e. Fabricate connections for ease of assembly and disassembly without use of special tools.
  - f. Joints firm when assembled.
  - g. Conceal joining, fitting and welding on exposed work as far as practical.
  - h. Do not show rivets and screws prominently on the exposed face.
  - i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.

F. Finish:

1. Finish exposed surfaces in accordance with NAAMM Metal Finishes Manual.
3. Steel and Iron: NAAMM AMP 504.
  - a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
  - b. Surfaces exposed in the finished work:
    - 1) Finish smooth rough surfaces and remove projections.
    - 2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.
  - c. Shop Prime Painting:
    - 1) Surfaces of Ferrous metal:
      - a) Items not specified to have other coatings.
      - b) Galvanized surfaces specified to have prime paint.
      - c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.
      - d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.
      - e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.
    - 2) Non ferrous metals: Comply with MAAMM-500 series.

G. Protection:

1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.
2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

**2.5 SUPPORTS**

A. General:

1. Fabricate ASTM A36 structural steel shapes as shown.
2. Use clip angles or make provisions for welding hangers and braces to overhead construction.
3. Field connections may be welded or bolted.

C. For Wall Mounted Items:

1. For items supported by metal stud partitions.
2. Steel strip or hat channel minimum of 1.5 mm (0.0598 inch) thick.
3. Steel strip minimum of 150 mm (6 inches) wide, length extending one stud space beyond end of item supported.



4. Steel hat channels where shown. Flange cut and flatted for anchorage to stud.
5. Structural steel tube or channel for grab bar at water closets floor to structure above with clip angles or end plates formed for anchors.
6. Use steel angles for thru wall counters. Drill angle for fasteners at ends and not over 100 mm (4 inches) on center between ends.

D. For Trapeze Bars:

1. Construct assembly above ceilings as shown and design to support not less than a 340 kg (750 pound) working load at any point.
2. Fabricate trapeze supports as shown, with all exposed members, including screws, nuts, bolts and washers, fabricated of stainless steel.
3. Fabricate concealed components of structural steel shapes unless shown otherwise.
4. Stainless steel ceiling plate drilled for eye bolt.
5. Continuously weld connections where welds shown.
6. Use modular channel where shown with manufacturers bolts and fittings.
  - a. Weld ends of steel angle braces to steel plates and secure to modular channel units as shown. Drill plates for anchor bolts.
  - b. Fabricate eye bolt, special clamp bolt, and plate closure full length of modular channel at ceiling line and secure to modular channel unit with manufacturers standard fittings.

E. For Intravenous Track and Cubical Curtain Track:

1. Fabricate assembly of steel angle as shown.
2. Drill angle bent ends for anchor screws to acoustical suspension system and angle for hanger wires.
3. Provide pipe sleeve welded to angle.

I. Supports for Accordion Partition Tracks, Exercise Equipment, and Items at Various Conditions at Suspended Ceilings:

1. Fabricate of structural steel shapes as shown.
2. Drill for anchor bolts of suspended item.

## 2.6 FRAMES

A. Elevator Entrance Wall Opening.

1. Fabricate of channel shapes, plates, and angles as shown.
2. Weld or bolt head to jamb as shown.
3. Weld clip angles to bottom of frame and top of jamb members extended to structure above for framed construction.
  - a. Provide holes for anchors.
  - b. Weld head to jamb members.

C. Frames for Breech Opening:

1. Fabricate from steel channels, or combination of steel plates and angles to size and contour shown.
2. Weld strap anchors on back of frame at not over 600 mm (2 feet) on centers for concrete or masonry openings.

## **2.10 LOOSE LINTELS**

- A. Furnish lintels of sizes shown. Where size of lintels is not shown, provide the sizes specified.
- B. Fabricate lintels with not less than 150 mm (6 inch) bearing at each end for nonbearing masonry walls, and 200 mm (8 inch) bearing at each end for bearing walls.
- C. Provide one angle lintel for each 100 mm (4 inches) of masonry thickness as follows except as otherwise specified or shown.
  1. Openings 750 mm to 1800 mm (2-1/2 feet to 6 feet) - 100 x 90 x 8 mm (4 x 3-1/2 x 5/16 inch).
  2. Openings 1800 mm to 3000 mm (6 feet to 10 feet) - 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- D. For 150 mm (6 inch) thick masonry openings 750 mm to 3000 mm (2-1/2 feet to 10 feet) use one angle 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- E. Provide bearing plates for lintels where shown.
- F. Weld or bolt upstanding legs of double angle lintels together with 19 mm (3/4 inch bolts) spaced at 300 mm (12 inches) on centers.
- G. Insert spreaders at bolt points to separate the angles for insertion of metal windows, louver, and other anchorage.
- H. Where shown or specified, punch upstanding legs of single lintels to suit size and spacing of anchor bolts.

## **2.11 SHELF ANGLES**

- A. Fabricate from steel angles of size shown.
- B. Fabricate angles with horizontal slotted holes for 19 mm (3/4 inch) bolts spaced at not over 900 mm (3 feet) on centers and within 300 mm (12 inches) of ends.
- C. Provide adjustable malleable iron inserts for embedded in concrete framing.

## **2.12 PLATE DOOR SILL**

- A. Fabricate of checkered plate as detailed.
  2. Steel Plate: ASTM A786, 3 mm (0.125 inch thick), galvanized G90.
- B. Fabricate for anchorage with flat head countersunk bolts at each end and not over 300 mm (12 inches), o.c.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION, GENERAL**

- A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Items set into concrete or masonry.
  - 1. Provide temporary bracing for such items until concrete or masonry is set.
  - 2. Place in accordance with setting drawings and instructions.
  - 3. Build strap anchors, into masonry as work progresses.
- C. Set frames of gratings, covers, corner guards, trap doors and similar items flush with finish floor or wall surface and, where applicable, flush with side of opening.
- D. Field weld in accordance with AWS.
  - 1. Design and finish as specified for shop welding.
  - 2. Use continuous weld unless specified otherwise.
- E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.
- F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.
- G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.
- H. Secure escutcheon plate with set screw.

### **3.2 INSTALLATION OF SUPPORTS**

- A. Anchorage to structure.
  - 1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
  - 2. Secure supports to concrete inserts by bolting or continuous welding as shown.
  - 3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts. unless shown otherwise.
  - 4. Secure steel plate or hat channels to studs as detailed.
- C. Supports for Wall Mounted items:
  - 1. Locate center of support at anchorage point of supported item.
  - 2. Locate support at top and bottom of wall hung cabinets.
  - 3. Locate support at top of floor cabinets and shelving installed against walls.

4. Locate supports where required for items shown.
- F. Supports for intravenous (IV) Track and Cubicle Curtain Track:
  1. Install assembly where shown after ceiling suspension grid is installed.
  2. Drill angle for bolt and weld nut to angle prior to installation of tile.
- H. Supports for Trapeze Bars:
  1. Secure plates to overhead construction with fasteners as shown.
  2. Secure angle brace assembly to overhead construction with fasteners as shown and bolt plate to braces.
  3. Fit modular channel unit flush with finish ceiling, and secure to plate with modular channel unit manufacturer's standard fittings through steel shims or spreaders as shown.
    - a. Install closure plates in channel between eye bolts.
    - b. Install eyebolts in channel.

### **3.9 STEEL LINTELS**

- A. Use lintel sizes and combinations shown or specified.
- B. Install lintels with longest leg upstanding, except for openings in 150 mm (6 inch) masonry walls install lintels with longest leg horizontal.
- C. Install lintels to have not less than 150 mm (6 inch) bearing at each end for nonbearing walls, and 200 mm (8 inch) bearing at each end for bearing walls.

### **3.10 SHELF ANGLES**

- A. Anchor shelf angles with 19 mm (3/4 inch) bolts unless shown otherwise in adjustable malleable iron inserts, set level at elevation shown.
- B. Provide expansion space at end of members.

### **3.11 PLATE DOOR SILL**

- A. Install after roofing base flashing and counter flashing work is completed.
- B. Set in sealant and bolt to curb.

### **3.19 CLEAN AND ADJUSTING**

- A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.
- B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

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**SECTION 07 40 00**  
**ROOFING AND SIDING PANELS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies insulated metal wall panels as shown.

**1.2 RELATED WORK**

A. Sealant: Section 07 92 00, JOINT SEALANTS.

B. Color and texture of finish: Section 09 06 00, SCHEDULE FOR FINISHES.

**1.3 MANUFACTURER'S QUALIFICATIONS**

Metal wall panels shall be products of a manufacturer regularly engaged in the fabrication and erection of metal WALL panels of the type and design shown and specified.

**1.4 SUBMITTALS**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples: Metal panel, 150 mm (six inch) square, showing finish, each color and texture.

C. Shop Drawings: Wall panels, showing details of construction and installation. Collateral steel framing, U value, thickness and kind of material, closures, flashing, fastenings and related components and accessories.

D. Manufacturer's Literature and Data: Wall panels

**1.5 APPLICABLE PUBLICATIONS**

A. The publications listed below form a part of this specification to the extend referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A653/A653M-07..... Steel Sheet, Zinc-Coated (Galvanized), or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.

A463-06..... Steel Sheet, Cold-Rolled, Aluminum-Coated, by the Hot-Dip Process

A924/A924M-07..... Steel Sheet, Metallic Coated by the Hot-Dip Process

A1008/A1008M-07..... Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy

B209/209M-07..... Aluminum and Aluminum Alloy Sheet and Plate

C442-04 (E2004) ..... Gypsum Backing Board, Gypsum Coreboard, and Gypsum Shaftliner Board

- C553-02..... Mineral Fiber Blanket Thermal Insulation for  
Commercial and Industrial Applications
- C591-07..... Unfaced Preformed Rigid Cellular  
Polyisocyanurate Thermal Insulation
- C612-04..... Mineral Fiber Block and Board Thermal  
Insulation
- E119-08..... Fire Test of Building Construction and  
Materials

## PART 2 - PRODUCTS

### 2.1 SHEET STEEL SKIN

- A. G-40 Zinc Galvanized Coating (Zero Spangle)  
Free from Surface Blemishes
- B. ASTM - A653 - (LFQ) (Lock Forming Quality)
- C. Surface is a baked on Polyester System:
  - a. Top/Outside - 1 Mil (1/1000 inch) White Polyester  
Coat
    - 1) 0.2 Mil Primer plus .8 Mil Regular
  - b. Bottom/Inside - 0.5 Mil White Polyester Coat
    - 1) 0.2 Mil Primer plus .3 Mil Regular
- D. Skin Thickness: 0.019 inch +/- 0.0015 inch
- E. Split Widths:
  - a. Top: 30.87 inch +/- 0.0625 inch
  - b. Bottom: 35.48 inch +/- 0.0625 inch
- F. Deep Embossed to 0.034 inch +/- 0.0015 inch; Non  
Directional Stucco Pattern

#### B. Foam Core

- A. Class 1, two component, co-blown modified polyurethane foam  
system, as tested by UL 723 (ASTM E - 84 Tunnel Test), with  
the following characteristics:
- B. 4 inch Polyurethane Foam Core
- C. Thermal Conductivity (ASTM C 518). K Factor = 0.130 (avg.)
- D. Compressive Strength (ASTM D 1621) @ 2.2 lb./cu. ft.
  - a. Parallel to Rise - STR 10 percent 23.08 psi (avg.)
  - b. Perpendicular to Rise - STR 10 percent 20.62 psi  
(avg.)
- E. Dimensional Stability (ASTM D 2126) @ 28 days, avg. volume  
change:
  - a. 70 deg. C / 100% Humidity - 3.7 percent
  - b. 100 deg. C / Ambient - 1.8 percent
  - c. -30 deg. C / Ambient - 0.1 percent

### 2.2 FASTENERS

Fasteners for steel panels shall be galvanized or cadmium plated steel.

Fasteners of size, type and holding strength as recommended by  
manufacturer.

### 2.6 FABRICATION

- A. Insulated metal wall panels shall consist of an insulating core  
enclosed between two metal face sheets, of configuration shown on

drawings. Construct panels by pressing members together to form a structural unit with closed ends. Furnish Wall panels in one continuous length for full height, or at least one story height with no horizontal joints, except at openings. Overall thickness of panels as indicated. Connection between panels shall be by interlocking male and female joints filled with sealant. Work shall include metal and bituminous closures, fastenings, flashing, clip, caulking, and related components and accessories.

1. Accessories and fastenings shall be the same material and finish as the panels. Thickness and installation of accessories and flashing shall be as recommended by panel manufacturer.

## **2.7 FINISH**

A. For insulated wall, the finish shall be as

A. Steel face sheets, the finishes shall be as follows:

1. Silicone polyester finish, consisting of a chemical pre-treatment of the galvanized steel, then applying an epoxy prime coat of 0.2 mil minimum dry film thickness; then a silicone polyester finish coat of 0.8 mil minimum dry film thickness on one side and polyester prime coat of 0.5 mil minimum dry film thickness applied to reverse side.
- 2.

Baked-on enamel prime coat 0.5 mil thick for steel interior liner face sheet for insulated wall panels.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. General: Install panels in accordance with the manufacturer's approved erection instructions and diagrams, except as specified otherwise. Panels shall be in full and firm contact with supports and with each other at side and end laps. Where panels are cut in the field, or where any of the factory applied coverings or coatings are abraded or damaged in handling or installation, they shall, after the necessary repairs have been made with material of the same type and color as the weather coating, be approved before being installed. All cut ends and edges, including those at openings through the sheets shall be sealed completely. Correct defects or errors in the materials in an approved manner. Replace materials which cannot be corrected in an approved manner with nondefective material. Provide molded closure strips where indicated and whenever sheets terminate with open ends after installation.

- B. Wall Panels: Apply panels with the configuration in a vertical position. Provide panels in the longest obtainable lengths, full heights from base to eave with no horizontal joints. Seal side with joint sealing material. Flash and seal walls at the base, at the top. Install closure strips, flashings, and sealing material in an approved manner that will assure complete weather tightness. Flashing will not be required where approved "self-flashing" panels are used.
- C. Flashing: All flashing and related closures and accessories in connection with the preformed metal panels shall be provided as indicated and as necessary to provide a watertight installation. Details of installation, which are not indicated, shall be in accordance with the panel manufacturer's printed instruction and details, or the approved shop drawings. Installation shall allow for expansion and contraction of flashing.
- E. Fasteners: Fastener spacings shall be in accordance with the manufacturer's recommendations, and as necessary to withstand the design loads indicated. Install fasteners in valleys or crowns as recommended by the manufacturer of the sheet being used. Install fasteners in straight lines within a tolerance of 13 mm (1/2-inch) in the length of a bay. Drive exposed penetrating type fasteners normal to the surface, and to a uniform depth to seat gasketed washers properly, and drive so as not to damage factory applied coating. Exercise extreme care in drilling pilot holes for fastenings to keep drills perpendicular and centered in valleys, or crowns, as applicable. After drilling, remove metal filings and burrs from holes prior to installing fasteners and washers. Torque used in applying fasteners shall not exceed that recommended by the manufacturer. Remove panels deformed or otherwise damaged by over-torqued fastenings, and provide new panels. Remove metal shavings and filings from roofs on completion to prevent rusting and discoloration of the panels.

### 3.2 PROTECTION AND CLEANING

- A. Protect panels and other components from damage during and after erection, and until project is accepted by the Government.
- B. After completion of work, all exposed finished surfaces of panels shall be cleaned of soil, discoloration and disfiguration. Touch-up abraded surfaces of panels.

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**SECTION 07 60 00  
FLASHING AND SHEET METAL**

**PART 1 - GENERAL****1.1 DESCRIPTION**

Formed work for flashing are specified in this section.

**1.2 RELATED WORK**

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D. Sealant compound and installation: Section 07 92 00, JOINT SEALANTS.

F. Integral flashing component of manufactured roof specialties and accessories or equipment: Division 22, PLUMBING.

G. Paint materials and application: Section 09 91 00, PAINTING.

**1.3 SUBMITTALS**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:  
Flashings

C. Manufacturer's Literature and Data:  
Thru wall flashing  
Nonreinforced, elastomeric sheeting

**1.4 APPLICABLE PUBLICATIONS**

A. The publications listed below for a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):  
D412-06.....Vulcanized Rubber and Thermoplastic Elastomers-  
Tension

H. International Building Code (IBC):  
2007 Edition

**PART 2 - PRODUCTS****2.1 MATERIALS**

I. Nonreinforced, Elastomeric Sheetting: Elastomeric substances reduced to thermoplastic state and extruded into continuous homogenous sheet (0.056 inch) thick. Sheetting shall have not less than 7 MPa (1,000 psi) tensile strength and not more than seven percent tension-set at 50 percent elongation when tested in accordance with ASTM D412. Sheetting

shall show no cracking or flaking when bent through 180 degrees over a 1 mm (1/32 inch) diameter mandrel and then bent at same point over same size mandrel in opposite direction through 360 degrees at temperature of -30°C (-20 °F).

M. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.

O. Roof Cement: ASTM D4586.

## **2.3 FABRICATION, GENERAL**

A. Jointing:

5. Edges of nonreinforced elastomeric sheeting shall be jointed by lapping not less than 100 mm (4 inches) in the direction of flow and cementing with asphalt roof cement or sealant as required by the manufacturer's printed instructions.

F. Edges:

1. Edges of flashings concealed in masonry joints opposite drain side shall be turned up 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.

## **2.5 THROUGH-WALL FLASHINGS**

A. Form through-wall flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch), or ribbed diagonal pattern, or having other deformation unless specified otherwise.

1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.
2. Fabricate so keying nests at overlaps.

E. Lintel Flashing:

1. Use nonreinforced elastomeric sheeting.
2. Fabricate flashing at ends with folded corners to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening.
3. Turn up back edge as shown.
4. Form exposed portion with drip as specified or receiver.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

#### **A. General:**

2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
3. Apply flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with flashing material used.
5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
12. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
13. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
14. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
  - a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
  - b. Paint dissimilar metal with a coat of bituminous paint.
  - c. Apply an approved caulking material between aluminum and dissimilar metal.
15. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
16. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.

### **3.2 THROUGH-WALL FLASHING**

#### **A. General:**

1. Install continuous through-wall flashing as shown.
2.

Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.

6. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
  8. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
  9. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.
  10. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.
  11. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.
  12. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
- D. Flashing at Cavity Wall Construction: Where flashing occurs in cavity walls turn vertical portion up against backup under waterproofing, if any, into mortar joint. Turn up over insulation, if any, and horizontally through insulation into mortar joint.
- E. Flashing at Veneer Walls:
1. Install near line of finish floors over shelf angles or where shown.
  2. Turn up against sheathing.
  3. At stud framing, hem top edge 19 mm (3/4 inch) and secure to each stud with stainless steel fasteners through sheathing.
  4. At concrete backing, extend flashing into reglet as specified.
  5. Coordinate with installation of waterproofing or asphalt felt for lap over top of flashing.
- F. Lintel Flashing when not part of shelf angle flashing:
1. Install flashing full length of lintel to nearest vertical joint in masonry over veneer.
  2. Turn ends up 25 mm (one inch) and fold corners to form dam and extend end to face of wall.
  3. Turn back edge up to top of lintel; terminate back edge as specified for back-up wall.

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**SECTION 07 84 00  
FIRESTOPPING**

**PART 1 GENERAL**

**1.1 DESCRIPTION**

- A. Closures of all openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction.
- B. Closure of all openings in walls against penetration of gases or smoke in smoke partitions.

**1.2 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers literature, data, and installation instructions for types of firestopping and smoke stopping used.
- C. List of FM, UL, or WH classification number of systems installed.
- D. Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.

**1.3 DELIVERY AND STORAGE**

- A. Deliver materials in their original unopened containers with manufacturer's name and product identification.
- B. Store in a location providing protection from damage and exposure to the elements.

**1.4 WARRANTY**

Firestopping work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21, except extend the warranty period to five years.

**1.5 QUALITY ASSURANCE**

FM, UL, or WH or other approved laboratory tested products will be acceptable.

**1.6 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):

E84-07.....Surface Burning Characteristics of Building  
Materials

E814-06.....Fire Tests of Through-Penetration Fire Stops

C. Factory Mutual Engineering and Research Corporation (FM):

Annual Issue Approval Guide Building Materials

D. Underwriters Laboratories, Inc. (UL):

Annual Issue Building Materials Directory

Annual Issue Fire Resistance Directory

1479-03.....Fire Tests of Through-Penetration Firestops

E. Warnock Hersey (WH):

Annual Issue Certification Listings

## **PART 2 - PRODUCTS**

### **2.1 FIRESTOP SYSTEMS**

- A. Use either factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke.
- B. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating to maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 100 mm (4 in) nominal pipe or 0.01 m<sup>2</sup> (16 sq. in.) in overall cross sectional area.
- C. Products requiring heat activation to seal an opening by its intumescence shall exhibit a demonstrated ability to function as designed to maintain the fire barrier.
- D. Firestop sealants used for firestopping or smoke sealing shall have following properties:
  - 1. Contain no flammable or toxic solvents.
  - 2. Have no dangerous or flammable out gassing during the drying or curing of products.
  - 3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.

4. When used in exposed areas, shall be capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.
- E. Firestopping system or devices used for penetrations by plastic pipe or conduits, unenclosed cables, or other non-metallic materials shall have following properties:
  1. Classified for use with the particular type of penetrating material used.
  2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.
  3. Intumescent products which would expand to seal the opening and act as fire, smoke, toxic fumes, and, water sealant.
- F. Maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84.
- G. FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.
- H. Materials to be asbestos free and lead free.

## **2.2 SMOKE STOPPING IN SMOKE PARTITIONS**

- A. Use silicone sealant in smoke partitions as specified in Section 07 92 00, JOINT SEALANTS.
- B. Use mineral fiber filler and bond breaker behind sealant.
- C. Sealants shall have a maximum flame spread of 25 and smoke developed of 50 when tested in accordance with E84.
- D. When used in exposed areas capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

## **PART 3 - EXECUTION**

### **3.1 EXAMINATION**

Submit product data and installation instructions, as required by article, submittals, after an on site examination of areas to receive firestopping. All penetrations are to be firestopped to ensure 2 hour rating.

### 3.2 PREPARATION

- A. Remove dirt, grease, oil, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.
- B. Remove insulation on insulated pipe for a distance of 150 mm (six inches) on either side of the fire rated assembly prior to applying the firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.

### 3.3 INSTALLATION

- A. Do not begin work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.
- B. Install firestopping systems with smoke stopping in accordance with FM, UL, WH, or other approved system details and installation instructions.
- C. Install smoke stopping seals in smoke partitions.

### 3.4 CLEAN-UP AND ACCEPTANCE OF WORK

- A. As work on each floor is completed, remove materials, litter, and debris.
- B. Do not move materials and equipment to the next-scheduled work area until completed work is inspected and accepted by the contracting officer.
- C. Clean up spills of liquid type materials.

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SECTION 07 92 00  
JOINT SEALANTS

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

Section covers all sealant and caulking materials and their application, wherever required for complete installation of building materials or systems.

**1.2 RELATED WORK:**

- A. Sealing of site work concrete paving: Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.
- B. Masonry control and expansion joint: Section 04 20 00, UNIT MASONRY.
- C. Firestopping penetrations: Section 07 84 00, FIRESTOPPING.
- D. Mechanical Work: Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

**1.3 QUALITY CONTROL:**

- A. Installer Qualifications: An experienced installer who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance.
- B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.
- C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.
  - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
  - 2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
  - 3. Test elastomeric joint sealants according to SWRI's Sealant Validation Program for compliance with requirements specified by reference to ASTM C920 for adhesion and cohesion under cyclic movement, adhesion-in peel, and indentation hardness.
  - 4. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.

- D. Preconstruction Field-Adhesion Testing: Before installing elastomeric sealants, field test their adhesion to joint substrates in accordance with sealant manufacturer's recommendations:
1. Locate test joints where indicated or, if not indicated, as directed by Contracting Officer.
  2. Conduct field tests for each application indicated below:
    - a. Each type of elastomeric sealant and joint substrate indicated.
    - b. Each type of non-elastomeric sealant and joint substrate indicated.
  3. Notify Resident Engineer seven days in advance of dates and times when test joints will be erected.
  4. Arrange for tests to take place with joint sealant manufacturer's technical representative present.
- E. VOC: Acrylic latex and Silicon sealants shall have less than 50g/l VOC content.
- F. Mockups: Before installing joint sealants, apply elastomeric sealants as follows to verify selections made under sample Submittals and to demonstrate aesthetic effects and qualities of materials and execution:
1. Joints in mockups of assemblies specified in other Sections that are indicated to receive elastomeric joint sealants, which are specified by reference to this section.

**1.4 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's installation instructions for each product used.
- C. Cured samples of exposed sealants for each color where required to match adjacent material.
- D. Manufacturer's Literature and Data:
  1. Caulking compound
  2. Primers
  3. Sealing compound, each type, including compatibility when different sealants are in contact with each other.

**1.5 PROJECT CONDITIONS:**

- A. Environmental Limitations:
  1. Do not proceed with installation of joint sealants under following conditions:

- a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 °C (40 °F).
  - b. When joint substrates are wet.
- B. Joint-Width Conditions:
1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.
- C. Joint-Substrate Conditions:
1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

**1.6 DELIVERY, HANDLING, AND STORAGE:**

- A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.
- B. Carefully handle and store to prevent inclusion of foreign materials.
- C. Do not subject to sustained temperatures exceeding 5° C (40° F) or less than 32° C (90° F).

**1.7 DEFINITIONS:**

- A. Definitions of terms in accordance with ASTM C717 and as specified.
- B. Back-up Rod: A type of sealant backing.
- C. Bond Breakers: A type of sealant backing.
- D. Filler: A sealant backing used behind a back-up rod.

**1.8 WARRANTY:**

- A. Warranty exterior sealing against leaks, adhesion, and cohesive failure, and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be extended to two years.
- B. General Warranty: Special warranty specified in this Article shall not deprive Government of other rights Government may have under other provisions of Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of Contract Documents.

**1.9 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

- C509-06.....Elastomeric Cellular Preformed Gasket and  
Sealing Material.
- C612-04.....Mineral Fiber Block and Board Thermal  
Insulation.
- C717-07.....Standard Terminology of Building Seals and  
Sealants.
- C834-05.....Latex Sealants.
- C919-02.....Use of Sealants in Acoustical Applications.
- C920-05.....Elastomeric Joint Sealants.
- C1021-08.....Laboratories Engaged in Testing of Building  
Sealants.
- C1193-05.....Standard Guide for Use of Joint Sealants.
- C1330-02 (R2007).....Cylindrical Sealant Backing for Use with Cold  
Liquid Applied Sealants.
- D1056-07.....Specification for Flexible Cellular Materials-  
Sponge or Expanded Rubber.
- E84-08.....Surface Burning Characteristics of Building  
Materials.

C. Sealant, Waterproofing and Restoration Institute (SWRI).  
The Professionals' Guide

**PART 2 - PRODUCTS**

**2.1 SEALANTS:**

- A. S-1:
  - 1. ASTM C920, polyurethane or polysulfide.
  - 2. Type M.
  - 3. Class 25.
  - 4. Grade NS.
  - 5. Shore A hardness of 20-40
- B. S-2:
  - 1. ASTM C920, polyurethane or polysulfide.
  - 2. Type M.
  - 3. Class 25.
  - 4. Grade P.
  - 5. Shore A hardness of 25-40.
- C. S-3:
  - 1. ASTM C920, polyurethane or polysulfide.

2. Type S.
  3. Class 25, joint movement range of plus or minus 50 percent.
  4. Grade NS.
  5. Shore A hardness of 15-25.
  6. Minimum elongation of 700 percent.
- D. S-4:
1. ASTM C920 polyurethane or polysulfide.
  2. Type S.
  3. Class 25.
  4. Grade NS.
  5. Shore A hardness of 25-40.
- E. S-5:
1. ASTM C920, polyurethane or polysulfide.
  2. Type S.
  3. Class 25.
  4. Grade P.
  5. Shore hardness of 15-45.
- F. S-6:
1. ASTM C920, silicone, neutral cure.
  2. Type S.
  3. Class: Joint movement range of plus 100 percent to minus 50 percent.
  4. Grade NS.
  5. Shore A hardness of 15-20.
  6. Minimum elongation of 1200 percent.
- G. S-7:
1. ASTM C920, silicone, neutral cure.
  2. Type S.
  3. Class 25.
  4. Grade NS.
  5. Shore A hardness of 25-30.
  6. Structural glazing application.
- H. S-8:
1. ASTM C920, silicone, acetoxycure.
  2. Type S.
  3. Class 25.
  4. Grade NS.
  5. Shore A hardness of 25-30.
  6. Structural glazing application.

I. S-9:

1. ASTM C920 silicone.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Non-yellowing, mildew resistant.

J. S-10:

1. ASTM C920, coal tar extended fuel resistance polyurethane.
2. Type M/S.
3. Class 25.
4. Grade P/NS.
5. Shore A hardness of 15-20.

K. S-11:

1. ASTM C920 polyurethane.
2. Type M/S.
3. Class 25.
4. Grade P/NS.
5. Shore A hardness of 35 to 50.

L. S-12:

1. ASTM C920, polyurethane.
2. Type M/S.
3. Class 25, joint movement range of plus or minus 50 percent.
4. Grade P/NS.
5. Shore A hardness of 25 to 50.

**2.2 CAULKING COMPOUND:**

- A. C-1: ASTM C834, acrylic latex.
- B. C-2: One component acoustical caulking, non drying, non hardening, synthetic rubber.

**2.3 COLOR:**

- A. Sealants used with exposed masonry shall match color of mortar joints.
- B. Sealants used with unpainted concrete shall match color of adjacent concrete.
- C. Color of sealants for other locations shall be light gray or aluminum, unless specified otherwise.
- D. Caulking shall be light gray or white, unless specified otherwise.

#### **2.4 JOINT SEALANT BACKING:**

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
  - 1. Type C: Closed-cell material with a surface skin.
- C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056, nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32° C (minus 26° F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.
- D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

#### **2.5 FILLER:**

- A. Mineral fiber board: ASTM C612, Class 1.
- B. Thickness same as joint width.
- C. Depth to fill void completely behind back-up rod.

#### **2.6 PRIMER:**

- A. As recommended by manufacturer of caulking or sealant material.
- B. Stain free type.

#### **2.7 CLEANERS-NON POURIOUS SURFACES:**

Chemical cleaners acceptable to manufacturer of sealants and sealant backing material, free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

### **PART 3 - EXECUTION**

#### **3.1 INSPECTION:**

- A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
- B. Coordinate for repair and resolution of unsound substrate materials.

- C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

### 3.2 PREPARATIONS:

- A. Prepare joints in accordance with manufacturer's instructions and SWRI.
- B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.
  - 1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
  - 2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include the following:
    - a. Concrete.
    - b. Masonry.
    - c. Unglazed surfaces of ceramic tile.
  - 3. Remove laitance and form-release agents from concrete.
  - 4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants.
    - a. Metal.
    - b. Glass.
    - c. Porcelain enamel.
    - d. Glazed surfaces of ceramic tile.
- C. Do not cut or damage joint edges.
- D. Apply masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
  - 1. Do not leave gaps between ends of sealant backings.
  - 2. Do not stretch, twist, puncture, or tear sealant backings.
  - 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions.
  - 1. Apply primer prior to installation of back-up rod or bond breaker tape.



2. Use brush or other approved means that will reach all parts of joints.

F. Take all necessary steps to prevent three sided adhesion of sealants.

### **3.3 BACKING INSTALLATION:**

- A. Install back-up material, to form joints enclosed on three sides as required for specified depth of sealant.
- B. Where deep joints occur, install filler to fill space behind the back-up rod and position the rod at proper depth.
- C. Cut fillers installed by others to proper depth for installation of back-up rod and sealants.
- D. Install back-up rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.
- E. Where space for back-up rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

### **3.4 SEALANT DEPTHS AND GEOMETRY:**

- A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.
- B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

### **3.5 INSTALLATION:**

- A. General:
  1. Apply sealants and caulking only when ambient temperature is between 5° C and 38° C (40° and 100° F).
  2. Do not use polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
  3. Do not use sealant type listed by manufacture as not suitable for use in locations specified.
  4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
  5. Avoid dropping or smearing compound on adjacent surfaces.
  6. Fill joints solidly with compound and finish compound smooth.
  7. Tool joints to concave surface unless shown or specified otherwise.

8. Finish paving or floor joints flush unless joint is otherwise detailed.
  9. Apply compounds with nozzle size to fit joint width.
  10. Test sealants for compatibility with each other and substrate. Use only compatible sealant.
- B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise.
- C. Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.
1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
  2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
  3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
  4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cut-outs to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
  5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

### **3.6 FIELD QUALITY CONTROL:**

- A. Field-Adhesion Testing: Field-test joint-sealant adhesion to joint substrates as recommended by sealant manufacturer:
1. Extent of Testing: Test completed elastomeric sealant joints as follows:
    - a. Perform 10 tests for first 300 m (1000 feet) of joint length for each type of elastomeric sealant and joint substrate.
    - b. Perform one test for each 300 m (1000 feet) of joint length thereafter or one test per each floor per elevation.
- B. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements. Record results in a field adhesion test log. //

- C. Inspect tested joints and report on following:
  - 1. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each type of product and joint substrate.
  - 2. Compare these results to determine if adhesion passes sealant manufacturer's field-adhesion hand-pull test criteria.
  - 3. Whether sealants filled joint cavities and are free from voids.
  - 4. Whether sealant dimensions and configurations comply with specified requirements.
- D. Record test results in a field adhesion test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.
- E. Repair sealants pulled from test area by applying new sealants following same procedures used to originally seal joints. Ensure that original sealant surfaces are clean and new sealant contacts original sealant.
- F. Evaluation of Field-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements, will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

### **3.7 CLEANING:**

- A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by the caulking or sealant manufacturer.
- B. After filling and finishing joints, remove masking tape.
- C. Leave adjacent surfaces in a clean and unstained condition.

### **3.8 LOCATIONS:**

- A. Exterior Building Joints, Horizontal and Vertical:
  - 1. Metal to Metal: Type S-1, S-2
  - 2. Metal to Masonry or Stone: Type S-1
  - 3. Masonry to Masonry or Stone: Type S-1
  - 4. Stone to Stone: Type S-1
  - 5. Cast Stone to Cast Stone: Type S-1

6. Threshold Setting Bed: Type S-1, S-3, S-4
7. Masonry Expansion and Control Joints: Type S-6
8. Wood to Masonry: Type S-1
- B. Metal Reglets and Flashings:
  1. Flashings to Wall: Type S-6
  2. Metal to Metal: Type S-6
- C. Sanitary Joints:
  1. Walls to Plumbing Fixtures: Type S-9
  2. Counter Tops to Walls: Type S-9
  3. Pipe Penetrations: Type S-9
- D. Horizontal Traffic Joints:
  1. Concrete Paving, Unit Pavers: Type S-11 or S-12
  2. Garage/Parking Decks: Type S-10
- E. High Temperature Joints over 204 degrees C (400 degrees F):
  1. Exhaust Pipes, Flues, Breech Stacks: Type S-7 or S-8
- F. Interior Caulking:
  1. Typical Narrow Joint 6 mm, (1/4 inch) or less at Walls and Adjacent Components: Types C-1, C-2 and C-3.
  2. Perimeter of Doors, Windows, Access Panels which Adjoin Concrete or Masonry Surfaces: Types C-1, C-2 and C-3.
  3. Joints at Masonry Walls and Columns, Piers, Concrete Walls or Exterior Walls: Types C-1, C-2 and C-3.
  4. Perimeter of Lead Faced Control Windows and Plaster or Gypsum Wallboard Walls: Types C-1, C-2 and C-3.
  5. Exposed Isolation Joints at Top of Full Height Walls: Types C-1, C-2 and C-3.
  6. Exposed Acoustical Joint at Sound Rated Partitions Type C-2.
  7. Concealed Acoustic Sealant Type S-4, C-1, C-2 and C-3.

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SECTION 08 33 00  
COILING DOORS AND GRILLES

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies coiling doors of sizes shown, complete as specified.

**1.2 RELATED WORK**

A. Lock cylinders for cylindrical locks: Reinstall existing.

**1.3 MANUFACTURER'S AND INSTALLER'S QUALIFICATIONS**

- A. Coiling door shall be products of manufacturers regularly engaged in manufacturing items of type specified.
- B. Install items under direct supervision of manufacturer's representative or trained personnel.

**1.5 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
  - 1. Each type of door showing details of construction, accessories and hardware, and safety devices.
  - 2.
- C. Manufacturer's Literature and Data:
  - 1. Brochures or catalog cuts, each type door or grille.
  - 2. Manufacturer's installation procedures and instructions.
  - 3. Maintenance instructions, parts lists.
- D. Certificates:
  - 1. Attesting doors, anchors and hardware will withstand the horizontal loads specified.
  - 2. Attesting oversize fire doors and hardware are identical in design, material, and construction to doors that meet the requirements for the class specified.

**1.6 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A36/A36M-05.....Structural Steel

- A167-99(R2004).....Stainless and Heat-Resisting Chromium-Nickel  
Steel Plate, Sheet and Strip
- A653/A653M-07.....Steel Sheet, Zinc-Coated (Galvanized) Zinc-Iron  
Alloy-Coated (Galvannealed) by the Hot-Dip  
Process
- B209/209M-06.....Aluminum and Aluminum-Alloy Sheet and Plate
- B221/B221M-06.....Aluminum-Alloy Extruded Bars, Rods, Wire,  
Shapes, and Tubes
- C. National Electrical Manufacturers Association (NEMA):
- ICS 1-00(R2005).....Industrial Control and Systems General  
Requirements
- ICS 2-00(R2005).....Industrial Control, and Systems, Controllers,  
Contactors, and Overload Relays
- ICS 6-93 (R2006).....Industrial Control and Systems Enclosures
- MG 1-06.....Motors and Generators
- ST 20-92 (R1997).....Dry-Type Transformers for General Applications
- D. Master Painters Institute (MPI):
- MPI #35.....Exterior Bituminous Coating
- MPI #76.....Quick Drying Alkyd Metal Primer
- E. National Fire Protection Association (NFPA):
- 70-07.....National Electrical Code 1999 Edition
- 80-06.....Fire Doors and Fire Windows
- F. National Association of Architectural Metal Manufacturers (NAAMM):
- AMP 500 Series.....Metal Finishes Manual
- G. Underwriters Laboratories, Inc. (UL):
- 2007.....Fire Resistance Directory

## **PART 2 - PRODUCTS**

### **2.1 MATERIAL**

- A. Steel: A653 for forming operation. ASTM A36 for structural sections.
- B.
- D. Aluminum, Extruded: ASTM B221/B221M
- E. Alkyd Metal Primer: MPI No. 76.
- F. Bituminous Coating: MPI No. 35.

### **2.2 DESIGN REQUIREMENTS**

- A. Coiling doors shall be spring counter balanced, overhead coiling type, inside face mounted with guides at jambs set back a sufficient distance to provide a clear opening when door is in open position.

- B. Doors, hardware, and anchors shall be designed to withstand a horizontal or wind pressure of 958 Pa (20 psf) of door area without damage.

## 2.3 FABRICATION

A. Curtains:

1. Form of interlocking slats of galvanized steel of shapes standard with the manufacturer, except that slats for exterior doors shall be flat type.
2. Thickness of slats shall be as required to resist loads specified except not less than the following:
  - a. For doors less than 4500 mm (15 feet) wide: 0.75 mm (0.0299 inch).

C. Endlocks and Windlocks:

1. Manufacturer's stock design of galvanized malleable iron or galvanized steel or stamped cadmium steel for doors.
2. The ends of each slat for exterior doors shall have endlocks.
3. Doors shall have windlocks at ends of at least every sixth slat. Windlocks shall prevent curtain from leaving guide because of deflection from wind pressure or other forces.

D. Bottom Bar:

1. Two angles of equal weight, one on each side, standard extruded aluminum members not less than 3 mm (0.125 inch) thick.
2. Bottom bar designed to receive weather-stripping and safety device, and be securely fastened to bottom of curtain.

E. Barrel and Spring Counterbalance:

1. Curtain shall coil on a barrel supported at end of opening on brackets and be balanced by helical springs.
2. Barrel fabricated of steel pipe or commercial welded steel tubing of proper diameter and thickness for the size of curtain, to limit deflection with curtain rolled up, not to exceed 1 in 400 (0.03 inch per foot) of span.
3. Close ends of barrel with cast iron plugs, machined to fit the opening.

4. Within the barrel, install an oil-tempered, helical, counter balancing steel spring, capable of producing sufficient torque to assure easy operation of the door curtain from any position.
5. At least 80 percent of the door weight shall be counter balanced at any position.
6. Spring-tension shall be adjustable from outside of bracket without removing the hood or motor operator.

F. Brackets:

1. Steel plate designed to form end closure and support for hood and the end of the barrel assembly.
2. End of barrel or shaft shall screw into bracket hubs fabricated of cast iron or steel.
3. Equip bracket hubs or barrel plugs with prelubricated ball bearings, shielded or sealed.

G. Hoods:

1. Steel galvanized, 0.6 mm (0.0239 inch) thick.
2. Form hood to fit contour of end brackets.
3. Reinforce at top and bottom edges with rolled beads, rods or angles. Hoods more than 3600 mm (12 feet) in length shall have intermediate supporting brackets.
4. Fasten to brackets with screws or bolts and provide for attachment to wall with bolts.
5. Provide a weather baffle at the lintel or inside the hood of each exterior door to minimize seepage of air through the hood enclosure.

H. Guides:

1. Manufacturer's standard formed sections or angles of steel.
  - a. Steel sections not less than 5 mm (3/16 inch) thick
2. Form a channel pocket of sufficient depth to retain the curtain in place under the horizontal pressure specified, and prevent ends of curtain from slipping out of guide slots.
3. Top sections flared for smooth entry of curtain to vertical sections that will facilitate entry of curtain.
4. Provide stops to limit curtain travel above top of guides.
5. 6. Mounting brackets shall provide closure between guides and jambs.

I. Weather-stripping:



1. 2. At exterior doors provide replaceable sweep type continuous vinyl or neoprene weather seals on guides and across head on exterior to seal against wind infiltration.

J. Locking:

1. Existing locking device to be re-used on replacement door.

## **2.7 FINISHES**

A. Steel:

1. Clean surfaces of steel free from scale, rust, oil and grease, and then apply a light colored shop prime paint after fabrication.
2. Non-galvanized steel: Treat to assure maximum paint adherence, and apply corrosion inhibitive primer.
3. Galvanized steel: Apply a phosphate treatment and a corrosion inhibitive primer.

C. Aluminum: Finish exposed metal surfaces as follows:

1. Mill finish, as fabricated.
2. Medium matte, with clear anodic coating, Class I Architectural, 0.7 mils thick. //

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Install doors in accordance with approved shop drawings and manufacturer's instructions.
- B. Locate anchors and inserts for guides, brackets, motors, switches, hardware, and other accessories accurately.
- C. Securely attach guides to adjoining construction with not less than 9 mm (3/8 inch) diameter bolts, near each end and spaced not over 600 mm (24 inches) apart.

### **3.2 REPAIR**

- A. Repair prime painted zinc-coated surfaces and bare zinc-coated surfaces that are damaged by the application of galvanizing repair compound. Spot prime all damaged shop prime painted surfaces including repaired prime painted zinc-coated surfaces.
- B. Coiling Doors shall be lubricated, properly adjusted, and demonstrated to operate freely.

### **3.3 PROTECTION**

- A. Isolate aluminum in contact with or fastened to dissimilar metals other than stainless steel, white bronze or other metals not compatible with aluminum by one of the following:
  - 1. Paint the dissimilar metal with a prime coat of zinc-Molybdate or other suitable primer, followed by two coats of aluminum paint.
  - 2. Place an approved caulking compound, or a non-absorptive tape, or gasket between the aluminum and the dissimilar metal.
- B. Paint aluminum in contact with or built into mortar, concrete, plaster or other masonry materials with a coat of bituminous paint.
- C. Paint aluminum in contact with wood or other absorptive materials, that may repeatedly become wet, with a coat of bituminous paint or two coats of aluminum paint.

### **3.4 INSPECTION**

Upon completion, doors shall be weathertight and doors shall be free from warp, twist, or distortion.

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**SECTION 08 90 00**  
**LOUVERS AND VENTS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies fixed louvers,.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:  
Each type, showing material, finish, size of members, method of assembly, and installation and anchorage details.
- C. Manufacturer's Literature and Data:  
Each type of louver and vent.

**1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. The Master Painters Institute (MPI):  
Approved Product List - November 2007
- C. American Society for Testing and Materials (ASTM):  
A167-99(R2004).....Stainless and Heat-Resisting Chromium - Nickel  
Steel Plate, Sheet, and Strip  
A1008/A1008M REV A-07...Steel, Sheet, Carbon, Cold Rolled, Structural,  
and High Strength Low-Alloy with Improved  
Formability  
B209/B209M-07.....Aluminum and Aluminum Alloy, Sheet and Plate  
B221-06.....Aluminum and Aluminum Alloy Extruded Bars, Rods,  
Wire, Shapes, and Tubes  
B221M-07.....Aluminum and Aluminum Alloy Extruded Bars, Rods,  
Wire Shapes, and Tubes
- D. National Association of Architectural Metal Manufacturers (NAAMM):  
AMP 500-505 (1988).....Metal Finishes Manual
- E. National Fire Protection Association (NFPA):  
90A-02.....Installation of Air Conditioning and Ventilating  
Systems
- G. American Architectural Manufacturers Association (AAMA):  
605-98.....High Performance Organic Coatings on  
Architectural Extrusions and Panels
- H. Air Movement and Control Association, Inc. (AMCA):

500-L-99.....Testing Louvers

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Aluminum, Extruded: ASTM B221/B221M.
- D. Aluminum, Plate and Sheet: ASTM B209/B209M.
- E. Fasteners: Fasteners for securing louvers and wall vents to adjoining construction, except as otherwise specified or shown, shall be toggle or expansion bolts, of size and type as required for each specific type of installation and service condition.
  - 1. Where type, size, or spacing of fasteners is not shown or specified, submit shop drawings showing proposed fasteners, and method of installation.
  - 2. Fasteners for louvers, louver frames, and wire guards shall be of stainless steel or aluminum.
- F. Inorganic Zinc Primer: MPI No. 19.

### **2.2 EXTERIOR WALL LOUVERS**

- A. General:
  - 1. Provide fixed type louver of size and design shown.
  - 2. Heads, sills and jamb sections shall have formed caulking slots or be designed to retain caulking. Head sections shall have exterior drip lip, and sill sections an integral water stop.
  - 3. Furnish louvers with sill extension or separate sill as shown.
  - 4. Frame shall be mechanically fastened or welded construction with welds dressed smooth and flush.

SPEC WRITER NOTE: Percent free area, free area velocity, pressure drop and amount of water passage for insertion in following paragraph shall be obtained from Mechanical Engineer.

- B. Performance Characteristics:
  - 1. Weather louvers shall have a minimum of 57 percent free area and shall pass 1000 fpm free area velocity at a pressure drop not exceeding 0.05 inch water gage and carry not more than \_\_\_\_ g (ounces) of water per m<sup>2</sup> (square foot) of free area for 15 minutes when tested per AMCA Standard 500-L.
  - 2. Louvers shall bear AMCA certified rating seals for air performance and water penetration ratings.
- C. Aluminum Louvers:

1. General: Frames, blades, and sills; 2 mm (0.081-inch) thick extruded aluminum. Blades shall be drainable type and have reinforcing bosses.
2. Louvers, fixed: Make frame sizes 13 mm (1/2-inch) smaller than openings. Single louvers frames shall not exceed 1700 mm (66 inches) wide. When openings exceed 1700 mm (66 inches), provide twin louvers separated by mullion members.

### **2.3 CLOSURE ANGLES AND CLOSURE PLATES**

- A. Fabricate from 2 mm (0.074-inch) thick stainless steel or aluminum.
- B. Provide continuous closure angles and closure plates on inside head, jambs and sill of exterior wall louvers.
- C. Secure angles and plates to louver frames with screws, and to masonry or concrete with fasteners as specified.

### **2.10 FINISH**

- A. In accordance with NAAMM Metal Finishes Manual: AMP 500-505
- B. Aluminum Louvers:
  1. Anodized finish
    - a.  
Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7 mils thick, or:
    - b. Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick. Dyes will not be accepted.
- D. Stainless Steel: Mechanical finish No. 4 in accordance with NAAMM Metal Finishes Manual.
- F. Steel: Surfaces of steel work, for which no other finish is specified, shall be cleaned free from scale, rust, oil and grease, and then given a light colored prime paint after fabrication, except ferrous metals concealed in finished work. Paint all contact surfaces of assembled work (except welded contact surfaces) with an additional shop coat of similar paint.

### **2.11 PROTECTION**

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with a heavy coat of bituminous paint (complete coverage), or by separating the contact surfaces with a performed synthetic rubber tape having pressure sensitive adhesive coating on one side.
- B. Isolate the aluminum from plaster, concrete and masonry by coating aluminum with zinc-chromate primer.

- C. Protect finished surfaces from damage during fabrication, erection, and after completion of the work. /Strippable plastic coating on colored anodized finish is not approved.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Furnish setting drawings and instructions for installation of anchors and for the positioning of items having anchors to be built into masonry construction. Provide temporary bracing for such items until masonry is set.
- C. Provide anchoring devices and fasteners as shown and as necessary for securing louvers to building construction as specified. Power actuated drive pins may be used, except for removal items and where members would be deformed or substrate damaged by their use.
- D. Generally, set wall louvers in masonry walls during progress of the work

#### **3.2 CLEANING AND ADJUSTING**

- A. After installation, all exposed prefinished and plated items and all items fabricated from stainless steel and aluminum shall be cleaned as recommended by the manufacturer and protected from damage until completion of the project.
- B. All movable parts, including hardware, shall be cleaned and adjusted to operate as designed without binding or deformation of the members, so as to be centered in the opening of frame, and where applicable, to have all contact surfaces fit tight and even without forcing or warping the components

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SECTION 09 91 00  
PAINTING

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**PART 1-GENERAL**

**1.1 DESCRIPTION**

- A. Section specifies field painting.
- B. Section specifies prime coats which may be applied in shop under other sections.
- C. Painting includes shellacs, stains, varnishes, coatings specified, and striping or markers and identity markings.

**1.2 RELATED WORK**

- A. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS, Division 13 - SPECIAL CONSTRUCTION, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL.
- B. Asphalt and concrete pavement marking: Section 32 17 23, PAVEMENT MARKINGS.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:  
Before work is started, or sample panels are prepared, submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.
- C. Sample Panels:
  - 1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.
  - 2. Panels to show color: Composition board, 100 by 250 by 3 mm (4 inch by 10 inch by 1/8 inch).
  - 3. Panel to show transparent finishes: Wood of same species and grain pattern as wood approved for use, 100 by 250 by 3 mm (4 inch by 10 inch face by 1/4 inch) thick minimum, and where both flat and edge grain will be exposed, 250 mm (10 inches) long by sufficient size, 50 by 50 mm (2 by 2 inch) minimum or actual wood member to show complete finish.

4. Attach labels to panel stating the following:
  - a. Federal Specification Number or manufacturers name and product number of paints used.
  - b. Specification code number specified in Section 09 06 00, SCHEDULE FOR FINISHES.
  - c. Product type and color.
  - d. Name of project.
5. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.
- D. Sample of identity markers if used.
- E. Manufacturers' Certificates indicating compliance with specified requirements:
  1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
  2. High temperature aluminum paint.
  3. Epoxy coating.
  4. Intumescent clear coating or fire retardant paint.
  5. Plastic floor coating.

#### **1.4 DELIVERY AND STORAGE**

- A. Deliver materials to site in manufacturer's sealed container marked to show following:
  1. Name of manufacturer.
  2. Product type.
  3. Batch number.
  4. Instructions for use.
  5. Safety precautions.
- B. In addition to manufacturer's label, provide a label legibly printed as following:
  1. Federal Specification Number, where applicable, and name of material.
  2. Surface upon which material is to be applied.
  3. If paint or other coating, state coat types; prime, body or finish.
- C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

#### **1.5 MOCK-UP PANEL**

- A. Before starting application of water paint mixtures, cementitious paint, apply paint as specified to an area, not to exceed 9 m<sup>2</sup> (100 ft<sup>2</sup>), selected by Resident Engineer.



- B. Finish and texture approved by Resident Engineer will be used as a standard of quality for remainder of work.

#### 1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):  
ACGIH TLV-BKLT-1992.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)  
ACGIH TLV-DOC.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Sixth Edition)
- C. American National Standards Institute (ANSI):  
A13.1-96.....Scheme for the Identification of Piping Systems
- D. American Society for Testing and Materials (ASTM):  
D260-86.....Boiled Linseed Oil
- E. Commercial Item Description (CID):  
A-A-1555.....Water Paint, Powder (Cementitious, White and Colors) (WPC) (cancelled)  
A-A-3120.....Paint, For Swimming Pools (RF) (cancelled)
- F. Federal Specifications (Fed Spec):  
TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)
- G. Master Painters Institute (MPI):  
No. 1-06.....Aluminum Paint (AP)  
No. 4-06.....Interior/ Exterior Latex Block Filler  
No. 5-06.....Exterior Alkyd Wood Primer  
No. 7-06.....Exterior Oil Wood Primer  
No. 8-06.....Exterior Alkyd, Flat MPI Gloss Level 1 (EO)  
No. 9-06.....Exterior Alkyd Enamel MPI Gloss Level 6 (EO)  
No. 10-06.....Exterior Latex, Flat (AE)  
No. 11-06.....Exterior Latex, Semi-Gloss (AE)  
No. 18-06.....Organic Zinc Rich Primer  
No. 22-06.....Aluminum Paint, High Heat (up to 590° - 1100F) (HR)  
No. 26-06.....Cementitious Galvanized Metal Primer  
No. 27-06.....Exterior / Interior Alkyd Floor Enamel, Gloss (FE)  
No. 31-06.....Polyurethane, Moisture Cured, Clear Gloss (PV)  
No. 36-06.....Knot Sealer  
No. 43-06.....Interior Satin Latex, MPI Gloss Level 4  
No. 44-06.....Interior Low Sheen Latex, MPI Gloss Level 2

- No. 45-06.....Interior Primer Sealer
- No. 46-06.....Interior Enamel Undercoat
- No. 47-06.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5 (AK)
- No. 48-06.....Interior Alkyd, Gloss, MPI Gloss Level 6 (AK)
- No. 49-06.....Interior Alkyd, Flat, MPI Gloss Level 1 (AK)
- No. 50-06.....Interior Latex Primer Sealer
- No. 51-06.....Interior Alkyd, Eggshell, MPI Gloss Level 3
- No. 52-06.....Interior Latex, MPI Gloss Level 3 (LE)
- No. 53-06.....Interior Latex, Flat, MPI Gloss Level 1 (LE)
- No. 54-06.....Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)
- No. 59-06.....Interior/Exterior Alkyd Porch & Floor Enamel, Low  
Gloss (FE)
- No. 60-06.....Interior/Exterior Latex Porch & Floor Paint, Low  
Gloss
- No. 66-06.....Interior Alkyd Fire Retardant, Clear Top-Coat (ULC  
Approved) (FC)
- No. 67-06.....Interior Latex Fire Retardant, Top-Coat (ULC  
Approved) (FR)
- No. 68-06.....Interior/ Exterior Latex Porch & Floor Paint,  
Gloss
- No. 71-06.....Polyurethane, Moisture Cured, Clear, Flat (PV)
- No. 74-06.....Interior Alkyd Varnish, Semi-Gloss
- No. 77-06.....Epoxy Cold Cured, Gloss (EC)
- No. 79-06.....Marine Alkyd Metal Primer
- No. 90-06.....Interior Wood Stain, Semi-Transparent (WS)
- No. 91-06.....Wood Filler Paste
- No. 94-06.....Exterior Alkyd, Semi-Gloss (EO)
- No. 95-06.....Fast Drying Metal Primer
- No. 98-06.....High Build Epoxy Coating
- No. 101-06.....Epoxy Anti-Corrosive Metal Primer
- No. 108-06.....High Build Epoxy Coating, Low Gloss (EC)
- No. 114-06.....Interior Latex, Gloss (LE) and (LG)
- No. 119-06.....Exterior Latex, High Gloss (acrylic) (AE)
- No. 135-06.....Non-Cementitious Galvanized Primer
- No. 138-06.....Interior High Performance Latex, MPI Gloss Level 2  
(LF)
- No. 139-06.....Interior High Performance Latex, MPI Gloss Level 3  
(LL)
- No. 140-06.....Interior High Performance Latex, MPI Gloss Level 4
- No. 141-06.....Interior High Performance Latex (SG) MPI Gloss  
Level 5

- H. Steel Structures Painting Council (SSPC):
  - SSPC SP 1-00 (R2004)....Solvent Cleaning
  - SSPC SP 2-00 (R2004)....Hand Tool Cleaning
  - SSPC SP 3-00 (R2004)....Power Tool Cleaning

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Cementitious Paint (CEP): TT-P-1411A [Paint, Copolymer-Resin, Cementitious (CEP)], Type 1 for exterior use, Type II for interior use.
- B. Wood Sealer: MPI 31 (gloss) or MPI 71 (flat) thinned with thinner recommended by manufacturer at rate of about one part of thinner to four parts of varnish.
- C. Plastic Tape:
  - 1. Pigmented vinyl plastic film in colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES or specified.
  - 2. Pressure sensitive adhesive back.
  - 3. Widths as shown.
- D. Identity markers options:
  - 1. Pressure sensitive vinyl markers.
  - 2. Snap-on coil plastic markers.
- E. Aluminum Paint (AP): MPI 1.
- F. Interior/Exterior Latex Block Filler: MPI 4.
- G. Exterior Alkyd Wood Primer: MPI 5.
- H. Exterior Oil Wood Primer: MPI 7.
- I. Exterior Alkyd, Flat (EO): MPI 8.
- J. Exterior Alkyd Enamel (EO): MPI 9.
- K. Exterior Latex, Flat (AE): MPI 10.
- L. Exterior Latex, Semi-Gloss (AE): MPI 11.
- M. Organic Zinc rich Coating (HR): MPI 22.
- N. High Heat Resistant Coating (HR): MPI 22.
- O. Cementitious Galvanized Metal Primer: MPI 26.
- P. Exterior/ interior Alkyd Floor Enamel, Gloss (FE): MPI 27.
- Q. Knot Sealer: MPI 36.
- R. Interior Satin Latex: MPI 43.
- S. Interior Low Sheen Latex: MPI 44.
- T. Interior Primer Sealer: MPI 45.
- U. Interior Enamel Undercoat: MPI 47.
- V. Interior Alkyd, Semi-Gloss (AK): MPI 47.
- W. Interior Alkyd, Gloss (AK): MPI 49.
- x. Interior Latex Primer Sealer: MPI 50.
- Y. Interior Alkyd, Eggshell: MPI 51

- Z. Interior Latex, MPI Gloss Level 3 (LE): MPI 52.
- AA. Interior Latex, Flat, MPI Gloss Level 1 (LE): MPI 53.
- BB. Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE): MPI 54.
- DD. Interior / Exterior Alkyd Porch & Floor Enamel, Low Gloss (FE): MPI 59.
- EE. Interior/ Exterior Latex Porch & Floor Paint, Low Gloss: MPI 60.
- FF. Interior Alkyd Fire Retardant, Clear Top-Coat (ULC Approved) (FC): MPI 66.
- GG. Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR): MPI 67.
- HH. Interior/ Exterior Latex Porch & Floor Paint, gloss: MPI 68.
- II. Epoxy Cold Cured, Gloss (EC): MPI 77.
- JJ. Marine Alkyd Metal primer: MPI 79.
- KK. Interior Wood Stain, Semi-Transparent (WS): MPI 90.
- LL. Wood Filler Paste: MPI 91.
- MM. Exterior Alkyd, Semi-Gloss (EO): MPI 94.
- NN. Fast Drying Metal Primer: MPI 95.
- OO. High Build Epoxy Coating: MPI 98.
- PP. Epoxy Anti-Corrosive Metal Primer: MPI 101.
- QQ. High Build Epoxy Marine Coating (EC): MPI 108.
- RR. Interior latex, Gloss (LE) and (LG): MPI 114.
- SS. Exterior Latex, High Gloss (acrylic) (AE): MPI 119.
- TT. Waterborne Galvanized Primer: MPI 134.
- UU. Non-Cementitious Galvanized Primer: MPI 135.
- VV. Interior High Performance Latex, MPI Gloss Level 2 (LF): MPI 138.
- WW. Interior High Performance Latex, MPI Gloss Level 3 (LL): MPI 139.
- XX. Interior High Performance Latex, MPI Gloss Level 4: MPI 140.
- YY. Interior High Performance Latex (SG), MPI Gloss Level 5: MPI 141.

## 2.2 PAINT PROPERTIES

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

## 2.3 REGULATORY REQUIREMENTS/QUALITY ASSURANCE

- A. Paint materials shall conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
  - 1. Volatile Organic Compounds (VOC): VOC content of paint materials shall not exceed 10g/l for interior latex paints/primers and 50g/l for exterior latex paints and primers.
  - 2. Lead-Base Paint:

- a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
  - b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
  - c. For lead-paint removal, see Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.
3. Asbestos: Materials shall not contain asbestos.
  4. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
  5. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
  6. Use high performance acrylic paints in place of alkyd paints, where possible.
  7. VOC content for solvent-based paints shall not exceed 250g/l and shall not be formulated with more than one percent aromatic hydro carbons by weight.

### **PART 3 - EXECUTION**

#### **3.1 JOB CONDITIONS**

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
  1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
  2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.
- B. Atmospheric and Surface Conditions:
  1. Do not apply coating when air or substrate conditions are:
    - a. Less than 3 degrees C (5 degrees F) above dew point.
    - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.
  2. Maintain interior temperatures until paint dries hard.
  3. Do no exterior painting when it is windy and dusty.
  4. Do not paint in direct sunlight or on surfaces that the sun will soon warm.

5. Apply only on clean, dry and frost free surfaces except as follows:
  - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.
  - b. Dampened with a fine mist of water on hot dry days concrete and masonry surfaces to which water thinned acrylic and cementitious paints are applied to prevent excessive suction and to cool surface.
6. Varnishing:
  - a. Apply in clean areas and in still air.
  - b. Before varnishing vacuum and dust area.
  - c. Immediately before varnishing wipe down surfaces with a tack rag.

### 3.2 SURFACE PREPARATION

- A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.
- B. General:
  1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
  2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
  3. See other sections of specifications for specified surface conditions and prime coat.
  4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.
- C. Wood:
  1. Sand to a smooth even surface and then dust off.
  2. Sand surfaces showing raised grain smooth between each coat.
  3. Wipe surface with a tack rag prior to applying finish.
  4. Surface painted with an opaque finish:
    - a. Coat knots, sap and pitch streaks with MPI 36 (Knot Sealer) before applying paint.
    - b. Apply two coats of MPI 36 (Knot Sealer) over large knots.
  5. After application of prime or first coat of stain, fill cracks, nail and screw holes, depressions and similar defects with wood filler paste. Sand the surface to make smooth and finish flush with adjacent surface.

6. Before applying finish coat, reapply wood filler paste if required, and sand surface to remove surface blemishes. Finish flush with adjacent surfaces.
7. Fill open grained wood such as oak, walnut, ash and mahogany with MPI 91 (Wood Filler Paste), colored to match wood color.
  - a. Thin filler in accordance with manufacturer's instructions for application.
  - b. Remove excess filler, wipe as clean as possible, dry, and sand as specified.

D. Ferrous Metals:

1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
  - a. This includes flat head countersunk screws used for permanent anchors.
  - b. Do not fill screws of item intended for removal such as glazing beads.
4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.

E. Zinc-Coated (Galvanized) Metal, Aluminum, Copper and Copper Alloys and other Surfaces Specified Painted:

1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non-Cementitious Galvanized Primer) depending on finish coat compatibility.

F. Masonry, Concrete, Cement Board, Cement Plaster and Stucco:

1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
3. Remove loose mortar in masonry work.
4. Replace mortar and fill open joints, holes, cracks and depressions with new mortar specified in Section 04 05 13, MASONRY MORTARING // Section 04 05 16, MASONRY GROUTING//. Do not fill weep holes. Finish to match adjacent surfaces.
5. Neutralize Concrete floors to be painted by washing with a solution of 1.4 Kg (3 pounds) of zinc sulfate crystals to 3.8 L (1 gallon) of water, allow to dry three days and brush thoroughly free of crystals.
6. Repair broken and spalled concrete edges with concrete patching compound to match adjacent surfaces as specified in CONCRETE Sections. Remove projections to level of adjacent surface by grinding or similar methods.

G. Gypsum Plaster and Gypsum Board:

1. Remove efflorescence, loose and chalking plaster or finishing materials.
2. Remove dust, dirt, and other deterrents to paint adhesion.
3. Fill holes, cracks, and other depressions with CID-A-A-1272A [Plaster, Gypsum (Spackling Compound) finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

**3.3 PAINT PREPARATION**

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.



### 3.4 APPLICATION

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by Resident Engineer.
- E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.
- F. Apply by brush, roller or spray, except as otherwise specified.
- G. Do not spray paint in existing occupied spaces unless approved by Resident Engineer, except in spaces sealed from existing occupied spaces.
  - 1. Apply painting materials specifically required by manufacturer to be applied by spraying.
  - 2. In areas, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in WORK NOT PAINTED, motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.
- I. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

### 3.5 PRIME PAINTING

- A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
- D. Prime rebates for stop and face glazing of wood, and for face glazing of steel.
- E. Wood and Wood Particleboard:
  - 1. Use same kind of primer specified for exposed face surface.
    - a. Exterior wood: MPI 7 (Exterior Oil Wood Primer) for new construction and MPI 5 (Exterior Alkyd Wood Primer) for repainting bare wood

- primer except where MPI 90 (Interior Wood Stain, Semi-Transparent (WS)) is scheduled.
- b. Interior wood except for transparent finish: MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat), thinned if recommended by manufacturer.
  - c. Transparent finishes as specified under Transparent Finishes on Wood except Floors.
- 2. Apply two coats of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) to surfaces of wood doors, including top and bottom edges, which are cut for fitting or for other reason.
  - 3. Apply one coat of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) as soon as delivered to site to surfaces of unfinished woodwork, except concealed surfaces of shop fabricated or assembled millwork and surfaces specified to have varnish, stain or natural finish.
  - 4. Back prime and seal ends of exterior woodwork, and edges of exterior plywood specified to be finished.
  - 5. Apply MPI 67 (Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR) to wood for fire retardant finish.
- F. Metals except boilers, incinerator stacks, and engine exhaust pipes:
- 1. Steel and iron: MPI 79 (Marine Alkyd Metal Primer) or MPI 95 (Fast Drying Metal Primer). Use MPI 101 (Cold Curing Epoxy Primer) where either MPI 77 (Epoxy Cold Cured, Gloss (EC)), MPI 98 (High Build Epoxy Coating) or MPI 108 (High Build Epoxy Marine Coating (EC)) finish is specified.
  - 2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non-Cementitious Galvanized Primer).
  - 3. Aluminum scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
  - 4. Terne Metal: MPI 79 (Marine Alkyd Metal Primer) or MPI 95 (Fast Drying Metal Primer).
  - 5. Copper and copper alloys scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
  - 6. Machinery not factory finished: MPI 9 (Exterior Alkyd Enamel (EO)).
  - 7. Asphalt coated metal: MPI 1 (Aluminum Paint (AP)).
  - 8. Metal over 94 degrees C. (200 degrees F), Boilers, Incinerator Stacks, and Engine Exhaust Pipes: MPI 22 (High Heat Resistant Coating (HR)).

G. Gypsum Board and Hardboard:

1. Surfaces scheduled to have MPI 53 (Interior Latex, Flat), MPI Gloss Level 1 LE)) , MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) , MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)), MPI 114 (Interior Latex, Gloss (LE) and (LG)) finish: Use MPI 53 (Interior Latex, MPI Gloss Level 3 (LE)) , MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)), MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) , MPI 114 (Interior Latex, Gloss (LE) and (LG)) respectively.
2. Primer: MPI 50 (Interior Latex Primer Sealer) except use MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) in shower and bathrooms.
3. Surfaces scheduled to receive vinyl coated fabric wallcovering: Use MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat).
4. Use MPI 101 (Cold Curing Epoxy Primer) for surfaces scheduled to receive MPI 77 (Epoxy Cold Cured, Gloss (EC)), MPI 98 (High Build Epoxy Coating) or MPI 108 (High Build Epoxy Marine Coating (EC)) finish.

H. Gypsum Plaster and Veneer Plaster:

1. Surfaces scheduled to receive vinyl coated fabric wallcovering: Use MPI 45 (Interior Primer Sealer).
2. MPI 45 (Interior Primer Sealer), except use MPI 50 (Interior Latex Primer Sealer) when an alkyd flat finish is specified.
3. Surfaces scheduled to have MPI 10 (Exterior Latex, Flat (AE)), MPI 11 (Exterior Latex, Semi-Gloss (AE)), MPI 119 (Exterior Latex, High Gloss (acrylic) (AE)) or MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 LE)) , MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) , MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)), MPI 114 (Interior Latex, Gloss (LE) and (LG)) finish: Use MPI 10 (Exterior Latex, Flat (AE)), MPI 11 (Exterior Latex, Semi-Gloss (AE)), MPI 119 (Exterior Latex, High Gloss (acrylic) (AE)) or MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 LE)), MPI 52 Latex, MPI Gloss Level 3 (LE)), MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) ,MPI 114 (Interior Latex, Gloss (LE) and (LG)) respectively.
4. Use MPI 101 (Cold Curing Epoxy Primer) for surfaces scheduled to receive MPI 77 (Epoxy Cold Cured, Gloss (EC)), MPI 108 (High Build Epoxy Marine Coating (EC)) finish.

I. Concrete Masonry Units except glazed or integrally colored and decorative units:

1. MPI 4 (Block Filler) on interior surfaces.
2. Prime exterior surface as specified for exterior finishes.

J. Cement Plaster or stucco, Concrete Masonry, Brick Masonry and Cement board at Interior Surfaces of Ceilings and Walls:

1. MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 LE)), MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)), MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)), MPI 114 (Interior Latex, Gloss (LE) and (LG)) except use two coats where substrate has aged less than six months.
2. Use MPI 138 (Interior High Performance Latex, MPI Gloss Level 2 (LF)), MPI 139 (Interior High Performance Latex, MPI Gloss level 3 (LL)), MPI 140 (Interior High Performance latex, MPI Gloss Level 4) , MPI 141 (Interior High Performance Latex (SG) MPI Gloss Level 5) , MPI 114 (Interior Latex, Gloss (LE) and (LG)), TT-P-1411A (Paint, Copolymer Resin, Cementitious (CEP)) Type II, MPI 77 (Epoxy Cold Cured, Gloss (EC), MPI 98 (High Build Epoxy Coating), MPI 108 (High Build Epoxy Marine Coating (EC)) or CID-A-A-1555 (Water, Paint, Powder) as scheduled.

K. Concrete Floors: MPI 68 (Interior/ Exterior Latex Porch & Floor Paint, Gloss), MPI 60 (Interior/ Exterior Latex Porch & Floor Paint, Low Gloss).

### 3.6 EXTERIOR FINISHES

A. Apply following finish coats where specified in Section 09 06 00, SCHEDULE FOR FINISHES.

B. Wood:

1. Do not apply finish coats on surfaces concealed after installation, top and bottom edges of wood doors and sash, or on edges of wood framed insect screens.
2. Portion of sash runs of double hung wood windows, concealed by sash when in a closed position: Apply two coats of ASTM D260 mixed with not more than 0.12L (1/4 pint) of dryer per 3.89L (gallon).
3. Two coats of MPI 10 Exterior Latex, Flat (AE)), MPI 11 (Exterior Latex, Semi-Gloss (AE)), MPI 119 (Exterior Latex, High Gloss (acrylic) (AE)) on exposed surfaces, except where transparent finish is specified.
4. Two coats of MPI 31 (Polyurethane, Moisture Cured, Clear Gloss (PV)) , MPI 71 (Polyurethane, Moisture Cured, Clear Flat (PV)) for transparent finish.

C. Steel and Ferrous Metal, Including Tern:

1. Two coats of MPI 8 (Exterior Alkyd, Flat (EO)), MPI 9 (Exterior Alkyd Enamel (EO)), MPI 94 (Exterior Alkyd, Semi-Gloss (EO)) on exposed surfaces, except on surfaces over 94 degrees C (200 degrees F).
2. One coat of MPI 22 (High Heat Resistant Coating (HR)) on surfaces over 94 degrees K (200 degrees F) and on surfaces of boiler, incinerator , stacks, engine exhaust pipes.

D. Machinery without factory finish except for primer: One coat MPI 8 (Exterior Alkyd, Flat (EO)), MPI 9 (Exterior Alkyd Enamel (EO)) or MPI 94 (Exterior Alkyd, Semi-Gloss (EO)).

E. Concrete Masonry Units, Brick, Cement Plaster, Concrete:

1. General:

- a. Where specified in Section 09 06 00, SCHEDULE FOR FINISHES or shown.
- b. Mix as specified in manufacturer's printed directions.
- c. Do not mix more paint at one time than can be used within four hours after mixing. Discard paint that has started to set.
- d. Dampen warm surfaces above 24 degrees C (75 degrees F) with fine mist of water before application of paint. Do not leave free water on surface.
- e. Cure paint with a fine mist of water as specified in manufacturer's printed instructions.

2. Use two coats of TT-P-1411 (Paint, Co-polymer-Resin, Cementitious (CEP)), unless specified otherwise.

### 3.7 INTERIOR FINISHES

A. Apply following finish coats over prime coats in spaces or on surfaces specified in Section 09 06 00, SCHEDULE FOR FINISHES.

B. Metal Work:

1. Apply to exposed surfaces.
2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
  - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) unless specified otherwise.
  - b. Two coats of MPI 48 (Interior Alkyd Gloss (AK)) // MPI 51 (Interior Alkyd, Eggshell (AK)).
  - c. One coat of MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) on exposed interior surfaces of alkyd-amine enamel prime finished windows.
  - d. Two coats of CID-A-A3120 Type E (RP) on exposed surfaces in battery rooms, pool area and chlorinator rooms.
  - e. Machinery: One coat MPI 9 (Exterior Alkyd Enamel (EO)).
  - f. Asphalt Coated Metal: One coat MPI 1 (Aluminum Paint (AP)).
  - g. Ferrous Metal over 94 degrees K (200 degrees F): Boilers, Incinerator Stacks, and Engine Exhaust Pipes: One coat MPI 22 (High Heat Resistant Coating (HR)).

C. Gypsum Board:

1. One coat of MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 139 (Interior High Performance Latex, MPI Gloss level 3 (LL)).
2. Two coats of MPI 138 (Interior High Performance Latex, MPI Gloss Level 2 (LF)).
3. One coat of MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) or MPI 114 (Interior Latex, Gloss (LE) and (LG)).
4. One coat of MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 48 (Interior Alkyd Gloss (AK)).

D. Plaster:

1. One coat of MPI 45 (Interior Primer Sealer), MPI 46 (Interior Enamel Undercoat) or MPI 50 (Interior Latex Primer Sealer) plus one coat of MPI 139 (Interior High Performance Latex, MPI Gloss level 3 (LL)).
2. Two coats of MPI 51 (Interior Alkyd, Eggshell) (AK)).
3. One coat of MPI 45 (Interior Primer Sealer), MPI 46 (Interior Enamel Undercoat) or MPI 50 (Interior Latex Primer Sealer) plus one coat of 139 (Interior High Performance Latex, MPI Gloss level 3 (LL)).
4. One coat MPI 101 (Cold Curing Epoxy Prime (EC)).

E. Masonry and Concrete Walls:

1. Over MPI 4 (Interior/Exterior Latex Block Filler) on CMU surfaces.
2. Two coats of MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 (LE)), MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)), MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) or MPI 114 (Interior Latex, Gloss (LE) and (LG)).
3. Two coats of MPI 138 (Interior High Performance Latex, MPI Gloss Level 2 (LF)), MPI 139 (Interior High Performance Latex, MPI Gloss level 3 (LL)), MPI 140 (Interior High Performance Latex MPI Gloss level 4), MPI 141 (Interior High Performance Latex (SG) MPI Gloss level 5) or MPI 114 (Interior Latex, Gloss (LE) and (LG)),.

F. Wood:

1. Sanding:
  - a. Use 220-grit sandpaper.
  - b. Sand sealers and varnish between coats.
  - c. Sand enough to scarify surface to assure good adhesion of subsequent coats, to level roughly applied sealer and varnish, and to knock off "whiskers" of any raised grain as well as dust particles.
2. Sealers:
  - a. Apply sealers specified except sealer may be omitted where pigmented, penetrating, or wiping stains containing resins are used.

- b. Allow manufacturer's recommended drying time before sanding, but not less than 24 hours or 36 hours in damp or muggy weather.
- c. Sand as specified.
- 3. Paint Finish:
  - a. One coat of MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) (SG).
  - b. One coat MPI 66 (Interior Alkyd Fire retardant, Clear Top-Coat (ULC Approved) (FC), MPI 67 (Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR), intumescent type (FR), on exposed wood in attics with floors used for mechanical equipment and above ceilings where shown.
  - c. One coat of MPI 45 Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 48 (Interior Alkyd Gloss (AK)).
  - d. Two coats of MPI 51 (Interior Alkyd, Eggshell) (AK)).
- 4. Transparent Finishes on Wood Except Floors.
  - a. Natural Finish:
    - 1) One coat of sealer as written in 2.1 E.
    - 2) Two coats of MPI 71 (Polyurethane, Moisture Cured, Clear Flat (PV))//MPI 31 (Polyurethane, Moisture Cured, Clear Gloss (PV)).
  - b. Stain Finish:
    - 1) One coat of MPI 90 (Interior Wood Stain, Semi-Transparent (WS)).
    - 2) Use wood stain of type and color required to achieve finish specified. Do not use varnish type stains.
    - 3) One coat of sealer as written in 2.1 E.
    - 4) Two coats of MPI 71 (Polyurethane, Moisture Cured, Clear Flat (PV)) or MPI 31 (Polyurethane Moisture Cured, Clear Gloss (PV)).
  - c. Varnish Finish:
    - 1) One coat of sealer as written in 2.1 E.
    - 2) Two coats of // MPI 71 (Polyurethane, Moisture Cured, Clear Flat (PV)) or MPI 31 (Polyurethane Moisture Cured, Clear Gloss (PV)).
  - d. MPI 66 (Interior Alkyd Fire Retardant, Clear Top-Coat (ULC Approved) (FC)) Intumescent Type, Fire Retardant Coating (FC) where scheduled: Two coats.
- 5. Finish for Wood Floors:
  - a. Hardwood Flooring:
    - 1) Apply MPI 91 (Wood Filler Paste) to open grained wood. Remove surplus filler and wipe clean.
    - 2) Sand lightly when dry. Remove dust.
    - 3) Apply two coats of CID-A-A-2335 (Sealer, Surface).

- 4) Apply two thin coats of P-W-155 (Wax Floor, Water Emulsion) and machine buff to uniform luster.
- b. Stage Floor: Sand only. No filling, sealing, or waxing is required.
- c. Exercise Area, Recreation Hall, Gymnasium, Handball Boards in Exercise Area and/or Floor Finish:
  - 1) Two coats of CID-A-A-2335 (Sealer, Surface).
  - 2) Two coats of coating as written in 2.1 D (PL). Coating applied evenly in direction of boards and free from streaks.
  - 3) Allow 48 hours between coats.
  - 4) Apply in one continuous operation with squeegee or lambs wool applicator with application free from streaks in accordance with plastic coating manufacturer's directions.
- d. Striping:
  - 1) Where striping is shown for wood floors apply plastic tape stripes as written in 2.1 F.
  - 2) Do striping when floor coating is dry.
  - 3) Install stripes to straight lines and true curves as shown.
- G. Cement Board: One coat of MPI 138 (Interior High Performance Latex, MPI Gloss Level 2 (LF)), MPI 139 (Interior High Performance Latex, MPI Gloss level 3 (LL)), MPI 140 (Interior High Performance Latex MPI Gloss level 4), MPI 141 (Interior High Performance Latex (SG) MPI Gloss Level 5 or MPI 114 (Interior Latex, Gloss (LE) and (LG)).
- H. Concrete Floors: One coat of MPI 68 (Interior/ Exterior Latex Porch & Floor Paint, Gloss (FE)).
- I. Miscellaneous:
  1. Apply where specified in Section 09 06 00, SCHEDULE FOR FINISHES.
  2. MPI 1 (Aluminum Paint): Two coats of aluminum paint.
  3. Gold Paint (GP): Two coats of gold paint.
  4. Existing acoustical units scheduled to be repainted except acoustical units with a vinyl finish:
    - a. Clean units free of dust, dirt, grease, and other deterrents to paint adhesion.
    - b. Mineral fiber units: One coat of MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 (LE)), MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)), MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) OR MPI 114 (Interior Latex, Gloss (LE) and (LG)).
    - c. Units of organic fiber or other material not having a class A rating: One coat of MPI 66 (Interior Alkyd Fire Retardant, Clear Top-Coat (ULC Approved) (FC)) OR MPI 67 (Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR)) fire retardant paint.



5. Interstitial floor markings: One coat MPI 27 (Exterior/ Interior Alkyd Floor Enamel, Gloss (FE)), MPI 59 ((Interior/ Exterior Alkyd Porch & Floor Enamel, Low Gloss (FE)), MPI 68 (Interior/ Exterior Latex Porch & Floor Paint, Gloss) OR MPI 60 (interior/ Exterior Latex Porch & Floor Paint, Low Gloss (FR)).

### 3.8 REFINISHING EXISTING PAINTED SURFACES

- A. Clean, patch and repair existing surfaces as specified under surface preparation.
- B. Remove and reinstall items as specified under surface preparation.
- C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
- D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
- E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
- F. In existing rooms and areas where alterations occur, clean existing stained and natural finished wood retouch abraded surfaces and then give entire surface one coat of MPI 31 (Polyurethane, Moisture Cured, Clear Gloss) OR MPI 71 (Polyurethane, Moisture Cured, Clear Flat (PV)).
- G. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
- H. Coat knots and pitch streaks showing through old finish with MPI 36 (Knot Sealer) before refinishing.
- I. Sand or dull glossy surfaces prior to painting.
- J. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

### 3.9 PAINT COLOR

- A. Color and gloss of finish coats is specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. For additional requirements regarding color see Articles, REFINISHING EXISTING PAINTED SURFACE and MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE.
- C. Coat Colors:
  - 1. Color of priming coat: Lighter than body coat.
  - 2. Color of body coat: Lighter than finish coat.
  - 3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.
- D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
  - 1. Paint to match color of casework where casework has a paint finish.

2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

### 3.10 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE

- A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.
- B. In spaces not scheduled to be finish painted in Section 09 06 00, SCHEDULE FOR FINISHES paint as specified under paragraph H, colors.
- C. Paint various systems specified in Division 02 - EXISTING CONDITIONS, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY.
- D. Paint after tests have been completed.
- E. Omit prime coat from factory prime-coated items.
- F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.
- G. Omit field painting of items specified in paragraph, Building and Structural WORK NOT PAINTED.
- H. Color:
  1. Paint items having no color specified in Section 09 06 00, SCHEDULE FOR FINISHES to match surrounding surfaces.
  2. Paint colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES except for following:
    - a. White .....Exterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
    - b. Gray: .....Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
    - c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system

- (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).
- d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.
  - e. Federal Safety Orange: .Entire lengths of electrical conduits containing feeders 600 volts or more.
  - f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.
- I. Apply paint systems on properly prepared and primed surface as follows:
- 1. Exterior Locations:
    - a. Apply two coats of MPI 8 (Exterior Alkyd, Flat (EO)), MPI 94 (Exterior Alkyd, Semi-gloss (EO))OR MPI 9 (Exterior Alkyd Enamel (EO)) to the following ferrous metal items:  
Vent and exhaust pipes with temperatures under 94 degrees C (200 degrees F), roof drains, fire hydrants, post indicators, yard hydrants, exposed piping and similar items.
    - b. Apply two coats of MPI 10 (Exterior Latex, Flat (AE)), MPI 11 (Exterior Latex, Semi Gloss (AE)) OR MPI 119 (Exterior Latex, High Gloss (acrylic) (AE)) to the following metal items:  
Galvanized and zinc-copper alloy metal.
    - c. Apply one coat of MPI 22 (High Heat Resistant Coating (HR)), 650 degrees C (1200 degrees F) to incinerator stacks, boiler stacks, and engine generator exhaust.
  - 2. Interior Locations:
    - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) to following items:
      - 1) Metal under 94 degrees C (200 degrees F) of items such as bare piping, fittings, hangers and supports.
      - 2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.
      - 3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.
    - b. Ferrous metal exposed in hydrotherapy equipment room and chlorinator room of water and sewerage treatment plants: One coat of MPI 101 (Cold Curing Epoxy Primer) and one coat of MPI 77 (Epoxy Cold Cured, Gloss (EC), MPI 98 (High Build Epoxy Coating)) OR MPI 108 (High Build Epoxy Marine coating (EC)).
    - c. Apply one coat of MPI 50 (Interior Latex Primer Sealer) and one coat of MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 (LE)), MPI 44

(Interior Low Sheen Latex) , MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)), MPI 43 (Interior Satin Latex), MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE))OR MPI 114 (Interior Latex, Gloss (LE) and (LG)) on finish of insulation on boiler breeching and uptakes inside boiler house, drums, drumheads, oil heaters, feed water heaters, tanks and piping.

- d. Apply two coats of MPI 22 (High Heat Resistant Coating (HR)) to ferrous metal surface over 94 degrees K (200 degrees F) of following items:

- 1) Garbage and trash incinerator.
- 2) Medical waste incinerator.
- 3) Exterior of boilers and ferrous metal in connection with boiler settings including supporting members, doors and door frames and fuel oil burning equipment.
- 4) Steam line flanges, bare pipe, fittings, valves, hangers and supports over 94 degrees K (200 degrees F).
- 5) Engine generator exhaust piping and muffler.

- e. Paint electrical conduits containing cables rated 600 volts or more using two coats of MPI 9 (Exterior Alkyd Enamel (EO)), MPI 8(Exterior Alkyd, Flat (EO)) OR MPI 94 (Exterior Alkyd, Semi-gloss (EO)) in the Federal Safety Orange color in exposed and concealed spaces full length of conduit.

3. Other exposed locations:

- a. Metal surfaces, except aluminum, of cooling towers exposed to view, including connected pipes, rails, and ladders: Two coats of MPI 1 (Aluminum Paint (AP)).
- b. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One coat of MPI 50 (Interior Latex Primer Sealer) and one coat of MPI 10 (Exterior Latex, Flat (AE)), MPI 11 (Exterior Latex Semi-Gloss (AE) OR MPI 119 (Exterior Latex, High Gloss (acrylic) (AE)).

### **3.11 BUILDING AND STRUCTURAL WORK FIELD PAINTING**

- A. Painting and finishing of interior and exterior work except as specified under paragraph 3.11 B.

1. Painting and finishing of new and existing work including colors and gloss of finish selected is specified in Finish Schedule, Section 09 06 00, SCHEDULE FOR FINISHES.
2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
3. Painting of ferrous metal and galvanized metal.

4. Painting of wood with fire retardant paint exposed in attics, when used as mechanical equipment space // except shingles.
5. Identity painting and safety painting.
- B. Building and Structural Work not Painted:
  1. Prefinished items:
    - a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
    - b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
  2. Finished surfaces:
    - a. Hardware except ferrous metal.
    - b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
    - c. Signs, fixtures, and other similar items integrally finished.
  3. Concealed surfaces:
    - a. Inside dumbwaiter, elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
    - b. Inside walls or other spaces behind access doors or panels.
    - c. Surfaces concealed behind permanently installed casework and equipment.
  4. Moving and operating parts:
    - a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
    - b. Tracks for overhead or coiling doors, shutters, and grilles.
  5. Labels:
    - a. Code required label, such as Underwriters Laboratories Inc., Inchcape Testing Services, Inc., or Factory Mutual Research Corporation.
    - b. Identification plates, instruction plates, performance rating, and nomenclature.
  6. Galvanized metal:
    - a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
    - b. Gas Storage Racks.
    - c. Except where specifically specified to be painted.
  7. Metal safety treads and nosings.
  8. Gaskets.

9. Concrete curbs, gutters, pavements, retaining walls, exterior exposed foundations walls and interior walls in pipe basements.
10. Face brick.
11. Structural steel encased in concrete, masonry, or other enclosure.
12. Structural steel to receive sprayed-on fire proofing.
13. Ceilings, walls, columns in interstitial spaces.
14. Ceilings, walls, and columns in pipe basements.
15. Wood Shingles.

### 3.12 IDENTITY PAINTING SCHEDULE

- A. Identify designated service in accordance with ANSI A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels.
  1. Legend may be identified using 2.1 G options or by stencil applications.
  2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12 000 mm (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
  3. Locate Legends clearly visible from operating position.
  4. Use arrow to indicate direction of flow.
  5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on drawings where asterisk appears for High, Medium, and Low Pressure designations as follows:
    - a. High Pressure - 414 kPa (60 psig) and above.
    - b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
    - c. Low Pressure - 103 kPa (14 psig) and below.
    - d. Add Fuel oil grade numbers.
  6. Legend name in full or in abbreviated form as follows:

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND BBREVIATIONS
Blow-off		Yellow	Black	Blow-off
Boiler Feedwater		Yellow	Black	Blr Feed
A/C Condenser Water Supply		Green	White	A/C Cond Wtr Sup
A/C Condenser Water Return		Green	White	A/C Cond Wtr Ret
Chilled Water Supply		Green	White	Ch. Wtr Sup

**VAMC - ALTOONA, PA**  
**ADD/REPLACE MECHANICAL SYSTEMS**

**PROJECT NO. 503-11-101**  
**SEPTEMBER 26, 2011**

Chilled Water Return		Green	White	Ch. Wtr Ret
Shop Compressed Air		Yellow	Black	Shop Air
Air-Instrument Controls		Green	White	Air-Inst Cont
Drain Line		Green	White	Drain
Emergency Shower		Green	White	Emg Shower
High Pressure Steam		Yellow	Black	H.P. _____*
High Pressure Condensate Return		Yellow	Black	H.P. Ret _____*
Medium Pressure Steam		Yellow	Black	M. P. Stm _____*
Medium Pressure Condensate Return		Yellow	Black	M.P. Ret _____*
Low Pressure Steam		Yellow	Black	L.P. Stm _____*
Low Pressure Condensate Return		Yellow	Black	L.P. Ret _____*
High Temperature Water Supply		Yellow	Black	H. Temp Wtr Sup
High Temperature Water Return		Yellow	Black	H. Temp Wtr Ret
Hot Water Heating Supply		Yellow	Black	H. W. Htg Sup
Hot Water Heating Return		Yellow	Black	H. W. Htg Ret
Gravity Condensate Return		Yellow	Black	Gravity Cond Ret
Pumped Condensate Return		Yellow	Black	Pumped Cond Ret
Vacuum Condensate Return		Yellow	Black	Vac Cond Ret
Fuel Oil - Grade		Green	White	Fuel Oil-Grade ____*
Boiler Water Sampling		Yellow	Black	Sample
Chemical Feed		Yellow	Black	Chem Feed
Continuous Blow-Down		Yellow	Black	Cont. B D
Pumped Condensate		Black		Pump Cond
Pump Recirculating		Yellow	Black	Pump-Recirc.
Vent Line		Yellow	Black	Vent
Alkali		Yellow	Black	Alk
Bleach		Yellow	Black	Bleach
Detergent		Yellow	Black	Det
Liquid Supply		Yellow	Black	Liq Sup
Reuse Water		Yellow	Black	Reuse Wtr
Cold Water (Domestic)	White	Green	White	C.W. Dom
Hot Water (Domestic)				
Supply	White	Yellow	Black	H.W. Dom
Return	White	Yellow	Black	H.W. Dom Ret
Tempered Water	White	Yellow	Black	Temp. Wtr
Ice Water				
Supply	White	Green	White	Ice Wtr
Return	White	Green	White	Ice Wtr Ret
Reagent Grade Water		Green	White	RG

Reverse Osmosis	Green	White	RO
Sanitary Waste	Green	White	San Waste
Sanitary Vent	Green	White	San Vent
Storm Drainage	Green	White	St Drain
Pump Drainage	Green	White	Pump Disch
Chemical Resistant Pipe			
Waste	Yellow	Black	Acid Waste
Vent	Yellow	Black	Acid Vent
Atmospheric Vent	Green	White	ATV
Silver Recovery	Green	White	Silver Rec
Oral Evacuation	Green	White	Oral Evac
Fuel Gas	Yellow	Black	Gas
Fire Protection Water			
Sprinkler	Red	White	Auto Spr
Standpipe	Red	White	Stand
Sprinkler	Red	White	Drain

Hot Water Supply Domestic/Solar Water	H.W. Sup Dom/SW
Hot Water Return Domestic/Solar Water	H.W. Ret Dom/SW

7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6100 mm (20 foot) intervals in between. Use labels with yellow background with black border and words Danger High Voltage Class, 5000, 15000 OR 25000.
8. See Sections for methods of identification, legends, and abbreviations of the following:
  - a. Regular compressed air lines: Section 22 15 00, GENERAL SERVICE COMPRESSED-AIR SYSTEMS.
  - b. Dental compressed air lines: Section 22 61 13.74, DENTAL COMPRESSED-AIR PIPING / Section 22 61 19.74, DENTAL COMPRESSED-AIR EQUIPMENT.
  - c. Laboratory gas and vacuum lines: Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.
  - d. Oral evacuation lines: Section 22 62 19.74, DENTAL VACUUM AND EVACUATION EQUIPMENT.
  - e. Medical Gases and vacuum lines: Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.



f. Conduits containing high voltage feeders over 600 volts: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS / Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS / Section 28 05 33, RACEWAYS AND BOXES FOR ELECTRONIC SAFETY AND SECURITY.

B. Fire and Smoke Partitions:

1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 64 mm (2 1/2 inches) high.
2. Stenciled message: "SMOKE PARTITION" or, "FIRE PARTITION" as applicable.
3. Locate not more than 6100 mm (20 feet) on center on corridor sides of partitions, and with a least one message per room on room side of partition.
4. Use semigloss paint of color that contrasts with color of substrate.

C. Identify columns in pipe basements and interstitial space:

1. Apply stenciled number and letters to correspond with grid numbering and lettering shown.
2. Paint numbers and letters 100 mm (4 inches) high, locate 450 mm (18 inches) below overhead structural slab.
3. Apply on four sides of interior columns and on inside face only of exterior wall columns.
4. Color:
  - a. Use black on concrete columns.
  - b. Use white or contrasting color on steel columns.

**3.14 PROTECTION CLEAN UP, AND TOUCH-UP**

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

- - - E N D - - -

**APPENDIX**

Coordinate the following abbreviations used in Section 09 91 00, PAINTING, with other Sections, especially Section 09 06 00, SCHEDULE FOR FINISHES and other COATING SECTIONS listed. Use the same abbreviation and terms consistently.

Paint or coating    Abbreviation

Acrylic Emulsion    AE (MPI 10 - flat/MPI 11 - semigloss/MPI 119 - gloss)

Alkyd Flat    Ak (MPI 49)

Alkyd Gloss EnamelG (MPI 48) Alkyd  
Semigloss Enamel SG (MPI 47) Aluminum  
Paint AP (MPI 1)  
Cementitious PaintCEP (TT-P-1411)  
Exterior Latex EL??(MPI 10 / 11 / 119)??  
Exterior Oil EO (MPI 9 - gloss/MPI 8 - flat/MPI 94 - semigloss)  
Epoxy Coating EC (MPI 77 - walls, floors/MPI 108 - CMU, concrete)  
Fire Retardant Paint FR (MPI 67)  
Fire Retardant Coating (Clear) FC (MPI 66, intumescent type)  
Floor Enamel FE (MPI 27 - gloss/MPI 59 - eggshell)  
Heat Resistant Paint HR (MPI 22)  
Latex Emulsion LE (MPI 53, flat/MPI 52, eggshell/MPI 54, semigloss/MPI  
114, gloss Level 6  
Latex Flat LF (MPI 138)  
Latex Gloss LG (MPI 114)  
Latex Semigloss SG (MPI 141)  
Latex Low Luster LL (MPI 139)  
Plastic Floor Coating PL  
Polyurethane Varnish PV (MPI 31 - gloss/MPI 71 - flat)  
Rubber PaintRF (CID-A-A-3120 - Paint for Swimming Pools (RF)). Water  
Paint, Cement WPC (CID-A-A-1555 - Water Paint, Powder). Wood  
Stain WS (MPI 90)

Verify abbreviations used in the following coating sections:

Section 09 96 59, HIGH-BUILD GLAZED COATINGS GC  
Section 09 94 19, MULTICOLOR INTERIOR FINISHING MC

- - - E N D - - -

SECTION 13 05 41  
SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

- A. Provide seismic restraint in accordance with the requirements of this section in order to maintain the integrity of nonstructural components of the building so that they remain safe and functional in case of seismic event.
- B. Definitions: Non-structural building components are components or systems that are not part of the building's structural system whether inside or outside, above or below grade. Non-structural components of buildings include:
  - 1. Architectural Elements: Facades that are not part of the structural system and its shear resistant elements; cornices and other architectural projections and parapets that do not function structurally; glazing; nonbearing partitions; suspended ceilings; stairs isolated from the basic structure; cabinets; bookshelves; medical equipment; and storage racks.
  - 2. Electrical Elements: Power and lighting systems; substations; switchgear and switchboards; auxiliary engine-generator sets; transfer switches; motor control centers; motor generators; selector and controller panels; fire protection and alarm systems; special life support systems; and telephone and communication systems.
  - 3. Mechanical Elements: Heating, ventilating, and air-conditioning systems; medical gas systems; plumbing systems; sprinkler systems; pneumatic systems; boiler equipment and components.
  - 4. Transportation Elements: Mechanical, electrical and structural elements for transport systems, i.e., elevators and dumbwaiters, including hoisting equipment and counterweights.

**1.2 RELATED WORK:**

- A. Section No.23 31 00 HVAC Ducts and Casings

**1.3 QUALITY CONTROL:**

- A. Shop-Drawing Preparation:
  - 1. Have seismic-force-restraint shop drawings and calculations prepared by a professional structural engineer experienced in the area of

seismic force restraints. The professional structural engineer shall be registered in the state where the project is located.

2. Submit design tables and information used for the design-force levels, stamped and signed by a professional structural engineer registered in the State where project is located.

B. Coordination:

1. Do not install seismic restraints until seismic restraint submittals are approved by the Resident Engineer.
2. Coordinate and install trapezes or other multi-pipe hanger systems prior to pipe installation.

**1.4 SUBMITTALS:**

A. Submit a coordinated set of equipment anchorage drawings prior to installation including:

1. Description, layout, and location of items to be anchored or braced with anchorage or brace points noted and dimensioned.
2. Details of anchorage or bracing at large scale with all members, parts brackets shown, together with all connections, bolts, welds etc. clearly identified and specified.
3. Numerical value of design seismic brace loads.
4. For expansion bolts, include design load and capacity if different from those specified.

B. Submit prior to installation, a coordinated set of bracing drawings for seismic protection of piping, with data identifying the various support-to-structure connections and seismic bracing structural connections, include:

1. Single-line piping diagrams on a floor-by-floor basis. Show all suspended piping for a given floor on the same plain.
2. Type of pipe (Copper, steel, cast iron, insulated, non-insulated, etc.).
3. Pipe contents.
4. Structural framing.
5. Location of all gravity load pipe supports and spacing requirements.
6. Numerical value of gravity load reactions.
7. Location of all seismic bracing.
8. Numerical value of applied seismic brace loads.
9. Type of connection (Vertical support, vertical support with seismic brace etc.).

- ### 1.5 APPLICABLE PUBLICATIONS:

- BID DOCUMENTS

- A325-07.....Standard Specification for Structural Bolts,  
Steel, Heat Treated, 120/105 ksi Minimum  
Tensile Strength.
- A325M-05.....Standard Specification for High-Strength Bolts  
for Structural Steel Joints [Metric].
- A490-06.....Standard Specification for Heat-Treated Steel  
Structural Bolts, 150 ksi Minimum Tensile  
Strength.
- A490M (REV A-04).....Standard Specification for High-Strength Steel  
Bolts, Classes 10.9 and 10.9.3, for Structural  
Steel Joints [Metric].
- A500/A500M-07.....Standard Specification for Cold-Formed Welded  
and Seamless Carbon Steel Structural Tubing in  
Rounds and Shapes.
- A501-07.....Specification for Hot-Formed Welded and  
Seamless Carbon Steel Structural Tubing.
- A615/A615M-07.....Standard Specification for Deformed and Plain  
Billet-Steel Bars for Concrete  
Reinforcement.
- A992/A992M (REV A-06)...Standard Specification for Steel for Structural  
Shapes for Use in Building Framing.
- A996/A996M (REV A-06)...Standard Specification for Rail-Steel and Axel-  
Steel Deformed Bars for Concrete  
Reinforcement.
- E488-96(R2003).....Standard Test Method for Strength of Anchors in  
Concrete and Masonry Elements.
- E. International Building Code (IBC) 2006 Edition.
- F. VA Seismic Design Requirements, H-18-8, February 2011.
- G. National Uniform Seismic Installation Guidelines (NUSIG).
- H. Sheet Metal and Air Conditioning Contractors National Association  
(SMACNA):  
Seismic Restraint Manual - Guidelines for Mechanical Systems, 2008  
3rd Edition.

**1.6 REGULATORY REQUIREMENT:**

- A. IBC2006.
- B. Exceptions: The seismic restraint of the following items may be  
omitted:

1. Equipment weighing less than 400 pounds, which is supported directly on the floor or roof.
2. Equipment weighing less than 20 pounds, which is suspended from the roof or floor or hung from a wall.
3. Gas and medical piping less than 2 ½ inches inside diameter.
4. Piping in boiler plants and equipment rooms less than 1 ¼ inches inside diameter.
5. All other piping less than 2 ½ inches inside diameter, except for automatic fire suppression systems.
6. All piping suspended by individual hangers, 12 inches or less in length from the top of pipe to the bottom of the support for the hanger.
7. All electrical conduits, less than 2 ½ inches inside diameter.
8. All rectangular air handling ducts less than six square feet in cross sectional area.
9. All round air handling ducts less than 28 inches in diameter.
10. All ducts suspended by hangers 12 inches or less in length from the top of the duct to the bottom of support for the hanger.

## **PART 2 - PRODUCTS**

### **2.1 STEEL:**

- A. Structural Steel: ASTM A36.
- B. Structural Tubing: ASTM A500, Grade B.
- C. Structural Tubing: ASTM A501.
- D. Steel Pipe: ASTM A53/A53M, Grade B.
- E. Bolts & Nuts: ASTM A325.

### **2.2 CAST-IN-PLACE CONCRETE:**

- A. Concrete: 28 day strength,  $f'c = 30$  MPa (4,000 psi)
- B. Reinforcing Steel: ASTM A615/615M or ASTM A996/A996M deformed.

## **PART 3 - EXECUTION**

### **3.1 CONSTRUCTION, GENERAL:**

- A. Provide equipment supports and anchoring devices to withstand the seismic design forces, so that when seismic design forces are applied, the equipment cannot displace, overturn, or become inoperable.
- B. Provide anchorages in conformance with recommendations of the equipment manufacturer and as shown on approved shop drawings and calculations.
- C. Construct seismic restraints and anchorage to allow for thermal expansion.
- D. Testing Before Final Inspection:

1. Test 10-percent of anchors in masonry and concrete per ASTM E488, and ACI 355.2 to determine that they meet the required load capacity. If any anchor fails to meet the required load, test the next 20 consecutive anchors, which are required to have zero failure, before resuming the 10-percent testing frequency.
2. Before scheduling Final Inspection, submit a report on this testing indicating the number and location of testing, and what anchor-loads were obtained.

### **3.2 EQUIPMENT RESTRAINT AND BRACING:**

- A. See drawings for equipment to be restrained or braced.

### **3.3 MECHANICAL DUCTWORK AND PIPING; BOILER PLANT STACKS AND BREACHING; ELECTRICAL BUSWAYS, CONDUITS, AND CABLE TRAYS; AND TELECOMMUNICATION WIRES AND CABLE TRAYS**

- A. Support and brace mechanical ductwork and piping; electrical busways, conduits and cable trays; and telecommunication wires and cable trays including boiler plant stacks and breeching to resist directional forces (lateral, longitudinal and vertical).
- B. Brace duct and breeching branches with a minimum of 1 brace per branch.
- D. Provide supports and anchoring so that, upon application of seismic forces, piping remains fully connected as operable systems which will not displace sufficiently to damage adjacent or connecting equipment, or building members.
- E. Seismic Restraint of Piping:
  1. Design criteria:
    - a. Piping resiliently supported: Restrain to support 120 -percent of the weight of the systems and components and contents.
    - b. Piping not resiliently supported: Restrain to support 60 -percent of the weight of the system components and contents.
- F. Piping Connections: Provide flexible connections where pipes connect to equipment. Make the connections capable of accommodating relative differential movements between the pipe and equipment under conditions of earthquake shaking.

### **3.4 PARTITIONS**

- A. In buildings with flexible structural frames, anchor partitions to only structural element, such as a floor slab, and separate such partition by a physical gap from all other structural elements.



- B. Properly anchor masonry walls to the structure for restraint, so as to carry lateral loads imposed due to earthquake along with their own weight and other lateral forces.

### **3.5 CEILINGS AND LIGHTING FIXTURES**

- A. At regular intervals, laterally brace suspended ceilings against lateral and vertical movements, and provide with a physical separation at the walls.
- B. Independently support and laterally brace all lighting fixtures. Refer to applicable portion of lighting specification, Section 26 51 00, INTERIOR LIGHTING.

### **3.6 FACADES AND GLAZING**

- A. Do not install concrete masonry unit filler walls in a manner that can restrain the lateral deflection of the building frame. Provide a gap with adequately sized resilient filler to separate the structural frame from the non-structural filler wall.
- B. Tie brick veneers to a separate wall that is independent of the steel frame as shown on construction drawings to ensure strength against applicable seismic forces at the project location.
- C. Install attachments to structure for all façade materials as shown on construction drawings to ensure strength against applicable seismic forces at the project location.

### **3.7 STORAGE RACKS, CABINETS, AND BOOKCASES**

- A. Install storage racks to withstand earthquake forces and anchored to the floor or laterally braced from the top to the structural elements.
- B. Anchor medical supply cabinets to the floor or walls and equip them with properly engaged, lockable latches.
- C. Anchor filing cabinets that are more than 2 drawers high to the floor or walls, and equip all drawers with properly engaged, lockable latches.
- D. Anchor bookcases that are more than 30 inches high to the floor or walls, and equip any doors with properly engaged, lockable latches.

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SECTION 21 05 11  
COMMON WORK RESULTS FOR FIRE SUPPRESSION

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 21.
- B. Definitions:
  - 1. Exposed: Piping and equipment exposed to view in finished rooms.
  - 2. Option or optional: Contractor's choice of an alternate material or method.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Concrete and Grout: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- D. Section 05 50 00, METAL FABRICATIONS.
- E. Section 07 84 00, FIRESTOPPING.
- F. Flashing for Wall and Roof Penetrations: Section 07 60 00, FLASHING AND SHEET METAL.
- G. Section 07 92 00, JOINT SEALANTS.
- H. Section 09 91 00, PAINTING.

**1.3 QUALITY ASSURANCE**

- A. Products Criteria:
  - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. See other specification sections for any exceptions.
  - 2. Equipment Service: Products shall be supported by a service organization which maintains a complete inventory of repair parts and is located reasonably close to the site.
  - 3. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
  - 4. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
  - 5. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.

6. Asbestos products or equipment or materials containing asbestos shall not be used.

B. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COTR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.

C. Guaranty: In GENERAL CONDITIONS.

D. Supports for sprinkler piping shall be in conformance with NFPA 13.

#### **1.4 SUBMITTALS**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.

1. Equipment and materials identification.

2. Fire-stopping materials.

3. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.

4. Wall, floor, and ceiling plates.

C. Coordination Drawings: Provide detailed layout drawings of all piping systems. Provide details of the following.

1. Mechanical equipment rooms.

2. Interstitial space.

3. Hangers, inserts, supports, and bracing.

4. Pipe sleeves.

5. Equipment penetrations of floors, walls, ceilings, or roofs.

D. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.

2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment.

#### **1.5 APPLICABLE PUBLICATIONS**

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. American Society for Testing and Materials (ASTM):  
A36/A36M-2001.....Carbon Structural Steel  
A575-96.....Steel Bars, Carbon, Merchant Quality, M-Grades R  
(2002)  
E84-2003.....Standard Test Method for Burning Characteristics  
of Building Materials  
E119-2000.....Standard Test Method for Fire Tests of Building  
Construction and Materials
- C. National Fire Protection Association (NFPA):  
90A-96.....Installation of Air Conditioning and Ventilating  
Systems  
101-97.....Life Safety Code

## **PART 2 - PRODUCTS**

### **2.1 LIFTING ATTACHMENTS**

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

### **2.2 EQUIPMENT AND MATERIALS IDENTIFICATION**

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
- C. Valve Tags and Lists:
1. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.

### **2.3 FIRESTOPPING**

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping.

### **2.4 GALVANIZED REPAIR COMPOUND**

Mil. Spec. DOD-P-21035B, paint form.

## 2.5 PIPE PENETRATIONS

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from this requirement must receive prior approval of COTR.
- C. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- D. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.
- E. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- F. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- G. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

## 2.6 TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the COTR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

## 2.7 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Use also where insulation ends on exposed water supply pipe drop from overhead. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Coordinate location of piping, sleeves, inserts, hangers, and equipment. Locate piping, sleeves, inserts, hangers, and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Protection and Cleaning:
  - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COTR. Damaged or defective items in the opinion of the COTR, shall be replaced.
  - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly exposed materials and equipment.
- C. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- D. Install gages, valves, and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- E. Work in Existing Building:
  - 1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).

2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
  3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the COTR. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the COTR for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After COTR's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.
- F. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.
- G. Inaccessible Equipment:
1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
  2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

### 3.2 LUBRICATION

Field check and lubricate equipment requiring lubrication prior to initial operation.

### 3.3 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

### 3.4 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COTR.

- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

**3.5 INSTRUCTIONS TO VA PERSONNEL**

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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**SECTION 21 13 13**  
**WET-PIPE SPRINKLER SYSTEMS**

**PART 1 - GENERAL**

**1.1 SCOPE OF WORK**

- A. Design, installation and testing shall be in accordance with NFPA 13 except for specified exceptions.
- B. Modification of the existing sprinkler system as indicated on the drawings and as further required by these specifications.

**1.2 RELATED WORK**

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Section 07 84 00, FIRESTOPPING, Treatment of penetrations through rated enclosures.
- C. Section 09 91 00, PAINTING.
- D. Section 21 05 11 COMMON WORK RESULTS FOR FIRE SUPPRESSION

**1.3 QUALITY ASSURANCE**

- A. Installer Reliability: The installer shall possess a valid State of Pennsylvania fire sprinkler contractor's license. The installer shall have been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.
- B. Materials and Equipment: All equipment and devices shall be of a make and type listed by UL and approved by FM, or other nationally recognized testing laboratory for the specific purpose for which it is used. All materials, devices, and equipment shall be approved by the VA.
- C. Submittals: Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Prepare detailed working drawings that are signed by a NICET Level III or Level IV Sprinkler Technician or stamped by a Registered Professional Engineer practicing in the field of Fire Protection Engineering. As Government review is for technical adequacy only, the installer remains responsible for correcting any conflicts with other trades and building construction that arise during installation. Partial submittals will not be accepted. Material submittals shall be approved prior to the purchase or delivery to the job site. Suitably bind submittals in notebooks or binders and provide index referencing the appropriate specification section. Submittals shall include, but not be limited to, the following:
  - 1. Qualifications:
    - a. Provide a copy of the installing contractor's fire sprinkler and state contractor's license.

- b. Provide a copy of the NICET certification for the NICET Level III or Level IV Sprinkler Technician who prepared and signed the detailed working drawings unless the drawings are stamped by a Registered Professional Engineer practicing in the field of Fire Protection Engineering.
2. Drawings: Submit detailed 1:100 (1/8 inch) scale (minimum) working drawings conforming to NFPA 13. Include a site plan showing the piping to the water supply test location.
3. Manufacturers Data Sheets:
  - a. For backflow preventers, provide flow test curves from UL, FM, or the Foundation for Hydraulic Research and Cross-Connection Control to verify pressure loss calculations.
  - b. Provide for materials and equipment proposed for use on the system. Include listing information and installation instructions in data sheets. Where data sheet describes items in addition to that item being submitted, clearly identify proposed item on the sheet.
4. Calculation Sheets: Submit hydraulic calculation sheets in tabular form conforming to the requirements and recommendations of NFPA 13.
5. Final Document Submittals: Provide as-built drawings, testing and maintenance instructions in accordance with the requirements in Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

Submittals shall include, but not be limited to, the following:

  - a. One complete set of reproducible as-built drawings showing the installed system with the specific interconnections between the waterflow switch or pressure switch and the fire alarm equipment.
  - b. Material and Testing Certificate: Upon completion of the sprinkler system installation or any partial section of the system, including testing and flushing, provide a copy of a completed Material and Testing Certificate as indicated in NFPA 13.
  - c. Certificates shall document all parts of the installation.
- D. Design Basis Information: Provide design, materials, equipment, installation, inspection, and testing of the automatic sprinkler system in accordance with the requirements of NFPA 13. Recommendations in appendices shall be treated as requirements.
  1. Perform hydraulic calculations in accordance with NFPA 13 utilizing the Area/Density method. Do not restrict design area reductions permitted for using quick response sprinklers throughout by the required use of standard response sprinklers in the areas identified in this section.

2. Sprinkler Protection: To determining spacing and sizing, apply the following coverage classifications:
  - a. Light Hazard Occupancies: Patient care, treatment, and customary access areas.
  - b. Ordinary Hazard Group 1 Occupancies: Mechanical Equipment Rooms.
  - c. Ordinary Hazard Group 2 Occupancies: Storage rooms, storage areas, boiler plants.
  - d. Request clarification from the Government for any hazard classification not identified.
3. Hydraulic Calculations: Calculated demand including hose stream requirements shall fall no less than 10 percent below the available water supply curve.

#### 1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):  
13-2010.....Installation of Sprinkler Systems  
101-2009.....Safety to Life from Fire in Buildings and  
Structures (Life Safety Code)  
170-2009.....Fire Safety Symbols
- C. Underwriters Laboratories, Inc. (UL):  
Fire Protection Equipment Directory - 2011
- D. Factory Mutual Engineering Corporation (FM):  
Approval Guide - 2007
- E. Uniform Building Code - 1997
- F. Foundation for Cross-Connection Control and Hydraulic Research-2005

## PART 2 PRODUCTS

### 2.1 PIPING & FITTINGS

- A. Sprinkler systems in accordance with NFPA 13. Use nonferrous piping in MRI Scanning Rooms.

### 2.2 VALVES

- A. Valves in accordance with NFPA 13.
- B. Do not use quarter turn ball valves for 50 mm (2 inch) or larger drain valves.
- C. The wet system control valve shall be a listed indicating type valve. Control valve shall be UL Listed and FM Approved for fire protection

**ADD/REPLACE MECHANICAL SYSTEMS****SEPTEMBER 26, 2011**

installations. System control valve shall be rated for normal system pressure but in no case less than 175 PSI. (No Substitutions Allowed).

**2.3 SPRINKLERS**

- A. All sprinklers except "institutional" type sprinklers shall be FM approved. Provide quick response sprinklers in all areas, except where specifically prohibited by their listing or approval.
1. Machine rooms: Standard response sprinklers.
  2. In generator rooms: Standard response sprinklers. (Note: Provide 'cages' to protect sprinkler heads from breakage/damage when the elevation of the head is less than 7 feet 6 inches above finished floor (mechanical rooms, janitor closets, etc)).
- B. Temperature Ratings: In accordance with NFPA 13, except as follows:
1. Sprinklers in elevator shafts, elevator pits, and elevator machine rooms: Intermediate temperature rated.
  2. Sprinklers in Generator Rooms: High temperature rated.

**2.4 GAUGES**

Provide gauges as required by NFPA 13.

**2.5 PIPE HANGERS AND SUPPORTS**

Supports, hangers, etc., of an approved pattern placement to conform to NFPA 13. System piping shall be substantially supported to the building structure. The installation of hangers and supports shall adhere to the requirements set forth in NFPA 13, Standard for Installation of Sprinkler Systems. Materials used in the installation or construction of hangers and supports shall be listed and approved for such application. Hangers or supports not specifically listed for service shall be designed and bear the seal of a professional engineer.

**2.6 WALL, FLOOR AND CEILING PLATES**

Provide chrome plated steel escutcheon plates for exposed piping passing through walls, floors or ceilings.

**2.7 ANTIFREEZE SOLUTION**

Antifreeze solution shall be compatible with potable water supply in accordance with NFPA 13.

**PART 3 - EXECUTION****3.1 INSTALLATION**

- A. Installation shall be accomplished by the licensed contractor. Provide a qualified technician, experienced in the installation and operation of the type of system being installed, to supervise the installation and testing of the system.

- B. Installation of Piping: Accurately cut pipe to measurements established by the installer and work into place without springing or forcing. In any situation where bending of the pipe is required, use a standard pipe-bending template. Install concealed piping in spaces that have finished ceilings. Where ceiling mounted equipment exists, such as in operating and radiology rooms, install sprinklers so as not to obstruct the movement or operation of the equipment. Sidewall heads may need to be utilized. Locate piping in stairways as near to the ceiling as possible to prevent tampering by unauthorized personnel, and to provide a minimum headroom clearance of 2250 mm (seven feet six inches). To prevent an obstruction to egress, provide piping clearances in accordance with NFPA 101.
- C. Welding: Conform to the requirements and recommendations of NFPA 13.
- D. Drains: Pipe drains to discharge at safe points outside of the building or to sight cones attached to drains of adequate size to readily carry the full flow from each drain under maximum pressure. Do not provide a direct drain connection to sewer system or discharge into sinks. Install drips and drains where necessary and required by NFPA 13.
- E. Inspector's Test Connection: Install and supply in conformance with NFPA 13, locate in a secured area, and discharge to the exterior of the building.
- F. Sleeves: Provide for pipes passing through masonry or concrete. Provide space between the pipe and the sleeve in accordance with NFPA 13. Seal this space with a UL Listed through penetration fire stop material in accordance with Section 07 84 00, FIRESTOPPING. Where core drilling is used in lieu of sleeves, also seal space. Seal penetrations of walls, floors and ceilings of other types of construction, in accordance with Section 07 84 00, FIRESTOPPING.
- G. Firestopping shall comply with Section 07 84 00, FIRESTOPPING.
- H. Repairs: Repair damage to the building or equipment resulting from the installation of the sprinkler system by the installer at no additional expense to the Government.
- I. Interruption of Service: There shall be no interruption of the existing sprinkler protection, water, electric, or fire alarm services without prior permission of the Contracting Officer. Contractor shall develop an interim fire protection program where interruptions involve in occupied spaces. Request in writing at least one week prior to the planned interruption.

**3.2 INSPECTION AND TEST**

- A. Preliminary Testing: Flush newly installed systems prior to performing hydrostatic tests in order to remove any debris which may have been left as well as ensuring piping is unobstructed. Hydrostatically test system, as specified in NFPA 13, in the presence of the Contracting Officers Technical Representative (COTR) or his designated representative.
- B. Final Inspection and Testing: Subject system to tests in accordance with NFPA 13, and when all necessary corrections have been accomplished, advise COTR/COTR to schedule a final inspection and test. Connection to the fire alarm system shall have been in service for at least ten days prior to the final inspection, with adjustments made to prevent false alarms. Furnish all instruments, labor and materials required for the tests and provide the services of the installation foreman or other competent representative of the installer to perform the tests. Correct deficiencies and retest system as necessary, prior to the final acceptance. Include the operation of all features of the systems under normal operations in test.

**3.3 INSTRUCTIONS**

Furnish the services of a competent instructor for not less than two hours for instructing personnel in the operation and maintenance of the system, on the dates requested by the COTR/COTR.

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**SECTION 22 05 11  
COMMON WORK RESULTS FOR PLUMBING**

**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. The requirements of this Section shall apply to all sections of Division 22.
- B. Definitions:
  - 1. Exposed: Piping and equipment exposed to view in finished rooms.
  - 2. Option or optional: Contractor's choice of an alternate material or method.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 03 30 00, CAST-IN-PLACE CONCRETE: Concrete and Grout.
- D. Section 05 50 00, METAL FABRICATIONS.
- E. Section 07 84 00, FIRESTOPPING.
- F. Section 07 92 00, JOINT SEALANTS.
- G. Section 09 91 00, PAINTING.
- H. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

**1.3 QUALITY ASSURANCE**

- A. Products Criteria:
  - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years.
  - 2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 160 km (100 miles) of the project. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the

- project): pumps, critical instrumentation, computer workstation and programming shall be submitted for project record and inserted into the operations and maintenance manual.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
  4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the Resident Engineer (RE)/Contracting Officers Technical Representative (COTR).
  5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
  6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
  7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
  8. Asbestos products or equipment or materials containing asbestos shall not be used.
- B. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
  2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
  3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.



4. All welds shall be stamped according to the provisions of the American Welding Society.
- C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Resident Engineer prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- D. Execution (Installation, Construction) Quality:
  1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract drawings and specifications shall be referred to the RE/COTR for resolution. Written hard copies or computer files of manufacturer's installation instructions shall be provided to the RE/COTR at least two weeks prior to commencing installation of any item.
  2. Complete layout drawings shall be required by Paragraph, SUBMITTALS. Construction work shall not start on any system until the layout drawings have been approved.
- E. Guaranty: Warranty of Construction, FAR clause 52.246-21.
- F. Plumbing Systems: IPC, International Plumbing Code.

#### **1.4 SUBMITTALS**

- A. Submittals shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.
- C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment

have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

- F. Upon request by Government, lists of previous installations for selected items of equipment shall be provided. Contact persons who will serve as references, with telephone numbers and e-mail addresses shall be submitted with the references.
- G. Manufacturer's Literature and Data: Manufacturer's literature shall be submitted under the pertinent section rather than under this section.
  - 1. Equipment and materials identification.
  - 2. Fire stopping materials.
  - 3. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
- H. Coordination Drawings: Complete consolidated and coordinated layout drawings shall be submitted for all new systems, and for existing systems that are in the same areas. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed location and adequate clearance for all equipment, piping, pumps, valves and other items. All valves, trap primer valves, water hammer arrestors, strainers, and equipment requiring service shall be provided with an access door sized for the complete removal of plumbing device, component, or equipment. Equipment foundations shall not be installed until equipment or piping until layout drawings have been approved. Detailed layout drawings shall be provided for all piping systems. In addition, details of the following shall be provided.
  - 1. Mechanical equipment rooms.
  - 2. Interstitial space.
  - 3. Hangers, inserts, supports, and bracing.
  - 4. Pipe sleeves.
  - 5. Equipment penetrations of floors, walls, ceilings, or roofs.
- I. Maintenance Data and Operating Instructions:
  - 1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.

2. Listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment shall be provided.

#### **1.5 DELIVERY, STORAGE AND HANDLING**

##### **A. Protection of Equipment:**

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Damaged equipment shall be replaced with an identical unit as determined and directed by the RE/COTR. Such replacement shall be at no additional cost to the Government.
3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

##### **B. Cleanliness of Piping and Equipment Systems:**

1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

#### **1.6 APPLICABLE PUBLICATIONS**

- ##### **A.**
- The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

##### **B. American Society for Testing and Materials (ASTM):**

A36/A36M-2008.....Standard Specification for Carbon Structural Steel

A575-96 (R 2007).....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades R (2002)

C. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:

SP-58-02.....Pipe Hangers and Supports-Materials, Design and  
Manufacture

SP 69-2003 (R 2004).....Pipe Hangers and Supports-Selection and  
Application

D. International Code Council, (ICC):

IBC-06, (R 2007).....International Building Code

## **PART 2 - PRODUCTS**

### **2.1 FACTORY-ASSEMBLED PRODUCTS**

A. STANDARDIZATION OF COMPONENTS SHALL BE MAXIMIZED TO REDUCE SPARE PART requirements.

B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.

1. All components of an assembled unit need not be products of same manufacturer.

2. Constituent parts that are alike shall be products of a single manufacturer.

3. Components shall be compatible with each other and with the total assembly for intended service.

4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.

D. Major items of equipment, which serve the same function, shall be the same make and model

### **2.2 COMPATIBILITY OF RELATED EQUIPMENT**

A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

### **2.3 EQUIPMENT AND MATERIALS IDENTIFICATION**

A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings, or shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.

B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING shall be permanently fastened to the equipment. Unit components such as water heaters, tanks, coils, filters, fans, etc. shall be identified.

C. Valve Tags and Lists:

1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).
2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage, 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.

**2.4 FIRE STOPPING**

A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for pipe insulation.

**2.5 GALVANIZED REPAIR COMPOUND**

A. Mil. Spec. DOD-P-21035B, paint.

**2.6 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS**

A. In lieu of the paragraph which follows, suspended equipment support and restraints may be designed and installed in accordance with the International Building Code (IBC), latest edition, and SECTION 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS. Submittals based on the International Building Code (IBC), latest edition, SECTION 13 05 41 requirements, or the following paragraphs of this Section shall be stamped and signed by a professional engineer registered in a state where the project is located. The Support system of suspended equipment over 227 kg (500 pounds) shall be submitted for approval of the Resident Engineer in all cases. See these specifications for lateral force design requirements.

B. Type Numbers Specified: MSS SP-58. For selection and application refer to MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.

C. For Attachment to Concrete Construction:

1. Concrete insert: Type 18, MSS SP-58.

2. Self-drilling expansion shields and machine bolt expansion anchors:  
Permitted in concrete not less than 102 mm (4 inches) thick when approved by the Resident Engineer for each job condition.
3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (4 inches) thick when approved by the Resident Engineer for each job condition.
- D. For Attachment to Steel Construction: MSS SP-58.
  1. Welded attachment: Type 22.
  2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8-inch) outside diameter.
- E. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- F. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Trapeze hangers are not permitted for steam supply and condensate piping.
  1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
  2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13 mm (1/2-inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.
- G. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.
  1. General Types (MSS SP-58):
    - a. Standard clevis hanger: Type 1; provide locknut.
    - b. Riser clamps: Type 8.
    - c. Wall brackets: Types 31, 32 or 33.
    - d. Roller supports: Type 41, 43, 44 and 46.

- e. Saddle support: Type 36, 37 or 38.
- f. Turnbuckle: Types 13 or 15.
- g. U-bolt clamp: Type 24.
- h. Copper Tube:
  - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with isolation tape to prevent electrolysis.
  - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
  - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
  - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
- 2. Plumbing Piping (Other Than General Types):
  - a. Horizontal piping: Type 1, 5, 7, 9, and 10.
  - b. Chrome plated piping: Chrome plated supports.
  - c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.
  - d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gage) minimum.
- H. Pre-insulated Calcium Silicate Shields:
  - 1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
  - 2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
  - 3. Shield thickness shall match the pipe insulation.
  - 4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
    - a. Shields for supporting cold water shall have insulation that extends a minimum of one inch past the sheet metal.
    - b. The insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields shall have one or more of the following

features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.

5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

## 2.7 PIPE PENETRATIONS

- A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.
- B. Pipe penetration sleeve materials shall comply with all fire stopping requirements for each penetration.
- C. To prevent accidental liquid spills from passing to a lower level, provide the following:
  1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
  2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
  3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- D. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of Resident Engineer.
- E. Sheet metal, plastic, or moisture resistant fiber sleeves shall be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- F. Cast iron or zinc coated pipe sleeves shall be provided for pipe passing through exterior walls below grade. The space between the sleeve and pipe shall be made watertight with a modular or link rubber seal. The link seal shall be applied at both ends of the sleeve.
- G. Galvanized steel or an alternate black iron pipe with asphalt coating sleeves shall be for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. A galvanized steel Sleeve shall be provided for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, sleeves shall be connected with a floor plate.
- H. Sleeve clearance through floors, walls, partitions, and beam flanges shall be 25 mm (1 inch) greater in diameter than external diameter of



pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus 25 mm (1 inch) in diameter. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

- I. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

## **2.8 TOOLS AND LUBRICANTS**

- A. Furnish, and turn over to the Resident Engineer, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

## **2.9 ASBESTOS**

Materials containing asbestos are not permitted.

## **PART 3 - EXECUTION**

### **3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING**

- A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.
- Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and access provisions that are shown on the drawings shall not be changed nor reduced.
- C. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
1. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer

- type drill will not be allowed, except as permitted by RE/COTR where working area space is limited.
2. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by RE/COTR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to RE/COTR for approval.
  3. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.
- F. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- G. Protection and Cleaning:
1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Resident Engineer. Damaged or defective items in the opinion of the Resident Engineer, shall be replaced.
  2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- H. Concrete and Grout: Concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE. shall be used for all pad or floor mounted equipment. Gages, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Gages shall be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- I. Many plumbing systems interface with the HVAC control system. See the HVAC control points list and section 23 09 23 DIRECT DIGITAL CONTROLS FOR HVAC
- J. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
  2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.
- K. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.
- L. Inaccessible Equipment:
1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
  2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

### **3.2 TEMPORARY PIPING AND EQUIPMENT**

- A. Continuity of operation of existing facilities may require temporary installation or relocation of equipment and piping. Temporary equipment or pipe installation or relocation shall be provided to maintain continuity of operation of existing facilities.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Para. 3.1 shall apply.
- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Necessary blind flanges and caps shall be provided to seal open piping remaining in service.

### **3.3 PIPE AND EQUIPMENT SUPPORTS**

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure

that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written approval of the Resident Engineer.

- B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.
- C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work shall be provided.
- D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC), latest edition, and these specifications.
- E. Overhead Supports:
  - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
  - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
  - 3. Tubing and capillary systems shall be supported in channel troughs.

#### **3.4 PLUMBING SYSTEMS DEMOLITION**

- A. Rigging access, other than indicated on the drawings, shall be provided after approval for structural integrity by the RE/COTR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, approved protection from dust and debris shall be provided at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating plant, cleanliness and safety shall be maintained. The plant shall be kept in an operating condition. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Work shall be confined to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Dust and debris shall not be permitted to accumulate in the area to the detriment of plant operation. All flame cutting shall be performed to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. All work shall be performed in

accordance with recognized fire protection standards. Inspections will be made by personnel of the VA Medical Center, and the Contractor shall follow all directives of the RE or COTR with regard to rigging, safety, fire safety, and maintenance of operations.

- C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to RE/COTR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

### **3.5 CLEANING AND PAINTING**

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
  - 1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
  - 2. The following Material And Equipment shall NOT be painted::
    - a. Motors, controllers, control switches, and safety switches.
    - b. Control and interlock devices.
    - c. Regulators.

- d. Pressure reducing valves.
  - e. Control valves and thermostatic elements.
  - f. Lubrication devices and grease fittings.
  - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
  - h. Valve stems and rotating shafts.
  - i. Pressure gages and thermometers.
  - j. Glass.
  - k. Name plates.
- 3. Control and instrument panels shall be cleaned and damaged surfaces repaired. Touch-up painting shall be made with matching paint obtained from manufacturer or computer matched.
  - 4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
  - 5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
  - 6. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this.

### **3.6 IDENTIFICATION SIGNS**

- A. Laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, shall be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance shall be placed on factory built equipment.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

### **3.7 OPERATING AND PERFORMANCE TESTS**

- A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the Resident Engineer.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of

tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests such systems respectively during first actual seasonal use of respective systems following completion of work.

### **3.8 OPERATION AND MAINTENANCE MANUALS**

- A. Provide four bound copies. The Operations and maintenance manuals shall be delivered to RE/COTR not less than 30 days prior to completion of a phase or final inspection.
- B. All new and temporary equipment and all elements of each assembly shall be included.
- C. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.
- D. Manufacturer's installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.
- E. Set points of all interlock devices shall be listed.
- F. Trouble-shooting guide for the control system troubleshooting guide shall be inserted into the Operations and Maintenance Manual.
- G. Emergency procedures.

### **3.9 INSTRUCTIONS TO VA PERSONNEL**

Instructions shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 22 05 23  
GENERAL-DUTY VALVES FOR PLUMBING PIPING

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.

**1.2 RELATED WORK**

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
1. Valves.
  2. Backflow Preventers.
  3. All items listed in Part 2 - Products.

**1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):A536-84(R 2004)  
Standard Specification for Ductile Iron Castings
- C. American Society of Sanitary Engineering (ASSE)  
ASSE 1013-05.....Reduced Pressure Principle Backflow Preventers  
and Reduced Pressure Fire Protection Principle  
Backflow Preventers
- D. International Code Council (ICC)  
IPC-06 (R 2007).....International Plumbing Code
- E. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):  
SP-25-98.....Standard Marking System for Valves, Fittings,  
Flanges and UnionsSP-67-02a (R 2004) Butterfly  
Valve of the Single flange Type (Lug Wafer)  
SP-72-99.....Ball Valves With Flanged or Butt Welding For  
General Purpose
- SP-110-96.....Ball Valve Threaded, Socket Welding, Solder  
Joint, Grooved and Flared Ends



### 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Valves shall be prepared for shipping as follows:
  - 1. Protect internal parts against rust and corrosion.
  - 2. Protect threads, flange faces, grooves, and weld ends.
  - 3. Set angle, gate, and globe valves closed to prevent rattling.
  - 4. Set ball and plug valves open to minimize exposure of functional surfaces
  - 5. Set butterfly valves closed or slightly open.
- B. Valves shall be prepared for storage as follows:
  - 1. Maintain valve end protection.
  - 2. Store valves indoors and maintain at higher than ambient dew point temperature.

## PART 2 - PRODUCTS

### 2.1 VALVES

- A. Asbestos packing and gaskets are prohibited.
- B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.
- C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.
- D. Exposed Valves over 65 mm or DN65 (2-1/2 inches) installed at an elevation over 3.6 meters (12 feet) shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.
- E. Ball valves, pressure regulating valves, gate valves, globe valves, and plug valves used to supply potable water shall meet the requirements of NSF 61.
- F. Shut-off:
  - 1. Cold, Hot and Re-circulating Hot Water:
    - a. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-72, SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4140 kPa (600 psig). The body

material shall be Bronze ASTM B584, Alloy C844. The ends shall be solder,

- b. Less than 100 mm DN100 (4 inches): Butterfly shall have an iron body with EPDM seal and aluminum bronze disc. The butterfly valve shall meet MSS SP-67, type I standard. The butterfly valve shall have a SWP rating of 1380 kPa (200 psig). The valve design shall be lug type suitable for bidirectional dead-end service at rated pressure. The body material shall meet ASTM A 536, ductile iron.

## **2.2 BACKFLOW PREVENTERS**

- A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be ASSE 1013 listed and certified.
- B. Reduced pressure backflow preventers shall be installed in the following applications.
  - 1. Water make up to heating systems, cooling tower, chilled water system, generators, and similar equipment consuming water.
  - 2. Hose bibs and sinks w/threaded outlets.
- C. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with full port OS&Y gate valves and an integral relief monitor switch. The main body and access cover shall be epoxy coated duct iron conforming to ASTM A536 grade 4. The seat ring and check valve shall be Noryl (NSF listed). The stem shall be stainless steel conforming to ASTM A276. The seat disc elastomer shall be EPDM. The checks and the relief valve shall be accessible for maintenance without removing the device from the line. An epoxy coated wye type strainer with flanged connections shall be installed on the inlet.

## **PART 3 - EXECUTION**

### **3.1 EXAMINATION**

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.
- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.

- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

### **3.2 VALVE INSTALLATION**

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.
- C. Valves shall be installed in horizontal piping with stem at or above center of pipe
- D. Valves shall be installed in a position to allow full stem movement.

### **3.3 ADJUSTING**

- A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves shall be replaced if persistent leaking occurs.

- - E N D - - -

SECTION 22 11 00  
FACILITY WATER DISTRIBUTION

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.

**1.2 RELATED WORK**

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures  
B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.  
C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.  
D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, PIPE INSULATION.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.  
B. Manufacturer's Literature and Data:  
1. All items listed in Part 2 - Products.

**1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.  
B. American National Standards Institute (ANSI):  
American Society of Mechanical Engineers (ASME): (Copyrighted Society)  
B16.18-01 (R2005).....Cast Copper Alloy Solder-Joint Pressure Fittings ANSI/ASME  
B16.22-01 (R2005).....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings ANSI/ASME Element ANSI/ASME  
C. American Society for Testing and Materials (ASTM):  
A183-03(2009).....Carbon Steel Track Bolts and Nuts  
A536-84(2009).....Ductile Iron Castings  
B32-08.....Solder Metal  
B75-02.....Seamless Copper Tube  
B88-09.....Seamless Copper Water Tube  
B300-10.....AWWA Standard for Hypochlorites  
B301-10.....AWWA Standard for Liquid Chlorine

- B584-09a.....Copper Alloy Sand Castings for General  
Applications Revision A
- E1120-08.....Standard Specification For Liquid Chlorine
- E1229-08.....Standard Specification For Calcium Hypochlorite
- D. American Welding Society (AWS):
- A5.8/A5.8M:2004.....Filler Metals for Brazing
- E. International Plumbing Code
- International Plumbing Code - 2009
- F. American Society of Sanitary Engineers (ASSE):
- ANSI/ASSE 1018-2001.....Performance for trap seal primer valves -  
potable water supplied.

### 1.5 QUALITY ASSURANCE

- A. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and more than one year old.
- B. For mechanical pressed sealed fittings, only tools of fitting manufacture shall be used.
- C. Mechanical pressed fittings shall be installed by factory trained workers.
- D. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be by the same manufacturer as the groove components.
- E. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

## PART 2 - PRODUCTS

### 2.1 ABOVE GROUND (INTERIOR) WATER PIPING

- A. Pipe: Copper tube, ASTM B88, Type K or L, drawn..
- B. Fittings for Copper Tube:
1. Wrought copper or bronze castings conforming to ANSI B16.18 and B16.22. Unions shall be bronze, MSS SP72 & SP 110, Solder or braze joints. Use 95/5 tin and antimony for all soldered joints.
  2. Grooved fittings, 50 to 150 mm (2 to 6 inch) wrought copper ASTM B75 C12200, 125 to 150 mm (5 to 6 inch) bronze casting ASTM B584, CDA 844. Mechanical grooved couplings, ductile iron, ASTM A536 (Grade 65-45-12), or malleable iron, ASTM A47 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.

3. Mechanical press sealed fittings, 65 mm (2-1/2") in size and smaller. Fittings shall be double pressed type NSF/ANSI 61 approved and utilize EPDM (Ethylene Propylene Diene Monomer) non toxic synthetic rubber sealing elements.

- C. Adapters: Provide adapters for joining screwed pipe to copper tubing.
- D. Solder: ASTM B32 Composition Sb5 HA or HB. Provide non-corrosive flux.
- E. Brazing alloy: AWS A5.8, Classification BCuP.

## **2.2 EXPOSED WATER PIPING**

- A. Unfinished Rooms, Mechanical Rooms: Chrome-plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

## **2.3 TRAP PRIMER WATER PIPING:**

- A. Pipe: Copper tube, ASTM B88, type K, hard drawn.
- B. Fittings: Bronze castings conforming to ANSI B16.18 Solder joints.
- C. Solder: ASTM B32 composition Sb5. Provide non-corrosive flux.

## **2.4 STRAINERS**

- A. Provide on high pressure side of pressure reducing valves, on suction side of pumps, on inlet side of indicating and control instruments and equipment subject to sediment damage and where shown on drawings. Strainer element shall be removable without disconnection of piping.
- B. Water: Basket or "Y" type with easily removable cover and brass strainer basket.
- C. Body: Smaller than 80 mm (3 inches), brass or bronze; 80 mm (3 inches) and larger, cast iron or semi-steel.

## **2.5 DIELECTRIC FITTINGS**

- A. Provide dielectric couplings or unions between ferrous and non-ferrous pipe.

## **2.6 STERILIZATION CHEMICALS**

- A. Hypochlorites ANSI/AWWA B300-10
- B. Liquid Chlorine ANSI/AWWA B301-10

# **PART 3 - EXECUTION**

## **3.1 INSTALLATION**

- A. General: Comply with the International Plumbing Code and the following:
  1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.

2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to full size after cutting.
3. All pipe runs shall be laid out to avoid interference with other work.
4. Install union and shut-off valve on pressure piping at connections to equipment.
5. Pipe Hangers, Supports and Accessories:
  - a. All piping shall be supported per the International Plumbing Code, Chapter No. 3.
  - b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with red lead or zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
  - c. Floor, Wall and Ceiling Plates, Supports, Hangers:
    - 1) Solid or split unplated cast iron.
    - 2) All plates shall be provided with set screws.
    - 3) Pipe Hangers: Height adjustable clevis type.
    - 4) Adjustable Floor Rests and Base Flanges: Steel.
    - 5) Concrete Inserts: "Universal" or continuous slotted type.
    - 6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
    - 7) Riser Clamps: Malleable iron or steel.
    - 8) Rollers: Cast iron.
    - 9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
    - 10) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gauge steel. The shield shall be sized for the insulation.
6. Install chrome plated cast brass escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
7. Penetrations:
  - a. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that

provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.

Completely fill and seal clearances between raceways and openings with the fire stopping materials.

- b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

### 3.2 TESTS

- A. General: Test system either in its entirety or in sections.
- B. Potable Water System: Test after installation of piping and domestic water heaters, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 690 kPa (100 psi) gage for two hours. No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested.
- C. All Other Piping Tests: Test new installed piping under 1 1/2 times actual operating conditions and prove tight.

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SECTION 22 13 00  
FACILITY SANITARY AND VENT PIPING

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.

**1.2 RELATED WORK**

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Pipe Insulation.
- E. Section 07 92 00 Joint Sealants: Sealant products.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Piping.
  - 2. Floor Drains.
  - 3. All items listed in Part 2 - Products.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

**1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME): (Copyrighted Society)
  - A112.6.3-01 (R 2007).....Standard for Floor and Trench Drains
  - B16.3-06.....Malleable Iron Threaded Fittings, Classes 150 and 300.
  - B16.4-06.....Standard for Grey Iron Threaded Fittings  
Classes 125 and 250
  - B16.12-98 (R 2006).....Cast Iron Threaded Drainage Fittings

C. American Society for Testing and Materials (ASTM):

A47/A47M-99 (R 2004)....Standard Specification for Steel Sheet,  
Aluminum Coated, by the Hot Dip Process  
A53/A53M-07.....Standard Specification for Pipe, Steel, Black  
And Hot-Dipped, Zinc-coated, Welded and  
Seamless  
A74-06.....Standard Specification for Cast Iron Soil Pipe  
and Fittings  
A183-03.....Standard Specification for Carbon Steel Track  
Bolts and Nuts  
A536-84 (R 2004).....Standard Specification for Ductile Iron  
Castings  
B32-08.....Standard Specification for Solder Metal  
B75-02.....Standard Specification for Seamless Copper Tube  
B306-02.....Standard Specification for Copper Drainage Tube  
(DWV)  
B584-06a.....Standard Specification for Copper Alloy Sand  
Castings for General Applications  
C564-03a.....Standard Specification for Rubber Gaskets for  
Cast Iron Soil Pipe and Fittings  
D2000-08.....Standard Classification System for Rubber  
Products in Automotive Applications

D. International Code Council:

IPC-06.....International Plumbing Code

E. Cast Iron Soil Pipe Institute (CISPI):

301-05.....Hubless Cast Iron Soil Pipe and Fittings for  
Sanitary and Storm Drain, Waste, and Vent  
Piping Applications  
310-04.....Coupling for Use in Connection with Hubless  
Cast Iron Soil Pipe and Fittings for Sanitary  
and Storm Drain, Waste, and Vent Piping  
Applications

F. American Society of Sanitary Engineers (ASSE):

1018-01.....Trap Seal Primer Valves - Potable, Water  
Supplied

**PART 2 - PRODUCTS**

**2.1 SANITARY WASTE, DRAIN, AND VENT PIPING**

- A. Cast iron waste, drain, and vent pipe and fittings
  - 1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:
    - a. pipe buried in or in contact with earth
    - b. sanitary pipe extensions to a distance of approximately 1500 mm (5 feet) outside of the building.
    - c. interior waste and vent piping above grade.
  - 2. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-hub or hubless).
  - 3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI Standard 301, ASTM A-888, or ASTM A-74.
  - 4. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM Standard C-564 or be installed with lead and oakum.
- B. Copper Tube, (DWV):
  - 1. Copper DWV tube sanitary waste, drain and vent pipe may be used for piping above ground, except for urinal drains.
  - 2. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
  - 3. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME 16.29.
  - 4. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

**2.2 EXPOSED WASTE PIPING**

- A. In unfinished Rooms such as mechanical Rooms and Kitchens, Chrome-plated brass piping is not required. The pipe materials specified under the paragraph "Sanitary Waste, Drain, and Vent Piping" can be used. The sanitary pipe in unfinished rooms shall be painted as specified in Section 09 91 00, PAINTING.

**2.3 SPECIALTY PIPE FITTINGS**

- A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of

the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:

1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
  2. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 860 kPa (125 psig) at a minimum temperature of 82°C (180°F). The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F 1545 with a pressure ratings of 2070 kPa (300 psig) at 107°C (225°F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

#### **2.4 FLOOR DRAINS**

- A. Type B (FD-B) floor drain shall comply with ANSI A112.6.3. The type B floor drain shall be constructed of galvanized cast iron with medium duty nickel bronze grate, double drainage pattern, clamping device, without sediment bucket but with secondary strainer in bottom. The grate shall be 175 mm (7 inches) minimum.

#### **2.5 TRAPS**

- A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as pipe connected to. Slip joints are not permitted on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

## 2.6 TRAP SEAL PRIMER VALVES AND TRAP SEAL PRIMER SYSTEMS

- A. Trap Primer (TP-2): The trap seal primer valve shall be hydraulic, supply type with a pressure rating of 5.98 kPa (125 psig) and conforming to standard ASSE 1018.
1. The inlet and outlet connections shall be 15 mm or DN15 (NPS ½ inch)
  2. The trap seal primer valve shall be fully automatic with an all brass or bronze body.
  3. The trap seal primer valve shall be activated by a drop in building water pressure, no adjustment required.
  4. The trap seal primer valve shall include a manifold when serving two, three, or four traps.
  5. The manifold shall be omitted when serving only one trap.

## PART 3 - EXECUTION

### 3.1 PIPE INSTALLATION

- A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.
- B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings where possible.
- F. The piping shall be installed to permit valve servicing or operation.
- G. Unless specifically indicated on the drawings, the minimum slope shall be 2% slope.
- H. The piping shall be installed free of sags and bends.
- I. Seismic restraint shall be installed where required by code.
- J. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of

different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.

- K. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- L. Aboveground copper tubing shall be installed according to CDA's "Copper Tube Handbook".

### **3.2 JOINT CONSTRUCTION**

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
  - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
  - 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.
- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.

### **3.3 SPECIALTY PIPE FITTINGS**

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

### **3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES:**

- A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and

Section 22 05 11, the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.

- B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
  - 1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 inch to NPS 2 inch): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
  - 2. 80 mm or DN 80 (NPS 3 inch): 1500 mm (60 inches) with 13 mm (1/2 inch) rod.
  - 3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 to NPS 5): 1500 mm (60 inches) with 16 mm (5/8 inch) rod.
- E. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.57 m (15 feet).
- F. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
  - 1. Solid or split unplated cast iron.
  - 2. All plates shall be provided with set screws.
  - 3. Height adjustable clevis type pipe hangers.
  - 4. Adjustable floor rests and base flanges shall be steel.
  - 5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
  - 7. Riser clamps shall be malleable iron or steel.
  - 8. Rollers shall be cast iron.
  - 9. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.
- G. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.

H. Penetrations:

1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

I. Piping shall conform to the following:

1. Waste and Vent Drain to main stacks:

Pipe Size	Minimum Pitch
80 mm or DN 80 (3 inches) and smaller	2%
100 mm or DN 100 (4 inches) and larger	1%

**3.5 TESTS**

- A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.
- B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
  1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.



2. For an air test, an air pressure of 35 kPa (5 psig) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the air test.
3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all p-traps shall be inspected for leaks and any leaks found shall be corrected.
4. Final Tests: Either one of the following tests may be used.
  - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1.3 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
  - b. Peppermint Test: Introduce (2 ounces) of peppermint into each line or stack.

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**SECTION 22 40 00  
PLUMBING FIXTURES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

Plumbing fixtures, associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.

**1.2 RELATED WORK**

- A. Sealing between fixtures and other finish surfaces: Section 07 92 00, JOINT SEALANTS.
- B. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.  
Requirements for commissioning, systems readiness checklist, and training.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submit plumbing fixture information in an assembled brochure, showing cuts and full detailed description of each fixture.

**1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standard Institute (ANSI):  
The American Society of Mechanical Engineers (ASME):  
A112.19.1M-08 .....Enameled Cast Iron Plumbing Fixtures
- C. American Society for Testing and Materials (ASTM):  
A276-2010 .....Stainless and Heat-Resisting Steel Bars and Shapes
- D. National Association of Architectural Metal Manufacturers (NAAMM): NAAMM AMP 500-505  
Metal Finishes Manual (1988)
- E. International Building Code, ICC IPBC 2009.

**PART 2 - PRODUCTS**

**2.1 STAINLESS STEEL**

- A. Corrosion-resistant Steel (CRS):
  - 1. Plate, Sheet and Strip: CRS flat products shall conform to chemical composition requirements of any 300 series steel specified in ASTM A276.

2. Finish: Exposed surfaces shall have standard polish (ground and polished) equal to NAAMM finish Number 4.

B. Die-cast zinc alloy products are prohibited.

## 2.2 STOPS

- A. Provide lock-shield loose key or screw driver pattern angle stops, straight stops or stops integral with faucet, with each compression type faucet whether specifically called for or not, including sinks in wood and metal casework, laboratory furniture and pharmacy furniture. Locate stops centrally above or below fixture in accessible location.
- B. Furnish keys for lock shield stops to Resident Engineer.
- C. Supply from stops not integral with faucet shall be chrome plated copper flexible tubing or flexible stainless steel with inner core of non-toxic polymer.
- D. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe, i.e. red brass pipe nipple, chrome plated where exposed.

## 2.3 ESCUTCHEONS

Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

## 2.4 SINKS

- A. Dimensions for sinks are specified, length by width (distance from wall) and depth.
- B. (P-501) Service Sink (Regular, ASME/ANSI A112.19.1M, Figure 24) service sink, class 1, single bowl, acid resistant enameled cast iron, approximately 610 mm by 508 mm (24 inches by 20 inches) with a 229 to 305 mm (9 to 12 inches) raised back without faucet holes. Equip sink with CRS rim guard, and mounted on trap standard. Set sinks rim 711 mm (28 inches) above finished floor.
  - 1. Faucet: Part B, Type II, solid brass construction, combination faucet with replaceable monel seat, removable replacement unit containing all parts subject to wear, integral stops, mounted on wall above sink. Spout shall have a pail hook, 19 mm (3/4 inch) hose coupling threads, vacuum breaker, and top or bottom brace to wall. Four-arm handles on faucets shall be cast, formed, or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish.
  - 2. Drain: Grid.
  - 3. Trap: Trap standard, painted outside and enameled inside with acid-resistant enamel, drain through adjoining wall.

## 2.5 EMERGENCY FIXTURES

- A. (P-708) Emergency Eye and Face Wash (Wall Mounted): CRS, wall mounted, foot pedal control. Mount eye and face wash spray heads 1067 mm (42 inches) above finished floor. Pedal shall be wall mounted, entirely clear of floor, and be hinged to permit turning up. Receptor shall be complete with drain plug with perforated strainer, P-trap and waste connection to wall with escutcheon.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Fixture Setting: Opening between fixture and floor and wall finish shall be sealed as specified under Section 07 92 00, JOINT SEALANTS.
- B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces. Exposed heads of bolts and nuts in finished rooms shall be hexagonal, polished chrome plated brass with rounded tops.
- C. Toggle Bolts: For hollow masonry units, finished or unfinished.
- D. Expansion Bolts: For brick or concrete or other solid masonry. Shall be 6 mm (1/4 inch) diameter bolts, and to extend at least 76 mm (3 inches) into masonry and be fitted with loose tubing or sleeves extending into masonry. Wood plugs, fiber plugs, lead or other soft metal shields are prohibited.
- E. Power Set Fasteners: May be used for concrete walls, shall be 6 mm (1/4 inch) threaded studs, and shall extend at least 32 mm (1 1/4 inches) into wall.
- F. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.
- G. Do not use aerators on sinks.

### 3.2 CLEANING

At completion of all work, fixtures, exposed materials and equipment shall be thoroughly cleaned.

- - - E N D - - -

SECTION 23 05 11  
COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 23.
- B. Definitions:
  - 1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
  - 2. Option or optional: Contractor's choice of an alternate material or method.
  - 3. COTR: Contracting Officer's Technical Representative.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Excavation and Backfill: Section 31 20 00, EARTH MOVING.
- D. Concrete and Grout: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- E. Section 05 50 00, METAL FABRICATIONS.
- F. Section 07 84 00, FIRESTOPPING.
- G. Flashing for Wall and Roof Penetrations: Section 07 60 00, FLASHING AND SHEET METAL.
- H. Section 07 92 00, JOINT SEALANTS.
- I. Section 09 91 00, PAINTING.
- J. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- K. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS
- L. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

**1.3 QUALITY ASSURANCE**

- A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC or steam boiler plant construction, as applicable.
- B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- C. Equipment Vibration Tolerance:

1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.
2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.

D. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions.
2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the Contracting Officers Technical Representative (COTR).
4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
7. Asbestos products or equipment or materials containing asbestos shall not be used.

E. Equipment Service Organizations:

1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located reasonably close to the site.
- F. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
  1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
  2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
  3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
- G. Execution (Installation, Construction) Quality:
  1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the RE/COTR for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the RE/COTR at least two weeks prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.
  2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include, but are not limited to: all types of valves, filters and strainers, transmitters, control devices. Prior to commencing installation work, refer conflicts between this requirement and contract drawings to the COTR for resolution.
  3. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.

#### 1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.

- B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- E. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.
- F. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient installation. Final review and approvals will be made only by groups.
- G. Layout Drawings:
  - 1. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas.
  - 2. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed layout drawings of all piping and duct systems.
  - 3. Do not install equipment foundations, equipment or piping until layout drawings have been approved.
  - 4. In addition, for HVAC systems, provide details of the following:
    - a. Mechanical equipment rooms.
    - b. Interstitial space.
    - c. Hangers, inserts, supports, and bracing.
    - d. Pipe sleeves.



- e. Duct or equipment penetrations of floors, walls, ceilings, or roofs.
- H. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
  - 1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the COTR.
  - 2. Submit electric motor data and variable speed drive data with the driven equipment.
  - 3. Equipment and materials identification.
  - 4. Fire-stopping materials.
  - 5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
  - 6. Wall, floor, and ceiling plates.
- I. HVAC Maintenance Data and Operating Instructions:
  - 1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
  - 2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.
- J. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning and Refrigeration Institute (ARI):
  - 430-99.....Central Station Air-Handling Units
- C. American National Standard Institute (ANSI):
  - B31.1-2004.....Power Piping
- D. Rubber Manufacturers Association (ANSI/RMA):
  - IP-20-2007.....Drives Using Classical V-Belts and Sheaves
  - IP-21-1991(1997).....Drives Using Double-V (Hexagonal) Belts
  - IP-22-2007.....Drives Using Narrow V-Belts and Sheaves
- E. Air Movement and Control Association (AMCA):
  - 410-96.....Recommended Safety Practices for Air Moving Devices
- F. American Society of Mechanical Engineers (ASME):
  - Boiler and Pressure Vessel Code (BPVC):

- Section I-2007.....Power Boilers  
Section IX-2007.....Welding and Brazing Qualifications  
Code for Pressure Piping:  
B31.1-2004.....Power Piping, with Amendments  
G. American Society for Testing and Materials (ASTM):  
A36/A36M-05.....Carbon Structural Steel  
A575-96(2002).....Steel Bars, Carbon, Merchant Quality, M-Grades R  
(2002)  
E84-07.....Standard Test Method for Burning Characteristics  
of Building Materials  
E119-07.....Standard Test Method for Fire Tests of Building  
Construction and Materials  
H. Manufacturers Standardization Society (MSS) of the Valve and Fittings  
Industry, Inc:  
SP-58-2002.....Pipe Hangers and Supports-Materials, Design and  
Manufacture  
SP 69-2003.....Pipe Hangers and Supports-Selection and  
Application  
SP 127-2001.....Bracing for Piping Systems, Seismic - Wind -  
Dynamic, Design, Selection, Application  
J. National Electrical Manufacturers Association (NEMA):  
MG-1-2006.....Motors and Generators  
K. National Fire Protection Association (NFPA):  
31-06.....Standard for Installation of Oil-Burning  
Equipment  
54-06.....National Fuel Gas Code  
70-08.....National Electrical Code  
85-07.....Boiler and Combustion Systems Hazard Code  
90A-02.....Installation of Air Conditioning and Ventilating  
Systems  
101-06.....Life Safety Code

#### **1.6 DELIVERY, STORAGE AND HANDLING**

- A. Protection of Equipment:
1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.

2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the COTR. Such repair or replacement shall be at no additional cost to the Government.
  3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
  4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.
- B. Cleanliness of Piping and Equipment Systems:
1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
  2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
  3. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

## **PART 2 - PRODUCTS**

### **2.1 FACTORY-ASSEMBLED PRODUCTS**

- A. Provide maximum standardization of components to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
  1. All components of an assembled unit need not be products of same manufacturer.
  2. Constituent parts that are alike shall be products of a single manufacturer.
  3. Components shall be compatible with each other and with the total assembly for intended service.
  4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

## 2.2 COMPATIBILITY OF RELATED EQUIPMENT

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

## 2.3 BELT DRIVES

- A. Type: ANSI/RMA standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.
- B. Dimensions, rating and selection standards: ANSI/RMA IP-20 and IP-21.
- C. Minimum Horsepower Rating: Motor horsepower plus recommended ANSI/RMA service factor (not less than 20 percent) in addition to the ANSI/RMA allowances for pitch diameter, center distance, and arc of contact.
- D. Maximum Speed: 25 m/s (5000 feet per minute).
- E. Adjustment Provisions: For alignment and ANSI/RMA standard allowances for installation and take-up.
- F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.
- G. Multiple Belts: Matched to ANSI/RMA specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.
- H. Sheaves and Pulleys:
  - 1. Material: Pressed steel, or close grained cast iron.
  - 2. Bore: Fixed or bushing type for securing to shaft with keys.
  - 3. Balanced: Statically and dynamically.
  - 4. Groove spacing for driving and driven pulleys shall be the same.
  - 5. Minimum Diameter of V-Belt Sheaves (ANSI/RMA recommendations) in millimeters and inches:

Fractional Horsepower		Standard		High Capacity	
Cross Section	Min. od mm (in)	Cross Section	Min. od mm (in)	Cross Section	Min. od mm (in)
2L	20 (0.8)	A	83 (3.25)	3V	67 (2.65)
3L	38 (1.5)	B	146 (5.75)	4V	180 (7.10)
4L	64 (2.5)	C	239 (9.40)	5V	318 (12.50)
5L	89 (3.5)	D	345 (13.60)		
		E	554 (21.80)		

- I. Drive Types, Based on ARI 435:
  - 1. Provide adjustable-pitch or fixed-pitch drive as follows:

- a. Fan speeds up to 1800 RPM: 7.5 kW (10 horsepower) and smaller.
- b. Fan speeds over 1800 RPM: 2.2 kW (3 horsepower) and smaller.
2. Provide fixed-pitch drives for drives larger than those listed above.
3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

#### **2.4 DRIVE GUARDS**

- A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory fabricated air handling unit casings.
- B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gage sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (one-inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.
- D. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.
- E. Access for Speed Measurement: 25 mm (One inch) diameter hole at each shaft center.

#### **2.5 LIFTING ATTACHMENTS**

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

#### **2.6 ELECTRIC MOTORS**

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT; Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and, Section 26 05 21, LOW-VOLTAGE

ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient motors as scheduled. Unless otherwise specified for a particular application use electric motors with the following requirements.

- B. Single-phase Motors: Capacitor-start type for hard starting applications. Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC).
- C. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type. Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.
- D. Rating: Continuous duty at 100 percent capacity in an ambient temperature of 40 degrees centigrade (104 degrees F); minimum horsepower as shown on drawings; maximum horsepower in normal operation not to exceed nameplate rating without service factor.
- E. Special Requirements:
  - 1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
  - 2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
  - 3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
    - a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
    - b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
    - c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
  - 4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
  - 5. Motors utilized with variable frequency drives shall be rated "inverter-ready" per NEMA Standard, MG1, Part 31.4.4.2. Provide

motor shaft grounding apparatus that will protect bearings from damage from stray currents.

- F. Motor Efficiency and Power Factor: All motors, when specified as "high efficiency" by the project specifications on driven equipment, shall conform to efficiency and power factor requirements in Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT, with no consideration of annual service hours. Motor manufacturers generally define these efficiency requirements as "NEMA premium efficient" and the requirements generally exceed those of the Energy Policy Act of 1992 (EPACT. Motors not specified as "high efficiency" shall comply with EPACT.
- G. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.

## **2.7 VARIABLE SPEED MOTOR CONTROLLERS**

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for specifications.
- B. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. air handlers, fans, pumps, shall be product of a single manufacturer.
- C. Motors shall be energy efficient type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.
- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.

## **2.8 EQUIPMENT AND MATERIALS IDENTIFICATION**

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. In addition, provide bar code identification nameplate for all equipment which will allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING

permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.

- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
  - 1. HVAC Systems: Provide for all valves.
  - 2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
  - 3. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
  - 4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

## **2.9 FIRESTOPPING**

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

## **2.10 GALVANIZED REPAIR COMPOUND**

Mil. Spec. DOD-P-21035B, paint form.

## **2.11 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS**

- A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- B. Supports for Roof Mounted Items:
  - 1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams, factory installed 50 mm by 100 mm (2 by 4) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum height 280 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.



2. Pipe/duct pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.
- C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.
- D. Attachment to Concrete Building Construction:
  1. Concrete insert: MSS SP-58, Type 18.
  2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the COTR for each job condition.
  3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the COTR for each job condition.
- E. Attachment to Steel Building Construction:
  1. Welded attachment: MSS SP-58, Type 22.
  2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.
- F. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- G. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.
  1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
  2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.
- H. Supports for Piping Systems:
  1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide

Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.

c. Piping with Vertical Expansion and Contraction:

- 1) Movement up to 20 mm (3/4-inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
- 2) Movement more than 20 mm (3/4-inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.

4. Expansion Tank Hangers: May be Type 1 sized for the shell diameter. Insulation where required will cover the hangers.

I. Pre-insulated Calcium Silicate Shields:

1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
3. Shield thickness shall match the pipe insulation.
4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
  - a. Shields for supporting chilled or cold water shall have insulation that extends a minimum of 1 inch past the sheet metal. Provide for an adequate vapor barrier in chilled lines.
  - b. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields may have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.
5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

- J. Seismic Restraint of Piping and Ductwork: Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS. Comply with MSS SP-127.

**2.12 PIPE PENETRATIONS**

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.

- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
  - 1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
  - 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
  - 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of COTR
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.
- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- I. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

## **2.13 SPECIAL TOOLS AND LUBRICANTS**

- A. Furnish, and turn over to the COTR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.

- C. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the COTR.
- D. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

#### **2.14 WALL, FLOOR AND CEILING PLATES**

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Use also where insulation ends on exposed water supply pipe drop from overhead. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

#### **2.15 ASBESTOS**

Materials containing asbestos are not permitted.

### **PART 3 - EXECUTION**

#### **3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING**

- A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.

- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
  - 1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COTR where working area space is limited.
  - 2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COTR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COTR for approval.
  - 3. Do not penetrate membrane waterproofing.
- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Electrical and Pneumatic Interconnection of Controls and Instruments: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
- I. Protection and Cleaning:
  - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COTR. Damaged or defective items in the opinion of the COTR, shall be replaced.
  - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

- J. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- K. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- L. Install steam piping expansion joints as per manufacturer's recommendations.
- M. Work in Existing Building:
  - 1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
  - 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
  - 3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the COTR. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the COTR for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After COTR'S approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.
- N. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.
- O. Inaccessible Equipment:
  - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
  - 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling

under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

### **3.2 TEMPORARY PIPING AND EQUIPMENT**

- A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Para. 3.1 apply.

### **3.3 RIGGING**

- A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.
- C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.
- E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to COTR for evaluation prior to actual work.
- G. Restore building to original condition upon completion of rigging work.

### **3.4 PIPE AND EQUIPMENT SUPPORTS**

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend

the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the COTR.

- B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.
- C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.
- D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.
- E. HVAC Vertical Pipe Supports:
  - 1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
  - 2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.
- F. Overhead Supports:
  - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
  - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
  - 3. Tubing and capillary systems shall be supported in channel troughs.
- G. Floor Supports:
  - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
  - 2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Boiler foundations shall have horizontal dimensions that exceed boiler base frame dimensions by at least 150 mm (6 inches) on all sides. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.



3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.
4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

### 3.5 MECHANICAL DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the COTR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating plant, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Do not permit debris to accumulate in the area to the detriment of plant operation. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VA Medical Center, and Contractor shall follow all directives of the COTR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COTR and stored as

directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

### 3.6 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
  - 1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
  - 2. Material And Equipment Not To Be Painted Includes:
    - a. Motors, controllers, control switches, and safety switches.
    - b. Control and interlock devices.
    - c. Regulators.
    - e. Control valves and thermostatic elements.
    - f. Lubrication devices and grease fittings.
    - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
    - h. Valve stems and rotating shafts.
    - i. Pressure gauges and thermometers.
    - j. Glass.
    - k. Name plates.
  - 3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
  - 4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
  - 5. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

### 3.7 IDENTIFICATION SIGNS

- A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including

automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.

- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

### **3.8 MOTOR AND DRIVE ALIGNMENT**

- A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.
- B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

### **3.9 LUBRICATION**

- A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.
- B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to COTR in unopened containers that are properly identified as to application.
- C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

### **3.10 STARTUP AND TEMPORARY OPERATION**

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

### **3.11 OPERATING AND PERFORMANCE TESTS**

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS, and submit the test reports and records to the COTR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

**3.12 INSTRUCTIONS TO VA PERSONNEL**

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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**SECTION 23 05 12**  
**GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies the furnishing, installation and connection of motors for HVAC and steam generation equipment.

**1.2 RELATED WORK:**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one Section of Division 26.
- B. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS: Starters, control and protection for motors.
- C. Section 26 24 19, MOTOR-CONTROL CENTERS: Multiple motor control assemblies, which include motor starters.
- D. Other sections specifying motor driven equipment in Division 23.

**1.3 SUBMITTALS:**

- A. In accordance with Section, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
  - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
  - 2. Include electrical ratings, dimensions, mounting details, materials, horsepower, RPM, enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
- C. Manuals:
  - 1. Submit simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets and application data.
- D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certification to the COTRCOTR:
  - 1. Certification that the motors have been properly applied, installed, adjusted, lubricated, and tested.

**1.4 APPLICABLE PUBLICATIONS:**

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

- B. National Electrical Manufacturers Association (NEMA):  
MG 1-98.....Motors and Generators  
MG 2-01.....Safety Standard and Guide for Selection,  
Installation and Use of Electric Motors and  
Generators
- C. National Fire Protection Association (NFPA):  
70-02.....National Electrical Code (NEC)

## **PART 2 - PRODUCTS**

### **2.1 MOTORS:**

- A. For alternating current, fractional and integral horsepower motors, NEMA Publications MG 1 and MG 2 shall apply.
- B. Voltage ratings shall be as follows:
1. Single phase:
    - a. Motors connected to 120-volt systems: 115 volts.
    - b. Motors connected to 208-volt systems: 200 volts.
    - c. Motors connected to 240 volt or 480 volt systems: 230/460 volts, dual connection.
  2. Three phase:
    - a. Motors connected to 208-volt systems: 200 volts.
    - b. Motors, less than 74.6 kW (100 HP), connected to 240 volt or 480 volt systems: 230/460 volts, dual connection.
    - c. Motors, 74.6 kW (100 HP) or larger, connected to 240-volt systems: 230 volts.
    - d. Motors, 74.6 kW (100 HP) or larger, connected to 480-volt systems: 460 volts.
    - e. Motors connected to high voltage systems: Shall conform to NEMA Standards for connection to the nominal system voltage shown on the drawings.
- C. Number of phases shall be as follows:
1. Motors, less than 373 W (1/2 HP): Single phase.
  2. Motors, 373 W (1/2 HP) and larger: 3 phase.
  3. Exceptions:
    - a. Hermetically sealed motors.
    - b. Motors for equipment assemblies, less than 746 W (one HP), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.
- D. Horsepower ratings shall be adequate for operating the connected loads continuously in the prevailing ambient temperatures in areas where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation.

- E. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting and running torque.
- F. Motor Enclosures:
1. Shall be the NEMA types shown on the drawings for the motors.
  2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types, which are most suitable for the environmental conditions where the motors are being installed.
  3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.
- G. Additional requirements for specific motors, as indicated in other sections, shall also apply.
- H. Energy-Efficient Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 Watts or more shall meet the minimum full-load efficiencies as indicated in the following table, and as specified in this specification. Motors of 746 Watts or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section.

Minimum Efficiencies Open Drip-Proof				Minimum Efficiencies Totally Enclosed Fan-Cooled			
Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM	Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%

56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

I. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM.

J. Premium efficiency motors shall be used where energy cost/kW x (hours use/year) > 50.

### PART 3 - EXECUTION

#### 3.1 INSTALLATION:

Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

#### 3.2 FIELD TESTS

Megger all motors after installation, before start-up. All shall test free from grounds.

- - - E N D - - -



**SECTION 23 05 41**  
**NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

Noise criteria, vibration tolerance and vibration isolation for HVAC and plumbing work.

**1.2 RELATED WORK**

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete inertia bases.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- C. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS: Requirements for optional Air Handling Unit internal vibration isolation.
- D. Section 23 31 00, HVAC DUCTS AND CASINGS: requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining.
- E. SECTION 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC: requirements for sound and vibration tests.

**1.3 QUALITY ASSURANCE**

- A. Refer to article, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Noise Criteria:
  - 1. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

TYPE OF ROOM	NC LEVEL
Patient Rooms	35

- 2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in

accordance with ASHRAE Fundamentals Handbook, Chapter 7, Sound and Vibration.

3. An allowance, not to exceed 5db, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.
4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.

1. Equipment:

- a. All mechanical equipment not supported with isolators external to the unit shall be securely anchored to the structure. Such mechanical equipment shall be properly supported to resist a horizontal force of 50 percent of the weight of the equipment furnished.
- b. All mechanical equipment mounted on vibration isolators shall be provided with seismic restraints capable of resisting a horizontal force of 100 percent of the weight of the equipment furnished.

2. Piping: Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

3. Ductwork: Refer to specification Section 23 31 00, HVAC DUCTS AND CASINGS.

C. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 5 mm per second (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. Measurements for internally isolated fans and motors may be made at the mounting feet.

#### **1.4 SUBMITTALS**

A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Vibration isolators:
  - a. Floor mountings
  - b. Hangers
  - c. Snubbers
  - d. Thrust restraints
2. Bases.
3. Seismic restraint provisions and bolting.
4. Acoustical enclosures.

C. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.

D. Seismic Requirements: Submittals are required for all equipment anchors, supports and seismic restraints. Submittals shall include weights, dimensions, standard connections, and manufacturer's certification that all specified equipment will withstand seismic Lateral Force requirements as shown on drawings,

#### 1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):  
 2005.....Fundamentals Handbook, Chapter 7, Sound and Vibration

C. American Society for Testing and Materials (ASTM):  
 A123/A123M-02.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products  
 A307-04.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength  
 D2240-05.....Standard Test Method for Rubber Property - Durometer Hardness

D. Manufacturers Standardization (MSS):  
 SP-58-02.....Pipe Hangers and Supports-Materials, Design and Manufacture

E. Occupational Safety and Health Administration (OSHA):  
 29 CFR 1910.95.....Occupational Noise Exposure

## **PART 2 - PRODUCTS**

### **2.1 GENERAL REQUIREMENTS**

- A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.
- B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.
- C. Exposure to weather: Isolators, including springs, exposed to weather shall be hot dip galvanized after fabrication. Hot-dip zinc coating shall not be less than 609 grams per square meter (two ounces per square foot) by weight complying with ASTM A123. In addition provide limit stops to resist wind velocity. Comply with the design wind velocity of \_\_\_\_\_ mph (\_\_\_\_\_ kmph).
- D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.
- E. Color code isolators by type and size for easy identification of capacity.

### **2.2 SEISMIC RESTRAINT REQUIREMENTS FOR EQUIPMENTS**

- A. Bolt pad mounted equipment, without vibration isolators, to the floor or other support using ASTM A307 standard bolting material.
- B. Floor mounted equipment, with vibration Isolators: Type SS. Where Type N isolators are used provide channel frame base horizontal restraints bolted to the floor, or other support, on all sides of the equipment. Size and material required for the base shall be as recommended by the isolator manufacturer.
- C. On all sided of suspended equipment, provide bracing for rigid supports and provide restraints for resiliently supported equipment. The slack cable restraint method, Mason Industries, or equal, is acceptable.

### **2.3 VIBRATION ISOLATORS**

- A. Floor Mountings:
  - 1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
  - 2. Captive Spring Mount for Seismic Restraint (Type SS):

- a. Design mounts to resiliently resist seismic forces in all directions. Snubbing shall take place in all modes with adjustment to limit upward, downward, and horizontal travel to a maximum of 6 mm (1/4-inch) before contacting snubbers. Mountings shall have a minimum rating of one G coefficient of gravity as calculated and certified by a registered structural engineer.
  - b. All mountings shall have leveling bolts that must be rigidly bolted to the equipment. Spring diameters shall be no less than 0.8 of the compressed height of the spring at rated load. Springs shall have a minimum additional travel to solid equal to 50 percent of the rated deflection. Mountings shall have ports for spring inspection. Provide an all directional neoprene cushion collar around the equipment bolt.
3. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to wind loads. Provide clearance around restraining bolts to prevent mechanical short circuiting. Isolators shall have a minimum seismic rating of one G.
  4. Seismic Pad (Type DS): Pads shall be felt, cork neoprene waffle, neoprene and cork sandwich, neoprene and fiberglass, neoprene and steel waffle, or reinforced duck and neoprene, with steel top plate and drilled for an anchor bolt. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).
- B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.
1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
  2. Spring Position Hanger (Type HP): Similar to combination neoprene and spring hanger except hanger shall hold piping at a fixed elevation during installation and include a secondary adjustment feature to transfer load to spring while maintaining same position.

3. Neoprene (Type HN): Vibration hanger shall contain a double deflection type neoprene isolation element. Hanger rod shall be separated from contact with hanger bracket by a neoprene grommet.
  4. Spring (Type HS): Vibration hanger shall contain a coiled steel spring in series with a neoprene grommet. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
  5. Hanger supports for piping 50 mm (2 inches) and larger shall have a pointer and scale deflection indicator.
- C. Snubbers: Each spring mounted base shall have a minimum of four all-directional or eight two directional (two per side) seismic snubbers that are double acting. Elastomeric materials shall be shock absorbent neoprene bridge quality bearing pads, maximum 60 durometer, replaceable and have a minimum thickness of 6 mm (1/4 inch). Air gap between hard and resilient material shall be not less than 3 mm (1/8 inch) nor more than 6 mm (1/4 inch). Restraints shall be capable of withstanding design load without permanent deformation.
- D. Thrust Restraints (Type THR): Restraints shall provide a spring element contained in a steel frame with neoprene pads at each end attachment. Restraints shall have factory preset thrust and be field adjustable to allow a maximum movement of 6 mm (1/4 inch) when the fan starts and stops. Restraint assemblies shall include rods, angle brackets and other hardware for field installation.

## **2.4 BASES**

- A. Rails (Type R): Design rails with isolator brackets to reduce mounting height of equipment and cradle machines having legs or bases that do not require a complete supplementary base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension but not less than 100 mm (4 inches). Where rails are used with neoprene mounts for small fans or close coupled pumps, extend rails to compensate overhang of housing.
- B. Integral Structural Steel Base (Type B): Design base with isolator brackets to reduce mounting height of equipment which require a complete supplementary rigid base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension, but not less than 100 mm (four inches).

- C. Inertia Base (Type I): Base shall be a reinforced concrete inertia base. Pour concrete into a welded steel channel frame, incorporating prelocated equipment anchor bolts and pipe sleeves. Level the concrete to provide a smooth uniform bearing surface for equipment mounting. Provide grout under uneven supports. Channel depth shall be a minimum of 1/12 of longest dimension of base but not less than 150 mm (six inches). Form shall include 13-mm (1/2-inch) reinforcing bars welded in place on minimum of 203 mm (eight inch) centers running both ways in a layer 40 mm (1-1/2 inches) above bottom. Use height saving brackets in all mounting locations. Weight of inertia base shall be equal to or greater than weight of equipment supported to provide a maximum peak-to-peak displacement of 2 mm (1/16 inch).
- D. Curb Mounted Isolation Base (Type CB): Fabricate from aluminum to fit on top of standard curb with overlap to allow water run-off and have wind and water seals which shall not interfere with spring action. Provide resilient snubbers with 6 mm (1/4 inch) clearance for wind resistance. Top and bottom bearing surfaces shall have sponge type weather seals. Integral spring isolators shall comply with Spring Isolator (Type S) requirements.

## **2.5 SOUND ATTENUATING UNITS**

Refer to specification Section 23 31 00, HVAC DUCTS AND CASINGS.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Vibration Isolation:
1. No metal-to-metal contact will be permitted between fixed and floating parts.
  2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, etc.) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports.
  3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.

4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (100 degrees F).
  5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
  6. Non-rotating equipment such as heat exchangers shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.
- B. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

### 3.2 ADJUSTING

- A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.
- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch (6-mm) movement during start and stop.
- D. Adjust active height of spring isolators.
- E. Adjust snubbers according to manufacturer's recommendations.
- F. Adjust seismic restraints to permit free movement of equipment within normal mode of operation.
- G. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

- - - E N D - - -



VAMC - ALTOONA, PA  
ADD/REPLACE MECHANICAL SYSTEMS

SELECTION GUIDE FOR VIBRATION ISOLATORS

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
PUMPS															
CLOSE COUPLED															

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
BASE MOUNTED	15 HP THRU 40 HP	I	S	1.0	I	S	1.0	I	S	1.7	I	S	1.7	I	S	1.7
	50 HP & OVER	I	S	1.0	I	S	1.0	I	S	1.7	I	S	2.5	I	S	2.5
CENTRIFUGAL BLOWERS																
UP TO 50 HP:																
UP TO 200 RPM		B	N	0.3	B	S	2.5	B	S	2.5	B	S	3.5	B	S	3.5
201 - 300 RPM		B	N	0.3	B	S	1.7	B	S	2.5	B	S	2.5	B	S	3.5
301 - 500 RPM		B	N	0.3	B	S	1.7	B	S	1.7	B	S	2.5	B	S	3.5
501 RPM & OVER		B	N	0.3	B	S	1.0	B	S	1.0	B	S	1.7	B	S	2.5
60 HP & OVER:																
UP TO 300 RPM		B	S	1.7	I	S	2.5	I	S	3.5	I	S	3.5	I	S	3.5
301 - 500 RPM		B	S	1.7	I	S	1.7	I	S	2.5	I	S	3.5	I	S	3.5
501 RPM & OVER		B	S	1.0	I	S	1.7	I	S	1.7	I	S	2.5	I	S	2.5

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
<b>COOLING TOWERS</b>															
UP TO 500 RPM	---	---	---	---	SP	1.0	---	SP	1.7	---	SP	2.5	---	SP	3.5
501 RPM & OVER	---	---	---	---	SP	1.0	---	SP	1.0	---	SP	1.7	---	SP	2.5
<b>AIR HANDLING UNIT PACKAGES</b>															
<b>FLOOR MOUNTED:</b>															
<b>7-1/2 HP &amp; OVER:</b>															
UP TO 500 RPM	---	D	---	R	S, THR	1.7	R	S, THR	1.7	R	S, THR	1.7	R	S, THR	1.7
501 RPM & OVER	---	D	---	---	S, THR	1.0	---	S, THR	1.0	R	S, THR	1.7	R	S, THR	1.7

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
<b>IN-LINE CENTRIFUGAL AND VANE AXIAL FANS, (APR 9)</b>															
UP THRU 50 HP:															
UP TO 300 RPM	---	D	---	R	S	2.5	R	S	2.5	R	S	2.5	R	S	3.5
301 - 500 RPM	---	D	---	R	S	1.7	R	S	1.7	R	S	2.5	R	S	2.5
501 - & OVER	---	D	---	---	S	1.0	---	S	1.0	R	S	1.7	R	S	2.5
60 HP AND OVER:															
301 - 500 RPM	R	S	1.0	R	S	1.7	R	S	1.7	R	S	2.5	R	S	3.5
501 RPM & OVER	R	S	1.0	R	S	1.7	R	S	1.7	R	S	1.7	R	S	2.5

**NOTES:**

1. Edit the Table above to suit where isolator, other than those shown, are used, such as for seismic restraints and position limit stops.
2. For suspended floors lighter than 100 mm (4 inch) thick concrete, select deflection requirements from next higher span.
3. For separate chiller building on grade, pump isolators may be omitted.
7. Suspended: Use "H" isolators of same deflection as floor mounted.

SECTION 23 05 93  
TESTING, ADJUSTING, AND BALANCING FOR HVAC

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:

1. Planning systematic TAB procedures.
2. Design Review Report.
3. Systems Inspection report.
4. Duct Air Leakage test report.
5. Systems Readiness Report.
6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
7. Vibration and sound measurements.
8. Recording and reporting results.

B. Definitions:

1. Basic TAB used in this Section: Chapter 37, "Testing, Adjusting and Balancing" of ASHRAE Handbook, "HVAC Applications".
2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
3. AABC: Associated Air Balance Council.
4. NEBB: National Environmental Balancing Bureau.
5. Hydronic Systems: Includes chilled water, condenser water, and glycol-water systems.
6. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
7. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

**1.2 RELATED WORK**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General Mechanical Requirements.
- B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise and Vibration Requirements.
- C. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Piping and Equipment Insulation.

- D. Section 23 64 00, PACKAGED WATER CHILLERS: Testing Refrigeration Equipment.
- E. Section 23 65 00, COOLING TOWERS: Cooling Tower Performance Testing.
- F. Section 23 31 00, HVAC DUCTS AND CASINGS: Duct Leakage.
- G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Controls and Instrumentation Settings.

### 1.3 QUALITY ASSURANCE

- A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Qualifications:
  - 1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
  - 2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the COTR and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency's review shows unsatisfactory work performed by the predecessor agency.
  - 3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the COTR and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in

this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.

4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the COTR. The responsibilities would specifically include:
    - a. Shall directly supervise all TAB work.
    - b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
    - c. Would follow all TAB work through its satisfactory completion.
    - d. Shall provide final markings of settings of all HVAC adjustment devices.
    - e. Permanently mark location of duct test ports.
  5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing.
- C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.
- D. Tab Criteria:
1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 36, and requirements stated herein shall be the basis for planning, procedures, and reports.
  2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow ASHRAE Handbook "HVAC Applications", Chapter 36, as a guideline. Air Filter resistance during tests, artificially imposed if necessary, shall be at least 90 percent of final values for pre-filters and after-filters.

- a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus 10 percent.
- b. Minimum outside air: 0 percent to plus 10 percent.
- c. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 2 percent to plus 10 percent except if the air to a space is 100 CFM or less the tolerance would be 0 to plus 5 percent.
- d. Chilled water and condenser water pumps: 0 percent to plus 5 percent.
- h. Chilled water coils: 0 percent to plus 5 percent.
3. Systems shall be adjusted for energy efficient operation as described in PART 3.
4. Typical TAB procedures and results shall be demonstrated to the COTR for one air distribution system (including all fans, three terminal units, three rooms) and one hydronic system (pumps and three coils) as follows:
  - a. When field TAB work begins.
  - b. During each partial final inspection and the final inspection for the project if requested by VA.

#### 1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.
- C. For use by the COTR staff, submit one complete set of applicable AABC or NEBB publications that will be the basis of TAB work.
- D. Submit Following for Review and Approval:
  1. Design Review Report within 90 days for conventional design projects after the system layout on air and water side is completed by the Contractor.
  2. Systems inspection report on equipment and installation for conformance with design.
  3. Duct Air Leakage Test Report.
  4. Systems Readiness Report.
  5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.



6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.

E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

#### **1.5 APPLICABLE PUBLICATIONS**

A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.

B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):  
2003.....HVAC Applications ASHRAE Handbook, Chapter 37,  
Testing, Adjusting, and Balancing and Chapter  
47, Sound and Vibration Control

C. Associated Air Balance Council (AABC):  
2002.....AABC National Standards for Total System  
Balance

D. National Environmental Balancing Bureau (NEBB):  
7<sup>th</sup> Edition 2005 .....Procedural Standards for Testing, Adjusting,  
Balancing of Environmental Systems  
1<sup>st</sup> Edition 1994 .....Procedural Standards for the Measurement and  
Assessment of Sound and Vibration  
2<sup>nd</sup> Edition 1999 .....Procedural Standards for Building Systems  
Commissioning

E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):  
3<sup>rd</sup> Edition 2002 .....HVAC SYSTEMS-Testing, Adjusting and Balancing

#### **PART 2 - PRODUCTS**

##### **2.1 PLUGS**

Provide plastic plugs to seal holes drilled in ductwork for test purposes.

##### **2.2 INSULATION REPAIR MATERIAL**

See Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.  
Provide for repair of insulation removed or damaged for TAB work.

#### **PART 3 - EXECUTION**

##### **3.1 GENERAL**

A. Refer to TAB Criteria in Article, Quality Assurance.

- B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

### **3.2 DESIGN REVIEW REPORT**

The TAB Specialist shall review the Contract Plans and specifications and advise the COTR of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

### **3.3 SYSTEMS INSPECTION REPORT**

- A. Inspect equipment and installation for conformance with design.
- B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.
- C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

### **3.4 DUCT AIR LEAKAGE TEST REPORT**

See paragraphs "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS AND CASINGS for TAB agency's role and responsibilities in witnessing, recording and reporting of deficiencies.

### **3.5 SYSTEM READINESS REPORT**

- A. Inspect each System to ensure that it is complete including installation and operation of controls.
- B. Verify that all items such as ductwork piping, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the COTR.

### **3.6 TAB REPORTS**

- A. Submit an intermediate report for 50 percent of systems and equipment tested and balanced to establish satisfactory test results.
- B. The TAB contractor shall provide raw data immediately in writing to the COTR if there is a problem in achieving intended results before submitting a formal report.

- C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval.
- D. Do not proceed with the remaining systems until intermediate report is approved by the COTR.

### **3.7 TAB PROCEDURES**

- A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.
- B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.
- C. Coordinate TAB procedures with any phased construction completion requirements for the project. Provide TAB reports for each phase of the project prior to partial final inspections of each phase of the project.
- D. Allow sufficient time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.
- E. Air Balance and Equipment Test: Include air handling units, fans, terminal units, fan coil units, room diffusers/outlets/inlets, computer room AC units, and laboratory fume hoods and cabinets.
  - 1. Artificially load air filters by partial blanking to produce air pressure drop of at least 90 percent of the design final pressure drop.
  - 2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
  - 3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
  - 4. Variable air volume (VAV) systems:
    - a. Coordinate TAB, including system volumetric controls, with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
  - 5. Record final measurements for air handling equipment performance data sheets.

F. Water Balance and Equipment Test: Include, coils,:

1. Coordinate water chiller flow balancing with Section 23 64 00, PACKAGED WATER CHILLERS.
2. Adjust flow rates for equipment. Set coils and evaporator to values on equipment submittals, if different from values on contract drawings.
3. Primary-secondary (variable volume) systems: Coordinate TAB with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Balance systems at design water flow and then verify that variable flow controls function properly.
4. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils,. Include entering and leaving air temperatures (DB/WB for cooling coils) for air handling units and reheat coils. Make air and water temperature measurements at the same time.

**3.8 VIBRATION TESTING**

- A. Furnish instruments and perform vibration measurements as specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT. Field vibration balancing is specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Provide measurements for all rotating HVAC equipment of 373 watts (1/2 horsepower) and larger, including centrifugal/screw compressors, cooling towers, pumps, fans and motors.
- B. Record initial measurements for each unit of equipment on test forms and submit a report to the COTR. Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct the problem. The TAB agency shall verify that the corrections are done and submit a final report to the COTR.

**3.9 SOUND TESTING**

- A. Perform and record required sound measurements in accordance with Paragraph, QUALITY ASSURANCE in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

COTR

  1. Take readings in rooms, approximately ten fifteen (15) percent of all rooms. The COTR may designate the specific rooms to be tested.
  2. Provide cooling tower sound measurements. Refer to Section 23 65 00, COOLING TOWERS.

- B. Take measurements with a calibrated sound level meter and octave band analyzer of the accuracy required by AABC or NEBB.
- C. Sound reference levels, formulas and coefficients shall be according to ASHRAE Handbook, "HVAC Applications", Chapter 46, SOUND AND VIBRATION CONTROL.
- D. Determine compliance with specifications as follows:
1. When sound pressure levels are specified, including the NC Criteria in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT:
    - a. Reduce the background noise as much as possible by shutting off unrelated audible equipment.
    - b. Measure octave band sound pressure levels with specified equipment "off."
    - c. Measure octave band sound pressure levels with specified equipment "on."
    - d. Use the DIFFERENCE in corresponding readings to determine the sound pressure due to equipment.

DIFFERENCE:	0	1	2	3	4	5 to 9	10 or More
FACTOR:	10	7	4	3	2	1	0

Sound pressure level due to equipment equals sound pressure level with equipment "on" minus FACTOR.

- e. Plot octave bands of sound pressure level due to equipment for typical rooms on a graph which also shows noise criteria (NC) curves.
2. When sound power levels are specified:
    - a. Perform steps 1.a. thru 1.d., as above.
    - b. For indoor equipment: Determine room attenuating effect, i.e., difference between sound power level and sound pressure level. Determined sound power level will be the sum of sound pressure level due to equipment plus the room attenuating effect.
    - c. For outdoor equipment: Use directivity factor and distance from noise source to determine distance factor, i.e., difference between sound power level and sound pressure level. Measured sound power level will be the sum of sound pressure level due to equipment plus the distance factor. Use 13 meters (40 feet) for sound level location.

3. Where sound pressure levels are specified in terms of dB(A), as in Section 23 65 00, COOLING TOWERS, measure sound levels using the "A" scale of meter. Single value readings will be used instead of octave band analysis.

E. Where measured sound levels exceed specified level, the installing contractor or equipment manufacturer shall take remedial action approved by the COTR and the necessary sound tests shall be repeated.

### **3.10 MARKING OF SETTINGS**

Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the COTR.

### **3.11 IDENTIFICATION OF TEST PORTS**

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

- - - E N D - - -

SECTION 23 07 11  
HVAC, PLUMBING, AND BOILER PLANT INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Field applied insulation for thermal efficiency and condensation control for
  - 1. HVAC piping, ductwork and equipment.
  - 2. Plumbing piping and equipment.
  - 4. Re-insulation of HVAC piping, ductwork and equipment, plumbing piping and equipment and equipment after asbestos abatement.
- B. Definitions
  - 1. ASJ: All service jacket, white finish facing or jacket.
  - 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
  - 3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
  - 4. Concealed: Ductwork and piping above ceilings and in chases, interstitial space, and pipe spaces.
  - 5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical, Boiler Plant and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, interstitial spaces, , crawl spaces and pipe basements are not considered finished areas.
  - 6. FSK: Foil-scrim-kraft facing.
  - 7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F); HVAC and plumbing equipment or piping handling media above 41 degrees C (105 degrees F); Boiler Plant breechings and stack temperature range 150-370 degrees C (300-700 degrees F) and piping media and equipment 32 to 230 degrees C (90 to 450 degrees F)
  - 8. Density:  $\text{kg/m}^3$  - kilograms per cubic meter (Pcf - pounds per cubic foot).
  - 9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
  - 10. Thermal conductance: Heat flow rate through materials.

- a. Flat surface: Watt per square meter (BTU per hour per square foot).
- b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).
- 11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
- 12. CW: Cold water.
- 13. CH: Chilled water supply.
- 14. CHR: Chilled water return.
- 15. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

## 1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- C. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.
- D. Section 23 64 00, PACKAGED WATER CHILLERS: Compressor, evaporator and piping.
- E. Section 23 21 13, HYDRONIC PIPING
- F. Section 23 21 13, HYDRONIC PIPING: Chilled water piping.
- G. Section 23 31 00, HVAC DUCTS AND CASINGS: Ductwork, plenum and fittings.

## 1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Criteria:
  - 1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:
    - 4.3.3.1** Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.2 or 4.3.3.1.3, shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255,



*Standard Method of Test of Surface Burning Characteristics of Building Materials.*

**4.3.3.1.1** Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

**4.3.3.1.2** The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

**4.3.3.1.3** Smoke detectors required by 6.4.4 shall not be required to meet flame spread index or smoke developed index requirements.

**4.3.3.2** Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

(1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors

(2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

**4.3.3.3** Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

**4.3.3.3.1** In no case shall the test temperature be below 121°C (250°F).

**4.3.3.4** Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

**4.3.3.5\*** Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

**4.3.3.6** Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

**4.3.10.2.6** Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

**4.3.10.2.6.1** Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.2 Pneumatic tubing for control systems shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1820, Standard for Safety Fire Test of Pneumatic Tubing for Flame and Smoke Characteristics.

4.3.10.2.6.3 Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.5 Loudspeakers and recessed lighting fixtures, including their assemblies and accessories, shall be permitted in the ceiling cavity plenum where listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a peak heat release rate of 100 kW or less when tested in accordance with UL 2043, Standard for Safety Fire Test for Heat and Visible Smoke Release for Discrete Products and Their Accessories Installed in Air-Handling Spaces.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

4.3.10.2.6.7 Smoke detectors shall not be required to meet the provisions of this section.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

(1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides

(2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in NFPA 251, *Standard Methods of Tests of Fire Endurance of Building Construction and Materials*

2. Test methods: ASTM E84, UL 723, or NFPA 255.

3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and

condensation control insulation, no thickness adjustment need be made.

4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.
- C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
  1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
    - a. Insulation materials: Specify each type used and state surface burning characteristics.
    - b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.
    - c. Insulation accessory materials: Each type used.
    - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
    - e. Make reference to applicable specification paragraph numbers for coordination.
- C. Samples:
  1. Each type of insulation: Minimum size 100 mm (4 inches) square for board/block/ blanket; 150 mm (6 inches) long, full diameter for round types.
  2. Each type of facing and jacket: Minimum size 100 mm (4 inches square).
  3. Each accessory material: Minimum 120 ML (4 ounce) liquid container or 120 gram (4 ounce) dry weight for adhesives / cement / mastic.

#### **1.5 STORAGE AND HANDLING OF MATERIAL**

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed

instructions of manufacturers of adhesives, mastics and finishing cements.

#### 1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. Federal Specifications (Fed. Spec.):

L-P-535E (2)-91.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.

C. Military Specifications (Mil. Spec.):

MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation

MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation

MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier

MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

D. American Society for Testing and Materials (ASTM):

A167-99.....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

B209-04.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C411-97.....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation

C449-00.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement

C533-04.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation

C534-05.....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

C547-06.....Standard Specification for Mineral Fiber pipe Insulation

- C552-03.....Standard Specification for Cellular Glass  
Thermal Insulation
- C553-02.....Standard Specification for Mineral Fiber  
Blanket Thermal Insulation for Commercial and  
Industrial Applications
- C585-90.....Standard Practice for Inner and Outer Diameters  
of Rigid Thermal Insulation for Nominal Sizes  
of Pipe and Tubing (NPS System) R (1998)
- C612-04.....Standard Specification for Mineral Fiber Block  
and Board Thermal Insulation
- C1126-04.....Standard Specification for Faced or Unfaced  
Rigid Cellular Phenolic Thermal Insulation
- C1136-06.....Standard Specification for Flexible, Low  
Permeance Vapor Retarders for Thermal  
Insulation
- D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven  
and Treated) for Roofing and Waterproofing
- E84-06.....Standard Test Method for Surface Burning  
Characteristics of Building  
Materials
- E119-05a.....Standard Test Method for Fire Tests of Building  
Construction and Materials
- E136-04.....Standard Test Methods for Behavior of Materials  
in a Vertical Tube Furnace at 750 degrees C  
(1380 F)
- E. National Fire Protection Association (NFPA):
- 90A-02.....Installation of Air Conditioning and  
Ventilating Systems
- 96-04.....Standards for Ventilation Control and Fire  
Protection of Commercial Cooking Operations
- 101-06.....Life Safety Code
- 251-06.....Standard methods of Tests of Fire Endurance of  
Building Construction Materials
- 255-06.....Standard Method of tests of Surface Burning  
Characteristics of Building Materials
- F. Underwriters Laboratories, Inc (UL):

723.....UL Standard for Safety Test for Surface Burning  
Characteristics of Building Materials with  
Revision of 08/03

G. Manufacturer's Standardization Society of the Valve and Fitting  
Industry (MSS):  
SP58-2002.....Pipe Hangers and Supports Materials, Design,  
and Manufacture

## **PART 2 - PRODUCTS**

### **2.1 MINERAL FIBER**

- A. ASTM C612 (Board, Block), Class 1 or 2,  $k = 0.037$  Watt per meter, per degree C (0.26), external insulation for temperatures up to 204 degrees C (400 degrees F).
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density  $16 \text{ kg/m}^3$  (1 pcf),  $k = 0.045$  (0.31), Class B-5, Density  $32 \text{ kg/m}^3$  (2 pcf),  $k = 0.04$  (0.27), for use at temperatures up to 204 degrees C (400 degrees F)
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1,  $k = 0.037$  (0.26) for use at temperatures 230 degrees C (450 degrees F).

### **2.2 MINERAL WOOL OR REFRACTORY FIBER**

- A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

### **2.3 RIGID CELLULAR PHENOLIC FOAM**

- A. Preformed (molded) pipe insulation, ASTM C1126, type III, grade 1,  $k = 0.021$  (0.15), for temperatures up to 121 degrees C (250 degrees F) with vapor retarder and all service jacket with polyvinyl chloride premolded fitting covering.
- B. Equipment and Duct Insulation, ASTM C 1126, type II, grade 1,  $k = 0.021$  (0.15), for temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, vapor retarder and all service jacket.

### **2.4 CELLULAR GLASS CLOSED-CELL**

- A. Comply with Standard ASTM C177, C518, density  $120 \text{ kg/m}^3$  (7.5 pcf) nominal,  $k = 0.033$  (0.29) at 0 degrees C (75 degrees F).
- B. Pipe insulation for temperatures up to 200 degrees C (400 degrees F).

### **2.5 POLYISOCYANURATE CLOSED-CELL RIGID**

- A. Preformed (fabricated) pipe insulation, ASTM C591, type IV,  $K=0.027$  (0.19), for use at temperatures up to 149 degree C (300 degree

F) with factory applied PVDC or all service jacket vapor retarder with polyvinyl chloride premolded fitting covers.

- B. Equipment and duct insulation, ASTM C 591, type IV,  $K=0.027(0.19)$ , for use at temperatures up to 149 degrees C (300 degrees F) with PVDC or all service jacket vapor retarder jacket.

## 2.6 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

- A. ASTM C177, C518,  $k = 0.039$  Watt per meter, per degree C (0.27), at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

## 2.7 CALCIUM SILICATE

- A. Preformed pipe Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- B. Premolded Pipe Fitting Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- C. Equipment Insulation: ASTM C533, Type I and Type II
- D. Characteristics:

Insulation Characteristics		
ITEMS	TYPE I	TYPE II
Temperature, maximum degrees C (degrees F)	649 (1200)	927 (1700)
Density (dry), $\text{Kg/m}^3$ (lb/ ft <sup>3</sup> )	232 (14.5)	288 (18)
Thermal conductivity: Min W/ m K (Btu in/h ft <sup>2</sup> degrees F)@ mean temperature of 93 degrees C (200 degrees F)	0.059 (0.41)	0.078 (0.540)
Surface burning characteristics: Flame spread Index, Maximum	0	0
Smoke Density index, Maximum	0	0

## 2.8 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance  $\leq 0.02$  or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.

- B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 5 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 100 mm (4 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- E. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.
- F. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.
- G. Aluminum Jacket-Piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 20 mm (0.75 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.
- H. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.5 mm (0.020 inches) thick with 32 mm (1-1/4 inch) corrugations or 0.8 mm (0.032 inches) thick with no corrugations. System shall be weatherproof if used for outside service.



## 2.9 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m<sup>3</sup> (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m<sup>3</sup> (3.0 pcf).
- C. Boiler Plant Pipe supports: MSS SP58, Type 39. Apply at all pipe support points, except where MSS SP58, Type 3 pipe clamps provided as part of the support system.

## 2.10 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

## **2.11 MECHANICAL FASTENERS**

- A. Pins, anchors: Welded pins, or metal or nylon anchors with tin-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching monel or stainless steel.
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.
- D. Bands: 20 mm (3/4 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

## **2.12 REINFORCEMENT AND FINISHES**

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
- F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

## **2.13 FIRESTOPPING MATERIAL**

Other than pipe and duct insulation, refer to Section 07 84 00  
FIRESTOPPING.

## **2.14 FLAME AND SMOKE**

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

## **PART 3 - EXECUTION**

### **3.1 GENERAL REQUIREMENTS**

- A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the COTRCOTR for application of

insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.

- B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Where removal of insulation of piping, ductwork and equipment is required to comply with Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT and Section 02 82 13.13, GLOVEBAG ASBESTOS ABATEMENT, such areas shall be reinsulated to comply with this specification.
- D. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).
- E. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- F. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- G. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- H. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- I. HVAC work not to be insulated:

1. Internally insulated ductwork and air handling units.
  4. Equipment: Expansion tanks,
- J. Plumbing work not to be insulated:
1. Piping and valves of fire protection system.
- K. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- L. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
- M. Firestop Pipe and Duct insulation:
1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
  2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
    - a. Pipe risers through floors
    - b. Pipe or duct chase walls and floors
    - c. Smoke partitions
    - d. Fire partitions
- N. Freeze protection of above grade outdoor piping (over heat tracing tape): 20 mm (0.75) thick insulation, for all pipe sizes 75 mm (3 inches) and smaller and 25 mm (1 inch) thick insulation for larger pipes. Provide metal jackets for all pipes. Provide for cold water make-up to cooling towers and condenser water piping and chilled water piping as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).
- O. Provide metal jackets over insulation as follows:
- a. All piping and ducts exposed to outdoor weather.
  - b. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.

- c. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

### 3.2 INSULATION INSTALLATION

#### A. Mineral Fiber Board:

1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
2. Plain board:
  - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
  - d. Chilled water pumps: Insulate with removable and replaceable 1 mm thick (20 gage) aluminum or galvanized steel covers lined with insulation. Seal closure joints/flanges of covers with gasket material. Fill void space in enclosure with flexible mineral fiber insulation.
3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and attics, and duct work exposed to outdoor weather:
  - a. 50 mm (2 inch) thick insulation faced with ASJ (white all service jacket): Supply air duct // unlined air handling units // and afterfilter housing.
  - b. 40 mm (1-1/2 inch) thick insulation faced with ASJ: Return air duct, mixed air plenums and prefilter housing.
  - c. Outside air intake ducts: 25 mm (one inch) thick insulation faced with ASJ.
4. Cold equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
  - a. Chilled water pumps, water filter, chemical feeder pot or tank.

#### B. Flexible Mineral Fiber Blanket:

1. Adhere insulation to metal with 100 mm (4 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all

around duct. Additionally secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.

2. Supply air ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation insulate trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.
3. Concealed supply air ductwork.
  - a. Above ceilings at a roof level: 50 mm (2 inch) thick insulation faced with FSK.
  - b. Above ceilings for other than roof level: 40 mm (1 ½ inch) thick insulation faced with FSK.
4. Concealed return air duct above ceilings at a roof level, unconditioned areas, and in chases with external wall or containing steam piping; 40 mm (1-1/2 inch) thick, insulation faced with FSK. Concealed return air ductwork in other locations need not be insulated.
5. Concealed outside air duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.

C. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
2. Contractor's options for fitting, flange and valve insulation:
  - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.

- b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
  - c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
  - d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
3. Nominal thickness in millimeters and inches specified in table below, for piping above ground:

Nominal Thickness of Molded Mineral Fiber Insulation	
PIPE DIA (INCHES)	INSULATION THICKNESS (INCHES)
1 inch and below	2 inches
1-1/4 inch to 1-1/2 inch	2 inches
1-1/2 inch & above	3 inches

D. Rigid Cellular Phenolic Foam:

1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
3. Provide secure attachment facilities such as welding pins.
4. Apply insulation with joints tightly drawn together
5. Apply adhesives, coverings, neatly finished at fittings, and valves.
6. Final installation shall be smooth, tight, neatly finished at all edges.

Nominal Thickness of Rigid Closed-Cell Phenolic Foam Insulation					
Nominal Pipe Size millimeters (inches):	25 (1) & below	32-75 (1 1/4-3)	100-150 (4-6)	200-300 (8-12)	350 (14) & above
3. 4-16 degrees C (40-60 degrees F), CH, CHR,	20 (0.75)	20 (0.75)	25 (1)	40 (1.5)	50 (2.0)

7) Cold water piping.

E. Cellular Glass Insulation:

1. Pipe and tubing, covering nominal thickness in millimeters and inches as tabulated below for chilled water and refrigerant piping.

Nominal Thickness of Cellular Glass Insulation				
Millimeters (inches)	Thru 38 (1 1/2)	50- 150 (2-6)	200-300 (8-12)	over 350 (14)
1. 4-16 degrees C (40-60 degrees F) (CH and CHR within chiller room and pipe chase and underground)	50 (2.0)	80 (3.0)	80 (3.0)	100 (4.0)
2. 4-16 degrees C (40-60 degrees F) (CH and CHR outside chiller room)	40 (1.5)	50 (2.0)	50 (2.0)	65 (2.5)

2. Underground Piping Other than or in lieu of that Specified in Section 23 21 13, HYDRONIC PIPING and Section 33 63 00, STEAM ENERGY DISTRIBUTION: Type II, factory jacketed with a 3 mm laminate jacketing consisting of 3000 mm x 3000 mm (10 ft x 10 ft) asphalt impregnated glass fabric, bituminous mastic and outside protective plastic film.
  - a. 75 mm (3 inches) thick for hot water piping.



- b. As tabulated above for chilled water piping.
  - c. Underground piping: Apply insulation with joints tightly butted. Seal longitudinal self-sealing lap. Use field fabricated or factory made fittings. Seal butt joints and fitting with jacketing as recommended by the insulation manufacturer. Use 100 mm (4 inch) wide strips to seal butt joints.
  - d. Provide expansion chambers for pipe loops, anchors and wall penetrations as recommended by the insulation manufacturer.
  - e. Underground insulation shall be inspected and approved by the COTRCOTR as follows:
    - 1) Insulation in place before coating.
    - 2) After coating.
  - f. Sand bed and backfill: Minimum 75 mm (3 inches) all around insulated pipe or tank, applied after coating has dried.
3. Cold equipment: 50 mm (2 inch) thick insulation faced with ASJ for chilled water pumps, water filters, chemical feeder pots or tanks, expansion tanks, air separators and air purgers.

F. Polyisocyanurate Closed-Cell Rigid Insulation:

- 1. Polyisocyanurate closed-cell rigid insulation (PIR) may be provided for piping, equipment and ductwork for temperature up to 149 degree C (300 degree F) provided insulation thickness requirement does not exceed 38 mm (1.5 inches).
- 2. Install insulation, vapor retarder and jacketing per manufacturer's recommendations. Particular attention should be paid to recommendations for joint staggering, adhesive application, external hanger design, expansion/contraction joint design and spacing and vapor retarder integrity.
- 3. Install insulation with all joints tightly butted (except expansion joints in hot applications).
- 4. If insulation thickness exceeds 63 mm (2.5 inches), install as a double layer system with longitudinal (lap) and butt joint staggering as recommended by manufacturer.
- 5. For cold applications, vapor retarder shall be installed in a continuous manner. No staples, rivets, screws or any other attachment device capable of penetrating the vapor retarder shall be used to attach the vapor retarder or jacketing. No wire ties capable of penetrating the vapor retarder shall be used to hold the

- insulation in place. Banding shall be used to attach PVC or metal jacketing.
6. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill PVC elbow jacket is prohibited on cold applications.
  7. For cold applications, the vapor retarder on elbows/fittings shall be either mastic-fabric-mastic or 2 mil thick PVDC vapor retarder adhesive tape.
  8. All PVC and metal jacketing shall be installed so as to naturally shed water. Joints shall point down and shall be sealed with either adhesive or caulking (except for periodic slip joints).
  9. Underground piping: Follow instructions for above ground piping but the vapor retarder jacketing shall be 6 mil thick PVDC or minimum 30 mil thick rubberized bituminous membrane. Sand bed and backfill shall be a minimum of 150 mm (6 inches) all around insulated pipe.
  10. Note the NFPA 90A burning characteristic requirements of 25/50 in paragraph 1.3B. Refer to paragraph 3.1 for items not to be insulated.
  11. Minimum thickness in millimeter (inches) specified in table below, for piping:

Nominal Thickness of Polyisocyanurate Rigid Insulation				
Nominal Pipe Size millimeters(inches):	25(1) & below	32-75 (1 1/4- 3)	100-150 (4-6)	200-300 (8-12)
4. 4-16 degrees C (40-60 degrees F), CH, CHR, GC and GCR for relative humidity up to 80 percent or underground location	25 (1.00)	25 (1.0)	40 (1.50)	40 (1.5)

Nominal Thickness of Polyisocyanurate Rigid Insulation				
5. 4-16 degrees C (40-60 degrees F) CH, CHR, GC and GCR for relative humidity 80 to 90 percent or higher	40 (1.50)	40 (1.5)	40 (1.5)	40 (1.5)

7) Cold Water Piping.

G. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
2. Pipe and tubing insulation:
  - a. Use proper size material. Do not stretch or strain insulation.
  - b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
  - c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
4. Pipe insulation: nominal thickness in millimeters (inches as specified in table below for piping above ground:

Nominal Thickness of Flexible Elastomeric Cellular Insulation				
Nominal Pipe Size millimeters (inches)	25 (1) & below	32-75 (1 1/4- 3)	100-150 (4-6)	200 (8)
2. 4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR)	25 (1.0)	40 (1.5)	-	-
a. Runouts to cooling coil condensate piping	20 (0.75)	40 (1.5)	-	-

5. Minimum 20 mm (0.75 inch) thick insulation for pneumatic control lines for a minimum distance of 6 m (20 feet) from discharge side of the refrigerated dryer.
6. Use Class S (Sheet), 20 mm (3/4 inch) thick for the following:
  - a. Chilled water pumps
  - b. Bottom and sides of metal basins for winterized cooling towers (where basin water is heated).
  - c. Chillers, insulate any cold chiller surfaces subject to condensation which has not been factory insulated.

- - - E N D - - -

SECTION 23 09 23  
DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The control system(s) shall be as indicated on the project documents, point list, drawings and described in these specifications. This scope of work shall include a complete and working system including all engineering, programming, controls and installation materials, installation labor, commissioning and start-up, training, final project documentation and warranty.
- B. Engineering Control Center (ECC) shall include:
  - 1.
  - 2. Ethernet, IP Supervisory Network.
  - 3.
  - 4. Graphic Operational Interface.
  - 5. Software Configuration Tools (SCT).
  - 6. Scheduling and Alarm Management software.
  - 7. Local LonWorks FTT-10 or 1250 networks.
  - 8. Network Area Controllers (NAC).
  - 9. Data and File Server (DFS).
  - 10. Unitary Control Units (UCU).
  - 11. LonMark Compliant Application Controllers and field devices.
  - 12. Connected I/O devices.
  - 13. Third party system Data Integration.
- C. The Controls Contractor's work shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance, Warranty, specified services and items required by the Contract for the complete and fully functional Controls Systems.
- D. Following control devices and systems shall be used to provide the functional requirements of HVAC equipment and systems.
  - 1. Direct Digital Control (DDC) of HVAC equipment and systems with electric or electronic positioning of valves and dampers.

- E. Connect the new work to the existing ECC system or operator workstation manufactured by Trane Company, Model Number \_\_\_\_\_ located in Building 1. The existing CPU/Monitor, printer, and other peripherals may be used to form a single operator workstation. New system including interface to existing systems and equipment shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have complete operations and control capability over all systems, new and existing including; monitoring, trending, graphing, scheduling, alarm management, global point sharing, global strategy deployment, graphical operations interface and custom reporting as specified. Modify the existing ECC, if necessary, to accommodate the additional control points.
- F. The control subcontractor shall supply as required, all necessary hardware equipment and software packages to interface between any existing and new system Network Area Controllers (NAC) as part of this contract. Number of area controllers required is dependent on the type and quantity of devices, hardware and software points provided. Network area controllers are same as remote controller units (RCU).
- G. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. Temperature Controls contractor shall provide controllers for each mechanical system. In the event of a network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the ECC shall have no effect on the field controllers, including those involved with global strategies.
- H. The Top End of the NAC shall communicate using American Society of Heating and Refrigerating Engineers/American National Standards Institute (ASHRAE/ANSI) Standard 135(BACnet) protocol. The NAC shall reside on the BACnet/IP Ethernet (ISO 8802-3) local area network, and provide information via standard BACnet object types and application services. The Bottom End of the NAC, the unit level controllers and all other field devices shall reside on the LonTalk FTT-10a network, and provide data using LonMark standard network variable types and configuration properties.
- I. The intent of this specification is to provide a peer-to peer networked, stand-alone, distributed control system. The ECC requires

the incorporation of LonWorks Technologies using Free Topology Transceivers (FTT-10), and specific conformance to the LONMARK Interoperability Association's v3.0 Physical and logical Layer guidelines in all (NAC) Network Area Controllers, Remote Control Unit controllers, unitary terminal unit controllers and other LonMark compliant field devices. The minimum Baud rate shall be 78,000 Baud for FTT-10 and 1,250,000 Baud for FTT-1250.

1. LonTalk communications protocol will be used on the communication network between RCU controllers and LonWorks controllers and devices to assure interoperability between all devices within the network.
2. The ECC shall provide communication to all LonTalk data variables as defined in input/output point schedule and as required to accomplish sequence of operation as specified.
3. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.

J. The control system shall accommodate 5 users simultaneously, and the access to the system should be limited only by operator password.

## 1.2 RELATED WORK

- A. Section 28 31 00, FIRE DETECTION AND ALARM.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- C. Section 21 10 00, WATER-BASED FIRE-SUPPRESSION SYSTEMS.
- D. Section 23 64 00, PACKAGED WATER CHILLERS.
- E. Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.
- F. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- G. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS.
- H. Section 23 31 00, HVAC DUCTS AND CASINGS.
- I. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- J. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- K. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.
- L. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).
- M. Section 26 27 26, WIRING DEVICES.

### 1.3 DEFINITION

- A. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.
- B. ACU: Auxiliary Control Unit (ACU) used for controls of air handling units, reports to RCU.
- C. Analog: A continuously varying signal value (e.g., temperature, current, velocity etc.
- D. BACnet: Building Automation Control Network Protocol, ASHRAE Standard 135.
- E. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).
- F. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.
- G. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.
- H. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.
- I. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls. In this specification, there are three types of control units are used; Unitary Control Unit (UCU), Auxiliary Control Unit (ACU), and Remote Control Unit (RCU).
- J. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).
- K. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.
- L. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are



generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.

- M. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are provided to the remote subsystems and status is reported back to the Engineering Control Center. Upon the loss of communication with the Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.
- N. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.
- O. DXF: An AutoCAD 2-D graphics file format. Many CAD systems import and export the DXF format for graphics interchange.
- P. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.
- Q. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform control functions, such as operating a relay or providing an output signal to position an actuator.
- R. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.
- S. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.
- T. Firmware: Firmware is software programmed into read only memory (ROM) chips. Software may not be changed without physically altering the chip.
- U. FTT-10: Echelon Transmitter-Free Topology Transceiver.
- V. GIF: Abbreviation of Graphic interchange format.
- W. Graphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.
- X. Graphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.

- Y. I/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input (AI, digital input (DI), analog output (AO) and digital output (DO). Analog signals are continuous and represent temperature, pressure, flow rate etc, whereas digital signals convert electronic signals to digital pulses (values), represent motor status, filter status, on-off equipment etc.
- Z. I/P: Internet Protocol-global network, connecting workstations and other host computers, servers etc. to share the information.
- AA. JPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.
- BB. Local Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.
- CC. LonMark: An association comprising of suppliers and installers of LonTalk products. The Association provides guidelines for the implementation of the LonTalk protocol to ensure interoperability through Standard implementation.
- DD. LonTalk: An open standard protocol developed by the Echelon Corporation that uses a "Neuron Chip" for communication.
- EE. LonWorks: Network technology developed by the Echelon Corporation.
- FF. Network: A set of computers or other digital devices communicating with each other over a medium such as wire, coax, fiber optics cable etc.
- GG. Network Area Controller: Digital controller, supports a family of auxiliary control units and unitary control units, and communicates with peer-to-peer network for transmission of global data.
- HH. Network Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.
- II. MS/TP: Master-slave/token-passing.
- JJ. Operating system (OS): Software, which controls the execution of computer application programs.
- KK. PCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.
- LL. Peripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.

- MM. Peer-to-Peer: A networking architecture that treats all network stations as equal partners.
- NN. PICS: Protocol Implementation Conformance Statement.
- OO. UCU: Unitary Control Unit, digital controller, dedicated to a specific piece of equipment, such as VAV boxes, chillers, fan coil units, heat exchangers etc.

#### 1.4 QUALITY ASSURANCE

##### A. Criteria:

1. The Controls and Instrumentation System Contractor shall be a primary equipment manufacturer-owned branch office that is regularly engaged in the engineering, programming, installation and service of total integrated Facility Management Systems of similar size, scope and complexity to the EEC specified in this Contract. Distributors, manufacturer's representatives and wholesalers will not be acceptable.
2. Single Source Responsibility of subcontractor: The Contractor shall obtain hardware and software supplied under this Section and delegates the responsibility to a single source controls installation subcontractor. The controls subcontractor shall be responsible for the complete design, installation, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.
3. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be manufacturer's latest standard design and have been tested and proven in actual use.
4. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in this Section. These projects must be on-line and functional such that the Department of Veterans Affairs (VA) representative would observe the control systems in full operation.
5. The controls subcontractor shall have (minimum of three years) experience in design and installation of building automation systems similar in performance to those specified in this Section. Provide evidence of experience by submitting resumes of the project manager, the local branch manager, project engineer, the application

engineering staff, and the electronic technicians who would be involved with the supervision, the engineering, and the installation of the control systems. Training and experience of these personnel shall not be less than three years. Failure to disclose this information will be a ground for disqualification of the supplier.

6. The controls subcontractor shall have in-place facility within 50 miles with technical staff, spare parts inventory for the next five (5) years, and necessary test and diagnostic equipment to support the control systems.
7. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the work. The Project Manager shall attend scheduled Project Meetings as required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:

1. All work shall conform to the applicable Codes and Standards.
2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.
3. Peer-to-peer controllers, unitary controllers shall conform to the requirements of UL 916, Category PAZX.

### 1.5 PERFORMANCE

A. The system shall conform to the following:

1. Graphic Display: The system shall display up to 4 graphics on a single screen with a minimum of (20) dynamic points per graphic. All current data shall be displayed within (10) seconds of the request.
2. Graphic Refresh: The system shall update all dynamic points with current data within (10) seconds. Data refresh shall be automatic, without operator intervention.
3. Object Command: The maximum time between the command of a binary object by the operator and the reaction by the device shall be (10) seconds. Analog objects shall start to adjust within (3) seconds.
4. Object Scan: All changes of state and change of analog values shall be transmitted over the high-speed network such that any data used or displayed at a controller or work-station will be current, within the prior (10) seconds.

5. Alarm Response Time: The maximum time from when an object goes into alarm to when it is annunciated at the workstation shall not exceed (10) seconds.
6. Program Execution Frequency: Custom and standard applications shall be capable of running as often as once every (5) seconds. The Contractor shall be responsible for selecting execution times consistent with the mechanical process under control.
7. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every five (5) seconds. The controller shall scan and update the process value and output generated by this calculation at this same frequency.
8. Multiple Alarm Annunciations: All workstations on the network shall receive alarms within (5) seconds of each other.
9. Reporting Accuracy: Listed below are minimum acceptable reporting accuracies for all values reported by the specified system:

Measured Variable	Reported Accuracy
Space temperature	±0.5 degrees C (±1 degrees F)
Ducted air temperature	±1.0 degrees C [±2 degrees F]
Outdoor air temperature	±1.0 degrees C [±2 degrees F]
Water temperature	±0.5 degrees C [±1 degrees F]
Relative humidity	±2 percent RH
Water flow	±5 percent of full scale
Air flow (terminal)	±10 percent of reading
Air flow (measuring stations)	±5 percent of reading
Air pressure (ducts)	±25 Pa [±0.1 "W.G.]
Air pressure (space)	±3 Pa [±0.001 "W.G.]
Water pressure	±2 percent of full scale *Note 1
Electrical Power	5 percent of reading

Note 1: for both absolute and differential pressure

#### 1.6 WARRANTY

- A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in Section 00 72 00, GENERAL CONDITIONS.

- B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.
- C. The on-line support service shall allow the Controls supplier to dial out over telephone lines to monitor and control the facility's building automation system. This remote connection to the facility shall be within two (2) hours of the time that the problem is reported. This coverage shall be extended to include normal business hours, after business hours, weekend and holidays. If the problem cannot be resolved with on-line support services, the Controls supplier shall dispatch the qualified personnel to the job site to resolve the problem within 24 hours after the problem is reported.
- D. Controls and Instrumentation subcontractor shall be responsible for temporary operations and maintenance of the control systems during the construction period until final commissioning, training of facility operators and acceptance of the project by VA.

#### 1.7 SUBMITTALS

- A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's literature and data for all components including the following:
  - 1. A wiring diagram for each type of input device and output device including DDC controllers, modems, repeaters, etc. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
  - 2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
  - 3. Control dampers and control valves schedule, including the size and pressure drop.

4. Installation instructions for smoke dampers and combination smoke/fire dampers, if furnished.
  5. 6. Catalog cut sheets of all equipment used. This includes, but is not limited to DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as sensors, actuators, and control dampers. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings should clearly reference the specification and/or drawings that it supposed to represent.
  7. Sequence of operations for each HVAC system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
  8. Color prints of proposed graphics with a list of points for display.
  9. Furnish PICS for each BACNET compliant device.
- C. Product Certificates: Compliance with Article, QUALITY ASSURANCE.
- D. As Built Control Drawings:
1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.
  2. Furnish one (1) stick set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.
  3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.
- E. Operation and Maintenance (O/M) Manuals):
1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
  2. Include the following documentation:
    - a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.
    - b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.

- c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.
- d. Complete troubleshooting procedures and guidelines for all systems.
- e. Complete operating instructions for all systems.
- f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
- g. Licenses, guaranty, and other pertaining documents for all equipment and systems.
- h. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons will be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.

F. Submit Performance Report to COTRCOTR prior to final inspection.

#### **1.8 INSTRUCTIONS**

A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below. Contractor shall also video tape instruction sessions noted below.

1. First Phase: Formal instructions to the VA facilities personnel for a total of 16 hours, conducted sometime between the completed installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.
2. Second Phase: This phase of training shall comprise of on the job training during start-up, checkout period, and performance test period. VA facilities personnel will work with the Contractor's installation and test personnel on a daily basis during start-up and checkout period. During the performance test period, controls subcontractor will provide 16 hours of instructions to the VA facilities personnel.
3. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor will review the



manual contents with VA facilities personnel during second phase of training.

4. Training by independent or franchised dealers who are not direct employees of the controls supplier will not be acceptable.

#### **1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)**

- A. The ECC and peripheral devices and system support equipment shall be designed to operate in ambient condition of 20 to 35 degrees C (65 to 90 degrees F) at a relative humidity of 20 to 80 percent non-condensing.
- B. The CUs and associated equipment used in controlled environment shall be mounted in NEMA 1 enclosures for operation at 0 to 50 degrees C (32 to 122 degrees F) at a relative humidity of 10 to 90 percent non-condensing.
- C. The CUs used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at -40 to 65 degrees C (-40 to 150 degrees F).
- D. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.
- E. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

#### **1.10 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):  
Standard 135-04.....BACNET Building Automation and Control Networks
- C. American Society of Mechanical Engineers (ASME):  
B16.18-01.....Cast Copper Alloy Solder Joint Pressure Fittings.  
B16.22-01.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.
- D. American Society of Testing Materials (ASTM):  
B32-04.....Standard Specification for Solder Metal  
B88-03.....Standard Specifications for Seamless Copper Water Tube  
B88M-05.....Standard Specification for Seamless Copper Water Tube (Metric)

B280-03.....Standard Specification for Seamless Copper Tube  
for Air-Conditioning and Refrigeration Field  
Service

E. Federal Communication Commission (FCC):

Rules and Regulations Title 47 Chapter 1-2001 Part 15..Radio Frequency  
Devices.

F. Institute of Electrical and Electronic Engineers (IEEE):

802.3-05.....Information Technology-Telecommunications and  
Information Exchange between Systems-Local and  
Metropolitan Area Networks- Specific  
Requirements-Part 3: Carrier Sense Multiple  
Access with Collision Detection (CSMA/CD)  
Access method and Physical Layer Specifications

G. Instrument Society of America (ISA):

7.0.01-1996.....Quality Standard for Instrument Air

H. National Fire Protection Association (NFPA):

70-05.....National Electric Code

90A-02.....Standard for Installation of Air-Conditioning  
and Ventilation Systems

I. Underwriter Laboratories Inc (UL):

94-06.....Tests for Flammability of Plastic Materials for  
Parts and Devices and Appliances

294-05.....Access Control System Units

486A/486B-04-.....Wire Connectors

555S-03.....Standard for Smoke Dampers

916-Rev 2-04.....Energy Management Equipment

1076-05.....Proprietary Burglar Alarm Units and Systems

## **PART 2 - PRODUCTS**

### **2.1 CONTROLS SYSTEM ARCHITECTURE**

A. General

1. The Controls Systems shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.
2. 3. Provide licenses for all software residing on and used by the Controls Systems and transfer these licenses to the Owner prior to completion.
4. The networks shall, at minimum, comprise, as necessary, the following:

- a. b. c. Routers, bridges, switches, hubs, modems, interfaces and the like communication equipment.
  - d. Active processing network area controllers connected to programmable field panels and controllers together with their power supplies and associated equipment.
  - e. Addressable elements, sensors, transducers and end devices.
  - f. Third-party equipment interfaces as required by the Contract Documents.
  - g. Other components required for a complete and working Control Systems as specified.
- B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by the Contractor to achieve both compliance with all applicable codes, standards and to meet all requirements of the Contract Documents.
- C. Network Architecture
  1. The Controls Systems Application network shall utilize an open architecture capable of each and all of the following:
    - a. Utilizing standard Ethernet communications and operate at a minimum speed of 10/100 Mb/sec.
    - b. Connecting via BACNET with ANSI/ASHRAE Standard 135.
    - c. LonMark as per ANSI/EIA 709 (LonWorks) to LonMark FTT-10 transceivers.
  2. The networks shall utilize only copper and optical fiber communication media as appropriate and shall comply with applicable codes, ordinances and regulations<sup>3</sup>. All necessary telephone lines, ISDN lines and internet Service Provider services and connections will be provided by the owner.
  4. The Controls Contractor shall provide the IT interfacing equipment and shall coordinate on configuration and interfacing arrangements with the Data Cabling System contractor
- D. Third Party Interfaces:
  1. The Controls Systems shall include necessary hardware, equipment and software to allow data communications between the Controls Systems and building systems supplied by other trades.
  2. The other manufacturers and contractors supplying other associated systems and equipment will provide their necessary hardware, software and start-up at their cost and will cooperate fully with

the Controls Contractor in a timely manner and at their cost to ensure complete functional integration.

E. Servers:

1. Provide Controls Systems Application Server(s) to archive historical data including trends, alarm and event histories and transaction logs.
2. Equip these Server(s) with the same software Tool Set that is located in the Network Area Controllers for system configuration and custom logic definition and color graphic configuration.
3. Access to all information on the Controls Systems Server(s) shall be through the same browser Operator Interface functionality used to access individual nodes. When logged onto a Server the Operator will be able to also interact with any other NAC on the Controls As required for the functional operation of the Controls Systems, the Controls Contractor shall provide all necessary digital processor programmable Server(s). These Server(s) shall be utilized for Controls Systems Application configuration, for archiving, reporting and trending of data, for Operator transaction archiving and reporting, for network information management, for alarm annunciation, for Operator Interface tasks, for Controls Application management and the like. These Server(s) shall utilize IT industry standard data base platforms such as Microsoft SQL Server and Microsoft Data Engine (MSDE) or approved equal.

## 2.2 DIRECT DIGITAL CONTROLLERS

- A. (NAC) Network Area Controllers shall be stand-alone, multi-tasking, multi-user, real-time digital processor complete with all hardware, software, and communications interfaces, power supplies. The Controls System shall be designed and implemented entirely for use and operation on the Internet. NACs shall have access to data within the industry standard IT network to the Data Server and other NACs as needed to accomplish required global control strategies.
1. NACs shall provide both standalone and networked direct digital control of mechanical and electrical building system controllers as required by the Specifications. The primary NAC shall support a minimum of [5,000] field points together with all associated features, sequences, schedules, applications required for a fully functional distributed processing operation.

2. NACs shall monitor and report communication status to the Controls Systems Application. The Controls Systems shall provide a system advisory upon communication failure and restoration.
3. All NACs on the network shall be equipped with all software functionality necessary to operate the complete user interface, including graphics, via a Browser connected to the Node on the network or directly via a local port on the NAC.
4. All NAC shall be provided with face mounted LED type annunciation to continually display its operational mode, power and communications.
5. The controllers shall reside on the BACnet Ethernet (ISO 8802-3) local area network and provide Read (Initiate) and Write (Execute) services as defined in Clauses 15.5 and 15.8, respectively of ASHRAE Standard 135, to communicate BACnet objects. Objects supported shall include: Analog input, analog output, analog value, binary input, binary output, binary value, and device.
6. Each NAC shall be provided with the necessary un-interruptible power facilities to ensure its continued normal operation during periods of line power outages of, at minimum, 1-minute duration. Normal functionality shall include all normal software processing, communication with powered field devices and network communications with other powered Controls Systems NAC, Data Servers and OWS. Each NAC shall report its communication status to the Application. The Application shall provide a system advisory upon communication failure and restoration. Each NAC shall retain program, control algorithms, and setpoint information in non-volatile memory in the event of a power failure, and shall return to normal operation upon restoration of power.
7. Each NAC shall have sufficient memory to support its operating system, database, and program requirements, including the following:
  - a. Device and network management.
  - b. Data sharing.
  - c. Alarm and event management including custom alarm messages for each level alarm for the points noted in the I/O Schedule.
  - d. Energy management.
  - e. Historical trend data for points specified.
  - f. Maintenance report.
  - g. Scheduling.
  - h. Dial up and network communications.

- i. Manual override monitoring.
  8. Each NAC shall support firmware upgrades without the need to replace hardware and shall have a minimum of 15 percent spare capacity of secondary system controllers, point capacity and programming functions.
  9. Each NAC shall continuously perform self-diagnostics, communication diagnosis, and provide both local and remote annunciation of any detected component failures, low battery condition; and upon failure shall assume the predetermined failure mode.
  10. Each NAC shall monitor the status of all overrides and inform the operator that automatic control has inhibited, and allow the operator to manually override automatic or centrally executed command.
  11. Provide the capability to generate and modify the Controls Systems Application software-based sequences, database elements, associated operational definition information and user-required revisions to same at any designated Workstation together with the means to download same to the associated System Controllers.
  12. In the event of loss of normal power, there shall be orderly shut down of the controllers to prevent the loss of database or software programming. When power is restored flash memory, battery backup or super capacitor will be automatically loaded into non-volatile flash memory and shall be incorporated for all programming data.
- B. Auxiliary Control Units (ACUs) shall be stand-alone, multi-tasking, multi-user, real time digital processor complete with all hardware, software and communication interfaces, power supplies, and input/output modular devices.
1. ACUs shall either reside on the LonTalk FTT-10a network or provide data using LonMark standard network variable types and configuration properties.
  2. All ACUs shall be provided with LED type annunciation to continually display its operational mode, power and communications.
  3. Each ACU shall have sufficient memory to support its operating system, database including the following:
    - a. Data sharing.
    - b. Device and network management.
    - c. Alarm and event management.
    - d. Scheduling.

- e. Energy Management.
- 4. Each ACU shall support firmware upgrades without the need to replace hardware and shall have a minimum of 15 percent spare capacity of I/O functions. The type of spares shall be in the same proportion as the implemented functions on the controller, but in no case there shall be less than one point of each implemented I/O type.
- 5. Each ACU shall continuously perform self-diagnostics, communication diagnosis, and provide both local and remote annunciation of any detected component failures, low battery condition; and upon failure shall assume the predetermined failure mode.
- 6. In the event of loss of normal power, there shall be orderly shut down of the controllers to prevent the loss of database or software programming. When power is restored flash memory, battery backup or super capacitor will be automatically loaded into non-volatile flash memory and shall be incorporated for all programming data.
- C. Unitary Control Units (UCUs) shall be microprocessor-based. They shall be capable of stand-alone operation, continuing to provide stable control functions if communication is lost with the rest of the system.
  - 1. Unitary Control Units shall either reside on the LonTalk FTT-10a network or provide data using LonMark standard network variable types and configuration properties.
  - 2. Each UCU shall have sufficient memory to support its own operating system, including data sharing.
  - 3. All UCUs shall be provided with LED type annunciation to continually display its operational mode, power and communications.
  - 4. In the event of loss of normal power, there shall be orderly shut down of the controllers to prevent the loss of database or software programming. When power is restored flash memory, battery backup or super capacitor will be automatically loaded into non-volatile flash memory and shall be incorporated for all programming data.
- D. Provide I/O module that connects sensors and actuators onto the field bus network for use by the direct digital controllers. I/O devices shall support the communication technology specified for each controller.
  - 1. Analog input shall allow the monitoring of low voltage (0-10 VDC), current (4-20 ma), or resistance signals (thermistor, RTD). Analog input shall be compatible with, and field configurable to commonly

available sensing devices. Analog output shall provide a modulating signal for these control devices.

2. Binary inputs shall allow the monitoring of on/off signals from remote devices. Binary inputs shall provide a wetting current of at least 12 milliamps to be compatible with commonly available control devices. Binary outputs shall provide on/off operation, or a pulsed low voltage signal for pulse width modulation control. Outputs shall be selectable for either normally open or normally closed operation.
3. Binary outputs on remote and auxiliary controllers shall have 3-position (on/off/auto) override switches and status lights. Analog outputs on remote and auxiliary controllers shall have status lights and a 2-position (auto/manual) switch and manually adjustable potentiometer for manual override.
4. Each output point shall be provided with a light emitting diode (LED) to indicate status of outputs.

E. Communication Ports:

1. NACs controllers in the DDC systems shall be connected in a system local area network using protocol defined by ASHRAE Standard 135, BACnet protocol.
2. The control supplier shall provide connectors, repeaters, hubs, and routers necessary for inter-network communication.
3. Minimum baud rate between the peer-to-peer controllers in the system LAN shall be maintained at the rate of 10 Mbps. Minimum baud for the low level controllers between UCUs and ACUs, ACUs and NAC's shall be maintained at the rate of 76 Kbps.
4. Provide RS-232 port with DB-9 or RJ-11 connector for communication with each controller that will allow direct connection of standard printers, operator terminals, modems, and portable laptop operator's terminal. Controllers shall allow temporary use of portable devices without interrupting the normal operation of permanently connected modems, printers or terminals.
5. Database, such as points; status information, reports, system software, custom programs of any one controller shall be readable by any other controller on the network.

F.

- G. Electric Outlet: Provide a single phase, 120 VAC electrical receptacles inside or within 2 meters (6 feet) of the NAC and ACU enclosures for use with test equipment.



## H. Spare Equipment:

1. Provide spare digital controller (CU) boards and spare I/O boards as required. It shall be possible for trained hospital personnel to replace CU boards and load software via the Laptop computer or the ECC.
2. Provide a minimum of one spare digital controller board of each type and associated parts including batteries to make at least one complete set of DDC control equipment spares.
3. If I/O boards are separate from the CU boards, provide two spare I/O boards for each spare CU board provided above.

**2.3 DIRECT DIGITAL CONTROLLER SOFTWARE**

- A. The software programs specified in this section shall be commercially available, concurrent, multi-tasking operating system and support the use of software application that operates under DOS or Microsoft Windows.
- B. All points shall be identified by up to 30-character point name and 16-character point descriptor. The same names shall be used at the operator workstation.
- C. All control functions shall execute within the stand-alone control units via DDC algorithms. The VA shall be able to customize control strategies and sequences of operations defining the appropriate control loop algorithms and choosing the optimum loop parameters.
- D. All CU's shall be capable of being programmed to utilize stored default values for assured fail-safe operation of critical processes. Default values shall be invoked upon sensor failure or, if the primary value is normally provided by the central or another CU, or by loss of bus communication. Individual application software packages shall be structured to assume a fail-safe condition upon loss of input sensors. Loss of an input sensor shall result in output of a sensor-failed message at the ECC workstation. Each ACU and RCU shall have capability for local readouts of all functions. The UCUs shall be read remotely.
- E. All DDC control loops shall be able to utilize any of the following control modes:
  1. Two position (on-off, slow-fast) control.
  2. Proportional control.
  3. Proportional plus integral (PI) control.
  4. Proportional plus integral plus derivative (PID) control. All PID programs shall automatically invoke integral wind up prevention

routines whenever the controlled unit is off, under manual control of an automation system or time initiated program.

5. Automatic tuning of control loops.

F. System Security: Operator access shall be secured using individual password and operator's name. Passwords shall restrict the operator to the level of object, applications, and system functions assigned to him. A minimum of six (6) levels of security for operator access shall be provided.

G. Application Software: The CUs shall provide the following programs as a minimum for the purpose of optimizing energy consumption while maintaining comfortable environment for occupants. All application software shall reside and run in the system digital controllers. Editing of the application shall occur at the operator workstation or via a portable workstation, when it is necessary, to access directly the programmable unit.

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2. Economizer: An economizer program shall be provided for VAV systems. This program shall control the position of air handler relief, return, and outdoors dampers. If the outdoor air dry bulb temperature and humidity fall below changeover set point the energy control center will modulate the dampers to provide 100 percent outdoor air. The operator shall be able to override the economizer cycle and return to minimum outdoor air operation at any time.

3. Night Setback/Morning Warm up Control: The system shall provide the ability to automatically adjust set points for this mode of operation.

4. Optimum Start/Stop (OSS): Optimum start/stop program shall automatically be coordinated with event scheduling. The OSS program shall start HVAC equipment at the latest possible time that will allow the equipment to achieve the desired zone condition by the time of occupancy, and it shall also shut down HVAC equipment at the earliest possible time before the end of the occupancy period and still maintain desired comfort conditions. The OSS program shall consider both outside weather conditions and inside zone conditions. The program shall automatically assign longer lead times for weekend and holiday shutdowns. The program shall poll all zones served by the associated AHU and shall select the warmest and coolest zones. These shall be used in the start time calculation. It shall be

- possible to assign occupancy start times on a per air handler unit basis. The program shall meet the local code requirements for minimum outdoor air while the building is occupied. Modification of assigned occupancy start/stop times shall be possible via operator's workstation.
5. Event Scheduling: Provide a comprehensive menu driven program to automatically start and stop designated points or a group of points according to a stored time. This program shall provide the capability to individually command a point or group of points. When points are assigned to one common load group it shall be possible to assign variable time advances/delays between each successive start or stop within that group. Scheduling shall be calendar based and advance schedules may be defined up to one year in advance. Advance schedule shall override the day-to-day schedule. The operator shall be able to define the following information:
    - a. Time, day.
    - b. Commands such as on, off, auto.
    - c. Time delays between successive commands.
    - d. Manual overriding of each schedule.
    - e. Allow operator intervention.
  6. Alarm Reporting: The operator shall be able to determine the action to be taken in the event of an alarm. Alarms shall be routed to the appropriate workstations based on time and events. An alarm shall be able to start programs, login the event, print and display the messages. The system shall allow the operator to prioritize the alarms to minimize nuisance reporting and to speed operator's response to critical alarms. A minimum of six (6) priority levels of alarms shall be provided for each point.
  7. Remote Communications: The system shall have the ability to dial out in the event of an alarm to workstations and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself. The operator shall be able to remotely access and operate the system using dial up communications. Remote access shall allow the operator to function the same as local access.
  8. Maintenance Management (PM): The program shall monitor equipment status and generate maintenance messages based upon the operators defined equipment run time, starts, and/or calendar date limits. A

preventative maintenance alarm shall be printed indicating maintenance requirements based on pre-defined run time. Each preventive message shall include point description, limit criteria and preventative maintenance instruction assigned to that limit. A minimum of 480-character PM shall be provided for each component of units such as air handling units.

under this section.

9. Chilled water Plant Operation: This program shall have the ability to sequence the multiple chillers to minimize energy consumption. The program shall provide sequence of operation as described on the drawings and include the following as a minimum:
  - a. Automatic start/stop of chillers and auxiliaries in accordance with the sequence of operation shown on the drawings, while incorporating requirements and restraints, such as starting frequency of the equipment imposed by equipment manufacturers.
  - b. Secondary chilled water pumps and controls.
  - c. Generate chilled water plant load profiles for different seasons for use in forecasting efficient operating schedule.
  - d. Cooling Tower Operation Program: The objective of cooling tower control is to optimize chiller/tower energy use within the equipment restraints and minimum condenser water temperature limit recommended by the equipment manufacturer. Maintain chilled water plant performance records and print reports at intervals selected by the operator. It shall be possible for the operator to change the set points and the operating schedule.
  - e. The chilled water plant program shall display the following as a minimum:
    - 1) Secondary chilled flow rate.
    - 2) Secondary chilled water supply and return temperature.
    - 3) Condenser water supply and return temperature.
    - 4) Outdoor air dry bulb temperature.
    - 5) Outdoor air wet bulb temperature.
    - 6) Ton-hours of chilled water per day/month/year.
    - 7) On-off status for each chiller.
    - 8) Chilled water flow rate.
    - 9) Chilled water supply and return temperature.
    - 10) Operating set points-temperature and pressure.

- 11) Kilowatts and power factor.
- 12) Current limit set point.
- 13) Date and time.
- 14) Operating or alarm status.
- 15) Operating hours.

#### 2.4 SENSORS (AIR, WATER AND STEAM)

##### A. Temperature and Humidity Sensors:

1. Electronic Sensors: Provide all remote sensors as required for the systems. All sensors shall be vibration and corrosion resistant for wall, immersion, and/or duct mounting.

a. Temperature Sensors: Thermistor type for terminal units and Resistance Temperature Device (RTD) with an integral transmitter type for all other sensors.

- 1) Duct sensors shall be rigid or averaging type as shown on drawings. Averaging sensor shall be a minimum of 1 linear ft of sensing element for each sq ft of cooling coil face area.
- 2) Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating of well is to be consistent with the system pressure in which it is to be installed.
- 3) Space sensors shall be equipped with set-point adjustment, override switch, display, and/or communication port as shown on the drawings. Match room thermostats, locking cover.
- 4) Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.
- 5) Room security sensors shall have stainless steel cover plate with insulated back and security screws.
- 6) Wire: Twisted, shielded-pair cable.
- 7) Output Signal: 4-20 ma.

b. Humidity Sensors: Bulk polymer sensing element type.

- 1) Duct and room sensors shall have a sensing range of 20 to 80 percent with accuracy of  $\pm 2$  to  $\pm 5$  percent RH, including hysteresis, linearity, and repeatability.
- 2) Outdoor humidity sensors shall be furnished with element guard and mounting plate and have a sensing range of 0 to 100 percent RH.
- 3) 4-20 ma continuous output signal.

- c. Static Pressure Sensors: Non-directional, temperature compensated.
  - 1) 4-20 ma output signal.
  - 2) 0 to 5 inches wg for duct static pressure range.
  - 3) 0 to 0.25 inch wg for Building static pressure range.

C. Water Flow Sensors:

- 1. Sensor shall be insertion turbine type with turbine element, retractor and preamplifier/transmitter mounted on a two-inch full port isolation valve; assembly easily removed or installed as a single unit under line pressure through the isolation valve without interference with process flow; calibrated scale shall allow precise positioning of the flow element to the required insertion depth within plus or minus 1 mm (0.05 inch); wetted parts shall be constructed of stainless steel. Operating power shall be nominal 24 VDC. Local instantaneous flow indicator shall be LED type in NEMA 4 enclosure with 3-1/2 digit display, for wall or panel mounting.
- 2. Performance characteristics:
  - a. Ambient conditions: -40 to 60 degrees C (-40 to 140 degrees F), 5 to 100 percent humidity.
  - b. Operating conditions: 850 kPa (125 psig), 0 to 120 degrees C (30 to 250 degrees F), 0.15 to 12 m per second (0.5 to 40 feet per second) velocity.
  - c. Nominal range (turn down ratio): 10 to 1.
  - d. Overall accuracy plus or minus one percent of reading.
  - e. Repeatability: plus or minus 0.25 percent of reading.
  - f. Preamplifier mounted on meter shall provide 4-20 ma divided pulse output or switch closure signal for units of volume or mass per a time base. Signal transmission distance shall be a minimum of 1,800 meters (6,000 feet).
  - g. Pressure Loss: Maximum 1 percent of the line pressure in line sizes above 100 mm (4 inches).
  - h. Ambient temperature effects, less than 0.005 percent calibrated span per degree C (degree F) temperature change.
  - i) RFI effect - flow meter shall not be affected by RFI.
  - j) Power supply effect less than 0.02 percent of span for a variation of plus or minus 10 percent power supply.

E. Flow switches:

1. Shall be either paddle or differential pressure type.
  - a. Paddle-type switches (liquid service only) shall be UL Listed, SPDT snap-acting, adjustable sensitivity with NEMA 4 enclosure.
  - b. Differential pressure type switches (air or water service) shall be UL listed, SPDT snap acting, NEMA 4 enclosure, with scale range and differential suitable for specified application.

F. Current Switches: Current operated switches shall be self powered, solid state with adjustable trip current as well as status, power, and relay command status LED indication. The switches shall be selected to match the current of the application and output requirements of the DDC systems.

**2.5 ENGINEERING CONTROL CENTER (ECC)—OPERATOR'S WORKSTATION**

A. The ECC shall consist of the following:

- 1.

B. ECC Software:

1. The Controls Systems Operator Interfaces shall be user friendly, readily understood and shall make maximum use of colors, graphics, icons, embedded images, animation, text based information and data visualization techniques to enhance and simplify the use and understanding of the displays by authorized users at the ECC.
2. User access shall be protected by a flexible and Owner re-definable software-based password access protection. Password protection shall be multi-level and partitionable to accommodate the varied access requirements of the different user groups to which individual users may be assigned. Provide the means to define unique access privileges for each individual authorized user. Provide the means to on-line manage password access control under the control of a project specific Master Password. Provide an audit trail of all user activity on the Controls Systems including all actions and changes.

3. Operator Workstation shall be user friendly, easily understood and commercially available software, multi-tasking operating system. The operating system shall be Window NT or Windows 2000 XP or better, and shall support the third party software.
- C. The system shall be completely field-programmable from the common operator's keyboard thus allowing hard disk storage of all data automatically. All programs for the CUs shall be able to be downloaded from the hard disk. The software shall provide the following functionality as a minimum:
1. Point database editing, storage and downloading of controller databases.
  2. Scheduling and override of building environmental control systems.
  3. Collection and analysis of historical data.
  4. Alarm reporting, routing, messaging, and acknowledgement.
  5. Definition and construction of dynamic color graphic displays.
  6. Real-time graphical viewing and control of environment.
  7. Scheduling trend reports.
  8. Program editing.
  9. Operating activity log and system security.
  10. Transfer data to third party software.
- D. Provide graphical user software, which shall minimize the use of keyboard through the use of the mouse and "point and click" approach to menu selection.
- E. The software shall provide a multi-tasking type environment that will allow the user to run several applications simultaneously. The mouse or Alt-Tab keys shall be used to quickly select and switch between multiple applications. The operator shall be able automatically export data to and work in Microsoft Word, Excel, and other Windows based software programs, while concurrently on-line system alarms and monitoring information.
- F. Provide functionality such that using the least amount of steps to initiate the desired event may perform any of the following simultaneously:
1. Dynamic color graphics and graphic control.
  2. Alarm management.
  3. Event scheduling.
  4. Dynamic trend definition and presentation.
  5. Program and database editing.



6. Each operator shall be required to log on to the system with a user name and password to view, edit or delete the data. System security shall be selectable for each operator, and the password shall be able to restrict the operator's access for viewing and changing the system programs. Each operator shall automatically be logged off the system if no keyboard or mouse activity is detected for a selected time.

G. Graphic Displays:

1. The workstation shall allow the operator to access various system schematics and floor plans via a graphical penetration scheme, menu selection, or text based commands. Graphic software shall permit the importing of AutoCAD or scanned pictures in the industry standard format (such as PCX, BMP, GIF, and JPEG) for use in the system.
2. Dynamic temperature values, humidity values, flow rates, and status indication shall be shown in their locations and shall automatically update to represent current conditions without operator intervention and without pre-defined screen refresh values.
3. Color shall be used to indicate status and change in status of the equipment. The state colors shall be user definable.
4. A clipart library of HVAC equipment, such as chillers, boilers, air handling units, fans, terminal units, pumps, coils, standard ductwork, piping, valves and laboratory symbols shall be provided in the system. The operator shall have the ability to add custom symbols to the clipart library.
5. A dynamic display of the site-specific architecture showing status of the controllers, PC workstations and network shall be provided.
6. The windowing environment of the workstation shall allow the user to simultaneously view several applications at a time to analyze total building operation or to allow the display of graphic associated with an alarm to be viewed without interrupting work in progress. The graphic system software shall also have the capability to split screen, half portion of the screen with graphical representation and the other half with sequence of operation of the same HVAC system.

H. Trend reports shall be generated on demand or pre-defined schedule and directed to monitor display, printers or disk. As a minimum, the system shall allow the operator to easily obtain the following types of reports:

1. A general list of all selected points in the network.

2. List of all points in the alarm.
  3. List of all points in the override status.
  4. List of all disabled points.
  5. List of all points currently locked out.
  6. List of user accounts and password access levels.
  7. List of weekly schedules.
  8. List of holiday programming.
  9. List of limits and dead bands.
  10. Custom reports.
  11. System diagnostic reports, including, list of digital controllers on the network.
  12. List of programs.
- I. Scheduling and Override:
1. Provide a calendar type format for time-of-day scheduling and overrides of building control systems. Schedules reside in the PC workstation, digital controllers shall ensure equipment time scheduling when PC is off-line. PC shall not be required to execute time scheduling. Provide override access through menu selection or function key. Provide the following spreadsheet graphics as a minimum:
    - a. Weekly schedules.
    - b. Zone schedules, minimum of 100 zones.
    - c. Scheduling up to 365 days in advance.
    - d. Scheduled reports to print at workstation.
- J. Collection and Analysis of Historical Data:
1. Provide trending capabilities that will allow the operator to monitor and store records of system activity over an extended period of time. Points may be trended automatically on time based intervals or change of value, both of which shall be user definable. The trend interval could be five (5) minutes to 120 hours. Trend data may be stored on hard disk for future diagnostic and reporting. Additionally trend data may be archived to network drives or removable disk media for off-site retrieval.
  2. Reports may be customized to include individual points or predefined groups of at least six points. Provide additional functionality to allow pre-defined groups of up to 250 trended points to be easily accessible by other industry standard word processing and

spreadsheet packages. The reports shall be time and date stamped and shall contain a report title and the name of the facility.

3. System shall have the set up to generate spreadsheet reports to track energy usage and cost based on weekly or monthly interval, equipment run times, equipment efficiency, and/or building environmental conditions.
4. Provide additional functionality that will allow the operator to view real time trend data on trend graph displays. A minimum of 20 points may be graphed regardless of whether they have been predefined for trending. In addition, the user may pause the graph and take snapshots of the screens to be stored on the workstation disk for future reference and trend analysis. Exact point values may be viewed and the graph may be printed. Operator shall be able to command points directly on the trend plot by double clicking on the point.

K. Alarm Management:

1. Alarm routing shall allow the operator to send alarm notification to selected printers or operator workstation based on time of day, alarm severity, or point type.
2. Alarm notification shall be provided via two alarm icons, to distinguish between routine, maintenance type alarms and critical alarms. The critical alarms shall display on the screen at the time of its occurrence, while others shall display by clicking on their icon.
3. Alarm display shall list the alarms with highest priority at the top of the display. The alarm display shall provide selector buttons for display of the associated point graphic and message in English language. The operator shall be able to sort out the alarms.
4. Alarm messages shall be customized for each point to display detailed instructions to the operator regarding actions to take in the event of an alarm.
5. An operator with proper security level access may acknowledge and clear the alarm. All that have not been cleared shall be archived at workstation disk.

L. Clock Synchronization:

The system shall be able to automatically synchronize all system clocks from any operator-designated device in the system, and shall adjust for daylight savings and standard time, if applicable. In the

event of a power failure, all clocks shall be adjusted on the command of an operator if the power outage is extended beyond 72 hours.

M. Remote Communications:

The system shall have the ability to dial out in the event of an alarm. Receivers shall include operator workstations, e-mail addresses, and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself.

N. System Configuration:

1. Network control strategies shall not be restricted to a single digital controller, but shall be able to include data from all other network devices to allow the development of global control strategies.
2. Provide automatic backup and restore of all digital controller databases on the workstation hard disk. In addition to all backup data, all databases shall be performed while the workstation is on-line without disturbing other system operations.

## 2.6 CONTROL CABLES

As specified in Division 26.

## 2.7 THERMOSTATS AND HUMIDISTATS

A. Room thermostats controlling heating and cooling devices shall have three modes of operation (heating - null or dead band - cooling). Thermostats for patient bedrooms shall have capability of being adjusted to eliminate null or dead band. Wall mounted thermostats shall have polished or brushed aluminum // finish, setpoint range and temperature display and external adjustment:

1. 2. Electronic Thermostats: Solid-state, microprocessor based, programmable to daily, weekend, and holiday schedules.
  - a. Public Space Thermostat: Public space thermostat shall be a platinum sensor and shall not have a visible means of set point adjustment. Adjustment shall be via the digital controller to which it is connected.
  - b. Patient Room Thermostats: Platinum sensor with set point adjustment and an indicator.
  - c. Psychiatric Patient Room Sensors: Electronic duct sensor as noted under Article 2.4.
  - d. Battery replacement without program loss.

- B. Strap-on thermostats shall be enclosed in a dirt-and-moisture proof housing with fixed temperature switching point and single pole, double throw switch.
- C. Freezestats shall have a minimum of 300 mm (one linear foot) of sensing element for each 0.093 square meter (one square foot) of coil area. A freezing condition at any increment of 300 mm (one foot) anywhere along the sensing element shall be sufficient to operate the thermostatic element.
- D. Room Humidistats: Provide fully proportioning humidistat with adjustable throttling range for accuracy of settings and conservation. The humidistat shall have set point scales shown in percent of relative humidity located on the instrument. Systems showing moist/dry or high/low are not acceptable.

## 2.8 SPECIAL CONTROLLERS

- A. Room Differential Pressure Controller: The differential pressure in isolation rooms shall be maintained by controlling the quantity of air exhausted from or supplied to the room. A sensor-controller shall measure and control the velocity of air flowing into or out of the room through a sampling tube installed in the wall separating the room from the adjacent space, and display the value on its monitor. The sensor controller shall meet the following as a minimum:
  - 1. Operating range: -0.200000 to +0.200000 inches of water
  - 2. Resolution: 5 percent of reading
  - 3. Accuracy: +/- 10 percent of reading +/- 0.00001 inches of water
  - 4. Analog output: 0-10 VDC or 4-20 ma

## 2.9 FINAL CONTROL ELEMENTS AND OPERATORS

- A. Fail Safe Operation: Control valves and dampers shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze, moisture, and smoke or fire protection.
- B. Spring Ranges: Range as required for system sequencing and to provide tight shut-off.
- C. Power Operated Control Dampers (other than VAV Boxes): Factory fabricated, balanced type dampers. All modulating dampers shall be opposed blade type and gasketed. Blades for two-position, duct-mounted

dampers shall be parallel, airfoil (streamlined) type for minimum noise generation and pressure drop.

1. Leakage: maximum leakage in closed position shall not exceed 7 L/S (15 CFMs) differential pressure for outside air and exhaust dampers and 200 L/S/ square meter (40 CFM/sq. ft.) at 50 mm (2 inches) differential pressure for other dampers.
  2. Frame shall be galvanized steel channel with seals as required to meet leakage criteria.
  3. Blades shall be galvanized steel or aluminum, 200 mm (8 inch) maximum width, with edges sealed as required.
  4. Bearing shall be nylon, bronze sleeve or ball type.
  5. Hardware shall be zinc-plated steel. Connected rods and linkage shall be non-slip. Working parts of joints shall be brass, bronze, nylon or stainless steel.
- D. Operators shall be electric or pneumatic type operating at 140 kPa (20 psig) as required for proper operation.
1. See drawings for required control operation.
  2. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel.
  3. Maximum air velocity and pressure drop through free area the dampers:
    - a. Smoke damper in air handling unit; 210 meter per minute (700 fpm).
    - b. Duct mounted damper; 600 meter per minute (2000 fpm).
    - c. Maximum static pressure loss, 50 Pascal (0.20 inches water gage).
- E. Smoke Dampers and Combination Fire/Smoke Dampers: Dampers and operators are specified in Section 23 31 00, HVAC DUCTS AND CASINGS. Control of these dampers is specified under this Section.
- F. Control Valves:
1. Valves shall be rated for a minimum of 150 percent of system operating pressure at the valve location but not less than 900 kPa (125 psig).
  2. Valves 50 mm (2 inches) and smaller shall be bronze body with threaded or flare connections.
  3. Valves 60 mm (2 1/2 inches) and larger shall be bronze or iron body with flanged connections.
  4. Brass or bronze seats except for valves controlling media above 100 degrees C (210 degrees F), which shall have stainless steel seats.

## 5. Flow characteristics:

- a. Three way valves shall have a linear relation or equal percentage relation of flow versus valve position.
- b. Two-way valves position versus flow relation shall be linear for steam and equal percentage for water flow control.

## 6. Maximum pressure drop:

- a. Two position steam control: 20 percent of inlet gauge pressure.
- b. Modulating Steam Control: 80 percent of inlet gauge pressure (acoustic velocity limitation).
- c. Modulating water flow control, greater of 3 meters (10 feet) of water or the pressure drop through the apparatus.
- d. Two position water valves shall be line size.

## G. Damper and Valve Operators and Relays:

1. 2. Electric damper operator shall provide full modulating control of dampers. A linkage and pushrod shall be furnished for mounting the actuator on the damper frame internally in the duct or externally in the duct or externally on the duct wall, or shall be furnished with a direct-coupled design.
3. Electronic damper operators: VAV Box actuator shall be mounted on the damper axle or shall be of the air valve design, and shall provide complete modulating control of the damper. The motor shall have a closure torque of 35-inch pounds minimum with full torque applied at close off to attain minimum leakage.

**2.11 AIR FLOW CONTROL**

A. Airflow and static pressure shall be controlled via digital controller (CUs) with inputs from airflow control measuring stations and static pressure inputs as specified. Controller outputs shall be true analog output signals to variable frequency drives. Pulse width modulation outputs are not acceptable. The CUs shall include the capability to control via simple proportional (P) control, proportional plus integral (PI), proportional plus integral plus derivative (PID), and on-off. The airflow control programs shall be factory-tested programs that are documented in the literature of the control manufacturer.

## B. Air Flow Measuring Station -- Electronic Thermal Type:

## 1. Air Flow Sensor Probe:

- a. Each air flow sensor shall contain two individual thermal sensing elements. One element shall determine the velocity of the air

stream while the other element shall compensate for changes in temperature. Each thermal flow sensor and its associated control circuit and signal conditioning circuit shall be factory calibrated and be interchangeable to allow replacement of a sensor without recalibration of the entire flow station. The sensor in the array shall be located at the center of equal area segment of the duct and the number of sensors shall be adequate to accommodate the expected velocity profile and variation in flow and temperature. The airflow station shall be of the insertion type in which sensor support structures are inserted from the outside of the ducts to make up the complete electronic velocity array.

- b. Thermal flow sensor shall be constructed of hermetically sealed thermistors or nickel chromium or reference grade platinum wire, wound over an epoxy, stainless steel or ceramic mandrel and coated with a material suitable for the conditions to be encountered. Each dual sensor shall be mounted in an extruded aluminum alloy strut.

2. Air Flow Sensor Grid Array:

- a. Each sensor grid shall consist of a lattice network of temperature sensors and linear integral controllers (ICs) situated inside an aluminum casing suitable for mounting in a duct. Each sensor shall be mounted within a strut facing downstream of the airflow and located so that it is protected on the upstream side. All wiring shall be encased (out of the air stream) to protect against mechanical damage.
- b. The casing shall be made of welded aluminum of sufficient strength to prevent structural bending and bowing. Steel or iron composite shall not be acceptable in the casing material.
- c. Pressure drop through the flow station shall not exceed 4 Pascal (0.015" W.G.) at 1,000 meter per minute (3,000 FPM).

3. Electronics Panel:

- a. Electronics Panel shall consist of a surface mounted enclosure complete with solid-state microprocessor and software.
- b. Electronics Panel shall be A/C powered 120 VAC and shall have the capability to transmit signals of 0-5 VDC, 0-10 VCD or 4-20 ma for use in control of the HVAC Systems. The electronic panel



shall have the capability to accept user defined scaling parameters for all output signals.

- c. Electronics Panel shall have the capability to digitally display airflow in LPS and temperature in degrees F. The displays shall be provided as an integral part of the electronics panel. The electronic panel shall have the capability to totalize the output flow in CFM for two or more systems, as required. A single output signal may be provided which will equal the sum of the systems totalized. Output signals shall be provided for temperature and airflow. Provide remote mounted air flow or temperature displays where indicated on the plans.
- d. Electronics Panel shall have the following:
  - 1) Minimum of 12-bit A/D conversion.
  - 2) Field adjustable digital primary output offset and gain.
  - 3) Airflow analog output scaling of 100 to 10,000 FPM.
  - 4) Temperature analog output scaling from -45 to 70 degrees C (-50 to 160 degrees F).
  - 5) Analog output resolution (full scale output) of 0.025%.
- e. All readings shall be in I.P. units.
4. Thermal flow sensors and its electronics shall be installed as per manufacturer's instructions. The probe sensor density shall be as follows:

Probe Sensor Density	
Area (sq.ft.)	Qty. Sensors
<=1	2
>1 to <4	4
4 to <8	6
8 to <12	8
12 to <16	12
>=16	16

- a. Complete installation shall not exhibit more than  $\pm 2.0\%$  error in airflow measurement output for variations in the angle of flow of

up to 10 percent in any direction from its calibrated orientation. Repeatability of readings shall be within  $\pm 0.25\%$ .

C. Static Pressure Measuring Station:

1. Static Pressure Control:

a. Systems shall consist of one or more static pressure sensors and transmitters along with relays or auxiliary devices as required for a complete functional system. The span of the transmitter shall not exceed two times the design static pressure at the point of measurement. The output of the transmitter shall be true representation of the input pressure with plus or minus 25 Pascal (0.1 inch) W.G. of the true input pressure.

- 1) Static pressure sensors shall have the same requirements as Airflow Measuring Devices except that total pressure sensors are optional, and only multiple static pressure sensors positioned on an equal area basis connected to a network of headers are required.
- 2) For systems with multiple major trunk supply ducts, furnish a static pressure transmitter for each trunk duct. The transmitter signal representing the lowest static pressure shall be selected and this shall be the input signal to the CU.
- 3) The CU shall receive the static pressure transmitter signal and CU shall provide a control output signal to the supply fan capacity control device. The control mode shall be proportional plus integral (PI) (automatic reset) and where required shall also include derivative mode.
- 4) In systems with multiple static pressure transmitters, provide a switch located near the fan discharge to prevent excessive pressure during abnormal operating conditions.

D. Constant Volume Control:

1. Systems shall consist of an air flow measuring station along with such relays and auxiliary devices as required to produce a complete functional system. The transmitter shall receive its air flow signal and static pressure signal from the flow measuring station and shall have a span not exceeding three times the design flow rate. The CU shall receive the transmitter signal and shall provide an output to the fan volume control device to maintain a constant flow rate. The CU shall provide proportional plus integral (PI) (automatic reset)

control mode and where required also inverse derivative mode.

Overall system accuracy shall be plus or minus the equivalent of 2 Pascal (0.008 inch) velocity pressure as measured by the flow station.

E. Airflow Synchronization:

1. Systems shall consist of an air flow measuring station for each supply and return duct, the CU and such relays, as required to provide a complete functional system that will maintain a constant flow rate difference between supply and return air to an accuracy of  $\pm 10\%$ . In systems where there is no suitable location for a flow measuring station that will sense total supply or return flow, provide multiple flow stations with a differential pressure transmitter for each station. Signals from the multiple transmitters shall be added through the CU such that the resultant signal is a true representation of total flow.
2. The total flow signals from supply and return air shall be the input signals to the CU. This CU shall track the return air fan capacity in proportion to the supply air flow under all conditions.

**PART 3 - EXECUTION**

**3.1 INSTALLATION**

A. General:

1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to COTRCOTR for resolution before proceeding for installation.
2. Work Coordination: Section 00 72 00, GENERAL CONDITIONS.
3. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.
4. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.
5. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
6. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
7. Run tubing and wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.

8. Install equipment level and plum.

B.

C. Electrical Wiring Installation:

1. Install conduits and wiring in accordance with Specification Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.

2. Install signal and communication cables in accordance with Specification Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).

3. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation, miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section. All wiring shall be installed in conduits.

4. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical specifications. Where low voltage power is required, provide suitable transformers.

5. Install all system components in accordance with local Building Code and National Electric Code.

a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.

b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 300 mm (12 inches) long. Equipment for fiber optics system shall be rack mounted, as applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.

c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.

d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls, panel cabinets, etc.

6. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.

7. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.
  8. Grounding: ground electrical systems per manufacturer's written requirements for proper and safe operation.
- D. Install Sensors and Controls:
1. Temperature Sensors:
    - a. Install all sensors and instrumentation according to manufacturer's written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.
    - b. Calibrate sensors to accuracy specified, if not factory calibrated.
    - c. Use of sensors shall be limited to its duty, e.g., duct sensor shall not be used in lieu of room sensor.
    - d. Install room sensors permanently supported on wall frame. They shall be mounted at 1.5 meter (5.0 feet) above the finished floor.
    - e. Mount sensors rigidly and adequately for the environment within which the sensor operates.
    - f. Sensors used in mixing plenum, and hot and cold decks shall be of the averaging of type. Averaging sensors shall be installed in a serpentine manner horizontally across duct. Each bend shall be supported with a capillary clip.
    - g. All pipe mounted temperature sensors shall be installed in wells.
    - h. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.
    - i. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting or other conditions. Line-protect all wiring that comes from external sources to the site from lightning and static electricity.
  2. Pressure Sensors:
    - a. Install duct static pressure sensor tips facing directly downstream of airflow.
    - b. Install high-pressure side of the differential switch between the pump discharge and the check valve.

- c. Install snubbers and isolation valves on steam pressure sensing devices.
- 3. Actuators:
  - a. Mount and link damper and valve actuators according to manufacturer's written instructions.
  - b. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed position.
  - c. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.
- 4. Flow Switches:
  - a. Install flow switch according to manufacturer's written instructions.
  - b. Mount flow switch a minimum of 5 pipe diameters up stream and 5 pipe diameters downstream or 600 mm (2 feet) whichever is greater, from fittings and other obstructions.
  - c. Assure correct flow direction and alignment.
  - d. Mount in horizontal piping-flow switch on top of the pipe.
- E. Installation of Network:
  - 1. Ethernet:
    - a. The network shall employ Ethernet LAN architecture, as defined by IEEE 802.3. The Network Interface shall be fully Internet Protocol (IP) compliant allowing connection to currently installed IEEE 802.3, Compliant Ethernet Networks.
    - b. The network shall directly support connectivity to a variety of cabling types. As a minimum provide the following connectivity: 10 Base 2 (ThinNet RG-58 A/U Coaxial cabling with BNC connectors), 10 Base T (Twisted-Pair RJ-45 terminated UTP cabling).
  - 2. Echelon:
    - a. The ECC shall employ LonTalk communications FTT-10.
    - b. Echelon LAN (Flat LON): The ECC shall employ a LON LAN that will connect through an Echelon Communication card directly to all controllers on the FTT-10 LAN.
  - 3. Third Party Interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating from

other manufacturers as specified and required to make the system work as one system.

F. Installation of Digital Controllers and Programming:

1. Provide a separate digital control panel for each major piece of equipment, such as air handling unit, chiller, pumping unit etc. Points used for control loop reset such as outdoor air, outdoor humidity, or space temperature could be located on any of the remote control units.
2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.
3. System point names shall be modular in design, permitting easy operator interface without the use of a written point index.
4. Provide software programming for the applications intended for the systems specified, and adhere to the strategy algorithms provided.
5. Provide graphics for each piece of equipment and floor plan in the building. This includes each chiller, cooling tower, air handling unit, fan, terminal unit, boiler, pumping unit etc. These graphics shall show all points dynamically as specified in the point list.

**3.2 SYSTEM VALIDATION AND DEMONSTRATION**

- A. As part of final system acceptance, a System Demonstration is required (see below). Prior to start of this Demonstration, the contractor is to perform a complete Validation of all aspects of the Controls and Instrumentation System.

B. Validation

1. Prepare and submit for approval a Validation Test Plan including Test Procedures for the performance verification tests. Test Plan shall address all specified functions of the Engineering Control Center and all specified sequences of operation. Explain in detail actions and expected results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the system. Test Plan shall include a Test Check List to be used by the Installer's agent to check and initial that each test has been successfully completed. Deliver Test Plan documentation for the performance verification tests to the owner's representative 30 days prior to start of performance verification

tests. Provide draft copy of operation and maintenance manual with performance verification test.

2. After approval of the Validation Test Plan, Installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to insure that system performs in accordance with approved specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.

C. DEMONSTRATION

1. System operation and calibration to be demonstrated by the Installer in the presence of the Architect or Owner's representative on random samples of equipment as dictated by the Owner's representative. Should random sampling indicate improper commissioning, the owner reserves the right to subsequently witness complete calibration of the system at no addition cost to the owner.
2. Demonstrate to authorities that all required safeties and life safety functions are fully functional and complete.
3. Make accessible , personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.
- 4.
5. Witnessed validation demonstration of Operator's Terminal functions shall consist of:
  - a. Running each specified report.
  - b. Display and demonstrate each data entry to show site specific customizing capability. Demonstrate parameter changes.
  - c. Step through penetration tree, display all graphics, demonstrate dynamic update, and direct access to graphics.
  - d. Execute digital and analog commands in graphic mode.
  - e. Demonstrate DDC loop precision and stability via trend logs of inputs and outputs (6 loops minimum).
  - f. Demonstrate EMS performance via trend logs and command trace.
  - g. Demonstrate scan, update, and alarm responsiveness.
  - h. Demonstrate spreadsheet/curve plot software, and its integration with database.
  - i. Demonstrate on-line user guide, and help function and mail facility.



- j. Demonstrate digital system configuration graphics with interactive upline and downline load, and demonstrate specified diagnostics.
- k. Demonstrate multitasking by showing dynamic curve plot, and graphic construction operating simultaneously via split screen.
- l. Demonstrate class programming with point options of beep duration, beep rate, alarm archiving, and color banding.

----- END -----

**SECTION 23 21 13  
HYDRONIC PIPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Water piping to connect HVAC equipment, including the following:
  - 1. Chilled water, condenser water, and drain piping.
  - 2. Extension of domestic water make-up piping.
  - 3. Glycol-water piping.
  - 4. Factory prefabricated (preinsulated) Condenser water piping for underground service. Steel or copper piping with field applied closed cell cellular glass insulation, Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION may be furnished for underground piping in lieu of factory prefabricated (preinsulated) piping.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 31 20 00, EARTH MOVING: Excavation and backfill.
- D. Section 03 30 00, CAST-IN-PLACE CONCRETE.
- E. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic restraints for piping.
- F. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- G. Section 23 21 23, HYDRONIC PUMPS: Pumps.
- H. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Piping insulation.
- I. Section 23 25 00, HVAC WATER TREATMENT: Water treatment for open and closed systems.
- J. Section 23 21 13, HYDRONIC PIPING: Underground Condenser water piping.
- K. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Temperature and pressure sensors and valve operators.

**1.3 QUALITY ASSURANCE**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, which includes welding qualifications.
- B. Design Working Pressure for Preinsulated Chilled Water Piping: 861 kPa (125 psig).

- C. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and not more than one year old.
- D. Manufacturers Training Service: The Contractor shall obtain the services of an independent trained representative of the preinsulated chilled water pipe system manufacturer to instruct contractor's work force in installation procedures for all preinsulated, prefabricated systems.
- E. On Site Supervision of Underground Preinsulated Chilled Water Piping Installation:
  - 1. Provide services of a factory trained representative of the pipe manufacturer for a minimum of three days, to include pre installation, installation and testing periods.
  - 2. Representative's daily written reports to theCOTRCOTR: Present the original of each report on the day it is prepared and forward a copy to the manufacturer's main office. The report shall be signed by the manufacturer's representative. The report shall state whether or not the condition and quality of the materials used and the installation of the system is in accordance with the plans, specifications, and published standards of the manufacturer, and is satisfactory in all respects. If anything connected with the installation is unsatisfactory, the report shall state that corrective action has been taken or shall contain the manufacturer's recommendations for corrective action. The report shall cover any condition that could result in an unsatisfactory installation. The representative shall take prompt action to return to the factory all damaged and defective material, and shall order prompt replacement of such material.

#### 1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Pipe and equipment supports. Submit calculations for variable spring and constant support hangers.
  - 2. Pipe and tubing, with specification, class or type, and schedule.
  - 3. Pipe fittings, including miscellaneous adapters and special fittings.

4. Flanges, gaskets and bolting.
5. Valves of all types.
6. Strainers.
7. Flexible connectors for water service.
8. Pipe alignment guides.
9. Expansion joints.
10. Expansion compensators.
11. All specified hydronic system components.
12. Water flow measuring devices.
13. Gages.
14. Thermometers and test wells.
15. Electric heat tracing systems.
16. Seismic bracing details for piping.
17. Factory preinsulated piping components and installation instructions.
18. Pipe fittings, and mechanical couplings, if used, for preinsulated chilled water piping.
19. Anchors and thrust blocking for preinsulated chilled water piping.
- C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
  1. Convertors.
  2. Air separators.
  3. Expansion tanks.
- D. Manufacturer's certificates for underground preinsulated chilled water piping:
  1. That the field representative for the factory insulated pipe installation is technically qualified and experienced in installation of the manufacturer's system and is qualified to provide the required site reports.
  2. Upon completion of the work and before final acceptance, the Contractor shall deliver a notarized statement, signed by a principal officer of both the manufacturing firm and the contracting firm, stating that the installation is satisfactory and in accordance with the plans, specifications, and manufacturer's standards.

- E. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and not more than one year old.
- F. Calculations for thrust blocking for underground preinsulated piping.
- G. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- H. As-Built Piping Diagrams: Provide drawing as follows for chilled water, condenser water, and heating hot water system and other piping systems and equipment. .
  - 1. One wall-mounted stick file with complete set of prints. Mount stick file in the chiller plant or control room along with control diagram stick file.
  - 2. One complete set of reproducible drawings.
  - 3. One complete set of drawings in electronic format (Autocad, pdf, or other approved format).

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
  - B1.20.1-83.....Pipe Threads, General Purpose (Inch)
  - B16.1-98.....Cast Iron Pipe Flanges and Flanged Fittings
  - B16.3-98.....Malleable Iron Threaded Fittings
  - B16.4-98.....Gray Iron Threaded Fittings
  - B16.5-03.....Pipe Flanges and Flanged Fittings
  - B16.9-03.....Factory-Made Wrought Buttwelding Fittings
  - B16.11-05.....Forged Fittings, Socket-Welding and Threaded
  - B16.14-91.....Ferrous Pipe Plugs, Bushings, and Locknuts with  
Pipe Threads
  - B16.22-01.....Wrought Copper and Copper Alloy Solder-Joint  
Pressure Fittings
  - B16.23-02.....Cast Copper Alloy Solder Joint Drainage  
Fittings
  - B16.24-01.....Cast Copper Alloy Pipe Flanges and Flanged  
Fittings, Class 150, 300, 400, 600, 900, 1500  
and 2500

- B16.39-98.....Malleable Iron Threaded Pipe Unions, Classes  
150, 250, and 300
- B16.42-98.....Ductile Iron Pipe Flanges and Flanged Fittings:  
Classes 150 and 300
- B31.1-01.....Power Piping
- B31.9-04.....Building Services Piping
- B40.100-05.....Pressure Gauges and Gauge Attachments
- C. American National Standards Institute, Inc. (ANSI):
- B16.1 00.....Cast Iron Pipe Flanges and Flanged Fittings,  
Class 25, 125 and 250
- B16.3 00.....Malleable Iron Threaded Fittings Classes 150  
and 300
- B16.5 03.....Pipe Flanges and Flanged Fittings NPS ½ through  
NPS 24
- B16.9 03.....Factory Made Wrought Butt Welding Fittings
- B16.11 01.....Forged Fittings, Socket Welding and Threaded
- B16.14 91.....Ferrous Pipe Plugs, Bushings and Locknuts with  
Pipe Threads
- B16.18-01.....Cast Copper Alloy Solder joint Pressure  
fittings
- B16.22 00.....Wrought Copper and Bronze Solder Joint Pressure  
Fittings
- B16.24 01.....Cast Copper Alloy Pipe Fittings and Flanged  
Fittings: Class 150, 300, 400, 600, 900, 1500  
and 2500
- B31.1 01.....Power Piping
- D. American Society for Testing and Materials (ASTM):
- A47/A47M-99 (2004).....Ferritic Malleable Iron Castings
- A53/A53M-06.....Standard Specification for Pipe, Steel, Black  
and Hot-Dipped, Zinc-Coated, Welded and  
Seamless
- A106/A106M-06.....Standard Specification for Seamless Carbon  
Steel Pipe for High-Temperature Service
- A126-04.....Standard Specification for Gray Iron Castings  
for Valves, Flanges, and Pipe Fittings
- A181/A181M-01.....Standard Specification for Carbon Steel  
Forgings, for General-Purpose Piping

A183-03 .....	Standard Specification for Carbon Steel Track Bolts and Nuts
A216/A216M-04 .....	Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding, for High Temperature Service
A234/A234M 04 .....	Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service
A307-04 .....	Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
A536-84 (2004) .....	Standard Specification for Ductile Iron Castings
A 615/A 615M-04 .....	Deformed and Plain Carbon Steel Bars for Concrete Reinforcement
A653/A 653M-04 .....	Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) By the Hot-Dip Process
B32-04 .....	Standard Specification for Solder Metal
B61-02 .....	Standard Specification for Steam or Valve Bronze Castings
B62-02 .....	Standard Specification for Composition Bronze or Ounce Metal Castings
B88-03 .....	Standard Specification for Seamless Copper Water Tube
B209 04 .....	Aluminum and Aluminum Alloy Sheet and Plate
C177 97 .....	Standard Test Method for Steady State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded Hot Plate Apparatus
C478-03 .....	Precast Reinforced Concrete Manhole Sections
C533 03 .....	Calcium Silicate Block and Pipe Thermal Insulation
C552 03 .....	Cellular Glass Thermal Insulation
D 3350-02 .....	Polyethylene Plastics Pipe and Fittings Materials
C591-01 .....	Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation
D1784 03 .....	Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds
D1785 03 .....	Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80 and 120
D2241 04 .....	Poly (Vinyl Chloride) (PVC) Pressure Rated Pipe (SDR Series)

- D2464 99 ..... Threaded Poly (Vinyl Chloride) (PVC) Plastic  
Pipe Fittings, Schedule 80.
- D3139 98 ..... Joints for Plastic Pressure Pipes Using Flexible  
Elastomeric Seals
- F439-06 ..... Standard Specification for Chlorinated Poly  
(Vinyl Chloride) (CPVC) Plastic Pipe Fittings,  
Schedule 80
- F441/F441M-02 ..... Standard Specification for Chlorinated Poly  
(Vinyl Chloride) (CPVC) Plastic Pipe, Schedules  
40 and 80
- F477-02 ..... Elastomeric Seals Gaskets) for Joining Plastic  
Pipe
- E. American Water Works Association (AWWA):
- C110/03.....Ductile Iron and Grey Iron Fittings for Water
- C203 00.....Coal Tar Protective Coatings and Linings for  
Steel Water Pipe Lines Enamel and Tape Hot  
Applied
- F. American Welding Society (AWS):
- A5.8/A5.8M-04.....Specification for Filler Metals for Brazing and  
Braze Welding
- B2.1-02.....Standard Welding Procedure Specification
- G. Copper Development Association, Inc. (CDA):
- CDA A4015-95.....Copper Tube Handbook
- H. Expansion Joint Manufacturer's Association, Inc. (EJMA):
- EMJA-2003.....Expansion Joint Manufacturer's Association  
Standards, Eighth Edition
- I. Manufacturers Standardization Society (MSS) of the Valve and Fitting  
Industry, Inc.:
- SP-67-02a.....Butterfly Valves
- SP-70-06.....Gray Iron Gate Valves, Flanged and Threaded  
Ends
- SP-71-05.....Gray Iron Swing Check Valves, Flanged and  
Threaded Ends
- SP-72-99.....Ball Valves with Flanged or Butt-Welding Ends  
for General Service
- SP-78-05.....Cast Iron Plug Valves, Flanged and Threaded  
Ends
- SP-80-03.....Bronze Gate, Globe, Angle and Check Valves



SP-85-02.....Cast Iron Globe and Angle Valves, Flanged and  
Threaded Ends

J. National Sanitation Foundation (NSF):

14 03.....Plastic Piping System Components and Related  
Materials

K. Tubular Exchanger Manufacturers Association: TEMA 8th Edition, 2000

L. Sheet Metal and Air Conditioning Contractors National Association  
(SMACNA):

HVAC Duct Construction Standards, 2nd Edition 1997

## **PART 2 - PRODUCTS**

### **2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES**

Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR  
HVAC AND STEAM GENERATION.

### **2.2 PIPE AND TUBING**

A. Chilled Water (above ground), Condenser Water (above ground),  
Glycol-Water and Vent Piping:

1. Steel: ASTM A53 Grade B, seamless or ERW, Schedule 40.
2. Copper water tube option: ASTM B88, Type K or L, hard drawn. Soft  
drawn tubing, 20 mm (3/4 inch) and larger, may be used for runouts  
to floor mounted fan coil units.
3. Chilled water piping underground and optional piping in utility  
tunnels, pipe basements spaces: Factory prefabricated (preinsulated  
chilled water piping.

B. Underground Condenser Water Piping: Ductile iron pipe and fittings,  
with mechanical joints, as specified in Section 33 10 00, WATER  
UTILITIES.

C. Extension of Domestic Water Make-up Piping: ASTM B88, Type K or L, hard  
drawn copper tubing.

D. Cooling Coil Condensate Drain Piping:

1. From air handling units: Copper water tube, ASTM B88, Type M, or  
schedule 80 flame retardant polypropylene plastic.

E. Chemical Feed Piping for Condenser Water Treatment: Chlorinated  
polyvinyl chloride (CPVC), Schedule 80, ASTM F441.

F. Pipe supports, including insulation shields, for above ground piping:  
Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

## 2.3 FITTINGS FOR STEEL PIPE

- A. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints. Mechanical couplings and fittings are optional for water piping only.
  - 1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
  - 2. Welding flanges and bolting: ASME B16.5:
    - a. Water service: Weld neck or slip-on, plain face, with 6 mm (1/8 inch) thick full face neoprene gasket suitable for 104 degrees C (220 degrees F).
    - 1) Contractor's option: Convoluted, cold formed 150 pound steel flanges, with teflon gaskets, may be used for water service.
    - b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- B. 50 mm (2 inches) and Smaller: Screwed or welded. Mechanical couplings are optional for water piping only.
  - 1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
  - 2. Forged steel, socket welding or threaded: ASME B16.11.
  - 3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, may be used in lieu of malleable iron. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
  - 4. Unions: ASME B16.39.
  - 5. Water hose connection adapter: Brass, pipe thread to 20 mm (3/4 inch) garden hose thread, with hose cap nut.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.
- D. Mechanical Pipe Couplings and Fittings: May be used, with cut or roll grooved pipe, in water service up to 110 degrees C (230 degrees F) in lieu of welded, screwed or flanged connections.
  - 1. Grooved mechanical couplings: Malleable iron, ASTM A47 or ductile iron, ASTM A536, fabricated in two or more parts, securely held together by two or more track-head, square, or oval-neck bolts, ASTM A183.

2. Gaskets: Rubber product recommended by the coupling manufacturer for the intended service.
3. Grooved end fittings: Malleable iron, ASTM A47; ductile iron, ASTM A536; or steel, ASTM A53 or A106, designed to accept grooved mechanical couplings. Tap-in type branch connections are acceptable.

#### **2.4 FITTINGS FOR COPPER TUBING**

##### **A. Solder Joint:**

1. Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
2. Mechanically formed tee connection in water and drain piping: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting.

##### **B. Bronze Flanges and Flanged Fittings: ASME B16.24.**

#### **2.5 FITTINGS FOR PLASTIC PIPING**

- A. Schedule 80, socket type for solvent welding.
- B. Polypropylene drain piping: Flame retardant, drainage pattern.
- C. Chemical feed piping for condenser water treatment: Chlorinated polyvinyl chloride (CPVC), Schedule 80, ASTM F439.

#### **2.6 DIELECTRIC FITTINGS**

- A. Provide where copper tubing and ferrous metal pipe are joined.
- B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.
- C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.
- D. Temperature Rating, 99 degrees C (210 degrees F).

#### **2.7 SCREWED JOINTS**

- A. Pipe Thread: ANSI B1.20.
- B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

#### **2.8 VALVES**

- A. Asbestos packing is not acceptable.

- B. All valves of the same type shall be products of a single manufacturer. Provide gate and globe valves with packing that can be replaced with the valve under full working pressure.
- C. Provide chain operators for valves 100 mm (4 inches) and larger when the centerline is located 2400 mm (8 feet) or more above the floor or operating platform.
- D. Gate Valves:
1. 50 mm (2 inches) and smaller: MSS-SP80, Bronze, 1034 kPa (150 lb.), wedge disc, rising stem, union bonnet.
  2. 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke.
    - a. MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.
- E. Globe, Angle and Swing Check Valves:
1. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.)  
Globe and angle valves shall be union bonnet with metal plug type disc.
  2. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves and MSS-SP-71 for check valves.
- F. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature may be used.
1. Body: Cast iron, ASTM A126, Class B, or steel, ASTM A216, Class WCB, or ductile iron, ASTM 536, flanged, grooved, or wafer type.
  2. Seat, disc and spring: 18-8 stainless steel, or bronze, ASTM B62.  
Seats may be elastomer material.
- G. Butterfly Valves: May be used in lieu of gate valves in water service except for direct buried pipe. Provide stem extension to allow 50 mm (2 inches) of pipe insulation without interfering with valve operation.
1. MSS-SP 67, flange lug type (for end of line service) or grooved end rated 1205 kPa (175 psig) working pressure at 93 degrees C (200 degrees F).
    - a. Body: Cast iron, ASTM A126, Class B. Malleable iron, ASTM A47 electro-plated, or ductile iron, ASTM A536, Grade 65-45-12 electro-plated.

- b. Trim: Bronze, aluminum bronze, or 300 series stainless steel disc, bronze bearings, 316 stainless steel shaft and manufacturer's recommended resilient seat. Resilient seat shall be field replaceable, and fully line the body to completely isolate the body from the product. A phosphate coated steel shaft or stem is acceptable, if the stem is completely isolated from the product.
- c. Actuators: Field interchangeable. Valves for balancing service shall have adjustable memory stop to limit open position.
  - 1) Valves 150 mm (6 inches) and smaller: Lever actuator with minimum of seven locking positions, except where chain wheel is required.
  - 2) Valves 200 mm (8 inches) and larger: Enclosed worm gear with handwheel, and where required, chain-wheel operator.
- H. Ball Valves: Brass or bronze body with chrome-plated ball with full port and Teflon seat at 4140 kPa (600 psig) working pressure rating. Screwed or solder connections. Provide stem extension to allow operation without interfering with pipe insulation.
- I. Water Flow Balancing Valves: For flow regulation and shut-off. Valves shall be line size rather than reduced to control valve size and be one of the following types.
  - 1. Butterfly valve as specified herein with memory stop.
  - 2. Eccentric plug valve: Iron body, bronze or nickel-plated iron plug, bronze bearings, adjustable memory stop, operating lever, rated 861 kPa (125 psig) and 121 degrees C (250 degrees F).
- J. Circuit Setter Valve: A dual purpose flow balancing valve and adjustable flow meter, with bronze or cast iron body, calibrated position pointer, valved pressure taps or quick disconnects with integral check valves and preformed polyurethane insulating enclosure. Provide a readout kit including flow meter, readout probes, hoses, flow charts or calculator, and carrying case.
- K. Automatic Balancing Control Valves: Factory calibrated to maintain constant flow (plus or minus five percent) over system pressure fluctuations of at least 10 times the minimum required for control. Provide standard pressure taps and four sets of capacity charts. Valves shall be line size and be one of the following designs:

1. Gray iron (ASTM A126) or brass body rated 1205 kPa (175 psig) at 93 degrees C (200 degrees F), with stainless steel piston and spring.
2. Brass or ferrous body designed for 2067 kPa (300 psig) service at 121 degrees C (250 degrees F), with corrosion resistant, tamper proof, self-cleaning piston/spring assembly that is easily removable for inspection or replacement.
3. Combination assemblies containing ball type shut-off valves, unions, flow regulators, strainers with blowdown valves and pressure temperature ports shall be acceptable.
4. Provide a readout kit including flow meter, probes, hoses, flow charts and carrying case.

## 2.9 WATER FLOW MEASURING DEVICES

- A. Minimum overall accuracy plus or minus three percent over a range of 70 to 110 percent of design flow. Select devices for not less than 110 percent of design flow rate.
- B. Venturi Type: Bronze, steel, or cast iron with bronze throat, with valved pressure sensing taps upstream and at the throat.
- C. Wafer Type Circuit Sensor: Cast iron wafer-type flow meter equipped with readout valves to facilitate the connecting of a differential pressure meter. Each readout valve shall be fitted with an integral check valve designed to minimize system fluid loss during the monitoring process.
- D. Self-Averaging Annular Sensor Type: Brass or stainless steel metering tube, shutoff valves and quick-coupling pressure connections. Metering tube shall be rotatable so all sensing ports may be pointed down-stream when unit is not in use.
- E. Flow Measurement/Balance Valves: A system comprised of two valves of bronze and stainless steel metallurgy designed for 1205 kPa (175 psig) pressure at 121 degrees C (250 degrees F), with thermal insulation sleeve.
  1. Measurement and shut-off valve: An on/off ball valve with integral high regain venturi and dual quick connect valves with integral check valves and color coded safety caps for pressure/temperature readout.
  2. A butterfly balancing valve as specified herein, with memory stop and quick connect valve for pressure/temperature readout.

- F. Insertion Turbine Type Sensor: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- G. Flow Measuring Device Identification:
  - 1. Metal tag attached by chain to the device.
  - 2. Include meter or equipment number, manufacturer's name, meter model, flow rate factor and design flow rate in l/m (gpm).
- I. Permanently Mounted Water Flow Indicating Meters: Minimum 150 mm (6 inch) diameter, or 450 mm (18 inch) long scale, for 120 percent of design flow rate, direct reading in lps (gpm), with three valve manifold and two shut-off valves.

## **2.10 STRAINERS**

- A. Basket or Y Type. Tee type is acceptable for water service.
- B. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows: 1.1 mm (0.045 inch) diameter perforations.
  - 2. 100 mm (4 inches) and larger: 3.2 mm (0.125 inch) diameter perforations.
- C. Suction Diffusers: Specified in Section 23 21 23, HYDRONIC PUMPS.

## **2.12 EXPANSION JOINTS**

- A. Factory built devices, inserted in the pipe lines, designed to absorb axial cyclical pipe movement which results from thermal expansion and contraction. This includes factory-built or field-fabricated guides located along the pipe lines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.
- B. Manufacturing Quality Assurance: Conform to Expansion Joints Manufacturers Association Standards.
- C. Bellows - Internally Pressurized Type:
  - 1. Multiple corrugations of Type 304 or Type A240-321 stainless steel.
  - 2. Internal stainless steel sleeve entire length of bellows.
  - 3. External cast iron equalizing rings for services exceeding 340 kPa (50 psig).
  - 4. Welded ends.
  - 5. Design shall conform to standards of EJMA and ASME B31.1.
  - 6. External tie rods designed to withstand pressure thrust force upon anchor failure if one or both anchors for the joint are at change in direction of pipeline.

7. Integral external cover.
- D. Bellows - Externally Pressurized Type:
1. Multiple corrugations of Type 304 stainless steel.
  2. Internal and external guide integral with joint.
  3. Design for external pressurization of bellows to eliminate squirm.
  4. Welded ends.
  5. Conform to the standards of EJMA and ASME B31.1.
  6. Threaded connection at bottom, 25 mm (one inch) minimum, for drain or drip point.
  7. Integral external cover and internal sleeve.
- E. Expansion Compensators:
1. Corrugated bellows, externally pressurized, stainless steel or bronze.
  2. Internal guides and anti-torque devices.
  3. Threaded ends.
  4. External shroud.
  5. Conform to standards of EJMA.
- F. Expansion Joint Identification: Provide stamped brass or stainless steel nameplate on each expansion joint listing the manufacturer, the allowable movement, flow direction, design pressure and temperature, date of manufacture, and identifying the expansion joint by the identification number on the contract drawings.
- I. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.
- D. Tangential Air Separator: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, flanged tangential inlet and outlet connection, internal perforated stainless steel air collector tube designed to direct released air into expansion tank, bottom blowdown connection. Provide Form No. U-1. If scheduled on the drawings, provide a removable stainless steel strainer element having 5 mm (3/16 inch) perforations and free area of not less than five times the cross-sectional area of connecting piping.
- F. Diaphragm Type Pre-Pressurized Expansion Tank: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, welded steel



shell, rust-proof coated, with a flexible elastomeric diaphragm suitable for a maximum operating temperature of 116 degrees C (240 degrees F). Provide Form No. U-1. Tank shall be equipped with system connection, drain connection, standard air fill valve and be factory pre-charged to a minimum of 83 kPa (12 psig). H. Pressure Relief Valve: Bronze or iron body and bronze or stainless steel trim, with testing lever. Comply with ASME Code for Pressure Vessels, Section 8, and bear ASME stamp.

- I. Automatic Air Vent Valves (where shown): Cast iron or semi-steel body, 1034 kPa (150 psig) working pressure, stainless steel float, valve, valve seat and mechanism, minimum 15 mm (1/2 inch) water connection and 6 mm (1/4 inch) air outlet. Pipe air outlet to drain.

## **2.15 WATER FILTERS AND POT CHEMICAL FEEDERS**

See section 23 25 00, HVAC WATER TREATMENT, Article 2.2, CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS.

## **2.16 GAGES, PRESSURE AND COMPOUND**

- A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound for air, oil or water), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.
- B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gages in water service.
- C. Range of Gages: Provide range equal to at least 130 percent of normal operating range.
1. For condenser water suction (compound): Minus 100 kPa (30 inches Hg) to plus 700 kPa (100 psig).

## **2.17 PRESSURE/TEMPERATURE TEST PROVISIONS**

- A. Pete's Plug: 6 mm (1/4 inch) MPT by 75 mm (3 inches) long, brass body and cap, with retained safety cap, nordel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gage test connections shown on the drawings.

B. Provide one each of the following test items to theCOTRCOTR:

1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, , --100 kPa (30 inches) Hg to 700 kPa (100 psig) range.
3. 0 - 104 degrees C (220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

## 2.18 THERMOMETERS

- A. Mercury or organic liquid filled type, red or blue column, clear plastic window, with 150 mm (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.
- B. Case: Chrome plated brass or aluminum with enamel finish.
- C. Scale: Not less than 225 mm (9 inches), range as described below, two degree graduations.
- D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.
- E. Scale ranges may be slightly greater than shown to meet manufacturer's standard. Required ranges in degrees C (F):

Chilled Water and Glycol-Water 0 to 38 degrees C (32-100 degrees F)	Glycol-Water -1 to 116 degrees C (30 to 240 degrees F).
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## 2.19 FIRESTOPPING MATERIAL

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

## 2.20 ELECTRICAL HEAT TRACING SYSTEMS

- A. Systems shall meet requirements of the National Electrical Code (NEC), Section 427.
- B. Provide tracing for outdoor winterized piping as follows:
  1. Condenser water piping for cooling towers.
  2. Make-up water.
  3. Chilled waterpiping at units all other areas exposed to the weather.
- D. Electrical Heating Tracing Accessories:

1. Power supply connection fitting and stainless steel mounting brackets. Provide stainless steel worm gear clamp to fasten bracket to pipe.
2. 13 mm (1/2 inch) wide fiberglass reinforced pressure sensitive cloth tape to fasten cable to pipe at 300 mm (12 inch) intervals.
3. Pipe surface temperature control thermostat: Cast aluminum, NEMA 4 (watertight) enclosure, 15 mm (1/2 inch) NPT conduit hub, SPST switch rated 20 amps at 480 volts AC, with capillary and copper bulb sensor. Set thermostat to maintain pipe surface temperature at not less than 1.1 degrees C (34 degrees F).
4. Signs: Manufacturer's standard (NEC Code), stamped "ELECTRIC TRACED" located on the insulation jacket at 3000 mm (10 feet) intervals along the pipe on alternating sides.

## **2.21 FACTORY PREFABRICATED (PREINSULATED) CHILLED WATER PIPING**

### **A. Inner Carrier Pipe:**

1. Steel pipe: ASTM A53 black steel. Pipe up through 300 mm (12 inch) diameter shall be standard weight. Wall thickness for pipe larger than 300 mm (12 inch) diameter shall be not less than 10 mm (0.375 inch). Pipe larger than 50 mm (2 inches) shall be joined by welding.
2. Copper tubing: Shall conform to ASTM B88, Type L, joined by solder fittings.

### **B. Outer Casing: Outer casing shall be galvanized sheet metal, polyvinylchloride, Polyethylene or Reinforced Thermosetting Resin Pipe as specified below:**

1. Metal jacket (Above ground only): Spiral wound galvanized (G90) steel sheet, 0.70 mm (24 gage) minimum thickness, conforming to SMACNA HVAC Duct Construction Standards. Provide sheet metal covers for joints and fittings permanently attached by bands and rivets. Seal all lap seams in metal covers and weatherproof with silicone sealant or flexible polyurethane sealant strips. Shape covers to allow for insulation of mechanical coupling joints if used.
2. Polyvinyl chloride (PVC): Made of clean, virgin, NSF approved (based on Standard No. 14) Class 12454-B PVC compound conforming to ASTM D1785 and ASTM D1784, Type 1, Grade 1, with thickness as follows:

<u>Casing Diameter</u>	<u>Minimum Thickness</u>
150 mm (6 inches) and smaller	60 mils
200 mm (8 inches)	80 mils
250 mm (10 inches)	100 mils
300 mm (12 inches)	120 mils
350 mm (14 inches)	140 mils
450 mm (18 inches)	180 mils
600 mm (24 inches)	240 mils

For sizes not shown above, the minimum casing thickness in mils shall be equal to the numerical value of the casing diameter expressed in inches times a factor of 10.

3. Polyethylene (PE): Shall conform to ASTM D 3350, Type III, Class C, Category 3 or 4, Grade P 34 with thickness as follows:

Casing Diameter mm (inches)	Minimum Thickness (in mils)
200 (8) and smaller	75
225 to 500 (9 to 20)	150
525 to 550 (21 to 22)	165
575 to 600 (23 to 24)	200

Sizes larger than those shown above shall be approved in accordance with the Article, SUBMITTALS.

C. Factory Applied Insulation:

1. Foam insulation for prefabricated insulated pipe and fittings shall be polyurethane foam having a density not less than 32 kcm (2 pcf).
  - a. Polyurethane foam shall conform to ASTM 591, Type II, formed for conduit, density not less than 32 kg/cubic meter (2 pcf).
  - b. The insulation "k" factor shall not exceed the numerical value of 0.025 W/(m.k) (0.17 Btu-inch/h. square feet degree F) at 24 degrees C (75 degrees F) mean temperature in accordance with ASTM C177.
2. Insulation thickness for carrier pipe 75 mm (3 inches) nominal diameter and smaller: Not less than 18 mm (0.70 inch) or the standard manufactured thickness exceeding 18 mm (0.70 inch).

3. Insulation thickness for carrier pipe larger than 75 mm (3 inches) nominal diameter: 50 mm (2 inches) nominal, but not less than 38 mm (1-1/2 inches).
4. The polyurethane foam shall completely fill the annular space between the carrier pipe and the casing. Manufacturer shall certify that the insulated pipe is free of insulation voids and describe quality control procedure followed to meet this requirement.

D. Field Applied Insulation:

1. Insulation for valves, fittings, field casing closures, if required, and other piping system accessories shall be cellular glass conforming to ASTM C552, calcium silicate conforming to ASTM C533 or polyurethane matching the pipe insulation. Insulation shall be premolded, precut or job fabricated to fit and shall be removable and reusable. Thickness shall match adjacent piping.
2. Metal jackets shall be provided for all pipe insulation in manholes. Insulation bands shall be 19 mm (3/4-inch) wide [0.13 mm (0.005-inch)] thick [0.02 mm (0.0007-inch) aluminum].
3. Buried fittings and accessories shall be factory fabricated and may have field foamed polyurethane insulation to match adjacent piping and shall be protected with a covering matching the pipe casing. Shrink sleeves shall be provided over casing connection joints.

E. End Seals:

1. General: Each preinsulated section of piping shall have a complete sealing of the insulation to provide permanent water and vapor seal at each end of the preinsulated section of piping. Preinsulated sections of piping modified in the field shall be provided with an end seal which is equivalent to the end seals furnished with the preinsulated section of piping. Provide complete sealing of the insulation at each end of each preinsulated conduit section by one of the following methods:
  - a. Carrying the outer casing over tapered pipe insulation ends and extending it to the carrier pipe. Provide sufficient surface bonding area between the casing and the carrier pipe to ensure a permanent water and vapor-resistant seal.
  - b. Using specially designed prefabricated caps made of the same material and not less than the same thickness as the casing. Provide sufficient surface bonding area between the cap, and both

the casing and carrier pipe, to ensure permanent water and vapor-resistant seal.

- c. Using rubber ring gaskets designed and dimensioned to fit in the annular space between the casing and carrier pipe in such a manner as to ensure a permanent water and vapor-resistant seal.
  - d. Using shrink sleeves that shall be either heat shrinkable high temperature rubber or polyethylene material that can be bound to the carrier pipes and casing to ensure a permanent water and vapor-resistant seal.
2. Factory casing and end seal testing and certification:
- a. Testing and certification procedures by an independent testing laboratory shall demonstrate that casings and end seals are capable of resisting penetration of water into the casing and insulation at 60 kPa (20 feet) of head pressure, measured above the highest point of the test sample, subjected over the entire surface of an 2.5 m (8-feet) test sample of prefabricated pipe for not less than 48 hours. Test shall use 24 degrees C (75 degree F) water for chilled water service, while the sample is either buried or encased in dry bedding sand with a minimum of 305 mm (12 inches) of sand all around sample. The carrier pipe size in the test section shall be 75 mm (3 inches) in diameter and shall be restrained during the test period. The insulation thickness shall not exceed the maximum thickness provided for the piping in the project.
  - b. Test results for Federal Agency Committee on Underground Heat Distribution System, or similar results may be substituted.

F. Couplings:

1. Insulated pipe couplings for copper tubing: Insulated pipe couplings for copper tubing shall be cast bronze containing an O-ring seal on each end and shall be jacketed and sealed to act as an expansion joint.
2. Bell and spigot joints: Rubber ring joining system. Bell and spigot joints may also be of the bonded type where the joint is made up utilizing a suitable adhesive for the service specified. Adhesive shall be furnished by the pipe manufacturer.
3. Mechanical couplings for steel pipe: Mechanical couplings for steel pipe shall be the sleeve type or the type for grooved end pipe and

shall provide a tight, flexible joint under all conditions including movements caused by expansion, contraction, slight settling or shifting in the ground, minor variations in trench gradients, and traffic vibrations. Coupling strength shall not be less than the connecting pipe sections. Sleeve-type couplings shall be used for joining plain end pipe sections. The sleeve couplings shall consist of one steel middle ring, two steel followers, two gaskets, and the necessary steel bolts and nuts to compress the gaskets. Grooved end pipe couplings shall consist of identical coupling sections fastened in place, using track head bolts, ASTM A183, to confine a molded gasket over the pipe and gap. Couplings shall be malleable iron or ductile iron.

G. Joints:

1. Welded joints: Welded joints between sections of pipe and between pipe and fittings shall be provided where specified or indicated. Branch connections shall be made with either welding tees or forged branch outlet fittings attached to the main and reinforced against external strains.
2. Flanged joints: Flanged joints shall be provided with gaskets and made perfectly square and tight. Full-faced gaskets shall be used with cast-iron flanges and all gaskets shall be as thin as the finish of the flange face permits. Gaskets shall be 5 mm (3/16-inch) thick for 25 through 300 mm (1 through 12 inch) flanges and 6 mm (1/4-inch) thick for flanges 350 mm (14 inches) and larger.
3. Threaded joints: Joints shall be made tight with polytetrafluoroethylene tape applied to the male threads only. Not more than three threads shall show after the joint is made up.
4. Brazed and soldered joints: Brazed and soldered joints for copper pipe and fittings shall conform to CDA A 4015. Silver solder or brazing alloys, ASTM B32, melting above 593 degrees C (1100 degrees F) shall be utilized.
5. Mechanical joints: Sleeve and grooved pipe couplings shall be installed and protected against corrosion as recommended by the coupling manufacturer. Joints between nonmetallic and metallic carrier pipe shall be designed and furnished by the piping system manufacturer. The transition pieces shall be factory fabricated and shall be designed so that no field chemical welding of the carrier

pipe will be required. Transitional joint connections to manhole steel piping shall be made inside the manhole except for prefabricated, pre-piped manholes where joints shall be outside the manhole wall.

6. Insulating joints and dielectric fittings: Shall be installed where shown.
7. Nonmetallic pipe joints: Nonmetallic pipe joints shall be installed in accordance with the written instructions of the manufacturer.

H Above Ground Piping (Tunnels, Pipe Basement,)

1. Contractors option in lieu of field insulated chilled water piping.
2. Factory prefabricated (preinsulated with metal jacket) sections with field insulated joints and fittings. When mechanical joint couplings are used, stagger joints in adjacent pipe to minimize spacing between pipes.
3. Inner Carrier Pipe: Steel or copper only.
4. Joints and Fittings: Screwed, welding, mechanical joint or solder as specified in this section.
5. Support Saddles: Provide for piping supported on trapeze or similar bar type support. Fasten the support shield to the pipe with a 19 mm (3/4-inch) wide galvanized steel band near each end.

I. Direct Buried Underground Condenser Water Piping

1. Contractor's option of factory prefabricated sections, except that steel or copper carrier pipe shall be used under roads where cover is less than 610 mm (two feet).
2. Insulation Requirements: Factory insulate all chilled water supply piping, and all chilled water return piping 300 mm (12 inches) in diameter and smaller. Chilled water return piping, 350 mm (14-inch) diameter and larger, need not be insulated, except for piping in manholes. Joints and fittings in chilled water piping shall be field insulated.
3. Coating for uninsulated steel carrier piping: Field prime and wrap all uninsulated fittings and joints with polyethylene tape.
4. Steel pipe fittings:
  - a. All steel welding fittings shall conform to ASTM A234.
    - 1) Butt-weld fittings shall conform to ANSI B16.9.
    - 2) Socket-weld fittings shall conform to ANSI B16.11.



- 3) Long radius butt-weld elbows conforming to ANSI B16.9 shall be used unless specifically waived by theCOTRCOTR.
- 4) Threaded fittings shall conform to ANSI B16.3, Class 150.
5. Copper fittings: Wrought copper or copper alloy solder joint pressure fittings shall conform to ANSI B16.22. Cast copper alloy solder-joint pressure fittings shall conform to ANSI B16.18.
6. Pipe fittings for PVC pipe: PVC or cast iron. Make PVC fittings of the same type and grade material as the piping to which they will be connected. PVC fittings shall be furnished by the manufacturer who supplies the pipe with approval based on NSF Standard No. 14. All fittings shall have temperature and pressure ratings not less than the adjoining piping and shall be designed and fabricated with bells for use with rubber ring gaskets. Cast iron fittings shall conform to AWWA C110. Adapter fittings for other piping materials shall be furnished by the manufacturer who supplies the pipe.
7. Flanges and flanged fittings: All flanges shall be flat faced.
  - a. Cast-iron threaded flanges shall conform to ANSI B16.1, 125 pound.
  - b. Welded steel flanges shall conform to ANSI B16.5, Class 150.
  - c. Bronze flanges shall conform to ANSI B16.24, 150 pound.
  - d. PVC flanges shall conform to the dimensions of ANSI B16.5, Class 150.
8. Transitional joints: Carrier pipe joints between nonmetallic and metallic pipe shall be furnished by the piping system manufacturer and shall conform to the manufacturer's specifications. The transition pieces shall be factory prefabricated and be designed so that no field chemical welding of the carrier pipe will be required. Make carrier pipe joints between steel and copper with solder-threaded adapters and dielectric unions. Transitional joint connections to steel piping in manholes shall be made outside of the exterior wall surfaces of the manhole.
9. Gaskets: Elastomeric seals shall conform to ASTM F477.

## **2.22 THRUST BLOCKING FOR UNDERGROUND PREINSULATED CONDENSER WATER PIPING**

- A. Thrust Blocking: Provide in all systems using the rubber ring method of joining the carrier pipe sections.
  1. Thrust Blocks shall be installed at the locations shown on the drawings or recommended by the pipe system manufacturer. Thrust

blocks may not be required on all systems, and the need for thrust blocks shall be as recommended by the system manufacturer. Thrust blocks, if necessary, shall be installed at all changes in direction, changes in size, valves and terminal ends, such as plugs, caps and tees. Thrust blocks shall be concrete having a compressive strength of not less than 13780 kPa (2000 psi) after 28 days and shall be in accordance with Section 03 30 00, CAST-IN-PLACE CONCRETE. Thrust blocks shall be placed between solid ground and the fitting to be anchored. Unless otherwise indicated or directed, the base and the thrust bearing sides of the thrust blocks shall be poured directly against undisturbed earth. The sides of the thrust blocks not subject to thrust may be poured against forms. Thrust blocks shall be placed so that the joints for all fittings will be accessible for repair wherever possible. No pipe joint shall be embedded in concrete. The thrust blocks shall provide for transfer of thrusts and reactions without exceeding the allowable stress of the concrete and shall be installed in accordance with pipe manufacturer's instructions. In muck or peat, all thrusts shall be resisted by piles or tie rods to solid foundations or by removal of peat or muck shall be replaced with ballast of sufficient stability to resist thrusts.

2. The area of backing required for reaction backing of both supply and return piping shall be calculated in accordance with Tables 1 and 2. The safe soil bearing load shall be determined for each site. Calculations covering these determinations shall be submitted to the Contracting Officer for approval prior to placing any reaction backing on the job.

**Table 1:** Thrust (Two Pipes), 1550 kPa (225 psig), and Class 1033 kPa (150 psig):

Pipe Size	Tees	90 Degree Bends	45 Degree Bends	22-1/2 Degree Bends
75 mm (3-inch)	5,670	8,050	4,360	2,180
100 mm (4-inch)	6,820	11,750	6,390	3,240
150 mm (6-inch)	7,050	24,200	13,200	6,620
200 mm (8-inch)	29,500	41,800	22,600	11,480
250 mm (10-inch)	48,250	68,500	37,000	18,750
300 mm (12-inch)	68,750	97,500	52,750	26,700
350 mm (14-inch)	93,400	132,000	71,700	36,000
400 mm (16-inch)	115,000	171,000	92,600	46,950
450 mm (18-inch)	153,000	217,500	119,000	60,400
500 mm (20-inch)	192,000	270,000	146,500	74,200

**Table 2:** Safe Soil Bearing Loads:

Soil	kPa	(psf)
*Muck, peat	0	0
Soft clay	47.9	1,000
Sand	95.8	2,000
Sand and gravel	143.7	3,000
Sand and gravel in clay matrix	191.6	4,000
Hard shale	479.0	10,000

\*In muck or peat, all thrusts shall be resisted by piles or tie rods to solid foundations or by removal of peat or muck which will be replaced with ballast of sufficient stability to resist thrusts.

## **2.25 ANCHORS FOR PREINSULATED CHILLED WATER PIPING**

Anchor design shall be in accordance with the published data of the manufacturer and for prefabricated systems shall be factory fabricated by the system manufacturer. In all cases, the design shall be such that water penetration, condensation, or vapor transmission will not wet the insulation.

## **2.28 REINFORCING STEEL**

Reinforcing steel shall be deformed bars, ASTM 615, Grade 40, unless otherwise noted.

## **2.29 BURIED UTILITY WARNING TAPE**

Tape shall be 0.1 mm (0.004 inch) thick, 150 mm (6 inches) wide, yellow polyethylene with a ferrous metallic core, acid and alkali-resistant and shall have a minimum strength of 12,000 kPa (1750 psig) lengthwise and 10,300 kPa (1500 psig) crosswise with an elongation factor of 350 percent. Provide bold black letters on the tape identifying the type of system. Tape color and lettering shall be unaffected by moisture and other substances contained in the backfill material.

# **PART 3 - EXECUTION**

## **3.1 GENERAL**

- A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.
- B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Install convertors and other heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.

- D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.
- E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.
- F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- H. Provide manual air vent at all piping system high points and drain valves at all low points.
- I. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
  - 1. Water treatment pot feeders and condenser water treatment systems.
  - 2. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- J. Thermometer Wells: In pipes 65 mm (2-1/2 inches) and smaller increase the pipe size to provide free area equal to the upstream pipe area.
- K. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
- L. Where copper piping is connected to steel piping, provide dielectric connections.

### 3.2 PIPE JOINTS

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. Mechanical Joint: Pipe grooving shall be in accordance with joint manufacturer's specifications. Lubricate gasket exterior including lips, pipe ends and housing interiors to prevent pinching the gasket during installation. Lubricant shall be as recommended by coupling manufacturer.
- D. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.
- E. Solvent Welded Joints: As recommended by the manufacturer.

### 3.4 INSTALLATION OF PREINSULATED CHILLED WATER PIPING

- A. Handling and Storage: Handle and store conduits, pipes, and all accessories to ensure complete installation in a sound undamaged condition. Unloading, tacking, moving, and storing of materials shall be in strict accordance with the manufacturer's requirements. Take special care to ensure that materials which have exceeded their specified shelf life are not used in the installation of the system. Before installation all materials shall be inspected for defects. Materials found to be defective before or after installation shall be repaired or replaced with sound material, with no additional expense to the Government.
- B. Installation of Piping Systems:
  - 1. Piping system furnished shall be installed in accordance with the piping system manufacturer's instructions. Piping shall be installed without springing or forcing other than what has been calculated for thermal expansion and contraction. Pipe ends shall have burrs removed by reaming and shall be installed to permit free expansion and contraction without damage to joints or hangers. Nonmetallic pipe cut in the field shall be machined to fit couplings or joints

- and shall be coated or treated to match standard factory coated ends. Copper tubing shall not be installed in the same trench with ferrous piping materials. When nonferrous metallic pipe (e.g., copper tubing) crosses any ferrous piping material, a minimum vertical separation of 300 mm (12 inches) shall be maintained between pipes. Connections between different types of pipe and accessories shall be made with transition fittings approved by the manufacturer of the piping system.
2. Pitching of horizontal piping: Horizontal piping shall be pitched at a grade not less than 25 mm (1 inch) in 12 m (40 feet) toward the drain points unless otherwise indicated.
  3. Install vacuum and air relief valves, as required, for filling and draining of the system.
- C. Valve Boxes:
1. Set cover flush with finished grade.
  2. Protect boxes located in roadway against movement by a concrete slab at least 900 mm (3 foot) square by 150 mm (6 inches) deep.
  3. Set other valve boxes with a concrete slab 450 mm (18 inches) by 450 mm (18 inches) by 150 mm (6 inches) deep and set flush with grade.
  4. All exposed portions of valve boxes shall be painted "Traffic Yellow."
- D. Pipe Sleeves:
1. Pipe shall be continuous through sleeves. Set in place before concrete is poured.
  2. Seal between sleeve and core opening with modular mechanical type link seal.
  3. Provide where water lines pass through retaining walls and foundation walls.
- E. Cutting of Prefabricated Conduit Sections: Prefabricated conduit sections shall be cut in strict accordance with the manufacturer's recommendations and standards. The cut section shall be treated as required to result in the cut section being identical in every respect to a standard conduit section produced at the factory.
- F. Field Casing Closures: Field insulation and encasement of joints shall be accomplished after the visual and pressure tests specified are completed. Field insulation and encasement shall be in accordance with the manufacturer's written instructions. Thickness dimensions of the

insulation and casing materials shall not be less than those of the adjoining prefabricated section. Insulating material may be foamed in place polyurethane or premolded polyurethane foam sections. Care should be taken to ensure that field closures are made under conditions of temperature and cleanliness required to produce a sound continuous vapor barrier. A standard polyethylene heat shrink sleeve shall be installed over the casing and shall have a 150 mm (6-inch minimum) overlap at each end.

- G. Insulation and Encasement of Pipe Accessories: Flanges, couplings, unions, valves, fittings, and other pipe accessories, unless otherwise shown or approved, shall be insulated with removable factory premolded, prefabricated or field fabricated insulation. For accessories buried underground, the casing material and thickness shall be identical to that of the adjoining casing material and thickness shall be identical to that of the adjoining casing except that for polyethylene casing larger than 300 mm (12-inch) size, the casing material over fittings shall be reinforced thermosetting resin (RTRP). For accessories in manholes, the casing material shall be steel or aluminum sheet applied over the insulation. Where accessories are designated not to be insulated, the adjoining insulation and jacket shall terminate neatly and in a manner to provide a complete vapor seal.
- H. Trenching and Backfilling: Trench bottoms for underground prefabricated conduit systems shall be smooth and free of sharp objects, stones, and debris that could puncture the casing. Where this is a problem, the trench should be over excavated and stabilized by using sand, fine dirt, or similar material. Partial backfilling is required immediately after installation of the pipe. Selected backfill shall be tamped in not more than 150 mm (6 inch) layers under and around the conduit to a height of not less than 150 mm (6-inch) above the top of the casing. During this process, joints shall be left exposed for visual inspection during field tests.
- I. Open Ends: Open ends of pipe lines and equipment shall be properly capped or plugged during installation to keep dirt and other foreign matter out of the system.
- J. Vapor Barrier: Install materials to provide and preserve the integrity of the vapor barrier.



- K. Prefabricated Manhole Tests: Each prefabricated manhole shall be air-tested and steel manholes spark-tested after installation and before backfill to prove water tightness and corrosion resistance.
1. Air pressure test: Air pressure test procedure shall be at a pressure of 34 kPa (5 psig). Manhole shall hold pressure for 2 hours. All seams and penetrations shall be coated with a soap solution to aid in detecting leaks. All leaks shall be repaired and proved tight. Protective coating shall be touched up at all repair points.
  2. Holiday detector test: After visual examination and before installation, a holiday detector test shall be performed on the coated portion of steel manholes. The tests shall be accomplished with a silicone rubber electric wire brush or a coil probe testing set connected to an operating bell, buzzer or other audible signal which will sound when a holiday is detected at 5000 crest voltage, plus or minus 5 percent. The tester shall be of a type which cannot be adjusted in the field. Calibration by the manufacturer of the tester shall be required at 6-month intervals, or sooner, whenever crest voltage is questionable. The manufacturer of the tester shall certify in writing the date of calibration and crest voltage setting. The battery shall be maintained at a charge ample to produce the crest voltage during all tests. Voids detected shall be repaired by using material identical to that of the original coating. The repaired sections shall be retested to prove that there is no holiday present.

### **3.6 LEAK TESTING ABOVEGROUND PIPING**

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the COTR. Tests may be either of those below, or a combination, as approved by the COTR.
- B. An operating test at design pressure, and for hot systems, design maximum temperature.
- C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Isolate equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

**3.7 FLUSHING AND CLEANING PIPING SYSTEMS**

A. Water Piping: Clean systems as recommended by the suppliers of chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.

1. Initial flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any system component. Provide temporary piping or hose to bypass coils, control valves, exchangers and other factory cleaned equipment unless acceptable means of protection are provided and subsequent inspection of hide-out areas takes place. Isolate or protect clean system components, including pumps and pressure vessels, and remove any component which may be damaged. Open all valves, drains, vents and strainers at all system levels. Remove plugs, caps, spool pieces, and components to facilitate early debris discharge from system. Sectionalize system to obtain debris carrying velocity of 1.8 m/S (6 feet per second), if possible. Connect dead-end supply and return headers as necessary. Flush bottoms of risers. Install temporary strainers where necessary to protect down-stream equipment. Supply and remove flushing water and drainage by various type hose, temporary and permanent piping and Contractor's booster pumps. Flush until clean as approved by the COTR.
2. Cleaning: Using products supplied in Section 23 25 00, HVAC WATER TREATMENT, circulate systems at normal temperature to remove adherent organic soil, hydrocarbons, flux, pipe mill varnish, pipe joint compounds, iron oxide, and like deleterious substances not removed by flushing, without chemical or mechanical damage to any system component. Removal of tightly adherent mill scale is not required. Keep isolated equipment which is "clean" and where dead-end debris accumulation cannot occur. Sectionalize system if possible, to circulate at velocities not less than 1.8 m/S (6 feet per second). Circulate each section for not less than four hours. Blow-down all strainers, or remove and clean as frequently as necessary. Drain and prepare for final flushing.
3. Final Flushing: Return systems to conditions required by initial flushing after all cleaning solution has been displaced by clean make-up. Flush all dead ends and isolated clean equipment. Gently operate all valves to dislodge any debris in valve body by throttling velocity. Flush for not less than one hour.

### 3.8 TESTING UNDERGROUND PREINSULATED CHILLED WATER PIPING

A. First Hydrostatic Test:

1. All distribution piping shall be tested hydrostatically, before backfilling, with the joints of the water carrier pipe exposed. Installation of thrust blocks prior or after hydrostatic testing shall be as recommended by the pipe manufacturer's installation instructions.
2. Each test cycle shall consist of a 10 minute period at 1034 kPa (150 psig) followed by a 5 minute period at a pressure less than 345 kPa (50 psig). The next cycle shall begin immediately following the completion of the previous cycle. Pressure rise and drop shall not exceed 690 kPa (100 psig) per minute. The pressure gage shall be located and the pressure measured at the opposite end of the system from where the pressure is applied. After completion of the hydrostatic pressure cycling the first hydrostatic pressure test may be performed.

C. Final Hydrostatic Test: After successful completion of the first hydrostatic test, the system shall be pressurized to 1-1/2 times the working pressure up to 1034 kPa (150 psig). This pressure shall be held for a minimum of 4 hours. The method of pressurizing the piping system is to disconnect it from the system prior to the start of the 4-hour pressure holding period. If the pressure cannot be held for the specified length of time, the cause of the pressure loss shall be determined, corrected, and all the tests be repeated.

D. Repair joints, replace damaged or porous pipe and fittings and repeat the test without additional cost to the Government until the system can be demonstrated to have no leakage.

### 3.9 WATER TREATMENT

- A. Install water treatment equipment and provide water treatment system piping.
- B. Close and fill system as soon as possible after final flushing to minimize corrosion.
- C. Charge systems with chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.
- D. Utilize this activity, by arrangement with theCOTRCOTR, for instructing VA operating personnel.

**3.10 ELECTRIC HEAT TRACING**

- A. Install tracing as recommended by the manufacturer.
- B. Coordinate electrical connections.

**3.11 OPERATING AND PERFORMANCE TEST AND INSTRUCTION**

- A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Adjust red set hand on pressure gages to normal working pressure.

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**SECTION 23 21 23  
HYDRONIC PUMPS****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. Hydronic pumps for Heating, Ventilating and Air Conditioning.
- B. Definitions:
  - 1. Capacity: Liters per second (L/s) (Gallons per minute (GPM)) of the fluid pumped.
  - 2. Head: Total dynamic head in kPa (feet) of the fluid pumped.
  - 3. Flat head-capacity curve: Where the shutoff head is less than 1.16 times the head at the best efficiency point.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- E. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- F. Section 23 21 13, HYDRONIC PIPING.
- G. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
- H. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

**1.3 QUALITY ASSURANCE**

- A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Design Criteria:
  - 1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
  - 2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
  - 3. Head-capacity curves shall slope up to maximum head at shut-off. Curves shall be relatively flat for closed systems. Select pumps near the midrange of the curve, so the design capacity falls to the left of the best efficiency point, to allow a cushion for the usual drift to the right in operation, without approaching the pump curve end point and possible cavitation and unstable operation. Select pumps for open systems so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).

4. The head for pumps submitted for pumping through condensers and through chilled water coils and evaporators shall be increased, if necessary, to match the equipment approved for the project.
5. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve including one pump operation in a parallel or series pumping installation.
6. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
7. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
8. Test all pumps before shipment. The manufacturer shall certify all pump ratings.
9. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.
10. Furnish one spare seal and casing gasket for each pump to the  
COTRCOTR

C. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

#### 1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  1. Pumps and accessories.
  2. Motors and drives.
  3. Variable speed motor controllers.
- C. Manufacturer's installation, maintenance and operating instructions, in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump and for combined pumps in parallel or series service. Identify pump and show fluid pumped, specific gravity, pump speed and curves plotted from zero flow to maximum for the impeller being furnished and at least the maximum diameter impeller that can be used with the casing.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the

extent referenced. The publications are referenced in the text by the basic designation only:

- B. American Iron and Steel Institute (AISI):
  - AISI 1045.....Cold Drawn Carbon Steel Bar, Type 1045
  - AISI 416.....Type 416 Stainless Steel
- C. American National Standards Institute (ANSI):
  - ANSI B15.1-00.....Safety Standard for Mechanical Power Transmission Apparatus
  - ANSI B16.1-00.....Cast Iron Pipe Flanges and Flanged Fittings, Class 25, 125, 250 and 800
- D. American Society for Testing and Materials (ASTM):
  - A48-98.....Gray Iron Castings
  - B62-02.....Composition Bronze or Ounce Metal Castings
- E. Maintenance and Operating Manuals in accordance with Section 01 00 00, General Requirements.

## **PART 2 - PRODUCTS**

### **2.1 CENTRIFUGAL PUMPS, BRONZE FITTED**

Base Mounted End Suction ,Vertical Split Case, Double Suction Type:

- A. Casing and Bearing Housing: Close-grained cast iron, ASTM A48.
- B. Casing Wear Rings: Bronze.
- C. Suction or Discharge 65 mm (2-1/2 inches) and Larger: Plain face flange, 850 kPa (125 psig), ANSI B16.1.
- D. Casing Vent: Manual brass cock at high point.
- E. Casing Drain and Gage Taps: 15 mm (1/2-inch) plugged connections minimum size.
- F. Bearings: Maintenance-free ball or roller type. Provide lip seal and slinger outboard of each bearing.
- G. Impeller: Bronze, ASTM B62, enclosed type, keyed to shaft.
- H. Shaft: Steel, AISI Type 1045 or stainless steel.
- I. Shaft Seal: Manufacturer's standard mechanical type to suit pressure and temperature and fluid pumped.
- J. Shaft Sleeve: Bronze or stainless steel.
- K. Motor: Furnish with pump. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
- L. Base Mounted Pumps:
  - 1. Designed for disassembling for service or repair without disturbing the piping or removing the motor.
  - 2. Impeller Wear Rings: Bronze.
  - 3. Shaft Coupling: Non-lubricated ~~steel~~ flexible type or spacer type with coupling guard, ANSI B15.1, bolted to the baseplate.

4. Base: Cast iron or fabricated steel for common mounting to a concrete base.
  5. Suction Diffuser:
    - a. Body: Cast iron with steel inlet vanes and combination diffuser-strainer-orifice cylinder with 5 mm (3/16-inch) diameter openings for pump protection. Provide taps for strainer blowdown and gage connections.
    - b. Provide adjustable foot support for suction piping.
    - c. Strainer free area: Not less than five times the suction piping.
    - d. Provide disposable start-up strainer.
    - e. Suction diffusers not required on vertical split case pumps.
  6. Suction Strainer, "Y" Type: Section 23 21 13, HYDRONIC PIPING.
    - a. May be furnished in lieu of a suction diffuser at the Contractor's option. Provide equivalent support of pump suction piping.
- M. Variable Speed Pumps:
1. The pumps shall be the type shown on the drawings and specified herein flex coupled to an open drip-proof motor. Provide motors 30 kW (40 horsepower) and larger with thermal overload switches.
  2. Variable Speed Motor Controllers: Refer to Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS and to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION paragraph, Variable Speed Motor Controllers. Furnish controllers with pumps and motors.
  3. Pump operation and speed control shall be as shown on the drawings.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Follow manufacturer's written instructions for pump mounting and start-up. Access/ Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.
- B. Support piping adjacent to pump such that no weight is carried on pump casing. First 3 hangers for each pipe shall be spring and neoprene type.
- D. Sequence of installation for base-mounted pumps:
  1. Level and shim the unit base and grout to the concrete pad.
  2. Shim the driver and realign the pump and driver. Correct axial, angular or parallel misalignment of the shafts.
  3. Connect properly aligned and independently supported piping.
  4. Recheck alignment.
- E. Provide drains for bases and seals for base mounted pumps, piped to and discharging into floor drains.



- F. Coordinate location of thermometer and pressure gauges as per Section 23 21 13, HYDRONIC PIPING.

### 3.2 START-UP

- A. Verify that the piping system has been flushed, cleaned and filled.
- B. Lubricate pumps before start-up.
- C. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.
- D. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.
- E. Perform field mechanical balancing if necessary to meet specified vibration tolerance.
- F. Ensure the disposable strainer is free of debris prior to testing and balancing of the hydronic system.
- G. After several days of operation, replace the disposable start-up strainer with a regular strainer in the suction diffuser.

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**SECTION 23 25 00**  
**HVAC WATER TREATMENT**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies cleaning and treatment of circulating HVAC water systems, including the following.
  - 1. Chemical treatment for closed loop heat transfer systems.
  - 2. Chemical treatment for open loop systems.

**1.2 RELATED WORK**

- A. Test requirements and instructions on use of equipment/system: Section 01 00 00, GENERAL REQUIREMENTS.
- B. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- C. Piping and valves: Section 23 21 13, HYDRONIC PIPING

**1.3 QUALITY ASSURANCE**

- A. Refer to paragraph, QUALITY ASSURANCE in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Technical Services: Provide the services of an experienced water treatment chemical engineer or technical representative to direct flushing, cleaning, pre-treatment, training, debugging, and acceptance testing operations; direct and perform chemical limit control during construction period and monitor systems for a period of 12 months after acceptance, including not less than 6 service calls and written status reports. During this period perform monthly tests of the cooling tower for Legionella pneumophila and submit reports stating Legionella bacteria count per millimeter. These tests shall be conducted in a certified laboratory and not by a technician in the field. Minimum service during construction/start-up shall be 4 hours.
- C. Field Quality Control and Certified Laboratory Reports: During the one year guarantee period, the water treatment laboratory shall provide not less than 12 reports based on on-site periodic visits, as stated in paragraph 1.3.B, sample taking and testing, and review with VA personnel, of water treatment control for the previous period. In addition to field tests, the water treatment laboratory shall provide certified laboratory test reports. These monitoring reports shall

assess chemical treatment accuracy, scale formation, fouling and corrosion control, and shall contain instructions for the correction of any out-of-control condition.

- D. Log Forms: Provide one year supply of preprinted water treatment test log forms.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data including:
1. Chemical treatment for closed systems, including installation and operating instructions.
  2. Chemical treatment for open loop systems, including installation and operating instructions.
- C. Water analysis verification.
- D. Materials Safety Data Sheet for all proposed chemical compounds, based on U.S. Department of Labor Form No. L5B-005-4.
- E. Maintenance and operating instructions in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):
- 70-05.....National Electric Code (NEC)

### **PART 2 - PRODUCTS**

#### **2.1 CLEANING COMPOUNDS**

- A. Alkaline phosphate or non-phosphate detergent/surfactant/specific to remove organic soil, hydrocarbons, flux, pipe mill varnish, pipe compounds, iron oxide, and like deleterious substances, with or without inhibitor, suitable for system wetted metals without deleterious effects.
- B. All chemicals to be acceptable for discharge to sanitary sewer.
- C. Refer to Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING, PART 3, for flushing and cleaning procedures.

#### **2.2 CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS**

- A. Inhibitor: Provide sodium nitrite/borate, molybdate-based inhibitor or other approved proprietary compound suitable for make-up quality and

make-up rate and which will cause or enhance bacteria/corrosion problems or mechanical seal failure due to excessive total dissolved solids. Shot feed manually. Maintain inhibitor residual as determined by water treatment laboratory, taking into consideration residual and temperature effect on pump mechanical seals.

- B. pH Control: Inhibitor formulation shall include adequate buffer to maintain pH range of 8.0 to 10.5.
- C. Performance: Protect various wetted, coupled, materials of construction including ferrous, and red and yellow metals. Maintain system essentially free of scale, corrosion, and fouling. Corrosion rate of following metals shall not exceed specified mills per year penetration; ferrous, 0-2; brass, 0-1; copper, 0-1. Inhibitor shall be stable at equipment skin surface temperatures and bulk water temperatures of not less than 121 degrees C (250 degrees F) and 52 degrees C (125 degrees Fahrenheit) respectively. Heat exchanger fouling and capacity reduction shall not exceed that allowed by fouling factor 0.0005.
- D. Pot Feeder: By-pass type, complete with necessary shut off valves, drain and air release valves, and system connections, for introducing chemicals into system, cast iron or steel tank with funnel or large opening on top for easy chemical addition. Feeders shall be 18.9 L (five gallon) minimum capacity at 860 kPa (125 psig) minimum working pressure.
- E. Sidestream Water Filter for Closed Loop Systems: Stainless steel housing, and polypropylene filter media with stainless steel core. Filter media shall be compatible with antifreeze and water treatment chemicals used in the system. Replaceable filter cartridges for sediment removal service with minimum 20 micrometer particulate at 98 percent efficiency for approximately five (5) percent of system design flow rate. Filter cartridge shall have a maximum pressure drop of 13.8 kPa (2 psig) at design flow rate when clean, and maximum pressure drop of 172 kPa (25 psig) when dirty. A constant flow rate valve shall be provided in the piping to the filter. Inlet and outlet pressure gauges shall be provided to monitor filter condition.

### **2.3 CHEMICAL TREATMENT FOR OPEN LOOP SYSTEM(S)**

- A. General: Provide a factory fabricated and tested packaged, self-contained, chemical feed/blowdown monitoring, controlling and alarming system, containing all except specified or indicated remote

components, and requiring only terminal sample stream and chemical piping/tubing connections, remote component electrical connection and power supply. System shall be suitable for a broad spectrum make-up water supply and chemical treatment program. Components, except those specified or indicated otherwise, shall be housed in one or more joined or divided steel enclosures. Provide equipment to treat each cooling tower or evaporative condenser individually.

B. System Functions:

1. Automatically maintain a predetermined, selectable, total dissolved solids concentration through a continuously monitoring conductivity controller, maintain a predetermined, selectable, scale/corrosion inhibitor and dispersant residual, through a continuously make-up monitoring meter/counter/timer and inhibitor/dispersant ratio controller; achieve a predetermined, selectable, peak concentration of one or two microbiocides as needed on an alternating basis, through a programmable timer controller. De-energize controller or stagger feed chemicals that would degrade or could be incompatible if fed simultaneously.
2. Automatically maintain a predetermined, selectable, pH level through a continuously monitoring pH controller. For systems with make up water alkalinity in excess of 125 PPM or hardness above 300 PPM, provide acid feed limit timer and audible/visual alarm actuated on low pH.

C. Main control panel and accessories:

1. Housed in a NEMA Type 4X enclosure:
  - a. Hinged key lock door with viewing window.
  - b. Hard wire connected to power source.
  - c. Provide minimum of three (3) 115V, 1 Ph, 60 Hz receptacles located on enclosure for electrical connection and control of chemical pumps.
  - d. Prewired for ease of installation.
2. Provide an external combination mounted flow switch with transparent sight tube.
  - a. Disable control outputs upon loss of water flow to prevent chemical feeding.
  - b. Provide complete with 3/4 IN connections and combination conductivity and temperature electrode.

3. Keypad or remote control: Access all measurements and setpoints through chemical resistant key pad or remote.
  - a. Security code to prevent unauthorized access.
4. Utilize microprocessor technology.
5. Menu driver programs.
6. Liquid crystal display (LCD).
7. Provide temperature corrected measurements by reading water temperature and adjusting conductivity values according to known temperature curve.
  - a. Range: 0-100 degC (32-212 degF) with an adjustable high alarm.
8. Provide real-time clock.
9. Conductivity monitor:
  - a. Provide linear measurements of full range.
  - b. Provide two scales for selection of high and low in field to assure accurate measurements.
  - c. Provide increments of 1 microohm/cm with adjustable hysteresis.
  - d. Provide bleed-off control in following manner:
    - 1) Standard operation-controller actuates a bleed off solenoid valve when dissolved solids level is exceeded by trip point.
    - 2) Provide an adjustable bleed limit timer to prevent excessive bleed off.
    - 3) An alarm contact shall close when timer has timed out.
10. Biocide operation:
  - a. Provide a programmable 28 day biocide timer for accurate addition of algaecide.
  - b. Provide a secondary bleed off timer to lower conductivity in system prior to biocide feed.
  - c. Lock out cooling water bleed-off during biocide feed period.
11. Chemical feed control: Provide three timers that are capable of operating in one of following field programmable modes.
  - a. Counter-timer-chemical feed proportioned to make-up water rate.
    - 1) Controller shall send low voltage signal to a contacting head water meter.
    - 2) Low voltage signal will ensure long contact life.
    - 3) Water meter shall read in gallons.
12. Alarms:
  - a. Provide alarm LEDs with silence button for high and low conductivity, 10-60 minute bleed-off, chemical feed limit timers,

and chemical drum level. Provide remote output relay to indicate alarm condition to Building Control System specified under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

13. Controller operating data history:
  - a. Retain in memory all operating data for following parameters:
    - 1) Standard memory shall allow acquisition and storage of all analog inputs for a one-week period.
    - 2) A three (3) hour minimum, maximum average of all conditions shall be stored for a one-week period.
    - 3) A minute-by-minute account of operating conditions shall be available for latest three-hour period.
14. Electrode: Combination temperature and conductivity type.
  - a. Quick disconnect.
  - b. Supplied in flow switch assembly.
15. Ph monitor:
  - a. Sensor for monitoring purposes only.
  - b. Acid shall not be used to control pH.
16. Remote communication: Provide internal modem to perform the following functions:
  - a. Access Real-time system values.
  - b. Change operating parameters.
  - c. Controller diagnostics.
  - d. Obtain history files.
  - e. Alarm condition notification.
- D. Impulse water meter:
  1. General:
    - a. Measure in gallons.
    - b. Sized to meter peak make up rates.
    - c. Equipped with an electrical contacting register.
    - d. Totalize flow at main control panel.
  2. Provide at following locations:
    - a. Cooling tower make up line.
    - b. Cooling tower bleed off line.
- E. Provide PVC injection nozzles with corporation stop to inject chemical into main circulating water line.
  1. Pressure rating: 700kPa (100 PSI)
  2. Size: DN20 (3/4 IN) NPT.
  3. Quantity: Three (3).

- F. Provide chemical feed pumps operated by a 115V, 60 cycle, single PH motor.
  - 1. Provide separate stroke and stroke frequency setting capabilities.
  - 2. Positive displacement type pump
    - a. Provide with anti-siphon/pressure relief valve installed on pump head which provides anti-siphon protection and aids in priming under pressure.
    - b. Capacity: As determined by Water Treatment Vendor.
    - c. Complete with discharge check valves, foot valves, polyethylene suction and discharge tubing.
  - 3. Quantity: three (3).
- G. Bleed-off piping assembly:
  - 1. Inlet shut-off valve.
  - 2. Wye strainer.
  - 3. Strainer blowdown valve.
  - 4. Throttling valve.
  - 5. Brass solenoid valve compatible with main control panel.
  - 6. Assembly shall be sized by Water Treatment Vendor.
- H. Secondary containment spill pallets for chemical drums:
  - 1. Material: Polyethylene.
  - 2. Capacity: 250 L (66 GAL) each.
  - 3. Dimensions each: DN135 (53 IN) length x DN74 (29 IN) wide X DN43 (17 IN) high.
  - 4. Provide each pallet with grating and drain plug.
  - 5. Provide one portable loading ramp.
  - 6. Quantity: Two (2).
- I. Provide liquid level switch assemblies with a PVC bung hole adapter to mount directly into 200 L (55 GAL) chemical drum bung hole.
  - 1. Interface with main control panel.
  - 2. Quantity: Three (3).
- J. Corrosion monitor rack:
  - 1. Materials: Corrosion resistant.
  - 2. Construction: ASME specifications.
  - 3. Number of coupons: four (4).
  - 4. Coupon holders: quick disconnect type.
- K. Provide test kits for monitoring inhibitor levels, total dissolved solids, chlorides, alkalinity and closed system inhibitors.



- L. Provide one (1) year's supply of chemical treatment including quantity of chemicals necessary to chemically treat system to control scale, corrosion and biological fouling. Provide water treatment products that perform the following:
1. Inhibitor to protect against corrosion and scale formation.
  2. Two liquid biocides for prevention of slime, bacteria and algae.
  3. Chromate based chemical are unacceptable.
  4. Water treatment chemicals to remain stable throughout operating temperature range.
  5. Are compatible with pump seals and other elements in the systems.
6. Maintain required pH balance to prevent precipitation and/or breakdown of circulating fluid.
7. Where analysis justifies addition of pH control, provide alteration of chemical formulation.
- M. Chemicals: Except for acid, provide sufficient chemicals for start-up and testing and twelve months operation from date of project acceptance.
1. Scale/corrosion inhibitor: Provide a concentrated liquid organic corrosion/scale/ fouling inhibiting formation without phosphates, chromates, zinc and other materials in excess of allowable, local, effluent limits. Feed automatically. Maintain residual as determined by water treatment laboratory.
  2. Dispersant: Provide a concentrated liquid organic/polyelectrolyte formulation. Feed automatically. Maintain residual as determined by water treatment laboratory.
  3. pH Control: Depending upon local water conditions, provide 60 or 66 degree Baume technical grade, concentrated sulfuric acid for acidic treatment or sodium hydroxide (NaOH) for basic treatment to maintain pH in the range of 7.0 to 8.0 automatically. Provide one initial 47 L (12.5 gallon) carboy of acid or base and one spare carboy of acid or base, if required.
  4. Microbiocides: Provide two different, one oxidizing and one non-oxidizing, concentrated algaecide-biocide formations containing no heavy metals and which are effective at maximum encountered pH. Alternate solutions as needed to effectuate selective kill without build-up of immunity. Period treatment with a chlorine releasing agent is permissible within allowable, local, effluent limits. Feed

automatically. Develop peak concentration and maintain for minimum period as determined by water treatment laboratory.

5. All chemicals to be acceptable for discharge to sanitary sewer.

N. Water Analysis: Confirm raw water analysis or provide analysis if none is furnished:

Description Year (Avg.)

Silica (SiO<sub>2</sub>) \_\_\_\_\_

Iron & Aluminum \_\_\_\_\_

Calcium (Ca) \_\_\_\_\_

Magnesium (Mg) \_\_\_\_\_

Sodium (Na) & Potassium (K) \_\_\_\_\_

Carbonate (CO<sub>3</sub>) \_\_\_\_\_

Bicarbonate (HCO<sub>3</sub>) \_\_\_\_\_

Sulfate (SO<sub>4</sub>) \_\_\_\_\_

Chloride (Cl) \_\_\_\_\_

Nitrate (NO<sub>3</sub>) \_\_\_\_\_

Turbidity \_\_\_\_\_

pH \_\_\_\_\_

Residual Chlorine \_\_\_\_\_

Total Alkalinity \_\_\_\_\_

Non Carbonate Hardness \_\_\_\_\_

Total Hardness \_\_\_\_\_

Dissolved Solids \_\_\_\_\_

O. Conduct performance test to prove capacity and performance of treatment system.

1. Raw water total hardness, PPM

2. Concentration cycles

3. Raw water, pH

4. System water, pH

5. Chemical solution used

6. Acid solution used

7. Quantity of chemical solution injected into system per cycle

8. Quantity of acid injected into system per cycle

9. Make up water required

10. Waste to drain requirement

## 2.5 EQUIPMENT AND MATERIALS IDENTIFICATION

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Delivery and Storage: Deliver all chemicals in manufacturer's sealed shipping containers. Store in designated space and protect from deleterious exposure and hazardous spills.
- B. Install equipment furnished by the chemical treatment supplier and charge systems according to the manufacturer's instructions and as directed by the Technical Representative.
  - 1. Provide a by-pass line around water meters and bleed off piping assembly. Provide ball valves to allow for bypassing, isolation, and servicing of components.
  - 2. Bleed off water piping with bleed off piping assembly shall be piped from pressure side of circulating water piping to a convenient drain. Bleed off connection to main circulating water piping shall be upstream of chemical injection nozzles.
  - 3. Provide DN 25 (1 IN) Schedule 80 PVC piping for the flow assembly piping to the main control panel and accessories.
    - a. The inlet piping shall connect to the discharge side of the circulating water pump.
    - b. The outlet piping shall connect to the water piping serving the cooling tower downstream of the heat source.
    - c. Provide inlet PVC wye strainer and PVC ball valves to isolate and service main control panel and accessories.
  - 4. Install PVC injection nozzles with corporation stops in the water piping serving the cooling tower downstream of the heat source.
  - 5. Provide Schedule 80 PVC piping for corrosion monitor rack per manufacturer's installation instructions. Provide PVC ball valves to isolate and service rack.
  - 6. Provide Schedule 80 PVC piping for erosion chemical feeder per manufacturer's installation instructions. Provide PVC ball valves to isolate and service feeder.
  - 7. Provide installation supervision, start-up and operating instruction by manufacturer's technical representative.

- C. Before adding cleaning chemical to the closed system, all air handling coils and fan coil units should be isolated by closing the inlet and outlet valves and opening the bypass valves. This is done to prevent dirt and solids from lodging the coils.
- D. Do not valve in or operate system pumps until after system has been cleaned.
- E. After chemical cleaning is satisfactorily completed, open the inlet and outlet valves to each coil and close the by-pass valves. Also, clean all strainers.
- F. Perform tests and report results in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- G. After cleaning is complete, and water PH is acceptable to manufacturer of water treatment chemical, add manufacturer-recommended amount of chemicals to systems.
- H. Instruct VA personnel in system maintenance and operation in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

- - - E N D - - -

**SECTION 23 31 00  
HVAC DUCTS AND CASINGS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Ductwork and accessories for HVAC including the following:
  - 1. Supply air, return air, outside air, exhaust, and relief systems.
  - 2. Exhaust duct with HEPA filters for Negative Pressure Isolation Room
- B. Definitions:
  - 1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
  - 2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
  - 3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
  - 4. Exposed Duct: Exposed to view in a finished room, exposed to weather.

**1.2 RELATED WORK**

- A. Fire Stopping Material: Section 07 84 00, FIRESTOPPING.
- B. Outdoor and Exhaust Louvers: Section 08 90 00, LOUVERS AND VENTS.
- F. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- G. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- H. Duct Insulation: Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION
- L. Supply Air Fans: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- N. Air Filters and Filters' Efficiencies: Section 23 40 00, HVAC AIR CLEANING DEVICES.
- O. Duct Mounted Instrumentation: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- P. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

**1.3 QUALITY ASSURANCE**

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Fire Safety Code: Comply with NFPA 90A.

- C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.
- D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.
- E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

#### 1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Rectangular ducts:
    - a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
    - b. Duct liner.
    - c. Sealants and gaskets.
    - d. Access doors.
  - 3. Volume dampers, back draft dampers.
  - 4. Upper hanger attachments.
  - 6. Sound attenuators, including pressure drop and acoustic performance.
  - 8. Flexible connections.
  - 9. Instrument test fittings.
  - 10. Details and design analysis of alternate or optional duct systems.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Moving and Conditioning Association (AMCA):
  - 500D-98.....Laboratory Method of Testing Dampers for Rating
  - 500L-99.....Laboratory Method of Testing Louvers for Rating
- C. American Society of Civil Engineers (ASCE):
  - ASCE7-98.....Minimum Design Loads for Buildings and Other Structures
- D. American Society for Testing and Materials (ASTM):

- A167-99.....Standard Specification for Stainless and  
Heat-Resisting Chromium-Nickel Steel Plate,  
Sheet and Strip
- A653-01.....Standard Specification for Steel Sheet,  
Zinc-Coated (Galvanized) or Zinc-Iron Alloy  
coated (Galvannealed) by the Hot-Dip process
- A1011-02.....Standard Specification for Steel Sheet and Strip  
Hot rolled Carbon structural, High-Strength Low-  
Alloy and High Strength Low-Alloy with Improved  
Formability
- B209-01.....Standard Specification for Aluminum and  
Aluminum-Alloy Sheet and Plate
- C1071-00.....Standard Specification for Fibrous Glass Duct  
Lining Insulation (Thermal and Sound Absorbing  
Material)
- E84-01.....Standard Test Method for Surface Burning  
Characteristics of Building Materials
- E. National Fire Protection Association (NFPA):
- 90A-99.....Standard for the Installation of Air  
Conditioning and Ventilating Systems
- 96-01.....Ventilation Control and Fire Protection of  
Commercial Cooking Operations
- F. Sheet Metal and Air Conditioning Contractors National Association  
(SMACNA):
- 2nd Edition - 1995.....HVAC Duct Construction Standards, Metal and  
Flexible
- 1st Edition, 1985.....HVAC Air Duct Leakage Test Manual
- 6th Edition - 1992.....Fibrous Glass Duct Construction Standards
- G. Underwriters Laboratories, Inc. (UL):
- 33-93.....UL Standard for Safety Heat Responsive Links for  
Fire Protection Service
- 181-96.....UL Standard for Safety Factory-Made Air Ducts  
and Connectors
- 555-02 .....Fire Dampers
- 555S-02 .....Smoke Dampers

## **PART 2 - PRODUCTS**

### **2.1 DUCT MATERIALS AND SEALANTS**

- A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A527, coating G90; , ASTM B209, alloy 1100, 3003 or 5052.
- B. Specified Corrosion Resistant Systems: Stainless steel sheet, ASTM A167, Class 302 or 304, Condition A (annealed) Finish No. 4 for exposed ducts and Finish No. 2B for concealed duct or ducts located in mechanical rooms.
- D. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, paragraph S1.9.
  - 1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
  - 2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
  - 3. Gaskets in Flanged Joints: Soft neoprene.
- E. Approved factory made joints such as DUCTMATE SYSTEM may be used.

### **2.2 DUCT CONSTRUCTION AND INSTALLATION**

- A. Follow SMACNA HVAC Duct Construction Standards.
- B. Duct Pressure Class: 4 inch W.G.
- C. Seal Class: As shown on the drawings and in accordance with SMACNA HVAC Air Duct Leakage Test Manual.
- N. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards Section 6, including curbs, access doors, pipe penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, 500 mm (20 inches) wide by 1200 - 1350 mm (48 - 54 inches) high. Provide view port in the doors where shown. Provide drain for outside air louver plenum. Outside air plenum shall have exterior insulation. Drain piping shall be routed to the nearest floor drain.



- O. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA Detail Figure 2-12 for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.
- P. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.

#### **2.4 DUCT ACCESS DOORS, PANELS AND SECTIONS**

- A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:
  - 2. Each fire damper (for link service), smoke damper and automatic control damper.
- B. Openings shall be as large as feasible in small ducts, 300 mm by 300 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.
  - 1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).

#### **2.9 FLEXIBLE CONNECTIONS**

Where duct connections are made to fans and air handling units, install a non-combustible flexible connection of 822 g (29 ounce) neoprene coated fiberglass fabric approximately 150 mm (6 inches) wide. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 50 mm (2 inches) on center. Fabric shall not be stressed other than by air pressure. Allow at least 25 mm (one inch) slack to insure that no vibration is transmitted.

#### **2.10 SOUND ATTENUATING UNITS**

- A. Casing, not less than 1.0 mm (20 gage) galvanized sheet steel, or 1.3 mm (18 gage) aluminum fitted with suitable flanges to make clean airtight connections to ductwork. Sound-absorbent material faced with glass fiber cloth and covered with not less than 0.6 mm (24 gage) or heavier galvanized perforated sheet steel, or 0.85 mm (22 gage) or heavier perforated aluminum. Perforations shall not exceed 4 mm (5/32-inch) diameter, approximately 25 percent free area. Sound absorbent material

shall be long glass fiber acoustic blanket meeting requirements of NFPA 90A.

- B. Entire unit shall be completely air tight and free of vibration and buckling at internal static pressures up to 2000 Pa (8 inches W.G.) at operating velocities.
- C. Pressure drop through each unit: Not to exceed indicated value at design air quantities indicated.
- D. Submit complete independent laboratory test data showing pressure drop and acoustical performance.
- E. Cap open ends of attenuators at factory with plastic, heavy duty paper, cardboard, or other appropriate material to prevent entrance of dirt, water, or any other foreign matter to inside of attenuator. Caps shall not be removed until attenuator is installed in duct system.

#### **2.11 PREFABRICATED ROOF CURBS**

Galvanized steel or extruded aluminum 300 mm (12 inches) above finish roof service, continuous welded corner seams, treated wood nailer, 40 mm (1-1/2 inch) thick, 48 kg/cubic meter (3 pound/cubic feet) density rigid mineral fiberboard insulation with metal liner, built-in cant strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level.

#### **2.12 FIRESTOPPING MATERIAL**

Refer to Section 07 84 00, FIRESTOPPING.

#### **2.14 THERMOMETER (AIR)**

Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

#### **2.15 INSTRUMENT TEST FITTINGS**

- A. Manufactured type with a minimum 50 mm (two inch) length for insulated duct, and a minimum 25 mm (one inch) length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.
- B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:
  - 1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
  - 2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards, Section II. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
  - 3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.
  - 4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.
- C. Install duct hangers and supports in accordance with SMACNA Standards, Chapter 4.
- D. Install fire dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test.
- E. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.
- F. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 1.5 m (5 feet) long (NFPA 90A), as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA

with one clamp on the core duct and one on the insulation jacket.

Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hour. Support ducts SMACNA Standards.

- G. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.
- H. Control Damper Installation:
  - 1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
  - 2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
  - 3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.
  - 4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.
- I. Air Flow Measuring Devices (AFMD): Install units with minimum straight run distances, upstream and downstream as recommended by the manufacturer.
- J. Low Pressure Duct Liner: Install in accordance with SMACNA, Duct Liner Application Standard.
- K. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by COTRCOTR. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

### **3.2 DUCT LEAKAGE TESTS AND REPAIR**

- A. Leak testing company shall be independent of the sheet metal company employed by General Contractor.
- B. Ductwork leak test shall be performed for the entire air distribution supply, return, exhaust system Section by Section including fans, coils and filter Section designated as static pressure class 750 Pa (3 inch

W.G.) and above. All supply ductwork less than 500 Pa (3 inch W.G) shall also be tested where there is no air terminal units employed in the system.

- C. Test procedure, apparatus and report shall conform to SMACNA Leakage Test manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.
- D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.
- E. All tests shall be performed in the presence of the COTRCOTR and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the COTRCOTR and identify leakage source with excessive leakage.
- F. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to bring it into compliance and shall retest it until acceptable leakage is demonstrated to the COTRCOTR
- G. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.
- H. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

### **3.3 DUCTWORK EXPOSED TO WIND VELOCITY**

Provide additional support and bracing to all exposed ductwork installed on the roof or outside the building to withstand wind velocity of (\_\_\_mph).

### **3.4 TESTING, ADJUSTING AND BALANCING (TAB)**

Refer to Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

### **3.5 OPERATING AND PERFORMANCE TESTS**

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION

- - - E N D - - -

SECTION 23 34 00  
HVAC FANS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Fans for heating, ventilating and air conditioning.
- B. Product Definitions: AMCA Publication 99, Standard 1-66.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- E. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- F. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.
- G. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
- H. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- I. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Fans and power ventilators shall be listed in the current edition of AMCA 261, and shall bear the AMCA performance seal.
- C. Operating Limits for Centrifugal Fans: AMCA 99 (Class I, II, and III).
- D. Fans and power ventilators shall comply with the following standards:
  - 1. Testing and Rating: AMCA 210.
  - 2. Sound Rating: AMCA 300.
- E. Vibration Tolerance for Fans and Power Ventilators: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- F. Performance Criteria:
  - 1. The fan schedule shows cubic meters per minute (CFM) and design static pressure. Scheduled fan motors, 0.37 kW (1/2 horsepower) and larger, are sized for design cubic meters per minute (CFM) at 110 percent design static pressure, but not to exceed 185 Pa (3/4-inch) additional pressure.
  - 2. Provide fans and motors capable of stable operation at design conditions and at 110 percent pressure as stated above.
  - 3. Lower than design pressure drop of approved individual components may allow use of a smaller fan motor and still provide the safety factor. When submitted as a deviation a smaller motor may be approved in the

interest of energy conservation. The contractor shall be responsible for making necessary changes to the electrical system.

4. Select fan operating point as follows:

- a. Forward curved and axial fans: Right hand side of peak pressure point.
- b. Airfoil, backward inclined or tubular: Near the peak of static efficiency.

G. Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.

H. Corrosion Protection:

1. Except for fans in fume hood exhaust service, all steel shall be mill-galvanized, or phosphatized and coated with minimum two coats, corrosion resistant enamel paint. Manufacturers paint and paint system shall meet the minimum specifications of: ASTM D1735 water fog; ASTM B117 salt spray; ASTM D3359 adhesion; and ASTM G152 and G153 for carbon arc light apparatus for exposure of non-metallic material.

#### 1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers Literature and Data:
  1. Fan sections, motors and drives.
  2. Centrifugal fans, motors, drives, accessories and coatings.
    - a. In-line centrifugal fans.
  8. Vane axial fans.
- C. Certified Sound power levels for each fan.
- D. Motor ratings types, electrical characteristics and accessories.
- F. Belt guards.
- G. Maintenance and Operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- H. Certified fan performance curves for each fan showing cubic meters per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation and at 110 percent of design static pressure. Include product application data to indicate the effect of capacity control devices such as inlet vane dampers on flow, pressure and kW (horsepower).

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. Anti-Friction Bearing Manufacturers Association, Inc. (AFBMA):  
9-00.....Load Ratings and Fatigue Life for Ball Bearings
- C. Air Movement and Control Association International, Inc. (AMCA):  
99-86.....Standards Handbook  
210-01.....Laboratory Methods of Testing Fans for  
Aerodynamic Performance Rating  
261-98.....Directory of Products Licensed to bear the AMCA  
Certified Ratings Seal - Published Annually  
300-96.....Reverberant Room Method for Sound Testing of  
Fans
- D. American Society for Testing and Materials (ASTM):  
B117-03.....Standard Practice for Operating Salt Spray (Fog)  
Apparatus  
D1735-02.....Standard Practice for Testing Water Resistance  
of Coatings Using Water Fog Apparatus  
D3359-02.....Standard Test Methods for Measuring Adhesion by  
Tape Test  
G152-01.....Standard Practice for Operating Open Flame  
Carbon Arc Light Apparatus for Exposure of Non-  
Metallic Materials  
G153-01.....Standard Practice for Operating Enclosed Carbon  
Arc Light Apparatus for Exposure of Non-Metallic  
Materials
- G. Underwriters Laboratories, Inc. (UL):  
181-96.....Factory Made Air Ducts and Air Connectors

## **PART 2 - PRODUCTS**

### **2.1 FAN SECTION (CABINET FAN)**

Refer to specification Section 23 73 00, INDOOR CENTRAL-STATION AIR-  
HANDLING UNITS.

### **2.2 CENTRIFUGAL FANS**

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY  
ASSURANCE. Record factory vibration test results on the fan or furnish  
to the Contractor.
- B. Fan arrangement, unless noted or approved otherwise:  
1. DWD1 fans: Arrangement 3.  
2. SWS1 fans: Arrangement 1, 3, 9 or 10,
- C. Construction: Wheel diameters and outlet areas shall be in accordance  
with AMCA standards.



1. Housing: Low carbon steel, arc welded throughout, braced and supported by structural channel or angle iron to prevent vibration or pulsation, flanged outlet, inlet fully streamlined. Provide lifting clips, and casing drain. Provide manufacturer's standard access door. Provide 12.5 mm (1/2") wire mesh screens for fan inlets without duct connections.
  2. Wheel: Steel plate with die formed blades welded or riveted in place, factory balanced statically and dynamically.
  3. Shaft: Designed to operate at no more than 70 percent of the first critical speed at the top of the speed range of the fans class.
  4. Bearings: Heavy duty ball or roller type sized to produce a B10 life of not less than 40,000 hours, and an average fatigue life of 200,000 hours. Extend filled lubrication tubes for interior bearings or ducted units to outside of housing.
  5. Belts: Oil resistant, non-sparking and non-static. Furnish one additional complete set of belts for each belt-driven fan.
  6. Belt Drives: Factory installed with final alignment belt adjustment made after installation.
  7. Motors and Fan Wheel Pulleys: Adjustable pitch for use with motors through 15HP, fixed pitch for use with motors larger than 15HP. Select pulleys, so that pitch adjustment is at the middle of the adjustment range at fan design conditions.
  8. Motor, adjustable motor base, drive and guard: Furnish from factory with fan. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for specifications. Provide protective sheet metal enclosure for fans located outdoors.
  9. Furnish variable speed fan motor controllers where shown on the drawings. Refer to Section, MOTOR STARTERS. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for controller/motor combination requirements.
- D. In-line Centrifugal Fans: In addition to the requirements of paragraphs A and C, provide inlet and outlet flanges, bolted access door and arrangement 1, 4 or 9 supports as required.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Install fan, motor and drive in accordance with manufacturer's instructions.
- B. Align fan and motor sheaves to allow belts to run true and straight.

- C. Bolt equipment to curbs with galvanized lag bolts.
- D. Install vibration control devices as shown on drawings and specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

### 3.2 PRE-OPERATION MAINTENANCE

- A. Lubricate bearings, pulleys, belts and other moving parts with manufacturer recommended lubricants.
- B. Rotate impeller by hand and check for shifting during shipment and check all bolts, collars, and other parts for tightness.
- C. Clean fan interiors to remove foreign material and construction dirt and dust.

### 3.3 START-UP AND INSTRUCTIONS

- A. Verify proper operation of motor, drive system and fan wheel.
- B. Check vibration and correct as necessary for air balance work.
- C. After air balancing is complete and permanent sheaves are in place perform necessary field mechanical balancing to meet vibration tolerance in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

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**SECTION 233700**  
**AIR OUTLETS AND INLETS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Air outlets and inlets, including the following:

**1.2 RELATED WORK**

- A. Outdoor and Exhaust Louvers: Section 08 90 00, LOUVERS AND VENTS.  
E. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.  
F. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.  
G. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

**1.3 QUALITY ASSURANCE**

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.  
B. Fire Safety Code: Comply with NFPA 90A.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.  
B. Manufacturer's Literature and Data:  
. 3. Diffusers, registers, grilles and accessories.  
C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.  
B. Air Diffusion Council Test Code:  
1062 GRD-84.....Certification, Rating, and Test Manual 4<sup>th</sup> Edition  
C. American Society of Civil Engineers (ASCE):  
ASCE7-98.....Minimum Design Loads for Buildings and Other Structures  
D. American Society for Testing and Materials (ASTM):  
A167-99.....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

- A653-01.....Standard Specification for Steel Sheet,  
Zinc-Coated (Galvanized) or Zinc-Iron Alloy  
coated (Galvannealed) by the Hot-Dip process
- A1011-02.....Standard Specification for Steel Sheet and Strip  
Hot rolled Carbon structural, High-Strength Low-  
Alloy and High Strength Low-Alloy with Improved  
Formability
- B209-01.....Standard Specification for Aluminum and  
Aluminum-Alloy Sheet and Plate
- E84-01.....Standard Test Method for Surface Burning  
Characteristics of Building Materials
- E. National Fire Protection Association (NFPA):
- 90A-99.....Standard for the Installation of Air  
Conditioning and Ventilating Systems
- F. Underwriters Laboratories, Inc. (UL):
- 33-93.....UL Standard for Safety Heat Responsive Links for  
Fire Protection Service

## **PART 2 - PRODUCTS**

### **2.2 PREFABRICATED ROOF CURBS**

Galvanized steel or extruded aluminum 300 mm (12 inches) above finish roof service, continuous welded corner seams, treated wood nailer, 40 mm (1-1/2 inch) thick, 48 kg/cubic meter (3 pound/cubic feet) density rigid mineral fiberboard insulation with metal liner, built-in cant strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level.

### **2.3 EQUIPMENT SUPPORTS**

Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

### **2.5 AIR OUTLETS AND INLETS**

#### **A. Materials:**

1. Steel or aluminum Provide manufacturer's standard gasket.
2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.

- B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT for NC criteria.
- C. Air Supply Outlets:
1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection as shown on the drawings. Provide plaster frame for units in plaster ceilings.
    - a. Square, louver, fully adjustable pattern: Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.
    - b. Louver face type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.
    - c. Perforated face type: Manual adjustment for one-, two-, three-, or four-way horizontal air distribution pattern without change of air volume or pressure. Provide equalizing or control grid and opposed blade over overlapping blade damper. Perforated face diffusers for VAV systems shall have the pattern controller on the inner face, rather than in the neck and designed to discharge air horizontally at the ceiling maintaining a Coanda effect.

air flow pattern over a wide range of operating conditions.

    - 2) Provide inlet connection diameter equal to duct diameter shown on drawings or provide transition coupling if necessary.
    - 3) Maximum pressure drop at design flow rate: 37 Pa (0.15 inch) W.G.
  4. Registers: Double deflection type with horizontal face bars and opposed blade damper with removable key operator.
    - a. Margin: Flat, 30 mm (1-1/4 inches) wide.
    - b. Bar spacing: 20 mm (3/4 inch) maximum.
    - c. Finish: Off white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded with manufacturer's standard finish.
  5. Grilles: Same as registers but without the opposed blade damper.
- D. Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.

1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish.
2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.
3. Perforated Face Type: To match supply units.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined byCOTRCOTR. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

#### **3.4 TESTING, ADJUSTING AND BALANCING (TAB)**

Refer to Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

#### **3.5 OPERATING AND PERFORMANCE TESTS**

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION

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**SECTION 23 40 00**  
**HVAC AIR CLEANING DEVICES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Air filters for heating, ventilating and air conditioning.
- B. Definitions: Refer to ASHRAE Standard 52.1 for definitions of face velocity, net effective filtering area, media velocity, resistance (pressure drop), atmospheric dust spot efficiency and dust-holding capacity. ASHRAE Standard 52.1 measures arrestance, dust spot efficiency and dust holding capacity of filters.
- C. Refer to ASHRAE Standard 52.2 for definitions of MERV (Minimum Efficiency Reporting Value) PSE (Particle Size Efficiency) and particle size ranges for each MERV number. ASHRAE Standard 52.2 measures particle size efficiency (PSE).

**1.2 RELATED WORK**

- A. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Filter housing and racks: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

**1.3 QUALITY ASSURANCE**

- A. Air Filter Performance Report for Extended Surface Filters:
  - 1. Submit a test report for each Grade of filter being offered. The report shall not be more than three (3) years old and prepared by using test equipment, method and duct section as specified by ASHRAE Standards 52.1 and 52.2 for type filter under test and acceptable to COTR, indicating that filters comply with the requirements of this specification. Test for 150 m/min (500 fpm) will be accepted for lower velocity rated filters provided the test report of an independent testing laboratory complies with all the requirements of this specification.
  - 2. Government Option: The Government at its option may take one of the filters for each different type submitted and run an independent test to determine if the filter meets the requirements of this specification. When the filter meets the requirements, the Government will pay for the test. When the filter does not meet the specification requirements, the manufacturer will be required to pay

for the test and replace the filters with filters that will perform as required by the specifications.

3. Guarantee Performance: The manufacturer shall supply ASHRAE 52.2 test reports on each filter type submitted. Any filter supplied will be required to maintain the minimum efficiency shown on the ASHRAE Standard 52.2 report throughout the time the filter is in service. Within the first 6-12 weeks of service a filter may be pulled out of service and sent to an independent laboratory for ASHRAE Standard 52.2 testing for initial efficiency only. If this filter fails to meet the minimum level of efficiency in any of the 12 channels shown in the previously submitted reports, the filter manufacturer/distributor shall take back all filters and refund the owner all monies paid for the filters, cost of installation, cost of freight and cost of testing.
- B. Filter Supplier Warranty for Extended Surface Filters: Guarantee the filters against leakage, blow-outs, and other deficiencies during their normal useful life. Defective filters shall be replaced at no cost to the Government.
- C. Comply with UL Standard 586 for flame test.
- D. Filters shall maintain minimum initial efficiency after 6 weeks in service.
- E. Nameplates: Each filter shall bear a label or name plate indicating manufacturer's name, filter size, rated efficiency, UL classification, and file number.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  1. Extended surface filters.
  2. Holding frames. Identify locations.
  3. Side access housings. Identify locations, verify insulated doors.
  5. Magnehelic gages.
- C. Air Filter performance reports.
- D. Suppliers warranty.
- E. Field test results for HEPA filters as per paragraph 2.3.E.3.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.



- B. American Society of Heating, Refrigerating and Air-conditioning Engineers, Inc. (ASHRAE):
  - 52.1-92.....Gravimetric and Dust-Spot procedures for Testing Air Cleaning Devices Used in General Ventilation for Removing Particulate Matter
  - 52.2-99.....Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size
- C. American Society of Mechanical Engineers (ASME):
  - NQA-1-02.....Quality Assurance Requirements for Nuclear Facilities Applications
- D. Underwriters Laboratories, Inc. (UL):
  - 586-00.....High-Efficiency, Particulate, Air Filter Units
  - 900-99.....Air Filter Units

## **PART 2 - PRODUCTS**

### **2.1 REPLACEMENT FILTER ELEMENTS TO BE FURNISHED**

- A. To allow temporary use of HVAC systems for testing and in accordance with Paragraph, TEMPORARY USE OF MECHANICAL AND ELECTRICAL SYSTEMS in Section 01 00 00, GENERAL REQUIREMENTS, provide one complete set of additional (replacement) filter elements.
- B. The COTR will direct whether these additional filters will either be installed as replacements for dirty units or turned over to VA for future use as replacements.

### **2.2 EXTENDED SURFACE AIR FILTERS**

- A. Use factory assembled air filters of the extended surface type with supported or non-supported cartridges for removal of particulate matter in air conditioning, heating and ventilating systems. Filter units shall be of the extended surface type fabricated for disposal when the dust-load limit is reached as indicated by maximum (final) pressure drop.
- B. Filter Classification: UL approved Class 1 or Class 2 conforming to UL Standard 900.
- C. Filter Grades, Percent, Average ASHRAE Efficiency and Controlled Containment:
  - 1. Grade A: 90-95 after-filter, when handling 0.3 to 1.0 micron particles.
  - 2. Grade B: 80-85 after-filter, when handling 0.3 to 1.0 micron particles.
  - 3. Grade C: 50-65 pre-filter, when handling 1.0 to 3.0 micron particles.

4. Grade D: 25-30 pre-filter, when handling 3.0 to 10.0 micron particles.

D. Filter Media:

2. Grade A, B and C Supported (Rigid Pleated) Type: Media shall be composed of high density glass fibers or other suitable fibers. Fastening methods used to maintain pleat shape, (metal backing or aluminum separators) shall be sealed in a proper enclosing frame to insure no air leakage for life of filter. Staples and stays are prohibited.
3. Grade D (Pleated) Type: Media shall be composed of synthetic/natural fibers. Media shall maintain uniform pleat shape and stability for proper air flow and maximum dust loading. The media frame shall be constructed of aluminized steel. Bond the pleated media pack on all four edges to insure no air leakage for the life of the filter. Staples and stays are prohibited.

- E. Filter Efficiency and Arrestance: Efficiency and arrestance of filters shall be determined in accordance with ASHRAE Standard 52.1, and MERV value in accordance with ASHRAE Standard 52.2. Atmospheric dust spot efficiency and synthetic dust weight arrestance shall not be less than the following:

Filter Efficiency, Arrestance and MERV Value				
	Percentage of Initial Efficiency	Percentage of Average Efficiency	Percentage of Average Arrestance	MERV Value
Grade A	75.4	86.4	99.0	14
Grade B	58.0	79.0	98.0	13
Grade C	25.0	53.0	97.0	11
Grade D	Less than 20.0	22.0	89.0	7

- F. Maximum initial and final resistance, Pa (inches of water), for each filter cartridge when operated at 150 m/min (500 feet per minute) face velocity:

Filter Initial and Final Resistance		
	Initial Resistance	Final Resistance
Grade A (Rigid Pleated)	109.6 (0.44)	300 (1.20)
Grade D (4-inch deep)	47.3 (0.19)	250 (1.0)

- G. Minimum Media Area: The minimum net effective media area in square meter (square feet) for each 600 mm by 600 mm (24 inches by 24 inches) (face area) filter at 150 m/min (500 fpm) face velocity shall be at least the values listed below. For other filter sizes the net effective media area shall be proportionally higher or lower.

Filter Media Area	
Grade A (Rigid Pleated), 300 mm (4 inch) deep	5.3 (57.0)
Grade D 100 mm (4 inch deep)	2.1 (23.0)

H. Side Servicing Housings:

1. Minimum 1.6 mm (16 gage galvanized steel, or aluminum, completely factory assembled with upstream and downstream flanges for connection into the duct system. Furnish housing length sufficient to provide for fully extended operating filter elements.
2. Access doors: Double skin insulated, at each end of the housing with continuous gasketing on the perimeter and positive locking devices. Design doors to withstand a minimum positive/negative 1.0 kPa (four inches of water) static pressure.
3. Filter slide channels: Channels shall incorporate a positive-sealing gasket material to seal the top and bottom of the filter cartridge frames to prevent bypass. Provide factory installed gasketing to prevent leakage between cartridges, and between cartridges and doors.

I. Holding Frame System:

1. Minimum 1.6 mm (16 gage) galvanized steel, 100 mm (4 inches) deep, factory-supplied hardware necessary for field assembly, suitable for either upstream or downstream filter servicing. All members shall be cut to size and prepunched for easy assembly into modules of the size and capacity noted in the schedules.
2. The framing members shall be permanently gasketed to prevent the bypass of unfiltered air. If required, furnish suitable vertical support members to prevent deflection of horizontal members. The vertical support members shall not interfere with either the installation or operation of the filters.
3. The framing system shall incorporate a factory installed positive sealing device for each row of filters. This device shall allow for easy installation and removal of cartridges and shall insure the seal between the gasketed filter elements while the bank is in operation.

- J. Magnehelic Differential Pressure Filter Gages: Nominal 100 mm (four inch) diameter, zero to 500 Pa (zero to two inch water gage) range,

flush mounted in aluminum panel board, complete with static tips, copper or aluminum tubing, and accessory items to provide zero adjustment. Provide one gage for each extended surface filter section. Provide Petcocks for each gauge.

K. Equipment Identification: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Install supports, filters and gages in accordance with manufacturer's instructions.
- B. Label clearly with words "Contaminated Air" on exhaust ducts leading to the HEPA filter housing.

#### **3.2 START-UP AND TEMPORARY USE**

- A. Clean and vacuum air handling units and plenums to the satisfaction of the COTR prior to starting air handling systems.
- B. Install or deliver replacement filter units as directed by the COTR.

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SECTION 23 64 00  
PACKAGED WATER CHILLERS

PART 1 GENERAL

1.01 DESCRIPTION: Centrifugal Water-Cooled Chillers with accessories, including:

- A. Chiller package.
- B. Charge of refrigerant and oil.
- C. Controls and control connections.
- D. Chilled water connections.
- E. Condenser water connections.
- F. Auxiliary water connections.
- G. Starters.
- H. Electrical power connections.
- I. Heat recovery.
- J. Free cooling.

1.02 RELATED SECTIONS

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON STRUCTURAL COMPONENTS.
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- E. Section 23 21 23, HYDRONIC PUMPS.
- F. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- G. Section 23 21 13, HYDRONIC PIPING.
- H. Section 23 31 00, HVAC DUCTS AND CASINGS.
- I. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC PIPING AND EQUIPMENT.
- J. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.03 REFERENCES

- A. ANSI/ASHRAE STANDARD 15-2007 - Safety Code for Mechanical Refrigeration.
- B. ASHRAE 90.1 - Energy Conservation in New Building Design.
- C. ASME SEC VIII - Boiler and Pressure Vessel Code.
- D. ANSI/UL 465 - Central Cooling Air Conditioners.
- E. AHRI STANDARD 550/590-2003 - Centrifugal, Helical rotary, scroll, and reciprocating water chillers.
- F. AHRI Standard 575-2008 Sound
- G. ASHRAE STANDARD 34 - Number Designation and Safety Classification of Refrigerants
- H. ANSI/ASHRAE Standard 147-2002 - Reducing the Release of Halogenated Refrigerants from Refrigerating and Air-Conditioning Equipment and Systems

1.04 SUBMITTALS: In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, submit the following:

- A. Refrigerant shall be HCFC-123.
- B. Submit drawings indicating assembled dimensions, operating weight, load distribution, and required service and access clearances.
- C. Submit product data indicating options and specialties, electrical requirements, and wiring diagrams and connections. Indicate accessories, valves, strainers, and thermostatic valves required for the complete system.
- D. Submit rigging, installation, and startup procedures. Include operations and maintenance data for both the chiller and starter or variable-speed drive. Include location, size, and type of field piping connections.
- E. Submit performance data indicating energy input versus cooling load output from 100 to 25 percent of full load with constant entering condenser water temperature.
- F. Submit compressor and product data in table form indicating impeller speed (RPM), number of bearings, type of bearings, high speed impeller shaft RPM, sound pressure level per AHRI 575-1994 (dB), number of stages, number of sets of inlet guide vanes, amount of refrigerant charge (lb), and amount of oil required (gal).

1.05 VERIFICATION OF CHILLER CAPACITY AND EFFICIENCY

A. FACTORY PERFORMANCE TEST

- 1. If the government desires to witness tests, he or his representative shall be notified 14 days in advance to witness the factory performance test. The manufacturer representative shall assume all expenses incurred by the owner or his representative to witness the test.

2. A certified test report of all data shall be submitted to the Contracting Officer prior to completion of the project. The factory certified test report shall be signed by an officer of the manufacturer's company.
  3. The equipment will be accepted if the test is conducted in conformance with AHRI Standard 550/590-2003 procedures and the proposed tolerances are met.
  4. If the equipment fails to perform within proposed tolerances, the manufacturer will be allowed to make necessary revisions to his equipment and retest as required, until stated performances are met.
- B. One of each size chiller shall be factory performance tested with the proposed refrigerant under full-load conditions in an AHRI certified test facility. The manufacturer shall supply a certified test report to confirm performance as specified. Proper AHRI certification documents for the manufacturer's test loop shall be made available for inspection upon request.
- C. The factory test instrumentation shall be per AHRI Standard 550/590-2003, and the calibration of all instrumentation shall be traceable to the National Institute of Standards and Technology (NIST, formerly NBS).
- D. The performance test shall be run with clean tubes in accordance with AHRI 550/590-2003 to include the following:
1. A downward temperature adjustment per AHRI 550/590-2003 Section C6.3 shall be made to the design leaving evaporator water temperature to adjust from the design fouling to the clean tube condition.
  2. An upward temperature adjustment per AHRI 550/590-2003 Section C6.3 shall be made to the design entering condenser water temperature to adjust from the design fouling to the clean tube condition.
  3. There shall be no exceptions to conducting the performance test with clean tubes and with temperature adjustments in (1) and (2). The manufacturer shall clean tubes, if necessary, prior to test to obtain a test fouling factor of .0000 h·ft<sup>2</sup>·°F/Btu.

#### 1.06 SOUND DATA

- A. The Centrifugal Chiller Sound Pressure Level (SPL), in decibels (dB), with a reference pressure of 20 micropascals (μPa), shall not exceed Sound Levels: All ratings shall be in accordance with AHRI Standard 575-2008.
- B. To represent the chiller's loudest operating condition and expose any sound problems, a reduction in the temperature of the entering condenser water and/or raising of the leaving chilled water temperature shall not be allowed when determining the Sound Pressure Levels.
- C. Sound Pressure Test - One of each size chiller shall have a sound test conducted at the factory prior to shipment to confirm the submitted Sound Pressure Levels. All data must be measured and presented in strict accordance with AHRI Standard 575-2008.
1. The sound data points shall be measured simultaneously during the verification of capacity and efficiency as outlined in Section 1.05.

2. If liquid-refrigerant injection is used for reducing the sound pressure level, then liquid injection is to be used when conducting the performance test, noting that liquid-refrigerant injection penalizes the chiller performance.
3. In the event that a chiller does not meet the submitted dBA sound pressure level, sufficient funds will be deducted from the purchase order to cover materials and labor for jobsite chiller attenuation, and to cover expenses of a retest to insure that the submitted levels are met. This attenuation shall be applied in such a manner that it does not hinder the operation or routine maintenance procedures of the chiller.

#### 1.07 EVAPORATOR FLOW CAPABILITY

- A. The chilled water controller of each chiller shall include variable water-flow compensation capability to allow the chiller to respond quickly to accelerating or decelerating water. The variable water-flow control algorithm shall automatically adjust the control gain so that large changes in water-flow rate can be tolerated. The variable water-flow compensation capability shall allow control of the leaving chilled water temperature to within +/- 0.5F at a water flow rate change of 25% per minute and to within +/- 2F at a water flow rate change of 50% per minute.
  1. This option shall include factory mounted transducers to read the differential evaporator water pressure (psid) and condenser water pressure (psid).
  2. The chiller unit controller must display the following data on the chiller control panel display:
    - a. Evaporator differential pressure (psid)
    - b. Condenser differential pressure (psid)
    - c. Evaporator water flow rate (GPM)
    - d. Condenser water flow rate (GPM)
    - e. Evaporator capacity (Tons)
  3. As an alternative to on-site verification the chiller shall be equipped from the chiller manufacturer with flow monitoring that shall provide feed-forward and auto-tuning control input to the chiller compressor capacity control. As flow changes are detected, the feed-forward logic shall work in concert with the water temperature control algorithms to initiate a change in compressor capacity proportional to the flow and resultant load change. In addition the change in flow shall cause the capacity controller to tune its control loop PID (proportional-integral-derivative) loop gains for best accuracy and stability.

#### 1.08 REGULATORY REQUIREMENTS

- A. Conform to AHRI Standard 550/590-2003 code for rating and testing of water chillers.
- B. Conform to UL 1995 for Safety for Heating and Cooling Equipment.
- C. Conform to ANSI/ASME SECTION VIII Boiler and Pressure Vessel Code for construction and testing of centrifugal chillers as applicable.
- D. Conform to ANSI/ASHRAE STANDARD 15-2007 code for construction and operation of centrifugal chillers.



- E. Unit shall bear the AHRI Certification Label for the specific type of water chiller as applicable.
- F. Refrigeration Transfer: Provide service valves and other factory-installed accessories required to facilitate transfer of refrigerant from the chiller to remote systems.
- G. Low pressure chillers: Chiller that operate and low pressure must have an high efficiency purge system to ensure that the any potential possible non-condensable leakage into the vessel is immediately eliminated. The purge run time shall be monitored by the main unit controller as to act as a leak detector if required.

1.09 DELIVERY, STORAGE, HANDLING AND EQUIPMENT ROOM REQUIREMENTS

- A. Comply with manufacturer's installation instructions for rigging, chiller loading, local transportation requirements, unloading, storage, and final setting.
- B. Protect chiller and controls from physical damage. Leave factory shipping covers in place until installation. The entire unit must be shrink wrapped with an environmentally recyclable material standard. The material shall include an imbedded desiccant to minimize/eliminate internal moisture.
- C. The chiller shall ship with a dry nitrogen charge to eliminate potential charge loss during delivery and construction. The refrigerant monitoring system shall be active at the job site prior to the charging of the chiller.
- D. The chiller should ship with a full charge of oil.
- E. Equipment Room Requirements
  - 1. Follow minimum standards for refrigeration systems as required by ANSI/ASHRAE Standard 15-2007 paying special attention to requirements for air monitoring, ventilation, self-contained breathing apparatus, and leak detection to assure the safety of chiller plant operating personnel.
  - 2. Install proper outside exhaust of chiller refrigerant relief device(s), discharge header(s), and purge unit(s). Route exhaust to the outside of the building and away from all air intakes in compliance with ANSI/ASHRAE Standard 15-2007. Per ASHRAE Std 147, medium pressure units with relief valves only shall have rupture discs also to minimize refrigerant leakage.
  - 3. Install a refrigerant monitor that can be calibrated for appropriate refrigerant(s), capable of detecting concentrations of minimum ppm for low-level leak detection to assure the safety of chiller plant operating personnel.
  - 4. Install suitable audible and visual alarms that activate well below the Acceptable Exposure Level (AEL) of the specific refrigerant(s) to alert persons inside and outside of the equipment room that a refrigerant leak condition exists.
  - 5. Storage per ASHRAE Std 147, positive pressure units must have a pump-down capability that isolates the refrigerant charge for storage in a suitable vessel. If pump down capability does not exist, then the charge must be removed during long idle periods.

1.10 WARRANTY

- A. Provide a complete unit parts warranty (including refrigerant) for one year from startup or 18 months from shipment, whichever occurs first. Warranty shall cover any loss of refrigerant.
- B. Beginning at the expiration of the standard parts warranty, the original equipment owner shall be provided an optional extended whole unit parts warranty. In the event that a part on the unit covered by the warranty is found to be defective in material or workmanship, this warranty will provide for a replacement part. Labor and refrigerant loss are not covered. 2nd years.
- C. An optional labor warranty will be provided that covers the expense of labor to replace a part that is found to be defective in material or workmanship. The cost of reasonable technician travel and diagnostic time is included with standard hour allowances applying. Only the manufacturer's commercial warranty agent may perform warranted repairs under the labor warranty. Excess hours (overtime, nuisance calls, inefficiency or access problems) are not covered. Provide Whole Unit Labor Warranty for the duration of 1st year.

1.11 MAINTENANCE SERVICES

- A. All inspections and service of units shall be accomplished by factory trained and authorized servicing technicians.
- B. In conjunction with and supporting Factory warranty OEM shall furnish complete factory authorized service and maintenance for applied chillers for 1 year from the Date of Substantial Completion. All work shall be done by manufacturer's commercial warranty agent.

PART 2 PRODUCTS

2.01 SUMMARY

- A. Description: Factory-assembled and tested water chiller complete with compressor, evaporator, condenser, controls, starter or variable speed drive, interconnecting unit piping and wiring, indicating accessories, and mounting frame.
- B. The contractor shall furnish and install centrifugal water chillers as shown and scheduled in the plans and specifications. The units shall produce the specified tonnage per the scheduled data in accordance with AHRI 550/590-2003. The unit shall bear the AHRI certification label as applicable.
- C. Approved Manufacturers:
  - 1. One product that meets the requirements of this specification is the Centravac Chiller by Trane.

2.02 COMPRESSOR AND MOTOR

- A. The compressor shall be centrifugal with multiple stages.
- B. Low pressure refrigerant machines shall be provided when available.
- C. Compressor assembly shall be vibration tested at the factory. Vibration shall not exceed 0.15 inches per second. The test data shall be recorded and provided to the customer for approval.

- D. The motor shall be hermetic and either suction or liquid refrigerant cooled. Hot gas motor cooling is not acceptable. Open drives are not acceptable due to the potential for refrigerant and oil leakage associated with the mechanical shaft seal and the coupling between an open motor and the compressor.
- E. The impellers shall be fully shrouded and made of a high strength aluminum alloy. Impellers shall be dynamically balanced and over-speed tested at 1.25 times impeller shaft speed.

2.03 EVAPORATOR (CHILLER BARREL)

- A. The evaporator and condenser shall be built in accordance with ANSI/ASHRAE 15-2001 Safety Code for Mechanical Refrigeration.
- B. Evaporator tubes shall be internally enhanced. The minimum tube wall thickness shall be 0.025 inch.
- C. The evaporator water piping connections shall be victallic.
- D. The evaporator waterboxes shall be standard non-marine type with connections per schedule.
- E. Supply and return head waterboxes shall be designed for a working pressure of 150 psig and shall be factory hydrostatic pressure tested at 150 percent of the design pressure. Provide drain and vent connections in water boxes.
- F. Insulation will be 3/4" insulation and cover all low-temperature surfaces to include the evaporator, waterboxes, and suction elbow. Economizer, if applicable, is insulated with 3/8" insulation.
- G. Units with multi-stage compressors shall incorporate an interstage flash vessel "economizer". All units with single stage compressors shall have the condensers circuited for liquid subcooling and be provided with a thermometer well to monitor the amount of subcooling.
- H. Adjustable or float type refrigerant metering devices and thermal expansion valves shall be inspected and adjusted by the manufacturer at the end of each year for the first five years of operation to assure equivalent reliability and maintenance to a fixed orifice system. A written report shall be forwarded to the owner each year to confirm completion.

2.04 CONDENSER

- A. The condenser shall be built in accordance with ANSI/ASHRAE 15-2001 Safety Code for Mechanical Refrigeration.
- B. Condenser tubes shall be internally enhanced. The minimum tube wall thickness shall be 0.028 inch.
- C. The condenser water piping connections shall be victallic.
- D. The condenser waterboxes shall be standard non-marine type with connections per schedule.
- E. Supply and return head waterboxes shall be designed for a working pressure of 150 psig and shall be factory hydrostatic pressure tested at 150 percent of the design pressure. Provide drain and vent connections in water boxes.

2.05 PURGE SYSTEM

- A. The manufacturers of low pressure machines, shall provide a purge system.
- B. The purge efficiency must meet ASHRAE Standard 147-2002 paragraph 4.7.
- C. The purge shall be capable of operating when the chiller is idle in accordance with ASHRAE Standard 147-2002, paragraph 4.7.2 (a).

2.06 CONTROLS

- A. The chiller shall be controlled by a unit mounted, stand-alone Direct Digital Control (DDC) system. A dedicated chiller microprocessor control panel is to be supplied with each chiller by the chiller manufacturer.
- B. Enclosure shall be unit mounted NEMA 250 Type 1 using wire duct. Zip ties are not acceptable.
- C. A color, touch sensitive liquid crystal display (LCD) shall be unit mounted and a minimum of 12.1" diagonal. The display shall be fully adjustable in height and viewing angle. Animated graphical representations of chiller subsystem operation shall be used to enhance the user interface.
- D. Display shall consist of a menu driven interface with easy touch screen navigation to organized subsystem reports for compressor, evaporator, condenser, purge and motor information as well as associated diagnostics. The controller shall display all active diagnostics and a minimum of 20 historical diagnostics.
- E. The controller shall have the ability to display all primary sub-system operational parameters on dedicated trending graphs. The operator must be able to create up to 6 additional custom trend graphs, choosing up to 10 unique parameters for each graph to trend log data parameters simultaneously over an adjustable period and frequency polling.
- F. The chiller control panel shall provide control of chiller operation and monitoring of chiller modules, sensors, actuators, relays and switches. The chiller control panel shall include controls to safely and efficiently operate the chiller.
- G. Safeties - the chiller control panel shall provide the following safeties:
  - 1. Low chilled water temperature
  - 2. Low evaporator refrigerant temperature or pressure
  - 3. High condenser refrigerant pressure
  - 4. Evaporator and condenser water flow status
  - 5. Low oil pressure
  - 6. Low oil temperature
  - 7. High oil temperature

8. High motor winding temperatures
  9. High motor current
  10. Starter/AFD function faults
  11. Sensor faults
  12. Unit controls operation
  13. The chiller control panel or starter shall incorporate advanced motor protection to safeguard motor throughout the starting and running cycles from the adverse effects of:
    - a. Current phase loss
    - b. Current phase unbalance
    - c. Current phase reversal
    - d. Under/Over voltage
    - e. Motor current overload
    - f. Distribution fault protection with auto restart consisting of three-phase current sensing devices that monitor the status of the current
    - g. Starter contactor fault protection
    - h. Starter transition failure
- H. The chiller control panel shall be capable of displaying system data in I-P or SI units.
- I. The front of the chiller control panel shall display the following in clear language, without the use of codes, look-up tables, or gauges:
1. Run time
  2. Number of starts
  3. Current chiller operating mode
  4. Chilled water set point and set point source
  5. Electrical current limit set point and set point source
  6. Entering and leaving evaporator water temperatures
  7. Entering and leaving condenser water temperatures
  8. Saturated evaporator and condenser refrigerant temperatures
  9. Evaporator and condenser refrigerant pressure
  10. Oil tank temperature
  11. Oil tank pressure
  12. Oil pump discharge pressure

13. Differential oil pressure
  14. Compressor motor current per phase
  15. Compressor motor percent RLA
  16. Compressor motor voltage per phase
  17. kW energy consumption and power factor
  18. Compressor motor winding temperatures per phase
  19. Purge operating mode
  20. Purge operating status
  21. Time until next purge run
  22. Daily pumpout - 24 hours
  23. Avg daily pumpout - 7 Days
  24. Purge refrigerant compressor suction temp
  25. Purge liquid temp (chiller condenser saturated refrigerant temperature)
  26. Daily pumpout limit/alarm
- J. The chiller control panel shall provide password protection of all setpoints.
- K. Control authority shall be capable of handling at least four conditions: Off, local manual at the chiller, local automatic at the chiller and automatic control through a remote source.
- L. The chiller control panel shall provide evaporator freeze protection and low limit control to avoid low evaporator refrigerant temperature trip-outs during critical periods of chiller operation. Whenever this control is in effect, the controller shall indicate that the chiller is in adaptive mode. If the condition exists for more than 30 seconds, a limit warning alarm relay shall energize.
- M. The chiller control panel shall provide individual relay outputs to start/stop the evaporator and condenser water pumps. The condenser water pump relay output can be used to enable the cooling tower temperature controls.
- N. The chiller control panel shall provide leaving chilled water temperature reset based upon return water temperature.
- O. The chiller control panel shall be capable of providing short cycling protection.
- P. The chiller control panel shall provide a relay output that shall energize whenever the compressor is running.
- Q. The chiller control panel shall provide an alarm relay output that shall energize whenever a fault requiring manual reset is detected by the panel.

- R. The chiller control panel shall provide a relay output that shall energize whenever the chiller is operating at maximum capacity.
- S. The chiller control panel shall provide a head relief request relay output to indicate that the chiller is in condenser limit mode and thereby requesting condenser water temperature relief.
- T. The chiller control panel shall provide an analog output signal that shall indicate the condenser refrigerant pressure or condenser/evaporator differential refrigerant pressure.
- U. The chiller control panel shall provide condenser limit control including a pressure transducer and interconnecting piping and wiring. This control shall be used to avoid high condenser refrigerant pressure tripouts. The control shall take action in response to the condenser refrigerant pressure. Whenever this control is in effect, the panel will automatically indicate that the chiller is in adaptive mode and if the condition exists for more than 30 seconds, a limit warning alarm shall energize.
- V. The chiller controller shall communicate directly to the existing Trane Tracer Summit control panel
- W. Digital communication to BAS system shall consist of an interface supporting all standard and optional points in the chiller profile.

## 2.07 STARTERS

### A. LOW VOLTAGE, UNIT MOUNTED, STAR DELTA STARTER

- 1. Motor starter shall be a Closed Transition and shall have a NEMA 1A gasketed enclosure.
- 2. The starter enclosure shall have a starter short circuit rating (SCR) of 65,000 amps. If the starter enclosure does not have this SCR rating, then a device shall be provided upstream of the starter to limit the fault current at the starter to be equal or less than the starter short circuit rating of the starter.
- 3. Motor starters shall include incoming line provisions for the number and size cables shown on the drawings. Incoming line lugs shall be copper mechanical type.
- 4. Contactors shall be sized properly to the chiller full load currents.
- 5. Each motor starter shall include a 4 KVA control power transformer with fused primary and secondary. Control relays shall be provided within the motor starter to interface with the control panel.
- 6. If the chiller main processor does not include an advanced motor protection system, the starter shall include an advanced motor protection system incorporating electronic three phase current overloads and current transformers. This electronic motor protection system shall monitor and protect against the following conditions:
  - a. Current phase loss
  - b. Current phase unbalance
  - c. Current phase reversal
  - d. Under/Over line voltage
  - e. Motor current overload during startup and running

- f. Momentary power loss protection with auto restart consisting of three-phase current sensing devices that monitor the status of the current. Restart inhibit is active and looks at motor RTDs to maximize starts/hour.
  - g. Starter contactor fault protection
  - h. Starter transition failure
  - i. Distribution fault protection.
7. The starter shall be able to operate in temperatures up to 104 degrees F.
8. All field supplied wires, bus bars, and fittings shall be copper only.

### PART 3 EXECUTION

#### 3.01 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Provide for connection to electrical service. Include for connection of oil pump if required.
- C. Provide for connection of electrical wiring between starter and chiller control panel, oil pump, and purge unit.
- D. Furnish and install necessary auxiliary water piping for oil cooling units if required.
- E. Arrange piping for easy dismantling to permit tube cleaning.
- F. Provide piping from chiller relief device to outdoors. Size as recommended by manufacturer.

#### 3.02 MANUFACTURER'S FIELD SERVICES

- A. All Startup, maintenance and monitoring functions shall be performed by a manufacturer's commercial agent to confirm, (in writing), that equipment has been correctly installed and passes specification checklist prior to equipment becoming operational and covered under OEM warranty.
- B. Applied chiller manufacturers shall maintain service capabilities no more than 50 miles from the job site.
- C. The manufacturer shall furnish complete submittal wiring diagrams of the chiller(s) starter(s) and associated components like cooling towers, pumps, interlocks, etc. as applicable for field maintenance and service.

END OF SECTION



VAMC - ALTOONA, PA  
ADD/REPLACE MECHANICAL SYSTEMS

PROJECT NO. 503-11-101  
SEPTEMBER 26, 2011

SECTION 23 65 00  
COOLING TOWERS

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

Packaged, open circuit induced draft cooling tower complete with fill, fan, louvers and associated accessories and equipment.

**1.2 RELATED WORK**

- A. Section 03 30 00, CAST IN PLACE CONCRETE: Requirements for concrete inertia bases.
- B. Seismic Restraint for Equipment: Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one item.
- D. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Requirements for vibration isolation.
- E. Section 23 25 00, HVAC WATER TREATMENT: Requirements for condenser water treatment.
- F. Section 23 21 13, HYDRONIC PIPING: Requirements for water piping and fittings.
- G. Section 23 31 00, HVAC DUCTS AND CASINGS: Requirements for sheet metal ductwork.

**1.3 QUALITY ASSURANCE**

- A. Refer to Article, QUALITY ASSURANCE, in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Design Criteria:
  - 1. Design to withstand 30 psf wind load.
  - 2. Free water drift loss shall not be greater than five hundredths of one percent (0.005) of the water circulated to tower.
- C. Performance Criteria:
  - 1. Manufacturer shall certify that performance of cooling towers will meet contract requirements, stating entering air wet bulb temperature, entering and leaving condenser water temperatures, water flow rates, fan kW (horsepower), and pump head at base of tower. Certification shall be made at the time of submittal.
  - 2. Cooling Technology Institute (CTI) Certified Towers: These towers shall have been tested, rated, and certified in

accordance with Cooling Technology Institute (CTI) Standard 201, and shall bear the CTI certification label, and shall be listed in the CTI directory of certified cooling towers.

3. The alignment and balancing of the fans, motors and drive shaft as installed shall operate within the vibration tolerance specified in specification Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

#### 1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

- B. Shop Drawings

1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
2. Include rated capacities, pressure drop, fan performance and rating curves, dimensions, weights, mounting details, front view, side view, equipment and device arrangement.
3. Include electrical rating, detail wiring for power, signals and controls.
4. Pump characteristic curve for the Open loop cooling tower.
5. Sound curves and characteristics of sound attenuators if required to meet the noise criteria.

- C. Certification:

1. Submit four copies of performance curves, for CTI certified cooling towers, showing compliance with actual conditions specified, to the COTRCOTR two weeks prior to delivery of the equipment.
2. Two weeks prior to final inspection, submit four copies of the following to the COTR:
  - a. Certification from the manufacturer that the cooling tower(s), accessories, and components will withstand the seismic forces ( $Z = --$ ) and that the unit will be fully operational after the seismic event at the project site.
  - b. Certification by the manufacturer that the cooling towers conform to the requirements of the drawings and specifications.
  - c. Certification by the Contractor that the cooling towers have been properly installed, adjusted, and tested.

### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standard Institute (ANSI):  
A10.18-96.....Construction and Demolition Operations -  
Temporary Floor Holes, Wall Openings,  
Stairways and Other Unprotected Edges
- C. American Society of Mechanical Engineers (ASME):  
PTC 23-03.....Performance Test Codes on Atmospheric  
Water Cooling Equipment
- D. American Society for Testing Materials (ASTM):  
A385-05.....Standard Practice for Providing High-  
Quality Zinc Coatings (Hot-Dip)  
B117-03.....Standard Practice for Operating Salt Spray  
(Fog) Apparatus  
B209-06.....Standard Specification for Aluminum and  
Aluminum-Alloy Sheet and Plate  
E84-06.....Standard Test Method for Surface Burning  
Characteristics of Building Materials
- E. Cooling Technology Institute (CTI):  
ATC-105-00.....Acceptance Test Code for Water-Cooling  
Towers (CTI Code Tower Standard  
Specifications)  
ATC-105S-96.....Acceptance Test Code for Closed Circuit  
Cooling Towers (CTI Code Tower Standard  
Specifications)  
201-02 (Rev. 04).....Standard for Certification of Water  
Cooling Tower Thermal Performance (CTI  
Code Tower Standard Specifications)
- F. National Electrical Manufacturers Association (NEMA):  
MG 1-06.....Motors and Generators (ANSI)  
250-03.....Enclosures for Electrical Equipment (1000  
Volts Maximum)
- G. National Fire Protection Association (NFPA):  
70-05.....National Electrical Code

### PART 2 - PRODUCTS

#### 2.1 OPEN CIRCUIT, INDUCED DRAFT ,COOLING TOWER:

- A. Casing: Heavy gage Galvanized Steel

1. Galvanized Steel: Hot-dip galvanized steel complying with ASTM A653/A653M, and having G235 (Z700) coating.
  2. Fasteners: Zinc or cadmium coated bolts or tapping screws for assembly.
  3. Joints and Seams: Sealed watertight.
  4. Welded connections: Continuous and watertight.
- B. Framing:
1. Rolled structural steel shapes, hot-dip galvanized after fabrication or structural shapes cold formed from galvanized steel sheets or plates, complying with ASTM A653/A653M, and having G235 (Z700) coating.
- C. Louvers:
1. Spaced to minimize air resistance and prevent splash out. Louver materials shall be similar to the casings material. FRP
  2. 25 mm (1 inch) inlet screen, hot dipped galvanized steel Attach the screen securely to air intakes.
- D. Fill:
1. PVC resistant to rot, decay and biological attack; with a maximum flame spread rating of five per ASTM E84 and fabricated, formed and installed by manufacturer to ensure that water breaks up into droplets.
- E. Drift Eliminators: Same as fill material. Effectively trap water droplets entrained in discharge air stream and limit drift loss to less than 0.005 percent of the total water circulated.
- F. Hot Water Distribution System: Open basin, with nozzles spaced for even distribution of water over fill material. System shall be self-draining and non-clogging. Spray nozzles, if used, shall be cleanable plastic, non-clog, removable type properly spaced for even distribution. Provide cover for entire nozzle area Provide manufacturer's standard single inlet connection to balance the water flow to each basin. Provide 304 stainless steel hot water basin.
- G. Cold Water Collection Basin: Heavy gauge, 304 stainless steel. Overflow, drain not less than DN 50 (NPS 2), and a 304 stainless steel strainer assembly with openings smaller than nozzle orifices and with built-in vortex baffling to prevent cavitation and air entrainment in the water basin circulating pump.
- H. Accessories: Make-up water, overflow and drain connections, Equalizer connection (multiple cooling tower systems) I.

- Collection Basin Water Level Control: Mechanically operated bronze adjustable make-up water float valve
- I. Fans: Axial, direct driven and balanced at the factory after assembly aluminum alloy multispeed motor.
- b. induced draft towers larger than 350 kW (100 tons), fan shall be driven through a gear reducer, Gear reducer drive: Specially designed for cooling tower operation, with dynamically balanced drive shaft assembly or shock absorbent flexible coupling requiring no lubrication, cast iron case with readily accessible oil drum and fill, and self-contained oil reservoir sealed against water entrance. The alignment and balancing of the fans, motors and drive shaft as installed shall operate within the vibration tolerance specified in specification Section 23-05-41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- J. Motors and Motor Controllers: Provide variable speed motors and controllers, if shown on drawings for cooling tower fans. See specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. In addition to the requirements of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, the following shall apply:
1. Motors: Totally enclosed or epoxy encapsulated NEMA MG 1. Protect fan, bearings, and appurtenances from damage by weather, corrosion, water spray and grit. Provide motors with severe duty rating with the rotor and stator protected with corrosion-inhibiting epoxy resin, double shielded, vacuum-degassed bearings lubricated with premium moisture-resistant grease suitable for temperatures between minus 29 and plus 149 degrees C (minus 20 and plus 300 degrees F), and an internal heater automatically energized when motor is de-energized. Provide an adjustable motor base or other suitable provision for adjusting belt tension.
- K. Fans over 1500 mm (60 inches) in diameter include a vibration cutout switch located in a protected position to effectively monitor fan vibration. Vibration switch shall be solid-state with adjustable time delay in NEMA 250, Type 4 enclosure. It shall stop fan motor under excessive fan vibration.
- L. Safety: Provide fan guards, ladders, handrails and platform in conformance with the ANSI A10.18 as follows:

1. Fan Guard: Removable fan discharge with a rigid framed screen guard, installed over the fan cylinder.
  2. Ladders: Vertical hot-dip galvanized steel or aluminum ladder for each tower located outdoors. Ladders higher than 3.6 meters (12 feet) shall have safety cage and safety gate. Ladders shall extend to within 300 mm (one foot) of the grade or the roof deck surface.
  3. Hand Railing: Steel or aluminum hand railings not less than 1070 mm (42 inches) high around perimeter of each fan-deck, or working surface 3.6 meters (12 feet) or more above ground, roof or other supporting construction. Handrails shall meet OSHA Standards.
- M. Electric Basin Heater: Furnish stainless steel electric immersion heater installed in a threaded coupling on the side of the basin and with watertight junction boxes mounted in the basin with sufficient capacity to maintain plus 4 degrees C (40 degrees F) water in the basin at \_\_\_degrees C (\_\_\_degrees F) ambient. Provide a NEMA 250, // Type 3R // Type 4 // Type 4X// mounted on the side of each cooling tower cell with magnetic contactors controlled by a temperature sensor/controller to maintain collection basin water-temperature set point. Provide a water-level probe to monitor cooling tower water level and de-energize the heater when the water reaches low-level set point. Provide a control-circuit transformer with primary and secondary side fuses, terminal blocks with numbered and color-coded wiring to match wiring diagram, Single-point, field-power connection to a // fused disconnect switch // nonfused disconnect switch // circuit breaker// and heater branch circuiting complying with NFPA 70. Provide a Metal raceway for factory-installed wiring outside of enclosures, except make connections to each electric basin heater with liquid tight conduit.
- N. Electric Heat Tracing: Provide in specification Section 23 21 13, HYDRONIC PIPING.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Install cooling tower according to equipment manufacturer's written instruction.

- B. Install cooling towers plumb, level and anchored on structure provided. Coordinate steel structure with cooling tower mounting requirements. If installed on concrete base, refer to Division 3 of specification for concrete materials and installation requirements.
- C. Install vibration controls according to manufacturer's recommendations.
- D. Install anchor bolts to elevations required for proper attachment to supported equipment
- E. Maintain manufacturer's recommended clearances for service and maintenance.
- F. Piping:
  - 1. Install piping, including flanges or union adjacent to cooling towers to allow for service and maintenance.
  - 2. Install flexible pipe connectors at connections to cooling towers mounted on vibration isolators.
  - 3. Install shutoff/balancing valves at cooling tower inlet connections.
  - 4. Install piping adjacent to cooling towers to allow service and maintenance.
  - 5. Provide drain piping with valve at cooling tower drain connections and at low points in piping.
  - 6. Connect cooling tower overflows and drains, and piping drains to sanitary sewage system.
  - 7. Domestic Water Piping: Comply with applicable requirements in Section 22 11 00, FACILITY WATER DISTRIBUTION. Connect to water-level control with shutoff valve and union, flange, or mechanical coupling at each connection.
  - 8. Supply and Return Piping: Comply with applicable requirements in Section 23 21 13, HYDRONIC PIPING. Connect to entering cooling tower connections with shutoff valve, balancing valve, thermometer, plugged tee with pressure gage, flow meter and drain connection with valve. Connect to leaving cooling tower connection with shutoff valve. Make connections to cooling tower with a union, flange, or mechanical coupling.
  - 9. Equalizer Piping: Piping requirements to match supply and return piping. Connect an equalizer pipe, full size of cooling tower connection, between tower cells. Connect to cooling tower with shutoff valve.



- G. Electrical Wiring: Install electrical devices, components and accessories furnished loose by manufacturer, including remote flow switches and variable frequency drives.

### **3.2 FIELD QUALITY CONTROL**

### **3.3 STARTUP AND TESTING**

- A. Provide the services of a factory-authorized and qualified representative to perform start up service.
- B. Clean entire unit including basin.
- C. Inspect field-assembled components and equipment installation, including piping and electrical connections.
- D. Verify that accessories are properly installed.
- E. Obtain and review performance curves and tables.
- F. Perform startup checks, according to manufacturer's written instructions, and as noted below:
  - 1. Check clearances for airflow and tower servicing.
  - 2. Check for vibration isolation and structural support.
  - 3. Verify fan rotation for correct direction and for vibration or binding and correct problems.
  - 4. Adjust belts to proper alignment and tension.
  - 5. Lubricate rotating parts and bearings.
  - 6. Verify proper oil level in gear-drive housing. Fill with oil to proper level.
  - 7. Operate variable-speed fans through entire operating range and check for harmonic vibration imbalance. Set motor controller to skip speeds resulting in abnormal vibration.
  - 8. Check vibration switch setting. Verify operation.
  - 9. Verify operation of basin heater and control.
  - 10. Operate equipment controls and safeties.
  - 11. Verify that tower discharge is high enough and it does not recirculate into HVAC air intakes. Recommend corrective action.
- G. Adjust water level for proper operating level and balance condenser water flow to each tower inlet.
- H. Check water treatment water system, including blow down for proper operation of the tower. Check makeup water-level control and valve.
- I. Start cooling tower, including condenser water pumps and verify the tower operation.
- J. Prepare and submit a written report of startup and inspection service to the COTR.

K Replace defective and malfunctioning units.

**3.4 TRAINING:**

Furnish the services of a competent, factory-trained engineer or technician for a 2-hour period for instructing VA personnel in operation and maintenance of the equipment, including review of the operation and maintenance manual, on a date requested by the COTR. Coordinate this training with that of the chiller, if furnished together.

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SECTION 23 73 00  
INDOOR CENTRAL-STATION AIR-HANDLING UNITS

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Air handling units including integral components specified herein.
- B. Definitions: Air Handling Unit (AHU): A factory fabricated assembly consisting of fan, coils, filters, and other necessary equipment to perform one or more of the following functions of circulating, cleaning, heating, cooling, humidifying, dehumidifying, and mixing of air. Design capacities of units shall be as scheduled on the drawings.

**1.2 RELATED WORK**

- A. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Sound and vibration requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- C. Piping and duct insulation: Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
- D. Piping and valves: Section 23 21 13 HYDRONIC PIPING. Heating and cooling coils and pressure requirements: Section 23 82 16, AIR COILS.
- E. exhaust fans: Section 23 34 00, HVAC FANS.
- F. Requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining, and air leakage: Section 23 31 00, HVAC DUCTS AND CASINGS .
- G. Air filters and filters' efficiency: Section 23 40 00, HVAC AIR CLEANING DEVICES.
- H. HVAC controls: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- I. Testing, adjusting and balancing of air and water flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- J. Types of motors: Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
- K. Types of motor starters: Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

**1.3 QUALITY ASSURANCE**

- A. Refer to Article, Quality Assurance, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Air Handling Units Certification: Certify air-handling units in accordance with ARI 430.
- C. Heating, Cooling, and Air Handling Capacity and Performance Standards: ARI 430, ARI 410, ASHRAE 51, and AMCA 210.

D. Performance Criteria:

1. The fan schedule indicates design cubic meter per minute (cubic feet per minute) and design static pressure. Scheduled fan motors, 375 watts (1/2 horsepower) and larger, are sized for the maximum of design cubic meter per minute (cubic feet per minute) at 110 percent design static pressure, but not to exceed 187 Pa (3/4 inch water gage) additional pressure.
2. Fans and motors shall be capable of stable operation at design conditions cubic meters per minute (cubic feet per minute) and 110 percent pressure as stated above.
3. Lower than design pressure drop of approved individual components may allow use of a smaller fan motor and still provide the safety factor. When submitted as a deviation, a smaller motor may be approved in the interest of energy conservation. Such a deviation shall not qualify for any value engineering incentive claim or reward.
4. Select fan operating point to right hand side of peak static pressure point and near the peak of static efficiency.
5. Operating Limits: AMCA 99.

E. Units shall be constructed by a manufacturer who has been manufacturing air handling units for at least five (5) years.

F. Units shall be shipped in one (1) piece where possible and in shrink wrapping to protect the unit from dirt, moisture and /or road salt. Shipping splits can be provided as required for installation. Lifting lugs will be supplied on each side of the split to facilitate rigging and joining of segments.

**1.4. SUBMITTALS:**

A. The contractor shall, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish a complete submission for all air handling units covered in the project. The submission shall include all information listed below. Partial and incomplete submissions shall be rejected without reviews.

B. Manufacturer's Literature and Data:

1. Submittals for AHUs shall include fans, drives, motors, coils, humidifiers, , mixing box with outside/return air dampers, filter housings, and all other related accessories. The contractor shall provide custom drawings showing total air handling unit assembly including dimensions, operating weight, access sections, diffusion plates, flexible connections, door swings, controls penetrations, electrical disconnect, lights, duplex receptacles, switches, wiring, utility connection points, unit support system, vibration isolators,

drain pan, pressure drops through each component (filter, coil etc) and rigging points. Submittal drawings of section or component only, will not be acceptable. Contractor shall also submit performance data including performance test results, charts, curves or certified computer selection data; data sheets; fabrication and insulation details; and the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements. This data shall be submitted in hard copies and in electronic version compatible to AutoCAD version used by the VA at the time of submission.

2. Submit sound power levels in each octave band for fan and at entrance and discharge of AHUs at scheduled conditions. Include sound attenuator capacities and itemized internal component attenuation. Internal lining of supply air ductwork with sound absorbing material is not permitted. In absence of sound power ratings refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
  3. Provide fan curves showing cubic meters per minute (cubic feet per minute), static pressure, efficiency, and horsepower for design point of operation and at maximum design cubic meters per minute (cubic feet per minute) and 110 percent of design static pressure.
  4. Submit total fan static pressure, external static pressure, for AHU including total, inlet and discharge pressures, and itemized specified internal losses and unspecified internal losses. Refer to air handling unit schedule on drawings.
- C. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS. Include instructions for lubrication, filter replacement, motor and drive replacement, spare part lists, and wiring diagrams.
- D. Submit written test procedures two weeks prior to factory testing.  
Submit written results of factory tests for approval prior to shipping.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air-Conditioning and Refrigeration Institute (ARI):
- 260-01.....Sound Rating of Ducted Air Moving and  
Conditioning Equipment
  - 410-01.....Standard for Forced-Circulation Air-Heating and  
Air-Cooling Coils
  - 430-89.....Standard for Central Station Air Handling Units

- ARI-DCAACP.....Directory of Certified Applied Air Conditioning  
Products
- C. Air Moving and Conditioning Association (AMCA):  
210-00.....Laboratory Methods of Testing Fans for Rating
- D. Anti-Friction Bearing Manufacturer's Association, Inc. (AFBMA):  
9-90.....Load Ratings and Fatigue life for Ball Bearings
- E. American Society of Heating, Refrigerating and Air Conditioning  
Engineers (ASHRAE):  
51-01.....Standard, Laboratory Methods of Testing Fans for  
Rating
- F. American Society for Testing and Materials (ASTM):  
A653/653M-02.....Standard Specification for Steel Sheet, Zinc-  
Coated (Galvanized) or Zinc-Iron Alloy-Coated  
(Galvannealed) by the Hot-Dip Process  
B117-97.....Salt Spray (Fog) Testing  
C1071-00.....Thermal and Acoustical Insulation (Mineral  
Fiber, Duct Lining Material)  
D1654-00.....Standard Method for Evaluation of Painted or  
Coated Specimens Subjected to Corrosive  
Environments  
D1735-97.....Water Resistance of Coatings Using Water Fog  
Apparatus  
D3359-95.....Standard Test Methods for Measuring Adhesion by  
Tape Test  
E84-01.....Surface Burning Characteristics of Building  
Materials
- G. Anti-Friction Bearing Manufacturer's Association, Inc. (AFBMA):  
9-90.....Load Ratings and Fatigue life for Ball Bearings
- H. Military Specifications (Mil. Spec.):  
DOD-P-21035A-77.....Paint, High Zinc Dust Content, Galvanizing  
Repair
- I. National Fire Protection Association (NFPA):  
90A-99.....Installation of Air Conditioning and Ventilating  
Systems

## **PART 2 - PRODUCTS**

### **2.1 AIR HANDLING UNITS**

- A. General:
1. AHUs shall be entirely of double wall galvanized steel construction. Casing is specified in paragraph 2.1.C. Foil face lining is not an acceptable substitute for double wall construction. Galvanizing shall

- be hot dipped conforming to ASTM A525 and shall provide a minimum of 0.275 kg of zinc per square meter (0.90 oz. of zinc per square foot) (G90). Aluminum constructed units may be provided subject to VA approval and documentation that structural rigidity is equal or greater than the galvanized steel specified.
2. The contractor and the AHU manufacturer shall be responsible for insuring that the unit will not exceed the allocated space shown on the drawings, including required clearances for service and future overhaul or removal of unit components. All structural, piping, wiring, and ductwork alterations of units, which are dimensionally different than those specified, shall be the responsibility of the contractor at no additional cost to the government.
  3. AHUs shall be fully assembled by the manufacturer in the factory in accordance with the arrangement shown on the drawings. The unit shall be assembled into the largest sections possible subject to shipping and rigging restrictions. The correct fit of all components and casing sections shall be verified in the factory for all units prior to shipment. All units shall be fully assembled, tested and then split to accommodate shipment and job site rigging. On units not shipped fully assembled, the manufacturer shall tag each section and include air flow direction to facilitate assembly at the job site. Lifting lugs or shipping skids shall be provided for each section to allow for field rigging and final placement of unit.
  4. The AHU manufacturer shall provide the necessary gasketing, caulking, and all screws, nuts, and bolts required for assembly. The manufacturer shall provide a local representative at the job site to supervise the assembly and to assure the units are assembled to meet manufacturer's recommendations and requirements noted on the drawings. Provide documentation that this representative has provided this service on similar jobs to the Contracting Officer. If a local representative cannot be provided, the manufacturer shall provide a factory representative.
  5. Gaskets: All door and casing and panel gaskets and gaskets between air handling unit components, if joined in the field, shall be high quality which seal air tight and retain their structural integrity and sealing capability after repeated assembly and disassembly of bolted panels and opening and closing of hinged components. Bolted sections may use a more permanent gasketing method provided they are not disassembled.

6. Structural Rigidity: Provide structural reinforcement when required by span or loading so that the deflection of the assembled structure shall not exceed  $1/200$  of the span based on a differential static pressure of 1991 Pa (8 inches water gage) or higher.

B. Base:

1. Provide a heavy duty steel base for supporting all AHU major components. Bases shall be constructed of wide-flange steel I-beams, channels, or minimum 125 mm (5 inch) high 3.5 mm (14 gauge) steel base rails. Welded or bolted cross members shall be provided as required for lateral stability. Contractor shall provide supplemental steel supports as required to obtain proper operation heights for cooling coil condensate drain trap and steam coil condensate return trap as shown on drawings.
2. AHUs shall be completely self supporting for installation on steel support pedestals as shown on drawings.
3. The AHU bases not constructed of galvanized material shall be cleaned, primed with a rust inhibiting primer, and finished with rust inhibiting exterior enamel.

C. Casing (including wall, floor and roof):

1. General: AHU casing shall be entirely double wall insulated panels, integral of or attached to a structural frame. Construction shall be such that removal of any panel shall not affect the structural integrity of the unit. Casing finished shall meet ASTM B117 125-hour or better salt-spray test (5 percent solution). All casing and panel sections shall be tightly butted and gasketed. No gaps of double wall construction will be allowed where panels bolt to air handling unit structural member. Structural members, not covered by the double wall panels, shall have equivalent insulated double wall construction.
2. Double wall galvanized steel panels shall be minimum 51 mm (2 inches) thick, constructed of minimum 22 gauge outer skin and 22 gauge solid or perforated inner skin. Perforated panels (inner skin) are not allowed in cooling coil sections, floors, door panels and where solid sheet is required to avoid air bypass.
3. Blank-Off: Provide where required to insure no air bypass between sections, through perforated panels or around coils or filters. Blank-Off shall be installed at each component of the air handling unit and also at the internal panels to prevent recirculation of the air through perforated panels. Seal any holes where bypass occurs.



4. Insulation: High density, insulation shall be encased in double-wall casing between exterior and interior panels such that no insulation can erode to the air stream. Insulation shall be 50 mm (2 inch) thick, 24 kg/m<sup>3</sup> and (1.5 lb/ft<sup>3</sup>) with a thermal conductivity R of approximately 13.8 W/m.K (8.0 BTU/hr-ft<sup>2</sup> °F). Air handling units with less than 50 mm (2 inch) of insulation in any part of the walls, floor, roof or drain pan shall not be acceptable. The insulation shall comply with NFPA 90-A for the flame and smoke generation requirements. Also, refer to specification Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
5. Condensation through metal connections between inner and outer panels shall be kept to an absolute minimum.
6. Casing panels shall be secured to the support structure with stainless steel or zinc-chromate plated screws and gaskets installed around the panel perimeter. Panels shall be completely removable to allow removal of fan, coils, and other internal components for future maintenance, repair, or modifications. Welded exterior panels are not acceptable.
7. Access Doors: Provide in each access section and where shown on drawings. Doors shall be a minimum of 50 mm (2 inches) thick with same double wall construction as the unit casing. Doors shall be a minimum of 600 mm (24 inches) wide, unless shown of different size on drawings, and shall be the full casing height up to a maximum of 1850 mm (6 feet). Doors shall be gasketed, hinged, and latched to provide an airtight seal. The access doors for fan section, mixing box, humidifier coil section shall include a minimum 150 mm x 150 mm (6 inch x 6 inch) double thickness, with air space between the glass panes tightly sealed, reinforced glass or Plexiglas window in a gasketed frame.
  - a. Hinges: Manufacturers standard, designed for door size, weight and pressure classifications. Hinges shall hold door completely rigid with minimum 45 kg (100 pound) weight hung on latch side of door.
  - b. Latches: Non-corrosive alloy construction, with operating levers for positive cam action, operable from either inside or outside. Doors that do not open against unit operating pressure shall allow the door to ajar and then require approximately 0.785 radian (45 degrees) further movement of the handle for complete opening. Latch shall be capable of restraining explosive opening of door with a force not less than 1991 Pa (8 inches water gage).

- c. Gaskets: Neoprene, continuous around door, positioned for direct compression with no sliding action between the door and gasket. Secure with high quality mastic to eliminate possibility of gasket slipping or coming loose.
- 8. Provide sealed sleeves, metal or plastic escutcheons or grommets for penetrations through casing for power and temperature control wiring and pneumatic tubing. Coordinate with electrical and temperature control subcontractors for number and location of penetrations. Coordinate lights, switches, and duplex receptacles and disconnect switch location and mounting. All penetrations and equipment mounting may be provided in the factory or in the field. All field penetrations shall be performed neatly by drilling or saw cutting. No cutting by torches will be allowed. Neatly seal all openings airtight.
- D. Floor:
  - 1. Unit floor shall be level without offset space or gap and designed to support a minimum of 488 kg/square meter (100 pounds per square foot) distributed load without permanent deformation or crushing of internal insulation. Provide adequate structural base members beneath floor in service access sections to support typical service foot traffic and to prevent damage to unit floor or internal insulation. Unit floors in casing sections, which may contain water or condensate, shall be watertight with drain pan.
- E. Condensate Drain Pan: Drain pan shall be designed to extend entire length of cooling coils including headers and return bends. Depth of drain pan shall be at least 43 mm (1.7 inches) and shall handle all condensate without overflowing. Drain pan shall be of double wall construction of 304 stainless steel and have a minimum of 50 mm (2 inch) insulation, and shall be sloped to drain. Drain pan shall be continuous metal or welded watertight. No mastic sealing of joints exposed to water will be permitted. Drain pan shall be placed on top of casing floor or integrated into casing floor assembly. Drain pan shall be pitched in all directions to drain line.
  - 1. An intermediate condensate drip pan shall be provided on stacked cooling coils and shall be constructed of 304 stainless steel with copper downspouts factory piped to main condensate pan. Use of intermediate condensate drain channel on upper casing of lower coil is permissible provided it is readily cleanable. Design of intermediate condensate drain shall prevent upper coil condensate from flowing across face of lower coil.

2. Drain pan shall be piped to the exterior of the unit. Drain pan shall be readily cleanable.
3. Installation, including frame, shall be designed and sealed to prevent blow-by.

F. Diffuser Section: Furnish a diffuser segment with perforated diffuser plate immediately downstream of supply fan to assure uniform distribution of leaving air across the face of the downstream cooling coil and filters to create uniform velocity profiles across the entire opening. Bolt or weld diffuser plate to a sturdy steel support frame so that it remains rigid. Manufacturer shall include any diffuser section pressure loss in excess of diffuser plate and this value shall be included in unspecified internal losses when selecting fan.

G. Fans Sections:

1. Fans shall be minimum Class II construction, double width, double inlet centrifugal, air foil type as indicated on drawings, factory balanced and rated in accordance with AMCA 210 or ASHRAE 51. Provide self-aligning, pillow block, regreasable ball-type bearings selected for a B (10) life of not less than 40,000 hours and an L(50) average fatigue life of 200,000 hours per AFBMA Standard 9. Extend bearing grease lines to motor and drive side of fan section. Fan shall be located in airstream to assure proper air flow.
2. All fans, including direct-drive plenum fans, shall be mounted on spring isolation bases. Internally-mounted motor shall be on the same isolation base. Fan and motor shall be internally isolated with spring isolators. Unit sizes up to nominal 4,000 cfm shall have 1-inch springs. Unit sizes larger than nominal 4,000 cfm shall have 2-inch spring isolators. A flexible connection (e.g. canvas duct) shall be installed between fan and unit casing to ensure complete isolation. Flexible connection shall comply with NFPA 90A and UL 181 requirements. If fans and motors are not internally isolated, then the entire unit shall be externally isolated from the building, including supply and return duct work, piping, and electrical connections. External isolation shall be furnished by the installing contractor in order to avoid transmission of noise and vibration through the ductwork and building structure.
  - A. Fan sections containing multiple fans shall be provided as indicated on the schedule and drawings. Each fan shall operate in parallel to each other fan in the array. The fans shall be SWSI plenum type with high efficient AF blades. Fans shall be direct-driven. Fan wheels shall be aluminum. The Hp characteristic of the fans shall be non-overloading.
  - B. Fan sections containing multiple fans shall be controlled using a common control signal, such as the duct static control signal, to modulate the fan speed.

C. Fan airflow measurement systems shall be provided as indicated on the schedule and drawings to measure fan airflow directly or to measure differential pressure that can be used to calculate airflow. The accuracy of the devices shall be no worse than  $\pm 5$  percent when operating within stable fan operating conditions. Devices shall not affect the submitted fan performance and acoustical levels. Devices that obstruct the fan inlet or outlet shall not be acceptable. Devices shall be connected to transducers with a 2-10 VDC output. Signal shall be proportional to air velocity.

3. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.005 m/s (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

H. Fan Motor, Drive and Mounting Assembly:

1. Provide internally vibration isolated fan, motor and drive, mounted on a common integral bolted or welded structural steel base with adjustable motor slide rail with locking device. Provide vibration isolators and flexible duct connections at fan discharge to completely isolate fan assembly. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT, for additional requirements.
2. Fan Motor and Drive: Motors shall be energy efficient type with efficiencies as shown on drawings and suitable for use in variable frequency drive applications on AHUs where this type of drive is indicated. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, for additional motor and drive specifications. Where variable speed drives are required they shall be compatible with fan and motor. Refer to Specification Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.
3. Fan drive and belts shall be factory mounted with final alignment and belt adjustment to be made by the Contractor after installation. Drive and belts shall be as specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Provide additional drive(s) if required during balancing, to achieve desired airflow.

- I. Mixing Boxes: Mixing box shall consist of casing and outdoor air and return air dampers in opposed blade arrangement with damper linkage for automatic operation. Coordinate damper operator with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Dampers shall be of ultra-low leak design with metal compressible bronze jamb seals and extruded vinyl edge seals on all blades. Blades shall rotate on stainless steel sleeve bearings or bronze bushings. Leakage rate shall not exceed 1.6 cubic meters/min/square meter (5 cfm per square foot) at 250 Pa (1 inch water gage) and 2.8 cubic meters/min/square meter (9 cfm per square foot) at 995 Pa (4 inches water gage) Electronic damper operators shall be furnished and mounted in an accessible and easily serviceable location by the air handling unit manufacturer at the factory. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
1. Airflow measuring stations shall be provided and located in the outside and/or return air paths as indicated on the schedule and plans to measure airflow. Airflow measuring stations shall be tested per AMCA Standard 611 and licensed to bear the AMCA Ratings Seal for airflow measurement performance. Integral control damper blades shall be provided as galvanized steel and housed in a galvanized steel frame. Leakage rate shall not exceed 4 CFM/square foot at one inch water gauge complying with ASHRAE 90.1 maximum damper leakage.
- a. The airflow measurement station shall measure up to 100 percent of the total outside air and/or return air. The airflow measurement station shall be capable of measuring down to 300 fpm. The airflow measuring device shall adjust for temperature variations. Output shall be provided from the station as a 2-10 VDC signal. Signal shall be proportional to air velocity. The accuracy of the measuring station shall be no greater than +/- 5 percent. Airflow measuring stations shall be mounted on the AHU interior.
- b. The installing contractor shall provide duct-mounted pleated media MERV 8 filtration upstream of airflow monitoring stations requiring air straightening vanes to prevent blockage of vanes. A filter access door shall be provided for filter replacement that does not degrade the specified duct leakage class. Duct-mounted filtration section with access door for filter removal shall be tested for compliance to specified duct leakage class on the schedule and plans.
- J. Filter Section: Refer to Section 23 40 00, HVAC AIR CLEANING DEVICES, for filter requirements.
1. Filters including one complete set for temporary use at site shall be provided independent of the AHU. The AHU manufacturer shall install filter housings and racks in filter section compatible with filters

- furnished. The AHU manufacturer shall be responsible for furnishing temporary filters (pre-filters and after-filters, as shown on drawings) required for AHU testing.
2. Factory-fabricated filter section shall be of the same construction and finish as the AHU casing including filter racks and hinged double wall access doors. Filter housings shall be constructed in accordance with side service or holding frame housing requirements in Section 23 40 00, HVAC AIR CLEANING DEVICES.
- K. Coils: Coils shall be mounted on hot dipped galvanized steel supports to assure proper anchoring of coil and future maintenance. Coils shall be face or side removable for future replacement thru the access doors or removable panels. Each coil shall be removable without disturbing adjacent coil. Cooling coils and glycol-water exhaust heat recovery coils shall be designed and installed to insure no condensate carry over. Provide factory installed extended supply, return, drain and vent piping connections. Refer to Drawings and Section 23 82 16, AIR COILS for additional coil requirements.
1. Water Coils, Including Glycol-Water .
3. Steam Distributing Tube Coils.
- L. Humidifier: When indicated on the drawings, AHUs shall include factory installed humidifiers. Refer to Drawings and Section 23 21 13, HYDRONIC PIPING, for additional requirements.
- M. Discharge Section: Provide aerodynamically designed framed discharge openings or spun bellmouth fittings to minimize pressure loss.
- N. Electrical and Lighting: Wiring and equipment specifications shall conform to Division 26, ELECTRICAL.
1. Vapor-proof lights using cast aluminum base style with glass globe and cast aluminum guard shall be installed in access sections for fan, mixing box, humidifier and any section over 300mm (12 inch) wide. A switch shall control the lights in each compartment with pilot light mounted outside the respective compartment access door. Wiring between switches and lights shall be factory installed. All wiring shall run in neatly installed electrical conduits and terminate in a junction box for field connection to the building system. Provide single point 115 volt - one phase connection at junction box.
2. Install compatible 100 watt bulb in each light fixture.
3. Provide a convenience duplex receptacle next to the light switch.

4. Disconnect switch and power wiring: Provide factory or field mounted disconnect switch. Coordinate with Division 26, ELECTRICAL.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Install air handling unit in conformance with ARI 435.
- B. Assemble air handling unit components following manufacturer's instructions for handling, testing and operation. Repair damaged galvanized areas with paint in accordance with Military Spec. DOD-P-21035. Repair painted units by touch up of all scratches with finish paint material. Vacuum the interior of air handling units clean prior to operation.
- C. Leakage and test requirements for air handling units shall be the same as specified for ductwork in Specification Section 23 31 00, HVAC DUCTS AND CASINGS except leakage shall not exceed Leakage Class (C<sub>L</sub>)6 listed in SMACNA HVAC Air Duct Leakage Test Manual when tested at 1.5 times the design static pressure. Repair casing air leaks that can be heard or felt during normal operation and to meet test requirements.
- D. Perform field mechanical (vibration) balancing in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- E. Seal and/or fill all openings between the casing and AHU components and utility connections to prevent air leakage or bypass.

#### **3.2 STARTUP SERVICES**

- A. A factory-trained service representative of the manufacturer shall supervise the unit startup and application specific calibration of control components.
- B. The air handling unit shall not be operated for any purpose, temporary or permanent, until ductwork is clean, filters are in place, bearings are lubricated and fan has been test run under observation.
- C. After the air handling unit is installed and tested, provide startup and operating instructions to VA personnel.

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**SECTION 23 82 16**  
**AIR COILS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

Heating and cooling coils for air handling unit and duct applications.

**1.2 RELATED WORK**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

**1.3 QUALITY ASSURANCE**

- A. Refer to paragraph, QUALITY ASSURANCE, Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Unless specifically exempted by these specifications, heating and cooling coils shall be tested, rated, and certified in accordance with ARI Standard 410 and shall bear the ARI certification label.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data for Heating and Cooling Coils: Submit type, size, arrangements and performance details. Present application ratings in the form of tables, charts or curves.
- C. Provide installation, operating and maintenance instructions.
- D. Certification Compliance: Evidence of listing in current ARI Directory of Certified Applied Air Conditioning Products.
- E. Coils may be submitted with Section 23 73 00, INDOOR CENTRAL-STATION

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning and Refrigeration Institute (ARI):  
Directory of Certified Applied Air Conditioning Products  
ARI 410-02.....Forced-Circulation Air-Cooling Air-Heating  
Coils.
- C. American Society for Testing and Materials (ASTM):  
B75/75M-02.....Seamless Copper Tube (Metric)
- D. National Fire Protection Association (NFPA):  
70-05.....National Electric Code
- E. National Electric Manufacturers Association (NEMA):  
250-03.....Enclosures for Electrical Equipment (1,000 Volts  
Maximum)



## PART 2 - PRODUCTS

### 2.1 HEATING AND COOLING COILS

- A. Conform to ASTM B75 and ARI 410.
- B. Tubes: Minimum 16 mm (0.625 inch) tube diameter; Seamless copper tubing.
- C. Fins: 0.1397 mm (0.0055 inch) aluminum or 0.1143 mm (0.0045 inch) copper mechanically bonded or soldered or helically wound around tubing.  
Provide copper fins for sprayed coil applications and reheat coils for Operating Rooms.
- D. Headers: Copper, welded steel or cast iron. Provide seamless copper tubing or resistance welded steel tube for volatile refrigerant coils.
- E. "U" Bends, Where Used: Machine die-formed, silver brazed to tube ends.
- F. Coil Casing: 1.6 mm (16 gage) galvanized steel with tube supports at 1200 mm (48 inch) maximum spacing. Construct casing to eliminate air bypass and moisture carry-over. Provide duct connection flanges.
- G. Pressures kPa (PSIG):

Pressure	Water Coil	Steam Coil	Refrigerant Coil
Test	2070 (300)	1725 (250)	2070 (300)
Working	1380 (200)	520 (75)	1725 (250)

- H. Protection: Unless protected by the coil casing, provide cardboard, plywood, or plastic material at the factory to protect tube and finned surfaces during shipping and construction activities.
- I. Vents and Drain: Coils that are not vented or drainable by the piping system shall have capped vent/drain connections extended through coil casing.
- J. Cooling Coil Condensate Drain Pan: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS or Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS.

### 2.2 STEAM DISTRIBUTING TUBE COILS

- A. Conform to ASTM B75 and ARI 410.
- B. Minimum 9.5 mm (3/8-inch) steam distributing tubing installed concentrically in 25 mm (one-inch) OD condensing coil tubes.

### 2.3 WATER COILS, INCLUDING GLYCOL-WATER

- A. Drainable Type (Self-Draining, Self-Venting); manufacturer standard:
  - 1. Cooling, all types.
  - 2. Heating or preheat.
- B. Cleanable Tube Type; manufacturer standard:
  - 1. Well water applications.
  - 2. Waste water applications.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Follow coil manufacturer's instructions for handling, cleaning,  
installation and piping connections.
- B. Comb fins, if damaged. Eliminate air bypass or leakage at coil sections.

- - - E N D - - -

SECTION 26 05 11  
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section applies to all sections of Division 26.
- B. Furnish and install electrical wiring, systems, equipment and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, cable, switchboards, switchgear, panelboards, motor control centers, generators, automatic transfer switches, and other items and arrangements for the specified items are shown on drawings.
- C. Electrical service entrance equipment and arrangements for temporary and permanent connections to the utility's system shall conform to the utility's requirements. Coordinate fuses, circuit breakers and relays with the utility's system, and obtain utility approval for sizes and settings of these devices.
- D. Wiring ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways accordingly sized. Aluminum conductors are prohibited.

**1.2 MINIMUM REQUIREMENTS**

- A. References to the International Building Code (IBC), National Electrical Code (NEC), Underwriters Laboratories, Inc. (UL) and National Fire Protection Association (NFPA) are minimum installation requirement standards.
- B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

**1.3 TEST STANDARDS**

- A. All materials and equipment shall be listed, labeled or certified by a nationally recognized testing laboratory to meet Underwriters Laboratories, Inc., standards where test standards have been established. Equipment and materials which are not covered by UL Standards will be accepted provided equipment and material is listed, labeled, certified or otherwise determined to meet safety requirements of a nationally recognized testing laboratory. Equipment of a class which no nationally recognized testing laboratory accepts, certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as

NEMA, or ANSI. Evidence of compliance shall include certified test reports and definitive shop drawings.

B. Definitions:

1. Listed; Equipment, materials, or services included in a list published by an organization that is acceptable to the authority having jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed equipment or materials or periodic evaluation of services, and whose listing states that the equipment, material, or services either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
2. Labeled; Equipment or materials to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the authority having jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled equipment or materials, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified; equipment or product which:
  - a. Has been tested and found by a nationally recognized testing laboratory to meet nationally recognized standards or to be safe for use in a specified manner.
  - b. Production of equipment or product is periodically inspected by a nationally recognized testing laboratory.
  - c. Bears a label, tag, or other record of certification.
4. Nationally recognized testing laboratory; laboratory which is approved, in accordance with OSHA regulations, by the Secretary of Labor.

**1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)**

A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.

B. Product Qualification:

1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.

- C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within eight hours of receipt of notification that service is needed. Submit name and address of service organizations.

#### **1.5 APPLICABLE PUBLICATIONS**

Applicable publications listed in all Sections of Division are the latest issue, unless otherwise noted.

#### **1.6 MANUFACTURED PRODUCTS**

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.
- B. When more than one unit of the same class or type of equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
1. Components of an assembled unit need not be products of the same manufacturer.
  2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
  3. Components shall be compatible with each other and with the total assembly for the intended service.
  4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the COTR a minimum of 15 working days prior to the manufacturers making the factory tests.
  2. Four copies of certified test reports containing all test data shall be furnished to the COTR prior to final inspection and not more than 90 days after completion of the tests.
  3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

#### **1.7 EQUIPMENT REQUIREMENTS**

Where variations from the contract requirements are requested in accordance with Section 00 72 00, GENERAL CONDITIONS and Section 01 33

23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

#### **1.8 EQUIPMENT PROTECTION**

- A. Equipment and materials shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.
  - 1. Store equipment indoors in clean dry space with uniform temperature to prevent condensation. Equipment shall include but not be limited to switchgear, switchboards, panelboards, transformers, motor control centers, motor controllers, uninterruptible power systems, enclosures, controllers, circuit protective devices, cables, wire, light fixtures, electronic equipment, and accessories.
  - 2. During installation, equipment shall be protected against entry of foreign matter; and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
  - 3. Damaged equipment shall be, as determined by the COTR, placed in first class operating condition or be returned to the source of supply for repair or replacement.
  - 4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
  - 5. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

#### **1.9 WORK PERFORMANCE**

- A. All electrical work must comply with the requirements of NFPA 70 (NEC), NFPA 70B, NFPA 70E, OSHA Part 1910 subpart J, OSHA Part 1910 subpart S and OSHA Part 1910 subpart K in addition to other references required by contract.
- B. Job site safety and worker safety is the responsibility of the contractor.
- C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished in this manner for the required work, the following requirements are mandatory:
  - 1. Electricians must use full protective equipment (i.e., certified and tested insulating material to cover exposed energized electrical

- components, certified and tested insulated tools, etc.) while working on energized systems in accordance with NFPA 70E.
2. Electricians must wear personal protective equipment while working on energized systems in accordance with NFPA 70E.
  3. Before initiating any work, a job specific work plan must be developed by the contractor with a peer review conducted and documented by the COTR and Medical Center staff. The work plan must include procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used and exit pathways.
  4. Work on energized circuits or equipment cannot begin until prior written approval is obtained from the COTR.
- D. For work on existing stations, arrange, phase and perform work to assure electrical service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- F. Coordinate location of equipment and conduit with other trades to minimize interferences.

#### **1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS**

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Working spaces shall not be less than specified in the NEC for all voltages specified.
- C. Inaccessible Equipment:
  1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
  2. "Conveniently accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

#### **1.11 EQUIPMENT IDENTIFICATION**

- A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and

maintenance of items such as switchboards and switchgear, panelboards, cabinets, motor controllers (starters), fused and unfused safety switches, automatic transfer switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards, switchgear and motor control assemblies, control devices and other significant equipment.

- B. Nameplates for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Nameplates for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 1/2 inch [12mm] high. Nameplates shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.
- C. Install adhesive arc flash warning labels on all equipment as required by NFPA 70E. Label shall indicate the arc hazard boundary (inches), working distance (inches), arc flash incident energy at the working distance (calories/cm<sup>2</sup>), required PPE category and description including the glove rating, voltage rating of the equipment, limited approach distance (inches), restricted approach distance (inches), prohibited approach distance (inches), equipment/bus name, date prepared, and manufacturer name and address.

#### 1.12 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage or installation of equipment or material which has not had prior approval will not be permitted at the job site.
- C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
  - 1. Mark the submittals, "SUBMITTED UNDER SECTION \_\_\_\_\_".



2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
3. Submit each section separately.
- E. The submittals shall include the following:
  1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
  2. Elementary and interconnection wiring diagrams for communication and signal systems, control systems and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
  3. Parts list which shall include those replacement parts recommended by the equipment manufacturer.
- F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
  1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
  2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.
  3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
  4. The manuals shall include:
    - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
    - b. A control sequence describing start-up, operation, and shutdown.
    - c. Description of the function of each principal item of equipment.
    - d. Installation instructions.
    - e. Safety precautions for operation and maintenance.
    - f. Diagrams and illustrations.

- g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers and replacement frequencies.
  - h. Performance data.
  - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
  - j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.
- G. Approvals will be based on complete submission of manuals together with shop drawings.
- H. After approval and prior to installation, furnish the COTR with one sample of each of the following:
- 1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
  - 2. Each type of conduit coupling, bushing and termination fitting.
  - 3. Conduit hangers, clamps and supports.
  - 4. Duct sealing compound.
  - 5. Each type of receptacle, toggle switch, occupancy sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

#### **1.13 SINGULAR NUMBER**

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

#### **1.15 ACCEPTANCE CHECKS AND TESTS**

The contractor shall furnish the instruments, materials and labor for field tests.

#### **1.16 TRAINING**

- A. Training shall be provided in accordance with Article 1.25, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.
- B. Training shall be provided for the particular equipment or system as required in each associated specification.

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C. A training schedule shall be developed and submitted **by** the contractor  
and approved **by** the COTR at least 30 days prior to the planned training.

**-END---**

SECTION 26 05 13  
MEDIUM VOLTAGE CABLES

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the furnishing, installation, and connection of medium voltage cables, splices, and terminations.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirement and items that are common to more than one section of Division 26.
- B. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for medium voltage cables.
- D. Section 31 20 00, EARTH MOVING: Bedding of conduits.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 FACTORY TESTS**

Medium voltage cables shall be thoroughly tested at the factory per NEMA WC 74 to ensure that there are no electrical defects. Factory tests shall be certified.

**1.5 SUBMITTALS**

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
  - 1. Clearly present sufficient information to determine compliance with drawings and specifications.
  - 2. Include product and installation information for cables, splices, terminations, and fireproofing tape.
- C. Samples: After approval and prior to installation, furnish the COTR with a minimum 12 in [300 mm] length of each type and size of cable, along with the tag from the reel from which the sample was taken. The sample shall contain the manufacturer's markings, showing all cable jacket information.

D. Certifications:

1. Factory Test Reports: Prior to installation of the cables, deliver four copies of the manufacturers certified NEMA WC 71 or WC 74 standard factory test reports to the COTR. Certified copies of test data shall show conformance with the referenced standards and shall be approved prior to delivery of cable.
2. Compatibility: Provide certification from the cable manufacturer that the splices and terminations are approved for use with the cable.
3. Field Test Reports: Test reports shall comply with the paragraph entitled "Acceptance Checks and Tests." After testing, submit four certified copies to the COTR of each of the graphs specified under field testing.
4. After splices and terminations have been installed and tested, deliver four copies of a certificate by the contractor to the COTR which includes the following:
  - a. A statement that the materials, detail drawings, and printed instructions used are those contained in the kits approved for this contract.
  - b. A statement that each splice and each termination was completely installed in a single continuous work period by a single qualified worker without any overnight interruption.
  - c. A statement that field-made splices and terminations conform to the following requirements:
    - 1) Pencil the cable insulation precisely.
    - 2) Connector installations:
      - a) Use tools that are designed for the connectors being installed.
      - b) Round and smooth the installed connectors to minimize localized voltage stressing of the insulating materials.
    - 3) Remove contaminants from all surfaces within the splices and terminations before installing the insulating materials.
    - 4) Solder block throughout stranded grounding wires that might penetrate the splicing and terminating materials.
    - 5) Use mirrors to observe the installation of materials on the backsides of the splices and terminations.
    - 6) Eliminate air voids throughout the splices and terminations.

7) Stretch each layer of tape properly during installation.

- d. List all the materials purchased and installed for the splices and terminations for this contract, including the material descriptions, manufacturers' names, catalog numbers, and total quantities.

E. Installer Approval:

1. Employees who install splices and terminations and test the cables shall have not fewer than five years of experience splicing and terminating cables equivalent to those being spliced and terminated, including experience with the materials in the kits.
2. Furnish satisfactory proof of such experience for each employee who splices or terminates the cables.

F. Power Company Approval: Prior to construction, obtain written approval from the power company supplying electrical service for the following items:

1. Service entrance cables. Obtain the power company's written approval on the submittal papers for the cables before submitting them for COTR approval.
2. A list of employees who will splice and terminate the service entrance cables.

#### 1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only:

American Society for Testing and Materials (ASTM):

B3-01 (R2007).....Standard Specification for Soft or Annealed  
Copper Wire

- B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

386-95 (R2001).....Separable Insulated Connector Systems for Power  
Distribution Systems above 600 V

400-01.....Guide for Field Testing and Evaluation of the  
Insulation of Shielded Power Cable Systems

400.2-05.....Guide for Field Testing of Shielded Power Cable  
Systems Using Very Low Frequency (VLF)

400.3-06.....Guide for Partial Discharge Testing of Shielded  
Power Cable Systems in a Field Environment

404-00.....Extruded and Laminated Dielectric Shielded  
Cable Joints Rated 2500-500,000 Volts

C. National Electrical Manufacturers Association (NEMA):

WC 71-99.....Standard for Non-Shielded Cables Rated 2001-  
5000 Volts for Use in the Distribution of  
Electrical Energy (ICEA S-96-659)

WC 74-06.....5-46 KV Shielded Power Cable for Use in the  
Transmission and Distribution of Electrical  
Energy (ICEA S-93-969)

D. National Fire Protection Association (NFPA):

70-08.....National Electrical Code (NEC)

E. Underwriters Laboratories (UL):

1072-06 ..... Medium-Voltage Power Cables

### 1.7 SHIPMENT AND STORAGE

- A. Cable shall be shipped on reels such that it is protected from mechanical injury. Each end of each length of cable shall be hermetically sealed with manufacturer's end caps and securely attached to the reel.
- B. Cable stored and/or cut on site shall have the ends turned down, and sealed with cable manufacturer's standard cable end seals, or field-installed heat-shrink cable end seals.

## PART 2 - PRODUCTS

### 2.1 MEDIUM VOLTAGE CABLE

- A. Medium voltage cable shall be in accordance with the NEC and NEMA WC 71, WC 74, and UL 1072.
- B. Single conductor stranded copper conforming to ASTM B3.
- C. Voltage Rating:
  - 5,000 V cable shall be used on 4,160 V distribution systems.
  - 15,000 V cable shall be used on all distribution systems with voltages ranging from 5,000 V to 15,000 V.
- D. Insulation:
  - 1. Insulation level shall be 133%.
  - 2. Types of insulation:
    - a. Cable type abbreviation, EPR: Ethylene propylene rubber insulation shall be thermosetting, light and heat stabilized.

- b. Cable type abbreviation, CCLP: Polyethylene insulation shall be thermosetting, light and heat stabilized, and chemically cross-linked.
- c. In wet locations, anti-tree CCLP or EPR shall be used.
- d. Cable type abbreviation, XLPE: cross-linked polyethylene insulated shielded shall be thermosetting, light and heat stabilized and chemically cross-linked.
- e. For series-type outdoor lighting systems, install direct-burial, series lighting system type cables as shown on the drawings. The cables shall be designed for direct burial whether or not they are installed in underground raceways.
- E. Conductors and insulation shall be wrapped separately with semi-conducting tape.
- F. Insulation shall be wrapped with non-magnetic, metallic shielding tape, helically-applied over semi-conducting insulation shield.
- G. Heavy duty, overall protective jacket of chlorosulphonated polyethylene or polyvinyl chloride shall enclose every cable. The manufacturer's name, cable type and size, and other pertinent information shall be marked or molded clearly on the overall protective jacket.
- H. Cable temperature ratings for continuous operation, emergency overload operation, and short circuit operation shall be not less than the NEC, NEMA WC 71, or NEMA WC 74 standard for the respective cable.

## 2.2 SPLICES AND TERMINATIONS

- A. The materials shall be compatible with the cables.
- B. In locations where moisture might be present, the splices shall be watertight. In manholes and handholes, the splices shall be submersible.
- C. Where the Government determines that unsatisfactory splices and terminations have been installed, the contractor shall replace the unsatisfactory splices and terminations with approved material at no additional cost to the Government.
- D. Splices and Terminations:
  - 1. Materials shall be designed for the cables being spliced and terminated, and shall be suitable for the prevailing environmental conditions.
  - 2. Splices:



- a. Shall comply with IEEE 404. Include all components required for complete splice, with detailed instructions.
- b. Heat-shrink splice: Uniform cross-section, polymeric splicing kit with outer heat-shrink jacket.
- c. Cold-shrink splice: Premolded, cold-shrink-rubber, in-line splicing kit.3. Terminations:
  - a. Shall comply with IEEE 48. Include shield ground strap for shielded cable terminations.
  - b. Class 1 terminations for indoor use: Modular type, furnished as a kit, with stress-relief tube; multiple, molded-silicone rubber, insulator modules; and compression-type connector.
  - c. Class 1 terminations for indoor use: Heat-shrink type with heat-shrink inner stress control and outer nontracking tubes; multiple, molded, nontracking skirt modules; and compression-type connector.
  - d. Class 1 terminations for indoor use: Kit with stress-relief tube, nontracking insulator tube, shield ground strap, compression-type connector, and end seal.
  - e. Class 3 terminations for outdoor use: Kit with stress cone and compression-type connector.
  - f. Load-break terminations for indoor and outdoor use: Elbow-type unit with test point and 200-A load make/break and continuous-current rating.
  - g. Dead-break terminations for indoor and outdoor use: Elbow-type unit with test point and 600-A continuous-current rating.

### 2.3 FIREPROOFING TAPE

Fireproofing tape shall be flexible, non-corrosive, self-extinguishing, arcproof, and fireproof intumescent elastomer. Securing tape shall be glass cloth electrical tape not less than 7 mils [0.18 mm] thick, and 0.75 in [19 mm] wide.

## PART 3 - EXECUTION

### 3.1 GENERAL

- A. Installation shall be in accordance with the NEC, as shown on the drawings, and per cable manufacturer's instructions.
- B. Cable shall be installed in conduit above grade and duct bank below grade. All cables of a feeder shall be pulled simultaneously.
- C. Splice the cables only in manholes and accessible pullboxes.

- D. Ground shields in accordance with Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- E. Cable maximum pull length, maximum pulling tension, and minimum bend radius shall conform with the recommendations of the cable manufacturer.
- F. Use suitable lubricating compounds on the cables to prevent pulling damage. Provide compounds that are not injurious to the cable jacket and do not harden or become adhesive.
- G. Seal the cable ends prior to pulling, to prevent the entry of moisture or lubricant.

### 3.2 PROTECTION DURING SPLICING OPERATIONS

Blowers shall be provided to force fresh air into manholes where free movement or circulation of air is obstructed. Waterproof protective coverings shall be available on the work site to provide protection against moisture while a splice is being made. Pumps shall be used to keep manholes dry during splicing operations. Under no conditions shall a splice or termination be made that exposes the interior of a cable to moisture. A manhole ring at least 6 in [150 mm] above ground shall be used around the manhole entrance to keep surface water from entering the manhole. Unused ducts shall be plugged and water seepage through ducts in use shall be stopped before splicing.

### 3.3 PULLING CABLES IN DUCTS AND MANHOLES

- A. Cables shall be pulled into ducts with equipment designed for this purpose, including power-driven winches, cable-feeding flexible tube guides, cable grips, pulling eyes, and lubricants. A sufficient number of trained personnel and equipment shall be employed to ensure the careful and proper installation of the cable.
- B. Cable reels shall be set up at the side of the manhole opening and above the duct or hatch level, allowing cables to enter through the opening without reverse bending. Flexible tube guides shall be installed through the opening in a manner that will prevent cables from rubbing on the edges of any structural member.
- C. Cable shall be unreeled from the top of the reel. Pay-out shall be carefully controlled. Cables to be pulled shall be attached through a swivel to the main pulling wire by means of a suitable cable grip and pulling eye.

- D. Woven-wire cable grips shall be used to grip the cable end when pulling small cables and short straight lengths of heavier cables.
- E. Pulling eyes shall be attached to the cable conductors to prevent damage to the cable structure.
- F. Cables shall be liberally coated with a suitable lubricant as they enter the tube guide or duct. Rollers, sheaves, or tube guides around which the cable is pulled shall conform to the minimum bending radius of the cable.
- G. Cables shall be pulled into ducts at a reasonable speed. Cable pulling using a vehicle shall not be permitted. Pulling operations shall be stopped immediately at any indication of binding or obstruction, and shall not be resumed until the potential for damage to the cable is corrected. Sufficient slack shall be provided for free movement of cable due to expansion or contraction.
- H. Splices in manholes shall be firmly supported on cable racks. No splices shall be pulled in ducts. Cable ends shall overlap at the ends of a section to provide sufficient undamaged cable for splicing.
- I. Cables cut in the field shall have the cut ends immediately sealed to prevent entrance of moisture.

### 3.4 SPLICES AND TERMINATIONS

- A. Install the materials as recommended by the manufacturer, including precautions pertaining to air temperature and humidity during installation.
- B. Installation shall be accomplished by qualified personnel trained to accomplish medium voltage equipment installations. All manufacturer's instructions shall be followed precisely.
- C. Splices in manholes shall be located midway between cable racks on walls of manholes, and supported with cable arms at approximately the same elevation as the enclosing duct.

### 3.5 FIREPROOFING

- A. Cover all cable segments exposed in manholes and pull-boxes with fireproofing tape.
- B. Apply the tape in a single layer, wrapped in a half-lap manner, or as recommended by the manufacturer. Extend the tape not less than 1 in [25 mm] into each duct.
- C. At each end of a taped cable section, secure the fireproof tape in place with glass cloth tape.

- a. Provide tags on each feeder conductor in manholes where splicing occurs. Identify each phase conductor "where fed from".

### 3.6 CIRCUIT IDENTIFICATION OF FEEDERS

In each manhole and pullbox, install permanent tags on each circuit's cables to clearly designate the circuit identification and voltage. The tags shall be the embossed brass type, 1.5 in [40 mm] in diameter and 40 mils thick. Attach tags with plastic ties. Position the tags so they will be easy to read after the fireproofing tape is installed.

### 3.7 ACCEPTANCE CHECKS AND TESTS

- A. Perform tests in accordance with the manufacturer's recommendations. Include the following visual and electrical inspections.
- B. Test equipment and labor and technical personnel shall be provided as necessary to perform the acceptance tests. Arrangements shall be made to have tests witnessed by the COTR.
- C. Visual Inspection:
  1. Inspect exposed sections of cables for physical damage.
  2. Inspect shield grounding, cable supports, splices, and terminations.
  3. Verify that visible cable bends meet manufacturer's minimum published bending radius.
  4. Verify installation of fireproofing tape and identification tags.
- D. Electrical Tests:
  1. Acceptance tests shall be performed on new and service-aged cables as specified herein.
  2. Test new cable after installation, splices, and terminations have been made, but before connection to equipment and existing cable.
- E. Service-Aged Cable Tests:
  1. Maintenance tests shall be performed on service-aged cable interconnected to new cable.
  2. After new cable test and connection to an existing cable, test the interconnected cable. Disconnect cable from all equipment that could be damaged by the test.
- F. Insulation-Resistance Test: Test all new and service-aged cables with respect to ground and adjacent conductors.
  1. Test data shall include megohm readings and leakage current readings. Cable shall not be energized until insulation-resistance test results have been approved by the COTR. Test voltages and minimum acceptable resistance values shall be:

<u>Voltage Class</u>	<u>Test Voltage</u>	<u>Min. Insulation Resistance</u>
5kV	2,500 VDC	1,000 megohms
15kV	2,500 VDC	5,000 megohms

2. Provide a comprehensive report that describes the identification and location of cables tested, the test equipment used, and the date tests were performed; identifies the persons who performed the tests; and identifies the insulation resistance and leakage current results for each cable section tested. The report shall provide conclusions and recommendations for corrective action.
- G. Online Partial Discharge Test: Comply with IEEE 400 and 400.3. Test all new and service-aged cables. Perform tests after cables have passed the insulation-resistance test, and after successful energization.
1. Testing shall use a time or frequency domain detection process, incorporating radio frequency current transformer sensors with a partial discharge detection range of 10 kHz to 300 MHz.
  2. Provide a comprehensive report that describes the identification and location of cables tested, the test equipment used, and the date tests were performed; identifies the persons who performed the tests; and numerically and graphically identifies the magnitude of partial discharge detected for each cable section tested. The report shall provide conclusions and recommendations for corrective action.
- H. Final Acceptance: Final acceptance shall depend upon the satisfactory performance of the cables under test. No cable shall be energized until recorded test data have been approved by the COTR. Final test reports shall be provided to the COTR.

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**SECTION 26 05 21**

**LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW)**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the furnishing, installation, and connection of the low voltage power and lighting wiring.

**1.2 RELATED WORK**

- A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-rated construction.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 FACTORY TESTS**

Low voltage cables shall be thoroughly tested at the factory per NEMA WC-70 to ensure that there are no electrical defects. Factory tests shall be certified.

**1.5 SUBMITTALS**

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

- 1. Manufacturer's Literature and Data: Showing each cable type and rating.
- 2. Certifications: Two weeks prior to the final inspection, submit four copies of the following certifications to the COTR:
  - a. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
  - b. Certification by the contractor that the materials have been properly installed, connected, and tested.

**1.6 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.

- B. American Society of Testing Material (ASTM):  
D2301-04.....Standard Specification for Vinyl Chloride  
Plastic Pressure-Sensitive Electrical Insulating  
Tape
- C. National Fire Protection Association (NFPA):  
70-08.....National Electrical Code (NEC)
- D. National Electrical Manufacturers Association (NEMA):  
WC 70-09.....Power Cables Rated 2000 Volts or Less for the  
Distribution of Electrical Energy
- E. Underwriters Laboratories, Inc. (UL):  
44-05.....Thermoset-Insulated Wires and Cables  
83-08.....Thermoplastic-Insulated Wires and Cables  
467-071.....Electrical Grounding and Bonding Equipment  
486A-486B-03.....Wire Connectors  
486C-04.....Splicing Wire Connectors  
486D-05.....Sealed Wire Connector Systems  
486E-94.....Equipment Wiring Terminals for Use with Aluminum  
and/or Copper Conductors  
493-07.....Thermoplastic-Insulated Underground Feeder and  
Branch Circuit Cable  
514B-04.....Conduit, Tubing, and Cable Fittings  
1479-03.....Fire Tests of Through-Penetration Fire Stops

## **PART 2 - PRODUCTS**

### **2.1 CONDUCTORS AND CABLES**

- A. Conductors and cables shall be in accordance with NEMA WC-70 and as specified herein.
- B. Single Conductor:
1. Shall be annealed copper.
  2. Shall be stranded for sizes No. 8 AWG and larger, solid for sizes No. 10 AWG and smaller.
  3. Shall be minimum size No. 12 AWG, except where smaller sizes are allowed herein.
- C. Insulation:
1. XHHW-2 or THHN-THWN shall be in accordance with NEMA WC-70, UL 44, and UL 83.
- D. Color Code:
1. Secondary service feeder and branch circuit conductors shall be color-coded as follows:

208/120 volt	Phase	480/277 volt
Black	A	Brown
Red	B	Orange
Blue	C	Yellow
White	Neutral	Gray *
* or white with colored (other than green) tracer.		

- a. Lighting circuit "switch legs" and 3-way switch "traveling wires" shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC.  
Coordinate color coding in the field with the COTR.
2. Use solid color insulation or solid color coating for No. 12 AWG and No. 10 AWG branch circuit phase, neutral, and ground conductors.
3. Conductors No. 8 AWG and larger shall be color-coded using one of the following methods:
  - a. Solid color insulation or solid color coating.
  - b. Stripes, bands, or hash marks of color specified above.
  - c. Color as specified using 0.75 in [19 mm] wide tape. Apply tape in half-overlapping turns for a minimum of 3 in [75 mm] for terminal points, and in junction boxes, pull-boxes, troughs, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.
4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.
5. Color code for isolated power system wiring shall be in accordance with the NEC.

## 2.2 SPLICES AND JOINTS

- A. In accordance with UL 486A, C, D, E, and NEC.
- B. Aboveground Circuits (No. 10 AWG and smaller):
  1. Connectors: Solderless, screw-on, reusable pressure cable type, rated 600 V, 220° F [105° C], with integral insulation, approved for copper and aluminum conductors.
  2. The integral insulator shall have a skirt to completely cover the stripped wires.
  3. The number, size, and combination of conductors, as listed on the manufacturer's packaging, shall be strictly followed.



C. Aboveground Circuits (No. 8 AWG and larger):

1. Connectors shall be indent, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
2. Field-installed compression connectors for cable sizes 250 kcmil and larger shall have not fewer than two clamping elements or compression indents per wire.
3. Insulate splices and joints with materials approved for the particular use, location, voltage, and temperature. Splice and joint insulation level shall be not less than the insulation level of the conductors being joined.
4. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.

D. Underground Branch Circuits and Feeders:

1. Submersible connectors in accordance with UL 486D, rated 600 V, 190° F [90° C], with integral insulation.

**2.3 CONTROL WIRING**

- A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified for power and lighting wiring, except that the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be large enough such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

**2.4 WIRE LUBRICATING COMPOUND**

- A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.

**PART 3 - EXECUTION**

**3.1 GENERAL**

- A. Install in accordance with the NEC, and as specified.
- B. Install all wiring in raceway systems.
- C. Splice cables and wires only in outlet boxes, junction boxes, pull-boxes, manholes, or handholes.
- D. Wires of different systems (e.g., 120 V, 277 V) shall not be installed in the same conduit or junction box system.
- E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.
- F. For panel boards, cabinets, wireways, switches, and equipment assemblies, neatly form, train, and tie the cables in individual circuits.

- G. Seal cable and wire entering a building from underground between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.
- H. Wire Pulling:
  - 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables. Use lubricants approved for the cable.
  - 2. Use nonmetallic ropes for pulling feeders.
  - 3. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the COTR.
  - 4. All cables in a single conduit shall be pulled simultaneously.
  - 5. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- I. No more than three single-phase branch circuits shall be installed in any one conduit.

### **3.2 INSTALLATION IN MANHOLES**

- A. Install and support cables in manholes on the steel racks with porcelain or equivalent insulators. Train the cables around the manhole walls, but do not bend to a radius less than six times the overall cable diameter.
- B. Fireproofing:
  - 1. Install fireproofing on low-voltage cables where the low-voltage cables are installed in the same manholes with medium-voltage cables; also cover the low-voltage cables with arcproof and fireproof tape.
  - 2. Use tape of the same type used for the medium-voltage cables, and apply the tape in a single layer, half-lapped, or as recommended by the manufacturer. Install the tape with the coated side towards the cable and extend it not less than 1 in [25 mm] into each duct.
  - 3. Secure the tape in place by a random wrap of glass cloth tape.

### **3.3 SPLICE INSTALLATION**

- A. Splices and terminations shall be mechanically and electrically secure.
- B. Tighten electrical connectors and terminals according to manufacturer's published torque values.
- C. Where the Government determines that unsatisfactory splices or terminations have been installed, remove the devices and install approved devices at no additional cost to the Government.

### **3.4 FEEDER IDENTIFICATION**

- A. In each interior pull-box and junction box, install metal tags on all circuit cables and wires to clearly designate their circuit

identification and voltage. The tags shall be the embossed brass type, 1.5 in [40 mm] in diameter and 40 mils thick. Attach tags with plastic ties.

- B. In each manhole and handhole, provide tags of the embossed brass type, showing the circuit identification and voltage. The tags shall be the embossed brass type, 1.5 in [40 mm] in diameter and 40 mils thick. Attach tags with plastic ties.
- C. Attach tags to the outside of the fire protection wrap.

### **3.5 EXISTING WIRING**

Unless specifically indicated on the plans, existing wiring shall not be reused for a new installation.

### **3.6 CONTROL AND SIGNAL WIRING INSTALLATION**

- A. Unless otherwise specified in other sections, install wiring and connect to equipment/devices to perform the required functions as shown and specified.
- B. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.
- C. Where separate power supply circuits are not shown, connect the systems to the nearest panel boards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.

### **3.7 CONTROL AND SIGNAL SYSTEM WIRING IDENTIFICATION**

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

### **3.8 DIRECT BURIAL CABLE INSTALLATION**

- A. Direct buried cables are not permitted for the emergency system underground distribution.

### **3.9 ACCEPTANCE CHECKS AND TESTS**

- A. Feeders and branch circuits shall have their insulation tested after installation and before connection to utilization devices, such as fixtures, motors, or appliances. Test each conductor with respect to

adjacent conductors and to ground. Existing conductors to be reused shall also be tested.

- B. Applied voltage shall be 500VDC for 300-volt rated cable, and 1000VDC for 600-volt rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300-volt rated cable and 100 megohms for 600-volt rated cable.
- C. Perform phase rotation test on all three-phase circuits.
- D. The contractor shall furnish the instruments, materials, and labor for all tests.

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SECTION 26 05 26  
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the general grounding and bonding requirements for electrical equipment and operations to provide a low impedance path for possible ground fault currents.
- B. "Grounding electrode system" refers to all electrodes required by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low Voltage power and lighting wiring.
- C. Section 26 12 19, PAD MOUNTED, LIQUID FILLED, MEDIUM VOLTAGE TRANSFORMERS.
- D. Section 26 22 00, LOW-VOLTAGE TRANSFORMERS: Low voltage transformers.
- E. Section 26 23 00, LOW-VOLTAGE SWITCHGEAR: Low voltage switchgear.
- F. Section 26 24 16, PANELBOARDS: Low voltage panelboards.
- G. Section 26 24 19, MOTOR CONTROL CENTERS: Low voltage motor control centers.
- H. Section 26 27 26, WIRING DEVICES.
- I. Section 26 29 21, DISCONNECT SWITCHES.
- J. Section 26 41 00, FACILITY LIGHTNING PROTECTION: Requirements for lightning protection.
- K. Section 26 41 13, TRANSIENT VOLTAGE SUGGE PROTECTION.
- L. Section 26 51 00, INTERIOR LIGHTING.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

## B. Shop Drawings:

1. Clearly present enough information to determine compliance with drawings and specifications.
2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.

## C. Test Reports: Provide certified test reports of ground resistance.

## D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COTR:

1. Certification that the materials and installation are in accordance with the drawings and specifications.
2. Certification by the contractor that the complete installation has been properly installed and tested.

**1.5 APPLICABLE PUBLICATIONS**

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

## A. American Society for Testing and Materials (ASTM):

B1-07.....Standard Specification for Hard-Drawn Copper Wire

B3-07.....Standard Specification for Soft or Annealed Copper Wire

B8-04.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

## B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-1983.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System

C2-07.....National Electrical Safety Code

## C. National Fire Protection Association (NFPA):

70-08.....National Electrical Code (NEC)

99-2005.....Health Care Facilities

## D. Underwriters Laboratories, Inc. (UL):

44-05 .....Thermoset-Insulated Wires and Cables

83-08 .....Thermoplastic-Insulated Wires and Cables

467-07 .....Grounding and Bonding Equipment

486A-486B-03 .....Wire Connectors

## **PART 2 - PRODUCTS**

### **2.1 GROUNDING AND BONDING CONDUCTORS**

- A. Equipment grounding conductors shall be UL 44 or UL 83 insulated stranded copper, except that sizes No. 10 AWG [6 mm<sup>2</sup>] and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG [25 mm<sup>2</sup>] and larger shall be identified per NEC.
- B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes No. 10 AWG [6 mm<sup>2</sup>] and smaller shall be ASTM B1 solid bare copper wire.
- C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.

### **2.2 GROUND RODS**

- A. Steel or copper clad steel, 0.75 in [19 mm] diameter by 10 ft [30 M] long, conforming to UL 467.
- B. Quantity of rods shall be as required to obtain the specified ground resistance, as shown on the drawings.

### **2.3 CONCRETE ENCASED ELECTRODE**

Concrete encased electrode shall be No. 4 AWG bare copper wire, installed per NEC.

### **2.4 MEDIUM VOLTAGE SPLICES AND TERMINATIONS**

Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).

### **2.5 GROUND CONNECTIONS**

- A. Below Grade: Exothermic-welded type connectors.
- B. Above Grade:
  - 1. Bonding Jumpers: Compression-type connectors, using zinc-plated fasteners and external tooth lockwashers.
  - 2. Connection to Building Steel: Exothermic-welded type connectors.
  - 3. Ground Busbars: Two-hole compression type lugs, using tin-plated copper or copper alloy bolts and nuts.
  - 4. Rack and Cabinet Ground Bars: One-hole compression-type lugs, using zinc-plated or copper alloy fasteners.

## **2.6 EQUIPMENT RACK AND CABINET GROUND BARS**

Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 0.375 in [4 mm] thick x 0.75 in [19 mm] wide.

## **2.7 GROUND TERMINAL BLOCKS**

At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

## **2.8 GROUNDING BUS**

Pre-drilled rectangular copper bar with stand-off insulators, minimum 0.25 in [6.3 mm] thick x 4 in [100 mm] high in cross-section, length as shown on drawings, with 0.281 in [7.1 mm] holes spaced 1.125 in [28 mm] apart.

# **PART 3 - EXECUTION**

## **3.1 GENERAL**

- A. Ground in accordance with the NEC, as shown on drawings, and as specified herein.
- B. System Grounding:
  - 1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.
  - 2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.

## **3.2 INACCESSIBLE GROUNDING CONNECTIONS**

Make grounding connections, which are normally buried or otherwise inaccessible (except connections for which access for periodic testing is required), by exothermic weld.

## **3.3 MEDIUM VOLTAGE EQUIPMENT AND CIRCUITS**

- A. Switchgear: Provide a bare grounding electrode conductor from the switchgear ground bus to the grounding electrode system.
- B. Duct Banks and Manholes: Provide an insulated equipment grounding conductor in each duct containing medium voltage conductors, sized per NEC except that minimum size shall be 2 AWG. Bond the equipment grounding conductors to the switchgear ground bus, to all manhole hardware and ground rods, to the cable shielding grounding provisions of medium-voltage cable splices and terminations, and to equipment enclosures.
- C. Pad-Mounted Transformers:



1. Provide a driven ground rod and bond with a grounding electrode conductor to the transformer grounding pad.
2. Ground the secondary neutral.
- D. Lightning Arresters: Connect lightning arresters to the equipment ground bus or ground rods as applicable.

### **3.4 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS**

- A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.
- B. Metallic Piping, Building Steel, and Supplemental Electrode(s):
  1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water pipe systems, building steel, and supplemental or made electrodes. Provide jumper insulating joints in the metallic piping. All connections to electrodes shall be made with fittings that conform to UL 467.
  2. Provide a supplemental ground electrode and bond to the grounding electrode system.
- C. Service Disconnect (Separate Individual Enclosure): Provide a ground bar bolted to the enclosure with lugs for connecting the various grounding conductors.
- D. Switchgear, Switchboards, Unit Substations, Panelboards, Motor Control Centers and Panelboards, Engine-Generators, and Automatic Transfer Switches:
  1. Connect the various feeder equipment grounding conductors to the ground bus in the enclosure with suitable pressure connectors.
  2. For service entrance equipment, connect the grounding electrode conductor to the ground bus.
  3. Provide ground bars, bolted to the housing, with sufficient lugs to terminate the equipment grounding conductors.
  4. Connect metallic conduits that terminate without mechanical connection to the housing, by grounding bushings and grounding conductor to the equipment ground bus.
- E. Transformers:
  1. Exterior: Exterior transformers supplying interior service equipment shall have the neutral grounded at the transformer secondary. Provide a grounding electrode at the transformer.
  2. Separately derived systems (transformers downstream from service equipment): Ground the secondary neutral at the transformer. Provide

a grounding electrode conductor from the transformer to the nearest component of the grounding electrode system.

### 3.5 RACEWAY

#### A. Conduit Systems:

1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.
  - a. Minimum size shall be derived from NEC Table 150-66
3. Conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with a bare grounding conductor to the equipment ground bus.

#### B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders and power and lighting branch circuits.

#### C. Boxes, Cabinets, Enclosures, and Panelboards:

1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
2. Provide lugs in each box and enclosure for equipment grounding conductor termination.

#### D. Wireway Systems:

1. Bond the metallic structures of wireway to provide 100% electrical continuity throughout the wireway system, by connecting a No. 6 AWG bonding jumper at all intermediate metallic enclosures and across all section junctions.
2. Install insulated No. 6 AWG bonding jumpers between the wireway system, bonded as required above, and the closest building ground at each end and approximately every 50 ft [16 M].

3. Use insulated No. 6 AWG bonding jumpers to ground or bond metallic wireway at each end for all intermediate metallic enclosures and across all section junctions.
4. Use insulated No. 6 AWG bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 49 ft.
- E. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to the device box ground screw and a jumper to the branch circuit equipment grounding conductor.
- F. Ground lighting fixtures to the equipment grounding conductor of the wiring system when the green ground is provided; otherwise, ground the fixtures through the conduit systems. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.
- G. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.

### **3.6 OUTDOOR METALLIC FENCES AROUND ELECTRICAL EQUIPMENT**

- A. Outdoor Metallic Fences Around Electrical Equipment: Fences shall be grounded with a ground rod at each fixed gate post and at each corner post. Drive ground rods until the top is 12 in [300 mm] below grade. Attach a No. 4 AWG [25 mm<sup>2</sup>] copper conductor by exothermic weld to the ground rods, and extend underground to the immediate vicinity of fence post. Lace the conductor vertically into 12 in [300 mm] of fence mesh and fasten by two approved bronze compression fittings, one to bond the wire to post and the other to bond the wire to fence. Each gate section shall be bonded to its gatepost by a 0.375 in x 1 in [3 mm x 25 mm] flexible, braided copper strap and ground post clamps. Clamps shall be of the anti-electrolysis type.

### **3.7 CORROSION INHIBITORS**

When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

### **3.8 CONDUCTIVE PIPING**

- A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

**3.9 LIGHTNING PROTECTION SYSTEM**

Bond the lightning protection system to the electrical grounding electrode system.

**3.10 ELECTRICAL ROOM GROUNDING**

Building Earth Ground Busbars: Provide ground busbar and mounting hardware at each electrical room and connect to pigtail extensions of the building grounding ring.

**3.11 EXTERIOR LIGHT POLES**

Provide 20 ft [6.1 M] of No. 4 bare copper coiled at bottom of pole base excavation prior to pour, plus additional unspliced length in and above foundation as required to reach pole ground stud.

**3.12 GROUND RESISTANCE**

- A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.
- B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.
- C. Services at power company interface points shall comply with the power company ground resistance requirements.
- D. Below-grade connections shall be visually inspected by the COTR prior to backfilling. The contractor shall notify the COTR 24 hours before the connections are ready for inspection.

**3.12 GROUND ROD INSTALLATION**

- A. For outdoor installations, drive each rod vertically in the earth, until top of rod is 24 in [609 mm] below final grade.
- B. For indoor installations, leave 4 in [100 mm] of rod exposed.
- C. Where permanently concealed ground connections are required, make the connections by the exothermic process, to form solid metal joints. Make

accessible ground connections with mechanical pressure-type ground connectors.

- D. Where rock prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified resistance.

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**SECTION 26 05 33**  
**RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

**1.2 RELATED WORK**

- A. Section 07 60 00, FLASHING AND SHEET METAL: Fabrications for the deflection of water away from the building envelope at penetrations.
- B. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.
- C. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.
- D. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- F. Section 31 20 00, EARTH MOVING: Bedding of conduits.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

- A. Manufacturer's Literature and Data: Showing each cable type and rating. The specific item proposed and its area of application shall be identified on the catalog cuts.
- B. Shop Drawings:
  - 1. Size and location of main feeders.
  - 2. Size and location of panels and pull-boxes.
  - 3. Layout of required conduit penetrations through structural elements.
- C. Certifications:

1. Two weeks prior to the final inspection, submit four copies of the following certifications to the COTR:
  - a. Certification by the manufacturer that the material conforms to the requirements of the drawings and specifications.
  - b. Certification by the contractor that the material has been properly installed.

#### 1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American National Standards Institute (ANSI):
  - C80.1-05.....Electrical Rigid Steel Conduit
  - C80.3-05.....Steel Electrical Metal Tubing
  - C80.6-05.....Electrical Intermediate Metal Conduit
- C. National Fire Protection Association (NFPA):
  - 70-08.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
  - 1-05.....Flexible Metal Conduit
  - 5-04.....Surface Metal Raceway and Fittings
  - 6-07.....Electrical Rigid Metal Conduit - Steel
  - 50-95.....Enclosures for Electrical Equipment
  - 360-093.....Liquid-Tight Flexible Steel Conduit
  - 467-07.....Grounding and Bonding Equipment
  - 514A-04.....Metallic Outlet Boxes
  - 514B-04.....Conduit, Tubing, and Cable Fittings
  - 514C-96.....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers
  - 651-05.....Schedule 40 and 80 Rigid PVC Conduit and Fittings
  - 651A-00.....Type EB and A Rigid PVC Conduit and HDPE Conduit
  - 797-07.....Electrical Metallic Tubing
  - 1242-06.....Electrical Intermediate Metal Conduit - Steel
- E. National Electrical Manufacturers Association (NEMA):
  - TC-2-03.....Electrical Polyvinyl Chloride (PVC) Tubing and Conduit
  - TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and Tubing
  - FB1-07.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable

**PART 2 - PRODUCTS**

**2.1 MATERIAL**

- A. Conduit Size: In accordance with the NEC, but not less than 0.5 in [13 mm] unless otherwise shown. Where permitted by the NEC, 0.5 in [13 mm] flexible conduit may be used for tap connections to recessed lighting fixtures.
- B. Conduit:
  - 1. Rigid steel: Shall conform to UL 6 and ANSI C80.1.
  - 2. Rigid intermediate steel conduit (IMC): Shall conform to UL 1242 and ANSI C80.6.
  - 3. Electrical metallic tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Maximum size not to exceed 4 in [105 mm] and shall be permitted only with cable rated 600 V or less.
  - 4. Flexible galvanized steel conduit: Shall conform to UL 1.
  - 5. Liquid-tight flexible metal conduit: Shall conform to UL 360.
  - 6. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
- C. Conduit Fittings:
  - 1. Rigid steel and IMC conduit fittings:
    - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
    - b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
    - c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
    - d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
    - e. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
    - f. Sealing fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.



3. Electrical metallic tubing fittings:
  - a. Fittings and conduit bodies shall meet the requirements of UL 514B, ANSI C80.3, and NEMA FB1.
  - b. Only steel or malleable iron materials are acceptable.
  - c. Compression couplings and connectors: Concrete-tight and rain-tight, with connectors having insulated throats.
  - d. Indent-type connectors or couplings are prohibited.
  - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
4. Flexible steel conduit fittings:
  - a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
  - b. Clamp-type, with insulated throat.
5. Liquid-tight flexible metal conduit fittings:
  - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
  - b. Only steel or malleable iron materials are acceptable.
  - c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
6. Direct burial plastic conduit fittings:

Fittings shall meet the requirements of UL 514C and NEMA TC3.
7. Surface metal raceway fittings: As recommended by the raceway manufacturer. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, conduit entry fittings, accessories, and other fittings as required for complete system.
8. Expansion and deflection couplings:
  - a. Conform to UL 467 and UL 514B.
  - b. Accommodate a 0.75 in [19 mm] deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
  - c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.
  - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.

D. Conduit Supports:

1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
  2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
  3. Multiple conduit (trapeze) hangers: Not less than 1.5 x 1.5 in [38 mm x 38 mm], 12-gauge steel, cold-formed, lipped channels; with not less than 0.375 in [9 mm] diameter steel hanger rods.
  4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:
1. UL-50 and UL-514A.
  2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
  3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
  4. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.
- F. Wireways: Equip with hinged covers, except where removable covers are shown. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

### **PART 3 - EXECUTION**

#### **3.1 PENETRATIONS**

- A. Cutting or Holes:
1. Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the COTR prior to drilling through structural elements.
  2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except where permitted by the COTR as required by limited working space.
- B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.

- C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight, as specified in Section 07 92 00, JOINT SEALANTS.

### 3.2 INSTALLATION, GENERAL

- A. In accordance with UL, NEC, as shown, and as specified herein.
- B. Essential (Emergency) raceway systems shall be entirely independent of other raceway systems, except where shown on drawings.
- C. Install conduit as follows:
1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
  2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
  3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
  4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
  5. Cut square, ream, remove burrs, and draw up tight.
  6. Independently support conduit at 8 ft [2.4 M] on centers. Do not use other supports, i.e., suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts.
  7. Support within 12 in [300 mm] of changes of direction, and within 12 in [300 mm] of each enclosure to which connected.
  8. Close ends of empty conduit with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
  9. Conduit installations under fume and vent hoods are prohibited.
  10. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
  11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
  12. Conduit bodies shall only be used for changes in direction, and shall not contain splices.
- D. Conduit Bends:
1. Make bends with standard conduit bending machines.

2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise where there is a reduction of the internal diameter of the conduit is prohibited.

E. Layout and Homeruns:

1. Install conduit with wiring, including homeruns, as shown on drawings.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COTR.

**3.3 CONCEALED WORK INSTALLATION**

A. In Concrete:

1. Conduit: Rigid steel, IMC, or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel, or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only:
  - a. Where shown on the structural drawings.
  - b. As approved by the COTR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
4. Installation of conduit in concrete that is less than 3 in [75 mm] thick is prohibited.
  - a. Conduit outside diameter larger than one-third of the slab thickness is prohibited.
  - b. Space between conduits in slabs: Approximately six conduit diameters apart, and one conduit diameter at conduit crossings.
  - c. Install conduits approximately in the center of the slab so that there will be a minimum of 0.75 in [19 mm] of concrete around the conduits.
5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground continuity through the conduits. Tightening setscrews with pliers is prohibited.

B. Above Furred or Suspended Ceilings and in Walls:

1. Conduit for conductors above 600 V: Rigid steel. Mixing different types of conduits indiscriminately in the same system is prohibited.
2. Conduit for conductors 600 V and below: Rigid steel, IMC, or EMT. Mixing different types of conduits indiscriminately in the same system is prohibited.

3. Align and run conduit parallel or perpendicular to the building lines.
4. Connect recessed lighting fixtures to conduit runs with maximum 6 ft [1.8 M] of flexible metal conduit extending from a junction box to the fixture.
5. Tightening setscrews with pliers is prohibited.

#### **3.4 EXPOSED WORK INSTALLATION**

- A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for Conductors above 600 V: Rigid steel. Mixing different types of conduits indiscriminately in the system is prohibited.
- C. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits indiscriminately in the system is prohibited.
- D. Align and run conduit parallel or perpendicular to the building lines.
- E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- F. Support horizontal or vertical runs at not over 8 ft [2.4 M] intervals.
- G. Surface metal raceways: Use only where shown.
- H. Painting:
  1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
  2. Paint all conduits containing cables rated over 600 V safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 2 in [50 mm] high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 20 ft [6 M] intervals in between.

#### **3.5 HAZARDOUS LOCATIONS**

- A. Use rigid steel conduit only, notwithstanding requirements otherwise specified in this or other sections of these specifications.
- B. Install UL approved sealing fittings that prevent passage of explosive vapors in hazardous areas equipped with explosion-proof lighting fixtures, switches, and receptacles, as required by the NEC.

#### **3.6 WET OR DAMP LOCATIONS**

- A. Unless otherwise shown, use conduits of rigid steel or IMC.
- B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.

- C. Unless otherwise shown, use rigid steel or IMC conduit within 5 ft [1.5 M] of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.

### **3.7 MOTORS AND VIBRATING EQUIPMENT**

- A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.
- B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water. Provide a green equipment grounding conductor with flexible metal conduit.

### **3.8 EXPANSION JOINTS**

- A. Conduits 3 in [75 mm] and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 3 in [75 mm] with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 5 in [125 mm] vertical drop midway between the ends. Flexible conduit shall have a bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for conduits 15 in [375 mm] and larger are acceptable.
- C. Install expansion and deflection couplings where shown.

### **3.9 CONDUIT SUPPORTS, INSTALLATION**

- A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 200 lbs [90 kg]. Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:

1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
2. Existing Construction:
  - a. Steel expansion anchors not less than 0.25 in [6 mm] bolt size and not less than 1.125 in [28 mm] embedment.
  - b. Power set fasteners not less than 0.25 in [6 mm] diameter with depth of penetration not less than 3 in [75 mm].
  - c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.
- E. Hollow Masonry: Toggle bolts.
- F. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- G. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- H. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- I. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- J. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.
- K. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

### 3.10 BOX INSTALLATION

- A. Boxes for Concealed Conduits:
  1. Flush-mounted.
  2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations.
- C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- D. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 24 in [600 mm] center-to-center lateral spacing shall be maintained between boxes.
- E. Minimum size of outlet boxes for ground fault interrupter (GFI) receptacles is 4 in [100 mm] square x 2.125 in [55 mm] deep, with device covers for the wall material and thickness involved.

- F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1."
- G. On all branch circuit junction box covers, identify the circuits with black marker.

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SECTION 26 05 71  
ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the requirements of the Electrical System Protective Device Study (herein, "the study").
- B. A short-circuit and selective coordination study shall be prepared for the electrical overcurrent devices to be installed under this project.
- C. The study shall present an organized time-current analysis of each protective device in series from the individual device back to the utility and the on-site generator sources. The study shall reflect the operation of each device during normal and abnormal current conditions.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 23 00, LOW-VOLTAGE SWITCHGEAR: Low voltage switchgear.
- C. Section 26 24 16, PANEL BOARDS: Low-voltage panelboards.
- D. Section 26 24 19, MOTOR CONTROL CENTERS: Low-voltage motor control centers.

**1.3 QUALITY ASSURANCE**

- A. Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. The protective device study shall be prepared by the equipment manufacturer's qualified engineers or an approved consultant. The contractor is responsible for providing all pertinent information required by the preparers to complete the study.

**1.4 SUBMITTALS**

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Product data on the software program to be used for the study. Software shall be in mainstream use in the industry, shall provide device settings and ratings, and shall show selective coordination by time-current drawings.
- C. Complete short-circuit and coordination study as described in paragraph 1.6.
- D. Protective equipment shop drawings shall be submitted simultaneously with or after the protective device study. Protective equipment shop drawings will not be accepted prior to protective device study.

E. Certification: Two weeks prior to final inspection, submit four copies of the following to the COTR:

Certification by the contractor that the protective devices have been adjusted and set in accordance with the approved protective device study.

#### 1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. Institute of Electrical and Electronics Engineers (IEEE):

242-01.....Recommended Practice for Protection and  
Coordination of Industrial and Commercial Power  
Systems

399-97.....Recommended Practice for Power Systems Analysis

1584a-04.....Guide for Performing Arc-Flash Hazard  
Calculations

#### 1.6 REQUIREMENTS

A. The complete study shall include a system one line diagram, short-circuit and ground fault analysis, and protective coordination plots for all overcurrent protective devices.

B. One Line Diagram:

1. On the one line diagram, show all electrical equipment and wiring to be protected by the overcurrent devices installed under this project.
2. On the one line diagram, also show the following specific information:
  - a. Calculated fault impedance, X/R ratios, and short-circuit values at each feeder and branch circuit bus.
  - b. Breaker and fuse ratings.
  - c. Generator kW and Transformer kVA and voltage ratings, percent impedance, X/R ratios, and wiring connections.
  - d. Voltage at each bus.
  - e. Identification of each bus, matching the identification on the construction drawings.
  - f. Conduit, cable, and busway material and sizes, length, and X/R ratios.

C. Short-Circuit Study:

1. Systematically calculate the fault impedance to determine the available short-circuit and ground fault currents at each bus.

Incorporate the motor contribution in determining the momentary and interrupting ratings of the protective devices.

2. The study shall be calculated by means of a computer program. Pertinent data and the rationale employed in developing the calculations shall be incorporated in the introductory remarks of the study.
3. Present the data conclusions of the short-circuit study in a table format. Include the following:
  - a. Device identification.
  - b. Operating voltage.
  - c. Protective device.
  - d. Device rating.
  - e. Calculated short-circuit current.

D. Coordination Curves:

1. Prepare the coordination curves to determine the required settings of protective devices to ensure selective coordination. Graphically illustrate on log-log paper that adequate time separation exists between series devices, including the utility company upstream device. Plot the specific time-current characteristics of each protective device in such a manner that all upstream devices are clearly depicted on one sheet.
2. The following specific information shall also be shown on the coordination curves:
  - a. Device identification.
  - b. Voltage and current ratio for curves.
  - c. 3-phase and 1-phase ANSI damage points for each transformer.
  - d. No-damage, melting, and clearing curves for fuses.
  - e. Cable damage curves.
  - f. Transformer in-rush points.
  - g. Maximum short-circuit cutoff point.
3. Develop a table to summarize the settings selected for the protective devices. Include the following in the table:
  - a. Device identification.
  - b. Relay CT ratios, tap, time dial, and instantaneous pickup.
  - c. Circuit breaker sensor rating, long-time, short-time, and instantaneous settings, and time bands.
  - d. Fuse rating and type.
  - e. Ground fault pickup and time delay.

**1.7 ANALYSIS**

- A. Analyze the short-circuit calculations, and highlight any equipment determined to be underrated as specified. Propose approaches to effectively protect the underrated equipment. Provide minor modifications to conform with the study (examples of minor modifications are trip sizes within the same frame, the time-current curve characteristics of induction relays, CT ranges, etc.).
- B. After developing the coordination curves, highlight areas lacking coordination. Present a technical evaluation with a discussion of the logical compromises for best coordination.

**1.8 ADJUSTMENTS, SETTINGS AND MODIFICATIONS**

- A. Necessary final field adjustments, settings, and minor modifications shall be made to conform with the study without additional cost to the Government.
- B. All final circuit breaker and relay settings and fuse sizes shall be made in accordance with the recommendations of the study.

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SECTION 26 12 19  
PAD-MOUNTED, LIQUID-FILLED, MEDIUM-VOLTAGE TRANSFORMERS

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, and connection of pad-mounted transformers.
- B. Pad-mounted transformers shall be complete, outdoor type, continuous duty, integral assembly, grounded, tamper-resistant, and weatherproof, with liquid-immersed transformers.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 05 13, MEDIUM-VOLTAGE CABLES: Medium-voltage cables.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground currents.
- D. Section 26 05 71, ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY: Short-circuit and coordination study.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 FACTORY TESTS**

Transformers shall be thoroughly tested at the factory to ensure that there are no electrical or mechanical defects. Tests shall be conducted as per UL and ANSI Standards. Factory tests shall be certified. The following tests shall be performed:

- 1. Perform insulation-resistance tests, winding-to-winding and each winding-to-ground.
- 2. Perform turns-ratio tests at all tap positions.

**1.5 SUBMITTALS**

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
  - 1. Clearly present sufficient information to determine compliance with drawings and specifications.
  - 2. Include electrical ratings, nameplate data, impedance, outline drawing with dimensions and front, top, and side views, weight,

mounting details, decibel rating, termination information, temperature rise, no-load and full-load losses, regulation, overcurrent protection, connection diagrams, and accessories.

3. Complete nameplate data, including manufacturer's name and catalog number.

C. Manuals:

1. When submitting the shop drawings, submit companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
  - a. Identify terminals on wiring diagrams to facilitate installation, maintenance, and operation.
  - b. Indicate on wiring diagrams the internal wiring for each piece of equipment and interconnections between the pieces of equipment.
  - c. Approvals will be based on complete submissions of manuals, together with shop drawings.
2. Two weeks prior to the final inspection, submit four copies of the final up-dated maintenance and operation manuals to the COTR.
  - a. Update the manual to include any information necessitated by shop drawing approval.
  - b. Show all terminal identification.
  - c. Include information for testing, repair, trouble-shooting, assembly, disassembly, and recommended maintenance intervals.
  - d. Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.
  - e. Furnish manuals in loose-leaf binder or manufacturer's standard binder.

D. Certifications:

Two weeks prior to the final inspection, submit four copies of the following certifications to the COTR:

1. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
2. Certification by the contractor that the materials have been properly installed, connected, and tested.

**1.6 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

## B. American Concrete Institute (ACI):

318-05.....Building Code Requirements for Structural  
Concrete

## C. American National Standards Institute (ANSI):

C37.47-00.....High Voltage Current-Limiting Type Distribution  
Class Fuses and Fuse Disconnecting Switches

C57.12.00-00.....General Requirements for Liquid-Immersed  
Distribution, Power and Regulating Transformers

C57.12.25-90.....Transformers-Pad-Mounted, Compartmental-Type,  
Self Cooled, Single-Phase Distribution  
Transformers with Separable Insulated High  
Voltage Connectors; High Voltage, 34500 Grd  
Y/19920 Volts and Below; Low-Voltage 240/120  
Volts; 167 kVA and Smaller Requirements

C57.12.28-05.....Pad-Mounted Equipment Enclosure Integrity

C57.12.29-99.....Pad-Mounted Equipment - Enclosure Integrity for  
Coastal Environments

C57.12.34-04.....Pad-Mounted, Compartmental-Type, Self Cooled,  
Three-Phase Distribution Transformers, 2500kVA  
and Smaller - High Voltage 34500 Grd Y/19920  
Volts and Below; Low-Voltage 480 Volts and Below

## D. American Society for Testing and Materials (ASTM):

D3487-08.....Standard Specification for Mineral Insulating  
Oil Used in Electrical Apparatus

## E. Institute of Electrical and Electronic Engineers (IEEE):

C2-07.....National Electrical Safety Code

C62.11-99.....Metal-Oxide Surge Arresters for Alternating  
Current Power Circuits

48-09.....Test Procedures and Requirements for Alternating  
Current Cable Terminations Used on Shielded  
Cables Having Laminated Insulation Rated 2.5kV  
Through 765kV or Extruded Insulation Rated 2.5kV  
Through 500kV

386-06.....Standard for Separable Insulated Connector  
Systems for Power Distribution Systems Above  
600V

592-96.....Standard for Exposed Semiconducting Shields on  
High Voltage Cable Joints and Separable  
Insulated Connectors

## F. National Electrical Manufacturers Association (NEMA):

C57.12.26-87.....Pad-Mounted, Compartmental-Type, Self-Cooled,  
Three-Phase Distribution Transformers for Use  
with Separable Insulated High-Voltage  
Connectors, High-Voltage, 34500 Grd Y/19920  
Volts and Below; 2500 kVA and Smaller

LA1-92.....Surge Arresters

TP1-02.....Guide for Determining Energy Efficiency for  
Distribution Transformers

TR1-00.....Transformers, Regulators, and Reactors

## G. National Fire Protection Association (NFPA):

70-08.....National Electrical Code (NEC)

## H. Underwriters Laboratories Inc. (UL):

467-07.....Grounding and Bonding Equipment

**PART 2 - PRODUCTS****2.1 EQUIPMENT, GENERAL**

- A. Equipment shall be in accordance with ANSI, ASTM, IEEE, NEMA, NFPA, UL, as shown on the drawings, and as specified herein. The transformer shall be assembled as an integral unit by a single manufacturer.
- B. Ratings shall not be less than shown on the drawings.
- C. Provide transformers designed to withstand the mechanical stresses caused by rough handling during shipment in addition to the electrical and mechanical stresses that may occur during operation.
- D. Completely fabricate transformers at the factory so that only the external cable connections are required at the job site.
- E. Thoroughly clean, phosphatize, and finish all the metal surfaces at the factory with a rust-resistant primer and dark green enamel finish coat. All surfaces of the unit that will be in contact with the concrete pad shall be treated with corrosion-resistant compounds and epoxy resin or a rubberized sealing compound.

**2.2 COMPARTMENTS**

## A. Construction:

- 1. Enclosures shall be in accordance with ANSI C57.12.28.
- 2. The medium and low-voltage compartments shall be separated with a steel barrier that extends the full height and depth of the compartments.
- 3. The compartments shall be constructed of sheet steel (gauge to meet ANSI requirements) with bracing, reinforcing gussets, and jig-welding to ensure rectangular rigidity.



4. Use cadmium or zinc plated bolts, nuts, and washers.
5. Sufficient space shall be provided for equipment, cabling, and terminations within the compartments.
6. Affix transformer nameplate permanently within the low-voltage compartment. Voltage and kVA rating, connection configuration, impedance, date of manufacture, and serial number shall be shown on the nameplate.

B. Doors:

1. Provide a separate door for each compartment with provisions for a single padlock to secure all doors. Provide each compartment door with open-position doorstops and corrosion-resistant tamperproof hinges welded in place. The medium-voltage compartment door shall be mechanically prevented from opening unless the low-voltage compartment door is open.
2. The secondary compartment door shall have a one-piece steel handle and incorporate three-point locking mechanisms.

### 2.3 BIL RATING

- A. 5 kV class equipment shall have a minimum 60 kV BIL rating.

### 2.4 TRANSFORMER FUSE ASSEMBLY

The primary fuse assembly shall be load-break combination fuse and dry-well fuse holder rated for system voltage, rated for 10 load makes and 10 load breaks, with rated 200 amp load current at 75% power factor, 10,000 symmetrical A close-in on fault duty, and 95 kV BIL. The entire fuse assembly shall be removable through the use of hot stick.

1. The fuses shall be concealed, hot stick removable, 50,000 A symmetrical interrupting, non-expulsion, current-limiting primary distribution type, of the size and voltage class as shown on the drawings. The fuses shall operate within the fuse holder as a unit disconnecting means. Fuses shall be in accordance with ANSI C37.47.
2. Transformers shall not have internal "weak link" fuses that require transformer tank cover removal for replacement.
3. For units above 500 kVA using fusing above the 50 A 15 kV, a clip-mounted arrangement of the current limiting fuses (i.e., live-front configuration) is required.

### 2.5 PRIMARY CONNECTIONS

- A. Primary connections shall be 200 A dead-front load breakwells and inserts for cable sizes shown on the drawings.
- B. Surge Arresters: Distribution class, one for each primary phase, complying with IEEE C62.11 and NEMA LA 1, supported from tank wall.

## 2.7 MEDIUM-VOLTAGE TERMINATIONS

- A. Terminate the medium voltage cables in the primary compartment with loadbreak premolded rubber elbow connectors, suitable for submersible applications. Elbow connectors shall have a minimum of 0.125 in [3 mm] semi-conductive shield material covering the housing. The separable connector system shall include the loadbreak elbow, the bushing insert, and the bushing well. Separable connectors shall comply with the requirements of IEEE 386, and shall be interchangeable between suppliers. Loadbreak elbow and bushing insert shall be from the same manufacturer. Allow sufficient slack in medium-voltage cable, ground, and drain wires to permit elbow connectors to be moved to their respective parking stands. Elbow connectors shall be rated as follows:
  - 1. Voltage: 15kV phase-to-phase.
  - 2. Continuous current: 200 A RMS.
- A. Terminate the medium-voltage cables in the medium-voltage compartment with live-front connections with externally clamped porcelain bushings and cable connectors suitable for terminating medium-voltage cable.
- B. Ground metallic cable shields with a device designed for that purpose, consisting of a solderless connector enclosed in watertight rubber housing covering the entire assembly.
- C. Provide insulated cable supports to relieve any strain imposed by cable weight or movement.

## 2.8 LOW-VOLTAGE EQUIPMENT

- A. Mount the transformer secondary main molded case circuit breaker, low voltage bushings, and hot stick in the low voltage compartment.
- B. The low-voltage leads shall be brought out of the tank by epoxy pressure tight bushings, and shall be standard arrangement per ANSI.
- C. Tin-plate the low-voltage neutral terminal and isolate from the transformer tank. Provide a removable ground strap sized in accordance with the NEC and connect between the neutral and ground pad.

## 2.9 TRANSFORMERS

- A. Transformers shall be three phase or single phase as identified on the drawings, liquid-immersed, isolated winding, and self-cooled by natural convection.
- B. The kVA ratings shown on the drawings are for continuous duty without the use of cooling fans.
- C. Temperature rises shall not exceed the NEMA TR1 standards of 149° F [65° C by resistance, and 180° F [80° C] hotspot at rated kVA.

- D. Transformer insulating material shall be less flammable, dielectric, and UL listed as complying with NFPA 70 requirements for fire point of not less than 600° F [300 C] when tested according to ASTM D 92. Liquid shall be biodegradable and nontoxic.
- E. Transformer impedance shall be not less than 4.5% for sizes 150 kVA and larger. Impedance shall be as shown on the drawings.
- F. Sound levels shall conform to NEMA TR1 standards.
- G. Primary and Secondary Windings for Three-Phase Transformers:
1. Primary windings shall be delta-connected.
  2. Secondary windings shall be wye-connected, except where otherwise indicated on the drawings. Provide isolated neutral bushings for secondary wye-connected transformers.
  3. Secondary leads shall be brought out through pressure-tight epoxy bushings.
- H. Primary windings shall have four 2.55 full-capacity voltage taps; two taps above and two taps below rated voltage.
- I. Core and Coil Assemblies:
1. Cores shall be grain-oriented, non-aging, and silicon steel to minimize losses.
  2. Core and coil assemblies shall be rigidly braced to withstand the stresses caused by rough handling during shipment, and stresses caused by any possible short-circuit currents.
  3. Coils shall be continuous-winding type without splices except for taps. Material shall be copper.
  4. Coil and core losses shall be optimum for efficient operation.
  5. Primary, secondary, and tap connections shall be brazed or pressure type.
  6. Provide end fillers or tie downs for coil windings.
- J. The transformer tank, cover, and radiator gauge thickness shall not be less than that outlined in ANSI.
- K. Accessories:
1. Provide standard NEMA features, accessories, and the following:
    - a. No-load tap changer (Provide warning sign).
    - b. Lifting, pulling, and jacking facilities.
    - c. Globe-type valve for oil filtering and draining, including sampling device.
    - d. Pressure relief valve.
    - e. Liquid level gauge and filling plug.
    - f. A grounding pad in the medium- and low-voltage compartments.

- g. A diagrammatic nameplate and operating instructions enclosed by a transparent cover located in the low-voltage compartment.
  - h. Dial-type liquid thermometer with a maximum reading pointer and an external reset.
  - i. Hot stick. Securely fasten hot stick within low-voltage compartment.
2. The accessories shall be made accessible within the compartments without disassembling trims and covers.
- L. Transformers shall meet the minimum energy efficiency values per NEMA TP1:

KVA	(%)
75	98.1
112.5	98.3
150	99.0
225	99.0
300	99.0
500	99.1
750	99.2
1000	99.2
1500	99.3
2000	99.4
2500	99.4

### PART 3 - EXECUTION

#### 3.1 INSTALLATION

- A. Install transformers as shown on the drawings, in accordance with the NEC, and as recommended by the manufacturer.
- B. Foundation:
  - 1. Provide foundation of reinforced concrete, Type C, 21mPa (3000 psi minimum, 28 day compressive strength), complying with the ACI 318.
  - 2. Locate the top of foundation pads 6 in [150 mm] above the adjacent finished grade, unless otherwise shown on the drawings. Refer to drawings for size, location, and structural steel reinforcing required.
  - 3. Grade the adjacent terrain so that surface water will flow away from the foundation.

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4. Anchor transformers with cadmium- or zinc-plated bolts, nuts, and washers. Bolts shall not be less than 0.5 in [12 mm] diameter.

C. Grounding:

1. Ground each transformer in accordance with the requirements of the NEC. Install ground rods per the requirements of Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS, to maintain a maximum resistance of 10 ohms to ground.
2. Connect the ground rod to the ground pads in the medium and low voltage compartments, and to the secondary and primary neutral with not less than a No. 2/0 AWG bare copper conductor.
3. Independently connect cable shield grounding devices ground wires to ground with sufficient slack to permit elbow connector operation. Connect elbow connectors with a No. 14 AWG bare copper drain wire from its grounding eye to the related cable shield grounding device ground wire. Do not connect drain wires in any manner that could permit circulating currents, or cable fault currents, to pass through them.

### 3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform tests in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections.

B. Transformers:

1. Compare equipment nameplate data with specifications and approved shop drawings.
2. Inspect physical and mechanical condition. Check for damaged or cracked bushings and liquid leaks.
3. Verify that control and alarm settings on temperature indicators are as specified.
4. Inspect all field-installed bolted electrical connections, using the calibrated torque-wrench method to verify tightness of accessible bolted electrical connections, or perform thermographic survey after energization under load.
5. Verify correct liquid level in transformer tank.
6. Perform specific inspections and mechanical tests as recommended by manufacturer.
7. Verify correct equipment grounding per the requirements of Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
8. Verify the presence of transformer surge arresters, if provided.
9. Verify that the tap-changer is set at specified ratio.

**3.3 FOLLOW-UP VERIFICATION**

Upon completion of acceptance checks, settings, and tests, the contractor shall demonstrate that the transformers are in good operating condition and properly performing the intended function.

**3.4 SPARE PARTS**

Deliver the following spare parts for the project to the COTR two weeks prior to final inspection:

1. Six stand-off insulators.
2. Six insulated protective caps.
3. One spare set of medium-voltage fuses for each size fuse used in the project.
4. One spare set of three cable fault indicators.

**3.5 INSTRUCTIONS**

The contractor shall instruct maintenance personnel, for not less than one 2-hour period, on the maintenance and operation of the equipment on the date requested by the COTR.

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SECTION 26 22 00  
LOW-VOLTAGE TRANSFORMERS

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the furnishing, installation, and connection of dry-type general-purpose transformers.

**1.2 RELATED WORK**

- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items common to more than one section of Division 26.
- C. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and outlet boxes.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
  - 1. Clearly present sufficient information to determine compliance with drawings and specifications.
  - 2. Include electrical ratings, impedance, dimensions, weight, mounting details, decibel rating, terminations, temperature rise, no load and full load losses, and connection diagrams.
  - 3. Complete nameplate data, including manufacturer's name and catalog number.
- C. Manuals:
  - 1. When submitting the shop drawings, submit companion copies of complete maintenance and operating manuals, including technical data sheets and wiring diagrams.
  - 2. If changes have been made to the maintenance and operating manuals originally submitted, then submit four copies of the updated maintenance and operating manuals to the COTR two weeks prior to final inspection.

D. Certifications: Two weeks prior to the final inspection, submit four copies of the following to the COTR:

1. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
2. Certification by the contractor that the equipment has been properly installed and tested.

#### 1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. National Fire Protection Association (NFPA):  
70-08.....National Electrical Code (NEC)
- C. National Electrical Manufacturers Association (NEMA):  
ST20-92.....Dry-Type Transformers for General Applications  
TP1-02.....Guide for Determining Energy Efficiency for  
Distribution Transformers  
TR1-00.....Transformers, Regulators, and Reactors

### PART 2 - PRODUCTS

#### 2.1 GENERAL PURPOSE DRY-TYPE TRANSFORMERS

- A. Unless otherwise specified, dry-type transformers shall be in accordance with NEMA, NEC, and as shown on the drawings. Transformers shall be UL-listed and labeled.
- B. Dry-type transformers shall have the following features:
1. Transformers shall be self-cooled by natural convection, isolating windings, indoor dry-type. Autotransformers will not be accepted.
  2. Rating and winding connections shall be as shown on the drawings.
  3. Transformers shall have copper windings.
  4. Ratings shown on the drawings are for continuous duty without the use of cooling fans.
  5. Insulation systems:
    - a. Transformers 30 kVA and larger: UL rated 220° C system with an average maximum rise by resistance of 150 ° C in a maximum ambient of 40 ° C.
    - b. Transformers below 30 kVA: Same as for 30 kVA and larger or UL rated 185 ° C system with an average maximum rise by resistance of 115 ° C in a maximum ambient of 40 ° C.
  6. Core and coil assemblies:
    - a. Rigidly braced to withstand the stresses caused by short-circuit currents and rough handling during shipment.



- b. Cores shall be grain-oriented, non-aging, and silicon steel.
  - c. Coils shall be continuous windings without splices except for taps.
  - d. Coil loss and core loss shall be minimized for efficient operation.
  - e. Primary and secondary tap connections shall be brazed or pressure type.
  - f. Coil windings shall have end filters or tie-downs for maximum strength.
7. Certified sound levels determined in accordance with NEMA, shall not exceed the following:

Transformer Rating	Sound Level Rating
0 - 9 KVA	40 dB
10 - 50 KVA	45 dB
51 - 150 KVA	50 dB
151 - 300 KVA	55 dB
301 - 500 KVA	60 dB

8. If not shown on drawings, nominal impedance shall be as permitted by NEMA.
9. Single phase transformers rated 15 kVA through 25 kVA shall have two 5% full capacity taps below normal rated primary voltage. All transformers rated 30 kVA and larger shall have two 2.5% full capacity taps above, and four 2.5% full capacity taps below normal rated primary voltage.
10. Core assemblies shall be grounded to their enclosures with adequate flexible ground straps.
11. Enclosures:
- a. Comprised of not less than code gauge steel.
  - b. Outdoor enclosures shall be NEMA 3R.
  - c. Temperature rise at hottest spot shall conform to NEMA Standards, and shall not bake and peel off the enclosure paint after the transformer has been placed in service.
  - d. Ventilation openings shall prevent accidental access to live components.
  - e. The enclosure at the factory shall be thoroughly cleaned and painted with manufacturer's prime coat and standard finish.

12. Standard NEMA features and accessories, including ground pad, lifting provisions, and nameplate with the wiring diagram and sound level indicated on it.
13. Dimensions and configurations shall conform to the spaces designated for their installations.
14. Transformers shall meet the minimum energy efficiency values per NEMA TP1 as listed below:

kVA Rating	Output efficiency (%)
15	97
30	97.5
45	97.7
75	98
112.5	98.2
150	98.3
225	98.5
300	98.6
500	98.7
750	98.8

### PART 3 - EXECUTION

#### 3.1 INSTALLATION

- A. Installation of transformers shall be in accordance with the NEC, as recommended by the equipment manufacturer and as shown on the drawings.
- B. Install transformers with manufacturer's recommended clearance from wall and adjacent equipment for air circulation. Minimum clearance shall be 6 in [150 mm].
- C. Install transformers on vibration pads designed to suppress transformer noise and vibrations.
- D. Use flexible metal conduit to enclose the conductors from the transformer to the raceway systems.

#### 3.2 ACCEPTANCE CHECKS AND TESTS

Perform tests in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections.

1. Compare equipment nameplate data with specifications and approved shop drawings.
2. Inspect physical and mechanical condition.

3. Inspect all field-installed bolted electrical connections, using the calibrated torque-wrench method to verify tightness of accessible bolted electrical connections.
4. Perform specific inspections and mechanical tests as recommended by manufacturer.
5. Verify correct equipment grounding.
6. Verify proper secondary phase-to-phase and phase-to-neutral voltage after energization and prior to connection to loads.

### 3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks, settings, and tests, the contractor shall demonstrate that the transformers are in good operating condition and properly performing the intended function.

- - - E N D - - -

**SECTION 26 23 00**  
**LOW-VOLTAGE SWITCHGEAR**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the furnishing, installation, and connection of the low voltage indoor switchgear.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and Wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and outlet boxes.
- E. Section 26 05 71, ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY: Coordination study of overcurrent protection devices.
- F. Section 26 43 13, TRANSIENT-VOLTAGE SURGE SUPPRESSION: For TVSS units integral to the switchgear.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 FACTORY TESTS**

- A. Low-voltage switchgear shall be thoroughly tested at the factory to assure that there are no electrical or mechanical defects. Tests shall be conducted as per UL and ANSI Standards. Factory tests shall be certified.
- B. Thoroughly test the switchgear at the factory with the circuit breakers in the connected position in their cubicles. The factory tests shall be in accordance with C37.20 and ANSI C37.51 and shall include the following tests:
  - 1. Design Tests
  - 2. Production Tests
  - 3. Conformance Tests
- C. The following additional tests shall be performed:

1. Verify that circuit breaker sizes and types correspond to drawings and coordination study.
  2. Verify tightness of bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.
  3. Confirm correct operation and sequencing of electrical and mechanical interlock systems by attempting closure on locked-open devices, and attempting to open locked-closed devices, and making key exchange with devices operated in off-normal positions.
  4. Verify correct barrier and shutter installation and operation.
  5. Exercise all active components.
  6. Inspect indicating devices for correct operation.
  7. Perform a dielectric withstand voltage test on each bus section, each phase-to-ground with phases not under test grounded, in accordance with manufacturer's published data.
  8. Perform insulation-resistance tests on control wiring with respect to ground. Applied potential shall be 500 volts dc for 300-volt rated cable and 1000 volts dc for 600-volt rated cable, or as required if solid-state components or control devices cannot tolerate the applied voltage.
  9. If applicable, verify correct function of control transfer relays located in the switchgear with multiple control power sources.
  10. Perform phasing checks on double-ended or dual-source switchgear to insure correct bus phasing from each source.
- D. Furnish four (4) copies of certified manufacturer's factory test reports to the COTR prior to shipment of the switchgear to ensure that the switchgear has been successfully tested as specified.
- E. The Government shall have an option to witness the factory tests. All expenses of the Government Representative's trips to witness the testing will be paid by the Government. Notify the COTR not less than 30 days prior to making tests at the factory.

#### 1.5 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
- B. Shop Drawings:
1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.

2. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, wiring and connection diagrams, plan, front, side, and rear elevations, sectional views, bus work, circuit breaker frame sizes, trip and short-circuit rating, long-time, short-time, instantaneous and ground fault settings, coordinated breaker and fuse curves, accessories, and device nameplate data.
3. Show the size, ampere-rating, number of bars per phase and neutral in each bus run (horizontal and vertical), bus spacing, equipment ground bus, and bus material.

C. Manuals:

1. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering replacement parts.
  - a. Wiring diagrams shall have their terminals identified to facilitate installation, maintenance, and operation.
  - b. Wiring diagrams shall indicate internal wiring for each item of equipment and the interconnection between the items of equipment.
  - c. Provide a clear and concise description of operation, which gives, in detail, the information required to properly operate the equipment.
  - d. Approvals will be based on complete submissions of manuals together with shop drawings.
2. Two weeks prior to final inspection, deliver four copies of the final updated maintenance and operating manuals to the COTR.
  - a. The manuals shall be updated to include any information necessitated by shop drawing approval.
  - b. Complete "As Installed" wiring and schematic diagrams shall be included which show all items of equipment and their interconnecting wiring.
  - c. Show all terminal identification.
  - d. Include information for testing, repair, trouble shooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.
  - e. Provide a replacement and spare parts list. Include a list of tools and instruments for testing and maintenance purposes.

f. Furnish manuals in loose-leaf binder or manufacturer's standard binder.

D. Certifications:

1. Two weeks prior to final inspection, submit four copies of the following to the COTR:
  - a. Certification by the Contractor that the assemblies have been properly installed, adjusted and tested, including circuit breaker settings.
  - b. Certified copies of all of the factory design and production tests, field test data sheets and reports for the assemblies.

**1.6 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata), form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. Institute of Engineering and Electronic Engineers (IEEE):
- C37.13.....Low Voltage AC Power Circuit Breakers Used in Enclosures
  - C37.20.1.....Standard for Metal-Enclosed Low-Voltage Power Circuit-Breaker Switchgear
  - C57.13.....Instrument Transformers
  - C62.41.....Surge Voltage in Low Voltage AC Power Circuits
- C. National Electrical Manufacturers Association (NEMA):
- SG-3.....Low Voltage Power Circuit Breakers.
  - SG-5.....Power Switchgear Assemblies.
- D. National Fire Protection Association (NFPA):
- 70.....National Electrical Code (NEC).
- E. Underwriters Laboratories, Inc. (UL):
- UL 891 .....Dead-Front Switchboards
  - 977.....Safety Fused Power Circuit Devices
  - 1053.....Ground Fault Sensing and Relaying Equipment
  - UL 1558.....Metal-Enclosed Low-Voltage Power Circuit Breaker Switchgear

**PART 2 - PRODUCTS**

**2.1 GENERAL**

- A. Low voltage switchgear shall be in accordance with IEEE, NEMA, NFPA, and UL.

- B. Provide complete switchgear including, but not limited to housing, buses, draw out air circuit breakers, instruments and related transformers, relays fuses and wiring.
- C. Switchgear dimensions shall not exceed the dimensions shown on the drawings.
- D. Manufacturer's nameplate shall include complete ratings of switchgear in addition to date of manufacture.

## 2.2 HOUSING

- A. Construction: Provide housing of structural or formed steel frame braced to maintain alignment and resist damage during shipment, erection, and by stresses resulting from short circuits. Enclose the frame on all sides, top, and bottom (except cable compartment) with sheet steel covers, doors and panels and equip with interior barriers. Provide rear access panels of the hinged type with provisions for padlocking. Provide ventilating louvers where required to limit the temperature rise of current carrying parts. Provide breakers with hinged covers and cutouts for control mechanism. Protect all openings against entrance of falling dirt, water or foreign matter. Isolate each breaker in its own compartment. Metering transformers and instruments shall be similarly isolated.
- B. Painting: Enclosure shall be thoroughly cleaned, phosphate treated and primed by a phosphate or similar treatment, and followed immediately with a rust-inhibiting paint. Final finish coat shall be the manufacturers standard gray.
- C. Breaker Compartments: The breaker compartments shall include stationary primary contacts, stationary secondary contacts as required, barriers, and rails for the drawout elements.
- D. Auxiliary Compartments: Match and align with basic switchgear assembly. Include the following:
  - 1. Utility metering compartment that complies with utility company requirements.
  - 2. Bus transition sections.
  - 3. Incoming-line pull sections.
  - 4. Hinged front panels for access to metering, accessory, and blank compartments.
  - 5. Pull box on top of switchgear for extra room for pulling cable, with removable top, front, and side covers and ventilation provisions



adequate to maintain air temperature in pull box within same limits as switchgear.

- a. Set pull box back from front to clear circuit-breaker lifting mechanism.
  - b. Bottom: Insulating, fire-resistant material with separate holes for cable drops into switchgear.
  - c. Cable Supports: Arranged to ease cabling and adequate to support cables indicated, including those for future installation.//
- E. Heaters: Provide 120-volt heaters in each switchgear section. Heaters shall be of sufficient capacity to control moisture condensation in the section, shall be 250 watts minimum, and shall be controlled by a thermostat and humidistat located in the section. Thermostat shall be industrial type, high limit, to maintain sections within the range of 15 to 32 degrees C (60 to 90 degrees F) 60 to 90 degrees F. Humidistat shall have a range of 30 to 60 percent relative humidity. Supply voltage for the heaters shall be obtained from a control power transformer within the switchgear. If heater voltage is different than switchboard voltage, provide transformer rated to carry 125 percent of heater full load rating. Transformer shall have 220 degrees C insulation system with a temperature rise not exceeding 115 degrees C and shall conform to NEMA ST 20.
- F. Louvers equipped with insect and rodent screen and filter; arranged to permit air circulation while excluding insects, rodents, and exterior dust.

### 2.3 BUSES

- A. General: Arrange buses for 3 phase, 4 wire distribution. The phase buses (through bus), neutral bus, and ground bus shall be full capacity and shall extend the entire length of the switchgear. Make provisions for future extensions by means of bolt holes or other approved method. Brace bus to withstand short circuit current available at the particular location.
- B. Material and Size: Buses and connections shall be hard-drawn copper of 98 percent conductivity. Bus size and arrangement shall be such that the temperature rise of the buses shall not exceed IEEE standards. Bus connections to circuit breakers shall be copper. Size feeder bus to the line side of breakers based on IEEE. Bus laminations shall have a minimum of 1/4 inch [6mm] spacing.

- C. Bus Connections: Provide bolted or welded connections. All contact surfaces are of copper. A minimum of two plated bolts per splice or connection is required for nonwelded bus except where physical bus size permits only one bolt; the joint shall include an approved means, other than friction, to prevent turning, twisting, or bending. Bolts shall be torqued to the values recommended by the manufacturer.
- D. Neutral Bus: Provide bare neutral bus mounted on insulated bus supports. Provide neutral disconnect links to permit isolation of the neutral bus from the common ground bus and service entrance conductors.
- E. Ground Bus: Provide an uninsulated 6 mm by 50 mm (1/4 inch by 2 inch) copper equipment ground bus bar the length of the switchgear and secure to each unit frame.
- F. Main Bonding Jumper: An uninsulated 6 mm by 50 mm (1/4 inch by 2 inch) copper bus shall interconnect the neutral and ground buses, when the secondary service equipment is incorporated within the switchgear to establish the system common ground point.

#### **2.4 NAMEPLATES AND MIMIC BUS**

- A. Nameplates: For Normal Power system, provide laminated black phenolic resin with white core with 1/2 inch [12mm] engraved lettered nameplates next to each circuit breaker. For Essential Electrical System, provide laminated red phenolic resin with white core with 1/2 inch [12mm] engraved lettered nameplates next to each circuit breaker. Nameplates shall indicate equipment served, spaces, or spares in accordance with one line diagram shown on drawings. Nameplates shall be mounted with plated screws on front of breakers or on equipment enclosure next to breakers. Mounting nameplates only with adhesive is not acceptable.
- B. Mimic Bus: Provide an approved mimic bus on front of each switchgear assembly. Color shall be black for the Normal Power system and red for the Essential Electrical System, either factory-painted plastic or metal strips. Plastic tape shall not be used. Use symbols similar to one line diagram shown on drawings. Plastic or metal strips shall be mounted with plated screws.

#### **2.5 SPACE FOR FUTURE**

Where "provision for", "future", or "space" is noted on drawings, equip the compartment with rails, mounting brackets, supports, bus connections, and any appurtenances necessary for ready insertion of a future breaker. A blank door shall close off the front of the

compartment. Design buses for the breaker ampere rating as indicated on the drawings.

## **2.6 BREAKER REMOVAL EQUIPMENT**

Furnish a portable elevating carriage or permanent top-mounted device for installation and removal of circuit breakers.

## **2.7 CONTROL WIRING**

Switchgear control wiring shall be 600 volt Class B stranded SIS.

Install all control wiring complete at the factory, adequately bundled and protected. All conductors size No. 8 and smaller, all conductors across hinges, and all conductors for interconnection between shipping units shall be Class C stranded. Size conductors in accordance with the NEC. Provide separate control circuit fuses in each breaker compartment and locate for ease of access and maintenance.

## **2.8 LOW VOLTAGE POWER CIRCUIT BREAKERS**

- A. General: Circuit breakers shall be dead front, drawout, stored energy type with solid state trip devices. Arcing contacts shall be renewable. Circuit breakers shall be UL listed (Category PAQX).
- B. Rating: Circuit breakers shall be 3 pole, 600 volts AC and below, 60 cycle with indicated frame size, trip rating and system voltage. Breakers shall have 30 cycle short time current ratings.
- C. Drawout Mounting: Provide a racking mechanism to position and hold the breaker in the connected, test, or disconnected position. Provide an interlock to prevent movement of the breaker into or out of the connected position unless the breaker is tripped open.
- D. Trip Devices: Breakers shall be electrically and mechanically trip free and shall have trip devices in each pole. Unless otherwise indicated, each breaker shall have overcurrent, short-circuit and integral ground fault trip devices. Trip devices shall be of the solid state type with adjustable pick-up settings, with both long time and short time elements, and integral trip unit testing provisions. Devices shall have time-delay band adjustment of minimum, intermediate, and maximum setting. Long-time delay element shall have inverse time characteristics. Main circuit breakers shall have short-time trips, in lieu of instantaneous trips. Final settings, of pick-up and time bands shall be as reflected by the Electric System Protective Device Study as shown on the drawings.

- E. Position Indicator: Provide a mechanical indicator visible from the front of the unit to indicate whether the breaker is open or closed.
- F. Trip Button: Equip each breaker with a mechanical trip button accessible from the front of the door, which shall permit tripping of the breaker.
- G. Padlocking: Provisions shall be included for padlocking the breaker in the open position.
- H. Operation: Unless otherwise indicated on the drawings, breakers 1600 ampere frame size and less shall be manually operated. Breakers larger than 1600 ampere frame size shall be electrically operated.
- I. Fused Circuit Breakers: The fuses used with combination fused breakers shall be high-interrupting capacity current-limiting type and coordinated with the circuit breaker. Fuses shall be on the line side of the breaker on a common drawout carriage. A feature shall be included which trips the breaker when any fuse blows. An interlock shall prevent the reclosure of the breaker until the blown fuse is replaced. A blown fuse indicator shall be provided on the front of the breaker. In the case of fuses in a separate compartment, an interlock shall be provided to require the breaker to be open before it is possible to open the fuse compartment door.

## **2.9 ACCESSORY SET**

- A. Furnish tools and miscellaneous items required for circuit-breaker and switchgear test, inspection, maintenance, and operation.
  - 1. Racking handle to manually move circuit breaker between connected and disconnected positions.
  - 2. Portable test set for testing all functions of circuit-breaker, solid-state trip devices without removal from switchgear.
  - 3. Relay and meter test plugs suitable for testing switchgear meters and switchgear class relays.
- B. Circuit-Breaker Removal Apparatus: Portable, floor-supported, roller-base, elevating carriage arranged for moving circuit breakers in and out of compartments.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Install the switchgear in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.

- B. Anchor switchgear to the slab with plated 1/2 inch [12.5mm] minimum anchor bolts, or as recommended by the manufacturer.
- C. Exterior Location. Mount switchgear on concrete slab. Unless otherwise indicated, the slab shall be at least 8 inches [200mm] thick, reinforced with a 6 by 6 inch [150 by 150 mm] No. 6 mesh placed uniformly 4 inches [100mm] from the top of the slab. Slab shall be placed on a 6 inch [150mm] thick, well-compacted gravel base. The top of the concrete slab shall be approximately 4 inches [100mm] above the finished grade. Edges above grade shall have 1/2 inch [15mm] chamfer. The slab shall be of adequate size to project at least 8 inches [200mm] beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 3 inches [75mm] above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- D. Interior Location. Mount switchgear on concrete slab. Unless otherwise indicated, the slab shall be at least 4 inches [100mm] thick. The top of the concrete slab shall be approximately 4 inches [100mm] above finished floor. Edges above floor shall have 1/2 inch [15mm] chamfer. The slab shall be of adequate size to project at least 100 mm 8 inches beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 3 inches [75mm] above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

### 3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections and electrical tests:
1. Visual and Mechanical Inspection
    - a. Compare equipment nameplate data with specifications and approved shop drawings.
    - b. Inspect physical, electrical, and mechanical condition.
    - c. Confirm correct application of manufacturer's recommended lubricants.
    - d. Verify appropriate anchorage, required area clearances, and correct alignment.

- e. Verify that circuit breaker sizes and types correspond to approved shop drawings.
  - f. Verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey after energization.
  - g. Confirm correct operation and sequencing of electrical and mechanical interlock systems.
  - h. Clean switchgear.
  - i. Inspect insulators for evidence of physical damage or contaminated surfaces.
  - j. Verify correct shutter installation and operation.
  - k. Exercise all active components.
  - l. Verify the correct operation of all sensing devices, alarms, and indicating devices.
  - m. Verify that vents are clear.
  - n. Inspect control power transformers.
2. Electrical Tests
- a. Perform insulation-resistance tests on each bus section.
  - b. Perform overpotential tests.
  - c. Perform insulation-resistance test on control wiring; do not perform this test on wiring connected to solid-state components.
  - d. Perform phasing check on double-ended switchgear to ensure correct bus phasing from each source.

### 3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the switchgear is in good operating condition and properly performing the intended function. Circuit breakers shall be tripped by operation of each protective device.

### 3.4 INSTRUCTION

Furnish the services of a factory certified instructor for one 4 hour period for instructing personnel in the operation and maintenance of the switchgear and related equipment on the date requested by the COTR.

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**SECTION 26 24 16  
PANELBOARDS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the furnishing, installation, and connection of panelboards.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one Section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and outlet boxes.
- E. Section 26 05 71, ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY: Requirements for installing the over-current protective devices to ensure proper equipment and personnel protection.
- F. Section 26 43 13, TRANSIENT-VOLTAGE SURGE SUPPRESSION: Surge suppressors installed in panelboards.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
  - 1. Sufficient information, shall be clearly presented to determine compliance with drawings and specifications.
  - 2. Include electrical ratings, dimensions, mounting details, materials, wiring diagrams, accessories, and weights of equipment. Complete nameplate data, including manufacturer's name and catalog number.

## C. Manuals:

1. When submitting the shop drawings, submit companion copies of complete maintenance and operating manuals, including technical data sheets and wiring diagrams.
2. If changes have been made to the maintenance and operating manuals that were originally submitted, then submit four copies of updated maintenance and operating manuals to the COTR two weeks prior to final inspection.

## D. Certification: Two weeks prior to final inspection, submit four copies of the following to COTR:

1. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
2. Certification by the contractor that the materials have been properly installed, connected, and tested.

**1.5 APPLICABLE PUBLICATIONS**

## A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

## B. National Electrical Manufacturers Association (NEMA):

PB-1-06.....Panelboards

250-08.....Enclosures for Electrical Equipment (1000V  
Maximum)

## C. National Fire Protection Association (NFPA):

70-2005 .....National Electrical Code (NEC)

70E-2004.....Standard for Electrical Life Safety in the  
Workplace

## D. Underwriters Laboratories, Inc. (UL):

50-95.....Enclosures for Electrical Equipment

67-09.....Panelboards

489-09.....Molded Case Circuit Breakers and Circuit  
Breaker Enclosures**PART 2 - PRODUCTS****2.1 PANELBOARDS**

- A. Panelboards shall be in accordance with UL, NEMA, NEC, and as shown on the drawings.
- B. Panelboards shall be standard manufactured products.



- C. All panelboards shall be hinged "door in door" type with:
1. Interior hinged door with hand-operated latch or latches, as required to provide access only to circuit breaker operating handles, not to energized parts.
  2. Outer hinged door shall be securely mounted to the panelboard box with factory bolts, screws, clips, or other fasteners, requiring a tool for entry. Hand-operated latches are not acceptable.
  3. Push inner and outer doors shall open left to right.
- D. All panelboards shall be completely factory-assembled with molded case circuit breakers and integral accessories, such as surge protective devices per Section 26 43 13, TRANSIENT-VOLTAGE SURGE SUPPRESSION, and as scheduled on the drawings or specified herein. Include one-piece removable, inner dead front cover, independent of the panelboard cover.
- E. Panelboards shall have main breaker or main lugs, bus size, voltage, phase, top or bottom feed, and flush or surface mounting as scheduled on the drawings.
- F. Panelboards shall conform to NEMA PB-1, NEMA AB-1, and UL 67 and have the following features:
1. Non-reduced size copper bus bars with current ratings as shown on the panel schedules, rigidly supported on molded insulators.
  2. Bus bar connections to the branch circuit breakers shall be the "distributed phase" or "phase sequence" type.
  3. Mechanical lugs furnished with panelboards shall be cast, stamped, or machined metal alloys of sizes suitable for the conductors to which they will be connected.
  4. Neutral bus shall be 100% rated, mounted on insulated supports.
  5. Grounding bus bar shall be equipped with screws or lugs for the connection of grounding wires.
  6. Buses shall be braced for the available short-circuit current. Bracing shall not be less than 22,000 A symmetrical for 120/208 V, 3Ø and 120/240 V, 1Ø panelboards, and 35,000 A symmetrical for 277/480 V, 3Ø panelboards.
  7. Branch circuit panelboards shall have buses fabricated for bolt-on type circuit breakers.
  8. Protective devices shall be designed so that they can easily be replaced.

9. Where designated on panel schedule "spaces" include all necessary bussing, device support, and connections. Provide blank cover for each space.
10. In two section panelboards, the main bus in each section shall be full size. The first section shall be furnished with subfeed lugs on the line side of main lugs only, or through-feed lugs for main breaker type panelboards, and have cable connections to the second section. Panelboard sections with tapped bus or crossover bus are not acceptable.
11. Series-rated panelboards are not permitted.

## 2.2 CABINETS AND TRIMS

Cabinets:

1. Provide galvanized steel cabinets to house panelboards. Cabinets for outdoor panelboards shall be factory primed and suitably treated with a corrosion-resisting paint finish meeting UL 50 and UL 67.
2. Cabinet enclosure shall not have ventilating openings.
3. Cabinets for panelboards may be of one-piece formed steel or of formed sheet steel with end and side panels welded, riveted, or bolted as required.

## 2.3 MOLDED CASE CIRCUIT BREAKERS FOR PANELBOARDS

- A. Circuit breakers shall be per UL 489, in accordance with the NEC, as shown on the drawings, and as specified.
- B. Circuit breakers in panelboards shall be bolt-on type.
- C. Molded case circuit breakers shall have minimum interrupting rating as shown on the drawings, required to withstand the available fault current, but not less than:
  1. 120/208 V Panelboard: 10,000 A symmetrical.
  2. 120/240 V Panelboard: 10,000 A symmetrical.
  3. 277/480 V Panelboard: 14,000 A symmetrical.
- D. Molded case circuit breakers shall have automatic, trip free, non-adjustable, inverse time, and instantaneous magnetic trips for 100 A frame or lower. Magnetic trip shall be adjustable from 3x to 10x for breakers with 600 A frames and higher. Breaker trip setting shall be set in the field, based on the approved protective device study as specified in Section 26 05 71, ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY . Factory setting shall be HI, unless otherwise noted.
- E. Breaker features shall be as follows:

1. A rugged, integral housing of molded insulating material.
2. Silver alloy contacts.
3. Arc quenchers and phase barriers for each pole.
4. Quick-make, quick-break, operating mechanisms.
5. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
6. Electrically and mechanically trip free.
7. An operating handle which indicates ON, TRIPPED, and OFF positions.
8. An overload on one pole of a multipole breaker shall automatically cause all the poles of the breaker to open.
9. Ground fault current interrupting breakers, shunt trip breakers, lighting control breakers (including accessories to switch line currents), or other accessory devices or functions shall be provided where indicated.
10. For circuit breakers being added to existing panelboards, coordinate the breaker type with existing panelboards. Modify the panel directory accordingly.

#### **2.4 SURGE SUPPRESSION**

- A. Where shown on drawings, furnish all existing panelboards with transient voltage surge suppression device. Refer to Section 26 43 13, TRANSIENT-VOLTAGE SURGE SUPPRESSION.
- B. Provide integral transient-voltage surge suppression on all new panelboards.

#### **2.5 SEPARATELY ENCLOSED MOLDED CASE CIRCUIT BREAKERS**

- A. Where separately enclosed molded case circuit breakers are shown on the drawings, provide circuit breakers in accordance with the applicable requirements of those specified for panelboards.
- B. Enclosures are to be of the NEMA types shown on the drawings. Where the types are not shown, they are to be the NEMA type most suitable for the environmental conditions where the circuit breakers are being installed.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Installation shall be in accordance with the manufacturer's instructions, the NEC, as shown on the drawings, and as specified.

- B. Locate panelboards so that the present and future conduits can be conveniently connected.
- C. Install a printed schedule of circuits in each panelboard after approval by the COTR. Schedules shall be printed on the panelboard directory cards, installed in the appropriate panelboards, and incorporate all applicable contract changes. Information shall indicate outlets, lights, devices, or other equipment controlled by each circuit, and the final room numbers served by each circuit.
- D. Mount the fully-aligned panelboard such that the maximum height of the top circuit breaker above the finished floor shall not exceed 78 in [1980 mm]. Mount panelboards that are too high such that the bottom of the cabinets will not be less than 6 in [150 mm] above the finished floor.
- E. For panelboards located in areas accessible to the public, paint the exposed surfaces of the trims, doors, and boxes with finishes to match surrounding surfaces after the panelboards have been installed.

### 3.2 ACCEPTANCE CHECKS AND TESTS

Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections and electrical tests:

#### 1. Visual and Mechanical Inspection

- a. Compare equipment nameplate data with specifications and approved shop drawings.
- b. Inspect physical, electrical, and mechanical condition.
- c. Verify appropriate anchorage and required area clearances.
- d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
- e. To verify tightness of accessible bolted electrical connections, use the calibrated torque-wrench method or perform thermographic survey after energization.
- f. Clean panelboard.

### 3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks, settings, and tests, the contractor shall demonstrate that the panelboards are in good operating condition and properly performing the intended function.

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**SECTION 26 24 19  
MOTOR CONTROL CENTERS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the furnishing, complete installation, and connection of new motor control centers and modifications to existing motor control centers.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 71, ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY.
- E. Section 26 29 11, MOTOR STARTERS: Control and protection of motors.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Catalog Data: Submit catalog data and information as required to demonstrate that materials conform to the specification requirements. Data shall include features, characteristics, ratings, and settings of all adjustable components.
- C. Shop Drawings:
  - 1. Clearly present sufficient information to determine compliance with drawings and specifications.
  - 2. Include electrical ratings, enclosure type, dimensions, weights, mounting details, front view, side view, equipment and device arrangement, running overcurrent protection, branch circuit overcurrent protection, wiring diagrams, materials, connection diagrams for each motor control center, and nameplate schedule.
  - 3. For starters: a list of overload sizes for each motor, circuit breakers and/or fuse sizes.

## ADD/REPLACE MECHANICAL SYSTEMS

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- D. Manuals: Two weeks prior to the final inspection, submit four copies of the following to the COTR:
1. Complete maintenance, operating and testing manuals, including wiring diagrams, technical data sheets, including load current, overload relay and settings of adjustable relays, and information for ordering replacement parts:
    - a. Include complete "As Installed" diagrams that indicate all pieces of equipment and their interconnecting wiring.
    - b. Include complete diagrams of the internal wiring for each piece of equipment, including "As Installed" revisions of the diagrams.
    - c. The wiring diagrams shall identify the terminals to facilitate installation, maintenance, operation, and testing.
    - d. Instructions for testing and adjusting overcurrent protective devices.
- E. Certification: Two weeks prior to final inspection, submit four copies of the following to the COTR:
1. Certification by the manufacturer that the motor control centers conform to the requirements of the drawings and specifications.
  2. Certification by the contractor that the motor control centers have been properly installed, adjusted, and tested.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. National Electrical Manufacturers Association (NEMA):
- ICS 1-05.....Industrial Control and Systems: General Requirements
  - ICS 2-05.....Industrial Control and Systems: Controllers, Contactors, and Overhead Relays, Rated 600 volts
  - ICS 6-06.....Industrial Control and Systems: Enclosures
  - FU 1-02.....Low-Voltage Cartridge Fuses
  - 250-03.....Enclosures for Electrical Equipment (1000 Volts Maximum)
- C. National Fire Protection Association (NFPA):
- 70-05.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
- 845-05.....Motor Control Centers

**PART 2 - PRODUCTS****2.1 MOTOR CONTROL CENTERS**

- A. Factory-assembled motor control centers shall comply with NEC, NEMA, and UL, and as shown on the drawings.
- B. Motor control centers shall be complete, floor-mounted, dead-front metal-enclosed, free-standing, grounded, indoor type.
- C. Wiring: Motor control centers shall be NEMA Standard, Class 1, Type B.
- D. Ratings: Ratings shall be not less than shown on the drawings.  
Interrupting ratings shall be not less than the maximum short circuit currents available at the motor control center location, as shown on the drawings \or as calculated as part of the Section 26 05 71, ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY.
- E. Motor control centers shall conform to the arrangements and details of the drawings and to the spaces designated for installation.
- F. The components and the control wiring shall conform to the approved shop drawings as furnished for the various applicable electrical and mechanical sections of the specifications.
- G. All steel parts shall be factory-phosphatized, painted with primer, and baked enamel or lacquer finishes, except for ground connections. The paint and finish shall withstand a minimum of 1000 hours salt spray test.
- H. Vertical Sections:
  - 1. Approximately 90 in [2.25 M] high, front, and rear line-up, dead-front assembly. Unit shall be designed to permit future additions or rearrangement of units.
  - 2. The structure shall be NEMA-Type rated (Type 1, Type 3R, or Type 12) as indicated on the drawings or as required per the environment.
  - 3. Spaces within the sections shall be suitable and adequately sized for starters and accessories as indicated on the drawings.
  - 4. Mount the sections on adequate structural steel supports at the factory, front, and rear, for the full length of each center.
  - 5. Each space shall have an individual door with hinges and latches for present and future starters.
  - 6. End panels shall be removable to facilitate future additions.
  - 7. All section parts shall be accessible from the front for maintenance rearrangement.
  - 8. Screws in the removable panels shall remain in the panels when the panels are removed. Self-aligning, self-retaining nuts, which are parts of the screw assembly, shall remain intact.

9. The structure shall have a minimum 12 in [300 mm] high wireway at the top of each section and a minimum 6 in [150 mm] high wireway at the bottom of each section. The wireway shall run the full length of the structure.
10. Each section in the motor control center shall have isolated vertical full height wireways. Vertical wireways shall connect with both the top and bottom horizontal wireways.
11. Each vertical section for starters shall be equipped with all necessary hardware and busing for modular plug-in units to be added or relocated. All unused space shall be covered by hinged doors and equipped to accept future units.

## 2.2 BUS BARS AND INTERCONNECTIONS

- A. Horizontal and vertical bus ratings as shown on drawings; bus bars shall be fully rated.
- B. Bus shall be tin-plated copper.
- C. Bus bar joints and interconnection joints shall be plated, constant high-pressure type, with high strength copper-silicon bolts and nuts.
- D. Vertical bus shall have insulation as follows:
  1. High strength polyester glass or the equivalent.
  2. High track-resistance.
  3. High impulse and dielectric strength, suitable for withstanding the maximum short-circuit currents.
  4. High flame-retardant, self-extinguishing.
  5. Comply with NEMA Standard for 122° F [50° C] temperature rise above the ambient temperature.
- E. A ground bus shall extend across the entire length of the motor control center.
- F. Bus bars and interconnections shall include provisions to extend the motor control center horizontal bus into additional future vertical sections.
- G. Provide shutter mechanism to isolate vertical bus when plug-in device is withdrawn.
- H. Equip future spaces for motor controllers, circuit breakers, and switches with all hardware necessary for the addition of new equipment, modification needed for replacement of existing equipment, or for future equipment.

## 2.3 STARTERS

- A. Product of the same manufacturer as the motor control centers.



- B. Factory tested, stab-on, draw-out type up through size 4. Size 5 and above require bolted connections.
- C. Shall conform to the requirements in Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.
- D. Interchangeable with starter of the same ratings in all of the motor control centers being installed for this contract. Each motor starter shall be provided with a label indicating all of its ratings.
- E. Disconnecting devices shall be circuit breaker, fused switch, or motor circuit protector type with external operating handle with lock-open padlocking positions and on-off position indicator.
1. Circuit Breakers:
    - a. UL listed and labeled, in accordance with the NEC, as shown on the drawings and as specified.
    - b. Bolt-on thermal-magnetic type with a minimum interrupting rating as indicated on the drawings.
    - c. Equipped with automatic, trip free, non-adjustable, inverse time, and instantaneous magnetic trips for 100A or less. The magnetic trips shall be adjustable from 3x to 10x for breakers greater than 100A frames. Factory setting shall be HI, unless otherwise noted.
    - d. Additional features shall be as follows:
      - 1) A rugged, integral housing of molded insulating material.
      - 2) Silver alloy contacts.
      - 3) Arc quenchers and phase barriers for each pole.
      - 4) Quick-make, quick-break, operating mechanisms.
      - 5) A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
      - 6) Electrically and mechanically trip-free.
      - 7) An overload on one pole of a multi-pole breaker shall automatically cause all breaker poles to open.
  2. Fused Switches:
    - a. Quick-make, quick-break type, in accordance with UL 98, NEMA KS 1 and NEC.
    - b. Minimum duty rating, NEMA classification General Duty (GD) for 240 V and NEMA classification Heavy Duty (HD) for 480 V.
    - c. Horsepower rated and shall have the following features:
      - 1) Copper blades, visible in the OFF position.
      - 2) An arc chute for each pole.
      - 3) Fuse holders for the sizes and types of fuses specified.

## 3. Motor Circuit Protectors:

- a. UL listed and labeled in accordance with the NEC, and as shown on the drawings.
  - b. Bolt-on type with a minimum interrupting rating as indicated on the drawings.
  - c. Equipped with automatic, adjustable magnetic trip. Magnetic trip shall be adjustable up to 1300% of the motor full load amperes. Protectors shall include a transient override feature for motor in-rush current, and shall be equipped with a push trip test button.
- F. Doors for each space shall be interlocked to prevent their opening unless disconnect is open. A "defeater" mechanism shall be incorporated for inspection by qualified personnel.
- G. Identify each motor controller, circuit breaker, and switch with a separate nameplate of laminated black phenolic resin with white core and engraved lettering not less than 0.25 in [6 mm] high. Identify each motor by its number or other designation, which indicates function fulfilled by the motor. Identify pilot light with ON and OFF designation.

**2.4 FEEDER UNITS**

- A. Circuit breaker: shall conform to the applicable portions of Section 26 24 16, PANELBOARDS.
- B. Fusible Switches: shall conform to the applicable portions of Section 26 29 21, DISCONNECT SWITCHES.

**PART 3 - EXECUTION****3.1 INSTALLATION**

- A. Installation shall be in accordance with NEC, written instructions of the manufacturer, and as shown on the drawings.
- B. Install motor control center on concrete pad as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE. Bolt the motor control center to the concrete pad.

**3.2 ACCEPTANCE CHECKS AND TESTS**

Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections and electrical tests:

## 1. Visual and Mechanical Inspection

- a. Compare equipment nameplate data with specifications and approved shop drawings.
- b. Inspect physical, electrical, and mechanical condition.
- c. Verify appropriate anchorage and required area clearances.

- d. Verify that fuse and circuit breaker sizes and types correspond to approved shop drawings.
  - e. Use calibrated torque-wrench method to verify the tightness of accessible bolted electrical connections, or perform a thermographic survey after energization.
  - f. Confirm correct operation and sequencing of electrical and mechanical interlock systems.
  - g. Clean motor control center.
  - h. Inspect insulators for evidence of physical damage or contaminated surfaces.
  - i. Exercise all active components.
  - j. Verify the correct operation of all sensing devices, alarms, and indicating devices.
  - k. If applicable, inspect control power transformers.
2. Electrical Tests
- a. Perform insulation-resistance tests on each bus section.
  - b. Perform overpotential tests.
  - c. Perform insulation-resistance test on control wiring; do not perform this test on wiring connected to solid-state components.

### 3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks, settings, and tests, the contractor shall demonstrate that the motor control center is in good operating condition and properly performing the intended function.

### 3.4 TRAINING

Furnish the services of a competent, factory-trained engineer or technician for a 2-hour period to instruct VA personnel in operation and maintenance of the equipment, including review of the operation and maintenance manual, on a date requested by the COTR.

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**SECTION 26 27 26  
WIRING DEVICES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the furnishing, installation and connection of wiring devices.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and outlets boxes.
- C. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
  - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
  - 2. Include electrical ratings, dimensions, mounting details, construction materials, grade and termination information.
- C. Manuals: Two weeks prior to final inspection, deliver four copies of the following to the COTR: Technical data sheets and information for ordering replacement units.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COTR: Certification by the Contractor that the devices comply with the drawings and specifications, and have been properly installed, aligned, and tested.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent

referenced. Publications are referenced in the text by basic designation only.

- B. National Fire Protection Association (NFPA):
  - 70.....National Electrical Code (NEC)
- C. National Electrical Manufacturers Association (NEMA):
  - WD 1.....General Color Requirements for Wiring Devices
  - WD 6 .....Wiring Devices - Dimensional Requirements
- D. Underwriter's Laboratories, Inc. (UL):
  - 5.....Surface Metal Raceways and Fittings
  - 20.....General-Use Snap Switches
  - 231.....Power Outlets
  - 467.....Grounding and Bonding Equipment
  - 498.....Attachment Plugs and Receptacles
  - 943.....Ground-Fault Circuit-Interrupters

## **PART 2 - PRODUCTS**

### **2.1 RECEPTACLES**

- A. General: All receptacles shall be listed by Underwriters Laboratories, Inc., and conform to NEMA WD 6.
  - 1. Mounting straps shall be plated steel, with break-off plaster ears and shall include a self-grounding feature. Terminal screws shall be brass, brass plated or a copper alloy metal.
  - 2. Receptacles shall have provisions for back wiring with separate metal clamp type terminals (four min.) and side wiring from four captively held binding screws.
- B. Duplex Receptacles: Hospital-grade, single phase, 20 ampere, 120 volts, 2-pole, 3-wire, and conform to the NEMA 5-20R configuration in NEMA WD 6. The duplex type shall have break-off feature for two-circuit operation. The ungrounded pole of each receptacle shall be provided with a separate terminal.
  - 1. Bodies shall be ivory in color.
  - 2. Switched duplex receptacles shall be wired so that only the top receptacle is switched. The remaining receptacle shall be unswitched.
  - 3. Duplex Receptacles on Emergency Circuit:
    - a. In rooms without emergency powered general lighting, the emergency receptacles shall be of the self-illuminated type.
  - 4. Ground Fault Interrupter Duplex Receptacles: Shall be an integral unit, hospital-grade, suitable for mounting in a standard outlet box.
    - a. Ground fault interrupter shall be consist of a differential current transformer, solid state sensing circuitry and a circuit

interrupter switch. Device shall have nominal sensitivity to ground leakage current of five milliamperes and shall function to interrupt the current supply for any value of ground leakage current above five milliamperes (+ or - 1 milliamp) on the load side of the device. Device shall have a minimum nominal tripping time of 1/30th of a second.

- b. Ground Fault Interrupter Duplex Receptacles (not hospital-grade) shall be the same as ground fault interrupter hospital-grade receptacles except for the "hospital-grade" listing.
- 5. Duplex Receptacles (not hospital grade): Shall be the same as hospital grade duplex receptacles except for the "hospital grade" listing and as follows.
  - a. Bodies shall be brown phenolic compound supported by a plated steel mounting strap having plaster ears.
- C. Receptacles; 20, 30 and 50 ampere, 250 volts: Shall be complete with appropriate cord grip plug. Devices shall meet UL 231.
- D. Weatherproof Receptacles: Shall consist of a duplex receptacle, mounted in box with a gasketed, weatherproof, cast metal cover plate and cap over each receptacle opening. The cap shall be permanently attached to the cover plate by a spring-hinged flap. The weatherproof integrity shall not be affected when heavy duty specification or hospital grade attachment plug caps are inserted. Cover plates on outlet boxes mounted flush in the wall shall be gasketed to the wall in a watertight manner.

## 2.2 TOGGLE SWITCHES

- A. Toggle Switches: Shall be totally enclosed tumbler type with bodies of phenolic compound. Toggle handles shall be ivory in color unless otherwise specified. The rocker type switch is not acceptable and will not be approved.
  - 1. Switches installed in hazardous areas shall be explosion proof type in accordance with the NEC and as shown on the drawings.
  - 2. Shall be single unit toggle, butt contact, quiet AC type, heavy-duty general-purpose use with an integral self grounding mounting strap with break-off plasters ears and provisions for back wiring with separate metal wiring clamps and side wiring with captively held binding screws.
  - 3. Ratings:
    - a. 120 volt circuits: 20 amperes at 120-277 volts AC.
    - b. 277 volt circuits: 20 amperes at 120-277 volts AC.

**2.4 WALL PLATES**

- A. Wall plates for switches and receptacles shall be 302 stainless steel. Oversize plates are not acceptable.
- B. Standard NEMA design, so that products of different manufacturers will be interchangeable. Dimensions for openings in wall plates shall be accordance with NEMA WD 6.
- C. For receptacles or switches mounted adjacent to each other, wall plates shall be common for each group of receptacles or switches.
- D. Wall plates for data, telephone or other communication outlets shall be as specified in the associated specification.
- E. Duplex Receptacles on Emergency Circuit:
  - 1. Bodies shall be red in color. Wall plates shall be red with the word "EMERGENCY" engraved in 6 mm, (1/4 inch) white letters.

**PART 3 - EXECUTION****3.1 INSTALLATION**

- A. Installation shall be in accordance with the NEC and as shown as on the drawings.
- B. Ground terminal of each receptacle shall be bonded to the outlet box with an approved green bonding jumper, and also connected to the green equipment grounding conductor.
- C. Outlet boxes for light and dimmer switches shall be mounted on the strike side of doors.
- D. Provide barriers in multigang outlet boxes to separate systems of different voltages, Normal Power and Emergency Power systems, and in compliance with the NEC.
- E. Coordinate with other work, including painting, electrical boxes and wiring installations, as necessary to interface installation of wiring devices with other work. Coordinate the electrical work with the work of other trades to ensure that wiring device flush outlets are positioned with box openings aligned with the face of the surrounding finish material. Pay special attention to installations in cabinet work, and in connection with laboratory equipment.
- F. Exact field locations of floors, walls, partitions, doors, windows, and equipment may vary from locations shown on the drawings. Prior to locating sleeves, boxes and chases for roughing-in of conduit and equipment, the Contractor shall coordinate exact field location of the above items with other trades. In addition, check for exact direction of door swings so that local switches are properly located on the strike side.

- G. Install wall switches 48 inches [1200mm] above floor, OFF position down.
- H. Install convenience receptacles 18 inches [450mm] above floor, and 6 inches [152mm] above counter backsplash or workbenches. Install specific-use receptacles at heights shown on the drawings.
- I. Label device plates with a permanent adhesive label listing panel and circuit feeding the wiring device.
- J. Test wiring devices for damaged conductors, high circuit resistance, poor connections, inadequate fault current path, defective devices, or similar problems using a portable receptacle tester. Correct circuit conditions, remove malfunctioning units and replace with new, and retest as specified above.
- K. Test GFCI devices for tripping values specified in UL 1436 and UL 943.

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**SECTION 26 29 11  
MOTOR STARTERS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

All motor starters and variable speed motor controllers, including installation and connection (whether furnished with the equipment specified in other Divisions or otherwise), shall meet these specifications.

**1.2 RELATED WORK**

- A. Other sections which specify motor driven equipment, except elevator motor controllers.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one Section of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
- B. Shop Drawings:
  - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
  - 2. Include electrical ratings, dimensions, weights, mounting details, materials, running over current protection, size of enclosure, over current protection, wiring diagrams, starting characteristics, interlocking and accessories.
- C. Manuals:
  - 1. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams and information for ordering replacement parts.
    - a. Wiring diagrams shall have their terminals identified to facilitate installation, maintenance and operation.

- b. Wiring diagrams shall indicate internal wiring for each item of equipment and interconnections between the items of equipment.
- c. Elementary schematic diagrams shall be provided for clarity of operation.
- 2. Two weeks prior to the project final inspection, submit four copies of the final updated maintenance and operating manual to the COTR.
- D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certifications to the COTR:
  - 1. Certification that the equipment has been properly installed, adjusted, and tested.
  - 2. Certification by the manufacturer that medium voltage motor controller(s) conforms to the requirements of the drawings and specifications. This certification must be furnished to the COTR prior to shipping the controller(s) to the job site.

#### 1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. Institute of Electrical and Electronic Engineers (IEEE):
  - 519.....Recommended Practices and Requirements for Harmonic Control in Electrical Power Systems
  - C37.90.1.....Standard Surge Withstand Capability (SWC) Tests for Protective Relays and Relay Systems
- C. National Electrical Manufacturers Association (NEMA):
  - ICS 1.....Industrial Control and Systems General Requirements
  - ICS 1.1.....Safety Guidelines for the Application, Installation and Maintenance of Solid State Control
  - ICS 2.....Industrial Control and Systems, Controllers, Contactors and Overload Relays Rated 600 Volts DC
  - ICS 6.....Industrial Control and Systems Enclosures
  - ICS 7.....Industrial Control and Systems Adjustable-Speed Drives
  - ICS 7.1.....Safety Standards for Construction and Guide for Selection, Installation and Operation of Adjustable-Speed Drive Systems

D. National Fire Protection Association (NFPA):

70.....National Electrical Code (NEC)

E. Underwriters Laboratories Inc. (UL):

508.....Industrial Control Equipment

## **PART 2 - PRODUCTS**

### **2.1 MOTOR STARTERS, GENERAL**

A. Shall be in accordance with the requirements of the IEEE, NEC, NEMA (ICS 1, ICS 1.1, ICS 2, ICS 6, ICS 7 and ICS 7.1) and UL.

B. Shall have the following features:

1. Separately enclosed unless part of another assembly.

2. Circuit breakers and safety switches within the motor controller enclosures shall have external operating handles with lock-open padlocking provisions and shall indicate the ON and OFF positions.

3. Motor control circuits:

a. Shall operate at not more than 120 volts.

b. Shall be grounded except as follows:

1) Where isolated control circuits are shown.

2) Where manufacturers of equipment assemblies recommend that the control circuits be isolated.

c. Incorporate a separate, heavy duty, control transformer within each motor controller enclosure to provide the control voltage for each motor operating over 120 volts.

d. Incorporate over current protection for both primary and secondary windings of the control power transformers in accordance with the NEC.

4. Overload current protective devices:

a. Overload relay (thermal or induction type).

b. Overload relay (solid state type).

c. One for each pole.

d. Manual reset on the door of each motor controller enclosure.

e. Correctly sized for the associated motor's rated full load current.

f. Check every motor controller after installation and verify that correct sizes of protective devices have been installed.

g. Deliver four copies of a summarized list to the COTR, which indicates and adequately identifies every motor controller installed. Include the catalog numbers for the correct sizes of protective devices for the motor controllers.

5. Hand-Off-Automatic (H-O-A) switch is required unless specifically stated on the drawings as not required for a particular starter. H-O-A switch is not required for manual motor starters.
6. Incorporate into each control circuit a 120-volt, solid state time delay relay (ON delay), minimum adjustable range from 0.3 to 10 minutes, with transient protection. Time delay relay is not required where H-O-A switch is not required.
7. Unless noted otherwise, equip with not less than two normally open and two normally closed auxiliary contacts. Provide green run pilot lights and H-O-A control devices as indicated, operable at front of enclosure without opening enclosure. Push buttons, selector switches, pilot lights, etc., shall be interchangeable.
8. Enclosures:
  - a. Shall be the NEMA types shown on the drawings for the motor controllers and shall be the NEMA types which are the most suitable for the environmental conditions where the motor controllers are being installed.
  - b. Doors mechanically interlocked to prevent opening unless the breaker or switch within the enclosure is open. Provision for padlock must be provided.
  - c. Enclosures shall be primed and finish coated at the factory with the manufacturer's prime coat and standard finish.
- C. Motor controllers incorporated with equipment assemblies shall also be designed for the specific requirements of the assemblies.
- D. For motor controllers being installed in existing motor control centers or panelboards, coordinate with the existing centers or panelboards.
- E. Additional requirements for specific motor controllers, as indicated in other sections, shall also apply.
- F. Provide a disconnecting means or safety switch near and within sight of each motor. Provide all wiring and conduit required to facilitate a complete installation.

## 2.2 MANUAL MOTOR STARTERS

- A. Shall be in accordance with applicable requirements of 2.1 above.
- B. Manual motor starters.
  1. Starters shall be general-purpose Class A, manually operated type with full voltage controller for induction motors, rated in horsepower.
  2. Units shall include overload and low voltage protection, red pilot light, NO auxiliary contact and toggle operator.

- C. Fractional horsepower manual motor starters.
  - 1. Starters shall be general-purpose Class A, manually operated with full voltage controller for fractional horsepower induction motors.
  - 2. Units shall include thermal overload protection, red pilot light and toggle operator.
- D. Motor starting switches.
  - 1. Switches shall be general-purpose Class A, manually operated type with full voltage controller for fractional horsepower induction motors.
  - 2. Units shall include thermal overload protection, red pilot light low voltage protection, NO auxiliary contact and toggle operator.

### **2.3 MAGNETIC MOTOR STARTERS**

- A. Shall be in accordance with applicable requirements of 2.1 above.
- B. Starters shall be general-purpose, Class A magnetic controllers for induction motors rated in horsepower. Minimum size 0.
- C. Where combination motor starters are used, combine starter with protective or disconnect device in a common enclosure.
- D. Provide phase loss protection for each starter, with contacts to de-energize the starter upon loss of any phase.
- E. Unless otherwise indicated, provide full voltage non-reversing across-the-line mechanisms for motors less than 75 HP, closed by coil action and opened by gravity. For motors 75 HP and larger, provide reduced voltage starters. Equip starters with 120V AC coils and individual control transformer unless otherwise noted. Locate "reset" button to be accessible without opening the enclosure.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Install motor control equipment in accordance with manufacturer's recommendations, the NEC, NEMA and as shown on the drawings.
- B. In seismic areas, equipment shall be adequately anchored and braced per details on structural contract drawing to withstand the seismic forces at the location where installed.
- C. Furnish and install heater elements in motor starters and to match the installed motor characteristics. Submit a list of all motors listing motor nameplate rating and heater element installed.
- D. Motor Data: Provide neatly-typed label inside each motor starter enclosure door identifying motor served, nameplate horsepower, full load amperes, code letter, service factor, voltage/phase rating and heater element installed.

- E. Connect hand-off auto selector switches so that automatic control only is by-passed in "manual" position and any safety controls are not by-passed.
- F. Install manual motor starters in flush enclosures in finished areas.
- G. Examine control diagrams indicated before ordering motor controllers. Should conflicting data exist in specifications, drawings and diagrams, request corrected data prior to placing orders.

### 3.2 ADJUSTING

- A. Set field-adjustable switches, auxiliary relays, time-delay relays, timers, and overload-relay pickup and trip ranges.
- B. Adjust overload-relay heaters or settings if power factor correction capacitors are connected to the load side of the overload relays.
- C. Adjust trip settings of MCPs and thermal-magnetic circuit breakers with adjustable instantaneous trip elements. Initially adjust at six times the motor nameplate full-load ampere ratings and attempt to start motors several times, allowing for motor cooldown between starts. If tripping occurs on motor inrush, adjust settings in increments until motors start without tripping. Do not exceed eight times the motor full-load amperes (or 11 times for NEMA Premium Efficient motors if required). Where these maximum settings do not allow starting of a motor, notify COTR before increasing settings.
- D. Set the taps on reduced-voltage autotransformer controllers at 65 percent.
- E. In reduced-voltage solid-state controllers, set field-adjustable switches and program microprocessors for required start and stop sequences.

### 3.3 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections and electrical tests:
  - 1. Visual and Mechanical Inspection
    - a. Compare equipment nameplate data with specifications and approved shop drawings.
    - b. Inspect physical, electrical, and mechanical condition.
    - c. Inspect contactors.
    - d. Clean motor starters and variable speed motor controllers.
    - e. Verify overload element ratings are correct for their applications.
    - f. If motor-running protection is provided by fuses, verify correct fuse rating.

- g. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.

#### 3.4 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the motor starters and variable speed motor controllers are in good operating condition and properly performing the intended functions.

#### 3.5 SPARE PARTS

Two weeks prior to the final inspection, provide one complete set of spare fuses (including heater elements) for each starter/controller installed on this project.

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SECTION 26 29 21  
DISCONNECT SWITCHES

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the furnishing, installation, and connection of low voltage disconnect switches.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES 600 VOLTS AND BELOW: Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground faults.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.
- E. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS: Motor rated toggle switches.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
  - 1. Clearly present sufficient information to determine compliance with drawings and specifications.
  - 2. Include electrical ratings, dimensions, mounting details, materials, enclosure types, and fuse types and classes.
  - 3. Show the specific switch and fuse proposed for each specific piece of equipment or circuit.
- C. Manuals:
  - 1. Provide complete maintenance and operating manuals for disconnect switches, including technical data sheets, wiring diagrams, and information for ordering replacement parts. Deliver four copies to the COTR two weeks prior to final inspection.



2. Terminals on wiring diagrams shall be identified to facilitate maintenance and operation.
3. Wiring diagrams shall indicate internal wiring and any interlocking.
- D. Certifications: Two weeks prior to the final inspection, submit four copies of the following certifications to the COTR:
  1. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
  2. Certification by the contractor that the materials have been properly installed, connected, and tested.

#### 1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. National Electrical Manufacturers Association (NEMA):
  - FU 1-07.....Low Voltage Cartridge Fuses
  - KS 1-06.....Enclosed and Miscellaneous Distribution  
Equipment Switches (600 Volts Maximum)
- C. National Fire Protection Association (NFPA):
  - 70-08.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
  - 98-04.....Enclosed and Dead-Front Switches
  - 248-00.....Low Voltage Fuses
  - 977-94.....Fused Power-Circuit Devices

#### PART 2 - PRODUCTS

##### 2.1 LOW VOLTAGE FUSIBLE SWITCHES RATED 600 AMPERES AND LESS

- A. In accordance with UL 98, NEMA KS1, and NEC.
- B. Shall have NEMA classification Heavy Duty (HD) for all switches.
- C. Shall be HP rated.
- D. Shall have the following features:
  1. Switch mechanism shall be the quick-make, quick-break type.
  2. Copper blades, visible in the OFF position.
  3. An arc chute for each pole.
  4. External operating handle shall indicate ON and OFF position and have lock-open padlocking provisions.
  5. Mechanical interlock shall permit opening of the door only when the switch is in the OFF position, defeatable to permit inspection.
  6. Fuse holders for the sizes and types of fuses specified.
  7. Electrically operated switches shall only be installed where shown on the drawings.

8. Solid neutral for each switch being installed in a circuit which includes a neutral conductor.
9. Ground lugs for each ground conductor.
10. Enclosures:
  - a. Shall be the NEMA types shown on the drawings for the switches.
  - b. Where the types of switch enclosures are not shown, they shall be the NEMA types most suitable for the ambient environmental conditions. Unless otherwise indicated on the plans, all outdoor switches shall be NEMA 3R.
  - c. Shall be finished with manufacturer's standard gray baked enamel paint over pretreated steel (for the type of enclosure required).

## **2.2 LOW VOLTAGE UNFUSED SWITCHES RATED 600 AMPERES AND LESS**

Shall be the same as Low Voltage Fusible Switches Rated 600 Amperes and Less, but without provisions for fuses.

## **2.3 LOW VOLTAGE FUSIBLE SWITCHES RATED OVER 600 AMPERES TO 1200 AMPERES**

Shall be the same as Low Voltage Fusible Switches Rated 600 Amperes and Less, except for the minimum duty rating which shall be NEMA classification Heavy Duty (HD). These switches shall also be HP rated.

## **2.4 MOTOR RATED TOGGLE SWITCHES**

Refer to Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

## **2.5 LOW VOLTAGE CARTRIDGE FUSES**

- A. In accordance with NEMA FU1.
- B. Service Entrance: Class L, fast acting Class L, time delay Class RK1, fast acting Class RK1, time delay Class J, fast acting Class J, time delay Class T, fast acting.
- C. Feeders: Class L, fast acting Class L, time delay Class RK1, fast acting Class RK1, time delay Class RK5, fast acting Class RK5, time delay Class J, fast acting Class J, time delay.
- D. Motor Branch Circuits: Class RK1 Class RK5, time delay.
- E. Other Branch Circuits: Class RK1, time delay Class RK5, time delay Class J, fast acting Class J, time delay.
- F. Control Circuits: Class CC, fast acting time delay.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Install disconnect switches in accordance with the NEC and as shown on the drawings.
- B. Fusible disconnect switches shall be furnished complete with fuses. Arrange fuses such that rating information is readable without removing the fuse.

VAMC - ALTOONA, PA  
ADD/REPLACE MECHANICAL SYSTEMS

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### 3.2 SPARE PARTS

Two weeks prior to the final inspection, furnish one complete set of spare fuses for each fusible disconnect switch installed on the project. Deliver the spare fuses to the COTR.

**---END**

**SECTION 26 41 00  
FACILITY LIGHTNING PROTECTION**

**PART 1 - GENERAL****1.1 DESCRIPTION**

This section specifies the furnishing and installation of a complete master labeled lightning protection system, complying with NFPA 780, UL 96 and UL 96A.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground faults.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
  - 1. Isometric and plan views showing layout and connections to the required metal surfaces.
  - 2. Show the methods of mounting the system to the adjacent construction.
- C. Qualifications: Submit proof that the installer of the lightning protection system is a certified Lightning Protection Institute (LPI) installer, and has had suitable and adequate experience installing other lightning protection systems, and is capable of installing the system as recommended by the manufacturer of the equipment.
- D. Certification: Two weeks prior to final inspection, submit four copies of the following certifications to the COTR:
  - 1. Certification that the lightning protection system has been properly installed and tested.
  - 2. Certification that the lightning protection system has been inspected by a UL representative and has been approved by UL without variation.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. National Fire Protection Association (NFPA):
- 70.....National Electrical Code (NEC)
  - 780.....Standard for the Installation of Lightning  
Protection Systems
- C. Underwriters Laboratories, Inc. (UL):
- 96.....Lightning Protection Components
  - 96A.....Installation Requirements for Lightning  
Protection Systems
  - UL 467 .....Standard for Grounding and Bonding Equipment

**PART 2 - PRODUCTS****2.1 MATERIALS**

- A. Attach master labels to each item by its manufacturer as evidence that the materials have been manufactured in conformance with the UL Standards for master label lightning protection materials.
- B. In addition to conformance to UL 96, the component material requirements are as follows:
1. Conductors: Electrical grade copper. Conductors shall be in accordance with NFPA 780 and UL 96 for Class I, Class II, or Class II modified materials as applicable.
  2. Air terminals: Solid copper, 18 inches long, not less than 3/8 inch [9mm] diameter, with sharp nickel-plated points.
  3. Ground rods: Copper clad steel, steel, stainless steel, solid copper, not less than 1/2 inch [13mm] diameter by 8 feet [2400mm] long.  
Rods made of copper-clad steel shall conform to UL 467 and galvanized ferrous rods shall conform to IEEE C135.30. Ground rods of copper-clad steel, steel, stainless steel, galvanized ferrous, and solid copper shall not be mixed on the project.
  4. Ground plates: Solid copper, not less than 1/16 inch [2mm] thick.
  5. Tubing: Stiff copper or brass.
- C. Anchors and fasteners: Bolt type which are most suitable for the specific anchor and fastener installations. Clamp-type connectors for splicing conductors shall conform to UL 96, class as applicable, and, Class 2, style and size as required for the installation. Clamp-type connectors shall only be used for the connection of the roof conductor to the air terminal and to the guttering. All other connections, bonds,

and splices shall be done by exothermic welds or by high compression fittings. The exothermic welds and high compression fittings shall be listed for the purpose. The high compression fittings shall be the type which require a hydraulically operated mechanism to apply a minimum of 10,000 psi.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Installation shall be coordinated with the roofing manufacturer and installer.
- B. Install the conductors as inconspicuously as practical and with the proper bends.
- C. Install the vertical conductors within the concealed cavity of exterior walls. Run the conductors to the exterior at elevations below the finished grade and make the ground connections to the earth outside of the building or stack perimeter.
- D. Make connections of dissimilar metal with bimetallic type fittings to prevent electrolytic action.
- E. Use the exothermic welding type connections that form solid metal joints in the main vertical and horizontal conductors, and for connections that are not exposed in the finish work.
- F. Protect copper conductors with stiff copper or brass tubing, which enclose the conductors from the top to the bottom of the tubing, between one foot [300mm] below and seven feet [2100mm] above the finished grade. The conductor shall be bonded to the top and bottom of the tubing.
- G. Sheath copper conductors, which pass over cast stone, cut stone, architectural concrete and masonry surfaces, with not less than a 1/16 inch [2mm] thickness of lead to prevent staining of the exterior finish surfaces.
- H. For the earth connections, install ground rods and ground plates, and the conductor connections to them and the main water pipes in the presence of the COTR. For the conductors located outside of the building or stack, install the conductors not less than two feet [600mm] below the finished grade.
- I. For structural steel buildings, connect the steel framework of the buildings to the main water pipe near the water system entrance to the building.
- J. Connect lightning protection cables to all metallic projections, equipment, and components above the roof as indicated on the drawings.

- K. Connect exterior metal surfaces, located within three feet [900mm] of the lightning protection system conductors, to the lightning protection system conductors to prevent flashovers.
- L. Maintain horizontal or downward coursing of main conductor and insure that all bends have at least an 8-inch radius and do not exceed 90 degrees.
- M. Conductors shall be rigidly fastened every three feet [900mm] along the roof and down to the building to ground.
- N. Air terminals shall be secured against overturning either by attachment to the object to be protected or by means of a substantial tripod or other braces permanently and rigidly attached to the building or structure. Install air terminal bases, cable holders and other roof-system supporting means without piercing roof metal.
- O. Use clamp supports to secure supporting means to roof standing seams only.
- P. Use through-roof connectors for down-conductor attachment to roof system. Provide flashing in accordance with Section 07 60 00, FLASHING AND SHEET METAL.
- Q. Down-conductors coursed on or in reinforced concrete columns or on structural steel columns shall be connected to the reinforcing steel or the structural steel member at its upper and lower extremities. In the case of long vertical members an additional connection shall be made at intervals not exceeding 100 feet [30m].
- R. A counterpoise, where shown, shall be of No. 1/0 copper cable or equivalent material having suitable resistance to corrosion and shall be laid around the perimeter of the generator structure in a trench not less than 2 feet [600mm] deep at a distance not less than 3 feet [900mm] nor more than 8 feet [2.5m] from the nearest point of the structure.
- S. On construction utilizing post tensioning systems to secure precast concrete sections, the post tension rods shall not be used as a path for lightning to ground. Down conductors shall be provided on structures using post tensioning systems. Down conductors shall have sufficient separation from post tension rods to prevent side-flashing. Post tension rods shall be bonded to the lightning protection and grounding systems only at the base of the structure; this bonding shall be performed in strict accordance with the recommendations of the post tension rod manufacturer, and shall be done by, or in the presence of, a representative of the manufacturer.

- T. Grounding: Test the ground resistance to earth by standard methods and conform to the ground resistance requirements specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- U. Where shown, use the structural steel framework or reinforcing steel as the main conductor:
1. Weld or bond the non-electrically-continuous sections together and make them electrically continuous.
  2. Verify the electrical continuity by measuring the ground resistances to earth at the ground level, at the top of the building or stack, and at intermediate points with a sensitive ohmmeter. Compare the resistance readings.
  3. Connect the air terminals together with an exterior conductor connected to the structural steel framework at not more than 60 foot [18m] intervals.
  4. Install ground connections to earth at not more than 60 foot [18m] intervals around the perimeter of the building.
  5. Weld or braze bonding plates, not less than 8 inches [200mm] square, to cleaned sections of the steel and connect the conductors to the plates.
  6. Do not pierce the structural steel in any manner. Connections to the structural steel shall conform to UL Publication No. 96A.
- V. When the lightning protection systems have been installed, have the systems inspected by a UL representative. Obtain and install a UL numbered master label for each of the lightning protection systems at the location directed by the UL representative and the COTR.
- W. Where the drawings show the new lightning protection system connected to an existing lightning protection system without a UL master label, the new portion of the lightning system still requires inspection and labels as specified above for new work.
- X. Metal fences that are electrically continuous with metal posts extending at least 2 feet [600mm] into the ground require no additional grounding. Other fences shall be grounded on each side of every gate. Fences shall be grounded by means of ground rods every 1000 to 1500 feet [300 to 450m] of length when fences are located in isolated places, and every 500 to 750 feet [150 to 225m] when in proximity (100 feet [30m] or less) to public roads, highways, and buildings.

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SECTION 26 43 13  
TRANSIENT-VOLTAGE SURGE SUPPRESSION

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

Section includes transient voltage surge suppression equipment for low-voltage power distribution and control equipment.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.
- B. Section 26 23 00, LOW-VOLTAGE SWITCHGEAR: For factory-installed TVSS.
- C. Section 26 24 16, PANELBOARDS: For factory-installed TVSS.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. Include rated capacities, operating weights, electrical characteristics, furnished specialties, and accessories.
- B. Operation and Maintenance Data: For TVSS devices to include in emergency, operation, and maintenance manuals.
- C. Warranties: Sample of special warranties.
- D. Certifications:
  - 1. Two weeks prior to final inspection, submit four copies of the following to the COTR:
    - a. Certification by the Contractor that the assemblies have been properly installed, adjusted and tested.
    - b. Certified copies of all of the factory design and production tests, field test data sheets and reports for the assemblies.

**1.5 APPLICABLE PUBLICATIONS**

Publications listed below (including amendments, addenda, revisions, supplement and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

- A. Institute of Engineering and Electronic Engineers (IEEE):
  - IEEE C62.41.2.....Recommended Practice on Characterization of Surges in Low-Voltage (1000 V and Less) AC Power Circuits

IEEE C62.45.....Recommended Practice on Surge Testing for  
Equipment Connected to Low-Voltage (1000  
V and Less) AC Power Circuits

B. National Electrical Manufacturers Association (NEMA):

NEMA LS 1.....Low Voltage Surge Protective Devices

C. Underwriters Laboratories, Inc. (UL):

UL 1283.....Electromagnetic Interference Filters

UL 1449.....Surge Protective Devices

D. National Fire Protection Association (NFPA):

NFPA 70.....National Electrical Code (NEC)

**PART 2 - PRODUCTS**

**2.1 SWITCHGEAR/SWITCHBOARD SUPPRESSORS**

A. Surge Protection Devices:

1. Comply with UL 1449.
  2. Modular design with field-replaceable modules
  3. Fuses, rated at 200-kA interrupting capacity.
  4. Fabrication using bolted compression lugs for internal wiring.
  5. Integral disconnect switch.
  6. Redundant suppression circuits.
  7. Redundant replaceable modules.
  8. Arrangement with copper bus bars and for bolted connections to phase buses, neutral bus, and ground bus.
  9. Arrangement with wire connections to phase buses, neutral bus, and ground bus.
  10. LED indicator lights for power and protection status.
  11. Audible alarm, with silencing switch, to indicate when protection has failed.
  12. Form-C contacts rated at 5 A and 250-V ac, one normally open and one normally closed, for remote monitoring of protection status.  
Contacts shall reverse on failure of any surge diversion module or on opening of any current-limiting device. Coordinate with building power monitoring and control system.
  13. Four-digit transient-event counter set to totalize transient surges.
- B. Peak Single-Impulse Surge Current Rating: 320 kA per mode per phase.
- C. Minimum single impulse current ratings, using 8-by-20-mic.sec waveform described in IEEE C62.41.2
1. Line to Neutral: 70,000 A.
  2. Line to Ground: 70,000 A.

3. Neutral to Ground: 50,000 A.
- D. Protection modes and UL 1449 SVR for grounded wye circuits shall be as follows:
  1. Line to Neutral: 800 V for 480Y/277 V, 400 V for 208Y/120 V.
  2. Line to Ground: 800 V for 480Y/277 V, 400 V for 208Y/120 V.
  3. Neutral to Ground: 800 V for 480Y/277 V, 400 V for 208Y/120 V.
- E. Protection modes and UL 1449 SVR for 240/120 V, single-phase, 3-wire circuits shall be as follows:
  1. Line to Neutral: 400 V.
  2. Line to Ground: 400 V.
  3. Neutral to Ground: 400 V.
- F. Protection modes and UL 1449 SVR for 240/120-V, 3-phase, 4-wire circuits with high leg shall be as follows:
  1. Line to Neutral: 400 V, 800 V from high leg.
  2. Line to Ground: 400 V.
  3. Neutral to Ground: 400 V.
- G. Protection modes and UL 1449 SVR for 240 V or 480 V, 3-phase, 3-wire, delta circuits shall be as follows:
  1. Line to Line: 2000 V for 480 V, 1000 V for 240 V.
  2. Line to Ground: 2000 V for 480 V, 1000 V for 240 V.

## 2.2 PANELBOARD SUPPRESSORS

- A. Surge Protection Devices:
  1. Non-modular.
  2. LED indicator lights for power and protection status.
  3. Audible alarm, with silencing switch, to indicate when protection has failed.
- B. Peak Single-Impulse Surge Current Rating: 160 kA per mode per phase.
- C. Minimum single impulse current ratings, using 8-by-20-mic.sec waveform described in IEEE C62.41.2:
  1. Line to Neutral: 70,000 A.
  2. Line to Ground: 70,000 A.
  3. Neutral to Ground: 50,000 A.
- D. Protection modes and UL 1449 SVR for grounded wye circuits shall be as follows:
  1. Line to Neutral: 800 V for 480Y/277 V, 400 V for 208Y/120 V.
  2. Line to Ground: 800 V for 480Y/277 V, 400 V for 208Y/120 V.
  3. Neutral to Ground: 800 V for 480Y/277 V, 400 V for 208Y/120 V.

- E. Protection modes and UL 1449 SVR for 240/120-V, single-phase, 3-wire circuits shall be as follows:
  - 1. Line to Neutral: 400 V.
  - 2. Line to Ground: 400 V.
  - 3. Neutral to Ground: 400 V.
- F. Protection modes and UL 1449 SVR for 240/120-V, 3-phase, 4-wire circuits with high leg shall be as follows:
  - 1. Line to Neutral: 400 V, 800 V from high leg.
  - 2. Line to Ground: 400 V.
  - 3. Neutral to Ground: 400 V.
- G. Protection modes and UL 1449 SVR for 240 V or 480 V, 3-phase, 3-wire, delta circuits shall be as follows:
  - 1. Line to Line: 2000 V for 480 V, 1000 V for 240 V.
  - 2. Line to Ground: 1500 V for 480 V, 800 V for 240 V.

## **2.3 ENCLOSURES**

- A. Indoor Enclosures: NEMA 250 Type 1.
- B. Outdoor Enclosures: NEMA 250 Type 3R.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Install TVSS devices at switchboard, switchgear, or panelboard on load side, with ground lead bonded to service entrance ground.
- B. Install TVSS devices for panelboards and auxiliary panels with conductors or buses between suppressor and points of attachment as short and straight as possible. Do not exceed manufacturer's recommended lead length. Do not bond neutral and ground.
  - 1. Provide a circuit breaker, sized by manufacturer, as a dedicated disconnecting means for TVSS unless otherwise shown on drawings.

### **3.2 ACCEPTANCE CHECKS AND TESTS**

- A. Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections and electrical tests:
  - 1. Visual and Mechanical Inspection
    - a. Compare equipment nameplate data with specifications and approved shop drawings.
    - b. Inspect physical, electrical, and mechanical condition.
    - c. Verify that disconnecting means and feeder size and maximum to TVSS unit correspond to approved shop drawings.
    - d. Verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method.

- e. Clean TVSS unit.
- f. Complete startup checks according to manufacturer's written instructions.
- g. Verify the correct operation of all sensing devices, alarms, and indicating devices.

### 3.3 STARTUP

- A. Do not energize or connect switchgear, switchboards, or panelboards to their sources until TVSS devices are installed and connected.
- B. Do not perform insulation resistance tests of the distribution wiring equipment with the TVSS installed. Disconnect before conducting insulation resistance tests, and reconnect immediately after the testing is over.

### 3.4 SPARE PARTS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Replaceable Protection Modules: One of each size and type installed.

### 3.5 INSTRUCTION

Provide factory certified technician to train Government maintenance personnel to maintain TVSS devices. Training shall be provided for a total period of 4 hours of normal working time and shall start after the system is functionally complete but prior to final acceptance test. Training shall cover all essential items contained in the operation and maintenance manual.

- - -END OF SECTION - - -

**SECTION 26 51 00**

**INTERIOR LIGHTING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the furnishing, installation and connection of the interior lighting systems.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- C. Section 26 27 26, WIRING DEVICES: Wiring devices used as part of the lighting systems.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

**1.3 QUALITY ASSURANCE**

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Refer Section 01 00 00, GENERAL REQUIREMENTS.

**1.4 SUBMITTALS**

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
  - B. Shop Drawings:
    - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
    - 2. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, wiring and connection diagrams, photometric data, ballasts, lenses, louvers, lamps, and controls.
    - 3. When catalog data and/or shop drawings for fluorescent fixtures are submitted for approval, photometric data from an independent testing laboratory shall be included with the submittal, indicating average brightness and efficiency of the fixture, as specified in specification or as shown on the drawings. Coefficient of utilization data will not be considered a suitable substitute.
- C. Samples:
  - 1. Simultaneously with the shop drawing and catalog cut submittal, deliver to the contracting officer a sample of each lighting fixture types for approval. The approved samples shall be installed in the

location directed by the contracting officer and shall be removed, repackaged and turned over to the contracting officer after final inspection.

#### D. Manuals:

1. Submit, simultaneously with the shop drawings companion copies of complete maintenance and operating manuals including technical data sheets, and information for ordering replacement parts.
2. Two weeks prior to the final inspection, submit four copies of the final updated maintenance and operating manuals, including any changes, to the contracting officer.

### E. Certifications:

1. Two weeks prior to final inspection, submit four copies of the following certifications to the contracting officer:
  - a. Certification by the Contractor that the equipment has been properly installed, adjusted, and tested.
  - b. Include with shop drawings, certification from the manufacturers that all electronic high-frequency ballasts meet the transient protection required by IEEE C62.41, Cat. A. Include with initial shop drawing submittal.

## 1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American National Standards Institute (ANSI):
- C78.1-91.....Fluorescent Lamps - Rapid-Start Types -  
Dimensional and Electrical Characteristics
- C78.3-91.....Fluorescent Lamps - Instant Start and Cold-  
Cathode Types - Dimensional and Electrical  
Characteristics
- C78.376-91.....Chromaticity of Fluorescent Lamps (ANSI/NEMA  
C78/376-96)
- C. Certified Ballast Manufacturers Association (CBM):  
Requirements for Ballast Certification.
- D. Institute of Electrical and Electronic Engineers (IEEE):
- C62.41-91.....Recommended Practice on Surge Voltage in Low  
Voltage AC Power Circuits
- E. National Fire Protection Association (NFPA):
- 70-02.....National Electrical Code (NEC)
- 101-00.....Life Safety Code

- F. National Electrical Manufacturer's Association (NEMA)
- C82.1-97.....Ballasts for Fluorescent Lamps - Specifications
- C82.2-02.....Method of Measurement of Fluorescent Lamp  
Ballasts
- C82.11-02.....High Frequency Fluorescent Lamp Ballasts
- G. Underwriters Laboratories, Inc. (UL):
- 496-96.....Edison-Base Lampholders
- 542-99.....Lampholders, Starters, and Starter Holders for  
Fluorescent Lamps
- 935-01.....Fluorescent-Lamp Ballasts
- 1029-94.....High-Intensity-Discharge Lamp Ballasts
- 1598-00.....Luminaires
- H. Federal Communications Commission (FCC):
- Code of Federal Regulations (CFR), Title 47, Part 18

**PART 2 - PRODUCTS**

## 2.1 LIGHTING FIXTURES (LUMINAIRES)

- A. Shall be in accordance with NFPA 70, UL 1598 and shall be as shown on drawings and as specified.
- B. Sheet Metal:
1. Shall be formed to prevent warping and sagging. Housing, trim and lens frame shall be true, straight (unless intentionally curved) and parallel to each other as designed.
  2. Wireways and fittings shall be free of burrs and sharp edges and shall accommodate internal and branch circuit wiring without damage to the wiring.
  3. Where lighting fixtures are detailed with minimum 20 gauge housing, minimum 22 gauge housings will be acceptable provided they have strengthening embossed rib and break formations, which give the equivalent rigidity of a 20 gauge housing.
  4. When installed, any exposed fixture housing surface, trim frame, door frame and lens frame shall be free of light leaks; lens doors shall close in a light tight manner.
  5. Hinged door closure frames shall operate smoothly without binding when the fixture is in the installed position, and latches shall function easily by finger action without the use of tools.
- C. Ballasts shall be serviceable while the fixture is in its normally installed position, and shall not be mounted to removable reflectors or wireway covers unless so specified.
- D. Lamp Sockets:



1. Fluorescent: Lampholder contacts shall be the biting edge type or phosphorous-bronze with silver flash contact surface type and shall conform to the applicable requirements of UL 542. Contacts for recessed double contact lampholders and for slimline lampholders shall be silver plated. Lampholders for bi-pin lamps, with the exception of those for "U" type lamps, shall be of the telescoping compression type, or of the single slot entry type requiring a one-quarter turn of the lamp after insertion.
- E. Fluorescent fixtures with louvers or light transmitting panels shall have hinges, latches and safety catches to facilitate safe, convenient cleaning and relamping. Vapor tight fixtures shall have pressure clamping devices in lieu of the latches.
- F. Mechanical Safety: Lighting fixture closures (lens doors, trim frame, hinged housings, poles, etc.) shall be retained in a secure manner by captive screws, chains, captive hinges or fasteners such that they cannot be accidentally dislodged during normal operation or routine maintenance.
- G. Metal Finishes:
  1. The manufacturer shall apply his standard finish (unless otherwise specified) over a corrosion resistant primer, after cleaning to free the metal surfaces of rust, grease, dirt and other deposits. Edges of pre-finished sheet metal exposed during forming, stamping or shearing processes shall be finished in a similar corrosion resistant manner to match the adjacent surface(s). Fixture finish shall be free of stains or evidence of rusting, blistering, or flaking.
  2. Interior light reflecting finishes shall be white with not less than 85 percent reflectances.
  3. Exterior finishes shall be approved by COTR.
- H. Provide all lighting fixtures with a specific means for grounding their metallic wireways and housings to an equipment grounding conductor.
- I. Light Transmitting Components for Fluorescent Fixtures:
  1. Shall be 100 percent virgin acrylic plastic.
  2. Flat lens panels shall have not less than 3.2 mm (1/8 inch) of average thickness. The average thickness shall be determined by adding the maximum thickness to the minimum unpenetrated thickness and dividing the sum by 2.
  3. Unless otherwise specified, lenses, diffusers and louvers shall be retained firmly in a metal frame by clips or clamping ring in such a

manner as to allow expansion and contraction of the lens without distortion or cracking.

## 2.2 FLUORESCENT LAMP BALLASTS

- A. Where applicable, fluorescent lamps and ballasts shall comply with the National Energy Policy Act of 1992.
- B. Ballasts shall comply with NEMA 82.1, 82.2 and 82.11, NFPA 70, and UL 935 unless otherwise specified.
- C. Lamp types 25FT8 shall be operated by electronic, high frequency ballasts.
- D. Electronic high-frequency ballasts:
  - 1. Ballasts shall operate the lamps at a frequency between 20 and 60 KHz from an input frequency of 60Hz.
  - 2. Ballast package:
    - a. Size: The ballast case shall be sized to be physically interchangeable with standard core-and-coil ballasts and suitable for standard mounting in new or existing lighting fixtures.
    - b. Case marking: Mark the ballast to indicate the required supply voltage, frequency, RMS current, current surge during starting, input watts, and power factor at the design center voltage, open circuit voltage, crest factor and efficacy.
  - 3. Performance:
    - a. Light output:
      - 1) At the design voltage, the light output shall be at least equal to that obtained by a core-and-coil ballasted system meeting ANSI, NEMA and CBM standards. The comparison test shall be measured in the same fixture at 25 degrees C (plus or minus one degree) ambient room temperature.
      - 2) Tests shall be made in fixtures designed only for the number of lamps being tested.
      - 3) For other applications (higher ambients, etc.) the tests should be operated with equivalent lamp wall temperatures plus or minus 4 degrees C.
    - b. Efficacy: The efficacy of the high-frequency, electronically ballasted system shall be at least 15 percent greater than the equivalent CBM core-and-coil ballasted system (see "Light output" above).
    - c. Starting: The ballast shall be capable of starting and maintaining operation of lamps at an ambient temperature of 10 degrees C (50 degree F) or more for an input voltage of plus or minus 10 percent

about the center design voltage unless otherwise indicated. The ballast shall never be started in the instant start mode at any temperature.

d. Operation:

- 1) The ballast shall safely and reliably operate in a room ambient temperature from 10 degrees C (50 degree F) to 40 degrees C (105 degree F).
- 2) The light output shall not vary by more than plus or minus 5 percent for a plus or minus 10 percent variation of the input voltage about the center design voltage. Light output shall remain constant for a plus or minus 5 percent variation of the input voltage.
- 3) The ballast shall operate the lamps in a manner that will not adversely curtail the normal life of the lamp.

e. Transient protection: The ballast shall comply with IEEE C62.41, Cat. A.

f. Flicker: The flicker shall be less than 5 percent and without visible flicker.

g. Noise: The audible noise levels should be equivalent to or better than the Class A rating of CBM certified ballasts.

h. Electromagnetic Interference (EMI) and Radio Frequency Interference (RFI): The EMI and RFI limits shall meet the requirements of the Federal Communications Commission Rules and Regulations (CFR 47 Part 18).

i. Rated life: The ballast shall have a rated life of 10 years or 30,000 hours (based on a 10 hour day).

j. The two-lamp ballast shall safely operate two F25T8 RS, 25- watt lamps. The single lamp ballast shall safely operate one F2525T8 RS, 25-watt lamp.

k. Power factor: Not less than 95 percent.

l. Reliability:

- 1) Labels: Ballasts must be labeled or listed by UL and CBM/ETL.
- 2) Submit, simultaneously with shop drawings, a certified test report by an independent testing laboratory showing that the electronic ballasts meet or exceed all the performance requirements in this specification.

m. Total harmonic distortion (THD) shall be less than 10 percent.

E. All ballasts shall be mounted by four non-turning studs (or captive bolts) equipped with lock washers and nuts or locking type nuts, or by

four thread cutting (TC) sheet metal screws which are firmly secured against the fixture body (or wireway) to maximize dissipation of heat and minimize noise. Exception: electronic high-frequency ballasts may be mounted at a minimum of two points, one at each end of unit.

- F. Ballasts shall be serviceable while the fixture is in its normally installed position, and shall not be mounted to removable reflectors or wireway covers unless so specified.

## **2.3 LAMPS**

### **A. Fluorescent Lamps:**

1. Rapid start fluorescent lamps shall comply with ANSI C78.1; preheat-start type shall comply with ANSI C78.2; and instant-start and cold-cathode lamps shall comply with ANSI C78.3.
2. Chromacity of fluorescent lamps shall comply with ANSI C78.376.
3. The lamps shall include the F25T8, 25 watt energy saving type and EPACT approved F40T12 type if specifically required by contract drawings for special applications.
4. Except as indicated below, lamps shall be energy saving type, have a color temperature between 3500 and 4100°K, a Color Rendering Index (CRI) of not less than 75, and an initial lumen output not less than 2800.
  - a. In utility areas (Electrical, Communication and Mechanical) Service rooms and closets), maintenance closets and non-medical storage spaces, utilize energy saving light-white lamps.
  - b. In areas with ambient temperatures below 60 degrees use the 40 watt version of the lamp above.
  - c. Other areas as indicated on the drawings.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Installation shall be in accordance with the NEC, manufacturer's instructions and as shown on the drawings or specified.
- B. Align, mount and level the lighting fixtures uniformly.
- C. Avoid interference with and provide clearance for equipment. Where the indicated locations for the lighting fixtures conflict with the locations for equipment, change the locations for the lighting fixtures by the minimum distances necessary as approved by the COTR.
- D. For suspended lighting fixtures, the mounting heights shall provide the clearances between the bottoms of the fixtures and the finished floors. Reuse existing locations for new fixtures made available via demolition of existing fixtures.

## E. Lighting Fixture Supports:

1. Shall provide support for all of the fixtures. Supports may be anchored to channels of the ceiling construction, to the structural slab or to structural members within a partition, or above a suspended ceiling.
2. Shall maintain the fixture positions after cleaning and relamping.
3. Shall support the lighting fixtures without causing the ceiling or partition to deflect.
4. Hardware for recessed fluorescent fixtures:
  - a. Where the suspended ceiling system is supported at the four corners of the fixture opening, hardware devices shall clamp the fixture to the ceiling system structural members, or plaster frame at not less than four points in such a manner as to resist spreading of the support members and safely lock the fixture into the ceiling system.
  - b. Where the suspended ceiling system is not supported at the four corners of the fixture opening, hardware devices shall independently support the fixture from the building structure at four points.

F. Furnish and install the specified lamps for all lighting fixtures installed and all existing lighting fixtures reinstalled under this project.

G. Coordinate between the electrical and ceiling trades to ascertain that approved lighting fixtures are furnished in the proper sizes and installed with the proper devices (hangers, clips, trim frames, flanges), to match the ceiling system being installed.

H. Bond lighting fixtures and metal accessories to the grounding system as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

I. At completion of project, relamp all fixtures which have failed/burned-out lamps. Clean all fixtures, lenses, diffusers and louvers that have accumulated dust/dirt during construction.

- - - E N D - - -

SECTION 31 20 00  
EARTH MOVING

**PART 1 - GENERAL**

**1.1 DESCRIPTION OF WORK:**

- A. This section specifies the requirements for furnishing all equipment, materials, labor, tools, and techniques for earthwork including, but not limited to, the following:
1. Site preparation.
  2. Excavation.
  3. Underpinning.
  4. Filling and backfilling.
  5. Grading.
  6. Soil Disposal.
  7. Clean Up.

**1.2 DEFINITIONS:**

- A. Unsuitable Materials:
1. Fills: Topsoil; frozen materials; construction materials and materials subject to decomposition; clods of clay and stones larger than 75 mm (3 inches); organic material, including silts, which are unstable; and inorganic materials, including silts, too wet to be stable and any material with a liquid limit and plasticity index exceeding 40 and 15 respectively. Unsatisfactory soils also include satisfactory soils not maintained within 2 percent of optimum moisture content at time of compaction, as defined by ASTM D 698.
  2. Existing Subgrade (Except Footing Subgrade): Same materials as 1.2.A.1, that are not capable of direct support of slabs, pavement, and similar items with possible exception of improvement by compaction, proofrolling, or similar methods.
- B. Building Earthwork: Earthwork operations required in area enclosed by a line located 1500 mm (5 feet) outside of principal building perimeter. It also includes earthwork required for auxiliary structures and buildings.
- C. Trench Earthwork: Trenchwork required for utility lines.
- D. Site Earthwork: Earthwork operations required in area outside of a line located 1500 mm (5 feet) outside of principal building perimeter and within new construction area with exceptions noted above.
- E. Degree of compaction: Degree of compaction is expressed as a percentage of maximum density obtained by laboratory test procedure. This percentage of maximum density is obtained through use of data provided

from results of field test procedures presented in ASTM D1556, ASTM D2167, and ASTM D2922.

- F. Fill: Satisfactory soil materials used to raise existing grades. In the Construction Documents, the term "fill" means fill or backfill as appropriate.
- G. Backfill: Soil materials or controlled low strength material used to fill an excavation.
- H. Unauthorized excavation: Removal of materials beyond indicated sub-grade elevations or indicated lines and dimensions without written authorization by the COTR. No payment will be made for unauthorized excavation or remedial work required to correct unauthorized excavation.
- I. Authorized additional excavation: Removal of additional material authorized by the COTR based on the determination by the Government's soils testing agency that unsuitable bearing materials are encountered at required sub-grade elevations. Removal of unsuitable material and its replacement as directed will be paid on basis of Conditions of the Contract relative to changes in work.
- J. Subgrade: The undisturbed earth or the compacted soil layer immediately below granular sub-base, drainage fill, or topsoil materials.
- K. Structure: Buildings, foundations, slabs, tanks, curbs, mechanical and electrical appurtenances, or other man-made stationary features constructed above or below the ground surface.
- L. Borrow: Satisfactory soil imported from off-site for use as fill or backfill.
- M. Drainage course: Layer supporting slab-on-grade used to minimize capillary flow of pore water.
- N. Bedding course: Layer placed over the excavated sub-grade in a trench before laying pipe. Bedding course shall extend up to the springline of the pipe.
- O. Sub-base Course: Layer placed between the sub-grade and base course for asphalt paving or layer placed between the sub-grade and a concrete pavement or walk.
- P. Utilities include on-site underground pipes, conduits, ducts, and cables as well as underground services within buildings.
- Q. Debris: Debris includes all materials located within the designated work area not covered in the other definitions and shall include but not be limited to items like vehicles, equipment, appliances, building materials or remains thereof, tires, any solid or liquid chemicals or products stored or found in containers or spilled on the ground.

R. Contaminated soils: Soil that contains contaminants as defined and determined by the COTR or the Government's testing agency.

**1.3 RELATED WORK:**

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Safety requirements : Section 00 72 00, GENERAL CONDITIONS, Article, ACCIDENT PREVENTION.
- C. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article, PHYSICAL DATA.
- E. Paving sub-grade requirements: Section 32 12 16, ASPHALT PAVING.

**1.4 CLASSIFICATION OF EXCAVATION:**

- A. Unclassified Excavation: Removal and disposal of pavements and other man-made obstructions visible on surface; utilities, and other items including underground structures indicated to be demolished and removed; together with any type of materials regardless of character of material and obstructions encountered.
- B. Rock Excavation:
  - 1. Blasting: Shall not be permitted.

**1.5 SUBMITTALS:**

- A. None required.

**1.6 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
  - T99-01(2004).....Moisture-Density Relations of Soils Using a 2.5 kg (5.5 lb) Rammer and a 305 mm (12 inch) Drop
  - T180-01(2004).....Moisture-Density Relations of Soils using a 4.54 kg (10 lb) Rammer and a 457 mm (18 inch) Drop
- C. American Society for Testing and Materials (ASTM):
  - D448-03a.....Standard Classification for Sizes of Aggregate for Road and Bridge Construction
  - D698-00a1.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Standard Effort (12,400 ft. lbf/ft<sup>3</sup> (600 kN m/m<sup>3</sup>))
  - D1556-00.....Standard Test Method for Density and Unit Weight of Soil in Place by the Sand-Cone Method



- D1557-02e1.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000 ft-lbf/ft<sup>3</sup> (2700 kN m/m<sup>3</sup>))
- D2167-94 (2001).....Standard Test Method for Density and Unit Weight of Soil in Place by the Rubber Balloon Method
- D2487-06.....Standard Classification of Soil for Engineering Purposes (Unified Soil Classification System)
- D2922-05.....Standard Test Methods for Density of Soil and Soil-Aggregate in Place by Nuclear Methods (Shallow Depth)
- D2940-03.....Standard Specifications for Graded Aggregate Material for Bases or Subbases for Highways or Airports
- D. Society of Automotive Engineers (SAE):
- J732-92.....Specification Definitions - Loaders
- J1179-02.....Hydraulic Excavator and Backhoe Digging Forces

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS:**

- A. General: Provide borrow soil material when sufficient satisfactory soil materials are not available from excavations.
- B. Fills: Material in compliance with ASTM D2487 Soil Classification Groups GW, GP, GM, SW, SP, SM, SC, and ML, or any combination of these groups; free of rock or gravel larger than 75 mm (3 inches) in any dimension, debris, waste, frozen materials, vegetation, and other deleterious matter. Material approved from on site or off site sources having a minimum dry density of 1760 kg/m<sup>3</sup> (110 pcf), a maximum Plasticity Index of 15, and a maximum Liquid Limit of 40.
- C. Engineered Fill: Naturally or artificially graded mixture of compliance with ASTM D2487 Soil Classification Groups GW, GP, GM, SW, SP, SM, SC, and ML, or any combination of these groups, or as approved by the Engineer or material with at least 90 percent passing a 37.5-mm (1 1/2-inch) sieve and not more than 12 percent passing a 75-µm (No. 200) sieve, per ASTM D2940;.
- D. Bedding: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D2940; except with 100 percent passing a 25 mm (1 inch) sieve and not more than 8 percent passing a 75-µm (No. 200) sieve.
- E. Drainage Fill: Washed, narrowly graded mixture of crushed stone, or crushed or uncrushed gravel; ASTM D448; coarse-aggregate grading Size

57; with 100 percent passing a 37.5 mm (1 1/2-inch) sieve and 0 to 5 percent passing a 2.36 mm (No. 8) sieve.

F. Granular Fill:

1. Under concrete slab, crushed stone or gravel graded from 25 mm (1 inch) to 4.75 mm (No. 4), per ASTM D 2940.
2. Bedding for sanitary and storm sewer pipe, crushed stone or gravel graded from 13 mm (1/2 inch) to 4.75 mm (No 4), per ASTM D 2940.

**PART 3 - EXECUTION**

**3.1 SITE PREPARATION:**

- A. Clearing: Clear within limits of earthwork operations as shown. Work includes removal of trees, shrubs, fences, foundations, incidental structures, paving, debris, trash, and other obstructions. Remove materials from Medical Center.
- B. Grubbing: Remove stumps and roots 75 mm (3 inch) and larger diameter. Undisturbed sound stumps, roots up to 75 mm (3 inch) diameter, and nonperishable solid objects a minimum of 900 mm (3 feet) below subgrade or finished embankment may be left.
- C. Trees and Shrubs: Trees and shrubs, not shown for removal, may be removed from areas within 4500 mm (15 feet) of new construction and 2250 mm (7.5 feet) of utility lines when removal is approved in advance by COTR. Remove materials from Medical Center. Box, and otherwise protect from damage, existing trees and shrubs which are not shown to be removed in construction area. Immediately repair damage to existing trees and shrubs by trimming, cleaning and painting damaged areas, including roots, in accordance with standard industry horticultural practice for the geographic area and plant species. Do not store building materials closer to trees and shrubs, that are to remain, than farthest extension of their limbs.
- D. Stripping Topsoil: Strip topsoil from within limits of earthwork operations as specified. Topsoil shall be a fertile, friable, natural topsoil of loamy character and characteristic of locality. Topsoil shall be capable of growing healthy horticultural crops of grasses. Stockpile topsoil and protect as directed by COTR. Eliminate foreign materials, such as weeds, roots, stones, subsoil, frozen clods, and similar foreign materials larger than 0.014 m<sup>3</sup> (1/2 cubic foot) in volume, from soil as it is stockpiled. Retain topsoil on station. Remove foreign materials larger than 50 mm (2 inches) in any dimension from topsoil used in final grading. Topsoil work, such as stripping, stockpiling, and similar topsoil work shall not, under any circumstances, be carried out when soil is wet so that the composition of the soil will be destroyed.

- E. Concrete Slabs and Paving: Score deeply or saw cut to insure a neat, straight cut, sections of existing concrete slabs and paving to be removed where excavation or trenching occurs. Extend pavement section to be removed a minimum of 300 mm (12 inches) on each side of widest part of trench excavation and insure final score lines are approximately parallel unless otherwise indicated. Remove material from Medical Center.
- F. Lines and Grades: Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS, shall establish lines and grades.
1. Grades shall conform to elevations indicated on plans within the tolerances herein specified. Generally grades shall be established to provide a smooth surface, free from irregular surface changes. Grading shall comply with compaction requirements and grade cross sections, lines, and elevations indicated. Where spot grades are indicated the grade shall be established based on interpolation of the elevations between the spot grades while maintaining appropriate transition at structures and paving and uninterrupted drainage flow into inlets.
  2. Locations of existing and proposed elevations indicated on plans are approximate from a site survey that measured spot elevations and subsequently generated existing contours and spot elevations. Proposed spot elevations and contour lines have been developed utilizing the existing conditions survey and developed contour lines and may be approximate. Contractor is responsible to notify COTR of any differences between existing elevations shown on plans and those encountered on site by Surveyor/Engineer described above. Notify COTR of any differences between existing or constructed grades, as compared to those shown on the plans.
  3. Subsequent to establishment of lines and grades, Contractor will be responsible for any additional cut and/or fill required to ensure that site is graded to conform to elevations indicated on plans.
- G. Disposal: All materials removed from the property shall be disposed of at a legally approved site, for the specific materials, and all removals shall be in accordance with all applicable Federal, State and local regulations. No burning of materials is permitted onsite.

### 3.2 EXCAVATION:

- A. Shoring, Sheet piling and Bracing: Shore, brace, or slope, its angle of repose or to an angle considered acceptable by the COTR, banks of

excavations to protect workmen, banks, adjacent paving, structures, and utilities.

1. Design of the temporary support of excavation system is the responsibility of the Contractor.
  2. Construction of the support of excavation system shall not interfere with the permanent structure and may begin only after a review by the COTR.
  3. Extend shoring and bracing to a minimum of 1500 mm (5 feet) below the bottom of excavation. Shore excavations that are carried below elevations of adjacent existing foundations.
  4. If bearing material of any foundation is disturbed by excavating, improper shoring or removal of existing or temporary shoring, placing of backfill, and similar operations, the Contractor shall underpin the existing foundation, per Section 3.3 provide a concrete fill support under disturbed foundations, as directed by COTR, at no additional cost to the Government. Do not remove shoring until permanent work in excavation has been inspected and approved by COTR.
- B. Excavation Drainage: Operate pumping equipment , and/or provide other materials, means and equipment as required to keep excavation free of water and subgrade dry, firm, and undisturbed until approval of permanent work has been received from COTR. Approval by the COTR is also required before placement of the permanent work on all subgrades.
- C. Subgrade Protection: Protect subgrades from softening, undermining, washout, or damage by rain or water accumulation. Reroute surface water runoff from excavated areas and not allow water to accumulate in excavations. Do not use excavated trenches as temporary drainage ditches. When subgrade for foundations has been disturbed by water, remove disturbed material to firm undisturbed material after water is brought under control. Replace disturbed subgrade in trenches with concrete or material approved by the COTR.
- D. Blasting: Will not be permitted.
- E. Proofrolling:
1. After rough grade has been established in cut areas and prior to placement of fill in fill areas under concrete pads and pavements, proofroll exposed subgrade with a fully loaded dump truck to check for pockets of soft material.
  2. Proofrolling shall consist of at least two complete passes with one pass being in a direction perpendicular to preceding one. Remove any areas that deflect, rut, or pump excessively during proofrolling, or that fail to consolidate after successive passes to suitable soils

and replaced with compacted fill. Maintain subgrade until succeeding operation has been accomplished.

F. Building Earthwork:

1. Excavation shall be accomplished as required by drawings and specifications.
2. Excavate foundation excavations to solid undisturbed subgrade.
3. Remove loose or soft materials to a solid bottom.
4. Fill excess cut under footings or foundations with 25 MPa (3000 psi) concrete poured separately from the footings.
5. Do not tamp earth for backfilling in footing bottoms, except as specified.
6. Slope grades to direct water away from excavations and to prevent ponding.

G. Trench Earthwork:

1. Utility trenches (except sanitary and storm sewer):
  - a. Excavate to a width as necessary for sheeting and bracing and proper performance of the work.
  - b. Grade bottom of trenches with bell holes scooped out to provide a uniform bearing.
  - c. Support piping on undisturbed earth unless a mechanical support is shown.
  - d. Length of open trench in advance of piping laying shall not be greater than is authorized by COTR.
2. Sanitary and storm sewer trenches:
  - a. Trench width below a point 150 mm (6 inches) above top of pipe shall be 600 mm (24 inches) maximum for pipe up to and including 300 mm (12 inches) diameter, and four-thirds diameter of pipe plus 200 mm (8 inches) for pipe larger than 300 mm (12 inches). Width of trench above that level shall be as necessary for sheeting and bracing and proper performance of the work.
  - b. Bed bottom quadrant of pipe on undisturbed soil or granular fill.
    - 1) Undisturbed: Bell holes shall be no larger than necessary for jointing. Backfill up to a point 300 mm (12 inches) above top of pipe shall be clean earth placed and tamped by hand.
    - 2) Granular Fill: Depth of fill shall be a minimum of 75 mm (3 inches) plus one sixth of pipe diameter below pipe to 300 mm (12 inches) above top of pipe. Place and tamp fill material by hand.
  - c. Place and compact as specified remainder of backfill using acceptable excavated materials. Do not use unsuitable materials.

- d. Use granular fill for bedding where rock or rocky materials are excavated.
- H. Site Earthwork: Earth excavation includes excavating pavements and obstructions visible on surface; underground structures, utilities, and other items indicated to be removed; together with soil, boulders, and other materials not classified as rock or unauthorized excavation. Excavation shall be accomplished as required by drawings and specifications. Excavate to indicated elevations and dimensions within a tolerance of plus or minus 25 mm (1 inch). Extend excavations a sufficient distance from structures for placing and removing concrete formwork, for installing services and other construction, complying with OSHA requirements, and for inspections. Remove subgrade materials that are determined by COTR as unsuitable, and replace with acceptable material. If there is a question as to whether material is unsuitable or not, the contractor shall obtain samples of the material, under the direction of the COTR, and the materials shall be examined by an independent testing laboratory for soil classification to determine whether it is unsuitable or not. When unsuitable material is encountered and removed, contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable. Adjustments to be based on volume in cut section only.
- 1. Site Grading:
  - a. Provide a smooth transition between adjacent existing grades and new grades.
  - b. Cut out soft spots, fill low spots, and trim high spots to comply with required surface tolerances.
  - c. Slope grades to direct water away from buildings and to prevent ponds from forming where not designed. Finish subgrades to required elevations within the following tolerances:
    - 1) Lawn or Unpaved Areas: Plus or minus 25 mm (1 inch).
    - 2) Walks: Plus or minus 25 mm (1 inch).
    - 3) Pavements: Plus or minus 13 mm (1 inch).
  - d. Grading Inside Building Lines: Finish subgrade to a tolerance of 13 mm (1/2 inch) when tested with a 3000 mm (10 foot) straightedge.

### 3.3 UNDERPINNING:

- A. Design of the underpinning system is the responsibility of the Contractor and is subject to review and approval by the COTR. Underpinning of existing building foundations where excavation

undermines existing foundations, shall be accomplished in the following manner:

1. Make general excavation for new construction, where new foundations are to be below existing foundations, to elevation of new foundations (or sized stone subbase), maintaining a 45 degree sloped berm.
3. Underpin intervening sections one at a time; no adjacent sections shall be underpinned until concrete in adjacent sections shall have reached 20 MPa (2500 psi) strength and have been dry packed with non-shrink grout to obtain positive bearing. Sheet and brace underpinning pits if soil will not stand on a vertical cut during this operation, or as required for safety of workmen. Repack any voids behind sheeting to prevent sloughing which could cause settlement of existing foundations. Contractor performing this portion of work shall have been prequalified by COTR as having previously performed successfully this type of work or will demonstrate his capability for successfully performing this work. It shall be sole responsibility of the Contractor to guard against objectionable movement or settlement and to preserve integrity of existing structures.
4. The tip elevation of the underpinning pits shall be a minimum of 900 mm (3 feet) below the adjacent excavation elevation.
5. Subgrades at the tip of the underpinning pit shall be clean, dry, and free of debris and shall be observed by the COTR prior to concrete placement.
6. Concrete shall not be free fall greater than 3000 mm (10 feet) into the pit.

#### **3.4 FILLING AND BACKFILLING:**

- A. General: Do not fill or backfill until all debris, water, unsatisfactory soil materials, obstructions, and deleterious materials have been removed from excavation. For fill and backfill, use excavated materials and borrow meeting the criteria specified herein, as applicable. Borrow will be supplied at no additional cost to the Government. Do not use unsuitable excavated materials. Do not backfill until foundation walls have been completed above grade and adequately braced, waterproofing or dampproofing applied, foundation drainage, and pipes coming in contact with backfill have been installed and work inspected and approved by COTR.
- B. Placing: Place materials in horizontal layers not exceeding 200 mm (8 inches) in loose depth for material compacted by heavy compaction equipment, and not more than 100 mm (4 inches) in loose depth for material compacted by hand-operated tampers and then compacted. Place

backfill and fill materials evenly on all sides of structures to required elevations, and uniformly along the full length of each structure. Place no material on surfaces that are muddy, frozen, or contain frost.

- C. Compaction: Compact with approved tamping rollers, sheepsfoot rollers, pneumatic tired rollers, steel wheeled rollers, vibrator compactors, or other approved equipment (hand or mechanized) well suited to soil being compacted. Do not operate mechanized vibratory compaction equipment within 3000 mm (10 feet) of new or existing building walls without prior approval of COTR. Moisten or aerate material as necessary to provide moisture content that will readily facilitate obtaining specified compaction with equipment used. Compact soil to not less than the following percentages of maximum dry density, according to ASTM D698 or ASTM D1557 as specified below:

1. Fills, Embankments, and Backfill

- a. Under proposed structures, building slabs, steps, and paved areas, scarify and recompact top 300 mm (12 inches) of existing subgrade and each layer of backfill or fill material in accordance with ASTM D698 95 percent.
- b. Curbs, curbs and gutters, ASTM D698 95 percent.
- c. Under Sidewalks, scarify and recompact top 150 mm (6 inches) below subgrade and compact each layer of backfill or fill material in accordance with ASTM D698 95 percent.
- d. Landscaped areas, top 400 mm (16 inches), ASTM D698 85 percent.
- e. Landscaped areas, below 400 mm (16 inches) of finished grade, ASTM D698 85 percent.

2. Natural Ground (Cut or Existing)

- a. Under building slabs, steps and paved areas, top 150 mm (6 inches), ASTM D698 95 percent.
- b. Curbs, curbs and gutters, top 150 mm (6 inches), ASTM D698 95 percent.
- c. Under sidewalks, top 150 mm (6 inches), ASTM D698 95 percent.

**3.5 GRADING:**

- A. General: Uniformly grade the areas within the limits of this section, including adjacent transition areas. Smooth the finished surface within specified tolerance. Provide uniform levels or slopes between points where elevations are indicated, or between such points and existing finished grades. Provide a smooth transition between abrupt changes in slope.



- B. Cut rough or sloping rock to level beds for foundations. In pipe spaces or other unfinished areas, fill low spots and level off with coarse sand or fine gravel.
- C. Slope backfill outside building away from building walls for a minimum distance of 1800 mm (6 feet).
- D. Finish grade earth floors in pipe basements as shown to a level, uniform slope and leave clean.
- E. Finished grade shall be at least 150 mm (6 inches) below bottom line of window or other building wall openings unless greater depth is shown.
- F. Place crushed stone or gravel fill under concrete slabs on grade, tamped, and leveled. Thickness of fill shall be 150 mm (6 inches) unless otherwise shown.
- G. Finish subgrade in a condition acceptable to COTR at least one day in advance of paving operations. Maintain finished subgrade in a smooth and compacted condition until succeeding operation has been accomplished. Scarify, compact, and grade subgrade prior to further construction when approved compacted subgrade is disturbed by Contractor's subsequent operations or adverse weather.
- H. Grading for Paved Areas: Provide final grades for both subgrade and base course to +/- 6 mm (0.25 inches) of indicated grades.

**3.6 DISPOSAL OF UNSUITABLE AND EXCESS EXCAVATED MATERIAL:**

- A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.
- B. Disposal: Transport surplus satisfactory soil to designated storage areas on Medical Center property. Stockpile or spread soil as directed by COTR.
  - 1. Remove waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.
- C. Remove from site and dispose of any excess excavated materials after all fill and backfill operations have been completed.
- D. Segregate all excavated contaminated soil designated by the COTR from all other excavated soils, and stockpile on site on two 0.15 mm (6 mil) polyethylene sheets with a polyethylene cover. A designated area shall be selected for this purpose. Dispose of excavated contaminated material in accordance with State and Local requirements.

**3.7 CLEAN UP:**

Upon completion of earthwork operations, clean areas within contract limits, remove tools, and equipment. Provide site clear, clean, free of

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debris, and suitable for subsequent construction operations. Remove all  
debris, rubbish, and excess material from Medical Center Property.

----- E N D -----

SECTION 32 05 23  
CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section shall cover site work concrete constructed upon the prepared subgrade and in conformance with the lines, grades, thickness, and cross sections shown. Construction shall include the following:
- B. Curb, gutter.
- C. Pedestrian Pavement: Walks.
- D. Vehicular Pavement: Driveways.

**1.2 RELATED WORK**

- A. Laboratory and Field Testing Requirements: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Subgrade Preparation: Section 31 20 00, EARTH MOVING.
- C. Concrete Materials, Quality, Mixing, Design and Other Requirements: Section 03 30 00, CAST-IN-PLACE-CONCRETE.

**1.3 DESIGN REQUIREMENTS**

Design all elements with the latest published version of applicable codes.

**1.4 WEATHER LIMITATIONS**

Placement of concrete shall be as specified under Article 3.8, COLD WEATHER and Article 3.7, HOT WEATHER of Section 03 30 00, CAST-IN-PLACE CONCRETE.

**1.5 SELECT SUBBASE MATERIAL JOB-MIX**

The Contractor shall retain and reimburse a testing laboratory to design a select subbase material mixture and submit a job-mix formula to the COTR, in writing, for approval. The formula shall include the source of materials, gradation, plasticity index, liquid limit, and laboratory compaction curves indicating maximum density at optimum moisture.

**1.6 SUBMITTALS**

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
- B. Manufacturers' Certificates and Data certifying that the following materials conform to the requirements specified.
  - 1. Expansion joint filler
  - 2. Hot poured sealing compound
  - 3. Reinforcement

- 4. Curing materials
- C. Data and Test Reports: Select subbase material.
  - 1. Job-mix formula.
  - 2. Source, gradation, liquid limit, plasticity index, percentage of wear, and other tests as specified and in referenced publications.

#### 1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Refer to the latest edition of all referenced Standards and codes.
- B. American Association of State Highway and Transportation Officials (AASHTO):
  - M031MM031-07-UL.....Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement (ASTM A615/A615M-09)
  - M055MM055-09-UL.....Steel Welded Wire Reinforcement, Plain, for Concrete (ASTM A185)
  - M147-65-UL.....Materials for Aggregate and Soil-Aggregate Subbase, Base and Surface Courses (R 2004)
  - M148-05-UL.....Liquid Membrane-Forming Compounds for Curing Concrete (ASTM C309)
  - M171-05-UL.....Sheet Materials for Curing Concrete (ASTM C171)
  - M182-05-UL.....Burlap Cloth Made from Jute or Kenaf and Cotton Mats
  - M213-01-UL.....Preformed Expansion Joint Fillers for Concrete Paving and Structural Construction (Non-extruding and Resilient Bituminous Type) (ASTM D1751)
  - M233-86-UL.....Boiled Linseed Oil Mixer for Treatment of Portland Cement Concrete
  - T099-09-UL.....Moisture-Density Relations of Soils Using a 2.5 kg. (5.5 lb) Rammer and a 305 mm (12 in.) Drop
  - T180-09-UL.....Moisture-Density Relations of Soils Using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop
- C. American Society for Testing and Materials (ASTM):
  - C94/C94M-09.....Ready-Mixed Concrete
  - C143/C143M-09.....Slump of Hydraulic Cement Concrete

## PART 2 - PRODUCTS

### 2.1 GENERAL

Concrete shall be Type C, air-entrained as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE, with the following exceptions:

<u>TYPE</u>	<u>MAXIMUM SLUMP*</u>
Curb & Gutter	75 mm (3")
Pedestrian Pavement	75 mm (3")
Vehicular Pavement	50 mm (2") (Machine Finished) 100 mm (4") (Hand Finished)
Equipment Pad	75 to 100 mm (3" to 4")
* For concrete to be vibrated: Slump as determined by ASTM C143. Tolerances as established by ASTM C94.	

### 2.2 REINFORCEMENT

- A. The type, amount, and locations of steel reinforcement shall be as shown on the drawings and in the specifications.
- B. Welded wire-fabric shall conform to AASHTO M55.
- C. Dowels shall be plain steel bars conforming to AASHTO M31. Tie bars shall be deformed steel bars conforming to AASHTO M31.

### 2.3 SELECT SUBBASE (WHERE REQUIRED)

- A. Subbase material shall consist of select granular material composed of sand, sand-gravel, crushed stone, crushed or granulated slag, with or without soil binder, or combinations of these materials conforming to AASHTO M147, Grading E or F.
- B. Materials meeting other gradations than that noted will be acceptable whenever the gradations are within a tolerance of three to five percent, plus or minus, of the single gradation established by the job-mix formula.
- C. Subbase material shall produce a compacted, dense-graded course, meeting the density requirement specified herein.

### 2.4 FORMS

- A. Use metal or wood forms that are straight and suitable in cross-section, depth, and strength to resist springing during depositing and consolidating the concrete, for the work involved.
- B. Do not use forms if they vary from a straight line more than 3 mm (1/8 inch) in any 3000 mm (ten foot) long section, in either a horizontal or vertical direction.

- C. Wood forms should be at least 50 mm (2 inches) thick (nominal). Wood forms shall also be free from warp, twist, loose knots, splits, or other defects. Use approved flexible or curved forms for forming radii.

## **2.5 CONCRETE CURING MATERIALS**

- A. Concrete curing materials shall conform to one of the following:
1. Burlap conforming to AASHTO M182 having a weight of 233 grams (seven ounces) or more per square meter (yard) when dry.
  2. Impervious Sheeting conforming to AASHTO M171.
  3. Liquid Membrane Curing Compound conforming to AASHTO M148 (ASTM C309), and shall be free of paraffin or petroleum.

## **2.6 EXPANSION JOINT FILLERS**

Material shall conform to AASHTO M213.

# **PART 3 - EXECUTION**

## **3.1 SUBGRADE PENETRATION**

- A. Prepare, construct, and finish the subgrade as specified in Section 31 20 00, EARTH MOVING.
- B. Maintain the subgrade in a smooth, compacted condition, in conformance with the required section and established grade until the succeeding operation has been accomplished.

## **3.2 SELECT SUBBASE (WHERE REQUIRED)**

- A. Mixing: Proportion the select subbase by weight or by volume in quantities so that the final approved job-mixed formula gradation, liquid limit, and plasticity index requirements will be met after subbase course has been placed and compacted. Add water in approved quantities, measured by weight or volume, in such a manner to produce a uniform blend.
- B. Placing:
1. Place the mixed material on the prepared subgrade in a uniform layer to the required contour and grades, and to a loose depth not to exceed 200 mm (8 inches), and that when compacted, will produce a layer of the designated thickness.
  2. When the designated compacted thickness exceeds 150 mm (6 inches), place the material in layers of equal thickness. Remove unsatisfactory areas and replace with satisfactory mixture, or mix the material in the area.
  3. In no case will the addition of thin layers of material be added to the top layer in order to meet grade.

4. If the elevation of the top layer is 13 mm (1/2 inch) or more below the grade, excavate the top layer and replace with new material to a depth of at least 75 mm (3 inches) in compacted thickness.

C. Compaction:

1. Perform compaction with approved equipment (hand or mechanical) well suited to the material being compacted.
2. Moisten or aerate the material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used.
3. Compact each layer to at least 95 percent or 100 percent of maximum density as determined by AASHTO T180 or AASHTO T99 respectively.

D. Smoothness Test and Thickness Control:

Test the completed subbase for grade and cross section with a straight edge.

1. The surface of each layer shall not show any deviations in excess of 10 mm (3/8 inch).
2. The completed thickness shall be within 13 mm (1/2 inch) of the thickness as shown.

E. Protection:

1. Maintain the finished subbase in a smooth and compacted condition until the concrete has been placed.
2. When Contractor's subsequent operations or adverse weather disturbs the approved compacted subbase, excavate, and reconstruct it with new material meeting the requirements herein specified, at no additional cost to the VA.

### 3.3 SETTING FORMS

A. Base Support:

1. Compact the base material under the forms true to grade so that, when set, they will be uniformly supported for their entire length at the grade as shown.
2. Correct imperfections or variations in the base material grade by cutting or filling and compacting.

B. Form Setting:

1. Set forms sufficiently in advance of the placing of the concrete to permit the performance and approval of all operations required with and adjacent to the form lines.
2. Set forms to true line and grade and use stakes, clamps, spreaders, and braces to hold them rigidly in place so that the forms and joints are free from play or movement in any direction.

3. Forms shall conform to line and grade with an allowable tolerance of 3 mm (1/8 inch) when checked with a straightedge and shall not deviate from true line by more than 6 mm (1/4 inch) at any point.
4. Do not remove forms until removal will not result in damaged concrete or at such time to facilitate finishing.
5. Clean and oil forms each time they are used.

C. The Contractor's Registered Professional Land Surveyor, specified in Section 00 72 00, GENERAL CONDITIONS, shall establish and control the alignment and the grade elevations of the forms or concrete slipforming machine operations.

1. Make necessary corrections to forms immediately before placing concrete.
2. When any form has been disturbed or any subgrade or subbase has become unstable, reset and recheck the form before placing concrete.

### **3.4 EQUIPMENT**

- A. The COTR shall approve equipment and tools necessary for handling materials and performing all parts of the work prior to commencement of work.
- B. Maintain equipment and tools in satisfactory working condition at all times.

### **3.5 PLACING REINFORCEMENT**

- A. Reinforcement shall be free from dirt, oil, rust, scale or other substances that prevent the bonding of the concrete to the reinforcement.
- B. Before the concrete is placed, the COTR shall approve the reinforcement, which shall be accurately and securely fastened in place with suitable supports and ties. The type, amount, and position of the reinforcement shall be as shown.

### **3.6 PLACING CONCRETE - GENERAL**

- A. Obtain approval of the COTR before placing concrete.
- B. Remove debris and other foreign material from between the forms before placing concrete. Obtain approval of the COTR before placing concrete.
- C. Before the concrete is placed, uniformly moisten the subgrade, base, or subbase appropriately, avoiding puddles of water.
- D. Convey concrete from mixer to final place of deposit by a method which will prevent segregation or loss of ingredients. Deposit concrete so that it requires as little handling as possible.
- E. While being placed, spade or vibrate and compact the concrete with suitable tools to prevent the formation of voids or honeycomb pockets.



Vibrate concrete well against forms and along joints. Over-vibration or manipulation causing segregation will not be permitted. Place concrete continuously between joints without bulkheads.

- F. Install a construction joint whenever the placing of concrete is suspended for more than 30 minutes and at the end of each day's work.
- G. Workmen or construction equipment coated with foreign material shall not be permitted to walk or operate in the concrete during placement and finishing operations.

### **3.7 PLACING CONCRETE FOR CURB AND GUTTER, PEDESTRIAN PAVEMENT, AND EQUIPMENT PADS**

- A. Place concrete in the forms in one layer of such thickness that, when compacted and finished, it will conform to the cross section as shown.
- B. Deposit concrete as near to joints as possible without disturbing them but do not dump onto a joint assembly.
- C. After the concrete has been placed in the forms, use a strike-off guided by the side forms to bring the surface to the proper section to be compacted.
- D. Consolidate the concrete thoroughly by tamping and spading, or with approved mechanical finishing equipment.
- E. Finish the surface to grade with a wood or metal float.
- F. All Concrete pads and pavements shall be constructed with sufficient slope to drain properly.

### **3.8 PLACING CONCRETE FOR VEHICULAR PAVEMENT**

- A. Deposit concrete into the forms as close as possible to its final position.
- B. Place concrete rapidly and continuously between construction joints.
- C. Strike off concrete and thoroughly consolidate by a finishing machine, vibrating screed, or by hand-finishing.
- D. Finish the surface to the elevation and crown as shown.
- E. Deposit concrete as near the joints as possible without disturbing them but do not dump onto a joint assembly. Do not place adjacent lanes without approval by the COTR.

### **3.9 CONCRETE FINISHING - GENERAL**

- A. The sequence of operations, unless otherwise indicated, shall be as follows:
  - 1. Consolidating, floating, straight-edging, troweling, texturing, and edging of joints.
  - 2. Maintain finishing equipment and tools in a clean and approved condition.

### 3.10 CONCRETE FINISHING CURB AND GUTTER

- A. Round the edges of the gutter and top of the curb with an edging tool to a radius of 6mm (1/4 inch) or as otherwise detailed.
- B. Float the surfaces and finish with a smooth wood or metal float until true to grade and section and uniform in textures.
- C. Finish the surfaces, while still wet, with a bristle type brush with longitudinal strokes.
- D. Immediately after removing the front curb form, rub the face of the curb with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. Brush the surface, while still wet, in the same manner as the gutter and curb top.
- E. Except at grade changes or curves, finished surfaces shall not vary more than 3 mm (1/8 inch) for gutter and 6 mm (1/4 inch) for top and face of curb, when tested with a 3000 mm (10 foot) straightedge.
- F. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints.
- G. Correct any depressions which will not drain.
- H. Visible surfaces and edges of finished combination curb and gutter shall be free of blemishes, form marks, and tool marks, and shall be uniform in color, shape, and appearance.

### 3.11 CONCRETE FINISHING PEDESTRIAN PAVEMENT

- A. Walks, Grade Slabs, Lawn Mower Crossings, Wheelchair Curb Ramps.
  - 1. Finish the surfaces to grade and cross section with a metal float, trowled smooth and finished with a broom moistened with clear water.
  - 2. Brooming shall be transverse to the line of traffic.
  - 3. Finish all slab edges, including those at formed joints, carefully with an edger having a radius as shown on the Drawings.
  - 4. Unless otherwise indicated, edge the transverse joints before brooming. The brooming shall eliminate the flat surface left by the surface face of the edger. Execute the brooming so that the corrugation, thus produced, will be uniform in appearance and not more than 2 mm (1/16 inch) in depth.
  - 5. The completed surface shall be uniform in color and free of surface blemishes, form marks, and tool marks. The finished surface of the pavement shall not vary more than 5 mm (3/16 inch) when tested with a 3000 mm (10 foot) straightedge.
  - 6. The thickness of the pavement shall not vary more than 6 mm (1/4 inch).
  - 7. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints.

B. Steps: The method of finishing the steps and the sidewalls is similar to above except as herein noted.

1. Remove the riser forms one at a time, starting with the top riser.
2. After removing the riser form, rub the face of the riser with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. Use an outside edger to round the corner of the tread; use an inside edger to finish the corner at the bottom of the riser.
3. Give the risers and sidewall a final brush finish. The treads shall have a final finish with a stiff brush to provide a non-slip surface.
4. The texture of the completed steps shall present a neat and uniform appearance and shall not deviate from a straightedge test more than 5 mm (3/16 inch).

### **3.12 CONCRETE FINISHING FOR VEHICULAR PAVEMENT**

- A. Accomplish longitudinal floating with a longitudinal float not less than 3000 mm (10 feet) long and 150 mm (6 inches) wide, properly stiffened to prevent flexing and warping. Operate the float from foot bridges in a sawing motion parallel to the direction in which the pavement is being laid from one side of the pavement to the other, and advancing not more than half the length of the float.
- B. After the longitudinal floating is completed, but while the concrete is still plastic, eliminate minor irregularities in the pavement surfaces by means of metal floats, 1500 mm (5 feet) in length, and straightedges, 3000 mm (10 feet) in length. Make the final finish with the straightedges, which shall be used to float the entire pavement surface.
- C. Test the surface for trueness with a 3000 mm (10 foot) straightedge held in successive positions parallel and at right angles to the direction in which the pavement is being laid and the entire area covered as necessary to detect variations. Advance the straightedge along the pavement in successive stages of not more than one half the length of the straightedge. Correct all irregularities and refinish the surface.
- D. The finished surface of the pavement shall not vary more than 6 mm (1/4 inch) in both longitudinal and transverse directions when tested with a 3000 mm (10 foot) straightedge.
- E. The thickness of the pavement shall not vary more than 6 mm (1/4 inch).
- F. When most of the water glaze or sheen has disappeared and before the concrete becomes nonplastic, give the surface of the pavement a broomed finish with an approved fiber broom not less than 450 mm (18 inches) wide. Pull the broom gently over the surface of the pavement from edge

to edge. Brooming shall be transverse to the line of traffic and so executed that the corrugations thus produced will be uniform in character and width, and not more than 3 mm (1/8 inch) in depth. Carefully finish the edge of the pavement along forms and at the joints with an edging tool. The brooming shall eliminate the flat surface left by the surface face of the edger.

- G. The finish surfaces of new and existing abutting pavements shall coincide at their juncture.

### **3.13 CONCRETE FINISHING EQUIPMENT PADS**

- A. After the surface has been struck off and screeded to the proper elevation, give it a smooth dense float finish, free from depressions or irregularities.
- B. Carefully finish all slab edges with an edger having a radius as shown in the Drawings.
- C. After removing the forms, rub the faces of the pad with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. The finish surface of the pad shall not vary more than 3 mm (1/8 inch) when tested with a 3000 mm (10 foot) straightedge.
- D. Correct irregularities exceeding the above.

### **3.14 JOINTS - GENERAL**

- A. Place joints, where shown, conforming to the details as shown, and perpendicular to the finished grade of the concrete surface.
- B. Joints shall be straight and continuous from edge to edge of the pavement.

### **3.15 CONTRACTION JOINTS**

- A. Cut joints to depth as shown with a grooving tool or jointer of a radius as shown or by sawing with a blade producing the required width and depth.
- B. Construct joints in curbs and gutters by inserting 3 mm (1/8 inch) steel plates conforming to the cross sections of the curb and gutter.
- C. Plates shall remain in place until concrete has set sufficiently to hold its shape and shall then be removed.
- D. Finish edges of all joints with an edging tool having the radius as shown.
- E. Score pedestrian pavement with a standard grooving tool or jointer.

### **3.16 EXPANSION JOINTS**

- A. Use a preformed expansion joint filler material of the thickness as shown to form expansion joints.

- B. Material shall extend the full depth of concrete, cut and shaped to the cross section as shown, except that top edges of joint filler shall be below the finished concrete surface where shown to allow for sealing.
- C. Anchor with approved devices to prevent displacing during placing and finishing operations.
- D. Round the edges of joints with an edging tool.
- E. Form expansion joints as follows:
  - 1. Without dowels, about structures and features that project through, into, or against any site work concrete construction.
  - 2. Using joint filler of the type, thickness, and width as shown.
  - 3. Installed in such a manner as to form a complete, uniform separation between the structure and the site work concrete item.

### **3.17 CONSTRUCTION JOINTS**

- A. Locate longitudinal construction joints between slabs of vehicular pavement as shown.
- B. Place transverse construction joints of the type shown, where indicated and whenever the placing of concrete is suspended for more than 30 minutes.
- C. Use a butt-type joint with dowels in curb and gutter if the joint occurs at the location of a planned joint.
- D. Use keyed joints with tiebars if the joint occurs in the middle third of the normal curb and gutter joint interval.

### **3.18 FORM REMOVAL**

- A. Forms shall remain in place at least 12 hours after the concrete has been placed. Remove forms without injuring the concrete.
- B. Do not use bars or heavy tools against the concrete in removing the forms. Promptly repair any concrete found defective after form removal.

### **3.20 CURING OF CONCRETE**

- A. Cure concrete by one of the following methods appropriate to the weather conditions and local construction practices, against loss of moisture, and rapid temperature changes for at least seven days from the beginning of the curing operation. Protect unhardened concrete from rain and flowing water. All equipment needed for adequate curing and protection of the concrete shall be on hand and ready to install before actual concrete placement begins. Provide protection as necessary to prevent cracking of the pavement due to temperature changes during the curing period. If any selected method of curing does not afford the proper curing and protection against concrete cracking, remove and replace the damaged pavement and employ another method of curing as directed by the COTR.

- B. Burlap Mat: Provide a minimum of two layers kept saturated with water for the curing period. Mats shall overlap each other at least 150 mm (6 inches).
- C. Impervious Sheeting: Use waterproof paper, polyethylene-coated burlap, or polyethylene sheeting. Polyethylene shall be at least 0.1 mm (4 mils) in thickness. Wet the entire exposed concrete surface with a fine spray of water and then cover with the sheeting material. Sheets shall overlap each other at least 300 mm (12 inches). Securely anchor sheeting.
- D. Liquid Membrane Curing:
  - 1. Apply pigmented membrane-forming curing compound in two coats at right angles to each other at a rate of 5 m<sup>2</sup>/L (200 square feet per gallon) for both coats.
  - 2. Do not allow the concrete to dry before the application of the membrane.
  - 3. Cure joints designated to be sealed by inserting moistened paper or fiber rope or covering with waterproof paper prior to application of the curing compound, in a manner to prevent the curing compound entering the joint.
  - 4. Immediately re-spray any area covered with curing compound and damaged during the curing period.

### 3.21 CLEANING

- A. After completion of the curing period:
  - 1. Remove the curing material (other than liquid membrane).
  - 2. Sweep the concrete clean.
  - 3. After removal of all foreign matter from the joints, seal joints as herein specified.
  - 4. Clean the entire concrete of all debris and construction equipment as soon as curing and sealing of joints has been completed.

### 3.22 PROTECTION

The contractor shall protect the concrete against all damage prior to final acceptance by the Government. Remove concrete containing excessive cracking, fractures, spalling, or other defects and reconstruct the entire section between regularly scheduled joints, when directed by the COTR, and at no additional cost to the Government. Exclude traffic from vehicular pavement until the concrete is at least seven days old, or for a longer period of time if so directed by the COTR.

### 3.23 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the Station.

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**SECTION 32 12 16**  
**ASPHALT PAVING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This work shall cover the composition, mixing, construction upon the prepared subgrade, and the protection of hot asphalt concrete pavement. The hot asphalt concrete pavement shall consist of an aggregate or asphalt base course and asphalt surface course constructed in conformity with the lines, grades, thickness, and cross sections as shown. Each course shall be constructed to the depth, section, or elevation required by the drawings and shall be rolled, finished, and approved before the placement of the next course.

**1.2 RELATED WORK**

- A. Laboratory and field testing requirements: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Subgrade Preparation: Paragraph 3.3 and Section 31 20 00, EARTH MOVING.
- C. Pavement Markings: Section 32 17 23, PAVEMENT MARKINGS.

**1.3 INSPECTION OF PLANT AND EQUIPMENT**

The COTR shall have access at all times to all parts of the material producing plants for checking the mixing operations and materials and the adequacy of the equipment in use.

**1.4 ALIGNMENT AND GRADE CONTROL**

The Contractor's Registered Professional Land Surveyor shall establish and control the pavement (aggregate or asphalt base course and asphalt surface course) alignments, grades, elevations, and cross sections as shown on the Drawings.

**1.5 SUBMITTALS**

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
- B. Data and Test Reports:
  - 1. Aggregate Base Course: Sources, gradation, liquid limit, plasticity index, percentage of wear, and other tests required by State Highway Department.
  - 2. Asphalt Base/Surface Course: Aggregate source, gradation, soundness loss, percentage of wear, and other tests required by State Highway Department.
  - 3. Job-mix formula.
- C. Certifications:

1. Asphalt prime and tack coat material certificate of conformance to State Highway Department requirements.
2. Asphalt cement certificate of conformance to State Highway Department requirements.
3. Job-mix certification - Submit plant mix certification that mix equals or exceeds the Pennsylvania State Highway Specification.
- D. One copy of State Highway Department Specifications.

## **PART 2 - PRODUCTS**

### **2.1 GENERAL**

- A. Aggregate base Asphaltic base and asphalt concrete materials shall conform to the requirements of the following and other appropriate sections of the latest version of the State Highway Material Specifications, including amendments, addenda and errata. Where the term "Engineer" or "Commission" is referenced in the State Highway Specifications, it shall mean the VA COTR or VA Contracting Officer.

### **2.2 AGGREGATES**

- A. Provide aggregates consisting of crushed stone, gravel, sand, or other sound, durable mineral materials processed and blended, and naturally combined.
- B. Subbase aggregate (where required) maximum size: 38mm(1-1/2").
- C. Base aggregate maximum size:
  1. Base course over 152mm(6") thick: 38mm(1-1/2");
  2. Other base courses: 19mm(3/4").
- D. Asphaltic base course:
  1. Maximum particle size not to exceed 25.4mm(1").
  2. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.
- E. Aggregates for asphaltic concrete paving: Provide a mixture of sand, mineral aggregate, and liquid asphalt mixed in such proportions that the percentage by weight will be within:

<u>Sieve Sizes</u>	<u>Percentage Passing</u>
19mm (3/4")	100
9.5mm (3/8")	67 to 85
6.4mm (1/4")	50 to 65
2.4mm (No. 8 mesh)	37 to 50
600µm (No. 3) mesh)	15 to 25



75µm (No. 200 mesh)

3 to 8

plus 50/60 penetration liquid asphalt at 5 percent to 6-1/2 percent of the combined dry aggregates.

## **2.3 ASPHALTS**

A. Comply with provisions of Asphalt Institute Specification SS2:

1. Asphalt cement: Penetration grade 50/60
2. Prime coat: Cut-back type, grade MC-250
3. Tack coat: Uniformly emulsified, grade SS-1H

## **2.4 SEALER**

- A. Provide a sealer consisting of suitable fibrated chemical type asphalt base binders and fillers having a container consistency suitable for troweling after thorough stirring, and containing no clay or other deleterious substance.
- B. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.

## **PART 3 - EXECUTION**

### **3.1 GENERAL**

The Asphalt Concrete Paving equipment, weather limitations, job-mix formula, mixing, construction methods, compaction, finishing, tolerance, and protection shall conform to the requirements of the appropriate sections of the State Highway Specifications for the type of material specified.

### **3.2 MIXING ASPHALTIC CONCRETE MATERIALS**

- A. Provide hot plant-mixed asphaltic concrete paving materials.
1. Temperature leaving the plant: 143 degrees C (290 degrees F) minimum, 160 degrees C (320 degrees F) maximum.
  2. Temperature at time of placing: 138 degrees C (280 degrees F) minimum.

### **3.3 SUBGRADE**

- A. Shape to line and grade and compact with self-propelled rollers or hand operated compaction devices suitable to the work.
- B. All depressions that develop under rolling shall be filled with acceptable material and the area re-rolled.
- C. Soft areas shall be removed and filled with acceptable materials and the area re-rolled.
- D. Should the subgrade become rutted or displaced prior to the placing of the subbase, it shall be reworked to bring to line and grade.

- E. Proof-roll the subgrade with maximum 45 tonne (50 ton) gross weight dump truck as directed by VA COTR or VA Contracting Officer. If pumping, pushing, or other movement is observed, rework the area to provide a stable and compacted subgrade.

### 3.4 BASE COURSES

- A. Subbase (when required)
  - 1. Spread and compact to the thickness matching existing adjacent sections.
  - 2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
  - 3. After completion of the subbase rolling there shall be no hauling over the subbase other than the delivery of material for the top course.
- B. Base
  - 1. Spread and compact to the thickness matching adjacent sections.
  - 2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
  - 3. After completion of the base rolling there shall be no hauling over the base other than the delivery of material for the top course.
- C. Thickness tolerance: Provide the compacted thicknesses within a tolerance of minus 0.0mm (0.0") to plus 12.7mm (0.5").
- D. Moisture content: Use only the amount of moisture needed to achieve the specified compaction.

### 3.5 PLACEMENT OF ASPHALTIC CONCRETE PAVING

- A. Remove all loose materials from the compacted base.
- B. Apply the specified prime coat, and tack coat where required, and allow to dry in accordance with the manufacturer's recommendations as approved by the COTR.
- C. Receipt of asphaltic concrete materials:
  - 1. Do not accept material unless it is covered with a tarpaulin until unloaded, and unless the material has a temperature of not less than 130 degrees C (280 degrees F).
  - 2. Do not commence placement of asphaltic concrete materials when the atmospheric temperature is below 10 degrees C (50 degrees F), not during fog, rain, or other unsuitable conditions.
- D. Spreading:
  - 1. Spread material in a manner that requires the least handling.
  - 2. Where thickness of finished paving will be 76mm (3") or less, spread in one layer.
- E. Rolling:

1. After the material has been spread to the proper depth, roll until the surface is hard, smooth, unyielding, and true to the thickness and elevations shown on the drawings.
2. Roll in at least two directions until no roller marks are visible.
3. Finished paving smoothness tolerance:
  - a. No depressions which will retain standing water.
  - b. No deviation greater than 3mm in 1.8m (1/8" in six feet).

### 3.6 APPLICATION OF SEAL COAT

- A. Prepare the surfaces, mix the seal coat material, and apply in accordance with the manufacturer's recommendations as approved by the Architect or Engineer.
- B. Apply one coat of the specified sealer.
- C. Achieve a finished surface seal which, when dry and thoroughly set, is smooth, tough, resilient, of uniform black color, and free from coarse textured areas, lap marks, ridges, and other surface irregularities.

### 3.7 PROTECTION

Protect the asphaltic concrete paved areas from traffic until the sealer is set and cured and does not pick up under foot or wheeled traffic.

### 3.8 FINAL CLEAN-UP

Remove all debris, rubbish, and excess material from the work area.

- - - E N D - - -

**SECTION 32 17 23  
PAVEMENT MARKINGS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This work shall consist of furnishing and applying paint on pavement surfaces, in the form of traffic lanes, parking bays, areas restricted to handicapped persons, crosswalks, and other detail pavement markings, in accordance with the details as shown or as prescribed by the COTR. Conform to the Manual on Uniform Traffic Control Devices for Streets and Highways, published by the U.S. Department of Transportation, Federal Highway Administration, for details not shown.

**1.2 SUBMITTALS**

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish Manufacturer's Certificates and Data certifying that the following materials conform to the requirements specified.
- B. Paint.

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):  
TT-P-1952D.....Paint, Traffic Black, and Airfield Marking,  
Waterborne
- C. Master Painters Institute (MPI):  
Approved Product List - 2010

**PART 2 - PRODUCTS**

**2.1 PAINT**

Paint for marking pavement (parking lot and zone marking) shall conform to MPI No. 97, color to match existing. Paint shall be in containers of at least 18 L (5 gallons). A certificate shall accompany each batch of paint stating compliance with the applicable publication.

**2.2 PAINT APPLICATOR**

Apply all marking by approved mechanical equipment. The equipment shall provide constant agitation of paint and travel at controlled speeds. Synchronize one or more paint "guns" to automatically begin and cut off paint flow in the case of skip lines. The equipment shall have manual

control to apply continuous lines of varying length and marking widths to match existing. Provide pneumatic spray guns for hand application of paint in areas where a mobile paint applicator cannot be used. An experienced technician that is thoroughly familiar with equipment, materials, and marking layouts shall control all painting equipment and operations.

## **2.3 SANDBLASTING EQUIPMENT**

Sandblasting equipment shall include an air compressor, hoses, and nozzles of proper size and capacity as required for cleaning surfaces to be painted. The compressor shall furnish not less than  $0.08 \text{ m}^3/\text{s}$  (150 cfm) of air at a pressure of not less than 625 kPa (90 psi) at each nozzle used.

## **PART 3 - EXECUTION**

### **3.1 SURFACE PREPARATION**

- A. Allow new pavement surfaces to cure for a period of not less than 14 days before application of marking materials.
- B. Thoroughly clean all surfaces to be marked before application of paint. Remove dust, dirt, and other granular surface deposits by sweeping, blowing with compressed air, rinsing with water, or a combination of these methods. Completely remove rubber deposits, existing paint markings, and other coatings adhering to the pavement with scrapers, wire brushings, sandblasting, mechanical abrasion, or approved chemicals as directed by the COTR. The application of paint conforming to Fed. Spec. TT-P-1952D is an option to removal of existing paint markings on asphalt pavement. Apply the black masking tape in as many coats as necessary to completely temporarily mask the existing markings. Where oil or grease are present on old pavements to be marked, scrub affected areas with several applications of trisodium phosphate solution or other approved detergent or degreaser, and rinse thoroughly after each application. After cleaning, seal oil-soaked areas with cut shellac to prevent bleeding through the new paint. Pavement marking shall follow as closely as practicable after the surface has been cleaned and dried, but do not begin any marking until the COTR has inspected the surface and gives permission to proceed. The Contractor shall establish control points for marking and provide templates to control paint application by type and color at necessary intervals. The Contractor is responsible to preserve and apply marking in conformance with the established control points.

### 3.2 APPLICATION

Apply uniformly painted pavement marking of required color(s), length, and width with true, sharp edges and ends on properly cured, prepared, and dried surfaces in conformance with the details as shown and established control points. The length and width of lines shall conform within a tolerance of plus or minus 75 mm (3 inches) and plus or minus 3 mm (1/8 inch), respectively, in the case of skip markings. The length of intervals shall not exceed the line length tolerance. Temperature of the surface to be painted and the atmosphere shall be above 10°C (50°F) and less than 35°C (95°F). Apply the paint at a wet film thickness of 0.4 mm (0.015 inch). Apply paint in one coat. At the direction of the COTR, markings showing light spots may receive additional coats. The maximum drying time requirements of the paint specifications will be strictly enforced, to prevent undue softening of asphalt, and pick-up, displacement, or discoloration by tires of traffic. If there is a deficiency in drying of the marking, discontinue paint operations until cause of the slow drying is determined and corrected. Remove and replace marking that is applied at less than minimum material rates; deviates from true alignment; exceeds stipulated length and width tolerances; or shows light spots, smears, or other deficiencies or irregularities. Use carefully controlled sand blasting, approved grinding equipment, or other approved method to remove marking so that the surface to which the marking was applied will not be damaged.

### 3.3 PROTECTION

Conduct operations in such a manner that necessary traffic can move without hindrance. Protect the newly painted markings so that, insofar as possible, the tires of passing vehicles will not pick up paint. Place warning signs at the beginning of the wet line, and at points well in advance of the marking equipment for alerting approaching traffic from both directions. Place small flags or other similarly effective small objects near freshly applied markings at frequent intervals to reduce crossing by traffic. Efface and replace damaged portions of markings at no additional cost to the Government.

### 3.4 DETAIL PAVEMENT MARKING

Use Detail Pavement Markings, exclusive of actual traffic lane marking, at exit and entrance islands and turnouts, on curbs, at crosswalks, at parking bays, and at such other locations as shown. Show the International Handicapped Symbol at indicated parking spaces. Color shall be as shown. Apply paint for the symbol using a suitable template

that will provide a pavement marking with true, sharp edges and ends. Place detail pavement markings of the color(s), width(s) and length(s), and design pattern at the locations shown.

### **3.5 TEMPORARY PAVEMENT MARKING**

When shown or directed by the COTR, apply Temporary Pavement Markings of the color(s), width(s) and length(s) shown or directed. After the temporary marking has served its purpose and when so ordered by the COTR, remove temporary marking by carefully controlled sandblasting, approved grinding equipment, or other approved method so that the surface to which the marking was applied will not be damaged. As an option, an approved preformed pressure sensitive, adhesive tape type of temporary pavement marking of the required color(s), width(s) and length(s) may be furnished and used in lieu of temporary painted marking. The Contractor shall be fully responsible for the continued durability and effectiveness of such marking during the period for which its use is required. Remove any unsatisfactory tape type marking and replace with painted markings at no additional cost to the Government.

### **3.6 FINAL CLEAN-UP**

Remove all debris, rubbish and excess material from the Station.

- - - E N D - - -

SECTION 32 90 00  
PLANTING

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This work consists of furnishing and installing all planting materials required for landscaping hereinafter specified in locations as shown.

**1.2 EQUIPMENT**

Maintain all equipment, tools and machinery while on the project in sufficient quantities and capacity for proper execution of the work.

**1.3 RELATED WORK**

- A. Section 31 20 00, EARTH MOVING, Stripping Topsoil and Stock Piling.
- B. Section 01 45 29, TESTING LABORATORY SERVICES, Topsoil Testing.
- C. Section 31 20 00, EARTH MOVING, Topsoil Materials.

**1.4 SUBMITTALS**

B. Certificates of Conformance or Compliance: Before delivery, notarized certificates attesting that the following materials meet the requirements specified shall be submitted to the COTR for approval:

- 1. Plant Materials (Department of Agriculture certification by State Nursery Inspector declaring material to be free from insects and disease).
- 2. Fertilizers.
- 3. Peat
- 4. Seed

**1.5 DELIVERY AND STORAGE**

A. Delivery:

- 1. Notify the COTR of the delivery schedule in advance so the plant material may be inspected upon arrival at the job site. Remove unacceptable plant material from the job site immediately.
- 2. Protect plants during delivery to prevent damage to root balls or desiccation of leaves. Protect trees during transport by tying in the branches and covering all exposed branches.
- 3. The use of equipment such as "tree spades" is permitted provided the plant balls are sized in accordance with ANSI Z60.1 and tops are protected from damage.



4. Deliver to the site in the original, unopened containers bearing the manufacturer's warranted chemical analysis, name, trade name or trademark, and in conformance to state and federal law. In lieu of containers may be furnished in bulk and a certificate indicating the above information shall accompany each delivery.
5. During delivery: Protect sod, from drying out and seed from contamination.

B. Storage:

1. Keep seed and fertilizer in dry storage away from contaminants.
2. Store plants not installed on the day of arrival at the site as follows:
  - a. Shade and protect plants from the wind when stored outside.
  - b. Heel in bare root plants.
  - c. Protect plants stored on the project from drying out at all times by covering the balls or roots with moist sawdust, wood chips, shredded bark, peat moss, or other similar mulching material.
  - d. Keep plants, including those in containers, in a moist condition until planted, by watering with fine mist spray.

**1.6 PLANTING AND TURF INSTALLATION SEASONS AND CONDITIONS**

- A. Perform operations within the following dates: From April 15 to June 15 for spring and from September 1 to September 30 for fall.
- B. No work shall be done when the ground is frozen, snow covered, too wet or in an otherwise unsuitable condition for planting. Special conditions may exist that warrants a variance in the specified planting dates or conditions. Submit a written request to the COTR stating the special conditions and proposal variance.

**1.7 PLANT AND TURF ESTABLISHMENT PERIOD**

- A. The Establishment Period for plants and turf shall begin immediately after installation, with the approval of the COTR, and continue until the date that the Government accepts the project or phase for beneficial use and occupancy. During the Plant and Turf Establishment Period the Contractor shall:
  1. Water all plants and turf to maintain an adequate supply of moisture within the root zone. An adequate supply of moisture is the equivalent of 25 mm (1 inch) of absorbed water per week either through natural rainfall or augmented by periodic watering. Apply water at a moderate rate so as not to displace the mulch or flood the plants and turf.
  2. Prune plants and replace mulch as required.

3. Replace and restore stakes, guy wires, and eroded plant saucers as required.
4. In plant beds and saucers, remove grass, weeds, and other undesired vegetation, including the root growth, before they reach a height of 75 mm (3 inches).
5. Spray with approved insecticides and fungicides to control pests and ensure plant survival in a healthy growing condition, as directed by the COTR.
6. Provide the following turf establishment:
  - a. Eradicate all weeds. Water, fertilize, overseed, and perform any other operation necessary to promote the growth of grass.
  - b. Replant areas void of turf 0.1 m<sup>2</sup> (one square foot) and larger in area.
  - c. Mow the new lawn at least three times prior to the final inspection. Begin mowing when grass is 100 mm (4 inches) high. Mow to a 65 mm (2-1/2 inch) height.
7. Remove plants that die during this period and replace each plant with one of the same size and species.

#### **1.8 PLANT AND TURF WARRANTY**

- A. All work shall be in accordance with the terms of the Paragraph, "Warranty" of FAR clause 52.246-21, including the following supplements:
1. A One Year Plant and Turf Warranty will begin on the date that the Government accepts the project or phase for beneficial use and occupancy. The Contractor shall have completed, located, and installed all plants and turf according to the plans and specifications. All plants and turf are expected to be living and in a healthy condition at the time of final inspection.
  2. The Contractor will replace any dead plant material and any areas void of turf immediately. A one year warranty for the plants and turf that was replaced, will begin on the day the work is completed.
  3. Replacement of relocated plants, that the Contractor did not supply, is not required unless they die from improper handling and care during transplanting. Loss through Contractor negligence requires replacement in kind and size.
  4. The Government will reinspect all plants and turf at the end of the One Year Warranty. The Contractor will replace any dead, missing, or defective plant material and turf immediately. The Warranty will end on the date of this inspection provided the Contractor has complied with the work required by this specification. The Contractor shall also comply with the following requirements:

- a. Replace dead, missing or defective plant material prior to final inspection.
- b. Mulch and weed plant beds and saucers. Just prior to this inspection, treat these areas to a second application of approved pre-emergent herbicide.
- c. From plants having been installed for one year, remove stakes, guy wires and any required tree wrappings.
- d. Complete remedial measures directed by the COTR to ensure plant and turf survival.
- e. Repair damage caused while making plant or turf replacements.

#### 1.9 APPLICABLE PUBLICATIONS

- A. The publications listed below, form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American National Standards Institute (ANSI) Publications:  
ANSI Z60.1-04.....Nursery Stock  
ANSI Z133.1-06.....Tree Care Operations-Pruning, Trimming,  
Repairing, Maintaining, and Removing Trees and  
Cutting Brush- Safety Requirements
- C. Hortus Third, A Concise Dictionary of Plants Cultivated in the U.S. and Canada.
- D. American Society for Testing and Materials (ASTM) Publications:  
C136-06.....Sieve Analysis of Fine and Coarse Aggregates  
C516-02.....Vermiculite Loose Fill Thermal Insulation  
C549-06.....Perlite Loose Fill Insulation  
D977-05.....Emulsified Asphalt (AASHTO M140)  
D2028-97 (Rev. 2004)....Cutback Asphalt (Rapid-curing Type)  
D2103-05.....Polyethylene Film and Sheeting
- E. Turfgrass Producers International:  
Turfgrass Sodding.
- F. U. S. Department of Agriculture Federal Seed Act.  
1998.....Rules and Regulations
- G. American Wood Protection Association (AWPA):  
C2-02.....Lumber, Timbers, Bridge Ties and Mine Ties,  
Pressure Treatment

#### PART 2 - PRODUCTS

##### 2.1 GENERAL

All plant and turf material will conform to the varieties specified or shown in the plant list and be true to botanical name as listed in Hortus Third.

## 2.2 PLANTS

- A. Plants shall be in accordance with ANSI Z60.1, except as otherwise stated in the specifications or shown on the plans. Where the drawings or specifications are in conflict with ANSI Z60.1, the drawings and specification shall prevail.
- B. Provide well-branched and formed planting stock, sound, vigorous, and free from disease, sunscald, windburn, abrasion, harmful insects or insect eggs with healthy, normal, and unbroken root systems. Provide trees, deciduous and evergreen, that are single trunked with a single leader, unless otherwise indicated, display no weak crotches. Provide symmetrically developed deciduous trees and shrubs of uniform habit of growth, with straight boles or stems and free from objectionable disfigurements, and evergreen trees and shrubs with well developed symmetrical tops with typical spread of branches for each particular species or variety. Provide ground cover and vine plants with the number and length of runners for the size specified, and the proper age for the grade of plants specified. Provide vines and ground cover plants well established in removable containers, integral containers, or formed homogeneous soil sections. Plants shall have been grown under climatic conditions similar to those in the locality of the project. Spray all plants budding into leaf or having soft growth with an anti-desiccant at the nursery before digging.
- C. The minimum acceptable sizes of all plants, measured before pruning with branches in normal position, shall conform to the measurements designated. Plants larger in size than specified may be used with the approval of the COTR, with no change in the contract price. When larger plants are used, increase the ball of earth or spread of roots in accordance with ANSI Z60.1.
- D. Provide nursery grown plant material conforming to the requirements and recommendations of ANSI Z60.1. Dig and prepare plants for shipment in a manner that will not cause damage to branches, shape, and future development after planting.
- E. Balled and burlapped (B&B) plant ball sizes and ratios will conform to ANSI Z60.1, consisting of firm, natural balls of soil wrapped firmly with burlap or strong cloth and tied.
- F. Bare-root (BR) plants shall have the root system substantially intact, but with the earth carefully removed. Cover roots with a thick coating of mud by "puddling" after the plants are dug.
- G. Container grown plants shall have sufficient root growth to hold the earth intact when removed from containers, but shall not be root bound.

- H. Make substitutions only when a plant (or its alternates as specified) is not obtainable and the COTR authorizes a change order providing for use of the nearest equivalent obtainable size or variety of plant having the same essential characteristics with an equitable adjustment of the contract price.
- I. When existing plants are to be relocated, ball sizes shall conform to requirements for collected plants in ANSI Z60.1, and plants shall be dug, handled, and replanted in accordance with applicable sections of these specifications.

### **2.3 LABELS**

Each plant, or group and bundles or containers of the same species, variety, and size of plant, shall be legibly tagged with a durable, waterproof and weather-resistant label indicating the correct plant name and size specified in the plant list. Labels shall be securely attached and not be removed.

### **2.4 TOPSOIL**

- A. Topsoil shall be a well-graded soil of good uniform quality. It shall be a natural, friable soil representative of productive soils in the vicinity. Topsoil shall be free of admixture of subsoil, foreign matter, objects larger than 25 mm (one inch) in any dimension, toxic substances, weeds and any material or substances that may be harmful to plant growth and shall have a pH value of not less than 5.0 nor more than 7.5.
- B. Obtain material from stockpiles established under Section 31 20 00, EARTH MOVING, subparagraph, Stripping Topsoil, that meet the general requirements as stated above. Amend topsoil not meeting the pH range specified by the addition of pH Adjusters.
- C. If sufficient topsoil is not available on the site to meet the depth as specified herein, the Contractor shall furnish additional topsoil. At least 10 days prior to topsoil delivery, notify the COTR of the source(s) from which topsoil is to be furnished. Obtain topsoil from well drained areas. Additional topsoil shall meet the general requirements as stated above and comply with the requirements specified in Section 01 45 29, TESTING LABORATORY SERVICES. Amend topsoil not meeting the pH range specified by the addition of pH adjusters.

### **2.5 SOIL CONDITIONERS**

- A. Peat shall be a natural product of peat moss derived from a fresh-water site conforming to Fed. Spec. Q-P-166, except as otherwise specified. Peat shall be shredded and granulated to pass through a 1/2/inch mesh

screen and conditioned in storage piles for at least six months after excavation.

B. Coarse Sand

Coarse concrete sand, ASTM C-33 Fine Aggregate, shall be clean, sharp, free of limestone, shale and slate particles and of toxic materials.

C. Perlite shall conform to ASTM C549.

D. Vermiculite shall be horticultural grade and free of any toxic materials and conform to ASTM C516.

E. Pine Bark shall be horticultural-grade milled pine bark, with 80 percent of the material by volume sized between 0.1 and 15.0 mm. (.004in. and .59in.).

1. Pine bark shall be aged sufficiently to break down all woody material. Pine bark shall be screened

2. pH shall range between 4.0 and 7.0.

3. Submit manufacturer's literature for approval.

F. Organic Matter shall be commercially prepared compost, composted sufficiently to be free of all woody fibers, seeds, and leaf structures, and free of toxic and nonorganic matter.

G. Fertilizer: Agricultural fertilizer of a formula indicated by the soil test. Fertilizers shall be organic, slow-release compositions whenever applicable

## 2.6 PLANTING SOIL MIXTURE

The planting soil mixture shall be composed of \_\_70\_\_ parts topsoil, and \_\_30\_\_ parts \_\_sand\_\_.

## 2.7 BIOSTIMULANTS

Biostimulants shall contain soil conditioners, VAM fungi, and endomycorrhizal and ectomycorrhizal fungi spores and soil bacteria appropriate for existing soil conditions

## 2.8 PLANT FERTILIZER

A. Provide plant fertilizer that is commercial grade and uniform in composition and conforms to applicable state and federal regulations.

B. For new plant material, provide packet, table, or pellet forms of slow release fertilizers, bearing the manufacturer's warranted statement of analysis.

## 2.9 TURF FERTILIZER

Provide turf fertilizer that is commercial grade, free flowing, uniform in composition, and conforms to applicable state and federal

regulations. Granular fertilizer shall bear the manufacturer's warranted statement of analysis.

SPEC WRITER NOTE: Delete mulch items not to be used for this contract.

## 2.10 MULCH

- A. Mulch shall be free from deleterious materials and shall be stored as to prevent inclusion of foreign material.
- C. Organic mulch materials shall be shredded hardwood:
  - 1. Straw for lawn seed bed mulch shall be stalks from oats, wheat, rye, barley, or rice that are free from noxious weeds, mold or other objectionable material. Straw shall be in an air-dry condition and suitable for placing with blower equipment.
  - 2. Wood cellulose fiber for use with hydraulic application of grass seed and fertilizer shall consist of specially prepared wood cellulose fiber, processed to contain no growth or germination-inhibiting factors, and dyed an appropriate color to facilitate visual metering of the application of materials. On an air-dry weight basis, the wood cellulose fiber shall contain a maximum of 12 percent moisture, plus or minus three percent at the time of manufacture. The pH range shall be from 3.5 to 5.0. The wood cellulose fiber shall be manufactured so that:
    - a. After addition and agitation in slurry tanks with fertilizers, grass seeds, water, and other approved additives, the fibers in the material will become uniformly suspended to form a homogeneous slurry.
    - b. When hydraulically sprayed on the ground, the material will form a blotter like cover impregnated uniformly with grass seed.
    - c. The cover will allow the absorption of moisture and allow rainfall or applied water to percolate to the underlaying soil.

## 2.11 EROSION CONTROL

- A. Erosion control net material shall be Burlap of standard weave with a weight of 100 to 142 g/m (3.5 to 5.0 ounces per yard). All erosion control material is to be installed according to the respective manufacturer's recommendations.
- B. Erosion control blanket material shall be cellulose fiber blanket bonded to 6 mm (1/4 inch) square plastic net weighing 10 kg/100 m<sup>2</sup> (20 pounds per 1000 square feet) in 1250 mm (50 inch) wide rolls.

## **2.12 TREE WRAP**

- A. Tree wrap shall be secured to the trunk using bio-degradable tape suitable for nursery use and which is expected to degrade in sunlight in less than two years after installation

## **2.13 STAKES AND GUYING WIRES**

- A. Provide stakes for tree support of rough sawn wood, free from knots, rot, cross grain, or other defects that would impair the strength. Stakes shall be a minimum of 50 mm by 50 mm (2 inches by 2 inches), or 65 mm (2-1/2 inches) in diameter, by 2400 mm (8 feet) long and pointed at one end Galvanized steel pipe 32 mm (1 1/4 in.) x 3000 mm (10') with cap, primed with 2 coats flat black exterior enamel.
- B. Guying wire shall be 2.7 mm (12 gage) annealed galvanized steel.
- C. Hose chafing guards shall be new or used 2-ply reinforced rubber or plastic hose of all the same color on the project.
- D. Flags to be fastened to guys shall be surveyor's plastic tape, white in color and 150 mm (6 inches) in length.
- E. Guying cable shall be a minimum of five strand twisted, 5 mm (3/16 inch) diameter steel cable.
- F. Turnbuckles shall be galvanized or cadmium plated and have a 75 mm (3 inch) minimum lengthwise opening fitted with screw eyes.
- G. Eye bolts shall be galvanized or cadmium plated having a 50 mm (one inch) diameter eye with a minimum screw length of 40 mm (1-1/2 inches).
- H. Deadmen shall be 100 mm by 200 mm (4 inch by 8 inch) rectangular, or 200 mm (8 inch) diameter by 900 mm (36 inch) long sound wood.
- I. Arrow shaped or auger iron anchors shall be noncorrosive, and sized according to the manufacturer's recommendation.

## **2.14 WATER**

Water shall not contain elements toxic to plant life. It shall be obtained from a potable source.

## **2.15 SEED**

Seed shall be state-certified seed of the latest season's crop and shall be delivered in original sealed packages bearing the producer's warranted analysis for percentages of mixtures, purity, germination, weed seed content, and inert material. Seed shall be labeled in conformance with U. S. Department of Agriculture rules and regulations under the Federal Seed Act and applicable state seed laws. Seed that has become wet, moldy, or otherwise damaged will not be acceptable. Onsite



seed mixing shall be done only in the presence of the COTR. Seed mixtures shall be proportioned by weight as follows:

## **2.16 HERBICIDES**

All herbicides shall be properly labeled and registered with the U.S. Department of Agriculture. Keep all herbicides in the original labeled containers indicating the analysis and method of use.

## **PART 3 - EXECUTION**

### **3.1 LAYOUT**

Stake plant material locations and bed outlines on project site for approval by the COTR before any plant pits or beds are dug. The COTR may approve adjustments to plant material locations to meet field conditions.

### **3.2 EXCAVATION FOR PLANTING**

- A. Prior to excavating for plant pits and bed, verify the location of any underground utilities. Damage to utility lines will be repaired at the Contractor's expense. Where lawns have been established prior to planting operation, cover the surrounding turf before excavations are made in a manner that will protect turf areas. Barricade existing trees, shrubbery, and beds that are to be preserved in a manner that will effectively protect them during the project construction.
- B. Remove rocks and other underground obstructions to a depth necessary to permit proper planting according to plans and specifications. Where underground utilities, construction, or solid rock ledges are encountered, the COTR may select other locations for plant material.
- C. Dig plant pits by any approved method so that they have vertical sides and flat bottoms. When pits are dug with an auger and the sides of the pits become glazed, scarify the glazed surface. Size the plant pits as shown, otherwise, the minimum allowable dimensions of plant pits shall be regardless of width, 150 mm (6 inches) deeper for shrubs and 225 mm (9 inches) deeper for trees than the depth of ball or root spread; for ball or root spread up to 600 mm (2 feet), pit diameters shall be twice the ball or root spread; for ball or root spread from 600 to 1200 mm (2 to 4 feet), pit diameters shall be 600 mm (2 feet) greater; for ball or root spread over 1200 mm (4 feet), pit diameters shall be 1-1/2 times the ball or root spread.
- D. Where ground cover and planting beds occur in existing turf areas, remove turf to a depth that will ensure the removal of the entire root

system, with additional bed preparation as specified in the next paragraph.

- E. Where existing soil is to be used in place, till new ground cover and plant beds to a depth of 100 mm (4 inches). Spread peat in amendment uniformly over the bed to depth of 50 mm (2 inches) and thoroughly incorporate it into the existing soil to a depth of 100 mm (4 inches) using a roto-tiller or similar type of equipment to obtain a uniform and well pulverized soil mix. Where existing soil is compacted (former roadways, parking lots, etc.) till the soil down to a depth necessary to support the growth of new planting. During tillage operations, remove all sticks, stones, roots, and other objectionable materials. Bring plant beds to a smooth and even surface conforming to established grades.
- F. In areas of new grading where existing soil is being replaced for the construction of new ground cover and plant beds, remove 100 mm (4 inches) of existing soil and replace with topsoil. Plant beds shall be brought to a smooth and even surface conforming to established grades. Till 50 mm (2 inches) of peat into the topsoil as specified.
- G. Using topsoil, form earth saucers or water basins for watering around plants. Basins to be 2" high for shrubs and 4" high for trees.
- H. Treat plant saucers, shrub, and ground cover bed areas, prior to mulching, with an approved pre-emergent herbicide. Plant ground cover in areas to receive erosion control material through the material after material is in place.

### 3.3 SETTING PLANTS

- A. Handle balled and burlapped and container-grown plants only by the ball or container. Remove container-grown plants in such a way to prevent damage to plants or root system. Set plants plumb and hold in position until sufficient soil has been firmly placed around the roots or ball. Set plants so that the root crown is 1" higher than the surrounding grade. Plant ground cover plants after the mulch is in place. Avoid contaminating the mulch with the planting soil. Add slow release packet, tablet or pellet fertilizer as each plant is installed as per manufacturer's recommendation for method of installation and quantity.
- B. Backfill balled and burlapped and container-grown plants with planting soil mixture as specified to approximately half the depth of the ball and then tamp and water. For balled and burlapped plants, carefully remove excess burlap and tying materials and fold back. Where plastic wrap or treated burlap is used in lieu of burlap, completely remove

these materials before backfilling. Tamp and water remainder of backfill Planting Soil Mixture; then form earth saucers or water basins around isolated plants with topsoil.

- C. Plant bare-root stock arranging the roots in a natural position. Remove damaged roots with a clean cut. Carefully work Planting Soil Mixture in among the roots. Tamp and water the remainder of Planting Soil Mixture; then form earth saucers or water basins around isolated plants with topsoil.

### 3.4 TRUNK WRAPPING

Wrap the trunks of deciduous trees immediately after planting. Wrap the trunks of deciduous trees, 40 mm (1-1/2 inches) or greater in caliber with the specified material beginning at the base and extending to the first branches. Remove wrapping after one year. When using Crinkled Paper Wrap, securely tie wrapping at the top and bottom and at 450 mm (18 inch) maximum intervals with twine.

### 3.5 STAKING AND GUYING

- A. Stake and guy plants as shown on the drawings and as specified.
- B. Drive stakes vertically into the ground to a depth of 800 to 900 mm (2-1/2 to 3 feet) in such a manner as not to injure the ball or roots, unless otherwise shown on the drawings.
- C. Place deadmen not less than 450 mm (18 inches) below the surface of the ground, unless otherwise shown on the drawings.
- D. Install iron anchors according to manufacturer's recommendations.
- E. Fasten flags securely on each guy wire approximately 2/3 of the distance up from ground level.

### 3.6 PRUNING

- A. Prune new plant material in the following manner: Remove dead, broken and crossing branches. Prune deciduous trees and shrubs to reduce total amount of anticipated foliage by 1/4 to 1/3 while retaining typical growth habit of individual plants with as much height and spread as is practicable. Make cuts with sharp instruments as close as possible to the branch collar. Do not make flush cuts. Do not make "Headback" cuts at right angles to line of growth. Do not pole trees or remove the leader. Remove trimmings from the site. Paint cuts 13 mm (1/2 inch) in diameter and larger with the specified tree wound dressing.

### 3.7 TILLAGE FOR TURF AREAS

Thoroughly till the soil to a depth of at least 100 mm (4 inches) by scarifying, disking, harrowing, or other approved methods. This is

particularly important in areas where heavy equipment has been used, and especially under wet soil conditions. Remove all debris and stones larger than 25 mm (one inch) remaining on the surface after tillage in preparation for finish grading. To minimize erosion, do not till areas of 3:1 slope ratio or greater. Scarify these areas to a 50 mm (one inch) depth and remove debris and stones.

### **3.8 FINISH GRADING**

After tilling the soil for bonding of topsoil with the subsoil, spread the topsoil evenly to a minimum depth of   3   inches. Incorporate topsoil at least 2 to 3 inches into the subsoil to avoid soil layering. Do not spread topsoil when frozen or excessively wet or dry. Correct irregularities in finished surfaces to eliminate depressions. Protect finished topsoil areas from damage by vehicular or pedestrian traffic. Complete lawn work only after areas are brought to finished grade.

### **3.13 MECHANICAL SEEDING**

- A. Broadcast seed by approved sowing equipment at the rate according to manufacture recommendations. Sow one half of the seed in one direction, and the remainder sown at right angles to the first sowing. Cover seed to an average depth of 6 mm (1/4 inch) by means of spike-tooth harrow, cultipacker, or other approved device.
- B. Immediately after seeding, firm up the entire area with a roller not exceeding 225 kg/m (150 pounds per foot) of roller width. Where seeding is performed with a cultipacker-type seeder or where seed is applied in combination with hydro-mulching, no rolling is required.
- C. Immediately after preparing the seeded area, evenly spread an organic mulch of straw by hand or by approved mechanical blowers at the rate of 2 tons per acre. Application shall allow some sunlight to penetrate and air to circulate but also reduce soil and seed erosion and conserve soil moisture. Anchor mulch by either a mulch tiller, asphalt emulsion, twine, or netting. When asphalt emulsion is used, apply either simultaneously or in a separate application. Take precautionary measures to prevent asphalt materials from marking or defacing structures, pavements, utilities, or plantings.

### **3.14 WATERING**

Apply water to the turf areas immediately following installation at a rate sufficient to ensure thorough wetting of the soil to a depth of at least 100 mm (4 inches). Supervise watering operation to prevent

run-off. Supply all pumps, hoses, pipelines, and sprinkling equipment.  
Repair all areas damaged by water operations.

### 3.15 PROTECTION OF TURF AREAS

Immediately after installation of the turf areas, protect against traffic or other use by erecting barricades, as required, and placing approved signs at appropriate intervals until final acceptance.

### 3.16 EROSION CONTROL MATERIAL

- A. Install and maintain erosion control material meeting the requirements of this specification on the designated areas as shown and specified. Prepare, fertilize and vegetate the area(s) to be covered, as specified, before the erosion material is placed. Immediately following the planting operations, lay the material evenly and smoothly and in contact with the soil throughout. Omit the straw mulch from all seeded areas receiving the erosion control material.
- C. When using erosion control material on slopes, place the material either horizontally or vertically to the slope with the edges and ends of adjacent strips butted tightly against each other.
- D. Staple each strip in three rows (each edge and center with the center row alternately spaced) with staples spaced not more than 1200 mm (4 feet) longitudinally. When using two or more strips side by side on slopes, use a common row of staples on the adjoining strips. Staple all end strips at 300 mm (one foot) intervals at the end. Firmly embed staples in the underlying soil.
- E. Maintenance shall consist of repairs made necessary by erosion, wind, or any other cause. Maintain, protect, repair, or replace the erosion control material until the Termination of the Plant and Warranty Period.

### 3.17 RESTORATION AND CLEAN-UP

Where existing or new turf areas have been damaged or scarred during planting and construction operations, restore disturbed area to their original condition. Keep at least one paved pedestrian access route and one paved vehicular access route to each building clean at all times. In areas where planting and turf work have been completed, clear the area of all debris, spoil piles, and containers. Clear all other paved areas when work in adjacent areas is completed. Remove all debris, rubbish and excess material from the station.

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