

**DEPARTMENT OF VETERANS AFFAIRS
SPECIFICATIONS
VA MEDICAL CENTER, TOMAH, WI
INSTALL SITE UTILITIES FOR GREEN HOUSES**

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Section 00 01 10**

Volume 1

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SECTION 01 00 00
GENERAL REQUIREMENTS

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SECTION 01 00 00
GENERAL REQUIREMENTS

1.1 GENERAL INTENTION

- A. Contractor shall completely prepare site for building operations, including demolition and removal of existing structures, and furnish labor and materials and perform work for the Install of Site Utilities for Green Houses as required by drawings and specifications.
- B. Visits to the site by Bidders may be made only by appointment with the Contracting Officer's Technical Representative (COTR).
- C. Offices of Chequamegon Bay Engineering, as Architect-Engineers, will render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer or his/her duly authorized representative.
- D. Before placement and installation of work subject to tests by testing laboratory retained by Department of Veterans Affairs, the Contractor shall notify the COTR in sufficient time to enable testing laboratory personnel to be present at the site in time for proper taking and testing of specimens and field inspection. Such prior notice shall be not less than three work days unless otherwise designated by the COTR.
- E. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.
- F. Prior to commencing work, general contractor shall provide proof that a OSHA certified "competent person" (CP) (29 CFR 1926.20(b)(2)) will maintain a presence at the work site whenever the general or subcontractors are present.
- G. Training:
 - 1. Project supervisors shall have the 30-hour OSHA certified Construction Safety Course and other relevant competency training as determined by VA CP with input from the ICRA team. All other employees of general contractor or subcontractor shall have the 10-hours OSHA certified Safety Course.
 - 2. Submit training records of all such employees for approval before the start of work.

1.2 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

- A. All drawings and specifications will be available for contractor use.
- B. In the case of conflicts or discrepancies within or among the Contract Drawings, the better quality, more stringent requirements or greater quantity of work, as determined by the Government, shall be provided.

1.3 CONSTRUCTION SECURITY REQUIREMENTS

A. Security Plan:

- 1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
- 2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

- 1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
- 2. For working outside the "regular hours" as defined in the contract, The General Contractor shall give 3 day's notice to the Contracting Officer so that security arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
- 3. No photography of VA premises is allowed without written permission of the Contracting Officer.
- 4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

C. Guards:

- 1. Not Applicable

D. Key Control:

- 1. Not Applicable

E. Document Control:

- 1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".
- 2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This

information shall be shared only with those with a specific need to accomplish the project.

3. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or "Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.
4. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
5. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
6. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".
7. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
 - a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
 - b. "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

F. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.
2. Separate permits shall be issued for General Contractor and its employees for parking in designated areas only.

G. VA Security Badge Request Form

1. Prior to the beginning of any work, all awarded Contractors are required to complete the 'Security Badge Request Form,' and submit it to the VA for approval, in order to gain access to the Construction job site. See next page for the "VA Standard Badge Request Form.'

VA MEDICAL CENTER
TOMAH, WI
INSTALL SITE UTILITIES FOR GREEN HOUSES
VA PROJECT: 676-11-120

DEPARTMENT OF VETERANS AFFAIRS

06-11

VA Security Badge Request Form

Request Contractor Badge for the following individual:

Contractor Name:

Project Name:

Project No.:

Employee Name:

Access to Locations: Construction, Engineering, Warehouse, Loading Dock, OR,

Driver's License No.:

Vehicle License Plate No.:

Vehicle Mfg:

Model:

Color:

1.4 FIRE SAFETY

- A. Applicable Publications: Publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.
1. American Society for Testing and Materials (ASTM):
E84-2008.....Surface Burning Characteristics of Building
Materials
 2. National Fire Protection Association (NFPA):
10-2006.....Standard for Portable Fire Extinguishers
30-2007.....Flammable and Combustible Liquids Code
51B-2003.....Standard for Fire Prevention During Welding,
Cutting and Other Hot Work
70-2007.....National Electrical Code
241-2004.....Standard for Safeguarding Construction,
Alteration, and Demolition Operations
 3. Occupational Safety and Health Administration (OSHA):
29 CFR 1926.....Safety and Health Regulations for Construction
- B. Fire Safety Plan: Establish and maintain a fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to COTR for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the general contractor's competent person per OSHA requirements. This briefing shall include information on the construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, etc. Documentation shall be provided to the COTR that individuals have undergone contractor's safety briefing.
- C. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).
- E. Temporary Construction Partitions: NOT APPLICABLE

- F. Temporary Heating and Electrical: NOT APPLICABLE
- G. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with COTR.
- H. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to COTR.
- I. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.
- J. Flammable and Combustible Liquids: NOT APPLICABLE
- K. Standpipes: NOT APPLICABLE
- L. Sprinklers: NOT APPLICABLE
- M. Existing Fire Protection: NOT APPLICABLE
- N. Smoke Detectors: NOT APPLICABLE
- O. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with COTR. Obtain permits from facility Safety Manager at least 48 hours in advance.
- P. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to COTR and facility Safety Manager.
- Q. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- R. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.
- S. Perform other construction, alteration and demolition operations in accordance with 29 CFR 1926.
- T. If required, submit documentation to the COTR that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.

1.5 OPERATIONS AND STORAGE AREAS

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.
- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the

Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.

- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads not specified in the plans (not applicable to designated saw cutting specified in plans).
- D. Working space and space available for storing materials shall be determined by the COTR.
- E. Workmen are subject to rules of Medical Center applicable to their conduct.
- F. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others.
 - 1. Do not store materials and equipment in other than assigned areas.
 - 2. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.
- G. Utilities Services: Where necessary to cut existing pipes of utility services, they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COTR. All such actions shall be coordinated with the Utility Company involved:
 - 1. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.
- H. Phasing: NOT APPLICABLE

I. Construction Fence: NOT APPLICABLE

J. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COTR.

1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of COTR. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without the Medical Center Director's prior knowledge and written approval. Refer to specification Sections 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, 27 05 11 REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS and 28 05 11, REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS for additional requirements.
2. Contractor shall submit a request to interrupt any such services to COTR, in writing, 48 hours in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.
3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
4. Major interruptions of any system must be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the COTR.
5. In case of a contract construction emergency, service will be interrupted on approval of COTR. Such approval will be confirmed in writing as soon as practical.
 - a. Contractor to provide list of emergency contacts at the entrance to construction site.
6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam,

payment of such fee shall be the responsibility of the Government and not the Contractor.

- K. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which are to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged.
- L. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:
 - 1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles. Wherever excavation for new utility lines cross existing roads, at least one lane must be open to traffic at all times.
 - 2. Method and scheduling of required cutting, altering and removal of existing roads; walks and entrances must be approved by the COTR.
- M. Coordinate the work for this contract with other construction operations as directed by COTR. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.

1.6 ALTERATIONS - NOT APPLICABLE

1.7 INFECTION PREVENTION MEASURES - NOT APPLICABLE

1.8 DISPOSAL AND RETENTION

- A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:
 - 1. Reserved items which are to remain property of the Government are noted on drawings or in specifications as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by COTR.
 - 2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.

1.9 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS

- A. Refer to FAR Clause 52.236-9, Protection of Existing Vegetation, Structures, Equipment, Utilities, and Improvements.
- B. Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS, for additional requirements on protecting vegetation, soils and the

environment. Refer to Articles, "Alterations", "Restoration", and "Operations and Storage Areas" for additional instructions concerning repair of damage to structures and site improvements.

1.10 RESTORATION

- A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COTR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COTR before it is disturbed. Materials and workmanship used in restoring work shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.
- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, utilities, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are indicated on drawings and which are not scheduled for discontinuance or abandonment.
- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be modified accordingly in accordance with FAR Clause 52.236-2, Differing Site Conditions, 52.243-4, Changes, and VAAR Clause 852.236-88, Contract Changes-Supplement.

1.11 PHYSICAL DATA

- A. Refer to FAR Clause 52.236-4, Physical Data.

1.12 PROFESSIONAL SURVEYING SERVICES

- A. A registered professional land surveyor or registered civil engineer whose services are retained and paid for by the Contractor shall perform services specified herein and in other specification sections. The Contractor shall certify that the land surveyor or civil engineer is not

one who is a regular employee of the Contractor, and that the land surveyor or civil engineer has no financial interest in this contract.

1.13 LAYOUT OF WORK

- A. Refer to FAR Clause 52.236-17, Layout of Work.
- B. Establish and plainly mark center lines for each building, and such other lines and grades that are reasonably necessary to properly assure that location, orientation, and elevations established for each such building structure & all site roads and parking lot areas, are in accordance with lines and elevations as shown on contract drawings.
- C. Following completion of general mass excavation and before any other permanent work is performed, establish and plainly mark (through use of appropriate batter boards or other means) sufficient additional survey control points or system of points as may be necessary to assure proper alignment, orientation, and grade of all major features of work. Survey shall include, but not be limited to, major utilities.
 - 1. Such additional survey control points or system of points thus established shall be checked and certified by a registered land surveyor or registered civil engineer. Furnish such certification to the COTR before any work (such as footings, floor slabs, columns, walls, utilities and other major controlling features) is placed.
- D. During progress of work, Contractor shall have line grades and plumbness of all major form work checked and certified by a registered land surveyor or registered civil engineer as meeting requirements of contract drawings. Furnish such certification to the COTR before any major items of concrete work are placed. In addition, Contractor shall furnish to the COTR certificates from a registered land surveyor or registered civil engineer that the following work is complete in every respect as required by contract drawings.
 - 1. Lines and elevations of sewers and of all outside distribution systems.
 - 2. Lines and elevations of roads, streets, and parking lots.
- E. Whenever changes from contract drawings are made in line or grading requiring certificates, record such changes on a reproducible drawing bearing the registered land surveyor or registered civil engineer seal, and forward these drawings upon completion of work to COTR.
- F. The Contractor shall perform the surveying and layout work of this and other articles and specifications in accordance with the provisions of Article "Professional Surveying Services".

1.14 AS-BUILT DRAWINGS

- A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.
- B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the COTR's review, as often as requested.
- C. Contractor shall deliver two approved completed sets of as-built drawings to the COTR within 15 calendar days after each completed phase and after the acceptance of the project by the COTR.
- D. Paragraphs A, B, & C shall also apply to all shop drawings.
- E. Contractors shall update the VA electrical master schematic books as work is completed. These books are located in the FM (Facility Management) office.

1.15 USE OF ROADWAYS

- A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the COTR, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.
- B. When new permanent roads are to be a part of this contract, Contractor is to construct them after installation of new utility work along the particular road corridor. These roads may be used by all who have business thereon within zone of building operations.

1.16 COTR'S FIELD OFFICE - NOT APPLICABLE

1.17 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT

- A. Use of new installed electrical equipment to provide light and power will be permitted subject to compliance with the following provisions:
 - 1. Permission to use each unit or system must be given by COTR. If the equipment is not installed and maintained in accordance with the following provisions, the COTR will withdraw permission for use of the equipment.
 - 2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their

- overload elements shall be properly sized, coordinated and adjusted. Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.
3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.
- B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.
- C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.

1.18 TEMPORARY USE OF EXISTING ELEVATORS - NOT APPLICABLE

1.19 TEMPORARY USE OF NEW ELEVATORS - NOT APPLICABLE

1.20 TEMPORARY TOILETS

- A. Provide where directed, (for use of all Contractor's workmen) ample temporary sanitary toilet accommodations with suitable sewer and water connections; or, when approved by COTR, provide suitable dry closets where directed. Keep such places clean and free from flies, and all connections and appliances connected therewith are to be removed prior to completion of contract, and premises left perfectly clean.

1.21 AVAILABILITY AND USE OF UTILITY SERVICES

- A. Refer to FAR Clause 52.236-17, Availability and Use of Utility Services.

1.22 NEW TELEPHONE EQUIPMENT - NOT APPLICABLE

1.23 INSPECTIONS AND TESTS

- A. Routine Inspections and Maintenance During Construction:
1. Provide routine inspections and maintenance services as prescribed in Operations & Maintenance manuals required under this contract.
 2. Provide services during first 12 months following successful commissioning, training, and acceptance by VA of each system described in other specifications related to this contract. Systems included in this contract are:
 - a. Sewer and Water Utilities

b. Natural Gas Utility

d. IT/Electric

3. SUBMIT with O & M manuals at substantial completion of work phases and update upon completion of final work phase, one spreadsheet based comprehensive summary schedule of routine inspection and maintenance for systems. List: specification section, article, and paragraph; description of systems/subsystems; O & M Manual reference; frequency.

B. Inspections by COTR: The COTR will/may conduct the following inspections during construction, but is not limited to:

1. Pre-site inspection of existing conditions
2. All on-site trenching activities
3. Any dewatering activities
4. Sanitary sewer and sanitary lift station installation
5. Water utility installation
6. Conduit installation
7. All on-site backfill and compaction activities
8. Valve and stub installation and locations
9. Demo completion
10. Road/drive trenching and surface removal
11. Installation of road aggregate
12. Asphalt paving of road/drive
13. MEP outlet box
14. MEP & Backing in-wall
15. MEP insulation
16. Above Ceiling
17. Hardware
18. After punch list completion

C. Tests:

1. Pre-test electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.
2. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.
3. Electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire complex which must be coordinated to work together during normal operation to produce results for which the system is designed.

4. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably short period of time during which operating and environmental conditions remain reasonably constant.
5. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

1.24 INSTRUCTIONS

- A. Contractor shall furnish Maintenance and Operating manuals and verbal instructions when required by the various sections of the specifications and as hereinafter specified.
- B. Manuals: Maintenance and operating manuals (four copies each) for each separate piece of equipment shall be delivered to the COTR coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.
- C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed instructions to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions

for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the COTR and shall be considered concluded only when the COTR is satisfied in regard to complete and thorough coverage. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COTR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

1.25 GOVERNMENT-FURNISHED PROPERTY - NOT APPLICABLE

1.26 RELOCATED ITEMS - NOT APPLICABLE

1.27 STORAGE SPACE FOR DEPARTMENT OF VETERANS AFFAIRS EQUIPMENT - NOT APPLICABLE

1.28 CONSTRUCTION SIGN

- A. Provide a Construction Sign where directed by the COTR. All wood members shall be of framing lumber. Cover sign frame with 0.7 mm (24 gage) galvanized sheet steel nailed securely around edges and on all bearings. Provide three 100 by 100 mm (4 inch by 4 inch) posts (or equivalent round posts) set 1200 mm (four feet) into ground. Set bottom of sign level at 900 mm (three feet) above ground and secure to posts with through bolts. Make posts full height of sign. Brace posts with 50 x 100 mm (two by four inch) material as directed.
- B. Paint all surfaces of sign and posts two coats of white gloss paint. Border and letters shall be of black gloss paint, except project title which shall be blue gloss paint.
- C. Maintain sign and remove it when directed by the COTR.
- D. Detail Drawing of construction sign showing required legend and other characteristics of sign to be provided by Contractor.

1.29 SAFETY SIGN

- A. Provide a Safety Sign where directed by COTR. Face of sign shall be 19 mm (3/4 inch) thick exterior grade plywood. Provide two 100 mm by 100 mm (four by four inch) posts extending full height of sign and 900 mm (three feet) into ground. Set bottom of sign level at 1200 mm (four feet) above ground.

- B. Paint all surfaces of Safety Sign and posts with one prime coat and two coats of white gloss paint. Letters and design shall be painted with gloss paint of colors noted.
- C. Maintain sign and remove it when directed by COTR.
- D. Detail Drawing Number 45 of safety sign showing required legend and other characteristics of sign is to be provided by Contractor.
- E. Post the number of accident free days on a daily basis.

1.30 CONSTRUCTION DIGITAL IMAGES

- A. During the construction period through completion, furnish Department of Veterans Affairs with 250 to 300 views of digital images, including one color print of each view and one Compact Disc (CD) per visit containing those views taken on that visit. Digital views shall be taken of exterior and/or interior as selected and directed by COTR. Each view shall be taken with a professional grade camera with minimum size of 6 megapixels (MP) and the images will be a minimum of 2272 x 1704 pixels for the 200x250mm (8x 10 inch) prints and 2592 x 1944 pixels for the 400x500 mm (16 x 20 inch) prints, as per these specifications:
 - 1. Normally such images will be taken at monthly intervals. However, the COTR may also direct the taking of special digital images at any time prior to completion and acceptance of contract. If the number of trips to the site exceeds an average of one per month of the contract performance period then an adjustment in contract price will be made in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) of Section 00 72 00, GENERAL CONDITIONS.
 - 2. In event a greater or lesser number of images than specified above are required by the COTR, adjustment in contract price will be made in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).
- B. Images shall be taken by a commercial photographer and must show distinctly, at as large a scale as possible, all parts of work embraced in the picture.
- C. Prints shall be made on 200 x 250 mm (8 by 10 inch) regular-weight matte archival grade photographic paper and produced by a process with a minimum of 300 pixels per inch (PPI). Prints must be printed using the commercial RA4 process (inkjet prints will not be acceptable). Photographs shall have 200 x 200 mm (8 by 8 inch) full picture print with no margin on three sides and a 50 mm (2 inches) margin on the bottom for pre-typed self-adhesive identity label to be added by COTR. It is required that the prints are professionally processed so the

quality will meet or exceed that of the same size print made with a film camera. Prints must be shipped flat to the COTR:

- E. Images on CD-ROM shall be recorded in JPEG format with a minimum of 24 bit color and no reduction in actual picture size. Compressed size of the file shall be no less than 80% of the original with no loss of information. File names shall contain the date the image was taken, the Project number and a unique sequential identifier. The CD-ROM shall also contain an index of all the images contained therein in either a TXT or Microsoft Word format.
- F. In case any set of prints are not submitted within five days of date established by COTR for taking thereof, the COTR may have such images/photographs taken and cost of same will be deducted from any money due to the Contractor.
- G. Interior Final Photos: Not Applicable

1.31 FINAL ELEVATION DIGITAL IMAGES

Photographs shall be taken upon completion of utility installation and road improvement, including landscaping/seeding. They shall be taken on a clear sunny day to obtain sufficient detail to show depth and to provide clear, sharp pictures. Pictures shall be 400 mm x 500 mm (16 by 20 inches), printed on regular weight paper, matte finish archival grade photographic paper and produced by a RA4 process from the digital image with a minimum 300 PPI. Identifying data shall be carried on label affixed to back of photograph without damage to photograph and shall be similar to that provided for final construction photographs.

1.32 HISTORIC PRESERVATION

- A. Where the Contractor or any of the Contractor's employees, prior to, or during the construction work, are advised of or discover any possible archeological, historical and/or cultural resources, the Contractor shall immediately notify the COTR verbally, and then with a written follow up.

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SECTION 01 33 23
SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

- 1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- 1-2. For the purposes of this contract, samples, test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1-3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
 - A. Satisfactory written evidence is presented to, and approved by Contracting Officer Technical Resource (COTR), that manufacturer cannot make scheduled delivery of approved item or;
 - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
 - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1-4. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals (including any laboratory samples to be tested) will not serve as a basis for extending contract time for completion.
- 1-5. Submittals will be reviewed for compliance with contract requirements by COTR, and action thereon will be taken by the Contracting Officer.
- 1-6. Upon receipt of submittals, COTR will assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.
- 1-7. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant

to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.

- 1-8. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and COTR. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and COTR assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.
- 1-9. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.
 - A. Submit samples in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.
 - B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail and shall contain the list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
 1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.
 2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
 3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.

- C. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.
1. For each drawing required, submit one legible photographic paper or vellum reproducible.
 2. Reproducible shall be full size.
 3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
 4. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
 5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
 6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
 7. When work is directly related and involves more than one trade, shop drawings shall be submitted to COTR under one cover.
- 1-10. Samples, shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to:
- Carol Harmon - Contracting Officer
500 E. Veterans Street
Tomah, WI 54660
- 1-11. At the time of transmittal to the COTR, the Contractor shall also send a copy of the complete submittal directly to the Contracting Officer.

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SECTION 01 42 19
REFERENCE STANDARDS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)

- A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to - GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.
- B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)

The specifications and standards cited in this solicitation can be examined at the following location:

DEPARTMENT OF VETERANS AFFAIRS
Office of Construction & Facilities Management
Facilities Quality Service (00CFM1A)
811 Vermont Avenue, NW - Room 462
Washington, DC 20420
Telephone Numbers: (202) 461-8217 or (202) 461-8292
Between 9:00 AM - 3:00 PM

1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)

The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

AASHTO	American Association of State Highway and Transportation Officials http://www.aashto.org
ACI	American Concrete Institute http://www.aci-int.net
AGA	American Gas Association http://www.aga.org
AGC	Associated General Contractors of America http://www.agc.org
ANLA	American Nursery & Landscape Association http://www.anla.org
ANSI	American National Standards Institute, Inc. http://www.ansi.org
APA	The Engineered Wood Association http://www.apawood.org
ASCE	American Society of Civil Engineers http://www.asce.org
ASME	American Society of Mechanical Engineers http://www.asme.org
ASSE	American Society of Sanitary Engineering http://www.asse-plumbing.org
ASTM	American Society for Testing and Materials http://www.astm.org
AWI	Architectural Woodwork Institute http://www.awinet.org
AWS	American Welding Society http://www.aws.org
AWWA	American Water Works Association http://www.awwa.org
CGA	Compressed Gas Association, Inc. http://www.cganet.com
CLFMI	Chain Link Fence Manufacturers Institute http://www.chainlinkinfo.org
FCC	Federal Communications Commission http://www.fcc.gov
FM	Factory Mutual Insurance http://www.fmglobal.com
GSA	General Services Administration http://www.gsa.gov

IEEE	Institute of Electrical and Electronics Engineers http://www.ieee.org/
NEC	National Electric Code See - NFPA National Fire Protection Association
NEMA	National Electrical Manufacturers Association http://www.nema.org
NFPA	National Fire Protection Association http://www.nfpa.org
NSF	National Sanitation Foundation http://www.nsf.org
OSHA	Occupational Safety and Health Administration Department of Labor http://www.osha.gov
PCA	Portland Cement Association http://www.portcement.org
PPI	The Plastic Pipe Institute http://www.plasticpipe.org
IGMA	Insulating Glass Manufacturers Alliance http://www.igmaonline.org
UL	Underwriters' Laboratories Incorporated http://www.ul.com
WH	Warnock Hersey http://www.intertek.com/marks/wh
WisDOT	Wisconsin Department of Transportation www.dot.state.wi.us

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SECTION 01 45 29
TESTING LABORATORY SERVICES

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained and paid for by Contractor.

1.2 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
 - T27-06.....Sieve Analysis of Fine and Coarse Aggregates
 - T96-02 (R2006).....Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
 - T99-01 (R2004).....The Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop
 - T104-99 (R2003).....Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate
 - T180-01 (R2004).....Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop
 - T191-02(R2006).....Density of Soil In-Place by the Sand-Cone Method
- C. American Concrete Institute (ACI):
 - 506.4R-94 (R2004).....Guide for the Evaluation of Shotcrete
- D. American Society for Testing and Materials (ASTM):
 - A325-06.....Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
 - A370-07.....Definitions for Mechanical Testing of Steel Products
 - A416/A416M-06.....Steel Strand, Uncoated Seven-Wire for Prestressed Concrete
 - A490-06.....Heat Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength
 - C31/C31M-06.....Making and Curing Concrete Test Specimens in the Field

C33-03.....Concrete Aggregates
C39/C39M-05.....Compressive Strength of Cylindrical Concrete
Specimens
C109/C109M-05.....Compressive Strength of Hydraulic Cement Mortars
C138-07.....Unit Weight, Yield, and Air Content
(Gravimetric) of Concrete
C140-07.....Sampling and Testing Concrete Masonry Units and
Related Units
C143/C143M-05.....Slump of Hydraulic Cement Concrete
C172-07.....Sampling Freshly Mixed Concrete
C173-07.....Air Content of freshly Mixed Concrete by the
Volumetric Method
C330-05.....Lightweight Aggregates for Structural Concrete
C567-05.....Density Structural Lightweight Concrete
C780-07.....Pre-construction and Construction Evaluation of
Mortars for Plain and Reinforced Unit Masonry
C1019-08.....Sampling and Testing Grout
C1064/C1064M-05.....Freshly Mixed Portland Cement Concrete
C1077-06.....Laboratories Testing Concrete and Concrete
Aggregates for Use in Construction and Criteria
for Laboratory Evaluation
C1314-07.....Compressive Strength of Masonry Prisms
D698-07.....Laboratory Compaction Characteristics of Soil
Using Standard Effort
D1143-07.....Piles Under Static Axial Compressive Load
D1188-07.....Bulk Specific Gravity and Density of Compacted
Bituminous Mixtures Using Paraffin-Coated
Specimens
D1556-07.....Density and Unit Weight of Soil in Place by the
Sand-Cone Method
D1557-07.....Laboratory Compaction Characteristics of Soil
Using Modified Effort
D2166-06.....Unconfined Compressive Strength of Cohesive Soil
D2167-94(R2001).....Density and Unit Weight of Soil in Place by the
Rubber Balloon Method
D2216-05.....Laboratory Determination of Water (Moisture)
Content of Soil and Rock by Mass
D2922-05.....Density of soil and Soil-Aggregate in Place by
Nuclear Methods (Shallow Depth)

D2974-07.....Moisture, Ash, and Organic Matter of Peat and
Other Organic Soils
D3666-(2002).....Minimum Requirements for Agencies Testing and
Inspection Bituminous Paving Materials
D3740-07.....Minimum Requirements for Agencies Engaged in the
Testing and Inspecting Road and Paving Material
E94-04.....Radiographic Testing
E164-03.....Ultrasonic Contact Examination of Weldments
E329-07.....Agencies Engaged in Construction Inspection
and/or Testing
E543-06.....Agencies Performing Non-Destructive Testing
E605-93(R2006).....Thickness and Density of Sprayed Fire-Resistive
Material (SFRM) Applied to Structural Members
E709-(2001).....Guide for Magnetic Particle Examination
E1155-96(R2008).....Determining FF Floor Flatness and FL Floor
Levelness Numbers

E. American Welding Society (AWS):

D1.1-07.....Structural Welding Code-Steel

1.3 REQUIREMENTS:

- A. Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority and will be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation must include the appropriate ASTM standards (i.e.; E 329, C 1077, D 3666, D3740, A 880, E 543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the "Corporate Office."
- B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by Contracting Officer's Technical Resource (COTR). When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of COTR to such failure.
- C. Written Reports: Testing laboratory shall submit test reports to Contracting Officer and Contractor, unless other arrangements are agreed to in writing by the COTR. Submit reports of tests that fail to meet construction contract requirements on colored paper.

- D. Verbal Reports: Give verbal notification to COTR immediately of any irregularity.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 EARTHWORK:

- A. General: The Testing Laboratory shall provide qualified personnel, materials, equipment, and transportation as required to perform the services identified/required herein, within the agreed to schedule and/or time frame. The work to be performed shall be as identified herein and shall include but not be limited to the following:

1. Observe fill and subgrades during proof-rolling to evaluate suitability of surface material to receive fill or base course. Provide recommendations to the COTR regarding suitability or unsuitability of areas where proof-rolling was observed. Where unsuitable results are observed, witness excavation of unsuitable material and recommend to COTR extent of removal and replacement of unsuitable materials and observe proof-rolling of replaced areas until satisfactory results are obtained.
2. Provide full time observation of fill placement and compaction and field density testing in pavement areas to verify that earthwork compaction obtained is in accordance with contract documents.

B. Testing Compaction:

1. Determine maximum density and optimum moisture content for each type of fill, backfill and subgrade material used, in compliance with AASHTO T99/T180, Method A.
2. Make field density tests in accordance with the primary testing method following ASTM D2922 / AASHTO T238 wherever possible. Field density tests utilizing ASTM D1556 / AASHTO T191, or ASTM D2167 shall be utilized on a case by case basis only if there are problems with the validity of the results from the primary method due to specific site field conditions. Should the testing laboratory propose these alternative methods, they should provide satisfactory explanation to the COTR before the tests are conducted.
 - a. Pavement Subgrade: One test for each 335 m² (400 square yards), but in no case fewer than two tests.
 - b. Trenches: One test at maximum 30 m (100 foot) intervals per 1200 mm (4 foot) of vertical lift and at changes in required density, but in no case fewer than two tests.

c. Testing Materials: Test suitability of on-site and off-site borrow as directed by COTR.

C. Concrete Testing: Test concrete including materials for concrete as required in Article, CONCRETE of this section, except make two test cylinders for each day's placement of concrete.

3.2 ASPHALT CONCRETE PAVING:

A. Aggregate Base Course:

1. Determine maximum density and optimum moisture content for aggregate base material in accordance with AASHTO T180, Method D / ASTM D1557, Method D.
2. Make a minimum of three field density tests on each day's final compaction on each aggregate course in accordance with AASHTO T191/ ASTM D1556.
3. Sample and test aggregate as necessary to insure compliance with specification requirements for gradation, wear, and soundness as specified in the applicable state highway standards and specifications.

B. Asphalt Concrete:

1. Aggregate: Sample and test aggregates in stock pile and hot-bins as necessary to insure compliance with specification requirements for gradation (AASHTO T27); wear (AASHTO T96), and soundness (AASHTO T104).
2. Temperature: Check temperature of each load of asphalt concrete at mixing plant and at site of paving operation.
3. Density: Make a minimum of two field density tests in accordance with ASTM D1188 of asphalt base and surface course for each day's paving operation.

3.6 SITE WORK CONCRETE:

Test site work concrete including materials for concrete as required in Article CONCRETE of this section.

3.7 POST-TENSIONING OF CONCRETE:

- A. Inspection Prior to Concreting: Inspect tendons, drape of tendons, and anchorage components for compliance prior to concreting.
- B. Concrete Testing: As required in Article, CONCRETE of this section except make three test cylinders representing each area to be tensioned and cylinders shall be cured in same manner as concrete they represent. Make compression test prior to determining minimum specified strength required for post-tensioning.

- C. Post-tensioning: Witness post-tensioning operation and record actual gauge pressures and elongations applied to each tendon.
- D. Submit reports in quadruplicate of the following:
 - 1. Inspection of placement and post-tensioning of all tendons.
 - 2. Size, number, location, and drape of tendons.
 - 3. Calculated elongations, based upon the length, modulus of elasticity, and cross-sectional area of the tendons used.
 - 4. Actual field elongations. Check elongation of tendons within ranges established by manufacturer.
 - 5. Calculated gauge pressure and jacking force applied to each tendon.
 - 6. Actual gauge pressures and jacking force applied to each tendon.
 - 7. Required concrete strength at time of jacking.
 - 8. Actual concrete strength at time of jacking.
 - 9. Do not cut or cover the tendon ends until the Contractor receives the Contracting Officer's Technical Resource (COTR's) written approval of the post-tensioning records.

3.8 CONCRETE:

- A. Batch Plant Inspection and Materials Testing:
 - 1. Perform continuous batch plant inspection until concrete quality is established to satisfaction of COTR with concurrence of Contracting Officer and perform periodic inspections thereafter as determined by COTR.
 - 2. Periodically inspect and test batch proportioning equipment for accuracy and report deficiencies to COTR.
 - 3. Sample and test mix ingredients as necessary to insure compliance with specifications.
 - 4. Sample and test aggregates daily and as necessary for moisture content. Test the dry rodded weight of the coarse aggregate whenever a sieve analysis is made, and when it appears there has been a change in the aggregate.
 - 5. Certify, in duplicate, ingredients and proportions and amounts of ingredients in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initialing or stamping thereon) on delivery slips (duplicate) that ingredients in truck-load mixes conform to proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes.

B. Field Inspection and Materials Testing:

1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads are to be removed from the site at the Contractor's expense. Any rejected concrete that is placed will be subject to removal.
3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 40 m³ (50 cubic yards) or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. After good concrete quality control has been established and maintained as determined by COTR, make three cylinders for each 80 m³ (100 cubic yards) or less of each concrete type, and at least three cylinders from any one day's pour for each concrete type. Label each cylinder with an identification number. COTR may require additional cylinders to be molded and cured under job conditions.
4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped concrete at the hopper and at the discharge end of the hose at the beginning of each day's pumping operations to determine change in slump.
5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 20 m³ (25 cubic yards) thereafter each day. For concrete not required to be air-entrained, test every 80 m³ (100 cubic yards) at random. For pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.
7. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations.

C. Laboratory Tests of Field Samples:

1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as directed by COTR. Compile laboratory test reports as follows:
Compressive strength test shall be result of one cylinder, except when one cylinder shows evidence of improper sampling, molding or testing, in which case it shall be discarded and strength of spare cylinder shall be used.
2. Furnish certified compression test reports (duplicate) to COTR. In test report, indicate the following information:
 - a. Cylinder identification number and date cast.
 - b. Specific location at which test samples were taken.
 - c. Type of concrete, slump, and percent air.
 - d. Compressive strength of concrete in MPa (psi).
 - e. Weight of lightweight structural concrete in kg/m³ (pounds per cubic feet).
 - f. Weather conditions during placing.
 - g. Temperature of concrete in each test cylinder when test cylinder was molded.
 - h. Maximum and minimum ambient temperature during placing.
 - i. Ambient temperature when concrete sample in test cylinder was taken.
 - j. Date delivered to laboratory and date tested.

3.3 TYPE OF TEST:

Approximate
Number of
Tests
Required

A. Earthwork:

Laboratory Compaction Test, Soils:
(AASHTO T180) or (AASHTO T99)

Field Density, Soils, AASHTO T191
Penetration Test, Soils

B. Landscaping:

Topsoil Test

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C. Aggregate Base:

Laboratory Compaction, (AASHTO T180)	_____
Field Density, (AASHTO T191)	_____
Aggregate, Base Course	
Gradation (AASHTO T27)	_____
Wear (AASHTO T96) _____	
Soundness (AASHTO T104)	_____

D. Asphalt Concrete:

Field Density, ASTM D1188	_____
Aggregate, Asphalt Concrete	
Gradation (AASHTO T27)	_____
Wear (AASHTO T96)	_____
Soundness (AASHTO T104)	_____

E. Concrete:

Making and Curing Concrete Test Cylinders (ASTM C31)	9
Compressive Strength, Test Cylinders (ASTM C39)	9
Concrete Slump Test (ASTM C143)	3
Concrete Air Content Test (ASTM C173)	3

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SECTION 01 57 19
TEMPORARY ENVIRONMENTAL CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.
- B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
1. Adversely effect human health or welfare,
 2. Unfavorably alter ecological balances of importance to human life,
 3. Effect other species of importance to humankind, or;
 4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.
- C. Definitions of Pollutants:
1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
 2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
 3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
 4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
 5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.

6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.
7. Sanitary Wastes:
 - a. Sewage: Domestic sanitary sewage and human and animal waste.
 - b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

1.2 QUALITY CONTROL

- A. Establish and maintain quality control for the environmental protection of all items set forth herein.
- B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

1.3 REFERENCES

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.
- B. U.S. National Archives and Records Administration (NARA):
33 CFR 328.....Definitions

1.4 SUBMITTALS

- A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
 1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the Contracting Officer to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare and submit to the Contracting Officer's Technical Resource (COTR) for approval, a written and/or graphic Environmental Protection Plan including, but not limited to, the following:
 - a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
 - b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.
 - c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.
 - d. Description of the Contractor's environmental protection personnel training program.

- e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's proposed operations and the requirements imposed by those laws, regulations, and permits.
 - f. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, vines, grasses, ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.
 - g. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.
 - h. Permits, licenses, and the location of the solid waste disposal area.
 - i. Drawings showing locations of any proposed temporary excavations or embankments for haul roads, material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials. Include as part of an Erosion Control Plan approved by the District Office of the U.S. Soil Conservation Service and the Department of Veterans Affairs.
 - j. Environmental Monitoring Plans for the job site including land, water, air, and noise.
 - k. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas. This plan may be incorporated within the Erosion Control Plan.
- B. Approval of the Contractor's Environmental Protection Plan will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

1.5 PROTECTION OF ENVIRONMENTAL RESOURCES

- A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period of this contract. Confine activities to areas defined by the specifications and drawings.

- B. Protection of Land Resources: Prior to construction, identify all land resources to be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, top soil, and land forms without permission from the COTR. Do not fasten or attach ropes, cables, or guys to trees for anchorage unless specifically authorized, or where special emergency use is permitted.
1. Work Area Limits: Prior to any construction, mark the areas that require work to be performed under this contract. Mark or fence isolated areas within the general work area that are to be saved and protected. Protect monuments, works of art, and markers before construction operations begin. Convey to all personnel the purpose of marking and protecting all necessary objects.
 2. Protection of Landscape: Protect trees, shrubs, vines, grasses, land forms, and other landscape features shown on the drawings to be preserved by marking, fencing, or using any other approved techniques.
 - a. Box and protect from damage existing trees and shrubs to remain on the construction site.
 - b. Immediately repair all damage to existing trees and shrubs by trimming, cleaning, and painting with antiseptic tree paint.
 - c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
 3. Reduction of Exposure of Unprotected Erodible Soils: Plan and conduct earthwork to minimize the duration of exposure of unprotected soils. Clear areas in reasonably sized increments only as needed to use. Form earthwork to final grade as shown. Immediately protect side slopes and back slopes upon completion of rough grading.
 4. Temporary Protection of Disturbed Areas: Construct diversion ditches, benches, and berms to retard and divert runoff from the construction site to protected drainage areas approved under paragraph 208 of the Clean Water Act.
 - a. Sediment Basins: Trap sediment from construction areas in temporary or permanent sediment basins that accommodate the runoff of a local 2yr (design year) storm. After each storm, pump the basins dry and remove the accumulated sediment. Control overflow/drainage with paved weirs or by vertical overflow pipes, draining from the surface.

- b. Reuse or conserve the collected topsoil sediment as directed by the COTR. Topsoil use and requirements are specified in Section 31 20 00, EARTH MOVING.
 - c. Institute effluent quality monitoring programs as required by Federal, State, and local environmental agencies.
- 5. Erosion and Sedimentation Control Devices: The erosion and sediment controls selected and maintained by the Contractor shall be such that water quality standards are not violated as a result of the Contractor's activities. Construct or install all temporary and permanent erosion and sedimentation control features. Maintain temporary erosion and sediment control measures such as berms, dikes, drains, sedimentation basins, grassing, and mulching, until permanent drainage and erosion control facilities are completed and operative.
 - 6. Manage borrow areas on Government property to minimize erosion and to prevent sediment from entering nearby water courses or lakes.
 - 7. Manage and control spoil areas on Government property to limit spoil to areas shown on the Environmental Protection Plan and prevent erosion of soil or sediment from entering nearby water courses or lakes.
 - 8. Protect adjacent areas from despoilment by temporary excavations and embankments.
 - 9. Handle and dispose of solid wastes in such a manner that will prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and dispose of waste in compliance with Federal, State, and local requirements.
 - 10. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.
 - 11. Handle discarded materials other than those included in the solid waste category as directed by the COTR.
- C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.

1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in retention ponds allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.
 2. Control movement of materials and equipment at stream crossings during construction to prevent violation of water pollution control standards of the Federal, State, or local government.
 3. Monitor water areas affected by construction.
- D. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State of Wisconsin Air Pollution Regulations and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.
1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials (such as from asphaltic batch plants) at all times, including weekends, holidays, and hours when work is not in progress.
 2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type, light bituminous treatment, baghouse, scrubbers, electrostatic precipitators, or other methods are permitted to control particulates in the work area.
 3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
 4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.
- E. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the COTR. Maintain noise-produced work at or below the decibel levels and within the time periods specified.
1. Perform construction activities involving repetitive, high-level impact noise only between 8:00 a.m. and 6:00 p.m. unless otherwise

permitted by local ordinance or the COTR. Repetitive impact noise on the property shall not exceed the following dB limitations:

Time Duration of Impact Noise	Sound Level in dB
More than 12 minutes in any hour	70
Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75

2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of, but not limited to, the following:

- a. Maintain maximum permissible construction equipment noise levels at 15 m (50 feet) (dBA):

EARTHMOVING		MATERIALS HANDLING	
FRONT LOADERS	75	CONCRETE MIXERS	75
BACKHOES	75	CONCRETE PUMPS	75
DOZERS	75	CRANES	75
TRACTORS	75	DERRICKS IMPACT	75
SCAPERS	80	PILE DRIVERS	95
GRADERS	75	JACK HAMMERS	75
TRUCKS	75	ROCK DRILLS	80
PAVERS, STATIONARY	80	PNEUMATIC TOOLS	80
PUMPS	75	BLASTING	--
GENERATORS	75	SAWS	75
COMPRESSORS	75	VIBRATORS	75

- b. Use shields or other physical barriers to restrict noise transmission.
- c. Provide soundproof housings or enclosures for noise-producing machinery.
- d. Use efficient silencers on equipment air intakes.
- e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
- f. Line hoppers and storage bins with sound deadening material.
- g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.
3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 dB(A) noise level. Measure noise exposure at the

property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at 900 to 1800 mm (three to six feet) in front of any building face. Submit the recorded information to the COTR noting any problems and the alternatives for mitigating actions.

- F. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.
- G. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the COTR. Cleaning shall include off the station disposal of all items and materials not required to be salvaged, as well as all debris and rubbish resulting from demolition and new work operations.

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SECTION 01 74 19
CONSTRUCTION WASTE MANAGEMENT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.
- B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.
- C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycles not limited to the following:
 - 1. Waste Management Plan development and implementation.
 - 2. Techniques to minimize waste generation.
 - 3. Sorting and separating of waste materials.
 - 4. Salvage of existing materials and items for reuse or resale.
 - 5. Recycling of materials that cannot be reused or sold.
- D. At a minimum the following waste categories shall be diverted from landfills:
 - 1. Soil.
 - 2. Inerts (eg, concrete, masonry and asphalt).
 - 3. Clean dimensional wood and palette wood.
 - 4. Green waste (biodegradable landscaping materials).
 - 5. Engineered wood products (plywood, particle board and I-joists, etc).
 - 6. Metal products (eg, steel, wire, beverage containers, copper, etc).
 - 7. Cardboard, paper and packaging.
 - 8. Bitumen roofing materials.
 - 9. Plastics (eg, ABS, PVC).
 - 10. Carpet and/or pad.
 - 11. Gypsum board.
 - 12. Insulation.
 - 13. Paint.
 - 14. Fluorescent lamps.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 02 41 00, DEMOLITION
- C. Section 31 20 00, EARTH MOVING

1.3 QUALITY ASSURANCE

- A. Contractor shall practice efficient waste management when sizing, cutting and installing project components. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:
 - 1. Excess or unusable construction materials.
 - 2. Packaging used for construction products.
 - 3. Poor planning and/or layout.
 - 4. Construction error.
 - 5. Over ordering.
 - 6. Weather damage.
 - 7. Contamination.
 - 8. Mishandling.
 - 9. Breakage.
- B. Establish and maintain the management of non-hazardous construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.
- C. Contractor shall develop and implement procedures to reuse and recycle new materials to a minimum of 50 percent.
- D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.
- E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website <http://www.wbdg.org> provides a Construction Waste Management Database that contains information on

companies that haul, collect, and process recyclable debris from construction projects.

- F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.
- G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.
- H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

1.4 TERMINOLOGY

- A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.
- B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.
- C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.
- D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.
- E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).
- F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.
- G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.
- H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.

- I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.
- J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.
- K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.
- L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.
 - 1. On-site Recycling - Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
 - 2. Off-site Recycling - Materials hauled to a location and used in an altered form in the manufacture of new products.
- M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.
- N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.
- O. Return: To give back reusable items or unused products to vendors for credit.
- P. Salvage: To remove waste materials from the site for resale or re-use by a third party.
- Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.
- R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.

S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:
- B. Prepare and submit to the COTR a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
 - 1. Procedures to be used for debris management.
 - 2. Techniques to be used to minimize waste generation.
 - 3. Analysis of the estimated job site waste to be generated:
 - a. List of each material and quantity to be salvaged, reused, recycled.
 - b. List of each material and quantity proposed to be taken to a landfill.
 - 4. Detailed description of the Means/Methods to be used for material handling.
 - a. On site: Material separation, storage, protection where applicable.
 - b. Off site: Transportation means and destination. Include list of materials.
 - 1) Description of materials to be site-separated and self-hauled to designated facilities.
 - 2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
 - c. The names and locations of mixed debris reuse and recycling facilities or sites.
 - d. The names and locations of trash disposal landfill facilities or sites.
 - e. Documentation that the facilities or sites are approved to receive the materials.

- C. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.
- D. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

1.6 APPLICABLE PUBLICATIONS - NOT APPLICABLE

1.7 RECORDS - NOT APPLICABLE

PART 2 - PRODUCTS

2.1 MATERIALS

- A. List of each material and quantity to be salvaged, recycled, reused.
- B. List of each material and quantity proposed to be taken to a landfill.
- C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

PART 3 - EXECUTION

3.1 COLLECTION

- A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.
- B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.
- C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

3.2 DISPOSAL

- A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.
- B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

3.3 REPORT

- A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.
- B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.
- C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices. Include the net total costs for each disposal.

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**SECTION 02 41 00
DEMOLITION**

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies demolition and removal of buildings, portions of buildings, utilities, other structures and debris from trash dumps shown.

1.2 RELATED WORK:

- A. Demolition and removal of roads, walks, curbs, and on-grade slabs outside buildings to be demolished: Section 31 20 00, EARTH MOVING
- B. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.
- C. Environmental Protection: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- D. Construction Waste Management: Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT.

1.3 PROTECTION:

- A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.
- C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.
- D. Provide enclosed dust chutes with control gates from each floor to carry debris to truck beds and govern flow of material into truck. Provide overhead bridges of tight board or prefabricated metal construction at dust chutes to protect persons and property from falling debris.
- E. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in

hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution.

- F. In addition to previously listed fire and safety rules to be observed in performance of work, include following:
1. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
 2. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.
- G. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center; any damaged items shall be repaired or replaced as approved by the Contracting Officer's Technical Resource (COTR). The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have COTR's approval.
- H. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

1.4 UTILITY SERVICES: NOT APPLICABLE

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION

3.1 DEMOLITION:

- A. Completely demolish and remove buildings and structures, including all appurtenances related or connected thereto, as noted below:
1. Remove all concrete and asphalt as required to complete trenching for utilities, as designated on the plans.
 2. To full depth within an area defined by hypothetical lines and as designated by the COTR.

- B. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the Medical Center Property to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the COTR. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.
- C. Remove and legally dispose of all materials, other than earth to remain as part of project work, from any trash dumps shown. Materials removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations. All materials in the indicated trash dump areas, including above surrounding grade and extending to a depth of 1500mm (5feet) below surrounding grade, shall be included as part of the lump sum compensation for the work of this section. Materials that are located beneath the surface of the surrounding ground more than 1500 mm (5 feet), or materials that are discovered to be hazardous shall be handled as unforeseen. The removal of hazardous material shall be referred to Hazardous Materials specifications.

3.2 CLEAN-UP:

On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to COTR. Clean-up shall include removing all excess materials off the Medical Center Property, disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

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SECTION 03 30 00

CAST-IN-PLACE CONCRETE (EQUIPMENT PADS)

PART 1 - GENERAL

1.1 SCOPE

- A. The work to be preformed under this division of the specifications includes all equipment, appurtenances, accessories, materials, and labor necessary to complete the electrical work as outlined below, and as shown on the drawings. The electrical work included in all other divisions is the responsibility of the contractor performing the Division 16 work unless otherwise noted. This section includes information common to two or more technical specification sections or items that are of a general nature, not conveniently fitting into other technical sections. It expands and supplements the requirements specified in the applicable sections of Division 1.

1.2 WORK INCLUDED

- A. Provide all cast-in-place concrete as required for equipment pads as shown on the drawings and specified herein.
- B. All work shall conform to ACI 318 "Building Code Requirements for Reinforced Concrete" except as modified herein.
- C. Notify Engineer in advance before starting to place concrete to permit inspection of work.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Portland cement for normal concrete shall conform to ASTM C-150, Type I.
- B. Concrete aggregate shall conform to ASTM C-33. Fine aggregate shall consist of natural sand and coarse aggregate shall be crushed stone or gravel. Aggregate three-fourths (3/4) inch size shall conform to gradation for size number sixty-seven.(67).
- C. Water used in mixing and curing concrete shall be clean and free of injurious amounts of oils, acids, alkalis, salts, organic materials, or other substances that may be deleterious to concrete or metal.
- D. Calcium chloride in any form or material containing chlorides or nitrates shall not be used at any time and will not be knowingly approved. Use of such materials, with or without approval, will be sufficient cause to require removal and replacement of all concrete containing or treated with same.
- E. Design of forms shall conform to shape, lines and dimensions as shown on drawings and shall be sufficiently tight to prevent leakage. Forms shall be masonite, plywood, metal or other approved material.

2.2 CONCRETE MIXES

- A. Concrete used throughout shall be ready mixed concrete furnished by an approved mixing plant.
- B. The plant shall comply with the requirements of National Ready Mixed Concrete Association certification plan.
- C. Concrete mix shall be furnished in accordance with the following schedule: 3000:3/4:5-1/4:3 means 3,000psi at twenty-eight (28) days; three quarter (3/4) inch aggregate; five and a quarter (5-1/4) bags cement; three (3) inches slump:

No.	Mix	Concrete Type	Use
1	3000:3/4:5-1/4:3	Normal	Equipment Pad

- D. The tolerance for three (3) inches slump is plus or minus one-half (1/2) inch.

PART 3 - EXECUTION

3.1 MIXING AND DELIVERY

- A. Concrete shall be mixed and delivered to point designated by means and standards set forth by ASTM C-94.
- B. Add no water on job unless authorized. Record amount of water, if added, on all copies of delivery tickets hereinafter required. If water is permitted to be added to mixed concrete on arrival at job, additional mixing of thirty (30) revolutions of drum is required.
- C. Concrete delivered shall arrive at site having temperature not less than 60 degrees F nor greater than 90 degrees F.

3.2 FORMS

- A. Design, erect, support and brace formwork to support applied lateral loads. Construct formwork so equipment pad is of correct size, shape, alignment and position.
- B. Treat or wet contact surface of forms with nonstaining form oil or other approved bond breaking agent.
- C. Thoroughly clean forms and adjacent surfaces to receive concrete.

3.3 PLACING

- A. Before concrete is placed, all equipment for mixing and transporting the concrete shall be cleaned. All debris and water shall be removed from the spaces to be occupied by the concrete and forms shall be properly coated.
- B. Concrete shall be conveyed from the mixer to the place of final deposit by methods which will prevent the separation or loss of materials.
- C. Conveying equipment shall be capable of providing a supply of concrete at the site of placement without separation of ingredients and without interruptions sufficient to permit loss of plasticity between successive increments.

- D. Concrete shall be deposited as nearly as practicable in its final position to avoid segregation due to rehandling or flowing. The concreting shall be carried on at such a rate that the concrete is at all times elastic. No concrete that has partially hardened or been contaminated by foreign materials shall be deposited in the structure, nor shall retempered concrete or concrete which has been remixed after initial set be used unless approved.
- E. Concrete shall be thoroughly consolidated by approved method during placement, and shall be thoroughly worked into corners of forms.

3.4 FINISHING

- A. After concrete has been thoroughly consolidated and brought up to elevations indicated, the surface shall be tamped and screeded, closing all voids. Darby the surface to eliminate high and low spots and fill honeycombed areas.
- B. After concrete has stiffened sufficiently, float and trowel to smooth surface. After surface water sheen has disappeared, steel trowel to hard, dense, smooth, but nonburnished, finish. Use care to prevent rise of coarse or lightweight aggregates. Application of cement dust coat is prohibited.
- C. Finish slab in true level plane.

3.5 PROTECTION AND CURING

- A. Protect concrete from rapid drying and keep moist for at least seven (7) days after placing. This shall be accomplished by covering in moistened condition. Slab finishes shall be sprayed during curing period as frequently as drying conditions may be required to keep surfaces moist and if necessary protected by suitable temporary covering. Moisture curing is not waived by reason of work being enclosed in artificially heated area.
- B. After slab has been finished and concrete has hardened sufficiently, cure and protect slab by covering with nontearing waterproof paper, mats or continuous waterproof covering. Covering shall be of type that will not stain or discolor finished concrete surfaces.
- C. Curing concreting operations, protect finished work of other trades with nonstaining, heavy building paper or other material required by character of work.

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SECTION 07 84 00
FIRESTOPPING

PART 1 GENERAL

1.1 DESCRIPTION

- A. Closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction.
- B. Closure of openings in walls against penetration of gases or smoke in smoke partitions.

1.2 RELATED WORK

- A. Sealants and application: Section 07 92 00, JOINT SEALANTS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers literature, data, and installation instructions for types of firestopping and smoke stopping used.
- C. List of FM, UL, or WH classification number of systems installed.
- D. Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.

1.4 DELIVERY AND STORAGE

- A. Deliver materials in their original unopened containers with manufacturer's name and product identification.
- B. Store in a location providing protection from damage and exposure to the elements.

1.5 WARRANTY

- A. Firestopping work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21, except extend the warranty period to five years.

1.6 QUALITY ASSURANCE

- A. FM, UL, or WH or other approved laboratory tested products will be acceptable.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):

E84-07.....Surface Burning Characteristics of Building
Materials

E814-06.....Fire Tests of Through-Penetration Fire Stops

C. Factory Mutual Engineering and Research Corporation (FM):

Annual Issue Approval Guide Building Materials

D. Underwriters Laboratories, Inc. (UL):

Annual Issue Building Materials Directory

Annual Issue Fire Resistance Directory

1479-03.....Fire Tests of Through-Penetration Firestops

E. Warnock Hersey (WH):

Annual Issue Certification Listings

PART 2 - PRODUCTS

2.1 FIRESTOP SYSTEMS

- A. Use either factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke.
- B. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating to maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 100 mm (4 in) nominal pipe or 0.01 m² (16 sq. in.) in overall cross sectional area.
- C. Products requiring heat activation to seal an opening by its intumescence shall exhibit a demonstrated ability to function as designed to maintain the fire barrier.
- D. Firestop sealants used for firestopping or smoke sealing shall have following properties:
 - 1. Contain no flammable or toxic solvents.
 - 2. Have no dangerous or flammable out gassing during the drying or curing of products.
 - 3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.
 - 4. When used in exposed areas, shall be capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

- E. Firestopping system or devices used for penetrations by glass pipe, plastic pipe or conduits, unenclosed cables, or other non-metallic materials shall have following properties:
 - 1. Classified for use with the particular type of penetrating material used.
 - 2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.
 - 3. Intumescent products which would expand to seal the opening and act as fire, smoke, toxic fumes, and, water sealant.
- F. Maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84.
- G. FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.
- H. Materials to be asbestos free.

PART 3 - EXECUTION

3.1 EXAMINATION

Submit product data and installation instructions, as required by article, submittals, after an on site examination of areas to receive firestopping.

3.2 PREPARATION

- A. Remove dirt, grease, oil, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.
- B. Remove insulation on insulated pipe for a distance of 150 mm (six inches) on either side of the fire rated assembly prior to applying the firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.

3.3 INSTALLATION

- A. Do not begin work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.
- B. Install firestopping systems with smoke stopping in accordance with FM, UL, WH, or other approved system details and installation instructions.
- C. Install smoke stopping seals in smoke partitions.

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3.4 CLEAN-UP AND ACCEPTANCE OF WORK

- A. As work on each floor is completed, remove materials, litter, and debris.
- B. Do not move materials and equipment to the next-scheduled work area until completed work is inspected and accepted by the COTR.
- C. Clean up spills of liquid type materials.

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SECTION 07 92 00
JOINT SEALANTS

PART 1 - GENERAL

1.1 DESCRIPTION:

Section covers all sealant and caulking materials and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK:

A. Firestopping penetrations: Section 07 84 00, FIRESTOPPING.

1.3 QUALITY CONTROL:

- A. Installer Qualifications: An experienced installer who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance.
- B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.
- C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.
 - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
 - 2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
 - 3. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.
- D. Preconstruction Field-Adhesion Testing: Before installing elastomeric sealants, field test their adhesion to joint substrates in accordance with sealant manufacturer's recommendations:
 - 1. Locate test joints where indicated or, if not indicated, as directed by Contracting Officer.
 - 2. Conduct field tests for each application indicated below:
 - a. Each type of elastomeric sealant and joint substrate indicated.
 - b. Each type of non-elastomeric sealant and joint substrate indicated.

3. Notify COTR seven days in advance of dates and times when test joints will be erected.

E. VOC: Acrylic latex and Silicon sealants shall have less than 50g/l VOC content.

F. Mockups: Before installing joint sealants, apply elastomeric sealants as follows to verify selections made under sample Submittals and to demonstrate aesthetic effects and qualities of materials and execution:

1. Joints in mockups of assemblies specified in other Sections that are indicated to receive elastomeric joint sealants, which are specified by reference to this section.

1.4 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's installation instructions for each product used.

C. Cured samples of exposed sealants for each color where required to match adjacent material.

D. Manufacturer's Literature and Data:

1. Caulking compound

2. Primers

3. Sealing compound, each type, including compatibility when different sealants are in contact with each other.

1.5 PROJECT CONDITIONS:

A. Environmental Limitations:

1. Do not proceed with installation of joint sealants under following conditions:

a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 °C (40 °F).

b. When joint substrates are wet.

B. Joint-Width Conditions:

1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.

C. Joint-Substrate Conditions:

1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.6 DELIVERY, HANDLING, AND STORAGE:

- A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.
- B. Carefully handle and store to prevent inclusion of foreign materials.
- C. Do not subject to sustained temperatures exceeding 32° C (90° F) or less than 5° C (40° F).

1.7 DEFINITIONS:

- A. Definitions of terms in accordance with ASTM C717 and as specified.
- B. Back-up Rod: A type of sealant backing.
- C. Bond Breakers: A type of sealant backing.
- D. Filler: A sealant backing used behind a back-up rod.

1.8 WARRANTY:

- A. Warranty exterior sealing against leaks, adhesion, and cohesive failure, and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be extended to two years.
- B. General Warranty: Special warranty specified in this Article shall not deprive Government of other rights Government may have under other provisions of Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of Contract Documents.

1.9 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C509-06.....Elastomeric Cellular Preformed Gasket and Sealing Material.
 - C612-10.....Mineral Fiber Block and Board Thermal Insulation.
 - C717-10.....Standard Terminology of Building Seals and Sealants.
 - C834-10.....Latex Sealants.
 - C919-08.....Use of Sealants in Acoustical Applications.
 - C920-10.....Elastomeric Joint Sealants.
 - C1021-08.....Laboratories Engaged in Testing of Building Sealants.

C1193-09.....Standard Guide for Use of Joint Sealants.
C1330-02 (R2007).....Cylindrical Sealant Backing for Use with Cold
Liquid Applied Sealants.
D1056-07.....Specification for Flexible Cellular Materials—
Sponge or Expanded Rubber.
E84-09.....Surface Burning Characteristics of Building
Materials.

C. Sealant, Waterproofing and Restoration Institute (SWRI).
The Professionals' Guide

PART 2 - PRODUCTS

2.1 SEALANTS:

- A. S-1:
 - 1. ASTM C920, polyurethane or polysulfide.
 - 2. Type M.
 - 3. Class 25.
 - 4. Grade NS.
 - 5. Shore A hardness of 20-40
- B. S-9:
 - 1. ASTM C920 silicone.
 - 2. Type S.
 - 3. Class 25.
 - 4. Grade NS.
 - 5. Shore A hardness of 25-30.
 - 6. Non-yellowing, mildew resistant.

2.2 CAULKING COMPOUND:

- A. C-1: ASTM C834, acrylic latex.
- B. C-2: One component acoustical caulking, non drying, non hardening,
synthetic rubber.

2.3 COLOR:

- A. Sealants used with exposed masonry shall match color of mortar joints.
- B. Sealants used with unpainted concrete shall match color of adjacent
concrete.
- C. Color of sealants for other locations shall be light gray or aluminum,
unless specified otherwise.
- D. Caulking shall be light gray or white, unless specified otherwise.

2.4 JOINT SEALANT BACKING:

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
 - 1. Type C: Closed-cell material with a surface skin.
- C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056, nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32° C (minus 26° F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.
- D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.5 FILLER:

- A. Mineral fiber board: ASTM C612, Class 1.
- B. Thickness same as joint width.
- C. Depth to fill void completely behind back-up rod.

2.6 PRIMER:

- A. As recommended by manufacturer of caulking or sealant material.
- B. Stain free type.

2.7 CLEANERS-NON POUROUS SURFACES:

Chemical cleaners acceptable to manufacturer of sealants and sealant backing material, free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION

3.1 INSPECTION:

- A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
- B. Coordinate for repair and resolution of unsound substrate materials.

- C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS:

- A. Prepare joints in accordance with manufacturer's instructions and SWRI.
- B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.
 - 1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
 - 2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include the following:
 - a. Concrete.
 - b. Masonry.
 - 3. Remove laitance and form-release agents from concrete.
 - 4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants.
 - a. Metal.
 - b. Glass.
 - c. Porcelain enamel.
 - d. Glazed surfaces of ceramic tile.
- C. Do not cut or damage joint edges.
- D. Apply masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
 - 1. Do not leave gaps between ends of sealant backings.
 - 2. Do not stretch, twist, puncture, or tear sealant backings.
 - 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions.
 - 1. Apply primer prior to installation of back-up rod or bond breaker tape.

2. Use brush or other approved means that will reach all parts of joints.

F. Take all necessary steps to prevent three sided adhesion of sealants.

3.3 BACKING INSTALLATION:

- A. Install back-up material, to form joints enclosed on three sides as required for specified depth of sealant.
- B. Where deep joints occur, install filler to fill space behind the back-up rod and position the rod at proper depth.
- C. Cut fillers installed by others to proper depth for installation of back-up rod and sealants.
- D. Install back-up rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.
- E. Where space for back-up rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

3.4 SEALANT DEPTHS AND GEOMETRY:

- A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.
- B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

- A. General:
 1. Apply sealants and caulking only when ambient temperature is between 5° C and 38° C (40° and 100° F).
 2. Do not use polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
 3. Do not use sealant type listed by manufacture as not suitable for use in locations specified.
 4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
 5. Avoid dropping or smearing compound on adjacent surfaces.
 6. Fill joints solidly with compound and finish compound smooth.
 7. Tool joints to concave surface unless shown or specified otherwise.

8. Finish paving or floor joints flush unless joint is otherwise detailed.
 9. Apply compounds with nozzle size to fit joint width.
 10. Test sealants for compatibility with each other and substrate. Use only compatible sealant.
- B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise.
- C. Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.
1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
 2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
 3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
 4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cut-outs to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
 5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

3.6 FIELD QUALITY CONTROL:

- A. Field-Adhesion Testing: Field-test joint-sealant adhesion to joint substrates as recommended by sealant manufacturer:
1. Extent of Testing: Test completed elastomeric sealant joints as follows:
 - a. Perform 10 tests for first 300 m (1000 feet) of joint length for each type of elastomeric sealant and joint substrate.
- B. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements. Record results in a field adhesion test log.
- C. Record test results in a field adhesion test log. Include dates when sealants were installed, names of persons who installed sealants, test

dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.

- D. Repair sealants pulled from test area by applying new sealants following same procedures used to originally seal joints. Ensure that original sealant surfaces are clean and new sealant contacts original sealant.
- E. Evaluation of Field-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements, will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

3.7 CLEANING:

- A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by the caulking or sealant manufacturer.
- B. After filling and finishing joints, remove masking tape.
- C. Leave adjacent surfaces in a clean and unstained condition.

3.8 LOCATIONS:

- A. Exterior Building Joints, Horizontal and Vertical:
 - 1. Metal to Masonry or Stone: Type S-1
 - 2. Masonry to Masonry or Stone: Type S-1
- B. Sanitary Joints:
 - 1. Pipe Penetrations: Type S-9
- C. Interior Caulking:
 - 1. Typical Narrow Joint 6 mm, (1/4 inch) or less at Walls and Adjacent Components: Types C-1, C-2 and C-3.
 - 2. Perimeter of Doors, Windows, Access Panels which Adjoin Concrete or Masonry Surfaces: Types C-1, C-2 and C-3.
 - 3. Joints at Masonry Walls and Columns, Piers, Concrete Walls or Exterior Walls: Types C-1, C-2 and C-3.

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**SECTION 22 05 11
COMMON WORK RESULTS FOR PLUMBING**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section shall apply to all sections of Division 22.
- B. Definitions:
 - 1. Exposed: Piping and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES
- D. Section 31 20 11, EARTH MOVING (Short Form): Excavation and Backfill
- E. Section 03 30 00, CAST-IN-PLACE CONCRETE
- F. Section 07 84 00, FIRESTOPPING
- G. Section 07 92 00, JOINT SEALANTS
- H. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS
- I. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT

1.3 QUALITY ASSURANCE

- A. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years.
 - 2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 160 km (100 miles) of the project. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations

- providing service under these conditions for (as applicable to the project): pumps, critical instrumentation, computer workstation and programming shall be submitted for project record and inserted into the operations and maintenance manual.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
 4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the Contracting Officer's Technical Representative (COTR).
 5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
 6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 8. Asbestos products or equipment or materials containing asbestos shall not be used.
- B. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".

3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
 4. All welds shall be stamped according to the provisions of the American Welding Society.
- C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COTR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- D. Execution (Installation, Construction) Quality:
1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract drawings and specifications shall be referred to the COTR for resolution. Written hard copies or computer files of manufacturer's installation instructions shall be provided to the COTR at least two weeks prior to commencing installation of any item.
 2. Complete layout drawings shall be required by Paragraph, SUBMITTALS. Construction work shall not start on any system until the layout drawings have been approved.
- E. Guaranty: Warranty of Construction, FAR clause 52.246-21.
- F. Plumbing Systems: IPC, International Plumbing Code.

1.4 SUBMITTALS

- A. Submittals shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.
- C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and

associated systems, including accessibility, are equivalent to that required by the contract.

- E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- F. Upon request by Government, lists of previous installations for selected items of equipment shall be provided. Contact persons who will serve as references, with telephone numbers and e-mail addresses shall be submitted with the references.
- G. Manufacturer's Literature and Data: Manufacturer's literature shall be submitted under the pertinent section rather than under this section.
 - 1. Electric motor data and variable speed drive data shall be submitted with the driven equipment.
 - 2. Equipment and materials identification.
 - 3. Fire stopping materials.
 - 4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 - 5. Wall, floor, and ceiling plates.
- H. Coordination Drawings: Complete consolidated and coordinated layout drawings shall be submitted for all new systems, and for existing systems that are in the same areas. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed location and adequate clearance for all equipment, piping, pumps, valves and other items. All valves, trap primer valves, water hammer arrestors, strainers, and equipment requiring service shall be provided with an access door sized for the complete removal of plumbing device, component, or equipment. Equipment foundations shall not be installed until equipment or piping until layout drawings have been approved. Detailed layout drawings shall be provided for all piping systems. In addition, details of the following shall be provided.
 - 1. Mechanical equipment rooms.
 - 2. Interstitial space.

3. Hangers, inserts, supports, and bracing.
4. Pipe sleeves.
5. Equipment penetrations of floors, walls, ceilings, or roofs.

I. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment shall be provided.
3. The listing shall include belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

1.5 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Damaged equipment shall be replaced with an identical unit as determined and directed by the COTR. Such replacement shall be at no additional cost to the Government.
3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. The interior of all tanks shall be cleaned prior to delivery and beneficial use by the Government. All piping shall be tested in

accordance with the specifications and the International Plumbing Code (IPC), latest edition. All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.

4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:
SP-58-02.....Pipe Hangers and Supports-Materials, Design and Manufacture
SP 69-2003 (R 2004).....Pipe Hangers and Supports-Selection and Application
- C. National Electrical Manufacturers Association (NEMA):
MG1-2003, Rev. 1-2007...Motors and Generators
- D. International Code Council, (ICC):
IBC-06, (R 2007).....International Building Code
IPC-06, (R 2007).....International Plumbing Code

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. STANDARDIZATION OF COMPONENTS SHALL BE MAXIMIZED TO REDUCE SPARE PART requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
 1. All components of an assembled unit need not be products of same manufacturer.
 2. Constituent parts that are alike shall be products of a single manufacturer.
 3. Components shall be compatible with each other and with the total assembly for intended service.
 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate

securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.

- D. Major items of equipment, which serve the same function, shall be the same make and model

2.2 COMPATIBILITY OF RELATED EQUIPMENT

- A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

2.3 SAFETY GUARDS

- A. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- B. All Equipment shall have moving parts protected from personal injury.

2.4 LIFTING ATTACHMENTS

Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.5 ELECTRIC MOTORS, MOTOR CONTROL, CONTROL WIRING

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT; and, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). All electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems shall be provided. Premium efficient motors shall be provided. Unless otherwise specified for a particular application, electric motors shall have the following requirements.
- B. Special Requirements:
1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the

- requirements of NFPA 70 without additional time or cost to the Government.
2. Assemblies of motors, starters, and controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
 3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
 - a. Wiring material located where temperatures can exceed 71° C (160° F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
 - b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
 - c. Shielded conductors or wiring in separate conduits for all instrumentation and control systems shall be provided where recommended by manufacturer of equipment.
 4. Motor sizes shall be selected so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
 5. Motors utilized with variable frequency drives shall be rated "inverter-ready" per NEMA Standard, MG1, Part 31.4.4.2.
- C. Motor Efficiency and Power Factor: All motors, when specified as "high efficiency or Premium Efficiency" by the project specifications on driven equipment, shall conform to efficiency and power factor requirements in Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT, with no consideration of annual service hours. Motor manufacturers generally define these efficiency requirements as "NEMA premium efficient" and the requirements generally exceed those of the Energy Policy Act of 1992 (EPACT). Motors not specified as "high efficiency or premium efficient" shall comply with EPACT.
- D. Single-phase Motors: Capacitor-start type for hard starting applications. Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC).
- E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type. Each two-speed motor shall have two separate windings. A time delay (20 seconds minimum) relay shall be provided for switching from high to low speed.

- F. Rating: Rating shall be continuous duty at 100 percent capacity in an ambient temperature of 40° C (104° F); minimum horsepower as shown on drawings; maximum horsepower in normal operation shall not exceed nameplate rating without service factor.
- G. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame shall be measured at the time of final inspection.

2.6 VARIABLE SPEED MOTOR CONTROLLERS

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS for specifications.
- B. The combination of controller and motor shall be provided by the respective pump manufacturer, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. pumps, shall be product of a single manufacturer.
- C. Motors shall be premium efficient type, "invertor duty", and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.
- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.

2.7 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings, or shown in the maintenance manuals. Contractor is to leave in-tact, all nomenclature, barcodes, and/or serial numbers on all equipment.
- B. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- C. Control Items: All temperature, pressure, and controllers shall be labeled and the component's function identified. Identify and label each item as they appear on the control diagrams.
- D. Valve Tags and Lists:
 - 1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).

2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage, 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
3. Valve lists: Valve lists shall be created using a word processing program and printed on plastic coated cards. The plastic coated valve list card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) shall show valve tag number, valve function and area of control for each service or system. The valve list shall be in a punched 3-ring binder notebook. A copy of the valve list shall be mounted in picture frames for mounting to a wall.

2.8 FIRE STOPPING

- A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping.

2.9 GALVANIZED REPAIR COMPOUND

- A. Mil. Spec. DOD-P-21035B, paint.

2.10 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS - NOT APPLICABLE

2.11 PIPE PENETRATIONS

- A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.
- B. Pipe penetration sleeve materials shall comply with all fire stopping requirements for each penetration.
- C. To prevent accidental liquid spills from passing to a lower level, provide the following:
 1. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- D. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of COTR.
- E. Sheet metal, plastic, or moisture resistant fiber sleeves shall be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- F. Cast iron or zinc coated pipe sleeves shall be provided for pipe passing through exterior walls below grade. The space between the

sleeve and pipe shall be made watertight with a modular or link rubber seal. The link seal shall be applied at both ends of the sleeve.

- G. Sleeve clearance through floors, walls, partitions, manhole structures and beam flanges shall be 25 mm (1 inch) greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus 25 mm (1 inch) in diameter. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- H. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.12 TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the COTR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the COTR.
- D. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.13 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3 inch) pipe, 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop from overhead. A watertight joint shall be provided in spaces where brass or steel pipe sleeves are specified.

2.14 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.

Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.

- B. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and access provisions that are shown on the drawings shall not be changed nor reduced.
- C. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
1. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by RE/COTR where working area space is limited.
 2. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by RE/COTR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to RE/COTR for approval.
 3. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.

- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Protection and Cleaning:
1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COTR. Damaged or defective items in the opinion of the COTR, shall be replaced.
 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- I. Concrete and Grout: Concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE. shall be used for all pad or floor mounted equipment. Gages, thermometers, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gages shall be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- J. Interconnection of Controls and Instruments: Electrical interconnection is generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
- K. Inaccessible Equipment:
1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance,

- equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities may require temporary installation or relocation of equipment and piping. Temporary equipment or pipe installation or relocation shall be provided to maintain continuity of operation of existing facilities.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Para. 3.1 shall apply.
- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Necessary blind flanges and caps shall be provided to seal open piping remaining in service.

3.3 RIGGING - NOT APPLICABLE

3.4 PIPE AND EQUIPMENT SUPPORTS

- A. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC), latest edition, and these specifications.

3.5 LUBRICATION

- A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. All devices and equipment shall be field checked for proper lubrication.
- B. All devices and equipment shall be equipped with required lubrication fittings. A minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application shall be provided. All materials shall be delivered to RE/COTR in unopened containers that are properly identified as to application.

- C. A separate grease gun with attachments for applicable fittings shall be provided for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.
- E. All lubrication points shall be extended to one side of the equipment.

3.6 PLUMBING SYSTEMS DEMOLITION - NOT APPLICABLE

3.7 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted.
- B. In addition, the following special conditions apply:
 - 1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
 - 2. The following Material And Equipment shall NOT be painted::
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gages and thermometers.
 - j. Glass.
 - k. Name plates.
 - 3. Control and instrument panels shall be cleaned and damaged surfaces repaired. Touch-up painting shall be made with matching paint obtained from manufacturer or computer matched.
 - 4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
 - 5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.

6. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this.

3.8 IDENTIFICATION SIGNS

- A. Laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, shall be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance shall be placed on factory built equipment.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.9 STARTUP AND TEMPORARY OPERATION

- A. Start up of equipment shall be performed as described in the equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.10 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COTR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests such systems respectively during first actual seasonal use of respective systems following completion of work.

3.11 OPERATION AND MAINTENANCE MANUALS

- A. Provide four bound copies. The Operations and maintenance manuals shall be delivered to RE/COTR not less than 30 days prior to completion of a phase or final inspection.
- B. All new and temporary equipment and all elements of each assembly shall be included.
- C. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.
- D. Manufacturer's installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.
- E. Lubrication instructions, type and quantity of lubricant shall be included.
- F. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications shall be included.
- G. Set points of all interlock devices shall be listed.
- H. Trouble-shooting guide for the control system troubleshooting guide shall be inserted into the Operations and Maintenance Manual.
- I. The combustion control system sequence of operation corrected with submittal review comments shall be inserted into the Operations and Maintenance Manual.
- J. Emergency procedures.

3.12 INSTRUCTIONS TO VA PERSONNEL

Instructions shall be provided in accordance with Article,
INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

- - - E N D - - -

**SECTION 22 05 12
GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT**

PART 1 - GENERAL

1.1 DESCRIPTION:

This section describes the general motor requirements for plumbing equipment.

1.2 RELATED WORK:

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements common to more than one section of Division 26.

1.3 SUBMITTALS:

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
 2. Motor nameplate information shall be submitted including electrical ratings, dimensions, mounting details, materials, horsepower, power factor, current as a function of speed, current efficiency, speed as a function of load, RPM, enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
 3. Motor parameters required for the determination of the Reed Critical Frequency of vertical hollow shaft motors shall be submitted.
- C. Manuals:
1. Companion copies of complete maintenance and operating manuals, including technical data sheets and application data shall be submitted simultaneously with the shop drawings.
- D. Certification: Two weeks prior to final inspection, unless otherwise noted, four copies of the following certification shall be submitted to the Contracting Officer's Technical Resource (COTR):
1. Certification shall be submitted stating that the motors have been properly applied, installed, adjusted, lubricated, and tested.

1.4 APPLICABLE PUBLICATIONS:

- A. The publications listed below (including amendments, addenda, revisions, supplements and errata) shall form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

12-09

B. National Electrical Manufacturers Association (NEMA):

MG 1-07.....Motors and Generators

MG 2-01.....Safety Standard and Guide for Selection,
Installation and Use of Electric Motors and
Generators

C. National Fire Protection Association (NFPA):

70-08.....National Electrical Code (NEC)

PART 2 - PRODUCTS

2.1 MOTORS:

A. For alternating current, fractional and integral horsepower motors,
NEMA Publications MG 1 and MG 2 shall apply.

B. Voltage ratings shall be as follows:

1. Single phase:

- a. Motors connected to 120-volt systems: 115 volts.
- b. Motors connected to 208-volt systems: 200 volts.
- c. Motors connected to 240 volt or 480 volt systems: 230/460 volts,
dual connection.

2. Three phase:

- a. Motors connected to 208-volt systems: 200 volts.
- b. Motors, less than 74.6 kW (100 HP), connected to 240 volt or 480
volt systems: 230/460 volts, dual connection.
- c. Motors, 74.6 kW (100 HP) or larger, connected to 240-volt
systems: 230 volts.
- d. Motors, 74.6 kW (100 HP) or larger, connected to 480-volt
systems: 460 volts.
- e. Motors connected to high voltage systems: Shall conform to NEMA
Standards for connection to the nominal system voltage shown on
the drawings.

C. Number of phases shall be as follows:

- 1. Motors, less than 373 W (1/2 HP): Single phase.
- 2. Motors, 373 W (1/2 HP) and larger: 3 phase.
- 3. Exceptions:
 - a. Hermetically sealed motors.
 - b. Motors for equipment assemblies, less than 746 W (1 HP), may be
single phase provided the manufacturer of the proposed assemblies
cannot supply the assemblies with three phase motors.

- D. Horsepower ratings shall be adequate for operating the connected loads continuously in the prevailing ambient temperatures in areas where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation.
- E. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting and running torque.
- F. Motor Enclosures:
1. Shall be the NEMA types shown on the drawings for the motors.
 2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types, which are most suitable for the environmental conditions where the motors are being installed.
 3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.
 4. All motors in hazardous locations shall be approved for the application and meet the Class and Group as required by the area classification.
- G. Electrical Design Requirements
1. Motors shall be continuous duty.
 2. The insulation system shall be rated minimum of class B, 130° C (266° F).
 3. The maximum temperature rise by resistance at rated power shall not exceed Class B limits, 80° C (176° F).
 4. The speed/torque and speed/current characteristics shall comply with NEMA Design A or B, as specified.
 5. Motors shall be suitable for full voltage starting, unless otherwise noted.
 6. Motors for variable frequency drive applications shall adhere to NEMA standards publication MG 1, Part 30, Application considerations for Constant Speed Motors Used on a Sinusoidal Bus with Harmonic Content and General Purpose Motors Used with Adjustable voltage or Adjustable frequency controls, or both, or Part 31, Definite Purpose Inverter Fed Polyphase Motors.
- H. Mechanical Design Requirements
1. Bearings shall be rated for a minimum of 26,280 hours L-10 life at full load direct coupled, except vertical high thrust motors.

2. Vertical motors shall be capable of withstanding a momentary up thrust of at least 30% of normal down thrust.
3. Grease lubricated bearings shall be designed for electric motor use. Grease shall be capable of the temperatures associated with electric motors and shall be compatible with Polyurea based greases.
4. Grease fittings, if provided, shall be Alemite type or equivalent.
5. Oil lubricated bearings, when specified, shall have an externally visible sight glass to view oil level.
6. Vibration shall not exceed 0.15 inch per second, unfiltered peak.
7. Noise level shall meet the requirements of the application.
8. Motors on 180 frames and larger shall have provisions for lifting eyes or lugs capable of a safety factor of 5.
9. All external fasteners shall be corrosion resistant.
10. Condensation heaters, when specified, shall keep motor windings at least 5° C (41° F) above ambient temperature.
11. Winding thermostats, when specified shall be normally closed, connected in series.
12. Grounding provisions shall be in the main terminal box.
- I. Additional requirements for specific motors, as indicated in other sections, shall also apply.
- J. NEMA Premium Efficiency Electric Motors, Motor Efficiencies: All permanently wired polyphase motors of 746 Watts (1 Horsepower) or more shall meet the minimum full-load efficiencies as indicated in the following table, and as specified in this specification. Motors of 746 Watts (one horsepower) or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section.

Minimum Efficiencies Open Drip-Proof				Minimum Efficiencies Totally Enclosed Fan-Cooled			
Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM	Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

K. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM. Power factor correction capacitors shall be installed unless the motor is controlled by a variable frequency drive. The power factor correction capacitors shall be able to withstand high voltage transients and power line variations without breakdown.

PART 3 - EXECUTION

3.1 INSTALLATION:

Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

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3.2 FIELD TESTS

Megger all motors after installation, before start-up. All shall test free from grounds.

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SECTION 22 13 33
PACKAGED, SUBMERSIBLE SEWERAGE PUMP UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Packaged submersible centrifugal sewerage pump units. See schedule on Drawings for pumps capacity and heads. Pumps (2) supplied by contractor must comply with pump curve located on drawings within this contract.

1.2 RELATED WORK

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
B. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Manufacturer's Literature and Data:
1. Pump:
a. Manufacturer and model.
b. Operating speed.
c. Capacity.
d. Characteristic performance curves.
2. Motor:
a. Manufacturer.
b. Speed.
c. Current Characteristics and W (HP).
d. Efficiency.
C. Certified copies of all the factory and construction site test data sheets and reports.
D. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
1. Include complete list indicating all components of the system.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. National Electrical Manufacturers Association (NEMA):
ICS6-93 (R2006).....Industrial Control and Systems Enclosures
250-2008.....Enclosures for Electrical Equipment (1000 Volts
Maximum)
- C. Underwriters' Laboratories, Inc. (UL):
508-99 (R2008).....Standards For Safety Industrial Control
Equipment

PART 2 - PRODUCTS

2.1 SUBMERSIBLE SEWERAGE PUMP UNITS

- A. Duplex Centrifugal, submersible pumps, designed for 60 degrees C (140 degrees F) maximum water service. Driver shall be electric motor with rigid type support. Systems to include two or more pumps as required by Contract Documents. Where hazardous environment condition exists, explosion proof pumps shall be installed.
1. Pump housings may be cast iron, bronze, or stainless steel. Cast iron housings for submersible pumps shall be epoxy coated.
- B. Impeller: Cast Iron, non-clog, to accommodate 50 mm (2") solids.
- C. Shaft: Stainless steel or other approved corrosion-resisting metal.
- D. Bearings: As required to hold alignment, anti-friction type for thrust, permanently lubricated.
- E. Motor: Maximum 40 degrees C (104 degrees F) ambient temperature rise, completely enclosed, voltage and phase as shown in schedule on Electrical drawings conforming to NEMA 250-Type 6P. Size the motor capacity to operate pump without overloading the motor at any point on the pump curve. Refer to Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- F. Manufacturer: Suggested Manufacturer: Liberty Pumps
Example Model: LE70-Series (3/4 HP Submersible Sewage Pump)
OR
Comparable pump, meeting head and flow requirements of specified pump curve. Contractor is to provide pump manufacturer specifications to COTR prior to installation.
- G. Starting Switch: Manually-operated, tumbler type, as specified in Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.
- H. Automatic Control and Level Alarm: Provide a control panel in a NEMA 4X enclosure for outdoors. The controls shall be suitable for operation with the electrical characteristics listed on the Electrical drawings. The control panel shall have a level control system with switches to start and stop pumps automatically, and to activate a high water alarm.

The level control system will include sensors in the sump that detect the level of the liquid. The sensors may be float type switches, ultrasonic level sensors, transducers, or other appropriate equipment. The high water alarm shall have a red beacon light at the control panel and a buzzer, horn, or bell. The alarm shall have a silencing switch. Provide auxiliary contacts for remote alarming to the Energy Control Center and BAC net compatible open-protocol type interface to DDC Controls System. The circuitry of the control panel shall include:

1. Power switch to turn on/off the automatic control mechanism
 2. HOA switches to manually override automatic control mechanism
 3. Run lights to indicate when pumps are powered up
 4. Level status lights to indicate when water in sump has reached the predetermined on/off and alarm levels
 5. Magnetic motor contactors
 6. Disconnect/breaker for each pump
 - Automatic motor overload protection
- I. For the duplex system, provide an alternating relay to automatically alternate leadoff and standby duties of each pump of a duplex unit at the end of each pumping cycle. Standby pump shall start when water level in sump rises to a predetermined level that indicates excessive inflow or failure of the lead pump.
- J. Sensors that detect the level of water in the sump shall be so arranged as to allow the accumulation of enough volume of liquid below the normal on level that the pump will run for a minimum cycle of one minute. Sensors shall be located to activate the alarm adequately before the water level rises to the inlet pipe.
- K. Provide two separate power supplies to the control panel, one for the control/alarm circuitry and one for power to the pump motors. Each power supply is to be fed from its own breaker so that if a pump overload trips a breaker, the alarm system will still function. Each power supply is to be wired in its own conduit. Wiring from the sump to the control panel shall have separate conduits for the pump power and for the sensor switches. All conduits are to be sealed at the basin and at the control panel to prevent the intrusion of moisture and of flammable and/or corrosive gases.
- L. Sump: Provide fiberglass basin with gas tight covers. Covers shall have a manhole with a bolted cover of minimum size to inspect and service the pumps, vent connection, and openings for pumps and controls.
- M. Provide a union, check and ball valve in the discharge from each pump.

N. Removal/Disconnect System: Where indicated on drawings, a removal/disconnect system shall be provided. The pump shall be fitted with an adapter fitting that easily connects to/disconnects from the discharge fitting as the pump is raised from or lowered into the sump. The discharge piping will connect to the discharge fitting so that it is not necessary to disconnect any piping in order to remove the pump. Where the sump depth is greater than five feet or other conditions exist to make the removal of the pump difficult or hazardous, the system shall include a rail guided quick disconnect apparatus to allow the pump to be pulled up out of the sump without workers entering the sump and without disconnecting the piping. System to be compatible with and furnished by pump manufacturer.

PART 3 - EXECUTION

3.1 STARTUP AND TESTING

- A. Make tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. The tests shall include system capacity, and all control and alarm functions.
- C. When any defects are detected, correct defects and repeat test.
- D. The Contracting Officer's Technical Resource (COTR) will observe startup and contractor testing of selected equipment. COTR will coordinate the startup and contractor testing schedules and coordinate with local municipal authorities where applicable. Provide a minimum of 7 days prior to notice.

3.2 COMMISSIONING - NOT APPLICABLE

3.3 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications to COTR.

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SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section applies to all sections of Division 26.
- B. Furnish and install electrical wiring, systems, equipment and accessories in accordance with the specifications and drawings. Capacities and ratings of transformers, cable, switchgear, automatic transfer switches, and other items and arrangements for the specified items are shown on drawings.
- C. Electrical service entrance equipment and arrangements for temporary and permanent connections to the utility's system shall conform to the VA utility's requirements. Coordinate fuses, circuit breakers and relays with the VA utility's system, and obtain VA utility approval for sizes and settings of these devices.
- D. Wiring ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways accordingly sized. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

- A. References to the International Building Code (IBC), National Electrical Code (NEC), Underwriters Laboratories, Inc. (UL) and National Fire Protection Association (NFPA) are minimum installation requirement standards.
- B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.3 TEST STANDARDS

- A. All materials and equipment shall be listed, labeled or certified by a nationally recognized testing laboratory to meet Underwriters Laboratories, Inc., standards where test standards have been established. Equipment and materials which are not covered by UL Standards will be accepted provided equipment and material is listed, labeled, certified or otherwise determined to meet safety requirements of a nationally recognized testing laboratory. Equipment of a class which no nationally recognized testing laboratory accepts, certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as

NEMA, or ANSI. Evidence of compliance shall include certified test reports and definitive shop drawings.

B. Definitions:

1. Listed; Equipment, materials, or services included in a list published by an organization that is acceptable to the authority having jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed equipment or materials or periodic evaluation of services, and whose listing states that the equipment, material, or services either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
2. Labeled; Equipment or materials to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the authority having jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled equipment or materials, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified; equipment or product which:
 - a. Has been tested and found by a nationally recognized testing laboratory to meet nationally recognized standards or to be safe for use in a specified manner.
 - b. Production of equipment or product is periodically inspected by a nationally recognized testing laboratory.
 - c. Bears a label, tag, or other record of certification.
4. Nationally recognized testing laboratory; laboratory which is approved, in accordance with OSHA regulations, by the Secretary of Labor.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

- A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
- B. Product Qualification:
 1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.

2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.

C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within eight hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 APPLICABLE PUBLICATIONS

A. Applicable publications listed in all Sections of Division are the latest issue, unless otherwise noted.

1.6 MANUFACTURED PRODUCTS

A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.

B. When more than one unit of the same class or type of equipment is required, such units shall be the product of a single manufacturer.

C. Equipment Assemblies and Components:

1. Components of an assembled unit need not be products of the same manufacturer.

2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.

3. Components shall be compatible with each other and with the total assembly for the intended service.

4. Constituent parts which are similar shall be the product of a single manufacturer.

D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.

E. When Factory Testing Is Specified:

1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the COTR a minimum of 15 working days prior to the manufacturers making the factory tests.

2. Four copies of certified test reports containing all test data shall be furnished to the COTR prior to final inspection and not more than 90 days after completion of the tests.

3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.7 EQUIPMENT REQUIREMENTS

Where variations from the contract requirements are requested in accordance with Section 00 72 00, GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, panels and installation methods.

1.8 EQUIPMENT PROTECTION

- A. Equipment and materials shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.
 - 1. Store equipment indoors in clean dry space with uniform temperature to prevent condensation. Equipment shall include but not be limited to switchgear, transformers, enclosures, circuit protective devices, cables, wire, and accessories.
 - 2. During installation, equipment shall be protected against entry of foreign matter; and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
 - 3. Damaged equipment shall be, as determined by the COTR, placed in first class operating condition or be returned to the source of supply for repair or replacement.
 - 4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
 - 5. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

- A. All electrical work must comply with the requirements of NFPA 70 (NEC), NFPA 70B, NFPA 70E, OSHA Part 1910 subpart J, OSHA Part 1910 subpart S and OSHA Part 1910 subpart K in addition to other references required by contract.
- B. Job site safety and worker safety is the responsibility of the contractor.
- C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished in this manner for the required work, the following requirements are mandatory:

1. Electricians must use full protective equipment (i.e., certified and tested insulating material to cover exposed energized electrical components, certified and tested insulated tools, etc.) while working on energized systems in accordance with NFPA 70E.
 2. Electricians must wear personal protective equipment while working on energized systems in accordance with NFPA 70E.
 3. Before initiating any work, a job specific work plan must be developed by the contractor with a peer review conducted and documented by the COTR and Medical Center staff. The work plan must include procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used and exit pathways.
 4. Work on energized circuits or equipment cannot begin until prior written approval is obtained from the COTR.
- D. For work on existing stations, arrange, phase and perform work to assure electrical service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- F. Coordinate location of equipment and conduit with other trades to minimize interferences.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Working spaces shall not be less than specified in the NEC for all voltages specified.
- C. Inaccessible Equipment:
 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
 2. "Conveniently accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

1.11 EQUIPMENT IDENTIFICATION

- A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchgear, cabinets, fused and unfused safety switches, automatic transfer switches, separately enclosed circuit breakers, individual breakers in switchgear, and other significant equipment.
- B. Nameplates for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Nameplates for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 1/2 inch [12mm] high. Nameplates shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.
- C. Install adhesive arc flash warning labels on all equipment as required by NFPA 70E. Label shall indicate the arc hazard boundary (inches), working distance (inches), arc flash incident energy at the working distance (calories/cm²), required PPE category and description including the glove rating, voltage rating of the equipment, limited approach distance (inches), restricted approach distance (inches), prohibited approach distance (inches), equipment/bus name, date prepared, and manufacturer name and address.

1.12 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage or installation of equipment or material which has not had prior approval will not be permitted at the job site.
- C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.

1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
 3. Submit each section separately.
- E. The submittals shall include the following:
1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
 2. Elementary and interconnection wiring diagrams for communication and signal systems, control systems and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
 3. Parts list which shall include those replacement parts recommended by the equipment manufacturer.
- F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
 2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.
 3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
 4. The manuals shall include:
 - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
 - b. A control sequence describing start-up, operation, and shutdown.
 - c. Description of the function of each principal item of equipment.
 - d. Installation instructions.

- e. Safety precautions for operation and maintenance.
 - f. Diagrams and illustrations.
 - g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers and replacement frequencies.
 - h. Performance data.
 - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
 - j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.
- G. Approvals will be based on complete submission of manuals together with shop drawings.
- H. After approval and prior to installation, furnish the COTR with one sample of each of the following:
- 1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
 - 2. Each type of conduit coupling, bushing and termination fitting.
 - 3. Conduit hangers, clamps and supports.
 - 4. Duct sealing compound.
 - 5. Each type of receptacle, toggle switch, occupancy sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

1.13 SINGULAR NUMBER

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.15 ACCEPTANCE CHECKS AND TESTS

The contractor shall furnish the instruments, materials and labor for field tests.

1.16 TRAINING

- A. Training shall be provided in accordance with Article 1.25, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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- B. Training shall be provided for the particular equipment or system as required in each associated specification.
- C. A training schedule shall be developed and submitted by the contractor and approved by the COTR at least 30 days prior to the planned training.

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SECTION 26 05 13
MEDIUM VOLTAGE CABLES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of medium voltage cables, splices, and terminations.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirement and items that are common to more than one section of Division 26.
- B. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for medium voltage cables.
- D. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Manholes and ducts for medium voltage cables.
- E. Section 31 20 00, EARTH MOVING: Bedding of conduits.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

Medium voltage cables shall be thoroughly tested at the factory per NEMA WC 74 to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 SUBMITTALS

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
 - 1. Clearly present sufficient information to determine compliance with drawings and specifications.
 - 2. Include product and installation information for cables, splices, terminations, and fireproofing tape.
- C. Samples: After approval and prior to installation, furnish the COTR with a minimum 12 in [300 mm] length of each type and size of cable, along with the tag from the reel from which the sample was taken. The

sample shall contain the manufacturer's markings, showing all cable jacket information.

D. Certifications:

1. Factory Test Reports: Prior to installation of the cables, deliver four copies of the manufacturers certified NEMA WC 71 or WC 74 standard factory test reports to the COTR. Certified copies of test data shall show conformance with the referenced standards and shall be approved prior to delivery of cable.
2. Compatibility: Provide certification from the cable manufacturer that the splices and terminations are approved for use with the cable.
3. Field Test Reports: Test reports shall comply with the paragraph entitled "Acceptance Checks and Tests." After testing, submit four certified copies to the COTR of each of the graphs specified under field testing.
4. After splices and terminations have been installed and tested, deliver four copies of a certificate by the contractor to the COTR which includes the following:
 - a. A statement that the materials, detail drawings, and printed instructions used are those contained in the kits approved for this contract.
 - b. A statement that each splice and each termination was completely installed in a single continuous work period by a single qualified worker without any overnight interruption.
 - c. A statement that field-made splices and terminations conform to the following requirements:
 - 1) Pencil the cable insulation precisely.
 - 2) Connector installations:
 - a) Use tools that are designed for the connectors being installed.
 - b) Round and smooth the installed connectors to minimize localized voltage stressing of the insulating materials.
 - 3) Remove contaminants from all surfaces within the splices and terminations before installing the insulating materials.
 - 4) Solder block throughout stranded grounding wires that might penetrate the splicing and terminating materials.

- 5) Use mirrors to observe the installation of materials on the backsides of the splices and terminations.
 - 6) Eliminate air voids throughout the splices and terminations.
 - 7) Stretch each layer of tape properly during installation.
 - d. List all the materials purchased and installed for the splices and terminations for this contract, including the material descriptions, manufacturers' names, catalog numbers, and total quantities.
- E. Installer Approval:
1. Employees who install splices and terminations and test the cables shall have not fewer than five years of experience splicing and terminating cables equivalent to those being spliced and terminated, including experience with the materials in the kits.
 2. Furnish satisfactory proof of such experience for each employee who splices or terminates the cables.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only:
- American Society for Testing and Materials (ASTM):
- B3-01 (R2007).....Standard Specification for Soft or Annealed Copper Wire
- B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
- 386-95 (R2001).....Separable Insulated Connector Systems for Power Distribution Systems above 600 V
- 400-01.....Guide for Field Testing and Evaluation of the Insulation of Shielded Power Cable Systems
- 400.2-05.....Guide for Field Testing of Shielded Power Cable Systems Using Very Low Frequency (VLF)
- 400.3-06.....Guide for Partial Discharge Testing of Shielded Power Cable Systems in a Field Environment
- 404-00.....Extruded and Laminated Dielectric Shielded Cable Joints Rated 2500-500,000 Volts
- C. National Electrical Manufacturers Association (NEMA):

WC 71-99.....Standard for Non-Shielded Cables Rated 2001-
5000 Volts for Use in the Distribution of
Electrical Energy (ICEA S-96-659)

WC 74-06.....5-46 KV Shielded Power Cable for Use in the
Transmission and Distribution of Electrical
Energy (ICEA S-93-969)

D. National Fire Protection Association (NFPA):

70-08.....National Electrical Code (NEC)

E. Underwriters Laboratories (UL):

1072-06 Medium-Voltage Power Cables

1.7 SHIPMENT AND STORAGE

- A. Cable shall be shipped on reels such that it is protected from mechanical injury. Each end of each length of cable shall be hermetically sealed with manufacturer's end caps and securely attached to the reel.
- B. Cable stored and/or cut on site shall have the ends turned down, and sealed with cable manufacturer's standard cable end seals, or field-installed heat-shrink cable end seals.

PART 2 - PRODUCTS

2.1 MEDIUM VOLTAGE CABLE

- A. Medium voltage cable shall be in accordance with the NEC and NEMA WC 71, WC 74, and UL 1072.
- B. Single conductor stranded copper conforming to ASTM B3.
- C. Voltage Rating:
15,000 V cable shall be used on all distribution systems with voltages ranging from 5,000 V to 15,000 V.
- D. Insulation:
 - 1. Insulation level shall be 133%.
 - 2. Types of insulation:
 - a. Cable type abbreviation, EPR: Ethylene propylene rubber insulation shall be thermosetting, light and heat stabilized.
 - b. Cable type abbreviation, CCLP: Polyethylene insulation shall be thermosetting, light and heat stabilized, and chemically cross-linked.
 - c. In wet locations, anti-tree CCLP or EPR shall be used.

- d. Cable type abbreviation, XLPE: cross-linked polyethylene insulated shielded shall be thermosetting, light and heat stabilized and chemically cross-linked.
- E. Conductors and insulation shall be wrapped separately with semi-conducting tape.
- F. Insulation shall be wrapped with non-magnetic, metallic shielding tape, helically-applied over semi-conducting insulation shield.
- G. Heavy duty, overall protective jacket of chlorosulphonated polyethylene or polyvinyl chloride shall enclose every cable. The manufacturer's name, cable type and size, and other pertinent information shall be marked or molded clearly on the overall protective jacket.
- H. Cable temperature ratings for continuous operation, emergency overload operation, and short circuit operation shall be not less than the NEC, NEMA WC 71, or NEMA WC 74 standard for the respective cable.

2.2 SPLICES AND TERMINATIONS

- A. The materials shall be compatible with the cables.
- B. In locations where moisture might be present, the splices shall be watertight. In manholes and handholes, the splices shall be submersible.
- C. Where the Government determines that unsatisfactory splices and terminations have been installed, the contractor shall replace the unsatisfactory splices and terminations with approved material at no additional cost to the Government.
- D. Splices and Terminations:
 - 1. Materials shall be designed for the cables being spliced and terminated, and shall be suitable for the prevailing environmental conditions.
 - 2. Splices:
 - a. Shall comply with IEEE 404. Include all components required for complete splice, with detailed instructions.
 - b. Heat-shrink splice: Uniform cross-section, polymeric splicing kit with outer heat-shrink jacket.
 - 3. Terminations:
 - a. Shall comply with IEEE 48. Include shield ground strap for shielded cable terminations.
 - b. Class 3 terminations for outdoor use: Kit with stress cone and compression-type connector.

2.3 FIREPROOFING TAPE

- A. Fireproofing tape shall be flexible, non-corrosive, self-extinguishing, arcproof, and fireproof intumescent elastomer. Securing tape shall be glass cloth electrical tape not less than 7 mils [0.18 mm] thick, and 0.75 in [19 mm] wide.

PART 3 - EXECUTION

3.1 GENERAL

- A. Installation shall be in accordance with the NEC, as shown on the drawings, and per cable manufacturer's instructions.
- B. Cable shall be installed in conduit above grade and duct bank below grade. All cables of a feeder shall be pulled simultaneously.
- C. Splice the cables only in manholes and accessible pullboxes.
- D. Ground shields in accordance with Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- E. Cable maximum pull length, maximum pulling tension, and minimum bend radius shall conform with the recommendations of the cable manufacturer.
- F. Use suitable lubricating compounds on the cables to prevent pulling damage. Provide compounds that are not injurious to the cable jacket and do not harden or become adhesive.
- G. Seal the cable ends prior to pulling, to prevent the entry of moisture or lubricant.

3.2 PULLING CABLES IN DUCTS AND MANHOLES

- A. Cables shall be pulled into ducts with equipment designed for this purpose, including power-driven winches, cable-feeding flexible tube guides, cable grips, pulling eyes, and lubricants. A sufficient number of trained personnel and equipment shall be employed to ensure the careful and proper installation of the cable.
- B. Cable reels shall be set up at the side of the manhole opening and above the duct or hatch level, allowing cables to enter through the opening without reverse bending. Flexible tube guides shall be installed through the opening in a manner that will prevent cables from rubbing on the edges of any structural member.
- C. Cable shall be unreeled from the top of the reel. Pay-out shall be carefully controlled. Cables to be pulled shall be attached through a swivel to the main pulling wire by means of a suitable cable grip and pulling eye.

- D. Woven-wire cable grips shall be used to grip the cable end when pulling small cables and short straight lengths of heavier cables.
- E. Pulling eyes shall be attached to the cable conductors to prevent damage to the cable structure.
- F. Cables shall be liberally coated with a suitable lubricant as they enter the tube guide or duct. Rollers, sheaves, or tube guides around which the cable is pulled shall conform to the minimum bending radius of the cable.
- G. Cables shall be pulled into ducts at a reasonable speed. Cable pulling using a vehicle shall not be permitted. Pulling operations shall be stopped immediately at any indication of binding or obstruction, and shall not be resumed until the potential for damage to the cable is corrected. Sufficient slack shall be provided for free movement of cable due to expansion or contraction.
- H. Splices in manholes shall be firmly supported on cable racks. No splices shall be pulled in ducts. Cable ends shall overlap at the ends of a section to provide sufficient undamaged cable for splicing.
- I. Cables cut in the field shall have the cut ends immediately sealed to prevent entrance of moisture.

3.3 SPLICES AND TERMINATIONS

- A. Install the materials as recommended by the manufacturer, including precautions pertaining to air temperature and humidity during installation.
- B. Installation shall be accomplished by qualified personnel trained to accomplish medium voltage equipment installations. All manufacturer's instructions shall be followed precisely.
- C. Splices in manholes shall be located midway between cable racks on walls of manholes, and supported with cable arms at approximately the same elevation as the enclosing duct.

3.4 FIREPROOFING

- A. Cover all cable segments exposed in manholes and pull-boxes with fireproofing tape.
- B. Apply the tape in a single layer, wrapped in a half-lap manner, or as recommended by the manufacturer. Extend the tape not less than 1 in [25 mm] into each duct.
- C. At each end of a taped cable section, secure the fireproof tape in place with glass cloth tape.

3.5 CIRCUIT IDENTIFICATION OF FEEDERS

In each manhole and pullbox, install permanent tags on each circuit's cables to clearly designate the circuit identification and voltage. The tags shall be the embossed brass type, 1.5 in [40 mm] in diameter and 40 mils thick. Attach tags with plastic ties. Position the tags so they will be easy to read after the fireproofing tape is installed.

3.6 ACCEPTANCE CHECKS AND TESTS

- A. Perform tests in accordance with the manufacturer's recommendations. Include the following visual and electrical inspections.
- B. Test equipment and labor and technical personnel shall be provided as necessary to perform the acceptance tests. Arrangements shall be made to have tests witnessed by the COTR.
- C. Visual Inspection:
 - 1. Inspect exposed sections of cables for physical damage.
 - 2. Inspect shield grounding, cable supports, splices, and terminations.
 - 3. Verify that visible cable bends meet manufacturer's minimum published bending radius.
 - 4. Verify installation of fireproofing tape and identification tags.
- D. Electrical Tests:
 - 1. Acceptance tests shall be performed on new and service-aged cables as specified herein.
 - 2. Test new cable after installation, splices, and terminations have been made, but before connection to equipment and existing cable.
- E. Service-Aged Cable Tests:
 - 1. Maintenance tests shall be performed on service-aged cable interconnected to new cable.
 - 2. After new cable test and connection to an existing cable, test the interconnected cable. Disconnect cable from all equipment that could be damaged by the test.
- F. Insulation-Resistance Test: Test all new and service-aged cables with respect to ground and adjacent conductors.
 - 1. Test data shall include megohm readings and leakage current readings. Cable shall not be energized until insulation-resistance test results have been approved by the COTR. Test voltages and minimum acceptable resistance values shall be:

<u>Voltage Class</u>	<u>Test Voltage</u>	<u>Min. Insulation Resistance</u>
15kV	2,500 VDC	5,000 megohms

2. Provide a comprehensive report that describes the identification and location of cables tested, the test equipment used, and the date tests were performed; identifies the persons who performed the tests; and identifies the insulation resistance and leakage current results for each cable section tested. The report shall provide conclusions and recommendations for corrective action.
- G. Online Partial Discharge Test: Comply with IEEE 400 and 400.3. Test all new and service-aged cables. Perform tests after cables have passed the insulation-resistance test, and after successful energization.
1. Testing shall use a time or frequency domain detection process, incorporating radio frequency current transformer sensors with a partial discharge detection range of 10 kHz to 300 MHz.
 2. Provide a comprehensive report that describes the identification and location of cables tested, the test equipment used, and the date tests were performed; identifies the persons who performed the tests; and numerically and graphically identifies the magnitude of partial discharge detected for each cable section tested. The report shall provide conclusions and recommendations for corrective action.
- H. Final Acceptance: Final acceptance shall depend upon the satisfactory performance of the cables under test. No cable shall be energized until recorded test data have been approved by the COTR. Final test reports shall be provided to the COTR.

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SECTION 26 05 21
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW)

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of the low voltage power and lighting wiring.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-rated construction.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.
- E. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Installation of low-voltage conductors and cables in manholes and ducts.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

Low voltage cables shall be thoroughly tested at the factory per NEMA WC-70 to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 SUBMITTALS

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

- 1. Manufacturer's Literature and Data: Showing each cable type and rating.
- 2. Certifications: Two weeks prior to the final inspection, submit four copies of the following certifications to the COTR:
 - a. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
 - b. Certification by the contractor that the materials have been properly installed, connected, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.
- B. American Society of Testing Material (ASTM):
 - D2301-04.....Standard Specification for Vinyl Chloride
Plastic Pressure-Sensitive Electrical Insulating
Tape
- C. National Fire Protection Association (NFPA):
 - 70-08.....National Electrical Code (NEC)
- D. National Electrical Manufacturers Association (NEMA):
 - WC 70-09.....Power Cables Rated 2000 Volts or Less for the
Distribution of Electrical Energy
- E. Underwriters Laboratories, Inc. (UL):
 - 44-05.....Thermoset-Insulated Wires and Cables
 - 83-08.....Thermoplastic-Insulated Wires and Cables
 - 467-071.....Electrical Grounding and Bonding Equipment
 - 486A-486B-03.....Wire Connectors
 - 486C-04.....Splicing Wire Connectors
 - 486D-05.....Sealed Wire Connector Systems
 - 486E-94.....Equipment Wiring Terminals for Use with Aluminum
and/or Copper Conductors
 - 493-07.....Thermoplastic-Insulated Underground Feeder and
Branch Circuit Cable
 - 514B-04.....Conduit, Tubing, and Cable Fittings
 - 1479-03.....Fire Tests of Through-Penetration Fire Stops

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

- A. Conductors and cables shall be in accordance with NEMA WC-70 and as specified herein.
- B. Single Conductor:
 - 1. Shall be annealed copper.
 - 2. Shall be stranded for sizes No. 8 AWG and larger, solid for sizes No. 10 AWG and smaller.
 - 3. Shall be minimum size No. 12 AWG, except where smaller sizes are allowed herein.
- C. Insulation:
 - 1. XHHW-2 or THHN-THWN shall be in accordance with NEMA WC-70, UL 44, and UL 83.

D. Color Code:

1. Secondary service feeder and branch circuit conductors shall be color-coded as follows:

208/120 volt	Phase
Black	A
Red	B
Blue	C
White	Neutral

2. Conductors No. 8 AWG and larger shall be color-coded using one of the following methods:
 - a. Solid color insulation or solid color coating.
 - b. Stripes, bands, or hash marks of color specified above.
 - c. Color as specified using 0.75 in [19 mm] wide tape. Apply tape in half-overlapping turns for a minimum of 3 in [75 mm] for terminal points, and in junction boxes, pull-boxes, troughs, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.
4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.

2.2 SPLICES AND JOINTS

- A. In accordance with UL 486A, C, D, E, and NEC.
- B. Aboveground Circuits (No. 8 AWG and larger):
 1. Connectors shall be indent, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
 2. Field-installed compression connectors for cable sizes 250 kcmil and larger shall have not fewer than two clamping elements or compression indents per wire.
 3. Insulate splices and joints with materials approved for the particular use, location, voltage, and temperature. Splice and joint insulation level shall be not less than the insulation level of the conductors being joined.
 4. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.
- C. Underground Branch Circuits and Feeders:

1. Submersible connectors in accordance with UL 486D, rated 600 V, 190° F [90° C], with integral insulation.

2.3 CONTROL WIRING

- A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified for power and lighting wiring, except that the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be large enough such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

2.4 WIRE LUBRICATING COMPOUND

- A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.

PART 3 - EXECUTION

3.1 GENERAL

- A. Install in accordance with the NEC, and as specified.
- B. Install all wiring in raceway systems.
- C. Splice cables and wires only in outlet boxes, junction boxes, pull-boxes, manholes, or handholes.
- D. Wires of different systems (e.g., 120 V, 277 V) shall not be installed in the same conduit or junction box system.
- E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.
- F. For panel boards, cabinets, wireways, switches, and equipment assemblies, neatly form, train, and tie the cables in individual circuits.
- G. Seal cable and wire entering a building from underground between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.
- H. Wire Pulling:
 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables. Use lubricants approved for the cable.
 2. Use nonmetallic ropes for pulling feeders.
 3. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the COTR.
 4. All cables in a single conduit shall be pulled simultaneously.
 5. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.

- I. No more than three single-phase branch circuits shall be installed in any one conduit.

3.2 INSTALLATION IN MANHOLES

- A. Install and support cables in manholes on the steel racks with porcelain or equivalent insulators. Train the cables around the manhole walls, but do not bend to a radius less than six times the overall cable diameter.

3.3 SPLICE INSTALLATION

- A. Splices and terminations shall be mechanically and electrically secure.
- B. Tighten electrical connectors and terminals according to manufacturer's published torque values.
- C. Where the Government determines that unsatisfactory splices or terminations have been installed, remove the devices and install approved devices at no additional cost to the Government.

3.4 FEEDER IDENTIFICATION

- A. In each interior pull-box and junction box, install metal tags on all circuit cables and wires to clearly designate their circuit identification and voltage. The tags shall be the embossed brass type, 1.5 in [40 mm] in diameter and 40 mils thick. Attach tags with plastic ties.
- B. In each manhole and handhole, provide tags of the embossed brass type, showing the circuit identification and voltage. The tags shall be the embossed brass type, 1.5 in [40 mm] in diameter and 40 mils thick. Attach tags with plastic ties.

3.5 EXISTING WIRING

Unless specifically indicated on the plans, existing wiring shall not be reused for a new installation.

3.6 CONTROL AND SIGNAL WIRING INSTALLATION

- A. Unless otherwise specified in other sections, install wiring and connect to equipment/devices to perform the required functions as shown and specified.

3.7 CONTROL AND SIGNAL SYSTEM WIRING IDENTIFICATION

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

3.8 ACCEPTANCE CHECKS AND TESTS

- A. Feeders and branch circuits shall have their insulation tested after installation and before connection to utilization devices, such as fixtures, motors, or appliances. Test each conductor with respect to adjacent conductors and to ground. Existing conductors to be reused shall also be tested.
- B. Applied voltage shall be 500VDC for 300-volt rated cable, and 1000VDC for 600-volt rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300-volt rated cable and 100 megohms for 600-volt rated cable.
- C. Perform phase rotation test on all three-phase circuits.
- D. The contractor shall furnish the instruments, materials, and labor for all tests.

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SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the general grounding and bonding requirements for electrical equipment and operations to provide a low impedance path for possible ground fault currents.
- B. "Grounding electrode system" refers to all electrodes required by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low Voltage power and lighting wiring.
- C. Section 26 24 11, DISTRIBUTION SWITCHBOARDS: Low voltage distribution switchboards.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
 - 1. Clearly present enough information to determine compliance with drawings and specifications.
 - 2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.
- C. Test Reports: Provide certified test reports of ground resistance.

D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COTR:

1. Certification that the materials and installation are in accordance with the drawings and specifications.
2. Certification by the contractor that the complete installation has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

A. American Society for Testing and Materials (ASTM):

B1-07.....Standard Specification for Hard-Drawn Copper
Wire

B3-07.....Standard Specification for Soft or Annealed
Copper Wire

B8-04.....Standard Specification for Concentric-Lay-
Stranded Copper Conductors, Hard, Medium-Hard,
or Soft

B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-1983.....IEEE Guide for Measuring Earth Resistivity,
Ground Impedance, and Earth Surface Potentials
of a Ground System

C2-07.....National Electrical Safety Code

C. National Fire Protection Association (NFPA):

70-08.....National Electrical Code (NEC)

99-2005.....Health Care Facilities

D. Underwriters Laboratories, Inc. (UL):

44-05Thermoset-Insulated Wires and Cables

83-08Thermoplastic-Insulated Wires and Cables

467-07Grounding and Bonding Equipment

486A-486B-03Wire Connectors

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

- A. Equipment grounding conductors shall be UL 44 or UL 83 insulated stranded copper, except that sizes No. 10 AWG [6 mm²] and smaller shall be solid copper. Insulation color shall be continuous green for all

equipment grounding conductors, except that wire sizes No. 4 AWG [25 mm²] and larger shall be identified per NEC.

- B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes No. 10 AWG [6 mm²] and smaller shall be ASTM B1 solid bare copper wire.
- C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.

2.2 GROUND RODS

- A. Steel or copper clad steel, 0.75 in [19 mm] diameter by 10 ft [30 M] long, conforming to UL 467.
- B. Quantity of rods shall be as required to obtain the specified ground resistance, as shown on the drawings.

2.3 MEDIUM VOLTAGE SPLICES AND TERMINATIONS

Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).

2.4 GROUND CONNECTIONS

- A. Below Grade: Exothermic-welded type connectors.
- B. Above Grade:
 - 1. Bonding Jumpers: Compression-type connectors, using zinc-plated fasteners and external tooth lockwashers.
 - 2. Connection to Building Steel: Exothermic-welded type connectors.
 - 3. Ground Busbars: Two-hole compression type lugs, using tin-plated copper or copper alloy bolts and nuts.
 - 4. Rack and Cabinet Ground Bars: One-hole compression-type lugs, using zinc-plated or copper alloy fasteners.

PART 3 - EXECUTION

3.1 GENERAL

- A. Ground in accordance with the NEC, as shown on drawings, and as specified herein.
- B. System Grounding:
 - 1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.
- C. Equipment Grounding: Metallic structures, including ductwork and building steel, enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

Make grounding connections, which are normally buried or otherwise inaccessible (except connections for which access for periodic testing is required), by exothermic weld.

3.3 MEDIUM VOLTAGE EQUIPMENT AND CIRCUITS

- A. Duct Banks and Manholes: Provide an insulated equipment grounding conductor in each duct containing medium voltage conductors, sized per NEC except that minimum size shall be 2 AWG [25 mm²]. Bond the equipment grounding conductors to the switchgear ground bus, to all manhole hardware and ground rods, to the cable shielding grounding provisions of medium-voltage cable splices and terminations, and to equipment enclosures.
- B. Pad-Mounted Transformers:
 - 1. Provide a driven ground rod and bond with a grounding electrode conductor to the transformer grounding pad.
 - 2. Ground the secondary neutral.

3.4 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS

- A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.
- B. Metallic Piping, Building Steel, and Supplemental Electrode(s):
 - 1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all supplemental or made electrodes. Provide jumper insulating joints in the metallic piping. All connections to electrodes shall be made with fittings that conform to UL 467.
 - 2. Provide a supplemental ground electrode and bond to the grounding electrode system.
- C. Service Disconnect (Separate Individual Enclosure): Provide a ground bar bolted to the enclosure with lugs for connecting the various grounding conductors.
- D. Switchgear:
 - 1. Connect the various feeder equipment grounding conductors to the ground bus in the enclosure with suitable pressure connectors.
 - 2. For service entrance equipment, connect the grounding electrode conductor to the ground bus.
 - 3. Provide ground bars, bolted to the housing, with sufficient lugs to terminate the equipment grounding conductors.

4. Connect metallic conduits that terminate without mechanical connection to the housing, by grounding bushings and grounding conductor to the equipment ground bus.

D. Transformers:

1. Exterior: Exterior transformers supplying interior service equipment shall have the neutral grounded at the transformer secondary.
Provide a grounding electrode at the transformer.

3.5 RACEWAY

A. Conduit Systems:

1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.
3. Conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with a bare grounding conductor to the equipment ground bus.

B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders and power branch circuits.

C. Boxes, Cabinets, Enclosures, and Panelboards:

1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes.
2. Provide lugs in each box and enclosure for equipment grounding conductor termination.

D. Wireway Systems:

1. Bond the metallic structures of wireway to provide 100% electrical continuity throughout the wireway system, by connecting a No. 6 AWG [16 mm²] bonding jumper at all intermediate metallic enclosures and across all section junctions.

- E. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.

3.6 CORROSION INHIBITORS

When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.7 GROUND RESISTANCE

- A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.
- B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.
- C. Below-grade connections shall be visually inspected by the COTR prior to backfilling. The contractor shall notify the COTR 24 hours before the connections are ready for inspection.

3.8 GROUND ROD INSTALLATION

- A. For outdoor installations, drive each rod vertically in the earth, until top of rod is 24 in [609 mm] below final grade.
- B. Where permanently concealed ground connections are required, make the connections by the exothermic process, to form solid metal joints. Make accessible ground connections with mechanical pressure-type ground connectors.
- C. Where rock prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified resistance.

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SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

- A. Section 06 10 00, ROUGH CARPENTRY: Mounting board for telephone closets.
- B. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.
- C. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.
- D. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- F. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground conduits.
- G. Section 31 20 00, EARTH MOVING: Bedding of conduits.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

- A. Manufacturer's Literature and Data: Showing each cable type and rating. The specific item proposed and its area of application shall be identified on the catalog cuts.
- B. Shop Drawings:
 - 1. Size and location of main feeders.
 - 2. Size and location of panels and pull-boxes.

3. Layout of required conduit penetrations through structural elements.

C. Certifications:

1. Two weeks prior to the final inspection, submit four copies of the following certifications to the COTR:

- a. Certification by the manufacturer that the material conforms to the requirements of the drawings and specifications.
- b. Certification by the contractor that the material has been properly installed.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American National Standards Institute (ANSI):

C80.1-05.....Electrical Rigid Steel Conduit
C80.3-05.....Steel Electrical Metal Tubing
C80.6-05.....Electrical Intermediate Metal Conduit

C. National Fire Protection Association (NFPA):

70-08.....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):

1-05.....Flexible Metal Conduit
5-04.....Surface Metal Raceway and Fittings
6-07.....Electrical Rigid Metal Conduit - Steel
50-95.....Enclosures for Electrical Equipment
467-07.....Grounding and Bonding Equipment
514B-04.....Conduit, Tubing, and Cable Fittings
651-05.....Schedule 40 and 80 Rigid PVC Conduit and
Fittings
651A-00.....Type EB and A Rigid PVC Conduit and HDPE Conduit
797-07.....Electrical Metallic Tubing
1242-06.....Electrical Intermediate Metal Conduit - Steel

E. National Electrical Manufacturers Association (NEMA):

TC-2-03.....Electrical Polyvinyl Chloride (PVC) Tubing and
Conduit
TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and
Tubing
FB1-07.....Fittings, Cast Metal Boxes and Conduit Bodies
for Conduit, Electrical Metallic Tubing and
Cable

PART 2 - PRODUCTS

2.1 MATERIAL

- A. Conduit Size: In accordance with the NEC, but not less than 0.5 in [13 mm] unless otherwise shown. Where permitted by the NEC, 0.5 in [13 mm] flexible conduit may be used for tap connections to recessed lighting fixtures.
- B. Conduit:
 - 1. Rigid steel: Shall conform to UL 6 and ANSI C80.1.
 - 2. Rigid intermediate steel conduit (IMC): Shall conform to UL 1242 and ANSI C80.6.
 - 3. Electrical metallic tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Maximum size not to exceed 4 in [105 mm] and shall be permitted only with cable rated 600 V or less.
 - 4. Flexible galvanized steel conduit: Shall conform to UL 1.
 - 5. Liquid-tight flexible metal conduit: Shall conform to UL 360.
 - 6. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
- C. Conduit Fittings:
 - 1. Rigid steel and IMC conduit fittings:
 - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
 - c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
 - d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
 - e. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
 - f. Sealing fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank

cover plates having the same finishes as that of other electrical plates in the room.

2. Electrical metallic tubing fittings:

- a. Fittings and conduit bodies shall meet the requirements of UL 514B, ANSI C80.3, and NEMA FB1.
- b. Only steel or malleable iron materials are acceptable.
- c. Compression couplings and connectors: Concrete-tight and rain-tight, with connectors having insulated throats.
- d. Indent-type connectors or couplings are prohibited.
- e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.

3. Liquid-tight flexible metal conduit fittings:

- a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
- b. Only steel or malleable iron materials are acceptable.
- c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.

4. Direct burial plastic conduit fittings:

Fittings shall meet the requirements of UL 514C and NEMA TC3.

5. Expansion and deflection couplings:

- a. Conform to UL 467 and UL 514B.
- b. Accommodate a 0.75 in [19 mm] deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
- c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.
- d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.

D. Conduit Supports:

- 1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
- 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.

3. Multiple conduit (trapeze) hangers: Not less than 1.5 x 1.5 in [38 mm x 38 mm], 12-gauge steel, cold-formed, lipped channels; with not less than 0.375 in [9 mm] diameter steel hanger rods.

4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

E. Outlet, Junction, and Pull Boxes:

1. UL-50 and UL-514A.

2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.

3. Sheet metal boxes: Galvanized steel, except where otherwise shown.

4. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.

F. Wireways: Equip with hinged covers, except where removable covers are shown. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

PART 3 - EXECUTION

3.1 PENETRATIONS

A. Cutting or Holes:

1. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except where permitted by the COTR as required by limited working space.

B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.

C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight, as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

A. In accordance with UL, NEC, as shown, and as specified herein.

B. Install conduit as follows:

1. In complete mechanically and electrically continuous runs before pulling in cables or wires.

2. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
3. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
4. Cut square, ream, remove burrs, and draw up tight.
5. Independently support conduit at 8 ft [2.4 M] on centers. Do not use other supports, i.e., suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts.
6. Support within 12 in [300 mm] of changes of direction, and within 12 in [300 mm] of each enclosure to which connected.
7. Close ends of empty conduit with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
8. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
9. Conduit bodies shall only be used for changes in direction, and shall not contain splices.

C. Conduit Bends:

1. Make bends with standard conduit bending machines.
2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

D. Layout and Homeruns:

1. Install conduit with wiring, including homeruns, as shown on drawings.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COTR.

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

1. Conduit: Rigid steel, IMC, or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel, or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only:
 - a. Where shown on the structural drawings.

- b. As approved by the COTR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
- 4. Installation of conduit in concrete that is less than 3 in [75 mm] thick is prohibited.
 - a. Conduit outside diameter larger than one-third of the slab thickness is prohibited.
 - b. Space between conduits in slabs: Approximately six conduit diameters apart, and one conduit diameter at conduit crossings.
 - c. Install conduits approximately in the center of the slab so that there will be a minimum of 0.75 in [19 mm] of concrete around the conduits.
- 5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground continuity through the conduits. Tightening setscrews with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

- A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for Conductors 600 V and Below: Rigid steel or IMC. Mixing different types of conduits indiscriminately in the system is prohibited.
- C. Align and run conduit parallel or perpendicular to the building lines.
- D. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- E. Support horizontal or vertical runs at not over 8 ft [2.4 M] intervals.
- F. Surface metal raceways: Use only where shown.
- G. Painting:
 - 1. Paint exposed conduit to match the adjoining surfaces.

3.5 HAZARDOUS LOCATIONS

- A. Use rigid steel conduit only, notwithstanding requirements otherwise specified in this or other sections of these specifications.
- B. Install UL approved sealing fittings that prevent passage of explosive vapors in hazardous areas equipped with explosion-proof lighting fixtures, switches, and receptacles, as required by the NEC.

3.6 WET OR DAMP LOCATIONS

- A. Unless otherwise shown, use conduits of rigid steel or IMC.
- B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces,

constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.

- C. Unless otherwise shown, use rigid steel or IMC conduit within 5 ft [1.5 M] of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.

3.7 MOTORS AND VIBRATING EQUIPMENT

- A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.
- B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water. Provide a green equipment grounding conductor with flexible metal conduit.

3.8 EXPANSION JOINTS

- A. Conduits 3 in [75 mm] and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 3 in [75 mm] with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 5 in [125 mm] vertical drop midway between the ends. Flexible conduit shall have a bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for conduits 15 in [375 mm] and larger are acceptable.
- C. Install expansion and deflection couplings where shown.

3.9 CONDUIT SUPPORTS, INSTALLATION

- A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 200 lbs [90 kg]. Attach each conduit with U-bolts or other approved fasteners.

- D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
 - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
 - 2. Existing Construction:
 - a. Steel expansion anchors not less than 0.25 in [6 mm] bolt size and not less than 1.125 in [28 mm] embedment.
 - b. Power set fasteners not less than 0.25 in [6 mm] diameter with depth of penetration not less than 3 in [75 mm].
 - c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.
- E. Hollow Masonry: Toggle bolts.
- F. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- G. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- H. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- I. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- J. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.
- K. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

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SECTION 26 05 41
UNDERGROUND ELECTRICAL CONSTRUCTION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of precast manholes and pullboxes with ducts to form a complete underground raceway system.
- B. "Duct" and "conduit," and "rigid metal conduit" and "rigid steel conduit" are used interchangeably in this specification.

1.2 RELATED WORK

- A. Section 07 92 00, JOINT SEALANTS: Sealing of conduit penetrations.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits, fittings and boxes for raceway systems.
- E. Section 31 20 00, EARTH MOVING: Trenching, backfill and compaction.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Coordinate layout and installation of ducts, manholes, pullboxes, and pull-boxes with final arrangement of other utilities, site grading, and surface features, as determined in the field.

1.4 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
 - 1. Clearly present sufficient information to determine compliance with drawings and specifications.
 - 2. Include manholes, pullboxes, duct materials, and hardware. Submit plan and elevation drawings, showing openings, pulling irons, cable supports, cover, ladder, and other accessories and details.

3. Proposed deviations from details on the drawings shall be clearly marked on the submittals. If it is necessary to locate manholes or pullboxes at locations other than shown on the drawings, show the proposed locations accurately on scaled site drawings, and submit four copies to the COTR for approval prior to construction.

C. Certifications: Two weeks prior to the final inspection, submit four copies of the following certifications to the COTR:

1. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
2. Certification by the contractor that the materials have been properly installed, connected, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Concrete Institute (ACI):

Building Code Requirements for Structural Concrete

318/318M-05.....Building Code Requirements for Structural
Concrete & Commentary

SP-66-04.....ACI Detailing Manual

C. American National Standards Institute (ANSI):

77-07.....Underground Enclosure Integrity

D. American Society for Testing and Materials (ASTM):

C478-09.....Standard Specification for Precast Reinforced
Concrete Manhole Sections

C858-09.....Underground Precast Concrete Utility Structures

C990-09.....Standard Specification for Joints for Concrete
Pipe, Manholes and Precast Box Sections Using
Preformed Flexible Joint Sealants.

E. Institute of Electrical and Electronic Engineers (IEEE):

C2-07National Electrical Safety Code

F. National Electrical Manufacturers Association (NEMA):

TC 2-03.....Electrical Polyvinyl Chloride (PVC) Tubing And
Conduit

TC 3-2004.....PVC Fittings for Use With Rigid PVC Conduit And
Tubing

TC 6 & 8 2003.....PVC Plastic Utilities Duct For Underground
Installations

TC 9-2004.....Fittings For PVC Plastic Utilities Duct For
Underground Installation

G. National Fire Protection Association (NFPA):

70-08.....National Electrical Code (NEC)

H. Underwriters Laboratories, Inc. (UL):

6-07.....Electrical Rigid Metal Conduit-Steel

467-07.....Grounding and Bonding Equipment

651-05.....Schedule 40 and 80 Rigid PVC Conduit and
Fittings

651A-00.....Type EB and A Rigid PVC Conduit and HDPE
Conduit

651B-07.....Continuous Length HDPE Conduit

I. U.S. General Services Administration (GSA):

A-A-60005-1998.....Frames, Covers, Gratings, Steps, Sump and Catch
Basin, Manhole

1.6 STORAGE

Lift and support pre-cast concrete structures only at designated
lifting or supporting points.

PART 2 - PRODUCTS

2.1 PRE-CAST CONCRETE MANHOLES AND HARDWARE

A. Structure: Factory-fabricated, reinforced-concrete, monolithically-
poured walls and bottom. Frame and cover shall form top of manhole.
Comply with ASTM C 858.

B. Cable Supports:

1. Cable stanchions shall be hot-rolled, heavy duty, hot-dipped
galvanized "T" section steel, 2.25 in [56 mm] x 0.25 in [6 mm] in
size, and punched with 14 holes on 1.5 in [38 mm] centers for
attaching cable arms.
2. Cable arms shall be 0.1875 in [5 mm] gauge, hot-rolled, hot-dipped
galvanized sheet steel, pressed to channel shape. Arms shall be
approximately 2.5 in [63 mm] wide x 14 in [350 mm] long.
3. Insulators for cable supports shall be high-glazed, wet process
porcelain, and shall completely encircle the cable.
4. Equip each cable stanchion with two spare cable arms and six spare
insulators for future use.

C. Ladder: Fiberglass with 16 in [400 mm] rung spacing. Provide securely-mounted ladder for every manhole over 4 ft [1.2 M] deep.

D. Ground Rod Sleeve: Provide a 3 in [75 mm] PVC sleeve in manhole floors so that a driven ground rod may be installed.

2.2. DUCTS

A. Number and sizes shall be as shown on drawings.

B. Ducts (concrete-encased):

1. Plastic Duct:

a. UL 651 and 651A Schedule 40 PVC.

b. Duct shall be suitable for use with 194° F [90° C] rated conductors.

2. Conduit Spacers: Prefabricated plastic.

C. Ducts (direct-burial):

1. Plastic duct:

a. NEMA TC2 and TC3

b. UL 651, 651A, and 651B, Schedule 40 PVC or HDPE.

c. Duct shall be suitable for use with 167° F [75° C] rated conductors.

2.3 GROUNDING

A. Rods: Per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

B. Ground Wire: Stranded bare copper 6 AWG [16 mm²] minimum.

2.4 WARNING TAPE

Standard 4-mil polyethylene 3 in [76 mm] wide detectable tape, red with black letters, imprinted with "CAUTION - BURIED ELECTRIC CABLE BELOW" or similar.

2.5 PULL ROPE FOR SPARE DUCTS

Plastic with 200 lb [890 N] minimum tensile strength.

PART 3 - EXECUTION

3.1 MANHOLE AND PULLBOX INSTALLATION

A. Assembly and installation shall follow the printed instructions and recommendations of the manufacturer. Install manholes and pullboxes level and plumb.

1. Units shall be installed on a 12 in [300 mm] level bed of 90% compacted granular fill, well-graded from the 1 in [25 mm] sieve to the No. 4 sieve. Granular fill shall be compacted with a minimum of four passes with a plate compactor.

2. Seal duct terminations so they are watertight.
- B. Access: Ensure the top of frames and covers are flush with finished grade.
- C. Ground Rods in Manholes: Drive a ground rod into the earth, through the floor sleeve, after the manhole is set in place. Fill the sleeve with sealant to make a watertight seal. Rods shall protrude approximately 4 in [100 mm] above the manhole floor.
- D. Grounding in Manholes:
 1. Install a No. 3/0 AWG [95 mm²] bare copper ring grounding conductor around the inside perimeter of the manhole and anchor to the walls with metallic cable clips.
 2. Connect the ring grounding conductor to the ground rod by an exothermic welding process.
 3. Bond the ring grounding conductor to the duct bank equipment grounding conductors, the exposed non-current carrying metal parts of racks, sump covers, and like items in the manholes with a minimum No. 6 AWG [16 mm²] bare copper jumper.

3.2 TRENCHING

- A. Refer to Section 31 20 00, EARTH MOVING for trenching, backfilling, and compaction.
- B. Before performing trenching work at existing facilities, the Ground Penetrating Radar Survey shall be carefully performed by certified technician to reveal all existing underground ducts, conduits, cables, and other utility systems.
- C. Work with extreme care near existing ducts, conduits, cables, and other utilities to avoid damaging them.
- D. Cut the trenches neatly and uniformly.
- E. For Concrete-Encased Ducts:
 1. After excavation of the trench, stakes shall be driven in the bottom of the trench at 4 ft [1.2 M] intervals to establish the grade and route of the duct bank.
 2. Pitch the trenches uniformly toward manholes or both ways from high points between manholes for the required duct line drainage. Avoid pitching the ducts toward buildings wherever possible.
 3. The walls of the trench may be used to form the side walls of the duct bank, provided that the soil is self-supporting and that

concrete envelope can be poured without soil inclusions. Forms are required where the soil is not self-supporting.

4. After the concrete-encased duct has sufficiently cured, the trench shall be backfilled to grade with earth, and appropriate warning tape installed.

F. Conduits to be installed under existing paved areas and roads that cannot be disturbed shall be jacked into place. Conduits shall be heavy wall rigid steel.

3.3 DUCT INSTALLATION

A. General Requirements:

1. Ducts shall be in accordance with the NEC and IEEE C2, as shown on the drawings, and as specified.
2. Slope ducts to drain towards manholes and pullboxes, and away from building and equipment entrances. Pitch not less than 4 in [100 mm] in 100 ft [30 M].
3. Underground conduit stub-ups and sweeps to equipment inside of buildings shall be taped galvanized rigid steel, and shall extend a minimum of 5 ft [1.5 M] outside the building foundation. Tops of conduits below building slab shall be minimum 24 in [610 mm] below bottom of slab.
4. Stub-ups, sweeps, and risers to equipment mounted on outdoor concrete slabs shall be taped galvanized rigid steel, and shall extend a minimum of 5 ft [1.5 M] away from the edge of slab.
5. Install insulated grounding bushings on the terminations.
6. Radius for turns of direction shall be sufficient to accomplish pulls without damage. Minimum radius shall be six times conduit diameter. Use manufactured long sweep bends.
7. Additional burial depth shall be required in order to accomplish NEC-required minimum bend radius of ducts.
8. All multiple conduit runs shall have conduit spacers. Spacers shall securely support and maintain uniform spacing of the duct assembly a minimum of 3 in [75 mm] above the bottom of the trench during the concrete pour. Spacer spacing shall not exceed 5 ft [1.5 M]. Secure spacers to ducts and earth to prevent floating during concrete pour. Provide nonferrous tie wires to prevent displacement of the ducts during pouring of concrete. Tie wires shall not act as substitute for spacers.

9. Duct lines shall be installed no less than 12 in [300 mm] from other utility systems, such as water, sewer, and chilled water.
 10. Clearances between individual ducts:
 - a. For like services, not less than 3 in [75 mm].
 - b. For power and signal services, not less than 6 in [150 mm].
 11. Duct lines shall terminate at window openings in manhole walls as shown on the drawings. All ducts shall be fitted with end bells.
 12. Couple the ducts with proper couplings. Stagger couplings in rows and layers to ensure maximum strength and rigidity of the duct bank.
 13. Keep ducts clean of earth, sand, or gravel, and seal with tapered plugs upon completion of each portion of the work.
 14. Seal conduits, including spare conduits, at building entrances and at outdoor equipment terminations with a suitable compound to prevent entrance of moisture and gases.
- B. Concrete-Encased Ducts and Conduits:
1. Install concrete-encased ducts for medium-voltage systems and low-voltage systems, unless otherwise shown on the drawings.
 2. Duct lines shall consist of single or multiple duct assemblies encased in concrete. Ducts shall be uniform in size and material throughout the installation.
 3. Tops of concrete-encased ducts shall be:
 - a. Not less than 24 in [600 mm] and not less than shown on the drawings, below finished grade.
 - b. Not less than 30 in [750 mm] and not less than shown on the drawings, below roads and other paved surfaces.
 - c. Conduits crossing under grade slab construction joints shall be installed a minimum of 4 ft [1.2 M] below slab.
 4. Extend the concrete envelope encasing the ducts not less than 3 in [75 mm] beyond the outside walls of the outer ducts and conduits.
 5. Within 10 ft [3 M] of building manhole and pullbox wall penetrations, install reinforcing steel bars at the top and bottom of each concrete envelope to provide protection against vertical shearing.
 6. Install reinforcing steel bars at the top and bottom of each concrete envelope of all ducts underneath roadways and parking areas.

7. Where new ducts, conduits, and concrete envelopes are to be joined to existing manholes, pullboxes, ducts, conduits, and concrete envelopes, make the joints with the proper fittings and fabricate the concrete envelopes to ensure smooth durable transitions.
8. Conduit joints in concrete may be placed side by side horizontally, but shall be staggered at least 6 in [150 mm] vertically.
9. Pour each run of concrete envelope between manholes or other terminations in one continuous pour. If more than one pour is necessary, terminate each pour in a vertical plane and install 0.75 in [19 mm] reinforcing rod dowels extending 18 in [450 mm] into concrete on both sides of joint near corners of envelope.
10. Pour concrete so that open spaces are uniformly filled. Do not agitate with power equipment unless approved by COTR.

C. Direct-Burial Duct and Conduits:

1. Install direct-burial ducts and conduits only where shown on the drawings. Provide direct-burial ducts only for low-voltage systems.
2. Join and terminate ducts and conduits with fittings recommended by the conduit manufacturer.
3. Tops of ducts and conduits shall be:
 - a. Not less than 24 in [600 mm] and not less than shown on the drawings, below finished grade.
 - b. Not less than 30 in [750 mm] and not less than shown on the drawings, below roads and other paved surfaces.
4. Do not kink the ducts or conduits. Compaction shall not deform the ducts.

D. Concrete-Encased and Direct-Burial Duct and Conduit Identification:

Place continuous strip of warning tape approximately 12 in [300 mm] above ducts or conduits before backfilling trenches. Warning tape shall be preprinted with proper identification.

E. Spare Ducts and Conduits: Where spare ducts are shown, they shall have a nylon pull rope installed. They shall be capped at each end and labeled as to location of the other end.

F. Duct and Conduit Cleaning:

1. Upon completion of the duct installation, a standard flexible mandrel shall be pulled through each duct to loosen particles of earth, sand, or foreign material left in the duct. The mandrel shall be not less than 12 in [3600 mm] long, and shall have a diameter not

less than 0.5 in [13 mm] less than the inside diameter of the duct.

A brush with stiff bristles shall then be pulled through each duct to remove the loosened particles. The diameter of the brush shall be the same as, or slightly larger than, the diameter of the duct.

2. Mandrel pulls shall be witnessed by the COTR.

- G. Duct and Conduit Sealing: Seal the ducts and conduits at building entrances, and at outdoor terminations for equipment, with a suitable non-hardening compound to prevent the entrance of moisture and gases.
- H. Connections to Manholes: Ducts connecting to manholes shall be flared to have an enlarged cross-section to provide additional shear strength. Dimensions of the flared cross-section shall be larger than the corresponding manhole opening dimensions by no less than 12 in [300 mm] in each direction. Perimeter of the duct bank opening in the underground structure shall be flared toward the inside or keyed to provide a positive interlock between the duct and the wall of the manhole. Use vibrators when this portion of the encasement is poured to ensure a seal between the envelope and the wall of the structure.
- I. Partially-Completed Duct Banks: During construction, wherever a construction joint is necessary in a duct bank, prevent debris such as mud and dirt from entering ducts by providing suitable conduit plugs. Fit concrete envelope of a partially completed duct bank with reinforcing steel extending a minimum of 2 ft [0.6 M] back into the envelope and a minimum of 2 ft [0.6 M] beyond the end of the envelope. Provide one No. 4 bar in each corner, 3 in [75 mm] from the edge of the envelope. Secure corner bars with two No. 3 ties, spaced approximately 12 in [300 mm] apart. Restrain reinforcing assembly from moving during pouring of concrete.

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SECTION 26 05 71
ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the requirements of the Electrical System Protective Device Study (herein, "the study").
- B. A short-circuit and selective coordination study shall be prepared for the electrical overcurrent devices to be installed under this project.
- C. The study shall present an organized time-current analysis of each protective device in series from the service distribution enclosure (SDE) back to the transformer (T-431-3) and the automatic transfer switch (ATS-4) back to the on-site generator sources. The study shall reflect the operation of each device during normal and abnormal current conditions.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 24 11, DISTRIBUTION SWITCHBOARDS: Low-voltage distribution switchboards.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. The protective device study shall be prepared by the equipment manufacturer's qualified engineers or an approved consultant. The contractor is responsible for providing all pertinent information required by the preparers to complete the study.

1.4 SUBMITTALS

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Product data on the software program to be used for the study. Software shall be in mainstream use in the industry, shall provide device settings and ratings, and shall show selective coordination by time-current drawings.
- C. Complete short-circuit and coordination study as described in paragraph 1.6.

- D. Protective equipment shop drawings shall be submitted simultaneously with or after the protective device study. Protective equipment shop drawings will not be accepted prior to protective device study.
- E. Certification: Two weeks prior to final inspection, submit four copies of the following to the COTR:
Certification by the contractor that the protective devices have been adjusted and set in accordance with the approved protective device study.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Institute of Electrical and Electronics Engineers (IEEE):
 - 242-01.....Recommended Practice for Protection and
Coordination of Industrial and Commercial Power
Systems
 - 399-97.....Recommended Practice for Power Systems Analysis
 - 1584a-04.....Guide for Performing Arc-Flash Hazard
Calculations

1.6 REQUIREMENTS

- A. The complete study shall include a system one line diagram, short-circuit and ground fault analysis, and protective coordination plots for all overcurrent protective devices.
- B. One Line Diagram:
 - 1. On the one line diagram, show all electrical equipment and wiring to be protected by the overcurrent devices installed under this project.
 - 2. On the one line diagram, also show the following specific information:
 - a. Calculated fault impedance, X/R ratios, and short-circuit values at each feeder and branch circuit bus.
 - b. Breaker and fuse ratings.
 - c. Generator kW and Transformer kVA and voltage ratings, percent impedance, X/R ratios, and wiring connections.
 - d. Voltage at each bus.
 - e. Identification of each bus, matching the identification on the construction drawings.
 - f. Conduit, cable, and busway material and sizes, length, and X/R ratios.
- C. Short-Circuit Study:

1. Systematically calculate the fault impedance to determine the available short-circuit and ground fault currents at each bus. Incorporate the motor contribution in determining the momentary and interrupting ratings of the protective devices.
 2. The study shall be calculated by means of a computer program. Pertinent data and the rationale employed in developing the calculations shall be incorporated in the introductory remarks of the study.
 3. Present the data conclusions of the short-circuit study in a table format. Include the following:
 - a. Device identification.
 - b. Operating voltage.
 - c. Protective device.
 - d. Device rating.
 - e. Calculated short-circuit current.
- D. Coordination Curves:
1. Prepare the coordination curves to determine the required settings of protective devices to ensure selective coordination. Graphically illustrate on log-log paper that adequate time separation exists between series devices, including the utility company upstream device. Plot the specific time-current characteristics of each protective device in such a manner that all upstream devices are clearly depicted on one sheet.
 2. The following specific information shall also be shown on the coordination curves:
 - a. Device identification.
 - b. Voltage and current ratio for curves.
 - c. 3-phase and 1-phase ANSI damage points for each transformer.
 - d. No-damage, melting, and clearing curves for fuses.
 - e. Cable damage curves.
 - f. Transformer in-rush points.
 - g. Maximum short-circuit cutoff point.
 3. Develop a table to summarize the settings selected for the protective devices. Include the following in the table:
 - a. Device identification.
 - b. Relay CT ratios, tap, time dial, and instantaneous pickup.
 - c. Circuit breaker sensor rating, long-time, short-time, and instantaneous settings, and time bands.
 - d. Fuse rating and type.

e. Ground fault pickup and time delay.

1.7 ANALYSIS

- A. Analyze the short-circuit calculations, and highlight any equipment determined to be underrated as specified. Propose approaches to effectively protect the underrated equipment. Provide minor modifications to conform with the study (examples of minor modifications are trip sizes within the same frame, the time-current curve characteristics of induction relays, CT ranges, etc.).
- B. After developing the coordination curves, highlight areas lacking coordination. Present a technical evaluation with a discussion of the logical compromises for best coordination.

1.8 ADJUSTMENTS, SETTINGS AND MODIFICATIONS

- A. Necessary final field adjustments, settings, and minor modifications shall be made to conform with the study without additional cost to the Government.
- B. All final circuit breaker and relay settings and fuse sizes shall be made in accordance with the recommendations of the study.

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SECTION 26 12 19
PAD-MOUNTED, LIQUID-FILLED, MEDIUM-VOLTAGE TRANSFORMERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of pad-mounted transformers.
- B. Pad-mounted transformers shall be complete, outdoor type, continuous duty, integral assembly, grounded, tamper-resistant, and weatherproof, with liquid-immersed transformers.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 05 13, MEDIUM-VOLTAGE CABLES: Medium-voltage cables.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground currents.
- D. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Manholes, pull-boxes, and duct lines for underground raceway systems.
- E. Section 26 05 71, ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY: Short-circuit and coordination study.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

Transformers shall be thoroughly tested at the factory to ensure that there are no electrical or mechanical defects. Tests shall be conducted as per UL and ANSI Standards. Factory tests shall be certified. The following tests shall be performed:

- 1. Perform insulation-resistance tests, winding-to-winding and each winding-to-ground.
- 2. Perform turns-ratio tests at all tap positions.

1.5 SUBMITTALS

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
 - 1. Clearly present sufficient information to determine compliance with drawings and specifications.

2. Include electrical ratings, nameplate data, impedance, outline drawing with dimensions and front, top, and side views, weight, mounting details, decibel rating, termination information, temperature rise, no-load and full-load losses, regulation, overcurrent protection, connection diagrams, and accessories.
3. Complete nameplate data, including manufacturer's name and catalog number.

C. Manuals:

1. When submitting the shop drawings, submit companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - a. Identify terminals on wiring diagrams to facilitate installation, maintenance, and operation.
 - b. Indicate on wiring diagrams the internal wiring for each piece of equipment and interconnections between the pieces of equipment.
 - c. Approvals will be based on complete submissions of manuals, together with shop drawings.
2. Two weeks prior to the final inspection, submit four copies of the final up-dated maintenance and operation manuals to the COTR.
 - a. Update the manual to include any information necessitated by shop drawing approval.
 - b. Show all terminal identification.
 - c. Include information for testing, repair, trouble-shooting, assembly, disassembly, and recommended maintenance intervals.
 - d. Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.
 - e. Furnish manuals in loose-leaf binder or manufacturer's standard binder.

D. Certifications:

Two weeks prior to the final inspection, submit four copies of the following certifications to the COTR:

1. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
2. Certification by the contractor that the materials have been properly installed, connected, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Concrete Institute (ACI):
318-05.....Building Code Requirements for Structural Concrete
- C. American National Standards Institute (ANSI):
C37.47-00.....High Voltage Current-Limiting Type Distribution Class Fuses and Fuse Disconnecting Switches
C57.12.00-00.....General Requirements for Liquid-Immersed Distribution, Power and Regulating Transformers
C57.12.28-05.....Pad-Mounted Equipment Enclosure Integrity
C57.12.34-04.....Pad-Mounted, Compartmental-Type, Self Cooled, Three-Phase Distribution Transformers, 2500kVA and Smaller - High Voltage 34500 Grd Y/19920 Volts and Below; Low-Voltage 480 Volts and Below
- D. American Society for Testing and Materials (ASTM):
D3487-08.....Standard Specification for Mineral Insulating Oil Used in Electrical Apparatus
- E. Institute of Electrical and Electronic Engineers (IEEE):
C2-07.....National Electrical Safety Code
C62.11-99.....Metal-Oxide Surge Arresters for Alternating Current Power Circuits
48-09.....Test Procedures and Requirements for Alternating Current Cable Terminations Used on Shielded Cables Having Laminated Insulation Rated 2.5kV Through 765kV or Extruded Insulation Rated 2.5kV Through 500kV
386-06.....Standard for Separable Insulated Connector Systems for Power Distribution Systems Above 600V
592-96.....Standard for Exposed Semiconducting Shields on High Voltage Cable Joints and Separable Insulated Connectors
- F. National Electrical Manufacturers Association (NEMA):
C57.12.26-87.....Pad-Mounted, Compartmental-Type, Self-Cooled, Three-Phase Distribution Transformers for Use with Separable Insulated High-Voltage

Connectors, High-Voltage, 34500 Grd Y/19920
Volts and Below; 2500 kVA and Smaller

LA1-92.....Surge Arresters

TP1-02.....Guide for Determining Energy Efficiency for
Distribution Transformers

TR1-00.....Transformers, Regulators, and Reactors

G. National Fire Protection Association (NFPA):

70-08.....National Electrical Code (NEC)

H. Underwriters Laboratories Inc. (UL):

467-07.....Grounding and Bonding Equipment

PART 2 - PRODUCTS

2.1 EQUIPMENT, GENERAL

- A. Equipment shall be in accordance with ANSI, ASTM, IEEE, NEMA, NFPA, UL, as shown on the drawings, and as specified herein. The transformer shall be assembled as an integral unit by a single manufacturer.
- B. Ratings shall not be less than shown on the drawings.
- C. Provide transformers designed to withstand the mechanical stresses caused by rough handling during shipment in addition to the electrical and mechanical stresses that may occur during operation.
- D. Completely fabricate transformers at the factory so that only the external cable connections are required at the job site.
- E. Thoroughly clean, phosphatize, and finish all the metal surfaces at the factory with a rust-resistant primer and dark green enamel finish coat, except where a different color is specified in Section 09 06 00, SCHEDULE FOR FINISHES. All surfaces of the unit that will be in contact with the concrete pad shall be treated with corrosion-resistant compounds and epoxy resin or a rubberized sealing compound.

2.2 COMPARTMENTS

- A. Construction:
 - 1. Enclosures shall be in accordance with ANSI C57.12.28
 - 2. The medium- and low-voltage compartments shall be separated with a steel barrier that extends the full height and depth of the compartments.
 - 3. The compartments shall be constructed of sheet steel (gauge to meet ANSI requirements) with bracing, reinforcing gussets, and jig-welding to ensure rectangular rigidity.
 - 4. Use cadmium or zinc plated bolts, nuts, and washers.
 - 5. Sufficient space shall be provided for equipment, cabling, and terminations within the compartments.

6. Affix transformer nameplate permanently within the low-voltage compartment. Voltage and kVA rating, connection configuration, impedance, date of manufacture, and serial number shall be shown on the nameplate.

B. Doors:

1. Provide a separate door for each compartment with provisions for a single padlock to secure all doors. Provide each compartment door with open-position doorstops and corrosion-resistant tamperproof hinges welded in place. The medium-voltage compartment door shall be mechanically prevented from opening unless the low-voltage compartment door is open.
2. The secondary compartment door shall have a one-piece steel handle and incorporate three-point locking mechanisms.

2.3 BIL RATING

- A. 15 kV class equipment shall have a minimum 95 kV BIL rating.

2.4 TRANSFORMER FUSE ASSEMBLY

The primary fuse assembly shall be load-break combination fuse and dry-well fuse holder rated for system voltage, rated for 10 load makes and 10 load breaks, with rated 200 amp load current at 75% power factor, 10,000 symmetrical A close-in on fault duty, and 95 kV BIL. The entire fuse assembly shall be removable through the use of hot stick.

1. The fuses shall be concealed, hot stick removable, 50,000 A symmetrical interrupting, non-expulsion, current-limiting primary distribution type, of the size and voltage class as shown on the drawings. The fuses shall operate within the fuse holder as a unit disconnecting means. Fuses shall be in accordance with ANSI C37.47.
2. Transformers shall not have internal "weak link" fuses that require transformer tank cover removal for replacement.
3. For units above 500 kVA using fusing above the 50 A 15 kV and 100 A 5 kV application, a clip-mounted arrangement of the current limiting fuses (i.e., live-front configuration) is required.

2.5 PRIMARY CONNECTIONS

- A. Primary connections shall be 200 A dead-front load break.

2.6 MEDIUM-VOLTAGE SWITCH

- A. The transformer primary disconnect switch for radial feeds shall be an oil-immersed, internal, gang-operated, load-interrupter type, rated 200 A, with a close-in on fault duty of 5,000 A symmetrical at voltage as shown on the drawings. The switch is to be a two-position, on-off,

manual switch located in the medium-voltage compartment and hot-stick-operated.

1. Continuous current 200 A. A built-in switch with momentary current 10,000 A symmetrical (2 seconds). Make and latch 6,000 A symmetrical.

2.7 MEDIUM-VOLTAGE TERMINATIONS

- A. Terminate the medium voltage cables in the primary compartment with loadbreak premolded rubber elbow connectors, suitable for submersible applications. Elbow connectors shall have a minimum of 0.125 in [3 mm] semi-conductive shield material covering the housing. The separable connector system shall include the loadbreak elbow, the bushing insert, and the bushing well. Separable connectors shall comply with the requirements of IEEE 386, and shall be interchangeable between suppliers. Loadbreak elbow and bushing insert shall be from the same manufacturer. Allow sufficient slack in medium-voltage cable, ground, and drain wires to permit elbow connectors to be moved to their respective parking stands. Elbow connectors shall be rated as follows:
 1. Voltage: 15kV phase-to-phase.
 2. Continuous current: 200 A RMS.
- B. Ground metallic cable shields with a device designed for that purpose, consisting of a solderless connector enclosed in watertight rubber housing covering the entire assembly.
- C. Provide insulated cable supports to relieve any strain imposed by cable weight or movement.

2.8 LOW-VOLTAGE EQUIPMENT

- A. Mount the transformer secondary main molded case circuit breaker, low voltage bushings, and hot stick in the low voltage compartment.
- B. The low-voltage leads shall be brought out of the tank by epoxy pressure tight bushings, and shall be standard arrangement per ANSI.
- C. Tin-plate the low-voltage neutral terminal and isolate from the transformer tank. Provide a removable ground strap sized in accordance with the NEC and connect between the neutral and ground pad.
- D. Mount the main breaker off of the transformer tank to allow sufficient ventilation and ensure that the heat from the transformer tank will not be transmitted through conduction. Circuit breakers shall be of the ambient compensating-type, with interrupting ratings for the available fault current.

2.9 TRANSFORMERS

- A. Transformers shall be three-phase, liquid-immersed, isolated winding, and self-cooled by natural convection.

- B. The kVA ratings shown on the drawings are for continuous duty without the use of cooling fans.
- C. Temperature rises shall not exceed the NEMA TR1 standards of 149° F [65° C] by resistance, and 180° F [80° C] hotspot at rated kVA.
- D. Transformer insulating material shall be mineral oil and shall be in accordance with ASTM D 3487.
- E. Transformer impedance shall be not less than 4.5% for sizes 150 kVA and larger. Impedance shall be as shown on the drawings.
- F. Sound levels shall conform to NEMA TR1 standards.
- G. Primary and Secondary Windings for Three-Phase Transformers:
 - 1. Primary windings shall be delta-connected.
 - 2. Secondary windings shall be wye-connected, except where otherwise indicated on the drawings. Provide isolated neutral bushings for secondary wye-connected transformers.
 - 3. Secondary leads shall be brought out through pressure-tight epoxy bushings.
- H. Primary windings shall have four 2.5% full-capacity voltage taps; two taps above and two taps below rated voltage.
- I. Core and Coil Assemblies:
 - 1. Cores shall be grain-oriented, non-aging, and silicon steel to minimize losses.
 - 2. Core and coil assemblies shall be rigidly braced to withstand the stresses caused by rough handling during shipment, and stresses caused by any possible short-circuit currents.
 - 3. Coils shall be continuous-winding type without splices except for taps. Material shall be copper.
 - 4. Coil and core losses shall be optimum for efficient operation.
 - 5. Primary, secondary, and tap connections shall be brazed or pressure type.
 - 6. Provide end fillers or tiedowns for coil windings.
- J. The transformer tank, cover, and radiator gauge thickness shall not be less than that outlined in ANSI.
- K. Accessories:
 - 1. Provide standard NEMA features, accessories, and the following:
 - a. No-load tap changer (Provide warning sign).
 - b. Lifting, pulling, and jacking facilities.
 - c. Globe-type valve for oil filtering and draining, including sampling device.
 - d. Pressure relief valve.

- e. Liquid level gauge and filling plug.
 - f. A grounding pad in the medium- and low-voltage compartments.
 - g. A diagrammatic nameplate and operating instructions enclosed by a transparent cover located in the low-voltage compartment.
 - h. Dial-type liquid thermometer with a maximum reading pointer and an external reset.
 - i. Hot stick. Securely fasten hot stick within low-voltage compartment.
2. The accessories shall be made accessible within the compartments without disassembling trims and covers.
- L. Transformers shall meet the minimum energy efficiency values per NEMA TP1:

KVA	(%)
750	99.2

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install transformers as shown on the drawings, in accordance with the NEC, and as recommended by the manufacturer.
- B. Foundation:
- 1. Provide foundation of reinforced concrete, Type C, 21mPa (3000 psi minimum, 28 day compressive strength), complying with the ACI 318.
 - 2. Locate the top of foundation pads 6 in [150 mm] above the adjacent finished grade, unless otherwise shown on the drawings. Refer to drawings for size, location, and structural steel reinforcing required.
 - 3. Grade the adjacent terrain so that surface water will flow away from the foundation.
 - 4. Anchor transformers with cadmium- or zinc-plated bolts, nuts, and washers. Bolts shall not be less than 0.5 in [12 mm] diameter.
- C. Grounding:
- 1. Ground each transformer in accordance with the requirements of the NEC. Install ground rods per the requirements of Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS, to maintain a maximum resistance of 5 ohms to ground.
 - 2. Connect the ground rod to the ground pads in the medium- and low-voltage compartments, and to the neutral with not less than a No. 2/0 AWG bare copper conductor.

3. Independently connect cable shield grounding devices ground wires to ground with sufficient slack to permit elbow connector operation. Connect elbow connectors with a No. 14 AWG bare copper drain wire from its grounding eye to the related cable shield grounding device ground wire. Do not connect drain wires in any manner that could permit circulating currents, or cable fault currents, to pass through them.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform tests in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections.
- B. Transformers:
 1. Compare equipment nameplate data with specifications and approved shop drawings.
 2. Inspect physical and mechanical condition. Check for damaged or cracked bushings and liquid leaks.
 3. Verify that control and alarm settings on temperature indicators are as specified.
 4. Inspect all field-installed bolted electrical connections, using the calibrated torque-wrench method to verify tightness of accessible bolted electrical connections, or perform thermographic survey after energization under load.
 5. Verify correct liquid level in transformer tank.
 6. Perform specific inspections and mechanical tests as recommended by manufacturer.
 7. Verify correct equipment grounding per the requirements of Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
 8. Verify the presence of transformer surge arresters, if provided.
 9. Verify that the tap-changer is set at specified ratio.

3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks, settings, and tests, the contractor shall demonstrate that the transformers are in good operating condition and properly performing the intended function.

3.4 SPARE PARTS

Deliver the following spare parts for the project to the COTR two weeks prior to final inspection:

1. Six stand-off insulators.
2. Six insulated protective caps.
3. One spare set of medium-voltage fuses for each size fuse used in the project.

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INSTALL SITE UTILITIES FOR GREEN HOUSES
VA PROJECT NO: 676-11-120

DEPARTMENT OF VETERANS AFFAIRS

3.5 INSTRUCTIONS

The contractor shall instruct maintenance personnel, for not less than one 2-hour period, on the maintenance and operation of the equipment on the date requested by the COTR.

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SECTION 26 24 11
DISTRIBUTION SWITCHBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of the distribution switchboards.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for Personnel Safety and to provide a low impedance path for possible fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and outlet boxes.
- E. Section 26 05 71, ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY: Coordination study of overcurrent protection devices.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Distribution switchboards shall be thoroughly tested at the factory to assure that there are no electrical or mechanical defects. Tests shall be conducted as per NEMA PB 2 and UL 891. Factory tests shall be certified.
- B. The following additional tests shall be performed:
 - 1. Verify that circuit breaker sizes and types correspond to drawings and coordination study.
 - 2. Verify tightness of bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.
 - 3. Exercise all active components.
 - 4. Perform a dielectric withstand voltage test on each bus section, each phase-to-ground with phases not under test grounded, in accordance with manufacturer's published data.

5. Perform insulation-resistance tests on control wiring with respect to ground. Applied potential shall be 500 volts dc for 300-volt rated cable and 1000 volts dc for 600-volt rated cable, or as required if solid-state components or control devices cannot tolerate the applied voltage.
6. Perform phasing checks on double-ended or dual-source switchboards to insure correct bus phasing from each source.
- C. Furnish four (4) copies of certified manufacturer's factory test reports to the COTR prior to shipment of the switchboards to ensure that the switchboards have been successfully tested as specified.
- D. The Government shall have an option to witness the factory tests. All expenses of the Government Representative's trips to witness the testing will be paid by the Government. Notify the COTR not less than 30 days prior to making tests at the factory.

1.5 SUBMITTALS

Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:

A. Shop Drawings:

1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
2. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, temperature rise, wiring and connection diagrams, plan, front, side, and rear elevations, sectional views, bus work, circuit breaker frame sizes, trip and short-circuit rating, long-time, short-time, instantaneous and ground fault settings, coordinated breaker and fuse curves, accessories, and device nameplate data.
3. Show the size, ampere-rating, number of bars per phase and neutral in each bus run (horizontal and vertical), bus spacing, equipment ground bus, and bus material.

B. Manuals:

1. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - a. Wiring diagrams shall have their terminals identified to facilitate installation, maintenance, and operation.
 - b. Wiring diagrams shall indicate internal wiring for each item of equipment and the interconnection between the items of equipment.

- c. Provide a clear and concise description of operation, which gives, in detail, the information required to properly operate the equipment.
 - d. Approvals will be based on complete submissions of manuals together with shop drawings.
- 2. Two weeks prior to final inspection, deliver four copies of the final updated maintenance and operating manuals to the COTR.
 - a. The manuals shall be updated to include any information necessitated by shop drawing approval.
 - b. Complete "As Installed" wiring and schematic diagrams shall be included which show all items of equipment and their interconnecting wiring.
 - c. Show all terminal identification.
 - d. Include information for testing, repair, trouble shooting, assembly, disassembly, and recommended maintenance intervals.
 - e. Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.
 - f. Furnish manuals in loose-leaf binder or manufacturer's standard binder.
- C. Certifications:
 - 1. Two weeks prior to final inspection, submit four copies of the following to the COTR:
 - a. Certification by the Contractor that the assemblies have been properly installed, adjusted and tested, including circuit breakers settings.
 - b. Certified copies of all of the factory design and production tests, field test data sheets and reports for the assemblies.

1.6 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

- A. Institute of Engineering and Electronic Engineers (IEEE):
C37.13.....Low Voltage AC Power Circuit Breakers Used in
Enclosures
- B. National Electrical Manufacturer's Association (NEMA):
PB-2.....Dead-Front Distribution Switchboards.

PB-2.1.....Instructions for Proper Handling, Installation,
Operation, and Maintenance of Switchboards

AB-1.....Molded Case Circuit Breakers, Molded Case
Switches and Circuit Breaker Enclosures

C. National Fire Protection Association (NFPA):

70.....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):

67.....Panelboards

489.....Molded Case Circuit Breakers and Circuit
Breakers Enclosures

891.....Dead-Front Switchboards

PART 2 - PRODUCTS

2.1 GENERAL

- A. Switchboards shall be in accordance with UL, NEMA, NEC, IEEE, and as shown on the drawings.
- B. Switchboards shall be provided complete, ready for operation including, but not limited to housing, buses, circuit breakers, instruments and related transformers, fuses, and wiring.
- C. Switchboard dimensions shall not exceed the dimensions shown on the drawings.
- D. Manufacturer's nameplate shall include complete ratings of switchboard in addition to the date of manufacture.

2.2 BASIC ARRANGEMENT

- A. Main switch compartment shall conform to and include the following :
 - 1. Suitable for use as service equipment.
 - 2. 100,000 AIC rating.
 - 3. Switches accept Class L type fuses (QMQB).
 - 4. Enclosure are NEMA 3R construction, tamper resistant, non- corrosive.
 - 5. Outer door required to provide added security and environmental protection.
 - 6. Outer door - covers switch handle and inner deadfront.
 - 7. Viewing window allows visual confirmation of position of switch contacts.
 - 8. Listed by Underwriters Laboratories ---- ` fused power circuit device
 - 9. Switches are top feed (line lugs at top, load lugs at bottom)
- B. Terminal compartment shall include :
 - 1. Listed Underwriters Laboratories and suitable for use on service equipment.

2. Hinged cover is provided with a padlockable vault handle and door stop.
3. The main bonding jumper and the grounding electrode conductor terminal are provided per U/L.
4. 600 Volt Maximum.

C. Pad Mounted Combination Metering Transformer Section & Circuit Breaker Assembly:

1. Equipment is to be listed by UL as ' Deadfront Switchboard ' and bears the UL label.
2. Outer door required to provide added security and environmental protection.
3. Outer door - covers circuit breaker handle and inner deadfront.
4. Short circuit current rating shall be 100,000 Amps.
5. Copper bus throughout.
6. Section for termination of underground service conductors.
7. Switch compartment Load conductors exit below.
8. Metering transformer compartment to be isolated (by barriers) from circuit breaker section.
9. Include door access (front + rear) to both main switch and metering compartment.
10. Provisions for current transformers and potential transformers.
11. Include metering transformers and all necessary hardware.
12. KWH meter - electronic utility style w/ remote monitoring capability.
13. Full HT doors.
14. Include neutral bus with bond strap and grounding conductor terminal.

D. MultiMeter: Powr Tech Style Pad Mounted Panels:

1. Gangable 1 to 3 positions high.
2. Short circuit current ratings up to 200,000 RMS symmetrical amperes.
3. Outer door required to provide added security and environmental protection.
4. Outer door - covers switch handle and inner deadfront.
5. Top feed (line lugs at top, load lugs at bottom).
6. Meter sockets to be equipped with lever by-pass and ringless covers.
7. Bolt-on branch overcurrent devices.
8. Branch overcurrent devices to be circuit breakers (18 KA rated).
9. Entrance sections have main lugs only.
10. Listed by Underwriters Laboratories.
11. Include KWH utility style meters w/ remote monitoring capabilities.

2.3 HOUSING

- A. Provide a completely enclosed, NEMA 3R, tamper resistant, free standing, enclosure not less than the gage required by the ANSI and UL standards. The enclosure is to consist of the required number of vertical sections bolted together to form one metal enclosed rigid switchboard. The sides, top and rear shall be covered with removable screw on sheet steel plates.
- B. Provide ventilating louvers where required to limit the temperature rise of current carrying parts. All openings shall be protected against entrance of falling dirt, water, or foreign matter.
- C. Enclosure shall be thoroughly cleaned, phosphate treated, and primed with rust-inhibiting paint. Final finish coat to be the manufacturers standard gray. Provide a quart of finish paint for touch-up purposes.

2.4 BUSES

- A. General: Buses shall be arranged for 3 phase, 4 wire distribution. Main phase buses (through bus), full size neutral bus, and ground bus shall be full capacity the entire length of the switchboard. Provide for future extensions by means of bolt holes or other approved method. Brace the bus to withstand the available short circuit current at the particular location and as shown on the drawings. No magnetic material shall be used between buses to form a magnetic loop.
- B. Material and Size: Buses and connections shall be hard drawn copper of 98 percent conductivity. Bus temperature rise shall not exceed 65 degrees C (149 degrees F). Section busing shall be sized based on UL and NEMA Switchboard Standards.
- C. Bus Connections: All contact surfaces shall be copper. Provide a minimum of two plated bolts per splice. Where physical bus size permits only one bolt, provide a means other than friction to prevent turning, twisting or bending. Torque bolts to the manufacturer's recommended values.
- D. Neutral Bus: Provide bare or plated bus and mount on insulated bus supports. Provide neutral disconnect link to permit isolation of neutral bus from the common ground bus and service entrance conductors.
- E. Ground Bus: Provide an uninsulated 6 mm by 50 mm (1/4 inch by 2 inch) copper equipment ground bus bar sized per UL 891 the length of the switchboard and secure at each section.
- F. Main Bonding Jumper: Connect an uninsulated 1/4 inch by 2 inch (6mm by 50 mm) copper bus between the neutral and ground buses to establish the system common ground point.

2.5 METERING

- A. As necessary, provide vertical structure with a front hinged door to provide safe isolated access to meters and all associated terminal and fuse blocks for maintenance, calibration or testing while the gear is energized.
- B. Provide ring-type current transformers for each meter. Current transformers shall be wired to shorting-type terminal blocks.
- C. Provide voltage transformers including primary fuses and secondary protective devices for metering as shown on the drawings.

2.6 CURRENT TRANSFORMERS

- A. Provide encapsulated type current transformers or approved equal. The transformers shall have a mechanical and one-second thermal rating in RMS amperes of not less than the momentary and interrupting rating of the breaker at rated voltage.
- B. Provide transformer ratios as shown on the drawings. Accuracies shall be coordinated with the associated relays and meters by the switchgear manufacturer to assure proper operation at the selected pick up and operating current ratings.

2.7 POTENTIAL TRANSFORMERS

- A. The potential transformers shall be encapsulated, drawout, disconnecting type and shall be properly protected by primary current-limiting fuses.
- B. When the transformers are withdrawn from the compartment the primary terminals shall be grounded.
- C. The transformer ratios and accuracies shall be coordinated with the associated relays and meters by the switchgear manufacturer.

2.8 NAMEPLATES AND MIMIC BUS

- A. Nameplates: For Normal Power system, provide laminated black phenolic resin with white core with 1/2 inch [12mm] engraved lettered nameplates next to each circuit breaker. Nameplates shall indicate equipment served, spaces, or spares in accordance with one line diagram shown on drawings. Nameplates shall be mounted with plated screws on front of breakers or on equipment enclosure next to breakers. Mounting nameplates only with adhesive is not acceptable.
- B. Mimic Bus: Provide an approved mimic bus on front of each switchboard assembly. Color shall be black for the Normal Power system, either factory-painted plastic or metal strips. Plastic tape shall not be used. Use symbols similar to one line diagram shown on drawings. Plastic or metal strips shall be mounted with plated screws.

2.9 PROVISION FOR FUTURE

Where "provision for", "future", or "space" is noted on drawings, the space shall be equipped with bus connections to the future overcurrent device with suitable insulation and bracing to maintain proper short circuit rating and physical clearance. Provide buses for the ampere rating as shown for the future device.

2.10 BREAKER REMOVAL EQUIPMENT

Where draw out circuit breakers are provided, furnish a portable elevating carriage or switchboard permanent top mounted device for installation and removal of the breakers.

2.11 CONTROL WIRING

Control wiring shall be 600 volt class B stranded SIS. Install all control wiring complete at the factory adequately bundled and protected. Wiring across hinges and between shipping units shall be Class C stranded. Size in accordance with NEC. Provide control circuit fuses.

2.12 MAIN CIRCUIT BREAKERS

A. Type II Switchboard:

1. Provide UL listed and labeled molded case circuit breakers in accordance with NEC and as shown on the drawings. Circuit breakers shall be the solid state adjustable trip type.
 - a. Trip units shall have field adjustable tripping characteristics as follows:
 - 1) Ampere setting (continuous).
 - 2) Long time band.
 - 3) Short time trip point.
 - 4) Short time delay.
 - 5) Instantaneous trip point.
 - 6) Ground fault trip point.
 - 7) Ground fault trip delay.
 - b. Trip settings shall be as indicated on the drawings. Final settings shall be as shown on the electrical system protective device study.
 - c. Breakers, which have same rating, shall be interchangeable with each other.

2.12 FEEDER CIRCUIT BREAKERS

- A. Provide UL listed and labeled molded case circuit breakers, in accordance with the NEC, as shown on the drawings, and as herein specified.
- B. Adjustable Trip Molded Case Circuit Breakers:

1. Provide molded case, solid state adjustable trip type circuit breakers.
2. Trip units shall have field adjustable tripping characteristics as follows:
 - a. Ampere setting (continuous).
 - b. Long time band.
 - c. Short time trip point.
 - d. Short time delay.
 - e. Instantaneous trip point.
 - f. Ground fault trip point.
 - g. Ground fault trip delay.
3. Trip settings shall be as indicated on the drawings. Final settings shall be shown on the electrical system protective device study.
4. Breakers, which have same rating, shall be interchangeable with each other.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install the switchboard in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. Anchor switchboard to the slab with plated 1/2 inch [12.5mm] minimum anchor bolts, or as recommended by the manufacturer.
- C. Exterior Location. Mount switchboard on concrete slab. Unless otherwise indicated, the slab shall be at least 8 inches [200mm] thick, reinforced with a 6 by 6 inch [150 by 150mm] No. 6 mesh placed uniformly 4 inches [100mm] from the top of the slab. Slab shall be placed on a 6 inch [150mm] thick, well-compacted gravel base. The top of the concrete slab shall be approximately 4 inches [100mm] above the finished grade. Edges above grade shall have 1/2 inch [12.5mm] chamfer. The slab shall be of adequate size to project at least 8 inches [200mm] beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 3 inches [75mm] above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections and electrical tests:
 1. Visual and Mechanical Inspection

- a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Confirm correct application of manufacturer's recommended lubricants.
 - d. Verify appropriate anchorage, required area clearances, and correct alignment.
 - e. Verify that circuit breaker sizes and types correspond to approved shop drawings.
 - f. Verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey after energization.
 - g. Confirm correct operation and sequencing of electrical and mechanical interlock systems.
 - h. Clean switchboard.
 - i. Inspect insulators for evidence of physical damage or contaminated surfaces.
 - j. Verify correct shutter installation and operation.
 - k. Exercise all active components.
 - l. Verify the correct operation of all sensing devices, alarms, and indicating devices.
 - m. If applicable, verify that vents are clear.
 - n. If applicable, inspect control power transformers.
2. Electrical Tests
- a. Perform insulation-resistance tests on each bus section.
 - b. Perform overpotential tests.
 - c. Perform insulation-resistance test on control wiring; do not perform this test on wiring connected to solid-state components.
 - d. Perform phasing check on double-ended switchboard to ensure correct bus phasing from each source.

3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the switchboard is in good operating condition and properly performing the intended function. Circuit breakers shall be tripped by operation of each protective device.

3.4 INSTRUCTION

Furnish the services of a factory certified instructor for one 4 hour period for instructing personnel in the operation and maintenance of the switchboard and related equipment on the date requested by the COTR.

VA MEDICAL CENTER
TOMAH, WI
INSTALL SITE UTILITIES FOR GREEN HOUSES
VA PROJECT NO: 676-11-120

DEPARTMENT OF VETERANS AFFAIRS

- - - E N D - - -

SECTION 26 36 23
AUTOMATIC TRANSFER SWITCHES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, connection, and testing of open-transition automatic transfer switches with bypass isolation.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section in Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personal safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS: Raceways for power and control wiring.
- E. Section 26 05 71, ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY: Requirements for a coordinated electrical system.
- F. Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS: General communications requirements that are common to more than one section in Division 27.
- G. Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATION SYSTEMS: Raceways for communications cabling.
- H. SECTION 27 15 00, COMMUNICATIONS HORIZONTAL CABLING: Communications media for interconnecting automatic transfer switches and remote control and annunciation components.

1.3 QUALITY ASSURANCE

A. QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

- B. A factory-authorized representative shall maintain a service center capable of providing emergency maintenance and repair services at the project site within a 8 hour maximum response time.
- C. Automatic transfer switch, bypass/isolation switch, and annunciation control panels shall be products of same manufacturer.
- D. Comply with OSHA - 29 CFR 1910.7 for the qualifications of the testing agency.

1.4 FACTORY TESTS

- A. Automatic transfer switches shall be thoroughly tested at the factory to ensure that there are no electrical or mechanical defects. Tests shall be conducted per UL standards. Factory tests shall be certified. The following factory tests shall be performed:
1. Visual inspection to verify that each ATS is as specified.
 2. Mechanical test to verify that ATS sections are free of mechanical hindrances.
 3. Insulation resistance test to ensure integrity and continuity of entire system.
 4. Main switch contact resistance test.
 5. Electrical tests to verify complete system electrical operation and to set up time delays and voltage sensing settings.

1.5 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
1. Clearly present sufficient information to determine compliance with drawings and specifications.
 2. Include electrical ratings (including withstand), dimensions, weights, mounting details, conduit entry provisions front view, side view, equipment and device arrangement, elementary and interconnection wiring diagrams, factory relay settings, and accessories.
 3. For automatic transfer switches that are networked together to a common means of annunciation and/or control, submit interconnection diagrams and site and building plans, showing connections for normal and emergency sources of power, load, control and annunciation components, and interconnecting communications paths. Equipment locations on the diagrams and plans shall match the site, building, and room designations on the construction drawings.
 4. Complete nameplate data, including manufacturer's name and catalog number.
 5. A copy of the markings that are to appear on the transfer switches when installed.
- C. Manuals:
1. When submitting the shop drawings, submit companion copies of complete maintenance and operating and maintenance manuals, including technical data sheets, wiring diagrams and information, such as

telephone number, fax number and web sites, for ordering replacement parts.

2. Two weeks prior to final inspection, submit four copies of a final updated maintenance and operating manual to the COTR.
 - a. Include complete "As Installed" diagrams that indicate all pieces of equipment and their interconnecting wiring.
 - b. Include complete diagrams of the internal wiring for each piece of equipment, including "As Installed" revisions of the diagrams.
 - c. The wiring diagrams shall identify the terminals to facilitate installation, maintenance, operation, and testing.

D. Certifications:

1. When submitting the shop drawings, submit a certified test report from a recognized independent testing laboratory that a representative sample has passed UL 1008 prototype testing.
2. Two weeks prior to final inspection, submit four copies of the following to the COTR:
 - a. Certification that no design changes have been made to the switch or its components since last certified by UL or tested by an independent laboratory.
 - b. Certification by the manufacturer that the equipment conforms to the requirements of the drawings and specifications.
 - c. Certification that the withstand current rating has been coordinated with upstream protective devices.
 - d. Certification by the contractor that the equipment has been properly installed, adjusted, and tested.
 - e. A certified test report from an independent laboratory that a representative sample has passed the ANSI surges withstand test for transfer switches which incorporate solid-state components.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only:
- B. Institute of Electrical and Electronic Engineers (IEEE):
 - 446-95.....Recommended Practice for Design and Maintenance of Emergency and Standby Power Systems
 - C37.90.1-02.....Surge Withstand Capability (SWC) Tests for Relays and Relay Systems Associated with Electric Power Apparatus
 - C62.41.1-02.....Guide on the Surges Environment in Low-Voltage (1000 V and Less) AC Power Circuits

C62.41.2.....Recommended Practice on Characterization of
Surges in Low-Voltage (1000 V and Less) AC Power
Circuits

C. National Electrical Manufacturers Association (NEMA):

250-03.....Enclosure for Electrical Equipment (1000 Volts
Maximum)

ICS 6-06.....Enclosures

IC3 4-05.....Industrial Control and Systems: Terminal Blocks

MG 1-07.....Motors and Generators

D. National Fire Protection Association (NFPA):

70-08.....National Electrical Code (NEC)

99-05.....Health Care Facilities

110-10.....Emergency and Standby Power Systems

E. Underwriters Laboratories, Inc. (UL):

50-95.....Enclosures for Electrical Equipment

508-99.....Industrial Control Equipment

891-05.....Dead-Front Switchboards

1008-96.....Transfer Switch Equipment

PART 2 - PRODUCTS

2.1 OPEN-TRANSITION AUTOMATIC TRANSFER SWITCH

A. General:

1. Comply with UL, NEMA, NEC, ANSI, IEEE, and NFPA.
2. Automatic transfer switches are to be 4 pole draw-out construction, electrically operated, mechanically held open contact type, without integral overcurrent protection. Automatic transfer switches utilizing automatic or non-automatic molded case circuit breakers, insulated case circuit breakers, or power circuit breakers as switching mechanisms are not acceptable.
3. Automatic transfer switches shall be completely factory-assembled and wired such that only external circuit connections are required in the field.
4. Each automatic transfer switch shall be equipped with an integral bypass/isolation switch.
5. Ratings:
 - a. Phases, voltage, ampere rating, poles, and withstand current rating shall be as shown on the drawings.
 - b. Transfer switches are to be rated for continuous duty at specified continuous current rating on 60Hz systems.
 - c. Maximum automatic transfer switch rating: 800 A.
6. Markings:

- a. Markings shall be in accordance with UL 1008.
 - b. Markings for the additional withstand test specified below shall be included in the nameplate data.
7. Tests:
- Automatic transfer switches shall be tested in accordance with UL 1008. The contacts of the transfer switch shall not weld during the performance of withstand and closing tests when used with the upstream overcurrent device and available fault current specified.
8. Surge Withstand Test:
- Transfer switches utilizing solid-state devices in sensing, relaying, operating, or communication equipment or circuits shall comply with IEEE C37.90.1.
9. Housing:
- a. Enclose automatic transfer switches in wall-mounted steel cabinets, with metal gauge not less than No. 14, in accordance with UL 508, or in a switchboard assembly in accordance with UL 891, as shown on the drawings.
 - b. Enclosure shall be constructed so that personnel are protected from energized bypass-isolation components during automatic transfer switch maintenance.
 - c. Automatic transfer switch components shall be removable without disconnecting external source or load power conductors.
 - d. Finish: Cabinets shall be given a phosphate treatment, painted with rust-inhibiting primer, and finish-painted with the manufacturer's standard enamel or lacquer finish.
 - e. Viewing Ports: Provide viewing ports so that contacts may be inspected without disassembly.
- B. Automatic transfer switches shall include the following features:
1. Operating Mechanism:
- a. Actuated by an electrical operator.
 - b. Electrically and mechanically interlocked so that the main contact cannot be closed simultaneously in either normal and emergency position.
 - c. Normal and emergency main contacts shall be mechanically locked in position by the operating linkage upon completion of transfer. Release of the locking mechanism shall be possible only by normal operating action.
 - d. Contact transfer time shall not exceed six cycles.
 - e. Operating mechanism components and mechanical interlocks shall be insulated or grounded.

2. Contacts:
 - a. Main contacts: Silver alloy.
 - b. Neutral contacts: Silver alloy, with same current rating as phase contacts.
 - c. Current carrying capacity of arcing contacts shall not be used in the determination of the automatic transfer switch rating, and shall be separate from the main contacts.
 - d. Main and arcing contacts shall be visible for inspection with cabinet door open and barrier covers removed.
3. Manual Operator:
 - a. Capable of operation by one person in either direction under no load.
4. Replaceable Parts:
 - a. Include the main and arcing contact individually or as units, relays, and control devices.
 - b. Switch contacts and accessories shall be replaceable from the front without removing the switch from the cabinet and without removing main conductors.
5. Sensing Relays:
 - a. Undervoltage Sensing for Each Phase of Normal Source: Sense low phase-to-ground voltage on each phase. Pickup voltage shall be adjustable from 85 to 100% of nominal, and dropout voltage is adjustable from 75 to 98% of pickup value. Factory set for pickup at 90% and dropout at 85%.
 - b. Adjustable Time Delay: For override of normal-source voltage sensing to delay transfer and engine start signals. Adjustable from zero to six seconds, and factory set for one second.
 - c. Voltage/Frequency Lockout Relay: Prevent premature transfer to generator. Pickup voltage shall be adjustable from 85 to 100% of nominal. Factory set for pickup at 90%. Pickup frequency shall be adjustable from 90 to 100% of nominal. Factory set for pickup at 95%.
 - d. Time Delay for Retransfer to Normal Source: Adjustable from 0 to 30 minutes, and factory set for 10 minutes to automatically defeat delay on loss of voltage or sustained undervoltage of emergency source, provided normal supply has been restored.
 - e. Test Switch: Simulate normal-source failure.
 - f. Switch-Position Pilot Lights: Indicate source to which load is connected.

- g. Source-Available Indicating Lights: Supervise sources via transfer switch normal- and emergency-source sensing circuits.
 - h. Normal Power Supervision: Green light with nameplate engraved "Normal Source Available."
 - i. Emergency Power Supervision: Red light with nameplate engraved "Emergency Source Available."
 - j. Transfer Override Switch: Overrides automatic retransfer control so that automatic transfer switch shall remain connected to emergency power source regardless of condition of normal source. Pilot light indicates override status.
 - k. Engine Starting Contacts: One isolated and normally closed and one isolated and normally open; rated 10 A at 32-V dc minimum.
 - l. Engine Shutdown Contacts: Time delay adjustable from zero to five minutes, and factory set for five minutes. Contacts shall initiate shutdown at remote engine-generator controls after retransfer of load to normal source.
6. Controls:
- a. Control module shall provide indication of switch status and be equipped with alarm diagnostics.
 - b. Control module shall control operation of the automatic transfer switches.
7. Factory Wiring: Train and bundle factory wiring and label either by color-code or by numbered/lettered wire markers. Labels shall match those on the shop drawings.
8. Annunciation, Control, and Programming Interface Components: Devices for communicating with remote programming devices, annunciators, or control panels and paralleling switchgear shall have open-protocol communication capability matched with remote device.
9. Auxiliary Contacts:
- a. Provide contacts as required by the COTR, as specified herein, and as designated in other sections of these specifications, as well as one spare normally open contact and one normally closed contact.
 - b. Provide remote contact to bypass retransfer time delay to normal source.

2.2 SEQUENCE OF OPERATION

- A. The specified voltage decrease in one or more phases of the normal power source shall initiate the transfer sequence. The automatic transfer switch shall start the engine-generator(s) after a specified time delay to permit override of momentary dips in the normal power source.

- B. The automatic transfer switch shall transfer the load from normal to emergency source when the frequency and voltage of the engine-generator(s) have attained the specified percent of rated value.
- C. Engine Start: A voltage decrease, at any automatic transfer switch, in one or more phases of the normal power source to less than the specified value of normal shall start the engine-generator(s) after a specified time delay.
- D. Transfer to Emergency System Loads: Automatic transfer switches for Emergency System loads shall transfer their loads from normal to emergency source when frequency and voltage of the engine-generator(s) have attained the specified percent of rated value. Only those switches with deficient normal source voltage shall transfer.
- E. Transfer to Equipment Branch Loads: Automatic transfer switches for Equipment Branch loads shall transfer their loads to the generator on a time-delayed, staggered basis, after the Emergency System switches have transferred. Only those switches with deficient normal source voltage shall transfer.
- F. Retransfer to Normal (All Loads): Automatic transfer switches shall retransfer the load from emergency to normal source upon restoration of normal supply in all phases to the specified percent or more of normal voltage, and after a specified time delay. Should the emergency source fail during this time, the automatic transfer switches shall immediately transfer to the normal source whenever it becomes available. After restoring to normal source, the engine-generator(s) shall continue to run unloaded for a specified interval before shut-down.
- G. Exercise Mode: Transfer to emergency power source shall be accomplished by remote manual test switches on a selective basis.

2.3 BYPASS/ISOLATION SWITCH

- A. Provide each automatic transfer switch with two-way bypass/isolation manual type switch. The bypass-isolation switch shall permit load bypass to either normal or emergency power source and complete isolation of the automatic transfer switch, independent of transfer switch position. Bypass and isolation shall be possible under all conditions including when the automatic transfer switch is removed from service.
- B. Operation: The bypass/isolation switch shall have provisions for operation by one person through the movement of a maximum of two handles at a common dead front panel in no more than 15 seconds. Provide a lock, which must energize to unlock the bypass switch, to prevent bypassing to a dead source. Provide means to prevent simultaneous connection between normal and emergency sources.

1. Bypass to normal (or emergency): Operation of bypass handle shall allow direct connection of the load to the normal (or emergency) source, without load interruption or by using a break-before-make design, or provide separate load interrupter contacts to momentarily interrupt the load.
 - a. Ensure continuity of auxiliary circuits necessary for proper operation of the system.
 - b. A red indicating lamp shall light when the automatic transfer switch is bypassed.
 - c. Bypassing source to source: If the power source is lost while in the bypass position, bypass to the alternate source shall be achievable without re-energization of the automatic transfer switch service and load connections.
 2. Isolation: Operation of the isolating handle shall isolate all live power conductors to the automatic transfer switch without interruption of the load.
 - a. Interlocking: Provide interlocking as part of the bypass/isolation switch to eliminate personnel-controlled sequence of operation, and to prevent operation to the isolation position until the bypass function has been completed.
 - b. Padlocking: Include provisions to padlock the isolating handle in the isolated position.
 - c. Visual verification: The isolation blades shall be visible in the isolated position.
 3. Testing: It shall be possible to test (normal electrical operation) the automatic transfer switch and engine-generator(s) with the isolation contacts closed and the load bypassed without interruption of power to the load.
- C. Ratings: The electrical capabilities and ratings of the bypass/isolation switch shall be compatible with those of the associated automatic transfer switch, including any required additional withstand tests.

2.4 SPARE PARTS

Provide six control fuses for each automatic transfer switch with a different rating.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install the automatic transfer switch in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. Anchor automatic transfer switch to wall.
- C. Set field-adjustable intervals and delays, relays, and engine exerciser.

3.2 ACCEPTANCE CHECKS AND TESTS

A factory-authorized service representative is required to inspect components, assemblies, and equipment installation, including connections, and to assist in testing.

1. Following completion of automatic transfer switch installation and after making proper adjustments and settings, site tests shall be performed by the manufacturer's representative in accordance with manufacturer's written instructions to demonstrate that each automatic transfer switch functions satisfactorily and as specified. Advise COTR of the site testing within five days prior to its scheduled date, and provide certified field test reports within 14 days following successful completion of the site tests. Test reports shall describe adjustments and settings made and site tests performed. Minimum operational tests shall include the following:
 - a. Insulation resistance shall be tested, both phase-to-phase and phase-to-ground.
 - b. Inspect for physical damage, proper installation and connection, and integrity of barriers, covers, and safety features.
 - c. Verify that manual transfer warnings are properly placed.
 - d. Perform manual transfer operation.
2. After energizing circuits, demonstrate the interlocking sequence and operational function for each automatic transfer switch at least three times.
 - a. Simulate power failures of normal source to automatic transfer switches and of emergency source with normal source available.
 - b. Simulate loss of phase-to-ground voltage for each phase of normal source.
 - c. Verify time-delay settings.
 - d. Verify pickup and dropout voltages by data readout or inspection of control settings.
 - e. Verify proper sequence and correct timing of automatic engine starting, transfer time delay, re-transfer time delay on restoration of normal power, and engine cool-down and shut-down.

3.3 DEMONSTRATION

At the final inspection in the presence of COTR, demonstrate that the complete auxiliary electrical power system operates properly in every respect. Coordinate this demonstration with the demonstration of the engine-generator(s) and paralleling switchgear.

3.4 TRAINING

Furnish the services of a competent, factory-trained engineer or technician for one 4-hour period to instruct VA personnel in the operation and maintenance of the equipment, including review of the operation and maintenance manual, on a date requested by the COTR. Coordinate this training with that of the generator training.

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SECTION 27 05 11
REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section, Requirements for Communications Installations, applies to all sections of Division 27.
- B. Furnish and install communications cabling, systems, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of cable and other items and arrangements for the specified items are shown on drawings.

1.2 MINIMUM REQUIREMENTS

- A. References to industry and trade association standards and codes are minimum installation requirement standards.
- B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.3 QUALIFICATIONS (PRODUCTS AND SERVICES)

- A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
- B. Product Qualification:
 - 1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
 - 2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.
- C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within eight hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.4 MANUFACTURED PRODUCTS

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.

- B. When more than one unit of the same class of equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
 - 1. Components of an assembled unit need not be products of the same manufacturer.
 - 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
 - 3. Components shall be compatible with each other and with the total assembly for the intended service.
 - 4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
 - 1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the COTR a minimum of 15 working days prior to the manufacturers making the factory tests.
 - 2. Four copies of certified test reports containing all test data shall be furnished to the COTR prior to final inspection and not more than 90 days after completion of the tests.
 - 3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.5 EQUIPMENT REQUIREMENTS

Where variations from the contract requirements are requested in accordance with the GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.6 EQUIPMENT PROTECTION

- A. Equipment and materials shall be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:
 - 1. During installation, enclosures, equipment, controls, controllers, circuit protective devices, and other like items, shall be protected against entry of foreign matter; and be vacuum cleaned both inside and outside before testing and operating and repainting if required.

2. Damaged equipment shall be, as determined by the COTR, placed in first class operating condition or be returned to the source of supply for repair or replacement.
3. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
4. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.7 WORK PERFORMANCE

- A. Job site safety and worker safety is the responsibility of the contractor.
- B. For work on existing stations, arrange, phase and perform work to assure communications service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- C. New work shall be installed and connected to existing work neatly and carefully. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- D. Coordinate location of equipment and pathways with other trades to minimize interferences. See the GENERAL CONDITIONS.

1.8 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Inaccessible Equipment:
 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
 2. "Conveniently accessible" is defined as being capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

1.9 EQUIPMENT IDENTIFICATION

- A. Install an identification sign which clearly indicates information required for use and maintenance of equipment.
- B. Nameplates shall be laminated black phenolic resin with a white core with engraved lettering, a minimum of 6 mm (1/4 inch) high. Secure nameplates with screws. Nameplates that are furnished by manufacturer as

a standard catalog item, or where other method of identification is herein specified, are exceptions.

1.10 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage, or installation of equipment or material which has not had prior approval will not be permitted at the job site.
- C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings, and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
 - 1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
 - 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
 - 3. Submit each section separately.
- E. The submittals shall include the following:
 - 1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
 - 2. Elementary and interconnection wiring diagrams for communication and signal systems, control system and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
 - 3. Parts list which shall include those replacement parts recommended by the equipment manufacturer, quantity of parts, current price and availability of each part.
- F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
 - 1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the

- technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.
 3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
 4. The manuals shall include:
 - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
 - b. A control sequence describing start-up, operation, and shutdown.
 - c. Description of the function of each principal item of equipment.
 - d. Installation and maintenance instructions.
 - e. Safety precautions.
 - f. Diagrams and illustrations.
 - g. Testing methods.
 - h. Performance data.
 - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
 - j. Appendix; list qualified permanent servicing organizations for support of the equipment, including addresses and certified qualifications.
- G. Approvals will be based on complete submission of manuals together with shop drawings.
- H. After approval and prior to installation, furnish the COTR with one sample of each of the following:
1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
 2. Each type of conduit and pathway coupling, bushing and termination fitting.

3. Raceway and pathway hangers, clamps and supports.
4. Duct sealing compound.

1.11 SINGULAR NUMBER

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.12 TRAINING

- A. Training shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.
- B. Training shall be provided for the particular equipment or system as required in each associated specification.
- C. A training schedule shall be developed and submitted by the contractor and approved by the COTR at least 30 days prior to the planned training.

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SECTION 27 05 26
GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies general grounding and bonding requirements of telecommunication installations for equipment operations.
- B. "Grounding electrode system" refers to all electrodes required by NEC, as well as including made, supplementary, telecommunications system grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning.

1.2 RELATED WORK

- A. Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 27.
- B. Section 27 10 00, STRUCTURED CABLING: Low Voltage power and lighting wiring.
- C. SECTION 27 15 00, COMMUNICATIONS HORIZONTAL CABLING: Voice and cable distribution system.
- D. SECTION 27 31 00, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT.

1.3 SUBMITTALS

- A. Submit in accordance with Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- B. Shop Drawings:
 - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
 - 2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.
- C. Test Reports: Provide certified test reports of ground resistance.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COTR:
 - 1. Certification that the materials and installation is in accordance with the drawings and specifications.
 - 2. Certification, by the Contractor, that the complete installation has been properly installed and tested.

1.4 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

A. American Society for Testing and Materials (ASTM):

B1-2001.....Standard Specification for Hard-Drawn Copper
Wire

B8-2004.....Standard Specification for Concentric-Lay-
Stranded Copper Conductors, Hard, Medium-Hard,
or Soft

B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-1983.....IEEE Guide for Measuring Earth Resistivity,
Ground Impedance, and Earth Surface Potentials
of a Ground System

C. National Fire Protection Association (NFPA):

70-2005.....National Electrical Code (NEC)

D. Telecommunications Industry Association, (TIA)

J-STO-607-A-2002.....Commercial Building Grounding (Earthing) and
Bonding Requirements for Telecommunications

E. Underwriters Laboratories, Inc. (UL):

44-2005Thermoset-Insulated Wires and Cables

83-2003Thermoplastic-Insulated Wires and Cables

467-2004Grounding and Bonding Equipment

486A-486B-2003Wire Connectors

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

A. Equipment grounding conductors shall be UL 83 insulated stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes 25 mm² (4 AWG) and larger shall be permitted to be identified per NEC.

B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be ASTM B1 solid bare copper wire.

C. Isolated Power System: Type XHHW-2 insulation with a dielectric constant of 3.5 or less.

- D. Telecom System Grounding Riser Conductor: Telecommunications Grounding Riser shall be in accordance with J STO-607A. Use a minimum 50mm² (1/0 AWG) insulated stranded copper grounding conductor unless indicated otherwise.

2.2 GROUND RODS

- A. Copper clad steel, 19 mm (3/4-inch) diameter by 3000 mm (10 feet) long, conforming to UL 467.
- B. Quantity of rods shall be as required to obtain the specified ground resistance.

2.3 SPLICES AND TERMINATION COMPONENTS

Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).

2.4 GROUND CONNECTIONS

- A. Below Grade: Exothermic-welded type connectors.
- B. Above Grade:
1. Bonding Jumpers: compression type connectors, using zinc-plated fasteners and external tooth lockwashers.
 2. Ground Busbars: Two-hole compression type lugs using tin-plated copper or copper alloy bolts and nuts.
 3. Rack and Cabinet Ground Bars: one-hole compression-type lugs using zinc-plated or copper alloy fasteners.
- C. Cable Shields: Make ground connections to multipair communications cables with metallic shields using shield bonding connectors with screw stud connection.

2.5 GROUND TERMINAL BLOCKS

At any equipment mounting location (e.g. backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

2.6 SPLICE CASE GROUND ACCESSORIES

Splice case grounding and bonding accessories shall be supplied by the splice case manufacturer when available. Otherwise, use 16 mm² (6 AWG) insulated ground wire with shield bonding connectors.

PART 3 - EXECUTION

3.1 GENERAL

- A. Ground in accordance with the NEC, as shown on drawings, and as hereinafter specified.

- B. Equipment Grounding: Metallic structures (including ductwork and building steel), enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

- A. Make grounding connections, which are buried or otherwise normally inaccessible (except connections for which periodic testing access is required) by exothermic weld.

3.3 SECONDARY EQUIPMENT AND CIRCUITS

- A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.
- B. Metallic Piping, Building Steel, and Supplemental Electrode(s):
1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water and gas pipe systems, building steel, and supplemental or made electrodes. Jumper insulating joints in the metallic piping. All connections to electrodes shall be made with fittings that conform to UL 467.
 2. Provide a supplemental ground electrode and bond to the grounding electrode system.
- C. Conduit Systems:
1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
 2. Non-metallic conduit systems shall contain an equipment grounding conductor, except that non-metallic feeder conduits which carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment need not contain an equipment grounding conductor.
 3. Conduit containing only a grounding conductor, and which is provided for mechanical protection of the conductor, shall be bonded to that conductor at the entrance and exit from the conduit.
- D. Boxes, Cabinets, Enclosures, and Panelboards:
1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
 2. Provide lugs in each box and enclosure for equipment grounding conductor termination.

3.4 CORROSION INHIBITORS

When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.5 TELECOMMUNICATIONS SYSTEM

- A. Bond telecommunications system grounding equipment to the electrical grounding electrode system.
- B. Furnish and install all wire and hardware required to properly ground, bond and connect communications raceway, cable tray, metallic cable shields, and equipment to a ground source.
- C. Ground bonding jumpers shall be continuous with no splices. Use the shortest length of bonding jumper possible.
- D. Provide ground paths that are permanent and continuous with a resistance of 1 ohm or less from raceway, cable tray, and equipment connections to the building grounding electrode. The resistance across individual bonding connections shall be 10 milli ohms or less.
- E. Below-Grade Grounding Connections: When making exothermic welds, wire brush or file the point of contact to a bare metal surface. Use exothermic welding cartridges and molds in accordance with the manufacturer's recommendations. After welds have been made and cooled, brush slag from the weld area and thoroughly cleaned the joint area. Notify the COTR prior to backfilling any ground connections.
- F. Above-Grade Grounding Connections: When making bolted or screwed connections to attach bonding jumpers, remove paint to expose the entire contact surface by grinding where necessary; thoroughly clean all connector, plate and other contact surfaces; and apply an appropriate corrosion inhibitor to all surfaces before joining.
- G. Bonding Jumpers:
 - 1. Use insulated ground wire of the size and type shown on the Drawings or use a minimum of 16 mm² (6 AWG) insulated copper wire.
 - 2. Assemble bonding jumpers using insulated ground wire terminated with compression connectors.
 - 3. Use compression connectors of proper size for conductors specified. Use connector manufacturer's compression tool.
- H. Bonding Jumper Fasteners:

1. Conduit: Fasten bonding jumpers using screw lugs on grounding bushings or conduit strut clamps, or the clamp pads on push-type conduit fasteners. When screw lug connection to a conduit strut clamp is not possible, fasten the plain end of a bonding jumper wire by slipping the plain end under the conduit strut clamp pad; tighten the clamp screw firmly. Where appropriate, use zinc-plated external tooth lockwashers.
2. Wireway and Cable Tray: Fasten bonding jumpers using zinc-plated bolts, external tooth lockwashers, and nuts. Install protective cover, e.g., zinc-plated acorn nuts on any bolts extending into wireway or cable tray to prevent cable damage.
3. Ground Plates and Busbars: Fasten bonding jumpers using two-hole compression lugs. Use tin-plated copper or copper alloy bolts, external tooth lockwashers, and nuts.
4. Unistrut and Raised Floor Stringers: Fasten bonding jumpers using zinc-plated, self-drill screws and external tooth lockwashers.

3.6 COMMUNICATION ROOM GROUNDING

A. Telecommunications Ground Busbars:

1. Provide communications room telecommunications ground busbar hardware at 950 mm (18 inches) at locations indicated on the Drawings.
2. Connect the telecommunications room ground busbars to other room grounding busbars as indicated on the Grounding Riser diagram.

B. Telephone-Type Cable Rack Systems: aluminum pan installed on telephone-type cable rack serves as the primary ground conductor within the communications room. Make ground connections by installing the following bonding jumpers:

1. Install a 16 mm² (6 AWG) bonding between the telecommunications ground busbar and the nearest access to the aluminum pan installed on the cable rack.
2. Use 16 mm² (6 AWG) bonding jumpers across aluminum pan junctions.

C. Self-Supporting and Cabinet-Mounted Equipment Rack Ground Bars:

1. When ground bars are provided at the rear of lineup of bolted together equipment racks, bond the copper ground bars together using solid copper splice plates supplied by the ground bar manufacturer.
2. Bond together nonadjacent ground bars on equipment racks and cabinets with 16 mm² (6 AWG) insulated copper wire bonding jumpers

- attached at each end with compression-type connectors and mounting bolts.
3. Provide a 16 mm² (6 AWG) bonding jumper between the rack and/or cabinet ground busbar and the aluminum pan of an overhead cable tray or the raised floor stringer as appropriate.
- D. Backboards: Provide a screw lug-type terminal block or drilled and tapped copper strip near the top of backboards used for communications cross-connect systems. Connect backboard ground terminals to the aluminum pan in the telephone-type cable tray using an insulated 16 mm² (16 AWG) bonding jumper.
- E. Other Communication Room Ground Systems: Ground all metallic conduit, wireways, and other metallic equipment located away from equipment racks or cabinets to the cable tray pan or the telecommunications ground busbar, whichever is closer, using insulated 16 mm² (6 AWG) ground wire bonding jumpers.

3.7 COMMUNICATIONS CABLE GROUNDING

- A. Bond all metallic cable sheaths in multipair communications cables together at each splicing and/or terminating location to provide 100 percent metallic sheath continuity throughout the communications distribution system.
1. At terminal points, install a cable shield bonding connector provide a screw stud connection for ground wire. Use a bonding jumper to connect the cable shield connector to an appropriate ground source like the rack or cabinet ground bar.
 2. Bond all metallic cable shields together within splice closures using cable shield bonding connectors or the splice case grounding and bonding accessories provided by the splice case manufacturer. When an external ground connection is provided as part of splice closure, connect to an approved ground source and all other metallic components and equipment at that location.

3.8 COMMUNICATIONS RACEWAY GROUNDING

- A. Conduit: Use insulated 16 mm² (6 AWG) bonding jumpers to ground metallic conduit at each end and to bond at all intermediate metallic enclosures.
- B. Wireway: use insulated 16 mm² (6 AWG) bonding jumpers to ground or bond metallic wireway at each end at all intermediate metallic enclosures and across all section junctions.

- C. Cable Tray Systems: Use insulated 16 mm² (6 AWG) bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 16 meters (50 feet).

3.9 GROUND RESISTANCE

- A. Grounding system resistance to ground shall not exceed 5 ohms. Make necessary modifications or additions to the grounding electrode system for compliance without additional cost to the Government. Final tests shall assure that this requirement is met.
- B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not less than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.
- C. Below-grade connections shall be visually inspected by the COTR prior to backfilling. The Contractor shall notify the COTR 24 hours before the connections are ready for inspection.

3.10 GROUND ROD INSTALLATION

- A. Drive each rod vertically in the earth, not less than 3000 mm (10 feet) in depth.
- B. Where permanently concealed ground connections are required, make the connections by the exothermic process to form solid metal joints. Make accessible ground connections with mechanical pressure type ground connectors.
- C. Where rock prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified resistance.

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SECTION 27 05 33
RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes to form complete, coordinated, raceway systems. Raceways are required for all communications cabling unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

- A. Bedding of conduits: Section 31 20 00, EARTH MOVING.
- B. Sealing around penetrations to maintain the integrity of fire rated construction: Section 07 84 00, FIRESTOPPING.
- C. Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building: Section 07 92 00, JOINT SEALANTS.
- D. General electrical requirements and items that is common to more than one section of Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- E. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

1.3 SUBMITTALS

In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

- A. Shop Drawings:
 - 1. Size and location of pull boxes
 - 2. Layout of required conduit penetrations through structural elements.
 - 3. The specific item proposed and its area of application shall be identified on the catalog cuts.
- B. Certification: Prior to final inspection, deliver to the COTR four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent

referenced. Publications are referenced in the text by the basic designation only.

B. National Fire Protection Association (NFPA):

70-05.....National Electrical Code (NEC)

C. Underwriters Laboratories, Inc. (UL):

50-03.....Enclosures for Electrical Equipment

467-01.....Grounding and Bonding Equipment

514B-02.....Fittings for Cable and Conduit

514C-05.....Nonmetallic Outlet Boxes, Flush-Device Boxes and
Covers

651-02.....Schedule 40 and 80 Rigid PVC Conduit

651A-03.....Type EB and A Rigid PVC Conduit and HDPE Conduit

D. National Electrical Manufacturers Association (NEMA):

TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and
Tubing

FB1-03.....Fittings, Cast Metal Boxes and Conduit Bodies
for Conduit, Electrical Metallic Tubing and
Cable

PART 2 - PRODUCTS

2.1 MATERIAL

A. Conduit Size: In accordance with the NEC, but not less than 13 mm
(1/2 inch) unless otherwise shown.

B. Conduit:

1. Rigid galvanized steel: Shall Conform to UL 6, ANSI C80.1.

2. Rigid intermediate steel conduit (IMC): Shall Conform to UL 1242,
ANSI C80.6.

3. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A,
heavy wall PVC or high density polyethylene (PE).

C. Conduit Fittings:

1. Rigid steel and IMC conduit fittings:

a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA
FB1.

a. Standard threaded couplings, locknuts, bushings, and elbows: Only
steel or malleable iron materials are acceptable. Integral
retractable type IMC couplings are also acceptable.

b. Locknuts: Bonding type with sharp edges for digging into the metal
wall of an enclosure.

c. Bushings: Metallic insulating type, consisting of an insulating
insert molded or locked into the metallic body of the fitting.

Bushings made entirely of metal or nonmetallic material are not permitted.

- d. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
 - e. Sealing fittings: Threaded cast iron type. Use continuous drain type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
2. Direct burial plastic conduit fittings:
- a. Fittings shall meet the requirements of UL 514C and NEMA TC3.
 - b. As recommended by the conduit manufacturer.
3. Expansion and deflection couplings:
- a. Conform to UL 467 and UL 514B.
 - b. Accommodate, 19 mm (0.75 inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
 - c. Include internal flexible metal braid sized to guarantee conduit ground continuity and fault currents in accordance with UL 467, and the NEC code tables for ground conductors.
 - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat resistant molded rubber material with stainless steel jacket clamps.
- D. Conduit Supports:
- 1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
 - 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
 - 3. Multiple conduit (trapeze) hangers: Not less than 38 mm by 38 mm (1-1/2 by 1-1/2 inch), 12 gage steel, cold formed, lipped channels; with not less than 9 mm (3/8 inch) diameter steel hanger rods.
 - 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:

1. UL-50 and UL-514A.

F. Warning Tape: Standard, 4-Mil polyethylene 76 mm (3 inch) wide tape detectable type, red with black letters, and imprinted with "CAUTION BURIED COMMUNICATIONS CABLE BELOW".

PART 3 - EXECUTION

3.1 PENETRATIONS

A. Cutting or Holes:

1. Locate holes in advance where they are proposed in the structural sections such as ribs or beams. Obtain the approval of the COTR prior to drilling through structural sections.
2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact electric, hand or manual hammer type drills are not allowed, except where permitted by the COTR as required by limited working space.

B. Fire Stop: Where conduits, wireways, and other communications raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with rock wool fiber or silicone foam sealant only. Completely fill and seal clearances between raceways and openings with the fire stop material.

C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

A. Install conduit as follows:

1. In complete runs before pulling in cables or wires.
2. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
3. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
4. Cut square with a hacksaw, ream, remove burrs, and draw up tight.
5. Mechanically continuous.
6. Independently support conduit at 8'0" on center. Do not use other supports i.e., (suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts).
7. Support within 300 mm (1 foot) of changes of direction, and within 300 mm (1 foot) of each enclosure to which connected.

8. Close ends of empty conduit with plugs or caps at the rough-in stage to prevent entry of debris, until wires are pulled in.
 9. Conduit installations under fume and vent hoods are prohibited.
 10. Secure conduits to cabinets, junction boxes, pull boxes and outlet boxes with bonding type locknuts.
 11. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
 12. Do not use aluminum conduits in wet locations.
 13. Unless otherwise indicated on the drawings or specified herein, all conduits shall be installed concealed within finished walls, floors and ceilings.
- B. Conduit Bends:
1. Make bends with standard conduit bending machines.
 2. Conduit hickey may be used for slight offsets, and for straightening stubbed out conduits.
 3. Bending of conduits with a pipe tee or vise is prohibited.
- C. Layout and Homeruns:
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COTR.

3.3 CONCEALED WORK INSTALLATION

- A. In Concrete:
1. Conduit: Rigid steel, IMC or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel or vapor barriers.
 2. Align and run conduit in direct lines.
 3. Install conduit through concrete beams only when the following occurs:
 - a. Where shown on the structural drawings.
 - b. As approved by the COTR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
 4. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to insure low resistance ground continuity through the conduits. Tightening set screws with pliers is prohibited.
- B. Furred or Suspended Ceilings and in Walls:
1. Conduit for conductors 600 volts and below:

- a. Rigid steel or IMC. Different type conduits mixed indiscriminately in the same system is prohibited.
2. Align and run conduit parallel or perpendicular to the building lines.
3. Tightening set screws with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

- A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for Conductors 600 volts and below:
 1. Rigid steel or IMC. Different type of conduits mixed indiscriminately in the system is prohibited.
- C. Align and run conduit parallel or perpendicular to the building lines.
- D. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- E. Support horizontal or vertical runs at not over 2400 mm (eight foot) intervals.

3.5 EXPANSION JOINTS

- A. Conduits 75 mm (3 inches) and larger, that are secured to the building structure on opposite sides of a building expansion joint, require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 75 mm (3 inches) with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 125 mm (5 inch) vertical drop midway between the ends. Flexible conduit shall have a copper green ground bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for 375 mm (15 inches) and larger conduits are acceptable.
- C. Install expansion and deflection couplings where shown.

3.6 CONDUIT SUPPORTS, INSTALLATION

- A. Safe working load shall not exceed 1/4 of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits. Maximum distance between supports is 2.5 m (8 foot) on center.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 90 kg (200 pounds). Attach each conduit with U-bolts or other approved fasteners.

- D. Support conduit independently of junction boxes, pull boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
 - 1. Existing Construction:
 - a. Steel expansion anchors not less than 6 mm (1/4 inch) bolt size and not less than 28 mm (1-1/8 inch) embedment.
 - b. Power set fasteners not less than 6 mm (1/4 inch) diameter with depth of penetration not less than 75 mm (3 inches).
 - c. Use vibration and shock resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts are permitted.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except: Horizontal and vertical supports/fasteners within walls.
- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.7 BOX INSTALLATION

- A. Boxes for Concealed Conduits:
 - 1. Flush mounted.
 - 2. Provide raised covers for boxes to suit the wall or ceiling, construction and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling in operations.
- C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- D. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1".

3.8 COMMUNICATION SYSTEM CONDUIT

- A. Install the communication raceway system as shown on drawings.

- B. Minimum conduit size of 19 mm (3/4 inch), but not less than the size shown on the drawings.
- C. All conduit ends shall be equipped with insulated bushings.
- D. All 100 mm (four inch) conduits within buildings shall include pull boxes after every two 90 degree bends. Size boxes per the NEC.
- E. Vertical conduits/sleeves through closets floors shall terminate not less than 75 mm (3 inches) below the floor and not less than 75 mm (3 inches) below the ceiling of the floor below.
- F. Terminate conduit runs to/from a backboard in a closet or interstitial space at the top or bottom of the backboard. Conduits shall enter communication closets next to the wall and be flush with the backboard.
- G. Where drilling is necessary for vertical conduits, locate holes so as not to affect structural sections such as ribs or beams.
- H. All empty conduits located in communication closets or on backboards shall be sealed with a standard non-hardening duct seal compound to prevent the entrance of moisture and gases and to meet fire resistance requirements.
- I. Conduit runs shall contain no more than four quarter turns (90 degree bends) between pull boxes/backboards. Minimum radius of communication conduit bends shall be as follows (special long radius):

Sizes of Conduit Trade Size	Radius of Conduit Bends mm, Inches
3/4	150 (6)
1	230 (9)
1-1/4	350 (14)
1-1/2	430 (17)
2	525 (21)
2-1/2	635 (25)
3	775 (31)
3-1/2	900 (36)
4	1125 (45)

- J. Furnish and install 19 mm (3/4 inch) thick fire retardant plywood on the wall of communication closets where shown on drawings . Mount the plywood with the bottom edge 300 mm (one foot) above the finished floor.
- K. Furnish and pull wire in all empty conduits. (Sleeves through floor are exceptions).

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INSTALL SITE UTILITIES FOR GREEN HOUSES
VA PROJECT NO: 676-11-120

DEPARTMENT OF VETERANS AFFAIRS

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SECTION 27 10 00
STRUCTURED CABLING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of the structured cabling system to provide a comprehensive telecommunications infrastructure.

1.2 RELATED WORK

- A. Excavation and backfill for cables that are installed in conduit: Section 31 20 00, EARTH MOVING.
- B. Sealing around penetrations to maintain the integrity of time rated construction: Section 07 84 00, FIRESTOPPING.
- C. General electrical requirements that are common to more than one section in Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- D. Conduits for cables and wiring: Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.
- E. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

1.3 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
1. Manufacturer's Literature and Data: Showing each cable type and rating.
 2. Certificates: Two weeks prior to final inspection, deliver to the COTR four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by the basic designation only.
- B. American Society of Testing Material (ASTM):
D2301-04.....Standard Specification for Vinyl Chloride
Plastic Pressure Sensitive Electrical Insulating
Tape

C. Federal Specifications (Fed. Spec.):

A-A-59544-00.....Cable and Wire, Electrical (Power, Fixed
Installation)

D. National Fire Protection Association (NFPA):

70-05.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):

44-02.....Thermoset-Insulated Wires and Cables

83-03.....Thermoplastic-Insulated Wires and Cables

467-01.....Electrical Grounding and Bonding Equipment

486A-01.....Wire Connectors and Soldering Lugs for Use with
Copper Conductors

486C-02.....Splicing Wire Connectors

486D-02.....Insulated Wire Connector Systems for Underground
Use or in Damp or Wet Locations

486E-00.....Equipment Wiring Terminals for Use with Aluminum
and/or Copper Conductors

493-01.....Thermoplastic-Insulated Underground Feeder and
Branch Circuit Cable

514B-02.....Fittings for Cable and Conduit

1479-03.....Fire Tests of Through-Penetration Fire Stops

PART 2 - PRODUCTS

2.1 COMMUNICATION WIRING

- A. Shall conform to the recommendations of the manufacturers of the communication and signal systems; however, not less than what is shown.
- B. Wiring shown is for typical systems. Provide wiring as required for the systems being furnished.
- C. Multi-conductor cables shall have the conductors color coded.

2.2 WIRE LUBRICATING COMPOUND

- A. Suitable for the wire insulation and conduit it is used with, and shall not harden or become adhesive.
- B. Shall not be used on wire for isolated type electrical power systems.

2.3 FIREPROOFING TAPE

- A. The tape shall consist of a flexible, conformable fabric of organic composition coated one side with flame-retardant elastomer.
- B. The tape shall be self-extinguishing and shall not support combustion. It shall be arc-proof and fireproof.
- C. The tape shall not deteriorate when subjected to water, gases, salt water, sewage, or fungus and be resistant to sunlight and ultraviolet light.

- D. The finished application shall withstand a 200-ampere arc for not less than 30 seconds.
- E. Securing tape: Glass cloth electrical tape not less than 0.18 mm (7 mils) thick, and 19 mm (3/4 inch) wide.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Install all wiring in raceway systems.
- B. Seal cable and wire entering a building from underground, between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.
- C. Wire Pulling:
 - 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables.
 - 2. Use ropes made of nonmetallic material for pulling feeders.
 - 3. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the COTR.
 - 4. Pull in multiple cables together in a single conduit.

3.2 INSTALLATION IN MANHOLES

- A. Install and support cables in manholes on the steel racks with porcelain or equal insulators. Train the cables around the manhole walls, but do not bend to a radius less than six times the overall cable diameter.

3.3 CONTROL, COMMUNICATION AND SIGNAL WIRING INSTALLATION

- A. Unless otherwise specified in other sections, install wiring and connect to equipment/devices to perform the required functions as shown and specified.
- B. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.
- C. Where separate power supply circuits are not shown, connect the systems to the nearest panelboards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.
- D. Install a red warning indicator on the handle of the branch circuit breaker for the power supply circuit for each system to prevent accidental de-energizing of the systems.
- E. System voltages shall be 120 volts or lower where shown on the drawings or as required by the NEC.

3.4 CONTROL, COMMUNICATION AND SIGNAL SYSTEM IDENTIFICATION

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

3.5 EXISITNG WIRING

Unless specifically indicated on the plans, existing wiring shall not be reused for the new installation. Only wiring that conforms to the specifications and applicable codes may be reused. If existing wiring does not meet these requirements, existing wiring may not be reused and new wires shall be installed.

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SECTION 27 15 00
COMMUNICATIONS HORIZONTAL CABLING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section specifies the furnishing, installing, certification, testing, and guaranty of a complete and operating Voice and Digital Cable Distribution System (here-in-after referred to as "*the System*"), and associated equipment and hardware to be installed in the VA Medical Center here-in-after referred to as "*the Facility*". The System shall include, but not be limited to: interface enclosures and necessary passive devices such as: splitters, couplers, cable "patch", "punch down", and cross-connector blocks or devices, voice and data distribution sub-systems, and associated hardware. The System shall additionally include, but not be limited to: existing telecommunication closets (TC); copper and fiber optic distribution cables, connectors, "patch" cables, and/or "break out" devices.
- B. The System shall be delivered free of engineering, manufacturing, installation, and functional defects. It shall be designed, engineered and installed for ease of operation, maintenance, and testing.
- C. The term "provide", as used herein, shall be defined as: designed, engineered, furnished, installed, certified, and tested, by the Contractor.
- D. The Voice and Digital Telecommunication Distribution Cable Equipment and System provides the media which voice and data information travels over and connects to the Telephone System which is defined as an Emergency Critical Care Communication System by the National Fire Protection Association (NFPA). Therefore, since the System connects to or extends the telephone system, the System's installation and operation shall adhere to all appropriate National, Government, and/or Local Life Safety and/or Support Codes, which ever are the more stringent for this Facility. At a minimum , the System shall be installed according to NFPA, Section 70, National Electrical Code (NEC), Article 517 and Chapter 7; NFPA, Section 99, Health Care Facilities, Chapter 3-4; NFPA, Section 101, Life Safety Code, Chapters 7, 12, and/or 13; Joint Commission on Accreditation of Health Care Organization (JCAHCO), Manual for Health Care Facilities, all necessary

Life Safety and/or Support guidelines; this specification; and the original equipment manufacturer's (OEM) suggested installation design, recommendations, and instructions. The OEM and Contractor shall ensure that all management, sales, engineering, and installation personnel have read and understand the requirements of this specification before the System is designed, engineered, delivered, and provided.

E. The VA Project Manager (PM) and/or if delegated, COTR are the approving authorities for all contractual and mechanical changes to the System. The Contractor is cautioned to obtain in writing, all approvals for system changes relating to the published contract specifications and drawings, from the PM and/or the COTR before proceeding with the change.

F. System Performance:

1. At a minimum, the System shall be able to support the following voice and data operations for Category 6 Certified Telecommunication Service:

a. Provide the following interchange (or interface) capabilities:

- 1) Basic Rate (BRI).
- 2) Primary Rate (PRI).

b. ISDN measured:

1) Narrow Band BRI:

- a) B Channel: 64 kilo-Bits per second (kBps), minimum.
- b) D Channel: 16 kBps, minimum.
- c) H Channel: 384 kBps, minimum.

2) Narrow Band PRI:

- a) B Channel: 64 kBps, minimum.
- b) D Channel: 64 kBps, minimum.
- c) H Channel: 1,920 kBps, minimum.

3) Wide (or Broad) Band: All channels: 140 mega(m)-Bps, minimum, capable to 565 mBps at "T" reference.

c. Fiberoptic Distributed Data Interface (FDDI): A minimum 100 mBps to a maximum of 1.8 giga(g)-Bps data bit stream speed (shall be Synchronous Optical Network [SONET] compliant).

d. System Sensitivity: Satisfactory service shall be provided for at least 3,000 feet for all voice and data locations.

2. At a minimum the System shall support the following operating parameters:

a. EPBX connection:

- 1) System speed: 1.0 gBps per second, minimum.
- 2) Impedance: 600 Ohms.
- 3) Cross Modulation: -60 deci-Bel (dB).
- 4) Hum Modulation: -55 dB.
- 5) System data error: 10 to the -10 Bps, minimum.
- 6) Loss: Measured at the frame output with reference Zero (0) deciBel measured (dBm) at 1,000 Hertz (Hz) applied to the frame input.
 - a) Trunk to station: 1.5 dB, maximum.
 - b) Station to station: 3.0 dB, maximum.
 - c) Internal switch crosstalk: -60 dB when a signal of ± 10 deciBel measured (dBm), 500-2,500 Hz range is applied to the primary path.
 - d) Idle channel noise: 25 dBm "C" or 3.0 dBm "O" above reference (terminated) ground noise, whichever is greater.
 - e) Traffic Grade of Service for Voice and Data:
 - (1) A minimum grade of service of P-01 with an average traffic load of 7.0 CCS per station per hour and a traffic overload in the data circuits will not interfere with, or degrade, the voice service.
 - (2) Average CCS per voice station: The average CCS capacity per voice station shall be maintained at 7.0 CCS when the EPBX is expanded up to the projected maximum growth as stated herein.

1.2 RELATED WORK

- A. Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Specification Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- C. Specification Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.
- D. Specification Section 27 10 00, STRUCTURED CABLING.
- E. Specification Section 26 27 26, WIRING DEVICES.

F. Specification Section 27 05 26, GROUNDING AND BONDING FOR
COMMUNICATIONS SYSTEMS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only. Except for a specific date given the issue in effect (including amendments, addenda, revisions, supplements, and errata) on the date the system's submittal is technically approved by VA, shall be enforced.

B. National Fire Protection Association (NFPA):

70	NATIONAL ELECTRICAL CODE (NEC)
75	Protection of Electronic Computer/Data Processing Equipment
77	Recommended Practice on Static Electricity
	Standard for Health Care Facilities
101	Life Safety Code
1221	Emergency Services Communication Systems

C. Underwriters Laboratories, Inc. (UL):

65	Wired Cabinets
96	Lightning Protection Components
96A	INSTALLATION REQUIREMENTS FOR LIGHTNING PROTECTION SYSTEMS
467	Grounding and Bonding Equipment
497/497A/497B	PROTECTORS FOR PAIRED CONDUCTORS/ COMMUNICATIONS CIRCUITS/DATA COMMUNICATIONS AND FIRE ALARM CIRCUITS
884	Underfloor Raceways and Fittings

D. ANSI/EIA/TIA Publications:

568B	Commercial Building Telecommunications Wiring Standard
569B	Commercial Building Standard for Telecommunications Pathways and Spaces
606A	ADMINISTRATION STANDARD FOR THE TELECOMMUNICATIONS INFRASTRUCTURE OF COMMERCIAL BUILDINGS
607A	Grounding and Bonding Requirements for Telecommunications in Commercial Buildings

758	Grounding and Bonding Requirements for Telecommunications in Commercial Buildings
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- E. Lucent Technologies: Document 900-200-318 "Outside Plant Engineering Handbook".
- F. International Telecommunication Union - Telecommunication Standardization Sector (ITU-T).
- G. Federal Information Processing Standards (FIPS) Publications.
- H. Federal Communications Commission (FCC) Publications: Standards for telephone equipment and systems.
- I. United States Air Force: Technical Order 33K-1-100 Test Measurement and Diagnostic Equipment (TMDE) Interval Reference Guide.
- J. Joint Commission on Accreditation of Health Care Organization (JCAHO): Comprehensive Accreditation Manual for Hospitals.
- K. National and/or Government Life Safety Code(s): The more stringent of each listed code.

1.4 QUALITY ASSURANCE

- A. The authorized representative of the OEM, shall be responsible for the design, satisfactory total operation of the System, and its certification.
- B. The OEM shall meet the minimum requirements identified in Paragraph 2.1.A. Additionally, the Contractor shall have had experience with three or more installations of systems of comparable size and complexity with regards to coordinating, engineering, testing, certifying, supervising, training, and documentation. Identification of these installations shall be provided as a part of the submittal as identified in Paragraph 1.5.
- C. The System Contractor shall submit certified documentation that they have been an authorized distributor and service organization for the OEM for a minimum of three (3) years. The System Contractor shall be authorized by the OEM to certify and warranty the installed equipment. In addition, the OEM and System Contractor shall accept complete responsibility for the design, installation, certification, operation, and physical support for the System. This documentation, along with the System Contractor and OEM certification must be provided in writing as part of the Contractor's Technical Submittal.
- D. All equipment, cabling, terminating hardware, TCOs, and patch cords shall be sourced from the certifying OEM or at the OEM's direction, and

support the System design, the OEM's quality control and validity of the OEM's warranty.

- E. The Contractor's Telecommunications Technicians assigned to the System shall be fully trained, qualified, and certified by the OEM on the engineering, installation, and testing of the System. The Contractor shall provide formal written evidence of current OEM certification(s) for the installer(s) as a part of the submittal or to the COTR before being allowed to commence work on the System.

1.5 SUBMITTALS

- A. Provide submittals in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. The COTR shall retain one copy for review and approval.
1. If the submittal is approved the COTR shall retain one copy for Official Records and return three (3) copies to the Contractor.
 2. If the submittal is disapproved, three (3) copies will be returned to the Contractor with a written explanation attached that indicates the areas the submittal deviated from the System specifications. The COTR shall retain one copy for Official Records.
- B. Environmental Requirements: Technical submittals shall confirm the environmental specifications for physical TC areas occupied by the System. These environmental specifications shall identify the requirements for initial and expanded system configurations for:
1. Minimum floor space and ceiling heights.
 2. Power requirements: The Contractor shall provide the specific voltage, amperage, phases, and quantities of circuits required.
 3. Air conditioning, heating, and humidity requirements. The Contractor shall identify the ambient temperature and relative humidity operating ranges required preventing equipment damage.
 4. Air conditioning requirements (expressed in BTU per hour, based on adequate dissipation of generated heat to maintain required room and equipment standards).
 5. Main backbone, trunk line, riser, and horizontal cable pathways, cable duct, and conduit requirements between each MTC, TC, and TCO.
- C. Documents: The submittal shall be separated into sections for each subsystem and shall contain the following:
1. Title page to include:
 - a. VA Medical Center.

- b. Contractor's name, address, and telephone (including FAX) numbers.
 - c. Date of Submittal.
 - d. VA Project No.
2. List containing a minimum of three locations of installations of similar size and complexity as identified herein. These locations shall contain the following:
 - a. Installation Location and Name.
 - b. Owner's or User's name, address, and telephone (including FAX) numbers.
 - c. Date of Project Start and Date of Final Acceptance by Owner.
 - d. System Project Number.
 - e. Brief (three paragraphs minimum) description of each system's function, operation, and installation.
3. Narrative Description of the system.
4. A List of the equipment to be furnished. The quantity, make, and model number of each item is required. Select the required equipment items quantities that will satisfy the needs of the system and edit between the // - //. Delete equipment items that are not required add additional items required, and renumber section as per system design. The following is the minimum equipment required by the system:

QUANTITY	UNIT
As required	Cross Connection (CCS) Systems
As required	Wire Management System/Equipment
As Required	Distribution Cables
As required	TCO Connection Cables
As required	System Connectors
As required	Terminators
As required	Distribution Frames
As required	Environmental Requirements
1 ea.	Installation Kit
As-required	Separate List Containing Each Equipment Spare(s)

5. Pictorial layouts of each termination cabinet(s), each distribution cabinet layout drawing as expected to be installed and configured.

6. Equipment technical literature detailing the electrical and technical characteristics of each item of equipment to be furnished.
7. Engineering drawings of the System, showing calculated signal levels at the EPBX output, each input and output distribution point, proposed TCO values, and signal level at each TCO multipin, fiberoptic jack.
8. List of test equipment as per paragraph 1.5.D. below.
9. Letter certifying that the Contractor understands the requirements of the SAMPLES Paragraph 1.5.E.
10. Letter certifying that the Contractor understands the requirements of Section 3.2 concerning acceptance tests.

D. Test Equipment List:

1. The Contractor is responsible for furnishing all test equipment required to test the system in accordance with the parameters specified. Unless otherwise stated, the test equipment shall not be considered part of the system. The Contractor shall furnish test equipment of accuracy better than the parameters to be tested.
 2. The test equipment furnished by the Contractor shall have a calibration tag of an acceptable calibration service dated not more than 12 months prior to the test. As part of the submittal, a test equipment list shall be furnished that includes the make and model number of the following type of equipment as a minimum:
 - a. Spectrum Analyzer.
 - b. Signal Level Meter.
 - c. Volt-Ohm Meter.
 - d. Time Domain Reflectometer (TDR) with strip chart recorder (Data and Optical Measuring).
 - e. Bit Error Test Set (BERT).
 - f. Camera with a minimum of 60 pictures to that will develop immediately to include appropriate test equipment adapters. A video camera in VHS format is an acceptable alternate.
- E. Samples: A sample of each of the following items shall be furnished to the COTR for approval prior to installation.
1. Telephone wire wraps, grounding blocks, connectors and cable terminal equipment installed.
 4. Fiber optic termination/distribution panel or breakout box with cable management equipment and duplex "LC" connectors installed.

5. 610 mm (2 ft.) section of each copper cable to be used with cable sweep tags as specified in paragraph 2.4.H and connectors installed.
6. 610 mm (2 ft.) section of each fiber optic cable to be used with cable sweep tags as specified in paragraph 2.4.H and connectors installed.

F. Certifications:

1. Submit written certification from the OEM indicating that the proposed supervisor of the installation and the proposed provider of the contract maintenance are authorized representatives of the OEM. Include the individual's exact name and address and OEM credentials in the certification.
2. Submit written certification from the OEM that the wiring and connection diagrams meet National and/or Government Life Safety Guidelines, NFPA, NEC, UL, this specification, and JCAHCO requirements and instructions, requirements, recommendations, and guidance set forth by the OEM for the proper performance of the System as described herein. The VA will not approve any submittal without this certification.
3. Preacceptance Certification: This certification shall be made in accordance with the test procedure outlined in paragraph 3.2.B.

G. Equipment Manuals: Fifteen (15) working days prior to the scheduled acceptance test, the Contractor shall deliver four complete sets of commercial operation and maintenance manuals for each item of equipment furnished as part of the System to the COTR. The manuals shall detail the theory of operation and shall include narrative descriptions, pictorial illustrations, block and schematic diagrams, and parts list.

H. Record Wiring Diagrams:

1. Fifteen (15) working days prior to the acceptance test, the Contractor shall deliver four complete sets of the Record Wiring Diagrams of the System to the COTR. The diagrams shall show all inputs and outputs of electronic and passive equipment correctly identified according to the markers installed on the interconnecting cables, Equipment and room/area locations.
2. The Record Wiring Diagrams shall be in hard copy and two compact disk (CD) copies properly formatted to match the Facility's current operating version of Computer Aided Drafting (AutoCAD) system. The

COTR shall verify and inform the Contractor of the version of AutoCAD being used by the Facility.

I. Surveys Required As A Part Of The Technical Submittal: The Contractor shall provide the following surveys that depict various system features and capacities are required in addition to the on site survey requirements described herein. Each survey shall be in writing and contain the following information (the formats are suggestions and may be used for the initial Technical Submittal survey requirements), as a minimum:

1. Cable Distribution System Design Plan: A design plan for the entire cable distribution systems requirements shall be provided with this document. A specific cable count shall coincide with the total growth items as described herein. It is the Contractor's responsibility to provide the Systems entire cable requirements and engineer a distribution system requirement plan using the format of the following paragraph(s), at a minimum:

a. UTP (and/or STP) Requirements/Column Explanation:

Column	Explanation
FROM BUILDING	Identifies the building by number, title, or location, and main signal closet or intermediate signal closet cabling is provided from
BUILDING	Identifies the building by number, title, or location cabling is to be provided in
TO BUILDING IMC	Identifies building main terminal signal closet, by room number or location, to which cabling is provided too, in, and from
FLOOR	Identifies the floor by number (i.e. 1st, 2nd, etc.) cabling and TCOs are to be provided
TC ROOM NUMBER	Identifies the floor signal closet room, by room number, which cabling shall be provided
ROOM NUMBER	Identifies the room, by number, from which cabling and TCOs shall be provided
NUMBER OF CABLE PAIR	Identifies the number of cable pair required to be provided on each floor designated OR the number of cable pair (VA Owned) to be retained
NUMBER OF STRANDS	Identifies the number of strands provided

USED/SPARE	in each run
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b. Fiber Optic Cabling Requirements/Column Explanation:

Column	Explanation
FROM BUILDING	Identifies the building by number, title, or location, and main signal closet or intermediate signal closet cabling is provided from
TO BUILDING IMC	Identifies building, by number, title, or location, to which cabling is provided
FLOOR	Identifies the floor by number (i.e. 1st, 2nd, etc.)
TC ROOM NUMBER	Identifies the room, by number, from which cabling shall be installed
NUMBER OF STRANDS	Identifies the number of strands in each run of fiber optic cable
INSTALLED METHOD	Identifies the method of installation in accordance with as designated herein
NOTES	Identifies a note number for a special feature or equipment
BUILDING MTC	Identifies the building by number or title

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS

A. System Requirements:

1. The System shall provide the following minimum services that are designed in accordance with and supported by an Original Equipment Manufacturer (OEM), and as specified herein. The System shall provide continuous inter and/or intra-Facility voice and data service. The System shall be capacity sized so that loss of connectivity to external telephone systems shall not affect the Facilities operation in specific designated locations. The System shall:
 - a. Be capable of inter-connecting and functioning fully with the existing Local Telephone Exchange (LEC) Network(s), Federal Telephone System (FTS) Inter-city Network(s), Inter-exchange Carriers, Integrated Services Digital Network (ISDN), Electronic Private Branch Exchange (EPBX) switches, asynchronous/synchronous

data terminals and circuits including Automatic Transfer Mode (ATM), Frame Relay, and local area networks (LAN), at a minimum.

- b. Be compatible with and able to provide direct digital connection to trunk level equipment including, but, not limited to: directly accessing trunk level equipment including the telephone system, audio paging, Industry Standard "T" and/or "DS" carrier services and external protocol converters. Additionally, connections to "T" and/or "DS" access/equipment or Customer Service Units (CSU) that are used in FTS and other trunk applications shall be included in the System design. Provide T-1 access/equipment (or CSU), as required for use, in FTS and other trunk applications by system design if this equipment is not provided by the existing telephone system and/or will be deactivated by the installation of the System. The Contractor shall provide all T-1 equipment necessary to terminate and make operational the quantity of circuits designated. The CSU's shall be connected to the System's emergency battery power supply. The System shall be fully capable of operating in the Industry Standard "DS" protocol and provide that service when required.
 - d. Where the System connects to an existing telephone system, refer to specification Section 27 31 00, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT for specific telephone equipment and system operational performance standards.
2. Cable Systems - Twisted Pair and Fiber optic
- a. General:
 - 1) The Contractor shall be responsible for providing a new system conforming to current and accepted telephone and digital industrial/commercial cable distribution standards. The distribution cable installation shall be fully coordinated with the Facility, the PM, the COTR and the Contractor prior to the start of installation.
 - 2) The Contractor is responsible for complete knowledge of the space and cable pathways (i.e. equipment rooms, TCs, conduits, wireways, etc.) of the Facility. The Contractor shall at a minimum design and install the System using the Pathway Design Handbook H-088C3, TIA/EIA Telecommunications Building Wiring Standards, and Facility Chief of Information Resource

Management's (IRM) instructions, as approved in writing by the PM and/or COTR.

- 3) The System cables shall be fully protected by cable duct, trays, wireways, conduit (rigid, thin wall, or flex), and when specifically approved, flexible innerduct. It is the responsibility of the Contractor to confirm all contract drawings and the Facility's physical layout to determine the necessary cable protective devices to be provided. If flexible innerduct is used, it shall be installed in the same manner as conduit.
- 4) Cable provided in the system (i.e. backbone, outside plant, inside plant, and station cabling) shall conform to accepted industry and OEM standards with regards to size, color code, and insulation. The pair twists of any pair shall not be exactly the same as any other pair within any unit or sub-unit of cables that are bundled in twenty-five (25) pairs or less. The absence of specifications regarding details shall imply that best general industry practices shall prevail and that first quality material and workmanship shall be provided. Certification Standards, (i.e., EIA, CCITT, FIPPS, and NFPA) shall prevail.
- 5) Some areas of this Facility may be considered "plenum". All wire and cable used in support of the installation in those areas (if any) shall be in compliance with national and local codes pertaining to plenum environments. It is the responsibility of the Contractor to review the VA's cable and wire requirements with the COTR and the IRM prior to installation to confirm the type of environment present at each location.
- 6) The Contractor shall provide outside and inside plant cables that furnishes the number of cable pairs required in accordance with the System requirements described herein. The Contractor shall fully coordinate and obtain approval of the design with the OEM, COTR and the IRM prior to installation.
- 7) All metallic cable sheaths, etc. shall be grounded by the Contractor (i.e.: risers, underground, station wiring, etc.) as described herein.

- 8) Conductors shall be cabled to provide protection against induction in voice and data circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
- 9) Measures shall be employed by the Contractor to minimize the radiation of RF noise generated by the System equipment so as not to interfere with audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.
- 10) The System's cables shall be labeled on each end and been fully tested and certified in writing by the Contractor to the COTR before proof of performance testing can be conducted. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs. Minimum test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges specified. The tests required for data cable must be made to guarantee the operation of this cable at not less than 10 mega (m) Hertz (Hz) full bandwidth, fully channel loaded and a Bit Error Rate of a minimum of 10^{-6} at the maximum rate of speed. All cable installation and test records shall be made available at acceptance testing by the COTR or Contractor and thereafter maintained in the Facility's Telephone Switch Room. All changes (used pair, failed pair, etc.) shall be posted in these records as the change occurs.
- 11) The Contractor shall coordinate with the LEC to install the telephone entrance cable to the nearest point of entry into the Facility and as shown on the drawings. The Contractor shall coordinate with the COTR and the LEC to provide all cable pairs/circuits from the Facility point of entry to the Telephone Switch Room all telephone, FTS, DHCP, ATM, Frame Relay, data, pay stations, patient phones, and any low voltage circuits as described herein.
- 12) The Contractor shall coordinate with the COTR and the IRM to provide all cable pairs/circuits from the Facility Telephone

Switch Room and establish circuits throughout the Facility for all voice and data and any low voltage circuits as described herein.

- 13) The Contractor shall provide proper test equipment to guarantee that cable pairs meet each OEM's standard transmission requirements, and guarantee the cable will carry data transmissions at the required speeds, frequencies, and fully loaded bandwidth.

b. Telecommunications Closets (TC): In TC's that are served with both a UTP backbone cable and a fiber optic backbone cable, the UTP cable shall be terminated on separate 110A or equivalent type wall mounted punch down blocks.

c. Backbone and Trunk Cables:

- 1) The Contractor shall identify, in the technical submittal, the voice and data connecting arrangements required by the LEC for interconnection of the System to the commercial telephone and FTS networks. The Contractor shall provide all required voice and data connecting arrangements.
- 2) The Contractor shall be responsible for compatibility of the proposed TCs (to be compliant with the EPBX and CSU equipment) numbering scheme with the numbering plan for the FTS, DID, local stations, and the North American Numbering Plan. The Contractor shall consult with the VA and the LEC regarding the FTS and North American Numbering plan to be implemented for the Facility to ensure system compatibility.
- 3) All submitted equipment shall meet or exceed standards, rules, and regulations of the Federal Communications Commission (FCC) and shall be capable of operating without outboard or "extra" devices. The Contractor shall identify the FCC registration number of the System equipment, EPBX, and proposed CSU (if known) in the technical submittal.
- 4) A minimum of three (3) sets of 50 unshielded twisted pair (UTP) cable shall be installed from the Telephone Switch Room cross connecting system (CCS) to Buildings 409, 410, and 411 (50 pair to each building). This cable shall support the transmission of voice information over twisted pair cable. The cable shall be tested and terminated on a Contractor provided

ground blocks, wire wraps with twenty-five (25) pin connectors, and amphenol connections in the Telephone Switch Room. The cable shall be labeled, terminated, and separated from the other cables on the MDF and Telephone Switch Room CCS. This requirement shall be fully coordinated and approved by the Facility Chief, IRM and the COTR prior to installation. The cabling requirements of this paragraph are in addition to the requirements specified in the System Design Plan identified herein.

d. Fiber Optics:

- 1) A complete fiber optic cable distribution system shall be provided as a part of the System. The Contractor shall provide a fiber optic cable that meets the minimum bandwidth requirements for FDDI, ATM, and Frame Relay services. This fiber optic cable shall be a 62.5/125 micron single-mode, containing a minimum of three (3) sets of 12 strands of fiber, unless otherwise specified, and shall not exceed a distance of 2,000 Meters (M), or 6,560 feet (ft.) in a single run. This cable shall be routed from the Computer Room to Buildings 409, 410, and 411. Loose tube cable, which separates the individual fibers from the environment, shall be installed for all outdoor runs or for any area which includes an outdoor run. Tight buffered fiber cable shall be used for indoor runs. The single-mode fibers shall be terminated and secured at both ends in "LC" type,, duplex, stainless steel connectors installed in an appropriate patch or breakout panel with a cable management system. A 610 mm (2 ft.) cable loop (minimum) shall be provided at each end to allow for future movement.
- 2) In addition, three (3) sets of 4 strand (minimum), 8.3 mm single mode fiber optic cable shall be provided. Single mode fibers shall be terminated and secured at both ends with "LC" type stainless steel connectors installed in an appropriate patch or breakout panel. Building 424 contains an existing wall mounted Radiant panel for termination of fiber in this room. A 610 mm (2 ft.) cable loop (minimum) shall be provided at each end to allow for future movement. This cable shall be

routed from Building 424 Room 1506 to Buildings 409, 410, and 411.

- 3) In the TC's, Telephone Switch Room, and Main Computer Room, all fiber optic cables shall be installed in a CCS and/or MDF rack mounted fiber optic cable distribution component/splice case (rack installation is existing or by others), patch, or breakout panel in accordance with industry standards. "LC" connectors shall be provided and installed on the appropriate panel for termination of each strand.
 - 4) The Contractor shall test each fiber optic strand. Cable transmission performance specifications shall be in accordance with EIA/TIA standards. Attenuation shall be measured in accordance with EIA fiber optic test procedures EIA/TIA-455-46, -61, or -53 and NFPA. Information transmission capacity shall be measured in accordance with EIA/TIA-455-51 or -30 and NFPA. The written results shall be provided to the COTR for review and approval.
3. Specific Subsystem Requirements: The System shall consist, as a minimum, of the following independent sub-systems to comprise a complete and functional voice and digital telecommunications cabling system: "Main" (MTC), TC's; "backbone" cabling (BC) system; vertical and horizontal cross-connection (VCC and HCC respectively) cabling systems, and the appropriate telephone, Data connections, and additional connectors, drop and patch cords, terminators, and adapters provided.
- a. Cross-connect Systems (CCS):
 - 1) The CCS shall be selected based on the following criteria:
 - requires the use of a single tool, has the fewest amount of parts, and requires the least amount of assembly or projected trouble shooting time during the life of the system.
 - 2) The CCS system used at the MTC and each TC shall force cross-connect cable slack management through adherence to the OEM's installation methods, provided cable management systems, and as described herein, so that moves, adds, and changes can be administered easily and cost effectively.
 - 3) Copper Cables: The MTC and TC shall contain a copper CCS sized to support the System TCO's and connections served by each

individual TC and as shown on the drawings. The System layout shall allow for a minimum of 50% anticipated growth.

Additionally, each CCS must provide maximum flexibility, while maintaining performance, in order to meet system-changing requirements that are likely to occur throughout its useful life.

4) Fiber Optic Cables:

a) The MTC and each TC shall contain a fiber CCS sized to support the System TCO's and connections served by each individual TC and as shown on the drawings. The System layout shall allow for a minimum of 50% anticipated growth.

b) Each fiber CCS must provide maximum flexibility and cable management while maintaining performance in order to meet changing requirements that are likely to occur throughout the expected life of the system. All fiber optic cable slack shall be stored in protective enclosures.

5) The Contractor shall not "cross-connect" the copper or fiber optic cabling systems and subsystems even though appropriate "patch" cords are to be provided for each "patch", "punch", or "breakout" panel. In addition, the Contractor shall not provide active electronic distribution or interface equipment as a part of the System.

6) Grounding: Proper grounding and bonding shall be provided for each TC and all internal equipment. Reference shall be made to proper codes and standards, such that all grounding systems must comply with all applicable National, Regional, and Local Building and Electrical codes. The most stringent code of these governing bodies shall apply.

a) If local grounding codes do not exist for the System location, then at a minimum, a #6 American Wire Gauge (AWG) stranded copper wire, or equivalent copper braid, shall be connected to a separate earth grounding system for each TC (the looping of TC's in a general location is allowed as long as the specifications contained herein are met). Under no circumstance shall the AC neutral be used for this ground. See PART 3 - EXECUTION for specific grounding instructions.

- b) Each copper UTP or STP cable that enters a TC from the outside of a building (regardless if the cable is installed underground or aerial) shall be provided with a surge protector and grounded an to earth ground at each cable's entry point in and out of the MTC and each IMTC.
- c. Main Cross-connection Subsystem (MCCS): The MCCS shall be located in the MTC and it shall be the common point of appearance for inter and intra-building copper and fiber optic "backbone" system cables, and connections to the telephone and data cable systems. The MTC usually houses telephone EPBX, public address, radio paging interface, routers, and main hierarchical data LAN concentrating equipment. Additionally, it shall provide a single administration and management point for the entire System.
- d. Voice (or Telephone) Cable Cross-Connection Subsystem:
 - 1) Due to the usually high number of copper cable termination's required at the MCCS, Insulation Displacement Connection (IDC) hardware shall be used. Termination options shall include the following for a Category 6 Cabling System: IDC termination of cross-connection wire(s), IDC patch cord connector to IDC patch cord connector, and hybrid modular cord to IDC patch cord connector shall be the minimum provided.
 - 2) Additionally, due to the large or many MCCS (at initial installation and over the life of the System) copper termination points, the CCS that makes the best use of real estate while still following the OEM design and installation guidelines, and meeting the specifications described herein, shall be provided.
 - 3) For ease of maintenance purposes, all terminations shall be accessible without the need for disassembly of the IDC wafer. IDC wafers shall be removable from their mounts to facilitate testing on either side of the connector. Designation strips or labels shall be removable to allow for inspection of the terminations. The maximum number of terminations on a wall or on a rack frame or panel shall comply with the OEM recommendations and guidelines, and as described herein. A cable management system shall be provided as a part of the IDC.

- 4) IDC connectors shall be capable of supporting cable re-terminations without damaging the connector and shall support a minimum of 200 (telephone equipment standard compliant) IDC insertions or withdrawals on either side of the connector panel.
 - 5) A non-impact termination method using a full-cycle terminating tool having both a tactile and an audible feedback to indicate proper termination is required. For personnel safety and ease of use in day to day administration, high impact installation tools shall not be used.
 - 6) All system "inputs" from the EPBX, FTS, Local Telephone System, or diverse routed voice distribution systems shall appear on the "left" side of the IDC (110A blocks with RJ45 connections are acceptable alternates to the IDC) of the MCCS.
 - 7) All system "outputs" from the MCCS to the voice backbone cable distribution system shall appear on the "right" side of the same IDC (or 110A blocks) of the MCCS.
 - 8) The splitting of pairs within cables between different jacks or connections shall not be allowed. In the case of ISDN and/or ATM and /or Frame Relay applications, terminating resistors shall be provided externally to the patch panel connector or jack.
 - 9) UTP or STP cross connecting wires shall be provided for each "pair" of connection terminals plus an additional 50% spare.
- e. Fiber optic Cross-Connection Subsystems: The MTC shall be provided with a separate fiber MCCS. Each TC shall be provided with a rack mounted patch or distribution panel that is installed inside a lockable cabinet or "breakout enclosure" that accommodates a minimum of 12 strands multimode fiber and 12 strand single mode fiber (these counts shall not be included the 50% spare requirement). Two of the single mode fibers shall be designated for educational analog video applications. A cable management system shall be provided for each panel.
- 1) The panel(s) shall contain a minimum of 24 female "LC" connectors, be able to accommodate splices and field mountable connectors and have capacity for additional connectors to be added up to the OEM's maximum standard panel size for this

- type of use. All patch panel sides, including the front and back, shall be protected by a cabinet or enclosure.
- 2) The panel(s) shall conform to EIA dimensions and be suitable for installation in standard racks, cabinets, and enclosures. The panels shall provide for system grounding (where no dielectric cables are used).
 - 3) The patch panel with the highest OEM approved density of fiber "LC" termination's (maximum of 72 each), while maintaining a high level of manageability, shall be selected. Patch cables, with proper "LC" connectors installed on each end shall be provided for each pair of fiber optic cable "ST" connectors.
 - a) All System "inputs" from interface equipment or distribution systems shall appear on the "top" row of connectors of the appropriate patch panel.
 - b) All System "outputs" or backbone cable connections shall appear on the "bottom" row of connectors of the same patch panel.
 - 4) In order to achieve a high level of reliability that approximates that of an OEM connector, field installable connectors shall have an OEM specified physical contact polish. Every fiber cable shall be terminated with the appropriate connector, and tested to ensure compliance to OEM and specifications outlines herein. Where a local fiber optic system connector standard, Industry Standard fiber optic "ST" female connector terminated with a fiber optic cable, shall be used. But, if the fiber optic cable is not used (or "dark"), a "ST" male terminating "cap" shall be provided for each unused "ST" female connector.
- f. Distribution Cable Systems / Backbone Cable System (Common to Inter-buildings): The backbone cable system extends from the MCCA to each TC to establish service between buildings on a campus. The media (copper and fiber optic) used in the BC system shall be designed according to the system requirements, OEM standards and guidelines, and as described herein. A multi-pair copper for voice and data, and separate multiple fiber optic backbone system shall be provided as a part of the BC distribution system.

- 1) All outside cable shall be minimum of UTP, 22 AWG solid conductors, solid PVC insulation, and filled core (flexgel - waterproof Rural Electric Association (REA) LISTED PE 39 CODE) between the outer armor or jacket and inner conductors protective lining.
- 2) The copper cable system shall be configured as a "Star" Topology with separate dedicated cables between the MCCA and each TC.
- 3) UTP copper cables shall consist of thermoplastic insulated conductors formed into binder groups. The groups are to be identified by distinctly colored binders and assembled to form a single compact core covered by a protective sheath. Each cable shall be rated for Category 6 Telecommunications System Service. A minimum of eight pairs per circuit, plus an additional 50% spare for growth shall be provided.
- 4) Where the distance limitations of UTP may be exceeded, single mode fiber optic cable(s) shall be used to augment the voice and/or data backbone cable system(s). The total loss of each fiber shall not exceed 12 decibel (dB) at 850 nano-Meter (nm), 11 dB at 1,300 nm, or 10 dB at 1,500 nm.
- 5) All voice system "inputs" from the MCCA via the BC distribution system shall appear on the "left" side of IDC (minimum 110 blocks) punch terminals.
- 6) All voice system "outputs" or trunk line connections shall appear on the "right" side of the same IDC (minimum 110 blocks).
- 7) All data system "inputs" from the MCCA via the BC distribution system shall appear on the "top" row of jacks of the appropriate patch panel of the IMCCA.
- 8) All data system "outputs" or trunk line connections shall appear on the "bottom" row of jacks in the same patch panel of the IMCCA.
- 9) The splitting of pairs within cables between different jacks shall not be allowed. In the case of ISDN and/or ATM and /or Frame Relay applications, terminating resistors shall be provided externally to the patch panel connector or jack.

- 10) A patch cord shall be provided for each system "pair" of connection jacks. Each patch cord shall have modular connectors provided on each end to match the panel's modular female jack.
- 11) The fiber optic BC system shall be configured as a "Buss" Topology with separate dedicated fibers between the MCCS and each TC. The System shall be sized to meet the system requirements plus an expansion capability of 50%. Fiber optic cable(s) having a minimum of 12 strands multimode fiber and 12 strands single mode fiber shall be provided. Two of the single mode fibers shall be designated for analog video service.
- 12) All BC shall be identified with permanent labels at both ends. Labels will indicate system, floor, closet, and zone. The label designations shall match those used for cross-connect terminals and patch panels.

B. System Performance:

1. At a minimum, the System shall be able to support the following voice and data operations for Category 6 Certified Telecommunication Service:
 - a. Provide the following interchange (or interface) capabilities:
 - 1) Basic Rate (BRI).
 - 2) Primary Rate (PRI).
 - b. ISDN measured at:
 - 1) Narrow Band BRI.
 - a) B Channel: 64 kilo-Bits per second (kBps), minimum.
 - b) D Channel: 16 kBps, minimum.
 - c) H Channel: 384 kBps, minimum.
 - 2) Narrow Band PRI:
 - a) B Channel: 64 kBps, minimum.
 - b) D Channel: 64 kBps, minimum.
 - c) H Channel: 1,920 kBps, minimum.
 - 3) Wide (or Broad) Band:
 - a) All channels: 140 mega(m)-Bps, minimum, capable to 565 mBps at "T" reference.
 - c. Fiberoptic Distributed Data Interface (FDDI): A minimum 100 mBps to a maximum of 1.8 giga(g)-Bps data bit stream speed measured at (shall be Synchronous Optical Network [Sonet] compliant).

- d. System Sensitivity: Satisfactory service shall be provided for at least 3,000 feet for all voice and data // and analog RF // locations.
2. At a minimum the System shall support the following operating parameters:
 - a. EPBX connection:
 - 1) System speed: 1.0 gBps per second, minimum.
 - 2) Impedance: 600 Ohms.
 - 3) Cross Modulation: -60 deci-Bel (dB).
 - 4) Hum Modulation: -55 Db.
 - 5) System data error: 10 to the -10 Bps, minimum loss measured at the frame output with reference Zero (0) deciBel measured (dBm) at 1,000 Hertz (Hz) applied to the frame input.
 - a) Trunk to station: 1.5 dB, maximum.
 - b) Station to station: 3.0 dB, maximum.
 - c) Internal switch crosstalk: -60 dB when a signal of ± 10 deciBel measured (dBm), 500-2,500 Hz range is applied to the primary path.
 - d) Idle channel noise: 25 dBm "C" or 3.0 dBm "O" above reference (terminated) ground noise, whichever is greater.
 - e) Traffic Grade of Service for Voice and Data:
 - (1) A minimum grade of service of P-01 with an average traffic load of 7.0 CCS per station per hour and a traffic overload in the data circuits will not interfere with, or degrade, the voice service.
 - (2) Average CCS per voice station: The average CCS capacity per voice station shall be maintained at 7.0 CCS when the EPBX is expanded up to the projected maximum growth as stated herein.

C. General:

1. All equipment to be supplied under this specification shall be new and the current model of a standard product of an OEM or record. An OEM of record shall be defined as a company whose main occupation is the manufacture for sale of the items of equipment supplied and which:
 - a. Maintains a stock of replacement parts for the item submitted.

- b. Maintains engineering drawings, specifications, and operating manuals for the items submitted.
 - c. Has published and distributed descriptive literature and equipment specifications on the items of equipment submitted at least 30 days prior to the Invitation for Bid.
2. Specifications of equipment as set forth in this document are minimum requirements, unless otherwise stated, and shall not be construed as limiting the overall quality, quantity, or performance characteristics of items furnished in the System. When the Contractor furnishes an item of equipment for which there is a specification contained herein, the item of equipment shall meet or exceed the specification for that item of equipment.
 3. The Contractor shall provide written verification, in writing to the COTR at time of installation, that the type of wire/cable being provided is recommended and approved by the OEM. The Contractor is responsible for providing the proper size and type of cable duct and/or conduit and wiring even though the actual installation may be by another subcontractor.
 4. The Telephone Contractor is responsible for providing interfacing cable connections for the telephone systems with the System.
 5. The telephone shall be the interface points for connection of the interface cabling from the telephone switch via the system telephone interface unit.
 6. Active electronic component equipment shall consist of solid state components, be rated for continuous duty service, comply with the requirements of FCC standards for telephone equipment, systems, and service.
 7. All passive distribution equipment shall meet or exceed -80 dB radiation shielding specifications.
 8. All copper voice and fiber-optic cables shall be terminated on equipment terminal boards, punch blocks, breakout boxes, splice blocks, and unused equipment ports/taps shall be terminated according to the OEM's instructions for telephone cable systems without adapters. The Contractor shall not leave unused or spare copper voice or fiber-optic cable unterminated, unconnected, loose or unsecured.

9. Color code all distribution wiring to conform to the Telephone Industry standard, EIA/TIA, and this document, which ever is the more stringent. At a minimum, all equipment, cable duct and/or conduit, enclosures, wiring, terminals, and cables shall be clearly and permanently labeled according to and using the provided record drawings, to facilitate installation and maintenance. Reference Specification Section 27 10 00, STRUCTURED CABLING and Section 27 31 00, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT.
10. Connect the System's primary input AC power to the Facility' Critical Branch of the Emergency AC power distribution system as shown on the plans or if not shown on the plans consult with COTR regarding a suitable circuit location prior to bidding.
11. Plug-in connectors shall be provided to connect all equipment, except coaxial cables and interface points. Coaxial cable distribution points and RF transmission lines shall use coaxial cable connections recommended by the cable OEM and approved by the System OEM. Base- band cable systems shall utilize barrier terminal screw type connectors, at a minimum. Crimp type connectors installed with a ratchet type installation tool are and acceptable alternate as long as the cable dress, pairs, shielding, grounding, and connections and labeling are provided the same as the barrier terminal strip connectors. Tape of any type, wire nuts, or solder type connections are unacceptable and will not be approved.
12. All equipment faceplates utilized in the System shall be stainless steel, anodized aluminum, or UL approved cycolac plastic for the areas where provided.
13. Noise filters and surge protectors shall be provided for each equipment interface cabinet, switch equipment cabinet, control console, local, and remote active equipment locations to ensure protection from input primary AC power surges and noise glitches are not induced into low Voltage data circuits.
14. Underground warning tape shall be standard, 4-Mil polyethylene 76 mm (3 inch) wide tape detectable type, red with black letters imprinted with "CAUTION BURIED ELECTRIC LINE BELOW", orange with black letters imprinted with "CAUTION BURIED TELEPHONE LINE BELOW" or orange with black letters imprinted with "CAUTION BURIED FIBER OPTIC LINE BELOW", as applicable.

D. Equipment Functional Characteristics:

FUNCTIONS	CHARACTERISTICS
Input Voltage	105 to 130 VAC
POWER LINE FREQUENCY	60 HZ \pm 2.0 HZ
Operating Temperature	0 to 50 degrees (°) Centigrade (C)
Humidity	80 percent (%) minimum rating

E. Equipment Standards and Testing:

1. The System has been defined herein as connected to systems identified as Critical Care performing Life Support Functions. Therefore, at a minimum, the system shall conform to all aforementioned National and/or Local Life Safety Codes (which ever are the more stringent), NFPA, NEC, this specification, JCAHCO Life Safety Accreditation requirements, and the OEM recommendations, instructions, and guidelines.
2. All supplies and materials shall be listed, labeled or certified by UL or a nationally recognized testing laboratory where such standards have been established for the supplies, materials or equipment. See paragraph minimum requirements Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS, and the guidelines listed in paragraph 2.J.2.
3. The provided active and passive equipment required by the System design and approved technical submittal must conform with each UL standard in effect for the equipment, as of the date of the technical submittal (or the date when the COTR approved system equipment necessary to be replaced) was technically reviewed and approved by VA. Where a UL standard is in existence for equipment to be used in completion of this contract, the equipment must bear the approved UL seal.
4. Each item of electronic equipment to be provided under this contract must bear the approved UL seal or the seal of the testing laboratory that warrants the equipment has been tested in accordance with, and conforms to the specified standards.

2.2 DISTRIBUTION EQUIPMENT AND SYSTEMS

- A. Distribution Cables: Each cable shall meet or exceed the following specifications for the specific type of cable. Each cable reel shall be

sweep tested and certified by the OEM by tags affixed to each reel. The Contractor shall turn over all sweep tags to the COTR or PM. Additionally, the Contractor shall provide a 610 mm (2 ft.) sample of each provided cable, to the COTR and receive approval before installation. Cables installed in any outside location (i.e. above ground, under ground in conduit, ducts, pathways, etc.) shall be filled with a waterproofing compound between outside jacket (not immediately touching any provided armor) and inter conductors to seal punctures in the jacket and protect the conductors from moisture.

1. Telephone:

- a. The System cable shall be provided by the Contractor to meet the minimum system requirements of Category Six service. The cable shall interconnect each part of the system. The cable shall be completely survivable in areas where it is installed.

b. Technical Characteristics:

Length	As required, in 1K (3,000 ft.) reels minimum
Cable	Voice grade category six
Connectors	As required by system design
Size	22 AWG, minimum, Outside 24 AWG, minimum, Inside
Color coding	Required, telephone industry standard
Bend radius	10X the cable outside diameter
Impedance	120 Ohms \pm 15%, BAL
Shield coverage	As required by OEM specification
Attenuation	
Frequency in mHz	dB per 305 M (1,000ft.), maximum
0.7	5.2
1.0	6.5
4.0	14.0
8.0	19.0
16.0	26.0
20.0	29.0
25.0	33.0
31.0	36.0

62.0	52.0
100.0	68.0

2. Fiber Optic:

a. Single mode Fiber:

- 1) The general purpose single mode fiber optic cable shall be a dual window type installed in conduit for all system locations. A load-bearing support braid shall surround the inner tube for strength during cable installation.

2) Technical Characteristics:

Bend radius	100 mm (4 in.) minimum
Outer jacket	PVC
Fiber diameter	8.7 microns
Cladding	125 microns
Attenuation at 850 nM	1.0 dBm per km
Connectors	Stainless Steel

3. AC Power Cable: AC power cable(s) shall be 3-conductor, no. 12 AWG minimum, and rated for 13A-125V and 1,625W. Master AC power, installation specification and requirements, are given in the NEC and herein.

B. System Connectors:

1. Multipin:

- a. The connector shall have a crimp-on coupling for quick connect/disconnect of wires or cables. The crimp-on connector shall be designed to fit the wire or cable furnished. The connector housing shall be fully enclosed and shielded. It shall be secured to the cable group by screw type compression sleeves.

b. Technical Characteristics:

Impedance	As required
Working Voltage	500 V
Number of pins	As requires, usually 25 pairs minimum

2. Fiber Optic: The connectors shall be commercial types for high speed data transmission applications. The connector shall be compatible with telephone instruments, computer terminals, and other type devices requiring linking through the modular telecommunications outlet to the system. The connector shall be compatible with UTP and STP cables.

C. Terminators:

1. Fiber Optic:

- a. These units shall be metal-housed precision types in the frequency ranges selected. They shall be the screw-on type that has low VSWR when installed and the proper impedance to terminate the required system unit or fiber optic cable.
- b. Technical Characteristics:

Frequency	Lightwave
Power blocking	As required
Return loss	25 dB
Connectors	"ST", minimum
Construction	Stainless steel
Impedance	As required

2.3 ENVIRONMENTAL REQUIREMENTS

Technical submittals shall identify the environmental specifications for housing the system. These environmental specifications shall identify the requirements for initial and expanded system configurations for:

- A. Floor loading for batteries and cabinets.
- B. Minimum floor space and ceiling heights.
- C. Minimum size of doors for equipment passage.
- D. Power requirements: The bidders shall provide the specific voltage, amperage, phases, and quantities of circuits required.
- E. Air conditioning, heating, and humidity requirements. The bidder shall identify the ambient temperature and relative humidity operating ranges required preventing equipment damage.
- F. Air conditioning requirements (expressed in BTU per hour, based on adequate dissipation of generated heat to maintain required room and equipment standards).

G. Proposed floor plan based on the expanded system configuration of the bidder's proposed EPBX for this Facility.

H. Conduit size requirement (between equipment room and console room).

2.4 INSTALLATION KIT

The kit shall be provided that, at a minimum, includes all connectors and terminals, labeling systems, audio spade lugs, barrier strips, punch blocks or wire wrap terminals, heat shrink tubing, cable ties, solder, hangers, clamps, bolts, conduit, cable duct, and/or cable tray, etc., required to accomplish a neat and secure installation. All wires shall terminate in a spade lug and barrier strip, wire wrap terminal or punch block. Unfinished or unlabeled wire connections shall not be allowed. Turn over to the COTR all unused and partially opened installation kit boxes, coaxial, fiberoptic, and twisted pair cable reels, conduit, cable tray, and/or cable duct bundles, wire rolls, physical installation hardware. The following are the minimum required installation sub-kits:

A. System Grounding:

1. The grounding kit shall include all cable and installation hardware required. All radio equipment shall be connected to earth ground via internal building wiring, according to the NEC.
2. This includes, but is not limited to:
 - a. Coaxial Cable Shields.
 - b. Control Cable Shields.
 - c. Data Cable Shields.
 - d. Equipment Racks.
 - e. Equipment Cabinets.
 - f. Conduits.
 - g. Duct.
 - h. Cable Trays.
 - i. Power Panels.
 - j. Connector Panels.
 - k. Grounding Blocks.

B. Wire and Cable: The wire and cable kit shall include all connectors and terminals, audio spade lugs, barrier straps, punch blocks, wire wrap strips, heat shrink tubing, tie wraps, solder, hangers, clamps, labels etc., required to accomplish a neat and orderly installation.

- C. Conduit, Cable Duct, and Cable Tray: The kit shall include all conduit, duct, trays, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to accomplish a neat and secure conduit, cable duct, and/or cable tray installation in accordance with the NEC and this document.
- D. Equipment Interface: The equipment kit shall include any item or quantity of equipment, cable, mounting hardware and materials needed to interface the systems with the identified sub-system(s) according to the OEM requirements and this document.
- E. Labels: The labeling kit shall include any item or quantity of labels, tools, stencils, and materials needed to completely and correctly label each subsystem according to the OEM requirements, as-installed drawings, and this document.
- G. Documentation: The documentation kit shall include any item or quantity of items, computer discs, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to completely and correctly provide the system documentation as required by this document and explained herein.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Product Delivery, Storage and Handling:
 - 1. Delivery: Deliver materials to the job site in OEM's original unopened containers, clearly labeled with the OEM's name and equipment catalog numbers, model and serial identification numbers. The COTR may inventory the cable, patch panels, and related equipment.
 - 2. Storage and Handling: Store and protect equipment in a manner, which will preclude damage as directed by the COTR.
- B. System Installation:
 - 1. After the contract's been awarded, and within the time period specified in the contract, the Contractor shall deliver the total system in a manner that fully complies with the requirements of this specification. The Contractor shall make no substitutions or changes in the System without written approval from the COTR and PM.
 - 2. The Contractor shall install all equipment and systems in a manner that complies with accepted industry standards of good practice, OEM instructions, the requirements of this specification, and in a

- manner which does not constitute a safety hazard. The Contractor shall insure that all installation personnel understands and complies with all the requirements of this specification.
3. The Contractor shall install suitable filters, traps, directional couplers, splitters, TC's, and pads for minimizing interference and for balancing the System. Items used for balancing and minimizing interference shall be able to pass telephone and data signals in the frequency bands selected, in the direction specified, with low loss, and high isolation, and with minimal delay of specified frequencies and signals. The Contractor shall provide all equipment necessary to meet the requirements of Paragraph 2.1.C and the System performance standards.
 4. All passive equipment shall be connected according to the OEM's specifications to insure future correct termination, isolation, impedance match, and signal level balance at each telephone/data outlet.
 5. All lines shall be terminated in a suitable manner to facilitate future expansion of the System. There shall be a minimum of one spare 25 pair cable at each distribution point on each floor.
 6. Terminating resistors or devices shall be used to terminate all unused branches, outlets, equipment ports of the System, and shall be devices designed for the purpose of terminating fiber optic or twisted pair cables carrying telephone and data signals in telephone and data systems.
 7. Equipment installed outdoors shall be weatherproof or installed in weatherproof enclosures with hinged doors and locks with two keys.
 8. Equipment installed indoors shall be installed in metal cabinets with hinged doors and locks with two keys.
- C. Conduit and Signal Ducts:
1. Conduit:
 - a. The Contractor shall employ the latest installation practices and materials. The Contractor shall provide conduit, junction boxes, connectors, sleeves, weatherheads, pitch pockets, and associated sealing materials not specifically identified in this document as GFE. Conduit penetrations of walls, ceilings, floors, interstitial space, fire barriers, etc., shall be sleeved and sealed. The minimum conduit size shall be 19 mm (3/4 in.).

- b. All cables shall be installed in separate conduit and/or signal ducts (exception from the separate conduit requirement to allow telephone cables to be installed in partitioned cable tray with data cables may be granted in writing by the COTR if requested.) Conduits shall be provided in accordance with Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and NEC Articles 517 for Critical Care and 800 for Communications systems, at a minimum.
 - c. When metal, plastic covered, etc., flexible cable protective armor or systems are specifically authorized to be provided for use in the System, their installation guidelines and standards shall be as specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.
 - d. When "innerduct" flexible cable protective systems is specifically authorized to be provided for use in the System, it's installation guidelines and standards shall be as the specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.
 - e. Conduit (including GFE) fill shall not exceed 40%. Each conduit end shall be equipped with a protective insulator or sleeve to cover the conduit end, connection nut or clamp, to protect the wire or cable during installation and remaining in the conduit. Electrical power conduit shall be installed in accordance with the NEC. AC power conduit shall be run separate from signal conduit.
 - f. When metal, plastic covered, etc., flexible cable protective armor or systems are specifically authorized to be provided for use in the System, their installation guidelines and standards shall be as specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.
2. Signal Duct, Cable Duct, or Cable Tray:
- a. The Contractor shall use existing signal duct, cable duct, and/or cable tray, when identified and approved by the COTR.
 - b. Approved signal and/or cable duct shall be a minimum size of 100 mm x 100 mm (4 in. X 4 in.) inside diameter with removable tops or sides, as appropriate. Protective sleeves, guides or barriers

are required on all sharp corners, openings, anchors, bolts or screw ends, junction, interface and connection points.

- c. Approved cable tray shall be fully covered, mechanically and physically partitioned for multiple electronic circuit use, and be UL certified and labeled for use with telecommunication circuits and/or systems. The COTR shall approve width and height dimensions.

D. Distribution System Signal Wires and Cables:

- 1. Wires and cables shall be provided in the same manner and use like construction practices as Fire Protective and other Emergency Systems that are identified and outlined in NFPA 101, Life Safety Code, Chapters 7, 12, and/or 13, NFPA 70, National Electrical Code, Chapter 7, Special Conditions. The wires and cables shall be able to withstand adverse environmental conditions in their respective location without deterioration. Wires and cables shall enter each equipment enclosure, console, cabinet or rack in such a manner that all doors or access panels can be opened and closed without removal or disruption of the cables.
 - a. Each wire and cable shall terminate on an item of equipment by direct connection. Spare or unused wire and cable shall be provided with appropriate connectors (female types) that are installed in appropriate punch blocks, barrier strips, patch, or bulkhead connector panels.
 - b. Fiber optic cables that are spare, unused or dark shall be provided with Industry Standard "ST" type female connectors installed in appropriate break out, patch, or bulkhead connector panels provided in enclosure(s) and shall be protected from the environment.
 - c. All cable junctions and taps shall be accessible. Provide an 8" X 8" X 4" (minimum) junction box attached to the cable duct or raceway for installation of distribution system passive equipment. Ensure all equipment and tap junctions are accessible.
- 2. Routing and Interconnection:
 - a. Wires or cables between consoles, cabinets, racks and other equipment shall be in an approved conduit, signal duct, cable duct, or cable tray that is secured to building structure.

- b. Wires and cables shall be insulated to prevent contact with signal or current carrying conductors. Wires or cables used in assembling consoles, panels, equipment cabinets and racks shall be formed into harnesses that are bundled and tied. Harnessed wires or cables shall be combed straight, formed and dressed in either a vertical or horizontal relationship to equipment, controls, components or terminations.
- c. Harnesses with intertwined members are not acceptable. Each wire or cable that breaks out from a harness for connection or termination shall have been tied off at that harness or bundle point, and be provided with a neatly formed service loop.
- d. Wires and cables shall be grouped according to service (i.e.: AC, grounds, signal, DC, control, etc.). DC, control and signal cables may be included with any group. Wires and cables shall be neatly formed and shall not change position in the group throughout the conduit run. Wires and cables in approved signal duct, conduit, cable ducts, or cable trays shall be neatly formed, bundled, tied off in 600 mm to 900 mm (24 in. to 36 in.) lengths and shall not change position in the group throughout the run. Concealed splices are not allowed.
- e. Separate, organize, bundle, and route wires or cables to restrict EMI, channel crosstalk, or feedback oscillation inside any enclosure. Looking at any enclosure from the rear (wall mounted enclosures, junction, pull or interface boxes from the front), locate AC power, DC and speaker wires or cables on the left; coaxial, control, microphone and line level audio and data wires or cables, on the right. This installation shall be accomplished with ties and/or fasteners that will not damage or distort the wires or cables. Limit spacing between tied off points to a maximum of 150 mm (6 inches).
- f. Do not pull wire or cable through any box, fitting or enclosure where change of cable tray or signal or cable duct alignment or direction occurs. Ensure the proper bend radius is maintained for each wire or cable as specified by it's OEM.
- g. Employ temporary guides, sheaves, rollers, and other necessary items to protect the wire or cable from excess tension or damage from bending during installation. Abrasion to wire or cable

jackets is not acceptable and will not be allowed. Replace all cables whose jacket has been abraded. The discovery of any abraded and/or damaged cables during the proof of performance test shall be grounds for declaring the entire system unacceptable and the termination of the proof of performance test. Completely cover edges of wire or cable passing through holes in chassis, cabinets or racks, enclosures, pull or junction boxes, conduit, etc., with plastic or nylon grommeting.

- h. Cable runs shall be splice free between conduit junction and interface boxes and equipment locations.
- i. Cables shall be installed and fastened without causing sharp bends or rubbing of the cables against sharp edges. Cables shall be fastened with hardware that will not damage or distort them.
- j. Cables shall be labeled with permanent markers at the terminals of the electronic and passive equipment and at each junction point in the System. The lettering on the cables shall correspond with the lettering on the record diagrams.
- k. Completely test all of the cables after installation and replace any defective cables.
- l. Wires or cables that are installed outside of buildings shall be in conduit, secured to solid building structures. If specifically approved, on a case by case basis, to be run outside of conduit, the wires or cables shall be installed, as described herein. The bundled wires or cables must: Be tied at not less than 460 mm (18 in.) intervals to a solid building structure; have ultra violet protection and be totally waterproof (including all connections). The laying of wires or cables directly on roof tops, ladders, drooping down walls, walkways, floors, etc. is not allowed and will not be approved.
- m. Wires or cables installed outside of conduit, cable trays, wireways, cable duct, etc.
 - 1) Only when specifically authorized as described herein, will wires or cables be identified and approved to be installed outside of conduit. The wire or cable runs shall be UL rated plenum and OEM certified for use in air plenums.

- 2) Wires and cables shall be hidden, protected, fastened and tied at 600 mm (24 in.) intervals, maximum, as described herein to building structure.
 - 3) Closer wire or cable fastening intervals may be required to prevents sagging, maintain clearance above suspended ceilings, remove unsightly wiring and cabling from view and discourage tampering and vandalism. Wire or cable runs, not provided in conduit, that penetrate outside building walls, supporting walls, and two hour fire barriers shall be sleeved and sealed with an approved fire retardant sealant.
 - 4) Wire or cable runs to system components installed in walls (i.e.: volume attenuators, circuit controllers, signal, or data outlets, etc.) may, when specifically authorized by the COTR, be fished through hollow spaces in walls and shall be certified for use in air plenum areas.
- n. Wires or cables installed in underground conduit, duct, etc.
- 1) Wires or cables installed in underground installations shall be waterproofed by the inclusion of a water protective barrier (i.e. gel, magma, etc.) or flooding compound between the outside jacket and first shield. Each underground connection shall be accessible in a manhole, recessed ground level junction box, above ground pedestal, etc., and shall be provided with appropriate waterproof connectors to match the cable being installed. Once the System has been tested and found to meet the System performance standards and accepted by VA, the Contractor shall provide waterproof shrink tubing or approved mastic to fully encompass each wire or cable connection and overlay at least 150 mm (6 inches) above each wire or cable jacket trim point.
 - 2) It is not acceptable to connect waterproofed cable directly to an inside CCS punch block or directly to an equipment connection port. When an under ground cable enters a building, it shall be routed directly to the closest TC that has been designated as the building's IMTC. The Contractor shall provide a "transition" splice in this TC where the "water proofed" cable enters on one side and "dry" cable exits on the other side. The "transition" splice shall be fully waterproof

and be capable of reentry for system servicing. Additionally, the transition splice shall not allow the waterproofing compound to migrate from the water proof cable to the dry cable.

- 3) Warning tape shall be continuously placed 300 mm (12 inches) above buried conduit, cable, etc.

E. Connectors: Circuits, transmission lines, and signal extensions shall have continuity, correct connection and polarity. A uniform polarity shall be maintained between all points in the system.

1. Wires:

- a. Wire ends shall be neatly formed and where insulation has been cut, heat shrink tubing shall be employed to secure the insulation on each wire. Tape of any type is not acceptable.
- b. Audio spade lugs shall be installed on each wire (including spare or unused) end and connect to screw terminals of appropriate size barrier strips. AC barrier strips shall be provided with a protective cover to prevent accidental contact with wires carrying live AC current. Punch blocks are approved for signal, not AC wires. Wire Nut or "Scotch Lock" connectors are not acceptable for signal wire installation.

2. Cables: Each connector shall be designed for the specific size cable being used and installed with the OEM's approved installation tool. Typical system cable connectors include; but, are not limited to: Audio spade lug, punch block, wirewrap, etc.

F. AC Power: AC power wiring shall be run separately from signal cable.

G. Grounding:

1. General: The Contractor shall ground all Contractor Installed Equipment and identified Government Furnished Equipment to eliminate all shock hazards and to minimize, to the maximum extent possible, all ground loops, common mode returns, noise pickup, crosstalk, etc. The total ground resistance shall be 0.1 Ohm or less.
 - a. The Contractor shall install lightning arrestors and grounding in accordance with the NFPA and this specification.
 - b. Gas protection devices shall be provided on all circuits and cable pairs serving building distribution frames located in buildings other than the building in which the system is located or in any area served by an unprotected distribution system

- (manhole, aerial, etc.). The Contractor shall install the gas protection devices at the nearest point of entrance in buildings where protection is required and on the same circuits on the MDF in the telephone switch room.
- c. Under no conditions shall the AC neutral, either in a power panel or in a receptacle outlet, be used for system control, subcarrier or audio reference ground.
 - d. The use of conduit, signal duct or cable trays as system or electrical ground is not acceptable and will not be permitted. These items may be used only for the dissipation of internally generated static charges (not to be confused with externally generated lightning) that may applied or generated outside the mechanical and/or physical confines of the System to earth ground. The discovery of improper system grounding shall be grounds to declare the System unacceptable and the termination of all system acceptance testing.
- 2. Cabinet Buss: A common ground buss of at least #10 AWG solid copper wire shall extend throughout each equipment cabinet and be connected to the system ground. Provide a separate isolated ground connection from each equipment cabinet ground buss to the system ground. Do not tie equipment ground busses together.
 - 3. Equipment: Equipment shall be bonded to the cabinet bus with copper braid equivalent to at least #12 AWG. Self grounding equipment enclosures, racks or cabinets, that provide OEM certified functional ground connections through physical contact with installed equipment, are acceptable alternates.
 - 4. Cable Shields: Cables shields shall be bonded to the cabinet ground buss with #12 AWG minimum stranded copper wire at only one end of the cable run. Cable shields shall be insulated from each other, faceplates, equipment racks, consoles, enclosures or cabinets; except, at the system common ground point. Coaxial and audio cables, shall have one ground connection at the source; in all cases, cable shield ground connections shall be kept to a minimum.
- H. Labeling: Provide labeling in accordance with ANSI/EIA/TIA-606-A. All lettering for voice and data circuits shall be stenciled using laser printers. Handwritten labels are not acceptable.

1. Cable and Wires (Hereinafter referred to as "Cable"): Cables shall be labeled at both ends in accordance with ANSI/EIA/TIA-606-A. Labels shall be permanent in contrasting colors. Cables shall be identified according to the System "Record Wiring Diagrams".
2. Equipment: System equipment shall be permanently labeled with contrasting plastic laminate or bakelite material. System equipment shall be labeled on the face of the unit corresponding to its source.
3. Conduit, Cable Duct, and/or Cable Tray: The Contractor shall label all conduit, duct and tray, including utilized GFE, with permanent marking devices or spray painted stenciling a minimum of 3 meters (10 ft.) identifying it as the System. In addition, each enclosure shall be labeled according to this standard.
4. Termination Hardware: The Contractor shall label workstation outlets and patch panel connections using color coded labels with identifiers in accordance with ANSI/EIA/TIA-606-A and the "Record Wiring Diagrams".

3.2 TESTS

A. Interim Inspection:

1. This inspection shall verify that the equipment provided adheres to the installation requirements of this document. The interim inspection will be conducted by a factory-certified representative and witnessed by a Government Representative. Each item of installed equipment shall be checked to insure appropriate UL certification markings. This inspection shall verify cabling terminations in telecommunications rooms adhere to color code for T568B pin assignments and cabling connections are in compliance with ANSI/EIA/TIA standards.
2. Perform fiber optical field inspection tests via attenuation measurements on factory reels and provide results along with manufacturer certification for factory reel tests. Remove failed cable reels from project site upon attenuation test failure.
3. The Contractor shall notify the COTR, in writing, of the estimated date the Contractor expects to be ready for the interim inspection, at least 20 working days before the requested inspection date.
4. Results of the interim inspection shall be provided to the COTR and PM. If major or multiple deficiencies are discovered, a second

interim inspection may be required before permitting the Contractor to continue with the system installation.

5. The COTR and/or the PM shall determine if an additional inspection is required, or if the Contractor will be allowed to proceed with the installation. In either case, re-inspection of the deficiencies noted during the interim inspection(s), will be part of the proof of performance test. The interim inspection shall not affect the Systems' completion date. The Contracting Officer shall ensure all test documents will become a part of the Systems record documentation.

B. Pretesting:

1. Upon completing the installation of the System, the Contractor shall align and balance the system. The Contractor shall pretest the entire system.
2. Pretesting Procedure:
 - a. During the system pretest, the Contractor shall verify (utilizing the approved spectrum analyzer and test equipment) that the System is fully operational and meets all the system performance requirements of this standard.
 - b. The Contractor shall pretest and verify that all System functions and specification requirements are met and operational, no unwanted aural effects, such as signal distortion, noise pulses, glitches, audio hum, poling noise, etc. are present. The Contractor shall measure and record the aural carrier levels of each system telephone and data channel, at each of the following points in the system:
 - 1) Local Telephone Company Interfaces or Inputs.
 - 2) EPBX interfaces or inputs and outputs.
 - 3) MDF interfaces or inputs and outputs.
 - 4) EPBX output S/NR for each telephone and data channel.
 - 5) Signal Level at each interface point to the distribution system, the last outlet on each trunk line plus all outlets installed as part of this contract.
3. The Contractor shall provide four (4) copies of the recorded system pretest measurements and the written certification that the System is ready for the formal acceptance test shall be submitted to the COTR.

C. Acceptance Test: After the System has been pretested and the Contractor has submitted the pretest results and certification to the COTR, then the Contractor shall schedule an acceptance test date and give the COTR 30 days written notice prior to the date the acceptance test is expected to begin. The System shall be tested in the presence of a Government Representative and an OEM certified representative. The System shall be tested utilizing the approved test equipment to certify proof of performance and Life Safety compliance. The test shall verify that the total System meets the requirements of this specification. The notification of the acceptance test shall include the expected length (in time) of the test.

D. Verification Tests:

1. Test the UTP backbone copper cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors, and between conductors and shield, if cable has an overall shield. Test the operation of shorting bars in connection blocks. Test cables after termination and prior to cross-connection.
2. Single mode Fiber Optic Cable: Perform end-to-end attenuation tests in accordance with ANSI/EIA/TIA-568-B.3 and ANSI/EIA/TIA-526-7 using Method A, Optical Power Meter and Light Source. Perform verification acceptance test.

E. Performance Testing:

1. Perform Category 6 tests in accordance with ANSI/EIA/TIA-568-B.1 and ANSI/EIA/TIA-568-B.2. Test shall include the following: wire map, length, insertion loss, return loss, NEXT, PSNEXT, ELFEXT, PSELFEXT, propagation delay and delay skew.
2. Fiber Optic Links: Perform end-to-end fiber optic cable link tests in accordance with ANSI/EIA/TIA-568-B.3.

F. Total System Acceptance Test: The Contractor shall perform verification tests for UTP copper cabling system(s) and single mode fiber optic cabling system(s) after the complete telecommunication distribution system and workstation outlet are installed.

1. Voice Testing: Connect to the network interface device at the demarcation point. Go off-hook and receive dial tone from the LEC. If a test number is available, place and receive a local, long distance, and FTS telephone call.

2. Data Testing: Connect to the network interface device at the demarcation point. Log onto the network to ensure proper connection to the network is achieved.

3.3 TRAINING

- A. Furnish the services of a factory-trained engineer or technician for a total of two four hour classes to instruct designated Facility IRM personnel. Instruction shall include cross connection, corrective, and preventive maintenance of the System and equipment.
- B. Before the System can be accepted by the VA, this training must be accomplished. Training will be scheduled at the convenience of the Facilities Contracting Officer and Chief of Engineering Service.

3.4 GUARANTEE PERIOD OF SERVICE

- A. Contractor's Responsibilities:
 1. The Contractor shall guarantee that all installed material and equipment will be free from defects, workmanship, and will remain so for a period of one year from date of final acceptance of the System by the VA. The Contractor shall provide OEM's equipment warranty documents, to the COTR (or Facility Contracting Officer if the Facility has taken possession of the building(s)), that certifies each item of equipment installed conforms to OEM published specifications.
 2. The Contractor's maintenance personnel shall have the ability to contact the Contractor and OEM for emergency maintenance and logistic assistance, remote diagnostic testing, and assistance in resolving technical problems at any time. The Contractor and OEM shall provide this contact capability at no additional cost to the VA.
 3. All Contractor installation, maintenance, and supervisor personnel shall be fully qualified by the OEM and must provide two (2) copies of current and qualified OEM training certificates and OEM certification upon request.
 4. Additionally, the Contractor shall accomplish the following minimum requirements during the one year guarantee period:
 - a. Response Time:
 - 1) The COTR (or facility Contracting Officer if the facility has taken possession of the building[s]) are the Contractor's

reporting and contact officials for the System trouble calls, during the guarantee period.

- 2) A standard workweek is considered 8:00 A.M. to 5:00 P.M., Monday through Friday exclusive of Federal Holidays.
 - 3) The Contractor shall respond and correct on-site trouble calls, during the standard work week to:
 - a) A routine trouble call within one working days of its report. A routine trouble is considered a trouble which causes a system outlet, station, or patch cord to be inoperable.
 - b) An emergency trouble call within 6 hours of its report. An emergency trouble is considered a trouble which causes a subsystem or distribution point to be inoperable at anytime. Additionally, the loss of a minimum of 50 station or system lines shall be deemed as this type of a trouble call.
 - 4) The Contractor shall respond on-site to a catastrophic trouble call within 4 hours of its report. A catastrophic trouble call is considered total system failure.
 - a) If a system failure cannot be corrected within four hours (exclusive of the standard work time limits), the Contractor shall be responsible for providing alternate system CSS or TCO equipment, or cables. The alternate equipment and/or cables shall be operational within four hours after the four hour trouble shooting time.
 - b) Routine or emergency trouble calls in critical emergency health care facilities (i.e., cardiac arrest, intensive care units, etc.) shall also be deemed as a catastrophic trouble call if so determined by the COTR or Facility Director. The COTR or Facility Contracting Officer shall notify the Contractor of this type of trouble call at the direction of the Facilities Director.
- b. Required on-site visits during the one year guarantee period
- 1) The Contractor shall visit, on-site, for a minimum of eight hours, once every 12 weeks, during the guarantee period, to perform system preventive maintenance, equipment cleaning, and

operational adjustments to maintain the System according the descriptions identified in this SPEC.

- a) The Contractor shall arrange all Facility visits with the COTR or Facility Contracting Officer prior to performing the required maintenance visits.
 - b) The Contractor in accordance with the OEM's recommended practice and service intervals shall perform preventive maintenance during a non-busy time agreed to by the COTR or Facility Contracting Officer and the Contractor.
 - c) The preventive maintenance schedule, functions and reports shall be provided to and approved by the COTR or Facility Contracting Officer.
- 2) The Contractor shall provide the COTR or Facility Contracting Officer a type written report itemizing each deficiency found and the corrective action performed during each required visit or official reported trouble call. The Contractor shall provide the COTR with sample copies of these reports for review and approval at the beginning of the Total System Acceptance Test. The following reports are the minimum required:
- a) Monthly Report: The Contractor shall provide a monthly summary all equipment and sub-systems serviced during this guarantee period to COTR or Facilities Contracting Officer by the fifth working day after the end of each month. The report shall clearly and concisely describe the services rendered, parts replaced and repairs performed. The report shall prescribe anticipated future needs of the equipment and Systems for preventive and predictive maintenance
 - b) Contractor Log: The Contractor shall maintain a separate log entry for each item of equipment and each sub-system of the System. The log shall list dates and times of all scheduled, routine, and emergency calls. Each emergency call shall be described with details of the nature and causes of emergency steps taken to rectify the situation and specific recommendations to avoid such conditions in the future.

- 3) The COTR or Facility Contracting Officer shall provide the Facility Engineering Officer, two (2) copies of actual reports for evaluation.
 - a) The COTR or Facility Contracting Officer shall ensure copies of these reports are entered into the System's official acquisition documents.
 - b) The Facilities Chief Engineer shall ensure copies of these reports are entered into the System's official technical as-installed documents.
- B. Work Not Included: Maintenance and repair service shall not include the performance of any work due to improper use, accidents, other vendor, contractor, owner tampering or negligence, for which the Contractor is not directly responsible and does not control. The Contractor shall immediately notify the COTR or Facility Contracting Officer in writing upon the discovery of these incidents. The COTR or Facility Contracting Officer will investigate all reported incidents and render findings concerning any Contractor's responsibility.

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SECTION 27 31 00
VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installing, certification, testing, and guaranty of a complete and operating Telephone Electronic Private Branch Exchange (EPBX) equipment and interconnecting cable (not cable distribution plant) system (here-in-after referred to as "the *System*"), and associated equipment to be installed in the VA Medical Center here-in-after referred to as "the Facility". The System shall include, but not be limited to, necessary combiners, traps, and filters; interconnection nodes and/or amplifiers; telephone instruments; auxiliary systems; and necessary passive devices such as: protectors, isolators, splitters, couplers, cable "patch", "punch down", and cross-connector blocks or devices, cable management items, voice and digital cable distribution system, and associated hardware. The System shall additionally include, but not be limited to: telecommunication closets (TC); copper and fiber-optic interconnecting cables, connectors, "patch" cables, and/or "break out" devices.
- B. The System shall be delivered free of engineering, manufacturing, installation, and operating defects. It shall be designed, engineered and installed for ease of operation, maintenance, and testing.
- C. The term "provide", as used herein, shall be defined as: designed, engineered, furnished, installed, certified, and tested, by the Contractor.
- D. The Telephone System is defined as an Emergency Critical Care Communication System by the National Fire Protection Association (NFPA). Therefore, its installation and operation shall adhere to all appropriate National, Government, and/or Local Life Safety and/or Support Codes, which ever are the more stringent for this Facility. At a minimum, the System shall be installed according to NFPA, Section 70, National Electrical Code (NEC), Article 517 and Chapter 7; NFPA, Section 99, Health Care Facilities, Chapter 3-4; NFPA, Section 101, Life Safety Code, Chapters 7, 12, and/or 13; Joint Commission on Accreditation of Health Care Organization (JCAHCO), Manual for Health Care Facilities, all necessary Life Safety and/or Support guidelines;

this specification; and the original equipment manufacturer's (OEM) suggested installation design, recommendations, and instructions. The OEM and Contractor shall ensure that all management, sales, engineering, and installation personnel have read and understand the requirements of this specification before the System is designed, engineered, delivered, and provided.

- E. The VA Project Manager (PM) and/or if delegated, COTR are the approving authorities for all contractual and mechanical changes to the System. The Contractor is cautioned to obtain in writing, all approvals for system changes relating to the published contract specifications and drawings, from the PM and/or COTR before proceeding with the change.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
C. Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.
D. Section 27 10 00, STRUCTURED CABLING.
E. Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.
F. Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only. Except for a specific date given, the issue in effect (including amendments, addenda, revisions, supplements, and errata) on the date the system's submittal is technically approved by VA, shall be enforced.
- B. Joint Commission on Accreditation of Health Care Organization (JCAHO) Comprehensive Accreditation Manual for Hospitals
- C. National and/or Government Life Safety Code(s): The more stringent of each listed code.
- D. National Fire Protection Association (NFPA):

70	National Electrical Code (NEC)
75	Protection of Electronic Computer/Data Processing Systems
77	Recommended Practice on Static Electricity
99	Standard for Health Care Facilities
101	Life Safety Code

1221	Emergency Services Communication Systems
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E. Underwriter's Laboratories, Inc. (UL):

65	Wired Cabinets
96	Lightning Protection Components
96A	Installation Requirements for Lightning Protection Systems
467	Grounding and Bonding Equipment
497/497A /497B	Protectors for Paired Conductors/Communications Circuits/Data Communication and Fire Alarm Circuits
884	Underfloor Raceways and Fittings

F. American National Standards Institute/Electronic Industries
Telecommunications Publications (ANSI/EIA/TIA):

568B	Commercial Building Telecommunications Wiring Standard
569B	Commercial Building Standard for Telecommunications Pathways and Spaces
598C	Optical Fiber Cable Color Coding
606A	Administration Standard for the Telecommunications Infrastructure of Commercial Buildings
607A	Grounding and Bonding Requirements for Telecommunications in Commercial Buildings
758	Customer-Owned Outside Plant Telecommunications Infrastructure Standard

G. Lucent Technologies: Document 900-200-318 "Outside Plant Engineering Handbook."

H. International Telecommunication Union - Telecommunication
(Standardization Sector (ITU-T).

I. Federal Information Processing Standards (FIPS) Publications.

J. Federal Communications Commission (FCC) Publications: Standards for telephone equipment and systems.

K. United States Air Force: Technical Order 33K-1-100 Test Measurement and Diagnostic Equipment (TMDE) Interval Reference Guide.

1.4 QUALITY ASSURANCE

- A. The authorized representative of the System's OEM shall be responsible for the design, satisfactory total operation of the system, and its certification.
- B. The OEM shall meet the minimum requirements identified in Paragraph 2.1.A. Additionally, the Contractor shall have had experience with three or more installations of systems of comparable size and complexity with regard to coordinating, engineering, testing, certifying, supervising, training, and documentation. Each of these installations shall have been in successful operation for a minimum of three years after final acceptance by the user. These installations shall be provided as a part of the submittal identified in Paragraph 1.5.
- C. The System Contractor shall submit certified documentation that they have been an authorized distributor and service organization for the OEM for a minimum of three (3) years. The System Contractor shall be authorized by the OEM to certify and warranty the installed equipment. In addition, the OEM and System Contractor shall accept complete responsibility for the design installation, certification, and physical support for the system. This documentation, along with the System Contractor and OEM certifications must be provided in writing as a part of the Contractor's Technical submittal.
- D. The Contractor's Telecommunications Technicians assigned to the system shall be fully trained, qualified, and certified by the OEM on the engineering, installation, and testing of the System. The Contractor shall provide formal written evidence of current OEM certification(s) for the installer(s) as a part of the submittal or to the COTR before being allowed to commence work on the System.

1.5 SUBMITTALS

- A. Provide submittals in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. The COTR shall retain one copy for review and approval.
 - 1. If the submittal is approved the COTR shall retain one copy for Official Records and return three (3) copies to the Contractor.

2. If the submittal is disapproved, three copies will be returned to the Contractor with a written explanation attached indicating the areas where the submittal deviated from the System Specifications. The COTR shall retain one copy for Official Records.
- B. Documents: The submittal shall be separated into sections for each subsystem and shall contain the following:
1. Title page to include:
 - a. VA Medical Center
 - b. Contractor's name, address, and telephone (including FAX) numbers
 - c. Date of Submittal
 - d. VA Project No.
 2. List containing a minimum of three locations of installations of similar size and complexity as identified herein. These locations shall contain the following:
 - a. Installation Location and Name: Owner's or User's name, address, and telephone (including FAX) numbers.
 - b. Date of Project Start and Date of Final Acceptance by Owner.
 - c. System Project Number.
 - d. Brief (three paragraphs minimum) description of each system's function, operation, and installation.
 3. Narrative Description of the system as it is expected to be installed.
 4. A list of the equipment to be furnished. The quantity, make and model number of each item is required.

The following is the minimum equipment required by the System:

QUANTITY	UNIT
As required	CCS
As required	Wire Management System/Equipment
Reference Only	Telephone Instruments
Reference Only	Distribution System
1 ea.	Installation Kit
As required	Separate List Containing Each Equipment Spare(s)

As required	System Conduits, Cable Duct, and/or Cable Tray
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5. EPBX cabinet and each interface cabinet layout drawing, as each is to be installed.
 6. Equipment technical literature detailing the electrical and technical characteristics of each item of equipment to be furnished.
 7. Engineering drawings of the System, showing calculated signal levels at the EPBX output, each input and output distribution point, proposed telephone outlet values, and signal level at each telephone outlet multipin jack.
 8. List of test equipment as per paragraph 1.5.D below.
 9. Letter certifying that the Contractor understands the requirements of the Samples Paragraph 1.5.E.
 10. Letter certifying that the Contractor understands the requirements of Section 3.2 concerning tests.
- C. Environmental Requirements. Technical submittals shall confirm the environmental specifications for physical TC areas occupied by the System. These environmental specifications shall identify the requirements for initial and expanded System configurations for:
1. Floor loading for batteries and cabinets.
 2. Minimum floor space and ceiling heights.
 3. Minimum size of doors for equipment passage.
 4. Power requirements: The Contractor shall provide the specific voltage, amperage, phases, and quantities of circuits required.
 5. Air conditioning, heating, and humidity requirements. The Contractor shall identify the ambient temperature and relative humidity operating ranges required to prevent equipment damage.
 6. Air conditioning requirements (expressed in BTU per hour, based on adequate dissipation of generated heat to maintain required room and equipment standards).
 7. Proposed floor plan, based on the expanded system configuration of the bidder's proposed EPBX for this Facility.
 8. Conduit size requirement (between main TC, computer, and console rooms).
- D. Test Equipment List

1. The Contractor is responsible for furnishing all test equipment required to test the System in accordance with the parameters specified. Unless otherwise stated, the test equipment shall not be considered part of the System. The Contractor shall furnish test equipment of an accuracy better than the parameters to be tested.
2. The test equipment furnished by the Contractor shall have a calibration tag of an acceptable calibration service dated not more than 12 months prior to the test. As part of the submittal, a test equipment list shall be furnished that includes the make and model number of the following type of equipment as a minimum:
 - a. Spectrum Analyzer
 - b. Signal Level Meter
 - c. Volt-Ohm Meter
 - d. Time Domain Reflectometer (TDR) with strip chart recorder
 - e. Bit Error Test Set (BERT)
 - f. Camera with a minimum of 60 pictures to that will develop immediately to include appropriate test equipment adapters. A video camera in VHS format is an acceptable alternate.
- E. Samples: A sample of each of the following items shall be furnished to the COTR for approval prior to installation. The samples may be returned to the Contractor at the discretion of the COTR:
 1. Data CCS patch panel, punch block or connection device with RJ45 connectors installed.
 2. Telephone CCS system with IDC and/or RJ45 connectors, cable terminal, and cable management equipment installed.
 3. 610 mm (2 foot) section of each copper cable to be used with connectors installed and OEM cable sweep compliance and/or certification tags as specified in Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING, paragraph 2.4.B.
 4. 610 mm (2 foot) section of each fiber optic cable to be used with connectors installed and OEM cable sweep compliance and/or certification tags as specified in Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING, paragraph 2.4.B.
 5. Fiber optic CCS patch panel or breakout box with cable management equipment and "LC" connectors installed.

F. Certifications:

1. Submit written certification from the OEM indicating that the proposed supervisor of the installation and the proposed provider of the contract maintenance are authorized representatives of the OEM. Include the individual's exact name and address and OEM credentials in the certification.
2. Submit written certification from the OEM that the wiring and connection diagrams meet National and/or Local (whichever is the more stringent) Life Safety Guidelines, NFPA, NEC, UL, this specification, and JCAHCO requirements and instructions, requirements, recommendations, and guidance set forth by the OEM for the proper performance of the System as described herein. The VA will not approve any submittal without this certification.
3. Preacceptance Certification: This certification shall be made in accordance with the test procedure paragraph 3.2.B.

G. Equipment Manuals: Ten (10) working days prior to the scheduled acceptance test, the Contractor shall deliver four (4) complete sets of commercial operation and maintenance manuals for each item of equipment furnished as part of the System to the COTR. The manuals shall detail the theory of operation and shall include narrative descriptions, pictorial illustrations, block and schematic diagrams, and parts list.

H. Record Wiring Diagrams:

1. Fifteen (15) working days prior to the scheduled acceptance test, the Contractor shall deliver four complete sets of the record wiring diagrams of the System to the COTR. The diagrams shall show all inputs and outputs of electronic and passive equipment correctly identified according to the markers installed on the interconnecting cables, equipment and room/area locations. The wiring diagrams shall show the signal levels of the aural carriers of each audio channel at the input and output of all electronic equipment, at the beginning and end of each distribution line, and at the speakers. The record wiring diagrams shall be provided in hard copy and two compact disk copies properly formatted to match the Facility's current operating version of Computer aided drafting (AUTO CAD) system. The COTR shall verify and inform the Contractor of the current version of AutoCAD being used by the Facility.

2. Ten (10) days prior to the start of the intermediate test, provide a typewritten detailed description of the System testing plan that meets this specification's performance standards as indicated in paragraph 2.1.B including illustrations and utilizes the test equipment specified in paragraph 1.5.D. The test plan will need to be evaluated and approved by the COTR before intermediate testing begins.

- I. Provide two copies of an OEM developed training videotape presentation (reference paragraph 3.3.B) for evaluation and approval by the COTR.
- J. Provide a typewritten document that details the complete record program in memory for all associated station assignments.
- K. Needs Analysis (required for replacement of existing systems): The Contractor shall conduct a needs analysis of the existing Facility with representative's from the IRM and various departments to determine the System's requirements. The analysis shall depict System features and capacities, in addition to specific site requirements. The analysis shall be typewritten and contain the following information as a minimum:

1. The EPBX shall initially provide:

ITEM WIRED	EQUIPPED CAPACITY	WIRED CAPACITY
Main Station Lines:		
Single Line		
Multi Line (Equipped for DID)		
Central Office Trunks:		
Two Way		
DID		
Two-way DRTL		
Foreign Exchange (FX)		
Conference		
Audio Paging Access		
Off-Premise Extensions		
CO Trunk By-Pass		
CRT w/keyboard(s)		
Printer(s)		
Operator Console(s)		

T-1 Access/Equipment		
Maintenance Terminal		

2. Projected Maximum Growth: The Contractor shall identify the projected maximum growth for each item identified in Paragraph 1.5.B.4. as a part of the needs analysis. For this purpose, the following definitions are provided to detail the System's capability:
- a) All software and hardware required to completely equip the EPBX with all items listed under equipped capacity, shall be provided and installed by the contractor 30 days prior to system cut-over.
 - b) Wired Capacity" is to include all wiring and equipment listed under wired capacity, with the exception of line, data, and trunk cards, and shall be provided, installed, and tested 30 days prior to system cutover.
 - c) The EPBX shall be capable of expansion to the projected maximum growth through the use of printed circuit boards and/or modular cabinets that do not require extensive re-wiring and reprogramming.
3. Cable Distribution System: See Specification Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING, for specific cable distribution system requirements. The Contractor is required to formulate a projected cable and TCO count that coincides with the Projected Maximum Growth described herein.
4. Telephone Instruments (Stations): Telephone instruments are an integral component of the System. The Contractor shall indicate each instrument location, type of instrument and class of service as determined by the needs analysis // or as shown on the drawings //.

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS

A. SYSTEM REQUIREMENTS:

1. The System shall perform the following minimum services that are designed in accordance with and supported by an Original Equipment Manufacturer (OEM), and as specified herein. The System shall provide continuous inter and/or intra-Facility voice service. The System shall be capacity sized so that loss of connectivity to an external telephone system(s) shall not affect the Facility's

operation in specific designated emergency operating locations and instruments. The System shall:

- a. Inter-operate, connect, and function fully with the existing Local (Telephone) Exchange Company (LEC) Network(s), Federal Telephone System (FTS) Inter-city Network(s), Inter-exchange Carriers, and Integrated Services Digital Network (ISDN), at a minimum.
- b. Contain control and switching equipment that shall be a voice and digital EPBX with attendant console(s). Contain voice mail and automatic attendant functions and continuous intra and/or inter Facility voice service. Additionally, a universal night answering function from Facility designated remote locations shall be provided.
- c. Direct access to trunk level equipment including audio paging, Industry Standard "T" and/or "DS" carrier protocols, and external protocol converters. Additionally, connections to "T" and/or "DS" access/equipment or Customer Service Units (CSU) that are used in FTS and other trunk applications shall be included in the System design. The Contractor shall provide all T-1 equipment necessary to terminate and make operational the quantity of circuits designated. The CSUs shall be connected to the System's emergency battery power supply. The System shall be fully capable of operating in the Industry Standard "DS" protocol and provide that level of service when required.
- d. Be capable of interfacing and operating with Direct-Incoming-Dial (DID) service to stations as identified herein. Assignment to DID shall not affect intra-Facility operation. A DID trunk group, which will operate as a separate trunk group from other Central Office (CO) trunks shall be provided as described herein.
- e. Contain the designated number of telephone instruments, where each instrument (also referred to as "station") shall have the ability to direct dial other Facility telephone stations, the public telephone network, tie-lines, and FTS telephone numbers without attendant assistance. Each station shall be dual tone multi-frequency (DTMF) for intra-Facility and external-Facility calling. The term DTMF, as used herein, shall be defined as "a

- dialing operation (e.g., push-button, digit dialing, or tone dialing, other than rotary/pulse dialing).
- 1) Standard digital telephone instruments shall be provided to the designated TCOs and as shown on the drawings.
 - 2) "Special hands free" digital telephone instruments shall be provided at designated TCOs and as shown on the drawings.
- f. Receive the specified telephone signals acquired from the LEC and FTS contracted carrier, shall process and distribute them to the designated telephone stations, as determined by Class Of Service and indicated on the drawings.
- g. Perform adjacent channel operation of a minimum of local, long distance, and FTS telephone signals. The System equipment shall be installed and interfaced according to the OEM's schematic diagram for adjacent telephone channel operation. The System shall be provided with testing capability in each equipment rack and have test ports that provide access for each telephone channel without the need to disconnect distribution cables or equipment. Each telephone channel shall be processed as a single channel. A means of monitoring the complete system along with appropriate printout and computer disk archiving of each processed and distributed channel.
2. The System shall be designed to minimize cross talk, background processor noise, inter-modulation, and other signal interference. The EPBX equipment shall be installed and interfaced according to the OEM head-end schematic diagram for adjacent audio channel operation. Each audio input channel shall be processed as a single separate channel and combined into one output channel. Additionally, an audio and visual monitoring panel shall be provided in the telephone switch room to test each converted audio input and distribution channel transmitted and received signal functions as described herein. The System shall continuously electronically or electrically supervise the EPBX's Alternating Current (AC) power input, stand by batteries and charger, and internal Direct Current (DC) power supply primary Voltages and/or Currents; each remote control unit, audio interface unit, from the telephone switch room.
3. Refer to Section 1.3 for initial voice sizing requirements. Also refer to Section 1.3 for initial data sizing requirements.

6. Point Of Local (Telephone) Exchange Company Interface: The Contractor is not responsible for the condition of the telephone signals of the LEC system. If the telephone signals at the LEC interface point do not meet the minimum signal level and quality as stated herein, the Contractor shall notify the COTR, in writing, detailing the nature of the deficiencies, and the expected effect on the telephone signals in the new system. The COTR will coordinate with the Facility Engineering Officer so the necessary repairs for the identified deficiencies can be accomplished.
7. EPBX location selection. The EPBX cabinets and associated equipment shall be located in the basement, of Building 32 as shown on the drawings.

B. System Performance:

1. The System shall support and fully operate in the following functional modes, at a minimum:
 - a. Bit Rate Interchange (BRI) Functions.
 - b. ISDN in both Standard and Broad Bandwidths.
 - c. Fiber-optic Distributed Data Interface (FDDI).
 - d. Industry Standard "T" Carrier in single and multiple channels.
 - e. Industry Standard "DS" Carrier in single and multiple channels.
2. System Sensitivity: Satisfactory service shall be provided for at least 3,000 feet (ft) for all voice locations.
3. At a minimum, the System shall meet the following operating parameters:
 - a. EPBX:
 - 1) System speed: 1.0 giga-Bits (gb) per second, minimum
 - 2) Impedance: 600 Ohms, BA1
 - 3) Cross Modulation: -60 deci-Bel (dB)
 - 4) Hum Modulation: -55 dB
 - 5) System data error: 10 to the -10 Bits per second (Bps), minimum
 - 6) Loss: Measured at the frame output with reference Zero (0) deci-Bel measured (dBm) at 1,000 Hertz (Hz) applied to the frame input:
 - a) Trunk to station: 1.5 dB, maximum
 - b) Station to station: 3.0 dB, maximum

- c) Internal switch crosstalk: -60 dB when a signal of ± 10 dBm, 500-2,500 Hz range is applied to the primary path.
- 7) Idle channel noise: 25 dB relative noise per channel (rnC) or 3.0 dBm @ 0 above (terminated) ground noise, whichever is greater
- 8) Traffic Grade of Service for Voice: The minimum grade of service shall be P-01 with an average traffic load of 7.0 One Hundred Call Seconds (CCS) per station per hour.
- 9) Average CCS per voice station: The average CCS capacity per voice station shall be maintained at 7.0 CCS when the EPBX is expanded up to the projected maximum growth as stated herein.
- b. Voice and Audio Standards:
 - 1) Input and Output Signal Level: 0.0 dBm at 1 kilo Hertz (kHz) test tone modulation level. Each level shall be variable over a 6.0 dB range.
 - 2) Input and Output Impedance: 600 Ohms Balanced (BAL)
 - 3) Input and Output Signals: Terminated on each EPBX Unit
 - 4) Frequency Range: 50 Hertz (Hz) to 3.0 kHz ± 1.0 %, minimum
 - 5) S/N Ratio: 60 deci-Bell per mili-Volt (dBmV) ± 1.0 dBmV
 - 6) Cross Modulation: -46 dB
 - 7) Hum Modulation: -55 dB
 - 8) Isolation (control unit to unit): 24 dB, minimum
- c. Control Signal Standards:
 - 1) Input and Output Signal: 0.0 dBmV ± 1.0 dBmV Level
 - 2) Input and Output Signals Terminated on each EPBX Unit
 - 3) Input and Output Impedance 600 Ohms, BAL
 - 4) Channel Bandwidth:
 - b) Voice: 50 Hz to 3.0 kHz, ± 5.0 %, minimum
 - 5) S/N Ratio: 60 dBmV ± 1.0 dBmV

D. General:

- 1. All equipment to be supplied under this specification shall be new and the current model of a standard product of an OEM of record. An OEM of record shall be defined as a company whose main occupation is the manufacture for sale of the items of equipment supplied and which:
 - a. Maintains a factory production line for the item submitted.
 - b. Maintains a stock of replacement parts for the item submitted.

- c. Maintains engineering drawings, specifications, and operating manuals for the items submitted.
 - d. Has published and distributed descriptive literature and equipment specifications on the items of equipment submitted at least 30 days prior to the Invitation for Bid.
2. Specifications of equipment as set forth in this document are minimum requirements, unless otherwise stated, and shall not be construed as limiting the overall quality, quantity, or performance characteristics of items furnished in the System. When the Contractor furnishes an item of equipment for which there is a specification contained herein, the item shall meet or exceed the specification for that item of equipment.
 3. Each item of equipment to be provided under this contract must bear the approved UL seal or the seal of the testing laboratory that warrants the equipment has been tested in accordance with, and conforms to the specified standards.
 4. All supplies and materials shall be listed, labeled or certified by UL or a nationally recognized testing laboratory where such standards have been established for the supplies, materials or equipment. See paragraph Minimum Requirements Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS and the guidelines listed in paragraph 2.J.2.
 5. The Contractor shall provide written verification, to the COTR at time of installation, that the type of wire/cable being provided is recommended and approved by the OEM. Cabling shall meet the requirements of U.L., the ANSI/EIA/TIA Wiring Standards and the requirements of NFPA 70 (NEC). The Contractor is responsible for providing the correct protection, cable duct and/or conduit and wiring even though the actual installation may be by another subcontractor.
 6. The Telephone Contractor is responsible for interfacing the telephone systems with the System. The Contractor shall utilize interfacing methods that are approved by the OEM and VA. At a minimum, an acceptable interfacing method, requires not only a physical and mechanical connection; but, includes matching of signal, voltage, and processing levels, with regard to signal quality and impedance. Each interface point must adhere to all

- standards described herein for full separation of the Critical Care, Life Safety, and Emergency systems.
7. The telephone equipment shall be the interface points for connection of the interface cabling from the telephone switch via the System telephone interface unit. The telephone interface unit shall be provided by the Telephone Contractor.
 8. Active electronic component equipment shall consist of solid state components, be rated for continuous duty service, and comply with the FCC standards for telephone equipment, systems, and service.
 9. All passive distribution equipment shall meet or exceed -80 dB radiation shielding specifications.
 10. All interconnecting twisted pair, fiber-optic cables shall be terminated on equipment terminal boards, punch blocks, breakout boxes, splice blocks, and unused equipment ports/taps shall be terminated according to the OEM's instructions for telephone cable systems without adapters. The Contractor shall not leave unused or spare twisted pair wire, fiber-optic cable unterminated, unconnected, loose or unsecured.
 11. The System shall utilize microprocessor components for all signaling, programming circuits and functions. Program memory shall be non-volatile or protected from erasure during power outages for a minimum of three days.
 12. The System shall provide continuous electrical supervision of all telephone switch cabinet mounted equipment, interconnecting cabling, distribution cable plant, and the UPS back up battery and charger to determine change in status and to assist in trouble shooting System faults.
 13. All voltages, except for the primary power to the power supply circuits, shall not exceed 30V AC Root Mean Squared (RMS) or 42V direct current (DC).
 14. Color code all distribution wiring to conform to the Telephone Industry standard, ANSI/EIA/TIA, and this document, which ever is the more stringent. At a minimum, all equipment, cable duct and/or conduit, enclosures, wiring, terminals, and cables shall be clearly and permanently labeled according to and using the provided record wiring diagrams, to facilitate installation and maintenance.

- Reference Specification (Section 27 10 00, STRUCTURED CABLING) and Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING.
15. Connect the System's primary input AC power to the Facility' Critical Branch of the Emergency AC Power Distribution System as shown on the Drawings or if not shown on the Drawings consult with the COTR regarding a suitable circuit location, prior to bidding.
 16. All equipment shall function and operate normally from the furnished power source, and also, during input power fluctuations or loss of power for a minimum of four hours.
 17. Plug-in connectors shall be provided to connect all equipment, with the exception of interface points. Base band cable systems shall utilize barrier terminal screw type connectors, at a minimum. Crimp type connectors installed with a ratchet type installation tool are an acceptable alternate as long as the cable dress, pairs, shielding, grounding, connections and labeling are provided the same as the barrier terminal strip connectors. Tape of any type, wire nuts, or solder type connections are unacceptable and will not be approved.
 18. All equipment faceplates utilized in the System shall be stainless steel, anodized aluminum, or UL approved cyclac plastic that matches the equipment item where it is installed. All faceplates shall be constructed of the same material throughout the Facility.
 19. Noise filters and surge protectors shall be provided for each equipment interface cabinet, switch equipment cabinet, control console, local, and remote active equipment locations to ensure protection from input primary AC power surges and noise glitches are not induced into low voltage circuits.

E. Equipment Functional Characteristics

FUNCTIONS	CHARACTERISTICS
Input Voltage	105 to 130 VAC
POWER LINE FREQUENCY	60 Hz \pm 2.0 Hz
Operating Temperature	0 to 50 degrees (°) Centigrade (C)
Humidity	80 percent (%) minimum rating

2.2 EQUIPMENT ITEMS

A. Cross-Connection System (CCS) Equipment - Breakout, Termination

Connector (or Bulkhead), and Patch Panels, and Connection Assemblies

1. The connector panel(s) shall be made of flat smooth 1/8 inch thick solid aluminum, custom designed, fitted and installed in the cabinet. Bulkhead equipment connectors shall be mounted on the panel to enable all cabinet equipment's signal, control, and coaxial cables to be connected through the panel. Each panel shall be color matched to the cabinet installed.

a. Voice (or Telephone)

- 1) The CCS for voice or telephone service will be Industry Standard wire wrap type punch blocks. This represents the minimum requirement for voice or telephone, and control wiring in lieu of patch panels, each being certified for category six service. As a minimum wire wraps shall be secured to an OEM designed physical anchoring unit located in the existing equipment rack (MDF). Punch blocks shall not be used for Class II or 120 VAC power wiring.

2) Technical Characteristics:

Number of horizontal rows	150, minimum
Number of pins	25
Connection Type	Amphenol
Terminal protector	required for each used or unused terminal
Insulation splicing	required between each row of terminals

b. Fiber optic

- 1) Product reference of a Government Approved (US State Department) type is Telewire, PUP-17 with prepunched chassis mounting holes arranged in two horizontal rows. This panel may be used for fiber optic, audio, control cable, and Class II Low Voltage Wiring installations when provided with the proper connectors. This panel IS NOT allowed to be used for 120 VAC power connections.

2) Technical Characteristics:

Size	
Height	Two RUs, 89 mm (3.5") minimum
Width	484 mm (19 1/16"), EIA minimum
Number of connections	12 pairs, minimum
FIBER OPTIC	"LC" STAINLESS STEEL, DUPLEX

c. Mounting Strips and Blocks:

1) Barrier Strips:

- a) Barrier strips are approved for AC power, data, voice, and control cable or wires. Barrier strips shall accommodate the size and type of audio spade (or fork type) lugs used with insulating and separating strips between the terminals for securing separate wires in a neat and orderly fashion. Each cable or wire end shall be provided with an audio spade lug, which is connected to an individual screw terminal on the barrier strip. The barrier strips shall be surface secured to a console, cabinet, rail, panel, etc. 120 VAC power wires shall not be connected to signal barrier strips.

b) Technical Characteristics:

Terminal size	6-32, minimum
Terminal Count	ANY COMBINATION
Wire size	20 AWG, minimum
Voltage handling	100 V, minimum
Protective connector cover	Required for Class II and 120 VAC power connections

- 2) Solderless Connectors. The connectors (or fork connectors) shall be crimp-on insulated lug to fit a 6-32 minimum screw terminal. The fork connector shall be installed using a standard lug-crimping tool.
- 3) Wire Wrap Strips. Wire wrap strips (minimum of 0.065" wire wrap) are approved for voice and control wiring and shall meet Industry Standards. Wire wrap strips shall be secured to a cabinet, rail, panel, etc. Wire wrap strips shall not be used for Class II or 120 VAC power wiring.

B. Lightning Protection System. Each protection system shall be provided, in its entirety, totally and externally to the building. The use of internal electrical wiring for lightning grounding systems is not acceptable and will not be approved. Provide 5% spare protectors.

1. EPBX. The EPBX, cabinets, racks, wire management systems, cable shields, etc. shall be grounded with cooper wire run external to the building and connected to the earth ground. If these items are installed in an area not protected by lightning protection system, the Contractor shall immediately notify the COTR in writing of the lightning strike hazard and make the appropriate contractual updates to accommodate this system.
2. Telephone, Data, Audio, and/or Coaxial Cable Lightning Protector:
 - a. The protector shall be an in-line device equipped with screw type connectors to match the coaxial and/or STP or UTP cable specified. It shall be located at each building entrance where each cable enters a building from the outside and grounded with stranded copper wire run external to the building connected to the earth ground. It shall be able to shunt high current surges to earth ground protecting the System's signal receiving equipment. The protector shall have a minimal effect on the quality of the signal being received or transmitted. It shall be made of non-corrosive metal and waterproof. Refer to EPBX technical data for additional required specifications.
 - b. Technical Characteristics:

Peak Pulse Power	1500 W @ 77° F
Protection Device	Gas Tube or as required by OEM
Dissipation	1.0 Mili Seconds (MS)
Response Time	5.0 nS
Connectors	As Specified
Ground Wire	#6 AWG Stranded Copper, minimum, or as required by the OEM, and/or VA

2.3 DISTRIBUTION EQUIPMENT AND SYSTEMS

The System shall be provided with a complete cable backbone and building distribution system consisting of copper, fiber optic, and other specified cable and connectors, signal closets, cross connection

or terminating systems, telecommunication outlets and interface points as identified in Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING and with technical instructions and approval from the COTR.

2.4 INSTALLATION KIT

The kit provided shall include, at a minimum, all connectors and terminals, labeling systems, audio spade lugs, barrier strips, punch blocks or wire wrap terminals, heat shrink tubing, cable ties, solder, hangers, clamps, bolts, conduit, cable duct, and/or cable tray, etc., required to accomplish a neat and secure installation. All wires shall terminate in a spade lug and barrier strip, wire wrap terminal or punch block. Unfinished or unlabeled wire connections shall not be allowed. The Contractor shall turn over all unused and partially opened installation kit boxes, coaxial, fiber-optic and twisted pair cable reels, conduit, cable tray, and/or cable duct bundles, wire rolls and physical installation hardware to the COTR. At a minimum, the following installation sub-kits are required:

A. System Grounding:

1. The grounding kit shall include all cable and installation hardware required. All EPBX equipment shall be connected to earth ground via internal building wiring, according to the NEC.
2. This includes, but is not limited to:
 - a. Voice Cable Shields
 - b. Control Cable Shields
 - c. Cable Trays
 - d. Equipment Racks
 - e. Equipment Cabinets
 - f. Conduits
 - g. Cable Duct
 - h. Cable Trays
 - i. Power Panels
 - j. Connector Panels
 - k. Grounding Blocks

- ##### **B. Wire and Cable.**
- The wire and cable kit shall include all connectors and terminals, audio spade lugs, barrier straps, punch blocks, wire wrap strips, heat shrink tubing, tie wraps, solder, hangers, clamps, labels etc., required to accomplish a neat and orderly installation.

- C. Conduit, Cable Duct and Cable Tray. The kit shall include all conduit, duct, trays, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to accomplish a neat and secure conduit, cable duct, and/or cable tray installation in accordance with the NEC and this document.
- D. Equipment Interface. The equipment kit shall include any item or quantity of equipment, cable, mounting hardware and materials needed to interface the System with the identified sub-system(s) according to the OEM requirements and this document.
- E. Labels. The labeling kit shall include any item or quantity of labels, tools, stencils, and materials needed to completely and correctly label each subsystem according to the OEM requirements, record wiring diagrams, and this document.
- F. Documentation. The documentation kit shall include any item or quantity of items, computer discs, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to completely and correctly provide the System documentation as required by this document and explained herein.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Product Delivery, Storage and Handling:
 - 1. Delivery: Deliver materials to the job site in OEM's original unopened containers, clearly labeled with the OEM's name and equipment model and serial identification numbers. The COTR may inventory the EPBX equipment at the time of delivery and reject items that do not conform to this requirement.
 - 2. Storage and Handling: Store and protect equipment in a manner which will preclude damage as directed by the COTR.
- B. System Installation:
 - 1. After the contract's been awarded, and within the time period specified in the contract, the Contractor shall deliver the total System in a manner that fully complies with the requirements of this specification. The Contractor shall make no substitutions or changes in the System without written approval from the COTR and PM.
 - 2. The Contractor shall install all equipment and systems in a manner that complies with accepted industry standards of good practice, the requirements of this specification, and in a manner which does not

constitute a safety hazard. The Contractor shall insure that all installation personnel understands and complies with all the requirements of this specification.

3. The Contractor shall install suitable filters, traps, directional couplers, splitters, telephone outlets, and pads for minimizing interference and for balancing the amplifiers and distribution system(s). Items used for balancing and minimizing interference shall be able to pass telephone signals in the frequency bands selected, in the directions specified, with low loss, and high isolation and with minimum delay of specified frequencies and signals. The Contractor shall provide all equipment necessary to meet the requirements of paragraph 2.1.C and the System performance standards.
 4. All passive equipment shall be connected according to the OEM's specifications to insure correct termination, isolation, impedance match and signal level balance at each telephone outlet.
 5. All lines shall be terminated in a suitable manner to facilitate future expansion of the System.
 6. All vertical and horizontal copper and fiber optic lines shall be terminated so shall require modifications of the system EPBX or signal closet equipment only.
 7. Terminating resistors or devices shall be used to terminate all unused branches, outlets, equipment ports of the system, and shall be devices designed for the purpose of terminating fiber optic or twisted pair cables carrying telephone signals in telephone systems.
 8. Equipment installed outdoors shall be weatherproof or installed in weatherproof enclosures with hinged doors and locks. Provide a minimum of two keys for each lock.
 9. Equipment installed indoors shall be installed in metal cabinets with hinged doors and locks. Provide a minimum of two keys for each lock.
- C. Conduit, Cables And Wiring, Cable Tray, Raceways, Signal Ducts, Etc.
1. General:
 - a. The Contractor shall employ the latest installation practices and materials.

b. All cables shall be installed in conduit and/or signal ducts.

Conduits shall be installed in accordance with Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS and Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING.

c. Ensure that Telephone //, and PA // Systems (as identified by NEC Section 517) are completely separated and protected from all other systems.

3.2 PROOF OF PERFORMANCE TESTS

A. Interim Inspection:

1. An interim inspection of the installed equipment will be conducted in the presence of the COTR prior to the proof of performance testing. This inspection shall verify that the equipment provided, adheres to the installation requirements of this document.
2. The Contractor shall have 50% of the system equipment installed to include, but not be limited to: EPBX, interface, origination and junction enclosures powered with the permanent AC wiring, outlets, conduit and cables, before the interim inspection can take place.
3. The Contractor shall notify the COTR, in writing, of the estimated date the Contractor expects to be ready for the interim inspection, at least 7 working days before the requested inspection date.
4. Results of the interim inspection shall be provided to the COTR and PM. If major or multiple deficiencies are discovered, a second interim inspection may be required before permitting the Contractor to continue with the System installation.
5. The COTR in conjunction with PE shall determine if an additional inspection is required, or if the Contractor will be allowed to proceed with the installation. In either case, re-inspection of deficiencies noted during the interim inspection(s), will be part of the proof of performance test. The interim inspection shall not affect the Systems' completion date. The COTR shall ensure all test documents will become a part of the Systems record wiring diagrams.

B. Pretesting. Upon completing the installation of the System, the Contractor shall align and balance the system. The Contractor shall pretest the entire system.

C. Pretesting Procedure. During the System pretest, the Contractor shall verify (utilizing the approved spectrum analyzer and test equipment) that the System is fully operational and meets all the System

performance requirements of this document. The Contractor shall measure and record the aural carrier levels of each system telephone, at each of the following points in the system:

1. Local Exchange Company (LEC) Inputs.
2. EPBX inputs and outputs;
3. MDU, BIU, amplifiers, channel processor and converter inputs and outputs.
4. PBX output S/NR for each telephone.
5. Signal Level at each interface point to the distribution system, the last outlet on each trunk line plus all outlets installed as part of this contract.
6. Four copies of the recorded system pretest measurements shall be submitted, along with the pretest certification, to the COTR. The COTR shall forward three copies of the pretest documents and a copy of the certification to the PM.

D. Pretesting Certification. After pretesting the System, the Contractor shall notify the COTR, in writing, that the system is ready for proof of performance testing in the presence of a Government Representative, and that it meets all requirements stated in this document. The Contractor as described herein shall accomplish submission of this notification of system readiness no later than twenty (20) working days prior to the beginning of the scheduled Government proof of performance test. Failure of the Contractor to comply with these pretest requirements, shall be grounds for automatically canceling the scheduled acceptance test.

E. Acceptance Test

1. After the System has been pretested and the Contractor has submitted the pretest results and certification to the COTR, the Contractor shall schedule an acceptance test date and give the COTR 30 days written notice prior to the date the acceptance test is expected to begin. The System shall be tested in the presence of a Government Representative and an OEM certified representative. The System shall be tested utilizing the approved test equipment to certify proof of performance. The test shall verify that the total System meets all the requirements of this document under operating conditions, and complies with all system performance standards listed herein. The

notification of acceptance test shall include the expected length (in time) of the test.

2. The acceptance test shall be performed on a "go-no-go" basis. Only those operator adjustments required to show proof of performance shall be allowed. The test shall demonstrate and verify that the installed System does comply with all the operational requirements of this specification under operating conditions. The System shall be rated as either acceptable or unacceptable at the conclusion of the test. Failure of any part of the System that precludes completion of the system testing, and which cannot be repaired within four (4) hours, shall be cause for terminating the acceptance test of the System. Repeated failures that result in a cumulative time of eight (8) hours to effect repairs, shall cause the entire System to be declared unacceptable. Retesting of the entire System shall be rescheduled at the convenience of the Government.

F. Acceptance Test Procedure:

1. Mechanical and Physical Inspection:

- a. The Government Representative will tour all major areas where the System and all sub-systems are located to insure they are completely and properly installed in place and are operationally ready for proof of performance acceptance testing. A system inventory including available spare parts will be taken at this time. Each item of installed equipment shall be checked to ensure appropriate UL certification labels are affixed.
- b. The System diagrams, record drawings, equipment manuals, AutoCAD Disks, intermediate and pretest results shall be formally inventoried and reviewed.
- c. Failure of the System to meet the installation requirements of this specification shall be grounds for terminating all testing.

2. Subsystem Operational Test:

- a. After the Mechanical and Physical Inspection, the Contractor shall perform an operational test of each sub-system to verify that all equipment is properly connected, interfaced and is functionally operational to meet the requirements of this document. If any sub-system is not functionally ready, that sub-system shall be declared unacceptable and all testing shall be

- terminated. At this point, the Contractor shall be permitted one hour to correct the deficiencies.
- b. It may be mutually agreed upon, at this time, to wait one hour or to commence testing of the next sub-system.
 - c. Repeated failures of sub-system testing or total system testing, which results in a cumulative time of four hours to effect repairs, shall be grounds for declaring the entire system unacceptable and all testing to be terminated. Retesting shall be rescheduled at the convenience of the Government.
3. Sub-system Performance Test: After the operational test, each sub-system shall be checked to verify that all performance requirements and standards are met. The performance requirements shall be verified using the necessary test equipment. A spectrum analyzer, signal level meter and BERT shall be used to verify there are no visible signal distortions, such as intermodulation, beats, etc. appearing on any received or generated telephone.
4. Total System Test: The testing shall proceed until the System and sub-systems have been operationally and functionally tested and accepted. The total System tests shall verify that the requirements have been met for all system signals as described herein.
- a. LEC Point of Demarcation: The System output(s) shall be checked to verify that all performance requirements are met.
 - b. EPBX: This test shall be conducted within 30 days following successful pretesting of the EPBX. In addition to compliance with the technical characteristics and quantities of equipment specified herein, the Final Acceptance Test shall contain the provision that 30 continuous days of uninterrupted telephone service, must be completed prior to the Contractor being deemed to be in compliance with the contract.
 - 1) For the purpose of final acceptance, the telephone service shall be considered interrupted when the failure of any Contractor provided telephone equipment including batteries, results in an interruption of service. This includes a failure of more than 20% of any trunk group, 15% of any number group (15 or more stations), operator console, or telephone service to any area determined to be critical by the Facility

Director. Response time to restore service shall have no bearing upon the term "interrupted service".

- 2) To facilitate the EPBX Acceptance Test and to allow familiarization and training of VA employees, the Contractor shall activate the EPBX, including the operator consoles, stations, and equipment a minimum of 30 days prior to the acceptance test date. All installed equipment and circuits shall be fully tested prior to the acceptance by VA. During this "burn-in" period, the Contractor shall de-bug the EPBX. The Contractor shall make the EPBX available for in-house communications and demonstrate to the Facility staff the required features. The VA and Contractor will make certain trunks and tie line circuits are available to the EPBX during this "burn-in" period for testing.
5. Individual Item Test: The Government Representative may select individual items of equipment for detailed proof-of-performance testing. The item(s) selected shall meet or exceed the minimum requirements of the specification.
6. Interface Cable Sub-system: To ensure that the System meets all performance requirements, a minimum of 75% of the System outlets and interface points shall be checked. Additionally, each sub-system interface, junction, and connection point or location will be checked. Each distribution active and passive item of equipment, signal input(s) and output(s) will be tested.
7. Distribution Cable Plant Sub-system: For specific distribution testing instructions refer to Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING.
- G. Test Conclusion:
 1. At the conclusion of the Acceptance Test, using the generated punch list (or discrepancy list) the VA and the Contractor shall jointly agree to the results of the test, and reschedule testing on deficiencies and shortages with the COTR. Any retesting to comply with these specifications will be done at the Contractor's expense.
 2. If the System is declared unacceptable without conditions, all rescheduled retest expenses will be born by the Contractor as described herein.

3.3 TRAINING

- A. Furnish the services of an OEM trained and certified engineer or technician for two eight-hour classes to instruct designated Facility maintenance personnel. Instruction shall include cross connection, corrective, and preventive maintenance of the telephone system and equipment.
- B. Also, furnish the services of an OEM trained and certified engineer or technician, familiar with the functions and operation of the System and equipment, for two eight-hour periods to train designated Facility IRM personnel. Instructions shall be provided for staff personnel in each area where the System is installed under this contract. When multiple areas are involved, classes will be grouped. Periods of training shall be coordinated with the COTR. The COTR shall coordinate with the Facility to ensure all shifts receive the required training. Each session shall include instructions utilizing "hands-on" operation and functions of the system.
- C. Before the System can be accepted by VA, this training must be accomplished. Training will be scheduled at the convenience of the Facilities Contracting Officer and Chief of Engineering Service.

3.4 GUARANTEE PERIOD OF SERVICE

- A. Contractor's Responsibility: The Contractor shall guarantee that all installed material and equipment will be free from defects, workmanship, and will remain so for a period of one year from date of final acceptance of the System by the VA. The Contractor shall provide OEM's equipment warranty documents, to the COTR (or the Facility Contracting Officer if the Facility has taken possession of the building), that certifies each item of equipment installed under this document conforms to its OEM published specifications.
- B. The Contractor shall provide a written commitment from the System equipment OEM to supply parts and on-site engineering support services for the one year guarantee service (materials and labor) in the event of default or unsatisfactory service by the Contractor.
 - 1. The OEM certification shall describe, in the event of default or unsatisfactory service by the Contractor, the OEM or an authorized distributor shall fully support the contract (initial installation, guarantee service for the one year warranty period of the contract).

2. The System equipment OEM's signatory of the certified written commitment must be of an individual who has the full authority to obligate the OEM to this commitment. Names, corporate addresses, and telephone numbers of the individuals who have this authority shall be provided as a part of the commitment.
- C. The Contractor's maintenance personnel shall have the ability to contact the Contractor and OEM's central emergency assistance maintenance center and request remote diagnostic testing and assistance in resolving technical problems at any time, 365 days a year. The Contractor via a business telephone line at no additional cost shall provide this contact capability to VA. Each Contractor maintenance and supervisor individual shall be fully qualified by the OEM and provide the COTR and Facility Contracting Officer with copies of current and qualified OEM training certificates.
- D. Additionally, defining the FAR's warranty outlines concerning this System, the Contractor shall accomplish the following minimum requirements during the one year guarantee period:
 1. Response Time During the One Year Guarantee Period:
 - a. The Contractor shall respond on-site, during the standard workweek, to a routine trouble call within 24 hours of its report. A routine trouble is considered a trouble that causes a sub-system to be inoperable.
 - b. The Contractor shall respond on-site to an emergency trouble call within four hours of its report. An emergency trouble is considered a trouble that causes a System to be inoperable at anytime.
 - 1) An emergency trouble call shall be deemed appropriate when a failure involves more than 20 voice circuits.
 - 2) In addition, the failure of a common control unit, power supply, signal generating device or attendant console shall also be deemed as an emergency maintenance call.
 - c. The Contractor shall respond on-site to a catastrophic trouble call within two hours of its report. A catastrophic trouble call is considered an EPBX failure.
 - 1) If an EPBX failure cannot be corrected within six hours, the Contractor shall be responsible for providing an alternate CPU

- equipped for a minimum of 100 main station lines, 10 CO trunks, 10 FTS access lines and two operator's console.
- 2) This alternate system shall be operational within 12 hours (time to commence at the end of the six-hour trouble shooting period) and shall provide emergency service to critical areas as determined by the VAMC Director.
 - 3) The alternate system shall be a programmable system and a pre-written program tape shall be provided to the VAMC Contracting Officer prior to cut-over of the main telephone system.
- d. Failures affecting operation of critical emergency health care facilities (i.e., cardiac arrest teams, intensive care units, etc.) shall also be deemed as a catastrophic trouble call if so determined by the Facility Director. The Facility Contracting Officer shall notify the Contractor of this type of trouble call at the direction of the Facility Director.
 - e. The Contractor shall respond on-site to installation of station or equipment requests or service within:
 - 1) Eight hours for emergency installations designated by the Facility Contracting Officer, and
 - 2) Three working days for routine installations designated by the Facility Contracting Officer.
 - f. A standard workweek is considered 8:00 A.M. to 5:00 P.M., Monday through Friday exclusive of Federal Holidays. If any trouble cannot be corrected within one working day, the Contractor shall furnish and install compatible substitute equipment returning the System or sub-system to full operational capability, as described herein, until repairs are completed.
 - g. The COTR and/or Facility Contracting Officer are the Contractor's reporting and contact officials for System trouble calls, during the guarantee period.
2. Required On-Site Visits During The One Year Guarantee Period
 - a. The Contractor shall visit, on-site, for a minimum of eight hours, once every twelve (12) weeks, during the guarantee period, to perform system preventive maintenance, equipment cleaning and operational adjustments to maintain the System according the descriptions identified in this document.

- 1) The Contractor shall arrange all Facility visits with the COTR or Facility Contracting Officer prior to performing the required maintenance visits.
 - 2) Preventive maintenance shall be performed by the Contractor in accordance with the OEM's recommended practice and service intervals during non-busy times agreed to by the COTR or Facility Contracting Officer and Contractor.
 - 3) The preventive maintenance schedule shall be provided to and approved by the COTR and Facility Contracting Officer.
 - 4) Provide on-site a stock of replacement spare parts and equipment, plus test equipment, as specified herein, ensuring they meet the OEM's minimum recommended spare parts stock sizing requirements for this specific system.
- b. The Contractor shall provide the Facility Contracting Officer a type written report itemizing each deficiency found and the corrective action performed during each required visit or official reported trouble call. The Contractor shall provide the COTR with sample copies of these reports for review and approval at the beginning of the Acceptance Test. The following reports are the minimum required:
- 1) The Contractor shall provide a monthly summary of all equipment and sub-systems serviced during this guarantee period to the COTR or Facility Contracting Officer by the fifth working day after the end of each month. The report shall clearly and concisely describe the services rendered, parts replaced and repairs performed. The report shall prescribe anticipated future needs of the equipment and systems for preventive and predictive maintenance.
 - 2) The Contractor shall maintain a separate log entry for each item of equipment and each sub-system of the System. The log shall list dates and times of all scheduled, routine, and emergency calls. Each emergency call shall be described with details of the nature and causes of emergency steps taken to rectify the situation and specific recommendations to avoid such conditions in the future. The COTR or Facility Contracting Officer shall convey to the Facility Engineering Officer, two (2) copies of actual reports for evaluation.

- 3) The COTR or Facility Contracting Officer shall ensure a copy of these reports is entered into the System's official acquisition documents.
 - 4) The Facility Chief Engineer shall ensure a copy of these reports is entered into the System's official technical record documents.
3. Government Furnished Equipment (GFE). GFE that was accepted by the Contractor and interfaced and installed in this System shall become part of this System and included in the Guarantee requirements.
- E. Work Not Included: Maintenance and repair service shall not include the performance of any work due to improper use; accidents; other vendor, contractor, or owner tampering or negligence, for which the Contractor is not directly responsible and does not control. The Contractor shall immediately notify the COTR or Facility Contracting Officer in writing upon discovery of these incidents. The COTR or Facility Contracting officer will investigate all reported incidents and render findings concerning any Contractor's responsibility.

- - E N D - -

SECTION 31 20 11
EARTH MOVING (SHORT FORM)

PART 1 - GENERAL

1.1:DESCRIPTION:

This section specifies the requirements for furnishing all equipment, materials, labor and techniques for earthwork including excavation, fill, backfill and site restoration utilizing fertilizer, seed and/or sod.

1.2 DEFINITIONS:

A. Unsuitable Materials:

1. Fills: Topsoil, frozen materials; construction materials and materials subject to decomposition; clods of clay and stones larger than 75 mm (3 inches); organic materials, including silts, which are unstable; and inorganic materials, including silts, too wet to be stable.
2. Existing Subgrade (except footings): Same materials as above paragraph, that are not capable of direct support of slabs, pavement, and similar items, with the possible exception of improvement by compaction, proofrolling, or similar methods of improvement.
3. Existing Subgrade (footings only): Same as Paragraph 1, but no fill or backfill. If materials differ from design requirements, excavate to acceptable strata subject to Contracting Officer's Technical Resource (COTR) approval.

B. Earthwork: Earthwork operations required within the new construction area. It also includes earthwork required for auxiliary structures and buildings and sewer and other trenchwork throughout the job site.

C. Degree of Compaction: Degree of compaction is expressed as a percentage of maximum density obtained by the test procedure presented in ASTM D698/ D1557.

D. The term fill means fill or backfill as appropriate.

1.3 RELATED WORK:

A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

B. Safety Requirements: Section 00 72 00, GENERAL CONDITIONS, Article, ACCIDENT PREVENTION.

C. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.

D. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article, PHYSICAL DATA.

1.4 CLASSIFICATION OF EXCAVATION:

- A. Unclassified Excavation: Removal and disposal of pavements and other man-made obstructions visible on the surface; utilities, and other items including underground structures indicated to be demolished and removed; together with any type of materials regardless of character of material and obstructions encountered.
- B. Classified Excavation: Removal and disposal of all material not defined as rock.
- C. Rock Excavation:
 - 1. Solid ledge rock (igneous, metamorphic, and sedimentary rock).
 - 2. Bedded or conglomerate deposits so cemented as to present characteristics of solid rock which cannot be excavated without blasting; or the use of a modern power excavator (shovel, backhoe, or similar power excavators) of no less than 0.75 m³ (1 cubic yard) capacity, properly used, having adequate power and in good running condition.
 - 3. Boulders or other detached stones each having a volume of 0.4 m³ (1/2 cubic yard) or more.

1.5 MEASUREMENT AND PAYMENT FOR ROCK EXCAVATION:

- A. Measurement: Cross section and measure the uncovered and separated materials, and compute quantities by the Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS. Do not measure quantities beyond the following limits:
 - 1. 300 mm (12 inches) outside of the perimeter of formed footings.
 - 2. 600 mm (24 inches) outside the face of concrete work for which forms are required, except for footings.
 - 3. 150 mm (6 inches) below the bottom of pipe and not more than the pipe diameter plus 600 mm (24 inches) in width for pipe trenches.
 - 4. The outside dimensions of concrete work for which no forms are required (trenches, conduits, and similar items not requiring forms).
- B. Payment for Differing Site Conditions: When rock excavation, as classified, is encountered, the contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable.

1.6 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Rock Excavation Report: Testing Laboratory must be retained by the Tomah VA, and include the following deliverables:

1. Certification of rock quantities excavated.
2. Excavation method.
3. Labor.
4. Equipment.
5. Land Surveyor's or Civil Engineer's name and official registration stamp.
6. Plot plan showing elevations.

C. Furnish to COTR, soil samples, suitable for laboratory tests, of proposed off site or on site fill material.

1.7 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Nursery and Landscape Association (ANLA):

2004.....American Standard for Nursery Stock

C. American Association of State Highway and Transportation Officials (AASHTO):

T99-01 (R2004).....Moisture-Density Relations of Soils Using a 2.5 kg (5.5 lb) Rammer and a 305 mm (12 inch) Drop

T180-01 (2004).....Moisture-Density Relations of Soils Using a 4.54-kg [10 lb] Rammer and a 457 mm (18 inch) Drop

D. American Society for Testing and Materials (ASTM):

D698-07.....Laboratory Compaction Characteristics of Soil Using Standard Effort

D1557-02.....Laboratory Compaction Characteristics of Soil Using Modified Effort

E. Standard Specifications of Wisconsin State Department of Transportation, latest revision.

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Fills: Materials approved from on site and off site sources having a minimum dry density of 1760 kg/m³ (110 pcf), a maximum Plasticity Index of 6, and a maximum Liquid Limit of 30.

B. Granular Fill:

1. Under concrete slab, crushed stone or gravel graded from 25 mm (1 inch) to 4.75 mm (No. 4).

2. Bedding for sanitary and storm sewer pipe, crushed stone or gravel graded from 13 mm (1/2 inch) to 4.75 mm (No. 4).
- C. Fertilizer: (5-10-5) delivered to site in unopened containers that clearly display the manufacturer's label, indicating the analysis of the contents.
- D. Seed: Grass mixture comparable to existing turf delivered to site in unopened containers that clearly display the manufacturer's label, indicating the analysis of the contents.

PART 3 - EXECUTION

3.1 SITE PREPARATION:

- A. Clearing: Clearing within the limits of earthwork operations as described or designated by the COTR. Work includes removal of trees, shrubs, fences, foundations, incidental structures, paving, debris, trash and any other obstructions. Remove materials from the Medical Center.
- B. Grubbing: Remove stumps and roots 75 mm (3 inches) and larger diameter. Undisturbed sound stumps, roots up to 75 mm (3 inches) diameter, and nonperishable solid objects which will be a minimum of 900 mm (3 feet) below subgrade or finished embankment may be left.
- C. Trees and Shrubs: Trees and shrubs, not shown for removal, may be removed from the areas within 4500 mm (15 feet) of new construction and 2250 mm (7'-6") of utility lines if such removal is approved in advance by the COTR. Remove materials from the Medical Center. Box, and otherwise protect from damage, existing trees and shrubs which are not shown to be removed in the construction area. Repair immediately, damage to existing trees and shrubs by trimming, cleaning and painting damaged areas, including the roots, in accordance with standard industry horticultural practice for the geographic area and plant species. Building materials shall not be stored closer to trees and shrubs, that are to remain, than the farthest extension of their limbs.
- D. Stripping Topsoil: Unless otherwise indicated on the drawings, the limits of earthwork operations shall extend anywhere the existing grade is filled or cut or where construction operations have compacted or otherwise disturbed the existing grade or turf. Strip topsoil as defined herein, or as indicated in the geotechnical report, from within the limits of earthwork operations as specified above unless specifically indicated or specified elsewhere in the specifications or shown on the drawings. Topsoil shall be fertile, friable, natural topsoil of loamy character and characteristic of the locality. Topsoil shall be capable of growing healthy horticultural crops of grasses. Stockpile topsoil and

protect as directed by the COTR. Eliminate foreign material, such as weeds, roots, stones, subsoil, frozen clods, and similar foreign materials, larger than 0.014 m³ (1/2 cubic foot) in volume, from soil as it is stockpiled. Retain topsoil on the station. Remove foreign materials larger than 50 mm (2 inches) in any dimension from topsoil used in final grading. Topsoil work, such as stripping, stockpiling, and similar topsoil work, shall not, under any circumstances, be carried out when the soil is wet so that the tilth of the soil will be destroyed.

1. Concrete Slabs and Paving: Score deeply or saw cut to insure a neat, straight cut, sections of existing concrete slabs and paving to be removed where excavation or trenching occurs. Extend pavement section to be removed a minimum of 300 mm (12 inches) on each side of widest part of trench excavation and insure final score lines are approximately parallel unless otherwise indicated. Remove material from the Medical Center property.

E. Disposal: All materials removed from the property shall be disposed of at a legally approved site, for the specific materials, and all removals shall be in accordance with all applicable Federal, State and local regulations.

3.2 EXCAVATION:

A. Shoring, Sheet piling and Bracing: Shore, brace, or slope to its angle of repose banks of excavations to protect workmen, banks, adjacent paving, structures, and utilities, in compliance with OSHA requirements.

1. Extend shoring and bracing to the bottom of the excavation. Shore excavations that are carried below the elevations of adjacent existing foundations.

2. If the bearing of any foundation is disturbed by excavating, improper shoring or removal of shoring, placing of backfill, and similar operations, provide a concrete fill support under disturbed foundations, as directed by COTR, at no additional cost to the Government. Do not remove shoring until permanent work in excavation has been inspected and approved by COTR.

B. Excavation Drainage: Operate pumping equipment, and/or provide other materials, means and equipment as required, to keep excavations free of water and subgrades dry, firm, and undisturbed until approval of permanent work has been received from COTR. Approval by the COTR is also required before placement of the permanent work on all subgrades. When subgrade for foundations has been disturbed by water, remove the disturbed material to firm undisturbed material after the water is brought under control. Replace disturbed subgrade in trenches by

mechanically tamped sand or gravel. When removed disturbed material is located where it is not possible to install and properly compact disturbed subgrade material with mechanically compacted sand or gravel, the COTR should be contacted to consider the use of flowable fill.

C. Trench Earthwork:

1. Utility trenches (except sanitary and storm sewer):

- a. Excavate to a width as necessary for sheeting and bracing and proper performance of the work.
- b. Grade bottom of trenches with bell-holes, scooped-out to provide a uniform bearing.
- c. Support piping on undisturbed earth unless a mechanical support is shown.
- d. The length of open trench in advance of pipe laying shall not be greater than is authorized by the COTR.

2. Sanitary and storm sewer trenches:

- a. Trench width below a point 150 mm (6 inches) above top of the pipe shall be 600 mm (24 inches) for up to and including 300 mm (12 inches) diameter and four-thirds diameter of pipe plus 200 mm (8 inches) for pipe larger than 300 mm (12 inches). Width of trench above that level shall be as necessary for sheeting and bracing and proper performance of the work.
- b. The bottom quadrant of the pipe shall be bedded on undisturbed soil or granular fill.
 - 1) Undisturbed: Bell holes shall be no larger than necessary for jointing. Backfill up to a point 300 mm (12 inches) above top of pipe shall be clean earth placed and tamped by hand.
 - 2) Granular Fill: Depth of fill shall be a minimum of 75 mm (3 inches) plus one-sixth of pipe diameter below the pipe of 300 mm (12 inches) above top of pipe. Place and tamp fill material by hand.
- c. Place and compact as specified the remainder of backfill using acceptable excavated materials. Do not use unsuitable materials.
- d. Use granular fill for bedding where rock or rocky materials are excavated.

D. Site Earthwork: Excavation shall be accomplished as required by drawings and specifications. Remove subgrade materials, that are determined by the COTR as unsuitable, and replace with acceptable material. If there is a question as to whether material is unsuitable or not, the Contractor shall obtain samples of the material, under the direction of the COTR, and the materials shall be examined by an independent testing

laboratory for soil classification to determine whether it is unsuitable or not. When unsuitable material is encountered and removed, the contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable. Adjustments to be based on meters (yardage) in cut section only.

E. Finished elevation of subgrade shall be as follows:

1. Pavement Areas - bottom of the pavement or base course as applicable.
2. Planting and Lawn Areas - 100 mm (4 inches) below the finished grade, unless otherwise specified or indicated on the drawings.

3.3 FILLING AND BACKFILLING:

- A. General: Do not fill or backfill until all debris, unsatisfactory soil materials, obstructions, and deleterious materials have been removed from the excavation. Proof-roll exposed subgrades with a fully loaded dump truck. Use excavated materials or borrow for fill and backfill, as applicable. Do not use unsuitable excavated materials. Do not backfill until foundation walls have been completed above grade and adequately braced, waterproofing or dampproofing applied, and pipes coming in contact with backfill have been installed, and inspected and approved by COTR.
- B. Proof-rolling Existing Subgrade: Proof-roll with a fully loaded dump truck. Make a minimum of one pass in each direction. Remove unstable uncompactable material and replace with granular fill material completed to mix requirements specified.
- C. Placing: Place material in horizontal layers not exceeding 200 mm (8 inches) in loose depth and then compacted. Do not place material on surfaces that are muddy, frozen, or contain frost.
- D. Compaction: Use approved equipment (hand or mechanical) well suited to the type of material being compacted. Do not operate mechanized vibratory compaction equipment within 3000 mm (10 feet) of new or existing building walls without the prior approval of the COTR. Moisten or aerate material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used. Compact each layer to not less than 95 percent of the maximum density determined in accordance with the following test method ASTM D1557 Method A.

3.4 GRADING:

- A. General: Uniformly grade the areas within the limits of this section, including adjacent transition areas. Smooth the finished surface within specified tolerance. Provide uniform levels or slopes between points

where elevations are indicated, or between such points and existing finished grades. Provide a smooth transition between abrupt changes in slope.

- B. Cut rough or sloping rock to level beds for foundations. In unfinished areas fill low spots and level off with coarse sand or fine gravel.
- C. Slope backfill outside the building away from the building walls for a minimum distance of 3048 mm (10 feet) at a minimum five percent (5%) slope.
- D. The finished grade shall be 150 mm (6 inches) below bottom line of windows or other building wall openings unless greater depth is shown.
- E. Place crushed stone or gravel fill under concrete slabs on grade tamped and leveled. The thickness of the fill shall be 150 mm (6 inches), unless otherwise indicated.
- F. Finish subgrade in a condition acceptable to the COTR at least one day in advance of the paving operations. Maintain finished subgrade in a smooth and compacted condition until the succeeding operation has been accomplished. Scarify, compact, and grade the subgrade prior to further construction when approved compacted subgrade is disturbed by contractor's subsequent operations or adverse weather.
- G. Grading for Paved Areas: Provide final grades for both subgrade and base course to +/- 6 mm (0.25 inches) of indicated grades.

3.5 LAWN AREAS:

- A. General: Harrow and till to a depth of 100 mm (4 inches), new or existing lawn areas to remain, which are disturbed during construction. Establish existing or design grades by dragging or similar operations. Do not carry out lawn areas earthwork out when the soil is wet so that the tilth of the soil will be destroyed. Plant bed must be approved by COTR before seeding or sodding operation begins.
- B. Finished Grading: Begin finish grading after rough grading has had sufficient time for settlement. Scarify subgrade surface in lawn areas to a depth of 100 mm (4 inches). Apply topsoil so that after normal compaction, dragging and raking operations (to bring surface to indicated finish grades) there will be a minimum of 100 mm (4 inches) of topsoil over all lawn areas; make smooth, even surface and true grades, which will not allow water to stand at any point. Shape top and bottom of banks to form reverse curves in section; make junctions with undisturbed areas to conform to existing topography. Solid lines within grading limits indicate finished contours. Existing contours, indicated by broken lines are believed approximately correct but are not guaranteed.

- C. Fertilizing: Incorporate fertilizer into the soil to a depth of 100 mm (4 inches) at a rate of 12 kg/100 m² (25 pounds per 1000 square feet).
- D. Seeding: Seed at a rate of 2 kg/100 m² (4 pounds per 1000 square feet) and accomplished only during periods when uniform distribution may be assured. Lightly rake seed into bed immediately after seeding. Roll seeded area immediately with a roller not to exceed 225 kg/m (150 pounds per foot) of roller width.
- E. Watering: The COTR is responsible for having adequate water available at the site. As sodding is completed in any one section, the entire sodded area shall be thoroughly irrigated by the contractor, to a sufficient depth, that the underside of the new sod pad and soil, immediately below sod, is thoroughly wet. COTR will be responsible for sod after installation and acceptance.

3.6 DISPOSAL OF UNSUITABLE AND EXCESS EXCAVATED MATERIAL:

- A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.
- B. Place excess excavated materials suitable for fill and/or backfill on site where directed.
- C. Remove from site and dispose of any excess excavated materials after all fill and backfill operations have been completed.
- D. Segregate all excavated contaminated soil designated by the COTR from all other excavated soils, and stockpile on site on two 0.15 mm (6 mil) polyethylene sheets with a polyethylene cover. A designated area shall be selected for this purpose. Dispose of excavated contaminated material in accordance with State and Local requirements.

3.6 CLEAN-UP:

Upon completion of earthwork operations, clean areas within contract limits, remove tools, and equipment. Provide site clear, clean, free of debris, and suitable for subsequent construction operations. Remove debris, rubbish, and excess material from the Medical Center Property.

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SECTION 31 23 19
DEWATERING

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies performance of dewatering required to lower and control ground water table levels and hydrostatic pressures to permit excavation, backfill, and construction to be performed in the dry. Control of surface water shall be considered as part of the work under this specification.

1.2 SUMMARY:

- A. The work to be completed by the Contractor includes, but is not necessarily limited to the following:
 - 1. Implementation of the Erosion and Sedimentation Control Plan.
 - 2. Dewater excavations, including seepage and precipitation.
- B. The Contractor shall be responsible for providing all materials, equipment, labor, and services necessary for care of water and erosion control. Excavation work shall not begin before the Erosion and Sedimentation Control Plan is in place.

1.3 REQUIREMENT:

- A. Dewatering system shall be of sufficient size and capacity necessary to lower and maintain ground water table to an elevation at least 300 mm (1 foot) below lowest foundation subgrade or bottom of pipe trench and to allow material to be excavated in a reasonably dry condition. Materials to be removed shall be sufficiently dry to permit excavation to grades shown and to stabilize excavation slopes where sheeting is not required. Operate dewatering system continuously until backfill work has been completed.
- B. Reduce hydrostatic head below any excavation to the extent that water level in the construction area is a minimum of 300 mm (1 foot) below prevailing excavation surface.
- C. Prevent loss of fines, seepage, boils, quick conditions or softening of foundation strata.
- D. Maintain stability of sides and bottom of excavation.
- E. Construction operations are performed in the dry.
- F. Control of surface and subsurface water is part of dewatering requirements. Maintain adequate control so that:

1. The stability of excavated and constructed slopes are not adversely affected by saturated soil, including water entering prepared subbase and subgrades where underlying materials are not free draining or are subject to swelling or freeze-thaw action.
 2. Erosion is controlled.
 3. Flooding of excavations or damage to structures does not occur.
 4. Surface water drains away from excavations.
 5. Excavations are protected from becoming wet from surface water, or insure excavations are dry before additional work is undertaken.
- G. Permitting Requirements: The contractor shall comply with and obtain the required State and Local permits where the work is performed.

1.4 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Safety Requirements: Section 01 00 00, GENERAL REQUIREMENTS
- C. Submittal requirements as specified in Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- D. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.
- F. Excavation, backfilling, site grade and utilities: Section 31 20 00, EARTH MOVING.

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Drawings and Design Data:
 1. Submit drawings and data showing the method to be employed in dewatering excavated areas 30 days before commencement of excavation.
 2. Material shall include: location, depth and size of wellpoints, headers, sumps, ditches, size and location of discharge lines, capacities of pumps and standby units, and detailed description of dewatering methods to be employed to convey the water from site to adequate disposal.
 3. Include a written report outlining control procedures to be adopted if dewatering problem arises.
 4. Materials submitted shall be in a format acceptable for inclusion in required permit applications to any and all regulatory agencies for which permits for discharge water from the dewatering system are required due to the discharge reaching regulated bodies of water.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Install a dewatering system to lower and control ground surface water in order to permit excavation, construction of structure, and placement of backfill materials to be performed under dry conditions. Make the dewatering system adequate to pre-drain the water-bearing strata above and below the bottom of structure foundations, utilities and other excavations.
- B. In addition, reduce hydrostatic pressure head in water-bearing strata below structure foundations, utility lines, and other excavations, to extent that water levels in construction area are a minimum of 300 mm (1 foot) below prevailing excavation surface at all times.

3.2 OPERATION:

- A. Prior to any excavation below the ground water table, place system into operation to lower water table as required and operate it continuously 24 hours a day, 7 days a week until utilities and structures have been satisfactorily constructed, which includes the placement of backfill materials and dewatering is no longer required.
- B. Place an adequate weight of backfill material to prevent buoyancy prior to discontinuing operation of the system.

3.3 WATER DISPOSAL:

- A. Dispose of water removed from the excavations in such a manner as:
 - 1. Will not endanger portions of work under construction or completed.
 - 2. Will cause no inconvenience to Government or to others working near site.
 - 3. Will comply with the stipulations of required permits for disposal of water.
 - 4. Will Control Runoff: The Contractor shall be responsible for control of runoff in all work areas including but not limited to: excavations, access roads, parking areas, laydown, and staging areas. The Contractor shall provide, operate, and maintain all ditches, basins, sumps, culverts, site grading, and pumping facilities to divert, collect, and remove all water from the work areas. All water shall be removed from the immediate work areas and shall be disposed of in accordance with applicable permits.
- B. Excavation Dewatering:

1. The Contractor shall be responsible for providing all facilities required to divert, collect, control, and remove water from all construction work areas and excavations.
2. Drainage features shall have sufficient capacity to avoid flooding of work areas.
3. Drainage features shall be so arranged and altered as required to avoid degradation of the final excavated surface(s).
4. The Contractor shall utilize all necessary erosion and sediment control measures as described herein to avoid construction related degradation of the natural water quality.

C. Dewatering equipment shall be provided to remove and dispose of all surface and ground water entering excavations, trenches, or other parts of the work during construction. Each excavation shall be kept dry during subgrade preparation and continually thereafter until the structure to be built, or the pipe to be installed therein, is completed to the extent that no damage from hydrostatic pressure, flotation, or other cause will result.

3.4 STANDBY EQUIPMENT:

Provide complete standby equipment, installed and available for immediate operation, as may be required to adequately maintain dewatering on a continuous basis and in the event that all or any part of the system may become inadequate or fail.

3.5 CORRECTIVE ACTION:

If dewatering requirements are not satisfied due to inadequacy or failure of the dewatering system (loosening of the foundation strata, or instability of slopes, or damage to foundations or structures), perform work necessary for reinstatement of foundation soil and damaged structure resulting from such inadequacy or failure by Contractor, at no additional cost to Government.

3.6 DAMAGES:

Immediately repair damages to adjacent facilities caused by dewatering operations.

3.7 REMOVAL:

Insure compliance with all conditions of regulating permits and provide such information to the Contracting Officer's Technical Resource (COTR). Obtain written approval from COTR before discontinuing operation of dewatering system.

----- E N D -----

SECTION 32 05 23
CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section shall cover site work concrete constructed upon the prepared subgrade and in conformance with the lines, grades, thickness, and cross sections shown. Construction shall include the following:
- B. Combination curb and gutter
- C. Pedestrian Pavement: Walks
- D. Vehicular Pavement: driveways and parking areas

1.2 RELATED WORK

- A. Laboratory and Field Testing Requirements: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Subgrade Preparation: Section 31 20 11, EARTH MOVING (Short Form).
- C. Concrete Materials, Quality, Mixing, Design and Other Requirements: Section 03 30 00, CAST-IN-PLACE-CONCRETE.

1.3 DESIGN REQUIREMENTS

Design all elements with the latest published version of applicable codes.

1.4 WEATHER LIMITATIONS

Placement of concrete shall be as specified under Article 3.8, COLD WEATHER and Article 3.7, HOT WEATHER of Section 03 30 00, CAST-IN-PLACE CONCRETE.

1.5 SELECT SUBBASE MATERIAL JOB-MIX

The Contractor shall retain and reimburse a testing laboratory to design a select subbase material mixture and submit a job-mix formula to the Contracting Officer's Technical Resource (COTR), in writing, for approval. The formula shall include the source of materials, gradation, plasticity index, liquid limit, and laboratory compaction curves indicating maximum density at optimum moisture.

1.6 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
- B. Manufacturers' Certificates and Data certifying that the following materials conform to the requirements specified.
 - 1. Expansion joint filler
 - 2. Hot poured sealing compound
 - 3. Reinforcement

4. Curing materials

C. Data and Test Reports: Select subbase material.

1. Job-mix formula.
2. Source, gradation, liquid limit, plasticity index, percentage of wear, and other tests as specified and in referenced publications.

1.7 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Refer to the latest edition of all referenced Standards and codes.

B. American Association of State Highway and Transportation Officials (AASHTO):

M031MM031-07-UL.....Deformed and Plain Carbon-Steel Bars for
Concrete Reinforcement (ASTM A615/A615M-09)

M055MM055-09-UL.....Steel Welded Wire Reinforcement, Plain, for
Concrete (ASTM A185)

M147-65-UL.....Materials for Aggregate and Soil-Aggregate
Subbase, Base and Surface Courses (R 2004)

M148-05-UL.....Liquid Membrane-Forming Compounds for Curing
Concrete (ASTM C309)

M171-05-UL.....Sheet Materials for Curing Concrete (ASTM C171)

M182-05-UL.....Burlap Cloth Made from Jute or Kenaf and Cotton
Mats

M213-01-UL.....Preformed Expansion Joint Fillers for Concrete
Paving and Structural Construction
(Non-extruding and Resilient Bituminous Type)
(ASTM D1751)

M233-86-UL.....Boiled Linseed Oil Mixer for Treatment of
Portland Cement Concrete

T099-09-UL.....Moisture-Density Relations of Soils Using a 2.5
kg. (5.5 lb) Rammer and a 305 mm (12 in.) Drop

T180-09-UL.....Moisture-Density Relations of Soils Using a 4.54
kg (10 lb.) Rammer and a 457 mm (18 in.) Drop

C. American Society for Testing and Materials (ASTM):

C94/C94M-09.....Ready-Mixed Concrete

C143/C143M-09.....Slump of Hydraulic Cement Concrete

PART 2 - PRODUCTS

2.1 GENERAL

Concrete shall be Type C, air-entrained as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE, with the following exceptions:

<u>TYPE</u>	<u>MAXIMUM SLUMP*</u>
Curb & Gutter	75 mm (3")
Pedestrian Pavement	75 mm (3")
Vehicular Pavement	50 mm (2") (Machine Finished) 100 mm (4") (Hand Finished)
Equipment Pad	75 to 100 mm (3" to 4")
* For concrete to be vibrated: Slump as determined by ASTM C143. Tolerances as established by ASTM C94.	

2.2 REINFORCEMENT

- A. The type, amount, and locations of steel reinforcement shall be as shown on the drawings and in the specifications.
- B. Welded wire-fabric shall conform to AASHTO M55.
- C. Dowels shall be plain steel bars conforming to AASHTO M31. Tie bars shall be deformed steel bars conforming to AASHTO M31.

2.3 SELECT SUBBASE (WHERE REQUIRED)

- A. Subbase material shall consist of select granular material composed of sand, sand-gravel, crushed stone, crushed or granulated slag, with or without soil binder, or combinations of these materials conforming to AASHTO M147, Grading E or F.
- B. Materials meeting other gradations than that noted will be acceptable whenever the gradations are within a tolerance of three to five percent, plus or minus, of the single gradation established by the job-mix formula.
- C. Subbase material shall produce a compacted, dense-graded course, meeting the density requirement specified herein.

2.4 FORMS

- A. Use metal or wood forms that are straight and suitable in cross-section, depth, and strength to resist springing during depositing and consolidating the concrete, for the work involved.
- B. Do not use forms if they vary from a straight line more than 3 mm (1/8 inch) in any 3000 mm (ten foot) long section, in either a horizontal or vertical direction.

- C. Wood forms should be at least 50 mm (2 inches) thick (nominal). Wood forms shall also be free from warp, twist, loose knots, splits, or other defects. Use approved flexible or curved forms for forming radii.

2.5 CONCRETE CURING MATERIALS

- A. Concrete curing materials shall conform to one of the following:
1. Burlap conforming to AASHTO M182 having a weight of 233 grams (seven ounces) or more per square meter (yard) when dry.
 2. Impervious Sheeting conforming to AASHTO M171.
 3. Liquid Membrane Curing Compound conforming to AASHTO M148 (ASTM C309), Type 1 and shall be free of paraffin or petroleum.

2.6 EXPANSION JOINT FILLERS

Material shall conform to AASHTO M213.

PART 3 - EXECUTION

3.1 SUBGRADE PENETRATION

- A. Prepare, construct, and finish the subgrade as specified in Section 31 20 00, EARTH MOVING.
- B. Maintain the subgrade in a smooth, compacted condition, in conformance with the required section and established grade until the succeeding operation has been accomplished.

3.2 SELECT SUBBASE (WHERE REQUIRED)

- A. Mixing: Proportion the select subbase by weight or by volume in quantities so that the final approved job-mixed formula gradation, liquid limit, and plasticity index requirements will be met after subbase course has been placed and compacted. Add water in approved quantities, measured by weight or volume, in such a manner to produce a uniform blend.
- B. Placing:
1. Place the mixed material on the prepared subgrade in a uniform layer to the required contour and grades, and to a loose depth not to exceed 200 mm (8 inches), and that when compacted, will produce a layer of the designated thickness.
 2. When the designated compacted thickness exceeds 150 mm (6 inches), place the material in layers of equal thickness. Remove unsatisfactory areas and replace with satisfactory mixture, or mix the material in the area.
 3. In no case will the addition of thin layers of material be added to the top layer in order to meet grade.

4. If the elevation of the top layer is 13 mm (1/2 inch) or more below the grade, excavate the top layer and replace with new material to a depth of at least 75 mm (3 inches) in compacted thickness.

C. Compaction:

1. Perform compaction with approved equipment (hand or mechanical) well suited to the material being compacted.
2. Moisten or aerate the material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used.
3. Compact each layer to at least 95 percent or 100 percent of maximum density as determined by AASHTO T180 or AASHTO T99 respectively.

D. Smoothness Test and Thickness Control:

Test the completed subbase for grade and cross section with a straight edge.

1. The surface of each layer shall not show any deviations in excess of 10 mm (3/8 inch).
2. The completed thickness shall be within 13 mm (1/2 inch) of the thickness as shown.

E. Protection:

1. Maintain the finished subbase in a smooth and compacted condition until the concrete has been placed.
2. When Contractor's subsequent operations or adverse weather disturbs the approved compacted subbase, excavate, and reconstruct it with new material meeting the requirements herein specified, at no additional cost to the VA.

3.3 SETTING FORMS

A. Base Support:

1. Compact the base material under the forms true to grade so that, when set, they will be uniformly supported for their entire length at the grade as shown.
2. Correct imperfections or variations in the base material grade by cutting or filling and compacting.

B. Form Setting:

1. Set forms sufficiently in advance of the placing of the concrete to permit the performance and approval of all operations required with and adjacent to the form lines.
2. Set forms to true line and grade and use stakes, clamps, spreaders, and braces to hold them rigidly in place so that the forms and joints are free from play or movement in any direction.

3. Forms shall conform to line and grade with an allowable tolerance of 3 mm (1/8 inch) when checked with a straightedge and shall not deviate from true line by more than 6 mm (1/4 inch) at any point.
4. Do not remove forms until removal will not result in damaged concrete or at such time to facilitate finishing.
5. Clean and oil forms each time they are used.
- C. The Contractor's Registered Professional Land Surveyor, specified in Section 00 72 00, GENERAL CONDITIONS, shall establish and control the alignment and the grade elevations of the forms or concrete slipforming machine operations.
 1. Make necessary corrections to forms immediately before placing concrete.
 2. When any form has been disturbed or any subgrade or subbase has become unstable, reset and recheck the form before placing concrete.

3.4 EQUIPMENT

- A. The Contracting Officer's Technical Resource (COTR) shall approve equipment and tools necessary for handling materials and performing all parts of the work prior to commencement of work.
- B. Maintain equipment and tools in satisfactory working condition at all times.

3.5 PLACING REINFORCEMENT

- A. Reinforcement shall be free from dirt, oil, rust, scale or other substances that prevent the bonding of the concrete to the reinforcement.
- B. Before the concrete is placed, the COTR shall approve the reinforcement, which shall be accurately and securely fastened in place with suitable supports and ties. The type, amount, and position of the reinforcement shall be as shown.

3.6 PLACING CONCRETE - GENERAL

- A. Obtain approval of the COTR before placing concrete.
- B. Remove debris and other foreign material from between the forms before placing concrete. Obtain approval of the COTR before placing concrete.
- C. Before the concrete is placed, uniformly moisten the subgrade, base, or subbase appropriately, avoiding puddles of water.
- D. Convey concrete from mixer to final place of deposit by a method which will prevent segregation or loss of ingredients. Deposit concrete so that it requires as little handling as possible.
- E. While being placed, spade or vibrate and compact the concrete with suitable tools to prevent the formation of voids or honeycomb pockets.

Vibrate concrete well against forms and along joints. Over-vibration or manipulation causing segregation will not be permitted. Place concrete continuously between joints without bulkheads.

- F. Install a construction joint whenever the placing of concrete is suspended for more than 30 minutes and at the end of each day's work.
- G. Workmen or construction equipment coated with foreign material shall not be permitted to walk or operate in the concrete during placement and finishing operations.

3.7 PLACING CONCRETE FOR CURB AND GUTTER, PEDESTRIAN PAVEMENT, AND EQUIPMENT PADS

- A. Place concrete in the forms in one layer of such thickness that, when compacted and finished, it will conform to the cross section as shown.
- B. Deposit concrete as near to joints as possible without disturbing them but do not dump onto a joint assembly.
- C. After the concrete has been placed in the forms, use a strike-off guided by the side forms to bring the surface to the proper section to be compacted.
- D. Consolidate the concrete thoroughly by tamping and spading, or with approved mechanical finishing equipment.
- E. Finish the surface to grade with a wood or metal float.
- F. All Concrete pads and pavements shall be constructed with sufficient slope to drain properly.

3.8 PLACING CONCRETE FOR VEHICULAR PAVEMENT

- A. Deposit concrete into the forms as close as possible to its final position.
- B. Place concrete rapidly and continuously between construction joints.
- C. Strike off concrete and thoroughly consolidate by a finishing machine, vibrating screed, or by hand-finishing.
- D. Finish the surface to the elevation and crown as shown.
- E. Deposit concrete as near the joints as possible without disturbing them but do not dump onto a joint assembly. Do not place adjacent lanes without approval by the COTR.

3.9 CONCRETE FINISHING - GENERAL

- A. The sequence of operations, unless otherwise indicated, shall be as follows:
 - 1. Consolidating, floating, straight-edging, troweling, texturing, and edging of joints.
 - 2. Maintain finishing equipment and tools in a clean and approved condition.

3.10 CONCRETE FINISHING: CURB AND GUTTER

- A. Round the edges of the gutter and top of the curb with an edging tool to a radius of 6mm (1/4 inch) or as otherwise detailed.
- B. Float the surfaces and finish with a smooth wood or metal float until true to grade and section and uniform in textures.
- C. Finish the surfaces, while still wet, with a bristle type brush with longitudinal strokes.
- D. Immediately after removing the front curb form, rub the face of the curb with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. Brush the surface, while still wet, in the same manner as the gutter and curb top.
- E. Except at grade changes or curves, finished surfaces shall not vary more than 3 mm (1/8 inch) for gutter and 6 mm (1/4 inch) for top and face of curb, when tested with a 3000 mm (10 foot) straightedge.
- F. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints.
- G. Correct any depressions which will not drain.
- H. Visible surfaces and edges of finished combination curb and gutter shall be free of blemishes, form marks, and tool marks, and shall be uniform in color, shape, and appearance.

3.11 CONCRETE FINISHING PEDESTRIAN PAVEMENT

- A. Walks
 - 1. Finish the surfaces to grade and cross section with a metal float, trowled smooth and finished with a broom moistened with clear water.
 - 2. Brooming shall be transverse to the line of traffic.
 - 3. Finish all slab edges, including those at formed joints, carefully with an edger having a radius as shown on the Drawings.
 - 4. Unless otherwise indicated, edge the transverse joints before brooming. The brooming shall eliminate the flat surface left by the surface face of the edger. Execute the brooming so that the corrugation, thus produced, will be uniform in appearance and not more than 2 mm (1/16 inch) in depth.
 - 5. The completed surface shall be uniform in color and free of surface blemishes, form marks, and tool marks. The finished surface of the pavement shall not vary more than 5 mm (3/16 inch) when tested with a 3000 mm (10 foot) straightedge.
 - 6. The thickness of the pavement shall not vary more than 6 mm (1/4 inch).

7. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints.

3.12 CONCRETE FINISHING FOR VEHICULAR PAVEMENT - NOT APPLICABLE

3.13 CONCRETE FINISHING EQUIPMENT PADS

- A. After the surface has been struck off and screeded to the proper elevation, give it a smooth dense float finish, free from depressions or irregularities.
- B. Carefully finish all slab edges with an edger having a radius as shown in the Drawings.
- C. After removing the forms, rub the faces of the pad with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. The finish surface of the pad shall not vary more than 3 mm (1/8 inch) when tested with a 3000 mm (10 foot) straightedge.
- D. Correct irregularities exceeding the above.

3.14 JOINTS - GENERAL

- A. Place joints, where shown, conforming to the details as shown, and perpendicular to the finished grade of the concrete surface.
- B. Joints shall be straight and continuous from edge to edge of the pavement.

3.15 CONTRACTION JOINTS

- A. Cut joints to depth as shown with a grooving tool or jointer of a radius as shown or by sawing with a blade producing the required width and depth.
- B. Construct joints in curbs and gutters by inserting 3 mm (1/8 inch) steel plates conforming to the cross sections of the curb and gutter.
- C. Plates shall remain in place until concrete has set sufficiently to hold its shape and shall then be removed.
- D. Finish edges of all joints with an edging tool having the radius as shown.
- E. Score pedestrian pavement with a standard grooving tool or jointer.

3.16 EXPANSION JOINTS

- A. Use a preformed expansion joint filler material of the thickness as shown to form expansion joints.
- B. Material shall extend the full depth of concrete, cut and shaped to the cross section as shown, except that top edges of joint filler shall be below the finished concrete surface where shown to allow for sealing.
- C. Anchor with approved devices to prevent displacing during placing and finishing operations.

- D. Round the edges of joints with an edging tool.
- E. Form expansion joints as follows:
 - 1. Without dowels, about structures and features that project through, into, or against any site work concrete construction.
 - 2. Using joint filler of the type, thickness, and width as shown.
 - 3. Installed in such a manner as to form a complete, uniform separation between the structure and the site work concrete item.

3.17 CONSTRUCTION JOINTS - NOT APPLICABLE

3.18 FORM REMOVAL

- A. Forms shall remain in place at least 12 hours after the concrete has been placed. Remove forms without injuring the concrete.
- B. Do not use bars or heavy tools against the concrete in removing the forms. Promptly repair any concrete found defective after form removal.

3.20 CURING OF CONCRETE

- A. Cure concrete by one of the following methods appropriate to the weather conditions and local construction practices, against loss of moisture, and rapid temperature changes for at least seven days from the beginning of the curing operation. Protect unhardened concrete from rain and flowing water. All equipment needed for adequate curing and protection of the concrete shall be on hand and ready to install before actual concrete placement begins. Provide protection as necessary to prevent cracking of the pavement due to temperature changes during the curing period. If any selected method of curing does not afford the proper curing and protection against concrete cracking, remove and replace the damaged pavement and employ another method of curing as directed by the COTR.
- B. Burlap Mat: Provide a minimum of two layers kept saturated with water for the curing period. Mats shall overlap each other at least 150 mm (6 inches).
- C. Impervious Sheeting: Use waterproof paper, polyethylene-coated burlap, or polyethylene sheeting. Polyethylene shall be at least 0.1 mm (4 mils) in thickness. Wet the entire exposed concrete surface with a fine spray of water and then cover with the sheeting material. Sheets shall overlap each other at least 300 mm (12 inches). Securely anchor sheeting.
- D. Liquid Membrane Curing:
 - 1. Apply pigmented membrane-forming curing compound in two coats at right angles to each other at a rate of 5 m²/L (200 square feet per gallon) for both coats.

2. Do not allow the concrete to dry before the application of the membrane.
3. Cure joints designated to be sealed by inserting moistened paper or fiber rope or covering with waterproof paper prior to application of the curing compound, in a manner to prevent the curing compound entering the joint.
4. Immediately re-spray any area covered with curing compound and damaged during the curing period.

3.21 CLEANING

A. After completion of the curing period:

1. Remove the curing material (other than liquid membrane).
2. Sweep the concrete clean.
3. After removal of all foreign matter from the joints, seal joints as herein specified.
4. Clean the entire concrete of all debris and construction equipment as soon as curing and sealing of joints has been completed.

3.22 PROTECTION

The contractor shall protect the concrete against all damage prior to final acceptance by the Government. Remove concrete containing excessive cracking, fractures, spalling, or other defects and reconstruct the entire section between regularly scheduled joints, when directed by the COTR, and at no additional cost to the Government. Exclude traffic from vehicular pavement until the concrete is at least seven days old, or for a longer period of time if so directed by the COTR.

3.23 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the Station.

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SECTION 32 12 16
ASPHALT PAVING

PART 1 - GENERAL

1.1 DESCRIPTION

This work shall cover the composition, mixing, construction upon the prepared subgrade, and the protection of hot asphalt concrete pavement. The hot asphalt concrete pavement shall consist of an aggregate or asphalt base course and asphalt surface course constructed in conformity with the lines, grades, thickness, and cross sections as shown. Each course shall be constructed to the depth, section, or elevation required by the drawings and shall be rolled, finished, and approved before the placement of the next course. The work shall be governed by the Wisconsin DOT Standard Specification for Highway Construction, 2010 Edition, herein after referred to as the "State Highway Specification"

1.2 RELATED WORK

- A. Laboratory and field testing requirements: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Subgrade Preparation: Paragraph 3.3 in Section 31 20 11, EARTH MOVING (Short Form).

1.3 INSPECTION OF PLANT AND EQUIPMENT

The Contracting Officer (CO) and/or Contracting Officer's Technical Resource (COTR) shall have access at all times to all parts of the material producing plants for checking the mixing operations and materials and the adequacy of the equipment in use.

1.4 ALIGNMENT AND GRADE CONTROL

The Contractor's Registered Professional Land Surveyor shall establish and control the pavement (aggregate or asphalt base course and asphalt surface course) alignments, grades, elevations, and cross sections as shown on the Drawings.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
- B. Data and Test Reports:
 - 1. Aggregate Base Course: Sources, gradation, liquid limit, plasticity index, percentage of wear, and other tests required by State Highway Department.

2. Asphalt Base/Surface Course: Aggregate source, gradation, soundness loss, percentage of wear, and other tests required by State Highway Department.
3. Job-mix formula.
- C. Certifications:
 1. Asphalt prime and tack coat material certificate of conformance to State Highway Department requirements.
 2. Asphalt cement certificate of conformance to State Highway Department requirements.
 3. Job-mix certification - Submit plant mix certification that mix equals or exceeds the Wisconsin DOT Standard Specification for Highway Construction 2010 Edition.
- D. One copy of Wisconsin DOT Standard Specification for Highway Construction, 2010 Edition.
- E. Provide MSDS (Material Safety Data Sheets) for all chemicals used on ground.

PART 2 - PRODUCTS

2.1 GENERAL

- A. Aggregate base and asphalt concrete materials shall conform to the requirements of the following and other appropriate sections of the Wisconsin DOT Standard Specification for Highway Construction, 2010 Edition, including amendments, addenda and errata. Where the term "Engineer" or "Commission" is referenced in the State Highway Specifications, it shall mean the VA COTR or VA Contracting Officer.

2.2 AGGREGATES

- A. Provide aggregates consisting of crushed stone, gravel, sand, or other sound, durable mineral materials processed and blended, and naturally combined.
- B. Base aggregate maximum size:
 1. Base course over 152mm(6") thick: 38mm(1-1/4");
 2. Other base courses: 19mm(3/4").
- C. Asphaltic base course:
 1. Maximum particle size not to exceed 25.4mm(1").
 2. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.
- D. Aggregates for asphaltic concrete paving: Provide a mixture of sand, mineral aggregate, and liquid asphalt mixed in such proportions that the percentage by weight will be within:

<u>Sieve Sizes</u>	<u>Percentage Passing</u>
19mm(3/4")	100
9.5mm(3/8")	67 to 85
6.4mm(1/4")	50 to 65
2.4mm(No. 8 mesh)	37 to 50
600µm(No. 30 mesh)	15 to 25
75µm(No. 200 mesh)	3 to 8

plus 50/60 penetration liquid asphalt at 5 percent to 6-1/2 percent of the combined dry aggregates.

2.3 ASPHALTS

A. Comply with provisions of Asphalt Institute Specification SS2:

1. Asphalt cement: Penetration grade 50/60
2. Prime coat: Cut-back type, grade MC-250
3. Tack coat: Uniformly emulsified, grade SS-1H

2.4 SEALER - NOT APPLICABLE

PART 3 - EXECUTION

3.1 GENERAL

A. The Asphalt Concrete Paving equipment, weather limitations, job-mix formula, mixing, construction methods, compaction, finishing, tolerance, and protection shall conform to the requirements of the appropriate sections of the State Highway Specifications for the type of material specified.

3.2 MIXING ASPHALTIC CONCRETE MATERIALS

- A. Provide hot plant-mixed asphaltic concrete paving materials.
1. Temperature leaving the plant: 143 degrees C(290 degrees F) minimum, 160 degrees C(320 degrees F) maximum.
 2. Temperature at time of placing: 138 degrees C(280 degrees F) minimum.

3.3 SUBGRADE

- A. Shape to line and grade and compact with self-propelled rollers.
- B. All depressions that develop under rolling shall be filled with acceptable material and the area re-rolled.
- C. Soft areas shall be removed and filled with acceptable materials and the area re-rolled.
- D. Should the subgrade become rutted or displaced prior to the placing of the subbase, it shall be reworked to bring to line and grade.
- E. Proof-roll the subgrade with maximum 45 tonne (50 ton) gross weight dump truck as directed by VA COTR or VA Contracting Officer. If pumping,

pushing, or other movement is observed, rework the area to provide a stable and compacted subgrade.

3.4 BASE COURSES

- A. Subbase (when required)
 - 1. Spread and compact to the thickness shown on the drawings.
 - 2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
 - 3. After completion of the subbase rolling there shall be no hauling over the subbase other than the delivery of material for the top course.
- B. Base
 - 1. Spread and compact to the thickness shown on the drawings.
 - 2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
 - 3. After completion of the base rolling there shall be no hauling over the base other than the delivery of material for the top course.
- C. Thickness tolerance: Provide the compacted thicknesses shown on the Drawings within a tolerance of minus 0.0mm (0.0") to plus 12.7mm (0.5").
- D. Smoothness tolerance: Provide the lines and grades shown on the Drawings within a tolerance of 5mm in 3m (3/16 inch in ten feet).
- E. Moisture content: Use only the amount of moisture needed to achieve the specified compaction.

3.5 PLACEMENT OF ASPHALTIC CONCRETE PAVING

- A. Remove all loose materials from the compacted base.
- B. Apply the specified prime coat, and tack coat where required, and allow to dry in accordance with the manufacturer's recommendations as approved by the COTR.
- C. Receipt of asphaltic concrete materials:
 - 1. Do not accept material unless it is covered with a tarpaulin until unloaded, and unless the material has a temperature of not less than 130 degrees C (280 degrees F).
 - 2. Do not commence placement of asphaltic concrete materials when the atmospheric temperature is below 10 degrees C (50 degrees F), not during fog, rain, or other unsuitable conditions.
- D. Spreading:
 - 1. Spread material in a manner that requires the least handling.
 - 2. Where thickness of finished paving will be 76mm (3") or less, spread in one layer.
- E. Rolling:

1. After the material has been spread to the proper depth, roll until the surface is hard, smooth, unyielding, and true to the thickness and elevations shown on the drawings.
2. Roll in at least two directions until no roller marks are visible.
3. Finished paving smoothness tolerance:
 - a. No depressions which will retain standing water.
 - b. No deviation greater than 3mm in 1.8m (1/8" in six feet).

3.6 APPLICATION OF SEAL COAT

- A. Prepare the surfaces, mix the seal coat material, and apply in accordance with the manufacturer's recommendations as approved by the COTR.
- B. Apply one coat of the specified sealer.
- C. Achieve a finished surface seal which, when dry and thoroughly set, is smooth, tough, resilient, of uniform black color, and free from coarse textured areas, lap marks, ridges, and other surface irregularities.

3.7 PROTECTION

Protect the asphaltic concrete paved areas from traffic until the sealer is set and cured and does not pick up under foot or wheeled traffic.

3.8 FINAL CLEAN-UP

Remove all debris, rubbish, and excess material from the work area.

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SECTION 32 31 53
PERIMETER SECURITY FENCES AND GATES

PART 1 - GENERAL

1.1 DESCRIPTION

This work consists of all labor, materials, and equipment necessary for furnishing and installing perimeter security fences, gates and accessories in conformance with the lines, grades, and details as shown.

1.2 RELATED WORK

- A. Grounding of fencing for enclosures of electrical equipment and for lightning protection as shown: Section 26 05 26 GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- B. Temporary Construction Fence: Section 01 00 00, GENERAL REQUIREMENTS.
- C. Finish Grading: Sections 31 20 00, EARTH MOVING and 32 90 00, PLANTING.
- D. Crash rated fences: Section 34 71 13, VEHICLE BARRIERS

1.3 MANUFACTURER'S QUALIFICATIONS

- A. Fence, gates, and accessories shall be products of manufacturers regularly engaged in manufacturing items of type specified.

1.4 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES, furnish the following:
 - 1. Manufacturer's Literature and Data: Fencing, gates and all accessories.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A853-04.....Steel Wire, Carbon, for General Use
 - C94/C94M-07.....Ready-Mixed Concrete
 - F626-96a(2003).....Fence Fittings
 - F1083-06.....Pipe, Steel, Hot-Dipped Zinc-Coated
(Galvanized) Welded, for Fence Structures.

PART 2 - PRODUCTS

2.1 GENERAL

- A. Materials shall conform to ASTM F1083 ferrous metals, zinc-coated; and detailed specifications forming the various parts thereto; and other requirements specified herein. Zinc-coat metal members (including fabric, gates, posts, rails, hardware and other ferrous metal items) after fabrication shall be reasonably free of excessive roughness, blisters and sal-ammoniac spots.

2.2 PERIMETER FENCE

- A. The perimeter fence shall be a decorative fence coordinated with the Contracting Officer's Technical Resource (COTR). The system shall include all components such as pickets, pales, mesh, fabric, rails, posts, gates and hardware required.
- B. Material:
1. Strength requirements for posts shall conform to manufacturers recommendations and be coordinated with the COTR.
 2. Strength requirements for the fencing itself shall be dependent on fence chosen by COTR, Fencing to be coordinated between Contractor and COTR.
- C. Heights:
1. Horizontal members that might be used as foot- or hand-holds shall be spaced at a minimum 8 feet (2400 mm) apart.
 2. Extend fence 2 feet below grade.
- D. Framework:
1. Fence shall withstand up to 25 psf wind force.
 2. Fence panels shall be capable of supporting a 400 LB. (882 KG) load applied at midspan without permanent deformation.
- E. Gates:
1. Gates shall be designed to meet the same forced entry and anti-climb characteristics as the other portions of the fence.
 2. Provide hinged pedestrian gates with entrance to be coordinate with COTR.

2.3 ACCESSORIES

Accessories as necessary caps, rail and brace ends, wire ties or clips, braces and tension bands, tension bars, truss rods, and miscellaneous accessories conforming to ASTM F626

2.4 CONCRETE

ASTM C94/C94M, using 3/4 inch (19 mm) maximum-size aggregate, and having minimum compressive strength of 3000 psig (25 mPa) at 28 days. Non-shrinking grout shall consist of one part Portland cement to three parts clean, well-graded sand, non-shrinking grout additive and the minimum amount of water to produce a workable mix.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install fence by properly trained crew, on previously prepared surfaces, to line and grade as shown. Install fence in accordance with the manufacturer's printed installation instructions, except as modified herein or as shown. Maintain all equipment, tools, and machinery while on the project in sufficient quantities and capacities for proper installation of posts, pickets, rails, pales, and accessories.
- B. Engage the services of a Registered Professional Land Surveyor or Registered Civil Engineer specified in Section 01 00 00, GENERAL REQUIREMENTS, to stake out and certify that the fence alignment meets the requirements as shown.

3.2 EXCAVATION

Excavation for concrete-embedded items shall be of the dimensions shown, except in bedrock. If bedrock is encountered before reaching the required depth, continue the excavation to the depth shown or 18 inches (450 mm) into the bedrock, whichever is less, and provide a minimum of 2 inches (50 mm) larger diameter than the outside diameter of the post. Clear loose material from post holes. Grade area around finished concrete footings as shown and dispose of excess earth as directed by the Resident Engineer.

3.3 POST SETTING

Install posts plumb and in alignment. Set post in concrete footings of dimensions as shown, except in bedrock. Thoroughly compact concrete so as it to be free of voids and finished in a slope or dome to divert water running down the post away from the footing. Thoroughly work non-shrinking grout into the hole so as to be free of voids and finished in a slope or dome. Cure concrete and grout a minimum of 72 hours before any further work is done on the posts.

3.4 POST CAPS

Fit all exposed ends of post with caps. Provide caps that fit snugly and are weathertight. Where top rail is used, provide caps to accommodate the top rail. Install post caps as recommended by the manufacturer and as shown.

3.5 SUPPORTING ARMS

Design supporting arms, when required, to be weathertight. Where top rail is used, provide arms to accommodate the top rail. Install supporting arms as recommended by the manufacturer and as shown.

3.6 TOP RAILS AND BOTTOM RAILS

Install rails before installing pickets. Provide suitable means for securing rail ends to terminal and intermediate post. Top rails shall pass through intermediate post supporting arms or caps as shown. The rails shall have expansion couplings (rail sleeves) spaced as recommended by the manufacturer. Where fence is located on top of a wall, install expansion couplings over expansion joints in wall.

3.7 ACCESSORIES

Supply accessories (post braces, truss rods, and miscellaneous accessories), as required and recommended by the manufacturer, to ensure complete installation.

3.8 GATES

Install gates plumb, level, and secure for full opening without interference. Set keepers, stops and other accessories into concrete as required by the manufacturer and as shown. Test gates, hardware, locking mechanisms and releases for proper operation. Adjust and lubricate as necessary.

3.9 REPAIR OF GALVANIZED SURFACES

Use galvanized repair compound, stick form, or other method, where galvanized surfaces need field or shop repair. Repair surfaces in accordance with the manufacturer's printed directions.

3.10 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the station.

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**SECTION 32 90 00
PLANTING**

PART 1 - GENERAL

1.1 DESCRIPTION

This work consists of furnishing and installing all planting materials required for landscaping hereinafter specified in locations as shown.

1.2 EQUIPMENT

Maintain all equipment, tools and machinery while on the project in sufficient quantities and capacity for proper execution of the work.

1.3 RELATED WORK

- A. Section 31 20 11, EARTH MOVING (Short Form), Stripping Topsoil and Stock Piling.
- B. Section 31 20 00, EARTH MOVING (Short Form), Topsoil Materials.
- C. Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

1.4 SUBMITTALS

- A. Samples: Submit the following samples for approval before work is started:

Inert Mulch	2.3 kg (5 pounds) of each type to be used.
Organic Mulch	2.3 kg (5 pounds) of each type to be used.
Pre-Emergent Herbicide	2.3 kg (5 pounds) of each type to be used.

- B. Certificates of Conformance or Compliance: Before delivery, notarized certificates attesting that the following materials meet the requirements specified shall be submitted to the COTR for approval:
 - 1. Plant Materials (Department of Agriculture certification by State Nursery Inspector declaring material to be free from insects and disease).
 - 2. Fertilizers
 - 3. Mulch
 - 4. Seed Mixes
- C. Soil laboratory testing results and any soil amendment recommendations from the Contractor.
- D. Sole source for seed mix #50009 - Low Growing Prairie for Dry Soils available at Prairie Nursery, Westfield, WI.

1.5 DELIVERY AND STORAGE

A. Delivery:

1. Notify the COTR of the delivery schedule in advance so the plant material may be inspected upon arrival at the job site. Remove unacceptable plant material from the job site immediately.
2. Protect plants during delivery to prevent damage to root balls or desiccation of leaves. Protect trees during transport by tying in the branches and covering all exposed branches.
3. The use of equipment such as "tree spades" is permitted provided the plant balls are sized in accordance with ANSI Z60.1 and tops are protected from damage.
3. Deliver materials to the site in the original, unopened containers bearing the manufacturer's warranted chemical analysis, name, trade name or trademark, and in conformance to state and federal law. In lieu of containers, fertilizer and lime may be furnished in bulk and a certificate indicating the above information shall accompany each delivery.
5. During delivery: Protect seed from contamination and moisture.

B. Storage:

1. Keep seed, lime, and fertilizer in dry storage away from contaminants.
2. Store plants not installed on the day of arrival at the site as follows:
 - a. Shade and protect plants from the wind when stored outside.
 - b. Heel in bare root plants.
 - c. Protect plants stored on the project from drying out at all times by covering the balls or roots with moist sawdust, wood chips, shredded bark, peat moss, or other similar mulching material.
 - d. Keep plants, including those in containers, in a moist condition until planted, by watering with fine mist spray.

1.6 PLANTING AND TURF INSTALLATION SEASONS AND CONDITIONS

- A. Perform operations within the following dates: to be determined to for spring and for fall.
- B. No work shall be done when the ground is frozen, snow covered, too wet or in an otherwise unsuitable condition for planting. Special conditions may exist that warrants a variance in the specified planting dates or conditions. Submit a written request to the COTR stating the special conditions and proposal variance.

1.7 PLANT AND TURF ESTABLISHMENT PERIOD

- A. The Establishment Period for plants and turf shall begin immediately after installation, with the approval of the COTR, and continue until the date that the Government accepts the project or phase for beneficial use and occupancy. During the Plant and Turf Establishment Period the Contractor shall:
1. Water all plants and turf to maintain an adequate supply of moisture within the root zone. An adequate supply of moisture is the equivalent of 25 mm (1 inch) of absorbed water per week either through natural rainfall or augmented by periodic watering. Apply water at a moderate rate so as not to displace the mulch or flood the plants and turf.
 2. Replace mulch as required. 3. Replace and restore stakes, guy wires, and eroded plant saucers as required.
 4. In plant beds and saucers, remove grass, weeds, and other undesired vegetation, including the root growth, before they reach a height of 75 mm (3 inches).
 3. Spray with approved insecticides and fungicides to control pests and ensure plant survival in a healthy growing condition, as directed by the COTR.
 4. Provide the following turf establishment:
 - a. Eradicate all weeds. Water, fertilize, overseed, and perform any other operation necessary to promote the growth of grass.
 - b. Replant areas void of turf 0.1 m² (one square foot) and larger in area.
 - c. Mow the new lawn at least three times prior to the final inspection. Begin mowing when grass is 100 mm (4 inches) high. Mow to a 65 mm (2-1/2 inch) height.
 5. Remove plants that die during this period and replace each plant with one of the same size and species.

1.8 PLANT AND TURF WARRANTY

- A. All work shall be in accordance with the terms of the Paragraph, "Warranty" of FAR clause 52.246-21, including the following supplements:
1. A One Year Plant and Turf Warranty will begin on the date that the Government accepts the project or phase for beneficial use and occupancy. The Contractor shall have completed, located, and installed all plants and turf according to the plans and

specifications. All plants and turf are expected to be living and in a healthy condition at the time of final inspection.

2. The Contractor will replace any dead plant material and any areas void of turf immediately. A one year warranty for the plants and turf that was replaced will begin on the day the work is completed.

Replacement of relocated plants, that the Contractor did not supply, is not required unless they die from improper handling and care during transplanting. Loss through Contractor negligence requires replacement in kind and size.

4. The Government will reinspect all plants and turf at the end of the One Year Warranty. The Contractor will replace any dead, missing, or defective plant material and turf immediately. The Warranty will end on the date of this inspection provided the Contractor has complied with the work required by this specification. The Contractor shall also comply with the following requirements:

- a. Replace dead, missing or defective plant material prior to final inspection.
- c. From plants having been installed for one year, remove stakes, guy wires and any required tree wrappings.
- d. Complete remedial measures directed by the COTR to ensure plant and turf survival.
- e. Repair damage caused while making plant or turf replacements.

1.9 APPLICABLE PUBLICATIONS

- A. The publications listed below, form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American National Standards Institute (ANSI) Publications:
ANSI Z60.1-04.....Nursery Stock
ANSI Z133.1-06.....Tree Care Operations-Pruning, Trimming,
Repairing, Maintaining, and Removing Trees and
Cutting Brush- Safety Requirements
- C. Hortus Third, A Concise Dictionary of Plants Cultivated in the U.S. and Canada.
- D. American Society for Testing and Materials (ASTM) Publications:
C136-06.....Sieve Analysis of Fine and Coarse Aggregates
C516-02.....Vermiculite Loose Fill Thermal Insulation
C549-06.....Perlite Loose Fill Insulation
D977-05.....Emulsified Asphalt (AASHTO M140)

D2028-97 (Rev. 2004)....Cutback Asphalt (Rapid-curing Type)

D2103-05.....Polyethylene Film and Sheeting

E. Turfgrass Producers International:

Turfgrass Sodding.

F. U. S. Department of Agriculture Federal Seed Act.

1998.....Rules and Regulations

G. American Wood Protection Association (AWPA):

C2-02.....Lumber, Timbers, Bridge Ties and Mine Ties,
Pressure Treatment

PART 2 - PRODUCTS

2.1 GENERAL

All plant and turf material will conform to the varieties specified or shown in the plant list and be true to botanical name as listed in Hortus Third.

2.2 PLANTS

- A. Plants shall be in accordance with ANSI Z60.1, except as otherwise stated in the specifications or shown on the plans. Where the drawings or specifications are in conflict with ANSI Z60.1, the drawings and specification shall prevail.
- B. Provide well-branched and formed planting stock, sound, vigorous, and free from disease, sunscald, windburn, abrasion, harmful insects or insect eggs with healthy, normal, and unbroken root systems. Provide trees, deciduous and evergreen, that are single trunked with a single leader, unless otherwise indicated, display no weak crotches. Provide symmetrically developed deciduous trees and shrubs of uniform habit of growth, with straight boles or stems and free from objectionable disfigurements, and evergreen trees and shrubs with well developed symmetrical tops with typical spread of branches for each particular species or variety. Provide ground cover and vine plants with the number and length of runners for the size specified, and the proper age for the grade of plants specified. Provide vines and ground cover plants well established in removable containers, integral containers, or formed homogeneous soil sections. Plants shall have been grown under climatic conditions similar to those in the locality of the project. Spray all plants budding into leaf or having soft growth with an anti-desiccant at the nursery before digging.

- C. The minimum acceptable sizes of all plants, measured before pruning with branches in normal position, shall conform to the measurements designated. Plants larger in size than specified may be used with the approval of the COTR, with no change in the contract price. When larger plants are used, increase the ball of earth or spread of roots in accordance with ANSI Z60.1.
- D. Provide nursery grown plant material conforming to the requirements and recommendations of ANSI Z60.1. Dig and prepare plants for shipment in a manner that will not cause damage to branches, shape, and future development after planting.
- E. Balled and burlapped (B&B) plant ball sizes and ratios will conform to ANSI Z60.1, consisting of firm, natural balls of soil wrapped firmly with burlap or strong cloth and tied.
- F. Bare-root (BR) plants shall have the root system substantially intact, but with the earth carefully removed. Cover roots with a thick coating of mud by "puddling" after the plants are dug.
- G. Container grown plants shall have sufficient root growth to hold the earth intact when removed from containers, but shall not be root bound.
- H. Make substitutions only when a plant (or its alternates as specified) is not obtainable and the COTR authorizes a change order providing for use of the nearest equivalent obtainable size or variety of plant having the same essential characteristics with an equitable adjustment of the contract price.
- I. When existing plants are to be relocated, ball sizes shall conform to requirements for collected plants in ANSI Z60.1, and plants shall be dug, handled, and replanted in accordance with applicable sections of these specifications.

2.2 LABELS

Each plant, or group and bundles or containers of the same species, variety, and size of plant, shall be legibly tagged with a durable, waterproof and weather-resistant label indicating the correct plant name and size specified in the plant list. Labels shall be securely attached and not be removed.

2.3 TOPSOIL

- A. Topsoil shall be a well-graded soil of good uniform quality. It shall be a natural, friable soil representative of productive soils in the vicinity. Topsoil shall be free of admixture of subsoil, foreign matter, objects larger than 25 mm (one inch) in any dimension, toxic substances,

weeds and any material or substances that may be harmful to plant growth and shall have a pH value of not less than 5.0 nor more than 7.5.

- B. Obtain material from stockpiles established under Section 31 20 00, EARTH MOVING, subparagraph, Stripping Topsoil that meet the general requirements as stated above. Amend topsoil not meeting the pH range specified by the addition of pH Adjusters.
- C. If sufficient topsoil is not available on the site to meet the depth as specified herein, the Contractor shall furnish additional topsoil. At least 10 days prior to topsoil delivery, notify the COTR of the source(s) from which topsoil is to be furnished. Obtain topsoil from well drained areas. Additional topsoil shall meet the general requirements as stated above and comply with the requirements specified in Section 01 45 29, TESTING LABORATORY SERVICES. Amend topsoil not meeting the pH range specified by the addition of pH adjusters.

2.4 MULCH FOR SEEDING

- A. Mulch shall be free from deleterious materials and shall be stored as to prevent inclusion of foreign material.
- B. Organic mulch materials shall be straw wood cellulose fiber:
 - 1. Straw for lawn seed bed mulch shall be stalks from oats, wheat, rye, barley, or rice that are free from noxious weeds, mold or other objectionable material. Straw shall be in an air-dry condition and suitable for placing with blower equipment.
 - 2. Wood cellulose fiber for use with hydraulic application of grass seed and fertilizer shall consist of specially prepared wood cellulose fiber, processed to contain no growth or germination-inhibiting factors, and dyed an appropriate color to facilitate visual metering of the application of materials. On an air-dry weight basis, the wood cellulose fiber shall contain a maximum of 12 percent moisture, plus or minus three percent at the time of manufacture. The pH range shall be from 3.5 to 5.0. The wood cellulose fiber shall be manufactured so that:
 - a. After addition and agitation in slurry tanks with fertilizers, grass seeds, water, and other approved additives, the fibers in the material will become uniformly suspended to form a homogeneous slurry.
 - b. When hydraulically sprayed on the ground, the material will form a blotter like cover impregnated uniformly with grass seed.

- c. The cover will allow the absorption of moisture and allow rainfall or applied water to percolate to the underlaying soil

2.5 SEED FOR LAWN

Seed shall be state-certified seed of the latest season's crop and shall be delivered in original sealed packages bearing the producer's warranted analysis for percentages of mixtures, purity, germination, weed seed content, and inert material. Seed shall be labeled in conformance with U. S. Department of Agriculture rules and regulations under the Federal Seed Act and applicable state seed laws. Seed that has become wet, moldy, or otherwise damaged will not be acceptable. Onsite seed mixing shall be done only in the presence of the COTR. Seed mixtures for all lawn / turf areas shall be proportioned by weight as follows:

SPECIES	PURITY min %	GERMINATION min %	MIX PROPORTIONS %
Kentucky Bluegrass	98	85	35
Red Fescue	97	85	20
Hard Fescue	97	85	20
Improved Fine Perennial Ryegrass	96	85	25

2.6 HERBICIDES

All herbicides shall be properly labeled and registered with the U.S. Department of Agriculture. Keep all herbicides in the original labeled containers indicating the analysis and method of use.

PART 3 - EXECUTION

3.1 LAYOUT

Stake plant material locations and bed outlines on project site for approval by the COTR before any plant pits or beds are dug. The COTR may approve adjustments to plant material locations to meet field conditions.

3.2 EXCAVATION FOR PLANTING

- A. Prior to excavating for plant pits and bed, verify the location of any underground utilities. Damage to utility lines will be repaired at the Contractor's expense. Where lawns have been established prior to planting operation, cover the surrounding turf before excavations are

made in a manner that will protect turf areas. Barricade existing trees, shrubbery, and beds that are to be preserved in a manner that will effectively protect them during the project construction.

- B. Remove rocks and other underground obstructions to a depth necessary to permit proper planting according to plans and specifications. Where underground utilities, construction, or solid rock ledges are encountered, the COTR may select other locations for plant material.
- C. Dig plant pits by any approved method so that they have vertical sides and flat bottoms. When pits are dug with an auger and the sides of the pits become glazed, scarify the glazed surface. Size the plant pits as shown, otherwise, the minimum allowable dimensions of plant pits shall be regardless of width, 150 mm (6 inches) deeper for shrubs and 225 mm (9 inches) deeper for trees than the depth of ball or root spread; for ball or root spread up to 600 mm (2 feet), pit diameters shall be twice the ball or root spread; for ball or root spread from 600 to 1200 mm (2 to 4 feet), pit diameters shall be 600 mm (2 feet) greater; for ball or root spread over 1200 mm (4 feet), pit diameters shall be 1-1/2 times the ball or root spread.
- D. Where ground cover and planting beds occur in existing turf areas, remove turf to a depth that will ensure the removal of the entire root system, with additional bed preparation as specified in the next paragraph.
- E. Where existing soil is to be used in place, till new ground cover and plant beds to a depth of 100 mm (4 inches). Spread //peat//soil amendment uniformly over the bed to depth of 50 mm (2 inches) and thoroughly incorporate it into the existing soil to a depth of 100 mm (4 inches) using a roto-tiller or similar type of equipment to obtain a uniform and well pulverized soil mix. Where existing soil is compacted (former roadways, parking lots, etc.) till the soil down to a depth necessary to support the growth of new planting. During tillage operations, remove all sticks, stones, roots, and other objectionable materials. Bring plant beds to a smooth and even surface conforming to established grades.
- F. In areas of new grading where existing soil is being replaced for the construction of new ground cover and plant beds, remove 100 mm (4 inches) of existing soil and replace with topsoil. Plant beds shall be brought to a smooth and even surface conforming to established grades.

- G. Using topsoil, form earth saucers or water basins for watering around plants. Basins to be 2" high for shrubs and 4" high for trees.
- H. Treat plant saucers, shrub, and ground cover bed areas, prior to mulching, with an approved pre-emergent herbicide. Plant ground cover in areas to receive erosion control material through the material after material is in place.

3.3 SETTING PLANTS

- A. Handle balled and burlapped and container-grown plants only by the ball or container. Remove container-grown plants in such a way to prevent damage to plants or root system. Set plants plumb and hold in position until sufficient soil has been firmly placed around the roots or ball. Set plants so that the root crown is 1" higher than the surrounding grade. Plant ground cover plants after the mulch is in place. Avoid contaminating the mulch with the planting soil. Add slow release packet, tablet or pellet fertilizer as each plant is installed as per manufacturer's recommendation for method of installation and quantity.
- B. Backfill balled and burlapped and container-grown plants with planting soil mixture as specified to approximately half the depth of the ball and then tamp and water. For balled and burlapped plants, carefully remove excess burlap and tying materials and fold back. Where plastic wrap or treated burlap is used in lieu of burlap, completely remove these materials before backfilling. Tamp and water remainder of backfill Planting Soil Mixture; then form earth saucers or water basins around isolated plants with topsoil.
- C. Plant bare-root stock arranging the roots in a natural position. Remove damaged roots with a clean cut. Carefully work Planting Soil Mixture in among the roots. Tamp and water the remainder of Planting Soil Mixture; then form earth saucers or water basins around isolated plants with topsoil.

3.4 TILLAGE FOR TURF AREAS

Thoroughly till the soil to a depth of at least 100 mm (4 inches) by scarifying, disking, harrowing, or other approved methods. This is particularly important in areas where heavy equipment has been used, and especially under wet soil conditions. Remove all debris and stones larger than 25 mm (one inch) remaining on the surface after tillage in preparation for finish grading. To minimize erosion, do not till areas of 3:1 slope ratio or greater. Scarify these areas to a 50 mm (one inch) depth and remove debris and stones.

3.5 FINISH GRADING

- A. After tilling the soil for bonding of topsoil with the subsoil, spread the topsoil evenly to a minimum depth of 4 inches. Incorporate topsoil at least 50 to 75 mm (2 to 3 inches) into the subsoil to avoid soil layering. Do not spread topsoil when frozen or excessively wet or dry. Correct irregularities in finished surfaces to eliminate depressions. Protect finished topsoil areas from damage by vehicular or pedestrian traffic. Complete lawn work only after areas are brought to finished grade.
- B. Lawn installation for all seeded turfgrass areas: remove / kill off any existing unwanted vegetation prior to seeding. Prepare the topsoil and seed bed by grading areas to finish grade, filling as needed or removing surplus soil, stones and debris 1" or larger and floating areas to smooth, uniform grade as indicated on the plan. Lawn areas shall be sloped to drain. Where no grades are shown, areas shall have smooth grade between existing or fixed controls, such as curbs, walks, steps or building and elevations shown per plan. Apply a starter fertilizer and specified seed uniformly and provide mulch covering suitable to germinate and establish turf. Erosion control measures are to be used in swales and on steep grades, where applicable. Methods of installation may vary at the discretion of the landscape contractor on his/her responsibility to establish and guarantee a smooth, uniform, quality turf. A minimum depth of 3" of blended, prepared and non-compacted topsoil is required for all seeded areas. If straw mulch is used as a mulch covering, a tackifier may be necessary to avoid wind damage.
- C. An acceptable quality seed installation is defined as having:
 - a. no bare spots larger than 1 square foot
 - b. no more than 10% of the total area with bare spots larger than 1 square foot
 - c. a uniform coverage throughout all areas
- D. Do not perform seeding in windy conditions. Seeding shall be dispersed in two directions at right angles to each other, sowing evenly at rate per seed specifications. Protect adjacent and adjoining areas from hydroseeding overspray.
- E. Surface layer of soil for seeded areas shall be kept moist during germination period.

3.6 APPLICATION OF FERTILIZER FOR TURF AREAS

- A. Apply turf fertilizer at the rate of 1.36 kg/100 m² (3 pounds per 1,000 square feet). In addition, adjust soil acidity and add soil conditioners as required herein for suitable topsoil under PART 2, Paragraph, TOPSOIL.
- B. Incorporate fertilizers into the soil to a depth of at least 100 mm (4 inches) as part of the finish grading operation. Immediately restore the soil to an even condition before any turf work.

3.7 MECHANICAL SEEDING

- A. Broadcast seed by approved sowing equipment at the rate of 1.0 kg/100 m² (2 pounds per 1,000 square feet). Sow one half of the seed in one direction, and the remainder sown at right angles to the first sowing. Cover seed to an average depth of 6 mm (1/4 inch) by means of spike-tooth harrow, cultipacker, or other approved device.
- B. Immediately after seeding, firm up the entire area with a roller not exceeding 225 kg/m (150 pounds per foot) of roller width. Where seeding is performed with a cultipacker-type seeder or where seed is applied in combination with hydro-mulching, no rolling is required.
- C. Immediately after preparing the seeded area, evenly spread an organic mulch of straw by hand or by approved mechanical blowers at the rate of 0.5 kg/m² (2 tons per acre). Application shall allow some sunlight to penetrate and air to circulate but also reduce soil and seed erosion and conserve soil moisture. Anchor mulch by either a mulch tiller, asphalt emulsion, twine, or netting. When asphalt emulsion is used, apply either simultaneously or in a separate application. Take precautionary measures to prevent asphalt materials from marking or defacing structures, pavements, utilities, or plantings.

3.8 WATERING

Apply water to the turf areas immediately following installation at a rate sufficient to ensure thorough wetting of the soil to a depth of at least 100 mm (4 inches). Supervise watering operation to prevent run-off. Supply all pumps, hoses, pipelines, and sprinkling equipment. Repair all areas damaged by water operations.

3.9 PROTECTION OF TURF AREAS

Immediately after installation of the turf areas, protect against traffic or other use by erecting barricades, as required, and placing approved signs at appropriate intervals until final acceptance.

VA MEDICAL CENTER
TOMAH, WI
INSTALL SITE UTILITIES FOR GREEN HOUSES
VA PROJECT: 676-11-120

DEPARTMENT OF VETERANS AFFAIRS

09-08M

3.10 EROSION CONTROL MATERIAL - NOT APPLICABLE

3.11 RESTORATION AND CLEAN-UP

Where existing or new turf areas have been damaged or scarred during planting and construction operations, restore disturbed area to their original condition. Keep at least one paved pedestrian access route and one paved vehicular access route to each building clean at all times. In areas where planting and turf work have been completed, clear the area of all debris, spoil piles, and containers. Clear all other paved areas when work in adjacent areas is completed. Remove all debris, rubbish and excess material from the station.

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SECTION 33 10 00
WATER UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION:

Underground water distribution system complete, ready for operation, including all appurtenant structures, and connections to both new building service lines and to existing water supply.

1.2 RELATED WORK:

- A. Maintenance of Existing Utilities: Section 01 00 00, GENERAL REQUIREMENTS.
- B. Excavation, trench widths, pipe bedding, backfill, shoring, sheeting, bracing: Section 31 20 11, EARTH MOVING (Short Form).

1.3 DEFINITIONS:

- A. Water Distribution: Pipelines and appurtenances which are part of the distribution system. The distribution system comprises the network of piping located throughout building areas and other areas of water use, including hydrants, valves, and other appurtenances used to supply water for domestic and fire-fighting/fire protection purposes.
- B. Water Service Line: Pipe line connecting building piping to water distribution lines.

1.4 QUALITY ASSURANCE:

- A. Products Criteria:
 - 1. Multiple Units: When two or more units of the same type or class of materials or equipment are required, these units shall be product of one manufacturer.
 - 2. Nameplate: Nameplate bearing manufacturer's name or identifiable trademark securely affixed in a conspicuous place on equipment or name or trademark cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.
- B. Comply with the rules and regulations of the Public Utility having jurisdiction over the connection to Public Water lines and the extension, and/or modifications to Public Utility systems.
- C. Comply with all rules and regulations of Federal, State, and Local Health Department having jurisdiction over the design, construction, and operation of potable water systems.
- D. All material surfaces in contact with potable water shall comply with NSF 61.

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers' Literature and Data (Submit all items that apply to proposed water utility extensions as one package):
(Ductile Iron Pipe and Polyvinyl Chloride (PVC) shall be in accordance with AWWA C600 and C605 respectively; and shall be provided to Contracting Officer's Technical Resource (COTR) for approval.)
 - 1. Piping.
 - 2. Gaskets.
 - 3. Valves.
 - 4. Fire hydrants.
 - 5. Street washer.
 - 6. Meter.
 - 7. Vaults, frames and covers.
 - 8. Steps.
 - 9. Post indicator.
 - 10. Valve boxes.
 - 11. Corporation and curb stops.
 - 12. Curb stop boxes.
 - 13. Joint restraint.
 - 14. Disinfection products.
 - 15. Link/sleeve seals.
- C. Testing Certifications:
 - 1. Certification of Backflow Devices.
 - 2. Hydrostatic Testing.
 - 3. Certification of Disinfection, including free chlorine residuals, and bacteriological examinations.

1.6 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI/ASME):
B40.100-98.....Pressure Gauges and Gauge Attachments
- C. American Society for Testing and Materials (ASTM):
A123-97.....Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
A536-04.....Standard Specifications for Ductile Iron Castings

- C32-04.....Sewer and Manhole Brick (Made from Clay or Shale)
- C32-04.....Standard Specifications for Sewer Manhole Brick
- D. American Water Works Association (AWWA):
- B300-04.....Hypochlorites
- B301-04.....Liquid Chlorine
- C104-04.....Cement Mortar Lining for Ductile Iron Pipe and Fittings for Water
- C105-99.....Polyethylene Encasement for Gray and Ductile C.I. Piping for Water and Other Liquids
- C110-03.....Ductile-Iron and Gray-Iron Fittings, 80 mm (3 Inches) Through 1200 mm (48 Inches) for Water and Other Liquids
- C111-01.....Rubber-Gasket Joints for Ductile-Iron and Gray-Iron Pressure Pipe and Fittings
- C115-99.....Flanged Ductile-Iron and Gray-Iron Pipe with Threaded Flanges
- C150-02.....American National Standard for Thickness Design of Ductile Iron Pipe
- C151-96.....Ductile-Iron Pipe, Centrifugally Cast in Metal Molds or Sand-Lined Molds, for Water or Other Liquids
- C153-00.....Ductile-Iron Compact Fittings, 80 mm (3 inches) Through 300 mm (12 Inches) for Water and Other Liquids
- C500-02.....Gate Valves for Water and Sewerage Systems
- C508-01.....Swing Check Valves for Waterworks Service, 2 Inches (50 mm) Through 24 Inches (600mm) NPS
- C509-01.....Resilient Seated Gate Valve for Water and Sewage System
- C510-97.....Double Check Valve Back-Flow Prevention Assembly
- C511-97.....Reduced Pressure Principle Back-Flow Prevention Assembly
- C550-01.....Protective Epoxy Interior Coatings for Valves and Hydrants
- C600-01.....Installation for Ductile-Iron Water Mains and Their Appurtenances
- C651-92.....Disinfecting Water Mains

C800-01.....Underground Service Line Valves and Fittings

E. NSF International:

61-02.....Drinking Water System Components-Health Effects
(Sections 1-9)

F. American Welding Society (AWS):

A5.8-04.....Braze Filler Metal

G. Foundation for Cross-Connection Control and Hydraulic Research-2005

PART 2 - PRODUCTS

2.1 DUCTILE IRON PIPE AND FITTINGS:

A. Ductile iron pipe, direct buried:

1. Provide ductile iron pipe conforming to the requirements of AWWA C151, Pressure Class 350 for Pipe 100 mm through 300 mm (4 inches through 12 inches) in diameter and Pressure Class 250 minimum for pipe larger than 300 mm (12 inches) in diameter, with standard thickness cement mortar lining interior, and interior asphaltic seal coat and exterior asphaltic coating, in accordance with AWWA and ANSI Standards.
2. Below Grade: Supply pipe in lengths not in excess of a nominal 6 m (20 feet) with rubber ring type push-on joints, mechanical joint or approved restrained joint. Provide flange joint pipe where shown on the drawings. Provide mechanical and restrained joint pipe with sufficient quantities of accessories as required for each joint.
3. When a polyethylene encasement over pipe, fittings, and valves is a requirement as indicated on the drawings, the material, installation and workmanship shall conform to applicable sections of AWWA C105. Make provisions to keep the polyethylene from direct exposure to sunlight prior to installation. Backfill to occur following installation without delay to avoid exposure to sunlight.

B. All Pipe Fittings: Ductile iron with a minimum pressure rating of 2400 kPa (350 psi). Fittings shall meet the requirements of ANSI and AWWA specifications as applicable. Rubber gasket joints shall conform to AWWA C111 for mechanical and push-on type joints. Ball joints shall conform to AWWA C151 with a separately cast ductile iron bell conforming to ASTM A148. Flanged fittings shall conform to AWWA C115 and be furnished flat faced and drilled to 850 kPa (125 psi) or 1725 kPa (250 psi) template in accordance with ANSI B16.1 with full faced gaskets.

C. Provide cement mortar lining and bituminous seal coat on the inside of the pipe and fittings in accordance with AWWA C104. Provide standard asphaltic coating on the exterior.

- D. Provide a factory hydrostatic test of not less than 3.5 MPa (500 psi) for all pipes in accordance with AWWA C151.
- E. Provide non-detectable adhesive backed identification tape on top and sides of all buried ductile iron pipe, extended from joint to joint along the length of the pipe and have black lettering identifying the pipe service at no more than 300 mm (12 inch) intervals. According to service, the tape background color shall be as follows: // force main/sanitary-green and potable water-blue.

2.2 POLYVINYL CHLORIDE PIPE AND FITTINGS - NOT APPLICABLE

2.3 VALVES:

- A. Asbestos packing is not allowed.
- B. Gate:
 - 1. 75 mm (3 inches) and Larger: Resilient seated, ductile iron body, bronze mounted, inclined seats, non-rising stem type turning counter-clockwise to open, 1375 kPa (200 pound) WOG. AWWA C509. The resilient seat shall be fastened to the gate with stainless steel fasteners or vulcanizing methods. The interior and exterior shall be coated with thermo-setting or fusion epoxy coating in accordance with AWWA C550.
 - 2. Operator:
 - a. Underground: Except for use with post indicators, furnish valves with 50 mm (2 inch) nut for socket wrench operation. Post indicator shall comply with the requirements of NFPA 24 and shall be fully compatible with the valve provided.
 - b. Above Ground and in Pits: Hand wheels.
 - 3. Joints: Ends of valves shall accommodate, or be adapted to, pipe installed.
- C. Check: Swing.
 - 1. Smaller than 100 mm (4 inches): Bronze body and bonnet, ASTM B61 or B62, 1375 kPa (200 pound) WOG.
 - 2. 100 mm (4 inches) and Larger: Iron body, bronze trim, swing type, vertical or horizontal installation, flange connection, 1375 kPa (200 pound) WOG. Check valves for fire lines shall conform to AWWA C508 and shall be epoxy coated and lined per AWWA C550.
- D. Corporation stops and saddles shall conform to AWWA C800.

2.4 VALVE BOX:

Cast iron extension box with screw or slide-type adjustment and flared base. Minimum thickness of metal shall be 5 mm (3/16 inch). Box shall be adapted, without full extension, to depth of cover required over pipe at valve location. Cast the word "WATER" in cover. Provide "T" handle

socket wrenches of 16 mm (5/8 inch) round stock long enough to extend 600 mm (2 feet) above top of deepest valve box.

2.5 POST INDICATOR VALVE - NOT APPLICABLE

2.6 PIPE SLEEVES:

Ductile iron or zinc coated steel.

2.7 BACKFLOW PREVENTER:

- A. Potable Water and Irrigation Water Service: Reduced Pressure Principle Type AWWA C511, except pressure drop at rated flow shall not exceed 100 kPa (15 psi). Gate valves installed on the assembly shall be resilient seated valve conforming to AWWA C509.
- B. Fire Service: Double detector check valve. AWWA C510 and NFPA 14.
- C. In cold climate areas, backflow assemblies and devices shall be protected from freezing by a method acceptable to local jurisdiction.
- D. Backflow preventers shall be approved by the Foundation for Cross-Connection Control and Hydraulic Research per current edition of the Manual of Cross-Connection Control.
- E. Backflow preventer shall not be located in any area containing fumes that are toxic, poisonous or corrosive.
- F. Direct connections between potable water piping and sewer connected wastes shall not exist under any condition with or without backflow protection.
- G. Backflow preventer shall be accessed and have clearance for the required testing, maintenance and repair. Access and clearance shall require a minimum of one (1) foot (305 mm) between the lowest portion of the assembly and grade, floor or platform. Installations elevated more than five (5) feet (1524 mm) above the floor or grade shall be provided with a permanent platform capable of supporting a tester or maintenance person.

2.8 CAST IRON FRAME AND COVER, STEPS, ETC.:

Cast iron frame and cover, steps, etc. shall comply with State Department of Transportation standard details. Identify cover as "WATER".

2.9 FLEXIBLE EXPANSION JOINTS: (PROVIDE FOR DOMESTIC AND FIRE SERVICE)

Ductile iron with ball joints rated for 1725 kPa (250 PSI) working pressure conforming to ANSI/AWWA A21.53/C153, capable of deflecting a minimum of 30 degrees and expanding simultaneously to the amount shown on the drawings. Flexible expansion joint shall have the expansion capability designed as an integral part of the ductile iron ball

castings. Pressure containing parts shall be lined with a minimum of 375 μm (15 mils) of fusion bonded epoxy conforming to the applicable requirements of ANSI/AWWA C213 and shall be factory holiday tested with a 1500 volt spark test. Flexible expansion joint shall have flanged connections conforming to ANSI/AWWA A21.11/C110. Bolts and nuts to be high strength steel with synthetic gaskets that comply with AWWA C110.

2.10 POTABLE WATER:

Water used for filling, flushing, and disinfection of water mains and appurtenances shall conform to Safe Drinking Water Act.

2.11 DISINFECTION CHLORINE:

- A. Liquid chlorine shall conform to AWWA B301 and AWWA C651.
- B. Sodium hypochlorite shall conform to AWWA B300 with 5 percent to 15 percent available chlorine.
- C. Calcium hypochlorite shall conform to AWWA B300 supplied in granular form or 5.g tablets, and shall contain 65 percent chlorine by weight.

2.12 WARNING TAPE

Standard, 4-Mil polyethylene 76 mm (3 inch) wide tape, detectable type, blue with black letters, and imprinted with "CAUTION BURIED WATER LINE BELOW".

PART 3 - EXECUTION

3.1 BUILDING SERVICE LINES:NOT APPLICABLE

3.2 REGRADING:

Raise or lower existing valve and curb stop boxes and fire hydrants to finish grade in areas being graded.

3.3 PIPE LAYING, GENERAL:

- A. Care shall be taken in loading, transporting, and unloading to prevent injury to the pipe or coatings. Pipe or fittings shall not be dropped. All pipe or fittings shall be examined before laying, and no piece shall be installed which is found to be defective. Any damage to the pipe coatings shall be repaired as directed by the COTR.
- B. All pipe and fittings shall be subjected to a careful inspection just prior to being laid or installed. If any defective piping is discovered after it has been laid, it shall be removed and replaced with a sound pipe in a satisfactory manner at no additional expense to the Government. All pipe and fittings shall be thoroughly cleaned before laying, shall be kept clean until they are used in the work, and when installed or laid, shall conform to the lines and grades required.

- C. All buried piping shall be installed to the lines and grades as shown on the drawings. All underground piping shall slope uniformly between joints where elevations are shown.
- D. Contractor shall exercise extreme care when installing piping to shore up and protect from damage all existing underground water line and power lines, and all existing structures.
- E. Do not lay pipe on unstable material, in wet trench, or when trench or weather conditions are unsuitable.
- F. Do not lay pipe in same trench with other pipes or utilities unless shown otherwise on drawings.
- G. Hold pipe securely in place while joint is being made.
- H. Do not walk on pipes in trenches until covered by layers of earth well tamped in place to a depth of 300 mm (12 inches) over pipe.
- I. Full length of each section of pipe shall rest solidly upon pipe bed with recesses excavated to accommodate bells or joints. Do not lay pipes on wood blocking.
- J. Tees, plugs, caps, bends and hydrants on pipe installed underground shall be anchored. See section 3.7 "PIPE SUPPORTS".
- K. Close pipe openings with caps or plugs during installation. Tightly cover and protect equipment against dirt, water and chemical, or mechanical injury. At completion of all work, thoroughly clean exposed materials and equipment.
- L. Good alignment shall be preserved in laying. The deflection at joints shall not exceed that recommended by the manufacturer.
- M. Warning tape shall be continuously placed 300 mm (12 inches) above buried water pipes.

3.4 DUCTILE IRON PIPE:

- A. Installing Pipe: Lay pipe in accordance with AWWA C600 with polyethylene encasement if required in accordance with AWWA C105. Provide a firm even bearing throughout the length of the pipe by tamping selected material at the sides of the pipe up to the spring line.
- B. All pipe shall be sound and clean before laying. When laying is not in progress, the open ends of the pipe shall be closed by watertight plug or other approved means.
- C. When cutting pipe is required, the cutting shall be done by machine, leaving a smooth cut at right angles to the axis of the pipe. Bevel cut ends of pipe to be used with push-on bell to conform to the manufactured spigot end. Cement lining shall be undamaged.
- D. Jointing Ductile-Iron Pipe:

1. Push-on joints shall be made in strict accordance with the manufacturer's instruction. Pipe shall be laid with bell ends looking ahead. A rubber gasket shall be inserted in the groove of the bell end of the pipe, and the joint surfaces cleaned and lubricated. The plain end of the pipe is to be aligned with the bell of the pipe to which it is joined, and pushed home with approved means.
2. Mechanical Joints at Valves, Fittings: Install in strict accordance with AWWA C111. To assemble the joints in the field, thoroughly clean the joint surfaces and rubber gaskets with soapy water before tightening the bolts. Bolts shall be tightened to the specified torque.
3. Ball Joints: Install in strict accordance with the manufacturer's instructions. Where ball joint assemblies occur at the face of structures, the socket end shall be at the structure and ball end assembled to the socket.
4. Flanged joints shall be in accordance with AWWA C115. Flanged joints shall be fitted so that the contact faces bear uniformly on the gasket and then are made up with relatively uniform bolt stress.

3.5 PVC PIPE - NOT APPLICABLE

3.6 PIPE SUPPORTS - NOT APPLICABLE

3.7 RESTRAINED JOINTS:

- A. Sections of piping requiring restrained joints shall be constructed using pipe and fittings with restrained "locked-type" joints and the joints shall be capable of holding against withdrawal for line pressures 50 percent above the normal working pressure but not less than 1375 kPa (200 psi). The pipe and fittings shall be restrained push-on joints or restrained mechanical joints.
- B. The minimum number of restrained joints required for resisting force at fittings and changes in direction of pipe shall be determined from the length of retained pipe on each side of fittings and changes in direction necessary to develop adequate resisting friction with the soil. Restrained pipe length shall be as shown on the drawings.
- C. Restrained joint assemblies with ductile iron mechanical joint pipe shall be "Flex-Ring", "Lok-Ring", or mechanical joint coupled as manufactured by American Cast Iron Pipe Company, "Mega-Lug" or approved equal.
- D. Ductile iron pipe bell and spigot joints shall be restrained with EBBA Iron Sales, Inc. Series 800 Coverall or approved equal.

- E. Ductile iron mechanical joint fittings shall be restrained with EBBA Iron Sales, Inc. Series 1200 Restrainer. The restraining device shall be designed to fit standard mechanical joint bells with standard T head bolts conforming to AWWA C111 and AWWA C153. Glands shall be manufactured of ductile iron conforming to ASTM A536. Set screws shall be hardened ductile iron and require the same torque in all sizes. Steel set screws not permitted. These devices shall have the stated pressure rating with a minimum safety factor of 2:1. Glands shall be listed with Underwriters Laboratories and/or approved by Factory Mutual.
- F. Thrust blocks shall not be permitted.
- G. Where ductile iron pipe manufactured with restrained joints is utilized, all restrained joints shall be fully extended and engaged prior to back filling the trench and pressurizing the pipe.
- H. PVC pipe bell and spigot joints shall be restrained with the Uni-Flange Corp. Series 1350 Restrainer or approved equal. The restraining device and Tee head bolts shall be manufactured of high strength ductile iron meeting ASTM A536. Clamping bolts and nuts shall be manufactured of corrosion resistant high strength, low alloy steel meeting the requirements of ASTM A242.
- I. Ductile iron mechanical joint fittings used with PVC pipe shall be restrained with UNI-Flange Corp. Series 1300 Restrainer, EBBA Iron, Inc, Series 2000PV Mechanical Joint Restrainer Gland, or approved equal. The restraining device and Tee head bolts shall be manufactured of high strength ductile iron meeting ASTM A-536. Clamping bolts and nuts shall be manufactured of corrosion resistant high strength, low alloy steel meeting the requirements of ASTM A242.

3.8 PIPE SEPARATION:

- A. Horizontal Separation-Water Mains and Sewers:
 - 1. Water mains shall be located at least 3 m (10 feet) horizontally from any proposed drain, storm sewer, sanitary or sewer service connection.
 - 2. Water mains may be located closer than 3 m (10 feet) to a sewer line when:
 - a. Local conditions prevent a lateral separation of 3 m (10 feet); and
 - b. The water main invert is at least 450 mm (18 inches) above the crown of the sewer; and

- c. The water main is either in a separate trench or in the same trench on an undisturbed earth shelf located one side of the sewer.
3. When it is impossible to meet (1) or (2) above, both the water main and drain or sewer shall be constructed of mechanical joint ductile iron pipe. Ductile iron pipe shall comply with the requirements listed in this specification section. The drain or sewer shall be pressure tested to the maximum expected surcharge head before back filling.
- B. Vertical Separation-Water Mains and Sewers:
 1. A water main shall be separated from a sewer so that its invert is a minimum of 450 mm (18 inches) above the crown of the drain or sewer whenever water mains cross storm sewers, sanitary sewers or sewer service connections. The vertical separation shall be maintained for that portion of the water main located within 10 feet horizontally of any sewer or drain crossed. A length of water main pipe shall be centered over the sewer to be crossed with joints equidistant from the sewer or drain.
 2. Both the water main and sewer shall be constructed of slip-on or mechanical joint ductile iron pipe or PVC pipe equivalent to water main standards of construction when:
 - a. It is impossible to obtain the proper vertical separations described in (1) above; or
 - b. The water main passes under a sewer or drain.
 3. A vertical separation of 450 mm (18 inches) between the invert of the sewer or drain and the crown of the water main shall be maintained where a water main crosses under a sewer. Support the sewer or drain lines to prevent settling and breaking the water main.
 4. Construction shall extend on each side of the crossing until the perpendicular distance from the water main to the sewer or drain line is at least 3 m (10 feet).

3.9 SETTING OF VALVES AND BOXES:

- A. Provide a surface concrete pad 450 by 450 by 150 mm (18 by 18 by 6 inches) to protect valve box when valve is not located below pavement.
- B. Clean valve and curb stops interior before installation.
- C. Set valve and curb stop box cover flush with finished grade.
- D. Valves shall be installed plumb and level and in accordance with manufacturer's recommendations.

3.10 PIPE SLEEVES - NOT APPLICABLE

3.11 FLUSHING AND DISINFECTING:

- A. Flush and disinfect new water lines in accordance with AWWA C651.
- B. Initial flushing shall obtain a minimum velocity in the main of 0.75 m/sec (2.5 feet per second) at 40 PSI residual pressure in water main. The duration of the flushing shall be adequate to remove all particles from the line.

Pipe Diameter		Flow Required to Produce 2.5 ft/sec(approx.) Velocity in Main		Number of Hydrant Outlets			
				Size of Tap. in. (mm)			
				1(25)	1 1/2(38)	2(51)	2 1/2-in (64 mm)
In	(mm)	gpm	(L/sec)	Number of taps on pipe			
4	(100)	100	(6.3)	1	--	--	1
6	(150)	200	(12.6)	--	1	--	1
8	(200)	400	(25.2)	--	2	1	1
10	(250)	600	(37.9)	--	3	2	1
12	(300)	900	(56.8)	--	--	3	2
16	(400)	1,600	(100.9)	--	--	4	2

The backflow preventers shall not be in place during the flushing.

- C. The Contractor shall be responsible to provide the water source for filling, flushing, and disinfecting the lines. Only potable water shall be used, and the Contractor shall provide all required temporary pumps, storage facilities required to complete the specified flushing, and disinfection operations.
- D. The Contractor shall be responsible for the disposal of all water used to flush and disinfect the system in accordance with all governing rules and regulations. The discharge water shall not be allowed to create a nuisance for activities occurring on or adjacent to the site.
- E. The bacteriological test specified in AWWA C651 shall be performed by a laboratory approved by the Health Department of the State. The cost of sampling, transportation, and testing shall be the responsibility of the Contractor.
- F. Re-disinfection and bacteriological testing of failed sections of the system shall be the sole responsibility of the Contractor.
- G. Before backflow preventers are installed, all upstream piping shall be thoroughly flushed.

3.14 HYDROSTATIC TESTING:

- A. Hydrostatic testing of the system shall occur prior to disinfecting the system.

- B. After new system is installed, except for connections to existing system and building, backfill at least 300 mm (12 inches) above pipe barrel, leaving joints exposed. The depth of the backfill shall be adequate to prevent the horizontal and vertical movement of the pipe during testing.
- C. Prior to pressurizing the line, all joint restraints shall be completely installed and inspected.
- D. If the system is tested in sections, and at the temporary caps at connections to the existing system and buildings, the Contractor shall provide and install all required temporary thrust restraints required to safely conduct the test.
- E. The Contractor shall install corporation stops in the line as required to purge the air out of the system. At the completion of the test, all corporation stops shall be capped.
- F. The Contractor shall perform pressure and leakage tests for the new system for 2 hours to 1375 kPa (200 psi). Leakage shall not exceed the following requirements.
 - 1. Ductile Iron Pipe: AWWA C600. Provide to COTR office.
 - 2. Polyvinyl Chloride (PVC) AWWA C605. Provide to COTR office.

3.15 BACKFLOW PREVENTOR TESTING:

- A. All backflow preventers shall be tested and certified for proper operation prior to being placed in operation.
- B. Original copies of the certification shall be submitted to the COTR.

- - - E N D - - -

SECTION 33 30 00
SANITARY SEWERAGE UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION:

Outside, underground sanitary sewer system, complete, ready for operation, including all gravity flow lines pressure (force) lines manholes, cleanouts, frames, covers, structures, appurtenances, and connections to new building and structure, service lines, existing sanitary sewer lines, and existing sanitary structures, and all other incidentals.

1.2 RELATED WORK:

- A. Maintenance of Existing Utilities: Section 01 00 00, GENERAL REQUIREMENTS.
- B. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 11, EARTH MOVING. Dewatering: Section 31 23 19, DEWATERING.
- C. Concrete Work Reinforcing, Placement and Finishing; Section 03 30 00, CAST-IN-PLACE CONCRETE
- D. Protection of Materials and Equipment: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- E. Sanitary Sewer Pumping Facilities, Division 22, PLUMBING.

1.3 QUALITY ASSURANCE:

- A. Products Criteria:
 - 1. Multiple Units: When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
 - 2. Nameplates: Nameplate bearing manufacturer's name, or identifiable trademark, including model number, securely affixed in a conspicuous place on equipment, or name or trademark, including model number cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.
- B. Comply with the rules and regulations of the Public Utility having jurisdiction over the connection to Public Sanitary Sewer lines and the extension, and/or modifications to Public Utility Systems.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers' Literature and Data: Submit the following as one package:

1. Pipe, Fittings, and, Appurtenances.
2. Jointing Material.
3. Manhole and Structure Material.
4. Frames and Covers.
5. Steps and Ladders.

1.5 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
- C150-05.....Portland Cement
 - D698-00a¹.....Laboratory Compaction Characteristics of Soil Using Standard Effort (12,400 ft-lbf/ft³ (600 kN-m/m³))
 - D2412-02.....Determination of External Loading Characteristics of Plastic Pipe by Parallel-Plate Loading
 - D3034-04a.....Type PSM Poly (Vinyl Chloride) (PVC) Sewer Pipe and Fittings
 - D3212-96a (2003) e¹.....Joints for Drain and Sewer Plastic Pipes Using Flexible Elastomeric Seals
 - F477-02e¹.....Elastomeric Seals (Gaskets) for Joining Plastic Pipe
- C. American Water Works Association (AWWA):
- C550-05.....Protective Epoxy Interior Coatings for Valves and Hydrants
 - C605-94.....Underground Installation of Polyvinyl (PVC) Pressure Pipe and Fittings for Water
 - C900-97Polyvinyl Chloride (PVC) Pressure Pipe, 100 mm (4 inches) Through 300 mm (12 inches) for Water Distribution
- D. American Association of State Highway and Transportation Officials (AASHTO):
- E. Uni-Bell PVC Pipe Association:
- Uni-B-6-98.....Recommended Practice Low Pressure Air Testing of Installed Sewer Pipe

PART 2 - PRODUCTS

2.1 PIPING:

A. Pressure (Force) Lines (Pipe and Fittings):

1. All pipe and fittings used in the construction of force mains shall be rated for a minimum of 1035 kPa (150 psi).
2. Polyvinyl Chloride (PVC): PVC pipe 100 mm to 300 mm (4 to 12 inches) shall conform to AWWA C900, Class 150 (DR 18). Fittings for PVC pipe shall be ductile iron.

2.2 JOINTING MATERIAL:

A. Pressure (Force) Main:

1. All joints indicated on the drawings as being "restrained" shall be fully restrained and capable of restraining 50 percent above all loads acting on the joint, but not less than 1035 kPa (150 psi). Thrust blocks shall not be permitted.
2. Polyvinyl Chloride (PVC) Pipe (Pressure Use):
 - a. Push-on joints shall conform to AWWA C900, C905.
 - b. Push-on gaskets for pipe, ASTM F477.
 - c. Restrained joints shall comply with one of the following:
 - 1) Joints to mechanical ductile iron fittings shall comply with the requirements for ductile iron pipe, except the mechanical joint restraint gland shall be specifically designed for use with PVC pipe.
 - 2) Push-on bell and spigot joints shall be retained with retaining rings and thrust rods. The rings shall be ductile iron conforming to ASTM A536. The rings shall be split style with serrated inside face which grips the pipe when the halves of the ring is assembled together. The ring shall not bear directly on the back of the bell. The rods shall be of adequate size and number to resist all axial movement of the joint.

2.3 MANHOLES AND VAULTS:

A. Manholes and vaults shall be constructed of precast concrete segmental blocks, precast reinforced concrete rings, precast reinforced sections, or cast-in-place concrete. The manholes and vaults shall be in accordance with State Department of Transportation or State Roads Commission standard details, and the following:

1. Precast Concrete Segmental Blocks: Blocks shall conform to ASTM C139 and shall not be less than 150 mm (6 inches) thick for manholes to a depth of 3.6m (12 feet); not less than 200 mm (8 inches) thick for manholes deeper than 3.6m (12 feet) deep. Blocks shall be not less

- than 200 mm (8 inches) in length. Blocks shall be shaped so that joints seal and bond effectively with cement mortar. Parge structure interior and exterior with 15 mm (1/2 inch) of cement mortar applied with a trowel and finished to an even glazed surface.
2. Precast Reinforced Concrete Rings: Rings or sections shall have an inside diameter as indicated on the drawings, and shall be not less than 1200 mm (48 inches) in diameter. Wall thickness shall conform to requirements of ASTM C76, except that lengths of the sections may be shorter as conditions require. Tops shall conform to ASTM C478. Top section shall be eccentric cone type. Steps on inside wall shall be in the same plane from bottom of structure to manhole cover.
 3. Precast Reinforced Concrete Manhole Risers and Tops: Design, material and installation shall conform to requirements of ASTM C478. Top sections shall be eccentric. Steps on inside wall shall be in the same plane from bottom of structure to manhole cover.
 4. Flat top manhole tops shall be reinforced concrete as detailed on the drawings.
 5. Vaults: Reinforced concrete, as indicated on the plans, or precast reinforced concrete. Concrete for precast sections shall have a minimum compressive strength of 35 MPa (5,000 psi) at 28 days, ASTM A615, Grade 60 reinforcing steel, rated for AASHTO HS20-44 loading with 30 percent impact, and conform to ASTM C857.
 6. Mortar:
 - a. Precast Concrete Segmental Block Structures: By volume, 1 part of Portland cement, 1/4 part lime hydrate, and 3 parts sand.
 - b. Precast Reinforced Concrete Ring and Riser Structures: By volume, 1 part of Portland cement and 2 parts sand. Water in mixture shall produce a stiff, workable mortar, but shall not exceed 21 L (5-1/2 gallons) per sack of cement.
 7. Flexible sealing compound shall be packaged in extruded preformed shape, sized to completely fill the joint between precast sections, and form permanently flexible watertight seal. The sealing compound shall be non-shrink and meet AASHTO M198.
 8. Frames and covers shall be gray cast iron conforming to ASTM A48. The frame and cover shall be rated for HS20-44 loading, have a studded pattern on the cover, and the words "sanitary sewer". The studs and the lettering shall be raised 8 mm (5/16 inch). The cover shall be a minimum of 600 mm (24 inches) in diameter and shall have four 19 mm (3/4 inch) vent holes and two lifting slots. The bearing surface of

the frame and cover shall be machine finished. The cover shall fit firmly on the frame without movement when subject to traffic.

9. Manhole steps shall be polypropylene plastic coated on a No. 4 deformed rebar conforming to ASTM C478, Polypropylene shall conform to ASTM D4101. Steps shall be a minimum of 406 mm (16 inches) wide and project a minimum of 178 mm (7 inches) away from the wall. The top surface of the step shall have a studded non-slip surface. Steps shall be placed at 300 mm (12 inch) centers.
10. Ladders, brackets and hardware shall be constructed of welded aluminum, rails shall be 10 mm (3/8 inch) by 63 mm (2-1/2 inches) spaced a minimum of 400 mm (16 inches) apart. Rungs shall be 35 mm (1-3/8 inches) in diameter and have a non-slip surface. Standoffs shall offset the ladder 180 mm (7 inches) from the wall. The ladder assembly shall be rated for a minimum of 2200 N (500 pounds).

2.4 CONCRETE:

Concrete shall have a minimum compressive strength of 20 MPa (3000 psi) at 28 days. The cement shall be Type III conforming to ASTM C150. Concrete shall conform with the provisions of Division 03 of these specifications.

2.5 REINFORCING STEEL:

Reinforcing steel shall be deformed bars, ASTM A615, Grade 40 unless otherwise noted.

2.6 SEWERAGE WET WELL (LESS THAN 300 GALLONS WORKING VOLUME):

Provide single wall fiberglass reinforced plastic (FRP) U. L. labeled underground storage tanks as shown on the drawings. Size and fittings shall be as shown on drawings. Example manufacturer: Barnes Duplex, UltraGRIND Factory Prewired Basin Package OR Comparable. Contractor to reference plans in this contract for specific dimensions of Lift Station.

- A. Loading conditions-tanks shall meet the following design criteria:
 1. Internal Load: Tank shall withstand without leakage a 34.5 kpa (5 psi) air pressure test with 5 to 1 safety factor. Contractor shall test prior to installation as this is to test for leakage.
 2. Vacuum Test: Every tank shall be tested to 292 mm (11.5 inches) of mercury vacuum by the tank manufacturer to assure structural integrity. Contractor shall submit vacuum test certificate if test by manufacturer at plant.
 3. Surface Loading: Tank shall withstand surface HS20-44 axle loads.

4. External Hydrostatic Pressure: Tank will withstand 2.1 m (7 feet) of overburden with the hole fully flooded with a 3.1 safety factor against leaking.

B. Fittings:

1. All threaded fittings shall be of a material of construction consistent with the requirements of the U.L. label and located as per drawings.
2. All fittings shall be of sizes as shown on drawings.

C. Materials: Tanks shall be manufactured with 100 percent resin and glass fiber reinforcement with no sand filters.

D. Dimension:

1. Tank shall have nominal capacity as shown on drawings.
2. Tanks shall have a minimum of 900 mm (36 inch) ID manway riser with complete frame and lid at finish grade. Alterations to the manway riser to be coordinated with the COTR.

2.7 SEWAGE WET WELL (LARGER THAN 300 GALLONS WORKING VOLUME) - NOT APPLICABLE

2.8 CONCRETE PROTECTIVE COATING:

Concrete coating for the interior of wet wells shall consist of an epoxy blended filler sealer, and a cross linked epoxy phenolic cured, resistant protective coating.

2.9 ACID NEUTRALIZATION TANKS - NOT APPLICABLE

2.10 GATE VALVES:

- A. AWWA C509, resilient seated gate valves rated for 1360 kPa (200 psi) WSP, reduced-wall resilient seated gates valves may be supplied in accordance with AWWA C515. Asbestos packing is prohibited. The interior and exterior of the valve shall be epoxy coated for AWWA C550.

B. Operation:

1. Shall turn counterclockwise to open.
2. Underground: 50 mm (2 inch) nut for socket wrench operation.
3. Above Ground and In Pits: Handwheels.

- C. Joints: End of valve shall accommodate, or be adapted to, pipe furnished.

2.11 VALVE BOXES:

- A. Cast iron extension box with screw or slide-type adjustment and flared base. Minimum thickness of metal shall be 5 mm (3/16 inch). Box shall be of such length as will be adapted, without full extension, to depth of cover required over pipe at valve location.

- B. Cast the word "SEWER" on the cover.

- C. Provide "T" handle socket wrenches, of 16 mm (5/8 inch) round stock long enough to extend 600 mm (2 feet) above top of deepest valve box.

2.12 CHECK VALVES

Check valves shall be swing-check valves conforming to AWWA C508. The interior and exterior of the valve shall be epoxy coated per AWWA C550. The check valve shall be rated for minimum of 850 kPa (125 psi) working pressure.

2.13 OIL AND GREASE INTERCEPTOR AND GREASE REMOVAL PIT - NOT APPLICABLE

2.14 AIR RELEASE VALVE - NOT APPLICABLE

2.15 CLEANOUT FRAMES AND COVERS - NOT APPLICABLE

2.16 WARNING TAPE:

Standard, .1mm (4Mil) polyethylene 76 mm (3 inch) wide tape detectable type, green with black letters and imprinted with "CAUTION BURIED SEWER LINE BELOW".

PART 3 - EXECUTION

3.1 BUILDING SERVICE LINES - NOT APPLICABLE

3.2 ABANDONED MANHOLES STRUCTURES AND PIPING - NOT APPLICABLE

3.3 REGRADING:

- A. Raise or lower existing manholes and structures frames and covers, cleanout frames and covers and valve boxes in regraded areas to finish grade. Carefully remove, clean and salvage cast iron frames and covers. Adjust the elevation of the top of the manhole or structure as detailed on the drawings. Adjust the elevation of the cleanout pipe riser, and reinstall the cap or plug. Reset cast iron frame and cover, grouting below and around the frame. Install concrete collar around reset frame and cover as specified for new construction.
- B. During periods when work is progressing on adjusting manholes or structures cover elevations, the Contractor shall install a temporary cover above the bench of the structure or manhole. The temporary cover shall be installed above the high flow elevation within the structure, and shall prevent debris from entering the wastewater stream.
- C. The Contractor shall comply with all OSHA confined space requirements when working within existing structures.

3.4 CONNECTIONS TO EXISTING VA OWNED MANHOLES:

- A. During construction of new connections to existing manholes, it shall be the sole responsibility of the Contractor to maintain continued sanitary sewer service to all buildings and users upstream. The contractor shall provide, install, and maintain all pumping, conveyance system, dams, weirs, etc. required to maintain the continuous flow of sewage. All

temporary measures required to meet this requirement shall be subject to the review of the COTR.

- B. Core existing structure, install pipe at the design invert. Install an elastomeric gasket around the pipe, and grout the interstitial space between the pipe and the core.
- C. The bench of the manhole shall be cleaned and reshaped to provide a smooth flowline for all pipes connected to the manhole.
- D. Connections and alterations to existing manholes shall be constructed so that finished work conforms as nearly as practicable to the applicable requirements specified for new manholes, including concrete and masonry work, cutting and shaping.

3.5 CONNECTIONS TO EXISTING PUBLIC UTILITY COMPANY MANHOLES - NOT APPLICABLE

3.6 PIPE SEPARATION:

A. Horizontal Separation - Water Mains and Sewers:

- 1. Existing and proposed water mains shall be at least 3 meters (10 feet) horizontally from any proposed gravity flow and pressure (force main) sanitary sewer or sewer service connection.
- 2. Gravity flow mains and pressure (force) mains may be located closer than 3 meters (10 feet) but not closer than 1.8 m (6 feet) to a water main when:
 - a. Local conditions prevent a lateral separation of ten feet; and
 - b. The water main invert is at least 450 mm (18 inches) above the crown of the gravity sewer or 600 mm (24 inches) above the crown of the pressure (force) main; and
 - c. The water main is in a separate trench separated by undisturbed earth.
- 3. When it is impossible to meet (1) or (2) above, both the water main and sanitary sewer main shall be constructed of push-on or mechanical joint ductile iron pipe. The pipe for the sanitary sewer main shall comply with the specifications for pressure (force) mains, and the water main material shall comply with Section 33 10 00, WATER UTILITIES. The sewer shall be pressure tested as specified for pressure (force) mains before backfilling.

B. Vertical Separation - Water Mains and Sewers at Crossings:

- 1. Water mains shall be separated from sewer mains so that the invert of the water main is a minimum of 600 mm (24 inches) above the crown of gravity flow sewer or 1200 mm (48 inches) above the crown of pressure (force) mains. The vertical separation shall be maintained within 3 meters (10 feet) horizontally of the sewer and water crossing. When

these vertical separations are met, no additional protection is required.

2. In no case shall pressure (force) sanitary main cross above, or within 600 mm (24 inches) of water lines.
3. When it is impossible to meet (1) above, the gravity flow sewer may be installed 450 mm (18 inches) above or 300 mm (12 inches) below the water main, provided that both the water main and sewer shall be constructed of push-on or mechanical ductile pipe. Pressure (Force) sewers may be installed 600 mm (24 inches) below the water line provided both the water line and sewer line are constructed of ductile iron pipe. The pipe for the sewer shall conform to the requirements for pressure sewers specified herein. Piping for the water main shall conform to Section 33 10 00, WATER UTILITIES.
4. The required vertical separation between the sewer and the water main shall extend on each side of the crossing until the perpendicular distance from the water main to the sewer line is at least 3 meters (10 feet).

3.7 GENERAL PIPING INSTALLATION:

- A. Lay pipes true to line and grade. Gravity flow sewer shall be laid with bells facing upgrade. Pressure (force) mains shall have the bells facing the direction of flow.
- B. Do not lay pipe on unstable material, in wet trench or when trench and weather conditions are unsuitable for the work.
- C. Support pipe on compacted bedding material. Excavate bell holes only large enough to properly make the joint.
- D. Inspect pipes and fittings, for defects before installation. Defective materials shall be plainly marked and removed from the site. Cut pipe shall have smooth regular ends at right angles to axis of pipe.
- E. Clean interior of all pipe thoroughly before installation. When work is not in progress, open ends of pipe shall be closed securely to prevent entrance of storm water, dirt or other substances.
- F. Lower pipe into trench carefully and bring to proper line, grade, and joint. After jointing, interior of each pipe shall be thoroughly wiped or swabbed to remove any dirt, trash or excess jointing materials.
- G. Do not lay sewer pipe in same trench with another pipe or other utility. Sanitary sewers shall cross at least 600 mm (2 feet) below water lines.
- H. Do not walk on pipe in trenches until covered by layers of bedding or backfill material to a depth of 300 mm (12 inches) over the crown of the pipe.

- I. Warning tape shall be continuously placed 300 mm (12 inches) above sewer pipe
- J. Installation of Pressure (Force) Mains:
 - 1. Sections of piping listed on the drawings shall be fully restrained using approved joint restraint devices. Joint restraint devices shall be installed in accordance with the manufacturer's recommendations. For devices with twist of nuts, the twist of nuts shall be placed on top of the fitting for the Engineer's inspection. The Contractor shall torque test all bolts, set screws, identified by the Contracting Officer's Technical Resource COTR.
 - 2. Thrust blocks shall not be permitted.
 - 3. Install pressure (force) mains in accordance with the provisions of these specifications and the following standards:
 - a. Polyvinyl Chloride (PVC) Piping: AWWA C900.

3.8 MANHOLES AND VAULTS - NOT APPLICABLE

3.9 SEWER AND MANHOLE SUPPORTS, CONCRETE CRADLES - NOT APPLICABLE

3.10 WET WELLS (FIBERGLASS TANK):

- A. Install tank on a 200 mm (8 inch) reinforced concrete pad as indicated on the drawing.
- B. Installation of the tank and fitting shall be in accordance with the recommendations of the manufacturer.
- C. In areas where the tank is subject to groundwater, the tank shall be ballast against floating as recommended by the manufacturer. Ballast volume for a Duplex, Factory Prewired Basin Package, 48 inches in diameter and 10 feet deep (OR Comparable) requires 3.6 cubic yards of cement for necessary Ballast as estimated from geotechnical report (depth to groundwater).
- D. After installation, the inlets and outlets shall be plugged, and the tank completely filled with water. The tank shall have no leakage over a 48 hour period.
- E. Top of wet well shall be set 300 mm (12 inches) above finish grade.
- F. Install a 300 mm (12 inches) concrete ring around the fiberglass tank.

3.11 WET WELLS (PRECAST CONCRETE) - NOT APPLICABLE

3.12 DRY WELL AND VAULTS - NOT APPLICABLE

3.13 OIL AND GREASE INTERCEPTOR AND GREASE REMOVAL PIT - NOT APPLICABLE

3.14 ACID NEUTRALIZING TANKS - NOT APPLICABLE

3.15 CLEANOUTS - NOT APPLICABLE

3.16 SETTING OF GATE VALVES:

- A. Avoid setting valves under pavement except where shown on the drawings.

- B. Clean valve interior before installation.
- C. Set valve plumb, restrain ends of valves when indicated on the drawing.
- D. Set valve box cover flush with the finished grade. Valve box shall be centered over the operating nut.

3.17 SETTING OF CHECK VALVES - NOT USED

3.18 SETTING OF AIR RELEASE VALVES - NOT USED

3.19 INSPECTION OF SEWERS:

Inspect and obtain the COTR's approval. Thoroughly flush out before inspection. Lamp test between structures and show full bore indicating sewer is true to line and grade. Lip at joints on the inside of gravity sewer lines are not acceptable.

3.20 TESTING OF SANITARY SEWERS:

- A. Pressure (Force) Mains: Test at 690 kPa (100 psi) for two hours. Leakage shall be per the following:

$$L=J*D*\sqrt{P/4500}$$

Where:

- L = Maximum Allowable Leakage in Gallons per Hour
- J = Number of Joints in Test Area
- D = Diameter of Pipe in Inches
- P = Average Test Pressure (Psi)

- B. Testing of Fiberglass Sewage Holding Tanks: No leakage at 35 kPa (5 psi) air pressure test with 5:1 safety factor. Test by Contractor after installation.

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**SECTION 33 51 00
NATURAL-GAS DISTRIBUTION**

PART 1 - GENERAL

1.1 DESCRIPTION:

Outside underground gas distribution system for natural gas, complete, ready for operation, including cathodic protection if required, all appurtenant structures, and connections to existing gas supply. This specification does not apply to LPG distribution systems.

1.2 RELATED WORK:

- A. Maintenance of Existing Utilities: Section 01 00 00, GENERAL REQUIREMENTS.
- B. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 11, EARTH MOVING (Short Form).
- C. Section 03 30 00, CAST-IN-PLACE CONCRETE.

1.3 Definitions:

- A. Gas Main or Distribution Main: A distribution line that serves as a common source of supply for more than one service line.
- B. Gas Service Line: A distribution line that transports gas from a common source of supply to the meter set assembly.

1.4 QUALITY ASSURANCE:

- A. Approval by Contracting Officer's Technical (COTR) Resource is required of products or services of proposed manufacturers, suppliers and installers, and will be based upon submission by Contractor for certification that:
 - 1. Manufacturers regularly and currently manufacture earthquake automatic gas shutoff valves, gas filters, regulators, and meters.
 - 2. The design and size of each item of equipment provided for this project is of current production and has been in satisfactory and efficient operation on at least three installations for approximately 3 years. If elements of equipment lack a substantial experience record, such lack shall be brought to the attention of the Contracting Officer at the time of submission of shop drawings, with full information included to permit proper evaluation. Experience qualification shall be certified and a list of installations shall be furnished for earthquake automatic gas shutoff valves, gas filters, regulators, and meters.
- B. Apply and install materials, equipment, and specialties in accordance with manufacturer's written instructions. Conflicts between the

manufacturer's instructions and the contract drawings and specifications shall be referred to the Contracting Officers Technical Representative (COTR) for resolution. Provide copies of installation instructions to the COTR prior to commencing installation of any item.

- C. All equipment shall be free from defects which would adversely affect the performance, maintainability and appearance of individual components or overall assembly.
- D. Assembly of Plastic Piping: Installation personnel shall have been trained, tested and certified under a procedure approved by the manufacturer of the piping. Proof of certification, in writing, shall be provided to the COTR.
- E. Contractor shall conform to applicable local codes, American Society of Mechanical Engineers Gas Transmission and Distribution Piping Systems, publications of the Underwriters' Laboratories, Inc., National Fire Protection Association, Federal Specifications, American Society of Testing Materials, and current safety standards, all as defined in the Article of the Specifications relating to Applicable Publications.
- F. Comply with rules and regulations of the local utility having jurisdiction in all cases where gas lines are connected to public Utility Services.

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Piping:
 - 1. ASTM Compliance.
 - 2. Grade, class or type, schedule number.
 - 3. Manufacturer's Certification of Compliance with specified standards.
- C. Pipe Coatings:
 - 1. Manufacturer's Certification of Compliance with specified standards.
 - 2. Federal Specification Compliance.
- D. Pipe Fittings and Flanges:
 - 1. ASTM Compliance.
 - 2. Grade, class or type, schedule number.
 - 3. Catalog Cuts.
 - 4. Pressure and Temperature Rating.
- E. Manual Valves:
 - 1. Type and service.
 - 2. Catalog Cuts.
 - 3. Pressure and Temperature Ratings.

- F. Earthquake Automatic Gas Shut-off:
 - 1. UL Listing and ANSI Compliance.
 - 2. Certification of ASCE 25-97 Compliance.
 - 3. Pressure and Temperature Ratings.
 - 4. Pressure Loss and Flow Rate Data.
- G. Valve Boxes:
 - 1. Catalog Cuts.
- H. Gas Filter:
 - 1. Catalog Cuts.
 - 2. Removal Efficiency, Pressure and Temperature Rating.
- I. Gas Pressure Regulator:
 - 1. UL Listing.
 - 2. Pressure and Temperature Rating.
 - 3. Flow Capacities.
 - 4. Catalog Cuts.
- J. Meter:
 - 1. ANSI Compliance.
 - 2. Pressure and Temperature Rating.
 - 3. Certification of Compliance with local utility requirements.
- K. Certificate to indicate compliance with pressure tests on gas system.

1.6 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
 - L-C-530C.....Coating, Pipe, Thermoplastic Resin
 - L-T-1512A.....Tape, Pressure Sensitive Adhesive, Pipe Wrapping
 - WWP-521.....Malleable-Iron Threaded Fittings
 - WW-U-531.....Unions
- C. American National Standards Institute (ANSI):
 - B1.20.1.....Malleable-Iron Threaded Fittings: Threads
 - B16.3-98.....Malleable-Iron Threaded Fittings: Dimensions and
Pressure Rating
 - B16.5-03.....Pipe Flanges and Flanged Fittings, NPS 1/2
Through NPS 24
 - B16.9-03.....Factory-Made Wrought Steel Buttwelding Fittings
 - B16.11-01.....Forged Steel Fittings, Socket-Welding and
Threaded
 - B16.34-97.....Valves-Flanged, Threaded, and Welding End

- B16.40-94.....Manually Operated Thermoplastic Gas Shutoffs and
Valves in Gas Distribution Systems
- B31.8-95.....Gas Transmission and Distribution Piping Systems
- B109.2-92.....Diaphragm Type Gas Displacement Meters
- D. American Petroleum Institute (API):
- API Spec 6D-94.....Pipeline Valves (Gate, Plug, Ball, and Check
Valves)
- E. American Society for Civil Engineers (ASCE):
- 25-97.....Earthquake Actuated Automatic Gas Shutoff
- F. American Society for Testing and Materials (ASTM):
- A197.....Malleable Threaded Fittings, classes 150 and
300, and Unions.
- A53M-04a.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated
Welded and Seamless
- A126-04.....Gray Iron Castings for Valves, Flanges, and Pipe
Fittings
- D450-00e1.....Coal-Tar Pitch Used in Roofing, Dampproofing and
Waterproofing
- D2513-03.....Thermoplastic Gas Pressure Pipe, Tubing, and
Fittings
- D2517-00e1.....Reinforced Epoxy Resin Gas Pressure Pipe and
Fittings
- D3350-00.....Polyethylene Plastics Pipe and Fittings
Materials
- G. American Water Works Association (AWWA):
- C203-02.....Coal-Tar Protective Coatings and Linings for
Steel Water Pipelines - Enamel and Tape - Hot
Applied
- H. National Fire Protection Association (NFPA):
- 54-02.....National Fuel Gas Code

PART 2 - PRODUCTS

2.1 PIPE:

- A. Black Steel: Seamless or ERW, ASTM A53, Grade B, Schedule 40.
1. Shop-applied pipe coating shall be one of the following types:
- a. Coal Tar Enamel Coating: Exterior of pipe and fittings shall be
cleaned, primed with Type B primer and coated with hot-applied
coal-tar enamel with bonded layer of felt wrap in accordance with
AWWA C203. Asbestos felt shall not be used; felt material shall be
fibrous-glass mat as specified in Appendix Sec. A2.1 of AWWA C203.

- b. Adhesive-Thermoplastic Resin Coating: Fed. Spec. L-C-530, Type I.
- c. Adhesive-thermosetting Resin Coating: Fed. Spec. L-C-530, Type II.
- 2. Field-applied plastic tape material for use on pipe joints and for repairing damaged areas of shop-applied coatings shall conform to Fed. Spec. L-T-1512, Type I, 250 μm (10 mils) nominal thickness for pipe joints, and Type II, 500 μm (20 mils) nominal thickness for coating repairs.
- B. Polyethylene Pipe: Pipe and tubing shall conform to ASTM D3350 AND ASTM D2513, pipe designations PE 2406 and PE 3408. Minimum wall thickness shall conform to ANSI/ASME B31.8. PE pipe is for underground use only. Polyethylene pipe shall be marked "GAS" and it is not be used where gas pressures are above 690 kPa (100 psi) or with operating temperatures below 7 degrees C (20 degrees F) or above 60 degrees C (140 degrees F).
- C. Fiberglass pipe shall conform to ASTM D2517. Pipe sections shall be marked "GAS" and as required by ASTM D2517. Minimum wall thickness shall be based on B31.8. Fiberglass pipe shall not be used where gas pressures are above 690 kPa (100 psi) or with operating temperatures below 29 degrees C (-20 degrees F) or above 66 degrees C (150 degrees F).

2.2 FITTINGS:

- A. Steel Pipe:
 - 1. Butt weld fittings shall be wrought steel, ANSI B16.9.
 - 2. Socket weld fittings shall be forged steel, 13.8 MPa (2000 Psi class), ANSI B16.11.
 - 3. Threaded fittings shall be malleable iron, ANSI 16.3 or forged steel, ANSI B16.11.
 - 4. Flanges shall be steel, Class 150, ANSI B16.5.
- B. Polyethylene Plastic Pipe Fittings: ASTM D2513.
- C. Fiberglass: Shall conform to ASTM D2517.

2.3 JOINTS:

- A. Socket or butt welded for steel pipe, ANSI B31.8. Threaded joints not permitted except at valve connections.
- B. Polyethylene pipe joints shall be heat fusion, either butt fusion or socket fusion.
- C. Fiberglass joints and adhesive shall conform to ASTM D2517.

2.4 VALVES:

- All types of valves shall be accessible, labeled and specified for use for controlling multiple systems.
- A. Manual: Valves shall be suitable for shutoff or isolation service.

1. Lubricated plug type for gas service shall be cast iron, semi-steel or cast steel. Valves shall have capacity to operate in lines with 690 kPa (100 psi) working pressure. Steel valves 40 mm (1-1/2 inches) and smaller installed underground and shall conform to ASME B16.34, carbon steel, socket weld ends. Steel valves 40 mm (1-1/2 inches) and smaller, installed above ground, shall conform to ASME B16.34, carbon steel, socket weld or threaded ends. Steel valves 50 mm (2 inches) and larger shall conform to API spec 6D, carbon steel, butt weld ends, Class 1500 for underground installations. Above ground steel valves 50 mm (2 inches or larger) shall conform to API Spec 6D, carbon steel, butt weld or flanged ends, Class 1500. Cast iron valves shall conform to ASTM A126, Class B, Type 301 or 302, as specified in Section 23 21 11, BOILER PLANT PIPING SYSTEMS.
 - a. Underground: 50 mm (2 inch) nut for socket wrench operation.
 - b. Above Ground and In Pits: Lever operation, locking type. Provide one lever for each valve.

B. Polyethylene Valves:

1. Valves shall conform to ASME B16.40. Polyethylene valves, in sizes 15 mm to 150 mm (1/2 inch to 6 inches) may be used with polyethylene distribution and service lines, in lieu of steel valves, for underground installation only.

2.5 VALVE BOXES:

- A. Cast iron extension box with screw or slide type adjustment and flared base. Minimum thickness of metal, 5 mm (3/16 inch). Box shall be of such length as can be adapted, without full extension, to depth of cover required over pipe at valve location.
- B. Cast the word "GAS" in cover.
- C. Provide "T" handle socket wrenches of 16 mm (5/8 inch) round stock long enough to extend 600 mm (2 feet) above top of deepest valve box.
- D. Provide box with heavy coat of bituminous paint.

2.6 PIPE SLEEVES:

Ductile iron or coated steel.

2.7 GAS FILTER:

- A. Replaceable glass-fiber or cellulose cartridge with 10 micron particle retention. Filter enclosure shall be pipe size of the regulator or larger as required by pressure drop considerations. Lockup pressure of the supply service will be determined by COTR and communicated to Contractor.

- B. Plug all drains or instrumentation outlets. Provide vent with cock for relieving pressure in filter.

2.8 GAS PRESSURE REGULATORS:

Pressure regulators for individual service lines shall be capable of reducing distribution line pressure to pressures required for users. Ferrous bodies. Pressure relief shall be set at a lower pressure than would cause unsafe operation of any connected user. Gas valve shall be installed immediately upstream of each pressure regulator and regulator shall have a single port with orifice diameter no greater than that recommended by manufacturer for the maximum gas pressure at the regulator inlet. Regulator vent valve shall be of resilient materials designed to withstand flow conditions when pressed against valve port. Regulator shall be capable of limiting build-up of pressure under no-flow conditions to 50 percent or less of the discharge pressure maintained under flow conditions. Contractor shall demonstrate to COTR that the regulator does not leak after final inspection.

2.9 METERS:

- A. Gas meters shall be furnished and/or installed as coordinated with COTR and Local Gas Utility Provider.
- B. Meters shall comply with ANSI B109.2. Meters shall be suitable for accurately measuring and handling gas at pressures, temperatures, and flow rates indicated. Meters shall have a pulse switch initiator capable of operating up to speeds of 500 pulses per minute. Meters shall be protected from any damage. Meter location, and type will be coordinated with the VA COTR.

2.10 WARNING TAPE:

Standard, 4-Mil polyethylene 76 mm (3 inch) wide tape detectable type, yellow with black letters, and imprinted with "CAUTION BURIED GAS LINE BELOW".

PART 3 - EXECUTION

3.1 GAS MAINS:

Pipe material for gas main shall be coordinated with Local Gas Utility Provider and VA COTR. Steel pipe and fittings shall be coated with protective covering as specified.

3.2 BUILDING SERVICE LINES - NOT APPLICABLE

3.3 PIPE INSTALLATION, GENERAL:

- A. Gas distribution system and equipment shall be installed in accordance with the manufacturer's recommendations and applicable sections of B31.8 and NFPA 54.
- B. Excavation and backfilling shall be as specified in Section 31 20 00, EARTH MOVING.
- C. Heating trenches, storm and sanitary sewer lines, and water mains shall have right of way.
- D. Warning tape shall be continuously placed 300 mm (12 inches) above buried gas lines.
- E. Make service connections at the top of the main, whenever the depth of the main is sufficient to allow top connections. When service connections cannot be made at the top of the main, they shall be made on the side of the main as close to the top as possible. Service connections shall not be made lower than the horizontal midpoint of the gas main.
- F. Before entering building, underground service line shall rise above grade close to building to permit possible gas leaks to vent themselves.
- G. Main services and main service shut off valves shall have a 600 mm (24 inch) minimum cover or as recommended by local utility.
- H. Service lines shall have a 450 mm (18 inch) minimum cover or as recommended by local utility.
- I. Where indicated, the main shall be concrete-encased. Non-metallic pipe to be concrete encased shall be sleeved as indicated. The sleeve shall be sloped and vented to atmosphere at the highest point or where shown.
- J. Connections between metallic and plastic piping shall be made only outside, underground, and with approved transition fittings.

3.4 NON-METALLIC PIPE INSTALLATION:

- A. Install pipe in trench in accordance with recommendations of the pipe manufacturer. Provide sufficient slack to allow for expansion and contraction.
- B. Joints: Fusion welds shall be made in accordance with the recommendations of the polyethylene pipe manufacturer. Adhesive joints for fiberglass plastic pipe shall be made in accordance with manufacturer's recommendations.
- C. All offsets in piping shall be made with manufactured fittings. Bending of piping to form offsets shall not be permitted.
- D. Connections between plastic pipe and metal pipe shall be made in accordance with recommendations of the pipe manufacturer.

- E. Copper Tracer Wire: Copper tracer wires consisting of No. 14 AWG solid, single conductor, insulated copper wire shall be installed in the trench with all piping to permit location of the pipe with electronic detectors. The wire shall not be spiraled around the pipe nor taped to the pipe. Wire connections are to be made by stripping the insulation from the wire and soldering with rosin core solder. Solder joints shall be wrapped with rubber tape and electrical tape. At least every 300 m (1000 feet), provide a 2.3 kg (5 pound) magnesium anode attached to the main tracer wire by solder joint shall be wrapped with rubber tape and with electrical tape. An anode shall be attached at the end of each line.

3.5 APPLICATION OF PLASTIC TAPE:

- A. Field apply plastic tape to steel pipe joints and damaged areas of coatings after pressure tests.
- B. Clean and free of burrs and rust, joint areas before taping. Damaged coating shall be smoothed down or cut away if not firmly bonded to the pipe.
- C. Wrap spirally with a two-layer wrapping system, overlapping the coating surface at least 75 mm (3 inches). Initially stretch tape sufficiently to conform to the surface to which it is applied, using one layer half-lapped for tape 50 mm (2 inches) or less in width, or one layer lapped at least 25 mm (1 inch) for tape more than 50 mm (2 inches) wide.
- D. A second layer lapped as above, with a tension as it comes off the roll shall then be applied and pressed to conform to the shape of the component.

3.6 SETTING VALVES:

- A. Do not install valves under pavement unless shown on drawings.
- B. Clean valve interior before installation.

3.7 VALVE BOXES:

- A. Set cover flush with finished grade.
- B. Protect boxes located in roadway against movement by a concrete slab at least 900 mm (3 foot) square by 150 mm (6 inches) deep.
- C. Set other valve boxes with a concrete slab 450 mm (18 inches) by 450 mm (18 inches) by 150 mm (6 inches) deep and set flush with grade.
- D. All exposed portions of valve boxes shall be painted "Traffic Yellow."

3.8 PIPE SLEEVES:

- A. Pipe shall be continuous through sleeves. Set sleeves in place before concrete is poured.

- B. Seal between sleeve/core opening and the pipe with modular mechanical type link seal.
- C. Provide where gas lines pass through retaining walls, foundation walls or floors. Split sleeves may be installed where existing lines pass thru new construction.

3.9 DRIPS:

- A. Drips shall be provided where indicated or as a minimum where piping turns from a horizontal run to a vertical rise. Drips shall conform to the detail shown or may be of commercial units of approved type and capacity.
- B. Automatic Ball Drips: Cast brass 20 mm (3/4 inch) in-line automatic ball drip with both ends threaded with iron pipe threads.

3.10 PIPE CLEANING:

- A. All pipe sections shall be blown down with 690 kPa (100 psi) air to remove all sand, soil and debris.
- B. Blow down procedure shall be done after system is complete, but before valves are installed.

3.11 FILTER, PRESSURE REGULATOR AND METER INSTALLATION:

Filter, pressure regulator and meter installation shall be installed per manufacturer's recommendations and per NFPA 54.

3.12 CATHODIC PROTECTION - NOT APPLICABLE

3.13 TESTS:

- A. Piping System: Inspection, testing and purging shall be in accordance with NFPA 54 and B31.8. Maximum working pressure will be coordinated with VA COTR and Local Gas Utility Provider.

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