SECTION 33 10 00
WATER UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION:

Underground water distribution system modification, complete, ready for operation, including all appurtenant structures, and new duplex reduced pressure backflow preventers and new water meter connections to existing water supply.

1.2 RELATED WORK:

A. Maintenance of Existing Utilities: Section 01 00 00, GENERAL REQUIREMENTS.

B. Excavation, trench widths, pipe bedding, backfill, shoring, sheeting, bracing: Section 31 20 00, EARTH MOVING.

C. Concrete: Section 03 30 00, CAST-IN-PLACE CONCRETE.

D. Protection of materials and equipment: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 DEFINITIONS:

A. Water Distribution: Pipelines and appurtenances which are part of the distribution system. The distribution system comprises the network of piping located throughout building areas and other areas of water use, including hydrants, valves, and other appurtenances used to supply water for domestic and fire-fighting/fire protection purposes.

B. Water Service Line: Pipe line connecting building piping to water distribution lines.

1.4 QUALITY ASSURANCE:

A. Products Criteria:

1. Multiple Units: When two or more units of the same type or class of materials or equipment are required, these units shall be product of one manufacturer.
2. Nameplate: Nameplate bearing manufacturer's name or identifiable trademark securely affixed in a conspicuous place on equipment or name or trademark cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

B. Comply with the rules and regulations of the Public Utility having jurisdiction over the connection to Public Water lines and the extension, and/or modifications to Public Utility systems.

C. Comply with all rules and regulations of Federal, State, and Local Health Department Department of Environmental Quality having

jurisdiction over the design, construction, and operation of potable water systems.

D. All material surfaces in contact with potable water shall comply with NSF 61.

1.5 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturers' Literature and Data (Submit all items as one package): (Ductile Iron Pipe and Polyvinyl Chloride (PVC) shall be in accordance with AWWA C600 and C605 respectively; and shall be provided to Resident Engineer for approval.)

1. Piping.
2. Gaskets.
3. Valves.
4. Utility hydrants.
6. Meter.
7. Vaults, frames and covers.
10. Valve boxes.
13. Joint restraint.
14. Disinfection products.
15. Link/sleeve seals.

C. Testing Certifications:

1. Certification of Backflow Devices.
2. Hydrostatic Testing.
3. Certification of Disinfection, including free chlorine residuals, and bacteriological examinations.

1.6 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standards Institute (ANSI/ASME):

B16.1-98.....Cast Iron Pipe Flanges and Flanged Fittings
B16.18.....Cast Bronze Solder Joint Pressure Fittings
B16.26-88.....Cast Copper Alloy Fittings for Flared Copper Tubes
B40.100-98.....Pressure Gauges and Gauge Attachments

C. American Society for Testing and Materials (ASTM):

A123-97.....Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

A148M-03.....Standard Specifications for Steel Castings
A242-00.....Standard Specifications for High Strength Low Alloy Structural Steel AASHTO No. M161
A307-02.....Standard Specifications for Carbon Steel Bolts and Studs, 60,000 psi Tensile Strength
A536-04.....Standard Specifications for Ductile Iron Castings
B61-02.....Steam or Valve Bronze Castings
B62-02.....Composition Bronze or Ounce Metal Castings
B88-02.....Seamless Copper Water Tube
B828.....Standard Practice: Soldering and Brazing Copper Tube and fittings
C32-04.....Sewer and Manhole Brick (Made from Clay or Shale)
C139-03.....Concrete Masonry Units for Construction of Catch Basins and Manholes
D1784-03.....Standard Specifications for Rigid PVC Compounds and CPVC Compounds
D1869-00.....Standard Specifications for Rubber Rings for Asbestos Cement Pipe
D2464-99.....Standard Specifications for Threaded PVC Pipe Fittings, Schedule 80
D2467-02.....Standard Specifications for Poly (Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 80
D3139-98.....Joints for Plastic Pressure Pipes Using Flexible Elastomeric Seals
F477-02e1.....Elastomeric Seals (Gaskets) for Joining Plastic Pipe
C32-04.....Standard Specifications for Sewer Manhole Brick

D. American Water Works Association (AWWA):
B300-04.....Hypochlorites
B301-04.....Liquid Chlorine
C104-04.....Cement Mortar Lining for Ductile Iron Pipe and Fittings for Water
C105-99.....Polyethylene Encasement for Gray and Ductile C.I. Piping for Water and Other Liquids

C110-03.....Ductile-Iron and Gray-Iron Fittings, 80 mm (3 Inches) Through 1200 mm (48 Inches) for Water and Other Liquids

C111-01.....Rubber-Gasket Joints for Ductile-Iron and Gray-Iron Pressure Pipe and Fittings

C115-99.....Flanged Ductile-Iron and Gray-Iron Pipe with Threaded Flanges

C150-02.....American National Standard for Thickness Design of Ductile Iron Pipe

C151-96.....Ductile-Iron Pipe, Centrifugally Cast in Metal Molds or Sand-Lined Molds, for Water or Other Liquids

C153-00.....Ductile-Iron Compact Fittings, 80 mm (3 inches) Through 300 mm (12 Inches) for Water and Other Liquids

C500-02.....Gate Valves for Water and Sewerage Systems

C502a-95.....Dry-Barrel Fire Hydrants

C503-97.....Wet-Barrel Fire Hydrants

C508-01.....Swing Check Valves for Waterworks Service, 2 Inches (50 mm) Through 24 Inches (600mm) NPS

C509-01.....Resilient Seated Gate Valve for Water and Sewage System

C510-97.....Double Check Valve Back-Flow Prevention Assembly

C511-97.....Reduced Pressure Principle Back-Flow Prevention Assembly

C550-01.....Protective Epoxy Interior Coatings for Valves and Hydrants

C600-01.....Installation for Ductile-Iron Water Mains and Their Appurtenances

C605-94.....Underground Installation of Polyvinyl Chloride (PVC) Pressure Pipe and Fittings for Water

C651-92.....Disinfecting Water Mains

C800-01.....Underground Service Line Valves and Fittings

C900-97.....Polyvinyl Chloride (PVC) Pressure Pipe, 4 Inches Thru 12 Inches, for Water

C905-97.....Polyvinyl Chloride (PVC) Pressure Pipe 14 Inches Thru 36 Inches

E. National Fire Protection Association (NFPA):

24-95.....Installation of Private Fire Service Mains and Their Appurtenances
291-01.....Fire Flow Testing and Marking of Hydrants
1141-98.....Fire Protection in Planned Building Groups

F. NSF International:
14-03.....Plastics Piping Components and Related Materials
61-02.....Drinking Water System Components-Health Effects (Sections 1-9)

G. American Welding Society (AWS):
A5.8-04.....Brazing Filler Metal

H. Foundation for Cross-Connection Control and Hydraulic Research-2005

I. Copper Development Association's Copper Tube Handbook-2005

PART 2 - PRODUCTS

2.1 DUCTILE IRON PIPE AND FITTINGS:

A. Ductile iron pipe, direct buried:
1. Provide ductile iron pipe conforming to the requirements of AWWA C151, Pressure Class 350 for Pipe 100 mm through 300 mm (4 inches through 12 inches) in diameter and 250, [ ] minimum for pipe larger than 300 mm (12 inches) in diameter, with standard thickness cement mortar lining interior, and interior asphaltic seal coat and exterior asphaltic coating, in accordance with AWWA and ANSI Standards.
2. Below Grade: Supply pipe in lengths not in excess of a nominal 6 m (20 feet) with rubber ring type push-on joints, mechanical joint or approved restrained joint. Provide flange joint pipe where shown on the drawings. Provide mechanical and restrained joint pipe with sufficient quantities of accessories as required for each joint.

B. Ductile Iron Pipe Above Grade or in Below Ground Concrete Pits:
1. Flanged ductile iron pipe, AWWA C115, with factory applied screwed long hub flanges except as otherwise specified hereinafter. Face and drill flanges after being screwed on the pipe, with flanges true to 90 degrees with the pipe axis and flush with end of pipe, ANSI B16.1, 850 kPa (125 psi) or 1725 kPa (250 psi) standard, for the purpose intended.
2. Wall Sleeve Castings: Size and types shown on the drawings and be hot dipped galvanized. Seal strips, where required shall be Link Seal as manufactured by Thunderline Corp., Wayne, Michigan or equal.
3. Pipe Thickness Class: Minimum of Class 53 as defined in AWWA C150 for all sizes of flanged pipe.

4. Rubber Ring Gaskets: Full face type, AWWA C111, 2 mm (1/16 inch) rubber ring gaskets and of approved composition suitable for the required service.
5. Pipe and fittings exposed to view in the finished work are to be painted in accordance with Section 09 91 00, PAINTING. Pipe shall not receive the standard tar or asphalt coat on the outside surfaces but shall be shop primed on the outside with one coat of Kop-Coat No. 621 Rust Inhibitive Primer or equal. Paint color shall match the wall color.
6. Bolts and Nuts on Flanged Fittings: Grade B, ASTM A307. Low alloy, high strength steel in accordance with AWWA C111. Assemble stainless steel bolts and nuts using anti-seize compound to prevent galling.

C. All Pipe Fittings: Ductile iron with a minimum pressure rating of 2400 kPa (350 psi). Fittings shall meet the requirements of ANSI and AWWA specifications as applicable. Rubber gasket joints shall conform to AWWA C111 for mechanical and push-on type joints. Ball joints shall conform to AWWA C151 with a separately cast ductile iron bell conforming to ASTM A148. Flanged fittings shall conform to AWWA C115 and be furnished flat faced and drilled to 850 kPa (125 psi) or 1725 kPa (250 psi) template in accordance with ANSI B16.1 with full faced gaskets.

D. Provide cement mortar lining and bituminous seal coat on the inside of the pipe and fittings in accordance with AWWA C104. Provide standard asphaltic coating on the exterior.

E. Provide a factory hydrostatic test of not less than 3.5 MPa (500 psi) for all pipe in accordance with AWWA C151.

F. Provide non-detectable adhesive backed identification tape on top and sides of all buried ductile iron pipe, extended from joint to joint along the length of the pipe and have black lettering identifying the pipe service at no more than 300 mm (12 inch) intervals. According to service, the tape background color shall be as follows: potable water-blue.

2.4 VALVES:

A. Asbestos packing is not allowed.

B. Gate:

1. 75 mm (3 inches) and Larger: Resilient seated, ductile iron body, bronze mounted, inclined seats, non-rising stem type turning counter-clockwise to open, 1375 kPa (200 pound) WOG. AWWA C509. The resilient seat shall be fastened to the gate with stainless steel fasteners or

vulcanizing methods. The interior and exterior shall be coated with thermo-setting or fusion epoxy coating in accordance with AWWA C550.

2. Operator:
   a. Underground: Except for use with post indicators, furnish valves with 50 mm (2 inch) nut for socket wrench operation. Post indicator shall comply with the requirements of NFPA 24 and shall be fully compatible with the valve provided.
   b. Above Ground and in Pits: Hand wheels.
3. Joints: Ends of valves shall accommodate, or be adapted to, pipe installed.

C. Check: Swing.
1. Smaller than 100 mm (4 inches): Bronze body and bonnet, ASTM B61 or B62, 1375 kPa (200 pound) WOG.
2. 100 mm (4 inches) and Larger: Iron body, bronze trim, swing type, vertical or horizontal installation, flange connection, 1375 kPa (200 pound) WOG. Check valves for fire lines shall conform to AWWA C508 and shall be epoxy coated and lined per AWWA C550.

D. Corporation stops and saddles shall conform to AWWA C800.

E. Curb Stop: Smaller than 75 mm (3 inches). Waterworks standard for Type "K" copper, single piece cast bronze body with tee top operated plug sealed with O-ring gaskets, 1375 kPa (200 pound) WOG per AWWA C800.

2.6 VALVE BOX:

Cast iron extension box with screw or slide-type adjustment and flared base. Minimum thickness of metal shall be 5 mm (3/16 inch). Box shall be adapted, without full extension, to depth of cover required over pipe at valve location. Cast the word "WATER" in cover. Provide [ ] "T" handle socket wrenches of 16 mm (5/8 inch) round stock long enough to extend 600 mm (2 feet) above top of deepest valve box.

2.8 FIRE HYDRANTS:

A. Size of main valve opening of each hydrant shall be 125 mm (5 inches), minimum. Hose thread, size of fire apparatus connection, and shape, size and direction of rotation of operating head of hydrant shall be identical with // present local fire department and/or water department standards // those in use at station.

B. Hydrant shall be type AWWA C502, heavy construction, of proper length to connect pipe without extra fittings, and shall be the traffic type with safety flange on barrel and safety couplings on the valve stem with the following features:

1. Interior removable without digging up hydrant; can be packed under pressure; 150 mm (6 inch) bell connection; one steamer nozzle and two hose nozzles with nozzle caps securely chained to barrel; suitable drainage device; single rubber or leather-faced valve in base; nozzles, stuffing boxes, wedge nuts, seat rings, clamp plates, etc. Threaded joints or spindles shall be bronze. Upper and lower barrels shall be of equal diameters. Upper barrel shall be of sufficient length to permit setting hydrant with barrel flange not more than 50 mm (2 inches) above finished grade. All fire hydrants shall have 150 mm (6 inch) bottom connection.
2. Provide fire hydrants with a finish paint identical to the existing fire hydrants.

C. Provide _____ wrenches with handles not less than 350 mm (14 inches) long.

2.9 PIPE SLEEVES:

Ductile iron or zinc coated steel.

2.10 BACKFLOW PREVENTER:

A. Potable Water and Irrigation Water Service: Reduced Pressure Principle Type AWWA C511, except pressure drop at rated flow shall not exceed 100 kPa (15 psi). Gate valves installed on the assembly shall be resilient seated valve conforming to AWWA C509.

C. In cold climate areas, backflow assemblies and devices shall be protected from freezing by a method acceptable to local jurisdiction.

D. Backflow preventers shall be approved by the Foundation for Cross-Connection Control and Hydraulic Research per current edition of the Manual of Cross-Connection Control.

E. Backflow preventer shall not be located in any area containing fumes that are toxic, poisonous or corrosive.

F. Direct connections between potable water piping and sewer connected wastes shall not exist under any condition with or without backflow protection.

G. Backflow preventer shall be accessed and have clearance for the required testing, maintenance and repair. Access and clearance shall require a minimum of one (1) foot (305 mm) between the lowest portion of the assembly and grade, floor or platform. Installations elevated more than five (5) feet (1524 mm) above the floor or grade shall be provided with a permanent platform capable of supporting a tester or maintenance person.

SPEC WRITER NOTE: Retain applicable following Water Meter paragraph:

2.13 WATER METER:

Furnish and install meter approved by Water Service Utility. Forward approval.

2.14 HEATED ENCLOSURE (BACKFLOW PREVENTER OR METER):

A. Top and base shall be reinforced concrete.

B. Walls shall be reinforced concrete, precast concrete, or segmental block (ASTM C139).

Cast iron frame and cover, steps, etc. shall comply with State Department of Transportation standard details. Identify cover as "WATER".

2.17 POTABLE WATER:

Water used for filling, flushing, and disinfection of water mains and appurtenances shall conform to Safe Drinking Water Act.

2.18 DISINFECTION CHLORINE:

A. Liquid chlorine shall conform to AWWA B301 and AWWA C651.

B. Sodium hypochlorite shall conform to AWWA B300 with 5 percent to 15 percent available chlorine.

C. Calcium hypochlorite shall conform to AWWA B300 supplied in granular form or 5.g tablets, and shall contain 65 percent chlorine by weight.

2.19 WARNING TAPE

Standard, 4-Mil polyethylene 76 mm (3 inch) wide tape, // detectable // non-detectable // type, blue with black letters, and imprinted with "CAUTION BURIED WATER LINE BELOW".

PART 3 - EXECUTION

3.1 PIPE LAYING, GENERAL:

A. Care shall be taken in loading, transporting, and unloading to prevent injury to the pipe or coatings. Pipe or fittings shall not be dropped. All pipe or fittings shall be examined before laying, and no piece shall be installed which is found to be defective. Any damage to the pipe coatings shall be repaired as directed by the Resident Engineer.

B. All pipe and fittings shall be subjected to a careful inspection just prior to being laid or installed. If any defective piping is discovered after it has been laid, it shall be removed and replaced with a sound pipe in a satisfactory manner at no additional expense to the Government. All pipe and fittings shall be thoroughly cleaned before

laying, shall be kept clean until they are used in the work, and when installed or laid, shall conform to the lines and grades required.

C. All buried piping shall be installed to the lines and grades as shown on the drawings. All underground piping shall slope uniformly between joints where elevations are shown.

D. Contractor shall exercise extreme care when installing piping to shore up and protect from damage all existing underground water line and power lines, and all existing structures.

E. Do not lay pipe on unstable material, in wet trench, or when trench or weather conditions are unsuitable.

F. Do not lay pipe in same trench with other pipes or utilities unless shown otherwise on drawings.

G. Hold pipe securely in place while joint is being made.

H. Do not walk on pipes in trenches until covered by layers of earth well tamped in place to a depth of 300 mm (12 inches) over pipe.

I. Full length of each section of pipe shall rest solidly upon pipe bed with recesses excavated to accommodate bells or joints. Do not lay pipes on wood blocking.

J. Tees, plugs, caps, bends and hydrants on pipe installed underground shall be anchored. See section 3.7 “PIPE SUPPORTS”.

K. Close pipe openings with caps or plugs during installation. Tightly cover and protect equipment against dirt, water and chemical, or mechanical injury. At completion of all work, thoroughly clean exposed materials and equipment.

L. Good alignment shall be preserved in laying. The deflection at joints shall not exceed that recommended by the manufacturer.

M. Warning tape shall be continuously placed 300 mm (12 inches) above buried water pipes.

3.2 DUCTILE IRON PIPE:

A. Installing Pipe: Lay pipe in accordance with AWWA C600 with polyethylene encasement if required in accordance with AWWA C105. Provide a firm even bearing throughout the length of the pipe by tamping selected material at the sides of the pipe up to the spring line.

B. All pipe shall be sound and clean before laying. When laying is not in progress, the open ends of the pipe shall be closed by watertight plug or other approved means.

C. When cutting pipe is required, the cutting shall be done by machine, leaving a smooth cut at right angles to the axis of the pipe. Bevel cut

ends of pipe to be used with push-on bell to conform to the manufactured spigot end. Cement lining shall be undamaged.

D. Jointing Ductile-Iron Pipe:

4. Flanged joints shall be in accordance with AWWA C115. Flanged joints shall be fitted so that the contact faces bear uniformly on the gasket and then are made up with relatively uniform bolt stress.

3.3 PIPE SUPPORTS:

A. Supports:

1. All piping shall be properly and adequately supported. Supports, base elbows and tees, and concrete piers and pads shall be provided as indicated on the drawings. If the method of support is not indicated on the drawings, exposed piping shall be supported by pipe saddle supports suitable and adequate to carry the superimposed load. Supports shall be placed approximately 2.4 m (8 feet) on centers and at each fitting.

4. Where hangers cannot be used, the Contractor shall provide pipe saddle supports with pipe column and floor flange.

3.4 RESTRAINED JOINTS:

A. Sections of piping requiring restrained joints shall be constructed using pipe and fittings with restrained “locked-type” joints and the joints shall be capable of holding against withdrawal for line pressures 50 percent above the normal working pressure but not less than 1375 kPa (200 psi). The pipe and fittings shall be restrained push-on joints or restrained mechanical joints.

B. The minimum number of restrained joints required for resisting force at fittings and changes in direction of pipe shall be determined from the length of retained pipe on each side of fittings and changes in direction necessary to develop adequate resisting friction with the soil. Restrained pipe length shall be as shown on the drawings.

C. Restrained joint assemblies with ductile iron mechanical joint pipe shall be “Flex-Ring”, “Lok-Ring”, or mechanical joint coupled as manufactured by American Cast Iron Pipe Company, “Mega-Lug” or approved equal.

D. Ductile iron pipe bell and spigot joints shall be restrained with EBBA Iron Sales, Inc. Series 800 Coverall or approved equal.

E. Ductile iron mechanical joint fittings shall be restrained with EBBA Iron Sales, Inc. Series 1200 Restrainer. The restraining device shall be designed to fit standard mechanical joint bells with standard T head bolts conforming to AWWA C111 and AWWA C153. Glands shall be

manufactured of ductile iron conforming to ASTM A536. Set screws shall be hardened ductile iron and require the same torque in all sizes. Steel set screws not permitted. These devices shall have the stated pressure rating with a minimum safety factor of 2:1. Glands shall be listed with Underwriters Laboratories and/or approved by Factory Mutual.

F. Thrust blocks shall not be permitted.

G. Where ductile iron pipe manufactured with restrained joints is utilized, all restrained joints shall be fully extended and engaged prior to back filling the trench and pressurizing the pipe.

3.5 PIPE SEPARATION:

A. Horizontal Separation-Water Mains and Sewers:

1. Water mains shall be located at least 3 m (10 feet) horizontally from any proposed drain, storm sewer, sanitary or sewer service connection.
2. Water mains may be located closer than 3 m (10 feet) to a sewer line when:
   a. Local conditions prevent a lateral separation of 3 m (10 feet); and
   b. The water main invert is at least 450 mm (18 inches) above the crown of the sewer; and
   c. The water main is either in a separate trench or in the same trench on an undisturbed earth shelf located one side of the sewer.
3. When it is impossible to meet (1) or (2) above, both the water main and drain or sewer shall be constructed of mechanical joint ductile iron pipe. Ductile iron pipe shall comply with the requirements listed in this specification section. The drain or sewer shall be pressure tested to the maximum expected surcharge head before back filling.

B. Vertical Separation-Water Mains and Sewers:

1. A water main shall be separated from a sewer so that its invert is a minimum of 450 mm (18 inches) above the crown of the drain or sewer whenever water mains cross storm sewers, sanitary sewers or sewer service connections. The vertical separation shall be maintained for that portion of the wear main located within 10 feet horizontally of any sewer or drain crossed. A length of water main pipe shall be centered over the sewer to be crossed with joints equidistant from the sewer or drain.

2. Both the water main and sewer shall be constructed of slip-on or mechanical joint ductile iron pipe or PVC pipe equivalent to water main standards of construction when:
   a. It is impossible to obtain the proper vertical separations described in (1) above; or
   b. The water main passes under a sewer or drain.
3. A vertical separation of 450 mm (18 inches) between the invert of the sewer or drain and the crown of the water main shall be maintained where a water main crosses under a sewer. Support the sewer or drain lines to prevent settling and breaking the water main.
4. Construction shall extend on each side of the crossing until the perpendicular distance from the water main to the sewer or drain line is at least 3 m (10 feet).

3.6 SETTING OF VALVES AND BOXES:

A. Provide a surface concrete pad 450 by 450 by 150 mm (18 by 18 by 6 inches) to protect valve box when valve is not located below pavement.
B. Clean valve and curb stops interior before installation.
C. Set valve and curb stop box cover flush with finished grade.
D. Valves shall be installed plumb and level and in accordance with manufacturer’s recommendations.

3.7 SETTING OF UTILITY HYDRANT:

B. Set each hydrant on a slab of stone or concrete not less than 100 mm (4 inches) thick and 375 mm (15 inches) square. The service line to the hydrant, between the tee and the shoe of the hydrant, shall be fully restrained.
C. Set bases in not less than 0.4 cubic meter (1/2 cubic yard) of crushed rock or gravel placed entirely below hydrant drainage device.
D. Clean interiors of hydrants of all foreign matter before installation.

3.8 PIPE SLEEVES:

Install where water lines pass through retaining walls, building foundations and floors. Seal with modular mechanical type link seal. Install piping so that no joint occurs within a sleeve. Split sleeves may be installed where existing lines pass through new construction.

3.9 FLUSHING AND DISINFECTING:

A. Flush and disinfect new water lines in accordance with AWWA C651.
B. Initial flushing shall obtain a minimum velocity in the main of 0.75 m/sec (2.5 feet per second) at 40 PSI residual pressure in water main.

The duration of the flushing shall be adequate to remove all particles from the line.

Pipe Diameter		Flow Required to Produce 2.5 ft/sec(approx.) Velocity in Main		Number of Hydrant Outlets			
				Size of Tap. in. (mm)			
				1(25)	1 ½(38)	2(51)	2 1/2-in (64 mm)
In	(mm)	gpm	(L/sec)	Number of taps on pipe			
4	(100)	100	(6.3)	1	--	--	1
6	(150)	200	(12.6)	--	1	--	1
8	(200)	400	(25.2)	--	2	1	1
10	(250)	600	(37.9)	--	3	2	1
12	(300)	900	(56.8)	--	--	3	2
16	(400)	1,600	(100.9)	--	--	4	2

The backflow preventers shall not be in place during the flushing.

C. The Contractor shall be responsible to provide the water source for filling, flushing, and disinfecting the lines. Only potable water shall be used, and the Contractor shall provide all required temporary pumps, storage facilities required to complete the specified flushing, and disinfection operations.

D. The Contractor shall be responsible for the disposal of all water used to flush and disinfect the system in accordance with all governing rules and regulations. The discharge water shall not be allowed to create a nuisance for activities occurring on or adjacent to the site.

E. The bacteriological test specified in AWWA C651 shall be performed by a laboratory approved by the // Health Department // Department of Environmental Quality // of the State. The cost of sampling, transportation, and testing shall be the responsibility of the Contractor.

F. Re-disinfection and bacteriological testing of failed sections of the system shall be the sole responsibility of the Contractor.

G. Before backflow preventers are installed, all upstream piping shall be thoroughly flushed.

3.10 HYDROSTATIC TESTING:

A. Hydrostatic testing of the system shall occur prior to disinfecting the system.

B. After new system is installed, except for connections to existing system and building, backfill at least 300 mm (12 inches) above pipe barrel,

leaving joints exposed. The depth of the backfill shall be adequate to prevent the horizontal and vertical movement of the pipe during testing.

C. Prior to pressurizing the line, all joint restraints shall be completely installed and inspected.

D. If the system is tested in sections, and at the temporary caps at connections to the existing system and buildings, the Contractor shall provide and install all required temporary thrust restraints required to safely conduct the test.

E. The Contractor shall install corporation stops in the line as required to purge the air out of the system. At the completion of the test, all corporation stops shall be capped.

F. The Contractor shall perform pressure and leakage tests for the new system for 2 hours to 1375 kPa (200 psi). Leakage shall not exceed the following requirements.

1. Copper Tubing: No leaks.
2. Ductile Iron Pipe: AWWA C600.Provide to Resident Engineer office.
3. Polyvinyl Chloride (PVC) AWWA C605.Provide to Resident Engineer office.

3.11 BACKFLOW PREVENTOR TESTING:

A. All backflow preventers shall be tested and certified for proper operation prior to being placed in operation.

B. Original copies of the certification shall be submitted to the Resident Engineer.

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