

SECTION 01 45 29
TESTING LABORATORY SERVICES

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained and paid for by Contractor.

1.2 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
 - T27-06.....Sieve Analysis of Fine and Coarse Aggregates
 - T96-02 (R2006).....Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
 - T104-99 (R2003).....Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate
 - T191-02(R2006).....Density of Soil In-Place by the Sand-Cone Method
- C. American Society for Testing and Materials (ASTM):
 - A325-06.....Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
 - A370-07.....Definitions for Mechanical Testing of Steel Products
 - A490-06.....Heat Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength
 - C31/C31M-06.....Making and Curing Concrete Test Specimens in the Field
 - C33-03.....Concrete Aggregates
 - C39/C39M-05.....Compressive Strength of Cylindrical Concrete Specimens
 - C109/C109M-05.....Compressive Strength of Hydraulic Cement Mortars
 - C138-07.....Unit Weight, Yield, and Air Content (Gravimetric) of Concrete
 - C172-07.....Sampling Freshly Mixed Concrete
 - C173-07.....Air Content of freshly Mixed Concrete by the Volumetric Method
 - C1064/C1064M-05.....Freshly Mixed Portland Cement Concrete

- C1077-06.....Laboratories Testing Concrete and Concrete
Aggregates for Use in Construction and Criteria
for Laboratory Evaluation
 - D698-07.....Laboratory Compaction Characteristics of Soil
Using Standard Effort
 - D1188-07.....Bulk Specific Gravity and Density of Compacted
Bituminous Mixtures Using Paraffin-Coated
Specimens
 - D1556-07.....Density and Unit Weight of Soil in Place by the
Sand-Cone Method
 - D2166-06.....Unconfined Compressive Strength of Cohesive Soil
 - D2167-94(R2001).....Density and Unit Weight of Soil in Place by the
Rubber Balloon Method
 - D2216-05.....Laboratory Determination of Water (Moisture)
Content of Soil and Rock by Mass
 - D2922-05.....Density of soil and Soil-Aggregate in Place by
Nuclear Methods (Shallow Depth)
 - D3666-(2002).....Minimum Requirements for Agencies Testing and
Inspection Bituminous Paving Materials
 - D3740-07.....Minimum Requirements for Agencies Engaged in the
Testing and Inspecting Road and Paving Material
 - E94-04.....Radiographic Testing
 - E164-03.....Ultrasonic Contact Examination of Weldments
 - E329-07.....Agencies Engaged in Construction Inspection
and/or Testing
 - E543-06.....Agencies Performing Non-Destructive Testing
 - E709-(2001).....Guide for Magnetic Particle Examination
- D. American Welding Society (AWS):
- D1.1-07.....Structural Welding Code-Steel

1.3 REQUIREMENTS:

- A. Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority and will be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation must include the appropriate ASTM standards (i.e.; E 329, C 1077, D 3666, D3740, A 880, E 543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the "Corporate Office."

- B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by Resident Engineer. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of Resident Engineer to such failure.
- C. Written Reports: Testing laboratory shall submit test reports to Resident Engineer, Contractor, unless other arrangements are agreed to in writing by the Resident Engineer. Submit reports of tests that fail to meet construction contract requirements on colored paper.
- D. Verbal Reports: Give verbal notification to Resident Engineer immediately of any irregularity.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 EARTHWORK:

- A. General: The Testing Laboratory shall provide qualified personnel, materials, equipment, and transportation as required to perform the services identified/required herein, within the agreed to schedule and/or time frame. The work to be performed shall be as identified herein and shall include but not be limited to the following:
 - 1. Observe fill and subgrades during placement and compaction activities to evaluate suitability of surface material to receive fill or base course. Provide recommendations to the Resident Engineer regarding suitability or unsuitability of areas where unacceptable compaction was observed. Where unsuitable results are observed, witness excavation of unsuitable material and recommend to Resident Engineer extent of removal and replacement of unsuitable materials and observe proof-rolling of replaced areas until satisfactory results are obtained.
 - 2. Provide part time observation of fill placement and compaction and field density testing in building areas.
 - 3. Provide supervised geotechnical technician to inspect excavation, subsurface preparation, and backfill for structural fill.
- B. Testing Compaction:
 - 1. Determine maximum density and optimum moisture content for each type of fill, backfill and subgrade material used, in compliance with ASTM D698.
 - 2. Make field density tests in accordance with the primary testing method following ASTM D2922 wherever possible. Field density tests utilizing ASTM D1556 or ASTM D2167 shall be utilized on a case by

case basis only if there are problems with the validity of the results from the primary method due to specific site field conditions. Should the testing laboratory propose these alternative methods, they should provide satisfactory explanation to the Resident Engineer before the tests are conducted.

- a. Building Slab Subgrade: At least one test of subgrade for every 185 m² (2000 square feet) of building slab, but in no case fewer than three tests. In each compacted fill layer, perform one test for every 185 m² (2000 square feet) of overlaying building slab, but in no case fewer than three tests.
 - b. Foundation Wall Backfill: One test per 30 m (100 feet) of each layer of compacted fill but in no case fewer than two tests.
 - c. Curb, Gutter, and Sidewalk: One test for each 90 m (300 feet), but in no case fewer than two tests.
 - d. Trenches: One test at maximum 30 m (100 foot) intervals per 1200 mm (4 foot) of vertical lift and at changes in required density, but in no case fewer than two tests.
 - e. Footing Subgrade: At least one test for each layer of soil on which footings will be placed. Subsequent verification and approval of each footing subgrade may be based on a visual comparison of each subgrade with related tested subgrade when acceptable to Resident Engineer. In each compacted fill layer below wall footings, perform one field density test for every 30 m (100 feet) of wall. Verify subgrade is level, all loose or disturbed soils have been removed, and correlate actual soil conditions observed with those indicated by test borings.
- C. Testing for Footing Bearing Capacity: Evaluate if suitable bearing capacity material is encountered in footing subgrade.
- D. Testing Materials: Test suitability of on-site and off-site borrow as directed by Resident Engineer.

3.2 SITE WORK CONCRETE:

Test site work concrete including materials for concrete as required in Article CONCRETE of this section.

3.3 CONCRETE:

- A. Field Inspection and Materials Testing:
1. Provide a technician at site of placement at all times to perform concrete sampling and testing.

2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads are to be removed from the site at the Contractor's expense. Any rejected concrete that is placed will be subject to removal.
3. Take concrete samples at point of placement in accordance with ASTM C172. For each genset foundation pour take 3 cylinders and 1 spare break at 7, 14, 28 days. Mold and cure compression four cylinders in accordance with ASTM C31. Make at least three cylinders for each 40 m³ (50 cubic yards) or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. After good concrete quality control has been established and maintained as determined by Resident Engineer make four cylinders for each 80 m³ (100 cubic yards) or less of each concrete type, and at least three cylinders from any one day's pour for each concrete type. Label each cylinder with an identification number. Resident Engineer may require additional cylinders to be molded and cured under job conditions.
4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped concrete at the hopper and at the discharge end of the hose at the beginning of each day's pumping operations to determine change in slump.
5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 20 m³ (25 cubic yards) thereafter each day. For concrete not required to be air-entrained, test every 80 m³ (100 cubic yards) at random. For pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.
7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete. Test the first truck and each time cylinders are made.
8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
9. Verify that specified mixing has been accomplished.

10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
 - a. When ambient air temperature falls below 4.4 degrees C (40 degrees F), record maximum and minimum air temperatures in each 24 hour period; record air temperature inside protective enclosure; record minimum temperature of surface of hardened concrete.
 - b. When ambient air temperature rises above 29.4 degrees C (85 degrees F), record maximum and minimum air temperature in each 24 hour period; record minimum relative humidity; record maximum wind velocity; record maximum temperature of surface of hardened concrete.
 11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations.
 12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.
 13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
 14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.
 15. Observe preparations for placement of concrete:
 - a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.
 - b. Inspect preparation of construction, expansion, and isolation joints.
 16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.
 17. Observe concrete mixing:
 - a. Monitor and record amount of water added at project site.
 - b. Observe minimum and maximum mixing times.
 18. Other inspections:
 - a. Grouting under base plates.
 - b. Grouting anchor bolts and reinforcing steel in hardened concrete.
- B. Laboratory Tests of Field Samples:
1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days; use remaining cylinder as a spare tested as

- directed by Resident Engineer. Compile laboratory test reports as follows: Compressive strength test shall be result of one cylinder, except when one cylinder shows evidence of improper sampling, molding or testing, in which case it shall be discarded and strength of spare cylinder shall be used.
2. Furnish certified compression test reports (duplicate) to Resident Engineer. In test report, indicate the following information:
 - a. Cylinder identification number and date cast.
 - b. Specific location at which test samples were taken.
 - c. Type of concrete, slump, and percent air.
 - d. Compressive strength of concrete in MPa (psi).
 - e. Weight of lightweight structural concrete in kg/m³ (pounds per cubic feet).
 - f. Weather conditions during placing.
 - g. Temperature of concrete in each test cylinder when test cylinder was molded.
 - h. Maximum and minimum ambient temperature during placing.
 - i. Ambient temperature when concrete sample in test cylinder was taken.
 - j. Date delivered to laboratory and date tested.

3.4 STRUCTURAL STEEL:

- A. General: Provide shop and field inspection and testing services to certify structural steel work is done in accordance with contract documents. Welding shall conform to AWS D1.1 Structural Welding Code.
- B. Prefabrication Inspection:
 1. Review design and shop detail drawings for size, length, type and location of all welds to be made.
 2. Approve welding procedure qualifications either by pre-qualification or by witnessing qualifications tests.
 3. Approve welder qualifications by certification or retesting.
 4. Approve procedure for control of distortion and shrinkage stresses.
 5. Approve procedures for welding in accordance with applicable sections of AWS D1.1.
- C. Fabrication and Erection:
 1. Weld Inspection:
 - a. Inspect welding equipment for capacity, maintenance and working condition.
 - b. Verify specified electrodes and handling and storage of electrodes in accordance with AWS D1.1.

- c. Inspect preparation and assembly of materials to be welded for conformance with AWS D1.1.
 - d. Inspect preheating and interpass temperatures for conformance with AWS D1.1.
 - e. Measure 25 percent of fillet welds.
 - f. Welding Magnetic Particle Testing: Test in accordance with ASTM E709 for a minimum of:
 - 1) 20 percent of all shear plate fillet welds at random, final pass only.
 - 2) 20 percent of all continuity plate and bracing gusset plate fillet welds, at random, final pass only.
 - 3) 100 percent of tension member fillet welds (i.e., hanger connection plates and other similar connections) for root and final passes.
 - 4) 20 percent of length of built-up column member partial penetration and fillet welds at random for root and final passes.
 - 5) 100 percent of length of built-up girder member partial penetration and fillet welds for root and final passes.
 - g. Welding Ultrasonic Testing: Test in accordance with ASTM E164 and AWS D1.1 for 100 percent of all full penetration welds, braced and moment frame column splices, and a minimum of 20 percent of all other partial penetration column splices, at random.
 - h. Verify that correction of rejected welds are made in accordance with AWS D1.1.
 - i. Testing and inspection do not relieve the Contractor of the responsibility for providing materials and fabrication procedures in compliance with the specified requirements.
2. Bolt Inspection:
- a. Inspect high-strength bolted connections in accordance AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts.
 - b. Slip-Critical Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in each connection in accordance with AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts. Inspect all bolts in connection when one or more are rejected.

- c. Fully Pre-tensioned Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in 25 percent of connections in accordance with AISC Specification for Structural Joints Using ASTM A325 or A490 Bolts. Inspect all bolts in connection when one or more are rejected.
 - d. Bolts installed by turn-of-nut tightening may be inspected with calibrated wrench when visual inspection was not performed during tightening.
 - e. Snug Tight Connections: Inspect 10 percent of connections verifying that plies of connected elements have been brought into snug contact.
 - f. Inspect field erected assemblies; verify locations of structural steel for plumbness, level, and alignment.
- D. Submit inspection reports, record of welders and their certification, and identification, and instances of noncompliance to Resident Engineer.

3.5 TYPE OF TEST:

	Approximate Number of Tests Required
A. Earthwork:	
Laboratory Compaction Test, Soils:	
ASTM D698)	4
Field Density, Soils (ASTM D2922/D1556/D2167)	18
B. Aggregate Base:	
Laboratory Compaction, (ASTM D698)	1
Field Density, (ASTM D2922)	10
Gradation (AASHTO T27)	1
Wear (AASHTO T96)	1
Soundness (AASHTO T104)	1
C. Concrete:	
Making and Curing Concrete Test Cylinders (ASTM C31)	18 sets
Compressive Strength, Test Cylinders (ASTM C39)	18 sets
Concrete Slump Test (ASTM C143)	7
Concrete Air Content Test (ASTM C173)	7
Gradation (ASTM C33)	1
Soundness (ASTM C33)	1
Abrasion (ASTM C33)	1

D. Structural Steel:

Magnetic Particle Testing of Welds (ASTM E709) 10

E. Inspection:

Technical Personnel (Man-days) 7

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