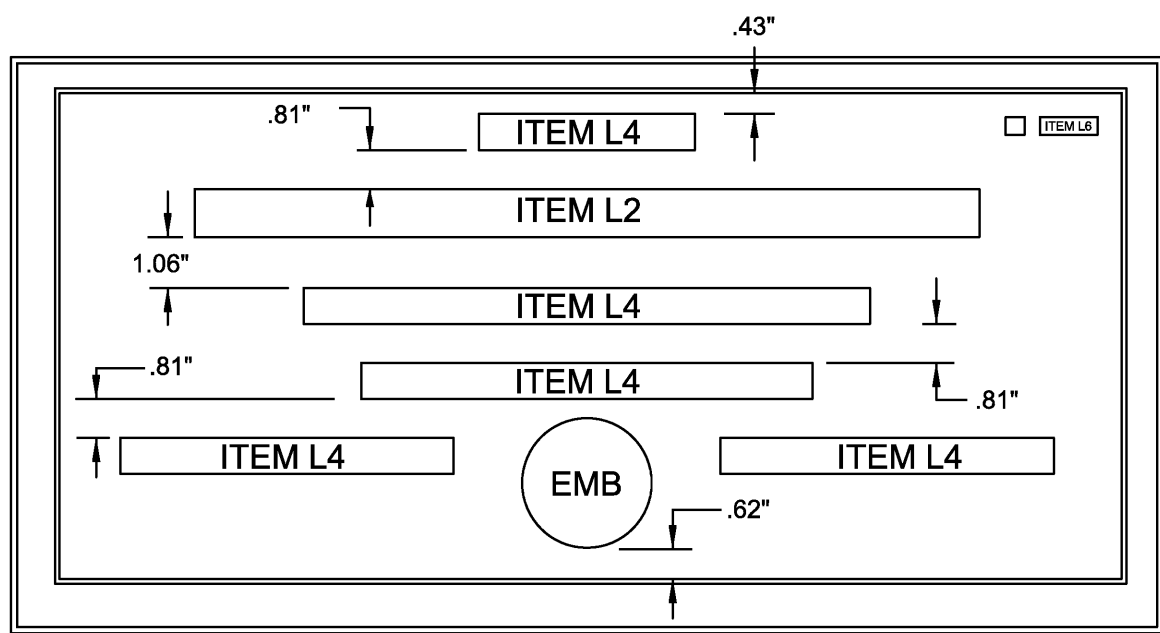
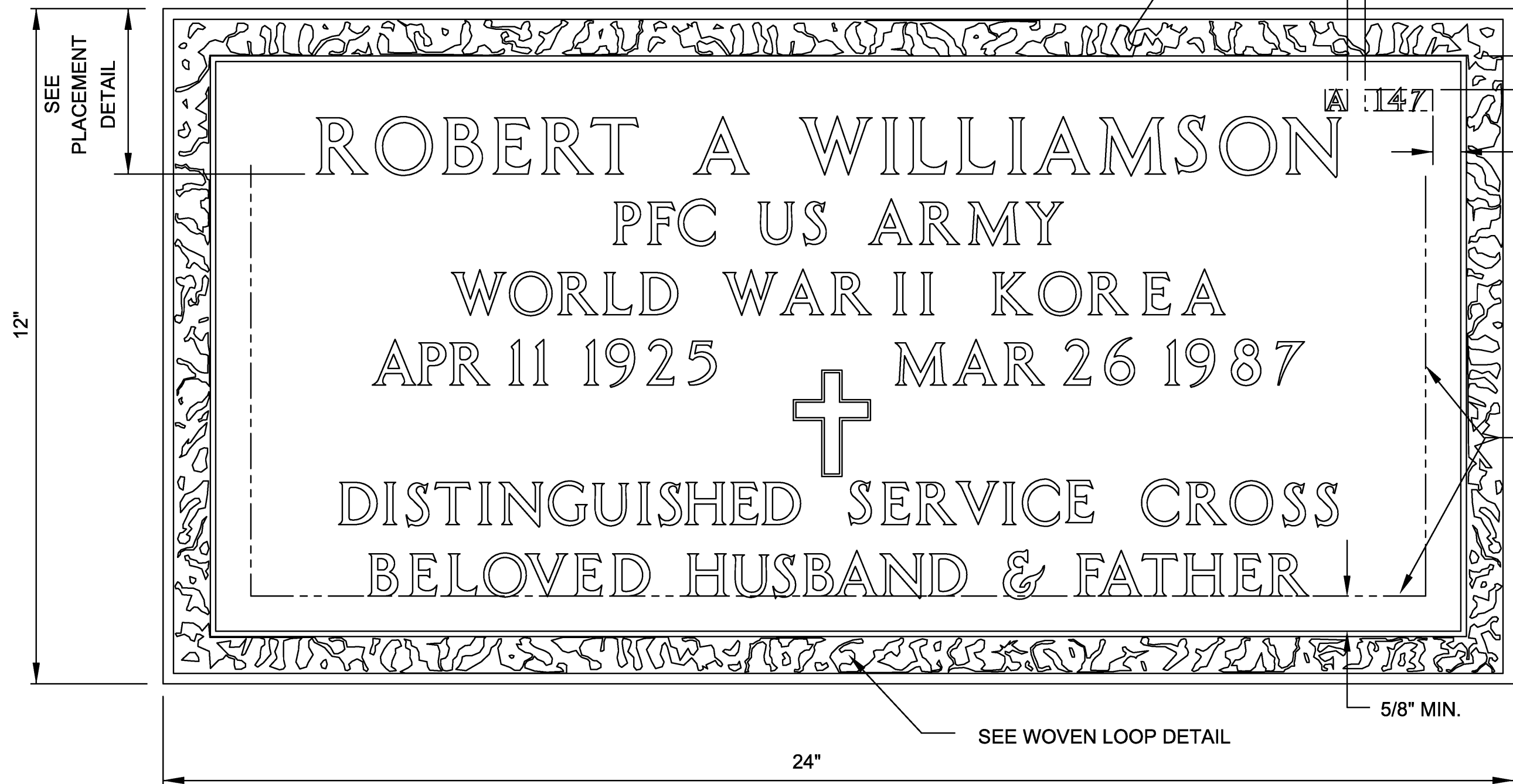


4 LINE INSCRIPTION PLACEMENT AND DETAIL

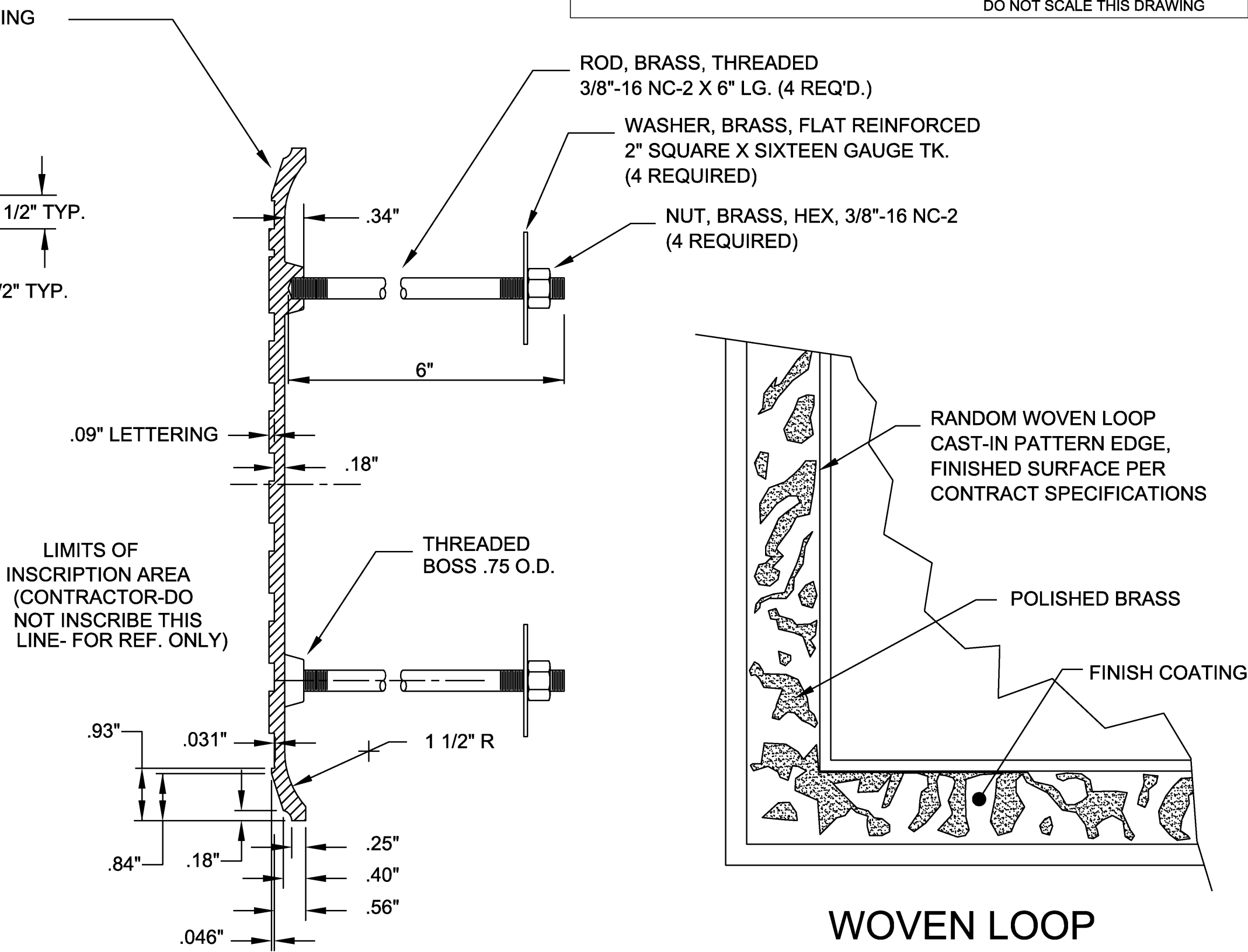


5 LINE INSCRIPTION PLACEMENT AND DETAIL

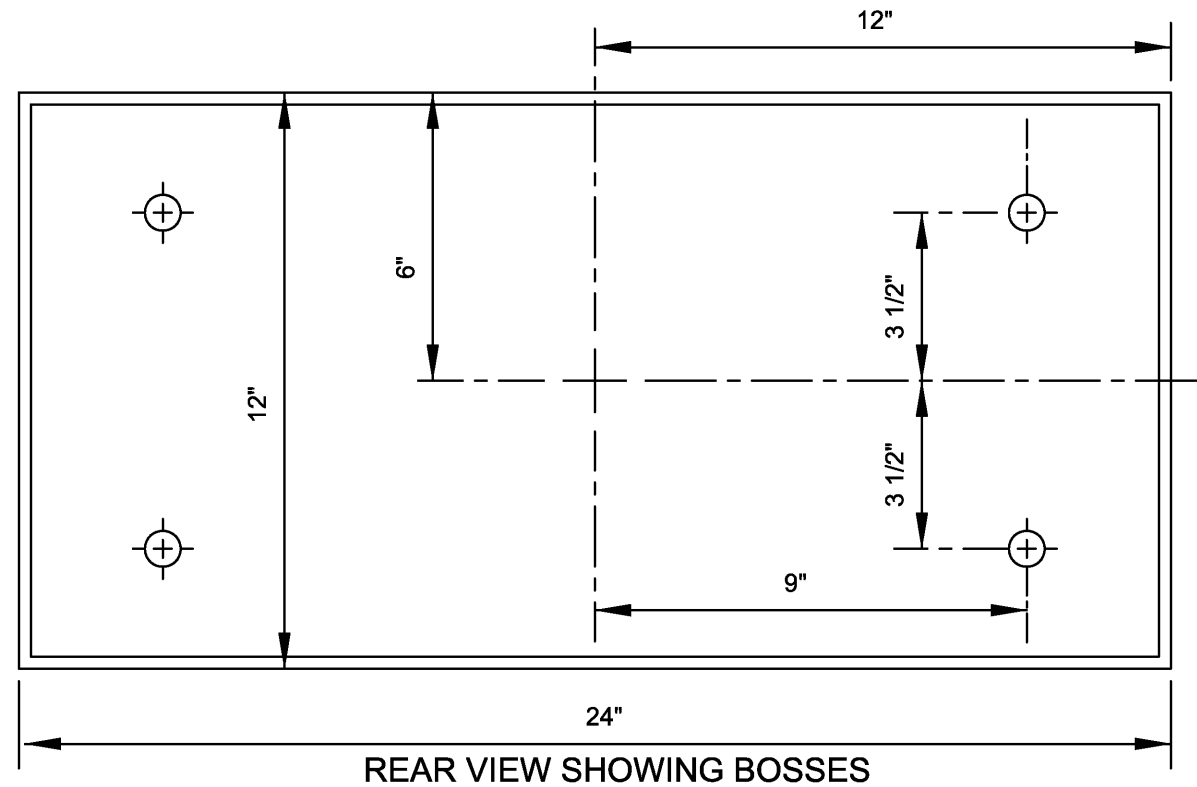
**MEMORIAL INSCRIPTION**  
SCALE: 1/4"=1"



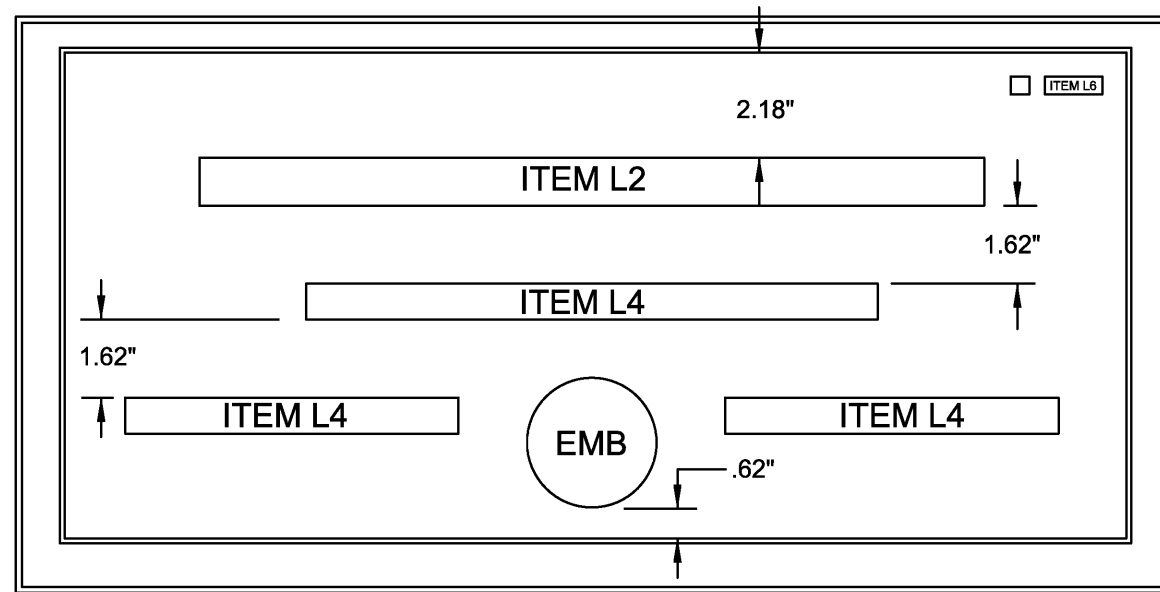
**TYPICAL FACE OF MARKER**  
SCALE: 1/2"=1"



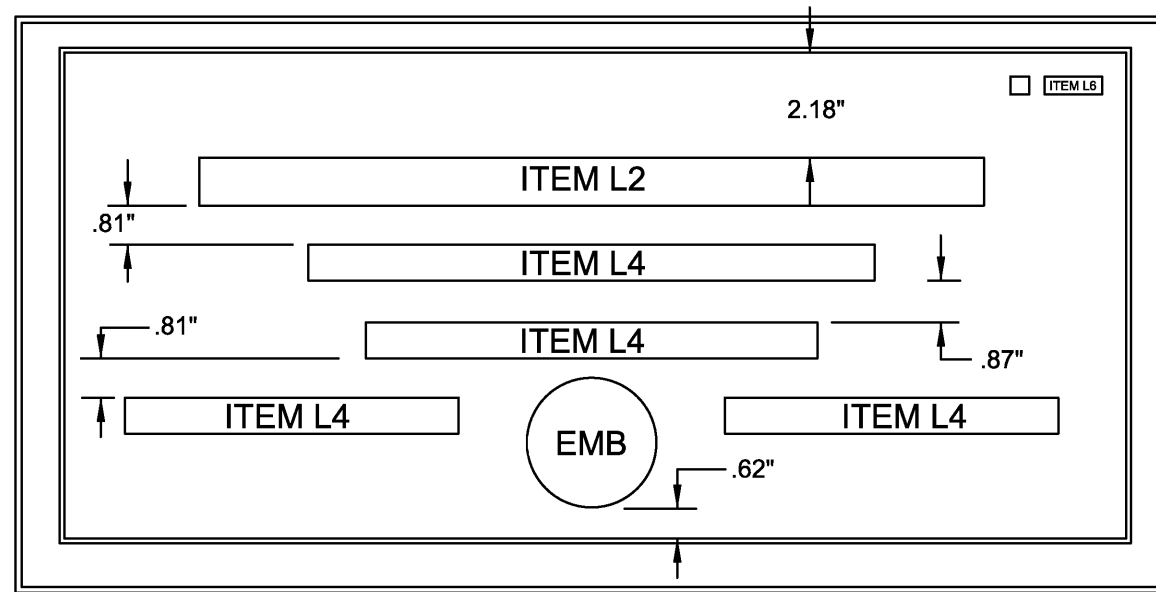
**WOVEN LOOP CASTING PATTERN DETAIL**  
SCALE: NONE



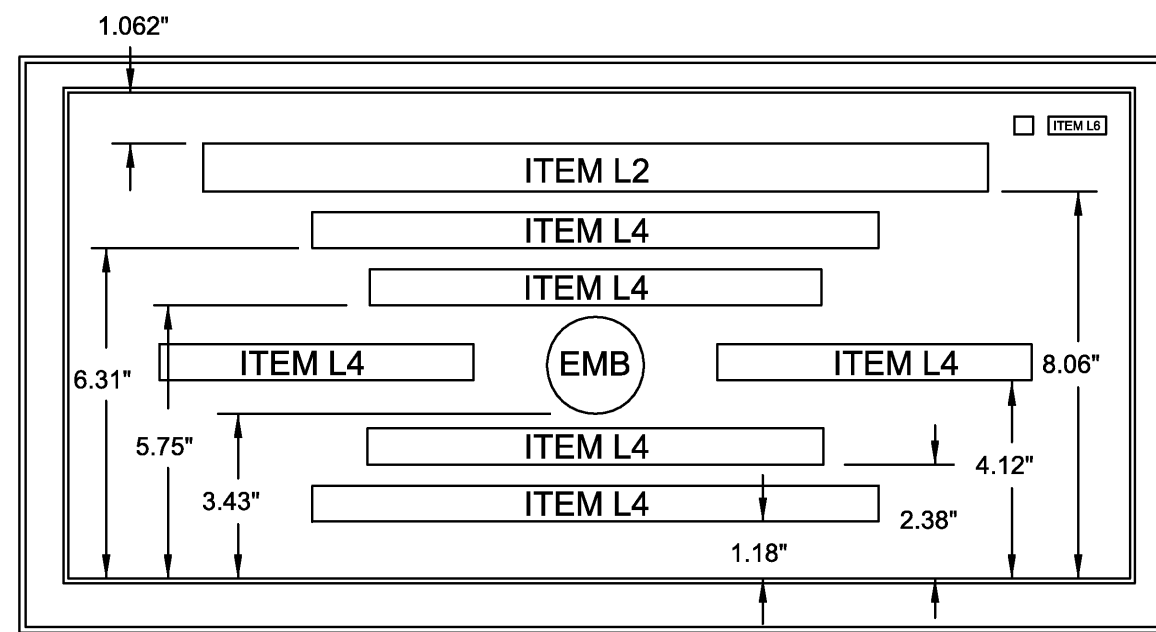
REAR VIEW SHOWING BOSSES



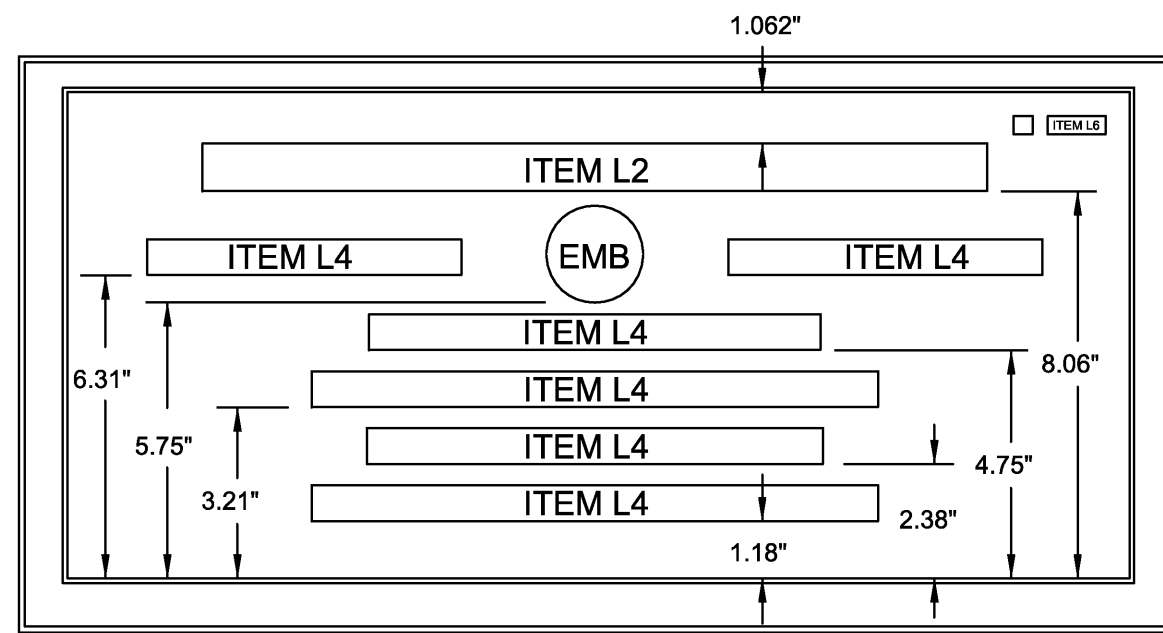
3 LINE INSCRIPTION PLACEMENT AND DETAIL  
SEE PLAN LNC&E-1 THROUGH -3 FOR INSCRIPTION SIZES



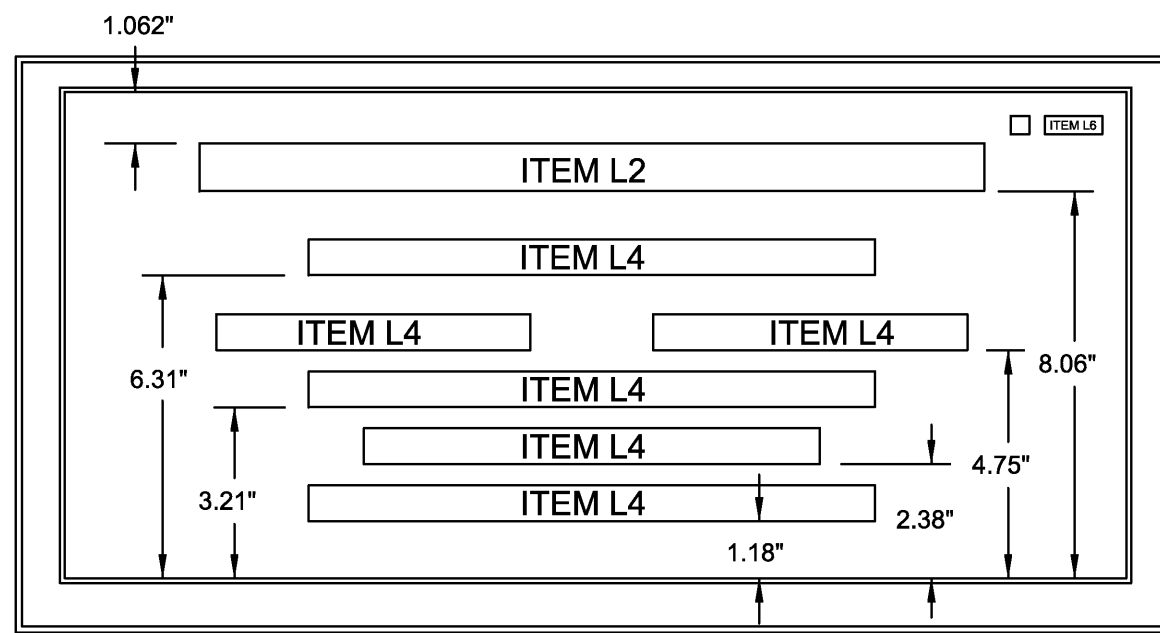
4 LINE INSCRIPTION PLACEMENT AND DETAIL



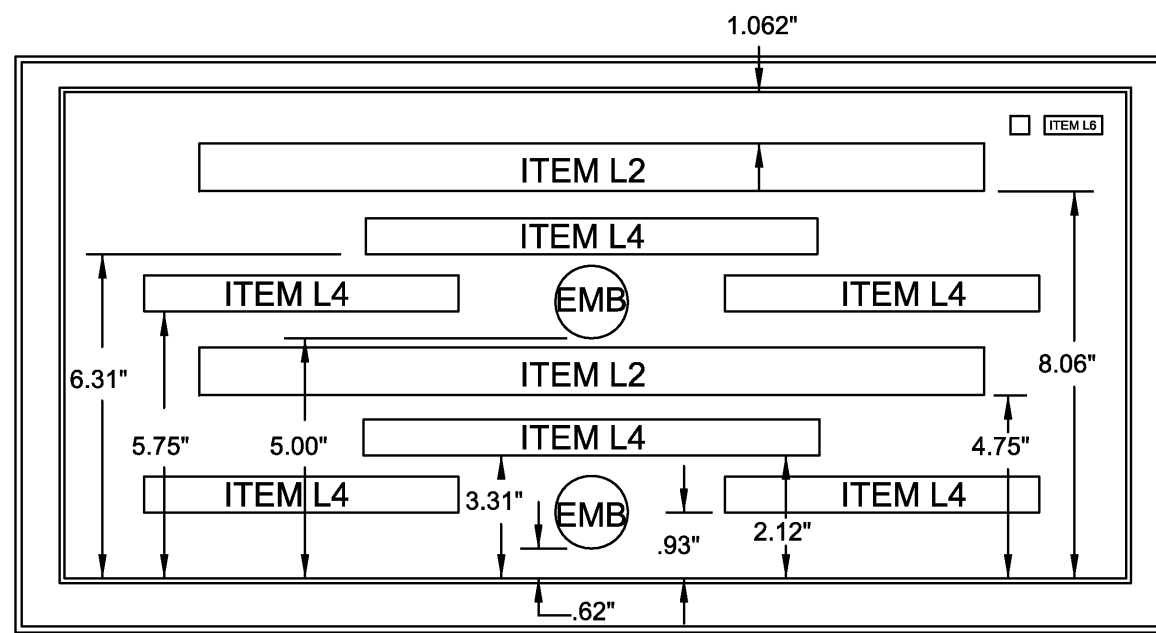
6 LINE INSCRIPTION PLACEMENT AND DETAIL W/EMBLEM



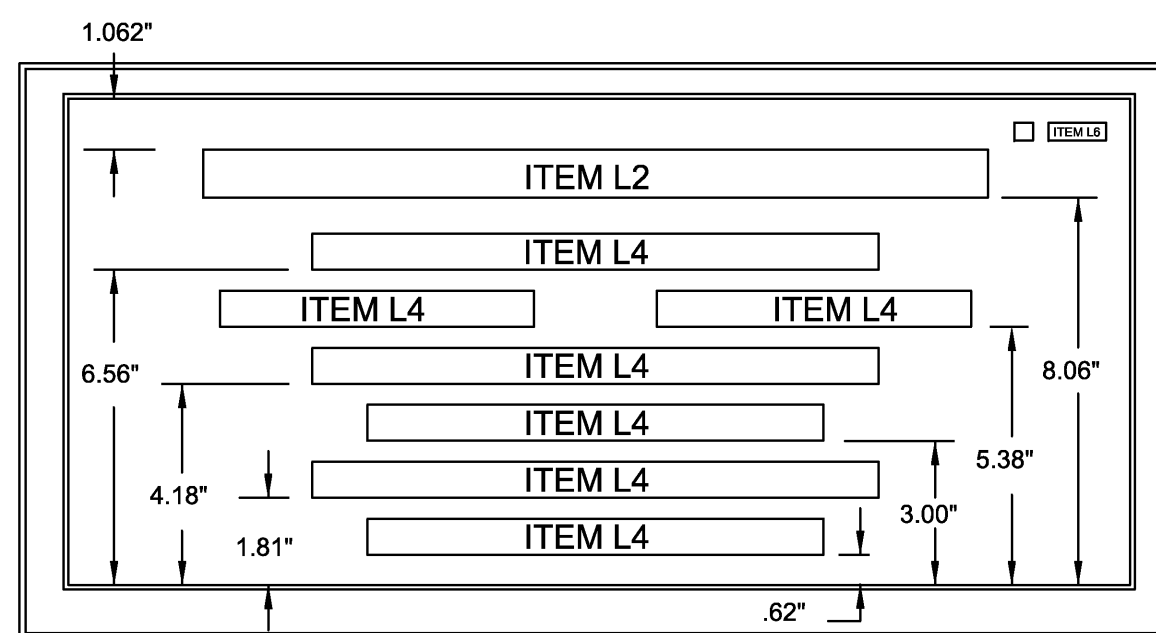
6 LINE DEPENDENT INSCRIPTION PLACEMENT AND DETAIL W/EMBLEM



6 LINE INSCRIPTION PLACEMENT AND DETAIL WITHOUT EMBLEM OF BELIEF



6 LINE INSCRIPTION PLACEMENT AND DETAIL W/2 EMBLEMS (TWO VETERANS OR A VETERAN AND A DEPENDENT)



7 LINE INSCRIPTION PLACEMENT AND DETAIL

**STANDARD INSCRIPTION**  
SCALE: 1/4"=1"

**GENERAL NOTES:**

- ITEM NUMBER IN INSCRIPTION BLOCK REFER TO SIZE AND EMBLEM OF BELIEF SHOWN ON DRAWING A-LNC&E-1, A-LNC&E-2, AND A-LNC&E-3 DATED 6-5-03
- EMBLEM OF BELIEF IS OPTIONAL
- CASTING - MARKERS SHALL BE FREE OF BENDS OR WARPING EXCEEDING 1/16". CASTING SHALL BE FREE OF WRINKLES
- LETTERS, NUMERALS AND EMBLEMS OF BELIEF - LETTERS, NUMERALS AND EMBLEMS OF BELIEF SHALL BE CLEAR AND SHARPLY CAST, FREE OF SCRATCHES, PROPERLY CENTERED AND ALIGNED AS SHOWN.

- COATING - THE PROTECTIVE COATING SHALL BE UNIFORM IN COLOR AND CLEAR AND FREE OF BARE SPOTS, SCRATCHES, EMBEDDED FOREIGN MATTER AND BLISTERING.
- RODS AND BOSSES - FOUR (4) 5 OR 6 INCH BRASS RODS WITH NUTS AND WASHERS SHALL BE FURNISHED WITH EACH MARKER. RODS SHALL BE FULLY THREADED, STANDARD MACHINE THREAD 3/8"-16 NC-2 TO FIT TAPPED BOSSES AS SHOWN ABOVE. WASHERS SHALL BE 2 INCHES SQUARE.
- REVERSE SIDE - SURFACE TEXTURE OF REVERSE SIDE OF MARKER SHALL BE NORMAL AS-CAST SAND TEXTURE (FOUNDRY SAND TEXTURE).

**CONVERSION TABLE**

ENGLISH/ U.S. STANDARD	METRIC	ENGLISH/ U.S. STANDARD	METRIC
42"	106.68 cm	2"	5.08 cm
24"	60.96 cm	1 5/8"	4.13 cm
14 1/2"	36.83 cm	1"	2.54 cm
13"	33.02 cm	3/4"	1.90 cm
4"	10.16 cm	5/8"	1.59 cm
3"	7.62 cm	1/2"	1.27 cm
2 1/2"	6.35 cm	1/4"	.64 cm



NATIONAL  
CEMETERY  
ADMINISTRATION

Drawing Title  
**FLAT BRONZE MARKER**  
**12" X 24"**

Approved: Director, Memorial Programs Service

Approved: Chief of Operations, Memorial Programs Service

Project Title  
**GOVERNMENT HEADSTONES  
AND MARKERS**

Marker Type  
**B1**

Location  
Digital File **A-B1.DWG 24" x 36" SHEET**

Date  
**03-01-07**

Project/Contract No.  
**101-7J7031**

Drawing No.  
**A-B1**

Sheet **1** of **1**