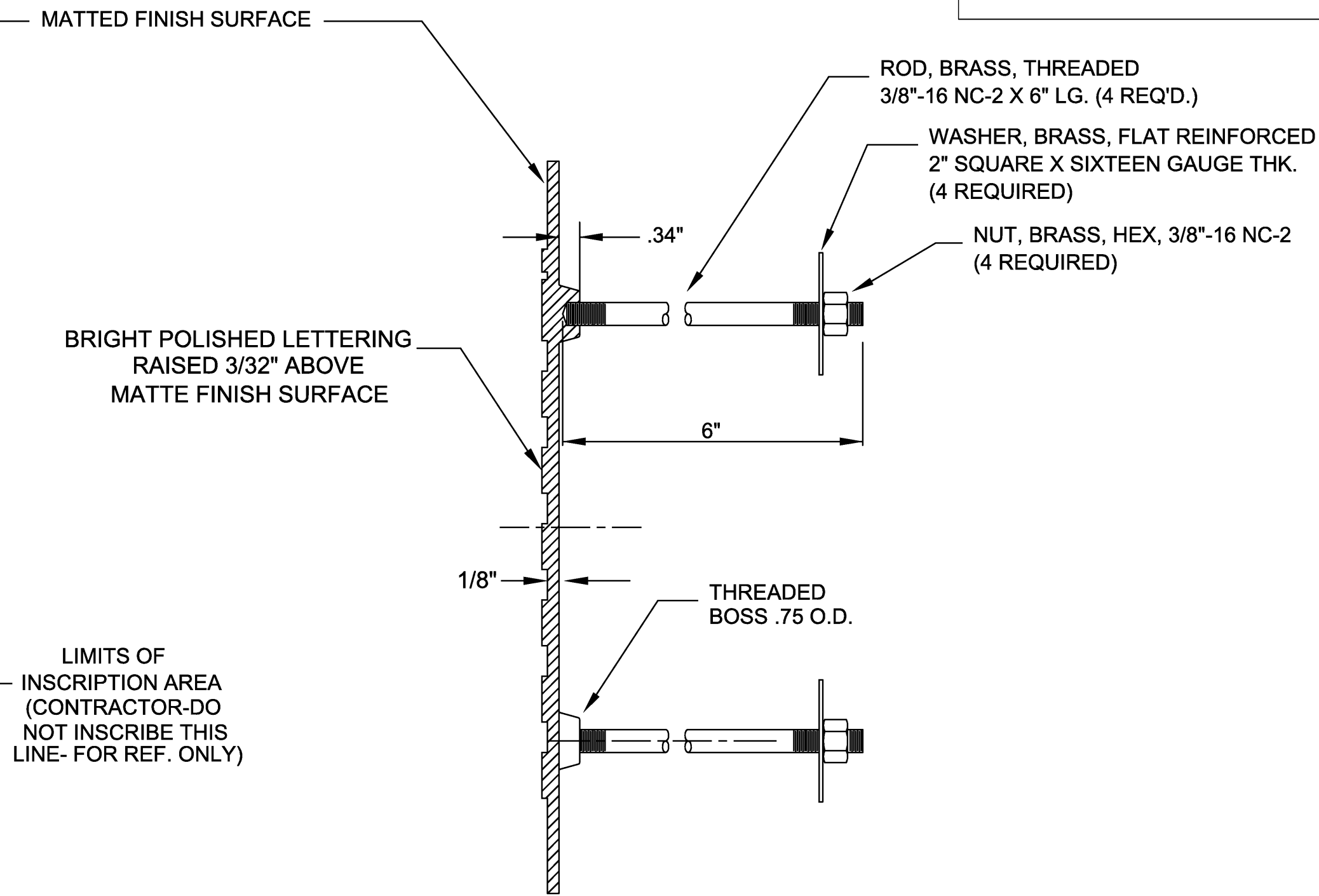
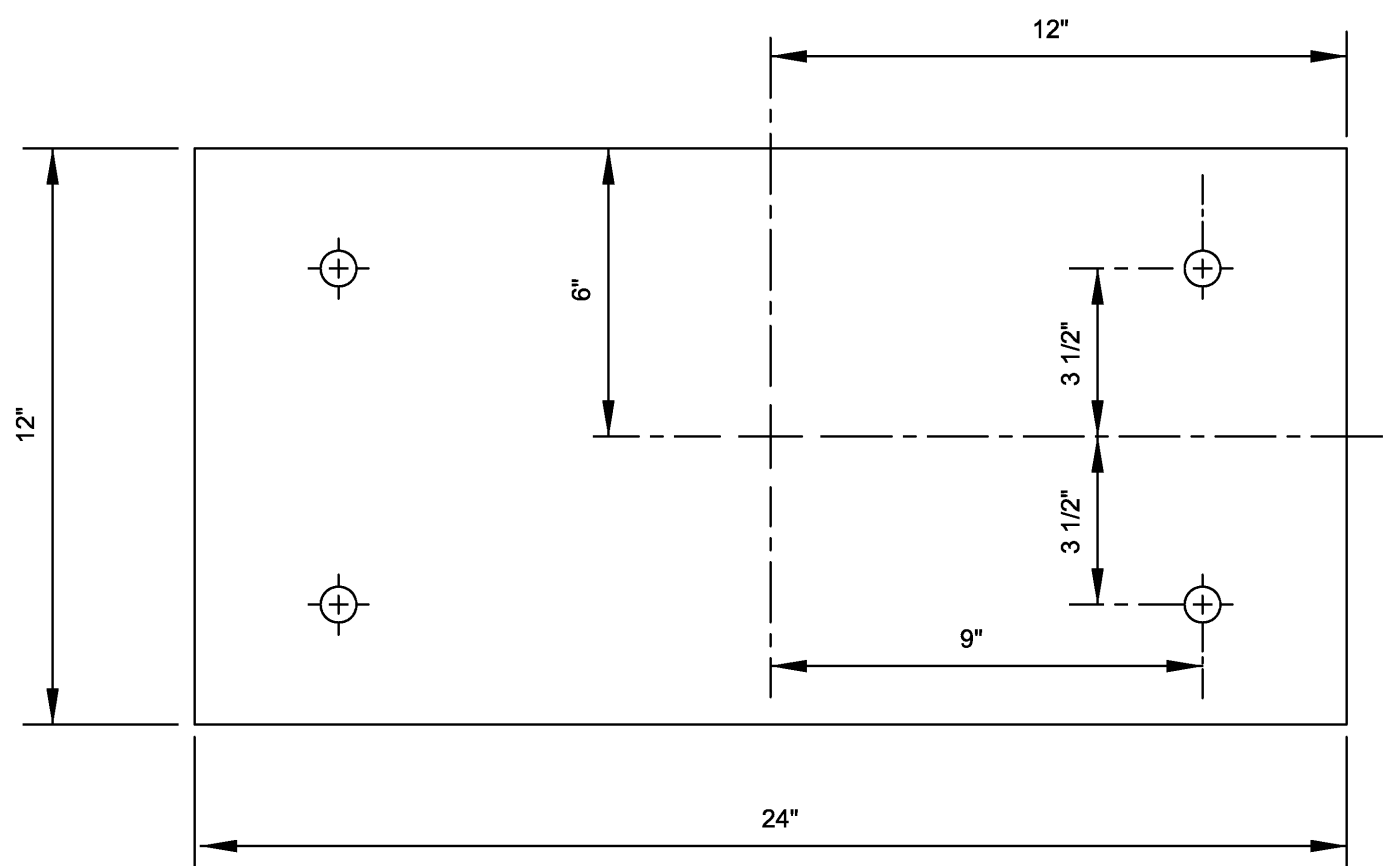


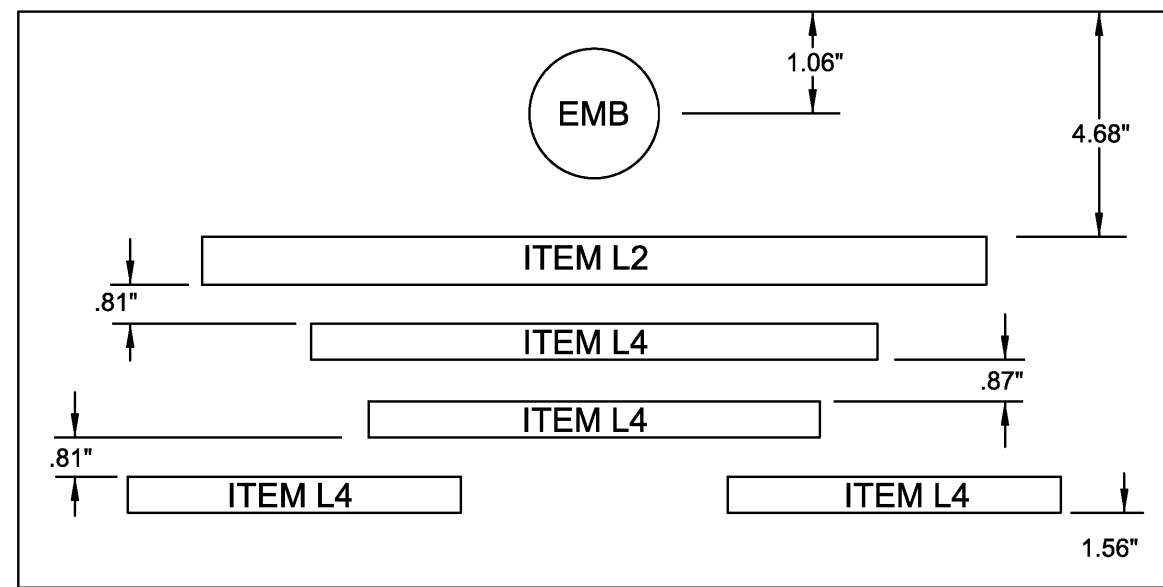
TYPICAL FACE OF MARKER
SCALE: 1/2"=1"



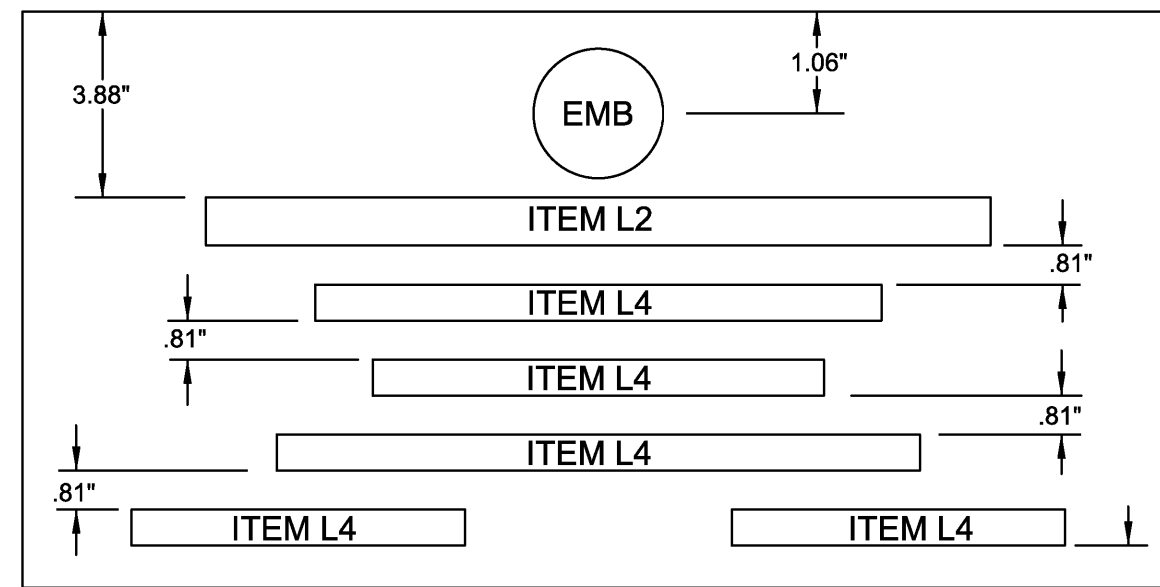
SIDE VIEW



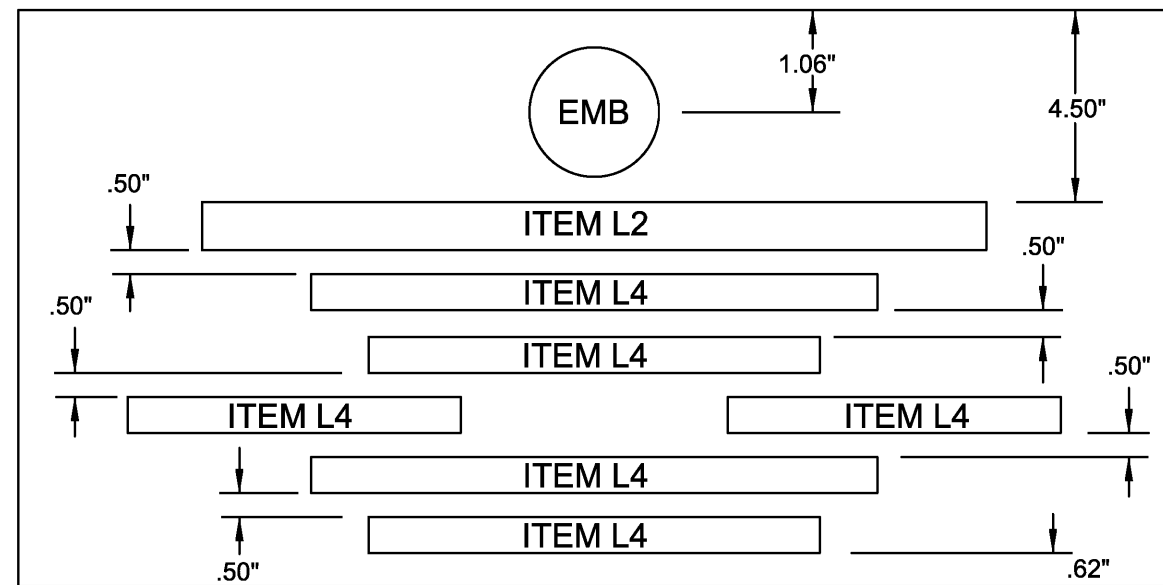
REAR VIEW SHOWING BOSSES



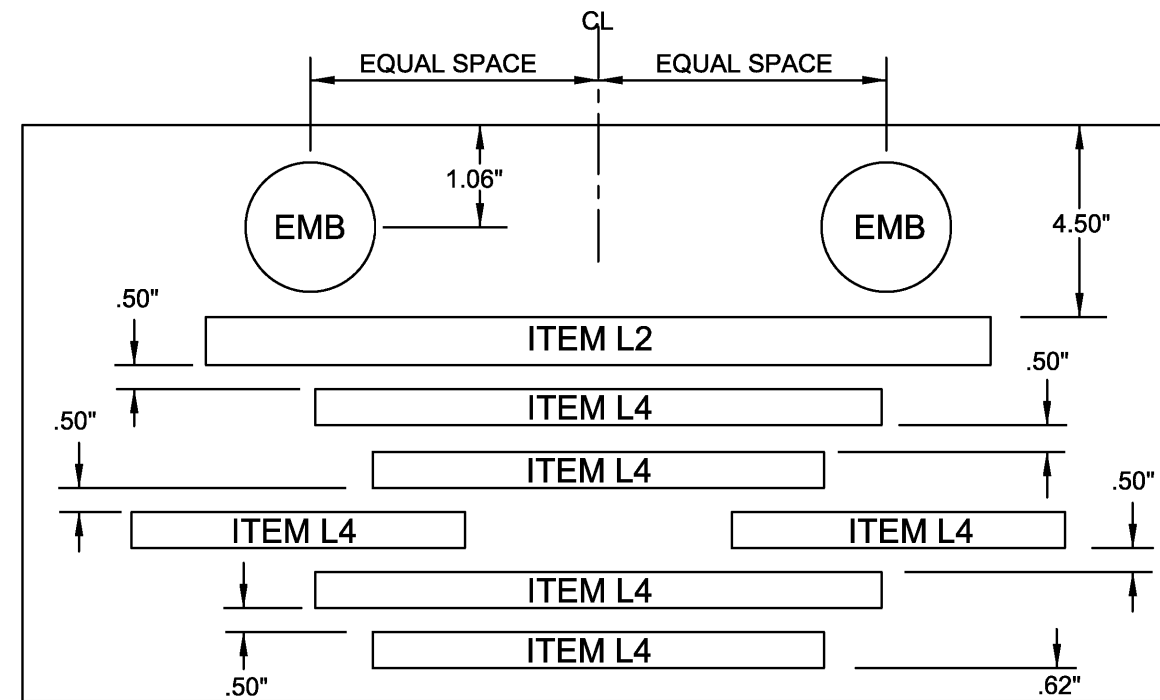
4 LINE INSCRIPTION PLACEMENT AND DETAIL
SEE PLAN LNC&E-1 THROUGH -3 FOR INSCRIPTION SIZES



5 LINE INSCRIPTION PLACEMENT AND DETAIL



6 LINE INSCRIPTION PLACEMENT AND DETAIL



6 LINE INSCRIPTION PLACEMENT AND DETAIL
WITH TWO EMBLEMS

STANDARD INSCRIPTIONS
SCALE: 1/4"=1"

GENERAL NOTES:

- ITEM NUMBER IN INSCRIPTION BLOCK REFER TO SIZE AND EMBLEM OF BELIEF SHOWN ON DRAWING A-LNC&E-1, A-LNC&E-2, AND A-LNC&E-3 DATED 6-5-03
- EMBLEM OF BELIEF IS OPTIONAL.
- CASTING - MARKERS SHALL BE FREE OF BENDS OR WARPING EXCEEDING 1/16". CASTING SHALL BE FREE OF WRINKLES.
- LETTERS, NUMERALS AND EMBLEMS OF BELIEF - LETTERS, NUMERALS AND EMBLEMS OF BELIEF SHALL BE CLEAR AND SHARPLY CAST, FREE OF SCRATCHES, PROPERLY CENTERED AND ALIGNED AS SHOWN.

- COATING - THE PROTECTIVE COATING SHALL BE UNIFORM IN COLOR AND CLEAR AND FREE OF BARE SPOTS, SCRATCHES, EMBEDDED FOREIGN MATTER AND BLISTERING.
- RODS AND BOSSES - FOUR (4) 5 OR 6 INCH BRASS RODS WITH NUTS AND WASHERS SHALL BE FURNISHED WITH EACH MARKER. RODS SHALL BE FULLY THREADED, STANDARD MACHINE THREAD 3/8"-16 NC-2 TO FIT TAPPED BOSSES AS SHOWN ABOVE. WASHERS SHALL BE 2 INCHES SQUARE.
- REVERSE SIDE - SURFACE TEXTURE OF REVERSE SIDE OF MARKER SHALL BE NORMAL AS-CAST SAND TEXTURE (FOUNDRY SAND TEXTURE).

CONVERSION TABLE

ENGLISH/ U.S. STANDARD	METRIC	ENGLISH/ U.S. STANDARD	METRIC
1/2"	1.27 cm	1"	2.54 cm
3/4"	1.90 cm	1 1/2"	3.81 cm
1"	2.54 cm	2"	5.08 cm
1 1/4"	3.18 cm	3"	7.62 cm
1 1/2"	3.81 cm	4"	10.16 cm
1 3/4"	4.45 cm	6"	15.24 cm
2"	5.08 cm	8"	20.32 cm
2 1/2"	6.35 cm	10"	25.40 cm



NATIONAL
CEMETERY
ADMINISTRATION

Drawing Title
FLAT (OLD STYLE) BRONZE MARKER
12" X 24"

Approved: Director, Memorial Programs Service

Signed

Approved: Chief of Operations, Memorial Programs Service

Signed

Project Title
GOVERNMENT HEADSTONES
AND MARKERS

Marker Type

T1

Location

Digital File

A-T1.DWG 24" x 36" SHEET

Date

03-01-07

Project/Contract No.

101-7J7031

DRAWING NO.

A-T1

Sheet 1 of 1