

**SECTION 07 60 00**  
**FLASHING AND SHEET METAL**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Formed sheet metal work for wall and roof flashing are specified in this section.

**1.2 RELATED WORK**

- A. Joint Sealants: Section 07 92 00, JOINT SEALANTS.
- B. Integral flashing components of manufactured roof specialties and accessories or equipment: Division 22, PLUMBING sections and Division 23 HVAC sections.
- C. Paint materials and application: Section 09 91 00, PAINTING.

**1.3 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. Aluminum Association (AA):
- AA-C22A41.....Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick
- AA-C22A42.....Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick
- AA-C22A44.....Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class I Architectural, 0.7-mil thick finish
- C. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):
- ANSI/SPRI ES-1-03.....Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems
- D. American Architectural Manufacturers Association (AAMA):

- AAMA 620.....Voluntary Specification for High Performance  
Organic Coatings on Coil Coated Architectural  
Aluminum
- AAMA 621.....Voluntary Specification for High Performance  
Organic Coatings on Coil Coated Architectural  
Hot Dipped Galvanized (HDG) and Zinc-Aluminum  
Coated Steel Substrates
- E. ASTM International (ASTM):
- A240/A240M-14.....Standard Specification for Chromium and  
Chromium-Nickel Stainless Steel Plate, Sheet  
and Strip for Pressure Vessels and for General  
Applications.
- A653/A653M-11.....Steel Sheet Zinc-Coated (Galvanized) or Zinc  
Alloy Coated (Galvanized) by the Hot- Dip  
Process
- B32-08.....Solder Metal
- B209-10.....Aluminum and Aluminum-Alloy Sheet and Plate
- B370-12.....Copper Sheet and Strip for Building  
Construction
- D173-03(R2011).....Bitumen-Saturated Cotton Fabrics Used in  
Roofing and Waterproofing
- D412-06(R2013).....Vulcanized Rubber and Thermoplastic Elastomers-  
Tension
- D1187-97(R2011).....Asphalt Base Emulsions for Use as Protective  
Coatings for Metal
- D1784-11.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and  
Chlorinated Poly (Vinyl Chloride) (CPVC)  
Compounds
- D3656-07.....Insect Screening and Louver Cloth Woven from  
Vinyl-Coated Glass Yarns
- D4586-07.....Asphalt Roof Cement, Asbestos Free
- F. Sheet Metal and Air Conditioning Contractors National Association  
(SMACNA): Architectural Sheet Metal Manual.
- G. National Association of Architectural Metal Manufacturers (NAAMM):
- AMP 500-06.....Metal Finishes Manual
- H. Federal Specification (Fed. Spec):
- A-A-1925A.....Shield, Expansion; (Nail Anchors)

UU-B-790A.....Building Paper, Vegetable Fiber

I. International Code Commission (ICC): International Building Code,  
Current Edition

#### **1.4 PERFORMANCE REQUIREMENTS - NOT USED**

#### **1.5 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: For all specified items, including:
  - 1. Copings on equipment supports

### **PART 2 - PRODUCTS**

#### **2.1 FLASHING AND SHEET METAL MATERIALS**

- A. Stainless Steel: ASTM A240, Type 302B, dead soft temper.
- B. Galvanized Sheet: ASTM, 653.

#### **2.2 FLASHING ACCESSORIES**

- A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.
- B. Rosin Paper: Fed-Spec. UU-B-790, Type I, Grade D, Style 1b, Rosin-sized sheathing paper, weighing approximately 3 Kg/10 m<sup>2</sup>( 6 lbs/100 sf).
- C. Bituminous Paint: ASTM D1187, Type I.
- D. Fasteners:
  - 1. Use stainless steel for stainless steel.
  - 2. Nails:
    - a. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
    - b. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.
- E. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.
- F. Roof Cement: ASTM D4586.

### **2.3 SHEET METAL THICKNESS**

- A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:
- B. Exposed Locations:
  - 1. Stainless steel: 0.4 mm (0.015 inch).

### **2.4 FABRICATION, GENERAL**

- A. Jointing:
  - 1. In general, stainless steel joints, except expansion and contraction joints, shall be locked and soldered.
  - 2. Jointing of stainless steel over 0.45 mm (0.018 inch) thick shall be done by lapping, riveting and soldering.
  - 3. Joints shall conform to following requirements:
    - a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
    - b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
    - c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.
  - 4. Flat and lap joints shall be made in direction of flow.
  - 5. Soldering:
    - a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of uncoated copper, stainless steel, and copper clad stainless steel.
    - b. Wire brush to produce a bright surface before soldering lead coated copper.
    - c. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
    - d. Completely remove acid and flux after soldering is completed.
- B. Expansion and Contraction Joints:
  - 1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
  - 2. Space joints as shown or as specified.
  - 3. Space expansion and contraction joints for stainless steel, at intervals not exceeding 7200 mm (24 feet).

4. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.
5. Fabricate joint covers of same thickness material as sheet metal served.

C. Cleats:

1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.

D. Edge Strips or Continuous Cleats:

1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.
2. Except as otherwise specified, fabricate edge strips or minimum 0.6 mm (0.024 inch) thick stainless steel.
3. Use material compatible with sheet metal to be secured by the edge strip.
4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.

E. Drips:

1. Form drips at lower edge of sheet metal copings by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

F. Metal Options:

1. Where options are permitted for different metals use only one metal throughout.
2. Stainless steel may be used in concealed locations for fasteners of other metals exposed to view.

## **2.5 FINISHES**

- A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.
- B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.
- C. Finish exposed metal surfaces as follows, unless specified otherwise:
  - 1. Stainless Steel: Finish No. 2B or 2D.
    - a. Mill finish.

## **2.6 THROUGH-WALL FLASHINGS - NOT USED**

## **2.7 BASE FLASHING - NOT USED**

## **2.8 COUNTERFLASHING (CAP FLASHING OR HOODS)**

- A. Stainless steel
- B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:
  - 1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
  - 2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
  - 3. Two-piece, lock in type flashing may be used in-lieu-of one piece counter-flashing.
  - 4. Manufactured assemblies may be used.
  - 5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.
  - 6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.
- C. One-piece Counterflashing:
  - 1. Back edge turned up and fabricate to lock into reglet in concrete.
  - 2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).
- D. Two-Piece Counterflashing:
  - 1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.

2. Counterflashing upper edge designed to snap lock into receiver.
- E. Surface Mounted Counterflashing; one or two piece:
1. Use at existing or new surfaces where flashing can not be inserted in vertical surface.
  2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counter-flashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.
  3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.
- F. Pipe Counterflashing:
1. Form flashing for water-tight umbrella with upper portion against pipe to receive a draw band and upper edge to form a "V" joint sealant receiver approximately 19 mm (3/4 inch) deep.
  2. Fabricate 100 mm (4 inch) over lap at end.
  3. Fabricate draw band of same metal as counter flashing. Use 0.6 Kg (24 oz) copper or 0.33 mm (0.013 inch) thick stainless steel or copper coated stainless steel.
  4. Use stainless steel bolt on draw band tightening assembly.
  5. Vent pipe counter flashing may be fabricated to omit draw band and turn down 25 mm (one inch) inside vent pipe.
- G. Where vented edge decks intersect vertical surfaces, form in one piece, shape to slope down to a point level with and in front of edge-set notched plank; then, down vertically, overlapping base flashing.

**2.9 GRAVEL STOPS - NOT USED**

**2.10 BITUMEN STOPS - NOT USED**

**2.11 HANGING GUTTERS - NOT USED**

**2.12 CONDUCTORS (DOWNSPOUTS) - NOT USED**

**2.13 SPLASHPANS - NOT USED**

**2.14 REGLETS - NOT USED**

**2.15 INSULATED EXPANSION JOINT COVERS - NOT USED**

**2.16 ENGINE EXHAUST PIPE OR FLUE OR STACK FLASHING - NOT USED**

**2.17 SCUPPERS - NOT USED**

**2.18 GOOSENECK ROOF VENTILATORS - NOT USED**

**PART 3 - EXECUTION**

**3.1 INSTALLATION**

A. General:

1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
6. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.



7. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.
8. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
9. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
10. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
11. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
12. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
13. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
  - a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
  - b. Paint dissimilar metal with a coat of bituminous paint.
  - c. Apply an approved caulking material between aluminum and dissimilar metal.
14. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
15. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.
16. Bitumen Stops:
  - a. Install bitumen stops for built-up roof opening penetrations through deck and at formed sheet metal gravel stops.
  - b. Nail leg of bitumen stop at 300 mm (12 inch) intervals to nailing strip at roof edge before roofing material is installed.

### **3.2 THROUGH-WALL FLASHING - NOT USED**

### **3.3 BASE FLASHING - NOT USED**

### **3.4 COUNTERFLASHING (CAP FLASHING OR HOODS)**

#### **A. General:**

1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.

#### **B. One Piece Counterflashing:**

1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
3. Where flashing is surface mounted on flat surfaces.
  - a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
    - 1) Locate fasteners in masonry mortar joints.
    - 2) Use screws to sheet metal or wood.
  - b. Fill joint at top with sealant.
4. Where flashing or hood is mounted on pipe.
  - a. Secure with draw band tight against pipe.
  - b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.
  - c. Completely fill joint at top with sealant.

C. Two-Piece Counterflashing:

1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.
2. Surface applied type receiver:
  - a. Secure to face construction in accordance, with manufacturers instructions.
  - b. Completely fill space at the top edge of receiver with sealant.
3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.

D. Where vented edge occur install so lower edge of counterflashing is against base flashing.

E. When counter flashing is a component of other flashing install as shown.

**3.5 REGLETS - NOT USED**

**3.6 GRAVEL STOPS - NOT USED**

**3.7 COPINGS**

A. General:

1. On walls with wood blocking, install a continuous edge strip on the front and rear edge of the plank. Lock the coping to the edge strip with a 19 mm (3/4 inch) loose lock seam.
2. Where shown turn down roof side of coping and extend down over base flashing as specified for counter-flashing. Secure counter-flashing to lock strip in coping at continuous cleat.
3. Install ends adjoining existing construction so as to form space for installation of sealants. Sealant is specified in Section 07 92 00, JOINT SEALANTS.

B. Stainless steel:

1. Join ends of sheets by a 19 mm (3/4 inch) locked and soldered seam, except at intervals of 9600 mm (32 feet), provide a 38 mm (1 1/2 inch) loose locked expansion joint filled with sealant or mastic.
2. At straight runs between 7200 mm (24 feet) and 19200 mm (64 feet) locate expansion joint at center.
3. At straight runs that exceed 9600 mm (32 feet) and form the leg of a corner locate the expansion joint not more than 4800 mm (16 feet) from the corner.

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3.8 EXPANSION JOINT COVERS, INSULATED - NOT USED

3.9 ENGINE EXHAUST PIPE OR STACK FLASHING - NOT USED

3.10 HANGING GUTTERS - NOT USED

3.11 CONDUCTORS (DOWNSPOUTS) - NOT USED

3.12 SPLASH PANS - NOT USED

3.13 GOOSENECK ROOF VENTILATORS - NOT USED

- - - E N D - - -