

**SECTION 22 05 23**  
**GENERAL-DUTY VALVES FOR PLUMBING PIPING**

**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.
- B. This section also describes the plug valves and check valves to be utilized on the aboveground sanitary sewer pressure line within the new pump station.

**1.2 RELATED WORK**

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- B. Section 22 13 00, Sanitary Sewerage Facilities

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Valves.
  - 2. Backflow Preventers.
  - 3. All items listed in Part 2 - Products.

**1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):A536-84(R 2004)  
Standard Specification for Ductile Iron Castings
- C. American Society of Sanitary Engineering (ASSE)  
ASSE 1003-01 (R 2003)...Performance Requirements for Water Pressure  
Reducing Valves  
ASSE 1012-02.....Backflow Preventer with Intermediate  
Atmospheric Vent  
ASSE 1013-05.....Reduced Pressure Principle Backflow Preventers  
and Reduced Pressure Fire Protection Principle  
Backflow Preventers
- D. International Code Council (ICC)  
IPC-06 (R 2007).....International Plumbing Code
- E. Manufacturers Standardization Society of the Valve and Fittings  
Industry, Inc. (MSS):

SP-25-98.....Standard Marking System for Valves, Fittings,  
 Flanges and UnionsSP-67-02a (R 2004) Butterfly  
 Valve of the Single flange Type (Lug Wafer)  
 SP-70-06.....Cast Iron Gate Valves, Flanged and Threaded  
 Ends.  
 SP-72-99.....Ball Valves With Flanged or Butt Welding For  
 General Purpose  
 SP-80-03.....Bronze Gate, Globe, Angle and Check Valves.  
 SP-110-96.....Ball Valve Threaded, Socket Welding, Solder  
 Joint, Grooved and Flared Ends

### **1.5 DELIVERY, STORAGE, AND HANDLING**

- A. Valves shall be prepared for shipping as follows:
  - 1. Protect internal parts against rust and corrosion.
  - 2. Protect threads, flange faces, grooves, and weld ends.
  - 3. Set angle, gate, and globe valves closed to prevent rattling.
  - 4. Set ball and plug valves open to minimize exposure of functional surfaces
  - 5. Set butterfly valves closed or slightly open.
  - 6. Block check valves in either closed or open position.
- B. Valves shall be prepared for storage as follows:
  - 1. Maintain valve end protection.
  - 2. Store valves indoors and maintain at higher than ambient dew point temperature.
- C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

## **PART 2 - PRODUCTS**

### **2.1 VALVES**

- A. Asbestos packing and gaskets are prohibited.
- B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.
- C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.

- D. Exposed Valves over 65 mm or DN65 (2-1/2 inches) installed at an elevation over 3.6 meters (12 feet) shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.
- E. Ball valves, pressure regulating valves, gate valves, globe valves, and plug valves used to supply potable water shall meet the requirements of NSF 61.
- F. Shut-off:
  - 1. ColdWater:
    - a. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-72, SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4140 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be solder,
  - 2. Pressure System Plug Valves:
    - A. Cast Iron Eccentric Plug Valves suitable for wastewater service with pressures up to 250 psig (1725 kPa).
    - B. Plug Valves shall be quarter-turn, non-lubricated, eccentric type with resilient faced plug.
    - C. The valves shall be designed, manufactured and tested in accordance with American Water Works Association Standard ANSI/AWWA C517.
    - D. Connections:
      - 1. Flanges with drilling to ANSI B16.1, Class 125.
    - E. Design:
      - 1. Port areas of not less than 100% of pipe area shall be supplied on all valves.
      - 2. The valve seat shall be a welded overlay of 95% pure nickel applied directly to the body on a pre-machined, cast seating surface and machined to a smooth finish.
      - 3. Shaft seals shall consist of V-type packing in a fixed gland with an adjustable follower designed to prevent over compression of the packing and to meet design parameters of the packing manufacturer. Removable, slotted shims shall be provided under the follower flanges to provide for adjustment and prevent over tightening.

4. Permanently lubricated, radial shaft bearings shall be supplied in the upper and lower bearing journals. Thrust bearings shall be provided in the upper and lower journal areas.
5. Both the packing and bearings in the upper and lower journals shall be protected by a Grit-Guard™ "drip tight" Buna-N shaft seal located on the valve shaft to minimize the entrance of grit into the bearing journal and shaft seal areas.
6. The interior and exterior of the valve shall be coated with an NSF/ANSI 61 approved fusion bonded epoxy.

F. Materials

1. The valve body and cover shall be constructed of ASTM A126 Class B cast iron for working pressures up to 175 psig (1200 kPa). The words "SEAT END" shall be cast on the exterior of the body seat end.
2. The plug shall be of one-piece construction and made of ASTM A126 Class B cast iron or ASTM A536 Grade 65-45-12 ductile iron and fully encapsulated with a resilient facing per ASTM D2000-BG and ANSI/AWWA C517 requirements.
3. Radial shaft bearings shall be constructed of self-lubricating type 316 stainless steel. The top thrust bearing shall be Teflon. The bottom thrust bearing shall be Type 316 stainless steel. Cover bolts shall be corrosion resistant with zinc plating.

G. Actuators

1. 6 in. (150 mm) and smaller valves shall be equipped with a 2 inch square nut for direct quarter turn operation. The packing gland shall include a friction collar and an open position memory stop. The friction collar shall include a nylon sleeve to produce friction without exerting pressure on the valve packing.
2. A leveler shall be provided to attach to 2 inch nut for operation. One lever for each valve shall be provided and installed.

- H. Eccentric Plug Valves shall be Series #5600R (Flanged) as manufactured by Val-Matic® Valve & Mfg. Corporation, Elmhurst, IL. USA or approved equal.

**G. Pressure System Check Valves:**

1. Check Valves suitable for cold working pressures of 250 psig, 150 psig for 30 in. (800mm) and larger in water, wastewater, abrasive, and slurry service.
2. The check valve shall be of the full body type, with a domed access cover and only one moving part, the flexible disc.
3. The Valves shall be provided with flanges in accordance with ANSI B16.1, Class 125.
4. A mechanical indicator shall be provided to provide disc position indication on valves 3" (80 mm) and larger. The indicator shall have continuous contact with the disc under all operating conditions to assure accurate disc position indication.
5. All valves shall be hydrostatically tested and seat tested to demonstrate zero leakage.
6. The exterior and interior of the valve shall be coated with an NSF/ANSI 61 approved fusion bonded epoxy coating.
7. Check valve shall be Series #500 Swing-Flex® Check Valves as manufactured by Val-Matic® Valve & Mfg. Corporation, Elmhurst, IL. USA or approved equal.

**2.2 BACKFLOW PREVENTERS**

- A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be ASSE 1013 listed and certified.
- B. Reduced pressure backflow preventers shall be installed in the following applications.
  1. Water service entrance from loop system.
- C. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with isolation valves and an integral relief monitor switch. The main body and access cover shall be bronze. The seat ring and check valve shall be NSF listed. The checks and the relief valve shall be accessible for maintenance without removing the device from the line. Shall be Watts Series 009 or approved equal.

**PART 3 - EXECUTION****3.1 EXAMINATION**

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed,

such as blocks, used to prevent disc movement during shipping and handling.

- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.
- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

### **3.2 VALVE INSTALLATION**

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.
- C. Valves shall be installed in horizontal piping with stem at or above center of pipe
- D. Valves shall be installed in a position to allow full stem movement.
- E. Check valves shall be installed for proper direction of flow.

### **3.3 ADJUSTING**

- A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves shall be replaced if persistent leaking occurs.

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