

VETERANS ADMINISTRATION MEDICAL CENTER RENOVATION FOR SUPPLY, PROCESSING & DISTRIBUTION (SPD) DEPARTMENT - BUILDING NO. 7



PROJECT MANUAL

CONTRACT NO. VA256-C-1135

TASK ORDER NO. VA502-C14133

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VHA MASTER SPECIFICATIONS**

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SECTION 00 01 15
LIST OF DRAWING SHEETS

The drawings listed below accompanying this specification form a part of
the contract.

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| A001 | PARTIAL FIRST FLOOR DEMOLITION PLAN |
| A101 | PARTIAL FIRST FLOOR PLAN |
| A111 | PARTIAL FIRST FLOOR REFLECTED CEILING PLAN |
| A211 | INTERIOR ELEVATION / DOOR DETAILS / MILLWORK DETAILS / CONSTRUCTION DETAILS |
| A601 | DOOR SCHEDULE / ROOM FINISH SCHEDULE / DOOR & FRAME TYPES / WINDOW TYPE / PARTITION TYPES / MOUNTING HEIGHTS |
| M101 | HVAC EQUIPMENT ROOM DEMOLITION PLAN |
| M201 | NEW HVAC BASEMENT PLAN |
| M202 | HVAC EQUIPMENT ROOM PLAN |
| M203 | EXISTING VENTILATION BASEMENT PLAN |
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| M304 | HVAC DETAILS |
| MG201 | MEDICAL GAS BASEMENT PLAN |
| P201 | PLUMBING BASEMENT PLAN |
| P301 | PLUMBING DETAILS |
| P302 | PLUMBING DETAILS |
| FP101 | EXISTING FIRE PROTECTION BASEMENT |
| FP201 | NEW FIRE PROTECTION BASEMENT |
| E201 | ELECTRICAL BASEMENT PLAN |
| E202 | ELECTRICAL EQUIPMENT ROOM |

- - - END - - -

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

SECTION 01 00 00
GENERAL REQUIREMENTS

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SECTION 01 00 00
GENERAL REQUIREMENTS

1.1 GENERAL INTENTION

- A. Contractor shall renovate existing interior space at basement level of Building 7 and associated spaces as defined by drawings. Construction shall include infection control by use of temporary barriers, doors/ frames and sealed container rubbish removal in addition to creating a negative air flow in area of work to prohibit contamination of adjacent spaces. Demolition of existing spaces shall include the removal of resilient flooring and base, metal stud walls, masonry walls, plumbing equipment, acoustical/ plaster ceilings, mechanical equipment including air handling unit, fans and associated ductwork and piping. Interior partitions will consist of gypsum wall board on metal drywall studs. Hollow metal frames with wood, hollow metal and automatic doors shall divide the spaces. Gypsum ceilings will help provide sound attenuation throughout suites. Interior will be furnished with tile to match existing and resilient flooring with resilient base. Doors will be equipped with necessary hardware. Construction includes all electrical lighting fixtures, power and lighting circuitry along with special wiring systems. Rough-in wiring and coordination of the government provided systems include telephone, data, cable T.V., and access system. Fire alarm and smoke detection system shall be included in electrical work. Mechanical work shall include air conditioning and heating equipment, plumbing fixtures complete with supply and drainage systems. Installation and modification of fire protection system shall be included in the Mechanical Division.
- B. Visits to the site by Bidders may be made only by appointment with the Medical Center Engineering Officer.
- C. Offices of Beazley Moliere, as Architect-Engineers, will render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer or his duly authorized representative.

- D. Before placement and installation of work subject to tests by testing laboratory retained by Department of Veterans Affairs, the Contractor shall notify the Resident Engineer in sufficient time to enable testing laboratory personnel to be present at the site in time for proper taking and testing of specimens and field inspection. Such prior notice shall be not less than three work days unless otherwise designated by the Resident Engineer.
- E. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.
- F. Prior to commencing work, general contractor shall provide proof that a OSHA certified "competent person" (CP) (29 CFR 1926.20(b)(2)) will maintain a presence at the work site whenever the general or subcontractors are present.
- G. Training:
 - 1. All employees of general contractor or subcontractors shall have the 10-hour OSHA certified Construction Safety course and other relevant competency training, as determined by VA CP with input from the ICRA team.
 - 2. Submit training records of all such employees for approval before the start of work.

1.2 STATEMENT OF BID ITEM(S)

A. **ITEM I**, Contractor shall renovate existing interior space at basement level of Building 7 and associated spaces as defined by drawings. Construction shall include infection control by use of temporary barriers, doors/ frames and sealed container rubbish removal in addition to creating a negative air flow in area of work to prohibit contamination of adjacent spaces. Demolition of existing spaces shall include the removal of resilient flooring and base, metal stud walls, masonry walls, plumbing equipment, acoustical/ plaster ceilings, mechanical equipment including air handling unit, fans and associated ductwork and piping. Interior partitions will consist of gypsum wall board on metal drywall studs. Hollow metal frames with wood, hollow metal and automatic doors shall divide the spaces. Gypsum ceilings will help provide sound attenuation throughout suites. Interior will be furnished with tile to match existing and resilient flooring with resilient base. Doors will be equipped with necessary hardware. Construction includes all electrical lighting fixtures, power and lighting circuitry along with special wiring systems. Rough-in wiring and coordination of the government provided systems include telephone, data, cable T.V., and access system. Fire alarm and smoke detection system shall be included in electrical work. Mechanical work shall include air conditioning and heating equipment, plumbing fixtures complete with supply and drainage systems. Installation and modification of fire protection system shall be included in the Mechanical Division.

B. ALTERNATE NO.1: _____

C. ALTERNATE NO. 2: _____

1.3 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

- A. AFTER AWARD OF CONTRACT, **5** sets of specifications and drawings will be furnished.
- B. Additional sets of drawings may be made by the Contractor, at Contractor's expense, from reproducible sepia prints furnished by Issuing Office. Such sepia prints shall be returned to the Issuing Office immediately after printing is completed.

1.4 CONSTRUCTION SECURITY REQUIREMENTS

- A. Security Plan:
 - 1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
 - 2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.
- B. Security Procedures:
 - 1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
 - 2. For working outside the "regular hours" as defined in the contract, The General Contractor shall give 3 days notice to the Contracting Officer so that security can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
 - 3. No photography of VA premises is allowed without written permission of the Contracting Officer.
 - 4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.
- C. Motor Vehicle Restrictions
 - 1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before

the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.

2. Separate permits shall be issued for General Contractor and its employees for parking in designated areas only.

1.5 FIRE SAFETY

A. Applicable Publications: Publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

1. American Society for Testing and Materials (ASTM):

E84-2008.....Surface Burning Characteristics of Building
Materials

2. National Fire Protection Association (NFPA):

10-2006.....Standard for Portable Fire Extinguishers

30-2007.....Flammable and Combustible Liquids Code

51B-2003.....Standard for Fire Prevention During Welding,
Cutting and Other Hot Work

70-2007.....National Electrical Code

241-2004.....Standard for Safeguarding Construction,
Alteration, and Demolition Operations

3. Occupational Safety and Health Administration (OSHA):

29 CFR 1926.....Safety and Health Regulations for Construction

B. Fire Safety Plan: Establish and maintain a fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to Resident Engineer for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the general contractor's competent person per OSHA requirements. This briefing shall include information on the construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, etc. Documentation shall be provided to the Resident Engineer that individuals have undergone contractor's safety briefing.

C. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.

D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in

accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).

- E. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.
- F. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with Resident Engineer.
- H. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to Resident Engineer.
- I. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.
- J. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
- K. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with Resident Engineer. Obtain permits from facility Safety Officer // at least 24 hours in advance .
- L. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to Resident Engineer.
- M. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- N. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.
- O. Perform other construction, alteration and demolition operations in accordance with 29 CFR 1926.

1.6 OPERATIONS AND STORAGE AREAS

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.
- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The

temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.

- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.
- D. Working space and space available for storing materials shall be as determined by the Resident Engineer.
- E. Workmen are subject to rules of Medical Center applicable to their conduct.
- F. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by Resident Engineer where required by limited working space.
 - 1. Do not store materials and equipment in other than assigned areas.
 - 2. Provide unobstructed access to Medical Center areas required to remain in operation.
 - 3. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.
- G. Utilities Services: Where necessary to cut existing pipes, electrical wires, conduits, cables, etc., of utility services, or of fire protection systems or communications systems (except telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by Resident Engineer. All such actions shall be coordinated with the Utility Company involved:

1. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.
- H. Phasing: To insure such executions, Contractor shall furnish the Resident Engineer with a schedule of approximate phasing dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the Resident Engineer two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such phasing dates to insure accomplishment of this work in successive phases mutually agreeable to Resident Engineer and Contractor.
- J. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by Resident Engineer.
1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of Resident Engineer. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without the Medical Center Director's prior knowledge and written approval. Refer to specification Sections 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, 27 05 11 REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS and 28 05 11, REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS for additional requirements.
 2. Contractor shall submit a request to interrupt any such services to Resident Engineer, in writing, 7 days in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.

3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
 4. Major interruptions of any system must be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the Resident Engineer.
 5. In case of a contract construction emergency, service will be interrupted on approval of Resident Engineer. Such approval will be confirmed in writing as soon as practical.
 6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.
- K. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:
1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles. Wherever excavation for new utility lines cross existing roads, at least one lane must be open to traffic at all times.
 2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the Resident Engineer.
- L. Coordinate the work for this contract with other construction operations as directed by Resident Engineer. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.

1.7 INFECTION PREVENTION MEASURES

- A. Implement the requirements of VAMC's Infection Control Risk Assessment (ICRA) team. ICRA Group may monitor dust in the vicinity of the construction work and require the Contractor to take corrective action immediately if the safe levels are exceeded.
- B. Establish and maintain a dust control program as part of the contractor's infection preventive measures in accordance with the guidelines provided by ICRA Group

1. All personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.
 - a. Copies of the following listed CFR titles may be obtained from the Government Printing Office:
 - 40 CFR 261.....Identification and Listing of Hazardous Waste
 - 40 CFR 262.....Standards Applicable to Generators of Hazardous Waste
 - 40 CFR 263.....Standards Applicable to Transporters of Hazardous Waste
 - 40 CFR 761.....PCB Manufacturing, Processing, Distribution in Commerce, and use Prohibitions
 - 49 CFR 172.....Hazardous Material tables and Hazardous Material Communications Regulations
 - 49 CFR 173.....Shippers - General Requirements for Shipments and Packaging
 - 49 CRR 173.....Subpart A General
 - 49 CFR 173.....Subpart B Preparation of Hazardous Material for Transportation
 - 49 CFR 173.....Subpart J Other Regulated Material; Definitions and Preparation
 - TSCA.....Compliance Program Policy Nos. 6-PCB-6 and 6-PCB-7

1.8 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS

- A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the Contracting Officer.
- B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party,

resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer may have the necessary work performed and charge the cost to the Contractor.

(FAR 52.236-9)

- C. Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS, for additional requirements on protecting vegetation, soils and the environment. Refer to Articles, "Alterations", "Restoration", and "Operations and Storage Areas" for additional instructions concerning repair of damage to structures and site improvements.
- D. Refer to FAR clause 52.236-7, "Permits and Responsibilities," which is included in General Conditions. A National Pollutant Discharge Elimination System (NPDES) permit is required for this project. The Contractor is considered an "operator" under the permit and has extensive responsibility for compliance with permit requirements. VA will make the permit application available at the (appropriate medical center) office. The apparent low bidder, contractor and affected subcontractors shall furnish all information and certifications that are required to comply with the permit process and permit requirements. Many of the permit requirements will be satisfied by completing construction as shown and specified. Some requirements involve the Contractor's method of operations and operations planning and the Contractor is responsible for employing best management practices. The affected activities often include, but are not limited to the following:
- Designating areas for equipment maintenance and repair;
 - Providing waste receptacles at convenient locations and provide regular collection of wastes;
 - Locating equipment wash down areas on site, and provide appropriate control of wash-waters;
 - Providing protected storage areas for chemicals, paints, solvents, fertilizers, and other potentially toxic materials; and
 - Providing adequately maintained sanitary facilities.

1.09 RESTORATION

- A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the Resident

Engineer. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the Resident Engineer before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.

- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are indicated on drawings and which are not scheduled for discontinuance or abandonment.
- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

1.12 PHYSICAL DATA

- A. Data and information furnished or referred to below is for the Contractor's information. The Government shall not be responsible for any interpretation of or conclusion drawn from the data or information by the Contractor.

- 1. The indications of physical conditions on the drawings and in the specifications are the result of site investigations by

Beazley Moliere, 300 Heymann Blvd., Lafayette, La..

(FAR 52.236-4)

1.13 AS-BUILT DRAWINGS

- A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.
- B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the Resident Engineer's review, as often as requested.

C. Contractor shall deliver two approved completed sets of as-built drawings to the Resident Engineer within 15 calendar days after each completed phase and after the acceptance of the project by the Resident Engineer.

D. Paragraphs A, B, & C shall also apply to all shop drawings.

1.14 USE OF ROADWAYS

- A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the Resident Engineer, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.
- B. When new permanent roads are to be a part of this contract, Contractor may construct them immediately for use to facilitate building operations. These roads may be used by all who have business thereon within zone of building operations.
- C. When certain buildings (or parts of certain buildings) are required to be completed in advance of general date of completion, all roads leading thereto must be completed and available for use at time set for completion of such buildings or parts thereof.

1.15 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT

- A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to compliance with the following provisions:
 - 1. Permission to use each unit or system must be given by Resident Engineer. If the equipment is not installed and maintained in accordance with the following provisions, the Resident Engineer will withdraw permission for use of the equipment.
 - 2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.
 - 3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.

4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.
5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.
6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government. // Boilers, pumps, feedwater heaters and auxiliary equipment must be operated as a complete system and be fully maintained by operating personnel. Boiler water must be given complete and continuous chemical treatment. //
- B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.
- C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.

1.16 TEMPORARY TOILETS

- A. Provide where directed, (for use of all Contractor's workmen) ample temporary sanitary toilet accommodations with suitable sewer and water connections; or, when approved by Resident Engineer, provide suitable dry closets where directed. Keep such places clean and free from flies, and all connections and appliances connected therewith are to be removed prior to completion of contract, and premises left perfectly clean.

1.17 AVAILABILITY AND USE OF UTILITY SERVICES

- A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The amount to be paid by the Contractor for chargeable electrical services shall be the prevailing rates charged to the Government. The Contractor shall carefully conserve any utilities furnished without charge.
- B. The Contractor, at Contractor's expense and in a workmanlike manner satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines, and all meters

required to measure the amount of electricity used for the purpose of determining charges. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia.

- C. Contractor shall install meters at Contractor's expense and furnish the Medical Center a monthly record of the Contractor's usage of electricity as hereinafter specified.
- D. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any temporary heating devices which may be fire hazards or may smoke and damage finished work, will not be permitted. Maintain minimum temperatures as specified for various materials:
- E. Electricity (for Construction and Testing): Furnish all temporary electric services.
 - 1. Obtain electricity by connecting to the Medical Center electrical distribution system. Electricity is available at no cost to the Contractor.
- F. Water (for Construction and Testing): Furnish temporary water service.
 - 1. Obtain water by connecting to the Medical Center water distribution system. Provide reduced pressure backflow preventer at each connection. Water is available at no cost to the Contractor.
 - 2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at Resident Engineer's discretion) of use of water from Medical Center's system.
- G. Steam: Furnish steam system for testing required in various sections of specifications.
 - 1. Obtain steam for testing by connecting to the Medical Center steam distribution system. Steam is available at no cost to the Contractor.
 - 2. Maintain connections, pipe, fittings and fixtures and conserve steam-use so none is wasted. Failure to stop leakage or other waste will be cause for revocation (at Resident Engineer's discretion), of use of steam from the Medical Center's.

1.18 TESTS

- A. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.

- B. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.
- C. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire complex which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, etc. Another example of a complex which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of fuel, combustion air, controls, steam, feedwater, condensate and other related components.
- D. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably short period of time during which operating and environmental conditions remain reasonably constant.
- E. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

1.19 INSTRUCTIONS

- A. Contractor shall furnish Maintenance and Operating manuals and verbal instructions when required by the various sections of the specifications and as hereinafter specified.
- B. Manuals: Maintenance and operating manuals (four copies each) for each separate piece of equipment shall be delivered to the Resident Engineer coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All

necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.

- C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed instructions to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the Resident Engineer and shall be considered concluded only when the Resident Engineer is satisfied in regard to complete and thorough coverage. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the Resident Engineer, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

1.20 HISTORIC PRESERVATION

Where the Contractor or any of the Contractor's employees, prior to, or during the construction work, are advised of or discover any possible archeological, historical and/or cultural resources, the Contractor shall immediately notify the Resident Engineer verbally, and then with a written follow up.

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SECTION 01 32 16.17
PROJECT SCHEDULES

PART 1- GENERAL

1.1 DESCRIPTION:

- A. The Contractor shall develop a Critical Path Method (CPM) plan and schedule demonstrating fulfillment of the contract requirements (Project Schedule), and shall keep the Project Schedule up-to-date in accordance with the requirements of this section and shall utilize the plan for scheduling, coordinating and monitoring work under this contract (including all activities of subcontractors, equipment vendors and suppliers). Conventional Critical Path Method (CPM) technique shall be utilized to satisfy both time and cost applications.

1.2 CONTRACTOR'S REPRESENTATIVE:

- A. The Contractor shall designate an authorized representative responsible for the Project Schedule including preparation, review and progress reporting with and to the Contracting Officer's Representative (COTR).
- B. The Contractor's representative shall have direct project control and complete authority to act on behalf of the Contractor in fulfilling the requirements of this specification section.
- C. The Contractor's representative shall have the option of developing the project schedule within their organization or to engage the services of an outside consultant. If an outside scheduling consultant is utilized, Section 1.3 of this specification will apply.

1.3 COMPUTER PRODUCED SCHEDULES

- A. The contractor shall provide monthly, to the Department of Veterans Affairs (VA), all computer-produced time/cost schedules and reports generated from monthly project updates. This monthly computer service will include: three copies of up to five different reports (inclusive of all pages) available within the user defined reports of the scheduling software approved by the Contracting Officer; a hard copy listing of all project schedule changes, and associated data, made at the update and an electronic file of this data; and the resulting monthly updated schedule in PDM format. These must be submitted with and substantively support the contractor's monthly payment request and the signed look ahead report. The COTR shall identify the five different report formats that the contractor shall provide.

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- B. The contractor shall be responsible for the correctness and timeliness of the computer-produced reports. The Contractor shall also responsible for the accurate and timely submittal of the updated project schedule and all CPM data necessary to produce the computer reports and payment request that is specified.
- C. The VA will report errors in computer-produced reports to the Contractor's representative within ten calendar days from receipt of reports. The Contractor shall reprocess the computer-produced reports and associated diskette(s), when requested by the Contracting Officer's representative, to correct errors which affect the payment and schedule for the project.

1.5 THE INTERIM AND FINAL PROJECT SCHEDULE SUBMITTAL

- A. Interim Schedule Submittal: Within 21 calendar days after receipt of Notice to Proceed, the Contractor shall submit for the Contracting Officer's review; three blue line copies of the interim schedule on sheets of paper 765 x 1070 mm (30 x 42 inches) and an electronic file in the previously approved CPM schedule program. Each activity/event on the computer-produced schedule shall contain as a minimum, but not limited to, activity/event ID, activity/event description, duration, budget amount, early start date, early finish date, late start date, late finish date and total float. Work activity/event relationships shall be restricted to finish-to-start and start-to-start without lead or lag constraints. Activity/event date constraints, not required by the contract, will not be accepted unless submitted to and approved by the Contracting Officer. The contractor shall make a separate written detailed request to the Contracting Officer identifying these date constraints and secure the Contracting Officer's written approval before incorporating them into the Project Schedule. The Contracting Officer's separate approval of the interim schedule shall not excuse the contractor of this requirement. Logic events (non-work) will be permitted where necessary to reflect proper logic among work events, but must have zero duration. The complete working interim Project Schedule shall reflect the Contractor's approach to scheduling the complete project and shall include at a minimum, the following activities:
 - 1. All phasing described in Section 01 00 00, GENERAL REQUIREMENTS- OPERATIONS AND STORAGE AREAS- Paragraph "Phasing"
 - 2. Procurement- Submittals, review and approvals, fabrication and delivery, of all key and long lead time procurement items.

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3. Design- All design submissions listed in the RFP solicitation, including the specified meeting and review activities.
4. Detailed design and construction activities for the first 120 work days after Notice to Proceed.
5. Summary activities which are necessary (and are not included above) to properly show:
 - a. The approach to scheduling the remaining work. The work for each major trade must be represented by at least one summary activity, so that the work cumulatively shows the entire project schedule.
 - b. Summary activities shall have the trade code of SUM
- B. The interim schedule shall describe the activities to be accomplished and their interdependencies. All work activities (including design), other than procurement activities, shall be cost loaded as specified and will be the basis for progress payments during the period prior to acceptance of the schedule. The interim schedule in its original form shall contain no contract changes or delays which may have been incurred during the interim schedule development period and shall reflect the Contractors schedule as submitted with his RFP solicitation package, or as negotiated prior to Notice to Proceed. All CPM data supporting any time extension requests, in accordance with Article ADJUSTMENT OF CONTRACT COMPLETION, will be derived from the approved final schedule.
- C. Final Diagram Submittal: Within 45 calendar days prior to the start of construction, the Contractor shall submit for the Contracting Officer's review; three blue line copies of the interim schedule on sheets of paper 765 x 1070 mm (30 x 42 inches) and an electronic file in the previously approved CPM schedule program. The submittal shall also include three copies of a computer-produced activity/event ID schedule showing project duration; phase completion dates; and other data, including event cost. Each activity/event on the computer-produced schedule shall contain as a minimum, but not limited to, activity/event ID, activity/event description, duration, budget amount, early start date, early finish date, late start date, late finish date and total float. Work activity/event relationships shall be restricted to finish-to-start or start-to-start without lead or lag constraints. Activity/event date constraints, not required by the contract, will not be accepted unless submitted to and approved by the Contracting Officer. The contractor shall make a separate written detailed request to the Contracting Officer identifying these date constraints and secure the Contracting Officer's written approval before incorporating them into the network diagram. The Contracting Officer's separate approval of the

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Project Schedule shall not excuse the contractor of this requirement. Logic events (non-work) will be permitted where necessary to reflect proper logic among work events, but must have zero duration. The complete working schedule shall reflect the Contractor's approach to scheduling the complete project. The final Project Schedule in its original form shall contain no contract changes or delays which may have been incurred during the final schedule development period and shall reflect the Contractors as bid schedule. These changes/delays shall be entered at the first update after the final Project Schedule has been approved. The Contractor should provide their requests for time and supporting time extension analysis for contract time as a result of contract changes/delays, after this update, and in accordance with Article, ADJUSTMENT OF CONTRACT COMPLETION.

- D. Within 30 calendar days after receipt of the complete project interim Project Schedule and the complete final Project Schedule, the Contracting Officer or his representative, will do one or both of the following:
 - 1. Notify the Contractor concerning his actions, opinions, and objections.
 - 2. A meeting with the Contractor at or near the job site for joint review, correction or adjustment of the proposed plan will be scheduled if required. Within 14 calendar days after the joint review, the Contractor shall revise and shall submit three blue line copies of the revised Project Schedule, three copies of the revised computer-produced activity/event ID schedule and a revised electronic file as specified by the Contracting Officer. The revised submission will be reviewed by the Contracting Officer and, if found to be as previously agreed upon, will be approved.
- E. The approved baseline schedule and the computer-produced schedule(s) generated there from shall constitute the approved baseline schedule until subsequently revised in accordance with the requirements of this section.
- F. The Complete Project Schedule shall contain approximately _____work activities/events.

1.6 WORK ACTIVITY/EVENT COST DATA

- A. The Contractor shall cost load all work activities/events except procurement activities. The cumulative amount of all cost loaded work activities/events (including alternates) shall equal the total contract price. Prorate overhead, profit and general conditions on all work

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activities/events for the entire project length. The contractor shall generate from this information cash flow curves indicating graphically the total percentage of work activity/event dollar value scheduled to be in place on early finish, late finish. These cash flow curves will be used by the Contracting Officer to assist him in determining approval or disapproval of the cost loading. Negative work activity/event cost data will not be acceptable, except on VA issued contract changes.

- B. The Contractor shall cost load work activities/events for guarantee period services, test, balance and adjust various systems in accordance with the provisions in Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS).
- C. In accordance with FAR 52.236 - 1 (PERFORMANCE OF WORK BY THE CONTRACTOR) and VAAR 852.236 - 72 (PERFORMANCE OF WORK BY THE CONTRACTOR), the Contractor shall submit, simultaneously with the cost per work activity/event of the construction schedule required by this Section, a responsibility code for all activities/events of the project for which the Contractor's forces will perform the work.
- D. The Contractor shall cost load work activities/events for all BID ITEMS including ASBESTOS ABATEMENT. The sum of each BID ITEM work shall equal the value of the bid item in the Contractors' bid.

1.7 PROJECT SCHEDULE REQUIREMENTS

- A. Show on the project schedule the sequence of work activities/events required for complete performance of all items of work. The Contractor Shall:
 - 1. Show activities/events as:
 - a. Contractor's time required for submittal of shop drawings, templates, fabrication, delivery and similar pre-construction work.
 - b. Contracting Officer's and Architect-Engineer's review and approval of shop drawings, equipment schedules, samples, template, or similar items.
 - c. Interruption of VA Facilities utilities, delivery of Government furnished equipment, and rough-in drawings, project phasing and any other specification requirements.
 - d. Test, balance and adjust various systems and pieces of equipment, maintenance and operation manuals, instructions and preventive maintenance tasks.

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- e. VA inspection and acceptance activity/event with a minimum duration of five work days at the end of each phase and immediately preceding any VA move activity/event required by the contract phasing for that phase.
2. Show not only the activities/events for actual construction work for each trade category of the project, but also trade relationships to indicate the movement of trades from one area, floor, or building, to another area, floor, or building, for at least five trades who are performing major work under this contract.
3. Break up the work into activities/events of a duration no longer than 20 work days each or one reporting period, except as to non-construction activities/events (i.e., procurement of materials, delivery of equipment, concrete and asphalt curing) and any other activities/events for which the COTR may approve the showing of a longer duration. The duration for VA approval of any required submittal, shop drawing, or other submittals will not be less than 20 work days.
4. Describe work activities/events clearly, so the work is readily identifiable for assessment of completion. Activities/events labeled "start," "continue," or "completion," are not specific and will not be allowed. Lead and lag time activities will not be acceptable.
5. The schedule shall be generally numbered in such a way to reflect either discipline, phase or location of the work.
- B. The Contractor shall submit the following supporting data in addition to the project schedule:
 1. The appropriate project calendar including working days and holidays.
 2. The planned number of shifts per day.
 3. The number of hours per shift.Failure of the Contractor to include this data shall delay the review of the submittal until the Contracting Officer is in receipt of the missing data.
- C. To the extent that the Project Schedule or any revised Project Schedule shows anything not jointly agreed upon, it shall not be deemed to have been approved by the COTR. Failure to include any element of work required for the performance of this contract shall not excuse the Contractor from completing all work required within any applicable completion date of each phase regardless of the COTR's approval of the Project Schedule.
- D. Compact Disk Requirements and CPM Activity/Event Record Specifications: Submit to the VA an electronic file(s) containing one file of the data

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required to produce a schedule, reflecting all the activities/events of the complete project schedule being submitted.

1.8 PAYMENT TO THE CONTRACTOR:

- A. Monthly, the contractor shall submit the AIA application and certificate for payment documents G702 & G703 reflecting updated schedule activities and cost data in accordance with the provisions of the following Article, PAYMENT AND PROGRESS REPORTING, as the basis upon which progress payments will be made pursuant to Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS). The Contractor shall be entitled to a monthly progress payment upon approval of estimates as determined from the currently approved updated project schedule. Monthly payment requests shall include: a listing of all agreed upon project schedule changes and associated data; and an electronic file (s) of the resulting monthly updated schedule.
- B. Approval of the Contractor's monthly Application for Payment shall be contingent, among other factors, on the submittal of a satisfactory monthly update of the project schedule.

1.9 PAYMENT AND PROGRESS REPORTING

- A. Monthly schedule update meetings will be held on dates mutually agreed to by the COTR and the Contractor. Contractor and their CPM consultant (if applicable) shall attend all monthly schedule update meetings. The Contractor shall accurately update the Project Schedule and all other data required and provide this information to the COTR three work days in advance of the schedule update meeting. Job progress will be reviewed to verify:
 - 1. Actual start and/or finish dates for updated/completed activities/events.
 - 2. Remaining duration for each activity/event started, or scheduled to start, but not completed.
 - 3. Logic, time and cost data for change orders, and supplemental agreements that are to be incorporated into the Project Schedule.
 - 4. Changes in activity/event sequence and/or duration which have been made, pursuant to the provisions of following Article, ADJUSTMENT OF CONTRACT COMPLETION.
 - 5. Completion percentage for all completed and partially completed activities/events.

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6. Logic and duration revisions required by this section of the specifications.
 7. Activity/event duration and percent complete shall be updated independently.
- B. After completion of the joint review, the contractor shall generate an updated computer-produced calendar-dated schedule and supply the Contracting Officer's representative with reports in accordance with the Article, COMPUTER PRODUCED SCHEDULES, specified.
- C. After completing the monthly schedule update, the contractor's representative or scheduling consultant shall rerun all current period contract change(s) against the prior approved monthly project schedule. The analysis shall only include original workday durations and schedule logic agreed upon by the contractor and resident engineer for the contract change(s). When there is a disagreement on logic and/or durations, the Contractor shall use the schedule logic and/or durations provided and approved by the resident engineer. After each rerun update, the resulting electronic project schedule data file shall be appropriately identified and submitted to the VA in accordance to the requirements listed in articles 1.4 and 1.7. This electronic submission is separate from the regular monthly project schedule update requirements and shall be submitted to the resident engineer within fourteen (14) calendar days of completing the regular schedule update. **Before inserting the contract changes durations, care must be taken to ensure that only the original durations will be used for the analysis, not the reported durations after progress. In addition, once the final network diagram is approved, the contractor must recreate all manual progress payment updates on this approved network diagram and associated reruns for contract changes in each of these update periods as outlined above for regular update periods. This will require detailed record keeping for each of the manual progress payment updates.**
- D. Following approval of the CPM schedule, the VA, the General Contractor, its approved CPM Consultant, RE office representatives, and all subcontractors needed, as determined by the SRE, shall meet to discuss the monthly updated schedule. The main emphasis shall be to address work activities to avoid slippage of project schedule and to identify any necessary actions required to maintain project schedule during the reporting period. The Government representatives and the Contractor should conclude the meeting with a clear understanding of those work and administrative actions necessary to maintain project schedule status

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during the reporting period. This schedule coordination meeting will occur after each monthly project schedule update meeting utilizing the resulting schedule reports from that schedule update. If the project is behind schedule, discussions should include ways to prevent further slippage as well as ways to improve the project schedule status, when appropriate.

1.10 RESPONSIBILITY FOR COMPLETION

- A. If it becomes apparent from the current revised monthly progress schedule that phasing or contract completion dates will not be met, the Contractor shall execute some or all of the following remedial actions:
 - 1. Increase construction manpower in such quantities and crafts as necessary to eliminate the backlog of work.
 - 2. Increase the number of working hours per shift, shifts per working day, working days per week, the amount of construction equipment, or any combination of the foregoing to eliminate the backlog of work.
 - 3. Reschedule the work in conformance with the specification requirements.
- B. Prior to proceeding with any of the above actions, the Contractor shall notify and obtain approval from the COTR for the proposed schedule changes. If such actions are approved, the representative schedule revisions shall be incorporated by the Contractor into the Project Schedule before the next update, at no additional cost to the Government.

1.11 CHANGES TO THE SCHEDULE

- A. Within 30 calendar days after VA acceptance and approval of any updated project schedule, the Contractor shall submit a revised electronic file (s) and a list of any activity/event changes for any of the following reasons:
 - 1. Delay in completion of any activity/event or group of activities/events, which may be involved with contract changes, strikes, unusual weather, and other delays will not relieve the Contractor from the requirements specified unless the conditions are shown on the CPM as the direct cause for delaying the project beyond the acceptable limits.
 - 2. Delays in submittals, or deliveries, or work stoppage are encountered which make rescheduling of the work necessary.
 - 3. The schedule does not represent the actual prosecution and progress of the project.

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4. When there is, or has been, a substantial revision to the activity/event costs regardless of the cause for these revisions.
- B. CPM revisions made under this paragraph which affect the previously approved computer-produced schedules for Government furnished equipment, vacating of areas by the VA Facility, contract phase(s) and sub phase(s), utilities furnished by the Government to the Contractor, or any other previously contracted item, shall be furnished in writing to the Contracting Officer for approval.
- C. Contracting Officer's approval for the revised project schedule and all relevant data is contingent upon compliance with all other paragraphs of this section and any other previous agreements by the Contracting Officer or the VA representative.
- D. The cost of revisions to the project schedule resulting from contract changes will be included in the proposal for changes in work as specified in FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental), and will be based on the complexity of the revision or contract change, man hours expended in analyzing the change, and the total cost of the change.
- E. The cost of revisions to the Project Schedule not resulting from contract changes is the responsibility of the Contractor.

1.12 ADJUSTMENT OF CONTRACT COMPLETION

- A. The contract completion time will be adjusted only for causes specified in this contract. Request for an extension of the contract completion date by the Contractor shall be supported with a justification, CPM data and supporting evidence as the COTR may deem necessary for determination as to whether or not the Contractor is entitled to an extension of time under the provisions of the contract. Submission of proof based on revised activity/event logic, durations (in work days) and costs is obligatory to any approvals. The schedule must clearly display that the Contractor has used, in full, all the float time available for the work involved in this request. The Contracting Officer's determination as to the total number of days of contract extension will be based upon the current computer-produced calendar-dated schedule for the time period in question and all other relevant information.
- B. Actual delays in activities/events which, according to the computer-produced calendar-dated schedule, do not affect the extended and predicted contract completion dates shown by the critical path in the network, will not be the basis for a change to the contract completion date. The Contracting Officer will within a reasonable time after

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receipt of such justification and supporting evidence, review the facts and advise the Contractor in writing of the Contracting Officer's decision.

- C. The Contractor shall submit each request for a change in the contract completion date to the Contracting Officer in accordance with the provisions specified under FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental). The Contractor shall include, as a part of each change order proposal, a sketch showing all CPM logic revisions, duration (in work days) changes, and cost changes, for work in question and its relationship to other activities on the approved network diagram.
- D. All delays due to non-work activities/events such as RFI's, WEATHER, STRIKES, and similar non-work activities/events shall be analyzed on a month by month basis.

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SECTION 01 33 23
SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

- 1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- 1-2. For the purposes of this contract, samples (including laboratory samples to be tested), test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1-3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
 - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
 - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
 - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1-4. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals (including any laboratory samples to be tested) will not serve as a basis for extending contract time for completion.
- 1-5. Submittals will be reviewed for compliance with contract requirements by Architect-Engineer, and action thereon will be taken by Resident Engineer on behalf of the Contracting Officer.
- 1-6. Upon receipt of submittals, Architect-Engineer will assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.

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- 1-7. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.
- 1-8. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect-Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.
- 1-9. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.
- A. Submit samples required by Section 09 06 00, SCHEDULE FOR FINISHES, in quadruplicate. Submit samples in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.
- B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail FAX and shall contain the list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.
2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center, name of Contractor, manufacturer, brand, contract number and ASTM or

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- Federal Specification Number as applicable and location(s) on project.
3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.
- C. In addition to complying with the applicable requirements specified in preceding Article 1.9, samples which are required to have Laboratory Tests (those preceded by symbol "LT" under the separate sections of the specification shall be tested, at the expense of Contractor, in a commercial laboratory approved by Contracting Officer.
1. Laboratory shall furnish Contracting Officer with a certificate stating that it is fully equipped and qualified to perform intended work, is fully acquainted with specification requirements and intended use of materials and is an independent establishment in no way connected with organization of Contractor or with manufacturer or supplier of materials to be tested.
 2. Certificates shall also set forth a list of comparable projects upon which laboratory has performed similar functions during past five years.
 3. Samples and laboratory tests shall be sent directly to approved commercial testing laboratory.
 4. Contractor shall send a copy of transmittal letter to both Resident Engineer and to Architect-Engineer simultaneously with submission of material to a commercial testing laboratory.
 5. Contractor shall forward a copy of transmittal letter to Resident Engineer simultaneously with submission to a commercial testing laboratory.
 6. Laboratory test reports shall be sent directly to Resident Engineer for appropriate action.
 7. Laboratory reports shall list contract specification test requirements and a comparative list of the laboratory test results. When tests show that the material meets specification requirements, the laboratory shall so certify on test report.
 8. Laboratory test reports shall also include a recommendation for approval or disapproval of tested item.
- D. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.

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- E. Approved samples will be kept on file by the Resident Engineer at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.
- F. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.
1. For each drawing required, submit one legible photographic paper or vellum reproducible.
 2. Reproducible shall be full size.
 3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
 4. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
 5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
 6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
 7. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer under one cover.
- 1-10. Samples (except laboratory samples), shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to

_____Beazley - Moliere_____

(Architect-Engineer)

_____300 Heymann Blvd., Lafayette, La. 70503_____

(A/E P.O. Address)

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(City, State and Zip Code)

- 1-11. At the time of transmittal to the Architect-Engineer, the Contractor shall also send a copy of the complete submittal directly to the Resident Engineer.

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SECTION 01 42 19
REFERENCE STANDARDS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)

- A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to - GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.
- B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)

The specifications and standards cited in this solicitation can be examined at the following location:

DEPARTMENT OF VETERANS AFFAIRS
Office of Construction & Facilities Management
Facilities Quality Service (00CFM1A)
811 Vermont Avenue, NW - Room 462
Washington, DC 20420
Telephone Numbers: (202) 461-8217 or (202) 461-8292
Between 9:00 AM - 3:00 PM

1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)

The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

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AA Aluminum Association Inc.
<http://www.aluminum.org>

AABC Associated Air Balance Council
<http://www.aabchg.com>

AAMA American Architectural Manufacturer's Association
<http://www.aamanet.org>

AAN American Nursery and Landscape Association
<http://www.anla.org>

AASHTO American Association of State Highway and Transportation Officials
<http://www.aashto.org>

AATCC American Association of Textile Chemists and Colorists
<http://www.aatcc.org>

ACGIH American Conference of Governmental Industrial Hygienists
<http://www.acgih.org>

ACI American Concrete Institute
<http://www.aci-int.net>

ACPA American Concrete Pipe Association
<http://www.concrete-pipe.org>

ACPPA American Concrete Pressure Pipe Association
<http://www.acppa.org>

ADC Air Diffusion Council
<http://flexibleduct.org>

AGA American Gas Association
<http://www.aga.org>

AGC Associated General Contractors of America
<http://www.agc.org>

AGMA American Gear Manufacturers Association, Inc.
<http://www.agma.org>

AHAM Association of Home Appliance Manufacturers
<http://www.aham.org>

AISC American Institute of Steel Construction
<http://www.aisc.org>

AISI American Iron and Steel Institute
<http://www.steel.org>

AITC American Institute of Timber Construction
<http://www.aitc-glulam.org>

AMCA Air Movement and Control Association, Inc.
<http://www.amca.org>

ANLA American Nursery & Landscape Association
<http://www.anla.org>

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| ANSI | American National Standards Institute, Inc. http://www.ansi.org |
| APA | The Engineered Wood Association http://www.apawood.org |
| ARI | Air-Conditioning and Refrigeration Institute http://www.ari.org |
| ASAE | American Society of Agricultural Engineers http://www.asae.org |
| ASCE | American Society of Civil Engineers http://www.asce.org |
| ASHRAE | American Society of Heating, Refrigerating, and Air-Conditioning Engineers http://www.ashrae.org |
| ASME | American Society of Mechanical Engineers http://www.asme.org |
| ASSE | American Society of Sanitary Engineering http://www.asse-plumbing.org |
| ASTM | American Society for Testing and Materials http://www.astm.org |
| AWI | Architectural Woodwork Institute http://www.awinet.org |
| AWS | American Welding Society http://www.aws.org |
| AWWA | American Water Works Association http://www.awwa.org |
| BHMA | Builders Hardware Manufacturers Association http://www.buildershardware.com |
| BIA | Brick Institute of America http://www.bia.org |
| CAGI | Compressed Air and Gas Institute http://www.cagi.org |
| CGA | Compressed Gas Association, Inc. http://www.cganet.com |
| CI | The Chlorine Institute, Inc. http://www.chlorineinstitute.org |
| CISCA | Ceilings and Interior Systems Construction Association http://www.cisca.org |
| CISPI | Cast Iron Soil Pipe Institute http://www.cispi.org |

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| CLFMI | Chain Link Fence Manufacturers Institute http://www.chainlinkinfo.org |
| CPMB | Concrete Plant Manufacturers Bureau http://www.cpmc.org |
| CRA | California Redwood Association http://www.calredwood.org |
| CRSI | Concrete Reinforcing Steel Institute http://www.crsi.org |
| CTI | Cooling Technology Institute http://www.cti.org |
| DHI | Door and Hardware Institute http://www.dhi.org |
| EGSA | Electrical Generating Systems Association http://www.egsa.org |
| EEI | Edison Electric Institute http://www.eei.org |
| EPA | Environmental Protection Agency http://www.epa.gov |
| ETL | ETL Testing Laboratories, Inc. http://www.etl.com |
| FAA | Federal Aviation Administration http://www.faa.gov |
| FCC | Federal Communications Commission http://www.fcc.gov |
| FPS | The Forest Products Society http://www.forestprod.org |
| GANA | Glass Association of North America http://www.cssinfo.com/info/gana.html/ |
| FM | Factory Mutual Insurance http://www.fmglobal.com |
| GA | Gypsum Association http://www.gypsum.org |
| GSA | General Services Administration http://www.gsa.gov |
| HI | Hydraulic Institute http://www.pumps.org |
| HPVA | Hardwood Plywood & Veneer Association http://www.hpva.org |
| ICBO | International Conference of Building Officials http://www.icbo.org |

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ICEA Insulated Cable Engineers Association Inc.
<http://www.icea.net>

\ICAC Institute of Clean Air Companies
<http://www.icac.com>

IEEE Institute of Electrical and Electronics Engineers
<http://www.ieee.org/>

IMSA International Municipal Signal Association
<http://www.imsasafety.org>

IPCEA Insulated Power Cable Engineers Association

NBMA Metal Buildings Manufacturers Association
<http://www.mbma.com>

MSS Manufacturers Standardization Society of the Valve and Fittings Industry Inc.
<http://www.mss-hq.com>

NAAMM National Association of Architectural Metal Manufacturers
<http://www.naamm.org>

NAPHCC Plumbing-Heating-Cooling Contractors Association
<http://www.phccweb.org.org>

NBS National Bureau of Standards
See - NIST

NBBPVI National Board of Boiler and Pressure Vessel Inspectors
<http://www.nationboard.org>

NEC National Electric Code
See - NFPA National Fire Protection Association

NEMA National Electrical Manufacturers Association
<http://www.nema.org>

NFPA National Fire Protection Association
<http://www.nfpa.org>

NHLA National Hardwood Lumber Association
<http://www.natlhardwood.org>

NIH National Institute of Health
<http://www.nih.gov>

NIST National Institute of Standards and Technology
<http://www.nist.gov>

NLMA Northeastern Lumber Manufacturers Association, Inc.
<http://www.nelma.org>

NPA National Particleboard Association
18928 Premiere Court
Gaithersburg, MD 20879
(301) 670-0604

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NSF National Sanitation Foundation
<http://www.nsf.org>

NWWDA Window and Door Manufacturers Association
<http://www.nwwda.org>

OSHA Occupational Safety and Health Administration
Department of Labor
<http://www.osha.gov>

PCA Portland Cement Association
<http://www.portcement.org>

PCI Precast Prestressed Concrete Institute
<http://www.pci.org>

PPI The Plastic Pipe Institute
<http://www.plasticpipe.org>

PEI Porcelain Enamel Institute, Inc.
<http://www.porcelainenamel.com>

PTI Post-Tensioning Institute
<http://www.post-tensioning.org>

RFCI The Resilient Floor Covering Institute
<http://www.rfci.com>

RIS Redwood Inspection Service
See - CRA

RMA Rubber Manufacturers Association, Inc.
<http://www.rma.org>

SCMA Southern Cypress Manufacturers Association
<http://www.cypressinfo.org>

SDI Steel Door Institute
<http://www.steeldoor.org>

IGMA Insulating Glass Manufacturers Alliance
<http://www.igmaonline.org>

SJI Steel Joist Institute
<http://www.steeljoist.org>

SMACNA Sheet Metal and Air-Conditioning Contractors
National Association, Inc.
<http://www.smacna.org>

SSPC The Society for Protective Coatings
<http://www.sspc.org>

STI Steel Tank Institute
<http://www.steeltank.com>

SWI Steel Window Institute
<http://www.steelwindows.com>

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TCA Tile Council of America, Inc.
<http://www.tileusa.com>

TEMA Tubular Exchange Manufacturers Association
<http://www.tema.org>

TPI Truss Plate Institute, Inc.
583 D'Onofrio Drive; Suite 200
Madison, WI 53719
(608) 833-5900

UBC The Uniform Building Code
See ICBO

UL Underwriters' Laboratories Incorporated
<http://www.ul.com>

ULC Underwriters' Laboratories of Canada
<http://www.ulc.ca>

WCLIB West Coast Lumber Inspection Bureau
6980 SW Varns Road, P.O. Box 23145
Portland, OR 97223
(503) 639-0651

WRCLA Western Red Cedar Lumber Association
P.O. Box 120786
New Brighton, MN 55112
(612) 633-4334

WWPA Western Wood Products Association
<http://www.wwpa.org>

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SECTION 01 45 29
TESTING LABORATORY SERVICES

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained and paid for by Contractor.

1.2 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
 - T27-06.....Sieve Analysis of Fine and Coarse Aggregates
 - T96-02 (R2006).....Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
 - T99-01 (R2004).....The Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop
 - T104-99 (R2003).....Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate
 - T180-01 (R2004).....Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop
 - T191-02(R2006).....Density of Soil In-Place by the Sand-Cone Method
- C. American Concrete Institute (ACI):
 - 506.4R-94 (R2004).....Guide for the Evaluation of Shotcrete
- D. American Society for Testing and Materials (ASTM):
 - A325-06.....Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
 - A370-07.....Definitions for Mechanical Testing of Steel Products
 - A416/A416M-06.....Steel Strand, Uncoated Seven-Wire for Prestressed Concrete
 - A490-06.....Heat Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength
 - C31/C31M-06.....Making and Curing Concrete Test Specimens in the Field
 - C33-03.....Concrete Aggregates

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C39/C39M-05.....Compressive Strength of Cylindrical Concrete
Specimens

C109/C109M-05.....Compressive Strength of Hydraulic Cement Mortars

C138-07.....Unit Weight, Yield, and Air Content
(Gravimetric) of Concrete

C140-07.....Sampling and Testing Concrete Masonry Units and
Related Units

C143/C143M-05.....Slump of Hydraulic Cement Concrete

C172-07.....Sampling Freshly Mixed Concrete

C173-07.....Air Content of freshly Mixed Concrete by the
Volumetric Method

C330-05.....Lightweight Aggregates for Structural Concrete

C567-05.....Density Structural Lightweight Concrete

C780-07.....Pre-construction and Construction Evaluation of
Mortars for Plain and Reinforced Unit Masonry

C1019-08.....Sampling and Testing Grout

C1064/C1064M-05.....Freshly Mixed Portland Cement Concrete

C1077-06.....Laboratories Testing Concrete and Concrete
Aggregates for Use in Construction and Criteria
for Laboratory Evaluation

C1314-07.....Compressive Strength of Masonry Prisms

D698-07.....Laboratory Compaction Characteristics of Soil
Using Standard Effort

D1143-07.....Piles Under Static Axial Compressive Load

D1188-07.....Bulk Specific Gravity and Density of Compacted
Bituminous Mixtures Using Paraffin-Coated
Specimens

D1556-07.....Density and Unit Weight of Soil in Place by the
Sand-Cone Method

D1557-07.....Laboratory Compaction Characteristics of Soil
Using Modified Effort

D2166-06.....Unconfined Compressive Strength of Cohesive Soil

D2167-94(R2001).....Density and Unit Weight of Soil in Place by the
Rubber Balloon Method

D2216-05.....Laboratory Determination of Water (Moisture)
Content of Soil and Rock by Mass

D2922-05.....Density of soil and Soil-Aggregate in Place by
Nuclear Methods (Shallow Depth)

D2974-07.....Moisture, Ash, and Organic Matter of Peat and
Other Organic Soils

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D3666-(2002).....Minimum Requirements for Agencies Testing and
Inspection Bituminous Paving Materials

D3740-07.....Minimum Requirements for Agencies Engaged in the
Testing and Inspecting Road and Paving Material

E94-04.....Radiographic Testing

E164-03.....Ultrasonic Contact Examination of Weldments

E329-07.....Agencies Engaged in Construction Inspection
and/or Testing

E543-06.....Agencies Performing Non-Destructive Testing

E605-93(R2006).....Thickness and Density of Sprayed Fire-Resistive
Material (SFRM) Applied to Structural Members

E709-(2001).....Guide for Magnetic Particle Examination

E1155-96(R2008).....Determining FF Floor Flatness and FL Floor
Levelness Numbers

E. American Welding Society (AWS):

D1.1-07.....Structural Welding Code-Steel

1.3 REQUIREMENTS:

- A. Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority and will be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation must include the appropriate ASTM standards (i.e.; E 329, C 1077, D 3666, D3740, A 880, E 543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the "Corporate Office."
- B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by Resident Engineer. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of Resident Engineer to such failure.
- C. Written Reports: Testing laboratory shall submit test reports to Resident Engineer, Contractor, unless other arrangements are agreed to in writing by the Resident Engineer. Submit reports of tests that fail to meet construction contract requirements on colored paper.
- D. Verbal Reports: Give verbal notification to Resident Engineer immediately of any irregularity.

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SECTION 01 56 50

CONSTRUCTION RENOVATION PLAN, INFECTION CONTROL AND INTERIM LIFE SAFETY MEASURES

PART 1- GENERAL

1.1 DESCRIPTION

A. This Section specifies the requirements for implementation of the Hospital Construction and Renovation Plan (CRP), including implementation of Infection Control and Interim Life Safety Measures. This specification addresses requirements specifically designed to protect the health, safety and welfare of patients during any renovation or new construction.

B. The extent of the work shall include the preparation of the Construction Renovation Plan and implementation of Infection Control and Interim Life Safety measures throughout all phases of the work as specified herein and indicated on the drawings.

CRP Construction Renovation Plan

ICRA Infection Control Risk Assessment

ILSM Interim Life Safety Measures

IC Infection Control

OSHA Occupational Safety and Health Administration

FAI Fresh Air Intake

AHJ Authority having Jurisdiction

TBC Total Building Commissioning

MSDS Manufacturer Safety Data Sheet

1.2 RELATED WORK

A. Section 01 32 23 Shop Drawings, Product Data and Samples.

B. Section 01 57 19 Temporary Environmental Controls.

C. Section 01 74 19 Construction Waste Management.

D. Section 02 41 00 Cutting and Patching.

1.3 QUALITY ASSURANCE

A. Contractor shall upon award of the Contract appoint a designated representative to act in conjunction with the Resident Engineer, and designated Hospital personnel in the review of the CRP.

B. Contractor shall review the Infection Control Risk Assessment, Interim Life Safety Measures, Infection Control Precautions and Construction Phasing. Contractor shall upon completion of review and approval of measures complete and sign the Infection Control Construction Permit.

C. Contractor shall review and complete the ICRA ILSM Checklist and ILSM Prescriptive Requirements.

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- D. All CRP work shall conform to the basic materials and methods specified under Division 22 Plumbing, Division 23 Heating, Ventilating and Air Conditioning and Division 26 Electrical.
- E. Contractor shall strictly adhere to the CRP specifications and plan and comply with all monitoring or testing requirements identified elsewhere in the plans and specifications.
- F. Pre-construction meeting shall be held allowing key players in the control process to provide education to and identify requirements of the CRP to individuals responsible for management of construction forces. Periodic conformance checks, spot checks, etc. shall be logged to create a written documentation record.
- G. The Hospital Safety or Infection Control Departments may modify performance requirements for certain activities. Any modification made by the Hospital personnel does not relieve the Contractor of compliance with proper Infection Control procedures.
- H. The Hospital Infection Control Department will monitor biological counts in vicinity of construction work on an as needed basis. Whenever safe levels are exceeded, the Contractor will be notified to correct conditions immediately.
 - 1. All work will be stopped on the project whenever a hazardous infection control deficiency exists.
 - 2. Contractor shall take immediate action to correct all deficiencies.
 - 3. Failure of Contractor to correct such deficiencies will result in corrective action taken by the Hospital and deducting all resultant costs from the Contract.

1.4 PERFORMANCE REQUIREMENTS

- A. Infection control is critical in all areas of all facilities. Construction activities causing disturbance of existing dust, or creating new dust, must be conducted in tight enclosures cutting off any flow of particles into patient areas.
- B. The Hospital requires the Contractor, his subcontractors, material suppliers, vendors, employees or agents to be bound by these same requirements. Before any construction on site begins, the Contractor's on-site management team along with subcontractors, material suppliers, vendors, employees or agents will attend a mandatory meeting held by the Hospital, for taking and instruction on precautions to be taken.
- C. HEPA-equipped air filtration machines will provide air flow into construction area not less than 100 FPM at barricade entrances with doors fully open. HEPA-equipped air filtration machines will be

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connected to normal power and ganged to a single switch for emergency shutoff and will run continuously.

1.5 INFECTION CONTROL RISK ASSESSMENT (ICRA)

- A. Prior to construction and within fifteen (15) days after Notice to Proceed, the scope of the Project shall be evaluated by representatives of the Hospital, Resident Engineer, and Contractor and an Infection Control Risk Assessment (ICRA) shall be prepared.
- B. The Risk Assessment shall identify potential infection hazards and provide a written plan of preventative measures to be implemented during construction.
- C. Areas of consideration shall include, but are not limited to:
 - 1. Functional purpose of the Project.
 - 2. The services provided in the area.
 - 3. Patient Risk.
 - 4. Worker Risk.
 - 5. Coordination of construction preparation and demolition.
 - 6. Operation and maintenance of facilities during construction.
 - 7. Post-construction cleaning procedures.
 - 8. Monitoring methods and standards during and after construction.
 - 9. Contractor accountability in the event of a breach in infection control procedures.
 - 10. Health expectations for the Contractor's workers.
 - 11. The physical layout of the area.
 - 12. Air handling systems.
 - 13. Hand-washing facilities.
 - 14. Traffic patterns for people, supplies, waste, construction debris, etc.
 - 15. Isolation rooms.
 - 16. Water supply.
 - 17. Storage areas.
 - 18. Sanitation.
 - 19. Waste management.
 - 20. Emergency preparedness.
 - 21. Applicable federal, local and state laws, standards and regulations.
- D. Specific infectious/biohazard risks shall be discussed and documented in the ICRA.

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- E. Specific Construction Hazards and Preventative Measures as listed in this section and as indicated on the plans shall be noted in the ICRA and followed during the course of construction.
- F. Copies of the ICRA shall be kept on site by the Contractor.
- G. Copies of the ICRA will be retained by Hospital Personnel and Resident Engineer.
- H. The Hospital shall perform ongoing assessment of the preventative measures throughout the duration of the Project.

1.6 SUBMITTALS

- A. CRP Compliance Plan: Perform thorough review of Construction Renovation Plan requirements. Submit to the Resident Engineer a plan of proposed methods of compliance. It is the intent of this provision to provide the Contractor with the opportunity to propose adjustments to the CRP that will allow more efficient execution of the Infection Control and Interim Life Safety during construction.
 - 1. Provide floor plan drawings indicating locations of all infection control elements including limits of work area, Infection Control Protection Class, adjacent or included Patient Risk Groups, Construction Risk Type (greatest), entrances, exits, doors, vestibules, barriers and types ventilation discharge points, exhaust fans, portable filtration devices dust mats, staff traffic routes, debris traffic routes, construction materials traffic routes, storage areas.
 - 2. Written description of procedures to be followed during construction.
 - 3. Contractor shall fully review the scope of the mechanical work to determine the ability for the HVAC system to conform to the infection control requirements.
 - 4. Do not begin Demolition or Construction until CPR Compliance Plan has been approved.
- B. Provide written conformation to Resident Engineer that Contractor and subcontractors are aware of sensitive patient population locations.
- C. Project Schedule: Submit a Bar-Chart schedule incorporating all proposed dates for shutdowns and start up of new equipment.
- D. Contractor shall review and complete the Infection Control Construction Permit. Contractor shall apply for separate permits for each phase of construction.
- E. Daily ILSM Safety Program Survey:
 - 1. The Contractor shall review Interim Life Safety Measures with the Resident Engineer and Hospital Personnel prior to beginning.

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2. The Contractor shall conduct daily inspections of the job site and record compliance with ILSM requirements or the "Interim Life Safety Program Survey" provided by the Hospital.
3. The Contractor shall bring deficient areas into compliance as soon as practical.
4. Records of the Log shall be maintained for review by authorities having jurisdiction over the Project.

F. Product Data: Submit product data for products used in Infection Control Programs.

1.7 ENFORCEMENT

A. Enforcement measures shall be utilized to ensure conformance to the ICRA and ISLM requirements of this Contract. These ICRA and ISLM requirements have been implemented to reduce risks to the health, safety and welfare of patients during renovations or new construction. The Hospital deems non-compliance with the ICRA and ISLM requirements as a serious breach of the Contract requirements and will assess the Contractor in the amounts indicated for each violation of the ICRA and ISLM requirements as indicated below.

1. All violations of the ICRA and ISLM requirements will be logged by Hospital Personnel. Warnings will be given to the Contractor indicating the violation. The Contractor shall act immediately to bring the area in question into conformance to the Contract requirements.
2. The Contractor will be allowed a grace period consisting of three violations of ICRA and ISLM requirements after which each violation will assess a fixed amount plus an hourly assessment for each hour or portion of an hour it takes to correct the violation.
3. If any violation of ICRA or ISLM requirements including those during the grace period, is not corrected within 24 hours after notice of non-compliance is issued by the Hospital, the Hospital reserves the right to stop the work and take corrective measures. The Contractor shall pay for all cost incurred by the Hospital as well as cost of correction of the work.

1.8 PROJECT CONDITIONS

- A. Interruption of primary utilities may compromise infection control measures. Construction plans shall take into account utility shut downs, which must be coordinated with the Resident Engineer and incorporated into the CRP Compliance Plan.
- B. Additional precautions related to shut downs must be monitored to prevent the inadvertent release of air or water born pathogens. In the

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event that it is determined that the shut down may compromise Hospital services, appropriate flushing of water systems or air change durations shall be performed as specified by the Resident Engineer.

- C. Unscheduled and/or unapproved utility shut downs shall conform to the same control measures as those that are scheduled. In the event that utility services are contaminated, suspected contaminated, or Hospital IC determines precautionary measures be implemented, such precautions and rectification services shall be provided by the Contractor, at the Contractor's expense. The Contractor must perform precautionary protective measures until such time that the Hospital Infection Control team determines there is no negative impact potential to patients or hospital staff.

PART 2- PRODUCTS**2.1 FIRE RETARDANT PLASTIC SHEETING**

- A. Manufacturers:
1. Dust Control Awareness Barrier by [N]CASE, Inc.
(www.ncaseonline.com).
- B. Physical Characteristics:
1. Flame retardant polyethylene.
 - a. Flame retardant manufacturer: Ampacet Corporation.
 2. Thickness: 6-mil.
 3. Color: White opaque with green specification.
 4. NFPA - Class A.
 5. UBS - Class 1.
 6. Passes NFPA 701, Large Scale.
 7. ASTM E-84; flame-spread 15, smoke density 70.
 8. Printed with fire retardant standard, product thickness and dust control disciplines.
- C. Fire Retardant Sealant Tape: As recommended by fire retardant plastic sheeting manufacturer for intended application.

2.2 TEMPORARY BARRIERS

- A. General: Temporary barriers used to isolate areas subject to infection control measures shall be one (1) of the following:
1. Temporary Demountable Barriers and protective systems.
 2. Temporary Field fabricated Demountable Barriers.
 3. Temporary drywall barriers.
- B. Temporary barriers and protective systems shall be constructed of membranes capable of rapid construction and removal. Systems shall allow enclosure of local work environments with minimal disruption to

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the occupied space. Use limited to Infection Control Precaution Class I and II areas.

1. Provide products as manufactures by the following, or equal.
 - a. Zip Wall as manufactured by Zipwall, LLC.
 - b. Kontrol Kube, as manufactured by Fiberlock Technologies, Inc.

2.3 EQUIPMENT

- A. General: Provide equipment suitable for use intended.
- B. HEPA Vacuum Cleaners: Provide HEPA filter units and air scrubbers, negative air machines as required by CRP.
 1. Provide products as manufactured by the following, or equal.
 - a. Abatement Technologies, Inc.
 - b. Clark Customer Service.
- C. Exhaust Fans: Provide exhaust fans as required by CRP.
 1. Provide products as manufactured by the following, or equal.
 - a. International Decontamination Technology.
- D. Pressure Alarms and Sensors: Provide pressure alarms and sensors as required by CRP.
 1. Provide products as manufactured by the following, or equal.
 - a. Dwyer Instrument, Inc.
 - b. Biological Controls.
 - c. TSI, Inc., Industrial Test Instruments.
- E. Exhaust Hoses:
 1. Manufacturers:
 - a. Federal Hose Manufacturing Company, Painsville, Ohio 44077.
 - b. Provide heavy duty flexible steel reinforced; Ventilator Blower Hose, WPC.
- F. Filters:
 1. Manufacturers:
 - a. Purolator or approved equal.
 - b. Provide return and exhaust air ducts covered with 2 inch thick pleated air filters. Provide Model #FME-40 or approved equal.
- G. Portable Air Scrubber:
 1. Manufacturers:
 - a. PAS Series manufactured by Abatement Technologies (www.abatement.com) or approved equal manufactured by HPA Aire.
 2. Provide unitary system consisting of fan, Merv 7 pre-filter, Merv 17 (HEPA) final filter, HEPA filter frame, duct collars. System shall be UL or ETL listed.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**2.4 MISCELLANEOUS MATERIALS**

- A. General: Provide new materials. Undamaged, previously used materials in serviceable condition may be used if approved by Resident Engineer. Provide materials suitable for use intended.
- B. Lumber and Plywood: Comply with requirements in Division 6.
- C. Gypsum Board: Minimum 1/2 inch (12.7 mm) thick by 48 inches (1219 mm) wide by maximum available lengths; regular-type panels with tapered edges. Comply with ASTM C 36.
- D. Sheet Plastic: Fire retardant polystyrene, 6-mil thickness.
- E. Barrier Doors: Solid core wood in metal frames painted.
- F. Water: Potable.
- G. Dry Wall Studs: Minimum 2-1/2 inch, 26 ga. Metal studs of length required. Comply with requirements in Division 9.
- H. Disinfectant: Hospital approved disinfectant.
- I. Dust Mat (Walk-Off Mat):
 - 1. Manufacturer:
 - a. "Sticky Mats" manufactured by Cole Static Control, Inc. (www.stickymats.com).
 - 2. Physical Characteristics:
 - a. Size: 23 inches by 35 inches.

2.5 WORKSITE GARB

- A. Provide all Infection Control Precaution III and IV areas with ample supply of white cover suits and booties as may be required by ICRA.
 - 1. Provide products as distributed by Grainger, or approved equal.

PART 3 EXECUTION**3.1 GENERAL**

- A. Contractor shall comply with all measures identified herein and or the Construction Renovation Plans, for the Infection Control Precaution identified for each space in which renovation occurs and adjacent spaces to the area of renovation.
- B. Contractor shall conduct in strict accordance with Construction Phasing requirements indicated on the Construction Renovation Plan or as modified in the approved CRP Compliance submitted under 1.6 Submittals.
- C. It is the intent of the Hospital to assess the Contractor for violations of these provisions as provided in 1.3.H. of this section.

3.2 CONSTRUCTION PHASING

- A. Demolition and Removals Phase:
 - 1. Construct or erect all protective barriers required by the CRP,

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2. Establish, in conjunction with Resident Engineer, flow routes for debris, staging area for dumpsters, and verify no conflict with Fresh Air Intake locations. Designate Elevator usage if required.
3. Worksite garb shall conform to requirements indicated. Utilize either HEPA vacuum, or jump suit procedures.
4. Install construction safety signs, and patient detour signs if required for alternate route around construction area.
5. Post the Construction Renovation Plan at the entrance to the construction area. Contractor shall obtain copy of the completed CRP from Resident Engineer.
6. Provide walk-off mats at entrances to barriers.
7. Confirm that all transport carts are sealed for transport. Under no circumstances shall transport carts be overloaded or discharging dust or debris into the Hospital environment. If chutes are used, measures shall be taken to prevent cycling of dust and debris into the controlled environment.
8. Properly secure the construction environment as prescribed by the ICRA/ILSM requirements. Install Barrier System prescribed, in accordance with these specifications.
9. Install monitoring devices and negative air machines as may be required, perform visual monitoring for signs of non-compliance, in addition to electronic monitoring.
10. Confirm that Hospital has and properly disposed of all Biohazard and Sharps containers.
11. Bag all filters prior to removal.
12. Determine airflow for construction area HVAC system, filter all re-circulation intakes and change filters regularly. Airflow must be maintained from clean to dirty areas.
13. When required, maintain negative air pressure and monitor with alarm system. Refer to machine(s) to provide not less than 100 FPM at barrier entrances with doors fully open.
14. Maintain exhaust air from construction environment with no re-circulation if possible. Re-circulated air shall pass through 95% HEPA filters.
15. Mechanical Contractor shall shut down system prior to opening ductwork and interrupting normal system function.
16. Seal all penetrations into adjacent areas and ceiling plenums prior to and during the duration of the phase.

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17. Monitor drilling and core bore activities and vacuum/flush disturbed areas or systems on completion. Under no circumstances shall core bore activities commence prior to pre-approval by Resident Engineer.
18. Monitor relative humidity and maintain within specified tolerances, as specified by Resident Engineer.
19. Maintain cleaning procedures, including mopping, walk-off mats, etc. Coordinate Hospital and Contractor cleaning procedures.
20. Schedule meetings as required with Hospital IC personnel, and Resident Engineer to ensure conformance with the CRP.

B. Rough-in Frame and Rough Finish Phase:

1. Follow Demolition and Removal phase requirements.
2. Provide continued maintenance construction environment as prescribed by the ICRA/ILSM requirements.
3. Monitor airflow for construction area HVAC system, filter all re-circulation intakes and change filters regularly. Airflow must be maintained from clean to dirty areas.
4. Test and maintain monitoring devices.
5. Monitor signage placement, modify sign placement as may be required by phasing and Project progression.

C. Finish Phase:

1. Follow Rough-in, Frame and Rough Finish Phase requirements.
2. Monitor construction environment as prescribed by the ICRA/ILSM requirements as new HVAC systems are brought online.
3. Monitor airflow for construction area HVAC system. Airflow must be maintained from clean to dirty areas. Check air balance of new systems as they are brought online, including potential impact to patient care areas outside the construction environment.
4. Confirm that all penetrations into adjacent areas and ceiling plenums are sealed completely.
5. Maintain cleaning procedures, including mopping, walk-off mats, etc. Coordinate Hospital and Contractor cleaning procedures. Coordinate final cleaning activities with Hospital Housekeeping Department.

- D. Certification shall be provided to Hospital ensuring closure and seal of all penetrations through rated assemblies, smoke barriers, etc.

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- E. Contractor shall complete final cleaning. Hospital to complete terminal cleaning and decontamination.
- F. The Resident Engineer, Hospital Medical, Nursing, and IC staff shall perform final walk-thru inspection and provide approval for occupancy by patients. This walk-thru shall be performed prior to acceptance of Project by Hospital.

3.3 UTILITY SHUTDOWNS

- A. Interruption of primary utilities may compromise infection control measures. Construction plans shall take into account utility shut downs, which must be coordinated with the Resident Engineer.
- B. Additional precautions related to shut downs must be monitored to prevent the inadvertent release of air or water borne pathogens. In the event that it is determined that the shut down may compromise Hospital services, appropriate flushing of water systems or air change durations shall be performed as specified by the Resident Engineer.
- C. Unscheduled and/or unapproved utility shut downs shall conform to the same control measures as those that are scheduled. In the event that utility services are contaminated, suspected contaminated, or Hospital IC determines precautionary measures be implemented, such precautions and rectification services shall be provided by the Contractor, at the Contractor's expense. The Contractor must perform precautionary protective measures until such time that the Hospital IC team determines there is no negative impact potential to patients or hospital staff.

3.4 INTERIM LIFE SAFETY MEASURES

- A. The Contractor shall conduct a daily inspection of the construction site to determine and record compliance with Interim Life Safety Measures indicated herein and in the Construction Renovation Plan.
- B. Record the results of each inspection on the Daily ILSM Safety Inspection Log.
- C. Records of Inspection Logs shall be maintained for review by the Resident Engineer.

3.5 BARRIER CONSTRUCTION AND CONTAINMENT MEASURES

- A. For areas in Precaution Class I or II, provide one (1) or all of the following containment methods:
 - 1. Closed doors with duct tape applied over the frame and door is acceptable for projects which can be contained.
 - 2. Demountable Barriers or protective systems that contain small areas of disturbance.
 - 3. Field fabricated barriers constructed of fire-retardant plastic sheet.

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- a. Overlap and seal all joints between sheets with duct tape.
 - b. Seal tightly, seal plastic sheets to floor, walls, deck and penetrations with duct tape to insure an air tight seal.
 - c. At entry parts, lap sheets a minimum of 2 feet-0 inches.
- B. For areas in Precaution Class III or IV, provide full height fire-rated enclosures, constructed of metal stud and drywall.
1. Protection shall extend from structural slab to structural slab.
 2. Caulk or tape all seams to create as airtight a seal as possible.
 3. Do not terminate at underside of ceiling assemblies.
 4. All Class IV precaution areas shall be provided with an anteroom through which all personnel, materials, and equipment shall pass prior to entry into the construction enclosure.
 - a. Entry vestibule shall have a gasket-sealed door and shall be self-closing and positive latching.
 5. Provide interim plastic barriers when constructing barrier walls and vestibules.
- C. Clean entire area on completion of protective barrier construction, and remove debris in approved manner.

3.6 INFECTION CONTROL PROCEDURES**A. General:**

1. Contractor and subcontractors shall be fully aware of the implications and requirements of the CRP. When in doubt, they shall contact the Resident Engineer with questions.
2. Construction personnel shall always look for visual clues to breaches in the ICRA/ILSM requirements.
3. Provide walk-off mats at the entry/exit to all construction environments. Change tack surface as required by level of traffic.
4. Damp mop or HEPA vacuum corridors or areas immediately surrounding the area of disturbances as required by level of activity, dusting, etc. If damp mopping, follow hospital housekeeping requirements related to anti-bacterial agents to be used in the mop water. Change mop water as directed by hospital housekeeping department or IC personnel.
5. Construction areas shall be swept and/or HEPA vacuumed daily.
6. Construction personnel shall damp wipe all material and equipment prior to leaving the construction environment and passing through the Hospital.
7. Whenever possible, provide entrance/exit to construction area from an exterior wall, so as to minimize disruption within the Hospital.

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8. Monitor doors to both the construction environment and to patient care areas.
 9. Store materials in areas designated by the CRP or as approved by the Resident Engineer.
 10. Construction personnel shall be advised that appropriate precautions shall be followed and shall be alerted to the fact that they may be exposed to airborne dust that may contain spores of microorganisms, or moisture and fungal contamination. Wear appropriate protective garb based upon activities involved.
 11. Construction personnel shall consult with Hospital prior to start of work to determine if they will be working in proximity to a patient population that may harbor infectious disease. Provide special attention when working in vicinity of all rooms.
- B. Worksite Garb:
1. Contractor personnel shall closely monitor the status of their clothing as they move between the clean environment and the construction area.
 2. When working within the construction environment, or within barriers, Contractor personnel shall wear the specified protective apparel. When working in areas indicated in the ICRA to be highly sensitive, personnel shall be required to wear not only disposable jump suits, but also shoe and head covers.
 3. When working in Class I and II and possibly III Precaution areas, in lieu of wearing protective apparel, construction personnel may elect to construct a vestibule where they can HEPA vacuum their clothing prior to exit into the Hospital environment.
 4. Additional protective devices, including Hard Hats, Face Shields, Masks, Respirators, Gloves, etc. shall be provided as required by the work in progress, and as required by PSHA, or as directed by MSDS (which shall be posted in the construction environment).
 5. Protective Clothing shall be removed and discarded prior to leaving the construction environment. Provide waste receptacle at point of entry/exit to construction area.
 6. When construction personnel are required to pass through restricted corridors, sub-sterile areas, sterile areas, etc. they shall wear protective apparel, including jump suit, shoe covers, head cover. This apparel shall be removed upon entry into the construction environment vestibule. On leaving the construction environment post work, all clothing shall be vacuumed with a HEPA vacuum, protective

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apparel worn, and exit through the restricted area can then take place.

3.7 HEPA VACUUM CLEANERS

- A. When required by ICRA, provide HEPA vacuum in vestibule areas of Precaution Class IV.
 - 1. All workmen, transport devices, etc. shall be HEPA vacuumed thoroughly to remove any loose dust or debris prior to leaving construction area.
- B. Provide HEPA vacuum in Precaution Class III areas as may be required by scope of work.
- C. Change HEPA filters as required by manufacturer recommendations. Bag all filters prior to removal from construction environment.

3.8 HEPA FILTRATION, EXHAUST FANS AND PRESSURE ALARMS/SENSORS

- A. Consult with the Architect, Resident Engineer and Mechanical Design Engineer of record prior to performing demolition or modifications to existing HVAC systems.
- B. Install filters on existing systems as required by ICRA, and as directed by engineer.
- C. Air pressure within the construction area must be negative to surrounding areas. Install exhaust fans, or negative air machines or HEPA air scrubbers as required, based upon specific requirements.
- D. Monitor the constant negative pressure within the construction environment with an alarmed device, which shall be maintained and monitored by the Contractor. Provide testing of device as required by Hospital, to demonstrate operational status.
- E. Maintain ability to provide redundant equipment, should failure occur during critical construction or dust generating activities, or during off hours.
- F. Coordinate alarm monitoring process with Hospital representative to determine off-hours access to space and response arrangements.
- G. Locate exhaust point's remote from operational windows and FAI's of the existing facility, and away from pedestrian traffic patterns.

3.9 INFECTION CONTROL CONSTRUCTION PERMIT

- A. The attached form is for the Contractor's use.

- - - E N D - - -

**INFECTION CONTROL CONSTRUCTION PERMIT
VETERANS AFFAIRS MEDICAL CENTER,
ALEXANDRIA, LOUISIANA**

Note: Separate Permits are required for each Phase of Construction.

| | | | | | |
|-------------------------------|----|---|-------------------------|----|------------------------------|
| Contractor: | | | Permit No.: | | |
| Location of Construction: | | | Project Start Date: | | |
| Contractor's Project Manager: | | | Estimated Duration: | | |
| Supervisor: | | | Permit Expiration Date: | | |
| | | | Telephone: | | |
| Yes | No | Construction Activity | Yes | No | Infection Control Risk Group |
| | | TYPE A: Inspection, non-invasive activity. | | | GROUP 1: Least Risk |
| | | TYPE B: Small scale, short duration, minimal dust generating activity | | | GROUP 2: Medium Risk |
| | | TYPE C: Activity that generates moderate to high levels of dust. Requires greater than one work shift for completion. | | | GROUP 3: Medium High Risk |
| | | TYPE D: Major duration and construction activities requiring consecutive work shifts. | | | GROUP 4: Highest Risk |

INFECTION CONTROL PRECAUTION CLASSIFICATION

| | | |
|-----------|---|---|
| CLASS I | <ol style="list-style-type: none"> 1. Executive work by methods to minimize raising dust from construction operations. 2. Immediately replace any ceiling tile displaced for visual inspection. | <ol style="list-style-type: none"> 3. Minor Demolition for Remodeling. |
| CLASS II | <ol style="list-style-type: none"> 1. Provide active means to prevent air-borne dust from dispensing into atmosphere. 2. Water mist work surfaces to control dust while cutting. 3. Seal unused doors with duct tape. 4. Block off and seal air vents. 5. Wipe work surfaces with disinfectant. 6. Contain construction waste before transport in tightly covered containers. | <ol style="list-style-type: none"> 7. Wet mop and/or vacuum with HEPA filtered vacuum before leaving work area. 8. Place dust mat at entrance and exist of work area. 9. Remove isolation and HVAC system in areas where work is being performed. |
| CLASS III | <ol style="list-style-type: none"> 1. Obtain Infection Control Permit before construction begins. 2. Isolate HVAC system in area where work is being done to prevent contamination of duct system. 3. Complete all critical barriers or implement control cube method before construction begins. 4. Maintain negative air pressure within work site utilizing HEPA equipped air filtration units. 5. Do not remove barriers from work area until project is complete and thoroughly cleaned by Environmental Services Department. 6. Vacuum work with HEPA filter vacuums. 7. Wet mop with disinfectant. | <ol style="list-style-type: none"> 8. Remove barrier materials carefully to minimize spreading of dirt and debris associated with construction. 9. Contain construction waste before transport in tightly covered containers. 10. Cover transport receptacles or carts. Tape covering. 11. Remove or isolate HVAC system in areas where work is being performed. |
| Date | | |
| Initials | | |
| CLASS IV | <ol style="list-style-type: none"> 1. Obtain Infection Control permit before construction begins. 2. Isolate HVAC system in area where work is being done to prevent contamination of duct system. 3. Complete all critical barriers or implement control cube method before construction begins. 4. Maintain negative air pressure within work site utilizing HEPA equipped air filtration units. 5. Seal holes, pipes, conduits, and punctures appropriately. 6. Construct anteroom & require all personnel to pass through this room so they can be vacuumed using a HEPA vacuum cleaner before leaving work site or they can wear cloth paper coveralls that are removed each time they leave the work site. 7. All personnel entering work site are required to wear shoe covers & to change them each time the worker exits the work site. | <ol style="list-style-type: none"> 8. Do not remove barriers from work area until completed project is thoroughly cleaned by the Environmental Services Department. 9. Vacuum work area with HEPA filtered vacuums. 10. Wet mop area with disinfectant. 11. Remove barrier materials carefully to minimize spreading of dirt and debris associated with construction. 12. Contain construction waste before transport in tightly covered containers. 13. Cover transport receptacles or carts. Tape covering. 14. Remove isolation of HVAC system in areas where work is being done. |
| Date | | |
| Initials | | |

SIGNATURE BLOCK

| | |
|--------------------|-----------------------|
| Date: Initials: | Date: Initials: |
| Permit Request By: | Permit Authorized by: |
| Date: | Date: |

Exceptions/Additions to this permit are noted on attached memoranda.

CONSTRUCTION ACTIVITY TYPES:

| | |
|--------|--|
| Type A | Inspection and Non-Invasive Activities. Includes, but is not limited to, removal of ceiling tiles for visual inspection (limited to 1 tile per 50 square feet), painting (but not sanding), wall covering, electrical trim work, minor plumbing, and activities which do not generate dust or require cutting of walls or access to ceilings other than for visual inspection. |
| Type B | Small scale, short duration activities which create minimal dust. Includes, but is not limited to, installation of telephone and computer cabling, access to chase spaces, cutting of walls or ceiling where dust migration can be controlled. |
| Type C | Work that generates a moderate to high level of dust requires demolition or removal of any fixed building components or assemblies. Includes, but is not limited to, sanding of walls for painting or wall covering, removal of floor coverings, ceiling tiles and casework, new wall construction, minor duct work or electrical work above ceilings, major cabling activities, and any activity which cannot be completed within a single work shift. |
| Type D | Major demolition and construction projects. Includes, but is not limited to, activities which require consecutive work shifts, requires heavy demolition or removal of a complete cabling system, and new construction and additions to existing structures, major ductwork & electrical or plumbing work in spaces above or below work area and modifications to sprinkler or fire alarm systems. |

INFECTION CONTROL RISK GROUPS

| | | | |
|---|---|---|---|
| Group 1 Lowest <ul style="list-style-type: none"> • Office Areas • Service Areas • Plant Operations • Utility Rooms • Non-Patient Areas • Storage Areas • Waiting Rooms | Group 2 Medium <ul style="list-style-type: none"> • Cardiology • Echocardiography • Endoscopy • Nuclear Medicine • Physical Therapy • Radiology/MRI • Respiratory Therapy • Hydrotherapy | Group 3 Medium High <ul style="list-style-type: none"> • Emergency Room • Post Anesthesia Care Units • Labor and Delivery • Newborn Nurseries • Renal Patients Rooms • Laboratories (Specimen) • CCU • Outpatient Surgery • Pediatrics • Pharmacy • Surgical Units • Hyperbarics • Hydrotherapy | Group 4 Highest <ul style="list-style-type: none"> • Operating Rooms including C-Section • Sterile Processing Areas • Cardiac Cath & Angiography Areas • Dialysis Units • Oncology • Anesthesia and Pump Perfusion Areas • Any area caring for immunocompromised patients • Burn Unit • Central Sterile Supply • Intensive Care Units • Medical Unit • Negative Pressure Isolation Rooms |
|---|---|---|---|

CONSTRUCTION ACTIVITY/INFECTION CONTROL MATRIX

| CONSTRUCTION ACTIVITY | TYPE "A" | TYPE "B" | TYPE "C" | TYPE "D" |
|-----------------------|----------|----------|----------|----------|
| RISK LEVEL | | | | |
| Group 1 | I | II | II | III/IV |
| Group 2 | I | II | III | IV |
| Group 3 | I | II | III/IV | IV |
| Group 4 | II | III/IV | III/IV | IV |

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

SECTION 01 74 19
CONSTRUCTION WASTE MANAGEMENT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.
- B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, at least 50% of non-hazardous waste material shall be salvaged, recycled or reused in order to comply with Executive Order 13514.
- C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:
 - 1. Waste Management Plan development and implementation.
 - 2. Techniques to minimize waste generation.
 - 3. Sorting and separating of waste materials.
 - 4. Salvage of existing materials and items for reuse or resale.
 - 5. Recycling of materials that cannot be reused or sold.
- D. At a minimum the following waste categories shall be diverted from landfills:
 - 1. Soil.
 - 2. Inerts (eg, concrete, masonry and asphalt).
 - 3. Clean dimensional wood and palette wood.
 - 4. Green waste (biodegradable landscaping materials).
 - 5. Engineered wood products (plywood, particle board and I-joists, etc).
 - 6. Metal products (eg, steel, wire, beverage containers, etc).
 - 7. Cardboard, paper and packaging.
 - 8. Bitumen roofing materials.
 - 9. Plastics (eg, ABS, PVC).
 - 10. Carpet and/or pad.
 - 11. Gypsum board.
 - 12. Insulation.
 - 13. Paint.

1.2 RELATED WORK

- A. Section 02 41 00, DEMOLITION.
- B. Section 01 00 00, GENERAL REQUIREMENTS.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**1.3 QUALITY ASSURANCE**

- A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction and Demolition waste includes products of the following:
1. Excess or unusable construction materials.
 2. Packaging used for construction products.
 3. Poor planning and/or layout.
 4. Construction error.
 5. Over ordering.
 6. Weather damage.
 7. Contamination.
 8. Mishandling.
 9. Breakage.
 10. Demolished concrete parking material.
 11. Demolished fence materials.
- B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.
- C. Contractor shall develop and implement procedures to reuse and recycle new materials to a minimum of 50 percent.
- D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.
- E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website <http://www.wbdg.org> provides a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.
- F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.

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- G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.
- H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

1.4 TERMINOLOGY

- A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.
- B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.
- C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.
- D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.
- E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).
- F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.
- G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.
- H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.
- I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.
- J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.
- K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.

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- L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.
 - 1. On-site Recycling - Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
 - 2. Off-site Recycling - Materials hauled to a location and used in an altered form in the manufacture of new products.
- M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.
- N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.
- O. Return: To give back reusable items or unused products to vendors for credit.
- P. Salvage: To remove waste materials from the site for resale or re-use by a third party.
- Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.
- R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.
- S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:
- B. Prepare and submit to the Resident Engineer a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
 - 1. Procedures to be used for debris management.
 - 2. Techniques to be used to minimize waste generation.
 - 3. Analysis of the estimated job site waste to be generated:

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- a. List of each material and quantity to be salvaged, reused, recycled.
- b. List of each material and quantity proposed to be taken to a landfill.
4. Detailed description of the Means/Methods to be used for material handling.
 - a. On site: Material separation, storage, protection where applicable.
 - b. Off site: Transportation means and destination. Include list of materials.
 - 1) Description of materials to be site-separated and self-hauled to designated facilities.
 - 2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
 - c. The names and locations of mixed debris reuse and recycling facilities or sites.
 - d. The names and locations of trash disposal landfill facilities or sites.
 - e. Documentation that the facilities or sites are approved to receive the materials.
- B. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.
- C. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

1.6 APPLICABLE PUBLICATIONS

Publications listed below form a part of this specification to the extent referenced. Publications are referenced by the basic designation only. In the event that criteria requirements conflict, the most stringent requirements shall be met.

- A. U.S. Green Building Council (USGBC):
LEED Green Building Rating System for New Construction

1.7 RECORDS

Maintain records to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and the quantity of waste disposed by landfill or incineration. Records shall be kept in accordance with the LEED Reference Guide and LEED Template.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**PART 2 - PRODUCTS****2.1 MATERIALS**

- A. List of each material and quantity to be salvaged, recycled, reused.
- B. List of each material and quantity proposed to be taken to a landfill.
- C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

PART 3 - EXECUTION**3.1 COLLECTION**

- A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.
- B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.
- C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

3.2 DISPOSAL

- A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.
- B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

3.3 REPORT

- A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.
- B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.
- C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices. Include the net total costs for each disposal.

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RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

SECTION 02 41 00
DEMOLITION

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies demolition and removal of buildings, portions of buildings, utilities, other structures and debris from trash dumps shown.

1.2 RELATED WORK:

- A. Safety Requirements: GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.
- C. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Environmental Protection: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- E. Construction Waste Management: Section 017419 CONSTRUCTION WASTE MANAGEMENT.
- F. Infectious Control: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7, INFECTION PREVENTION MEASURES.

1.3 PROTECTION:

- A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.
- C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.
- D. Provide enclosed dust chutes with control gates from each floor to carry debris to truck beds and govern flow of material into truck. Provide overhead bridges of tight board or prefabricated metal construction at dust chutes to protect persons and property from falling debris.
- E. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in

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hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.

F. In addition to previously listed fire and safety rules to be observed in performance of work, include following:

1. No wall or part of wall shall be permitted to fall outwardly from structures.
2. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
4. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.

G. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center; any damaged items shall be repaired or replaced as approved by the Resident Engineer. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have Resident Engineer's approval.

H. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

I. The work shall comply with the requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7 INFECTION PREVENTION MEASURES.

1.4 UTILITY SERVICES:

- A. Demolish and remove outside utility service lines shown to be removed.
- B. Remove abandoned outside utility lines that would interfere with installation of new utility lines and new construction.

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PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 DEMOLITION:

- A. Remove and legally dispose of all materials, other than earth to remain as part of project work, from any trash dumps shown. All materials in the indicated trash dump areas, including above surrounding grade and extending to a depth of 1500mm (5feet) below surrounding grade, shall be included as part of the lump sum compensation for the work of this section. Materials that are located beneath the surface of the surrounding ground more than 1500 mm (5 feet), or materials that are discovered to be hazardous, shall be handled as unforeseen. The removal of hazardous material shall be referred to Hazardous Materials specifications.
- B. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the Resident Engineer. When Utility lines are encountered that are not indicated on the drawings, the Resident Engineer shall be notified prior to further work in that area.

3.2 CLEAN-UP:

On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to Resident Engineer. Clean-up shall include off the Medical Center disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

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SECTION 02 41 00.01
CUTTING AND PATCHING**PART 1 - GENERAL****1.1 DESCRIPTION:**

- A. This Section includes procedural requirements for cutting and patching.

1.2 RELATED WORK:

- A. Related Sections include the following:
1. Divisions 2 through 16 Sections for specific requirements and limitations applicable to cutting and patching individual parts of the Work.

A. REQUIREMENTS IN THIS SECTION APPLY TO MECHANICAL AND ELECTRICAL INSTALLATIONS. REFER TO MECHANICAL AND ELECTRICAL SECTIONS FOR OTHER REQUIREMENTS AND LIMITATIONS APPLICABLE TO CUTTING AND PATCHING MECHANICAL AND ELECTRICAL INSTALLATIONS.
 - B. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 1 Specification Sections, apply to this Section.

1.3 DEFINITIONS:

- A. Cutting: Removal of existing construction necessary to permit installation or performance of other Work.
- B. Patching: Fitting and repair work required to restore surfaces to original conditions after installation of other Work.

1.4 SUBMITTALS:

- A. Cutting and Patching Proposal: Submit a proposal describing procedures at least 5 days before the time cutting and patching will be performed, requesting approval to proceed. Include the following information:
1. Extent: Describe cutting and patching, show how they will be performed, and indicate why they cannot be avoided.
 2. Resident Engineer's Approval: Obtain approval of cutting and patching proposal before cutting and patching. Approval does not waive right to later require removal and replacement of unsatisfactory work.

1.5 QUALITY ASSURANCE:

- A. Structural Elements: Do not cut and patch structural elements in a manner that could change their load-carrying capacity or load-deflection ratio.
- B. Operational Elements: Do not cut and patch the following operating elements and related components in a manner that results in reducing their capacity to perform as intended or that results in increased maintenance or decreased operational life or safety.
1. Primary operational systems and equipment.
 2. Air or smoke barriers.
 3. Fire-protection systems.
 4. Control systems.
 5. Communication systems.

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6. Conveying systems.
 7. Electrical wiring systems.
- C. Miscellaneous Elements: Do not cut and patch the following elements or related components in a manner that could change their load-carrying capacity, that results in reducing their capacity to perform as intended, or that results in increased maintenance or decreased operational life or safety.
1. Water, moisture, or vapor barriers.
 2. Membranes and flashings.
 3. Exterior curtain-wall construction.
 4. Equipment supports.
 5. Piping, ductwork, vessels, and equipment.
 6. Noise- and vibration-control elements and systems.
- D. Visual Requirements: Do not cut and patch construction in a manner that results in visual evidence of cutting and patching. Do not cut and patch construction exposed on the exterior or in occupied spaces in a manner that would, in Resident Engineer's opinion, reduce the building's aesthetic qualities. Remove and replace construction that has been cut and patched in a visually unsatisfactory manner.

PART 2 - MATERIALS

- A. General: Comply with requirements of drawings and other Sections of these Specifications in particular Section "01 51 00.01 CONSTRUCTION RENOVATION PLAN INFECTION CONTROL AND INTERIM LIFE SAFETY MEASURES".
- B. Existing Materials: Use materials identical to existing materials. For exposed surfaces, use materials that visually match existing adjacent surfaces to the fullest extent possible.
1. If identical materials are unavailable or cannot be used, use materials that, when installed, will match the visual and functional performance of existing materials.

PART 3 - EXECUTION**3.1 EXAMINATION:**

- A. Examine surfaces to be cut and patched and conditions under which cutting and patching are to be performed.
1. Compatibility: Before patching, verify compatibility with and suitability of substrates, including compatibility with existing finishes or primers.
 2. Proceed with installation only after unsafe or unsatisfactory conditions have been corrected.

3.2 PREPARATION:

- A. Temporary Support: Provide temporary support of Work to be cut.
- B. Protection: Protect existing construction during cutting and patching to prevent damage. Provide protection from adverse weather conditions for portions of Project that might be exposed during cutting and patching operations.
- C. Adjoining Areas: Avoid interference with use of adjoining areas or interruption of free passage to adjoining areas.

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- D. Existing Services: Where existing services are required to be removed, relocated, or abandoned, bypass such services before cutting to avoid interruption of services to occupied areas.

3.3 PERFORMANCE:

- A. General: Employ skilled workers to perform cutting and patching. Proceed with cutting and patching at the earliest feasible time, and complete without delay.
1. Cut existing construction to provide for installation of other components or performance of other construction, and subsequently patch as required to restore surfaces to their original condition.
- B. Cutting: Cut existing construction by sawing, drilling, breaking, chipping, grinding, and similar operations, including excavation, using methods least likely to damage elements retained or adjoining construction. If possible, review proposed procedures with original Installer; comply with original Installer's written recommendations.
1. In general, use hand or small power tools designed for sawing and grinding, not hammering and chopping. Cut holes and slots as small as possible, neatly to size required, and with minimum disturbance of adjacent surfaces. Temporarily cover openings when not in use.
 2. Existing Finished Surfaces: Cut or drill from the exposed or finished side into concealed surfaces.
 3. Concrete and Masonry: Cut using a cutting machine, such as an abrasive saw or a diamond-core drill.
 4. Mechanical and Electrical Services: Cut off pipe or conduit in walls or partitions to be removed. Cap, valve, or plug and seal remaining portion of pipe or conduit to prevent entrance of moisture or other foreign matter after cutting.
 5. Proceed with patching after construction operations requiring cutting are complete.
- C. Patching: Patch construction by filling, repairing, refinishing, closing up, and similar operations following performance of other Work. Patch with durable seams that are as invisible as possible. Provide materials and comply with installation requirements specified in other Sections of these Specifications.
1. Inspection: Where feasible, test and inspect patched areas after completion to demonstrate integrity of installation.
 2. Exposed Finishes: Restore exposed finishes of patched areas and extend finish restoration into retained adjoining construction in a manner that will eliminate evidence of patching and refinishing.
 3. Floors and Walls: Where walls or partitions that are removed extend one finished area into another, patch and repair floor and wall surfaces in the new space. Provide an even surface of uniform finish, color, texture, and appearance. Remove existing floor and wall coverings and replace with new materials, if necessary, to achieve uniform color and appearance.
 - A. WHERE PATCHING OCCURS IN A PAINTED SURFACE, APPLY PRIMER AND INTERMEDIATE PAINT COATS OVER THE PATCH AND APPLY FINAL PAINT COAT OVER ENTIRE UNBROKEN SURFACE CONTAINING THE PATCH. PROVIDE ADDITIONAL COATS UNTIL PATCH BLENDS WITH ADJACENT SURFACES.
 4. Ceilings: Patch, repair, or rehang existing ceilings as necessary to provide an even-plane surface of uniform appearance.

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5. Exterior Building Enclosure: Patch components in a manner that restores enclosure to a weathertight condition.

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SECTION 04 05 13
MASONRY MORTARING

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies mortar materials and mixes.

1.2 RELATED WORK:

- A. Mortar used in Section:
 - 1. Section 04 05 16, MASONRY GROUTING.
 - 2. Section 04 20 00, UNIT MASONRY.
 - 3. Section 04 05 31, MASONRY TUCK POINTING.
- B. Mortar Color: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 TESTING LABORATORY-CONTRACTOR RETAINED

- A. Engage a commercial testing laboratory approved by Resident Engineer to perform tests specified below.
- B. Submit information regarding testing laboratory's facilities and qualifications of technical personnel to Resident Engineer.

1.4 TESTS

- A. Test mortar and materials specified.
- B. Certified test reports.
- C. Identify materials by type, brand name and manufacturer or by origin.
- D. Do not use materials until laboratory test reports are approved by Resident Engineer.
- E. After tests have been made and materials approved, do not change without additional test and approval of Resident Engineer.
- F. Testing:
 - 1. Test materials proposed for use for compliance with specifications in accordance with test methods contained in referenced specifications and as follows:
 - 2. Mortar:
 - a. Test for compressive strength and water retention; ASTM C270.
 - b. Mortar compressive strengths 28 days as follows:
 - Type M: Minimum 17230 kPa (2500 psi) at 28 days.
 - Type S: Minimum 12400 kPa (1800 psi) at 28 days.
 - Type N: Minimum 5170 kPa (750 psi) at 28 days.
 - 3. Cement:
 - a. Test for water soluble alkali (nonstaining) when nonstaining cement is specified.

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- b. Nonstaining cement shall contain not more than 0.03 percent water soluble alkali.
- 4. Sand: Test for deleterious substances, organic impurities, soundness and grading.
- 5. High Bond Mortar: Test for compressive strength, tensile strength, flexural strength, and brick bond strength.
- G. During progress of work, testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES, takes and tests samples as specified in that section. Testing procedures and test methods in ASTM C780.

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Certificates:
 - 1. Testing laboratory's facilities and qualifications of its technical personnel.
 - 2. Indicating that following items meet specifications:
 - a. Portland cement.
 - b. Masonry cement.
 - c. Mortar cement.
 - d. Hydrated lime.
 - e. Fine aggregate (sand).
 - g. Color admixture.
- C. Laboratory Test Reports:
 - 1. Mortar, each type.
 - 2. Admixtures.
- D. Manufacturer's Literature and Data:
 - 1. Cement, each kind.
 - 2. Hydrated lime.
 - 3. Admixtures.
 - 4. Liquid acrylic resin.

1.6 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.
- B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):

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| | |
|---------------------|---|
| C40-04..... | Organic Impurities in Fine Aggregates for Concrete |
| C91-05..... | Masonry Cement |
| C109-08..... | Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or 50-MM Cube Specimens) |
| C144-04..... | Aggregate for Masonry Mortar |
| C150-09..... | Portland Cement |
| C207-06..... | Hydrated Lime for Masonry Purposes |
| C270-10..... | Mortar for Unit Masonry |
| C307-03(R2008)..... | Tensile Strength of Chemical - Resistant Mortar, Grouts, and Monolithic Surfacing |
| C321-00(R2005)..... | Bond Strength of Chemical-Resistant Mortars |
| C348-08..... | Flexural Strength of Hydraulic Cement Mortars |
| C595-10..... | Blended Hydraulic Cement |
| C780-10..... | Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry |
| C979-10..... | Pigments for Integrally Colored Concrete |
| C1329-05..... | Mortar Cement |

PART 2 - PRODUCTS**2.1 HYDRATED LIME**

ASTM C207, Type S.

2.2 AGGREGATE FOR MASONRY MORTAR

A. ASTM C144 and as follows:

1. Light colored sand for mortar for laying face brick.
2. White plastering sand meeting sieve analysis for mortar joints for pointing and laying of structural facing tile units except that 100 percent passes No. 8 sieve, and not more than 5 percent retained on No. 16 sieve.

B. Test sand for color value in accordance with ASTM C40. Sand producing color darker than specified standard is unacceptable.

2.3 BLENDED HYDRAULIC CEMENT

ASTM C595, Type IS, IP.

2.4 MASONRY CEMENT

A. ASTM C91. Type N, S, or M.

B. Use white masonry cement whenever white mortar is specified.

2.5 MORTAR CEMENT

ASTM C1329, Type N, S or M.

2.6 PORTLAND CEMENT

A. ASTM C150, Type I.

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- B. Use white Portland cement wherever white mortar is specified.

2.7 LIQUID ACRYLIC RESIN

A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.

2.8 WATER

Potable, free of substances that are detrimental to mortar, masonry, and metal.

2.9 POINTING MORTAR

- A. For Cast Stone or Precast Concrete: Proportion by volume; One part white Portland cement, two parts white sand, and 1/5 part hydrated lime.
- B. Pointing Mortar for Glazed Structural Facing Tile:
1. Proportion by volume: One part white Portland cement, two parts of graded white sand passing Number 50 sieve, and 1/8 part hydrated lime.
 2. Pointing mortar in shower: Add aluminum tri-stearate, calcium stearate, or ammonium stearate in amount of two percent of weight of cement used.

2.10 MASONRY MORTAR

- A. Conform to ASTM C270.
- B. Admixtures:
1. Do not use mortar admixtures, except for high bond mortar, and color admixtures unless approved by Resident Engineer.
 2. Submit laboratory test report showing effect of proposed admixture on strength, water retention, and water repellency of mortar.
 3. Do not use antifreeze compounds.
- C. Colored Mortar:
1. Maintain uniform mortar color for exposed work throughout.
 2. Match mortar color in approved sample or mock-up.
 3. Color of mortar for exposed work in alteration work to match color of existing mortar unless specified otherwise in section 09 06 00, SCHEDULE FOR FINISHES.
- D. Color Admixtures:
1. Proportion as specified by manufacturer.
 2. For color, see Section 09 06 00, SCHEDULE FOR FINISHES.

2.11 HIGH BOND MORTAR

- A. Mixture by volume, one-part Portland cement, 1/4-part hydrated lime, three-parts sand, water, and liquid acrylic resin.
- B. Mortar properties when tested in accordance with referenced specifications.

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1. Compressive Strength, ASTM C109: Minimum 19,305 kPa (2800 psi), using 50 mm (2 inch) cubes.
2. Tensile Strength, ASTM C307: 3861 kPa Minimum (560 psi), using the 25mm (1 inch) briquettes.
3. Flexural Strength, ASTM C348: Minimum 6067 kPa (880 psi), using flexural bar.
4. Bond Strength, ASTM C321: Minimum 2965 kPa (430 psi), using crossed brick.

2.12 COLOR ADMIXTURE

- A. Pigments: ASTM C979.
- B. Use mineral pigments only. Organic pigments are not acceptable.
- C. Pigments inert, stable to atmospheric conditions, nonfading, alkali resistant and water insoluble.

PART 3 - EXECUTION**3.1 MIXING**

- A. Mix in a mechanically operated mortar mixer.
 1. Mix mortar for at least three minutes but not more than five minutes.
- B. Measure ingredients by volume. Measure by the use of a container of known capacity.
- C. Mix water with dry ingredients in sufficient amount to provide a workable mixture which will adhere to vertical surfaces of masonry units.
- D. Mortar that has stiffened because of loss of water through evaporations:
 1. Re-tempered by adding water to restore to proper consistency and workability.
 2. Discard mortar that has reached its initial set or has not been used within two hours.
- E. Pointing Mortar:
 1. Mix dry ingredients with enough water to produce a damp mixture of workable consistency which will retain its shape when formed into a ball.
 2. Allow mortar to stand in dampened condition for one to 1-1/2 hours.
 3. Add water to bring mortar to a workable consistency prior to application.

3.2 MORTAR USE LOCATION

- A. Use Type M mortar for precast concrete panels, and waterproof parging below grade.

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- B. Use Type S mortar for masonry containing vertical reinforcing bars (non-engineered) masonry below grade and setting cast stone engineered reinforced unit masonry work.
- C. For brick veneer over frame back up walls, use Type N portland cement-lime mortar or Type S masonry cement or mortar cement mortar.
- D. Use Type N mortar for other masonry work, except as otherwise specified.
- E. Use Type N mortar for tuck pointing work.
- F. Use pointing mortar for items specified.

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RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

SECTION 05 50 00
METAL FABRICATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.
- B. Items specified.
 - 1. Support for Wall and Ceiling Mounted Items: (12, 14A, 14C)

1.2 RELATED WORK

- A. Colors, finishes, and textures: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Prime and finish painting: Section 09 91 00, PAINTING.
- C. Stainless steel corner guards: Section 10 26 00, WALL AND DOOR PROTECTION.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
 - 2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
 - 3. Provide templates and rough-in measurements as required.
- C. Manufacturer's Certificates:
 - 1. Live load designs as specified.
- D. Design Calculations for specified live loads including dead loads.
- E. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

1.4 QUALITY ASSURANCE

- A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each product type shall be the same and be made by the same manufacturer.
- C. Assembled product to the greatest extent possible before delivery to the site.

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- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
- B18.6.1-81(R1997).....Wood Screws
 - B18.2.2-87(R2005).....Square and Hex Nuts
- C. American Society for Testing and Materials (ASTM):
- A36/A36M-05.....Structural Steel
 - A47-99(R2004).....Malleable Iron Castings
 - A48-03.....Gray Iron Castings
 - A53-06.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated
Welded and Seamless
 - A123-02.....Zinc (Hot-Dip Galvanized) Coatings on Iron and
Steel Products
 - A167-99(R2004).....Stainless and Heat-Resisting Chromium-Nickel
Steel Plate, Sheet and Strip
 - A269-07.....Seamless and Welded Austenitic Stainless Steel
Tubing for General Service
 - A307-07.....Carbon Steel Bolts and Studs, 60,000 PSI Tensile
Strength
 - A312/A312M-06.....Seamless, Welded, and Heavily Cold Worked
Austenitic Stainless Steel Pipes
 - A391/A391M-01.....Grade 80 Alloy Steel Chain
 - A653/A653M-07.....Steel Sheet, Zinc Coated (Galvanized) or Zinc-
Iron Alloy Coated (Galvannealed) by the Hot-Dip
Process
 - A786/A786M-05.....Rolled Steel Floor Plate
 - B221-06.....Aluminum and Aluminum-Alloy Extruded Bars, Rods,
Wire, Shapes, and Tubes
 - B456-03.....Electrodeposited Coatings of Copper Plus Nickel
Plus Chromium and Nickel Plus Chromium
 - B632-02.....Aluminum-Alloy Rolled Tread Plate
 - C1107-07.....Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
 - D3656-04.....Insect Screening and Louver Cloth Woven from
Vinyl-Coated Glass Yarns
 - F436-07.....Hardened Steel Washers

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- F468-06.....Nonferrous Bolts, Hex Cap Screws, and Studs for
General Use
- F593-02.....Stainless Steel Bolts, Hex Cap Screws, and Studs
- F1667-05.....Driven Fasteners: Nails, Spikes and Staples
- D. American Welding Society (AWS):
 - D1.1-04.....Structural Welding Code Steel
 - D1.2-03.....Structural Welding Code Aluminum
 - D1.3-98.....Structural Welding Code Sheet Steel
- E. National Association of Architectural Metal Manufacturers (NAAMM)
 - AMP521-01.....Pipe Railing Manual
 - AMP 500-505-1988.....Metal Finishes Manual
 - MBG 531-00.....Metal Bar Grating Manual
 - MBG 532-00.....Heavy Duty Metal Bar Grating Manual
- F. Structural Steel Painting Council (SSPC):
 - SP 1-05.....No. 1, Solvent Cleaning
 - SP 2-05.....No. 2, Hand Tool Cleaning
 - SP 3-05.....No. 3, Power Tool Cleaning
- G. Federal Specifications (Fed. Spec):
 - RR-T-650E.....Treads, Metallic and Nonmetallic, Nonskid

PART 2 - PRODUCTS**2.1 DESIGN CRITERIA**

- A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.

2.2 MATERIALS

- A. Structural Steel: ASTM A36.
- B. Stainless Steel: ASTM A167, Type 302 or 304.
- C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified.
For structural shapes use alloy 6061-T6 and alloy 6061-T4511.
- D. Floor Plate:
 - 1. Steel ASTM A786.
 - 2. Aluminum: ASTM B632.
- E. Steel Pipe: ASTM A53.
 - 1. Galvanized for exterior locations.
 - 2. Type S, Grade A unless specified otherwise.
 - 3. NPS (inside diameter) as shown.
- F. Cast-Iron: ASTM A48, Class 30, commercial pattern.
- G. Malleable Iron Castings: A47.
- H. Primer Paint: As specified in Section 09 91 00, PAINTING.
- I. Stainless Steel Tubing: ASTM A269, type 302 or 304.
- J. Modular Channel Units:

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1. Factory fabricated, channel shaped, cold formed sheet steel shapes, complete with fittings bolts and nuts required for assembly.
2. Form channel with in turned pyramid shaped clamping ridges on each side.
3. Provide case hardened steel nuts with serrated grooves in the top edges designed to be inserted in the channel at any point and be given a quarter turn so as to engage the channel clamping ridges. Provide each nut with a spring designed to hold the nut in place.
4. Factory finish channels and parts with oven baked primer when exposed to view. Channels fabricated of ASTM A525, G90 galvanized steel may have primer omitted in concealed locations. Finish screws and nuts with zinc coating.
5. Fabricate snap-in closure plates to fit and close exposed channel openings of not more than 0.3 mm (0.0125 inch) thick stainless steel.

2.3 HARDWARE**A. Rough Hardware:**

1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.
2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.

B. Fasteners:

1. Bolts with Nuts:
 - a. ASME B18.2.2.
 - b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
 - c. ASTM F468 for nonferrous bolts.
 - d. ASTM F593 for stainless steel.
2. Screws: ASME B18.6.1.
3. Washers: ASTM F436, type to suit material and anchorage.
4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

2.4 FABRICATION GENERAL**A. Material**

1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

B. Size:

1. Size and thickness of members as shown.

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2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

C. Connections

1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
2. Field riveting will not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self drilling and tapping screws or bolts.

E. Workmanship

1. General:
 - a. Fabricate items to design shown.

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- b. Furnish members in longest lengths commercially available within the limits shown and specified.
 - c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
 - d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
 - e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
 - f. Prepare members for the installation and fitting of hardware.
 - g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.
 - h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.
2. Welding:
- a. Weld in accordance with AWS.
 - b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
 - c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
 - d. Finish welded joints to match finish of adjacent surface.
3. Joining:
- a. Miter or butt members at corners.
 - b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.
4. Anchors:
- a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.
 - b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.
5. Cutting and Fitting:
- a. Accurately cut, machine and fit joints, corners, copes, and miters.
 - b. Fit removable members to be easily removed.

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- c. Design and construct field connections in the most practical place for appearance and ease of installation.
 - d. Fit pieces together as required.
 - e. Fabricate connections for ease of assembly and disassembly without use of special tools.
 - f. Joints firm when assembled.
 - g. Conceal joining, fitting and welding on exposed work as far as practical.
 - h. Do not show rivets and screws prominently on the exposed face.
 - i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.
- F. Finish:
- 1. Finish exposed surfaces in accordance with NAAMM Metal Finishes Manual.
 - 2. Aluminum: NAAMM AMP 501.
 - a. Mill finish, AA-M10, as fabricated, use unless specified otherwise.
 - b. Clear anodic coating, AA-C22A41, chemically etched medium matte, with Architectural Class 1, 0.7 mils or thicker.
 - c. Colored anodic coating, AA-C22A42, chemically etched medium matte with Architectural Class 1, 0.7 mils or thicker.
 - d. Painted: AA-C22R10.
 - 3. Steel and Iron: NAAMM AMP 504.
 - a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
 - b. Surfaces exposed in the finished work:
 - 1) Finish smooth rough surfaces and remove projections.
 - 2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.
 - c. Shop Prime Painting:
 - 1) Surfaces of Ferrous metal:
 - a) Items not specified to have other coatings.
 - b) Galvanized surfaces specified to have prime paint.
 - c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.
 - d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.

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e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.

2) Non ferrous metals: Comply with MAAMM-500 series.

4. Stainless Steel: NAAMM AMP-504 Finish No. 4.

5. Chromium Plating: ASTM B456, satin or bright as specified, Service Condition No. SC2.

G. Protection:

1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.

2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

2.5 SUPPORTS

A. General:

1. Fabricate ASTM A36 structural steel shapes as shown.

2. Use clip angles or make provisions for welding hangers and braces to overhead construction.

3. Field connections may be welded or bolted.

B. For Wall Mounted Items:

1. For items supported by metal stud partitions.

2. Steel strip or hat channel minimum of 1.5 mm (0.0598 inch) thick.

3. Steel strip minimum of 150 mm (6 inches) wide, length extending one stud space beyond end of item supported.

4. Steel hat channels where shown. Flange cut and flattened for anchorage to stud.

5. Structural steel tube or channel for grab bar at water closets floor to structure above with clip angles or end plates formed for anchors.

6. Use steel angles for thru wall counters. Drill angle for fasteners at ends and not over 100 mm (4 inches) on center between ends.

C. For Intravenous Track and Cubical Curtain Track:

1. Fabricate assembly of steel angle as shown.

2. Drill angle bent ends for anchor screws to acoustical suspension system and angle for hanger wires.

3. Provide pipe sleeve welded to angle.

2.6 FRAMES

A. Channel Door Frames:

1. Fabricate of structural steel channels of size shown.

2. Miter and weld frames at corners.

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3. Where anchored to masonry or embedded in concrete, weld to back of frame at each jamb, 5 mm (3/16 inch) thick by 44 mm (1-3/4 inch) wide steel strap anchors with ends turned 50 mm (2 inches), and of sufficient length to extend at least 300 mm (12 inches) into wall. Space anchors 600 mm (24 inches) above bottom of frame and 600 mm (24 inches) o.c. to top of jamb. Weld clip angles to bottom of jambs and provide holes for expansion bolts.
4. Where anchored to concrete or masonry in prepared openings, drill holes at jambs for anchoring with expansion bolts. Weld clip angles to bottom of frame and provide holes for expansion bolt anchors as shown. Drill holes starting 600 mm (24 inches) above bottom of frame and 600 mm (24 inches) o.c. to top of jamb and at top of jamb. Provide pipe spacers at holes welded to channel.
5. Where closure plates are shown, continuously weld them to the channel flanges.
6. Weld continuous 19 x 19 x 3 mm (3/4 x 3/4 x 1/8 inch) thick steel angles to the interior side of each channel leg at the head and jambs to form a caulking groove.
7. Prepare frame for installation of hardware specified in Section 08 71 00, DOOR HARDWARE.
 - a. Cut a slot in the lock jamb to receive the lock bolt.
 - b. Where shown use continuous solid steel bar stops at perimeter of frame, weld or secure with countersunk machine screws at not more than 450 mm (18 inches) on center.

2.7 GUARDS**A. Wall Corner Guards:**

1. Fabricate from steel angles and furnish with anchors as shown.
2. Continuously weld anchor to angle.

B. Guard Angles for Overhead Doors:

1. Cut away top portion of outstanding leg of angle and extend remaining portion of angle up wall.
2. Weld filler piece across head of opening to jamb angles.
3. Make provisions for fasteners and anchorage.

2.8 LOOSE LINTELS

- A. Furnish lintels of sizes shown. Where size of lintels is not shown, provide the sizes specified.
- B. Fabricate lintels with not less than 150 mm (6 inch) bearing at each end for nonbearing masonry walls, and 200 mm (8 inch) bearing at each end for bearing walls.

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- C. Provide one angle lintel for each 100 mm (4 inches) of masonry thickness as follows except as otherwise specified or shown.
 - 1. Openings 750 mm to 1800 mm (2-1/2 feet to 6 feet) - 100 x 90 x 8 mm (4 x 3-1/2 x 5/16 inch).
 - 2. Openings 1800 mm to 3000 mm (6 feet to 10 feet) - 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- D. For 150 mm (6 inch) thick masonry openings 750 mm to 3000 mm (2-1/2 feet to 10 feet) use one angle 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- E. Provide bearing plates for lintels where shown.
- F. Weld or bolt upstanding legs of double angle lintels together with 19 mm (3/4 inch bolts) spaced at 300 mm (12 inches) on centers.
- G. Insert spreaders at bolt points to separate the angles for insertion of metal windows, louver, and other anchorage.
- H. Where shown or specified, punch upstanding legs of single lintels to suit size and spacing of anchor bolts.
- I. Elevator Entrance:
 - 1. Fabricate lintel from plate bent to channel shape, and provide a minimum of 100 mm (4 inch) bearing each end.
 - 2. Cut away the front leg of the channel at each end to allow for concealment behind elevator hoistway entrance frame.

2.9 SHELF ANGLES

- A. Fabricate from steel angles of size shown.
- B. Fabricate angles with horizontal slotted holes for 19 mm (3/4 inch) bolts spaced at not over 900 mm (3 feet) on centers and within 300 mm (12 inches) of ends.
- C. Provide adjustable malleable iron inserts for embedded in concrete framing.

PART 3 - EXECUTION**3.1 INSTALLATION, GENERAL**

- A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Items set into concrete or masonry.
 - 1. Provide temporary bracing for such items until concrete or masonry is set.
 - 2. Place in accordance with setting drawings and instructions.
 - 3. Build strap anchors, into masonry as work progresses.
- C. Set frames of gratings, covers, corner guards, trap doors and similar items flush with finish floor or wall surface and, where applicable, flush with side of opening.

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- D. Field weld in accordance with AWS.
 - 1. Design and finish as specified for shop welding.
 - 2. Use continuous weld unless specified otherwise.
- E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.
- F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.
- G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.
- H. Secure escutcheon plate with set screw.

3.2 INSTALLATION OF SUPPORTS

- A. Anchorage to structure.
 - 1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
 - 2. Secure supports to concrete inserts by bolting or continuous welding as shown.
 - 3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts. unless shown otherwise.
 - 4. Secure steel plate or hat channels to studs as detailed.
- B. Supports for Wall Mounted items:
 - 1. Locate center of support at anchorage point of supported item.
 - 2. Locate support at top and bottom of wall hung cabinets.
 - 3. Locate support at top of floor cabinets and shelving installed against walls.
 - 4. Locate supports where required for items shown.

3.3 DOOR FRAMES

- A. Secure clip angles at bottom of frames to concrete slab with expansion bolts as shown.
- B. Level and plumb frame; brace in position required.
- C. At masonry, set frames in walls so anchors are built-in as the work progresses unless shown otherwise.
- D. Set frames in formwork for frames cast into concrete.
- E. Where frames are set in prepared openings, bolt to wall with spacers and expansion bolts.

3.4 OTHER FRAMES

- A. Set frame flush with surface unless shown otherwise.

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- B. Anchor frames at ends and not over 450 mm (18 inches) on centers unless shown otherwise.
- C. Set in formwork before concrete is placed.

3.5 STEEL LINTELS

- A. Use lintel sizes and combinations shown or specified.
- B. Install lintels with longest leg upstanding, except for openings in 150 mm (6 inch) masonry walls install lintels with longest leg horizontal.
- C. Install lintels to have not less than 150 mm (6 inch) bearing at each end for nonbearing walls, and 200 mm (8 inch) bearing at each end for bearing walls.

3.7 STEEL COMPONENTS FOR MILLWORK ITEMS

Coordinate and deliver to Millwork fabricator for assembly where millwork items are secured to metal fabrications.

3.19 CLEAN AND ADJUSTING

- A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.
- B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

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SECTION 06 10 00
ROUGH CARPENTRY

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies wood blocking, framing, sheathing, furring, nailers, sub-flooring, rough hardware, and light wood construction.

1.2 RELATED WORK:

- A. Milled woodwork: Section 06 20 00, FINISH CARPENTRY.
- B. Gypsum sheathing: Section 09 29 00, GYPSUM BOARD.
- C. Cement board sheathing: Section 06 16 63, CEMENTITIOUS SHEATHING.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings showing framing connection details, fasteners, connections and dimensions.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Protect lumber and other products from dampness both during and after delivery at site.
- B. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.
- C. Stack plywood and other board products so as to prevent warping.
- D. Locate stacks on well drained areas, supported at least 150 mm (6 inches) above grade and cover with well ventilated sheds having firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

1.5 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Forest and Paper Association (AFPA):
National Design Specification for Wood Construction
NDS-05.....Conventional Wood Frame Construction
- C. American Institute of Timber Construction (AITC):
A190.1-02.....Structural Glued Laminated Timber
- D. American Society of Mechanical Engineers (ASME):
B18.2.1A-96(R2005).....Square and Hex Bolts and Screws
B18.2.2-87(R2005).....Square and Hex Nuts
B18.6.1-81 (R97).....Wood Screws

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- B18.6.4-98(R2005).....Thread Forming and Thread Cutting Tapping Screws
and Metallic Drive Screws
- E. American Plywood Association (APA):
- E30-03.....Engineered Wood Construction Guide
- F. American Society for Testing And Materials (ASTM):
- A47-99(R2004).....Ferritic Malleable Iron Castings
- A48-03.....Gray Iron Castings
- A653/A653M-07.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-
Iron Alloy Coated (Galvannealed) by the Hot Dip
Process
- C954-04.....Steel Drill Screws for the Application of Gypsum
Board or Metal Plaster Bases to Steel Studs from
0.033 inch (2.24 mm) to 0.112-inch (2.84 mm) in
thickness
- C1002-04.....Steel Self-Piercing Tapping Screws for the
Application of Gypsum Panel Products or Metal
Plaster Bases to Wood Studs or Metal Studs
- D143-94(R2004).....Small Clear Specimens of Timber, Method of
Testing
- D1760-01.....Pressure Treatment of Timber Products
- D2559-04.....Adhesives for Structural Laminated Wood Products
for Use Under Exterior (Wet Use) Exposure
Conditions
- D3498-03.....Adhesives for Field-Gluing Plywood to Lumber
Framing for Floor Systems
- F844-07.....Washers, Steel, Plan (Flat) Unhardened for
General Use
- F1667-05.....Nails, Spikes, and Staples
- G. Federal Specifications (Fed. Spec.):
- MM-L-736C.....Lumber; Hardwood
- H. Commercial Item Description (CID):
- A-A-55615.....Shield, Expansion (Wood Screw and Lag Bolt Self
Threading Anchors)
- I. Military Specification (Mil. Spec.):
- MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated
- J. Truss Plate Institute (TPI):
- TPI-85.....Metal Plate Connected Wood Trusses
- K. U.S. Department of Commerce Product Standard (PS)
- PS 1-95.....Construction and Industrial Plywood
- PS 20-05.....American Softwood Lumber Standard

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PART 2 - PRODUCTS

2.1 LUMBER:

- A. Unless otherwise specified, each piece of lumber bear grade mark, stamp, or other identifying marks indicating grades of material, and rules or standards under which produced.
 - 1. Identifying marks in accordance with rule or standard under which material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
 - 2. Inspection agency for lumber approved by the Board of Review, American Lumber Standards Committee, to grade species used.
- B. Structural Members: Species and grade as listed in the AFPA, National Design Specification for Wood Construction having design stresses as shown.
- C. Lumber Other Than Structural:
 - 1. Unless otherwise specified, species graded under the grading rules of an inspection agency approved by Board of Review, American Lumber Standards Committee.
 - 2. Framing lumber: Minimum extreme fiber stress in bending of 1100.
 - 3. Furring, blocking, nailers and similar items 100 mm (4 inches) and narrower Standard Grade; and, members 150 mm (6 inches) and wider, Number 2 Grade.
- D. Sizes:
 - 1. Conforming to Prod. Std., PS20.
 - 2. Size references are nominal sizes, unless otherwise specified, actual sizes within manufacturing tolerances allowed by standard under which produced.
- E. Moisture Content:
 - 1. At time of delivery and maintained at the site.
 - 2. Boards and lumber 50 mm (2 inches) and less in thickness: 19 percent or less.
 - 3. Lumber over 50 mm (2 inches) thick: 25 percent or less.
- F. Fire Retardant Treatment:
 - 1. Mil Spec. MIL-L-19140 with piece of treated material bearing identification of testing agency and showing performance rating.
 - 2. Treatment and performance inspection, by an independent and qualified testing agency that establishes performance ratings.
- G. Preservative Treatment:
 - 1. Do not treat Heart Redwood and Western Red Cedar.

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2. Treat wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including framing of open roofed structures; sills, sole plates, furring, and sleepers that are less than 600 mm (24 inches) from ground; nailers, edge strips, blocking, crickets, curbs, cant, vent strips and other members used in connection with roofing and flashing materials.
3. Treat other members specified as preservative treated (PT).
4. Preservative treat by the pressure method complying with ASTM D1760, except any process involving the use of Chromated Copper arsenate (CCA) for pressure treating wood is not permitted.

2.2 PLYWOOD

- A. Comply with Prod. Std., PS 1.
- B. Bear the mark of a recognized association or independent inspection agency that maintains continuing control over quality of plywood which identifies compliance by veneer grade, group number, span rating where applicable, and glue type.
- C. Sheathing:
 1. APA rated Exposure 1 or Exterior; panel grade CD or better.
 2. Wall sheathing:
 - a. Minimum 9 mm (11/32 inch) thick with supports 400 mm (16 inches) on center and 12 mm (15/32 inch) thick with supports 600 mm (24 inches) on center unless specified otherwise.
 - b. Minimum 1200 mm (48 inches) wide at corners without corner bracing of framing.

2.3 ROUGH HARDWARE AND ADHESIVES:

- A. Anchor Bolts:
 1. ASME B18.2.1 and ANSI B18.2.2 galvanized, 13 mm (1/2 inch) unless shown otherwise.
 2. Extend at least 200 mm (8 inches) into masonry or concrete with ends bent 50 mm (2 inches).
- B. Miscellaneous Bolts: Expansion Bolts: C1D, A-A-55615; lag bolt, long enough to extend at least 65 mm (2-1/2 inches) into masonry or concrete. Use 13 mm (1/2 inch) bolt unless shown otherwise.
- C. Washers
 1. ASTM F844.
 2. Use zinc or cadmium coated steel or cast iron for washers exposed to weather.
- D. Screws:
 1. Wood to Wood: ANSI B18.6.1 or ASTM C1002.
 2. Wood to Steel: ASTM C954, or ASTM C1002.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**E. Nails:**

1. Size and type best suited for purpose unless noted otherwise. Use aluminum-alloy nails, plated nails, or zinc-coated nails, for nailing wood work exposed to weather and on roof blocking.
2. ASTM F1667:
 - a. Common: Type I, Style 10.
 - b. Concrete: Type I, Style 11.
 - c. Barbed: Type I, Style 26.
 - d. Underlayment: Type I, Style 25.
 - e. Masonry: Type I, Style 27.
 - f. Use special nails designed for use with ties, strap anchors, framing connectors, joists hangers, and similar items. Nails not less than 32 mm (1-1/4 inches) long, 8d and deformed or annular ring shank.

F. Framing and Timber Connectors:

1. Fabricate of ASTM A446, Grade A; steel sheet not less than 1.3 mm (0.052 inch) thick unless specified otherwise. Apply standard plating to steel timber connectors after punching, forming and assembly of parts.
2. Framing Angles: Angle designed with bendable legs to provide three way anchors.
3. Straps:
 - a. Designed to provide wind and seismic ties with sizes as shown or specified.
 - b. Strap ties not less than 32 mm (1-1/4 inches) wide.
 - c. Punched for fastener.
4. Metal Bridging:
 - a. Optional to wood bridging.
 - b. V shape deformed strap with not less than 2 nail holes at ends, designed to nail to top and side of framing member and bottom and side of opposite member.
 - c. Not less than 19 mm by 125 mm (3/4 by 5 inches) bendable nailing flange on ends.
 - d. Fabricated of 1 mm (0.04 inch) minimum thick sheet.
5. Joist Hangers:
 - a. Fabricated of 1.6 mm (0.063 inch) minimum thick sheet, U design unless shown otherwise.
 - b. Heavy duty hangers fabricated of minimum 2.7 mm (0.108 inch) thick sheet, U design with bent top flange to lap over beam.
6. Timber Connectors: Fabricated of steel to shapes shown.

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7. Joist Ties: Mild steel flats, 5 by 32 mm (3/16 by 1-1/4 inch size with ends bent about 30 degrees from horizontal, and extending at least 400 mm (16 inches) onto framing. Punch each end for three spikes.
8. Wall Anchors for Joists and Rafters:
 - a. Mild steel strap, 5 by 32 mm (3/16 by 1-1/4 inch) with wall ends bent 50 mm (2 inches), or provide 9 by 130 mm (3/8 by 5 inch) pin through strap end built into masonry.
 - b. Strap long enough to extend onto three joists or rafters, and punched for spiking at each bearing.
 - c. Strap not less than 100 mm (4 inches) embedded end.
9. Joint Plates:
 - a. Steel plate punched for nails.
 - b. Steel plates formed with teeth or prongs for mechanically clamping plates to wood.
 - c. Size for axial eccentricity, and fastener loads.
- G. Adhesives:
 1. For field-gluing plywood to lumber framing floor or roof systems: ASTM D3498.
 2. For structural laminated Wood: ASTM D2559.

PART 3 - EXECUTION**3.1 INSTALLATION OF FRAMING AND MISCELLANEOUS WOOD MEMBERS:**

- A. Conform to applicable requirements of the following:
 1. AFPA National Design Specification for Wood Construction for timber connectors.
 2. AITC Timber Construction Manual for heavy timber construction.
 3. AFPA WCD-number 1, Manual for House Framing for nailing and framing unless specified otherwise.
 4. APA for installation of plywood or structural use panels.
 5. ASTM F 499 for wood underlayment.
 6. TPI for metal plate connected wood trusses.
- B. Fasteners:
 1. Nails.
 - a. Nail in accordance with the Recommended Nailing Schedule as specified in AFPA Manual for House Framing where detailed nailing requirements are not specified in nailing schedule. Select nail size and nail spacing sufficient to develop adequate strength for the connection without splitting the members.
 - b. Use special nails with framing connectors.

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- c. For sheathing and subflooring, select length of nails sufficient to extend 25 mm (1 inch) into supports.
- d. Use eight penny or larger nails for nailing through 25 mm (1 inch) thick lumber and for toe nailing 50 mm (2 inch) thick lumber.
- e. Use 16 penny or larger nails for nailing through 50 mm (2 inch) thick lumber.
- f. Select the size and number of nails in accordance with the Nailing Schedule except for special nails with framing anchors.
- g. Nailing Schedule; Using Common Nails:
 - 1) Joist bearing on sill or girder, toe nail three-8d or framing anchor
 - 2) Bridging to joist, toe nail each end two-8d
 - 3) Ledger strip to beam or girder three-16d under each joint.
 - 4) Subflooring or Sheathing:
 - a) 150 mm (6 inch) wide or less to each joist face nail two-8d.
 - b) Subflooring, more than 150 mm (6 inches) wide, to each stud or joint, face nail three-8d.
 - c) Plywood or structural use panel to each stud or joist face nail 8d, at supported edges 150 mm (6 inches) on center and at intermediate supports 250 mm (10 inches) on center. When gluing plywood to joint framing increase nail spacing to 300 mm (12 inches) at supported edges and 500 mm (20 inches) o.c. at intermediate supports.
 - 5) Sole plate to joist or blocking, through sub floor face nail 20d nails, 400 mm (16 inches) on center.
 - 6) Top plate to stud, end nail two-16d.
 - 7) Stud to sole plate, toe nail or framing anchor. Four-8d
 - 8) Doubled studs, face nail 16d at 600 mm (24 inches) on center.
 - 9) Built-up corner studs 16d at 600 mm (24 inches) (24 inches) on center.
 - 10) Doubled top plates, face nails 16d at 400 mm (16 inches) on center.
 - 11) Top plates, laps, and intersections, face nail two-16d.
 - 12) Continuous header, two pieces 16d at 400 mm (16 inches) on center along each edge.
 - 13) Ceiling joists to plate, toenail three-8d or framing anchor.
 - 14) Continuous header to stud, four 16d.
 - 15) Ceiling joists, laps over partitions, face nail three-16d or framing anchor.
 - 16) Ceiling joists, to parallel rafters, face nail three-16d.

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- 17) Rafter to plate, toe nail three-8d. or framing anchor. Brace 25 mm (1 inch) thick board to each stud and plate, face nail three-8d.
 - 18) Built-up girders and beams 20d at 800 mm (32 inches) on center along each edge.
2. Bolts:
 - a. Fit bolt heads and nuts bearing on wood with washers.
 - b. Countersink bolt heads flush with the surface of nailers.
 - c. Embed in concrete and solid masonry or use expansion bolts. Special bolts or screws designed for anchor to solid masonry or concrete in drilled holes may be used.
 - d. Use toggle bolts to hollow masonry or sheet metal.
 - e. Use bolts to steel over 2.84 mm (0.112 inch, 11 gage) in thickness. Secure wood nailers to vertical structural steel members with bolts, placed one at ends of nailer and 600 mm (24 inch) intervals between end bolts. Use clips to beam flanges.
 3. Drill Screws to steel less than 2.84 mm (0.112 inch) thick.
 - a. ASTM C1002 for steel less than 0.84 mm (0.033 inch) thick.
 - b. ASTM C 954 for steel over 0.84 mm (0.033 inch) thick.
 4. Power actuated drive pins may be used where practical to anchor to solid masonry, concrete, or steel.
 5. Do not anchor to wood plugs or nailing blocks in masonry or concrete. Use metal plugs, inserts or similar fastening.
 6. Screws to Join Wood:
 - a. Where shown or option to nails.
 - b. ASTM C1002, sized to provide not less than 25 mm (1 inch) penetration into anchorage member.
 - c. Spaced same as nails.
 7. Installation of Timber Connectors:
 - a. Conform to applicable requirements of the NFPA National Design Specification for Wood Construction.
 - b. Fit wood to connectors and drill holes for fasteners so wood is not split.
- C. Set sills or plates level in full bed of mortar on masonry or concrete walls.
1. Space anchor bolts 1200 mm (4 feet) on centers between ends and within 150 mm (6 inches) of end. Stagger bolts from side to side on plates over 175 mm (7 inches) in width.

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2. Use shims of slate, tile or similar approved material to level wood members resting on concrete or masonry. Do not use wood shims or wedges.
3. Closely fit, and set to required lines.
- D. Cut notch, or bore in accordance with NFPA Manual for House-Framing for passage of ducts wires, bolts, pipes, conduits and to accommodate other work. Repair or replace miscut, misfit or damaged work.
- E. Blocking Nailers, and Furring:
 1. Install furring, blocking, nailers, and grounds where shown.
 2. Use longest lengths practicable.
 3. Use fire retardant treated wood blocking where shown at openings and where shown or specified.
 4. Layers of Blocking or Plates:
 - a. Stagger end joints between upper and lower pieces.
 - b. Nail at ends and not over 600 mm (24 inches) between ends.
 - c. Stagger nails from side to side of wood member over 125 mm (5 inches) in width.
 5. Unless otherwise shown, use wall furring 25 mm by 75 mm (1 inch by 3 inch) continuous wood strips installed plumb on walls, using wood shims where necessary so face of furring forms a true, even plane. Space furring not over 400 mm (16 inches on centers, butt joints over bearings and rigidly secure in place. Anchor furring on 400 mm (16 inches) centers.
- F. Partition and Wall Framing:
 1. Use 50 mm by 100 mm (2 inch by 4 inch) studs spaced 400 mm (16 inches) on centers; unless shown otherwise.
 2. Install double studs at openings and triple studs at corners.
 3. Installation of sole plate:
 - a. Anchor plates of walls or partitions resting on concrete floors in place with expansion bolts, one near ends of piece and at intermediate intervals of not more than 1200 mm (4 feet) or with power actuated drive pins with threaded ends of suitable type and size, spaced 600 mm (2 feet) on center unless shown otherwise.
 - b. Nail plates to wood framing through subfloor as specified in nailing schedule.
 4. Headers or Lintels:
 - a. Make headers for openings of two pieces of 50 mm (2 inch) thick lumber of size shown with plywood filler to finish flush with face of studs or solid lumber of equivalent size.

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- b. Support ends of headers on top of stud cut for height of opening.
Spike cut stud to adjacent stud. Spike adjacent stud to header.
- 5. Use double top plates, with members lapped at least 610 mm (2-feet) spiked together.
- 6. Install intermediate cut studs over headers and under sills to maintain uniformity of stud spacing.
- 7. Use single sill plates at bottom of opening unless shown otherwise.
Toe nail to end stud, face nail to intermediate studs.
- 8. Install 50 mm (2 inch) blocking for firestopping so that maximum dimension of any concealed space is not over 2400mm (8 feet) in accordance with NFPA Manual for House Framing.
- 9. Install corner bracing when plywood or structured use panel sheathing is not used.
 - a. Let corner bracing into exterior surfaces of studs at an angle of approximately 45 degrees, extended completely over walls plates, and secured at bearing with two nails.
 - b. Use 25 mm by 100 mm (1 inch by 4 inch) corner bracing.

G. Rough Bucks:

- 1. Install rough wood bucks at opening in masonry or concrete where wood frames or trim occur.
- 2. Brace and maintain bucks plumb and true until masonry has been built around them or concrete cast in place.
- 3. Cut rough bucks from 50 mm (2 inch) thick stock, of same width as partitions in which they occur and of width shown in exterior walls.
- 4. Extend bucks full height of openings and across head of openings; fasten securely with anchors specified.

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RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

SECTION 06 20 00
FINISH CARPENTRY

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies exterior and interior millwork.
- B. Items specified.
 - Counter or Work Tops

1.2 RELATED WORK

- A. Fabricated Metal brackets, bench supports and countertop legs: Section 05 50 00, METAL FABRICATIONS.
- B. Framing, furring and blocking: Section 06 10 00, ROUGH CARPENTRY.
- C. Wood doors: Section 08 14 00, WOOD DOORS.
- D. Color and texture of finish: FINISH SCHEDULE.
- E. Other Countertops: Division 11, EQUIPMENT and Division 12, FURNISHINGS.
- G. Electrical light fixtures and duplex outlets: Division 26, ELECTRICAL.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. Millwork items - Half full size scale for sections and details 1:50 (1/4-inch) for elevations and plans.
 - 2. Show construction and installation.
- C. Samples:
 - 1. Plastic laminate finished plywood or particleboard, 150 mm by 300 mm (six by twelve inches).
 - 2. Hardware: One (1) of each type of hardware.
- D. Certificates:
 - 1. Indicating preservative treatment of materials meet the requirements specified.
 - 2. Indicating moisture content of materials meet the requirements specified.
- E. List of acceptable sealers for fire retardant and preservative treated materials.
- F. Manufacturer's literature and data:
 - 1. Finish hardware.

1.4 DELIVERY, STORAGE AND HANDLING

- A. Protect lumber and millwork from dampness, maintaining moisture content specified both during and after delivery at site.

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- B. Store finishing lumber and millwork in weathertight well ventilated structures or in space in existing buildings designated by Resident Engineer. Store at a minimum temperature of 21⁰C (70⁰F) for not less than ten (10) days before installation.
- C. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Testing and Materials (ASTM):
 - A36/A36M-08.....Structural Steel
 - A53-07.....Pipe, Steel, Black and Hot-Dipped Zinc Coated, Welded and Seamless
 - A167-99 (R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 - B26/B26M-09.....Aluminum-Alloy Sand Castings
 - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
 - E84-09.....Surface Burning Characteristics of Building Materials
- C. American Hardboard Association (AHA):
 - A135.4-04.....Basic Hardboard
- D. Builders Hardware Manufacturers Association (BHMA):
 - A156.9-03.....Cabinet Hardware
 - A156.11-04.....Cabinet Locks
 - A156.16-02.....Auxiliary Hardware
- E. Hardwood Plywood and Veneer Association (HPVA):
 - HP1-09.....Hardwood and Decorative Plywood
- F. National Particleboard Association (NPA):
 - A208.1-99.....Wood Particleboard
- G. American Wood-Preservers' Association (AWPA):
 - AWPA C1-03.....All Timber Products - Preservative Treatment by Pressure Processes
- H. Architectural Woodwork Institute (AWI):
 - AWI-99.....Architectural Woodwork Quality Standards and Quality Certification Program
- I. National Electrical Manufacturers Association (NEMA):
 - LD 3-05.....High-Pressure Decorative Laminates

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- J. U.S. Department of Commerce, Product Standard (PS):
 - PS20-05.....American Softwood Lumber Standard
- K. Military Specification (Mil. Spec):
 - MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated
- L. Federal Specifications (Fed. Spec.):
 - A-A-1922A.....Shield Expansion
 - A-A-1936.....Contact Adhesive
 - FF-N-836D.....Nut, Square, Hexagon Cap, Slotted, Castle
 - FF-S-111D(1).....Screw, Wood
 - MM-L-736(C).....Lumber, Hardwood

PART 2 - PRODUCTS**2.1 LUMBER**

- A. Grading and Marking:
 - 1. Lumber shall bear the grade mark, stamp, or other identifying marks indicating grades of material.
 - 2. Such identifying marks on a material shall be in accordance with the rule or standard under which the material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
 - 3. The inspection agency for lumber shall be approved by the Board of Review, American Lumber Standards Committee, to grade species used.
- B. Sizes:
 - 1. Lumber Size references, unless otherwise specified, are nominal sizes, and actual sizes shall be within manufacturing tolerances allowed by the standard under which product is produced.
 - 2. Millwork, standing and running trim, and rails: Actual size as shown or specified.
- C. Hardwood: MM-L-736, species as specified for each item.
- D. Softwood: PS-20, exposed to view appearance grades:
 - 1. Use C select or D select, vertical grain for transparent finish including stain transparent finish.
 - 2. Use Prime for painted or opaque finish.
- E. Use edge grain Wood members exposed to weather.

2.2 PLYWOOD

- A. Softwood Plywood:
 - 1. Prod. Std.
 - 2. Grading and Marking:

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- a. Each sheet of plywood shall bear the mark of a recognized association or independent inspection agency that maintains continuing control over the quality of the plywood.
 - b. The mark shall identify the plywood by species group or identification index, and shall show glue type, grade, and compliance with PS1.
3. Plywood, 13 mm (1/2 inch) and thicker; not less than five ply construction, except 32 mm (1-1/4 inch) thick plywood not less than seven ply.
4. Plastic Laminate Plywood Cores:
 - a. Exterior Type, and species group.
 - b. Veneer Grade: A-C.
5. Shelving Plywood:
 - a. Interior Type, any species group.
 - b. Veneer Grade: A-B or B-C.
6. Other: As specified for item.
- B. Hardwood Plywood:
 1. HPVA: HP.1
 2. Species of face veneer shall be as shown or as specified in connection with each particular item.
 3. Inside of Building:
 - a. Use Type II (interior) A grade veneer for transparent finish.
 - b. Use Type II (interior) Sound Grade veneer for paint finish.
 4. Use plain sliced birch unless specified otherwise.

2.3 PARTICLEBOARD

- A. NPA A208.1
- B. Plastic Laminate Particleboard Cores:
 1. Use Type 1, Grade 1-M-3, or Type 2, Grade 2-M-2, unless otherwise specified.
 2. Use Type 2, Grade 2-M-2, exterior bond, for tops with sinks.
- C. General Use: Type 1, Grade 1-M-3 or Type 2, Grade 2-M-2.

2.4 PLASTIC LAMINATE

- A. NEMA LD-3.
- B. Exposed decorative surfaces including countertops, both sides of cabinet doors, and for items having plastic laminate finish. General Purpose, Type HGL.
- C. Cabinet Interiors including Shelving: Both of following options to comply with NEMA, CLS as a minimum.
 1. Plastic laminate clad plywood or particle board.

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D. Backing sheet on bottom of plastic laminate covered wood tops: Backer, Type HGP.

E. Provide colors and textures indicated on Finish Schedule.

2.5 ADHESIVE

A. For Plastic Laminate: Fed. Spec. A-A-1936.

B. For Interior Millwork: Un-extended urea resin, un-extended melamine resin, phenol resin, or resorcinol resin.

C. For Exterior Millwork: Un-extended melamine resin, phenol resin, or resorcinol resin.

2.6 STAINLESS STEEL

A. ASTM A167, Type 302 or 304.

2.7 CAST ALUMINUM

A. ASTM B26

2.8 ALUMINUM EXTRUDED

A ASTM B221.

2.9 HARDWARE

A. Rough Hardware:

1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electric-galvanizing process. Galvanized where specified.
2. Use galvanized coating on ferrous metal for exterior work unless non-ferrous metals or stainless is used.
3. Fasteners:
 - a. Bolts with Nuts: FF-N-836.
 - b. Expansion Bolts: A-A-1922A.
 - c. Screws: Fed. Spec. FF-S-111.

B. Finish Hardware

1. Cabinet Hardware: ANSI A156.9.
 - a. Door/Drawer Pulls: Hafele: 124.02.320, Black Polished Pull.
 - b. Drawer Slides: B05051 for drawers over 150 mm (6 inches) deep, B05052 for drawers 75 mm to 150 mm 3 to 6 inches) deep, and B05053 for drawers less than 75 mm (3 inches) deep.
 - c. Adjustable Shelf Standards: B4061 with shelf rest B04083.
 - d. Concealed Hinges: B1601, minimum 110 degree opening.
 - e. Cabinet Door Catch: B0371 or B03172.
 - f. Vertical Slotted Shelf Standard: B04103 with shelf brackets B04113, sized for shelf depth.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**2.11 MOISTURE CONTENT**

- A. Moisture content of lumber and millwork at time of delivery to site.
 - 1. Interior finish lumber, trim, and millwork 32 mm (1-1/4 inches) or less in nominal thickness: 12 percent on 85 percent of the pieces and 15 percent on the remainder.
 - 2. Exterior treated or untreated finish lumber and trim 100 mm (4 inches) or less in nominal thickness: 15 percent.
 - 3. Moisture content of other materials shall be in accordance with the standards under which the products are produced.

2.12 PRESERVATIVE TREATMENT

Wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including wood members used for rough framing of millwork items except heart-wood Redwood and Western Red Cedar shall be preservative treated in accordance with AWPA Standards.

- B. Use Grade A, exterior plywood for treatment.

2.13 FABRICATION

- A. General:

- 1. Except as otherwise specified, use AWI Custom Grade for architectural woodwork and interior millwork.
- 2. Finish woodwork shall be free from pitch pockets.
- 3. Except where special profiles are shown, trim shall be standard stock molding and members of the same species.
- 4. Plywood shall be not less than 13 mm (1/2 inch), unless otherwise shown or specified.
- 5. Edges of members in contact with concrete or masonry shall have a square corner caulking rebate.
- 6. Fabricate members less than 4 m (14 feet) in length from one piece of lumber, back channeled and molded as shown.
- 7. Interior trim and items of millwork to be painted may be fabricated from jointed, built-up, or laminated members, unless otherwise shown on drawings or specified.
- 8. Plastic Laminate and Fiber Reinforced Laminate Work:
 - a. Factory glued to either a plywood or a particle board core, thickness as shown or specified.
 - b. Cover exposed edges with matching laminate.
 - c. Provide plastic backing sheet on underside of countertops, vanity tops, thru-wall counter and sills including back splashes and end splashes of countertops.
 - d. Use backing sheet on concealed large panel surface when decorative face does not occur.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**B. Laminate Clad Cabinets:**

1. Sand fire-retardant-treated wood lightly to remove raised grain on exposed surfaces before fabrication.
2. Fabricate cabinets to dimensions, profiles, and details indicated.
3. Complete fabrication, including assembly and hardware application, to maximum extent possible before shipment to Project site. Disassemble components only as necessary for shipment and installation. Where necessary for fitting at site, provide ample allowance for scribing, trimming, and fitting.
 - a. Notify Resident Engineer seven (7) days in advance of the dates and times woodwork fabrication will be complete.
 - b. Trial fit assemblies at fabrication shop that cannot be shipped completely assembled. Install dowels, screws, bolted connectors, and other fastening devices that can be removed after trial fitting. Verify that various parts fit as intended and check measurements of assemblies against field measurements before disassembling for shipment.
4. Shop-cut openings to maximum extent possible to receive hardware, appliances, electrical work, and similar items. Locate openings accurately and use templates or roughing-in diagrams to produce accurately sized and shaped openings. Sand edges of cutouts to remove splinters and burrs.
 - a. Provide necessary electrical raceway internal to finished cabinets to allow easy installation of electrical, telephone and data conductors after installation of cabinet.
 - b. Coordinate with other trades to facilitate the installation of work in other sections.

C. Counter or Work Tops:

1. Fabrication with solid surface panels, 13 mm (1/2 inch) minimum thickness over 19 mm (3/4 inch) thick base unless shown otherwise.
 - a. Use decorative laminate for exposed edges of tops 38 mm (1-1/2 inches) wide and on back splash and end splash. Use plastic or metal edges for top edges less than 38 mm (1-1/2 inches) wide.
 - b. Assemble back splash and end splash to counter top.
 - c. Use one piece counters for straight runs.
 - d. Miter corners for field joints with overlapping blocking on underside of joint.
2. Fabricate wood counter for work benches as shown.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

- A. Maintain work areas and storage areas to a minimum temperature of 21⁰C (70⁰F) for not less than 10 days before and during installation of interior millwork.
- B. Do not install finish lumber or millwork in any room or space where wet process systems such as concrete, masonry, or plaster work is not complete and dry.

3.2 INSTALLATION

- A. General:
 - 1. Millwork receiving transparent finish shall be primed and back-painted on concealed surfaces. Set no millwork until primed and back-painted.
 - 2. Secure trim with fine finishing nails, screws, or glue as required.
 - 3. Set nails for putty stopping. Use washers under bolt heads where no other bearing plate occurs.
 - 4. Seal cut edges of preservative and fire retardant treated wood materials with a certified acceptable sealer.
 - 5. Coordinate with plumbing and electrical work for installation of fixtures and service connections in millwork items.
 - 6. Plumb and level items unless shown otherwise.
 - 7. Nail finish at each blocking, lookout, or other nailer and intermediate points; toggle or expansion bolt in place where nails are not suitable.
- B. Cabinets and Countertops:
 - 1. Grade: Install cabinets to comply with same grade as item to be installed.
 - 2. Assemble cabinets and complete fabrication at Project site to the extent that it was not completed in the shop.
 - 3. Install cabinet's level, plumb, true, and straight. Shim as required with concealed shims. Install level and plumb to a tolerance of 1/8 inch in 96 inches (3 mm in 2400 mm).
 - 4. Scribe and cut cabinets to fit adjoining work, refinish cut surfaces, and repair damaged finish at cuts.
 - 5. Anchor cabinets to anchors or blocking built in or directly attached to substrates. Secure with countersunk, concealed fasteners and blind nailing. Use fine finishing nails or finishing screws for exposed fastening, counter sunk and filled flush with woodwork.
 - 1. Use filler matching finish of items being installed.

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6. Cabinets: Install without distortion so doors and drawers fit openings properly and are accurately aligned. Adjust hardware to center doors and drawers in openings and to provide unencumbered operation. Complete installation of hardware and accessory items as indicated.

1. Install cabinets with no more than 1/8 inch in 96 inches (3 mm in 2400 mm sag, bow, or other variation from a straight line.
2. Fasten wall cabinets through back, near top and bottom, and at ends not more than 16 inches (400 mm) o.c. with No. 10 wafer-head screws sized for not less than 1-1/2 inch (38 mm) penetration into wood framing, blocking, or hanging strips or with No. 10 wafer-head sheet metal screws through metal backing or metal framing behind wall finish, toggle bolts through metal backing or metal framing behind wall finish.

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SECTION 07 21 13
THERMAL INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies thermal and acoustical insulation for buildings.
- B. Acoustical insulation is identified by thickness and words "Acoustical Insulation".

1.2 RELATED WORK

- A. Safing insulation: Section 07 84 00, FIRESTOPPING.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES .
- B. Manufacturer's Literature and Data:
 - 1. Insulation, each type used
 - 2. Adhesive, each type used.
 - 3. Tape
- C. Certificates: Stating the type, thickness and "R" value (thermal resistance) of the insulation to be installed.

1.4 STORAGE AND HANDLING:

- A. Store insulation materials in weathertight enclosure.
- B. Protect insulation from damage from handling, weather and construction operations before, during, and after installation.

1.5 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C270-08.....Mortar for Unit Masonry
 - C516-08.....Vermiculite Loose Fill Thermal Insulation
 - C549-06.....Perlite Loose Fill Insulation
 - C552-07.....Cellular Glass Thermal Insulation.
 - C553-08.....Mineral Fiber Blanket Thermal Insulation for
Commercial and Industrial Applications
 - C578-08.....Rigid, Cellular Polystyrene Thermal Insulation
 - C591-08.....Unfaced Preformed Rigid Cellular
Polyisocynurate Thermal Insulation

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C612-04.....Mineral Fiber Block and Board Thermal
Insulation

C665-06.....Mineral Fiber Blanket Thermal Insulation for
Light Frame Construction and Manufactured
Housing

C728-05.....Perlite Thermal Insulation Board

C954-07.....Steel Drill Screws for the Application of
Gypsum Panel Products or Metal Plaster Base to
Steel Studs From 0.033 (0.84 mm) inch to 0.112
inch (2.84 mm) in thickness

C1002-07.....Steel Self-Piercing Tapping Screws for the
Application of Gypsum Panel Products or Metal
Plaster Bases to Wood Studs or Steel Studs

D312-00(R2006).....Asphalt Used in Roofing

E84-08.....Surface Burning Characteristics of Building
Materials

F1667-05.....Driven Fasteners: Nails, Spikes and Staples.

PART 2 - PRODUCTS**2.1 INSULATION - GENERAL:**

- A. Where thermal resistance ("R" value) is specified or shown for insulation, the thickness shown on the drawings is nominal. Use only insulation with actual thickness that is not less than that required to provide the thermal resistance specified.
- B. Where "R" value is not specified for insulation, use the thickness shown on the drawings.
- C. Where more than one type of insulation is specified, the type of insulation for each use is optional, except use only one type of insulation in any particular area.
- D. Insulation Products shall comply with following minimum content standards for recovered materials:

2.2 ACOUSTICAL INSULATION:

- A. Mineral Fiber boards: ASTM C553, Type II, flexible, or Type III, semirigid (4.5 pound nominal density).
- B. Mineral Fiber Batt or Blankets: ASTM C665. Maximum flame spread of 25 and smoke development of 450 when tested in accordance with ASTM E84.
- C. Thickness as shown; of widths and lengths to fit tight against framing.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**2.9 FASTENERS:**

- A. Staples or Nails: ASTM F1667, zinc-coated, size and type best suited for purpose.
- B. Screws: ASTM C954 or C1002, size and length best suited for purpose with washer not less than 50 mm (two inches) in diameter.
- C. Impaling Pins: Steel pins with head not less than 50 mm (two inches) in diameter with adhesive for anchorage to substrate. Provide impaling pins of length to extend beyond insulation and retain cap washer when washer is placed on the pin.

2.10 ADHESIVE:

- A. As recommended by the manufacturer of the insulation.
- B. Asphalt: ASTM D312, Type III or IV.
- C. Mortar: ASTM C270, Type 0.

2.11 TAPE:

- A. Pressure sensitive adhesive on one face.
- B. Perm rating of not more than 0.50.

PART 3 - EXECUTION**3.1 INSTALLATION - GENERAL**

- A. Install insulation with the vapor barrier facing the heated side, unless specified otherwise.
- B. Install rigid insulating units with joints close and flush, in regular courses and with cross joints broken.
- C. Install batt or blanket insulation with tight joints and filling framing void completely. Seal cuts, tears, and unlapped joints with tape.
- D. Fit insulation tight against adjoining construction and penetrations, unless specified otherwise.

3.2 ACOUSTICAL INSULATION:

- A. Fasten blanket insulation between metal studs and wall furring with continuous pressure sensitive tape along edges or adhesive.
- B. Pack insulation around door frames and windows and in cracks, expansion joints, control joints, door soffits and other voids. Pack behind outlets, around pipes, ducts, and services encased in wall or partition. Hold insulation in place with pressure sensitive tape or adhesive.
- C. Do not compress insulation below required thickness except where embedded items prevent required thickness.

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- D. Where acoustical insulation is installed above suspended ceilings install blanket at right angles to the main runners or framing. Extend insulation over wall insulation systems not extending to structure above.
- E. Where semi rigid insulation is used which is not full thickness of cavity, adhere to one side of cavity maintaining continuity of insulation and covering penetrations or embedments in insulation.
- F. Where sound deadening board is shown, secure with adhesive to masonry or concrete walls and with screws to metal or wood framing. Secure sufficiently in place until subsequent cover is installed. Seal all cracks with caulking.

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RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

SECTION 07 92 00
JOINT SEALANTS

PART 1 - GENERAL

1.1 DESCRIPTION:

Section covers all sealant and caulking materials and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK:

- C. Firestopping penetrations: Section 07 84 00, FIRESTOPPING.
- D. Glazing: Section 08 80 00, GLAZING.
- F. Sound rated gypsum partitions/sound sealants: Section 09 29 00, GYPSUM BOARD.
- G. Mechanical Work: Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.3 QUALITY CONTROL:

- A. Installer Qualifications: An experienced installer who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance.
- B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.
- C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.
 - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
 - 2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
 - 3. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.
- D. Preconstruction Field-Adhesion Testing: Before installing elastomeric sealants, field test their adhesion to joint substrates in accordance with sealant manufacturer's recommendations:
 - 1. Locate test joints where indicated or, if not indicated, as directed by Contracting Officer.

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2. Conduct field tests for each application indicated below:
 - a. Each type of elastomeric sealant and joint substrate indicated.
 - b. Each type of non-elastomeric sealant and joint substrate indicated.
 3. Notify Resident Engineer seven days in advance of dates and times when test joints will be erected.
- E. VOC: Acrylic latex and Silicon sealants shall have less than 50g/l VOC content.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's installation instructions for each product used.
- C. Cured samples of exposed sealants for each color where required to match adjacent material.
- D. Manufacturer's Literature and Data:
 1. Caulking compound
 2. Primers
 3. Sealing compound, each type, including compatibility when different sealants are in contact with each other.

1.5 PROJECT CONDITIONS:

- A. Environmental Limitations:
 1. Do not proceed with installation of joint sealants under following conditions:
 - a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 °C (40 °F).
 - b. When joint substrates are wet.
- B. Joint-Width Conditions:
 1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.
- C. Joint-Substrate Conditions:
 1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**1.6 DELIVERY, HANDLING, AND STORAGE:**

- A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.
- B. Carefully handle and store to prevent inclusion of foreign materials.
- C. Do not subject to sustained temperatures exceeding 32° C (90° F) or less than 5° C (40° F).

1.7 DEFINITIONS:

- A. Definitions of terms in accordance with ASTM C717 and as specified.
- B. Back-up Rod: A type of sealant backing.
- C. Bond Breakers: A type of sealant backing.
- D. Filler: A sealant backing used behind a back-up rod.

1.8 WARRANTY:

- A. Warranty exterior sealing against leaks, adhesion, and cohesive failure, and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be extended to two years.
- B. General Warranty: Special warranty specified in this Article shall not deprive Government of other rights Government may have under other provisions of Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of Contract Documents.

1.9 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C509-06.....Elastomeric Cellular Preformed Gasket and Sealing Material.
 - C612-10.....Mineral Fiber Block and Board Thermal Insulation.
 - C717-10.....Standard Terminology of Building Seals and Sealants.
 - C834-10.....Latex Sealants.
 - C919-08.....Use of Sealants in Acoustical Applications.
 - C920-10.....Elastomeric Joint Sealants.
 - C1021-08.....Laboratories Engaged in Testing of Building Sealants.
 - C1193-09.....Standard Guide for Use of Joint Sealants.

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C1330-02 (R2007).....Cylindrical Sealant Backing for Use with Cold
Liquid Applied Sealants.

D1056-07.....Specification for Flexible Cellular Materials—
Sponge or Expanded Rubber.

E84-09.....Surface Burning Characteristics of Building
Materials.

C. Sealant, Waterproofing and Restoration Institute (SWRI).
The Professionals' Guide

PART 2 - PRODUCTS**2.1 SEALANTS:**

A. S-1:

1. ASTM C920, polyurethane or polysulfide.
2. Type M.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 20-40

B. S-2:

1. ASTM C920, polyurethane or polysulfide.
2. Type M.
3. Class 25.
4. Grade P.
5. Shore A hardness of 25-40.

C. S-3:

1. ASTM C920, polyurethane or polysulfide.
2. Type S.
3. Class 25, joint movement range of plus or minus 50 percent.
4. Grade NS.
5. Shore A hardness of 15-25.
6. Minimum elongation of 700 percent.

D. S-4:

1. ASTM C920 polyurethane or polysulfide.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-40.

E. S-5:

1. ASTM C920, polyurethane or polysulfide.

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2. Type S.
3. Class 25.
4. Grade P.
5. Shore hardness of 15-45.

F. S-6:

1. ASTM C920, silicone, neutral cure.
2. Type S.
3. Class: Joint movement range of plus 100 percent to minus 50 percent.
4. Grade NS.
5. Shore A hardness of 15-20.
6. Minimum elongation of 1200 percent.

G. S-7:

1. ASTM C920, silicone, neutral cure.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Structural glazing application.

H. S-8:

1. ASTM C920, silicone, acetoxycure.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Structural glazing application.

I. S-9:

1. ASTM C920 silicone.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Non-yellowing, mildew resistant.

J. S-10:

1. ASTM C920, coal tar extended fuel resistance polyurethane.
2. Type M/S.
3. Class 25.
4. Grade P/NS.
5. Shore A hardness of 15-20.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**K. S-11:**

1. ASTM C920 polyurethane.
2. Type M/S.
3. Class 25.
4. Grade P/NS.
5. Shore A hardness of 35 to 50.

L. S-12:

1. ASTM C920, polyurethane.
2. Type M/S.
3. Class 25, joint movement range of plus or minus 50 percent.
4. Grade P/NS.
5. Shore A hardness of 25 to 50.

2.2 CAULKING COMPOUND:

- A. C-1: ASTM C834, acrylic latex.
- B. C-2: One component acoustical caulking, non drying, non hardening, synthetic rubber.

2.3 COLOR:

- A. Sealants used with exposed masonry shall match color of mortar joints.
- B. Sealants used with unpainted concrete shall match color of adjacent concrete.
- C. Color of sealants for other locations shall be light gray or aluminum, unless specified otherwise.
- D. Caulking shall be light gray or white, unless specified otherwise.

2.4 JOINT SEALANT BACKING:

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
 1. Type C: Closed-cell material with a surface skin.
- C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056, nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32° C (minus 26° F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.

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- D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.5 FILLER:

- A. Mineral fiber board: ASTM C612, Class 1.
- B. Thickness same as joint width.
- C. Depth to fill void completely behind back-up rod.

2.6 PRIMER:

- A. As recommended by manufacturer of caulking or sealant material.
- B. Stain free type.

2.7 CLEANERS-NON POUROUS SURFACES:

Chemical cleaners acceptable to manufacturer of sealants and sealant backing material, free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION**3.1 INSPECTION:**

- A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
- B. Coordinate for repair and resolution of unsound substrate materials.
- C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS:

- A. Prepare joints in accordance with manufacturer's instructions and SWRI.
- B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.
 - 1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
 - 2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include the following:
 - a. Concrete.

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- b. Masonry.
 - c. Unglazed surfaces of ceramic tile.
- 3. Remove laitance and form-release agents from concrete.
- 4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants.
 - a. Metal.
 - b. Glass.
 - c. Porcelain enamel.
 - d. Glazed surfaces of ceramic tile.
- C. Do not cut or damage joint edges.
- D. Apply masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
 - 1. Do not leave gaps between ends of sealant backings.
 - 2. Do not stretch, twist, puncture, or tear sealant backings.
 - 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions.
 - 1. Apply primer prior to installation of back-up rod or bond breaker tape.
 - 2. Use brush or other approved means that will reach all parts of joints.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

3.3 BACKING INSTALLATION:

- A. Install back-up material, to form joints enclosed on three sides as required for specified depth of sealant.
- B. Where deep joints occur, install filler to fill space behind the back-up rod and position the rod at proper depth.
- C. Cut fillers installed by others to proper depth for installation of back-up rod and sealants.
- D. Install back-up rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.
- E. Where space for back-up rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**3.4 SEALANT DEPTHS AND GEOMETRY:**

- A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.
- B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

- A. General:
 - 1. Apply sealants and caulking only when ambient temperature is between 5° C and 38° C (40° and 100° F).
 - 2. Do not use polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
 - 3. Do not use sealant type listed by manufacture as not suitable for use in locations specified.
 - 4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
 - 5. Avoid dropping or smearing compound on adjacent surfaces.
 - 6. Fill joints solidly with compound and finish compound smooth.
 - 7. Tool joints to concave surface unless shown or specified otherwise.
 - 8. Finish paving or floor joints flush unless joint is otherwise detailed.
 - 9. Apply compounds with nozzle size to fit joint width.
 - 10. Test sealants for compatibility with each other and substrate. Use only compatible sealant.
- B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise.
- C. Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.
 - 1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
 - 2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.

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3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cut-outs to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

3.6 FIELD QUALITY CONTROL:

- A. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements. Record results in a field adhesion test log.
- B. Inspect tested joints and report on following:
 1. Whether sealant fills joint cavity and are free from voids.

3.7 CLEANING:

- A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by the caulking or sealant manufacturer.
- B. After filling and finishing joints, remove masking tape.
- C. Leave adjacent surfaces in a clean and unstained condition.

3.8 LOCATIONS:

- A. Exterior Building Joints, Horizontal and Vertical:
 1. Metal to Metal: Type S-1, S-2
 2. Metal to Masonry or Stone: Type S-1
 3. Masonry to Masonry or Stone: Type S-1
 4. Stone to Stone: Type S-1
 5. Cast Stone to Cast Stone: Type S-1
 6. Threshold Setting Bed: Type S-1, S-3, S-4
 7. Masonry Expansion and Control Joints: Type S-6
 8. Wood to Masonry: Type S-1
- B. Metal Reglets and Flashings:
 1. Flashings to Wall: Type S-6
 2. Metal to Metal: Type S-6
- C. Sanitary Joints:
 1. Walls to Plumbing Fixtures: Type S-9
 2. Counter Tops to Walls: Type S-9

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3. Pipe Penetrations: Type S-9

SPEC WRITER NOTES:

D. Horizontal Traffic Joints:

1. Concrete Paving, Unit Pavers: Type S-11 or S-12
2. Garage/Parking Decks: Type S-10

E. High Temperature Joints over 204 degrees C (400 degrees F):

1. Exhaust Pipes, Flues, Breech Stacks: Type S-7 or S-8

F. Interior Caulking:

1. Typical Narrow Joint 6 mm, (1/4 inch) or less at Walls and Adjacent Components: Types C-1, C-2 and C-3.
2. Perimeter of Doors, Windows, Access Panels which Adjoin Concrete or Masonry Surfaces: Types C-1, C-2 and C-3.
3. Joints at Masonry Walls and Columns, Piers, Concrete Walls or Exterior Walls: Types C-1, C-2 and C-3.
4. Perimeter of Lead Faced Control Windows and Plaster or Gypsum Wallboard Walls: Types C-1, C-2 and C-3.
5. Exposed Isolation Joints at Top of Full Height Walls: Types C-1, C-2 and C-3.
6. Exposed Acoustical Joint at Sound Rated Partitions Type C-2.
7. Concealed Acoustic Sealant Type S-4, C-1, C-2 and C-3.

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**SECTION 08 11 13
HOLLOW METAL FRAMES**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies steel frames and related components.
- B. Terms relating to steel frames as defined in ANSI A123.1 and as specified.

1.2 RELATED WORK

- A. Frames fabricated of structural steel: Section 05 50 00, METAL FABRICATIONS.
- B. Aluminum frames entrance work: Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.
- C. Door Hardware: Section 08 71 00, DOOR HARDWARE.
- D. Card readers and biometric devices: Section 28 13 00, ACCESS CONTROL.
- E. Intrusion Alarm: Section 28 16 11, INTRUSION DETECTION SYSTEM.
- F. Security Monitors: Section 28 51 00, SECURITY CONTROL CENTER.

1.3 TESTING

An independent testing laboratory shall perform testing.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers Literature and Data:
 - 1. Fire rated doors and frames, showing conformance with NFPA 80 and Underwriters Laboratory, Inc., or Intertek Testing Services or Factory Mutual fire rating requirements.
 - 2. Sound rated doors, including test report from Testing Laboratory.

1.5 SHIPMENT

- A. Prior to shipment label each door and frame to show location, size, door swing and other pertinent information.
- B. Fasten temporary steel spreaders across the bottom of each door frame.

1.6 STORAGE AND HANDLING

- A. Store doors and frames at the site under cover.
- B. Protect from rust and damage during storage and erection until completion.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

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- B. Federal Specifications (Fed. Spec.):
L-S-125B.....Screening, Insect, Nonmetallic
- C. Door and Hardware Institute (DHI):
A115 Series.....Steel Door and Frame Preparation for Hardware,
Series A115.1 through A115.17 (Dates Vary)
- D. Steel Door Institute (SDI):
113-01.....Thermal Transmittance of Steel Door and Frame
Assemblies
128-1997.....Acoustical Performance for Steel Door and Frame
Assemblies
A250.8-03.....Standard Steel Doors and Frames
- E. American Society for Testing and Materials (ASTM):
A167-99(R2004).....Stainless and Heat-Resisting Chromium-Nickel
Steel Plate, Sheet, and Strip
A568/568-M-07.....Steel, Sheet, Carbon, and High-Strength, Low-
alloy, Hot-Rolled and Cold-Rolled
A1008-08.....Steel, sheet, Cold-Rolled, Carbon, Structural,
High Strength Low Alloy and High Strength Low
Alloy with Improved Formability
B209/209M-07.....Aluminum and Aluminum-Alloy Sheet and Plate
B221/221M-08.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Profiles and Tubes
D1621-04.....Compressive Properties of Rigid Cellular
Plastics
D3656-07.....Insect Screening and Louver Cloth Woven from
Vinyl Coated Glass Yarns
E90-04.....Laboratory Measurement of Airborne Sound
Transmission Loss of Building Partitions
- F. The National Association Architectural Metal Manufacturers (NAAMM):
Metal Finishes Manual (1988 Edition)
- G. National Fire Protection Association (NFPA):
80-09.....Fire Doors and Fire Windows
- H. Underwriters Laboratories, Inc. (UL):
Fire Resistance Directory
- I. Intertek Testing Services (ITS):
Certifications Listings...Latest Edition
- J. Factory Mutual System (FM):
Approval Guide

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**PART 2 - PRODUCTS 2.1 MATERIALS**

- A. Stainless Steel: ASTM A167, Type 302 or 304; finish, NAAMM Number 4.
- B. Sheet Steel: ASTM A1008, cold-rolled for panels (face sheets) of doors.
- C. Anchors, Fastenings and Accessories: Fastenings anchors, clips connecting members and sleeves from zinc coated steel.
- D. Insect Screening: ASTM D3656, 18 by 18 regular mesh.
- E. Aluminum Sheet: ASTM B209/209M.
- F. Aluminum, Extruded: ASTM B221/221M.
- G. Prime Paint: Paint that meets or exceeds the requirements of A250.8.

2.2 METAL FRAMES

- A. General:
 - 1. SDI A250.8, 1.3 mm (0.053 inch) thick sheet steel, types and styles as shown or scheduled.
 - 2. Frames for exterior doors: Fabricate from 1.7 mm (0.067 inch) thick galvanized steel conforming to ASTM A525.
 - 3. Frames for labeled fire rated doors // and windows //.
 - a. Comply with NFPA 80. Test by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual.
 - b. Fire rated labels of approving laboratory permanently attached to frames as evidence of conformance with these requirements. Provide labels of metal or engraved stamp, with raised or incised markings.
- B. Terminated Stops: SDI A250.8.
- C. Glazed Openings:
 - a. Integral stop on exterior, corridor, or secure side of door.
 - b. Design rabbet width and depth to receive glazing material or panel shown or specified.
- D. Two (2) piece frames:
 - a. One piece unequal leg finished rough buck sub-frames as shown, drilled for anchor bolts.
 - b. Unequal leg finished frames formed to fit sub-frames and secured to sub-frame legs with countersunk, flat head screws, spaced 300 mm (12 inches) on center at head and jambs on each side.
 - c. Preassemble at factory for alignment.
- E. Frame Anchors:
 - 1. Floor anchors:
 - a. Where floor fills occur, provide extension type floor anchors to compensate for depth of fill.

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- b. At bottom of jamb use 1.3 mm (0.053 inch) thick steel clip angles welded to jamb and drilled to receive two 6 mm (1/4 inch) floor bolts. Use 50 mm x 50 mm (2 inch by 2 inch) 9 mm by (3/8 inch) clip angle for lead lined frames, drilled for 9 mm (3/8 inch) floor bolts.
 - c. Where mullions occur, provide 2.3 mm (0.093 inch) thick steel channel anchors, drilled for two 6 mm (1/4 inch) floor bolts and frame anchor screws.
 - d. Where sill sections occur, provide continuous 1 mm (0.042 inch) thick steel rough bucks drilled for 6 mm (1/4 inch) floor bolts and frame anchor screws. Space floor bolts at 50 mm (24 inches) on center.
2. Jamb anchors:
- a. Locate anchors on jambs near top and bottom of each frame, and at intermediate points not over 600 mm (24 inches) apart, except for fire rated frames space anchors as required by labeling authority.
 - b. Form jamb anchors of not less than 1 mm (0.042 inch) thick steel unless otherwise specified.
 - c. Anchors set in masonry: Use adjustable anchors designed for friction fit against the frame and for extension into the masonry not less than 250 mm (10 inches). Use one of following type:
 - 1) Wire loop type of 5 mm (3/16 inch) diameter wire.
 - 2) T-shape or strap and stirrup type of corrugated or perforated sheet steel.
 - d. Anchors for stud partitions: Either weld to frame or use lock-in snap-in type. Provide tabs for securing anchor to the sides of the studs.
 - e. Anchors for frames set in prepared openings:
 - 1) Steel pipe spacers with 6 mm (1/4 inch) inside diameter welded to plate reinforcing at jamb stops or hat shaped formed strap spacers, 50 mm (2 inches) wide, welded to jamb near stop.
 - 2) Drill jamb stop and strap spacers for 6 mm (1/4 inch) flat head bolts to pass thru frame and spacers.
 - 3) Two piece frames: Sub-frame or rough buck drilled for 6 mm (1/4 inch) bolts.
 - f. Anchors for observation windows and other continuous frames set in stud partitions.

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- 1) In addition to jamb anchors, weld clip anchors to sills and heads of continuous frames over 1200 mm (4 feet) long.
 - 2) Anchors spaced 600 mm (24 inches) on centers maximum.
- g. Modify frame anchors to fit special frame and wall construction and provide special anchors where shown or required.

2.3 SHOP PAINTING

SDI A250.8.

PART 3 - EXECUTION**3.1 INSTALLATION**

- A. Plumb, align and brace frames securely until permanent anchors are set.
1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.
 2. Use wood spreaders at bottom of frame if the shipping spreader is removed.
 3. Protect frame from accidental abuse.
 4. Where construction will permit concealment, leave the shipping spreaders in place after installation, otherwise remove the spreaders after the frames are set and anchored.
 5. Remove wood spreaders and braces only after the walls are built and jamb anchors are secured.
- B. Floor Anchors:
1. Anchor the bottom of door frames to floor with two 6 mm (1/4 inch) diameter expansion bolts. Use 9 mm (3/8 inch) bolts on lead lined frames.
 2. Power actuated drive pins may be used to secure frame anchors to concrete floors.
- C. Jamb Anchors:
1. Anchors in masonry walls: Embed anchors in mortar. Fill space between frame and masonry wall with grout or mortar as walls are built.
 2. Coat frame back with a bituminous coating prior to lining of grout filling in masonry walls.
 3. Secure anchors to sides of studs with two fasteners through anchor tabs. Use steel drill screws to steel studs.
 4. Frames set in prepared openings of masonry or concrete: Expansion bolt to wall with 6 mm (1/4 inch) expansion bolts through spacers. Where sub-frames or rough bucks are used, 6 mm (1/4 inch) expansion bolts on 600 mm (24 inch) centers or power activated drive pins 600

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mm (24 inches) on centers. Secure two piece frames to sub-frame or rough buck with machine screws on both faces.

- D. Install anchors for labeled fire rated doors to provide rating as required.
- E. Frames for Sound Rated Doors: Coordinate to line frames for sound rated doors with insulation.
- F. Overhead Bracing (Lead Lined Frames): Where jamb extensions extend to structure above, anchor clip angles with not less than two, 9 mm (3/8 inch) expansion bolts or power actuated drive pins to concrete slab. Weld to steel overhead members.

3.2 INSTALLATION OF DOORS AND APPLICATION OF HARDWARE

Install doors and hardware as specified in Sections: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 08 14 00, WOOD DOORS, Section 08 71 00, DOOR HARDWARE.

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SECTION 08 14 00
INTERIOR WOOD DOORS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies interior flush doors with pre-finish, pre-fit option.
- B. Section includes fire rated doors, sound retardant doors, and smoke doors.

1.2 RELATED WORK

- A. Metal door frames: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
- B. Door hardware including hardware location (height): Section 08 71 00, DOOR HARDWARE.
- C. Installation of doors and hardware: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 08 14 00, WOOD DOORS, or Section 08 71 00, DOOR HARDWARE.
- D. Finish: Section 09 06 00, SCHEDULE FOR FINISHES.
- E. Card readers and biometric devices: Section 28 13 00, ACCESS CONTROL
- F. Intrusion alarm: Section 28 16 11, INTRUSION DETECTION SYSTEM
- G. Security monitors: Section 28 51 00, SECURITY CONTROL CENTER

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Corner section of flush veneered door 300 mm (12 inches) square, showing details of construction, labeled to show grade and type number and conformance to specified standard.
 - 2. Veneer sample 200 mm (8 inch) by 275 mm (11 inch) by 6 mm (1/4 inch) showing specified wood species sanded to receive a transparent finish. Factory finish veneer sample where the prefinished option is accepted.
- C. Shop Drawings:
 - 1. Show every door in project and schedule location in building.
 - 2. Indicate type, grade, finish and size; include detail of glazing and pertinent details.
 - 3. Provide information concerning specific requirements not included in the manufacturer's literature and data submittal.
- D. Manufacturer's Literature and Data:

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1. Sound rated doors, including test report indicating STC rating per ASTM E90 from test laboratory.
2. Labeled fire rated doors showing conformance with NFPA 80.

E. Laboratory Test Reports:

1. Screw holding capacity test report in accordance with WDMA T.M.10.
2. Split resistance test report in accordance with WDMA T.M.5.
3. Cycle/Slam test report in accordance with WDMA T.M.7.
4. Hinge-Loading test report in accordance with WDMA T.M.8.

1.4 WARRANTY

- A. Doors are subject to terms of Article titled "Warranty of Construction", FAR clause 52.246-21, except that warranty shall be as follows:
 1. For interior doors, manufacturer's warranty for lifetime of original installation.
 2. Specified STC RATING for sound retardant rated door assembly in place.

1.5 DELIVERY AND STORAGE

- A. Factory seal doors and accessories in minimum of 6 mill polyethylene bags or cardboard packages which shall remain unbroken during delivery and storage.
- B. Store in accordance with WDMA I.S.1-A, J-1 Job Site Information.
- C. Label package for door opening where used.

1.6 APPLICABLE PUBLICATIONS

Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. Window and Door Manufacturers Association (WDMA):

- I.S.1-A-04.....Architectural Wood Flush Doors
I.S.4-07A.....Water-Repellent Preservative Non-Pressure
Treatment for Millwork
I.S.6A-01.....Architectural Wood Stile and Rail Doors
T.M.5-90.....Split Resistance Test Method
T.M.6-08.....Adhesive (Glue Bond) Durability Test Method
T.M.7-08.....Cycle-Slam Test Method
T.M.8-08.....Hinge Loading Test Method
T.M.10-08.....Screwholding Test Method

C. National Fire Protection Association (NFPA):

- 80-07.....Protection of Buildings from Exterior Fire

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252-08.....Fire Tests of Door Assemblies

D. ASTM International (ASTM):

E90-04.....Laboratory Measurements of Airborne Sound
Transmission Loss

PART 2 - PRODUCTS**2.1 FLUSH DOORS**

A. General:

1. Meet requirements of WDMA I.S.1-A, Extra Heavy Duty.
2. Adhesive: Type II
3. Thickness: 45 mm (1-3/4 inches) unless otherwise shown or specified.

B. Face Veneer:

1. In accordance with WDMA I.S.1-A.
2. One species throughout the project unless scheduled or otherwise shown.
3. For transparent finishes: Premium Grade - match existing doors to remain.
 - a. A grade face veneer standard optional.
 - b. AA grade face veneer
 - c. Match face veneers for doors for uniform effect of color and grain at joints.
 - d. Door edges shall be same species as door face veneer except maple may be used for stile face veneer on birch doors.
 - e. In existing buildings, where doors are required to have transparent finish, use wood species and grade of face veneers to match adjacent existing doors.
4. For painted finishes: Custom Grade, mill option close grained hardwood, premium or medium density overlay. Do not use Lauan.
5. Factory sand doors for finishing.

C. Fire rated wood doors:

1. Fire Performance Rating:
 - a. "B" label, 1-1/2 hours.
 - b. "C" label, 3/4 hour.
2. Labels:
 - a. Doors shall conform to the requirements of ASTM E2074, or NFPA 252, and, carry an identifying label from a qualified testing and inspection agency for class of door or opening shown designating fire performance rating.

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- b. Metal labels with raised or incised markings.
- 3. Performance Criteria for Stiles of doors utilizing standard mortise leaf hinges:
 - a. Hinge Loading: WDMA T.M.8. Average of 10 test samples for Extra Heavy Duty doors.
 - b. Direct screw withdrawal: WDMA T.M.10 for Extra Heavy Duty doors. Average of 10 test samples using a steel, fully threaded #12 wood screw.
 - c. Cycle Slam: 1,000,000 cycles with no loose hinge screws or other visible signs of failure when tested in accordance with WDMA T.M.7.
- 4. Additional Hardware Reinforcement:
 - a. Provide fire rated doors with hardware reinforcement blocking.
 - b. Size of lock blocks as required to secure hardware specified.
 - c. Top, bottom and intermediate rail blocks shall measure not less than 125 mm (five inches) minimum by full core width.
 - d. Reinforcement blocking in compliance with manufacturer's labeling requirements.
 - e. Mineral material similar to core is not acceptable.
- 5. Other Core Components: Manufacturer's standard as allowed by the labeling requirements.
- 6. Provide steel frame approved for use in labeled doors for vision panels.
- 7. Provide steel astragal on pair of doors.

2.2 PREFINISH, PREFIT OPTION

- A. Flush doors may be factory machined to receive hardware, bevels, undercuts, cutouts, accessories and fitting for frame.
- B. Factory fitting to conform to specification for shop and field fitting, including factory application of sealer to edge and routings.
- C. Flush doors to receive transparent finish (in addition to being pre-fit) be factory finished as follows:
 - 1. WDMA I.S.1-A Section F-3 specification for System TR-4, Conversion Varnish or System TR-5, Catalyzed Vinyl.
 - 2. Use stain when required to produce the finish specified in Section 09 06 00 SHEDULE FOR FINISHES.

2.3 IDENTIFICATION MARK:

- A. On top edge of door.

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- B. Either a stamp, brand or other indelible mark, giving manufacturer's name, door's trade name, construction of door, code date of manufacture and quality.
- C. Accompanied by either of the following additional requirements:
 - 1. An identification mark or a separate certification including name of inspection organization.
 - 2. Identification of standards for door, including glue type.
 - 3. Identification of veneer and quality certification.
 - 4. Identification of preservative treatment for stile and rail doors.

2.4 SEALING:

Give top and bottom edge of doors two coats of catalyzed polyurethane or water resistant sealer before sealing in shipping containers.

PART 3 - EXECUTION**3.1 DOOR PREPARATION**

- A. Field, shop or factory preparation: Do not violate the qualified testing and inspection agency label requirements for fire rated doors.
- B. Clearances between Doors and Frames and Floors:
 - 1. Maximum 3 mm (1/8 inch) clearance at the jambs, heads, and meeting stiles, and a 19 mm (3/4 inch) clearance at bottom, except as otherwise specified.
 - 2. Maximum clearance at bottom of sound rated doors, light-proofed doors, doors to operating rooms, and doors designated to be fitted with mechanical seal: 10 mm (3/8 inch).
- C. Provide cutouts for special details required and specified.
- D. Rout doors for hardware using templates and location heights specified in Section, 08 71 00 DOOR HARDWARE.
- E. Fit doors to frame, bevel lock edge of doors 3 mm (1/8 inch) for each 50 mm (two inches) of door thickness // undercut where shown. //
- F. Immediately after fitting and cutting of doors for hardware, seal cut edges of doors with two coats of water resistant sealer.
- G. Finish surfaces, including both faces, top and bottom and edges of the doors smooth to touch.
- H. Apply a steel astragal on the opposite side of active door on pairs of fire rated doors.
- I. Apply a steel astragal to meeting style of active leaf of pair of doors or double egress smoke doors.

3.2 INSTALLATION OF DOORS APPLICATION OF HARDWARE

Install doors and hardware as specified in this Section.

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3.3 DOOR PROTECTION

- A. As door installation is completed, place polyethylene bag or cardboard shipping container over door and tape in place.
- B. Provide protective covering over knobs and handles in addition to covering door.
- C. Maintain covering in good condition until removal is approved by Resident Engineer.

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SECTION 08 31 13
ACCESS DOORS AND FRAMES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Section specifies access doors or panels.

1.2 RELATED WORK

- A. Locations of access doors for duct work cleanouts: Section 23 31 00, HVAC DUCTS AND CASINGS, Section 23 37 00, AIR OUTLETS AND INLETS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Access doors, each type, showing construction, location and installation details.
- C. Manufacturer's Literature and Data: Access doors, each type.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
- A167-99(R-2004).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
- A1008-07.....Steel Sheet, Cold-Rolled, Carbon, Structural, High Strength Low-Alloy
- C. American Welding Society (AWS):
- D1.3-98.....Structural Welding Code Sheet Steel
- D. The National Association of Architectural Metal Manufacturers (NAAMM):
- AMP 500 Series.....Metal Finishes Manual
- E. Underwriters Laboratories, Inc. (UL):
- Fire Resistance Directory

PART 2 - PRODUCTS

2.1 FABRICATION, GENERAL

- A. Fabricate components to be straight, square, flat and in same plane where required.
1. Slightly round exposed edges and without burrs, snags and sharp edges.
 2. Exposed welds continuous and ground smooth.
 3. Weld in accordance with AWS D1.3.

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- B. Provide anchors or make provisions in frame for anchoring to adjacent construction. Provide size, number and location of anchors on four sides to secure access door in opening.

2.2 ACCESS DOORS, FLUSH PANEL:**A. Door Panel:**

- 1. Form of 1.9 mm (0.0747 inch) thick steel thick steel sheet.
- 2. Reinforce to maintain flat surface.

B. Frame:

- 1. Form of 1.5 mm (0.0598 inch) thick steel sheet of depth and configuration to suit material and type of construction where installed.
- 2. Provide surface mounted units having frame flange at perimeter where installed in concrete, masonry, or gypsum board construction.
- 3. Weld exposed joints in flange and grind smooth.
- 4. Provide expanded galvanized metal lath perimeter wings when installed in plaster.

C. Hinge:

- 1. Concealed spring hinge to allow panel to open 175 degrees.
- 2. Provide removable hinge pin to allow removal of panel from frame.

D. Lock:

- 1. Flush, screwdriver operated cam lock.

2.4 FINISH:

- A. Provide in accordance with NAAMM AMP 500 series on exposed surfaces.
- B. Steel Surfaces: Baked-on prime coat over a protective phosphate coating.

2.5 SIZE:

- A. Minimum 600 mm (24 inches) square door unless otherwise shown.

PART 3 - EXECUTION**3.1 LOCATION:**

- A. Provide access panels or doors wherever any valves, traps, dampers, cleanouts, and other control items of mechanical, electrical and conveyor work are concealed in wall or partition, or are above ceiling of gypsum board or plaster.
- B. Use flush panels in partitions and gypsum board or plaster ceilings, except lay-in acoustical panel ceilings.

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3.2 INSTALLATION, GENERAL:

- A. Install access doors in openings to have sides vertical in wall installations, and parallel to ceiling suspension grid or side walls when installed in ceiling.
- B. Set frames so that edge of frames without flanges will finish flush with surrounding finish surfaces.
- C. Set frames with flanges to overlap opening and so that face will be uniformly spaced from the finish surface.
- D. Set recessed panel access doors recessed so that face of surrounding materials will finish on the same plane, when finish in door is installed.

3.3 ANCHORAGE:

- A. Secure frames to adjacent construction using anchors attached to frames or by use of bolts or screws through the frame members.
- B. Type, size and number of anchoring device suitable for the material surrounding the opening, maintain alignment, and resist displacement during normal use of access door.

3.4 ADJUSTMENT:

- A. Adjust hardware so that door panel will open freely.
- B. Adjust door when closed so door panel is centered in the frame.

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SECTION 08 42 29
AUTOMATIC ENTRANCES

PART I - GENERAL

1.1 DESCRIPTION

- A. This Section includes the following types of automatic entrances:
1. Exterior and interior aluminum-framed glass, bi-parting, sliding automatic entrances with integral transoms and side lites.

1.2 RELATED WORK

- A. Section 07 92 00, JOINT SEALERS for caulking to the extent not specified in this section.
- B. Section 08 80 00, GLAZING for materials and installation requirements of glazing for automatic entrances.
- C. Division 26, Sections for electrical connections provided separately in Division 26 including conduit and wiring for power to sliding automatic entrances.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Refer to the latest edition of all referenced Standards and Codes.
- B. Underwriters Laboratories (UL):
1. UL 325 - Standard for Door, Drapery, Gate, Louver and Window Operators and Systems.
- C. American National Standards Institute (ANSI) / Builders' Hardware Manufacturers Association (BHMA):
1. ANSI/BHMA A156.10: Standard for Power Operated Pedestrian Doors.
 2. ANSI/BHMA A156.5: Standard for Auxiliary Locks and Associated Products.
- D. American Society for Testing and Materials (ASTM):
1. ASTM B221 - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
 2. ASTM B209 - Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate.
- E. American Association of Automatic Door Manufacturers (AAADM).
- F. National Fire Protection Association (NFPA):
1. NFPA 101 - Life Safety Code.
 2. NFPA 70 - National Electric Code.
- G. International Code Council (ICC):

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- 1. IBC: International Building
- H. International Organization for Standardization (ISO):
 - 1. ISO 9001 - Quality Management Systems.
- I. National Association of Architectural Metal Manufacturers (NAAMM):
 - 1. Metal Finishes Manual for Architectural and Metal Products.
- J. American Architectural Manufacturers Association (AAMA):
 - 1. AAMA 606.1 - Integral Color Anodic Finishes for Architectural Aluminum.
 - 2. AAMA 611 - Voluntary Specification for Anodized Architectural Aluminum.
 - 3. AAMA 701 - Voluntary Specification for Pile Weatherstripping and Replaceable Fenestration Weatherseals.

1.4 DEFINITIONS

- A. Activation Device: Device that, when actuated, sends an electrical signal to the door operator to open the door.
- B. Safety Device: Device that prevents a door from opening or closing, as appropriate.

1.5 PERFORMANCE REQUIREMENTS

- A. General: Provide automatic entrance door assemblies capable of withstanding structural loads and thermal movements based on testing manufacturer's standard units in assemblies similar to those indicated for this Project.
- B. Thermal Movements: Provide automatic entrances that allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures by preventing buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
 - 1. Temperature Change (Range): 120 deg F (67 deg C), ambient; 180 deg F (100 deg C).
- C. Operating Range: Minus 30 deg F (Minus 34 deg C) to 130 deg F (54 deg C).
- D. Opening-Force Requirements for Egress Doors: Not more than 50 lbf (222N) required to manually set door in motion if power fails, and not more than 15 lbf (67 N) require to open door to minimum required width.

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- E. Closing-Force Requirements: Not more than 30 lbf (133 N) required to prevent door from closing.

1.6 SUBMITTALS

- A. General: Submit the following in accordance with Conditions of the Contract and Division 1 Specification Sections.
- B. Shop Drawings: Include plans, elevation, sections, details, hardware mounting heights and attachments to other work.
- C. Color samples for approval of factory-applied color finishes.
- D. Closeout Submittals:
 - 1. Owner's Manual.
 - 2. Warranties.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative who is trained for installation and maintenance of units required for this Project.
- B. Manufacturer Qualifications: A qualified manufacturer with a manufacturing facility certified under ISO 9001 and with company certificate issued by AAADM.
- C. Certifications: Automatic sliding door system shall be certified by the manufacturer to meet performance design criteria in accordance with the following standards:
 - 1. ANSI/BHMA A 156.10.
 - 2. NFPA 101.
 - 3. Underwriter's Laboratories 325 (UL) listed.
 - 4. IBC.
- D. Source Limitations: Obtain automatic entrance door assemblies through one source from a single manufacturer.
- E. Product Options: Drawings indicate sizes, profiles, and dimensional requirements of automatic entrance door assemblies and are based on the specific system indicated.
- F. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- G. Emergency-Exit Door Requirements: Comply with requirements of authorities having jurisdiction for automatic entrances serving as a required means of egress.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**1.8 PROJECT CONDITIONS**

- A. Field Measurements: General Contractor shall verify openings to receive automatic entrance door assemblies by field measurements before fabrication and indicate measurements on Shop Drawings.
- B. Mounting Surfaces: General Contractor shall verify all surfaces to be plumb, straight and secure; substrates to be of proper dimension and material.
- C. Other Trades: General Contractor shall advise of any inadequate conditions or equipment.

1.9 COORDINATION

- A. Templates: Check Shop Drawings of other work to confirm that adequate provisions are made for locating and installing automatic entrances to comply with indicated requirements.
- B. Electrical System Roughing-in: Coordinate layout and installation of automatic entrance door assemblies with connections to power supplies, and security access control system.
- C. System Integration: Integrate sliding automatic entrances with other systems as required for a complete working installation.
 - 1. Provide electrical interface control capability for operation of sliding automatic entrances by secure activation system on doors with electric locking.

1.10 WARRANTY

- A. Warranty: Conform to terms of "Warranty of Construction", FAR clause 52.246-21, except extend warranty period for the following:
 - 1. Automatic Entrances shall be free of defects in material and workmanship for a period of one (1) year from the date of Substantial Completion.

PART 2 - PRODUCTS**2.1 MATERIALS**

- A. Aluminum: Alloy and temper recommended by manufacturer for type of use and finish indicated.
 - 1. Headers, stiles, rails, and frames: 6063-T6, 6063-T5.
 - 2. Extruded Bars, Rods, Profiles, and Tubes: ASTM B 221.
 - 3. Sheet and Plate: ASTM B 209.
- B. Sealants and Joint Fillers: Performed under Division 7 Section "Joint Sealants".

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**2.2 AUTOMATIC ENTRANCE DOOR ASSEMBLIES**

- A. General: Provide manufacturer's standard automatic entrance door assemblies including doors, sidelights, framing, headers, carrier assemblies, roller tracks, door operators, activation and safety devices, and accessories required for a complete installation.
- B. Sliding Automatic Entrances:
 - 1. Configuration: Two sliding leaves and two full sidelights; bi-parting.
 - 2. Traffic Pattern: Two-way.
 - 3. Emergency Breakaway Capability: Sliding leaves only.
 - 4. Mounting: Between jambs.

2.3 COMPONENTS

- A. Framing Members: Manufacturer's standard extruded aluminum reinforced as required to support imposed loads.
 - 1. Nominal Size: 1-3/4 inch by 4-1/2 inch (45 by 115 mm).
 - 2. Concealed Fastening: Framing shall incorporate a concealed fastening pocket, and continuous flush insert cover, extending full length of each framing member.
- B. Stile and Rail Doors and Sidelights: Manufacturer's standard 1-3/4 inch (45 mm) thick glazed doors with extrude-aluminum tubular stile and rail members. Incorporate concealed tie-rods that span full length of top and bottom rails or mechanically fasten corners with reinforcing brackets that are welded.
 - 1. Glazing Stops and Gaskets: Snap-on, extruded-security aluminum stops and preformed gaskets.
 - 2. Stile Design: Narrow stile; 2 inch (51 mm) nominal width.
 - 3. Bottom Rail Design: Minimum 4 inch (102 mm) nominal height.
 - 4. Muntin Bars: Horizontal tubular rail member for each door; 4-1/4 inch (108 mm) to 6 inch (152 mm) nominal width.
- C. Glazing: Furnished under Section 08 80 00 Glazing. All glazing furnished under separate section shall be 1/4 inch (6 mm) tempered.
- D. Headers: Fabricated from extruded aluminum and extending full width of automatic entrance door units to conceal door operators, carrier assemblies, and roller tracks. Provide hinged or removable access panels for service and adjustment of door operators and controls. Secure panels to prevent unauthorized access.
 - 1. Mounting: Concealed, with one side of header flush with framing.

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2. Capacity: Capable of supporting up to 220 lb (100 kg) per panel, up to four panels, over spans up to 14 feet (4.3 m) without intermediate supports.

- E. Carrier Assemblies and Overhead Roller Tracks: Manufacturer's standard carrier assembly that allows vertical adjustment of at least 1/8 inch (3 mm); consisting of urethane with precision steel lubricated ball-bearing wheels, operating on a continuous roller track. Support panels from carrier assembly by anti-riser wheels with factory adjusted cantilever and pivot assembly. Minimum two ball-bearing roller wheels and two anti-rise rollers for each active leaf.
- F. Thresholds: None.
- G. Fasteners and Accessories: Manufacturer's standard corrosion-resistant, non-staining, non-bleeding fasteners and accessories compatible with adjacent materials.
- H. Signage: Provide signage in accordance with ANSI/BHMA A 156.10.

2.4 DOOR OPERATORS

- A. General: Provide door operators of size recommended by manufacturer for door size, weight, and movement; for condition of exposure; and for long-term, operation under normal traffic load for type of occupancy indicated.
- B Electromechanical Operators: Self-contained overhead unit powered by a fractional horsepower, permanent-magnet DC motor with gear reduction drive, microprocessor controller; and encoder.
 - 1. Operation: Power opening and power closing.
 - 2. Features:
 - a. Adjustable opening and closing speeds.
 - b. Adjustable back-check and latching.
 - c. Adjustable braking.
 - d. Adjustable hold-open time between 0 and 30 seconds.
 - e. Obstruction recycle.
 - f. On/Off switch to control electric power to operator.
 - g. Energy conservation switch that reduces door-opening width.
 - 3. Mounting: Concealed.
 - 4. Drive System: Synchronous belt type.
- C. Electrical service to door operators shall be provided under Division 26 Electrical. Minimum service to be 120 VAC, 5 amps.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**2.5 ELECTRICAL CONTROLS**

- A. Electrical Control System: Electrical control system shall include a microprocessor controller and position encoder. The encoder shall monitor revolutions of the operator shaft and send signals to microprocessor controller to define door position and speed. Systems utilizing external magnets and magnetic switches are not acceptable.
- B. Life Cycle Data Counter: The electrical control system shall incorporate a non-re-settable counter to track door operation cycles.
- C. Controller Protection: The microprocessor controller shall incorporate the following features to ensure trouble free operation:
 - 1. Automatic Reset upon Power-up.
 - 2. Main Fuse Protection.
 - 3. Motor Protection, over-current protection.
- D. Soft Start/Stop: A "soft-start" "soft-stop" motor driving circuit shall be provided for smooth normal opening and recycling.
- E. Obstruction Recycle: Provide system to recycle the sliding panels when an obstruction is encountered during the closing cycle.

2.6 ACTIVATION AND SAFETY DEVICES

- A. Doors shall be activated by means of push plate devices on either side of the door. Locate as indicated on plans. Motion sensors are not to be provided.
- B. Stainless steel rectangle style push plate for wall mount application. 16 gauge, 304 2B Stainless Steel Faceplate, 1/8" thick, Aluminum back plate with concrete anchors. Cherry switch: Single-pole, 15A, COM / NO / NC Contacts.
 - 1. Push plate provide with no exposed fasteners on the faceplate area.
 - 2. Faceplate utilizes an abrasive etch lettering. Push plates made of plastic, or having surface applied painted or decaled lettering shall not be acceptable.
 - 3. Stainless steel rectangle push plate for wall mounted application.
 - a. Beveled edges provide a tamper and vandal proof solution.
 - b. All-activate plate activates with any "push" location.
 - c. Weather boot provided between plate and plate back.
 - d. Surface mount within thick ABS plastic mounting boxes or equal.

2.7 HARDWARE

- A. General: Provide units in sizes and types recommended by automatic entrance door and hardware manufacturers for entrances and uses indicated.

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- B. Emergency Breakaway Feature: Provide release hardware that allows panel(s) to swing out in direction of egress to full 90 degrees from any position in sliding mode. Maximum force to open panel shall be 50 lbf (222 N) according to ANSI/BHMA A156.10. Interrupt powered operation of panel operator while in breakaway mode.
 - 1. Emergency breakaway feature shall include at least one adjustable detent device mounted in the top of each breakaway panel to control panel breakaway force.
 - 2. Limit Arms: Limit arms shall be provided to control swing of sliding panels on break-out; swing shall not exceed 90 degrees.
- C. Control Switch: Provide manufacturer's standard rotary switch mounted on the interior jamb and door position switch to allow for full control of the automatic entrance door. Rotary switch shall be keyed on entrances with access control locking. Controls to include, but are not limited to:
 - 1. Power On/Off.
 - 2. One-way traffic.
 - 3. Reduced Opening.
 - 4. Open/Closed/Automatic.
- D. Sliding Weather Stripping: Manufacturer's standard replaceable components complying with AAMA 701; made of wool, polypropylene, or nylon woven pile with nylon-fabric or aluminum-strip backing.
- E. Weather Sweeps: Manufacturer's standard adjustable nylon brush sweep mounted to underside of door bottom.

2.8 FABRICATION

- A. General: Factory fabricates automatic entrance door assembly components to designs, sizes, and thickness indicated and to comply with indicated standards.
 - 1. Form aluminum shapes before finishing.
 - 2. Use concealed fasteners to greatest extent possible.
 - a. Where fasteners are subject to loosening or turning out from thermal and structural movements, wind loads, or vibration, use self-locking devices.
 - b. Reinforce members as required to receive fastener threads.
- B. Framing: Provide automatic entrances as prefabricated assemblies.
 - 1. Fabricate tubular and channel frame assemblies with manufacturer's standard mechanical or welded joints. Provide sub-frames and

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- reinforcement as required for a complete system to support required loads.
2. Perform fabrication operations in manner that prevents damage to exposed finish surfaces.
 3. Form profiles that are sharp, straight, and free of defects or deformations.
 4. Prepare components to receive concealed fasteners and anchor and connection devices.
 5. Fabricate components with accurately fitted joints with ends coped or mitered to produce hairline joints free of burrs and distortion.
- C. Doors: Factory fabricated and assembled in profiles indicated. Reinforce as required to support imposed loads and for installing hardware.
- D. Door Operators: Factory fabricated and installed in headers, including adjusting and testing.
- E. Glazing: Fabricate framing with minimum glazing edge clearances for thickness and type of glazing indicate.
- F. Hardware: Factory shall install hardware to the greatest extent possible; remove only as required for final finishing operation and for delivery to and installation at Project site.

2.9 ALUMINUM FINISHES

- A. General: Comply with NAAMM Metal Finishes Manual for Architectural and Metal Products for recommendations for applying and designing finishes. Finish designations prefixed by AA comply with system established by Aluminum Association for designing finishes.
- B. Class I, Color Anodic Finish: AA-M10C22A42/A44 Mechanical Finish: as fabricated; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class I, integrally colored or electrolytically deposited color coating 0.70 mils minimum complying with AAMA 611-98, and the following:
1. Color: Dark Bronze.
 2. AAMA 606.1.
 3. Applicator must be fully compliant with all applicable environmental regulations and permits, including wastewater and heavy metal discharge.

PART 3 - EXECUTION

3.1 INSPECTION

- A. Examine conditions for compliance with requirements for installation tolerances, header support, and other conditions affecting performance of automatic entrances. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. General: Do not install damaged components. Fit frame joints to produce joints free of burrs and distortion. Rigidly secure non-movement joints.
- B. Entrances: Install automatic entrances plumb and true in alignment with established lines and grades without warp or rack of framing members and doors. Anchor securely in place.
 - 1. Install surface-mounted hardware using concealed fasteners to greatest extent possible.
 - 2. Set headers, carrier assemblies, tracks, operating brackets, and guides level and true to location with anchorage for permanent support.
- C. Door Operators: Connect door operators to electrical power distribution system as specified in Division 16 Sections.
- D. Glazing: Performed under Section 08 80 00 "GLAZING" in accordance with sliding automatic entrance manufacturer's instructions.
- E. Sealants: Comply with requirements specified in Section 07 92 00 "JOINT SEALANTS" to provide weather tight installation.

3.3 FIELD QUALITY CONTROL

- A. Testing Services: Factory Trained Installer shall test and inspect each automatic entrance door to determine compliance of installed systems with applicable AMSI standards.

3.4 ADJUSTING

- A. Adjust door operators, controls, and hardware for smooth and safe operation, for weather-tight closure, and complying with requirements in ANSI/BHMA A 156.10.

3.5 CLEANING AND PROTECTION

- A. Clean glass and aluminum surfaces promptly after installation. Remove excess glazing and sealant compounds, dirt, and other substances. Repair damaged finish to match original finish. Comply with requirements in Division 8 Section "GLAZING", for cleaning and maintaining glass.

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3.6 AUTOMATIC ENTRANCE TYPES

A. Interior Automatic Entrance.

1. Type: Sliding, bi-parting.

2. Function: Free operation by push plate switch. No locking required.

No access control system connection required.

3. No transom required.

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SECTION 08 71 00
DOOR HARDWARE

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Door hardware and related items necessary for complete installation and operation of doors.

1.2 RELATED WORK

- A. Caulking: Section 07 92 00 JOINT SEALANTS.
- B. Painting: Section 09 91 00, PAINTING.
- C. Electrical: Division 26, ELECTRICAL.
- D. Fire Detection: Section 28 31 00, FIRE DETECTION AND ALARM.
- E. Security and Access Control Hardware and Devices: Division 28, ELECTRONIC SAFETY AND SECURITY.

1.3 GENERAL

- A. All hardware shall comply with UFAS, (Uniform Federal Accessible Standards) unless specified otherwise.
- B. Provide rated door hardware assemblies where required by most current version of the International Building Code (IBC).
- C. Hardware for Labeled Fire Doors and Exit Doors: Conform to requirements of NFPA 80 for labeled fire doors and to NFPA 101 for exit doors, as well as to other requirements specified. Provide hardware listed by UL, except where heavier materials, large size, or better grades are specified herein under paragraph HARDWARE SETS. In lieu of UL labeling and listing, test reports from a nationally recognized testing agency may be submitted showing that hardware has been tested in accordance with UL test methods and that it conforms to NFPA requirements.
- D. Hardware for application on metal and wood doors and frames shall be made to standard templates. Furnish templates to the fabricator of these items in sufficient time so as not to delay the construction.
- E. The following items shall be of the same manufacturer, if possible, except as otherwise specified:
 - 1. Mortise locksets.
 - 2. Hinges for hollow metal and wood doors.
 - 3. Surface applied overhead door closers.
 - 4. Exit devices.
 - 5. Floor closers.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. Submit 6 copies of the schedule per Section 01 33 23 plus 2 copies to the VAMC Locksmith (VISN Locksmith if the VAMC does not have a locksmith).
- B. Hardware Schedule: Prepare and submit hardware schedule in the following form:

| Hardware Item | Quantity | Size | Reference Publication Type No. | Finish | Mfr. Name and Catalog No. | Key Control Symbols | UL Mark (if fire rated and listed) | ANSI/BHMA Finish Designation |
|---------------|----------|------|--------------------------------|--------|---------------------------|---------------------|------------------------------------|------------------------------|
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

- C. Samples and Manufacturers' Literature:
1. Samples: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number.
 2. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified.
- D. Certificate of Compliance and Test Reports: Submit certificates that hardware conforms to the requirements specified herein. Certificates shall be accompanied by copies of reports as referenced. The testing shall have been conducted either in the manufacturer's plant and certified by an independent testing laboratory or conducted in an independent laboratory, within four years of submittal of reports for approval.

1.5 DELIVERY AND MARKING

- A. Deliver items of hardware to job site in their original containers, complete with necessary appurtenances including screws, keys, and instructions. Tag one of each different item of hardware and deliver to Resident Engineer for reference purposes. Tag shall identify items by Project Specification number and manufacturer's catalog number. These items shall remain on file in Resident Engineer's office until all

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other similar items have been installed in project, at which time the Resident Engineer will deliver items on file to Contractor for installation in predetermined locations on the project.

1.6 PREINSTALLATION MEETING

A. Convene a pre-installation meeting not less than 30 days before start of installation of door hardware. Require attendance of parties directly affecting work of this section, including Contractor and Installer, Architect, Project Engineer and VA Locksmith, Hardware Consultant, and Hardware Manufacturer's Representative. Review the following:

1. Inspection of door hardware.
2. Job and surface readiness.
3. Coordination with other work.
4. Protection of hardware surfaces.
5. Substrate surface protection.
6. Installation.
7. Adjusting.
8. Repair.
9. Field quality control.
10. Cleaning.

1.7 INSTRUCTIONS

- A. Hardware Set Symbols on Drawings: Except for protective plates, door stops, mates, thresholds and the like specified herein, hardware requirements for each door are indicated on drawings by symbols. Symbols for hardware sets consist of letters (e.g., "HW") followed by a number. Each number designates a set of hardware items applicable to a door type.
- B. Manufacturers' Catalog Number References: Where manufacturers' products are specified herein, products of other manufacturers which are considered equivalent to those specified may be used. Manufacturers whose products are specified are identified by abbreviations as follows:

| | | |
|---------------|-------------------------------|------------------|
| Adams-Rite | Adams Rite Mfg. Co. | Pomona, CA |
| Best | Best Access Systems | Indianapolis, IN |
| Don-Jo | Don-Jo Manufacturing | Sterling, MA |
| G.E. Security | GE Security, Inc. | Bradentown, FL |
| Markar | Markar Architectural Products | Pomona, CA |

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| | | |
|-----------------|---|-------------------|
| Pemko | Pemko Manufacturing Co. | Ventura, CA |
| Rixson | Rixson | Franklin Park, IL |
| Rockwood | Rockwood Manufacturing Co. | Rockwood, PA |
| Securitron | Securitron Magnalock Corp. | Sparks, NV |
| Southern Folger | Southern Folger Detention Equipment Co. | San Antonio, TX |
| Stanley | The Stanley Works | New Britain, CT |
| Tice | Tice Industries | Portland, OR |
| Trimco | Triangle Brass Mfg. Co. | Los Angeles, CA |
| Zero | Zero Weather Stripping Co. | New York, NY |

C. Keying: All cylinders shall be keyed into existing Best Patented Grand Master Key System. Provide removable core cylinders that are removable only with a special key or tool without disassembly of knob or lockset. Cylinders shall be 7 pin type. Keying information shall be furnished at a later date by the Resident Engineer.

1.8 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. In text, hardware items are referred to by series, types, etc., listed in such specifications and standards, except as otherwise specified.
- B. American Society for Testing and Materials (ASTM):
E2180-07.....Standard Test Method for Determining the
Activity of Incorporated Antimicrobial Agent(s)
In Polymeric or Hydrophobic Materials
- C. American National Standards Institute/Builders Hardware Manufacturers Association (ANSI/BHMA):
A156.1-06.....Butts and Hinges
A156.2-03.....Bored and Pre-assembled Locks and Latches
A156.3-08.....Exit Devices, Coordinators, and Auto Flush
Bolts
A156.4-08.....Door Controls (Closers)
A156.5-01.....Auxiliary Locks and Associated Products
A156.6-05.....Architectural Door Trim
A156.8-05.....Door Controls-Overhead Stops and Holders
A156.12-05Interconnected Locks and Latches

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- A156.15-06.....Release Devices-Closer Holder, Electromagnetic
and Electromechanical
- A156.16-08.....Auxiliary Hardware
- A156.18-06.....Materials and Finishes
- A156.28-07Master Keying Systems
- A156.30-03High Security Cylinders
- A250.8-03.....Standard Steel Doors and Frames
- D. National Fire Protection Association (NFPA):
 - 80-10.....Fire Doors and Fire Windows
 - 101-09.....Life Safety Code
- E. Underwriters Laboratories, Inc. (UL):
 - Building Materials Directory (2008)

PART 2 - PRODUCTS**2.1 HALF SURFACE HINGES**

- A. ANSI A156.1. Provide only three-knuckle hinges, except five-knuckle where the required hinge type is not available in a three-knuckle version (e.g., some types of swing-clear hinges). Hinges shall be throw-bolted to door with hex nuts and bolts. The following types of butt hinges shall be used for the types of doors listed, except where otherwise specified:
 - 1. Stanley Type CB 1970R, half surface hinges for doors 900 mm (3 feet) wide or less.
 - 2. Stanley Type CB1971R, half surface hinges for doors over 900 mm (3 feet) wide.

2.2 DOOR CLOSING DEVICES

- A. Closing devices shall be products of one manufacturer for each type specified.

2.3 OVERHEAD CLOSERS

- A. Conform to ANSI A156.4, Grade 1.
- B. Closers shall conform to the following:
 - 1. The closer shall have minimum 50 percent adjustable closing force over minimum value for that closer and have adjustable hydraulic back check effective between 55 degrees and 180 degrees of door opening.
 - 2. Where specified, closer shall have hold-open feature.

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3. Size Requirements: Provide multi-size closers, sizes 1 through 4, except where multi-size closer is not available for the required application.
4. Material of closer body shall be forged or cast.
5. Arm and brackets for closers shall be steel, malleable iron or high strength ductile cast iron.
6. Where closers are exposed to the exterior or are mounted in rooms that experience high humidity, provide closer body and arm assembly of stainless steel material.
7. Closers shall have full size metal cover; plastic covers will not be accepted.
8. Closers shall have adjustable hydraulic back-check, separate valves for closing and latching speed, adjustable back-check positioning valve, and adjustable delayed action valve.
9. Provide closers with any accessories required for the mounting application, including (but not limited to) drop plates, special soffit plates, spacers for heavy-duty parallel arm fifth screws, bull-nose or other regular arm brackets, longer or shorter arm assemblies, and special factory templating. Provide special arms, drop plates, and templating as needed to allow mounting at doors with overhead stops and/or holders.
10. Closer arms or backcheck valve shall not be used to stop the door from overswing, except in applications where a separate wall, floor, or overhead stop cannot be used.
11. Provide parallel arm closers with heavy duty rigid arm.
12. Where closers are to be installed on the push side of the door, provide parallel arm type except where conditions require use of top jamb arm.
13. Provide all surface closers with the same body attachment screw pattern for ease of replacement and maintenance.
14. All closers shall have a 1 1/2" (38mm) minimum piston diameter.
15. Closers: Stanley D1651 Series.

2.4 ELECTRONIC CLOSER/HOLDER

- A. Conform to ANSI A156.15.
- B. Closer/holder shall conform to the following:
 1. Closer/holder shall be designed to hold door in the open position under normal usage and to release and automatically close the door under fire conditions.

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2. Closer shall include integral electromagnetic holder mechanism designed for use with UL listed fire detectors or alarm systems provided with normally closed switching contacts.
3. Provide hold open bypass feature from 0° up to 80°. Backcheck shall be properly located for protection of the door, frame and applied hardware.
4. Provide power transformer to reduce line voltage to 24v AC and 24v holding solenoid.
5. Fully hydraulic, rack and pinion action with high strength cast iron cylinders and one (1) piece forged steel pistons.
6. Fluid of a type requiring no seasonal adjustments. Pinion shaft minimum diameter of 11/16 inch.
7. Hydraulic regulation controlled by tamper-proof, non-critical screw valves, adjustable with a hex wrench.
8. Separate adjustments for backcheck, general speed and latch speed.
9. Include high efficiency, low friction full compliment pinion bearings.
10. Forged steel main arms.
11. Where detailed, provide a quiet, low friction track and roller assembly and provisions for an optional bumper assembly to assist backcheck and/or hold-open clip.
12. Closing power of sized closers shall be adjustable to increase closing power fifteen (15) percent.

2.5 DOOR STOPS

- A. Conform to ANSI A156.16.
- B. Provide door stops wherever an opened door or any item of hardware thereon would strike a wall, column, equipment or other parts of building construction. For concrete, masonry or quarry tile construction, use lead expansion shields for mounting door stops.
- C. Where cylindrical locks with turn pieces or pushbuttons occur, equip wall bumpers Type L02251 (rubber pads having concave face) to receive turn piece or button.
- D. Provide floor stops (Type L02141 or L02161 in office areas; Type L02121 x 3 screws into floor elsewhere. Wall bumpers, where used, must be installed to impact the trim or the door within the leading half of its width. Floor stops, where used, must be installed within 4-inches of the wall face and impact the door within the leading half of its width.

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- E. Where drywall partitions occur, use floor stops, Type L02141 or L02161 in office areas, Type L02121 elsewhere.
- F. Provide stop Type L02011, as applicable for exterior doors. At outswing doors where stop can be installed in concrete, provide stop mated to concrete anchor set in 76mm (3-inch) core-drilled hole and filled with quick-setting cement.
- G. Omit stops where floor mounted door holders are required and where automatic operated doors occur.
- H. Provide appropriate roller bumper for each set of doors (except where closet doors occur) where two doors would interfere with each other in swinging.
- I. Provide appropriate door mounted stop on doors in individual toilets where floor or wall mounted stops cannot be used.
- J. Provide overhead surface applied stop Type C02541, ANSI A156.8 on patient toilet doors in bedrooms where toilet door could come in contact with the bedroom door.
- K. Provide door stops on doors where combination closer magnetic holders are specified, except where wall stops cannot be used or where floor stops cannot be installed within 4-inches of the wall.
- L. Where the specified wall or floor stop cannot be used, provide concealed overhead stops (surface-mounted where concealed cannot be used).

2.6 LOCKS AND LATCHES

- A. Conform to ANSI A156.2. Locks and latches for doors 45 mm (1-3/4 inch) thick or over shall have beveled fronts. Lock cylinders shall have not less than seven pins. Cylinders for all locksets shall be removable core type. Cylinder shall be removable by special key or tool. Construct all cores so that they will be interchangeable into the core housings of all mortise locks, rim locks, cylindrical locks, and any other type lock included in the Great Grand Master Key System. Disassembly of lever or lockset shall not be required to remove core from lockset. All locksets or latches on double doors with fire label shall have latch bolt with 19 mm (3/4 inch) throw, unless shorter throw allowed by the door manufacturer's fire label. Provide temporary keying device or construction core of allow opening and closing during construction and prior to the installation of final cores.
- B. In addition to above requirements, locks and latches shall comply with following requirements:

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1. Cylindrical Lock and Latch Sets: levers shall meet ADA (Americans with Disabilities Act) requirements. Cylindrical locksets shall be series 4000 Grade I. All locks and latchsets shall be furnished with 122.55 mm (4-7/8-inch) curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 21mm (7/8-inch) lip-to-center dimension. Provide lever design to match design selected by Architect or to match existing lever design. Where two turn pieces are specified for lock F76, turn piece on inside knob shall lock and unlock inside knob, and turn piece on outside knob shall unlock outside knob when inside knob is in the locked position. (This function is intended to allow emergency entry into these rooms without an emergency key or any special tool.)
2. Cylindrical Lock and Latch Sets: Best 9K Series with 15D Lever and Rose. Provide the following:
 - a. Lockset, F109.
 - b. Latchset, F75.
 - c. Storeroom, F86.
3. Mortise Lock and Latch Sets: Conform to ANSI/BHMA A156.13. Mortise locksets shall be series 1000, Grade 1. All locksets and latchsets, except on designated doors in Psychiatric (Mental Health) areas, shall have lever handles fabricated from cast stainless steel. Provide sectional (lever x rose) lever design matching Best D15. No substitute lever material shall be accepted. All locks and latchsets shall be furnished with 122.55 mm (4-7/8-inch) curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 21mm (7/8-inch) lip-to-center dimension. Lock function F02 shall be furnished with emergency tools/keys for emergency entrance. All lock cases installed on lead lined doors shall be lead lined before applying final hardware finish. Furnish armored fronts for all mortise locks. Where mortise locks are installed in high-humidity locations or where exposed to the exterior on both sides of the opening, provide non-ferrous mortise lock case.
4. Mortise Lock and Latch Sets: Best 45H Series with 15D Lever and Rose. Provide the following:
 - a. Latchset F01.

2.7 KEYS

- A. Stamp all keys with change number and key set symbol. Furnish keys in quantities as follows:

| Locks/Keys | Quantity |
|---------------------------------|---------------------------|
| Cylinder locks | 2 keys each |
| Cylinder lock change key blanks | 20 each different key way |
| Master-keyed sets | 6 keys each |

- B. Each cylinder shall be keyed to open with the following:

1. A cylinder lock change key.
2. A unit master key.
3. With the building Grand Master.

2.8 KICK PLATES

- A. Conform to ANSI Standard A156.6.
- B. Provide protective plates as specified below:
1. Kick plates of metal, Type J100 series.
 2. Provide kick plates where specified. Kick plates shall be 254 mm (10 inches) high. Kick plates shall be minimum 1.27 mm (0.050 inches) thick. Provide kick plates beveled on all 4 edges (B4E). On push side of doors where jamb stop extends to floor, make kick plates 38 mm (1-1/2 inches) less than width of door, except pairs of metal doors which shall have plates 25 mm (1 inch) less than width of each door. Extend all other kick plates to within 6 mm (1/4 inch) of each edge of doors. Kick plates shall butt astragals. For jamb stop requirements, see specification sections pertaining to door frames.
 3. Kick plates are not required on following door sides:
 - a. Both sides of aluminum entrance doors.

2.9 FLUSH BOLTS (CONSTANT LATCHING)

- A. Conform to ANSI A156.3. Dimension of flush bolts shall conform to ANSI A115. Bolts shall conform to Underwriters Laboratories, Inc., requirements for fire door hardware. Flush bolts shall automatically latch when door is closed and remain latched until edge button is pushed to release.
- B. At interior doors, provide auto flush bolts at top only, unless otherwise specified, except at wood pairs with fire-rating greater than 20 minutes; provide fire pins as required by auto flush bolt and door fire labels.

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c. Provide the following:

1. Rockwell series 1905 at top only installations.
2. Rockwell series 1945 combination set at other installations.

2.10 COORDINATORS

- A. Conform to ANSI A156.16. Coordinators, when specified for fire doors, shall comply with Underwriters Laboratories, Inc., requirements for fire door hardware. Coordinator may be omitted on exterior pairs of doors where either door will close independently regardless of the position of the other door. Coordinator may be omitted on interior pairs of non-labeled open where open back strike is used. Open back strike shall not be used on labeled doors. Paint coordinators to match door frames, unless coordinators are plated. Provide bar type coordinators, except where gravity coordinators are required to prevent conflicts with other hardware or security devices. For bar type coordinators, provide filler bars for full width and, as required, brackets for push-side surface mounted closers, overhead stops, and vertical rod panic strikes.
- B. Provide Rockwood 1600 Series coordinator where scheduled.

2.11 MISCELLANEOUS HARDWARE

- A. Door Silencers or Mutes: Conform to ANSI A156.16. Provide door mutes or door silencers Type L03011 or L03021, depending on frame material, of white or light gray color, on each steel or wood door frame, except at fire-rated frames, lead-lined frames and frames for sound-resistant, lightproof and electromagnetically shielded doors. Furnish 3 mutes for single doors and 2 mutes for each pair of doors, except double-acting doors. Provide 4 mutes or silencers for frames for each Dutch type door. Provide 2 mutes for each edge of sliding door which would contact door frame.

2.12 FINISHES

- A. Exposed surfaces of hardware shall have ANSI A156.18, finishes as specified below. Finishes on all hinges, pivots, closers, thresholds, etc., shall be as specified below under "Miscellaneous Finishes." For field painting (final coat) of ferrous hardware, see Section 09 91 00, PAINTING.
- B. 626 or 630: All surfaces on exterior and interior of buildings, except where other finishes are specified.
- C. Miscellaneous Finishes:
1. Hinges --exterior doors: 626 or 630.

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2. Hinges --interior doors: 652 or 630.
 3. Door Closers: Factory applied paint finish. Dull or Satin Aluminum color.
 4. Other primed steel hardware: 600.
- D. Hardware Finishes for Existing Buildings: U.S. Standard finishes shall match finishes of hardware in (similar) existing spaces except where otherwise specified.
- E. Anti-microbial Coating: All hand-operated hardware (levers, pulls, push bars, push plates, paddles, and panic bars) shall be provided with an anti-microbial/anti-fungal coating that has passed ASTM E2180 tests. Coating to consist of ionic silver (Ag+). Silver ions surround bacterial cells, inhibiting growth of bacteria, mold, and mildew by blockading food and respiration supplies.

2.13 BASE METALS

- A. Apply specified U.S. Standard finishes on different base metals as following:

| Finish | Base Metal |
|--------|-----------------|
| 626 | Brass or bronze |
| 630 | Stainless steel |

PART 3 - EXECUTION**3.1 HARDWARE HEIGHTS**

- A. For existing buildings locate hardware on doors at heights to match existing hardware. The Contractor shall visit the site, verify location of existing hardware and submit locations to VA Resident Engineer for approval.
- B. Hardware Heights from Finished Floor:
1. Exit devices centerline of strike (where applicable) 1024 mm (40-5/16 inches).
 2. Locksets and latch sets centerline of strike 1024 mm (40-5/16 inches).
 3. Deadlocks centerline of strike 1219 mm (48 inches).
 4. Hospital arm pull 1168 mm (46 inches) to centerline of bottom supporting bracket.
 5. Centerline of door pulls to be 1016 mm (40 inches).
 6. Push plates and push-pull shall be 1270 mm (50 inches) to top of plate.
 7. Push-pull latch to be 1024 mm (40-5/16 inches) to centerline of strike.

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8. Locate other hardware at standard commercial heights. Locate push and pull plates to prevent conflict with other hardware.

3.2 INSTALLATION

- A. Closer devices, including those with hold-open features, shall be equipped and mounted to provide maximum door opening permitted by building construction or equipment. Closers shall be mounted on side of door inside rooms, inside stairs, and away from corridors. Where closers are mounted on doors they shall be mounted with sex nuts and bolts; foot shall be fastened to frame with machine screws.

- B. Hinge Size Requirements:

| Door Thickness | Door Width | Hinge Height |
|--------------------|---|-----------------------|
| 45 mm (1-3/4 inch) | 900 mm (3 feet) and less | 113 mm (4-1/2 inches) |
| 45 mm (1-3/4 inch) | Over 900 mm (3 feet) but not more than 1200 mm (4 feet) | 125 mm (5 inches) |

- C. Hinge leaves shall be sufficiently wide to allow doors to swing clear of door frame trim and surrounding conditions.
- D. Where new hinges are specified for new doors in existing frames or existing doors in new frames, sizes of new hinges shall match sizes of existing hinges; or, contractor may reuse existing hinges provided hinges are restored to satisfactory operating condition as approved by Resident Engineer. Existing hinges shall not be reused on door openings having new doors and new frames. Coordinate preparation for hinge cut-outs and screw-hole locations on doors and frames.

- E. Hinges Required Per Door:

| | |
|---|---------|
| Doors 1500 mm (5 ft) or less in height | 2 butts |
| Doors over 1500 mm (5 ft) high and not less than 2280 mm (7 ft 6 in) high | 3 butts |
| Doors over 2280 mm (7 feet 6 inches) high | 4 butts |
| Dutch type doors | 4 butts |
| Doors with spring hinges 1370 mm (4 feet 6 inches) high or less | 2 butts |
| Doors with spring hinges over 1370 mm (4 feet 6 inches) | 3 butts |

- F. Fastenings: Suitable size and type and shall harmonize with hardware as to material and finish. Provide machine screws and lead expansion shields to secure hardware to concrete, ceramic or quarry floor tile,

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or solid masonry. Fiber or rawl plugs and adhesives are not permitted. All fastenings exposed to weather shall be of nonferrous metal.

- G. After locks have been installed; show in presence of Resident Engineer that keys operate their respective locks in accordance with keying requirements. (All keys, Master Key level and above shall be sent Registered Mail to the Medical Center Director along with the bidding list. Also a copy of the invoice shall be sent to the Resident Engineer for his records.) Installation of locks which do not meet specified keying requirements shall be considered sufficient justification for rejection and replacement of all locks installed on project.

3.3 COORDINATION OF INSTALLATION OF SECURITY ACCESS SYSTEM HARDWARE AND DEVICES

- A. Hardware sets indicated below that require the installation of Security Hardware and Access Control Devices are specified and installed under DIVISION 28 - ELECTRICONIC SAFETY AND SECURITY. The Contractor shall be responsible for coordinating the installation of hardware installed under this section and Division 28 to assure a complete and functional opening. The materials specified in this section and in Division 28 are intended to indicate the types of hardware intended and are not intended to provide complete catalog numbers of ordering information. All necessary components and accessories shall be provided whether listed or not herein or in Division 28 in order to provide a complete and functional operation.

3.4 FINAL INSPECTION

- A. Installer to provide letter to VA Resident/Project Engineer that upon completion, installer has visited the Project and has accomplished the following:
1. Re-adjust hardware.
 2. Evaluate maintenance procedures and recommend changes or additions, and instruct VA personnel.
 3. Identify items that have deteriorated or failed.
 4. Submit written report identifying problems.

3.5 DEMONSTRATION

- A. Demonstrate efficacy of mechanical hardware and electrical, and electronic hardware systems, including adjustment and maintenance procedures, to satisfaction of Resident/Project Engineer and VA Locksmith.

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3.6 HARDWARE SETS

- A. Following sets of hardware correspond to hardware symbols shown on drawings. Only those hardware sets that are shown on drawings will be required. Disregard hardware sets listed in specifications but not shown on drawings.
- B. The materials indicated in individual hardware sets are intended to indicate the types of hardware intended for that opening and are not intended to provide complete catalog numbers of ordering information. All necessary components and accessories shall be provided whether listed or not in order to provide a complete and functional operation.

HARDWARE SETS

SET NO. 1

| | |
|-------------------------------|-----|
| All hardware by door supplier | 630 |
|-------------------------------|-----|

SET NO. 2

| | | |
|------------------------------|---------------------|-----|
| 3 Hinges | CB1970R | 630 |
| 1 Cylindrical Storeroom Lock | F86 93K 7 D 15 D S3 | 626 |
| 3 Door Silencers | L03011 | |
| 1 Door Stop | | |

SET NO. 3

| | | |
|---------------------------|--------------------------------|------|
| 3 Hinges | CB1970R NRP | 630 |
| 1 Cylindrical Office Lock | F109 93K 7 AB 15 D S3 | 630 |
| 1 Door Closer | D-1651 PH | 689 |
| 1 Door Stop | L12251 or L12141 (as required) | 630 |
| 3 Door Silencers | L03011 | Grey |
| 1 Kick Plate | J102 36"x6" LDW 4BE CSK | 689 |

SET NO. 4

| | | |
|-----------------------------|--------------------------------|------|
| 3 Hinges | CB1970R NRP | 630 |
| 1 Cylindrical Passage Latch | F75 93K 7 N 15 D S3 | 626 |
| 1 Door Closer | D-1651 PH | 689 |
| 1 Door Stop | L12251 or L12141 (as required) | 630 |
| 3 Door Silencers | L03011 | Grey |
| 1 Kick Plate | J102 36"x6" LDW 4BE CSK | 689 |

SET NO. 5

| | | |
|-------------------------|------------------|-----|
| 1 Mortise Passage Latch | F01 45H 0 N 15 H | 626 |
|-------------------------|------------------|-----|

Security hardware and devices by Access Control Supplier:

- 1 Card Reader
- 1 Request to Exit Sensor

Function: Completed door opening shall comply with the following:

1. Passage latch keeps door latched at all times.
2. Existing mag lock locks door.
3. Card reader deactivates lock from hall side to allow entry and

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- relocks on closing.
4. Request to exit sensor deactivates mag lock on room side to allow free exit.
 5. Existing push button cuts direct power to mag lock to allow exit.
 6. System shall be connected to Emergency Power System to assure continued security.

SET NO. 6

1 Mortise Passage Latch F01 45H 0 N 15 H 626

Security hardware and devices by Access Control Supplier:

- 1 Card Reader
- 1 Mag Lock
- 1 Request to Exit Sensor
- 1 Emergency Exit Button

Function: Completed door opening shall comply with the following:

1. Passage latch keeps door latched at all times.
2. Mag lock locks door.
3. Card reader deactivates lock from hall side to allow entry and relocks on closing.
4. Request to exit sensor deactivates mag lock on room side to allow free exit.
5. Emergency exit button cuts direct power to mag lock to allow exit.
6. System shall be connected to Emergency Power System to assure continued security.

SET NO. 7

1 Mortise Passage Latch F01 45H 0 N 15 H 626

1 Constant Latching Flushbolt at Head 1905 630

1 Coordinator

Security hardware and devices by Access Control Supplier:

- 1 Card Reader
- 1 Request to Exit Sensor

Function: Completed door opening shall comply with the following:

1. Passage latch keeps door latched at all times.
2. Existing mag lock locks door.
3. Card reader deactivates lock from hall side to allow entry and relocks on closing.
4. Request to exit sensor deactivates mag lock on room side to allow

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free exit.

5. Existing push button cuts direct power to mag lock to allow exit.
6. System shall be connected to Emergency Power System to assure continued security.

SET NO. 8

| | | |
|---------------------------------------|------------------|----------------------|
| 1 Mortise Passage Latch | F01 45H 0 N 15 H | 626 |
| 1 Constant Latching Flushbolt at Head | 1905 | 630 |
| 2 Electronic Closer/Hold | 4313ME | Aluminum Powder Coat |
| 1 Coordinator | | |

Security hardware and devices by Access Control Supplier:

- 1 Card Reader
- 1 Mag Lock
- 1 Request to Exit Sensor
- 1 Emergency Exit Button

Function: Completed door opening shall comply with the following:

1. Passage latch keeps door latched at all times.
2. Mag lock locks door.
3. Card reader deactivates lock from hall side to allow entry and relocks on closing.
4. Request to exit sensor deactivates mag lock on room side to allow free exit.
5. Emergency exit button cuts direct power to mag lock to allow exit.
6. System shall be connected to Emergency Power System to assure continued security.
7. Fire alarm system releases electronic hold open and closes door on signal.

SET NO. 9

| | | |
|-----------------------------|---------------------|-----|
| 1 Cylindrical Passage Latch | F75 93K 0 N 15 D S3 | 626 |
|-----------------------------|---------------------|-----|

Security hardware and devices by Access Control Supplier

- 1 Card Reader
- 1 Mag Lock
- 1 Request to Exit Sensor
- 1 Emergency Exit Button

Function: Completed door opening shall comply with the following:

1. Passage latch keeps door latched at all times.
2. Mag lock locks door.

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3. Card reader deactivates lock from hall side to allow entry and relocks on closing.
4. Request to exit sensor deactivates mag lock on room side to allow free exit.
5. Emergency exit button cuts direct power to mag lock to allow exit.
6. System shall be connected to Emergency Power System to assure continued security.

- - - E N D - - -

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SECTION 08 80 00
GLAZING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies glass, plastic, related glazing materials and accessories. Glazing products specified apply to factory or field glazed items.

1.2 RELATED WORK

A. Factory glazed by manufacturer in following units:

1. Sound resistant doors: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, and Section 08 14 00, WOOD DOORS.
2. Mirrors: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.
3. Frames: Section 08 41 13, ALUMINUM-FRAMED STOREFRONT.

1.3 LABELS

A. Temporary labels:

1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness.
2. Label in accordance with NFRC (National Fenestration Rating Council) label requirements.
3. Temporary labels shall remain intact until glass and plastic material is approved by Resident Engineer.

B. Permanent labels:

1. Locate in corner for each pane.
2. Label in accordance with ANSI Z97.1 and SGCC (Safety Glass Certification Council) label requirements.
 - a. Tempered glass.
 - b. Laminated glass or have certificate for panes without permanent label.
 - c. Organic coated glass.

1.4 PERFORMANCE REQUIREMENTS

A. Building Enclosure Vapor Retarder and Air Barrier:

1. Utilize the inner pane of multiple pane sealed units for the continuity of the air barrier and vapor retarder seal.
2. Maintain a continuous air barrier and vapor retarder throughout the glazed assembly from glass pane to heel bead of glazing sealant.

B. Glass Thickness:

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1. Select thickness of exterior glass to withstand dead loads and wind loads acting normal to plane of glass at design pressures calculated in accordance with ASCE 7 applicable code.
2. Test in accordance with ASTM E 1300.
3. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Certificates:
 1. Certificates stating that wire glass, meets requirements for safety glazing material as specified in ANSI Z97.1.
 2. Certificate on shading coefficient.
 3. Certificate on "R" value when value is specified.
 4. Certificate test reports confirming compliance's with specified bullet resistive rating.
 5. Certificate that blast resistant glass meets the requirements of UFC4-010-01.
- C. Warranty: Submit written guaranty, conforming to General Condition requirements, and to "Warranty of Construction" Article in this Section.
- D. Manufacturer's Literature and Data:
 1. Glass, each kind required.
 2. Elastic compound for metal sash glazing.
 3. Glazing cushion.
 4. Sealing compound.
- E. Samples:
 1. Size: 150 mm by 150 mm (6 inches by 6 inches).
- F. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer's test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.

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- B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.
- C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.
- D. Protect laminated security glazing units against face and edge damage during entire sequence of fabrication, handling, and delivery to installation location. Provide protective covering on exposed faces of glazing plastics, and mark inside as "INTERIOR FACE" or "PROTECTED FACE":
 - 1. Treat security glazing as fragile merchandise, and packaged and shipped in export wood cases with width end in upright position and blocked together in a mass. Storage and handling shall comply with Manufacturer's directions and as required to prevent edge damage or other damage to glazing resulting from effects of moisture, condensation, temperature changes, direct exposure to sun, other environmental conditions, and contact with chemical solvents.
 - 2. Protect sealed-air-space insulating glazing units from exposure to abnormal pressure changes, as could result from substantial changes in altitude during delivery by air freight. Provide temporary breather tubes which do not nullify applicable warranties on hermetic seals.
 - 3. Temporary protections: The glass front and polycarbonate back of glazing shall be temporarily protected with compatible, peelable, heat-resistant film which will be peeled for inspections and re-applied and finally removed after doors and windows are installed at destination. Since many adhesives will attack polycarbonate, the film used on exposed polycarbonate surfaces shall be approved and applied by manufacturer.
 - 4. Edge protection: To cushion and protect glass clad, polycarbonate, and Noviflex edges from contamination or foreign matter, the four edges shall be sealed the depth of glazing with continuous standard-thickness Santoprene tape. Alternatively, continuous channel shaped extrusion of Santoprene shall be used, with flanges extending into face sides of glazing.
 - 5. Protect "Constant Temperature" units including every unit where glass sheet is directly laminated to or directly sealed with metal-

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tube type spacer bar to polycarbonate sheet, from exposures to ambient temperatures outside the range of 16 to 24 C, during the fabricating, handling, shipping, storing, installation, and subsequent protection of glazing.

1.7 PROJECT CONDITIONS

Field Measurements: Field measure openings before ordering tempered glass products. Be responsible for proper fit of field measured products.

1.8 WARRANTY

A. Warranty: Conform to terms of "Warranty of Construction", FAR clause 52.246-21, except extend warranty period for the following:

1. Bullet resistive plastic material to remain visibly clear without discoloration for 10 years.
2. Insulating glass units to remain sealed for 10 years.
3. Laminated glass units to remain laminated for 5 years.
4. Polycarbonate to remain clear and ultraviolet light stabilized for 5 years.
5. Insulating plastic to not have more than 6 percent decrease in light transmission and be ultraviolet light stabilized for 10 years.

1.9 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American National Standards Institute (ANSI):

Z97.1-04.....Safety Glazing Material Used in Building -
Safety Performance Specifications and Methods
of Test.

C. American Society for Testing and Materials (ASTM):

C1363-05.....Thermal Performance of Building Assemblies, by
Means of A Hot Box Apparatus
C542-05.....Lock-Strip Gaskets.
C716-06.....Installing Lock-Strip Gaskets and Infill
Glazing Materials.
C794-06.....Adhesion-in-Peel of Elastomeric Joint Sealants.
C864-05.....Dense Elastomeric Compression Seal Gaskets,
Setting Blocks, and Spacers.
C920-08.....Elastomeric Joint Sealants.
C964-07.....Standard Guide for Lock-Strip Gasket Glazing.

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- C1036-06.....Flat Glass.
- C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated
and Uncoated Glass.
- C1172-09.....Laminated Architectural Flat Glass.
- C1376-10.....Pyrolytic and Vacuum Deposition Coatings on
Flat Glass.
- D635-06.....Rate of Burning and/or Extent and Time of
Burning of Self-Supporting Plastic in a
Horizontal Position.
- D4802-02.....Poly (Methyl Methacrylate) Acrylic Plastic
Sheet.
- E84-09.....Surface Burning Characteristics of Building
Materials.
- E1300-09.....Determining Load Resistance of Glass in
Buildings.
- E2190-08.....Insulating Glass Unit
- D. Commercial Item Description (CID):
- A-A-59502.....Plastic Sheet, Polycarbonate
- E. Code of Federal Regulations (CFR):
- 16 CFR 1201 - Safety Standard for Architectural Glazing Materials;
1977, with 1984 Revision.
- F. National Fire Protection Association (NFPA):
- 80-08.....Fire Doors and Windows.
- G. National Fenestration Rating Council (NFRC)
- H. Safety Glazing Certification Council (SGCC)2009:
Certified Products Directory (Issued Semi-Annually).
- I. Underwriters Laboratories, Inc. (UL):
- 752-06.....Bullet-Resisting Equipment.
- J. Unified Facilities Criteria (UFC):
- 4-010-01-2007.....DOD Minimum Antiterrorism Standards for
Buildings
- K. Glass Association of North America (GANA):
- Glazing Manual (Latest Edition)
Sealant Manual (2008)
- L. American Society of Civil Engineers (ASCE):
- ASCE 7-10.....Wind Load Provisions

PART 2 - PRODUCT

2.1 GLASS

- A. Use thickness stated unless specified otherwise in assemblies.
- B. Clear Glass:
 - 1. ASTM C1036, Type I, Class 1, Quality q3.
 - 2. Thickness, 6 mm (1/4 inch).
 - 3. Provide safety glazing labeling.

2.2 GLAZING ACCESSORIES

- A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work shall have a finish that will not corrode or stain while in service.
- B. Setting Blocks: ASTM C864:
 - 1. Channel shape; having 6 mm (1/4 inch) internal depth.
 - 2. Shore a hardness of 80 to 90 Durometer.
 - 3. Block lengths: 50 mm (two inches) except 100 to 150 mm (four to six inches) for insulating glass.
 - 4. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
 - 5. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.
- C. Spacers: ASTM C864:
 - 1. Channel shape having a 6 mm (1/4 inch) internal depth.
 - 2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
 - 3. Lengths: One to 25 to 76 mm (one to three inches).
 - 4. Shore a hardness of 40 to 50 Durometer.
- D. Sealing Tapes:
 - 1. Semi-solid polymeric based material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
 - 2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.
- E. Glazing Sealants: ASTM C920, silicone neutral cure:
 - 1. Type S.
 - 2. Class 25
 - 3. Grade NS.
 - 4. Shore A hardness of 25 to 30 Durometer.

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F. Neoprene, EPDM, or Vinyl Glazing Gasket: ASTM C864.

1. Channel shape; flanges may terminate above the glazing channel or flush with the top of the channel.
2. Designed for dry glazing.

G. Color:

1. Color of glazing compounds, gaskets, and sealants used for aluminum color frames shall match color of the finished aluminum and be nonstaining.
2. Color of other glazing compounds, gaskets, and sealants which will be exposed in the finished work and unpainted shall be black, gray, or neutral color.

PART 3 - EXECUTION**3.1 EXAMINATION**

A. Verification of Conditions:

1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer's approved shop drawings.

B. Advise Contractor of conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation: Do not proceed with installation until unsatisfactory conditions have been corrected.

C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units to prevent damage to glass and glazing units by cleaning materials.

3.2 PREPARATION

A. For sealant glazing, prepare glazing surfaces in accordance with GANA-02 Sealant Manual.

B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.

C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.

D. Verify that components used are compatible.

E. Clean and dry glazing surfaces.

F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**3.3 INSTALLATION - GENERAL**

- A. Install in accordance with GANA-01 Glazing Manual and GANA-02 Sealant Manual unless specified otherwise.
- B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.
- C. Set glazing without bending, twisting, or forcing of units.
- D. Do not allow glass to rest on or contact any framing member.
- E. Tempered Glass: Install with roller distortions in horizontal position unless otherwise directed.
- F. Laminated Glass:
 - 1. Tape edges to seal interlayer and protect from glazing sealants.
 - 2. Do not use putty or glazing compounds.

3.4 INSTALLATION - DRY METHOD (TAPE AND GASKET SPLINE GLAZING)

- A. Cut glazing to length; install on glazing pane. Seal corners by butting and sealing junctions with butyl sealant.
- B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
- C. Rest glazing on setting blocks and push against fixed stop with sufficient pressure to attain full contact.
- D. Install removable stops without displacing glazing spline. Exert pressure for full continuous contact.
- E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.
- F. Trim protruding tape edge.

3.5 INSTALLATION - INTERIOR WET METHOD (COMPOUND AND COMPOUND)

- A. Install glazing resting on setting blocks. Install applied stop and center pane by use of spacer shims at 600 mm (24 inch) centers, kept 6 mm (1/4 inch) below sight line.
- B. Locate and secure glazing pane using glazers' spring wire clips.
- C. Fill gaps between glazing and stops with glazing compound until flush with sight line. Tool surface to straight line.

3.6 REPLACEMENT AND CLEANING

- A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by Resident Engineer.
- B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.

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- C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

3.7 PROTECTION

Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

3.8 GLAZING SCHEDULE

- A. Clear Tempered Glass:

- 1. Install in storefront interior observation windows and interior doors.

- - - E N D - - -

SECTION 09 22 16
NON-STRUCTURAL METAL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies steel studs wall systems, shaft wall systems, ceiling or soffit suspended or furred framing, wall furring, fasteners, and accessories for the screw attachment of gypsum board, plaster bases or other building boards.

1.2 RELATED WORK

- A. Load bearing framing: Section 05 40 00, COLD-FORMED METAL FRAMING.
- B. Support for wall mounted items: Section 05 50 00, METAL FABRICATIONS.
- C. Pull down tabs in steel decking: Section 05 36 00, COMPOSITE METAL DECKING.
- D. Ceiling suspension systems for acoustical tile or panels and lay in gypsum board panels: Section 09 51 00, ACOUSTICAL CEILINGS// Section 09 29 00, GYPSUM BOARD.

1.3 TERMINOLOGY

- A. Description of terms shall be in accordance with ASTM C754, ASTM C11, ASTM C841 and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by beams, trusses, or bar joists. In interstitial spaces with walk-on floors the underside of the walk-on floor is the underside of structure overhead.
- C. Thickness of steel specified is the minimum bare (uncoated) steel thickness.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Studs, runners and accessories.
 - 2. Hanger inserts.
 - 3. Channels (Rolled steel).
 - 4. Furring channels.
 - 5. Screws, clips and other fasteners.
- C. Shop Drawings:
 - 1. Typical ceiling suspension system.

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2. Typical metal stud and furring construction system including details around openings and corner details.
3. Typical shaft wall assembly
4. Typical fire rated assembly and column fireproofing showing details of construction same as that used in fire rating test.

D. Test Results: Fire rating test designation, each fire rating required for each assembly.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C754.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society For Testing And Materials (ASTM)
 - A123-09.....Zinc (Hot-dip Galvanized) Coatings on Iron and Steel Products
 - A653/A653M-09.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process
 - A641-09.....Zinc-Coated (Galvanized) Carbon Steel Wire
 - C11-10.....Terminology Relating to Gypsum and Related Building Materials and Systems
 - C635-07.....Manufacture, Performance, and Testing of Metal Suspension System for Acoustical Tile and Lay-in Panel Ceilings
 - C636-06.....Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
 - C645-09.....Non-Structural Steel Framing Members
 - C754-09.....Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products
 - C841-03(R2008).....Installation of Interior Lathing and Furring
 - C954-07.....Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness
 - C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs

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E580-09.....Application of Ceiling Suspension Systems for
Acoustical Tile and Lay-in Panels in Areas
Requiring Moderate Seismic Restraint.

PART 2 - PRODUCTS**2.1 PROTECTIVE COATING**

Galvanize steel studs, runners (track), rigid (hat section) furring channels, "Z" shaped furring channels, and resilient furring channels, with coating designation of G-60 minimum, per ASTM 123.

2.2 STEEL STUDS AND RUNNERS (TRACK)

- A. ASTM C645, modified for thickness specified and sizes as shown.
 - 1. Use ASTM A525 steel, 0.8 mm (0.0329-inch) thick bare metal (33 mil).
 - 2. Runners same thickness as studs.
- B. Provide not less than two cutouts in web of each stud, approximately 300 mm (12 inches) from each end, and intermediate cutouts on approximately 600 mm (24-inch) centers.
- C. Doubled studs for openings and studs for supporting concrete backer-board.
- D. Studs 3600 mm (12 feet) or less in length shall be in one piece.
- E. Shaft Wall Framing:
 - 1. Conform to rated wall construction.
 - 2. C-H Studs.
 - 3. E Studs.
 - 4. J Runners.
 - 5. Steel Jamb-Strut.

2.3 FLEXIBLE TRACK

- A. Channel (flexible):
 - 1. ASTM C653, structural grade 33, hot dipped galvanized steel.
 - 2. Standard protective coating equal or superior to ASTM 653 coating designation G-40 or A-40.
 - 3. 3 5/8" - 20 Gauge.
 - 4. Length: 10'-0"
- B. Slidable Strap:
 - 1. ASTM 653, structural grade 80, galvanized steel.
 - 2. Standard protective coating equal or superior to ASTM A653 coating designation G-60 or A-60
 - 3. Dimensions: .750 x .025

2.4 FURRING CHANNELS

- A. Rigid furring channels (hat shape): ASTM C645.
- B. Resilient furring channels:

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1. Not less than 0.45 mm (0.0179-inch) thick bare metal.
 2. Semi-hat shape, only one flange for anchorage with channel web leg slotted on anchorage side, channel web leg on other side stiffens fastener surface but shall not contact anchorage surface other channel leg is attached to.
- C. "Z" Furring Channels:
1. Not less than 0.45 mm (0.0179-inch)-thick bare metal, with 32 mm (1-1/4 inch) and 19 mm (3/4-inch) flanges.
 2. Web furring depth to suit thickness of insulation with slotted perforations.
- D. Rolled Steel Channels: ASTM C754, cold rolled; or, ASTM C841, cold rolled.

2.5 FASTENERS, CLIPS, AND OTHER METAL ACCESSORIES

- A. ASTM C754, except as otherwise specified.
- B. For fire rated construction: Type and size same as used in fire rating test.
- C. Fasteners for steel studs thicker than 0.84 mm (0.033-inch) thick. Use ASTM C954 steel drill screws of size and type recommended by the manufacturer of the material being fastened.
- D. Clips: ASTM C841 (paragraph 6.11), manufacturer's standard items. Clips used in lieu of tie wire shall have holding power equivalent to that provided by the tie wire for the specific application.
- E. Concrete ceiling hanger inserts (anchorage for hanger wire and hanger straps): Steel, zinc-coated (galvanized), manufacturers standard items, designed to support twice the hanger loads imposed and the type of hanger used.
- F. Tie Wire and Hanger Wire:
1. ASTM A641, soft temper, Class 1 coating.
 2. Gage (diameter) as specified in ASTM C754 or ASTM C841.
- G. Attachments for Wall Furring:
1. Manufacturers standard items fabricated from zinc-coated (galvanized) steel sheet.
 2. For concrete or masonry walls: Metal slots with adjustable inserts or adjustable wall furring brackets. Spacers may be fabricated from 1 mm (0.0396-inch) thick galvanized steel with corrugated edges.
- H. Power Actuated Fasteners: Type and size as recommended by the manufacturer of the material being fastened.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**2.6 SUSPENDED CEILING SYSTEM FOR GYPSUM BOARD (OPTION)**

- A. Conform to ASTM C635, heavy duty, with not less than 35 mm (1-3/8 inch) wide knurled capped flange face designed for screw attachment of gypsum board.
- B. Wall track channel with 35 mm (1-3/8 inch) wide flange.

PART 3 - EXECUTION**3.1 INSTALLATION CRITERIA**

- A. Where fire rated construction is required for walls, partitions, columns, beams and floor-ceiling assemblies, the construction shall be same as that used in fire rating test.
- B. Construction requirements for fire rated assemblies and materials shall be as shown and specified, the provisions of the Scope paragraph (1.2) of ASTM C754 and ASTM C841 regarding details of construction shall not apply.

3.2 INSTALLING STUDS

- A. Install studs in accordance with ASTM C754, except as otherwise shown or specified.
- B. Space studs not more than 610 mm (24 inches) on center.
- C. Cut studs 6 mm to 9 mm (1/4 to 3/8-inch) less than floor to underside of structure overhead when extended to underside of structure overhead.
- D. Where studs are shown to terminate above suspended ceilings, provide bracing as shown or extend studs to underside of structure overhead.
- E. Extend studs to underside of structure overhead for fire, rated partitions, smoke partitions, shafts, and sound rated partitions.
- G. Openings:
 - 1. Frame jambs of openings in stud partitions and furring with two studs placed back to back or as shown.
 - 2. Fasten back to back studs together with 9 mm (3/8-inch) long Type S pan head screws at not less than 600 mm (two feet) on center, staggered along webs.
 - 3. Studs fastened flange to flange shall have splice plates on both sides approximately 50 X 75 mm (2 by 3 inches) screwed to each stud with two screws in each stud. Locate splice plates at 600 mm (24 inches) on center between runner tracks.
- H. Fastening Studs:
 - 1. Fasten studs located adjacent to partition intersections, corners and studs at jambs of openings to flange of runner tracks with two screws through each end of each stud and flange of runner.
 - 2. Do not fasten studs to top runner track when studs extend to underside of structure overhead.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**I. Chase Wall Partitions:**

1. Locate cross braces for chase wall partitions to permit the installation of pipes, conduits, carriers and similar items.
2. Use studs or runners as cross bracing not less than 63 mm (2-1/2 inches wide).

J. Form building seismic or expansion joints with double studs back to back spaced 75 mm (three inches) apart plus the width of the seismic or expansion joint.**K. Form control joint, with double studs spaced 13 mm (1/2-inch) apart.****3.3 INSTALLING WALL FURRING FOR FINISH APPLIED TO ONE SIDE ONLY****A. In accordance with ASTM C754, or ASTM C841 except as otherwise specified or shown.****B. Wall furring-Stud System:**

1. Framed with 63 mm (2-1/2 inch) or narrower studs, 600 mm (24 inches) on center.
2. Brace as specified in ASTM C754 for Wall Furring-Stud System or brace with sections or runners or studs placed horizontally at not less than three foot vertical intervals on side without finish.
3. Securely fasten braces to each stud with two Type S pan head screws at each bearing.

C. Direct attachment to masonry or concrete; rigid channels or "Z" channels:

1. Install rigid (hat section) furring channels at 600 mm (24 inches) on center, horizontally or vertically.
2. Install "Z" furring channels vertically spaced not more than 600 mm (24 inches) on center.
3. At corners where rigid furring channels are positioned horizontally, provide mitered joints in furring channels.
4. Ends of spliced furring channels shall be nested not less than 200 mm (8 inches).
5. Fasten furring channels to walls with power-actuated drive pins or hardened steel concrete nails. Where channels are spliced, provide two fasteners in each flange.
6. Locate furring channels at interior and exterior corners in accordance with wall finish material manufacturers printed erection instructions. Locate "Z" channels within 100 mm (4 inches) of corner.

D. Installing Wall Furring-Bracket System: Space furring channels not more than 400 mm (16 inches) on center.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**3.4 INSTALLING SUPPORTS REQUIRED BY OTHER TRADES**

- A. Provide for attachment and support of electrical outlets, plumbing, laboratory or heating fixtures, recessed type plumbing fixture accessories, access panel frames, wall bumpers, wood seats, toilet stall partitions, dressing booth partitions, urinal screens, chalkboards, tackboards, wall-hung casework, handrail brackets, recessed fire extinguisher cabinets and other items like auto door buttons and auto door operators supported by stud construction.
- B. Provide additional studs where required. Install metal backing plates, or special metal shapes as required, securely fastened to metal studs.

3.5 INSTALLING FURRED AND SUSPENDED CEILINGS OR SOFFITS

- A. Install furred and suspended ceilings or soffits in accordance with ASTM C754 or ASTM C841 except as otherwise specified or shown for screw attached gypsum board ceilings and for plaster ceilings or soffits.
 - 1. Space framing at 400 mm (16-inch) centers for metal lath anchorage.
 - 2. Space framing at 600 mm (24-inch) centers for gypsum board anchorage.
- B. New exposed concrete slabs:
 - 1. Use metal inserts required for attachment and support of hangers or hanger wires with tied wire loops for embedding in concrete.
 - 2. Furnish for installation under Division 3, CONCRETE.
 - 3. Suspended ceilings under concrete rib construction shall have runner channels at right angles to ribs and be supported from ribs with hangers at ends and at 1200 mm (48-inch) maximum intervals along channels. Stagger hangers at alternate channels.
- C. Concrete slabs on steel decking composite construction:
 - 1. Use pull down tabs when available.
 - 2. Use power activated fasteners when direct attachment to structural framing can not be accomplished.
- D. Where bar joists or beams are more than 1200 mm (48 inches) apart, provide intermediate hangers so that spacing between supports does not exceed 1200 mm (48 inches). Use clips, bolts, or wire ties for direct attachment to steel framing.
- E. Existing concrete construction exposed or concrete on steel decking:
 - 1. Use power actuated fasteners either eye pin, threaded studs or drive pins for type of hanger attachment required.
 - 2. Install fasteners at approximate mid height of concrete beams or joists. Do not install in bottom of beams or joists.
- F. Steel decking without concrete topping:
 - 1. Do not fasten to steel decking 0.76 mm (0.0299-inch) or thinner.

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2. Toggle bolt to decking 0.9 mm (0.0359-inch) or thicker only where anchorage to steel framing is not possible.
- G. Installing suspended ceiling system for gypsum board (ASTM C635 Option):
 1. Install only for ceilings to receive screw attached gypsum board.
 2. Install in accordance with ASTM C636.
 - a. Install main runners spaced 1200 mm (48 inches) on center.
 - b. Install 1200 mm (four foot) tees not over 600 mm (24 inches) on center; locate for edge support of gypsum board.
 - c. Install wall track channel at perimeter.
- H. Installing Ceiling Bracing System:
 1. Construct bracing of 38 mm (1-1/2 inch) channels for lengths up to 2400 mm (8 feet) and 50 mm (2 inch) channels for lengths over 2400 mm (8 feet) with ends bent to form surfaces for anchorage to carrying channels and over head construction. Lap channels not less than 600 mm (2 feet) at midpoint back to back. Screw or bolt lap together with two fasteners.
 2. Install bracing at an approximate 45 degree angle to carrying channels and structure overhead; secure as specified to structure overhead with two fasteners and to carrying channels with two fasteners or wire ties.

3.6 TOLERANCES

- A. Fastening surface for application of subsequent materials shall not vary more than 3 mm (1/8-inch) from the layout line.
- B. Plumb and align vertical members within 3 mm (1/8-inch.)
- C. Level or align ceilings within 3 mm (1/8-inch.)

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SECTION 09 24 00
PORTLAND CEMENT PLASTERING

PART 1 GENERAL

1.1 DESCRIPTION

This section specifies lathing and Portland cement based plaster.

1.2 RELATED WORK

- A. Steel framing members for attachment of plaster bases: Section 05 40 00, COLD-FORMED METAL FRAMING, and Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
- B. Room finish schedule and color: Section 09 06 00, SCHEDULE FOR FINISHESS.
- C. Gypsum plaster: Section 09 23 00, GYPSUM PLASTERING.
- D. Veneer plaster: Section 09 26 00, VENEER PLASTERING.

1.3 TERMINOLOGY

- A. Definitions and description of terms shall be in accordance with ASTM C11, C841, and C926 and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by beams, trusses, and bar joists.
- C. Self-furring Lath: Metal plastering bases having dimples or crimps designed to hold the plane of the back of the lath 6 to 10 mm (1/4 to 3/8 inch) away from the plane of the solid backing.
- D. Solid Backing or Solid Bases: Concrete, masonry, sheathing, rigid insulation, and similar materials to which plaster is directly applied.
- E. Wet Areas: Areas of a building where cyclic or continuous exposure to very humid or wet conditions, or in which a dew point condition may occur in the plaster. Dew point conditions occur frequently in such areas as laundries, natatoriums, cart and dish washing spaces, hydrotherapy, kitchens, bathing or shower rooms and similar areas.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Accessories for plaster, each type.
 - 2. Metal plastering bases, each type.
 - 3. Fasteners.
 - 4. Bonding compounds, including application instructions.
 - 5. Admixtures, including mixing and application instructions.

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Accessories for plaster, each type, not less than 150 mm (6 inches) long.

Panel showing finish coat 6 by 12 mm (inches).

1.5 PROJECT CONDITIONS

- A. Maintain work areas for interior work at a temperature of not less than 4°C (40°F) for not less than 48 hours prior to application of plaster, during application of plaster and until plaster is completely dry.
- B. Exterior plaster shall not be applied when the ambient temperature is less than 4°C (40°F).
- C. Plaster shall not be applied to frozen surfaces or surfaces containing frost.
- D. Frozen materials shall not be used in the mix.
- E. Plaster coats shall be protected against freezing for a period of not less than 24 hours after application.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing And Materials (ASTM):
 - A653/A653M-07.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
 - A641-03.....Zinc-Coated (Galvanized) Carbon Steel Wire
 - C11-07.....Terminology Relating to Gypsum and Related Building Materials and Systems.
 - C91-05.....Masonry Cement
 - C150-07.....Portland Cement
 - C207-06.....Hydrated Lime for Masonry Purposes
 - C260-06.....Air Entraining Admixtures for Concrete.
 - C841-03.....Installation of Interior Lathing and Furring
 - C847-06.....Metal Lath
 - C897-05.....Aggregate for Job-Mixed Portland Cement Based Plasters
 - C926-06.....Application of Portland Cement-Based Plaster
 - C933-07.....Welded Wire Lath
 - C979-05.....Pigments for Integrally Colored Concrete

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C1002-07.....Steel Self-Piercing Tapping Screws for the
Application of Gypsum Panel Products or Metal
Plaster Bases to Wood Studs or Steel Studs

C. Commercial Item Description (CID):

A-A-55615.....Shield, Expansion (Wood Screw and Lag Bolt Self-
Threading Anchors)

D. Federal Specifications (Fed Spec.):

UU-B-790A.....Building Paper, Vegetable Fiber (Kraft,
Waterproofed, Water Repellent and Fire
Resistant)

PART 2 - PRODUCTS**2.1 METAL PLASTERING BASES**

A. Expanded Metal Lath:

1. ASTM C847, zinc-coated (galvanized) except as modified by ASTM C841 and this specification. Self furring where applied over solid backing.
2. Flat diamond mesh weighing not less than 1.8 kg/m² (3.4 pounds per square yard).
3. Stucco Mesh: Flat expanded diamond mesh pattern, with openings approximately 38 by 75 mm (1-1/2 by 3 inches), weighing not less than 1.9 kg/ m² (3.6 pounds per square yard), with backing as specified.

B. Wire Lath:

1. Zinc coated (Galvanized).
2. Welded Wire Lath: ASTM C933, with backing as specified.
3. Self furring where applied over solid backing.

C. Building Paper Backing for Metal Plastering Bases:

1. Backing attached to lath as specified in ASTM C933.
2. Vapor Permeable Backing: Fed. Spec. UU-B-790, Type I, Grade D.
3. Water Resistant Backing: Fed. Spec. UU-B-790, Type I, Grade B.

2.2 ACCESSORIES FOR CEMENT PLASTER (STUCCO)

- A. ASTM C841, except fabricate from zinc alloy.
- B. Control Joints: ASTM C841, zinc.

2.3 FASTENERS

- A. Tie, wire, screws, clips, and other fasteners ASTM C841, except as otherwise specified.
- B. Fasteners for securing metal plastering bases shall have heads, or be through washers large enough to engage two strands of the metal plastering base.
- C. For fire rated construction; type and size as used in fire rated test.
- D. Screws: ASTM C1002.

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E. Expansion Shields: CID A-A-55615, of the Type and Class applicable.

2.4 CEMENT

A. Portland: ASTM C150, Type I.

B. Masonry: ASTM C91. Lime where added, ASTM C207, Type S.

C. White where required for white finish coat.

2.5 LIME

A. ASTM C206, Type S.

B. ASTM C207, Type S.

2.6 AGGREGATES (SAND)

A. ASTM C897, graded as required to suit texture of finish specified.

B. White where white finish coat is specified.

2.7 BONDING AGENT

ASTM C932.

2.8 FACTORY PREPARED FINISH COAT FOR CEMENT PLASTER (STUCCO)

A. Factory prepared dry blend of materials, integrally colored, designed for exterior finish coat application.

B. Pigments: ASTM C979, lime proof mineral oxide.

C. Not more than 35 percent, by weight of all ingredients (cement, aggregate, hydrated lime, admixture and coloring pigment) shall pass a number 100 sieve.

2.9 ADMIXTURES

Air Entrainment: ASTM C260.

PART 3 - EXECUTION**3.1 METAL PLASTERING BASES (LATH) LOCATIONS**

A. Where plaster is required on solid concrete or masonry bases, metal plastering bases are not required, unless shown on the drawings. Where shown use wire lath or stucco mesh.

B. On ceiling or soffit framing use flat diamond mesh lath.

C. On interior wall framing:

1. Use flat diamond mesh lath.

2. Use lath with water resistant backing in wet areas.

D. Over steel columns, use self-furring flat diamond mesh lath.

E. Where metal plastering bases are used as a base for exterior cement plaster over wall sheathing, use wire lath or stucco mesh with water resistant backing.

3.2 APPLYING METAL PLASTERING BASES

A. In accordance with ASTM C841, except as otherwise specified or shown.

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- B. Form true surfaces, straight or in fair curves where shown, without sags or buckles and with long dimension of lath at right angles to direction of supports.
- C. Lath for ceiling or soffit construction shall terminate at casing bead (floating angle construction) at perimeter angles between walls and ceilings or soffits.
- D. Lath with backing shall be applied to produce a paper to paper and metal to metal lap at ends and sides of adjacent sheets, whether full sheets or less than full sheets are used:
 - 1. Backing shall be lapped 50 mm (2 inches) for both horizontal and vertical laps.
 - 2. Horizontal laps shall be ship lap fashion to conduct water to the outside and over flashing or waterproofing.
- E. Metal plastering bases shall not be continuous through expansion and control joints, but shall be stopped at each side.
- F. Attach metal lath directly to masonry and concrete with hardened nails, power actuated drive pins or other approved fasteners. Fasteners shall be located at the dimples or crimps only.
- G. Wood plugs are not acceptable.

3.3 INSTALLING PLASTERING ACCESSORIES

- A. Install accessories in accordance with ASTM C841, except as otherwise specified.
 - 1. Set plastering accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified for metal lath.
 - 2. Install in one piece, within the limits of the longest commercially available lengths.
- B. Corner Beads: Install at all vertical and horizontal external plaster corners, as required to establish grounds, and where shown.
- C. Strip Lath:
 - 1. Install metal lath strips centered over joints between dissimilar materials, such as hollow tile, brick, concrete masonry units, concrete, and joints with metal lath on framing or furring, where both such surfaces are required to be plastered and are in contact with each other in same plane, except where expansion joints and casing beads are required.
 - 2. Wire tie or fasten strip lath to base along both edges at not over 150 mm (six inches) on centers.
- D. Casing Beads:

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1. Install casing beads where shown and at following locations where plaster terminates to provide finish trim.
2. Where plaster terminates against non-plastered surfaces such as masonry, concrete, and wood.
3. Where plaster terminates against trim of steel frames and trim of other materials and equipment, except where trim overlaps plaster.
4. Around perimeter of openings except where edge is covered by flanges. Locate to conform to dimensions shown on shop drawings.
5. Where plaster for new walls or furring (vertical or horizontal) terminates against existing construction.
6. Both sides of expansion and control joints unless shown otherwise.
7. Install casing bead at perimeter angles between walls and ceilings so as to provide floating angle (unrestrained) construction in accordance with ASTM C841.

E. Cornerites:

1. Install at interior corners of walls, partitions, and other vertical surfaces to be plastered, except where metal lath is carried around angle.
2. Fasten only as necessary to retain position during plastering.
3. Omit cornerites at junction of new plastered walls with existing plastered walls at locations where casing beads are specified.

F. Control Joints:

1. Where control joints are placed parallel to framing members, install joints within 100 mm (four inches) of the framing member.
2. Install control joints only to the edges of abutting sheets of lath so that the lath is not continuous or tied across the joint.
3. Joints shall extend the full width and height of the wall or length of soffit/ceiling plaster membrane.

3.4 SURFACE PREPARATION OF SOLID BASES

A. Surfaces that are to receive plaster shall be prepared and conditioned in accordance with ASTM C926, except as otherwise specified.

B. New surfaces of masonry and concrete:

1. Remove projections and clean concrete surface of form oil.
2. Fill depressions, holes, cracks and similar voids flush with Portland cement plaster to provide substrate within the tolerance specified in ASTM C926.
3. Use bonding agent.
4. Cover with self furring lath where required to keep the total plaster thickness as specified in Table 4 of ASTM C926.

C. Existing surfaces of concrete and masonry:

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1. Clean surface of dirt and other foreign matter which will prevent bond.
2. Apply dash bond coat or bonding agent as specified herein.
3. Where existing surfaces have a coating such as paint or bituminous waterproofing apply metal plastering base as specified herein.

3.5 PORTLAND CEMENT BASED PLASTER

- A. Provide portland cement based plaster where cement plaster (stucco) is shown and specified, and as follows:
 1. Three (3) coat work shall be used over all metal plastering bases, with or without solid backing.
 2. Two (2) coat work may only be used over solid bases meeting the requirements of Paragraph, SURFACE PREPARATION OF SOLID BASES.
- B. Proportion, mix and apply plaster in accordance with ASTM C926, except as otherwise specified.
 1. Use air entrained plaster for all exterior work.
 2. Use coloring pigments for finish coat when integral color other than white is specified.
 3. Use white cement with white sand when white finish coat is specified.
 4. Factory prepared finish coat: Add water, mix, and apply as specified by manufacturer.
 5. Color:
 - a. Color of finish coat shall be natural cement color when painted or other coating is specified.
 - b. Other colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES.
 6. Finish coat shall be sand float texture.

3.6 UNACCESSIBLE CEILINGS

At Mental Health and Behavioral Nursing Units, areas accessible to patients and not continuously observable by staff (e.g., patient bedrooms, day rooms), ceilings should be a solid material such as portland cement plaster. This will limit patient access. Access doors are needed to access electrical and mechanical equipment above the ceiling. These doors should be locked to prevent unauthorized access and secured to ceiling using tamper resistant fasteners.

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RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

SECTION 09 29 00
GYPSUM BOARD

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies installation and finishing of gypsum board.

1.2 RELATED WORK

- A. Installation of steel framing members for walls, partitions, furring, soffits, and ceilings: Section 05 40 00, COLD-FORMED METAL FRAMING, and Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
- B. Sound deadening board: Section 07 21 13, THERMAL INSULATION.
- C. Acoustical Sealants: Section 07 92 00, JOINT SEALANTS.
- D. Gypsum base for veneer plaster: Section 09 26 00, VENEER PLASTERING.
- E. Lay in gypsum board ceiling panels: Section 09 51 00, ACOUSTICAL CEILING.

1.3 TERMINOLOGY

- A. Definitions and description of terms shall be in accordance with ASTM C11, C840, and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by the trusses or bar joists.
- C. "Yoked": Gypsum board cut out for opening with no joint at the opening (along door jamb or above the door).

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Cornerbead and edge trim.
 - 2. Finishing materials.
 - 3. Laminating adhesive.
 - 4. Gypsum board, each type.
- C. Shop Drawings:
 - 1. Typical gypsum board installation, showing corner details, edge trim details and the like.
 - 2. Typical sound rated assembly, showing treatment at perimeter of partitions and penetrations at gypsum board.
 - 3. Typical shaft wall assembly.
 - 4. Typical fire rated assembly and column fireproofing, indicating details of construction same as that used in fire rating test.

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D. Samples:

1. Cornerbead.
2. Edge trim.
3. Control joints.

E. Test Results:

1. Fire rating test, each fire rating required for each assembly.
2. Sound rating test.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C840.

1.6 ENVIRONMENTAL CONDITIONS

In accordance with the requirements of ASTM C840.

1.7 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing And Materials (ASTM):

- C11-08.....Terminology Relating to Gypsum and Related
Building Materials and Systems
- C475-02.....Joint Compound and Joint Tape for Finishing
Gypsum Board
- C840-08.....Application and Finishing of Gypsum Board
- C919-08.....Sealants in Acoustical Applications
- C954-07.....Steel Drill Screws for the Application of Gypsum
Board or Metal Plaster Bases to Steel Stud from
0.033 in. (0.84mm) to 0.112 in. (2.84mm) in
thickness
- C1002-07.....Steel Self-Piercing Tapping Screws for the
Application of Gypsum Panel Products or Metal
Plaster Bases to Wood Studs or Steel Studs
- C1047-05.....Accessories for Gypsum Wallboard and Gypsum
Veneer Base
- C1177-06.....Glass Mat Gypsum Substrate for Use as Sheathing
- C1658-06.....Glass Mat Gypsum Panels
- C1396-06.....Gypsum Board
- E84-08.....Surface Burning Characteristics of Building
Materials

C. Underwriters Laboratories Inc. (UL):

Latest Edition.....Fire Resistance Directory

D. Inchcape Testing Services (ITS):

Latest Editions.....Certification Listings

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**PART 2 - PRODUCTS****2.1 GYPSUM BOARD**

- A. Gypsum Board: ASTM C1396, Type X, 16 mm (5/8 inch) thick unless shown otherwise. Shall contain a minimum of 20 percent recycled gypsum.
- B. Coreboard or Shaft Wall Liner Panels.
 - 1. ASTM C1396, Type X.
 - 2. ASTM C1658: Glass Mat Gypsum Panels,
 - 3. Coreboard for shaft walls 300, 400, 600 mm (12, 16, or 24 inches) wide by required lengths 25 mm (one inch) thick with paper faces treated to resist moisture.
- C. Water Resistant Gypsum Backing Board: ASTM C620, Type X, 16 mm (5/8 inch) thick.
- D. Gypsum cores shall contain a minimum of 95 percent post industrial recycled gypsum content. Paper facings shall contain 100 percent post-consumer recycled paper content.

2.2 GYPSUM SHEATHING BOARD

- A. ASTM C1396, Type X, water-resistant core, 16 mm (5/8 inch) thick.
- B. ASTM C1177, Type X.

2.3 ACCESSORIES

- A. ASTM C1047, except form of 0.39 mm (0.015 inch) thick zinc coated steel sheet or rigid PVC plastic.
- B. Flanges not less than 22 mm (7/8 inch) wide with punchouts or deformations as required to provide compound bond.

2.4 FASTENERS

- A. ASTM C1002 and ASTM C840, except as otherwise specified.
- B. ASTM C954, for steel studs thicker than 0.04 mm (0.33 inch).
- C. Select screws of size and type recommended by the manufacturer of the material being fastened.
- D. For fire rated construction, type and size same as used in fire rating test.
- E. Clips: Zinc-coated (galvanized) steel; gypsum board manufacturer's standard items.

2.5 FINISHING MATERIALS AND LAMINATING ADHESIVE

ASTM C475 and ASTM C840. Free of antifreeze, vinyl adhesives, preservatives, biocides and other VOC. Adhesive shall contain a maximum VOC content of 50 g/l.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**PART 3 - EXECUTION****3.1 GYPSUM BOARD HEIGHTS**

- A. Extend all layers of gypsum board from floor to underside of structure overhead on following partitions and furring:
 - 1. Two (2) sides of partitions:
 - a. Fire rated partitions.
 - b. Smoke partitions.
 - c. Sound rated partitions.
 - d. Full height partitions shown (FHP).
 - 2. One (1) side of partitions or furring:
 - a. Inside of exterior wall furring or stud construction.
 - b. Room side of room without suspended ceilings.
 - c. Furring for pipes and duct shafts, except where fire rated shaft wall construction is shown.
 - 3. Extend all layers of gypsum board construction used for fireproofing of columns from floor to underside of structure overhead, unless shown otherwise.
- B. In locations other than those specified, extend gypsum board from floor to heights as follows:
 - 1. Not less than 100 mm (4 inches) above suspended acoustical ceilings.
 - 2. At ceiling of suspended gypsum board ceilings.
 - 3. At existing ceilings.

3.2 INSTALLING GYPSUM BOARD

- A. Coordinate installation of gypsum board with other trades and related work.
- B. Install gypsum board in accordance with ASTM C840, except as otherwise specified.
- C. Moisture and Mold-Resistant Assemblies: Provide and install moisture and mold-resistant glass mat gypsum wallboard products with moisture-resistant surfaces complying with ASTM C1658 where shown and in locations which might be subject to moisture exposure during construction.
- D. Use gypsum boards in maximum practical lengths to minimize number of end joints.
- E. Bring gypsum board into contact, but do not force into place.
- F. Ceilings:
 - 1. For single-ply construction, use perpendicular application.
 - 2. For two-ply assemblies:
 - a. Use perpendicular application.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

- b. Apply face ply of gypsum board so that joints of face ply do not occur at joints of base ply with joints over framing members.
- G. Walls (Except Shaft Walls):
- 1. When gypsum board is installed parallel to framing members, space fasteners 300 mm (12 inches) on center in field of the board, and 200 mm (8 inches) on center along edges.
 - 2. When gypsum board is installed perpendicular to framing members, space fasteners 300 mm (12 inches) on center in field and along edges.
 - 3. Stagger screws on abutting edges or ends.
 - 4. For single-ply construction, apply gypsum board with long dimension either parallel or perpendicular to framing members as required to minimize number of joints except gypsum board shall be applied vertically over "Z" furring channels.
 - 5. For two-ply gypsum board assemblies, apply base ply of gypsum board to assure minimum number of joints in face layer. Apply face ply of wallboard to base ply so that joints of face ply do not occur at joints of base ply with joints over framing members.
 - 6. For three-ply gypsum board assemblies, apply plies in same manner as for two-ply assemblies, except that heads of fasteners need only be driven flush with surface for first and second plies. Apply third ply of wallboard in same manner as second ply of two-ply assembly, except use fasteners of sufficient length enough to have the same penetration into framing members as required for two-ply assemblies.
 - 7. No offset in exposed face of walls and partitions will be permitted because of single-ply and two-ply or three-ply application requirements.
 - 8. Installing Two Layer Assembly Over Sound Deadening Board:
 - a. Apply face layer of wallboard vertically with joints staggered from joints in sound deadening board over framing members.
 - b. Fasten face layer with screw, of sufficient length to secure to framing, spaced 300 mm (12 inches) on center around perimeter, and 400 mm (16 inches) on center in the field.
 - 9. Control Joints ASTM C840 and as follows:
 - a. Locate at both side jambs of openings if gypsum board is not "yoked". Use one system throughout.
 - b. Not required for wall lengths less than 9000 mm (30 feet).
 - c. Extend control joints the full height of the wall or length of soffit/ceiling membrane.
- H. Acoustical or Sound Rated Partitions, Fire and Smoke Partitions:

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

1. Cut gypsum board for a space approximately 3 mm to 6 mm (1/8 to 1/4 inch) wide around partition perimeter.
2. Coordinate for application of caulking or sealants to space prior to taping and finishing.
3. For sound rated partitions, use sealing compound (ASTM C919) to fill the annular spaces between all receptacle boxes and the partition finish material through which the boxes protrude to seal all holes and/or openings on the back and sides of the boxes. STC minimum values as shown.

I. Electrical and Telecommunications Boxes:

1. Seal annular spaces between electrical and telecommunications receptacle boxes and gypsum board partitions.

J. Accessories:

1. Set accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified.
2. Install in one piece, without the limits of the longest commercially available lengths.
3. Corner Beads:
 - a. Install at all vertical and horizontal external corners and where shown.
 - b. Use screws only. Do not use crimping tool.
4. Edge Trim (casings Beads):
 - a. At both sides of expansion and control joints unless shown otherwise.
 - b. Where gypsum board terminates against dissimilar materials and at perimeter of openings, except where covered by flanges, casings or permanently built-in equipment.
 - c. Where gypsum board surfaces of non-load bearing assemblies abut load bearing members.
 - d. Where shown.

3.3 INSTALLING GYPSUM SHEATHING

- A. Install in accordance with ASTM C840, except as otherwise specified or shown.
- B. Use screws of sufficient length to secure sheathing to framing.
- C. Space screws 9 mm (3/8 inch) from ends and edges of sheathing and 200 mm (8 inches) on center. Space screws a maximum of 200 mm (8 inches) on center on intermediate framing members.
- D. Apply 600 mm by 2400 mm (2 foot by 8 foot) sheathing boards horizontally with tongue edge up.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

- E. Apply 1200 mm by 2400 mm or 2700 mm (4 ft. by 8 ft. or 9 foot) gypsum sheathing boards vertically with edges over framing.

3.4 FINISHING OF GYPSUM BOARD

- A. Finish joints, edges, corners, and fastener heads in accordance with ASTM C840. Use Level 5 finish for all finished areas open to public view.
- B. Before proceeding with installation of finishing materials, assure the following:
 - 1. Gypsum board is fastened and held close to framing or furring.
 - 2. Fastening heads in gypsum board are slightly below surface in dimple formed by driving tool.
- C. Finish joints, fasteners, and all openings, including openings around penetrations, on that part of the gypsum board extending above suspended ceilings to seal surface of non decorated smoke barrier, fire rated and sound rated gypsum board construction. After the installation of hanger rods, hanger wires, supports, equipment, conduits, piping and similar work, seal remaining openings and maintain the integrity of the smoke barrier, fire rated and sound rated construction. Sanding is not required of non decorated surfaces.

3.5 REPAIRS

- A. After taping and finishing has been completed, and before decoration, repair all damaged and defective work, including nondecorated surfaces.
- B. Patch holes or openings 13 mm (1/2 inch) or less in diameter, or equivalent size, with a setting type finishing compound or patching plaster.
- C. Repair holes or openings over 13 mm (1/2 inch) diameter, or equivalent size, with 16 mm (5/8 inch) thick gypsum board secured in such a manner as to provide solid substrate equivalent to undamaged surface.
- D. Tape and refinish scratched, abraded or damaged finish surfaces including cracks and joints in non decorated surface to provide smoke tight construction, fire protection equivalent to the fire rated construction and STC equivalent to the sound rated construction.

3.6 UNACCESSIBLE CEILINGS

At Mental Health and Behavioral Nursing Units, areas accessible to patients and not continuously observable by staff (e.g., patient bedrooms, day rooms), ceilings should be a solid material such as gypsum board. This will limit patient access. Access doors are needed to access electrical and mechanical equipment above the ceiling. These doors should be locked to prevent unauthorized access and secured to ceiling using tamper resistant fasteners.

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RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

SECTION 09 30 13
CERAMIC/PORCELAIN TILING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies porcelain tile, and grout.

1.2 RELATED WORK

- A. Sealing of joints where specified: Section 07 92 00, JOINT SEALANTS.
- B. Color, texture and pattern of field tile and trim shapes, size of field tile, trim shapes, and color of grout specified: SCHEDULE FOR FINISHES.
- C. Tile backing boards: Section 09 29 00, GYPSUM BOARD.
- D. Resilient edge strips at joints with new resilient flooring, and carpeting: Section 09 65 19, RESILIENT TILE FLOORING, Section 09 68 00, CARPETING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Trim shapes, bullnose cap and cove including bullnose cap and base pieces at internal and external corners of vertical surfaces, each type, color, and size.
- C. Product Data:
 - 1. Porcelain tile, marked to show each type, size, and shape required.
 - 2. Chemical resistant mortar and grout (Epoxy and Furan).
 - 3. Dry-set Portland cement mortar and grout.
 - 5. Divider strip.
 - 6. Leveling compound.
 - 7. Latex-Portland cement mortar and grout.
 - 8. Commercial Portland cement grout.
 - 9. Organic adhesive.
 - 10. Slip resistant tile.
 - 11. Fasteners.
- D. Certification:
 - 1. Master grade, ANSI A137.1.
 - 2. Manufacturer's certificates indicating that materials comply with specification requirements.

1.4 DELIVERY AND STORAGE

- A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.
- B. Store material to prevent damage or contamination.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
- A10.20-05.....Safety Requirements for Ceramic Tile, Terrazzo, and Marble Works
 - A108.1B-05.....Installation of Ceramic Tile on a Cured Portland Setting Bed with latex-Portland Cement Mortar
 - A108.1C-05.....Contractors Option; Installation of Ceramic Tile in the Wet-Set method with Portland Cement Mortar or Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with Latex-Portland Cement Mortar
 - A118.4-05.....Latex-Portland Cement Mortar
 - A118.6-05.....Standard Cement Grouts for Tile Installation
 - A118.9-05.....Cementitious Backer Units
 - A137.1-88.....Ceramic Tile
- C. American Society For Testing And Materials (ASTM):
- C109/C109M-07.....Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2 inch. or [50-mm] Cube Specimens)
 - C241-90 (R2005).....Abrasion Resistance of Stone Subjected to Foot Traffic
 - C348-02.....Standard Test Method for Flexural Strength of Hydraulic-Cement Mortars
 - C627-93(R2007).....Evaluating Ceramic Floor Tile Installation Systems Using the Robinson-Type Floor Tester
 - C979-05.....Pigments for Integrally Colored Concrete
 - C1027-99(R2004).....Determining "Visible Abrasion Resistance on Glazed Ceramic Tile"
 - C1028-07.....Determining the Static Coefficient of Friction of Ceramic Tile and Other Like Surfaces by the Horizontal Dynamometer Pull Meter Method
 - C1178/C1178M-06.....Standard Specification for Coated Glass Mat Water-Resistant Gypsum Backing Panel
- D. Tile Council of America, Inc. (TCA):
- 2007.....Handbook for Ceramic Tile Installation

PART 2 - PRODUCTS

2.1 TILE

- A. Comply with ANSI A137.1, Standard Grade, except as modified:
 - 1. Inspection procedures listed under the Appendix of ANSI A137.1.
 - 2. Abrasion Resistance Classification:
 - a. 150 10545-7, Class 4, Heavy Commercial.
 - 3. Slip Resistant Tile for Floors:
 - a. Coefficient of friction, when tested in accordance with ASTM C1028, required for level of performance:
 - 1) Not less than 0.6, except 0.8 on ramps as stated above, for wet and dry conditions for other areas.
 - 4. Factory Blending: For tile with color variations, within the ranges selected during sample submittals blend tile in the factory and package so tile units taken from one package show the same range in colors as those taken from other packages and match approved samples.
 - 5. Factory-Applied Temporary Protective Coating:
 - a. Protect exposed face surfaces (top surface) of tile against adherence of mortar and grout by pre-coating with a continuous film of petroleum paraffin wax, applied hot.
 - b. Do not coat unexposed tile surfaces.
- B. Porcelain Paver Tile: Nominal 8 mm (5/16 inch) thick, with cushion edges. Porcelain tile produced by the dust pressed method shall be made of approximately 50% feldspar; the remaining 50% shall be made up of various high-quality light firing ball clays yielding a tile with a water absorption rate of 0.5% or less and a breaking strength of between 390 to 400 pounds.
- C. Trim Shapes:
 - 1. Conform to applicable requirements of adjoining floor and wall tile.
 - 2. Use trim shapes sizes conforming to size detailed or specified in SCHEDULE FOR FINISHES.
 - 3. Internal and External Corners:
 - a. External corners including edges: Use bullnose shapes.
 - b. Internal corners: Use square corner.
 - c. Base to floor internal corners: Use square corner.
 - d. Base to base external corners: Use bullnose vertical edge.
 - e. For mirror insets use square edge, seal between mirror edge and tile.

2.2 SETTING MATERIALS OR BOND COATS

- A. Conform to TCA Handbook for Ceramic Tile Installation.
- B. Latex-Portland Cement Mortar: ANSI A118.4.

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1. For wall applications, provide non-sagging, latex-Portland cement mortar complying with ANSI A118.4.
2. Prepackaged Dry-Mortar Mix: Factory-prepared mixture of Portland cement; dry, redispersible, ethylene vinyl acetate additive; and other ingredients to which only water needs to be added at Project site.

2.3 GROUTING MATERIALS**A. Coloring Pigments:**

1. Pure mineral pigments, limeproof and nonfading, complying with ASTM C979.
2. Add coloring pigments to grout by the manufacturer.
3. Job colored grout is not acceptable.
4. Use is required in Commercial Portland Cement Grout.

B. Commercial Portland Cement Grout: ANSI A118.6 color as indicated.**2.4 PATCHING AND LEVELING COMPOUND****A. Portland cement base, polymer-modified, self-leveling compound, manufactured specifically for resurfacing and leveling concrete floors. Products containing gypsum are not acceptable.****B. Shall have minimum following physical properties:**

1. Compressive strength - 25 MPa (3500 psig) per ASTM C109/C109M.
2. Flexural strength - 7 MPa (1000 psig) per ASTM C348 (28 day value).
3. Tensile strength - 600 psi per ANSI 118.7.
4. Density - 1.9.

C. Capable of being applied in layers up to 38 mm (1-1/2 inches) thick without fillers and up to 100 mm (four inches) thick with fillers, being brought to a feather edge, and being trowelled to a smooth finish.**D. Primers, fillers, and reinforcement as required by manufacturer for application and substrate condition.****E. Ready for use in 48 hours after application.****2.5 WATER****A. Clean, potable and free from salts and other injurious elements to mortar and grout materials.****2.6. SEALER****A. A manufacturer's recommended grout sealing compound.****2.7 CLEANING COMPOUNDS****A. Specifically designed for cleaning masonry and concrete and which will not prevent bond of subsequent tile setting materials including patching and leveling compounds and elastomeric waterproofing membrane and coat.****B. Materials containing acid or caustic material not acceptable.**

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**PART 3 - EXECUTION****3.1 ENVIRONMENTAL REQUIREMENTS**

- A. Maintain ambient temperature of work areas at not less than 16 degree C (60 degrees F), without interruption, for not less than 24 hours before installation and not less than three days after installation.
- B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation and ANSI Specifications for installation.
- C. Do not install tile when the temperature is above 38 degrees C (100 degrees F).
- D. Do not install materials when the temperature of the substrate is below 16 degrees C (60 degrees F).
- E. Do not allow temperature to fall below 10 degrees C (50 degrees F) after fourth day of completion of tile work.

3.2 ALLOWABLE TOLERANCE

- A. Variation in plane of sub-floor, including concrete fills leveling compounds and mortar beds:
 - 1. Not more than 1 in 1000 (1/8 inch in 10 feet) where dry-set Portland cement, and latex-Portland cement mortar setting beds and chemical-resistant bond coats are used.
- B. Variation in Plane of Wall Surfaces:
 - 1. Not more than 1 in 800 (1/8 inch in eight feet) where latex-Portland cement mortar is used.

3.3 SURFACE PREPARATION

- A. Cleaning New Concrete or Masonry:
 - 1. Chip out loose material, clean off all oil, grease dirt, adhesives, curing compounds, and other deterrents to bonding by mechanical method, or by using products specifically designed for cleaning concrete and masonry.
 - 2. Use self-contained power blast cleaning systems to remove curing compounds and steel trowel finish from concrete slabs where ceramic tile will be installed directly on concrete surface with thin-set materials.
 - 3. Steam cleaning or the use of acids and solvents for cleaning will not be permitted.
- B. Patching and Leveling:
 - 1. Mix and apply patching and leveling compound in accordance with manufacturer's instructions.
 - 2. Fill holes and cracks and align concrete floors that are out of required plane with patching and leveling compound.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

- a. Thickness of compound as required to bring finish tile system to elevation shown.
 - b. Float finish.
 - c. At substrate expansion, isolation, and other moving joints, allow joint of same width to continue through underlayment.
3. Apply patching and leveling compound to concrete and masonry wall surfaces that are out of required plane.
 4. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.

C. Walls:

1. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.

3.4 GLASS MAT WATER-RESISTANT GYPSUM BACKER BOARD

- A. Install in accordance with manufacturer's instructions. TCA Systems W245-01 under Section 09 29 00 GYPSUM BOARD.
- B. Treat joints with tape and latex-Portland cement mortar or adhesive.

3.5 CERAMIC TILE - GENERAL

- A. Comply with ANSI A108 series of tile installation standards in "Specifications for Installation of Ceramic Tile" applicable to methods of installation.
- B. Comply with TCA Installation Guidelines.
- C. Workmanship:
 1. Lay out tile work so that no tile less than one-half full size is used. Make all cuts on the outer edge of the field.
 2. Set tile firmly in place with finish surfaces in true planes. Align tile flush with adjacent tile unless shown otherwise.
 3. Form intersections and returns accurately.
 4. Cut and drill tile neatly without marring surface.
 5. Cut edges of tile abutting penetrations, finish, or built-in items:
 - a. Fit tile closely around electrical outlets, piping, fixtures and fittings, so that plates, escutcheons, collars and flanges will overlap cut edge of tile.
 - b. Seal tile joints water tight as specified in Section 07 92 00, JOINT SEALANTS, around electrical outlets, piping fixtures and fittings before cover plates and escutcheons are set in place.
 6. Completed work shall be free from hollow sounding areas and loose, cracked or defective tile.
 7. Remove and reset tiles that are out of plane or misaligned.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**8. Floors:**

- a. Extend floor tile beneath casework and equipment, except those units mounted in wall recesses.
- b. Align finish surface of new tile work flush with other and existing adjoining floor finish where shown.
- c. In areas where floor drains occur, slope to drains where shown.
- d. Shove and vibrate tiles over 200 mm (8 inches) square to achieve full support of bond coat.

9. Walls:

- a. Cover walls and partitions, including pilasters, furred areas, and freestanding columns from floor to ceiling, or from floor to nominal wainscot heights shown with tile.
- b. Finish reveals of openings with tile, except where other finish materials are shown or specified.
- c. Finish wall surfaces behind and at sides of casework and equipment, except those units mounted in wall recesses, with same tile as scheduled for room proper.

10. Joints:

- a. Keep all joints in line, straight, level, perpendicular and of even width unless shown otherwise.
- b. Make joints in porcelain type; maximum 3 mm (1/8 inch) wide.

3.6 PORCELAIN TILE INSTALLED WITH LATEX PORTLAND CEMENT BONDONG MORTAR

- A. Due to the denseness of porcelain tile use latex Portland cement bonding mortar that meets the requirements of ANSI A118.4. Bonding mortars shall be mixed in accordance with manufacturer's instructions. Improper liquid ratios and dwell time before placement of bonding mortar and tile shall affect bond.

3.7 GROUTING**A. Grout Type and Location:**

1. Grout for glazed wall and base tile, paver tile and unglazed mosaic tile Portland cement grout, or commercial Portland cement grout.

B. Workmanship:

1. Install and cure grout in accordance with the applicable standard.
2. Portland Cement grout: ANSI A108.10.

3.8 SEALING JOINTS

- A. Follow manufacturer's recommendations for application of grout sealer.
- B. Apply two (2) complete applications of grout sealer to all grout joints.

3.9 CLEANING

- A. Thoroughly sponge and wash tile. Polish glazed surfaces with clean dry cloths.

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- B. Methods and materials used shall not damage or impair appearance of tile surfaces.
- C. The use of acid or acid cleaners on glazed tile surfaces is prohibited.
- D. Clean tile grouted with Portland cement grout as recommended by the manufacturer of the grout and bond coat.

3.10 PROTECTION

- A. Keep traffic off tile floor, until grout and setting material is firmly set and cured.
- B. Where traffic occurs over tile floor, cover tile floor with not less than 9 mm (3/8 inch) thick plywood, wood particle board, or hardboard securely taped in place. Do not remove protective cover until time for final inspection. Clean tile of any tape, adhesive and stains.

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SECTION 09 51 00
ACOUSTICAL CEILINGS

PART 1- GENERAL

1.1 DESCRIPTION

- A. Metal ceiling suspension system for acoustical ceilings.
- B. Acoustical units.
- C. Adhesive application.

1.2 RELATED WORK

- A. Color, pattern, and location of each type of acoustical unit:
Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTAL

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Acoustical units, each type, with label indicating conformance to specification requirements.
 - 2. Colored markers for units providing access.
- C. Manufacturer's Literature and Data:
 - 1. Ceiling suspension system, each type, showing complete details of installation.
 - 2. Acoustical units, each type
- D. Manufacturer's Certificates: Acoustical units, each type, in accordance with specification requirements.

1.4 DEFINITIONS

- A. Standard definitions as defined in ASTM C634.
- B. Terminology as defined in ASTM E1264.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A641/A641M-03.....Zinc-coated (Galvanized) Carbon Steel Wire
 - A653/A653M-07.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-coated (Galvannealed) by the Hot-Dip Process
 - C423-07.....Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
 - C634-02 (E2007).....Standard Terminology Relating to Environmental Acoustics

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C635-04.....Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings

C636-06.....Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels

E84-07.....Surface Burning Characteristics of Building Materials

E119-07.....Fire Tests of Building Construction and Materials

E413-04.....Classification for Rating Sound Insulation.

E580-06.....Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Seismic Restraint

E1264-(R2005).....Classification for Acoustical Ceiling Products

PART 2- PRODUCTS**2.1 METAL SUSPENSION SYSTEM**

- A. Manufacturer: Armstrong; Prelude XL Series, 7300.
 - 1. Color: White.
- B. ASTM C635, heavy-duty system, except as otherwise specified.
 - 1. Ceiling suspension system members may be fabricated from either of the following unless specified otherwise.
 - a. Galvanized cold-rolled steel, bonderized.
 - b. Extruded aluminum.
 - 2. Use same construction for cross runners as main runners. Use of lighter-duty sections for cross runners is not acceptable.
- C. Exposed grid suspension system for support of lay-in panels:
 - 1. Exposed grid width not less than 22 mm (7/8 inch) with not less than 8 mm (5/16 inch) panel bearing surface.
 - 2. Fabricate wall molding and other special molding from the same material with same exposed width and finish as the exposed grid members.
 - 3. On exposed metal surfaces apply baked-on enamel flat texture finish.
 - a. Color: White.

2.2 PERIMETER SEAL

- A. Vinyl, polyethylene or polyurethane open cell sponge material having density of 1.3 plus or minus 10 percent, compression set less than 10 percent with pressure sensitive adhesive coating on one side.
- B. Thickness as required to fill voids between back of wall molding and finish wall.
- C. Not less than 9 mm (3/8 inch) wide strip.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**2.3 WIRE**

- A. ASTM A641.
- B. For wire hangers: Minimum diameter 2.68 mm (0.1055 inch).
- C. For bracing wires: Minimum diameter 3.43 mm (0.1350 inch).

2.4 ANCHORS AND INSERTS

- A. Use anchors or inserts to support twice the loads imposed by hangers attached thereto.
- B. Hanger Inserts:
 - 1. Fabricate inserts from steel, zinc-coated (galvanized after fabrication).
 - 2. Nailing type option for wood forms:
 - a. Upper portion designed for anchorage in concrete and positioning lower portion below surface of concrete approximately 25 mm (one inch).
 - b. Lower portion provided with not less than 8 mm (5/16 inch) hole to permit attachment of hangers.
 - 3. Flush ceiling insert type:
 - a. Designed to provide a shell covered opening over a wire loop to permit attachment of hangers and keep concrete out of insert recess.
 - b. Insert opening inside shell approximately 16 mm (5/8 inch) wide by 9 mm (3/8 inch) high over top of wire.
 - c. Wire 5 mm (3/16 inch) diameter with length to provide positive hooked anchorage in concrete.
- C. Clips:
 - 1. Galvanized steel.
 - 2. Designed to clamp to steel beam or bar joists, or secure framing member together.
 - 3. Designed to rigidly secure framing members together.
 - 4. Designed to sustain twice the loads imposed by hangers or items supported.
- D. Tile Splines: ASTM C635.

2.5 CARRYING CHANNELS FOR SECONDARY FRAMING

- A. Fabricate from cold-rolled or hot-rolled steel, black asphaltic paint finish, free of rust.
- B. Weighing not less than the following, per 300 m (per thousand linear feet):

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

| Size mm | Size Inches | Cold-rolled | | Hot-rolled | |
|---------|-------------|-------------|-------|------------|-------|
| | | Kg | Pound | Kg | Pound |
| 38 | 1 1/2 | 215.4 | 475 | 508 | 1120 |
| 50 | 2 | 267.6 | 590 | 571.5 | 1260 |

2.6 ADHESIVE

- A. ASTM D1779, having flame spread index of 25 or less when tested in accordance with ASTM E84.
- B. Developing minimum strength of 7 kg/m² (one psi) of contact surface 48 hours after installation in temperature of 21 °C (70 °F).

2.7 ACOUSTICAL UNITS

- A. General:
 1. ASTM E1264, weighing 3.6 kg/m² (3/4 psf) minimum for mineral fiber panels or tile.
 2. Class A Flame Spread: ASTM 84
 3. Minimum NRC (Noise Reduction Coefficient): 0.55 unless specified otherwise: ASTM C423.
 4. Minimum CAC (Ceiling Attenuation Class): 30-35 range unless specified otherwise: ASTM E413.
 5. Manufacturers standard finish, minimum Light Reflectance (LR) coefficient of 0.62 on the exposed surfaces.
 - a. Color: White.
- B. Type I Units - Mineral base with water-based painted finish less than 10 g/l VOC, Form 2 - Water felted, minimum 16 mm (5/8 inch) thick. Mineral base to contain minimum 65 percent recycled content.
 1. Panel size 600 mm by 600 mm (24 by 24 inch).
 2. Edge: Angled Tegular.
- C. Type II Units - Mineral base with water-based painted finish less than 10 g/l VOC, Form 2 - Water felted, minimum 16 mm (5/8 inch) thick. Mineral base to contain minimum 65 percent recycled content.
 1. Panel size 600 mm by 1200 mm (24 by 48 inch).
 2. Edge: Square.

2.8 GYPSUM BOARD UNITS

- A. Gypsum Board, Type X: ASTM C 1396M.
- B. Moisture and mold-resistant gypsum board ASTM C 1396 M with moisture and mold resistant core and paper surfaces.
 1. Core: 1/2 inch (13 mm).
 2. Cut to fit ceiling grid.

2.9 ACOUSTICAL INSULATION

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- A. Mineral Fiber Boards: ASTM C553, Type III, preformed blanket, black, with black fiberglass mat.
- B. NRC: 1.00 min.
- C. Thickness 51 mm (2 inch): Match sizes of ceiling tile.

2.10 ACCESS IDENTIFICATION

- A. Markers:
 - 1. Use colored markers with pressure sensitive adhesive on one side.
 - 2. Make colored markers of paper or plastic, 6 to 9 mm (1/4 to 3/8 inch) in diameter.
- B. Use markers of the same diameter throughout building.
- C. Color Code: Use following color markers for service identification:

| | |
|-------------|--|
| Color..... | Service |
| Red..... | Sprinkler System: Valves and Controls |
| Green..... | Domestic Water: Valves and Controls |
| Yellow..... | Chilled Water and Heating Water |
| Orange..... | Ductwork: Fire Dampers |
| Blue..... | Ductwork: Dampers and Controls |
| Black..... | Gas: Laboratory, Medical, Air and Vacuum |

PART 3 EXECUTION**3.1 CEILING TREATMENT**

- A. Treatment of ceilings shall include sides and soffits of ceiling beams, furred work 600 mm (24 inches) wide and over, and vertical surfaces at changes in ceiling heights unless otherwise shown. Install acoustic tiles after wet finishes have been installed and solvents have cured.
- B. Lay out acoustical units symmetrically about center lines of each room or space unless shown otherwise on reflected ceiling plan.
- C. Moldings:
 - 1. Install metal wall molding at perimeter of room, column, or edge at vertical surfaces.
- D. Perimeter Seal:
 - 1. Install perimeter seal between vertical leg of wall molding and finish wall, partition, and other vertical surfaces.
 - 2. Install perimeter seal to finish flush with exposed faces of horizontal legs of wall molding.

3.2 CEILING SUSPENSION SYSTEM INSTALLATION

- A. General:
 - 1. Install metal suspension system for acoustical tile and lay-in panels in accordance with ASTM C636, except as specified otherwise.
 - 2. Use direct or indirect hung suspension system or combination thereof as defined in ASTM C635.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

3. Support a maximum area of 1.48 m² (16 sf) of ceiling per hanger.
4. Prevent deflection in excess of 1/360 of span of cross runner and main runner.
5. Provide extra hangers, minimum of one hanger at each corner of each item of light fixtures, mechanical, electrical and miscellaneous equipment supported by ceiling suspension system not having separate support or hangers.
6. Provide not less than 100 mm (4 inch) clearance from the exposed face of the acoustical units to the underside of ducts, pipe, conduit, secondary suspension channels, and steel beam or bar joist unless furred system is shown,
7. Use main runners not less than 1200 mm (48 inches) in length.
8. Install hanger wires vertically. Angled wires are not acceptable except for seismic restraint bracing wires.

B. Anchorage to Structure:**1. Steel:**

- a. When steel framing does not permit installation of hanger wires at spacing required, install carrying channels for attachment of hanger wires.
 - (1) Size and space carrying channels to insure that the maximum deflection specified will not be exceeded.
 - (2) Attach hangers to steel carrying channels, spaced four feet on center, unless area supported or deflection exceeds the amount specified.
- b. Attach carrying channels to the bottom flange of steel beams spaced not 1200 mm (4 feet) on center before fire proofing is installed. Weld or use steel clips to attach to beam to develop full strength of carrying channel.
- c. Attach hangers to bottom chord of bar joists or to carrying channels installed between the bar joists when hanger spacing prevents anchorage to joist. Rest carrying channels on top of the bottom chord of the bar joists, and securely wire tie or clip to joist.

B. Direct Hung Suspension System:

1. As illustrated in ASTM C635.
2. Support main runners by hanger wires attached directly to the structure overhead.
3. Maximum spacing of hangers, 1200 mm (4 feet) on centers unless interference occurs by mechanical systems. Use indirect hung suspension system where not possible to maintain hanger spacing.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**C. Indirect Hung Suspension System:**

1. As illustrated in ASTM C635.
2. Space carrying channels for indirect hung suspension system not more than 1200 mm (4 feet) on center. Space hangers for carrying channels not more than 2400 mm (8 feet) on center or for carrying channels less than 1200 mm (4 feet) on center so as to insure that specified requirements are not exceeded.
3. Support main runners by specially designed clips attached to carrying channels.

3.3 ACOUSTICAL UNIT INSTALLATION

- A. Cut acoustic units for perimeter borders and penetrations to fit tight against penetration for joint not concealed by molding.
- B. Install lay-in acoustic panels in exposed grid with not less than 6 mm (1/4 inch) bearing at edges on supports.
 1. Install tile to lay level and in full contact with exposed grid.
 2. Replace cracked, broken, stained, dirty, or tile not cut for minimum bearing.
- C. Tile in concealed grid upward access suspension system:
 1. Install acoustical tile with joints close, straight and true to line, and with exposed surfaces level and flush at joints.
 2. Make corners and arises full, and without worn or broken places.
 3. Locate acoustical units providing access as specified under Article, ACCESS.
- D. Markers:
 1. Install markers of color code specified to identify the various concealed piping, mechanical, and plumbing systems.
 2. Attach colored markers to exposed grid on opposite sides of the units providing access.
 3. Attach marker on exposed ceiling surface of upward access acoustical unit.

3.4 CLEAN-UP AND COMPLETION

- A. Replace damaged, discolored, dirty, cracked and broken acoustical units.
- B. Leave finished work free from defects.

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SECTION 09 65 13
RESILIENT BASE AND ACCESSORIES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the installation of vinyl or rubber base.

1.2 RELATED WORK

A. Color and texture: Section 09 06 00, SCHEDULE FOR FINISHESS.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Description of each product.
2. Base and stair material manufacturer's recommendations for adhesives.
3. Application and installation instructions.

C. Samples:

1. Base: 150 mm (6 inches) long, each type and color.
2. Resilient Stair Treads: 150 mm (6 inches) long.
3. Sheet Rubber Flooring: 300 mm (12 inches) square.
4. Adhesive: Literature indicating each type.

1.4 DELIVERY

A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.

B. Materials from containers which have been distorted, damaged or opened prior to installation will be rejected.

1.5 STORAGE

A. Store materials in weather tight and dry storage facility.

B. Protect material from damage by handling and construction operations before, during, and after installation.

1.6 APPLICABLE PUBLICATIONS

A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

- F1344-04.....Rubber Floor Tile
F1859-04.....Rubber Sheet Floor Covering without Backing
F1860-04.....Rubber Sheet Floor Covering with Backing
F1861-02.....Resilient Wall Base

C. Federal Specifications (Fed. Spec.):

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RR-T-650E.....Treads, Metallic and Non-Metallic, Nonskid

PART 2 - PRODUCTS**2.1 GENERAL**

Use only products by the same manufacturer and from the same production run.

2.2 RESILIENT BASE

- A. ASTM F1861, 3 mm (1/8 inch) thick, 100 mm (4 inches) high, Type TP Rubber, Thermoplastics, Group 2-layered with molded top. Style B-cove.
- B. Where carpet occurs, use Style A-straight.
- C. Use only one type of base throughout.

2.3 PRIMER (FOR CONCRETE FLOORS)

As recommended by the adhesive and tile manufacturer.

2.4 LEVELING COMPOUND (FOR CONCRETE FLOORS)

Provide products with latex or polyvinyl acetate resins in the mix.

2.5 ADHESIVES

- A. Use products recommended by the material manufacturer for the conditions of use.
- B. Use low-VOC adhesive during installation. Water based adhesive with low VOC is preferred over solvent based adhesive.

PART 3 - EXECUTION**3.1 PROJECT CONDITIONS**

- A. Maintain temperature of materials above 21° C (70 °F), for 48 hours before installation.
- B. Maintain temperature of rooms where work occurs, between 21° C and 27° C (70°F and 80°F) for at least 48 hours, before, during, and after installation.
- C. Do not install materials until building is permanently enclosed and wet construction is complete, dry, and cured.

3.2 INSTALLATION REQUIREMENTS

- A. The respective manufacturer's instructions for application and installation will be considered for use when approved by the Resident Engineer.
- B. Submit proposed installation deviation from this specification to the Resident Engineer indicating the differences in the method of installation.
- C. The Resident Engineer reserves the right to have test portions of material installation removed to check for non-uniform adhesion and spotty adhesive coverage.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**3.3 PREPARATION**

- A. Examine surfaces on which material is to be installed.
- B. Fill cracks, pits, and dents with leveling compound.
- C. Level to 3 mm (1/8 inch) maximum variations.
- D. Do not use adhesive for leveling or filling.
- E. Grind, sand, or cut away protrusions; grind high spots.
- F. Clean substrate area of oil, grease, dust, paint, and deleterious substances.
- G. Substrate area dry and cured. Perform manufacturer's recommended bond and moisture test.
- H. Preparation of existing installation:
 - 1. Remove existing base and stair treads including adhesive.
 - 2. Do not use solvents to remove adhesives.
 - 3. Prepare substrate as specified.

3.4 BASE INSTALLATION

- A. Location:
 - 1. Unless otherwise specified or shown, where base is scheduled, install base over toe space of base of casework, lockers, laboratory, pharmacy furniture island cabinets and where other equipment occurs.
 - 2. Extend base scheduled for room into adjacent closet, alcoves, and around columns.
- B. Application:
 - 1. Apply adhesive uniformly with no bare spots.
 - 2. Set base with joints aligned and butted to touch for entire height.
 - 3. Before starting installation, layout base material to provide the minimum number of joints with no strip less than 600 mm (24 inches) length.
 - a. Short pieces to save material will not be permitted.
 - b. Locate joints as remote from corners as the material lengths or the wall configuration will permit.
- C. Form corners and end stops as follows:
 - 1. Score back of outside corner.
 - 2. Score face of inside corner and notch cove.
- D. Roll base for complete adhesion.

3.5 CLEANING AND PROTECTION

- A. Clean all exposed surfaces of base and adjoining areas of adhesive spatter before it sets.
- B. Keep traffic off resilient material for at least 72 hours after installation.
- C. Clean and polish materials in the following order:

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

1. After two weeks, scrub resilient base, sheet rubber and treads materials with a minimum amount of water and a mild detergent. Leave surfaces clean and free of detergent residue. Polish resilient base to a gloss finish.
 2. Do not polish tread and sheet rubber materials.
- D. When construction traffic is anticipated, cover tread materials with reinforced kraft paper and plywood or hardboard properly secured and maintained until removal is directed by the Resident Engineer.
- E. Where protective materials are removed and immediately prior to acceptance, replace damaged materials and re-clean resilient materials. Damaged materials are defined as having cuts, gouges, scrapes or tears and not fully adhered.

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SECTION 09 65 19
RESILIENT TILE FLOORING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the installation of solid vinyl tile flooring, vinyl composition tile flooring, rubber tile flooring, and accessories.

1.2 RELATED WORK

- A. Color and pattern and location in room finish schedule: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Resilient Base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Resilient material manufacturer's recommendations for adhesives, underlayment, primers and polish.
 - 3. Application and installation instructions.
- C. Samples:
 - 1. Tile: 300 mm by 300 mm (12 inches by 12 inches) for each type, pattern and color.
 - 2. Edge Strips: 150 mm (6 inches) long, each type.
 - 3. Feature Strips: 150 mm (6 inches) long.
- D. Shop Drawings:
 - 1. Layout of patterns shown on the drawings and in Section 09 06 00, SCHEDULE FOR FINISHES.
 - 2. Edge strip locations showing types and detail cross sections.
- E. Test Reports:
 - 1. Abrasion resistance: Depth of wear for each tile type and color and volume loss of tile, certified by independent laboratory.
 - 2. Tested per ASTM F510.

1.4 DELIVERY

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
- B. Materials from containers which have been distorted, damaged or opened prior to installation will be rejected.

1.5 STORAGE

- A. Store materials in weathertight and dry storage facility.
- B. Protect from damage from handling, water, and temperature.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - D4078-02 (2008).....Water Emulsion Floor Finish
 - E648-10.....Critical Radiant Flux of Floor Covering Systems
Using a Radiant Energy Source
 - E662-09.....Specific Optical Density of Smoke Generated by
Solid Materials
 - E1155-96 (R2008).....Determining Floor Flatness and Floor Levelness
Numbers
 - F510-93 (R 2008).....Resistance to Abrasion of Resilient Floor
Coverings Using an Abrader with a Grit Feed
Method
 - F710-08.....Preparing Concrete Floors to Receive Resilient
Flooring
 - F1066-04 (R2010).....Vinyl Composition Floor Tile
 - F1344-10.....Rubber Floor Tile
 - F1700-04 (R2010).....Solid Vinyl Floor Tile
- C. Resilient Floor Covering Institute (RFCI):
 - IP #2.....Installation Practice for Vinyl Composition Tile
(VCT)
- D. Federal Specifications (Fed. Spec.):
 - SS-T-312.....Tile Floor: Asphalt, Rubber, Vinyl and Vinyl
Composition

PART 2 - PRODUCTS

2.1 GENERAL

- A. Furnish product type, materials of the same production run and meeting following criteria.
- B. Use adhesives, underlayment, primers and polish recommended by the floor resilient material manufacturer.
- C. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E 648.
- D. Smoke density: Less than 450 per ASTM E662.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**2.2 VINYL COMPOSITION TILE**

- A. ASTM F1066, Composition 1, //Class I (solid color)// Class 2 (through pattern) //, 300 mm (12 inches) square, 3 mm (1/8 inch) thick.
- B. Color and pattern uniformly distributed throughout thickness.

2.3 SOLID VINYL-TILE

- A. ASTM F1700, 300 mm (12 by 12 inches) square, 3 mm (1/8 inch) thick, homogenous throughout.
- B. Color and Pattern uniformly distributed throughout thickness.
- C. Where solid vinyl tiles are specified, seek products with recycled content.

2.4 ADHESIVES

- A. Comply with applicable regulations regarding toxic and hazardous materials Green Seal (GS-36) for commercial adhesive.
- B. Use low-VOC adhesive during installation. Water based is preferred over solvent based adhesives.

2.5 PRIMER (FOR CONCRETE SUBFLOORS)

As recommended by the adhesive and tile manufacturer.

2.6 LEVELING COMPOUND (FOR CONCRETE FLOORS)

- A. Provide cementitious products with latex or polyvinyl acetate resins in the mix.
- B. Determine the type of underlayment selected for use by the condition to be corrected.

2.7 POLISH AND CLEANERS

- A. Cleaners RFCI CL-1.
- B. Polish: ASTM D4078.

2.8 FEATURE STRIPS

- A. Use same material as floor tile.
- B. Sizes and shapes as shown.

PART 3 - EXECUTION**3.1 PROJECT CONDITIONS**

- A. Maintain temperature of materials a minimum of 22 °C (70 °F,) for 48 hours before installation.
- B. Maintain temperature of rooms where work occurs between 21 °C and 27 °C (70 °F and 80 °F), for at least 48 hours, before, during and after installation.
- C. Do not install flooring until building is permanently enclosed and wet construction in or near areas to receive tile materials is complete, dry and cured.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**3.2 SUBFLOOR PREPARATION**

- A. Verify that concrete slabs comply with ASTM F710. At existing slabs, determine levelness by F-number method in accordance with ASTM E1155. Overall value shall not exceed as follows:
FF30/FL20
- B. Correct conditions which will impair proper installation.
- C. Fill cracks, joints and other irregularities in concrete with leveling compound:
 - 1. Do not use adhesive for filling or leveling purposes.
 - 2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
 - 3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joints.
- D. Clean floor of oil, paint, dust, and deleterious substances: Leave floor dry and cured free of residue from existing curing or cleaning agents.
- E. Concrete Subfloor Testing:
Determine Adhesion and dryness of the floor by bond and moisture tests as recommended by RFCI manual MRP.
- F. Perform additional subfloor preparation to obtain satisfactory adherence of flooring if subfloor test patches allows easy removal of tile.
- G. Prime the concrete subfloor if the primer will seal slab conditions that would inhibit bonding, or if priming is recommended by the tile or adhesive manufacturers.
- H. Preparation of existing installation shall include the removal of existing resilient floor and existing adhesive. Do not use solvents to remove adhesives.

3.3 INSTALLATION

- A. Install in accordance with manufacturer's instructions for application and installation unless specified otherwise.
- B. Mix tile from at least two containers. An apparent line either of shades or pattern variance will not be accepted.
- C. Tile Layout:
 - 1. If layout is not shown on drawings, lay tile symmetrically about center of room or space with joints aligned.
 - 2. No tile shall be less than 150 mm (6 inches) and of equal width at walls.
 - 3. Place tile pattern in the same direction; do not alternate tiles.
- D. Trim tiles to touch for the length of intersections at pipes and vertical projections, seal joints at pipes with waterproof cement.
- E. Application:

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

1. Apply adhesive uniformly with no bare spots.
 - a. Conform to RFC1-TM-6 for joint tightness and for corner intersection unless layout pattern shows random corner intersection.
 - b. More than 5 percent of the joints not touching will not be accepted.
2. Roll tile floor with a minimum 45 kg (100 pound) roller. No exceptions.
3. The Resident Engineer may have test tiles removed to check for non-uniform adhesion, spotty adhesive coverage, and ease of removal. Install new tile for broken removed tile.

F. Installation of Edge Strips:

1. Locate edge strips under center line of doors unless otherwise shown.
2. Set resilient edge strips in adhesive. Anchor metal edge strips with anchors and screws specified.
3. Where tile edge is exposed, butt edge strip to touch along tile edge.
4. Where thin set ceramic tile abuts resilient tile, set edge strip against floor file and against the ceramic tile edge.

3.4 CLEANING AND PROTECTION

- A. Clean adhesive marks on exposed surfaces during the application of resilient materials before the adhesive sets. Exposed adhesive is not acceptable.
- B. Keep traffic off resilient material for a minimum 72 hours after installation.
- C. Clean and polish materials in the following order:
 1. For the first two weeks sweep and damp mopped only.
 2. After two weeks, scrub resilient materials with a minimum amount of water and a mild detergent. Leave surface clean and free of detergent residue.
 3. Apply polish to the floors in accordance with the polish manufacturer's instructions.
- D. When construction traffic occurs over tile, cover resilient materials with reinforced kraft paper properly secured and maintained until removal is directed by Resident Engineer. At entrances and where wheeled vehicles or carts are used, cover tile with plywood, hardboard, or particle board over paper, secured and maintained until removal is directed by Resident Engineer.
- E. When protective materials are removed and immediately prior to acceptance, replace any damage tile, re-clean resilient materials, lightly re-apply polish and buff floors.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

3.5 LOCATION

- A. Unless otherwise specified or shown, install tile flooring, on floor under areas where casework, laboratory and pharmacy furniture and other equipment occurs, except where mounted in wall recesses.
- B. Extend tile flooring for room into adjacent closets and alcoves.

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SECTION 09 91 00
PAINTING

PART 1-GENERAL

1.1 DESCRIPTION

- A. Section specifies field painting.
- B. Section specifies prime coats which may be applied in shop under other sections.
- C. Painting includes shellacs, stains, varnishes, coatings specified, and striping or markers and identity markings.

1.2 RELATED WORK

- A. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS, Division 10 - SPECIALTIES, Division 11 - EQUIPMENT, Division 12 - FURNISHINGS, Division 13 - SPECIAL CONSTRUCTION, Division 14 - CONVEYING EQUIPMENT, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY sections.
- B. Contractor option: Prefinished flush doors with transparent finishes: Section 08 14 00, WOOD DOORS.
- C. Type of Finish, Color, and Gloss Level of Finish Coat: Section 09 06 00, SCHEDULE FOR FINISHES.
- D. Glazed wall surfacing or tile like coatings: Section 09 96 59, HIGH-BUILD GLAZED COATINGS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
Before work is started, or sample panels are prepared, submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**C. Sample Panels:**

1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.
2. Panels to show color: Composition board, 100 by 250 by 3 mm (4 inch by 10 inch by 1/8 inch).
3. Panel to show transparent finishes: Wood of same species and grain pattern as wood approved for use, 100 by 250 by 3 mm (4 inch by 10 inch face by 1/4 inch) thick minimum, and where both flat and edge grain will be exposed, 250 mm (10 inches) long by sufficient size, 50 by 50 mm (2 by 2 inch) minimum or actual wood member to show complete finish.
4. Attach labels to panel stating the following:
 - a. Federal Specification Number or manufacturers name and product number of paints used.
 - b. Specification code number specified in Section 09 06 00, SCHEDULE FOR FINISHES.
 - c. Product type and color.
 - d. Name of project.
5. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.

D. Sample of identity markers if used.**E. Manufacturers' Certificates indicating compliance with specified requirements:**

1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
2. High temperature aluminum paint.
3. Epoxy coating.
4. Intumescent clear coating or fire retardant paint.
5. Plastic floor coating.

1.4 DELIVERY AND STORAGE**A. Deliver materials to site in manufacturer's sealed container marked to show following:**

1. Name of manufacturer.
2. Product type.
3. Batch number.
4. Instructions for use.
5. Safety precautions.

B. In addition to manufacturer's label, provide a label legibly printed as following:

1. Federal Specification Number, where applicable, and name of material.
2. Surface upon which material is to be applied.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

3. If paint or other coating, state coat types; prime, body or finish.
- C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

1.5 MOCK-UP PANEL

- A. Before starting application of water paint mixtures, apply paint as specified to an area, not to exceed 9 m² (100 ft²), selected by Resident Engineer.
- B. Finish and texture approved by Resident Engineer will be used as a standard of quality for remainder of work.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):
ACGIH TLV-BKLT-2008.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)
ACGIH TLV-DOC-2008.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)
- C. American National Standards Institute (ANSI):
A13.1-07.....Scheme for the Identification of Piping Systems
- D. American Society for Testing and Materials (ASTM):
D260-86.....Boiled Linseed Oil
- E. Commercial Item Description (CID):
A-A-1555.....Water Paint, Powder (Cementitious, White and Colors) (WPC) (cancelled)
A-A-3120.....Paint, For Swimming Pools (RF) (cancelled)
- F. Federal Specifications (Fed Spec):
TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)
- G. Master Painters Institute (MPI):
No. 1-07.....Aluminum Paint (AP)
No. 4-07.....Interior/ Exterior Latex Block Filler
No. 5-07.....Exterior Alkyd Wood Primer
No. 7-07.....Exterior Oil Wood Primer
No. 8-07.....Exterior Alkyd, Flat MPI Gloss Level 1 (EO)
No. 9-07.....Exterior Alkyd Enamel MPI Gloss Level 6 (EO)

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No. 10-07.....Exterior Latex, Flat (AE)
No. 11-07.....Exterior Latex, Semi-Gloss (AE)
No. 18-07.....Organic Zinc Rich Primer
No. 22-07.....Aluminum Paint, High Heat (up to 590° - 1100F)
(HR)
No. 26-07.....Cementitious Galvanized Metal Primer
No. 27-07.....Exterior / Interior Alkyd Floor Enamel, Gloss (FE)
No. 31-07.....Polyurethane, Moisture Cured, Clear Gloss (PV)
No. 36-07.....Knot Sealer
No. 43-07.....Interior Satin Latex, MPI Gloss Level 4
No. 44-07.....Interior Low Sheen Latex, MPI Gloss Level 2
No. 45-07.....Interior Primer Sealer
No. 46-07.....Interior Enamel Undercoat
No. 47-07.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5 (AK)
No. 48-07.....Interior Alkyd, Gloss, MPI Gloss Level 6 (AK)
No. 49-07.....Interior Alkyd, Flat, MPI Gloss Level 1 (AK)
No. 50-07.....Interior Latex Primer Sealer
No. 51-07.....Interior Alkyd, Eggshell, MPI Gloss Level 3
No. 52-07.....Interior Latex, MPI Gloss Level 3 (LE)
No. 53-07.....Interior Latex, Flat, MPI Gloss Level 1 (LE)
No. 54-07.....Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)
No. 59-07.....Interior/Exterior Alkyd Porch & Floor Enamel, Low
Gloss (FE)
No. 60-07.....Interior/Exterior Latex Porch & Floor Paint, Low
Gloss
No. 66-07.....Interior Alkyd Fire Retardant, Clear Top-Coat (ULC
Approved) (FC)
No. 67-07.....Interior Latex Fire Retardant, Top-Coat (ULC
Approved) (FR)
No. 68-07.....Interior/ Exterior Latex Porch & Floor Paint,
Gloss
No. 71-07.....Polyurethane, Moisture Cured, Clear, Flat (PV)
No. 74-07.....Interior Alkyd Varnish, Semi-Gloss
No. 77-07.....Epoxy Cold Cured, Gloss (EC)
No. 79-07.....Marine Alkyd Metal Primer
No. 90-07.....Interior Wood Stain, Semi-Transparent (WS)
No. 91-07.....Wood Filler Paste
No. 94-07.....Exterior Alkyd, Semi-Gloss (EO)
No. 95-07.....Fast Drying Metal Primer
No. 98-07.....High Build Epoxy Coating

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- No. 101-07.....Epoxy Anti-Corrosive Metal Primer
- No. 108-07.....High Build Epoxy Coating, Low Gloss (EC)
- No. 114-07.....Interior Latex, Gloss (LE) and (LG)
- No. 119-07.....Exterior Latex, High Gloss (acrylic) (AE)
- No. 135-07.....Non-Cementitious Galvanized Primer
- No. 138-07.....Interior High Performance Latex, MPI Gloss Level 2
(LF)
- No. 139-07.....Interior High Performance Latex, MPI Gloss Level 3
(LL)
- No. 140-07.....Interior High Performance Latex, MPI Gloss Level 4
- No. 141-07.....Interior High Performance Latex (SG) MPI Gloss
Level 5

H. Steel Structures Painting Council (SSPC):

- SSPC SP 1-04 (R2004)....Solvent Cleaning
- SSPC SP 2-04 (R2004)....Hand Tool Cleaning
- SSPC SP 3-04 (R2004)....Power Tool Cleaning

PART 2 - PRODUCTS**2.1 MATERIALS**

- A. Cementitious Paint (CEP): TT-P-1411A [Paint, Copolymer-Resin, Cementitious (CEP)], Type 1 for exterior use, Type II for interior use.
- B. Wood Sealer: MPI 31 (gloss) or MPI 71 (flat) thinned with thinner recommended by manufacturer at rate of about one part of thinner to four parts of varnish.
- C. Plastic Tape:
 - 1. Pigmented vinyl plastic film in colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES or specified.
 - 2. Pressure sensitive adhesive back.
 - 3. Widths as shown.
- D. Identity markers options:
 - 1. Pressure sensitive vinyl markers.
 - 2. Snap-on coil plastic markers.
- E. Aluminum Paint (AP): MPI 1.
- F. Interior/Exterior Latex Block Filler: MPI 4.
- G. Exterior Alkyd Wood Primer: MPI 5.
- H. Exterior Oil Wood Primer: MPI 7.
- I. Exterior Alkyd, Flat (EO): MPI 8.
- J. Exterior Alkyd Enamel (EO): MPI 9.
- K. Exterior Latex, Flat (AE): MPI 10.
- L. Exterior Latex, Semi-Gloss (AE): MPI 11.
- M. Organic Zinc rich Coating (HR): MPI 22.

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N. High Heat Resistant Coating (HR): MPI 22.
O. Cementitious Galvanized Metal Primer: MPI 26.
P. Exterior/ interior Alkyd Floor Enamel, Gloss (FE): MPI 27.
Q. Knot Sealer: MPI 36.
R. Interior Satin Latex: MPI 43.
S. Interior Low Sheen Latex: MPI 44.
T. Interior Primer Sealer: MPI 45.
U. Interior Enamel Undercoat: MPI 47.
V. Interior Alkyd, Semi-Gloss (AK): MPI 47.
W. Interior Alkyd, Gloss (AK): MPI 49.
x. Interior Latex Primer Sealer: MPI 50.
Y. Interior Alkyd, Eggshell: MPI 51
Z. Interior Latex, MPI Gloss Level 3 (LE): MPI 52.
AA. Interior Latex, Flat, MPI Gloss Level 1 (LE): MPI 53.
BB. Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE): MPI 54.
DD. Interior / Exterior Alkyd Porch & Floor Enamel, Low Gloss (FE): MPI 59.
EE. Interior/ Exterior Latex Porch & Floor Paint, Low Gloss: MPI 60.
FF. Interior Alkyd Fire Retardant, Clear Top-Coat (ULC Approved) (FC): MPI 66.
GG. Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR): MPI 67.
HH. Interior/ Exterior Latex Porch & Floor Paint, gloss: MPI 68.
II. Epoxy Cold Cured, Gloss (EC): MPI 77.
JJ. Marine Alkyd Metal primer: MPI 79.
KK. Interior Wood Stain, Semi-Transparent (WS): MPI 90.
LL. Wood Filler Paste: MPI 91.
MM. Exterior Alkyd, Semi-Gloss (EO): MPI 94.
NN. Fast Drying Metal Primer: MPI 95.
OO. High Build Epoxy Coating: MPI 98.
PP. Epoxy Anti-Corrosive Metal Primer: MPI 101.
QQ. High Build Epoxy Marine Coating (EC): MPI 108.
RR. Interior latex, Gloss (LE) and (LG): MPI 114.
SS. Exterior Latex, High Gloss (acrylic) (AE): MPI 119.
TT. Waterborne Galvanized Primer: MPI 134.
UU. Non-Cementitious Galvanized Primer: MPI 135.
VV. Interior High Performance Latex, MPI Gloss Level 2(LF): MPI 138.
WW. Interior High Performance Latex, MPI Gloss Level 3 (LL): MPI 139.
XX. Interior High Performance Latex, MPI Gloss Level 4: MPI 140.
YY. Interior High Performance Latex (SG), MPI Gloss Level 5: MPI 141.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**2.2 PAINT PROPERTIES**

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

2.3 REGULATORY REQUIREMENTS/QUALITY ASSURANCE

- A. Paint materials shall conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
 - 1. Volatile Organic Compounds (VOC): VOC content of paint materials shall not exceed 10g/l for interior latex paints/primers and 50g/l for exterior latex paints and primers.
 - 2. Lead-Base Paint:
 - a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
 - b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
 - c. For lead-paint removal, see Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.
 - 3. Asbestos: Materials shall not contain asbestos.
 - 4. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
 - 5. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
 - 6. Use high performance acrylic paints in place of alkyd paints, where possible.
 - 7. VOC content for solvent-based paints shall not exceed 250g/l and shall not be formulated with more than one percent aromatic hydro carbons by weight.

PART 3 - EXECUTION**3.1 JOB CONDITIONS**

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.

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1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.

B. Atmospheric and Surface Conditions:

1. Do not apply coating when air or substrate conditions are:
 - a. Less than 3 degrees C (5 degrees F) above dew point.
 - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.
2. Maintain interior temperatures until paint dries hard.
3. Do no exterior painting when it is windy and dusty.
4. Do not paint in direct sunlight or on surfaces that the sun will soon warm.
5. Apply only on clean, dry and frost free surfaces except as follows:
 - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.
 - b. Dampened with a fine mist of water on hot dry days concrete and masonry surfaces to which water thinned acrylic and cementitious paints are applied to prevent excessive suction and to cool surface.
6. Varnishing:
 - a. Apply in clean areas and in still air.
 - b. Before varnishing vacuum and dust area.
 - c. Immediately before varnishing wipe down surfaces with a tack rag.

3.2 SURFACE PREPARATION

- A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.
- B. General:
 1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
 2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
 3. See other sections of specifications for specified surface conditions and prime coat.

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4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.

C. Wood:

1. Sand to a smooth even surface and then dust off.
2. Sand surfaces showing raised grain smooth between each coat.
3. Wipe surface with a tack rag prior to applying finish.
4. Surface painted with an opaque finish:
 - a. Coat knots, sap and pitch streaks with MPI 36 (Knot Sealer) before applying paint.
 - b. Apply two coats of MPI 36 (Knot Sealer) over large knots.
5. After application of prime or first coat of stain, fill cracks, nail and screw holes, depressions and similar defects with wood filler paste. Sand the surface to make smooth and finish flush with adjacent surface.
6. Before applying finish coat, reapply wood filler paste if required, and sand surface to remove surface blemishes. Finish flush with adjacent surfaces.
7. Fill open grained wood such as oak, walnut, ash and mahogany with MPI 91 (Wood Filler Paste), colored to match wood color.
 - a. Thin filler in accordance with manufacturer's instructions for application.
 - b. Remove excess filler, wipe as clean as possible, dry, and sand as specified.

D. Ferrous Metals:

1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.

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- a. This includes flat head countersunk screws used for permanent anchors.
- b. Do not fill screws of item intended for removal such as glazing beads.
4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.
- E. Zinc-Coated (Galvanized) Metal and Aluminum Surfaces Specified Painted:
 1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
 2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non- Cementitious Galvanized Primer) depending on finish coat compatibility.
- F. Masonry, Concrete, Cement Board, Cement Plaster and Stucco:
 1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
 2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
 3. Remove loose mortar in masonry work.
 4. Replace mortar and fill open joints, holes, cracks and depressions with new mortar specified in Section 04 05 13, MASONRY MORTARING Section 04 05 16, MASONRY GROUTING. Do not fill weep holes. Finish to match adjacent surfaces.
 5. Neutralize Concrete floors to be painted by washing with a solution of 1.4 Kg (3 pounds) of zinc sulfate crystals to 3.8 L (1 gallon) of water, allow to dry three days and brush thoroughly free of crystals.
 6. Repair broken and spalled concrete edges with concrete patching compound to match adjacent surfaces as specified in CONCRETE Sections. Remove projections to level of adjacent surface by grinding or similar methods.
- G. Gypsum Plaster and Gypsum Board:
 1. Remove efflorescence, loose and chalking plaster or finishing materials.
 2. Remove dust, dirt, and other deterrents to paint adhesion.
 3. Fill holes, cracks, and other depressions with CID-A-A-1272A [Plaster, Gypsum (Spackling Compound) finished flush with adjacent surface, with

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texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

3.3 PAINT PREPARATION

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.4 APPLICATION

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by Resident Engineer.
- E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.
- F. Apply by brush, roller or spray, except as otherwise specified.
- G. Do not spray paint in existing occupied spaces unless approved by Resident Engineer, except in spaces sealed from existing occupied spaces.
 - 1. Apply painting materials specifically required by manufacturer to be applied by spraying.
 - 2. In areas, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in WORK NOT PAINTED, motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.

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- I. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.5 PRIME PAINTING

- A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
- D. Prime rebates for stop and face glazing of wood, and for face glazing of steel.
- E. Wood and Wood Particleboard:
 1. Use same kind of primer specified for exposed face surface.
 - a. Exterior wood: MPI 7 (Exterior Oil Wood Primer) for new construction and MPI 5 (Exterior Alkyd Wood Primer) for repainting bare wood primer except where MPI 90 (Interior Wood Stain, Semi-Transparent (WS)) is scheduled.
 - b. Interior wood except for transparent finish: MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat), thinned if recommended by manufacturer.
 2. Apply two coats of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) to surfaces of wood doors, including top and bottom edges, which are cut for fitting or for other reason.
 3. Apply one coat of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) as soon as delivered to site to surfaces of unfinished woodwork, except concealed surfaces of shop fabricated or assembled millwork and surfaces specified to have varnish, stain or natural finish.
 4. Back prime and seal ends of exterior woodwork, and edges of exterior plywood specified to be finished.
 5. Apply MPI 67 (Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR) to wood for fire retardant finish.
- F. Gypsum Board:
 1. Surfaces scheduled to have MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)

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2. Primer: MPI 50 (Interior Latex Primer Sealer) except use MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) in shower and bathrooms.
3. Surfaces scheduled to receive Scuffcoat finish: Prime in accordance with finish system.

3.6 INTERIOR FINISHES

- A. Apply following finish coats over prime coats in spaces or on surfaces indicated in SCHEDULE FOR FINISHES.
- B. Metal Work:
 1. Apply to exposed surfaces.
 2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
 3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
 - a. Two coats of MPI 51 (Interior Alkyd, Eggshell (AK)).
 - b. Machinery: One coat MPI 9 (Exterior Alkyd Enamel (EO)).
 4. Hollow Metal Door and Window Frames scheduled to receive Scuffmaster Finish:
 - a. Primer: One (1) coat of Scuffmaster Primemaster Bonding Primer.
 - b. Base Coat: One (1) coat of Scuffmaster Master-Coat 100 (at least two (2) coats for very dark or bright colors).
 - c. Pearlescent Coat: One (1) coat of Scuffmaster Clear Pearl Coat (applied in 2-3 light passes.
 - d. Clear Coat: One (1) coat Scuffmaster Ultra-Clear Satin.
- C. Gypsum Board:
 1. Two coats of MPI 139 (Interior High Performance Latex, MPI Gloss Level 3 (LF)).
 2. Walls scheduled to receive Scuffmaster Finish:
 - a. Primer: One (1) coat of 100% acrylic high-solids primer.
 - b. Base Coat: One (1) coat of Scuffmaster Master-Coat 100 (at least two (2) coats for very dark or bright colors).
 - c. Pearlescent Coat: One (1) coat of Scuffmaster Clear Pearl Coat (applied in 2-3 light passes.
 - d. Clear Coat: One (1) coat Scuffmaster Ultra-Clear Satin.
 4. One coat of MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) // plus one coat of MPI 48 (Interior Alkyd Gloss (AK)).
- D. Wood:
 1. Sanding:
 - a. Use 220-grit sandpaper.
 - b. Sand sealers and varnish between coats.

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- c. Sand enough to scarify surface to assure good adhesion of subsequent coats, to level roughly applied sealer and varnish, and to knock off "whiskers" of any raised grain as well as dust particles.
- 2. Sealers:
 - a. Apply sealers specified except sealer may be omitted where pigmented, penetrating, or wiping stains containing resins are used.
 - b. Allow manufacturer's recommended drying time before sanding, but not less than 24 hours or 36 hours in damp or muggy weather.
 - c. Sand as specified.
- 3. Paint Finish:
 - a. Two coats of MPI 51 (Interior Alkyd, Eggshell) (AK)).

3.7 REFINISHING EXISTING PAINTED SURFACES

- A. Clean, patch and repair existing surfaces as specified under surface preparation.
- B. Remove and reinstall items as specified under surface preparation.
- C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
- D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
- E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
- F. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
- G. Coat knots and pitch streaks showing through old finish with MPI 36 (Knot Sealer) before refinishing.
- H. Sand or dull glossy surfaces prior to painting.
- I. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

3.8 PAINT COLOR

- A. Color and gloss of finish coats is specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. For additional requirements regarding color see Articles, REFINISHING EXISTING PAINTED SURFACE and MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE.
- C. Coat Colors:
 - 1. Color of priming coat: Lighter than body coat.
 - 2. Color of body coat: Lighter than finish coat.

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3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.

D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:

1. Paint to match color of casework where casework has a paint finish.
2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

3.9 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE

- A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.
- B. In spaces not scheduled to be finish painted in Section 09 06 00, SCHEDULE FOR FINISHES paint as specified under paragraph H, colors.
- C. Paint various systems specified in Division 02 - EXISTING CONDITIONS, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY.
- D. Paint after tests have been completed.
- E. Omit prime coat from factory prime-coated items.
- F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.
- G. Omit field painting of items specified in paragraph, Building and Structural WORK NOT PAINTED.
- H. Color:
 1. Paint items having no color specified in Section 09 06 00, SCHEDULE FOR FINISHES to match surrounding surfaces.
 2. Paint colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES except for following:
 - a. WhiteExterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
 - b. Gray:Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.

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- c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).
 - d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.
 - e. Federal Safety Orange: .Entire lengths of electrical conduits containing feeders 600 volts or more.
 - f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.
- I. Apply paint systems on properly prepared and primed surface as follows:
- 1. Interior Locations:
 - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) to following items:
 - 1) Metal under 94 degrees C (200 degrees F) of items such as bare piping, fittings, hangers and supports.
 - 2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.
 - 3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.
 - b. Paint electrical conduits containing cables rated 600 volts or more using two coats of MPI 9 (Exterior Alkyd Enamel (EO)) in the Federal Safety Orange color in exposed and concealed spaces full length of conduit.
 - 3. Other exposed locations:
 - a. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One coat of MPI 50 (Interior Latex Primer Sealer) and one coat of MPI 10 (Exterior Latex, Flat (AE)).

3.10 PROTECTION CLEAN UP, AND TOUCH-UP

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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- - - E N D - - -

APPENDIX

Coordinate the following abbreviations used in Section 09 91 00, PAINTING, with other Sections, especially Section 09 06 00, SCHEDULE FOR FINISHES and other COATING SECTIONS listed. Use the same abbreviation and terms consistently.

Paint or coating Abbreviation

Acrylic Emulsion AE (MPI 10 - flat/MPI 11 - semigloss/MPI 119 - gloss)

Alkyd Flat Ak (MPI 49)

Alkyd Gloss Enamel G (MPI 48)

Alkyd Semigloss Enamel SG (MPI 47)

Aluminum Paint AP (MPI 1)

Cementitious Paint CEP (TT-P-1411)

Exterior Latex EL??(MPI 10 / 11 / 119)??

Exterior Oil EO (MPI 9 - gloss/MPI 8 - flat/MPI 94 - semigloss)

Epoxy Coating EC (MPI 77 - walls, floors/MPI 108 - CMU, concrete)

Fire Retardant Paint FR (MPI 67)

Fire Retardant Coating (Clear) FC (MPI 66, intumescent type)

Floor Enamel FE (MPI 27 - gloss/MPI 59 - eggshell)

Heat Resistant Paint HR (MPI 22)

Latex Emulsion LE (MPI 53, flat/MPI 52, eggshell/MPI 54, semigloss/MPI 114, gloss Level 6

Latex Flat LF (MPI 138)

Latex Gloss LG (MPI 114)

Latex Semigloss SG (MPI 141)

Latex Low Luster LL (MPI 139)

Plastic Floor Coating PL

Polyurethane Varnish PV (MPI 31 - gloss/MPI 71 - flat)

Rubber Paint RF (CID-A-A-3120 - Paint for Swimming Pools (RF)).

Water Paint, Cement WPC (CID-A-A-1555 - Water Paint, Powder).

Wood Stain WS (MPI 90)

Verify abbreviations used in the following coating sections:

Section 09 96 59, HIGH-BUILD GLAZED COATINGS GC

Section 09 94 19, MULTICOLOR INTERIOR FINISHING MC

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SECTION 10 14 00
SIGNAGE

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies interior signage for room numbers, directional signs, code required signs, telephone identification signs and temporary interior signs.

1.2 RELATED WORK

- A. Electrical: Related Electrical Specification Sections.
- B. Lighted EXIT signs for egress purposes are specified under Division 26, ELECTRICAL.
- C. Section 10 13 00, DIRECTORIES and Section 10 14 00, SIGNAGE.
- D. Color Finish: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 MANUFACTURER'S QUALIFICATIONS

Sign manufacturer shall provide evidence that they regularly and presently manufacture signs similar to those specified in this section as one of their principal products.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 00, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Samples: Sign panels and frames, with letters and symbols, each type. Submit 2 sets. One set of samples will be retained by Resident Engineer, other returned to Contractor.
 - 1. Sign Panel, 200 mm x 250 mm (8 inches x 10 inches), with letters.
 - 2. Color samples of each color, 150 mm x 150 mm (6 inches x 6 inches. Show anticipated range of color and texture.
 - 3. Sample of typeface, arrow and symbols in a typical full size layout.
- C. Manufacturer's Literature:
 - 1. Showing the methods and procedures proposed for the concealed anchorage of the signage system to each surface type.
 - 2. Manufacturer's printed specifications, anchorage details, installation and maintenance instructions.
- D. Samples: Sign location plan, showing location, type and total number of signs required.
- E. Shop Drawings: Scaled for manufacture and fabrication of sign types. Identify materials, show joints, welds, anchorage, accessory items, mounting and finishes.
- F. Full size layout patterns for dimensional letters.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**1.5 DELIVERY AND STORAGE**

- A. Deliver materials to job in manufacturer's original sealed containers with brand name marked thereon. Protect materials from damage.
- B. Package to prevent damage or deterioration during shipment, handling, storage and installation. Maintain protective covering in place and in good repair until removal is necessary.
- C. Deliver signs only when the site and mounting services are ready for installation work to proceed.
- D. Store products in dry condition inside enclosed facilities.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate
 - B221-06.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and tubes.
- C. Federal Specifications (Fed Spec):
 - MIL-PRF-8184F.....Plastic Sheet, Acrylic, Modified.
 - MIL-P-46144C.....Plastic Sheet, Polycarbonate

1.7 MINIMUM SIGN REQUIREMENTS

- A. Permanent Rooms and Spaces:
 - 1. Tactile and Braille Characters, raised minimum 0.793 mm (1/32 in). Characters shall be accompanied by Grade 2 Braille.
 - 2. Type Styles: Characters shall be uppercase, Helvetica Medium, Helvetica Medium Condensed and Helvetica Regular.
 - 3. Character Height: Minimum 16 mm (5/8 in) high, Maximum 50 mm (2 in).
 - 4. Symbols (Pictograms): Equivalent written description shall be placed directly below symbol, outside of symbol's background field. Border dimensions of symbol background shall be minimum 150 mm (6 in) high.
 - 5. Finish and Contrast: Characters and background shall be eggshell, matte or other non-glare finish with adequate contrast with background.
 - 6. Mounting Location and Height: As shown. Mounted on wall adjacent to the latch side of the door and to avoid door swing and protruding objects.
- B. Overhead Signs:
 - 1. Type Styles: As shown. Characters shall have a width-to-height ratio between 3:5 and 1:1. Characters shall have a stroke width-to-height ratio of between 1:5 and 1:10.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

2. Character Height: minimum 75 mm (3 in) high for overhead signs. As shown, for directional signs.
3. Finish and Contrast: Same as for signs of permanent rooms and spaces.
4. Mounting Location and Height: As shown.

1.8 COLORS AND FINISHES:

Section 09 06 00, SCHEDULE FOR FINISHES.

PART 2 - PRODUCTS**2.1 GENERAL**

- A. Signs of type, size and design shown on the drawings and as specified.
- B. Signs complete with lettering, framing and related components for a complete installation.
- C. Provide graphics items as completed units produced by a single manufacturer, including necessary mounting accessories, fittings and fastenings.
- D. Do not scale drawings for dimensions. Contractor is to verify and be responsible for all dimensions and conditions shown by these drawings. Resident Engineer to be notified of any discrepancy in drawing, in field directions or conditions, and/or of any changes required for all such construction details.
- E. The Sign Contractor, by commencing work of this section, assumes overall responsibility, as part of his warranty of work, to assure that assemblies, components and parts shown or required within the work of the section, comply with the Contract Documents. The Contractor shall further warrant: That all components, specified or required to satisfactorily complete the installation are compatible with each other and with conditions of installations.

2.2 PRODUCTS

- A. Aluminum:
 1. Sheet and Plate: ASTM B209.
 2. Extrusions and Tubing: ASTM B221.
- B. Cast Acrylic Sheet: MIL-PRF-8184F; Type II, class 1, Water white non-glare optically clear. Matt finish water white clear acrylic shall not be acceptable.
- C. Polycarbonate: MIL-P-46144C; Type I, class 1.
- D. Vinyl: 0.1 mm thick machine cut, having a pressure sensitive adhesive and integral colors.

2.3 SIGN STANDARDS

- A. Topography:
 1. Type Style: Helvetica Medium and Helvetica Medium Condensed. Initial caps or all caps as indicated in Sign Message Schedule.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

2. Arrow: See graphic standards in drawings.
3. Letter spacing: See graphic standards on drawings.
4. All text, arrows, and symbols to be provided in size, colors, typefaces and letter spacing shown. Text shall be a true, clean, accurate reproduction of typeface(s) shown. Text shown in drawings are for layout purposes only; final text for signs is listed in Sign Message Schedule.

B. Project Colors and Finishes: See Section 09 06 00, SCHEDULE FOR FINISHES.

2.4 SIGN TYPES

A. Interior Panel Signs:

1. The interior sign are composed of two ply - 1/16" matte faceplate laminated to 1/8" clear back plate with No. CC69017c compound high performance contact adhesive. Pocket signs created using No. 38-.080" separating rib(s) to form space for custom generated acetate with package results in 5-3/16" inserts and 2-1/16" inserts. Signs to nest into aluminum with a minimum of 75% recycled content. Frame is to be assembled with a two part epoxy process using black plate made of recycled content. The room number portion is to use injected molded ABS characters. Grade II Braille to be produced with high pressure surface beading directly below tactile number 3/16" minimum. Braille translation via Duxbury Braille translator. Subsurface screen inks must be equal to NAZ-DAR Industrial Lacquer #7200-series with 2-Propoxyethanol CAS #2807-30-9; 2-Butoxyethanol CAS #111-76-2; Isopropyl Alcohol CAS #67-63-0; Toluene CAS#108-88-3 and must match #6213 Jade with black text (HM). This system is comprised of sign types families that are identified by a letter and number which identify a particular group of signs. An additional number identifies a specific type of sign within that family.
 - a. IN indicates a component construction based sign.

B. Interchangeable Component System:

1. Sign Type Families: 03, 04, 05, 06, 07, 08, 09 10, 11 12, 13, 14, 15, 16 and 17.
2. Interior sign system capable of being arranged in a variety of configurations with a minimum of attachments, devices and connectors.
 - a. Interchangeable nature of the system shall allow for changes of graphic components of the installed sign, without changing sign in its entirety.
 - b. Component Sign System is comprised of the following primary components:

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

- 1) Rail Back utilizing horizontal rails, spaced to allow for uniform, modular sizing of sign types.
 - 2) Rail Insert mounted to back of Copy Panels to allow for attachment to Rail Back.
 - 3) Copy Panels, made of a variety of materials to allow for different graphic needs.
 - 4) End Caps which interlock to Rail Back to enclose and secure changeable Copy Panels.
 - 5) Joiners and Accent Joiners connect separate Rail Backs together.
 - 6) Top Accent Bars which provide decorative trim cap that encloses the top of sign or can connect the sign to a Type 03 Room Number Sign.
- c. Rail Back, Rail Insert and End Caps in anodized extruded aluminum to allow for tight tolerances and consistent quality of fit and finish.
- d. Signs in system shall be convertible in the field to allow for enlargement from one size to another in height and width through use of Joiners or Accent Joiners, which connect Rail Back panels together blindly, providing a butt joint between Copy Panels. Accent Joiners shall connect Rail Backs together with a visible 3 mm (1/8") horizontal rib, flush to the adjacent copy insert surfaces.
- e. Sign configurations shall vary in width from 225 mm (9 inches) to 2050 mm (80 inches), and have height dimensions of 50 mm (2 inches), 75 mm (3 inches), 150 mm (6 inches), 225 mm (9 inches) and 300 mm (12 inches). Height shall be increased beyond 300 mm (12 inches), by repeating height module in full or in part.
3. Rail Back functions as internal structural member of sign using 6063T5 extruded aluminum and anodized black.
- a. Shall accept an extruded aluminum or plastic insert on one sign or on both sides, depending upon sign type.
 - b. Shall be convertible in field to allow for connection to other Rail Back panels, so that additive changes can be made to sign unit.
 - c. Rail shall allow for a variety of mounting devices including wall mounting for screw-on applications, using pressure sensitive tape, freestanding mount, ceiling mount and other mounting devices as needed.

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4. Rail Insert functions as a mounting device for Copy Panels on to the Rail Back. The Rail Insert mounts to the back of the Copy Panel with adhesive suitable for use with the particular copy insert material.
 - a. Shall allow Copy Panels to slide or snap into the horizontal Rail Back for ease of changeability.
 - b. Shall mount to the back of the Copy Panel with adhesive suitable for use with particular Copy Panel material.
5. Copy Panels shall accept various forms of copy and graphics, and attaches to the Rail Back with the Rail Insert. Copy Panels shall be either ABS plastic with integral color or an acrylic lacquer finish; photo polymer; or, acrylic.
 - a. Interchangeable by sliding horizontally from either side of sign, and to other signs in system of equal or greater width or height.
 - b. Cleanable without use of special chemicals or cleaning solutions.
 - c. Copy Insert Materials.
 - 1) ABS Inserts - 2.3 mm (.090 inches) extruded ABS plastic core with .07 mm (.003 inches) acrylic cap bonded during extrusion/texturing process. Pressure bonded to extruded Rail Insert using adhesive. Background color is either integral or painted in acrylic lacquer. ABS inserts finished in a chromium industries #HM335RA texture pattern to prevent glare.
 - 2) Photo polymer Inserts - 3 mm (.125 inches) phenolic photo polymer with raised copy etched to 2.3 mm (.0937 inches), bonded to an ABS plastic or extruded aluminum insert with adhesive. Background color is painted in acrylic enamel.
 - 3) Changeable Paper/ Insert Holder - Extruded insert holder with integral Rail Insert for connection with structural back panel in 6063T5 aluminum with a black anodized finish. Inserts into holder are paper with a clear 0.7 mm (.030 inches) textured cover. Background color is painted in acrylic lacquer.
 - 4) Acrylic - 2 mm (.080 inches) non-glare acrylic. Pressure bonded to extruded Rail Insert using adhesive. Background color is painted in acrylic lacquer or acrylic enamel.
 - 5) Extruded 6063T5 aluminum with a black anodized finish Insert Holder with integral Rail Insert for connection with Structural Back Panel to hold a 0.7 mm (.030 inches) textured polycarbonate insert and a Sliding Tile which mounts in the Inset Holder and slides horizontally.
 - 6) End Caps - Extruded using 6063T5 aluminum with a black anodized. End Caps interlock with Rail Back with clips to form

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an integral unit, enclosing and securing the changeable Copy Panels, without requiring tools for assembly.

- a) Shall be interchangeable to either end of sign and to other signs in the system of equal height.
- b) Mechanical fasteners can be added to the End Caps that will secure it to Rail Back to make sign tamper resistant.
- 7) Joiners - Extruded using 6063T5 aluminum with a black anodized finish. Rail Joiners connect Rail Backs together blindly, providing a butt joint between Copy Inserts.
- 8) Accent Joiners - Extruded using 6063T5 aluminum with a mirror polished finish. Joiner shall connect Rail Backs together with a visible 3 mm (.125 inches) horizontal rib, flush to the adjacent Copy Panel surfaces.
- 9) Top Accent Rail - Extruded using 6063T5 aluminum with a mirror polished finish. Rail shall provide 3 mm (.125 inches) high decorative trim cap, which butts flush to adjacent Copy Panel and encloses top of Rail Back and Copy Panel.
- 10) Typography
 - a) Vinyl First Surface Copy (non-tactile) - Applied Vinyl copy.
 - b) Subsurface Copy Inserts - Textured 1 mm (.030 inches) clear polycarbonate face with subsurface applied Vinyl copy. Face shall be back sprayed with paint and laminated to an extruded aluminum carrier insert.
 - c) Integral Tactile Copy Inserts - phenolic photo polymer etched with 2.3 mm (.0937 inches) raised copy.
 - d) Silk-screened First Surface Copy (non-tactile) - Injection molded or extruded ABS plastic or aluminum insert with first surface applied enamel silk-screened copy.

C. Sign Type Family 01, 02.01 thru 02.05, 08, 09 and 20:

- 1. All text and graphics are to be first surface silk-screened.
- 2. IN-01.12 & IN-01.13: Refer to Sign Type 03 specification for tactile and Braille portion of sign.
- 3. IN-02.4: All text and graphics are to be first surface vinyl letters.
- 4. IN-01.1: Preparation of artwork for reproduction of "fire and emergency evacuation maps" is by manufacturer.

D. Sign Type Families 03:

- 1. Tactile sign is to be made from a material that provides for letters, numbers and Braille to be integral with sign plaque material such as: photosensitive polyamide resin, etched metal, sandblasted phenolic or

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

- embossed material. Do not apply letters, numbers and Braille with adhesive.
2. Numbers, letters and Braille to be raised 0.793 mm (.0312 inches) from the background surface. The draft of the letters, numbers and Braille to be tapered, vertical and clean.
 3. Braille dots are to conform with standard dimensions for literary Braille; (a) Dot base diameter: 1.5 mm (.059 inches) (b) Inter-dot spacing: 2.3 mm (.090 inches) (c) Horizontal separation between cells: 6.0 mm (.241 inches) (d) Vertical separation between cells: 10.0 mm (.395 inches)
 4. Entire assembly is painted in specified color. After painting, apply white or other specified color to surface of the numbers and letters. Entire sign is to have a protective clear coat sealant applied.
 5. Complete sign is to have an eggshell finish (11 to 19 degree on a 60 degree glossmeter).
- E. Sign Type Family 04 and 11:
1. All text and graphics are to be first surface applied vinyl letters.
 2. IN-04: When a Type IN-04 is to be mounted under a Type IN03, a connecting Accent Joiner is to be used to create a singular integrated sign.
- F. Sign Type 05:
1. Text if added to Copy Insert module to be first surface applied vinyl letters.
- G. Sign Type Family 06 and 07:
1. All text and graphics are to be first surface applied vinyl letters except for under sliding tile.
 2. Protect text, which is covered by sliding tile, so tile does not wear away letters.
- H. Sign Type Family 10:
1. Pocket depth is to be 0.3 mm (.0150 inches).
- I. Sign Type Family 12 and 13:
1. All text and graphics are to be first surface applied vinyl letters.
 2. IN-12: Provide felt, cork or similar material on bottom of desk mounting bracket to protect counter surfaces.
- J. Sign Type Family 14, 15, and 16:
1. All text and graphics are to be first surface applied vinyl letters.
 2. IN-14.06: When added to top of IN-14.01, IN-14.04, or IN-14.05 a connecting Accent Joiner is to be used to create a singular integrated sign.

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3. Ceiling mounted signs required mounting hardware on the sign that allows for sign disconnection, removal and reinstallation and reconnection.

K. Sign Type Family 17:

1. All text and graphics are to be first surface applied vinyl letters.
2. IN-17: Directory constructed using elements of the Component System.

L. Sign Type Family 18:

1. All text and graphics are to be first surface applied stylus cut vinyl letters.
2. Provide in specified typeface, color and spacing, with each message or message group on a single quick release backing sheet.

M. Sign Type Family 19:

1. Dimensional letters are mill or laser cut acrylic in the size and thickness noted in the drawings.
2. Draft of letters is perpendicular to letters face.
3. All corners such as where a letter stem and bar intersect are to be square so the letter form is accurately reproduced.
4. Paint letters with acrylic polyurethane in specified color and finish.

N. Sign Type Family (See Specialty Signs Section) 21:

1. IN-21.01: 57 mm (2.25 inches) polished aluminum tube mounted to weighted 356 mm (14 inches) diameter polished aluminum base. Sign bracket to hold a 6 mm (.25 inches) sign plaque.
2. IN-21.02: 57 mm (2.25 inches) polished aluminum tube vertical support mounted to a weighted polished 57 mm (2.25 inches) aluminum tubular base. Rail Back mechanically connected to vertical supports with Copy Panel attached to front and back.
3. IN-21.03 & 21.04: IN-21.02: 57 mm (2.25 inches) polished aluminum tube vertical support mounted to a weighted polished 57 mm (2.25 inches) aluminum tubular base. Rail Back mechanically connected to vertical supports with hinged locking glass door. Black felt covered changeable letter board or tan vinyl impregnated cork tack surface as background within case.

O. Sign Type Family 22:

1. IN-22.01: Extruded aluminum clip anodized black containing rollers to pinch and release paper. End caps are black plastic.
2. IN-22.02: Patient Information holder constructed of 18 gauge formed sheet metal painted in specified color. Polished aluminum connecting rods and buttons. Button covers for mounting screws are to permanently attach and securely conceal screws.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**P. Temporary Interior Signs:**

1. Fabricated from 50 kg (110 pound) matte finished white paper cut to 100 mm (4 inch) wide by 300 mm (12 inch) long. Punched 3 mm (.125 inch) hole with edge of hole spaced 13 mm (.5 inch) in from edge and centered on 100 mm (4 inch) side. Reinforce hole on both sides with suitable material that prevents tie from pulling through hole. Ties are steel wire 0.3 mm (0.120 inch) thick attached to tag with twist leaving 150 mm (6 inch) long free ends.
2. Mark architectural room number on sign, with broad felt marker in clearly legible numbers or letters that identify room, corridor or space as shown on floor plans.
3. Install temporary signs to all rooms that have a room, corridor or space number. Attach to door frame, door knob or door pull.
 - a. Doors that do not require signs are: corridor doors in corridor with same number, folding doors or partitions, toilet doors, bathroom doors within and between rooms, closet doors within rooms, communicating doors in partitions between rooms with corridor entrance doors.
 - b. Replace and missing damaged or illegible signs.

2.5 FABRICATION

- A. Design components to allow for expansion and contraction for a minimum material temperature range of 56 °C (100 °F), without causing buckling, excessive opening of joints or over stressing of adhesives, welds and fasteners.
- B. Form work to required shapes and sizes, with true curve lines and angles. Provide necessary rebates, lugs and brackets for assembly of units. Use concealed fasteners whenever and wherever possible.
- C. Shop fabricate so far as practicable. Joints fastened flush to conceal reinforcement, or welded where thickness or section permits.
- D. Contact surfaces of connected members be true. Assembled so joints will be tight and practically unnoticeable, without use of filling compound.
- E. Signs shall have fine, even texture and be flat and sound. Lines and miters sharp, arises unbroken, profiles accurate and ornament true to pattern. Plane surfaces be smooth flat and without oil-canning, free of rack and twist. Maximum variation from plane of surface plus or minus 0.3 mm (0.015 inches). Restore texture to filed or cut areas.
- F. Level or straighten wrought work. Members shall have sharp lines and angles and smooth surfaces.
- G. Extruded members to be free from extrusion marks. Square turns and corners sharp, curves true.

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- H. Drill holes for bolts and screws. Conceal fastenings where possible. Exposed ends and edges mill smooth, with corners slightly rounded. Form joints exposed to weather to exclude water.
- I. Finish hollow signs with matching material on all faces, tops, bottoms and ends. Edge joints tightly mitered to give appearance of solid material.
- J. All painted surfaces properly primed. Finish coating of paint to have complete coverage with no light or thin applications allowing substrate or primer to show. Finished surface smooth, free of scratches, gouges, drips, bubbles, thickness variations, foreign matter and other imperfections.
- K. Movable parts, including hardware, are to be cleaned and adjusted to operate as designed without binding or deformation of members. Doors and covers centered in opening or frame. All contact surfaces fit tight and even without forcing or warping components.
- L. Pre-assemble items in shop to greatest extent possible to minimize field splicing and assembly. Disassemble units only as necessary for shipping and handling limitations. Clearly mark units for re-assembly and coordinated installation.
- M. No signs are to be manufactured until final sign message schedule and location review has been completed by the Resident Engineer & forwarded to contractor.

PART 3 - EXECUTION**3.1 INSTALLATION**

- A. Protect products against damage during field handling and installation. Protect adjacent existing and newly placed construction, landscaping and finishes as necessary to prevent damage during installation. Paint and touch up any exposed fasteners and connecting hardware to match color and finish of surrounding surface.
- B. Mount signs in proper alignment, level and plumb according to the sign location plan and the dimensions given on elevation and sign location drawings. Where otherwise not dimensioned, signs shall be installed where best suited to provide a consistent appearance throughout the project. When exact position, angle, height or location is in doubt, contact Resident Engineer for clarification.
- C. Contractor shall be responsible for all signs that are damaged, lost or stolen while materials are on the job site and up until the completion and final acceptance of the job.
- D. Remove or correct signs or installation work Resident Engineer determines as unsafe or as an unsafe condition.

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- E. At completion of sign installation, clean exposed sign surfaces. Clean and repair any adjoining surfaces and landscaping that became soiled or damaged as a result of installation of signs.
- F. Locate signs as shown on the Sign Location Plans.
- G. Certain signs may be installed on glass. A blank glass back up is required to be placed on opposite side of glass exactly behind sign being installed. This blank glass back up is to be the same size as sign being installed.
- H. Contractor will be responsible for verifying that behind each sign location there are no utility lines that will be affected by installation of signs. Any damage during installation of signs to utilities will be the sole responsibility of the Contractor to correct and repair.
- I. Furnish inserts and anchoring devices which must be set in concrete or other material for installation of signs. Provide setting drawings, templates, instructions and directions for installation of anchorage devices which may involve other trades.

- - - END - - -

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

SECTION 10 51 13
METAL LOCKERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Welded lockers.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of metal locker.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each type of metal locker.
- B. Shop Drawings: For metal lockers.
 - 1. Include plans, elevations, sections, details, and attachments to other work.
 - 2. Show locker trim and accessories.
- C. Samples for Initial Selection: Manufacturer's color charts showing the full range of colors available.

1.4 CLOSEOUT SUBMITTALS

- A. Warranty.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Do not deliver metal lockers until spaces to receive them are clean, dry, and ready for their installation.

1.6 FIELD CONDITIONS

- A. Field Measurements: Verify actual dimensions of recessed openings by field measurements before fabrication.

1.7 COORDINATION

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

- A. Coordinate sizes and locations of framing, blocking, furring, reinforcements, and other related units of work specified in other Sections to ensure that metal lockers can be supported and installed as indicated.

1.8 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of metal lockers that fail in materials or workmanship, excluding finish, within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures.
 - b. Faulty operation of latches and other door hardware.
 - 2. Damage from deliberate destruction and vandalism is excluded.
 - 3. Warranty Period for Welded Metal Lockers: Lifetime from date of Substantial Completion.

PART 2 - PRODUCTS**2.1 MANUFACTURERS**

- A. Source Limitations: Obtain metal lockers and accessories from single source from single locker manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. Accessibility Requirements: For lockers indicated to be accessible, comply with applicable provisions in the U.S. Architectural & Transportation Barriers Compliance Board's ADA-ABA Accessibility Guidelines and ICC A117.1.

2.3 WELDED CORRIDOR LOCKERS

- A. Products: Subject to compliance with requirements available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Art Metal Products.
 - 2. DeBourgh Manufacturing Company.
 - 3. List Industries, Inc.
 - 4. Lyon Workspace Products, LLC.
 - 5. Olympus Lockers & Storage Products, Inc.
 - 6. Penco Products, Inc.
 - 7. Republic Storage Systems Company.
- B. Size and Configuration:
 - 1. Size: 12 inches by 18 inches by 60 inches (305 mm by 305 mm by 1829 mm).
 - 2. Configuration: Triple tier.
 - 3. Base: Solid continuous 4 inch base.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

4. Top: Sloping, one (1) direction.
- C. Doors: One (1) piece; fabricated from 0.060 inch (1.52 mm) nominal-thickness steel sheet; formed into channel shape with double bend at vertical edges and with right-angle single bend at horizontal edges.
1. Reinforcement: Manufacturer's standard reinforcing angles, channels, or stiffeners for doors more than 15 inches (381 mm) wide; welded to inner face of doors.
 2. Door Style: Vented panel.
 - a. Louvered Vents: No fewer than six (6) louver openings at top and bottom for single-tier.
 - b. Security Vents: Manufacturer's standard, stamped horizontal or vertical.
- D. Body: Assembled by welding body components together. Fabricate from un-perforated steel sheet with thicknesses as follows:
1. Tops, Bottoms, and Sides: 0.060 inch (1.52 mm) nominal thickness.
 2. Backs: 0.048 inch (1.21 mm) nominal thickness.
 3. Shelves: 0.060 inch (1.52 mm) nominal thickness, with double bend at front and single bend at sides and back.
- E. Frames: Channel formed; fabricated from 0.060 inch (1.52 mm) nominal-thickness steel sheet; lapped and factory welded at corners; with top and bottom main frames factory welded into vertical main frames. Form continuous, integral, full-height door strikes on vertical main frames.
1. Cross Frames between Tiers: Channel formed and fabricated from same material as main frames; welded to vertical main frames.
- F. Hinges: Welded to door and attached to door frame with no fewer than two factory-installed rivets per hinge that are completely concealed and tamper resistant when door is closed; fabricated to swing 180 degrees; self-closing.
1. Knuckle Hinges: Steel, full loop, five or seven knuckles, tight pin; minimum 2 inches (51 mm) high. Provide no fewer than three hinges for each door more than 42 inches (1067 mm) high.
 2. Continuous Hinges: Manufacturer's standard, steel, full height.
 3. Hinges: Manufacturer's standard, steel, continuous or knuckle type.
- G. Recessed Door Handle and Latch: Stainless-steel cup with integral door pull, recessed so locking device does not protrude beyond door face; pry and vandal resistant.
1. Multipoint Latching: Finger-lift latch control designed for use with built-in combination locks or padlocks; positive automatic latching and pre-locking.
 - a. Latch Hooks: Equip doors 48 inches (1219 mm) and higher with three latch hooks and doors less than 48 inches (1219 mm) high with two latch hooks; fabricated from 0.120-inch (3.04-mm) nominal-

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

- thickness steel sheet; welded to full-height door strikes; with resilient silencer on each latch hook.
- b. Latching Mechanism: Manufacturer's standard, rattle-free latching mechanism and moving components isolated to prevent metal-to-metal contact, and incorporating a pre-locking device that allows locker door to be locked while door is open and then closed without unlocking or damaging lock or latching mechanism.
2. Single-Point Latching: Nonmoving latch hook designed to engage bolt of built-in combination or cylinder lock with steel padlock loop that projects through recessed cup and is finished to match metal locker body.
- a. Latch Hook: Equip each door with one latch hook, fabricated from 0.120 inch (3.04 mm) nominal-thickness steel sheet; welded midway up full-height door strike; with resilient silencer.
- H. Door Handle and Latch for Box Lockers: Stainless-steel strike plate with integral pull; with steel padlock loop that projects through metal locker door.
- I. Locks: Combination padlocks by Owner.
- J. Identification Plates: Manufacturer's standard, etched, embossed, or stamped aluminum plates, with numbers and letters at least 3/8 inch (9 mm) high.
- K. Hooks: Manufacturer's standard ball-pointed type, aluminum or steel; zinc plated.
- L. Continuous Zee Base: Fabricated from, manufacturer's standard thickness, but not less than 0.060 inch (1.52 mm) nominal-thickness steel sheet.
1. Height: 4 inches (102 mm).
- M. Continuous Sloping Tops: Fabricated from 0.048 inch (1.21 mm) nominal-thickness steel sheet, with a pitch of approximately 20 degrees.
- N. Filler Panels: Fabricated from 0.048 inch (1.21 mm) nominal-thickness steel sheet.
- O. Materials:
1. Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, Commercial Steel (CS), Type B, suitable for exposed applications.
2. Metallic-Coated Steel Sheet: ASTM A 653/A 653M, Commercial Steel (CS), Type B; with A60 (ZF180) zinc-iron, alloy (galvannealed) coating designation.
- P. Finish: Baked enamel or powder coat.
1. Color: Match Architect's sample as selected by Architect from manufacturer's full range.

2.4 FABRICATION

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

- A. Fabricate metal lockers square, rigid, without warp, and with metal faces flat and free of dents or distortion. Make exposed metal edges safe to touch and free of sharp edges and burrs.
 - 1. Form body panels, doors, shelves, and accessories from one-piece steel sheet unless otherwise indicated.
 - 2. Provide fasteners, filler plates, supports, clips, and closures as required for complete installation.
- B. Fabricate each metal locker with an individual door and frame; individual top, bottom, and back; and common intermediate uprights separating compartments. Factory weld frame members of each metal locker together to form a rigid, one-piece assembly.
- C. Equipment: Provide each locker with an identification plate and the following equipment:
 - 1. Double-Tier Units: One double-prong ceiling hook and two single-prong wall hooks.
- D. Welded Construction: Factory preassemble metal lockers by welding all joints, seams, and connections; with no bolts, nuts, screws, or rivets used in assembly of main locker groups. Factory weld main locker groups into one-piece structures. Grind exposed welds flush.
- E. Continuous Base: Formed into channel or zee profile for stiffness, and fabricated in lengths as long as practical to enclose base and base ends of metal lockers; finished to match lockers.
- F. Continuous Sloping Tops: Fabricated in lengths as long as practical, without visible fasteners at splice locations; finished to match lockers.
- G. Filler Panels: Fabricated in an unequal leg angle shape; finished to match lockers. Provide slip-joint filler angle formed to receive filler panel.

2.5 ACCESSORIES

- A. Fasteners: Zinc- or nickel-plated steel, slotless-type, exposed bolt heads; with self-locking nuts or lock washers for nuts on moving parts.
- B. Anchors: Material, type, and size required for secure anchorage to each substrate.
 - 1. Provide nonferrous-metal or hot-dip galvanized anchors and inserts on inside face of exterior walls, and elsewhere as indicated, for corrosion resistance.
 - 2. Provide toothed-steel or lead expansion sleeves for drilled-in-place anchors.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine walls, floors, and support bases, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. General: Install lockers level, plumb, and true; shim as required, using concealed shims.
 - 1. Anchor locker runs at ends and at intervals recommended by manufacturer, but not more than 36 inches (910 mm) o.c. Using concealed fasteners, install anchors through backup reinforcing plates, channels, or blocking as required to prevent metal distortion.
 - 2. Anchor single rows of metal lockers to walls near top of lockers and to floor.
- B. Welded Lockers: Connect groups together with standard fasteners, with no exposed fasteners on face frames.
- C. Equipment:
 - 1. Attach hooks with at least two fasteners.
 - 2. Attach door locks on doors using security-type fasteners.
 - 3. Identification Plates: Identify metal lockers with identification indicated on Drawings.
 - a. Attach plates to each locker door, near top, centered, with at least two aluminum rivets.
 - b. Attach plates to upper shelf of each open-front metal locker, centered, with at least two aluminum rivets.
- D. Trim: Fit exposed connections of trim, fillers, and closures accurately together to form tight, hairline joints, with concealed fasteners and splice plates.
 - 1. Attach recess trim to recessed metal lockers with concealed clips.
 - 2. Attach filler panels with concealed fasteners. Locate filler panels where indicated on Drawings.
 - 3. Attach sloping-top units to metal lockers, with closures at exposed ends.

3.3 ADJUSTING

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

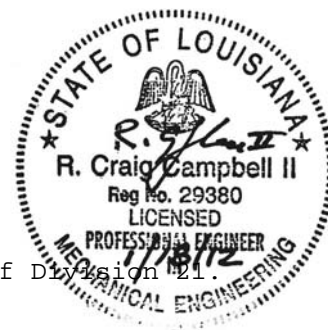
- A. Clean, lubricate, and adjust hardware. Adjust doors and latches to operate easily without binding.

3.4 PROTECTION

- A. Protect metal lockers from damage, abuse, dust, dirt, stain, or paint. Do not permit use during construction.
- B. Touch up marred finishes, or replace metal lockers that cannot be restored to factory-finished appearance. Use only materials and procedures recommended or furnished by locker manufacturer.

END OF SECTION 10 51 13

**SECTION 21 05 11
COMMON WORK RESULTS FOR FIRE SUPPRESSION**



PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 21.
- B. Definitions:
 - 1. Exposed: Piping and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Excavation and Backfill: Section 31 20 00, EARTH MOVING.
- D. Concrete and Grout: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- E. Building Components for Attachment of Hangers: Section 05 31 00, STEEL DECKING.
- F. Section 05 50 00, METAL FABRICATIONS.
- G. Section 07 84 00, FIRESTOPPING.
- H. Flashing for Wall and Roof Penetrations: Section 07 60 00, FLASHING AND SHEET METAL.
- I. Section 07 92 00, JOINT SEALANTS.
- J. Section 09 91 00, PAINTING.
- K. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS
- L. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS
- M. Section 21 05 12, GENERAL MOTOR REQUIREMENTS FOR FIRE-SUPPRESSION EQUIPMENT.
- N. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

- A. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. See other specification sections for any exceptions.
 - 2. Equipment Service: Products shall be supported by a service organization which maintains a complete inventory of repair parts and is located reasonably close to the site.

3. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
 4. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 5. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 6. Asbestos products or equipment or materials containing asbestos shall not be used.
- B. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Resident Engineer prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- C. Guaranty: In GENERAL CONDITIONS.
- D. Supports for sprinkler piping shall be in conformance with NFPA 13.
- E. Supports for standpipe shall be in conformance with NFPA 14.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
1. Equipment and materials identification.
 2. Fire-stopping materials.
 3. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 4. Wall, floor, and ceiling plates.
- C. Coordination Drawings: Provide detailed layout drawings of all piping systems.
1. Mechanical equipment rooms.
 2. Interstitial space.
 3. Hangers, inserts, supports, and bracing.
 4. Pipe sleeves.
 5. Equipment penetrations of floors, walls, ceilings, or roofs.
- D. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A36/A36M-2001.....Carbon Structural Steel
 - A575-96.....Steel Bars, Carbon, Merchant Quality, M-Grades R (2002)
 - E84-2003.....Standard Test Method for Burning Characteristics of Building Materials
 - E119-2000.....Standard Test Method for Fire Tests of Building Construction and Materials
- C. National Fire Protection Association (NFPA):
 - 90A-2009.....Installation of Air Conditioning and Ventilating Systems
 - 101-2009.....Life Safety Code

PART 2 - PRODUCTS

2.1 LIFTING ATTACHMENTS

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.2 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.

D. Valve Tags and Lists:

1. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
2. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
3. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.5 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping.

2.6 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.7 PIPE PENETRATIONS

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
 1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from this requirement must receive prior approval of Resident Engineer.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except

where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.

- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.8 TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the Resident Engineer, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

2.9 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Use also where insulation ends on exposed water supply pipe drop from overhead. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Coordinate location of piping, sleeves, inserts, hangers, and equipment. Locate piping, sleeves, inserts, hangers, and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Follow manufacturer's published recommendations for installation methods not otherwise specified.

B. Protection and Cleaning:

1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Resident Engineer. Damaged or defective items in the opinion of the Resident Engineer, shall be replaced.
2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly exposed materials and equipment.

C. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

D. Install gages, valves, and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

E. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the Resident Engineer. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the Resident Engineer for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After Resident Engineer's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

F. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.

G. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the Resident Engineer.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.3 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 21 10 00
WATER-BASED FIRE-SUPPRESSION SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

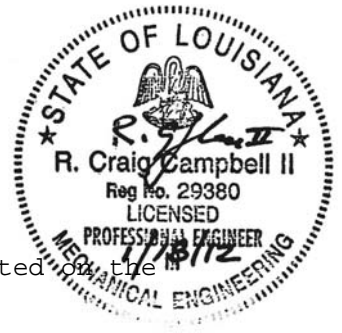
- A. Modification of the existing sprinkler systems as indicated on the drawings.
- B. Existing piping to be reused, replaced or removed as indicated on the drawings. Removal of piping to include all valves, flow switches, supervisory devices, hangers, supports, and associated fire alarm system conduit and wire.
- C. Existing occupant-use hose racks, valves, and accessible piping to be disconnected from their supply, drained, removed, and all remaining inaccessible piping capped.
- D. Replacement of all existing sprinklers. Work to include all necessary piping modifications, new sprinklers and new sprinkler escutcheons.
- E. Provide access doors or panels where control or drain valves are located behind plaster or gypsum walls or ceilings as necessary to install piping above suspended plaster or gypsum ceilings.
- F. Painting of exposed piping and supports to follow Section 09 91 00, PAINTING.

1.2 RELATED WORK

- A. Treatment of penetrations through rated enclosures: Section 07 84 00, FIRESTOPPING.
- B. Access panels for plaster ceilings: Section 08 31 13, ACCESS DOORS AND FRAMES.
- C. Painting of exposed pipe: Section 09 91 00, PAINTING.
- D. Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION.
- E. Alarm Supervision: Section 28 31 00, FIRE DETECTION AND ALARM.
- F. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 DESIGN CRITERIA

- A. The design, materials, equipment, installation, inspection, and testing of the automatic sprinkler system shall be in accordance with the required advisory provisions of NFPA 13.
- B. Base system design hydraulic calculations using the area/density method on the following criteria and in accordance with NFPA 13 latest edition.
 - 1. Sprinkler Protection:
 - a. All patient care, sleeping, treatment, office, waiting areas, educational areas, dining areas, corridors and attics: Light



- hazard, (0.10 gpm/sq. ft.) over the hydraulically most remote 140 m² (1500 sq. ft.).
- b. Patient Sleeping Rooms/Areas: Sprinklers with a residential listing shall be installed in accordance with their listed flows and pressures.
 - c. Kitchen, Mechanical Equipment Rooms, Transformer Rooms, Electrical Switchgear Rooms, Electric Closets, Elevator Shafts (if required), Elevator Machine Rooms, Refrigeration Service Rooms, and storage between 9 and 23 m² (100 and 250 sq. ft.): Ordinary Hazard, Group 1, 6.1 L/minute/m² (0.15 gpm/sq. ft.) over the hydraulically most remote 140 m² (1500 sq. ft.).
 - d. Clean and soiled linen rooms, trash rooms, clean and soiled utility rooms, laundry, laboratories, retail sales and storage rooms, storage room over 23 m² (250 sq. ft.), boiler plants, loading docks, warehouse spaces, energy centers, Pharmacy and SPD areas: Ordinary Group 2, 8.1 L/minute/m² (0.20 gpm/sq. ft.) over the hydraulically most remote 140 m² (1500 sq. ft.).
 - e. File Storage Areas with "Rolling Files" Racks: Ordinary Group 2 for the entire area of the space up to 140 m² (1500 sq. ft.) area of sprinkler operation.
 - f. Supply warehouse with storage height less than 3650 mm (12 ft. high): Ordinary Hazard Group 2. Storage height exceeding 3650 mm (12 ft.), per NFPA 13 latest edition.
 - g. Provide sprinklers in accessible shafts per NFPA 13 latest edition.
 - h. Provide sprinklers in gravity type metal chutes per NFPA 82.
2. Add water allowance of 15 L/s (250 gpm) for inside and outside hose streams to the sprinkler requirements at the connection to the distribution main.
 3. Hydraulic Calculations: The calculated demand including hose stream requirements shall fall no less than 10 percent below the available supply curve.
 4. Water Supply:
 - a. Elevation of static and elevation of residual test gage: 600 mm (2 ft.) above site grade
 - b. Static pressure: _____ kPa (psi)
 - c. Residual pressure: _____ kPa (psi)
 - d. Flow: _____ L/s (gpm)
 - e. Date:_____ Time:_____

- C. For each sprinkler zone provide a control valve, flow switch, self-contained test, drain assembly and pressure gage.
- D. Provide a separate sprinkler valve for each traction elevator machine room and other areas as required by NFPA 13 latest edition.
- E. Provide a guard for each sprinkler in the janitors closets, the elevator machine room and sprinklers within 2100 mm (7 ft.) of the floor and other areas as required by NFPA 13.
- F. Locate sprinklers in patient bedrooms assuming all privacy curtains have 13 mm (1/2 in.) openings in mesh extending 450 mm (18 in.) from ceiling.
- G. Seismic Protection: Seismically brace all new and existing piping systems in accordance with Zone _____ of NFPA 13 latest edition.

1.4 QUALIFICATIONS:

- A. Designer's Qualifications: Design work and shop drawings shall be prepared by a licensed engineer practicing in the field of Fire Protection Engineering or a NICET (National Institute for Certification in Engineering Technologies) Level III sprinkler technician.
- B. Installer's Qualifications: The installer shall possess a valid State fire protection contractor's license. The installer shall provide documentation of having successfully completed three projects of similar size and scope.
- C. On-site emergency service within four hours notification.

1.5 SUBMITTALS

- A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sprinkler design shall be done by a certified professional. All plans shall be stamped by qualified P.E.
- C. Emergency service point of contact name and 24 hour emergency telephone number.
- D. Manufacturer's Literature and Data:
 - 1. Pipe and fittings.
 - 2. Valves
 - 3. Drips
 - 4. Fire Department Siamese Connection
 - 5. Sprinklers-each type, temperature and model
 - 6. Air Compressors
 - 7. Inspectors Test Alarm Modules
 - 8. Sprinkler Cabinets
 - 9. Sprinkler Plugs
 - 10. Pressure Gages
 - 11. Pressure Switches

12. Pipe Hangers and Supports
 13. Water Flow Switches
 14. Valve Tamper Switches
 15. Water Motor Alarm
 16. Double Detector Check Valve Assembly
 17. Water Measuring Device
 18. Fire Pump
 19. Jockey Pump
 20. Test Header
 21. Valve Cabinet
 22. Fire Pump Controller and Transfer Switch
- E. Detailed drawings in accordance with NFPA 13 the latest editions. Drawings shall be prepared using CADD software stamped by fire protection professional engineer and include all new and existing sprinklers and piping. Use format in use at the VA medical center. Drawings are subject to change during the bidding and construction periods. Any wall and ceiling changes occurring prior to the submittal of contractors shop drawings shall be incorporated into the contractors detailed design at no additional contract cost.
- F. Hydraulic calculations for each sprinkler system in accordance with NFPA 13 latest edition.
- G. Operation and Maintenance Data:
1. Indicating Valves
 2. Water Flow and valve tamper switches
 3. Alarm Valves
 4. Pre-action Valves
 5. Air Compressor
 6. Copy of NFPA 25
- H. Recommended preventive maintenance schedule.

1.6 AS-BUILT DOCUMENTATION

- A. A mylar as-built drawing and two blueline copies shall be provided for each drawing. One copy of final CADD drawing files shall also be provided on 89 mm (3 1/2 in.), 1.44 mb diskette, for each drawing.
- B. Four sets of manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- C. Four sets of hydraulic calculations for each sprinkler system updated to include submittal review comments and any changes to the installation which affect the calculations including one electronic set in PDF format.

- D. Four copies of the hydrostatic report and NFPA 13 material and test certificate for each sprinkler system.
- E. Four sets of operation and maintenance data updated to include submittal review comments and any equipment substitutions including one copy of NFPA 25.
- F. Manufacturers literature, hydraulic calculations, reports and operation and maintenance data shall be in a labeled 3-ring binder.

1.7 WARRANTY

- A. All work performed and materials and equipment furnished under this contract shall be free from defects for a period of one year from date of acceptance by the government.
- B. All new piping and equipment incorporated into the new system shall be hydrostatically tested and warranted as new.

1.8 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA)
 - 13-2010.....Installation of Sprinkler Systems
 - 25- 2011.....Inspection, Testing and Maintenance of water Based Fire Protection Systems
 - 70-2011.....National Electrical Code
 - 72-2010.....National Fire Alarm Code
 - 170-2009.....Standards for Fire Safety Symbols
 - 291-2010.....Fire Flow Testing and Marking of Hydrants
- C. Underwriters Laboratories Inc. (UL)
 - 2011.....Fire Protection Equipment Directory
- D. Factory Mutual Engineering Corporation (FM)
 - 2011.....Approval Guide
- E. American Society for Testing and Materials (ASTM)
 - F442-99(2005).....Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe
- F. American Society of Sanitary Engineering (ASSE)
 - 1015-2005.....Double Check Backflow Prevention Assembly
- G. Complete maintenance and inspection service for the sprinkler systems shall be provided by a factory trained authorized representative of the manufacturer of the major equipment for a period of one year after acceptance of the entire installation by the government.
- H. Contractor shall provide all necessary test equipment, parts and labor to perform required maintenance.

- I. All inspections, testing and maintenance work required by NFPA 25, NFPA 20, NFPA 13 and recommended by the equipment manufacturer shall be provided. Work shall include operation of sprinkler system alarm and supervisory devices.
- J. Maintenance and testing shall be performed on a quarterly basis. A computerized preventive maintenance schedule shall be provided and shall describe the protocol for preventive maintenance of equipment. The schedule shall include a systematic examination, adjustment, and cleaning of all equipment.
- K. Non-included Work: Maintenance service shall not include the performance of any work due to improper use, accidents or negligence for what the contractor is not responsible.
- L. Service and emergency personnel shall report to the Engineering Office or their authorized representative upon arrival at the hospital and again upon the completion of the required work. A copy of the work ticket containing a complete description of work performed and parts replaced shall be provided.
- M. Emergency Service:
 - 1. Normal and overtime emergency call-back service shall consist of an on-site response to calls within four hours of notification.
 - 2. Overtime emergency call-back service shall be limited to minor adjustments and repairs to effect the integrity of the system.
 - 3. The system and all but a single sprinkler system must be operational before the responding service person leaves the facility.
- N. The contractor shall maintain a log at the sprinkler riser. The log shall list the date and time of all examinations and trouble calls, condition of the system, and name of technician. Each trouble call shall be fully described, including the nature of the trouble, necessary correction performed, and parts replaced.

PART 2 - PRODUCTS

2.1 GENERAL

All devices and equipment shall be Underwriters Laboratories Inc. listed for their intended purpose. All sprinklers shall be Factory Mutual approved.

2.2 PIPING AND FITTINGS

- A. Pipe and fittings from inside face of building 300 mm (12 in.) above finished floor to a distance of approximately 1500 mm (5 ft.) outside building: Ductile Iron, flanged fittings and 316 stainless steel bolting.

- B. Fire Protection water supply within the building up to sprinkler system isolation valves shall be per NFPA 13 .
- C. Sprinkler piping downstream of the isolation valve on wet-pipe systems shall be per NFPA 13 .
- D. Sprinkler piping of a dry pipe system shall be galvanized. Schedule 40 minimum.
- E. All fittings on galvanized piping shall be galvanized in accordance with ASTM A53.
- F. Slip type or clamp-on type rubber gasketed fittings shall be listed for each piping application.
- G. Piping Materials Standards:
 - 1. Ferrous piping - follow ASTM A 795 Standard
 - 2. Welded and seamless steel pipe - follow ANSI/ASTM A 53
 - 3. Wrought steel pipe - follow ANSI/ASME B36.10M
 - 4. Electric resistance welded steel pipe - follow ASTM A 135
 - 5. Seamless copper tube - follow ASTM B 75
 - 6. Seamless copper water tube - follow ASTM B 88
 - 7. Wrought seamless copper and copper alloy tube - follow ASTM B 251
 - 8. Fluxes for soldering applications of copper and copper alloy tube - follow ASTM B 813
 - 9. Brazing filler metal - follow AWS A5.8
 - 10. Solder metal, 95-5 - follow ASTM B 32
 - 11. Alloy material - follow ASTM B 446
 - 12. Non-metallic piping CPVC pipe - follow ASTM F 442
- H. Fitting Materials Standards:
 - 1. Cast iron threaded fitting, Class 125 and 250 - follow ASME B16.4
 - 2. Cast iron pipe flanges and flanged fittings - follow ASME B16.1
 - 3. Malleable iron threaded fittings, Class 150 and 300 steel - follow ASME B16.3
 - 4. Factory made wrought steel butt-weld fittings - follow ASME B16.9
 - 5. Butt-welding ends for pipe, valves, flanges, and fitting - follow ASME B16.25
 - 6. Wrought copper and copper alloy solder joint pressure fittings - follow ASME B16.22
 - 7. Cast copper alloy solder joint pressure fitting - follow ASME B16.18
 - 8. Chlorinated polyvinyl chloride (CPVC) - follow ASTM F 437
- I. Pipe Identification - All pipe, including specially listed pipe allowed by NFPA 13, shall be marked continuously along its length by the manufacturer in such a way as to properly identify the type of pipe.

Pipe identification shall include the manufacturer's name, model designation, or schedule.

2.3 VALVES

A. Listed Indicating Valves:

1. Gate: OS&Y, 1200 kPa (175 lb.) WOG or equal.
2. Butterfly: Gear operated, indicating type, 1200 kPa (175 lb.) WOG or equal. Butterfly valves are to be installed in a manner that does not interfere with the operation of any system component.
3. Ball (inspectors test and drain only): iron body, stainless steel trim, for 2050 kPa (300 psi) service, indicating type.
4. Ball and butterfly valves shall not be used on incoming water service, and on the suction side of either the fire pump or jockey pump.

B. Check Valves: Swing type, rubber faced or wafer type spring loaded butterfly check valve, 1200 kPa (175 lb.) WOG or equal.

C. Alarm Check: Iron body, bronze mounted, variable pressure type with retarding chamber. Provide basic trimmings for alarm test by pass, gages, drain connections, mounting supports for retarding chamber, and drip funnel. Provide pressure sensitive alarm switch to actuate the fire alarm system.

D. Drain Valves: Threaded bronze angle, globe, ball or butterfly, 1000 kPa (150 lb.) WOG or equal equipped with reducer and hose connection with cap or connected to a drain line.

E. Self-contained Test and Drain Valve:

1. Ductile iron body with bronze "Drain" and "Test" bonnets. Acrylic sight glass for viewing test flow. Various sized orifice inserts to simulate flow through 14 mm (17/32 in.), 13 mm (1/2 in.), 12 mm (7/16 in.), and 10 mm (3/8 in.) diameter sprinklers, 32 mm (1 1/4 in.) female threaded outlets or 32 mm (1 1/4 in.) one-quarter turn locking lug outlets for plain end pipe (end preparation to be in accordance with manufacturer's recommendation).
2. Bronze body, with chrome plated bronze ball, brass stem, steel handle, teflon seat and sight glasses. Provide valve with three position indicator plate (off, test, and drain), 6 mm (1/4 in.) tapping for pressure gage and various other orifice inserts to simulate flow through 10 mm (3/8 in.), 12 mm (7/16 in.), 13 mm (1/2 in.), and 14 mm (17/32 in.) diameter sprinklers.

F. Dry Pipe Valve: Flanged, iron body. Provide basic trimmings for alarm test bypass, water flow alarm, high and low pressure switches, gages,

drain connections, drip funnel, accelerator and necessary pipe, fittings and accessories required to provide a complete installation.

2.4 AUTOMATIC BALL DRIPS

Cast brass 20 mm (3/4 in.) in line automatic ball drip with both ends threaded with iron pipe threads.

2.5 SPRINKLERS

- A. Quick response sprinklers shall be standard type except as noted below. The maximum distance from the deflector to finished ceiling shall be 50 mm (2 in.) for pendent sprinklers. Pendent sprinklers in finished areas shall be provided with semi-recessed adjustable screwed escutcheons and installed within the center one-third of their adjustment. The sprinkler shall be installed in the flush position with the element exposed below the ceiling line. At the specified locations, provide the following type of sprinklers. All sprinklers except "institutional" type sprinklers shall be FM approved. Provide quick response sprinklers in all areas, except where specifically prohibited by their listing or approval, and the following:

| LOCATION | TYPE |
|--|--|
| Mechanical Equipment Rooms, Electrical & Electrical Switch Gear Rooms | Quick Response, Upright or Telephone Closets, Transformer Vaults Pendent Brass [93 °C (200 °F)] |
| Elevator Shafts, Dumbwaiter Shafts, Elevator Machine Rooms, Elevator Pits | Standard Upright or Sidewall Brass [93 °C (200 °F)] |
| Gravity Type Linen & Trash Chutes | Standard Upright or Pendent Brass [66-74 °C (150-165 °F)] |
| Warehouse [Storage under 3600 mm (12 ft.)] | Quick Response, Pendent or Upright, Brass [77-74 °C (150- 165 °F)] |
| Warehouse [Storage over 3600 mm (12 ft.)] | See NFPA 13 |
| Cold rooms, Freezers, Controlled Temperature Rooms and Unheated Areas | Standard Pendent, Dry Type [66- 74 °C (150-165 °F)] |
| Kitchen Hoods, Exhaust Ducts & Duct Collars | Standard Pendent or Upright (Extra High Temperature [163-191 °C (325- 375 °F.)]) |
| Generator Rooms | Standard Pendent or Upright [141 °C (286 °F)] |
| Mental Health and Behavioral Unit: Nursing Bedroom, Toilets and all areas with plaster/ dry wall ceilings within the area | Institutional Quick Response; Chrome plated with 85 lb. breakaway, Pendent, Horizontal Sidewall [66-74 °C (150-165 °F)] |

| LOCATION | TYPE |
|--|---|
| Patient Sleeping, Patient Bathrooms, and Corridors within a Patient Ward | Residential, Quick Response, Recessed Pendent, Chrome Plated, [66-74 °C (150-165 °F)] |
| All Patient Treatment, Elevator Lobbies and Corridors | Quick Response, Recessed Pendent, Chrome Plated [66-74 °C [150-165 °F)] |
| Operating Rooms, Radiology Rooms, Nuclear Medicine Rooms | Quick Response, Recessed Pendent, Chrome Plated, Sidewall [66-74 °C (150-165 °F)] |
| All Areas Not Listed Above | Quick Response, Recessed Pendent, Sidewall, Chrome Plated [66-74 °C (150-165 °F)] |

B. Do not use quick response sprinklers in the same sprinkler zone with other sprinklers types. In sprinklered light hazard patient zones that are expanded into fully sprinklered zones, revise the existing system to contain quick response sprinklers.

C. Sprinklers to be installed as per NFPA 13.

2.6 TOOLS AND REPLACEMENT PARTS

A. Sprinkler Cabinet:

1. Provide a minimum 5 percent spare sprinklers with escutcheons with a minimum of two of each type/or as required by NFPA-13, whichever is more demanding.
2. Provide a minimum of two of each type sprinkler wrenches used.
3. Install cabinets in each building where directed by the Resident Engineer.
4. Spare sprinklers shall be kept in a cabinet where ambient temperatures do not exceed 100 Deg F.

B. Sprinkler system water flow switch: one of each size provided.

C. Sprinkler system valve tamper switch: one of each type provided.

D. Sprinkler system pressure switch: one of each type provided.

E. Provide two sprinkler plugs attached to multi-section extension poles 2400 mm (8 ft.) minimum.

2.7 HANGERS AND EARTHQUAKE BRACING

In accordance with NFPA 13 and 14. Comply with seismic requirements as per 15050 for seismic zone locations.

2.8 WATERFLOW SWITCHES

A. All conduit and wiring connected thereto, shall be provided in Section 28 31 00, FIRE DETECTION AND ALARM.

2.9 VALVE SUPERVISORY SWITCHES

- A. Provide each indicating sprinkler, standpipe and fire pump control valve with adequate means for mounting a valve supervisory switch.
- B. Mount switch so as not to interfere with normal operation of the valve and adjust to operate within two revolutions toward the closed position of the valve control, or when the stem is moved no more than one fifth of the distance from its normal position.
- C. The mechanism shall be contained in a weatherproof die cast aluminum housing, which shall provide a 20 mm (3/4 in.) tapped conduit entrance and incorporate the necessary facilities for attachment to the valves.
- D. Switch housing to be finished in red baked enamel.
- E. Supervisory switches for ball and butterfly valves may be integral with the valve.
- F. All conduit and wiring connected thereto shall be provided in Section 28 31 00, FIRE DETECTION AND ALARM.

2.10 WATER MOTOR GONG

Provide water powered mechanical device providing an audible signal when there is a flow of water in the automatic sprinkler system.

2.11 WALL, FLOOR AND CEILING PLATES

- A. Exposed piping passing through walls, floors or ceilings shall be provided with chrome colored escutcheon plates.
- B. Comply with NFPA 101 Fire Barrier Penetration codes.

2.12 PRESSURE GAUGE

- A. Provide a 1280 kPa (200 psi) pressure gauge at each flow alarm switch location, at the top of each sprinkler or standpipe riser, at each main drain connection, and on the suction and discharge of the fire pump.

2.13 HANGERS

- A. Hangers shall be designed to support five times the weight of the water filled pipe plus 250 Lb (114Kg) at each point of piping support.
- B. These points of support shall be adequate to support the system.
- C. The spacing between hangers shall not exceed the value given for the type of pipe as indicated in NFPA 13 tables.
- D. Hanger components shall be ferrous.
- E. Detailed calculations shall be submitted, when required by the reviewing Authority, showing stress developed in hangers, piping, fittings and safety factors allowed.

PART 3 - EXECUTION**3.1 INSTALLATION**

- A. Supervisory Switches: For each indicating sprinkler system riser, sprinkler zone, control valve, provide a supervisory switch that is connected to the fire alarm system. Standpipe hose valves and test and drain valves shall not be provided with supervisory switches.
- B. Waterflow Switches: For each sprinkler zone, provide a waterflow switch. Install waterflow switch and adjacent valves in easily accessible locations.
- C. Sprinkler Zone: Each sprinkler zone shall coincide with each smoke zone.
- D. Piping connections:
 - 1. Sprinkler System Only: Start at flanged outlet within the building at exterior wall.
- E. Drains, Test Pipes and Accessories:
 - 1. Provide a drain at base of risers, drain connection on valved sections, and drains at other locations for complete drainage of the system. Provide valve in drain lines and connect to the central drain riser. Discharge riser outside over splash block, indirectly over standpipe drain connected to storm sewer, or as indicated. The main drain shall be capable of full discharge test without allowing water to flow onto the floor.
 - 2. Provide test pipes in accordance with NFPA 13. Test pipes shall be valved and piped to discharge through proper orifice as specified above for drains.
- F. Provide a 1280 kPa (200 psi) pressure gage at each flow alarm switch location, at the top of each sprinkler or standpipe riser, at each main drain connection, and on the suction and discharge of the fire pump.
- G. Conceal all piping, except in pipe basements, stairwells and rooms without ceilings.
- H. Install new piping and sprinklers aligned with natural building and other sprinklers lines.
- I. Locate piping in stairways as near ceiling as possible to prevent tampering by unauthorized personnel. Provide a minimum headroom of 2250 mm (7 ft.-6 in.) for all piping.
- J. Piping arrangement shall avoid contact with other piping and equipment and allow clear access to other equipment or devices requiring access or maintenance.
- K. Install CPVC piping only above gypsum board or acoustical ceiling panels classified for surface burning characteristics (See UL product category BIYR in the Building Materials Directory), or behind a Listed Sprinkler

Cover Support System. In unfinished areas with flat ceiling construction and sprinkler deflectors installed within 200 mm (8 in.) of the ceiling, piping may be exposed when listed quick response sprinklers are used. In addition to the above, use CPVC only when allowed by the local Authority Having Jurisdiction.

- L. Cutout disks, which are created by cutting holes in the walls of pipe for flow switches and non-threaded pipe connections, shall be affixed near to the pipe where the originated. They shall be displayed until final inspection and then removed.
- M. For each new or existing fire department connection, locate the symbolic sign given in NFPA 170 a distance of 2400 to 3000 mm (8 to 10 ft.) above each connection location. The sign shall be 450 x 450 mm (18 x 18 in.) with symbol at least 350 x 350 mm (14 x 14 in.).
- N. Firestopping shall comply with Section 07 84 00, FIRESTOPPING. All holes through stairways, smoke barrier walls, and fire walls shall be sealed on a daily basis.
- O. Provide hydraulic design information signage as required by NFPA 13.
- P. Install access doors in ceilings of rooms where above ceiling access is required.

3.2 TEST

- A. Automatic Sprinkler System: NFPA 13 and 25.

3.3 INSTRUCTIONS

Furnish the services of a competent instructor for not less than two four-hour periods for instructing personnel in the operation and maintenance of the fire pump and sprinkler system, on the dates requested by the COTR.

- - - END - - -

SECTION 21 13 13
WET-PIPE SPRINKLER SYSTEMS

PART 1 - GENERAL

1.1 SCOPE OF WORK

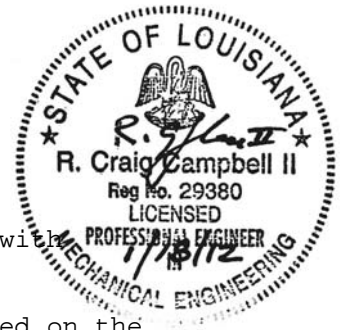
- A. Design, installation and testing shall be in accordance with NFPA 13 except for specified exceptions.
- B. Modification of the existing sprinkler system as indicated on the drawings and as further required by these specifications.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Section 33 10 00, WATER UTILITIES.
- C. Section 07 84 00, FIRESTOPPING, Treatment of penetrations through rated enclosures.
- D. Section 09 91 00, PAINTING.
- E. Section 21 10 00, WATER-BASED FIRE-SUPPRESSION SYSTEMS, Dry sprinklers, fire pumps, etc.
- F. Section 21 12 00, FIRE-SUPPRESSION STANDPIPES.
- F. Section 28 31 00, FIRE DETECTION AND ALARM, Connection to fire alarm of flow switches, pressure switches and valve supervisory switches.
- G. Section 21 05 11 COMMON WORK RESULTS FOR FIRE SUPPRESSION

1.3 QUALITY ASSURANCE

- A. Installer Reliability: The installer shall possess a valid State of Louisiana fire sprinkler contractor's license. The installer shall have been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.
- B. Materials and Equipment: All equipment and devices shall be of a make and type listed by UL and approved by FM, or other nationally recognized testing laboratory for the specific purpose for which it is used. All materials, devices, and equipment shall be approved by the VA.
- C. Submittals: Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Prepare detailed working drawings that are signed by a NICET Level III or Level IV Sprinkler Technician or stamped by a Registered Professional Engineer practicing in the field of Fire Protection Engineering. As Government review is for technical adequacy only, the installer remains responsible for correcting any conflicts with other trades and building construction that arise during installation. Partial submittals will not be accepted. Material submittals shall be approved prior to the purchase or delivery to the job site. Suitably bind submittals in notebooks or binders and



provide index referencing the appropriate specification section.
Submittals shall include, but not be limited to, the following:

1. Qualifications:
 - a. Provide a copy of the installing contractors fire sprinkler contractors license.
 - b. Provide a copy of the NICET certification for the NICET Level III or Level IV Sprinkler Technician who prepared and signed the detailed working drawings unless the drawings are stamped by a Registered Professional Engineer practicing in the field of Fire Protection Engineering.
2. Drawings: Submit detailed 1:100 (1/8 inch) scale (minimum) working drawings conforming to NFPA 13. Include a site plan showing the piping to the water supply test location.
3. Manufacturers Data Sheets:
 - a. For backflow preventers, provide flow test curves from UL, FM, or the Foundation for Hydraulic Research and Cross-Connection Control to verify pressure loss calculations.
 - b. Provide for materials and equipment proposed for use on the system. Include listing information and installation instructions in data sheets. Where data sheet describes items in addition to that item being submitted, clearly identify proposed item on the sheet.
4. Calculation Sheets: Submit hydraulic calculation sheets in tabular form conforming to the requirements and recommendations of NFPA 13.
5. Final Document Submittals: Provide as-built drawings, testing and maintenance instructions in accordance with the requirements in Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
Submittals shall include, but not be limited to, the following:
 - a. One complete set of reproducible as-built drawings showing the installed system with the specific interconnections between the waterflow switch or pressure switch and the fire alarm equipment.
 - b. Complete, simple, understandable, step-by-step, testing instructions giving recommended and required testing frequency of all equipment, methods for testing all equipment, and a complete trouble shooting manual. Provide maintenance instructions on replacing any components of the system including internal parts, periodic cleaning and adjustment of the equipment and components with information as to the address and telephone number of both the manufacturer and the local supplier of each item.

- c. Material and Testing Certificate: Upon completion of the sprinkler system installation or any partial section of the system, including testing and flushing, provide a copy of a completed Material and Testing Certificate as indicated in NFPA 13.
 - d. Certificates shall document all parts of the installation.
 - e. Instruction Manual: Provide one copy of the instruction manual covering the system in a flexible protective cover and mount in an accessible location adjacent to the riser.
- D. Design Basis Information: Provide design, materials, equipment, installation, inspection, and testing of the automatic sprinkler system in accordance with the requirements of NFPA 13. Recommendations in appendices shall be treated as requirements.
- 1. Perform hydraulic calculations in accordance with NFPA 13 utilizing the Area/Density method. Do not restrict design area reductions permitted for using quick response sprinklers throughout by the required use of standard response sprinklers in the areas identified in this section.
 - 2. Sprinkler Protection: To determining spacing and sizing, apply the following coverage classifications:
 - a. Light Hazard Occupancies: Patient care, treatment, and customary access areas.
 - b. Ordinary Hazard Group 1 Occupancies: Laboratories, Mechanical Equipment Rooms, Transformer Rooms, Electrical Switchgear Rooms, Electric Closets.
 - c. Ordinary Hazard Group 2 Occupancies: Storage rooms, trash rooms, clean and soiled linen rooms, pharmacy and associated storage, laundry, kitchens, kitchen storage areas, retail stores, retail store storage rooms, storage areas, building management storage, boiler plants, energy centers, warehouse spaces, file storage areas for the entire area of the space up to 140 square meters (1500 square feet) and Supply Processing and Distribution (SPD).
 - d. Request clarification from the Government for any hazard classification not identified.
 - 3. Hydraulic Calculations: Calculated demand including hose stream requirements shall fall no less than 10 percent below the available water supply curve.
 - 4. Water Supply: Base water supply on a flow test of:
 - a. Location _____
 - b. Elevation Static Test Gauge _____ m
(_____ ft)

- c. Elevation Residual Test Gauge _____ m
(_____ ft)
- d. Static pressure: _____ kPa (_____ psi)
- e. Residual pressure: _____ kPa (_____ psi)
- f. Flow: _____ L/s (_____ gpm)
- g. Date: _____ Time _____
- 5. Zoning:
 - a. For each sprinkler zone provide a control valve, flow switch and a test and drain assembly with pressure gauge.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):
 - 13-2010.....Installation of Sprinkler Systems
 - 101-2009.....Safety to Life from Fire in Buildings and Structures (Life Safety Code)
 - 170-2009.....Fire Safety Symbols
- C. Underwriters Laboratories, Inc. (UL):
 - Fire Protection Equipment Directory - 2001
- D. Factory Mutual Engineering Corporation (FM):
 - Approval Guide -2011
- E. International Building Code-2009.
- F. Foundation for Cross-Connection Control and Hydraulic Research-2005

PART 2 PRODUCTS

2.1 PIPING & FITTINGS

- A. Sprinkler systems in accordance with NFPA 13. Use nonferrous piping in MRI Scanning Rooms.

2.2 VALVES

- A. Valves in accordance with NFPA 13.
- B. Do not use quarter turn ball valves for 50 mm (2 inch) or larger drain valves.
- C. The wet system control valve shall be a listed indicating type valve. Control valve shall be UL Listed and FM Approved for fire protection installations. System control valve shall be rated for normal system pressure but in no case less than 175 PSI. (No Substitutions Allowed).

2.4 SPRINKLERS

- A. All sprinklers except "institutional" type sprinklers shall be FM approved. Provide quick response sprinklers in all areas, except where specifically prohibited by their listing or approval.
- B. Temperature Ratings: In accordance with NFPA 13, except as follows:
 - 1. Sprinklers in elevator shafts, elevator pits, and elevator machine rooms: Intermediate temperature rated.
 - 2. Sprinklers in Generator Rooms: High temperature rated.

2.5 SPRINKLER CABINET

Provide sprinkler cabinet with the required number of sprinkler heads of all ratings and types installed, and a sprinkler wrench for each system. Locate adjacent to the riser. Sprinkler heads shall be installed in center of tile or center to center.

2.6 IDENTIFICATION SIGNS/HYDRAULIC PLACARDS

Plastic, steel or aluminum signs with white lettering on a red background with holes for easy attachment. Enter pertinent data for each system on the hydraulic placard.

2.7 SWITCHES:

- A. Contain in a weatherproof die cast/red baked enamel, oil resistant, aluminum housing with tamper resistant screws, 13 mm (1/2 inch) conduit entrance and necessary facilities for attachment to the valves. Provide two SPDT switches rated at 2.5 amps at 24 VDC.
- B. Water flow Alarm Switches: Mechanical, non-coded, non-accumulative retard and adjustable from 0 to 60 seconds minimum. Set flow switches at an initial setting between 20 and 30 seconds.
- C. Valve Supervisory Switches for Ball and Butterfly Valves: May be integral with the valve.

2.8 GAUGES

Provide gauges as required by NFPA 13.

2.9 PIPE HANGERS AND SUPPORTS

Supports, hangers, etc., of an approved pattern placement to conform to NFPA 13. System piping shall be substantially supported to the building structure. The installation of hangers and supports shall adhere to the requirements set forth in NFPA 13, Standard for Installation of Sprinkler Systems. Materials used in the installation or construction of hangers and supports shall be listed and approved for such application. Hangers or supports not specifically listed for service shall be designed and bear the seal of a professional engineer.

2.10 WALL, FLOOR AND CEILING PLATES

Provide chrome plated steel escutcheon plates for exposed piping passing through walls, floors or ceilings.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be accomplished by the licensed contractor. Provide a qualified technician, experienced in the installation and operation of the type of system being installed, to supervise the installation and testing of the system.
- B. Installation of Piping: Accurately cut pipe to measurements established by the installer and work into place without springing or forcing. In any situation where bending of the pipe is required, use a standard pipe-bending template. Install concealed piping in spaces that have finished ceilings. Where ceiling mounted equipment exists, such as in operating and radiology rooms, install sprinklers so as not to obstruct the movement or operation of the equipment. Sidewall heads may need to be utilized. Locate piping in stairways as near to the ceiling as possible to prevent tampering by unauthorized personnel, and to provide a minimum headroom clearance of 2250 mm (seven feet six inches). To prevent an obstruction to egress, provide piping clearances in accordance with NFPA 101.
- C. Welding: Conform to the requirements and recommendations of NFPA 13.
- D. Drains: Pipe drains to discharge at safe points outside of the building or to sight cones attached to drains of adequate size to readily carry the full flow from each drain under maximum pressure. Do not provide a direct drain connection to sewer system or discharge into sinks. Install drips and drains where necessary and required by NFPA 13.
- E. Supervisory Switches: Provide supervisory switches for sprinkler control valves.
- F. Waterflow Alarm Switches: Install waterflow switch and adjacent valves in easily accessible locations.
- G. Inspector's Test Connection: Install and supply in conformance with NFPA 13, locate in a secured area, and discharge to the exterior of the building.
- H. Affix cutout disks, which are created by cutting holes in the walls of pipe for flow switches and non-threaded pipe connections to the respective waterflow switch or pipe connection near to the pipe from where they were cut.
- I. Sleeves: Provide for pipes passing through masonry or concrete. Provide space between the pipe and the sleeve in accordance with NFPA 13. Seal

this space with a UL Listed through penetration fire stop material in accordance with Section 07 84 00, FIRESTOPPING. Where core drilling is used in lieu of sleeves, also seal space. Seal penetrations of walls, floors and ceilings of other types of construction, in accordance with Section 07 84 00, FIRESTOPPING.

- J. Provide pressure gauge at each water flow alarm switch location and at each main drain connection.
- K. For each fire department connection, provide the symbolic sign given in NFPA 170 and locate 2400 to 3000 mm (8 to 10 feet) above each connection location. Size the sign to 450 by 450 mm (18 by 18 inches) with the symbol being at least 350 by 350 mm (14 by 14 inches).
- L. Firestopping shall comply with Section 07 84 00, FIRESTOPPING.
- M. Securely attach identification signs to control valves, drain valves, and test valves. Locate hydraulic placard information signs at each sectional control valve where there is a zone water flow switch.
- N. Repairs: Repair damage to the building or equipment resulting from the installation of the sprinkler system by the installer at no additional expense to the Government.
- O. Interruption of Service: There shall be no interruption of the existing sprinkler protection, water, electric, or fire alarm services without prior permission of the Contracting Officer. Contractor shall develop an interim fire protection program where interruptions involve in occupied spaces. Request in writing at least one week prior to the planned interruption.

3.2 INSPECTION AND TEST

- A. Preliminary Testing: Flush newly installed systems prior to performing hydrostatic tests in order to remove any debris which may have been left as well as ensuring piping is unobstructed. Hydrostatically test system, including the fire department connections, as specified in NFPA 13, in the presence of the Contracting Officers Technical Representative (COTR) or his designated representative. Test and flush underground water line prior to performing these hydrostatic tests.
- B. Final Inspection and Testing: Subject system to tests in accordance with NFPA 13, and when all necessary corrections have been accomplished, advise COTR/Resident Engineer to schedule a final inspection and test. Connection to the fire alarm system shall have been in service for at least ten days prior to the final inspection, with adjustments made to prevent false alarms. Furnish all instruments, labor and materials required for the tests and provide the services of the installation foreman or other competent representative of the installer to perform

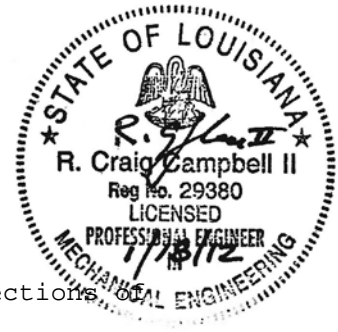
the tests. Correct deficiencies and retest system as necessary, prior to the final acceptance. Include the operation of all features of the systems under normal operations in test.

3.3 INSTRUCTIONS

Furnish the services of a competent instructor for not less than two hours for instructing personnel in the operation and maintenance of the system, on the dates requested by the COTR/Resident Engineer.

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**SECTION 22 05 11
COMMON WORK RESULTS FOR PLUMBING**



PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section shall apply to all sections of Division 22.
- B. Definitions:
 - 1. Exposed: Piping and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 03 30 00, CAST-IN-PLACE CONCRETE: Concrete and Grout.
- D. Section 05 31 00, STEEL DECKING—Building Components for Attachment of Hangers.
- E. Section 05 50 00, METAL FABRICATIONS.
- F. Section 07 84 00, FIRESTOPPING.
- G. Section 07 92 00, JOINT SEALANTS.
- H. Section 09 91 00, PAINTING.
- I. Section 23 07 11, HVAC AND PLUMBING INSULATION.
- J. Section 23 09 23, DIRECT DIGITAL CONTROLS FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years.
 - 2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 160 km (100 miles) of the project. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-

- down of equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, critical instrumentation, computer workstation and programming shall be submitted for project record and inserted into the operations and maintenance manual.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
 4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the Resident Engineer (RE)/Contracting Officers Technical Representative (COTR).
 5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
 6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 8. Asbestos products or equipment or materials containing asbestos shall not be used.
- B. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".

3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
 4. All welds shall be stamped according to the provisions of the American Welding Society.
- C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Resident Engineer prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- D. Execution (Installation, Construction) Quality:
1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract drawings and specifications shall be referred to the RE/COTR for resolution. Written hard copies or computer files of manufacturer's installation instructions shall be provided to the RE/COTR at least two weeks prior to commencing installation of any item.
 2. Complete layout drawings shall be required by Paragraph, SUBMITTALS. Construction work shall not start on any system until the layout drawings have been approved.
- E. Guaranty: Warranty of Construction, FAR clause 52.246-21.
- F. Plumbing Systems: IPC, International Plumbing Code.

1.4 SUBMITTALS

- A. Submittals shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.
- C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and

associated systems, including accessibility, are equivalent to that required by the contract.

- E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- F. Upon request by Government, lists of previous installations for selected items of equipment shall be provided. Contact persons who will serve as references, with telephone numbers and e-mail addresses shall be submitted with the references.
- G. Manufacturer's Literature and Data: Manufacturer's literature shall be submitted under the pertinent section rather than under this section.
 - 1. Electric motor data and variable speed drive data shall be submitted with the driven equipment.
 - 2. Equipment and materials identification.
 - 3. Fire stopping materials.
 - 4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 - 5. Wall, floor, and ceiling plates.
- H. Coordination Drawings: Complete consolidated and coordinated layout drawings shall be submitted for all new systems, and for existing systems that are in the same areas. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed location and adequate clearance for all equipment, piping, pumps, valves and other items. All valves, trap primer valves, water hammer arrestors, strainers, and equipment requiring service shall be provided with an access door sized for the complete removal of plumbing device, component, or equipment. Equipment foundations shall not be installed until equipment or piping until layout drawings have been approved. Detailed layout drawings shall be provided for all piping systems. In addition, details of the following shall be provided.
 - 1. Mechanical equipment rooms.
 - 2. Interstitial space.
 - 3. Hangers, inserts, supports, and bracing.

4. Pipe sleeves.
5. Equipment penetrations of floors, walls, ceilings, or roofs.

I. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment shall be provided.
3. The listing shall include belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

1.5 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Damaged equipment shall be replaced with an identical unit as determined and directed by the RE/COTR. Such replacement shall be at no additional cost to the Government.
3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. The interior of all tanks shall be cleaned prior to delivery and beneficial use by the Government. All piping shall be tested in accordance with the specifications and the International Plumbing

Code (IPC), latest edition. All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.

4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
Boiler and Pressure Vessel Code (BPVC):
SEC IX-2007.....Boiler and Pressure Vessel Code; Section IX,
Welding and Brazing Qualifications.
- C. American Society for Testing and Materials (ASTM):
A36/A36M-2008.....Standard Specification for Carbon Structural
Steel
A575-96 (R 2007).....Standard Specification for Steel Bars, Carbon,
Merchant Quality, M-Grades R (2002)
E84-2005.....Standard Test Method for Surface Burning
Characteristics of Building Materials
E119-2008a.....Standard Test Methods for Fire Tests of
Building Construction and Materials
- D. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:
SP-58-02.....Pipe Hangers and Supports-Materials, Design and
Manufacture
SP 69-2003 (R 2004).....Pipe Hangers and Supports-Selection and
Application
- E. National Electrical Manufacturers Association (NEMA):
MG1-2003, Rev. 1-2007...Motors and Generators
- F. International Code Council, (ICC):
IBC-06, (R 2007).....International Building Code
IPC-06, (R 2007).....International Plumbing Code

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. STANDARDIZATION OF COMPONENTS SHALL BE MAXIMIZED TO REDUCE SPARE PART requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.

1. All components of an assembled unit need not be products of same manufacturer.
 2. Constituent parts that are alike shall be products of a single manufacturer.
 3. Components shall be compatible with each other and with the total assembly for intended service.
 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, shall be the same make and model

2.2 COMPATIBILITY OF RELATED EQUIPMENT

- A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

2.3 SAFETY GUARDS

- A. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- B. All Equipment shall have moving parts protected from personal injury.

2.4 LIFTING ATTACHMENTS

Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.5 ELECTRIC MOTORS, MOTOR CONTROL, CONTROL WIRING

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT; Section 26 29 11, LOW-VOLTAGE

MOTOR STARTERS; and, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). All electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems shall be provided. Premium efficient motors shall be provided. Unless otherwise specified for a particular application, electric motors shall have the following requirements.

B. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
2. Assemblies of motors, starters, and controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
 - a. Wiring material located where temperatures can exceed 71° C (160° F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
 - b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
 - c. Shielded conductors or wiring in separate conduits for all instrumentation and control systems shall be provided where recommended by manufacturer of equipment.
4. Motor sizes shall be selected so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
5. Motors utilized with variable frequency drives shall be rated "inverter-ready" per NEMA Standard, MG1, Part 31.4.4.2.

C. Motor Efficiency and Power Factor: All motors, when specified as "high efficiency or Premium Efficiency" by the project specifications on driven equipment, shall conform to efficiency and power factor requirements in Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT, with no consideration of annual service hours. Motor manufacturers generally define these efficiency requirements as "NEMA premium efficient" and the requirements generally exceed those of

the Energy Policy Act of 1992 (EPACT). Motors not specified as "high efficiency or premium efficient" shall comply with EPACT.

- D. Single-phase Motors: Capacitor-start type for hard starting applications. Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC).
- E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type. Each two-speed motor shall have two separate windings. A time delay (20 seconds minimum) relay shall be provided for switching from high to low speed.
- F. Rating: Rating shall be continuous duty at 100 percent capacity in an ambient temperature of 40° C (104° F); minimum horsepower as shown on drawings; maximum horsepower in normal operation shall not exceed nameplate rating without service factor.
- G. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame shall be measured at the time of final inspection.

2.6 VARIABLE SPEED MOTOR CONTROLLERS

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for specifications.
- B. The combination of controller and motor shall be provided by the respective pump manufacturer, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. pumps, shall be product of a single manufacturer.
- C. Motors shall be premium efficient type, "invertor duty", and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.
- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.

2.7 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings, or shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00,

PAINTING shall be permanently fastened to the equipment. Unit components such as water heaters, tanks, coils, filters, fans, etc. shall be identified.

C. Control Items: All temperature, pressure, and controllers shall be labeled and the component's function identified. Identify and label each item as they appear on the control diagrams.

D. Valve Tags and Lists:

1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).
2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage, 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
3. Valve lists: Valve lists shall be created using a word processing program and printed on plastic coated cards. The plastic coated valve list card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) shall show valve tag number, valve function and area of control for each service or system. The valve list shall be in a punched 3-ring binder notebook. A copy of the valve list shall be mounted in picture frames for mounting to a wall.
4. A detailed plan for each floor of the building indicating the location and valve number for each valve shall be provided. Each valve location shall be identified with a color coded sticker or thumb tack in ceiling.

2.8 FIRE STOPPING

- A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 23 07 11, HVAC, PLUMBING, for pipe insulation.

2.9 GALVANIZED REPAIR COMPOUND

- A. Mil. Spec. DOD-P-21035B, paint.

2.10 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. In lieu of the paragraph which follows, suspended equipment support and restraints may be designed and installed in accordance with the International Building Code (IBC). Submittals based on the International Building Code (IBC), latest edition, SECTION 13 05 41 requirements, or the following paragraphs of this Section shall be stamped and signed by a professional engineer registered in a state

where the project is located. The Support system of suspended equipment over 227 kg (500 pounds) shall be submitted for approval of the Resident Engineer in all cases. See these specifications for lateral force design requirements.

- B. Type Numbers Specified: MSS SP-58. For selection and application refer to MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.
- C. For Attachment to Concrete Construction:
 - 1. Concrete insert: Type 18, MSS SP-58.
 - 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (4 inches) thick when approved by the Resident Engineer for each job condition.
 - 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (4 inches) thick when approved by the Resident Engineer for each job condition.
- D. For Attachment to Steel Construction: MSS SP-58.
 - 1. Welded attachment: Type 22.
 - 2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8-inch) outside diameter.
- E. Attachment to Metal Pan or Deck: As required for materials specified in Section 05 31 00, STEEL DECKING.
- F. For Attachment to Wood Construction: Wood screws or lag bolts.
- G. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- H. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Trapeze hangers are not permitted for steam supply and condensate piping.
 - 1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
 - 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13 mm (1/2-inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.

I. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.

1. General Types (MSS SP-58):

- a. Standard clevis hanger: Type 1; provide locknut.
- b. Riser clamps: Type 8.
- c. Wall brackets: Types 31, 32 or 33.
- d. Roller supports: Type 41, 43, 44 and 46.
- e. Saddle support: Type 36, 37 or 38.
- f. Turnbuckle: Types 13 or 15.
- g. U-bolt clamp: Type 24.
- h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with isolation tape to prevent electrolysis.
 - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
 - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
- i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.
- j. Spring hangers are required on all plumbing system pumps one horsepower and greater.

2. Plumbing Piping (Other Than General Types):

- a. Horizontal piping: Type 1, 5, 7, 9, and 10.
- b. Chrome plated piping: Chrome plated supports.
- c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action,

to hold piping, prevent vibration and compensate for all static and operational conditions.

- d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gage) minimum.
- J. Pre-insulated Calcium Silicate Shields:
 - 1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
 - 2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
 - 3. Shield thickness shall match the pipe insulation.
 - 4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
 - a. Shields for supporting cold water shall have insulation that extends a minimum of one inch past the sheet metal.
 - b. The insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields shall have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.
 - 5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

2.11 PIPE PENETRATIONS

- A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.
- B. Pipe penetration sleeve materials shall comply with all fire stopping requirements for each penetration.
- C. To prevent accidental liquid spills from passing to a lower level, provide the following:
 - 1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
 - 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 - 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.

- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of Resident Engineer.
- D. Sheet metal, plastic, or moisture resistant fiber sleeves shall be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast iron or zinc coated pipe sleeves shall be provided for pipe passing through exterior walls below grade. The space between the sleeve and pipe shall be made watertight with a modular or link rubber seal. The link seal shall be applied at both ends of the sleeve.
- F. Galvanized steel or an alternate black iron pipe with asphalt coating sleeves shall be for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. A galvanized steel Sleeve shall be provided for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, sleeves shall be connected with a floor plate.
- G. Brass Pipe Sleeves shall be provided for pipe passing through quarry tile, terrazzo or ceramic tile floors. The sleeve shall be connected with a floor plate.
- H. Sleeve clearance through floors, walls, partitions, and beam flanges shall be 25 mm (1 inch) greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus 25 mm (1 inch) in diameter. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- I. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.12 TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the Resident Engineer, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the Resident Engineer.
- D. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in

unopened containers and properly identified as to use for each different application.

2.13 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3 inch) pipe, 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop from overhead. A watertight joint shall be provided in spaces where brass or steel pipe sleeves are specified.

2.14 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.

Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.

- B. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and access provisions that are shown on the drawings shall not be changed nor reduced.

- C. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
 - 1. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by RE/COTR where working area space is limited.
 - 2. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by RE/COTR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to RE/COTR for approval.
 - 3. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.
- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Protection and Cleaning:
 - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Resident Engineer. Damaged or defective items in the opinion of the Resident Engineer, shall be replaced.
 - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- I. Concrete and Grout: Concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

shall be used for all pad or floor mounted equipment. Gages, thermometers, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gages shall be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

- J. Interconnection of Controls and Instruments: Electrical interconnection is generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
- K. Many plumbing systems interface with the HVAC control system. See the HVAC control points list and section 23 09 23 DIRECT DIGITAL CONTROLS FOR HVAC
- L. Work in Existing Building:
 - 1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
 - 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.
- M. Work in bathrooms, restrooms, housekeeping closets: All pipe penetrations behind escutcheons shall be sealed with plumbers putty.
- N. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.
- O. Inaccessible Equipment:
 - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
 - 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans,

pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities may require temporary installation or relocation of equipment and piping. Temporary equipment or pipe installation or relocation shall be provided to maintain continuity of operation of existing facilities.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Para. 3.1 shall apply.
- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Necessary blind flanges and caps shall be provided to seal open piping remaining in service.

3.3 RIGGING

- A. Openings in building structures shall be planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered and will be considered by Government under specified restrictions of phasing and service requirements as well as structural integrity of the building.
- C. All openings in the building shall be closed when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility.
- E. Contractor shall check all clearances, weight limitations and shall provide a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to RE/COTR for evaluation prior to actual work.

3.4 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure

that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written approval of the Resident Engineer.

- B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.
- C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work shall be provided.
- D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC), latest edition, and these specifications.
- E. Overhead Supports:
 - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
 - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
 - 3. Tubing and capillary systems shall be supported in channel troughs.
- F. Floor Supports:
 - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
 - 2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Structural drawings shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
 - 3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.

3.5 LUBRICATION

- A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. All devices and equipment shall be field checked for proper lubrication.
- B. All devices and equipment shall be equipped with required lubrication fittings. A minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application shall be provided. All materials shall be delivered to RE/COTR in unopened containers that are properly identified as to application.
- C. A separate grease gun with attachments for applicable fittings shall be provided for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.
- E. All lubrication points shall be extended to one side of the equipment.

3.6 PLUMBING SYSTEMS DEMOLITION

- A. In an operating plant, cleanliness and safety shall be maintained. The plant shall be kept in an operating condition. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Work shall be confined to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Dust and debris shall not be permitted to accumulate in the area to the detriment of plant operation. All flame cutting shall be performed to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. All work shall be performed in accordance with recognized fire protection standards. Inspections will be made by personnel of the VA Medical Center, and the Contractor shall follow all directives of the RE or COTR with regard to rigging, safety, fire safety, and maintenance of operations.
- B. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications

where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.

- C. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to RE/COTR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.7 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
 - 1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
 - 2. The following Material And Equipment shall NOT be painted::
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gages and thermometers.
 - j. Glass.
 - k. Name plates.
 - 3. Control and instrument panels shall be cleaned and damaged surfaces repaired. Touch-up painting shall be made with matching paint obtained from manufacturer or computer matched.

4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
6. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this.

3.8 IDENTIFICATION SIGNS

- A. Laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, shall be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance shall be placed on factory built equipment.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.9 STARTUP AND TEMPORARY OPERATION

- A. Start up of equipment shall be performed as described in the equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.10 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the Resident Engineer.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests such systems

respectively during first actual seasonal use of respective systems following completion of work.

3.11 OPERATION AND MAINTENANCE MANUALS

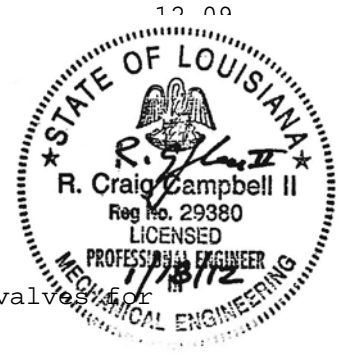
- A. Provide four bound copies. The Operations and maintenance manuals shall be delivered to RE/COTR not less than 30 days prior to completion of a phase or final inspection.
- B. All new and temporary equipment and all elements of each assembly shall be included.
- C. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.
- D. Manufacturer's installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.
- E. Lubrication instructions, type and quantity of lubricant shall be included.
- F. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications shall be included.
- G. Set points of all interlock devices shall be listed.
- H. Trouble-shooting guide for the control system troubleshooting guide shall be inserted into the Operations and Maintenance Manual.
- I. The combustion control system sequence of operation corrected with submittal review comments shall be inserted into the Operations and Maintenance Manual.
- J. Emergency procedures.

3.12 INSTRUCTIONS TO VA PERSONNEL

Instructions shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 22 05 23
GENERAL-DUTY VALVES FOR PLUMBING PIPING



PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.

1.2 RELATED WORK

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
1. Valves.
 2. Backflow Preventers.
 3. Pressure Reducing Valves.
 4. Backwater Valves
 5. All items listed in Part 2 - Products.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM): A536-84 (R 2004)
Standard Specification for Ductile Iron Castings
- C. American Society of Sanitary Engineering (ASSE)
ASSE 1003-01 (R 2003)...Performance Requirements for Water Pressure Reducing Valves
ASSE 1012-02.....Backflow Preventer with Intermediate Atmospheric Vent
ASSE 1013-05.....Reduced Pressure Principle Backflow Preventers and Reduced Pressure Fire Protection Principle Backflow Preventers
- D. International Code Council (ICC)
IPC-06 (R 2007).....International Plumbing Code
- E. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):
SP-25-98.....Standard Marking System for Valves, Fittings, Flanges and Unions
SP-67-02a (R 2004) Butterfly Valve of the Single flange Type (Lug Wafer)

SP-72-99.....Ball Valves With Flanged or Butt Welding For
General Purpose

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Valves shall be prepared for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, grooves, and weld ends.
 - 3. Set angle, gate, and globe valves closed to prevent rattling.
 - 4. Set ball and plug valves open to minimize exposure of functional surfaces
 - 5. Set butterfly valves closed or slightly open.
 - 6. Block check valves in either closed or open position.
- B. Valves shall be prepared for storage as follows:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher than ambient dew point temperature.
- C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

PART 2 - PRODUCTS

2.1 VALVES

- A. Asbestos packing and gaskets are prohibited.
- B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.
- C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.
- D. Exposed Valves over 65 mm or DN65 (2-1/2 inches) installed at an elevation over 3.6 meters (12 feet) shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.
- E. Ball valves, pressure regulating valves, gate valves, globe valves, and plug valves used to supply potable water shall meet the requirements of NSF 61.
- F. Shut-off:
 - 1. Cold, Hot and Re-circulating Hot Water:

- a. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-72, SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4140 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be solder,
 - b. Less than 100 mm DN100 (4 inches): Butterfly shall have an iron body with EPDM seal and aluminum bronze disc. The butterfly valve shall meet MSS SP-67, type I standard. The butterfly valve shall have a SWP rating of 1380 kPa (200 psig). The valve design shall be lug type suitable for bidirectional dead-end service at rated pressure. The body material shall meet ASTM A 536, ductile iron.
 - 2. Reagent Grade Water: Valves for reagent grade, reverse osmosis, or deionized water service shall be ball type of same material as used for pipe.
- C. Balancing:
- 1. Hot Water Re-circulating, 80 mm or DN80 (3 inches) and smaller manual balancing valve shall be of bronze body, brass ball construction with glass and carbon filled TFE seat rings and designed for positive shutoff. The manual balancing valve shall have differential pressure read-out ports across the valve seat area. The read out ports shall be fitting with internal EPT inserts and check valves. The valve body shall have 8 mm or DN8 NPT ($\frac{1}{4}$ " NPT) tapped drain and purge port. The valves shall have memory stops that allow the valve to close for service and then reopened to set point without disturbing the balance position. All valves shall have calibrated nameplates to assure specific valve settings.
- D. Check:
- 1. Check valves less than 80 mm or DN80 (3 inches) and smaller) shall be class 125, bronze swing check valves with non metallic Buna-N disc. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with bronze body material conforming to ASTM B 62, solder joints, and PTFE or TFE disc.

2.2 WATER PRESSURE REDUCING VALVE AND CONNECTIONS

- A. 80 mm or DN80 (3 inches) or smaller: The pressure reducing valve shall consist of a bronze body and bell housing, a separate access cover for the plunger, and a bolt to adjust the downstream pressure. The bronze bell housing and access cap shall be threaded to the body and shall not require the use of ferrous screws. The assembly shall be of the balanced piston design and shall reduce pressure in both flow and no flow conditions. The assembly shall be accessible for maintenance without having to remove the body from the line.
- B. The regulator shall have a tap for pressure gauge.
- C. The regulator shall have a temperature rating of 100° C (210° F) for hot water or hot water return service. Pressure regulators shall have accurate pressure regulation to 6.9-kPa (+/- 1 psig).
- D. Setting: Entering water pressure, discharge pressure, capacity, size, and related measurements shall be as shown on the drawings.
- E. Connections Valves and Strainers: shut off valves shall be installed on each side of reducing valve and a bypass line equal in size to the regulator inlet pipe shall be installed with a normally closed globe valve. A strainer shall be installed on inlet side of, and same size as pressure reducing valve. A pressure gage shall be installed on the low pressure side of the line.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.
- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.
- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

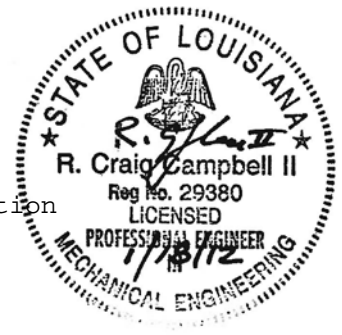
- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.
- C. Valves shall be installed in horizontal piping with stem at or above center of pipe
- D. Valves shall be installed in a position to allow full stem movement.
- E. Check valves shall be installed for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level.

3.3 ADJUSTING

- A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves shall be replaced if persistent leaking occurs.

- - E N D - - -

**SECTION 22 07 11
PLUMBING INSULATION**



1.1 DESCRIPTION

- A. Field applied insulation for thermal efficiency and condensation control for
 - 1. Plumbing piping and equipment.
- B. Definitions
 - 1. ASJ: All service jacket, white finish facing or jacket.
 - 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
 - 3. Cold: Equipment or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
 - 4. Concealed: Piping above ceilings and in chases, interstitial space and pipe spaces.
 - 5. Exposed: Piping and equipment exposed to view in finished areas including mechanical equipment rooms or exposed to outdoor weather. Shafts, chases, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
 - 6. FSK: Foil-scrim-kraft facing.
 - 7. Hot: Plumbing equipment or piping handling media above 41 degrees C (105 degrees F).
 - 8. Density: kg/m^3 - kilograms per cubic meter (Pcf - pounds per cubic foot).
 - 9. Thermal conductance: Heat flow rate through materials.
 - a. Flat surface: Watts per square meter (BTU per hour per square foot).
 - b. Pipe or Cylinder: Watts per square meter (BTU per hour per linear foot).
 - 10. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
 - 11. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permance of 0.1 perms and vapor barriers shall have a maximum published permance of 0.001 perms.
 - 12. R: Pump recirculation.

- 13. CW: Cold water.
- 14. SW: Soft water.
- 15. HW: Hot water.
- 16. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.
- B. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General mechanical requirements and items, which are common to more than one section of Division 22.
- C. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING and Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.
- D. Section 26 32 13, ENGINE GENERATORS: Exhaust stacks and muffler.
- E. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS. Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- B. Criteria:
 - 1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:
 - 4.3.3.1** Pipe insulation and coverings, vapor retarder facings, adhesives, fasteners, tapes, unless otherwise provided for in 4.3.3.1.12 or 4.3.3.1.2, shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with *NFPA 255, Standard Method of Test of Surface Burning Characteristics of Building Materials*.
 - 4.3.3.1.1** Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)
 - 4.3.3.3** Pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.
 - 4.3.3.3.1** In no case shall the test temperature be below 121°C (250°F).

4.3.10.2.6.3 Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.

4.3.10.2.6.7 Smoke detectors shall not be required to meet the provisions of this section.

2. Test methods: ASTM E84, UL 723, or NFPA 255.
3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
 - a. Insulation materials: Specify each type used and state surface burning characteristics.
 - b. Insulation facings and jackets: Each type used.
 - c. Insulation accessory materials: Each type used.
 - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
 - e. Make reference to applicable specification paragraph numbers for coordination.

1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. Federal Specifications (Fed. Spec.):
 - L-P-535E (2)-91.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- C. Military Specifications (Mil. Spec.):
 - MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation
 - MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation
 - MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier
 - MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass
- D. American Society for Testing and Materials (ASTM):
 - A167-04Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 - B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
 - C411-05.....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation
 - C449-07.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement
 - C533-09.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation

- C534-08Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
- C547-07Standard Specification for Mineral Fiber pipe Insulation
- C552-07Standard Specification for Cellular Glass Thermal Insulation
- C553-08Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
- C585-09.....Standard Practice for Inner and Outer Diameters of Rigid Thermal Insulation for Nominal Sizes of Pipe and Tubing (NPS System) R (1998)
- C612-10Standard Specification for Mineral Fiber Block and Board Thermal Insulation
- C1126-10.....Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation
- C1136-10Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation
- D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing
- E84-10Standard Test Method for Surface Burning Characteristics of Building Materials
- E119-09C.....Standard Test Method for Fire Tests of Building Construction and Materials
- E136-09 b.....Standard Test Methods for Behavior of Materials in a Vertical Tube Furnace at 750 degrees C (1380 F)
- E. National Fire Protection Association (NFPA):
- 101-09Life Safety Code
- 251-06.....Standard methods of Tests of Fire Endurance of Building Construction Materials
- 255-06.....Standard Method of tests of Surface Burning Characteristics of Building Materials

F. Underwriters Laboratories, Inc (UL):

723.....UL Standard for Safety Test for Surface Burning
Characteristics of Building Materials with
Revision of 08/03

G. Manufacturer's Standardization Society of the Valve and Fitting
Industry (MSS):

SP58-2002.....Pipe Hangers and Supports Materials, Design
and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

- A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m³ (3 pcf), k = 0.037 (.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F).
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-5, Density 32 kg/m³ (2 pcf), k = 0.04 (0.27) at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F)
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

2.2 MINERAL WOOL OR REFRACTORY FIBER

- A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

2.3 CELLULAR GLASS CLOSED-CELL

- A. Comply with Standard ASTM C177, C518, density 120 kg/m³ (7.5 pcf) nominal, k = 0.033 (0.29) at 24~~0~~ degrees C (75 degrees F).
- B. Pipe insulation for use at temperatures up to 200 degrees C (400 degrees F) with all service vapor retarder jacket.

2.4 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

ASTM C177, C518, k = 0.039 (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

2.5 INSULATION FACINGS AND JACKETS

- A. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch)

lap on longitudinal joints and minimum 75mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.

- B. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- C. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping as well as on interior piping exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.) in high humidity areas conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.
- D. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- E. Factory composite materials may be used provided
- F. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.
- G. Aluminum Jacket-Piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 13 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

- H. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.5 mm (0.020 inches) thick with 32 mm (1-1/4 inch) corrugations or 0.8 mm (0.032 inches) thick with no corrugations. System shall be weatherproof if used for outside service.

2.9 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

| Nominal Pipe Size and Accessories Material (Insert Blocks) | |
|--|---------------------------|
| Nominal Pipe Size mm (inches) | Insert Blocks mm (inches) |
| Up through 125 (5) | 150 (6) long |
| 150 (6) | 150 (6) long |
| 200 (8), 250 (10), 300 (12) | 225 (9) long |
| 350 (14), 400 (16) | 300 (12) long |
| 450 through 600 (18 through 24) | 350 (14) long |

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

2.10 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

2.11 MECHANICAL FASTENERS

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching galvanized steel
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.
- D. Bands: 13 mm (1/2 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.12 REINFORCEMENT AND FINISHES

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
- F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.13 FIRESTOPPING MATERIAL

Other than pipe insulation, refer to Section 07 84 00 FIRESTOPPING.

2.14 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION**3.1 GENERAL REQUIREMENTS**

- A. Required pressure tests of piping joints and connections shall be completed and the work approved by the Resident Engineer for

application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.

- B. Except for specific exceptions, insulate all specified equipment, and piping (pipe, fittings, valves, accessories). Insulate each pipe individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).
- D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- E. Construct insulation on parts of equipment such as cold water pumps and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- H. Plumbing work not to be insulated:
 - 1. Piping and valves of fire protection system.
 - 2. Chromium plated brass piping.
 - 3. Water piping in contact with earth.

4. Small horizontal cold water branch runs in partitions to individual fixtures may be without insulation for maximum distance of 900 mm (3 feet).
5. Distilled water piping.
- I. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- J. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights.
Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
- K. Firestop Pipe insulation:
 1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
 2. Pipe penetrations requiring fire stop insulation including, but not limited to the following:
 - a. Pipe risers through floors
 - b. Pipe chase walls and floors
 - c. Smoke partitions
 - d. Fire partitions
- L. Freeze protection of above grade outdoor piping (over heat tracing tape): 20 mm (0.75) thick insulation, for all pipe sizes 75 mm(3 inches) and smaller and 25 mm(1inch) thick insulation for larger pipes. Provide metal jackets for all pipes. Provide for cold water make-up where indicated on the drawings as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).
- M. Provide vapor barrier jackets over insulation as follows:
 1. All piping exposed to outdoor weather.
 2. All interior piping conveying fluids exposed to outdoor air (i.e. in attics, ventilated (not air conditioned) spaces, etc.)// below ambient air temperature.
- N. Provide metal jackets over insulation as follows:
 - a. All plumbing piping exposed to outdoor weather.
 - b. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment.
Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.

- c. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

A. Mineral Fiber Board:

1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
2. Plain board:
 - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
 - b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.
 - c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.
3. Cold equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
 - a. Water filter, chemical feeder pot or tank.
 - b. Pneumatic, cold storage water and surge tanks.
4. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
 - a. Domestic water heaters and hot water storage tanks (not factory insulated).

B. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of

- vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
2. Contractor's options for fitting, flange and valve insulation:
 - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
 - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
 - c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
 - d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
 3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.
- C. Cellular Glass Insulation:
1. Pipe and tubing, covering nominal thickness in millimeters and inches as specified in the schedule at the end of this section.
 2. Cold equipment: 50 mm (2 inch) thick insulation faced with ASJ.
- D. Flexible Elastomeric Cellular Thermal Insulation:
1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
 2. Pipe and tubing insulation:
 - a. Use proper size material. Do not stretch or strain insulation.
 - b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

- c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 PIPE INSULATION SCHEDULE

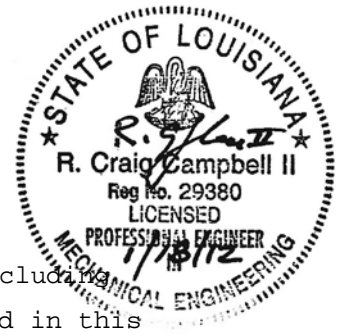
PROVIDE INSULATION FOR PIPING SYSTEMS AS SCHEDULED BELOW:

| Insulation Thickness Millimeters (Inches) | | | | | |
|--|--|--|---------------------|---------------------|----------------------|
| | | Nominal Pipe Size Millimeters (Inches) | | | |
| Operating Temperature Range/Service | Insulation Material | Less than 25 (1) | 25 - 32 (1 - 1¼) | 38 - 75 (1½ - 3) | 100 (4) and Above |
| 38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return) | Mineral Fiber (Above ground piping only) | 38 (1.5) | 38 (1.5) | 50 (2.0) | 50 (2.0) |
| 4-16 degrees C (40-60 degrees F) Chilled water piping | Cellular Glass (Above ground piping only) | 50 (2.0) | 50 (2.0) | 50 (2.0) | 50 (2.0) |
| (4-16 degrees C | Flexible Elastomeric Cellular | 25 (1.0) | 25(1.0) | 25 (1.0) | 25 (1.0) |

| | | | | | |
|--|-------------------|--|--|--|--|
| (40-60 degrees F) Condensate Drains | Thermal ground | | | | |
|--|-------------------|--|--|--|--|

- - - E N D - - -

**SECTION 22 13 00
FACILITY SANITARY AND VENT PIPING**



PART 1 - GENERAL

1.1 DESCRIPTION

This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Pipe Insulation.
- E. Section 07 92 00 Joint Sealants: Sealant products.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Piping.
 - 2. Floor Drains.
 - 3. Cleanouts.
 - 4. All items listed in Part 2 - Products.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME): (Copyrighted Society)
 - A112.6.3-01 (R 2007)....Standard for Floor and Trench Drains
 - A13.1-07.....Scheme for Identification of Piping Systems
 - B16.3-06.....Malleable Iron Threaded Fittings, Classes 150 and 300.
 - B16.4-06.....Standard for Grey Iron Threaded Fittings
Classes 125 and 250

B16.12-98 (R 2006).....Cast Iron Threaded Drainage Fittings
 B16.15-06.....Cast Bronze Threaded Fittings, Classes 125 and
 250

C. American Society for Testing and Materials (ASTM):

A47/A47M-99 (R 2004)....Standard Specification for Steel Sheet,
 Aluminum Coated, by the Hot Dip Process
 A53/A53M-07.....Standard Specification for Pipe, Steel, Black
 And Hot-Dipped, Zinc-coated, Welded and
 Seamless
 A74-06.....Standard Specification for Cast Iron Soil Pipe
 and Fittings
 A183-03.....Standard Specification for Carbon Steel Track
 Bolts and Nuts
 A536-84(R 2004).....Standard Specification for Ductile Iron
 Castings
 B32-08.....Standard Specification for Solder Metal
 B75-02.....Standard Specification for Seamless Copper Tube
 B306-02.....*Standard Specification for Copper Drainage Tube*
 (DWV)
 B584-06a.....Standard Specification for Copper Alloy Sand
 Castings for General Applications
 C564-03a.....Standard Specification for Rubber Gaskets for
 Cast Iron Soil Pipe and Fittings
 D2000-08.....Standard Classification System for Rubber
 Products in Automotive Applications
 D2564-04E1.....Standard Specification for Solvent Cements for
 Poly (Vinyl Chloride) (PVC) Plastic Pipe and
 Fittings
 D2665-08.....*Standard Specification for Poly (Vinyl*
Chloride) (PVC) Plastic Drain, Waste, and Vent
Pipe and Fittings

D. International Code Council:

IPC-06.....International Plumbing Code

E. Cast Iron Soil Pipe Institute (CISPI):

301-05.....Hubless Cast Iron Soil Pipe and Fittings for
 Sanitary and Storm Drain, Waste, and Vent
 Piping Applications

310-04.....Coupling for Use in Connection with Hubless
Cast Iron Soil Pipe and Fittings for Sanitary
and Storm Drain, Waste, and Vent Piping
Applications

F. American Society of Sanitary Engineers (ASSE):

1018-01.....Trap Seal Primer Valves - Potable, Water
Supplied

G. Plumbing and Drainage Institute (PDI):

PDI WH-201.....Water Hammer Arrestor

PART 2 - PRODUCTS

2.1 SANITARY WASTE, DRAIN, AND VENT PIPING

A. Cast iron waste, drain, and vent pipe and fittings

1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:

- a. pipe buried in or in contact with earth
- b. sanitary pipe extensions to a distance of approximately 1500 mm (5 feet) outside of the building.
- c. interior waste and vent piping above grade.

2. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-hub or hubless).

3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI Standard 301, ASTM A-888, or ASTM A-74.

4. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM Standard C-564 or be installed with lead and oakum.

B. Copper Tube, (DWV):

1. Copper DWV tube sanitary waste, drain and vent pipe may be used for piping above ground, except for urinal drains.

2. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.

3. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME 16.29.

4. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

2.2 EXPOSED WASTE PIPING

- A. Full iron pipe size chrome plated brass piping shall be used in finished rooms for exposed waste piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
 - 1. The Pipe shall meet Fed. Spec. WW-P-351, standard weight.
 - 2. The Fittings shall conform to ANSI B16.15, cast bronze threaded fittings with chrome finish, (125 and 250).
 - 3. Nipples shall conform to ASTM B 687, Chromium-plated.
 - 4. Unions shall be brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
- B. In unfinished Rooms such as mechanical Rooms chrome-plated brass piping is not required. The pipe materials specified under the paragraph "Sanitary Waste, Drain, and Vent Piping" can be used. The sanitary pipe in unfinished rooms shall be painted as specified in Section 09 91 00, PAINTING.

2.3 SPECIALTY PIPE FITTINGS

- A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
 - 1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
 - 2. For PVC soil pipes, the sleeve material shall be elastomeric seal or PVC, conforming to ASTM F 477 or ASTM D5926.
 - 3. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 860 kPa (125 psig) at a minimum temperature of 82°C (180°F). The end connection shall be solder joint copper alloy and threaded ferrous.

- C. Dielectric flange insulating kits shall be of non conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F 1545 with a pressure ratings of 2070 kPa (300 psig) at 107°C (225°F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.4 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); and not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged sanitary line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on drawings and at every building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.
- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover

with minimum opening of 150 by 150 mm (6 by 6 inches) shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.

- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule. Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

2.5 TRAPS

A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as pipe connected to. Slip joints are not permitted on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

2.7 TRAP SEAL PRIMER VALVES AND TRAP SEAL PRIMER SYSTEMS

- A. Trap Primer: The trap seal primer valve shall be hydraulic, supply type with a pressure rating of 5.98 kPa (125 psig) and conforming to standard ASSE 1018.
 - 1. The inlet and outlet connections shall be 15 mm or DN15 (NPS ½ inch)
 - 2. The trap seal primer valve shall be fully automatic with an all brass or bronze body.
 - 3. The trap seal primer valve shall be activated by a drop in building water pressure, no adjustment required.
 - 4. The trap seal primer valve shall include a manifold when serving two, three, or four traps.
 - 5. The manifold shall be omitted when serving only one trap.

2.8 WATERPROOFING

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished

floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproof caulked joint shall be provided at the top hub.

B. Walls: See detail shown on drawings.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

- A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.
- B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings where possible.
- F. The piping shall be installed to permit valve servicing or operation.
- G. Unless specifically indicated on the drawings, the minimum slope shall be 2% slope.
- H. The piping shall be installed free of sags and bends.
- I. Seismic restraint shall be installed where required by code.
- J. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- K. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.

- L. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- M. Aboveground copper tubing shall be installed according to CDA's "Copper Tube Handbook".

3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
 - 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.
- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.

3.3 SPECIALTY PIPE FITTINGS

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.3 PIPE HANGERS, SUPPORTS AND ACCESSORIES:

- A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, the most restrictive or the requirement that

specifies supports with highest loading or shortest spacing shall apply.

- B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
 - 1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 inch to NPS 2 inch): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
 - 2. 80 mm or DN 80 (NPS 3 inch): 1500 mm (60 inches) with 13 mm (1/2 inch) rod.
 - 3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 to NPS 5): 1500 mm (60 inches) with 16 mm (5/8 inch) rod.
 - 4. 150 mm or DN150 to 200 mm or DN200 (NPS 6 inch to NPS 8 inch): 1500 mm (60 inches) with 19 mm (3/4 inch) rod.
 - 5. 250 mm or DN250 to 300 mm or DN 300 (NPS 10 inch to NPS 12 inch): 1500 mm (60 inch) with 22 mm (7/8 inch) rod.
- E. The maximum spacing for plastic pipe shall be 1.22 m (4 feet).
- F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.57 m (15 feet).
- G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
 - 1. Solid or split unplated cast iron.
 - 2. All plates shall be provided with set screws.
 - 3. Height adjustable clevis type pipe hangers.
 - 4. Adjustable floor rests and base flanges shall be steel.
 - 5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 - 7. Riser clamps shall be malleable iron or steel.
 - 8. Rollers shall be cast iron.
 - 9. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.

- H. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- I. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- J. Penetrations:
1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
 2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- K. Piping shall conform to the following:
1. Waste and Vent Drain to main stacks:

| Pipe Size | Minimum Pitch |
|--|---------------|
| 80 mm or DN 80 (3 inches) and smaller | 2% |
| 100 mm or DN 100 (4 inches) and larger | 1% |

2. Exhaust vents shall be extended separately through roof. Sanitary vents shall not connect to exhaust vents.

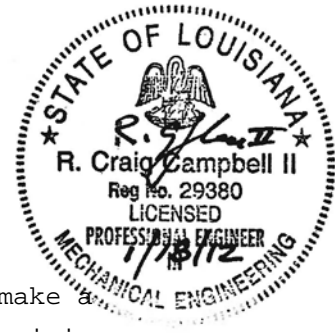
3.4 TESTS

- A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.
- B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
 1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water

- to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
2. For an air test, an air pressure of 35 kPa (5 psig) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the air test.
 3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all p-traps shall be inspected for leaks and any leaks found shall be corrected.
 3. Final Tests: Either one of the following tests may be used.
 - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1.3 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
 - b. Peppermint Test: Introduce (2 ounces) of peppermint into each line or stack.

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SECTION 22 40 00
PLUMBING FIXTURES PART 1 - GENERAL



1.1 DESCRIPTION

Plumbing fixtures, associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.

1.2 RELATED WORK

- A. Sealing between fixtures and other finish surfaces: Section 07 92 00, JOINT SEALANTS.
- B. Flush panel access doors: Section 08 31 13, ACCESS DOORS AND FRAMES.
- C. Through bolts: Section 10 21 13, TOILET COMPARTMENTS.
- D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- E. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
Requirements for commissioning, systems readiness checklist, and training.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submit plumbing fixture information in an assembled brochure, showing cuts and full detailed description of each fixture.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standard Institute (ANSI):
The American Society of Mechanical Engineers (ASME):
A112.6.1M-02(R2008).....Floor Affixed Supports for Off-the-Floor
Plumbing Fixtures for Public Use
A112.19.1M-08Enameled Cast Iron Plumbing Fixtures
A112.19.2M-03.....Vitreous China Plumbing Fixtures
A112.19.3-2001(R2008)...Stainless Steel Plumbing Fixtures (Designed for
Residential Use)
- C. American Society for Testing and Materials (ASTM):
A276-2010Stainless and Heat-Resisting Steel Bars and
Shapes
WW-P-541-E/GENPlumbing Fixtures with Amendment 1
- D. National Association of Architectural Metal Manufacturers (NAAMM): NAAMM
AMP 500-505
Metal Finishes Manual (1988)

- E. American Society of Sanitary Engineers (ASSE):
1016-05.....Performance Requirements for Individual
Thermostatic, Pressure Balancing and Combination
Pressure Balancing and Thermostatic Control
Valves for Individual Fixture Fittings
- F. National Sanitation Foundation (NSF)/American National Standards
Institute (ANSI):
61-2009Drinking Water System Components-Health Effects
- G. American with Disabilities Act (A.D.A) Section 4-19.4 Exposed Pipes and
Surfaces
- H. Environmental Protection Agency EPA PL 93-523 1974; A 1999) Safe
Drinking Water Act.
- I. International Building Code, ICC IPBC 2009.

PART 2 - PRODUCTS

2.1 STAINLESS STEEL

- A. Corrosion-resistant Steel (CRS):
1. Plate, Sheet and Strip: CRS flat products shall conform to chemical composition requirements of any 300 series steel specified in ASTM A276.
 2. Finish: Exposed surfaces shall have standard polish (ground and polished) equal to NAAMM finish Number 4.
- B. Die-cast zinc alloy products are prohibited.

2.2 STOPS

- A. Provide lock-shield loose key or screw driver pattern angle stops, straight stops or stops integral with faucet, with each compression type faucet whether specifically called for or not, including sinks in wood and metal casework, laboratory furniture and pharmacy furniture. Locate stops centrally above or below fixture in accessible location.
- B. Furnish keys for lock shield stops to Resident Engineer.
- C. Supply from stops not integral with faucet shall be chrome plated copper flexible tubing or flexible stainless steel with inner core of non-toxic polymer.
- D. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe, i.e. red brass pipe nipple, chrome plated where exposed.
- E. Psychiatric Area: Provide stainless steel drain guard for all lavatories not installed in casework.

2.3 ESCUTCHEONS

Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

2.4 LAMINAR FLOW CONTROL DEVICE

- A. Smooth, bright stainless steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar flow that will not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing.
- B. Flow Control Restrictor:
 - 1. Capable of restricting flow from 95 ml/s to 110 ml/s (1.5 gpm to 1.7 gpm) for lavatories; 125 ml/s to 140 ml/s (2.0 gpm to 2.2 gpm) for sinks P-505 through P-520, P-524 and P-528; and 170 ml/s to 190 ml/s (2.75 gpm to 3.0 gpm)
 - 2. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 170 kPa and 550 kPa (25 psi and 80 psi).
 - 3. Operates by expansion and contraction, eliminates mineral/sediment build-up with self-cleaning action, and is capable of easy manual cleaning.

2.5 CARRIERS

- A. ASME/ANSI A112.6.1M, with adjustable gasket faceplate chair carriers for wall hung closets with auxiliary anchor foot assembly, hanger rod support feet, and rear anchor tie down.
- B. ASME/ANSI A112.6.1M, lavatory, chair carrier for thin wall construction. All lavatory chair carriers shall be capable of supporting the lavatory with a 250-pound vertical load applied at the front of the fixture.
- C. Where water closets, lavatories or sinks are installed back-to-back and carriers are specified, provide one carrier to serve both fixtures in lieu of individual carriers. The drainage fitting of the back to back carrier shall be so constructed that it prevents the discharge from one fixture from flowing into the opposite fixture.

2.6 WATER CLOSETS

- A. (P-101) Water Closet (Floor Mounted, ANSI 112.19.2M, Figure 6) - office and industrial, elongated bowl, siphon jet 6 L (1.6 gallons) per flush, floor outlet. Top of rim shall be 435 mm to 438 mm (17 1/8 inches to 17 1/4 inches) above finished floor.
 - 1. Seat: Institutional/Industrial, extra heavy duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally molded bumpers, concealed check hinge with stainless steel post. Seat shall be posture contoured body design. Color shall be white.
 - 2. Fittings and Accessories: Floor flange fittings-cast iron; Gasket-wax; bolts with chromium plated cap nuts and washers.

3. Flush valve: Large chloramines resistant diaphragm, semi-red brass valve body, exposed chrome plated, non-hold-open ADA approved side oscillating handle water saver design 6 L (1.6 gallons) per flush with maximum 10 percent variance, top spud connection, adjustable tailpiece, one-inch IPS screwdriver back check angle stop with vandal resistant cap, high back pressure vacuum breaker, and sweat solder adapter with cover tube and cast set screw wall flange. Set centerline of inlet 292 mm (11 1/2 inches) above rim. Seat bumpers shall be integral part of flush valve. Valve body, cover, tailpiece and control stop shall be in conformance with ASTM Alloy classification for semi-red brass.

2.7 LAVATORIES

- A. Dimensions for lavatories are specified, Length by width (distance from wall) and depth.
- B. Brass components in contact with water shall contain no more than 3 percent lead content by dry weight.
- C. (P-401) TRJ Model SPD 30-96-3B-AH WS Triple Bowl SS Standard Features: Three compartment sink each 22" x 16" x 7½", T304 stainless steel construction with Heliarc welded construction. All exposed welds ground and polished to #3 finish. Three deck mounted hot/cold faucets. Four 1 ½ x 16 gauge wall stainless steel tubular legs with adjustable leveling feet, 4" high back splash, raised 1/8" marine edge for retaining water on work surface. Overall dimensions: 30"Wx96"Lx36" H (40" including backsplash). Push-button height adjustment - 8" travel range
SPD work sink options shall include:
 1. DI water faucet
 2. Deck-mounted cold water spray rinse with spring reinforced riser
 3. Deck-mounted hot/cold water spray rinse with spring reinforced riser
 4. Selecta water pistol
 5. Set of 8 pistol attachments for Selecta Pistols
 6. Deck mounted enzymatic foam spray applicator system
 7. 5 gallon container of foaming enzymatic cleanser
 8. Foot-pedal control for faucet in lieu of wrist-blade handles
- D. (P-402) TRJ Model SPD 30-96-2B-AH WS Double Bowl SS Standard Features: Two compartment sink each 28" x 16" x 10 1/2", T304 stainless steel construction with Heliarc welded construction. All exposed welds ground and polished to #3 finish. Two deck mounted hot/cold faucets. Four 1½ x 16 gauge wall stainless steel tubular legs with adjustable leveling feet, 4" high back splash, raised 1/8" marine edge for retaining water on work surface. Overall dimensions: 30"W x 96"L x 36"H

(40" including backsplash). Push-button height adjustment - 8" travel range

SPD work sink options shall include:

1. DI water faucet
2. Deck-mounted cold water spray rinse with spring reinforced riser
3. Deck-mounted hot/cold water spray rinse with spring reinforced riser
4. Selecta water pistol
5. Set of 8 pistol attachments for Selecta Pistols
6. Deck mounted enzymatic foam spray applicator system
7. 5 gallon container of foaming enzymatic cleanser
8. Foot-pedal control for faucet in lieu of wrist-blade handles

E. (P-403) Lavatory (Foot Pedal Control, ASME/ANSI A112.19.2M, Figure 16) straight back, approximately 508 mm by 457 mm (20 inches by 18 inches) and a 102 mm (4 inches) maximum apron, first quality vitreous china. Centrally located single hole in slab for rigid gooseneck spout. Escutcheons shall be either copper alloy or CRS. Provide valve plate for foot control. Set with rim 864 mm (34 inches) above finished floor.

1. Faucets: Solid cast brass construction, single rigid gooseneck spout with outlet 127 to 203 mm (5 to 8 inches) above slab. Provide laminar flow control device. Wall mounted, mechanical pedal mixing valve with self-closing pedal valve with stops, renewable seats, and supply from valve to spout, indexed lift up pedals having clearances of not more than 13 mm (1/2 inch) above the floor and not less than 356 mm (14 inches) from wall when in operation. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe. Supply pipe from valve to faucet shall be manufacturer's option. Exposed brass parts shall be chrome plated with a smooth bright finish.
2. Drain: Cast or wrought brass with flat grid strainer and tailpiece, chrome plated finish.
3. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P-trap. Adjustable with connected elbow and 1.4 mm thick (17 gauge) tubing extension nipple to wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish.

F. (P-528) Sink (CRS, Single Compartment, Counter Top ASME/ANSI A112.19.2M, Kitchen Sinks, Figure 5) self rimming, back faucet ledge, approximately 533 mm by 559 mm (21 inches by 22 inches) with single compartment inside dimensions approximately 406 mm by 483 mm by 191mm (16 inches by 19 inches by 7 1/2 inches) deep. Shall be minimum of 1.3mm thick (18 gauge) CRS. Corners and edges shall be well rounded:

1. Faucet: Solid brass construction, deck mounted combination faucet with monel or ceramic seats, removable replacement unit containing all parts subject to wear, swivel gooseneck spout with approximately 203 mm (8 inches) reach with spout outlet 152 mm (6 inches) above deck and // 102 mm (4 inches) wrist blades with hose spray. Faucet shall be polished chrome plated.
2. Drain: Drain plug with cup strainer, stainless steel.
3. Trap: Cast copper alloy 38 mm (1 1/2 inches) P-trap with cleanout plug. Provide wall connection and escutcheon.
4. Provide cover for drain, stops and trap per A.D.A 4-19.4.

2.8 SHOWER BATH FIXTURE

A. (P-703) Shower Bath Fixture (Wall Mounted, Concealed Supplies, Type T/P combination Valve):

1. Shower Installation: Wall mounted showerhead with integral back secured to wall, diverter valve and supply elbow with quick connect for hose assembly and wall hook for hose assembly.
2. Shower Heads: Chrome plated metal head, institutional type, adjustable spray direction, self cleaning head with automatic flow control device to limit discharge to not more than 160 ml/s (2.5 gpm). Provide mounting and vandal-proof screws. Body, internal parts of showerhead, and flow control fittings shall be copper alloy or CRS. Install showerhead 1829 mm (72 inches) above finished floor.
3. Valves: Type T/P combination thermostatic and pressure balancing. Valve body shall be any suitable copper alloy. Internal parts shall be copper, nickel alloy, CRS or thermoplastic material. Valve inlet and outlet shall be 13 mm (1/2 inch) IPS. Provide external combination screwdriver check stops, and temperature limit stops. Set stops for a maximum temperature of 40 degrees C (105 degrees F). One piece chrome plated brass or CRS faceplate, with chrome plated metal lever handle with adjustment for rough-in variation. Exposed fasteners shall be vandal resistant. Valve shall provide minimum of 160 ml/s at 310 kPa (3 gpm at 45 psi) pressure drop.

2.9 EMERGENCY FIXTURES

C. (P-708) Emergency Eye and Face Wash (Wall Mounted): CRS, wall mounted, foot pedal control. Mount eye and face wash spray heads 1067 mm (42 inches) above finished floor. Pedal shall be wall mounted, entirely clear of floor, and be hinged to permit turning up. Receptor shall be complete with drain plug with perforated strainer, P-trap and waste connection to wall with escutcheon.

PART 3 - EXECUTION**3.1 INSTALLATION**

- A. Fixture Setting: Opening between fixture and floor and wall finish shall be sealed as specified under Section 07 92 00, JOINT SEALANTS.
- B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces. Exposed heads of bolts and nuts in finished rooms shall be hexagonal, polished chrome plated brass with rounded tops.
- C. Through Bolts: For free standing marble and metal stud partitions refer to Section 10 21 13, TOILET COMPARTMENTS.
- D. Toggle Bolts: For hollow masonry units, finished or unfinished.
- E. Expansion Bolts: For brick or concrete or other solid masonry. Shall be 6 mm (1/4 inch) diameter bolts, and to extend at least 76 mm (3 inches) into masonry and be fitted with loose tubing or sleeves extending into masonry. Wood plugs, fiber plugs, lead or other soft metal shields are prohibited.
- F. Power Set Fasteners: May be used for concrete walls, shall be 6 mm (1/4 inch) threaded studs, and shall extend at least 32 mm (1 1/4 inches) into wall.
- G. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.
- H. Where water closet waste pipe has to be offset due to beam interference, provide correct and additional piping necessary to eliminate relocation of water closet.
- I. Do not use aerators on lavatories and sinks.

3.2 CLEANING

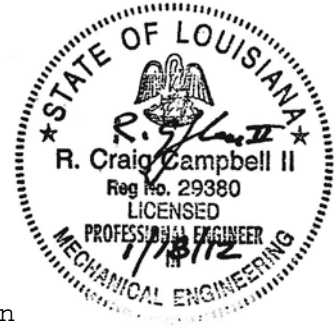
At completion of all work, fixtures, exposed materials and equipment shall be thoroughly cleaned.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS for all inspection, startup, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SECTION 22 62 00
VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES



PART 1 - GENERAL

1.1 DESCRIPTION

- A. Central Laboratory and Healthcare Vacuum Systems: This section describes the labor, equipment, and services necessary for and incidental to the installation of piped medical vacuum systems and medical vacuum and waste anesthesia gas disposal systems (WAGD). Medical vacuum and WAGD systems shall be installed started, tested, and ready for use. The scope of work shall include all necessary piping, fittings, valves, cabinets, station outlets and inlets, rough ins, ceiling services, gages, alarms including low voltage wiring, vacuum pumps, electric motors and starters, receivers, and all necessary parts, accessories, connections and equipment. Match existing station inlet terminal connections.
- B. The contractor shall provide all elements and accessories required for a complete system according to the most recent edition of NFPA 99C, Gas and Vacuum Systems.
- C. Electrical power and control wiring for vacuum pump(s), WAGD Producer(s), ceiling columns, alarms wiring from equipment to alarm panels, and modular accessories associated with the system(s) shall be included.
- D. Pressure testing, cross connection testing and final testing per NFPA 99 most recent edition and using procedures shall be performed.
- E. The contractor shall retain a qualified third party medical vacuum verifier acceptable to the engineer and VA to perform and attest to final verification of the systems. The contractor shall make all corrections as determined by this third party verifier, including additional testing if necessary to attain full and unqualified certification.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Sealing around pipe penetrations to maintain the integrity of time rated construction.
- B. Section 07 92 00, JOINT SEALANTS: Sealing around pipe penetrations through the floor to prevent moisture migration.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General requirements and items common to more than one section of Division 22.

- D. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Alarm interface with ECC.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.
- F. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Control wiring.
- G. Section 26 27 26, WIRING DEVICES: Electrical wiring and accessories.
- H. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT: Electric motors.
- I. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS: Motor starters.
- J. Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES: Laboratory and Healthcare Gases and Vacuum Alarms.
- K. SECTION 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES: Laboratory and Healthcare Gas Piping and Equipment:

1.3 QUALITY ASSURANCE

- A. Installation and Start-up: The manufacturer will provide factory authorized representatives to review installation and perform initial start up of system.
- B. Contractor shall include with submittals an affidavit attesting to compliance with all relevant paragraphs of NFPA 99 most recent edition. Personnel assembling medical vacuum and WAGD system shall meet NFPA 99 5.1.10.10.11 "Qualification of Installers" and hold medical gas endorsements as under ASSE 6010. The Contractor shall furnish documentation attesting that all installed piping materials were purchased cleaned and complied with the requirements of NFPA 99 5.1.10.1 and 5.1.10.2. Electrical Control systems and Medical vacuum Alarms are to be UL listed as assemblies with label affixed. Medical vacuum and WAGD controls are to be wired in accordance with NEC.
- C. Equipment Installer: The equipment installer shall show documentation proving that the personnel installing the equipment meet the standards set by the American Society of Sanitary Engineers (ASSE) 6010 Professional Qualification Standards for Medical Gas System Installers. Show technical qualifications and previous experience in installing medical gas equipment on three similar projects. Submit names and addresses of referenced projects. The equipment install shall perform the following coordination functions:
 - 1. Coordinate with other trades to ensure timely installations and avoid conflicts and interferences.

2. Work with the metal stud partition installer and/or mason to ensure anchors, sleeves and similar items are provided in sufficient time to avoid delays; chases and openings are properly sized and prepared.
 3. Coordinate with VA to ensure medical vacuum inlets, whether owner supplied or contractor supplied, in walls, ceiling and all equipment is provided by the same Medical Vacuum Equipment Manufacturer satisfactory to the owner.
 4. The contractor shall coordinate with the Medical Vacuum System Verifier to deliver a complete, tested medical gas installation ready for owner's use.
- D. Equipment Supplier: The Equipment supplier shall demonstrate evidence of installing equivalent product at three installations similar to this project that has been in satisfactory and efficient operation for three years. Names and addresses where the product is installed shall be submitted for verification.
- E. Medical Gas System Testing Organization: The Medical vacuum verifier shall show documentation proving that the medical gas verifier meet the standards set by the American Society of Sanitary Engineers (ASSE) 6010 Professional Qualification Standards for Medical Gas Ssystem Verifiers. The testing shall be conducted by a party technically competent and experienced in the field of medical gas pipeline testing. Such testing shall be performed by a party other than the installing contractor.
- F. Names of three projects where testing of vacuum systems has been performed by the testing agency shall be provided. The name of the project, names of such persons at that project who supervised the work for the project owner, or who accepted the report for the project owner, and a written statement that the projects listed required work of similar scope to that set forth in this specification shall be included in the documentation.
- G. The testing agency's detailed procedure which will be followed in the testing of this project shall be submitted. In the testing agency's procedure documentation, include details of the testing sequence, procedures for cross connection tests, outlet function tests, alarm tests, purity tests, etc., as required by this specification. For purity test procedures, data on test methods, types of equipment to be used, calibration sources and method references shall be submitted.

- H. Installation and Start-up: The manufacturer shall provide factory authorized representatives to review the installation and perform the initial startup of the system. The factory authorized representatives shall submit a report to the construction administrator and to the Contractor. The Contractor shall make all corrections identified by the factory authorized representative.
- I. Certification: The Final inspection documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits allowed by this specification.
- J. The installing contractor shall maintain as-built drawings of each completed phases for verification; and, shall provide the complete set at the time of final systems certification testing, for certification by the Third Party Testing Company. As-built drawings shall be provided, and a copy of them on Auto-Cad version (R-14 or later) provided on compact disk.

1.4 SUBMITTALS

- A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Complete specifications for the product intended to be installed, dimensional drawings, and wiring schematics.
 - 2. Package drawing indicating package style, dimensions when complete, method of disassembly and sizes of subsections for rigging and installation.
 - 3. Piping.
 - 4. Valves.
 - 5. Inlet and outlet cocks
 - 6. Valve cabinets.
 - 7. Gages.
 - 8. Station inlets, and rough in assemblies.
 - 9. Ceiling services.
 - 10. Alarm controls and panels.
 - 11. Vacuum switches.
 - 12. Vacuum pump systems (Provide certified pump test data at start up):
 - a. Pumps: Manufacturer and model.
 - b. Pump performance curves.

- c. Pump operating speed (RPM).
 - d. Capacity: Free air exhaust from 65 and 80 kPa (19 and 24 inches Hg.) gage vacuum (L/s) (SCFM).
 - e. Capacity: Expanded air capacity at 65 and 80 kPa (19 and 24 inches Hg.) gage vacuum (L/s) (SCFM).
 - f. Type of bearing in pump.
 - g. Type of lubrication.
 - h. Type and adjustment of drive.
 - i. Electric motors: Manufacturer, frame and type.
 - j. Speed of motors (RPM).
 - k. Current characteristics and horsepower of motors.
 - l. Receiver capacity and rating.
 - m. Silencers: Manufacturer, type and model.
- C. Station Inlets: A letter from manufacturer shall be submitted stating that inlets are designed and manufactured to comply with NFPA 99. Inlet shall bear label of approval as an assembly, of Underwriters Laboratories, Inc., or Associated Factory Mutual Research Corporation. In lieu of above labels, certificate may be submitted by a nationally recognized independent testing laboratory, satisfactory to the Contracting Officer, certifying that materials, appliances and assemblies conform to published standards, including methods of tests, of above organizations.
- D. Certification: The completed systems have been installed, tested, purged and analyzed in accordance with the requirements of this specification.
- E. A notarized affidavit from the verifier stating that the verifier undertakes to verify this project and thus agrees to disqualify themselves from supplying any equipment which will be included in the scope of their verification. No verifier who supplies equipment shall be permitted to verify that equipment. Statement declaring that the vacuum system manufacturer has no fiduciary interest in the verifier and that the verifier is not an agent or representative of the vacuum system manufacturer. Statement declaring that the contractor has no fiduciary interest in the third party verifier and that the third party verifier has no fiduciary interest in the contractor.

1.5 TRAINING

- A. The services of a competent instructor shall be provided for not less than two four-hour periods for instructing personnel in the operation and maintenance of the vacuum systems, on the dates requested by COTR.
- B. The other training requirements specified in Section 01 00 00, GENERAL REQUIREMENTS shall be coordinated with the above paragraph

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the test by the basic designation only.
- B. American National Standards Institute (ANSI):
 - A13.1-2007.....Scheme for Identification of Piping Systems
 - B16.22-01 (R2005).....Wrought Copper and Bronze Solder-Joint Pressure Fittings
 - B40.1-(2006)..... Pressure Gauges and Gauge Attachments
- C. American Society for Testing and Materials (ASTM):
 - B819-00.....Standard Specification for Seamless Copper Tube for Medical Gas Systems
- D. American Society of Mechanical Engineers (ASME):
 - Section IX-04.....Welding and Brazing Qualifications
- E. American Welding Society (AWS):
 - AWS A5.8/A5.8M-2004.....Brazing Filler Metal
 - AWS B2.2-91.....Standard for Brazing Procedure and Performance Qualification (Modified per NFPA 99)
- F. Compressed Gas Association (CGA):
 - P-9-92.....Inert Gases Argon, Nitrogen and Helium
- G. National Electrical Manufacturers Association (NEMA):
 - ICS-6-(1993, R 2006)....Industrial Controls and Systems Enclosures
- H. National Fire Protection Association (NFPA):
 - 70(2007).....National Electric Code
 - 99-2005.....Health Care Facilities with 2005 errata
- I. United States Pharmacopoeia XXI/National Formulary XVI (USP/NF)
- J. Manufacturing Standardization Society (MSS):
 - MSS-SP-72-99.....Ball Valves With Flanged or Butt Welding For General Purpose
 - MSS-SP-110-96.....Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends

MSS-SP-73-03.....Braze Joints for Copper and Copper Alloy
Solder Pressure Fittings

1.7 WARRANTY

- A. Warranty will be expressly complete, include all components of the system and be the responsibility of the vacuum system manufacturer of record only. Warranties limiting the responsibility of the vacuum system for any system component or which pass through to another manufacturer are not acceptable.
- B. Warranties shall include on site repairs including travel, labor and parts. Warranties requiring return of equipment for adjustment are not acceptable.

1.8. MAINTENANCE SUPPORT

- A. The medical vacuum equipment manufacturer shall demonstrate a national factory direct service capability able to perform major overhauls. The medical vacuum equipment manufacturer shall offer factory direct preventative maintenance contract for the owner's consideration. The medical vacuum equipment manufacturer shall offer formal maintenance training courses.

PART 2 - PRODUCTS

2.1 GENERAL PRODUCT REQUIREMENTS

- A. One Medical Vacuum Equipment Manufacturer shall supply the medical vacuum system(s) and equipment to include outlets, valves and gauges, valve boxes, alarm panels, manifolds, medical air, instrument air, vacuum and WAGD sources.

2.2 PIPING

- A. Copper Tubing: Copper tubing shall be type "K" or "L", ASTM B819, seamless copper tube, hard drawn temper, with wrought copper fittings conforming to ANSI B16.22 or brazing fittings complying with MSS SP-73. The copper tubing size designated reflects nominal inside diameter. All tubing and fittings shall be labeled "ACR/OXY", "OXY", "OXY/MED", "ACR/MED", or "MED".
- B. Brazing Alloy: The brazing alloy shall comply with AWS A5.8, Classification BCuP, greater than 537 °C (1000 °F) melting temperature. Flux shall be strictly prohibited for copper to copper connections.
- C. Screw Joints: Screw joints shall use polytetrafluoroethylene (teflon) tape.
- D. Memory metal couplings shall have temperature and pressure ratings not less than that of a brazed joint.

- E. Piping identification labels shall be applied at time of installation in accordance with current NFPA. Supplementary color identification shall be in accordance with CGA Pamphlet C-9.
- F. Special Fittings: The following special fittings shall be permitted to be used in lieu of brazed joints:
 - 1. Memory-metal couplings having temperature and pressure ratings joints not less than that of a brazed joint.
 - 2. Listed or approved metallic gas tube fittings that, when made up, provide a permanent joint having the mechanical, thermal, and sealing integrity of a brazed joint.
 - 3. Dielectric fittings where required by the manufacturer of special medical equipment to electrically isolate the equipment from the piping distribution system.
 - 4. Axially swaged, elastic strain preload fittings providing metal to metal seal having pressure and temperature ratings not less than that of a brazed joint and when complete are permanent and non-separable.

2.3 EXPOSED LABORATORY AND HEALTHCARE VACUUM PIPING

- A. Finished Room: Use full iron pipe size chrome plated brass piping shall be used for exposed laboratory and healthcare vacuum piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
 - 1. Pipe: Fed. Spec. WW-P-351, standard weight.
 - 2. Fittings: Fittings shall comply with ANSI B16.15 cast bronze threaded fittings with chrome finish, (125 and 250).
 - 3. Nipples: Nipples shall comply with ASTM B 687, Chromium-plated.
 - 4. Unions: Unions shall comply with Mss SP-72, SP-110, Brass or Bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
 - 5. Valves: Valves shall comply with Mss SP-72, SP-110, Brass or bronze with chrome finish.

2.4 VALVES

- A. Ball: Ball valves shall be in line, other than zone valves in cabinets.
 - 1. Sixty five millimeter or DN65 (2 1/2 inches) and smaller: Ball valves shall be bronze/ brass body, Fed. Spec. MSS SP72 & SP 110 , Type II, Class 150, Style 1, with tubing extensions for brazed connections, full ported, three piece or double union end

connections, teflon seat seals, full flow, 4125 kPa (600 psi) WOG minimum working pressure, with locking type handle. 2. Eighty millimeter or DN80 to 100 millimeter or DN100 (3" to 4" inches): Ball valves shall be bronze/ brass body, Fed. Spec. MSS SP72 & SP 110, Type II, Class 150, Style 1 with tubing extensions brazed to flanges, full ported, three piece, double seal, teflon seals, full flow, 4125 kPa (600 psi) WOG minimum working pressure, with locking type handle.

B. Check:

1. Check valves eighty millimeters (DN80) (3 inches) and smaller: brass and Bronze body, straight through design for minimum pressure drop, spring loaded, self aligning with teflon cone seat, vibration free, silent operation, supplied NPT female threads at each end with flow direction arrow permanently cast into, 2750 kPa (400 psi) WOG minimum working pressure.
2. One hundred millimeter or DN100 (4 inches) and larger check valves shall be iron body, bronze trim, swing type, vertical or horizontal installation, flange connection, 1025 kPa (150 psi) WSP.

C. Zone valve in cabinet shall be ball valve with bronze/ brass body, double seal, three piece or double union end connections, replaceable teflon seat seals, teflon stem seal, 4125 kPa (600 psi) WOG, cold, non shock gas working pressure or vacuum service to 29 inch Hg, blowout proof stem, one quarter turn of handle to completely open or close. Tubing extensions, factory brazed, pressure tested, cleaned for oxygen service shall be provided. A 3 mm (1/8 inch) NPT gauge port shall be provided for a 50mm (2 inch) diameter monitoring gauge downstream of the shut off valve. Zone valves shall be securely attached to the cabinet and provided with type-K copper tube extensions for making connection to system piping outside the cabinet. Zone valves shall be products of one manufacturer, and uniform throughout in pattern, overall size and appearance. Trim with color coded plastic inserts or color coded stick on labels. Valves shall be in cabinets such that cover window cannot be in place when any valve is in the closed position. Color coding for identification plates and labels is as follows:

| SERVICE LABEL | IDENTIFICATION COLORS | MFG. STD. CLR. |
|------------------------|------------------------------------|----------------|
| MEDICAL VACUUM | Black letters on white background | WHITE |
| Evacuation (Waste Gas) | White letters on purple background | PURPLE |

2.5 VALVE CABINETS

- A. Valve cabinets shall be flush mounted, commercially available item for use with medical gas services, constructed from steel not lighter than 1.3 mm (18 gage) steel or extruded aluminum not lighter than 1.9 mm (14 gage). The valve cabinets shall be rigidly assembled, of adequate size to accommodate all valve(s) and fittings indicated. Holes shall be predrilled to receive pipe connections. These pipe connections shall be made outside of the valve box. Anchors shall be provided to secure cabinet to wall construction. Openings in cabinet shall be sealed to be dust tight. Bottom of cabinet shall be located 1375 mm (4 foot 6 inches) above finished floor.
- B. Engraved rigid plastic identification plate shall be mounted on the wall above or adjacent to the cabinet. Color code identification plate to match gas identification colors as indicated above. Identification plate shall be clearly visible at all times. Inscriptions shall be provided on plate to read in substance: "VALVE CONTROL SUPPLY TO ROOMS." The final wording must be approved by the VA project manager.
- C. Cover plate: The cover plate shall be fabricated from 1.3 mm (18 gage) sheet metal with satin chromed finish, extruded anodized aluminum, or .85 mm (22 gage) stainless steel. A cover window shall be provided of replaceable plastic, with a corrosion resistant device or lever secured to window for emergency window removal. The following shall be permanently painted or stenciled on window: "FOR EMERGENCY SHUT-OFF VALVES ONLY, SHUT OFF VALVES FOR PIPED GASES", or equivalent wording. The valve cabinet shall be configured such that it is not possible to install window with any valve in the closed position. Each valve shall have a pressure gauge upstream of valve and this pressure gauge shall be inside valve box.
- D. Cabinets and isolation valves shall be located and piped as shown, and at a minimum, so as to allow the isolation of each smoke compartment

separately. Each cabinet shall serve no more than one smoke compartment.

2.6 GAGES

A. Vacuum Gages:

1. For vacuum line adjacent to source equipment the vacuum gages shall comply with ANSI B40.1, vacuum gage type, size 115 mm (4-1/2 inches), gage listed for vacuum, accurate to within 2-1/2 percent, with metal case. The vacuum gage range shall be 0 to -100 kPa (0-30 inches Hg). Dial graduations and figures shall be black on a white background, or white on a black background. Label shall be for vacuum service. A gage cock shall be installed. Compound gages shall be installed for Vacuum system.
2. For vacuum service upstream of main shutoff valve: A 40 mm (1-1/2 inch) diameter gage shall be provided with steel case, bourdon tube and brass movement, dial range 0 to -100 kPa (0-30 inches Hg). Compound gages shall be provided for Vacuum system.

2.7 STATION INLETS

A. Vacuum Station inlets:

1. Station inlets shall be for designated service, consisting of a quick coupler, quick disconnect type with inlet supply tube.
2. The outlet station shall be made, cleaned, and packaged to NFPA 99 standards and shall be UL listed and CSA certified.
3. A coupler shall be provided that is non-interchangeable with other services, and leak proof under three times normal working pressure.
4. Each station inlet shall be equipped with an automatic valve to conform with NFPA 99. Valves shall be placed in the assembly to provide easy access after installation for servicing and replacement, and to facilitate line blow-out, purging, and testing.
5. Each inlet shall be securely fastened to rough-in to prevent floating and provide each with a capped stub length of 6 mm (1/4-inch) (10 mm outside diameter) (3/8-inch outside diameter) tubing for connection to supply tubing. Stub tubing shall be labeled for appropriate service. Rough in shall be indexed and gas specified latch vale with non-interchangeable safety keying with color coded gas service identification.
6. Rough-in kits and test plugs for Prefabricated Bedside Patient Units (PBPUs) shall be furnished under this specification but installed by manufacturer of PBPUs before initial test specified herein.

7. Completion kits (valve body and face plate) shall be installed for the remainder of required tests.

2.8 STATION INLET ROUGH-IN

- A. Station inlet rough in shall be Flush mounted, and protected against corrosion. Rough in shall be anchored securely to unit or wall construction.
- B. The modular cover plate shall be constructed from die cast plate, two piece .85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal, secured to rough in with stainless steel or chromium plated countersunk screws. The latch mechanism shall be designed for one handed, single thrust mounting and one handed fingertip release of secondary equipment.
- C. Cover Plate for Prefabricated Bedside Patient Units (PBPU) shall be One piece with construction and material as indicated for modular cover plate.
- D. Permanent, metal or plastic, identification plates shall be provided securely fastened at each inlet opening, with inscription for appropriate service using color coded letters and background. Metal plates shall have letters embossed on baked on enamel background. Color coding for identification plates is as follows:

| SERVICE LABEL | IDENTIFICATION PLATE COLORS |
|---------------------------|------------------------------------|
| MEDICAL VACUUM | Black letters on white background |
| EVACUATION (Waste Gas) | White letters on purple background |

2.9 CEILING SERVICES

- A. Column accessories: Each utility column shall be equipped with flush type quick coupler vacuum service station inlets as specified under Article, STATION INLETS. The following inlets, mounted on the utility column shall be provided: three medical vacuum and one anesthesia evacuation.
- B. Ceiling Mounted Station Inlets shall be equipped as specified under Article, STATION INLETS. The station inlets shall be flush mount on ceiling and provide with hose tubing drops and retractors. Male thread DISS connection shall be extended through ceiling plate.
 - 1. Hoses: Conductive, neoprene tubing hoses, color coded for appropriate service shall be capable of, dropping to within 1425 mm (4 feet 6 inches) from floor, with upper end of hose having female

DISS connection with nut, easily finger tightened to ceiling inlet, and lower end of hose having DISS connection quick. Color coding for hoses is as follows:

| SERVICE | HOSE COLOR |
|------------------------|------------|
| VACUUM | White |
| EVACUATION (Waste Gas) | Purple |

2. Rough-in shall be standard metal single gang, interchangeable, sectional or one piece, securely anchored to ceiling runner channels. Ceiling plate shall be die cast plate, .85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal. Identification plate shall be attached as specified in Article, STATION INLET ROUGH-IN, to ceiling plate and attached adjacent to each inlet.
3. Hose retractor kit: The hose retractor kits shall be chrome plated, spring loaded assembly. Hose clamps shall have stainless steel sash chain; to automatically withdraw hose assembly a minimum of 508 mm (20 inches) from fully extended position of 1425 mm (4 feet 8 inches) to 1930 mm (6 feet 4 inches) above finished floor.

2.10 VACUUM SWITCHES

- A. Vacuum switches shall be general purpose, contact or mercury type, allowing both high and low set points, with contact type provided with a protective dust cover. The vacuum switch shall have an adjustable range set by inside or outside adjustment. Vacuum switches shall activate when indicated by alarm requirements. One orifice nipple (or DISS demand check valve) shall be used for each sensor switch.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. All installation shall be performed in strict accordance with NFPA 99 5.1.10. Brazing procedures shall be as detailed in NFPA 99 5.1.10.5. Brazing shall be performed only by brazers qualified under NFPA 99 5.1.10.10.11. Where piping runs underground, the installation shall be made in accordance with NFPA 99 5.1.10.10.5.
- B. Contractor shall furnish 4 inch high concrete housekeeping pads. The contractor shall furnish inertia bases in lieu of housekeeping pads where the equipment installed is not factory isolated by the manufacturer. Anchor bolts shall be cast into bases

- C. Cast escutcheon shall be installed with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- D. Open ends of tube shall be capped or plugged at all times or otherwise sealed until final assembly.
- E. Piping shall be cut square and accurately with a tube cutter (sawing not permitted) to measurements determined at place of installation. the tubing shall be reamed to remove burrs, being careful not to expand tube, and so no chips of copper remain in the tube. The tubing shall be worked into place without springing or forcing. The tubing shall be bottomed in socket so there are no gaps between tube and fitting. Care shall be exercised in handling equipment and tools used in cutting or reaming of tube to prevent oil or grease from being introduced into the tubing. Where contamination has occurred, material shall be no longer suitable for vacuum service and new, sealed tube sections used..
- F. Piping shall be supported with pipe trays or hangers at intervals as shown on the drawings or as defined in NFPA 99 Table 5.1.10.10.4.5. Piping shall not be supported by other piping. Isolation of copper piping from dissimilar metals shall be of a firm, positive nature. Duct tape is not acceptable as an isolation material..
- G. Valves and other equipment shall be rigidly supported to prevent strain on tube or joints.
- H. Piping exposed to physical damage shall be protected.
- I. During any brazing operation, the interior of the pipe shall be purged continuously with oil free, dry nitrogen NF, following the procedure in NFPA 99 5.1.10.5.5. At the completion of any section, all open pipe ends shall be capped using an EXTERNAL cap. The flow of purged gas shall be maintained until joint is cool to touch. The use of flux is prohibited when making of joints between copper to copper pipes and fittings.
- J Threaded joints in piping systems shall be avoided whenever possible. Where unavoidable, make up the male threads with polytetrafluorofethylene (such as Teflon) tape. Liquid sealants shall not be used.
- K. Tubing shall not be bent. Fittings shall be used in all change of direction or angle.
- L. After installation of the piping, but before installation of the outlet valves, blow lines clear using nitrogen NF.

- M. Ceiling column assembly shall be supported from heavy sub-mounting castings and furnished with the unit as part of rough in. Ceiling columns shall be anchored with 15 mm (1/2-inch) diameter bolts attached to angle iron frame supported from structural ceiling.
- N. Two 25 mm (1 inch) minimum conduits shall be provided from ceiling column assembly to the adjacent corridor, one for mass spectrometer tubing and wiring and one for monitor wiring, and for connection to signal cabling network.
- O. Pressure and vacuum switches, transmitter and gauges shall be installed to be easily accessed, and provide access panel where installed above plaster ceiling. Pressure switch and sensors shall be installed with orifice nipple between the pipe line and switches/sensors.
- P. Pipe labeling shall be applied during installation process and not after installation is completed. Size of legend letters shall be in accordance with ANSI A13.1.
- Q. After initial leakage testing is completed, the piping shall be allowed to remain pressurized with testing gas until testing agency performs final tests.
- R. Penetrations:
 - 1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoked partitions, or floors, fire stopping shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, Clearances between raceways and openings with the fire stopping material shall be completely filled and sealed..
 - 2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- S. A vacuum gage 40mm (1 1/2 inch) diameter line shall be installed downstream of each zone valve in cabinets.
- T. Zone valves shall be provided in cabinets where indicated and outside each Operating Room and a minimum one zone valve assembly for each 18 outlets.
- U. Piping shall be labeled with name of service, identification color and direction of flow. Where non-standard pressures are piped, pressure shall be labeled. Labels shall be placed at least once every 20 feet of linear run or once in each story (whichever is more frequent). A label shall additionally be placed immediately on each side of all wall or

floor penetrations. Pipe labels shall be self adhesive vinyl type or other water resistant material with permanent adhesive colored in accordance with NFPA 99 Table 5.1.11 and shall be visible on all sides of the pipe. Each master alarm signal shall be labeled for function after ring out. Each zone valve shall be labeled and each area alarm labeled for the area of control or surveillance after test. Labels shall be permanent and of a type approved by the VAMC

- V. Alarms and valves shall be labeled for service and areas monitored or controlled. Coordinate with the VAMC for final room or area designations. Valves shall be labeled with name and identification color of the gas and direction of flow

3.2 INSTALLER TESTING

- A. Prior to declaring the lines ready for final verification, the installing contractor shall strictly follow the procedures for verification as described in NFPA 99 5.1.12.2 and attest in writing over the notarized signature of an officer of the installing company the following;
1. That all brazing was conducted by brazers qualified to ASSE 6010 and holding current medical gas endorsements.
 2. That all brazing was conducted with nitrogen purging. (Procedure per NFPA 99 5.1.10.5.5).
 3. That the lines have been blown clear of any construction debris using oil free dry nitrogen or air are clean and ready for use. (Procedure per NFPA 99 5.1.12.2.2).
 4. That the assembled piping, prior to the installation of any devices, maintained a test pressure 1 1/2 times the standard pressures listed in NFPA 99 Table 5.1.11 without leaks. (Procedure per NFPA 99 5.1.12.2.3).
 5. That after installation of all devices, the pipeline was proven leak free for 24hours at a pressure 20% above the standard pressures listed in NFPA 99 Table 5.1.11. (Procedure per NFPA 99 5.1.12.2.2.6)
 6. That the systems have been checked for cross connections and none were found. (Procedure per NFPA 99 5.1.12.2.4)
 7. That the manufacturer has started up all medical air compressors, medical vacuum pumps WAGD producers, liquid oxygen system(s) and manifolds, and that they are in operating order.

- B. Four originals of the affidavit, shall be distributed; (1) to the engineer, (1) to the owners representative, (1) to the general contractor and (1) to the verifier.

3.3 VERIFIER TESTING

- A. Prior to handing over the systems to VAMC, the contractor shall retain a Verifier acceptable to the engineer and owner who shall follow strictly the procedures for verification as described in NFPA 99 5.1.12.3 and provide a written report and certificate bearing the notarized signature of an officer of the verification company which contains at least the following:
1. A current ACORD insurance certificate indicating professional liability coverage in the minimum amount of \$1 Million per occurrence, and general aggregate liability in the minimum amount of \$1 Million, valid and in force when the project is to be verified. General liability insurance is not alone acceptable.
 2. An affidavit bearing the notarized signature of an officer of the verification company stating that the verification company is not the supplier of any equipment used on this project or tested in this report and that the verification contractor has no relationship to, or pecuniary interest in, the manufacturer, seller, or installer of any equipment used on this project or tested in this report
 3. A listing of all tests performed, listing each source, outlet, valve and alarm included in the testing.
 4. An assertion that all tests were performed by a Medical Vacuum System Certified Medical Gas or vacuum Verifier or by individuals qualified to perform the work and holding valid qualifications to ASSE 6030 and under the immediate supervision a Verifier. Include the names, credential numbers and expiration dates for all individuals working on the project.
 5. A statement that equipment used was calibrated at least within the last six months by a method traceable to a National Bureau of Standard Reference and enclosing certificates or other evidence of such calibration(s). Where outside laboratories are used in lieu of on site equipment, those laboratories shall be named and their original reports enclosed.
 6. A statement that where and when needed, equipment was re calibrated during the verification process and describing the method(s) used.

7. A statement that the systems were tested and found to be free of debris to a procedure per NFPA 99 5.1.12.3.7.
 8. The flow from each outlet when tested to a procedure per NFPA 99-5.1.12.3.10.
 9. A statement that the systems were tested and found to have no cross-connections to a procedure per NFPA 99 5.1.12.3.3.
 10. A statement that the systems were tested and found to be free of contaminants to a procedure per NFPA 99 5.1.12.3.8 except that the purity standard shall be 2 ppm difference for halogenated hydrocarbons and 1 ppm total hydrocarbons (as methane).
 11. Statement that all local signals function as required under NFPA 99 5.1.3.4.7 and as per the relevant NFPA 99 sections relating to the sources.
 12. A listing of local alarms, their function and activation per NFPA 99 5.1.12.3.14.
 13. A listing of master alarms, their function and activation, including pressures for high and low alarms per NFPA 99 5.1.12.3.5.2.
 14. A listing of area alarms, their function and activation pressures per NFPA 99 5.1.12.3.5.3.
 15. A statement that the sources include all alarms required by NFPA 99 Table A.5.1.9.5.
 16. The concentration of each component of NFPA 99 Table 5.1.12.3.12 in the medical air after 24hours of operation of the medical air source.
 17. The concentration of each gas at each outlet as specified in NFPA 99 5.1.12.3.11.
 18. A statement that all valves and alarms are accurately labeled as to zone of control.
 19. Provide four originals of this affidavit, and report, distributed; (1) to the engineer, (1) to the owner's representative, (1) to the general contractor and (1) to the installing contractor.
- B. Perform and document all cross connection tests, labeling verification, supply system operation, and valve and alarm operation tests as required by, and in accordance with, current NFPA and the procedures set forth in pre-qualification documentation.
- C. Verify that the systems, as installed, meet or exceed the requirements of current NFPA, this specification, and that the systems operate as required.

- D. Piping purge test: For each positive pressure gas system, verify cleanliness of piping system. Filter a minimum of 35 cubic feet (1000 liters) of gas through a clean white 0.45 micron filter at a minimum velocity of 3.5 scfm (100 Lpm). Filter shall show no discoloration, and shall accrue no more than 0.1 mg of matter. Test each zone at the outlet most remote from the source. Perform test with the use of an inert gas as described in CGA P-9.
- E. Inlet flow test:
 - 1. Test all inlets for flow. Perform test with the use of an inert gas as described in CGA P-9.
 - 2. Needle valve vacuum inlets must draw no less than 1.0 scfm with adjacent inlet flowing, at a dynamic inlet pressure of 12-inches Hg, and a static vacuum of 15-inches Hg.
 - 3. Vacuum inlets must draw no less than 85 Lpm (3.0 scfm) with adjacent inlet flowing, at a dynamic inlet pressure of 40 kPa (12-inches Hg), and a static vacuum of 50 kPa (15-inches Hg).
 - 4. Anesthesia evacuation inlets must draw no less than 1 L/mm (1.0 scfm) at a dynamic inlet pressure of 40 kPa (12-inches Hg), and a static vacuum of 50 kPa (15-inches Hg).

3.4 CONNECTION TO EXISTING LABORATORY VACUUM SYSTEM:

- A. Contactor shall test the existing system for hydrocarbons, dew point, etc. If problems are present, the resident engineer (RE) would notify the facility of the results. The facility would then make the necessary repairs and/ or maintenance.
- B. Double Shut-off valves shall be installed at the connection of new line to existing line.
- C. Time for shut-down of the existing vacuum system shall be coordinated with the VA medical center.
- D. Prior to any work being done, new pipeline shall be checked for particulate or other forms of contamination.
- E. Insure that the correct type of pipe tubing and fittings are being used.
- F. A spot check of the existing pipelines shall be made in the facility to determine the level of cleanness present.
- G. The tie-in shall be made as quickly as possible. A nitrogen purge is not required since this would require another opening in the pipe.

- H. After the tie-in is made and allowed to cool, slowly bleed the source Vacuum back into the pipeline. Test the work area for leaks with soapy water and repair any leaks.
- I. After all leaks, if any, are repaired and the line is fully recharged, perform blow down and testing. Open the zone that is closest to the main to the system, access the closest outlet to the work, and blow the main through the inlet. After the inlet blows clear into a white cloth, make an additional check at a zone most distant from the work. Perform all required current NFPA tests after connection.

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SECTION 22 63 00
GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

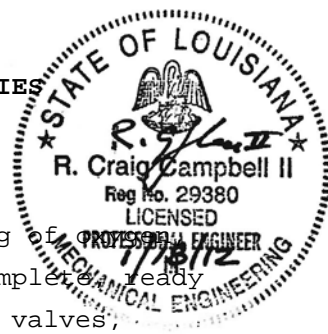
- A. Central Laboratory and Healthcare Gas Systems: Consisting of nitrous oxide, nitrogen, and compressed air services; complete ready for operation, including all necessary piping, fittings, valves, cabinets, station outlets, rough-ins, ceiling services, gages, alarms including low voltage wiring, nitrogen control panels, cylinder manifolds, air compressors, electric motors and starters, air dryers, filters, pressure regulators, dew point, carbon monoxide monitors and all necessary parts, accessories, connections and equipment. Match existing station outlet and inlet terminal connections.
- B. Laboratory and healthcare gas system alarm wiring from equipment to alarm panels.

1.2 RELATED WORK

- A. Sealing around pipe penetrations to maintain the integrity of time rated construction: Section 07 84 00, FIRESTOPPING.
- B. Sealing around pipe penetrations through the floor to prevent moisture migration: Section 07 92 00, JOINT SEALANTS.
- C. General requirements and items common to more than one section of Division 22. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. Conduit: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.
- E. Control wiring: Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).
- F. Electrical wiring and accessories: Section 26 27 26, WIRING DEVICES.
- G. Electric motors: Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- H. Motor starters: Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.
- I. Prefabricated bedside patient units: Section 10 25 13, PATIENT BED SERVICE WALLS.
- J. Vacuum Piping and Equipment: SECTION 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES
- K. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
Requirements for commissioning, systems readiness checklist, and training.

1.3 QUALITY ASSURANCE

- A. Materials and Installation: In accordance with NFPA 99, (2005) and as specified.



- B. Equipment Installer: Show technical qualifications and previous experience in installing laboratory and healthcare equipment on three similar projects. Submit names and addresses of referenced projects. Installers shall meet the qualifications of ANSI/ASSE Standard 6010.
- C. Equipment Supplier: Show evidence of equivalent product installed at three installations similar to this project that has been in satisfactory and efficient operation for three years. Submit names and addresses where the product is installed.
- D. Laboratory and healthcare System Testing Organization: The testing shall be conducted by a party technically competent and experienced in the field of laboratory and healthcare pipeline testing. Testing and systems verification shall be performed by personnel meeting the qualifications of ANSI/ASSE Standard 6030. Such testing shall be performed by a party other than the installing contractor.
- E. Provide names of three projects where testing of medical or laboratory gases systems has been performed by the testing agency. Include the name of the project, names of such persons at that project who supervised the work for the project owner, or who accepted the report for the project owner, and a written statement that the projects listed required work of similar scope to that set forth in this specification.
- F. Submit the testing agency's detailed procedure which will be followed in the testing of this project. Include details of the testing sequence, procedures for cross connection tests, outlet function tests, alarm tests, purity tests, etc., as required by this specification. For purity test procedures, include data on test methods, types of equipment to be used, calibration sources and method references.
- G. Certification: Provide documentation prior to submitting request for final inspection to include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits allowed by this specification.
- H. Installing contractor shall maintain as-built drawings of each completed phases for verification; and, shall provide the complete set at the time of final systems certification testing, for certification by the Third Party Testing Company. As-built drawings shall be provided on prints and in digital format. The digital format shall be in the native CAD system required for the project design. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

- I. "Hot taps" are not permitted for operating medical oxygen systems. Methods for connection and extension of active and pressurized medical gas systems without subsequent medical gas testing and verification are not allowed.

1.4 SUBMITTALS

- A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Piping.
 - 2. Valves.
 - 3. Inlet and outlet cocks
 - 4. Valve cabinets.
 - 5. Gages.
 - 6. Station outlets and rough-in assemblies.
 - 7. Ceiling services.
 - 8. Alarm controls and panels.
 - 9. Pressure Switches.
- C. Station Outlets: Submit letter from manufacturer stating that outlets are designed and manufactured to comply with NFPA 99. Outlet shall bear label of approval as an assembly, of Underwriters Laboratories, Inc., or Associated Factory Mutual Research Corporation. In lieu of above labels, certificate may be submitted by a nationally recognized independent testing laboratory, satisfactory to the Contracting Officer, certifying that materials, appliances and assemblies conform to published standards, including methods of tests, of above organizations.
- D. Certification: The completed systems have been installed, tested, purged, analyzed and verified in accordance with the requirements of this specification.
- E. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 TRAINING

- A. Furnish the services of a competent instructor for not less than two four-hour periods for instructing personnel in the operation and maintenance of the laboratory and healthcare gas systems, on the dates requested by COTR.
- B. Coordinate with other requirements specified in Section 01 00 00, GENERAL REQUIREMENTS.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the test by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
B819-(R2006).....Seamless Copper Tube for Medical Gas Systems
- C. American Society of Mechanical Engineers (ASME):
A13.1-07.....Scheme for Identification of Piping Systems
B16.22-01(R2005).....Wrought Copper and Bronze Solder-Joint Pressure Fittings
B40.100 (2005)Pressure Gauges and Gauge Attachments Boiler and Pressure Vessel Code -
Section VIII-07.....Pressure Vessels, Division I
Section IX-07.....Welding and Brazing Qualifications
- D. American Welding Society (AWS):
AWS A5.8-04.....Brazing Filler Metal
AWS B2.2-91.....Standard for Brazing Procedure and Performance Qualification (Modified per NFPA 99)
- E. Compressed Gas Association (CGA):
C-9-04.....Standard Color Marking of Compressed Gas Cylinders
G-4.1 (2009).....Cleaning Equipment for Oxygen Service
G-10.1(2008)Nitrogen, Commodity
P-9-01.....Inert Gases Argon, Nitrogen and Helium
V-1-05.....Standard for Compressed Gas Cylinder Valve Outlet and Inlet Connections
- F. National Electrical Manufacturers Association (NEMA):
ICS-6-93(R2006).....Industrial Controls and Systems Enclosures
- G. National Fire Protection Association (NFPA):
99-05.....Health Care Facilities
- H. United States Pharmacopoeia XXI/National Formulary XVI (USP/NF)
- I. Manufacturing Standardization Society (MSS):
MSS-SP-72-99.....Ball Valves With Flanged or Butt Welding For General Purpose
MSS-SP-110-96.....Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends
MSS-SP-73-03.....Brazing Joints for Copper and Copper Alloy Solder Pressure Fittings

PART 2 - PRODUCTS**2.1 PIPING AND FITTINGS**

- A. Copper Tubing: Type "K", ASTM B819, seamless copper tube, hard drawn temper, with wrought copper fittings conforming to ASME B16.22 or brazing fittings complying with MSS SP-73. Size designated reflecting nominal inside diameter. All tubing and fittings shall be labeled "ACR/OXY", "OXY", "OXY/MED", "ACR/MED", or "MED".
- B. Brazing Alloy: AWS A5.8, Classification BCuP, greater than 537 °C (1000 °F) melting temperature. Flux is strictly prohibited for copper-to-copper connections.
- C. Screw Joints: Polytetrafluoroethylene (teflon) tape.
- D. Memory metal couplings: Temperature and pressure rating shall not be less than that of a brazed joint.
- E. Apply piping identification labels at the time of installation in accordance with current NFPA. Apply supplementary color identification in accordance with CGA Pamphlet C-9.
- F. Special Fittings: The following special fittings shall be permitted to be used in lieu of brazed joints:
 - 1. Memory-metal couplings having temperature and pressure ratings joints not less than that of a brazed joint.
 - 2. Listed or approved metallic gas tube fittings that, when made up, provide a permanent joint having the mechanical, thermal, and sealing integrity of a brazed joint.
 - 3. Dielectric fittings where required by the manufacturer of special medical equipment to electrically isolate the equipment from the piping distribution system.
 - 4. Axially swaged, elastic strain preload fittings providing metal to metal seal having pressure and temperature ratings not less than that of a brazed joint and when complete are permanent and non-separable.

2.2 EXPOSED LABORATORY AND HEALTHCARE GASES PIPING

- A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed laboratory and healthcare gas piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
 - 1. Pipe: Fed. Spec. WW-P-351, standard weight.
 - 2. Fittings: ASME B16.15 cast bronze threaded fittings with chrome finish, (125 and 250 PS1 Classes).
 - 3. Nipples: ASTM B 687, Chromium-plated.

4. Unions: Mss SP-72, SP-110, Brass or Bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
5. Valves: Mss SP-72, SP-110, Brass or bronze with chrome finish.

2.3 VALVES

A. Ball: In-line, other than zone valves in cabinets:

1. Seventy five millimeter (2 1/2 inches) and smaller: Bronze/ brass body, Fed. Spec. MSS SP72 & SP 110 , Type II, Class 150, Style 1, with tubing extensions for brazed connections, full port, three-piece or double union end connections, teflon seat seals, full flow, 4125 kPa (600 psi) WOG minimum working pressure, with locking type handle, cleaned for oxygen use and labeled for intended service
2. Eighty to one hundred millimeter (3-4 inches): Bronze/ brass body, Fed. Spec. MSS SP72 & SP 110, Type II, Class 150, Style 1 with tubing extensions brazed to flanges, full ported, three piece, double seal, teflon seals, full flow, 4125 kPa (600 psi) WOG minimum working pressure, with locking type handle, cleaned for oxygen use and labeled for intended service.

B. Check:

1. Eighty millimeter (3 inches) and smaller: Bronze/brass body, straight through design for minimum pressure drop, spring loaded, self aligning with teflon cone seat, vibration free, silent operation, supplied NPT female threads at each end with flow direction arrow permanently cast into, cleaned for oxygen use and labeled for intended service, 2750 kPa (400 psi) WOG minimum working pressure.
2. One hundred millimeter (4 inches) and larger: Iron body, bronze trim, swing type, vertical or horizontal installation, flange connection, with flow direction arrow permanently cast into, cleaned for oxygen use and labeled for intended service, 1025 kPa (150 psi) WSP.

C. Zone Valve in Cabinet: Ball valve, bronze/ brass body, double seal, three piece or double union end connections, replaceable teflon seat seals, teflon stem seal, 4125 kPa (600 psi) WOG, cold, non-shock gas working pressure service to 100 kPa (29 inch Hg), cleaned for oxygen use and labeled for intended service, blowout proof stem, one quarter turn of handle to completely open or close. Provide tubing extensions factory brazed, and pressure tested. Provide 3 mm (1/8 inch) NPT gauge port for a 50mm (2 inch) diameter monitoring gauge downstream of the shut off valve. Zone valves shall be securely attached to the cabinet and provided with type-K copper tube extensions for making connection to system piping outside the cabinet. Zone valves shall be products of one

manufacturer, and uniform throughout in pattern, overall size and appearance. Trim with color coded plastic inserts or color coded stick-on labels. Install valves in cabinets such that cover window cannot be in place when any valve is in the closed position. Color coding for identification plates and labels is as follows:

| SERVICE LABEL | IDENTIFICATION COLORS | MFG. STD. CLR. |
|---------------|---|----------------|
| OXYGEN | White letters on green background | GREEN |
| MEDICAL AIR | Black or white letters on yellow background | YELLOW |

2.4 VALVE CABINETS

- A. Flush mounted commercially available item for use with laboratory and healthcare services, not lighter than 1.3 mm (18 gage) steel or 1.9 mm (14 gage) extruded aluminum, rigidly assembled, of adequate size to accommodate valve(s) and fittings. Punch or drill sides to receive tubing. Provide anchors to secure cabinet to wall construction. Seal openings in cabinet to be dust tight. Locate bottom of cabinet 1375 mm (4 foot 6 inches) above floor.
- B. Mount engraved rigid plastic identification plate on wall above or adjacent to cabinet. Color code identification plate to match gas identification colors as indicated above. Identification plate must be clearly visible at all times. Provide inscriptions on plate to read in substance: "VALVE CONTROL SUPPLY TO ROOMS."
- C. Cover plate: Fabricate from 1.3 mm (18 gage) sheet metal with satin chromed finish, extruded anodized aluminum, or .85 mm (22 gage) stainless steel. Provide cover window of replaceable plastic, with a corrosion resistant device or lever secured to window for emergency window removal. Permanently paint or stencil on window: CAUTION-CLOSE ONLY IN EMERGENCY, SHUT-OFF VALVES FOR PIPED GASES", or equivalent wording. Configure such that it is not possible to install window with any valve in the closed position. Each valve shall have gauge upstream of valve inside valve box.
- D. Cabinets and isolation valves shall be located and piped as shown, and at a minimum, so as to allow the isolation of each smoke compartment separately. No cabinet shall serve more than one smoke compartment.

2.5 GAGES

- A. Pressure Gages: Includes gages temporarily supplied for testing purposes.

1. For line pressure use adjacent to source equipment: ASME B40.1, pressure gage, single, size 115 mm (4-1/2 inches), for compressed air, nitrogen and oxygen, accurate to within two percent, with metal case. Range shall be two times operating pressure. Dial graduations and figures shall be black on a white background, or white on a black background. Gage shall be cleaned for oxygen use, labeled for appropriate service, and marked "USE NO OIL". Install with gage cock.
2. For all services downstream of main shutoff valve: Manufactured for oxygen use, labeled for the appropriate service and marked "USE NO OIL", 40 mm (1-1/2 inch) diameter gage with dial range 1-690 kPa (1-100 psi) for air service // , and // 1-690 kPa (1-100 psi)

2.6 STATION OUTLETS

For all services: Brass, stainless steel or chromed metal non-interchangeable DISS connections for appropriate service to conform with CGA V-5. Equip each station outlet with an automatic valve and a secondary check valve to conform with NFPA 99. Equip each station inlet with an automatic valve to conform with NFPA 99. Place valves in the assembly to provide easy access after installation, for servicing and replacement, and to facilitate line blow-out, purging, and testing. Fasten each outlet securely to outlet rough-in to prevent floating, and provide each outlet with a capped stub length of 6 mm (1/4-inch) (10 mm (3/8-inch) outside diameter) tubing for connection to supply. Label stub tubing for appropriate service. Adjustable to compensate for variations in plaster or cover thickness. Rough-in kits and test plugs for Prefabricated Bedside Patient Units (PBPU) are furnished under this specification but installed by manufacturer of PBPU's before initial tests specified herein. Install outlet completion kits (valve body and face plate) for the remainder of required tests. //

2.7 STATION OUTLET ROUGH-IN

- A. Flush mounted, protected against corrosion. Anchor rough-in securely to unit or wall construction.
- B. Modular Cover Plate: Die cast back plate, two-piece .85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal, with mounting flanges on all four sides, secured to rough-in with stainless steel or chromium plated countersunk screws.
- C. Cover Plate for Prefabricated Bedside Patient Units (PBPU): One-piece with construction and material as indicated for modular cover plate.
- D. Provide permanent, metal or plastic, identification plates securely fastened at each outlet and inlet opening, with inscription for appropriate service using color coded letters and background. Metal

plates shall have letters embossed on baked-on enamel background. Color coding for identification plates is as follows:

| SERVICE LABEL | IDENTIFICATION PLATE COLORS |
|---------------|-----------------------------------|
| OXYGEN | White letters on green background |
| MEDICAL AIR | Black or white letters on yellow |

2.9 ALARMS

- A. Provide all low voltage control wiring, except for wiring from alarm relay interface control cabinet to ECC, required for complete, proper functioning system, in conformance with Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Run wiring in conduit, in conformance with Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.
- B. Local Alarm Functions: Provide individual local air compressor malfunction alarms at each compressor system main control panel.
 1. Compressor Malfunction Alarm: Each compressor system receiving any of the following individual signals and sends a single combined "compressor malfunction alarm" signal to master alarm panel.
 - a. Thermal Malfunction Alarm: Functions when discharge air temperature exceeds 177 °C (350 °F), shutting down affected compressor.
 - b. Lead Compressor Fails to Start: Functions when lead compressor fails to start when actuated, causing lag pump to start.
 - c. Lag Compressor in Use: Functions when the primary or lead compressor is incapable of satisfying the demand. When three or more compressors are part of the system, the lag compressor in use alarm shall energize when the last compressor has been signaled to start.
 - d. High Water Level in Receiver. (Liquid ring or water-cooled units)
 - e. High Water Level in Separator (if so required). (Liquid ring unit)
 2. Desiccant Air Dryer Malfunction Alarm: Dryer receives the following individual signals and sends a single consolidated dryer malfunction alarm signal to master alarm panel.
 - a. Dew Point Alarm: Functions when line pressure dew point rises above 4 °C (39 °F) at 380 kPa (55 psi).
 3. Vacuum Pump Malfunction Alarm: Pump system receives the following individual signals and sends a single consolidated pump malfunction alarm signal to master alarm.

- a. High Temperature Shut down Alarm: Functions when exhaust air temperature exceeds 104 °C (220 °F), shutting down affected pump.
 - b. Lead Pump Fails to Start Alarm: Functions when lead pump fails to start when actuated causing lag pump to start.
 - c. Lag Pump In Use Alarm: Functions when the primary or lead vacuum pump is incapable of satisfying the demand. When three or more vacuum pumps are part of the system, the lag pump in use alarm shall energize when the last vacuum pump has been signaled to start.
4. Waste Anesthetic Gas Disposal (WASG) Lag in Use Alarm: Provide when a central WAGD system is used. The signal shall be manually reset.
5. Instrument Air Dew Point High: Functions when the line pressure dew point is greater than -30 °C (-22 °F).
- C. Master Alarm Functions: Provide the following individual alarms at the master alarm panel.
- 1. Oxygen Alarms:
 - a. Liquid oxygen low level alarm: Functions when stored liquid oxygen reaches a predetermined minimum level.
 - b. Reserve switchover alarm: Functions when, or just before, reserve oxygen supply goes in operation.
 - c. Reserve low supply alarm: Functions when contents of cylinder reserve oxygen supply are reduced to one day's average supply; switch and contacts at the bulk tank control panel.
 - d. Reserve low pressure alarm: Functions when the gas pressure available in the liquid reserve oxygen supply is reduced below the pressure required to function properly.
 - e. Low pressure alarm: Functions when system pressure downstream of the main shutoff valve drops below 275 kPa (40 psi), plus/minus 14 kPa (2 psi); operated by pressure switch or transmitters.
 - f. High pressure alarm: functions when system pressure downstream of main shutoff valve increases above 415 kPa (60 psi), plus/minus 14 kPa (2 psi) set points; operated by pressure switches or transmitters.
 - g. Cylinder reserve pressure low: Functions when the content of a cylinder reserve header is reduced below one day's average supply.
 - 2. Compressed Air Alarms:
 - a. Medical air dew point high alarm: Functions when the line pressure dew point rises above 2 °C (35 °F) at 380 kPa (55 psi).

- b. Carbon Monoxide Alarm: Functions when the carbon monoxide levels rise above 10 parts per million; receives signal from the carbon monoxide monitor.
 - c. Main Bank Filter Set Alarm: Functions when the pressure drop across filter set increases more than 14 kPa (2 psi) over that when filters are clean and new; operates by differential pressure switch or transmitters.
 - d. Desiccant Prefilter Alarm: Functions when pressure across the filter increases more than 21 kPa (3 psi) over that when filters are clean and new; operates by pressure differential switch.
 - e. Desiccant Post Filter Alarm: Functions when pressure drop across filter increases more than 21 kPa (3 psi) over that when filters are clean and new; operates by pressure differential switch.
 - f. Desiccant Dryer Malfunction Alarm: Functions on any combination of failure of tower cycling and/or pressure dew point rise above 60 ° C at 690 kPa (140 ° F at 100 psi).
 - g. Aftercooler High temperature Alarm: Functions when aftercooler discharge air temperature exceeds 38 ° C (100 ° F).
 - h. Pressure Abnormal Alarm: Functions when system pressure downstream of main shutoff valve drops below 550 kPa (80 psi) (plus/minus gage or increases above 830 kPa (120 psi) (plus/minus 14 kPa (2 psi) set points; operated by pressure switch.
 - i. Compressor Malfunction Alarm: Functions when compressor system control panel signals compressor thermal malfunction alarm, lead compressor fails to start alarm or high water level in receiver or separator (if so required) receives signal from system control panel.
 - j. Low Lubricant Shutdown: For rotary screw compressors. Functions when lubricant level drops to a low point. Receives signal from compressor control panel.
 - k. Instrument air dew point high alarm: Functions when the line pressure dew point rises above -30 °C (-22 °F) at 380 kPa (55 psi).
- D. Alarm Functions:
- 1. Oxygen and compressed air alarms: Pressure alarms: Functions when pressure in branch drops below 275 kPa (40 psi), plus/minus 14 kPa (2 psi) or increases above 414 kPa (60 psi), plus/minus 14 kPa (2 psi) set points; operated by pressure switches or transmitters.
 - 2. Vacuum alarms: Low vacuum alarm: Functions when vacuum in branch drops below 40 kPa (12-inches Hg); operated by vacuum switch.

3. Vacuum alarms:

- a. Low vacuum alarm: Function when system vacuum upstream of main shutoff valve drops below 40 kPa (12 inches Hg); operated by vacuum switch.
 - b. Filter differential pressure/back pressure alarm: Functions when discharge oil filter differential rises to set level, or when back pressure is sensed; receives signal from pump control panel.
 - c. Laboratory vacuum pump malfunction.
6. Waste Anesthetic Gas Disposal (WASG) low alarm: Functions when WAGD vacuum level or flow is below effective operating limits.

E. Alarm Panels:

- 1. General: Modular design, easily serviced and maintained; alarms operate on alternative current low voltage control circuit; provide required number of transformers for efficient functioning of complete system. Alarm panels shall be integral units, reporting compressed air and vacuum services, as required.
- 2. Box: Flush mounted, sectional or one piece, corrosion protected. Size to accommodate required number of service functions for each location, and for one audible signal in each box. Anchor box securely. Provide spare capacity to accommodate 50% of the number of provided alarm points.
- 3. Cover plate: Designed to accommodate required number of signals, visual and audible, for each location, and containing adequate operating instructions within the operator's view. Bezel shall be extruded aluminum, chromium plated metal, or plastic. Secure to the box with chromium plated or stainless steel countersunk screws.
- 4. Service indicator lights: Red translucent plastic or LED with proper service identification inscribed thereon. Number of lights and service instruction shall be as required for each location. Provide each panel with a green test button of the same material, inscribed with "PUSH TO TEST" or similar message.
- 5. Audible signal: Provide one in each alarm panel and connect electrically with all service indicator light functions.
- 6. Controls:
 - a. Visual signal: When the condition occurs which any individual service indicator light is to report, button for particular service shall give a lighted visual signal which cannot be canceled until such condition is corrected.
 - b. Audible signal: Alarm shall give an audible signal upon circuit energization of any visual signal. Audible signal shall be continuous until silenced by pushing a button. This shall cancel

and reset audible only, and not affect the visual signal. After silencing, subsequent alarms shall reactivate the audible alarm.

- c. Signal tester: Test button or separate normal light shall be continuously lighted to indicate electrical circuit serving each individual alarm is energized. Pushing test button shall temporarily activate all visual signals and sound audible signal, thereby providing desired indications of status of system.

- G. Alarm Network Communication: Network communications board shall be installed in local alarm and connected to the facility's Ethernet. Local alarm modules shall send information to the master alarm and the data can be downloaded thru the computer connected to the facility's Ethernet. Master alarm displays the message, sound its alarm and saves the information in an event log. This event log shall be downloaded to a computer file for tracking data and troubleshooting.

2.11 PRESSURE SWITCHES

General purpose, contact or mercury type, allowing both high and low pressure set points, with contact type provided with a protective dust cover; adjustable range set by inside or outside adjustment; switches activate when indicated by alarm requirements. Use one orifice nipple (or DISS demand check valve) for each sensor or pressure switch.

2.12 AIR COMPRESSOR SYSTEMS

- A. System Design: The laboratory air system shall be of a modular base mounted design consisting of duplex compressor, dryer/control, and an air receiver. Each unit must be fully compliant with the latest edition of NFPA 99.
- B. Compressors: Continuous duty rated "oil-less" type with permanently lubricated, sealed bearings. Single stage design, air cooled, reciprocating type with corrosion resistant reed type valves with stainless steel reeds. Both the compression rings and rider rings shall be made from a long life, fluororesin material designed for continuous duty operation. The crankshaft shall be constructed of a durable nodular graphite cast iron and designed to be fully supported on both ends by heavy duty ball bearings permanently lubricated and sealed. The crankcase shall be constructed of gray cast iron. Maximum heat dissipation shall be achieved through cast aluminum alloy cylinders treated for optimum corrosion and wear resistance. Cylinder sleeves shall not be required. Additionally, heat transmission from the piston wall to the piston pin needle bearing shall be minimized by an insulated "heat cut" piston pin. The connecting rod shall be of a one piece design for maximum reliability.

- C. Compressor Drive and Motor: V-belt driven through a combination flywheel/sheave and steel motor sheave with tapered bushing and protected by an OSHA approved, totally enclosed belt guard. Belt tensioning shall be achieved by a pivoting motor mounting base that is fully adjustable through twin adjusting screws. The motor shall be a NEMA rated, open drip proof, 1800 RPM, with 1.15 service factor suitable for 208/230/460V electrical service, as specified in Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT and Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.
- D. Intake Piping: Provide a pre-piped intake manifold with one "hospital type" inlet air filter with threaded opening for remote intake connection. Isolate filter housing from the intake manifold with a braided 304 stainless steel flex connector.
- E. Discharge Piping: Provide an integral air cooled aftercooler designed for a maximum approach temperature of 12 degrees F complete with moisture separator and timed automatic solenoid drain valve with a manual drain valve by-pass. Provide each cylinder head with a pre-wired high discharge air temperature shutdown switch. Include a flex connector, safety relief valve, and check valve. The compressor discharge line the piping shall be of ASTM B-819 copper tubing, brass, and/or stainless steel. The discharge flex connector shall be braided 304 stainless steel, brass or bronze.
- F. Isolation System: Isolate the compressor and monitor from the main compressor module base by means of a four point, heavy duty, spring isolation system for a minimum of 95% isolation efficiency.
- G. Dryer/Control: The dryer/control shall include a NEMA 12, U.L. labeled control system, duplexed desiccant drying system, duplexed final line filters, duplexed final line regulators, and combination dew point/CO monitor. All of the above shall be pre-wired and pre-piped in accordance with NFPA 99 and include valving to allow complete air receiver by-pass, as well as air sampling port.
- H. Dryer: Size each desiccant dryer for the peak calculated demand and capable of producing 10 °F (-12 °C) pressure dew point. Dryer purge flow shall be minimized through an on-demand purge saving control system. Include a mounted prefilter rated for 0.01 micron with automatic drain and element change indicator on the inlet of each dryer.
- I. Control System: Mounted and pre-wired control system shall be NEMA 12 and U.L. labeled. This control system shall provide automatic lead/lag sequencing with circuit breaker disconnects for each compressor with external operators, one non-fused main disconnect with external operators, full voltage motor magnetic starters with overload

protection, redundant 120V control circuit transformers, visual and audible reserve unit alarm with isolated contacts for remote alarm, hand-off-auto (HOA) lighted selector switches, automatic alternation of both compressors with provisions for simultaneous operation if required, automatic activation of reserve unit if required, visual alarm indication for high discharge air temperature shutdown with isolated contacts for remote alarm, and duplexed run time hour meters.

- J. Final Line Filters and Regulators: Fully duplexed final line filters rated for 0.01 micron with element change indicators shall be factory mounted and pre-piped, along with duplexed factory mounted and pre-piped final line regulators and duplex safety relief valves.
- K. Dew Point Hygrometer/CO Monitor: Mounted, pre-piped and wired, combination dew point hygrometer/CO monitor shall be of the ceramic type with integral chemical type CO sensor. System accuracy shall be ± 2 °F for dew point and 2PPM (at 10 PPM) for carbon monoxide. Dew point alarm shall be factory set at 39 °F (4 °C) per NFPA 99, and the CO alarm shall be factory set at 10 PPM. Both set points shall be field adjustable.
- L. Air Receiver: Vertical air receiver, galvanized, ASME Coded, National Board Certified, rated for minimum 150 PSIG design pressure and includes a sight gauge glass as well as a timed automatic solenoid drain valve. Provide three valve bypass on supply.//
- M. Example of an acceptable product and manufacturer: Beacon Medical Products "Lifeline Medical Air Systems".

2.15 PRESSURE REGULATORS:

- A. For 690 kPa (100 psi) regulator, provide duplex in parallel, valve for maintenance shut-down without service interruption. For additional pressures, locate regulators remote from compressor near point of use, and provide with isolation valves and valve bypass.
 - 1. For systems 5 L/s (10 scfm) and below: Brass or bronze body and trim, reduced pressure range 170 - 850 kPa (25 - 125 psi) adjustable, spring type, diaphragm operated diaphragm operated, relieving. Delivered pressure shall vary not more than one kPa (0.15psi) for each 10 kPa (1.5psi) variation in inlet pressure.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. In accordance with current NFPA. Run buried oxygen piping in PVC protective pipe for entire length including enclosure of fittings and changes of direction.

- B. Install cast escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- C. Keep open ends of tube capped or plugged at all times or otherwise sealed until final assembly.
- D. Cut piping square and accurately with a tube cutter (sawing not permitted) to measurements determined at place of installation. Ream tube to remove burrs, being careful not to expand tube, and so no chips of copper remain in the tube. Work into place without springing or forcing. Bottom tube in socket so there are no gaps between tube and fitting. Exercise care in handling equipment and tools used in cutting or reaming of tube to prevent oil or grease being introduced into tubing. Where contamination has occurred, material is no longer suitable for oxygen service.
- E. Spacing of hangers: Current NFPA.
- F. Rigidly support valves and other equipment to prevent strain on tube or joints.
- G. While being brazed, joints shall be continuously purged with *oil* free nitrogen. The flow of purged gas shall be maintained until joint is cool to touch.
- H. Do not bend tubing. Use fittings.
- I. Support ceiling column assembly from heavy sub-mounting castings furnished with the unit as part of roughing-in. Anchor with 15 mm (1/2-inch) diameter bolts attached to angle iron frame supported from structural ceiling, unless otherwise indicated.
- J. Provide two 25 mm (1 inch) minimum conduits from ceiling column assembly to adjacent corridor, one for mass spectrometer tubing and wiring and one for monitor wiring, for connection to signal cabling network.
- K. Install pressure switches, transmitter and gauges to be easily accessed, and provide access panel where installed above plaster ceiling. Install pressure switch and sensors with orifice nipple between the pipe line and switches/sensors.
- L. Apply pipe labeling during installation process and not after installation is completed. Size of legend letters shall be in accordance with ANSI A13.1.
- M. Pipe compressor intake to a source of clean ambient air as indicated in current NFPA.
- N. After initial leakage testing is completed, allow piping to remain pressurized with testing gas until testing agency performs final tests.
- O. Penetrations:

1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoked partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with intumescent materials only. Completely fill and seal clearances between raceways and openings with the fire stopping material.
 2. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- P. Provide 40mm (1 1/2 inch) diameter line pressure gage downstream of zone valve in cabinets.
- Q. Provide zone valves in cabinets where indicated and outside each Operating Room and a minimum one zone valve assembly for each 18 outlet set.

3.2 TESTS

- A. Initial Tests: Blow down, and high and low pressure leakage tests as required by current NFPA with documentation.
- B. Laboratory and healthcare testing agency shall perform the following:
1. Perform and document all cross connection tests, labeling verification, supply system operation, and valve and alarm operation tests as required by, and in accordance with, current NFPA and the procedures set forth in pre-qualification documentation.
 2. Verify that the systems, as installed, meet or exceed the requirements of current NFPA, this specification, and that the systems operate as required.
 3. Piping purge test: For each positive pressure gas system, verify cleanliness of piping system. Filter a minimum of 35 cubic feet (1000 liters) of gas through a clean white 0.45 micron filter at a minimum velocity of 3.5 scfm (100 Lpm). Filter shall show no discoloration, and shall accrue no more than 0.1 mg of matter. Test each zone at the outlet most remote from the source. Perform test with the use of an inert gas as described in CGA P-9.
 4. Piping purity test: For each positive pressure system, verify purity of piping system. Test each zone at the most remote outlet for dew point, carbon monoxide, total hydrocarbons (as methane), and halogenated hydrocarbons, and compare with source gas. The two tests must in no case exceed variation as specified in Paragraph, Maximum Allowable Variation. Perform test with the use of an inert gas as described in CGA P-9.
 5. Outlet and inlet flow test:

- a. Test all outlets for flow. Perform test with the use of an inert gas as described in CGA P-9.
 - b. Oxygen, nitrous oxide and air outlets must deliver 100 Lpm (3.5 scfm) with a pressure drop of no more than 35 kPa (5 psi), and static pressure of 350 kPa (50 psi).
 - c. Nitrogen outlets must deliver 565 Lpm (20 scfm) with a pressure drop of no more than 35 kPa (5 psi), and static pressure of 1445 kPa (210 psi).
 - d. Needle valve air outlets must deliver 1.5 scfm with a pressure drop of no more than five psi, and static pressure of 350 kPa (50 psi).
6. Source Contamination Test: Analyze each pressure gas source for concentration of contaminants, by volume. Take samples for air system test at the intake and at a point immediately downstream of the final filter outlet. The compared tests must in no case exceed variation as specified in Paragraph, Maximum Allowable Variation. Allowable concentrations are below the following:

| | |
|--------------------------------------|--|
| Dew point, air | 4 degrees C (39 degrees F) pressure dew point at 690 kPa (100 psi) |
| Carbon monoxide, air | 10 mg/L (ppm) |
| Carbon dioxide, air | 500 mg/L (ppm) |
| Gaseous hydrocarbons as methane, air | 25 mg/L (ppm) |
| Halogenated hydrocarbons, air | 2 mg/L (ppm) |

7. Analysis Test:
- a. Analyze each pressure gas source and outlet for concentration of gas, by volume.
 - b. Make analysis with instruments designed to measure the specific gas dispensed.
 - c. Allowable concentrations are within the following:
 - 1) Laboratory air 19.5 percent to 23.5 percent oxygen.

| | |
|----------------|-------------------------------------|
| Oxygen | >=97 plus percent oxygen |
| Medical air | 19.5 percent to 23.5 percent oxygen |
| Carbon Dioxide | 99 plus percent carbon dioxide |

- C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing

schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior to notice.

3.3 CONNECTION TO EXISTING LABORATORY GAS SYSTEM:

- A. Contactor shall test the existing system for hydrocarbons, dew point, etc. If problems are present, the resident engineer (RE) would notify the facility of the results. The facility would then make the necessary repairs and/ or maintenance.
- B. Install shut-off valve at the connection of new line to existing line.
- C. Coordinate time for shut-down of the existing laboratory and healthcare system with the VA medical center.
- D. Shut off all oxygen zone valves and gas riser valves if the section to be connected to cannot be totally isolated from the remainder of the system.
- E. Prior to any work being done, check the new pipeline for particulate or other forms of contamination.
- F. Insure that the correct type of pipe tubing and fittings are being used.
- G. Make a spot check of the existing pipelines in the facility to determine the level of cleanness present.
- H. Reduce the pressure to zero and make the tie-in as quickly as possible. A nitrogen purge is not required since this would require another opening in the pipe.
- I. After the tie-in is made and allowed to cool, slowly bleed the source gas back into the pipeline. Test the work area for leaks with soapy water and repair any leaks.
- J. After all leaks, if any, are repaired and the line is fully recharged, perform blow down and testing. Open the zone that is closest to the main to the system, access the closest outlet to the work, and blow the main through the outlet. After the outlet blows clear into a white cloth, make an additional check at a zone most distant from the work. Perform all required current NFPA tests after connection.

3.4 COMMISSIONING

- A. Provide commissioning documentation accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS for all inspection, startup, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.5 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

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RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT

SECTION 11 70 10
CLEANROOM ENTRY SYSTEM

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies pass thru air lock cleanroom entry system.

1.2 RELATED WORK

A. Ductwork: Section 23 31 00, HVAC DUCTS AND CASINGS.

1.3 QUALITY CONTROL

A. Manufacturer Qualifications: Manufacturer regularly and presently manufactures air lock equipment.

B. Devices: UL listed and labeled for intended use.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data: Include illustrations and descriptions of air lock equipment.

C. Shop Drawings: Show details of installation, coordination with mechanical work, anchorage, and other work required for complete installation.

D. Field Test Reports: Indicate dates and times of tests and certify test results.

E. Operating Instructions: Comply with requirements in Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. ASTM International (ASTM):

E11-04.....Wire Cloth and Sieves for Testing Purposes

C. National Electrical Manufacturers Association (NEMA):

250-2003Enclosures for Electrical Equipment (1000 Volts
Maximum)

D. Scientific Equipment and Furniture Association (SEFA):

2-1997.....Recommended Practices for Installation of
Scientific Laboratory Furniture and Equipment

7-1996.....Fixtures

PART 2 - PRODUCTS

2.1 PASS THROUGH AIR LOCK EQUIPMENT, GENERAL

- A. Factory install pass thru air lock device in location shown on drawings. Inside dimensions: 30" wide X 36" height X 30" depth. Outside dimensions: 35 3/8" width X 37 5/8" height.
- B. Description: Stainless-steel floor mount straight thru welded single doors pass thru with six (6) piece mounting frame and mechanical door interlocks to prevent both doors from being opened at the same time.
- C. Air lock doors are made with a heavy-duty stainless steel frame, stainless steel continuous-hinges, tempered safety glass viewing window, closed-cell PVC door gasket, and 90 degree turn-knob latch.
- D. Features:
 - 1. Formed and stitch-welded type 304 #4 finish stainless steel construction - not a low-quality metal-clad laminate clone.
 - 2. Minimal panel seams in the interior for easy cleaning.
 - 3. A removable full-size side panel completely covers the interlock mechanism, eliminating interior obstruction.
 - 4. Stainless-steel continuous flush-mount hinges.
 - 5. Formed type 304 #4 finish stainless steel door frames.
 - 6. Clear tempered safety glass viewing windows.
 - 7. Chrome plated lever compression door latches.
 - 8. Closed-cell PVC foam door latches.
 - 9. Aluminum-framed vinyl door sweeps.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install pass thru air lock equipment according to manufacturer's written instructions.
- B. Install waste disposers to prevent backflow of polluted water or waste into water supply system or on to work surfaces.
- C. Install and interconnect electrical controls and switches.

3.2 TESTS

- A. Field test installed air lock equipment.
 - 1. Operate each component of equipment. During and after testing, there shall be no evidence of air leaks or other symptom of failure.
 - 2. For units that fail testing, make adjustments and corrections to installation, or replace air lock equipment, and repeat tests until air lock equipment operates properly.

RENOVATION FOR SUPPLY PROCESSING AND DISTRIBUTION DEPARTMENT**3.3 PROTECTING AND CLEANING**

- A. Protect equipment from dirt, water, and chemical or mechanical injury during the remainder of the construction period.
- B. At the completion of work, clean interior equipment as required to produce ready-for-use condition.

3.4 INSTRUCTIONS

Instruct personnel and transmit operating instructions in accordance with requirements in Section 01 00 00, GENERAL REQUIREMENTS.

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**SECTION 23 05 11
COMMON WORK RESULTS FOR HVAC**

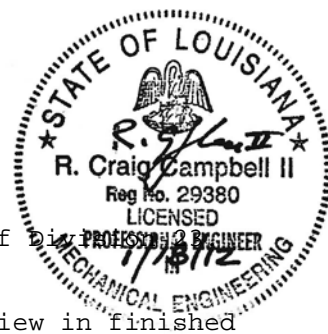
PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 23.
- B. Definitions:
 - 1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.
 - 3. RE: Resident Engineer
 - 4. COTR: Contracting Officer's Technical Representative.

1.2 RELATED WORK

- A. Section 00 72 00, GENERAL CONDITIONS
- B. Section 01 00 00, GENERAL REQUIREMENTS
- C. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES
- D. Section 03 30 00, CAST-IN-PLACE CONCRETE: Concrete and Grout
- E. Section 05 31 00, STEEL DECKING,
- F. Section 05 50 00, METAL FABRICATIONS
- G. Section 07 84 00, FIRESTOPPING
- H. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations
- I. Section 07 92 00, JOINT SEALANTS
- J. Section 09 91 00, PAINTING
- K. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION
- L. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
- M. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC
- N. Section 23 07 11, HVAC, PLUMBING
- O. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC
- P. Section 23 10 00, FACILITY FUEL SYSTEMS
- Q. Section 23 21 13, HYDRONIC PIPING
- R. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING
- S. Section 23 23 00, REFRIGERANT PIPING
- T. Section 23 25 00, HVAC WATER TREATMENT
- U. Section 23 31 00, HVAC DUCTS and CASINGS
- V. Section 23 34 00, HVAC FANS
- W. Section 23 72 00, AIR-TO-AIR ENERGY RECOVERY EQUIPMENT
- X. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS



- Y. Section 23 82 16, AIR COILS
- Z. Section 23 84 00, HUMIDITY CONTROL EQUIPMENT
- AA. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training
- BB. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS
- CC. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS

1.3 QUALITY ASSURANCE

- A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC
- B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- C. Equipment Vibration Tolerance:
 - 1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.
 - 2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.
- D. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
 - 2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
 - 3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the

natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the Resident Engineer.

4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
7. Asbestos products or equipment or materials containing asbestos shall not be used.

E. Equipment Service Organizations:

1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located within 50 miles to the site.

F. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:

1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.

G. Execution (Installation, Construction) Quality:

1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the Resident Engineer for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the Resident Engineer at least two weeks prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.
2. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.

- H. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
- B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient.
- F. Layout Drawings:
 - 1. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas. Refer to Section 00 72 00, GENERAL CONDITIONS, Article, SUBCONTRACTS AND WORK COORDINATION.
 - 2. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed layout drawings of all piping and duct systems.
 - 3. Do not install equipment foundations, equipment or piping until layout drawings have been approved.
 - 4. In addition, for HVAC systems, provide details of the following:

- a. Mechanical equipment rooms.
 - b. Hangers, inserts, supports, and bracing.
 - c. Pipe sleeves.
 - d. Duct or equipment penetrations of floors, walls, ceilings, or roofs.
- G. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
- 1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the Resident Engineer.
 - 2. Submit electric motor data and variable speed drive data with the driven equipment.
 - 3. Equipment and materials identification.
 - 4. Fire-stopping materials.
 - 5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 - 6. Wall, floor, and ceiling plates.
- H. HVAC Maintenance Data and Operating Instructions:
- 1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
 - 2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.
- I. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating and Refrigeration Institute (AHRI):
430-2009.....Central Station Air-Handling Units
- C. American National Standard Institute (ANSI):
B31.1-2007.....Power Piping
- D. Rubber Manufacturers Association (ANSI/RMA):
IP-20-2007.....Specifications for Drives Using Classical
V-Belts and Sheaves
IP-21-2009.....Specifications for Drives Using Double-V
(Hexagonal) Belts
IP-22-2007.....Specifications for Drives Using Narrow V-Belts
and Sheaves

- E. Air Movement and Control Association (AMCA):
 - 410-96.....Recommended Safety Practices for Air Moving Devices
- F. American Society of Mechanical Engineers (ASME):
 - Boiler and Pressure Vessel Code (BPVC):
 - Section I-2007.....Power Boilers
 - Section IX-2007.....Welding and Brazing Qualifications
 - Code for Pressure Piping:
 - B31.1-2007.....Power Piping
- G. American Society for Testing and Materials (ASTM):
 - A36/A36M-08.....Standard Specification for Carbon Structural Steel
 - A575-96(2007).....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades
 - E84-10.....Standard Test Method for Surface Burning Characteristics of Building Materials
 - E119-09c.....Standard Test Methods for Fire Tests of Building Construction and Materials
- H. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:
 - SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture, Selection, Application, and Installation
 - SP 69-2003.....Pipe Hangers and Supports-Selection and Application
 - SP 127-2001.....Bracing for Piping Systems, Seismic - Wind - Dynamic, Design, Selection, Application
- I. National Electrical Manufacturers Association (NEMA):
 - MG-1-2009.....Motors and Generators
- J. National Fire Protection Association (NFPA):
 - 70-08.....National Electrical Code
 - 90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems
 - 101-09.....Life Safety Code

1.6 DELIVERY, STORAGE AND HANDLING

- A. Protection of Equipment:
 - 1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.

2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the Resident Engineer. Such repair or replacement shall be at no additional cost to the Government.
3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.7 JOB CONDITIONS - WORK IN EXISTING BUILDING

- A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities, that serve the medical center.
- B. Maintenance of Service: Schedule all work to permit continuous service as required by the medical center.
- C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, will be permitted by the Resident Engineer during periods when the demands are not critical to the operation of the medical center. These non-critical periods are limited to between 8 pm and 5 am in the appropriate off-season (if applicable). Provide at least one week advance notice to the Resident Engineer.
- D. Phasing of Work: Comply with all requirements shown on drawings or specified.
- E. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. No storm water or ground water leakage permitted. Provide daily clean-up of construction

and demolition debris on all floor surfaces and on all equipment being operated by VA.

- F. Acceptance of Work for Government Operation: As new facilities are made available for operation and these facilities are of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.
- G. Temporary Facilities: Refer to Article, TEMPORARY PIPING AND EQUIPMENT in this section.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. Provide maximum standardization of components to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
 - 1. All components of an assembled unit need not be products of same manufacturer.
 - 2. Constituent parts that are alike shall be products of a single manufacturer.
 - 3. Components shall be compatible with each other and with the total assembly for intended service.
 - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

2.3 BELT DRIVES

- A. Type: ANSI/RMA standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.
- B. Dimensions, rating and selection standards: ANSI/RMA IP-20 and IP-21.
- C. Minimum Horsepower Rating: Motor horsepower plus recommended ANSI/RMA service factor (not less than 20 percent) in addition to the ANSI/RMA allowances for pitch diameter, center distance, and arc of contact.
- D. Maximum Speed: 25 m/s (5000 feet per minute).
- E. Adjustment Provisions: For alignment and ANSI/RMA standard allowances for installation and take-up.
- F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.
- G. Multiple Belts: Matched to ANSI/RMA specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.
- H. Sheaves and Pulleys:
 - 1. Material: Pressed steel, or close grained cast iron.
 - 2. Bore: Fixed or bushing type for securing to shaft with keys.
 - 3. Balanced: Statically and dynamically.
 - 4. Groove spacing for driving and driven pulleys shall be the same.
- I. Drive Types, Based on ARI 435:
 - 1. Provide adjustable-pitch //or fixed-pitch// drive as follows:
 - a. Fan speeds up to 1800 RPM: 7.5 kW (10 horsepower) and smaller.
 - b. Fan speeds over 1800 RPM: 2.2 kW (3 horsepower) and smaller.
 - 2. Provide fixed-pitch drives for drives larger than those listed above.
 - 3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

2.4 DRIVE GUARDS

- A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory fabricated air handling unit casings.
- B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to

pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

- C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gage sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (one-inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.
- D. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.
- E. Access for Speed Measurement: 25 mm (One inch) diameter hole at each shaft center.

2.5 LIFTING ATTACHMENTS

- A. Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.6 ELECTRIC MOTORS

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT; Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

2.7 VARIABLE SPEED MOTOR CONTROLLERS

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for specifications.
- B. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. air handlers, fans, pumps, shall be product of a single manufacturer.
- C. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.

- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.
- E. Controller shall be provided with the following operating features and accessories:
 - 1. Suitable for variable torque load.
 - 2. Provide thermal magnetic circuit breaker or fused switch with external operator and incoming line fuses. Unit shall be rated for minimum 30,000 AIC. Provide AC input line reactors (3% impedance) filters on incoming power line. Provide output line reactors on line between drive and motor for motors over 50 HP or where the distance between the breaker and motor exceeds 50 feet.

2.8 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
 - 1. HVAC and Boiler Plant: Provide for all valves other than for equipment in Section 23 82 00, CONVECTION HEATING AND COOLING UNITS.
 - 2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
 - 3. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
 - 4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.9 FIRESTOPPING

- A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

2.10 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.11 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- B. Supports for Roof Mounted Items:
1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams, factory installed 50 mm by 100 mm (2 by 4) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum height 280 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.
 2. Pipe/duct pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.
- C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.
- D. Attachment to Concrete Building Construction:
1. Concrete insert: MSS SP-58, Type 18.
 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the Resident Engineer for each job condition.
 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the Resident Engineer for each job condition.
- E. Attachment to Steel Building Construction:
1. Welded attachment: MSS SP-58, Type 22.
 2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.
- F. Attachment to existing structure: Support from existing floor/roof frame
- G. Attachment to Wood Construction: Wood screws or lag bolts.

- H. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- I. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.
1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.
- K. Supports for Piping Systems:
1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
 2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
 - a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.
 - c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.
 - e. Saddle support: Type 36, 37 or 38.
 - f. Turnbuckle: Types 13 or 15. Preinsulate.
 - g. U-bolt clamp: Type 24.
 - h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.
 - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.

- 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
- i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.
- 3. High and Medium Pressure Steam (MSS SP-58):
 - a. Provide eye rod or Type 17 eye nut near the upper attachment.
 - b. Piping 50 mm (2 inches) and larger: Type 43 roller hanger. For roller hangers requiring seismic bracing provide a Type 1 clevis hanger with Type 41 roller attached by flat side bars.
 - c. Piping with Vertical Expansion and Contraction:
 - 1) Movement up to 20 mm (3/4-inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
 - 2) Movement more than 20 mm (3/4-inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.
- 4. Convertor and Expansion Tank Hangers: May be Type 1 sized for the shell diameter. Insulation where required will cover the hangers.

2.12 PIPE PENETRATIONS

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
 - 1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
 - 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 - 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of Resident Engineer.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except

where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.

- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.13 DUCT PENETRATIONS

- A. Provide curbs for roof mounted piping, ductwork and equipment. Curbs shall be 18 inches high with continuously welded seams, built-in cant strip, interior baffle with acoustic insulation, curb bottom, hinged curb adapter.
- B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00, FIRESTOPPING.

2.14 SPECIAL TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the Resident Engineer, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.
- D. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the Resident Engineer.
- E. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.15 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.16 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.
- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
 - 1. Cut holes through concrete and masonry by rotary core drill.
Pneumatic hammer, impact electric, and hand or manual hammer type

- drill will not be allowed, except as permitted by Resident Engineer where working area space is limited.
2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by Resident Engineer. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to Resident Engineer for approval.
 3. Do not penetrate membrane waterproofing.
- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Electrical and Pneumatic Interconnection of Controls and Instruments: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
- I. Protection and Cleaning:
1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Resident Engineer. Damaged or defective items in the opinion of the Resident Engineer, shall be replaced.
 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- J. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- K. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- L. Install steam piping expansion joints as per manufacturer's recommendations.
- M. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
 3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the Resident Engineer. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the Resident Engineer for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After Resident Engineer's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.
- N. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 ft.) above the equipment of to ceiling structure, whichever is lower (NFPA 70).
- O. Inaccessible Equipment:
1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All

piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Paragraph 3.1 apply.

- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

3.3 RIGGING

- A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.
- C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.
- E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to Resident Engineer for evaluation prior to actual work.
- G. Restore building to original condition upon completion of rigging work.

3.4 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the Resident Engineer.
- B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.
- C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a

minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.

D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.

E. HVAC Vertical Pipe Supports:

1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.

F. Overhead Supports:

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

G. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Boiler foundations shall have horizontal dimensions that exceed boiler base frame dimensions by at least 150 mm (6 inches) on all sides. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.
4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.5 MECHANICAL DEMOLITION

A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the

Resident Engineer. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.

- B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Do not permit debris to accumulate in the area to the detriment of plant operation. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VA Medical Center, and Contractor shall follow all directives of the RE or COTR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to Resident Engineer and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.6 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.

B. In addition, the following special conditions apply:

1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
2. Material And Equipment Not To Be Painted Includes:
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gauges and thermometers.
 - j. Glass.
 - k. Name plates.
3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
6. Paint shall withstand the following temperatures without peeling or discoloration:
 - a. Condensate and feedwater -- 38 degrees C (100 degrees F) on insulation jacket surface and 120 degrees C (250 degrees F) on metal pipe surface.
 - b. Steam -- 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (375 degrees F) on metal pipe surface.
7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

3.7 IDENTIFICATION SIGNS

- A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall

correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.

- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.8 MOTOR AND DRIVE ALIGNMENT

- A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.
- B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

3.9 LUBRICATION

- A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.
- B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to Resident Engineer in unopened containers that are properly identified as to application.
- C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

3.10 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specifications will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.11 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.12 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS and submit the test reports and records to the Resident Engineer.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.13 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS, and Section 23 08 11, DEMONSTRATIONS AND TESTS FOR BOILER PLANT.

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SECTION 23 05 12
GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION:

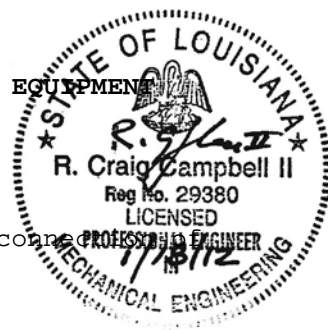
This section specifies the furnishing, installation and commissioning of motors for HVAC and steam generation equipment.

1.2 RELATED WORK:

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements common to more than one Section of Division 26.
- B. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS: Starters, control and protection for motors.
- C. Section 26 24 19, MOTOR-CONTROL CENTERS: Multiple motor control assemblies, which include motor starters.
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- E. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- F. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 SUBMITTALS:

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
 - 1. Provide documentation to demonstrate compliance with drawings and specifications.
 - 2. Include electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
- C. Manuals:
 - 1. Submit simultaneously with the shop drawings, companion copies of complete installation, maintenance and operating manuals, including technical data sheets and application data.
- D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certification to the Resident Engineer:
 - 1. Certification that the motors have been applied, installed, adjusted, lubricated, and tested according to manufacturer published recommendations.
- E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician



A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. National Electrical Manufacturers Association (NEMA):
MG 1-2006 Rev. 1 2009 ..Motors and Generators
MG 2-2001 Rev. 1 2007...Safety Standard for Construction and Guide for Selection, Installation and Use of Electric Motors and Generators

C. National Fire Protection Association (NFPA):
70-2008.....National Electrical Code (NEC)

D. Institute of Electrical and Electronics Engineers (IEEE):
112-04.....Standard Test Procedure for Polyphase Induction Motors and Generators

E. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):
90.1-2007.....Energy Standard for Buildings Except Low-Rise Residential Buildings

2.1 MOTORS:

- 23 05 12 - 2

1. Single phase:
 - a. Motors connected to 120-volt systems: 115 volts.
 - b. Motors connected to 208-volt systems: 200 volts.
 - c. Motors connected to 240 volt or 480 volt systems: 230/460 volts, dual connection.
 2. Three phase:
 - a. Motors connected to 208-volt systems: 200 volts.
 - b. Motors, less than 74.6 kW (100 HP), connected to 240 volt or 480 volt systems: 208-230/460 volts, dual connection.
 - c. Motors connected to high voltage systems (Over 600V): Shall conform to NEMA Standards for connection to the nominal system voltage shown on the drawings.
- F. Number of phases shall be as follows:
1. Motors, less than 373 W (1/2 HP): Single phase.
 2. Motors, 373 W (1/2 HP) and larger: 3 phase.
 3. Exceptions:
 - a. Hermetically sealed motors.
 - b. Motors for equipment assemblies, less than 746 W (one HP), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.
- G. Motors shall be designed for operating the connected loads continuously in a 40°C (104°F) environment, where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation. If the motors exceed 40°C (104°F), the motors shall be rated for the actual ambient temperatures.
- H. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting and running torque.
- I. Motor Enclosures:
1. Shall be the NEMA types as specified and/or shown on the drawings.
 2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types, which are most suitable for the environmental conditions where the motors are being installed. Enclosure requirements for certain conditions are as follows:
 - a. Motors located outdoors, indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.
 - b. Where motors are located in an NEC 511 classified area, provide TEFC explosion proof motor enclosures.
 - c. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.

3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.

J. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
 - a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
 - b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
 - c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
5. Motors utilized with variable frequency drives shall be rated "inverter-duty" per NEMA Standard, MG1, Part 31.4.4.2. Provide motor shaft grounding apparatus that will protect bearings from damage from stray currents.

K. Additional requirements for specific motors, as indicated in the other sections listed in Article 1.2, shall also apply.

L. Energy-Efficient Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 Watts (1 HP) or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 Watts or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section. Motors not specified as "premium efficiency" shall comply with the Energy Policy Act of 2005 (EPACT).

| Minimum Premium Efficiencies Open Drip-Proof | | | | Minimum Premium Efficiencies Totally Enclosed Fan-Cooled | | | |
|---|-------------|-------------|-------------|---|-------------|-------------|-------------|
| Rating kW (HP) | 1200 RPM | 1800 RPM | 3600 RPM | Rating kW (HP) | 1200 RPM | 1800 RPM | 3600 RPM |
| 0.746 (1) | 82.5% | 85.5% | 77.0% | 0.746 (1) | 82.5% | 85.5% | 77.0% |
| 1.12 (1.5) | 86.5% | 86.5% | 84.0% | 1.12 (1.5) | 87.5% | 86.5% | 84.0% |
| 1.49 (2) | 87.5% | 86.5% | 85.5% | 1.49 (2) | 88.5% | 86.5% | 85.5% |
| 2.24 (3) | 88.5% | 89.5% | 85.5% | 2.24 (3) | 89.5% | 89.5% | 86.5% |
| 3.73 (5) | 89.5% | 89.5% | 86.5% | 3.73 (5) | 89.5% | 89.5% | 88.5% |
| 5.60 (7.5) | 90.2% | 91.0% | 88.5% | 5.60 (7.5) | 91.0% | 91.7% | 89.5% |
| 7.46 (10) | 91.7% | 91.7% | 89.5% | 7.46 (10) | 91.0% | 91.7% | 90.2% |
| 11.2 (15) | 91.7% | 93.0% | 90.2% | 11.2 (15) | 91.7% | 92.4% | 91.0% |
| 14.9 (20) | 92.4% | 93.0% | 91.0% | 14.9 (20) | 91.7% | 93.0% | 91.0% |
| 18.7 (25) | 93.0% | 93.6% | 91.7% | 18.7 (25) | 93.0% | 93.6% | 91.7% |
| 22.4 (30) | 93.6% | 94.1% | 91.7% | 22.4 (30) | 93.0% | 93.6% | 91.7% |
| 29.8 (40) | 94.1% | 94.1% | 92.4% | 29.8 (40) | 94.1% | 94.1% | 92.4% |
| 37.3 (50) | 94.1% | 94.5% | 93.0% | 37.3 (50) | 94.1% | 94.5% | 93.0% |
| 44.8 (60) | 94.5% | 95.0% | 93.6% | 44.8 (60) | 94.5% | 95.0% | 93.6% |
| 56.9 (75) | 94.5% | 95.0% | 93.6% | 56.9 (75) | 94.5% | 95.4% | 93.6% |
| 74.6 (100) | 95.0% | 95.4% | 93.6% | 74.6 (100) | 95.0% | 95.4% | 94.1% |
| 93.3 (125) | 95.0% | 95.4% | 94.1% | 93.3 (125) | 95.0% | 95.4% | 95.0% |
| 112 (150) | 95.4% | 95.8% | 94.1% | 112 (150) | 95.8% | 95.8% | 95.0% |
| 149.2 (200) | 95.4% | 95.8% | 95.0% | 149.2 (200) | 95.8% | 96.2% | 95.4% |

M. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM.

PART 3 - EXECUTION

3.1 INSTALLATION:

Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

3.2 FIELD TESTS

- A. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before start-up. All shall test free from grounds.
- B. Perform Load test in accordance with ANSI/IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.
- C. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.

3.3 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.4 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.5 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 05 41
NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

Noise criteria, vibration tolerance and vibration isolation and plumbing work.

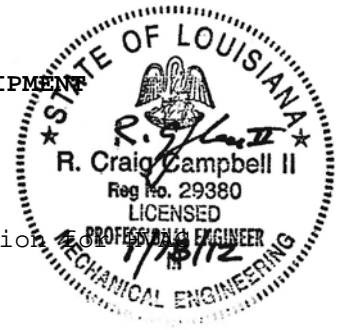
1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING: Requirements for flexible pipe connectors to reciprocating and rotating mechanical equipment.
- C. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS: Requirements for optional Air Handling Unit internal vibration isolation.
- D. Section 23 31 00, HVAC DUCTS and CASINGS: requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining.
- E. SECTION 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: requirements for sound and vibration tests.
- F. SECTION 23 37 00, AIR OUTLETS and INLETS: noise requirements for G-grilles.
- G. SECTION 23 34 00, HVAC FANS: sound and vibration isolation requirements for fans.
- H. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Noise Criteria:
 - 1. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

| TYPE OF ROOM | NC LEVEL |
|----------------------------|----------|
| Bathrooms and Toilet Rooms | 40 |
| Offices, Large Open | 40 |
| Offices, Small Private | 35 |
| Patient Rooms | 35 |



| | |
|---|----|
| SPD (Decontamination and Clean Preparation) | 45 |
|---|----|

2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Fundamentals Handbook, Chapter 7, Sound and Vibration.
 3. An allowance, not to exceed 5db, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.
 4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.
- C. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 5 mm per second (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. Measurements for internally isolated fans and motors may be made at the mounting feet.

1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 1. Vibration isolators:
 - a. Floor mountings
 - b. Hangers
 - c. Snubbers
 - d. Thrust restraints
 2. Bases.
 3. Acoustical enclosures.

- C. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):
2009Fundamentals Handbook, Chapter 7, Sound and Vibration
- C. American Society for Testing and Materials (ASTM):
A123/A123M-09.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
A307-07b.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
D2240-05(2010).....Standard Test Method for Rubber Property - Durometer Hardness
- D. Manufacturers Standardization (MSS):
SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture
- E. Occupational Safety and Health Administration (OSHA):
29 CFR 1910.95.....Occupational Noise Exposure
- F. American Society of Civil Engineers (ASCE):
ASCE 7-10Minimum Design Loads for Buildings and Other Structures.
- G. American National Standards Institute / Sheet Metal and Air Conditioning Contractor's National Association (ANSI/SMACNA):
001-2008.....Seismic Restraint Manual: Guidelines for Mechanical Systems, 3rd Edition.
- H. International Code Council (ICC):
2009 IBC.....International Building Code.
- I. Department of Veterans Affairs (VA):
H-18-8 2010.....Seismic Design Requirements.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by

isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.

- B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.
- C. Exposure to weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards. Springs to be powder coated or electro galvanized. All hardware to be electro galvanized. In addition provide limit stops to resist wind velocity. Velocity pressure established by wind shall be calculated in accordance with section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.
- D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.
- E. Color code isolators by type and size for easy identification of capacity.

2.2 VIBRATION ISOLATORS

A. Floor Mountings:

- 1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
- 2. Spring Isolators (Type S): Shall be free-standing, laterally stable and include acoustical friction pads and leveling bolts. Isolators shall have a minimum ratio of spring diameter-to-operating spring height of 1.0 and an additional travel to solid equal to 50 percent of rated deflection.
- 3. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to wind loads. Provide clearance around restraining bolts to prevent mechanical short circuiting.
- 4. Pads (Type D), Washers (Type W), and Bushings (Type L): Pads shall be natural rubber or neoprene waffle, neoprene and steel waffle, or reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).

B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.

1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
2. Hanger supports for piping 50 mm (2 inches) and larger shall have a pointer and scale deflection indicator.

2.4 BASES

- A. Rails (Type R): Design rails with isolator brackets to reduce mounting height of equipment and cradle machines having legs or bases that do not require a complete supplementary base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension but not less than 100 mm (4 inches). Where rails are used with neoprene mounts for small fans or close coupled pumps, extend rails to compensate overhang of housing.
- B. Integral Structural Steel Base (Type B): Design base with isolator brackets to reduce mounting height of equipment which require a complete supplementary rigid base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension, but not less than 100 mm (four inches).

2.5 SOUND ATTENUATING UNITS

Refer to specification Section 23 31 00, HVAC DUCTS and CASINGS.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Vibration Isolation:

1. No metal-to-metal contact will be permitted between fixed and floating parts.
2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, compressors, etc.) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.

3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.
 4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (100 degrees F).
 5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
 6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.
- B. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

3.2 ADJUSTING

- A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.
- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch (6-mm) movement during start and stop.
- D. Adjust active height of spring isolators.
- E. Adjust snubbers according to manufacturer's recommendations.
- F. Adjust seismic restraints to permit free movement of equipment within normal mode of operation.
- G. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SELECTION GUIDE FOR VIBRATION ISOLATORS

| EQUIPMENT | | ON GRADE | | | 20FT FLOOR SPAN | | | 30FT FLOOR SPAN | | | 40FT FLOOR SPAN | | | 50FT FLOOR SPAN | | |
|-------------------------------------|------------------------|--------------|--------------|-------------|-----------------|--------------|-------------|-----------------|--------------|-------------|-----------------|--------------|-------------|-----------------|--------------|-------------|
| | | BASE TYPE | ISOL TYPE | MIN DEFL | BASE TYPE | ISOL TYPE | MIN DEFL | BASE TYPE | ISOL TYPE | MIN DEFL | BASE TYPE | ISOL TYPE | MIN DEFL | BASE TYPE | ISOL TYPE | MIN DEFL |
| COMPRESSORS AND VACUUM PUMPS | | | | | | | | | | | | | | | | |
| UP THROUGH 1-1/2 HP | | --- | D,L, W | 0.8 | ---- | D,L, W | 0.8 | --- | D,L, W | 1.5 | --- | D,L, W | 1.5 | --- | D,L, W | --- |
| 2 HP AND OVER: | | | | | | | | | | | | | | | | |
| 500 - 750 RPM | | --- | D | 0.8 | --- | S | 0.8 | --- | S | 1.5 | --- | S | 1.5 | --- | S | 2.5 |
| 750 RPM & OVER | | --- | D | 0.8 | --- | S | 0.8 | --- | S | 1.5 | --- | S | 1.5 | --- | S | 2.5 |
| | | | | | | | | | | | | | | | | |
| CLOSE COUPLED | UP TO 1-1/2 HP | --- | --- | --- | --- | D,L, W | --- | --- | D,L, W | --- | --- | D,L, W | --- | --- | D,L, W | --- |
| | 2 HP & OVER | --- | --- | --- | I | S | 0.8 | I | S | 1.5 | I | S | 1.5 | I | S | 2.0 |
| LARGE INLINE | Up to 25 HP | --- | --- | --- | --- | S | 0.75 | --- | S | 1.50 | --- | S | 1.50 | --- | --- | NA |
| | 26 HP THRU 30 HP | --- | --- | --- | --- | S | 1.0 | --- | S | 1.50 | --- | S | 2.50 | --- | --- | NA |

| EQUIPMENT | ON GRADE | | | 20FT FLOOR SPAN | | | 30FT FLOOR SPAN | | | 40FT FLOOR SPAN | | | 50FT FLOOR SPAN | | |
|------------------------------------|--------------|--------------|----------------|-----------------|---------------|-----------------|-----------------|---------------|-----------------|-----------------|---------------|----------------|-----------------|---------------|----------------|
| | BASE TYPE | ISOL TYPE | MIN DEFL | BASE TYPE | ISOL TYPE | MIN DEFL | BASE TYPE | ISOL TYPE | MIN DEFL | BASE TYPE | ISOL TYPE | MIN DEFL | BASE TYPE | ISOL TYPE | MIN DEFL |
| CENTRIFUGAL FANS | | | | | | | | | | | | | | | |
| UP TO 50 HP: | | | | | | | | | | | | | | | |
| UP TO 200 RPM | B | N | 0.3 | B | S | 2.5 | B | S | 2.5 | B | S | 3.5 | B | S | 3.5 |
| 201 - 300 RPM | B | N | 0.3 | B | S | 2.0 | B | S | 2.5 | B | S | 2.5 | B | S | 3.5 |
| 301 - 500 RPM | B | N | 0.3 | B | S | 2.0 | B | S | 2.0 | B | S | 2.5 | B | S | 3.5 |
| 501 RPM & OVER | B | N | 0.3 | B | S | 2.0 | B | S | 2.0 | B | S | 2.0 | B | S | 2.5 |
| 60 HP & OVER:- | | | | | | | | | | | | | | | |
| UP TO 300 RPM | B | S | 2.0 | I | S | 2.5 | I | S | 3.5 | I | S | 3.5 | I | S | 3.5 |
| 301 — 500 RPM | B | S | 2.0 | I | S | 2.0 | I | S | 2.5 | I | S | 3.5 | I | S | 3.5 |
| 501 RPM & OVER | B | S | 1.0 | I | S | 2.0 | I | S | 2.0 | I | S | 2.5 | I | S | 2.5 |
| | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| COOLING TOWERS | | | | | | | | | | | | | | | |
| UP TO 500 RPM | — | — | — | — | SP | 2.5 | — | SP | 2.5 | — | SP | 2.5 | — | SP | 3.5 |
| 501 RPM & OVER | — | — | — | — | SP | 0.75 | — | SP | 0.75 | — | SP | 1.5 | — | SP | 2.5 |
| INTERNAL COMBUSTION ENGINES | | | | | | | | | | | | | | | |
| UP TO 25 HP | I | N | 0.75 | I | N | 1.5 | I | S | 2.5 | I | S | 3.5 | I | S | 4.5 |

| EQUIPMENT | ON GRADE | | | 20FT FLOOR SPAN | | | 30FT FLOOR SPAN | | | 40FT FLOOR SPAN | | | 50FT FLOOR SPAN | | |
|-----------------------------------|--------------|--------------|-------------|-----------------|--------------|-------------|-----------------|--------------|-------------|-----------------|--------------|-------------|-----------------|--------------|-------------|
| | BASE TYPE | ISOL TYPE | MIN DEFL | BASE TYPE | ISOL TYPE | MIN DEFL | BASE TYPE | ISOL TYPE | MIN DEFL | BASE TYPE | ISOL TYPE | MIN DEFL | BASE TYPE | ISOL TYPE | MIN DEFL |
| 30 THRU 100 HP | I | N | 0.75 | I | N | 1.5 | I | S | 2.5 | I | S | 3.5 | I | S | 4.5 |
| 125 HP & OVER | I | N | 0.75 | I | N | 1.5 | I | S | 2.5 | I | S | 3.5 | I | S | 4.5 |
| AIR HANDLING UNIT PACKAGES | | | | | | | | | | | | | | | |
| SUSPENDED: | | | | | | | | | | | | | | | |
| UP THRU 5 HP | --- | --- | --- | --- | H | 1.0 | --- | H | 1.0 | --- | H | 1.0 | --- | H | 1.0 |
| 7-1/2 HP & OVER: | | | | | | | | | | | | | | | |
| UP TO 500 RPM | --- | --- | --- | --- | H, THR | 1.5 | --- | H, THR | 2.5 | --- | H, THR | 2.5 | --- | H, THR | 2.5 |
| 501 RPM & OVER | --- | --- | --- | --- | H, THR | 0.8 | --- | H, THR | 0.8 | --- | H,TH R | 0.8 | --- | H,TH R | 2.0 |
| FLOOR MOUNTED: | | | | | | | | | | | | | | | |
| UP THRU 5 HP | --- | D | --- | --- | S | 1.0 | --- | S | 1.0 | --- | S | 1.0 | --- | S | 1.0 |
| 7-1/2 HP & OVER: | | | | | | | | | | | | | | | |
| UP TO 500 RPM | --- | D | --- | R | S, THR | 1.5 | R | S, THR | 2.5 | R | S, THR | 2.5 | R | S, THR | 2.5 |
| 501 RPM & OVER | --- | D | --- | --- | S, THR | 0.8 | --- | S, THR | 0.8 | R | S, THR | 1.5 | R | S, THR | 2.0 |
| HEAT PUMPS | | | | | | | | | | | | | | | |
| ALL | --- | S | 0.75 | --- | S | 0.75 | --- | S | 0.75 | CB | S | 1.5 | --- | --- | NA |
| CONDENSING UNITS | | | | | | | | | | | | | | | |
| ALL | --- | SS | 0.25 | --- | SS | 0.75 | --- | SS | 1.5 | CB | SS | 1.5 | --- | --- | NA |

| EQUIPMENT | ON GRADE | | | 20FT FLOOR SPAN | | | 30FT FLOOR SPAN | | | 40FT FLOOR SPAN | | | 50FT FLOOR SPAN | | |
|--|--------------|--------------|-------------|-----------------|--------------|-------------|-----------------|--------------|-------------|-----------------|--------------|-------------|-----------------|--------------|-------------|
| | BASE TYPE | ISOL TYPE | MIN DEFL | BASE TYPE | ISOL TYPE | MIN DEFL | BASE TYPE | ISOL TYPE | MIN DEFL | BASE TYPE | ISOL TYPE | MIN DEFL | BASE TYPE | ISOL TYPE | MIN DEFL |
| IN-LINE CENTRIFUGAL AND VANE AXIAL FANS, FLOOR MOUNTED: (APR 9) | | | | | | | | | | | | | | | |
| UP THRU 50 HP: | | | | | | | | | | | | | | | |
| UP TO 300 RPM | --- | D | --- | R | S | 2.5 | R | S | 2.5 | R | S | 2.5 | R | S | 3.5 |
| 301 - 500 RPM | --- | D | --- | R | S | 2.0 | R | S | 2.0 | R | S | 2.5 | R | S | 2.5 |
| 501 - & OVER | --- | D | --- | --- | S | 1.0 | --- | S | 1.0 | R | S | 2.0 | R | S | 2.5 |
| 60 HP AND OVER: | | | | | | | | | | | | | | | |
| 301 - 500 RPM | R | S | 1.0 | R | S | 2.0 | R | S | 2.0 | R | S | 2.5 | R | S | 3.5 |
| 501 RPM & OVER | R | S | 1.0 | R | S | 2.0 | R | S | 2.0 | R | S | 2.0 | R | S | 2.5 |

NOTES:

1. Edit the Table above to suit where isolator, other than those shown, are used, such as for seismic restraints and position limit stops.
2. For suspended floors lighter than 100 mm (4 inch) thick concrete, select deflection requirements from next higher span.
3. For separate chiller building on grade, pump isolators may be omitted.
4. Direct bolt fire pumps to concrete base. Provide pads (D) for domestic water booster pump package.
5. For projects in seismic areas, use only SS & DS type isolators and snubbers.
6. For floor mounted in-line centrifugal blowers (ARR 1): use "B" type in lieu of "R" type base.
7. Suspended: Use "H" isolators of same deflection as floor mounted.

**SECTION 23 05 93
TESTING, ADJUSTING, AND BALANCING FOR HVAC**

PART 1 - GENERAL

1.1 DESCRIPTION

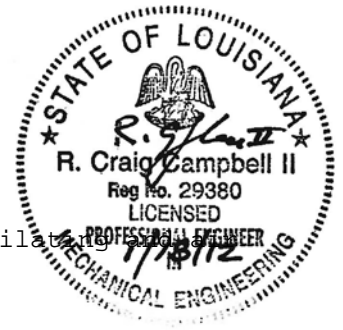
- A. Testing, adjusting, and balancing (TAB) of heating, ventilating, and air conditioning (HVAC) systems. TAB includes the following:
1. Planning systematic TAB procedures.
 2. Design Review Report.
 3. Systems Inspection report.
 4. Duct Air Leakage test report.
 5. Systems Readiness Report.
 6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
 7. Vibration and sound measurements.
 8. Recording and reporting results.

B. Definitions:

1. Basic TAB used in this Section: Chapter 37, "Testing, Adjusting and Balancing" of 2007 ASHRAE Handbook, "HVAC Applications".
2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
3. AABC: Associated Air Balance Council.
4. NEBB: National Environmental Balancing Bureau.
5. Hydronic Systems: Includes chilled water, heating hot water.
6. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
7. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flowrate from values (design) in the contract documents.

1.2 RELATED WORK

- A. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANTS and STEAM GENERATION: General Mechanical Requirements.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General Mechanical Requirements.
- C. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise and Vibration Requirements.
- D. Section 23 07 11, HVAC, PLUMBING, ~~AND BOILER PLANT INSULATION~~: Piping and Equipment Insulation.



- E. Section 23 36 00, AIR TERMINAL UNITS: Terminal Units Performance.
- F. Section 23 31 00, HVAC DUCTS AND CASINGS: Duct Leakage.
- G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Controls and Instrumentation Settings.
- H. Section 23 82 16, AIR COILS
- I. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS
- J. Section 23 34 00, HVAC FANS
- K. Section 23 37 00, AIR OUTLETS AND INLETS
- L. Section 23 21 13, HYDRONIC PIPING
- M. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS. Requirements for commissioning, systems readiness checklists, and training
- N. Section 23 05 12 GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

1.3 QUALITY ASSURANCE

- A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC, Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANTS and STEAM GENERATION, and Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- B. Qualifications:
 - 1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
 - 2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the Resident Engineer and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency's review shows unsatisfactory work performed by the predecessor agency.

3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the Resident Engineer and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.
 4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the Resident Engineer. The responsibilities would specifically include:
 - a. Shall directly supervise all TAB work.
 - b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
 - c. Would follow all TAB work through its satisfactory completion.
 - d. Shall provide final markings of settings of all HVAC adjustment devices.
 - e. Permanently mark location of duct test ports.
 5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing. The lead technician shall be certified by AABC or NEBB
- C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.

D. Tab Criteria:

1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 36, and requirements stated herein shall be the basis for planning, procedures, and reports.
2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow ASHRAE Handbook "HVAC Applications", Chapter 36, as a guideline. Air Filter resistance during tests, artificially imposed if necessary, shall be at least 100 percent of manufacturer recommended change over pressure drop values for pre-filters and after-filters.
 - a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus 10 percent.
 - b. Air terminal units (maximum values): Minus 2 percent to plus 10 percent.
 - c. Exhaust hoods/cabinets: 0 percent to plus 10 percent.
 - d. Minimum outside air: 0 percent to plus 10 percent.
 - e. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 5 percent to plus 10 percent except if the air to a space is 100 CFM or less the tolerance would be minus 5 to plus 5 percent.
 - f. Heating hot water pumps and hot water coils: Minus 5 percent to plus 5 percent.
 - g. Chilled water and condenser water pumps: Minus 0 percent to plus 5 percent.
 - h. Chilled water coils: Minus 0 percent to plus 5 percent.
3. Systems shall be adjusted for energy efficient operation as described in PART 3.
4. Typical TAB procedures and results shall be demonstrated to the Resident Engineer for one air distribution system (including all fans, three terminal units, three rooms randomly selected by the Resident Engineer) and one hydronic system (pumps and three coils) as follows:
 - a. When field TAB work begins.
 - b. During each partial final inspection and the final inspection for the project if requested by VA.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.
- C. For use by the Resident Engineer staff, submit one complete set of applicable AABC or NEBB publications that will be the basis of TAB work.
- D. Submit Following for Review and Approval:
 - 1. Design Review Report within 90 days for conventional design projects after the system layout on air and water side is completed by the Contractor.
 - 2. Systems inspection report on equipment and installation for conformance with design.
 - 3. Duct Air Leakage Test Report.
 - 4. Systems Readiness Report.
 - 5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
 - 6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.
- E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

1.5 APPLICABLE PUBLICATIONS

- A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.
- B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):
 - 2007HVAC Applications ASHRAE Handbook, Chapter 37, Testing, Adjusting, and Balancing and Chapter 47, Sound and Vibration Control
- C. Associated Air Balance Council (AABC):
 - 2002.....AABC National Standards for Total System Balance

D. National Environmental Balancing Bureau (NEBB):

7th Edition 2005Procedural Standards for Testing, Adjusting,
Balancing of Environmental Systems

2nd Edition 2006Procedural Standards for the Measurement of
Sound and Vibration

3rd Edition 2009Procedural Standards for Whole Building Systems
Commissioning of New Construction

E. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA):

3rd Edition 2002HVAC SYSTEMS Testing, Adjusting and Balancing

PART 2 - PRODUCTS

2.1 PLUGS

Provide plastic plugs to seal holes drilled in ductwork for test purposes.

2.2 INSULATION REPAIR MATERIAL

See Section 23 07 11, HVAC and BOILER PLANT INSULATION Provide for repair of insulation removed or damaged for TAB work.

PART 3 - EXECUTION

3.1 GENERAL

- A. Refer to TAB Criteria in Article, Quality Assurance.
- B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

3.2 DESIGN REVIEW REPORT

The TAB Specialist shall review the Contract Plans and specifications and advise the Resident Engineer of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

3.3 SYSTEMS INSPECTION REPORT

- A. Inspect equipment and installation for conformance with design.
- B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.

- C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

3.4 DUCT AIR LEAKAGE TEST REPORT

TAB Agency shall perform the leakage test as outlined in "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS and CASINGS for TAB agency's role and responsibilities in witnessing, recording and reporting of deficiencies.

3.5 SYSTEM READINESS REPORT

- A. The TAB Contractor shall measure existing air and water flow rates associated with existing systems utilized to serve renovated areas as indicated on drawings. Submit report of findings to resident engineer.
- B. Inspect each System to ensure that it is complete including installation and operation of controls. Submit report to RE in standard format and forms prepared and or approved by the Commissioning Agent.
- C. Verify that all items such as ductwork piping, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the Resident Engineer.

3.6 TAB REPORTS

- A. Submit an intermediate report for 50 percent of systems and equipment tested and balanced to establish satisfactory test results.
- B. The TAB contractor shall provide raw data immediately in writing to the Resident Engineer if there is a problem in achieving intended results before submitting a formal report.
- C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval at no additional cost to the owner.
- D. Do not proceed with the remaining systems until intermediate report is approved by the Resident Engineer.

3.7 TAB PROCEDURES

- A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.
- B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration

shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.

- C. Coordinate TAB procedures with existing systems and any phased construction completion requirements for the project. Provide TAB reports for pre construction air and water flow rate and for each phase of the project prior to partial final inspections of each phase of the project. Return existing areas outside the work area to pre constructed conditions.
- D. Allow 24 days time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.
- E. Air Balance and Equipment Test: Include air handling units, fans, terminal units, fan coil units, room diffusers/outlets/inlets, computer room AC units.
 - 1. Artificially load air filters by partial blanking to produce air pressure drop of manufacturer's recommended pressure drop.
 - 2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
 - 3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
 - 4. Record final measurements for air handling equipment performance data sheets.
- F. Water Balance and Equipment Test: Include circulating pumps, convertors, coils, coolers and condensers:
 - 1. Adjust flow rates for equipment. Set coils and evaporator to values on equipment submittals, if different from values on contract drawings.
 - 2. Primary-secondary (variable volume) systems: Coordinate TAB with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Balance systems at design water flow and then verify that variable flow controls function as designed.
 - 3. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils, and for convertors. Include entering and leaving air temperatures (DB/WB for cooling coils) for air handling units

and reheat coils. Make air and water temperature measurements at the same time.

3.8 VIBRATION TESTING

- A. Furnish instruments and perform vibration measurements as specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Field vibration balancing is specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANTS and STEAM GENERATION. Provide measurements for all rotating HVAC equipment of 373 watts (1/2 horsepower) and larger, fans and motors.
- B. Record initial measurements for each unit of equipment on test forms and submit a report to the Resident Engineer. Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct the problem. The TAB agency shall verify that the corrections are done and submit a final report to the Resident Engineer.

3.9 SOUND TESTING

- A. Perform and record required sound measurements in accordance with Paragraph, QUALITY ASSURANCE in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
 - 1. Take readings in rooms, approximately fifteen (15)percent of all rooms. The Resident Engineer may designate the specific rooms to be tested.
- B. Take measurements with a calibrated sound level meter and octave band analyzer of the accuracy required by AABC or NEBB.
- C. Sound reference levels, formulas and coefficients shall be according to ASHRAE Handbook, "HVAC Applications", Chapter 46, SOUND AND VIBRATION CONTROL.
- D. Determine compliance with specifications as follows:
 - 1. When sound pressure levels are specified, including the NC Criteria in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT:
 - a. Reduce the background noise as much as possible by shutting off unrelated audible equipment.
 - b. Measure octave band sound pressure levels with specified equipment "off."
 - c. Measure octave band sound pressure levels with specified equipment "on."

- d. Use the DIFFERENCE in corresponding readings to determine the sound pressure due to equipment.

| | | | | | | | |
|-------------|----|---|---|---|---|--------|------------|
| DIFFERENCE: | 0 | 1 | 2 | 3 | 4 | 5 to 9 | 10 or More |
| FACTOR: | 10 | 7 | 4 | 3 | 2 | 1 | 0 |

Sound pressure level due to equipment equals sound pressure level with equipment "on" minus FACTOR.

- e. Plot octave bands of sound pressure level due to equipment for typical rooms on a graph which also shows noise criteria (NC) curves.
2. When sound power levels are specified:
- Perform steps 1.a. thru 1.d., as above.
 - For indoor equipment: Determine room attenuating effect, i.e., difference between sound power level and sound pressure level. Determined sound power level will be the sum of sound pressure level due to equipment plus the room attenuating effect.
 - For outdoor equipment: Use directivity factor and distance from noise source to determine distance factor, i.e., difference between sound power level and sound pressure level. Measured sound power level will be the sum of sound pressure level due to equipment plus the distance factor. Use 10 meters (30 feet) 13 meters (40 feet) 16 meters (50 feet) for sound level location.
3. Where sound pressure levels are specified in terms of dB(A), as in Section 23 65 00, COOLING TOWERS, measure sound levels using the "A" scale of meter. Single value readings will be used instead of octave band analysis.
- E. Where measured sound levels exceed specified level, the installing contractor or equipment manufacturer shall take remedial action approved by the Resident Engineer and the necessary sound tests shall be repeated.
- F. Test readings for sound testing could go higher than 15 percent if determination is made by the Resident Engineer based on the recorded sound data.

3.10 MARKING OF SETTINGS

Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be

restored if disturbed at any time. Style and colors used for markings shall be coordinated with the Resident Engineer.

3.11 IDENTIFICATION OF TEST PORTS

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

3.12 PHASING

- A. Phased Projects: Testing and Balancing Work to follow project with areas shall be completed per the project phasing. Upon completion of the project all areas shall have been tested and balanced per the contract documents.
- B. Existing Areas: Systems that serve areas outside of the project scope shall not be adversely affected. Measure existing parameters where shown to document system capacity.

3.13 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

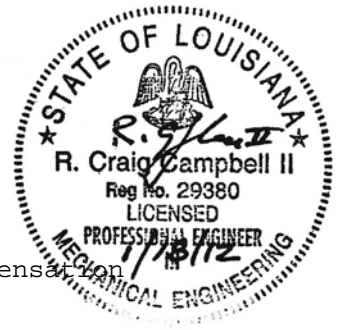
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SECTION 23 07 11
HVAC AND BOILER PLANT INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Field applied insulation for thermal efficiency and condensation control for
1. HVAC piping, ductwork and equipment.
- B. Definitions
1. ASJ: All service jacket, white finish facing or jacket.
 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
 3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
 4. Concealed: Ductwork and piping above ceilings and in chases, interstitial space and pipe spaces.
 5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, interstitial spaces, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
 6. FSK: Foil-scrim-kraft facing.
 7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F); HVAC equipment or piping handling media above 41 degrees C (105 degrees F)
 8. Density: kg/m^3 - kilograms per cubic meter (Pcf - pounds per cubic foot).
 9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
 10. Thermal conductance: Heat flow rate through materials.
 - a. Flat surface: Watt per square meter (BTU per hour per square foot).
 - b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).
 11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).



12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
13. HPS: High pressure steam (415 kPa [60 psig] and above).
14. HPR: High pressure steam condensate return.
15. MPS: Medium pressure steam (110 kPa [16 psig] thru 414 kPa [59 psig]).
16. MPR: Medium pressure steam condensate return.
17. LPS: Low pressure steam (103 kPa [15 psig] and below).
18. LPR: Low pressure steam condensate gravity return.
19. PC: Pumped condensate.
20. HWH: Hot water heating supply.
21. HWHR: Hot water heating return.
22. CW: Cold water.
23. HW: Hot water.
24. CH: Chilled water supply.
25. CHR: Chilled water return.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- C. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
- D. Section 23 21 23, HYDRONIC PUMPS
- E. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING
- F. Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING: Piping and equipment.
- G. Section 23 21 13, HYDRONIC PIPING: Hot water, chilled water,
- H. Section 23 31 00, HVAC DUCTS AND CASINGS: Ductwork, plenum and fittings.
- I. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS. Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC

B. Criteria:

1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

4.3.3.1 Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.1 or 4.3.3.1.2., shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, Standard Method of Test of Surface Burning Characteristics of Building Materials.

4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

4.3.3.1.2 The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

4.3.3.2 Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

(1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors

(2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

4.3.3.3 Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.3.4 Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

4.3.3.5* Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

4.3.3.6 Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.2 Pneumatic tubing for control systems shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1820, Standard for Safety Fire Test of Pneumatic Tubing for Flame and Smoke Characteristics.

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

(1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides

(2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in NFPA 251, *Standard Methods of Tests of Fire Endurance of Building Construction and Materials*

2. Test methods: ASTM E84, UL 723, or NFPA 255.

3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and

condensation control insulation, no thickness adjustment need be made.

4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.
- C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings:
 1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
 - a. Insulation materials: Specify each type used and state surface burning characteristics.
 - b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.
 - c. Insulation accessory materials: Each type used.
 - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
 - e. Make reference to applicable specification paragraph numbers for coordination.
- C. Samples:
 1. Each type of insulation: Minimum size 100 mm (4 inches) square for board/block/ blanket; 150 mm (6 inches) long, full diameter for round types.
 2. Each type of facing and jacket: Minimum size 100 mm (4 inches square).
 3. Each accessory material: Minimum 120 ML (4 ounce) liquid container or 120 gram (4 ounce) dry weight for adhesives / cement / mastic.

1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed

instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. Federal Specifications (Fed. Spec.):
 - L-P-535E (2)- 99.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- C. Military Specifications (Mil. Spec.):
 - MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation
 - MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation
 - MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier
 - MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass
- D. American Society for Testing and Materials (ASTM):
 - A167-99(2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 - B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
 - C411-05.....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation
 - C449-07.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement
 - C533-09.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation
 - C534-08.....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
 - C547-07.....Standard Specification for Mineral Fiber pipe Insulation

- C552-07.....Standard Specification for Cellular Glass
Thermal Insulation
- C553-08.....Standard Specification for Mineral Fiber
Blanket Thermal Insulation for Commercial and
Industrial Applications
- C585-09.....Standard Practice for Inner and Outer Diameters
of Rigid Thermal Insulation for Nominal Sizes
of Pipe and Tubing (NPS System) R (1998)
- C612-10.....Standard Specification for Mineral Fiber Block
and Board Thermal Insulation
- C1126-04.....Standard Specification for Faced or Unfaced
Rigid Cellular Phenolic Thermal Insulation
- C1136-10.....Standard Specification for Flexible, Low
Permeance Vapor Retarders for Thermal
Insulation
- D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven
and Treated) for Roofing and Waterproofing
- E84-10.....Standard Test Method for Surface Burning
Characteristics of Building
Materials
- E119-09c.....Standard Test Method for Fire Tests of Building
Construction and Materials
- E136-09b.....Standard Test Methods for Behavior of Materials
in a Vertical Tube Furnace at 750 degrees C
(1380 F)
- E. National Fire Protection Association (NFPA):
- 90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems
- 96-08.....Standards for Ventilation Control and Fire
Protection of Commercial Cooking Operations
- 101-09.....Life Safety Code
- 251-06.....Standard methods of Tests of Fire Endurance of
Building Construction Materials
- 255-06.....Standard Method of tests of Surface Burning
Characteristics of Building Materials
- F. Underwriters Laboratories, Inc (UL):

723.....UL Standard for Safety Test for Surface Burning
 Characteristics of Building Materials with
 Revision of 09/08

- G. Manufacturer's Standardization Society of the Valve and Fitting
 Industry (MSS):
 SP58-2009.....Pipe Hangers and Supports Materials, Design,
 and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

- A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m³ (3 pcf), k = 0.037 (0.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 16 kg/m³ (1 pcf), k = 0.045 (0.31) at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

2.2 MINERAL WOOL OR REFRACTORY FIBER

- A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

2.3 CELLULAR GLASS CLOSED-CELL

- A. Comply with Standard ASTM C177, C518, density 120 kg/m³ (7.5 pcf) nominal, k = 0.033 (0.29) at 240 degrees C (75 degrees F).
- B. Pipe insulation for use at temperatures up to 200 degrees C (400 degrees F) with all service vapor retarder jacket.

2.4 CALCIUM SILICATE

- A. Preformed pipe Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- B. Premolded Pipe Fitting Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- C. Equipment Insulation: ASTM C533, Type I and Type II
- D. Characteristics:

| Insulation Characteristics | | |
|--|-----------------|------------------|
| ITEMS | TYPE I | TYPE II |
| Temperature, maximum degrees C (degrees F) | 649 (1200) | 927 (1700) |
| Density (dry), Kg/m ³ (lb/ ft ³) | 232 (14.5) | 288 (18) |
| Thermal conductivity: Min W/ m K (Btu in/h ft ² degrees F)@ mean temperature of 93 degrees C (200 degrees F) | 0.059 (0.41) | 0.078 (0.540) |
| Surface burning characteristics: | | |
| Flame spread Index, Maximum | 0 | 0 |
| Smoke Density index, Maximum | 0 | 0 |

2.5 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance ≤ 0.02 or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping and ductwork as well as on interior piping and ductwork exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.) in high humidity areas conveying fluids below ambient

temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.

- E. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- F. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.
- G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.
- H. Aluminum Jacket-Piping systems ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 13 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.
- I. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.5 mm (0.020 inches) thick with 32 mm (1-1/4 inch) corrugations or 0.8 mm (0.032 inches) thick with no corrugations. System shall be weatherproof if used for outside service.

2.6 REMOVABLE INSULATION JACKETS

- A. Insulation and Jacket:
 - 1. Non-Asbestos Glass mat, type E needled fiber.
 - 2. Temperature maximum of 450°F, Maximum water vapor transmission of 0.00 perm, and maximum moisture absorption of 0.2 percent by volume.
 - 3. Jacket Material: Silicon/fiberglass and LFP 2109 pure PTFE.
 - 4. Construction: One piece jacket body with three-ply braided pure Teflon or Kevlar thread and insulation sewn as part of jacket. Belt fastened.

2.7 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

| Nominal Pipe Size and Accessories Material (Insert Blocks) | |
|--|---------------------------|
| Nominal Pipe Size mm (inches) | Insert Blocks mm (inches) |
| Up through 125 (5) | 150 (6) long |
| 150 (6) | 150 (6) long |
| 200 (8), 250 (10), 300 (12) | 225 (9) long |
| 350 (14), 400 (16) | 300 (12) long |
| 450 through 600 (18 through 24) | 350 (14) long |

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

2.8 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

2.9 MECHANICAL FASTENERS

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.

- B. Staples: Outward clinching galvanized steel.
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.
- D. Bands: 13 mm (0.5 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.10 REINFORCEMENT AND FINISHES

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
- F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.11 FIRESTOPPING MATERIAL

Other than pipe and duct insulation, refer to Section 07 84 00
FIRESTOPPING.

2.12 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

- A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the Resident Engineer for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems.

Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.

- C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor retarder over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).
- D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- E. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- H. HVAC work not to be insulated:
 - 1. Internally insulated ductwork and air handling units.
 - 2. Relief air ducts (Economizer cycle exhaust air).
 - 3. Exhaust air ducts and plenums, and ventilation exhaust air shafts.
 - 4. Equipment: Expansion tanks, flash tanks, hot water pumps, steam condensate pumps.
 - 5. In hot piping: Unions, flexible connectors, control valves, PRVs, safety valves and discharge vent piping, vacuum breakers, thermostatic vent valves, steam traps 20 mm (3/4 inch) and smaller,

- exposed piping through floor for convectors and radiators. Insulate piping to within approximately 75 mm (3 inches) of uninsulated items.
- I. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
 - J. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
 - K. Firestop Pipe and Duct insulation:
 - 1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
 - 2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
 - a. Pipe risers through floors
 - b. Pipe or duct chase walls and floors
 - c. Smoke partitions
 - d. Fire partitions
 - L. Provide vapor barrier jackets over insulation as follows:
 - 1. All piping and ductwork exposed to outdoor weather.
 - 2. All interior piping and ducts conveying fluids ~~not~~ exposed to outdoor air (i.e. in attics, ventilated (not air conditioned) spaces, etc.) below ambient air temperature.
 - M. Provide metal jackets over insulation as follows:
 - 1. All piping and ducts exposed to outdoor weather.
 - 2. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
 - 3. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

- A. Mineral Fiber Board:

1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
2. Plain board:
 - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
 - b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.
 - c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.
3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and attics, interstitial spaces and duct work exposed to outdoor weather:
 - a. **2.33"** thick insulation faced with ASJ (white all service jacket): Supply air duct and after-filter housing.
 - b. **2.33"** thick insulation faced with ASJ: Return air duct, mixed air plenums and pre-filter housing.
 - c. Outside air intake ducts: 25 mm **2.33"** thick insulation faced with ASJ.
 - d. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer vapor barrier with a maximum water vapor permeability of 0.001 perms.
4. Cold equipment: 40 mm (1-1/2inch) thick insulation faced with ASJ.

5. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
 - a. Reheat coil casing and separation chambers on steam humidifiers located above ceilings.

B. Flexible Mineral Fiber Blanket:

1. Adhere insulation to metal with 75 mm (3 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all around duct. Additionally secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.
2. Supply air ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation insulate trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.
3. Concealed supply air ductwork.
 - a. Above ceilings at a roof level, in attics, and duct work exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with FSK.
 - b. Above ceilings for other than roof level: 40 mm (1 ½ inch) thick insulation faced with FSK.
4. Concealed return air duct:
 - a. In attics (where not subject to damage) and where exposed to outdoor weather: 50mmmm (2 inch)thick insulation faced with FSK,
 - b. Above ceilings at a roof level, unconditioned areas, and in chases with external wall or containing steam piping; **2.33"** thick, insulation faced with FSK.
 - c. In interstitial spaces (where not subject to damage): **2.33"** inch thick insulation faced with FSK.
5. Concealed outside air duct: **2.33"** thick insulation faced with FSK.
6. Exhaust air branch duct from autopsy refrigerator to main duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.

C. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
 2. Contractor's options for fitting, flange and valve insulation:
 - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
 - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
 - c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
 - d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
 3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.
- D. Cellular Glass Insulation:
1. Pipe and tubing, covering nominal thickness in millimeters and inches as specified in the schedule at the end of this section.
 2. Cold equipment: 50 mm (2 inch) thick insulation faced with ASJ for chilled water pumps, water filters, chemical feeder pots or tanks, expansion tanks, air separators and air purgers.
 3. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer vapor barrier with a water vapor permeability of 0.00 perms.

E. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
2. Pipe and tubing insulation:
 - a. Use proper size material. Do not stretch or strain insulation.
 - b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 23 05 11, COMMON WORK RESULTS FOR HVAC
 - c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.
5. Minimum 20 mm (0.75 inch) thick insulation for pneumatic control lines for a minimum distance of 6 m (20 feet) from discharge side of the refrigerated dryer.
6. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a water vapor permeance of 0.00 perms.

F. Calcium Silicate:

1. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section for piping other than in boiler plant. See paragraphs 3.3 through 3.7 for Boiler Plant Applications.

3.7 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.8 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

| Insulation Thickness Millimeters (Inches) | | | | | |
|--|---|--|------------------|------------------|-------------------|
| | | Nominal Pipe Size Millimeters (Inches) | | | |
| Operating Temperature Range/Service | Insulation Material | Less than 25 (1) | 25 - 32 (1 - 1½) | 38 - 75 (1½ - 3) | 100 (4) and Above |
| | | | | | |
| 122-177 degrees C (251-350 degrees F) (HPS, MPS) | Mineral Fiber (Above ground piping only) | 75 (3) | 100 (4) | 113 (4.5) | 113 (4.5) |
| | | | | | |
| 93-260 degrees C (200-500 degrees F) (HPS, HPR) | Calcium Silicate | 100 (4) | 125 (5) | 150 (6) | 150 (6) |
| | | | | | |
| 100-121 degrees C (212-250 degrees F) (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks) | Mineral Fiber (Above ground piping only) | 62 (2.5) | 62 (2.5) | 75 (3.0) | 75 (3.0) |
| | | | | | |
| 38-94 degrees C (100-200 degrees F) (LPR, PC, HWH, HWHR, GH and GHR) | Mineral Fiber (Above ground piping only) | 38 (1.5) | 38 (1.5) | 50 (2.0) | 50 (2.0) |
| | | | | | |
| 4-16 degrees C (40-60 degrees F) (CH and CHR within chiller room and pipe chase and underground) | Cellular Glass Closed-Cell | 50 (2.0) | 50 (2.0) | 75 (3.0) | 75 (3.0) |
| | | | | | |
| 4-16 degrees C (40-60 degrees F) | Cellular Glass Closed-Cell | 38 (1.5) | 38 (1.5) | 38 (1.5) | 38 (1.5) |

| | | | | | |
|--|--|--|--|--|--|
| (CH, CHR, GC, GCR and RS for DX refrigeration) | | | | | |
|--|--|--|--|--|--|

- - - E N D - - -

SECTION 23 09 23
DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Provide (a) direct-digital control system(s) as indicated on project documents, point list, interoperability tables, drawings and as described in these specifications. Include a complete and working direct-digital control system. Include all engineering, programming, controls and installation materials, installation labor, commissioning and start-up, training, final project documentation and warranty.
1. The direct-digital control system(s) shall consist of high-speed, peer-to-peer network of DDC controllers, a control system server, and an Engineering Control Center. Provide a remote user using a standard web browser to access the control system graphics and change adjustable setpoints with the proper password.
 2. The direct-digital control system(s) shall be native BACnet. All new workstations, controllers, devices and components shall be listed by BACnet Testing Laboratories. All new workstations, controller, devices and components shall be accessible using a Web browser interface and shall communicate exclusively using the ASHRAE Standard 135 BACnet communications protocol without the use of gateways, unless otherwise allowed by this Section of the technical specifications, specifically shown on the design drawings and specifically requested otherwise by the VA.
 - a. If used, gateways shall support the ASHRAE Standard 135 BACnet communications protocol.
 - b. If used, gateways shall provide all object properties and read/write services shown on VA-approved interoperability schedules.
 3. The work administered by this Section of the technical specifications shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance,



Warranty, specified services and items required for complete and fully functional Controls Systems.

4. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. The contractor administered by this Section of the technical specifications shall provide controllers for each mechanical system. In the event of a network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the ECC shall have no effect on the field controllers, including those involved with global strategies.
 5. The control system shall accommodate 1 Engineering Control Center(s) and the control system shall accommodate 10 web-based Users simultaneously, and the access to the system should be limited only by operator password.
- B. Some products are furnished but not installed by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the installation of the products. These products include the following:
1. Control valves.
 2. Flow switches.
 3. Flow meters.
 4. Sensor wells and sockets in piping.
 5. Terminal unit controllers.
- C. Some products are installed but not furnished by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the procurement of the products. These products include the following:
1. Factory-furnished accessory thermostats and sensors furnished with unitary equipment.
- D. Some products are not provided by, but are nevertheless integrated with the work executed by, the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in

writing prior to submission the particulars of the products. These products include the following:

1. Fire alarm systems. If zoned fire alarm is required by the project-specific requirements, this interface shall require multiple relays, which are provided and installed by the fire alarm system contractor, to be monitored.
2. Advanced utility metering systems. These systems may take information from the control system or its component meters and sensors. There is no command or control action from the advanced utility monitoring system on the control system however.
3. Terminal units' velocity sensors
4. Unitary HVAC equipment rooftop air conditioning units, split systems, packaged pumping stations controls. These include:
 - a. Discharge temperature control.
 - b. Flowrate control.
 - c. Setpoint reset.
 - d. Time of day indexing.
 - e. Status alarm.
5. Variable frequency drives. These controls, if not native BACnet, will require a BACnet Gateway.
6. The following systems have limited control (as individually noted below) from the ECC:
 - a. Constant temperature rooms: temperature out of acceptable range and status alarms.
 - b. Medical gas systems (if not bottled at point of use): low pressure and status alarms.
 - c. Medical and dental compressed air systems: low pressure and status alarms.

E. Responsibility Table:

| Work/Item/System | Furnish | Install | Low Voltage Wiring | Line Power |
|---|----------|----------|--------------------|------------|
| Control system low voltage and communication wiring | 23 09 23 | 23 09 23 | 23 09 23 | N/A |
| Terminal units | 23 | 23 | N/A | 26 |
| Controllers for terminal units | 23 09 23 | 23 | 23 09 23 | 16 |
| LAN conduits and raceway | 23 09 23 | 23 09 23 | N/A | N/A |

| Work/Item/System | Furnish | Install | Low Voltage Wiring | Line Power |
|---|----------|----------|--------------------|------------|
| Automatic dampers (not furnished with equipment) | 23 09 23 | 23 | N/A | N/A |
| Automatic damper actuators | 23 09 23 | 23 09 23 | 23 09 23 | 23 09 23 |
| Manual valves | 23 | 23 | N/A | N/A |
| Automatic valves | 23 09 23 | 23 | 23 09 23 | 23 09 23 |
| Pipe insertion devices and taps, flow and pressure stations. | 23 | 23 | N/A | N/A |
| Thermowells | 23 09 23 | 23 | N/A | N/A |
| Current Switches | 23 09 23 | 23 09 23 | 23 09 23 | N/A |
| Control Relays | 23 09 23 | 23 09 23 | 23 09 23 | N/A |
| Power distribution system monitoring interfaces | 23 09 23 | 23 09 23 | 23 09 23 | 26 |
| Interface with chiller/boiler controls | 23 09 23 | 23 09 23 | 23 09 23 | 26 |
| Chiller/boiler controls interface with control system | 23 | 23 | 23 09 23 | 26 |
| All control system nodes, equipment, housings, enclosures and panels. | 23 09 23 | 23 09 23 | 23 09 23 | 26 |
| Smoke detectors | 28 31 00 | 28 31 00 | 28 31 00 | 28 31 00 |
| Fire/Smoke Dampers | 23 | 23 | 28 31 00 | 28 31 00 |
| Smoke Dampers | 23 | 23 | 28 31 00 | 28 31 00 |
| Fire Dampers | 23 | 23 | N/A | N/A |
| Water treatment system | 23 | 23 | 23 | 26 |
| VFDs | 23 09 23 | 26 | 23 09 23 | 26 |
| Fire Alarm shutdown relay interlock wiring | 28 | 28 | 28 | 26 |
| Control system monitoring of fire alarm smoke control relay | 28 | 28 | 23 09 23 | 28 |
| Starters, HOA switches | 23 | 23 | N/A | 26 |

F. This facility's existing direct-digital control system is manufactured by **Siemens Industry, Inc.**, and its ECC. The contractor administered by this Section of the technical specifications shall observe the capabilities, communication network, services, spare capacity of the existing control system and its ECC prior to beginning work.

1. Remove existing direct-digital control system ECC, communications network and controllers. Replace with new BACnet ECC, network and controllers compliant with this Section of the technical specifications.
2. Provide a new BACnet ECC, communications network, and controllers. Provide a programmable internetworking gateway allowing for real-time communication between the existing direct-digital control system and the new BACnet control system. Real-time communication shall provide all object properties and read/write services shown on VA-approved interoperability schedules. The contractor administered by this Section of the technical specifications shall provide all necessary investigation and site-specific programming to execute the interoperability schedules.
 - a. The combined system shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have complete operations and control capability over all systems, new and existing including; monitoring, trending, graphing, scheduling, alarm management, global point sharing, global strategy deployment, graphical operations interface and custom reporting as specified.
3. Upgrade the existing direct-digital control system's ECC to include all properties and services required by an ASHRAE Standard 135 BACnet B-AWS Profile. The upgraded ECC shall continue to communicate with the existing direct-digital control system's devices. The upgraded ECC shall communicate directly with the new native-BACnet devices over the existing control system's communications network without the use of a gateway. Provide programming converting the existing non-BACnet devices, objects and services to ASHRAE Standard 135 BACnet-complaint BIBBs. The contractor administered by this Section of the technical specifications shall provide all necessary investigation and site-specific programming to execute the interoperability schedules.
 - a. The performance requirement for the combined system: the combined system shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have complete operations and control capability over all systems, new

and existing including; monitoring, trending, graphing, scheduling, alarm management, global point sharing, global strategy deployment, graphical operations interface and custom reporting as specified.

1.2 RELATED WORK

- A. Section 22 61 19.74, Dental Compressed-Air Equipment.
- B. Section 22 62 00, Vacuum Systems for Laboratory and Healthcare Facilities.
- C. Section 22 62 19.74, Dental Vacuum and Evacuation Equipment.
- D. Section 22 63 00, Gas Systems for Laboratory and Healthcare Facilities.
- E. Section 23 09 11, Instrumentation and Control for Boiler Plant.
- F. Section 23 21 13, Hydronic Piping.
- G. Section 23 22 13, Steam and Condensate Heating Piping.
- H. Section 23 31 00, HVAC Ducts and Casings.
- I. Section 23 36 00, Air Terminal Units.
- J. Section 23 84 00, Humidity Control Equipment.
- K. Section 25 10 10, Advanced Utility Metering System.
- L. Section 26 05 21, Low-Voltage Electrical Power Conductors and Cables (600 Volts and Below).
- M. Section 26 05 26, Grounding and Bonding for Electrical Systems.
- N. Section 26 05 33, Raceway and Boxes for Electrical Systems.
- O. Section 26 29 11, Motor Starters.
- P. Section 26 32 13, Engine Generators.
- Q. Section 27 15 00, Communications Horizontal Cabling
- R. Section 28 31 00, Fire Detection and Alarm.

1.3 DEFINITION

- A. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.
- B. Analog: A continuously varying signal value (e.g., temperature, current, velocity etc.
- C. BACnet: A Data Communication Protocol for Building Automation and Control Networks , ANSI/ASHRAE Standard 135. This communications protocol allows diverse building automation devices to communicate data over and services over a network.
- D. BACnet/IP: Annex J of Standard 135. It defines and allows for using a reserved UDP socket to transmit BACnet messages over IP networks. A

BACnet/IP network is a collection of one or more IP sub-networks that share the same BACnet network number.

- E. BACnet Internetwork: Two or more BACnet networks connected with routers. The two networks may use different LAN technologies.
- F. BACnet Network: One or more BACnet segments that have the same network address and are interconnected by bridges at the physical and data link layers.
- G. BACnet Segment: One or more physical segments of BACnet devices on a BACnet network, connected at the physical layer by repeaters.
- H. BACnet Broadcast Management Device (BBMD): A communications device which broadcasts BACnet messages to all BACnet/IP devices and other BBMDs connected to the same BACnet/IP network.
- I. BACnet Interoperability Building Blocks (BIBBs): BACnet Interoperability Building Blocks (BIBBs) are collections of one or more BACnet services. These are prescribed in terms of an "A" and a "B" device. Both of these devices are nodes on a BACnet internetwork.
- J. BACnet Testing Laboratories (BTL). The organization responsible for testing products for compliance with the BACnet standard, operated under the direction of BACnet International.
- K. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).
- L. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.
- M. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.
- N. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.
- O. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls
- P. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).

- Q. Device: a control system component that contains a BACnet Device Object and uses BACnet to communicate with other devices.
- R. Device Object: Every BACnet device requires one Device Object, whose properties represent the network visible properties of that device. Every Device Object requires a unique Object Identifier number on the BACnet internetwork. This number is often referred to as the device instance.
- S. Device Profile: A specific group of services describing BACnet capabilities of a device, as defined in ASHRAE Standard 135-2008, Annex L. Standard device profiles include BACnet Operator Workstations (B-OWS), BACnet Building Controllers (B-BC), BACnet Advanced Application Controllers (B-AAC), BACnet Application Specific Controllers (B-ASC), BACnet Smart Actuator (B-SA), and BACnet Smart Sensor (B-SS). Each device used in new construction is required to have a PICS statement listing which service and BIBBs are supported by the device.
- T. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.
- U. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.
- V. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are provided to the remote subsystems and status is reported back to the Engineering Control Center. Upon the loss of communication with the Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.
- W. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.
- X. DXF: An AutoCAD 2-D graphics file format. Many CAD systems import and export the DXF format for graphics interchange.
- Y. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive

- bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.
- Z. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform control functions, such as operating a relay or providing an output signal to position an actuator.
 - AA. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.
 - BB. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.
 - CC. Firmware: Firmware is software programmed into read only memory (ROM) chips. Software may not be changed without physically altering the chip.
 - DD. Gateway: Communication hardware connecting two or more different protocols. It translates one protocol into equivalent concepts for the other protocol. In BACnet applications, a gateway has BACnet on one side and non-BACnet (usually proprietary) protocols on the other side.
 - EE. GIF: Abbreviation of Graphic interchange format.
 - FF. Graphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.
 - GG. Graphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.
 - HH. I/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input (AI, digital input (DI), analog output (AO) and digital output (DO). Analog signals are continuous and represent temperature, pressure, flow rate etc, whereas digital signals convert electronic signals to digital pulses (values), represent motor status, filter status, on-off equipment etc.
 - II. I/P: a method for conveying and routing packets of information over LAN paths. User Datagram Protocol (UDP) conveys information to "sockets" without confirmation of receipt. Transmission Control Protocol (TCP) establishes "sessions", which have end-to-end confirmation and guaranteed sequence of delivery.

- JJ. JPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.
- KK. Local Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.
- LL. Network Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.
- MM. Native BACnet Device: A device that uses BACnet as its primary method of communication with other BACnet devices without intermediary gateways. A system that uses native BACnet devices at all levels is a native BACnet system.
- NN. Network Number: A site-specific number assigned to each network segment to identify for routing. This network number must be unique throughout the BACnet internetwork.
- OO. Object: The concept of organizing BACnet information into standard components with various associated properties. Examples include analog input objects and binary output objects.
- PP. Object Identifier: An object property used to identify the object, including object type and instance. Object Identifiers must be unique within a device.
- QQ. Object Properties: Attributes of an object. Examples include present value and high limit properties of an analog input object. Properties are defined in ASHRAE 135; some are optional and some are required. Objects are controlled by reading from and writing to object properties.
- RR. Operating system (OS): Software, which controls the execution of computer application programs.
- SS. PCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.
- TT. Peripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.
- UU. Peer-to-Peer: A networking architecture that treats all network stations as equal partners- any device can initiate and respond to communication with other devices.

- VV. PICS: Protocol Implementation Conformance Statement, describing the BACnet capabilities of a device. All BACnet devices have published PICS.
- WW. PID: Proportional, integral, and derivative control, used to control modulating equipment to maintain a setpoint.
- XX. Repeater: A network component that connects two or more physical segments at the physical layer.
- YY. Router: a component that joins together two or more networks using different LAN technologies. Examples include joining a BACnet Ethernet LAN to a BACnet MS/TP LAN.
- ZZ. Sensors: devices measuring state points or flows, which are then transmitted back to the DDC system.
- AAA. Thermostats : devices measuring temperatures, which are used in control of standalone or unitary systems and equipment not attached to the DDC system.

1.4 QUALITY ASSURANCE

A. Criteria:

1. Single Source Responsibility of subcontractor: The Contractor shall obtain hardware and software supplied under this Section and delegate the responsibility to a single source controls installation subcontractor. The controls subcontractor shall be responsible for the complete design, installation, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.
2. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be manufacturer's latest standard design and have been tested and proven in actual use.
3. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in this Section. These projects must be on-line and functional such that the Department of Veterans Affairs (VA) representative would observe the control systems in full operation.
4. The controls subcontractor shall have in-place facility within 50 miles with technical staff, spare parts inventory for the next five

(5) years, and necessary test and diagnostic equipment to support the control systems.

5. The controls subcontractor shall have minimum of three years experience in design and installation of building automation systems similar in performance to those specified in this Section. Provide evidence of experience by submitting resumes of the project manager, the local branch manager, project engineer, the application engineering staff, and the electronic technicians who would be involved with the supervision, the engineering, and the installation of the control systems. Training and experience of these personnel shall not be less than three years. Failure to disclose this information will be a ground for disqualification of the supplier.
6. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the work. The Project Manager shall attend scheduled Project Meetings as required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:

1. All work shall conform to the applicable Codes and Standards.
2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.

1.5 PERFORMANCE

A. The system shall conform to the following:

1. Graphic Display: The system shall display up to four (4) graphics on a single screen with a minimum of twenty (20) dynamic points per graphic. All current data shall be displayed within ten (10) seconds of the request.
2. Graphic Refresh: The system shall update all dynamic points with current data within eight (8) seconds. Data refresh shall be automatic, without operator intervention.
3. Object Command: The maximum time between the command of a binary object by the operator and the reaction by the device shall be two(2) seconds. Analog objects shall start to adjust within two (2) seconds.

4. Object Scan: All changes of state and change of analog values shall be transmitted over the high-speed network such that any data used or displayed at a controller or work-station will be current, within the prior six (6) seconds.
5. Alarm Response Time: The maximum time from when an object goes into alarm to when it is annunciated at the workstation shall not exceed (10) seconds.
6. Program Execution Frequency: Custom and standard applications shall be capable of running as often as once every (5) seconds. The Contractor shall be responsible for selecting execution times consistent with the mechanical process under control.
7. Multiple Alarm Annunciations: All workstations on the network shall receive alarms within five (5) seconds of each other.
8. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every one (1) second. The controller shall scan and update the process value and output generated by this calculation at this same frequency.
9. Reporting Accuracy: Listed below are minimum acceptable reporting end-to-end accuracies for all values reported by the specified system:

| Measured Variable | Reported Accuracy |
|-----------------------------------|---|
| Space temperature | $\pm 0.5^{\circ}\text{C}$ ($\pm 1^{\circ}\text{F}$) |
| Ducted air temperature | $\pm 0.5^{\circ}\text{C}$ [$\pm 1^{\circ}\text{F}$] |
| Outdoor air temperature | $\pm 1.0^{\circ}\text{C}$ [$\pm 2^{\circ}\text{F}$] |
| Dew Point | $\pm 1.5^{\circ}\text{C}$ [$\pm 3^{\circ}\text{F}$] |
| Water temperature | $\pm 0.5^{\circ}\text{C}$ [$\pm 1^{\circ}\text{F}$] |
| Relative humidity | $\pm 2\%$ RH |
| Water flow | $\pm 1\%$ of reading |
| Air flow (terminal) | $\pm 10\%$ of reading |
| Air flow (measuring stations) | $\pm 5\%$ of reading |
| Carbon Monoxide (CO) | $\pm 5\%$ of reading |
| Carbon Dioxide (CO ₂) | ± 50 ppm |
| Air pressure (ducts) | ± 25 Pa [± 0.1 "w.c.] |
| Air pressure (space) | ± 0.3 Pa [± 0.001 "w.c.] |
| Water pressure | $\pm 2\%$ of full scale *Note 1 |

| | |
|------------------|------------------|
| Electrical Power | ±0.5% of reading |
|------------------|------------------|

Note 1: for both absolute and differential pressure

10. Control stability and accuracy: Control sequences shall maintain measured variable at setpoint within the following tolerances:

| Controlled Variable | Control Accuracy | Range of Medium |
|---------------------|-------------------------|---|
| Air Pressure | ±50 Pa (±0.2 in. w.g.) | 0-1.5 kPa (0-6 in. w.g.) |
| Air Pressure | ±3 Pa (±0.01 in. w.g.) | -25 to 25 Pa (-0.1 to 0.1 in. w.g.) |
| Airflow | ±10% of full scale | |
| Space Temperature | ±1.0°C (±2.0°F) | |
| Duct Temperature | ±1.5°C (±3°F) | |
| Humidity | ±5% RH | |
| Fluid Pressure | ±10 kPa (±1.5 psi) | 0-1 MPa (1-150 psi) |
| Fluid Pressure | ±250 Pa (±1.0 in. w.g.) | 0-12.5 kPa (0-50 in. w.g.) differential |

11. Extent of direct digital control: control design shall allow for at least the points indicated on the points lists on the drawings.

1.6 WARRANTY

- A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.
- B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.
- C. The on-line support service shall allow the Controls supplier to dial out over telephone lines to or connect via (through password-limited access) VPN through the internet monitor and control the facility's building automation system. This remote connection to the facility shall be within two (2) hours of the time that the problem is reported. This coverage shall be extended to include normal business hours, after business hours, weekend and holidays. If the problem cannot be resolved with on-line support services, the Controls supplier shall dispatch the qualified personnel to the job site to resolve the problem within 24 hours after the problem is reported.

- D. Controls and Instrumentation subcontractor shall be responsible for temporary operations and maintenance of the control systems during the construction period until final commissioning, training of facility operators and acceptance of the project by VA.

1.7 SUBMITTALS

- A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's literature and data for all components including the following:
 1. A wiring diagram for each type of input device and output device including DDC controllers, modems, repeaters, etc. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
 2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
 3. Control dampers and control valves schedule, including the size and pressure drop.
 4. Control air-supply components, and computations for sizing compressors, receivers and main air-piping, if pneumatic controls are furnished.
 5. Catalog cut sheets of all equipment used. This includes, but is not limited to software (by manufacturer and by third parties), DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as sensors, actuators, and control dampers. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings should clearly reference the specification and/or drawings that it supposed to represent.
 6. Sequence of operations for each HVAC system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.

7. Color prints of proposed graphics with a list of points for display.
 8. Furnish a BACnet Protocol Implementation Conformance Statement (PICS) for each BACnet-compliant device.
 9. Schematic wiring diagrams for all control, communication and power wiring. Provide a schematic drawing of the central system installation. Label all cables and ports with computer manufacturers' model numbers and functions. Show all interface wiring to the control system.
 10. An instrumentation list for each controlled system. Each element of the controlled system shall be listed in table format. The table shall show element name, type of device, manufacturer, model number, and product data sheet number.
 11. Riser diagrams of wiring between central control unit and all control panels.
 12. Scaled plan drawings showing routing of LAN and locations of control panels, controllers, routers, gateways, ECC, and larger controlled devices.
 13. Construction details for all installed conduit, cabling, raceway, cabinets, and similar. Construction details of all penetrations and their protection.
 14. Quantities of submitted items may be reviewed but are the responsibility of the contractor administered by this Section of the technical specifications.
- C. Product Certificates: Compliance with Article, QUALITY ASSURANCE.
- D. Licenses: Provide licenses for all software residing on and used by the Controls Systems and transfer these licenses to the Owner prior to completion.
- E. As Built Control Drawings:
1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.
 2. Furnish one (1) stick set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.
 3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.
- F. Operation and Maintenance (O/M) Manuals):

1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
2. Include the following documentation:
 - a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.
 - b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.
 - c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.
 - d. Complete troubleshooting procedures and guidelines for all systems.
 - e. Complete operating instructions for all systems.
 - f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
 - g. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons will be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.
 - h. Licenses, guaranty, and other pertaining documents for all equipment and systems.
- G. Submit Performance Report to Resident Engineer prior to final inspection.

1.8 INSTRUCTIONS

- A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below. Contractor shall also video tape instruction sessions noted below.
 1. First Phase: Formal instructions to the VA facilities personnel for a total of 48 hours, given in multiple training sessions (each no longer than four hours in length), conducted sometime between the

completed installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.

2. Second Phase: This phase of training shall comprise of on the job training during start-up, checkout period, and performance test period. VA facilities personnel will work with the Contractor's installation and test personnel on a daily basis during start-up and checkout period. During the performance test period, controls subcontractor will provide 48 hours of instructions, given in multiple training sessions (each no longer than four hours in length), to the VA facilities personnel.
3. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor will review the manual contents with VA facilities personnel during second phase of training.
4. Training shall be given by direct employees of the controls system subcontractor.

1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)

- A. The ECC and peripheral devices and system support equipment shall be designed to operate in ambient condition of 20 to 35°C (65 to 90°F) at a relative humidity of 20 to 80% non-condensing.
- B. The CUs used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at -40 to 65°C (-40 to 150°F).
- C. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.
- D. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

1.10 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):
Standard 135-08.....BACNET Building Automation and Control Networks
- C. American Society of Mechanical Engineers (ASME):
B16.18-05.....Cast Copper Alloy Solder Joint Pressure Fittings.

B16.22-05.....Wrought Copper and Copper Alloy Solder Joint
Pressure Fittings.

D. American Society of Testing Materials (ASTM):

B32-04.....Standard Specification for Solder Metal
B88-03.....Standard Specifications for Seamless Copper
Water Tube
B88M-05.....Standard Specification for Seamless Copper
Water Tube (Metric)
B280-03.....Standard Specification for Seamless Copper Tube
for Air-Conditioning and Refrigeration Field
Service
D2737-03.....Standard Specification for Polyethylene (PE)
Plastic Tubing

E. Federal Communication Commission (FCC):

Rules and Regulations Title 47 Chapter 1-2001 Part 15: Radio Frequency
Devices.

F. Institute of Electrical and Electronic Engineers (IEEE):

802.3-05.....Information Technology-Telecommunications and
Information Exchange between Systems-Local and
Metropolitan Area Networks- Specific
Requirements-Part 3: Carrier Sense Multiple
Access with Collision Detection (CSMA/CD)
Access method and Physical Layer Specifications

G. National Fire Protection Association (NFPA):

70-08.....National Electric Code
90A-09.....Standard for Installation of Air-Conditioning
and Ventilation Systems

H. Underwriter Laboratories Inc (UL):

94-06.....Tests for Flammability of Plastic Materials for
Parts and Devices and Appliances
294-05.....Access Control System Units
486A/486B-04-.....Wire Connectors
555S-06.....Standard for Smoke Dampers
916-07.....Energy Management Equipment
1076-05.....Proprietary Burglar Alarm Units and Systems

PART 2 - PRODUCTS

2.1 MATERIALS

A. Use new products that the manufacturer is currently manufacturing and
that have been installed in a minimum of 25 installations. Spare parts
shall be available for at least five years after completion of this
contract.

2.2 CONTROLS SYSTEM ARCHITECTURE

A. General

1. The Controls Systems shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.
2. The ECC, building controllers and principal communications network equipment shall be standard products of recognized major manufacturers available through normal PC and computer vendor channels - not "Clones" assembled by a third-party subcontractor.
3. The networks shall, at minimum, comprise, as necessary, the following:
 - a. A fixed ECC and a portable operator's terminal.
 - b. Network computer processing, data storage and BACnet-compliant communication equipment including Servers and digital data processors.
 - c. BACnet-compliant routers, bridges, switches, hubs, modems, gateways, interfaces and similar communication equipment.
 - d. Active processing BACnet-compliant building controllers connected to other BACnet-compliant controllers together with their power supplies and associated equipment.
 - e. Addressable elements, sensors, transducers and end devices.
 - f. Third-party equipment interfaces and gateways as described and required by the Contract Documents.
 - g. Other components required for a complete and working Control Systems as specified.
- B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by the Contractor to achieve both compliance with all applicable codes, standards and to meet all requirements of the Contract Documents.
- C. Network Architecture
 1. The Controls communication network shall utilize BACnet communications protocol operating over a standard Ethernet LAN and operate at a minimum speed of 100 Mb/sec.
 2. The networks shall utilize only copper and optical fiber communication media as appropriate and shall comply with applicable codes, ordinances and regulations
 3. All necessary telephone lines, ISDN lines and internet Service Provider services and connections will be provided by the VA.
- D. Third Party Interfaces:

1. The contractor administered by this Section of the technical specifications shall include necessary hardware, equipment, software and programming to allow data communications between the controls systems and building systems supplied by other trades.
2. Other manufacturers and contractors supplying other associated systems and equipment shall provide their necessary hardware, software and start-up at their cost and shall cooperate fully with the contractor administered by this Section of the technical specifications in a timely manner and at their cost to ensure complete functional integration.

E. Servers:

1. Provide data storage server(s) to archive historical data including trends, alarm and event histories and transaction logs.
2. Equip these server(s) with the same software tool set that is located in the BACnet building controllers for system configuration and custom logic definition and color graphic configuration.
3. Access to all information on the data storage server(s) shall be through the same browser functionality used to access individual nodes. When logged onto a server the operator will be able to also interact with any other controller on the control system as required for the functional operation of the controls systems. The contractor administered by this Section of the technical specifications shall provide all necessary digital processor programmable data storage server(s).
4. These server(s) shall be utilized for controls systems application configuration, for archiving, reporting and trending of data, for operator transaction archiving and reporting, for network information management, for alarm annunciation, for operator interface tasks, for controls application management and similar. These server(s) shall utilize IT industry standard data base platforms such as Microsoft SQL Server and Microsoft Data Engine (MSDE) or approved equal.

2.3 COMMUNICATION

- A. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet internetwork. Controller and operator interface communication shall conform to ANSI/ASHRAE Standard 135-2008, BACnet.

1. The Data link / physical layer protocol (for communication) acceptable to the VA throughout its facilities is Ethernet (ISO 8802-3) and BACnet/IP.
- B. Each controller shall have a communication port for connection to an operator interface.
- C. Project drawings indicate remote buildings or sites to be connected by a nominal 56,000 baud modem over voice-grade telephone lines. In each remote location a modem and field device connection shall allow communication with each controller on the internetwork as specified in Paragraph D.
- D. Internetwork operator interface and value passing shall be transparent to internetwork architecture.
 1. An operator interface connected to a controller shall allow the operator to interface with each internetwork controller as if directly connected. Controller information such as data, status, reports, system software, and custom programs shall be viewable and editable from each internetwork controller.
 2. Inputs, outputs, and control variables used to integrate control strategies across multiple controllers shall be readable by each controller on the internetwork. Program and test all cross-controller links required to execute specified control system operation. An authorized operator shall be able to edit cross-controller links by typing a standard object address.
- E. System shall be expandable to at least twice the required input and output objects with additional controllers, associated devices, and wiring. Expansion shall not require operator interface hardware additions or software revisions.
- F. ECCs and Controllers with real-time clocks shall use the BACnet Time Synchronization service. The system shall automatically synchronize system clocks daily from an operator-designated device via the internetwork. The system shall automatically adjust for daylight savings and standard time as applicable.

2.4 BACNET PROTOCOL ANALYZER

- A. For ease of troubleshooting and maintenance, provide a BACnet protocol analyzer. Provide its associated fittings, cables and appurtenances, for connection to the communications network. The BACnet protocol analyzer shall be able to, at a minimum: capture and store to a file

all data traffic on all network levels; measure bandwidth usage; filter out (ignore) selected traffic.

2.5 NETWORK AND DEVICE NAMING CONVENTION

A. Network Numbers

1. BACnet network numbers shall be based on a "facility code, network" concept. The "facility code" is the VAMC's or VA campus' assigned numeric value assigned to a specific facility or building. The "network" typically corresponds to a "floor" or other logical configuration within the building. BACnet allows 65535 network numbers per BACnet internet work.
2. The network numbers are thus formed as follows: "Net #" = "FFFNN" where:
 - a. FFF = Facility code (see below)
 - b. NN = 00-99 This allows up to 100 networks per facility or building

B. Device Instances

1. BACnet allows 4194305 unique devices instances per BACnet internet work. Using Agency's unique device instances are formed as follows: "Dev #" = "FFFNNDD" where
 - a. FFF and N are as above and
 - b. DD = 00-99, this allows up to 100 devices per network.
2. Note Special cases, where the network architecture of limiting device numbering to DD causes excessive subnet works. The device number can be expanded to DDD and the network number N can become a single digit. In NO case shall the network number N and the device number D exceed 4 digits.
3. Facility code assignments:
4. 000-400 Building/facility number
5. Note that some facilities have a facility code with an alphabetic suffix to denote wings, related structures, etc. The suffix will be ignored. Network numbers for facility codes above 400 will be assigned in the range 000-399.

C. Device Names

1. Name the control devices based on facility name, location within a facility, the system or systems that the device monitors and/or controls, or the area served. The intent of the device naming is to be easily recognized. Names can be up to 254 characters in length, without embedded spaces. Provide the shortest descriptive, but

unambiguous, name. For example, in building #123 prefix the number with a "B" followed by the building number, if there is only one chilled water pump "CHWP-1", a valid name would be "B123.CHWP.1.STARTSTOP". If there are two pumps designated "CHWP-1", one in a basement mechanical room (Room 0001) and one in a penthouse mechanical room (Room PH01), the names could be "B123.R0001.CHWP.1.STARTSTOP " or " B123.RPH01.CHWP.1.STARTSTOP". In the case of unitary controllers, for example a VAV box controller, a name might be "B123.R101.VAV". These names should be used for the value of the "Object_Name" property of the BACnet Device objects of the controllers involved so that the BACnet name and the EMCS name are the same.

2.6 BACNET DEVICES

- A. All BACnet Devices - controllers, gateways, routers, actuators and sensors shall conform to BACnet Device Profiles and shall be BACnet Testing Laboratories (BTL) -Listed as conforming to those Device Profiles. Protocol Implementation Conformance Statements (PICSs), describing the BACnet capabilities of the Devices shall be published and available of the Devices through links in the BTL website.
 - 1. BACnet Building Controllers, historically referred to as NACs, shall conform to the BACnet B-BC Device Profile, and shall be BTL-Listed as conforming to the B-BC Device Profile. The Device's PICS shall be submitted.
 - 2. BACnet Advanced Application Controllers shall conform to the BACnet B-AAC Device Profile, and shall be BTL-Listed as conforming to the B-AAC Device Profile. The Device's PICS shall be submitted.
 - 3. BACnet Application Specific Controllers shall conform to the BACnet B-ASC Device Profile, and shall be BTL-Listed as conforming to the B-ASC Device Profile. The Device's PICS shall be submitted.
 - 4. BACnet Smart Actuators shall conform to the BACnet B-SA Device Profile, and shall be BTL-Listed as conforming to the B-SA Device Profile. The Device's PICS shall be submitted.
 - 5. BACnet Smart Sensors shall conform to the BACnet B-SS Device Profile, and shall be BTL-Listed as conforming to the B-SS Device Profile. The Device's PICS shall be submitted.
 - 6. BACnet routers and gateways shall conform to the BACnet B-OTH Device Profile, and shall be BTL-Listed as conforming to the B-OTH Device Profile. The Device's PICS shall be submitted.

2.7 CONTROLLERS

- A. General. Provide an adequate number of BTL-Listed B-BC building controllers and an adequate number of BTL-Listed B-AAC advanced application controllers to achieve the performance specified in the Part 1 Article on "System Performance." Each of these controllers shall meet the following requirements.
1. The controller shall have sufficient memory to support its operating system, database, and programming requirements.
 2. The building controller shall share data with the ECC and the other networked building controllers. The advanced application controller shall share data with its building controller and the other networked advanced application controllers.
 3. The operating system of the controller shall manage the input and output communication signals to allow distributed controllers to share real and virtual object information and allow for central monitoring and alarms.
 4. Controllers that perform scheduling shall have a real-time clock.
 5. The controller shall continually check the status of its processor and memory circuits. If an abnormal operation is detected, the controller shall:
 - a. assume a predetermined failure mode, and
 - b. generate an alarm notification.
 6. The controller shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute and Initiate) and Write (Execute and Initiate) Property services.
 7. Communication.
 - a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
 - b. The controller shall provide a service communication port using BACnet Data Link/Physical layer protocol for connection to a portable operator's terminal.
 8. Keypad. A local keypad and display shall be provided for each controller. The keypad shall be provided for interrogating and editing data. Provide a system security password shall be available to prevent unauthorized use of the keypad and display.

9. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
 10. Memory. The controller shall maintain all BIOS and programming information in the event of a power loss for at least 72 hours.
 11. The controller shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80% nominal voltage. Controller operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
- B. Provide BTL-Listed B-ASC application specific controllers for each piece of equipment for which they are constructed. Application specific controllers shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute) Property service.
1. Each B-ASC shall be capable of stand-alone operation and shall continue to provide control functions without being connected to the network.
 2. Each B-ASC will contain sufficient I/O capacity to control the target system.
 3. Communication.
 - a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.//
 - b. Each controller shall have a BACnet Data Link/Physical layer compatible connection for a laptop computer or a portable operator's tool. This connection shall be extended to a space temperature sensor port where shown.
 4. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
 5. Memory. The application specific controller shall use nonvolatile memory and maintain all BIOS and programming information in the event of a power loss.

6. Immunity to power and noise. Controllers shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80%. Operation shall be protected against electrical noise of 5-120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
7. Transformer. Power supply for the ASC must be rated at a minimum of 125% of ASC power consumption and shall be of the fused or current limiting type.

C. Direct Digital Controller Software

1. The software programs specified in this section shall be commercially available, concurrent, multi-tasking operating system and support the use of software application that operates under DOS or Microsoft Windows.
2. All points shall be identified by up to 30-character point name and 16-character point descriptor. The same names shall be used at the ECC.
3. All control functions shall execute within the stand-alone control units via DDC algorithms. The VA shall be able to customize control strategies and sequences of operations defining the appropriate control loop algorithms and choosing the optimum loop parameters.
4. All controllers shall be capable of being programmed to utilize stored default values for assured fail-safe operation of critical processes. Default values shall be invoked upon sensor failure or, if the primary value is normally provided by the central or another CU, or by loss of bus communication. Individual application software packages shall be structured to assume a fail-safe condition upon loss of input sensors. Loss of an input sensor shall result in output of a sensor-failed message at the ECC. Each ACU and RCU shall have capability for local readouts of all functions. The UCUs shall be read remotely.
5. All DDC control loops shall be able to utilize any of the following control modes:
 - a. Two position (on-off, slow-fast) control.
 - b. Proportional control.
 - c. Proportional plus integral (PI) control.
 - d. Proportional plus integral plus derivative (PID) control. All PID programs shall automatically invoke integral wind up prevention routines whenever the controlled unit is off, under manual control of an automation system or time initiated program.

- e. Automatic tuning of control loops.
- 6. System Security: Operator access shall be secured using individual password and operator's name. Passwords shall restrict the operator to the level of object, applications, and system functions assigned to him. A minimum of six (6) levels of security for operator access shall be provided.
- 7. Application Software: The controllers shall provide the following programs as a minimum for the purpose of optimizing energy consumption while maintaining comfortable environment for occupants. All application software shall reside and run in the system digital controllers. Editing of the application shall occur at the ECC or via a portable operator's terminal, when it is necessary, to access directly the programmable unit.
 - a. Night Setback/Morning Warm up Control: The system shall provide the ability to automatically adjust set points for this mode of operation.
 - b. Optimum Start/Stop (OSS): Optimum start/stop program shall automatically be coordinated with event scheduling. The OSS program shall start HVAC equipment at the latest possible time that will allow the equipment to achieve the desired zone condition by the time of occupancy, and it shall also shut down HVAC equipment at the earliest possible time before the end of the occupancy period and still maintain desired comfort conditions. The OSS program shall consider both outside weather conditions and inside zone conditions. The program shall automatically assign longer lead times for weekend and holiday shutdowns. The program shall poll all zones served by the associated AHU and shall select the warmest and coolest zones. These shall be used in the start time calculation. It shall be possible to assign occupancy start times on a per air handler unit basis. The program shall meet the local code requirements for minimum outdoor air while the building is occupied. Modification of assigned occupancy start/stop times shall be possible via the ECC.
 - c. Event Scheduling: Provide a comprehensive menu driven program to automatically start and stop designated points or a group of points according to a stored time. This program shall provide the capability to individually command a point or group of points.

When points are assigned to one common load group it shall be possible to assign variable time advances/delays between each successive start or stop within that group. Scheduling shall be calendar based and advance schedules may be defined up to one year in advance. Advance schedule shall override the day-to-day schedule. The operator shall be able to define the following information:

- 1) Time, day.
 - 2) Commands such as on, off, auto.
 - 3) Time delays between successive commands.
 - 4) Manual overriding of each schedule.
 - 5) Allow operator intervention.
- d. Alarm Reporting: The operator shall be able to determine the action to be taken in the event of an alarm. Alarms shall be routed to the ECC based on time and events. An alarm shall be able to start programs, login the event, print and display the messages. The system shall allow the operator to prioritize the alarms to minimize nuisance reporting and to speed operator's response to critical alarms. A minimum of six (6) priority levels of alarms shall be provided for each point.
- e. Remote Communications: The system shall have the ability to dial out in the event of an alarm to the ECC and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself. The operator shall be able to remotely access and operate the system using dial up communications. Remote access shall allow the operator to function the same as local access.
- f. Maintenance Management (PM): The program shall monitor equipment status and generate maintenance messages based upon the operators defined equipment run time, starts, and/or calendar date limits. A preventative maintenance alarm shall be printed indicating maintenance requirements based on pre-defined run time. Each preventive message shall include point description, limit criteria and preventative maintenance instruction assigned to that limit. A minimum of 480-character PM shall be provided for each component of units such as air handling units.

2.8 SENSORS (AIR, WATER AND STEAM)

- A. Sensors' measurements shall be read back to the DDC system, and shall be visible by the ECC.
- B. Temperature and Humidity Sensors shall be electronic, vibration and corrosion resistant for wall, immersion, and/or duct mounting. Provide all remote sensors as required for the systems.
 - 1. Temperature Sensors: thermistor type for terminal units and Resistance Temperature Device (RTD) with an integral transmitter type for all other sensors.
 - a. Duct sensors shall be rigid or averaging type as shown on drawings. Averaging sensor shall be a minimum of 1 linear ft of sensing element for each sq ft of cooling coil face area.
 - b. Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating of well is to be consistent with the system pressure in which it is to be installed.
 - c. Space sensors shall be equipped with in-space User set-point adjustment, override switch, numerical temperature display on sensor cover, and communication port. Match room thermostats. Provide a tooled-access cover.
 - 1) Public space sensor: setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Do not provide in-space User set-point adjustment. Provide an opaque keyed-entry cover if needed to restrict in-space User set-point adjustment.
 - d. Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.
 - e. Output Signal: 4-20 ma.
 - 2. Humidity Sensors: Bulk polymer sensing element type.
 - a. Duct and room sensors shall have a sensing range of 20 to 80 percent with accuracy of ± 2 to ± 5 percent RH, including hysteresis, linearity, and repeatability.
 - b. Outdoor humidity sensors shall be furnished with element guard and mounting plate and have a sensing range of 0 to 100 percent RH.
 - c. 4-20 ma continuous output signal.
- C. Static Pressure Sensors: Non-directional, temperature compensated.
 - 1. 4-20 ma output signal.

2. 0 to 5 inches wg for duct static pressure range.
3. 0 to 0.25 inch wg for Building static pressure range..

D. Water flow sensors:

1. Type: Insertion vortex type with retractable probe assembly and 2 inch full port gate valve.
 - a. Pipe size: 3 to 24 inches.
 - b. Retractor: ASME threaded, non-rising stem type with hand wheel.
 - c. Mounting connection: 2 inch 150 PSI flange.
 - d. Sensor assembly: Design for expected water flow and pipe size.
 - e. Seal: Teflon (PTFE).
2. Controller:
 - a. Integral to unit.
 - b. Locally display flow rate and total.
 - c. Output flow signal to BMCS: Digital pulse type.
3. Performance:
 - a. Turndown: 20:1
 - b. Response time: Adjustable from 1 to 100 seconds.
 - c. Power: 24 volt DC
4. Install flow meters according to manufacturer's recommendations.
Where recommended by manufacturer because of mounting conditions, provide flow rectifier.

E. Water Flow Sensors: shall be insertion turbine type with turbine element, retractor and preamplifier/transmitter mounted on a two-inch full port isolation valve; assembly easily removed or installed as a single unit under line pressure through the isolation valve without interference with process flow; calibrated scale shall allow precise positioning of the flow element to the required insertion depth within plus or minute 1 mm (0.05 inch); wetted parts shall be constructed of stainless steel. Operating power shall be nominal 24 VDC. Local instantaneous flow indicator shall be LED type in NEMA 4 enclosure with 3-1/2 digit display, for wall or panel mounting.

1. Performance characteristics:
 - a. Ambient conditions: -40°C to 60°C (-40°F to 140°F), 5 to 100% humidity.
 - b. Operating conditions: 850 kPa (125 psig), 0°C to 120°C (30°F to 250°F), 0.15 to 12 m per second (0.5 to 40 feet per second) velocity.
 - c. Nominal range (turn down ratio): 10 to 1.

- d. Preamplifier mounted on meter shall provide 4-20 ma divided pulse output or switch closure signal for units of volume or mass per a time base. Signal transmission distance shall be a minimum of 1,800 meters (6,000 feet). // Preamplifier for bi-directional flow measurement shall provide a directional contact closure from a relay mounted in the preamplifier //.
 - e. Pressure Loss: Maximum 1 percent of the line pressure in line sizes above 100 mm (4 inches).
 - f. Ambient temperature effects, less than 0.005 percent calibrated span per °C (°F) temperature change.
 - g. RFI effect - flow meter shall not be affected by RFI.
 - h. Power supply effect less than 0.02 percent of span for a variation of plus or minus 10 percent power supply.
- F. Steam Flow Sensor/Transmitter:
- 1. Sensor: Vortex shedder incorporating wing type sensor and amplification technology for high signal-to-noise ratio, carbon steel body with 316 stainless steel working parts, 24 VDC power, NEMA 4 enclosure.
 - a. Ambient conditions, -40°C to 80°C (-40°F to 175°F).
 - b. Process conditions, 900 kPa (125 psig) saturated steam.
 - c. Turn down ratio, 20 to 1.
 - d. Output signal, 4-20 ma DC.
 - e. Processor/Transmitter, NEMA 4 enclosure with keypad program selector and six digit LCD output display of instantaneous flow rate or totalized flow, solid state switch closure signal shall be provided to the nearest DDC panel for totalization.
 - 1) Ambient conditions, -20°C to 50°C (0°F-120°F), 0 95 percent non-condensing RH.
 - 2) Power supply, 120 VAC, 60 hertz or 24 VDC.
 - 3) Internal battery, provided for 24-month retention of RAM contents when all other power sources are removed.
 - f. Sensor on all steam lines shall be protected by pigtail siphons installed between the sensor and the line, and shall have an isolation valve installed between the sensor and pressure source.
- G. Current Switches: Current operated switches shall be self powered, solid state with adjustable trip current as well as status, power, and relay command status LED indication. The switches shall be selected to

match the current of the application and output requirements of the DDC systems.

2.9 CONTROL CABLES

A. General:

1. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments. Comply with Sections 27 05 26 and 26 05 26.
2. Cable conductors to provide protection against induction in circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
3. Minimize the radiation of RF noise generated by the System equipment so as not to interfere with any audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.
4. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs.
5. Label system's cables on each end. Test and certify cables in writing to the VA before conducting proof-of-performance testing. Minimum cable test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges used. Make available all cable installation and test records at demonstration to the VA. All changes (used pair, failed pair, etc.) shall be posted in these records as the change occurs.
6. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.

B. Analogue control cabling shall be not less than No. 18 AWG solid, with thermoplastic insulated conductors as specified in Section 26 05 21.

C. Copper digital communication cable between the ECC and the B-BC and B-AAC controllers shall be 100BASE-TX Ethernet, Category 5e or 6, not less than minimum 24 American Wire Gauge (AWG) solid, Shielded Twisted Pair (STP) or Unshielded Twisted Pair (UTP), with thermoplastic insulated conductors, enclosed in a thermoplastic outer jacket, as specified in Section 27 15 00.

1. Other types of media commonly used within IEEE Std 802.3 LANs (e.g., 10Base-T and 10Base-2) shall be used only in cases to interconnect with existing media.
- D. Optical digital communication fiber, if used, shall be Multimode or Singlemode fiber, 62.5/125 micron for multimode or 10/125 micron for singlemode micron with SC or ST connectors as specified in TIA-568-C.1. Terminations, patch panels, and other hardware shall be compatible with the specified fiber and shall be as specified in Section 27 15 00. Fiber-optic cable shall be suitable for use with the 100Base-FX or the 100Base-SX standard (as applicable) as defined in IEEE Std 802.3.

2.10 THERMOSTATS AND HUMIDISTATS

- A. Room thermostats controlling unitary standalone heating and cooling devices not connected to the DDC system shall have three modes of operation (heating - null or dead band - cooling). Thermostats for patient bedrooms shall have capability of being adjusted to eliminate null or dead band. Wall mounted thermostats shall have polished or brushed aluminum finish, (coordinate with VAMC contracting officer) setpoint range and temperature display and external adjustment:
 1. Electronic Thermostats: Solid-state, microprocessor based, programmable to daily, weekend, and holiday schedules.
 - a. Public Space Thermostat: Public space thermostat shall have a thermistor sensor and shall not have a visible means of set point adjustment. Adjustment shall be via the digital controller to which it is connected.
- B. Room Humidistats: Provide fully proportioning humidistat with adjustable throttling range for accuracy of settings and conservation. The humidistat shall have set point scales shown in percent of relative humidity located on the instrument. Systems showing moist/dry or high/low are not acceptable.

2.11 FINAL CONTROL ELEMENTS AND OPERATORS

- A. Fail Safe Operation: Control valves and dampers shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze, moisture, and smoke or fire protection.
- B. Spring Ranges: Range as required for system sequencing and to provide tight shut-off.
- C. Power Operated Control Dampers (other than VAV Boxes): Factory fabricated, balanced type dampers. All modulating dampers shall be opposed blade type and gasketed. Blades for two-position, duct-mounted

dampers shall be parallel, airfoil (streamlined) type for minimum noise generation and pressure drop.

1. Leakage: Except as specified in subparagraph 2 below, maximum leakage in closed position shall not exceed 7 L/S (15 CFMs) differential pressure for outside air and exhaust dampers and 200 L/S/ square meter (40 CFM/sq. ft.) at 50 mm (2 inches) differential pressure for other dampers.
2. Frame shall be galvanized steel channel with seals as required to meet leakage criteria.
3. Blades shall be galvanized steel or aluminum, 200 mm (8 inch) maximum width, with edges sealed as required.
4. Bearing shall be nylon, bronze sleeve or ball type.
5. Hardware shall be zinc-plated steel. Connected rods and linkage shall be non-slip. Working parts of joints shall be brass, bronze, nylon or stainless steel.
6. Maximum air velocity and pressure drop through free area the dampers:
 - a. Smoke damper in air handling unit: 305 meter per minute (1000 fpm).
 - b. Duct mounted damper: 600 meter per minute (2000 fpm).
 - c. Maximum static pressure loss: 50 Pascal (0.20 inches water gage).
- D. Smoke Dampers and Combination Fire/Smoke Dampers: Dampers and operators are specified in Section 23 31 00, HVAC DUCTS AND CASINGS. Control of these dampers is specified under this Section.
- E. Control Valves:
 1. Valves shall be rated for a minimum of 150 percent of system operating pressure at the valve location but not less than 900 kPa (125 psig).
 2. Valves 50 mm (2 inches) and smaller shall be bronze body with threaded or flare connections.
 3. Valves 60 mm (2 1/2 inches) and larger shall be bronze or iron body with flanged connections.
 4. Brass or bronze seats except for valves controlling media above 100 degrees C (210 degrees F), which shall have stainless steel seats.
 5. Flow characteristics:
 - a. Three way modulating valves shall be globe pattern. Position versus flow relation shall be linear relation for steam or equal percentage for water flow control.

- b. Two-way modulating valves shall be globe pattern. Position versus flow relation shall be linear for steam and equal percentage for water flow control.
 - c. Two-way 2-position valves shall be ball, gate or butterfly type.
- 6. Maximum pressure drop:
 - a. Two position steam control: 20 percent of inlet gauge pressure.
 - b. Modulating Steam Control: 80 percent of inlet gauge pressure (acoustic velocity limitation).
 - c. Modulating water flow control, greater of 3 meters (10 feet) of water or the pressure drop through the apparatus.
- 7. Two position water valves shall be line size.
- F. Damper and Valve Operators and Relays:
 - 1. Electric operator shall provide full modulating control of dampers and valves. A linkage and pushrod shall be furnished for mounting the actuator on the damper frame internally in the duct or externally in the duct or externally on the duct wall, or shall be furnished with a direct-coupled design. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient closeoff torque.
 - a. Minimum valve closeoff pressure shall be equal to the system pump's dead-head pressure, minimum 50 psig for valves smaller than 4 inches.
 - 3. Electronic damper operators: Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient closeoff torque.
 - a. VAV Box actuator shall be mounted on the damper axle or shall be of the air valve design, and shall provide complete modulating control of the damper. The motor shall have a closure torque of 35-inch pounds minimum with full torque applied at close off to attain minimum leakage.
 - 4. See drawings for required control operation.

2.12 AIR FLOW CONTROL

A. Airflow and static pressure shall be controlled via digital controllers with inputs from airflow control measuring stations and static pressure inputs as specified. Controller outputs shall be analog or pulse width modulating output signals. The controllers shall include the capability to control via simple proportional (P) control, proportional plus integral (PI), proportional plus integral plus derivative (PID), and on-off. The airflow control programs shall be factory-tested programs that are documented in the literature of the control manufacturer.

B. Air Flow Measuring Station -- Electronic Thermal Type:

1. Air Flow Sensor Probe:

a. Each air flow sensor shall contain two individual thermal sensing elements. One element shall determine the velocity of the air stream while the other element shall compensate for changes in temperature. Each thermal flow sensor and its associated control circuit and signal conditioning circuit shall be factory calibrated and be interchangeable to allow replacement of a sensor without recalibration of the entire flow station. The sensor in the array shall be located at the center of equal area segment of the duct and the number of sensors shall be adequate to accommodate the expected velocity profile and variation in flow and temperature. The airflow station shall be of the insertion type in which sensor support structures are inserted from the outside of the ducts to make up the complete electronic velocity array.

b. Thermal flow sensor shall be constructed of hermetically sealed thermistors or nickel chromium or reference grade platinum wire, wound over an epoxy, stainless steel or ceramic mandrel and coated with a material suitable for the conditions to be encountered. Each dual sensor shall be mounted in an extruded aluminum alloy strut.

2. Air Flow Sensor Grid Array:

a. Each sensor grid shall consist of a lattice network of temperature sensors and linear integral controllers (ICs) situated inside an aluminum casing suitable for mounting in a duct. Each sensor shall be mounted within a strut facing downstream of the airflow and located so that it is protected on

the upstream side. All wiring shall be encased (out of the air stream) to protect against mechanical damage.

- b. The casing shall be made of welded aluminum of sufficient strength to prevent structural bending and bowing. Steel or iron composite shall not be acceptable in the casing material.
 - c. Pressure drop through the flow station shall not exceed 4 Pascal (0.015" W.G.) at 1,000 meter per minute (3,000 FPM).
3. Electronics Panel:
- a. Electronics Panel shall consist of a surface mounted enclosure complete with solid-state microprocessor and software.
 - b. Electronics Panel shall be A/C powered // 120 VAC // 24 VAC // and shall have the capability to transmit signals of 0-5 VDC, 0-10 VCD or 4-20 ma for use in control of the HVAC Systems. The electronic panel shall have the capability to accept user defined scaling parameters for all output signals.
 - c. Electronics Panel shall have the capability to digitally display airflow in CFM and temperature in degrees F. The displays shall be provided as an integral part of the electronics panel. The electronic panel shall have the capability to totalize the output flow in CFM for two or more systems, as required. A single output signal may be provided which will equal the sum of the systems totalized. Output signals shall be provided for temperature and airflow. Provide remote mounted air flow or temperature displays where indicated on the plans.
 - d. Electronics Panel shall have the following:
 - 1) Minimum of 12-bit A/D conversion.
 - 2) Field adjustable digital primary output offset and gain.
 - 3) Airflow analog output scaling of 100 to 10,000 FPM.
 - 4) Temperature analog output scaling from -45°C to 70°C (-50°F to 160°F).
 - 5) Analog output resolution (full scale output) of 0.025%.
 - e. All readings shall be in I.P. units.
4. Thermal flow sensors and its electronics shall be installed as per manufacturer's instructions. The probe sensor density shall be as follows:

| Probe Sensor Density | |
|----------------------|--------------|
| Area (sq.ft.) | Qty. Sensors |

| | |
|-----------|----|
| <=1 | 2 |
| >1 to <4 | 4 |
| 4 to <8 | 6 |
| 8 to <12 | 8 |
| 12 to <16 | 12 |
| >=16 | 16 |

- a. Complete installation shall not exhibit more than $\pm 2.0\%$ error in airflow measurement output for variations in the angle of flow of up to 10 percent in any direction from its calibrated orientation. Repeatability of readings shall be within $\pm 0.25\%$.
- C. Static Pressure Measuring Station: shall consist of one or more static pressure sensors and transmitters along with relays or auxiliary devices as required for a complete functional system. The span of the transmitter shall not exceed two times the design static pressure at the point of measurement. The output of the transmitter shall be true representation of the input pressure with plus or minus 25 Pascal (0.1 inch) W.G. of the true input pressure:
1. Static pressure sensors shall have the same requirements as Airflow Measuring Devices except that total pressure sensors are optional, and only multiple static pressure sensors positioned on an equal area basis connected to a network of headers are required.
 2. For systems with multiple major trunk supply ducts, furnish a static pressure transmitter for each trunk duct. The transmitter signal representing the lowest static pressure shall be selected and this shall be the input signal to the controller.
 3. The controller shall receive the static pressure transmitter signal and CU shall provide a control output signal to the supply fan capacity control device. The control mode shall be proportional plus integral (PI) (automatic reset) and where required shall also include derivative mode.
 4. In systems with multiple static pressure transmitters, provide a switch located near the fan discharge to prevent excessive pressure during abnormal operating conditions. High-limit switches shall be manually-reset.
- D. Constant Volume Control Systems shall consist of an air flow measuring station along with such relays and auxiliary devices as required to produce a complete functional system. The transmitter shall receive its air flow signal and static pressure signal from the flow measuring

station and shall have a span not exceeding three times the design flow rate. The CU shall receive the transmitter signal and shall provide an output to the fan volume control device to maintain a constant flow rate. The CU shall provide proportional plus integral (PI) (automatic reset) control mode and where required also inverse derivative mode. Overall system accuracy shall be plus or minus the equivalent of 2 Pascal (0.008 inch) velocity pressure as measured by the flow station.

E. Airflow Synchronization:

1. Systems shall consist of an air flow measuring station for each supply and return duct, the CU and such relays, as required to provide a complete functional system that will maintain a constant flow rate difference between supply and return air to an accuracy of $\pm 10\%$. In systems where there is no suitable location for a flow measuring station that will sense total supply or return flow, provide multiple flow stations with a differential pressure transmitter for each station. Signals from the multiple transmitters shall be added through the CU such that the resultant signal is a true representation of total flow.
2. The total flow signals from supply and return air shall be the input signals to the CU. This CU shall track the return air fan capacity in proportion to the supply air flow under all conditions.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to Resident Engineer for resolution before proceeding for installation.
2. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.
3. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.
4. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
5. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.

6. Run tubing and wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.

7. Install equipment level and plum.

B. Electrical Wiring Installation:

1. All wiring cabling shall be installed in conduits. Install conduits and wiring in accordance with Specification Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Conduits carrying control wiring and cabling shall be dedicated to the control wiring and cabling: these conduits shall not carry power wiring. Provide plastic end sleeves at all conduit terminations to protect wiring from burrs.
2. Install analog signal and communication cables in conduit and in accordance with Specification Section 26 05 21. Install digital communication cables in conduit and in accordance with Specification Section 27 15 00, Communications Horizontal Cabling.
3. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation, miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section.
4. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical specifications. Where low voltage (less than 50 volt) power is required, provide suitable Class B transformers.
5. Install all system components in accordance with local Building Code and National Electric Code.
 - a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.
 - b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 300 mm (12 inches) long. Equipment for fiber optics system shall be rack mounted, as applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.
 - c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible

coaxial cables in a radius less than ten times the cable outside diameter.

- d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls, panel cabinets, etc.
- 6. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.
- 7. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.
- 8. Grounding: ground electrical systems per manufacturer's written requirements for proper and safe operation.
- C. Install Sensors and Controls:
 - 1. Temperature Sensors:
 - a. Install all sensors and instrumentation according to manufacturer's written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.
 - b. Calibrate sensors to accuracy specified, if not factory calibrated.
 - c. Use of sensors shall be limited to its duty, e.g., duct sensor shall not be used in lieu of room sensor.
 - d. Install room sensors permanently supported on wall frame. They shall be mounted at 1.5 meter (5.0 feet) above the finished floor.
 - e. Mount sensors rigidly and adequately for the environment within which the sensor operates. Separate extended-bulb sensors from contact with metal casings and coils using insulated standoffs.
 - f. Sensors used in mixing plenum, and hot and cold decks shall be of the averaging of type. Averaging sensors shall be installed in a serpentine manner horizontally across duct. Each bend shall be supported with a capillary clip.
 - g. All pipe mounted temperature sensors shall be installed in wells.
 - h. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.
 - i. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting

or other conditions. Line-protect all wiring that comes from external sources to the site from lightning and static electricity.

2. Pressure Sensors:

- a. Install duct static pressure sensor tips facing directly downstream of airflow.
- b. Install high-pressure side of the differential switch between the pump discharge and the check valve.
- c. Install snubbers and isolation valves on steam pressure sensing devices.

3. Actuators:

- a. Mount and link damper and valve actuators according to manufacturer's written instructions.
- b. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed position.
- c. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.

D. Installation of network:

1. Ethernet:

- a. The network shall employ Ethernet LAN architecture, as defined by IEEE 802.3. The Network Interface shall be fully Internet Protocol (IP) compliant allowing connection to currently installed IEEE 802.3, Compliant Ethernet Networks.
- b. The network shall directly support connectivity to a variety of cabling types. As a minimum provide the following connectivity: 100 Base TX (Category 5e cabling) for the communications between the ECC and the B-BC and the B-AAC controllers.

2. Third party interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating from other manufacturers as specified and required to make the system work as one system.

E. Installation of digital controllers and programming:

1. Provide a separate digital control panel for each major piece of equipment, such as air handling unit, chiller, pumping unit etc. Points used for control loop reset such as outdoor air, outdoor

humidity, or space temperature could be located on any of the remote control units.

2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.
3. System point names shall be modular in design, permitting easy operator interface without the use of a written point index.
4. Provide software programming for the applications intended for the systems specified, and adhere to the strategy algorithms provided.
5. Provide graphics for each piece of equipment and floor plan in the building. This includes each chiller, cooling tower, air handling unit, fan, terminal unit, boiler, pumping unit etc. These graphics shall show all points dynamically as specified in the point list.

3.2 SYSTEM VALIDATION AND DEMONSTRATION

- A. As part of final system acceptance, a system demonstration is required (see below). Prior to start of this demonstration, the contractor is to perform a complete validation of all aspects of the controls and instrumentation system.
- B. Validation
 1. Prepare and submit for approval a validation test plan including test procedures for the performance verification tests. Test Plan shall address all specified functions of the ECC and all specified sequences of operation. Explain in detail actions and expected results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the system. Test plan shall include a test check list to be used by the Installer's agent to check and initial that each test has been successfully completed. Deliver test plan documentation for the performance verification tests to the owner's representative 30 days prior to start of performance verification tests. Provide draft copy of operation and maintenance manual with performance verification test.
 2. After approval of the validation test plan, installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to insure that system performs in accordance with approved

specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.

C. Demonstration

1. System operation and calibration to be demonstrated by the installer in the presence of the Architect or VA's representative on random samples of equipment as dictated by the Architect or VA's representative. Should random sampling indicate improper commissioning, the owner reserves the right to subsequently witness complete calibration of the system at no addition cost to the VA.
2. Demonstrate to authorities that all required safeties and life safety functions are fully functional and complete.
3. Make accessible , personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.
4. The following witnessed demonstrations of field control equipment shall be included:
 - a. Observe HVAC systems in shut down condition. Check dampers and valves for normal position.
 - b. Test application software for its ability to communicate with digital controllers, operator workstation, and uploading and downloading of control programs.
 - c. Demonstrate the software ability to edit the control program off-line.
 - d. Demonstrate reporting of alarm conditions for each alarm and ensure that these alarms are received at the assigned location, including operator workstations.
 - e. Demonstrate ability of software program to function for the intended applications-trend reports, change in status etc.
 - f. Demonstrate via graphed trends to show the sequence of operation is executed in correct manner, and that the HVAC systems operate properly through the complete sequence of operation, e.g., seasonal change, occupied/unoccupied mode, and warm-up condition.
 - g. Demonstrate hardware interlocks and safeties functions, and that the control systems perform the correct sequence of operation after power loss and resumption of power loss.
 - h. Prepare and deliver to the VA graphed trends of all control loops to demonstrate that each control loop is stable and the set points are maintained.

- i. Demonstrate that each control loop responds to set point adjustment and stabilizes within one (1) minute. Control loop trend data shall be instantaneous and the time between data points shall not be greater than one (1) minute.
5. Witnessed demonstration of ECC functions shall consist of:
 - a. Running each specified report.
 - b. Display and demonstrate each data entry to show site specific customizing capability. Demonstrate parameter changes.
 - c. Step through penetration tree, display all graphics, demonstrate dynamic update, and direct access to graphics.
 - d. Execute digital and analog commands in graphic mode.
 - e. Demonstrate DDC loop precision and stability via trend logs of inputs and outputs (6 loops minimum).
 - f. Demonstrate EMS performance via trend logs and command trace.
 - g. Demonstrate scan, update, and alarm responsiveness.
 - h. Demonstrate spreadsheet/curve plot software, and its integration with database.
 - i. Demonstrate on-line user guide, and help function and mail facility.
 - j. Demonstrate digital system configuration graphics with interactive upline and downline load, and demonstrate specified diagnostics.
 - k. Demonstrate multitasking by showing dynamic curve plot, and graphic construction operating simultaneously via split screen.
 - l. Demonstrate class programming with point options of beep duration, beep rate, alarm archiving, and color banding.

----- END -----

**SECTION 23 21 13
HYDRONIC PIPING**

PART 1 - GENERAL

1.1 DESCRIPTION

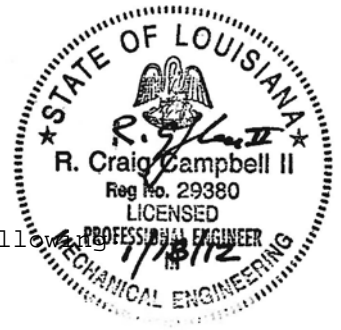
- A. Water piping to connect HVAC equipment, including the following:
 - 1. Chilled water, heating hot water and drain piping.
 - 2. Extension of domestic water make-up piping.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION:
General mechanical requirements and items, which are common to more than one section of Division 23.
- D. Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION: Piping insulation.
- E. Section 23 82 00, CONVECTION HEATING AND COOLING UNITS: VAV and CV units, fan coil units, and radiant ceiling panels.
- F. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Temperature and pressure sensors and valve operators.

1.3 QUALITY ASSURANCE

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, which includes welding qualifications.
- B. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and not more than one year old.
- C. For mechanical pressed sealed fittings, only tools of fitting manufacturer shall be used.
- D. Mechanical pressed fittings shall be installed by factory trained workers.
- E. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be the same manufacturer as the grooved components.
 - 1. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.



1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Pipe and equipment supports.
 - 2. Pipe and tubing, with specification, class or type, and schedule.
 - 3. Pipe fittings, including miscellaneous adapters and special fittings.
 - 4. Flanges, gaskets and bolting.
 - 5. Grooved joint couplings and fittings.
 - 6. Valves of all types.
 - 7. Strainers.
 - 8. Pipe alignment guides.
 - 9. Expansion joints.
 - 10. Expansion compensators.
 - 11. All specified hydronic system components.
 - 12. Gages.
 - 13. Thermometers and test wells.
- C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
- D. Submit the welder's qualifications in the form of a current (less than one year old) and formal certificate.
- E. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- F. As-Built Piping Diagrams: Provide drawing as follows for chilled water, condenser water, and heating hot water system and other piping systems and equipment.
 - 1. One wall-mounted stick file with complete set of prints. Mount stick file in the chiller plant or control room along with control diagram stick file.
 - 2. One complete set of reproducible drawings.
 - 3. One complete set of drawings in electronic Autocad and pdf format.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. American National Standards Institute, Inc.

- B. American Society of Mechanical Engineers/American National Standards Institute, Inc. (ASME/ANSI):
- B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)
 - B16.4-06.....Gray Iron Threaded FittingsB16.18-01 Cast
Copper Alloy Solder joint Pressure fittings
 - B16.23-02.....Cast Copper Alloy Solder joint Drainage
fittings
 - B40.100-05.....Pressure Gauges and Gauge Attachments
- C. American National Standards Institute, Inc./Fluid Controls Institute (ANSI/FCI):
- 70-2-2006.....Control Valve Seat Leakage
- D. American Society of Mechanical Engineers (ASME):
- B16.1-98.....Cast Iron Pipe Flanges and Flanged Fittings
 - B16.3-2006.....Malleable Iron Threaded Fittings: Class 150 and
300
 - B16.4-2006.....Gray Iron Threaded Fittings: (Class 125 and
250)
 - B16.5-2003.....Pipe Flanges and Flanged Fittings: NPS ½
through NPS 24 Metric/Inch Standard
 - B16.9-07.....Factory Made Wrought Butt Welding Fittings
 - B16.11-05.....Forged Fittings, Socket Welding and Threaded
 - B16.18-01.....Cast Copper Alloy Solder Joint Pressure
Fittings
 - B16.22-01.....Wrought Copper and Bronze Solder Joint Pressure
Fittings.
 - B16.24-06.....Cast Copper Alloy Pipe Flanges and Flanged
Fittings
 - B16.39-06.....Malleable Iron Threaded Pipe Unions
 - B16.42-06.....Ductile Iron Pipe Flanges and Flanged Fittings
 - B31.1-08.....Power Piping
- E. American Society for Testing and Materials (ASTM):
- A47/A47M-99 (2004).....Ferritic Malleable Iron Castings
 - A53/A53M-07.....Standard Specification for Pipe, Steel, Black
and Hot-Dipped, Zinc-Coated, Welded and
Seamless
 - A106/A106M-08.....Standard Specification for Seamless Carbon
Steel Pipe for High-Temperature Service

| | |
|---|--|
| A126-04..... | Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings |
| A183-03 | Standard Specification for Carbon Steel Track Bolts and Nuts |
| A216/A216M-08 | Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding, for High Temperature Service |
| A234/A234M-07 | Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service |
| A307-07 | Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength |
| A536-84 (2004) | Standard Specification for Ductile Iron Castings |
| A615/A615M-08 | Deformed and Plain Carbon Steel Bars for Concrete Reinforcement |
| A653/A 653M-08 | Steel Sheet, Zinc-Coated (Galvanized) or Zinc- Iron Alloy Coated (Galvannealed) By the Hot-Dip Process |
| B32-08 | Standard Specification for Solder Metal |
| B62-02 | Standard Specification for Composition Bronze or Ounce Metal Castings |
| B88-03 | Standard Specification for Seamless Copper Water Tube |
| B209-07 | Aluminum and Aluminum Alloy Sheet and Plate |
| C177-04 | Standard Test Method for Steady State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded Hot Plate Apparatus |
| C478-09 | Precast Reinforced Concrete Manhole Sections |
| C533-07 | Calcium Silicate Block and Pipe Thermal Insulation |
| C552-07 | Cellular Glass Thermal Insulation |
| F477-08 | Elastomeric Seals Gaskets) for Joining Plastic Pipe |
| F. American Water Works Association (AWWA): | |
| C110-08..... | Ductile Iron and Grey Iron Fittings for Water |
| C203-02..... | Coal Tar Protective Coatings and Linings for Steel Water Pipe Lines Enamel and Tape Hot Applied |

G. American Welding Society (AWS):

B2.1-02.....Standard Welding Procedure Specification

H. Copper Development Association, Inc. (CDA):

CDA A4015-06.....Copper Tube Handbook

I. Expansion Joint Manufacturer's Association, Inc. (EJMA):

EMJA-2003.....Expansion Joint Manufacturer's Association
Standards, Ninth Edition

J. Manufacturers Standardization Society (MSS) of the Valve and Fitting Industry, Inc.:

SP-67-02a.....Butterfly Valves

SP-70-06.....Gray Iron Gate Valves, Flanged and Threaded
EndsSP-71-05.....Gray Iron Swing Check Valves, Flanged and
Threaded Ends

SP-80-08.....Bronze Gate, Globe, Angle and Check Valves

SP-85-02.....Cast Iron Globe and Angle Valves, Flanged and
Threaded EndsSP-110-96.....Ball Valves Threaded, Socket-Welding, Solder
Joint, Grooved and Flared EndsSP-125-00.....Gray Iron and Ductile Iron In-line, Spring
Loaded, Center-Guided Check Valves

K. National Sanitation Foundation/American National Standards Institute, Inc. (NSF/ANSI):

14-06.....Plastic Piping System Components and Related
Materials61-2008.....Drinking Water System Components - Health
Effects

L. Tubular Exchanger Manufacturers Association: TEMA 9th Edition, 2007

1.6 SPARE PARTS

- A. For mechanical pressed sealed fittings provide tools required for each pipe size used at the facility.

PART 2 - PRODUCTS**2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES**

- A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.2 PIPE AND TUBING

- A. Chilled Water, Heating Hot Water, and Vent Piping:

- 1. Steel: ASTM A53 Grade B, seamless or ERW, Schedule 40.

- 2. Copper water tube option: ASTM B88, Type K or L, hard drawn.
- B. Extension of Domestic Water Make-up Piping: ASTM B88, Type K or L, hard drawn copper tubing.
- C. Cooling Coil Condensate Drain Piping:
 - 1. From air handling units: Copper water tube, ASTM B88, Type M, or schedule 40 PVC plastic piping.
 - 2. From fan coil or other terminal units: Copper water tube, ASTM B88, Type L for runouts and Type M for mains.
- D. Pipe supports, including insulation shields, for above ground piping: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.3 FITTINGS FOR STEEL PIPE

- A. 50 mm (2 inches) and Smaller: Screwed or welded joints.
 - 1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
 - 2. Forged steel, socket welding or threaded: ASME B16.11.
 - 3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, may be used in lieu of malleable iron. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
 - 4. Unions: ASME B16.39.
 - 5. Water hose connection adapter: Brass, pipe thread to 20 mm (3/4 inch) garden hose thread, with hose cap nut.
- B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints. Contractor's option: Grooved mechanical couplings and fittings are optional.
 - 1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
 - 2. Welding flanges and bolting: ASME B16.5:
 - a. Water service: Weld neck or slip-on, plain face, with 6 mm (1/8 inch) thick full face neoprene gasket suitable for 104 degrees C (220 degrees F).
 - 1) Contractor's option: Convolute, cold formed 150 pound steel flanges, with teflon gaskets, may be used for water service.
 - b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.

D. Grooved Mechanical Pipe Couplings and Fittings (Contractor's Option):

Grooved Mechanical Pipe Couplings and Fittings may be used, with cut or roll grooved pipe, in water service up to 110 degrees C (230 degrees F) in lieu of welded, screwed or flanged connections. All joints must be rigid type.

1. Grooved mechanical couplings: Malleable iron, ASTM A47 or ductile iron, ASTM A536, fabricated in two or more parts, securely held together by two or more track-head, square, or oval-neck bolts, ASTM A449 and A183.
2. Gaskets: Rubber product recommended by the coupling manufacturer for the intended service.
3. Grooved end fittings: Malleable iron, ASTM A47; ductile iron, ASTM A536; or steel, ASTM A53 or A106, designed to accept grooved mechanical couplings. Tap-in type branch connections are acceptable.

2.4 FITTINGS FOR COPPER TUBING

A. Joints:

1. Solder Joints: Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
2. Contractor's Option: Mechanical press sealed fittings, double pressed type, NSF 50/61 approved, with EPDM (ethylene propylene diene monomer) non-toxic synthetic rubber sealing elements for up to 65 mm (2-1/2 inch) and below are optional for above ground water piping only.
3. Mechanically formed tee connection in water and drain piping: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting.

B. Bronze Flanges and Flanged Fittings: ASME B16.24.

C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

2.5 FITTINGS FOR PLASTIC PIPING

- A. Schedule 40, socket type for solvent welding.
- B. Schedule 40 PVC drain piping: Drainage pattern.

- C. Chemical feed piping for condenser water treatment: Chlorinated polyvinyl chloride (CPVC), Schedule 80, ASTM F439.

2.6 DIELECTRIC FITTINGS

- A. Provide where copper tubing and ferrous metal pipe are joined.
- B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.
- C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.
- D. Temperature Rating, 99 degrees C (210 degrees F).
- E. Contractor's option: On pipe sizes 2" and smaller, screwed end brass ball valves // or dielectric nipples// may be used in lieu of dielectric unions.

2.7 SCREWED JOINTS

- A. Pipe Thread: ANSI B1.20.
- B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.8 VALVES

- A. Asbestos packing is not acceptable.
- B. All valves of the same type shall be products of a single manufacturer.
- C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2400 mm (8 feet) or more above the floor or operating platform.
- D. Shut-Off Valves
 - 1. Ball Valves (Pipe sizes 2" and smaller): MSS-SP 110, screwed or solder connections, brass or bronze body with chrome-plated ball with full port and Teflon seat at 2760 kPa (400 psig) working pressure rating. Provide stem extension to allow operation without interfering with pipe insulation.
 - 2. Butterfly Valves (Pipe Sizes 2-1/2" and larger): Provide stem extension to allow 50 mm (2 inches) of pipe insulation without interfering with valve operation. MSS-SP 67, flange lug type or grooved end rated 1205 kPa (175 psig) working pressure at 93 degrees C (200 degrees F). Valves shall be ANSI Leakage Class VI and rated for bubble tight shut-off to full valve pressure rating. Valve shall be rated for dead end service and bi-directional flow capability to full rated pressure. Not permitted for direct buried pipe applications.

- a. Body: Cast iron, ASTM A126, Class B. Malleable iron, ASTM A47 electro-plated, or ductile iron, ASTM A536, Grade 65-45-12 electro-plated.
 - b. Trim: Bronze, aluminum bronze, or 300 series stainless steel disc, bronze bearings, 316 stainless steel shaft and manufacturer's recommended resilient seat. Resilient seat shall be field replaceable, and fully line the body to completely isolate the body from the product. A phosphate coated steel shaft or stem is acceptable, if the stem is completely isolated from the product.
 - c. Actuators: Field interchangeable. Valves for balancing service shall have adjustable memory stop to limit open position.
 - 1) Valves 150 mm (6 inches) and smaller: Lever actuator with minimum of seven locking positions, except where chain wheel is required.
 - 2) Valves 200 mm (8 inches) and larger: Enclosed worm gear with handwheel, and where required, chain-wheel operator.
 - 3) 3. Gate Valves (Contractor's Option in lieu of Ball or Butterfly Valves):
 - a) 50 mm (2 inches) and smaller: MSS-SP 80, Bronze, 1034 kPa (150 psig), wedge disc, rising stem, union bonnet.
 - b) 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke. MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.
- E. Check Valves
- 1. Swing Check Valves:
 - a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.), 45 degree swing disc.
 - b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.
 - 2. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature may be used.
 - a. Body: MSS-SP 125 cast iron, ASTM A126, Class B, or steel, ASTM A216, Class WCB, or ductile iron, ASTM 536, flanged, grooved, or wafer type.

- b. Seat, disc and spring: 18-8 stainless steel, or bronze, ASTM B62.
Seats may be elastomer material.
- F. Water Flow Balancing Valves: For flow regulation and shut-off. Valves shall be line size rather than reduced to control valve size.
 - 1. Ball style valve.
 - 2. A dual purpose flow balancing valve and adjustable flow meter, with bronze or cast iron body, calibrated position pointer, valved pressure taps or quick disconnects with integral check valves and preformed polyurethane insulating enclosure.
 - 3. Provide a readout kit including flow meter, readout probes, hoses, flow charts or calculator, and carrying case.
- H. Automatic Balancing Control Valves: Factory calibrated to maintain constant flow (plus or minus five percent) over system pressure fluctuations of at least 10 times the minimum required for control. Provide standard pressure taps and four sets of capacity charts. Valves shall be line size and be one of the following designs:
 - 1. Gray iron (ASTM A126) or brass body rated 1205 kPa (175 psig) at 93 degrees C (200 degrees F), with stainless steel piston and spring.
 - 2. Brass or ferrous body designed for 2067 kPa (300 psig) service at 121 degrees C (250 degrees F), with corrosion resistant, tamper proof, self-cleaning piston/spring assembly that is easily removable for inspection or replacement.
 - 3. Combination assemblies containing ball type shut-off valves, unions, flow regulators, strainers with blowdown valves and pressure temperature ports shall be acceptable.
 - 4. Provide a readout kit including flow meter, probes, hoses, flow charts and carrying case.
- I. Manual Radiator/Convactor Valves: Brass, packless, with position indicator.

2.9 WATER FLOW MEASURING DEVICES

- A. Minimum overall accuracy plus or minus three percent over a range of 70 to 110 percent of design flow. Select devices for not less than 110 percent of design flow rate.
- B. Venturi Type: Bronze, steel, or cast iron with bronze throat, with valved pressure sensing taps upstream and at the throat.
- C. Wafer Type Circuit Sensor: Cast iron wafer-type flow meter equipped with readout valves to facilitate the connecting of a differential pressure meter. Each readout valve shall be fitted with an integral

check valve designed to minimize system fluid loss during the monitoring process.

- D. Self-Averaging Annular Sensor Type: Brass or stainless steel metering tube, shutoff valves and quick-coupling pressure connections. Metering tube shall be rotatable so all sensing ports may be pointed down-stream when unit is not in use.
- E. Insertion Turbine Type Sensor: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- F. Flow Measuring Device Identification:
 - 1. Metal tag attached by chain to the device.
 - 2. Include meter or equipment number, manufacturer's name, meter model, flow rate factor and design flow rate in l/m (gpm).
- G. Portable Water Flow Indicating Meters:
 - 1. Minimum 150 mm (6 inch) diameter dial, forged brass body, beryllium-copper bellows, designed for 1205 kPa (175 psig) working pressure at 121 degrees C (250 degrees F).
 - 2. Bleed and equalizing valves.
 - 3. Vent and drain hose and two 3000 mm (10 feet) lengths of hose with quick disconnect connections.
 - 4. Factory fabricated carrying case with hose compartment and a bound set of capacity curves showing flow rate versus pressure differential.
 - 5. Provide one portable meter for each range of differential pressure required for the installed flow devices.
- H. Permanently Mounted Water Flow Indicating Meters: Minimum 150 mm (6 inch) diameter, or 450 mm (18 inch) long scale, for 120 percent of design flow rate, direct reading in lps (gpm), with three valve manifold and two shut-off valves.

2.10 STRAINERS

- A. Y Type.
 - 1. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows: 1.1 mm (0.045 inch) diameter perforations for 100 mm (4 inches) and larger: 3.2 mm (0.125 inch) diameter perforations.
- B. Suction Diffusers: Specified in Section 23 21 23, HYDRONIC PUMPS.

2.11 FLEXIBLE CONNECTORS FOR WATER SERVICE

- A. Flanged Spool Connector:

1. Single arch or multiple arch type. Tube and cover shall be constructed of chlorobutyl elastomer with full faced integral flanges to provide a tight seal without gaskets. Connectors shall be internally reinforced with high strength synthetic fibers impregnated with rubber or synthetic compounds as recommended by connector manufacturer, and steel reinforcing rings.
 2. Working pressures and temperatures shall be as follows:
 - a. Connector sizes 50 mm to 100 mm (2 inches to 4 inches), 1137 kPa (165psig) at 121 degrees C (250 degrees F).
 - b. Connector sizes 125 mm to 300 mm (5 inches to 12 inches), 965 kPa (140 psig) at 121 degrees C (250 degrees F).
 3. Provide ductile iron retaining rings and control units.
- B. Mechanical Pipe Couplings:
- See other fittings specified under Part 2, PRODUCTS.

2.12 EXPANSION JOINTS

- A. Factory built devices, inserted in the pipe lines, designed to absorb axial cyclical pipe movement which results from thermal expansion and contraction. This includes factory-built or field-fabricated guides located along the pipe lines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.
- B. Manufacturing Quality Assurance: Conform to Expansion Joints Manufacturers Association Standards.
- C. Bellows - Internally Pressurized Type:
 1. Multiple corrugations of Type 304 or Type A240-321 stainless steel.
 2. Internal stainless steel sleeve entire length of bellows.
 3. External cast iron equalizing rings for services exceeding 340 kPa (50 psig).
 4. Welded ends.
 5. Design shall conform to standards of EJMA and ASME B31.1.
 6. External tie rods designed to withstand pressure thrust force upon anchor failure if one or both anchors for the joint are at change in direction of pipeline.
 7. Integral external cover.
- D. Bellows - Externally Pressurized Type:
 1. Multiple corrugations of Type 304 stainless steel.
 2. Internal and external guide integral with joint.
 3. Design for external pressurization of bellows to eliminate squirm.
 4. Welded ends.

5. Conform to the standards of EJMA and ASME B31.1.
 6. Threaded connection at bottom, 25 mm (one inch) minimum, for drain or drip point.
 7. Integral external cover and internal sleeve.
- E. Expansion Compensators:
1. Corrugated bellows, externally pressurized, stainless steel or bronze.
 2. Internal guides and anti-torque devices.
 3. Threaded ends.
 4. External shroud.
 5. Conform to standards of EJMA.
- F. Expansion Joint (Contractor's Option): 2415 kPa (350 psig) maximum working pressure, steel pipe fitting consisting of telescoping body and slip-pipe sections, PTFE modified polyphenylene sulfide coated slide section, with grooved ends, suitable for axial end movement to 75 mm (3 inch).
- G. Expansion Joint Identification: Provide stamped brass or stainless steel nameplate on each expansion joint listing the manufacturer, the allowable movement, flow direction, design pressure and temperature, date of manufacture, and identifying the expansion joint by the identification number on the contract drawings.
- H. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.
- I. Supports: Provide saddle supports and frame or hangers for heat exchanger. Mounting height shall be adjusted to facilitate gravity return of steam condensate. Construct supports from steel, weld joints.

2.13 HYDRONIC SYSTEM COMPONENTS

- A. Heat Exchanger (Water to Water): Shell and tube type, U-bend removable tube bundle, heating fluid in shell, heated fluid in tubes, equipped with support cradles.
1. Maximum tube velocity: 2.3 m/s (7.5 feet per second).
 2. Tube fouling factor: TEMA Standards, but not less than 0.001.
 3. Materials:
 - a. Shell: Steel.

- b. Tube sheet and tube supports: Steel or brass.
 - c. Tubes: 20 mm (3/4 inch) OD copper.
 - d. Head or bonnet: Cast iron or steel.
- 4. Construction: In accordance with ASME Pressure Vessel Code for 861 kPa (125 psig) working pressure for shell and tubes. Provide manufacturer's certified data report, Form No. U-1.
- B. Plate and Frame Heat Exchanger:
 - 1. Fixed frame with bolted removable corrugated channel plate assembly, ASME code stamped for 150 psig working pressure.
 - 2. Corrugated channel plates shall be type 316 or 304 stainless steel.
 - 3. Channel plate ports to be double gasketed to prevent mixing or cross-contamination of hot side and cold side fluids. Gaskets to be EPPM.
 - 4. Channel plate carrying bars to be carbon steel with zinc yellow chromate finish.
 - 5. Fixed frame plates and moveable pressure plates to be corrosion resistant epoxy painted carbon steel.
 - 6. Piping connections 2" and smaller to be carbon steel NPT tappings. Piping connections 4" and larger to be studed port design to accept ANSI flange connections. Connection ports to be integral to the frame or pressure plate.
 - 7. Finished units to be provided with OSHA required, formed aluminum splash guards to enclose exterior channel plate and gasket surfaces.
 - 8. Provide two sets of replacement gaskets and provide one set of wrenches for disassembly of plate type heat exchangers.
 - 9. Performance: As scheduled on drawings.
- C. Pressure Reducing Valve (Water): Diaphragm or bellows operated, spring loaded type, with minimum adjustable range of 28 kPa (4 psig) above and below set point. Bronze, brass or iron body and bronze, brass or stainless steel trim, rated 861 kPa (125 psig) working pressure at 107 degrees C (225 degrees F).
- D. Pressure Relief Valve: Bronze or iron body and bronze or stainless steel trim, with testing lever. Comply with ASME Code for Pressure Vessels, Section 8, and bear ASME stamp.
- E. Automatic Air Vent Valves (where shown): Cast iron or semi-steel body, 1034 kPa (150 psig) working pressure, stainless steel float, valve, valve seat and mechanism, minimum 15 mm (1/2 inch) water connection and

6 mm (1/4 inch) air outlet. Air outlet shall be piped to the nearest floor drain.

2.14 GAGES, PRESSURE AND COMPOUND

- A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound for air, oil or water), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.
- B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gages in water service.
- C. Range of Gages: Provide range equal to at least 130 percent of normal operating range.

2.15 PRESSURE/TEMPERATURE TEST PROVISIONS

- A. Pete's Plug: 6 mm (1/4 inch) MPT by 75 mm (3 inches) long, brass body and cap, with retained safety cap, nordel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gage test connections shown on the drawings.
- B. Provide one each of the following test items to the Resident Engineer:
 - 1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
 - 2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, -- 100 kPa (30 inches) Hg to 700 kPa (100 psig) range.
 - 3. 0 - 104 degrees C (220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

2.16 THERMOMETERS

- A. Mercury or organic liquid filled type, red or blue column, clear plastic window, with 150 mm (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.
- B. Case: Chrome plated brass or aluminum with enamel finish.
- C. Scale: Not less than 225 mm (9 inches), range as described below, two degree graduations.
- D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.
- E. Scale ranges:

1. Chilled Water: 0-38 degrees C (32-100 degrees F).
2. Hot Water: -1 - 116 degrees C (30-240 degrees F).

2.17 FIRESTOPPING MATERIAL

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

PART 3 - EXECUTION

3.1 GENERAL

- A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.
- B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Install heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.
- D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.
- E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves

with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.

- F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- H. Provide manual or automatic air vent at all piping system high points and drain valves at all low points. Install piping to floor drains from all automatic air vents.
- I. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
 - 1. Water treatment pot feeders and condenser water treatment systems.
 - 2. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- J. Thermometer Wells: In pipes 65 mm (2-1/2 inches) and smaller increase the pipe size to provide free area equal to the upstream pipe area.
- K. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.
- L. Where copper piping is connected to steel piping, provide dielectric connections.

3.2 PIPE JOINTS

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. Mechanical Joint: Pipe grooving shall be in accordance with joint manufacturer's specifications. Lubricate gasket exterior including lips, pipe ends and housing interiors to prevent pinching the gasket

during installation. Lubricant shall be as recommended by coupling manufacturer.

D. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

E. Solvent Welded Joints: As recommended by the manufacturer.

3.3 EXPANSION JOINTS (BELLOWS AND SLIP TYPE)

A. Anchors and Guides: Provide type, quantity and spacing as recommended by manufacturer of expansion joint and as shown. A professional engineer shall verify in writing that anchors and guides are properly designed for forces and moments which will be imposed.

B. Cold Set: Provide setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.

C. Preparation for Service: Remove all apparatus provided to restrain joint during shipping or installation. Representative of manufacturer shall visit the site and verify that installation is proper.

D. Access: Expansion joints must be located in readily accessible space. Locate joints to permit access without removing piping or other devices. Allow clear space to permit replacement of joints and to permit access to devices for inspection of all surfaces and for adding.

3.4 LEAK TESTING ABOVEGROUND PIPING

A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the Resident Engineer. Tests may be either of those below, or a combination, as approved by the Resident Engineer.

B. An operating test at design pressure, and for hot systems, design maximum temperature.

C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Isolate equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

3.5 FLUSHING AND CLEANING PIPING SYSTEMS

A. Water Piping: Clean systems as recommended by the suppliers of chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.

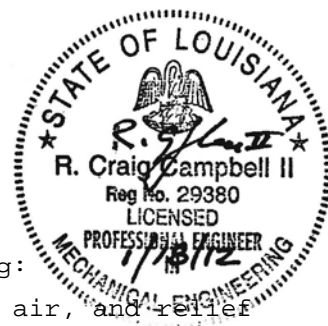
1. Initial flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any system component. Provide temporary piping or hose to bypass coils, control valves, exchangers and other factory cleaned equipment unless acceptable means of protection are provided and subsequent inspection of hide-out areas takes place. Isolate or protect clean system components, including pumps and pressure vessels, and remove any component which may be damaged. Open all valves, drains, vents and strainers at all system levels. Remove plugs, caps, spool pieces, and components to facilitate early debris discharge from system. Sectionalize system to obtain debris carrying velocity of 1.8 m/S (6 feet per second), if possible. Connect dead-end supply and return headers as necessary. Flush bottoms of risers. Install temporary strainers where necessary to protect down-stream equipment. Supply and remove flushing water and drainage by various type hose, temporary and permanent piping and Contractor's booster pumps. Flush until clean as approved by the Resident Engineer.
2. Cleaning: Using products supplied in Section 23 25 00, HVAC WATER TREATMENT, circulate systems at normal temperature to remove adherent organic soil, hydrocarbons, flux, pipe mill varnish, pipe joint compounds, iron oxide, and like deleterious substances not removed by flushing, without chemical or mechanical damage to any system component. Removal of tightly adherent mill scale is not required. Keep isolated equipment which is "clean" and where dead-end debris accumulation cannot occur. Sectionalize system if possible, to circulate at velocities not less than 1.8 m/S (6 feet per second). Circulate each section for not less than four hours. Blow-down all strainers, or remove and clean as frequently as necessary. Drain and prepare for final flushing.
3. Final Flushing: Return systems to conditions required by initial flushing after all cleaning solution has been displaced by clean make-up. Flush all dead ends and isolated clean equipment. Gently operate all valves to dislodge any debris in valve body by throttling velocity. Flush for not less than one hour.

3.6 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

- A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Adjust red set hand on pressure gages to normal working pressure.

- - - E N D - - -

**SECTION 23 31 00
HVAC DUCTS AND CASINGS**



PART 1 - GENERAL

1.1 DESCRIPTION

- A. Ductwork and accessories for HVAC including the following:
 - 1. Supply air, return air, outside air, exhaust, make-up air, and relief systems.
- B. Definitions:
 - 1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
 - 2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
 - 3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
 - 4. Exposed Duct: Exposed to view in a finished room.

1.2 RELATED WORK

- A. Fire Stopping Material: Section 07 84 00, FIRESTOPPING.
- B. Outdoor and Exhaust Louvers: Section 08 90 00, LOUVERS and VENTS.
- C. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC
- D. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- E. Duct Insulation: Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION
- F. Plumbing Connections: Section 22 11 00, FACILITY WATER DISTRIBUTION
- G. Air Flow Control Valves and Terminal Units: Section 23 36 00, AIR TERMINAL UNITS.
- H. Duct Mounted Coils: Section 23 82 16, AIR COILS.
- I. Supply Air Fans: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- J. Return Air and Exhaust Air Fans: Section 23 34 00, HVAC FANS.
- K. Air Filters and Filters' Efficiencies: Section 23 40 00, HVAC AIR CLEANING DEVICES.
- L. Duct Mounted Instrumentation: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- M. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.
- N. Smoke Detectors: Section 28 31 00, FIRE DETECTION and ALARM.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Fire Safety Code: Comply with NFPA 90A.
- C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.
- D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.
- E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Rectangular ducts:
 - a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
 - b. Sealants and gaskets.
 - c. Access doors.
 - 2. Round and flat oval duct construction details:
 - a. Manufacturer's details for duct fittings.
 - b. Sealants and gaskets.
 - c. Access sections.
 - d. Installation instructions.
 - 3. Volume dampers, back draft dampers.
 - 4. Upper hanger attachments.
 - 5. Fire dampers, fire doors, and smoke dampers with installation instructions.
 - 6. Sound attenuators, including pressure drop and acoustic performance.
 - 7. Flexible ducts and clamps, with manufacturer's installation instructions.
 - 8. Flexible connections.
 - 9. Instrument test fittings.
 - 10 Details and design analysis of alternate or optional duct systems.
 - 11 COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Civil Engineers (ASCE):
- ASCE7-05.....Minimum Design Loads for Buildings and Other Structures
- C. American Society for Testing and Materials (ASTM):
- A167-99(2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
- A653-09.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy coated (Galvannealed) by the Hot-Dip process
- A1011-09a.....Standard Specification for Steel, Sheet and Strip, Hot rolled, Carbon, structural, High-Strength Low-Alloy, High Strength Low-Alloy with Improved Formability, and Ultra-High Strength
- B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
- C1071-05e1.....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)
- E84-09a.....Standard Test Method for Surface Burning Characteristics of Building Materials
- D. National Fire Protection Association (NFPA):
- 90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems
- E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):
- 2nd Edition - 2005.....HVAC Duct Construction Standards, Metal and Flexible
- 1st Edition - 1985.....HVAC Air Duct Leakage Test Manual
- F. Underwriters Laboratories, Inc. (UL):
- 181-08.....Factory-Made Air Ducts and Air Connectors
- 555-06Standard for Fire Dampers
- 555S-06Standard for Smoke Dampers

PART 2 - PRODUCTS

2.1 DUCT MATERIALS AND SEALANTS

- A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.
- D. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, paragraph S1.9.
 - 1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
 - 2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
 - 3. Gaskets in Flanged Joints: Soft neoprene.
- E. Approved factory made joints may be used.

2.2 DUCT CONSTRUCTION AND INSTALLATION

- A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:
- B. Duct Pressure Classification:
 - 0 to 50 mm (2 inch)
 - > 50 mm to 75 mm (2 inch to 3 inch)
 - > 75 mm to 100 mm (3 inch to 4 inch)
 Show pressure classifications on the floor plans.
- C. Seal Class: All ductwork shall receive Class A Seal
- D. Round and Flat Oval Ducts: Furnish duct and fittings made by the same manufacturer to insure good fit of slip joints. When submitted and approved in advance, round and flat oval duct, with size converted on the basis of equal pressure drop, may be furnished in lieu of rectangular duct design shown on the drawings.
 - 1. Elbows: Diameters 80 through 200 mm (3 through 8 inches) shall be two sections die stamped, all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.
 - 2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.

- E. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards Section 6, including curbs, access doors, pipe penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, 500 mm (20 inches) wide by 1200 - 1350 mm (48 - 54 inches) high. Provide view port in the doors where shown. Provide drain for outside air louver plenum. Outside air plenum shall have exterior insulation. Drain piping shall be routed to the nearest floor drain.
- F. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA Detail Figure 2-12 for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.
- G. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.
- H. Ductwork in excess of 620 cm² (96 square inches) shall be protected unless the duct has one dimension less than 150 mm (6 inches) if it passes through the areas listed below. Refer to the Mission Critical Physical Design Manual for VA Facilities. This applies to the following:
 - 1. Perimeter partitions of caches
 - 2. Security control centers (SCC)

2.3 DUCT ACCESS DOORS, PANELS AND SECTIONS

- A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:
 - 1. Each duct mounted coil and humidifier.
 - 2. Each fire damper (for link service), smoke damper and automatic control damper.
 - 3. Each duct mounted smoke detector.
 - 4. For cleaning operating room supply air duct and kitchen hood exhaust duct, locate access doors at 6 m (20 feet) intervals and at each change in duct direction.
- B. Openings shall be as large as feasible in small ducts, 300 mm by 300 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.
 - 1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).
 - 2. For round and flat oval duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

2.4 FIRE DAMPERS

- A. Galvanized steel, interlocking blade type, UL listing and label, 1-1/2 hour rating, 70 degrees C (160 degrees F) fusible line, 100 percent free opening with no part of the blade stack or damper frame in the air stream.
- B. Fire dampers in wet air exhaust shall be of stainless steel construction, all others may be galvanized steel.
- C. Minimum requirements for fire dampers:
 - 1. The damper frame may be of design and length as to function as the mounting sleeve, thus eliminating the need for a separate sleeve, as allowed by UL 555. Otherwise provide sleeves and mounting angles, minimum 1.9 mm (14 gage), required to provide installation equivalent to the damper manufacturer's UL test installation.
 - 2. Submit manufacturer's installation instructions conforming to UL rating test.

2.5 SMOKE DAMPERS

- A. Maximum air velocity, through free area of open damper, and pressure loss: Low pressure and medium pressure duct (supply, return, exhaust, outside air): 450 m/min (1500 fpm). Maximum static pressure loss: 32 Pa (0.13 inch W.G.).
- B. Maximum air leakage, closed damper: 0.32 cubic meters /min/square meter (4.0 CFM per square foot) at 750 Pa (3 inch W.G.) differential pressure.
- C. Minimum requirements for dampers:
 - 1. Shall comply with requirements of Table 6-1 of UL 555S, except for the Fire Endurance and Hose Stream Test.
 - 2. Frame: Galvanized steel channel with side, top and bottom stops or seals.
 - 3. Blades: Galvanized steel, parallel type preferably, 300 mm (12 inch) maximum width, edges sealed with neoprene, rubber or felt, if required to meet minimum leakage. Airfoil (streamlined) type for minimum noise generation and pressure drop are preferred for duct mounted dampers.
 - 4. Shafts: Galvanized steel.
 - 5. Bearings: Nylon, bronze sleeve or ball type.
 - 6. Hardware: Zinc plated.
 - 7. Operation: Automatic open/close. No smoke damper that requires manual reset or link replacement after actuation is acceptable. See drawings for required control operation.
- D. Motor operator (actuator): Provide pneumatic or electric as required by the automatic control system, externally mounted on stand-offs to allow complete insulation coverage.

2.6 COMBINATION FIRE AND SMOKE DAMPERS

Combination fire and smoke dampers: Multi-blade type units meeting all requirements of both fire dampers and smoke dampers shall be used where shown and may be used at the Contractor's option where applicable.

2.7 FIRE DOORS

Galvanized steel, interlocking blade type, UL listing and label, 71 degrees C (160 degrees F) fusible link, 3 hour rating and approved for openings in Class A fire walls with rating up to 4 hours, 100 percent free opening with no part of the blade stack or damper frame in the air stream.

2.8 FLEXIBLE AIR DUCT

- A. General: Factory fabricated, complying with NFPA 90A for connectors not passing through floors of buildings. Flexible ducts shall not penetrate any fire or smoke barrier which is required to have a fire resistance rating of one hour or more. Flexible duct length shall not exceed 1.5 m (5 feet). Provide insulated acoustical air duct connectors in supply air duct systems and elsewhere as shown.
- B. Flexible ducts shall be listed by Underwriters Laboratories, Inc., complying with UL 181. Ducts larger than 200 mm (8 inches) in diameter shall be Class 1. Ducts 200 mm (8 inches) in diameter and smaller may be Class 1 or Class 2.
- C. Insulated Flexible Air Duct: Factory made including mineral fiber insulation with maximum C factor of 0.25 at 24 degrees C (75 degrees F) mean temperature, encased with a low permeability moisture barrier outer jacket, having a puncture resistance of not less than 50 Beach Units. Acoustic insertion loss shall not be less than 3 dB per 300 mm (foot) of straight duct, at 500 Hz, based on 150 mm (6 inch) duct, of 750 m/min (2500 fpm).
- D. Application Criteria:
 - 1. Temperature range: -18 to 93 degrees C (0 to 200 degrees F) internal.
 - 2. Maximum working velocity: 1200 m/min (4000 feet per minute).
 - 3. Minimum working pressure, inches of water gage: 2500 Pa (10 inches) positive, 500 Pa (2 inches) negative.
- E. Duct Clamps: 100 percent nylon strap, 80 kg (175 pounds) minimum loop tensile strength manufactured for this purpose or stainless steel strap with cadmium plated worm gear tightening device. Apply clamps with sealant and as approved for UL 181, Class 1 installation.

2.9 FLEXIBLE DUCT CONNECTIONS

Where duct connections are made to fans, air terminal units, and air handling units, install a non-combustible flexible connection of 822 g

(29 ounce) neoprene coated fiberglass fabric approximately 150 mm (6 inches) wide. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 50 mm (2 inches) on center. Fabric shall not be stressed other than by air pressure. Allow at least 25 mm (one inch) slack to insure that no vibration is transmitted.

2.10 PREFABRICATED ROOF CURBS

Galvanized steel or extruded aluminum 300 mm (12 inches) above finish roof service, continuous welded corner seams, treated wood nailer, 40 mm (1-1/2 inch) thick, 48 kg/cubic meter (3 pound/cubic feet) density rigid mineral fiberboard insulation with metal liner, built-in cant strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level.

2.11 FIRESTOPPING MATERIAL

Refer to Section 07 84 00, FIRESTOPPING.

2.12 DUCT MOUNTED THERMOMETER (AIR)

- A. Stem Type Thermometers: ASTM E1, 7 inch scale, red appearing mercury, lens front tube, cast aluminum case with enamel finish and clear glass or polycarbonate window, brass stem, 2 percent of scale accuracy to ASTM E77 scale calibrated in degrees Fahrenheit.
- B. Thermometer Supports:
 - 1. Socket: Brass separable sockets for thermometer stems with or without extensions as required, and with cap and chain.
 - 2. Flange: 3 inch outside diameter reversible flange, designed to fasten to sheet metal air ducts, with brass perforated stem.

2.13 DUCT MOUNTED TEMPERATURE SENSOR (AIR)

Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.14 INSTRUMENT TEST FITTINGS

- A. Manufactured type with a minimum 50 mm (two inch) length for insulated duct, and a minimum 25 mm (one inch) length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.
- B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

PART 3 - EXECUTION**3.1 INSTALLATION**

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:
 - 1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
 - 2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards, Section II. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
 - 3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.
 - 4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.
- C. Install duct hangers and supports in accordance with SMACNA Standards, Chapter 4.
- D. Install fire dampers, smoke dampers and combination fire/smoke dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test. Install fire dampers, smoke dampers and combination fire/smoke dampers at locations indicated and where ducts penetrate fire rated and/or smoke rated walls, shafts and where required by the Resident Engineer. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges per UL and NFPA. Demonstrate re-setting of fire dampers and operation of smoke dampers to the Resident Engineer.

- E. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.
- F. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 1.5 m (5 feet) long (NFPA 90A), as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hour. Support ducts SMACNA Standards.
- G. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.
- H. Control Damper Installation:
 - 1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
 - 2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
 - 3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.
 - 4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.
- I. Air Flow Measuring Devices (AFMD): Install units with minimum straight run distances, upstream and downstream as recommended by the manufacturer.
- J. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

3.2 DUCT LEAKAGE TESTS AND REPAIR

- A. Ductwork leakage testing shall be performed by the Testing and Balancing Contractor directly contracted by the General Contractor and independent of the Sheet Metal Contractor.
- B. Ductwork leakage testing shall be performed for the entire air distribution system (including all supply, return, exhaust and relief ductwork), section by section, including fans, coils and filter sections. Based upon satisfactory initial duct leakage test results, the scope of the testing may be reduced by the Resident Engineer on ductwork constructed to the 500 Pa (2" WG) duct pressure classification. In no case shall the leakage testing of ductwork constructed above the 500 Pa (2" WG) duct pressure classification or ductwork located in shafts or other inaccessible areas be eliminated.
- C. Test procedure, apparatus and report shall conform to SMACNA Leakage Test manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.
- D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.
- E. All tests shall be performed in the presence of the Resident Engineer and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the Resident Engineer and identify leakage source with excessive leakage.
- F. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to bring it into compliance and shall retest it until acceptable leakage is demonstrated to the Resident Engineer.
- G. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.
- H. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

3.3 TESTING, ADJUSTING AND BALANCING (TAB)

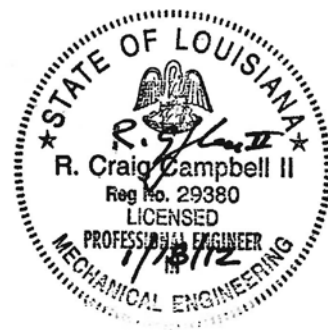
Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.4 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION

- - - E N D - - -

SECTION 23 34 00
HVAC FANS



PART 1 - GENERAL

1.1 DESCRIPTION

- A. Fans for heating, ventilating and air conditioning.
- B. Product Definitions: AMCA Publication 99, Standard 1-66.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- D. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
- E. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- F. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- H. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- I. Section 23 82 16, AIR COILS.
- J. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Fans and power ventilators shall be listed in the current edition of AMCA 261, and shall bear the AMCA performance seal.
- C. Operating Limits for Centrifugal Fans: AMCA 99 (Class I, II, and III).
- D. Fans and power ventilators shall comply with the following standards:
 - 1. Testing and Rating: AMCA 210.
 - 2. Sound Rating: AMCA 300.
- E. Vibration Tolerance for Fans and Power Ventilators: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- F. Performance Criteria:
 - 1. The fan schedule shall show the design air volume and static pressure. Select the fan motor HP by increasing the fan BHP by 10 percent to account for the drive losses and field conditions.
 - 2. Select the fan operating point as follows:
 - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point
 - b. Air Foil, Backward Inclined, or Tubular: At or near the peak static efficiency

- G. Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturers Literature and Data:
 - 1. Fan sections, motors and drives.
 - 2. Centrifugal fans, motors, drives, accessories and coatings.
 - a. In-line centrifugal fans.
 - b. Tubular Centrifugal Fans.
 - 3. Centrifugal ceiling fans.
 - 4. Propeller fans.
- C. Certified Sound power levels for each fan.
- D. Motor ratings types, electrical characteristics and accessories.
- E. Belt guards.
- F. Maintenance and Operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- G. Certified fan performance curves for each fan showing cubic feet per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Movement and Control Association International, Inc. (AMCA):
 - 99-86.....Standards Handbook
 - 210-06.....Laboratory Methods of Testing Fans for
Aerodynamic Performance Rating
 - 261-09.....Directory of Products Licensed to bear the AMCA
Certified Ratings Seal - Published Annually
 - 300-08.....Reverberant Room Method for Sound Testing of
Fans
- C. American Society for Testing and Materials (ASTM):
 - B117-07a.....Standard Practice for Operating Salt Spray (Fog)
Apparatus
 - D1735-08.....Standard Practice for Testing Water Resistance
of Coatings Using Water Fog Apparatus
 - D3359-08.....Standard Test Methods for Measuring Adhesion by
Tape Test
- D. Underwriters Laboratories, Inc. (UL):
 - 181-2005.....Factory Made Air Ducts and Air Connectors

1.6 EXTRA MATERIALS

- A. Provide one additional set of belts for all belt-driven fans.

PART 2 - PRODUCTS

2.1 FAN SECTION (CABINET FAN)

Refer to specification Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

2.2 CENTRIFUGAL FANS

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE. Record factory vibration test results on the fan or furnish to the Contractor.
- B. Fan arrangement, unless noted or approved otherwise:
1. DWD1 fans: Arrangement 3.
 2. SWS1 fans: Arrangement 1, 3, 9 or 10, except for fume hood (H7 or H13) exhaust fans Arrangement 3 shall not be acceptable.
- C. Construction: Wheel diameters and outlet areas shall be in accordance with AMCA standards.
1. Housing: Low carbon steel, arc welded throughout, braced and supported by structural channel or angle iron to prevent vibration or pulsation, flanged outlet, inlet fully streamlined. Provide lifting clips, and casing drain. Provide manufacturer's standard access door. Provide 12.5 mm (1/2 inches) wire mesh screens for fan inlets without duct connections.
 2. Wheel: Steel plate with die formed blades welded or riveted in place, factory balanced statically and dynamically.
 3. Shaft: Designed to operate at no more than 70 percent of the first critical speed at the top of the speed range of the fans class.
 4. Bearings: Heavy duty ball or roller type sized to produce a B10 life of not less than 50,000 hours, and an average fatigue life of 200,000 hours. Extend filled lubrication tubes for interior bearings or ducted units to outside of housing.
 5. Belts: Oil resistant, non-sparking and non-static.
 6. Belt Drives: Factory installed with final alignment belt adjustment made after installation.
 7. Motors and Fan Wheel Pulleys: Adjustable pitch for use with motors through 15HP, fixed pitch for use with motors larger than 15HP. Select pulleys so that pitch adjustment is at the middle of the adjustment range at fan design conditions.
 8. Motor, adjustable motor base, drive and guard: Furnish from factory with fan. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC

- AND STEAM GENERATION for specifications. Provide protective sheet metal enclosure for fans located outdoors.
9. Furnish variable speed fan motor controllers where shown on the drawings. Refer to Section, MOTOR STARTERS. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for controller/motor combination requirements.
 - D. In-line Centrifugal Fans: In addition to the requirements of paragraphs A and 2.2.C3 thru 2.2.C9, provide minimum 18 Gauge galvanized steel housing with inlet and outlet flanges, backward inclined aluminum centrifugal fan wheel, bolted access door and supports as required. Motors shall be factory pre-wired to an external junction box. Provide factory wired disconnect switch.
 - E. Tubular Centrifugal Fans: In addition to the requirements of paragraphs A and 2.2.C2 thru 2.2.C9 provide;
 1. Housings: Hot rolled steel, one-piece design, incorporating integral guide vanes, motor mounts, bolted access hatch and end flanges. Provide spun inlet bell and screen for unducted inlet and screen for unducted outlet. Provide welded steel, flanged inlet and outlet cones for ducted connection. Provide mounting legs or suspension brackets as required for support. Guide vanes shall straighten the discharge air pattern to provide linear flow.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install fan, motor and drive in accordance with manufacturer's instructions.
- B. Align fan and motor sheaves to allow belts to run true and straight.
- C. Bolt equipment to curbs with galvanized lag bolts.
- D. Install vibration control devices as shown on drawings and specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

3.2 PRE-OPERATION MAINTENANCE

- A. Lubricate bearings, pulleys, belts and other moving parts with manufacturer recommended lubricants.
- B. Rotate impeller by hand and check for shifting during shipment and check all bolts, collars, and other parts for tightness.
- C. Clean fan interiors to remove foreign material and construction dirt and dust.

3.3 START-UP AND INSTRUCTIONS

- A. Verify operation of motor, drive system and fan wheel according to the drawings and specifications.

- B. Check vibration and correct as necessary for air balance work.
- C. After air balancing is complete and permanent sheaves are in place perform necessary field mechanical balancing to meet vibration tolerance in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

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**SECTION 23 36 00
AIR TERMINAL UNITS**

PART 1 - GENERAL

1.1 DESCRIPTION

Air terminal units, air flow control valves.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION:
General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise requirements.
- C. Section 23 31 00, HVAC DUCTS AND CASINGS: Ducts and flexible connectors.
- D. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Valve operators.
- E. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC: Flow rates adjusting and balancing.
- F. Section 23 82 16, AIR COILS: Heating and Cooling Coils pressure ratings.

1.3 QUALITY ASSURANCE

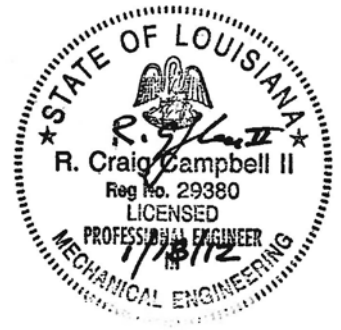
Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Air Terminal Units: Submit test data.
 - 2. Air flow control valves.
- C. Certificates:
 - 1. Compliance with paragraph, QUALITY ASSURANCE.
 - 2. Compliance with specified standards.
- D. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.



- B. Air Conditioning and Refrigeration Institute (AHRI)/(ARI):
 880-08.....Air Terminals Addendum to ARI 888-98
 incorporated into standard posted 15th December
 2002
- C. National Fire Protection Association (NFPA):
 90A-09.....Standard for the Installation of Air
 Conditioning and Ventilating Systems
- D. Underwriters Laboratories, Inc. (UL):
 181-08.....Standard for Factory-Made Air Ducts and Air
 Connectors
- E. American Society for Testing and Materials (ASTM):
 C 665-06.....Standard Specification for Mineral-Fiber
 Blanket Thermal Insulation for Light Frame
 Construction and Manufactured Housing

1.6 GUARANTY

In accordance with the GENERAL CONDITIONS

PART 2 - PRODUCTS

2.1 GENERAL

- A. Coils:
 - 1. Water Heating Coils:
 - a. ARI certified, continuous plate or spiral fin type, leak tested at 2070 kPa (300 PSI).
 - b. Capacity: As indicated, based on scheduled entering water temperature.
 - c. Headers: Copper or Brass.
 - d. Fins: Aluminum, maximum 315 fins per meter (8 fins per inch).
 - e. Tubes: Copper, arrange for counter-flow of heating water.
 - f. Water Flow Rate: Minimum 0.032 Liters/second (0.5 GPM).
 - g. Provide vent and drain connection at high and low point, respectively of each coil.
 - h. Coils shall be guaranteed to drain.
- B. Labeling: Control box shall be clearly marked with an identification label that lists such information as nominal CFM, maximum and minimum factory-set airflow limits, coil type and coil connection orientation, where applicable.
- C. Factory calibrate air terminal units to air flow rate indicated. All settings including maximum and minimum air flow shall be field adjustable.

- D. Dampers with internal air volume control: See section 23 31 00 HVAC DUCTS and CASINGS.
- E. Terminal Sound Attenuators: See Section 23 31 00 (HVAC DUCTS AND CASINGS).

PART 3 - EXECUTION

3.1 INSTALLATION

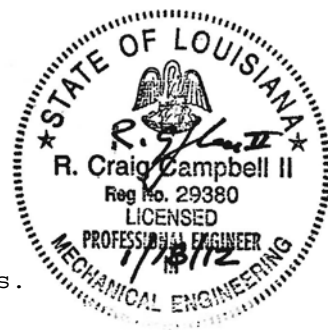
- A. Work shall be installed as shown and according to the manufacturer's diagrams and recommendations.
- B. Handle and install units in accordance with manufacturer's written instructions.
- C. Support units rigidly so they remain stationary at all times. Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.
- D. Locate air terminal units to provide a straight section of inlet duct for proper functioning of volume controls. See VA Standard Detail.

3.2 OPERATIONAL TEST

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

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**SECTION 23 37 00
AIR OUTLETS AND INLETS**



PART 1 - GENERAL

1.1 DESCRIPTION

- A. Roof Curbs
- B. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

1.2 RELATED WORK

- A. Outdoor and Exhaust Louvers: Section 08 90 00, LOUVERS AND VENTS.
- B. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- C. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- D. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Fire Safety Code: Comply with NFPA 90A.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Air intake/exhaust hoods.
 - 2. Diffusers, registers, grilles and accessories.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Diffusion Council Test Code:
 - 1062 GRD-84.....Certification, Rating, and Test Manual 4th Edition
- C. American Society of Civil Engineers (ASCE):
 - ASCE7-05.....Minimum Design Loads for Buildings and Other Structures
- D. American Society for Testing and Materials (ASTM):
 - A167-99 (2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

B209-07.....Standard Specification for Aluminum and
Aluminum-Alloy Sheet and Plate

E. National Fire Protection Association (NFPA):

90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems

F. Underwriters Laboratories, Inc. (UL):

181-08.....UL Standard for Safety Factory-Made Air Ducts
and Connectors

PART 2 - PRODUCTS

2.1 EQUIPMENT SUPPORTS

Refer to Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION,
Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and Section 23 05 11,
COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.2 AIR OUTLETS AND INLETS

A. Materials:

1. Use aluminum air outlets and inlets for facilities located in high-humidity areas. Exhaust air registers located in combination toilets and shower stalls shall be constructed from aluminum. Provide manufacturer's standard gasket.
2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.

B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT for NC criteria.

C. Air Supply Outlets:

1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection as shown on the drawings.
 - a. Square, louver, fully adjustable pattern: Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.
 - b. Louver face type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.
2. Supply Registers: Double deflection type with horizontal face bars and opposed blade damper with removable key operator.
 - a. Margin: Flat, 30 mm (1-1/4 inches) wide.
 - b. Bar spacing: 20 mm (3/4 inch) maximum.

- c. Finish: Off white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded with manufacturer's standard finish.
- 3. Supply Grilles: Same as registers but without the opposed blade damper.
- D. Return and Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.
 - 1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish.
 - 2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.
 - 3. Perforated Face Type: To match supply units.
 - 4. Grid Core Type: 13 mm by 13 mm (1/2 inch by 1/2 inch) core with 30 mm (1-1/4 inch) margin.
 - 5. Linear Type: To match supply units.
- E. Acoustic Transfer Grille: Aluminum, suitable for partition or wall mounting.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

3.3 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

3.4 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION

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SECTION 23 40 00
HVAC AIR CLEANING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

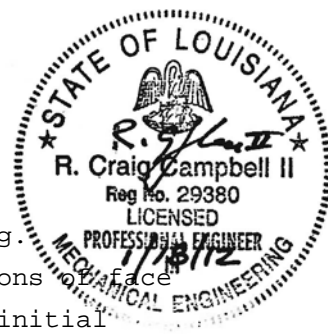
- A. Air filters for heating, ventilating and air conditioning.
- B. Definitions: Refer to ASHRAE Standard 52.2 for definitions velocity, net effective filtering area, media velocity, initial resistance (pressure drop), MERV (Minimum Efficiency Reporting Value), PSE (Particle Size Efficiency), particle size ranges for each MERV number, dust holding capacity and explanation of electrostatic media based filtration products versus mechanical filtration products. Refer to ASHRAE Standard 52.2 Appendix J for definition of MERV-A.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS: Filter housing and racks.
- C. Section 23 73 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS: Filter housing and racks.
- D. Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

- A. Air Filter Performance Report for Extended Surface Filters:
 - 1. Submit a test report for each Grade of filter being offered. The report shall not be more than three (3) years old and prepared by using test equipment, method and duct section as specified by ASHRAE Standard 52.2 for type filter under test and acceptable to Resident Engineer, indicating that filters comply with the requirements of this specification. Filters utilizing partial or complete synthetic media will be tested in compliance with pre-conditioning steps as stated in Appendix J. All testing is to be conducted on filters with a nominal 24 inch by 24 inch face dimension. Test for 150 m/min (500 fpm) will be accepted for lower velocity rated filters provided the test report of an independent testing laboratory complies with all the requirements of this specification.
 - 2. Guarantee Performance: The manufacturer shall supply ASHRAE 52.2 test reports on each filter type submitted. Any filter supplied will be required to maintain the minimum efficiency shown on the ASHRAE Standard 52.2 report throughout the time the filter is in service.



- Within the first 6-12 weeks of service a filter may be pulled out of service and sent to an independent laboratory for ASHRAE Standard 52.2 testing for initial efficiency only. If this filter fails to meet the minimum level of efficiency shown in the previously submitted reports, the filter manufacturer/distributor shall take back all filters and refund the owner all monies paid for the filters, cost of installation, cost of freight and cost of testing.
- B. Filter Warranty for Extended Surface Filters: Guarantee the filters against leakage, blow-outs, and other deficiencies during their normal useful life, up to the time that the filter reaches the final pressure drop. Defective filters shall be replaced at no cost to the Government.
 - C. Comply with UL Standard 900 for flame test.
 - D. Nameplates: Each filter shall bear a label or name plate indicating manufacturer's name, filter size, rated efficiency, UL classification, and file number.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Extended surface filters.
 - 2. Holding frames. Identify locations.
 - 3. Side access housings. Identify locations, verify insulated doors.
 - 4. HEPA filters.
 - 5. Magnehelic gages.
- C. Air Filter performance reports.
- D. Suppliers warranty.
- E. Field test results for HEPA filters as per paragraph 2.3.E.3.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society of Heating, Refrigerating and Air-conditioning Engineers, Inc. (ASHRAE):
 - 52.2-2007.....Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size, including Appendix J
- C. American Society of Mechanical Engineers (ASME):
 - NQA-1-2008.....Quality Assurance Requirements for Nuclear Facilities Applications
- D. Underwriters Laboratories, Inc. (UL):
 - 900;Revision 15 July 2009 Test Performance of Air Filter Units

PART 2 - PRODUCTS**2.1 REPLACEMENT FILTER ELEMENTS TO BE FURNISHED**

- A. To allow temporary use of HVAC systems for testing and in accordance with Paragraph, TEMPORARY USE OF MECHANICAL AND ELECTRICAL SYSTEMS in Section 01 00 00, GENERAL REQUIREMENTS, provide one complete set of spare filters to the Resident Engineer.
- B. The Resident Engineer will direct whether these additional filters will either be installed as replacements for dirty units or turned over to VA for future use as replacements.

2.2 EXTENDED SURFACE AIR FILTERS

- A. Use factory assembled air filters of the extended surface type with supported or non-supported cartridges for removal of particulate matter in air conditioning, heating and ventilating systems. Filter units shall be of the extended surface type fabricated for disposal when the contaminant load limit is reached as indicated by maximum (final) pressure drop.
- B. Filter Classification: UL listed and approved conforming to UL Standard 900.
- C. HVAC Filter Types

| HVAC Filter Types Table 2.2C | | | | |
|---------------------------------|--|--------------|------------------|---|
| MERV Value ASHRAE 52.2 | MERV-A Value ASHRAE 62.2 Appendix J | Application | Particle Size | Thickness /Type |
| 8 | 8-A | Pre-Filter | 3 to 10 Microns | 50 mm (2-inch) Throwaway |
| 14 | 14-A | After-Filter | 0.3 to 1 Microns | 150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge |

D. HEPA Filters

| HEPA Filters Table 2.2D | | | | |
|--------------------------------|--------------|--|-----------|-----------------------|
| Efficiency at 0.3 Micron | Application | Initial Resistance (inches w.g.) | Rated CFM | Construction |
| 99.97 | Final Filter | 1.00 | 2000 | Aluminum Frame V-Bank |

2.3 MEDIUM EFFICIENCY PLEATED PANEL PRE-FILTERS (2"; MERV 8; UL 900 CLASS 2):

- A. Construction: Air filters shall be medium efficiency ASHRAE pleated panels consisting of cotton and synthetic or 100% virgin synthetic media, self supporting media with required media stabilizers, and beverage board enclosing frame. Filter media shall be lofted to a uniform depth and formed into a uniform radial pleat. The media stabilizers shall be bonded to the downstream side of the media to

maintain radial pleats and prevent media oscillation. An enclosing frame of no less than 28-point high wet-strength beverage board shall provide a rigid and durable enclosure. The frame shall be bonded to the media on all sides to prevent air bypass. Integral diagonal support members on the air entering and air exiting side shall be bonded to the apex of each pleat to maintain uniform pleat spacing in varying airflows.

- B. Performance: The filter shall have a Minimum Efficiency Reporting Value of MERV 8 when evaluated under the guidelines of ASHRAE Standard 52.2. It shall also have a MERV-A of 8 when tested per Appendix J of the same standard. The media shall maintain or increase in efficiency over the life of the filter. Pertinent tolerances specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24" x 24" face dimension.

| | |
|---|---------|
| Minimum Efficiency Reporting (MERV) | 8 |
| Dust Holding Capacity (Grams) | 105 |
| Nominal Size (Width x Height x Depth) | 24x24x2 |
| Rated Air Flow Capacity (Cubic Feet per Minute) | 2,000 |
| Rated Air Flow Rate (Feet per Minute) | 500 |
| Final Resistance (Inches w.g.) | 1.0 |
| Maximum Recommended Change-Out Resistance (Inches w.g.) | 0.66 |
| Rated Initial Resistance (Inches w.g.) | 0.33 |

- C. The filters shall be approved and listed by Underwriters' Laboratories, Inc. as Class 2 when tested according to U. L. Standard 900 and CAN 4-5111.

2.4 HIGH EFFICIENCY PARTICULATE AIR (HEPA) FILTERS STANDARD CAPACITY (FINAL FILTER APPLICATION)

- A. Air filters shall be HEPA grade standard capacity air filters with waterproof micro glass fiber media, corrugated aluminum separators, urethane sealant, 16-gauge steel enclosing frame and fluid sealing gasket. Sizes shall be as noted on drawings or other supporting materials.
- B. Construction: Filter media shall be one continuous pleating of microfine glass fiber media. Pleats shall be uniformly separated by corrugated aluminum separators incorporating a hemmed edge to prevent damage to the media. The media pack shall be potted into the enclosing frame with a fire-retardant urethane sealant. The enclosing frame shall be of 16-gauge steel, with a zinc aluminum alloy finish, and shall be bonded to the media pack to form a rugged and durable enclosure. The filter shall

be assembled without the use of fasteners to ensure no frame penetrations. Overall dimensional tolerance shall be correct within $-1/8"$, $+0"$, and square within $1/8"$. A poured-in-place seamless sealing gasket shall be included on the downstream side of the enclosing frame to form a positive seal upon installation.

- C. Performance: The filter shall have a tested efficiency of 99.97% when evaluated according to IEST Recommended Practice. Initial resistance to airflow shall not exceed $1.0"$ w.g. at rated capacity. Filter shall be listed by Underwriters Laboratories as UL 900. The filter shall be capable of withstanding $10"$ w.g. without failure of the media pack. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

| HEPA Performance (Standard Capacity) Table 2.5A | | |
|---|---------------------------|-----------------------------|
| Nominal Size (inches) | Airflow Capacity (cfm) | Media Area (Square Feet) |
| 24H by 24W by 12D | 1080 at $1.0"$ w.g. | 153 |
| 24H by 12W by 12D | 500 at $1.0"$ w.g. | 33 |
| Follow manufacturers' recommendation for change out resistance, typically double the initial. | | |

- D. Supporting Data: The filter shall be labeled as to tested efficiency, rated/tested cfm, pressure drop and shall be serialized for identification. The manufacturer shall supply a Certificate of Conformance for each HEPA filter supplied to the facility.

2.7 FILTER HOUSINGS/SUPPORT FRAMES

A. Side Servicing Housings (HVAC Grade)

- Filter housing shall be two-stage filter system consisting of 16-gauge galvanized steel enclosure, aluminum filter mounting track, universal filter holding frame, insulated dual-access doors, static pressure tap, filter gaskets and seals. In-line housing depth shall not exceed $21"$. Sizes shall be as noted on enclosed drawings or other supporting materials.
- Construction: The housing shall be constructed of 16-gauge galvanized steel with pre-drilled standing flanges to facilitate attachment to other system components. Corner posts of Z-channel construction shall ensure dimensional adherence. The housing shall incorporate the capability of two stages of filtration without modification to the housing. A filter track, of aluminum construction shall be an integral component of housing construction. The track shall accommodate a $2"$ deep prefilter, a $6"$ or $12"$ deep rigid final filter, or a pocket filter with header. Insulated dual access doors, swing-open type, shall include high-memory sponge neoprene gasket to facilitate a door-to-filter seal. Each door shall be equipped with

adjustable and replaceable positive sealing UV-resistant star-style knobs and replaceable door hinges. A universal holding frame constructed of 18-gauge galvanized steel, equipped with centering dimples, multiple fastener lances, and polyurethane filter sealing gasket, shall be included to facilitate installation of high-efficiency filters. The housing shall include a pneumatic fitting to allow the installation of a static pressure gauge to evaluate pressure drop across a single filter or any combination of installed filters.

3. Performance: Leakage at rated airflow, upstream to downstream of filter, holding frame, and slide mechanism shall be less than 1% at 3.0" w.g. Leakage in to or out of the housing shall be less than one half of 1% at 3.0" w.g. Accuracy of pneumatic pressure fitting, when to evaluate a single-stage, or multiple filter stages, shall be accurate within $\pm 3\%$ at 0.6" w.g.
4. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

B. Side-Access Housing (HEPA Grade)

1. Filter housing shall be two-stage filter system consisting of 14-gauge galvanized steel enclosure, spring-loaded crank-type sealing assembly for gasket seal type final filters, insulated dual-access doors with gasketing and positive sealing doorknobs. In-line housing depth shall not exceed 25". Sizes shall be as noted on enclosed drawings or other supporting materials.
2. Construction: The housing shall be constructed of 14-gauge galvanized steel with mating flanges to facilitate attachment to other system components. All pressure boundaries shall be of all welded construction. The housing shall be weatherproof and suitable for rooftop/outdoor installation. A prefilter track to accommodate nominal 2" deep prefilters, shall be an integral component of the housing. The housing shall incorporate a spring-loaded crank-type final filter sealing mechanism. The mechanism shall be geared to exert 700 pounds of pressure against each filter. The clamping frame shall have a continuous flat surface seal to compress all four downstream gasketed surfaces of the downstream seal filter. The final filter locking mechanism shall include a 3/4" socket adapter to facilitate opening or closing the mechanism. Insulated dual access doors shall include high-memory sponge neoprene gasket to facilitate a door-to-filter seal. Each door shall be equipped with adjustable and replaceable UV-resistant positive sealing knobs. The access doors shall be both hinged for swing open operation or designed to be

completely removable. The housing shall include static pressure ports (1/8" NPT male) to facilitate pressure drop measurements across prefilter, final filter, or combination thereof.

3. Performance: Manufacturer shall provide evidence of facility certification to ISO 9001:2008.

C. Built-up Bank HEPA Holding Frames

1. Holding frames shall be constructed of 14-gauge galvanized steel. Frames shall be welded and include centering dimples, pre-drilled mounting holes, filter sealing flange and swing bolt assemblies. An appropriate number of swing bolts to match air filters shall also be included. Sizes shall be as noted on drawings or other supporting materials.
2. Construction: Filter frame shall be all-welded construction of 14-gauge galvanized steel. The frame shall include pre-drilled mounting holes to align frame-to-frame and ensure built-up bank support. Annular based centering dimples shall be an integral component to assist in proper seating of filter gasket to filter sealing flange. Assembly holes shall be within dimples to recess assembly bolts. Filter securing swing bolt assemblies, of the same construction as the frame, shall be offset to facilitate multiple filter installations. The assembly shall include appropriate swing bolts to match filter depth and equi-bearing clamps to allow uniform filter gasket sealing.
3. Performance: The sealing assembly shall be capable of sealing each element with 30 inch/lbs. of torque to 50% filter gasket compression. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

D. Bag-in/Bag-out HEPA Air Filter Housing

1. Housing shall be side-access bag-in/bag-out, fluid seal housing. The housing shall be adequately reinforced to withstand a negative or positive pressure of 15" water gage. Housing design and filter arrangement shall allow air to enter and exit housing without changing direction. The housing shall accommodate standard size filters that do not require any special attachments or devices to function properly in the housing. The housing shall accommodate fluid seal filters which require a penetrating knife edge installed on all filter sealing surfaces. The knife edge shall insert into the fluid filled perimeter channel located on the face of the filter. By engaging the filter seal/release mechanism the filter shall move (push) the fluid filled channel to the sealed position. For removal of the air filters the filter seal/release mechanism shall remove

(pull) the filter free of the blade type knife edge. This entire process is performed from inside the filter change out bag.

2. Construction:

- a. Housing shall be constructed of 14 gauge and 11 gauge T-304 stainless steel metal. All pressure retaining joints and seams shall be continuously welded with no porosities. Joints and seams requiring intermittent welds, such as reinforcement members, shall be intermittently welded. Housing shall be free of burrs and sharp edges. All weld joints and seams that are a portion of any gasket setting surface, and duct connection flanges, shall be ground smooth and flush with adjacent base metals. All welded joints and seams shall be wire brushed to remove heat discoloration. The housing shall be reinforced to withstand a positive or negative pressure of 15" w.g. The upstream and downstream ductwork connections shall have 1 1/2" outward-turned flanges.
- b. The housing shall have a bagging ring around each filter access port that is sealed by a gasketed filter access door. The filter access door gasket shall be silicone and shall be replaceable, if necessary. The bagging ring shall have two (2) continuous formed raised ridges to secure the PVC change-out bag. The bagging ring shall be hemmed on the outer edge to prevent the change-out bag from tearing.
- c. Ancillary hardware including filter seal/release mechanism, door handles, door studs and labels shall be 300 series stainless steel. Filter access door knobs shall be cast aluminum and designed to prevent galling of threads.
- d. One (1) PVC change-out bag shall be furnished with each filter access port. Change-out bags shall be 8-mil. thick with a yellow translucent, non-sticking, matte finish. It shall include a 1/4" diameter elastic shock cord hemmed into the opening of the bag so when stretched around the housing bagging ring flange, a secure fit is created. The bag shall include three (3) integral glove ports to assist in filter change-out. One (1) nylon security strap shall be included per filter access port to prevent the bag from sliding off the bagging flange during the change-out process. Design of components shall be such that all change-out operations shall be within the bag so there is a barrier between the worker and the filter at all times.

3. Performance: All welding procedures, welders, and welder operators shall be qualified in accordance with ASME Boiler and Pressure Vessel Code, Section IX. All production welds shall be visually inspected by

qualified personnel, incorporating the workmanship acceptance criteria described in Section 5 & 6 of AWS D9.1-1990, Specification for Welding of Sheet Metal.

4. The filter housing shall be factory tested for filter fit, alignment of filter sealing knife edge and operation of filter clamping mechanism. The filter sealing surface and the complete assembly pressure boundary shall be leak tested by the pressure decay method as defined in ASME N510-1995 Reaffirmed., Testing of Nuclear Air Cleaning Systems, paragraphs 6 and 7. The filter sealing surface shall be tested at +10" water gage and have a maximum leak rate of 0.0005 cfm per cubic foot of housing volume. The overall system pressure boundary shall be leak tested at +15" water gage and have a maximum leak rate of 0.0005 cfm per cubic foot of housing volume.
5. Filter bags shall be capable of continuous operating to temperature extremes of -18°C to 66°C (0°F to 150°F).
6. Multi-wide housing shall be equipped with a filter removal rod to pull the filters to the change-out position. The removal rod shall operate from the inside of the filter change out bag.
7. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

E. Equipment Identification: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.8 INSTRUMENTATION

- A. Magnehelic Differential Pressure Filter Gages: Nominal 100 mm (four inch) diameter, zero to 500 Pa (zero to two inch water gage), three inch for HEPA) range, //except for MERV 17 HEPA Final Filters, where the range shall be zero to 750 Pa (zero to three inch water gage)// Gauges shall be flush-mounted in aluminum panel board, complete with static tips, copper or aluminum tubing, and accessory items to provide zero adjustment.
- B. DDC static (differential) air pressure measuring station. Refer to Specification Section 23 09 23 DIRECT DIGITAL CONTROL SYSTEM FOR HVAC
- C. Provide one DDC sensor across each extended surface filter. Provide Petcocks for each gauge or sensor.
- D. Provide one common filter gauge for two-stage filter banks with isolation valves to allow differential pressure measurement.

2.9 HVAC EQUIPMENT FACTORY FILTERS

- A. Manufacturer standard filters within fabricated packaged equipment should be specified with the equipment and should adhere to industry standard.
- B. Cleanable filters are not permitted.

C. Automatic Roll Type filters are not permitted.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install supports, filters and gages in accordance with manufacturer's instructions.
- B. Label clearly with words "Contaminated Air" on exhaust ducts leading to the HEPA filter housing.

3.2 START-UP AND TEMPORARY USE

- A. Clean and vacuum air handling units and plenums prior to starting air handling systems.
- B. Install or deliver replacement filter units as directed by the Resident Engineer.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SECTION 23 73 00
INDOOR CENTRAL-STATION AIR-HANDLING UNITS

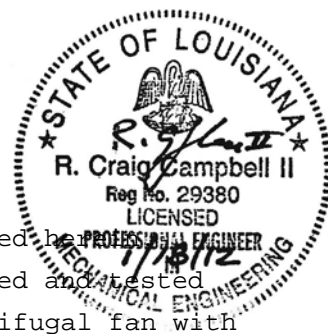
PART 1 - GENERAL

1.1 DESCRIPTION

- A. Air handling units including integral components specified by _____
- B. Definitions: Air Handling Unit (AHU): A factory fabricated and tested assembly of modular sections consisting of housed-centrifugal fan with V-belt drive, coils, filters, and other necessary equipment to perform one or more of the following functions of circulating, cleaning, heating, cooling, humidifying, dehumidifying, and mixing of air. Design capacities of units shall be as scheduled on the drawings.

1.2 RELATED WORK

- A. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Sound and vibration requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- C. Piping and duct insulation: Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
- D. Piping and valves: Section 23 21 13 / 23 22 13, HYDRONIC PIPING / STEAM AND CONDENSATE HEATING PIPING.
- E. Heating and cooling coils and pressure requirements: Section 23 82 16, AIR COILS.
- F. Return and exhaust fans: Section 23 34 00, HVAC FANS.
- G. Requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining, and air leakage: Section 23 31 00, HVAC DUCTS and CASINGS.
- H. Air filters and filters' efficiency: Section 23 40 00, HVAC AIR CLEANING DEVICES.
- I. HVAC controls: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- J. Testing, adjusting and balancing of air and water flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- K. Types of motors: Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
- L. Types of motor starters: Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.
- M. General Commissioning: Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS
- N. HVAC Commissioning: Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS



1.3 QUALITY ASSURANCE

- A. Refer to Article, Quality Assurance, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Air Handling Units Certification
 - 1. Air Handling Units with Housed Centrifugal Fans: The air handling units shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
 - 2. Air Handling Units with Plenum Fans:
 - a. Air Handling Units with a single Plenum Fan shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
 - b. Air handling Units with Multiple Fans in an Array shall be tested and rated in accordance with AHRI 430 and AHRI 260.
- C. Heating, Cooling, and Air Handling Capacity and Performance Standards: AHRI 430, AHRI 410, ASHRAE 51, and AMCA 210.
- D. Performance Criteria:
 - 1. The fan BHP shall include all system effects for all fans and v-belt drive losses for housed centrifugal fans.
 - 2. The fan motor shall be selected within the rated nameplate capacity, without relying upon NEMA Standard Service Factor.
 - 3. Select the fan operating point as follows:
 - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point.
 - b. Air Foil, Backward Inclined, or Tubular Fans Including Plenum Fans: At or near the peak static efficiency but at an appropriate distance from the stall line.
 - 4. Operating Limits: AMCA 99 and Manufacturer's Recommendations.
- E. Units shall be factory-fabricated, assembled, and tested by a manufacturer, in business of manufacturing similar air-handling units for at least five (5) years.

1.4. SUBMITTALS:

- A. The contractor shall, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish a complete submission for all air handling units covered in the project. The submission shall include all information listed below. Partial and incomplete submissions shall be rejected without reviews.
- B. Manufacturer's Literature and Data:
 - 1. Submittals for AHUs shall include fans, drives, motors, coils, humidifiers, sound attenuators, mixing box with outside/return air dampers, filter housings blender sections, and all other related accessories. The contractor shall provide custom drawings showing

- total air handling unit assembly including dimensions, operating weight, access sections, flexible connections, door swings, controls penetrations, electrical disconnect, lights, duplex receptacles, switches, wiring, utility connection points, unit support system, vibration isolators, drain pan, pressure drops through each component (filter, coil etc).
2. Submittal drawings of section or component only will not be acceptable. Contractor shall also submit performance data including performance test results, charts, curves or certified computer selection data; data sheets; fabrication and insulation details. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements. This data shall be submitted in hard copies and in electronic version compatible to AutoCAD version used by the VA at the time of submission.
 3. Submit sound power levels in each octave band for the inlet and discharge of the fan and at entrance and discharge of AHUs at scheduled conditions. In absence of sound power ratings refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
 4. Provide fan curves showing Liters/Second (cubic feet per minute), static pressure, efficiency, and horsepower for design point of operation and at maximum design Liters/Second (cubic feet per minute).
 5. Submit total fan static pressure, external static pressure, for AHU including total, inlet and discharge pressures, and itemized specified internal losses and unspecified internal losses. Refer to air handling unit schedule on drawings.
- C. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS. Include instructions for lubrication, filter replacement, motor and drive replacement, spare part lists, and wiring diagrams.
- D. Submit written test procedures two weeks prior to factory testing. Submit written results of factory tests for approval prior to shipping.
- E. Submit shipping information that clearly indicates how the units will be shipped in compliance with the descriptions below.
1. If not shipped in one (1) piece, provide manufacturer approved shipping splits where required for installation or to meet shipping and/or job site rigging requirements in modular sections. Indicate clearly that the shipping splits shown in the submittals have been

- verified to accommodate the construction constraints for rigging as required to complete installation and removal of any section for replacement through available access without adversely affecting other sections.
2. If shipping splits are provided, each component shall be individually shrink wrapped to protect the unit and all necessary hardware (e.g. bolts, gaskets etc.) will be included to assemble unit on site (see section 2.1.A4).
 3. Lifting lugs will be provided to facilitate rigging on shipping splits and joining of segments. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI)/(ARI):
 - 410-01.....Standard for Forced-Circulation Air-Heating and Air-Cooling Coils
 - 430-09.....Central Station Air Handling Units
- C. Air Movement and Control Association International, Inc. (AMCA):
 - 210-07.....Laboratory Methods of Testing Fans for Rating
- D. American Society of Heating, Refrigerating and Air-conditioning Engineers, Inc. (ASHRAE):
 - 170-2008.....Ventilation of Health Care Facilities
- E. American Society for Testing and Materials (ASTM):
 - ASTM B117-07a.....Standard Practice for Operating Salt Spray (Fog) Apparatus
 - ASTM D1654-08.....Standard Test Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments
 - ASTM D1735-08.....Standard Practice for Testing Water Resistance of Coatings Using Water Fog Apparatus
 - ASTM D3359-08.....Standard Test Methods for Measuring Adhesion by Tape Test
- F. Military Specifications (Mil. Spec.):
 - MIL-P-21035B-2003.....Paint, High Zinc Dust Content, Galvanizing Repair (Metric)

G. National Fire Protection Association (NFPA):

NFPA 90A.....Standard for Installation of Air Conditioning
and Ventilating Systems, 2009

H. Energy Policy Act of 2005 (P.L.109-58)

PART 2 - PRODUCTS

2.1 AIR HANDLING UNITS

A. General:

1. AHUs shall be fabricated from insulated, solid double-wall galvanized steel without any perforations in draw-through configuration. Casing shall be fabricated as specified in section 2.1.C.2. Galvanizing shall be hot dipped conforming to ASTM A525 and shall provide a minimum of 0.275 kg of zinc per square meter (0.90 oz. of zinc per square foot) (G90). Aluminum constructed units, subject to VA approval, may be used in place of galvanized steel. The unit manufacturer shall provide published documentation confirming that the structural rigidity of aluminum air-handling units is equal or greater than the specified galvanized steel.
2. The contractor and the AHU manufacturer shall be responsible for ensuring that the unit will not exceed the allocated space shown on the drawings, including required clearances for service and future overhaul or removal of unit components. All structural, piping, wiring, and ductwork alterations of units, which are dimensionally different than those specified, shall be the responsibility of the contractor at no additional cost to the government.
3. AHUs shall be fully assembled by the contractor in the field in accordance with the arrangement shown on the drawings. The unit shall be assembled into the largest sections possible subject to shipping and rigging restrictions. The correct fit of all components and casing sections shall be verified in the factory for all units prior to shipment. On units not shipped fully assembled, the manufacturer shall tag each section and include air flow direction to facilitate assembly at the job site. Lifting lugs or shipping skids shall be provided for each section to allow for field rigging and final placement of unit.
4. The AHU manufacturer shall provide the necessary gasketing, caulking, and all screws, nuts, and bolts required for assembly. The manufacturer shall provide a factory-trained and qualified local representative at the job site to supervise the assembly and to assure that the units are assembled to meet manufacturer's recommendations and requirements noted on the drawings. Provide documentation to the Contracting Officer that the local

representative has provided services of similar magnitude and complexity on jobs of comparable size. If a local representative cannot be provided, the manufacturer shall provide a factory representative.

5. Gaskets: All door and casing and panel gaskets and gaskets between air handling unit components, if joined in the field, shall be high quality which seal air tight and retain their structural integrity and sealing capability after repeated assembly and disassembly of bolted panels and opening and closing of hinged components. Bolted sections may use a more permanent gasketing method provided they are not disassembled.
6. Structural Rigidity: Provide structural reinforcement when required by span or loading so that the deflection of the assembled structure shall not exceed 1/200 of the span based on a differential static pressure of 1991 PA (8 inch WG) or higher.

B. Base:

1. Provide a heavy duty steel base for supporting all major AHU components. Bases shall be constructed of wide-flange steel I-beams, channels, or minimum 125 mm (5 inch) high 3.5 mm (10 Gauge) steel base rails. Welded or bolted cross members shall be provided as required for lateral stability. Contractor shall provide supplemental steel supports as required to obtain proper operation heights for cooling coil condensate drain trap and steam coil condensate return trap as shown on drawings.
2. AHUs shall be completely self supporting for installation on concrete housekeeping pad, steel support pedestals, or suspended as shown on drawings.
3. The AHU bases not constructed of galvanized steel shall be cleaned, primed with a rust inhibiting primer, and finished with rust inhibiting exterior enamel.

C. Casing (including wall, floor and roof):

1. General: AHU casing shall be constructed as solid double wall, galvanized steel insulated panels without any perforations, integral of or attached to a structural frame. The thickness of insulation, mode of application and thermal breaks shall be such that there is no visible condensation on the exterior panels of the AHU located in the non-conditioned spaces.
2. Casing Construction:

Table 2.1.C.2

| | |
|---------------|--|
| Outer Panel | 0.8 mm (22 Gage) Minimum |
| Inner Panel | 0.8 mm (22 Gage) Minimum |
| Insulation | Foam |
| Thickness | 50 mm (2 inch) Minimum |
| Density | 48 kg/m ³ (3.0 lb/ft ³) Minimum |
| Total R Value | 2.3 m ² .K/W (13.0 ft ² .°F.hr/Btu) Minimum |

3. Casing Construction (Contractor's Option):

Table 2.1.C.3

| | |
|---------------|---|
| Outer Panel | 1.3 mm (18 Gage) Minimum |
| Inner Panel | 1.0 mm (20 Gage) Minimum |
| Insulation | Fiberglass |
| Thickness | 50 mm (2 inch) Minimum |
| Density | 24 kg/m ³ (1.5 lb/ft ³) Minimum |
| Total R Value | 1.4 m ² .K/W (8.0 ft ² .°F.hr/Btu) Minimum |

4. Blank-Off: Provide blank-offs as required to prevent air bypass between the AHU sections, around coils, and filters.
5. Casing panels shall be secured to the support structure with stainless steel or zinc-chromate plated screws and gaskets installed around the panel perimeter. Panels shall be completely removable to allow removal of fan, coils, and other internal components for future maintenance, repair, or modifications. Welded exterior panels are not acceptable.
6. Access Doors: Provide in each access section and where shown on drawings. Show single-sided and double-sided access doors with door swings on the floor plans. Doors shall be a minimum of 50 mm (2 inch) thick with same double wall construction as the unit casing. Doors shall be a minimum of 600 mm (24 inches) wide, unless shown of different size on drawings, and shall be the full casing height up to a maximum of 1850 mm (6 feet). Doors shall be gasketed, hinged, and latched to provide an airtight seal. The access doors for fan section, humidifier coil section shall include a minimum 150 mm x 150 mm (6 inch x 6 inch) double thickness, with air space between the glass panes tightly sealed, reinforced glass or Plexiglas window in a gasketed frame.

- a. Hinges: Manufacturers standard, designed for door size, weight and pressure classifications. Hinges shall hold door completely rigid with minimum 45 kg (100 lb) weight hung on latch side of door.
 - b. Latches: Non-corrosive alloy construction, with operating levers for positive cam action, operable from either inside or outside. Doors that do not open against unit operating pressure shall allow the door to ajar and then require approximately 0.785 radian (45 degrees) further movement of the handle for complete opening. Latch shall be capable of restraining explosive opening of door with a force not less than 1991 Pa (8 inch WG).
 - c. Gaskets: Neoprene, continuous around door, positioned for direct compression with no sliding action between the door and gasket. Secure with high quality mastic to eliminate possibility of gasket slipping or coming loose.
7. Provide sealed sleeves, metal or plastic escutcheons or grommets for penetrations through casing for power and temperature control wiring and pneumatic tubing. Coordinate with electrical and temperature control subcontractors for number and location of penetrations. Coordinate lights, switches, and duplex receptacles and disconnect switch location and mounting. All penetrations and equipment mounting may be provided in the factory or in the field. All field penetrations shall be performed neatly by drilling or saw cutting. No cutting by torches will be allowed. Neatly seal all openings airtight.
- D. Floor:
- 1. Unit floor shall be level without offset space or gap and designed to support a minimum of 488 kg/square meter (100 lbs per square foot) distributed load without permanent deformation or crushing of internal insulation. Provide adequate structural base members beneath floor in service access sections to support typical service foot traffic and to prevent damage to unit floor or internal insulation. Unit floors in casing sections, which may contain water or condensate, shall be watertight with drain pan.
 - 2. Where indicated, furnish and install floor drains, flush with the floor, with nonferrous grate cover and stub through floor for external connection.
- E. Condensate Drain Pan: Drain pan shall be designed to extend entire length of cooling coils including headers and return bends. Depth of drain pan shall be at least 43 mm (1.7 inches) and shall handle all condensate without overflowing. Drain pan shall be double-wall, double sloping type, and fabricated from stainless (304) with at least 50 mm (2

inch) thick insulation sandwiched between the inner and outer surfaces. Drain pan shall be continuous metal or welded watertight. No mastic sealing of joints exposed to water will be permitted. Drain pan shall be placed on top of casing floor or integrated into casing floor assembly. Drain pan shall be pitched in all directions to drain line.

1. An intermediate, stainless-steel (304) condensate drip pan with copper downspouts shall be provided on stacked cooling coils. Use of intermediate condensate drain channel on upper casing of lower coil is permissible provided it is readily cleanable. Design of intermediate condensate drain shall prevent upper coil condensate from flowing across face of lower coil.
2. Drain pan shall be piped to the exterior of the unit. Drain pan shall be readily cleanable.
3. Installation, including frame, shall be designed and sealed to prevent blow-by.

F. Housed Centrifugal Fan Sections:

1. Fans shall be minimum Class II construction, double width, double inlet centrifugal type as indicated on drawings, factory balanced and rated in accordance with AMCA 210 or ASHRAE 51. Provide self-aligning, pillow block, regreasable ball-type bearings selected for a B (10) life of not less than 50,000 hours and an L (50) average fatigue life of 200,000 hours per AFBMA Standard 9. Extend bearing grease lines to motor and drive side of fan section. Fan shall be located in airstream to assure proper air flow.
2. Provide internally vibration isolated fan, motor and drive, mounted on a common integral bolted or welded structural steel base with adjustable motor slide rail with locking device. Provide vibration isolators and flexible duct connections at fan discharge to completely isolate fan assembly. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT, for additional requirements.
3. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.005 m/s (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC. Following fan assembly, the complete fan assembly balance shall be tested using an

electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).

G. Fan Motor, Drive, and Mounting Assembly (Housed Centrifugal Fans):

1. Fan Motor and Drive: Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (General Motor Requirements For HVAC and Steam Equipment), on drawings and suitable for use in variable frequency drive applications on AHUs where this type of drive is indicated. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, for additional motor and drive specifications. Refer to Specification Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.
2. Fan drive and belts shall be factory mounted with final alignment and belt adjustment to be made by the Contractor after installation. Drive and belts shall be as specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Provide additional drive(s) if required during balancing, to achieve desired airflow.

H. Fan Motor, Drive, and Mounting Assembly (Plenum Fans):

Fan Motor and Drive: Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (General Motor Requirements For HVAC and Steam Equipment), on drawings and suitable for use in variable frequency drive applications. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, for additional motor and drive specifications. Refer to Specification Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS

I. Filter Section: Refer to Section 23 40 00, HVAC AIR CLEANING DEVICES, for filter requirements.

1. Filters including one complete set for temporary use at site shall be provided independent of the AHU. The AHU manufacturer shall install filter housings and racks in filter section compatible with filters furnished. The AHU manufacturer shall be responsible for furnishing temporary filters (pre-filters and after-filters, as shown on drawings) required for AHU testing.
2. Factory-fabricated filter section shall be of the same construction and finish as the AHU casing including filter racks and hinged double wall access doors. Filter housings shall be constructed in accordance with side service or holding frame housing requirements in Section 23 40 00, HVAC AIR CLEANING DEVICES.

- J. Diffuser Section: Furnish a diffuser segment with perforated diffuser plate immediately downstream of supply fan to assure uniform distribution of leaving air across the face of the downstream after-filters to create uniform velocity profiles across the entire opening. Bolt or weld diffuser plate to a sturdy steel support frame so that it remains rigid. Manufacturer shall include any diffuser section pressure loss in excess of diffuser plate and this value shall be included in unspecified internal losses when selecting fan.
- K. Coils: Coils shall be mounted on hot dipped galvanized steel supports to assure proper anchoring of coil and future maintenance. Coils shall be face or side removable for future replacement thru the access doors or removable panels. Each coil shall be removable without disturbing adjacent coil. Cooling coils shall be designed and installed to insure no condensate carry over. Provide factory installed extended supply, return, drain, and vent piping connections. Copper fins are also required for all duct-mounted and terminal reheat coils. All coils in the high humidity areas, shall be epoxy-coated as shown below. Refer to Drawings and Section 23 82 16, AIR COILS for additional coil requirements.
1. Epoxy Immersion Coating - Electrically Deposited: The multi-stage corrosion-resistant coating application comprises of cleaning (heated alkaline immersion bath) and reverse-osmosis immersion rinse prior to the start of the coating process. The coating thickness shall be maintained between 0.6-mil and 1.2-mil. Before the coils are subjected to high-temperature oven cure, they are treated to permeate immersion rinse and spray. Where the coils are subject to UV exposure, UV protection spray treatment comprising of UV-resistant urethane mastic topcoat shall be applied. Provide complete coating process traceability for each coil and minimum five years of limited warranty.
 2. The coating process shall such that uniform coating thickness is maintained at the fin edges. The quality control shall be maintained by ensuring compliance to the applicable ASTM Standards for the following:
 - a. Salt Spray Resistance (Minimum 6,000 Hours)
 - b. Humidity Resistance (Minimum 1,000 Hours)
 - c. Water Immersion (Minimum 260 Hours)
 - d. Cross-Hatch Adhesion (Minimum 4B-5B Rating)
 - e. Impact Resistance (Up to 160 Inch/Pound)

3. Water Coils.

- L. Humidifier: Coordinate the humidification requirements with section 23 22 13 Steam and Condensate Heating Piping. Provide air-handling unit-mounted humidification section with stainless steel drain pan of adequate length to allow complete absorption of water vapor. Provide stainless steel dispersion panel or distributors as indicated, with stainless steel supports and hardware.
- M. Discharge Section:
Provide aerodynamically designed framed discharge openings or spun bellmouth fittings to minimize pressure loss.
- N. Electrical and Lighting: Wiring and equipment specifications shall conform to Division 26, ELECTRICAL.
 - 1. Vapor-proof lights using cast aluminum base style with glass globe and cast aluminum guard shall be installed in access sections for fan, humidifier and any section over 300 mm (12 inch) wide. A switch shall control the lights in each compartment with pilot light mounted outside the respective compartment access door. Wiring between switches and lights shall be factory installed. All wiring shall run in neatly installed electrical conduits and terminate in a junction box for field connection to the building system. Provide single point 115 volt - one phase connection at junction box.
 - 2. Install compatible 100 watt bulb in each light fixture.
 - 3. Provide a convenience duplex weatherproof receptacle next to the light switch.
 - 4. Disconnect switch and power wiring: Provide factory or field mounted disconnect switch. Coordinate with Division 26, ELECTRICAL.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install air handling unit in conformance with ARI 435.
- B. Assemble air handling unit components following manufacturer's instructions for handling, testing and operation. Repair damaged galvanized areas with paint in accordance with Military Spec. DOD-P-21035. Repair painted units by touch up of all scratches with finish paint material. Vacuum the interior of air handling units clean prior to operation.
- C. Leakage and test requirements for air handling units shall be the same as specified for ductwork in Specification Section 23 31 00, HVAC DUCTS AND CASINGS except leakage shall not exceed Leakage Class (C_L) 12 listed in SMACNA HVAC Air Duct Leakage Test Manual when tested at 1.5 times the

design static pressure. Repair casing air leaks that can be heard or felt during normal operation and to meet test requirements.

- D. Perform field mechanical (vibration) balancing in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- E. Seal and/or fill all openings between the casing and AHU components and utility connections to prevent air leakage or bypass.

3.2 STARTUP SERVICES

- A. The air handling unit shall not be operated for any purpose, temporary or permanent, until ductwork is clean, filters are in place, bearings are lubricated and fan has been test run under observation.
- B. After the air handling unit is installed and tested, provide startup and operating instructions to VA personnel.
- C. An authorized factory representative should start up, test and certify the final installation and application specific calibration of control components. Items to be verified include fan performance over entire operating range, noise and vibration testing, verification of proper alignment, overall inspection of the installation, Owner/Operator training, etc.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SECTION 23 82 16
AIR COILS

PART 1 - GENERAL

1.1 DESCRIPTION

Heating and cooling coils for air handling unit and duct appl

1.2 RELATED WORK

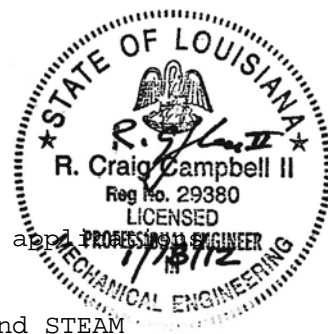
- A. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT and STEAM GENERATION.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Section 23 31 00, HVAC DUCTS AND CASINGS
- D. Section 23 36 00, AIR TERMINAL UNITS: Reheat coils for VAV/CV terminals.
- E. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- F. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS
- G. Section 23 82 00, CONVECTION HEATING AND COOLING UNITS
- H. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.
- I. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE, Section 23 05 11, COMMON WORK RESULTS FOR HVAC, //Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT and STEAM GENERATION//.
- B. Unless specifically exempted by these specifications, heating and cooling coils shall be tested, rated, and certified in accordance with AHRI Standard 410 and shall bear the AHRI certification label.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data for Heating and Cooling Coils: Submit type, size, arrangements and performance details. Present application ratings in the form of tables, charts or curves.
- C. Provide installation, operating and maintenance instructions.
- D. Certification Compliance: Evidence of listing in current ARI Directory of Certified Applied Air Conditioning Products.
- E. Coils may be submitted with Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS, Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS, Section 23 36 00, AIR TERMINAL UNITS, or Section 23 82 00, CONVECTION HEATING AND COOLING UNITS.
- F. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician



and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning and Refrigeration Institute (AHRI):
Directory of Certified Applied Air Conditioning Products
AHRI 410-01.....Forced-Circulation Air-Cooling and Air-Heating Coils
- C. American Society for Testing and Materials (ASTM):
B75/75M-02.....Standard Specifications for Seamless Copper Tube
- D. National Fire Protection Association (NFPA):
70-11.....National Electric Code
- E. National Electric Manufacturers Association (NEMA):
250-11.....Enclosures for Electrical Equipment (1,000 Volts Maximum)
- F. Underwriters Laboratories, Inc. (UL):
1996-09.....Electric Duct Heaters

PART 2 - PRODUCTS

2.1 HEATING AND COOLING COILS

- A. Conform to ASTM B75 and AHRI 410.
- B. High Humidity Locations: For air-handling unit mounted coils provide the following corrosion treatment:
 - 1. Epoxy Immersion Coating - Electrically Deposited: The multi-stage corrosion-resistant coating application comprises of cleaning (heated alkaline immersion bath) and reverse-osmosis immersion rinse prior to the start of the coating process. The coating thickness shall be maintained between 0.6-mil and 1.2-mil. Before the coils are subjected to high-temperature oven cure, they are treated to permeate immersion rinse and spray. Where the coils are subject to UV exposure, UV protection spray treatment comprising of UV-resistant urethane mastic topcoat shall be applied. Provide complete coating process traceability for each coil and minimum five years of limited warranty.
 - 2. The coating process shall such that uniform coating thickness is maintained at the fin edges. The quality control shall be maintained by ensuring compliance to the applicable ASTM Standards for the following:
 - a. Salt Spray Resistance (Minimum 6,000 Hours)
 - b. Humidity Resistance (Minimum 1,000 Hours)

- c. Water Immersion (Minimum 260 Hours)
- d. Cross-Hatch Adhesion (Minimum 4B-5B Rating)
- e. Impact Resistance (Up to 160 Inch/Pound)
- C. Tubes: Minimum 16 mm (0.625 inch) tube diameter; Seamless copper tubing.
- D. Fins: 0.1397 mm (0.0055 inch) aluminum or 0.1143 mm (0.0045 inch) copper mechanically bonded or soldered or helically wound around tubing.
- E. Headers: Copper, welded steel or cast iron. Provide seamless copper tubing or resistance welded steel tube for volatile refrigerant coils.
- F. "U" Bends, Where Used: Machine die-formed, silver brazed to tube ends.
- G. Coil Casing: 1.6 mm (16 gage) galvanized steel with tube supports at 1200 mm (48 inch) maximum spacing. Construct casing to eliminate air bypass and moisture carry-over. Provide duct connection flanges.
- H. Pressures kPa (PSIG):

| Pressure | Water Coil | Steam Coil | Refrigerant Coil |
|----------|------------|------------|------------------|
| Test | 2070 (300) | 1725 (250) | 2070 (300) |
| Working | 1380 (200) | 520 (75) | 1725 (250) |

- I. Protection: Unless protected by the coil casing, provide cardboard, plywood, or plastic material at the factory to protect tube and finned surfaces during shipping and construction activities.
- J. Vents and Drain: Coils that are not vented or drainable by the piping system shall have capped vent/drain connections extended through coil casing.
- K. Cooling Coil Condensate Drain Pan: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS or Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS.
- L. Steam Distributing Coils: Conform to ASTM B75 and ARI 410. Minimum 9.5 mm (3/8-inch) steam distributing tubing installed concentrically in 25 mm (one-inch) OD condensing coil tubes.

2.2 REHEAT COILS, DUCT MOUNTED

The coils shall be continuous circuit booster type for steam or hot water as shown on drawings. Use the same coil material as listed in Paragraphs 2.1.

2.3 WATER COILS, INCLUDING GLYCOL-WATER

- A. Use the same coil material as listed in Paragraphs 2.1.
- B. Drainable Type (Self Draining, Self Venting); Manufacturer standard:
 - 1. Cooling, all types.
 - 2. Heating or preheat.
- C. Cleanable Tube Type; manufacturer standard:
 - 1. Well water applications.

2. Waste water applications.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Follow coil manufacturer's instructions for handling, cleaning, installation and piping connections.
- B. Comb fins, if damaged. Eliminate air bypass or leakage at coil sections.

3.2 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

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SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS



PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section applies to all sections of Division 26.
- B. Furnish and install electrical wiring, systems, equipment and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, cable, switchgear, panelboards, generators, paralleling gear, and other items and arrangements for the specified items are shown on drawings.
- C. Electrical service entrance equipment and arrangements for temporary and permanent connections to the utility's system shall conform to the utility's requirements. Coordinate fuses, circuit breakers and relays with the utility's system, and obtain utility approval for sizes and settings of these devices.
- D. Wiring ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways accordingly sized. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

- A. References to the International Building Code (IBC), National Electrical Code (NEC), Underwriters Laboratories, Inc. (UL) and National Fire Protection Association (NFPA) are minimum installation requirement standards.
- B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.3 TEST STANDARDS

- A. All materials and equipment shall be listed, labeled or certified by a nationally recognized testing laboratory to meet Underwriters Laboratories, Inc., standards where test standards have been established. Equipment and materials which are not covered by UL Standards will be accepted provided equipment and material is listed, labeled, certified or otherwise determined to meet safety requirements of a nationally recognized testing laboratory. Equipment of a class which no nationally recognized testing laboratory accepts, certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as NEMA, or ANSI. Evidence of compliance shall include certified test reports and definitive shop drawings.
- B. Definitions:

1. Listed; Equipment, materials, or services included in a list published by an organization that is acceptable to the authority having jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed equipment or materials or periodic evaluation of services, and whose listing states that the equipment, material, or services either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
2. Labeled; Equipment or materials to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the authority having jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled equipment or materials, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified; equipment or product which:
 - a. Has been tested and found by a nationally recognized testing laboratory to meet nationally recognized standards or to be safe for use in a specified manner.
 - b. Production of equipment or product is periodically inspected by a nationally recognized testing laboratory.
 - c. Bears a label, tag, or other record of certification.
4. Nationally recognized testing laboratory; laboratory which is approved, in accordance with OSHA regulations, by the Secretary of Labor.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

- A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
- B. Product Qualification:
 1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
 2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.
- C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within eight hours of receipt of

notification that service is needed. Submit name and address of service organizations.

1.5 APPLICABLE PUBLICATIONS

Applicable publications listed in all Sections of Division are the latest issue, unless otherwise noted.

1.6 MANUFACTURED PRODUCTS

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.
- B. When more than one unit of the same class or type of equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
 - 1. Components of an assembled unit need not be products of the same manufacturer.
 - 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
 - 3. Components shall be compatible with each other and with the total assembly for the intended service.
 - 4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
 - 1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the Resident Engineer a minimum of 15 working days prior to the manufacturers making the factory tests.
 - 2. Four copies of certified test reports containing all test data shall be furnished to the Resident Engineer prior to final inspection and not more than 90 days after completion of the tests.
 - 3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.7 EQUIPMENT REQUIREMENTS

Where variations from the contract requirements are requested in accordance with Section 00 72 00, GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.8 EQUIPMENT PROTECTION

- A. Equipment and materials shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.
 - 1. Store equipment indoors in clean dry space with uniform temperature to prevent condensation. Equipment shall include but not be limited to switchgear, switchboards, panelboards, transformers, motor control centers, motor controllers, uninterruptible power systems, enclosures, controllers, circuit protective devices, cables, wire, light fixtures, electronic equipment, and accessories.
 - 2. During installation, equipment shall be protected against entry of foreign matter; and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
 - 3. Damaged equipment shall be, as determined by the Resident Engineer, placed in first class operating condition or be returned to the source of supply for repair or replacement.
 - 4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
 - 5. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

- A. All electrical work must comply with the requirements of NFPA 70 (NEC), NFPA 70B, NFPA 70E, OSHA Part 1910 subpart J, OSHA Part 1910 subpart S and OSHA Part 1910 subpart K in addition to other references required by contract.
- B. Job site safety and worker safety is the responsibility of the contractor.
- C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished in this manner for the required work, the following requirements are mandatory:
 - 1. Electricians must use full protective equipment (i.e., certified and tested insulating material to cover exposed energized electrical components, certified and tested insulated tools, etc.) while working on energized systems in accordance with NFPA 70E.
 - 2. Electricians must wear personal protective equipment while working on energized systems in accordance with NFPA 70E.

3. Before initiating any work, a job specific work plan must be developed by the contractor with a peer review conducted and documented by the Resident Engineer and Medical Center staff. The work plan must include procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used and exit pathways.
4. Work on energized circuits or equipment cannot begin until prior written approval is obtained from the Resident Engineer.
- D. For work on existing stations, arrange, phase and perform work to assure electrical service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- F. Coordinate location of equipment and conduit with other trades to minimize interferences.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Working spaces shall not be less than specified in the NEC for all voltages specified.
- C. Inaccessible Equipment:
 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
 2. "Conveniently accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

1.11 EQUIPMENT IDENTIFICATION

- A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchgear, panelboards, cabinets, motor controllers (starters), fused and unfused safety switches, individual breakers and controllers in paralleling gear, switchgear, control devices and other significant equipment.

- B. Nameplates for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Nameplates for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 1/2 inch [12mm] high. Nameplates shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.
- C. Install adhesive arc flash warning labels on all equipment as required by NFPA 70E. Label shall indicate the arc hazard boundary (inches), working distance (inches), arc flash incident energy at the working distance (calories/cm²), required PPE category and description including the glove rating, voltage rating of the equipment, limited approach distance (inches), restricted approach distance (inches), prohibited approach distance (inches), equipment/bus name, date prepared, and manufacturer name and address.

1.12 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage or installation of equipment or material which has not had prior approval will not be permitted at the job site.
- C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
 - 1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
 - 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
 - 3. Submit each section separately.
- E. The submittals shall include the following:
 - 1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.

2. Elementary and interconnection wiring diagrams for communication and signal systems, control systems and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
3. Parts list which shall include those replacement parts recommended by the equipment manufacturer.

F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.
3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
 - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
 - b. A control sequence describing start-up, operation, and shutdown.
 - c. Description of the function of each principal item of equipment.
 - d. Installation instructions.
 - e. Safety precautions for operation and maintenance.
 - f. Diagrams and illustrations.
 - g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers and replacement frequencies.
 - h. Performance data.
 - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.

- j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.
- G. Approvals will be based on complete submission of manuals together with shop drawings.
- H. After approval and prior to installation, furnish the Resident Engineer with one sample of each of the following:
 - 1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
 - 2. Each type of conduit coupling, bushing and termination fitting.
 - 3. Conduit hangers, clamps and supports.
 - 4. Duct sealing compound.
 - 5. Each type of receptacle, toggle switch, occupancy sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

1.13 SINGULAR NUMBER

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.14 ACCEPTANCE CHECKS AND TESTS

The contractor shall furnish the instruments, materials and labor for field tests.

1.15 TRAINING

- A. Training shall be provided in accordance with Article 1.25, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.
- B. Training shall be provided for the particular equipment or system as required in each associated specification.
- C. A training schedule shall be developed and submitted by the contractor and approved by the Resident Engineer at least 30 days prior to the planned training.

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SECTION 26 05 21
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW)



PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of the low voltage power and lighting wiring.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-rated construction.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.
- E. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Installation of low-voltage conductors and cables in manholes and ducts.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

Low voltage cables shall be thoroughly tested at the factory per NEMA WC-70 to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 SUBMITTALS

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

- 1. Manufacturer's Literature and Data: Showing each cable type and rating.
- 2. Certifications: Two weeks prior to the final inspection, submit four copies of the following certifications to the Resident Engineer:
 - a. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
 - b. Certification by the contractor that the materials have been properly installed, connected, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.
- B. American Society of Testing Material (ASTM):
 - D2301-04.....Standard Specification for Vinyl Chloride
Plastic Pressure-Sensitive Electrical Insulating
Tape
- C. National Fire Protection Association (NFPA):
 - 70-08.....National Electrical Code (NEC)
- D. National Electrical Manufacturers Association (NEMA):
 - WC 70-09.....Power Cables Rated 2000 Volts or Less for the
Distribution of Electrical Energy
- E. Underwriters Laboratories, Inc. (UL):
 - 44-05.....Thermoset-Insulated Wires and Cables
 - 83-08.....Thermoplastic-Insulated Wires and Cables
 - 467-071.....Electrical Grounding and Bonding Equipment
 - 486A-486B-03.....Wire Connectors
 - 486C-04.....Splicing Wire Connectors
 - 486D-05.....Sealed Wire Connector Systems
 - 486E-94.....Equipment Wiring Terminals for Use with Aluminum
and/or Copper Conductors
 - 493-07.....Thermoplastic-Insulated Underground Feeder and
Branch Circuit Cable
 - 514B-04.....Conduit, Tubing, and Cable Fittings
 - 1479-03.....Fire Tests of Through-Penetration Fire Stops

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

- A. Conductors and cables shall be in accordance with NEMA WC-70 and as specified herein.
- B. Single Conductor:
 - 1. Shall be annealed copper.
 - 2. Shall be stranded for sizes No. 8 AWG and larger, solid for sizes No. 10 AWG and smaller.
 - 3. Shall be minimum size No. 12 AWG, except where smaller sizes are allowed herein.
- C. Insulation:
 - 1. XHHW-2 or THHN-THWN shall be in accordance with NEMA WC-70, UL 44, and UL 83.
- D. Color Code:

1. Secondary service feeder and branch circuit conductors shall be color-coded as follows:

| 208/120 volt | Phase |
|--------------|---------|
| Black | A |
| Red | B |
| Blue | C |
| White | Neutral |

- a. Lighting circuit "switch legs" and 3-way switch "traveling wires" shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC.
Coordinate color coding in the field with the Resident Engineer.
2. Use solid color insulation or solid color coating for No. 12 AWG and No. 10 AWG branch circuit phase, neutral, and ground conductors.
3. Conductors No. 8 AWG and larger shall be color-coded using one of the following methods:
 - a. Solid color insulation or solid color coating.
 - b. Stripes, bands, or hash marks of color specified above.
 - c. Color as specified using 0.75 in [19 mm] wide tape. Apply tape in half-overlapping turns for a minimum of 3 in [75 mm] for terminal points, and in junction boxes, pull-boxes, troughs, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.
4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.

2.2 SPLICES AND JOINTS

- A. In accordance with UL 486A, C, D, E, and NEC.
- B. Aboveground Circuits (No. 10 AWG and smaller):
 1. Connectors: Solderless, screw-on, reusable pressure cable type, rated 600 V, 220° F [105° C], with integral insulation, approved for copper and aluminum conductors.
 2. The integral insulator shall have a skirt to completely cover the stripped wires.
 3. The number, size, and combination of conductors, as listed on the manufacturer's packaging, shall be strictly followed.

C. Aboveground Circuits (No. 8 AWG and larger):

1. Connectors shall be indent, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
2. Field-installed compression connectors for cable sizes 250 kcmil and larger shall have not fewer than two clamping elements or compression indents per wire.
3. Insulate splices and joints with materials approved for the particular use, location, voltage, and temperature. Splice and joint insulation level shall be not less than the insulation level of the conductors being joined.
4. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.

D. Underground Branch Circuits and Feeders:

1. Submersible connectors in accordance with UL 486D, rated 600 V, 190° F [90° C], with integral insulation.

2.3 CONTROL WIRING

- A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified for power and lighting wiring, except that the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be large enough such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

2.4 WIRE LUBRICATING COMPOUND

- A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.

PART 3 - EXECUTION

3.1 GENERAL

- A. Install in accordance with the NEC, and as specified.
- B. Install all wiring in raceway systems.
- C. Splice cables and wires only in outlet boxes, junction boxes, pull-boxes, manholes, or handholes.
- D. Wires of different systems (e.g., 120 V, 277 V) shall not be installed in the same conduit or junction box system.
- E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.
- F. For panel boards, cabinets, wireways, switches, and equipment assemblies, neatly form, train, and tie the cables in individual circuits.

- G. Seal cable and wire entering a building from underground between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.
- H. Wire Pulling:
 - 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables. Use lubricants approved for the cable.
 - 2. Use nonmetallic ropes for pulling feeders.
 - 3. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the Resident Engineer.
 - 4. All cables in a single conduit shall be pulled simultaneously.
 - 5. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- I. No more than three single-phase branch circuits shall be installed in any one conduit.

3.2 INSTALLATION IN MANHOLES

- A. Install and support cables in manholes on the steel racks with porcelain or equivalent insulators. Train the cables around the manhole walls, but do not bend to a radius less than six times the overall cable diameter.

3.3 SPLICE INSTALLATION

- A. Splices and terminations shall be mechanically and electrically secure.
- B. Tighten electrical connectors and terminals according to manufacturer's published torque values.
- C. Where the Government determines that unsatisfactory splices or terminations have been installed, remove the devices and install approved devices at no additional cost to the Government.

3.4 FEEDER IDENTIFICATION

- A. In each interior pull-box and junction box, install metal tags on all circuit cables and wires to clearly designate their circuit identification and voltage. The tags shall be the embossed brass type, 1.5 in [40 mm] in diameter and 40 mils thick. Attach tags with plastic ties.
- B. In each manhole and handhole, provide tags of the embossed brass type, showing the circuit identification and voltage. The tags shall be the embossed brass type, 1.5 in [40 mm] in diameter and 40 mils thick. Attach tags with plastic ties.

3.5 EXISTING WIRING

Unless specifically indicated on the plans, existing wiring shall not be reused for a new installation.

3.6 CONTROL AND SIGNAL WIRING INSTALLATION

- A. Unless otherwise specified in other sections, install wiring and connect to equipment/devices to perform the required functions as shown and specified.
- B. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.
- C. Where separate power supply circuits are not shown, connect the systems to the nearest panel boards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.

3.7 CONTROL AND SIGNAL SYSTEM WIRING IDENTIFICATION

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

3.8 ACCEPTANCE CHECKS AND TESTS

- A. Feeders and branch circuits shall have their insulation tested after installation and before connection to utilization devices, such as fixtures, motors, or appliances. Test each conductor with respect to adjacent conductors and to ground. Existing conductors to be reused shall also be tested.
- B. Applied voltage shall be 500VDC for 300-volt rated cable, and 1000VDC for 600-volt rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300-volt rated cable and 100 megohms for 600-volt rated cable.
- C. Perform phase rotation test on all three-phase circuits.
- D. The contractor shall furnish the instruments, materials, and labor for all tests.

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SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. This section specifies the general grounding and bonding requirements for electrical equipment and operations to provide a low impedance path for possible ground fault currents.
- B. "Grounding electrode system" refers to all electrodes required by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low Voltage power and lighting wiring.
- C. Section 26 13 00, MEDIUM-VOLTAGE SWITCHGEAR: Medium voltage distribution switchgear.
- D. Section 26 13 13, GENERATOR PARALLELING CONTROLS: Generator paralleling controls.
- E. Section 26 18 41, MEDIUM-VOLTAGE SWITCHES: Medium voltage switches.
- F. Section 26 22 00, LOW-VOLTAGE TRANSFORMERS: Low voltage transformers.
- G. Section 26 24 16, PANELBOARDS: Low voltage panelboards.
- H. Section 26 32 13, ENGINE-GENERATORS: Engine-generators.
- I. Section 26 41 00, FACILITY LIGHTNING PROTECTION: Requirements for lightning protection.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
 - 1. Clearly present enough information to determine compliance with drawings and specifications.



2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.
- C. Test Reports: Provide certified test reports of ground resistance.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the Resident Engineer.
 1. Certification that the materials and installation are in accordance with the drawings and specifications.
 2. Certification by the contractor that the complete installation has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

- A. American Society for Testing and Materials (ASTM):
 - B1-07.....Standard Specification for Hard-Drawn Copper Wire
 - B3-07.....Standard Specification for Soft or Annealed Copper Wire
 - B8-04.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
- B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
 - 81-1983.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System
 - C2-07.....National Electrical Safety Code
- C. National Fire Protection Association (NFPA):
 - 70-08.....National Electrical Code (NEC)
 - 99-2005.....Health Care Facilities
- D. Underwriters Laboratories, Inc. (UL):
 - 44-05Thermoset-Insulated Wires and Cables
 - 83-08Thermoplastic-Insulated Wires and Cables
 - 467-07Grounding and Bonding Equipment
 - 486A-486B-03Wire Connectors

PART 2 - PRODUCTS**2.1 GROUNDING AND BONDING CONDUCTORS**

- A. Equipment grounding conductors shall be UL 44 or UL 83 insulated stranded copper, except that sizes No. 10 AWG [6 mm²] and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG [25 mm²] and larger shall be identified per NEC.
- B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes No. 10 AWG [6 mm²] and smaller shall be ASTM B1 solid bare copper wire.
- C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.

2.2 GROUND RODS

- A. Steel or copper clad steel, 0.75 in [19 mm] diameter by 10 ft [30 M] long, conforming to UL 467.
- B. Quantity of rods shall be as required to obtain the specified ground resistance, as shown on the drawings.

2.3 CONCRETE ENCASED ELECTRODE

Concrete encased electrode shall be No. 4 AWG bare copper wire, installed per NEC.

2.4 MEDIUM VOLTAGE SPLICES AND TERMINATIONS

Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).

2.5 GROUND CONNECTIONS

- A. Below Grade: Exothermic-welded type connectors.
- B. Above Grade:
 - 1. Bonding Jumpers: Compression-type connectors, using zinc-plated fasteners and external tooth lockwashers.
 - 2. Connection to Building Steel: Exothermic-welded type connectors.
 - 3. Ground Busbars: Two-hole compression type lugs, using tin-plated copper or copper alloy bolts and nuts.
 - 4. Rack and Cabinet Ground Bars: One-hole compression-type lugs, using zinc-plated or copper alloy fasteners.

2.6 EQUIPMENT RACK AND CABINET GROUND BARS

Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 0.375 in [4 mm] thick x 0.75 in [19 mm] wide.

2.7 GROUND TERMINAL BLOCKS

At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

2.8 GROUNDING BUS

Pre-drilled rectangular copper bar with stand-off insulators, minimum 0.25 in [6.3 mm] thick x 4 in [100 mm] high in cross-section, length as shown on drawings, with 0.281 in [7.1 mm] holes spaced 1.125 in [28 mm] apart.

PART 3 - EXECUTION

3.1 GENERAL

- A. Ground in accordance with the NEC, as shown on drawings, and as specified herein.
- B. System Grounding:
 - 1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.
 - 2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
- C. Equipment Grounding: Metallic structures, including ductwork and building steel, enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

Make grounding connections, which are normally buried or otherwise inaccessible (except connections for which access for periodic testing is required), by exothermic weld.

3.3 MEDIUM VOLTAGE EQUIPMENT AND CIRCUITS

- A. Switchgear: Provide a bare grounding electrode conductor from the switchgear ground bus to the grounding electrode system.
- B. Duct Banks and Manholes: Provide an insulated equipment grounding conductor in each duct containing medium voltage conductors, sized per NEC except that minimum size shall be 2 AWG [25 mm²]. Bond the equipment grounding conductors to the switchgear ground bus, to all manhole hardware and ground rods, to the cable shielding grounding provisions of medium-voltage cable splices and terminations, and to equipment enclosures.
- C. Pad-Mounted Transformers:

1. Provide a driven ground rod and bond with a grounding electrode conductor to the transformer grounding pad.
 2. Ground the secondary neutral.
- D. Lightning Arresters: Connect lightning arresters to the equipment ground bus or ground rods as applicable.

3.4 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS

- A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.
- B. Metallic Piping, Building Steel, and Supplemental Electrode(s):
1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water pipe systems, building steel, and supplemental or made electrodes. Provide jumper insulating joints in the metallic piping. All connections to electrodes shall be made with fittings that conform to UL 467.
 2. Provide a supplemental ground electrode and bond to the grounding electrode system.
- C. Service Disconnect (Separate Individual Enclosure): Provide a ground bar bolted to the enclosure with lugs for connecting the various grounding conductors.
- D. Switchgear, Switchboards, Unit Substations, Panelboards, Engine-Generators, and Paralleling Gear:
1. Connect the various feeder equipment grounding conductors to the ground bus in the enclosure with suitable pressure connectors.
 2. For service entrance equipment, connect the grounding electrode conductor to the ground bus.
 3. Provide ground bars, bolted to the housing, with sufficient lugs to terminate the equipment grounding conductors.
 4. Connect metallic conduits that terminate without mechanical connection to the housing, by grounding bushings and grounding conductor to the equipment ground bus.
- E. Transformers:
1. Exterior: Exterior transformers supplying interior service equipment shall have the neutral grounded at the transformer secondary. Provide a grounding electrode at the transformer.

3.5 RACEWAY

- A. Conduit Systems:
1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.

2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.
 3. Conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
 4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with a bare grounding conductor to the equipment ground bus.
- B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders and power and lighting branch circuits.
- C. Boxes, Cabinets, Enclosures, and Panelboards:
1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
 2. Provide lugs in each box and enclosure for equipment grounding conductor termination.
- D. Wireway Systems:
1. Bond the metallic structures of wireway to provide 100% electrical continuity throughout the wireway system, by connecting a No. 6 AWG [16 mm²] bonding jumper at all intermediate metallic enclosures and across all section junctions.
 2. Install insulated No. 6 AWG [16 mm²] bonding jumpers between the wireway system, bonded as required above, and the closest building ground at each end and approximately every 50 ft [16 M].
 3. Use insulated No. 6 AWG [16 mm²] bonding jumpers to ground or bond metallic wireway at each end for all intermediate metallic enclosures and across all section junctions.
 4. Use insulated No. 6 AWG [16 mm²] bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 49 ft [15 M].
- E. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to

the device box ground screw and a jumper to the branch circuit equipment grounding conductor.

- F. Ground lighting fixtures to the equipment grounding conductor of the wiring system when the green ground is provided; otherwise, ground the fixtures through the conduit systems. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.
- G. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.

3.6 OUTDOOR METALLIC FENCES AROUND ELECTRICAL EQUIPMENT

- A. Outdoor Metallic Fences Around Electrical Equipment: Fences shall be grounded with a ground rod at each fixed gate post and at each corner post. Drive ground rods until the top is 12 in [300 mm] below grade. Attach a No. 4 AWG [25 mm²] copper conductor by exothermic weld to the ground rods, and extend underground to the immediate vicinity of fence post. Lace the conductor vertically into 12 in [300 mm] of fence mesh and fasten by two approved bronze compression fittings, one to bond the wire to post and the other to bond the wire to fence. Each gate section shall be bonded to its gatepost by a 0.375 in x 1 in [3 mm x 25 mm] flexible, braided copper strap and ground post clamps. Clamps shall be of the anti-electrolysis type.

3.7 CORROSION INHIBITORS

When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.8 CONDUCTIVE PIPING

- A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.
- B. In operating rooms and at intensive care and coronary care type beds, bond the gases and suction piping at the outlets directly to the room or patient ground bus.

3.9 LIGHTNING PROTECTION SYSTEM

Bond the lightning protection system to the electrical grounding electrode system.

3.10 EXTERIOR LIGHT POLES

Provide 20 ft [6.1 M] of No. 4 bare copper coiled at bottom of pole base excavation prior to pour, plus additional unspliced length in and above foundation as required to reach pole ground stud.

3.11 GROUND RESISTANCE

- A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.
- B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.
- C. Services at power company interface points shall comply with the power company ground resistance requirements.
- D. Below-grade connections shall be visually inspected by the Resident Engineer prior to backfilling. The contractor shall notify the Resident Engineer 24 hours before the connections are ready for inspection.

3.12 GROUND ROD INSTALLATION

- A. For outdoor installations, drive each rod vertically in the earth, until top of rod is 24 in [609 mm] below final grade.
- B. For indoor installations, leave 4 in [100 mm] of rod exposed.
- C. Where permanently concealed ground connections are required, make the connections by the exothermic process, to form solid metal joints. Make accessible ground connections with mechanical pressure-type ground connectors.
- D. Where rock prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified resistance.

- - - E N D - - -

SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS



PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

- A. Section 06 10 00, ROUGH CARPENTRY: Mounting board for telephone closets.
- B. Section 07 60 00, FLASHING AND SHEET METAL: Fabrications for the deflection of water away from the building envelope at penetrations.
- C. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.
- D. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.
- E. Section 09 91 00, PAINTING: Identification and painting of conduit and other devices.
- F. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- G. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- H. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground conduits.
- I. Section 31 20 00, EARTH MOVING: Bedding of conduits.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

- A. Manufacturer's Literature and Data: Showing each cable type and rating. The specific item proposed and its area of application shall be identified on the catalog cuts.
- B. Shop Drawings:

1. Size and location of main feeders.
2. Size and location of panels and pull-boxes.
3. Layout of required conduit penetrations through structural elements.

C. Certifications:

1. Two weeks prior to the final inspection, submit four copies of the following certifications to the Resident Engineer:
 - a. Certification by the manufacturer that the material conforms to the requirements of the drawings and specifications.
 - b. Certification by the contractor that the material has been properly installed.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American National Standards Institute (ANSI):
 - C80.1-05.....Electrical Rigid Steel Conduit
 - C80.3-05.....Steel Electrical Metal Tubing
 - C80.6-05.....Electrical Intermediate Metal Conduit
- C. National Fire Protection Association (NFPA):
 - 70-08.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
 - 1-05.....Flexible Metal Conduit
 - 5-04.....Surface Metal Raceway and Fittings
 - 6-07.....Electrical Rigid Metal Conduit - Steel
 - 50-95.....Enclosures for Electrical Equipment
 - 360-093.....Liquid-Tight Flexible Steel Conduit
 - 467-07.....Grounding and Bonding Equipment
 - 514A-04.....Metallic Outlet Boxes
 - 514B-04.....Conduit, Tubing, and Cable Fittings
 - 514C-96.....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers
 - 651-05.....Schedule 40 and 80 Rigid PVC Conduit and Fittings
 - 651A-00.....Type EB and A Rigid PVC Conduit and HDPE Conduit
 - 797-07.....Electrical Metallic Tubing
 - 1242-06.....Electrical Intermediate Metal Conduit - Steel
- E. National Electrical Manufacturers Association (NEMA):
 - TC-2-03.....Electrical Polyvinyl Chloride (PVC) Tubing and Conduit
 - TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and Tubing

FB1-07.....Fittings, Cast Metal Boxes and Conduit Bodies
for Conduit, Electrical Metallic Tubing and
Cable

PART 2 - PRODUCTS

2.1 MATERIAL

- A. Conduit Size: In accordance with the NEC, but not less than 0.5 in [13 mm] unless otherwise shown. Where permitted by the NEC, 0.5 in [13 mm] flexible conduit may be used for tap connections to recessed lighting fixtures.
- B. Conduit:
 - 1. Rigid steel: Shall conform to UL 6 and ANSI C80.1.
 - 2. Rigid intermediate steel conduit (IMC): Shall conform to UL 1242 and ANSI C80.6.
 - 3. Electrical metallic tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Maximum size not to exceed 4 in [105 mm] and shall be permitted only with cable rated 600 V or less.
 - 4. Flexible galvanized steel conduit: Shall conform to UL 1.
 - 5. Liquid-tight flexible metal conduit: Shall conform to UL 360.
 - 6. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
 - 7. Surface metal raceway: Shall conform to UL 5.
- C. Conduit Fittings:
 - 1. Rigid steel and IMC conduit fittings:
 - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
 - c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
 - d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
 - e. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
 - f. Sealing fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In

concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.

2. Electrical metallic tubing fittings:

- a. Fittings and conduit bodies shall meet the requirements of UL 514B, ANSI C80.3, and NEMA FB1.
- b. Only steel or malleable iron materials are acceptable.
- c. Compression couplings and connectors: Concrete-tight and rain-tight, with connectors having insulated throats.++
- d. Indent-type connectors or couplings are prohibited.
- e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.

3. Flexible steel conduit fittings:

- a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
- b. Clamp-type, with insulated throat.

4. Liquid-tight flexible metal conduit fittings:

- a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
- b. Only steel or malleable iron materials are acceptable.
- c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.

5. Direct burial plastic conduit fittings:

Fittings shall meet the requirements of UL 514C and NEMA TC3.

6. Surface metal raceway fittings: As recommended by the raceway manufacturer. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, conduit entry fittings, accessories, and other fittings as required for complete system.

7. Expansion and deflection couplings:

- a. Conform to UL 467 and UL 514B.
- b. Accommodate a 0.75 in [19 mm] deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
- c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.
- d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.

D. Conduit Supports:

1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
 3. Multiple conduit (trapeze) hangers: Not less than 1.5 x 1.5 in [38 mm x 38 mm], 12-gauge steel, cold-formed, lipped channels; with not less than 0.375 in [9 mm] diameter steel hanger rods.
 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:
1. UL-50 and UL-514A.
 2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
 3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
 4. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.
- F. Wireways: Equip with hinged covers, except where removable covers are shown. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

PART 3 - EXECUTION

3.1 PENETRATIONS

- A. Cutting or Holes:
1. Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the Resident Engineer prior to drilling through structural elements.
 2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except where permitted by the Resident Engineer as required by limited working space.
- B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.

- C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight, as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

- A. In accordance with UL, NEC, as shown, and as specified herein.
- B. Essential (Emergency) raceway systems shall be entirely independent of other raceway systems, except where shown on drawings.
- C. Install conduit as follows:
1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
 2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
 3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
 4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
 5. Cut square, ream, remove burrs, and draw up tight.
 6. Independently support conduit at 8 ft [2.4 M] on centers. Do not use other supports, i.e., suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts.
 7. Support within 12 in [300 mm] of changes of direction, and within 12 in [300 mm] of each enclosure to which connected.
 8. Close ends of empty conduit with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
 9. Conduit installations under fume and vent hoods are prohibited.
 10. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
 11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
 12. Conduit bodies shall only be used for changes in direction, and shall not contain splices.
- D. Conduit Bends:
1. Make bends with standard conduit bending machines.
 2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
 3. Bending of conduits with a pipe tee or vise is prohibited.

E. Layout and Homeruns:

1. Install conduit with wiring, including homeruns, as shown on drawings.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the Resident Engineer.

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

1. Conduit: Rigid steel, IMC, or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel, or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only:
 - a. Where shown on the structural drawings.
 - b. As approved by the Resident Engineer prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
4. Installation of conduit in concrete that is less than 3 in [75 mm] thick is prohibited.
 - a. Conduit outside diameter larger than one-third of the slab thickness is prohibited.
 - b. Space between conduits in slabs: Approximately six conduit diameters apart, and one conduit diameter at conduit crossings.
 - c. Install conduits approximately in the center of the slab so that there will be a minimum of 0.75 in [19 mm] of concrete around the conduits.
5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground continuity through the conduits. Tightening setscrews with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

- A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for Conductors above 600 V: Rigid steel. Mixing different types of conduits indiscriminately in the system is prohibited.
- C. Conduit for Conductors 600 V and Below: EMT. Mixing different types of conduits indiscriminately in the system is prohibited.
- D. Align and run conduit parallel or perpendicular to the building lines.
- E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- F. Support horizontal or vertical runs at not over 8 ft [2.4 M] intervals.
- G. Surface metal raceways: Use only where shown.

H. Painting:

1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
2. Paint all conduits containing cables rated over 600 V safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 2 in [50 mm] high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 20 ft [6 M] intervals in between.

3.5 DIRECT BURIAL INSTALLATION

Refer to Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION.

3.6 WET OR DAMP LOCATIONS

- A. Unless otherwise shown, use conduits of rigid steel or IMC.
- B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.
- C. Unless otherwise shown, use rigid steel or IMC conduit within 5 ft [1.5 M] of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.

3.7 MOTORS AND VIBRATING EQUIPMENT

- A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.
- B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water. Provide a green equipment grounding conductor with flexible metal conduit.

3.8 EXPANSION JOINTS

- A. Conduits 3 in [75 mm] and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 3 in [75 mm] with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 5 in [125 mm] vertical drop midway between the ends. Flexible conduit shall have a bonding

jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for conduits 15 in [375 mm] and larger are acceptable.

C. Install expansion and deflection couplings where shown.

3.9 CONDUIT SUPPORTS, INSTALLATION

- A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 200 lbs [90 kg]. Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
 - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
 - 2. Existing Construction:
 - a. Steel expansion anchors not less than 0.25 in [6 mm] bolt size and not less than 1.125 in [28 mm] embedment.
 - b. Power set fasteners not less than 0.25 in [6 mm] diameter with depth of penetration not less than 3 in [75 mm].
 - c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.
- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.10 BOX INSTALLATION

- A. Boxes for Concealed Conduits:
 - 1. Flush-mounted.
 - 2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations.
- C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- D. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 24 in [600 mm] center-to-center lateral spacing shall be maintained between boxes.
- E. Minimum size of outlet boxes for ground fault interrupter (GFI) receptacles is 4 in [100 mm] square x 2.125 in [55 mm] deep, with device covers for the wall material and thickness involved.
- F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1."
- G. On all branch circuit junction box covers, identify the circuits with black marker.

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**SECTION 26 05 71
ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY**



PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the requirements of the Electrical System Protective Device Study (herein, "the study").
- B. A short-circuit and selective coordination study shall be prepared for the electrical overcurrent devices to be installed under this project.
- C. The study shall present an organized time-current analysis of each protective device in series from the individual device back to the utility and the on-site generator sources. The study shall reflect the operation of each device during normal and abnormal current conditions.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 13 00, MEDIUM-VOLTAGE SWITCHGEAR: Medium-voltage distribution switchgear.
- C. Section 26 18 41, MEDIUM-VOLTAGE SWITCHES: Medium-voltage switches.
- D. Section 26 24 16, PANEL BOARDS: Low-voltage panelboards.
- E. Section 26 13 13, GENERATOR PARALLELING CONTROLS
- F. Section 26 32 13, ENGINE-GENERATORS: Engine-generators.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. The protective device study shall be prepared by the equipment manufacturer's qualified engineers or an approved consultant. The contractor is responsible for providing all pertinent information required by the preparers to complete the study.

1.4 SUBMITTALS

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Product data on the software program to be used for the study. Software shall be in mainstream use in the industry, shall provide device settings and ratings, and shall show selective coordination by time-current drawings.
- C. Complete short-circuit and coordination study as described in paragraph 1.6.

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. Institute of Electrical and Electronics Engineers (IEEE):

| | |
|---------------|---|
| 242-01..... | Recommended Practice for Protection and Coordination of Industrial and Commercial Power Systems |
| 399-97..... | Recommended Practice for Power Systems Analysis |
| 1584a-04..... | Guide for Performing Arc-Flash Hazard Calculations |

A. The complete study shall include a system one line diagram, short-circuit and ground fault analysis, and protective coordination plots for all overcurrent protective devices.

B. One Line Diagram:

1. On the one line diagram, show all electrical equipment and wiring to be protected by the overcurrent devices installed under this project.
2. On the one line diagram, also show the following specific information:
 - a. Calculated fault impedance, X/R ratios, and short-circuit values at each feeder and branch circuit bus.
 - b. Breaker and fuse ratings.
 - c. Generator kW and Transformer kVA and voltage ratings, percent impedance, X/R ratios, and wiring connections.
 - d. Voltage at each bus.
 - e. Identification of each bus, matching the identification on the construction drawings.
 - f. Conduit, cable, and busway material and sizes, length, and X/R ratios.

C. Short-Circuit Study:

1. Systematically calculate the fault impedance to determine the available short-circuit and ground fault currents at each bus.

Incorporate the motor contribution in determining the momentary and interrupting ratings of the protective devices.

2. The study shall be calculated by means of a computer program. Pertinent data and the rationale employed in developing the calculations shall be incorporated in the introductory remarks of the study.
3. Present the data conclusions of the short-circuit study in a table format. Include the following:
 - a. Device identification.
 - b. Operating voltage.
 - c. Protective device.
 - d. Device rating.
 - e. Calculated short-circuit current.

D. Coordination Curves:

1. Prepare the coordination curves to determine the required settings of protective devices to ensure selective coordination. Graphically illustrate on log-log paper that adequate time separation exists between series devices, including the utility company upstream device. Plot the specific time-current characteristics of each protective device in such a manner that all upstream devices are clearly depicted on one sheet.
2. The following specific information shall also be shown on the coordination curves:
 - a. Device identification.
 - b. Voltage and current ratio for curves.
 - c. 3-phase and 1-phase ANSI damage points for each transformer.
 - d. No-damage, melting, and clearing curves for fuses.
 - e. Cable damage curves.
 - f. Transformer in-rush points.
 - g. Maximum short-circuit cutoff point.
3. Develop a table to summarize the settings selected for the protective devices. Include the following in the table:
 - a. Device identification.
 - b. Relay CT ratios, tap, time dial, and instantaneous pickup.
 - c. Circuit breaker sensor rating, long-time, short-time, and instantaneous settings, and time bands.
 - d. Fuse rating and type.
 - e. Ground fault pickup and time delay.

1.7 ANALYSIS

- A. Analyze the short-circuit calculations, and highlight any equipment determined to be underrated as specified. Propose approaches to

effectively protect the underrated equipment. Provide minor modifications to conform with the study (examples of minor modifications are trip sizes within the same frame, the time-current curve characteristics of induction relays, CT ranges, etc.).

- B. After developing the coordination curves, highlight areas lacking coordination. Present a technical evaluation with a discussion of the logical compromises for best coordination.

1.8 ADJUSTMENTS, SETTINGS AND MODIFICATIONS

- A. Necessary final field adjustments, settings, and minor modifications shall be made to conform with the study without additional cost to the Government.
- B. All final circuit breaker and relay settings and fuse sizes shall be made in accordance with the recommendations of the study.

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SECTION 26 08 00

COMMISSIONING OF ELECTRICAL SYSTEMS



PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 26.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning the electrical systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.
- C. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in this Division is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.
- B. The following Electrical systems will be commissioned:

1. Existing Utility Service Entrance Switchgear (Fuses and circuit breaker settings, metering, mimic diagram, gages, and controls).
2. Standby Generator Systems (Automatic transfer switches, fuel delivery pumps and motors, battery charging and instrumentation, muffler and exhaust system, and vibration isolation).
3. Generator Paralleling Switchboards (Automatic transfer switches, instrumentation, metering and gages, and controls).
4. Generator Power Distribution Systems (Fuses and circuit breaker settings, metering, gages, and controls).
5. Existing Utility Power Unit Substations (Transformers and tap settings, fuses and circuit breaker settings, metering, gages, and controls).
6. Normal Power Distribution Systems (Grounding tests, coordination study review, major circuit breaker settings, meters and gages, and controls).

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the Resident Engineer prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not

accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.2 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 26 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. The Commissioning Agent will witness selected Contractor tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.3 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.4 TRAINING OF VA PERSONNEL

- A. Training of the VA's operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. The instruction shall be scheduled in coordination with the Resident

Engineer after submission and approval of formal training plans.
Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and
Division 26 Sections for additional Contractor training requirements.

----- END -----

**SECTION 26 09 23
LIGHTING CONTROLS**



PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation and connection of the lighting controls.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- D. Section 24 26 16, PANELBOARDS: panelboard enclosure and interior bussing used for lighting control panels.
- E. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
 - B. Product Data: For each type of lighting control, submit the following information.
 - 1. Manufacturer's catalog data.
 - 2. Wiring schematic and connection diagram.
 - 3. Installation details.
- C. Manuals:
 - 1. Submit, simultaneously with the shop drawings companion copies of complete maintenance and operating manuals including technical data sheets, and information for ordering replacement parts.
 - 2. Two weeks prior to the final inspection, submit four copies of the final updated maintenance and operating manuals, including any changes, to the Resident Engineer.
- D. Certifications:
 - 1. Two weeks prior to final inspection, submit four copies of the following certifications to the Resident Engineer:

- a. Certification by the Contractor that the equipment has been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Green Seal (GS):
 - GC-12.....Occupancy Sensors
- C. Illuminating Engineering Society of North America (IESNA):
 - IESNA LM-48.....Guide for Calibration of Photoelectric Control Devices
- D. National Electrical Manufacturer's Association (NEMA)
 - C136.10.....American National Standard for Roadway Lighting Equipment-Locking-Type Photocontrol Devices and Mating Receptacles - Physical and Electrical Interchangeability and Testing
 - ICS-1.....Standard for Industrial Control and Systems General Requirements
 - ICS-2.....Standard for Industrial Control and Systems: Controllers, Contractors, and Overload Relays Rated Not More than 2000 Volts AC or 750 Volts DC: Part 8 - Disconnect Devices for Use in Industrial Control Equipment
 - ICS-6.....Standard for Industrial Controls and Systems Enclosures
- E. Underwriters Laboratories, Inc. (UL):
 - 20.....Standard for General-Use Snap Switches
 - 773.....Standard for Plug-In Locking Type Photocontrols for Use with Area Lighting
 - 773ANonindustrial Photoelectric Switches for Lighting Control
 - 98.....Enclosed and Dead-Front Switches
 - 917.....Clock Operated Switches

PART 2 - PRODUCTS

2.1 OUTDOOR PHOTOELECTRIC SWITCHES

- A. Solid state, with SPST dry contacts rated for 1800 VA tungsten or 1000 VA inductive, complying with UL 773A.
 - 1. Light-Level Monitoring Range: 1.5 to 10 fc [16.14 to 108 lx], with adjustable turn-on and turn-off levels.
 - 2. Time Delay: 15-second minimum.

3. Surge Protection: Metal-oxide varistor.
4. Mounting: Twist lock, with base-and-stem mounting or stem-and-swivel mounting accessories as required.

2.2 INDOOR OCCUPANCY SENSORS

- A. ceiling-mounting, solid-state units with a power supply and relay unit, suitable for the environmental conditions in which installed.
 1. Operation: Unless otherwise indicated, turn lights on when covered area is occupied and off when unoccupied; with a 1 to 15 minute adjustable time delay for turning lights off.
 2. Sensor Output: Contacts rated to operate the connected relay. Sensor shall be powered from the relay unit.
 3. Relay Unit: Dry contacts rated for 20A ballast load at 120V and 277V, for 13A tungsten at 120V, and for 1 hp at 120V.
 4. Mounting:
 - a. Sensor: Suitable for mounting in any position on a standard outlet box.
 - b. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.
 5. Indicator: LED, to show when motion is being detected during testing and normal operation of the sensor.
 6. Bypass Switch: Override the on function in case of sensor failure.
 7. Manual/automatic selector switch.
 8. Automatic Light-Level Sensor: Adjustable from 2 to 200 fc [21.5 to 2152 lx]; keep lighting off when selected lighting level is present.
 9. Faceplate for Wall-Switch Replacement Type: Refer to wall plate material and color requirements for toggle switches, as specified in Section 26 27 26, WIRING DEVICES.
- B. Dual-technology Type: Ceiling mounting; combination PIR and ultrasonic detection methods, field-selectable.
 1. Sensitivity Adjustment: Separate for each sensing technology.
 2. Detector Sensitivity: Detect occurrences of 6-inch [150mm] minimum movement of any portion of a human body that presents a target of not less than 36 sq. in. [232 sq. cm], and detect a person of average size and weight moving not less than 12 inches [305 mm] in either a horizontal or a vertical manner at an approximate speed of 12 inches/s [305 mm/s].
 3. Detection Coverage: as scheduled on drawings.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Installation shall be in accordance with the NEC, manufacturer's instructions and as shown on the drawings or specified.

- B. Aim outdoor photocell switch according to manufacturer's recommendations. Set adjustable window slide for 1 footcandle photocell turn-on.
- C. Aiming for wall-mounted and ceiling-mounted motion sensor switches shall be per manufacturer's recommendations.
- D. Set occupancy sensor "on" duration to 10 minutes.
- E. Label time switches and contactors with a unique designation.

3.2 ACCEPTANCE CHECKS AND TESTS

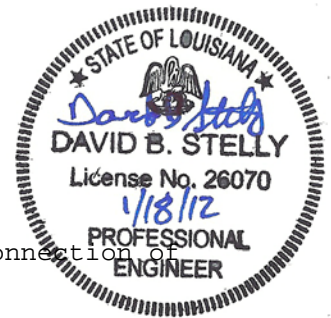
- A. Perform in accordance with the manufacturer's recommendations.
- B. Upon completion of installation, conduct an operating test to show that equipment operates in accordance with requirements of this section.
- C. Test occupancy sensors for proper operation. Observe for light control over entire area being covered.

3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting control devices are in good operating condition and properly performing the intended function.

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**SECTION 26 24 16
PANELBOARDS**



PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of panelboards.

1.2 RELATED WORK

- A. Section 09 91 00, PAINTING: Identification and painting of panelboards.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one Section of Division 26.
- C. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and outlet boxes.
- F. Section 26 05 71, ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY: Requirements for installing the over-current protective devices to ensure proper equipment and personnel protection.
- G. Section 26 43 13, TRANSIENT-VOLTAGE SURGE SUPPRESSION: Surge suppressors installed in panelboards.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
 - 1. Sufficient information, shall be clearly presented to determine compliance with drawings and specifications.
 - 2. Include electrical ratings, dimensions, mounting details, materials, wiring diagrams, accessories, and weights of equipment. Complete nameplate data, including manufacturer's name and catalog number.

C. Manuals:

1. When submitting the shop drawings, submit companion copies of complete maintenance and operating manuals, including technical data sheets and wiring diagrams.
2. If changes have been made to the maintenance and operating manuals that were originally submitted, then submit four copies of updated maintenance and operating manuals to the Resident Engineer two weeks prior to final inspection.

D. Certification: Two weeks prior to final inspection, submit four copies of the following to the Resident Engineer

1. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
2. Certification by the contractor that the materials have been properly installed, connected, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. National Electrical Manufacturers Association (NEMA):

PB-1-06.....Panelboards

250-08.....Enclosures for Electrical Equipment (1000V
Maximum)

C. National Fire Protection Association (NFPA):

70-2005National Electrical Code (NEC)

70E-2004.....Standard for Electrical Life Safety in the
Workplace

D. Underwriters Laboratories, Inc. (UL):

50-95.....Enclosures for Electrical Equipment

67-09.....Panelboards

489-09.....Molded Case Circuit Breakers and Circuit
Breaker Enclosures**PART 2 - PRODUCTS****2.1 PANELBOARDS**

- A. Panelboards shall be in accordance with UL, NEMA, NEC, and as shown on the drawings.
- B. Panelboards shall be standard manufactured products.
- C. All panelboards shall be hinged "door in door" type with:

1. Interior hinged door with hand-operated latch or latches, as required to provide access only to circuit breaker operating handles, not to energized parts.
2. Outer hinged door shall be securely mounted to the panelboard box with factory bolts, screws, clips, or other fasteners, requiring a tool for entry. Hand-operated latches are not acceptable.
3. Push inner and outer doors shall open left to right.
- D. All panelboards shall be completely factory-assembled with molded case circuit breaker and as scheduled on the drawings or specified herein. Include one-piece removable, inner dead front cover, independent of the panelboard cover.
- E. Panelboards shall have main breaker or main lugs, bus size, voltage, phase, top or bottom feed, and flush or surface mounting as scheduled on the drawings.
- F. Panelboards shall conform to NEMA PB-1, NEMA AB-1, and UL 67 and have the following features:
 1. Non-reduced size copper bus bars with current ratings as shown on the panel schedules, rigidly supported on molded insulators.
 2. Bus bar connections to the branch circuit breakers shall be the "distributed phase" or "phase sequence" type.
 3. Mechanical lugs furnished with panelboards shall be cast, stamped, or machined metal alloys of sizes suitable for the conductors to which they will be connected.
 4. Neutral bus shall be 100% rated, mounted on insulated supports.
 5. Grounding bus bar shall be equipped with screws or lugs for the connection of grounding wires.
 6. Buses shall be braced for the available short-circuit current. Bracing shall not be less than 10,000 A symmetrical for 120/208 V panelboards.
 7. Branch circuit panelboards shall have buses fabricated for bolt-on type circuit breakers.
 8. Protective devices shall be designed so that they can easily be replaced.
 9. Where designated on panel schedule "spaces," include all necessary bussing, device support, and connections. Provide blank cover for each space.
 10. In two section panelboards, the main bus in each section shall be full size. The first section shall be furnished with subfeed lugs on

the line side of main lugs only, or through-feed lugs for main breaker type panelboards, and have cable connections to the second section. Panelboard sections with tapped bus or crossover bus are not acceptable.

11. Series-rated panelboards are not permitted.

2.2 CABINETS AND TRIMS

Cabinets:

1. Provide galvanized steel cabinets to house panelboards. Cabinets for outdoor panelboards shall be factory primed and suitably treated with a corrosion-resisting paint finish meeting UL 50 and UL 67.
2. Cabinet enclosure shall not have ventilating openings.
3. Cabinets for panelboards may be of one-piece formed steel or of formed sheet steel with end and side panels welded, riveted, or bolted as required.

2.3 MOLDED CASE CIRCUIT BREAKERS FOR PANELBOARDS

- A. Circuit breakers shall be per UL 489, in accordance with the NEC, as shown on the drawings, and as specified.
- B. Circuit breakers in panelboards shall be bolt-on type.
- C. Molded case circuit breakers shall have minimum interrupting rating as required to withstand the available fault current, but not less than:
 1. 120/208 V Panelboard: 10,000 A symmetrical.
- D. Molded case circuit breakers shall have automatic, trip free, non-adjustable, inverse time, and instantaneous magnetic trips for 100 A frame or lower. Magnetic trip shall be adjustable from 3x to 10x for breakers with 600 A frames and higher. Breaker trip setting shall be set in the field, based on the approved protective device study as specified in Section 26 05 71, ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY
- E. Breaker features shall be as follows:
 1. A rugged, integral housing of molded insulating material.
 2. Silver alloy contacts.
 3. Arc quenchers and phase barriers for each pole.
 4. Quick-make, quick-break, operating mechanisms.
 5. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
 6. Electrically and mechanically trip free.

7. An operating handle which indicates ON, TRIPPED, and OFF positions.
8. An overload on one pole of a multipole breaker shall automatically cause all the poles of the breaker to open.
9. Ground fault current interrupting breakers, shunt trip breakers, lighting control breakers (including accessories to switch line currents), or other accessory devices or functions shall be provided where indicated.
10. For circuit breakers being added to existing panelboards, coordinate the breaker type with existing panelboards. Modify the panel directory accordingly.

2.4 SURGE SUPPRESSION

Where shown on drawings, furnish panelboard with integral transient voltage surge suppression device. Refer to Section 26 43 13, TRANSIENT-VOLTAGE SURGE SUPPRESSION.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the manufacturer's instructions, the NEC, as shown on the drawings, and as specified.
- B. Locate panelboards so that the present and future conduits can be conveniently connected.
- C. Install a printed schedule of circuits in each panelboard after approval by the Resident Engineer. Schedules shall be printed on the panelboard directory cards, installed in the appropriate panelboards, and incorporate all applicable contract changes. Information shall indicate outlets, lights, devices, or other equipment controlled by each circuit, and the final room numbers served by each circuit.
- D. Mount the fully-aligned panelboard such that the maximum height of the top circuit breaker above the finished floor shall not exceed 78 in [1980 mm]. Mount panelboards that are too high such that the bottom of the cabinets will not be less than 6 in [150 mm] above the finished floor.
- E. Rust and scale shall be removed from the inside of existing backboxes where new panelboards are to be installed. Paint inside of backboxes with rust-preventive paint before the new panelboard interior is installed. Provide new trim and doors for these panelboards. Covers shall fit tight to the box with no gaps between the cover and the box.

3.2 ACCEPTANCE CHECKS AND TESTS

Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections and electrical tests:

1. Visual and Mechanical Inspection

- a. Compare equipment nameplate data with specifications and approved shop drawings.
- b. Inspect physical, electrical, and mechanical condition.
- c. Verify appropriate anchorage and required area clearances.
- d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
- e. To verify tightness of accessible bolted electrical connections, use the calibrated torque-wrench method or perform thermographic survey after energization.
- f. Clean panelboard.

3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks, settings, and tests, the contractor shall demonstrate that the panelboards are in good operating condition and properly performing the intended function.

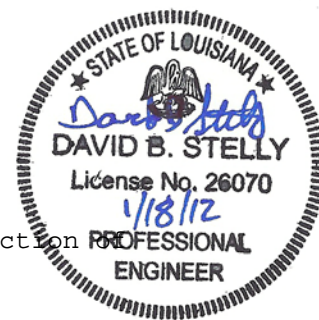
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SECTION 26 27 26
WIRING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation and connection of
wiring devices.



1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and outlets boxes.
- C. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
 - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
 - 2. Include electrical ratings, dimensions, mounting details, construction materials, grade and termination information.
- C. Manuals: Two weeks prior to final inspection, deliver four copies of the following to the Resident Engineer: Technical data sheets and information for ordering replacement units.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the Resident Engineer: Certification by the Contractor that the devices comply with the drawings and specifications, and have been properly installed, aligned, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

- B. National Fire Protection Association (NFPA):
 - 70.....National Electrical Code (NEC)
- C. National Electrical Manufacturers Association (NEMA):
 - WD 1.....General Color Requirements for Wiring Devices
 - WD 6Wiring Devices - Dimensional Requirements
- D. Underwriter's Laboratories, Inc. (UL):
 - 5.....Surface Metal Raceways and Fittings
 - 20.....General-Use Snap Switches
 - 231.....Power Outlets
 - 467.....Grounding and Bonding Equipment
 - 498.....Attachment Plugs and Receptacles
 - 943.....Ground-Fault Circuit-Interrupters

PART 2 - PRODUCTS

2.1 RECEPTACLES

- A. General: All receptacles shall be listed by Underwriters Laboratories, Inc., and conform to NEMA WD 6.
 - 1. Mounting straps shall be plated steel, with break-off plaster ears and shall include a self-grounding feature. Terminal screws shall be brass, brass plated or a copper alloy metal.
 - 2. Receptacles shall have provisions for back wiring with separate metal clamp type terminals (four min.) and side wiring from four captively held binding screws.
- B. Duplex Receptacles: Hospital-grade, single phase, 20 ampere, 120 volts, 2-pole, 3-wire, and conform to the NEMA 5-20R configuration in NEMA WD 6. The duplex type shall have break-off feature for two-circuit operation. The ungrounded pole of each receptacle shall be provided with a separate terminal.
 - 1. Bodies shall be ivory in color.
 - 2. Ground Fault Interrupter Duplex Receptacles: Shall be an integral unit, hospital-grade, suitable for mounting in a standard outlet box.
 - a. Ground fault interrupter shall be consist of a differential current transformer, solid state sensing circuitry and a circuit interrupter switch. Device shall have nominal sensitivity to ground leakage current of five milliamperes and shall function to interrupt the current supply for any value of ground leakage current above five milliamperes (+ or - 1 milliamp) on the load side of the device. Device shall have a minimum nominal tripping time of 1/30th of a second.
 - b. Ground Fault Interrupter Duplex Receptacles (not hospital-grade) shall be the same as ground fault interrupter hospital-grade receptacles except for the "hospital-grade" listing.

3. Duplex Receptacles (not hospital grade): Shall be the same as hospital grade duplex receptacles except for the "hospital grade" listing and as follows.

a. Bodies shall be brown phenolic compound supported by a plated steel mounting strap having plaster ears.

C. Weatherproof Receptacles: Shall consist of a duplex receptacle, mounted in box with a gasketed, weatherproof, cast metal cover plate and cap over each receptacle opening. The cap shall be permanently attached to the cover plate by a spring-hinged flap. The weatherproof integrity shall not be affected when heavy duty specification or hospital grade attachment plug caps are inserted. Cover plates on outlet boxes mounted flush in the wall shall be gasketed to the wall in a watertight manner.

2.2 TOGGLE SWITCHES

A. Toggle Switches: Shall be totally enclosed tumbler type with bodies of phenolic compound. Toggle handles shall be ivory in color unless otherwise specified. The rocker type switch is not acceptable and will not be approved.

1. Switches installed in hazardous areas shall be explosion proof type in accordance with the NEC and as shown on the drawings.

2. Shall be single unit toggle, butt contact, quiet AC type, heavy-duty general-purpose use with an integral self grounding mounting strap with break-off plaster ears and provisions for back wiring with separate metal wiring clamps and side wiring with captively held binding screws.

3. Ratings:

a. 120 volt circuits: 20 amperes at 120-277 volts AC.

2.3 WALL PLATES

A. Wall plates for switches and receptacles shall be type smooth nylon. Oversize plates are not acceptable.

B. Color shall be ivory unless otherwise specified.

C. Standard NEMA design, so that products of different manufacturers will be interchangeable. Dimensions for openings in wall plates shall be accordance with NEMA WD 6.

D. For receptacles or switches mounted adjacent to each other, wall plates shall be common for each group of receptacles or switches.

E. Wall plates for data, telephone or other communication outlets shall be as specified in the associated specification.

PART 3 - EXECUTION**3.1 INSTALLATION**

- A. Installation shall be in accordance with the NEC and as shown as on the drawings.
- B. Ground terminal of each receptacle shall be bonded to the outlet box with an approved green bonding jumper, and also connected to the green equipment grounding conductor.
- C. Outlet boxes for light and dimmer switches shall be mounted on the strike side of doors.
- D. Provide barriers in multigang outlet boxes to separate systems of different voltages, Normal Power and Emergency Power systems, and in compliance with the NEC.
- E. Coordinate with other work, including painting, electrical boxes and wiring installations, as necessary to interface installation of wiring devices with other work. Coordinate the electrical work with the work of other trades to ensure that wiring device flush outlets are positioned with box openings aligned with the face of the surrounding finish material. Pay special attention to installations in cabinet work, and in connection with laboratory equipment.
- F. Exact field locations of floors, walls, partitions, doors, windows, and equipment may vary from locations shown on the drawings. Prior to locating sleeves, boxes and chases for roughing-in of conduit and equipment, the Contractor shall coordinate exact field location of the above items with other trades. In addition, check for exact direction of door swings so that local switches are properly located on the strike side.
- G. Install wall switches 48 inches [1200mm] above floor, OFF position down.
- H. Install convenience receptacles 18 inches [450mm] above floor, and 6 inches [152mm] above counter backsplash or workbenches. Install specific-use receptacles at heights shown on the drawings.
- I. Label device plates with a permanent adhesive label listing panel and circuit feeding the wiring device.
- J. Test wiring devices for damaged conductors, high circuit resistance, poor connections, inadequate fault current path, defective devices, or similar problems using a portable receptacle tester. Correct circuit conditions, remove malfunctioning units and replace with new, and retest as specified above.
- K. Test GFCI devices for tripping values specified in UL 1436 and UL 943.

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**SECTION 26 29 11
MOTOR STARTERS**



PART 1 - GENERAL

1.1 DESCRIPTION

All motor starters and variable speed motor controllers, including installation and connection (whether furnished with the equipment specified in other Divisions or otherwise), shall meet these specifications.

1.2 RELATED WORK

- A. Other sections which specify motor driven equipment, except elevator motor controllers.
- B. Section 25 10 10, ADVANCED UTILITY METERING: For electricity metering installed in motor starters.
- C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one Section of Division 26.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
- B. Shop Drawings:
 - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
 - 2. Include electrical ratings, dimensions, weights, mounting details, materials, running over current protection, size of enclosure, over current protection, wiring diagrams, starting characteristics, interlocking and accessories.
- C. Manuals:
 - 1. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams and information for ordering replacement parts.
 - a. Wiring diagrams shall have their terminals identified to facilitate installation, maintenance and operation.

- b. Wiring diagrams shall indicate internal wiring for each item of equipment and interconnections between the items of equipment.
 - c. Elementary schematic diagrams shall be provided for clarity of operation.
- 2. Two weeks prior to the project final inspection, submit four copies of the final updated maintenance and operating manual to the Resident Engineer.
- D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certifications to the Resident Engineer:
 - 1. Certification that the equipment has been properly installed, adjusted, and tested.
 - 2. Certification by the manufacturer that medium voltage motor controller(s) conforms to the requirements of the drawings and specifications. This certification must be furnished to the Resident Engineer prior to shipping the controller(s) to the job site.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. Institute of Electrical and Electronic Engineers (IEEE):
 - 519.....Recommended Practices and Requirements for
Harmonic Control in Electrical Power Systems
 - C37.90.1.....Standard Surge Withstand Capability (SWC) Tests
for Protective Relays and Relay Systems
- C. National Electrical Manufacturers Association (NEMA):
 - ICS 1.....Industrial Control and Systems General
Requirements
 - ICS 1.1.....Safety Guidelines for the Application,
Installation and Maintenance of Solid State
Control
 - ICS 2.....Industrial Control and Systems, Controllers,
Contactors and Overload Relays Rated 600 Volts
DC
 - ICS 6.....Industrial Control and Systems Enclosures
 - ICS 7.....Industrial Control and Systems Adjustable-Speed
Drives
 - ICS 7.1.....Safety Standards for Construction and Guide for
Selection, Installation and Operation of
Adjustable-Speed Drive Systems

D. National Fire Protection Association (NFPA):

70.....National Electrical Code (NEC)

E. Underwriters Laboratories Inc. (UL):

508.....Industrial Control Equipment

PART 2 - PRODUCTS

2.1 MOTOR STARTERS, GENERAL

A. Shall be in accordance with the requirements of the IEEE, NEC, NEMA (ICS 1, ICS 1.1, ICS 2, ICS 6, ICS 7 and ICS 7.1) and UL.

B. Shall have the following features:

1. Separately enclosed unless part of another assembly.
2. Circuit breakers and safety switches within the motor controller enclosures shall have external operating handles with lock-open padlocking provisions and shall indicate the ON and OFF positions.
3. Motor control circuits:
 - a. Shall operate at not more than 120 volts.
 - b. Shall be grounded except as follows:
 - 1) Where isolated control circuits are shown.
 - 2) Where manufacturers of equipment assemblies recommend that the control circuits be isolated.
 - c. Incorporate a separate, heavy duty, control transformer within each motor controller enclosure to provide the control voltage for each motor operating over 120 volts.
 - d. Incorporate over current protection for both primary and secondary windings of the control power transformers in accordance with the NEC.
4. Overload current protective devices:
 - a. Overload relay (thermal or induction type).
5. Hand-Off-Automatic (H-O-A) switch is required unless specifically stated on the drawings as not required for a particular starter. H-O-A switch is not required for manual motor starters.
6. Incorporate into each control circuit a 120-volt, solid state time delay relay (ON delay), minimum adjustable range from 0.3 to 10 minutes, with transient protection. Time delay relay is not required where H-O-A switch is not required.
7. Unless noted otherwise, equip with not less than two normally open and two normally closed auxiliary contacts. Provide green run pilot lights and H-O-A control devices as indicated, operable at front of enclosure without opening enclosure. Push buttons, selector switches, pilot lights, etc., shall be interchangeable.
8. Enclosures:

- a. Shall be the NEMA types shown on the drawings for the motor controllers and shall be the NEMA types which are the most suitable for the environmental conditions where the motor controllers are being installed.
- b. Doors mechanically interlocked to prevent opening unless the breaker or switch within the enclosure is open. Provision for padlock must be provided.
- c. Enclosures shall be primed and finish coated at the factory with the manufacturer's prime coat and standard finish.
- C. Motor controllers incorporated with equipment assemblies shall also be designed for the specific requirements of the assemblies.
- D. For motor controllers being installed in existing motor control centers or panelboards, coordinate with the existing centers or panelboards.
- E. Additional requirements for specific motor controllers, as indicated in other sections, shall also apply.
- F. Provide a disconnecting means or safety switch near and within sight of each motor. Provide all wiring and conduit required to facilitate a complete installation.

2.2 MAGNETIC MOTOR STARTERS

- A. Shall be in accordance with applicable requirements of 2.1 above.
- B. Starters shall be general-purpose, Class A magnetic controllers for induction motors rated in horsepower. Minimum size 0.
- C. Where combination motor starters are used, combine starter with protective or disconnect device in a common enclosure.
- D. Provide phase loss protection for each starter, with contacts to de-energize the starter upon loss of any phase.
- E. Unless otherwise indicated, provide full voltage non-reversing across-the-line mechanisms for motors less than 75 HP, closed by coil action and opened by gravity. For motors 75 HP and larger, provide reduced voltage starters. Equip starters with 120V AC coils and individual control transformer unless otherwise noted. Locate "reset" button to be accessible without opening the enclosure.

2.3 MOTOR CONTROL STATIONS

- A. Shall have the following features:
 - 1. Designed for suitably fulfilling the specific control functions for which each station is being installed.
 - 2. Coordinate the use of momentary contacts and maintained contacts with the complete motor control systems to insure safety for people and equipment.

3. Each station shall have two pilot lights behind red and green jewels and a circuit to its motor controller. Connect the lamps so they will be energized as follows:
 - a. Red while the motor is running.
 - b. Green while the motor is stopped.
 4. Where two or more stations are mounted adjacent to each other, install a common wall plate, except where the designs of the stations make such common plates impracticable.
 5. Identify each station with a permanently attached individual nameplate, of laminated black phenolic resin with a white core and engraved lettering not less than 6 mm (1/4-inch) high. Identify the motor by its number or other designation and indicate the function fulfilled by the motor.
- B. Components of Motor Control Circuits:
1. Shall also be designed and arranged so that accidental faulting or grounding of the control conductors will not be able to start the motors.
 2. Use of locking type STOP pushbuttons or switches, which cause motors to restart automatically when the pushbuttons or switches are released, will not be permitted.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install motor control equipment in accordance with manufacturer's recommendations, the NEC, NEMA and as shown on the drawings.
- B. Furnish and install heater elements in motor starters and to match the installed motor characteristics. Submit a list of all motors listing motor nameplate rating and heater element installed.
- C. Motor Data: Provide neatly-typed label inside each motor starter enclosure door identifying motor served, nameplate horsepower, full load amperes, code letter, service factor, voltage/phase rating and heater element installed.
- D. Connect hand-off auto selector switches so that automatic control only is by-passed in "manual" position and any safety controls are not by-passed.
- E. Install manual motor starters in flush enclosures in finished areas.
- F. Examine control diagrams indicated before ordering motor controllers. Should conflicting data exist in specifications, drawings and diagrams, request corrected data prior to placing orders.

3.2 ADJUSTING

- A. Set field-adjustable switches, auxiliary relays, time-delay relays, timers, and overload-relay pickup and trip ranges.

- B. Adjust overload-relay heaters or settings if power factor correction capacitors are connected to the load side of the overload relays.
- C. Adjust trip settings of MCPs and thermal-magnetic circuit breakers with adjustable instantaneous trip elements. Initially adjust at six times the motor nameplate full-load ampere ratings and attempt to start motors several times, allowing for motor cooldown between starts. If tripping occurs on motor inrush, adjust settings in increments until motors start without tripping. Do not exceed eight times the motor full-load amperes (or 11 times for NEMA Premium Efficient motors if required). Where these maximum settings do not allow starting of a motor, notify Resident Engineer before increasing settings.

3.3 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections and electrical tests:
 - 1. Visual and Mechanical Inspection
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Inspect contactors.
 - d. Clean motor starters and variable speed motor controllers.
 - e. Verify overload element ratings are correct for their applications.
 - f. If motor-running protection is provided by fuses, verify correct fuse rating.
 - g. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.

3.4 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the motor starters and variable speed motor controllers are in good operating condition and properly performing the intended functions.

3.5 SPARE PARTS

Two weeks prior to the final inspection, provide one complete set of spare fuses (including heater elements) for each starter/controller installed on this project.

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**SECTION 26 29 21
DISCONNECT SWITCHES**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of low voltage disconnect switches.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES 600 VOLTS AND BELOW: Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground faults.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.
- E. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS: Motor rated toggle switches.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
 - 1. Clearly present sufficient information to determine compliance with drawings and specifications.
 - 2. Include electrical ratings, dimensions, mounting details, materials, enclosure types, and fuse types and classes.
 - 3. Show the specific switch and fuse proposed for each specific piece of equipment or circuit.
- C. Manuals:
 - 1. Provide complete maintenance and operating manuals for disconnect switches, including technical data sheets, wiring diagrams, and information for ordering replacement parts. Deliver four copies to the Resident Engineer two weeks prior to final inspection.
 - 2. Terminals on wiring diagrams shall be identified to facilitate maintenance and operation.
 - 3. Wiring diagrams shall indicate internal wiring and any interlocking.



- D. Certifications: Two weeks prior to the final inspection, submit four copies of the following certifications to the Resident Engineer:
1. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
 2. Certification by the contractor that the materials have been properly installed, connected, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. National Electrical Manufacturers Association (NEMA):
- FU 1-07.....Low Voltage Cartridge Fuses
- KS 1-06.....Enclosed and Miscellaneous Distribution
Equipment Switches (600 Volts Maximum)
- C. National Fire Protection Association (NFPA):
- 70-08.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
- 98-04.....Enclosed and Dead-Front Switches
- 248-00.....Low Voltage Fuses
- 977-94.....Fused Power-Circuit Devices

PART 2 - PRODUCTS

2.1 LOW VOLTAGE FUSIBLE SWITCHES RATED 600 AMPERES AND LESS

- A. In accordance with UL 98, NEMA KS1, and NEC.
- B. Shall have NEMA classification Heavy Duty (HD) for all switches.
- C. Shall be HP rated.
- D. Shall have the following features:
1. Switch mechanism shall be the quick-make, quick-break type.
 2. Copper blades, visible in the OFF position.
 3. An arc chute for each pole.
 4. External operating handle shall indicate ON and OFF position and have lock-open padlocking provisions.
 5. Mechanical interlock shall permit opening of the door only when the switch is in the OFF position, defeatable to permit inspection.
 6. Fuse holders for the sizes and types of fuses specified.
 7. Solid neutral for each switch being installed in a circuit which includes a neutral conductor.
 8. Ground lugs for each ground conductor.
 9. Enclosures:
 - a. Shall be the NEMA types shown on the drawings for the switches.
 - b. Where the types of switch enclosures are not shown, they shall be the NEMA types most suitable for the ambient environmental

conditions. Unless otherwise indicated on the plans, all outdoor switches shall be NEMA 3R.

- c. Shall be finished with manufacturer's standard gray baked enamel paint over pretreated steel (for the type of enclosure required).

2.2 MOTOR RATED TOGGLE SWITCHES

Refer to Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

2.3 LOW VOLTAGE CARTRIDGE FUSES

- A. In accordance with NEMA FU1.
- B. Motor Branch Circuits: Class RK5, time delay.
- C. Control Circuits: Class CC, fast acting

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install disconnect switches in accordance with the NEC and as shown on the drawings.
- B. Fusible disconnect switches shall be furnished complete with fuses. Arrange fuses such that rating information is readable without removing the fuse.

3.2 SPARE PARTS

Two weeks prior to the final inspection, furnish one complete set of spare fuses for each fusible disconnect switch installed on the project. Deliver the spare fuses to the Resident Engineer

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**SECTION 26 51 00
INTERIOR LIGHTING**



PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies the furnishing, installation and connection of the interior lighting systems.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- D. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
 - B. Product Data: For each type of lighting fixture (luminaire) designated on the LIGHTING FIXTURE SCHEDULE, arranged in order of fixture designation, submit the following information.
 - 1. Material and construction details include information on housing, optics system and lens/diffuser.
 - 2. Physical dimensions and description.
 - 3. Wiring schematic and connection diagram.
 - 4. Installation details.
 - 5. Energy efficiency data.
 - 6. Photometric data based on laboratory tests complying with IESNA Lighting Measurements, testing and calculation guides.
 - 7. Lamp data including lumen output (initial and mean), color rendition index (CRI), rated life (hours) and color temperature (degrees Kelvin).
 - 8. Ballast data including ballast type, starting method, ambient temperature, ballast factor, sound rating, system watts and total harmonic distortion (THD).
- C. Manuals:

1. Submit, simultaneously with the shop drawings companion copies of complete maintenance and operating manuals including technical data sheets, and information for ordering replacement parts.
2. Two weeks prior to the final inspection, submit four copies of the final updated maintenance and operating manuals, including any changes, to the Resident Engineer.

D. Certifications:

1. Two weeks prior to final inspection, submit four copies of the following certifications to the Resident Engineer:
 - a. Certification by the Contractor that the equipment has been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Institute of Electrical and Electronic Engineers (IEEE):
 - C62.41-91.....Guide on the Surge Environment in Low Voltage
(1000V and less) AC Power Circuits
- C. National Fire Protection Association (NFPA):
 - 70.....National Electrical Code (NEC)
 - 101.....Life Safety Code
- D. National Electrical Manufacturer's Association (NEMA):
 - C82.1-97.....Ballasts for Fluorescent Lamps - Specifications
 - C82.2-02.....Method of Measurement of Fluorescent Lamp
Ballasts
 - C82.4-02.....Ballasts for High-Intensity-Discharge and Low-
Pressure Sodium Lamps
 - C82.11-02.....High Frequency Fluorescent Lamp Ballasts
- E. Underwriters Laboratories, Inc. (UL):
 - 496-96.....Edison-Base Lampholders
 - 542-99.....Lampholders, Starters, and Starter Holders for
Fluorescent Lamps
 - 844-95.....Electric Lighting Fixtures for Use in Hazardous
(Classified) Locations
 - 924-95.....Emergency Lighting and Power Equipment
 - 935-01.....Fluorescent-Lamp Ballasts
 - 1029-94.....High-Intensity-Discharge Lamp Ballasts
 - 1029A-06.....Ignitors and Related Auxiliaries for HID Lamp
Ballasts
 - 1598-00.....Luminaires
 - 1574-04.....Standard for Track Lighting Systems

2108-04.....Standard for Low-Voltage Lighting Systems

8750-08.....Light Emitting Diode (LED) Light Sources for Use
in Lighting Products

F. Federal Communications Commission (FCC):

Code of Federal Regulations (CFR), Title 47, Part 18

PART 2 - PRODUCTS

2.1 LIGHTING FIXTURES (LUMINAIRES)

- A. Shall be in accordance with NFPA 70 and UL 1598, as shown on drawings, and as specified.
- B. Sheet Metal:
 - 1. Shall be formed to prevent warping and sagging. Housing, trim and lens frame shall be true, straight (unless intentionally curved) and parallel to each other as designed.
 - 2. Wireways and fittings shall be free of burrs and sharp edges and shall accommodate internal and branch circuit wiring without damage to the wiring.
 - 3. When installed, any exposed fixture housing surface, trim frame, door frame and lens frame shall be free of light leaks; lens doors shall close in a light tight manner.
 - 4. Hinged door closure frames shall operate smoothly without binding when the fixture is in the installed position, latches shall function easily by finger action without the use of tools.
- C. Ballasts shall be serviceable while the fixture is in its normally installed position, and shall not be mounted to removable reflectors or wireway covers unless so specified.
- D. Lamp Sockets:
 - 1. Fluorescent: Lampholder contacts shall be the biting edge type or phosphorous-bronze with silver flash contact surface type and shall conform to the applicable requirements of UL 542. Lamp holders for bi-pin lamps shall be of the telescoping compression type, or of the single slot entry type requiring a one-quarter turn of the lamp after insertion.
 - 2. High Intensity Discharge (H.I.D.): Shall have porcelain enclosures.
- E. Recessed fixtures mounted in an insulated ceiling shall be listed for use in insulated ceilings.
- F. Mechanical Safety: Lighting fixture closures (lens doors, trim frame, hinged housings, etc.) shall be retained in a secure manner by captive screws, chains, captive hinges or fasteners such that they cannot be accidentally dislodged during normal operation or routine maintenance.
- G. Metal Finishes:

1. The manufacturer shall apply standard finish (unless otherwise specified) over a corrosion resistant primer, after cleaning to free the metal surfaces of rust, grease, dirt and other deposits. Edges of pre-finished sheet metal exposed during forming, stamping or shearing processes shall be finished in a similar corrosion resistant manner to match the adjacent surface(s). Fixture finish shall be free of stains or evidence of rusting, blistering, or flaking, and shall be applied after fabrication.
 2. Interior light reflecting finishes shall be white with not less than 85 percent reflectances, except where otherwise shown on the drawing.
 3. Exterior finishes shall be as shown on the drawings.
- H. Lighting fixtures shall have a specific means for grounding metallic wireways and housings to an equipment grounding conductor.
- I. Light Transmitting Components for Fluorescent Fixtures:
1. Shall be 100 percent virgin acrylic.
 2. Flat lens panels shall have not less than 1/8 inch [3.2mm] of average thickness. The average thickness shall be determined by adding the maximum thickness to the minimum unpenetrated thickness and dividing the sum by 2.
 3. Unless otherwise specified, lenses, diffusers and louvers shall be retained firmly in a metal frame by clips or clamping ring in such a manner as to allow expansion and contraction of the lens without distortion or cracking.
- J. Compact fluorescent fixtures shall be manufactured specifically for compact fluorescent lamps with ballast integral to the fixture. Assemblies designed to retrofit incandescent fixtures are prohibited except when specifically indicated for renovation of existing fixtures (not the lamp). Fixtures shall be designed for lamps as specified.

2.2 BALLASTS

- A. Linear Fluorescent Lamp Ballasts: Multi-voltage (120 - 277V) electronic programmed-start type, complying with UL 935 and with ANSI C 82.11, designed for type and quantity of lamps indicated. Ballast shall be designed for full light output unless dimmer or bi-level control is indicated; including the following features:
1. Lamp end-of-life detection and shutdown circuit (T5 lamps only).
 2. Automatic lamp starting after lamp replacement.
 3. Sound Rating: Class A.
 4. Total Harmonic Distortion Rating: 10 percent or less.
 5. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
 6. Operating Frequency: 20 kHz or higher.

7. Lamp Current Crest Factor: 1.7 or less.
 8. Ballast Factor: 0.87 or higher unless otherwise indicated.
 9. Power Factor: 0.98 or higher.
 10. Interference: Comply with 47 CFT 18, Ch.1, Subpart C, for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
 11. To facilitate multi-level lamp switching, lamps within fixture shall be wired with the outermost lamp at both sides of the fixture on the same ballast, the next inward pair on another ballast and so on to the innermost lamp (or pair of lamps). Within a given room, each switch shall uniformly control the same corresponding lamp (or lamp pairs) in all fixture units that are being controlled.
 12. Where three-lamp fixtures are indicated, unless switching arrangements dictate otherwise, utilize a common two-lamp ballast to operate the center lamp in pairs of adjacent units that are mounted in a continuous row. The ballast fixture and slave-lamp fixture shall be factory wired with leads or plug devices to facilitate this circuiting. Individually mounted fixtures and the odd fixture in a row shall utilize a single-lamp ballast for operation of the center lamp.
- C. Compact Fluorescent Lamp Ballasts: Multi-voltage (120 - 277V), electronic-programmed rapid-start type, complying with UL 935 and with ANSI C 82.11, designed for type and quantity of lamps indicated. Ballast shall be designed for full light output unless dimmer or bi-level control is indicated; including the following features:
1. Lamp end-of-life detection and shutdown circuit.
 2. Automatic lamp starting after lamp replacement.
 3. Sound Rating: Class A.
 4. Total Harmonic Distortion Rating: 10 percent or less.
 5. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
 6. Operating Frequency: 20 kHz or higher.
 7. Lamp Current Crest Factor: 1.7 or less.
 8. Ballast Factor: 0.95 or higher unless otherwise indicated.
 9. Power Factor: 0.98 or higher.
 10. Interference: Comply with 47 CFR 18, Ch. 1, Subpart C, for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.

D. Electronic ballast for high intensity discharge metal-halide lamps shall include the following features unless otherwise indicated:

1. Minimum Starting Temperature: Minus 20 deg F (Minus 29 deg C) for single-lamp ballasts.
2. Rated Ambient Operating Temperature: 130 deg F (54 deg C).
3. Lamp end-of-life detection and shutdown circuit.
4. Sound Rating: Class A.
5. Total Harmonic Distortion Rating: 20 percent or less.
6. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
7. Lamp Current Crest Factor: 1.5 or less.
8. Power Factor: 0.90 or higher.
9. Interference: Comply with 47 CFR 18, Ch. 1, Subpart C, for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
10. Protection: Class P thermal cut.

2.3 FLUORESCENT EMERGENCY BALLAST

- A. Self-contained, modular, battery-inverter unit, factory mounted within lighting fixture body and compatible with ballast. Comply with UL 924.
1. Emergency Connection: Operate all fluorescent lamp(s) continuously at an output of 1100 lumens each. Connect unswitched circuit to battery-inverter unit and switched circuit to fixture ballast.
 2. Test Push Button and Indicator Light: Visible and accessible without opening fixture or entering ceiling space.
 - a. Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
 - b. Indicator Light: LED indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
 3. Battery: Sealed, maintenance-free, nickel-cadmium type.
 4. Charger: Fully automatic, solid-state, constant-current type with sealed power transfer relay.
 5. Integral Self-Test: Automatically initiates test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing LED.

2.4 LAMPS

- A. Linear and U-shaped T5 and T8 Fluorescent Lamps:
1. Rapid start fluorescent lamps shall comply with ANSI C78.1; and instant-start lamps shall comply with ANSI C78.3.
 2. Chromacity of fluorescent lamps shall comply with ANSI C78.376.

3. Except as indicated below, lamps shall be low-mercury energy saving type, have a color temperature between 3500° and 4100°K, a Color Rendering Index (CRI) of greater than 70, average rated life of 20,000 hours, and be suitable for use with dimming ballasts, unless otherwise indicated. Low mercury lamps shall have passed the EPA Toxicity Characteristic Leachate Procedure (TCLP) for mercury by using the lamp sample preparation procedure described in NEMA LL 1.

B. Compact Fluorescent Lamps:

1. T4, CRI 80 (minimum), color temperature 3500 K, and suitable for use with dimming ballasts, unless otherwise indicated.

C. High Intensity Discharge Lamps:

2. Pulse-Start, Metal-Halide Lamps: Minimum CRI 65, and color temperature 4000°K.
3. Ceramic, Pulse-Start, Metal-Halide Lamps: CRI 80 (minimum), and color temperature 4000°K.
4. Low-Pressure Sodium Lamps: ANSI 78.41, CRI 0, and color temperature 1800°K.

2.5 EXIT LIGHT FIXTURES

- A. Exit light fixtures shall meet applicable requirements of NFPA 101 and UL 924.

B. Housing and Canopy:

1. Shall be made of die-cast aluminum.

- C. Door frame shall be cast or extruded aluminum, and hinged with latch.

- D. Finish shall be satin or fine-grain brushed aluminum.

- E. There shall be no radioactive material used in the fixtures.

F. Fixtures:

1. Maximum fixture wattage shall be 1 watt or less.
2. Inscription panels shall be cast or stamped aluminum a minimum of 0.090 inch [2.25mm] thick, stenciled with 6 inch [150mm] high letters, baked with red color stable plastic or fiberglass. Lamps shall be luminous Light Emitting Diodes (LED) mounted in center of letters on red color stable plastic or fiberglass. The LED shall be rated minimum 25 years life.
3. Double-Faced Fixtures: Provide double-faced fixtures where required or as shown on drawings.
4. Directional Arrows: Provide directional arrows as part of the inscription panel where required or as shown on drawings. Directional arrows shall be the "chevron-type" of similar size and width as the letters and meet the requirements of NFPA 101.

G. Voltages: Refer to Lighting Fixture Schedule.

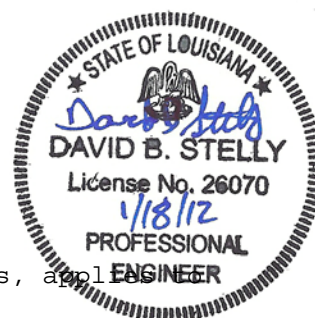
PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC, manufacturer's instructions and as shown on the drawings or specified.
- B. Align, mount and level the lighting fixtures uniformly.
- C. Lighting Fixture Supports:
 - 1. Shall provide support for all of the fixtures. Supports may be anchored to channels of the ceiling construction, to the structural slab or to structural members within a partition, or above a suspended ceiling.
 - 2. Shall maintain the fixture positions after cleaning and relamping.
 - 3. Shall support the lighting fixtures without causing the ceiling or partition to deflect.
- E. Furnish and install the specified lamps for all lighting fixtures installed and all existing lighting fixtures reinstalled under this project.
- F. Coordinate between the electrical and ceiling trades to ascertain that approved lighting fixtures are furnished in the proper sizes and installed with the proper devices (hangers, clips, trim frames, flanges), to match the ceiling system being installed.
- G. Bond lighting fixtures and metal accessories to the grounding system as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- H. Exercise electronic dimming ballasts over full range of dimming capability by operating the control devices(s) in the presence of the Resident Engineer. Observe for visually detectable flicker over full dimming range.
- I. Burn-in all lamps that require specific aging period to operate properly, prior to occupancy by Government. Burn-in period to be 40 hours minimum, unless a lesser period is specifically recommended by lamp manufacturer. Burn-in fluorescent and compact fluorescent lamps intended to be dimmed, for at least 100 hours at full voltage. Replace any lamps and ballasts which fail during burn-in.
- J. At completion of project, relamp/reballast fixtures which have failed lamps/ballasts. Clean fixtures, lenses, diffusers and louvers that have accumulated dust/dirt/fingerprints during construction. Replace damaged lenses, diffusers and louvers with new.
- K. Dispose of lamps per requirements of Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.

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**SECTION 27 05 11
REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS**



PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section, Requirements for Communications Installations, applies to all sections of Division 27.
- B. Furnish and install communications cabling, systems, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of transformers, cable, and other items and arrangements for the specified items are shown on drawings.

1.2 MINIMUM REQUIREMENTS

- A. References to industry and trade association standards and codes are minimum installation requirement standards.
- B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.3 QUALIFICATIONS (PRODUCTS AND SERVICES)

- A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
- B. Product Qualification:
 - 1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
 - 2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.
- C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within eight hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.4 MANUFACTURED PRODUCTS

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.
- B. When more than one unit of the same class of equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:

1. Components of an assembled unit need not be products of the same manufacturer.
 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
 3. Components shall be compatible with each other and with the total assembly for the intended service.
 4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the Resident Engineer a minimum of 15 working days prior to the manufacturers making the factory tests.
 2. Four copies of certified test reports containing all test data shall be furnished to the Resident Engineer prior to final inspection and not more than 90 days after completion of the tests.
 3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.5 EQUIPMENT REQUIREMENTS

Where variations from the contract requirements are requested in accordance with the GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.6 EQUIPMENT PROTECTION

- A. Equipment and materials shall be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:
1. During installation, enclosures, equipment, controls, controllers, circuit protective devices, and other like items, shall be protected against entry of foreign matter; and be vacuum cleaned both inside and outside before testing and operating and repainting if required.
 2. Damaged equipment shall be, as determined by the Resident Engineer, placed in first class operating condition or be returned to the source of supply for repair or replacement.
 3. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.

4. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.7 WORK PERFORMANCE

- A. Job site safety and worker safety is the responsibility of the contractor.
- B. For work on existing stations, arrange, phase and perform work to assure communications service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- C. New work shall be installed and connected to existing work neatly and carefully. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- D. Coordinate location of equipment and pathways with other trades to minimize interferences. See the GENERAL CONDITIONS.

1.8 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Inaccessible Equipment:
 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
 2. "Conveniently accessible" is defined as being capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

1.9 EQUIPMENT IDENTIFICATION

- A. Install an identification sign which clearly indicates information required for use and maintenance of equipment.
- B. Nameplates shall be laminated black phenolic resin with a white core with engraved lettering, a minimum of 6 mm (1/4 inch) high. Secure nameplates with screws. Nameplates that are furnished by manufacturer as a standard catalog item, or where other method of identification is herein specified, are exceptions.

1.10 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

- B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage, or installation of equipment or material which has not had prior approval will not be permitted at the job site.
- C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings, and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
 - 1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
 - 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
 - 3. Submit each section separately.
- E. The submittals shall include the following:
 - 1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
 - 2. Elementary and interconnection wiring diagrams for communication and signal systems, control system and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
 - 3. Parts list which shall include those replacement parts recommended by the equipment manufacturer, quantity of parts, current price and availability of each part.
- F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
 - 1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
 - 2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of

- each subcontractor installing the system or equipment and the local representatives for the system or equipment.
3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
 4. The manuals shall include:
 - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
 - b. A control sequence describing start-up, operation, and shutdown.
 - c. Description of the function of each principal item of equipment.
 - d. Installation and maintenance instructions.
 - e. Safety precautions.
 - f. Diagrams and illustrations.
 - g. Testing methods.
 - h. Performance data.
 - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
 - j. Appendix; list qualified permanent servicing organizations for support of the equipment, including addresses and certified qualifications.
 - G. Approvals will be based on complete submission of manuals together with shop drawings.
 - H. After approval and prior to installation, furnish the Resident Engineer with one sample of each of the following:
 1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
 2. Each type of conduit and pathway coupling, bushing and termination fitting.
 3. Raceway and pathway hangers, clamps and supports.
 4. Duct sealing compound.

1.11 SINGULAR NUMBER

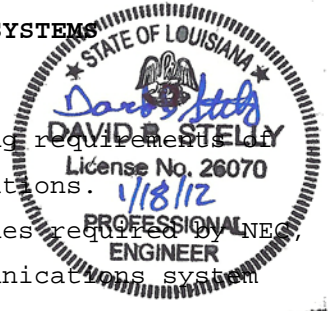
Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.12 TRAINING

- A. Training shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.
- B. Training shall be provided for the particular equipment or system as required in each associated specification.
- C. A training schedule shall be developed and submitted by the contractor and approved by the Resident Engineer at least 30 days prior to the planned training.

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SECTION 27 05 26
GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS

**1.1 DESCRIPTION**

- A. This section specifies general grounding and bonding requirements for telecommunication installations for equipment operations.
- B. "Grounding electrode system" refers to all electrodes required by NEC, as well as including made, supplementary, telecommunication system grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning.

1.2 RELATED WORK

- A. Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 27.
- B. Section 27 10 00, STRUCTURED CABLING: Low Voltage power and lighting wiring.
- C. Section 26 41 00, FACILITY LIGHTNING PROTECTION: Requirements for a lightning protection system.

1.3 SUBMITTALS

- A. Submit in accordance with Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- B. Shop Drawings:
 - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
 - 2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.
- C. Test Reports: Provide certified test reports of ground resistance.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the Resident Engineer:
 - 1. Certification that the materials and installation is in accordance with the drawings and specifications.
 - 2. Certification, by the Contractor, that the complete installation has been properly installed and tested.

1.4 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the

extent referenced. Publications are referenced in the text by the basic designation only.

- A. American Society for Testing and Materials (ASTM):
 - B1-2001.....Standard Specification for Hard-Drawn Copper Wire
 - B8-2004.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
- B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
 - 81-1983.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System
- C. National Fire Protection Association (NFPA):
 - 70-2005.....National Electrical Code (NEC)
- D. Telecommunications Industry Association, (TIA)
 - J-STO-607-A-2002.....Commercial Building Grounding (Earthing) and Bonding Requirements for Telecommunications
- E. Underwriters Laboratories, Inc. (UL):
 - 44-2005Thermoset-Insulated Wires and Cables
 - 83-2003Thermoplastic-Insulated Wires and Cables
 - 467-2004Grounding and Bonding Equipment
 - 486A-486B-2003Wire Connectors

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

- A. Equipment grounding conductors shall be UL 83 insulated stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes 25 mm² (4 AWG) and larger shall be permitted to be identified per NEC.
- B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be ASTM B1 solid bare copper wire.
- C. Isolated Power System: Type XHHW-2 insulation with a dielectric constant of 3.5 or less.
- D. Telecom System Grounding Riser Conductor: Telecommunications Grounding Riser shall be in accordance with J STO-607A. Use a minimum 50mm² (1/0 AWG) insulated stranded copper grounding conductor unless indicated otherwise.

2.2 GROUND RODS

- A. Copper clad steel, 19 mm (3/4-inch) diameter by 3000 mm (10 feet) long, conforming to UL 467.
- B. Quantity of rods shall be as required to obtain the specified ground resistance.

2.3 SPLICES AND TERMINATION COMPONENTS

Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).

2.4 TELECOMMUNICATION SYSTEM GROUND BUSBARS

- A. Provide solid copper busbar, pre-drilled from two-hole lug connections with a minimum thickness of 6 mm (1/4 inch) for wall and backboard mounting using standard insulators sized as follows:
 - 1. Room Signal Grounding: 300 mm x 100 mm (12 inches x 4 inch).
 - 2. Master Signal Ground: 600 mm x 100 mm (24 inches x 4 inch).

2.5 GROUND CONNECTIONS

- A. Below Grade: Exothermic-welded type connectors.
- B. Above Grade:
 - 1. Bonding Jumpers: compression type connectors, using zinc-plated fasteners and external tooth lockwashers.
 - 2. Ground Busbars: Two-hole compression type lugs using tin-plated copper or copper alloy bolts and nuts.
 - 3. Rack and Cabinet Ground Bars: one-hole compression-type lugs using zinc-plated or copper alloy fasteners.
- A. Cable Shields: Make ground connections to multipair communications cables with metallic shields using shield bonding connectors with screw stud connection.

2.6 EQUIPMENT RACK AND CABINET GROUND BARS

Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 4 mm thick by 19 mm wide (3/8 inch x 3/4 inch).

2.7 GROUND TERMINAL BLOCKS

At any equipment mounting location (e.g. backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

2.8 SPLICE CASE GROUND ACCESSORIES

Splice case grounding and bonding accessories shall be supplied by the splice case manufacturer when available. Otherwise, use 16 mm² (6 AWG) insulated ground wire with shield bonding connectors.

PART 3 - EXECUTION**3.1 GENERAL**

- A. Ground in accordance with the NEC, as shown on drawings, and as hereinafter specified.
- B. System Grounding:
 - 1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.
 - 2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
 - 3. Isolation transformers and isolated power systems shall not be system grounded.
- C. Equipment Grounding: Metallic structures (including ductwork and building steel), enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

Make grounding connections, which are buried or otherwise normally inaccessible (except connections for which periodic testing access is required) by exothermic weld.

3.3 SECONDARY EQUIPMENT AND CIRCUITS

- A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.
- B. Metallic Piping, Building Steel, and Supplemental Electrode(s):
 - 1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water and gas pipe systems, building steel, and supplemental or made electrodes. Jumper insulating joints in the metallic piping. All connections to electrodes shall be made with fittings that conform to UL 467.
 - 2. Provide a supplemental ground electrode and bond to the grounding electrode system.
- F. Conduit Systems:
 - 1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
 - 2. Non-metallic conduit systems shall contain an equipment grounding conductor, except that non-metallic feeder conduits which carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment need not contain an equipment grounding conductor.

3. Conduit containing only a grounding conductor, and which is provided for mechanical protection of the conductor, shall be bonded to that conductor at the entrance and exit from the conduit.
- G. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders and power and lighting branch circuits.
- H. Boxes, Cabinets, Enclosures, and Panelboards:
 1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
 2. Provide lugs in each box and enclosure for equipment grounding conductor termination.
 3. Provide ground bars in panelboards, bolted to the housing, with sufficient lugs to terminate the equipment grounding conductors.
- J. Receptacles shall not be grounded through their mounting screws. Ground with a jumper from the receptacle green ground terminal to the device box ground screw and the branch circuit equipment grounding conductor.

3.4 CORROSION INHIBITORS

When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.5 CONDUCTIVE PIPING

- A. Bond all conductive piping systems, interior and exterior, to the building to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.
- B. In operating rooms and at intensive care and coronary care type beds, bond the gases and suction piping, at the outlets, directly to the room or patient ground bus.

3.6 TELECOMMUNICATIONS SYSTEM

- A. Bond telecommunications system grounding equipment to the electrical grounding electrode system.
- B. Furnish and install all wire and hardware required to properly ground, bond and connect communications raceway, cable tray, metallic cable shields, and equipment to a ground source.
- C. Ground bonding jumpers shall be continuous with no splices. Use the shortest length of bonding jumper possible.
- D. Provide ground paths that are permanent and continuous with a resistance of 1 ohm or less from raceway, cable tray, and equipment

connections to the building grounding electrode. The resistance across individual bonding connections shall be 10 milli ohms or less.

- E. Below-Grade Grounding Connections: When making exothermic welds, wire brush or file the point of contact to a bare metal surface. Use exothermic welding cartridges and molds in accordance with the manufacturer's recommendations. After welds have been made and cooled, brush slag from the weld area and thoroughly cleaned the joint area. Notify the Resident Engineer prior to backfilling any ground connections.
- F. Above-Grade Grounding Connections: When making bolted or screwed connections to attach bonding jumpers, remove paint to expose the entire contact surface by grinding where necessary; thoroughly clean all connector, plate and other contact surfaces; and apply an appropriate corrosion inhibitor to all surfaces before joining.
- G. Bonding Jumpers:
 - 1. Use insulated ground wire of the size and type shown on the Drawings or use a minimum of 16 mm² (6 AWG) insulated copper wire.
 - 2. Assemble bonding jumpers using insulated ground wire terminated with compression connectors.
 - 3. Use compression connectors of proper size for conductors specified. Use connector manufacturer's compression tool.
- H. Bonding Jumper Fasteners:
 - 1. Conduit: Fasten bonding jumpers using screw lugs on grounding bushings or conduit strut clamps, or the clamp pads on push-type conduit fasteners. When screw lug connection to a conduit strut clamp is not possible, fasten the plain end of a bonding jumper wire by slipping the plain end under the conduit strut clamp pad; tighten the clamp screw firmly. Where appropriate, use zinc-plated external tooth lockwashers.
 - 2. Ground Plates and Busbars: Fasten bonding jumpers using two-hole compression lugs. Use tin-plated copper or copper alloy bolts, external tooth lockwashers, and nuts.

3.7 COMMUNICATION ROOM GROUNDING

- A. Telecommunications Ground Busbars:
 - 1. Provide communications room telecommunications ground busbar hardware at 950 mm (18 inches) at locations indicated on the Drawings.

2. Connect the telecommunications room ground busbars to other room grounding busbars as indicated on the Grounding Riser diagram.
- B. Telephone-Type Cable Rack Systems: aluminum pan installed on telephone-type cable rack serves as the primary ground conductor within the communications room. Make ground connections by installing the following bonding jumpers:
 1. Install a 16 mm² (6 AWG) bonding between the telecommunications ground busbar and the nearest access to the aluminum pan installed on the cable rack.
 2. Use 16 mm² (6 AWG) bonding jumpers across aluminum pan junctions.
- C. Self-Supporting and Cabinet-Mounted Equipment Rack Ground Bars:
 1. When ground bars are provided at the rear of lineup of bolted together equipment racks, bond the copper ground bars together using solid copper splice plates supplied by the ground bar manufacturer.
 2. Bond together nonadjacent ground bars on equipment racks and cabinets with 16 mm² (6 AWG) insulated copper wire bonding jumpers attached at each end with compression-type connectors and mounting bolts.
 3. Provide a 16 mm² (6 AWG) bonding jumper between the rack and/or cabinet ground busbar and the aluminum pan of an overhead cable tray or the raised floor stringer as appropriate.
- D. Backboards: Provide a screw lug-type terminal block or drilled and tapped copper strip near the top of backboards used for communications cross-connect systems. Connect backboard ground terminals to the aluminum pan in the telephone-type cable tray using an insulated 16 mm² (16 AWG) bonding jumper.
- E. Other Communication Room Ground Systems: Ground all metallic conduit, wireways, and other metallic equipment located away from equipment racks or cabinets to the cable tray pan or the telecommunications ground busbar, whichever is closer, using insulated 16 mm² (6 AWG) ground wire bonding jumpers.

3.8 COMMUNICATIONS CABLE GROUNDING

- A. Bond all metallic cable sheaths in multipair communications cables together at each splicing and/or terminating location to provide 100 percent metallic sheath continuity throughout the communications distribution system.
 1. At terminal points, install a cable shield bonding connector provide a screw stud connection for ground wire. Use a bonding jumper to

connect the cable shield connector to an appropriate ground source like the rack or cabinet ground bar.

2. Bond all metallic cable shields together within splice closures using cable shield bonding connectors or the splice case grounding and bonding accessories provided by the splice case manufacturer. When an external ground connection is provided as part of splice closure, connect to an approved ground source and all other metallic components and equipment at that location.

3.9 COMMUNICATIONS RACEWAY GROUNDING

- A. Conduit: Use insulated 16 mm² (6 AWG) bonding jumpers to ground metallic conduit at each end and to bond at all intermediate metallic enclosures.
- B. Wireway: use insulated 16 mm² (6 AWG) bonding jumpers to ground or bond metallic wireway at each end at all intermediate metallic enclosures and across all section junctions.
- C. Cable Tray Systems: Use insulated 16 mm² (6 AWG) bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 16 meters (50 feet).

3.10 GROUND RESISTANCE

- A. Grounding system resistance to ground shall not exceed 5 ohms. Make necessary modifications or additions to the grounding electrode system for compliance without additional cost to the Government. Final tests shall assure that this requirement is met.
- B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not less than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.
- C. Services at power company interface points shall comply with the power company ground resistance requirements.
- D. Below-grade connections shall be visually inspected by the Resident Engineer prior to backfilling. The Contractor shall notify the Resident Engineer 24 hours before the connections are ready for inspection.

3.11 GROUND ROD INSTALLATION

- A. Drive each rod vertically in the earth, not less than 3000 mm (10 feet) in depth.
- B. Where permanently concealed ground connections are required, make the connections by the exothermic process to form solid metal joints. Make accessible ground connections with mechanical pressure type ground connectors.
- C. Where rock prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified resistance.

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SECTION 27 05 33
RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS



PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes to form complete, coordinated, raceway systems. Raceways are required for all communications cabling unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

- A. Bedding of conduits: Section 31 20 00, EARTH MOVING.
- B. Mounting board for communication closets: Section 06 10 00, ROUGH CARPENTRY.
- C. Sealing around penetrations to maintain the integrity of fire rated construction: Section 07 84 00, FIRESTOPPING.
- D. Fabrications for the deflection of water away from the building envelope at penetrations: Section 07 60 00, FLASHING AND SHEET METAL.
- E. Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building: Section 07 92 00, JOINT SEALANTS.
- F. Identification and painting of conduit and other devices: Section 09 91 00, PAINTING.
- G. General electrical requirements and items that is common to more than one section of Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- H. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

1.3 SUBMITTALS

In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

- A. Shop Drawings:
 - 1. Size and location of panels and pull boxes
 - 2. Layout of required conduit penetrations through structural elements.
 - 3. The specific item proposed and its area of application shall be identified on the catalog cuts.
- B. Certification: Prior to final inspection, deliver to the Resident Engineer four copies of the certification that the material is in

accordance with the drawings and specifications and has been properly installed.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):
 - 70-05.....National Electrical Code (NEC)
- C. Underwriters Laboratories, Inc. (UL):
 - 1-03.....Flexible Metal Conduit
 - 5-01.....Surface Metal Raceway and Fittings
 - 6-03.....Rigid Metal Conduit
 - 50-03.....Enclosures for Electrical Equipment
 - 360-03.....Liquid-Tight Flexible Steel Conduit
 - 467-01.....Grounding and Bonding Equipment
 - 514A-01.....Metallic Outlet Boxes
 - 514B-02.....Fittings for Cable and Conduit
 - 514C-05.....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers
 - 651-02.....Schedule 40 and 80 Rigid PVC Conduit
 - 651A-03.....Type EB and A Rigid PVC Conduit and HDPE Conduit
 - 797-03.....Electrical Metallic Tubing
 - 1242-00.....Intermediate Metal Conduit
- D. National Electrical Manufacturers Association (NEMA):
 - TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and Tubing
 - FB1-03.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable

PART 2 - PRODUCTS

2.1 MATERIAL

- A. Conduit Size: In accordance with the NEC, but not less than 13 mm (1/2 inch) unless otherwise shown. Where permitted by the NEC, 13 mm (1/2 inch) flexible conduit may be used for tap connections to recessed lighting fixtures.
- B. Conduit:
 - 1. Rigid galvanized steel: Shall Conform to UL 6, ANSI C80.1.
 - 2. Rigid aluminum: Shall Conform to UL 6A, ANSI C80.5.
 - 3. Rigid intermediate steel conduit (IMC): Shall Conform to UL 1242, ANSI C80.6.

4. Electrical metallic tubing (EMT): Shall Conform to UL 797, ANSI C80.3. Maximum size not to exceed 105 mm (4 inch) and shall be permitted only with cable rated 600 volts or less.
5. Flexible galvanized steel conduit: Shall Conform to UL 1.
6. Liquid-tight flexible metal conduit: Shall Conform to UL 360.
7. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
8. Surface metal raceway: Shall Conform to UL 5.

C. Conduit Fittings:

1. Rigid steel and IMC conduit fittings:
 - a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
 - a. Standard threaded couplings, locknuts, bushings, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
 - b. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
 - c. Bushings: Metallic insulating type, consisting of an insulating insert molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
 - d. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
 - e. Sealing fittings: Threaded cast iron type. Use continuous drain type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
2. Electrical metallic tubing fittings:
 - a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.
 - c. Couplings and connectors: Concrete tight and rain tight, with connectors having insulated throats. Use gland and ring compression type couplings and connectors for conduit sizes 50 mm (2 inches) and smaller. Use set screw type couplings with four set screws each for conduit sizes over 50 mm (2 inches). Use set

screws of case-hardened steel with hex head and cup point to firmly seat in wall of conduit for positive grounding.

- d. Indent type connectors or couplings are prohibited.
 - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
3. Flexible steel conduit fittings:
 - a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
 - b. Clamp type, with insulated throat.
 4. Liquid-tight flexible metal conduit fittings:
 - a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.
 - c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
 5. Direct burial plastic conduit fittings:
 - a. Fittings shall meet the requirements of UL 514C and NEMA TC3.
 - b. As recommended by the conduit manufacturer.
 6. Surface metal raceway fittings: As recommended by the raceway manufacturer.
 7. Expansion and deflection couplings:
 - a. Conform to UL 467 and UL 514B.
 - b. Accommodate, 19 mm (0.75 inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
 - c. Include internal flexible metal braid sized to guarantee conduit ground continuity and fault currents in accordance with UL 467, and the NEC code tables for ground conductors.
 - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat resistant molded rubber material with stainless steel jacket clamps.
- D. Conduit Supports:
1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
 3. Multiple conduit (trapeze) hangers: Not less than 38 mm by 38 mm (1-1/2 by 1-1/2 inch), 12 gage steel, cold formed, lipped channels; with not less than 9 mm (3/8 inch) diameter steel hanger rods.

4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:
 1. UL-50 and UL-514A.
 2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
 3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
 4. Flush mounted wall or ceiling boxes shall be installed with raised covers so that front face of raised cover is flush with the wall. Surface mounted wall or ceiling boxes shall be installed with surface style flat or raised covers.
- F. Wireways: Equip with hinged covers, except where removable covers are shown.
- G. Warning Tape: Standard, 4-Mil polyethylene 76 mm (3 inch) wide tape detectable type, red with black letters, and imprinted with "CAUTION BURIED COMMUNICATIONS CABLE BELOW".

PART 3 - EXECUTION

3.1 PENETRATIONS

- A. Cutting or Holes:
 1. Locate holes in advance where they are proposed in the structural sections such as ribs or beams. Obtain the approval of the Resident Engineer prior to drilling through structural sections.
 2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact electric, hand or manual hammer type drills are not allowed, except where permitted by the Resident Engineer as required by limited working space.
- B. Fire Stop: Where conduits, wireways, and other communications raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with rock wool fiber or silicone foam sealant only. Completely fill and seal clearances between raceways and openings with the fire stop material.
- C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

- A. Install conduit as follows:
 1. In complete runs before pulling in cables or wires.

2. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
 3. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
 4. Cut square with a hacksaw, ream, remove burrs, and draw up tight.
 5. Mechanically continuous.
 6. Independently support conduit at 8'0" on center. Do not use other supports i.e., (suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts).
 7. Support within 300 mm (1 foot) of changes of direction, and within 300 mm (1 foot) of each enclosure to which connected.
 8. Close ends of empty conduit with plugs or caps at the rough-in stage to prevent entry of debris, until wires are pulled in.
 9. Conduit installations under fume and vent hoods are prohibited.
 10. Secure conduits to cabinets, junction boxes, pull boxes and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
 11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
 12. Do not use aluminum conduits in wet locations.
 13. Unless otherwise indicated on the drawings or specified herein, all conduits shall be installed concealed within finished walls, floors and ceilings.
- B. Conduit Bends:
1. Make bends with standard conduit bending machines.
 2. Conduit hickey may be used for slight offsets, and for straightening stubbed out conduits.
 3. Bending of conduits with a pipe tee or vise is prohibited.
- C. Layout and Homeruns:
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the Resident Engineer .

3.3 CONCEALED WORK INSTALLATION

- A. In Concrete:
1. Conduit: Rigid steel, IMC or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel or vapor barriers.
 2. Align and run conduit in direct lines.

3. Install conduit through concrete beams only when the following occurs:
 - a. Where shown on the structural drawings.
 - b. As approved by the Resident Engineer prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
 4. Installation of conduit in concrete that is less than 75 mm (3 inches) thick is prohibited.
 - a. Conduit outside diameter larger than 1/3 of the slab thickness is prohibited.
 - b. Space between conduits in slabs: Approximately six conduit diameters apart, except one conduit diameter at conduit crossings.
 - c. Install conduits approximately in the center of the slab so that there will be a minimum of 19 mm (3/4 inch) of concrete around the conduits.
 5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to insure low resistance ground continuity through the conduits. Tightening set screws with pliers is prohibited.
- B. Furred or Suspended Ceilings and in Walls:
1. Conduit for conductors above 600 volts:
 - a. Rigid steel or rigid aluminum.
 - b. Aluminum conduit mixed indiscriminately with other types in the same system is prohibited.
 2. Conduit for conductors 600 volts and below:
 - a. Rigid steel, IMC, rigid aluminum, or EMT. Different type conduits mixed indiscriminately in the same system is prohibited.
 3. Align and run conduit parallel or perpendicular to the building lines.
 4. Connect recessed lighting fixtures to conduit runs with maximum 1800 mm (six feet) of flexible metal conduit extending from a junction box to the fixture.
 5. Tightening set screws with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

- A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for conductors above 600 volts:
1. Rigid steel or rigid aluminum.
 2. Aluminum conduit mixed indiscriminately with other types in the same system is prohibited.
- C. Conduit for Conductors 600 volts and below:

1. Rigid steel, IMC, rigid aluminum, or EMT. Different type of conduits mixed indiscriminately in the system is prohibited.
- D. Align and run conduit parallel or perpendicular to the building lines.
- E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- F. Support horizontal or vertical runs at not over 2400 mm (eight foot) intervals.
- G. Surface metal raceways: Use only where shown.
- H. Painting:
 1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
 2. Paint all conduits containing cables rated over 600 volts safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (two inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6000 mm (20 foot) intervals in between.

3.5 EXPANSION JOINTS

- A. Conduits 75 mm (3 inches) and larger, that are secured to the building structure on opposite sides of a building expansion joint, require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 75 mm (3 inches) with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 125 mm (5 inch) vertical drop midway between the ends. Flexible conduit shall have a copper green ground bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for 375 mm (15 inches) and larger conduits are acceptable.
- C. Install expansion and deflection couplings where shown.

3.6 CONDUIT SUPPORTS, INSTALLATION

- A. Safe working load shall not exceed 1/4 of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits. Maximum distance between supports is 2.5 m (8 foot) on center.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 90 kg (200 pounds). Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:

1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
2. Existing Construction:
 - a. Steel expansion anchors not less than 6 mm (1/4 inch) bolt size and not less than 28 mm (1-1/8 inch) embedment.
 - b. Power set fasteners not less than 6 mm (1/4 inch) diameter with depth of penetration not less than 75 mm (3 inches).
 - c. Use vibration and shock resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts are permitted.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except: Horizontal and vertical supports/fasteners within walls.
- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.7 BOX INSTALLATION

- A. Boxes for Concealed Conduits:
 1. Flush mounted.
 2. Provide raised covers for boxes to suit the wall or ceiling, construction and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling in operations.
- C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- D. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1".

3.8 COMMUNICATION SYSTEM CONDUIT

- A. Install the communication raceway system as shown on drawings.
- B. Minimum conduit size of 19 mm (3/4 inch), but not less than the size shown on the drawings.
- C. All conduit ends shall be equipped with insulated bushings.

- D. All 100 mm (four inch) conduits within buildings shall include pull boxes after every two 90 degree bends. Size boxes per the NEC.
- E. Vertical conduits/sleeves through closets floors shall terminate not less than 75 mm (3 inches) below the floor and not less than 75 mm (3 inches) below the ceiling of the floor below.
- F. Terminate conduit runs to/from a backboard in a closet or interstitial space at the top or bottom of the backboard. Conduits shall enter communication closets next to the wall and be flush with the backboard.
- G. Where drilling is necessary for vertical conduits, locate holes so as not to affect structural sections such as ribs or beams.
- H. All empty conduits located in communication closets or on backboards shall be sealed with a standard non-hardening duct seal compound to prevent the entrance of moisture and gases and to meet fire resistance requirements.
- I. Conduit runs shall contain no more than four quarter turns (90 degree bends) between pull boxes/backboards. Minimum radius of communication conduit bends shall be as follows (special long radius):

| Sizes of Conduit Trade Size | Radius of Conduit Bends mm, Inches |
|--------------------------------|---------------------------------------|
| 3/4 | 150 (6) |
| 1 | 230 (9) |
| 1-1/4 | 350 (14) |
| 1-1/2 | 430 (17) |
| 2 | 525 (21) |
| 2-1/2 | 635 (25) |
| 3 | 775 (31) |
| 3-1/2 | 900 (36) |
| 4 | 1125 (45) |

- J. Furnish and install 19 mm (3/4 inch) thick fire retardant plywood specified in Section 06 10 00, ROUGH CARPENTRY on the wall of communication closets where shown on drawings . Mount the plywood with the bottom edge 300 mm (one foot) above the finished floor.
- K. Furnish and pull wire in all empty conduits. (Sleeves through floor are exceptions).

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SECTION 27 05 61
LEASED SPACE, COMMUNICATIONS EQUIPMENT AND SYSTEMS

PART 1 - GENERAL

1.1 SECTION SUMMARY

- A. Work covered by this document includes design, engineering, labor, material, products, guarantee, training and services for fully operating incidental to, the complete installation of a new and fully operating National Fire Protection Association (NFPA) Listed communications system as detailed herein.
1. Select appropriate construction specifications from Related Sections 1.2. that are relative, required and approved prior to commencement of the project.
 2. Once each Related Section is approved, attach it to this document to form a complete Official OFM Construction Specification for Communications Systems required in Leased Spaces.
- B. Work shall be complete, certified, tested, labeled, VA Central Office (VACO) tested, certified and ready for operation.

1.2 RELATED SECTIONS

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 Volts and Below)
- C. Section 26 41 00, FACILITY LIGHTNING PROTECTION
- D. Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS
- E. Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- F. Section 27 10 00, STRUCTURED CABLING
- G. Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING
- H. Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.
- I. Section 27 11 00, COMMUNICATIONS EQUIPMENT ROOM FITTINGS
- J. Section 27 31 31, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT AND SYSTEMS AND EXTENSION
- K. Section 28 05 11, REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATION
- L. Section 28 13 11, PHYSICAL ACCESS CONTROL EQUIPMENT AND SYSTEMS
- M. Section 28 05 26, ACCESS CONTROL AND DATABASE MANAGEMENT EQUIPMENT AND SYSTEMS
- N. Section 28 16 11, INTRUSION DETECTION EQUIPMENT AND SYSTEMS



1.3 DEFINITIONS

- A. Provide: Design, engineer, furnish, install, connect complete, test, certify and guarantee.
- B. Work: Materials furnished and completely installed.
- C. Review of contract drawings: A service by the engineer to reduce the possibility of materials being ordered which do not comply with contract documents. The engineer's review shall not relieve the Contractor of responsibility for dimensions or compliance with the contract documents. The reviewer's failure to detect an error does not constitute permission for the Contractor to proceed in error.
- D. Headquarters (aka VACO) Technical Review, for National / VA Communications & Security, Codes, Frequency Licensing Standards, Guidelines and Compliance:
 - Office of Telecommunications
 - Special Communications Team (0050P3B)
 - 1335 East West Highway - 3rd Floor
 - Silver Spring, Maryland 20910,
 - (O) 301-734-0350, (F) 301-734-0360
- E. Engineer:
- F. Owner:
- G. General Contractor (GC):
- H. Contractor: Systems Contractor; you; successful bidder.

1.4 REFERENCES

Refer to each selected Related Section 1.4 Reference Section for this specific requirement.

1.5 QUALIFICATIONS

Refer to each selected Related Section 1.5 Reference Section for this specific requirement.

1.6 CODES AND PERMITS

Refer to each selected Related Section 1.6 Reference Section for this specific requirement.

1.7 SCHEDULING

Refer to each selected Related Section 1.7 Reference Section for this specific requirement.

1.8 REVIEW OF CONTRACT DRAWINGS AND EQUIPMENT DATA SUBMITTALS

Refer to each selected Related Section 1.8 Reference Section for this specific requirement.

1.9 PROJECT RECORD DOCUMENTS (AS BUILTS)

Refer to each selected Related Section 1.9 Reference Section for this specific requirement.

1.10 WARRANTIES / GUARANTEE

Refer to each selected Related Section 1.10 Reference Section for this specific requirement.

1.11 USE OF THE SITE

Refer to each selected Related Section 1.11 Reference Section for this specific requirement.

1.12 DELIVERY, STORAGE, AND HANDLING

Refer to each selected Related Section 1.12 Reference Section for this specific requirement.

1.13 PROJECT CLOSE-OUT

Refer to each selected Related Section 1.13 Reference Section for this specific requirement.

PART 2 - PRODUCTS AND FUNCTIONAL REQUIREMENTS**2.1 GENERAL REQUIREMENTS FOR EQUIPMENT AND MATERIALS**

Refer to each selected Related Section 2.1 Reference Section for this specific requirement.

2.2 SYSTEM DESCRIPTION

Refer to each selected Related Section 2.2 Reference Section for this specific requirement.

2.3 MANUFACTURERS

Refer to each selected Related Section 2.3 Reference Section for this specific requirement.

2.4 CONDUCTORS AND CABLES

Refer to each selected Related Section 2.4 Reference Section for this specific requirement.

2.5 RACEWAYS

Refer to each selected Related Section 2.5 Reference Section for this specific requirement.

2.6 SYSTEM CONDUIT

Refer to each selected Related Section 2.6 Reference Section for this specific requirement.

2.7 CONDUIT SLEEVES

Refer to each selected Related Section 2.7 Reference Section for this specific requirement.

2.8 DEVICE BACKBOXES

Refer to each selected Related Section 2.8 Reference Section for this specific requirement.

2.9 UNINTERRUPTIBLE POWER SUPPLY (UPS)

Refer to each selected Related Section 2.9 Reference Section for this specific requirement.

PART 3 - EXECUTION**3.1 PROJECT MANAGEMENT**

Refer to each selected Related Section 3.1 Reference Section for this specific requirement.

3.2 COORDINATION WITH OTHER TRADES

Refer to each selected Related Section 3.2 Reference Section for this specific requirement.

3.3 NEEDS ASSESSMENT

Refer to each selected Related Section 3.3 Reference Section for this specific requirement.

3.4 INSTALLATION

Refer to each selected Related Section 3.4 Reference Section for this specific requirement.

3.5 PROTECTION OF NETWORK DEVICES

Refer to each selected Related Section 3.5 Reference Section for this specific requirement.

3.6 CUTTING AND PATCHING

Refer to each selected Related Section 3.6 Reference Section for this specific requirement.

3.7 FIREPROOFING

Refer to each selected Related Section 3.7 Reference Section for this specific requirement.

3.8 GROUNDING

Refer to each selected Related Section 3.8 Reference Section for this specific requirement.

PART 4 - TESTING / GUARANTEE / TRAINING**4.1 PROOF OF PERFORMANCE TESTING**

Refer to each selected Related Section 4.1 Reference Section for this specific requirement.

4.2 SYSTEM GUARANTEE PERIOD OF SERVICE

Refer to each selected Related Section 4.2 Reference Section for this specific requirement.

4.3 TRAINING

Refer to each selected Related Section 4.3 Reference Section for this specific requirement.

- - - E N D - - -

SECTION 27 08 00

COMMISSIONING OF COMMUNICATIONS SYSTEMS

PAET 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 27.
- B. This project will have selected building systems commissioned and specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning the communications systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.
- C. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in this Division is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.
- B. The following Communications systems will be commissioned:



1. Facility Telecommunications and Data Distribution Systems.

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the Resident Engineer prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.2 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 27 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL

REQUIREMENTS. The Commissioning Agent will witness selected Contractor tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.3 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.4 TRAINING OF VA PERSONNEL

- A. Training of the VA operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. The instruction shall be scheduled in coordination with the Resident Engineer after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 27 Sections for additional Contractor training requirements.

----- END -----

**SECTION 27 10 00
STRUCTURED CABLING**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of the structured cabling system to provide a comprehensive telecommunications infrastructure.



1.2 RELATED WORK

- A. Excavation and backfill for cables that are installed in conduit: Section 31 20 00, EARTH MOVING.
- B. Sealing around penetrations to maintain the integrity of time rated construction: Section 07 84 00, FIRESTOPPING.
- C. General electrical requirements that are common to more than one section in Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- D. Conduits for cables and wiring: Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.
- E. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

1.3 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
1. Manufacturer's Literature and Data: Showing each cable type and rating.
 2. Certificates: Two weeks prior to final inspection, deliver to the Resident Engineer four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by the basic designation only.
- B. American Society of Testing Material (ASTM):
D2301-04.....Standard Specification for Vinyl Chloride
Plastic Pressure Sensitive Electrical Insulating
Tape
- C. Federal Specifications (Fed. Spec.):

A-A-59544-00.....Cable and Wire, Electrical (Power, Fixed
Installation)

D. National Fire Protection Association (NFPA):

70-05.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):

44-02.....Thermoset-Insulated Wires and Cables

83-03.....Thermoplastic-Insulated Wires and Cables

467-01.....Electrical Grounding and Bonding Equipment

486A-01.....Wire Connectors and Soldering Lugs for Use with
Copper Conductors

486C-02.....Splicing Wire Connectors

486D-02.....Insulated Wire Connector Systems for Underground
Use or in Damp or Wet Locations

486E-00.....Equipment Wiring Terminals for Use with Aluminum
and/or Copper Conductors

493-01.....Thermoplastic-Insulated Underground Feeder and
Branch Circuit Cable

514B-02.....Fittings for Cable and Conduit

1479-03.....Fire Tests of Through-Penetration Fire Stops

PART 2 - PRODUCTS

2.1 CONTROL WIRING

- A. Unless otherwise specified in other sections of these specifications, control wiring shall be as specified for power and lighting wiring, except the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be large enough so that the voltage drop under inrush conditions does not adversely affect operation of the controls.

2.2 COMMUNICATION AND SIGNAL WIRING

- A. Shall conform to the recommendations of the manufacturers of the communication and signal systems; however, not less than what is shown.
- B. Wiring shown is for typical systems. Provide wiring as required for the systems being furnished.
- C. Multi-conductor cables shall have the conductors color coded.

2.3 WIRE LUBRICATING COMPOUND

- A. Suitable for the wire insulation and conduit it is used with, and shall not harden or become adhesive.
- B. Shall not be used on wire for isolated type electrical power systems.

2.4 FIREPROOFING TAPE

- A. The tape shall consist of a flexible, conformable fabric of organic composition coated one side with flame-retardant elastomer.

- B. The tape shall be self-extinguishing and shall not support combustion. It shall be arc-proof and fireproof.
- C. The tape shall not deteriorate when subjected to water, gases, salt water, sewage, or fungus and be resistant to sunlight and ultraviolet light.
- D. The finished application shall withstand a 200-ampere arc for not less than 30 seconds.
- E. Securing tape: Glass cloth electrical tape not less than 0.18 mm (7 mils) thick, and 19 mm (3/4 inch) wide.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Install all wiring in raceway systems.
- B. Seal cable and wire entering a building from underground, between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.
- C. Wire Pulling:
 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables.
 2. Use ropes made of nonmetallic material for pulling feeders.
 3. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the Resident Engineer.
 4. Pull in multiple cables together in a single conduit.

3.2 INSTALLATION IN MANHOLES

- A. Install and support cables in manholes on the steel racks with porcelain or equal insulators. Train the cables around the manhole walls, but do not bend to a radius less than six times the overall cable diameter.

3.3 CONTROL, COMMUNICATION AND SIGNAL WIRING INSTALLATION

- A. Unless otherwise specified in other sections, install wiring and connect to equipment/devices to perform the required functions as shown and specified.
- B. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.
- C. Where separate power supply circuits are not shown, connect the systems to the nearest panelboards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.

- D. Install a red warning indicator on the handle of the branch circuit breaker for the power supply circuit for each system to prevent accidental de-energizing of the systems.
- E. System voltages shall be 120 volts or lower where shown on the drawings or as required by the NEC.

3.4 CONTROL, COMMUNICATION AND SIGNAL SYSTEM IDENTIFICATION

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

3.5 EXISTING WIRING

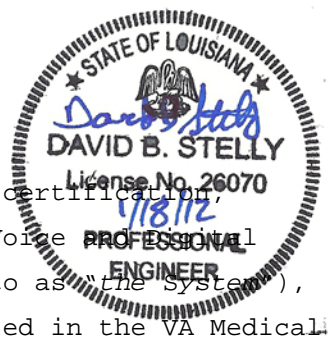
Unless specifically indicated on the plans, existing wiring shall not be reused for the new installation. Only wiring that conforms to the specifications and applicable codes may be reused. If existing wiring does not meet these requirements, existing wiring may not be reused and new wires shall be installed.

- - - E N D - - -

**SECTION 27 15 00
COMMUNICATIONS HORIZONTAL CABLING**

PART 1 - GENERAL

1.1 DESCRIPTION

- 
- A. This Section specifies the furnishing, installing, certification, testing, and guaranty of a complete and operating Voice Cable Distribution System (here-in-after referred to as "the System"), and associated equipment and hardware to be installed in the VA Medical Center here-in-after referred to as "the Facility". The System shall include, but not be limited to: equipment cabinets, interface enclosures, and relay racks; necessary combiners, traps, and filters; and necessary passive devices such as: splitters, couplers, cable "patch", "punch down", and cross-connector blocks or devices, voice and data distribution sub-systems, and associated hardware. The System shall additionally include, but not be limited to: telecommunication closets (TC); telecommunications outlets (TCO); copper and fiber optic distribution cables, connectors, "patch" cables, and/or "break out" devices.
- B. The System shall be delivered free of engineering, manufacturing, installation, and functional defects. It shall be designed, engineered and installed for ease of operation, maintenance, and testing.
- C. The term "provide", as used herein, shall be defined as: designed, engineered, furnished, installed, certified, and tested, by the Contractor.
- D. The Voice and Digital Telecommunication Distribution Cable Equipment and System provides the media which voice and data information travels over and connects to the Telephone System which is defined as an Emergency Critical Care Communication System by the National Fire Protection Association (NFPA). Therefore, since the System connects to or extends the telephone system, the System's installation and operation shall adhere to all appropriate National, Government, and/or Local Life Safety and/or Support Codes, which ever are the more stringent for this Facility. At a minimum, the System shall be installed according to NFPA, Section 70, National Electrical Code (NEC), Article 517 and Chapter 7; NFPA, Section 99, Health Care Facilities, Chapter 3-4; NFPA, Section 101, Life Safety Code, Chapters 7, 12, and/or 13; Joint Commission on Accreditation of Health Care Organization (JCAHCO), Manual for Health Care Facilities, all necessary

Life Safety and/or Support guidelines; this specification; and the original equipment manufacturer's (OEM) suggested installation design, recommendations, and instructions. The OEM and Contractor shall ensure that all management, sales, engineering, and installation personnel have read and understand the requirements of this specification before the System is designed, engineered, delivered, and provided.

- E. The VA Project Manager (PM) and/or if delegated, Resident Engineer (RE) are the approving authorities for all contractual and mechanical changes to the System. The Contractor is cautioned to obtain in writing, all approvals for system changes relating to the published contract specifications and drawings, from the PM and/or the RE before proceeding with the change.

F. System Performance:

- 1. At a minimum, the System shall be able to support the following voice and data operations for Category 6 Certified Telecommunication Service:
 - a. Provide the following interchange (or interface) capabilities:
 - 1) Basic Rate (BRI).
 - 2) Primary Rate (PRI).
- 2. At a minimum the System shall support the following operating parameters:
 - a. EPBX connection:
 - 1) System speed: 1.0 gBps per second, minimum.
 - 2) Impedance: 600 Ohms.
 - 3) Cross Modulation: -60 deci-Bel (dB).
 - 4) Hum Modulation: -55 dB.
 - 5) System data error: 10 to the -10 Bps, minimum.
 - 6) Loss: Measured at the frame output with reference Zero (0) deciBel measured (dBm) at 1,000 Hertz (Hz) applied to the frame input.
 - a) Trunk to station: 1.5 dB, maximum.
 - b) Station to station: 3.0 dB, maximum.
 - c) Internal switch crosstalk: -60 dB when a signal of ± 10 deciBel measured (dBm), 500-2,500 Hz range is applied to the primary path.
 - d) Idle channel noise: 25 dBm "C" or 3.0 dBm "O" above reference (terminated) ground noise, whichever is greater.
 - e) Traffic Grade of Service for Voice and Data:

(1) A minimum grade of service of P-01 with an average traffic load of 7.0 CCS per station per hour and a traffic overload in the data circuits will not interfere with, or degrade, the voice service.

(2) Average CCS per voice station: The average CCS capacity per voice station shall be maintained at 7.0 CCS when the EPBX is expanded up to the projected maximum growth as stated herein.

b. Telecommunications Outlet (TCO):

1) Voice:

- a) Isolation (outlet-outlet): 24 dB.
- b) Impedance: 600 Ohms, balanced (BAL).
- c) Signal Level: 0 deciBel per mili-Volt (dBmV) \pm 0.1 dBmV.
- d) System speed: 100 mBps, minimum.
- e) System data error: 10 to the -6 Bps, minimum.

2) Data:

- a) Isolation (outlet-outlet): 24 dB.
- b) Impedance: 600 Ohms, BAL.
- c) Signal Level: 0 dBmV \pm 0.1 dBmV.
- d) System speed: 120 mBps, minimum.
- e) System data error: 10 to the -8 Bps, minimum.

1.2 RELATED WORK

- A. Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Specification Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- C. Specification Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.
- D. Specification Section 27 10 00, STRUCTURED CABLING.
- E. Specification Section 26 27 26, WIRING DEVICES.
- F. Specification Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.
- G. Specification Section 26 41 00, FACILITY LIGHTNING PROTECTION.
- H. Specification Section 27 31 31, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT - EXTENSION.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in text by basic

designation only. Except for a specific date given the issue in effect (including amendments, addenda, revisions, supplements, and errata) on the date the system's submittal is technically approved by VA, shall be enforced.

B. National Fire Protection Association (NFPA):

| | |
|------|---|
| 70 | NATIONAL ELECTRICAL CODE (NEC) |
| 75 | Protection of Electronic Computer/Data Processing Equipment |
| 77 | Recommended Practice on Static Electricity |
| | Standard for Health Care Facilities |
| 101 | Life Safety Code |
| 1221 | Emergency Services Communication Systems |

C. Underwriters Laboratories, Inc. (UL):

| | |
|---------------|---|
| 65 | Wired Cabinets |
| 96 | Lightning Protection Components |
| 96A | INSTALLATION REQUIREMENTS FOR LIGHTNING PROTECTION SYSTEMS |
| 467 | Grounding and Bonding Equipment |
| 497/497A/497B | PROTECTORS FOR PAIRED CONDUCTORS/ COMMUNICATIONS CIRCUITS/DATA COMMUNICATIONS AND FIRE ALARM CIRCUITS |
| 884 | Underfloor Raceways and Fittings |

D. ANSI/EIA/TIA Publications:

| | |
|------|---|
| 568B | Commercial Building Telecommunications Wiring Standard |
| 569B | Commercial Building Standard for Telecommunications Pathways and Spaces |
| 606A | ADMINISTRATION STANDARD FOR THE TELECOMMUNICATIONS INFRASTRUCTURE OF COMMERCIAL BUILDINGS |
| 607A | Grounding and Bonding Requirements for Telecommunications in Commercial Buildings |
| 758 | Grounding and Bonding Requirements for Telecommunications in Commercial Buildings |

E. Lucent Technologies: Document 900-200-318 "Outside Plant Engineering Handbook".

- F. International Telecommunication Union - Telecommunication Standardization Sector (ITU-T).
- G. Federal Information Processing Standards (FIPS) Publications.
- H. Federal Communications Commission (FCC) Publications: Standards for telephone equipment and systems.
- I. United States Air Force: Technical Order 33K-1-100 Test Measurement and Diagnostic Equipment (TMDE) Interval Reference Guide.
- J. Joint Commission on Accreditation of Health Care Organization (JCAHO): Comprehensive Accreditation Manual for Hospitals.
- K. National and/or Government Life Safety Code(s): The more stringent of each listed code.

1.4 QUALITY ASSURANCE

- A. The authorized representative of the OEM, shall be responsible for the design, satisfactory total operation of the System, and its certification.
- B. The OEM shall meet the minimum requirements identified in Paragraph 2.1.A. Additionally, the Contractor shall have had experience with three or more installations of systems of comparable size and complexity with regards to coordinating, engineering, testing, certifying, supervising, training, and documentation. Identification of these installations shall be provided as a part of the submittal as identified in Paragraph 1.5.
- C. The System Contractor shall submit certified documentation that they have been an authorized distributor and service organization for the OEM for a minimum of three (3) years. The System Contractor shall be authorized by the OEM to certify and warranty the installed equipment. In addition, the OEM and System Contractor shall accept complete responsibility for the design, installation, certification, operation, and physical support for the System. This documentation, along with the System Contractor and OEM certification must be provided in writing as part of the Contractor's Technical Submittal.
- D. All equipment, cabling, terminating hardware, TCOs, and patch cords shall be sourced from the certifying OEM or at the OEM's direction, and support the System design, the OEM's quality control and validity of the OEM's warranty.
- E. The Contractor's Telecommunications Technicians assigned to the System shall be fully trained, qualified, and certified by the OEM on the engineering, installation, and testing of the System. The Contractor

shall provide formal written evidence of current OEM certification(s) for the installer(s) as a part of the submittal or to the RE before being allowed to commence work on the System.

1.5 SUBMITTALS

- A. Provide submittals in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. The RE shall retain one copy for review and approval.
 - 1. If the submittal is approved the RE shall retain one copy for Official Records and return three (3) copies to the Contractor.
 - 2. If the submittal is disapproved, three (3) copies will be returned to the Contractor with a written explanation attached that indicates the areas the submittal deviated from the System specifications. The RE shall retain one copy for Official Records.
- B. Environmental Requirements: Technical submittals shall confirm the environmental specifications for physical TC areas occupied by the System. These environmental specifications shall identify the requirements for initial and expanded system configurations for:
 - 1. Floor loading for batteries and cabinets.
 - 2. Minimum floor space and ceiling heights.
 - 3. Minimum size of doors for equipment passage.
 - 4. Power requirements: The Contractor shall provide the specific voltage, amperage, phases, and quantities of circuits required.
 - 5. Air conditioning, heating, and humidity requirements. The Contractor shall identify the ambient temperature and relative humidity operating ranges required preventing equipment damage.
 - 6. Air conditioning requirements (expressed in BTU per hour, based on adequate dissipation of generated heat to maintain required room and equipment standards).
 - 7. Proposed floor plan, based on the expanded system configuration of the bidder's proposed EPBX for this FACILITY.
 - 8. Conduit size requirement (between main TC, computer, and console rooms).
 - 9. Main backbone, trunk line, riser, and horizontal cable pathways, cable duct, and conduit requirements between each MTC, TC, and TCO.
- C. Documents: The submittal shall be separated into sections for each subsystem and shall contain the following:
 - 1. Title page to include:
 - a. VA Medical Center.

- b. Contractor's name, address, and telephone (including FAX) numbers.
 - c. Date of Submittal.
 - d. VA Project No.
2. List containing a minimum of three locations of installations of similar size and complexity as identified herein. These locations shall contain the following:
- a. Installation Location and Name.
 - b. Owner's or User's name, address, and telephone (including FAX) numbers.
 - c. Date of Project Start and Date of Final Acceptance by Owner.
 - d. System Project Number.
 - e. Brief (three paragraphs minimum) description of each system's function, operation, and installation.
3. Narrative Description of the system.
4. A List of the equipment to be furnished. The quantity, make, and model number of each item is required. Select the required equipment items quantities that will satisfy the needs of the system and edit quantities. Add additional items required. The following is the minimum equipment required by the system:

| QUANTITY | UNIT |
|----------|----------------------------------|
| | Cabinet Assembly(s) |
| | Environmental Cabinet |
| | Distribution/Interface Cabinet |
| | Cross Connection (CCS) Systems |
| | Lightning Protection System |
| | Wire Management System/Equipment |
| | Telecommunications Outlets (TCO) |
| | Distribution Cables |
| | TCO Connection Cables |
| | System Connectors |
| | Terminators |
| | Distribution Frames |
| | Telecommunications Closets (TC) |
| | Environmental Requirements |
| 1 ea. | Installation Kit |

| | |
|--|--|
| | Separate List Containing Each Equipment Spare(s) |
|--|--|

5. Pictorial layouts of each MTC, IMTC, and RTCs; MCCS, IMCCS, VCCS, and HCCS termination cabinet(s), each distribution cabinet layout drawing, and TCO as each is expected to be installed and configured.
6. Equipment technical literature detailing the electrical and technical characteristics of each item of equipment to be furnished.
7. Engineering drawings of the System, showing calculated signal levels at the EPBX output, each input and output distribution point, proposed TCO values, and signal level at each TCO multipin, fiberoptic, jack.
8. List of test equipment as per paragraph 1.5.D. below.
9. Letter certifying that the Contractor understands the requirements of the SAMPLES Paragraph 1.5.E.
10. Letter certifying that the Contractor understands the requirements of Section 3.2 concerning acceptance tests.

D. Test Equipment List:

1. The Contractor is responsible for furnishing all test equipment required to test the system in accordance with the parameters specified. Unless otherwise stated, the test equipment shall not be considered part of the system. The Contractor shall furnish test equipment of accuracy better than the parameters to be tested.
2. The test equipment furnished by the Contractor shall have a calibration tag of an acceptable calibration service dated not more than 12 months prior to the test. As part of the submittal, a test equipment list shall be furnished that includes the make and model number of the following type of equipment as a minimum:
 - a. Spectrum Analyzer.
 - b. Signal Level Meter.
 - c. Volt-Ohm Meter.
 - d. Time Domain Reflectometer (TDR) with strip chart recorder (Data and Optical Measuring).
 - e. Bit Error Test Set (BERT).
 - f. Camera with a minimum of 60 pictures to that will develop immediately to include appropriate test equipment adapters. A video camera in VHS format is an acceptable alternate.

- E. Samples: A sample of each of the following items shall be furnished to the RE for approval prior to installation.
1. TCO Wall Outlet Box 4" x 4"x 2.5" with:
 - a. One each telephone (or voice) rj45 jack installed.
 - b. Two each multi pin data rj45 jacks installed.
 - c. Cover Plate installed.
 - d. Fiber optic ST jack(s) installed.
 2. Data CCS patch panel, punch block or connection device with RJ45 connectors installed.
 3. Telephone CCS system with IDC and/or RJ45 connectors and cable terminal equipment installed.
 4. Fiber optic CCS patch panel or breakout box with cable management equipment and "ST" connectors installed.
 5. 610 mm (2 ft.) section of each copper cable to be used with cable sweep tags as specified in paragraph 2.4.H and connectors installed.
 6. 610 mm (2 ft.) section of each fiber optic cable to be used with cable sweep tags as specified in paragraph 2.4.H and connectors installed.
- F. Certifications:
1. Submit written certification from the OEM indicating that the proposed supervisor of the installation and the proposed provider of the contract maintenance are authorized representatives of the OEM. Include the individual's exact name and address and OEM credentials in the certification.
 2. Submit written certification from the OEM that the wiring and connection diagrams meet National and/or Government Life Safety Guidelines, NFPA, NEC, UL, this specification, and JCAHCO requirements and instructions, requirements, recommendations, and guidance set forth by the OEM for the proper performance of the System as described herein. The VA will not approve any submittal without this certification.
 3. Preacceptance Certification: This certification shall be made in accordance with the test procedure outlined in paragraph 3.2.B.
- G. Equipment Manuals: Fifteen (15) working days prior to the scheduled acceptance test, the Contractor shall deliver four complete sets of commercial operation and maintenance manuals for each item of equipment furnished as part of the System to the RE. The manuals shall detail the

theory of operation and shall include narrative descriptions, pictorial illustrations, block and schematic diagrams, and parts list.

H. Record Wiring Diagrams:

1. Fifteen (15) working days prior to the acceptance test, the Contractor shall deliver four complete sets of the Record Wiring Diagrams of the System to the RE. The diagrams shall show all inputs and outputs of electronic and passive equipment correctly identified according to the markers installed on the interconnecting cables, Equipment and room/area locations.
2. The Record Wiring Diagrams shall be in hard copy and two compact disk (CD) copies properly formatted to match the Facility's current operating version of Computer Aided Drafting (AutoCAD) system. The RE shall verify and inform the Contractor of the version of AutoCAD being used by the Facility.

I. Surveys Required As A Part Of The Technical Submittal: The Contractor shall provide the following surveys that depict various system features and capacities are required in addition to the on site survey requirements described herein. Each survey shall be in writing and contain the following information (the formats are suggestions and may be used for the initial Technical Submittal survey requirements), as a minimum:

1. The required EPBX connections (each CSU shall be compatible with) shall be compatible with the following:
 - a. Initially connect:

| <u>EQUIPPED ITEM</u> | <u>CAPACITY</u> | <u>WIREDCAPACITY</u> |
|---|-----------------|----------------------|
| Main Station Lines | | |
| Single Line | | |
| Multi Line (Equipped for direct input dial [DID]) | | |
| Central Office (CO) Trunks | | |
| TWO WAY | | |
| DID | | |
| Two-way DRTL | | |

The Contractor shall clearly and fully indicate this category for each item identified in Paragraph 1.4.H.2.a. as a part of the technical submittal.

2. Cable Distribution System Design Plan: A design plan for the entire cable distribution systems requirements shall be provided with this document. A specific cable count shall coincide with the total growth items as described herein. It is the Contractor's responsibility to provide the Systems entire cable requirements and engineer a distribution system requirement plan using the format of the following paragraph(s), at a minimum:

a. UTP (and/or STP) Requirements/Column Explanation:

| Column | Explanation |
|------------------------------|--|
| FROM BUILDING | Identifies the building by number, title, or location, and main signal closet or intermediate signal closet cabling is provided from |
| BUILDING | Identifies the building by number, title, or location cabling is to be provided in |
| TO BUILDING IMC | Identifies building main terminal signal closet, by room number or location, to which cabling is provided too, in, and from |
| FLOOR | Identifies the floor by number (i.e. 1st, 2nd, etc.) cabling and TCOs are to be provided |
| TC ROOM NUMBER | Identifies the floor signal closet room, by room number, which cabling shall be provided |
| ROOM NUMBER | Identifies the room, by number, from which cabling and TCOs shall be provided |
| NUMBER OF CABLE PAIR | Identifies the number of cable pair required to be provided on each floor designated OR the number of cable pair (VA Owned) to be retained |
| NUMBER OF STRANDS USED/SPARE | Identifies the number of strands provided in each run |

b. Fiber Optic Cabling Requirements/Column Explanation:

| Column | Explanation |
|---------------|--|
| FROM BUILDING | Identifies the building by number, title, or location, and main signal closet or intermediate signal closet cabling is provided from |

| | |
|-------------------|--|
| TO BUILDING IMC | Identifies building, by number, title, or location, to which cabling is provided |
| FLOOR | Identifies the floor by number (i.e. 1st, 2nd, etc.) |
| TC ROOM NUMBER | Identifies the room, by number, from which cabling shall be installed |
| NUMBER OF STRANDS | Identifies the number of strands in each run of fiber optic cable |
| INSTALLED METHOD | Identifies the method of installation in accordance with as designated herein |
| NOTES | Identifies a note number for a special feature or equipment |
| BUILDING MTC | Identifies the building by number or title |

3. Telecommunication Outlets: The Contractor shall clearly and fully indicate this category for each outlet location and compare the total count to the locations identified above as a part of the technical submittal. Additionally, the Contractor shall indicate the total number of spares.

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS

A. System Requirements:

1. The System shall provide the following minimum services that are designed in accordance with and supported by an Original Equipment Manufacturer (OEM), and as specified herein. The System shall provide continuous inter and/or intra-Facility voice and data, service. The System shall be capacity sized so that loss of connectivity to external telephone systems shall not affect the Facilities operation in specific designated locations. The System shall:
 - a. Be capable of inter-connecting and functioning fully with the existing Local Telephone Exchange (LEC) Network(s), Federal Telephone System (FTS) Inter-city Network(s), Inter-exchange Carriers, Integrated Services Digital Network (ISDN), Electronic Private Branch Exchange (EPBX) switches, asynchronous/synchronous data terminals and circuits including Automatic Transfer Mode (ATM), Frame Relay, and local area networks (LAN), at a minimum.
 - b. Be a voice and data cable distribution system that is based on a physical "Star" Topology.

- c. Be compatible with and able to provide direct digital connection to trunk level equipment including, but, not limited to: directly accessing trunk level equipment including the telephone system, audio paging, Industry Standard "T" and/or "DS" carrier services and external protocol converters. Additionally, connections to "T" and/or "DS" access/equipment or Customer Service Units (CSU) that are used in FTS and other trunk applications shall be included in the System design. Provide T-1 access/equipment (or CSU), as required for use, in FTS and other trunk applications by system design if this equipment is not provided by the existing telephone system and/or will be deactivated by the installation of the System. The Contractor shall provide all T-1 equipment necessary to terminate and make operational the quantity of circuits designated. The CSU's shall be connected to the System's emergency battery power supply. The System shall be fully capable of operating in the Industry Standard "DS" protocol and provide that service when required.
 - d. Where the System connects to an existing or future telephone system, refer to specification Section 27 31 31, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT - EXTENSION for specific telephone equipment and system operational performance standards.
2. Cable Systems - Twisted Pair and Fiber optic
- a. General:
 - 1) The Contractor shall be responsible for providing a new system conforming to current and accepted telephone and digital industrial/commercial cable distribution standards. The distribution cable installation shall be fully coordinated with the Facility, the PM, the RE and the Contractor prior to the start of installation.
 - 2) The Contractor is responsible for complete knowledge of the space and cable pathways (i.e. equipment rooms, TCs, conduits, wireways, etc.) of the Facility. The Contractor shall at a minimum design and install the System using the Pathway Design Handbook H-088C3, TIA/EIA Telecommunications Building Wiring Standards, and Facility Chief of Information Resource Management's (IRM) instructions, as approved in writing by the PM and/or RE.

- 3) The System cables shall be fully protected by cable duct, trays, wireways, conduit (rigid, thin wall, or flex), and when specifically approved, flexible innerduct. It is the responsibility of the Contractor to confirm all contract drawings and the Facility's physical layout to determine the necessary cable protective devices to be provided. If flexible innerduct is used, it shall be installed in the same manner as conduit.
- 4) Cable provided in the system (i.e. backbone, outside plant, inside plant, and station cabling) shall conform to accepted industry and OEM standards with regards to size, color code, and insulation. The pair twists of any pair shall not be exactly the same as any other pair within any unit or sub-unit of cables that are bundled in twenty-five (25) pairs or less. The absence of specifications regarding details shall imply that best general industry practices shall prevail and that first quality material and workmanship shall be provided. Certification Standards, (i.e., EIA, CCITT, FIPPS, and NFPA) shall prevail.
- 5) Some areas of this Facility may be considered "plenum". All wire and cable used in support of the installation in those areas (if any) shall be in compliance with national and local codes pertaining to plenum environments. It is the responsibility of the Contractor to review the VA's cable and wire requirements with the RE and the IRM prior to installation to confirm the type of environment present at each location.
- 6) The Contractor shall provide outside and inside plant cables that furnishes the number of cable pairs required in accordance with the System requirements described herein. The Contractor shall fully coordinate and obtain approval of the design with the OEM, RE and the IRM prior to installation.
- 7) All metallic cable sheaths, etc. shall be grounded by the Contractor (i.e.: risers, underground, station wiring, etc.) as described herein.
- 8) If temporary cable and wire pairs are used, they shall be installed so as to not present a pedestrian safety hazard and the Contractor shall be responsible for all work associated

with the temporary installation and for their removal when no longer necessary. Temporary cable installations are not required to meet Industry Standards; but, must be reviewed and approved by the RE and the IRM prior to installation.

- 9) Conductors shall be cabled to provide protection against induction in voice and data circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
- 10) Measures shall be employed by the Contractor to minimize the radiation of RF noise generated by the System equipment so as not to interfere with audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.
- 11) The System's cables shall be labeled on each end and been fully tested and certified in writing by the Contractor to the RE before proof of performance testing can be conducted. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs. Minimum test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges specified. The tests required for data cable must be made to guarantee the operation of this cable at not less than 10 mega (m) Hertz (Hz) full bandwidth, fully channel loaded and a Bit Error Rate of a minimum of 10^{-6} at the maximum rate of speed. All cable installation and test records shall be made available at acceptance testing by the RE or Contractor and thereafter maintained in the Facility's Telephone Switch Room. All changes (used pair, failed pair, etc.) shall be posted in these records as the change occurs.
- 12) The Contractor shall coordinate with the LEC to install the telephone entrance cable to the nearest point of entry into the Facility and as shown on the drawings. The Contractor shall coordinate with the RE and the LEC to provide all cable pairs/circuits from the Facility point of entry to the Telephone Switch Room all telephone, FTS, DHCP, ATM, Frame

Relay, data, pay stations, patient phones, and any low voltage circuits as described herein.

- 13) The Contractor shall coordinate with the RE and the IRM to install the computer interface cable to the Facility Telephone Switch Room from the Facility's Computer Room for all data, DHCP, FTS, ATM, Frame Relay, and telephone circuits and as shown on the drawings.
- 14) The Contractor shall coordinate with the RE and the IRM to provide all cable pairs/circuits from the Facility Telephone Switch Room and establish circuits throughout the Facility for all voice, data, computer alarm (except fire alarm), private maintenance line, Radio Paging, PA, LAN, DHCP, and any low voltage circuits as described herein.
- 15) The Contractor shall provide proper test equipment to guarantee that cable pairs meet each OEM's standard transmission requirements, and guarantee the cable will carry data transmissions at the required speeds, frequencies, and fully loaded bandwidth.

b. Telecommunications Closets (TC): In TC's that are served with both a UTP backbone cable and a fiber optic backbone cable, the UTP cable shall be terminated on separate RJ-45, 8-pin connectors with 110A or equivalent type punch down blocks located on the back or front of a 48-port modular patch panel dedicated to data applications. Only the UTP backbone cable pairs, identified as being connected to the fiber optic backbone, shall be extended to the fiber optic interface device. All connecting cables required to extend these cables (i.e. patch cords, twenty-five pair connectors, etc.), to the fiber optic interface device, in the TC's shall also be provided by the Contractor to insure a complete and operational fiber optic distribution system:

- 1) In TC's, which are only served by a UTP backbone cable, the cable shall be terminated on separate modular connecting devices (110A or equivalent) that are dedicated to data applications. In order to provide full service to all data cable pairs as identified in each TC/cabinet including spare capacity noted herein, the size of all vertical (riser) cables and/or outside cables serving these TC's shall be increased as required.

c. Backbone and Trunk Cables:

- 1) The Contractor shall identify, in the technical submittal, the voice and data (analog RF coaxial cable shall not be provided in main trunk or backbone lines) connecting arrangements required by the LEC for interconnection of the System to the commercial telephone and FTS networks. The Contractor shall provide all required voice and data connecting arrangements.
- 2) The Contractor shall be responsible for compatibility of the proposed TCs (to be compliant with the EPBX and CSU equipment) numbering scheme with the numbering plan for the FTS, DID, local stations, and the North American Numbering Plan. The Contractor shall consult with the VA and the LEC regarding the FTS and North American Numbering plan to be implemented for the Facility to ensure system compatibility.
- 3) All submitted equipment shall meet or exceed standards, rules, and regulations of the Federal Communications Commission (FCC) and shall be capable of operating without outboard or "extra" devices. The Contractor shall identify the FCC registration number of the System equipment, EPBX, and proposed CSU (if known) in the technical submittal.
- 4) A minimum of one (1) 400 shielded twisted pair (STP) cable shall be installed from the Telephone Switch Room cross connecting system (CCS) to the Main Computer Room MDF. This cable shall support the transmission of data information over twisted pair cable. The cable shall be tested and terminated on a Contractor provided cable management frame, RJ-45 modular jacks with eight (8) pin connectors, and 48 port modular patch panels located in the Main Computer Room and Telephone Switch Room. The cable shall be labeled, terminated, and separated from the other cables on the MDF and Telephone Switch Room CCS. This requirement shall be fully coordinated and approved by the Facility Chief, IRM and the RE prior to installation. The cabling requirements of this paragraph are in addition to the requirements specified in the System Design Plan identified herein.

e. Horizontal and Station Cable:

- 1) A Four (4) UTP 24 AWG station wiring cable shall be installed from the top TCO jack to the TC and shall be of a type

designed to support Category 6 communications (250 mega-Hertz [mHz] or above). At the jack location, terminate all four pair on the RJ-45/11 jack. At the signal closet, all four pair shall be terminated on the modular punch down blocks dedicated to telephone applications.

- 2) A Four (4) UTP 24 AWG (in thermoplastic jacket unless otherwise specified by RE) station wiring cable shall be installed from each of the two (2) bottom TCO RJ-45 jacks (shall conform to EIA/TIA 568 Standard "T568A" and NFPA) to the TC and shall be of a type designed to support Category 6 communications (250 mHz or above).
- f. Telecommunication Outlets (TCO), Jacks: All TCO's shall have a minimum of three (3) RJ-45 type jacks. The top jack shall be an eight pin RJ-45/11 compatible jack, labeled, and designated for telephone applications only. The bottom two jacks shall be eight pin RJ-45 type unkeyed (sometimes called center keyed) jacks, labeled, and designated for data.
- h. Fiber Optics:
- 1) A complete fiber optic cable distribution system shall be provided as a part of the System. The Contractor shall provide a fiber optic cable that meets the minimum bandwidth requirements for FDDI, ATM, and Frame Relay services. This fiber optic cable shall be a 62.5/125 micron multi-mode, containing a minimum of 18 strands of fiber, unless otherwise specified, and shall not exceed a distance of 2,000 Meters (M), or 6,560 feet (ft.) in a single run. Loose tube cable, which separates the individual fibers from the environment, shall be installed for all outdoor runs or for any area which includes an outdoor run. Tight buffered fiber cable shall be used for indoor runs. The multimode fibers shall be terminated and secured at both ends in "ST" type female stainless steel connectors installed in an appropriate patch or breakout panel with a cable management system. A 610 mm (2 ft.) cable loop (minimum) shall be provided at each end to allow for future movement.
 - 2) In addition, a 12 strand (minimum), 8.3 mm single mode fiber optic cable shall be provided. Single mode fibers shall be terminated and secured at both ends with "ST" type female

stainless steel connectors installed in an appropriate patch or breakout panel. The panel shall be provided with a cable management system. A 610 mm (2 ft.) cable loop (minimum) shall be provided at each end to allow for future movement.

- 3) The fiber optic backbone shall use a conventional hierarchical "star" design where each TC is wired to the primary hub (main cross-connect system) or a secondary hub (intermediate cross-connect system) and then to the primary hub. There shall be no more than two hierarchical levels of cross-connects in the backbone wiring. Each primary hub shall be connected and terminated to a CCS in the Telephone Switch Room. Additionally, a parallel separate fiber optic interconnection shall be provided between the Telephone Switch Room CCS and the MDF in the Main Computer Room.
 - 4) In the TC's, Telephone Switch Room, and Main Computer Room, all fiber optic cables shall be installed in a CCS and/or MDF rack mounted fiber optic cable distribution component/splice case (Contractor provided and installed rack), patch, or breakout panel in accordance with industry standards. Female "ST" connectors shall be provided and installed on the appropriate panel for termination of each strand.
 - 5) The Contractor shall test each fiber optic strand. Cable transmission performance specifications shall be in accordance with EIA/TIA standards. Attenuation shall be measured in accordance with EIA fiber optic test procedures EIA/TIA-455-46, -61, or -53 and NFPA. Information transmission capacity shall be measured in accordance with EIA/TIA-455-51 or -30 and NFPA. The written results shall be provided to the RE for review and approval.
3. Specific Subsystem Requirements: The System shall consist, as a minimum, of the following independent sub-systems to comprise a complete and functional voice and digital telecommunications cabling system: "intermediate" (IMTC), "backbone" cabling (BC) system; "horizontal" (or "lateral") sub-trunk cabling system, cabling systems, and TCO's with a minimum of three (3) RJ-45 jacks for the appropriate telephone, Data connections, and additional jacks, connectors, drop and patch cords, terminators, and adapters provided.

a. Telecommunication Closet (TC):

- 1) There shall be a minimum of one TC for the MTC, each building IMTC, and each RTC per building floor location. However, in large building(s), where the horizontal distance to the farthest voice and digital work area may exceed 90 Meters (M) (or 295 feet [ft]), additional TC's shall be provided as described herein. The maximum DC resistance per cable pair shall be no more than 28.6 Ohms per 305 M (1,000 feet). Each TC shall be centrally located to cover the maximum amount of local floor space. The TC's house in cabinets or enclosures, on relay racks, and/or on backboards, various telecommunication data equipment, controllers, multiplexers, bridges, routers, LAN hub(s), telephone cross-connecting, active and passive equipment.
- 2) Additionally, the TC's may house fire alarm, equipment. Regardless of the method of installation, mounting, termination, or cross-connecting used, all backbone, vertical, and horizontal copper and fiber optic cables shall be terminated on appropriate cross-connection systems (CCS) containing patch panel(s), punch blocks, and/or breakout devices provided in enclosures and tested as described herein. A cable and/or wire management system shall be a part of each CCS.
 - a) A minimum of three 110-120 VAC active quad outlets shall be provided, each with "U" grounded receptacles at a minimum of one outlet for each front, side and back wall. These outlets shall be separately protected by an AC circuit breaker provided in the designated Government Emergency Critical Care AC power panel, that is connected to the Facilities Emergency AC Power Distribution System. For larger building TC applications, a minimum of one additional quad AC outlet shall be provided for every 800M² (or 8,000 ft²) of useable floor space. Additional outlets shall be equally spaced along the wall.

b. Cross-connect Systems (CCS):

- 1) The CCS shall be selected based on the following criteria: requires the use of a single tool, has the fewest amount of

parts, and requires the least amount of assembly or projected trouble shooting time during the life of the system.

- 2) The CCS system used at the MTC, each IMTC, and each TC shall force cross-connect cable slack management through adherence to the OEM's installation methods, provided cable management systems, and as described herein, so that moves, adds, and changes can be administered easily and cost effectively.
- 3) Copper Cables: The MTC, each IMTC, and TC shall contain a copper CCS sized to support the System TCO's and connections served by each individual TC and as shown on the drawings. The System layout shall allow for a minimum of 50% anticipated growth. Additionally, each CCS must provide maximum flexibility, while maintaining performance, in order to meet system-changing requirements that are likely to occur throughout its useful life.
- 4) Fiber Optic Cables:
 - a) The MTC and each TC shall contain a fiber CCS sized to support the System TCO's and connections served by each individual TC and as shown on the drawings. The System layout shall allow for a minimum of 50% anticipated growth.
 - b) Each fiber CCS must provide maximum flexibility and cable management while maintaining performance in order to meet changing requirements that are likely to occur throughout the expected life of the system. All fiber optic cable slack shall be stored in protective enclosures.
 - c) If it is determined that a fiber optic distribution system is not necessary for the immediate system needs. Each TC shall be provided with fiber optic cable(s) that contain a minimum of 12 strands "dark" multimode fiber and 12 strands "dark" single mode fiber, each fiber properly terminated on its respective female stainless steel connector mounted in an appropriate fiber termination enclosure provided in each TC.
- 5) The Contractor shall not "cross-connect" the copper or fiber optic cabling systems and subsystems even though appropriate "patch" cords are to be provided for each "patch", "punch", or "breakout" panel. In addition, the Contractor shall not

provide active electronic distribution or interface equipment as a part of the System.

- 6) Grounding: Proper grounding and bonding shall be provided for each TC and all internal equipment. Reference shall be made to proper codes and standards, such that all grounding systems must comply with all applicable National, Regional, and Local Building and Electrical codes. The most stringent code of these governing bodies shall apply.
 - a) If local grounding codes do not exist for the System location, then at a minimum, a #6 American Wire Gauge (AWG) stranded copper wire, or equivalent copper braid, shall be connected to a separate earth grounding system for each TC (the looping of TC's in a general location is allowed as long as the specifications contained herein are met). Under no circumstance shall the AC neutral be used for this ground. See PART 3 - EXECUTION for specific grounding instructions.
 - b) Each copper UTP or STP cable that enters a TC from the outside of a building (regardless if the cable is installed underground or aerial) shall be provided with a surge protector and grounded an to earth ground at each cable's entry point in and out of the MTC and each IMTC.
- c. Main Cross-connection Subsystem (MCCS): The MCCS shall be located in the MTC and it shall be the common point of appearance for inter and intra-building copper and fiber optic "backbone" system cables, and connections to the telephone and data cable systems. The MTC usually houses telephone EPBX, public address, radio paging interface, routers, and main hierarchical data LAN concentrating equipment. Additionally, it shall provide a single administration and management point for the entire System.
- d. Voice (or Telephone) Cable Cross-Connection Subsystem:
 - 1) Due to the usually high number of copper cable termination's required at the MCCS, Insulation Displacement Connection (IDC) hardware shall be used. Termination options shall include the following for a Category 6 Cabling System: IDC termination of cross-connection wire(s), IDC patch cord connector to IDC patch cord connector, and hybrid modular cord to IDC patch cord connector shall be the minimum provided.

- 2) Additionally, due to the large or many MCCA (at initial installation and over the life of the System) copper termination points, the CCS that makes the best use of real estate while still following the OEM design and installation guidelines, and meeting the specifications described herein, shall be provided.
- 3) For ease of maintenance purposes, all terminations shall be accessible without the need for disassembly of the IDC wafer. IDC wafers shall be removable from their mounts to facilitate testing on either side of the connector. Designation strips or labels shall be removable to allow for inspection of the terminations. The maximum number of terminations on a wall or on a rack frame or panel shall comply with the OEM recommendations and guidelines, and as described herein. A cable management system shall be provided as a part of the IDC.
- 4) IDC connectors shall be capable of supporting cable re-terminations without damaging the connector and shall support a minimum of 200 (telephone equipment standard compliant) IDC insertions or withdrawals on either side of the connector panel.
- 5) A non-impact termination method using a full-cycle terminating tool having both a tactile and an audible feedback to indicate proper termination is required. For personnel safety and ease of use in day to day administration, high impact installation tools shall not be used.
- 6) All system "inputs" from the EPBX, FTS, Local Telephone System, or diverse routed voice distribution systems shall appear on the "left" side of the IDC (110A blocks with RJ45 connections are acceptable alternates to the IDC) of the MCCA.
- 7) All system "outputs" from the MCCA to the voice backbone cable distribution system shall appear on the "right" side of the same IDC (or 110A blocks) of the MCCA.
- 8) The splitting of pairs within cables between different jacks or connections shall not be allowed. In the case of ISDN and/or ATM and /or Frame Relay applications, terminating resistors shall be provided externally to the patch panel connector or jack.

- 9) UTP or STP cross connecting wires shall be provided for each "pair" of connection terminals plus an additional 50% spare.
- e. Data Cross-Connection Subsystems:
- 1) The MCCS shall be a Main Distribution Terminating (MDT) data unit and shall be provided in the MTC. The MDT shall consist of a "patch" panel(s) provided with modular RJ45 female connectors for cross-connection of all copper data cable terminations. The panels shall provide for system grounding (where no dielectric cables are used) and be provided with a cable management system.
 - 2) Each panel shall conform to EIA dimensions and be suitable for mounting in standard equipment racks, have the RJ45 jacks aligned in two horizontal rows (up to a maximum of 48 jacks per panel), and shall not exceed the OEM's recommendations. Each RJ45 jack shall be of modular design and capable of accepting and functioning with other modular (i.e. RJ11) plugs without damaging the jack. It is not necessary to provide a jack for unused positions that are not part of the 50% expansion requirement.
 - a) All data system inputs from the server(s), data LAN, bridge, or interface distribution systems shall appear on the "top" row of jacks of the appropriate patch panel.
 - b) All System outputs or backbone cable connections shall appear on the "bottom" row of jacks of the same patch panel.
 - c) The splitting of pairs within cables between different jacks shall not be allowed. In the case of ISDN and/or ATM and/or Frame Relay applications, terminating resistors shall be provided externally to the patch panel connector or jack.
 - 3) A patch cord shall be provided for each system "pair" of connection jacks. Each patch cord shall have modular RJ45 connectors provided on each end to match the panel's modular RJ45 female jack's being provided.
- f. Fiber optic Cross-Connection Subsystems: The MTC shall be provided with a separate fiber MCCS. Each TC shall be provided with a rack mounted patch or distribution panel that is installed inside a lockable cabinet or "breakout enclosure" that

accommodates a minimum of 12 strands multimode fiber and 12 strand single mode fiber (these counts shall not be included the 50% spare requirement). Two of the single mode fibers shall be designated for educational analog video applications. A cable management system shall be provided for each panel.

- 1) The panel(s) shall contain a minimum of 24 female "ST" connectors, be able to accommodate splices and field mountable connectors and have capacity for additional connectors to be added up to the OEM's maximum standard panel size for this type of use. All patch panel sides, including the front and back, shall be protected by a cabinet or enclosure.
- 2) The panel(s) shall conform to EIA dimensions and be suitable for installation in standard racks, cabinets, and enclosures. The panels shall provide for system grounding (where no dielectric cables are used).
- 3) The patch panel with the highest OEM approved density of fiber "ST" termination's (maximum of 72 each), while maintaining a high level of manageability, shall be selected. Patch cables, with proper "ST" connectors installed on each end shall be provided for each pair of fiber optic cable "ST" connectors.
 - a) All System "inputs" from interface equipment or distribution systems shall appear on the "top" row of connectors of the appropriate patch panel.
 - b) All System "outputs" or backbone cable connections shall appear on the "bottom" row of connectors of the same patch panel.
- 4) In order to achieve a high level of reliability that approximates that of an OEM connector, field installable connectors shall have an OEM specified physical contact polish. Every fiber cable shall be terminated with the appropriate connector, and tested to ensure compliance to OEM and specifications outlines herein. Where a local fiber optic system connector standard, Industry Standard fiber optic "ST" female connector terminated with a fiber optic cable, shall be used. But, if the fiber optic cable is not used (or "dark"), a "ST" male terminating "cap" shall be provided for each unused "ST" female connector.

- g. Intermediate Cross-connection Subsystems (IMCCS): The MTC and each IMTC shall be provided with an IMCCS that shall be the connection point between the MCCA system and the distribution backbone cable and the IMCCS, that is located in one or more buildings on a campus, where each IMCCS is placed by system design. For a technical explanation of internal equipment and system requirements, refer to the above MTC and MCCA paragraphs.
- h. Distribution Cable Systems / Backbone Cable System (Common to Inter-buildings): The backbone cable system extends from the MCCA to each IMCCS to establish service between buildings on a campus. The media (copper and fiber optic) used in the BC system shall be designed according to the system requirements, OEM standards and guidelines, and as described herein. A multi-pair copper for voice and data, and separate multiple fiber optic backbone system shall be provided as a part of the BC distribution system.
 - 1) All outside cable shall be minimum of STP or UTP, 22 AWG solid conductors, solid PVC insulation, and filled core (flexgel - waterproof Rural Electric Association (REA) LISTED PE 39 CODE) between the outer armor or jacket and inner conductors protective lining.
 - 2) The copper cable system shall be configured as a "Star" Topology with separate dedicated cables between the MCCA and each IMCCS.
 - 3) UTP and STP copper cables shall consist of thermoplastic insulated conductors formed into binder groups. The groups are to be identified by distinctly colored binders and assembled to form a single compact core covered by a protective sheath. Each cable shall be rated for Category 6 Telecommunications System Service. A minimum of eight pairs per circuit, plus an additional 50% spare for growth shall be provided.
 - 4) Where the distance limitations of UTP or STP may be exceeded, multimode (or single mode) fiber optic cable(s) shall be used to augment the voice and/or data backbone cable system(s). The total loss of each fiber shall not exceed 12 decibel (dB) at 850 nano-Meter (nm), 11 dB at 1,300 nm, or 10 dB at 1,500 nm.
 - 5) All voice system "inputs" from the MCCA via the BC distribution system shall appear on the "left" side of IDC (minimum 110 blocks) punch terminals of the IMCCS.

- 6) All voice system "outputs" or trunk line connections shall appear on the "right" side of the same IDC (minimum 110 blocks) of the IMCCS.
 - 7) All data system "inputs" from the MCCA via the BC distribution system shall appear on the "top" row of jacks of the appropriate patch panel of the IMCCS.
 - 8) All data system "outputs" or trunk line connections shall appear on the "bottom" row of jacks in the same patch panel of the IMCCS.
 - 9) The splitting of pairs within cables between different jacks shall not be allowed. In the case of ISDN and/or ATM and /or Frame Relay applications, terminating resistors shall be provided externally to the patch panel connector or jack.
 - 10) A patch cord shall be provided for each system "pair" of connection jacks. Each patch cord shall have modular connectors provided on each end to match the panel's modular female jack.
 - 11) The fiber optic BC system shall be configured as a "Buss" Topology with separate dedicated fibers between the MCCA and each IMCCS. The System shall be sized to meet the system requirements plus an expansion capability of 50%. Fiber optic cable(s) having a minimum of 12 strands multimode fiber and 12 strands single mode fiber shall be provided. Two of the single mode fibers shall be designated for analog video service.
 - 12) All BC shall be identified with permanent labels at both ends. Labels will indicate system, floor, closet, and zone. The label designations shall match those used for cross-connect terminals and patch panels.
- i. Distribution (Common to Intra-Building) Cabling Systems: The intra-building trunk cabling system provides for connection between the IMCCS and each Riser TC's provided vertical cross-connecting system (VCCA) within a building. The media (copper, fiber optic) used in the intra-building backbone cabling system shall be designed according to the system requirements, OEM standards and guidelines, and as described herein. A multi-pair copper for voice and data, and separate multiple fiber optic trunk system shall be provided as a part of the System.

- 1) Category 6 UTP or STP multi-pair trunk cable(s) shall be used in the voice and data trunk-line-cabling systems. A minimum of eight pairs per circuit, plus an additional 50% spare for growth shall be provided.
- 2) Where the distance limitations of UTP and/or STP will be exceeded, multimode (or single mode) fiber optic cable shall be used in the voice and/or trunk cabling systems. The total loss of the fiber trunks shall not exceed 12 dB at 850 nM , 11 dB at 1,300 nM, or 10 dB at 1,500 nM.
 - a) All voice system "outputs" from the IMCCS to the trunk-line distribution system shall appear on the "right" side of IDC (minimum 110A blocks) punch terminals of the IMCCS.
 - b) All data system "outputs" from the IMCCS to the trunk-line distribution system shall appear on the "bottom" row of jacks of the same IDC (minimum 110A blocks) of the IMCCS.
 - c) The splitting of pairs within cables between different jacks shall not be allowed. In the case of ISDN and/or ATM and/or Frame Relay applications, terminating resistors shall be provided externally to the patch panel connector or jack.
 - d) A patch cord shall be provided for each system "pair" of connection jacks. Each patch cord shall have modular connectors provided on each end to match the panel's modular female jack.
- 3) The fiber optic trunk line system shall be configured as a "Buss" Topology with separate dedicated fibers between the IMCCS and each RCS. The System shall be sized to meet the System requirements with a expansion capability of 50% provided. Separate individual fiber optic cable(s) with a minimum of 18 strands multimode fiber and/or 12 strands single mode fiber shall be provided. Two of the single mode fibers shall be designated for analog video service.
- 4) All trunk lines shall be identified with permanent labels at both ends. Labels will indicate system, floor, closet, and zone. The label designations shall match those used for cross-connects and patch panels.

- a) All System outputs from the IMCCS to the trunk-line distribution system shall appear on the "bottom" row of "ST" connectors in the appropriate patch panel.
 - b) A patch cord shall be provided for each system "pair" of connection "ST" connectors. As a minimum, each patch cord shall have "ST" male connectors provided on each end to match the panel's female "ST" connector provided.
- j. VCCS and Horizontal Cross-connecting (HCCS) Systems: Each TC shall be provided with a separate VCCS and HCCS located within the TC. The VCCS and HCCS shall interconnect and interface the riser (vertical) trunk line cables with the horizontal (or station) sub-trunk line cables. The media (copper, fiber optic) used in the CCS system shall be designed according to the System requirements, OEM standards and guidelines, and as described herein. A multi-pair copper for voice and data, and separate multiple fiber optic CCS system shall be provided as a part of the System.
- 1) The UTP, STP, and fiber optic trunk-line cabling systems are that connected between the trunk-lines and Riser VCCS, shall be terminated:
 - a) On the "left" or "top" IDC (or 110A blocks) for each UTP or STP voice cable.
 - b) On the "top" row of RJ45 jacks on the appropriate patch panel for each UTP or STP data cable.
 - c) On the "top" row of "ST" connectors on the appropriate patch panel for each fiber and "F" connectors for each analog RF coaxial cable.
 - 2) The UTP, STP, and fiber optic sub-trunk (lateral) floor distribution cabling systems that are connected between each RTC and each TCO or secondary system distribution or connection point, shall terminate on an appropriate HCCS, at the:
 - a) On the "right" IDC (or 110A block) used as the VCCS input for each UTP or STP voice cable.
 - b) On the "bottom row of RJ45 jacks on the appropriate patch panel used as the VCCS input for each UTP or STP data cable.

- c) On the "bottom" row of "ST" connectors on the appropriate patch panel used as the VCCS input for each fiber.
 - d) The technical requirements of the VCCS and HCCS "patch", "terminating", or "breakout" panels and cable management assemblies for voice, data and fiber optic (and RF coaxial) cables shall be as described in the above MCCS, IMCCS, and TC technical paragraphs.
- 3) The Contractor shall not "cross-connect" the VCCS or HCCS cabling systems even though appropriate patch cords are provided for each "patch", "punch", or "breakout" panel. Also, the Contractor shall not provide active interface or distribution electronic equipment as a part of the System.
- k. Horizontal (or Station) Cabling (HC): The HC distribution cabling systems connects the distribution field of the voice and data HCCS, in a "Star" Topology, to each TCO or connector and as shown on the drawings via the sub-trunk system.
- 1) Horizontal cables shall consist of insulated, UTP or STP conductors that are rated for Category 6 telecommunications service for voice and data systems.
 - 2) The number of UTP or STP distribution pairs dedicated to each floor from the HC shall be sufficient to accommodate all the horizontal voice and data circuits served by the distribution cable to each TCO.
 - a) A minimum of four pairs for voice shall be connected to the "right" side of the IDC (or 110A block) that the VCCS "input" connections appear in the RTC.
 - b) A minimum of two separate sets of four pairs each for data shall be connected to the "bottom" row of RJ45 jacks that the VCCS "input" connections appear in the RTC.
 - 3) The horizontal cable length to the farthest system outlet shall be limited to a maximum of 90M (or 295 ft). These maximum lengths must be derated, adjusted and reduced to include cross-connection and distribution system losses. Additional TC(s) shall be provided on large floor areas of buildings to limit the horizontal distribution to a maximum of 90M (or 295 ft).
 - 4) The splitting of pairs within a cable between different jacks shall not be permitted.

- 5) The installation of the HC shall conform to appropriate OEM recommendations and standards outlined herein. This requirement will insure adequate protection for Electro-Magnetic Interference (EMI) sources.
 - 6) A system design where "looping" the HC distribution cables from room to room shall not be permitted.
1. System Telecommunication Outlets (TCO): The System shall be capable of receiving the specified telephone (or voice) and data signals acquired from the LEC, FTS contracted carrier and computer system, and one each fiber optic single mode and multimode cables and shall process and distribute them to the designated TCO's and as shown on the drawings. At a minimum, one TCO shall be provided on each room wall, associated with an active 120 VAC shall be provided and as shown on the drawings. The only exception to the general rule, of one outlet per wall, shall be those "special" locations (e.g., surgical suites, radiology MRI rooms, labs, patient bed rooms, warehouse, loading docks, storage rooms, etc.) where there is usually only one TCO provided as designated on the drawings.
- 1) Each TCO shall consist of three multipin modular RJ45 jacks, one designated for telephone and two for data service. Each TCO with appropriate jacks installed shall be provided by the Contractor in each designated location and as shown on the drawings.
 - 2) The Contractor shall connect each telephone multipin modular RJ45 jack to a separate "right side as you look at it" telephone HC distribution system HCCS "punch down" 110A block or approved IDC terminating device in each associated RTC. The modular RJ45 jack shall be able to accept and operate with smaller modular RJ11 plugs while providing proper connection and not damaging the modular jack. The OEM shall warrant all modular RJ45/11 jacks in such a manner to be usable for modular RJ11 plugs.
 - 3) The Contractor shall connect each TCO data multipin modular RJ45 jack to a separate lower row jack on the HCCS "patch panel" in each associated RTC. The Contractor is not to "cross-connect" VCCS and HCCS data distribution cables or

provides active electronic data distribution equipment as a part of the System.

- 4) A non-impact termination method, using either a stuffer cap with installation tool or full-cycle terminating tool having both tactile and audible feedback to indicate proper termination shall be used. High impact installation tools shall not be used.
- 5) Each terminated conductor end shall be properly trimmed to assure a minimum clearance of 6.35 mm (0.250 in) clearance between the conductors of adjacent modules.
- 6) The multipin RJ45 jack shall be modular in construction that will accept and operate with a modular UTP and STP RJ45 connector and its pin assignments.
- 7) The Contractor shall connect each fiber optic TCO "ST" connector to a separate fiber optic "bottom" row "ST" connector HCCS "patch panel" or "breakout" terminating device in each associated TC. The Contractor is not to "interconnect" VCCS and HCCS fiber optic distributions cables or provide active fiber optic electronic distribution equipment as a part of the system.

B. System Performance:

1. At a minimum, the System shall be able to support the following voice and data operations for Category 6 Certified Telecommunication Service:
 - a. Provide the following interchange (or interface) capabilities:
 - 1) Basic Rate (BRI).
 - 2) Primary Rate (PRI).
2. At a minimum the System shall support the following operating parameters:
 - a. EPBX connection:
 - 1) System speed: 1.0 gBps per second, minimum.
 - 2) Impedance: 600 Ohms.
 - 3) Cross Modulation: -60 deci-Bel (dB).
 - 4) Hum Modulation: -55 Db.
 - 5) System data error: 10 to the -10 Bps, minimum loss measured at the frame output with reference Zero (0) deciBel measured (dBm) at 1,000 Hertz (Hz) applied to the frame input.
 - a) Trunk to station: 1.5 dB, maximum.

- b) Station to station: 3.0 dB, maximum.
- c) Internal switch crosstalk: -60 dB when a signal of ± 10 deciBel measured (dBm), 500-2,500 Hz range is applied to the primary path.
- d) Idle channel noise: 25 dBm "C" or 3.0 dBm "O" above reference (terminated) ground noise, whichever is greater.
- e) Traffic Grade of Service for Voice and Data:
 - (1) A minimum grade of service of P-01 with an average traffic load of 7.0 CCS per station per hour and a traffic overload in the data circuits will not interfere with, or degrade, the voice service.
 - (2) Average CCS per voice station: The average CCS capacity per voice station shall be maintained at 7.0 CCS when the EPBX is expanded up to the projected maximum growth as stated herein.

b. Telecommunications Outlet (TCO):

1) Voice:

- a) Isolation (outlet-outlet): 24 dB.
- b) Impedance: 600 Ohms, balanced (BAL).
- c) Signal Level: 0 deciBel per mili-Volt (dBmV) ± 0.1 dBmV.
- d) System speed: 100 mBps, minimum.
- e) System data error: 10 to the -6 Bps, minimum.

2) Data:

- a) Isolation (outlet-outlet): 24 dB.
- b) Impedance: 600 Ohms, BAL.
- c) Signal Level: 0 dBmV ± 0.1 dBmV.
- d) System speed: 120 mBps, minimum.
- e) System dataerror: 10 to the -8 Bps, minimum.

3) Fiber optic:

- a) Isolation (outlet-outlet): 36 dB.
- b) Signal Level: 0 dBmV ± 0.1 dBmV.
- c) System speed: 540 mBps, minimum.
- d) System data error: 10 to the -6 BPS, minimum.

C. General:

- 1. All equipment to be supplied under this specification shall be new and the current model of a standard product of an OEM or record. An OEM of record shall be defined as a company whose main occupation is

the manufacture for sale of the items of equipment supplied and which:

- a. Maintains a stock of replacement parts for the item submitted.
 - b. Maintains engineering drawings, specifications, and operating manuals for the items submitted.
 - c. Has published and distributed descriptive literature and equipment specifications on the items of equipment submitted at least 30 days prior to the Invitation for Bid.
2. Specifications of equipment as set forth in this document are minimum requirements, unless otherwise stated, and shall not be construed as limiting the overall quality, quantity, or performance characteristics of items furnished in the System. When the Contractor furnishes an item of equipment for which there is a specification contained herein, the item of equipment shall meet or exceed the specification for that item of equipment.
 3. The Contractor shall provide written verification, in writing to the RE at time of installation, that the type of wire/cable being provided is recommended and approved by the OEM. The Contractor is responsible for providing the proper size and type of cable duct and/or conduit and wiring even though the actual installation may be by another subcontractor.
 4. The Telephone Contractor is responsible for providing interfacing cable connections for the telephone systems with the System.
 5. Active electronic component equipment shall consist of solid state components, be rated for continuous duty service, comply with the requirements of FCC standards for telephone equipment, systems, and service.
 6. All passive distribution equipment shall meet or exceed -80 dB radiation shielding specifications.
 7. All interconnecting twisted pair, fiber-optic cables shall be terminated on equipment terminal boards, punch blocks, breakout boxes, splice blocks, and unused equipment ports/taps shall be terminated according to the OEM's instructions for telephone cable systems without adapters. The Contractor shall not leave unused or spare twisted pair wire, fiber-optic cable unterminated, unconnected, loose or unsecured.
 8. Color code all distribution wiring to conform to the Telephone Industry standard, EIA/TIA, and this document, which ever is the

- more stringent. At a minimum, all equipment, cable duct and/or conduit, enclosures, wiring, terminals, and cables shall be clearly and permanently labeled according to and using the provided record drawings, to facilitate installation and maintenance. Reference Specification Section 27 10 00, STRUCTURED CABLING and Section 27 31 00, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT EXTENSION.
9. Connect the System's primary input AC power to the Facility' Critical Branch of the Emergency AC power distribution system as shown on the plans or if not shown on the plans consult with RE regarding a suitable circuit location prior to bidding.
 10. Plug-in connectors shall be provided to connect all equipment, except coaxial cables and interface points. Coaxial cable distribution points and RF transmission lines shall use coaxial cable connections recommended by the cable OEM and approved by the System OEM. Base- band cable systems shall utilize barrier terminal screw type connectors, at a minimum. Crimp type connectors installed with a ratchet type installation tool are and acceptable alternate as long as the cable dress, pairs, shielding, grounding, and connections and labeling are provided the same as the barrier terminal strip connectors. Tape of any type, wire nuts, or solder type connections are unacceptable and will not be approved.
 11. All equipment faceplates utilized in the System shall be stainless steel, anodized aluminum, or UL approved cycolac plastic for the areas where provided.
 12. Noise filters and surge protectors shall be provided for each equipment interface cabinet, switch equipment cabinet, control console, local, and remote active equipment locations to ensure protection from input primary AC power surges and noise glitches are not induced into low Voltage data circuits.
- Underground warning tape shall be standard, 4-Mil polyethylene 76 mm (3 inch) wide tape detectable, red with black letters imprinted with "CAUTION BURIED ELECTRIC LINE BELOW", orange with black letters imprinted with "CAUTION BURIED TELEPHONE LINE BELOW" or orange with black letters imprinted with "CAUTION BURIED FIBER OPTIC LINE BELOW", as applicable.

D. Equipment Functional Characteristics:

| FUNCTIONS | CHARACTERISTICS |
|-----------------------|------------------------------------|
| Input Voltage | 105 to 130 VAC |
| POWER LINE FREQUENCY | 60 HZ \pm 2.0 HZ |
| Operating Temperature | 0 to 50 degrees (°) Centigrade (C) |
| Humidity | 80 percent (%) minimum rating |

E. Equipment Standards and Testing:

1. The System has been defined herein as connected to systems identified as Critical Care performing Life Support Functions. Therefore, at a minimum, the system shall conform to all aforementioned National and/or Local Life Safety Codes (which ever are the more stringent), NFPA, NEC, this specification, JCAHCO Life Safety Accreditation requirements, and the OEM recommendations, instructions, and guidelines.
2. All supplies and materials shall be listed, labeled or certified by UL or a nationally recognized testing laboratory where such standards have been established for the supplies, materials or equipment. See paragraph minimum requirements Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS, and the guidelines listed in paragraph 2.J.2.
3. The provided active and passive equipment required by the System design and approved technical submittal must conform with each UL standard in effect for the equipment, as of the date of the technical submittal (or the date when the RE approved system equipment necessary to be replaced) was technically reviewed and approved by VA. Where a UL standard is in existence for equipment to be used in completion of this contract, the equipment must bear the approved UL seal.
4. Each item of electronic equipment to be provided under this contract must bear the approved UL seal or the seal of the testing laboratory that warrants the equipment has been tested in accordance with, and conforms to the specified standards.

2.2 DISTRIBUTION EQUIPMENT AND SYSTEMS

A. Telecommunication Outlet (TCO):

1. The TCO shall consist of one telephone multipin jack and two data multipin jacks mounted in a steel outlet box. A separate 100mm (4in.) x 100mm (4in.) x 63mm (2.5in.) steel outlet box with a labeled stainless steel faceplate will be used. A second 100mm (4in.) x 100mm (4in.) x 63mm (2.5in.) steel outlet box with a labeled faceplate shall be provided as required adjacent to the first box to ensure system connections and expandability requirements are met.
 2. All telephone multipin connections shall be RJ-45/11 compatible female types. All data multipin connections shall be RJ-45 female types.
 3. The TCO shall be fed from the appropriate CCS located in the respective RTC in a manner to provide a uniform and balanced distribution system.
 4. Interface of the data multipin jacks to appropriate patch panels (or approved "punch down" blocks) in the associated RTC, is the responsibility of the Contractor. The Contractor shall not extend data cables from the RTCs to data terminal equipment or install data terminal equipment.
 5. The wall outlet shall be provided with a stainless steel or approve alternate cover plate to fit the telephone multipin jack, data multi-pin jacks and the outlet box provided (100mm (4in.) x 100mm (4in.) for single and 100mm (4in.) x 200mm (8in.) for dual outlet box applications). For PBPV installations, the cover plate shall be stainless steel.
- B. Distribution Cables: Each cable shall meet or exceed the following specifications for the specific type of cable. Each cable reel shall be sweep tested and certified by the OEM by tags affixed to each reel. The Contractor shall turn over all sweep tags to the RE or PM. Additionally, the Contractor shall provide a 610 mm (2 ft.) sample of each provided cable, to the RE and receive approval before installation. Cables installed in any outside location (i.e. above ground, under ground in conduit, ducts, pathways, etc.) shall be filled with a waterproofing compound between outside jacket (not immediately touching any provided armor) and inter conductors to seal punctures in the jacket and protect the conductors from moisture.
1. Remote Control:

- a. The remote control cable shall be multi-conductor with stranded (solid is permissible) conductors. The cable shall be able to handle the power and voltage necessary to control specified system equipment from a remote location. The cable shall be UL listed and pass the FR-1 vertical flame test, at a minimum. Each conductor shall be color-coded. Combined multi-conductor and coaxial cables are acceptable for this installation, as long as all system performance standards are met.
- b. Technical Characteristics:

| | |
|------------------|---|
| Length | As required, in 1K (3,000 ft.) reels minimum |
| Connectors | As required by system design |
| Size | 18 AWG, minimum, Outside 20 AWG, minimum, Inside |
| Color coding | Required, EIA industry standard |
| Bend radius | 10X the cable outside diameter |
| Impedance | As required |
| Shield coverage | As required by OEM specification |
| Attenuation | |
| Frequency in mHz | dB per 305 M (1,000ft.), maximum |
| 0.7 | 5.2 |
| 1.0 | 6.5 |
| 4.0 | 14.0 |
| 8.0 | 19.0 |
| 16.0 | 26.0 |
| 20.0 | 29.0 |
| 25.0 | 33.0 |
| 31.0 | 36.0 |
| 50.0 | 52.0 |

2. Telephone:

- a. The System cable shall be provided by the Contractor to meet the minimum system requirements of Category Six service. The cable shall interconnect each part of the system. The cable shall be completely survivable in areas where it is installed.

b. Technical Characteristics:

| | |
|------------------|---|
| Length | As required, in 1K (3,000 ft.) reels minimum |
| Cable | Voice grade category six |
| Connectors | As required by system design |
| Size | 22 AWG, minimum, Outside 24 AWG, minimum, Inside |
| Color coding | Required, telephone industry standard |
| Bend radius | 10X the cable outside diameter |
| Impedance | 120 Ohms \pm 15%, BAL |
| Shield coverage | As required by OEM specification |
| Attenuation | |
| Frequency in mHz | dB per 305 M (1,000ft.), maximum |
| 0.7 | 5.2 |
| 1.0 | 6.5 |
| 4.0 | 14.0 |
| 8.0 | 19.0 |
| 16.0 | 26.0 |
| 20.0 | 29.0 |
| 25.0 | 33.0 |
| 31.0 | 36.0 |
| 62.0 | 52.0 |
| 100.0 | 68.0 |

3. Data Multi-Conductor:

- a. The cable shall be multi-conductor, shielded or unshielded cable with stranded conductors. The cable shall be able to handle the power and voltage used over the distance required. It shall meet Category Six service at a minimum.

b. Technical Characteristics:

| | |
|----------------|--------------------------------|
| Wire size | 22 AWG, minimum |
| Working shield | 350 V |
| Bend radius | 10X the cable outside diameter |
| Impedance | 100 Ohms \pm 15%, BAL |
| Bandwidth | 100 mHz, minimum |

| | |
|-------------------------------------|----------------------------------|
| DC RESISTANCE | 10.0 Ohms/100M, maximum |
| Shield coverage | |
| Overall Outside (if OEM specified) | 100% |
| Individual Pairs (if OEM specified) | 100% |
| Attenuation | |
| Frequency in mHz | dB per 305 M (1,000ft.), maximum |
| 0.7 | 5.2 |
| 1.0 | 6.5 |
| 4.0 | 14.0 |
| 8.0 | 19.0 |
| 16.0 | 26.0 |
| 20.0 | 29.0 |
| 25.0 | 33.0 |
| 31.0 | 36.0 |
| 62.0 | 52.0 |
| 100.0 | 68.0 |

4. Fiber Optic:

a. Multimode Fiber:

- 1) The general purpose multimode fiber optic cable shall be a dual window type installed in conduit for all system locations. A load-bearing support braid shall surround the inner tube for strength during cable installation.
- 2) Technical Characteristics:

| | |
|----------------|--|
| Bend radius | 6.0", minimum Outer jacket, As required |
| FIBER DIAMETER | 62.5 MICRONS |
| Cladding | 125 microns |
| Attenuation | |
| 850 nM | 4.0 dB per kM, maximum |
| 1,300 nM | 2.0 dB per kM, maximum |
| Bandwidth | |
| 850 nM | 160 mHz, minimum |
| 1,300 nM | 500 mHz, minimum |

| | |
|------------|-----------------|
| Connectors | Stainless steel |
|------------|-----------------|

b. Single mode Fiber:

- 1) The general purpose single mode fiber optic cable shall be a dual window type installed in conduit for all system locations. A load-bearing support braid shall surround the inner tube for strength during cable installation.
- 2) Technical Characteristics:

| | |
|-----------------------|------------------------|
| Bend radius | 100 mm (4 in.) minimum |
| Outer jacket | PVC |
| Fiber diameter | 8.7 microns |
| Cladding | 125 microns |
| Attenuation at 850 nM | 1.0 dBm per km |
| Connectors | Stainless Steel |

5. AC Power Cable: AC power cable(s) shall be 3-conductor, no. 12 AWG minimum, and rated for 13A-125V and 1,625W. Master AC power, installation specification and requirements, are given in the NEC and herein.

C. Outlet Connection Cables:

1. Telephone:

- a. The Contractor shall provide a connection cable for each TCO telephone jack in the System with 10% spares. The telephone connection cable shall connect the telephone instrument to the TCO telephone jack. The Contractor shall not provide telephone instrument(s) or equipment.
- b. Technical Characteristics:

| | |
|--------------|---------------------------------------|
| Length | 1.8M (6ft.), minimum |
| Cable | Voice Grade |
| Connector | RJ-11/45 compatible male on each end |
| Size | 24 AWG, minimum |
| Color coding | Required, telephone industry standard |

2. Data:

- a. The Contractor shall provide a connection cable for each TCO data jack in the system with 10% spares. The data connection cable shall connect a data instrument to the TCO data jack. The Contractor shall not provide data terminal(s)/equipment.
- b. Technical Characteristics:

| | |
|--------------|----------------------------------|
| Length | 1.8M (6 ft.), minimum |
| Cable | Data grade Category Six |
| Connector | RJ-45 male on each end |
| Color coding | Required, data industry standard |
| Size | 24 AWG, minimum |

D. System Connectors:

1. Solderless (Forked Connector):

- a. The connector shall have a crimp-on coupling for quick connect/disconnect of wires or cables. The crimp-on connector shall be designed to fit the wire or cable furnished. The connector barrel shall be insulated and color-coded.
- b. Technical Characteristics:

| | |
|-----------------|-------------|
| Impedance | As required |
| Working Voltage | 500 V |

2. Multipin:

- a. The connector shall have a crimp-on coupling for quick connect/disconnect of wires or cables. The crimp-on connector shall be designed to fit the wire or cable furnished. The connector housing shall be fully enclosed and shielded. It shall be secured to the cable group by screw type compression sleeves.
- b. Technical Characteristics:

| | |
|-----------------|---------------------------------------|
| Impedance | As required |
| Working Voltage | 500 V |
| Number of pins | As requires, usually 25 pairs minimum |

3. Modular (RJ-45/11 and RJ-45): The connectors shall be commercial types for voice and high speed data transmission applications. The connector shall be compatible with telephone instruments, computer terminals, and other type devices requiring linking through the modular telecommunications outlet to the System. The connector shall be compatible with UTP and STP cables.

a. Technical Characteristics:

| Type | Number of Pins |
|----------------------------|---|
| RJ-11/45 | Compatible with RJ45 |
| RJ-45 | Eight |
| Dielectric | Surge |
| Voltage | 1,000V RMS, 60 Hz @ one minute, minimum |
| Current | 2.2A RMS @ 30 Minutes or 7.0A RMS @ 5.0 seconds |
| Leakage | 100 μ A, maximum |
| Connectability | |
| Initial contact resistance | 20 mili-Ohms, maximum |
| Insulation displacement | 10 mili-Ohms, maximum |
| Interface | Must interface with modular jacks from a variety of OEMs. RJ-11/45 plugs shall provide connection when used in RJ-45 jacks. |
| Durability | 200 insertions/withdrawals, minimum |

4. Fiber Optic: The connectors shall be commercial types for voice and high speed data transmission applications. The connector shall be compatible with telephone instruments, computer terminals, and other type devices requiring linking through the modular telecommunications outlet to the system. The connector shall be compatible with UTP and STP cables.

3. Fiber Optic:

- a. These units shall be metal-housed precision types in the frequency ranges selected. They shall be the screw-on type that has low VSWR when installed and the proper impedance to terminate the required system unit or fiber optic cable.

b. Technical Characteristics:

| | |
|----------------|-----------------|
| Frequency | Lightwave |
| Power blocking | As required |
| Return loss | 25 dB |
| Connectors | "ST", minimum |
| Construction | Stainless steel |
| Impedance | As required |

F. Distribution Frames:

1. A new stand-alone (i.e., self supporting, free standing) MDF shall be provided to interconnect the EPBX and computer room. The MDF shall be modular and equipped with modular terminating mini blocks (i.e. Ericsson, 3M, etc.), and patch panels that are as small as possible and provide all the requirements of this specifications as described herein.
2. All cable distribution closets and MDFs shall be wired in accordance with industry standards and shall employ "latest state-of-the-art" modular cross-connect devices. The MDF/telephone closet riser cable shall be sized to satisfy all voice requirements plus not less than 50% spare (growth) capacity in each telephone closet which includes a fiber optic backbone. The MDF/telephone closet riser cable shall be sized to satisfy all voice and data requirements plus not less than 50% spare (growth) capacity in each telephone closet which does not include a fiber optic backbone.
3. The MDF and all intermediate distribution frames shall be connected to the EPBX system ground.
4. Technical Characteristics:

| | |
|-------------------|------------------------------------|
| Telephone | |
| IDC type unit | As described in Part 2 |
| Contact wires | 50 micron of Gold over Nickel |
| Contact pressure | 100 Grams, MIN |
| 110A Punch blocks | Acceptable alternate to IDC |
| Data | 110A blocks as described in Part 2 |
| Fiber optic | Patch panel as described in Part 2 |
| Analog Video | Patch panel as described in Part 2 |

2.3 TELECOMMUNICATIONS CLOSET REQUIREMENTS

Refer to VA Handbook H-088C3, Telephone System Requirements, for specific TC guidelines for size, power input, security, and backboard mounting requirements. It is the Contractors responsibility to ensure TC compliance with the System Requirements.

2.4 ENVIRONMENTAL REQUIREMENTS

Technical submittals shall identify the environmental specifications for housing the system. These environmental specifications shall identify the requirements for initial and expanded system configurations for:

- A. Floor loading for batteries and cabinets.
- B. Minimum floor space and ceiling heights.
- C. Minimum size of doors for equipment passage.
- D. Power requirements: The bidders shall provide the specific voltage, amperage, phases, and quantities of circuits required.
- E. Air conditioning, heating, and humidity requirements. The bidder shall identify the ambient temperature and relative humidity operating ranges required preventing equipment damage.
- F. Air conditioning requirements (expressed in BTU per hour, based on adequate dissipation of generated heat to maintain required room and equipment standards).
- G. Proposed floor plan based on the expanded system configuration of the bidder's proposed EPBX for this Facility.
- H. Conduit size requirement (between equipment room and console room).

2.5 INSTALLATION KIT

The kit shall be provided that, at a minimum, includes all connectors and terminals, labeling systems, audio spade lugs, barrier strips, punch blocks or wire wrap terminals, heat shrink tubing, cable ties, solder, hangers, clamps, bolts, conduit, cable duct, and/or cable tray, etc., required to accomplish a neat and secure installation. All wires shall terminate in a spade lug and barrier strip, wire wrap terminal or punch block. Unfinished or unlabeled wire connections shall not be allowed. Turn over to the RE all unused and partially opened installation kit boxes, coaxial, fiberoptic, and twisted pair cable reels, conduit, cable tray, and/or cable duct bundles, wire rolls, physical installation hardware. The following are the minimum required installation sub-kits:

A. System Grounding:

1. The grounding kit shall include all cable and installation hardware required. All radio equipment shall be connected to earth ground via internal building wiring, according to the NEC.
2. This includes, but is not limited to:
 - a. Control Cable Shields.
 - b. Data Cable Shields.
 - c. Equipment Racks.
 - d. Equipment Cabinets.
 - e. Conduits.
 - f. Power Panels.
 - g. Connector Panels.
 - h. Grounding Blocks.

B. Wire and Cable: The wire and cable kit shall include all connectors and terminals, audio spade lugs, barrier straps, punch blocks, wire wrap strips, heat shrink tubing, tie wraps, solder, hangers, clamps, labels etc., required to accomplish a neat and orderly installation.

C. Conduit: The kit shall include all conduit, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to accomplish a neat and secure conduit, installation in accordance with the NEC and this document.

D. Equipment Interface: The equipment kit shall include any item or quantity of equipment, cable, mounting hardware and materials needed to interface the systems with the identified sub-system(s) according to the OEM requirements and this document.

E. Labels: The labeling kit shall include any item or quantity of labels, tools, stencils, and materials needed to completely and correctly label each subsystem according to the OEM requirements, as-installed drawings, and this document.

F. Documentation: The documentation kit shall include any item or quantity of items, computer discs, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to completely and correctly provide the system documentation as required by this document and explained herein.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Product Delivery, Storage and Handling:

1. Delivery: Deliver materials to the job site in OEM's original unopened containers, clearly labeled with the OEM's name and equipment catalog numbers, model and serial identification numbers. The RE may inventory the cable, patch panels, and related equipment.
2. Storage and Handling: Store and protect equipment in a manner, which will preclude damage as directed by the RE.

B. System Installation:

1. After the contract's been awarded, and within the time period specified in the contract, the Contractor shall deliver the total system in a manner that fully complies with the requirements of this specification. The Contractor shall make no substitutions or changes in the System without written approval from the RE and PM.
2. The Contractor shall install all equipment and systems in a manner that complies with accepted industry standards of good practice, OEM instructions, the requirements of this specification, and in a manner which does not constitute a safety hazard. The Contractor shall insure that all installation personnel understands and complies with all the requirements of this specification.
3. The Contractor shall install suitable filters, traps, directional couplers, splitters, TC's, and pads for minimizing interference and for balancing the System. Items used for balancing and minimizing interference shall be able to pass telephone and data , and lightwave-signals in the frequency bands selected, in the direction specified, with low loss, and high isolation, and with minimal delay of specified frequencies and signals. The Contractor shall provide all equipment necessary to meet the requirements of Paragraph 2.1.C and the System performance standards.
4. All passive equipment shall be connected according to the OEM's specifications to insure future correct termination, isolation, impedance match, and signal level balance at each telephone/data outlet.
5. Where TCOs are installed adjacent to each other, install one outlet for each instrument.
6. All lines shall be terminated in a suitable manner to facilitate future expansion of the System. There shall be a minimum of one spare 25 pair cable at each distribution point on each floor.

7. All vertical and horizontal copper and fiber optic cables shall be terminated so any future changes only requires modifications of the existing EPBX or signal closet equipment only.
8. Terminating resistors or devices shall be used to terminate all unused branches, outlets, equipment ports of the System, and shall be devices designed for the purpose of terminating fiber optic or twisted pair, and lightwave cables carrying telephone and data signals in telephone and data, and lightwave systems.
9. Equipment installed outdoors shall be weatherproof or installed in weatherproof enclosures with hinged doors and locks with two keys.
10. Equipment installed indoors shall be installed in metal cabinets with hinged doors and locks with two keys.

C. Conduit and Signal Ducts:

1. Conduit:

- a. The Contractor shall employ the latest installation practices and materials. The Contractor shall provide conduit, junction boxes, connectors, sleeves, weatherheads, pitch pockets, and associated sealing materials not specifically identified in this document as GFE. Conduit penetrations of walls, ceilings, floors, interstitial space, fire barriers, etc., shall be sleeved and sealed. The minimum conduit size shall be 19 mm (3/4 in.).
- b. All cables shall be installed in separate conduit and/or signal ducts (exception from the separate conduit requirement to allow telephone cables to be installed in partitioned cable tray with data cables may be granted in writing by the RE if requested.) Conduits shall be provided in accordance with Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and NEC Articles 517 for Critical Care and 800 for Communications systems, at a minimum.
- c. When metal, plastic covered, etc., flexible cable protective armor or systems are specifically authorized to be provided for use in the System, their installation guidelines and standards shall be as specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.
- d. When "innerduct" flexible cable protective systems is specifically authorized to be provided for use in the System, it's installation guidelines and standards shall be as the

specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.

- e. Conduit (including GFE) fill shall not exceed 40%. Each conduit end shall be equipped with a protective insulator or sleeve to cover the conduit end, connection nut or clamp, to protect the wire or cable during installation and remaining in the conduit. Electrical power conduit shall be installed in accordance with the NEC. AC power conduit shall be run separate from signal conduit.
- f. When metal, plastic covered, etc., flexible cable protective armor or systems are specifically authorized to be provided for use in the System, their installation guidelines and standards shall be as specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.

D. Distribution System Signal Wires and Cables:

- 1. Wires and cables shall be provided in the same manner and use like construction practices as Fire Protective and other Emergency Systems that are identified and outlined in NFPA 101, Life Safety Code, Chapters 7, 12, and/or 13, NFPA 70, National Electrical Code, Chapter 7, Special Conditions. The wires and cables shall be able to withstand adverse environmental conditions in their respective location without deterioration. Wires and cables shall enter each equipment enclosure, console, cabinet or rack in such a manner that all doors or access panels can be opened and closed without removal or disruption of the cables.
 - a. Each wire and cable shall terminate on an item of equipment by direct connection. Spare or unused wire and cable shall be provided with appropriate connectors (female types) that are installed in appropriate punch blocks, barrier strips, patch, or bulkhead connector panels.
 - b. Fiber optic cables that are spare, unused or dark shall be provided with Industry Standard "ST" type female connectors installed in appropriate break out, patch, or bulkhead connector panels provided in enclosure(s) and shall be protected from the environment.
 - c. All cable junctions and taps shall be accessible. Provide an 8" X 8" X 4" (minimum) junction box attached to the cable duct or

raceway for installation of distribution system passive equipment. Ensure all equipment and tap junctions are accessible.

2. Routing and Interconnection:

- a. Wires or cables between consoles, cabinets, racks and other equipment shall be in an approved conduit, signal duct, cable duct, or cable tray that is secured to building structure.
- b. Wires and cables shall be insulated to prevent contact with signal or current carrying conductors. Wires or cables used in assembling consoles, panels, equipment cabinets and racks shall be formed into harnesses that are bundled and tied. Harnessed wires or cables shall be combed straight, formed and dressed in either a vertical or horizontal relationship to equipment, controls, components or terminations.
- c. Harnesses with intertwined members are not acceptable. Each wire or cable that breaks out from a harness for connection or termination shall have been tied off at that harness or bundle point, and be provided with a neatly formed service loop.
- d. Wires and cables shall be grouped according to service (i.e.: AC, grounds, signal, DC, control, etc.). DC, control and signal cables may be included with any group. Wires and cables shall be neatly formed and shall not change position in the group throughout the conduit run. Wires and cables in approved signal duct, conduit, cable ducts, or cable trays shall be neatly formed, bundled, tied off in 600 mm to 900 mm (24 in. to 36 in.) lengths and shall not change position in the group throughout the run. Concealed splices are not allowed.
- e. Separate, organize, bundle, and route wires or cables to restrict EMI, channel crosstalk, or feedback oscillation inside any enclosure. Looking at any enclosure from the rear (wall mounted enclosures, junction, pull or interface boxes from the front), locate AC power, DC and speaker wires or cables on the left; coaxial, control, microphone and line level audio and data wires or cables, on the right. This installation shall be accomplished with ties and/or fasteners that will not damage or distort the wires or cables. Limit spacing between tied off points to a maximum of 150 mm (6 inches).
- f. Do not pull wire or cable through any box, fitting or enclosure where change of cable tray or signal or cable duct alignment or

direction occurs. Ensure the proper bend radius is maintained for each wire or cable as specified by it's OEM.

- g. Employ temporary guides, sheaves, rollers, and other necessary items to protect the wire or cable from excess tension or damage from bending during installation. Abrasion to wire or cable jackets is not acceptable and will not be allowed. Replace all cables whose jacket has been abraded. The discovery of any abraded and/or damaged cables during the proof of performance test shall be grounds for declaring the entire system unacceptable and the termination of the proof of performance test. Completely cover edges of wire or cable passing through holes in chassis, cabinets or racks, enclosures, pull or junction boxes, conduit, etc., with plastic or nylon grommets.
- h. Cable runs shall be splice free between conduit junction and interface boxes and equipment locations.
- i. Cables shall be installed and fastened without causing sharp bends or rubbing of the cables against sharp edges. Cables shall be fastened with hardware that will not damage or distort them.
- j. Cables shall be labeled with permanent markers at the terminals of the electronic and passive equipment and at each junction point in the System. The lettering on the cables shall correspond with the lettering on the record diagrams.
- k. Completely test all of the cables after installation and replace any defective cables.
- l. Wires or cables that are installed outside of buildings shall be in conduit, secured to solid building structures. If specifically approved, on a case by case basis, to be run outside of conduit, the wires or cables shall be installed, as described herein. The bundled wires or cables must: Be tied at not less than 460 mm (18 in.) intervals to a solid building structure; have ultra violet protection and be totally waterproof (including all connections). The laying of wires or cables directly on roof tops, ladders, drooping down walls, walkways, floors, etc. is not allowed and will not be approved.
- m. Wires or cables installed in underground conduit, duct, etc.
 - 1) Wires or cables installed in underground installations shall be waterproofed by the inclusion of a water protective barrier (i.e. gel, magma, etc.) or flooding compound between the

outside jacket and first shield. Each underground connection shall be accessible in a manhole, recessed ground level junction box, above ground pedestal, etc., and shall be provided with appropriate waterproof connectors to match the cable being installed. Once the System has been tested and found to meet the System performance standards and accepted by VA, the Contractor shall provide waterproof shrink tubing or approved mastic to fully encompass each wire or cable connection and overlay at least 150 mm (6 inches) above each wire or cable jacket trim point.

- 2) It is not acceptable to connect waterproofed cable directly to an inside CCS punch block or directly to an equipment connection port. When an under ground cable enters a building, it shall be routed directly to the closest TC that has been designated as the building's IMTC. The Contractor shall provide a "transition" splice in this TC where the "water proofed" cable enters on one side and "dry" cable exits on the other side. The "transition" splice shall be fully waterproof and be capable of reentry for system servicing. Additionally, the transition splice shall not allow the waterproofing compound to migrate from the water proof cable to the dry cable.
- 3) Warning tape shall be continuously placed 300 mm (12 inches) above buried conduit, cable, etc.

E. Outlet Boxes, Back Boxes, and Faceplates:

1. Outlet Boxes: Signal, power, interface, connection, distribution, and junction boxes shall be provided as required by the system design, on-site inspection, and review of the contract drawings.
2. Back Boxes: Back boxes shall be provided as directed by the OEM as required by the approved system design, on-site inspection, and review of the contract drawings.
3. Face Plates (or Cover Plates): Faceplates shall be of a standard type, stainless steel, anodized aluminum or UL approved cycloc plastic construction and provided by the Contractor for each identified system outlet location. Connectors and jacks appearing on the faceplate shall be clearly and permanently marked.

F. Connectors: Circuits, transmission lines, and signal extensions shall have continuity, correct connection and polarity. A uniform polarity shall be maintained between all points in the system.

1. Wires:

- a. Wire ends shall be neatly formed and where insulation has been cut, heat shrink tubing shall be employed to secure the insulation on each wire. Tape of any type is not acceptable.
- b. Audio spade lugs shall be installed on each wire (including spare or unused) end and connect to screw terminals of appropriate size barrier strips. AC barrier strips shall be provided with a protective cover to prevent accidental contact with wires carrying live AC current. Punch blocks are approved for signal, not AC wires. Wire Nut or "Scotch Lock" connectors are not acceptable for signal wire installation.

2. Cables: Each connector shall be designed for the specific size cable being used and installed with the OEM's approved installation tool. Typical system cable connectors include; but, are not limited to: Audio spade lug, punch block, wirewrap, etc.

G. AC Power: AC power wiring shall be run separately from signal cable.

H. Grounding:

1. General: The Contractor shall ground all Contractor Installed Equipment and identified Government Furnished Equipment to eliminate all shock hazards and to minimize, to the maximum extent possible, all ground loops, common mode returns, noise pickup, crosstalk, etc. The total ground resistance shall be 0.1 Ohm or less.
- a. The Contractor shall install lightning arrestors and grounding in accordance with the NFPA and this specification.
 - b. Gas protection devices shall be provided on all circuits and cable pairs serving building distribution frames located in buildings other than the building in which the MDF is located or in any area served by an unprotected distribution system (manhole, aerial, etc.). The Contractor shall install the gas protection devices at the nearest point of entrance in buildings where protection is required and on the same circuits on the MDF in the telephone switch room.
 - c. Under no conditions shall the AC neutral, either in a power panel or in a receptacle outlet, be used for system control, subcarrier or audio reference ground.

- d. The use of conduit, signal duct or cable trays as system or electrical ground is not acceptable and will not be permitted. These items may be used only for the dissipation of internally generated static charges (not to be confused with externally generated lightning) that may applied or generated outside the mechanical and/or physical confines of the System to earth ground. The discovery of improper system grounding shall be grounds to declare the System unacceptable and the termination of all system acceptance testing.
2. Cabinet Buss: A common ground buss of at least #10 AWG solid copper wire shall extend throughout each equipment cabinet and be connected to the system ground. Provide a separate isolated ground connection from each equipment cabinet ground buss to the system ground. Do not tie equipment ground busses together.
3. Equipment: Equipment shall be bonded to the cabinet bus with copper braid equivalent to at least #12 AWG. Self grounding equipment enclosures, racks or cabinets, that provide OEM certified functional ground connections through physical contact with installed equipment, are acceptable alternates.
4. Cable Shields: Cable shields shall be bonded to the cabinet ground buss with #12 AWG minimum stranded copper wire at only one end of the cable run. Cable shields shall be insulated from each other, faceplates, equipment racks, consoles, enclosures or cabinets; except, at the system common ground point. Coaxial and audio cables, shall have one ground connection at the source; in all cases, cable shield ground connections shall be kept to a minimum.
- I. Labeling: Provide labeling in accordance with ANSI/EIA/TIA-606-A. All lettering for voice and data circuits shall be stenciled using laser printers or thermal ink transfer process. Handwritten labels are not acceptable.
 1. Cable and Wires (Hereinafter referred to as "Cable"): Cables shall be labeled at both ends in accordance with ANSI/EIA/TIA-606-A. Labels shall be permanent in contrasting colors. Cables shall be identified according to the System "Record Wiring Diagrams".
 2. Equipment: System equipment shall be permanently labeled with contrasting plastic laminate or bakelite material. System equipment shall be labeled on the face of the unit corresponding to its source.

3. Conduit: The Contractor shall label all conduit, including utilized GFE, with permanent marking devices or spray painted stenciling a minimum of 3 meters (10 ft.) identifying it as the System. In addition, each enclosure shall be labeled according to this standard.
4. Termination Hardware: The Contractor shall label workstation outlets and patch panel connections using color coded labels with identifiers in accordance with ANSI/EIA/TIA-606-A and the "Record Wiring Diagrams".

3.2 TESTS

A. Interim Inspection:

1. This inspection shall verify that the equipment provided adheres to the installation requirements of this document. The interim inspection will be conducted by a factory-certified representative and witnessed by a Government Representative. Each item of installed equipment shall be checked to insure appropriate UL certification markings. This inspection shall verify cabling terminations in telecommunications rooms and at workstations adhere to color code for T568B pin assignments and cabling connections are in compliance with ANSI/EIA/TIA standards. Visually confirm Category 6 marking of outlets, faceplates, outlet/connectors and patch cords.
2. Perform fiber optical field inspection tests via attenuation measurements on factory reels and provide results along with manufacturer certification for factory reel tests. Remove failed cable reels from project site upon attenuation test failure.
3. The Contractor shall notify the RE, in writing, of the estimated date the Contractor expects to be ready for the interim inspection, at least 20 working days before the requested inspection date.
4. Results of the interim inspection shall be provided to the RE and PM. If major or multiple deficiencies are discovered, a second interim inspection may be required before permitting the Contractor to continue with the system installation.
5. The RE and/or the PM shall determine if an additional inspection is required, or if the Contractor will be allowed to proceed with the installation. In either case, re-inspection of the deficiencies noted during the interim inspection(s), will be part of the proof of performance test. The interim inspection shall not affect the Systems' completion date. The Contracting Officer shall ensure all

test documents will become a part of the Systems record documentation.

B. Pretesting:

1. Upon completing the installation of the System, the Contractor shall align and balance the system. The Contractor shall pretest the entire system.

2. Pretesting Procedure:

a. During the system pretest, the Contractor shall verify (utilizing the approved spectrum analyzer and test equipment) that the System is fully operational and meets all the system performance requirements of this standard.

b. The Contractor shall pretest and verify that all System functions and specification requirements are met and operational, no unwanted aural effects, such as signal distortion, noise pulses, glitches, audio hum, poling noise, etc. are present. The Contractor shall measure and record the aural carrier levels of each system telephone and data channel, at each of the following points in the system:

- 1) Local Telephone Company Interfaces or Inputs.
- 2) EPBX interfaces or inputs and outputs.
- 3) MDF interfaces or inputs and outputs.
- 4) EPBX output S/NR for each telephone and data channel.
- 5) Signal Level at each interface point to the distribution system, the last outlet on each trunk line plus all outlets installed as part of this contract.

3. The Contractor shall provide four (4) copies of the recorded system pretest measurements and the written certification that the System is ready for the formal acceptance test shall be submitted to the RE.

C. Acceptance Test: After the System has been pretested and the Contractor has submitted the pretest results and certification to the RE, then the Contractor shall schedule an acceptance test date and give the RE 30 days written notice prior to the date the acceptance test is expected to begin. The System shall be tested in the presence of a Government Representative and an OEM certified representative. The System shall be tested utilizing the approved test equipment to certify proof of performance and Life Safety compliance. The test shall verify that the total System meets the requirements of this specification. The

notification of the acceptance test shall include the expected length (in time) of the test.

D. Verification Tests:

1. Test the UTP backbone copper cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors, and between conductors and shield, if cable has an overall shield. Test the operation of shorting bars in connection blocks. Test cables after termination and prior to cross-connection.
2. Multimode Fiber Optic Cable: Perform end-to-end attenuation tests in accordance with ANSI/EIA/TIA-568-B.3 and ANSI/EIA/TIA-526-14A using Method A, Optical Power Meter and Light Source. Perform verification acceptance test.
3. Single mode Fiber Optic Cable: Perform end-to-end attenuation tests in accordance with ANSI/EIA/TIA-568-B.3 and ANSI/EIA/TIA-526-7 using Method A, Optical Power Meter and Light Source. Perform verification acceptance test.

E. Performance Testing:

1. Perform Category 6 tests in accordance with ANSI/EIA/TIA-568-B.1 and ANSI/EIA/TIA-568-B.2. Test shall include the following: wire map, length, insertion loss, return loss, NEXT, PSNEXT, ELFEXT, PSELFEXT, propagation delay and delay skew.
2. Fiber Optic Links: Perform end-to-end fiber optic cable link tests in accordance with ANSI/EIA/TIA-568-B.3.

F. Total System Acceptance Test: The Contractor shall perform verification tests for UTP copper cabling system(s) and the multimode fiber optic cabling system(s) after the complete telecommunication distribution system and workstation outlet are installed.

1. Voice Testing: Connect to the network interface device at the demarcation point. Go off-hook and receive dial tone from the LEC. If a test number is available, place and receive a local, long distance, and FTS telephone call.
2. Data Testing: Connect to the network interface device at the demarcation point. Log onto the network to ensure proper connection to the network is achieved.

3.3 TRAINING

- A. Furnish the services of a factory-trained engineer or technician for a total of two four hour classes to instruct designated Facility IRM

personnel. Instruction shall include cross connection, corrective, and preventive maintenance of the System and equipment.

- B. Before the System can be accepted by the VA, this training must be accomplished. Training will be scheduled at the convenience of the Facilities Contracting Officer and Chief of Engineering Service.

3.4 GUARANTEE PERIOD OF SERVICE

A. Contractor's Responsibilities:

1. The Contractor shall guarantee that all installed material and equipment will be free from defects, workmanship, and will remain so for a period of one year from date of final acceptance of the System by the VA. The Contractor shall provide OEM's equipment warranty documents, to the RE (or Facility Contracting Officer if the Facility has taken possession of the building(s)), that certifies each item of equipment installed conforms to OEM published specifications.
2. The Contractor's maintenance personnel shall have the ability to contact the Contractor and OEM for emergency maintenance and logistic assistance, remote diagnostic testing, and assistance in resolving technical problems at any time. The Contractor and OEM shall provide this contact capability at no additional cost to the VA.
3. All Contractor installation, maintenance, and supervisor personnel shall be fully qualified by the OEM and must provide two (2) copies of current and qualified OEM training certificates and OEM certification upon request.
4. Additionally, the Contractor shall accomplish the following minimum requirements during the one year guarantee period:
 - a. Response Time:
 - 1) The RE (or facility Contracting Officer if the facility has taken possession of the building[s]) are the Contractor's reporting and contact officials for the System trouble calls, during the guarantee period.
 - 2) A standard workweek is considered 8:00 A.M. to 5:00 P.M., Monday through Friday exclusive of Federal Holidays.
 - 3) The Contractor shall respond and correct on-site trouble calls, during the standard work week to:
 - a) A routine trouble call within one working days of its report. A routine trouble is considered a trouble which

causes a system outlet, station, or patch cord to be inoperable.

- b) An emergency trouble call within 6 hours of its report. An emergency trouble is considered a trouble which causes a subsystem or distribution point to be inoperable at anytime. Additionally, the loss of a minimum of 50 station or system lines shall be deemed as this type of a trouble call.
- 4) The Contractor shall respond on-site to a catastrophic trouble call within 4 hours of its report. A catastrophic trouble call is considered total system failure.
 - a) If a system failure cannot be corrected within four hours (exclusive of the standard work time limits), the Contractor shall be responsible for providing alternate system CSS or TCO equipment, or cables. The alternate equipment and/or cables shall be operational within four hours after the four hour trouble shooting time.
 - b) Routine or emergency trouble calls in critical emergency health care facilities (i.e., cardiac arrest, intensive care units, etc.) shall also be deemed as a catastrophic trouble call if so determined by the RE or Facility Director. The RE or Facility Contracting Officer shall notify the Contractor of this type of trouble call at the direction of the Facilities Director.
- b. Required on-site visits during the one year guarantee period
 - 1) The Contractor shall visit, on-site, for a minimum of eight hours, once every 12 weeks, during the guarantee period, to perform system preventive maintenance, equipment cleaning, and operational adjustments to maintain the System according the descriptions identified in this SPEC.
 - a) The Contractor shall arrange all Facility visits with the RE or Facility Contracting Officer prior to performing the required maintenance visits.
 - b) The Contractor in accordance with the OEM's recommended practice and service intervals shall perform preventive maintenance during a non-busy time agreed to by the RE or Facility Contracting Officer and the Contractor.

- c) The preventive maintenance schedule, functions and reports shall be provided to and approved by the RE or Facility Contracting Officer.
 - 2) The Contractor shall provide the RE or Facility Contracting Officer a type written report itemizing each deficiency found and the corrective action performed during each required visit or official reported trouble call. The Contractor shall provide the RE with sample copies of these reports for review and approval at the beginning of the Total System Acceptance Test. The following reports are the minimum required:
 - a) Monthly Report: The Contractor shall provide a monthly summary all equipment and sub-systems serviced during this guarantee period to RE or Facilities Contracting Officer by the fifth working day after the end of each month. The report shall clearly and concisely describe the services rendered, parts replaced and repairs performed. The report shall prescribe anticipated future needs of the equipment and Systems for preventive and predictive maintenance
 - b) Contractor Log: The Contractor shall maintain a separate log entry for each item of equipment and each sub-system of the System. The log shall list dates and times of all scheduled, routine, and emergency calls. Each emergency call shall be described with details of the nature and causes of emergency steps taken to rectify the situation and specific recommendations to avoid such conditions in the future.
 - 3) The RE or Facility Contracting Officer shall provide the Facility Engineering Officer, two (2) copies of actual reports for evaluation.
 - a) The RE or Facility Contracting Officer shall ensure copies of these reports are entered into the System's official acquisition documents.
 - b) The Facilities Chief Engineer shall ensure copies of these reports are entered into the System's official technical as-installed documents.
- B. Work Not Included: Maintenance and repair service shall not include the performance of any work due to improper use, accidents, other vendor, contractor, owner tampering or negligence, for which the Contractor is

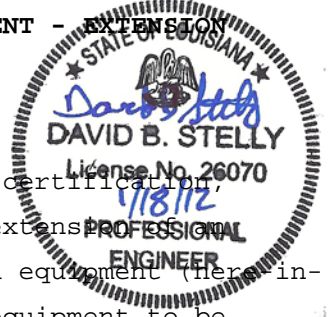
not directly responsible and does not control. The Contractor shall immediately notify the RE or Facility Contracting Officer in writing upon the discovery of these incidents. The RE or Facility Contracting Officer will investigate all reported incidents and render findings concerning any Contractor's responsibility.

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SECTION 27 31 31
VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT - EXTENSION

PART 1 - GENERAL

1.1 DESCRIPTION

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- A. This section specifies the furnishing, installing, certification, testing, and guaranty of a complete and operating extension to an existing operating Telephone System, and associated equipment (here-in-after referred to as "the System") and associated equipment to be installed in the VA Medical Center here-in-after referred to as "the Facility". The System shall include, but not be limited to, equipment cabinets, interface enclosures, and relay racks, stand-by battery(s), necessary combiners, traps, and filters; distribution nodes and/or amplifiers; telephone instruments; auxiliary systems; and necessary passive devices such as: protectors, isolators, splitters, couplers, cable "patch", "punch down", and cross-connector blocks or devices, cable management items, voice and digital cable distribution system, and associated hardware. The System shall additionally include, but not be limited to: telecommunication closets (TC); telecommunications outlets (TCO); copper and fiber optic distribution cables, connectors, "patch" cables, and/or "break out" devices.
- B. The System shall be delivered free of engineering, manufacturing, installation, and operating defects. It shall be designed, engineered and installed for ease of operation, maintenance, and testing.
- C. The term "provide", as used herein, shall be defined as: designed, engineered, furnished, installed, certified, and tested, by the Contractor.
- D. The Telephone System is defined as an Emergency Critical Care Communication System by the National Fire Protection Association (NFPA). Therefore, if the System connects to or extends the telephone system, the System's installation and operation shall adhere to all appropriate National, Government, and/or Local Life Safety and/or Support Codes, which ever are the more stringent for this Facility. At a minimum, the System shall be installed according to NFPA, Section 70, National Electrical Code (NEC), Article 517 and Chapter 7; NFPA, Section 99, Health Care Facilities, Chapter 3-4; NFPA, Section 101, Life Safety Code, Chapters 7, 12, and/or 13; Joint Commission on Accreditation of Health Care Organization (JCAHCO), Manual for Health Care Facilities, all necessary Life Safety and/or Support guidelines;

this specification; and the original equipment manufacturer's (OEM) suggested installation design, recommendations, and instructions. The OEM and Contractor shall ensure that all management, sales, engineering, and installation personnel have read and understand the requirements of this specification before the System is designed, engineered, delivered, and provided.

- E. The VA Project Manager (PM) and/or if delegated, Resident Engineer (RE) are the approving authorities for all contractual and mechanical changes to the System. The Contractor is cautioned to obtain in writing, all approvals for system changes relating to the published contract specifications and drawings, from the PM and/or the RE before proceeding with the change.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- C. Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.
- D. Section 27 10 00, STRUCTURED CABLING.
- E. Section 26 27 26, WIRING DEVICES.
- F. Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.
- G. Section 26 41 00, FACILITY LIGHTNING PROTECTION.
- H. Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING.
- I. H-088C3: VA HANDBOOK DESIGN FOR TELEPHONE SYSTEMS

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only. Except for a specific date given, the issue in effect (including amendments, addenda, revisions, supplements, and errata) on the date the system's submittal is technically approved by VA, shall be enforced.
- B. Joint Commission on Accreditation of Health Care Organization (JCAHO): Comprehensive Accreditation Manual for Hospitals - Volumes One and Two.
- C. National and/or Government Life Safety Code(s): The more stringent of each listed code.
- D. National Fire Protection Association (NFPA):

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|--------|---|
| No. 70 | National Electrical Code (NEC) |
| No. 75 | Protection of Electronic Computer/Data Processing Systems |

| | |
|----------|--|
| No. 77 | Recommended Practice on Static Electricity |
| No. 99 | Standard for Health Care Facilities |
| No. 101 | Life Safety Code |
| No. 1221 | Emergency Services Communication Systems |

E. Underwriter's Laboratories, Inc. (UL):

| | |
|---------------|---|
| 65 | Wired Cabinets |
| 96 | Lightning Protection Components |
| 96A | Installation Requirements for Lightning Protection Systems |
| 467 | Grounding and Bonding Equipment |
| 497/497A/497B | Protectors for Paired Conductors/ Communications Circuits/Data Communications and Fire Alarm Circuits |
| 884 | Underfloor Raceways and Fittings |

F. ANSI/EIA/TIA PUBLICATIONS:

| | |
|------|--|
| 568B | Commercial Building Telecommunications |
| 569B | COMMERCIAL BUILDING STANDARD FOR TELECOMMUNICATIONS PATHWAYS AND SPACES |
| 598C | Optical Fiber Cable Color Coding |
| 606A | Administration Standard for the Telecommunications Infrastructure of Commercial Buildings |
| 607A | Grounding and Bonding Requirements for Telecommunications in Commercial Buildings |
| 758 | Grounding and Bonding Requirements for Telecommunications in Commercial Buildings |

G. Lucent Technologies: Document 900-200-318 "Outside Plant Engineering Handbook".

H. International Telecommunication Union - Telecommunication Standardization Sector (ITU-T).

I. Federal Information Processing Standards (FIPS) Publications.

J. Federal Communications Commission (FCC) Publication: Standards for telephone equipment and systems.

K. United States Air Force: Technical Order 33K-1-100 - Test Measurement and Diagnostic Equipment (TMDE) Interval Reference Guide.

1.4 QUALITY ASSURANCE

- A. The authorized representative of the System's OEM shall be responsible for the design, satisfactory total operation of the System, and its certification.
- B. The OEM shall meet the minimum requirements identified in Paragraph 2.1.A. Additionally, the Contractor shall have had experience with three or more installations of systems of comparable size and complexity with regard to coordinating, engineering, testing, certifying, supervising, training, and documentation. Each of these installations shall have been in successful operation for a minimum of three years after final acceptance by the user. These installations shall be provided as a part of the submittal identified in Paragraph 1.5.
- C. The System Contractor shall submit certified documentation that they have been an authorized distributor and service organization for the OEM for a minimum of three (3) years. The System Contractor shall be authorized by the OEM to certify and warranty the installed equipment. In addition, the OEM and System Contractor shall accept complete responsibility for the design installation, certification, and physical support for the System. This documentation, along with the System Contractor and OEM certifications must be provided in writing as a part of the Contractor's Technical Submittal.
- D. The Contractor's Telecommunications Technicians assigned to the System shall be fully trained, qualified, and certified by the OEM on the engineering, installation, and testing of the System. The Contractor shall provide formal written evidence of current OEM certification(s) for the installer(s) as a part of the submittal or to the RE before being allowed to commence work on the System.

1.5 SUBMITTALS

- A. On-Site Survey: The Contractor shall provide an on-site telephone equipment location, cable pathway, TC, TCO, and interconnection survey with the submittal that is accomplished no later than 18 months prior to the expected completion of the facility.
 - 1. The survey will be accomplished by a physical walk through of the facility and existing locations with the contract drawings (including all approved changes) and existing survey performed by the IRM department. Differences in locations between the two surveys

- shall be clearly identified and shall be provided to the RE in writing within 30 days of the completion of the survey.
- B. Provide submittals in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. The RE shall retain one copy for review and approval.
1. If the submittal is approved the RE shall retain one copy for Official Records and return three (3) copies to the Contractor.
 2. If the submittal is disapproved, three (3) copies will be returned to the Contractor with a written explanation attached indicating the areas where the submittal deviated from the System Specifications. The RE shall retain one copy for Official Records.
- C. Documents: The submittal shall be separated into sections for each subsystem and shall contain the following:
1. Title page to include:
 - a. VA Medical Center.
 - b. Contractor's name, address, and telephone (including fax) numbers.
 - c. Date of Submittal.
 - d. VA Project No.
 2. List containing a minimum of three (3) locations of installations of similar size and complexity as identified herein. These locations shall contain the following:
 - a. Installation Location and Name.
 - b. Owner's or user's name, address, and telephone numbers (including fax).
 - c. Date of Project Start and Date of Final Acceptance by Owner.
 - d. System Project Number.
 - e. Brief (three paragraphs minimum) description of each system's function, operation, and installation.
 3. Narrative: Description of the System as it is expected to be installed.
 4. A list of equipment to be furnished. The quantity, make and model number of each item is required. Select the required equipment items quantities that will satisfy the needs of the System. Delete equipment items that are not required, add additional items required.

The following is the minimum equipment required by the System:

| QUANTITY | UNIT |
|----------|----------------------------------|
| | CSU |
| | Back-up Battery Power Supply |
| | AC Power Supply |
| | Equipment Cabinet(s) |
| 1 ea. | Lightning Protection System |
| | Distribution/Interface Cabinets |
| | Stand Alone Relay Rack |
| | CCS |
| | Wire Management System/Equipment |
| | Telephone Instruments |
| | Cable Distribution System |
| | System Conduits |
| 1 ea. | Installation Kit |
| 1 ea. | Separate Spare Part List |

5. Interface cabinet and each distribution cabinet layout drawing, as each is to be installed.
 6. Equipment technical literature detailing the electrical and technical characteristics of each item of equipment to be furnished.
 7. Engineering drawings of the System, showing calculated signal levels at the CSU output, each input and output distribution point, proposed telephone outlet values, and signal level at each telephone outlet multipin jack.
 8. List of test equipment as per paragraph 1.5.E below.
 9. A letter certifying that the Contractor understands the requirements of the Samples paragraph 1.5.F below.
 10. A letter certifying that the Contractor understands the requirements of Section 3.2 concerning acceptance tests.
- D. Environmental Requirements: Technical submittals shall confirm the environmental specifications for TC areas occupied by the System. These environmental specifications shall identify the requirements for initial and expanded system configurations for:
1. Floor loading for batteries and cabinets.
 2. Minimum floor space and ceiling heights.

3. Minimum size of doors for equipment passage.
 4. Power requirements: The bidders shall provide the specific voltage, amperage, phases, and quantities of circuits required.
 5. Air conditioning, heating, and humidity requirements. The Contractor shall identify the ambient temperature and relative humidity operating ranges required to prevent equipment damage.
 6. Air conditioning requirements (expressed in BTU per hour, based on adequate dissipation of generated heat to maintain required room and equipment standards).
 7. Main backbone, trunk line, riser, and horizontal cable pathways, cable duct, and conduit requirements between each MTC, TC, and TCO.
- E. Test Equipment List. The Contractor is responsible for furnishing all test equipment required to test the System in accordance with the parameters specified. Unless otherwise stated, the test equipment shall not be considered part of the system. The Contractor shall furnish test equipment of an accuracy better than the parameters to be tested. The test equipment furnished by the Contractor shall have a calibration tag of an acceptable calibration service dated not more than 3 months prior to the test. As part of the proposal, a test equipment list shall be furnished that includes the make and model number of the following type of equipment as a minimum:
1. Spectrum Analyzer.
 2. Signal Level Meter.
 3. Volt-Ohm Meter.
 4. Time Domain Reflectometer (TDR) with strip chart recorder.
 5. Bit Error Test Set (BERT).
- F. Samples. A sample of each of the following items shall be furnished to the RE for approval prior to installation. The samples may be returned to the Contractor at the discretion of the RE.
1. TCO Wall Outlet Box 100 mm x 100 mm x 63 mm (4" x 4"x 2.5") with:
 - a. One each telephone (or voice) RJ45 jack installed.
 - b. Two each multi pin data RJ45 jacks installed.
 - c. Cover Plate installed.
 2. Data CCS patch panel, punch block or connection device with RJ 45 connectors installed.
 3. Telephone CCS system with IDC and/or RJ45 connectors and cable terminal equipment installed.

4. Fiber optic CCS patch panel or breakout box with cable management equipment and "ST" connectors installed.
5. 610 mm (2 ft.) section of each copper cable to be used with cable sweep tags as specified in Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING, and connectors installed.
6. 610 mm (2 ft.) section of each fiber optic cable to be used with cable sweep tags as specified in Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING, and connectors installed.

G. Certifications:

1. Submit written certification from the OEM indicating that the proposed supervisor of the installation and the proposed provider of the contract maintenance are authorized representatives of the OEM. Include the individual's exact name and address and OEM credentials in the certification.
2. Submit written certification from the OEM that the wiring and connection diagrams meet National and/or Local (whichever is the more stringent) Life Safety Guidelines, NFPA, NEC, UL, this specification, and JCAHCO requirements and instructions, requirements, recommendations, and guidance set forth by the OEM for the proper performance of the System as described herein. The VA will not approve any submittal without this certification.
3. Preacceptance Certification: This certification shall be made in accordance with the test procedure paragraph 3.2.B.

H. Equipment Manuals: Ten (10) working days prior to the scheduled acceptance test, the Contractor shall deliver four (4) complete sets of commercial operation and maintenance manuals for each item of equipment furnished as part of the System to the RE. The manuals shall detail the theory of operation and shall include narrative descriptions, pictorial illustrations, block and schematic diagrams and parts list.

I. As-Installed Equipment and Wiring Diagrams. Fifteen (15) working days prior to the scheduled acceptance test, the Contractor shall deliver four complete sets of the Record Wiring Diagrams of the System to the RE. The diagrams shall show all inputs and outputs of electronic and passive equipment correctly identified according to the markers installed on the interconnecting cables, equipment and room/area locations. The drawings shall show the signal levels of the telephone aural carriers of each telephone channel at the input and output of all electronic equipment, beginning and end of each distribution line, and

the telephone outlets. The record wiring diagrams shall be provided in hard copy and two compact disk copies properly formatted to match the Facilities current operating version of Computer Aided Drafting (AUTO CAD) system. The RE shall verify and inform the Contractor of the current version of AutoCAD being used by the Facility. The RE shall submit one hard copy of each as-installed drawing to TSSO-005N2 for review 15 working days prior to the scheduled acceptance test.

- J. Ten (10) days prior to the start of the intermediate test, provide a typewritten detailed description of the System testing plan that meets this specification's performance standards as indicated in paragraph 2.1.C including illustrations and utilizes test equipment specified in paragraph 1.5.C. The test plan will need to be evaluated and approved by the RE before intermediate testing begins.
- K. Provide two copies of an OEM developed training video tape presentation (reference paragraph 3.3.B) for evaluation and approval by the RE.
- L. Provide a typewritten document that details the complete record program in memory for all associated station assignments.
- M. Needs Analysis (required for extension of existing system): The Contractor shall conduct a needs analysis of the existing Facility with representative's from the IRM and various departments to determine the System's requirements. The analysis shall depict System features and capacities, in addition to specific site requirements. The analysis shall be typewritten and contain the following information as a minimum:
 - 1. The CSU shall be compatible with the existing or projected EPBX and will:
 - a. Initially provide:

| EQUIPPED ITEM | CAPACITY | WIRED CAPACITY |
|-------------------------------------|----------|----------------|
| Main Station Lines: | | |
| a) Single Line | | |
| b) Multi Line (Equipped for DID) | | |
| Two-way DRTL | | |
| Foreign Exchange (FX) | | |
| WATS | | |
| Conference | | |

| | | |
|------------------------|--|--|
| Dial Dictation Access | | |
| RADIO PAGING ACCESS | | |
| AUDIO PAGING ACCESS | | |
| Off-Premise Extensions | | |
| CO Trunk By-Pass | | |
| CO Trunk By-Pass | | |
| CRT w/keyboard | | |
| Printers | | |
| Operator Consoles | | |
| T-1 Access Equipment | | |
| Maintenance Console | | |

- b. Projected Maximum Growth. The Contractor shall identify the projected maximum growth for each item identified in Paragraph 1.5.C.4. as a part of the needs analysis. For this purpose, the following definitions are provided to detail the System's capability:
- 1) All software and hardware required to completely equip the CSU with all items listed under equipped capacity, shall be provided and installed by the contractor 30 days prior to system cut-over.
 - 2) "Wired Capacity" is to include all wiring and equipment listed under wired capacity, with the exception of line, data, and trunk cards, and shall be provided, installed, and tested 30 days prior to system cut-over.
 - 3) The System shall be capable of expansion to the projected maximum growth through the use of printed circuit boards and/or modular cabinets which do not require extensive re-wiring and reprogramming.
2. Cable Distribution System: A design plan for twisted pair and fiber-optic distribution cable plant requirements is not included in this document. See Specification Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING, for specific cable distribution system requirements. However, the Contractor is required to formulate a projected cable count that shall coincide with the Maximum Growth items described herein. It is the Contractors responsibility to provide the systems CCS, cable distribution, and TCO requirements in

order to develop a copper and fiber-optic distribution requirements plan using the following paragraphs as an example:

a. Twisted Pair Requirements/Column Explanation:

| Column | Explanation |
|----------------------|---|
| From Building | Identifies the building by number or title |
| Floor | IDENTIFIES THE FLOOR BY NUMBER (I.E. 1ST, 2ND, ETC.) |
| Room Number | Identifies the room, by number, from which cabling shall be installed |
| Number of Cable Pair | Identifies the number of cable pair required to be terminated on the floor designated or the number of cable pair (VA Owned) to be retained |
| Building | Identifies the building by number or title |
| Room | Identifies room number |

b. Fiber Optic Cabling Requirements/Column Explanation:

| Column | Explanation |
|-------------------|--|
| From Building | Identifies building, by number or location, from which cabling is installed |
| Room Number | Identifies the room, by number, from which cabling shall be installed |
| To Building | IDENTIFIES BUILDING, BY NUMBER OR LOCATION, TO WHICH CABLING IS INSTALLED |
| Room Number | Identifies the room, by number, to which cabling shall be installed |
| Number of Strands | Identifies the number of strands in each run of fiber optic cable |
| Installed Method | Identifies the method of installation in accordance with requirements as designated herein |
| Notes | Identifies a note number for a special feature or equipment |
| Building | Identifies the building by number or title |

3. Telephone Instruments (or Stations). The Contractor shall clearly and fully indicate this category for each telephone instrument and

compare the total count to the locations identified above and indicated the projected EPBX port count requirements as a part of the technical submittal. Additionally, the Contractor shall indicate the total number of spares:

| Column | Explanation |
|---|--|
| MSL | Number of Main Station Lines (MSL) to be associated with the instrument. |
| Instrument and Outlets. All equipment to be installed are assigned the following codes: | |
| DS | Desk type - single line |
| WS | Wall type - single line |
| DM | Desk type - multi-line |
| WM | Wall type - multi-line |
| Jack | The type of jack shall be the type identified (i.e. wall, single, dual, triplex, etc.). |
| Notes | Identifies a note number which spells out a requirement for a special feature or function associated with the circuits and equipment on that particular line of the station. |
| SVC | Identifies the using SERVICE. |
| Position | Identifies primary user of the instrument by position description or function. |

4. Telecommunication Outlets (TCO). The Contractor shall clearly and fully indicate this category for each outlet location and compare the total count to the locations identified and as shown on the drawings as a part of the technical submittal. Additionally, the Contractor shall indicate the total number of spares.

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS

A. System Requirements:

1. The System shall extend the following minimum services generated by the existing telephone system. If these services are not generated by an operating existing telephone system, the System shall be fully compatible and capable of providing them in accordance with and supported by an Original Equipment Manufacturer (OEM), and as specified herein. The System shall provide continuous inter and/or intra-Facility service. The System shall be capacity sized so that loss of connectivity to an external telephone system(s) shall not

affect the Facilities operation in specific designated emergency operating locations and instruments. The System shall:

- a. Inter-operate, connect, and function fully with the existing Local Telephone Exchange (LEC) Network(s), Federal Telephone System (FTS) Inter-city Network(s), Inter-exchange Carriers, Integrated Services Digital Network (ISDN), at a minimum.
- b. Inter operate with current identified voice mail and automatic attendant functions, and are required as specified herein. A universal night answering function from a Facility designated remote locations shall be provided if not currently in operation and/or will not be deviated as a result of the system installation.
- c. Be a voice and data cable distribution system that is based on a physical "Star" Topology.
- d. Be compatible with and able to provide direct digital connection to trunk level equipment including, but, not limited to: directly accessing trunk level equipment including radio paging, audio paging, Federal Information Processing Standards [FIPPS] publications), Industry Standard "T" and/or "DS" carrier protocols and external protocol converters. Additionally, connections to "T" and/or "DS" access/equipment or Customer Service Units (CSU) that are used in FTS and other trunk applications, shall be included in the System design. Additionally T-1 access/equipment (or CSU) shall be used in FTS and other trunk applications as required by system design if these functions are not provided by the existing telephone system and/or will be deactivated by the System. The Contractor shall provide all T-1 equipment necessary to terminate and make operational the quantity of circuits designated. The CSU's shall be connected to the system's emergency battery power supply. The System shall be fully capable of operating in the Industry Standard "DS" protocol and provide that service when required.
- e. Contain attendant and operator consoles, video monitors with keyboards, and printers to provide employee directory access from the Traffic Management System (TMS), as required by system design if not provided by the existing telephone system and/or will be deactivated by the System installation. All additional console positions, video monitors, and keyboards shall have identical

capabilities. The System shall accept a mixture of trunk types at each attendant console and extend calls received via these trunks to station users.

- f. Be capable of interfacing and operating with Direct-Incoming-dial (DID) service to stations as identified herein. Assignment to DID shall not affect intra-Facility operation. A DID trunk group, which will operate as a separate trunk group from other Central Office (CO) trunks shall be provided as described herein.
- g. Contain the designated number of telephone instruments, where each instrument (also referred to as "station") shall have the ability to direct dial other Facility telephone stations, the public telephone network, tie-lines, and FTS telephone numbers without attendant assistance. Each station shall be dual tone multi-frequency (DTMF) for intra-Facility and external-Facility calling. The term DTMF, as used herein, shall be defined as "a dialing operation (e.g., push-button, digit dialing, or tone dialing, other than rotary/pulse dialing).
 - 1) Standard digital telephone instruments shall be provided at the designated TCO(s) and as shown on the drawings.
 - 2) "Special hands free" digital telephone instruments shall be provided at designated TCO(s) and as shown on the drawings.
- h. Receive the specified telephone signals acquired from the LEC and FTS contracted carrier, shall process and distribute them to the designated telephone stations as determined by Class-of-Service and indicated on the drawings.
 - 1) The Contractor shall provide the TCOs that consist of one telephone multipin and two data multipin jacks each meeting Category 5 Level of service. The telephone multipin jack shall be interfaced and connected to the System via a terminal punch block in each associated TC.
 - 2) The telephone system Contractor shall connect each data multipin jack to a separate data system approved terminating patch panel device in each associated TC. The telephone system Contractor is not to install active data distribution equipment to the System or cross connect the data systems.
 - 3) The construction of distribution TCOs is found in Specification Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING.

- 4) The appropriate distribution cable termination methods are found in Specification Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING.
- 5) The appropriate distribution TC construction is found in Specification Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING.
- j. Be able to accomplish adjacent channel operation of the existing telephone system's local, long distance, and FTS telephone signals. The System equipment shall be installed and interfaced according to the OEM's schematic diagram for adjacent telephone channel operation. The System shall be provided with testing capability in each equipment rack and test ports that provides access for each telephone channel without the need to disconnect distribution cables or equipment. Each telephone channel shall be processed as a single channel. A means of monitoring the complete system along with appropriate printout and computer disk archiving of each processed and distributed channel.
- k. The System shall be designed to minimize cross talk, background processor noise, inter-modulation, and other signal interference. The equipment shall be installed and interfaced according to the OEM schematic diagram for adjacent audio channel operation. Each audio input channel shall be processed as a single separate channel and combined into one output channel. Additionally, if not provided in the existing telephone system or will be deactivated by the System installation, an audio, and visual monitoring panel shall be provided in the telephone switch room to test each converted audio input and distribution channel transmitted and received signal functions as described herein. The System shall continuously electronically or electrically supervise the EPBX's Alternating Current (AC) power input, stand by batteries and charger, and internal Direct Current (DC) power supply primary Voltages and/or Currents; each remote control unit interface unit, from the telephone switch room.
- 2. Refer to Section 1.5 for initial voice sizing requirements.
- 3. The System shall be capable of interfacing with the existing or future planned EPBX.
- 4. A system design where "looping" the distribution cables from room to room shall not be permitted. See Specification Section 27 15 00,

COMMUNICATIONS HORIZONTAL CABLING, for cable distribution TC and TCO requirements.

5. Point of Telephone System Interface:

- a. The telephone signals shall be acquired at the existing telephone EPBX equipment cabinet or as designated in the telephone switch room TC. The Contractor is not responsible for the condition of the telephone signals of the existing telephone system. If the telephone signals at the interface point do not meet the minimum signal level and quality as stated herein, the Contractor shall notify the RE, in writing, detailing the nature of the deficiencies, and the expected effect on the telephone signals in the new extension system. The RE will coordinate with the Facility Engineering Officer so the necessary repairs for the identified deficiencies can be accomplished.
- b. The System shall acquire telephone signals where shown on the drawings.

B. General:

1. All equipment to be supplied under this specification shall be new and the current model of a standard product of an OEM of record. An OEM of record shall be defined as a company whose main occupation is the manufacture for sale of the items of equipment supplied and which:
 - a. Maintains a factory production line for the item submitted.
 - b. Maintains a stock of replacement parts for the item submitted.
 - c. Maintains engineering drawings, specifications, and operating manuals for the items submitted.
 - d. Has published and distributed descriptive literature and equipment specifications on the items of equipment submitted at least one year prior to the Invitation for Bid.
2. Specifications of equipment as set forth in this document are minimum requirements, unless otherwise stated, and shall not be construed as limiting the overall quality, quantity, or performance characteristics of items furnished in the System. When the Contractor furnishes an item for which there is a specification contained herein, the item shall meet or exceed the specification for that item of equipment.
3. The Contractor shall produce verification, in writing to the RE at time of installation, that the type of wire/cable actually being

- provided is recommended and approved by the OEM and will provide a total system free of undesirable effects. The Contractor is responsible for providing the correct protection cable duct and/or conduit and wiring even though the actual installation may be by another subcontractor.
4. The Telephone Contractor is responsible for interfacing the telephone systems with the System. The Contractor shall continually employ interfacing methods that are approved by the OEM and VA. At a minimum, an acceptable interfacing method, requires not only a physical and mechanical connection; but, includes matching of signal, voltage, and processing levels, with regard to signal quality and impedance. Each interface point must adhere to all standards described herein for full separation of the Critical Care, Life Safety, and Emergency systems.
 5. Active electronic component equipment shall consist of solid state components, be rated for continuous duty service, comply with the FCC standards for telephone equipment, systems, and service.
 6. All passive distribution equipment shall meet or exceed -80 dB radiation shielding specifications.
 7. All interconnecting twisted pair, fiber optic cables shall be terminated on equipment terminal boards, punch blocks, breakout boxes, splice blocks, and unused equipment ports/taps shall be terminated according to the OEM's instructions for telephone cable systems without adapters. The Contractor shall not leave unused or spare twisted pair wire, fiber optic cable unterminated, unconnected, loose or unsecured.
 8. The System shall utilize microprocessor components for all signaling and programming circuits and functions. Program memory shall be non-volatile or protected from erasure from power outages for a minimum of two hours.
 9. The System shall provide the continuous electrical supervision of each telephone switch cabinet mounted equipment, interconnecting cabling, distribution cable plant, and back up battery and charger to determine change of status and to assist in trouble shooting System faults.
 10. All distribution Voltages, except for the primary AC power to the power supply circuits, shall not exceed 30V AC Root Mean Squared (RMS) or 42V direct current (DC).

11. Color code all distribution wiring to conform to the Telephone Industry standard, ANSI/EIA/TIA, and this document, which ever is the more stringent. At a minimum, all equipment, cable duct and/or conduit, enclosures, wiring, terminals, and cables shall be clearly and permanently labeled according to and using the provided record wiring diagrams, to facilitate installation and maintenance. Reference Specification Section 27 10 00, STRUCTURED CABLING and Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING.
12. Connect the System's primary input AC power to the Facility's Critical Branch of the Emergency AC Power Distribution System as shown on the Drawings or if not shown on the drawings consult with the RE regarding a suitable circuit location, prior to bidding.
13. Verify existing UPS system will support the extensions additional load. If adequate capacity is not present, provide the additional equipment required to support the normal operation and functions of the System including the extension (as if there was no AC power failure) in the event of an AC power failure for a minimum of four hours.
14. All equipment shall function and operate normally from the furnished power source, and also, during input power fluctuations or loss of power for a minimum of four hours.
15. Plug-in connectors shall be provided to connect all equipment, with the exception of interface points. Baseband cable systems shall utilize barrier terminal screw type connectors, at a minimum. Crimp type connectors installed with a ratchet type installation tool are and acceptable alternate as long as the cable dress, pairs, shielding, grounding, connections and labeling are provided the same as the barrier terminal strip connectors. Tape of any type, wire nuts, or solder type connections are unacceptable and will not be approved.
16. All equipment faceplates utilized in the System shall be stainless steel, anodized aluminum, or UL approved cycolac plastic that matches the equipment item where it is installed. All faceplates shall be constructed of the same material throughout the Facility.
17. Noise filters and surge protectors shall be provided for each equipment interface cabinet, switch equipment cabinet, control console, local, and remote active equipment locations to ensure

protection from input primary AC power surges and noise glitches are not induced into low voltage circuits.

C. Equipment Functional Characteristics:

| FUNCTIONS | CHARACTERISTICS |
|-----------------------|------------------------------------|
| Input Voltage | 105 to 130 VAC |
| Power Line Frequency | 60 Hz \pm 2.0 Hz |
| Operating Temperature | 0 to 50 degrees (°) Centigrade (C) |
| Humidity | 80 percent (%) minimum rating |

2.2 EQUIPMENT SPECIFICATIONS

A. Customer Service Unit (CSU) Equipment:

1. The CSU shall be fully self contained, electronic, digital in operation, fully compatible with the existing telephone equipment, EPBX, and perform, as a minimum, the following functions:
 - a. Intra-Facility: station-to-station four digit direct dialing, including those telephone instruments equipped with the DID features.
 - b. Direct-output-dial (DOD): from any unrestricted telephone instrument to any CO trunk or FTS access lines by dialing a pre-designated access code. Also, DOD from any station to tie-lines by dialing a pre-designated access code.
 - c. Incoming calls from FTS: access lines and tie-lines shall have the ability to direct dial all stations without attendant assistance.
 - d. Restricted telephone instruments: shall have access to outside lines through the operators' console.
 - e. Unrestricted telephone instruments: shall have access to all features, functions, CO trunks, FTS access lines, tie-lines, toll free 800 numbers, and long distance directory assistance.
 - f. Class-of-service (COS): restrictions provided by the existing telephone system shall be provided. these restrictions are to be applied individually or in combination as dictated by individual telephone number service requirements. Technical submittals shall describe the number and type of COS restrictions available.
 - g. Provide all station users with the feature package provided by the existing telephone system or at a minimum, those listed

below. The ability to restrict any of these features on a station by station basis shall be provided:

- 1) Line Hunt Capability
- 2) Consultation Hold
- 3) Shall Transfer
- 4) Call Pick-Up
- 5) Call Forwarding
- 6) Call Queuing
- 7) Call back/Ring back
- 8) Music on Hold
- 9) Conferencing
- 10) Automatic Number Identification
- 11) Station to Station Call Waiting
- 12) Station and System Speed Dialing
- 13) Call Park
- 14) Universal Night Answer Service
- 15) Line Load Control
- 16) Dual Common Controls
- 17) Line Lock Out
- 18) Supervisory Signaling and Ringing

h. Fusing:

- 1) The CSU shall be equipped with fuses to protect the total telephone system and individual segments of the CSU so that a problem in one segment may be isolated without damaging the total CSU.
- 2) Fuses shall be of the alarm indicating type and their rating designated by numerical or color code on fuse panels that are easily visible.

i. Equipment Power Supply:

- 1) The CSU shall be equipped with a complete on-line power supply. The System shall consist of AC surge protection, dual load-sharing rectifiers/chargers, batteries, and inverter.
- 2) The power supply shall have a capacity sufficient to support the CSU including it's projected maximum growth and as required in this specification for interfaced equipment.
- 3) The UPS w/Battery Back-up or the reserve battery power supply shall have sufficient capacity to supply the CSU for four (4) hours including projected maximum growth and interfaced

equipment. The battery power supply shall consist of not less than 24 sealed (dry cells are not acceptable), maintenance-free cells.

- 4) The system shall be capable of adjustable voltage for float or equalizing batteries. A full redundant system (not including batteries and inverter) shall be provided. Each rectifier or charger shall have the capacity to support the combined load requirements of the existing EPBX as configured including maximum growth and interfaced equipment.
- 5) The Contractor shall coordinate with the local Facility Telephone Contractor, coordinated through the RE and Facility Contracting Officer, to determine CO trunk, FTS access line, and other required interface unit power requirements and provide power to the GFE telephone company or Facility furnished and installed interface units so they will continue to function in event of a commercial AC power failure.

j. Alarms and Trouble Indicators:

- 1) The Contractor shall provide visual and audible alarms, equipped with cut-off switches, indicating AC power failure, rectifier failure, major and minor alarms, and temperature/humidity alarms. The Contractor shall be responsible for providing the required sensors for environmental alarms. These alarms shall be remoted to the existing telephone system and one other location to be as specified herein. These alarms shall be separate and in addition to the major and minor alarm functions.
- 2) The alarm panel(s) shall contain small red indicator lamps for each alarm with cut-off switches or one switch for all alarms and a distinctive audible alarm(s) that can be heard over the ambient noise in its respective location. If one cutoff switch is provided for all audible alarms, it shall restore the alarms to the ready status condition for the audible registration of additional alarms.
 - a) The technical submittal shall describe any other CSU alarms that are remoted.
 - b) The technical submittal shall describe CSU alarms/indicators of malfunction(s) that are located on the equipment.

- k. The CSU shall provide four-digit intra-station dialing.
 - 1) Due to the varied trunk group requirements and possible future trunk group requirements, e.g. audio paging, alternate access codes may be proposed. Grouping of like type trunk group/features, e.g. 5-2 radio paging, 5-3 audio paging is acceptable.
 - 2) The CSU shall provide emergency numbers accessible by all station users. The numbers shall appear on the console or a multi-line instrument and at least one other designated location. There shall be a distinctive audible and visual signal associated with the emergency number to ensure immediate response to calls. The console or multi-line instrument shall have the capability of priority answering the emergency number and extending the call as the situation dictates. A modified trunk circuit may be used for this purpose.
- l. The CSU equipment shall have such sensitivity as required to provide satisfactory service up to 3,000 feet for all voice locations.
- m. The Contractor shall provide a complete set of EPBX electronic modules and/or cards to be used as on-hand operational emergency spare equipment. One each of T-1, DS-**, interface cards etc. is the minimum required or a compliment as directed by the OEM. Additionally, the Contractor shall confer with the RE to determine other spare items that may be required to equip the system with a fully emergency repair capability completely adhering to the System Guaranty Requirements as described herein.
- 2. The installed CSU shall be as a minimum, compatible with the existing EBPX or equipped with the following features at a minimum:
 - a. AC to DC power supplies.
 - b. Emergency battery power supply.
 - c. DC to AC inverter power supply (shall be connected to the CSU emergency battery power supply).
 - d. Dual common controls.
 - e. Redundant signaling supply units, or equivalent.
 - f. Cable distribution frame.
 - g. Cable distribution system.
 - h. Programmable Emergency Telephone Number(s).

- i. An on-site automatic program loading device (tape drives are not acceptable) to reload system memory in case of power or system failure (shall be connected to the CSU emergency battery power supply).
- j. An on-site maintenance administration terminal (MAT) with CRT/keyboard and printer (shall be connected to the CSU emergency battery power supply).
- k. An automatic central office trunk connection to pre-determined stations for emergency trunk by-pass/cut-through service. Immediately upon failure of the GFE EPBX, these stations shall have the ability to process calls. If required, each of these stations shall be equipped with automatic ground start for outgoing calls. Single line instruments, if required, shall be provided by the contractor.

B. Voice Traffic Management System (TMS):

- 1. A complete and self-contained on-site TMS shall be provided that is fully compatible with and compliments the existing telephone system.
- 2. As a minimum, the following functions shall be provided:
 - a. A 300 characters per second (CPS) letter quality printer, shall be provided. The CSU and/or the maintenance administration terminal may generate some of the reports.
 - b. The TMS shall be connected to the CSU emergency battery power supply.
 - c. All screen menus shall be standard with access to each category of reports to be provided.
 - d. Traffic Accounting and Management Call Detail Recording (CDR) Package shall be provided for all voice circuits. The TMS shall:
 - 1) Include all necessary hardware, software, and interconnections to the CSU.
 - 2) Contain a database that shall be stored on non-volatile media. Tape drives are not acceptable.
 - 3) Contain line numbers, physical locations of equipment by building and room number, the department to which a line is assigned, the name of the person(s) assigned to a particular number, the type of equipment, and any comments regarding CSU features.
 - 4) Support additional I/O ports for video monitors or other terminals, which will allow a passive display of the data

base(s) by, authorized medical center personnel other than those individuals responsible for data input and conducting studies.

- 5) Exhibit a method of security that shall be provided by User ID and password to protect the data base(s).
 - 6) Perform separate voice line reports, on demand and predetermined schedule, for automatic printing. As a minimum, the following reports are required:
 - a) Originating trunk traffic by trunk group expressed in CCS.
 - b) Terminating trunk traffic by trunk group expressed in CCS.
 - c) All trunk busy, by trunk group, expressed as blocked call count.
 - d) All equipment busy, i.e., no dial tone and failure to complete cross office call because of all equipment busy, expressed in blocked call count.
 - e) List of all equipment alarms, error tables, trouble logs, history files, V & H coordinates etc.
 - 7) Perform the following console measurements for each console:
 - a) Incoming calls.
 - b) Calls answered.
 - 8) Contain remote video monitors that shall be provided in the immediate vicinity of the telephone operators for use as an on-line directory lookup system of Facility personnel. The Contractor provided monitors shall be compatible with the proposed TMS hardware and software.
 - 9) Produce reports that shall be in English notation and will not require interpretation of abbreviations or codes by the user.
 - 10) Contain sufficient storage on disk shall be provided to prevent a purge of stored data. Call record and facility usage data shall be maintained in the database for a minimum of 30 days. Storage must be capable of accommodating a minimum of 5,000 calls per day.
- e. Samples of all reports generated by the TMS are to be submitted with the technical submittal for evaluation of formats and compliance with information field content.
 - f. Detailed description of the method to be used to measure traffic data shall be included in the technical submittal.

- g. Normal system traffic data shall be furnished to the appropriate Facility staff within seven days of a Facility request. A complete and comprehensive traffic study, to include the required traffic data with the Contractor's comments and recommendations, will be prepared and submitted to the appropriate Facility staff quarterly. These studies shall be provided at no additional cost to the VA.
 - h. Automatic directory service shall generate a telephone directory that includes, name, title, organization, location, extension, and class-of-service. The contractor shall be responsible for loading and maintaining the directory.
 - i. A Cable plant management function shall be provided with the following requirements, at a minimum:
 - 1) A list of off-premise cable by circuit number, numbers of pairs for each circuit, and circuit definition.
 - 2) Provide a complete cable plant distribution record to identify the location (cable pair) on the MDF, the riser, the size cable, cable pair in-use (main cable feeder and station cable), building and room number of the termination, and the type equipment terminated.
 - 3) Automatically provide when the service order is entered, the cable number and pair assignments.
 - j. Equipment inventory list shall be provided containing the following minimum requirements:
 - 1) CSU cabinets, cards (active and spares), batteries, current and surge protectors, rectifiers, all peripheral equipment, i.e. radio page, audio page, etc.
 - 2) Quantity of single and multi-line telephones, speakerphones, dial intercom units, speakers, gongs, loud horns, bells, chimes, recorders, etc.
 - 3) A list of equipment as being used or spare; ordered or received; installed date, warranty date, cost, location, serial number, etc.
- C. Equipment Cabinet with Internal Mounting Rack:
- 1. The equipment cabinet shall be lockable, heavy gauge steel with baked on paint finish. It shall be floor or wall mounted with knock-out holes for cable entrance and conduit connection, provided with ventilation ports and quiet fan with non disposable air filter for

- equipment cooling. Two keys shall be provided for each lock to the RE when the System is accepted.
2. A minimum of one cabinet shall be provided with blank rack space, for additional equipment. Blank panels shall be installed to cover any open or unused rack space. Two 120 VAC power strips connected to surge protectors, cooling fan with non-disposable air filter, and conduit or cable duct interface to adjacent cabinet(s) shall be a part of this cabinet.
 3. Blank panels shall be color matched to the cabinet, 3.175 mm (1/8") aluminum with vertical dimensions in increments of 44 mm (1.75") with mounting holes spaced to correspond to Electronic Industry Association (EIA) 480 mm (19") dimensions. Single standard size blank panels shall be used to fill unused panel or rack spaces in lieu of numerous 44 mm (1.75") types. One blank 44 mm (1.75") high blank panel shall be installed between each item of equipment.
 4. AC Power Outlet Strip(s):
 - a. A strip shall be provided with an outlet for each item of equipment and a minimum of four spare AC power outlets. Each strip shall be mounted inside and at the rear of each equipment cabinet. It shall contain "U" ground AC outlets for distributing AC power to the installed electronic equipment. The strip shall be self-contained in a metal enclosure with a maximum of 1.8 M (6-foot) connecting wire with three-prong plug.
 - b. Technical Characteristics:

| | |
|----------------|--|
| Power capacity | 20 Ampere (AMP), 120 VAC continuous duty |
| Wire gauge | Three conductor, #12 AWG copper |

5. Cabinet AC Power Line Surge Protector and Filter:
 - a. Each cabinet containing active electronic equipment shall be equipped with a AC Surge Protector and Filter. The Protector and Filter shall be housed in one single enclosure. The Protector and Filter shall provide instantaneous regulation of the AC input voltage and isolate and filter any noise present on the AC input line. It shall be cabinet mounted and the cabinet AC power strip (two strips maximum) may be connected to it.
 - b. Technical Characteristics:

| | |
|---------------------------|-------------------------------------|
| Input Voltage range | 120 VAC + 15% |
| Power capacity | 20 AMP, 120 VAC |
| Voltage output regulation | +3.0% |
| Circuit breaker | 15 AMP, may be self contain |
| Noise filtering | Greater than 45 dB |
| AC outlets | Four duplex grounded types, minimum |
| Response time | 5 Nano Seconds |
| Surge suppression | 10,000 AMPS |
| Noise suppression | |
| Common | -40 dB |
| Differential | -45 dB |

6. Main AC Input Line:

- a. The CSU shall be equipped with AC voltage and current surge protectors to prevent damage to the CSU and rectifiers from power line induced voltage spikes, surges, lightning, etc.
- b. Specific requirements for current and surge protection shall include:
 - 1) Five nanosecond (ns) response time to the transient.
 - 2) Voltage protection threshold, line to neutral, starts at no more than 220 volts peak. The transient voltage shall not exceed 300 volts peak. Vendor shall furnish documentation on peak clamping voltage as a function of transient AMP.
 - 3) Peak power dissipation is 35 joules per phase (minimum), as measured for 1 millisecond at sub branch panels, 100 joules per phase at branch panels and 300 joules per phase at service entrance panels. Vendor shall furnish an explanation of how the ratings were measured or empirically derived.
 - 4) Surge protector must not short circuit the AC power line at any time:
 - a) The primary surge protection components must be silicon semiconductors. Secondary stages, if used, may include other types of devices.
 - b) Surge protectors shall incorporate a visual device which indicates whether the surge suppression component(s) is (are) functioning.
 - c) Surge protection devices shall be UL listed.

- d) Voltage and current surge protectors shall be provided on all ancillary equipment provided by the Contractor, not powered from the CSU primary power supply and emergency battery, e.g., electronic telephones, service units, custom telephones, speaker phones, modems, data terminal interface, etc.
- e) Power dissipation 12,000 Watts (W) for 1 millisecond (12 Joules).
- f) Voltage protection threshold starts at not more than 110 VAC.
- g) Surge protectors must not short-circuit the A/C line at any time.
- h) Surge protectors shall be wholly self contained, plug in type for 110/120 VAC, 15 AMP, duplex receptacle.

E. Distribution or System Interface Cabinet:

1. The cabinet shall be constructed of heavy 16 gauge cold rolled steel, have top and side panels and hinged front and rear (front door only if wall mounted) doors. It shall have baked-on iron phosphate primer and baked enamel paint finish in a color to be selected by the using Facility Service Chief or the RE, contain integral and adjustable predrilled rack mounting rails or frame that allows front panel equipment mounting and access. When all equipment, doors and panels are installed, snap-in-place chrome trim strip covers are required to be installed that will cover all front panel screw fasteners. It shall be equipped in the same manner as the equipment cabinet.
2. Technical Characteristics:

| | |
|-----------------------------------|-----------------------------|
| Overall height | 2180 mm (85 7/8"), maximum |
| Overall depth | 650 mm (25 1/2"), maximum |
| Overall width | 535 mm (21 1/16"), maximum |
| Equipment vertical mounting space | 1960 mm (77 1/8"), maximum |
| Front panel horizontal width | 484 mm (19 1/16"), maximum, |

G. Cross-Connection System (CCS) Equipment Breakout, Termination Connector (or Bulkhead), and Patch Panels:

1. The connector panel(s) shall be made of flat smooth 3.175 mm (1/8 inch) thick solid aluminum, custom designed, fitted and installed in the cabinet. Bulkhead equipment connectors shall be mounted on the panel to enable all cabinet equipment's signal, control, and coaxial cables to be connected through the panel. Each panel shall be color matched to the cabinet installed.

a. Voice (or Telephone):

- 1) The CSS for voice or telephone service shall be Industry Standard 110 type punch blocks. This represents the minimum requirement for voice or telephone, and control wiring in lieu of patch panels, each being certified for category six service. IDC punch blocks (with internal RJ45 jacks) are acceptable for use in all CCS and shall be specifically designed for category six telecommunications service and the size and type of UTP cable used as described herein. As a minimum, punch block strips shall be secured to an OEM designed physical anchoring unit located on a wall in the MTC, IMTC, and TC. However, console, cabinet, rail, panel, etc. mounting is allowed at the OEM's recommendation and as approved by the RE. Punch blocks shall not be used for Class II or 120 VAC power wiring.

2) Technical Characteristics:

| | |
|-----------------------------|---|
| Number of horizontal rows | 100, minimum |
| Number of terminals per row | 4, minimum |
| Terminal protector | required for each used or unused terminal |
| INSULATION SPLICING | required between each row of terminals |

b. Fiberoptic:

- 1) Product reference of a Government Approved (US State Department) type is Telewire, PUP-17 with prepunched chassis mounting holes arranged in two horizontal rows. This panel may be used for fiber optic, audio, control cable, and Class II Low Voltage Wiring installations when provided with the proper connectors. This panel is not allowed to be used for 120 VAC power connections.

2) Technical Characteristics:

| | |
|------------------------------|--|
| Size: | |
| Height | Two RUs, 89 mm (3.5") minimum |
| Width | 484 mm (19 1/16"), EIA minimum |
| Number of connections | 12 pairs, minimum |
| Connectors: | |
| Audio Service | Use RCA 6.35 mm (1/4") Phono, XL or Barrier Strips, surface mounted with spade lugs (punch block or wire wrap type strips are acceptable alternates for barrier strips as long as system design is maintained) |
| Control Signal Service | Barrier strips surface mounted with spade lugs (punch block or wire wrap type strips are acceptable alternates for barrier strips as long as system design is maintained) |
| Low voltage power (class II) | Barrier strips with spade lugs and clear full length plastic cover, surfaced mounted |
| FIBER OPTIC | "ST" STAINLESS STEEL, FEMALE |

c. Mounting Strips and Blocks:

1) Barrier Strips:

- a) Barrier strips are approved for AC power, data, voice, and control cable or wires. Barrier strips shall accommodate the size and type of audio spade (or fork type) lugs used with insulating and separating strips between the terminals for securing separate wires in a neat and orderly fashion. Each cable or wire end shall be provided with an audio spade lug, which is connected to an individual screw terminal on the barrier strip. The barrier strips shall be surface secured to a console, cabinet, rail, panel, etc. 120 VAC power wires shall not be connected to signal barrier strips.

b) Technical Characteristics:

| | |
|----------------|-----------------|
| Terminal size | 6-32, minimum |
| Terminal Count | Any combination |
| Wire size | 20 AWG, minimum |

| | |
|----------------------------|---|
| Voltage handling | 100 V, minimum |
| Protective connector cover | Required for Class II and 120 VAC power connections |

- 2) Solderless Connectors: The connectors (or fork connectors) shall be crimp-on insulated lug to fit a 6-32 minimum screw terminal. The fork connector shall be installed using a standard lug-crimping tool.
- 3) Punch Blocks: Industry Standard 110 type punch blocks are approved for data, voice, and control wiring at a minimum. Punch blocks shall be specifically designed for the size and type of wire used. Punch block strips shall be secured to a console, cabinet, rail, panel, etc. Punch blocks shall not be used for Class II or 120 VAC power wiring.
- 4) Wire Wrap Strips: Wire wrap strips (minimum of 1.65 mm (0.065") wire wrap) are approved for voice and control wiring and shall meet Industry Standards. Wire wrap strips shall be secured to a cabinet, rail, panel, etc. Wire wrap strips shall not be used for Class II or 120VAC power wiring.

H. Wire Management System and Equipment:

1. Wire Management System: The system(s) shall be provided as the management center of the respective cable system, CCS, and TC it is incorporated. It shall perform as a platform to house peripheral equipment in a standard relay rack or equipment cabinet. It shall be arranged in a manner as to provide convenient access to all installed management and other equipment. All cables and connections shall be at the rear of each system interface to IDC and/or patch panels, punch blocks, wire wrap strips, and/or barrier strip.
2. Wire Management Equipment: The wire management equipment shall be the focal point of each wire management system. It shall provide an orderly interface between outside and inside wires and cables (where used), distribution and interface wires and cables, interconnection wires and cables and associated equipment, jumper cables, and provide a uniform connection media for all system fire retardant wires and cables and other subsystems. It shall be fully compatible and interface to each cable tray, duct, wireway, or conduit used in the system. All interconnection or distribution wires and cables shall enter the system at the top (or from a wireway in the floor)

via a overhead protection system and be uniformly routed down either side (or both at the same time) of the frame in side protection system then laterally via a anchoring or routing shelf for termination on the rear of each respective terminating assembly. Each system shall be custom configured to meet the system design and user needs.

I. Telephone Instruments:

1. Telephone instruments (or station equipment) that are initially installed shall be configured as indicated herein. Final location of some station equipment shall be coordinated with designated VA official prior to installation.
2. All telephone instruments shall be equipped with the inductive capability to radiate a magnetic field required to activate the hearing aid telecoil and to provide personnel, who use hearing aids, access to all telephones within the Facility.
3. Station equipment shall consist of standard single line instruments, patient bedside instruments, and multi-line digital electronic telephone instruments with digital display, of the latest state-of-the-art design.
4. All telephone instruments except patient bedside phones, shall be equipped with a flash button (or equivalent feature button) with pre-determined timing feature to initiate consultation hold and other features normally initiated by operation of the hook-switch. Flash button shall be distinct from the hook-switch.
5. All telephone instruments, except patient bedside phones, shall be equipped with a laminated faceplate listing the most common user features and their appropriate access codes. The faceplates may be an integral part of the instrument housing or may be an adhesive backed decal that shall be applied over the tone pad area of the housing at the time of telephone set installation.
6. Station instruments shall be feature compatible and have transmission characteristics which are compatible with the proposed system.

7. Telephone instrument signaling shall be by means of standard adjustable, buzzers, chimes, or electronic tone, unless otherwise specified:
 - a. Single Line:
 - 1) Single line instruments may be electronic or 2500-type analog phones.
 - 2) Single line instruments used must be capable of supporting bridged cabling to allow a single phone number on multiple instruments without using multiple switch ports.
 - 3) Single line instruments must be capable of supporting auxiliary equipment, such as amplified handsets; external chimes, light, or bells; and other similar equipment without using multiple switch ports.
 - b. Multi-Line, Digital and Electronic:
 - 1) The instruments shall be equipped with a digital read-out display and shall have no less than 14 programmable (lines or features) buttons.
 - 2) The instruments shall employ only one adjustable ringer, bell, buzzer, chime or electronic tone to announce calls. The signaling device shall detect an incoming call to the multi-button instrument and provide an audible signal only on designated lines.
 - 3) Each instrument shall be equipped with lights to identify the called line and remain illuminated for the duration of the call.
 - 4) Telephone intercom systems shall normally be associated with these instruments.
 - 5) The equipment associated with intercom systems may require special features such as built in microphone and speaker. Telephone Intercom Systems shall be required to provide secretaries with a means of announcing calls to offices with extensions or pickups on the system. The provision of intercom systems shall be identified during the data base survey required as described herein. Any required intercom systems shall be provided and installed by the contractor.
 - 6) This equipment must be capable of supporting auxiliary equipment, such as amplified handsets; external chimes, light, or bells; and other similar equipment. The use of analog

switch ports to provide ringing voltage, if required, is acceptable and these switch ports shall be included in the Equipped Capacity as described herein.

- 7) Hot Line Telephones shall be provided between two identified points and as shown on the drawings. These hot lines shall be equipped with two-way automatic ring and cut-off controlled by the telephone hook-switch, i.e. when near-end hand set is removed from the hook switch, the far-end telephone shall ring until the hand set is removed from the hook-switch.
- 8) Hands Free telephone stations shall be required. In this configuration, a speaker shall be used as both transmitter and receiver to answer or initiate a call. These facilities will normally be used as a hot line between two points. Requirements for hands-free operated facilities shall be identified on the drawings.

2.3 DISTRIBUTION EQUIPMENT AND SYSTEMS

The System shall be provided with a complete cable backbone and building distribution system consisting of copper, fiberoptic, and other specified cable and connectors, signal closets, cross connection or terminating systems, telecommunication outlets and interface points as identified in Specification Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING and with technical instructions and approval from the RE.

2.4 INSTALLATION KIT

The kit provided shall include, at a minimum, all connectors and terminals, labeling systems, audio spade lugs, barrier strips, punch blocks or wire wrap terminals, heat shrink tubing, cable ties, solder, hangers, clamps, bolts, conduit, cable duct, and/or cable tray, etc., required to accomplish a neat and secure installation. All wires shall terminate in a spade lug and barrier strip, wire wrap terminal or punch block. Unfinished or unlabeled wire connections shall not be allowed. The Contractor shall turn over all unused and partially opened installation kit boxes, coaxial, fiber-optic, and twisted pair cable reels, conduit, cable tray, and/or cable duct bundles, wire rolls, physical installation hardware to the RE. At a minimum, the following installation sub-kits are required:

- A. System Grounding:

1. The grounding kit shall include all cable and installation hardware required. All radio equipment shall be connected to earth ground via internal building wiring, according to the NEC.
2. This includes, but is not limited to:
 - a. Coaxial Cable Shields
 - b. Control Cable Shields.
 - c. Data Cable Shields.
 - d. Equipment Racks.
 - e. Equipment Cabinets.
 - f. Conduits.
 - g. Cable Duct.
 - h. Cable Trays.
 - i. Power Panels.
 - j. Connector Panels.
 - k. Grounding Blocks.
- B. Wire and Cable: The wire and cable kit shall include all connectors and terminals, audio spade lugs, barrier straps, punch blocks, wire wrap strips, heat shrink tubing, tie wraps, solder, hangers, clamps, labels etc., required to accomplish a neat and orderly installation.
- C. Conduit, Cable Duct, and Cable Tray: The kit shall include all conduit, duct, trays, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to accomplish a neat and secure conduit, cable duct, and/or cable tray installation in accordance with the NEC and this document.
- D. Equipment Interface: The equipment kit shall include any item or quantity of equipment, cable, mounting hardware and materials needed to interface the systems with the identified sub-system(s) according to the OEM requirements and this document.
- E. Labels: The labeling kit shall include any item or quantity of labels, tools, stencils, and materials needed to completely and correctly label each subsystem according to the OEM requirements, Record Wiring Diagrams, and this document.
- F. Documentation: The documentation kit shall include any item or quantity of items, computer discs, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to completely and correctly provide the system documentation as required by this document and explained herein.

PART 3 - EXECUTION**3.1 INSTALLATION****A. Product Delivery, Storage and Handling:**

1. Delivery: Deliver materials to the job site in OEM's original unopened containers, clearly labeled with the OEM's name and equipment model and serial identification numbers. The RE may inventory the EPBX and related equipment.
2. Storage and Handling: Store and protect equipment in a manner that will preclude damage as directed by the RE.

B. System Installation:

1. After award of contract, and within the time period specified in the contract, the Contractor shall deliver the total system in a manner that fully complies with the requirements of this specification. The Contractor shall make no substitutions or changes in the system without written approval from the RE and PM.
2. The Contractor shall install all equipment and systems in a manner, which complies with, accepted industry standards of good practice, the requirements of this specification and in a manner that does not constitute a safety hazard. The Contractor shall insure that all installation personnel understands and complies with all the requirements of this specification.
3. The Contractor shall install suitable filters, traps, directional couplers, splitters, telephone outlets, and pads for minimizing interference and for balancing the amplifiers and distribution system(s). Items used for balancing and minimizing interference shall be able to pass telephone channels in the frequency bands selected, in the directions specified, with low loss, and high isolation and with minimum delay of specified frequencies and signals. The Contractor shall provide all equipment necessary to meet the requirements of paragraph 2.1.C and the System performance standards.
4. All passive equipment shall be connected according to the OEM's specifications to insure correct termination, isolation, impedance match and signal level balance at each telephone outlet.
5. Where telephone/data outlets are installed adjacent to each other, install one outlet for each instrument.

6. All lines shall be terminated in a suitable manner to facilitate future expansion of the System. There shall be a minimum of one spare 25 pair cable at each distribution point on each floor.
7. All vertical and horizontal copper and fiber optic lines shall be terminated so shall require modifications of the System CSU or signal closet equipment only.
8. Terminating resistors or devices shall be used to terminate all unused branches, outlets, equipment ports of the System, and shall be devices designed for the purpose of terminating fiber optic or twisted pair cables carrying digital signals in telephone systems.
9. Equipment installed outdoors shall be weatherproof or installed in weatherproof enclosures with hinged doors and locks with two keys.
10. Equipment installed indoors shall be installed in metal cabinets with hinged doors and locks with two keys.

C. Equipment Assembly:

1. Cabinets:

- a. Each enclosure shall be: Floor or wall mounted with standard knockout holes for conduit connection or cable entrance; provide for ventilation of the equipment; have front and rear locking doors (except, wall mounted cabinets that require only a front locking door); power outlet strip(s), connector, and patch panel(s).
- b. Each enclosure shall be equipped with a quiet fan and nondisposable air filter.
- c. Enclosures and stand alone racks shall be installed plumb and square. Each shall be permanently attached to the building structure and be held firmly in place and approved by the RE.
- d. Rack mounted equipment shall be installed in the enclosure's equipment adjustable mounting racks with equipment normally requiring adjustment or observation mounted so operational adjustment(s) can be conveniently made. Heavy equipment shall be mounted with rack slides or rails allowing servicing from the front of the enclosure. Heavy equipment shall not depend only upon front panel mounting screws for support. Equipment shall be provided with sufficient cable slack to permit servicing by removal of the installed equipment from the front of the enclosure. A color matched blank panel (spacer) of 44 mm (1.75 inches) high, shall be installed between each piece of equipment

(active or passive) to insure adequate air circulation. The enclosure shall be designed for efficient equipment cooling and air ventilation.

- e. Provide 380 mm (15 inches) of front vertical space opening for additional equipment. Install color matched blank panels to cover any unused enclosure openings.
 - f. Signal connector, patch, and connector panels (i.e. PA, telephone, control, RF, TV, etc.) shall be connected so that outputs from each source, device or system component shall enter the panel at the top row of jacks, beginning left to right as viewed from the front. These will be called "inputs". Each connection to a load, device or system component shall exit the panel at the bottom row of jacks, beginning left to right as viewed from the front. These will be called "outputs".
 - 1) Equipment located indoors shall be installed in metal racks or enclosures with hinged doors and be accessible for maintenance without interference to other nearby equipment.
 - 2) Cables shall enter the equipment racks or enclosures in such a manner that allows all doors or access panels to open and close without disturbing or damaging the cables.
 - 3) All distribution hardware shall be securely mounted in a manner that allows access to the connections for testing and provides sufficient room for the doors or access panels to open and close without disturbing the cables.
2. Installation of the CSU:
- a. General:
 - 1) The CSU installation shall comply with all laws and codes applying to interconnected telephone installations.
 - 2) In the absence of specifications regarding installation details, standard industry practices shall prevail and first quality material and workmanship shall be provided.
 - 3) All material, installed by the Contractor, shall be new and thoroughly tested. All installation shall be carried out in a professional manner.
 - 4) Installation of all equipment shall be fully coordinated with the RE and Facility staffs. No area shall be left without minimal telephone service as described herein.

- 5) The Contractor shall provide an outlet with triplex modular jack with stainless steel cover plate for each telephone outlet as shown and verified on the drawings. The Contractor shall provide the appropriate modular jack (single or triplex) with appropriate cover plate for each 'outlet' location identified on the drawings.
 - 6) The Contractor shall install all patient and wall telephone instruments on a single modular jack designed for wall telephone instruments and patient wall or PBPU installations.
 - 7) All permanent telephone cable and wire shall be installed in conduit or an enclosed duct system or be of the type approved for installation, as determined by VA requirements, without conduit or enclosed duct system. Cable and wire not installed in conduit or an enclosed duct system must be installed in cable tray or mechanically supported and separated from other signal cable systems as described herein.
 - 8) Where cable and wire penetrate through fire/smoke partitions, firewalls, or floors, the Contractor shall provide fire/smoke stopping around the outside of any installed conduit/cable tray. The Contractor shall provide and install fire stopping material, type approved by the RE, inside the provided conduit/cable tray after installation is complete.
- b. The Contractor Shall:
- 1) Install the equipment in accordance with the specifications for the CSU as specified and recommended by the OEM.
 - 2) Provide a full time on-site Project Manager effective with VA issuance of the notice to proceed. The Project Manager shall be responsible for fully coordinating and supervising all contractor/sub-contractor personnel in all phases of the installation, training, inspection, cutover, and final acceptance of the System. The Project Manager shall be provided a complete copy of these specifications to include all amendments prior to the start of installation of the telephone system.
 - 3) Coordinate and conduct the CSU data base survey with the RE and a member of the IRM staff. The Contractor is responsible for identifying all programming of features, classes of service, and equipment to be installed by types and physical

locations as specified in this document and all attachments thereto. After the survey is completed, a complete list of equipment shall be provided to the RE and the IRM for approval prior to the start of installation.

- 4) Be responsible for the removal and replacement of damaged ceiling tiles during installation and maintenance service of the cable and wire distribution system. The Contractor shall be responsible for restoring to original condition any immediate (approximately one meter (three feet) in diameter) areas that were damaged during the installation and maintenance of the systems.
- 5) Run all cross connects to established circuits during installation and maintenance service for the contract life.
- 6) Remove, on a daily basis, all debris and scrap generated in the conduct of work.
- 7) Provide the RE, for review, coordination and approval, a Proof of Performance Test Plan 90 days prior to activation of the CSU. The plan shall be used for testing and acceptance of the System. It shall include sufficient tests to demonstrate the systems capabilities of providing the services outlined in this document. Test equipment required for demonstration shall be Contractor provided and approved by the RE. A list of test equipment required shall be included with the acceptance test plan. Test equipment shall have undergone calibration certification within six months prior to system activation.
- 8) Provide Contractor personnel (switch technicians, installers, trainers, and the project manager) on premise for seven consecutive days after cut-over to clear any malfunctions which may develop, to assign/reassign any software features/COS, and conduct any additional training as required.
- 9) Ensure that the project manager and sufficient skilled personnel remain on premise until all items on the punch list, developed during inspection, cut-over, and acceptance testing of the System are completed, inspected, and accepted by the RE.
- 10) Be responsible for any and all coordination with the LEC relative to interface with the commercial telephone system. The contractor shall also be responsible for the removal of

all voice and/or data equipment and cabling abandoned by the LEC, VA, or other organizations and not retained for exclusive use by VA as a result of this installation.

- 11) Connect all telephone equipment located in the equipment room to the common signal ground buss that is provided. The common signal ground buss shall be located in all telephone closets and the CSU switch room.
- 12) Provide system ground between CSU and all interfaced systems such as existing telephone system, PA system equipment chassis, radio paging equipment chassis, etc.
- 13) Ensure that other dedicated telecommunications systems applications within the Facility (i.e., pay stations, electro-writing equipment, facsimile etc.) that require space within switch room/telephone closets, conduits, and cable pair are accommodated. Coordination between applicable parties will be necessary to ensure accommodation of these systems. It shall be the responsibility of the bidders to determine the requirements and include them in their proposal.
- 14) All portions of the System installation shall conform to local building and fire codes.
- 15) The Contractor shall not use gasoline, benzene, alcohol, naphtha, carbon tetrachloride, or turpentine for cleaning any part of the equipment. Flammable materials shall be kept in suitable places outside the building. OSHA safety standards and local Facility safety standards shall prevail.

D. Conduit, Cables and Wiring, Raceways, Etc.:

1. The Contractor shall employ the latest installation practices and materials.
2. All cables shall be installed in conduit and/or signal ducts. Conduits shall be provided in accordance with Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.
3. Ensure that Telephone Systems (as identified by NEC Section 517) are completely separated and protected from all systems.
4. All cable junctions and taps shall be accessible. Do not install multi-taps or other distribution equipment items inside cable ducts or raceways. As a minimum, use a 200 mm x 200 mm x 100 mm (8" X 8" X 4") junction box attached to the cable duct or raceway for

installation of distribution system passive equipment. Ensure all equipment and tap junctions are accessible.

5. Cables shall be installed and fastened without causing sharp bends or rubbing of the cables against sharp edges. Cables shall be fastened with hardware that will not damage or distort them.
6. Cables shall be labeled with permanent markers at the terminals of the electronic and passive equipment and at each junction point in the System. The lettering on the cables shall correspond with the lettering on the record wiring diagrams.
7. Cable shall be grouped and shall not change position throughout the cable run.
8. Completely test all of the cables after installation and replace any defective cables.

3.2 TESTS

If this Section is being used in conjunction with Specification Section 27 31 00, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT or Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING , the following testing guidelines are in addition to the requirements outlined in these documents. If this document is being used as a "Stand Alone" cable plant installation, the following testing guidelines shall be the standard of measure for the respective system.

A. Interim Inspection:

1. The interim inspection will be conducted in the presence of a Government Representative designated as the VA Contract Coordinator prior to the proof of performance testing. This inspection shall verify that the equipment provided adheres to the installation requirements of this document.
2. The Contractor shall have 50% of the telephone extension system equipment installed to include, but not be limited to: CSU, interface, origination and junction enclosures powered with the permanent AC wiring, outlets, conduit and cables, before the interim inspection can take place.
3. The Contractor shall notify the RE, in writing, of the estimated date the Contractor expects to be ready for in the interim inspection, at least 7 working days before the requested inspection date.
4. Results of the interim inspection shall be provided to the RE and PM. If major or multiple deficiencies are discovered, a second

- interim inspection may be required before permitting the Contractor the Contractor to continue with the System installation.
5. The RE in conjunction with PE shall determine if an additional inspection is required, or if the Contractor will be allowed to proceed with the installation. In either case, re-inspection of deficiencies noted during the interim inspection(s), will be part of the proof of performance test. The interim inspection shall not affect the systems' completion date. The Contracting Officer shall ensure all test documents will become a part of the systems record wiring diagrams documentation.
- B. Pretesting: Upon completing the installation of the System, the Contractor shall align and balance the system. The Contractor shall pretest the entire system.
- C. Pretesting Procedure: During the System pretest, the Contractor shall verify (utilizing the approved spectrum analyzer and test equipment) that the System is fully operational and meets all the System performance requirements of this document. The Contractor shall measure and record the aural carrier levels of each system telephone, at each of the following points in the system:
1. Local Telephone System Inputs.
 2. CSU inputs and outputs.
 3. MDU, BIU, amplifiers, channel processor and converter inputs and outputs.
 4. CSU output S/NR for each telephone channel.
 5. Signal Level at each interface point to the distribution system, the last outlet on each trunk line plus all outlets installed as part of this contract.
 6. A copy of the recorded system pretest measurements shall be submitted, along with the pretest certification, to the RE.
- D. Pretesting Certification. After pretesting the System, the Contractor shall notify the RE, in writing, that the System is ready for proof of performance testing, and that it meets all requirements stated in this document. The Contractor shall accomplish submission of this notification of system readiness, no later than 20 working days prior to the beginning of the scheduled Government proof of performance test. Failure of the Contractor to comply with these pretest requirements, shall be grounds for canceling the scheduled test.
- E. Acceptance Test:

1. After the System has been pretested and the Contractor has submitted the pretest results and certification to the RE, the Contractor shall schedule an acceptance test date and give the RE 20 days advance written notice prior to the date the acceptance test is expected to begin. The System shall be tested in the presence of a Government Representative and an OEM certified representative. The System shall be tested utilizing the approved test equipment to certify proof of performance and Life Safety compliance. The test shall verify that the total system meets all the requirements of this specification. The notification of the acceptance test shall include the expected length (in time) of the test.
2. The acceptance test shall be performed on a "go-no-go" basis. Only those operator adjustments required to show proof of performance shall be allowed. The test shall demonstrate and verify that the installed system complies with the operational and technical requirements of this specification under operating conditions. The System shall be rated as either acceptable or unacceptable at the conclusion of the test. Failure of any part of the System precludes completion of system testing, and which cannot be repaired in four (4) hours, shall be cause for terminating the acceptance test of the System. Repeated failures that result in a cumulative time of eight (8) hours to effect repairs, shall cause the entire System to be declared unacceptable. Re-testing of the entire System shall be rescheduled at the convenience of the Government.

F. Acceptance Test Procedure:

1. Physical and Mechanical Inspection:
 - a. The Government Representative will tour all major areas where the System is and all sub-systems are completely and properly installed to insure they are operationally ready for proof of performance testing. A system inventory including available spare parts will be taken at this time. Each item of installed equipment shall be checked to ensure appropriate UL certification labels are affixed.
 - b. The System diagrams, record drawings, equipment manuals, Auto CAD disks, interim inspection and pretest results shall be formally inventoried and reviewed.
 - c. Failure of the System to meet the installation requirements of this specification shall be grounds for terminating all testing.

2. Operational Test: After the Physical and Mechanical Inspection, the Contractor shall perform an operational test to verify that all equipment is properly connected, interfaced and is functionally operational to meet the requirements of this specification. If any sub-system is not functionally ready, that sub-system shall be declared unacceptable and all testing shall be terminated. At this point, the Contractor shall be permitted one hour to correct the deficiencies. It may be mutually agreed upon, at this time, to wait one hour or to commence testing of the next sub-system.
3. Performance Test: After the functional test, each sub-system shall be checked to verify that all performance requirements and standards are met. The performance requirements shall be verified using the necessary test equipment. A spectrum analyzer, signal level meter and BERT shall be used to verify there are no visible signal distortions, such as inter-modulation, beats, etc. appearing on any received or generated telephone channel.
4. Total System Test:
 - a. The testing shall proceed until the system and subsystems are functionally tested and accepted. The total system tests shall verify that the requirements have been met for all system signals as described herein.
 - 1) Existing Telephone System Point of Demarcation: The system output(s) shall be checked to verify that all performance requirements are met.
 - 2) CSU: This test shall be conducted within 30 days following successful pre-testing of the CSU. In addition to compliance with the technical characteristics and quantities of equipment specified herein, the Final Acceptance Test shall contain the provision that 30 continuous days uninterrupted telephone service, must be completed prior to the Contractor being deemed to be in compliance with the contract.
 - b. For the purpose of final acceptance, the telephone service shall be considered interrupted when the failure of any Contractor provided telephone equipment including batteries, results in an interruption of service. This includes a failure of more than 20% of any trunk group, 15% of any number group (15 or more stations), operator console, or telephone service to any area determined to be critical by the Facility Director. Response time

to restore service shall have no bearing upon the term "interrupted service".

- c. To facilitate the CSU Acceptance Test and to allow familiarization and training of Facility employees, the Contractor shall activate the CSU, including the operator consoles, stations and equipment a minimum of 30 days prior to the acceptance test date. All installed equipment and circuits shall be fully tested prior to the acceptance by VA. During this "burn-in" period, the Contractor shall de-bug the CSU. The Contractor shall make the CSU available for in-house communications and demonstrate to the Facility staff the required features. The Facility Director and Contractor will make designated trunks and tie-line circuits available to the CSU during this "burn-in" period for testing.
 - d. At the conclusion of the Acceptance Test, the PM, the RE and the Contractor shall jointly agree to the results of the test, and reschedule testing on deficiencies and shortages, if any. When the test show the System performs in accordance with the specifications, the 30 days of uninterrupted service provision shall begin. This provision must be successfully met for contract compliance. If any retests are needed to reach agreement on the results of the tests or to establish compliance with these specifications such retesting will be done at the Contractor's expense.
5. Individual Item Test: The Government Representative may select individual items of equipment for detailed proof-of-performance testing. That item shall meet or exceed the minimum requirements of the specification.
6. Distribution System:
- a. To ensure that the System meets all performance requirements, a minimum of 75% of the System outlets shall be checked. Additionally, each distribution system interface, junction and connection point or location will be checked. Each distribution active and passive item of equipment, signal input(s) and output(s) will be tested.
 - b. For specific distribution testing instructions refer to Specification Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING, and the RE for technical assistance.

3.3 TRAINING

- A. Furnish the services of an OEM trained and certified engineer or technician for a total of two eight hour classes to instruct designated Facility maintenance personnel. Instruction shall include cross connection, corrective, and preventive maintenance of the System and equipment. Training shall be accomplished before the VA can accept the System. Additionally, training will be scheduled at the convenience of the Facility's, Chief Engineering Service.
- B. Also, furnish the services of an OEM trained and certified engineer or technician, familiar with the functions and operation of the system and equipment, for two eight hour periods to train designated Facility IRM personnel. Instructions shall be provided for staff personnel in each area where the System is installed under this contract. When multiple areas are involved, classes will be grouped. Periods of training shall be coordinated with the RE or the Facility Contracting Officer. The RE or the Facility Contracting Officer shall coordinate with the Facility to ensure all shifts receive the required training. Each session shall include instructions utilizing "hands-on" operation and functions of the System.

3.4 SYSTEM GUARANTEE

- A. Contractor's Responsibility: The Contractor shall guarantee that all installed material and equipment will be free from defects, workmanship, and will remain so for a period of one year from date of final acceptance of the System by VA. The Contractor shall provide OEM's equipment warranty documents, to the RE and Facility Contracting Officer, certifying that all equipment installed under this document conforms to its published specifications.
- B. The Contractor shall provide a written commitment from the System equipment OEM to the supply of parts and on-site engineering support services for the one year guarantee service (materials and labor) in the event of default or unsatisfactory service by the Contractor.
 - 1. The OEM certification shall describe, in the event of default or unsatisfactory service by the Contractor, the manufacturer or an authorized distributor shall fully support the contract (initial installation, guarantee service for the one year warranty period of the contract).
 - 2. The System equipment OEM's signatory of the certified written commitment must be of an individual who has the full authority to

obligate the OEM to this commitment. Names, corporate addresses, and telephone numbers of the individuals who have this authority shall be provided as a part of the commitment.

- C. The Contractor's maintenance personnel shall have the ability to contact the Contractor and OEM's central emergency maintenance and request remote diagnostic testing and assistance in resolving technical problems at any time. This contact capability shall be provided by the Contractor and OEM at no additional cost to the VA.
- D. All Contractor maintenance and supervisor personnel shall be fully qualified by the OEM and must provide two (2) copies of their current and qualified OEM training certificates and OEM certification upon request.
- E. Additionally, the Contractor shall accomplish the following minimum requirements during the one year guarantee period:
 - 1. Response Time:
 - a. The RE or the Facility Contracting Officer (if the Facility has taken possession of the building[s]) are the Contractor's reporting and contact officials for the System trouble calls, during the guarantee period.
 - b. A standard workweek is considered 8:00 A.M. to 5:00 P.M., Monday through Friday exclusive of Federal Holidays.
 - c. The Contractor shall respond and correct on-site trouble calls, during the standard work week to:
 - 1) A routine trouble call within one working day of its report. A routine trouble is considered a trouble that causes a sub-system to be inoperable.
 - 2) An emergency trouble call within eight (8) hours of its report. An emergency trouble is considered a trouble that causes a system to be inoperable at anytime.
 - a) An emergency trouble call shall be deemed appropriate when a failure involves more than 20 voice circuits.
 - b) In addition, the failure of a common control unit, power supply, signal generating device or attendant console shall also be deemed as an emergency maintenance call.
 - 3) A catastrophic trouble call within four (4) hours of its report. A catastrophic trouble call is considered a EPBX failure.

- a) If an EPBX failure cannot be corrected within six (6) hours, the Contractor shall be responsible for providing an alternate CSU equipped for a minimum of 100 station lines, 10 CO trunks, 10 FTS access lines and two operator's consoles.
 - (1) This alternate system shall be operational within 12 hours (time to commence at the end of the six-hour trouble shooting period) and shall provide emergency service to critical areas as determined by the Facility Director.
 - (2) The alternate system shall be a programmable system and a pre-written compact disk program shall be provided to the Facility Contracting Officer prior to cut-over of the main telephone system.
- b) Failures affecting operation of critical emergency health care facilities (i.e. cardiac arrest teams, intensive care units, etc.) shall also be deemed catastrophic trouble calls if so determined by the Facility Director. The Facility Contracting Officer shall notify the Contractor of this type of trouble call at the direction of the Facility Director.
- 4) The Contractor shall respond on-site to installation of station or equipment requests or service within:
 - a) Eight (8) hours for emergency installations designated by the Facility Contracting Officer, and
 - b) Three working days for routine installations designated by the Facility Contracting Officer.
- 2. Required On-Site Visits During The One Year Guarantee Period:
 - a. The Contractor shall visit, on-site, for a minimum of eight hours, once every twelve (12) weeks, during the guarantee period, to perform system preventive maintenance, equipment cleaning and operational adjustments to maintain the System according the descriptions identified in this specification.
 - 1) The Contractor shall arrange all Facility visits with the RE or the Facility Contracting Officer prior to performing the required maintenance visits.
 - 2) The Contractor in accordance with the OEM's recommended practice and service intervals shall perform preventive

maintenance during non-busy time agreed to by the RE or the Facility Contracting Officer and the Contractor.

- 3) The preventive maintenance schedule, functions and reports shall be provided to and approved by the RE and Facility Contracting Officer.
 - 4) Provide on-site a stock of replacement spare parts and equipment, plus test equipment, as specified herein, ensuring they meet the OEM's minimum recommended spare parts stock sizing requirements for this specific system.
- b. The Contractor shall provide the RE or the Facility Contracting Officer a type written report itemizing each deficiency found and the corrective action performed during each required visit or official reported trouble call. The Contractor shall provide the RE or the Facility Contracting Officer sample copies of these reports for review and approval at the beginning of the Acceptance Test. The following reports are the minimum required:
- 1) The Contractor shall provide a monthly summary for all equipment and sub-systems serviced during the guarantee period to the RE or the Facility Contracting Officer by the fifth working day after the end of each month. The report shall clearly and concisely describe the service rendered, parts replaced and repairs performed. The report shall prescribe anticipated future needs of the equipment and systems for preventative and predictive maintenance.
 - 2) The Contractor shall maintain a separate log entry for each item of equipment and each sub-system of the System. The log shall list dates and times of all scheduled, routine, and emergency calls. Each emergency call shall be described with details to the nature and causes and the emergency steps taken to rectify the situation and specific recommendations to avoid such conditions in the future.
- c. The RE or the Facility Contracting Officer shall convey to the Facility Engineering Officer, two (2) copies of actual reports for evaluation.
- 1) The RE or the Facility Contracting Officer shall ensure a copy of these reports is entered into the System's official acquisition documents.

- 2) The Facility Chief Engineer shall ensure a copy of these reports is entered into the system's official technical as-installed documents.
3. Government Furnished Equipment (GFE). GFE that was accepted by the Contractor and interfaced and installed in this System shall become part of this System and included in the guarantee requirements.

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**SECTION 27 52 41
MISCELLANEOUS MEDICAL SYSTEMS**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, complete installation and connection of the miscellaneous medical equipment and systems as described herein:



1.2 RELATED WORK

- A. Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS: General electrical requirements and items that is common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- C. Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS: Requirements for personal safety and to provide a low impedance path for possible ground fault currents.

1.3 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
 - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
 - 2. Include electrical ratings, dimensions, weights, mounting details, front view, side view, equipment and device arrangement, branch circuit overcurrent protection, wiring diagrams, materials, and connection diagrams.
- C. Manuals: Two weeks prior to final inspection, submit four copies of the following to the Resident Engineer:
 - 1. Complete maintenance, operating and testing manuals including wiring diagrams, technical data sheets and information for ordering replacement parts:
 - a. Include complete "As Installed" diagrams, which indicate all items of equipment and their interconnecting wiring.
 - b. Include complete diagrams of the internal wiring for each of the items of equipment, including "As Installed" revisions of the diagrams.
 - c. The wiring diagrams shall identify the terminals to facilitate installation, maintenance, operation and testing.
- D. Certifications: Two weeks prior to the final inspection, submit four copies of the following to the Resident Engineer:

1. Certification by the contractor that the equipment conforms to the requirements of the drawings and specifications, and has been properly installed, adjusted and tested.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):
 - 70-05.....National Electrical Code (NEC)
 - 99-05.....Health Care Facilities
 - 101-03.....Life Safety Code
- C. Institute of Electrical and Electronic Engineers (IEEE):
 - A-78 (Book).....Recommended Practice for Electrical Systems in Health Care Facilities

PART 2 - PRODUCTS

2.1 NARCOTICS STORAGE SIGNAL SYSTEMS

- A. Components:
 1. Red pilot light for each narcotic vault door and each narcotic cabinet door. Refer to Article 2.1 for specifications.
 2. Pilot lights locations as shown on the drawings.
- B. Operation:
 1. Door switches, incorporated in the vault and cabinet doors by their manufacturers, shall control the pilot lights.
 2. Each pilot light shall be energized only while its associated door is open.
- C. Signs: Provide a suitable and durable sign under each pilot light, which reads "Narcotics Door", with size of lettering not less than 15 mm (1/2 inch) high.

2.2 ELAPSED TIME INDICATORS

- A. 0-60 minute range, ± 3 percent instrument accuracy.
- B. 300 mm (12 inch) dial, flush or semi-flushed mounted.
- C. Minute hand and sweep-second hand.
- D. Black on white, large digits at 5-minute intervals and individual second markings to assure accurate readability.
- E. Rugged completely enclosed synchronous motor for quiet and trouble-free operation.
- F. Shock-resistant and dust-proof metal enclosure.

- G. Automatic and manual operation, with controls on the front of the panel and terminals inside the cabinet for connecting remote equipment, which actuates the automatic operation.
- H. A reset switch shall be mounted on the front panel. The switch shall reset the indicator to zero within five seconds after its momentary activation.
- I. Power supply - 120 volts, 60 Hz.
- J. A solid-state clock with equivalent operational readability, electronic, digital type, and medical elapsed time indicators will be considered for approval. Minimum LED display shall be 65 mm (2 1/2 inch) high.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with NFPA, NEC, and as shown on the drawings.
- B. All wiring shall be installed in conduit.

3.2 STARTUP AND TESTING

- A. At the final inspection in the presence of the VA representative, demonstrate that the miscellaneous medical systems operate properly in all respects:
 - 1. Test and adjust all controls and safeties. Replace or repair all malfunctioning controls, safeties, and equipment as soon as possible to avoid any delay in the use of the equipment.

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SECTION 28 05 11
REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section, Requirements for Electronic Safety and Security Installations, applies to all sections of Division 28.
- B. Furnish and install electronic safety and security cabling, systems equipment and accessories in accordance with the specifications and drawings. Capacities and ratings of, cable and other items and arrangements for the specified items are shown on drawings.

1.2 MINIMUM REQUIREMENTS

- A. References to industry and trade association standards and codes are minimum installation requirement standards.
- B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.3 QUALIFICATIONS (PRODUCTS AND SERVICES)

- A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
- B. Product Qualification:
 1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
 2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.
- C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within eight hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.4 MANUFACTURED PRODUCTS

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.
- B. When more than one unit of the same class of equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:



1. Components of an assembled unit need not be products of the same manufacturer.
 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
 3. Components shall be compatible with each other and with the total assembly for the intended service.
 4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the Resident Engineer a minimum of 15 working days prior to the manufacturers making the factory tests.
 2. Four copies of certified test reports containing all test data shall be furnished to the Resident Engineer prior to final inspection and not more than 90 days after completion of the tests.
 3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.5 EQUIPMENT REQUIREMENTS

Where variations from the contract requirements are requested in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.6 EQUIPMENT PROTECTION

- A. Equipment and materials shall be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:
1. During installation, enclosures, equipment, controls, controllers, circuit protective devices, and other like items, shall be protected against entry of foreign matter; and be vacuum cleaned both inside and outside before testing and operating and repainting if required.
 2. Damaged equipment shall be, as determined by the Resident Engineer, placed in first class operating condition or be returned to the source of supply for repair or replacement.
 3. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.

4. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.7 WORK PERFORMANCE

- A. Job site safety and worker safety is the responsibility of the contractor.
- B. For work on existing stations, arrange, phase and perform work to assure electronic safety and security service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- C. New work shall be installed and connected to existing work neatly and carefully. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- D. Coordinate location of equipment and conduit with other trades to minimize interferences.

1.8 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Inaccessible Equipment:
 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
 2. "Conveniently accessible" is defined as being capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

1.9 EQUIPMENT IDENTIFICATION

- A. Install an identification sign which clearly indicates information required for use and maintenance of equipment.
- B. Nameplates shall be laminated black phenolic resin with a white core with engraved lettering, a minimum of 6 mm (1/4 inch) high. Secure nameplates with screws. Nameplates that are furnished by manufacturer as a standard catalog item, or where other method of identification is herein specified, are exceptions.

1.10 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

- B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage or installation of equipment or material which has not had prior approval will not be permitted at the job site.
- C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
 - 1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
 - 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
 - 3. Submit each section separately.
- E. The submittals shall include the following:
 - 1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
 - 2. Elementary and interconnection wiring diagrams for communication and signal systems, control system and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
 - 3. Parts list which shall include those replacement parts recommended by the equipment manufacturer, quantity of parts, current price and availability of each part.
- F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
 - 1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
 - 2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of

- each subcontractor installing the system or equipment and the local representatives for the system or equipment.
3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
 4. The manuals shall include:
 - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
 - b. A control sequence describing start-up, operation, and shutdown.
 - c. Description of the function of each principal item of equipment.
 - d. Installation and maintenance instructions.
 - e. Safety precautions.
 - f. Diagrams and illustrations.
 - g. Testing methods.
 - h. Performance data.
 - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
 - j. Appendix; list qualified permanent servicing organizations for support of the equipment, including addresses and certified qualifications.
 - G. Approvals will be based on complete submission of manuals together with shop drawings.
 - H. After approval and prior to installation, furnish the Resident Engineer with one sample of each of the following:
 1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
 2. Each type of conduit and pathway coupling, bushing and termination fitting.
 3. Conduit hangers, clamps and supports.
 4. Duct sealing compound.
 - I. In addition to the requirement of SUBMITTALS, the VA reserves the right to request the manufacturer to arrange for a VA representative to see typical active systems in operation, when there has been no prior experience with the manufacturer or the type of equipment being submitted.

1.11 SINGULAR NUMBER

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.12 TRAINING

- A. Training shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.
- B. Training shall be provided for the particular equipment or system as required in each associated specification.
- C. A training schedule shall be developed and submitted by the contractor and approved by the Resident Engineer at least 30 days prior to the planned training.

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SECTION 28 05 13
CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, and connection of the conductors and cables for electronic safety and security.

1.2 RELATED WORK

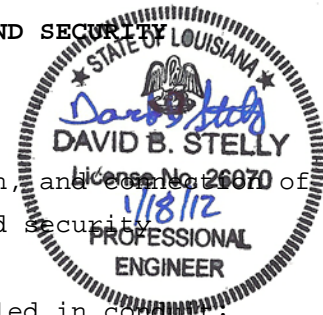
- A. Excavation and backfill for cables that are installed in conduit: Section 31 20 00, EARTH MOVING.
- B. Sealing around penetrations to maintain the integrity of time rated construction: Section 07 84 00, FIRESTOPPING.
- C. General electrical requirements that are common to more than one section in Division 28: Section 28 05 11, REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS.
- D. Conduits for cables and wiring: Section 28 05 33, RACEWAYS AND BOXES FOR ELECTRONIC SAFETY AND SECURITY.
- E. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 28 05 26, GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY.

1.3 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
1. Manufacturer's Literature and Data: Showing each cable type and rating.
 2. Certificates: Two weeks prior to final inspection, deliver to the Resident Engineer four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by the basic designation only.
- B. American Society of Testing Material (ASTM):
D2301-04.....Standard Specification for Vinyl Chloride
Plastic Pressure Sensitive Electrical Insulating
Tape
- C. Federal Specifications (Fed. Spec.):
A-A-59544-00.....Cable and Wire, Electrical (Power, Fixed
Installation)



D. National Fire Protection Association (NFPA):

70-05.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):

44-02.....Thermoset-Insulated Wires and Cables

83-03.....Thermoplastic-Insulated Wires and Cables

467-01.....Electrical Grounding and Bonding Equipment

486A-01.....Wire Connectors and Soldering Lugs for Use with
Copper Conductors

486C-02.....Splicing Wire Connectors

486D-02.....Insulated Wire Connector Systems for Underground
Use or in Damp or Wet Locations486E-00.....Equipment Wiring Terminals for Use with Aluminum
and/or Copper Conductors493-01.....Thermoplastic-Insulated Underground Feeder and
Branch Circuit Cable

514B-02.....Fittings for Cable and Conduit

1479-03.....Fire Tests of Through-Penetration Fire Stops

PART 2 - PRODUCTS**2.1 CONTROL WIRING**

- A. Unless otherwise specified in other sections of these specifications, control wiring shall be as specified for power and lighting wiring, except the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be large enough so that the voltage drop under inrush conditions does not adversely affect operation of the controls.

2.2 COMMUNICATION AND SIGNAL WIRING

- A. Shall conform to the recommendations of the manufacturers of the communication and signal systems; however, not less than what is shown.
- B. Wiring shown is for typical systems. Provide wiring as required for the systems being furnished.
- C. Multi-conductor cables shall have the conductors color coded.

2.3 WIRE LUBRICATING COMPOUND

- A. Suitable for the wire insulation and conduit it is used with, and shall not harden or become adhesive.
- B. Shall not be used on wire for isolated type electrical power systems.

2.4 FIREPROOFING TAPE

- A. The tape shall consist of a flexible, conformable fabric of organic composition coated one side with flame-retardant elastomer.
- B. The tape shall be self-extinguishing and shall not support combustion. It shall be arc-proof and fireproof.

- C. The tape shall not deteriorate when subjected to water, gases, salt water, sewage, or fungus and be resistant to sunlight and ultraviolet light.
- D. The finished application shall withstand a 200-ampere arc for not less than 30 seconds.
- E. Securing tape: Glass cloth electrical tape not less than 0.18 mm (7 mils) thick, and 19 mm (3/4 inch) wide.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Splice cables and wires only in outlet boxes, junction boxes, or pull boxes.
- B. Seal cable and wire entering a building from underground, between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.
- C. Wire Pulling:
 - 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables.
 - 2. Use ropes made of nonmetallic material for pulling feeders.
 - 3. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the Resident Engineer.
 - 4. Pull in multiple cables together in a single conduit.

3.2 INSTALLATION IN MANHOLES

- A. Install and support cables in manholes on the steel racks with porcelain or equal insulators. Train the cables around the manhole walls, but do not bend to a radius less than six times the overall cable diameter.
- B. Fireproofing:
 - 1. Install fireproofing where low voltage cables are installed in the same manholes with high voltage cables; also cover the low voltage cables with arc proof and fireproof tape.
 - 2. Use tape of the same type as used for the high voltage cables, and apply the tape in a single layer, one-half lapped or as recommended by the manufacturer. Install the tape with the coated side towards the cable and extend it not less than 25 mm (one inch) into each duct.
 - 3. Secure the tape in place by a random wrap of glass cloth tape.

3.3 SPLICE INSTALLATION

- A. Splices and terminations shall be mechanically and electrically secure.

- B. Where the Government determines that unsatisfactory splices or terminations have been installed, remove the devices and install approved devices at no additional cost to the Government.

3.4 CONTROL, COMMUNICATION AND SIGNAL WIRING INSTALLATION

- A. Unless otherwise specified in other sections, install wiring and connect to equipment/devices to perform the required functions as shown and specified.
- B. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.
- C. Where separate power supply circuits are not shown, connect the systems to the nearest panelboards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.
- D. Install a red warning indicator on the handle of the branch circuit breaker for the power supply circuit for each system to prevent accidental de-energizing of the systems.
- E. System voltages shall be 120 volts or lower where shown on the drawings or as required by the NEC.

3.5 CONTROL, COMMUNICATION AND SIGNAL SYSTEM IDENTIFICATION

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

3.5 EXISTING WIRING

Unless specifically indicated on the plans, existing wiring shall not be reused for the new installation. Only wiring that conforms to the specifications and applicable codes may be reused. If existing wiring does not meet these requirements, existing wiring may not be reused and new wires shall be installed.

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SECTION 28 05 26
GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. This section specifies general grounding and bonding requirements of electronic safety and security installations for equipment.
- B. "Grounding electrode system" refers to all electrodes required by NEC, as well as including made, supplementary, grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning.

1.2 RELATED WORK

- A. Section 28 05 11, REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 28.
- B. Section 28 05 13, CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY: Low Voltage power and lighting wiring.
- C. Section 26 41 00, FACILITY LIGHTNING PROTECTION: Requirements for a lightning protection system.

1.3 SUBMITTALS

- A. Submit in accordance with Section 28 05 11, REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS.
- B. Shop Drawings:
 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
 2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.
- C. Test Reports: Provide certified test reports of ground resistance.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the Resident Engineer:
 1. Certification that the materials and installation is in accordance with the drawings and specifications.
 2. Certification, by the Contractor, that the complete installation has been properly installed and tested.

1.4 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the



extent referenced. Publications are referenced in the text by the basic designation only.

A. American Society for Testing and Materials (ASTM):

B1-2001.....Standard Specification for Hard-Drawn Copper
Wire

B8-2004.....Standard Specification for Concentric-Lay-
Stranded Copper Conductors, Hard, Medium-Hard,
or Soft

B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-1983.....IEEE Guide for Measuring Earth Resistivity,
Ground Impedance, and Earth Surface Potentials
of a Ground System

C. National Fire Protection Association (NFPA):

70-2005.....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):

44-2005Thermoset-Insulated Wires and Cables

83-2003Thermoplastic-Insulated Wires and Cables

467-2004Grounding and Bonding Equipment

486A-486B-2003Wire Connectors

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

- A. Equipment grounding conductors shall be UL 83 insulated stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes 25 mm² (4 AWG) and larger shall be permitted to be identified per NEC.
- B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be ASTM B1 solid bare copper wire.
- C. Isolated Power System: Type XHHW-2 insulation with a dielectric constant of 3.5 or less.

2.2 GROUND RODS

- A. Copper clad steel, 19 mm (3/4-inch) diameter by 3000 mm (10 feet) long, conforming to UL 467.
- B. Quantity of rods shall be as required to obtain the specified ground resistance.

2.3 SPLICES AND TERMINATION COMPONENTS

Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).

2.4 GROUND CONNECTIONS

- A. Below Grade: Exothermic-welded type connectors.
- B. Above Grade:
 - 1. Bonding Jumpers: compression type connectors, using zinc-plated fasteners and external tooth lockwashers.
 - 2. Ground Busbars: Two-hole compression type lugs using tin-plated copper or copper alloy bolts and nuts.
 - 3. Rack and Cabinet Ground Bars: one-hole compression-type lugs using zinc-plated or copper alloy fasteners.

2.5 EQUIPMENT RACK AND CABINET GROUND BARS

Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 4 mm thick by 19 mm wide (3/8 inch x ¾ inch).

2.6 GROUND TERMINAL BLOCKS

At any equipment mounting location (e.g. backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

2.7 SPLICE CASE GROUND ACCESSORIES

Splice case grounding and bonding accessories shall be supplied by the splice case manufacturer when available. Otherwise, use 16 mm² (6 AWG) insulated ground wire with shield bonding connectors.

2.8 COMPUTER ROOM GROUND

Provide 50mm² (1/0 AWG) bare copper grounding conductors bolted at mesh intersections to form an equipotential grounding grid. The equipotential grounding grid shall form a 600mm (24 inch) mesh pattern. The grid shall be bonded to each of the access floor pedestals.

PART 3 - EXECUTION

3.1 GENERAL

- A. Ground in accordance with the NEC, as shown on drawings, and as hereinafter specified.
- B. System Grounding:
 - 1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.
 - 2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.

3. Isolation transformers and isolated power systems shall not be system grounded.

C. Equipment Grounding: Metallic structures (including ductwork and building steel), enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

Make grounding connections, which are buried or otherwise normally inaccessible (except connections for which periodic testing access is required) by exothermic weld.

3.3 CORROSION INHIBITORS

When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.4 CONDUCTIVE PIPING

- A. Bond all conductive piping systems, interior and exterior, to the building to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.
- B. In operating rooms and at intensive care and coronary care type beds, bond the gases and suction piping, at the outlets, directly to the room or patient ground bus.

3.5 WIREWAY GROUNDING

- A. Ground and Bond Metallic Wireway Systems as follows:
 - 1. Bond the metallic structures of wireway to provide 100 percent electrical continuity throughout the wireway system by connecting a 16 mm² (6 AWG) bonding jumper at all intermediate metallic enclosures and across all section junctions.
 - 2. Install insulated 16 mm² (6 AWG) bonding jumpers between the wireway system bonded as required in paragraph 1 above, and the closest building ground at each end and approximately every 16 meters (50 feet).
 - 3. Use insulated 16 mm² (6 AWG) bonding jumpers to ground or bond metallic wireway at each end at all intermediate metallic enclosures and cross all section junctions.
 - 4. Use insulated 16 mm² (6 AWG) bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 15 meters.

3.6 GROUND RESISTANCE

- A. Grounding system resistance to ground shall not exceed 5 ohms. Make necessary modifications or additions to the grounding electrode system for compliance without additional cost to the Government. Final tests shall assure that this requirement is met.
- B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not less than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.
- C. Services at power company interface points shall comply with the power company ground resistance requirements.
- D. Below-grade connections shall be visually inspected by the Resident Engineer prior to backfilling. The Contractor shall notify the Resident Engineer 24 hours before the connections are ready for inspection.

3.7 GROUND ROD INSTALLATION

- A. Drive each rod vertically in the earth, not less than 3000 mm (10 feet) in depth.
- B. Where permanently concealed ground connections are required, make the connections by the exothermic process to form solid metal joints. Make accessible ground connections with mechanical pressure type ground connectors.
- C. Where rock prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified resistance.

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SECTION 28 05 33
RACEWAYS AND BOXES FOR ELECTRONIC SAFETY AND SECURITY



PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes to form complete, coordinated raceway systems. Raceways are required for all electronic safety and security cabling unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

- A. Bedding of conduits: Section 31 20 00, EARTH MOVING.
- B. Mounting board for communication closets: Section 06 10 00, ROUGH CARPENTRY.
- C. Sealing around penetrations to maintain the integrity of fire rated construction: Section 07 84 00, FIRESTOPPING.
- D. Fabrications for the deflection of water away from the building envelope at penetrations: Section 07 60 00, FLASHING AND SHEET METAL.
- E. Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building: Section 07 92 00, JOINT SEALANTS.
- F. Identification and painting of conduit and other devices: Section 09 91 00, PAINTING.
- G. General electrical requirements and items that is common to more than one section of Division 28: Section 28 05 11, REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS.
- H. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 28 05 26, GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY.

1.3 SUBMITTALS

In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

- A. Shop Drawings:
 - 1. Size and location of main feeders;
 - 2. Size and location of panels and pull boxes
 - 3. Layout of required conduit penetrations through structural elements.
 - 4. The specific item proposed and its area of application shall be identified on the catalog cuts.
- B. Certification: Prior to final inspection, deliver to the Resident Engineer four copies of the certification that the material is in

accordance with the drawings and specifications and has been properly installed.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):
 - 70-05.....National Electrical Code (NEC)
- C. Underwriters Laboratories, Inc. (UL):
 - 1-03.....Flexible Metal Conduit
 - 5-01.....Surface Metal Raceway and Fittings
 - 6-03.....Rigid Metal Conduit
 - 50-03.....Enclosures for Electrical Equipment
 - 360-03.....Liquid-Tight Flexible Steel Conduit
 - 467-01.....Grounding and Bonding Equipment
 - 514A-01.....Metallic Outlet Boxes
 - 514B-02.....Fittings for Cable and Conduit
 - 514C-05.....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers
 - 651-02.....Schedule 40 and 80 Rigid PVC Conduit
 - 651A-03.....Type EB and A Rigid PVC Conduit and HDPE Conduit
 - 797-03.....Electrical Metallic Tubing
 - 1242-00.....Intermediate Metal Conduit
- D. National Electrical Manufacturers Association (NEMA):
 - TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and Tubing
 - FB1-03.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable

PART 2 - PRODUCTS

2.1 MATERIAL

- A. Conduit Size: In accordance with the NEC, but not less than 13 mm (1/2 inch) unless otherwise shown. Where permitted by the NEC, 13 mm (1/2 inch) flexible conduit may be used for tap connections to recessed lighting fixtures.
- B. Conduit:
 - 1. Rigid galvanized steel: Shall Conform to UL 6, ANSI C80.1.
 - 2. Electrical metallic tubing (EMT): Shall Conform to UL 797, ANSI C80.3. Maximum size not to exceed 105 mm (4 inch) and shall be permitted only with cable rated 600 volts or less.

3. Flexible galvanized steel conduit: Shall Conform to UL 1.
4. Liquid-tight flexible metal conduit: Shall Conform to UL 360.
5. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
6. Surface metal raceway: Shall Conform to UL 5.

C. Conduit Fittings:

1. Rigid steel conduit fittings:

- a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
- a. Standard threaded couplings, locknuts, bushings, and elbows: Only steel or malleable iron materials are acceptable.
- b. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
- c. Bushings: Metallic insulating type, consisting of an insulating insert molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
- d. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
- e. Sealing fittings: Threaded cast iron type. Use continuous drain type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.

2. Electrical metallic tubing fittings:

- a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
- b. Only steel or malleable iron materials are acceptable.
- c. Couplings and connectors: Concrete tight and rain tight, with connectors having insulated throats. Use gland and ring compression type couplings and connectors for conduit sizes 50 mm (2 inches) and smaller. Use set screw type couplings with four set screws each for conduit sizes over 50 mm (2 inches). Use set screws of case-hardened steel with hex head and cup point to firmly seat in wall of conduit for positive grounding.
- d. Indent type connectors or couplings are prohibited.

- e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
- 3. Flexible steel conduit fittings:
 - a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
 - b. Clamp type, with insulated throat.
- 4. Liquid-tight flexible metal conduit fittings:
 - a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.
 - c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
- 5. Direct burial plastic conduit fittings:
 - a. Fittings shall meet the requirements of UL 514C and NEMA TC3.
 - b. As recommended by the conduit manufacturer.
- 6. Surface metal raceway fittings: As recommended by the raceway manufacturer.
- 7. Expansion and deflection couplings:
 - a. Conform to UL 467 and UL 514B.
 - b. Accommodate, 19 mm (0.75 inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
 - c. Include internal flexible metal braid sized to guarantee conduit ground continuity and fault currents in accordance with UL 467, and the NEC code tables for ground conductors.
 - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat resistant molded rubber material with stainless steel jacket clamps.
- D. Conduit Supports:
 - 1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
 - 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
 - 3. Multiple conduit (trapeze) hangers: Not less than 38 mm by 38 mm (1-1/2 by 1-1/2 inch), 12 gage steel, cold formed, lipped channels; with not less than 9 mm (3/8 inch) diameter steel hanger rods.
 - 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:

1. UL-50 and UL-514A.
 2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
 3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
 4. Flush mounted wall or ceiling boxes shall be installed with raised covers so that front face of raised cover is flush with the wall. Surface mounted wall or ceiling boxes shall be installed with surface style flat or raised covers.
- F. Wireways: Equip with hinged covers, except where removable covers are shown.
- G. Warning Tape: Standard, 4-Mil polyethylene 76 mm (3 inch) wide tape detectable type, red with black letters, and imprinted with "CAUTION BURIED ELECTRONIC SAFETY AND SECURITY CABLE BELOW".

PART 3 - EXECUTION

3.1 PENETRATIONS

- A. Cutting or Holes:
1. Locate holes in advance where they are proposed in the structural sections such as ribs or beams. Obtain the approval of the Resident Engineer prior to drilling through structural sections.
 2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact electric, hand or manual hammer type drills are not allowed, except where permitted by the Resident Engineer as required by limited working space.
- B. Fire Stop: Where conduits, wireways, and other electronic safety and security raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with rock wool fiber or silicone foam sealant only. Completely fill and seal clearances between raceways and openings with the fire stop material.
- C. Waterproofing: At floor, and exterior wall, conduit penetrations, completely seal clearances around the conduit and make watertight as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

- A. Install conduit as follows:
1. In complete runs before pulling in cables or wires.
 2. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
 3. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.

4. Cut square with a hacksaw, ream, remove burrs, and draw up tight.
 5. Mechanically continuous.
 6. Independently support conduit at 8'0" on center. Do not use other supports i.e., (suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts).
 7. Support within 300 mm (1 foot) of changes of direction, and within 300 mm (1 foot) of each enclosure to which connected.
 8. Close ends of empty conduit with plugs or caps at the rough-in stage to prevent entry of debris, until wires are pulled in.
 9. Conduit installations under fume and vent hoods are prohibited.
 10. Secure conduits to cabinets, junction boxes, pull boxes and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
 11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
 12. Do not use aluminum conduits in wet locations.
 13. Unless otherwise indicated on the drawings or specified herein, all conduits shall be installed concealed within finished walls, floors and ceilings.
- B. Conduit Bends:
1. Make bends with standard conduit bending machines.
 2. Conduit hickey may be used for slight offsets, and for straightening stubbed out conduits.
 3. Bending of conduits with a pipe tee or vise is prohibited.
- C. Layout and Homeruns:
1. Install conduit with wiring, including homeruns, as shown.
 2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the Resident Engineer.
- D. Fire Alarm:
1. Fire alarm conduit shall be factory painted red (a red "top-coated" conduit from the conduit manufacturer may be used in lieu of painted conduit) in accordance with the requirements of Section 28 31 00, Fire Detection and Alarm.

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

1. Conduit: Rigid steel or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel or vapor barriers.

2. Align and run conduit in direct lines.
 3. Install conduit through concrete beams only when the following occurs:
 - a. Where shown on the structural drawings.
 - b. As approved by the Resident Engineer prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
 4. Installation of conduit in concrete that is less than 75 mm (3 inches) thick is prohibited.
 - a. Conduit outside diameter larger than 1/3 of the slab thickness is prohibited.
 - b. Space between conduits in slabs: Approximately six conduit diameters apart, except one conduit diameter at conduit crossings.
 - c. Install conduits approximately in the center of the slab so that there will be a minimum of 19 mm (3/4 inch) of concrete around the conduits.
 5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to insure low resistance ground continuity through the conduits. Tightening set screws with pliers is prohibited.
- B. Furred or Suspended Ceilings and in Walls:
1. Conduit for conductors above 600 volts:
 - a. Rigid steel or rigid aluminum.
 - b. Aluminum conduit mixed indiscriminately with other types in the same system is prohibited.
 2. Conduit for conductors 600 volts and below:
 - a. Rigid steel, IMC, rigid aluminum, or EMT. Different type conduits mixed indiscriminately in the same system is prohibited.
 3. Align and run conduit parallel or perpendicular to the building lines.
 4. Connect recessed lighting fixtures to conduit runs with maximum 1800 mm (six feet) of flexible metal conduit extending from a junction box to the fixture.
 5. Tightening set screws with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

- A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for conductors above 600 volts:
1. Rigid steel or rigid aluminum.
 2. Aluminum conduit mixed indiscriminately with other types in the same system is prohibited.

- C. Conduit for Conductors 600 volts and below:
 - 1. Rigid steel, IMC, rigid aluminum, or EMT. Different type of conduits mixed indiscriminately in the system is prohibited.
- D. Align and run conduit parallel or perpendicular to the building lines.
- E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- F. Support horizontal or vertical runs at not over 2400 mm (eight foot) intervals.
- G. Surface metal raceways: Use only where shown.
- H. Painting:
 - 1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
 - 2. Paint all conduits containing cables rated over 600 volts safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (two inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6000 mm (20 foot) intervals in between.

3.5 EXPANSION JOINTS

- A. Conduits 75 mm (3 inches) and larger, that are secured to the building structure on opposite sides of a building expansion joint, require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 75 mm (3 inches) with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 125 mm (5 inch) vertical drop midway between the ends. Flexible conduit shall have a copper green ground bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for 375 mm (15 inches) and larger conduits are acceptable.
- C. Install expansion and deflection couplings where shown.

3.6 CONDUIT SUPPORTS, INSTALLATION

- A. Safe working load shall not exceed 1/4 of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits. Maximum distance between supports is 2.5 m (8 foot) on center.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 90 kg (200 pounds). Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.

E. Fasteners and Supports in Solid Masonry and Concrete:

1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
2. Existing Construction:
 - a. Steel expansion anchors not less than 6 mm (1/4 inch) bolt size and not less than 28 mm (1-1/8 inch) embedment.
 - b. Power set fasteners not less than 6 mm (1/4 inch) diameter with depth of penetration not less than 75 mm (3 inches).
 - c. Use vibration and shock resistant anchors and fasteners for attaching to concrete ceilings.

F. Hollow Masonry: Toggle bolts are permitted.

G. Bolts supported only by plaster or gypsum wallboard are not acceptable.

H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.

I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.

J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.

K. Spring steel type supports or fasteners are prohibited for all uses except: Horizontal and vertical supports/fasteners within walls.

L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.7 BOX INSTALLATION

A. Boxes for Concealed Conduits:

1. Flush mounted.
2. Provide raised covers for boxes to suit the wall or ceiling, construction and finish.

B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling in operations.

C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.

D. Outlet boxes in the same wall mounted back-to-back are prohibited. A minimum 600 mm (24 inch), center-to-center lateral spacing shall be maintained between boxes.)

E. Minimum size of outlet boxes for ground fault interrupter (GFI) receptacles is 100 mm (4 inches) square by 55 mm (2-1/8 inches) deep, with device covers for the wall material and thickness involved.

- F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1".
- G. On all Branch Circuit junction box covers, identify the circuits with black marker.

3.8 ELECTRONIC SAFETY AND SECURITY CONDUIT

- A. Install the electronic safety and security raceway system as shown on drawings.
- B. Minimum conduit size of 19 mm (3/4 inch), but not less than the size shown on the drawings.
- C. All conduit ends shall be equipped with insulated bushings.
- D. All 100 mm (four inch) conduits within buildings shall include pull boxes after every two 90 degree bends. Size boxes per the NEC.
- E. Vertical conduits/sleeves through closets floors shall terminate not less than 75 mm (3 inches) below the floor and not less than 75 mm (3 inches) below the ceiling of the floor below.
- F. Terminate conduit runs to/from a backboard in a closet or interstitial space at the top or bottom of the backboard. Conduits shall enter communication closets next to the wall and be flush with the backboard.
- G. Where drilling is necessary for vertical conduits, locate holes so as not to affect structural sections such as ribs or beams.
- H. All empty conduits located in communications closets or on backboards shall be sealed with a standard non-hardening duct seal compound to prevent the entrance of moisture and gases and to meet fire resistance requirements.
- I. Conduit runs shall contain no more than four quarter turns (90 degree bends) between pull boxes/backboards. Minimum radius of communication conduit bends shall be as follows (special long radius):

| Sizes of Conduit Trade Size | Radius of Conduit Bends mm, Inches |
|--------------------------------|---------------------------------------|
| $\frac{3}{4}$ | 150 (6) |
| 1 | 230 (9) |
| 1-1/4 | 350 (14) |
| 1-1/2 | 430 (17) |
| 2 | 525 (21) |
| 2-1/2 | 635 (25) |
| 3 | 775 (31) |
| 3-1/2 | 900 (36) |
| 4 | 1125 (45) |

- J. Furnish and install 19 mm (3/4 inch) thick fire retardant plywood specified in on the wall of communication closets where shown on drawings . Mount the plywood with the bottom edge 300 mm (one foot) above the finished floor.
- K. Furnish and pull wire in all empty conduits. (Sleeves through floor are exceptions).

- - - E N D - - -

SECTION 28 08 00

COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 28.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

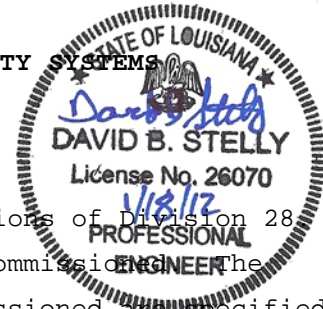
- A. This Section includes requirements for commissioning the electronic safety and security systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.
- C. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in this Division is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.



B. The following Electronic Safety and Security systems will be commissioned:

1. Fire Detection and Alarm (Master panel and software, addressable units - i.e. pull stations, flow detectors, heat detectors, etc., controls and alarm functions, horns/bells/door releases and other output devices.

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the Resident Engineer prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING

REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.2 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 28 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. The Commissioning Agent will witness selected Contractor tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.3 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.4 TRAINING OF VA PERSONNEL

- A. Training of the VA's operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. The instruction shall be scheduled in coordination with the Resident Engineer after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 28 Sections for additional Contractor training requirements.

----- END -----

SECTION 28 13 11
PHYSICAL ACCESS CONTROL SYSTEM (PACS)

PART 1 - GENERAL

1.1 DESCRIPTION

Provide and install a complete Physical Access Control System hereinafter referred to as the PACS.



1.2 RELATED WORK

- A. For firestopping application and use, Section 07 84 00, FIRESTOPPING.
- B. For labeling and signs, Section 10 14 00, SIGNAGE.
- C. For connection of high voltage, Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- D. For power cables, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).
- E. For grounding of equipment, Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- F. For infrastructure, Section 26 05 33, RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS.
- G. For infrastructure, Section 26 05 36, CABLE TRAYS FOR ELECTRICAL SYSTEMS.
- H. For control and operation of all security systems, Section 28 13 16, ACCESS CONTROL SYSTEM AND DATABASE MANAGEMENT.
- I. For Warranty of Construction, see GENERAL CONDITIONS.
- J. For General Requirements, Section 01 00 00, GENERAL REQUIREMENTS.

1.3 QUALITY ASSURANCE

- A. The Contractor shall be responsible for providing, installing, and the operation of the PACS as shown. The Contractor shall also provide certification as required.
- B. The security system will be installed and tested to ensure all components are fully compatible as a system and can be integrated with all associated security subsystems, whether the security system is stand-alone or a part of a complete Information Technology (IT) computer network.
- C. The Contractor or security sub-contractor shall be a licensed security Contractor as required within the state or jurisdiction of where the installation work is being conducted.

1.4 SUBMITTALS

- A. Submit below items in conjunction with Master Specification Sections 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, and Section 02 41 00, DEMOLITION.
- B. Provide certificates of compliance with Section 1.3, Quality Assurance.
- C. Provide a complete and thorough pre-installation and as-built design package in both electronic format and on paper, minimum size 48 x 48 inches (1220 x 1220 millimeters); drawing submittals shall be per the established project schedule.
- D. Pre-installation design and as-built packages shall include, but not be limited to:
 - 1. Index Sheet that shall:
 - a. Define each page of the design package to include facility name, building name, floor, and sheet number.
 - b. Provide a complete list of all security abbreviations and symbols.
 - c. Reference all general notes that are utilized within the design package.
 - d. Specification and scope of work pages for all individual security systems that are applicable to the design package that will:
 - 1) Outline all general and job specific work required within the design package.
 - 2) Provide a detailed device identification table outlining device Identification (ID) and use for all security systems equipment utilized in the design package.
 - 2. Drawing sheets that will be plotted on the individual floor plans or site plans shall:
 - a. Include a title block as defined above.
 - b. Clearly define the drawings scale in both standard and metric measurements.
 - c. Provide device identification and location.
 - d. Address all signal and power conduit runs and sizes that are associated with the design of the electronic security system and other security elements (e.g., barriers, etc.).
 - e. Identify all pull box and conduit locations, sizes, and fill capacities.
 - f. Address all general and drawing specific notes for a particular drawing sheet.

3. A detailed riser drawing for each applicable security subsystem shall:
 - a. Indicate the sequence of operation.
 - b. Relationship of integrated components on one diagram.
 - c. Include the number, size, identification, and maximum lengths of interconnecting wires.
 - d. Wire/cable types shall be defined by a wire and cable schedule. The schedule shall utilize a lettering system that will correspond to the wire/cable it represents (example: A = 18 AWG/1 Pair Twisted, Unshielded). This schedule shall also provide the manufacturer's name and part number for the wire/cable being installed.
4. A detailed system drawing for each applicable security system shall:
 - a. Clearly identify how all equipment within the system, from main panel to device, shall be laid out and connected.
 - b. Provide full detail of all system components wiring from point-to-point.
 - c. Identify wire types utilized for connection, interconnection with associate security subsystems.
 - d. Show device locations that correspond to the floor plans.
 - e. All general and drawing specific notes shall be included with the system drawings.
5. A detailed schedule for all of the applicable security subsystems shall be included. All schedules shall provide the following information:
 - a. Device ID.
 - b. Device Location (e.g. site, building, floor, room number, location, and description).
 - c. Mounting type (e.g. flush, wall, surface, etc.).
 - d. Power supply or circuit breaker and power panel number.
 - e. In addition, for the PACS, provide the door ID, door type (e.g. wood or metal), locking mechanism (e.g. strike or electromagnetic lock) and control device (e.g. card reader or biometrics).
6. Detail and elevation drawings for all devices that define how they were installed and mounted.
- E. Pre-installation design packages shall go through a full review process conducted by the Contractor along with a VA representative to ensure

all work has been clearly defined and completed. All reviews shall be conducted in accordance with the project schedule. There shall be four (4) stages to the review process:

1. 35 percent
2. 65 percent
3. 90 percent
4. 100 percent

- F. Provide manufacturer security system product cut-sheets. Submit for approval at least 30 days prior to commencement of formal testing, a Security System Operational Test Plan. Include procedures for operational testing of each component and security subsystem, to include performance of an integrated system test.
- G. Submit manufacture's certification of Underwriters Laboratories, Inc. (UL) listing as specified. Provide all maintenance and operating manuals per Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below (including amendments, addenda, revisions, supplement, and errata) form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI)/ Security Industry Association (SIA):
 - AC-01.....Access Control: Wiegand Card Reader Interface Standard
 - AC-03.....Access Control: Badging Techniques
- C. American National Standards Institute (ANSI)/ International Code Council (ICC):
 - A117.1.....Standard on Accessible and Usable Buildings and Facilities
- D. Department of Justice American Disability Act (ADA)
 - 28 CFR Part 36-90.....ADA Standards for Accessible Design
- E. Government Accountability Office (GAO):
 - GAO-03-8-02.....Security Responsibilities for Federally Owned and Leased Facilities
- F. National Electrical Contractors Association
 - 303-2005.....Installing Closed Circuit Television (CCTV) Systems
- G. National Electrical Manufacturers Association (NEMA):

- 250-03.....Enclosures for Electrical Equipment (1000 Volts
Maximum)
- H. National Fire Protection Association (NFPA):
- 70-05..... Article 780-National Electrical Code
- I. Underwriters Laboratories, Inc. (UL):
- 294-99.....Standard for Access Control
- 305-97.....Standard for Panic Hardware
- 639-97.....Standard for Intrusion-Detection Units
- 752-05.....Standard for Bullet-Resisting Equipment
- 827-96.....Central Station Alarm Services
- 1076-95.....Standards for Proprietary Burglar Alarm Units
and Systems
- 1981-03.....Central Station Automation System
- 2058-05.....High Security Electronic Locks
- J. Homeland Security Presidential Directive (HSPD):
- HSPD-12.....Policy for a Common Identification Standard for
Federal Employees and Contractors
- K. Federal Information Processing Standards (FIPS):
- FIPS-201.....Personal Identity Verification (PIV) of Federal
Employees and Contractors
- L. National Institute of Standards and Technology (NIST):
- IR 6887 V2.1.....Government Smart Card Interoperability
Specification (GSC-IS)
- Special Pub 800-96.....PIV Card Reader Interoperability Guidelines
- M. Institute of Electrical and Electronics Engineers (IEEE):
- C62.41.....IEEE Recommended Practice on Surge Voltages in
Low-Voltage AC Power Circuits
- N. International Organization for Standardization (ISO):
- 7810.....Physical Characteristics of Credit Card Size
Document
- 7811.....Physical Characteristics for Magnetic Stripe
Cards
- 7816-1.....Physical Characteristics of the Card
- 7816-2.....Dimensions and Contact Position of the card
- 7816-3.....Electrical Signals and Transmission Protocols
- 7816-4.....Inter-Industry Command for Interchange

14443.....RFID cards; Contactless Proximity Cards
 Operating at 13.56 MHz in up to 5 inches
 distance

15693.....RFID cards; Contactless Vicinity Cards
 Operating at 13.56 MHz in up to 50 inches
 distance

O. Uniform Federal Accessibility Standards (UFAS) 1984

P. ADA Standards for Accessible Design 1994

1.6 WARRANTY OF CONSTRUCTION.

Warrant PACS work subject to the Article "Warranty of Construction" of
 FAR clause 52.246-21.

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS

- A. All equipment associated within the PACS shall be UL 294 compliant and rated for continuous operation. Environmental conditions (i.e. temperature, humidity, wind, and seismic activity) shall be taken under consideration at each facility and site location prior to installation of the equipment.
- B. All equipment shall operate on a 120 volts alternating current (VAC); 60 Hz AC power system unless documented otherwise in subsequent sections listed within this specification. All equipment shall have a back-up source of power that will provide a minimum of 96 hours of run time in the event of a loss of primary power to the facility.
- C. The system shall be designed, installed, and programmed in a manner that will allow for easy of operation, programming, servicing, maintenance, testing, and upgrading of the system.
- D. All equipment and materials for the system will be compatible to ensure correct operation as outlined in FIPS 201, March 2006 and HSPD-12.

2.2 EQUIPMENT ITEMS

- A. The security system characteristics listed in this section will serve as a guide in selection of equipment and materials for the PACS. If updated or more suitable versions are available then the Contracting Officer will approve the acceptance of prior to an installation.
- B. PACS equipment shall meet or exceed all requirements listed below.
- C. A PACS shall be comprised of, but not limited to, the following components:
 - 1. Control/Communications Panels
 - 2. Electronic Security Management System

3. Card Reader and Credential Cards
4. Portal Control Devices
5. Door Status Indicators
6. Entry Control Device
7. Power Supplies
8. Wires and Cables

D. Control/Communication Panels:

1. Shall be a central point provided for monitoring, controlling, and programming the PACS.
2. Shall provide a means of controlling up to 16 doors per panel.
3. Shall be expandable and provide a means of networking multiple panels to provide overall control of all doors on the PACS via a primary panel.
4. Shall be system specific addressable, Internet Protocol (IP) addressable, and programmable via a computer.
5. Shall be able to be interfaced directly from a computer or via the Internet or Intranet. Access to the panels shall be password protected. All individuals with access to the panels shall have a user specific password.
6. Contractor shall visit project site to determine exact system to interface with and location(s) of existing interface points.
7. Shall be of the same manufacturer and part number to ensure full compatibility within the system.
8. The operating system for the panel must utilize a single seamlessly integrated relational database for all functionality. This integration shall be provided with one operating environment. The operating environment shall be the fully multi-tasking multi-threading Microsoft Windows 2003/2000/Windows XP Operating System.
9. The panel's web enabled client applications shall be capable of running on independent client operating systems including Windows 2003/2000, Windows XP, Windows NT, Windows 98, Windows 95, Macintosh, UNIX, Linux, and Solaris. The web-enabled applications shall utilize the same common database as the other system modules.
10. The panel programming shall be written so that all system modules (e.g. access control, alarm monitoring, credential management, digital video, visitor management, intrusion detection, asset management, etc.) are developed and built from a unified 32-bit

source code set. There absolutely shall not be separate source code bases for the individual modules of the PACS.

11. Shall allow for the operation and control of up to 16 doors.
12. Shall consist of or have the equivalent of, at a minimum, a General Control Module and an Access Control Module. Both modules shall be programmable via a computer.
13. The General Control Module shall:
 - a. Provide for full distributed processing of access control and alarm monitoring operations.
 - b. Store the following information and function using a high speed, local 32-bit microprocessor:
 - 1) access levels
 - 2) hardware configurations
 - 3) programmed alarm outputs assigned at a administration client workstation
 - c. Process all access granted/denied decisions to provide fast responses to card reader transactions. A fully configured general control module with 64 card readers shall require less than one-half (0.5) seconds to grant access to an authorized cardholder or deny access to an unauthorized cardholder.
 - d. Meet the following minimum requirements:
 - 1) A minimum host communications speed of 115,200 bps.
 - 2) Support direct connect connections.
 - 3) Have remote dial up.
 - 4) Minimum on-board memory of eight (8) MB.
 - 5) Local Area Network (LAN) Support RJ45 (10/100baseT) Ethernet Interface Token Ring four (4) MB connectivity.
 - 6) Minimum memory storage of up to 5,000 cardholders and 100,000 events.
 - 7) Downstream ports for connecting card readers and data gathering panels via RS-485 multi-drop wiring configuration.
 - 8) Support of multiple card technologies.
 - 9) Supervised Communications with PACS system software.
 - 10) Support of up to eight card formats and facility codes.
 - 11) RS-485 Full Duplex, UL 1076 Grade AA communication channel to the system head-end.
 - 12) Integration with all manufacturers' card readers.
 - 13) Biometric Interface Support.

- 14) 12 VAC or 12 volts direct current (VDC) input power via a UL certified step-down transformer or power supply.
 - 15) Issue Code Support for both Magnetic and Wiegand Card Formats.
 - 16) Individual Shunt Times
 - 17) Up to Nine Digit PIN Codes.
 - 18) Downstream serial RS-232 device support.
 - 19) Status LED's to identify normal component and communication status.
14. The access control module shall:
- a. Control up to 16 doors utilizing input and output relays that are fully programmable via network software.
 - b. Input relays shall meet the following minimum requirements:
 - 1) Provide up to 16 UL 1076 analog unsupervised alarm input zones to monitor and report alarm conditions, power faults, and tampers.
 - 2) Operate independently and in conjunction with output relays, which will send an output signal to a corresponding output device upon alarm input activation. Once an alarm has been received, the input relay shall activate any or all alarm outputs.
 - 3) Contain the following features:
 - a) UL 294 Certified.
 - b) Alarm contact status scanning at up to 120 times per second for each zone.
 - c) A low power Complementary-symmetry/metal-oxide semiconductor (CMOS) microprocessor.
 - d) Filtered data for noise rejection to prevent false alarms.
 - e) Up to 16 supervised inputs.
 - f) 12 VAC or 12 VDC Input Power.
 - g) Two (2) dedicated inputs for tamper and power status.
15. Output relays shall meet the following minimum requirements:
- a. Shall be capable of controlling a corresponding output device upon any input activation or on command from the PACS.
 - b. Shall be capable of responding to:
 - 1) Input alarms.
 - 2) Commands from a System Operator.
 - 3) Time zone control commands for automatic operation.
 - c. Shall be capable of:

- 1) Pulsing for a predetermined duration. Duration shall be programmable for each relay individually.
 - 2) Responding on command from the System Operator to pulse, command on, command off, or reset to normal state.
 - 3) Operating outputs rated at 5 amps (A) @ 30 VDC.
- E. Electronic Security Management System (SMS)(Interface Existing System)
1. Reprogram existing system to accommodate new access control points.
 2. Provide all required software and associated updates.
- F. Card Readers and Credential Cards:
1. Shall be utilized for controlling the locking hardware on a door and allows for reporting back to the main control panel with the time/date the door was accessed, the name of the person accessing the point of entry, and its location.
 2. Will be fully programmable and addressable, locally and remotely, and hardwired to the system.
 3. Shall be individually home run to the main panel (sub panel).
 4. Shall be installed in a manner that they comply with:
 - a. The Uniform Federal Accessibility Standards (UFAS)
 - b. The Americans with Disabilities Act (ADA)
 - c. The ADA Standards for Accessible Design
 5. Shall support a variety of card readers that must encompass a wide functional range. The PACS may combine any of the card readers described below for installations requiring multiple types of card reader capability (i.e., card only, card and/or PIN, card and/or biometrics, card and/or pin and/or biometrics, supervised inputs, etc.). These card readers shall be available in the approved technology to meet FIPS 201 and is ISO 14443 A or B compliant. The reader output can be Wiegand, RS-22, 485 or TCP/IP.
 6. Are to be housed in an aluminum bezel with a wide lead-in for easy card entry.
 7. Shall contain read head electronics, and a sender to encode digital door control signals.
 8. LED's shall be utilized to indicate card reader status and access status.
 9. Shall be able to support a user defined downloadable off-line mode of operation (e.g. locked, unlocked, or facility code), which will go in effect during loss of communication with the main control panel.

10. Shall provide audible feedback to indicate access granted/denied decisions. Upon a card swipe, two audible tones or beeps shall indicate access granted and three tones or beeps shall indicate access denied. All keypad buttons shall provide (tactile?? What does this mean) audible feedback.
 11. Shall have a minimum of two programmable inputs and two programmable outputs.
 12. Card readers shall come in the following format:
 - a. Proximity (PROX) Card Reader:
 - 1) Shall be utilized during the transition from the existing technology to the contactless smart card technology as defined in FIPS-201.
 - 2) Shall use active/passive proximity detection and shall not require contact with the proximity credential card for operation.
 - a) Active detection proximity card readers shall provide power to compatible credential cards through magnetic induction and receive and decode a unique identification code number transmitted from the credential card.
 - b) Passive detection proximity card readers shall use a swept-frequency, radio frequency field generator to read the resonant frequencies of tuned circuits laminated into compatible credential cards. The resonant frequencies read shall constitute a unique identification code number.
 - 3) Shall read proximity cards in a range from 0 to at least six (6) inches (0 to at least 15 cm) from the reader. The credential card design shall allow for a minimum of 32,000 unique identification codes per facility.
 - 4) Shall be able to read cards from two (2) inches (5cm) to 6 inches (15cm).
 - 5) The operating frequency shall be determined by the type of access control system being utilized.
- G. Portal Control Devices:
1. Shall be used to assist the PACS.
 2. Such devices shall:
 - a. Provide a means of monitoring the doors status.
 - b. Allow for exiting a space via either a push button, request to exit, or panic/crash bar.

- c. Provide a means of override to the PACS via a keypad or key bypass.
- 3. Shall be connected to and monitored by the main PACS panel.
- 4. Shall be installed in a manner that they comply with:
 - a. The Uniform Federal Accessibility Standards (UFAS)
 - b. The Americans with Disabilities Act (ADA)
 - c. The ADA Standards for Accessible Design
- 5. Shall provide a secondary means of access control within a secure area.
- 6. Push-Button Switches:
 - a. Shall be momentary contact, back lighted push buttons, and stainless steel switch enclosures for each push button as shown. Buttons are to be utilized for secondary means of releasing a locking mechanism.
 - b. In an area where a push button is being utilized for remote access of the locking device then no more than two (2) buttons shall operate one door from within one secure space. Buttons will not be wired in series with one other.
 - c. In an area where locally stationed guards control entry to multiple secure points via remote switches. An interface board shall be designed and constructed for only the amount of buttons it shall house. These buttons shall be flush mounted and clearly labeled for ease of use. All buttons shall be connected to the PACS and SMS system for monitoring purposes.
 - d. Shall have double-break silver contacts that will make 720 VA at 60 amperes and break 720 VA at 10 amperes.
- 9. Key Bypass:
 - a. Shall be utilized for all doors that have a mortise or rim mounted door hardware.
 - b. Each door shall be individually keyed with one master key per secured area.
 - c. Cylinders shall be six (6)-pin and made of brass or equivalent. Keys for the cylinders shall be constructed of solid material and produced and cut by the same distributor. Keys shall not be purchased, cut, and supplied by multiple dealers.
 - d. All keys shall have a serial number cut into the key. No two serial numbers shall be the same.

- e. All keys and cylinders shall be stored in a secure area that is monitored by the Intrusion Detection System.

H. Door Status Indicators:

1. Shall monitor and report door status to the SMS.
2. Door Position Sensor:
 - a. Shall provide an open or closed indication for all doors operated on the PACS and report directly to the SMS.
 - b. Switches for doors operated by the PACS shall be double pole double throw (DPDT). One side of the switch shall monitor door position and the other side if the switch shall report to the intrusion detection system. For doors with electromagnetic locks a magnetic bonding sensor (MBS) can be used in place of one side of a DPDT switch, in turn allowing for the use of a single pole double throw (SPDT) switch in it place of a DPDT switch.
 - c. Shall be surface or flush mounted and wide gap with the ability to operate at a maximum distance of up to 2" (5 cm).

11. Request-to-Exit (RTE) :

- a. Shall be utilized to de-energize the locking hardware on a door to allow for exiting a secure area.
- b. Shall be either an infrared sensor or a push button. Provide both at all controlled doors.
- c. Infrared sensors shall meet the following minimum technical characteristics:

| | |
|--------------------|---|
| Alarm Output | 2 Form "C" relay contacts |
| Indicators | 1 activation LED |
| Power Requirements | 12 or 24 VAC, 12 or 24 VDC, 26 mA @ 12 VDC |
| Relay Latch | Time Adjustable to 60 seconds |

J. Entry Control Devices:

1. Shall be hardwired to the PACS main control panel and operated by a card reader via a relay on the main control panel.
2. Shall be fail-safe in the event of power failure to the PACS system.
3. Shall operate at 24 VCD, with the exception of turnstiles and be powered by a separate power supply dedicated to the door control system. Each power supply shall be rated to operate a minimum of two doors simultaneously without error to the system or overload the power supply unit.

4. Shall have a diode or metal-oxide varistor (MOV) to protect the controller and power supply from reverse current surges or back-check.
5. Electric Strikes/Bolts: Shall be:
 - a. Made of heavy-duty construction and tamper resistant design.
 - b. Tested to over one million cycles.
 - c. Rated for a minimum of 1000 lbs. holding strength.
 - d. Utilize an actuating solenoid for the strike/bolt. The solenoid shall move from fully open to fully closed position and back in not more than 500 milliseconds and be rated for continuous duty.
 - e. Utilize a signal switch that will indicate to the system if the strike/bolt is not engaged or is unlocked when it should be secured.
 - f. Flush mounted within the door frame.
6. Electric Mortise Locks: Shall be installed within the door and an electric transfer hinge shall be utilized to allow the wires to be transferred from the door frame to the lock. If utilized with a double door then the lock shall be installed inside the active leaf.
7. Electromagnetic Locks:
 - a. These locks shall be without mechanical linkage utilizing no moving parts, and securing the door to its frame solely on electromagnetic force.
 - b. Shall be comprised of two pieces, the mag-lock and the door plate. The mag-lock shall be surface mounted to the door frame and the door plate shall be surface mounted to the door.
 - c. Ensure a diode or MOV is installed in line with the DC voltage supplying power to the unit in order to prevent back-check on the system when the mag-lock is powered.
 - d. Shall utilize a magnetic bonding sensor (MBS) to monitor the door status and report that status to the SMS.
 - e. Electromagnetic locks shall meet the following minimum technical characteristics:

| | | |
|-------------------|---------------|-------------------|
| Operating Voltage | | 24 VDC |
| Current Draw | | .5A |
| Holding Force | Swing Doors | 1500 lbs (675 Kg) |
| | Sliding Doors | 500 lbs (225 Kg) |

K. Power Supplies:

1. Shall be UL rated and able to adequately power two entry control devices on a continuous base without failure.
2. Shall meet the following minimum technical characteristics:

| | |
|-------------------|--|
| INPUT POWER | 110 VAC 60 HZ 2 amp |
| OUTPUT VOLTAGE | 12 VDC Nominal (13.8 VDC) 24 VDC Nominal (27.6 VDC) Filtered and Regulated |
| BATTERY | Dependant on Output Voltage shall provide up to 14 Ah |
| OUTPUT CURRENT | 10 amp max. @ 13.8 VDC 5 amp max. @ 27.6 VDC |
| PRIMARY FUSE SIZE | 6.3 amp (non-removable) |
| BATTERY FUSE SIZE | 12 amp, 3AG |
| CHARGING CIRCUIT | Built-in standard |

L. Wires and Cables

1. Shall meet or exceed the manufactures recommendations for power and signal.
2. Shall be carried in an enclosed conduit system, utilizing electromagnetic tubing (EMT) to include the equivalent in flexible metal, rigid galvanized steel (RGS) to include the equivalent of liquid tight, polyvinylchloride (PVC) schedule 40 or 80.
3. All conduits will be sized and installed per the NEC. All security system signal and power cables that traverse or originate in a high security office space will contained in either EMT or RGS conduit.
4. All conduit, pull boxes, and junction boxes shall be clearly marked every with colored permanent tape or paint that will allow it to be distinguished from all other conduit and infrastructure.
5. Conduit fills shall not exceed 50 percent unless otherwise documented.
6. A pull rope shall be pulled along with signal and power cables to assist in future work.
7. At all locations where core drilling is conducted to allow for conduit to be installed, then fire stopping shall be applied to that area.

8. High power and signal cables shall not share the same conduit and shall be kept separate up to the point of connection. High power for the security system shall be defined as any cable or sets of cables carrying 30 VDC/VAC or higher.
9. Signal Cables:
 - a. Shall meet or exceed all specifications and requirements called out by the manufactures.
 - b. Shall be twisted pairs.
 - c. All cables and conductors, except fiber optic cables, that act as a control, communication, or signal lines shall include surge protection. Surge protection shall be furnished at the equipment end and additional triple electrode gas surge protectors rated for the application on each wire line circuit shall be installed within 3 feet, (1 meter) of the building cable entrance. The inputs and outputs shall be tested in both normal and common mode using the following wave forms:
 - 1) A 10 microsecond rise time by 1000 microsecond pulse width waveform with a peak voltage of 1500 volts and peak current of 60 amperes.
 - 2) An 8 microsecond rise time by 20 microsecond pulse width wave form with a peak voltage of 1000 volts and peak current of 500 amperes.
10. Power Cables:
 - a. Shall be rated for either 110 or 220 VAC, 50 or 60 Hz, and shall comply with VA Master Spec 26 05 21 Low Voltage Electrical Power Conductors and Cables (600 Volts and Below).
 - b. Shall be sized according and comply with the NEC. High voltage power cables will be a minimum of three conductors, 14 AWG, stranded, and coated with a non-conductive polyvinylchloride (PVC) jacket.
 - c. Low Voltage Power Cables:
 - 1) All cables shall be a minimum of 18 AWG, Stranded and have a polyvinylchloride outer jacket.
 - 2) Specific cable size shall determined using a basic voltage over distance calculation and shall comply with the NEC's requirements for low voltage cables.
 - d. All equipment connected to AC power shall be protected from surges. Equipment protection shall withstand surge test waveforms

described in IEEE C62.41. Fuses shall not be used as a means of surge protection.

2.3 INSTALLATION KIT

A. General: The kit shall be provided that at, a minimum includes all connectors and terminals, labeling systems, audio spade lugs, barrier strips, punch blocks or wire wrap terminals, heat shrink tubing, cable ties, solder, hangers, clamps, bolts, conduit, cable duct, and/or cable tray, etc., required to accomplish a neat and secure installation. All wires shall terminate in a spade lug and barrier strip, wire wrap terminal or punch block. Unfinished or unlabeled wire connections shall not be allowed. All unused and partially opened installation kit boxes, coaxial, fiber-optic, and twisted pair cable reels, conduit, cable tray, and/or cable duct bundles, wire rolls, physical installation hardware shall be turned over to the Contracting Officer. The following sections outlined are the minimum required installation sub-kits:

1. System Grounding:

a. The grounding kit shall include all cable and installation hardware required. All head end equipment and power supplies shall be connected to earth ground via internal building wiring, according to the NEC.

b. This includes, but is not limited to:

- 1) Coaxial Cable Shields
- 2) Control Cable Shields
- 3) Data Cable Shields
- 4) Equipment Racks
- 5) Equipment Cabinets
- 6) Conduits
- 7) Cable Duct blocks
- 8) Cable Trays
- 9) Power Panels
- 10) Grounding
- 11) Connector Panels

2. Coaxial Cable: The coaxial cable kit shall include all coaxial connectors, cable tying straps, heat shrink tabbing, hangers, clamps, etc., required to accomplish a neat and secure installation.

3. Wire and Cable: The wire and cable kit shall include all connectors and terminals, audio spade lugs, barrier straps, punch blocks, wire

- wrap strips, heat shrink tubing, tie wraps, solder, hangers, clamps, labels etc., required to accomplish a neat and orderly installation.
4. Conduit, Cable Duct, and Cable Tray: The kit shall include all conduit, duct, trays, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to accomplish a neat and secure conduit, cable duct, and/or cable tray installation in accordance with the NEC and this document.
 5. Equipment Interface: The equipment kit shall include any item or quantity of equipment, cable, mounting hardware and materials needed to interface the systems with the identified sub-system(s) according to the OEM requirements and this document.
 6. Labels: The labeling kit shall include any item or quantity of labels, tools, stencils, and materials needed to label each subsystem according to the OEM requirements, as-installed drawings, and this document.
 7. Documentation: The documentation kit shall include any item or quantity of items, computer discs, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to provide the system documentation as required by this document and explained herein.

PART 3

3.1 INSTALLATION

- A. System installation shall be in accordance with UL 294, manufacturer and related documents and references, for each type of security subsystem designed, engineered and installed.
- B. Components shall be configured with appropriate "service points" to pinpoint system trouble in less than 30 minutes.
- C. The Contractor shall install all system components including Government furnished equipment, and appurtenances in accordance with the manufacturer's instructions, documentation listed in Sections 1.4 and 1.5 of this document, and shall furnish all necessary connectors, terminators, interconnections, services, and adjustments required for a operable system.
- D. The PACS will be designed, engineered, installed, and tested to ensure all components are fully compatible as a system and can be integrated with all associated security subsystems, whether the system is a stand alone or a network.

- E. Integration with these security subsystems shall be achieved by computer programming or the direct hardwiring of the systems.
- F. For programming purposes refer to the manufacturers requirements for correct system operations. Ensure computers being utilized for system integration meet or exceed the minimum system requirements outlined on the systems software packages.
- G. The Contractor shall visit the site and verify that site conditions are in agreement with the design package. The Contractor shall report all changes to the site or conditions that will affect performance of the system. The Contractor shall not take any corrective action without written permission from the Government.
- H. The Contractor shall visit the site and verify that site conditions are in agreement/compliance with the design package. The Contractor shall report all changes to the site or conditions that will affect performance of the system to the Contracting Officer in the form of a report. The Contractor shall not take any corrective action without written permission received from the Contracting Officer.
- I. Existing Equipment:
 - 1. The Contractor shall connect to and utilize existing door equipment, control signal transmission lines, and devices as outlined in the design package. Door equipment and signal lines that are usable in their original configuration without modification may be reused with Contracting Officer approval.
 - 2. The Contractor shall perform a field survey, including testing and inspection of all existing door equipment and signal lines intended to be incorporated into the PACS, and furnish a report to the Contracting Officer as part of the site survey report. For those items considered nonfunctioning, provide (with the report) specification sheets, or written functional requirements to support the findings and the estimated cost to correct the deficiency. As part of the report, the Contractor shall include a schedule for connection to all existing equipment.
 - 3. The Contractor shall make written requests and obtain approval prior to disconnecting any signal lines and equipment, and creating equipment downtime. Such work shall proceed only after receiving Contracting Officer approval of these requests. If any device fails after the Contractor has commenced work on that device, signal or

- control line, the Contractor shall diagnose the failure and perform any necessary corrections to the equipment.
4. The Contractor shall be held responsible for repair costs due to Contractor negligence, abuse, or improper installation of equipment.
 5. The Contracting Officer shall be provided a full list of all equipment that is to be removed or replaced by the Contractor, to include description and serial/manufacturer numbers where possible. The Contractor shall dispose of all equipment that has been removed or replaced based upon approval of the Contracting Officer after reviewing the equipment removal list. In all areas where equipment is removed or replaced the Contractor shall repair those areas to match the current existing conditions.
- J. Enclosure Penetrations: All enclosure penetrations shall be from the bottom of the enclosure unless the system design requires penetrations from other directions. Penetrations of interior enclosures involving transitions of conduit from interior to exterior, and all penetrations on exterior enclosures shall be sealed with rubber silicone sealant to preclude the entry of water and will comply with VA Master Specification 07 84 00, Firestopping. The conduit riser shall terminate in a hot-dipped galvanized metal cable terminator. The terminator shall be filled with an approved sealant as recommended by the cable manufacturer and in such a manner that the cable is not damaged.
- K. Cold Galvanizing: All field welds and brazing on factory galvanized boxes, enclosures, and conduits shall be coated with a cold galvanized paint containing at least 95 percent zinc by weight.
- L. Control Panels:
1. Connect power and signal lines to the controller.
 2. Program the panel as outlined by the design and per the manufacturer's programming guidelines.
- M. SMS:
1. Coordinate with the VA agency's IT personnel to place the computer on the local LAN or Intranet and provide the security system protection levels required to insure only authorized VA personnel have access to the system.
 2. Program and set-up the SMS to ensure it is in fully operation.
- N. Card Readers:
1. Connect all signal inputs and outputs as shown and specified.
 2. Terminate input signals as required.

3. Program and address the reader as per the design package.
4. Readers shall be surface or flushed mounted and all appropriate hardware shall be provided to ensure the unit is installed in an enclosed conduit system.

O. Portal Control Devices:

1. Install all signal input and output cables as well as all power cables.
2. Devices shall be surface or flush mounted as per the design package.
3. Program all devices and ensure they are working.

P. Door Status Indicators:

1. Install all signal input and output cables as well as all power cables.
2. RTE's shall be surface mounted and angled in a manner that they cannot be compromised from the non-secure side of a windowed door, or allow for easy release of the locking device from a distance no greater than 6 feet from the base of the door.
3. Door position sensors shall be surface or flush mounted and wide gap with the ability to operate at a maximum distance of up to 2" (5 cm).

Q. Entry Control Devices:

1. Install all signal input and power cables.
2. Strikes and bolts shall be mounted within the door frame.
3. Mortise locks shall be mounted within the door and an electric transfer hinge shall be utilized to transfer the wire from within the door frame to the mortise lock inside the door.
4. Electromagnetic locks shall be installed with the mag-lock mounted to the door frame and the metal plate mounted to the door.

R. System Start-Up:

1. The Contractor shall not apply power to the PACS until the following items have been completed:
 - a. PACS equipment items and have been set up in accordance with manufacturer's instructions.
 - b. A visual inspection of the PACS has been conducted to ensure that defective equipment items have not been installed and that there are no loose connections.
 - c. System wiring has been tested and verified as correctly connected as indicated.

- d. All system grounding and transient protection systems have been verified as installed and connected as indicated.
- e. Power supplies to be connected to the PACS have been verified as the correct voltage, phasing, and frequency as indicated.
- 2. Satisfaction of the above requirements shall not relieve the Contractor of responsibility for incorrect installation, defective equipment items, or collateral damage as a result of Contractor work efforts.

S. Supplemental Contractor Quality Control:

- 1. The Contractor shall provide the services of technical representatives who are familiar with all components and installation procedures of the installed PACS; and are approved by the Contracting Officer.
- 2. The Contractor will be present on the job site during the preparatory and initial phases of quality control to provide technical assistance.
- 3. The Contractor shall also be available on an as needed basis to provide assistance with follow-up phases of quality control.
- 4. The Contractor shall participate in the testing and validation of the system and shall provide certification that the system installed is fully operational as all construction document requirements have been fulfilled.

3.2 TESTING AND TRAINING

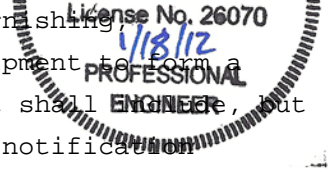
All testing and training shall be compliant with the VA General Requirements, Section 01 00 00, GENERAL REQUIREMENTS.

-----END-----

**SECTION 28 31 00
FIRE DETECTION AND ALARM**

PART 1 - GENERAL

1.1 DESCRIPTION

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- A. This section of the specifications includes the furnishing, installation, and connection of the fire alarm equipment to form a complete coordinated system ready for operation. It shall not be limited to, alarm initiating devices, alarm notification appliances, control units, fire safety control devices, annunciators, power supplies, and wiring as shown on the drawings and specified.
- B. Fire alarm systems shall comply with requirements of NFPA 72 unless variations to NFPA 72 are specifically identified within these contract documents by the following notation: "variation". The design, system layout, document submittal preparation, and supervision of installation and testing shall be provided by a technician that is certified NICET level III or a registered fire protection engineer. The NICET certified technician shall be on site for the supervision and testing of the system. Factory engineers from the equipment manufacturer, thoroughly familiar and knowledgeable with all equipment utilized, shall provide additional technical support at the site as required by the Contracting Officer or his authorized representative. Installers shall have a minimum of two years experience installing fire alarm systems.
- C. Fire alarm signals:
1. Building: identify which buildings shall have an automatic digitized voice fire alarm signal with emergency manual voice override to notify occupants to evacuate. The digitized voice message shall identify the area of the building (smoke zone) from which the alarm was initiated.
- D. Alarm signals (by device), supervisory signals (by device) and system trouble signals (by device not reporting) shall be distinctly transmitted to the main fire alarm system control unit located in the boiler plant and fire department.
- E. The main fire alarm control unit shall automatically transmit alarm signals to a listed central station using a digital alarm communicator transmitter in accordance with NFPA 72.

1.2 SCOPE

- A. A new fire alarm system shall be designed and installed in accordance with the specifications and drawings. Device location and wiring runs shown on the drawings are for reference only unless specifically

dimensioned. Actual locations shall be in accordance with NFPA 72 and this specification.

B. Basic Performance:

1. Alarm and trouble signals from each building fire alarm control panel shall be digitally encoded by UL listed electronic devices onto a multiplexed communication system.
2. Response time between alarm initiation (contact closure) and recording at the main fire alarm control unit (appearance on alphanumeric read out) shall not exceed five (5) seconds.
3. The signaling line circuits (SLC) between building fire alarm control units shall be wired Style 7 in accordance with NFPA 72. Isolation shall be provided so that no more than one building can be lost due to a short circuit fault.
4. Initiating device circuits (IDC) shall be wired Style C in accordance with NFPA 72.
5. Signaling line circuits (SLC) within buildings shall be wired Style 4 in accordance with NFPA 72. Individual signaling line circuits shall be limited to covering 22,500 square feet of floor space or 3 floors whichever is less.
6. Notification appliance circuits (NAC) shall be wired Style Y in accordance with NFPA 72.

1.3 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS: Restoration of existing surfaces.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES: Procedures for submittals.
- C. Section 07 84 00, FIRESTOPPING: Fire proofing wall penetrations.
- D. Section 08 71 00, DOOR HARDWARE: Combination Closer-Holders.
- E. Section 09 91 00, PAINTING: Painting for equipment and existing surfaces.
- F. Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS: Sprinkler systems.
- G. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements for items which are common to other Division 26 sections.
- H. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and boxes for cables/wiring.
- I. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW: Cables/wiring.

1.4 SUBMITTALS

A. General: Submit 4 copies and 1 reproducible in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Drawings:

1. Prepare drawings using AutoCAD Release 2010 software and include all contractors information. Layering shall be by VA criteria as provided by the Contracting Officer's Technical Representative (COTR). Bid drawing files on AutoCAD will be provided to the Contractor at the pre-construction meeting. The contractor shall be responsible for verifying all critical dimensions shown on the drawings provided by VA.
2. Floor plans: Provide locations of all devices (with device number at each addressable device corresponding to control unit programming), appliances, panels, equipment, junction/terminal cabinets/boxes, risers, electrical power connections, individual circuits and raceway routing, system zoning; number, size, and type of raceways and conductors in each raceway; conduit fill calculations with cross section area percent fill for each type and size of conductor and raceway. Only those devices connected and incorporated into the final system shall be on these floor plans. Do not show any removed devices on the floor plans. Show all interfaces for all fire safety functions.
3. Riser diagrams: Provide, for the entire system, the number, size and type of riser raceways and conductors in each riser raceway and number of each type device per floor and zone. Show door holder interface, elevator control interface, HVAC shutdown interface, fire extinguishing system interface, and all other fire safety interfaces. Show wiring Styles on the riser diagram for all circuits. Provide diagrams both on a per building and campus wide basis.
4. Detailed wiring diagrams: Provide for control panels, modules, power supplies, electrical power connections, auxiliary relays and annunciators showing termination identifications, size and type conductors, circuit boards, LED lamps, indicators, adjustable controls, switches, ribbon connectors, wiring harnesses, terminal strips and connectors, spare zones/circuits. Diagrams shall be drawn to a scale sufficient to show spatial relationships between components, enclosures and equipment configuration.
5. Two weeks prior to final inspection, the Contractor shall deliver to the COTR one (1) set of reproducible, as-built drawings, two blue-line copies and one (1) set of the as-built drawing computer files

(using AutoCAD Release 2010 or later). As-built drawings (floor plans) shall show all new and existing conduit used for the fire alarm system.

C. Manuals:

1. Submit simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets for all items used in the system, power requirements, device wiring diagrams, dimensions, and information for ordering replacement parts.
 - a. Wiring diagrams shall have their terminals identified to facilitate installation, operation, expansion and maintenance.
 - b. Wiring diagrams shall indicate internal wiring for each item of equipment and the interconnections between the items of equipment.
 - c. Include complete listing of all software used and installation and operation instructions including the input/output matrix chart.
 - d. Provide a clear and concise description of operation that gives, in detail, the information required to properly operate, inspect, test and maintain the equipment and system. Provide all manufacturer's installation limitations including but not limited to circuit length limitations.
 - e. Complete listing of all digitized voice messages.
 - f. Provide standby battery calculations under normal operating and alarm modes. Battery calculations shall include the magnets for holding the doors open for one minute.
 - g. Include information indicating who will provide emergency service and perform post contract maintenance.
 - h. Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.
 - i. A computerized preventive maintenance schedule for all equipment. The schedule shall be provided on disk in a computer format acceptable to the VAMC and shall describe the protocol for preventive maintenance of all equipment. The schedule shall include the required times for systematic examination, adjustment and cleaning of all equipment. A print out of the schedule shall also be provided in the manual. Provide the disk in a pocket within the manual.
 - j. Furnish manuals in 3 ring loose-leaf binder or manufacturer's standard binder.
 - k. A print out for all devices proposed on each signaling line circuit with spare capacity indicated.

2. Two weeks prior to final inspection, deliver four copies of the final updated maintenance and operating manual to the COTR.
 - a. The manual shall be updated to include any information necessitated by the maintenance and operating manual approval.
 - b. Complete "As installed" wiring and schematic diagrams shall be included that shows all items of equipment and their interconnecting wiring. Show all final terminal identifications.
 - c. Complete listing of all programming information, including all control events per device including an updated input/output matrix.
 - d. Certificate of Installation as required by NFPA 72 for each building. The certificate shall identify any variations from the National Fire Alarm Code.
 - e. Certificate from equipment manufacturer assuring compliance with all manufacturers installation requirements and satisfactory system operation.

D. Certifications:

1. Together with the shop drawing submittal, submit the technician's NICET level III fire alarm certification as well as certification from the control unit manufacturer that the proposed performer of contract maintenance is an authorized representative of the major equipment manufacturer. Include in the certification the names and addresses of the proposed supervisor of installation and the proposed performer of contract maintenance. Also include the name and title of the manufacturer's representative who makes the certification.
2. Together with the shop drawing submittal, submit a certification from either the control unit manufacturer or the manufacturer of each component (e.g., smoke detector) that the components being furnished are compatible with the control unit.
3. Together with the shop drawing submittal, submit a certification from the major equipment manufacturer that the wiring and connection diagrams meet this specification, UL and NFPA 72 requirements.

1.5 WARRANTY

All work performed and all material and equipment furnished under this contract shall be free from defects and shall remain so for a period of five (5) years from the date of acceptance of the entire installation by the Contracting Officer.

1.6 GUARANTY PERIOD SERVICES

- A. Complete inspection, testing, maintenance and repair service for the fire alarm system shall be provided by a factory trained authorized representative of the manufacturer of the major equipment for a period

of five years from the date of acceptance of the entire installation by the Contracting Officer.

- B. Contractor shall provide all necessary test equipment, parts and labor to perform required inspection, testing, maintenance and repair.
- C. All inspection, testing, maintenance and permanent records required by NFPA 72, and recommended by the equipment manufacturer shall be provided by the contractor. Work shall include operation of sprinkler system alarm and supervisory devices as well as all reused existing equipment connected to the fire alarm system. It shall include all interfaced equipment including but not limited to elevators, HVAC shutdown, and extinguishing systems.
- D. Maintenance and testing shall be performed in accordance with NFPA 72. A computerized preventive maintenance schedule shall be provided and shall describe the protocol for preventive maintenance of equipment. The schedule shall include a systematic examination, adjustment and cleaning of all equipment.
- E. Non-included Work: Repair service shall not include the performance of any work due to improper use, accidents, or negligence for which the contractor is not responsible.
- F. Service and emergency personnel shall report to the Engineering Office or their authorized representative upon arrival at the hospital and again upon the completion of the required work. A copy of the work ticket containing a complete description of the work performed and parts replaced shall be provided to the VA Contracting Officer or his authorized representative.
- G. Emergency Service:
 - 1. Warranty Period Service: Service other than the preventative maintenance, inspection, and testing required by NFPA 72 shall be considered emergency call-back service and covered under the warranty of the installation during the first year of the warranty period, unless the required service is a result of abuse or misuse by the Government. Written notification shall not be required for emergency warranty period service and the contractor shall respond as outlined in the following sections on Normal and Overtime Emergency Call-Back Service. Warranty period service can be required during normal or overtime emergency call-back service time periods at the discretion of the Contracting Officer or his authorized representative.
 - 2. Normal and overtime emergency call-back service shall consist of an on-site response within two hours of notification of a system trouble.

3. Normal emergency call-back service times are between the hours of 7:30 a.m. and 4:00 p.m., Monday through Friday, exclusive of federal holidays. Service performed during all other times shall be considered to be overtime emergency call-back service. The cost of all normal emergency call-back service for years 2 through 5 shall be included in the cost of this contract.
 4. Overtime emergency call-back service shall be provided for the system when requested by the Government. The cost of the first 40 manhours per year of overtime call-back service during years 2 through 5 of this contract shall be provided under this contract. Payment for overtime emergency call-back service in excess of the 40 man hours per year requirement will be handled through separate purchase orders. The method of calculating overtime emergency call-back hours is based on actual time spent on site and does not include travel time.
- H. The contractor shall maintain a log at each fire alarm control unit. The log shall list the date and time of all examinations and trouble calls, condition of the system, and name of the technician. Each trouble call shall be fully described, including the nature of the trouble, necessary correction performed, and parts replaced.
- I. In the event that VA modifies the fire alarm system post-Acceptance but during the five year Guaranty Period Service period, Contractor shall be required to verify that the system, as newly modified or added, is consistent with the manufacturer's requirements; any verification performed will be equitably adjusted under the Changes clause. The post-Acceptance modification or addition to the fire alarm system shall not void the continuing requirements under this contract set forth in the Guarantee Period Service provision for the fire alarm system as modified or added. The contract will be equitably adjusted under the Changes clause for such additional performance.

1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by the basic designation only.
- B. National Fire Protection Association (NFPA):
- 70-2005.....National Electrical Code (NEC).
 - 72-2002.....National Fire Alarm Code.
 - 90A-2002.....Installation of Air Conditioning and Ventilating Systems.
 - 101-2003.....Life Safety Code

- C. Underwriters Laboratories, Inc. (UL):
2000-2000.....Fire Protection Equipment Directory
- D. Factory Mutual Research Corp (FM): Approval Guide, 2005 Edition
- E. American National Standards Institute (ANSI):
S3.41-1996.....Audible Emergency Evacuation Signal
- F. International Code Council, International Building Code (IBC) 2003
Edition

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS, GENERAL

- A. All equipment and components shall be new and the manufacturer's current model. All equipment shall be tested and listed by Underwriters Laboratories, Inc. or Factory Mutual Research Corporation for use as part of a fire alarm system. The authorized representative of the manufacturer of the major equipment shall certify that the installation complies with all manufacturer's requirements and that satisfactory total system operation has been achieved.

2.2 CONDUIT, BOXES, AND WIRE

- A. Conduit shall be in accordance with Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS and as follows:
 - 1. All new and reused conduit shall be installed in accordance with NFPA 70.
 - 2. Conduit fill shall not exceed 40 percent of interior cross sectional area.
 - 3. All new conduit shall be 19 mm (3/4 inch) minimum.
- B. Wire:
 - 1. All existing wiring shall be removed and new wiring installed in a conduit or raceway.
 - 2. Wiring shall be in accordance with NEC article 760, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW), and as recommended by the manufacturer of the fire alarm system. All wires shall be color coded. Number and size of conductors shall be as recommended by the fire alarm system manufacturer, but not less than 18 AWG for initiating device circuits and 14 AWG for notification device circuits.
 - 3. Addressable circuits and wiring used for the multiplex communication loop shall be twisted and shielded unless specifically excepted by the fire alarm equipment manufacturer in writing.
 - 4. Any fire alarm system wiring that extends outside of a building shall have additional power surge protection to protect equipment from physical damage and false signals due to lightning, voltage and current induced transients. Protection devices shall be shown on the

submittal drawings and shall be UL listed or in accordance with written manufacturer's requirements.

5. All wire or cable used in underground conduits including those in concrete shall be listed for wet locations.

C. Terminal Boxes, Junction Boxes, and Cabinets:

1. Shall be galvanized steel in accordance with UL requirements.
2. All new and reused boxes shall be sized and installed in accordance with NFPA 70.
3. New and existing covers shall be repainted red in accordance with Section 09 91 00, PAINTING and shall be identified with white markings as "FA" for junction boxes and as "FIRE ALARM SYSTEM" for cabinets and terminal boxes. Lettering shall be a minimum of 19 mm (3/4 inch) high.
4. Terminal boxes and cabinets shall have a volume 50 percent greater than required by the NFPA 70. Minimum sized wire shall be considered as 14 AWG for calculation purposes.
5. Terminal boxes and cabinets shall have identified pressure type terminal strips and shall be located at the base of each riser. Terminal strips shall be labeled as specified or as approved by the COTR.

2.3 FIRE ALARM CONTROL UNIT

A. General:

1. Each building shall be provided with a fire alarm control unit and shall operate as a supervised zoned fire alarm system.
2. Each power source shall be supervised from the other source for loss of power.
3. All circuits shall be monitored for integrity.
4. Visually and audibly annunciate any trouble condition including, but not limited to main power failure, grounds and system wiring derangement.
5. Transmit digital alarm information to the main fire alarm control unit.
6. Fire Alarm control Unit shall be properly interfaced with facility-wide Fire Alarm System.

B. Enclosure:

1. The control unit shall be housed in a cabinet suitable for both recessed and surface mounting. Cabinet and front shall be corrosion protected, given a rust-resistant prime coat, and manufacturer's standard finish.
2. Cabinet shall contain all necessary relays, terminals, lamps, and legend plates to provide control for the system.

C. Power Supply:

1. The control unit shall derive its normal power from a 120 volt, 60 Hz dedicated supply connected to the emergency power system. Standby power shall be provided by a 24 volt DC battery as hereinafter specified. The normal power shall be transformed, rectified, coordinated, and interfaced with the standby battery and charger.
2. The door holder power shall be arranged so that momentary or sustained loss of main operating power shall not cause the release of any door.
3. Power supply for smoke detectors shall be taken from the fire alarm control unit.
4. Provide protectors to protect the fire alarm equipment from damage due to lightning or voltage and current transients.
5. Provide new separate and direct ground lines to the outside to protect the equipment from unwanted grounds.

D. Circuit Supervision: Each alarm initiating device circuit, signaling line circuit, and notification appliance circuit, shall be supervised against the occurrence of a break or ground fault condition in the field wiring. These conditions shall cause a trouble signal to sound in the control unit until manually silenced by an off switch.

E. Supervisory Devices: All sprinkler system valves, standpipe control valves, post indicator valves (PIV), and main gate valves shall be supervised for off-normal position. Closing a valve shall sound a supervisory signal at the control unit until silenced by an off switch. The specific location of all closed valves shall be identified at the control unit. Valve operation shall not cause an alarm signal. Low air pressure switches and duct detectors shall be monitored as supervisory signals. The power supply to the elevator shunt trip breaker shall be monitored by the fire alarm system as a supervisory signal.

F. Trouble signals:

1. Arrange the trouble signals for automatic reset (non-latching).
2. System trouble switch off and on lamps shall be visible through the control unit door.

G. Function Switches: Provide the following switches in addition to any other switches required for the system:

1. Remote Alarm Transmission By-pass Switch: Shall prevent transmission of all signals to the main fire alarm control unit when in the "off" position. A system trouble signal shall be energized when switch is in the off position.

2. Alarm Off Switch: Shall disconnect power to alarm notification circuits on the local building alarm system. A system trouble signal shall be activated when switch is in the off position.
 3. Trouble Silence Switch: Shall silence the trouble signal whenever the trouble silence switch is operated. This switch shall not reset the trouble signal.
 4. Reset Switch: Shall reset the system after an alarm, provided the initiating device has been reset. The system shall lock in alarm until reset.
 5. Lamp Test Switch: A test switch or other approved convenient means shall be provided to test the indicator lamps.
 6. Drill Switch: Shall activate all notification devices without tripping the remote alarm transmitter. This switch is required only for general evacuation systems specified herein.
 7. Door Holder By-Pass Switch: Shall prevent doors from releasing during fire alarm tests. A system trouble alarm shall be energized when switch is in the abnormal position.
 8. Elevator recall By-Pass Switch: Shall prevent the elevators from recalling upon operation of any of the devices installed to perform that function. A system trouble alarm shall be energized when the switch is in the abnormal position.
 9. HVAC/Smoke Damper By-Pass: Provide a means to disable HVAC fans from shutting down and/or smoke dampers from closing upon operation of an initiating device designed to interconnect with these devices.
- H. Remote Transmissions:
1. Provide capability and equipment for transmission of alarm, supervisory and trouble signals to the main fire alarm control unit.
 2. Transmitters shall be compatible with the systems and equipment they are connected to such as timing, operation and other required features.
- I. Remote Control Capability: Each building fire alarm control unit shall be installed and programmed so that each must be reset locally after an alarm, before the main fire alarm control unit can be reset. After the local building fire alarm control unit has been reset, then the all system acknowledge, reset, silence or disabling functions can be operated by the main fire alarm control unit
- J. System Expansion: Design the control units and enclosures so that the system can be expanded in the future (to include the addition of twenty percent more alarm initiating, alarm notification and door holder circuits) without disruption or replacement of the existing control unit and secondary power supply.

2.4 STANDBY POWER SUPPLY

A. Batteries:

1. Battery shall be of the sealed, maintenance free type, 24-volt nominal.
2. Battery shall have sufficient capacity to power the fire alarm system for not less than twenty-four hours plus five minutes of alarm to an end voltage of 1.14 volts per cell, upon a normal AC power failure.
3. Battery racks shall be steel with an alkali-resistant finish. Batteries shall be secured in seismic areas 2B, 3, or 4 as defined by the Uniform Building Code.

B. Battery Charger:

1. Shall be completely automatic, with constant potential charger maintaining the battery fully charged under all service conditions. Charger shall operate from a 120-volt, 60 hertz emergency power source.
2. Shall be rated for fully charging a completely discharged battery within 48 hours while simultaneously supplying any loads connected to the battery.
3. Shall have protection to prevent discharge through the charger.
4. Shall have protection for overloads and short circuits on both AC and DC sides.
5. A trouble condition shall actuate the fire alarm trouble signal.
6. Charger shall have automatic AC line voltage regulation, automatic current-limiting features, and adjustable voltage controls.

2.5 ANNUNCIATION

A. Annunciator, Alphanumeric Type (System):

1. Shall be a supervised, LCD display containing a minimum of two lines of 40 characters for alarm annunciation in clear English text.
2. Message shall identify building number, floor, zone, etc on the first line and device description and status (pull station, smoke detector, waterflow alarm or trouble condition) on the second line.
3. The initial alarm received shall be indicated as such.
4. A selector switch shall be provided for viewing subsequent alarm messages.
5. The display shall be UL listed for fire alarm application.
6. Annunciators shall display information for all buildings connected to the system. Local building annunciators, for general evacuation system buildings, shall be permitted when shown on the drawings and approved by the COTR.

2.6 VOICE COMMUNICATION SYSTEM (VCS)

A. General:

1. An emergency voice communication system shall be installed throughout The building and shall be interfaced with the facility's existing voice communications system.
2. Upon receipt of an alarm signal from the building fire alarm system, the VCS shall automatically transmit a pre-recorded fire alarm message throughout the building and throughout the facility.
3. A digitized voice module shall be used to store each prerecorded message.
4. The VCS shall be arranged as a dual channel system capable of transmitting two different messages simultaneously.
5. The VCS shall supervise all speaker circuits, control equipment, remote audio control equipment, and amplifiers.

B. Speaker Circuit Control Unit:

1. The speaker circuit control unit shall include switches to manually activate or deactivate speaker circuits grouped by floor in the system.
2. Speaker circuit control switches shall provide on, off, and automatic positions and indications.
3. The speaker circuit control unit shall include visual indication of active or trouble status for each group of speaker circuits in the system.
4. A trouble indication shall be provided if a speaker circuit group is disabled.
5. A lamp test switch shall be provided to test all indicator lamps.
6. A single "all call" switch shall be provided to activate all speaker circuit groups simultaneously.
7. A push-to-talk microphone shall be provided for manual voice messages.
8. Existing remote microphones are provided in the boiler plant and fire department for manual "all call" messages to each individual building and throughout all buildings.
9. A voice message disconnect switch shall be provided to disconnect automatic digitized voice messages from the system. The system shall be arranged to allow manual voice messages and indicate a system trouble condition when activated.

C. Speaker Circuit Arrangement:

1. Speaker circuits shall be arranged such that there is one speaker circuit per smoke zone.

2. Audio amplifiers and control equipment shall be electrically supervised for normal and abnormal conditions.
3. Speaker circuits shall be either 25 VRMS or 70.7 VRMS with a minimum of 50% spare power available.
4. Speaker circuits and control equipment shall be arranged such that loss of any one speaker circuit will not cause the loss of any other speaker circuit in the system.

D. Digitized Voice Module (DVM):

1. The Digitized Voice Module shall provide prerecorded digitized evacuation and instructional messages. The messages shall be professionally recorded and approved by the COTR prior to programming.
2. The DVM shall be configured to automatically output to the desired circuits following a 10-second slow whoop alert tone.
3. Prerecorded magnetic taped messages and tape players are not permitted.
4. The digitized message capacity shall be no less than 15 second in length.
5. The digitized message shall be transmitted three times.
6. The DVM shall be supervised for operational status.
7. Failure of the DVM shall result in the transmission of a constant alarm tone.
8. The DVM memory shall have a minimum 50% spare capacity after those messages identified in this section are recorded. Multiple DVM's may be used to obtain the required capacity.

E. Audio Amplifiers:

1. Audio Amplifiers shall provide a minimum of 50 Watts at either 25 or 70.7 VRMS output voltage levels.
2. Amplifiers shall be continuously supervised for operational status.
3. Amplifiers shall be configured for either single or dual channel application.
4. Each audio output circuit connection shall be configurable for Style X.
5. A minimum of 50% spare output capacity shall be available for each amplifier.

F. Tone Generator(s):

1. Tone Generator(s) shall be capable of providing a distinctive three-pulse temporal pattern fire alarm signal as well as a slow whoop.
2. Tone Generator(s) shall be continuously supervised for operational status.

2.7 ALARM NOTIFICATION APPLIANCES

A. Speakers:

1. Shall operate on either 25 VRMS or 70.7 VRMS with field selectable output taps from 0.5 to 2.0W and originally installed at the one-half watt tap. Speakers shall provide a minimum sound output of 80 dBA at ten feet with the one-half watt tap.
2. Frequency response shall be a minimum of 400 HZ to 4000 HZ.
3. 100 mm (4 inches) or 200 mm (8 inches) cone type speakers ceiling mounted with white colored baffles in areas with suspended ceilings and wall mounted in areas without ceilings.

B. Strobes:

1. Xenon flash tube type minimum 15 candela in toilet rooms and 75 candela in all other areas with a flash rate of 1 HZ. Strobes shall be synchronized where required by the National Fire Alarm Code (NFPA 72).
2. Backplate shall be red with 13 mm (1/2 inch) permanent red letters. Lettering to read "Fire", be oriented on the wall or ceiling properly, and be visible from all viewing directions.
3. Each strobe circuit shall have a minimum of twenty (20) percent spare capacity.
4. Strobes may be combined with the audible notification appliances specified herein.

2.8 ALARM INITIATING DEVICES

A. Manual Fire Alarm Stations:

1. Shall be non-breakglass, address reporting type.
2. Station front shall be constructed of a durable material such as cast or extruded metal or high impact plastic. Stations shall be semi-flush type.
3. Stations shall be of single action pull down type with suitable operating instructions provided on front in raised or depressed letters, and clearly labeled "FIRE".
4. Operating handles shall be constructed of a durable material. On operation, the lever shall lock in alarm position and remain so until reset. A key shall be required to gain front access for resetting, or conducting tests and drills.
5. Unless otherwise specified, all exposed parts shall be red in color and have a smooth, hard, durable finish.

B. Heat Detectors:

1. Heat detectors shall be of the addressable restorable rate compensated fixed-temperature spot type.

2. Detectors shall have a minimum smooth ceiling rating of 2500 square feet.
3. Intermediate temperature rated (200 degrees F) heat detectors shall be utilized.
4. Provide a remote indicator lamp, key test station and identification nameplate.

C. Water Flow and Pressure Switches:

1. Wet pipe water flow switches and dry pipe alarm pressure switches for sprinkler systems shall be connected to the fire alarm system by way of an address reporting interface device.
2. All new water flow switches shall be of a single manufacturer and series and non-accumulative retard type. See Section 21 12 00, FIRE-SUPPRESSION STANDPIPES and Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS for new switches added. Connect all switches shown on the approved shop drawings.
3. All new switches shall have an alarm transmission delay time that is conveniently adjustable from 0 to 60 seconds. Initial settings shall be 30-45 seconds. Timing shall be recorded and documented during testing.

2.9 SUPERVISORY DEVICES

A. Sprinkler and Standpipe System Supervisory Switches:

1. Each sprinkler system water supply control valve, riser valve or zone control valve, and each standpipe system riser control valve shall be equipped with a supervisory switch. Standpipe hose valves, and test and drain valves shall not be equipped with supervisory switches.
2. PIV (post indicator valve) or main gate valve shall be equipped with a supervisory switch.
3. Valve supervisory switches shall be connected to the fire alarm system by way of address reporting interface device. See Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS for new switches to be added. Connect tamper switches for all control valves shown on the approved shop drawings.
4. The mechanism shall be contained in a weatherproof die-cast aluminum housing that shall provide a 19 mm (3/4 inch) tapped conduit entrance and incorporate the necessary facilities for attachment to the valves.
5. The entire installed assembly shall be tamper-proof and arranged to cause a switch operation if the housing cover is removed or if the unit is removed from its mounting.
6. Where dry-pipe sprinkler systems are installed, high and low air pressure switches shall be provided and monitored by way of an address reporting interface devices.

2.10 ADDRESS REPORTING INTERFACE DEVICE

- A. Shall have unique addresses that reports directly to the building fire alarm panel.
- B. Shall be configurable to monitor normally open or normally closed devices for both alarm and trouble conditions.
- C. Shall have terminal designations clearly differentiating between the circuit to which they are reporting from and the device that they are monitoring.
- D. Shall be UL listed for fire alarm use and compatibility with the panel to which they are connected.
- E. Shall be mounted in weatherproof housings if mounted exterior to a building.

2.11 UTILITY LOCKS AND KEYS:

- A. All key operated test switches, control units, annunciator panels and lockable cabinets shall be provided with a single standardized utility lock and key.
- B. Key-operated manual fire alarm stations shall have a single standardized lock and key separate from the control equipment.
- C. All keys shall be delivered to the COTR.

2.12 SPARE AND REPLACEMENT PARTS

- A. Provide spare and replacement parts as follows:
 - 1. Manual pull stations - 1
 - 3. Heat detectors - 2
 - 4. Fire alarm strobes - 1
 - 6. Fire alarm speakers - 2
 - 9. Sprinkler system water flow switch - 1 of each size
 - 10. Sprinkler system water pressure switch - 1 of each type
 - 11. Sprinkler valve tamper switch - 1 of each type
 - 15. 2.5 oz containers aerosol smoke - 12
 - 20. Fire alarm SLC cable (same as installed) - 152 m (500 feet)
- B. Spare and replacement parts shall be in original packaging and submitted to the COTR.
- C. Furnish and install a storage cabinet of sufficient size and suitable for storing spare equipment. Doors shall include a pad locking device. Padlock to be provided by the VA. Location of cabinet to be determined by the COTR.
- D. Provide to the VA, all hardware, software, programming tools, license and documentation necessary to permanently modify the fire alarm system on site. The minimum level of modification includes addition and deletion of devices, circuits, zones and changes to system description, system operation, and digitized evacuation and instructional messages.

2.13 INSTRUCTION CHART:

Provide a typeset printed or typewritten instruction card mounted behind a Lexan plastic or glass cover in a stainless steel or aluminum frame with a backplate. Install the frame in a conspicuous location observable from each control unit where operations are performed. The card shall show those steps to be taken by an operator when a signal is received under all conditions, normal, alarm, supervisory, and trouble. Provide an additional copy with the binder for the input output matrix for the sequence of operation. The instructions shall be approved by the COTR before being posted.

PART 3 - EXECUTION**3.1 INSTALLATION:**

- A. Installation shall be in accordance with NFPA 70, 72, 90A, and 101 as shown on the drawings, and as recommended by the major equipment manufacturer. Fire alarm wiring shall be installed in conduit. All conduit and wire shall be installed in accordance with Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS , Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW), and all penetrations of smoke and fire barriers shall be protected as required by Section 07 84 00, FIRESTOPPING.
- B. All new conduits, junction boxes, conduit supports and hangers shall be concealed in finished areas and may be exposed in unfinished areas. All existing accessible fire alarm conduit not reused shall be removed.
- C. All new exposed conduit shall be factory painted in accordance with Section 09 91 00, PAINTING to match surrounding finished areas and red in unfinished areas.
- D. Existing devices that are reused shall be properly mounted and installed. Where devices are installed on existing shallow backboxes, extension rings of the same material, color and texture of the new fire alarm devices shall be used. Mounting surfaces shall be cut and patched in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Restoration, and be re-painted in accordance with Section 09 91 00, PAINTING as necessary to match existing.
- E. All fire detection and alarm system devices, control units and remote annunciators shall be flush mounted when located in finished areas and may be surface mounted when located in unfinished areas. Exact locations to be approved by the COTR.
- F. Speakers shall be ceiling mounted and fully recessed in areas with suspended ceilings. Speakers shall be wall mounted and recessed in finished areas without suspended ceilings. Speakers may be surface mounted in unfinished areas.

- G. Strobes shall be flush wall mounted 2,000 mm (80 inches) above the floor or 150 mm (6 inches) below ceiling, whichever is lower. Locate and mount to maintain a minimum 900 mm (36 inches) clearance from side obstructions.
- H. Manual pull stations shall be installed not less than 1050 mm (42 inches) or more than 1200 mm (48 inches) from finished floor to bottom of device and within 1500 mm (60 inches) of a stairway or an exit door.
- I. Where possible, locate water flow and pressure switches a minimum of 300 mm (12 inches) from a fitting that changes the direction of the flow and a minimum of 900 mm (36 inches) from a valve.
- J. Mount valve tamper switches so as not to interfere with the normal operation of the valve and adjust to operate within two revolutions toward the closed position of the valve control, or when the stem has moved no more than one-fifth of the distance from its normal position.
- K. Connect flow and tamper switches installed under Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS.

3.2 TYPICAL OPERATION

- A. Activation of any manual pull station, water flow or pressure switch, heat detector shall cause the following operations to occur:
 - 1. Operate the emergency voice communication system in Buildings indicate buildings. For sprinkler protected buildings, flash strobes continuously only in the zone of alarm.
 - 2. Continuously sound alarm and flash all strobes in the building in alarm until reset at the local fire alarm control unit in Buildings.
 - 3. Transmit a separate alarm signal, via the main fire alarm control unit to the fire department.
 - 4. Unlock the electrically locked exit doors within the zone of alarm.
- B. Operation of any sprinkler or standpipe system valve supervisory switch, high/low air pressure switch, or fire pump alarm switch shall cause a system supervisory condition.

3.3 TESTS

- A. Provide the service of a NICET level III, competent, factory-trained engineer or technician authorized by the manufacturer of the fire alarm equipment to technically supervise and participate during all of the adjustments and tests for the system. Make all adjustments and tests in the presence of the COTR.
- B. When the systems have been completed and prior to the scheduling of the final inspection, furnish testing equipment and perform the following tests in the presence of the COTR. When any defects are detected, make repairs or install replacement components, and repeat the tests until such time that the complete fire alarm systems meets all contract

requirements. After the system has passed the initial test and been approved by the COTR, the contractor may request a final inspection.

1. Before energizing the cables and wires, check for correct connections and test for short circuits, ground faults, continuity, and insulation.
2. Test the insulation on all installed cable and wiring by standard methods as recommended by the equipment manufacturer.
3. Run water through all flow switches. Check time delay on water flow switches. Submit a report listing all water flow switch operations and their retard time in seconds.
4. Open each alarm initiating and notification circuit to see if trouble signal actuates.
5. Ground each alarm initiation and notification circuit and verify response of trouble signals.

3.4 FINAL INSPECTION AND ACCEPTANCE

- A. Prior to final acceptance a minimum 30 day "burn-in" period shall be provided. The purpose shall be to allow equipment to stabilize and potential installation and software problems and equipment malfunctions to be identified and corrected. During this diagnostic period, all system operations and malfunctions shall be recorded. Final acceptance will be made upon successful completion of the "burn-in" period and where the last 14 days is without a system or equipment malfunction.
- B. At the final inspection a factory trained representative of the manufacturer of the major equipment shall repeat the tests in Article 3.3 TESTS and those required by NFPA 72. In addition the representative shall demonstrate that the systems function properly in every respect. The demonstration shall be made in the presence of a VA representative.

3.5 INSTRUCTION

- A. The manufacturer's authorized representative shall provide instruction and training to the VA as follows:
 1. Six one-hour sessions to engineering staff, security police and central attendant personnel for simple operation of the system. Two sessions at the start of installation, two sessions at the completion of installation and two sessions 3 months after the completion of installation.
 2. Four two-hour sessions to engineering staff for detailed operation of the system. Two sessions at the completion of installation and two sessions 3 months after the completion of installation.
 3. Three eight-hour sessions to electrical technicians for maintaining, programming, modifying, and repairing the system at the completion of

installation and one eight-hour refresher session 3 months after the completion of installation.

- B. The Contractor and/or the Systems Manufacturer's representative shall provide a typewritten "Sequence of Operation" including a trouble shooting guide of the entire system for submittal to the VA. The sequence of operation will be shown for each input in the system in a matrix format and provided in a loose leaf binder. When reading the sequence of operation, the reader will be able to quickly and easily determine what output will occur upon activation of any input in the system. The INPUT/OUTPUT matrix format shall be as shown in Appendix A to NFPA 72.
- C. Furnish the services of a competent instructor for instructing personnel in the programming requirements necessary for system expansion. Such programming shall include addition or deletion of devices, zones, indicating circuits and printer/display text.

PART 4 - SCHEDULES

4.1 LOCATION OF VOICE MESSAGES:

Upon receipt of an alarm signal from the building fire alarm system, the voice communication system shall automatically transmit a 3 second tone alert and a pre-recorded fire alarm message throughout the facility.

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