

**ALTOONA VA MEDICAL CENTER
FCA REPLACE TRAILER T3
WITH BUILDING**

**Specifications
VOLUME 1 of 2**

VA Medical Center
2907 Pleasant Valley Blvd.
Altoona, PA 16602

Project No. 503-03-113

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DEPARTMENT OF VETERANS AFFAIRS
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SECTION 00 01 15
LIST OF DRAWING SHEETS

The drawings listed below accompanying this specification form a part of
the contract.

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1-G1	PROJECT COVER SHEET
1-G2	CONSTRUCTION STAGING AREA DIAGRAM AND BUILDING CODE
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C300	SITE UTILITIES PLAN
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E-3	ELECTRICAL DETAILS

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SECTION 01 00 00
GENERAL REQUIREMENTS**1.1 GENERAL INTENTION**

- A. Contractor shall completely prepare site for building operations, including demolition and removal of existing structures, and furnish labor and materials and perform work for the project "REPLACE TRAILER T3 W/ NEW BUILDING" as required by drawings and specifications.
- B. Visits to the site by Bidders may be made only by appointment with the Medical Center Contracting Officer's Technical Representative (COTR).
- C. Offices of Powerhouse Design, dggp Architecture, Lamm Engineering, and Olander Engineering, as Architects and Engineers, will render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer or his duly authorized representative.
- D. Before placement and installation of work subject to tests by testing laboratory retained by Department of Veterans Affairs, the Contractor shall notify the COTR in sufficient time to enable testing laboratory personnel to be present at the site in time for proper taking and testing of specimens and field inspection. Such prior notice shall be not less than three work days unless otherwise designated by the COTR.
- E. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.
- F. Prior to commencing work, general contractor shall provide proof that a OSHA certified "competent person" (CP) (29 CFR 1926.20(b)(2)) will maintain a presence at the work site whenever the general or subcontractors are present.
- G. Training:
 - 1. Beginning July 31, 2005, all employees of general contractor or subcontractors shall have the 10-hour OSHA certified Construction Safety course and /or other relevant competency training, as determined by VA CP with input from the ICRA team. The General Contractor's superintendent shall have the 30-hour OSHA certified Construction Safety course.
 - 2. Submit training records of all such employees for approval before the start of work.

1.2 STATEMENT OF BID ITEM(S)

- A. BID ITEM NO. 1: GENERAL CONSTRUCTION: Work includes general construction, alterations, grading, drainage, mechanical and electrical work, equipment, utility systems, necessary removal of existing infrastructure and demolition and construction of certain other items.
- B. BID ITEM NO. 2: All work included in Bid Item No. 1, except deduct for wood sub floor and engineered wood floor joisting in lieu of composite structural floor deck (concrete and steel).
- C. BID ITEM NO. 3: All work included in Bid Item No. 1, except deduct for sloped brick sills in lieu of precast sills and water table trim.
- D. BID ITEM NO. 4: All work included in Bid Item No. 1, except deduct for removal of new ornamental tree at north end of site.
- E. BID ITEM NO. 5: All work included in Bid Item No. 1, except deduct for removal of shrubs from Rain Garden.
- F. BID ITEM NO. 6: All work included in Bid Item No. 1, except deduct for reduction of two HVAC zones in lieu of individual HVAC zones as designed.
- G. BID ITEM NO. 7: All work included in Bid Item No. 1, except deduct for removal of all sprinkler protection installation shown on FP1.
- H. BID ITEM NO. 8: All work included in Bid Item No. 1, except deduct for sprinkler protection in new building only and removal of all sprinkler protection work in existing building.
- I. BID ITEM NO. 9: All work included in Bid Item No. 1, except deduct for removal of all lighting controls shown on electrical drawings.
- J. BID ITEM NO. 10: All work included in Bid Item No. 1, except deduct for removal of handrail with integral lighting and installation of traditional metal handrail.

1.3 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

- A. The contractor will be responsible for making their own copies of Drawings and Specifications by downloading all information from the Fed Biz Opps Gov Website <https://www.fbo.gov/>

1.4 CONSTRUCTION SECURITY REQUIREMENTS

- A. Security Plan:
 - 1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
 - 2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.
- B. Security Procedures:

1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. For working outside the "regular hours" as defined in the contract, The General Contractor shall give 3 days notice to the Contracting Officer so that security arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
3. No photography of VA premises is allowed without written permission of the Contracting Officer.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

C. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the COTR for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.
2. The General Contractor shall turn over all permanent lock cylinders to the VA locksmith for permanent installation. All cylinders shall be keyed into existing Best Access System Great Grand Master Key System. Provide removable core cylinders that are removable only with a special key or tool without disassembly of knob or lockset. Cylinders shall be 7 pin type. The VA will provide keying information directly to Best. Removable cores shall be delivered directly to the VA COTR so the VA Locksmith can install the cores.

D. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".
2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.
4. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or "Sensitive Unclassified". Secure such information in separate containers and limit the access

to only those who will need it for the project. Return the information to the Contracting Officer upon request.

5. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
6. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
7. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".
8. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
 - a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
 - b. "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

E. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.
2. Separate permits shall be issued for General Contractor and its employees for parking in designated areas only.

1.5 FIRE SAFETY

A. Applicable Publications: Publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

1. American Society for Testing and Materials (ASTM):
E84-2007.....Surface Burning Characteristics of Building
Materials
2. National Fire Protection Association (NFPA):
10-2006.....Standard for Portable Fire Extinguishers
30-2003.....Flammable and Combustible Liquids Code
51B-2003.....Standard for Fire Prevention During Welding,
Cutting and Other Hot Work
70-2005.....National Electrical Code
241-2004.....Standard for Safeguarding Construction,
Alteration, and Demolition Operations

3. Occupational Safety and Health Administration (OSHA):

29 CFR 1926.....Safety and Health Regulations for Construction

- B. Fire Safety Plan: Establish and maintain a fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to COTR for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the general contractor's competent person per OSHA requirements. This briefing shall include information on the construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, etc. Documentation shall be provided to the COTR that individuals have undergone contractor's safety briefing.
- C. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).
- E. Temporary Construction Partitions:
1. Install and maintain temporary construction partitions to provide smoke-tight separations between the areas that are described in phasing requirements and adjoining areas. Construct partitions of gypsum board or treated plywood (flame spread rating of 25 or less in accordance with ASTM E84) on both sides of fire retardant treated wood or metal steel studs. Extend the partitions through suspended ceilings to floor slab deck or roof. Seal joints and penetrations. At door openings, install Class C, ¾ hour fire/smoke rated doors with self-closing devices.
 2. Install temporary construction partitions, rated and non-rated to maintain integrity of existing exit stair enclosures, exit passageways, fire-rated enclosures of hazardous areas, horizontal exits, smoke barriers, vertical shafts and openings enclosures.
 3. Close openings in smoke barriers and fire-rated construction to maintain fire ratings. Seal penetrations with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.

- F. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.
- G. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with COTR.
- H. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to COTR.
- I. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.
- J. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
- K. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with COTR. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the COTR.
- L. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with COTR.
- M. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with COTR. Obtain permits from facility Safety Officer at least 48 hours in advance.
- N. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to COTR .
- O. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- P. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.
- Q. Perform other construction, alteration and demolition operations in accordance with 29 CFR 1926.

- R. If required, submit documentation to the COTR that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.

1.6 OPERATIONS AND STORAGE AREAS

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.
- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.
- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

(FAR 52.236-10)

- D. Working space and space available for storing materials shall be as shown on the drawings or as determined by the COTR.
- E. Workmen are subject to rules of Medical Center applicable to their conduct.
- F. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly

by patients or medical personnel, and Contractor's personnel, except as permitted by COTR where required by limited working space.

1. Do not store materials and equipment in other than assigned areas.
2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Medical Center areas required to remain in operation.
3. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.

G. Phasing: To insure such executions, Contractor shall furnish the COTR with a schedule of approximate phasing dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the COTR two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such phasing dates to insure accomplishment of this work in successive phases mutually agreeable to Medical Center Director, COTR and Contractor, as follows:

Phase I: Submittals (0-60 calendar days after Notice to Proceed)

All items shall be submitted, approved, and delivered to the site before starting work on any subsequent phase.

Phase II: Mobilization and project construction (60-210 calendar days after Notice to Proceed)

Special Phasing Notes:

HOURS OF OPERATION:

Normal Medical Center working hours are from 7:30 AM to 4:30 PM Monday through Friday.

During construction, the following special phasing must be followed:

- Unless otherwise noted, all work in occupied areas of Building 2 must be completed between the hours of 7:30 AM and 4:30 PM Monday through Friday or by special arrangement with the COTR on weekends and holidays 7:00 AM to 5:00 PM.
- Construction Noise - All work that, in the opinion of the COTR, makes enough noise to interfere with the Medical Center operations will be completed between the hours of 7:30 AM and 4:30 PM, Monday through Friday or weekends and holidays 7:00 AM to 5:00 PM. This will include but not be limited to all demolition work in Building 2.

- H. Building No 2 will be occupied during performance of work; but immediate areas of alterations will be vacated.

Contractor shall take all measures and provide all material necessary for protecting existing equipment and property in affected areas of construction against dust and debris, so that equipment and affected areas to be used in the Medical Centers operations will not be hindered. Contractor shall permit access to Department of Veterans Affairs personnel and patients through other construction areas which serve as routes of access to such affected areas and equipment.

Coordinate alteration work in areas occupied by Department of Veterans Affairs so that Medical Center operations will continue during the construction period.

- I. Construction Fence: When a portion of a building is turned over to Contractor, Contractor shall accept entire responsibility therefore.

1. Contractor shall maintain a minimum temperature of 4 degrees C (40 degrees F) at all times, except as otherwise specified.
2. Contractor shall maintain in operating condition existing fire protection and alarm equipment. In connection with fire alarm equipment, Contractor shall make arrangements for pre-inspection of site with Fire Department or Company (Department of Veterans Affairs or municipal) whichever will be required to respond to an alarm from Contractor's employee or watchman.

- J. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COTR.
1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of COTR. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without the Medical Center Director's prior knowledge and written approval. Refer to specification Section 26 05 11 if included in these specifications for additional requirements.
 2. Contractor shall submit a request to interrupt any such services to COTR, in writing, 48 hours in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.
 3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
 4. Major interruptions of any system must be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the COTR.
 5. In case of a contract construction emergency, service will be interrupted on approval of COTR. Such approval will be confirmed in writing as soon as practical.
 6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.
- K. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which are to be abandoned but are not required to be entirely removed, shall be

sealed, capped or plugged back at the last point of useable service. Unused service lines shall be removed in their entirety back to the last point of use. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.

- L. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:
 - 1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles.
 - 2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the COTR.
- M. Coordinate the work for this contract with other construction operations as directed by COTR. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.

1.7 ALTERATIONS

- A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COTR, of areas of buildings in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed by both, to the Contracting Officer. This report shall list by rooms and spaces:
 - 1. Existing condition and types of resilient flooring, doors, windows, walls and other surfaces not required to be altered throughout affected areas of buildings.
 - 2. Existence and conditions of items such as plumbing fixtures and accessories, electrical fixtures, equipment, venetian blinds, shades, etc., required by drawings to be either reused or relocated, or both.
 - 3. Shall note any discrepancies between drawings and existing conditions at site.
 - 4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and COTR.
- B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of COTR, to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications which will be furnished by Government. Provided the contract work is changed by reason of this subparagraph B, the contract will be modified accordingly, under provisions of clause entitled

"DIFFERING SITE CONDITIONS" (FAR 52.236-2) and "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).

- C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and COTR together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report:

1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workmen in executing work of this contract.

- D. Protection: Provide the following protective measures:

1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.
2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.
3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

1.8 INFECTION PREVENTION MEASURES

- A. Implement the requirements of VAMC's Infection Control Risk Assessment (ICRA) team. ICRA Group may monitor dust in the vicinity of the construction work and require the Contractor to take corrective action immediately if the safe levels are exceeded.
- B. Establish and maintain a dust control program as part of the contractor's infection preventive measures in accordance with the guidelines provided by ICRA Group. Prior to start of work, prepare a plan detailing project-specific dust protection measures, including periodic status reports, and submit to COTR for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
1. All personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.

C. Medical center Infection Control personnel shall monitor for airborne disease (e.g. aspergillosis) as appropriate during construction. A baseline of conditions may be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality. In addition:

1. The COTR and VAMC Infection Control personnel shall review pressure differential monitoring documentation to verify that pressure differentials in the construction zone and in the patient-care rooms are appropriate for their settings. The requirement for negative air pressure in the construction zone shall depend on the location and type of activity. Upon notification, the contractor shall implement corrective measures to restore proper pressure differentials as needed.
2. In case of any problem, the medical center, along with assistance from the contractor, shall conduct an environmental assessment to find and eliminate the source.

D. In general, following preventive measures shall be adopted during construction to keep down dust and prevent mold.

1. Dampen debris to keep down dust and provide temporary construction partitions in existing structures where directed by COTR. Blank off ducts and diffusers to prevent circulation of dust into occupied areas during construction.
2. Do not perform dust producing tasks within occupied areas without the approval of the COTR. For construction in any areas that will remain jointly occupied by the medical Center and Contractor's workers, the Contractor shall:
 - a. Provide dust proof non-rated and fire rated temporary drywall construction barriers to completely separate construction from the operational areas of the hospital in order to contain dirt debris and dust. Barriers shall be sealed and made presentable on hospital occupied side. Install a self-closing rated door in a metal frame, commensurate with the partition, to allow worker access. Maintain negative air at all times. A fire retardant polystyrene, 6-mil thick or greater plastic barrier meeting local fire codes may be used where dust control is the only hazard, and an agreement is reached with the COTR and Medical Center.
 - b. HEPA filtration is required where the exhaust dust may reenter the breathing zone. Contractor shall verify that construction exhaust to exterior is not reintroduced to the medical center through

intake vents, or building openings. Install HEPA (High Efficiency Particulate Accumulator) filter vacuum system rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. Insure continuous negative air pressures occurring within the work area. HEPA filters should have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Exhaust hoses shall be heavy duty, flexible steel reinforced and exhausted so that dust is not reintroduced to the medical center.

- c. Adhesive Walk-off/Carpet Walk-off Mats, minimum 600mm x 900mm (36" x 48"), shall be used at all interior transitions from the construction area to occupied medical center area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times.
- d. Vacuum and wet mop all transition areas from construction to the occupied medical center at the end of each workday. Vacuum shall utilize HEPA filtration. Maintain surrounding area frequently. Remove debris as they are created. Transport these outside the construction area in containers with tightly fitting lids.
- e. The contractor shall not haul debris through patient-care areas without prior approval of the COTR and the Medical Center. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects should be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All equipment, tools, material, etc. transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.
- f. Using a HEPA vacuum, clean inside the barrier and vacuum ceiling tile prior to replacement. Any ceiling access panels opened for investigation beyond sealed areas shall be sealed immediately when unattended.
- g. There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills must be cleaned up and dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.
- h. At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.

E. Final Cleanup:

1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.
2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes walls, ceilings, cabinets, furniture (built-in or free standing), partitions, flooring, etc.
3. All new air ducts shall be cleaned prior to final inspection.

1.9 DISPOSAL AND RETENTION**A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:**

1. Reserved items which are to remain property of the Government are noted on drawings or in specifications as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by COTR.
2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.
3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.
4. PCB Transformers and Capacitors: The Contractor shall be responsible for disposal of the Polychlorinated Biphenyl (PCB) transformers and capacitors. The transformers and capacitors shall be taken out of service and handled in accordance with the procedures of the Environmental Protection Agency (EPA) and the Department of Transportation (DOT) as outlined in Code of Federal Regulation (CFR), Titled 40 and 49 respectively. The EPA's Toxic Substance Control Act (TSCA) Compliance Program Policy Nos. 6-PCB-6 and 6-PCB-7 also apply. Upon removal of PCB transformers and capacitors for disposal, the "originator" copy of the Uniform Hazardous Waste Manifest (EPA Form 8700-22), along with the Uniform Hazardous Waste Manifest Continuation Sheet (EPA Form 8700-22A) shall be returned to the

Contracting Officer who will annotate the contract file and transmit the Manifest to the Medical Center's Chief.

a. Copies of the following listed CFR titles may be obtained from the Government Printing Office:

- 40 CFR 261.....Identification and Listing of Hazardous Waste
- 40 CFR 262.....Standards Applicable to Generators of Hazardous Waste
- 40 CFR 263.....Standards Applicable to Transporters of Hazardous Waste
- 40 CFR 761.....PCB Manufacturing, Processing, Distribution in Commerce, and use Prohibitions
- 49 CFR 172.....Hazardous Material tables and Hazardous Material Communications Regulations
- 49 CFR 173.....Shippers - General Requirements for Shipments and Packaging
- 49 CFR 173.....Subpart A General
- 49 CFR 173.....Subpart B Preparation of Hazardous Material for Transportation
- 49 CFR 173.....Subpart J Other Regulated Material; Definitions and Preparation
- TSCA.....Compliance Program Policy Nos. 6-PCB-6 and 6-PCB-7

1.10 RESTORATION

- A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COTR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COTR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.
- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing

pipng and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are indicated on drawings and which are not scheduled for discontinuance or abandonment.

- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

1.11 AS-BUILT DRAWINGS

- A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.
- B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the COTR's review, as often as requested.
- C. Contractor shall deliver two approved completed sets of as-built drawings to the COTR within 15 calendar days after each completed phase and after the acceptance of the project by the COTR.
- D. Paragraphs A, B, & C shall also apply to all shop drawings.

1.12 USE OF ROADWAYS

- A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the COTR, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.

1.13 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT

- A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to compliance with the following provisions:
 - 1. Permission to use each unit or system must be given by Resident Engineer. If the equipment is not installed and maintained in accordance with the following provisions, the Resident Engineer will withdraw permission for use of the equipment.
 - 2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted.

- Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.
3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.
 4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.
 5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.
 6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government.
- B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.
- C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.

1.14 TEMPORARY USE OF EXISTING ELEVATORS

- A. Use of existing elevators for handling building materials and Contractor's personnel will be permitted subject to following provisions:
1. Contractor makes all arrangements with the COTR for use of elevators. The COTR will ascertain that elevators are in proper condition. Contractor may use service elevator in Building 1 when not in use by Medical Center. Personnel for operating elevators will not be provided by the Department of Veterans Affairs.
 2. Contractor covers and provides maximum protection of following elevator components:
 - a. Entrance jambs, heads soffits and threshold plates.
 - b. Entrance columns, canopy, return panels and inside surfaces of car enclosure walls.
 - c. Finish flooring.

3. Government will accept hoisting ropes of elevator and rope of each speed governor if they are worn under normal operation. However, if these ropes are damaged by action of foreign matter such as sand, lime, grit, stones, etc., during temporary use, they shall be removed and replaced by new hoisting ropes.
4. If brake lining of elevators are excessively worn or damaged during temporary use, they shall be removed and replaced by new brake lining.
5. All parts of main controller, starter, relay panel, selector, etc., worn or damaged during temporary use shall be removed and replaced with new parts, if recommended by elevator inspector after elevator is released by Contractor.
6. Place elevator in condition equal, less normal wear, to that existing at time it was placed in service of Contractor as approved by Contracting Officer.

1.15 TEMPORARY TOILETS

- A. Contractor may have for use of Contractor's workmen, such toilet accommodations as may be assigned to Contractor by Medical Center. Contractor shall keep such places clean and be responsible for any damage done thereto by Contractor's workmen. Failure to maintain satisfactory condition in toilets will deprive Contractor of the privilege to use such toilets.

1.16 AVAILABILITY AND USE OF UTILITY SERVICES

- A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The Contractor shall carefully conserve any utilities furnished without charge.
- B. The Contractor, at Contractor's expense and in a workmanlike manner satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, and associated paraphernalia.
- D. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any temporary heating devices which may be fire hazards or may smoke and damage finished work, will not be permitted. Maintain minimum temperatures as specified for various materials:
 1. Obtain heat by connecting to Medical Center heating distribution system.

- a. Steam is available at no cost to Contractor.
- E. Electricity (for Construction and Testing): Furnish all temporary electric services.
 - 1. Obtain electricity by connecting to the Medical Center electrical distribution system. Electricity is available at no cost to the Contractor.
- F. Water (for Construction and Testing): Furnish temporary water service.
 - 1. Obtain water by connecting to the Medical Center water distribution system. Provide reduced pressure backflow preventer at each connection. Water is available at no cost to the Contractor.
 - 2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at COTR's discretion) of use of water from Medical Center's system.
- G. Steam: Furnish steam system for testing required in various sections of specifications.
 - 1. Obtain steam for testing by connecting to the Medical Center steam distribution system. Steam is available at no cost to the Contractor.
 - 2. Maintain connections, pipe, fittings and fixtures and conserve steam-use so none is wasted. Failure to stop leakage or other waste will be cause for revocation (at COTR's discretion), of use of steam from the Medical Center's system.

1.17 TESTS

- A. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.
- B. Conduct final tests required in various sections of specifications in presence of the COTR. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.
- C. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire complex which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, etc. Another example of a complex which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of

fuel, combustion air, controls, steam, feedwater, condensate and other related components.

- D. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably short period of time during which operating and environmental conditions remain reasonably constant.
- E. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

1.18 INSTRUCTIONS

- A. Contractor shall furnish Maintenance and Operating manuals and verbal instructions when required by the various sections of the specifications and as hereinafter specified.
- B. Manuals: Maintenance and operating manuals (four copies each) for each separate piece of equipment shall be delivered to the COTR coincidental with the delivery of the equipment to the jobsite. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.
- C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed instructions to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of

component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the COTR and shall be considered concluded only when the COTR is satisfied in regard to complete and thorough coverage. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COTR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

1.19 RELOCATED ITEMS

- A. Contractor shall disconnect, dismantle as necessary, remove and reinstall in new location, all existing equipment and items indicated or otherwise shown to be relocated by the Contractor.
- B. Perform relocation of such equipment or items at such times and in such a manner as directed by the COTR.
- C. Suitably cap existing service lines, such as steam, condensate return, water, drain, gas, air, vacuum and/or electrical, whenever such lines are disconnected from equipment to be relocated. Remove abandoned lines in finished areas and cap as specified herein before under paragraph "Abandoned Lines".
- D. Provide all mechanical and electrical service connections, fittings, fastenings and any other materials necessary for assembly and installation of relocated equipment; and leave such equipment in proper operating condition.
- E. All service lines such as noted above for relocated equipment shall be in place at point of relocation ready for use before any existing equipment is disconnected. Make relocated existing equipment ready for operation or use immediately after reinstallation.

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SECTION 01011 - MEDICAL CENTER REQUIREMENTS**PART 1 GENERAL****1.1 GENERAL INTENTION**

- A. This section pertains to station policy for construction projects performed at the Veterans Affairs Medical Center, Altoona, Pennsylvania. Safety and health concerns are taken seriously at this facility. Both our staff and yours are expected to adhere to the strictest requirements. This is exceedingly important, since we must be primarily concerned for the safety of our patients. In this regard, OSHA Standards may protect worker safety and health, but they have minimal benefit for protecting the safety and health of our patients, due primarily to their differing medical conditions. Please review this information as orientation with your personnel performing work on site.
- B. Our Medical Center is committed to addressing those construction, protection and occupancy features necessary to minimize danger to life from fire, smoke, fumes and panic. The level of safety is achieved by the combination of prevention, protection, egress and other features. The level of life safety from fire is defined through requirements directed at: prevention, detection, control of development, confinement of effects, extinguishment, provision of refuge/evacuation and staff reaction. This medical Center provides its minimum level of life safety by extensively applying the aforementioned measures using a defend in place strategy. This strategy recognizes that our patients are both incapable of self-preservation and difficult to move, particularly vertically to other floors or to the exterior of the buildings. When any of the life safety measures are compromised by construction, an alternate or interim life safety measure must be put in place to maintain the level of safety required by NFPA 101, Life Safety Code.

1.2 REQUIREMENTS**A. Security:**

- 1. Secure all areas of work including but not limited to construction sites, attics, crawl spaces, mechanical and electrical rooms against entry of unauthorized individuals including patients. Erection of a non-flammable partition to secure the job site may be required. Close all windows at the end of each workday.
- 2. Notify the Contracting Officers Technical Representative (COTR) for permission to work after hours and weekends.
- 3. Always wear an ID badge.

B. Key Security:

- 1. The Contractor will not be issued more than required sets of keys to complete this project.
- 2. The Contractor's set(s) of keys will contain only those keys that the Resident Engineer can issue without breaching the security of other areas of the medical center.

3. If the Contractor loses a key, all areas that are keyed to that key will be rekeyed at the Contractor's expense and all new keys required to be issued will be completed at the Contractor's expense.

C. General Safety:

1. Follow all Safety, Fire Safety and Health Requirements as per CFR 29, Subtitle B, Chapter XVII (OSHA), part 1926 including the submission of a Safety/Fire Safety Plan.
2. Maintain safety in the construction site/area in accordance with the provisions of the contract which includes the OSHA Regulations, National Electrical Code NFPA 70, and NFPA 101, Life Safety Code.
3. Work in a safe manner and take all proper precautions while performing your work. Extra precautions shall be taken when working around persons occupying the building during construction. Take precautions when coredrilling to protect persons and structural integrity of the building. Firestop all penetrations before the end of the workday. Submit a Coredrilling & Firestopping Permit, supplied by the government, for all penetrations.
4. All ceiling tile must be replaced whenever the work site is left unattended. If tiles are broken, the broken tile must be replaced before the end of the day. This applies to all areas outside of areas closed and labeled as a construction area.
5. Make safety inspections and submit weekly, on government supplied form, directly to Project Coordinator.
6. Provide Personal Preventive Equipment (PPE) for your employees.
7. Post appropriate signs in specific hazardous areas.
8. Keep tools, ladders, etc. away from patients to prevent injuries.

D. Safety Inspections

Safety inspections of all contract operations will be performed on a regular frequency by the professional Occupational Safety & Health staff at this facility. Written reports of unsafe practices or conditions will be reported to the Contracting Officers Technical Representative (COTR) and Contracting Officer for immediate attention and resolution.

E. Fire Alarms:

1. The fire alarm system connects all buildings at this facility, and is activated by various heat, duct, manual pull stations, and smoke sensors. Manual pull stations are provided on each ward. Please survey the area in which you are working to locate the manual pull stations.
2. If in the event of a fire alarm sounding, you are instructed to remain in your area, unless medical center personnel (Safety, Nursing or Engineering) instruct otherwise or unless a fire situation is in your area, in which case you should immediately evacuate.
3. The medical center operates an extensive patient evacuation program. A total of approximately 15-20 personnel initially respond to all alarms. Historically, false alarms are caused by contractors

generating dust or other disturbances of sensors. When working in an area producing dust, you will cover all alarms with covers provided by Engineering Service. These covers will be removed at the end of the work shift, upon leaving the area after dust has settled.

4. If an alarm is determined by the COTR to have been activated by contractors work other than from or resulting in a fire situation, the contractor will be charged \$300 per occurrence.
5. Any work involving the fire protection systems will require written permission to proceed from the COTR.
DO NOT tamper with or otherwise disturb any fire alarm system components without prior written permission.

F. Hazardous Materials:

1. Many of the operations you are scheduled to perform may involve the use of hazardous materials. Prior to locating hazardous materials on site, all Material Safety Data Sheets will be submitted through the COTR for evaluation by the facility Industrial Hygienist.
2. Storage of hazardous materials within buildings will be minimal with only enough on hand to perform daily work tasks. Flammable materials will either be removed from buildings at the end of the work shift or stored in approved flammable storage containers.
3. Care must be taken to assure adequate ventilation to remove vapors from hazardous materials in use. Many of the patients being cared for in the facility are susceptible to environmental contaminants, even when odors seem minimal. The more effective method to reduce complaints is to close the work area and use adequate ventilation.

G. Airborne Dust and Fume Control During Construction:

1. Generation of dust is of major concern within staff and especially patient-occupied areas. Dust can be generated by either manual or mechanical cutting, sanding, or drilling on surfaces. Where operations involve techniques which may generate dust, all efforts will be directed at reducing airborne generated dust to the lowest level feasible. This may be accomplished by a number of methods. These include misting the area with water, or use of tools attached to high efficiency particulate air (HEPA) filtering vacuums. Where large amounts of materials may be disturbed, resulting in airborne dust, establishment of full ceiling to floor plastic barriers may be required.
2. Generation of metal fumes is also a concern to hospital patients and staff. Fumes generated as a result of welding, brazing, soldering and cutting must be controlled through the use of spot ventilation or fume extractors. If fumes are captured and filtered through HEPA filtered fume extractors, exhaust can be returned directly into the work area. Unfiltered fume, like those collected by spot ventilators, shall be exhausted directly to the outside through exterior building openings. In addition to ventilation requirements, arc welding operations shall be shielded by noncombustible or flameproof screens to protect employees and patients from the direct rays of the arc.
3. If waste chutes are used to facilitate disposal of construction debris from upper building floors, cover all waste receptacles and dumpsters to help contain dust. Additionally, cover all wastes receptacles

during brisk wind conditions to prevent debris from littering the medical center grounds.

4. Classification of Jobs

- a. All jobs shall be classified and carried out per the Infection Control Risk Assessment (ICRA), Section 01012 of these specifications.
5. All major areas of construction are to be kept under negative pressure at all times during construction and the Contractor is required to supply, maintain and keep in operation as many negative air machines as required to keep the construction area under 0.010 inch water column negative pressure unless approved by the COTR to waive the requirement. A gauge to monitor and record the negative pressure in the construction area at all times during the construction period including when working and not working in the area will be required to be installed by the contractor. The contractor is to supply the COTR with the Negative pressure records on a weekly basis. The contractor will document the visual inspection of negative pressure on the negative air pressure verification log at the start of each work shift.

H. Asbestos Containing Materials:

1. Due to the age of many of our buildings, many still contain asbestos containing materials (ACM). Primary ACM uses in the medical center include floor tile, mastic, piping and HVAC insulation. The medical center has performed comprehensive asbestos surveys and has identified accessible ACM. Some areas contain damaged asbestos and should not be accessed without prior abatement.
2. The most common type of ACM insulation you may encounter includes thermal system insulation (TSI) and floor tile. ACM TSI is generally covered with a cloth wrap or lagging and the asbestos substrate generally appears white in color. **DO NOT SAND, DRILL, GOUGE, OR OTHERWISE DISTURB THIS TYPE OF INSULATION.** Contractors disturbing or releasing asbestos containing materials will be liable for all damages and cleanup costs.
3. In most cases where disturbance of asbestos is likely or necessary it has been addressed in the contract. If not please contact the COTR or Industrial Hygienist to make necessary arrangements for removal.
4. Asbestos insulation has been identified on elbows between fiberglass piping insulation as patching materials among the fiberglass insulation. Fiberglass insulation used in this facility is usually yellow or pink in color, wrapped either by cloth or paper lagging.
5. To protect and ensure all your employees are aware that asbestos containing materials have been used in the construction of this facility, you are required to have them review this section and complete the awareness statement included as Attachment A. Once this document has been signed by all employees, forward to the COTR for documentation.
6. A complete assessment of asbestos materials and conditions are available for viewing by contacting the facility Industrial Hygienist at extension 4008. Prior to performing work above any ceiling or

starting in a new area, consult with the COTR concerning existing conditions of ACM.

7. Some of the areas in the facility are identified as restricted areas due to condition of ACM. These are readily labeled. **DO NOT ENTER THESE AREAS** unless first contacting the COTR. Entry requirements to these areas are awareness of the hazards, proper protective clothing (coveralls and respirators), and personal monitoring in accordance with OSHA requirements.

I. Environmental Protection:

1. It may help you to be aware of the seriousness which the environmental protection requirements of each contract are regarded. Adherence to these requirements are subject to continuing scrutiny from the community and backed by severe penalties, such as fines and incarceration. These environmental requirements will be strictly enforced.
2. **NO** hazardous materials will be disposed of on Government property. All waste will be hauled off-site or disposed in contractor owned and operated waste removal containers.
3. A copy of all waste manifests for special or hazardous wastes will be forwarded to the COTR. Environmental requirements will be strictly enforced.

J. Permit Required Confined Spaces:

1. Contractors performing work on this facility will follow all requirements outlined in OSHA Standards for working in confined spaces. There are numerous permit required confined spaces on this facility. These spaces have been identified. Some spaces have been posted, but the majority have not due to their configuration. A complete listing of these areas is located in the Engineering Service and Safety Office.
2. Confined spaces are areas which are large enough to be entered, have limited egress/exit potential, and are not designed for permanent human occupancy. If you encounter any space which meets this definition, if it is a suspected confined space, please contact the COTR for a listing of these spaces.
3. Contractors performing work in confined spaces are responsible for compliance with all applicable standards and regulations.

K. Housekeeping:

1. Protect patients and VA personnel in occupied areas from the hazards of dust, noise, construction debris and material associated with a construction environment.
2. Keep work area clear, clean and free of loose debris, construction materials and partially installed work which would create a safety hazard or interfere with VA personnel duties and traffic.
3. Wet mop occupied areas clean and remove any accumulation of dust/debris from cutting or drilling from any surface at the end of each work day.

4. Make every effort to keep dust and noise to a minimum at all times. Take special precautions to protect VA equipment from damage including excessive dust.
5. Maintain at all times access, free of debris and material, to mechanical and electrical devices and equipment. This will ensure access to existing systems in the event of an emergency.
6. Clean area free of all construction debris and dust upon completion of demolition and/or renovation.
7. During construction operations, keep existing finishes protected from damage. Cover and protect all carpets during construction. Any carpets or surfaces damaged as a result of construction activities will be replaced at the contractor's expense.

L. Utilities:

1. Maintain existing utility services for this Center at all times in accordance with the contract provisions.

M. Hot Work Permits:

1. Any hot work operations including cutting, welding, thermal welding, brazing, soldering, grinding, thermal spraying, thawing pipes or any other similar activity, will require a Hot Work Permit to be obtained by the Contractor from the COTR. The Contractor will be responsible for conforming to all Medical Center regulations, policies and procedures concerning Hot Work Permits as outlined below:
 - a. Prior to the performance of hot work in patient-occupied buildings, a request for a Hot Work Permit will be made to the COTR.
 - b. The Facility Safety Manager will inspect the area and ensure that the requirements of NFPA 241 and OSHA standards have been satisfied. The Hot Work Permit will be granted and will be posted in the immediate area of the work.
 - c. The Hot Work Permit will apply only to the location identified on the permit. If additional areas involve hot work, additional permits must be requested.
 - d. Upon completion of all hot work, the Facility Safety Manager will be notified by the responsible individual to perform a re-inspection of the area.
 - e. In all other areas not occupied by patients, the supervisor will inspect the hot work area for compliance with NFPA 241 and OSHA standards. Copies of the request form and permit are available from the Facility Safety Manager.
2. Do not use any of the extinguishers in the medical center for standby purposed while conducting hot work. Contractors are required to supply their own Class ABC extinguishers. Medical center extinguishers are only to be used in the event of a fire.

N. Emergency Medical Services

Emergency medical services are available for contractors at this facility. For medical emergencies, dial 4999 when inside any building. Report the nature of the emergency and location. The operator will determine whether to dispatch in-house personnel or outside emergency assistance based on the nature of the emergency.

O. Use of Government Owned Material and Equipment:

1. Use of Government owned material and equipment is PROHIBITED.

P. Superintendent Communications:

1. At all times during the performance of this contract, the Contractors Superintendent is to be available by telephone (portable cellular phone). At the beginning of the contract and prior to beginning any construction, supply the Contracting Officer with the telephone number for the superintendent.
2. The Contractors Superintendent shall post pertinent information at each job site for the benefit of the construction workers and for communicating with Medical Center Staff. A 2'x4' construction board shall be placed at the job site entrance in accordance with recommendations set forth by The Joint Commission as illustrated on the sample Attachment D.

Q. Parking:

1. Contractor employees shall be assigned parking spaces by COTR. Spaces may not be in the immediate area of the construction site.
2. It is the responsibility of the Contractor to barricade parking spaces when not in use.

R. Traffic:

1. Traffic hazards are minimal at this facility. Drivers should be particularly concerned with pedestrian traffic.
2. Seat belt use is mandatory on the station.
3. Federal police officers maintain a 24 hour patrol of the area and have state and federal enforcement authority.
4. Contractor is to have all deliveries made via the State Drive entrance to the Medical Center. No deliveries will be allowed from the Lincoln Avenue Entrance (Main Entrance).

S. Contractor's Trailers:

1. Contractor's trailers shall be located within the laydown area assigned. All utility connections to the trailer shall be located underground and installed at the contractor's expense. Their removal is required upon completion of the contract, unless approved by the COTR to leave in place.

T. Smoking:

1. No smoking is permitted at the Lebanon VAMC except inside designated smoking shelters, see attachment B.
2. If any Contractor's or Subcontractor's employee is found smoking in an unauthorized area, the Contractor will be charged \$200 for the first occurrence and \$500 for every occurrence thereafter. The employee is subject to a \$50 fine.

U. Contractor shall comply with all applicable elements of the National Fire Protection Association (NFPA) Standard 241. This standard addresses:

1. Temporary Construction, Equipment and Storage
 - a. Temporary offices and sheds
 - b. Temporary enclosures
 - c. Equipment
2. Processes and Hazards
 - a. Hot work operations including thermic welding
 - b. Temporary heating equipment
 - c. Smoking
 - d. Waste disposal
 - e. Flammable and combustible liquids
 - f. Explosive materials
3. Utilities
 - a. Electrical - temporary wiring (branch circuits, lighting, and removal)
4. Fire Protection
 - a. VA's responsibility for fire protection
 - b. Site security
 - c. Fire alarm reporting
 - d. Access for fire fighting
 - e. Stand pipes
 - f. First-aid fire equipment
5. Construction Safeguards
 - a. Scaffolding, shoring and forms
 - b. Construction material and equipment storage
 - c. Roofing operations
 - d. Permanent heating equipment
 - e. Utilities
 - f. Fire cutoffs
 - g. Fire protection during construction - water supply, sprinkler protection and stand pipes
6. Demolition Safeguards
 - a. Special precautions
 - b. Temporary heating equipment
 - c. Smoking
 - d. Demolition using explosives
 - e. Utilities
 - f. Fire cutoffs
 - g. Fire protection during demolition
7. Underground Operations
 - a. Special precautions
 - b. Equipment and storage requirements
 - c. Electrical

V. Construction or Demolition Fire Safety Program:

1. A program shall be developed with the following elements addressed:
 - a. Good housekeeping
 - b. On-site security
 - c. Preservation of existing systems during demolition
 - d. Rapid communication

W. Contractor Life Safety Smoke Barrier Responsibilities:

1. The contractor shall assume full responsibility for compliance to all applicable regulations pertaining to NFPA 101 with respect to medical center building smoke barriers and corridor walls. Maintain the integrity of floor slabs and fire/smoke walls by fire stopping all holes and penetrations before the end of each workday.

X. Enforcement:

1. The COTR on this project is designated as the person responsible for ensuring that the Safety/Fire Safety Plan is carried out to the completion of the project and has the authority to enforce the provisions of this specification section and other applicable fire protection standards.

Y. Submittals:

1. Within ten working days after the Notice to Proceed, submit a Safety/Fire Safety Plan for Architect-Engineer and VA review.
2. Submit Material Safety Data Sheets for all chemicals and hazardous materials to be used on the project prior to location and use on the job site.
3. Submit contractor asbestos awareness statements and Notification of Smoking Policy for all persons working on the site prior to commencing work.
4. Submit Weekly Construction Site Inspection Report: The Contractor must submit along with each Wednesday's daily log a completed and signed, government supplied, Construction Site Inspection Report.
5. To expedite project actions the use of certain government forms is required. During the pre-construction conference the following forms but not limited to will be supplied to the contractor: Daily Logs, Weekly Safety Inspection Report, Hot Work Permit, Excavation Permit, Variance Request, Coredrilling and Firestopping Permit, Construction Progress Graph, Submittal Transmittal Letter, Proposal Cost Breakdown Summary, Construction Contractor Invoice, Construction Payment Worksheet, Project Specified Training Log, Contract Progress Report, WH-347 Payroll and Request for Information(RFI).
6. Submit a signed and dated "Orientation of Construction Workers" (Attachment C) for each worker on the project.

- - - END - - -

CONTRACTOR/SUBCONTRACTOR/EMPLOYEE NOTIFICATION OF ASBESTOS

CONTRACTOR/SUBCONTRACTOR EMPLOYEE SIGNATURE:

DATE:

[illegible]

Attachment B

6/97 rev 6/07

**Contractor / Subcontractor / Employee
Notification of Smoking Policy****# 7 Prohibit Smoking**

The Department of Veterans Affairs' smoking policy is for the safety and protection of its patients, visitors and employees.

Smoking is prohibited:

- in all buildings and grounds of the Medical Center except inside designated Smoking Shelters.

Smoking material litter is prohibited anywhere in the medical center and on its grounds except when properly deposited in a safe receptacle. This material shall be out of sight.

VA Police are authorized to issue \$50.00 citations to the person for any smoking violations. The Employer of the person will be charged \$200.00 for the first occurrence and \$500.00 for every occurrence thereafter.

If there are any questions, please contact the COTR. Thank you for your assistance.

Sign and date acknowledgment of the above information.

Contractor / Subcontractor Employee Signature:

Employee Name Date Contractor / Sub

**This policy is consistent with the
Joint Commission Accreditation of Healthcare Organizations.**

Attachment C

VA Medical Center
Lebanon, PA**Attachment C****Orientation of Construction Workers**

Objective: To ensure a safe & healthful environment in the worksite and the adjacent areas.

Expectations (areas within and outside construction sites):

- **Acquire & wear** ID badge at all times.
- **Read & sign** asbestos and prohibit smoking attachments.
- **Keep** access points (doors, etc.) secured to prevent injury of patients, staff or visitors and/or theft of property.
- When working outside the primary construction site, **keep** tools and materials under control. No tools/material shall be left unattended.
- **Firestop/seal** all penetrations of fire/smoke walls and floor slabs with approved material. *No penetrations shall be left overnight for next shift or some time in future.*
- **Use** pilot-hole technique or another absolute methods in determining location of coredrilling. *No coredrilling through webs, beams, columns, etc.*
- In finished areas, **close** ceilings (reset tile in grid) before leaving area for more than 15 minutes. *No ceiling shall be left open overnight.*
- **Prevent** dust and odors from migrating into adjacent areas.
- **Keep** unattended carts out of stairwells and corridors to prevent obstruction of evacuation in the event of an emergency.
- **Request** hot-work permit in advance of soldering, welding, etc.
- **Smoke** only beyond the limits marked on sidewalk outside buildings. *No smoking in the construction worksites indoors.*
- **Maintain** integrity of fire doors to ensure closing and latching of doors for controlling spread of smoke. *No propping, chocking, tying doors open.*
- **Know** where the Material Safety Data Sheets are kept for access of information regarding the hazards of substances being used.
- **Know** the locations of local shutoff valves of water systems (domestic & sprinkler) to ensure quick response in event a pipe break. *Prime Contractor will determine who has a need to know.*
- **Secure** compressed gas cylinders to adjacent structure using chain or other stabilizing methods.
- **Secure** equipment by using lockout / tagout method. Note: *No equipment shall be shutdown without the VA Electrical Foreman's okay.*

Dust Generating Activities

- **Follow** the Infection Control Risk Assessment (ICRA) protocol.
- **Keep** space under negative pressure
- **Use** sticky mats at point of exit.
- **Protect** property from damage (dirt, grime, breakage)
 - **Remove** items from space
 - **Cover** remaining items to protect from dust, i.e. protecting carpeting.

Contractor / Sub

Employee Name

Date

Prime Contractor: have employee sign & give a copy of this page to employee & to VA attached to daily log.

Attachment D

Construction Board 2'x4' plywood posted at each contracted construction site.

.... a comprehensive method of organizing information for construction workers and for communicating with staff and patients

General		Specific	
Contractor's Safety Plan & Copy of Spec Section	List & Location of Shutoff Valves Serving Piping Systems within the Construction Site	Active Hot Work Permits	Active Requests for Interruption
General ILSM Daily Monitor	General ICRA for Project Duration	Updates/Changes ILSM's	Updates/Changes ICRA's



SECTION 010012
ALTOONA VETERAN'S AFFAIRS MEDICAL CENTER
ALTOONA, PA.

CONSTRUCTION SITE RISK ASSESSMENT
FOR INFECTION CONTROL

Definitions of Construction Activity Types: The construction activity types are defined by the amount of dust generated, the duration of the activity, and the amount of shared HVAC systems. Contact the Lebanon VAMC Engineering Department or Infection Control Department if any activity is questionable under these guidelines.

TYPE	
A	Inspections and Non-invasive activities: Includes, but is not limited to removal of ceiling tiles for visual inspection, limited to one tile per 50 square feet, painting (but not sanding), wall covering, electrical trim work, minor plumbing and activities which do not generate dust or require cutting of walls or access to ceilings other than for visual inspection.
B	Small scale, short duration activities which create minimal dust. Includes, but is not limited to installation of telephone and computer cabling, access to chase spaces, cutting of walls or ceiling where dust migration can be controlled.
C	Any work which generates a moderate to high level of dust or requires demolition or removal of any fixed components or assemblies. Includes but is not limited to sanding of wall for painting or wall covering, removal of floor coverings, ceiling tiles and casework, new wall construction, minor duct work or electrical work above ceilings, major cabling activities and any activity which cannot be completed within a single work shift.
D	Major demolition and construction projects. Includes but is not limited to activities which require consecutive work shifts, heavy demolition or removal of a complete ceiling system and new construction.

Definitions of Infection Control Risk Groups

Group 1 Lowest	Group 2 Medium	Group 3 Medium-High	Group 4 Highest
1) Office Areas 2) Engineering 3) Environmental Services	1) All other patient Care units, e.g. Ultrasound, rehab., Occupational therapy	1) Emergency Room 2) Radiology/MRI 3) Post-anesthesia Care units 4) ASU 5) Intensive Care units 6) Admission Area 7) PT-tank areas 8) Cafeteria 9) Laboratories	1) Operating Rooms; sterile processing. 2) Outpatient Areas 3) Oncology 4) Anesthesia 5) All endoscopy areas 6) Pharmacy admixture

Construction Activity/ Infection Control Matrix

If not shown on the drawing, determine the level of the infection control classification necessary for the work by matching the construction activity with the designated risk group in the matrix below. Provide the associated infection control procedures.

Construction Activity →	Type “A”	Type “B”	Type “C”	Type “D”
Risk Level ↓				
Group 1	I	II	II	III/IV
Group 2	I	II	III	IV
Group 3	I	III	III/IV	IV
Group 4	III	III/IV	III/IV	IV

Responsibilities: General

1. Maintain Manpower and equipment, including dust mops, wet mops, buckets and clean wiping rags for cleaning fine dust from floors in adjacent occupied areas.
2. Contain work areas outside of construction barriers, including spaces above ceilings, with full height polyethylene sheet barrier, tightly taped or similar material.
3. Cleanup dust tracked outside of construction area immediately.
4. Cleaning outside of barrier to be HEPA –filtered vacuum or damp mop.
5. Adhesive mats or carpets at barricade entrances and in the anteroom shall be kept clean and changed daily, or as necessary, to prevent accumulation of dust.
6. Temporary construction barriers and closures above ceilings shall be dust tight.
7. Removal of debris shall be in tightly covered containers.

By Activity Class

Class 1	<ol style="list-style-type: none"> 1) Execute work by methods to minimize raising dust from construction operations. 2) Immediately replace any ceiling tile displaced for visual inspection. 3) Clean up and disposal in accordance with contract.
Class II	<ol style="list-style-type: none"> 1) Provide active means to prevent air-borne dust from dispersing into atmosphere. 2) Water mist work surfaces to control dust while cutting. 3) Seal unused doors with masking tape. 4) Block off and seal air vents. 5) Wipe work surfaces with disinfectant.
Class 3	<ol style="list-style-type: none"> 1) Isolate HVAC system in area where work is being done to prevent contamination of duct system. 2) Complete all critical barriers before construction begins or implement control cube method. 3) Maintain negative air pressure within work site utilizing HEPA-equipped air filtration units. 4) Contain construction waste before transport in tightly covered containers. 5) Cover transport receptacles or carts; tape covers. 6) Wet mop and or vacuum with HEPA filtered vacuum before leaving work areas. 7) Place dust mat at entrance and exit of work area. 8) Remove isolation of HVAC system in areas where work is being performed.
Class 4	<ol style="list-style-type: none"> 1) Isolate HVAC system in area where work is being done to prevent contamination of duct system. 2) Complete all critical barriers or implement control cube method before construction begins.

	<ul style="list-style-type: none">3) Maintain negative air pressure within work site utilizing HEPA-equipped air filtration units.4) Seal holes, pipes, conduits and punctures appropriately.5) Construct anteroom and require all personnel to pass through this room so they can be vacuumed using a HEPA vacuum cleaner before leaving the worksite or they can wear cloth or paper coveralls that are removed each time they leave the work site.6) All personnel entering work site are required to wear shoe covers. Shoe covers must be changed each time the worker exits the work area.7) Provide adhesive walk-off mats at entrance to work area within the anteroom. Replace used mats with new mats in accordance with manufacturer's recommendations.8) Do not remove barriers from work area until complete project is inspected each by the Safety Department and the Infection Control Department and the area is thoroughly cleaned by the EMS.9) Vacuum work area with HEPA filtered vacuums.10) Wet mop area with disinfectant.11) Remove barrier materials carefully to minimize spreading of dirt and debris associated with construction.12) Contain construction waste before transport in tightly covered containers.13) Cover transport receptacle or carts; tape covering.14) Remove isolation of HVAC system in areas where work is being performed at completion of job.
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Project Name_____ **Project Site** _____

Project Risk Score_____

Date Assessed_____ **Construction Supervisor**_____

Signature_____

SECTION 01 33 23
SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

- 1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in Section 00 72 00, GENERAL CONDITIONS.
- 1-2. For the purposes of this contract, samples test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1-3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
 - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
 - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
 - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1-4. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals will not serve as a basis for extending contract time for completion.
- 1-5. Submittals will be reviewed for compliance with contract requirements by Architect-Engineer, and action thereon will be taken by Resident Engineer on behalf of the Contracting Officer.
- 1-6. Upon receipt of submittals, Architect-Engineer will assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.
- 1-7. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant

to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.

- 1-8. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect-Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.
- 1-9. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.
- A. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.
- B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail and shall contain the list of items, name of Medical Center name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.
2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.
- C. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be

marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.

- D. Approved samples will be kept on file by the Resident Engineer at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.
- E. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.
1. For each drawing required, submit one legible photographic paper or vellum reproducible.
 2. Reproducible shall be full size.
 3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
 4. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
 5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
 6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
 7. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer under one cover.
- 1-10. Samples, shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to

(Architect-Engineer)

(A/E P.O. Address)

(City, State and Zip Code)

1-11. At the time of transmittal to the Architect-Engineer, the Contractor shall also send a copy of the complete submittal directly to the Resident Engineer.

- - - E N D - - -

SECTION 01 42 19 REFERENCE STANDARDS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)

- A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to – GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.
- B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)

The specifications and standards cited in this solicitation can be examined at the following location:

DEPARTMENT OF VETERANS AFFAIRS

Office of Construction & Facilities Management

Facilities Quality Service (00CFM1A)

811 Vermont Avenue, NW - Room 462

Washington, DC 20420

Telephone Number: (202) 565-5214

Between 9:00 AM - 3:00 PM

**1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF
FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM
DESCRIPTIONS (FAR 52.211-3) (JUN 1988)**

The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

AA Aluminum Association Inc.

<http://www.aluminum.org>

AABC Associated Air Balance Council

<http://www.aabchq.com>

AAMA American Architectural Manufacturer's Association

<http://www.aamanet.org>

AAN American Nursery and Landscape Association

<http://www.anla.org>

AASHTO American Association of State Highway and Transportation Officials

<http://www.aashto.org>

AATCC American Association of Textile Chemists and Colorists

<http://www.aatcc.org>

ACGIH American Conference of Governmental Industrial Hygienists

<http://www.acgih.org>

ACI American Concrete Institute

<http://www.aci-int.net>

ACPA American Concrete Pipe Association

<http://www.concrete-pipe.org>

ACPPA American Concrete Pressure Pipe Association

<http://www.acppa.org>

ADC Air Diffusion Council

<http://flexibleduct.org>

AGA American Gas Association

<http://www.aga.org>

AGC	Associated General Contractors of America http://www.agc.org
AGMA	American Gear Manufacturers Association, Inc. http://www.agma.org
AHAM	Association of Home Appliance Manufacturers http://www.aham.org
AISC	American Institute of Steel Construction http://www.aisc.org
AISI	American Iron and Steel Institute http://www.steel.org
AITC	American Institute of Timber Construction http://www.aitc-glulam.org
AMCA	Air Movement and Control Association, Inc. http://www.amca.org
ANLA	American Nursery & Landscape Association http://www.anla.org
ANSI	American National Standards Institute, Inc. http://www.ansi.org
APA	The Engineered Wood Association http://www.apawood.org
ARI	Air-Conditioning and Refrigeration Institute http://www.ari.org
ASAE	American Society of Agricultural Engineers http://www.asae.org
ASCE	American Society of Civil Engineers http://www.asce.org
ASHRAE	American Society of Heating, Refrigerating, and Air-Conditioning Engineers http://www.ashrae.org
ASME	American Society of Mechanical Engineers http://www.asme.org

ASSE	American Society of Sanitary Engineering http://www.asse-plumbing.org
ASTM	American Society for Testing and Materials http://www.astm.org
AWI	Architectural Woodwork Institute http://www.awinet.org
AWS	American Welding Society http://www.aws.org
AWWA	American Water Works Association http://www.awwa.org
BHMA	Builders Hardware Manufacturers Association http://www.buildershardware.com
BIA	Brick Institute of America http://www.bia.org
CAGI	Compressed Air and Gas Institute http://www.cagi.org
CGA	Compressed Gas Association, Inc. http://www.cganet.com
CI	The Chlorine Institute, Inc. http://www.chlorineinstitute.org
CISCA	Ceilings and Interior Systems Construction Association http://www.cisca.org
CISPI	Cast Iron Soil Pipe Institute http://www.cispi.org
CLFMI	Chain Link Fence Manufacturers Institute http://www.chainlinkinfo.org
CPMB	Concrete Plant Manufacturers Bureau http://www.cpmc.org
CRA	California Redwood Association http://www.calredwood.org

CRSI	Concrete Reinforcing Steel Institute http://www.crsi.org
CTI	Cooling Technology Institute http://www.cti.org
DHI	Door and Hardware Institute http://www.dhi.org
EGSA	Electrical Generating Systems Association http://www.egsa.org
EEI	Edison Electric Institute http://www.eei.org
EPA	Environmental Protection Agency http://www.epa.gov
ETL	ETL Testing Laboratories, Inc. http://www.etl.com
FAA	Federal Aviation Administration http://www.faa.gov
FCC	Federal Communications Commission http://www.fcc.gov
FPS	The Forest Products Society http://www.forestprod.org
GANA	Glass Association of North America http://www.cssinfo.com/info/gana.html/
FM	Factory Mutual Insurance http://www.fmglobal.com
GA	Gypsum Association http://www.gypsum.org
GSA	General Services Administration http://www.gsa.gov
HI	Hydraulic Institute http://www.pumps.org

HPVA	Hardwood Plywood & Veneer Association http://www.hpva.org
ICBO	International Conference of Building Officials http://www.icbo.org
ICEA	Insulated Cable Engineers Association Inc. http://www.icea.net
\ICAC	Institute of Clean Air Companies http://www.icac.com
IEEE	Institute of Electrical and Electronics Engineers http://www.ieee.org
IMSA	International Municipal Signal Association http://www.imsasafety.org
IPCEA	Insulated Power Cable Engineers Association
NBMA	Metal Buildings Manufacturers Association http://www.mbma.com
MSS	Manufacturers Standardization Society of the Valve and Fittings Industry Inc. http://www.mss-hq.com
NAAMM	National Association of Architectural Metal Manufacturers http://www.naamm.org
NAPHCC	Plumbing-Heating-Cooling Contractors Association http://www.phccweb.org.org
NBS	National Bureau of Standards See - NIST
NBBPVI	National Board of Boiler and Pressure Vessel Inspectors http://www.nationboard.org
NEC	National Electric Code See - NFPA National Fire Protection Association
NEMA	National Electrical Manufacturers Association http://www.nema.org
NFPA	National Fire Protection Association http://www.nfpa.org

NHLA National Hardwood Lumber Association
<http://www.natlhardwood.org>

NIH National Institute of Health
<http://www.nih.gov>

NIST National Institute of Standards and Technology
<http://www.nist.gov>

NLMA Northeastern Lumber Manufacturers Association, Inc.
<http://www.nelma.org>

NPA National Particleboard Association
18928 Premiere Court
Gaithersburg, MD 20879
(301) 670-0604

NSF National Sanitation Foundation
<http://www.nsf.org>

NWWDA Window and Door Manufacturers Association
<http://www.nwwda.org>

OSHA Occupational Safety and Health Administration
Department of Labor
<http://www.osha.gov>

PCA Portland Cement Association
<http://www.portcement.org>

PCI Precast Prestressed Concrete Institute
<http://www.pci.org>

PPIThe Plastic Pipe Institute
<http://www.plasticpipe.org>

PEI Porcelain Enamel Institute, Inc.
<http://www.porcelainenamel.com>

PTI Post-Tensioning Institute
<http://www.post-tensioning.org>

RFCI The Resilient Floor Covering Institute
<http://www.rfci.com>

RIS Redwood Inspection Service
See - CRA

RMA Rubber Manufacturers Association, Inc.
<http://www.rma.org>

SCMA Southern Cypress Manufacturers Association
<http://www.cypressinfo.org>

SDI Steel Door Institute
<http://www.steeldoor.org>

IGMA Insulating Glass Manufacturers Alliance
<http://www.igmaonline.org>

SJI Steel Joist Institute
<http://www.steeljoist.org>

SMACNA Sheet Metal and Air-Conditioning Contractors
National Association, Inc.
<http://www.smacna.org>

SSPC The Society for Protective Coatings
<http://www.sspc.org>

STI Steel Tank Institute
<http://www.steeltank.com>

SWI Steel Window Institute
<http://www.steelwindows.com>

TCA Tile Council of America, Inc.
<http://www.tileusa.com>

TEMA Tubular Exchange Manufacturers Association
<http://www.tema.org>

TPI Truss Plate Institute, Inc.
583 D'Onofrio Drive; Suite 200
Madison, WI 53719
(608) 833-5900

UBC The Uniform Building Code
See ICBO

UL Underwriters' Laboratories Incorporated

<http://www.ul.com>

ULC Underwriters' Laboratories of Canada

<http://www.ulc.ca>

WCLIB West Coast Lumber Inspection Bureau

6980 SW Varns Road, P.O. Box 23145

Portland, OR 97223

(503) 639-0651

WRCLA Western Red Cedar Lumber Association

P.O. Box 120786

New Brighton, MN 55112

(612) 633-4334

WWPA Western Wood Products Association

<http://www.wwpa.org>

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SECTION 01 57 19
TEMPORARY ENVIRONMENTAL CONTROLS

EP-1. DESCRIPTION

- A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.
- B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
 - 1. Adversely effect human health or welfare,
 - 2. Unfavorably alter ecological balances of importance to human life,
 - 3. Effect other species of importance to humankind, or;
 - 4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.
- C. Definitions of Pollutants:
 - 1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
 - 2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
 - 3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
 - 4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
 - 5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.
 - 6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.

7. Sanitary Wastes:

- a. Sewage: Domestic sanitary sewage and human and animal waste.
- b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

EP-2. QUALITY CONTROL

- A. Establish and maintain quality control for the environmental protection of all items set forth herein.
- B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

EP-3. REFERENCES

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.
- B. U.S. National Archives and Records Administration (NARA):
33 CFR 328.....Definitions

EP-4. SUBMITTALS

- A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
 - 1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the Resident Engineer to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare and submit to the Resident Engineer and the Contracting Officer for approval, a written and/or graphic Environmental Protection Plan including, but not limited to, the following:
 - a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
 - b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.
 - c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.
 - d. Description of the Contractor's environmental protection personnel training program.
 - e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's

proposed operations and the requirements imposed by those laws, regulations, and permits.

- f. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, vines, grasses, ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.
 - g. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.
 - h. Permits, licenses, and the location of the solid waste disposal area.
 - i. Drawings showing locations of any proposed temporary excavations or embankments for haul roads, material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials. Include as part of an Erosion Control Plan approved by the District Office of the U.S. Soil Conservation Service and the Department of Veterans Affairs.
 - j. Environmental Monitoring Plans for the job site including land, water, air, and noise.
 - k. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas. This plan may be incorporated within the Erosion Control Plan.
- B. Approval of the Contractor's Environmental Protection Plan will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

EP-5. PROTECTION OF ENVIRONMENTAL RESOURCES

- A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period of this contract. Confine activities to areas defined by the specifications and drawings.
- B. Protection of Land Resources: Prior to construction, identify all land resources to be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, top soil, and land forms without permission from the Resident Engineer. Do not fasten or attach ropes, cables, or guys to

trees for anchorage unless specifically authorized, or where special emergency use is permitted.

1. Work Area Limits: Prior to any construction, mark the areas that require work to be performed under this contract. Mark or fence isolated areas within the general work area that are to be saved and protected. Protect monuments, works of art, and markers before construction operations begin. Convey to all personnel the purpose of marking and protecting all necessary objects.
2. Protection of Landscape: Protect trees, shrubs, vines, grasses, land forms, and other landscape features shown on the drawings to be preserved by marking, fencing, or using any other approved techniques.
 - a. Box and protect from damage existing trees and shrubs to remain on the construction site.
 - b. Immediately repair all damage to existing trees and shrubs by trimming, cleaning, and painting with antiseptic tree paint.
 - c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
3. Reduction of Exposure of Unprotected Erodible Soils: Plan and conduct earthwork to minimize the duration of exposure of unprotected soils. Clear areas in reasonably sized increments only as needed to use. Form earthwork to final grade as shown. Immediately protect side slopes and back slopes upon completion of rough grading.
4. Temporary Protection of Disturbed Areas: Construct diversion ditches, benches, and berms to retard and divert runoff from the construction site to protected drainage areas approved under paragraph 208 of the Clean Water Act.
 - a. Sediment Basins: None
 - b. Reuse or conserve the collected topsoil sediment as directed by the Resident Engineer. Topsoil use and requirements are specified in Section 31 20 00, EARTH MOVING.
 - c. Institute effluent quality monitoring programs as required by Federal, State, and local environmental agencies.
5. Erosion and Sedimentation Control Devices: The erosion and sediment controls selected and maintained by the Contractor shall be such that water quality standards are not violated as a result of the Contractor's activities. Construct or install all temporary and permanent erosion and sedimentation control features shown. Maintain temporary erosion and sediment control measures such as berms, dikes,

- drains, sedimentation basins, grassing, and mulching, until permanent drainage and erosion control facilities are completed and operative.
6. Manage borrow areas on and off Government property to minimize erosion and to prevent sediment from entering nearby water courses or lakes.
 7. Manage and control temporary spoil areas on Government property to limit spoil to areas shown and prevent erosion of soil or sediment from entering nearby water courses or lakes.
 8. Protect adjacent areas from despoilment by temporary excavations and embankments.
 9. Handle and dispose of solid wastes in such a manner that will prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and dispose of waste in compliance with Federal, State, and local requirements.
 10. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.
 11. Handle discarded materials other than those included in the solid waste category as directed by the Resident Engineer.
- C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.
1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in retention ponds allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.
 2. Control movement of materials and equipment at stream crossings during construction to prevent violation of water pollution control standards of the Federal, State, or local government.
 3. Monitor water areas affected by construction.
- D. Protection of Fish and Wildlife Resources: Keep construction activities under surveillance, management, and control to minimize interference with, disturbance of, or damage to fish and wildlife. Prior to beginning construction operations, list species that require specific attention along with measures for their protection.

- E. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State of Pennsylvania Department of Environmental Protection regulations and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.
1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials (such as from asphaltic batch plants) at all times, including weekends, holidays, and hours when work is not in progress.
 2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type, light bituminous treatment, baghouse, scrubbers, electrostatic precipitators, or other methods are permitted to control particulates in the work area.
 3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
 4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.
- F. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the Resident Engineer. Maintain noise-produced work at or below the decibel levels and within the time periods specified.
1. Perform construction activities involving repetitive, high-level impact noise only times indicated in the GENERAL REQUIREMENTS unless otherwise permitted by local ordinance or the Resident Engineer. Repetitive impact noise on the property shall not exceed the following dB limitations:

Time Duration of Impact Noise	Sound Level in dB
More than 12 minutes in any hour	70
Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75

2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of, but not limited to, the following:

- a. Maintain maximum permissible construction equipment noise levels at 15 m (50 feet) (dBA):

EARTHMOVING		MATERIALS HANDLING	
FRONT LOADERS	75	CONCRETE MIXERS	75
BACKHOES	75	CONCRETE PUMPS	75
DOZERS	75	CRANES	75
TRACTORS	75	DERRICKS IMPACT	75
SCAPERS	80	PILE DRIVERS	95
GRADERS	75	JACK HAMMERS	75
TRUCKS	75	ROCK DRILLS	80
PAVERS, STATIONARY	80	PNEUMATIC TOOLS	80
PUMPS	75	BLASTING	110
GENERATORS	75	SAWS	75
COMPRESSORS	75	VIBRATORS	75

- b. Use shields or other physical barriers to restrict noise transmission.
- c. Provide soundproof housings or enclosures for noise-producing machinery.
- d. Use efficient silencers on equipment air intakes.
- e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
- f. Line hoppers and storage bins with sound deadening material.
- g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.
3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 dB(A) noise level. Measure noise exposure at the property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at 900 to 1800 mm (three to six feet) in front of any building face.

- Submit the recorded information to the Resident Engineer noting any problems and the alternatives for mitigating actions.
- G. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.
- H. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the Resident Engineer. Cleaning shall include off the station disposal of all items and materials not required to be salvaged, as well as all debris and rubbish resulting from demolition and new work operations.

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SECTION 01 74 19
CONSTRUCTION WASTE MANAGEMENT**1.1 DESCRIPTION**

This specification covers the requirements for management of non-hazardous building construction and demolition waste.

1.2 RELATED WORK

- A. Section 02 41 00, DEMOLITION.
- B. Demolition and removal of roads, walks, curbs, and on-grade slabs outside buildings to be demolished: Section 31 20 00, EARTH MOVING.
- C. Safety Requirements: Section 00 72 00, GENERAL CONDITIONS, Article, ACCIDENT PREVENTION.
- D. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.
- E. Reserved items which are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.
- F. Asbestos Removal: Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.
- G. Lead Paint: Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.

1.3 GOVERNMENT POLICY

- A. Contractor shall practice efficient waste management when sizing, cutting and installing building construction products.
- B. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators and facilitate their recycling.
- C. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling and any revenues or savings obtained from salvage or recycling shall accrue to the Contractor.
- D. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by federal, state and local regulations.

1.4 PLAN

- A. Conduct a site assessment to estimate the types of materials that will be generated by demolition at the site. The Whole Building Design Guide website (<http://www.wbdg.org>) has a Construction Waste Management Database that contains information on companies

that haul, collect, and process recyclable debris from construction projects

- B. Develop and implement procedures to reuse and recycle materials to the greatest extent feasible based upon the contract, the construction and demolition debris management plan, the estimated quantities of materials, and the availability of recycling facilities.
- C. Prepare and submit to the Resident Engineer a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
 - 1. Contractor and project identification information;
 - 2. Procedures to be used for debris management;
 - 3. A listing of the materials to be reused, recycled, or taken to the landfill.
 - 4. The names and locations of reuse and recycling facilities or sites.

1.5 COLLECTION

- A. Provide necessary containers, bins and storage areas to facilitate effective waste management.
- B. Clearly identify so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.

1.6 DISPOSAL

- A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state law.
- B. Building or demolition materials with no practical use or that cannot be recycled shall be disposed of at a landfill or incinerator.

1.7 REPORT

With each application for progress payment, the contractor shall submit a summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

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**SECTION 02 41 00
DEMOLITION****PART 1 - GENERAL****1.1 DESCRIPTION:**

This section specifies demolition and removal of buildings, portions of buildings, utilities, other structures and debris from trash dumps shown.

1.2 RELATED WORK:

- A. Demolition and removal of roads, walks, curbs, and on-grade slabs outside buildings to be demolished: Section 31 20 00, EARTH MOVING.
- B. Safety Requirements: Section 00 72 00, GENERAL CONDITIONS, Article, ACCIDENT PREVENTION.
- C. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.
- E. Environmental Protection: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- F. Infectious Control: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7, INFECTION PREVENTION MEASURES.

1.3 PROTECTION:

- A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of Section 00 72 00, GENERAL CONDITIONS, Article, ACCIDENT PREVENTION.
- B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.9 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.
- C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.
- D. Provide enclosed dust chutes with control gates from each floor to carry debris to truck beds and govern flow of material into truck. Provide overhead bridges of tight board or prefabricated metal construction at dust chutes to protect persons and property from falling debris.

- E. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.
- F. In addition to previously listed fire and safety rules to be observed in performance of work, include following:
 - 1. No wall or part of wall shall be permitted to fall outwardly from structures.
 - 2. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
 - 3. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.
- G. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center; any damaged items shall be repaired or replaced as approved by the Resident Engineer. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have Resident Engineer's approval.
- H. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- I. The work shall comply with the requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7 INFECTION PREVENTION MEASURES.

1.4 UTILITY SERVICES:

- A. Demolish and remove outside utility service lines shown to be removed.
- B. Remove abandoned outside utility lines that would interfere with installation of new utility lines and new construction. Relocate outside utilities that interfere with new work.

PART 2 - PRODUCTS (NOT USED)**PART 3 - EXECUTION****3.1 DEMOLITION:**

- A. Completely demolish and remove buildings and structures, including all appurtenances related or connected thereto, as noted below:
 - 1. As required for installation of new utility service lines.
 - 2. To full depth within an area defined by hypothetical lines located 1500 mm (5 feet) outside building lines of new structures.
- B. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the Medical Center to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the Resident Engineer. Break up concrete slabs below grade that do not require removal from present location into pieces not exceeding 600 mm (24 inches) square to permit drainage. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.
- C. In removing buildings and structures of more than two stories, demolish work story by story starting at highest level and progressing down to third floor level. Demolition of first and second stories may proceed simultaneously.
- D. Remove and legally dispose of all materials, other than earth to remain as part of project work, from any trash dumps shown. Materials removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations. All materials in the indicated trash dump areas, including above surrounding grade and extending to a depth of 1500mm (5feet) below surrounding grade, shall be included as part of the lump sum compensation for the work of this section. Materials that are located beneath the surface of the surrounding ground more than 1500 mm (5 feet), or materials that are discovered to be hazardous, shall be handled as unforeseen. The removal of hazardous material shall be referred to Hazardous Materials specifications.
- E. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the Resident Engineer. When Utility lines are encountered that are not indicated on the drawings, the Resident Engineer shall be notified prior to further work in that area.

3.2 CLEAN-UP:

On completion of work of this section and after removal of all debris,
leave site in clean condition satisfactory to Resident Engineer.

Clean-up shall include off the Medical Center disposal of all items and
materials not required to remain property of the Government as well as
all debris and rubbish resulting from demolition operations.

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**SECTION 03 30 00
CAST-IN-PLACE CONCRETE****PART 1 - GENERAL****1.1 DESCRIPTION:**

This section specifies cast-in-place structural concrete and materials and mixes for other concrete.

1.2 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Concrete roads, walks, and similar exterior site work: Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.

1.3 TESTING AGENCY FOR CONCRETE MIX DESIGN:

- A. Testing agency retained and reimbursed by the Contractor and approved by Resident Engineer.
- B. Testing agency maintaining active participation in Program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology.
- C. Testing agency shall furnish equipment and qualified technicians to establish proportions of ingredients for concrete mixes.

1.4 TOLERANCES:

- A. Formwork: ACI 117, except the elevation tolerance of formed surfaces before removal of shores is +0 mm (+0 inch) and -20 mm (-3/4 inch).
- B. Reinforcement Fabricating and Placing: ACI 117, except that fabrication tolerance for bar sizes Nos. 10, 13, and 16 (Nos. 3, 4, and 5) (Tolerance Symbol 1 in Fig. 2.1(a), ACI, 117) used as column ties or stirrups is +0 mm (+0 inch) and -13 mm (-1/2 inch) where gross bar length is less than 3600 mm (12 feet), or +0 mm (+0 inch) and -20 mm (-3/4 inch) where gross bar length is 3600 mm (12 feet) or more.
- C. Cross-Sectional Dimension: ACI 117, except tolerance for thickness of slabs 12 inches or less is +20 mm (+3/4 inch) and - 6 mm (-1/4 inch). Tolerance of thickness of beams more than 300 mm (12 inch) but less than 900 mm (3 feet) is +20 mm (+3/4 inch) and -10 mm (-3/8 inch).
- D. Slab Finishes: ACI 117, Section 4.5.6, F-number method in accordance with ASTM E1155, except as follows:

1. Test entire slab surface, including those areas within 600 mm (2 feet) of construction joints and vertical elements that project through slab surface.
2. Maximum elevation change which may occur within 600 mm (2 feet) of any column or wall element is 6 mm (0.25 inches).
3. Allow sample measurement lines that are perpendicular to construction joints to extend past joint into previous placement no further than 1500 mm (5 feet).

1.5 REGULATORY REQUIREMENTS:

- A. ACI SP-66 - ACI Detailing Manual.
- B. ACI 318 - Building Code Requirements for Reinforced Concrete.
- C. ACI 301 - Standard Specifications for Structural Concrete.

1.6 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Samples:
 1. Portland cement: 3.5 kg (8 pounds).
 2. Fly ash: 2.25 kg (5 pounds).
- C. Shop Drawings: Reinforcing steel: Complete shop drawings
- D. Mill Test Reports:
 1. Reinforcing Steel.
 2. Cement.
- E. Manufacturer's Certificates:
 1. Abrasive aggregate.
 2. Lightweight aggregate for structural concrete.
 3. Air-entraining admixture.
 4. Chemical admixtures, including chloride ion content.
 5. Waterproof paper for curing concrete.
 6. Liquid membrane-forming compounds for curing concrete.
 7. Non-shrinking grout.
 8. Liquid hardener.
 9. Waterstops.
 10. Expansion joint filler.
 11. Adhesive binder.
- F. Testing Agency for Concrete Mix Design: Approval request including qualifications of principals and technicians and evidence of active participation in program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology.
- G. Test Report for Concrete Mix Designs: Trial mixes including water-cement fly ash ratio curves, concrete mix ingredients, and admixtures.

H. Shoring and Reshoring Sequence: Submit for approval a shoring and reshoring sequence for flat slab/flat plate portions, prepared by a registered Professional Engineer. As a minimum, include timing of form stripping, reshoring, number of floors to be reshored and timing of reshore removal to serve as an initial outline of procedures subject to modification as construction progresses. Submit revisions to sequence, whether initiated by Resident Engineer (see FORMWORK) or Contractor.

1.7 DELIVERY, STORAGE, AND HANDLING:

- A. Conform to ACI 304. Store aggregate separately for each kind or grade, to prevent segregation of sizes and avoid inclusion of dirt and other materials.
- B. Deliver cement in original sealed containers bearing name of brand and manufacturer, and marked with net weight of contents. Store in suitable watertight building in which floor is raised at least 300 mm (1 foot) above ground. Store bulk cement and fly ash in separate suitable bins.
- C. Deliver other packaged materials for use in concrete in original sealed containers, plainly marked with manufacturer's name and brand, and protect from damage until used.

1.8 PRE-CONCRETE CONFERENCE:

- A. General: At least 15 days prior to submittal of design mixes, conduct a meeting to review proposed methods of concrete construction to achieve the required results.
- B. Agenda: Includes but is not limited to:
 - 1. Submittals.
 - 2. Coordination of work.
 - 3. Availability of material.
 - 4. Concrete mix design including admixtures.
 - 5. Methods of placing, finishing, and curing.
 - 6. Finish criteria required to obtain required flatness and levelness.
 - 7. Timing of floor finish measurements.
 - 8. Material inspection and testing.
- C. Attendees: Include but not limited to representatives of Contractor; subcontractors involved in supplying, conveying, placing, finishing, and curing concrete; lightweight aggregate manufacturer; admixture manufacturers; Resident Engineer; Consulting Engineer; Department of Veterans Affairs retained testing laboratories for concrete testing and finish (F-number) verification.
- D. Minutes of the meeting: Contractor shall take minutes and type and distribute the minutes to attendees within five days of the meeting.

1.9 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
- 117-06.....Tolerances for Concrete Construction and Materials
 - 211.1-02.....Selecting Proportions for Normal, Heavyweight, and Mass Concrete
 - 211.2-04.....Selecting Proportions for Structural Lightweight Concrete
 - 214R-02.....Evaluation of Strength Test Results of Concrete
 - 301-05.....Structural Concrete
 - 304R-2000.....Guide for Measuring, Mixing, Transporting, and Placing Concrete
 - 305R-06.....Hot Weather Concreting
 - 306R-(2002).....Cold Weather Concreting
 - 308R-(2001).....Standard Practice for Curing Concrete
 - 309R-05.....Guide for Consolidation of Concrete
 - 31808.....Building Code Requirements for Reinforced Concrete and Commentary
 - 347R-04.....Guide to Formwork for Concrete
 - SP-66-04.....ACI Detailing Manual
- C. American National Standards Institute and American Hardboard Association (ANSI/AHA):
- A135.4-2004.....Basic Hardboard
- D. American Society for Testing and Materials (ASTM):
- A82/A82M-07.....Steel Wire, Plain, for Concrete Reinforcement
 - A185/185M-07.....Steel Welded Wire Fabric, Plain, for Concrete Reinforcement
 - A615/A615M-08.....Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
 - A653/A653M-07.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
 - A706/A706M-06.....Low-Alloy Steel Deformed and Plain Bars for Concrete Reinforcement
 - A767/A767M-05.....Zinc-Coated (Galvanized) Steel Bars for Concrete Reinforcement
 - A775/A775M-07.....Epoxy-Coated Reinforcing Steel Bars
 - A820-06.....Steel Fibers for Fiber-Reinforced Concrete

A996/A996M-06.....Rail-Steel and Axle-Steel Deformed Bars for
Concrete Reinforcement

C31/C31M-08.....Making and Curing Concrete Test Specimens in the
field

C33-07.....Concrete Aggregates

C39/C39M-05.....Compressive Strength of Cylindrical Concrete
Specimens

C94/C94M-07.....Ready-Mixed Concrete

C143/C143M-05.....Slump of Hydraulic Cement Concrete

C150-07.....Portland Cement

C171-07.....Sheet Materials for Curing Concrete

C172-07.....Sampling Freshly Mixed Concrete

C173-07.....Air Content of Freshly Mixed Concrete by the
Volumetric Method

C192/C192M-07.....Making and Curing Concrete Test Specimens in the
Laboratory

C231-08.....Air Content of Freshly Mixed Concrete by the
Pressure Method

C260-06.....Air-Entraining Admixtures for Concrete

C309-07.....Liquid Membrane-Forming Compounds for Curing
Concrete

C330-05.....Lightweight Aggregates for Structural Concrete

C494/C494M-08.....Chemical Admixtures for Concrete

C496-06.....Splitting Tensile Strength of Cylindrical
Concrete Specimens

C567-05.....Density of Structural Lightweight Concrete

C618-05.....Coal Fly Ash and Raw or Calcined Natural
Pozzolan for Use as a Mineral Admixture in
Concrete

C666/C666M-03.....Resistance of Concrete to Rapid Freezing and
Thawing

C881/C881M-02.....Epoxy-Resin-Base Bonding Systems for Concrete

C1107/1107M-07.....Packaged Dry, Hydraulic-Cement Grout (Non-
shrink)

D6-95(R2006).....Loss on Heating of Oil and Asphaltic Compounds

D297-93(R2006).....Rubber Products-Chemical Analysis

D1751-04.....Preformed Expansion Joint Filler for Concrete
Paving and Structural Construction (Non-
extruding and Resilient Bituminous Types)

D4397-02.....Polyethylene Sheeting for Construction,
Industrial and Agricultural Applications

E1155-96(R2008).....Determining F_F Floor Flatness and F_L Floor
Levelness Numbers

E. American Welding Society (AWS):

D1.4-05.....Structural Welding Code - Reinforcing Steel

F. Concrete Reinforcing Steel Institute (CRSI):

Handbook 2008

G. National Cooperative Highway Research Program (NCHRP):

Report On.....Concrete Sealers for the Protection of Bridge
Structures

H. U. S. Department of Commerce Product Standard (PS):

PS 1.....Construction and Industrial Plywood

PS 20.....American Softwood Lumber

I. U. S. Army Corps of Engineers Handbook for Concrete and Cement:

CRD C513.....Rubber Waterstops

CRD C572.....Polyvinyl Chloride Waterstops

PART 2 - PRODUCTS:

2.1 FORMS:

A. Wood: PS 20 free from loose knots and suitable to facilitate finishing concrete surface specified; tongue and grooved.

B. Plywood: PS-1 Exterior Grade B-B (concrete-form) 16 mm (5/8 inch), or 20 mm (3/4 inch) thick for unlined contact form. B-B High Density Concrete Form Overlay optional.

C. Form Lining:

1. Hardboard: ANSI/AHA A135.4, Class 2 with one (S1S) smooth side)

2. Plywood: Grade B-B Exterior (concrete-form) not less than 6 mm (1/4 inch) thick.

2.2 MATERIALS:

A. Portland Cement: ASTM C150 Type I or II. Supplement with the following:

1. Ground granulated blast furnace slag; ASTM C989, Grade 100 or 120. Use one brand of cement throughout project unless otherwise acceptable to architect.

B. Fly Ash: ASTM C618, Class C or F, 20% maximum of cementitious materials, including supplementary optional requirements relating to reactive aggregates and alkalies, and loss on ignition (LOI) not to exceed 5 percent.

C. Coarse Aggregate: ASTM C33. Provide aggregates from a single source for exposed concrete.

1. Size 67 or Size 467 may be used for footings and walls over 300 mm (12 inches) thick.

2. Coarse aggregate for applied topping, encasement of steel columns, and metal pan stair fill shall be Size 7.
 3. Maximum size of coarse aggregates not more than one-fifth of narrowest dimension between sides of forms, one-third of depth of slabs, nor three-fourth of minimum clear spacing between reinforcing bars.
- D. Fine Aggregate: ASTM C33. Provide aggregates from a single source for exposed concrete. Fine aggregate for applied concrete floor topping shall pass a 4.75 mm (No. 4) sieve, 10 percent maximum shall pass a 150 μ m (No. 100) sieve.
- E. Mixing Water: ASTM C94/C94M and potable.
- F. Admixtures:
1. Water Reducing Admixture: ASTM C494, Type A and not contain more chloride ions than are present in municipal drinking water.
 2. High-Range Water-Reducing Admixture (Superplasticizer): ASTM C494, Type F or G, and not contain more chloride ions than are present in municipal drinking water.
 3. Non-Corrosive, Non-Chloride Accelerator: ASTM C494, Type C or E, and not contain more chloride ions than are present in municipal drinking water. Admixture manufacturer must have long-term non-corrosive test data from an independent testing laboratory of at least one year duration using an acceptable accelerated corrosion test method such as that using electrical potential measures.
 - a. Available Products:
 1. Boral Material Technologies, Inc.; Boral BCN
 2. Euclid Chemical Company (The); Eucon CIA
 3. Grace Construction Products, W.R. Grace & Co.; DCI
 4. Master Builders, Inc.; Rheocrete CNI
 5. Sika Corporation; Sika CNI
 4. Air Entraining Admixture: ASTM C260.
 5. Prohibited Admixtures: Calcium chloride, thiocyanate or admixtures containing more than 0.05 percent chloride ions are not permitted.
 6. Certification: Written conformance to the requirements above and the chloride ion content of the admixture prior to mix design review.
- G. Vapor Barrier: ASTM D4397, polyethylene sheet not less than 0.25 mm (10 mil) thick.
1. Available Products:
 - a. Fortifiber Corporation; Moistop Plus
 - b. Raven Industries Inc.; Dura Skrim 12.
 - c. Stego Industries, LLC; Stego Wrap, 10 mils.

- H. Reinforcing Steel: ASTM A615 Grade 60, or ASTM A996, deformed, grade as shown.
- I. Welded Wire Fabric: ASTM A185, plain, fabricated from as-drawn steel wire into flat sheets.
- J. Reinforcing Bars to be Welded: ASTM A706.
- K. Galvanized Reinforcing Bars: ASTM A767.
- L. Epoxy Coated Reinforcing Bars: ASTM A775.
- M. Supports, Spacers, and Chairs: Types which will hold reinforcement in position shown in accordance with requirements of ACI 318 except as specified.
- N. Expansion Joint Filler: ASTM D1751, asphalt saturated cellulosic fiber or ASTM D 1752, cork or self-expanding cork.
- O. Sheet Materials for Curing Concrete: ASTM C171, polyethylene film or white burlap-polyethylene film.
- P. Liquid Membrane-forming Compounds for Curing Concrete: ASTM C309, Type I Class B, with fugitive dye. Compound shall be compatible with scheduled surface treatment, such as paint and resilient tile, and shall not discolor concrete surface.
- Q. Abrasive Aggregate: Aluminum oxide grains or emery grits.
 - 1. Available Products:
 - a. Anti-Hydro International, Inc.; A-H Alox.
 - b. L&M Construction Chemicals, Inc.; Grip It AO.
 - c. Sonneborn, Div. of ChemRex; Frictex NS.
 - 2. Available Products:
 - a. Anti-Hydro International, Inc.; Emery.
 - b. Dayton Superior Corporation; Emery Non-Slip.
 - c. Emeri-Crete, Inc.; Emeri-Topcrete.
 - d. Lambert Corporation; EMAG-20.
 - e. L&M Construction Chemicals, Inc.; Grip IT.
 - f. Metalcrete Industries; Metco Anti-Skid Aggregate.
- R. Liquid Densifier/Sealer: 100% clear, chemically reactive, waterborne solution of inorganic silicate or silicate materials and proprietary components; odorless; colorless; that penetrates, hardens, and densifies concrete surfaces.
- S. Non-Shrink Grout:
 - 1. ASTM C1107, pre-mixed, produce a compressive strength of at least 18 MPa at three days and 35 MPa (5000 psi) at 28 days. Furnish test data from an independent laboratory indicating that the grout when placed

- at a fluid consistency shall achieve 95 percent bearing under a 1200 mm x 1200 mm (4 foot by 4 foot) base plate.
2. Where high fluidity or increased placing time is required, furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent under an 450 mm x 900 mm (18 inch by 36 inch) base plate.
- T. Adhesive Binder: ASTM C881.
1. Polyvinyl Chloride Waterstop: CRD C572.
- A. Available Manufacturers:
1. Bometals, Inc.
 2. Greenstreak
 3. Meadows, W.R., Inc.
 4. Murphy, Paul Plastics Co.
 5. Progress Unlimited, Inc.
 6. Tamms Industries, Inc.
 7. Vinylex Corp.
2. Rubber Waterstops: CRD C513.
- A. Available Manufacturers:
1. Greenstreak
 2. Progress Unlimited, Inc.
 3. Williams Products, Inc.
3. Provide flat, dumbbell-type or centerbulb-type waterstops at construction joints and other joints as indicated. Size to suit joints.
4. Porous Backfill: Crushed stone or gravel graded from 25 mm to 20 mm (1 inch to 3/4 inch).
5. Epoxy Joint Filler: Two component, 100 percent solids compound, with a minimum shore D hardness of 50.
6. Bonding Admixture: Non-rewettable, polymer modified, bonding compound.

2.3 CONCRETE MIXES:

- A. Mix Designs: Proportioned in accordance with Section 5.3, "Proportioning on the Basis of Field Experience and/or Trial Mixtures" of ACI 318.
1. If trial mixes are used, make a set of at least 6 cylinders in accordance with ASTM C192 for test purposes from each trial mix; test three for compressive strength at 7 days and three at 28 days.
 2. Submit a report of results of each test series, include a detailed listing of the proportions of trial mix or mixes, including cement, fly ash, admixtures, weight of fine and coarse aggregate per m³

- (cubic yard) measured dry rodded and damp loose, specific gravity, fineness modulus, percentage of moisture, air content, water-cement -fly ash ratio, and consistency of each cylinder in terms of slump.
3. Prepare a curve showing relationship between water-cement -fly ash ratio at 7-day and 28-day compressive strengths. Plot each curve using at least three specimens.
 4. If the field experience method is used, submit complete standard deviation analysis.
- B. Fly Ash Testing: Submit certificate verifying conformance with specifications initially with mix design and for each truck load of fly ash delivered from source. Notify Resident Engineer immediately when change in source is anticipated. Prior to beginning trial mixes submit to the Resident Engineer the following representative samples of material to be used, properly identified source and project description and number, type of testing (complete chemical and physical), suitably packaged for shipment, and addressed as specified. Allow 60 calendar days for test results after submittal of sample.
1. Fly ash - 2.25 kg (five pounds).
 2. Portland cement - 3.5 kg (8 pounds):
Address -Waterways Experiment Station (WES)
3909 Halls Ferry Road
Vicksburg, MS 39180-6199
ATTN: Engineering Materials Group
- C. After approval of mixes no substitution in material or change in proportions of approval mixes may be made without additional tests and approval of Resident Engineer or as specified. Making and testing of preliminary test cylinders may be carried on pending approval of cement and fly ash, providing Contractor and manufacturer certify that ingredients used in making test cylinders are the same. Resident Engineer may allow Contractor to proceed with depositing concrete for certain portions of work, pending final approval of cement and fly ash and approval of design mix.
- D. Cement Factor: Maintain minimum cement factors in Table I regardless of compressive strength developed above minimums. Fly ash may be substituted for up to 20 percent of the minimum cement factor at option of Contractor, except fly ash may not be used in concrete designated as architectural concrete.

TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE

Concrete Strength	Non-Air- Entrained	Air-Entrained
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Min. 28 Day Comp. Str. MPa (psi)	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio
35 (5000) ^{1,3}	375 (630)	0.45	385 (650)	0.40
30 (4000) ^{1,3}	325 (550)	0.55	340 (570)	0.50
25 (3000) ^{1,3}	280 (470)	0.65	290 (490)	0.55
25 (3000) ^{1,2}	300 (500)	*	310 (520)	*

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 8.3 MPa (1200 psi) in excess of f'c. For concrete strengths above 35 Mpa (5000 psi), the proposed mix design shall achieve a compressive strength 9.7 MPa (1400 psi) in excess of f'c.

2. Lightweight Structural Concrete. Pump mixes may require higher cement values.

3. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.

* Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.

E. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

TABLE II - MAXIMUM SLUMP, MM (INCHES) *

Type of Construction	Normal Weight Concrete	Lightweight Structural Concrete
Reinforced Footings and Substructure Walls	75mm (3 inches)	75 mm (3 inches)
Slabs, Beams, Reinforced Walls, and Building Columns	100 mm (4 inches)	100 mm (4 inches)

* Slump may be increased by the use of the approved high-range water-reducing admixture (superplasticizer). Tolerances as established by ASTM C94. Concrete containing the high-range-water-reducing admixture may have a maximum slump of 225 mm (9 inches). The concrete shall arrive at the job site at a slump of 50 mm to 75 mm (2 inches to 3 inches), and 75 mm to 100 mm (3 inches to 4 inches) for lightweight concrete. This should be verified, and then the high-range-water-reducing admixture added to increase the slump to the approved level.

F. Air-Entrainment: Air-entrainment of normal weight concrete shall conform with Table III. Air-entrainment of lightweight structural concrete shall

conform with Table IV. Determine air content by either ASTM C173 or ASTM C231.

**TABLE III - TOTAL AIR CONTENT
FOR VARIOUS SIZES OF COARSE AGGREGATES (NORMAL CONCRETE)**

Nominal Maximum Size of Total Air Content	Coarse Aggregate, mm (Inches) Percentage by Volume
10 mm (3/8 in).6 to 10	13 mm (1/2 in).5 to 9
20 mm (3/4 in).4 to 8	25 mm (1 in).3-1/2 to 6-1/2
40 mm (1 1/2 in).3 to 6	

**TABLE IV
AIR CONTENT OF LIGHTWEIGHT STRUCTURAL CONCRETE**

Nominal Maximum size of Total Air Content	Coarse Aggregate, mm's (Inches) Percentage by Volume
Greater than 10 mm (3/8 in) 4 to 8	10 mm (3/8 in) or less 5 to 9

- G. High early strength concrete, made with Type III cement or Type I cement plus non-corrosive accelerator, shall have a 7-day compressive strength equal to specified minimum 28-day compressive strength for concrete type specified made with standard Portland cement.
- H. Concrete slabs placed at air temperatures below 10 degrees C (50 degrees Fahrenheit) use non-corrosive, non-chloride accelerator. Concrete required to be air entrained use approved air entraining admixture. Pumped concrete, synthetic fiber concrete, architectural concrete, concrete required to be watertight, and concrete with a water/cement ratio below 0.50 use high-range water-reducing admixture (superplasticizer).
- I. Durability: Use air entrainment for exterior exposed concrete subjected to freezing and thawing and other concrete shown or specified. Air content as shown in Table III or Table IV.
- J. Enforcing Strength Requirements: Test as specified in Section 01 45 29, TESTING LABORATORY SERVICES, during the progress of the work. Seven-day tests may be used as indicators of 28-day strength. Average of any three 28-day consecutive strength tests of laboratory-cured specimens representing each type of concrete shall be equal to or greater than specified strength. No single test shall be more than 3.5 MPa (500 psi) below specified strength. Interpret field test results in accordance with ACI 214. Should strengths shown by test specimens fall below required values, Resident Engineer may require any one or any combination of the following corrective actions, at no additional cost to the Government:

1. Require changes in mix proportions by selecting one of the other appropriate trial mixes or changing proportions, including cement content, of approved trial mix.
2. Require additional curing and protection.
3. If five consecutive tests fall below 95 percent of minimum values given in Table I or if test results are so low as to raise a question as to the safety of the structure, Resident Engineer may direct Contractor to take cores from portions of the structure. Use results from cores tested by the Contractor retained testing agency to analyze structure.
4. If strength of core drilled specimens falls below 85 percent of minimum value given in Table I, Resident Engineer may order load tests, made by Contractor retained testing agency, on portions of building so affected. Load tests in accordance with ACI 318 and criteria of acceptability of concrete under test as given therein.
5. Concrete work, judged inadequate by structural analysis, by results of load test, or for any reason, shall be reinforced with additional construction or replaced, if directed by the Resident Engineer.

2.4 BATCHING AND MIXING:

- A. General: Concrete shall be "Ready-Mixed" and comply with ACI 318 and ASTM C94, except as specified. Batch mixing at the site is permitted. Mixing process and equipment must be approved by Resident Engineer. With each batch of concrete, furnish certified delivery tickets listing information in Paragraph 16.1 and 16.2 of ASTM C94. Maximum delivery temperature of concrete is 38°C (100 degrees Fahrenheit). Minimum delivery temperature as follows:

Atmospheric Temperature	Minimum Concrete Temperature
-1. degrees to 4.4 degrees C (30 degrees to 40 degrees F)	15.6 degrees C (60 degrees F.)
-17 degrees C to -1.1 degrees C (0 degrees to 30 degrees F.)	21 degrees C (70 degrees F.)

1. Services of aggregate manufacturer's representative shall be furnished during the design of trial mixes and as requested by the Resident Engineer for consultation during batching, mixing, and placing operations of lightweight structural concrete. Services will be required until field controls indicate that concrete of required quality is being furnished. Representative shall be thoroughly familiar with the structural lightweight aggregate, adjustment and

control of mixes to produce concrete of required quality.

Representative shall assist and advise Resident Engineer.

PART 3 - EXECUTION

3.1 FORMWORK:

- A. General: Design in accordance with ACI 347 is the responsibility of the Contractor. The Contractor shall retain a registered Professional Engineer to design the formwork, shores, and reshores.
 - 1. Form boards and plywood forms may be reused for contact surfaces of exposed concrete only if thoroughly cleaned, patched, and repaired and Resident Engineer approves their reuse.
 - 2. Provide forms for concrete footings unless Resident Engineer determines forms are not necessary.
- B. Treating and Wetting: Treat or wet contact forms as follows:
 - 1. Coat plywood and board forms with non-staining form sealer. In hot weather, cool forms by wetting with cool water just before concrete is placed.
 - 2. Use sealer on reused plywood forms as specified for new material.
- C. Size and Spacing of Studs: Size and space studs, wales and other framing members for wall forms so as not to exceed safe working stress of kind of lumber used nor to develop deflection greater than 1/270 of free span of member.
- D. Unlined Forms: Use plywood forms to obtain a smooth finish for concrete surfaces. Tightly butt edges of sheets to prevent leakage. Back up all vertical joints solidly and nail edges of adjacent sheets to same stud with 6d box nails spaced not over 150 mm (6 inches) apart.
- E. Inserts, Sleeves, and Similar Items: Anchors, and other items specified as furnished under this and other sections of specifications and required to be in their final position at time concrete is placed shall be properly located, accurately positioned, and built into construction, and maintained securely in place.
- F. Construction Tolerances:
 - 1. Set and maintain concrete formwork to assure erection of completed work within tolerances specified and to accommodate installation of other rough and finish materials. Accomplish remedial work necessary for correcting excessive tolerances. Erected work that exceeds specified tolerance limits shall be remedied or removed and replaced, at no additional cost to the Government.
 - 2. Permissible surface irregularities for various classes of materials are defined as "finishes" in specification sections covering individual materials. They are to be distinguished from tolerances

specified which are applicable to surface irregularities of structural elements.

3.2 PLACING REINFORCEMENT:

- A. General: Details of concrete reinforcement in accordance with ACI 318 and ACI 315, unless otherwise shown.
- B. Placing: Place reinforcement conforming to CRSI DA4, unless otherwise shown.
 - 1. Place reinforcing bars accurately and tie securely at intersections and splices with 1.6 mm (16 gauge) black annealed wire. Use epoxy-coated tie wire with epoxy-coated reinforcing. Secure reinforcing bars against displacement during the placing of concrete by spacers, chairs, or other similar supports. Portions of supports, spacers, and chairs in contact with formwork shall be made of plastic in areas that will be exposed when building is occupied. Type, number, and spacing of supports conform to ACI 315. Where concrete slabs are placed on ground, use concrete blocks or other non-corrodible material of proper height, for support of reinforcement. Use of brick or stone supports will not be permitted.
 - 2. Lap welded wire fabric at least 1 ½ mesh panels plus end extension of wires not less than 300 mm (12 inches) in structural slabs. Lap welded wire fabric at least ½ mesh panels plus end extension of wires not less than 150mm (6 inches) in slabs on grade.
- C. Spacing: Minimum clear distances between parallel bars, except in columns and multiple layers of bars in beams shall be equal to nominal diameter of bars. Minimum clear spacing is 25 mm (1 inch) or 1-1/3 times maximum size of coarse aggregate.
- D. Splicing: Splices of reinforcement made only as required or shown or specified. Accomplish splicing as follows:
 - 1. Lap splices: Do not use lap splices for bars larger than Number 36 (Number 11). Minimum lengths of lap as shown.
 - 2. Welded splices: Splicing by butt-welding of reinforcement permitted providing the weld develops in tension at least 125 percent of the yield strength (fy) for the bars. Welding conform to the requirements of AWS D1.4. Welded reinforcing steel conform to the chemical analysis requirements of AWS D1.4.
 - a. Submit test reports indicating the chemical analysis to establish weldability of reinforcing steel.
 - b. Submit a field quality control procedure to insure proper inspection, materials and welding procedure for welded splices.

- c. Department of Veterans Affairs retained testing agency shall test a minimum of three splices, for compliance, locations selected by Resident Engineer.
- 3. Mechanical Splices: Develop in tension and compression at least 125 percent of the yield strength (fy) of the bars. Stresses of transition splices between two reinforcing bar sizes based on area of smaller bar. Provide mechanical splices at locations indicated. Use approved exothermic, tapered threaded coupling, or swaged and threaded sleeve. Exposed threads and swaging in the field not permitted.
 - a. Initial qualification: In the presence of Resident Engineer, make three test mechanical splices of each bar size proposed to be spliced. Department of Veterans Affairs retained testing laboratory will perform load test.
 - b. During installation: Furnish, at no additional cost to the Government, one companion (sister) splice for every 50 splices for load testing. Department of Veterans Affairs retained testing laboratory will perform the load test.
- E. Bending: Bend bars cold, unless otherwise approved. Do not field bend bars partially embedded in concrete, except when approved by Resident Engineer.
- F. Cleaning: Metal reinforcement, at time concrete is placed, shall be free from loose flaky rust, mud, oil, or similar coatings that will reduce bond.
- G. Future Bonding: Protect exposed reinforcement bars intended for bonding with future work by wrapping with felt and coating felt with a bituminous compound unless otherwise shown.

3.3 VAPOR RETARDER:

- A. Install 10-mil polyethylene across the crawl space floor to prevent soil moisture from migrating into the crawl space.
 - 1. Overlap and tape all seams by 300 mm (12 inches) and seal the polyethylene 150 mm (6 inches) up the crawl space wall with compatible waterproof pressure-sensitive tape.
 - 2. Patch punctures and tears.

3.4 CONSTRUCTION JOINTS:

- A. Unless otherwise shown, location of construction joints to limit individual placement shall not exceed 24,000 mm (80 feet) in any horizontal direction, except slabs on grade which shall have construction joints shown. Allow 48 hours to elapse between pouring adjacent sections unless this requirement is waived by Resident Engineer.

- B. Locate construction joints in suspended floors near the quarter-point of spans for slabs, beams or girders, unless a beam intersects a girder at center, in which case joint in girder shall be offset a distance equal to twice width of beam. Provide keys and inclined dowels as shown. Provide longitudinal keys as shown.
- C. Install polyvinyl chloride or rubber water seals, as shown in accordance with manufacturer's instructions, to form continuous watertight seal.

3.5 EXPANSION JOINTS:

- A. Clean expansion joint surfaces before installing premolded filler and placing adjacent concrete.
- B. Install polyvinyl chloride or rubber water seals, as shown in accordance with manufacturer's instructions, to form continuous watertight seal.

3.6 PLACING CONCRETE:

- A. Preparation:
 - 1. Remove hardened concrete, wood chips, shavings and other debris from forms.
 - 2. Remove hardened concrete and foreign materials from interior surfaces of mixing and conveying equipment.
 - 3. Have forms and reinforcement inspected and approved by Resident Engineer before depositing concrete.
 - 4. Provide runways for wheeling equipment to convey concrete to point of deposit. Keep equipment on runways which are not supported by or bear on reinforcement. Provide similar runways for protection of vapor barrier on coarse fill.
- B. Bonding: Before depositing new concrete on or against concrete which has been set, thoroughly roughen and clean existing surfaces of laitance, foreign matter, and loose particles.
 - 1. Preparing surface for applied topping:
 - a. Remove laitance, mortar, oil, grease, paint, or other foreign material by sand blasting. Clean with vacuum type equipment to remove sand and other loose material.
 - b. Broom clean and keep base slab wet for at least four hours before topping is applied.
 - c. Use a thin coat of one part Portland cement, 1.5 parts fine sand, bonding admixture; and water at a 50: 50 ratio and mix to achieve the consistency of thick paint. Apply to a damp base slab by scrubbing with a stiff fiber brush. New concrete shall be placed while the bonding grout is still tacky.
- C. Conveying Concrete: Convey concrete from mixer to final place of deposit by a method which will prevent segregation. Method of conveying concrete subject to approval of Resident Engineer.

D. Placing: For special requirements see Paragraphs, HOT WEATHER and COLD WEATHER.

1. Do not place concrete when weather conditions prevent proper placement and consolidation, or when concrete has attained its initial set, or has contained its water or cement content more than 1 1/2 hours.
2. Deposit concrete in forms as near as practicable in its final position. Prevent splashing of forms or reinforcement with concrete in advance of placing concrete.
3. Do not drop concrete freely more than 3000 mm (10 feet) for concrete containing the high-range water-reducing admixture (superplasticizer) or 1500 mm (5 feet) for conventional concrete. Where greater drops are required, use a tremie or flexible spout (canvas elephant trunk), attached to a suitable hopper.
4. Discharge contents of tremies or flexible spouts in horizontal layers not exceeding 500 mm (20 inches) in thickness, and space tremies such as to provide a minimum of lateral movement of concrete.
5. Continuously place concrete until an entire unit between construction joints is placed. Rate and method of placing concrete shall be such that no concrete between construction joints will be deposited upon or against partly set concrete, after it's initial set has taken place, or after 45 minutes of elapsed time during concrete placement.
6. On bottom of members with severe congestion of reinforcement, deposit 25 mm (1 inch) layer of flowing concrete containing the specified high-range water-reducing admixture (superplasticizer). Successive concrete lifts may be a continuation of this concrete or concrete with a conventional slump.
7. Concrete on metal deck:
 - a. Concrete on metal deck shall be minimum thickness shown. Allow for deflection of steel beams and metal deck under the weight of wet concrete in calculating concrete quantities for slab.
 - 1) The Contractor shall become familiar with deflection characteristics of structural frame to include proper amount of additional concrete due to beam/deck deflection.

E. Consolidation: Conform to ACI 309. Immediately after depositing, spade concrete next to forms, work around reinforcement and into angles of forms, tamp lightly by hand, and compact with mechanical vibrator applied directly into concrete at approximately 450 mm (18 inch) intervals. Mechanical vibrator shall be power driven, hand operated type with minimum frequency of 5000 cycles per minute having an intensity sufficient to cause flow or settlement of concrete into place. Vibrate

concrete to produce thorough compaction, complete embedment of reinforcement and concrete of uniform and maximum density without segregation of mix. Do not transport concrete in forms by vibration.

1. Use of form vibration shall be approved only when concrete sections are too thin or too inaccessible for use of internal vibration.
2. Carry on vibration continuously with placing of concrete. Do not insert vibrator into concrete that has begun to set.

3.7 HOT WEATHER:

Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Resident Engineer.

3.8 COLD WEATHER:

Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Resident Engineer.

3.9 PROTECTION AND CURING:

- A. Conform to ACI 308: Initial curing shall immediately follow the finishing operation. Protect exposed surfaces of concrete from premature drying, wash by rain and running water, wind, mechanical injury, and excessively hot or cold temperatures. Keep concrete not covered with membrane or other curing material continuously wet for at least 7 days after placing, except wet curing period for high-early-strength concrete shall be not less than 3 days. Keep wood forms continuously wet to prevent moisture loss until forms are removed. Cure exposed concrete surfaces as described below. Other curing methods may be used if approved by Resident Engineer.

1. Liquid curing and sealing compounds: Apply by power-driven spray or roller in accordance with the manufacturer's instructions. Apply immediately after finishing. Maximum coverage 10m²/L (400 square feet per gallon) on steel troweled surfaces and 7.5m²/L (300 square feet per gallon) on floated or broomed surfaces for the curing/sealing compound.
2. Plastic sheets: Apply as soon as concrete has hardened sufficiently to prevent surface damage. Utilize widest practical width sheet and

overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with tape.

3. Paper: Utilize widest practical width paper and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with sand, wood planks, pressure-sensitive tape, mastic or glue.

3.10 REMOVAL OF FORMS:

- A. Remove in a manner to assure complete safety of structure after the following conditions have been met.
 1. Where structure as a whole is supported on shores, forms for beams and girder sides, columns, and similar vertical structural members may be removed after 24 hours, provided concrete has hardened sufficiently to prevent surface damage and curing is continued without any lapse in time as specified for exposed surfaces.
- B. Control Test: Use to determine if the concrete has attained sufficient strength and curing to permit removal of supporting forms. Cylinders required for control tests taken in accordance with ASTM C172, molded in accordance with ASTM C31, and tested in accordance with ASTM C39. Control cylinders cured and protected in the same manner as the structure they represent. Supporting forms or shoring not removed until strength of control test cylinders have attained at least 70 percent of minimum 28-day compressive strength specified. Exercise care to assure that structure is not subjected to heavy construction or material loading.
- C. Reshoring: Reshoring is required if superimposed load plus dead load of the floor exceeds the capacity of the floor at the time of loading. Reshoring accomplished in accordance with ACI 347 at no additional cost to the Government.

3.11 CONCRETE SURFACE PREPARATION:

- A. Metal Removal: Unnecessary metal items cut back flush with face of concrete members.
- B. Patching: Maintain curing and start patching as soon as forms are removed. Do not apply curing compounds to concrete surfaces requiring patching until patching is completed. Use cement mortar for patching of same composition as that used in concrete. Use white or gray Portland cement as necessary to obtain finish color matching surrounding concrete. Thoroughly clean areas to be patched. Cut out honeycombed or otherwise defective areas to solid concrete to a depth of not less than 25 mm (1 inch). Cut edge perpendicular to surface of concrete. Saturate with water area to be patched, and at least 150 mm (6 inches) surrounding before placing patching mortar. Give area to be patched a brush coat of cement grout followed immediately by patching mortar.

Cement grout composed of one part Portland cement, 1.5 parts fine sand, bonding admixture, and water at a 50:50 ratio, mix to achieve consistency of thick paint. Mix patching mortar approximately 1 hour before placing and remix occasionally during this period without addition of water. Compact mortar into place and screed slightly higher than surrounding surface. After initial shrinkage has occurred, finish to match color and texture of adjoining surfaces. Cure patches as specified for other concrete. Fill form tie holes which extend entirely through walls from unexposed face by means of a pressure gun or other suitable device to force mortar through wall. Wipe excess mortar off exposed face with a cloth.

- C. Upon removal of forms, clean vertical concrete surface that is to receive bonded applied cementitious application with wire brushes or by sand blasting to remove unset material, laitance, and loose particles to expose aggregates to provide a clean, firm, granular surface for bond of applied finish.

3.12 CONCRETE FINISHES:

A. Slab Finishes:

1. Monitoring and Adjustment: Provide continuous cycle of placement, measurement, evaluation and adjustment of procedures to produce slabs within specified tolerances. Monitor elevations of structural steel in key locations before and after concrete placement to establish typical deflection patterns for the structural steel. Determine elevations of cast-in-place slab soffits prior to removal of shores. Provide information to Resident Engineer and floor consultant for evaluation and recommendations for subsequent placements.
2. Set perimeter forms to serve as screed using either optical or laser instruments. For slabs on grade, wet screeds may be used to establish initial grade during strike-off, unless Resident Engineer determines that the method is proving insufficient to meet required finish tolerances and directs use of rigid screed guides. Where wet screeds are allowed, they shall be placed using grade stakes set by optical or laser instruments.
3. Place slabs monolithically. Once slab placement commences, complete finishing operations within same day. Slope finished slab to floor drains where they occur, whether shown or not.
4. Use straightedges specifically made for screeding, such as hollow magnesium straightedges or power strike-offs. Do not use pieces of dimensioned lumber. Strike off and screed slab to a true surface at

required elevations. Use optical or laser instruments to check concrete finished surface grade after strike-off. Repeat strike-off as necessary. Complete screeding before any excess moisture or bleeding water is present on surface. Do not sprinkle dry cement on the surface.

5. Immediately following screeding, and before any bleed water appears, use a 3000 mm (10 foot) wide highway straightedge in a cutting and filling operation to achieve surface flatness. Do not use bull floats or darbys, except that darbying may be allowed for narrow slabs and restricted spaces.
6. Wait until water sheen disappears and surface stiffens before proceeding further. Do not perform subsequent operations until concrete will sustain foot pressure with maximum of 6 mm (1/4 inch) indentation.
7. Float Finish: Slabs to receive unbonded toppings, steel trowel finish, fill, and mortar setting beds, shall be floated to a smooth, dense uniform, sandy textured finish. During floating, while surface is still soft, check surface for flatness using a 3000 mm (10 foot) highway straightedge. Correct high spots by cutting down and correct low spots by filling in with material of same composition as floor finish. Remove any surface projections and re-float to a uniform texture.
8. Steel Trowel Finish: Concrete surfaces to receive resilient floor covering or carpet, monolithic floor slabs to be exposed to view in finished work, and other interior surfaces for which no other finish is indicated. Steel trowel immediately following floating. During final troweling, tilt steel trowel at a slight angle and exert heavy pressure to compact cement paste and form a dense, smooth surface. Finished surface shall be smooth, free of trowel marks, and uniform in texture and appearance.
9. Broom Finish: Finish exterior slabs, ramps, and stair treads with a bristle brush moistened with clear water after surfaces have been floated. Brush in a direction transverse to main traffic. Match texture approved by Resident Engineer from sample panel.
10. Finished slab flatness (FF) and levelness (FL) values comply with the following minimum requirements:
 - a. Areas covered with carpeting, or not specified otherwise in b. below:

Slab on Grade:	
Specified overall value	F _F 25/F _L 20
Minimum local value	F _F 17/F _L 15

Level suspended slabs (shored until after testing) and topping
slabs:

Specified overall value FF 25/FL 20

Minimum local value FF 17/FL 15

Unshored suspended slabs:

Specified overall value FF 25

Minimum local value FF 17

Level tolerance such that 80 percent of all points fall within a
20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch)
from the design elevation.

b. Areas that will be exposed or receive thin-set tile:

Slab on grade:

Specified overall value FF 36/FL 20

Minimum local value FF 24/FL 15

Level suspended slabs (shored until after testing) and topping
slabs

Specified overall value FF 30/FL 20

Minimum local value FF 24/FL 15

Unshored suspended slabs:

Specified overall value FF 30

Minimum local value FF 24

Level tolerance such that 80 percent of all points fall within a
20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch)
from the design elevation.

- c. "Specified overall value" is based on the composite of all
measured values in a placement derived in accordance with ASTM
E1155.
- d. "Minimum local value" (MLV) describes the flatness or levelness
below which repair or replacement is required. MLV is based on the
results of an individual placement and applies to a minimum local
area. Minimum local area boundaries may not cross a construction
joint or expansion joint. A minimum local area will be bounded by
construction and/or control joints, or by column lines and/or
half-column lines, whichever is smaller.

11. Measurements

- a. Department of Veterans Affairs retained testing laboratory will
take measurements as directed by Resident Engineer, to verify
compliance with F_F , F_L , and other finish requirements.
Measurements will occur within 72 hours after completion of
concrete placement (weekends and holidays excluded). Make
measurements before shores or forms are removed to insure the "as-

built" levelness is accurately assessed. Profile data for above characteristics may be collected using a laser level or any Type II apparatus (ASTM E1155, "profileograph" or "dipstick").

Contractor's surveyor shall establish reference elevations to be used by Department of Veterans Affairs retained testing laboratory.

- b. Contractor not experienced in using F_F and F_L criteria is encouraged to retain the services of a floor consultant to assist with recommendations concerning adjustments to slab thicknesses, finishing techniques, and procedures on measurements of the finish as it progresses in order to achieve the specific flatness and levelness numbers.
12. Acceptance/ Rejection:
- a. If individual slab section measures less than either of specified minimum local F_F/F_L numbers, that section shall be rejected and remedial measures shall be required. Sectional boundaries may be set at construction and contraction (control) joints, and not smaller than one-half bay.
 - b. If composite value of entire slab installation, combination of all local results, measures less than either of specified overall F_F/F_L numbers, then whole slab shall be rejected and remedial measures shall be required.
13. Remedial Measures for Rejected Slabs: Correct rejected slab areas by grinding, planning, surface repair with underlayment compound or repair topping, retopping, or removal and replacement of entire rejected slab areas, as directed by Resident Engineer, until a slab finish constructed within specified tolerances is accepted.

3.13 SURFACE TREATMENTS:

- A. Use on exposed concrete floors and concrete floors to receive carpeting except those specified to receive non-slip finish.
- B. Liquid Densifier/Sealer: Apply in accordance with manufacturer's directions just prior to completion of construction.
- C. Non-Slip Finish: Except where safety nosing and tread coverings are shown, apply non-slip abrasive aggregate to treads and platforms of concrete steps and stairs, and to surfaces of exterior concrete ramps and platforms. Broadcast aggregate uniformly over concrete surface at rate of application of 8% per 1/10th m^2 (7.5 percent per square foot) of area. Trowel concrete surface to smooth dense finish. After curing, rub treated surface with abrasive brick and water to slightly expose abrasive aggregate.

3.14 RESURFACING FLOORS:

Remove existing flooring areas to receive resurfacing to expose existing structural slab and extend not less than 25 mm (1 inch) below new finished floor level. Prepare exposed structural slab surface by roughening, broom cleaning, and dampening. Apply specified bonding grout. Place topping while the bonding grout is still tacky.

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SECTION 04 05 13
MASONRY MORTARING

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies mortar materials and mixes.

1.2 RELATED WORK:

A. Mortar used in Section:

1. Section 04 05 16, MASONRY GROUTING.
2. Section 04 20 00, UNIT MASONRY.

B. Mortar Color: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 TESTING LABORATORY-CONTRACTOR RETAINED:

- A. Engage a commercial testing laboratory approved by Resident Engineer to perform tests specified below.
- B. Submit information regarding testing laboratory's facilities and qualifications of technical personnel to Resident Engineer.

1.4 TESTS:

- A. Test mortar and materials specified.
- B. Certified test reports.
- C. Identify materials by type, brand name and manufacturer or by origin.
- D. Do not use materials until laboratory test reports are approved by Resident Engineer.
- E. After tests have been made and materials approved, do not change without additional test and approval of Resident Engineer.
- F. Testing:
 1. Test materials proposed for use for compliance with specifications in accordance with test methods contained in referenced specifications and as follows:
 2. Mortar:
 - a. Test for compressive strength and water retention; ASTM C270.
 - b. Mortar compressive strengths 28 days as follows:
Type M: Minimum 17230 kPa (2500 psi) at 28 days.
Type S: Minimum 12400 kPa (1800 psi) at 28 days.
Type N: Minimum 5170 kPa (750 psi) at 28 days.
 3. Cement:
 - a. Test for water soluble alkali (nonstaining) when nonstaining cement is specified.
 - b. Nonstaining cement shall contain not more than 0.03 percent water soluble alkali.

4. Sand: Test for deleterious substances, organic impurities, soundness and grading.

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Certificates:
 1. Indicating that following items meet specifications:
 - a. Portland cement.
 - b. Masonry cement.
 - c. Mortar cement.
 - d. Hydrated lime.
 - e. Fine aggregate (sand).
 - f. Color admixture.
- C. Laboratory Test Reports:
 1. Mortar, each type.
 2. Admixtures.
- D. Manufacturer's Literature and Data:
 1. Cement, each kind.
 2. Hydrated lime.
 3. Admixtures.

1.6 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.
- B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

1.7 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C40-04.....Organic Impurities in Fine Aggregates for
Concrete
 - C91-05.....Masonry Cement
 - C109-07.....Compressive Strength of Hydraulic Cement Mortars
(Using 2-in. or 50-MM Cube Specimens)
 - C144-04.....Aggregate for Masonry Mortar
 - C150-05.....Portland Cement
 - C207-06.....Hydrated Lime for Masonry Purposes
 - C270-07.....Mortar for Unit Masonry
 - C307-03.....Tensile Strength of Chemical - Resistant Mortar,
Grouts, and Monolithic Surfacing

C321-00/R05.....Bond Strength of Chemical-Resistant Mortars
C348-02.....Flexural Strength of Hydraulic Cement Mortars
C595-08.....Blended Hydraulic Cement
C780-07.....Preconstruction and Construction Evaluation of
Mortars for Plain and Reinforced Unit Masonry
C979-05.....Pigments for Integrally Colored Concrete
C1329-05.....Mortar Cement

PART 2 - PRODUCTS**2.1 HYDRATED LIME:**

ASTM C207, Type S.

2.2 AGGREGATE FOR MASONRY MORTAR:

- A. Color to match existing building.
- B. ASTM C144 and as follows:
 - 1. Light colored sand for mortar for laying face brick.
- C. Test sand for color value in accordance with ASTM C40. Sand producing color darker than specified standard is unacceptable.

2.3 BLENDED HYDRAULIC CEMENT:

ASTM C595, Type IS, IP.

2.4 MASONRY CEMENT:

- A. ASTM C91. Type N, S, or M.
 - 1. Available Products:
 - a. Capital Materials Corporation; Flamingo Color Masonry Cement.
 - b. Essroc, Italcementi Group; Brixment.
 - c. National Cement Company, Inc.; Coosa Masonry Cement.

2.5 MORTAR CEMENT:

- A. ASTM C1329, Type N, S or M.
 - 1. Available Products:
 - a. Lafarge North America Inc.; [Lafarge Mortar Cement] [or]
[Magnolia Superbond Mortar Cement].

2.6 PORTLAND CEMENT:

- A. ASTM C150, Type I.

2.7 WATER:

Potable, free of substances that are detrimental to mortar, masonry, and metal.

2.8 MASONRY MORTAR:

- A. Conform to ASTM C270.
- B. Admixtures:
 - 1. Do not use mortar admixtures, and color admixtures unless approved by Resident Engineer.

2. Submit laboratory test report showing effect of proposed admixture on strength, water retention, and water repellency of mortar.
 3. Do not use antifreeze compounds.
- C. Colored Mortar:
1. Maintain uniform mortar color for exposed work throughout.
 2. Match mortar color to mortar color of existing building.
 3. Color of mortar for exposed work in alteration work to match color of existing mortar unless specified otherwise in section 09 06 00, SCHEDULE FOR FINISHES.
- D. Color Admixtures:
1. Proportion as specified by manufacturer.
 2. For color, see Section 09 06 00, SCHEDULE FOR FINISHES.

2.9 COLOR ADMIXTURE:

- A. Pigments: ASTM C979.
- B. Use mineral pigments only. Organic pigments are not acceptable.
- C. Pigments inert, stable to atmospheric conditions, nonfading, alkali resistant and water insoluble.
1. Available Products:
 - a. Bayer Corporation, Industrial Chemicals Div.; Bayferrox Iron Oxide Pigments.
 - b. Davis Colors; True Tone Mortar Colors.
 - c. Solomon Grind-Chem Services, Inc.; SGS Mortar Colors.

PART 3 - EXECUTION

3.1 MIXING:

- A. Mix in a mechanically operated mortar mixer.
1. Mix mortar for at least three minutes but not more than five minutes.
- B. Measure ingredients by volume. Measure by the use of a container of known capacity.
- C. Mix water with dry ingredients in sufficient amount to provide a workable mixture which will adhere to vertical surfaces of masonry units.
- D. Mortar that has stiffened because of loss of water through evaporations:
1. Re-tempered by adding water to restore to proper consistency and workability.
 2. Discard mortar that has reached its initial set or has not been used within two hours.

3.2 MORTAR USE LOCATION:

- A. Use Type M mortar for precast concrete panels, and waterproof parging below grade.

- B. Use Type S mortar for masonry containing vertical reinforcing bars (non-engineered) masonry below grade and engineered reinforced unit masonry work.
- C. For brick veneer over frame back up walls, use Type N portland cement-lime mortar or Type S masonry cement or mortar cement mortar.
- D. Use Type N mortar for other masonry work, except as otherwise specified.

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SECTION 04 05 16
MASONRY GROUTING

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies grout materials and mixes.

1.2 RELATED WORK:

A. Grout used in Section:

1. Section 04 20 00, UNIT MASONRY.

B. Grout Color: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 TESTS:

A. Test grout and materials specified.

B. Certified test reports.

C. Identify materials by type, brand name and manufacturer or by origin.

D. Do not use materials until laboratory test reports are approved by Resident Engineer.

E. After tests have been made and materials approved, do not change without additional test and approval of Resident Engineer.

F. Testing:

1. Test materials proposed for use for compliance with specifications in accordance with test methods contained in referenced specifications and as follows:

2. Grout:

a. Test for compressive strength; ASTM C1019.

b. Grout compressive strength of 13790 kPa (2000 psi) at 28 days.

3. Sand: Test for deleterious substances, organic impurities, soundness and grading.

1.4 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Certificates:

1. Indicating that following items meet specifications:

a. Portland cement.

b. Masonry cement.

c. Grout.

d. Hydrated lime.

e. Fine aggregate (sand).

f. Coarse aggregate for grout.

C. Laboratory Test Reports:

1. Grout, each type.

2. Admixtures.

D. Manufacturer's Literature and Data:

1. Cement, each kind.
2. Hydrated lime.
3. Admixtures.

1.5 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.
- B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

1.6 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C40-04.....Organic Impurities in Fine Aggregates for Concrete
 - C91-05.....Masonry Cement
 - C150-05.....Portland Cement
 - C207-06.....Hydrated Lime for Masonry Purposes
 - C404-07.....Aggregate for Masonry Grout
 - C476-07.....Grout for Masonry
 - C595-08.....Blended Hydraulic Cement
 - C979-05.....Pigments for Integrally Colored Concrete
 - C1019-05.....Sampling and Testing Grout

PART 2 - PRODUCTS**2.1 HYDRATED LIME:**

ASTM C207, Type S.

2.2 AGGREGATE FOR MASONRY GROUT:

ASTM C404, Size 8.

2.3 BLENDED HYDRAULIC CEMENT:

ASTM C595, Type IS, IP.

2.4 MASONRY CEMENT:

- A. ASTM C91. Type N, S, or M.

1. Available Products:

- a. Capital Materials Corporation; Flamingo Color Masonry Cement.
- b. Essroc, Italcementi Group; Brixment.
- c. National Cement Company, Inc.; Coosa Masonry Cement.

2.5 PORTLAND CEMENT:

- A. ASTM C150, Type I.

2.6 WATER:

Potable, free of substances that are detrimental to grout, masonry, and metal.

2.7 GROUT:

- A. Conform to ASTM C476 except as specified.
- B. Grout type proportioned by volume as follows:
1. Fine Grout:
 - a. Portland cement or blended hydraulic cement: one part.
 - b. Hydrated lime: 0 to 1/10 part.
 - c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.
 2. Coarse Grout:
 - a. Portland cement or blended hydraulic cement: one part.
 - b. Hydrated lime: 0 to 1/10 part.
 - c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.
 - d. Coarse aggregate: one to two times sum of volumes of cement and lime used.
 3. Sum of volumes of fine and coarse aggregates: Do not exceed four times sum of volumes of cement and lime used.

PART 3 - EXECUTION**3.1 MIXING:**

- A. Mix in a mechanically operated grout mixer.
1. Mix grout for at least five minutes.
- B. Measure ingredients by volume. Measure by the use of a container of known capacity.
- C. Mix water with grout dry ingredients in sufficient amount to bring grout mixture to a pouring consistency.

3.2 GROUT USE LOCATIONS:

- A. Use fine grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is 50 mm (2 inches) or less.
- B. Use either fine grout or coarse grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is greater than 50 mm (2 inches).
- C. Do not use grout for filling bond beam or lintel units.

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SECTION 04 20 00
UNIT MASONRY**PART 1 - GENERAL****1.1 DESCRIPTION**

This section specifies requirements for construction of masonry unit walls and precast sills.

1.2 RELATED WORK

- A. Mortars and grouts: Section 04 05 13, MASONRY MORTARING, Section 04 05 16, MASONRY GROUTING.
- B. Steel lintels: Section 05 50 00, METAL FABRICATIONS.
- C. Cavity insulation: Section 07 21 13, THERMAL INSULATION.
- D. Flashing: Section 07 60 00, FLASHING AND SHEET METAL.
- E. Sealants and sealant installation: Section 07 92 00, JOINT SEALANTS.
- F. Color and texture of masonry units: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Samples:
 - 1. Face brick, sample panel, 200 mm by 400 mm (8 inches by 16 inches,) showing full color range and texture of bricks, bond, and proposed mortar joints.
 - 2. Concrete masonry units, when exposed in finish work.
 - 3. Anchors, and ties, one each and joint reinforcing 1200 mm (48 inches) long.
 - 4. Mill Certificates: Submit steel producer's certificates of mill analysis, tensile and bend tests for reinforcement steel required for project.
 - 5. Shop Drawings: Submit shop drawings for fabrication, bending, and placement of reinforcing bars. Comply with ACI 315. Show bar schedules, diagrams of bent bars, stirrup spacing, lateral ties and other arrangements and assemblies as required for fabrication and placement of reinforcement for unit masonry work.
 - 6. Certificates:
 - a. Certificates signed by manufacturer, including name and address of contractor, project location, and the quantity, and date or dates of shipment of delivery to which certificate applies.
 - b. Testing laboratory facilities and qualifications of its principals and key personnel to perform tests specified.
 - 7. Manufacturer's Literature and Data:

- a. Strip reinforcement.
- b. Reinforcing bars.
- C. Shop Drawings:
 - 1. Special masonry shapes.
 - 2. Drawings, showing reinforcement, applicable dimensions and methods of hanging soffit or lintel masonry and reinforcing masonry for embedment of anchors for hung fixtures.
 - 3. Concrete masonry units for typical window and door openings, and, for special conditions as affected by structural conditions.
- D. Certificates:
 - 1. Certificates signed by manufacturer, including name and address of contractor, project location, and the quantity, and date or dates of shipment of delivery to which certificate applies.
 - 2. Indicating that the following items meet specification requirements:
 - a. Face brick.
 - b. Solid and load-bearing concrete masonry units, including fire-resistant rated units.
 - 3. Testing laboratories facilities and qualifications of its principals and key personnel to perform tests specified.
- E. Manufacturer's Literature and Data:
 - 1. Anchors, ties, and reinforcement.
 - 2. Shear keys.
 - 3. Reinforcing bars.

1.4 SAMPLE PANEL

- A. Before starting masonry, lay up a sample panel in accordance with Masonry Standards Joint Committee (MSJC) and Brick Industry Association (BIA).
 - 1. Use brick from random piles of brick delivered on site.
 - 2. Include reinforcing, ties, and anchors.
- B. Use sample panels approved by Resident Engineer for standard of workmanship of new masonry work.
- C. Use sample panel to test cleaning methods.

1.5 WARRANTY

Warrant exterior masonry walls against moisture leaks and subject to terms of "Warranty of Construction" article in Section 00 72 00, GENERAL CONDITIONS, except that warranty period shall be five years.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A82-05.....Steel Wire, Plain, for Concrete Reinforcement.

A615/A615M-07.....Deformed and Plain Billet-Steel Bars for
Concrete Reinforcement.A675/A675M-03.....Standard Specification for Steel Bars, Carbon,
Hot-Wrought, Special Quality, Mechanical
PropertiesC34-03 Structural Clay Load-Bearing
Wall Tile

C55-06.....Concrete Building Brick

C56-05.....Structural Clay Non-Load-Bearing Tile

C62-05.....Building Brick (Solid Masonry Units Made From
Clay or Shale)C67-07.....Sampling and Testing Brick and Structural Clay
Tile

C90-06.....Load-Bearing Concrete Masonry Units

C126-99.....Ceramic Glazed Structural Clay Facing Tile,
Facing Brick, and Solid Masonry UnitsC216-07.....Facing Brick (Solid Masonry Units Made From Clay
or Shale)

C476-02.....Standard Specification for Grout for Masonry

C612-04.....Mineral Fiber Block and Board Thermal Insulation

C744-05.....Prefaced Concrete and Calcium Silicate Masonry
Units.D1056-07.....Flexible Cellular Materials - Sponge or Expanded
Rubber

D2000-06.....Rubber Products in Automotive Applications

D2240-05.....Rubber Property - Durometer Hardness

D3574-05.....Flexible Cellular Materials-Slab, Bonded, and
Molded Urethane Foams

F1667-05.....Fasteners: Nails, Spikes and Staples

C. Masonry Industry Council:

All Weather Masonry Construction Manual, 2000.

D. American Welding Society (AWS):

D1.4-05 Structural Welding Code - Reinforcing Steel.

E. Federal Specifications (FS):

FF-S-107C-00.....Screws, Tapping and Drive

F. Brick Industry Association - Technical Notes on Brick Construction
(BIA):

11-1986.....Guide Specifications for Brick Masonry, Part I

11A-1988.....Guide Specifications for Brick Masonry, Part II

11B-1988.....Guide Specifications for Brick Masonry, Part III
Execution

11C-1998.....Guide Specification for Brick Masonry Engineered
Brick Masonry, Part IV

11D-1988.....Guide Specifications for Brick Masonry
Engineered Brick Masonry, Part IV continued

G. Masonry Standards Joint Committee; Specifications for Masonry Structures
(ACI 530.1-05/ASCE 6-05/TMS 602-99) (MSJC).

PART 2 - PRODUCTS

2.1 BRICK

A. Face Brick:

1. ASTM C216, Grade SW, Type FBS.
2. Brick when tested in accordance with ASTM C67: Classified slightly efflorescent or better.
3. Size:
 - a. Modular

B. Building Brick: ASTM C62, Grade MW for backup and interior work; Grade SW where in contact with earth.

C. Manufacturer:

1. Belden Brick Company; Color to match existing Building 2. Submit sample to owner and architect for approval.

2.2 CONCRETE MASONRY UNITS

A. Hollow and Solid Load-Bearing Concrete Masonry Units: ASTM C90.

1. Unit Weight: Normal weight.
2. Fire rated units for fire rated partitions.
3. Sizes: Modular
4. For molded faces used as a finished surface, use concrete masonry units with uniform fine to medium surface texture unless specified
5. Available Manufacturers:

- a. R.I. Lampus, Co.
- b. Keystone Block and Supply Inc.
- c. Betco Supreme Architectural Products.

6. Decorative Concrete Masonry Units:

- a. Ground Face Units
- b. Available Products:
 1. Trendwyth Industries, Trendstone Plus; color as selected by Architect from manufacturers full range.
 2. Nitterhouse Masonry Products, Inc.; color as selected by Architect from manufacturers full range.

3. Betzo Supreme Architectural Products; color as selected by Architect from manufacturers full range.

B. Concrete Brick: ASTM C55, Grade N.

2.3 SHEAR KEYS

- A. ASTM D2000, solid extruded cross-shaped section of rubber, neoprene, or polyvinyl chloride, with a durometer hardness of approximately 80 when tested in accordance with ASTM D2240, and a minimum shear strength of 3.5 MPa (500 psi).
- B. Shear key dimensions: Approximately 70 mm by 8 mm for long flange and 38 mm by 16 mm for short flange (2-3/4 inches by 5/16 inch for long flange, and 1-1/2 inches by 5/8 inch for short flange).

2.4 REINFORCEMENT:

- A. Steel Reinforcing Bars: ASTM A615, deformed bars, 420 MPa (Grade 60) for bars No. 10 to No. 57 (No. 3 to No. 18), except as otherwise indicated.
- B. Where 6 mm diameter (No. 2) bars are shown, provide plain, round, carbon steel bars, ASTM A675, 550 MPa (Grade 80).
- C. Shop-fabricate reinforcement bars which are shown to be bent or hooked.
- D. Strip Reinforcement:
 - 1. Form from wire complying with ASTM A82.
 - 2. Galvanized after fabrication.
 - 3. Width of strip reinforcement 40 mm (1 5/8-inches) less than nominal width of masonry wall or partition.
 - 4. Cross wires welded to longitudinal wires.
 - 5. Strip reinforcing at least 3000 mm (10 feet) in length.
 - 6. Strip reinforcing in rolls is not acceptable.
 - 7. Strip reinforcing that is crimped to form drip is not acceptable.
 - 8. Maximum spacing of cross wires 400 mm (16 inches) to longitudinal wires.
 - 9. Ladder Design:
 - a. Longitudinal wires deformed 5 mm (0.1875 inch) diameter wire.
 - b. Cross wires 4 mm (0.1483 inch) diameter.
 - 10. Trussed Design:
 - a. Longitudinal and cross wires not less than 4 mm (0.1483 inch nominal) diameter.
 - b. Longitudinal wires deformed.
 - 11. Multiple Wythes and Cavity wall ties:
 - a. Longitudinal wires 2.6 mm (0.1055 inch), two in each wythe with ladder truss wires 2.6 mm (0.1055 inch) overlay, welded to each longitudinal wire.
 - b. Longitudinal wires 4 mm (0.155 inch) with U shape 2.6 mm (0.1055 inch) rectangular ties extending into other wythe not less than 75

mm (3 inches) spaced 400 mm o.c. (16 inches). Adjustable type with U shape tie designed to receive 4 mm (0.155 inch) pintle projecting into other wythe 75 mm (3 inches).

12. Available Manufacturers:

- a. Dayton Superior Corporation, Dur-O-Wall Division
- b. Heckman Building Products, Inc.
- c. Hohmann & Barnard, Inc.
- d. Wire-Bond

2.5 ANCHORS, TIES, AND REINFORCEMENT

A. Steel Reinforcing Bars: ASTM A615M, deformed bars, grade as shown.

B. Joint Reinforcement:

- 1. Form from wire complying with ASTM A82.
- 2. Galvanized after fabrication.
- 3. Width of joint reinforcement 40 mm (1-5/8 inches) less than nominal width of masonry wall or partition.
- 4. Cross wires welded to longitudinal wires.
- 5. Joint reinforcement at least 3000 mm (10 feet) in length.
- 6. Joint reinforcement in rolls is not acceptable.
- 7. Joint reinforcement that is crimped to form drip is not acceptable.
- 8. Maximum spacing of cross wires 400 mm (16 inches) to longitudinal wires.

9. Ladder Design:

- a. Longitudinal wires deformed 5 mm (0.1875 inch) diameter wire.
- b. Cross wires 4 mm (0.1483 inch) diameter.

10. Trussed Design:

- a. Longitudinal and cross wires not less than 4 mm (0.1483 inch nominal) diameter.
- b. Longitudinal wires deformed.

11. Multiple Wythes and Cavity wall ties:

- a. Longitudinal wires 2.6 mm (0.1055 inch), two in each wythe with ladder truss wires 2.6 mm (0.1055 inch) overlay, welded to each longitudinal wire.
- b. Longitudinal wires 4 mm (0.155 inch) with U shape 2.6 mm (0.1055 inch) rectangular ties extending into other wythe not less than 75 mm (3 inches) spaced 400 mm o.c. (16 inches). Adjustable type with U shape tie designed to receive 4 mm (0.155 inch) pintle projecting into other wythe 75 mm (3 inches).

C. Adjustable Veneer Anchor for Frame Walls:

- 1. Two piece, anchor and adjustable tie.
- 2. Loop Type:

- a. Anchor: Screw-on galvanized steel anchor strap 2.75 mm (0.1084 inch) by 19 mm (3/4 inch) wide by 225 mm (9 inches) long, with 9 mm (3/8 inch) offset and 100 mm (4 inch) adjustment. Provide 5 mm (3/16 inch) hole at each end for fasteners. Rib stiffened, sheet metal plate of depth to penetrate full depth of insulation board and sheathing.
 - b. Ties: Triangular tie, fabricated of 5 mm (3/16 inch) diameter galvanized cold drawn steel wire. Ties long enough to engage the anchor and be embedded not less than 50 mm (two inches) into the bed joint of the masonry veneer.
 - c. Penetration Seal: Manufacturer's standard polyethylene foam sealing tape conforming with ASTM D7535.
3. Available Products:
- a. Dayton Superior Corporation, Dur-O-Wal Division; [D/A 213] [or] [D/A 210 with D/A 700-708].
 - b. Heckmann Building Products Inc.; [315-D with 316] [or] [Pos-I-Tie].
 - c. Hohmann & Barnard, Inc.; X-Seal System.
 - d. Wire-Bond; [1004, Type III] [or] [RJ-711].
- D. Wall Ties, (Mesh or Wire):
1. Mesh wall ties formed of ASTM A82, W0.5, 2 mm, (16 gage) galvanized steel wire 13 mm by 13 mm (1/2 inch by 1/2 inch) mesh, 75 mm (3 inches) wide by 200 mm (8 inches) long.
 2. Rectangular wire wall ties formed of W1.4, 3 mm, (10 gage) galvanized steel wire 50 mm (2 inches) wide by 200 mm (8 inches) long.
- E. Corrugated Wall Tie:
1. Form from 1.5 mm (0.0598 inch) thick corrugated, galvanized steel 30 mm (1-1/4 inches) wide by lengths so as to extend at least 100 mm (4 inches) into joints of new masonry plus 38 mm (1-1/2 inch) turn-up.
 2. Provide 5 mm (3/16 inch) hole in turn-up for fastener attachment.
- F. Rigid Wall Anchors:
1. Form from galvanized steel not less than 25 mm (1 inch) wide by 5 mm (3/16 inch) thick by 600 mm (24 inches) long, plus 50 mm (2 inch) bends.
 2. Other lengths as shown.

2.6 PREFORMED COMPRESSIBLE JOINT FILLER

- A. Thickness and depth to fill the joint as specified.
- B. Closed Cell Neoprene: ASTM D1056, Type 2, Class A, Grade 1, B2F1.
- C. Non-Combustible Type: ASTM C612, Class 5, 1800 degrees F.

2.7 ACCESSORIES

- A. Weep/Vent Products

1. Cellular Plastic Weep/Vent: One-piece, flexible extrusion made from UV-resistant polypropylene copolymer, full height and width of head joint and depth 1/8 inch (3mm) less than depth of outer wythe, in color selected from manufacturer's standard.
2. Weep Hole Wicks: Glass fiber ropes, 10 mm (3/8 inch) minimum diameter, 300 mm (12 inches) long.
3. Available Products.
 - a. Advanced Building Products Inc.; Mortar Maze weep vent.
 - b. Dayton Superior Corporation, Dur-O-Wal Division; Cell Vents.
 - c. Heckman Building Products Inc.; No. 85 Cell Vent.
 - d. Hohmann & Barnard, Inc.; Quadro-Vent.
 - e. Wire Bond; Cell Vent.
- B. Cavity Drainage Material: Free-draining mesh, made from polymer strands that will not degrade within the wall cavity.
 1. Provide the following configurations.
 - a. Strips, full-depth of cavity and 10 inches (250mm) wide, with dovetail shaped notches 7 inches (175mm) deep that prevent mesh from being clogged with mortar droppings.
 2. Available Products:
 - a. Advanced Building Products Inc.; **[Mortar Break] [Mortar Break II]**
 - b. Archovations, Inc.; CavClear Masonry Mat.
 - c. Dayton Superior Corporation, Dur-O-Wal Division; Polytite Mortar Stop.
 - d. Mortar Net USA, Ltd.; Mortar Net.
- C. Masonry Cleaner:
 1. Detergent type cleaner selected for each type masonry used.
 2. Acid cleaners are not acceptable.
 3. Use soapless type specially prepared for cleaning brick.
- D. Fasteners:
 1. Concrete Nails: ASTM F1667, Type I, Style 11, 19 mm (3/4 inch) minimum length.
 2. Masonry Nails: ASTM F1667, Type I, Style 17, 19 mm (3/4 inch) minimum length.
 3. Screws: FS-FF-S-107, Type A, AB, SF thread forming or cutting.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

- A. Protection:
 1. Cover tops of walls with nonstaining waterproof covering, when work is not in progress. Secure to prevent wind blow off.

2. On new work protect base of wall from mud, dirt, mortar droppings, and other materials that will stain face, until final landscaping or other site work is completed.

B. Cold Weather Protection:

1. Masonry may be laid in freezing weather when methods of protection are utilized.
2. Comply with MSJC and "Hot and Cold Weather Masonry Construction Manual".

3.2 CONSTRUCTION TOLERANCES

- A. Lay masonry units plumb, level and true to line within the tolerances as per MSJC requirements and as follows:
- B. Maximum variation from plumb:
 1. In 3000 mm (10 feet) - 6 mm (1/4 inch).
 2. In 6000 mm (20 feet) - 10 mm (3/8 inch).
 3. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).
- C. Maximum variation from level:
 1. In any bay or up to 6000 mm (20 feet) - 6 mm (1/4 inch).
 2. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).
- D. Maximum variation from linear building lines:
 1. In any bay or up to 6000 mm (20 feet) - 13 mm (1/2 inch).
 2. In 12 000 mm (40 feet) or more - 19 mm (3/4 inch).
- E. Maximum variation in cross-sectional dimensions of columns and thickness of walls from dimensions shown:
 1. Minus 6 mm (1/4 inch).
 2. Plus 13 mm (1/2 inch).
- F. Maximum variation in prepared opening dimensions:
 1. Accurate to minus 0 mm (0 inch).
 2. Plus 6 mm (1/4 inch).

3.3 INSTALLATION GENERAL

- A. Keep finish work free from mortar smears or spatters, and leave neat and clean.
- B. Anchor masonry as specified in Paragraph, ANCHORAGE.
- C. Wall Openings:
 1. Fill hollow metal frames built into masonry walls and partitions solid with mortar as laying of masonry progresses.
 2. If items are not available when walls are built, prepare openings for subsequent installation.
- D. Tooling Joints:
 1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.

2. Tool while mortar is soft enough to be compressed into joints and not raked out.
3. Finish joints in exterior face brick work with a jointing tool, and provide smooth, water-tight concave joint unless specified otherwise.
4. Tool Exposed interior joints in finish work concave unless specified otherwise.

E. Partition Height:

1. Extend partitions at least 152 mm (six inches) above suspended ceiling or to overhead construction where no ceiling occurs.
2. Extend following partitions to overhead construction.
 - a. Where noted smoke partitions, FHP (full height partition), and FP (fire partition) and smoke partitions (SP) on drawings.
 - b. Both walls at expansion joints.

F. Lintels:

1. Use steel lintels, for openings in masonry openings.
2. Length for minimum bearing of 200 mm (8 inches) at ends.

G. Wall, Furring, and Partition Units:

1. Lay out field units to provide for running bonding of walls and partitions, with vertical joints in second course centering on first course units unless specified otherwise.
2. Align head joints of alternate vertical courses.
3. At sides of openings, balance head joints in each course on vertical center lines of openings.
4. Use no piece shorter than 100 mm (4 inches) long.
5. On interior partitions provide a 6 mm (1/4 inch) open joint for caulking between existing construction, exterior walls, concrete work, and abutting masonry partitions.
6. Use not less than 100 mm (4 inches) nominal thick masonry for free standing furring unless shown otherwise.

H. Before connecting new masonry with previously laid, remove loosened masonry or mortar, and clean and wet work in place as specified under wetting.

I. Wetting and Wetting Test:

1. Test and wet brick or clay tile in accordance with BIA 11B.
2. Do not wet concrete masonry units.

J. Temporary Formwork: Provide formwork and shores as required for temporary support of reinforced masonry elements.

K. Construct formwork to conform to shape, line and dimensions shown. Make sufficiently tight to prevent leakage of mortar, grout, or concrete (if any). Brace, tie and support as required to maintain position and shape during construction and curing of reinforced masonry.

- L. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and all other reasonable temporary loads that may be placed on them during construction.
- M. Allow not less than the following minimum time to elapse after completion of members before removing shores or forms, provided suitable curing conditions have been obtained during the curing period.
 - 1. 10 days for girders and beams.
 - 2. 7 days for slabs.
 - 3. 7 days for reinforced masonry soffits.

3.4 ANCHORAGE

A. Veneer to Frame Walls:

- 1. Use adjustable veneer anchors with ribbed-stiffened, sheet metal plate of depth to penetrate full depth of insulation and sheathing.
- 2. Fasten anchor to stud through insulation and sheathing with self drilling and tapping screw, one at each end of loop type anchor.
- 3. Space anchors not more than 400 mm (16 inches) on center vertically at each stud.

B. Masonry Facing to Backup and Cavity Wall Ties:

- 1. Use individual ties for new work.
- 2. Stagger ties in alternate courses, and space at 400 mm (16 inches) maximum vertically, and 600 mm (2 feet) horizontally.
- 3. At openings, provide additional ties spaced not more than 900 mm (3 feet) apart vertically around perimeter of opening, and within 300 mm (12 inches) from edge of opening.
- 4. Anchor new masonry facing to existing masonry with corrugated wall ties spaced at 400 mm (16 inch) maximum vertical intervals and at every second masonry unit horizontally. Fasten ties to masonry with masonry nails.
- 5. Option: Use joint reinforcing for multiple wythes and cavity wall ties spaced not more than 400 mm (16 inches) vertically.
- 6. Tie interior and exterior wythes of reinforced masonry walls together with individual ties. Provide ties at intervals not to exceed 600 mm (24 inches) on center horizontally, and 400 mm (16 inches) on center vertically. Lay ties in the same line vertically in order to facilitate vibrating of the grout pours.

3.5 REINFORCEMENT

A. Joint Reinforcement:

- 1. Use as joint reinforcement in CMU wythe of combination brick and CMU, cavity walls, and single wythe concrete masonry unit walls or partitions.

2. Reinforcing may be used in lieu of individual ties for anchoring brick facing to CMU backup in exterior masonry walls.
3. Brick veneer over frame backing walls do not require joint reinforcement.
4. Locate joint reinforcement in mortar joints at 400 mm (16 inch) maximum vertical intervals.
5. Additional strip reinforcement is required in mortar joints at both 200 mm (8 inches) and 400 (16 inches) above and below windows, doors, louvers and similar openings in masonry, except where other type anchors are required for anchorage of masonry to concrete structure.
6. Joint reinforcement is required in every course of stack bond CMU masonry.
7. Wherever brick masonry is backed up with stacked bond masonry, joint reinforcement is required in every course of CMU backup, and in corresponding joint of facing brick.

B. Steel Reinforcing Bars:

1. Install in cells of hollow masonry units where required for vertical reinforcement and in bond beam units for lintels and bond beam horizontal reinforcement. Install in wall cavities of reinforced masonry walls where shown.
2. Use grade 40 bars if not specified otherwise.
3. Bond Beams:
 - a. Form Bond beams of load-bearing concrete masonry units filled with 25 MPa (3000 psi) masonry grout and reinforced with 2-#15m (#5) steel rods top and bottom unless shown otherwise.
 - b. Brake bond beams only at expansion joints and at control joints, if shown.
4. Stack Bond:
 - a. Locate reinforcement in vertical and horizontal joints as shown.
 - b. Anchor vertical reinforcement in floor slab, and hold in place.
 - c. Provide temporary bracing until masonry is completed.

3.6 BRICK EXPANSION AND CMU CONTROL JOINTS.

- A. Provide brick expansion (BEJ) and CMU control (CJ) joints where shown on drawings.
- B. Keep joint free of mortar and other debris.
- C. Where joints occur in masonry walls.
 1. Install preformed compressible joint filler in brick wythe.
 2. Install cross shaped shear keys in concrete masonry unit wythe with preformed compressible joint filler on each side of shear key.
 3. Install filler, backer rod, and sealant on exposed faces.

- D. Use standard notched concrete masonry units (sash blocks) made in full and half-length units where shear keys are used to create a continuous vertical joint.
- E. Interrupt steel joint reinforcement at expansion and control joints unless otherwise shown.
- F. Fill opening in exposed face of expansion and control joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.7 BUILDING EXPANSION AND SEISMIC JOINTS

- A. Keep joint free of mortar. Remove mortar and other debris.
- B. Install non-combustible, compressible type joint filler to fill space completely except where sealant is shown on joints in exposed finish work.
- C. Where joints are on exposed faces, provide depth for backer rod and sealant as specified in Section 07 92 00, JOINT SEALANTS, unless shown otherwise.

3.8 ISOLATION SEAL

- A. Where full height walls or partitions lie parallel or perpendicular to and under structural beams or shelf angles, provide a separation between walls or partitions and bottom of beams or shelf angles not less than the masonry joint thickness unless shown otherwise.
- B. Insert in the separation, a continuous full width strip of non-combustible type compressible joint filler.
- C. Where exposed in finish work, cut back filler material in the joint enough to allow for the joint to be filled with sealant material specified in Section 07 92 00, JOINT SEALANTS.

3.9 BRICKWORK

- A. Lay clay brick in accordance with BIA Technical Note 11 series.
- B. Laying:
 - 1. Lay brick in running bond with course of masonry bonded at corners unless shown otherwise. Match bond of existing building on alterations and additions.
 - 2. Maintain bond pattern throughout.
 - 3. Do not use brick smaller than half-brick at any angle, corner, break or jamb.
 - 4. Where length of cut brick is greater than one half but less than a whole brick, maintain the vertical joint location of such units.
 - 5. Lay exposed brickwork joints symmetrical about center lines of openings.
 - 6. Do not structural bond multi wythe brick walls unless shown.

7. Before starting work, lay facing brick on foundation wall and adjust bond to openings, angles, and corners.
8. Lay brick for sills with wash and drip.
9. Build solid brickwork as required for anchorage of items.

C. Joints:

1. Exterior and interior joint widths: Lay for three equal joints in 200 mm (eight inches) vertically, unless shown otherwise.
2. Rake joints for pointing with colored mortar when colored mortar is not full depth.

D. Weep Holes:

1. Install vents in head joints in exterior wythes at top of masonry wall.
2. Install weep holes at 600 mm (24 inches) on center in bottom of vertical joints of exterior masonry veneer or cavity wall facing over foundations, bond beams, and other water stops in the wall.
3. Form weep holes using wicks made of mineral fiber insulation strips turned up 200 mm (8 inches) in cavity. Anchor top of strip to backup to securely hold in place.
4. Install sand or pea gravel in cavity approximately 75 mm (3 inches) high between weep holes.
5. Place cavity drainage material in cavities to comply with configuration requirements for cavity drainage material.

E. Solid Exterior Walls:

1. Build with 100 mm (4 inches) of nominal thick facing brick, backed up with concrete masonry units.
2. Construct solid brick jambs not less than 20 mm (8 inches) wide at exterior wall openings and at recesses, except where exposed concrete unit backup is shown.
3. Do not use full bonding headers.

F. Cavity Type Exterior Walls:

1. Veneer Framed Walls:
 - a. Build with 100 mm (4 inches) of face brick over OSB sheathing and rigid insulation sheathed stud wall with air space.
 - b. Keep air space clean of mortar accumulations and debris.

3.10 CONCRETE MASONRY UNITS

A. Kind and Users:

1. Provide special concrete masonry shapes as required, including lintel and bond beam units, sash units, and corner units. Use solid concrete masonry units, where full units cannot be used, or where needed for anchorage of accessories.

2. Provide solid load-bearing concrete masonry units at jambs or openings in walls where structural members impose loads directly on concrete masonry, and where shown.
3. Do not use brick jambs in exposed finish work.
4. Use concrete building brick only as filler in backup material where not exposed.

B. Laying:

1. Lay concrete masonry units with 10 mm (3/8 inch) joints, with a bond overlap of not less than 1/4 of the unit length, except where stack bond is required.
2. Do not wet concrete masonry units before laying.
3. Bond external corners of partitions by overlapping alternate courses.
4. Lay first course in a full mortar bed.
5. Set anchorage items as work progress.
6. Where ends of anchors, bolts, and other embedded items, project into voids of units, completely fill such voids with mortar or grout.
7. Provide a 6 mm (1/4 inch) open joint for caulking between existing construction, exterior walls, concrete work, and abutting masonry partitions.
8. Lay concrete masonry units with full face shell mortar beds and fill head joint beds for depth equivalent to face shell thickness.
9. Lay concrete masonry units so that cores of units, that are to be filled with grout, are vertically continuous with joints of cross webs of such cores completely filled with mortar. Unobstructed core openings not less than 50 mm (2 inches) by 75 mm (3 inches).
10. Do not wedge the masonry against the steel reinforcing. Minimum 13 mm (1/2 inch) clear distance between reinforcing and masonry units.
11. Install deformed reinforcing bars of sizes shown.
12. Steel reinforcement, at time of placement, free of loose flaky rust, mud, oil, or other coatings that will destroy or reduce bond.
13. Steel reinforcement in place at the time of grouting.
14. Minimum clear distance between parallel bars: One bar diameter.
15. Hold vertical steel reinforcement in place by centering clips, caging devices, tie wire, or other approved methods, vertically at spacings noted.
16. Support vertical bars near each end and at intermediate intervals not exceeding 192 bar diameters.
17. Set horizontal reinforcement in a full bed of grout or concrete.
18. Splice reinforcement or attach reinforcement to dowels by placing in contact and wiring together or by placing the reinforcement within 1/5 of the required bar splice length.

19. Stagger splices in adjacent reinforcing bars. Lap reinforcing bars at splices a minimum of 40 bar diameters.
20. Grout cells of concrete masonry units, containing the reinforcing bars, solid as specified under grouting.
21. Cavity and strip horizontal reinforcement may be placed as the masonry work progresses.
22. Rake joints 6 to 10 mm (1/4 to 3/8 inch) deep for pointing with colored mortar when colored mortar is not full depth.

3.11 POINTING

- A. Fill joints with pointing mortar using rubber float trowel to rub mortar solidly into raked joints.
- B. Wipe off excess mortar from joints of glazed masonry units with dry cloth.
- C. Finish exposed joints in finish work with a jointing tool to provide a smooth concave joint unless specified otherwise.
- D. At joints with existing work match existing joint.

3.12 GROUTING

- A. Preparation:
 1. Clean grout space of mortar droppings before placing grout.
 2. Close cleanouts with masonry units.
 3. Install vertical solid masonry dams across grout space for full height of wall at intervals of not more than 9000 mm (30 feet). Do not bond dam units into wythes as masonry headers.
 4. Verify reinforcing bars are in cells of units or between wythes as shown.
- B. Placing:
 1. Place grout by hand bucket, concrete hopper, or grout pump.
 2. Consolidate each lift of grout after free water has disappeared but before plasticity is lost.
 3. Do not slush with mortar or use mortar with grout.
 4. Interruptions:
 - a. When grouting must be stopped for more than an hour, top off grout 40 mm (1-1/2 inch) below top of last masonry course.
 - b. Grout from dam to dam on high lift method.
 - c. A longitudinal run of masonry may be stopped off only by raking back one-half a masonry unit length in each course and stopping grout 100 mm (4 inches) back of rake on low lift method.
- C. Low Lift Method:
 1. Double wythe masonry constructed grouted in lifts not to exceed 200 mm (8 inches) or less than 50 mm (2 inches) wide.

2. Consolidate by puddling with a grout stick during and immediately after placing.
3. Grout the cores of concrete masonry units containing the reinforcing bars solid as the masonry work progresses.

D. High Lift Method:

1. Do not pour grout until masonry wall has properly cured a minimum of 72 hours.
2. Place grout in one continuous operation.
3. Complete in one day with no interruptions greater than one hour sections of a wall between control barriers.
4. Grout double wythe walls in a single continuous pour of grout to the top of the wall in 1200 mm (4 foot) layers or lifts in the same working day, with a minimum waiting period of 10 minutes between each 1200 mm (four foot) layer or lift. Vibrate grout layer or lift thoroughly to fill voids.
5. Grout for cavities of double wythe type walls less than 50 mm (2 inches) wide: Do not pour from a height exceeding 300 mm (1 foot).
6. When vibrating succeeding lifts, extend vibrator 300 to 450 mm (12 to 18 inches) into the preceding lift to close any shrinkage cracks or separation from the masonry units.

3.13 PLACING REINFORCEMENT:

- A. General: Clean reinforcement of loose rust, mill scale, earth, ice or other materials which will reduce bond to mortar or grout. Do not use reinforcement bars with kinks or bends not shown on the Contract Drawings or final shop drawings, or bars with reduced cross-section due to excessive rusting or other causes.
- B. Position reinforcement accurately at the spacing indicated. Support and secure vertical bars against displacement. Horizontal reinforcement may be placed as the masonry work progresses. Where vertical bars are shown in close proximity, provide a clear distance between bars of not less than the nominal bar diameter or 25 mm (1 inch), whichever is greater.
- C. Splice reinforcement bars where shown; do not splice at other places unless accepted by the Resident Engineer. Provide lapped splices, unless otherwise indicated. In splicing vertical bars or attaching to dowels, lap ends, place in contact and wire tie.
- D. Provide not less than minimum lap as indicated on shop drawings, or if not indicated, as required by governing code.
- E. Weld splices where indicated. Comply with the requirements of AWS D1.4 for welding materials and procedures.

- F. Embed metal ties in mortar joints as work progresses, with a minimum mortar cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations.
- G. Embed prefabricated horizontal joint reinforcement as the work progresses, with a minimum cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations. Lap units not less than 150 mm (6 inches) at ends. Use prefabricated "L" and "T" units to provide continuity at corners and intersections. Cut and bend units as recommended by manufacturer for continuity at returns, offsets, column fireproofing, pipe enclosures and other special conditions.
- H. Anchoring: Anchor reinforced masonry work to supporting structure as indicated.
- I. Anchor reinforced masonry walls to non-reinforced masonry where they intersect.

3.14 INSTALLATION OF REINFORCED CONCRETE UNIT MASONRY

- A. Do not wet concrete masonry units (CMU).
- B. Lay CMU units with full-face shell mortar beds. Fill vertical head joints (end joints between units) solidly with mortar from face of unit to a distance behind face equal to not less than the thickness of longitudinal face shells. Solidly bed cross-webs of starting courses in mortar. Maintain head and bed joint widths shown, or if not shown, provide 10 mm (3/8 inch) joints.
- C. Where solid CMU units are shown, lay with full mortar head and bed joints.
- D. Walls:
 - 1. Pattern Bond: Lay CMU wall units in 1/2-running bond with vertical joints in each course centered on units in courses above and below, unless otherwise indicated. Bond and interlock each course at corners and intersections. Use special-shaped units where shown, and as required for corners, jambs, sash, control joints, lintels, bond beams and other special conditions.
 - 2. Maintain vertical continuity of core or cell cavities, which are to be reinforced and grouted, to provide minimum clear dimension indicated and to provide minimum clearance and grout coverage for vertical reinforcement bars. Keep cavities free of mortar. Solidly bed webs in mortar where adjacent to reinforced cores or cells.
 - 3. Where horizontal reinforced beams (bond beams) are shown, use special units or modify regular units to allow for placement of continuous horizontal reinforcement bars. Place small mesh expanded metal lath or wire screening in mortar joints under bond beam courses over cores

or cells of non-reinforced vertical cells, or provide units with solid bottoms.

E. Grouting:

1. Use "Fine Grout" per ASTM C476 for filling spaces less than 100 mm (4 inches) in one or both horizontal directions.
2. Use "Coarse Grout" per ASTM C476 for filling 100 mm (4 inch) spaces or larger in both horizontal directions.
3. Grouting Technique: At the Contractor's option, use either low-lift or high-lift grouting techniques subject to requirements which follow.

F. Low-Lift Grouting:

1. Provide minimum clear dimension of 50 mm (2 inches) and clear area of 5160 mm² (8 square inches) in vertical cores to be grouted.
2. Place vertical reinforcement prior to laying of CMU. Extend above elevation of maximum pour height as required for splicing. Support in position at vertical intervals not exceeding 192 bar diameters nor 3 m (10 feet).
3. Lay CMU to maximum pour height. Do not exceed 1.5 m (5 foot) height, or if bond beam occurs below 1.5 m (5 foot) height, stop pour at course below bond beam.
4. Pour grout using chute or container with spout. Rod or vibrate grout during placing. Place grout continuously; do not interrupt pouring of grout for more than one hour. Terminate grout pours 38 mm (1-1/2 inches) below top course of pour.
5. Bond Beams: Stop grout in vertical cells 38 mm (1-1/2 inches) below bond beam course. Place horizontal reinforcement in bond beams; lap at corners and intersections as shown. Place grout in bond beam course before filling vertical cores above bond beam.

G. High-Lift Grouting:

1. Do not use high-lift grouting technique for grouting of CMU unless minimum cavity dimension and area is 75 mm (3 inches) and 6450 mm² (10 square inches), respectively.
2. Use units with one face shell removed and provide temporary supports for units above, or use header units with concrete brick supports, or cut openings in one face shell.
3. Construct masonry to full height of maximum grout pour specified, prior to placing grout.
4. Limit grout lifts to a maximum height of 1.5 m (5 feet) and grout pour to a maximum height of 7.3 m (24 feet), for single wythe hollow concrete masonry walls, unless otherwise indicated.

5. Place vertical reinforcement before grouting. Place before or after laying masonry units, as required by job conditions. Tie vertical reinforcement to dowels at base of masonry where shown and thread CMU over or around reinforcement. Support vertical reinforcement at intervals not exceeding 192 bar diameters nor 3 m (10 feet).
6. Where individual bars are placed after laying masonry, place wire loops extending into cells as masonry is laid and loosed before mortar sets. After insertion of reinforcement bar, pull loops and bar to proper position and tie free ends.
7. Where reinforcement is prefabricated into cage units before placing, fabricate units with vertical reinforcement bars and lateral ties of the size and spacing indicated.
8. Place horizontal beam reinforcement as the masonry units are laid.
9. Preparation of Grout Spaces: Prior to grouting, inspect and clean grout spaces. Remove dust, dirt, mortar droppings, loose pieces of masonry and other foreign materials from grout spaces. Clean reinforcement and adjust to proper position. Clean top surface of structural members supporting masonry to ensure bond. After final cleaning and inspection, close cleanout holes and brace closures to resist grout pressures.
10. Do not place grout until entire height of masonry to be grouted has attained sufficient strength to resist displacement of masonry units and breaking of mortar bond. Install shores and bracing, if required, before starting grouting operations.
11. Place grout by pumping into grout spaces unless alternate methods are acceptable to the Resident Engineer.
12. Limit grout pours to sections which can be completed in one working day with not more than one hour interruption of pouring operation. Place grout in lifts which do not exceed 1.5 m (5 feet). Allow not less than 30 minutes, nor more than one hour between lifts of a given pour. Rod or vibrate each grout lift during pouring operation.
13. Place grout in lintels or beams over openings in one continuous pour.
14. Where bond beam occurs more than one course below top of pour, fill bond beam course to within 25 mm (1 inch) of vertically reinforced cavities, during construction of masonry.
15. When more than one pour is required to complete a given section of masonry, extend reinforcement beyond masonry as required for splicing. Pour grout to within 38 mm (1-1/2 inches) of top course of first pour. After grouted masonry is cured, lay masonry units and place reinforcement for second pour section before grouting. Repeat sequence if more pours are required.

3.15 CLEANING AND REPAIR**A. General:**

1. Clean exposed masonry surfaces on completion.
2. Protect adjoining construction materials and landscaping during cleaning operations.
3. Cut out defective exposed new joints to depth of approximately 19 mm (3/4 inch) and repoint.
4. Remove mortar droppings and other foreign substances from wall surfaces.

B. Brickwork:

1. First wet surfaces with clean water, then wash down with a solution of soapless detergent. Do not use muriatic acid.
2. Brush with stiff fiber brushes while washing, and immediately thereafter hose down with clean water.
3. Free clean surfaces of traces of detergent, foreign streaks, or stains of any nature.

C. Concrete Masonry Units:

1. Immediately following setting, brush exposed surfaces free of mortar or other foreign matter.
2. Allow mud to dry before brushing.

3.16 PRECAST CONCRETE ITEMS:

Precast concrete items, not specified elsewhere. Cast using 25 MPa (3000 psi) air-entrained concrete to shapes and dimensions shown. Finish to match corresponding adjacent concrete surfaces. Reinforce with steel for safe handling and erection.

3.16A APPLICABLE PUBLICATIONS

A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

- A615/A615M-04a.....Deformed and Plain Billet-Steel Bars for
Concrete Reinforcement
- A706/A706M-04a.....Low-Alloy Steel Deformed and Plain Bars for
Concrete Reinforcement
- A767/A767M-00b.....Zinc-Coated (Galvanized) Steel Bars for Concrete
Reinforcement
- A775/A775M-04.....Epoxy-Coated Steel Reinforcing Bars
- A780-01.....Repair of Damaged and Uncoated Areas of Hot-Dip
Galvanized Coatings

- C40-04.....Organic Impurities in Fine Aggregate for
Concrete
- C150-04.....Portland Cement
- C260-01.....Air-Entraining Admixtures for Concrete
- C494/C494M-01.....Chemical Admixtures for Concrete
- C979-99.....Pigments for Integrally Colored Concrete
- C1017/C1017M-03.....Chemical Admixtures for Use in Producing Flowing
Concrete
- C1218/C1218M-99.....Test Method for Water-Soluble Chloride in Mortar
and Concrete
- C. American Concrete Institute (ACI):
- ACI 211.1-91.....Selecting Proportions for Normal, Heavyweight
and Mass Concrete (Reapproved 2002)
- ACI 318/318M-02 (318R/318RM-02) Building Code Requirements for
Structural Concrete
- D. Precast/Prestressed Concrete Institute (PCI):
- MNL-117-96.....Quality Control for Plants and Production of
Architectural Precast Concrete Products
- MNL-135-00.....Tolerance Manual for Precast and Prestressed
Concrete Construction

3.16B MOLD MATERIALS:

- A. Molds: Rigid, dimensionally stable, nonabsorptive material, warp and buckle free, that will provide continuous and true precast concrete surfaces within fabrication tolerances indicated; non-reactive with concrete and suitable for producing required finishes.
1. Mold-Release Agent: Commercially produced liquid-release agent that will not bond with, stain or adversely affect precast concrete surfaces and will not impair subsequent surface or joint treatments of precast concrete.

3.16C REINFORCING MATERIALS:

- A. Reinforcing Steel: ASTM A615/A615M, Grade 60 (Grade 420), deformed.
- B. Weldable Reinforcing Bars: ASTM A706/A706M, deformed.
1. Galvanized Reinforcing Bars: ASTM A767/A767M, Class II zinc coated, hot-dip galvanized and chromate wash treated after fabrication and bending.
2. Epoxy-Coated Reinforcing Bars: ASTM A775/A775M or ASTM A934/A934M.
- C. Supports: Suspend reinforcement from back of mold or use bolsters, chairs, spacers, and other devices for spacing, supporting, and

fastening reinforcing bars and welded wire reinforcement in place according to PCI MNL 117.

3.16D CONCRETE MATERIALS:

- A. Portland Cement: ASTM C150, Type I or III.
 - 1. For surfaces exposed to view in finished structure, use gray same type, brand, and mill source throughout the precast concrete production.
 - 2. Standard gray Portland cement may be used for non-exposed backup concrete.
- B. Normal-Weight Aggregates: Except as modified by PCI MNL 117, ASTM C33, with coarse aggregates complying with Class 5S. Provide and stockpile fine and coarse aggregates for each type of exposed finish from a single source (pit or quarry) for entire project.
 - 1. Face-Mix Fine Aggregates: Selected, natural or manufactured sand of the same material as coarse aggregate, unless otherwise approved by Resident Engineer.
 - a. Test sand for color value in accordance with ASTM C40. Sand producing darker than specified color standard is unacceptable.
 - b. Clean washed white sand.
 - c. Special fine aggregate produced by crushing exposed coarse aggregate used for finish specified.
- C. Admixtures: Admixtures containing calcium chloride, or more than 0.15 percent chloride ions or other salts by weight of admixture are not permitted.
 - 1. Coloring Admixture: ASTM C979, synthetic or natural mineral-oxide pigments or colored water-reducing admixtures, temperature stable and non-fading.
 - 2. Air Entraining Admixture: ASTM C260, certified by manufacturer to be compatible with other required admixtures.
 - 3. Water-Reducing Admixture: ASTM C494/C494M, Type A.
 - 4. Retarding Admixture: ASTM C494/C494M, Type B.
 - 5. Water-Reducing and Retarding Admixture: ASTM C494/C494M, Type D.
 - 6. High-Range, Water-Reducing Admixture: ASTM C494/C494M, Type F.
 - 7. High-Range, Water-Reducing and Retarding Admixture: ASTM C494/C494M, Type G.
 - 8. Plasticizing Admixture for Flowable Concrete: ASTM C1017/C1017M.

- D. Water: Potable; free from deleterious material that may affect color stability, setting, or strength of concrete and complying with chemical limits of PCI MNL 117.

3.16E CONCRETE MIXES:

- A. Design mixes shall be prepared by a qualified independent testing agency or by qualified precast plant personnel at fabricator's option.
- B. Limit water-soluble chloride ions to the maximum percentage by weight of cement permitted by ACI 318 (ACI 318M) or PCI MNL 117 when tested in accordance with ASTM C1218/C1218M.
- C. Proportion mixes by either laboratory trial batch or field test data methods according to ACI 211.1, with materials to be used on project, to provide normal-weight concrete with the following properties:
1. Compressive Strength (28 Days): 34.5 MPa (5000 psi).
 2. Maximum Water-Cementitious Materials Ratio: 0.45.
 3. Release Strength at Transfer of Prestress: 24.1 MPa (3500 psi).
- D. Water Absorption: 6 percent by weight or 14 percent by volume, tested according to PCI MNL 117.
- E. Add air-entraining admixture at manufacturer's prescribed rate to result in concrete at point of placement having an air content complying with PCI MNL 117.
- F. When included in design mixes, add other admixtures to concrete mixes according to manufacturer's written instructions.

3.16F MOLD FABRICATION:

- A. Molds: Accurately construct and maintain molds, mortar tight, within fabrication tolerances and of sufficient strength to withstand pressures due to concrete-placement and vibration operations and temperature changes and for prestressing and detensioning operations.
1. Form joints are not permitted on faces exposed to view in the finished work.
 2. Edge and Corner Treatment: Uniformly chamfered.
 3. Coat contact surfaces of molds with release agent before reinforcement is placed. Avoid contamination of reinforcement and prestressing tendons by release agent.

3.16G FABRICATION:

- A. Reinforcement: Comply with recommendations in PCI MNL 117 for fabrication, placing, and supporting reinforcement.

1. Place reinforcing steel to maintain at least // 19 mm (3/4 inch) minimum concrete cover. Increase cover requirements for reinforcing steel to 38 mm (1-1/2 inches) when units are exposed to corrosive environment or severe exposure conditions. Arrange, space, and securely tie bars and bar supports to hold reinforcement in position while placing concrete.
- B. Mix concrete according to PCI MNL 117 and requirements in this Section. After concrete batching, no additional water may be added.
 1. A single design mix throughout the entire thickness of sill.
- C. Place concrete in a continuous operation to prevent seams or planes of weakness from forming in precast concrete units. Comply with requirements in PCI MNL 117.
- D. Cure concrete, according to requirements in PCI MNL 117.
- E. Repair damaged units to meet acceptability requirements of PCI MNL 117 and the Resident Engineer.

3.16H FABRICATION TOLERANCES:

- A. Fabricate architectural trim units such as sills, lintels, coping, cornices, quoins, medallions, bollards, benches, planters, and pavers, with tolerances meeting PCI MNL 135.

3.16I FINISHES

- A. Exposed faces shall be free of joint marks, grain, and other obvious defects. Corners shall be uniform, straight and sharp. Finish exposed-face surfaces of units to match approved design reference sample and as follows:
 1. PCI's "Architectural Precast Concrete -Color and Texture Selection Guide," of plate numbers indicated.
 2. As-Cast Surface Finish: Provide surfaces free of excessive air voids, sand streaks, and honeycombs.
- B. Finish exposed top and side surfaces of units to match face-surface finish.
- C. Finish unexposed surfaces of units by float finish.

3.16J SOURCE QUALITY CONTROL

- A. Quality-Control Testing: Test and inspect precast concrete according to Section 01 45 29, TESTING LABORATORY SERVICES and PCI MNL 117 requirements respectively. If using self-consolidating concrete also test and inspect according to PCI TR-6.
- B. Testing: If there is evidence that the concrete strength of precast concrete units may be deficient, Precaster will employ an independent testing agency to obtain, prepare, and test cores drilled from hardened concrete to determine compressive strength according to PCI MNL 117.
 - 1. Test results will be made in writing on the same day that tests are performed, with copies to Resident Engineer, Contractor, and precast concrete fabricator. Test reports will include the information required in Section TESTING LABORATORY SERVICES and the following:
 - a. Identification mark and type of precast concrete units represented by core tests; design compressive strength; type of break; compressive strength at breaks, corrected for length-diameter ratio; and direction of applied load to core in relation to horizontal plane of concrete as placed.
- C. Defective or Damaged Work: Units that do not comply with acceptability requirements, including concrete strength, manufacturing tolerances, and color and texture range are unacceptable. Chipped, spalled or cored units may be repaired, if repaired units match the visual mock-up. The Resident Engineer reserves the right to reject any unit if it does not match the accepted samples and visual mock-up. Replace unacceptable units with precast concrete units that comply with requirements.

3.17 - EXECUTION**3.17A PREPARATION**

- A. Do not install units until supporting structure is structurally ready to receive loads from precast.

3.17B ERECTION

- A. Erect level, plumb and square within the specified allowable tolerances.
- B. Setting: Where shown, fill joints with cement mortar specified in Section 04 05 13, MASONRY MORTARING Section 04 05 16, MASONRY GROUTING.
 - 1. Clean surfaces forming beds and other joints for precast concrete panels of dust, dirt, and other foreign matter, and wet thoroughly to prevent suction before precast concrete, elements are set.
 - 2. Set precast element level and true to line with uniform joints filled completely with mortar.

- Rake out joints 25 mm (1-inch) deep for pointing or sealants.
Joints required to have only sealant: Kept free of mortar for full depth.
3. Keep exposed faces of precast concrete elements free of mortar.
 4. Remove wedges, spacers, or other appliances which are likely to cause staining from joints.
- C. Sealing of Joints: Where shown and where required to make work watertight: clean, dry and seal joints between precast concrete elements and between precast elements and adjoining materials as specified in Section 07 92 00, JOINT SEALANTS.

3.17C REPAIRS

- A. Repairs will be permitted provided structural adequacy of units and appearance are not impaired.
- B. Mix patching materials and repair units so cured patches blend with color, texture, and uniformity of adjacent exposed surfaces and show no apparent line of demarcation between original and repaired work, when viewed in typical daylight illumination from a distance of 6 m (20 feet).
- C. Prepare and repair damaged galvanized coatings with galvanizing repair paint according to ASTM A780.
- D. Remove and replace damaged units when repairs do not meet requirements.

3.17D CLEANING

- A. Clean all surfaces of precast concrete to be exposed to view, as necessary, prior to shipping.
- B. Clean mortar, and any other deleterious material from concrete surfaces and adjacent materials immediately.
- C. Clean exposed surfaces of precast concrete units after erection and completion of joint treatment to remove weld marks, other markings, dirt, and stains.
 1. Perform cleaning procedures, if necessary, according to precast concrete fabricator's recommendations. Clean soiled precast concrete surfaces with detergent and water, using stiff fiber brushes and sponges, and rinse with clean water. Protect other work from staining or damage due to cleaning operations.
 2. Do not use cleaning materials or processes that could change the appearance of exposed concrete finishes or damage adjacent materials.

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**SECTION 05 12 00
STRUCTURAL STEEL FRAMING****PART 1 - GENERAL****1.1 DESCRIPTION:**

This section specifies structural steel shown and classified by Section 2, Code of Standard Practice for Steel Buildings and Bridges.

1.2 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Painting: Section 09 91 00, PAINTING.
- C. Composite Steel Deck: Section 05 36 00, COMPOSITE METAL DECKING.

1.3 QUALITY ASSURANCE:

- A. Before authorizing the commencement of steel erection, the controlling contractor shall ensure that the steel erector is provided with the written notification required by 29 CFR 1926.752. Provide copy of this notification to the Resident Engineer.

1.4 TOLERANCES:

Fabrication tolerances for structural steel shall be held within limits established by ASTM A6, by Section 7, Code of Standard Practice for Buildings and Bridges, and by Standard Mill Practice - General Information (AISC ASD Manual, Ninth Edition, Page 1-145, LRFD Manual, Second Edition, Page 1-183), except as follows:

- A. Elevation tolerance for column splice points at time member is erected is 10 mm (3/8 inch).
- B. Elevation tolerance for top surface of steel beams and girders at connections to columns at time floor is erected is 13 mm (1/2 inch).
- C. Elevation tolerance for closure plates at the building perimeter and at slab openings prior to concrete placement is 6 mm (1/4 inch).

1.5 DESIGN:

- A. Connections: Design and detail all connections for each member size, steel grade and connection type to resist the loads and reactions indicated on the drawings or specified herein. Use details consistent with the details shown on the Drawings, supplementing where necessary. The details shown on the Drawings are conceptual and do not indicate the required weld sizes or number of bolts unless specifically noted. Use rational engineering design and standard practice in detailing, accounting for all loads and eccentricities in both the connection and the members. Promptly notify the Resident Engineer of any location where the connection design criteria is not clearly indicated. The design of all connections is subject to the review and acceptance of the Resident

Engineer. Submit structural calculations prepared and sealed by a qualified engineer registered in the state where the project is located. Submit calculations for review before preparation of detail drawings.

1.6 REGULATORY REQUIREMENTS:

- A. AISC: Specification for Structural Steel Buildings - Allowable Stress Design. LRFD Specification for Structural Steel Buildings.
- B. AISC: Code of Standard Practice for Steel Buildings and Bridges.

1.7 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop and Erection Drawings: Complete
- C. Certificates:
 - 1. Structural steel.
 - 2. Steel for all connections.
 - 3. Welding materials.
 - 4. Shop coat primer paint.
- D. Test Reports:
 - 1. Welders' qualifying tests.
- E. Design Calculations and Drawings:
 - 1. Connection calculations, if required.
- F. Record Surveys.

1.8 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Institute of Steel Construction (AISC):
 - 1. Specification for Structural Steel Buildings - Allowable Stress Design and Plastic Design (Ninth Edition, 1989)
 - 2. Load and Resistance Factor Design Specification for Structural Steel Buildings (Second Edition, 1995)
 - 3. Code of Standard Practice for Steel Buildings and Bridges (March 2000).
- C. American National Standards Institute (ANSI):
 - B18.22.1-98.....Plain Washers
 - B18.22M-00.....Metric Plain Washers
- D. American Society for Testing and Materials (ASTM):
 - A6/A6M-02.....Standard Specification for General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling
 - A36/A36M-01.....Standard Specification for Carbon Structural Steel

- A53/A53M-01.....Standard Specification for Pipe, Steel, Black
and Hot-Dipped, Zinc-Coated Welded and Seamless
- A123/A123M-02.....Standard Specification for Zinc (Hot-Dip
Galvanized) Coatings on Iron and Steel Products
- A242/A242M-01.....Standard Specification for High-Strength Low-
Alloy Structural Steel
- A283/A283M-00.....Standard Specification for Low and Intermediate
Tensile Strength Carbon Steel Plates
- A307-00.....Standard Specification for Carbon Steel Bolts
and Studs, 60,000 psi Tensile Strength
- A325-02.....Standard Specification for Structural Bolts,
Steel, Heat Treated, 120/105 ksi Minimum Tensile
Strength
- A490-02.....Standard Specification for Heat-Treated Steel
Structural Bolts 150 ksi Minimum Tensile
Strength
- A500-01.....Standard Specification for Cold Formed Welded
and Seamless Carbon Steel Structural Tubing in
Rounds and Shapes
- A501-01.....Standard Specification for Hot-Formed Welded and
Seamless Carbon Steel Structural Tubing
- A572/A572M-01.....Standard Specification for High-Strength
Low-Alloy Columbium-Vanadium Structural Steel
- A992/A992M-02.....Standard Specification for Structural Steel
Shapes
- E. American Welding Society (AWS):
D1.1-02.....Structural Welding Code-Steel
- F. Research Council on Structural Connections (RCSC) of The Engineering
Foundation:
Specification for Structural Joints Using ASTM A325 or A490 Bolts
- G. Military Specifications (Mil. Spec.):
MIL-P-21035.....Paint, High Zinc Dust Content, Galvanizing,
Repair
- H. Occupational Safety and Health Administration (OSHA):
29 CFR Part 1926-2001...Safety Standards for Steel Erection

PART 2 - PRODUCTS**2.1 MATERIALS:**

- A. Structural Steel: ASTM A36, A992.
- B. Structural Tubing: ASTM A500, Grade B.
- C. Structural Tubing: ASTM A501.
- D. Steel Pipe: ASTM A53, Grade B.

E. Bolts, Nuts and Washers:

1. High-strength bolts, including nuts and washers: ASTM A325.
2. Bolts and nuts, other than high-strength: ASTM A307, Grade A.
3. Plain washers, other than those in contact with high-strength bolt heads and nuts: ANSI Standard B18.22.1.

F. Zinc Coating: ASTM A123.**G. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035.****PART 3 - EXECUTION****3.1 CONNECTIONS (SHOP AND FIELD) :**

- A. Welding: Welding in accordance with AWS D1.1. Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.1 to perform type of work required.
- B. High-Strength Bolts: High-strength bolts tightened to a bolt tension not less than proof load given in Specification for Structural Joints Using ASTM A325 or A490 Bolts. Tightening done with properly calibrated wrenches, by turn-of-nut method or by use of direct tension indicators (bolts or washers). Tighten bolts in connections identified as slip-critical using Direct Tension Indicators or the turn-of-the-nut method. Twist-off torque bolts are not an acceptable alternate fastener for slip critical connections.

3.2 FABRICATION:

Fabrication in accordance with Chapter M, Specification for Steel Buildings - Allowable Stress Design and Plastic Design, Load and Resistance Factor Design.

3.3 SHOP PAINTING:

- A. General: Shop paint steel with primer in accordance with Section 6, Code of Standard Practice for Steel Buildings and Bridges.
- B. Shop paint for steel surfaces is specified in Section 09 91 00, PAINTING.
- C. Do not apply paint to following:
 1. Surfaces within 50 mm (2 inches) of joints to be welded in field.
 2. Surfaces which will be encased in concrete.
 3. Surfaces which will receive sprayed on fireproofing.
 4. Top flange of members which will have shear connector studs applied.
- D. Structural steel in the interstitial space that does not receive sprayed on fireproofing shall be painted with primer in accordance with general requirement of shop painting.
- E. Zinc Coated (Hot Dip Galvanized) per ASTM A123 (after fabrication):
Touch-up after erection: Clean and wire brush any abraded and other

spots worn through zinc coating, including threaded portions of bolts and welds and touch-up with galvanizing repair paint.

3.4 ERECTION:

- A. General: Erection in accordance with Section 7, Code of Standard Practice for Steel Buildings and Bridges.
- B. Temporary Supports: Temporary support of structural steel frames during erection in accordance with Section 7, Code of Standard Practice for Steel Buildings and Bridges.

3.5 FIELD PAINTING:

- A. After erection, touch-up steel surfaces specified to be shop painted. After welding is completed, clean and prime areas not painted due to field welding.
- B. Finish painting of steel surfaces is specified in Section 09 91 00, PAINTING.

3.6 SURVEY:

Upon completion of finish bolting or welding on any part of the work, and prior to start of work by other trades that may be supported, attached, or applied to the structural steel work, submit a certified report of survey to Resident Engineer for approval. Reports shall be prepared by Registered Land Surveyor or Registered Civil Engineer as specified in Section 01 00 00, GENERAL REQUIREMENTS. Report shall specify that location of structural steel is acceptable for plumbness, level and alignment within specified tolerances specified in the AISC Manual.

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**SECTION 05 36 00
COMPOSITE METAL DECKING****PART 1 - GENERAL****1.1 DESCRIPTION:**

This section specifies material and services required for installation of composite steel decking including miscellaneous closures required to prepare deck for concrete placement as shown and specified.

1.2 RELATED WORK:

Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

1.3 DESIGN REQUIREMENTS:

- A. Design steel decking in accordance with American Iron And Steel Institute publication "Specifications for the Design of Cold Formed Steel Structural Members", except as otherwise shown or specified.
- B. Design all elements with the latest published version of applicable codes.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Shop and erection drawings showing decking unit layout, connections to supporting members, and information necessary to complete the installation as shown and specified, including supplementary framing, cant strips, cut openings, special jointing or other accessories. Show welding, side lap, closure, deck reinforcing and closure reinforcing details. Show openings required for work of other trades, including openings not shown on structural drawings. Indicate where temporary shoring is required to satisfy design criteria.
- C. Manufacturer's Literature and Data: Showing steel decking section properties and specifying structural characteristics as specified herein.
- D. Manufacturer's written recommendations for:
 - 1. Shape of decking section to be used.
 - 2. Cleaning of steel decking prior to concrete placement.
- E. Test Report - Establishing structural characteristics of composite concrete and steel decking system.
- F. Test Report - Stud base qualification.
- G. Welding power setting recommendation by shear stud manufacturer.
- H. Certification: For each type and gauge of metal deck supporting concrete slab or fill, furnish certification of the specified fire ratings.

Certify that the units supplied are U.L. listed as a "Steel Floor and Form Unit".

1.5 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only. Refer to the latest edition of all referenced Standards and codes.
- B. American Iron and Steel Institute (AISI):
Specification and Commentary for the Design of Cold-Formed Steel Structural Members (Latest Edition).
- C. American Society of Testing and Materials (ASTM):
A36/A36M.....Standard Specification for Carbon Structural Steel
A108.....Standard Specification for Steel Bars, Carbon, Cold Finished, Standard Quality
A653/A653M.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvanized) by the Hot-Dip Process
- D. American Institute of Steel Construction (AISC):
 - 1. Specification for Structural Steel Buildings - Allowable Stress Design and Plastic Design (Latest Edition)
 - 2. Load and Resistance Factor Design Specification for Structural Steel Buildings (Latest Edition)
- E. American Welding Society (AWS):
D1.1.....Structural Welding Code - Steel
D1.3.....Structural Welding Code - Sheet Steel
- F. Military Specifications (Mil. Spec.):
MIL-P-21035B.....Paint, High Zinc Dust Content, Galvanizing Repair

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work
 - 1. DACS, Inc.
 - 2. Nucor Corp.; Vulcraft Division.
 - 3. Wheeling Corrugating Company; Div. of Wheeling-Pittsburgh Steel Corporation

2.2 MATERIALS:

- A. Steel Decking and all Flashings: ASTM A653, Structural Quality.
- B. Galvanizing: ASTM A653, G60.
- C. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035B.

- D. Miscellaneous Steel Shapes: ASTM A36.
- E. Welding Electrode: E60XX minimum.
- F. Sheet Metal Accessories: ASTM A653, galvanized, unless noted otherwise. Provide accessories of every kind required to complete the installation of metal decking in the system shown. Finish sheet metal items to match deck including, but not limited to, the following items:
 - 1. Metal Cover Plates: For end-abutting deck units, to close gaps at changes in deck direction, columns, walls and openings. Same quality as deck units but not less than 1.6 mm (16 gauge) sheet steel.
 - 2. Continuous sheet metal edging: at openings and concrete slab edges. Same quality as deck units but not less than 1.6 mm (16 gauge) steel. Side and end closures supporting concrete and their attachment to supporting steel shall be designed by the manufacturer to safely support the wet weight of concrete and construction loads. The deflection of cantilever closures shall be limited to 3 mm (1/8 inch) maximum.
 - 3. Metal Closure Strips: For openings between decking and other construction, of not less than 1.6 mm (16 gauge) sheet steel of the same quality as the deck units. Form to the configuration required to provide tight-fitting closures at open ends of flutes and sides of decking.
 - 4. Seat angles for deck: Where a beam does not frame into a column.

2.3 REQUIREMENTS:

- A. Steel decking depth, gage, and section properties to be as shown. Provide edges of deck with vertical interlocking male and female lip providing for a positive mechanical connection.
- B. Fabricate deck units with integral embossments to provide mechanical bond with concrete slab. In combination with concrete slab, capable of supporting total design loads on spans shown.
- C. Steel decking capable of safely supporting total, normal construction service loads without damage to decking unit.

PART 3 - EXECUTION

3.1 ERECTION:

- A. Do not start installation of metal decking until corresponding steel framework has been plumbed, aligned and completed and until temporary shoring, where required, has been installed. Remove any oil, dirt, paint, ice, water and rust from steel surfaces to which metal decking will be welded.
- B. Coordinate and cooperate with structural steel erector in locating decking bundles to prevent overloading of structural members.

- C. Do not use floor deck units for storage or working platforms until permanently secured. Do not overload deck units once placed. Replace any deck units that become damaged after erection and prior to casting concrete at no cost to the Government.
- D. Erect steel deck in accordance with manufacturer's printed instructions.
- E. Ship steel deck units to project in standard widths and cut to proper length.
- F. Provide steel decking in sufficient lengths to extend over 3 or more spans, except where structural steel layout does not permit.
- G. Place steel decking units on supporting steel framework and adjust to final position before being permanently fastening. Bring each unit to proper bearing on supporting beams. Place deck units in straight alignment for entire length of run of flutes and with close registration of flutes of one unit with those of abutting unit. Maximum space between ends of abutting units is 13 mm (1/2 inch). If space exceeds 13 mm (1/2 inch), install closure plates at no additional cost to Government.
- H. Fastening Deck Units:
 - 1. Fasten floor deck units to steel supporting members by not less than 16 mm (5/8 inch) diameter puddle welds or elongated welds of equal strength, spaced not more than 305 mm (12 inches) o.c. with a minimum of two welds per unit at each support. Where two units abut, fasten each unit individually to the supporting steel framework.
 - 2. Tack weld or use self-tapping No. 8 or larger machine screws at 915 mm (3 feet) o.c. for fastening end closures. Only use welds to attach longitudinal end closures.
 - 3. Weld side laps of adjacent floor deck units that span more than 1524 mm (5 feet). Fasten at midspan or 915 mm (3 feet) o.c., whichever is smaller.
- I. Welding to conform to AWS D1.3 and done by competent experienced welding mechanics.
- J. Areas scarred during erection and welds shall be thoroughly cleaned and touched-up with zinc rich galvanizing repair paint. Paint touch-up is not required for welds or scars that are to be in direct contact with concrete.
- K. Provide metal concrete stops at edges of deck as required.
- L. Cutting and Fitting:
 - 1. Cut all metal deck units to proper length in the shop prior to shipping.

2. Field cutting by the metal deck erector is restricted to bevel cuts, notching to fit around columns and similar items, and cutting openings that are located and dimensioned on the structural drawings.
3. Other penetrations shown on the approved metal deck shop drawings but not shown on the structural drawings are to be located, cut and reinforced by the trade requiring the opening.
4. Make all cuts neat and trim using a metal saw, drill or punchout device; cutting with torches is expressly prohibited.
5. Do not make any cuts in the metal deck that are not shown on the approved metal deck drawings. If an additional opening not shown on the approved shop drawings is required, submit a sketch, to scale, locating the required new opening and any other openings and supports in the immediate area. Do not cut the opening until the sketch has been reviewed and accepted by the Resident Engineer. Provide any additional reinforcing or framing required for the opening at no cost to the Government. Failure to comply with these requirements is cause for rejection of the work and removal and replacement of the affected metal deck.
6. Reinforcement at Openings: Provide additional metal reinforcement and closure pieces as required for strength, continuity of decking and support of other work shown.

3.2 CLEANING:

Clean deck in accordance with manufacturer's recommendation before concrete placement.

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**SECTION 05 50 00
METAL FABRICATIONS****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.
- B. Items specified.
 - 1. Support for Wall and Mounted Items: (12, 14A, 14C)
 - 2. Loose Lintels
 - 3. Railings

1.2 RELATED WORK

- A. Colors, finishes, and textures: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Prime and finish painting: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
 - 2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
 - 3. Provide templates and rough-in measurements as required.
- C. Manufacturer's Certificates:
 - 1. Anodized finish as specified.
 - 2. Live load designs as specified.
- D. Design Calculations for specified live loads including dead loads.
- E. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

1.4 QUALITY ASSURANCE

- A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each product type shall be the same and be made by the same manufacturer.
- C. Assembled product to the greatest extent possible before delivery to the site.

- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
- B18.6.1-81(R1997).....Wood Screws
 - B18.2.2-87(R2005).....Square and Hex Nuts
- C. American Society for Testing and Materials (ASTM):
- A36/A36M-05.....Structural Steel
 - A47-99(R2004).....Malleable Iron Castings
 - A48-03.....Gray Iron Castings
 - A53-06.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated
Welded and Seamless
 - A123-02.....Zinc (Hot-Dip Galvanized) Coatings on Iron and
Steel Products
 - A167-99(R2004).....Stainless and Heat-Resisting Chromium-Nickel
Steel Plate, Sheet and Strip
 - A269-07.....Seamless and Welded Austenitic Stainless Steel
Tubing for General Service
 - A307-07.....Carbon Steel Bolts and Studs, 60,000 PSI Tensile
Strength
 - A312/A312M-06.....Seamless, Welded, and Heavily Cold Worked
Austenitic Stainless Steel Pipes
 - A391/A391M-01.....Grade 80 Alloy Steel Chain
 - A653/A653M-07.....Steel Sheet, Zinc Coated (Galvanized) or Zinc-
Iron Alloy Coated (Galvannealed) by the Hot-Dip
Process
 - A786/A786M-05.....Rolled Steel Floor Plate
 - B221-06.....Aluminum and Aluminum-Alloy Extruded Bars, Rods,
Wire, Shapes, and Tubes
 - B456-03.....Electrodeposited Coatings of Copper Plus Nickel
Plus Chromium and Nickel Plus Chromium
 - B632-02.....Aluminum-Alloy Rolled Tread Plate
 - C1107-07.....Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
 - D3656-04.....Insect Screening and Louver Cloth Woven from
Vinyl-Coated Glass Yarns
 - F436-07.....Hardened Steel Washers

- F468-06.....Nonferrous Bolts, Hex Cap Screws, and Studs for
General Use
- F593-02.....Stainless Steel Bolts, Hex Cap Screws, and Studs
- F1667-05.....Driven Fasteners: Nails, Spikes and Staples
- D. American Welding Society (AWS):
- D1.1-04.....Structural Welding Code Steel
- D1.2-03.....Structural Welding Code Aluminum
- D1.3-98.....Structural Welding Code Sheet Steel
- E. National Association of Architectural Metal Manufacturers (NAAMM)
- AMP521-01.....Pipe Railing Manual
- AMP 500-505-1988.....Metal Finishes Manual
- MBG 531-00.....Metal Bar Grating Manual
- MBG 532-00.....Heavy Duty Metal Bar Grating Manual
- F. Structural Steel Painting Council (SSPC):
- SP 1-05.....No. 1, Solvent Cleaning
- SP 2-05.....No. 2, Hand Tool Cleaning
- SP 3-05.....No. 3, Power Tool Cleaning
- G. Federal Specifications (Fed. Spec):
- RR-T-650E.....Treads, Metallic and Nonmetallic, Nonskid

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

- A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.
- B. Railings and Handrails: 900 N (200 pounds) in any direction at any point.

2.2 MATERIALS

- A. Structural Steel: ASTM A36.
- B. Stainless Steel: ASTM A167, Type 302 or 304.
- C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified.
For structural shapes use alloy 6061-T6 and alloy 6061-T4511.
- D. Steel Pipe: ASTM A53.
1. Galvanized for exterior locations.
2. Type S, Grade A unless specified otherwise.
3. Diameter to match light rail. See Electrical Drawing & Specification.
- E. Primer Paint: As specified in Section 09 91 00, PAINTING.

2.3 HARDWARE

- A. Rough Hardware:
1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated,

or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.

2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.

B. Fasteners:

1. Bolts with Nuts:

- a. ASME B18.2.2.
- b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
- c. ASTM F468 for nonferrous bolts.
- d. ASTM F593 for stainless steel.

2. Screws: ASME B18.6.1.

3. Washers: ASTM F436, type to suit material and anchorage.

4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

2.4 FABRICATION GENERAL

A. Material

1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

B. Size:

1. Size and thickness of members as shown.
2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

C. Connections

1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
2. Field riveting will not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.

7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self drilling and tapping screws or bolts.

E. Workmanship

1. General:

- a. Fabricate items to design shown.
- b. Furnish members in longest lengths commercially available within the limits shown and specified.
- c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
- d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
- e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
- f. Prepare members for the installation and fitting of hardware.
- g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.
- h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.

2. Welding:

- a. Weld in accordance with AWS.
- b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.

- c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
 - d. Finish welded joints to match finish of adjacent surface.
3. Joining:
- a. Miter or butt members at corners.
 - b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.
4. Anchors:
- a. If metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.
 - b. If metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.
5. Cutting and Fitting:
- a. Accurately cut, machine and fit joints, corners, copes, and miters.
 - b. Fit removable members to be easily removed.
 - c. Design and construct field connections in the most practical place for appearance and ease of installation.
 - d. Fit pieces together as required.
 - e. Fabricate connections for ease of assembly and disassembly without use of special tools.
 - f. Joints firm when assembled.
 - g. Conceal joining, fitting and welding on exposed work as far as practical.
 - h. Do not show rivets and screws prominently on the exposed face.
 - i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.
- F. Finish:
- 1. Finish exposed surfaces in accordance with NAAMM Metal Finishes Manual.
 - 2. Steel and Iron: NAAMM AMP 504.
 - a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
 - b. Surfaces exposed in the finished work:
 - 1) Finish smooth rough surfaces and remove projections.

- 2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.

c. Shop Prime Painting:

1) Surfaces of Ferrous metal:

- a) Items not specified to have other coatings.
- b) Galvanized surfaces specified to have prime paint.
- c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.
- d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.
- e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.

2) Non ferrous metals: Comply with MAAMM-500 series.

G. Protection:

1. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

2.5 SUPPORTS

A. General:

1. Fabricate ASTM A36 structural steel shapes as shown.
2. Field connections may be welded or bolted.

B. For Wall Mounted Items:

1. For items supported by metal stud partitions.
2. Steel strip or hat channel minimum of 1.5 mm (0.0598 inch) thick.
3. Steel strip minimum of 150 mm (6 inches) wide, length extending one stud space beyond end of item supported.
4. Steel hat channels where shown. Flange cut and flattened for anchorage to stud.

2.6 LOOSE LINTELS

A. Furnish lintels of sizes shown. Where size of lintels is not shown, provide the sizes specified.

B. Fabricate lintels with not less than 150 mm (6 inch) bearing at each end for nonbearing masonry walls, and 200 mm (8 inch) bearing at each end for bearing walls.

C. Provide one angle lintel for each 100 mm (4 inches) of masonry thickness as follows except as otherwise specified or shown.

1. Openings 750 mm to 1800 mm (2-1/2 feet to 6 feet) - 100 x 90 x 8 mm (4 x 3-1/2 x 5/16 inch).

2. Openings 1800 mm to 3000 mm (6 feet to 10 feet) - 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- D. For 150 mm (6 inch) thick masonry openings 750 mm to 3000 mm (2-1/2 feet to 10 feet) use one angle 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- E. Provide bearing plates for lintels where shown.
- F. Weld or bolt upstanding legs of double angle lintels together with 19 mm (3/4 inch bolts) spaced at 300 mm (12 inches) on centers.
- G. Insert spreaders at bolt points to separate the angles for insertion of metal windows, louver, and other anchorage.
- H. Where shown or specified, punch upstanding legs of single lintels to suit size and spacing of anchor bolts.

2.7 RAILINGS

- A. In addition to the dead load design railing assembly to support live load specified.
- B. Fabrication General:
 1. Provide continuous welded joints, dressed smooth and flush.
 2. Standard flush fittings, designed to be welded, may be used.
 3. Exposed threads will not be approved.
 4. Form handrail brackets to size and design shown.
 5. Exterior Post Anchors.
 - a. Fabricate tube or pipe sleeves with closed ends or plates as shown.
 - b. Where inserts interfere with reinforcing bars, provide flanged fittings welded or threaded to posts for securing to concrete with expansion bolts.
 - c. Provide heavy pattern sliding flange base plate with set screws at base of pipe or tube posts. Base plates are not required on pipe sleeves where ornamental railings occur.
- C. Handrails:
 1. Close free ends of rail with flush metal caps welded in place except where flanges for securing to walls with bolts are shown.
 2. Make provisions for attaching handrail brackets to wall, posts, and handrail as shown.
- D. Steel Pipe Railings:
 1. Fabricate of steel pipe with welded joints.
 2. Number and space of rails as shown.
 3. Space posts for railings not over 1800 mm (6 feet) on centers between end posts.
 4. Form handrail brackets from malleable iron.

2.8 SCREENED ACCESS DOORS AND FRAMES

A. Galvanized ASTM A123, G-90 after fabrication.

B. Wall frame:

1. Fabricate frame from steel angles or channels as shown.
2. Continuously weld 38 x 13 mm (1-1/2 x 1/2 inch) steel channel door stop to angle frame. Cut out lock strike opening in channel.
3. Miter and weld channel frame at corners. Reinforce corner with 3 mm (1/8 inch) plate angle.
4. Reinforce channel frame with 3 x 150 mm (1/8 x 6 inch) long steel plate at channel back to cutout for latch. Cutout lock strike opening in channel face. Drill and tap for hinge anchorage.
5. Drill jambs for 6 mm (1/4 inch) bolt anchors at top and bottom and not over 450 mm (18 inches) between top and bottom.
6. Fabricate frame for door to sit flush with face of frame.

C. Doors

1. Fabricate door using steel channel frame with 3 mm (1/8 inch) angle plate reinforcing at corners.
2. Miter and weld corners.
3. Fabricate lock box of 1.6 mm (1/16 inch) plate and weld to channel surround.
4. Provide wire mesh constructed of 3.5 mm (0.135 inch) diameter galvanized steel wire crimped and woven into 38 mm (1-1/2 inch) diamond mesh pattern. Fasten the wire mesh to door frames by bending the ends of each strand of wire over through channel clinched and welded to channel door frame.
5. Weld steel plate back-bands to channel door frame at hinge stiles only.
6. Screen on doors in exterior walls.
 - a. Fabricate rewirable frame for screen from either extruded or tubular aluminum.
 - b. Design to allow for removing or replacement frame and screening or adjoining items without damage.
 - c. Use aluminum insect screening specified.
 - d. Use stainless steel fasteners for securing screen to door.

D. Hardware:

1. Install hinged door to fixed frame with two 63 mm (2-1/2 inch) brass or bronze hinges.
2. Install lock or latch specified in Section 08 71 00, DOOR HARDWARE in lockbox.

E. Finish per Finish Schedule 09 06 00.

PART 3 - EXECUTION**3.1 INSTALLATION, GENERAL**

- A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Items set into concrete or masonry.
 - 1. Provide temporary bracing for such items until concrete or masonry is set.
 - 2. Place in accordance with setting drawings and instructions.
 - 3. Build strap anchors, into masonry as work progresses.
- C. Field weld in accordance with AWS.
 - 1. Design and finish as specified for shop welding.
 - 2. Use continuous weld unless specified otherwise.
- D. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.
- E. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.
- F. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.
- G. Secure escutcheon plate with set screw.

3.2 INSTALLATION OF SUPPORTS

- A. Anchorage to structure.
 - 1. Secure angles or channels and clips to overhead structure by bolting.
 - 2. Secure supports to concrete inserts by bolting or continuous welding as shown.
 - 3. Secure steel plate or hat channels to studs as detailed.
- B. Supports for Wall Mounted items:
 - 1. Locate center of support at anchorage point of supported item.
 - 2. Locate supports where required for items shown.

3.3 STEEL LINTELS

- A. Use lintel sizes and combinations shown or specified.
- B. Install lintels with longest leg upstanding, except for openings in 150 mm (6 inch) masonry walls install lintels with longest leg horizontal.
- C. Install lintels to have not less than 150 mm (6 inch) bearing at each end for nonbearing walls, and 200 mm (8 inch) bearing at each end for bearing walls.

3.4 RAILINGS**A. Steel Posts:**

1. Secure fixed posts to concrete with expansion bolts through flanged fittings except where sleeves are shown with pourable grout.
2. Install sleeves in concrete formwork.
3. Set post in sleeve and pour grout to surface. Apply beveled bead of urethane sealant at perimeter of post or under flange fitting as specified in Section 07 92 00, JOINT SEALANTS—on exterior posts.
4. Secure removable posts to concrete with either machine screws through flanged fittings which are secured to inverted flanges embedded in and set flush with finished floor, or set posts in close fitting pipe sleeves without grout.
5. Secure sliding flanged fittings to posts at base with set screws.
6. Secure fixed flanged fittings to concrete with expansion bolts.
7. Secure posts to steel with welds.

B. Anchor to Walls:

1. Anchor rails to concrete or solid masonry with machine screws through flanged fitting to steel plate.
 - a. Anchor steel plate to concrete or solid masonry with expansion bolts.
 - b. Anchor steel plate to hollow masonry with toggle bolts.
2. Anchor flanged fitting with toggle bolt to steel support in frame walls.

C. Handrails:

1. Anchor brackets for metal handrails as detailed.
2. Install brackets within 300 mm (12 inches) of return of walls, and at evenly spaced intermediate points not exceeding 1200 mm (4 feet) on centers unless shown otherwise.
3. Expansion bolt to concrete or solid masonry.
4. Toggle bolt to installed supporting frame wall and to hollow masonry unless shown otherwise.

3.5 SCREENED ACCESS DOOR

- A. Set frame in opening so that clearance at jambs is equal and secure with expansion bolts.
- B. Use shims at bolts to prevent deformation of frame members in prepared openings.
- C. Set frame in mortar bed and build in anchors as the masonry work progresses.
- D. Grout jambs solid with mortar.
- E. Secure insect screen to inside of door with stainless steel fasteners on doors in exterior walls.

F. Available Products:

1. JL Industries, Activar Inc, XP Series.
2. Nystrom Building Products, XT Series.
3. Babcock-Davis, B-XT Series.

3.6 STEEL COMPONENTS FOR MILLWORK ITEMS

Coordinate and deliver to Millwork fabricator for assembly where millwork items are secured to metal fabrications.

3.7 CLEAN AND ADJUSTING

- A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.
- B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

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**SECTION 06 10 00
ROUGH CARPENTRY****PART 1 - GENERAL****1.1 DESCRIPTION:**

Section specifies wood blocking, framing, sheathing, furring, nailers, sub-flooring, rough hardware, light wood construction, and air/moisture infiltration barrier.

1.2 RELATED WORK:

- A. Milled woodwork: Section 06 20 00, FINISH CARPENTRY.
- B. Rigid insulation sheathing Section 07 21 13.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings showing framing connection details, fasteners, connections and dimensions.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Protect lumber and other products from dampness both during and after delivery at site.
- B. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.
- C. Stack plywood and other board products so as to prevent warping.
- D. Locate stacks on well drained areas, supported at least 150 mm (6 inches) above grade and cover with well ventilated sheds having firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

1.5 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Forest and Paper Association (AFPA):
National Design Specification for Wood Construction
NDS-05.....Conventional Wood Frame Construction
- C. American Institute of Timber Construction (AITC):
A190.1-02.....Structural Glued Laminated Timber
- D. American Society of Mechanical Engineers (ASME):
B18.2.1A-96(R2005).....Square and Hex Bolts and Screws
B18.2.2-87(R2005).....Square and Hex Nuts
B18.6.1-81 (R97).....Wood Screws
B18.6.4-98(R2005).....Thread Forming and Thread Cutting Tapping Screws
and Metallic Drive Screws

E. American Plywood Association (APA):

E30-03.....Engineered Wood Construction Guide

F. American Society for Testing And Materials (ASTM):

A47-99(R2004).....Ferritic Malleable Iron Castings

A48-03.....Gray Iron Castings

A653/A653M-07.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-
Iron Alloy Coated (Galvannealed) by the Hot Dip
ProcessC954-04.....Steel Drill Screws for the Application of Gypsum
Board or Metal Plaster Bases to Steel Studs from
0.033 inch (2.24 mm) to 0.112-inch (2.84 mm) in
thicknessC1002-04.....Steel Self-Piercing Tapping Screws for the
Application of Gypsum Panel Products or Metal
Plaster Bases to Wood Studs or Metal StudsD143-94(R2004).....Small Clear Specimens of Timber, Method of
Testing

D1760-01.....Pressure Treatment of Timber Products

D2559-04.....Adhesives for Structural Laminated Wood Products
for Use Under Exterior (Wet Use) Exposure
ConditionsD3498-03.....Adhesives for Field-Gluing Plywood to Lumber
Framing for Floor SystemsF844-07.....Washers, Steel, Plain (Flat) Unhardened for
General Use

F1667-05.....Nails, Spikes, and Staples

G. Federal Specifications (Fed. Spec.):

MM-L-736C.....Lumber; Hardwood

H. Commercial Item Description (CID):

A-A-55615.....Shield, Expansion (Wood Screw and Lag Bolt Self
Threading Anchors)

I. Military Specification (Mil. Spec.):

MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated

J. Truss Plate Institute (TPI):

TPI-85.....Metal Plate Connected Wood Trusses

K. U.S. Department of Commerce Product Standard (PS)

PS 1-95.....Construction and Industrial Plywood

PS 20-05.....American Softwood Lumber Standard

PART 2 - PRODUCTS**2.1 LUMBER:**

- A. Unless otherwise specified, each piece of lumber bear grade mark, stamp, or other identifying marks indicating grades of material, and rules or standards under which produced.
 - 1. Identifying marks in accordance with rule or standard under which material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
 - 2. Inspection agency for lumber approved by the Board of Review, American Lumber Standards Committee, to grade species used.
- B. Structural Members: Species and grade as listed in the AFPA, National Design Specification for Wood Construction having design stresses as shown.
- C. Lumber Other Than Structural:
 - 1. Unless otherwise specified, species graded under the grading rules of an inspection agency approved by Board of Review, American Lumber Standards Committee.
 - 2. Framing lumber: Minimum extreme fiber stress in bending of 1100.
 - 3. Furring, blocking, nailers and similar items 100 mm (4 inches) and narrower Standard Grade; and, members 150 mm (6 inches) and wider, Number 2 Grade.
- D. Sizes:
 - 1. Conforming to Prod. Std., PS20.
 - 2. Size references are nominal sizes, unless otherwise specified, actual sizes within manufacturing tolerances allowed by standard under which produced.
- E. Moisture Content:
 - 1. At time of delivery and maintained at the site.
 - 2. Boards and lumber 50 mm (2 inches) and less in thickness: 19 percent or less.
 - 3. Lumber over 50 mm (2 inches) thick: 25 percent or less.
- F. Preservative Treatment:
 - 1. Do not treat Heart Redwood and Western Red Cedar.
 - 2. Treat wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including framing of open roofed structures; sills, sole plates, furring, and sleepers that are less than 600 mm (24 inches) from ground; nailers, edge strips, blocking, crickets, curbs, cant, vent strips and other members used in connection with roofing and flashing materials.

3. Treat other members specified as preservative treated (PT).
4. Preservative treat by the pressure method complying with ASTM D1760, except any process involving the use of Chromated Copper arsenate (CCA) for pressure treating wood is not permitted.

2.2 PLYWOOD

- A. Comply with Prod. Std., PS 1.
- B. Bear the mark of a recognized association or independent inspection agency that maintains continuing control over quality of plywood which identifies compliance by veneer grade, group number, span rating where applicable, and glue type.
- C. Sheathing:
 1. APA rated Exposure 1 or Exterior; panel grade CD or better.
 2. Wall sheathing:
 - a. Minimum 9 mm (11/32 inch) thick with supports 400 mm (16 inches) on center and 12 mm (15/32 inch) thick with supports 600 mm (24 inches) on center unless specified otherwise.
 - b. Minimum 1200 mm (48 inches) wide at corners without corner bracing of framing.
 3. Roof sheathing:
 - a. Minimum 9 mm (11/32 inch) thick with span rating 24/0 or 12 mm (15/32 inch) thick with span rating for supports 400 mm (16 inches) on center unless specified otherwise.
 - b. Minimum 15 mm (19/32 inch) thick or span rating of 40/20 or 18 mm (23/32 inch) thick or span rating of 48/24 for supports 600 mm (24 inches) on center.
- D. Subflooring:
 1. Under underlayment:
 - a. APA Rated sheathing, Exposure 1. panel grade CD.
 - b. Thickness as indicated on drawings.
 2. Combination subflooring-underlayment under resilient flooring or carpet:
 - a. APA Rated Stud-I-Floor Exterior or Exposure 1, T and G.
 - b. Thickness as indicated on drawings.
- E. Underlayment:
 1. APA rated Exposure 1 or Exterior, panel grade C-C Plugged.
 2. Thickness as indicated on drawings; over subfloor.

2.3 STRUCTURAL-USE PANELS

- A. Comply with APA.
- B. Bearing the mark of a recognized association or independent agency that maintains continuing control over quality of panel which identifies

compliance by end use, Span Rating, and exposure durability classification.

C. Wall and Roof Sheathing:

1. APA Rated sheathing panels, durability classification of Exposure 1 or Exterior Span Rating of 16/0 or greater for supports 400 mm (16 inches) on center and 24/0 or greater for supports 600 mm (24 inches) on center.

D. Protection cover board at foam plastics insulation.

E. Subflooring:

1. Under underlayment:
 - a. APA rated sheathing panels, durability classification of Exposure 1 or Exterior.
 - b. Span Rating of 24/16 or greater for supports 400 mm (16 inches) on
2. Under resilient floor or carpet.
 - a. APA rated combination subfloor-underlayment grade panels, durability classification of Exposure 1 or Exterior T and G.
 - b. Span Rating of 16 or greater for supports 300 mm (16 inches) on center and 24 or greater for supports 600 mm (24 inches) on center.
3. Thickness as indicated on drawings.

F. Underlayment:

1. APA rated Exposure 1.
2. Thickness as indicated on drawings; over subfloor.

G. Wood "I" Beam Members:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Boise Cascade Corporation.
 - b. Georgia-Pacific.
 - c. Louisiana-Pacific Corporation.
 - d. Superior Wood Systems.
 - e. Weyerhaeuser Company.
2. Size and Shape as shown.
3. Cambered and marked "Top up".
4. Plywood webs: PS-1, minimum 9 mm (3/8 inch) thick, unless shown otherwise.
5. Flanges: Kiln dried stress rated dense lumber minimum 38 mm (1-1/2 inch) thick, width as shown.
6. Plywood web fitted into flanges and joined with ASTM D2559 adhesive to form "I" beam section unless shown otherwise.

2.4 AIR/MOISTURE INFILTRATION BARRIER:

- A. Building Wrap: ASTM E 1677, Type I air retarder; with flame-spread and smoke-developed indexes of less than 25 and 450, respectively, when tested according to ASTM E 84; UV stabilized; and acceptable to authorities having jurisdiction.
1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Dow Chemical Company (The); Styrofoam Weathermate Plus Brand Housewrap.
 - b. DuPont (E. I. du Pont de Nemours and Company); Tyvek CommercialWrap.
 - c. Raven Industries Inc.; Rufco-Wrap.
 2. Water-Vapor Permeance: 20 perms g per ASTM E 96, Desiccant Method (Procedure A).
 3. Allowable UV Exposure Time: Not less than three months.
- B. Building-Wrap Tape: Pressure-sensitive plastic tape recommended by building-wrap manufacturer for sealing joints and penetrations in building wrap.

2.5 ROUGH HARDWARE AND ADHESIVES:

- A. Anchor Bolts:
1. ASME B18.2.1 and ANSI B18.2.2 galvanized, 13 mm (1/2 inch) unless shown otherwise.
 2. Extend at least 200 mm (8 inches) into masonry or concrete with ends bent 50 mm (2 inches).
- B. Miscellaneous Bolts: Expansion Bolts: C1D, A-A-55615; lag bolt, long enough to extend at least 65 mm (2-1/2 inches) into masonry or concrete. Use 13 mm (1/2 inch) bolt unless shown otherwise.
- C. Washers
1. ASTM F844.
 2. Use zinc or cadmium coated steel or cast iron for washers exposed to weather.
- D. Screws:
1. Wood to Wood: ANSI B18.6.1 or ASTM C1002.
 2. Wood to Steel: ASTM C954, or ASTM C1002.
- E. Nails:
1. Size and type best suited for purpose unless noted otherwise. Use aluminum-alloy nails, plated nails, or zinc-coated nails, for nailing wood work exposed to weather and on roof blocking.
 2. ASTM F1667:
 - a. Common: Type I, Style 10.

- b. Concrete: Type I, Style 11.
 - c. Barbed: Type I, Style 26.
 - d. Underlayment: Type I, Style 25.
 - e. Masonry: Type I, Style 27.
 - f. Use special nails designed for use with ties, strap anchors, framing connectors, joists hangers, and similar items. Nails not less than 32 mm (1-1/4 inches) long, 8d and deformed or annular ring shank.
- F. Framing Connectors:
- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Alpine Engineered Products, Inc.
 - 2. Cleveland Steel Specialty Co.
 - 3. Harlen Metal Products, Inc.
 - 4. KC Metals Products, Inc.
 - 5. Simpson Strong-Tie Co., Inc.
 - 6. Southeastern Metals Manufacturing Co., Inc.
 - 7. USP Structural Connectors.
 - 2. Fabricate of ASTM A446, Grade A; steel sheet not less than 1.3 mm (0.052 inch) thick unless specified otherwise. Apply standard plating to steel timber connectors after punching, forming and assembly of parts.
 - 3. Framing Angles: Angle designed with bendable legs to provide three way anchors.
 - 4. Straps:
 - a. Designed to provide wind and seismic ties with sizes as shown or specified.
 - b. Strap ties not less than 32 mm (1-1/4 inches) wide.
 - c. Punched for fastener.
 - 5. Metal Bridging:
 - a. Optional to wood bridging.
 - b. V shape deformed strap with not less than 2 nail holes at ends, designed to nail to top and side of framing member and bottom and side of opposite member.
 - c. Not less than 19 mm by 125 mm (3/4 by 5 inches) bendable nailing flange on ends.
 - d. Fabricated of 1 mm (0.04 inch) minimum thick sheet.
 - 6. Joist Hangers:
 - a. Fabricated of 1.6 mm (0.063 inch) minimum thick sheet, U design unless shown otherwise.

- b. Heavy duty hangers fabricated of minimum 2.7 mm (0.108 inch) thick sheet, U design with bent top flange to lap over beam.
- 7. Timber Connectors: Fabricated of steel to shapes shown.
- 8. Joist Ties: Mild steel flats, 5 by 32 mm (3/16 by 1-1/4 inch size with ends bent about 30 degrees from horizontal, and extending at least 400 mm (16 inches) onto framing. Punch each end for three spikes.
- 9. Wall Anchors for Joists and Rafters:
 - a. Mild steel strap, 5 by 32 mm (3/16 by 1-1/4 inch) with wall ends bent 50 mm (2 inches), or provide 9 by 130 mm (3/8 by 5 inch) pin through strap end built into masonry.
 - b. Strap long enough to extend onto three joists or rafters, and punched for spiking at each bearing.
 - c. Strap not less than 100 mm (4 inches) embedded end.
- 10. Joint Plates:
 - a. Steel plate punched for nails.
 - b. Steel plates formed with teeth or prongs for mechanically clamping plates to wood.
 - c. Size for axial eccentricity, and fastener loads.
- G. Adhesives:
 - 1. For field-gluing plywood to lumber framing floor or roof systems: ASTM D3498.
 - 2. For structural laminated Wood: ASTM D2559.

PART 3 - EXECUTION

3.1 INSTALLATION OF FRAMING AND MISCELLANEOUS WOOD MEMBERS:

- A. Conform to applicable requirements of the following:
 - 1. AFPA National Design Specification for Wood Construction for timber connectors.
 - 2. AITC Timber Construction Manual for heavy timber construction.
 - 3. AFPA WCD-number 1, Manual for House Framing for nailing and framing unless specified otherwise.
 - 4. APA for installation of plywood or structural use panels.
 - 5. ASTM F 499 for wood underlayment.
 - 6. TPI for metal plate connected wood trusses.
- B. Fasteners:
 - 1. Nails.
 - a. Nail in accordance with the Recommended Nailing Schedule as specified in AFPA Manual for House Framing where detailed nailing requirements are not specified in nailing schedule. Select nail size and nail spacing sufficient to develop adequate strength for the connection without splitting the members.

- b. Use special nails with framing connectors.
 - c. For sheathing, select length of nails sufficient to extend 25 mm (1 inch) into supports.
 - d. Use eight penny or larger nails for nailing through 25 mm (1 inch) thick lumber and for toe nailing 50 mm (2 inch) thick lumber.
 - e. Use 16 penny or larger nails for nailing through 50 mm (2 inch) thick lumber.
 - f. Select the size and number of nails in accordance with the Nailing Schedule except for special nails with framing anchors.
 - g. Nailing Schedule; Using Common Nails:
 - 1) Joist bearing on sill or girder, toe nail three-8d or framing anchor
 - 2) Bridging to joist, toe nail each end two-8d
 - 3) Ledger strip to beam or girder three-16d under each joint.
 - 4) Subflooring or Sheathing:
 - a) 150 mm (6 inch) wide or less to each joist face nail two-8d.
 - b) Subflooring, more than 150 mm (6 inches) wide, to each stud or joint, face nail three-8d.
 - c) Plywood or structural use panel to each stud or joist face nail 8d, at supported edges 150 mm (6 inches) on center and at intermediate supports 250 mm (10 inches) on center. When gluing plywood to joint framing increase nail spacing to 300 mm (12 inches) at supported edges and 500 mm (20 inches) o.c. at intermediate supports.
 - 5) Top plate to stud, end nail two-16d.
 - 6) Stud to sole plate, toe nail or framing anchor. Four-8d
 - 7) Doubled studs, face nail 16d at 600 mm (24 inches) on center.
 - 8) Built-up corner studs 16d at 600 mm (24 inches) (24 inches) on center.
 - 9) Doubled top plates, face nails 16d at 400 mm (16 inches) on center.
 - 10) Top plates, laps, and intersections, face nail two-16d.
 - 11) Continuous header, two pieces 16d at 400 mm (16 inches) on center along each edge.
 - 12) Continuous header to stud, four 16d.
 - 13) Rafter to plate, toe nail three-8d. or framing anchor. Brace 25 mm (1 inch) thick board to each stud and plate, face nail three-8d.
 - 14) Built-up girders and beams 20d at 800 mm (32 inches) on center along each edge.
2. Bolts:

- a. Fit bolt heads and nuts bearing on wood with washers.
- b. Countersink bolt heads flush with the surface of nailers.
- c. Embed in concrete and solid masonry or use expansion bolts.
Special bolts or screws designed for anchor to solid masonry or concrete in drilled holes may be used.
- d. Use toggle bolts to hollow masonry or sheet metal.
- e. Use bolts to steel over 2.84 mm (0.112 inch, 11 gage) in thickness. Secure wood nailers to vertical structural steel members with bolts, placed one at ends of nailer and 600 mm (24 inch) intervals between end bolts. Use clips to beam flanges.
3. Drill Screws to steel less than 2.84 mm (0.112 inch) thick.
 - a. ASTM C1002 for steel less than 0.84 mm (0.033 inch) thick.
 - b. ASTM C 954 for steel over 0.84 mm (0.033 inch) thick.
4. Power actuated drive pins may be used where practical to anchor to solid masonry, concrete, or steel.
5. Do not anchor to wood plugs or nailing blocks in masonry or concrete. Use metal plugs, inserts or similar fastening.
6. Screws to Join Wood:
 - a. Where shown or option to nails.
 - b. ASTM C1002, sized to provide not less than 25 mm (1 inch) penetration into anchorage member.
 - c. Spaced same as nails.
- C. Set sills or plates level in full bed of mortar on masonry or concrete walls.
 1. Space anchor bolts as indicated on structural drawings between ends and within 150 mm (6 inches) of end. Stagger bolts from side to side on plates over 175 mm (7 inches) in width.
 2. Use shims of slate, tile or similar approved material to level wood members resting on concrete or masonry. Do not use wood shims or wedges.
 3. Closely fit, and set to required lines.
- D. Cut notch, or bore in accordance with NFPA Manual for House-Framing for passage of ducts wires, bolts, pipes, conduits and to accommodate other work. Repair or replace miscut, misfit or damaged work.
- E. Blocking Nailers, and Furring:
 1. Install furring, blocking, nailers, and grounds where shown.
 2. Use longest lengths practicable.
 3. Use fire retardant treated wood blocking where shown at openings and where shown or specified.
 4. Layers of Blocking or Plates:
 - a. Stagger end joints between upper and lower pieces.

- b. Nail at ends and not over 600 mm (24 inches) between ends.
 - c. Stagger nails from side to side of wood member over 125 mm (5 inches) in width.
- 5. Fabricate roof edge vent strips with 6 mm by 6 mm (1/4 inch by 1/4 inch) notches, 100 mm (4 inches) on center, aligned to allow for venting of base sheet.
 - 6. Unless otherwise shown, use wall furring 25 mm by 75 mm (1 inch by 3 inch) continuous wood strips installed plumb on walls, using wood shims where necessary so face of furring forms a true, even plane. Space furring not over 400 mm (16 inches) on centers, butt joints over bearings and rigidly secure in place. Anchor furring on 400 mm (16 inches) centers.
- F. Floor Framing:
- 1. Set with crown edge up.
 - 2. Keep framing at least 50 mm (2 inches) away from chimneys.
 - 3. Bear on not less than 100 mm (4 inches) on concrete and masonry, and 38 mm (1-1/2 inches) on wood and metal unless shown otherwise.
 - 4. Support joist, trimmer joists, headers, and beams framing into carrying members at same relative levels on joist hangers unless shown otherwise.
 - 5. Lap and spike wood joists together at bearing, or butt end-to-end with scab ties at joint and spike to plates. Scab tie lengths not less than 200 mm (8 inches) lap on joist ends. Install wood I beam joists as shown.
 - 6. Frame openings with headers and trimmer joist. Double headers carrying more than two tail joists and trimmer joists supporting headers carrying more than one tail joist unless otherwise shown.
 - 7. Drive nails through headers into joists using two nails for 50 mm by 150 mm (2 inch by 6 inch); three nails for 50 mm by 200 mm (2 inch by 8 inch) and four nails for 50 mm by 250 mm (2 inch by 10 inch) and over in size.
 - 8. Install nearest joist to double headers and spike joist to both header members before trimmer joist is installed and secured together.
 - 9. Doubled joists under partitions parallel with floor joists.
 - 10. Where joists run perpendicular to masonry or concrete, anchor every third joist to masonry or concrete with one metal wall anchor. Securely spike anchors with three nails to side of joist near its bottom.
 - 11. Anchor joists running parallel with masonry or concrete walls to walls with steel flats spaced not over 1800 mm (6 feet) apart. Extend

steel flats over at least three joists and into masonry 100 mm (4 inches) with ends turned 50 mm (2 inches); bolt to concrete. Set top of flats flush with top of joists, and securely nail steel flats to each joist.

12. Hook ties at steel framing over top flange of steel members.
13. Nonbearing partitions running parallel with ceiling joists, install solid 50 mm (2 inch) thick bridging same depth as ceiling joists cut to fit snug between joists for securing top plate of partitions. Securely spike bridging to joists. Space 1200 mm (4 feet) on center.
14. Where ceramic tile finish floors are set in Portland cement mortar, nail continuous 50 mm by 75 mm (2 inches by 3 inches) ledgers to sides of joists to support subflooring flush with top of joist.

G. Bridging:

1. Use 25 mm by 75 mm (1 inch by 3 inch) lumber with ends beveled for slope. Option: Metal bridging may be used for wood bridging.
2. Install one row of bridging for joist spans over 2400 mm (8 feet), but less than 4800 mm (16 feet) long; install two rows for spans over 4800 mm (16 feet) long.
3. Install an extra row of bridging between trimmer and next two joists if header is more than 600 mm (2 feet) from end of trimmer or from regular row of bridging.
4. Secure with two nails at ends.
5. Leave bottom ends loose until after subflooring or roof sheathing is installed.
6. Install single row of bridging at centerline of span and two rows at the third points of span unless otherwise shown.

H. Roof Framing:

1. Set rafters with crown edge up.
2. Form a true plane at tops of rafters.
3. Valley, Ridge, and Hip Members:
 - a. Size for depth of cut on rafters.
 - b. Straight and true intersections of roof planes.
 - c. Secure hip and valley rafters to wall plates by using framing connectors.
 - d. Double valley rafters longer than the available lumber, with pieces lapped not less than 1200 mm (4 feet) and spiked together.
 - e. Butt joint and scab hip rafters longer than the available lumber.
4. Spike to wall plate and to ceiling joists except when secured with framing connectors.
5. Frame openings in roof with headers and trimmer rafters. Double headers carrying more than one rafter unless shown otherwise.

6. Install 50 mm by 100 mm (2 inch by 4 inch) strut between roof rafters and ceiling joists at 1200 mm (4 feet) on center unless shown otherwise.

I. Partition and Wall Framing:

1. Use 50 mm by 100 mm (2 inch by 4 inch) studs spaced 400 mm (16 inches) on centers; unless shown otherwise.
2. Install double studs at openings and triple studs at corners.
3. Installation of sole plate:
 - a. Anchor plates of walls or partitions resting on concrete floors in place with expansion bolts, one near ends of piece and at intermediate intervals of not more than 1200 mm (4 feet) or with power actuated drive pins with threaded ends of suitable type and size, spaced 600 mm (2 feet) on center unless shown otherwise.
 - b. Nail plates to wood framing through subfloor as specified in nailing schedule.
4. Headers or Lintels:
 - a. Make headers for openings of two pieces of 50 mm (2 inch) thick lumber of size shown with plywood filler to finish flush with face of studs or solid lumber of equivalent size.
 - b. Support ends of headers on top of stud cut for height of opening. Spike cut stud to adjacent stud. Spike adjacent stud to header.
5. Use double top plates, with members lapped at least 610 mm (2-feet) spiked together.
6. Install intermediate cut studs over headers and under sills to maintain uniformity of stud spacing.
7. Use single sill plates at bottom of opening unless shown otherwise. Toe nail to end stud, face nail to intermediate studs.
8. Install 50 mm (2 inch) blocking for firestopping so that maximum dimension of any concealed space is not over 2400mm (8 feet) in accordance with NFPA Manual for House Framing.
9. Install corner bracing when plywood or structured use panel sheathing is not used.
 - a. Let corner bracing into exterior surfaces of studs at an angle of approximately 45 degrees, extended completely over walls plates, and secured at bearing with two nails.
 - b. Use 25 mm by 100 mm (1 inch by 4 inch) corner bracing.

J. Subflooring:

1. Subflooring may be either boards, structural-use panels, or plywood.

2. Lay board subflooring diagonally, with close joints. Stagger end joints and make joints over supports. Bear each board on at least three supports.
3. Provide a clearance of approximately 13 mm (1/2 inch) at masonry or concrete at walls.
4. Apply plywood and structural-use panel subflooring with face grain or long dimension at right angles to the supports, with edges 6 mm (1/4 inch) apart at side joints, and 3 mm (1/8 inch) apart at end joints.
5. Combination subfloor-underlayment:
 - a. Space edges 3 mm (1/8 inch) apart.
 - b. Provide a clearance of 6 mm (1/4 inch) at masonry on concrete at walls.
6. Stagger panel end joints and make over support.

K. Underlayment:

1. Where finish flooring of different thickness is used in adjoining areas, use underlayment of thickness required to bring finish flooring surfaces into same plane.
2. Apply to dry, level, securely nailed, clean, wood subfloor without any projections.
3. Fasten to subfloor as specified in ASTM F499.
4. Plywood and particle underlayment may be glue-nailed to subfloor.
5. Butt underlayment panels to a light contact with a 1 mm (1/32 inch) space between plywood or hardboard underlayment panels and walls, and approximately 9 mm (3/8 inch) between particleboard underlayment panels and walls.
6. Stagger underlayment panel end joints with respect to each other and offset joints with respect to joints in the subfloor at least 50 mm (2 inches).
7. After installation, avoid traffic on underlayment and damage to its finish surface.

L. Sheathing:

1. Use plywood or structural-use panels for sheathing.
2. Lay panels with joints staggered, with edge and ends 3 mm (1/8 inch) apart and nailed over bearings as specified.
3. Set nails not less than 9 mm (3/8 inch) from edges.
4. Install 50 mm by 100 mm (2 inch by 4 inch) blocking spiked between joists, rafters and studs to support edge or end joints of panels.

M. Air/Moisture Infiltration Barrier Installation

1. General: Cover sheathing with weather-resistant air-moisture infiltration barrier as follows:

2. Air-Moisture Infiltration Barrier: Comply with manufacturers written instructions for attachment of barrier to wall framing. Space fasteners per manufacturers instructions, but not greater than 16 inches on center in any direction.
3. Building Wrap: Comply with manufacturers written instructions.
 - a. Seal seams, edges, fasteners, and penetrations with tape.
 - b. Extend into jambs of openings and seal corners with tape.
4. Continuous installation on bottom flange of wood I joists.
 - a. Seal seams, edges, fasteners, and penetrations with tape.
 - b. Extend into jambs of openings and seal corners with tape.

- - - E N D - - -

**SECTION 06 20 00
FINISH CARPENTRY****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section specifies exterior and interior millwork.
- B. Items specified.
 - Mounting strips, shelves and rods
 - Window Sill

1.2 RELATED WORK

- A. Framing, furring and blocking: Section 06 10 00, ROUGH CARPENTRY.
- B. Color and texture of finish: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. Millwork items - Half full size scale for sections and details 1:50 (1/4-inch) for elevations and plans.
 - 2. Show construction and installation.
- C. Samples:
 - Plastic laminate finished plywood or particleboard, 150 mm by 300 mm (six by twelve inches).
- D. Certificates:
 - 1. Indicating moisture content of materials meet the requirements specified.

1.4 DELIVERY, STORAGE AND HANDLING

- A. Protect lumber and millwork from dampness, maintaining moisture content specified both during and after delivery at site.
- B. Store finishing lumber and millwork in weathertight well ventilated structures or in space in existing buildings designated by Resident Engineer. Store at a minimum temperature of 21°C (70°F) for not less than 10 days before installation.
- C. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Testing and Materials (ASTM):
 - A36/A36M-05.....Structural Steel

- B221-06.....Aluminum and Aluminum-Alloy Extruded Bars, Rods,
Wire, Profiles, and Tubes
- E84-07.....Surface Burning Characteristics of Building
Materials
- C. American Hardboard Association (AHA):
A135.4-04.....Basic Hardboard
- D. Builders Hardware Manufacturers Association (BHMA):
A156.9-03.....Cabinet Hardware
A156.11-04.....Cabinet Locks
A156.16-02.....Auxiliary Hardware
- E. Hardwood Plywood and Veneer Association (HPVA):
HP1-04.....Hardwood and Decorative Plywood
- F. National Particleboard Association (NPA):
A208.1-99.....Wood Particleboard
- G. Architectural Woodwork Institute (AWI):
AWI-99.....Architectural Woodwork Quality Standards and
Quality Certification Program
- H. U.S. Department of Commerce, Product Standard (PS):
PS1-95.....Construction and Industrial Plywood
PS20-05.....American Softwood Lumber Standard
- I. Military Specification (Mil. Spec):
MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated
- J. Federal Specifications (Fed. Spec.):
A-A-1922A.....Shield Expansion
A-A-1936.....Contact Adhesive
FF-N-836D.....Nut, Square, Hexagon Cap, Slotted, Castle
FF-S-111D(1).....Screw, Wood
MM-L-736(C).....Lumber, Hardwood

PART 2 - PRODUCTS

2.1 LUMBER

- A. Grading and Marking:
1. Lumber shall bear the grade mark, stamp, or other identifying marks indicating grades of material.
 2. Such identifying marks on a material shall be in accordance with the rule or standard under which the material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
 3. The inspection agency for lumber shall be approved by the Board of Review, American Lumber Standards Committee, to grade species used.
- B. Sizes:

1. Lumber Size references, unless otherwise specified, are nominal sizes, and actual sizes shall be within manufacturing tolerances allowed by the standard under which product is produced.
2. Millwork, standing and running trim, and rails: Actual size as shown or specified.
- C. Hardwood: MM-L-736, species as specified for each item.
- D. Softwood: PS-20, exposed to view appearance grades:
 1. Use C select or D select, vertical grain for transparent finish including stain transparent finish.
 2. Use Prime for painted or opaque finish.
- E. Use edge grain Wood members exposed to weather.
- F. MDF: ANSI A208.2, Grade 130, made with binder containing no ureaformaldehyde resin.

2.2 PLYWOOD

- A. Softwood Plywood:
 1. Prod. Std.
 2. Grading and Marking:
 - a. Each sheet of plywood shall bear the mark of a recognized association or independent inspection agency that maintains continuing control over the quality of the plywood.
 - b. The mark shall identify the plywood by species group or identification index, and shall show glue type, grade, and compliance with PS1.
 3. Plywood, 13 mm (1/2 inch) and thicker; not less than five ply construction, except 32 mm (1-1/4 inch) thick plywood not less than seven ply.
 4. Plastic Laminate Plywood Cores:
 - a. Exterior Type, and species group.
 - b. Veneer Grade: A-C.
 5. Shelving Plywood:
 - a. Interior Type, any species group.
 - b. Veneer Grade: A-B or B-C.
 6. Other: As specified for item.
- B. Hardwood Plywood:
 1. HPVA: HP.1
 2. Species of face veneer shall be as shown or as specified in connection with each particular item.
 3. Inside of Building:
 - a. Use Type II (interior) A grade veneer for transparent finish.
 - b. Use Type II (interior) Sound Grade veneer for paint finish.
 4. Use grade, material, and finish to match window finish.

2.3 PARTICLEBOARD

- A. NPA A208.1
- B. Plastic Laminate Particleboard Cores:
 - 1. Use Type 1, Grade 1-M-3, or Type 2, Grade 2-M-2, unless otherwise specified.

2.4 PLASTIC LAMINATE

- A. NEMA LD-3.
- B. Exposed decorative surfaces including countertops, both sides of cabinet doors, and for items having plastic laminate finish. General Purpose, Type HGL.
- C. Cabinet Interiors including Shelving: Following option to comply with NEMA, CLS as a minimum.
 - 1. Plastic laminate clad plywood or particle board.
- D. Backing sheet on bottom of plastic laminate covered wood tops: Backer, Type HGP.
- E. Post Forming Fabrication, Decorative Surfaces: Post forming, Type HGP.
- F. Available Manufacturers: Subject to compliance with requirements, manufacturers offering high-pressure decorative laminates that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Formica Corporation
 - 2. Nevamar Company, LLC; Decorative Products Div.
 - 3. Wilsonart International; Div. of Premark International, Inc.

2.5 ADHESIVE

- A. For Plastic Laminate: Fed. Spec. A-A-1936.
- B. For Interior Millwork: Unextended urea resin, unextended melamine resin, phenol resin, or resorcinol resin.
- C. For Exterior Millwork: Unextended melamine resin, phenol resin, or resorcinol resin.
- D. Glue: Aliphatic resin, polyurethane or resorcinol wood glue recommended by manufacturer for general carpentry use:
 - 1. Use wood glue that has VOC content of 30g/L or less when calculated according to 40 CFR 59, Subpart D (EPA method 24).
- E. Multipurpose Construction Adhesive: Formulation complying with ASTM D 3498 that is recommended for indicated use by adhesive manufacturer.
 - 1. Use adhesive that has a VOC content of 70g/L or less when calculated according to 40 CFR 59 Subpart D (EPA method 24).

2.6 STAINLESS STEEL

ASTM A167, Type 302 or 304.

2.7 ALUMINUM CAST

ASTM B26

2.8 ALUMINUM EXTRUDED

ASTM B221

2.9 HARDWARE**A. Rough Hardware:**

1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electric-galvanizing process. Galvanized where specified.
2. Use galvanized coating on ferrous metal for exterior work unless non-ferrous metals or stainless is used.
3. Fasteners:
 - a. Bolts with Nuts: FF-N-836.
 - b. Expansion Bolts: A-A-1922A.
 - c. Screws: Fed. Spec. FF-S-111.

B. Finish Hardware

1. Cabinet Hardware: ANSI A156.9.
 - a. Door/Drawer Pulls: B02011.
 - b. Concealed Hinges: B1601, minimum 110 degree opening.
 - c. Butt Hinges: B01361, for flush doors, B01381 for inset lipped doors, and B01521 for overlay doors.
 - d. Cabinet Door Catch: B0371 or B03172.
2. Auxiliary Hardware: ANSI A156.16.
 - a. Shelf Bracket: B04041, japanned or enameled finish.
 - b. Combination Garment rod and Shelf Support: B04051 japanned or enamel finish.
 - c. Closet Bar: L03131 chrome finish of required length.
3. Primers: Manufacturer's standard primer for steel providing baked enamel finish.

2.10 MOISTURE CONTENT**A. Moisture content of lumber and millwork at time of delivery to site.**

1. Interior finish lumber, trim, and millwork 32 mm (1-1/4 inches) or less in nominal thickness: 12 percent on 85 percent of the pieces and 15 percent on the remainder.
2. Exterior treated or untreated finish lumber and trim 100 mm (4 inches) or less in nominal thickness: 15 percent.
3. Moisture content of other materials shall be in accordance with the standards under which the products are produced.

2.11 PRESERVATIVE TREATMENT

- A. Wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including wood members used for rough framing of millwork items except heart-wood Redwood and Western Red Cedar shall be preservative treated in accordance with AWP Standards.
- B. Use Grade A, exterior plywood for treatment.

2.12 FABRICATION

- A. General:
 - 1. Except as otherwise specified, use AWI Custom Grade for architectural woodwork and interior millwork.
 - 2. Finish woodwork shall be free from pitch pockets.
 - 3. Plywood shall be not less than 13 mm (1/2 inch), unless otherwise shown or specified.
 - 4. Edges of members in contact with concrete or masonry shall have a square corner caulking rebate.
 - 5. Fabricate members less than 4 m (14 feet) in length from one piece of lumber, back channeled and molded as shown.
 - 6. Interior trim and items of millwork to be painted may be fabricated from jointed, built-up, or laminated members, unless otherwise shown on drawings or specified.
 - 7. Plastic Laminate Work:
 - a. Factory glued to either a plywood or a particle board core, thickness as shown or specified.
 - b. Cover exposed edges with plastic laminate.
 - c. Provide plastic backing sheet on underside of countertops, vanity tops, including back splashes and end splashes of countertops.
 - d. Use backing sheet on concealed large panel surface when decorative face does not occur.
- B. Mounting Strips, Shelves and Rods:
 - 1. Cut mounting strips from 25 mm by 100 mm (1 by 4 inches) softwood stock, with exposed edge slightly eased.
 - 2. Cut wood shelf from softwood 1 inch stock, of width shown, exposed edge slightly eased. Option: Use 19 mm (3/4 inch) thick plywood with 19 mm (3/4 inch) softwood edge on exposed edge, slightly eased.
 - 3. Plastic laminate covered, 19 mm (3/4 inch) thick plywood or particle board core with plastic laminated edges. Size, finish and number as shown.
 - 4. Rod or Closet Bar: L03131. Combination Garment and Shelf Support, intermediate support for closet bar: B04051 for rods over 1800 mm (6 feet) long.

PART 3 - EXECUTION**3.1 ENVIRONMENTAL REQUIREMENTS**

- A. Maintain work areas and storage areas to a minimum temperature of 21⁰C (70⁰F) for not less than 10 days before and during installation of interior millwork.
- B. Do not install finish lumber or millwork in any room or space where wet process systems such as concrete, masonry, or plaster work is not complete and dry.

3.2 INSTALLATION

A. General:

- 1. Millwork receiving transparent finish shall be primed and back-painted on concealed surfaces. Set no millwork until primed and back-painted.
- 2. Secure trim with fine finishing nails, screws, or glue as required.
- 3. Set nails for putty stopping. Use washers under bolt heads where no other bearing plate occurs.
- 4. Seal cut edges of preservative and fire retardant treated wood materials with a certified acceptable sealer.
- 5. Coordinate with plumbing and electrical work for installation of fixtures and service connections in millwork items.
- 6. Plumb and level items unless shown otherwise.
- 7. Nail finish at each blocking, lookout, or other nailer and intermediate points; toggle or expansion bolt in place where nails are not suitable.
- 8. Exterior Work: Joints shall be close fitted, metered, tongue and grooved, rebated, or lapped to exclude water and made up in thick white lead paste in oil.

B. Shelves:

- 1. Install mounting strip at back wall and end wall for shelves in closets where shown secured with toggle bolts at each end and not over 600 mm (24 inch) centers between ends.
 - a. Nail Shelf to mounting strip at ends and to back wall strip at not over 900 mm (36 inches) on center.
 - b. Install metal bracket, ANSI A156.16, B04041, not over 1200 mm (4 feet) centers when shelves exceed 1800 mm (6 feet) in length.
 - c. Install metal bracket, ANSI A156.16, B04051, not over 1200 mm (4 feet) on centers where shelf length exceeds 1800 mm (6 feet) in length with metal rods, clothes hanger bars ANSI A156.16, L03131, of required length, full length of shelf.

C. Install with butt joints in straight runs and miter at corners.

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SECTION 07 11 13
BITUMINOUS DAMPPROOFING**PART 1 - GENERAL****1.1 DESCRIPTION:**

This section specifies materials and workmanship for bituminous dampproofing on concrete and masonry surfaces.

1.2 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Product description.
 - 2. Application instructions.

1.3 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - D226-06.....Asphalt-Saturated Organic Felt Used in Roofing
and Waterproofing
 - D1227-95 (R2007).....Emulsified Asphalt Used as a Protective Coating
for Roofing

PART 2 - PRODUCTS**2.1 EMULSIFIED ASPHALT:**

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. ChemMasters Corp.
 - 2. Degussa Building Systems; Sonneborn Brand Products.
 - 3. Gardner Gibson, Inc.
 - 4. Henry Company.
 - 5. Karnak Corporation.
 - 6. Koppers Inc.
 - 7. Malarkey Roofing Products.
 - 8. Meadows, W. R., Inc.
 - 9. Tamms Industries, Inc.
- B. ASTM D1227, Type III, class 1.

2.2 ASPHALT SATURATED FELT:

ASTM D226, Type I, 7 kg (15 pound).

PART 3 - EXECUTION**3.1 SURFACE PREPARATION:**

- A. Surfaces to receive dampproofing shall be clean and smooth.
- B. Remove foreign matter, loose particles of mortar or other cementitious droppings.
- C. Clean and wash soil or dirt particles from surface.
- D. Remove free water; surfaces may be damp.
- E. Surfaces shall be approved by Resident Engineer before dampproofing is applied.

3.2 APPLICATION:

- A. Schedule application so that drying will be accomplished prior to backfilling and so that backfilling will be accomplished as soon as possible after drying.
- B. Apply when the ambient temperature is above 4°C (40°F) and rising. Do not apply if the temperature is expected to fall below 4°C (40°F).
- C. Apply in accordance with manufacturer's printed instructions unless specified otherwise.
- D. Apply each coat at the rate of not less than 1 L/m² (2-1/2 gallons per 100 square feet) and allow not less than 24 hours drying time after application.
- E. Apply first coat by brush, spray, or mop and allow to dry.
- F. Apply second coat by brush or mop and allow to dry.
- G. Inspect for holidays; recoat holidays. The finish dampproofing shall be free of holidays.

3.3 PROTECTIVE COVERING:

- A. Protect dampproofing surfaces against which backfill will be placed with one layer of 7 kg (15 pound) asphalt saturated felt.
- B. Imbed felt shingle fashion in the second coating of bitumen.
- C. Lap edges and ends of felt not less than 25 mm (1 inch), coating laps with emulsion.

3.4 LOCATION:

- A. Dampproof exterior surfaces of exterior walls of all inhabited areas below grade that are not shown to be waterproofed.
 - 1. Apply to outside surface from bottom of walls to 100 mm (4 inches) below finished grade on concrete walls extending above grade.

2. Where a ledge occurs for facing material support below grade, coat ledge and coat backing wall to 300 mm (1 foot) above grade when wall is concrete or masonry.
 3. When concrete or masonry backing walls do not extend 300 mm (1 foot) above grade, coat to top of walls.
- B. Apply to other surfaces where shown.

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SECTION 07 21 13
THERMAL INSULATION**PART 1 - GENERAL****1.1 DESCRIPTION:**

- A. This section specifies thermal and acoustical insulation for buildings.
- B. Acoustical insulation is identified by thickness and words "Acoustical Insulation".

1.2 RELATED WORK

- A. Sheathing and Building Wrap: Section 06 10 00, Rough Carpentry.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Insulation, each type used
 - 2. Adhesive, each type used.
 - 3. Tape
- C. Certificates: Stating the type, thickness and "R" value (thermal resistance) of the insulation to be installed.

1.4 STORAGE AND HANDLING:

- A. Store insulation materials in weathertight enclosure.
- B. Protect insulation from damage from handling, weather and construction operations before, during, and after installation.

1.5 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C270-07.....Mortar for Unit Masonry
 - C516-02.....Vermiculite Loose Fill Thermal Insulation
 - C549-06.....Perlite Loose Fill Insulation
 - C552-03.....Cellular Glass Thermal Insulation.
 - C553-02.....Mineral Fiber Blanket Thermal Insulation for
Commercial and Industrial Applications
 - C578-07.....Rigid, Cellular Polystyrene Thermal Insulation
 - C591-05.....Unfaced Preformed Rigid Cellular Polyisocynurate
Thermal Insulation
 - C612-04.....Mineral Fiber Block and Board Thermal Insulation

C665-06.....Mineral Fiber Blanket Thermal Insulation for
Light Frame Construction and Manufactured Housing

C728-05.....Perlite Thermal Insulation Board

C954-04.....Steel Drill Screws for the Application of Gypsum
Panel Products or Metal Plaster Base to Steel
Studs From 0.033 (0.84 mm) inch to 0.112 inch
(2.84 mm) in thickness

C1002-04.....Steel Self-Piercing Tapping Screws for the
Application of Gypsum Panel Products or Metal
Plaster Bases to Wood Studs or Steel Studs

D312-00 (R2006).....Asphalt Used in Roofing

E84-07.....Surface Burning Characteristics of Building
Materials

F1667-05.....Driven Fasteners: Nails, Spikes and Staples.

PART 2 - PRODUCTS

2.1 INSULATION - GENERAL:

- A. Where thermal resistance ("R" value) is specified or shown for insulation, the thickness shown on the drawings is nominal. Use only insulation with actual thickness that is not less than that required to provide the thermal resistance specified.
- B. Where "R" value is not specified for insulation, use the thickness shown on the drawings.
- C. Where more than one type of insulation is specified, the type of insulation for each use is optional, except use only one type of insulation in any particular area.
- D. Insulation Products shall comply with following minimum content standards for recovered materials:

Material Type	Percent by Weight
Perlite composite board	23 percent post consumer recovered paper
Polyisocyanurate/polyurethane	
Rigid foam	9 percent recovered material
Foam-in-place	5 percent recovered material
Glass fiber reinforced	6 percent recovered material
Phenolic rigid foam	5 percent recovered material
Rock wool material	75 percent recovered material

The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

2.3 EXTERIOR FRAMING AND ROOF AND CRAWL SPACE INSULATION:

A. Glass-Fiber blanket insulation.

1. Available Manufacturers:

- a. CertainTeed Corporation
- b. Knauf Fiber Glass
- c. Owens Corning

2. Unfaced, Glass-Fiber Blanket Insulation: ASTM C665, Type I blankets without membrane facing); consisting of fibers; with maximum flame spread and smoke developed indexes of 25 and 50, respectively; passing ASTM E 136 for combustion characteristics.

3. Faced, Glass-Fiber Blanket Insulation: ASTM C 665, Type III (blankets with reflective membrane facing), Class A (membrane-faced surface with a flame-spread index of 25 or less); Category 1 (membrane is a vapor barrier), faced with foil-scrim-kraft vapor retarder membrane on 1 face.

4. Where glass-fiber blanket insulation is indicated by the following thicknesses, provide blankets in batt or roll form with thermal resistances indicated:

- a. 3-5/8 inches (92 mm) thick with a thermal resistance of 11 deg F x h x sq. ft./Btu at 75 deg F (1.9 K x sq. m/W at 24 deg C).
- b. 5-1/2 inches (140 mm) thick with a thermal resistance of 21 deg F x h x sq. ft./Btu at 75 deg F (3.7 K x sq. m/W at 24 deg C).
- c. 12" (305mm) thick with a thermal resistance of 38 deg F x h x sq. ft./btu at 75 deg F (6.6 K x sq. m/W at 24 deg C (at roof and crawl space locations).

B. Mineral Fiber: ASTM C665, Type II, Class C, Category I where framing is faced with gypsum board.

C. Mineral Fiber: ASTM C665, Type III, Class A where framing is not faced with gypsum board.

D. Vapor Retarders:

1. Polyethylene Vapor Retarders: ASTM D 4397, 6 mils (0.15 mm) thick, with maximum permeance rating of 0.13 perm (7.5 ng/Pa x s x sq. m).
2. Vapor-Retarder Tape: Pressure-sensitive tape of type recommended by vapor-retarder manufacturer for sealing joints and penetrations in vapor retarder.

2.4 ACOUSTICAL INSULATION:

- A. Mineral Fiber Batt or Blankets: ASTM C665. Maximum flame spread of 25 and smoke development of 450 when tested in accordance with ASTM E84.
- B. Thickness as shown; of widths and lengths to fit tight against framing.

2.5 RIGID INSULATION:

- A. On the inside face of exterior walls, below concrete floor and where shown.
- B. Foil-Faced, Polyisocyanurate Board Insulation: ASTM C 1289, Type I, Class 1 or 2 with maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, based on tests performed on unfaced core on thicknesses up to 4 inches (101mm).
 - 1. Available Products:
 - a. Atlas Roofing Corporation, AC Foam MRB (Foil)
 - b. Dow Chemical Company, Thermax
 - c. Rmax, Inc., Thermashealth 3.
 - 2. Provide board with thermal resistances indicated:
 - a. Minimum R12 stabilized/LTTR Value at exterior wall location.
 - b. Minimum R24 stabilized/LTTR Value below concrete floor.

2.6 FASTENERS:

- A. Staples or Nails: ASTM F1667, zinc-coated, size and type best suited for purpose.
- B. Screws: ASTM C954 or C1002, size and length best suited for purpose with washer not less than 50 mm (two inches) in diameter.
- C. Impaling Pins: Steel pins with head not less than 50 mm (two inches) in diameter with adhesive for anchorage to substrate. Provide impaling pins of length to extend beyond insulation and retain cap washer when washer is placed on the pin.

2.7 ADHESIVE:

- A. As recommended by the manufacturer of the insulation.
- B. Asphalt: ASTM D312, Type III or IV.
- C. Mortar: ASTM C270, Type 0.

2.8 TAPE:

- A. Pressure sensitive adhesive on one face.
- B. Perm rating of not more than 0.50.

PART 3 - EXECUTION**3.1 INSTALLATION - GENERAL**

- A. Install rigid insulating units with joints close and flush, in regular courses and with cross joints broken.

- B. At foam plastic wall sheathing, install vapor-relief strips or equivalent for permitting escape of moisture vapor that otherwise would be trapped in stud cavity behind sheathing.
- C. Install batt or blanket insulation with tight joints and filling framing void completely. Seal cuts, tears, and unlapped joints with tape.
- D. Fit insulation tight against adjoining construction and penetrations, unless specified otherwise.

3.2 EXTERIOR FRAMING OR FURRING BLANKET INSULATION:

- A. Pack insulation around door frames and windows and in building expansion joints, door soffits and other voids. Pack behind outlets around pipes, ducts, and services encased in walls. Open voids are not permitted. Hold insulation in place with pressure sensitive tape.
- B. Lap vapor retarder flanges together over face of framing for continuous surface. Seal all penetrations through the insulation.
- C. Fasten blanket insulation between wood studs or framing with nails or staples through flanged edges on face of stud. Space fastenings not more than 150 mm (six inches) apart.
- D. Roof Rafter Insulation: Place mineral fiber blankets between framing to provide not less than a 50 mm (two inch) air space between insulation and roof sheathing.
- E. Ceiling Insulation:
 - 1. Fasten blanket insulation between wood framing or joist with nails or staples through flanged edges of insulation.
 - 2. At metal framing or ceilings suspension systems, install blanket insulation above suspended ceilings or metal framing at right angles to the main runners or framing. Tape insulation tightly together so no gaps occur and metal framing members are covered by insulation.
 - 3. In areas where suspended ceilings adjoin areas without suspended ceilings, install either blanket, batt, or mineral fiberboard extending from the suspended ceiling to underside of deck or slab above. Secure in place to prevent collapse or separation of hung blanket, batt, or board insulation and maintain in vertical position. Secure blanket or batt with continuous cleats to structure above.

3.3 RIGID INSULATION ON SURFACE OF EXTERIOR WALLS, FLOORS, AND UNDERSIDE OF FLOORS:

- A. On the underside of floors.
- B. Bond to solid vertical surfaces with adhesive as recommended by insulation manufacturer. Fill joints with adhesive cement.

- C. Use impaling pins for attachment to underside of horizontal surfaces. Space fastenings as required to hold insulation in place and prevent sagging.
- D. Fasten board insulation to face of studs with screws, nails or staples. Space fastenings not more than 300 mm (12 inches) apart. Stagger fasteners at joints of boards. Install at each corner.
- E. Floor insulation:
 - 1. Bond insulation to concrete floors in attic by coating surfaces with hot steep asphalt applied at rate of not less than 11.5 Kg per m² (25 lbs/100 sq. ft.), and firmly bed insulation therein.
 - 2. When applied in more than one layer, bed succeeding layers I hot steep asphalt applied at the rate of not less than 11.5 kg per m² per m² lbs/100 sq. ft.
 - 3. Contractors option: Insulation may be installed with nonflammable adhesive in accordance with the manufacturers printed instructions when a separate vapor retarder is used.
 - 4. Install Air/Moisture Infiltration Barrier per Section 06 10 00/3.1/M/4.

3.4 ACOUSTICAL INSULATION:

- A. Fasten blanket insulation between metal studs and wall furring with continuous pressure sensitive tape along edges or adhesive.
- B. Pack insulation around door frames and windows and in cracks, expansion joints, control joints, door soffits and other voids. Pack behind outlets, around pipes, ducts, and services encased in wall or partition. Hold insulation in place with pressure sensitive tape or adhesive.
- C. Do not compress insulation below required thickness except where embedded items prevent required thickness.
- D. Where acoustical insulation is installed above suspended ceilings install blanket at right angles to the main runners or framing. Extend insulation over wall insulation systems not extending to structure above.
- E. Where semirigid insulation is used which is not full thickness of cavity, adhere to one side of cavity maintaining continuity of insulation and covering penetrations or embedments in insulation.

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**SECTION 07 31 13
ASPHALT SHINGLES****PART 1 - GENERAL****1.1 DESCRIPTION**

This section specifies organic felt and fiberglass asphalt shingles, self adhering underlayment and ridge vents.

1.2 RELATED WORK

- A. Color of shingles: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Counterflashing and flashing of roof projections: Section 07 60 00, FLASHING AND SHEET METAL.

1.3 SUMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Shingles, each type, color and texture.
- C. Manufacturer's Literature and Data:
 - 1. Shingles, each type
 - 2. Installation instructions
 - 3. Ridge and Hip Cap Shingles
 - 4. Ridge vent
 - 5. Exposed valley lining
 - 6. Self-adhering underlayment

1.4 DELIVERY AND STORAGE

- A. Deliver materials in manufacturer's unopened bundles or containers with the manufacturer's brand and name clearly marked thereon.
- B. Shingle bundle wrapping shall bear the label of Underwriters Laboratories, Inc.
- C. Store shingles in accordance with manufacturer's printed instructions. Store roll goods on end in an upright position.
- D. Keep materials dry, covered completely and protected from the weather.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - D226-06.....Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing

D1970-01.....Self-Adhering Polymer Modified Bituminous Sheet
Materials Used as Steep Roofing Underlayment for
Ice Dam Protection

D2178-04.....Asphalt Glass Felt used in Roofing and
Waterproofing

D3018-03.....Class A Asphalt Shingles Surfaced with Mineral
Granules

D3462-07.....Asphalt, Shingles Made from Glass Felt and
Surfaced with Mineral Granules

F1667-05.....Driven Fasteners: Nails, Spikes, and Staples

C. Underwriter's Laboratories Inc. (UL):

UL790-04.....Fire Tests of Roof Covering

PART 2 - PRODUCTS

2.1 SHINGLES

A. Class A: (Fire resistive), per UL790. ASTM D3018, Type I and ASTM 3462, square butt for a maximum exposure of 125 mm (5 inches), headlap minimum 50 mm (2 inches), wind resistant, self sealing. Minimum weight: 10.3 Kg/sqm (210 lbs/100sft).

1. Available Products:

- a. CertainTeed Corporation; XT30.
- b. IKO; Gentry Ultra AR.
- c. Owens Corning; Oakridge.

2. Tab Arrangement: Three tab, regularly spaced.

3. Cutout Shape: Square.

4. Butt Edge: Straight cut.

5. Strip Size: Manufacturer's standard.

6. Algae Resistance: Granules treated to resist algae discoloration.

7. Color and Blends: As selected by Architect from manufacturer's full range.

2.2 ROOFING NAILS

A. ASTM F1667; Type I, Style 20, galvanized steel, deformed shanks, with heads 9.5 mm to 11 mm (3/8-inch to 7/16-inch) diameter.

1. Where nails are in contact with metal flashing, use nails made from same metal as flashing.

B. Use nails 32 mm (1-1/4 inches) long for shingles and 19 mm (3/4-inch long) for felt.

C. Felt Underlayment Nails: Aluminum, stainless-steel, or hot-dip galvanized steel wire with low profile capped heads or disc caps, 1-inch minimum diameter.

2.3 ROOFING FELT

- A. Organic Felt: ASTM D226, TYPE 1.

2.4 UNDERLAYMENT MATERIAL

- A. Self-Adhering Sheet Underlayment, Polyethylene Faced: ASTM D 1970, minimum of 40-mil- thick, slip-resisting, polyethylene-film-reinforced top surface laminated to SBS-modified asphalt adhesive, with release paper backing; cold applied. Provide primer for adjoining concrete or masonry surfaces to receive underlayment.

1. Available Products:

- a. Carlisle Coatings & Waterproofing, Div. of Carlisle Companies Inc.; Dri-Start "A."
- b. Grace, W. R. & Co.; Grace Ice and Water Shield.
- c. Johns Manville International, Inc.; Roof Defender.
- d. Owens Corning; WeatherLock M.

2.5 RIDGE VENTS

- A. Basis-of-Design Product: Shingle Vent II Class A manufactured by Air Vent Inc. Subject to compliance with requirements, comparable products by other manufacturers may be incorporated into the Work.

PART 3 EXECUTION**3.1 PREPARATION**

- A. Roof surfaces shall be sound, reasonably smooth and free from defects which would interfere with roofing installation.
- B. Roof accessories, vent pipes and other projections through the roof must be in place and roof flashing installed or ready for installation before laying shingles.

3.2 LAYING

- A. Self-Adhering Sheet Underlayment: Install self-adhering sheet underlayment, wrinkle free, on roof deck. Comply with low-temperature installation restrictions of underlayment manufacturer if applicable. Install at locations indicated on Drawings, lapped in direction to shed water. Lap sides not less than 3-1/2 inches (89 mm). Lap ends not less than 6 inches (150 mm) staggered 24 inches (600 mm) between courses. Roll laps with roller. Cover underlayment within seven days.
- B. Install asphalt felt underlayment, lapping a minimum of 100 mm (four inches) at ends, 50 mm (2 inches) at head and 300 mm (12 inches) over ridge. Extend felt 13 mm (1/2-inch) beyond edges of roof. Nail felt 125 mm (five inches) on centers along laps.

- C. At eaves, install strip of 41 Kg (90 pound) mineral surface roll roofing not less than 460 mm (18 inches) wide and starter course of roof shingles with tabs reversed. Both shall overhang lower edge of roof 13 mm (1/2-inch).
- D. Lay shingles with maximum exposure of 125 mm (5 inches). Nail shingles in accordance with manufacturer's published directions.

3.3 METAL DRIP EDGES

- A. At rakes, install metal drip edges made of stainless steel specified under Section 07 60 00, FLASHING AND SHEET METAL. Apply the metal drip edge directly over the underlayment along the rakes.
- B. Secure metal drip edges with compatible nails spaced not more than 250 mm (10 inches) on center along the inner edges.

3.4 FLASHINGS

- A. Provide metal flashings specified under Section 07 60 00, FLASHING AND SHEET METAL at the intersections of roofs, adjoining walls, or projections through the deck such as chimneys and vent stacks. Give careful attention to the installation of all flashings.

3.5 RIDGE

- A. Bend each shingle lengthwise down center to provide equal exposure on each side of ridge. Beginning at one end of ridge, apply shingles with maximum 125 mm (5 inches) exposure.
- B. Secure each shingle with one nail on each side, 210 mm (8-1/2 inches) back from exposed end and one inch up from edge.

3.6 VALLEY FLASHING

- A. Install metal valley flashing shown and as specified under Section 07 60 00, FLASHING AND SHEET METAL.
- B. Secure valley flashing in accordance with shingle manufacturer's printed instructions.
- C. Expose flashing in open portion of valley a minimum of 125 mm (5 inches) and lap the shingles over the flashing a minimum of 125 mm (5 inches).

3.7 ROOF ACCESSORIES

- A. Install ridge and roof vents, prior to placing shingles.
- B. Lap shingles over the accessories flashing a minimum of 125 mm (5 inches).

- - - E N D - - -

SECTION 07 46 00

SIDING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section includes the following:
 - 1. Fiber-cement siding.
 - 2. Fiber-cement soffit.
- B. Related Sections include the following:
 - 1. Division 06 Section "Rough Carpentry" for building wrap.
 - 2. Division 07 Section "Sheet Metal Flashing and Trim" for flashing, gutters, and other sheet metal work.
 - 3. Division 07 Section "Joint Sealants."

1.2 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, Shop Drawing Product Data, and Samples.
- B. Product Data: For each type of product indicated.
- C. Samples for Initial Selection: For siding soffit and decorative accessories.
- D. Samples for Verification: For each type, color, texture, and pattern required.
 - 1. 24-inch- (600-mm-) wide-by-24-inch-(600mm) high sample of siding.
 - 2. 12-inch- (300-mm-) long-by-actual-width Sample of soffit.
 - 3. 12-inch- (300-mm-) long-by-actual-width Sample of trim.
- E. Product Certificates: For each type of siding and soffit, signed by product manufacturer.
- F. Research/Evaluation Reports: For each type of siding required.

1.3 QUALITY ASSURANCE

- A. Source Limitations for Siding and Soffit: Obtain each type, color, texture, and pattern of siding and soffit, including related accessories, through one source from a single manufacturer.
- B. Mockup: Build mockup to verify selections made under sample submittals and to demonstrate aesthetic effects.

1. Build mockup approximately 48 inches (1200 mm) long by 60 inches (1800 mm) high. Include outside corner on one end of mockup and inside corner on other end.

- C. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "General Requirements."

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Store materials in a dry, well-ventilated, weathertight place.

1.5 PROJECT CONDITIONS

- A. Weather Limitations: Proceed with siding installation only if substrate is completely dry and if existing and forecasted weather conditions permit siding to be installed according to manufacturer's written instructions.

1.6 SEQUENCING

- A. Coordinate installation with flashings and other adjoining construction to ensure proper sequencing.

1.7 WARRANTY

- A. Product Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace siding that does not comply with requirements or that fails within specified warranty period. Failures include, but are not limited to, cracking, deforming, or otherwise deteriorating beyond normal weathering.
 1. Warranty Period: 50 years from date of Substantial Completion.
 - a. Siding 50 year
 - b. Soffit 25 year
 - c. Trim 10 year
 2. Finish Warranty:
 - a. Finish 15 year factory

1.8 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 1. Furnish full lengths of siding, soffit and trim in a quantity equal to 2 percent of amount installed.

PART 2 - PRODUCTS

2.1 Fiber-Cement Siding:

- A. Siding made from fiber-cement board that does not contain asbestos fibers; complies with ASTM C 1186, Type A, Grade II; is classified as noncombustible when tested according to ASTM E 136; and has a flame-spread index of 25 or less when tested according to ASTM E 84.

1. Available Manufacturers:

- a. Cemplank, Inc.
- b. CertainTeed Corp.
- c. James Hardie Inc.

- B. Panel Pattern: 48-inch (1219 mm) wide sheets with smooth texture.

- C. Factory Priming and Finish: Manufacturers standard colors.

1. Provide manufacturers touch-up paint for application in field.

2.2 SOFFIT

- A. Fiber-Cement Soffit: Panels made from fiber-cement board that does not contain asbestos fibers; complies with ASTM C 1186, Type A, Grade II; is classified as noncombustible when tested according to ASTM E 136; and has a flame-spread index of 25 or less when tested according to ASTM E 84.

1. Available Manufacturers:

- a. Same manufacturers listed for fiber-cement siding.

2. Pattern: Panels and batten trim with smooth texture.

3. Ventilation: Provide perforated soffit, unless otherwise indicated.

4. Factory Priming and Finish: Manufacturer's standard colors.

- a. Provide manufacturer's touch up paint for application in field.

2.3 ACCESSORIES

- A. Decorative Accessories: Provide the following types of decorative accessories as indicated:

- 1. Battens: 5/4 x 4.
- 2. Door and window casings 5/4 x 4.
- 3. Fasciae: 1x6, 1x8, 1x12.
- 4. Corner Moldings and trim: 5/4 x 6.

- B. Colors for Decorative Accessories: Color per finish schedule 09 06 00.

1. Factory Priming and Finish: Manufacturer's standard colors.

- a. Provide manufacturer's touch up paint for application in field.

- C. Flashing: Provide aluminum flashing complying with Division 07 Section "Sheet Metal Flashing and Trim" at window and door heads and where indicated.

1. Finish for Aluminum Flashing: High-performance organic finish, same color as siding.
- D. Elastomeric Joint Sealant: Single-component urethane joint sealant complying with requirements in Division 07 Section "Joint Sealants" for Use NT (nontraffic) and for Uses M, G, A, and, as applicable to joint substrates indicated, O joint substrates.
- E. Fasteners:
 1. For fastening to wood, use siding nails of sufficient length to penetrate a minimum of 1 inch (25 mm) into substrate.
 2. For fastening fiber-cement siding, use stainless-steel fasteners.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates for compliance with requirements for installation tolerances and other conditions affecting performance of siding. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean substrates of projections and substances detrimental to application.

3.3 INSTALLATION

- A. General: Comply with siding manufacturer's written installation instructions applicable to products and applications indicated unless more stringent requirements apply. Center nails in elongated nailing slots without binding siding to allow for thermal movement. Overlap joints to shed water away from direction of prevailing wind.

3.4 ADJUSTING AND CLEANING

- A. Remove damaged, improperly installed, or otherwise defective siding materials and replace with new materials complying with specified requirements.
- B. Clean finished surfaces according to siding manufacturer's written instructions and maintain in a clean condition during construction.

---END---

**SECTION 07 60 00
FLASHING AND SHEET METAL****PART 1 - GENERAL****1.1 DESCRIPTION**

Formed sheet metal work for flashing and insulated expansion joint covers are specified in this section.

1.2 RELATED WORK

- A. Sealant compound and installation: Section 07 92 00, JOINT SEALANTS.
- B. Color of factory coated metal and anodized aluminum: Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Integral flashing component of manufactured roof accessories or equipment, and Division 22, PLUMBING.
- D. Paint materials and application: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - Flashings
 - Gutter and Conductors
- C. Manufacturer's Literature and Data:
 - Thru wall flashing
 - Bituminous coated copper
- D. Certificates: Stating that aluminum has been given - specified finish and thickness of anodizing. Coating formulators approvals as specified.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below for a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A167-99(R 2004).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 - A653/A653M-07.....Steel Sheet Zinc-Coated (Galvanized) or Zinc Alloy Coated (Galvanized) by the Hot- Dip Process
 - B32-04.....Solder Metal
 - B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate
 - B370-03.....Copper Sheet and Strip for Building Construction

- D173-03.....Bitumen-Saturated Cotton Fabrics Used in Roofing
and Waterproofing
- D412-06.....Vulcanized Rubber and Thermoplastic Elastomers-
Tension
- D1187-97 (R2002).....Asphalt Base Emulsions for Use as Protective
Coatings for Metal
- D1784-07.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and
Chlorinated Poly (Vinyl Chloride) (CPVC)
Compounds
- D3656-07.....Insect Screening and Louver Cloth Woven from
Vinyl-Coated Glass Yarns
- D4586-07.....Asphalt Roof Cement, Asbestos Free
- C. American National Standards Institute/Single Ply Roofing Institute
(ANSI/SPRI):
- ES-1-2003.....Wind Design Standard for Edge Systems Used with
Low Slope Roofing Systems
- D. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA): Architectural Sheet Metal Manual (2003 Edition).
- E. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-505-88.....Metal Finishes Manual
- F. American Architectural Manufacturers Association (AAMA):
605-98.....Voluntary Specification for High Performance
Organic Coatings on Architectural Extrusions
Panels
- G. Federal Specification (Fed. Spec):
- A-A-1925A.....Shield, Expansion; (Nail Anchors)
- UU-B-790A.....Building Paper, Vegetable Fiber
- H. International Building Code (IBC):
2007 Edition

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Solder: ASTM B32; flux type and alloy composition as required for use
with metals to be soldered.
- B. Stainless Steel: ASTM A167, Type 302B, dead soft temper.
- C. Copper ASTM B370, cold-rolled temper.
- D. Bituminous Coated Copper: Minimum copper ASTM B370, weight not less than
1 kg/m² (3 oz/sf). Bituminous coating shall weigh not less than 2 kg/m²

(6 oz/sf); or, copper sheets may be bonded between two layers of coarsely woven bitumen-saturated cotton fabric ASTM D173. Exposed fabric surface shall be crimped.

E. Aluminum Sheet: ASTM B209, alloy 3003-H14.

F. Galvanized Sheet: ASTM, A653.

G. Bituminous Paint: ASTM D1187, Type I.

H. Fasteners:

1. Use copper, copper alloy, bronze, brass, or stainless steel for copper and stainless steel for stainless steel and aluminum alloy. Use galvanized steel or stainless steel for galvanized steel.

2. Nails:

a. Minimum diameter for copper nails: 3 mm (0.109 inch).

b. Minimum diameter for aluminum nails 3 mm (0.105 inch).

c. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.

d. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.

3. Rivets: Not less than 3 mm (1/8 inch) diameter.

4. Expansion Shields: Fed Spec A-A-1925A.

I. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.

J. Insect Screening: ASTM D3656, 24" width regular mesh.

K. Asphalt Roofing Cement: ASTM D 4586, Type II, asbestos free.

2.2 SHEET METAL THICKNESS

A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:

B. Concealed Locations (Built into Construction):

1. Copper: 30g (10 oz) minimum 0.33 mm (0.013 inch thick).

2. Stainless steel: 0.25 mm (0.010 inch) thick.

3. Galvanized steel: 0.5 mm (0.021 inch) thick.

C. Exposed Locations:

1. Copper: 0.4 Kg (16 oz).

2. Stainless steel: 0.4 mm (0.015 inch).

D. Thickness of aluminum or galvanized steel is specified with each item.

1. .050 - downspouts, flashing

2. .063 - gutters

3. .036 - flashing

4. Prefinished metal to match existing.

2.3 FABRICATION, GENERAL**A. Jointing:**

1. In general, copper and stainless steel joints, except expansion and contraction joints, shall be locked and soldered.
2. Jointing of copper over 0.5 Kg (20 oz) weight or stainless steel over 0.45 mm (0.018 inch) thick shall be done by lapping, riveting and soldering.
3. Joints shall conform to following requirements:
 - a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
 - b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
 - c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.
4. Flat and lap joints shall be made in direction of flow.
5. Edges of bituminous coated copper shall be jointed by lapping not less than 100 mm (4 inches) in the direction of flow and cementing with asphalt roof cement or sealant as required by the manufacturer's printed instructions.
6. Soldering:
 - a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of uncoated copper and stainless steel.
 - b. Wire brush to produce a bright surface before soldering lead coated copper.
 - c. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
 - d. Completely remove acid and flux after soldering is completed.

B. Expansion and Contraction Joints:

1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
2. Space joints as shown or as specified.
3. Space expansion and contraction joints for copper and stainless steel at intervals not exceeding 7200 mm (24 feet).
4. Space expansion and contraction joints for aluminum at intervals not exceeding 5400 mm (18 feet), except do not exceed 3000 mm (10 feet).
5. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.

6. Fabricate joint covers of same thickness material as sheet metal served.

C. Cleats:

1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.

D. Edge Strips or Continuous Cleats:

1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.
2. Except as otherwise specified, fabricate edge strips or minimum 1.25 mm (0.050 inch) thick aluminum.
3. Use material compatible with sheet metal to be secured by the edge strip.
4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.
5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).
6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to insure a rigid installation using 1.6 mm (0.0625 inch) thick aluminum.

E. Drips:

1. Form drips at lower edge of sheet metal by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

F. Edges:

1. Edges of flashings concealed in masonry joints opposite drain side shall be turned up 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.

2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.
3. All metal roof edges shall meet requirements of IBC 2006.

G. Metal Options:

1. Where options are permitted for different metals use only one metal throughout.
2. Stainless steel may be used in concealed locations for fasteners of other metals exposed to view.
3. Where copper flashings will carry water onto cast stone, stone, or architectural concrete, use stainless steel.

2.4 FINISH

A. Finish Locations:

1. Galvanized steel at pipe penetration.
2. Aluminum gutters, rain leaders, and roof flashing.
3. Stainless steel drip edge at masonry through wall flashing.
4. Bituminous coated copper through wall flashing.

B. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.

C. In accordance with NAAMM Metal Finishes Manual, unless otherwise specified.

D. Finish exposed metal surfaces as follows, unless specified otherwise:

1. Stainless Steel: Finish No. 2B or 2D.
2. Aluminum:
 - a. Fluorocarbon Finish: AAMA 605, high performance organic coating.
3. Steel and Galvanized Steel:
 - a. Finish painting under Section 09 91 00, PAINTING unless specified as prefabricated item.
 - b. Manufacturer's finish:
 - 1) Fluorocarbon Finish: AAMA 605, high performance organic coating.

2.5 THROUGH-WALL FLASHINGS

- A. Form through-wall flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch), or

ribbed diagonal pattern, or having other deformation unless specified otherwise.

1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.

2. Fabricate so keying nests at overlaps.

B. For Masonry Work When Concealed Except for Drip:

1. Either bituminous coated copper or stainless steel.

2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.

3. Form exposed portions of flashing with drip, approximately 6 mm (1/4 inch) projection beyond wall face.

C. Window Sill Flashing and Lintel Flashing:

1. Use either stainless steel or bituminous coated copper.

2. Fabricate flashing at ends with folded corners to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening.

3. Turn up back edge as shown.

4. Form exposed portion with drip as specified.

2.6 COUNTERFLASHING (CAP FLASHING OR HOODS)

A. Available Manufacturers:

1. Castle Metal Products

2. Cheney Flashing Company.

3. Fry Reglet Corporation.

4. Hickman, W.P. Company.

5. Keystone Flashing Company.

6. Metal-Era, Inc.

B. Either copper or stainless steel, unless specified otherwise.

C. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:

1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.

2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).

3. Two-piece, lock in type flashing may be used in-lieu-of one piece counter-flashing.

4. Manufactured assemblies may be used.

5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.

6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.

D. Surface Mounted Counterflashing; one or two piece:

1. Use at existing or new surfaces where flashing can not be inserted in vertical surface.
2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counterflashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.

E. Pipe Counterflashing:

1. Form flashing for water-tight umbrella with upper portion against pipe to receive a draw band and upper edge to form a "V" joint sealant receiver approximately 19 mm (3/4 inch) deep.
2. Fabricate 100 mm (4 inch) over lap at end.
3. Fabricate draw band of same metal as counter flashing. Use 0.6 Kg (24 oz) copper or 0.33 mm (0.013 inch) thick stainless steel.
4. Use stainless steel bolt on draw band tightening assembly.
5. Vent pipe counter flashing may be fabricated to omit draw band and turn down 25 mm (one inch) inside vent pipe.

- F. Where vented edge decks intersect vertical surfaces, form in one piece, shape to slope down to a point level with and in front of edge-set notched plank; then, down vertically, overlapping base flashing.

2.7 ROOF EDGE DRAINAGE SYSTEMS

A. Available Manufacturers:

1. Architectural Products Co.
2. ATAS International.
3. Berger Bros. CO.
4. Castle Metal Products.
5. Cheney Flashing Company.
6. Hickman, W.P. Company.
7. Merchant & Evans, Inc.
8. Metal-Era, Inc.
9. Metal-Fab Manufacturing LLC.

10. MM Systems Corporation.
11. Obdyke, Benjamin Inc.
12. Perimeter Systems, a division of Southern Aluminum Finishing Co.
13. Peterson Aluminum Corp.

B. HANGING GUTTERS: Fabricate gutters of not less than 0.6 Kg (24 oz) copper, 0.8 mm (0.031 inch) thick Stainless Steel, 1.3 mm (0.051 inch) Prefinished Aluminum.

1. Gutter Style: 6-inch wide, half round according to SMACNA's "Architectural Sheet Metal Manual".
2. Gutter accessories: 6-inch combination circle and plate at 24-inches o.c.
3. Fabricate hanging gutters in sections not less than 2400 mm (8 feet) long, except at ends of runs where shorter lengths are required.
4. Building side of gutter shall be same height as exterior side.
5. Gutter Bead: Stiffen outer edge of gutter by folding edge over approximately 19 mm (3/4 inch) toward roof and down approximately 19 mm (3/4 inch) unless shown otherwise.
6. Gutter Spacers:
 - a. Fabricate of same material and thickness as gutter.
 - b. Fabricate 25 mm (one inch) wide strap and fasten to gutters not over 900 mm (36 inches) on center.
 - c. Turn back edge up 25 mm (one inch) and lap front edge over gutter bead.
 - d. Rivet and solder to gutter except rivet and seal to aluminum.
7. Outlet Tubes:
 - a. Form outlet tubes to connect gutters to conductors of same metal and thickness as gutters extend into the conductor 75 mm (3 inch). Flange upper end of outlet tube 13 mm (1/2 inch).
 - b. Lock and solder longitudinal seam except use sealant in lieu of solder with aluminum.
 - c. Seal aluminum tube to gutter and rivet to gutter.
 - d. Fabricate basket strainers of same material as gutters.

8. Gutter Brackets:

- a. Fabricate of same metal as gutter. 6 mm x 25 mm (1/4 by one inch) aluminum.
- b. Fabricate to gutter profile.
- c. Drill two 5 mm (3/16 inch) diameter holes in anchor leg for countersunk flat head screws.

C. CONDUCTORS (DOWNSPOUTS)

1. Fabricate conductors of same metal and thickness as gutters in sections approximately 3000 mm (10 feet) long with 19 mm (3/4 inch) wide flat locked seams.
2. Fabricate elbows by mitering, riveting, and soldering except seal aluminum in lieu of solder. Lap upper section to the inside of the lower piece.
3. Fabricate conductor brackets or hangers of same material as conductor, 2 mm (1/16 inch) thick by 25 mm (one inch) minimum width. Form to support conductors 25 mm (one inch) from wall surface in accordance with Architectural Sheet Metal Manual Plate 34, Design C for rectangular shapes and E for round shapes.
4. Conductor Heads:
 - a. Fabricate of same material as conductor.
 - b. Fabricate conductor heads to not less than 250 mm (10 inch) wide by 200 mm (8 inch) deep by 200 mm (8 inches) from front to back.
 - c. Form front and side edges channel shape not less than 13 mm (1/2 inch) wide flanges with edge hemmed.
 - d. Slope bottom to sleeve to conductor or downspout at not less than 60 degree angle.
 - e. Extend wall edge not less than 25 mm (one inch) above front edge.
 - f. Solder joints for water tight assembly.
 - g. Fabricate outlet tube or sleeve at bottom not less than 50 mm (2 inches) long to insert into conductor.

PART 3 - EXECUTION**3.1 INSTALLATION**

A. General:

1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.

2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
6. Apply a layer of 7 Kg (15 pound) saturated felt followed by a layer of rosin paper to wood surfaces to be covered with copper. Lap each ply 50 mm (2 inch) with the slope and nail with large headed copper nails.
7. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.
8. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.
9. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
10. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
11. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
12. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
13. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
14. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:

- a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
 - b. Paint dissimilar metal with a coat of bituminous paint.
 - c. Apply an approved caulking material between aluminum and dissimilar metal.
15. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
 16. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.
 17. Bitumen Stops:
 - a. Install bitumen stops for built-up roof opening penetrations through deck and at formed sheet metal gravel stops.
 - b. Nail leg of bitumen stop at 300 mm (12 inch) intervals to nailing strip at roof edge before roofing material is installed.

3.2 THROUGH-WALL FLASHING

A. General:

1. Install continuous through-wall flashing between top of concrete foundation walls and bottom of masonry building walls; or concrete floors; under masonry, concrete, or stone copings and elsewhere as shown.
2. Where exposed portions are used as a counterflashings, lap base flashings at least 100 mm (4 inches) and use thickness of metal as specified for exposed locations.
3. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge.
4. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.
5. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
6. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
7. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.
8. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.

9. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.
 10. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
- B. Flashing at Top of Concrete Floors (except where shelf angles occur):
- Place flashing in horizontal masonry joint not less than 200 mm (8 inch) below floor slab and extend into backup masonry joint at floor slab 38 mm (1 1/2 inch).
- C. Flashing at Veneer Walls:
1. Install near line of finish floors over shelf angles or where shown.
 2. Turn up against sheathing.
 3. At stud framing, hem top edge 19 mm (3/4 inch) and secure to each stud with stainless steel fasteners through sheathing.
 4. At concrete backing, extend flashing into reglet as specified.
 5. Coordinate with installation of waterproofing or asphalt felt for lap over top of flashing.
- D. Lintel Flashing when not part of shelf angle flashing:
1. Install flashing full length of lintel to nearest vertical joint in masonry over veneer.
 2. Turn ends up 25 mm (one inch) and fold corners to form dam and extend end to face of wall.
 3. Turn back edge up to top of lintel; terminate back edge as specified for back-up wall.
- E. Window Sill Flashing:
1. Install flashing to extend not less than 100 mm (4 inch) beyond ends of sill into vertical joint of masonry or veneer.
 2. Turn back edge up to terminate under window frame.
 3. Turn ends up 25 mm (one inch) and fold corners to form dam and extend to face of wall.

3.3 COUNTERFLASHING (CAP FLASHING OR HOODS)

- A. General:
1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
 2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).

3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
4. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
5. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.

B. One Piece Counterflashing:

1. Where flashing is surface mounted on flat surfaces.
 - a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
 - 1) Use screws to sheet metal or wood.
 - b. Fill joint at top with sealant.
2. Where flashing or hood is mounted on pipe.
 - a. Secure with draw band tight against pipe.
 - b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.
 - c. Completely fill joint at top with sealant.

C. Where vented edge occur install so lower edge of counterflashing is against base flashing.

D. When counter flashing is a component of other flashing install as shown.

3.4 HANGING GUTTERS

- A. Hang gutters with high points equidistant from downspouts. Slope at not less than 1:200 (1/16 inch per foot).
- B. Lap joints, except for expansion joints, at least 25 mm (one inch) in the direction of flow. Rivet and seal lapped joints.
- C. Support gutters in brackets spaced not more than 600 mm (24 inch) on centers, brackets attached to facial or wood nailer by at least two screws or nails.
 1. For aluminum gutters use aluminum brackets or stainless steel brackets.
 2. Use brass or stainless steel screws.
- D. Secure brackets to gutters in such a manner as to allow free movement of gutter due to expansion and contraction.
- E. Gutter Expansion Joint:
 1. Locate expansion joints midway between outlet tubes.

2. Provide at least a 25 mm (one inch) expansion joint space between end baffles of gutters.
3. Install a cover plate over the space at expansion joint.
4. Fasten cover plates to gutter section on one side of expansion joint only.
5. Secure loose end of cover plate to gutter section on other side of expansion joint by a loose-locked slip joint.

F. Outlet Tubes: Set bracket strainers loosely into gutter outlet tubes.

3.5 CONDUCTORS (DOWNSPOUTS)

- A. Where scuppers discharge into downspouts install conductor head to receive discharge with back edge up behind drip edge of scupper. Fasten and seal joint. Sleeve conductors to gutter outlet tubes and fasten joint and joints between sections.
- B. Set conductors plumb and clear of wall, and anchor to wall with two anchor straps, located near top and bottom of each section of conductor. Strap at top shall be fixed to downspout, intermediate straps and strap at bottom shall be slotted to allow not less than 13 mm (1/2 inch) movement for each 3000 mm (10 feet) of downspout.
- C. Install elbows, offsets and shoes where shown and required. Slope not less than 45 degrees.

- - - E N D - - -

**SECTION 07 92 00
JOINT SEALANTS****PART 1 - GENERAL****1.1 DESCRIPTION:**

Section covers all sealant and caulking materials and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK:

- A. Sealing of site work concrete paving: Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.
- B. Masonry control and expansion joint: Section 04 20 00, UNIT MASONRY.
- C. Glazing: Section 08 80 00, GLAZING.
- D. Sound rated gypsum partitions/sound sealants: Section 09 29 00 GYPSUM BOARD.
- E. Mechanical Work: Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 QUALITY CONTROL:

- A. Installer Qualifications: An experienced installer who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance.
- B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.
- C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.
 - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
 - 2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
 - 3. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.
- D. Preconstruction Field-Adhesion Testing: Before installing elastomeric sealants, field test their adhesion to joint substrates in accordance with sealant manufacturer's recommendations:
 - 1. Locate test joints where indicated or, if not indicated, as directed by Contracting Officer.
 - 2. Conduct field tests for each application indicated below:

- a. Each type of elastomeric sealant and joint substrate indicated.
- b. Each type of non-elastomeric sealant and joint substrate indicated.
- 3. Notify Resident Engineer seven days in advance of dates and times when test joints will be erected.
- E. VOC: Acrylic latex and Silicon sealants shall have less than 50g/l VOC content.
- F. Mockups: Before installing joint sealants, apply elastomeric sealants as follows to verify selections made under sample Submittals and to demonstrate aesthetic effects and qualities of materials and execution:
 - 1. Joints in mockups of assemblies specified in other Sections that are indicated to receive elastomeric joint sealants, which are specified by reference to this section.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's installation instructions for each product used.
- C. Cured samples of exposed sealants for each color where required to match adjacent material.
- D. Manufacturer's Literature and Data:
 - 1. Caulking compound
 - 2. Primers
 - 3. Sealing compound, each type, including compatibility when different sealants are in contact with each other.

1.5 PROJECT CONDITIONS:

- A. Environmental Limitations:
 - 1. Do not proceed with installation of joint sealants under following conditions:
 - a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 °C (40 °F).
 - b. When joint substrates are wet.
- B. Joint-Width Conditions:
 - 1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.
- C. Joint-Substrate Conditions:

1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.6 DELIVERY, HANDLING, AND STORAGE:

- A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.
- B. Carefully handle and store to prevent inclusion of foreign materials.
- C. Do not subject to sustained temperatures exceeding 5° C (40° F) or less than 32° C (90° F).

1.7 DEFINITIONS:

- A. Definitions of terms in accordance with ASTM C717 and as specified.
- B. Back-up Rod: A type of sealant backing.
- C. Bond Breakers: A type of sealant backing.
- D. Filler: A sealant backing used behind a back-up rod.

1.8 WARRANTY:

- A. Warranty exterior sealing against leaks, adhesion, and cohesive failure, and subject to terms of "Warranty of Construction" Article specified in Section 00 72 00, GENERAL CONDITIONS, except that warranty period shall be extended to two years.
- B. General Warranty: Special warranty specified in this Article shall not deprive Government of other rights Government may have under other provisions of Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of Contract Documents.

1.9 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C509-06.....Elastomeric Cellular Preformed Gasket and Sealing Material.
 - C612-04.....Mineral Fiber Block and Board Thermal Insulation.
 - C717-07.....Standard Terminology of Building Seals and Sealants.
 - C834-05.....Latex Sealants.
 - C919-02.....Use of Sealants in Acoustical Applications.
 - C920-05.....Elastomeric Joint Sealants.

C1021-08.....Laboratories Engaged in Testing of Building
Sealants.

C1193-05.....Standard Guide for Use of Joint Sealants.

C1330-02 (R2007).....Cylindrical Sealant Backing for Use with Cold
Liquid Applied Sealants.

D1056-07.....Specification for Flexible Cellular Materials—
Sponge or Expanded Rubber.

E84-08.....Surface Burning Characteristics of Building
Materials.

C. Sealant, Waterproofing and Restoration Institute (SWRI).
The Professionals' Guide

PART 2 - PRODUCTS

2.1 AVAILABLE MANUFACTURERS:

- A. Pacific Polymers, Inc.
- B. Pecora Corporation
- C. PolySpec Corp.
- D. Sonneborn, Division of ChemRex, Inc.
- E. Meadows, W.R. Inc.
- F. Dow Corning Corporation
- G. Polymeric Systems, Inc.
- H. Tremco
- I. GE Silicones
- J. Sika Corporation
- K. Bostik Findley
- L. Schnee-Morehead, Inc.

2.2 SEALANTS:

- A. S-1:
 - 1. ASTM C920, polyurethane or polysulfide.
 - 2. Type M.
 - 3. Class 25.
 - 4. Grade NS.
 - 5. Shore A hardness of 20-40
- B. S-2:
 - 1. ASTM C920, polyurethane or polysulfide.
 - 2. Type M.
 - 3. Class 25.
 - 4. Grade P.

5. Shore A hardness of 25-40.

C. S-3:

1. ASTM C920, polyurethane or polysulfide.
2. Type S.
3. Class 25, joint movement range of plus or minus 50 percent.
4. Grade NS.
5. Shore A hardness of 15-25.
6. Minimum elongation of 700 percent.

D. S-4:

1. ASTM C920 polyurethane or polysulfide.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-40.

E. S-5:

1. ASTM C920, polyurethane or polysulfide.
2. Type S.
3. Class 25.
4. Grade P.
5. Shore hardness of 15-45.

F. S-6:

1. ASTM C920, silicone, neutral cure.
2. Type S.
3. Class: Joint movement range of plus 100 percent to minus 50 percent.
4. Grade NS.
5. Shore A hardness of 15-20.
6. Minimum elongation of 1200 percent.

G. S-9:

1. ASTM C920 silicone.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Non-yellowing, mildew resistant.

H. S-10:

1. ASTM C920, coal tar extended fuel resistance polyurethane.
2. Type M/S.
3. Class 25.

4. Grade P/NS.
5. Shore A hardness of 15-20.

I. S-11:

1. ASTM C920 polyurethane.
2. Type M/S.
3. Class 25.
4. Grade P/NS.
5. Shore A hardness of 35 to 50.

J. S-12:

1. ASTM C920, polyurethane.
2. Type M/S.
3. Class 25, joint movement range of plus or minus 50 percent.
4. Grade P/NS.
5. Shore A hardness of 25 to 50.

2.3 CAULKING COMPOUND:

A. C-1: ASTM C834, acrylic latex.

1. Available Products:
 - a. Bostik Findley; Chem-Calk 600
 - b. Pecora Corporation; AC-20+
 - c. Schnee-Morehead, Inc.; SM 8200
 - d. Sonneborn, Division of ChemRex Inc.; Sonolac
 - e. Tremco; Tremflex 834

B. C-2: One component acoustical caulking, non drying, non hardening, synthetic rubber.

1. Available Products:
 - a. Pecora Corporation; BA-98
 - b. Tremco; Tremco Acoustical Sealant

2.4 COLOR:

- A. Sealants used with exposed masonry shall match color of mortar joints.
- B. Sealants used with unpainted concrete shall match color of adjacent concrete.
- C. Color of sealants for other locations shall be light gray or aluminum, unless specified otherwise.
- D. Caulking shall be paintable light gray or white, unless specified otherwise.

2.5 JOINT SEALANT BACKING:

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and

other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.

- B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:

1. Type C: Closed-cell material with a surface skin.

- C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056, nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32° C (minus 26° F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.

- D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.6 FILLER:

- A. Mineral fiber board: ASTM C612, Class 1.
B. Thickness same as joint width.
C. Depth to fill void completely behind back-up rod.

2.7 PRIMER:

- A. As recommended by manufacturer of caulking or sealant material.
B. Stain free type.

2.8 CLEANERS-NON POUROUS SURFACES:

Chemical cleaners acceptable to manufacturer of sealants and sealant backing material, free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION

3.1 INSPECTION:

- A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
B. Coordinate for repair and resolution of unsound substrate materials.
C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS:

- A. Prepare joints in accordance with manufacturer's instructions and SWRI.

- B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.
 - 1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
 - 2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include the following:
 - a. Concrete.
 - b. Masonry.
 - c. Unglazed surfaces of ceramic tile.
 - 3. Remove laitance and form-release agents from concrete.
 - 4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants.
 - a. Metal.
 - b. Glass.
 - c. Porcelain enamel.
 - d. Glazed surfaces of ceramic tile.
- C. Do not cut or damage joint edges.
- D. Apply masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
 - 1. Do not leave gaps between ends of sealant backings.
 - 2. Do not stretch, twist, puncture, or tear sealant backings.
 - 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions.
 - 1. Apply primer prior to installation of back-up rod or bond breaker tape.
 - 2. Use brush or other approved means that will reach all parts of joints.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

3.3 BACKING INSTALLATION:

- A. Install back-up material, to form joints enclosed on three sides as required for specified depth of sealant.

- B. Where deep joints occur, install filler to fill space behind the back-up rod and position the rod at proper depth.
- C. Cut fillers installed by others to proper depth for installation of back-up rod and sealants.
- D. Install back-up rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.
- E. Where space for back-up rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

3.4 SEALANT DEPTHS AND GEOMETRY:

- A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.
- B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

- A. General:
 - 1. Apply sealants and caulking only when ambient temperature is between 5° C and 38° C (40° and 100° F).
 - 2. Do not use polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
 - 3. Do not use sealant type listed by manufacture as not suitable for use in locations specified.
 - 4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
 - 5. Avoid dropping or smearing compound on adjacent surfaces.
 - 6. Fill joints solidly with compound and finish compound smooth.
 - 7. Tool joints to concave surface unless shown or specified otherwise.
 - 8. Finish paving or floor joints flush unless joint is otherwise detailed.
 - 9. Apply compounds with nozzle size to fit joint width.
 - 10. Test sealants for compatibility with each other and substrate. Use only compatible sealant.
- B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise.

- C. Where gypsum board partitions are of sound rated construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.
1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
 2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
 3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
 4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cut-outs to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
 5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

3.6 FIELD QUALITY CONTROL:

- A. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements. Record results in a field adhesion test log.

3.7 CLEANING:

- A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by the caulking or sealant manufacturer.
- B. After filling and finishing joints, remove masking tape.
- C. Leave adjacent surfaces in a clean and unstained condition.

3.8 LOCATIONS:

- A. Exterior Building Joints, Horizontal and Vertical:
1. Metal to Metal: Type S-1, S-2
 2. Metal to Masonry: Type S-1
 3. Masonry to Masonry: Type S-1
 4. Threshold Setting Bed: Type S-1, S-3, S-4
 5. Masonry Expansion and Control Joints: Type S-6
 6. Fiber cement board siding to Masonry: Type S-1
- B. Metal Flashings:
1. Flashings to Wall: Type S-6
 2. Metal to Metal: Type S-6

C. Sanitary Joints:

1. Pipe Penetrations: Type S-9

D. Interior Caulking:

1. Typical Narrow Joint 6 mm, (1/4 inch) or less at Walls and Adjacent Components: Type C-1, C-2, C-3.
2. Perimeter of Doors, Windows, Access Panels which Adjoin Concrete or Masonry Surfaces: Type C-1, C-2, C-3.
3. Joints at Masonry Walls and Columns, Piers, Concrete Walls or Exterior Walls: Type C-1, C-2, C-3.
4. Concealed Acoustic Sealant Type S-4, C-1, C-2, C-3.

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**SECTION 08 11 13
HOLLOW METAL DOORS AND FRAMES****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section specifies steel frames and related components.
- B. Terms relating to steel frames as defined in ANSI A123.1 and as specified.

1.2 RELATED WORK

- A. Door Hardware: Section 08 71 00, DOOR HARDWARE.

1.3 TESTING

An independent testing laboratory shall perform testing.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.5 SHIPMENT

- A. Prior to shipment label each door and frame to show location, size, door swing and other pertinent information.
- B. Fasten temporary steel spreaders across the bottom of each door frame.

1.6 STORAGE AND HANDLING

- A. Store doors and frames at the site under cover.
- B. Protect from rust and damage during storage and erection until completion.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
 - L-S-125B.....Screening, Insect, Nonmetallic
- C. Door and Hardware Institute (DHI):
 - A115 Series.....Steel Door and Frame Preparation for Hardware,
Series A115.1 through A115.17 (Dates Vary)
- D. Steel Door Institute (SDI):
 - 113-1979.....Apparent Thermal Performance for Steel Door and
Frame Assemblies
 - 114-1979.....Acoustical Performance for Steel Door and Frame
Assemblies
 - A250.8-98.....Standard Steel Doors and Frames

E. American Society for Testing and Materials (ASTM):

- A167-99(R2004).....Stainless and Heat-Resisting Chromium-Nickel
Steel Plate, Sheet, and Strip
- A568/568-M-07.....Steel, Sheet, Carbon, and High-Strength, Low-
alloy, Hot-Rolled and Cold-Rolled
- A1008-07.....Steel, sheet, Cold-Rolled, Carbon, Structural,
High Strength Low Alloy and High Strength Low
Alloy with Improved Formability
- B209/209M-09.....Aluminum and Aluminum-Alloy Sheet and Plate
- B221/221M-06.....Aluminum and Aluminum-Alloy Extruded Bars, Rods,
Wire, Profiles and Tubes
- D1621-04.....Compressive Properties of Rigid Cellular
Plastics
- D3656-04.....Insect Screening and Louver Cloth Woven from
Vinyl Coated Glass Yarns
- E90-04.....Laboratory Measurement of Airborne Sound
Transmission Loss of Building Partitions

F. The National Association Architectural Metal Manufacturers (NAAMM):
Metal Finishes Manual (1988 Edition)

G. National Fire Protection Association (NFPA):

- 80-08.....Fire Doors and Fire Windows

H. Underwriters Laboratories, Inc. (UL):

- Fire Resistance Directory

I. Intertek Testing Services (ITS):

- Certifications Listings...Latest Edition

J. Factory Mutual System (FM):

- Approval Guide

PART 2 - PRODUCTS**2.1 MANUFACTURERS**

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Amweld Building Products, LLC.
2. Ceco Door Products; an Assa Abloy Group company.
3. Curries Company; an Assa Abloy Group company.
4. Steelcraft; an Ingersoll-Rand company.

2.2 MATERIALS

- A. Cold-Rolled: ASTM A1008 Commercial Steel (CS), Type B, suitable for exposed applications.
- B. Metallic-Coated Sheet Steel: ASTM A 653, Commercial Steel (CS), Type B, with minimum A40 (ZF120) metallic coating.
- C. Frame Anchors: ASTM A 591/A 591M, Commercial Steel (CS), 40Z (12G) coating designation; mill phosphatized.
 - 1. For anchors built into exterior walls, steel sheet complying with ASTM A 1008/A 1008M or ASTM A 1011/A 1011M, hot-dip galvanized according to ASTM A 153/A 153M, Class B.
- D. Inserts, Bolts, and Fasteners: Hot-dip galvanized according to ASTM A 153/A 153M.
- E. Prime Paint: Paint that meets or exceeds the requirements of A250.8.

2.3 METAL FRAMES

- A. General:
 - 1. SDI A250.8, 1.3 mm (0.053 inch) thick sheet steel, types and styles as shown or scheduled.
 - 2. Knocked-down frames are not acceptable.
- B. Reinforcement and Covers:
 - 1. SDI A250.8 for, minimum thickness of steel reinforcement welded to back of frames.
- C. Frame Anchors:
 - 1. Floor anchors:
 - a. At bottom of jamb use 1.3 mm (0.053 inch) thick steel clip angles welded to jamb and drilled to receive two 6 mm (1/4 inch) floor bolts.
 - 2. Jamb anchors:
 - a. Locate anchors on jambs near top and bottom of each frame, and at intermediate points not over 600 mm (24 inches) apart.
 - b. Form jamb anchors of not less than 1 mm (0.042 inch) thick steel unless otherwise specified.
 - d. Anchors for stud partitions: Either weld to frame or use lock-in snap-in type. Provide tabs for securing anchor to the sides of the studs.
 - f. Modify frame anchors to fit special frame and wall construction and provide special anchors where required.

2.4 SHOP PAINTING

SDI A250.8.

PART 3 - EXECUTION**3.1 INSTALLATION**

A. Plumb, align and brace frames securely until permanent anchors are set.

1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.
2. Use wood spreaders at bottom of frame if the shipping spreader is removed.
3. Protect frame from accidental abuse.
4. Where construction will permit concealment, leave the shipping spreaders in place after installation, otherwise remove the spreaders after the frames are set and anchored.
5. Remove wood spreaders and braces only after the walls are built and jamb anchors are secured.

B. Floor Anchors:

1. Anchor the bottom of door frames to floor with two 6 mm (1/4 inch) diameter expansion bolts. Use 9 mm (3/8 inch) bolts on lead lined frames.
2. Power actuated drive pins may be used to secure frame anchors to concrete floors.

C. Jamb Anchors:

1. Anchors in masonry walls: Embed anchors in mortar. Fill space between frame and masonry wall with grout or mortar as walls are built.
2. Coat frame back with a bituminous coating prior to lining of grout filling in masonry walls.
3. Secure anchors to sides of studs with two fasteners through anchor tabs. Use steel drill screws to steel studs.
4. Frames set in prepared openings of masonry: Expansion bolt to wall with 6 mm (1/4 inch) expansion bolts through spacers. Where subframes or rough bucks are used, 6 mm (1/4 inch) expansion bolts on 600 mm (24 inch) centers or power activated drive pins 600 mm (24 inches) on centers. Secure two piece frames to subframe or rough buck with machine screws on both faces.

3.2 INSTALLATION OF DOORS AND APPLICATION OF HARDWARE

Install doors and hardware as specified in Sections Section 08 11 13, HOLLOW METAL DOORS AND FRAMES Section 08 14 00, WOOD DOORS Section 08 71 00, DOOR HARDWARE.

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**SECTION 08 14 00
INTERIOR WOOD DOORS****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section specifies interior flush doors with prefinish, prefit option.

1.2 RELATED WORK

- A. Metal door frames: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
- B. Door hardware including hardware location (height): Section 08 71 00, DOOR HARDWARE.
- C. Installation of doors and hardware: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 08 14 00, WOOD DOORS, or Section 08 71 00, DOOR HARDWARE.
- D. Glazing: Section 08 80 00, GLAZING.
- E. Finish: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Veneer sample 200 mm (8 inch) by 275 mm (11 inch) by 6 mm (1/4 inch) showing specified wood species sanded to receive a transparent finish. Factory finish veneer sample where the prefinished option is accepted. Veneer to match existing building wood doors.
- C. Shop Drawings:
 - 1. Show every door in project and schedule location in building.
 - 2. Indicate type, grade, finish and size; and pertinent details.
 - 3. Provide information concerning specific requirements not included in the manufacturer's literature and data submittal.
- D. Laboratory Test Reports:
 - 1. Screw holding capacity test report in accordance with WDMA TM-10.
 - 2. Split resistance test report in accordance with WDMA TM-5.
 - 3. Cycle/Slam test report in accordance with WDMA TM-7.
 - 4. Hinge-Loading test report in accordance with WDMA TM-8.

1.4 WARRANTY

- A. Doors are subject to terms of Article titled "Warranty of Construction" of Section, 00 72 00, GENERAL CONDITIONS, except that warranty shall be as follows:

1. For interior doors, manufacturer's warranty for lifetime of original installation.

1.5 DELIVERY AND STORAGE

- A. Factory seal doors and accessories in minimum of 6 mill polyethylene bags or cardboard packages which shall remain unbroken during delivery and storage.
- B. Store in accordance with WDMA I.S.1-A, J-1 Job Site Information.
- C. Label package for door opening where used.

1.6 APPLICABLE PUBLICATIONS

Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

- A. Window and Door Manufacturers Association (WDMA):
 - I.S.1-A-04.....Architectural Wood Flush Doors
 - I.S.4-00.....Water-Repellent Preservative Non-Pressure
Treatment for Millwork
 - I.S.6-97.....Wood Stile and Rail Doors
 - I.S.6-A-01.....Architectural Stile and Rail Doors
 - TM-5-90.....Test Method to Determine the Split Resistance of
Stile Edges of Wood Doors
 - TM-6-88.....Adhesive Bond Durability Test Method
 - TM-7-90.....Cycle-Slam Test Method
 - TM-8-90.....Hinge Loading Resistance Test Method
 - TM-10-90.....Screw Holding Test Method
- B. National Fire Protection Association (NFPA):
 - 80-99.....Fire Doors and Windows
 - 252-03.....Fire Tests of Door Assemblies
- C. ASTM International (ASTM):
 - E90-00.....Fire Tests of Door Assemblies

PART 2 - PRODUCTS**2.1 MANUFACTURERS**

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Algoma Hardwoods, Inc.
 2. Ampco, Inc.
 3. Chappell Door Co.
 4. Eagle Plywood & Door Manufacturing, Inc.
 5. Eggers Industries.
 6. Graham; an Assa Abloy Group company.
 7. Haley Brothers, Inc.
 8. Ideal Architectural Doors & Plywood.
 9. Ipik Door Company.
 10. Lambton Doors.
 11. Marshfield Door Systems, Inc.
 12. Mohawk Flush Doors, Inc.; a Masonite company.
 13. Oshkosh Architectural Door Company.
 14. Poncraft Door Company.
 15. Vancouver Door Company.
 16. VT Industries Inc.

2.2 FLUSH DOORS

- A. General:
1. Meet requirements of WDMA I.S.1-A, Extra Heavy Duty.
 2. Adhesive: Type II
 3. Thickness: 45 mm (1-3/4 inches) unless otherwise shown or specified.
- B. Face Veneer:
1. In accordance with NWWDA I.S.1-A.
 2. One species throughout the project unless scheduled or otherwise shown.
 3. For transparent finishes: Species and Grade to match existing wood doors.
 - a. A grade face veneer standard optional.
 - b. Match face veneers for doors for uniform effect of color and grain at joints.
 - c. Door edges shall be same species as door face veneer.
 4. Finish doors at factory.

C. Stiles and Rails:

1. Option for wood stiles and rails:
 - a. Composite material having screw withdrawal force greater than minimum performance level value when tested in accordance with WDMA TM-10.
2. Provide adequate blocking for bottom of doors having mechanically operated door bottom seal meeting or exceeding the performance duty level per TM-10 for horizontal door edge screw holding.

2.3 PREFINISH, PREFIT OPTION

- A. Flush doors may be factory machined to receive hardware, bevels, undercuts, cutouts, accessories and fitting for frame.
- B. Factory fitting to conform to specification for shop and field fitting, including factory application of sealer to edge and routings.
- C. Flush doors to in addition to being prefit) be factory finished as follows:
 1. Use stain when required to produce the finish specified in Section 09 06 00 SCHEDULE FOR FINISHES. Match existing wood door.

2.4 IDENTIFICATION MARK:

- A. On top edge of door.
- B. Either a stamp, brand or other indelible mark, giving manufacturer's name, door's trade name, construction of door, code date of manufacture and quality.
- C. Accompanied by either of the following additional requirements:
 1. An identification mark or a separate certification including name of inspection organization.
 2. Identification of standards for door, including glue type.
 3. Identification of veneer and quality certification.
 4. Identification of preservative treatment for stile and rail doors.

2.5 SEALING:

Give top and bottom edge of doors two coats of catalyzed polyurethane or water resistant sealer before sealing in shipping containers.

PART 3 - EXECUTION**3.1 DOOR PREPARATION**

- A. Field, shop or factory preparation: Do not violate the qualified testing and inspection agency label requirements for fire rated doors.
- B. Clearances between Doors and Frames and Floors:

1. Maximum 3 mm (1/8 inch) clearance at the jambs, heads, and meeting stiles, and a 19 mm (3/4 inch) clearance at bottom, except as otherwise specified.
- C. Provide cutouts for special details required and specified.
- D. Rout doors for hardware using templates and location heights specified in Section, 08 71 00 DOOR HARDWARE.
- E. Fit doors to frame, bevel lock edge of doors 3 mm (1/8 inch) for each 50 mm (two inches) of door thickness, undercut where shown.
- F. Immediately after fitting and cutting of doors for hardware, seal cut edges of doors with two coats of water resistant sealer.
- G. Finish surfaces, including both faces, top and bottom and edges of the doors smooth to touch.

3.2 INSTALLATION OF DOORS APPLICATION OF HARDWARE

Install doors and hardware as specified in Section, INSTALLATION OF DOORS AND HARDWARE.

3.3 DOOR PROTECTION

- A. As door installation is completed, place polyethylene bag or cardboard shipping container over door and tape in place.
- B. Provide protective covering over knobs and handles in addition to covering door.
- C. Maintain covering in good condition until removal is approved by Resident Engineer.

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Section 08 52 00**WOOD WINDOWS****PART 1 - GENERAL****1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes fixed and operable wood-framed windows and commercial doors of the following type:
 - 1. Aluminum clad.
- B. Related Sections:
 - 1. Division 08 Section "Glazing" for glass vision panels in wood windows and doors.

1.3 DEFINITIONS

- A. Performance class designations according to AAMA/WDMA 101/I.S.2/NAFS:
 - 1. HC: Heavy Commercial
 - 2. C: Commercial.
 - 3. LC: Light Commercial.
- B. Performance grade number according to AAMA/WDMA 101/I.S.2/NAFS:
 - 1. Design pressure number in pounds force per square foot (pascals) used to determine the structural test pressure and water test pressure.
- C. Structural Test Pressure: For uniform load structural test, is equivalent to 150 percent of the design pressure.
- D. Minimum Test Size: Smallest size permitted for performance class (gateway test size). Products must be tested at minimum test size or at a size larger than minimum test size to comply with requirements for performance class.

1.4 PERFORMANCE REQUIREMENTS

- A. General: Provide wood windows capable of complying with performance requirements indicated, based on testing manufacturer's windows that are representative of those specified, and that are of test size indicated below:
 - 1. Size required by AAMA/WDMA 101/I.S.2/NAFS for gateway performance.
- B. Structural Performance: Provide wood windows capable of withstanding the effects of the following loads based on testing units representative of

those indicated for Project that pass AAMA/WDMA 101/I.S.2/NAFS, Uniform Load Structural Test:

1. Design Wind Loads: Determine design wind loads applicable to Project from basic wind speed indicated in miles per hour (meters per second) at 33 feet (10 m) above grade, according to ASCE 7, Section 6.5, "Method 2-Analytical Procedure," based on mean roof heights above grade indicated on Drawings.
 - a. Basic Wind Speed: 90 mph.
 - b. Importance Factor: III.
 - c. Exposure Category: C.
2. Deflection: For HC class windows only, design glass framing system to limit lateral deflections of glass edges to less than 1/175 of glass-edge length or 3/4 inch (19 mm), whichever is less, at design pressure based on testing performed according to AAMA/WDMA 101/I.S.2/NAFS, Uniform Load Deflection Test or structural computations.

1.5 SUBMITTALS

- A. Product Data: Include construction details, material descriptions, fabrication methods, dimensions of individual components and profiles, hardware, finishes, and operating instructions for each type of wood window and door indicated.
- B. Shop Drawings: Include plans, elevations, sections, details, hardware, attachments to other work, operational clearances, installation details, and the following:
 1. Mullion details, including reinforcement and stiffeners.
 2. Joinery details.
 3. Expansion provisions.
 4. Flashing and drainage details.
 5. Weather-stripping details.
 6. Thermal-break details.
 7. Glazing details.
 8. Window cleaning provisions.
 9. For installed products indicated to comply with design loads, include structural analysis data prepared by or under the supervision of a qualified professional engineer detailing fabrication and assembly of wood windows and used to determine the following:
 - a. Structural test pressures and design pressures from basic wind speeds indicated.
 - b. Deflection limitations of glass framing systems.

- C. Samples for Initial Selection: For units with factory-applied color finishes.
 - 1. Include similar Samples of hardware and accessories involving color selection.
- D. Samples for Verification: For wood windows and doors and components required, prepared on Samples of size indicated below.
 - 1. Operable Windows: Full-size unit with factory-applied finish.
 - 2. Doors: 12 by 12 inch long, full-size door including full-size sections of window frame with factory-applied color finish, weatherstripping, and glazing.
 - 3. Hardware: Full-size units with factory-applied finish.
 - 4. Weather Stripping: 12-inch-long sections.
- E. Product Schedule: For wood windows and doors. Use same designations indicated on Drawings.
- F. Qualification Data: For Installer and manufacturer.
- G. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency for each type, class, grade, and size of wood window. Test results based on use of downsized test units will not be accepted.
- H. Maintenance Data: For operable window sash, operating hardware, weather stripping, doors, and finishes to include in maintenance manuals.
- I. Warranty: Special warranty specified in this Section.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An installer acceptable to wood window and door manufacturer for installation of window units required for this Project.
- B. Manufacturer Qualifications: A manufacturer capable of fabricating wood windows and doors that meet or exceed performance requirements indicated and of documenting this performance by inclusion in lists and by labels, test reports, and calculations.
- C. Source Limitations: Obtain wood windows and doors through one source from a single manufacturer.
- D. Product Options: Information on Drawings and in Specifications establishes requirements for wood window and door aesthetic effects and performance characteristics. Aesthetic effects are indicated by dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sightlines, to one another, and to adjoining construction. Performance characteristics are indicated by criteria subject to verification by one or more methods including preconstruction testing, field testing, and in-service performance.
- E. Fenestration Standard: Comply with AAMA/WDMA 101/I.S.2/NAFS, "North American Fenestration Standard Voluntary Performance Specification for Windows, Skylights and Glass Doors," for definitions and minimum standards

of performance, materials, components, accessories, and fabrication unless more stringent requirements are indicated.

1. Provide AAMA-certified wood windows with an attached label.

F. Glazing Publications: Comply with published recommendations of glass manufacturers and with GANA's "Glazing Manual" unless more stringent requirements are indicated.

G. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination." Review methods and procedures related to wood windows including, but not limited to, the following:

1. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
2. Review, discuss, and coordinate the interrelationship of wood windows with other exterior wall components. Include provisions for structural anchorage, glazing, flashing, weeping, sealants, and protection of finishes.
3. Review and discuss the sequence of work required to construct a watertight and weathertight exterior building envelope.
4. Inspect and discuss the condition of substrate and other preparatory work performed by other trades.

1.7 PROJECT CONDITIONS

A. Field Measurements: Verify wood window and door openings by field measurements and indicate measurements on Shop Drawings.

1. Dimensions: Windows as indicated in drawings are typically based on manufacturer's standard sizes. Coordinate wall construction to ensure that actual opening dimensions correspond to required dimensions.

1.8 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace wood windows and doors that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:
 - a. Failure to meet performance requirements.
 - b. Structural failures including excessive deflection, water leakage, air infiltration, or condensation.
 - c. Faulty operation of movable sash and hardware.
 - d. Deterioration of wood, metals, vinyl, other materials, and finishes beyond normal weathering.
 - e. Failure of insulating glass.
2. Warranty Period:

- a. Windows and Doors: 10 years from date of Substantial Completion.
- b. Glazing: 20 years from date of Substantial Completion.
- c. Metal Finish: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 1. Aluminum-Clad Wood Windows and commercial doors:
 - a. Marvin Windows and Doors.
 - b. Weather Shield Mfg., Inc.
 - c. Windsor Windows and Doors.

2.2 MATERIALS

- A. Wood: Manufacturer's standard clear pine veneer over finger jointed, edge-glued pine core, kiln dried to a moisture content of 6 to 12 percent at time of fabrication; free of visible finger joints, blue stain, knots, pitch pockets, and surface checks larger than 1/32 inch deep by 2 inches wide; water-repellent preservative treated.
- B. Aluminum Extrusions for Cladding: Manufacturer's standard extruded-aluminum cladding, 0.050 inches in thickness, mechanically bonded to exterior exposed wood members. Provide aluminum alloy and temper recommended by wood window manufacturer for strength, corrosion resistance, and application of required finish, but not less than 22,000-psi ultimate tensile strength, and not less than 16,000-psi minimum yield strength.
 - 1. General: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
 - 2. Finish designations prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.
 - 3. High-Performance Organic Finish for Extrusions and Sheet: AA-C12C42R1x (Chemical Finish: cleaned with inhibited chemicals; Chemical Finish: acid-chromate-fluoride-phosphate conversion coating; Organic Coating: as specified below). Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions
 - a. Fluoropolymer Two-Coat System: Manufacturer's standard two-coat, thermocured system consisting of specially formulated inhibitive primer and fluoropolymer color topcoat containing not less than 70 percent polyvinylidene fluoride resin by weight; complying with AAMA 2604.
 - 1) Color and Gloss for aluminum cladding at window and door frames: As selected by Architect from manufacturer's full range.

- 2) Color and Gloss for aluminum cladding at window operable sashes and door panels: As selected by Architect from manufacturer's full range.
- C. Wood Trim and Glazing Stops: Material and finish to match frame members.
- D. Clad Trim and Glazing Stops: Hollow extrusions or Clad-wood material and finish to match clad frame members.
- E. Fasteners: Aluminum, nonmagnetic stainless steel, epoxy adhesive, or other materials warranted by manufacturer to be noncorrosive and compatible with wood window members, cladding, trim, hardware, anchors, and other components.
 1. Exposed Fasteners: Unless unavoidable for applying hardware, do not use exposed fasteners. For application of hardware, use fasteners that match finish of member or hardware being fastened, as appropriate.
- F. Anchors, Clips, and Accessories: Aluminum, nonmagnetic stainless steel, or zinc-coated steel or iron complying with ASTM B 633 for SC 3 severe service conditions; provide sufficient strength to withstand design pressure indicated.
- G. Reinforcing Members: Aluminum, or nonmagnetic stainless steel, or nickel/chrome-plated steel complying with ASTM B 456 for Type SC 3 severe service conditions, or zinc-coated steel or iron complying with ASTM B 633 for SC 3 severe service conditions; provide sufficient strength to withstand design pressure indicated.
- H. Compression-Type Weather Stripping: Provide compressible weather stripping designed for permanently resilient sealing under bumper or wiper action and for complete concealment when wood window is closed.
 1. Weather-Stripping Material: Manufacturer's standard system and materials complying with AAMA/WDMA 101/I.S.2/NAFS.

2.3 ALUMINUM CLAD WOOD CASEMENT WINDOW

- A. Window Type: Casement.
- B. AAMA/WDMA Performance Requirements: Provide wood windows of performance indicated that comply with AAMA/WDMA 101/I.S.2/NAFS.
 1. Performance Class and Grade: C50.
- C. Condensation-Resistance Factor (CRF): Provide wood windows tested for thermal performance according to AAMA 1503, showing a CRF of 52.
- D. Thermal Transmittance: Provide wood windows with a whole-window, U-factor maximum indicated at 15-mph exterior wind velocity and winter condition temperatures when tested according to AAMA 1503.
 1. U-Factor: 0.35 Btu/sq. ft. x h x deg F or less.
- E. Solar Heat-Gain Coefficient (SHGC): Provide wood windows with a whole-window SHGC maximum of 0.40, determined according to NFRC 200 procedures.

- F. Sound Transmission Class (STC): Provide glazed windows rated for not less than 26 STC when tested for laboratory sound transmission loss according to ASTM E 90 and determined by ASTM E 413.
- G. Air Infiltration: Maximum rate not more than indicated when tested according to AAMA/WDMA 101/I.S.2/NAFS, Air Infiltration Test.
 - 1. Maximum Rate: 0.3 cfm/sq. ft. (5 cu. m/h x sq. m) of area at an inward test pressure of 6.24 lbf/sq. ft. (75 Pa).
- H. Water Resistance: No water leakage as defined in AAMA/WDMA referenced test methods at a water test pressure equaling that indicated, when tested according to AAMA/WDMA 101/I.S.2/NAFS, Water Resistance Test.
 - 1. Test Pressure: 15 percent of positive design pressure, but not less than 2.86 lbf/sq. ft. (140 Pa) or more than 15 lbf/sq. ft. (720 Pa).
- I. Forced-Entry Resistance: Comply with Performance Grade 10 requirements when tested according to ASTM F 588.
- J. Operating Force and Auxiliary (Durability) Tests: Comply with AAMA/WDMA 101/I.S.2/NAFS for operating window types indicated.

2.4 ALUMINUM CLAD WOOD FIXED WINDOW

- A. Window Type: Fixed (Direct Glaze).
- B. AAMA/WDMA Performance Requirements: Provide wood windows of performance indicated that comply with AAMA/WDMA 101/I.S.2/NAFS.
 - 1. Performance Class and Grade: C35 (For nailing fin only installation).
 - 2. Performance Class and Grade: HC60 (For jamb screw or masonry clip installation).
- C. Condensation-Resistance Factor (CRF): Provide wood windows tested for thermal performance according to AAMA 1503, showing a CRF of 52.
- D. Thermal Transmittance: Provide wood windows with a whole-window, U-factor maximum indicated at 15-mph exterior wind velocity and winter condition temperatures when tested according to AAMA 1503.
 - 1. U-Factor: 0.35 Btu/sq. ft. x h x deg F or less.
- E. Solar Heat-Gain Coefficient (SHGC): Provide wood windows with a whole-window SHGC maximum of 0.40, determined according to NFRC 200 procedures.
- F. Sound Transmission Class (STC): Provide glazed windows rated for not less than 26 STC when tested for laboratory sound transmission loss according to ASTM E 90 and determined by ASTM E 413.
- G. Air Infiltration: Maximum rate not more than indicated when tested according to AAMA/WDMA 101/I.S.2/NAFS, Air Infiltration Test.
 - 1. Maximum Rate: 0.3 cfm/sq. ft. (5 cu. m/h x sq. m) of area at an inward test pressure of 6.24 lbf/sq. ft. (75 Pa).

- H. Water Resistance: No water leakage as defined in AAMA/WDMA referenced test methods at a water test pressure equaling that indicated, when tested according to AAMA/WDMA 101/I.S.2/NAFS, Water Resistance Test.
 - 1. Test Pressure: 15 percent of positive design pressure, but not less than 2.86 lbf/sq. ft. (140 Pa) or more than 15 lbf/sq. ft. (720 Pa).
- I. Forced-Entry Resistance: Comply with Performance Grade 10 requirements when tested according to ASTM F 588.
- J. Operating Force and Auxiliary (Durability) Tests: Comply with AAMA/WDMA 101/I.S.2/NAFS for operating window types indicated.

2.5 ALUMINUM CLAD WOOD COMMERCIAL DOOR

- A. Door Type: Factory assembled aluminum clad commercial door by same manufacturer as windows, of sizes and at locations as indicated in the drawings.
- B. Frame: Width of 4-9/16 inches, thickness of 1-1/16 inches, extruded aluminum cladding at 0.050 inch thickness, factory installed manufacturer's standard low-profile thermal barrier saddle.
- C. Panels: Stiles are to be composed of a laminated veneer lumber core, top and bottom rails composed of solid wood, all with clear pine veneers. Composite panel thickness of 1-3/4 inches. Panel corners glued and fastened with 5/8 x 4 inch fluted hardwood dowels. Exterior extruded aluminum cladding at 0.055 inch thickness.
- D. Hardware: Provide manufacturer's standard hardware as follows:
 - 1. Hinges: 4.5 x 4.5 inch square corner ball bearing hinges. Finish: Bronze.
 - 2. Weatherstrip: Head jamb and side jambs to have two sets of bulb weatherstrip maintaining contact with door panels.
 - 3. Operating Hardware and Locking Systems: Supplied and installed by others.

2.6 GLAZING

- A. Glass and Glazing Materials: Refer to Division 08 Section "Glazing" for glass units and glazing requirements applicable to glazed wood window units.

2.7 WINDOW HARDWARE

- A. General: Provide manufacturer's standard hardware fabricated from aluminum, stainless steel, carbon steel complying with AAMA 907, or other corrosion-resistant material compatible with wood and aluminum cladding; designed to smoothly operate, tightly close, and securely lock wood windows, and sized to accommodate sash or ventilator weight and dimensions. Do not use aluminum in frictional contact with other metals. Where exposed, provide die-cast zinc with special coating finish.
- B. Push-Bar Operators: Provide telescoping-type, push-bar operator designed to open and close ventilators with fixed screens.

- C. Gear-Type Rotary Operators: Comply with AAMA 901 when tested according to ASTM E 405, Method A. Manufacturer's standard roto-gear with high-pressure die-cast zinc housing and steel base plate. Hardened steel worm drive and gear arms (sash limit device). Thermo plastic resin operator base cover. High pressure die-cast zinc folding (crank) handle.
 - 1. Operation Function: All ventilators move simultaneously and securely close at both jambs without using additional manually controlled locking devices.
- D. Four- or Six-Bar Friction Hinges: Comply with AAMA 904.
 - 1. Locking mechanism and handles for manual operation.
 - 2. Friction Shoes: Provide friction shoes of nylon or other nonabrasive, nonstaining, noncorrosive, durable material.
- E. Locks: Manufacturer's standard for the operable sash.
 - 1. Manual lever.
 - 2. Two concealed locks.
 - 3. Four tandem sequential locks on units exceeding series 40 height.

2.8 INSECT SCREENS

- A. General: Design windows and hardware to accommodate screens in a tight-fitting, removable arrangement, with a minimum of exposed fasteners and latches. Fabricate insect screens to fully integrate with window frame. Locate screens on inside of window and provide for each operable exterior sash or ventilator.
- B. Insect Screen Frames: Manufacturer's standard wood frames. Fabricate frames with mitered or coped joints, concealed fasteners, and removable PVC spline/anchor concealing edge of frame.
 - 1. Finish: Manufacturer's standard.
- C. Glass-Fiber Mesh Fabric: 18-by-16 mesh of PVC-coated, glass-fiber threads; woven and fused to form a fabric mesh resistant to corrosion, shrinkage, stretch, impact damage, and weather deterioration; in the following color. Comply with ASTM D 3656.
 - 1. Mesh Color: As selected by Architect from manufacturer's full range.

2.9 FABRICATION

- A. Fabricate wood windows and doors in sizes indicated. Include a complete system for assembling components and anchoring windows and doors.
- B. Fabricate wood windows and doors that are reglazable without dismantling sash or ventilator framing.
- C. Weather Stripping: Provide full-perimeter weather stripping for each operable sash and ventilator, unless otherwise indicated.
- D. Factory machine windows for openings and for hardware that is not surface applied.

- E. Mullions: Provide mullions and cover plates as shown, matching window units, complete with anchors for support to structure and installation of window units. Allow for erection tolerances and provide for movement of window units due to thermal expansion and building deflections, as indicated. Provide mullions and cover plates capable of withstanding design loads of window units.
- F. Factory-Glazed Fabrication: Except for light sizes in excess of 100 united inches (width plus length), glaze wood windows and doors in the factory where practical and possible for applications indicated. Comply with requirements in Division 08 Section "Glazing" and with AAMA/WDMA 101/I.S.2/NAFS.
- G. Glazing Stops: Provide nailed or snap-on glazing stops coordinated with Division 08 Section "Glazing" and glazing system indicated. Provide glazing stops to match sash and ventilator frames.
- H. Complete fabrication, assembly, finishing, hardware application, and other work in the factory to greatest extent possible. Disassemble components only as necessary for shipment and installation. Allow for scribing, trimming, and fitting at Project site.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine openings, substrates, structural support, anchorage, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of work. Verify rough opening dimensions, levelness of sill plate, and operational clearances. Examine wall flashings, vapor retarders, water and weather barriers, and other built-in components to ensure a coordinated, weathertight window and door installation.
 - 1. Masonry Surfaces: Visibly dry and free of excess mortar, sand, and other construction debris.
 - 2. Wood Frame Walls: Dry, clean, sound, well nailed, free of voids, and without offsets at joints. Ensure that nail heads are driven flush with surfaces in opening and within 3 inches of opening.
 - 3. Metal Surfaces: Dry; clean; free of grease, oil, dirt, rust, corrosion, and welding slag; without sharp edges or offsets at joints.
 - 4. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Comply with Drawings, Shop Drawings, and manufacturer's written instructions for installing windows, doors, hardware, accessories, and other components.
- B. Install windows and doors level, plumb, square, true to line, without distortion or impeding thermal movement, anchored securely in place to structural support, and in proper relation to wall flashing and other adjacent construction.

- C. Set sill members in bed of sealant or with gaskets, as indicated, for weathertight construction.
- D. Separate aluminum and other corrodible surfaces from sources of corrosion or electrolytic action at points of contact with other materials.

3.3 ADJUSTING, CLEANING, AND PROTECTION

- A. Adjust operating sashes and ventilators, screens, hardware, and accessories for a tight fit at contact points and weather stripping for smooth operation and weathertight closure. Lubricate hardware and moving parts.
- B. Clean exposed surfaces immediately after installing windows and doors. Avoid damaging protective coatings and finishes. Remove excess sealants, glazing materials, dirt, and other substances.
- C. Clean factory-glazed glass immediately after installing windows and doors. Comply with manufacturer's written recommendations for final cleaning and maintenance. Remove nonpermanent labels, and clean surfaces.
- D. Remove and replace glass that has been broken, chipped, cracked, abraded, or damaged during construction period.
- E. Protect window and door surfaces from contact with contaminating substances resulting from construction operations. In addition, monitor window surfaces adjacent to and below exterior concrete and masonry surfaces during construction for presence of dirt, scum, alkaline deposits, stains, or other contaminants. If contaminating substances do contact window surfaces, remove contaminants immediately according to manufacturer's written recommendations.

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**SECTION 08 71 00
DOOR HARDWARE****PART 1 - GENERAL****1.1 DESCRIPTION**

Door hardware and related items necessary for complete installation and operation of doors.

1.2 RELATED WORK

- A. Caulking: Section 07 92 00 JOINT SEALANTS.
- B. Application of Hardware: Section 08 14 00, WOOD DOORS, Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 085200, Wood Windows.
- C. Finishes: Section 09 06 00, SCHEDULE FOR FINISHES.
- D. Painting: Section 09 91 00, PAINTING.

1.3 GENERAL

- A. All hardware shall comply with UFAS, (Uniform Federal Accessible Standards) unless specified otherwise.
- B. Hardware for application on metal and wood doors and frames shall be made to standard templates. Furnish templates to the fabricator of these items in sufficient time so as not to delay the construction.
- C. The following items shall be of the same manufacturer, if possible, except as otherwise specified:
 - 1. 7 Pin D Cylinder locksets.
 - 2. Hinges for wood doors.
 - 3. Surface applied overhead door closers.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Hardware Schedule: Prepare and submit hardware schedule in the following form:

Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr. Name and Catalog No.	Key Control Symbols	UL Mark (if fire rated and listed)	ANSI/BHMA Finish Designation

C. Samples and Manufacturers' Literature:

1. Samples: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number.
2. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified.

D. Certificate of Compliance and Test Reports: Submit certificates that hardware conforms to the requirements specified herein. Certificates shall be accompanied by copies of reports as referenced. The testing shall have been conducted either in the manufacturer's plant and certified by an independent testing laboratory or conducted in an independent laboratory, within four years of submittal of reports for approval.**1.5 DELIVERY AND MARKING**

Deliver items of hardware to job site in their original containers, complete with necessary appurtenances including screws, keys, and instructions. Tag one of each different item of hardware and deliver to Resident Engineer for reference purposes. Tag shall identify items by Project Specification number and manufacturer's catalog number. These items shall remain on file in Resident Engineer's office until all other similar items have been installed in project, at which time the Resident Engineer will deliver items on file to Contractor for installation in predetermined locations on the project.

1.6 INSTRUCTIONS

- A. Hardware Set Symbols on Drawings: Except for protective plates, door stops, mutes, thresholds and the like specified herein, hardware requirements for each door are indicated on drawings by symbols. Symbols for hardware sets consist of letters "HW" followed by a number. Each number designates a set of hardware items applicable to a door type.
- B. Manufacturers' Catalog Number References: Where manufacturers' products are specified herein, products of other manufacturers which are considered equivalent to those specified may be used. Manufacturers whose products are specified are identified by abbreviations as follows:

Adams-Rite	Adams Rite Mfg. Co.	Glendale, CA
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Glynn Johnson	Glynn Johnson Co.	Chicago, IL
LCN	LCN Closers	Princeton, IL
Firemark	Rixon-Firemark Co.	Chicago, IL
Hager	Hager Hinge Company	Saint Louis, MO
Stanley	The Stanley Works	New Britain, CT
Trimco	Triangle Brass Mfg. Co.	Los Angeles, CA
Unican	Simplex Security Systems	Collinsville, CT
Von Duprin	Von Duprin Hardware Co.	Indianapolis, IN
Zero	Zero Weather Stripping Co.	New York, NY
IR	Ingersoll Rand	Colorado Springs, CO

C. Keying: All cylinders shall be keyed into existing Altoona VA Facility, Grand Master Key System. Provide removable core cylinders that are removable only with a special key or tool without disassembly of knob or lockset. Cylinders shall be 7 pin type. Keying information shall be furnished at a later date by the Resident Engineer.

1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. In text, hardware items are referred to by series, types, etc., listed in such specifications and standards, except as otherwise specified.
- B. American Society for Testing and Materials (ASTM):
F883-04.....Padlocks
- C. American National Standards Institute/Builders Hardware Manufacturers Association (ANSI/BHMA):
A156.1-00.....Butts and Hinges
A156.2-03.....Bored and Pre-assembled Locks and Latches
A156.3-01.....Exit Devices
A156.4-00.....Door Controls (Closers)
A156.5-01.....Auxiliary Locks and Associated Products
A156.6-05.....Architectural Door Trim
A156.8-05.....Door Controls-Overhead Stops and Holders
A156.13-05.....Mortise Locks and Latches Series 1000
A156.15-06.....Release Devices-Closer Holder, Electromagnetic
and Electromechanical
A156.16-02.....American National Standard for Auxiliary Hardware

- A156.18-00.....Materials and Finishes
- A156.21-06.....Thresholds
- A156.22-05.....Door Gasketing and Edge Seal Systems
- A156.23-04.....Electromagnetic Locks
- A156.24-03.....Delayed Egress Locking Systems
- A156.26-00.....Continuous Hinges
- A156.31American National Standard for Electric Strikes
and Frame Mounted Actuators
- A250.8-03.....Standard Steel Doors and Frames
- D. National Fire Protection Association (NFPA):
 - 80-06.....Fire Doors and Fire Windows
 - 101-05.....Life Safety Code
- E. Underwriters Laboratories, Inc. (UL):
 - Building Materials Directory (2007)

PART 2 - PRODUCTS

2.1 BUTT HINGES

- A. ANSI A156.1. The following types of butt hinges shall be used for the types of doors listed, except where otherwise specified:
 - 1. Exterior Doors: Type A2112 for doors 900 mm (3 feet) wide or less.
Hinges for exterior doors shall have non-removable pins.
 - 2. Interior Doors: Type 8112 for doors 900 mm (3 feet) wide or less.

2.2 DOOR CLOSING DEVICES

Closing devices shall be products of one manufacturer.

2.3 OVERHEAD CLOSERS

- A. Conform to ANSI A156.4, Grade 1.
- B. Closers shall conform to the following:
 - 1. The closer shall have 50 percent adjustable closing force over minimum value for that closer and have adjustable hydraulic back check effective between 60 degrees and 85 degrees of door opening.
 - 2. Where specified, closer shall have hold-open feature.
 - 3. Size Requirements: Size closers in accordance with manufacturer's recommendations or provide multi-size closers, sizes 1 through 6.
 - 4. Material of closer shall be forged or cast iron or cast aluminum.
 - 5. Arm and brackets for closers shall be steel, malleable iron or high strength ductile cast iron.
 - 6. Closers shall have full size cover.
 - 7. Closers shall have adjustable hydraulic back-check and separate valves for closing and latching speed.

2.4 DOOR STOPS

- A. Conform to ANSI A156.16.
- B. Provide door stops wherever an opened door or any item of hardware thereon would strike a wall, column, equipment or other parts of building construction. For concrete, masonry or tile construction, use lead expansion shields for mounting door stops.
- C. Where cylindrical locks with turn pieces or pushbuttons occur, equip wall bumpers Type L02251 (rubber pads having concave face) to receive turn piece or button.
- D. Substitute floor stops Type L02141 or L02161 as appropriate, when wall bumpers would not provide an effective door stop.
- E. Where drywall partitions occur, use floor stops, Type L02141 or L02161.
- F. Provide stop Type L02011 or L02181, as applicable for exterior doors.

2.5 LOCKS AND LATCHES

- A. Conform to ANSI A156.2. Locks and latches for doors 45 mm (1-3/4 inch) thick or over shall have beveled fronts. Lock cylinders shall have not less than seven pins. Cylinders for all locksets shall be removable core type. Cylinders shall be furnished with construction removable cores and construction master keys. Cylinder shall be removable by special key or tool. Construct all cores so that they will be interchangeable into the core housings of all mortise locks, rim locks, cylindrical locks, and any other type lock included in the Great Grand Master Key System.
Disassembly of lever or lockset shall not be required to remove core from lockset. All locksets or latches on double doors with fire label shall have latch bolt with 19 mm (3/4 inch) throw. Provide temporary keying device or construction core of allow opening and closing during construction and prior to the installation of final cores.
- B. In addition to above requirements, locks and latches shall comply with following requirements:
 - 1. Mortise Lock and Latch Sets: Conform to ANSI/BHMA A156.13. Mortise locksets shall be series 1000, minimum Grade 2. All locksets and latchsets, shall have lever handles similar to Falcon T-lever Design. Lever handle shall be fabricated from wrought stainless steel. No substitute lever design or material shall be accepted. All locks and latchsets shall be furnished with curved lip strike and wrought box. Lock function F02 shall be furnished with key plates similar to Russwin's No. A70. Furnish armored fronts for all mortise locks.

2. Cylindrical Lock and Latch Sets: levers shall meet ADA (Americans with Disabilities Act) requirements. Cylindrical locksets shall be series 4000 Grade I.
3. Auxiliary locks shall be as specified under hardware sets and conform to ANSI A156.5.

2.6 KEYS BY VA

2.7 THRESHOLDS

- A. Conform to ANSI A156.21, mill finish extruded aluminum, except as otherwise specified. In existing construction, thresholds shall be installed in a bed of sealant with machine screws and expansion shields. In new construction, embed aluminum anchors coated with epoxy in concrete to secure thresholds. Furnish thresholds for the full width of the openings.

2.8 WEATHERSTRIPS (FOR EXTERIOR DOORS)

Conform to ANSI A156.22. Air leakage shall not to exceed 0.50 CFM per foot of crack length ($0.000774\text{m}^3/\text{s/m}$).

2.9 MISCELLANEOUS HARDWARE

- A. Access Doors (including Sheet Metal, Screen and Woven Wire Mesh Types): Except for fire-rated doors and doors to Temperature Control Cabinets, equip each single or double metal access door with Lock Type E76213, conforming to ANSI A156.5. Key locks as directed. Ship lock prepaid to the door manufacturer. Hinges shall be provided by door manufacturer.
- B. Mutes: Conform to ANSI A156.16. Provide door mutes or door silencers Type L03011, of white or light gray color, on each steel door frame. Furnish 3 mutes for single doors and 2 mutes for each pair of doors.

2.10 FINISHES

- A. Exposed surfaces of hardware shall have ANSI A156.18, finishes as specified below. Finishes on all hinges, pivots, closers, thresholds, etc., shall be as specified below under "Miscellaneous Finishes." For field painting (final coat) of ferrous hardware, see Section 09 91 00, PAINTING.
- B. 626 or 630: All surfaces on exterior and interior of buildings, except where other finishes are specified.
- C. Miscellaneous Finishes:
 1. Hinges --exterior doors: 626 or 630.
 2. Hinges --interior doors: 652.
 3. Pivots: Match door trim.

4. Door Closers: Factory applied paint finish. Color to match existing.
5. Thresholds: Mill finish aluminum.
6. Cover plates for floor hinges and pivots: 630.
7. Other primed steel hardware: 652.

D. Hardware Finishes for Existing Buildings: U.S. Standard finishes shall match finishes of existing hardware.

2.11 BASE METALS

Apply specified U.S. Standard finishes on different base metals as following:

Finish	Base Metal
652	Steel
626	Brass or bronze
630	Stainless steel

PART 3 - EXECUTION

3.1 HARDWARE HEIGHTS

- A. For existing buildings locate hardware on doors at heights to match hardware heights of existing doors.
- B. For new buildings locate hardware on doors at heights specified below unless otherwise noted:
- C. Hardware Heights from Finished Floor:
 1. Locksets and latch sets centerline of strike 1000 mm (40-5/16 inches).
 2. Deadlocks centerline of strike 1200 mm (48 inches).
 3. Centerline of door pulls to be 1000 mm (40 inches).
 4. Locate other hardware at standard commercial heights.

3.2 INSTALLATION

- A. Closer devices, including those with hold-open features, shall be equipped and mounted to provide maximum door opening permitted by building construction or equipment. Closers shall be mounted regular arm. Where closers are mounted on doors they shall be mounted with sex nuts and bolts; foot shall be fastened to frame with machine screws.
- B. Substitute parallel arm or top jamb mounting for regular arm mounting where the following conditions occur:
 1. Where door swing, in full open position, would be limited to less than 90 degrees due to partition construction and closer location.
 2. Where door to room opens outward into corridor.
 3. Where exterior doors open outward.

C. Hinge Size Requirements:

Door Thickness	Door Width	Hinge Height
45 mm (1-3/4 inch)	900 mm (3 feet) and less	113 mm (4-1/2 inches)
45 mm (1-3/4 inch)	Over 900 mm (3 feet) but not more than 1200 mm (4 feet)	125 mm (5 inches)
35 mm (1-3/8 inch) (hollow core wood doors)	Not over 1200 mm (4 feet)	113 mm (4-1/2 inches)

D. Hinge leaves shall be sufficiently wide to allow doors to swing clear of door frame trim.

E. Where new hinges are specified for new doors in existing frames or existing doors in new frames, sizes of new hinges shall match sizes of existing hinges; or, contractor may reuse existing hinges provided hinges are restored to satisfactory operating condition as approved by Resident Engineer. Existing hinges shall not be reused on door openings having new doors and new frames. Coordinate preparation for hinge cut-outs and screw-hole locations on doors and frames.

F. Hinges Required Per Door:

Doors 1500 mm (5 ft) or less in height	2 butts
Doors over 1500 mm (5 ft) high and not over 2280 mm (7 ft 6 in) high	3 butts
Doors over 2280 mm (7 feet 6 inches) high	4 butts
Dutch type doors	4 butts
Doors with spring hinges 1370 mm (4 feet 6 inches) high or less	2 butts
Doors with spring hinges over 1370 mm (4 feet 6 inches)	3 butts

G. Fastenings: Suitable size and type and shall harmonize with hardware as to material and finish. Provide machine screws and lead expansion shields to secure hardware to concrete, ceramic or quarry floor tile, or solid masonry. Fiber or rawl plugs and adhesives are not permitted. All fastenings exposed to weather shall be of nonferrous metal.

3.3 HARDWARE SETS

Following sets of hardware correspond to hardware symbols shown on drawings. Where hardware set for a single door is specified for a pair of doors; equip each leaf of such pair of doors with set noted. Only those

hardware sets that are shown on drawings will be required. Disregard hardware sets listed in specifications but not shown on drawings.

HARDWARE SETS	
<u>HW 1</u> Butts as required Door pull Push plate Closer C02011	<u>HW 2</u> Butts as required Door pull Push plate Closer C02011 Armor plate
<u>HW 3</u> Butts as required Door pull Push plate Closer C02011 Armor plate Holder C22511	<u>HW 4</u> Butts as required Door pull Push plate Closer C02011 Armor plate Holder C22511
<u>HW 5</u> Butts as required Door pull Push plate Closer C02051 Roller latch	<u>HW 6</u> Butts as required Door pulls Push plates Combination closer holder C00241 Armor plate
<u>HW 7</u> Butts as required Push/Pull latch 1562 By Trimco	<u>HW 8</u> Butts as required Lock F17 Door pull Push plate Combination closer holder C00241 Armor plate
<u>HW 9</u> Butts as required Deadlock F16 x rectangular strike (no lip) Door pull Closer C02011 (on outside of bedroom) Note: No trim on room side of door except cylinder.	<u>HW 10</u> Butts as required Deadlock F18 x rectangular strike (no lip) Push pull plate J303 Note: No cylinder or trim on room side of door.
<u>HW 11</u> Butts as required Push plate Arm pull double base arm J400 Closer C02051	<u>HW 12</u> Butts as required Push-pull plate J303 Arm pull double base J400 Closer C02051
<u>HW 13</u> Butts as required Lock F07 or F86	<u>HW 14</u> Butts as required Lock F02-MOD or F76 Provide turn piece on both sides of lock

HARDWARE SETS	
<u>HW 15</u> Butts as required Door closer C02011 Push-pull latch HL-6E, 628 by Glynn Johnson	<u>HW 16</u> Butts as required Door Closer C02011 Push-pull latch HL-6E, 628 by Glynn Johnson Deadlock cylindrical type with 70 mm (2-3/4 inch) backset with thumb turn on each side by Falcon No. D881 spec. Mount deadlock below latch at 840 mm (33 inches) to centerline of strike.
<u>HW 17</u> Butts as required Lock F13 Note: Install cylinder on toilet side of door.	<u>HW 18</u> Butts as required Lock F02 or F76 Provide emergency key
<u>HW 19</u> Butts as required Lock F13 or F82	<u>HW 20</u> 3 spring hinges, size as required Lock F07 or F86
<u>HW 21</u> 2 spring hinges, size as required Latch F01 or F75	<u>HW 22</u> Butts as required Lock F14 or F91
<u>HW 23</u> Butts as required Lock F04 or F81	<u>HW 24</u> Butts as required Lock F08 Closer C02011
<u>HW 25</u> Butts as required Lock F05 or F84	<u>HW 26</u> Butts as required Locks F07 or F86 (lower left) Flush bolt (in edge of top leaf) to emerge in lower leaf
<u>HW 27</u> Butts as required Latch F01 or F75 (lower leaf) Flush bolts (in edge or top leaf) to engage in lower leaf	<u>HW 28</u> Butts as required 2 Flush bolts Lock F07 or F86
<u>HW 29</u> Butts as required 2 Flush bolts Latch F01 or F75	<u>HW 30</u> Butts as required 2 Flush bolts Lock F13 or F82
<u>HW 31</u> Butts as required Lock F04 or F81 (lower leaf) Flush bolts (in edge of top leaf to engage in lower leaf)	<u>HW 32</u> Butts as required 2 Flush bolts Lock F07 or F86 2 Armor plates

HARDWARE SETS	
<u>HW 33</u> 6 Spring hinges 2 Automatic flush bolts Lock F07 or F86 Coordinator	<u>HW 34</u> Butts as required Lock F04 or F81 Armor plate
<u>HW 35</u> Pivot set (Rixon) 127-3/4 Emergency door Stop Stanley ES-1 Push-pull latch HL-6E, 628 by Glynn Johnson. 1 Dead-lock cylinder type with 125 mm (5 inch) backset with thumb turn on each side by Falcon No. D9670 Spec. Mount deadlock 70 mm (2 3/4 inches) below bottom of push pulls of latch set	<u>HW 36</u> 1 Pivot set (Rixon) 127-3/4 Emergency door Stop Stanley ES-1 Latch set F02-MOD or F76 Provide turn piece on both sides of lock.
<u>HW 37</u> Bypassing door hardware Hager 9570 Series	<u>HW 38</u> Butts as required Latch F01 or F75 Closer C02011
<u>HW 39</u> Butts as required Latch F01 or F75 Closer C02051	<u>HW 40</u> Butts as required Lock F05 or F84 Closer C02051
<u>HW 41</u> Butts as required Latch F01 or F75 x 19 mm (3/4 inch) throw Closer C02011	<u>HW 42</u> Butts as required Lock F87 or 161 W-4 Closer C02011 Holder C22511
<u>HW 43</u> Butts as required Lock F07 or F86 Closer C02011	<u>HW 44</u> Butts as required Lock F13 or F82 Closer C02011
<u>HW 45</u> Butts as required Lock F04 or F81 Closer C02011	<u>HW 46</u> Butts as required Lock F14 or F91 Closer C02011
<u>HW 47</u> Butts as required Lock F05 or F84 2 Closers C02011 Flush bolts	<u>HW 48</u> Floor closer C16041 Intermediate Pivot C17321 Panic bolt Von Duprin 33EO

HARDWARE SETS	
<u>HW 49</u> 2 Floor closers C16041 2 Intermediate pivots C17321 Panic bolt Von Duprin 3347 EO X 3347 TP 2 Holders C22511	<u>HW 50</u> Butts as required Lock F17 or E16071 Arm pull double base J400 Push-pull plate J3303 Concealed closer C25032 Holder C22511
<u>HW 51</u> Butts as required Lock F07 or F86 Closer C02011 Holder L11301	<u>HW 52</u> Butts as required Lock F04 or F81 Closer C02051
<u>HW 53</u> Butts as required Lock F04 or F81 Closer C02011 Armor plate	<u>HW 54</u> Butts as required Lock F14 or F91 Closer C02051
<u>HW 55</u> Butts as required Lock F13 or F82 Closer C02051 Armor plate	<u>HW 56</u> Butts as required 2 Flush bolts Lock F13 or F82 1 Closer C02011 2 Holders L11301
<u>HW 57</u> Butts as required 2 Flush bolts Lock F13 or F82 2 Closers C02011 Coordinators	<u>HW 58</u> Butts as required Lock F13 or F82 2 Flush bolts 2 Closers C02011 2 Holders L11301
<u>HW 59</u> Butts as required 2 Flush bolts Lock F04 or F81 2 Closers C02011	<u>HW 60</u> Butts as required 2 Flush bolts Lock F07 or F86 2 Closers C02011 Coordinators
<u>HW 61</u> Butts as required 2 Automatic flush bolts Lock F07 or F86 Coordinator 2 Closers C02011	<u>HW 62</u> Butts as required Lock F04 or F81 X 19 mm (3/4 inch) throw 2 Automatic flush bolts 2 Closers C02011 Coordinator 2 Armor plates

HARDWARE SETS	
<u>HW 63</u> Butts as required 2 Automatic flush bolts Latch F01 or F75 x 19 mm (3/4 inch) throw 2 Closers C02011 Coordinator 836 2 Armor plates	<u>HW 64</u> Butts as required 2 Automatic flush bolts Lock F07 or F86 2 Closers C02011 Coordinator 2 Armor plates
<u>HW 65</u> Butts as required 2 Automatic flush bolts Lock F91 2 Closer C02011 2 Armor plates Coordinator Note: Lock series 86 is not permitted under hardware set	<u>HW 66</u> Butts as required Latch F01 or F75 2 Automatic flush bolts 2 Closers C02011 Armor Plate Coordinator
<u>HW 67</u> Butts as required Lock F17 or E16071 Door pull Push-pull plate J300 Closer C02051	<u>HW 68</u> Butts as required Lock F17 or E16071 Door pull Push-pull plate J303 Closer C02011
<u>HW 69</u> Butts as required Lock F17 or E16071 Door pull Push-pull plate J303 Closer C02051 Armor plate	<u>HW 70</u> Butts as required Lock F17 or E16071 Push plate Door pull Closer C02011 Armor plate Holder C22511
<u>HW 71</u> Butts as required Lock F17 or E16071 Push plate Door pull Closer C02011 Armor plate Holder L11301	<u>HW 72</u> Butts as required Lock F17 or E16071 Arm pull double base J400 Push-pull plate J303 Closer C02011 Armor plate Holder C22511
<u>HW 73</u> Butts as required Lock F17 or E16071 Door pull Push-pull plate J303 Closer C02011 Holder C22511	<u>HW 74</u> Butts as required Lock F17 or E16071 Arm pull double base J400 Push-pull plate J303 Closer C02051

HARDWARE SETS	
<u>HW 75</u> Butts as required Lock Adams-Rite MS1851A x two cylinders Push Bar Type J500 Pull Bar Type J500 Closer C04011	<u>HW 76</u> Butts as required Lock F17 or E16071 Door pull Push-pull plate J303 Closer C02051
<u>HW 77</u> Butts as required 2 Automatic flush bolts Lock F17 or E16061 Lock F87 2 Closers C02011 2 Armor plates Coordinator	<u>HW 78</u> Butts required 2 Arm pulls double base J400 2 Push-pull plates J303 2 Armor plates 2 Closer C04011 2 Holders L11301
<u>HW 79</u> Butts as required Lock F17 or E16071 2 Flush bolts 2 Arm pulls double base J400 2 Push-pull plates J303 2 Armor plates 2 Closers C02011 2 Holders C22511	<u>HW 80</u> Butts as required 2 Flush bolts Lock F17 or E16061 2 Door pulls 2 Push-pull plates J303 2 Closers C02011 2 Armor plates 2 Holders L11301
<u>HW 81</u> Butts as required Lock F17 or E16071 2 Flush bolts 2 Door pulls 2 Push-pull plates J303 2 Closers C02051	<u>HW 82</u> Butts as required Lock F17 or E16071 2 Flush bolts 2 Door pulls 2 Push-pull plates J303 2 Closers C02011 2 Holders C22511 2 Armor plates
<u>HW 83</u> Butts as required Panic bolt Type 1 - Function 09 (Always locked - Key Removable only when locked) Closer C02011	<u>HW 84</u> Butts as required Panic bolt Type 1 - Function 08 Closer C02011
<u>HW 85</u> Butts as required Panic bolt Type 1 - Function 08 Closer C02011	<u>HW 86</u> Butts as required Panic bolt Type 2 - Function 01 and Type 2 - Function 08 2 Closers C02011 2 Holders C22511
<u>HW 87</u> Butts as required Panic bolt Type 2 - Function 01 and Type 2 - Function 09 2 Closers C02011	<u>HW 88</u> Butts as required Panic bolt Type 2- Function 01 and Type 2 - Function 08 2 Closers C02011

HARDWARE SETS	
<u>HW 89</u> Butts as required Panic bolt Type 2- Function 01 and Type 2 - Function 08 2 Closers C02011 2 Armor plates	<u>HW 90</u> Butts as required Panic bolt Type 2- Function 01 and Type 2 - Function 08 2 Combination closer holders C00241
<u>HW 91</u> Butts as required Panic bolt Type 2 - Function 01 and Type 2 - Function 08 2 Closers C02011 2 Armor plates 2 Holders L11301	<u>HW 92</u> Butts as required 2 Panic bolts Type 2 - Function 08 2 Combination closer holders C00241
<u>HW 93</u> Butts as required Panic bolt Type 2 - Function 01 and Type 2 - Function 08 2 Holders C22511 2 Closers C02011 2 Armor plates	<u>HW 94</u> Butts as required 2 panic bolts Type 2 - Function 01 2 Closers C02011
<u>HW 95</u> Butts as required 2 Panic bolts Type 2 - Function 01 2 Combination closer holders C00241	<u>HW 96</u> Sliding door assembly (Hager 9885 Series) with adjustable top plate assembly - Sliding door lock (Adams-Rite MS 1850 ANSI - 505). Hager 9882 2 Dropping ring pulls J403
<u>HW 97</u> Sliding door assembly (Hager 9885 series) with adjustment top plate assembly Sliding door lock (Merit) 1781C Edge pull, Hager 9882 2 Flush cup pulls 3403	<u>HW 98</u> Sliding Door Hardware (Hager 9885 Series Complete, Edge pull, Hager 9882 2 Flush cup pulls J403
<u>HW 99</u> Floor Closer C16041 Intermediate pivot C17321 Push bars, Type J500 Pull bars, Type J500 Holder C22511	<u>HW 100</u> Floor Closer C16041 Intermediate Pivot C17321 Lock Adams-Rite MS1851A x two cylinder Door pull, Type J500 Push bars, Type J500 Holder C22511
<u>HW 101</u> Offset Pivot set C17121 Intermediate pivot C17321 Lock E16071 Closer C02051 Door pull Push-pull plate J303 Armor plate	<u>HW 102</u> Floor Closer C16041 Intermediate pivot C17321 Lock E16071 provide with a thumb turn cylinder outside Door pull Push-pull plate J303

HARDWARE SETS	
<u>HW 103</u> Offset pivot set C17121 Intermediate pivot C17321 Closer C02051 Door pull Push plate Armor plate	<u>HW 104</u> Offset pivot set C17121 Intermediate pivot C17321 Door pull Push plate Closer C02051
<u>HW 105</u> Offset pivot set C17111 Intermediate pivot C17311 Closer C02011 Lock E16071 (Turn piece on both sides of lock) Door pull Push-pull plate J303	<u>HW 106</u> Offset pivot set C17111 Intermediate pivot C17311 Lock E16071 Door pull Push-pull plate J303 Closer LCN 4010 Armor plate Holder C22511
<u>HW 107</u> Offset pivot set C17111 Intermediate pivot C17311 Lock E 16071 Door pull Push plate J300 Closer LCN 4010 size 6 Armor plate	<u>HW 108</u> Offset pivot set C17111 Intermediate pivot C17311 Door pull Push plate J300 Closer LCN 4010 size 6
<u>HW 109</u> 2 Offset pivot sets C17121 2 Intermediate pivots C17321 Lock E16071 2 Flush bolts 2 Door pulls J 405 2 Push-pulls J303 2 Armor plates 2 Closers LCN 4010 size 6 2 Holders C22511 1 Lead lined astragal Coordinator	<u>HW 110</u> Floor closer C16041 Intermediate pivot C17321 Panic bolt Von Duprin 33 L x 20
<u>HW 111</u> Hardware as required Magnetic lock unit, Securitron iMXD-24 Power Supply - BPS-24-1 Key Pad - DK11 Push Button - PB-2E	<u>HW 112</u> Floor closer C16011 2 Push plates 2 Armor plates J303 Holder C21511 (Double acting)
<u>HW 113</u> Concealed closer C75062 2 Push plates J303 2 Armor plates Holder 1168	<u>HW 114</u> Floor closer 2 Push plates 2 Armor plates

HARDWARE SETS	
<u>HW 115</u> Floor closer with hold open Lock F17 or E16071 2 Flush bolts 4 Push-pull plates J303 4 Armor plates	<u>HW 116</u> Floor closer Lock F17 or E16071 2 Push-pull plates J303 2 Armor plates
<u>HW 117</u> Floor closer Lock F17 Intermediate pivot C17321 Door pull Push plate	
<u>HW 119</u> Butts as required 2 Door pulls Armor plate Note: For automatic door operator, see specification Section 08 71 13.	<u>HW 120</u> Butts as required Lock F17 or E16071 Door pull Armor plate Note: For automatic door operator, see specification Section 08 71 13.
<u>HW 121</u> Bi-parting door lock E8291	<u>HW 122</u> Sliding door lock - E16131 2 Flush cup pulls 459 Note: For automatic door operator, see specification Section 08 71 13.
<u>HW 123</u> 2 Lock (Adams-Rite) MS1861 Cylinder outside thumbturn inside 4 Pull bars J500 Note: For automatic door operator, see specification Section 08 71 13.	<u>HW 124</u> Lock (Adams-Rite) MS1861 Cylinder outside thumbturn inside Pull bar J500 Note: For automatic door operator, see specification Section 08 71 13.
<u>HW 125</u> 4 Pull bars J500 Note: For automatic door operator, see specification Section 08 71 13.	<u>HW 126</u> Butts as required Lock F17 or E16071 2 Push-pull plates J300 2 Door pulls 2 Armor plates 1 Push Bolt Coordinator Note: For automatic door operator, see specification Section 08 71 13.
<u>HW 127</u> 2 Flush cup pulls J403 Note: For automatic door operator, see specification Section 08 71 13.	<u>HW 128</u> Butts as required 2 Door pulls 2 Push plates 2 Armor plates Note: For automatic door operator, see specification Section 08 71 13.

HARDWARE SETS	
<u>HW 129</u> Butts as required Armor plate Push plate Door pull J303 Note: For automatic door operators, see specification Section 08 71 13.	<u>HW 130</u> Butts as required 2 Locks E16071 or F17 in top rail 2 Push-pull plates J303 2 Armor plates Note: For automatic door operators, see specification Section 08 71 13.
<u>HW 131</u> Biparting door lock Adams-Rite MS1850-A-505 Cylinder outside thumbturn inside Note: For automatic door operators, see specification Section 08 71 13.	<u>HW 132</u> Butts as required Lock F07 or F86 Electrical door release (Folger Adam 310-2 ¾") Closer C02011
<u>HW 133</u> Butts as required Lock F07 or F86 Jimmyproof deadlock (type EO6261) 2 Cylinders Closer C02011	<u>HW 134</u> Butts as required Push-pull Corbin Russwin H10 Closer C02011 Armor plate
<u>HW 135</u> Butts as required Panic bolt Type 2 - Function 01 and Type 2 - Function 01 2 Closers C02051	<u>HW 136</u> 2 Floor closer Lock F17 or E16071 2 Flush bolts 1049 2 Push bars
<u>HW 137</u> Butts as required Lock (Adams-Rite) MS1851A x two cylinders 2 Flush bolts (Modified) 2 Pull bars J500 2 Push bars J500 2 Closers C02011 2 Holders C22511	<u>HW 138</u> Butts as required Lock (Adams-Rite) MS1851A x two cylinders Pull bar J502 Push bar J502 Closer C02011 Holder C22511
<u>HW 139</u> Butts as required Lock F87 Closer C02051 2 Flush bolts and 1 coordinator (For pairs of doors only)	<u>HW 140</u> Butts as required Lock F02-MOD, provide turnpiece on both side of lock Closer C02011

HARDWARE SETS	
<u>HW 141</u> Sliding Door Hardware Set: 2 Hangers (HW) No.126 Track (RW) No. 30 1/2-length as required x end and intermediate brackets x end closures 2 Stay rollers (RW) No. 68 2 Flush pulls (RW) No. 535-4 Jimmyproof deadlock-cylinder x turnpiece, mounted on jamb. Strike on face of door. Tamperproof fastenings. Table on Sliding Doors: Ball bearing drop forged Wheels - End stops Trucks on metal doors Hangers on wood doors	<u>HW 142</u> Folding Door Hardware Set: (Hager 9870 Series) 2 Flush pulls J403 Lock E16151 cylinder outside thumb turn inside
<u>HW 143</u> Floor Closer 2 Push-pull plates J303	<u>HW 144</u> 2 Floor closers 2 Flush bolts Lock F17 or E16071 4 Push-pull plates J303 2 Holders C26513
<u>HW 145</u> Butts as required Lock F14 or F91	<u>HW 146</u> Butts as required Lock F07 x 19 mm (3/4 inch) throw 2 Automatic flush bolts 2 Closers C72011 Coordinator 836
<u>HW 147</u> Butts as required Lock E16071 or F17 2 Flush bolts 2 Door pulls 2 Push plates 2 Combination /closer holders C00241 Coordinator 836	<u>HW 148</u> Butts as required Latch F01 or F75 Combination closer holders C00241
<u>HW 149</u> Butts as required Lock F13 or F82 Combination closer holder C00241	<u>HW 150</u> Butts as required 2 Automatic flush bolts 2 Combination closer holders C00241 Coordinator 836
<u>HW 151</u> Butts as required Lock F05 or F84 Combination closer holders C00241	<u>HW 152</u> Butts as required Lock F14 or F91 Combination closer holder C00241

HARDWARE SETS	
<u>HW 153</u> Butts as required Lock F04 or F81 Combination closer holder C00241	<u>HW 154</u> Butts as required 2 Flush bolts Lock F14 or F91
<u>HW 155</u> Panic bolt Adams-Rite 8600 series Note: For automatic door operator, see specification Section 08 71 13.	<u>HW 156</u> Panic bolt Von Duprin 3347 TP X 3347 EO Delete bottom latch bolt Note: For automatic door operator see specification Section 08 71 13.
<u>HW 157</u> Butts as required (Hospital tip) Lockset (Unican Lock Co.) 1001 - Mechanical lock with 5-button combination and 19 mm (3/4 inch) throw latch bolt Lock E16071 with 19 mm (3/4 inch) throw deadbolt - Mount deadlock at 1500 mm (60 inches) to centerline of strike from finished floor on this hardware set only Closer C02011 Flush bolts Ives 454 by 300 mm (12 inch) for pairs of doors.	<u>HW 158</u> 2 Locks (Adams-Rite) MS1861A cylinder outside thumb turn inside 4 Push-pull bars J500
<u>HW 160</u> (Opposite Swing Aluminum Entrance Doors) INSWINGING DOORS: Lock (Adams-Rite) MS 1851 Cylinder outside thumb turn inside 2 Pull bars J500 OUTSWINGING DOORS: Panic bolt Von Duprin 3347 TP Delete bottom latch bolt Note: For automatic door operator see Specification Section, 08 71 13	<u>HW 161</u> 2 Pivots set C17162 2 Intermediate pivots C17321 4 Push-pull bars J500 2 Door closers 4113 H cushion-stop by LCN
<u>HW 162</u> 2 Cylinders as required. Balance of hardware by door manufacturer.	<u>HW 163</u> <u>Continuous hinge</u> <u>Lock F07 (Storeroom)</u> <u>Electric strike</u> <u>Dead bolt</u> <u>Card reader with PIN or Biometric</u> <u>Closer</u>

HARDWARE SETS	
<u>HW 164</u> <u>Continuous hinge</u> <u>Lock F07 (Storeroom)</u> <u>Electric strike</u> <u>Card reader</u> <u>Door monitor with alarm</u> <u>Closer</u>	<u>HW 165</u> <u>Butts as required</u> <u>Card reader or push-button</u> <u>combination lock</u> <u>Closer</u>
<u>HW 166 (15 minute FE rating)</u> <u>Continuous hinge</u> <u>Lock F07 (Storeroom)</u> <u>Electric strike</u> <u>Card reader</u> <u>Closer</u>	<u>HW 167</u> <u>Continuous hinge</u> <u>E01 alarmed exit device, Type 3</u> <u>Closer</u>
<u>HW 168</u> <u>Continuous hinge</u> <u>Card reader</u> <u>Magnetic lock</u> <u>Door pull</u> <u>Request to exit button</u> <u>E01 Exit device</u> <u>Closer</u>	<u>HW 169</u> <u>Butts as required</u> <u>Lock F04 or F82</u>
<u>HW 170</u> <u>Folding Door Hardware Set</u> <u>(Hager 9870 Series)</u> <u>Wire pull 562-4</u>	<u>HW 171</u> <u>(2) Folding Door Hardware Set</u> <u>(Hager 9870 Series)</u> <u>(2) Wire Pulls 562-4</u>
<u>HW 172</u> <u>Butts as required</u> <u>Lock F04 or F82</u> <u>Closer</u>	<u>HW 173</u> <u>Butts as required</u> <u>Lock FAL D441</u> <u>(2) Flush bolts</u> <u>(2) Push bars 1136</u> <u>(2) Pull bars 1136</u> <u>(2) Closers</u>

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**SECTION 08 80 00
GLAZING****PART 1 - GENERAL****1.1 DESCRIPTION**

This section specifies glass, related glazing materials and accessories.

Glazing products specified apply to factory or field glazed items.

1.2 RELATED WORK

A. Factory glazed by manufacturer in following units:

1. Wood windows: Section 08 52 00

1.3 LABELS

A. Temporary labels:

1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness.
2. Label in accordance with NFRC (National Fenestration Rating Council) label requirements.
3. Temporary labels shall remain intact until glass is approved by Resident Engineer.

B. Permanent labels:

1. Locate in corner for each pane.
2. Label in accordance with ANSI Z97.1 and SGCC (Safety Glass Certification Council) label requirements.
 - a. Tempered glass.

1.4 PERFORMANCE REQUIREMENTS

A. Building Enclosure Vapor Retarder and Air Barrier:

1. Utilize the inner pane of multiple pane sealed units for the continuity of the air barrier and vapor retarder seal.
2. Maintain a continuous air barrier and vapor retarder throughout the glazed assembly from glass pane to heel bead of glazing sealant.

B. Glass Thickness:

1. Select thickness of exterior glass to withstand dead loads and wind loads acting normal to plane of glass at design pressures calculated in accordance with ASCE 7.
2. Limit glass deflection to 1/200 or flexure limit of glass, whichever is less, with full recovery of glazing materials.
3. Test in accordance with ASTM E 330.
4. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Certificates:
 - 1. Certificates stating that wire glass, meets requirements for safety glazing material as specified in ANSI Z97.1.
 - 2. Certificate on shading coefficient.
 - 3. Certificate on "R" value when value is specified.
 - 4. Certificate test reports confirming compliance's with specified bullet resistive rating.
- C. Warranty: Submit written guaranty, conforming to General Condition requirements, and to "Warranty of Construction" Article in this Section.
- D. Manufacturer's Literature and Data:
 - 1. Glass, each kind required.
 - 2. Insulating glass units.
 - 3. Glazing cushion.
 - 4. Sealing compound.
- E. Samples:
 - 1. Size: 300 mm by 300 mm (12 inches by 12 inches).
 - 2. Insulating glass for each designation indicated.
- F. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer's test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.
- B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.
- C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.
 - 1. Protect sealed-air-space insulating glazing units from exposure to abnormal pressure changes, as could result from substantial changes in

altitude during delivery by air freight. Provide temporary breather tubes which do not nullify applicable warranties on hermetic seals.

2. Edge protection: To cushion and protect glass clad, polycarbonate, and Noviflex edges from contamination or foreign matter, the four edges shall be sealed the depth of glazing with continuous standard-thickness Santoprene tape. Alternatively, continuous channel shaped extrusion of Santoprene shall be used, with flanges extending into face sides of glazing.

1.7 PROJECT CONDITIONS

Field Measurements: Field measure openings before ordering tempered glass products. Be responsible for proper fit of field measured products.

1.8 WARRANTY

- A. Warranty: Conform to terms of "Warranty of Construction" Article in Section 00 72 00, GENERAL CONDITIONS, except extend warranty period for the following:

1. Insulating glass units to remain sealed for 10 years.

1.9 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
Z97.1-04.....Safety Glazing Material Used in Building - Safety Performance Specifications and Methods of Test.
- C. American Society for Testing and Materials (ASTM):
C1363-05.....Thermal Performance of Building Assemblies, by Means of A Hot Box Apparatus
C542-05.....Lock-Strip Gaskets.
C716-06.....Installing Lock-Strip Gaskets and Infill Glazing Materials.
C864-05.....Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers.
C920-05.....Elastomeric Joint Sealants.
C1036-06.....Flat Glass.
C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass.
C1172-03.....Laminated Architectural Flat Glass.
C1349-04.....Architectural Flat Glass Clad Polycarbonate.

D635-06.....Rate of Burning and/or Extent and Time of Burning
of Self-Supporting Plastic in a Horizontal
Position.

D4802-07.....Poly (Methyl Methacrylate) Acrylic Plastic Sheet.

E84-01.....Surface Burning Characteristics of Building
Materials.

E330-02.....Structural Performance of Exterior Windows,
Curtain Walls, and Doors by Uniform Static Air
Pressure Difference.

E774-97.....Sealed Insulating Glass Units

D. Commercial Item Description (CID):

A-A-59502.....Plastic Sheet, Polycarbonate

E. Code of Federal Regulations (CFR):

16 CFR 1201 - Safety Standard for Architectural Glazing Materials; 1977,
with 1984 Revision.

F. National Fire Protection Association (NFPA):

80-06.....Fire Doors and Windows.

G. National Fenestration Rating Council (NFRC):

Certified Products Directory (Latest Edition).

H. Safety Glazing Certification Council (SGCC):

Certified Products Directory (Issued Semi-Annually).

I. Underwriters Laboratories, Inc. (UL):

752-05.....Bullet-Resisting Equipment.

PART 2 - PRODUCT

2.1 GLASS

A. Use thickness stated unless specified otherwise in assemblies.

B. Clear Glass:

1. ASTM C1036, Type I, Class 1 (Transparent flat glass), Quality q3.
2. Thickness, 6 mm (1/4 inch).

2.2 HEAT-TREATED GLASS

A. Clear Heat Strengthened Glass:

1. ASTM C1048 (Transparent flat glass), Kind HS, Condition A, Type I, Class 1, Quality q3.
2. Thickness, 6 mm (1/4 inch).
3. Provide Kind HS (heat strengthened) float glass in place of annealed float glass where needed to resist thermal stress induced by

- differential shading of individual glass Lites and to comply with glass design requirement in Part I "Performance Requirements" article.
4. Provide Kind FT (fully tempered) float glass where indicated.

B. Clear Tempered Glass:

1. ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.
2. Thickness, 6 mm (1/4 inch).

2.3 COATED GLASS

A. Low-E Tempered Glass:

1. ASTM C1048, Kind FT, Condition C, Type I, Class 1, Quality q3 with low emissivity pyrolytic coating having an E of 0.15.
2. Apply coating to second surface of insulating glass units.
3. Thickness, 4.8 mm (3/16 inch).

2.4 INSULATING GLASS UNITS

- A. Provide factory fabricated, hermetically sealed glass unit consisting of two panes of glass separated by a dehydrated air space.
1. Provide Kind HS (heat strengthened) float glass in place of annealed float glass where needed to resist thermal stress induced by differential shading of individual glass Lites and to comply with glass design requirement in Part I "Performance Requirements" article.
 2. Provide Kind FT (fully tempered) glass Lites where safety glass is indicated.
- B. Assemble units using glass types specified:
- C. Sealed Edge Units (SEU):
1. Conform to ASTM E774, Class C performance requirements.
 2. Air Space not less than 13 mm (½ inch) wide.
 3. R value not less than 1.65.
- D. SEU Clear Glass:
1. Exterior pane Clear Glass w/low e-coating on second surface 6 mm (1/4 inch) thick.
 2. Interior pane Clear Glass 6 mm (1/4 inch) thick.
- E. SEU Clear Tempered Glass:
1. Exterior pane ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3, low-E coating on second surface 4.8 mm (3/16 inch) thick.
 2. Interior pane ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3 6 mm (1/4 inch) thick.

2.5 GLAZING ACCESSORIES

- A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work shall have a finish that will not corrode or stain while in service.
- B. Setting Blocks: ASTM C864:
 - 1. Channel shape; having 6 mm (1/4 inch) internal depth.
 - 2. Shore a hardness of 80 to 90 Durometer.
 - 3. Block lengths: 50 mm (two inches) except 100 to 150 mm (four to six inches) for insulating glass.
 - 4. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
 - 5. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.
- C. Spacers: ASTM C864:
 - 1. Channel shape having a 6 mm (1/4 inch) internal depth.
 - 2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
 - 3. Lengths: One to 25 to 76 mm (one to three inches).
 - 4. Shore a hardness of 40 to 50 Durometer.
- D. Sealing Tapes:
 - 1. Semi-solid polymeric based material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
 - 2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.
- E. Spring Steel Spacer: Galvanized steel wire or strip designed to position glazing in channel or rabbeted sash with stops.
- F. Glazing Gaskets: ASTM C864:
 - 1. Firm dense wedge shape for locking in sash.
 - 2. Soft, closed cell with locking key for sash key.
 - 3. Flanges may terminate above the glazing-beads or terminate flush with top of beads.
- G. Lock-Strip Glazing Gaskets: ASTM C542, shape, size, and mounting as indicated.
- H. Glazing Sealants: ASTM C920, silicone neutral cure:
 - 1. Type S.
 - 2. Class 25

- 3. Grade NS.
- 4. Shore A hardness of 25 to 30 Durometer.
- I. Neoprene or EPDM Glazing Gasket: ASTM C864.
 - 1. Channel shape; flanges may terminate above the glazing channel or flush with the top of the channel.
 - 2. Designed for dry glazing.
- J. Color:
 - 1. Color of sealants used for aluminum color frames shall match color of the finished aluminum and be nonstaining.
 - 2. Color of other, gaskets, and sealants which will be exposed in the finished work and unpainted shall be black, gray, or neutral color.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verification of Conditions:
 - 1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
 - 2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer's approved shop drawings.
- B. Advise Contractor of conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation.
 - 1. Do not proceed with installation until unsatisfactory conditions have been corrected.
- C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units to prevent damage to glass and glazing units by cleaning materials.

3.2 PREPARATION

- A. For sealant glazing, prepare glazing surfaces in accordance with GANA-02 Sealant Manual.
- B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.
- C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.
- D. Verify that components used are compatible.
- E. Clean and dry glazing surfaces.
- F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

3.3 INSTALLATION - GENERAL

- A. Install in accordance with GANA-01 Glazing Manual and GANA-02 Sealant Manual unless specified otherwise.
- B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.
- C. Set glazing without bending, twisting, or forcing of units.
- D. Do not allow glass to rest on or contact any framing member.
- E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.
- F. Tempered Glass: Install with roller distortions in horizontal position unless otherwise directed.
- G. Insulating Glass Units:
 - 1. Glaze in compliance with glass manufacturer's written instructions.
 - 2. When glazing gaskets are used, they shall be of sufficient size and depth to cover glass seal or metal channel frame completely.
 - 3. Do not use putty or glazing compounds.
 - 4. Do not grind, nip, cut, or otherwise alter edges and corners of fused glass units after shipping from factory.
 - 5. Install with tape or gunnable sealant in wood sash.

3.4 INSTALLATION - WET/DRY METHOD (PREFORMED TAPE AND SEALANT)

- A. Cut glazing tape to length and set against permanent stops, 5 mm (3/16 inch) below sight line. Seal corners by butting tape and dabbing with butyl sealant.
- B. Apply heel bead of butyl sealant along intersection of permanent stop with frame ensuring full perimeter seal between glass and frame to complete the continuity of the air and vapor seal.
- C. Place setting blocks with edge block no more than 150 mm (6 inches) from corners.
- D. Rest glazing on setting blocks and push against tape and heel bead of sealant with sufficient pressure to achieve full contact at perimeter of pane or glass unit.
- E. Install removable stops, with spacer strips inserted between glazing and applied stops, 6 mm (1/4 inch) below sight line. Place glazing tape on glazing pane or unit with tape flush with sight line.

- F. Fill gap between glazing and stop with sealant recommended by manufacturer to depth equal to bite of frame on glazing, but not more than 9 mm (3/8 inch) below sight line.
- G. Apply cap bead sealant recommended by manufacturer along void between the stop and the glazing, to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

3.5 INSTALLATION - WET METHOD (SEALANT AND SEALANT)

- A. Place setting blocks and install glazing pane or unit.
- B. Install removable stops with glazing centered in space by inserting spacer shims both sides at 600 mm (24 inch) intervals, 6 mm (1/4 inch) below sight line.
- C. Fill gaps between glazing and stops sealant recommended by manufacturer to depth of bite on glazing, but not more than 9 mm (3/8 inch) below sight line to ensure full contact with glazing and continue the air and vapor seal.
- D. Apply sealant to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

3.6 REPLACEMENT AND CLEANING

- A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by Resident Engineer.
- B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.
- C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

3.7 PROTECTION

Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

3.8 GLAZING SCHEDULE

- A. Tempered Glass:
 - 1. Install in full and half glazed doors unless indicated otherwise.
 - 2. Install in windows adjacent to doors.
 - 3. Use clear tempered glass on exterior and interior panels at insulating glass in operable windows.
 - 4. Use clear tempered glass on exterior doors unless otherwise indicated or specified.
 - 5. Use SEU clear tempered insulating glass on exterior doors and sidelights.

6. Use clear tempered glass in exterior and interior panes unless specified otherwise at insulating glass units adjacent to door.

B. Clear Glass:

1. Interior pane of dual glazed windows not receiving tempered, laminated or organic coated glass, or other special glass indicated or specified.

C. Insulating Glass:

1. Install SEU clear tempered glass in windows, and doors with glass lites, adjacent to entrances or walks.
2. Install SEU clear glass in windows, interior pane of dual glazed windows, storefronts, not adjacent to entrances or walks.
3. Low E- Coating:
 - a. Apply to second surface of all insulating glass units.

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**SECTION 08 90 00
LOUVERS AND VENTS****PART 1 - GENERAL****1.1 DESCRIPTION**

This section specifies fixed wall louvers and wall vents.

1.2 RELATED WORK

A. Color of finish: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
Each type, showing material, finish, size of members, method of assembly, and installation and anchorage details.
- C. Manufacturer's Literature and Data:
Each type of louver and vent.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. The Master Painters Institute (MPI):
Approved Product List - November 2007
- C. American Society for Testing and Materials (ASTM):
A167-99(R2004).....Stainless and Heat-Resisting Chromium - Nickel Steel Plate, Sheet, and Strip
A1008/A1008M REV A-07...Steel, Sheet, Carbon, Cold Rolled, Structural, and High Strength Low-Alloy with Improved Formability
B209/B209M-07.....Aluminum and Aluminum Alloy, Sheet and Plate
B221-06.....Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
B221M-07.....Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire Shapes, and Tubes
- D. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-505 (1988).....Metal Finishes Manual
- E. National Fire Protection Association (NFPA):
90A-02.....Installation of Air Conditioning and Ventilating Systems
- F. American Architectural Manufacturers Association (AAMA):
605-98.....High Performance Organic Coatings on Architectural Extrusions and Panels

G. Air Movement and Control Association, Inc. (AMCA):

500-L-99.....Testing Louvers

PART 2 - PRODUCTS

2.1 MATERIALS

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Louvers:

- a. Airline Products Co.
- b. Airolite Company (The).
- c. American Warming and Ventilating, Inc.
- d. Arrow United Industries.
- e. Carnes Company, Inc.
- f. Cesco Products.
- g. Construction Specialties, Inc.
- h. Dowco Products Group; Safe-Air of Illinois, Inc.
- i. Greenheck.
- j. Industrial Louvers, Inc.
- k. Louvers & Dampers, Inc.
- l. Metal Form Manufacturing Company, Inc.
- m. NCA Manufacturing, Inc.
- n. Nystrom Building Products.
- o. Reliable Products; Hart & Cooley, Inc.
- p. Ruskin Company; Tomkins PLC.
- q. Vent Products Company, Inc.

B. Aluminum, Extruded: ASTM B221/B221M.

C. Stainless Steel: ASTM A167, Type 302B.

D. Carbon Steel: ASTM A1008/A1008M.

E. Aluminum, Plate and Sheet: ASTM B209/B209M.

F. Fasteners: Fasteners for securing louvers and wall vents to adjoining construction, except as otherwise specified or shown, shall be toggle or expansion bolts, of size and type as required for each specific type of installation and service condition.

1. Where type, size, or spacing of fasteners is not shown or specified, submit shop drawings showing proposed fasteners, and method of installation.

2. Fasteners for louvers, louver frames, and wire guards shall be of stainless steel or aluminum.

G. Inorganic Zinc Primer: MPI No. 19.

2.2 EXTERIOR WALL LOUVERS

A. General:

1. Provide fixed type louvers of size and design shown.

2. Heads, sills and jamb sections shall have formed caulking slots or be designed to retain caulking. Head sections shall have exterior drip lip, and sill sections an integral water stop.
3. Furnish louvers with sill extension or separate sill as shown.
4. Frame shall be mechanically fastened or welded construction with welds dressed smooth and flush.

B. Performance Characteristics:

1. Weather louvers shall have a minimum of 50 percent free area and shall pass maximum 1,000 (fpm) free area velocity.
2. Louvers shall bear AMCA certified rating seals for air performance and water penetration ratings.

C. Aluminum Louvers:

1. General: Frames, blades; 0.081-inch thick extruded aluminum. Blades shall be drainable type and have reinforcing bosses.
2. Louvers, fixed: Make frame sizes 1/2-inch smaller than openings. Single louvers frames shall not exceed 66 inches wide. When openings exceed 66 inches, provide twin louvers separated by mullion members.

2.3 CLOSURE ANGLES AND CLOSURE PLATES

- A. Fabricate from 2 mm (0.074-inch) thick stainless steel or aluminum.
- B. Provide continuous closure angles and closure plates on inside head, jambs and sill of exterior wall louvers.
- C. Secure angles and plates to louver frames with screws, and to masonry or concrete with fasteners as specified.

2.4 WIRE GUARDS

- A. Provide wire guards on outside of all exterior louvers, except on exhaust air louvers.
- B. Fabricate frames from 2 mm (0.081-inch) thick extruded or sheet aluminum designed to retain wire mesh.
- C. Wire mesh shall be woven from not less than 1.6 mm (0.063-inch) diameter aluminum wire in 13 mm (1/2-inch) square mesh.
- D. Miter corners and join by concealed corner clips or locks extending about 57 mm (2-1/4 inches) into rails and stiles. Equip wire guards over four feet in height with a mid-rail constructed as specified for frame components.
- E. Fasten frames to outside of louvers with aluminum or stainless steel devices designed to allow removal and replacement without damage to the wire guard or the louver.

2.5 WALL VENTS

- A. Fabricate exterior wall vents from either 4.7 mm (0.187-inch) thick aluminum plate of 6 mm (1/4-inch) thick cast iron, perforated in diamond lattice pattern, with not over 19 mm (3/4-inch) openings.

- B. Vents shall have aluminum screen frame with aluminum alloy insect screening mounted on back of vent by means of 19 mm x 5 mm (3/4-inch by 3/16-inch) top and bottom bars screwed to grille.
- C. Vent Frames In Masonry: Fabricate of 45 mm x 30 mm x 5 mm (1-3/4 inch by 1-1/4 inch by 3/16-inch) steel angles bolted with 6 mm (1/4-inch) diameter expansion bolts at jambs.

2.6 AIR INTAKE VENTS

- A. Fabricate exterior louvered wall ventilators for fresh air intake for air conditioning units from extruded aluminum, ASTM B221. Form with integral horizontal louvers and frame, with drip extending beyond face of wall and integral water stops.
- B. Provide 0.8 m (0.032-inch) thick aluminum sleeves in cavity walls.

2.7 FINISH

- A. In accordance with NAAMM Metal Finishes Manual: AMP 500-505
- B. Aluminum Louvers, Air Intake Vents, Wire Guards:
 - 1. Anodized finish
 - a. AA-C22A42 Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick.
 - NOTE: AA-C22A44 Chemically etched medium matte, with electronically deposited metallic compound, Class I Architectural, 0.7 mils thick may be provided as an option for AA-C22A42 color anodic coating. Dyes will not be accepted.
 - 2. Organic Finish: AAMA 605 (Fluorocarbon coating).
- C. Stainless Steel: Mechanical finish No. 4 in accordance with NAAMM Metal Finishes Manual.
- D. Sheet Steel: Baked-on or oven dried shop prime coat.
 - 1. Finish painting of exposed surfaces of shop primed louvers is specified in Section 09 91 00, PAINTING.
- E. Steel: Surfaces of steel work, for which no other finish is specified, shall be cleaned free from scale, rust, oil and grease, and then given a light colored prime paint after fabrication, except ferrous metals concealed in finished work. Paint all contact surfaces of assembled work (except welded contact surfaces) with an additional shop coat of similar paint.

2.8 PROTECTION

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with a heavy coat of bituminous paint (complete coverage), or by separating the contact surfaces with a performed

synthetic rubber tape having pressure sensitive adhesive coating on one side.

- B. Isolate the aluminum from plaster, concrete and masonry by coating aluminum with zinc-chromate primer.
- C. Protect finished surfaces from damage during fabrication, erection, and after completion of the work.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Furnish setting drawings and instructions for installation of anchors and for the positioning of items having anchors to be built into masonry construction. Provide temporary bracing for such items until masonry is set.
- C. Provide anchoring devices and fasteners as shown and as necessary for securing louvers and vents to building construction as specified. Power actuated drive pins may be used, except for removal items and where members would be deformed or substrate damaged by their use.
- D. Generally, set wall louvers and vents in masonry walls during progress of the work. If wall louvers and vents are not delivered to job in time for installation in prepared openings, make provision for later installation.

3.2 CLEANING AND ADJUSTING

- A. After installation, all exposed prefinished and plated items and all items fabricated from stainless steel and aluminum shall be cleaned as recommended by the manufacturer and protected from damage until completion of the project.
- B. All movable parts, including hardware, shall be cleaned and adjusted to operate as designed without binding or deformation of the members, so as to be centered in the opening of frame, and where applicable, to have all contact surfaces fit tight and even without forcing or warping the components

- - - E N D - - -

SECTION 09 06 00
SCHEDULE FOR FINISHES

VAMC: James E. Vanzandt VA Medical Center
Location: Altoona, Pennsylvania
Project no. and Name: 503.03.113 'FCA Replace Trailer T-3'
Submission Construction Document
Date: 08/11/2008

SECTION 09 06 00
SCHEDULE FOR FINISHES

PART I - GENERAL

1.1 DESCRIPTION

This section contains a coordinated system in which requirements for materials specified in other sections shown are identified by abbreviated material names and finish codes in the room finish schedule or shown for other locations.

1.2 MANUFACTURERS

Manufacturer's trade names and numbers used herein are only to identify colors, finishes, textures and patterns. Products of other manufacturer's equivalent to colors, finishes, textures and patterns of manufacturers listed that meet requirements of technical specifications will be acceptable upon approval in writing by contracting officer for finish requirements.

1.3 SUBMITALS

Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES--provide quadruplicate samples for color approval of materials and finishes specified in this section.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.

B. MASTER PAINTING INSTITUTE: (MPI)

2001.....Architectural Painting Specification Manual

PART 2- PRODUCTS**2.1 DIVISION 04 - MASONRY****A. Section 04 05 13, MASONRY MORTARING and Section 04 05 16, MASONRY GROUTING**

Finish Code	Manufacturer	Mfg. Color Name
Match existing building	Match existing building	Match existing building

B. Section 04 20 00, UNIT MASONRY

1. FACE BRICK (FB)			
Finish Code	Size	Pattern	Manufacturer
Match existing building	Match existing building	Match existing building	Belden

2.CONCRETE MASONRY UNIT (CMU)			
Type	Size	Pattern	Finish
CMU Standard	Solid soap, 8"x16"/14" x 16"	Running Board	---
Ground Face	4" x 16"	Running Board	Owner & Architect to select from manufacturers full range.

C. UNIT MASONRY (04 20 00)

Type	Color	Manufacturer	Mfg. Color & Texture No.
Precast concrete	Fine Texture	See 04 20 00	Buff color resembling Indiana Limestone

2.2 DIVISION 05 - METALS

A. SECTION 05 50 00, METAL FABRICATION

Item	Finish
Loose Lintels	Paint to match adjacent masonry surface color.
Steel Pipe Railings	Paint to match exterior light rail. See electrical drawing for color.
Screened Access Door and Frame	Factory Finish exterior paint - paint to match adjacent ground face CMU

2.3 DIVISION 07 - THERMAL AND MOISTURE PROTECTION

A. SECTION 07 31 13, ASPHALT SHINGLES

Size	Shape	Manufacturer	Mfg. Color Name/No.
Match existing building	Match existing building	Match existing building	Match existing building

B. SECTION 07 60 00, FLASHING AND SHEET METAL

Item	Material	Finish
	Copper	Factory Painted

Coping	Stainless steel	Factory Painted
	Aluminum	
Hanging Gutters and Downspouts	Aluminum	Factory Painted
	Aluminum	

C. SECTION 07 92 00, JOINT SEALANTS

Location	Color	Manufacturer	Manufacturer Color
Masonry Expansion Joints	Match mortar color of existing building		
CMU Control Joints	Match mortar color of existing building		
New to Existing Walls	Match mortar color of existing building		
Masonry Sealed Joints	Match mortar color of existing building		

2.4 DIVISION 08 - OPENINGS

A. SECTION 08 11 13, HOLLOW METAL FRAMES

Paint both sides of frames same color including ferrous metal louvers		
Component	Color of Paint Type and Gloss	
Frame	Semi-gloss finish - paint color by Owner	

B. SECTION 08 14 00, WOOD DOORS

Component	Finish/Color
Doors	Stained wood to match existing building

C. SECTION 08 52 00, WOOD WINDOWS

Type	Finish	Glazing	Manufacturer	Mfg. Color Name/No.
Casement	Aluminum clad stained wood	Insulating, Low-E	See Spec 08 52 00	Selected from manufacturers full range
Fixed	Aluminum clad stained wood	Insulating, Low-E	See Spec 08 52 00	Selected from manufacturers full range
Door	Aluminum clad stained wood	Insulating, Low-E	See Spec 08 52 00	Selected from manufacturers full range

D. WINDOW SILLS

Room No. and Name	Material	Finish
All windows	Wood	Stained to match window

E. SECTION 08 71 00, BUILDERS HARDWARE

Item	Material	Finish
Hinges	Match existing building	Match existing building
Door Closers	Match existing building	Match existing building
Floor Stops	Match existing building	Match existing building
Lock/ Latches	Match existing building	Match existing building
Key Cabinet	Match existing building	
Door Edging	Wood	Stained
Flush Bolts	Match existing building	Match existing building
Weather Strip	Manufacturers Standard	Manufacturers Standard
Threshold	Aluminum	With thermal break

2.5 DIVISION 09 - FINISHES

A. SECTION 09 30 13, PORCELAIN PAVER TILE (PPT)					
Finish Code	Size	Shape	Pattern	Manufacturer	Mfg. Color Name/No.
CT-1	12" x 12"	Square		See 09 30 13	Select from manufacturers full range of colors

B. SECTION 09 30 13, PORCELAIN PAVER TILE GROUT		
Finish Code	Manufacturer	Mfg. Color Name/No.
CT-1	See 09 30 13	Select from manufacturers full range of colors

C. SECTION 09 30 13, METAL DIVIDER STRIPS		
Size	Material	Manufacturer
Reno-TK	Aluminum	Schluter

D. SECTION 09 51 00, ACOUSTICAL CEILINGS				
Finish Code	Component	Color Pattern	Manufacturer	Mfg Name/No.
AT (match existing)	Exposed Suspension System	Darkwood Grain Finish 5/16"	Chicago Metallic	(07) Walnut Grain
AT (match existing)	2'x2' tile	Match existing	Armstrong	Match existing

E. SECTION 09 65 13, RESILIENT BASE ACCESSORIES

Finish Code	Item	Height	Manufacturer	Mfg Name/No.
RB-1	Rubber Base (RB)	6"	See 09 65 13	Color by Owner

F. SECTION 09 68 00, CARPET (CP)

Finish Code	Pattern	Manufacture	Mfg. Color Name/No.

1. SECTION 09 68 00, CARPET EDGE STRIP			
Finish Code	Material	Manufacturer	Mfg. Color Name/No.
	Metal	Schluter	

G. SECTION 09 68 00, CARPET MODULES (CFT)

Finish Code	Size	Pattern direction	Manufacturer	Mfg. Color Name/No.
CP 1	Broadloom		See 09 68 00	Selected By Owner
CP 2	Broadloom		See 09 68 00	Selected By Owner

H. SECTION 09 91 00, PAINT AND COATINGS

1. MPI Gloss and Sheen Standards

Gloss Level 1	a traditional matte finish-flat	Gloss @60	Sheen @85
Gloss Level 2	a high side sheen flat-"a velvet-like" finish	max 5 units, and max 10 units, and	max 10 units 10-35 units

Gloss Level 3 a traditional "egg-shell like" finish 10-25 units, and 10-35 units
 Gloss Level 4 a "satin-like" finish 20-35 units, and min. 35 units
 Gloss Level 5 a traditional semi-gloss 35-70 units
 Gloss Level 6 a traditional gloss 70-85 units
 Gloss level 7 a high gloss more than 85 units

2. Paint code	Gloss	Manufacturer	Mfg. Color Name/No.
P-1	5	See 09 91 00	By Owner
P-2	5	See 09 91 00	By Owner
P-3	5	See 09 91 00	By Owner
P-4	5	See 09 91 00	By Owner
P-5	-	Hardi Board	Woodstock Brown JH 30-30
P-6	-	Hardi Board	Timber Bark JH 40-30
3. Stain	Gloss and Transparency	Manufacturer	Mfg. Color Name/No.
S-1 Window Sills	Match Window Stain and Finish		
S-2 Interior Doors	Match existing doors		

2.6 DIVISION 10 - SPECIALTIES**A. SECTION 08 90 00, LOUVERS AND WALL VENTS**

Item	Material	Finish	Manufacturer	Mfg. Color Name/No.
Crawl space vent	Metal	Factory Painted	See 08 09 00	Match ground face CMU
Mechanical vent	Metal	Factory Painted	See 08 09 00	Match Hardi Board Timber Bark JH 40-30

B. SECTION 10 14 00, INTERIOR SIGNS

Sign Type	Component	Manufacturer	Mfg. Color Name/No.
IN-03.01-EXIT	Room Number Identification	Match existing	VA to coordinate
IN-05.01-2	Room Number Identification	Match existing	VA to coordinate
EN-12.04	Parking Lot Sign	Match existing	VA to coordinate

PART III EXECUTION

3.1 FINISH SCHEDULES & MISCELLANEOUS ABBREVIATIONS

FINISH SCHEDULE & MISCELLANEOUS ABBREVIATIONS	
Term	Abbreviation
Acoustical Ceiling	AT
Anodized Aluminum Colored	AAC
Anodized Aluminum Natural Finish	AA
Baked On Enamel	BE
Brick Face	BR
Brick Paving	BP
Carpet	CP
Concrete	C
Concrete Masonry Unit	CMU
Existing	E
Exterior	EXT

Exterior Finish System	EFS
Exterior Paint	EXT-P
Exterior Stain	EXT-ST
Fluorocarbon	FC
Gypsum Wallboard	GWB
Material	MAT
Mortar	M
Natural Finish	NF
Paint	P
Plastic Laminate	HPDL
Porcelain Paver Tile	PPT
Rubber Base	RB
Stain	ST
Suspension Decorative Grids	SDG
Grids	
Wood	WD

3.2 FINSIH SCHEDULE SYMBOLS

Symbol Definition

** Same finish as adjoining walls
- No color required
E Existing
XX To match existing
EFTR Existing finish to remain
RM Remove

3.3 ROOM FINSIH SCHEDULE

A. See drawing sheet AS403 for Finish Schedule.

---- E N D----

**SECTION 09 22 16
NON-STRUCTURAL METAL FRAMING****PART 1 - GENERAL****1.1 DESCRIPTION**

This section specifies steel studs wall systems, ceiling or soffit suspended or furred framing, wall furring, fasteners, and accessories for the screw attachment of gypsum board, or other building boards.

1.2 RELATED WORK

- A. Support for wall mounted items: Section 05 50 00, METAL FABRICATIONS.
- B. Ceiling suspension systems for acoustical tile or panels: Section 09 51 00, ACOUSTICAL CEILINGS// Section 09 29 00, GYPSUM BOARD.

1.3 TERMINOLOGY

- A. Description of terms shall be in accordance with ASTM C754, ASTM C11, ASTM C841 and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by beams, trusses, or bar joists. In interstitial spaces with walk-on floors the underside of the walk-on floor is the underside of structure overhead.
- C. Thickness of steel specified is the minimum bare (uncoated) steel thickness.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Studs, runners and accessories.
 - 2. Hanger inserts.
 - 3. Channels (Rolled steel).
 - 4. Furring channels.
 - 5. Screws, clips and other fasteners.
- C. Shop Drawings:
 - 1. Typical ceiling suspension system.
 - 2. Typical metal stud and furring construction system including details around openings and corner details.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C754.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society For Testing And Materials (ASTM)

- A123-02.....Zinc (Hot-dip Galvanized) Coatings on Iron and Steel Products
- A653/A653M-07.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process
- A641-03.....Zinc-Coated (Galvanized) Carbon Steel Wire
- C11-07.....Terminology Relating to Gypsum and Related Building Materials and Systems
- C635-04.....Manufacture, Performance, and Testing of Metal Suspension System for Acoustical Tile and Lay-in Panel Ceilings
- C636-06.....Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
- C645-07.....Non-Structural Steel Framing Members
- C754-04.....Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products
- C841-03.....Installation of Interior Lathing and Furring
- C954-04.....Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness
- C1002-04.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
- E580-06.....Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Moderate Seismic Restraint.

PART 2 - PRODUCTS**2.1 PROTECTIVE COATING**

Galvanize steel studs, runners (track), rigid (hat section) furring channels, "Z" shaped furring channels, and resilient furring channels, with coating designation of G-60 minimum, per ASTM 123.

2.2 STEEL STUDS AND RUNNERS (TRACK)

- A. ASTM C645, modified for thickness specified and sizes and shown.
1. Use ASTM A525 steel, 0.9 mm (0.0359-inch) thick bare metal (20 gauge).
 2. Runners same thickness as studs.

- B. Provide not less than two cutouts in web of each stud, approximately 300 mm (12 inches) from each end, and intermediate cutouts on approximately 600 mm (24-inch) centers.
- C. Doubled studs for openings.
- D. Studs 3600 mm (12 feet) or less in length shall be in one piece.

2.3 FURRING CHANNELS

- A. Rigid furring channels (hat shape): ASTM C645.
- B. Rolled Steel Channels: ASTM C754, cold rolled; or, ASTM C841, cold rolled.

2.4 FASTENERS, CLIPS, AND OTHER METAL ACCESSORIES

- A. ASTM C754, except as otherwise specified.
- B. Fasteners for steel studs thicker than 0.84 mm (0.033-inch) thick. Use ASTM C954 steel drill screws of size and type recommended by the manufacturer of the material being fastened.
- C. Clips: ASTM C841 (paragraph 6.11), manufacturer's standard items. Clips used in lieu of tie wire shall have holding power equivalent to that provided by the tie wire for the specific application.
- D. Tie Wire and Hanger Wire:
 - 1. ASTM A641, soft temper, Class 1 coating.
 - 2. Gage (diameter) as specified in ASTM C754 or ASTM C841.
- E. Attachments for Wall Furring:
 - 1. Manufacturers standard items fabricated from zinc-coated (galvanized) steel sheet.
- F. Power Actuated Fasteners: Type and size as recommended by the manufacturer of the material being fastened.

2.5 SUSPENDED CEILING SYSTEM FOR GYPSUM BOARD (OPTION)

- A. Conform to ASTM C635, heavy duty, with not less than 35 mm (1-3/8 inch) wide knurled capped flange face designed for screw attachment of gypsum board.
- B. Wall track channel with 35 mm (1-3/8 inch) wide flange.

PART 3 - EXECUTION

3.1 INSTALLING STUDS

- A. Install studs in accordance with ASTM C754, except as otherwise shown or specified.
- B. Space studs not more than 610 mm (24 inches) on center.
- C. Cut studs 6 mm to 9 mm (1/4 to 3/8-inch) less than floor to underside of structure overhead when extended to underside of structure overhead.
- D. Where studs are shown to terminate above suspended ceilings, provide bracing as shown or extend studs to underside of structure overhead.
- E. Openings:

1. Frame jambs of openings in stud partitions and furring with two studs placed back to back or as shown.
2. Fasten back to back studs together with 9 mm (3/8-inch) long Type S pan head screws at not less than 600 mm (two feet) on center, staggered along webs.
3. Studs fastened flange to flange shall have splice plates on both sides approximately 50 X 75 mm (2 by 3 inches) screwed to each stud with two screws in each stud. Locate splice plates at 600 mm (24 inches) on center between runner tracks.

F. Fastening Studs:

1. Fasten studs located adjacent to partition intersections, corners and studs at jambs of openings to flange of runner tracks with two screws through each end of each stud and flange of runner.
2. Do not fasten studs to top runner track when studs extend to underside of structure overhead.

G. Chase Wall Partitions:

1. Locate cross braces for chase wall partitions to permit the installation of pipes, conduits, carriers and similar items.
2. Use studs or runners as cross bracing not less than 63 mm (2-1/2 inches wide).

H. Form control joint, with double studs spaced 13 mm (1/2-inch) apart.

3.2 INSTALLING WALL FURRING FOR FINISH APPLIED TO ONE SIDE ONLY

- A. In accordance with ASTM C754, or ASTM C841 except as otherwise specified or shown.
- B. Wall furring-Stud System:
 1. Framed with 63 mm (2-1/2 inch) or narrower studs, 600 mm (24 inches) on center.
 2. Brace as specified in ASTM C754 for Wall Furring-Stud System or brace with sections or runners or studs placed horizontally at not less than three foot vertical intervals on side without finish.
 3. Securely fasten braces to each stud with two Type S pan head screws at each bearing.

3.3 INSTALLING SUPPORTS REQUIRED BY OTHER TRADES

- A. Provide for attachment and support of electrical outlets, plumbing, wall-hung casework, and other items supported by stud construction.
- B. Provide additional studs where required. Install metal backing plates, or special metal shapes as required, securely fastened to metal studs.

3.4 INSTALLING FURRED AND SUSPENDED CEILINGS OR SOFFITS

- A. Install furred and suspended ceilings or soffits in accordance with ASTM C754 or ASTM C841 except as otherwise specified or shown for screw attached gypsum board ceilings and for plaster ceilings or soffits.

1. Space framing at 400 mm (16-inch) centers for metal lath anchorage.
2. Space framing at 600 mm (24-inch) centers for gypsum board anchorage.
- B. Installing suspended ceiling system for gypsum board (ASTM C635 Option):
 1. Install only for ceilings to receive screw attached gypsum board.
 2. Install in accordance with ASTM C636.
 - a. Install main runners spaced 1200 mm (48 inches) on center.
 - b. Install 1200 mm (four foot) tees not over 600 mm (24 inches) on center; locate for edge support of gypsum board.
 - c. Install wall track channel at perimeter.
- C. Installing Ceiling Bracing System:
 1. Construct bracing of 38 mm (1-1/2 inch) channels for lengths up to 2400 mm (8 feet) and 50 mm (2 inch) channels for lengths over 2400 mm (8 feet) with ends bent to form surfaces for anchorage to carrying channels and over head construction. Lap channels not less than 600 mm (2 feet) at midpoint back to back. Screw or bolt lap together with two fasteners.
 2. Install bracing at an approximate 45 degree angle to carrying channels and structure overhead; secure as specified to structure overhead with two fasteners and to carrying channels with two fasteners or wire ties.

3.5 TOLERANCES

- A. Fastening surface for application of subsequent materials shall not vary more than 3 mm (1/8-inch) from the layout line.
- B. Plumb and align vertical members within 3 mm (1/8-inch.)
- C. Level or align ceilings within 3 mm (1/8-inch.)

- - - E N D - - -

**SECTION 09 29 00
GYPSUM BOARD****PART 1 - GENERAL****1.1 DESCRIPTION**

This section specifies installation and finishing of gypsum board.

1.2 RELATED WORK

- A. Installation of steel framing members for walls, partitions, furring, soffits, and ceilings: Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
- B. Wood framing members for walls: Section 061000 ROUGH CARPENTRY.
- C. Acoustical Sealants: Section 07 92 00, JOINT SEALANTS.

1.3 TERMINOLOGY

- A. Definitions and description of terms shall be in accordance with ASTM C11, C840, and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by the trusses or bar joists.
- C. "Yoked": Gypsum board cut out for opening with no joint at the opening (along door jamb or above the door).

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Cornerbead and edge trim.
 - 2. Finishing materials.
 - 3. Laminating adhesive.
 - 4. Gypsum board, each type.
- C. Shop Drawings:
 - 1. Typical gypsum board installation, showing corner details, edge trim details and the like.
- D. Samples:
 - 1. Cornerbead.
 - 2. Edge trim.
 - 3. Control joints.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C840.

1.6 ENVIRONMENTAL CONDITIONS

In accordance with the requirements of ASTM C840.

1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing And Materials (ASTM):
- C11-07.....Terminology Relating to Gypsum and Related Building Materials and Systems
 - C475-02.....Joint Compound and Joint Tape for Finishing Gypsum Board
 - C840-07.....Application and Finishing of Gypsum Board
 - C954-07.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Stud from 0.033 in. (0.84mm) to 0.112 in. (2.84mm) in thickness
 - C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
 - C1047-05.....Accessories for Gypsum Wallboard and Gypsum Veneer Base
 - C1177-06.....Glass Mat Gypsum Substrate for Use as Sheathing
 - C1396-06.....Gypsum Board
 - E84-07.....Surface Burning Characteristics of Building Materials
 - E497-99.....Installing Sound Isolating Lightweight Partitions
- C. Underwriters Laboratories Inc. (UL):
- Latest Edition.....Fire Resistance Directory
- D. Inchcape Testing Services (ITS):
- Latest Editions.....Certification Listings

PART 2 - PRODUCTS**2.1 PRODUCTS**

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- a. American Gypsum Co.
 - b. BPB America Inc.
 - c. G-P Gypsum.
 - d. Lafarge North America Inc.
 - e. National Gypsum Company.
 - f. PABCO Gypsum.
 - g. Temple.
 - h. USG Corporation.

2.2 GYPSUM BOARD

- A. Gypsum Board: ASTM C1396, Type X, (1/2" inch) thick unless shown otherwise. Shall contain a minimum of 20 percent recycled gypsum.
- B. Water Resistant Gypsum Backing Board: ASTM C620, Type X, 16 mm (5/8 inch) thick.
- C. Gypsum cores shall contain a minimum of 95 percent post industrial recycled gypsum content. Paper facings shall contain 100 percent post-consumer recycled paper content.

2.3 ACCESSORIES

- A. ASTM C1047, except form of 0.39 mm (0.015 inch) thick zinc coated steel sheet or rigid PVC plastic.
- B. Flanges not less than 22 mm (7/8 inch) wide with punchouts or deformations as required to provide compound bond.

2.4 FASTENERS

- A. ASTM C1002 and ASTM C840, except as otherwise specified.
- B. ASTM C954, for steel studs thicker than 0.04 mm (0.33 inch).
- C. Select screws of size and type recommended by the manufacturer of the material being fastened.
- D. Clips: Zinc-coated (galvanized) steel; gypsum board manufacturer's standard items.

2.5 FINISHING MATERIALS AND LAMINATING ADHESIVE

ASTM C475 and ASTM C840. Free of antifreeze, vinyl adhesives, preservatives, biocides and other VOC. Adhesive shall contain a maximum VOC content of 50 g/l.

PART 3 - EXECUTION**3.1 GYPSUM BOARD HEIGHTS**

- A. Extend all layers of gypsum board from floor to underside of structure overhead on following partitions and furring:
 - 1. Two sides of partitions:
 - a. Full height partitions shown (FHP).
 - 2. One side of partitions or furring:
 - a. Inside of exterior wall furring or stud construction.
 - b. Room side of room without suspended ceilings.
 - c. Furring for pipes and duct shafts.
- B. In locations other than those specified, extend gypsum board from floor to heights as follows:
 - 1. Not less than 150mm (6 inches) above suspended acoustical ceilings.
 - 2. At ceiling of suspended gypsum board ceilings.
 - 3. At existing ceilings.

3.2 INSTALLING GYPSUM BOARD

- A. Coordinate installation of gypsum board with other trades and related work.
- B. Install gypsum board in accordance with ASTM C840, except as otherwise specified.
- C. Use gypsum boards in maximum practical lengths to minimize number of end joints.
- D. Bring gypsum board into contact, but do not force into place.
- E. Ceilings:
 - 1. For single-ply construction, use perpendicular application.
- F. Walls:
 - 1. When gypsum board is installed parallel to framing members, space fasteners 300 mm (12 inches) on center in field of the board, and 200 mm (8 inches) on center along edges.
 - 2. When gypsum board is installed perpendicular to framing members, space fasteners 300 mm (12 inches) on center in field and along edges.
 - 3. Stagger screws on abutting edges or ends.
 - 4. For single-ply construction, apply gypsum board with long dimension either parallel or perpendicular to framing members as required to minimize number of joints except gypsum board shall be applied vertically over "Z" furring channels.
 - SPEC WRITER NOTE:
 - 1. Show and clearly define locations of control joints.
 - 2. Detail control joints.
 - 3. See ASTM C840 for design criteria.
- 5. Control Joints ASTM C840 and as follows:
 - a. Locate at both side jambs of openings if gypsum board is not "yoked". Use one system throughout.
 - b. Not required for wall lengths less than 9000 mm (30 feet).
 - c. Extend control joints the full height of the wall or length of soffit/ceiling membrane.
- G. Accessories:
 - 1. Set accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified.
 - 2. Install in one piece, without the limits of the longest commercially available lengths.
 - 3. Corner Beads:
 - a. Install at all vertical and horizontal external corners and where shown.

- b. Use screws only. Do not use crimping tool.
- 4. Edge Trim (casings Beads):
 - a. At both sides of expansion and control joints unless shown otherwise.
 - b. Where gypsum board terminates against dissimilar materials and at perimeter of openings, except where covered by flanges, casings or permanently built-in equipment.
 - c. Where gypsum board surfaces of non-load bearing assemblies abut load bearing members.
 - d. Where shown.

3.3 FINISHING OF GYPSUM BOARD

- A. Finish joints, edges, corners, and fastener heads in accordance with ASTM C840. Use Level 5 finish for all finished areas open to public view.
- B. Before proceeding with installation of finishing materials, assure the following:
 - 1. Gypsum board is fastened and held close to framing or furring.
 - 2. Fastening heads in gypsum board are slightly below surface in dimple formed by driving tool.
- C. Finish joints, fasteners, and all openings, including openings around penetrations, on that part of the gypsum board extending above suspended ceilings to seal surface of non decorated sound rated, gypsum board construction. After the installation of hanger rods, hanger wires, supports, equipment, conduits, piping and similar work, seal remaining openings and maintain the integrity of the sound rated, construction. Sanding is not required of non decorated surfaces.

3.4 REPAIRS

- A. After taping and finishing has been completed, and before decoration, repair all damaged and defective work, including nondecorated surfaces.
- B. Patch holes or openings 13 mm (1/2 inch) or less in diameter, or equivalent size, with a setting type finishing compound or patching plaster.
- C. Repair holes or openings over 13 mm (1/2 inch) diameter, or equivalent size, with 16 mm (5/8 inch) thick gypsum board secured in such a manner as to provide solid substrate equivalent to undamaged surface.
- D. Tape and refinish scratched, abraded or damaged finish surfaces including cracks and joints in non decorated surface to provide STC equivalent to the sound rated construction.

- - - E N D - - -

SECTION 09 30 13
CERAMIC TILING**PART 1 - GENERAL****1.1 DESCRIPTION**

This section specifies ceramic tile, waterproofing membranes for thin-set applications, crack isolation membranes.

1.2 RELATED WORK

- A. Sealing of joints where specified: Section 07 92 00, JOINT SEALANTS.
- B. Color, texture and pattern of field tile and trim shapes, size of field tile, trim shapes, and color of grout specified: Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Metal edge strips at joints with new and existing carpeting: Section 09 68 00, CARPETING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Porcelain tile, each type, color, patterns and size.
- C. Product Data:
 - 1. Ceramic tile, marked to show each type, size, and shape required.
 - 2. Leveling compound.
 - 3. Latex-Portland cement mortar and grout.
 - 4. Commercial Portland cement grout.
 - 5. Organic adhesive.
 - 6. Slip resistant tile.
 - 7. Waterproofing isolation membrane.
- D. Certification:
 - 1. Master grade, ANSI A137.1.
 - 2. Manufacturer's certificates indicating that all products comply with specification requirements; signed by product manufacturer.

1.4 DELIVERY AND STORAGE

- A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.
- B. Store material to prevent damage or contamination.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.

B. American National Standards Institute (ANSI):

- A10.20-05.....Safety Requirements for Ceramic Tile, Terrazzo,
and Marble Works
- A108.1A-05.....Installation of Ceramic Tile in the Wet-Set
Method with Portland Cement Mortar
- A108.1B-05.....Installation of Ceramic Tile on a Cured Portland
Cement Mortar Setting Bed with dry-Set or latex-
Portland Cement Mortar
- A108.1C-05.....Contractors Option; Installation of Ceramic Tile
in the Wet-Set method with Portland Cement
Mortar or Installation of Ceramic Tile on a
Cured Portland Cement Mortar Setting Bed with
Dry-Set or Latex-Portland Cement Mortar
- A108.4-05.....Installation of Ceramic Tile with Organic
Adhesives or Water Cleanable Tile Setting Epoxy
Adhesives
- A108.5-05.....Installation of Ceramic Tile with Dry-Set
Portland Cement Mortar or Latex-Portland Cement
Mortar
- A108.6-05.....Installation of Ceramic Tile with Chemical
Resistant, Water Cleanable Tile-Setting and
Grouting Epoxy
- A108.8-05.....Installation of Ceramic Tile with Chemical
Resistant Furan Resin Mortar and Grout
- A108.10-05.....Installation of Grout in Tilework
- A108.11-05.....Interior Installation of Cementitious Backer
Units
- A108.13-05.....Installation of Load Bearing, Bonded, Waterproof
Membranes for Thin-Set Ceramic Tile and
Dimension Stone
- A118.1-05.....Dry-Set Portland Cement Mortar
- A118.3-05.....Chemical Resistant, Water Cleanable Tile-Setting
Epoxy and Water Cleanable Tile-Setting and
Grouting Epoxy Adhesive
- A118.4-05.....Latex-Portland Cement Mortar
- A118.5-05.....Chemical Resistant Furan Mortars and Grouts for
Tile Installation
- A118.6-05.....Standard Cement Grouts for Tile Installation
- A118.9-05.....Cementitious Backer Units

- A118.10-05.....Load Bearing, Bonded, Waterproof Membranes for
Thin-Set Ceramic Tile and Dimension Stone
Installation
- A136.1-05.....Organic Adhesives for Installation of Ceramic
Tile
- A137.1-88.....Ceramic Tile
- C. American Society For Testing And Materials (ASTM):
- A185-07.....Steel Welded Wire Fabric, Plain, for Concrete
Reinforcing
- C109/C109M-07.....Standard Test Method for Compressive Strength of
Hydraulic Cement Mortars (Using 2 inch. or [50-
mm] Cube Specimens)
- C241-90 (R2005).....Abrasion Resistance of Stone Subjected to Foot
Traffic
- C348-02.....Standard Test Method for Flexural Strength of
Hydraulic-Cement Mortars
- C627-93 (R2007).....Evaluating Ceramic Floor Tile Installation
Systems Using the Robinson-Type Floor Tester
- C954-07.....Steel Drill Screws for the Application of Gypsum
Board on Metal Plaster Base to Steel Studs from
0.033 in (0.84 mm) to 0.112 in (2.84 mm) in
thickness
- C979-05.....Pigments for Integrally Colored Concrete
- C1002-07.....Steel Self-Piercing Tapping Screws for the
Application of Panel Products
- C1027-99 (R2004).....Determining "Visible Abrasion Resistance on
Glazed Ceramic Tile"
- C1028-07.....Determining the Static Coefficient of Friction
of Ceramic Tile and Other Like Surfaces by the
Horizontal Dynamometer Pull Meter Method
- C1127-01.....Standard Guide for Use of High Solids Content,
Cold Liquid-Applied Elastomeric Waterproofing
Membrane with an Integral Wearing Surface
- C1178/C1178M-06.....Standard Specification for Coated Glass Mat
Water-Resistant Gypsum Backing Panel
- D4397-02.....Standard Specification for Polyethylene Sheeting
for Construction, Industrial and Agricultural
Applications
- D5109-99 (R2004).....Standard Test Methods for Copper-Clad
Thermosetting Laminates for Printed Wiring
Boards

D. Marble Institute of America (MIA): Design Manual III-2007

E. Tile Council of America, Inc. (TCA):

2007.....Handbook for Ceramic Tile Installation

PART 2 - PRODUCTS

2.1 TILE

A. Comply with ANSI A137.1, Standard Grade, except as modified:

1. Inspection procedures listed under the Appendix of ANSI A137.1.
2. Abrasion Resistance Classification:
 - a. Tested in accordance with values listed in Table 1, ASTM C 1027.
 - b. Class V, 12000 revolutions for floors in Corridors, Kitchens, Storage including Refrigerated Rooms
 - c. Class IV, 6000 revolutions for remaining areas.
3. Slip Resistant Tile for Floors:
 - a. Coefficient of friction, when tested in accordance with ASTM C1028, required for level of performance:
 - 1) Not less than 0.7 (wet condition) for bathing areas.
 - 2) Not less than 0.8 on ramps for wet and dry conditions.
 - 3) Not less than 0.6, except 0.8 on ramps as stated above, for wet and dry conditions for other areas.
 - b. Porcelain Paver Tile: Matte surface finish.
4. Factory Blending: For tile with color variations, within the ranges selected during sample submittals blend tile in the factory and package so tile units taken from one package show the same range in colors as those taken from other packages and match approved samples.
5. Factory-Applied Temporary Protective Coating:
 - a. Protect exposed face surfaces (top surface) of tile against adherence of mortar and grout by pre-coating with a continuous film of petroleum paraffin wax, applied hot.
 - b. Do not coat unexposed tile surfaces.
 - c. Pre-wax tiles set or grouted with latex modified mortars.

B. Porcelain Paver Tile: Nominal 8 mm (5/16 inch) thick, cushion edges.

C. Available Manufacturers

1. American Olean; Div. of Dal-Tile International Corp.
2. Buchtal Corporation USA.
3. Crossville Ceramics Company, L.P.
4. Daltile; Div. of Dal-Tile International Inc.

2.2 SETTING MATERIALS

A. Conform to TCA Handbook for Ceramic Tile Installation.

B. Portland Cement Mortar: ANSI A108.1.

C. Latex-Portland Cement Mortar: ANSI A118.4.

1. For wall applications, provide non-sagging, latex-Portland cement mortar complying with ANSI A118.4.
2. Prepackaged Dry-Mortar Mix: Factory-prepared mixture of Portland cement; dry, redispersible, ethylene vinyl acetate additive; and other ingredients to which only water needs to be added at Project site.

D. Available Manufacturers

1. Bostik.
2. C-Cure.
3. Custom Building Products.
4. LATICRETE International Inc.
5. MAPEI Corporation.

E. Waterproofing Isolation Membrane:

1. Sheet System TCA F122-02.
2. Composite sheet consisting of ASTM D5109, Type II, Grade I Chlorinated Polyethylene (CM) sheet reinforced on both sides with a non-woven polyester fiber.
3. Designed for use in wet areas as an isolation and positive waterproofing membranes for thin-set bonding of sheet to substrate and thin-set bonding of ceramic tile or marble to sheet. Suited for both horizontal and vertical applications.
4. Conform to the following additional physical properties:

Property	Units	Results	Test Method
Hardness Shore A	Points	70-80	ASTM D2240 (10 Second Reading)
Shrinkage	Percent	5 maximum	ASTM D1204
Brittleness		No crack remains flexible at temperature-37 degrees C (-25 degrees F)	ASTM D2497 13 mm (1/2- inch) Mandrel Bend
Retention of Properties after Heat Aging	Percent of original	80 Tensile 80 Breaking 80 Elongation	ASTM D3045, 90 degrees C (194 degrees F) for 168 hours

5. Manufacturer's standard sheet size with prefabricated or preformed inside and outside corners.
6. Sheet manufacturer's solvent welding liquid or xylene and edge sealant.
7. Available Product: Noble Company (The); Nobleseal TS.

2.3 GROUTING MATERIALS

A. Coloring Pigments:

1. Pure mineral pigments, limeproof and nonfading, complying with ASTM C979.
2. Add coloring pigments to grout by the manufacturer.
3. Job colored grout is not acceptable.
4. Use is required in Commercial Portland Cement Grout, and Latex-Portland Cement Grout.

B. White Portland Cement Grout:

1. ANSI A118.6.
2. Use one part white Portland cement to one part white sand passing a number 30 screen.
3. Color additive not permitted.

C. Commercial Portland Cement Grout: ANSI A118.6 color as specified.

D. Latex-Portland Cement Grout: ANSI A118.6 color as specified.

1. Sanded grout mixture for joints 3.2 mm (1/8 inch) and wider.

E. Available Manufacturers:

1. Bostik.
2. C-Cure.
3. Custom Building Products.
4. LATICRETE International Inc.
5. MAPEI Corporation.

2.4 PATCHING AND LEVELING COMPOUND

A. Portland cement base, polymer-modified, self-leveling compound, manufactured specifically for resurfacing and leveling concrete floors. Products containing gypsum are not acceptable.

B. Shall have minimum following physical properties:

1. Compressive strength - 25 MPa (3500 psig) per ASTM C109/C109M.
2. Flexural strength - 7 MPa (1000 psig) per ASTM C348 (28 day value).

C. Capable of being applied in layers up to 38 mm (1-1/2 inches) thick without fillers and up to 100 mm (four inches) thick with fillers, being brought to a feather edge, and being trowelled to a smooth finish.

D. Primers, fillers, and reinforcement as required by manufacturer for application and substrate condition.

E. Ready for use in 48 hours after application.

2.5 WATER

Clean, potable and free from salts and other injurious elements to mortar and grout materials.

2.6 CLEANING COMPOUNDS

- A. Specifically designed for cleaning masonry and concrete and which will not prevent bond of subsequent tile setting materials including patching and leveling compounds.
- B. Materials containing acid or caustic material not acceptable.

2.7 POLYETHYLENE SHEET

- A. Polyethylene sheet conforming to ASTM D4397.
- B. Nominal thickness: 0.15 mm (six mils).
- C. Use sheet width to minimize joints.
- D. Available Product: Schluter Systems L.P.; KERDI.

PART 3 - EXECUTION**3.1 ENVIRONMENTAL REQUIREMENTS**

- A. Maintain ambient temperature of work areas at not less than 16 degree C (60 degrees F), without interruption, for not less than 24 hours before installation and not less than three days after installation.
- B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation and ANSI Specifications for installation.
- C. Do not install tile when the temperature is above 38 degrees C (100 degrees F).
- D. Do not install materials when the temperature of the substrate is below 16 degrees C (60 degrees F).
- E. Do not allow temperature to fall below 10 degrees C (50 degrees F) after fourth day of completion of tile work.

3.2 ALLOWABLE TOLERANCE

- A. Variation in plane of sub-floor, including concrete fills leveling compounds and mortar beds:
 - 1. Not more than 1 in 500 (1/4 inch in 10 feet) from required elevation where Portland cement mortar setting bed is used.
 - 2. Not more than 1 in 1000 (1/8 inch in 10 feet) where latex-Portland cement mortar setting beds are used.

3.3 SURFACE PREPARATION

- A. Cleaning New Concrete:
 - 1. Chip out loose material, clean off all oil, grease dirt, adhesives, curing compounds, and other deterrents to bonding by mechanical method, or by using products specifically designed for cleaning concrete and masonry.
 - 2. Use self-contained power blast cleaning systems to remove curing compounds and steel trowel finish from concrete slabs where ceramic

- tile will be installed directly on concrete surface with thin-set materials.
3. Steam cleaning or the use of acids and solvents for cleaning will not be permitted.
- B. Patching and Leveling:
1. Mix and apply patching and leveling compound in accordance with manufacturer's instructions.
 2. Fill holes and cracks and align concrete floors that are out of required plane with patching and leveling compound.
 - a. Thickness of compound as required to bring finish tile system to elevation shown.
 - b. Float finish.
 - c. At substrate expansion, isolation, and other moving joints, allow joint of same width to continue through underlayment.
- C. Existing Floors and Walls:
1. Remove existing composition floor finishes and adhesive. Prepare surface by grinding, chipping, self-contained power blast cleaning or other suitable mechanical methods to completely expose uncontaminated concrete or masonry surfaces. Follow safety requirements of ANSI A10.20.

3.4 METAL DIVIDER STRIPS

- A. Install metal divider strips in floor joints between tile floors and adjacent flooring of other materials where the finish floors are flush unless shown otherwise.
- B. Set divider strip in mortar bed to line and level centered under doors or in openings.

3.5 CERAMIC TILE - GENERAL

- A. Comply with ANSI A108 series of tile installation standards in "Specifications for Installation of Ceramic Tile" applicable to methods of installation.
- B. Comply with TCA Installation Guidelines
- C. Installing Mortar Beds for Floors:
1. Install mortar bed to not damage cleavage or waterproof membrane.
 2. Screed finish to level plane or slope to drains where shown, float finish.
 3. For thin set systems cure mortar bed not less than seven days. Do not use curing compounds or coatings.
- D. Workmanship:
1. Lay out tile work so that no tile less than one-half full size is used. Make all cuts on the outer edge of the field.

2. Set tile firmly in place with finish surfaces in true planes. Align tile flush with adjacent tile unless shown otherwise.
3. Form intersections and returns accurately.
4. Cut and drill tile neatly without marring surface.
5. Cut edges of tile abutting penetrations, finish, or built-in items:
 - a. Fit tile closely around electrical outlets, piping, fixtures and fittings, so that plates, escutcheons, collars and flanges will overlap cut edge of tile.
 - b. Seal tile joints water tight as specified in Section 07 92 00, JOINT SEALANTS, around electrical outlets, piping fixtures and fittings before cover plates and escutcheons are set in place.
6. Completed work shall be free from hollow sounding areas and loose, cracked or defective tile.
7. Remove and reset tiles that are out of plane or misaligned.
8. Floors:
 - a. Extend floor tile beneath casework and equipment, except those units mounted in wall recesses.
 - b. Align finish surface of new tile work flush with other and existing adjoining floor finish where shown.
 - c. Shove and vibrate tiles over 200 mm (8 inches) square to achieve full support of bond coat.
9. Joints:
 - a. Keep all joints in line, straight, level, perpendicular and of even width unless shown otherwise.
 - b. Make joints in Paver tile, porcelain type; maximum 3 mm (1/8 inch) wide.

3.6 CERAMIC TILE INSTALLED WITH PORTLAND CEMENT MORTAR

- A. Mortar Mixes for Floor and Base Tile: ANSI A108.1, except specified otherwise.
- B. Installing Floor Tile: ANSI A108.1, except as specified otherwise.
- C. Installing wall and Base Tile: ANSI A108.1, except as specified otherwise.

3.7 THIN SET CERAMIC TILE INSTALLED WITH DRY-SET PORTLAND CEMENT AND LATEX-PORTLAND CEMENT MORTAR

- A. Installation of Tile: ANSI A108.5, except as specified otherwise.
- B. Slope tile work to drains not less than 1 in 100 (1/8 inch per foot).

3.8 GROUTING

- A. Grout Type and Location:
 1. Grout for base tile and paver tile to be Portland cement grout, latex-Portland cement grout, dry-set grout, or commercial Portland cement grout.

B. Workmanship:

1. Install and cure grout in accordance with the applicable standard.
2. Portland Cement grout: ANSI A108.10.

3.9 MOVEMENT JOINTS

- A. Prepare tile expansion, isolation, construction and contraction joints for installation of sealant. Refer to Section 07 92 00, JOINT SEALANTS.
- B. TCA details EJ 171-02.
- C. At expansion joints, rake out joint full depth of tile and setting bed and mortar bed. Do not cut waterproof or isolation membrane.

3.10 CLEANING

- A. Thoroughly sponge and wash tile. Polish glazed surfaces with clean dry cloths.
- B. Methods and materials used shall not damage or impair appearance of tile surfaces.
- C. The use of acid or acid cleaners on glazed tile surfaces is prohibited.
- D. Clean tile grouted with commercial Portland cement grout as recommended by the manufacturer of the grout and bond coat.

3.11 PROTECTION

- A. Keep traffic off tile floor, until grout and setting material is firmly set and cured.
- B. Where traffic occurs over tile floor, cover tile floor with not less than 9 mm (3/8 inch) thick plywood, wood particle board, or hardboard securely taped in place. Do not remove protective cover until time for final inspection. Clean tile of any tape, adhesive and stains.

3.12 TESTING FINISH FLOOR

- A. Test floors in accordance with ASTM C627 to show compliance with codes 1 through 10.
- B. Test kitchen and storage rooms.

- - - E N D - - -

**SECTION 09 51 00
ACOUSTICAL CEILINGS****PART 1- GENERAL****1.1 DESCRIPTION**

- A. Metal ceiling suspension system for acoustical ceilings.
- B. Acoustical units.

1.2 RELATED WORK

- A. Color, pattern, and location of each type of acoustical unit:
Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTAL

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Acoustical units, each type, with label indicating conformance to specification requirements.
 - 2. Colored markers for units providing access.
- C. Manufacturer's Literature and Data:
 - 1. Ceiling suspension system, each type, showing complete details of installation.
 - 2. Acoustical units, each type
- D. Manufacturer's Certificates: Acoustical units, each type, in accordance with specification requirements.

1.4 DEFINITIONS

- A. Standard definitions as defined in ASTM C634.
- B. Terminology as defined in ASTM E1264.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A641/A641M-03.....Zinc-coated (Galvanized) Carbon Steel Wire
 - A653/A653M-07.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-coated (Galvannealed) by the Hot-Dip Process
 - C423-07.....Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
 - C634-02 (E2007).....Standard Terminology Relating to Environmental Acoustics
 - C635-04.....Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings

C636-06.....	Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
E84-07.....	Surface Burning Characteristics of Building Materials
E119-07.....	Fire Tests of Building Construction and Materials
E413-04.....	Classification for Rating Sound Insulation.
E580-06.....	Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Seismic Restraint
E1264-(R2005).....	Classification for Acoustical Ceiling Products

PART 2- PRODUCTS**2.1 METAL SUSPENSION SYSTEM**

- A. ASTM C635, heavy-duty system, except as otherwise specified.
 - 1. Ceiling suspension system members may be fabricated from either of the following unless specified otherwise.
 - a. Galvanized cold-rolled steel, bonderized.
 - b. Extruded aluminum.
 - 2. Use same construction for cross runners as main runners. Use of lighter-duty sections for cross runners is not acceptable.
 - 3. Use aluminum suspension in kitchens.
- B. Exposed grid suspension system for support of lay-in panels:
 - 1. Exposed grid width not less than 22 mm (7/8 inch) with not less than 8 mm (5/16 inch) panel bearing surface.
 - 2. Fabricate wall molding and other special molding from the same material with same exposed width and finish as the exposed grid members.
 - 3. On exposed metal surfaces apply baked-on enamel flat texture finish in color to match adjacent acoustical units unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.

2.2 PERIMETER SEAL

- A. Vinyl, polyethylene or polyurethane open cell sponge material having density of 1.3 plus or minus 10 percent, compression set less than 10 percent with pressure sensitive adhesive coating on one side.
- B. Thickness as required to fill voids between back of wall molding and finish wall.
- C. Not less than 9 mm (3/8 inch) wide strip.

2.3 WIRE

- A. ASTM A641.
- B. For wire hangers: Minimum diameter 2.68 mm (0.1055 inch).

C. For bracing wires: Minimum diameter 3.43 mm (0.1350 inch).

2.4 ANCHORS AND INSERTS

A. Use anchors or inserts to support twice the loads imposed by hangers attached thereto.

B. Hanger Inserts:

1. Fabricate inserts from steel, zinc-coated (galvanized after fabrication).
2. Nailing type option for wood forms:
 - a. Upper portion designed for anchorage in concrete and positioning lower portion below surface of concrete approximately 25 mm (one inch).
 - b. Lower portion provided with not less than 8 mm (5/16 inch) hole to permit attachment of hangers.
3. Flush ceiling insert type:
 - a. Designed to provide a shell covered opening over a wire loop to permit attachment of hangers and keep concrete out of insert recess.
 - b. Insert opening inside shell approximately 16 mm (5/8 inch) wide by 9 mm (3/8 inch) high over top of wire.
 - c. Wire 5 mm (3/16 inch) diameter with length to provide positive hooked anchorage in concrete.

C. Clips:

1. Galvanized steel.
2. Designed to clamp to steel beam or bar joists, or secure framing member together.
3. Designed to rigidly secure framing members together.
4. Designed to sustain twice the loads imposed by hangers or items supported.

D. Tile Splines: ASTM C635.

2.5 CARRYING CHANNELS FOR SECONDARY FRAMING

A. Fabricate from cold-rolled or hot-rolled steel, black asphaltic paint finish, free of rust.

B. Weighing not less than the following, per 300 m (per thousand linear feet):

Size mm	Size Inches	Cold-rolled		Hot-rolled	
		Kg	Pound	Kg	Pound
38	1 1/2	215.4	475	508	1120
50	2	267.6	590	571.5	1260

2.6 ACOUSTICAL UNITS

A. General:

1. ASTM E1264, weighing 3.6 kg/m² (3/4 psf) minimum for mineral fiber panels or tile.
2. Class A Flame Spread: ASTM 84
3. Minimum NRC (Noise Reduction Coefficient): 0.55 unless specified otherwise: ASTM C423.
4. Minimum CAC (Ceiling Attenuation Class): 40-44 range unless specified otherwise: ASTM E413.
5. Manufacturers standard finish, minimum Light Reflectance (LR) coefficient of 0.75 on the exposed surfaces, except as specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.
6. Lay-in panels: Sizes as shown.

2.7 ACCESS IDENTIFICATION

A. Markers:

1. Use colored markers with pressure sensitive adhesive on one side.
2. Make colored markers of paper or plastic, 6 to 9 mm (1/4 to 3/8 inch) in diameter.

B. Use markers of the same diameter throughout building.

C. Color Code: Use following color markers for service identification:

Color.....	Service
Red.....	Sprinkler System: Valves and Controls
Green.....	Domestic Water: Valves and Controls
Yellow.....	Chilled Water and Heating Water
Orange.....	Ductwork: Fire Dampers
Blue.....	Ductwork: Dampers and Controls
Black.....	Gas: Laboratory, Medical, Air and Vacuum

PART 3 EXECUTION**3.1 CEILING TREATMENT**

- A. Treatment of ceilings shall include sides and soffits of ceiling beams, furred work 600 mm (24 inches) wide and over, and vertical surfaces at changes in ceiling heights unless otherwise shown. Install acoustic tiles after wet finishes have been installed and solvents have cured.
- B. Lay out acoustical units symmetrically about center lines of each room or space unless shown otherwise on reflected ceiling plan.
- C. Moldings:
 1. Install metal wall molding at perimeter of room, column, or edge at vertical surfaces.

2. Install special shaped molding at changes in ceiling heights and at other breaks in ceiling construction to support acoustical units and to conceal their edges.

D. Perimeter Seal:

1. Install perimeter seal between vertical leg of wall molding and finish wall, partition, and other vertical surfaces.
2. Install perimeter seal to finish flush with exposed faces of horizontal legs of wall molding.

E. Existing ceiling:

1. Where extension of existing ceilings occur, match existing.
2. Where acoustical units are salvaged and reinstalled or joined, use salvaged units within a space. Do not mix new and salvaged units within a space which results in contrast between old and new acoustic units.
3. Comply with specifications for new acoustical units for new units required to match appearance of existing units.

3.2 CEILING SUSPENSION SYSTEM INSTALLATION

A. General:

1. Install metal suspension system for acoustical tile and lay-in panels in accordance with ASTM C636, except as specified otherwise.
2. Use direct or indirect hung suspension system or combination thereof as defined in ASTM C635.
3. Support a maximum area of 1.48 m² (16 sf) of ceiling per hanger.
4. Prevent deflection in excess of 1/360 of span of cross runner and main runner.
5. Provide extra hangers, minimum of one hanger at each corner of each item of mechanical, electrical and miscellaneous equipment supported by ceiling suspension system not having separate support or hangers.
6. Provide not less than 100 mm (4 inch) clearance from the exposed face of the acoustical units to the underside of ducts, pipe, conduit, secondary suspension channels, unless furred system is shown,
7. Use main runners not less than 1200 mm (48 inches) in length.
8. Install hanger wires vertically. Angled wires are not acceptable except for seismic restraint bracing wires.

B. Direct Hung Suspension System:

1. As illustrated in ASTM C635.
2. Support main runners by hanger wires attached directly to the structure overhead.
3. Maximum spacing of hangers, 1200 mm (4 feet) on centers unless interference occurs by mechanical systems. Use indirect hung suspension system where not possible to maintain hanger spacing.

C. Indirect Hung Suspension System:

1. As illustrated in ASTM C635.
2. Space carrying channels for indirect hung suspension system not more than 1200 mm (4 feet) on center. Space hangers for carrying channels not more than 2400 mm (8 feet) on center or for carrying channels less than 1200 mm (4 feet) on center so as to insure that specified requirements are not exceeded.
3. Support main runners by specially designed clips attached to carrying channels.

3.3 ACOUSTICAL UNIT INSTALLATION

- A. Cut acoustic units for perimeter borders and penetrations to fit tight against penetration for joint not concealed by molding.
- B. Install lay-in acoustic panels in exposed grid with not less than 6 mm (1/4 inch) bearing at edges on supports.
 1. Install tile to lay level and in full contact with exposed grid.
 2. Replace cracked, broken, stained, dirty, or tile not cut for minimum bearing.
- C. Markers:
 1. Install markers of color code specified to identify the various concealed piping, mechanical, and plumbing systems.
 2. Attach colored markers to exposed grid on opposite sides of the units providing access.
 3. Attach marker on exposed ceiling surface of upward access acoustical unit.

3.4 CLEAN-UP AND COMPLETION

- A. Replace damaged, discolored, dirty, cracked and broken acoustical units.
- B. Leave finished work free from defects.

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SECTION 09 65 13
RESILIENT BASE AND ACCESSORIES**PART 1 - GENERAL****1.1 DESCRIPTION**

This section specifies the installation of rubber base.

1.2 RELATED WORK

A. Color and texture: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Description of each product.
2. Base and stair material manufacturer's recommendations for adhesives.
3. Application and installation instructions.

C. Samples:

1. Base: 150 mm (6 inches) long, each type and color.
2. Adhesive: Literature indicating each type.

1.4 DELIVERY

A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.

B. Materials from containers which have been distorted, damaged or opened prior to installation will be rejected.

1.5 STORAGE

A. Store materials in weather tight and dry storage facility.

B. Protect material from damage by handling and construction operations before, during, and after installation.

1.6 APPLICABLE PUBLICATIONS

A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

F1344-04.....Rubber Floor Tile

F1859-04.....Rubber Sheet Floor Covering without Backing

F1860-04.....Rubber Sheet Floor Covering with Backing

F1861-02.....Resilient Wall Base

C. Federal Specifications (Fed. Spec.):

RR-T-650E.....Treads, Metallic and Non-Metallic, Nonskid

PART 2 - PRODUCTS**2.1 GENERAL**

Use only products by the same manufacturer and from the same production run.

2.2 MANUFACTURERS:

Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- A. Armstrong World Industries, Inc.
- B. Burke Mercer Flooring Products; Division of Burke Industries, Inc.
- C. Johnsonite.
- D. Roppe Corporation, USA.

2.3 RESILIENT BASE

- A. ASTM F1861, 3 mm (1/8 inch) thick, 100 mm (4 inches) high, Type TP Rubber, Thermoplastics, Group 2-layered with molded top. Style B-cove.
- B. Where carpet occurs, use Style A-straight.
- C. Use only one type of base throughout.

2.4 PRIMER (FOR CONCRETE FLOORS)

As recommended by the adhesive and tile manufacturer.

2.5 LEVELING COMPOUND (FOR CONCRETE FLOORS)

Provide products with latex or polyvinyl acetate resins in the mix.

2.6 ADHESIVES

- A. Use products recommended by the material manufacturer for the conditions of use.
- B. Use low-VOC adhesive during installation. Water based adhesive with low VOC is preferred over solvent based adhesive.

PART 3 - EXECUTION**3.1 PROJECT CONDITIONS**

- A. Maintain temperature of materials above 21° C (70 °F), for 48 hours before installation.
- B. Maintain temperature of rooms where work occurs, between 21° C and 27° C (70°F and 80°F) for at least 48 hours, before, during, and after installation.
- C. Do not install materials until building is permanently enclosed and wet construction is complete, dry, and cured.

3.2 INSTALLATION REQUIREMENTS

- A. The respective manufacturer's instructions for application and installation will be considered for use when approved by the Resident Engineer.

- B. Submit proposed installation deviation from this specification to the Resident Engineer indicating the differences in the method of installation.
- C. The Resident Engineer reserves the right to have test portions of material installation removed to check for non-uniform adhesion and spotty adhesive coverage.

3.3 PREPARATION

- A. Examine surfaces on which material is to be installed.
- B. Fill cracks, pits, and dents with leveling compound.
- C. Level to 3 mm (1/8 inch) maximum variations.
- D. Do not use adhesive for leveling or filling.
- E. Grind, sand, or cut away protrusions; grind high spots.
- F. Clean substrate area of oil, grease, dust, paint, and deleterious substances.
- G. Substrate area dry and cured. Perform manufacturer's recommended bond and moisture test.
- H. Preparation of existing installation:
 - 1. Remove existing base including adhesive.
 - 2. Do not use solvents to remove adhesives.
 - 3. Prepare substrate as specified.

3.4 BASE INSTALLATION

- A. Location:
 - 1. Unless otherwise specified or shown, where base is scheduled, install base over toe space of base of casework and where other equipment occurs.
 - 2. Extend base scheduled for room into adjacent closet, alcoves, and around columns.
- B. Application:
 - 1. Apply adhesive uniformly with no bare spots.
 - 2. Set base with joints aligned and butted to touch for entire height.
 - 3. Before starting installation, layout base material to provide the minimum number of joints with no strip less than 600 mm (24 inches) length.
 - a. Short pieces to save material will not be permitted.
 - b. Locate joints as remote from corners as the material lengths or the wall configuration will permit.
- C. Form corners and end stops as follows:
 - 1. Score back of outside corner.
 - 2. Score face of inside corner and notch cove.
- D. Roll base for complete adhesion.

3.5 CLEANING AND PROTECTION

- A. Clean all exposed surfaces of base and adjoining areas of adhesive spatter before it sets.
- B. Keep traffic off resilient material for at least 72 hours after installation.
- C. Clean and polish materials in the following order:
 - 1. After two weeks, scrub resilient base, sheet rubber and treads materials with a minimum amount of water and a mild detergent. Leave surfaces clean and free of detergent residue. Polish resilient base to a gloss finish.
 - 2. Do not polish tread and sheet rubber materials.
- D. When construction traffic is anticipated, cover tread materials with reinforced kraft paper and plywood or hardboard properly secured and maintained until removal is directed by the Resident Engineer.
- E. Where protective materials are removed and immediately prior to acceptance, replace damaged materials and re-clean resilient materials. Damaged materials are defined as having cuts, gouges, scrapes or tears and not fully adhered.

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SECTION 09 68 00
CARPETING**PART 1 - GENERAL****1.1 DESCRIPTION**

Section specifies carpet, edge strips, adhesives, and other items required for complete installation.

1.2 RELATED WORK

- A. Color and texture of carpet and edge strip: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Resilient wall base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

1.3 QUALITY ASSURANCE

- A. Carpet installed by mechanics certified by the Floor Covering Installation Board.
- B. Certify and label the carpet that it has been tested and meets criteria of CRI IAQ Carpet Testing Program for indoor air quality.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Product Data:
 - 1. Manufacturer's catalog data and printed documentation stating physical characteristics, durability, resistance to fading and flame resistance characteristics for each type of carpet material and installation accessory.
 - 2. Manufacturer's printed installation instructions for the carpet, including preparation of installation substrate, seaming techniques and recommended adhesives and tapes.
 - 3. Manufacturer's certificate verifying carpet containing recycled materials include percentage of recycled materials as specified.
- C. Samples:
 - 1. Carpet: "Production Quality" samples 300 x 300 mm (12 x 12 inches) of carpets, showing quality, pattern and color specified in Section 09 06 00, SCHEDULE FOR FINISHES.
 - 2. Floor Edge Strip (Molding): 150 mm (6 inches) long of each color and type specified.
- D. Shop Drawings: Installers layout plan showing seams and cuts for sheet carpet and carpet module.
- E. Maintenance Data: Carpet manufacturer's maintenance instructions describing recommended type of cleaning equipment and material, spotting and cleaning methods and cleaning cycles.

1.5 DELIVERY AND STORAGE

- A. Deliver carpet in manufacturer's original wrappings and packages clearly labeled with manufacturer's name, brand, name, size, dye lot number and related information.
- B. Deliver adhesives in containers clearly labeled with manufacturer's name, brand name, number, installation instructions, safety instructions and flash points.
- C. Store in a clean, dry, well ventilated area, protected from damage and soiling. Maintain storage space at a temperature above 16 degrees C (60 degrees F) for 2 days prior to installation.

1.6 ENVIRONMENTAL REQUIREMENTS

Areas in which carpeting is to be installed shall be maintained at a temperature above 16 degrees C (60 degrees F) for 2 days before installation, during installation and for 2 days after installation. A minimum temperature of 13 degrees C (55 degrees F) shall be maintained thereafter for the duration of the contract. Traffic or movement of furniture or equipment in carpeted area shall not be permitted for 24 hours after installation. Other work which would damage the carpet shall be completed prior to installation of carpet.

1.7 WARRANTY

Carpet and installation subject to terms of "Warranty of Construction" article in Section 00 72 00, GENERAL CONDITIONS except that warranty period is extended to two years.

SPEC WRITER NOTE: Update Applicable Publications to current issue at time of project specification preparation.

1.8 APPLICABLE PUBLICATIONS

- A. Publication listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
ANSI/NSF 140-07.....Sustainable Carpet Assessment Standard
- C. American Association of Textile Chemists and Colorists (AATCC):
AATCC 16-04.....Colorfastness to Light
AATCC 129-05.....Colorfastness to Ozone in the Atmosphere under High Humidities
AATCC 134-06.....Electric Static Propensity of Carpets
AATCC 165-99.....Colorfastness to Crocking: Textile Floor Coverings-AATCC Crockmeter Method
- D. American Society for Testing and Materials (ASTM):
ASTM D1335-05.....Tuft Bind of Pile Yarn Floor Coverings

ASTM D3278-96 (R2004)...Flash Point of Liquids by Small Scale Closed-Cup
Apparatus

ASTM D5116-06.....Determinations of Organic Emissions from Indoor
Materials/Products

ASTM D5252-05.....Operation of the Hexapod Tumble Drum Tester

ASTM D5417-05.....Operation of the Vettermann Drum Tester

ASTM E648-06.....Critical Radiant Flux of Floor-Covering Systems
Using a Radiant Heat Energy Source

E. The Carpet and Rug Institute (CRI):

CRI 104-02.....Installation of Commercial Carpet

PART 2 - PRODUCTS

2.1 CARPET

A. Physical Characteristics:

1. Carpet free of visual blemishes, streaks, poorly dyed areas, fuzzing of pile yarn, spots or stains and other physical and manufacturing defects.
2. Manufacturers standard construction commercial carpet:
 - a. Broadloom; maximum width to minimum use
3. Provide static control to permanently control static build up to less than 2.0 kV when tested at 20 percent relative humidity and 21 degrees C (70 degrees F) in accordance with AATCC 134.
4. Pile Height: Maximum 3.25 mm (0.10 inch).
5. Pile Fiber: Nylon with recycled content 25 percent minimum branded (federally registered trademark).
6. Pile Type: Level Loop.
7. Backing materials: Manufacturer's unitary backing designed for glue-down installation using recovered materials.
8. Appearance Retention Rating (ARR): Carpet shall be tested and have the minimum 3.5-4.0 Severe ARR when tested in accordance with either the ASTM D 5252 (Hexapod) or ASTM D 5417 (Vettermann) test methods using the number of cycles for short and long term tests as specified.
9. Tuft Bind: Minimum force of 40 N (10 lb) required to pull a tuft or loop free from carpet backing. Test per ASTM D1335.
10. Colorfastness to Crocking: Dry and wet crocking and water bleed, comply with AATCC 165 Color Transference Chart for colors, minimum class 4 rating.
11. Colorfastness to Ozone: Comply with AATCC 129, minimum rating of 4 on the AATCC color transfer chart.
12. Delamination Strength: Minimum of 440 N/m (2.5 lb/inch) between secondary backing.
13. Flammability and Critical Radiant Flux Requirements:
 - a. Test Carpet in accordance with ASTM E 648.

- b. Class I: Not less than 0.45 watts per square centimeter.
- c. Class II: Not less than 0.22 watts per square centimeter.
- d. Carpet in corridors, exits and Medical Facilities: Class I.
- 14. Density: Average Pile Yarn Density (APYD):
 - a. Corridors, lobbies, entrances, common areas or multipurpose rooms, open offices, waiting areas and dining areas: Minimum APYD 6000.
 - b. Other areas: Minimum APYD 4000.
- 15. VOC Limits: Use carpet and carpet adhesive that comply with the following limits for VOC content when tested according to ASTM D 5116:
 - a. Carpet, Total VOCs: 0.5 mg/sq.m x hr.
 - b. Carpet, 4-PC (4-Phenylcyclohexene): 0.05 mg/sq.m x hr.
 - c. Carpet, Formaldehyde: 0.05 mg/sq.m x hr.
 - d. Carpet, Styrene: 0.4 mg/sq.m x hr.
 - e. Adhesive, Total VOCs: 10.00 mg/sq.m x hr.
 - f. Adhesive, Formaldehyde: 0.05 mg/sq.m x hr.
 - g. Adhesive, 2-Ethyl-1-Hexanol: 3.00 mg/sq.m x hr.
- B. Shall meet platinum level of ANSI/NSF 140.
- C. Color, Texture, and Pattern: As specified in Section 09 06 00, SCHEDULE FOR FINISHES.

2.2 ADHESIVE AND CONCRETE PRIMER

- A. Waterproof, resistant to cleaning solutions, steam and water, nonflammable, complies with air-quality standards as specified. Adhesives flashpoint minimum 60 degrees C (140 degrees F), complies with ASTM D 3278.
- B. Seam Adhesives: Waterproof, non-flammable and non-staining.

2.3 SEAMING TAPE

- A. Permanently resistant to carpet cleaning solutions, steam, and water.
- B. Recommended by carpet manufacturer.

2.4 EDGE STRIPS (MOLDING)

- A. Metal:
 - 1. Hammered surface aluminum, pinless, clamp down type designed for the carpet being installed.
 - 2. Floor flange not less than 38 mm (1-1/2 inches) wide, face not less than 16 mm (5/8 inch) wide.
 - 3. Finish: Clear anodic coating unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.

2.5 LEVELING COMPOUND (FOR CONCRETE FLOORS)

- A. Provide Portland cement bases polymer modifier with latex or polyvinyl acetate resin manufactured specifically for resurfacing and leveling concrete floors. Products containing gypsum are not acceptable.

- B. Determine the type of underlayment selected for use by condition to be corrected.

PART 3 - EXECUTION

3.1 SURFACE PREPARATION

- A. Examine surfaces on which carpeting is to be installed.
- B. Clean floor of oil, waxy films, paint, dust and deleterious substances that prevent adhesion, leave floor dry and cured, free of residue from curing or cleaning agents // and existing carpet materials //.
- C. Correct conditions which will impair proper installation, including trowel marks, pits, dents, protrusions, cracks or joints.
- D. Fill cracks, joints depressions, and other irregularities in concrete with leveling compound.
 - 1. Do not use adhesive for filling or leveling purposes.
 - 2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
 - 3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joint lines.
- E. Test new concrete subfloor prior to adhesive application for moisture and surface alkalinity per CRI 104 Section 6.3.1 or per ASTM E1907.

3.2 CARPET INSTALLATION

- A. Do not install carpet until work of other trades including painting is complete and dry.
- B. Install in accordance with CRI 104 direct glue down installation.
 - 1. Relax carpet in accordance with Section 6.4.
 - 2. Comply with indoor air quality recommendations noted in Section 6.5.
 - 3. Maintain temperature in accordance with Section 15.3.
- C. Secure carpet to subfloor of spaces with adhesive applied as recommended by carpet manufacturer.
- D. Follow carpet manufacturer's recommendations for matching pattern and texture directions.
- E. Cut openings in carpet where required for installing equipment, pipes, outlets, and penetrations.
 - 1. Bind or seal cut edge of sheet carpet and replace flanges or plates.
 - 2. Use additional adhesive to secure carpets around pipes and other vertical projections.
- F. Broadloom Carpet:
 - 1. Install per CRI 104, Section 8.
 - 2. Lay broadloom carpet lengthwise in longest dimension of space, with minimum seams, uniformly spaced to provide a tight smooth finish, free from movement when subjected to traffic.

3. Use tape-seaming method to join sheet carpet edges. Do not leave visible seams.

3.3 EDGE STRIPS INSTALLATION

- A. Install edge strips over exposed carpet edges adjacent to uncarpeted finish flooring.
- B. Anchor metal strips to floor with suitable fasteners. Apply adhesive to edge strips, insert carpet into lip and press it down over carpet.

3.4 PROTECTION AND CLEANING

- A. Remove waste, fasteners and other cuttings from carpet floors.
- B. Vacuum carpet and provide suitable protection. Do not use polyethylene film.
- C. Do not permit traffic on carpeted surfaces for at least 48 hours after installation. Protect the carpet in accordance with CRI 104.
- D. Do not move furniture or equipment on unprotected carpeted surfaces.
- E. Just before final acceptance of work, remove protection and vacuum carpet clean.

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**SECTION 09 91 00
PAINTING****PART 1-GENERAL****1.1 DESCRIPTION**

- A. Section specifies field painting.
- B. Section specifies prime coats which may be applied in shop under other sections.
- C. Painting includes stains, varnishes, coatings specified, and striping or markers and identity markings.

1.2 RELATED WORK

- A. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY sections.
- B. Contractor option: Prefinished flush doors with transparent finishes: Section 08 14 00, WOOD DOORS.
- C. Type of Finish, Color, and Gloss Level of Finish Coat: Section 09 06 00, SCHEDULE FOR FINISHES.
- D. Asphalt and concrete pavement marking: Section 32 17 23, PAVEMENT MARKINGS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
Before work is started, or sample panels are prepared, submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.
- C. Sample Panels:
 - 1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.
 - 2. Panels to show color: Composition board, 100 by 250 by 3 mm (4 inch by 10 inch by 1/8 inch).

3. Panel to show transparent finishes: Wood of same species and grain pattern as wood approved for use, 100 by 250 by 3 mm (4 inch by 10 inch face by 1/4 inch) thick minimum, and where both flat and edge grain will be exposed, 250 mm (10 inches) long by sufficient size, 50 by 50 mm (2 by 2 inch) minimum or actual wood member to show complete finish.
4. Attach labels to panel stating the following:
 - a. Federal Specification Number or manufacturers name and product number of paints used.
 - b. Specification code number specified in Section 09 06 00, SCHEDULE FOR FINISHES.
 - c. Product type and color.
 - d. Name of project.
5. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.
- D. Sample of identity markers if used.
- E. Manufacturers' Certificates indicating compliance with specified requirements:
 1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
 2. High temperature aluminum paint.
 3. Epoxy coating.

1.4 DELIVERY AND STORAGE

- A. Deliver materials to site in manufacturer's sealed container marked to show following:
 1. Name of manufacturer.
 2. Product type.
 3. Batch number.
 4. Instructions for use.
 5. Safety precautions.
- B. In addition to manufacturer's label, provide a label legibly printed as following:
 1. Federal Specification Number, where applicable, and name of material.
 2. Surface upon which material is to be applied.
 3. If paint or other coating, state coat types; prime, body or finish.
- C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):
ACGIH TLV-BKLT-1992.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)
ACGIH TLV-DOC.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Sixth Edition)
- C. American National Standards Institute (ANSI):
A13.1-96.....Scheme for the Identification of Piping Systems
- D. American Society for Testing and Materials (ASTM):
D260-86.....Boiled Linseed Oil
- E. Commercial Item Description (CID):
A-A-1555.....Water Paint, Powder (Cementitious, White and Colors) (WPC) (cancelled)
A-A-3120.....Paint, For Swimming Pools (RF) (cancelled)
- F. Federal Specifications (Fed Spec):
TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)
- G. Master Painters Institute (MPI):
No. 4-06.....Interior/ Exterior Latex Block Filler
No. 11-06.....Exterior Latex, Semi-Gloss (AE)
No. 18-06.....Organic Zinc Rich Primer
No. 22-06.....Aluminum Paint, High Heat (up to 590° - 1100F) (HR)
No. 26-06.....Cementitious Galvanized Metal Primer
No. 36-06.....Knot Sealer
No. 45-06.....Interior Primer Sealer
No. 47-06.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5 (AK)
No. 50-06.....Interior Latex Primer Sealer
No. 54-06.....Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)
No. 71-06.....Polyurethane, Moisture Cured, Clear, Flat (PV)
No. 79-06.....Marine Alkyd Metal Primer
No. 90-06.....Interior Wood Stain, Semi-Transparent (WS)
No. 91-06.....Wood Filler Paste
No. 94-06.....Exterior Alkyd, Semi-Gloss (EO)
No. 134-06.....Waterborne Galvanized Primer
- H. Steel Structures Painting Council (SSPC):
SSPC SP 1-00 (R2004)....Solvent Cleaning
SSPC SP 2-00 (R2004)....Hand Tool Cleaning

SSPC SP 3-00 (R2004)....Power Tool Cleaning

PART 2 - PRODUCTS**2.1 PRODUCTS**

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Benjamin Moore & Co.
 2. PPG Architectural Finishes, Inc.
 3. Sherwin-Williams Company (The).

2.2 MATERIALS

- A. Wood Sealer: MPI 71 (flat) thinned with thinner recommended by manufacturer at rate of about one part of thinner to four parts of varnish.
- B. Plastic Tape:
1. Pigmented vinyl plastic film in colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES or specified.
 2. Pressure sensitive adhesive back.
 3. Widths as shown.
- C. Identity markers options:
1. Pressure sensitive vinyl markers.
 2. Snap-on coil plastic markers.
- D. Interior/Exterior Latex Block Filler: MPI 4.
- E. Exterior Alkyd Enamel (EO): MPI 9.
- F. Exterior Latex, Semi-Gloss (AE): MPI 11.
- G. Organic Zinc rich Coating (HR): MPI 18.
- H. High Heat Resistant Coating (HR): MPI 22.
- I. Cementitious Galvanized Metal Primer: MPI 26.
- J. Knot Sealer: MPI 36.
- K. Interior Primer Sealer: MPI 45.
- L. Interior Alkyd, Semi-Gloss (AK): MPI 47.
- M. Interior Latex Primer Sealer: MPI 50.
- N. Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE): MPI 54.
- O. Polyurethane, Moisture Cured, Clear, Flat (PV), MPI 71.
- P. Marine Alkyd Metal primer: MPI 79.
- Q. Interior Wood Stain, Semi-Transparent (WS).
- R. Wood Filler Paste: MPI 91.
- S. Exterior Alkyd, Semi-Gloss (EO): MPI 94.
- T. Waterborne Galvanized Primer: MPI 134.

2.3 PAINT PROPERTIES

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.

- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

2.4 REGULATORY REQUIREMENTS/QUALITY ASSURANCE

- A. Paint materials shall conform to the restrictions of the local Environmental and Toxic Control jurisdiction.

1. Volatile Organic Compounds (VOC): VOC content of paint materials shall not exceed 10g/l for interior latex paints/primers and 50g/l for exterior latex paints and primers.

2. Lead-Base Paint:

- a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
- b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
- c. For lead-paint removal, see Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.

3. Asbestos: Materials shall not contain asbestos.

4. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.

5. Restricted Components: Paints and coatings shall not contain any of the following:

- a. Acrolein.
- b. Acrylonitrile.
- c. Antimony.
- d. Benzene.
- e. Butyl benzyl phthalate.
- f. Cadmium.
- g. Di (2-ethylhexyl) phthalate.
- h. Di-n-butyl phthalate.
- i. Di-n-octyl phthalate.
- j. 1,2-dichlorobenzene.
- k. Diethyl phthalate.
- l. Dimethyl phthalate.
- m. Ethylbenzene.
- n. Formaldehyde.
- o. Hexavalent chromium.
- p. Isophorone.
- q. Lead.
- r. Mercury.
- s. Methyl ethyl ketone.
- t. Methyl isobutyl ketone.
- u. Methylene chloride.
- v. Naphthalene.

- w. Toluene (methylbenzene).
- x. 1,1,1-trichloroethane.
- y. Vinyl chloride.

6. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
7. Use high performance acrylic paints in place of alkyd paints, where possible.
8. VOC content for solvent-based paints shall not exceed 250g/l and shall not be formulated with more than one percent aromatic hydro carbons by weight.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
 1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
 2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.
- B. Atmospheric and Surface Conditions:
 1. Do not apply coating when air or substrate conditions are:
 - a. Less than 3 degrees C (5 degrees F) above dew point.
 - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.
 2. Maintain interior temperatures until paint dries hard.
 3. Do no exterior painting when it is windy and dusty.
 4. Do not paint in direct sunlight or on surfaces that the sun will soon warm.
 5. Apply only on clean, dry and frost free surfaces except as follows:
 - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.
 - b. Dampened with a fine mist of water on hot dry days concrete and masonry surfaces to which water thinned acrylic and cementitious paints are applied to prevent excessive suction and to cool surface.
 6. Varnishing:
 - a. Apply in clean areas and in still air.
 - b. Before varnishing vacuum and dust area.
 - c. Immediately before varnishing wipe down surfaces with a tack rag.

3.2 SURFACE PREPARATION

- A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.
- B. General:
1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
 2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
 3. See other sections of specifications for specified surface conditions and prime coat.
 4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.
- C. Wood:
1. Sand to a smooth even surface and then dust off.
 2. Sand surfaces showing raised grain smooth between each coat.
 3. Wipe surface with a tack rag prior to applying finish.
 4. Surface painted with an opaque finish:
 - a. Coat knots, sap and pitch streaks with MPI 36 (Knot Sealer) before applying paint.
 - b. Apply two coats of MPI 36 (Knot Sealer) over large knots.
 5. After application of prime or first coat of stain, fill cracks, nail and screw holes, depressions and similar defects with wood filler paste. Sand the surface to make smooth and finish flush with adjacent surface.
 6. Before applying finish coat, reapply wood filler paste if required, and sand surface to remove surface blemishes. Finish flush with adjacent surfaces.
 7. Fill open grained wood such as oak, walnut, ash and mahogany with MPI 91 (Wood Filler Paste), colored to match wood color.
 - a. Thin filler in accordance with manufacturer's instructions for application.
 - b. Remove excess filler, wipe as clean as possible, dry, and sand as specified.
- D. Ferrous Metals:
1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).

2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
 3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel frames, access panels, and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
 - a. This includes flat head countersunk screws used for permanent anchors.
 - b. Do not fill screws of item intended for removal such as glazing beads.
 4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
 5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.
- E. Zinc-Coated (Galvanized) Metal, Aluminum, Copper and Copper Alloys Surfaces Specified Painted:
1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
 2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non-Cementitious Galvanized Primer) depending on finish coat compatibility.
- F. Gypsum Board:
1. Remove dust, dirt, and other deterrents to paint adhesion.
 2. Fill holes, cracks, and other depressions with CID-A-A-1272A [Gypsum (Spackling Compound) finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for gypsum board.

3.3 PAINT PREPARATION

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.

- D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.4 APPLICATION

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by Resident Engineer.
- E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.
- F. Apply by brush, roller or spray, except as otherwise specified.
- G. Do not spray paint in existing occupied spaces unless approved by Resident Engineer, except in spaces sealed from existing occupied spaces.
 - 1. Apply painting materials specifically required by manufacturer to be applied by spraying.
 - 2. In areas, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in WORK NOT PAINTED, motors, controls, telephone, and electrical equipment, and other recessed equipment and similar prefinished items.
- H. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.5 PRIME PAINTING

- A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
- D. Prime rebates for stop and face glazing of wood, and for face glazing of steel.
- E. Wood and Wood Particleboard:

1. Use same kind of primer specified for exposed face surface.
 - a. Transparent finishes as specified under Transparent Finishes on Wood except Floors.
 2. Back prime and seal ends of exterior woodwork, and edges of exterior plywood specified to be finished.
- F. Metals except boilers, incinerator stacks, and engine exhaust pipes:
1. Steel and iron: MPI 79 (Marine Alkyd Metal Primer).
 2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer).
 3. Machinery not factory finished: MPI 9 (Exterior Alkyd Enamel (EO)).
 4. Metal over 94 degrees C. (200 degrees F), Boilers, Incinerator Stacks, and Engine Exhaust Pipes: MPI 22 (High Heat Resistant Coating (HR)).
- G. Gypsum Board:
1. Surfaces scheduled to have MPI 54 (Interior Latex, Semi Gloss, MPI Gloss Level 5 (LE)).

3.6 EXTERIOR FINISHES

- A. Apply following finish coats where specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Steel and Ferrous Metal:
1. Two coats of MPI 94 (Exterior Alkyd, Semi-Gloss (EO)) on exposed surfaces, except on surfaces over 94 degrees C (200 degrees F).
 2. One coat of MPI 22 (High Heat Resistant Coating (HR)) on surfaces over 94 degrees K (200 degrees F) and on surfaces of boiler.
- C. Machinery without factory finish except for primer: MPI 94 (Exterior Alkyd, Semi-Gloss (EO)).

3.7 INTERIOR FINISHES

- A. Apply following finish coats over prime coats in spaces or on surfaces specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Metal Work:
1. Apply to exposed surfaces.
 2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
 3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
 - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) unless specified otherwise.
 - b. Machinery: One coat MPI 9 (Exterior Alkyd Enamel (EO)).
 - c. Ferrous Metal over 94 degrees K (200 degrees F): Boilers, Incinerator Stacks, and Engine Exhaust Pipes: One coat MPI 22 (High Heat Resistant Coating (HR)).
- C. Gypsum Board:
1. One coat of MPI 45 (Interior Primer Sealer) plus one coat of MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)).

2. Transparent Finishes on Wood Except Floors.

a. Natural Finish:

- 1) One coat of sealer as written in 2.1 E.
- 2) Two coats of MPI 71 (Polyurethane, Moisture Cured, Clear Flat (PV)).

b. Stain Finish:

- 1) One coat of MPI 90 (Interior Wood Stain, Semi-Transparent (WS)).
- 2) Use wood stain of type and color required to achieve finish specified. Do not use varnish type stains.
- 3) One coat of sealer as written in 2.1 E.
- 4) Two coats of MPI 71 (Polyurethane, Moisture Cured, Clear Flat (PV)).

D. Wood:

1. Sanding:

- a. Use 220-grit sandpaper.
- b. Sand sealers and varnish between coats.
- c. Sand enough to scarify surface to assure good adhesion of subsequent coats, to level roughly applied sealer and varnish, and to knock off "whiskers" of any raised grain as well as dust particles.

2. Sealers:

- a. Apply sealers specified except sealer may be omitted where pigmented, penetrating, or wiping stains containing resins are used.
- b. Allow manufacturer's recommended drying time before sanding, but not less than 24 hours or 36 hours in damp or muggy weather.
- c. Sand as specified.

3.8 REFINISHING EXISTING PAINTED SURFACES

- A. Clean, patch and repair existing surfaces as specified under surface preparation.
- B. Remove and reinstall items as specified under surface preparation.
- C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
- D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
- E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
- F. In existing rooms and areas where alterations occur, clean existing stained and natural finished wood retouch abraded surfaces and then give entire surface one coat of MPI 71 (Polyurethane, Moisture Cured, Clear Flat (PV)).
- G. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
- H. Coat knots and pitch streaks showing through old finish with MPI 36 (Knot Sealer) before refinishing.

- I. Sand or dull glossy surfaces prior to painting.
- J. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

3.9 PAINT COLOR

- A. Color and gloss of finish coats is specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. For additional requirements regarding color see Articles, REFINISHING EXISTING PAINTED SURFACE and MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE.
- C. Coat Colors:
 - 1. Color of priming coat: Lighter than body coat.
 - 2. Color of body coat: Lighter than finish coat.
 - 3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.
- D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
 - 1. Paint to match color of casework where casework has a paint finish.
 - 2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

3.10 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE

- A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.
- B. In spaces not scheduled to be finish painted in Section 09 06 00, SCHEDULE FOR FINISHES paint as specified under paragraph H, colors.
- C. Paint various systems specified in Division 02 - EXISTING CONDITIONS, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY.
- D. Paint after tests have been completed.
- E. Omit prime coat from factory prime-coated items.
- F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.
- G. Omit field painting of items specified in paragraph, Building and Structural WORK NOT PAINTED.
- H. Color:

1. Paint items having no color specified in Section 09 06 00, SCHEDULE FOR FINISHES to match surrounding surfaces.
2. Paint colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES except for following:
 - a. WhiteExterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
 - b. Gray:Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
 - c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).
 - d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.
 - e. Federal Safety Orange: .Entire lengths of electrical conduits containing feeders 600 volts or more.
 - f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.
- I. Apply paint systems on properly prepared and primed surface as follows:
 1. Exterior Locations:
 - a. Apply two coats of MPI 94 (Exterior Alkyd, Semi-gloss (EO)) to the following ferrous metal items:
Vent and exhaust pipes with temperatures under 94 degrees C (200 degrees F), roof drains, fire hydrants, post indicators, yard hydrants, exposed piping and similar items.
 - b. Apply two coats of MPI 11 (Exterior Latex, Semi Gloss (AE)) to the following metal items:
Galvanized and zinc-copper alloy metal.
 - c. Apply one coat of MPI 22 (High Heat Resistant Coating (HR)), 650 degrees C (1200 degrees F) to incinerator stacks, boiler stacks, and engine generator exhaust.
 2. Interior Locations:
 - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) to following items:

- 1) Metal under 94 degrees C (200 degrees F) of items such as bare piping, fittings, hangers and supports.
- 2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.
- 3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.
- b. Apply one coat of MPI 50 (Interior Latex Primer Sealer) and one coat of MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) on finish of insulation on boiler breeching and uptakes inside boiler house, drums, drumheads, oil heaters, feed water heaters, tanks and piping.
- c. Apply two coats of MPI 22 (High Heat Resistant Coating (HR)) to ferrous metal surface over 94 degrees K (200 degrees F) of following items:
 - 1) Exterior of boilers and ferrous metal in connection with boiler settings including supporting members, doors and door frames and fuel oil burning equipment.
 - 2) Steam line flanges, bare pipe, fittings, valves, hangers and supports over 94 degrees K (200 degrees F).
- d. Paint electrical conduits containing cables rated 600 volts or more using two coats of MPI 94 (Exterior Alkyd, Semi-gloss (EO)) in the Federal Safety Orange color in exposed and concealed spaces full length of conduit.
3. Other exposed locations:
 - a. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One coat of MPI 50 (Interior Latex Primer Sealer) and one coat of MPI 11 (Exterior Latex Semi-Gloss (AE)).

3.11 BUILDING AND STRUCTURAL WORK FIELD PAINTING

- A. Painting and finishing of interior and exterior work except as specified under paragraph 3.11 B.
 1. Painting and finishing of new and existing work including colors and gloss of finish selected is specified in Finish Schedule, Section 09 06 00, SCHEDULE FOR FINISHES.
 2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
 3. Painting of ferrous metal and galvanized metal.
 4. Identity painting and safety painting.
- B. Building and Structural Work not Painted:
 1. Prefinished items:

- a. Doors, and similar items specified factory finished under other sections.
- b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
- 2. Finished surfaces:
 - a. Hardware except ferrous metal.
 - b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
 - c. Signs, fixtures, and other similar items integrally finished.
- 3. Concealed surfaces:
 - a. Inside interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
 - b. Inside walls or other spaces behind access doors or panels.
 - c. Surfaces concealed behind permanently installed casework and equipment.
- 4. Moving and operating parts:
 - a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
- 5. Labels:
 - a. Code required label, such as Underwriters Laboratories Inc., Inchcape Testing Services, Inc., or Factory Mutual Research Corporation.
 - b. Identification plates, instruction plates, performance rating, and nomenclature.
- 6. Galvanized metal:
 - a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
 - b. Gas Storage Racks.
 - c. Except where specifically specified to be painted.
- 7. Gaskets.
- 8. Concrete curbs, gutters, pavements, retaining walls, exterior exposed foundations walls and interior walls in pipe basements.
- 9. Face brick.
- 10. Structural steel encased in concrete, masonry, or other enclosure.
- 11. Structural steel to receive sprayed-on fire proofing.
- 12. Ceilings, walls, columns in interstitial spaces.
- 13. Ceilings, walls, and columns in pipe basements.
- 14. Shingles.

3.12 IDENTITY PAINTING SCHEDULE

- A. Identify designated service in accordance with ANSI A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in

accessible pipe spaces, interstitial spaces, and piping behind access panels.

1. Legend may be identified using 2.1 G options or by stencil applications.
2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12 000 mm (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
3. Locate Legends clearly visible from operating position.
4. Use arrow to indicate direction of flow.
5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on drawings where asterisk appears for High, Medium, and Low Pressure designations as follows:
 - a. High Pressure - 414 kPa (60 psig) and above.
 - b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
 - c. Low Pressure - 103 kPa (14 psig) and below.
 - d. Add Fuel oil grade numbers.
6. Legend name in full or in abbreviated form as follows:

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND ABBREVIATIONS
Blow-off		Yellow	Black	Blow-off
Boiler Feedwater		Yellow	Black	Blr Feed
A/C Condenser Water Supply		Green	White	A/C Cond Wtr Sup
A/C Condenser Water Return		Green	White	A/C Cond Wtr Ret
Chilled Water Supply		Green	White	Ch. Wtr Sup
Chilled Water Return		Green	White	Ch. Wtr Ret
Shop Compressed Air		Yellow	Black	Shop Air
Air-Instrument Controls		Green	White	Air-Inst Cont
Drain Line		Green	White	Drain
Emergency Shower		Green	White	Emg Shower
High Pressure Steam		Yellow	Black	H.P. _____*
High Pressure Condensate Return		Yellow	Black	H.P. Ret _____*
Medium Pressure Steam		Yellow	Black	M. P. Stm _____*
Medium Pressure Condensate Return		Yellow	Black	M.P. Ret _____*
Low Pressure Steam		Yellow	Black	L.P. Stm _____*
Low Pressure Condensate Return		Yellow	Black	L.P. Ret _____*
High Temperature Water Supply		Yellow	Black	H. Temp Wtr Sup
High Temperature Water Return		Yellow	Black	H. Temp Wtr Ret

Hot Water Heating Supply		Yellow	Black	H. W. Htg Sup
Hot Water Heating Return		Yellow	Black	H. W. Htg Ret
Gravity Condensate Return		Yellow	Black	Gravity Cond Ret
Pumped Condensate Return		Yellow	Black	Pumped Cond Ret
Vacuum Condensate Return		Yellow	Black	Vac Cond Ret
Fuel Oil - Grade		Green	White	Fuel Oil-Grade ____*
Boiler Water Sampling		Yellow	Black	Sample
Chemical Feed		Yellow	Black	Chem Feed
Continuous Blow-Down		Yellow	Black	Cont. B D
Pumped Condensate		Black		Pump Cond
Pump Recirculating		Yellow	Black	Pump-Recirc.
Vent Line		Yellow	Black	Vent
Alkali		Yellow	Black	Alk
Bleach		Yellow	Black	Bleach
Detergent		Yellow	Black	Det
Liquid Supply		Yellow	Black	Liq Sup
Reuse Water		Yellow	Black	Reuse Wtr
Cold Water (Domestic)	White	Green	White	C.W. Dom
Hot Water (Domestic)				
Supply	White	Yellow	Black	H.W. Dom
Return	White	Yellow	Black	H.W. Dom Ret
Tempered Water	White	Yellow	Black	Temp. Wtr
Ice Water				
Supply	White	Green	White	Ice Wtr
Return	White	Green	White	Ice Wtr Ret
Reagent Grade Water		Green	White	RG
Reverse Osmosis		Green	White	RO
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Pump Drainage		Green	White	Pump Disch
Chemical Resistant Pipe				
Waste		Yellow	Black	Acid Waste
Vent		Yellow	Black	Acid Vent
Atmospheric Vent		Green	White	ATV
Silver Recovery		Green	White	Silver Rec
Oral Evacuation		Green	White	Oral Evac
Fuel Gas		Yellow	Black	Gas
Fire Protection Water				

Sprinkler	Red	White	Auto Spr
Standpipe	Red	White	Stand
Sprinkler	Red	White	Drain

7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6100 mm (20 foot) intervals in between. Use labels with yellow background with black border and words Danger High Voltage Class, // 5000 // 15000 // 25000 //.
8. See Sections for methods of identification, legends, and abbreviations of the following:
 - a. Regular compressed air lines: Section 22 15 00, GENERAL SERVICE COMPRESSED-AIR SYSTEMS.
 - b. Dental compressed air lines: Section 22 61 13.74, DENTAL COMPRESSED-AIR PIPING / Section 22 61 19.74, DENTAL COMPRESSED-AIR EQUIPMENT.
 - c. Laboratory gas and vacuum lines: Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.
 - d. Oral evacuation lines: Section 22 62 19.74, DENTAL VACUUM AND EVACUATION EQUIPMENT.
 - e. Medical Gases and vacuum lines: Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.
 - f. Conduits containing high voltage feeders over 600 volts: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS / Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS / Section 28 05 33, RACEWAYS AND BOXES FOR ELECTRONIC SAFETY AND SECURITY.

3.13 PROTECTION CLEAN UP, AND TOUCH-UP

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

- - - E N D - - -

APPENDIX

Coordinate the following abbreviations used in Section 09 91 00, PAINTING, with other Sections, especially Section 09 06 00, SCHEDULE FOR FINISHES and

other COATING SECTIONS listed. Use the same abbreviation and terms consistently.

Paint or coating Abbreviation

Acrylic Emulsion AE (MPI 11 - semigloss)

Alkyd Semigloss Enamel SG (MPI 47)

Exterior Latex EL??(MPI 11)

Exterior Oil EO (MPI 9 - gloss/MPI 94 - semigloss)

Heat Resistant Paint HR (MPI 22)

Latex Emulsion LE (MPI 54, semigloss)

Polyurethane Varnish PV (MPI 71 - flat)

Wood Stain WS (MPI 90)

- - - E N D - - -

**SECTION 10 14 00
SIGNAGE****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section specifies interior signage for room numbers and code required signs.
- B. This section also specifies parking signs.

1.2 RELATED WORK

- A. Lighted EXIT signs for egress purposes are specified under Division 26, ELECTRICAL.
- B. Color Finish: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 MANUFACTURER'S QUALIFICATIONS

Sign manufacturer shall provide evidence that they regularly and presently manufactures signs similar to those specified in this section as one of their principal products.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 00, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Samples: Sign panels and frames, with letters and symbols, each type. Submit 2 sets. One set of samples will be retained by Resident Engineer, other returned to Contractor.
 - 1. Sign Panel, 200 mm x 250 mm (8 inches x 10 inches), with letters.
 - 2. Color samples of each color, 150 mm x 150 mm (6 inches x 6 inches). Show anticipated range of color and texture.
 - 3. Sample of typeface, arrow and symbols in a typical full size layout.
- C. Manufacturer's Literature:
 - 1. Showing the methods and procedures proposed for the concealed anchorage of the signage system to each surface type.
 - 2. Manufacturer's printed specifications, anchorage details, installation and maintenance instructions.
- D. Samples: Sign location plan, showing location, type and total number of signs required.
- E. Shop Drawings: Scaled for manufacture and fabrication of sign types. Identify materials, show joints, welds, anchorage, accessory items, mounting and finishes.
- F. Full size layout patterns for dimensional letters.

1.5 DELIVERY AND STORAGE

- A. Deliver materials to job in manufacturer's original sealed containers with brand name marked thereon. Protect materials from damage.

- B. Package to prevent damage or deterioration during shipment, handling, storage and installation. Maintain protective covering in place and in good repair until removal is necessary.
- C. Deliver signs only when the site and mounting services are ready for installation work to proceed.
- D. Store products in dry condition inside enclosed facilities.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate
 - B221-06.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and tubes.
- C. Federal Specifications (Fed Spec):
 - MIL-PRF-8184F.....Plastic Sheet, Acrylic, Modified.
 - MIL-P-46144C.....Plastic Sheet, Polycarbonate

1.7 MINIMUM SIGN REQUIREMENTS

- A. Permanent Rooms and Spaces:
 - 1. Tactile and Braille Characters, raised minimum 0.793 mm (1/32 in). Characters shall be accompanied by Grade 2 Braille.
 - 2. Type Styles: Characters shall be uppercase, Helvetica Medium, Helvetica Medium Condensed and Helvetica Regular.
 - 3. Character Height: Minimum 16 mm (5/8 in) high, Maximum 50 mm (2 in).
 - 4. Symbols (Pictograms): Equivalent written description shall be placed directly below symbol, outside of symbol's background field. Border dimensions of symbol background shall be minimum 150 mm (6 in) high.
 - 5. Finish and Contrast: Characters and background shall be eggshell, matte or other non-glare finish with adequate contrast with background.
 - 6. Mounting Location and Height: As shown. Mounted on wall adjacent to the latch side of the door and to avoid door swing and protruding objects.

1.8 COLORS AND FINISHES:

Section 09 06 00, SCHEDULE FOR FINISHES.

PART 2 - PRODUCTS

2.1 GENERAL

- A. Signs of type, size and design shown on the drawings and as specified.
- B. Signs complete with lettering, framing and related components for a complete installation.

- C. Provide graphics items as completed units produced by a single manufacturer, including necessary mounting accessories, fittings and fastenings.
- D. Do not scale drawings for dimensions. Contractor to verify and be responsible for all dimensions and conditions shown by these drawings. Resident Engineer to be notified of any discrepancy in drawing, in field directions or conditions, and/or of any changes required for all such construction details.
- E. The Sign Contractor, by commencing work of this section, assumes overall responsibility, as part of his warranty of work, to assure that assemblies, components and parts shown or required within the work of the section, comply with the Contract Documents. The Contractor shall further warrant: That all components, specified or required to satisfactorily complete the installation are compatible with each other and with conditions of installations.

2.2 PRODUCTS

- A. Aluminum:
 - 1. Sheet and Plate: ASTM B209.
 - 2. Extrusions and Tubing: ASTM B221.
- B. Cast Acrylic Sheet: MIL-PRF-8184F; Type II, class 1, Water white non-glare optically clear. Matt finish water white clear acrylic shall not be acceptable.
- C. Polycarbonate: MIL-P-46144C; Type I, class 1.
- D. Vinyl: 0.1 mm thick machine cut, having a pressure sensitive adhesive and integral colors.

2.3 SIGN STANDARDS

- A. Topography:
 - 1. Type Style: Helvetica Medium and Helvetica Medium Condensed. Initial caps or all caps as indicated in Sign Message Schedule.
 - 2. Arrow: See graphic standards in drawings.
 - 3. Letter spacing: See graphic standards on drawings.
 - 4. Letter spacing: See graphic standards on drawings.
 - 5. All text, arrows, and symbols to be provided in size, colors, typefaces and letter spacing shown. Text shall be a true, clean, accurate reproduction of typeface(s) shown. Text shown in drawings are for layout purposes only; final text for signs is listed in Sign Message Schedule.
- B. Project Colors and Finishes: See Section 09 06 00, SCHEDULE FOR FINISHES.

2.4 SIGN TYPES

- A. General:

1. The interior sign system is comprised of sign types families that are identified by a letter and number which identify a particular group of signs. An additional number identifies a specific type of sign within that family.
 - a. IN indicates a component construction based sign.
 2. The exterior sign system shall be comprised of sign types families that are identified by a letter and number which identify a particular group of signs. An additional number identifies a specific type of sign within that family.
 3. EI designation indicates exterior internally illuminated sign.
 4. EN designation indicates exterior non-illuminated sign.
- B. Interchangeable Component System:
1. Sign Type Families: 03, 05.
 2. Interior sign system capable of being arranged in a variety of configurations with a minimum of attachments, devices and connectors.
 - a. Interchangeable nature of the system shall allow for changes of graphic components of the installed sign, without changing sign in its entirety.
 - b. Component Sign System is comprised of the following primary components:
 - 1) Rail Back utilizing horizontal rails, spaced to allow for uniform, modular sizing of sign types.
 - 2) Rail Insert mounted to back of Copy Panels to allow for attachment to Rail Back.
 - 3) Copy Panels, made of a variety of materials to allow for different graphic needs.
 - 4) End Caps which interlock to Rail Back to enclose and secure changeable Copy Panels.
 - 5) Joiners and Accent Joiners connect separate Rail Backs together.
 - 6) Top Accent Bars which provide decorative trim cap that encloses the top of sign or can connect the sign to a Type 03 Room Number Sign.
 - c. Rail Back, Rail Insert and End Caps in anodized extruded aluminum to allow for tight tolerances and consistent quality of fit and finish.
 - d. Signs in system shall be convertible in the field to allow for enlargement from one size to another in height and width through use of Joiners or Accent Joiners, which connect Rail Back panels together blindly, providing a butt joint between Copy Panels. Accent Joiners shall connect Rail Backs together with a visible 3

- mm (1/8") horizontal rib, flush to the adjacent copy insert surfaces.
- e. Sign configurations shall vary in width from 225 mm (9 inches) to 2050 mm (80 inches), and have height dimensions of 50 mm (2 inches), 75 mm (3 inches), 150 mm (6 inches), 225 mm (9 inches) and 300 mm (12 inches). Height shall be increased beyond 300 mm (12 inches), by repeating height module in full or in part.
3. Rail Back functions as internal structural member of sign using 6063T5 extruded aluminum and anodized black.
- a. Shall accept an extruded aluminum or plastic insert on one sign or on both sides, depending upon sign type.
 - b. Shall be convertible in field to allow for connection to other Rail Back panels, so that additive changes can be made to sign unit.
 - c. Rail shall allow for a variety of mounting devices including wall mounting for screw-on applications, using pressure sensitive tape, freestanding mount, ceiling mount and other mounting devices as needed.
4. Rail Insert functions as a mounting device for Copy Panels on to the Rail Back. The Rail Insert mounts to the back of the Copy Panel with adhesive suitable for use with the particular copy insert material.
- a. Shall allow Copy Panels to slide or snap into the horizontal Rail Back for ease of changeability.
 - b. Shall mount to the back of the Copy Panel with adhesive suitable for use with particular Copy Panel material.
5. Copy Panels shall accept various forms of copy and graphics, and attaches to the Rail Back with the Rail Insert. Copy Panels shall be either ABS plastic with integral color or an acrylic lacquer finish; photo polymer; or, acrylic.
- a. Interchangeable by sliding horizontally from either side of sign, and to other signs in system of equal or greater width or height.
 - b. Cleanable without use of special chemicals or cleaning solutions.
 - c. Copy Insert Materials.
 - 1) ABS Inserts - 2.3 mm (.090 inches) extruded ABS plastic core with .07 mm (.003 inches) acrylic cap bonded during extrusion/texturing process. Pressure bonded to extruded Rail Insert using adhesive. Background color is either integral or painted in acrylic lacquer. ABS inserts finished in a chromium industries #HM335RA texture pattern to prevent glare.
 - 2) Photo polymer Inserts - 3 mm (.125 inches) phenolic photo polymer with raised copy etched to 2.3 mm (.0937 inches),

- bonded to an ABS plastic or extruded aluminum insert with adhesive. Background color is painted in acrylic enamel.
- 3) Changeable Paper/ Insert Holder - Extruded insert holder with integral Rail Insert for connection with structural back panel in 6063T5 aluminum with a black anodized finish. Inserts into holder are paper with a clear 0.7 mm (.030 inches) textured cover. Background color is painted in acrylic lacquer.
 - 4) Acrylic - 2 mm (.080 inches) non-glare acrylic. Pressure bonded to extruded Rail Insert using adhesive. Background color is painted in acrylic lacquer or acrylic enamel.
 - 5) Extruded 6063T5 aluminum with a black anodized finish Insert Holder with integral Rail Insert for connection with Structural Back Panel to hold a 0.7 mm (.030 inches) textured polycarbonate insert and a Sliding Tile which mounts in the Inset Holder and slides horizontally.
 - 6) End Caps - Extruded using 6063T5 aluminum with a black anodized. End Caps interlock with Rail Back with clips to form an integral unit, enclosing and securing the changeable Copy Panels, without requiring tools for assembly.
 - a) Shall be interchangeable to either end of sign and to other signs in the system of equal height.
 - b) Mechanical fasteners can be added to the End Caps that will secure it to Rail Back to make sign tamper resistant.
 - 7) Joiners - Extruded using 6063T5 aluminum with a black anodized finish. Rail Joiners connect Rail Backs together blindly, providing a butt joint between Copy Inserts.
 - 8) Accent Joiners - Extruded using 6063T5 aluminum with a mirror polished finish. Joiner shall connect Rail Backs together with a visible 3 mm (.125 inches) horizontal rib, flush to the adjacent Copy Panel surfaces.
 - 9) Top Accent Rail - Extruded using 6063T5 aluminum with a mirror polished finish. Rail shall provide 3 mm (.125 inches) high decorative trim cap, which butts flush to adjacent Copy Panel and encloses top of Rail Back and Copy Panel.
 - 10) Typography
 - a) Vinyl First Surface Copy (non-tactile) - Applied Vinyl copy.
 - b) Subsurface Copy Inserts - Textured 1 mm (.030 inches) clear polycarbonate face with subsurface applied Vinyl copy. Face shall be back sprayed with paint and laminated to an extruded aluminum carrier insert.

- c) Integral Tactile Copy Inserts - phenolic photo polymer etched with 2.3 mm (.0937 inches) raised copy.
- d) Silk-screened First Surface Copy (non-tactile) - Injection molded or extruded ABS plastic or aluminum insert with first surface applied enamel silk-screened copy.

C. Sign Type Families 03:

1. Tactile sign is to be made from a material that provides for letters, numbers and Braille to be integral with sign plaque material such as: photosensitive polyamide resin, etched metal, sandblasted phenolic or embossed material. Do not apply letters, numbers and Braille with adhesive.
2. Numbers, letters and Braille to be raised 0.793 mm (.0312 inches) from the background surface. The draft of the letters, numbers and Braille to be tapered, vertical and clean.
3. Braille dots are to conform with standard dimensions for literary Braille; (a) Dot base diameter: 1.5 mm (.059 inches) (b) Inter-dot spacing: 2.3 mm (.090 inches) (c) Horizontal separation between cells: 6.0 mm (.241 inches) (d) Vertical separation between cells: 10.0 mm (.395 inches)
4. Entire assembly is painted in specified color. After painting, apply white or other specified color to surface of the numbers and letters. Entire sign is to have a protective clear coat sealant applied.
5. Complete sign is to have an eggshell finish (11 to 19 degree on a 60 degree glossmeter).
6. Provide IN-03.01-EXIT on wall perpendicular to exit door on corridor side. Not required at main entrance doors.

D. Sign Type 05:

1. Text if added to Copy Insert module to be first surface applied vinyl letters.
2. Provide IN-05.01-2 adjacent to office entrance door on corridor side.
3. Provide IN-05.01-2 adjacent to door to sprinkler equipment room on corridor side.

E. Sign Type Family EN-12

1. Provide EN-12.04 at accessible parking stall.

2.5 FABRICATION

- A. Design components to allow for expansion and contraction for a minimum material temperature range of 56 °C (100 °F), without causing buckling, excessive opening of joints or over stressing of adhesives, welds and fasteners.

- B. Form work to required shapes and sizes, with true curve lines and angles. Provide necessary rebates, lugs and brackets for assembly of units. Use concealed fasteners whenever and wherever possible.
- C. Shop fabricate so far as practicable. Joints fastened flush to conceal reinforcement, or welded where thickness or section permits.
- D. Contact surfaces of connected members be true. Assembled so joints will be tight and practically unnoticeable, without use of filling compound.
- E. Signs shall have fine, even texture and be flat and sound. Lines and miters sharp, arises unbroken, profiles accurate and ornament true to pattern. Plane surfaces be smooth flat and without oil-canning, free of rack and twist. Maximum variation from plane of surface plus or minus 0.3 mm (0.015 inches). Restore texture to filed or cut areas.
- F. Level or straighten wrought work. Members shall have sharp lines and angles and smooth surfaces.
- G. Extruded members to be free from extrusion marks. Square turns and corners sharp, curves true.
- H. Drill holes for bolts and screws. Conceal fastenings where possible. Exposed ends and edges mill smooth, with corners slightly rounded. Form joints exposed to weather to exclude water.
- I. Finish hollow signs with matching material on all faces, tops, bottoms and ends. Edge joints tightly mitered to give appearance of solid material.
- J. All painted surfaces properly primed. Finish coating of paint to have complete coverage with no light or thin applications allowing substrate or primer to show. Finished surface smooth, free of scratches, gouges, drips, bubbles, thickness variations, foreign matter and other imperfections.
- K. Movable parts, including hardware, are to be cleaned and adjusted to operate as designed without binding or deformation of members. Doors and covers centered in opening or frame. All contact surfaces fit tight and even without forcing or warping components.
- L. Pre-assemble items in shop to greatest extent possible to minimize field splicing and assembly. Disassemble units only as necessary for shipping and handling limitations. Clearly mark units for re-assembly and coordinated installation.
- M. No signs are to be manufactured until final sign message schedule and location review has been completed by the Resident Engineer & forwarded to contractor.

PART 3 - EXECUTION**3.1 INSTALLATION**

- A. Protect products against damage during field handling and installation. Protect adjacent existing and newly placed construction, landscaping and finishes as necessary to prevent damage during installation. Paint and touch up any exposed fasteners and connecting hardware to match color and finish of surrounding surface.
- B. Mount signs in proper alignment, level and plumb according to the sign location plan and the dimensions given on elevation and sign location drawings. Where otherwise not dimensioned, signs shall be installed where best suited to provide a consistent appearance throughout the project. When exact position, angle, height or location is in doubt, contact Resident Engineer for clarification.
- C. Contractor shall be responsible for all signs that are damaged, lost or stolen while materials are on the job site and up until the completion and final acceptance of the job.
- D. Remove or correct signs or installation work Resident Engineer determines as unsafe or as an unsafe condition.
- E. At completion of sign installation, clean exposed sign surfaces. Clean and repair any adjoining surfaces and landscaping that became soiled or damaged as a result of installation of signs.
- F. Locate signs as shown on the Sign Location Plans.
- G. Certain signs may be installed on glass. A blank glass back up is required to be placed on opposite side of glass exactly behind sign being installed. This blank glass back up is to be the same size as sign being installed.
- H. Contractor will be responsible for verifying that behind each sign location there are no utility lines that will be affected by installation of signs. Any damage during installation of signs to utilities will be the sole responsibility of the Contractor to correct and repair.
- I. Furnish inserts and anchoring devices which must be set in concrete or other material for installation of signs. Provide setting drawings, templates, instructions and directions for installation of anchorage devices which may involve other trades.

- - - END - - -

**SECTION 21 05 11
COMMON WORK RESULTS FOR FIRE SUPPRESSION**

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 21.
- B. Definitions:
 - 1. Exposed: Piping and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

- A. Section 00 72 00, GENERAL CONDITIONS.
- B. Section 01 00 00, GENERAL REQUIREMENTS.
- C. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- D. Excavation and Backfill: Section 31 20 00, EARTH MOVING.
- E. Concrete and Grout: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- F. Building Components for Attachment of Hangers: Section 05 31 00, STEEL DECKING. Section 05 36 00, COMPOSITE METAL DECKING.
- G. Section 05 50 00, METAL FABRICATIONS.
- H. Section 07 84 00, FIRESTOPPING.
- I. Flashing for Wall and Roof Penetrations: Section 07 60 00, FLASHING AND SHEET METAL.
- J. Section 07 92 00, JOINT SEALANTS.
- K. Section 09 91 00, PAINTING.
- L. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS
- M. N. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS
- O. Section 21 05 12, GENERAL MOTOR REQUIREMENTS FOR FIRE-SUPPRESSION EQUIPMENT.
- P. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

- A. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. See other specification sections for any exceptions.
 - 2. Equipment Service: Products shall be supported by a service organization which maintains a complete inventory of repair parts and is located reasonably close to the site.

3. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
 4. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 5. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 6. Asbestos products or equipment or materials containing asbestos shall not be used.
- B. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Resident Engineer prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- C. Guaranty: Section 00 72 00, GENERAL CONDITIONS.
- D. Extended Guarantee Period Services:
1. Qualifications: All service technicians assigned to perform work under this contract shall be qualified and factory trained by the Original Equipment Manufacturer (O.E.M.). Each technician shall have at least three years experience of working on comparable systems and shall be a full time employee of the contractor. The contractor shall furnish, for the Department of Veterans Affairs (VA) review and approval, resumes of all service technicians scheduled to service the equipment and systems. The resume shall include details of experience, training, and educational qualifications and performance evaluations.
 2. Replacement Parts: The contractor shall be equipped with all replacement parts of all equipment and systems to be serviced and the manufacturer's standard service and repair procedures. All replacement parts shall be brand new and of current design. The replacement parts shall be O.E.M. items. Obsolete or refurbished parts are unacceptable. "Approved Equal" parts must have prior approval of the Contracting Officer. Contractor shall furnish evidence of guaranteed supply of parts for the life of the system.

3. Service Supplies: The services shall include, without any additional cost to the government, all replacement parts, special tools and equipment, and consumable materials, that is, lubrication oil, grease, and cleaning materials, as required. The requirement of UL listing, where applicable, shall not be voided by any replacement parts, components, software, or modifications provided by the contractor.
4. Scheduled and Emergency Call Service: The service shall include a scheduled monthly visit to perform systematic examination of equipment and/or systems and a 7 day, 24 hours call back service for emergency service. The emergency service is defined as a situation created by a breakdown or malfunction of any equipment or system warranting urgent attention. A qualified service representative shall respond to the VA request for emergency service within two hours and assess the problem either by telephone or remote diagnostic capability. If the emergency situation cannot be rectified by the VA personnel, on site emergency service shall be provided by sending a qualified service representative within 24 hours. For the rural locations of the VA medical centers, situated over 200 miles from the contractor's established service depot, the maximum response time of 48 hours shall be acceptable. The emergency service shall be limited to adjustments and repairs specifically required to protect the safety of the equipment for which the emergency service was required to be performed.
5. Licensing: The contractor shall be licensed to perform the contracted services. The contractor shall furnish details of all applicable local and state licensing requirements to VA as a part of the qualification requirements. The licenses shall be current, valid through the term of the contract and in the name of the contractor.
6. Documentation Requirements: The contractor shall maintain a separate log for each item of equipment and each system covered under the extended guarantee period service contract with the VA Medical Center (VAMC) Engineering Service. The log shall list dates and times of all scheduled and emergency calls. Each emergency call shall be described with details of the nature and causes of emergency, steps taken to rectify the situations, and specific recommendations to avoid such conditions in the future.
7. Reports: The contractor shall provide a quarterly report for the first year and twice a year for the remainder of the guarantee period for all equipment and systems serviced under the extended guarantee

- period contract. The report shall clearly and concisely describe the services rendered, parts replaced, and repairs performed. The report shall prescribe anticipated future needs of the equipment and systems for preventive and predictive maintenance.
8. Quality Program: The contractor shall provide a description of the quality management and control program. The description shall include a tangible proof the existence of such program, names of at least three customers who have participated in the program, and specific information showing the applicability of program to the project.
9. Training: During each scheduled service visit, the contractor shall actively involve the VAMC maintenance personnel in performing scheduled service and associated activities. The practical training during the scheduled service visits shall include parting oral and written instructions, for each specific task of the servicing contract, to the VAMC maintenance personnel who shall operate the hardware and software in accordance with the intent of the design and under direct supervision of the service contractor's qualified service technician. At the end of the first year of the service contract, the contractor shall obtain a certificate from the VAMC Engineering Service confirming completion of training to the authorized VA representatives.
10. Classroom Training: Provide list and costs of available classroom training courses offered by contractor or O.E.M. //
- E. Supports for sprinkler piping shall be in conformance with NFPA 13.
- F. Supports for standpipe shall be in conformance with NFPA 14.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
1. Equipment and materials identification.
 2. Fire-stopping materials.
 3. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 4. Wall, floor, and ceiling plates.
- C. Coordination Drawings: In accordance with Section 00 72 00, GENERAL CONDITIONS, Article, SUBCONTRACTS AND WORK COORDINATION. Provide detailed layout drawings of all piping systems. In addition provide details of the following.
1. Mechanical equipment rooms.

2. Interstitial space.
3. Hangers, inserts, supports, and bracing.
4. Pipe sleeves.
5. Equipment penetrations of floors, walls, ceilings, or roofs.

D. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
- A36/A36M-2001.....Carbon Structural Steel
- A575-96.....Steel Bars, Carbon, Merchant Quality, M-Grades R
(2002)
- E84-2003.....Standard Test Method for Burning Characteristics
of Building Materials
- E119-2000.....Standard Test Method for Fire Tests of Building
Construction and Materials
- C. National Fire Protection Association (NFPA):
- 90A-96.....Installation of Air Conditioning and Ventilating
Systems
- 101-97.....Life Safety Code

PART 2 - PRODUCTS

2.1 LIFTING ATTACHMENTS

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.2 ELECTRIC MOTORS

- A. Section 21 05 12, GENERAL MOTOR REQUIREMENTS FOR FIRE-SUPPRESSION EQUIPMENT, specifies the applicable requirements for electric motors. Provide special energy efficient motors as scheduled. Unless otherwise specified for a particular application use electric motors with the following requirements.

- B. Single-phase Motors: Capacitor-start type for hard starting applications. Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC).
- C. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type. Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.
- D. Rating: Continuous duty at 100 percent capacity in an ambient temperature of 40 degrees centigrade (104 degrees F); minimum horsepower as shown on drawings; maximum horsepower in normal operation not to exceed nameplate rating without service factor.
- E. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.

2.3 VARIABLE SPEED MOTOR CONTROLLERS

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for specifications.
- B. The combination of controller and motor shall be provided by the respective pump manufacturer, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. pumps, shall be product of a single manufacturer.
- C. Motors shall be energy efficient type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.
- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.

2.4 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
- D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:

1. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
2. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
3. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.5 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping.

2.6 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

AK2.7 PIPE PENETRATIONS

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
 1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from this requirement must receive prior approval of Resident Engineer.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing

through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.

- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.8 TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the Resident Engineer, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the Resident Engineer.
- D. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.9 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Use also where insulation ends on exposed water supply pipe drop from overhead. Provide a

watertight joint in spaces where brass or steel pipe sleeves are specified.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Coordinate location of piping, sleeves, inserts, hangers, and equipment. Locate piping, sleeves, inserts, hangers, and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Protection and Cleaning:
 - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Resident Engineer. Damaged or defective items in the opinion of the Resident Engineer, shall be replaced.
 - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly exposed materials and equipment.
- C. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- D. Install gages, valves, and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- E. Work in Existing Building:
 - 1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
 - 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
 - 3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type

- drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the Resident Engineer. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the Resident Engineer for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After Resident Engineer's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.
- F. Work in Animal Research Areas: Seal all pipe penetrations with silicone sealant to prevent entrance of insects.
- G. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.
- H. Inaccessible Equipment:
1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 MOTOR AND DRIVE ALIGNMENT

- A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.
- B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

3.3 LUBRICATION

Field check and lubricate equipment requiring lubrication prior to initial operation.

3.4 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.5 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the Resident Engineer.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.6 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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