

**SECTION 04 20 00  
UNIT MASONRY**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies requirements for construction of masonry unit walls.

**1.2 RELATED WORK**

- A. Mortars Section 04 05 13, MASONRY MORTARING,
- B. Cavity insulation: Section 07 21 13, THERMAL INSULATION.
- C. Sealants and sealant installation: Section 07 92 00, JOINT SEALANTS.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Samples:
  - 1. Face brick, sample panel, 200 mm by 400 mm (8 inches by 16 inches,) showing full color range and texture of bricks, bond, and proposed mortar joints.
  - 2. Concrete masonry units, when exposed in finish work.
  - 3. Anchors, and ties, one each and joint reinforcing 1200 mm (48 inches) long.
- C. Shop Drawings:
  - 1. Special masonry shapes.
  - 2. Drawings, showing reinforcement, applicable dimensions and methods of hanging soffit or lintel masonry and reinforcing masonry for embedment of anchors for hung fixtures.
  - 3. Ceramic glazed structural facing tile or concrete masonry units for typical window and door openings, and, for special conditions as affected by structural conditions.
- D. Certificates:
  - 1. Certificates signed by manufacturer, including name and address of contractor, project location, and the quantity, and date or dates of shipment of delivery to which certificate applies.
  - 2. Indicating that the following items meet specification requirements:
    - a. Face brick.
    - b. Solid and load-bearing concrete masonry units, including fire-resistant rated units.
  - 3. Testing laboratories facilities and qualifications of its principals and key personnel to perform tests specified.
- E. Laboratory Test Reports:
  - 1. Brick for pre-built masonry panels.
- F. Manufacturer's Literature and Data:
  - 1. Anchors, ties, and reinforcement.
  - 2. Shear keys.

3. Reinforcing bars.

**1.4 SAMPLE PANEL; NA**

**1.5 WARRANTY**

Warrant exterior masonry walls against moisture leaks and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be five years.

**1.6 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A951-06..... Steel Wire for Masonry Joint Reinforcement.
  - A615/A615M-09 ..... Deformed and Plain Billet-Steel Bars for Concrete Reinforcement.
  - A675/A675M-03(R2009) ..... Standard Specification for Steel Bars, Carbon, Hot-Wrought, Special Quality, Mechanical Properties C34-03 Structural Clay Load-Bearing Wall Tile
  - C55-09..... Concrete Building Brick
  - C56-10..... Structural Clay Non-Load-Bearing Tile
  - C62-0..... Building Brick (Solid Masonry Units Made From Clay or Shale)
  - C67-09..... Sampling and Testing Brick and Structural Clay Tile
  - C90-11..... Load-Bearing Concrete Masonry Units
  - C126-10..... Ceramic Glazed Structural Clay Facing Tile, Facing Brick, and Solid Masonry Units
  - C216-10..... Facing Brick (Solid Masonry Units Made From Clay or Shale)
  - C476-10..... Standard Specification for Grout for Masonry
  - C612-10..... Mineral Fiber Block and Board Thermal Insulation
  - C744-10..... Prefaced Concrete and Calcium Silicate Masonry Units.
  - D1056-07..... Flexible Cellular Materials - Sponge or Expanded Rubber
  - D2000-08..... Rubber Products in Automotive Applications
  - D2240-05(R2010)..... Rubber Property - Durometer Hardness
  - D3574-08..... Flexible Cellular Materials-Slab, Bonded, and Molded Urethane Foams
  - F1667-11 ..... Fasteners: Nails, Spikes and Staples
- C. Masonry Industry Council:
  - Hot and Cold Weather Masonry Construction Manual-98 (R2000).
- D. American Welding Society (AWS):

D1.4-11 Structural Welding Code – Reinforcing Steel.

E. Federal Specifications (FS):

FF-S-107C-00 ..... Screws, Tapping and Drive

F. Brick Industry Association - Technical Notes on Brick Construction (BIA):

11-2001 ..... Guide Specifications for Brick Masonry, Part I

11A-1988 ..... Guide Specifications for Brick Masonry, Part II

11B-1988 ..... Guide Specifications for Brick Masonry, Part III Execution

11C-1998 ..... Guide Specification for Brick Masonry Engineered Brick Masonry,  
Part IV

11D-1988 ..... Guide Specifications for Brick Masonry Engineered Brick  
Masonry, Part IV continued

G. Masonry Standards Joint Committee; Specifications for Masonry Structures TMS 602-08/ACI  
530.1-08/ASCE 6-08 (2008 MSJC Book Version TMS-0402-08).

**PART 2 - PRODUCTS**

**2.1 BRICK**

A. Face Brick:

1. ASTM C216, Grade SW, Type FBS.
2. Brick when tested in accordance with ASTM C67: Classified slightly efflorescent or better.
3. Size:
  - a. Modular
  - b. Thin Brick: 13 mm (1/2 inch) thick with angle shapes for corners.

**2.2 CONCRETE MASONRY UNITS: NA**

**2.3 CLAY TILE UNITS: NA**

**2.4 SHEAR KEYS: NA**

**2.5 REINFORCEMENT:**

- A. Steel Reinforcing Bars: ASTM A615, deformed bars, 420 MPa (Grade 60) for bars No. 10 to No. 57 (No. 3 to No. 18), except as otherwise indicated.
- B. Where 6 mm diameter (No. 2) bars are shown, provide plain, round, carbon steel bars, ASTM A675, 550 MPa (Grade 80).
- C. Shop-fabricate reinforcement bars which are shown to be bent or hooked.
- D. Joint Reinforcement:
  1. Form from wire complying with ASTM A951.
  2. Galvanized after fabrication.
  3. Width of joint reinforcement 40 mm (1 5/8-inches) less than nominal width of masonry wall or partition.
  4. Cross wires welded to longitudinal wires.
  5. Joint reinforcing at least 3000 mm (10 feet) in length.

6. Joint reinforcing in rolls is not acceptable.
7. Joint reinforcing that is crimped to form drip is not acceptable.
8. Maximum spacing of cross wires 400 mm (16 inches) to longitudinal wires.
9. Ladder Design:
  - a. Longitudinal wires deformed 4 mm (0.16 inch) diameter wire.
  - b. Cross wires 2.6 mm (0.10 inch) diameter.
10. Trussed Design:
  - a. Longitudinal and cross wires not less than 4 mm (0.16 inch nominal) diameter.
  - b. Longitudinal wires deformed.
11. Multiple Wythes and Cavity wall ties:
  - a. Longitudinal wires 2.6 mm (0.10 inch), two in each wythe with ladder truss wires 2.6 mm (0.10 inch) overlay, welded to each longitudinal wire.
  - b. Longitudinal wires 4 mm (0.16 inch) with U shape 2.6 mm (0.10 inch) rectangular ties extending into other wythe not less than 75 mm (3 inches) spaced 400 mm o.c. (16 inches). Adjustable type with U shape tie designed to receive 4 mm (0.16 inch) pintle projecting into other wythe 75 mm (3 inches) minimum.

## **2.6 ANCHORS, TIES, AND REINFORCEMENT**

- A. Steel Reinforcing Bars: ASTM A615M, deformed bars, grade as shown.
- B. Joint Reinforcement:
  1. Form from wire complying with ASTM A951.
  2. Galvanized after fabrication.
  3. Width of joint reinforcement 40 mm (0.16 inches) less than nominal width of masonry wall or partition.
  4. Cross wires welded to longitudinal wires.
  5. Joint reinforcement at least 3000 mm (10 feet) in length.
  6. Joint reinforcing in rolls is not acceptable.
  7. Joint reinforcing that is crimped to form drip is not acceptable.
  8. Maximum spacing of cross wires 400 mm (16 inch) to longitudinal wires.
  9. Ladder Design:
    - a. Longitudinal wires deformed 4 mm (0.16 inch) diameter wire.
    - b. Cross wires 2.6 mm (0.10 inch) diameter.
  10. Trussed Design:
    - a. Longitudinal and cross wires not less than 4 mm (0.16 inch nominal) diameter.
    - b. Longitudinal wires deformed.
  11. Multiple Wythes and Cavity wall ties:
    - a. Longitudinal wires 4 mm (0.16 inch), two in each wythe with ladder truss wires 4 mm (0.16 inch) overlay, welded to each longitudinal wire.

- b. Longitudinal wires 4 mm (0.16 inch) with U shape 4 mm (0.16 inch) rectangular ties extending into other wythe not less than 75 mm (3 inches) spaced 400 mm o.c. (16 inches). Adjustable type with U shape tie designed to receive 4 mm (0.16 inch) pintle projecting into other wythe 75 mm (3 inches min.).
- C. Adjustable Veneer Anchor for Frame Walls:
  1. Two piece, adjustable anchor and tie.
  2. Anchor and tie may be either type; use only one type throughout.
  3. Loop Type:
    - a. Anchor: Screw-on galvanized steel anchor strap 2.75 mm (0.11 inch) by 19 mm (3/4 inch) wide by 225 mm (9 inches) long, with 9 mm (0.35 inch) offset and 100 mm (4 inch) adjustment. Provide 5 mm (0.20 inch) hole at each end for fasteners.
    - b. Ties: Triangular tie, fabricated of 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Ties long enough to engage the anchor and be embedded not less than 50 mm (2 inches) into the bed joint of the masonry veneer.
  4. Angle Type:
    - a. Anchor: Minimum 2 mm (16 gage) thick galvanized steel angle shaped anchor strap. Provide hole in vertical leg for fastener. Provide hole near end of outstanding leg to suit upstanding portion of tie.
    - b. Tie: Fabricate from 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Form "L" shape to be embedded not less than 50 mm (2 inches) into the bed joint of the masonry veneer and provide upstanding leg to fit through hole in anchor and be long enough to allow 50 mm (2 inches) of vertical adjustment.
- D. Dovetail Anchors:
  1. Corrugated steel dovetail anchors formed of 1.5 mm (0.0598 inch) thick by 25 mm (1 inch) wide galvanized steel, 90 mm (3-1/2 inches) long where used to anchor 100 mm (4 inch) nominal thick masonry units, 140 mm (5-1/2 inches) long for masonry units more than 100 mm (4 inches) thick.
  2. Triangular wire dovetail anchor 100 mm (4 inch) wide formed of 4 mm (9 gage) steel wire with galvanized steel dovetail insert. Anchor length to extend at least 75 mm (3 inches) into masonry, 25 mm (1 inch) into 40 mm (1-1/2 inch) thick units.
  3. Form dovetail anchor slots from 0.6 mm (0.0239 inch) thick galvanized steel (with felt or fiber filler).
- E. Individual ties:
  1. Rectangular ties: Form from 5 mm (3/16 inch) diameter galvanized steel rod to a rectangular shape not less than 50 mm (2 inches) wide by sufficient length for ends of ties to extend within 25 mm (1 inch) of each face of wall. Ties that are crimped to form drip are not permitted.
  2. Adjustable Cavity Wall Ties:

- a. Adjustable wall ties may be used at Contractor's option.
  - b. Two piece type permitting up to 40 mm (1-1/2 inch) adjustment.
  - c. Form ties from 5 mm (3/16 inch) diameter galvanized steel wire.
  - d. Form one piece to a rectangular shape 105 mm (4-1/8 inches) wide by length required to extend into the bed joint 50 mm (2 inches).
  - e. Form the other piece to a 75 mm (3 inch) long by 75 mm (3 inch) wide shape, having a 75 mm (3 inch) long bent section for engaging the 105 mm (4-1/8 inch) wide piece to form adjustable connection.
- F. Wall Ties, (Mesh or Wire):
- 1. Mesh wall ties formed of ASTM A82, W0.5, 2 mm, (16 gage) galvanized steel wire 13 mm by 13 mm (1/2 inch by 1/2 inch) mesh, 75 mm (3 inches) wide by 200 mm (8 inches) long.
  - 2. Rectangular wire wall ties formed of W1.4, 3 mm, (9 gage) galvanized steel wire 50 mm (2 inches) wide by 200 mm (8 inches) long.
- G. Corrugated Wall Tie:
- 1. Form from 1.5 mm (0.0598 inch) thick corrugated, galvanized steel 30 mm (1-1/4 inches) wide by lengths so as to extend at least 100 mm (4 inches) into joints of new masonry plus 38 mm (1-1/2 inch) turn-up.
  - 2. Provide 5 mm (3/16 inch) hole in turn-up for fastener attachment.
- H. Adjustable Steel Column Anchor:
- 1. Two piece anchor consisting of a 6 mm (1/4 inch) diameter steel rod to be welded to steel with offset ends, rod to permit 100 mm (4 inch) vertical adjustment of wire anchor.
  - 2. Triangular shaped wire anchor 100 mm (4 inches) wide formed from 5 (3/16 inch) diameter galvanized wire, to extend at least 75 mm (3 inches) into joints of masonry.
- I. Adjustable Steel Beam Anchor:
- 1. Z or C type steel strap, 30 mm (1 1/4 inches) wide, 3 mm (1/8 inch) thick.
  - 2. Flange hook not less than 38 mm (1 1/2 inches) long.
  - 3. Length to embed in masonry not less than 50 mm (2 inches) in 100 mm (4 inch) nominal thick masonry and 100 mm (4 inches) in thicker masonry.
  - 4. Bend masonry end not less than 40 mm (1 1/2 inches).
- J. Ridge Wall Anchors:
- 1. Form from galvanized steel not less than 25 mm (1 inch) wide by 5 mm (3/16 inch) thick by 600 mm (24 inches) long, plus 50 mm (2 inch) bends.
  - 2. Other lengths as shown.

## **2.7 PREFORMED COMPRESSIBLE JOINT FILLER**

- A. Thickness and depth to fill the joint as specified.
- B. Closed Cell Neoprene: ASTM D1056, Type 2, Class A, Grade 1, B2F1.
- C. Non-Combustible Type: ASTM C612, Class 5, 1800 degrees F.

## **2.8 ACCESSORIES**

- A. Weep Hole Wicks: Glass fiber ropes, 10 mm (3/8 inch) minimum diameter, 300 mm (12 inches) long.
- B. Box Board:
  - 1. Mineral Fiber Board: ASTM C612, Class 1.
  - 2. 25 mm (1 inch) thickness.
  - 3. Other spacing material having similar characteristics may be used subject to the Resident Engineer's approval.
- C. Masonry Cleaner:
  - 1. Detergent type cleaner selected for each type masonry used.
  - 2. Acid cleaners are not acceptable.
  - 3. Use soapless type specially prepared for cleaning brick or concrete masonry as appropriate.
- D. Fasteners:
  - 1. Concrete Nails: ASTM F1667, Type I, Style 11, 19 mm (3/4 inch) minimum length.
  - 2. Masonry Nails: ASTM F1667, Type I, Style 17, 19 mm (3/4 inch) minimum length.
  - 3. Screws: FS-FF-S-107, Type A, AB, SF thread forming or cutting.

## **2.9 PRE-BUILT MASONRY PANELS**

- A. Shop fabricated under a controlled environment, in a plant capable of manufacturing, transporting, and storing the finished panels.
- B. Fabricate panels to size and configuration shown, conforming to approved shop drawing.
- C. Fabricate panels in jigs.
- D. Reject panels failing to meet these requirements.
  - 1. Plumb head joints.
  - 2. Panel dimensions tolerances: Accurate to plus 0 mm (0 inch) and minus 6 mm (1/4 inch) in 3600 mm (12 feet).
  - 3. Panels true, free of warp or rack, and plumb on base.

## **PART 3 - EXECUTION**

### **3.1 JOB CONDITIONS**

- A. Protection:
  - 1. Cover tops of walls with nonstaining waterproof covering, when work is not in progress. Secure to prevent wind blow off.
  - 2. On new work protect base of wall from mud, dirt, mortar droppings, and other materials that will stain face, until final landscaping or other site work is completed.
- B. Cold Weather Protection:
  - 1. Masonry may be laid in freezing weather when methods of protection are utilized.
  - 2. Comply with MSJC and "Hot and Cold Weather Masonry Construction Manual".

### **3.2 CONSTRUCTION TOLERANCES**

- A. Lay masonry units plumb, level and true to line within the tolerances as per MSJC requirements and as follows:
- B. Maximum variation from plumb:
  - 1. In 3000 mm (10 feet) - 6 mm (1/4 inch).
  - 2. In 6000 mm (20 feet) - 10 mm (3/8 inch).
  - 3. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).
- C. Maximum variation from level:
  - 1. In any bay or up to 6000 mm (20 feet) - 6 mm (1/4 inch).
  - 2. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).
- D. Maximum variation from linear building lines:
  - 1. In any bay or up to 6000 mm (20 feet) - 13 mm (1/2 inch).
  - 2. In 12 000 mm (40 feet) or more - 19 mm (3/4 inch).
- E. Maximum variation in cross-sectional dimensions of columns and thickness of walls from dimensions shown:
  - 1. Minus 6 mm (1/4 inch).
  - 2. Plus 13 mm (1/2 inch).
- F. Maximum variation in prepared opening dimensions:
  - 1. Accurate to minus 0 mm (0 inch).
  - 2. Plus 6 mm (1/4 inch).

### **3.3 INSTALLATION GENERAL**

- A. Keep finish work free from mortar smears or spatters, and leave neat and clean.
- B. Anchor masonry as specified in Paragraph, ANCHORAGE.
- C. Wall Openings:
  - 1. Fill hollow metal frames built into masonry walls and partitions solid with mortar as laying of masonry progresses.
  - 2. If items are not available when walls are built, prepare openings for subsequent installation.
- D. Tooling Joints:
  - 1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.
  - 2. Tool while mortar is soft enough to be compressed into joints and not raked out.
  - 3. Finish joints in exterior face masonry work with a jointing tool, and provide smooth, water-tight concave joint unless specified otherwise.
  - 4. Tool Exposed interior joints in finish work concave unless specified otherwise.
- E. Wetting and Wetting Test:
  - 1. Test and wet brick or clay tile in accordance with BIA 11B.
  - 2. Do not wet concrete masonry units or glazed structural facing tile before laying.

### 3.4 ANCHORAGE

- A. Veneer to Frame Walls:
  - 1. Use adjustable veneer anchors.
  - 2. Fasten anchor to stud through sheathing with self drilling and tapping screw, one at each end of loop type anchor.
  - 3. Space anchors not more than 400 mm (16 inches) on center vertically at each stud.
- B. Veneer to Concrete Walls:
  - 1. Install dovetail slots in concrete vertically at 600 mm (2 feet) on centers.
  - 2. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals.
  - 3. Anchor new masonry facing to existing concrete with corrugated wall ties spaced at 400 mm, (16 inch) maximum vertical intervals, and at 600 mm (2 feet) maximum horizontal intervals. Fasten ties to concrete with power actuated fasteners or concrete nails.
- C. Masonry Facing to Backup and Cavity Wall Ties:
  - 1. Use individual ties for new work.
  - 2. Stagger ties in alternate courses, and space at 400 mm (16 inches) maximum vertically, and 600 mm (2 feet) horizontally.
  - 3. At openings, provide additional ties spaced not more than 900 mm (3 feet) apart vertically around perimeter of opening, and within 300 mm (12 inches) from edge of opening.
  - 4. Anchor new masonry facing to existing masonry with corrugated wall ties spaced at 400 mm (16 inch) maximum vertical intervals and at every second masonry unit horizontally. Fasten ties to masonry with masonry nails.
  - 5. Option: Use joint reinforcing for multiple wythes and cavity wall ties spaced not more than 400 mm (16 inches) vertically.
  - 6. Tie interior and exterior wythes of reinforced masonry walls together with individual ties. Provide ties at intervals not to exceed 600 mm (24 inches) on center horizontally, and 400 mm (16 inches) on center vertically. Lay ties in the same line vertically in order to facilitate vibrating of the grout pours.
- D. Anchorage of Abutting Masonry:
  - 1. Anchor interior 100 mm (4 inch) thick masonry partitions to exterior masonry walls with wall ties. Space ties at 600 mm (2 foot) maximum vertical intervals. Extend ties 100 mm (4 inches) minimum into masonry.
  - 2. Anchor interior masonry bearing walls or interior masonry partitions over 100 mm (4 inches) thick to masonry walls with rigid wall anchors spaced at 400 mm (16 inch) maximum vertical intervals.
  - 3. Anchor abutting masonry walls and partitions to concrete with dovetail anchors. Install dovetail slots vertically in concrete at centerline of abutting wall or partition. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals. Secure anchors to existing wall with two 9 mm (3/8 inch) by 75 mm (3 inch) expansion bolts or two power-driven fasteners.

4. Anchor abutting interior masonry partitions to existing concrete and existing masonry construction, with corrugated wall ties. Extend ties at least 100 mm (4 inches) into joints of new masonry. Fastened to existing concrete and masonry construction, with powder actuated drive pins, nail or other means that provides rigid anchorage. Install anchors at 400 mm (16 inch) maximum vertical intervals.
- E. Masonry Furring:
1. Anchor masonry furring less than 100 mm (4 inches) nominal thick to masonry walls or to concrete with corrugated wall ties or dovetail anchors.
  2. Space not over 600 mm (2 feet) on centers in both directions.
- F. Anchorage to Steel Beams or Columns:
1. Use adjustable beam anchors on each flange.
  2. At columns weld the 6 mm (1/4 inch) steel rod to steel columns at 300 mm (12 inch) intervals, and place wire ties in masonry courses at 400 mm (16 inches) maximum vertically.

### **3.5 REINFORCEMENT**

- A. Joint Reinforcement:
1. Use as joint reinforcement in CMU wythe of combination brick and CMU, cavity walls, and single wythe concrete masonry unit walls or partitions.
  2. Reinforcing may be used in lieu of individual ties for anchoring brick facing to CMU backup in exterior masonry walls.
  3. Brick veneer over frame backing walls does not require joint reinforcement.
  4. Locate joint reinforcement in mortar joints at 400 mm (16 inch) maximum vertical intervals.
  5. Additional joint reinforcement is required in mortar joints at both 200 mm (8 inches) and 400 (16 inches) above and below windows, doors, louvers and similar openings in masonry, except where other type anchors are required for anchorage of masonry to concrete structure.
  6. Joint reinforcement is required in every other course of stack bond CMU masonry.
  7. Wherever brick masonry is backed up with stacked bond masonry, joint reinforcement is required in every other course of CMU backup, and in corresponding joint of facing brick.
- B. Steel Reinforcing Bars:
1. Install in cells of hollow masonry units where required for vertical reinforcement and in bond beam units for lintels and bond beam horizontal reinforcement. Install in wall cavities of reinforced masonry walls where shown.
  2. Use grade 60 bars if not specified otherwise.
  3. Bond Beams:
    - a. Form Bond beams of load-bearing concrete masonry units filled with ASTM C476 grout and reinforced with 2-#15m (#5) reinforcing steel unless shown otherwise. Do not cut reinforcement.
    - b. Brake bond beams only at expansion joints and at control joints, if shown.
  4. Stack Bond:

- a. Locate additional joint reinforcement in vertical and horizontal joints as shown.
  - b. Anchor vertical reinforcement into the foundation or wall or bond beam below and hold in place.
  - c. Provide temporary bracing for walls over 8 ft. tall until permanent horizontal bracing is completed.
5. Grout openings:
- a. Leave cleanout holes in double wythe walls during construction by omitting units at the base of one side of the wall.
  - b. Locate 75 mm x 75 mm (3 in. x 3 in.) min. clean-out holes at location of vertical reinforcement.
  - c. Keep grout space clean of mortar accumulation and sand debris. Clean the grout space every day using a high pressure jet stream of water, or compressed air, or industrial vacuum, or by laying wood strips on the metal ties as the wall is built. If wood strips are used, lift strips with wires as the wall progresses and before placing each succeeding course of wall ties.

### **3.6 BRICK EXPANSION AND CMU CONTROL JOINTS.**

- A. Provide brick expansion (BEJ) and CMU control (CJ) joints where shown on drawings.
- B. Keep joint free of mortar and other debris.
- C. Where joints occur in masonry walls.
  - 1. Install preformed compressible joint filler in brick wythe.
  - 2. Install cross shaped shear keys in concrete masonry unit wythe with preformed compressible joint filler on each side of shear key unless otherwise specified.
  - 3. Install filler, backer rod, and sealant on exposed faces.
- D. Use standard notched concrete masonry units (sash blocks) made in full and half-length units where shear keys are used to create a continuous vertical joint.
- E. Interrupt steel joint reinforcement at expansion and control joints unless otherwise shown.
- F. Fill opening in exposed face of expansion and control joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

### **3.7 BUILDING EXPANSION AND SEISMIC JOINTS**

- A. Keep joint free of mortar. Remove mortar and other debris.
- B. Install non-combustible, compressible type joint filler to fill space completely except where sealant is shown on joints in exposed finish work.
- C. Where joints are on exposed faces, provide depth for backer rod and sealant as specified in Section 07 92 00, JOINT SEALANTS, unless shown otherwise.

### **3.8 ISOLATION SEAL**

- A. Where full height walls or partitions lie parallel or perpendicular to and under structural beams or shelf angles, provide a separation between walls or partitions and bottom of beams or shelf angles not less than the masonry joint thickness unless shown otherwise.
- B. Insert in the separation, a continuous full width strip of non-combustible type compressible joint filler.
- C. Where exposed in finish work, cut back filler material in the joint enough to allow for the joint to be filled with sealant material specified in Section 07 92 00, JOINT SEALANTS.

### **3.9 BRICKWORK**

- A. Lay clay brick in accordance with BIA Technical Note 11 series.
- B. Laying:
  - 1. Lay brick in running bond with course of masonry bonded at corners unless shown otherwise
  - 2. Maintain bond pattern throughout.
  - 3. Do not use brick smaller than half-brick at any angle, corner, break or jamb.
  - 4. Where length of cut brick is greater than one half but less than a whole brick, maintain the vertical joint location of such units.
  - 5. Lay exposed brickwork joints symmetrical about center lines of openings.
  - 6. Do not structural bond multi wythe brick walls unless shown.
  - 7. Before starting work, lay facing brick on foundation wall and adjust bond to openings, angles, and corners.
  - 8. Lay brick for sills with wash and drip.
  - 9. Build solid brickwork as required for anchorage of items.
- C. Joints:
  - 1. Exterior and interior joint widths: Lay for three equal joints in 200 mm (eight inches) vertically, unless shown otherwise.
  - 2. Rake joints for pointing with colored mortar when colored mortar is not full depth.
  - 3. Arches:
    - a. Flat arches (jack arches) lay with camber of 1 in 200 (1/16 inch per foot) of span.
    - b. Face radial arches with radial brick with center line of joints on radial lines.
    - c. Form Radial joints of equal width.
    - d. Bond arches into backing with metal ties in every other joint.
- D. Weep Holes:
  - 1. Install weep holes at 600 mm (24 inches) on center in bottom of vertical joints of exterior masonry veneer or cavity wall facing over foundations, bond beams, and other water stops in the wall.
  - 2. Form weep holes using wicks made of mineral fiber insulation strips turned up 200 mm (8 inches) in cavity. Anchor top of strip to backup to securely hold in place.
  - 3. Install sand or pea gravel in cavity approximately 75 mm (3 inches) high between weep holes.

E. Cavity Type Exterior Walls:

1. Keep air space clean of mortar accumulations and debris.
  - a. Clean cavity by use of hard rubber, wood or metal channel strips having soft material on sides contacting wythes.
  - b. Lift strips with wires before placing next courses of horizontal joint reinforcement or individual ties.
2. For each lift lay two courses of concrete masonry units, followed by six courses of brick facing.
3. Veneer Framed Walls:
  - a. Build with 100 mm (4 inches) of face brick over sheathed stud wall with air space.
  - b. Keep air space clean of mortar accumulations and debris.

**3.10 CONCRETE MASONRY AND STRUCTURAL CLAY TILE UNITS: NA**

**3.11 GLAZED STRUCTURAL FACING TILE (GSFT): NA**

**3.12 POINTING: NA**

**3.13 GROUTING: NA**

**3.14 PLACING REINFORCEMENT**

- A. General: Clean reinforcement of loose rust, mill scale, earth, ice or other materials which will reduce bond to mortar or grout. Do not use reinforcement bars with kinks or bends not shown on the Contract Drawings or final shop drawings, or bars with reduced cross-section due to excessive rusting or other causes.
- B. Position reinforcement accurately at the spacing indicated. Support and secure vertical bars against displacement. Horizontal reinforcement may be placed as the masonry work progresses. Where vertical bars are shown in close proximity, provide a clear distance between bars of not less than the nominal bar diameter or 25 mm (1 inch), whichever is greater.
- C. For columns, piers and pilasters, provide a clear distance between vertical bars as indicated, but not less than 1 1/2 times the nominal bar diameter or 38 mm (1-1/2 inches), whichever is greater. Provide lateral ties as indicated.
- D. Splice reinforcement bars where shown; do not splice at other places unless accepted by the Resident Engineer. Provide lapped splices, unless otherwise indicated. In splicing vertical bars or attaching to dowels, lap ends, place in contact and wire tie.
- E. Provide not less than minimum lap as indicated on shop drawings, or if not indicated, as required by governing code.
- F. Weld splices where indicated. Comply with the requirements of AWS D1.4 for welding materials and procedures.
- G. Embed metal ties in mortar joints as work progresses, with a minimum mortar cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations.

- H. Embed prefabricated horizontal joint reinforcement as the work progresses, with a minimum cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations. Lap joint reinforcement not less than 150 mm (6 inches) at ends. Use prefabricated "L" and "T" sections to provide continuity at corners and intersections. Cut and bend joint reinforcement as recommended by manufacturer for continuity at returns, offsets, column fireproofing, pipe enclosures and other special conditions.
- I. Anchoring: Anchor reinforced masonry work to supporting structure as indicated.
- J. Anchor reinforced masonry walls to non-reinforced masonry where they intersect.

## **.15 CLEANING AND REPAIR**

- A. General:
  - 1. Clean exposed masonry surfaces on completion.
  - 2. Protect adjoining construction materials and landscaping during cleaning operations.
  - 3. Cut out defective exposed new joints to depth of approximately 19 mm (3/4 inch) and repoint.
  - 4. Remove mortar droppings and other foreign substances from wall surfaces.
- B. Brickwork:
  - 1. First wet surfaces with clean water, then wash down with a solution of soapless detergent. Do not use muriatic acid.
  - 2. Brush with stiff fiber brushes while washing, and immediately thereafter hose down with clean water.
  - 3. Free clean surfaces of traces of detergent, foreign streaks, or stains of any nature.
- C. Concrete Masonry Units:
  - 1. Immediately following setting, brush exposed surfaces free of mortar or other foreign matter.
  - 2. Allow mud to dry before brushing.
- D. Glazed Structural Facing Tile or Brick Units:
  - 1. Clean as recommended by tile or brick manufacturer. Protect light colored mortar joints from discoloration during cleaning.
  - 2. Prepare schedule of test locations.

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