SECTION 07 53 23
ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING

PART 1 GENERAL

1.1 DESCRIPTION

A. Modifications to existing Ethylene Propylene Diene Monomer (EPDM) sheet roofing adhered to roof deck.

B. Fire rated roof system.

1.2 RELATED WORK

A. Treated wood framing, blocking, and nailers: Section 06 10 00, ROUGH CARPENTRY.

B. Roof Insulation: Section 07 22 00, ROOF AND DECK INSULATION.

C. Mechanical equipment supports: Section 23 34 00, HVAC FANS and Section 23 31 00, HVAC DUCTS AND CASINGS, Section 23 37 00, AIR OUTLETS AND INLETS.

1.3 QUALITY ASSURANCE

A. Approved applicator by the membrane roofing system manufacturer, and certified by the manufacturer as having the necessary expertise to install the specific system.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Applicators approval certification by manufacturer.

C. Shop Drawings:

1. Fastener pattern, layout, and spacing requirements.
2. Termination details.

D. Manufacturers installation instructions revised for project.

1.5 DELIVERY, STORAGE AND HANDLING

A. Deliver, store, and handle materials as specified by manufacturer.

B. Store volatile materials separate from other materials with separation to prevent fire from damaging the work, or other materials.

1.6 WARRANTY

A. Roofing work subject to the terms of the Article “Warranty of Construction”, FAR clause 52.246-21, except extend the warranty period to five years.

B. Existing sixth floor roofing is currently under warranty and work shall be done to maintain warranty under that contractor:
The Markell Company, 1227 S. Milwaukee AVE, Iron Mountain, MI 49801, 906-774-0240.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate

D751-06.....Coated Fabrics

D2103-10.....Polyethylene Film and Sheeting

D2240-05(R2010).....Rubber Property - Durometer Hardness

D3884-09.....Abrasive Resistance of Textile Fabrics (Rotary Platform, Double-Head Method)

D4637-10.....EPDM Sheet Used in Single-Ply Roof Membrane

D4586-07.....Asphalt Roof Cement, Asbestos Free

E96-10.....Water Vapor Transmission of Materials

E108-10.....Fire Tests of Roof Coverings

G21-09.....Resistance of Synthetic Polymeric Materials to Fungi

C. National Roofing Contractors Association (NRCA):

Fifth Edition - 05.....The NRCA Roofing and Waterproofing Manual.

D. Federal Specifications (Fed. Spec.)

FF-S-107C(2).....Screws, Tapping and Drive

FF-S-111D(1).....Screw, Wood

UU-B-790A.....Building Paper, Vegetable Fiber (Kraft, Waterproofed, Water Repellent and Fire Resistant)

E. Factory Mutual Engineering and Research Corporation (FM):

Annual Issue.....Approval Guide Building Materials

F. Underwriters Laboratories, Inc (UL):

Annual Issue.....Building Materials Directory

Annual Issue.....Fire Resistance Directory

G. Warnock Hersey (WH):

Annual Issue.....Certification Listings

PART 2 - PRODUCTS

2.1 EPDM SHEET ROOFING

A. Conform to ASTM D4637, Type I, Grade 1, black color.

B. Additional Properties:

PROPERTY	TEST METHOD	REQUIREMENT

Shore A Hardness	ASTM D2240	55 to 75 Durometer
Water Vapor Permeance	ASTM E96	Minimum 0.14 perms Water Method
Fungi Resistance	ASTM G21	After 21 days, no sustained growth or discoloration.
Fire Resistance	ASTM E108 Class A	No Combustion Beyond Flame/Heat Source

C. Thickness:
   1. Use 1.14 mm (0.045-inch) thick sheet for adhered system.
D. Pipe Boots:
   1. Molded EDPM designed for flashing of round penetrations, 200 mm (8 inch) minimum height.
   2. Color same as roof membrane.

2.2 EPDM FLASHING SHEET

A. Conform to ASTM D4637, Type I, Grade 1, Class U, unreinforced, color, same as roof membrane modified as specified for flashing.
B. Self curing EPDM flashing, adaptable to irregular shapes and surfaces.
C. Minimum thickness 1.5 mm (0.060-inch).

2.3 MISCELLANEOUS ROOFING MEMBRANE MATERIALS

A. Sheet roofing manufacturers specified products.
B. Splice Adhesive: For roofing and flashing sheet.
C. Lap Sealant: Liquid EPDM rubber for roofing sheet exposed lap edge.
D. Bonding Adhesives: Neoprene, compatible with roofing membrane, flashing membrane, insulation, metals, concrete, and masonry for bonding roofing and flashing sheet to substrate.
E. Fastener Sealer: One part elastomeric adhesive sealant.
F. Temporary Closure Sealers (Night Sealant): Polyurethane two part sealer.
G. Primers, Splice Tapes, Cleaners, and Butyl Rubber Seals: As specified by roof membrane manufacturer.
H. Asphalt Roof Cement: ASTM D4586.

PART 3 - EXECUTION

3.1 GENERAL

A. Do not apply if deck will be used for subsequent work platform, storage of materials, or staging or scaffolding will be erected thereon unless protection provided to distribute loads less than one-half compression resistance of roofing system materials.
   1. Curbs, blocking, edge strips, and other components to which roofing and base flashing is attached in place ready to receive insulation and, roofing.

2. Coordinate roof operation with sheet metal work and roof insulation work so that insulation and flashing are installed concurrently to permit continuous roofing operations.
3. Complete installation of flashing, insulation, and roofing in the same day except for the area where temporary protection is required when work is stopped.

B. Phased construction is not permitted. The complete installation of roofing system is required in the same day except for area where temporary protection is required when work is stopped. Complete installation includes pavers and ballast for ballasted systems.

C. Dry out surfaces that become wet from any cause during progress of the work before roofing work is resumed.

D. Apply materials only to dry substrates.

E. Except for temporary protection specified, do not apply materials during damp or rainy weather, during excessive wind conditions, nor while moisture (dew, snow, fog, ice, or frost) is present in any amount in or on the materials.
   1. Do not apply materials to substrate having temperature of 4°C (40 degrees F) or less, or when materials applied with the roof require higher application temperature.
   2. Do not apply materials when the temperature is below 4°C (40 degrees F).

F. Temporary Protection:
   1. Install temporary protection consisting of a temporary seal and water cut-offs at the end of each day's work and when work is halted for an indefinite period or work is stopped when precipitation is imminent.
   2. Temporarily seal exposed surfaces of insulation within the roofing membrane.
   3. Do not leave insulation surfaces or edges exposed.
   4. Use polyethylene film or building paper to separate roof sheet from bituminous materials.
   5. Apply the temporary seal and water cut off by extending the roof membrane beyond the insulation and securely embedding the edge of the roof membrane in 6 mm (1/4 inch) thick by 50 mm (2 inches) wide strip of temporary closure sealant (night sealant) and weight edge with sandbags, to prevent displacement; space sandbags not over 2400 mm (8 foot) centers. Check daily to insure temporary seal remains watertight. Reseal open areas and weight down.
   6. Before the work resumes, cut off and discard portions of the roof membrane in contact with roof cement or bituminous materials.

a. Cut not less than 150 mm (6 inches) back from bituminous coated edges or surfaces.
b. Remove temporary polyethylene film or building paper.

7. Remove and discard sandbags contaminated with bituminous products.
8. For roof areas that are to remain intact and that are subject to foot traffic and damage, provide temporary wood walkways with notches in sleepers to permit free drainage.
9. Provide 2 mm (6 mil) polyethylene sheeting or building paper cover over roofing membrane under temporary wood walkways and adjacent areas. Round all edges and corners of wood bearing on roof surface.

3.2 PREPARATION

A. Remove dirt, debris, and surface moisture. Cover or fill voids greater than 6 mm (1/4 inch) wide to provide solid support for roof membrane.
B. Install separation sheet over bituminous material on deck surface lapping edges and ends 150 mm (6 inches) or as recommended by roof membrane manufacturer.
   1. Do not install of separation sheet beyond what can be covered by roofing membrane each day.
   2. Use polyethylene, or building paper, that will be compatible with seaming method.
   3. Insure separation sheet completely isolates bituminous materials from EPDM roofing membrane.
   4. Turn up at penetrations, or other surfaces where bituminous materials occur, to cover bituminous product.
   5. Turn down over edges of blocking at perimeters to cover blocking.

3.3 INSTALLATION OF ROOFING AND FLASHING

A. Do not allow the membrane to come in contact with surfaces contaminated with asphalt, coal tar, oil, grease, or other substances which are not compatible with EPDM roofing membrane.
B. If possible, install the membrane so the sheets run perpendicular to the long dimension of the insulation boards.
C. If possible, start at the low point of the roof and work towards the high point. Lap the sheets so the flow of water is not against the edges of the sheet. Coordinate with roof insulation installation.
D. Position the membrane so it is free of buckles and wrinkles.
E. Roll sheet out on deck; inspect for defects as sheet is being rolled out and remove defective areas:
   1. Allow 30 minutes for relaxing before proceeding.
   2. Lap edges and ends of sheets 75 mm (3 inches) or more as recommended by the manufacturer. Clean lap surfaces as specified by manufacturer.

3. Adhesively splice laps. Apply pressure as required. Seam strength of laps as required by ASTM D4637.
4. Check seams to ensure continuous adhesion and correct defects.
5. Finish edges of laps with a continuous beveled bead of lap sealant to sheet edges to provide smooth transition as specified by manufacturer.
6. Finish seams as the membrane is being installed (same day).
7. Anchor perimeter to deck or wall as specified.

F. Adhered System:
1. Apply bonding adhesive in quantities required by roof membrane manufacturer.
2. Fold sheet back on itself, clean and coat the bottom side of the membrane and the top of the deck with adhesive. Do not coat the lap joint area.
3. After adhesive has set according to adhesive manufacturer's application instruction, roll the membrane into the adhesive in manner that minimizes voids and wrinkles.
4. Repeat for other half of sheet. Cut voids and wrinkles to lay flat and clean for repair patch over cut area.

G. Install flashings as the membrane is being installed (same day). If the flashing cannot be completely installed in one day, complete the installation until the flashing is in a watertight condition and provide temporary covers or seals.

H. Installing EPDM Base Flashing and Pipe Flashing:
1. Install EPDM flashing membranes to pipes, walls or curbs to a height not less than 200 mm (8 inches) above roof surfaces and 100 mm (4 inches) on roof membranes. Install in accordance with NRCA manual:
   a. Adhere flashing to pipe, wall or curb with bonding adhesive.
   b. Form inside and outside corners of EPDM flashing membrane in accordance with NRCA manual (Fifth Edition). Form pipe flashing in accordance with NRCA manual (Fifth Edition).
   c. Lap ends not less than 100 mm (4 inches).
   d. Adhesively splice flashing membranes together and flashing membranes to roof membranes. Finish exposed edges with sealant as specified.
2. Anchor top of flashing to walls or curbs with fasteners spaced not over 150 mm (6 inches) on center. Use surface mounted fastening strip with sealant on ducts. Use pipe clamps on pipes or other round penetrations.
3. Apply sealant to top edge of flashing.

I. Repairs to membrane and flashings:
   1. Remove sections of EPDM sheet roofing or flashing that is creased wrinkled or fishmouthed.
   2. Cover removed areas, cuts and damaged areas with a patch extending 100 mm (4 inches) beyond damaged, cut, or removed area. Adhesively splice to roof membrane or flashing. Finish edge of lap with sealant as specified.

3.4 FIELD QUALITY CONTROL

A. Examine and probe seams in the membrane and flashing in the presence of the Resident Engineer and Membrane Manufacturer's Inspector.

B. Probe the edges of welded seams with a blunt tipped instrument. Use sufficient hand pressure to detect marginal bonds, voids, skips, and fishmouths.

C. Cut 100 mm (4 inch) wide by 300 mm (12 inch) long samples through the seams where directed by the Resident Engineer.
   1. Cut one sample for every 450 m (1500 linear feet) of seams.
   2. Cut the samples perpendicular to the longitudinal direction of the seams.
   3. Failure of the samples to maintain the standard of quality within a reasonable tolerance of the approved samples will be cause for rejection of the work.

D. Repair areas of welded seams where samples have been taken or marginal bond voids or skips occur.

E. Repair fishmouths and wrinkles by cutting to lay flat and installing patch over cut area extending 100 mm (4 inches) beyond cut.

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