SECTION 08 31 13
ACCESS DOORS AND FRAMES

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies access doors or panels.

1.2 RELATED WORK:

A. Locations of access doors for duct work cleanouts: Section 23 31 00, HVAC DUCTS AND CASINGS and Section 23 37 00, AIR OUTLETS AND INLETS .

1.3 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: Access doors, each type, showing construction, location and installation details.

C. Manufacturer's Literature and Data: Access doors, each type.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.

B. American Society for Testing and Materials (ASTM):

A167-99(R-2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

A1008-10.....Steel Sheet, Cold-Rolled, Carbon, Structural, High Strength Low-Alloy

C. American Welding Society (AWS):

D1.3-08.....Structural Welding Code Sheet Steel

D. National Fire Protection Association (NFPA):

80-10.....Fire Doors and Windows

E. The National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500 Series.....Metal Finishes Manual

F. Underwriters Laboratories, Inc. (UL):

Fire Resistance Directory

PART 2 - PRODUCTS

2.1 FABRICATION, GENERAL

A. Fabricate components to be straight, square, flat and in same plane where required.

1. Slightly round exposed edges and without burrs, snags and sharp edges.
2. Exposed welds continuous and ground smooth.

3. Weld in accordance with AWS D1.3.

B. Number of locks and non-continuous hinges as required to maintain alignment of panel with frame. For fire rated doors, use hinges and locks as required by fire test.

C. Provide anchors or make provisions in frame for anchoring to adjacent construction. Provide size, number and location of anchors on four sides to secure access door in opening. Provide anchors as required by fire test.

2.2 ACCESS DOORS, FIRE RATED:

A. Shall meet requirements for "B" label 1-1/2 hours with maximum temperature rise of 120 degree C (250 degrees F).

B. Comply with NFPA 80 and have Underwriters Laboratories Inc., or other nationally recognized laboratory label for Class B opening.

C. Door Panel: Form of 0.9 mm (0.0359 inch) thick steel sheet, insulated sandwich type construction.

D. Frame: Form of 1.5 mm (0.0598 inch) thick steel sheet of depth and configuration to suit material and type of construction where installed. Provide frame flange at perimeter where installed in concrete masonry or gypsum board openings.

1. Weld exposed joints in flange and grind smooth.
2. Provide frame flange at perimeter where installed in concrete masonry or gypsum board.

E. Automatic Closing Device: Provide automatic closing device for door.

F. Hinge: Continuous steel hinge with stainless steel pin.

G. Lock:

1. Self-latching, with provision for fitting flush a standard screw-in type lock cylinder. Lock cylinder specified in Section 08 71 00, DOOR HARDWARE.
2. Provide latch release device operable from inside of door. Mortise case in door.

2.3 ACCESS DOORS, FLUSH PANEL:

A. Door Panel:

1. Form of 1.9 mm (0.0747 inch) thick steel sheet.
2. Reinforce to maintain flat surface.

B. Frame:

1. Form of 1.5 mm (0.0598 inch) thick steel sheet of depth and configuration to suit material and type of construction where installed.

2. Provide surface mounted units having frame flange at perimeter where installed in concrete, masonry, or gypsum board construction.
3. Weld exposed joints in flange and grind smooth.

C. Hinge:
1. Concealed spring hinge to allow panel to open 175 degrees.
2. Provide removable hinge pin to allow removal of panel from frame.

D. Lock:
1. Flush, screwdriver operated cam lock.

2.4 FINISH:

A. Provide in accordance with NAAMM AMP 500 series on exposed surfaces.
B. Steel Surfaces: Baked-on prime coat over a protective phosphate coating.

2.5 SIZE:

Minimum 600 mm (24 inches) square door unless otherwise shown or required to suit opening.

PART 3 - EXECUTION

3.1 LOCATION:

A. Provide access panels or doors wherever any valves, traps, dampers, cleanouts, and other control items of mechanical, electrical and conveyor work are concealed in wall or partition, or are above ceiling of gypsum board or plaster.
B. Use fire rated doors in fire rated partitions and ceilings.
C. Use flush panels in partitions and gypsum board or plaster ceilings.

3.2 INSTALLATION, GENERAL:

A. Install access doors in openings to have sides vertical in wall installations, and parallel to ceiling suspension grid or side walls when installed in ceiling.
B. Set frames so that edge of frames without flanges will finish flush with surrounding finish surfaces.
C. Set frames with flanges to overlap opening and so that face will be uniformly spaced from the finish surface.

3.3 ANCHORAGE:

A. Secure frames to adjacent construction using anchors attached to frames or by use of bolts or screws through the frame members.
B. Type, size and number of anchoring device suitable for the material surrounding the opening, maintain alignment, and resist displacement during normal use of access door.

C. Anchors for fire rated access doors shall meet requirements of applicable fire test.

3.4 ADJUSTMENT:

A. Adjust hardware so that door panel will open freely.

B. Adjust door when closed so door panel is centered in the frame.

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