

**SECTION 22 05 23**  
**GENERAL-DUTY VALVES FOR PLUMBING PIPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.

**1.2 NA**

**1.3 NA**

**1.4 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING", with applicable paragraph identification.
- C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
1. Ball Valves.
  2. Gate Valves.
  3. Butterfly Valves.
  4. Balancing Valves.
  5. Check Valves.
  6. Globe Valves.
  7. Backflow Preventers.
  8. Chainwheels.
- E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
1. Include complete list indicating all components of the systems.
  3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

**1.5 DELIVERY, STORAGE, AND HANDLING**

- A. Valves shall be prepared for shipping as follows:
1. Protect internal parts against rust and corrosion.
  2. Protect threads, flange faces, grooves, and weld ends.
  3. Set angle, gate, and globe valves closed to prevent rattling.

4. Set ball and plug valves open to minimize exposure of functional surfaces.
  5. Set butterfly valves closed or slightly open.
  6. Block check valves in either closed or open position.
- B. Valves shall be prepared for storage as follows:
1. Maintain valve end protection.
  2. Store valves indoors and maintain at higher than ambient dew point temperature.
- C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

## **PART 2 - PRODUCTS**

### **2.1 VALVES, GENERAL**

- A. Asbestos packing and gaskets are prohibited.
- B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.
- C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.
- D. Exposed Valves over 65 mm or DN65 (2-1/2 inches) installed at an elevation over 3.6 m (12 feet) shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.
- E. All valves used to supply potable water shall meet the requirements of NSF 61 and NSF 372.

### **2.2 SHUT-OFF VALVES**

- A. Cold, Hot and Re-circulating Hot Water:
1. 50 mm or DN50 (3 inches) and smaller: Ball, MSS SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4138 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be non-lead solder.
  2. Less than 100 mm DN100 (4 inches): Butterfly shall have an iron body with EPDM seal and aluminum bronze disc. The butterfly valve shall meet MSS SP-67, type I standard. The butterfly valve shall have a

SWP rating of 1380 kPa (200 psig). The valve design shall be lug type suitable for bidirectional dead-end service at rated pressure. The body material shall meet ASTM A536, ductile iron.

3. 100 mm DN100 (4 inches) and larger:
  - a. Class 125, OS&Y, Cast Iron Gate Valve. The gate valve shall meet MSS SP-70 type I standard. The gate valve shall have a CWP rating of 1380 kPa (200 psig). The valve materials shall meet ASTM A126, grey iron with bolted bonnet, flanged ends, bronze trim, and positive-seal resilient solid wedge disc. The gate valve shall be gear operated for sizes under 200 mm or DN200 (8 inches) and crank operated for sizes 200 mm or DN200 (8 inches) and above.
  - b. Single flange, ductile iron butterfly valves: The single flanged butterfly valve shall meet the MSS SP-67 standard. The butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The butterfly valve shall be lug type, suitable for bidirectional dead-end service at rated pressure without use of downstream flange. The body material shall comply with ASTM A536 ductile iron. The seat shall be EPDM with stainless steel disc and stem.
  - c. Grooved end, ductile iron butterfly valves. The grooved butterfly valve shall meet the MSS SP-67 standard. The grooved butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The valve materials shall be epoxy coated ductile iron conforming to ASTM A536 with two piece stainless steel stem, //Buna-N//EPDM// encapsulated ductile iron disc, and EPDM seal. The butterfly valve shall be gear operated.

### **2.3 GLOBE VALVES**

- A. 75 mm or DN75 (3 inches) or smaller: Class 150, bronze globe valve with non-metallic disc. The globe valve shall meet MSS SP-80, Type 2 standard. The globe valve shall have a CWP rating of 2070 kPa (300 psig). The valve material shall be bronze with integral seal and union ring bonnet conforming to ASTM B62 with solder ends, copper-silicon bronze stem, PTFE or TFE disc, and malleable iron hand wheel.
- B. Larger than 75 mm or DN75 (3 inches): Similar to above, except with cast iron body and bronze trim, Class 125, iron globe valve. The globe valve shall meet MSS SP-85, Type 1 standard. The globe valve shall have a CWP rating of 1380 kPa (200 psig). The valve material shall be gray iron with bolted bonnet conforming to ASTM A126 with flanged ends, bronze trim, and malleable iron handwheel.

## **2.4 BACKFLOW PREVENTERS**

- A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be approved by the University of Southern California Foundation for Cross Connection Control and Hydraulic Research (USCFCCC).
- B. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with full port OS&Y positive-seal resilient gate valves and an integral relief monitor switch. The main body and access cover shall be epoxy coated ductile iron conforming to ASTM A536 grade 4. The seat ring and check valve shall be the thermoplastic type suited for water service. The stem shall be stainless steel conforming to ASTM A276. The seat disc shall be the elastomer type suited for water service. The checks and the relief valve shall be accessible for maintenance without removing the device from the line. An epoxy coated wye type strainer with flanged connections shall be installed on the inlet. Reduced pressure backflow preventers shall be installed in the following applications.
  - 1. Water service entrance from loop system.

## **2.5 CHAINWHEELS**

- A. Valve chain wheel assembly with sprocket rim brackets and chain shall be constructed according to the following:
  - 1. Brackets: Type, number, size, and fasteners required to mount actuator on valve.
  - 2. Attachment: For connection to ball, butterfly valve stem.
  - 3. Sprocket rim with chain guides: Ductile or cast iron, Aluminum, Bronze of type and size required for valve with zinc coating.
  - 4. Chain: Hot dipped galvanized steel of size required to fit sprocket rim.

## **PART 3 - EXECUTION**

### **3.1 EXAMINATION**

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.

- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.
- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

### **3.2 INSTALLATION**

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.
- C. Valves shall be installed in horizontal piping with stem at or above center of pipe.
- D. Valves shall be installed in a position to allow full stem movement.
- E. Install chain wheels on operators for ball, butterfly, gate, and globe valves NPS 100 mm or DN100 (4 inches) and larger and more than 3.6 m (12 feet) above floor. Chains shall be extended to 1524 mm (60 inches) above finished floor.
- F. Check valves shall be installed for proper direction of flow and as follows:
  - 1. Swing Check Valves: In horizontal position with hinge pin level and on top of valve.
- G. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction. Locate backflow preventers in same room as connected equipment or system.
  - 1. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe to floor drain. Locate air-gap device

attached to or under backflow preventer. Simple air breaks are not acceptable for this application.

- H. Install pressure gages on outlet of backflow preventers.
- I. Do not install bypass piping around backflow preventers.
- J. Install temperature-actuated water mixing valves with check stops or shutoff valves on inlets.
  - 1. Install thermometers if specified.
  - 2. Install cabinet-type units recessed in or surface mounted on wall as specified.
- K. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

### **3.3 ADJUSTING**

- A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Valves shall be replaced if persistent leaking occurs.
- B. Set field-adjustable flow set points of balancing valves and record data. Ensure recorded data represents actual measured or observed conditions. Permanently mark settings of valves and other adjustment devices allowing settings to be restored. Set and lock memory stops. After adjustment, take measurements to verify balance has not been disrupted or that such disruption has been rectified.

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