

Project Number 849-M&R17-02

Repair North Gate Post and Gate

at the

Hampton National Cemetery

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DRAWING:

None

SECTION 01 00 02
GENERAL REQUIREMENTS

1.1 STATEMENT OF BID ITEM(S)

A. Contractor shall provide all labor, tools, materials, equipment, and supervision necessary to complete the work identified on the attached drawing sheets at the Hampton National Cemetery. Hampton National Cemetery is located at Cemetery Road at Marshall Avenue, Hampton, Virginia 23669. Contractor work includes but may not be limited to the following:

1. Completing a work schedule and design drawings and details reflecting the existing post design and any upgrades to reflect modifications and additions to the specifications and scope of work prior to removing the gate and limestone panels. This is likely to include changes in the stone anchorage system.
2. Noting the location of all signs on the gate, then removing and securing them for reinstallation after the gate reinstallation has been accepted. Careful removal of all gate hinge bolts, nuts, and pins and lifting the gate away from the post. Any broken hinges, pins, or bolts are to be replaced with the same material of equal or higher strength and with a minimum yield strength of 45ksi.
3. Sand blasting the gate off Cemetery property to remove all existing paint and rust, testing for squareness (and squaring if necessary), repairing any cracked welds, shortening the free leg to pass over the asphalt pavement (if necessary), priming, and painting.
4. Carefully removing the brass cemetery plaque and giving it to the Cemetery Director for safe handling until it is ready to be reinstalled by the Contractor on the new stone panel. The cemetery name plaque will not be reinstalled until after the panel and capstone have been accepted by the Contracting Officer Representative (COR). The cemetery name plaque will be reinstalled utilizing stainless steel anchors.
5. Removing the existing limestone post cap and facing panels above the pedestal and disposing or recycling the stone.
6. Tuck pointing the existing pedestal stones before installing and mortaring the new panels into place. After the mortar for the new panels has set the new post cap stone shall be placed and mortared.

7. After the new stone panels and capstone have been accepted by the COR, reinstall the gate and make any adjustments to the hinge system to ensure that it opens and closes correctly.

1.2 DRAWINGS

- A. No drawings are included.

1.3 SITE VISIT

- A. Bidders may inspect the site, investigate by observation, and Request Information via (RFI) and responses through the Contracting Office to satisfy their understanding of the work to be done, all general, local and technical conditions that may affect the cost and the feasibility of their proposal. In no event shall failure to inspect the site constitute grounds for a claim after award. Visitors planning to conduct a site visit shall contact the Cemetery Director or Foreman to make arrangements:

Cemetery POC(s):

Hampton National Cemetery (Station #849) - Janice M. Hill, Cemetery Director

(540) 825-0027

District Technical POC:

Timothy P. Sullivan, North Atlantic District (NAD) Engineer

(215) 381-3787 (ext. 4664)

1.4 SAFETY REQUIREMENTS

- A. Contractor foreman shall be onsite during all work activities and shall have completed OSHA 30-hour training. Prior to commencing work, general contractor shall provide proof that an OSHA certified "competent person" (CP) (29 CFR 1926.20(b) (2) will maintain a presence at the work site whenever the general or subcontractors are present.
- B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations.

C. Fire and safety rules shall be observed in performance of work: Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.

1.5 PERFORMANCE DETAILS

A. Contractor shall complete all work within 120 calendar days after receipt of Notice to Proceed, subject to all terms, conditions, provisions and schedules of the contract. No cost time extension will be considered for cold weather delays as requested by the Contractor.

B. Work Hours: Work may be performed between the normal hours of 8:00 a.m. and 4:30 p.m., Monday through Friday. At the Contractor's request; with prior coordination with the cemetery director and with the written permission of the COR; work will also be permitted to be scheduled for weekends and/or Holidays, only in the following situations: In emergency situations caused by the Contractor, or when severe adverse weather prohibits work during the week, the Contractor shall arrange to work on weekends and/or holidays in order to meet the contract performance period. The Government will not compensate the Contractor for any alternate work schedules needed to complete all contract work within the contract performance period. No work will be permitted during Memorial Day or Veteran's Day weekend activities or during any other Federal Holidays. No work will be performed at the immediate site of a scheduled interment or ceremony. Notwithstanding, if any work under this contract is required outside of the VA's normal working hours (8:00 a.m. to 4:30 p.m. Monday through Friday excluding holidays), the Contractor shall coordinate with the cemetery director and COR and request a deviation in writing to the COR at least 72 hours in advance.

C. When working on a Government site, the Contractor shall coordinate with the COR on a daily basis, before start of work, the daily work schedule to ensure that no work is being performed at the immediate site of a scheduled interment or ceremony. Burial activities at a National Cemetery shall take precedence over Contractor activities. Cemetery interment services cannot be disturbed. To cause the least possible interference with cemetery activities, the Contractor shall cease all

work in areas where burials are taking place. Contractor equipment and personnel are prohibited from passing through the service area during this period.

- D. The Contractor shall execute daily work in such a manner as to interfere as little as possible with work being done by others. Keep roads clear of materials, debris, equipment and vehicles at all times. Materials and equipment shall not be stored in other than assigned areas. At the end of each day the Contractor shall maintain all Contractor and Government property impacted by the Contractor's performance of work in a high standard of quality and cleanliness required for a national shrine.
- E. Contractor personnel are subject to the cemetery rules of conduct. The Contractor is responsible for ensuring that no contract work causes any committal service, ceremony, procession or visitation to be delayed, altered, or otherwise impacted in such a way that the dignity, security, or safety of the event or visit is compromised.
- F. Motor Vehicle Restrictions
 - 1. Contractor and employees shall coordinate parking and access with the COR.

1.6 OPERATIONS AND STORAGE AREAS

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance. Contractor shall coordinate all work and obtain and pay for any required permits necessary for completion of this project.
- B. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or

sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

- C. Construction Fence shall be required only when required as noted on construction drawings. Before construction operations begin, Contractor shall provide a chain link construction fence, seven feet minimum height, around the construction area indicated on the drawings. Provide gates as required for access with necessary hardware, including hasps and padlocks. Fasten fence fabric to terminal posts with tension bands and to line posts and top and bottom rails with tie wires spaced at maximum 15 inches. Bottom of fences shall extend to one inch above grade. Remove the fence when directed by the COR.
- D. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of the COR. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without a detailed work plan, and the Cemetery Director's prior knowledge and written approval.
- E. Contractor shall submit a request to interrupt any such services to COR, in writing, 7 days in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.
- F. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Cemetery. Interruption time approved by Cemetery may not occur at other than Contractor's normal working hours.
- G. Major interruptions of any system must be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the COR.
- H. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which are to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged at the main, branch or panel they originate

from. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.

I. Minimize interference of construction activities with flow of Cemetery traffic, comply with the following:

1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles.

2. Method and scheduling of required cutting, altering and removal of existing roads; walks and entrances must be coordinated and approved by the COR.

J. Coordination of Construction with Cemetery Director: The burial activities at a National Cemetery shall take precedence over construction activities. The Contractor shall cooperate and coordinate with the Cemetery Director, through the COR, in arranging construction schedule to cause the least possible interference with cemetery activities in actual burial areas. Construction noise during the interment services shall not disturb the service. Trucks and workmen shall not pass through the service area during this period:

1. The Contractor is required to discontinue his work sufficiently in advance of Easter Sunday, Mother's Day, Father's Day, Memorial Day, Veteran's Day and/or Federal holidays, to permit him to clean up all areas of operation adjacent to existing burial plots before these dates.

2. Cleaning up shall include the removal of all equipment, tools, materials and debris and leaving the areas in a clean, neat condition.

K. The Contractor shall clean any Government property; including cemetery structures, headstones and monuments; that are soiled or stained because of Contractor's performance. The Contractor shall wash-down with water all soiled or stained structures, headstones and monuments at the end of each workday. Any such cleaning or washing shall be brought to the immediate attention of the COR prior to cleaning or

washing. No hazardous chemicals shall be used at any time on Government property.

- L. At the end of each day, the Contractor shall remove all debris from the cemetery site resulting from the performance of the work. The Contractor shall ensure at all times that rubbish and trash generated by the Contractor is kept clear of vehicular and pedestrian traffic throughout the site. The Government will not provide receptacle(s) for disposal of debris related to this contract. The Contractor will be permitted to place trash receptacle dumpsters in the COR approved staging area.

1.7 Contractor Personnel Standards of Behavior (Work on a Government Installation)

A. Dignity Clause:

1. Every action by contractor personnel at a national cemetery shall be performed with the special care, reverence, dignity, and respect that acknowledge the cemetery as the final resting place that commemorates the service and sacrifice that service members, Veterans and their families made for our Nation. Critically important is the awareness required of the Contractor employees of the remains buried in the grounds where the work is performed. The utmost care shall be given to these remains and the headstones and flat grave markers that mark those gravesites and memorialize the service of individuals.
2. Contractors shall not walk, stand, lean, sit or jump on headstones or markers. Nor shall they drive over them. Contractor personnel should use tools approved by the Contracting Officer Representative (COR), such as shovels, pry bars or pinch bars to lift flat markers out of the ground; pick axes are not an acceptable tool.

- B. Smoking is prohibited inside any buildings at the cemetery. Possession of weapons is prohibited from any cemetery buildings

and grounds. Enclosed containers, including tool kits, shall be subject to search. Violations of VA regulations may result in citation answerable in the United States (Federal) District Court, not a local district, state, or municipal court

C. Contractor personnel are required to adhere to the following standards of dress, conduct, supervision and training while performing work on a Government Installation. Any violations shall be subject to immediate enforcement action by the Contracting Officer if these standards are not met. Contractor is responsible for training and safety precautions prescribed by OSHA regarding safety equipment and devices. Contractor personnel shall:

1. Be fully clothed at all times, to include upper garment to cover body from the waist to the neck and long pants or slacks. Garments, which have a message, slogan or printing of any kind other than the Contractor's business attire, are prohibited. Uniforms are acceptable.
2. Maintain a neat and professional appearance throughout its workforce, vehicles, equipment, and maintenance areas. Uniforms are acceptable. If uniforms are used, they must be in unison among all employees.
3. Not engage in loud or boisterous behavior, angry outbursts or use profane or abusive language at any time on Government premises. Playing radios and/or electronic games/devices shall only be done at lunchtime and in a designated break area. Due to the sensitive mission of the cemetery, Contractor employees shall come into daily contact with grieving individuals, therefore Contractor employees shall exercise and exhibit absolute decorum, courtesy, and respect while within the cemetery or at its perimeter or entrances. Inquiries from cemetery visitors shall be politely referred to Government cemetery staff. Gratuities of any kind are strictly prohibited.

4. Consume food and beverage only within areas designated by the cemetery director (or his/her designated representative). Intoxication, and violence or criminal acts of any kind shall not be tolerated and is cause for immediate removal from a Government Installation. Use or sale of intoxicating beverages and/or drugs is strictly prohibited and use of tobacco products is only allowed in specific areas designated by the cemetery director (or his/her designated representative).
5. Only take breaks/rest periods, lunch breaks and bathrooms breaks in the Contractor Break Area, designated by the cemetery director (or his/her designated representative), not in the field. Misconduct shall form the basis for immediate contract enforcement action, to include immediate removal from the cemetery.
6. The Contractor shall ensure that his/her employees (including Contractor Consultants, Sub-Contractors, etc.) are aware of all the terms and conditions set forth in the contract regarding their performance and conduct.

1.8 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS

- A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work sites, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the Contracting Officer.
- B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by

the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer may have the necessary work performed and charge the cost to the Contractor.

1.9 RESTORATION

- A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COR before it is disturbed. Materials and workmanship used in restoring work shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.
- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are not scheduled for discontinuance or abandonment.
- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

1.10 LAYOUT OF WORK

- A. The Contractor shall lay out the work from Government established base lines and bench marks, indicated on the drawings, and shall be responsible for all measurements in connection with the layout. The Contractor shall furnish, at Contractor's own expense, all stakes, templates, platforms, equipment, tools, materials, and labor required to lay out any part of the work. The Contractor shall be responsible for executing the work to the lines and grades that may be established or indicated by the Contracting Officer. The Contractor shall also be responsible for maintaining and preserving all stakes and other marks established by the Contracting Officer until authorized to remove them. If such marks are destroyed by the Contractor or through Contractor's negligence before their removal is authorized, the Contracting Officer may replace them and deduct the expense of the replacement from any

1.11 TEMPORARY TOILETS

- A. When necessary, contractor shall provide temporary sanitary toilet accommodations. Coordinate location with Cemetery Director. Keep such places clean and free from flies. Failure to maintain satisfactory condition in toilets will deprive Contractor of the privilege to use such toilets.

1.12 AVAILABILITY AND USE OF UTILITY SERVICES

- A. 120 outlets may be available and shall be coordinated with the COR for use if necessary.
- B. Water for Construction: Furnish temporary water service.
1. Contractor may obtain water by connecting to the Cemetery water distribution system. Provide reduced pressure backflow preventer at each connection as per code. Water is available at no cost to the Contractor.
 2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation at COR's discretion of use of water from Cemetery's system.

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SECTION 01 33 23
SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

- 1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- 1-2. For the purposes of this contract, samples including laboratory samples to be tested, test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1-3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
 - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
 - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
 - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1-4. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals including any laboratory samples to be tested will not serve as a basis for extending contract time for completion.
- 1-5. Submittals will be reviewed for compliance with contract requirements by the Contracting Officer's Representative.
- 1-6. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract

price and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.

- 1-7. Schedules called for in specifications shall be submitted for use and information of Department of Veterans Affairs. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.
- 1-9. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.
 - A. Submit samples in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in duplicate, except where a greater number is specified.
 - B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail or e-mail in DF format; and shall contain the list of items, name of Cemetery, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
 1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.
 2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Cemetery, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
 3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.

- C. In addition to complying with the applicable requirements specified in preceding Article 1.9, samples which are required to have Laboratory Tests (those preceded by symbol "LT" under the separate sections of the specification shall be tested, at the expense of Contractor, in a commercial laboratory approved by Contracting Officer.
1. Laboratory shall furnish Contracting Officer with a certificate stating that it is fully equipped and qualified to perform intended work, is fully acquainted with specification requirements and intended use of materials and is an independent establishment in no way connected with organization of Contractor or with manufacturer or supplier of materials to be tested.
 2. Certificates shall also set forth a list of comparable projects upon which laboratory has performed similar functions during past five years.
 3. Samples and laboratory tests shall be sent directly to approved commercial testing laboratory.
 4. Contractor shall send a copy of transmittal letter to the Contracting Officer's Representative with submission of material to a commercial testing laboratory.
 5. Laboratory test reports shall be sent directly to Contracting Officer's Representative for appropriate action.
 6. Laboratory reports shall list contract specification test requirements and a comparative list of the laboratory test results. When tests show that the material meets specification requirements, the laboratory shall so certify on test report.
 7. Laboratory test reports shall also include a recommendation for approval or disapproval of tested item.
- D. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.
- E. Approved samples will be kept on file by the Contracting Officer's Representative at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract

work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.

F. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.

1. For each drawing required, submit one legible photographic paper or vellum reproducible.

2. Reproducible shall be full size.

3. Each drawing shall have marked thereon, proper descriptive title, including Cemetery location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.

4. A space 4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.

5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.

6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.

7. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer under one cover.

1-10. Submittals shall be submitted for approval to the Contracting Officer's Representative.

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**SECTION 01 45 29
TESTING LABORATORY SERVICES**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained and paid for by Contractor. Refer to Section 01 00 02, GENERAL REQUIREMENTS, for additional information.

1.2 RELATED DOCUMENTS

- A. Section 01 00 02, GENERAL REQUIREMENTS.

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.
- B. American Association of State Highway and Transportation Officials (AASHTO):
- | | |
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| T27-11 | Sieve Analysis of Fine and Coarse Aggregates |
| T96-02(R2006) | Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine |
| T99-10 | The Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop |
| T104-99(R2007) | Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate |
| T180-10 | Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop |
| T191-02(R2006) | Density of Soil In-Place by the Sand-Cone Method |
- C. American Society for Testing and Materials (ASTM):
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| A325-10 | Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength |
| A370-12a | Definitions for Mechanical Testing of Steel Products |
| A490-12 | Heat Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength |

C31/C31M-12	Making and Curing Concrete Test Specimens in the Field
C33/C33M-13	Concrete Aggregates
C39/C39M-12	Compressive Strength of Cylindrical Concrete Specimens
C109/C109M-12	Compressive Strength of Hydraulic Cement Mortars
C138/C138M-12a	Unit Weight, Yield, and Air Content (Gravimetric) of Concrete
C140-13	Sampling and Testing Concrete Masonry Units and Related Units
C143/C143M-12	Slump of Hydraulic Cement Concrete
C172/C172M-10	Sampling Freshly Mixed Concrete
C173/C173M-12	Air Content of freshly Mixed Concrete by the Volumetric Method
C330/C330M-09	Lightweight Aggregates for Structural Concrete
C567/C567M-11	Density Structural Lightweight Concrete
C780-12a	Pre-construction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry
C1019-11	Sampling and Testing Grout
C1064/C1064M-12	Freshly Mixed Hydraulic Cement Concrete
C1077-13	Agencies Testing Concrete and Concrete Aggregates for Use in Construction and Criteria for Laboratory Evaluation
C1314-12	Compressive Strength of Masonry Prisms
C1364-10b	Architectural Cast Stone
D698-12	Laboratory Compaction Characteristics of Soil Using Standard Effort
D1143/D1143M-07	Deep Foundations Under Static Axial Compressive Load
D1188-07	Bulk Specific Gravity and Density of Compacted Bituminous Mixtures Using Paraffin-Coated Specimens
D1556-07	Density and Unit Weight of Soil in Place by the Sand-Cone Method
D1557-12	Laboratory Compaction Characteristics of Soil Using Modified Effort

D2166-06	Unconfined Compressive Strength of Cohesive Soil
D2167-08	Density and Unit Weight of Soil in Place by the Rubber Balloon Method
D2216-10	Laboratory Determination of Water (Moisture) Content of Soil and Rock by Mass
D2974-07	Moisture, Ash, and Organic Matter of Peat and Other Organic Soils
D3666-11	Minimum Requirements for Agencies Testing and Inspection Bituminous Paving Materials
D3740-12a	Minimum Requirements for Agencies Engaged in Testing and/or Inspection of Soil and Rock
E94-04(2010)	Radiographic Examination
E164-08	Contact Ultrasonic Testing of Weldments
E329-11c	Agencies Engaged in Construction Inspection, Testing, or Special Inspection
E543-13	Agencies Performing Nondestructive Testing
E709-08	Guide for Magnetic Particle Testing
E1155-96(2008)	Determining FF Floor Flatness and FL Floor Levelness Numbers

D. American Welding Society (AWS):

D1.1-07	Structural Welding Code-Steel
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1.4 REQUIREMENTS

A. Accreditation Requirements: Testing Laboratory retained and paid for by Contractor must be accredited by one or more of the National Voluntary Laboratory Accreditation Program (NVLAP) programs acceptable in the geographic region for the project. Submit for approval to the RE/COR a copy of the Certificate of Accreditation and Scope of Accreditation. For testing laboratories that have not yet obtained accreditation by a NVLAP program, submit an acknowledgement letter from one of the laboratory accreditation authorities indicating that the application for accreditation has been received and the accreditation process has started, and submit to the RE/COR for approval, certified statements, signed by an official of the testing laboratory attesting that the proposed laboratory, meets or conforms to the ASTM standards listed below as appropriate to the testing field.

1. Laboratories engaged in testing of construction materials must meet the requirements of ASTM E329.

2. Laboratories engaged in testing of concrete and concrete aggregates must meet the requirements of ASTM C1077.
 3. Laboratories engaged in testing of bituminous paving materials must meet the requirements of ASTM D3666.
 4. Laboratories engaged in testing of soil and rock, as used in engineering design and construction, must meet the requirements of ASTM D3740.
 5. Laboratories engaged in inspection and testing of steel, stainless steel, and related alloys will be evaluated according to ASTM A880.
 6. Laboratories engaged in non-destructive testing (NDT) must meet the requirements of ASTM E543.
 7. Laboratories engaged in Hazardous Materials Testing must meet the requirements of OSHA and EPA.
- B. Inspection and Testing: Testing laboratory to inspect materials and workmanship and perform tests described herein and additional tests requested by RE/COR. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory must direct attention of RE/COR to such failure.
- C. Written Reports: Testing laboratory to submit test reports to RE/COR, Contractor within 24 hours after each test is completed unless other arrangements are agreed to in writing by the RE/COR. Submit reports of tests that fail to meet construction contract requirements on colored paper. Reports shall include photographs showing the items inspected such as but not limited to reinforcing steel or earthwork compaction.
- D. Verbal Reports: Give verbal notification to RE/COR immediately of any irregularity.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 EARTHWORK

- A. General: The Testing Laboratory is to provide qualified personnel, materials, equipment, and transportation as required to perform the services identified/required herein, within the agreed to schedule and/or time frame. The work to be performed is as identified herein including, but not be limited to, the following:
1. Observe fill and subgrades during proof-rolling to evaluate suitability of surface material to receive fill or base course. Provide recommendations to the RE/COR regarding suitability or

- unsuitability of areas where proof-rolling was observed. Where unsuitable results are observed, witness excavation of unsuitable material and recommend to RE/COR extent of removal and replacement of unsuitable materials and observe proof-rolling of replaced areas until satisfactory results are obtained.
2. Provide full time observation of fill placement and compaction and field density testing in building areas and provide full time observation of fill placement and compaction and field density testing in pavement areas to verify that earthwork compaction obtained is in accordance with contract documents.
 3. Provide supervised geotechnical technician to inspect excavation, subsurface preparation, and backfill for structural fill.
- B. Testing Compaction:
1. Determine maximum density and optimum moisture content for each type of fill, backfill and subgrade material used, in compliance with one of the following standards: // AASHTO // T99/T180 // Method A // // ASTM // D698 // D1557 // Method A // ASTM D698 and/or ASTM D1557.
 2. Make field density tests in accordance with the primary testing method following either ASTM D2922 or AASHTO T238. Field density tests utilizing one of ASTM D1556, AASHTO T191, or ASTM D2167. Should the testing laboratory propose these alternative methods, they must provide satisfactory explanation to the RE/COR before the tests are conducted.
 - a. Building Slab Subgrade: At least one test of subgrade for every 185 m² (2000 square feet) of building slab, but in no case fewer than three tests. In each compacted fill layer, perform one test for every 185 m² (2000 square feet) of overlaying building slab, but in no case fewer than three tests.
 - b. Foundation Wall Backfill: One test per 30 m (100 feet) of each layer of compacted fill but in no case fewer than two tests.
 - c. Pavement Subgrade: One test for each 335 m² (400 square yards), but in no case fewer than two tests.
 - d. Curb, Gutter, and Sidewalk: One test for each 90 m (300 feet), but in no case fewer than two tests.
 - e. Trenches: One test at maximum 30 m (100 foot) intervals per 1200 mm (4 foot) of vertical lift and at changes in required density, but in no case fewer than two tests.

- f. Footing Subgrade: At least one test for each layer of soil on which footings will be placed. Subsequent verification and approval of each footing subgrade may be based on a visual comparison of each subgrade with related tested subgrade when acceptable to RE/COR. In each compacted fill layer below wall footings, perform one field density test for every 30 m (100 feet) of wall. Verify subgrade is level, all loose or disturbed soils have been removed, and correlate actual soil conditions observed with those indicated by test borings.
- C. Testing for Footing Bearing Capacity: Evaluate if suitable bearing capacity material is encountered in footing subgrade.
- D. Testing Materials: Test suitability of on-site and off-site borrow as directed by RE/COR.

3.2 FOUNDATION PILES [NOT USED]

3.3 LANDSCAPING

- A. Test topsoil for organic materials, pH, phosphate, potash content, and gradation of particles.
 - 1. Test for organic material by using ASTM D2974.
 - 2. Determine percent of silt, sand, clay, and foreign materials such as rock, roots, and vegetation.
 - 3. Test for moisture absorption capacity.
- B. Submit laboratory test report of topsoil to RE/COR.
- C. Submit recommendations for soil amendments, from a regional soil conservation service or cooperative extension, to bring soil into compliance with minimum parameters in these specifications.

3.4 ASPHALT CONCRETE PAVING

- A. Aggregate Base Course:
 - 1. Determine maximum density and optimum moisture content for aggregate base material in accordance with one of the following: // AASHTO T180, Method D // ASTM D1557, Method D //.
 - 2. Make a minimum of three field density tests on each day's final compaction on each aggregate course in accordance with either AASHTO T191 or ASTM D1556.
 - 3. Sample and test aggregate as necessary to insure compliance with specification requirements for gradation, wear, and soundness as specified in the applicable state highway standards and specifications.
- B. Asphalt Concrete:

1. Aggregate: Sample and test aggregates in stock pile and hot-bins as necessary to insure compliance with specification requirements for gradation (AASHTO T27), wear (AASHTO T96), and soundness (AASHTO T104).
2. Temperature: Check temperature of each load of asphalt concrete at mixing plant and at site of paving operation.
3. Density: Make a minimum of two field density tests in accordance with ASTM D1188 of asphalt base and surface course for each day's paving operation.

3.5 SITE WORK CONCRETE

- A. Test site work concrete including materials for concrete as required in Article CONCRETE of this section.

3.6 CONCRETE

- A. Batch Plant Inspection and Materials Testing:
 1. Perform continuous batch plant inspection until concrete quality is established to satisfaction of RE/COR with concurrence of Contracting Officer and perform periodic inspections thereafter as determined by RE/COR.
 2. Periodically inspect and test batch proportioning equipment for accuracy and report deficiencies to RE/COR.
 3. Sample and test mix ingredients as necessary to insure compliance with specifications.
 4. Sample and test aggregates daily and as necessary for moisture content. Test the dry rodded weight of the coarse aggregate whenever a sieve analysis is made, and when it appears there has been a change in the aggregate.
 5. Certify, in duplicate, ingredients and proportions and amounts of ingredients in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initialing or stamping thereon) on delivery slips (duplicate) that ingredients in truck-load mixes conform to proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes.
- B. Field Inspection and Materials Testing:
 1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
 2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be

- placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads are to be removed from the site at the Contractor's expense. Any rejected concrete that is placed will be subject to removal.
3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 40 m³ (50 cubic yards) or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. Label each cylinder with an identification number. RE/COR may require additional cylinders to be molded and cured under job conditions.
 4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped concrete at the hopper and at the discharge end of the hose at the beginning of each day's pumping operations to determine change in slump.
 5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 20 m³ (25 cubic yards) thereafter each day. For concrete not required to be air-entrained, test every 80 m³ (100 cubic yards) at random. For pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
 6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.
 7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete and ASTM C567 for lightweight concrete. Test the first truck and eachtime cylinders are made.
 8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
 9. Verify that specified mixing has been accomplished.
 10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
 - a. When ambient air temperature falls below 4.4 degrees C (40 degrees F), record maximum and minimum air temperatures in each 24 hour period; record air temperature inside protective

- enclosure; record minimum temperature of surface of hardened concrete.
- b. When ambient air temperature rises above 29.4 degrees C (85 degrees F), record maximum and minimum air temperature in each 24 hour period; record minimum relative humidity; record maximum wind velocity; record maximum temperature of surface of hardened concrete.
11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations.
12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.
13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.
15. Observe preparations for placement of concrete:
- a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.
- b. Inspect preparation of construction, expansion, and isolation joints.
16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.
17. Observe concrete mixing:
- a. Monitor and record amount of water added at project site.
- b. Observe minimum and maximum mixing times.
18. Measure concrete flatwork for levelness and flatness as follows:
- a. Perform Floor Tolerance Measurements F_F and F_L in accordance with ASTM E1155. Calculate the actual overall F- numbers using the inferior/superior area method.
- b. Perform all floor tolerance measurements within 48 hours after slab installation and prior to removal of shoring and formwork.
- c. Provide the Contractor and the RE/COR with the results of all profile tests, including a running tabulation of the overall F_F and F_L values for all slabs installed to date, within 72 hours after each slab installation.

19. Other inspections:

- a. Grouting under base plates.
- b. Grouting anchor bolts and reinforcing steel in hardened concrete.

C. Laboratory Tests of Field Samples:

1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as directed by RE/COR. Compile laboratory test reports as follows: Compressive strength test to be the result of one cylinder, except when one cylinder shows evidence of improper sampling, molding or testing, in which case it must be discarded and strength of spare cylinder to be used.
2. Make weight tests of hardened lightweight structural concrete in accordance with ASTM C567.
3. Furnish certified compression test reports (duplicate) to RE/COR. In test report, indicate the following information:
 - a. Cylinder identification number and date cast.
 - b. Specific location at which test samples were taken.
 - c. Type of concrete, slump, and percent air.
 - d. Compressive strength of concrete in MPa (psi).
 - e. Weight of lightweight structural concrete in kg/m^3 (pounds per cubic feet).
 - f. Weather conditions during placing.
 - g. Temperature of concrete in each test cylinder when test cylinder was molded.
 - h. Maximum and minimum ambient temperature during placing.
 - i. Ambient temperature when concrete sample in test cylinder was taken.
 - j. Date delivered to laboratory and date tested.

3.7 REINFORCEMENT

- A. Review mill test reports furnished by Contractor.
- B. Make one tensile and one bend test in accordance with ASTM A370 from each pair of samples obtained.
- C. Written report must include, in addition to test results, heat number, manufacturer, type and grade of steel, and bar size.
- D. Perform tension tests of mechanical and welded splices in accordance with ASTM A370.

3.8 PRESTRESSED CONCRETE

- A. Inspection at Plant: Forms, placement and concrete cover of reinforcing steel and tendons, placement and finishing of concrete, and tensioning of tendons.
- B. Concrete Testing: Test concrete including materials for concrete required in Article, CONCRETE of this section, except make two test cylinders for each day's production of each strength of concrete produced.
- C. Test tendons for conformance with ASTM A416 and furnish report to RE/COR.
- D. Inspect members to insure that specification requirements for curing and finishes have been met.

3.9 ARCHITECTURAL CAST STONE

- A. Perform testing according to ASTM C1364 or verify compliance by reviewing previous test results of same product.
- B. Inspect the plant to verify that specification requirements for curing and finishes have been met.

3.10 MASONRY

- A. Mortar Tests:
 - 1. Laboratory compressive strength test:
 - a. Comply with ASTM C780.
 - b. Obtain samples during or immediately after discharge from batch mixer.
 - c. Furnish molds with 50 mm (2 inch), 3 compartment gang cube.
 - d. Test one sample at 7 days and 2 samples at 28 days.
 - 2. Two tests during first week of operation; one test per week after initial test until masonry completion.
- B. Grout Tests:
 - 1. Laboratory compressive strength test:
 - a. Comply with ASTM C1019.
 - b. Test one sample at 7 days and 2 samples at 28 days.
 - c. Perform test for each 230 m² (2500 square feet) of masonry.
- C. Masonry Unit Tests:
 - 1. Laboratory Compressive Strength Test:
 - a. Comply with ASTM C140.
 - b. Test 3 samples for each 460 m² (5000 square feet) of wall area.
- D. Prism Tests: For each type of wall construction indicated, test masonry prisms per ASTM C1314 for each 460 m² (5000 square feet) of wall area.

Prepare one set of prisms for testing at 7 days and one set for testing at 28 days.

E. Field Inspection and Materials Testing:

1. Verify the following prior to grouting:

- a. Grout space is clean.
- b. Type, spacing, and placement of reinforcement, connectors, and anchors comply with the contract requirements.

3.11 STRUCTURAL STEEL [NOT USED]

3.12 STEEL DECKING [NOT USED]

3.13 SHEAR CONNECTOR STUDS [NOT USED]

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SECTION 01 74 19
CONSTRUCTION WASTE MANAGEMENT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.
- B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.
- C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:
 - 1. Waste Management Plan development and implementation.
 - 2. Techniques to minimize waste generation.
 - 3. Sorting and separating of waste materials.
 - 4. Salvage of existing materials and items for reuse or resale.
 - 5. Recycling of materials that cannot be reused or sold.
- D. At a minimum the following waste categories shall be diverted from landfills:
 - 1. Soil.
 - 2. Inerts (eg, concrete, masonry and asphalt).
 - 3. Clean dimensional wood and palette wood.
 - 4. Green waste (biodegradable landscaping materials).
 - 5. Engineered wood products (plywood, particle board and I-joists, etc).
 - 6. Metal products (eg, steel, wire, beverage containers, copper, etc).
 - 7. Cardboard, paper and packaging.
 - 8. Bitumen roofing materials.
 - 9. Plastics (eg, ABS, PVC).
 - 10. Carpet and/or pad.
 - 11. Gypsum board.
 - 12. Insulation.
 - 13. Paint.
 - 14. Fluorescent lamps.

1.3 QUALITY ASSURANCE

- A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed

to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:

1. Excess or unusable construction materials.
 2. Packaging used for construction products.
 3. Poor planning and/or layout.
 4. Construction error.
 5. Over ordering.
 6. Weather damage.
 7. Contamination.
 8. Mishandling.
 9. Breakage.
- B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.
- C. Contractor shall develop and implement procedures to recycle construction and demolition waste to a minimum of 50 percent.
- D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.
- E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website <http://www.wbdg.org/tools/cwm.php> provides a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.
- F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.
- G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.
- H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

1.4 TERMINOLOGY

- A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.
- B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.
- C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.
- D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.
- E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).
- F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.
- G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.
- H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.
- I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.
- J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.
- K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.
- L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.

1. On-site Recycling - Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
 2. Off-site Recycling - Materials hauled to a location and used in an altered form in the manufacture of new products.
- M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.
- N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.
- O. Return: To give back reusable items or unused products to vendors for credit.
- P. Salvage: To remove waste materials from the site for resale or re-use by a third party.
- Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.
- R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.
- S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

1.5 SUBMITTALS

- A. Prior to final invoice, location of facility where concrete materials were taken for recycling; along with weight tickets indicating amount of material recycled.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. List of each material and quantity to be salvaged, recycled, reused.
- B. List of each material and quantity proposed to be taken to a landfill.
- C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

PART 3 - EXECUTION

3.1 COLLECTION

- A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.
- B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.
- C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

3.2 DISPOSAL

- A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.
- B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

3.3 REPORT

- A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.
- B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.
- C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices. Include the net total costs for each disposal.

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**SECTION 04 05 13
MASONRY MORTARING**

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies mortar materials and mixes.

1.2 RELATED WORK:

- A. Mortar Color: Submit to COR for approval.

1.3 TESTING LABORATORY-CONTRACTOR RETAINED

- A. Engage a commercial testing laboratory approved by Resident Engineer to perform tests specified below.
- B. Submit information regarding testing laboratory's facilities and qualifications of technical personnel to Resident Engineer.

1.4 TESTS

- A. Test materials proposed for use for compliance with specifications in accordance with test methods contained in referenced specifications and as follows:
 - B. Mortar:
 - 1. Test for compressive strength and water retention; ASTM C270.
 - 2. Mortar compressive strengths 28 days as follows:
 - Type M: Minimum 17230 kPa (2500 psi) at 28 days.
 - Type S: Minimum 12400 kPa (1800 psi) at 28 days.
 - Type N: Minimum 5170 kPa (750 psi) at 28 days.
 - C. Cement:
 - 1. Test for water soluble alkali (nonstaining) when nonstaining cement is specified.
 - 2. Nonstaining cement shall contain not more than 0.03 percent water soluble alkali.
 - D. Sand: Test for deleterious substances, organic impurities, soundness and grading.

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Certificates:
 - 1. Testing laboratory's facilities and qualifications of its technical personnel.
 - 2. Indicating that following items meet specifications:

- a. Portland cement.
 - b. Masonry cement.
 - c. Mortar cement.
 - d. Hydrated lime.
 - e. Fine aggregate (sand).
 - f. Color admixture.
- C. Laboratory Test Reports:
- 1. Mortar, each type.
 - 2. Admixtures.
- D. Manufacturer's Literature and Data:
- 1. Cement, each kind.
 - 2. Hydrated lime.
 - 3. Admixtures.
 - 4. Liquid acrylic resin.

1.6 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.
- B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C40-11.....Organic Impurities in Fine Aggregates for
Concrete
 - C91-12.....Masonry Cement
 - C109-11.....Compressive Strength of Hydraulic Cement
Mortars (Using 2-in. or 50-MM Cube Specimens)
 - C144-04.....Aggregate for Masonry Mortar
 - C150-12.....Portland Cement
 - C207-06(2011).....Hydrated Lime for Masonry Purposes
 - C270-12.....Mortar for Unit Masonry
 - C595-13.....Blended Hydraulic Cement
 - C780-10.....Preconstruction and Construction Evaluation of
Mortars for Plain and Reinforced Unit Masonry
 - C979-10.....Pigments for Integrally Colored Concrete

C1329-12.....Mortar Cement

PART 2 - PRODUCTS

2.1 HYDRATED LIME

ASTM C207, Type S.

2.2 AGGREGATE FOR MASONRY MORTAR

A. ASTM C144 and as follows:

1. Light colored sand for mortar for laying face brick.
2. White plastering sand meeting sieve analysis for mortar joints for pointing and laying of structural facing tile units except that 100 percent passes No. 8 sieve, and not more than 5 percent retained on No. 16 sieve.

B. Test sand for color value in accordance with ASTM C40. Sand producing color darker than specified standard is unacceptable.

2.3 BLENDED HYDRAULIC CEMENT

ASTM C595, Type IS, IP.

2.4 MASONRY CEMENT

A. ASTM C91. Type N, S, or M.

B. Use white masonry cement whenever white mortar is specified.

2.5 MORTAR CEMENT

ASTM C1329, Type N, S or M.

2.6 PORTLAND CEMENT

A. ASTM C150, Type I.

B. Use white Portland cement wherever white mortar is specified.

2.7 LIQUID ACRYLIC RESIN

A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.

2.8 WATER

Potable, free of substances that are detrimental to mortar, masonry, and metal.

2.9 POINTING MORTAR

A. For Cast Stone or Precast Concrete: Proportion by volume; One part white Portland cement, two parts white sand, and 1/5 part hydrated lime.

B. Pointing Mortar for Glazed Structural Facing Tile:

1. Proportion by volume: One part white Portland cement, two parts of graded white sand passing Number 50 sieve, and 1/8 part hydrated lime.

2. Pointing mortar in shower: Add aluminum tri-stearate, calcium stearate, or ammonium stearate in amount of two percent of weight of cement used.

2.10 MASONRY MORTAR

- A. Conform to ASTM C270.
- B. Admixtures:
 1. Do not use mortar admixtures, except color admixtures if approved by Resident Engineer.
 2. Submit laboratory test report showing effect of proposed admixture on strength, water retention, and water repellency of mortar.
 3. Do not use antifreeze compounds.
- C. Colored Mortar:
 1. Maintain uniform mortar color for exposed work throughout.
 2. Match mortar color in approved sample or mock-up.
 3. Color of mortar for exposed work in alteration work to match color of existing mortar unless specified otherwise. Submit to COR for approval.
- D. Color Admixtures:
 1. Proportion as specified by manufacturer.
 2. For color, reference submitted/approved products.

2.11 COLOR ADMIXTURE

- A. Pigments: ASTM C979.
- B. Use mineral pigments only. Organic pigments are not acceptable.
- C. Pigments inert, stable to atmospheric conditions, nonfading, alkali resistant and water insoluble.

PART 3 - EXECUTION

3.1 MIXING

- A. Mix in a mechanically operated mortar mixer.
 1. Mix mortar for at least three minutes but not more than five minutes.
- B. Measure ingredients by volume. Measure by the use of a container of known capacity.
- C. Mix water with dry ingredients in sufficient amount to provide a workable mixture which will adhere to vertical surfaces of masonry units.
- D. Mortar that has stiffened because of loss of water through evaporations:

1. Re-tempered by adding water to restore to proper consistency and workability.
2. Discard mortar that has reached its initial set or has not been used within two hours.

E. Pointing Mortar:

1. Mix dry ingredients with enough water to produce a damp mixture of workable consistency which will retain its shape when formed into a ball.
2. Allow mortar to stand in dampened condition for one to 1-1/2 hours.
3. Add water to bring mortar to a workable consistency prior to application.

3.2 MORTAR USE LOCATION

- A. Use Type M mortar for precast concrete panels, and waterproof parging below grade. Use Type M mortar for all repair of storm sewer inlets included in this project.
- B. Use Type S mortar for masonry containing vertical reinforcing bars (non-engineered), masonry below grade, masonry solar screens, and setting cast stone and engineered reinforced unit masonry work.
- C. For brick veneer over frame back up walls, use Type N portland cement-lime mortar or Type S masonry cement or mortar cement mortar.
- D. Use Type N mortar for other masonry work, except as otherwise specified.
- E. Use type N mortar for Indiana Limestone.
- F. Use Type N mortar for tuck pointing work.
- G. Use pointing mortar for items specified.

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**SECTION 04 05 31
MASONRY TUCK POINTING**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies requirements for tuck pointing of existing masonry and stone work.

1.2 RELATED WORK

Mortars: Section 04 05 13, MASONRY MORTARING.

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C67-09.....Brick and Structural Clay Tile, Sampling and Testing
 - C216-12.....Facing Brick (Solid Masonry Units Made From Clay or Shale)
 - C270-10.....Mortar for Unit Masonry
- C. International Masonry Institute: Recommended Practices and Guide Specifications for Cold Weather Masonry Construction.

PART 2 - PRODUCTS

2.1 TUCK POINTING MORTAR

As per appendix X3 of ASTM C270.

2.2 REPLACEMENT MASONRY UNITS

- A. Face Brick:
 - 1. ASTM C216, Grade SW, Type FBS. Brick shall be classified slightly efflorescent or better when tested in accordance with ASTM C67.
 - 2. Face brick shall match facing brick of the existing building(s) that is being tuck pointed.
- B. Other Units to match existing.

PART 3 - EXECUTION

3.1 CUT OUT OF EXISTING MORTAR JOINTS

- A. Cut out existing mortar joints (both bed and head joints) and remove by means of a toothing chisel or a special pointer's grinder, to a uniform depth of to 19 mm (3/4-inch), or until sound mortar is reached. Take care to not damage edges of existing masonry units to remain.

- B. Remove dust and debris from the joints by brushing, blowing with air or rinsing with water. Do not rinse when temperature is below freezing.

3.2 JOB CONDITIONS

- A. Protection: Protect newly pointed joints from rain, until pointed joints are sufficiently hard enough to prevent damage.
- B. Cold Weather Protection:
 - 1. Tuck pointing may be performed in freezing weather when methods of protection are utilized.
 - 2. Comply with applicable sections of "Recommended Practices for Cold Weather Construction" as published by International Masonry Industry All Weather Council.
 - 3. Existing surfaces at temperatures to prevent mortar from freezing or causing other damage to mortar.

3.3 INSTALLATION OF TUCK POINTING MORTAR

- A. Immediately prior to application of mortar, dampen joints to be tuck pointed. Prior to application of pointing mortar, allow masonry units to absorb surface water.
- B. Tightly pack mortar into joints in thin layers, approximately 6 mm (1/4-inch) thick maximum.
- C. Allow layer to become "thumbprint hard" before applying next layer.
- D. Pack final layer flush with surfaces of masonry units. When mortar becomes "thumbprint hard", tool joints.

3.4 TOOLING OF JOINTS

- A. Tool joints with a jointing tool to produce a smooth, compacted, concaved joint.
- B. Tool joints in patch work with a jointing tool to match the existing surrounding joints.

3.5 REPLACEMENT OF MASONRY UNITS

- A. Cut out mortar joints surrounding masonry units that are to be removed and replaced.
 - 1. Units removed may be broken and removed, providing surrounding units to remain are not damaged.
 - 2. Once the units are removed, carefully chisel out the old mortar and remove dust and debris.
 - 3. If units are located in exterior wythe of a cavity or veneer wall, exercise care to prevent debris falling into cavity.
- B. Dampen surfaces of the surrounding units before new units are placed.

1. Allow existing masonry to absorb surface moisture prior to starting installation of the new replacement units.
2. Butter contact surfaces of existing masonry and new replacement masonry units with mortar.
3. Center replacement masonry units in opening and press into position.
4. Remove excess mortar with a trowel.
5. Point around replacement masonry units to ensure full head and bed joints.
6. When mortar becomes "thumbprint hard", tool joints.

3.6 CLEANING

- A. Clean exposed masonry surfaces on completion.
- B. Remove mortar droppings and other foreign substances from wall surfaces.
- C. First wet surfaces with clean water, then wash down with a solution of soapless detergent specially prepared for cleaning brick.
- D. Brush with stiff fiber brushes while washing, and immediately thereafter hose down with clean water.
- E. Free clean surfaces from traces of detergent, foreign streaks or stains. Protect materials during cleaning operations including adjoining construction.
- F. Use of muratic acid for cleaning is prohibited.

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SECTION 04 43 00
NATURAL STONE VENEER

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies requirements for construction of natural stone veneer, façade panels, monuments, etc.

1.2 RELATED WORK

- A. Mortars: Section 04 05 13, MASONRY MORTARING,
B. Steel lintels and shelf angles: Section 05 50 00, METAL FABRICATIONS.
C. Cavity insulation: Section 07 21 13, THERMAL INSULATION.
D. Flashing: Section 07 60 00, FLASHING AND SHEET METAL.
E. Sealants and sealant installation: Section 07 92 00, JOINT SEALANTS.

1.3 SUBMITTALS

- A. Submittal Procedures: Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Submittal Drawings: Show size, configuration, and fabrication and installation details.
- C. Samples:
1. Stone Veneer, sample, 200 mm by 400 mm (8 inches by 16 inches,) showing full color range and texture of stone, bond, and proposed mortar joints.
 2. Anchors, and ties, one each and joint reinforcing 1200 mm (48 inches) long.
- D. Certificates: Signed by stone source, including name and address of contractor, project location, and the quantity, and date or dates of shipment of delivery to which certificate applies; indicate that the stone veneer meets specification requirements.
- E. Manufacturer's Literature and Data:
1. Anchors, ties, and reinforcement.
- F. Qualifications: Substantiate qualifications comply with specifications.
1. Stone Manufacturer with ten years of project experience list.
 2. Fabricator with five years of project experience list.
 3. Installer with five years project experience list.

1.4 SAMPLE PANEL - NOT USED**1.5 WARRANTY**

- A. Warrant exterior masonry walls against moisture leaks and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period to be five years.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.

B. American Society for Testing and Materials (ASTM):

A82/A82M-07	Steel Wire, Plain, for Concrete Reinforcement
A153/A153M-09	Zinc Coating (Hot-Dip) on Iron and Steel Hardware
A951/A951M-11	Steel Wire for Masonry Joint Reinforcement
C97/C97M-09	Absorption and Bulk Gravity of Dimension Stone
C99/C99M-09	Modulus of Rupture of Dimension Stone
C119-11	Standard Terminology Relating to Dimension Stone
C170/C170M-09	Compressive Strength of Dimension Stone
C568/C568M-10	Limestone Dimension Stone
C615/C615M-11	Granite Dimension Stone
C880/C880M-09	Flexural Strength of Dimension Stone
C1242-12ae1	Selection, Design, and Installation of Dimension Stone Attachment Systems
C1353-09	Abrasion Resistance of Dimension Stone Subjected to Foot Traffic Using a Rotary Platform, Double-Head Abraser
C1515-11	Cleaning of Exterior Dimension Stone, Vertical and Horizontal Surfaces, New or Existing
C1528-12b	Selection of Dimension Stone
D1056-07	Flexible Cellular Materials - Sponge Expanded Rubber
D7089-06	Determination of the Effectiveness of Anti-Graffiti Coating for Use on Concrete, Masonry, and Natural Stone Surfaces by Pressure Washing

C. Masonry Industry Council:

All Weather Masonry Construction Manual, 2000

- D. International Masonry Industry All Weather Council (IMIAC):
 Recommended Practices and Guide Specification for Cold Weather Masonry
 Construction

1.7 PRE-INSTALLATION CONFERENCE

- A. Convene a meeting on site, after submittals for of final design, schedule, safety plans, and samples are received and approved. Meeting will review drawings and specifications, submittals, schedule, manufacturer instructions, site logistics and pertinent matters of coordination, temporary protection, governing regulations, tests and inspections; participants to include RE/COR and all parties whose work is effected or related to the work of this section.

PART 2 - PRODUCTS

2.1 ACCEPTABLE STONE PRODUCTS

- A. Limestone Veneer: Meet ASTM C568, Classification: [III High-Density].
1. Face Size: To match existing stone.
 2. Color range, finish, and durability to match existing stone.
- B. Granite Veneer: Meet ASTM C615.
1. Face Size: As indicated.
 2. Color range, finish, and durability to match existing stone.

2.2 REINFORCEMENT AND ANCHORAGES

- A. Materials: Provide ties and anchors specified in subsequent paragraphs that are made from materials that comply paragraphs below, unless otherwise indicated.
1. Hot-Dip Galvanized, Carbon-Steel Wire: ASTM A82; with ASTM A153/153M, Class B-2 coating.
 2. Stainless Steel, AISI Type 304 or 316 for anchors and expansion bolts embedded within the stone.
- B. Wire Ties, General: Unless otherwise indicated, size wire ties to extend at least halfway through veneer but at least 16mm (5/8 inch) cover on outside face. Outer ends of wires are bent 90 degrees and extend 50 mm (2 inches) parallel to face of veneer.
- C. Individual Wire Ties: Rectangular units with closed ends and not less than 100 mm (4 inches).
1. Where withes do not align or are of different materials, use adjustable ties with pintle-and-eye connections having a maximum adjustment of 32 mm (1-1/4 inches).

2. Wire: Fabricate from 4.8 mm (3/16 inch) diameter, hot-dip galvanized steel wire. Mill-galvanized wire ties may be used in interior walls, unless otherwise indicated.
3. Basis of Design for Acceptable Product: Heckman Building Products, Inc.; No. 262.

D. Adjustable Masonry-Veneer Anchors:

1. General: Provide anchors that allow vertical adjustment but resist tension and compression forces perpendicular to plane of wall, for attachment over sheathing to wood or metal studs, and as follows:
 - a. Structural Performance Characteristics: Capable of withstanding a 445 N (100 lbf) load in both tension and compression without deforming or developing play in excess of 1.3 mm (0.05 inch).
2. Screw-Attached, Masonry-Veneer Anchors: Units consisting of a wire tie and a metal anchor section.
 - a. Anchor Section: Zinc-allow barrel section with flanged head with eye and corrosion-resistant, self-drilling screw. Eye designed to receive wire tie and to serve as head for drilling fastener into framing. Barrel length to suit sheathing thickness allowing screw to seat directly against framing with flanged head covering hole in sheathing.
 - b. Wire Ties: Triangular-, rectangular-, or T-shaped wire ties fabricated from 4.8 mm (0.188 inch) diameter, hot-dip galvanized steel wire.
 - c. Acceptable Product: Heckmann Building Products, Inc.; No. 75 Pos-I-Tie.

2.3 ACCESSORIES

- A. Joint Sealant: Refer to Section 07 92 00.
- B. Nailing Strips: Western softwood, preservative treated, sized to masonry joints.
- C. Concealed Sheet Metal Flashing: Fabricated from stainless steel or material complying with requirements specified in section 2.2. Flashing and sheet not less than 0.015" thick.
- D. Setting Shims: Lead, stainless steel, or plastic shims, non-staining to stone, sized to suit joint thickness and bed depths of stonework involved without intruding into required depths of joint sealants.
- E. Weep Holes: Medium density polyethylene, outside diameter of ¼" and of length required to extend between face of stone and cavity behind. Leave-out of full head mortar joints.

- F. Cavity Drainage Material: Free-draining mesh, made from polymer strands that will not degrade within the wall cavity.
 - 1. Strips, full-depth of cavity and 250 mm (10 inches) wide, with dovetail shaped notches 175 mm (7 inches) deep that prevent mesh from being clogged with mortar droppings.
- G. Mortar: Refer to Section 04 05 13.
- H. Expansion Joint Fillers: ASTM D1056 Class RE-11.
- I. Cementitious Dampproofing: Cementitious formulation nonstaining to stone; compatible with joint sealants and noncorrosive to anchors and attachments.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. During demolition of existing stone veneer verify stone dimensions, cavity depth, and anchoring system.
- B. Verify that field conditions are acceptable and are ready to receive work.
- C. Verify items provided by other Sections of work are properly sized and located.
- D. Verify that built-in items are in proper location, and ready for roughing into masonry work.
- E. Beginning of installation means installer accepts existing conditions.

3.2 PREPARATION

- A. Verify items provided by other Sections of work are properly sized and located.
- B. Establish lines, levels, and coursing; protect from disturbance.
- C. Provide temporary bracing during erection of masonry work. Maintain in place until building structure provides permanent bracing.
- D. Scaffolding: Provide, erect, maintain, move, and finally remove scaffolding and staging required for masonry installation. Construct and maintain scaffolding in compliance with applicable ordinances, laws, rules and regulations. Scaffolding must be sufficiently substantial to support workmen, and necessary materials and equipment. Provide adequate guard rails for protection of property, workmen, and passerby.
- E. Clean dirty or stained stone surfaces by removing soil, stains, and foreign materials before setting. Clean stone by thoroughly scrubbing with fiber brushes and then drenching with clear water. Use only mild

cleaning compounds that contain no caustic or harsh materials or abrasives.

- F. Coat stone with dampproofing to extent indicated below:
1. Stone at Grade: Beds, joints, and back surfaces to at least 12 inches above finish-grade elevations.
 2. Stone Extending Below Grade: Beds, joints, back surfaces, and face surfaces below grade.
 3. Allow dampproofing to cure before setting dampproofed stone. Do not damage or remove dampproofing while handling and setting stone.

3.3 COURSING

- A. Place masonry to lines and level indicated.
- B. Arrange and trim stones for adequate fit in a //range ashlar// Pattern with course heights as indicated, random lengths, uniform joint widths with offset between vertical joints as indicated.

3.4 PLACING AND BONDING

- A. Lay masonry in full bed of mortar (horizontal, vertical, and collar joints), properly jointed with other work. Battering corners of joints and deep or excessive furrowing of mortar joints is not permitted.
- B. Fully bond intersections, and external and internal corners.
- C. Do not shift, or tap masonry units after mortar has taken initial set. Where adjustment must be made, remove mortar and replace.
- D. Remove excess mortar on surface and in cavities.
- E. Perform job site saw cutting with proper tools to provide straight unchipped edges. Take care to prevent breaking masonry unit corners or edges.

3.5 TOLERANCES

- A. Alignment of Columns: Maximum of 6 mm (1/4 inch) from true line.
- B. Variation from Unit to Adjacent Unit: 0.8 mm (1/32 inch) maximum.
- C. Variation from Plane of Wall: 6 mm (1/4 inch) in 3 m (10 feet) and 12 mm (1/2 inch) in 6 m (20 feet) or more.
- D. Variation from Plumb: 6 mm (1/4 inch) per story non-cumulative, 12 mm (1/2 inch) in two stories or more.
- E. Variation from Level Coursing: 3 mm (1/8 inch) in 1 m (3 feet); 6 mm (1/4 inch) in 3 m (10 feet); 6 mm (1/4 inch) maximum.
- F. Variation of Joint Thickness: 3 mm (1/8 inch) in 1 m (3 feet).
- G. Maximum variation from Cross Sectional Thickness of Walls: Plus or minus 6 mm (1/4 inch).

3.6 REINFORCEMENT AND ANCHORAGES

- A. Attach wall ties to wall studs (or other solid and secure framing members) for veneer construction at maximum 400 mm (16 inches) oc vertically and 400 mm (16 inches) oc horizontally. Place at maximum 200 mm (8 inches) oc (or every third course) each way around perimeter of openings, within 300 mm (12 inches) of openings.
- B. Anchor stone veneer to unit masonry with metal veneer anchors as follows:
 - 1. Secure wire anchors by inserting pintles into eyes of masonry wall reinforcement projecting from horizontal mortar joints.
 - 2. Embed anchors in veneer mortar joints to within 25 mm (1 inch) of face.

3.7 MASONRY FLASHINGS - NOT USED**3.8 LINTELS - NOT USED****3.9 WEEPS AND VENTS**

- A. Install weep holes in veneer at 600 mm (24 inches) on center horizontally above through-wall flashing, above shelf angles, and at bottom of walls.

3.10 CONTROL/EXPANSION JOINTS

- A. Size control joints in accordance with Section 07 92 00 for sealant performance, but in no case larger than adjacent mortar joints.
- B. Provide expansion joints as indicated.

3.11 BUILT-IN WORK

- A. As work progresses, build-in metal door frames, fabricated metal frames, window frames, wood nailing strips, anchor bolts, plates, and other items to be built in the work supplied by other Sections.
- B. Build-in items plumb and level.
- C. Bed anchors of metal door and glazed frames in mortar joints. Fill frame voids solid with mortar.
- D. Do not build-in organic materials subject to deterioration.

3.12 CUTTING AND FITTING

- A. Cut and fit for chases, pipes, conduit, sleeves, and grounds. Cooperate with other Sections of work to provide correct size, shape, and location.
- B. Obtain approval prior to cutting or fitting any area not indicated or where appearance or strength of masonry work may be impaired.

3.13 CLEANING

- A. Remove excess mortar and smears.

- B. Replace defective mortar. Match adjacent work.
- C. Clean soiled surfaces with non-acidic solution which will not harm masonry or adjacent materials. Consult masonry manufacturer for acceptable cleaners. Leave surfaces thoroughly clean and free of all mortar and other soiling.
- D. Use non-metallic tools in cleaning operations.
- E. Comply with ASTM C1515

3.14 PROTECTION

- A. Maintain protective boards at exposed external corners which may be damaged by construction activities.
- B. Provide protection without damaging completed work.
- C. Keep expansion joint voids clear of mortar.

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SECTION 09 91 00
PAINTING

PART 1-GENERAL

1.1 DESCRIPTION

- A. Section specifies field painting.
- B. Section specifies prime coats which may be applied in shop under other sections.
- C. Painting includes shellacs, stains, varnishes, and coatings specified.

1.2 RELATED WORK

- A. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS, Division 10 - SPECIALTIES, Division 11 - EQUIPMENT, Division 12 - FURNISHINGS, Division 13 - SPECIAL CONSTRUCTION, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY sections.
- B. Contractor Option: Prefinished flush doors with transparent finishes: Section 08 14 00, WOOD DOORS.
- C. Type of Finish, Color, and Gloss Level of Finish Coat: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUSTAINABILITY REQUIREMENTS

- A. Materials in this section may contribute towards contract compliance with sustainability requirements.
- B. Biobased Material: For products designated by the USDA's BioPreferred® program, provide products that meet or exceed USDA recommendations for biobased content, subject to the products compliance with performance requirements in this Section. For more information regarding the product categories covered by the BioPreferred® program, visit <http://www.biopreferred.gov>.

1.4 REGULATORY REQUIREMENTS FOR RECYCLED CONTENT

- A. Products and Materials with Post-Consumer Content and Recovered Materials Content:
 - 1. Contractor is obligated by contract to satisfy Federal mandates for procurement of products and materials meeting recommendations for post-consumer content and recovered materials content; the list of designated product categories with recommendations has been compiled by the EPA - refer to <http://www.epa.gov/wastes/conserves/tools/cpg/products/>.

2. Materials or products specified by this section may be obligated to satisfy this Federal mandate and Comprehensive Procurement Guidelines program.
 3. The EPA website also provides tools such as a Product Supplier Directory search engine and product resource guides.
- B. Fulfillment of regulatory requirements does not relieve the Contractor of satisfying sustainability requirements stipulated by Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS, as it relates to recycled content; additional product and material selections with recycled content may be required, as determined by Contractor's Sustainability Action Plan.

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
1. Before work is started, or sample panels are prepared, submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.
- C. Samples:
1. After painters' materials have been approved and before work is started submit samples showing each type of finish and color specified.
 2. Samples to show color: Composition board, 150 by 150 (6 inch by 6 inch).
 3. Panel to show transparent finishes: Wood of same species and grain pattern as wood approved for use, 100 by 250 by 3 mm (4 inch by 10 inch face by 1/4 inch) thick minimum, and where both flat and edge grain will be exposed, 250 mm (10 inches) long by sufficient size, 50 by 50 mm (2 by 2 inch) minimum or actual wood member to show complete finish.

- D. Manufacturers' Certificates indicating compliance with specified requirements:
1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
 2. High temperature aluminum paint.
 3. Epoxy coating.
 4. Intumescent clear coating or fire retardant paint.
 5. Plastic floor coating.

1.6 DELIVERY AND STORAGE

- A. Deliver materials to site in manufacturer's sealed container marked to show following:
1. Name of manufacturer.
 2. Product type.
 3. Batch number.
 4. Instructions for use.
 5. Safety precautions.
- B. In addition to manufacturer's label, provide a label legibly printed as following:
1. Federal Specification Number, where applicable, and name of material.
 2. Surface upon which material is to be applied.
 3. If paint or other coating, state coat types; prime, body or finish.
- C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):
- | | |
|---------------------|---|
| ACGIH TLV-BKLT-2009 | Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs) |
| ACGIH TLV-DOC-2009 | Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition) |

C. Master Painters Institute (MPI):

No. 4-13	Interior/ Exterior Latex Block Filler
No. 5-13	Exterior Alkyd Wood Primer
No. 7-13	Exterior Oil Wood Primer
No. 8-13	Exterior Alkyd, Flat MPI Gloss Level 1 (EO)
No. 9-13	Exterior Alkyd Enamel MPI Gloss Level 6 (EO)
No. 10-13	Exterior Latex, Flat (AE)
No. 11-13	Exterior Latex, Semi-Gloss (AE)
No. 31-13	Polyurethane, Moisture Cured, Clear Gloss (PV)
No. 36-13	Knot Sealer
No. 43-13	Interior Satin Latex, MPI Gloss Level 4
No. 44-13	Interior Low Sheen Latex, MPI Gloss Level 2
No. 45-13	Interior Primer Sealer
No. 46-13	Interior Enamel Undercoat
No. 47-13	Interior Alkyd, Semi-Gloss, MPI Gloss Level 5 (AK)
No. 48-13	Interior Alkyd, Gloss, MPI Gloss Level 6 (AK)
No. 50-13	Interior Latex Primer Sealer
No. 51-13	Interior Alkyd, Eggshell, MPI Gloss Level 3
No. 52-13	Interior Latex, MPI Gloss Level 3 (LE)
No. 53-13	Interior Latex, Flat, MPI Gloss Level 1 (LE)
No. 54-13	Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)
No. 60-13	Interior/Exterior Latex Porch & Floor Paint, Low Gloss
No. 68-13	Interior/ Exterior Latex Porch & Floor Paint, Gloss
No. 71-13	Polyurethane, Moisture Cured, Clear, Flat (PV)
No. 90-13	Interior Wood Stain, Semi-Transparent (WS)
No. 94-13	Exterior Alkyd, Semi-Gloss (EO)
No. 95-13	Fast Drying Metal Primer
No. 114-13	Interior Latex, Gloss (LE) and (LG)
No. 119-13	Exterior Latex, High Gloss (acrylic) (AE)
No. 134-13	Primer, Galvanized, Water Based
No. 138-13	Interior High Performance Latex, MPI Gloss Level 2 (LF)
No. 139-13	Interior High Performance Latex, MPI Gloss Level 3 (LL)

No. 140-13	Interior High Performance Latex, MPI Gloss Level 4
No. 141-13	Interior High Performance Latex (SG) MPI Gloss Level 5

D. Steel Structures Painting Council (SSPC):

SSPC SP 1-04	Solvent Cleaning
SSPC SP 2-04	Hand Tool Cleaning
SSPC SP 3-04	Power Tool Cleaning

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Wood Sealer: Thinned with thinner recommended by manufacturer at rate of about one part of thinner to four parts of varnish.
- B. Plastic Tape:
 - 1. Pigmented vinyl plastic film in colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES or specified.
 - 2. Pressure sensitive adhesive back.
 - 3. Widths as shown.
- C. Interior/Exterior Latex Block Filler: MPI 4.
- D. Exterior Alkyd Wood Primer: MPI 5.
- E. Exterior Oil Wood Primer: MPI 7.
- F. Exterior Alkyd, Flat (EO): MPI 8.
- G. Exterior Alkyd Enamel (EO): MPI 9.
- H. Exterior Latex, Flat (AE): MPI 10.
- I. Exterior Latex, Semi-Gloss (AE): MPI 11.
- J. Polyurethane, Clear Gloss: MPI 31.
- K. Knot Sealer: MPI 36.
- L. Interior Satin Latex: MPI 43.
- M. Interior Low Sheen Latex: MPI 44.
- N. Interior Primer Sealer: MPI 45.
- O. Interior Enamel Undercoat: MPI 46.
- P. Interior Alkyd, Semi-Gloss (AK): MPI 47.
- Q. Interior Latex Primer Sealer: MPI 50.
- R. Interior Alkyd, Eggshell: MPI 51
- S. Interior Latex, MPI Gloss Level 3 (LE): MPI 52.
- T. Interior Latex, Flat, MPI Gloss Level 1 (LE): MPI 53.
- U. Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE): MPI 54.
- V. Interior/ Exterior Latex Porch & Floor Paint, Low Gloss: MPI 60.
- W. Interior/ Exterior Latex Porch & Floor Paint, gloss: MPI 68.

- X. Polyurethane, Moisture Cured, Clear, Flat (PV): MPI 71.
- Y. Interior Wood Stain, Semi-Transparent (WS): MPI 90.
- Z. Exterior Alkyd, Semi-Gloss (EO): MPI 94.
- AA. Fast Drying Metal Primer: MPI 95.
- BB. Interior latex, Gloss (LE) and (LG): MPI 114.
- CC. Exterior Latex, High Gloss (acrylic) (AE): MPI 119.
- DD. Waterborne Galvanized Primer: MPI 134.
- EE. Interior High Performance Latex, MPI Gloss Level 2(LF): MPI 138.
- FF. Interior High Performance Latex, MPI Gloss Level 3 (LL): MPI 139.
- GG. Interior High Performance Latex, MPI Gloss Level 4: MPI 140.
- HH. Interior High Performance Latex (SG), MPI Gloss Level 5: MPI 141.

2.2 PAINT PROPERTIES

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

2.3 REGULATORY REQUIREMENTS

- A. Paint materials must conform to the restrictions of the local Environmental and Toxic Control jurisdiction or the requirements of this section, whichever is most stringent.
 - 1. Lead-Based Paint:
 - a. Lead based paint is not permitted to be used.
 - b. For lead-paint removal, see Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.
 - 2. Asbestos: Materials must not contain asbestos.
 - 3. Chromate, Cadmium, Mercury, and Silica: Materials must not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
 - 4. Human Carcinogens: Materials must not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
 - 5. Use high performance acrylic paints in place of alkyd paints, where possible.
 - 6. VOC content for solvent-based paints must not exceed specified performance requirement; aromatic hydro carbons contained in solvent-based paints must not exceed one percent by weight.

PART 3 - EXECUTION**3.1 JOB CONDITIONS**

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
 2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each day's work.
- B. Atmospheric and Surface Conditions:
1. Do not apply coating when air or substrate conditions are:
 - a. Less than 3 degrees C (5 degrees F) above dew point.
 - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer.
 2. Do not exceed application conditions recommended by the manufacturer.
 3. Maintain interior temperatures until paint dries hard.
 4. Do no exterior painting when it is windy and dusty.
 5. Do not paint in direct sunlight or on surfaces that the sun will soon warm.
 6. Apply only on clean, dry and frost free surfaces except as follows:
 - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.
 - b. Dampened with a fine mist of water on hot dry days concrete and masonry surfaces to which water thinned acrylic and cementitious paints are applied to prevent excessive suction and to cool surface.
 7. Varnishing:
 - a. Apply in clean areas and in still air.
 - b. Before varnishing vacuum and dust area.
 - c. Immediately before varnishing wipe down surfaces with a tack rag.

3.2 SURFACE PREPARATION

- A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.
- B. General:
1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
 2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
 3. See other sections of specifications for specified surface conditions and prime coat.
 4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.
- C. Wood:
1. Sand to a smooth even surface and then dust off.
 2. Sand surfaces showing raised grain smooth between each coat.
 3. Wipe surface with a tack rag prior to applying finish.
 4. Surface painted with an opaque finish:
 - a. Coat knots, sap and pitch streaks with Knot Sealer before applying paint.
 - b. Apply two coats of Knot Sealer over large knots.
 5. After application of prime or first coat of stain, fill cracks, nail and screw holes, depressions and similar defects with wood filler paste. Sand the surface to make smooth and finish flush with adjacent surface.
 6. Before applying finish coat, reapply wood filler paste if required, and sand surface to remove surface blemishes. Finish flush with adjacent surfaces.
 7. Fill open grained wood such as oak, walnut, ash and mahogany with Wood Filler Paste, colored to match wood color.
 - a. Thin filler in accordance with manufacturer's instructions for application.
 - b. Remove excess filler, wipe as clean as possible, dry, and sand as specified.

D. Ferrous Metals:

1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
 - a. This includes flat head countersunk screws used for permanent anchors.
 - b. Do not fill screws of item intended for removal such as glazing beads.
4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.

E. Surfaces Specified Painted:

1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with Organic Zinc Rich Coating. Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) depending on finish coat compatibility.

F. Masonry, Concrete, Cement Board, Cement Plaster and Stucco:

1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
3. Remove loose mortar in masonry work.

4. Replace mortar and fill open joints, holes, cracks and depressions with new mortar specified in Section 04 05 13, MASONRY MORTARING // Section 04 05 16, MASONRY GROUTING//. Do not fill weep holes. Finish to match adjacent surfaces.
 5. Neutralize Concrete floors to be painted by washing with a solution of 1.4 Kg (3 pounds) of zinc sulfate crystals to 3.8 L (1 gallon) of water, allow to dry three days and brush thoroughly free of crystals.
 6. Repair broken and spalled concrete edges with concrete patching compound to match adjacent surfaces as specified in CONCRETE Sections. Remove projections to level of adjacent surface by grinding or similar methods.
- G. Gypsum Plaster and Gypsum Board:
1. Remove efflorescence, loose and chalking plaster or finishing materials.
 2. Remove dust, dirt, and other deterrents to paint adhesion.
 3. Fill holes, cracks, and other depressions with CID-A-A-1272A [Plaster, Gypsum (Spackling Compound) finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

3.3 PAINT PREPARATION

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.4 APPLICATION

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.

- B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by RE/COR.
- E. Finish surfaces to show solid even color, free from runs, lumps, brush marks, laps, holidays, or other defects.
- F. Apply by brush, roller or spray, except as otherwise specified.
- G. Do not spray paint in existing occupied spaces unless approved by RE/COR, except in spaces sealed from existing occupied spaces.
 - 1. Apply painting materials specifically required by manufacturer to be applied by spraying.
 - 2. In areas, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in WORK NOT PAINTED, motors, controls, telephone, and electrical equipment, fronts of sterilizers and other recessed equipment and similar prefinished items.
- H. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.5 PRIME PAINTING

- A. After surface preparation, prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel. Apply an additional prime coat.
- D. Prime rebates for stop and face glazing of wood, and for face glazing of steel.
- E. Wood and Wood Particleboard: Section Not Used
- F. Metals:
 - 1. Steel and Iron: MPI 95 (Fast Drying Metal Primer).
 - 2. Zinc-coated Steel and Iron: MPI 134 (Waterborne Galvanized Primer).
 - 3. Machinery Not Factory Finished: MPI 9 (Exterior Alkyd Enamel (EO)).

- G. Gypsum Board: Section Not Used
- H. Gypsum Plaster and Veneer Plaster: Section Not Used
- I. Concrete Masonry Units except glazed or integrally colored and decorative units: Section Not Used
- J. Cement Plaster or Stucco, Concrete Masonry, Brick Masonry and Cement Board, Interior Surfaces of Ceilings and Walls: Section Not Used

3.6 EXTERIOR FINISHES

- A. Apply following finish coats where specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Steel and Ferrous Metal:
 - 1. Two coats of MPI 9 (Exterior Alkyd Enamel (EO)) on exposed surfaces, except on surfaces over 94 degrees C (200 degrees F).
- C. Machinery without factory finish except for primer: One coat MPI 8 (Exterior Alkyd, Flat (EO)) // MPI 9 (Exterior Alkyd Enamel (EO)) // MPI 94 (Exterior Alkyd, Semi-Gloss (EO)) //.

3.7 INTERIOR FINISHES

- A. Apply following finish coats over prime coats in spaces or on surfaces specified in Section 09 06 00, S
- B. Metal Work: Not Used
- C. Gypsum Board: Not Used
- D. Plaster: Not Used
- E. Masonry and Concrete Walls: Not Used
- F. Wood: Not Used

3.8 REFINISHING EXISTING PAINTED SURFACES

- A. Clean, patch and repair existing surfaces as specified under surface preparation.
- B. Remove and reinstall items as specified under surface preparation.
- C. Remove existing finishes or apply separation coats to prevent non-compatible coatings from having contact.
- D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
- E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
- G. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.

- H. Coat knots and pitch streaks showing through old finish with Knot Sealer before refinishing.
- I. Sand or dull glossy surfaces prior to painting.
- J. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

3.9 PAINT COLOR

- A. Color and gloss of finish coats is specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. For additional requirements regarding color see Articles, REFINISHING EXISTING PAINTED SURFACE and MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE.
- C. Coat Colors:
 - 1. Color of priming coat: Lighter than body coat.
 - 2. Color of body coat: Lighter than finish coat.
 - 3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.
- D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
 - 1. Paint to match color of casework where casework has a paint finish.
 - 2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

3.10 PROTECTION CLEAN UP, AND TOUCH-UP

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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APPENDIX

Coordinate the following abbreviations used in Section 09 91 00, PAINTING, with other Sections, especially Section 09 06 00, SCHEDULE FOR FINISHES and other COATING SECTIONS listed. Use the same abbreviation and terms consistently.

Paint or coating	Abbreviation
Acrylic Emulsion	AE (MPI 10 - flat/MPI 11 - semigloss/MPI 119 - gloss)
Alkyd Gloss Enamel	G (MPI 48)
Alkyd Semigloss Enamel	SG (MPI 47)
Aluminum Paint	AP)
Cementitious Paint	CEP (TT-P-1411)
Exterior Latex	EL?? (MPI 10 / 11 / 119)
Exterior Oil	EO (MPI 9 - gloss/MPI 8 - flat/MPI 94 - semigloss)
Fire Retardant Paint	FR
Fire Retardant Coating (Clear)	FC (intumescent type)
Heat Resistant Paint	HR
Latex Emulsion	LE (MPI 53, flat/MPI 52, eggshell/MPI 54, semigloss/MPI 114, gloss Level 6
Latex Flat	LF (MPI 138)
Latex Gloss	LG (MPI 114)
Latex Semigloss	SG (MPI 141)
Latex Low Luster	LL (MPI 139)
Plastic Floor Coating	PL
Polyurethane Varnish	PV
Rubber Paint	RF (CID-A-A-3120 - Paint for Swimming Pools (RF))
Water Paint, Cement	WPC (CID-A-A-1555 - Water Paint, Powder).
Wood Stain	WS

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SECTION 32 31 19
DECORATIVE METAL FENCES AND GATES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Removal and repair of existing decorative wrought iron gate and fence.

1.2 RELATED REQUIREMENTS

- A. Materials product data and samples: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Product Finish and Color: Section 09 06 00 SCHEDULE FOR FINISHES.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American Institute of Steel Construction (AISC):
1. ASCE/SEI 7-10 Minimum Design Loads for Buildings and Other Structures.
- C. ASTM International (ASTM):
1. A47, Ferric Malleable Iron Castings
 2. A48, Grey Iron Castings
 3. A242, High Strength Low-Alloy Structural Steel.
 4. A500, Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
 5. A510, General Requirements for Wire Rods and coarse Round Wire Carbon Steel
 6. A588, High-Strength Low Alloy Structural Steel with 5- ksi Minimum Yield Point to 4-in Thick.
 7. A1011, Standard Specifications for Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural High-Strength Low-Alloy and High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength.
 8. F626, Standard Specification for Fence Fittings.
 9. F900, Standard Specifications for Industrial and Commercial Swing Gates.
- D. American Welding Society (AWS):
1. D1.1/D1.1M-2015 - Structural Welding Code - Steel
- E. Master Painters Institute (MPI):
1. No. 18 - Primer, Zinc Rich, Organic.

1.4 SUBMITTAL

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES:
- B. Submittal Drawings:
 - 1. Document existing gate and fence design with dimensioned sketches and photos.
 - 2. Show connections to adjacent construction, range of travel, and mechanical connections to gate post.
- C. Manufacturer's Literature and Data: Not Used.
- D. Samples: Section Not Used
- E. Certificates: Section Not Used.
- F. Delegated Design Drawings and Calculations: Not Used.

1.5 QUALITY ASSURANCE

- A. Qualifications: Substantiate qualifications to comply with specifications.
 - 1. Removal and installer shall have 3 years project experience.
 - 2. Utilize only AWS D1.1/D1.1m for any welding repairs that are necessary.
- B. Welders and Welding Procedures Qualifications: AWS D1.1/D1.1M.
- C. Delegated Design: Comply with system performance.

1.6 DELIVERY

- A. Before installation ensure gate is not damaged or distorted.

1.7 STORAGE AND HANDLING

- A. Protect products from damage during handling and construction operations.

1.8 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Existing industrial decorative wrought iron gate and fencing system.

2.2 SYSTEM PERFORMANCE

- A. Gate and fence system to perform as currently designed.

2.3 PRODUCTS - GENERAL

- A. Repair and refinish existing decorative wrought iron fence and gates.

2.4 FABRICATION

- A. Make repairs as necessary to existing design.
- B. Pre-cut pickets, rails, and posts in lengths indicated on Drawings.
Pre-punch manufacturer's concealed design system rails to accept pickets.
- C. Fully insert rail inner slide into outer channel for internal retaining rod raceway.
- D. Insert pickets through grommets into pre-punched holes in rails; align pre-drilled picket holes with internal raceway.
- E. Insert retaining rods in rail passing through pre-drilled holes in each picket.
- F. Fabricate gates of reinforced concealed design system, picket and rails welded at joint intersections.

2.5 FINISHES

- A. Paint finish:
 - 1. Refer to 09 91 00 Painting

2.6 ACCESSORIES

- A. Grommets: PVC, High quality.
- B. Primer: Manufacturer's spray cans or paint pens.
- C. Welding Materials: AWS D1.1/D1.2M, type to suit application.
- D. Fasteners: As recommended by manufacturer.
- E. Galvanizing Repair Paint: MPI No. 18.
- F. Touch-Up Paint: Match shop finish.

PART 3 - EXECUTION**3.1 PREPARATION**

- A. Document with sketches and photos the existing fence and gate construction prior to disassembly the gate for repairs.

3.2 FENCE INSTALLATION

- A. Removal of fence panel from gate post and reassembly after post repairs have been completed per the original design.
- B. Installation:
 - 1. Install fence according to existing design.
- C. Installation Tolerances: Not Used.
- D. Touch up damaged finishes.
 - 1. Repair painted surfaces with touch up primer.

3.3 FENCE INSTALLATION MAINTENANCE: Not Used

3.4 GATE INSTALLATION

- A. Reinstall gates according to existing design ensuring that gate opens and closes correctly and vertical gate frame is plumb.

3.5 CLEANING

- A. Clean exposed surfaces. Remove contaminants and stains.
- B. Clean site of excess materials, post-hole excavations, and debris removed or scattered uniformly.

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