

**SECTION 23 25 00
HVAC WATER TREATMENT**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies cleaning of circulating HVAC water systems, including the following.
 - 1. Cleaning compounds.

1.2 RELATED WORK

- A. Test requirements and instructions on use of equipment/system: Section 01 00 00, GENERAL REQUIREMENTS.
- B. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- C. Piping and valves: Section 23 21 13, HYDRONIC PIPING.

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Technical Services: Provide the services of an experienced water treatment technical representative to direct flushing, cleaning, pre-treatment, training, debugging, and acceptance testing operations; direct and perform chemical limit control during construction period Minimum service during construction/start-up shall be 6 hours.
- E. Chemicals: Chemicals shall be non-toxic approved by local authorities and meeting applicable EPA requirements.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data including:
 - 1. Cleaning compounds and recommended procedures for their use.
- C. Water analysis verification.
- D. Materials Safety Data Sheet for all proposed chemical compounds, based on U.S. Department of Labor Form No. L5B-005-4.
- E. Maintenance and operating instructions in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

- A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):
70-2008.....National Electric Code (NEC)

PART 2 - PRODUCTS**2.1 CLEANING COMPOUNDS**

- A. Alkaline phosphate or non-phosphate detergent/surfactant/specific to remove organic soil, hydrocarbons, flux, pipe mill varnish, pipe compounds, iron oxide, and like deleterious substances, with or without inhibitor, suitable for system wetted metals without deleterious effects.
- B. All chemicals to be acceptable for discharge to sanitary sewer.
- C. Refer to Section 23 21 13, HYDRONIC PIPING, PART 3, for flushing and cleaning procedures.

2.5 EQUIPMENT AND MATERIALS IDENTIFICATION

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

PART 3 - EXECUTION**3.1 INSTALLATION**

- A. Delivery and Storage: Deliver all chemicals in manufacturer's sealed shipping containers. Store in designated space and protect from deleterious exposure and hazardous spills.
 - 1. Provide installation supervision, start-up and operating instruction by manufacturer's technical representative.
- E. Do not valve in or operate system pumps until after system has been cleaned.
- F. After chemical cleaning is satisfactorily completed, clean all strainers.
- G. Perform tests and report results in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- I. Instruct VA personnel in system maintenance and operation in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

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