

SECTION 08 90 00
LOUVERS AND VENTS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies fixed and operable wall louvers, door louvers and wall vents.

1.2 RELATED WORK

- A. Louvers in steel doors: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
- B. Color of finish: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
Each type, showing material, finish, size of members, method of assembly, and installation and anchorage details.
- C. Manufacturer's Literature and Data:
Each type of louver and vent.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. The Master Painters Institute (MPI):
Approved Product List - November 2007
- C. American Society for Testing and Materials (ASTM):
A167-99(R2004)Stainless and Heat-Resisting Chromium - Nickel
Steel Plate, Sheet, and Strip
A1008/A1008M REV A-07 ..Steel, Sheet, Carbon, Cold Rolled, Structural,
and High Strength Low-Alloy with Improved
Formability
B209/B209M-07Aluminum and Aluminum Alloy, Sheet and Plate
B221-06Aluminum and Aluminum Alloy Extruded Bars,
Rods, Wire, Shapes, and Tubes
B221M-07Aluminum and Aluminum Alloy Extruded Bars,
Rods, Wire Shapes, and Tubes
- D. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-505 (1988)Metal Finishes Manual

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E. National Fire Protection Association (NFPA):

90A-02Installation of Air Conditioning and
Ventilating Systems

F. American Architectural Manufacturers Association (AAMA):

605-98High Performance Organic Coatings on
Architectural Extrusions and Panels

G. Air Movement and Control Association, Inc. (AMCA):

500-L-99Testing Louvers

PART 2 - PRODUCTS

2.1 MATERIALS

A. Aluminum, Extruded: ASTM B221/B221M.

B. Aluminum, Plate and Sheet: ASTM B209/B209M.

C. Fasteners: Fasteners for securing louvers and wall vents to adjoining construction, except as otherwise specified or shown, shall be toggle or expansion bolts, of size and type as required for each specific type of installation and service condition.

1. Where type, size, or spacing of fasteners is not shown or specified, submit shop drawings showing proposed fasteners, and method of installation.

2. Fasteners for louvers, louver frames, and wire guards shall be of stainless steel or aluminum.

D. Inorganic Zinc Primer: MPI No. 19.

2.2 EXTERIOR WALL LOUVERS

A. General:

1. Provide fixed type louvers of size and design shown.

2. Heads, sills and jamb sections shall have formed caulking slots or be designed to retain caulking. Head sections shall have exterior drip lip, and sill sections an integral water stop.

3. Furnish louvers with sill extension or separate sill as shown.

4. Frame shall be mechanically fastened or welded construction with welds dressed smooth and flush.

B. Performance Characteristics:

1. Weather louvers shall have a minimum of 50 percent free area and shall pass 800 fpm free area velocity at a pressure drop not exceeding 0.2 inch water gage and carry not more than 0.01 ounces of water per square foot of free area for 15 minutes when tested per AMCA Standard 500-L.

2. Louvers shall bear AMCA certified rating seals for air performance and water penetration ratings.

C. Aluminum Louvers:

1. General: Frames, blades, and mullions (sliding interlocking type); 0.081-inch thick extruded aluminum. Blades shall be drainable type and have reinforcing bosses.
2. Louvers, fixed: Make frame sizes 1/2-inch smaller than openings. Single louvers frames shall not exceed 66 inches wide. When openings exceed 66 inches, provide twin louvers separated by mullion members.

2.3 CLOSURE ANGLES AND CLOSURE PLATES

- A. Fabricate from 0.074-inch thick aluminum.
- B. Provide continuous closure angles and closure plates on inside head, jambs and sill of exterior wall louvers.
- C. Secure angles and plates to louver frames with screws, and to masonry or concrete with fasteners as specified.

2.4 WIRE GUARDS

- A. Provide wire guards on outside of all exterior louvers, except on exhaust air louvers.
- B. Fabricate frames from 0.081-inch thick extruded or sheet aluminum designed to retain wire mesh.
- C. Wire mesh shall be woven from not less than 0.063-inch diameter aluminum wire in 1/2-inch square mesh.
- D. Miter corners and join by concealed corner clips or locks extending about 2-1/4 inches into rails and stiles. Equip wire guards over four feet in height with a mid-rail constructed as specified for frame components.
- E. Fasten frames to outside of louvers with aluminum or stainless steel devices designed to allow removal and replacement without damage to the wire guard or the louver.

2.6 INTERIOR DOOR LOUVERS

- A. Fabricate louvers for interior doors and partitions of 1.2 mm (0.0478-inch) thick steel, 1.6 mm (0.063-inch) thick extruded aluminum.
- B. Make louvers sight-proof type with stationary blades, except where light-proof louvers are required.

2.10 FINISH

- A. In accordance with NAAMM Metal Finishes Manual: AMP 500-505

B. Aluminum Louvers and Wire Guards:

1. Anodized finish

- a. Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7 mils thick.

2. Organic Finish: AAMA 605 (Fluorocarbon coating).

2.11 PROTECTION

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with a heavy coat of bituminous paint (complete coverage), or by separating the contact surfaces with a performed synthetic rubber tape having pressure sensitive adhesive coating on one side.
- B. Isolate the aluminum from plaster, concrete and masonry by coating aluminum with zinc-chromate primer.
- C. Protect finished surfaces from damage during fabrication, erection, and after completion of the work.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Furnish setting drawings and instructions for installation of anchors and for the positioning of items having anchors to be built into masonry construction. Provide temporary bracing for such items until masonry is set.
- C. Provide anchoring devices and fasteners as shown and as necessary for securing louvers to building construction as specified. Power actuated drive pins may be used, except for removal items and where members would be deformed or substrate damaged by their use.
- D. Generally, set wall louvers in masonry walls during progress of the work. If wall louvers are not delivered to job in time for installation in prepared openings, make provision for later installation. Set in cast-in-place concrete in prepared openings.

3.2 CLEANING AND ADJUSTING

- A. After installation, all exposed prefinished and plated items and all items fabricated from stainless steel and aluminum shall be cleaned as

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recommended by the manufacturer and protected from damage until
completion of the project.

- B. All movable parts, including hardware, shall be cleaned and adjusted to operate as designed without binding or deformation of the members, so as to be centered in the opening of frame, and where applicable, to have all contact surfaces fit tight and even without forcing or warping the components

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