

SECTION 23 82 16
AIR COILS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Heating and cooling coils for air handling unit and duct applications

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Section 23 31 00, HVAC DUCTS AND CASINGS
- C. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- D. Section 23 82 00, CONVECTION COOLING UNITS

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE, Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Unless specifically exempted by these specifications, heating and cooling coils shall be tested, rated, and certified in accordance with AHRI Standard 410 and shall bear the AHRI certification label.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data for Heating and Cooling Coils: Submit type, size, arrangements and performance details. Present application ratings in the form of tables, charts or curves.
- C. Provide installation, operating and maintenance instructions.
- D. Certification Compliance: Evidence of listing in current ARI Directory of Certified Applied Air Conditioning Products.
- E. Coils may be submitted with Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS, or Section 23 82 00, CONVECTION COOLING UNITS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning and Refrigeration Institute (AHRI):
Directory of Certified Applied Air Conditioning Products

AHRI 410-01.....Forced-Circulation Air-Cooling and Air-Heating
 Coils

- C. American Society for Testing and Materials (ASTM):
 B75/75M-02.....Standard Specifications for Seamless Copper Tube
- D. National Fire Protection Association (NFPA):
 70-11.....National Electric Code
- E. National Electric Manufacturers Association (NEMA):
 250-11.....Enclosures for Electrical Equipment (1,000 Volts
 Maximum)
- F. Underwriters Laboratories, Inc. (UL):
 1996-09.....Electric Duct Heaters

PART 2 - PRODUCTS

2.1 HEATING AND COOLING COILS

- A. Conform to ASTM B75 and AHRI 410.
- B. Tubes: Minimum 0.625 inch tube diameter; Seamless copper tubing.
- C. Fins: 0.0055 inch aluminum or 0.0045 inch copper mechanically bonded or soldered or helically wound around tubing.
- D. Headers: Copper, welded steel or cast iron.
- E. "U" Bends, Where Used: Machine die-formed, silver brazed to tube ends.
- F. Coil Casing: 16 gage galvanized steel with tube supports at 48 inch maximum spacing. Construct casing to eliminate air bypass and moisture carry-over. Provide duct connection flanges.
- G. Pressures PSIG:

Pressure	Water Coil	Steam Coil	Refrigerant Coil
Test	300	250	300
Working	200	75	250

- H. Protection: Unless protected by the coil casing, provide cardboard, plywood, or plastic material at the factory to protect tube and finned surfaces during shipping and construction activities.
- I. Vents and Drain: Coils that are not vented or drainable by the piping system shall have capped vent/drain connections extended through coil casing.
- J. Cooling Coil Condensate Drain Pan: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

- K. Steam Distributing Coils: Conform to ASTM B75 and ARI 410. Minimum 3/8-inch steam distributing tubing installed concentrically in one-inch OD condensing coil tubes.
- L. Integral Face and Bypass Type Steam Coil:
 - 1. Exempt from ARI Test and Certification.
 - 2. Conform to ASTM B75 and ARI 410.
 - 3. Minimum 5/8-inch steam tube installed in concentrically one-inch OD diameter tube.
 - 4. Casing: 14 gage galvanized steel with corrosion resistant paint.
 - 5. Tubes and Bypasses: Vertical or horizontal.
- M. Dampers: Interlocking opposed blades to completely isolate coil from air flow when unit is in bypass position; 6 gage steel, coated with factory applied corrosion resistant baked enamel finish. Provide damper linkage and electric operators. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.2 REHEAT COILS, DUCT MOUNTED

The coils shall be continuous circuit booster type for steam. Use the same coil material as listed in Paragraphs 2.1.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Follow coil manufacturer's instructions for handling, cleaning, installation and piping connections.
- B. Comb fins, if damaged. Eliminate air bypass or leakage at coil sections.

3.2 STARTUP AND TESTING

- A. Coordinate the startup and contractor testing schedules with the Resident Engineer. Provide a minimum of 7 days prior notice.

3.3 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

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