

SECTION 08 80 00
GLAZING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies glass related glazing materials and accessories. Glazing products specified apply to factory or field glazed items.

1.2 RELATED WORK

- A. Factory glazed by manufacturer in following units:
1. Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
 2. Section 08 56 19, PASS WINDOWS.

1.3 LABELS

- A. Temporary labels:
1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness.
 2. Label in accordance with NFRC (National Fenestration Rating Council) label requirements.
 3. Temporary labels shall remain intact until glass is approved by Contracting Officer.
- B. Permanent labels:
1. Locate in corner for each pane.
 2. Label in accordance with ANSI Z97.1 and SGCC (Safety Glass Certification Council) label requirements.
 - a. Tempered glass.

1.4 PERFORMANCE REQUIREMENTS

- A. Glass Thickness:
1. Limit glass deflection to 1/200 or flexure limit of glass, whichever is less, with full recovery of glazing materials.
 2. Test in accordance with ASTM E 330.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Certificates:
1. Certificates stating that wire glass, meets requirements for safety glazing material as specified in ANSI Z97.1.
- C. Warranty: Submit written guaranty, conforming to General Condition requirements, and to "Warranty of Construction" Article in this Section.
- D. Manufacturer's Literature and Data:

1. Glass, each kind required.
2. Glazing cushion.
3. Sealing compound.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.
- B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.
- C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.

1.7 PROJECT CONDITIONS

- A. Field Measurements: Field measure openings before ordering tempered glass products. Be responsible for proper fit of field measured products.

1.8 WARRANTY

- A. Warranty: Conform to terms of "Warranty of Construction", FAR clause 52.246-21, except extend warranty period for the following:

1.9 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
Z97.1-04.....Safety Glazing Material Used in Building -
Safety Performance Specifications and Methods
of Test.
- C. American Society for Testing and Materials (ASTM):
C1363-05.....Thermal Performance of Building Assemblies, by
Means of A Hot Box Apparatus
C542-05.....Lock-Strip Gaskets.
C716-06.....Installing Lock-Strip Gaskets and Infill
Glazing Materials.
C864-05.....Dense Elastomeric Compression Seal Gaskets,
Setting Blocks, and Spacers.
C920-05.....Elastomeric Joint Sealants.
C1036-06.....Flat Glass.

E84-01.....Surface Burning Characteristics of Building
Materials.

D. Code of Federal Regulations (CFR):

16 CFR 1201 - Safety Standard for Architectural Glazing Materials;
1977, with 1984 Revision.

E. National Fenestration Rating Council (NFRC):

Certified Products Directory (Latest Edition).

PART 2 - PRODUCT

2.1 GLASS

A. Use thickness stated unless specified otherwise in assemblies.

2.2 HEAT-TREATED GLASS

A. Clear Tempered Glass:

1. ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.
2. Thickness, 6 mm (1/4 inch), unless indicated otherwise.

2.3 GLAZING ACCESSORIES

A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation.

B. Setting Blocks: ASTM C864:

1. Channel shape; having 6 mm (1/4 inch) internal depth.
2. Shore a hardness of 80 to 90 Durometer.
3. Block lengths: 50 mm (two inches).
4. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
5. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.

C. Spacers: ASTM C864:

1. Channel shape having a 6 mm (1/4 inch) internal depth.
2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
3. Lengths: One to 25 to 76 mm (one to three inches).
4. Shore a hardness of 40 to 50 Durometer.

D. Sealing Tapes:

1. Semi-solid polymeric based material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.

E. Glazing Gaskets: ASTM C864:

1. Firm dense wedge shape for locking in sash.
2. Soft, closed cell with locking key for sash key.
3. Flanges may terminate above the glazing-beads or terminate flush with top of beads.

F. Color:

1. Color of other glazing compounds, gaskets, and sealants which will be exposed in the finished work and unpainted shall be black, gray, or neutral color.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verification of Conditions:

1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer's approved shop drawings.

B. Advise Contractor of conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation: Do not proceed with installation until unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. For sealant glazing, prepare glazing surfaces in accordance with GANA-02 Sealant Manual.
- B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.
- C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.
- D. Verify that components used are compatible.
- E. Clean and dry glazing surfaces.
- F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

3.3 INSTALLATION - GENERAL

- A. Install in accordance with GANA-01 Glazing Manual and GANA-02 Sealant Manual unless specified otherwise.
- B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.

- C. Set glazing without bending, twisting, or forcing of units.
- D. Do not allow glass to rest on or contact any framing member.
- E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.
- F. Tempered Glass: Install with roller distortions in horizontal position unless otherwise directed.

3.4 INSTALLATION - DRY METHOD (TAPE AND GASKET SPLINE GLAZING)

- A. Cut glazing tape to length; install on glazing pane. Seal corners by butting and sealing junctions with butyl sealant.
- B. Place setting blocks at 1/3 points with edge block no more than 150 mm (6 inches) from corners.
- C. Rest glazing on setting blocks and push against fixed stop with sufficient pressure to attain full contact.
- D. Install removable stops without displacing glazing spline. Exert pressure for full continuous contact.
- E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.
- F. Trim protruding tape edge.

3.5 REPLACEMENT AND CLEANING

- A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by Contracting Officer.
- B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.
- C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

3.6 PROTECTION

- A. Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

3.7 GLAZING SCHEDULE

- A. Tempered Glass: G1
 - 1. Install in glazed doors and pass windows.
 - 2. Use clear tempered glass on interior side lights and doors unless otherwise indicated or specified.

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