

**SECTION 09 22 16**  
**NON-STRUCTURAL METAL FRAMING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies steel studs wall systems, fasteners, and accessories for the screw attachment of gypsum board.

**1.2 TERMINOLOGY**

- A. Description of terms shall be in accordance with ASTM C754, ASTM C11, ASTM C841 and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by beams, trusses, or bar joists. In interstitial spaces with walk-on floors the underside of the walk-on floor is the underside of structure overhead.
- C. Thickness of steel specified is the minimum bare (uncoated) steel thickness.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
1. Studs, runners and accessories.
  2. Channels (Rolled steel).
  3. Screws, clips and other fasteners.
- C. Shop Drawings:
1. Typical metal stud and furring construction system including details around openings and corner details.

**1.4 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE**

- A. In accordance with the requirements of ASTM C754.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society For Testing And Materials (ASTM)
- A123-02.....Zinc (Hot-dip Galvanized) Coatings on Iron and Steel Products
- A653/A653M-07.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process
- A641-03.....Zinc-Coated (Galvanized) Carbon Steel Wire

C11-07.....	Terminology Relating to Gypsum and Related Building Materials and Systems
C635-04.....	Manufacture, Performance, and Testing of Metal Suspension System for Acoustical Tile and Lay-in Panel Ceilings
C636-06.....	Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
C645-07.....	Non-Structural Steel Framing Members
C754-04.....	Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products
C841-03.....	Installation of Interior Lathing and Furring
C954-04.....	Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness
C1002-04.....	Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs

## **PART 2 - PRODUCTS**

### **2.1 PROTECTIVE COATING**

- A. Galvanize steel studs, runners (track), rigid (hat section) furring channels, "Z" shaped furring channels, and resilient furring channels, with coating designation of G-60 minimum, per ASTM 123.

### **2.2 STEEL STUDS AND RUNNERS (TRACK)**

- A. ASTM C645, modified for thickness specified and sizes and shown.
  - 1. Use ASTM A525 steel, 0.9 mm (0.0359-inch) thick bare metal (20 gauge).
  - 2. Runners same thickness as studs.
- B. Provide not less than two cutouts in web of each stud, approximately 300 mm (12 inches) from each end, and intermediate cutouts on approximately 600 mm (24-inch) centers.
- C. Doubled studs for openings and studs for supporting concrete backer-board.
- D. Studs 3600 mm (12 feet) or less in length shall be in one piece.

### **2.3 FASTENERS, CLIPS, AND OTHER METAL ACCESSORIES**

- A. ASTM C754, except as otherwise specified.
- B. Fasteners for steel studs thicker than 0.84 mm (0.033-inch) thick. Use ASTM C954 steel drill screws of size and type recommended by the manufacturer of the material being fastened.

- C. Clips: ASTM C841 (paragraph 6.11), manufacturer's standard items. Clips used in lieu of tie wire shall have holding power equivalent to that provided by the tie wire for the specific application.
- D. Concrete ceiling hanger inserts (anchorage for hanger wire and hanger straps): Steel, zinc-coated (galvanized), manufacturers standard items, designed to support twice the hanger loads imposed and the type of hanger used.
- E. Attachments for Wall Furring:
  - 1. Manufacturers standard items fabricated from zinc-coated (galvanized) steel sheet.
- F. Power Actuated Fasteners: Type and size as recommended by the manufacturer of the material being fastened.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLING STUDS**

- A. Install studs in accordance with ASTM C754, except as otherwise shown or specified.
- B. Space studs not more than 610 mm (24 inches) on center.
- C. Cut studs 6 mm to 9 mm (1/4 to 3/8-inch) less than floor to underside of structure overhead when extended to underside of structure overhead.
- D. Where studs are shown to terminate above suspended ceilings, provide bracing as shown or extend studs to underside of structure overhead.
- E. Extend studs to underside of structure overhead for fire, rated partitions, smoke partitions, and shafts.
- F. Openings:
  - 1. Frame jambs and heads of openings in stud partitions and furring with two studs placed back to back or as shown.
  - 2. Fasten back to back studs together with 9 mm (3/8-inch) long Type S pan head screws at not less than 600 mm (two feet) on center, staggered along webs.
  - 3. Studs fastened flange to flange shall have splice plates on both sides approximately 50 X 75 mm (2 by 3 inches) screwed to each stud with two screws in each stud. Locate splice plates at 600 mm (24 inches) on center between runner tracks.
- G. Fastening Studs:
  - 1. Fasten studs located adjacent to partition intersections, corners and studs at jambs of openings to flange of runner tracks with two screws through each end of each stud and flange of runner.
  - 2. Do not fasten studs to top runner track when studs extend to underside of structure overhead.
- H. Chase Wall Partitions:

1. Locate cross braces for chase wall partitions to permit the installation of pipes, conduits, carriers and similar items.
2. Use studs or runners as cross bracing not less than 63 mm (2-1/2 inches wide).

I. Form control joint, with double studs spaced 13 mm (1/2-inch) apart.

### **3.2 INSTALLING WALL FURRING FOR FINISH APPLIED TO ONE SIDE ONLY**

- A. In accordance with ASTM C754, or ASTM C841 except as otherwise specified or shown.
- B. Wall furring-Stud System:
  1. Framed with 63 mm (2-1/2 inch) or narrower studs, 600 mm (24 inches) on center.
  2. Brace as specified in ASTM C754 for Wall Furring-Stud System or brace with sections or runners or studs placed horizontally at not less than three foot vertical intervals on side without finish.
  3. Securely fasten braces to each stud with two Type S pan head screws at each bearing.
- C. Installing Wall Furring-Bracket System: Space furring channels not more than 400 mm (16 inches) on center.

### **3.3 INSTALLING SUPPORTS REQUIRED BY OTHER TRADES**

- A. Provide sheet metal strapping for attachment and support of electrical outlets, plumbing, laboratory or heating fixtures, access panel frames, wall bumpers, wall-hung casework, handrail brackets, recessed fire extinguisher cabinets and other items supported by stud construction.
- B. Provide additional studs where required. Install metal backing plates, or special metal shapes as required, securely fastened to metal studs.

### **3.4 TOLERANCES**

- A. Fastening surface for application of subsequent materials shall not vary more than 3 mm (1/8-inch) from the layout line.
- B. Plumb and align vertical members within 3 mm (1/8-inch.)
- C. Level or align ceilings within 3 mm (1/8-inch.)

- - - E N D - - -