

**SECTION 22 13 00**  
**FACILITY SANITARY SEWERAGE**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Sanitary sewerage systems, including piping, equipment and all necessary accessories as designated in this section.

**1.2 RELATED WORK**

- A. Penetrations in rated enclosures: Section 07 84 00, FIRESTOPPING.
- B. Preparation and finish painting and identification of piping systems: Section 09 91 00, PAINTING.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. Pipe Insulation: Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Piping.
  - 2. Floor Drains.
  - 3. Cleanouts.
  - 4. All items listed in Part 2 - Products.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

**1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME): (Copyrighted Society)
  - A112.6.3-01.....Floor and Trench Drains
  - A13.1-07-96.....Standard Markers for Pipe Identification
  - B16.3.....Malleable Iron Threaded FittingsB16.12-98 Cast Iron Threaded Drainage Fittings
  - B16.15-06.....Cast Copper Alloy Threaded Fittings
- C. American Society for Testing and Materials (ASTM):
  - A53-07.....Pipe, Steel, Black And Hot-Dipped, Zinc-coated Welded and Seamless
  - A74-09.....Standard Specification for Cast Iron Soil Pipe and Fittings

- A183-03.....Carbon Steel Track Bolts and Nuts
- A536-84(R 2004).....Ductile Iron Castings
- A888-09.....Hubless Cast Iron Soil Pipe and Fittings
- B32-08.....Solder Metal
- B75-02.....Seamless Copper Tube
- B306-02.....Copper Drainage Tube (DWV)
- C564-08.....Rubber Gaskets for Cast Iron Soil Pipe and  
Fittings
- D2564-04e1.....Solvent Cements for Poly (Vinyl Chloride) (PVC)  
Plastic Pipe and Fittings
- D2665-08b.....Poly (Vinyl Chloride) (PVC) Plastic Drain, Waste,  
and Vent Pipe and Fittings
- D. Cast Iron Soil Pipe Institute (CISPI):
  - 301-05.....Hubless Cast Iron Soil Pipe and Fittings for  
Sanitary and Storm Drain, Waste and Vent Piping  
Applications
  - 310-04.....Couplings for use in connection with Hubless Cast  
Iron Soil Pipe and Fittings for Sanitary and  
Storm Drain, Waste, and Vent Piping Applications
- E. International Code Council (ICC), International Plumbing Code
- F. American Society of Sanitary Engineers (ASSE):
  - 1018.....Performance for trap seal primer valve-water  
supply fed
- G. Factory Mutual (FM):
  - 1. Coupling Used in Hubless Cast Iron Systems for Drains, Waste and Vent  
Systems.
- H. Plumbing and Drainage Institute (PDI):
  - PDI WH-201.....Water Hammer Arrestor

## **PART 2 - PRODUCTS**

### **2.1 SANITARY PIPING**

- A. Cast Iron Soil Pipe and Fittings: Used for pipe buried in or in contact  
with earth and for extension of pipe to a distance of approximately 1500  
mm (5 feet) outside of building walls and interior waste and vent piping  
above grade. Pipe shall be bell and spigot, modified hub, or plain end  
(no-hub) as required by selected jointing method:
  - 1. Material, (Pipe and Fittings): ASTM A74, Hubless ASTM 888, CISPI-301,  
Service Class. All Cast Iron Soil Pipe and Fittings shall be marked

with the collective trademark CI® of the Cast Iron Soil Pipe Institute.

2. Joints: Provide any one of the following types to suit pipe furnished.
  - a. ASTM B29 Lead and oakum and caulked by hand.
  - b. Shielded Couplings: ASTM C 1277 assembly of metal shield or housing, corrosion-resistant fasteners, and rubber sleeve with integral, center pipe stop.
    - 1) Standard, Shielded, Stainless-Steel Couplings: CISPI 310, with stainless-steel corrugated shield; stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve.
    - 2) Heavy-Duty, Shielded, Stainless-Steel Couplings: With stainless-steel shield, stainless-steel bands and tightening devices, and ASTM C 564, rubber sleeve.
  - c. Adapters: Where service weight pipe is connected to extra heavy pipe and extra heavy fittings or chair carriers, provide adapters or similar system to make tight, leakproof joints.

## **2.2 EXPOSED WASTE PIPING**

- A. Finished Room: Use full iron pipe size chrome plated copper or chrome plated brass piping for exposed waste piping connecting fixtures, casework, cabinets and equipment when not concealed by apron including those furnished by the Government or specified in other sections.
  1. Pipe: Fed. Spec. WW-P-351, standard weight.
  2. Fittings: ANSI B16.15 cast bronze threaded fittings with chrome finish, (125 and 250).
  3. Nipples: ASTM B 687, Chromium-plated.
  4. Unions: Brass or Bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
- B. Unfinished Rooms, Mechanical Rooms and Kitchens: Chrome-plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

## **2.3 CLEANOUTS**

- A. Same size as the pipe, up to 100 mm (4 inches); not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Provide a minimum clearance of 610 mm (24 inches) for the rodding.
- B. In Floors: Floor cleanouts shall have cast iron body and frame with square adjustable scoriated secured nickel bronze top. Unit shall be vertically adjustable for a minimum of 50 mm (2 inches). When a

waterproof membrane is used in the floor system, provide clamping collars on the cleanouts. Cleanouts shall consist of "Y" fittings and 3 mm (1/8 inch) bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, provide carpet cleanout markers. Provide two way cleanouts where indicated on drawings.

- C. Provide cleanouts at or near the base of the vertical stacks with the cleanout plug located approximately 610 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. Extend the cleanouts to the wall access cover. Furnish nickel-bronze square frame and stainless steel cover with minimum opening of 150 by 150 mm (6 by 6 inches) at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed roughing work, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required by the ICC International Plumbing Code.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/no hub cast iron ferrule. Plain end (no-hub) piping in interstitial space or above ceiling may use plain end (no-hub) blind plug and clamp.

#### **2.4 FLOOR DRAINS**

- A. ANSI A112.21.1. Provide a caulking flange for connection to cast iron pipe, screwed or no hub outlets for connection to steel pipe, and side outlet when shown. Provide membrane clamp and extensions if required, where installed in connection with waterproof membrane. Puncturing membrane other than for drain opening will not be permitted. Double drainage pattern floor drains shall have integral seepage pan for embedding into floor construction, and weep holes to provide adequate drainage from pan to drain pipe. For drains not installed in connection with a waterproof membrane, provide a 2.2 kg (16-ounce) soft copper membrane, 610 mm (24 inches) square.
- B. Type A: Galvanized cast iron with medium duty nickel bronze grate, double drainage pattern, clamping device, without sediment bucket but with secondary strainer in bottom. 177 mm (7 inch) minimum square grate.

- C. Type B: Cast iron body, double drainage pattern, clamping device, light duty square or round nickel bronze adjustable strainer and grate with vandal proof screws. 150 mm (6 inch) minimum square grate.
- D. Type C: Cast iron body, shallow type with double drainage flange with removable, perforated aluminum sediment bucket with all interior exposed surfaces provided with acid resistant porcelain enamel finish and clamping device. Frame and grate, shall be nickel bronze. Grate shall be approximately 200 mm (8 inches) in diameter. Space between body of drain and basket to be ample for free flow of waste water.
- E. Type D: Cast iron body, nickel bronze adjustable funnel strainer and clamping device. Funnel strainer shall consist of a perforated floor-level square or round grate and funnel extension. Minimum dimensions as follows:
  - 1. Area of strainer and collar - 23 000 square mm (36 square inches).
  - 2. Height of funnel - 95 mm (3-3/4 inches).
  - 3. Diameter of lower portion of funnel - 50 mm (2 inches).
  - 4. Diameter of top portion of funnel - 100 mm (4 inches).
  - 5. Provide paper collars for construction purposes.
- F. Type E: Sanitary Floor Sink: Type 304 stainless steel, 300 mm (12 inches) square, 200 mm (8 inches deep), polished interior, double drainage flange with weep holes, internal dome strainer, heavy duty non-tilting loose set grate. Provide clamping device.
- G. Open Sight Drains (OSD): Shall be cast iron, constructed as shown by detail.

## **2.5 TRAPS**

- A. Provide on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as pipe connected to. Slip joints not permitted on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

## **2.6 TRAP PRIMERS**

- A. Trap Primer (TP-1): Electronic type.
  - 1. Controller: Programmable, solid state, 6 zone, minimum adjustable run time of 1 minute for each zone, 12 hour program battery backup, 120VAC to 24VAC internal transformer, fuse protected circuitry, UL listed,

- 120VAC input-24VAC output, constructed of enameled steel or plastic, equal to Toro Model Vision.
2. Solenoid Valve: Brass body, Buna "N" seats, normally closed, 7 kPa (125 psi rated), 24VAC.
  3. Control Wiring: Control wiring to be copper in accordance with NEC, Article 725 and not less than 18 gauge. All wiring shall be in conduit and in accordance with Division 26 of the specifications.
- B. Trap Primer (TP-2): Hydraulic.
1. 15 mm (1/2 inch) Inlet/ 15 mm (1/2 inch) Outlet fully automatic, all brass trap primer valve, activated by a drop in building water pressure, no adjustment required. Model for one (1) to four (4) traps with distribution unit, may be located anywhere in an active cold water line, as indicated on the drawings or as required by code. ASSE Standard 1018. Omit distribution unit when serving a single trap.

## **2.8 WATERPROOFING**

- A. Provide at points where pipes pass through membrane waterproofed floors or walls in contact with earth.
- B. Floors: Provide cast iron stack sleeve with flashing device and an underdeck clamp. After stack is passed through sleeve, provide a waterproofed caulked joint at top hub.

## **2.9 DIELECTRIC FITTINGS**

- A. Provide dielectric couplings or unions between ferrous and non-ferrous pipe.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. General: Comply with the ICC International Plumbing Code and the following:
  1. Install branch piping for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
  2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to full size after cutting.
  3. All pipe runs shall be laid out to avoid interference with other work.
  4. Install valves with stem in horizontal position whenever possible. All valves shall be easily accessible. Install valve in each water connection to fixture.

5. All gravity waste drain lines inside the building with vertical drops over 6 m (20 feet) shall be provided with joint restraint on the vertical drop and horizontal offset or branch below the vertical drop. Joint restraint shall be accomplished by threaded, soldered, lead and oakum or a combination of pipe clamps and tie-rods as detailed in NFPA 24. Vertical joint restraint shall be provided from the fitting at the bottom of the vertical drop through every joint up to the riser clamp at the floor penetration of the floor above. Horizontal joint restraint shall be provided from the same fitting at the bottom of the vertical drop through every joint on the horizontal offset or branch for a minimum of 1525 mm (60 feet) or to anchoring point from the building structure. Joint restraint below ground shall be accomplished by thrust blocks detailed in NFPA 24.
6. Pipe Hangers, Supports and Accessories:
  - a. All piping shall be supported with minimum spacing as required by the ICC International Plumbing Code Section 308.
  - b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for Pipe supports shall be shop coated with red lead or zinc Chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
  - c. Floor, Wall and Ceiling Plates, Supports, Hangers:
    - 1) Solid or split unplated cast iron.
    - 2) All plates shall be provided with set screws.
    - 3) Pipe Hangers: Height adjustable clevis type.
    - 4) Adjustable Floor Rests and Base Flanges: Steel.
    - 5) Concrete Inserts: "Universal" or continuous slotted type.
    - 6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
    - 7) Riser Clamps: Malleable iron or steel.
    - 8) Rollers: Cast iron.
    - 9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
    - 10) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gauge steel. The shield shall be sized for the insulation.

- 11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.
7. Install cast escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
8. Penetrations:
- a. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Completely fill and seal clearances between raceways and openings with the fire stopping materials.
- b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- B. Horizontal Pipe slopes shall conform to the following:
1. Waste and Vent Piping:
- | Pipe Size                        | Minimum Pitch               |
|----------------------------------|-----------------------------|
| 65 mm (2 1/2 inches) and smaller | 1 : 50 (1/4" to the foot).  |
| 80 mm (3 inches) and larger      | 1 : 100 (1/8" to the foot). |
2. Exhaust Vent: Extend separately through roof. Sanitary vents shall not connect to exhaust vents.

### 3.2 TESTS

- A. General: Test system either in its entirety or in sections.
- B. Waste Systems: Conduct before trenches are backfilled or fixtures are connected. Conduct water test or air test, as directed.
1. Water Test: If entire system is tested, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next



- preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Keep water in system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
2. Air Test: Maintain air pressure of 35 kPa (5 psi) gage for at least 15 minutes without leakage. Use force pump and mercury column gage.
  3. Final Tests: Either one of the following tests may be used.
    - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1.3 kPa (one inch of water) with a smoke machine. Chemical smoke is prohibited.
    - b. Peppermint Test: Introduce (two ounces) of peppermint into each line or stack.

- - - E N D - - -