

SECTION 23 37 00
AIR OUTLETS AND INLETS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Air outlets and inlets, including the following: Grilles, registers and diffusers.

1.2 RELATED WORK

- A. Outdoor and Exhaust Louvers: Section 08 90 00, LOUVERS AND VENTS.
- B. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- D. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Fire Safety Code: Comply with NFPA 90A.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Air intake/exhaust hoods.
 - 2. Grilles, registers, diffusers and accessories.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Civil Engineers (ASCE):
 - ASCE/SEI 7-05.....Minimum Design Loads for Buildings and Other Structures
- C. American Society for Testing and Materials (ASTM):
 - A653/A653M-08.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy coated (Galvannealed) by the Hot-Dip process
 - B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

E84-09.....Standard Test Method for Surface Burning
Characteristics of Building Materials

D. National Fire Protection Association (NFPA):

90A-09.....Standard for the Installation of Air Conditioning
and Ventilating Systems

E. Underwriters Laboratories, Inc. (UL):

UL 33.....Heat Responsive Links for Fire-Protection Service

PART 2 - PRODUCTS

2.1 AIR OUTLETS AND INLETS

A. Materials:

1. Steel or aluminum: Provide manufacturer's standard gasket.
2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.

B. Performance Test Data: In accordance with ANSI/ASHRAE Standard 70-2006. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT for NC criteria.

C. Air Supply Outlets:

1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, white finish, square or round neck connection as shown on the drawings.
 - a. Louver face, 360 degree pattern: Round neck, surface mounting unless shown otherwise on the drawings.
 - b. Modular core type: Square, removable core for 1, 2, 3, or 4 way directional pattern.
 - c. Perforated face type: Manual adjustment for one-, two-, three-, or four-way horizontal air distribution pattern without change of air volume or pressure. Perforated face diffusers shall have the pattern controller on the inner face, rather than in the neck and designed to discharge air horizontally at the ceiling maintaining a Coanda effect.
 - d. Slot diffuser/plenum:
 - 1) Galvanized steel boot lined with 13 mm (1/2 inch) thick fiberglass conforming to NFPA 90A and complying with UL 181 for erosion. Form slots or use adjustable pattern controllers, to provide stable, horizontal air flow pattern over a wide range of operating conditions.
 - 2) Provide inlet connection diameter equal to duct diameter shown on drawings.

- 3) Maximum pressure drop at design flow rate: 37 Pa (0.15 inch) W.G.
2. Supply Grilles and Registers: Extruded aluminum, white finish, and individually adjustable blades. Front bars parallel to the short dimension.
 - a. Border: Flat, 30 mm (1-1/4 inch) wide.
 - b. Bar spacing: 20 mm (3/4 inch) maximum.
 - c. Provide opposed blade damper where shown.
3. Double Deflection Supply Grilles and Registers: Extruded aluminum, white finish, and individually adjustable blades. Front bars parallel to the short dimension.
 - a. Border: Flat, 30 mm (1-1/4 inches) wide.
 - b. Bar spacing: 20 mm (3/4 inch) maximum.
 - c. Provide opposed blade damper where shown.
4. Grilles: Same as registers but without the opposed blade damper.
- D. Transfer and Exhaust Registers and Grilles: Provide opposed blade damper for registers.
 1. Finish: white baked enamel.
 2. Standard Type: Fixed horizontal face bars set at 35 degrees, 30 mm (1-1/4 inch) margin.
 3. Perforated Face Type: To match supply units.
 4. Grid Core Type: 13 mm by 13 mm (1/2 inch by 1/2 inch) core with 30 mm (1-1/4 inch) margin.
 5. Linear Type: To match supply units.
 6. Door Grilles: Are furnished with the doors.
 7. Filter Grilles: Standard face hinged to a mounting frame with space for a 25 mm (one inch) throwaway filter. Hold face closed by a locking screw. Provide retaining clips to hold filter in place. Provide one inch thick fiberglass throwaway filter.

2.5 WIRE MESH GRILLE

- A. Fabricate grille with 2 x 2 mesh 13 mm (1/2 inch) galvanized steel or aluminum hardware cloth in a spot welded galvanized steel frame with approximately 40 mm (1-1/2 inch) margin.
- B. Use grilles where shown in unfinished areas such as mechanical rooms.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC, particularly regarding coordination with other trades and work in existing buildings.
- B. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating

condition, or return to source of supply for repair or replacement, as determined by RE/COTR. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

3.3 TESTING, ADJUSTING AND BALANCING (TAB)

A. Refer to Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

3.4 OPERATING AND PERFORMANCE TESTS

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC

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