

PROJECT MANUAL

ADD COMBINED HEAT AND POWER FOR ALBANY VA

100% SUBMISSION (Reciprocating Engine Design)
PROJECT NO. 528A8-12-852

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QPK No. 213307.00

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**QPK
DESIGN**
ARCHITECTURE
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**DEPARTMENT OF VETERANS AFFAIRS
VHA MASTER SPECIFICATIONS**

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SECTION 01 00 00
GENERAL REQUIREMENTS

1.1 SAFETY REQUIREMENTS

- A. Refer to section 01 35 26, SAFETY REQUIREMENTS for safety and infection control requirements.

1.2 GENERAL INTENTION

- A. Contractor shall completely prepare site for building operations, including demolition and removal of existing structures, and furnish labor and materials and perform work for Combined Heating and Power (CHP) Project as required by drawings and specifications.
- B. Visits to the site by Bidders may only be made based on what is listed in the solicitation by the Contracting Officer.
- C. Offices of QPK Architects, as Architect-Engineers, will render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer or his duly authorized representative.
- D. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.

1.3 STATEMENT OF BID ITEM(S)

- A. ITEM I, GENERAL CONSTRUCTION: Work includes general construction, alterations, roads, walks, grading, drainage, mechanical, electrical, plumbing and removal of existing structures and construction and certain other items.

1.4 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

- A. Drawings and contract documents may be obtained from the website where the solicitation is posted. Additional copies will be at Contractor's expense.

1.5 CONSTRUCTION SECURITY REQUIREMENTS

- A. Security Plan:
 - 1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.

2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. Before starting work the General Contractor shall give one week's notice to the Contracting Officer so that security arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
3. No photography of VA premises is allowed without written permission of the Contracting Officer.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

C. DELETED

D. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the Contracting officers representative (COR) for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.
2. The General Contractor shall turn over all permanent lock cylinders to the VA locksmith for permanent installation.

E. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".
2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.

3. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or "Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.
4. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
5. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
6. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".
7. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
 - a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
 - b. "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

F. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.
2. A limited number of 3 permits shall be issued for General Contractor and its employees for parking in designated areas only.

1.6 OPERATIONS AND STORAGE AREAS

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.
- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials

furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.

- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.
- D. Working space and space available for storing materials shall be as determined by the COR.
- E. Execute work in such a manner as to interfere as little as possible with work being done by others. Keep roads clear of construction materials, debris, standing construction equipment and vehicles at all times. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, except as permitted by COR.
 - 1. Do not store materials and equipment in other than assigned areas.
 - 2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days.
 - 3. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.

F. Utilities Services: Where necessary to cut existing pipes, electrical wires, conduits, cables, etc., of utility services, or of fire protection systems or communications systems (except telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR. All such actions shall be coordinated with the COR or Utility Company involved:

1. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

G. Phasing:

1. The Medical Center must maintain its operation 24 hours a day 7 days a week. Therefore, any interruption in service must be scheduled and coordinated with the COR to ensure that no lapses in operation occur. It is the CONTRACTOR'S responsibility to develop a work plan and schedule detailing, at a minimum, the procedures to be employed, the equipment and materials to be used, the interim life safety measure to be used during the work, and a schedule defining the duration of the work with milestone subtasks.
2. To insure such executions, Contractor shall furnish the COR with a schedule of approximate dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the COR two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such dates to insure accomplishment of this work in successive phases mutually agreeable to COR and Contractor. Reference the phasing plan on the drawings as a minimum requirement.

H. Contractor shall take all measures and provide all material necessary for protecting existing equipment and property in affected areas of construction against dust and debris, so that equipment and affected areas to be used in the Medical Centers operations will not be hindered. Contractor shall permit access to Department of Veterans Affairs personnel and patients through other construction areas which serve as routes of access to such affected areas and equipment. These routes whether access or egress shall be isolated from the construction

area by temporary partitions and have walking surfaces, lighting etc. to facilitate patient and staff access. Coordinate alteration work in areas occupied by Department of Veterans Affairs so that Medical Center operations will continue during the construction period.

I. DELETED

J. When a building and/or construction site is turned over to Contractor, Contractor shall accept entire responsibility including upkeep and maintenance therefore:

1. Contractor shall maintain a minimum temperature of 4 degrees C (40 degrees F) at all times, except as otherwise specified.
2. Contractor shall maintain in operating condition existing fire protection and alarm equipment. In connection with fire alarm equipment, Contractor shall make arrangements for pre-inspection of site with Fire Department or Company (Department of Veterans Affairs or municipal) whichever will be required to respond to an alarm from Contractor's employee or watchman.

K. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, gases, storm/sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR.

1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of COR. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without a detailed work plan, the Medical Center Director's prior knowledge and written approval. Refer to specification Sections 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, 27 05 11 REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS and 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY for additional requirements.
2. Contractor shall submit a request to interrupt any such services to COR, in writing, 14 days in advance of proposed interruption.

Request shall state reason, date, exact time of, and approximate duration of such interruption.

3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
 4. In case of a contract construction emergency, service will be interrupted on approval of COR. Such approval will be confirmed in writing as soon as practical.
 5. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.
- L. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which are to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged at the main, branch or panel they originate from. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.
- M. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:
1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles.
 2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the COR.
- N. Coordinate the work for this contract with other construction operations as directed by COR. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.

1.7 ALTERATIONS

- A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COR of areas of buildings in which alterations occur and areas which are anticipated routes of access, and furnish a

report, signed by both, to the Contracting Officer. This report shall list by rooms and spaces:

1. Existing condition and types of resilient flooring, doors, windows, walls and other surfaces not required to be altered throughout affected areas of buildings.
 2. Existence and conditions of items such as plumbing fixtures and accessories, electrical fixtures, equipment, venetian blinds, shades, etc., required by drawings to be either reused or relocated, or both.
 3. Shall note any discrepancies between drawings and existing conditions at site.
 4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and COR.
- B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of COR to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications which will be furnished by Government. Provided the contract work is changed by reason of this subparagraph B, the contract will be modified accordingly, under provisions of clause entitled "DIFFERING SITE CONDITIONS" (FAR 52.236-2) and "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).
- C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and COR together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report:
1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workmen in executing work of this contract.

D. Protection: Provide the following protective measures:

1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.
2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.
3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

1.8 DELETED

1.9 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS

- A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the Contracting Officer.
- B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer may have the necessary work performed and charge the cost to the Contractor.

- C. Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS, for additional requirements on protecting vegetation, soils and the environment. Refer to Articles, "Alterations", "Restoration", and "Operations and Storage Areas" for additional instructions concerning repair of damage to structures and site improvements.

1.10 RESTORATION

- A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.
- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are not scheduled for discontinuance or abandonment.
- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

1.11 DELETED

1.12 PROFESSIONAL SURVEYING SERVICES

A registered professional land surveyor or registered civil engineer whose services are retained and paid for by the Contractor shall perform services specified herein and in other specification sections. The Contractor shall certify that the land surveyor or civil engineer

is not one who is a regular employee of the Contractor, and that the land surveyor or civil engineer has no financial interest in this contract.

1.13 LAYOUT OF WORK

- A. The Contractor shall lay out the work from Government established base lines and bench marks, indicated on the drawings, and shall be responsible for all measurements in connection with the layout. The Contractor shall furnish, at Contractor's own expense, all stakes, templates, platforms, equipment, tools, materials, and labor required to lay out any part of the work. The Contractor shall be responsible for executing the work to the lines and grades that may be established or indicated by the Contracting Officer. The Contractor shall also be responsible for maintaining and preserving all stakes and other marks established by the Contracting Officer until authorized to remove them. If such marks are destroyed by the Contractor or through Contractor's negligence before their removal is authorized, the Contracting Officer may replace them and deduct the expense of the replacement from any amounts due or to become due to the Contractor. (FAR 52.236-17)
- B. Establish and plainly mark lines and grades that are reasonably necessary to properly assure that location, orientation, and elevations established for each such equipment slabs, roads, and fencing are in accordance with lines and elevations shown on contract drawings.
- C. Following completion of general mass excavation and before any other permanent work is performed, establish and plainly mark (through use of appropriate batter boards or other means) sufficient additional survey control points or system of points as may be necessary to assure proper alignment, orientation, and grade of all major features of work. Survey shall include, but not be limited to, location of lines and grades of footings, exterior walls, center lines of columns in both directions, major utilities and elevations of floor slabs:
 - 1. Such additional survey control points or system of points thus established shall be checked and certified by a registered land surveyor or registered civil engineer. Furnish such certification to the COR before any work (such as footings, floor slabs, columns, walls, utilities and other major controlling features) is placed.

- D. The Contractor shall perform the surveying and layout work of this and other articles and specifications in accordance with the provisions of Article "Professional Surveying Services".

1.14 AS-BUILT DRAWINGS

- A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.
- B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the COR review, as often as requested.
- C. Contractor shall deliver two approved completed sets of as-built drawings in the electronic version (scanned PDF) to the COR within 15 calendar days after the acceptance of the project by the COR.
- D. Paragraphs A, B, & C shall also apply to all shop drawings.

1.15 USE OF ROADWAYS

- A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the COR, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed and restoration performed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.
- B. When new permanent roads are to be a part of this contract, Contractor may construct them immediately for use to facilitate building operations. These roads may be used by all who have business thereon within zone of building operations.

1.16 DELETED

1.17 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT

- A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to written approval and compliance with the following provisions:
 - 1. Permission to use each unit or system must be given by COR in writing. If the equipment is not installed and maintained in accordance with the written agreement and following provisions, the COR will withdraw permission for use of the equipment.
 - 2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to

- the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Installation of temporary electrical equipment or devices shall be in accordance with NFPA 70, National Electrical Code, (2014 Edition), Article 590, *Temporary Installations*. Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.
3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.
 4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.
 5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.
 6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government.
- B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.
- C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.
- D. Any damage to the equipment or excessive wear due to prolonged use will be repaired replaced by the contractor at the contractor's expense.

1.18 DELETED

1.19 DELETED

1.20 TEMPORARY TOILETS

- A. Contractor may have for use of Contractor's workmen, such toilet accommodations as may be assigned to Contractor by Medical Center.

Contractor shall keep such places clean and be responsible for any damage done thereto by Contractor's workmen. Failure to maintain satisfactory condition in toilets will deprive Contractor of the privilege to use such toilets. It is anticipated that the toilets in the boiler room will be available for contractor use.

1.21 AVAILABILITY AND USE OF UTILITY SERVICES

- A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The Contractor shall carefully conserve any utilities furnished without charge.
- B. The Contractor, at Contractor's expense and in a workmanlike manner, in compliance with code and as satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, and associated paraphernalia and repair restore the infrastructure as required.

1.22 DELETED

1.23 TESTS

- A. As per specification section 23 05 93 the contractor shall provide a written testing and commissioning plan complete with component level, equipment level, sub-system level and system level breakdowns. The plan will provide a schedule and a written sequence of what will be tested, how and what the expected outcome will be. This document will be submitted for approval prior to commencing work. The contractor shall document the results of the approved plan and submit for approval with the as built documentation.
- B. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.
- C. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.
- D. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire system which must be

coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, etc. Another example of a system which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of fuel, combustion air, controls, steam, feedwater, condensate and other related components.

- E. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably period of time during which operating and environmental conditions remain reasonably constant and are typical of the design conditions.
- F. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.
- G. Contractor shall enlist an electrical inspector from National Grid's list of approved inspectors.

1.24 INSTRUCTIONS

- A. Contractor shall furnish Maintenance and Operating manuals (hard copies and electronic) and verbal instructions when required by the various sections of the specifications and as hereinafter specified.
- B. Manuals: Maintenance and operating manuals and one compact disc (four hard copies and one electronic copy each) for each separate piece of equipment shall be delivered to the COR coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component,

accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.

- C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed training to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the COR and shall be considered concluded only when the COR is satisfied in regard to complete and thorough coverage. The contractor shall submit a course outline with associated material to the COR for review and approval prior to scheduling training to ensure the subject matter covers the expectations of the VA and the contractual requirements. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

1.25 DELETED

1.26 DELETED

1.27 DELETED

1.28 CONSTRUCTION SIGN

- A. Provide a Construction Sign where directed by the COR. All wood members shall be of framing lumber. Cover sign frame with 0.7 mm (24 gage) galvanized sheet steel nailed securely around edges and on all bearings. Provide three 100 by 100 mm (4 inch by 4 inch) posts (or equivalent round posts) set 1200 mm (four feet) into ground. Set bottom

of sign level at 900 mm (three feet) above ground and secure to posts with through bolts. Make posts full height of sign. Brace posts with 50 x 100 mm (two by four inch) material as directed.

- B. Paint all surfaces of sign and posts two coats of white gloss paint. Border and letters shall be of black gloss paint, except project title which shall be blue gloss paint.
- C. Maintain sign and remove it when directed by the COR.
- D. Detail Drawing of construction sign showing required legend and other characteristics of sign is shown on the drawings.

1.29 SAFETY SIGN

- A. Provide a Safety Sign where directed by COR. Face of sign shall be 19 mm (3/4 inch) thick exterior grade plywood. Provide two 100 mm by 100 mm (four by four inch) posts extending full height of sign and 900 mm (three feet) into ground. Set bottom of sign level at 1200 mm (four feet) above ground.
- B. Paint all surfaces of Safety Sign and posts with one prime coat and two coats of white gloss paint. Letters and design shall be painted with gloss paint of colors noted.
- C. Maintain sign and remove it when directed by COR.
- D. Coordinate sign language and final design with COR prior to start of project. Fabricate sign with required legend and other characteristics as directed by COR.
- E. Post the number of accident free days on a daily basis.

1.30 DELETED

1.31 DELETED

1.32 HISTORIC PRESERVATION

- A. Where the Contractor or any of the Contractor's employees, prior to, or during the construction work, are advised of or discover any possible archeological, historical and/or cultural resources, the Contractor shall immediately notify the COR verbally, and then with a written follow up.

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SECTION 01 32 16.15
PROJECT SCHEDULES
(SMALL PROJECTS - DESIGN/BID/BUILD)

PART 1- GENERAL

1.1 DESCRIPTION

- A. The Contractor shall develop a Critical Path Method (CPM) plan and schedule demonstrating fulfillment of the contract requirements (Project Schedule), and shall keep the Project Schedule up-to-date in accordance with the requirements of this section and shall utilize the plan for scheduling, coordinating and monitoring work under this contract (including all activities of subcontractors, equipment vendors and suppliers). Conventional Critical Path Method (CPM) technique shall be utilized to satisfy both time and cost applications.

1.2 CONTRACTOR'S REPRESENTATIVE

- A. The Contractor shall designate an authorized representative responsible for the Project Schedule including preparation, review and progress reporting with and to the Contracting Officer's Representative (COTR).
- B. The Contractor's representative shall have direct project control and complete authority to act on behalf of the Contractor in fulfilling the requirements of this specification section.
- C. The Contractor's representative shall have the option of developing the project schedule within their organization or to engage the services of an outside consultant. If an outside scheduling consultant is utilized, Section 1.3 of this specification will apply.

1.3 CONTRACTOR'S CONSULTANT

- A. The Contractor shall submit a qualification proposal to the COTR, within 10 days of bid acceptance. The qualification proposal shall include:
 - 1. The name and address of the proposed consultant.
 - 2. Information to show that the proposed consultant has the qualifications to meet the requirements specified in the preceding paragraph.
 - 3. A representative sample of prior construction projects, which the proposed consultant has performed complete project scheduling services. These representative samples shall be of similar size and scope.
- B. The Contracting Officer has the right to approve or disapprove the proposed consultant, and will notify the Contractor of the VA decision within seven calendar days from receipt of the qualification proposal. In case of disapproval, the Contractor shall resubmit another consultant within 10 calendar days for renewed consideration. The Contractor shall

have their scheduling consultant approved prior to submitting any schedule for approval.

1.4 COMPUTER PRODUCED SCHEDULES

- A. The contractor shall provide monthly, to the Department of Veterans Affairs (VA), all computer-produced time/cost schedules and reports generated from monthly project updates. This monthly computer service will include: three copies of up to five different reports (inclusive of all pages) available within the user defined reports of the scheduling software approved by the Contracting Officer; a hard copy listing of all project schedule changes, and associated data, made at the update and an electronic file of this data; and the resulting monthly updated schedule in PDM format. These must be submitted with and substantively support the contractor's monthly payment request and the signed look ahead report. The COTR shall identify the five different report formats that the contractor shall provide.
- B. The contractor shall be responsible for the correctness and timeliness of the computer-produced reports. The Contractor shall also responsible for the accurate and timely submittal of the updated project schedule and all CPM data necessary to produce the computer reports and payment request that is specified.
- C. The VA will report errors in computer-produced reports to the Contractor's representative within ten calendar days from receipt of reports. The Contractor shall reprocess the computer-produced reports and associated diskette(s), when requested by the Contracting Officer's representative, to correct errors which affect the payment and schedule for the project.

1.5 THE COMPLETE PROJECT SCHEDULE SUBMITTAL

- A. Within 45 calendar days after receipt of Notice to Proceed, the Contractor shall submit for the Contracting Officer's review; three blue line copies of the interim schedule on sheets of paper 765 x 1070 mm (30 x 42 inches) and an electronic file in the previously approved CPM schedule program. The submittal shall also include three copies of a computer-produced activity/event ID schedule showing project duration; phase completion dates; and other data, including event cost. Each activity/event on the computer-produced schedule shall contain as a minimum, but not limited to, activity/event ID, activity/event description, duration, budget amount, early start date, early finish date, late start date, late finish date and total float. Work activity/event relationships shall be restricted to finish-to-start or start-to-start without lead or lag constraints. Activity/event date

constraints, not required by the contract, will not be accepted unless submitted to and approved by the Contracting Officer. The contractor shall make a separate written detailed request to the Contracting Officer identifying these date constraints and secure the Contracting Officer's written approval before incorporating them into the network diagram. The Contracting Officer's separate approval of the Project Schedule shall not excuse the contractor of this requirement. Logic events (non-work) will be permitted where necessary to reflect proper logic among work events, but must have zero duration. The complete working schedule shall reflect the Contractor's approach to scheduling the complete project. The final Project Schedule in its original form shall contain no contract changes or delays which may have been incurred during the final network diagram development period and shall reflect the entire contract duration as defined in the bid documents. These changes/delays shall be entered at the first update after the final Project Schedule has been approved. The Contractor should provide their requests for time and supporting time extension analysis for contract time as a result of contract changes/delays, after this update, and in accordance with Article, ADJUSTMENT OF CONTRACT COMPLETION.

- B. Within 30 calendar days after receipt of the complete project interim Project Schedule and the complete final Project Schedule, the Contracting Officer or his representative, will do one or both of the following:
 - 1. Notify the Contractor concerning his actions, opinions, and objections.
 - 2. A meeting with the Contractor at or near the job site for joint review, correction or adjustment of the proposed plan will be scheduled if required. Within 14 calendar days after the joint review, the Contractor shall revise and shall submit three blue line copies of the revised Project Schedule, three copies of the revised computer-produced activity/event ID schedule and a revised electronic file as specified by the Contracting Officer. The revised submission will be reviewed by the Contracting Officer and, if found to be as previously agreed upon, will be approved.
- C. The approved baseline schedule and the computer-produced schedule(s) generated there from shall constitute the approved baseline schedule until subsequently revised in accordance with the requirements of this section.
- D. The Complete Project Schedule shall contain approximately 50 work activities/events.

1.6 WORK ACTIVITY/EVENT COST DATA

- A. The Contractor shall cost load all work activities/events except procurement activities. The cumulative amount of all cost loaded work activities/events (including alternates) shall equal the total contract price. Prorate overhead, profit and general conditions on all work activities/events for the entire project length. The contractor shall generate from this information cash flow curves indicating graphically the total percentage of work activity/event dollar value scheduled to be in place on early finish, late finish. These cash flow curves will be used by the Contracting Officer to assist him in determining approval or disapproval of the cost loading. Negative work activity/event cost data will not be acceptable, except on VA issued contract changes.
- B. The Contractor shall cost load work activities/events for guarantee period services, test, balance and adjust various systems in accordance with the provisions in Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS).
- C. In accordance with FAR 52.236 - 1 (PERFORMANCE OF WORK BY THE CONTRACTOR) and VAAR 852.236 - 72 (PERFORMANCE OF WORK BY THE CONTRACTOR), the Contractor shall submit, simultaneously with the cost per work activity/event of the construction schedule required by this Section, a responsibility code for all activities/events of the project for which the Contractor's forces will perform the work.
- D. The Contractor shall cost load work activities/events for all BID ITEMS including ASBESTOS ABATEMENT. The sum of each BID ITEM work shall equal the value of the bid item in the Contractors' bid.

1.7 PROJECT SCHEDULE REQUIREMENTS

- A. Show on the project schedule the sequence of work activities/events required for complete performance of all items of work. The Contractor Shall:
 - 1. Show activities/events as:
 - a. Contractor's time required for submittal of shop drawings, templates, fabrication, delivery and similar pre-construction work.
 - b. Contracting Officer's and Architect-Engineer's review and approval of shop drawings, equipment schedules, samples, template, or similar items.
 - c. Interruption of VA Facilities utilities, delivery of Government furnished equipment, and rough-in drawings, project phasing and any other specification requirements.

- d. Test, balance and adjust various systems and pieces of equipment, maintenance and operation manuals, instructions and preventive maintenance tasks.
 - e. VA inspection and acceptance activity/event with a minimum duration of five work days at the end of each phase and immediately preceding any VA move activity/event required by the contract phasing for that phase.
- 2. Show not only the activities/events for actual construction work for each trade category of the project, but also trade relationships to indicate the movement of trades from one area, floor, or building, to another area, floor, or building, for at least five trades who are performing major work under this contract.
- 3. Break up the work into activities/events of a duration no longer than 20 work days each or one reporting period, except as to non-construction activities/events (i.e., procurement of materials, delivery of equipment, concrete and asphalt curing) and any other activities/events for which the COTR may approve the showing of a longer duration. The duration for VA approval of any required submittal, shop drawing, or other submittals will not be less than 20 work days.
- 4. Describe work activities/events clearly, so the work is readily identifiable for assessment of completion. Activities/events labeled "start," "continue," or "completion," are not specific and will not be allowed. Lead and lag time activities will not be acceptable.
- 5. The schedule shall be generally numbered in such a way to reflect either discipline, phase or location of the work.
- B. The Contractor shall submit the following supporting data in addition to the project schedule:
 - 1. The appropriate project calendar including working days and holidays.
 - 2. The planned number of shifts per day.
 - 3. The number of hours per shift.Failure of the Contractor to include this data shall delay the review of the submittal until the Contracting Officer is in receipt of the missing data.
- C. To the extent that the Project Schedule or any revised Project Schedule shows anything not jointly agreed upon, it shall not be deemed to have been approved by the COTR. Failure to include any element of work required for the performance of this contract shall not excuse the Contractor from completing all work required within any applicable

completion date of each phase regardless of the COTR's approval of the Project Schedule.

- D. Compact Disk Requirements and CPM Activity/Event Record Specifications: Submit to the VA an electronic file(s) containing one file of the data required to produce a schedule, reflecting all the activities/events of the complete project schedule being submitted.

1.8 PAYMENT TO THE CONTRACTOR:

- A. Monthly, the contractor shall submit the AIA application and certificate for payment documents G702 & G703 reflecting updated schedule activities and cost data in accordance with the provisions of the following Article, PAYMENT AND PROGRESS REPORTING, as the basis upon which progress payments will be made pursuant to Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS). The Contractor shall be entitled to a monthly progress payment upon approval of estimates as determined from the currently approved updated project schedule. Monthly payment requests shall include: a listing of all agreed upon project schedule changes and associated data; and an electronic file (s) of the resulting monthly updated schedule.
- B. Approval of the Contractor's monthly Application for Payment shall be contingent, among other factors, on the submittal of a satisfactory monthly update of the project schedule.

1.9 PAYMENT AND PROGRESS REPORTING

- A. Monthly schedule update meetings will be held on dates mutually agreed to by the COTR and the Contractor. Contractor and their CPM consultant (if applicable) shall attend all monthly schedule update meetings. The Contractor shall accurately update the Project Schedule and all other data required and provide this information to the COTR three work days in advance of the schedule update meeting. Job progress will be reviewed to verify:
1. Actual start and/or finish dates for updated/completed activities/events.
 2. Remaining duration for each activity/event started, or scheduled to start, but not completed.
 3. Logic, time and cost data for change orders, and supplemental agreements that are to be incorporated into the Project Schedule.
 4. Changes in activity/event sequence and/or duration which have been made, pursuant to the provisions of following Article, ADJUSTMENT OF CONTRACT COMPLETION.

5. Completion percentage for all completed and partially completed activities/events.
 6. Logic and duration revisions required by this section of the specifications.
 7. Activity/event duration and percent complete shall be updated independently.
- B. After completion of the joint review, the contractor shall generate an updated computer-produced calendar-dated schedule and supply the Contracting Officer's representative with reports in accordance with the Article, COMPUTER PRODUCED SCHEDULES, specified.
 - C. After completing the monthly schedule update, the contractor's representative or scheduling consultant shall rerun all current period contract change(s) against the prior approved monthly project schedule. The analysis shall only include original workday durations and schedule logic agreed upon by the contractor and COR for the contract change(s). When there is a disagreement on logic and/or durations, the Contractor shall use the schedule logic and/or durations provided and approved by the COR. After each rerun update, the resulting electronic project schedule data file shall be appropriately identified and submitted to the VA in accordance to the requirements listed in articles 1.4 and 1.7. This electronic submission is separate from the regular monthly project schedule update requirements and shall be submitted to the COR within fourteen (14) calendar days of completing the regular schedule update.
 - D. Before inserting the contract changes durations, care must be taken to ensure that only the original durations will be used for the analysis, not the reported durations after progress. In addition, once the final network diagram is approved, the contractor must recreate all manual progress payment updates on this approved network diagram and associated reruns for contract changes in each of these update periods as outlined above for regular update periods. This will require detailed record keeping for each of the manual progress payment updates.
 - E. Following approval of the CPM schedule, the VA, the General Contractor, its approved CPM Consultant, RE office representatives, and all subcontractors needed, as determined by the SRE, shall meet to discuss the monthly updated schedule. The main emphasis shall be to address work activities to avoid slippage of project schedule and to identify any necessary actions required to maintain project schedule during the reporting period. The Government representatives and the Contractor should conclude the meeting with a clear understanding of those work and administrative actions necessary to maintain project schedule status

during the reporting period. This schedule coordination meeting will occur after each monthly project schedule update meeting utilizing the resulting schedule reports from that schedule update. If the project is behind schedule, discussions should include ways to prevent further slippage as well as ways to improve the project schedule status, when appropriate.

1.10 RESPONSIBILITY FOR COMPLETION

- A. If it becomes apparent from the current revised monthly progress schedule that phasing or contract completion dates will not be met, the Contractor shall execute some or all of the following remedial actions:
 - 1. Increase construction manpower in such quantities and crafts as necessary to eliminate the backlog of work.
 - 2. Increase the number of working hours per shift, shifts per working day, working days per week, the amount of construction equipment, or any combination of the foregoing to eliminate the backlog of work.
 - 3. Reschedule the work in conformance with the specification requirements.
- B. Prior to proceeding with any of the above actions, the Contractor shall notify and obtain approval from the COTR for the proposed schedule changes. If such actions are approved, the representative schedule revisions shall be incorporated by the Contractor into the Project Schedule before the next update, at no additional cost to the Government.

1.11 CHANGES TO THE SCHEDULE

- A. Within 30 calendar days after VA acceptance and approval of any updated project schedule, the Contractor shall submit a revised electronic file (s) and a list of any activity/event changes including predecessors and successors for any of the following reasons:
 - 1. Delay in completion of any activity/event or group of activities/events, which may be involved with contract changes, strikes, unusual weather, and other delays will not relieve the Contractor from the requirements specified unless the conditions are shown on the CPM as the direct cause for delaying the project beyond the acceptable limits.
 - 2. Delays in submittals, or deliveries, or work stoppage are encountered which make rescheduling of the work necessary.
 - 3. The schedule does not represent the actual prosecution and progress of the project.
 - 4. When there is, or has been, a substantial revision to the activity/event costs regardless of the cause for these revisions.

- B. CPM revisions made under this paragraph which affect the previously approved computer-produced schedules for Government furnished equipment, vacating of areas by the VA Facility, contract phase(s) and sub phase(s), utilities furnished by the Government to the Contractor, or any other previously contracted item, shall be furnished in writing to the Contracting Officer for approval.
- C. Contracting Officer's approval for the revised project schedule and all relevant data is contingent upon compliance with all other paragraphs of this section and any other previous agreements by the Contracting Officer or the VA representative.
- D. The cost of revisions to the project schedule resulting from contract changes will be included in the proposal for changes in work as specified in FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental), and will be based on the complexity of the revision or contract change, man hours expended in analyzing the change, and the total cost of the change.
- E. The cost of revisions to the Project Schedule not resulting from contract changes is the responsibility of the Contractor.

1.12 ADJUSTMENT OF CONTRACT COMPLETION

- A. The contract completion time will be adjusted only for causes specified in this contract. Request for an extension of the contract completion date by the Contractor shall be supported with a justification, CPM data and supporting evidence as the COTR may deem necessary for determination as to whether or not the Contractor is entitled to an extension of time under the provisions of the contract. Submission of proof based on revised activity/event logic, durations (in work days) and costs is obligatory to any approvals. The schedule must clearly display that the Contractor has used, in full, all the float time available for the work involved in this request. The Contracting Officer's determination as to the total number of days of contract extension will be based upon the current computer-produced calendar-dated schedule for the time period in question and all other relevant information.
- B. Actual delays in activities/events which, according to the computer-produced calendar-dated schedule, do not affect the extended and predicted contract completion dates shown by the critical path in the network, will not be the basis for a change to the contract completion date. The Contracting Officer will within a reasonable time after receipt of such justification and supporting evidence, review the facts and advise the Contractor in writing of the Contracting Officer's decision.

- C. The Contractor shall submit each request for a change in the contract completion date to the Contracting Officer in accordance with the provisions specified under FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental). The Contractor shall include, as a part of each change order proposal, a sketch showing all CPM logic revisions, duration (in work days) changes, and cost changes, for work in question and its relationship to other activities on the approved network diagram.
- D. All delays due to non-work activities/events such as RFI's, WEATHER, STRIKES, and similar non-work activities/events shall be analyzed on a month by month basis.

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SECTION 01 33 23
SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

- 1.1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- 1.2. For the purposes of this contract, samples, test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1.3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
 - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
 - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
 - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1.4. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals will not serve as a basis for extending contract time for completion.
- 1.5. Submittals will be reviewed for compliance with contract requirements by Architect-Engineer, and action thereon will be taken by Contracting Officers Representative (COR) on behalf of the Contracting Officer.
- 1.6. Upon receipt of submittals, Architect-Engineer will assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.
- 1.7. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES (FAR

52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.

- 1.8. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect-Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.
- 1.9. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.
 - A. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.
 - B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail and shall contain the list of items, name of Syracuse Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
 1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.
 2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Syracuse Medical Center, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
 3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.
 - C. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to

containing other previously specified information required on label and in transmittal letter.

- D. Approved samples will be kept on file by the COR at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.
- E. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.
 - 1. For each drawing required, submit one legible photographic paper or vellum reproducible.
 - 2. Reproducible shall be full size.
 - 3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
 - 4. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
 - 5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
 - 6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
 - 7. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer under one cover.

1.10. Samples for approval shall be sent to Michael Arnold/FMS, VA Medical Center, 800 Irving Avenue Syracuse, NY 13210

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**SECTION 01 35 26
SAFETY REQUIREMENTS**

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SECTION 01 35 26
SAFETY REQUIREMENTS

1.1 APPLICABLE PUBLICATIONS

- A. Latest publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.
- B. American Society of Safety Engineers (ASSE):
- A10.1-2011.....Pre-Project & Pre-Task Safety and Health Planning
 - A10.34-2012.....Protection of the Public on or Adjacent to Construction Sites
 - A10.38-2013.....Basic Elements of an Employer's Program to Provide a Safe and Healthful Work Environment American National Standard Construction and Demolition Operations
- C. American Society for Testing and Materials (ASTM):
- E84-2013.....Surface Burning Characteristics of Building Materials
- D. The Facilities Guidelines Institute (FGI):
- FGI Guidelines-2010Guidelines for Design and Construction of Healthcare Facilities
- E. National Fire Protection Association (NFPA):
- 10-2013.....Standard for Portable Fire Extinguishers
 - 30-2012.....Flammable and Combustible Liquids Code
 - 51B-2014.....Standard for Fire Prevention During Welding, Cutting and Other Hot Work
 - 70-2014.....National Electrical Code
 - 70B-2013.....Recommended Practice for Electrical Equipment Maintenance
 - 70E-2012Standard for Electrical Safety in the Workplace
 - 99-2012.....Health Care Facilities Code
 - 241-2013.....Standard for Safeguarding Construction, Alteration, and Demolition Operations
- F. The Joint Commission (TJC)
- TJC ManualComprehensive Accreditation and Certification Manual
- G. U.S. Nuclear Regulatory Commission
- 10 CFR 20Standards for Protection Against Radiation

H. U.S. Occupational Safety and Health Administration (OSHA):

29 CFR 1904Reporting and Recording Injuries & Illnesses

29 CFR 1910Safety and Health Regulations for General
Industry

29 CFR 1926Safety and Health Regulations for Construction
Industry

CPL 2-0.124.....Multi-Employer Citation Policy

I. VHA Directive 2005-007

1.2 DEFINITIONS

A. OSHA "Competent Person" (CP). One who is capable of identifying existing and predictable hazards in the surroundings and working conditions which are unsanitary, hazardous or dangerous to employees, and who has the authorization to take prompt corrective measures to eliminate them (see 29 CFR 1926.32(f)).

B. "Qualified Person" means one who, by possession of a recognized degree, certificate, or professional standing, or who by extensive knowledge, training and experience, has successfully demonstrated his ability to solve or resolve problems relating to the subject matter, the work, or the project.

C. High Visibility Accident. Any mishap which may generate publicity or high visibility.

D. Medical Treatment. Treatment administered by a physician or by registered professional personnel under the standing orders of a physician. Medical treatment does not include first aid treatment even through provided by a physician or registered personnel.

E. Recordable Injuries or Illnesses. Any work-related injury or illness that results in:

1. Death, regardless of the time between the injury and death, or the length of the illness.
2. Days away from work (any time lost after day of injury/illness onset).
3. Restricted work.
4. Transfer to another job.
5. Medical treatment beyond first aid.
6. Loss of consciousness; or
7. A significant injury or illness diagnosed by a physician or other licensed health care professional, even if it did not result in (1) through (6) above.

1.3 REGULATORY REQUIREMENTS

- A. In addition to the detailed requirements included in the provisions of this contract, comply with 29 CFR 1926, comply with 29 CFR 1910 as incorporated by reference within 29 CFR 1926, comply with ASSE A10.34, and all applicable [federal, state, and local] laws, ordinances, criteria, rules and regulations. Submit matters of interpretation of standards for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements govern except with specific approval and acceptance by the COR.

1.4 ACCIDENT PREVENTION PLAN (APP)

- A. The APP (aka Construction Safety & Health Plan) shall interface with the Contractor's overall safety and health program. Include any portions of the Contractor's overall safety and health program referenced in the APP in the applicable APP element and ensure it is site-specific. The Government considers the Prime Contractor to be the "controlling authority" for all worksite safety and health of each subcontractor(s). Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working conditions for other crafts, and inspecting subcontractor operations to ensure that accident prevention responsibilities are being carried out.
- B. The APP shall be prepared as follows:
1. Written in English by a qualified person who is employed by the Prime Contractor articulating the specific work and hazards pertaining to the contract (model language can be found in ASSE A10.33). Specifically articulating the safety requirements found within these VA contract safety specifications.
 2. Address both the Prime Contractors and the subcontractors work operations.
 3. State measures to be taken to control hazards associated with materials, services, or equipment provided by suppliers.
 4. Address all the elements/sub-elements and in order as follows:
 - a. **SIGNATURE SHEET.** Title, signature, and phone number of the following:

- 1) Plan preparer (Qualified Person such as corporate safety staff person or contracted Certified Safety Professional with construction safety experience).
 - 2) Plan approver (company/corporate officers authorized to obligate the company).
 - 3) Plan concurrence (e.g., Chief of Operations, Corporate Chief of Safety, Corporate Industrial Hygienist, project manager or superintendent, project safety professional). Provide concurrence of other applicable corporate and project personnel (Contractor).
- b. **BACKGROUND INFORMATION.** List the following:
- 1) Contractor.
 - 2) Contract number.
 - 3) Project name.
 - 4) Brief project description, description of work to be performed, and location; phases of work anticipated (these will require an AHA).
- c. **STATEMENT OF SAFETY AND HEALTH POLICY.** Provide a copy of current corporate/company Safety and Health Policy Statement, detailing commitment to providing a safe and healthful workplace for all employees. The Contractor's written safety program goals, objectives, and accident experience goals for this contract should be provided.
- d. **RESPONSIBILITIES AND LINES OF AUTHORITIES.** Provide the following:
- 1) A statement of the employer's ultimate responsibility for the implementation of his SOH program.
 - 2) Identification and accountability of personnel responsible for safety at both corporate and project level. Contracts specifically requiring safety or industrial hygiene personnel shall include a copy of their resumes.
 - 3) The names of Competent and/or Qualified Person(s) and proof of competency/qualification to meet specific OSHA Competent/Qualified Person(s) requirements must be attached.
 - 4) Requirements that no work shall be performed unless a designated competent person is present on the job site.
 - 5) Requirements for pre-task Activity Hazard Analysis (AHAs).
 - 6) Lines of authority.

- 7) Policies and procedures regarding noncompliance with safety requirements (to include disciplinary actions for violation of safety requirements) should be identified.

e. SUBCONTRACTORS AND SUPPLIERS. If applicable, provide procedures for coordinating SOH activities with other employers on the job site:

- 1) Identification of subcontractors and suppliers (if known).
- 2) Safety responsibilities of subcontractors and suppliers.

f. TRAINING.

- 1) Site-specific SOH orientation training at the time of initial hire or assignment to the project for every employee before working on the project site is required.
- 2) Mandatory training and certifications that are applicable to this project (e.g., explosive actuated tools, crane operator, rigger, crane signal person, fall protection, electrical lockout/NFPA 70E, machine/equipment lockout, confined space, etc.) and any requirements for periodic retraining/recertification are required.
- 3) Procedures for ongoing safety and health training for supervisors and employees shall be established to address changes in site hazards/conditions.
- 4) OSHA 10-hour training is required for all workers on site and the OSHA 30-hour training is required for Trade Competent Persons (CPs).

g. SAFETY AND HEALTH INSPECTIONS.

- 1) Specific assignment of responsibilities for a minimum daily job site safety and health inspection during periods of work activity: Who will conduct (e.g., "Site Safety and Health CP"), proof of inspector's training/qualifications, when inspections will be conducted, procedures for documentation, deficiency tracking system, and follow-up procedures.
- 2) Any external inspections/certifications that may be required (e.g., contracted CSP or CSHT).

h. ACCIDENT INVESTIGATION & REPORTING. The Contractor shall conduct mishap investigations of all OSHA Recordable Incidents. The APP shall include accident/incident investigation procedure & identify person(s) responsible to provide the following to the COR:

- 1) Exposure data (man-hours worked).
- 2) Accident investigations, reports, and logs.

i. PLANS (PROGRAMS, PROCEDURES) REQUIRED. Based on a risk assessment of contracted activities and on mandatory OSHA compliance programs, the Contractor shall address all applicable occupational risks in site-specific compliance and accident prevention plans. These Plans shall include but are not be limited to procedures for addressing the risks associates with the following:

- 1) Emergency response.
- 2) Contingency for severe weather.
- 3) Fire Prevention.
- 4) Medical Support.
- 5) Posting of emergency telephone numbers.
- 6) Prevention of alcohol and drug abuse.
- 7) Site sanitation (housekeeping, drinking water, toilets).
- 8) Night operations and lighting.
- 9) Hazard communication program.
- 10) Welding/Cutting "Hot" work.
- 11) Electrical Safe Work Practices (Electrical LOTO/NFPA 70E).
- 12) General Electrical Safety.
- 13) Hazardous energy control (Machine LOTO).
- 14) Site-Specific Fall Protection & Prevention.
- 15) Excavation/trenching.
- 16) Asbestos abatement.
- 17) Lead abatement.
- 18) Crane Critical lift.
- 19) Respiratory protection.
- 20) Health hazard control program.
- 21) Radiation Safety Program.
- 22) Abrasive blasting.
- 23) Heat/Cold Stress Monitoring.
- 24) Crystalline Silica Monitoring (Assessment).
- 25) Demolition plan (to include engineering survey).
- 26) Formwork and shoring erection and removal.
- 27) PreCast Concrete.

C. Submit the APP to the COR for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS,

PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance. Work cannot proceed without an accepted APP.

- D. Once accepted by the COR, the APP and attachments will be enforced as part of the contract. Disregarding the provisions of this contract or the accepted APP will be cause for stopping of work, at the discretion of the Contracting Officer, until the matter has been rectified.
- E. Once work begins, changes to the accepted APP shall be made with the knowledge and concurrence of the COR. Should any severe hazard exposure, i.e. imminent danger, become evident, stop work in the area, secure the area, and develop a plan to remove the exposure and control the hazard. Notify the Contracting Officer within 24 hours of discovery. Eliminate/remove the hazard. In the interim, take all necessary action to restore and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public (as defined by ASSE/SAFE A10.34) and the environment.

1.5 ACTIVITY HAZARD ANALYSES (AHAS)

- A. AHAs are also known as Job Hazard Analyses, Job Safety Analyses, and Activity Safety Analyses. Before beginning each work activity involving a type of work presenting hazards not experienced in previous project operations or where a new work crew or sub-contractor is to perform the work, the Contractor(s) performing that work activity shall prepare an AHA (Example electronic AHA forms can be found on the US Army Corps of Engineers web site).
- B. AHAs shall define the activities being performed and identify the work sequences, the specific anticipated hazards, site conditions, equipment, materials, and the control measures to be implemented to eliminate or reduce each hazard to an acceptable level of risk.
- C. Work shall not begin until the AHA for the work activity has been accepted by the COR and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.
 - 1. The names of the Competent/Qualified Person(s) required for a particular activity (for example, excavations, scaffolding, fall protection, other activities as specified by OSHA and/or other State and Local agencies) shall be identified and included in the AHA. Certification of their competency/qualification shall be submitted

- to the Government Designated Authority (GDA) for acceptance prior to the start of that work activity.
2. The AHA shall be reviewed and modified as necessary to address changing site conditions, operations, or change of competent/qualified person(s).
 - a. If more than one Competent/Qualified Person is used on the AHA activity, a list of names shall be submitted as an attachment to the AHA. Those listed must be Competent/Qualified for the type of work involved in the AHA and familiar with current site safety issues.
 - b. If a new Competent/Qualified Person (not on the original list) is added, the list shall be updated (an administrative action not requiring an updated AHA). The new person shall acknowledge in writing that he or she has reviewed the AHA and is familiar with current site safety issues.
 3. Submit AHAs to the COR for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES for review at least 15 calendar days prior to the start of each phase. Subsequent AHAs as shall be formatted as amendments to the APP. The analysis should be used during daily inspections to ensure the implementation and effectiveness of the activity's safety and health controls.
 4. The AHA list will be reviewed periodically (at least monthly) at the Contractor supervisory safety meeting and updated as necessary when procedures, scheduling, or hazards change.
 5. Develop the activity hazard analyses using the project schedule as the basis for the activities performed. All activities listed on the project schedule will require an AHA. The AHAs will be developed by the contractor, supplier, or subcontractor and provided to the prime contractor for review and approval and then submitted to the COR.

1.6 PRECONSTRUCTION CONFERENCE

- A. Contractor representatives who have a responsibility or significant role in implementation of the accident prevention program, as required by 29 CFR 1926.20(b)(1), on the project shall attend the preconstruction conference to gain a mutual understanding of its implementation. This includes the project superintendent, subcontractor superintendents, and any other assigned safety and health professionals.

- B. Discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that will be developed and implemented during the performance of the contract. This list of proposed AHAs will be reviewed at the conference and an agreement will be reached between the Contractor and the Contracting Officer's representative as to which phases will require an analysis. In addition, establish a schedule for the preparation, submittal, review, and acceptance of AHAs to preclude project delays.
- C. Deficiencies in the submitted APP will be brought to the attention of the Contractor within 14 days of submittal, and the Contractor shall revise the plan to correct deficiencies and re-submit it for acceptance. Do not begin work until there is an accepted APP.

1.7 "SITE SAFETY AND HEALTH OFFICER" (SSHO) AND "COMPETENT PERSON" (CP)

- A. The Prime Contractor shall designate a minimum of one SSHO at each project site that will be identified as the SSHO to administer the Contractor's safety program and government-accepted Accident Prevention Plan. Each subcontractor shall designate a minimum of one CP in compliance with 29 CFR 1926.20 (b) (2) that will be identified as a CP to administer their individual safety programs.
- B. Further, all specialized Competent Persons for the work crews will be supplied by the respective contractor as required by 29 CFR 1926 (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).
- C. These Competent Persons can have collateral duties as the subcontractor's superintendent and/or work crew lead persons as well as fill more than one specialized CP role (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).
- D. The SSHO or an equally-qualified Designated Representative/alternate will maintain a presence on the site during construction operations in accordance with FAR Clause 52.236-6: *Superintendence by the Contractor*. CPs will maintain presence during their construction activities in accordance with above mentioned clause. A listing of the designated SSHO and all known CPs shall be submitted prior to the start of work as part of the APP with the training documentation and/or AHA as listed in Section 1.8 below.

- E. The repeated presence of uncontrolled hazards during a contractor's work operations will result in the designated CP as being deemed incompetent and result in the required removal of the employee in accordance with FAR Clause 52.236-5: Material and Workmanship, Paragraph (c).

1.8 TRAINING

- A. The designated Prime Contractor SSHO must meet the requirements of all applicable OSHA standards and be capable (through training, experience, and qualifications) of ensuring that the requirements of 29 CFR 1926.16 and other appropriate Federal, State and local requirements are met for the project. As a minimum the SSHO must have completed the OSHA 30-hour Construction Safety class and have five (5) years of construction industry safety experience or three (3) years if he/she possesses a Certified Safety Professional (CSP) or certified Construction Safety and Health Technician (CSHT) certification or have a safety and health degree from an accredited university or college.
- B. All designated CPs shall have completed the OSHA 30-hour Construction Safety course within the past 5 years.
- C. In addition to the OSHA 30 Hour Construction Safety Course, all CPs with high hazard work operations such as operations involving asbestos, electrical, cranes, demolition, work at heights/fall protection, fire safety/life safety, ladder, rigging, scaffolds, and trenches/excavations shall have a specialized formal course in the hazard recognition & control associated with those high hazard work operations. Documented "repeat" deficiencies in the execution of safety requirements will require retaking the requisite formal course.
- D. All other construction workers shall have the OSHA 10-hour Construction Safety Outreach course and any necessary safety training to be able to identify hazards within their work environment.
- E. Submit training records associated with the above training requirements to the COR for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance.
- F. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the SSHO or his/her designated representative. As a minimum, this briefing shall include information on the site-specific hazards, construction limits,

VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, emergency procedures, accident reporting etc... Documentation shall be provided to the COR that individuals have undergone contractor's safety briefing.

- G. Ongoing safety training will be accomplished in the form of weekly documented safety meeting.

1.9 INSPECTIONS

- A. The SSHO shall conduct frequent and regular safety inspections (daily) of the site and each of the subcontractors CPs shall conduct frequent and regular safety inspections (daily) of their work operations as required by 29 CFR 1926.20(b)(2). Each week, the SSHO shall conduct a formal documented inspection of the entire construction areas with the subcontractors' "Trade Safety and Health CPs" present in their work areas. Coordinate with, and report findings and corrective actions weekly to COR.

1.10 ACCIDENTS, OSHA 300 LOGS, AND MAN-HOURS

- A. Notify the COR as soon as practical, but no more than four hours after any accident meeting the definition of OSHA Recordable Injuries or Illnesses or High Visibility Accidents, property damage equal to or greater than \$5,000, or any weight handling equipment accident. Within notification include contractor name; contract title; type of contract; name of activity, installation or location where accident occurred; date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of accident (to include type of construction equipment used, PPE used, etc.). Preserve the conditions and evidence on the accident site until the COR determine whether a government investigation will be conducted.
- B. Conduct an accident investigation for recordable injuries and illnesses, for Medical Treatment defined in paragraph DEFINITIONS, and property damage accidents resulting in at least \$20,000 in damages, to establish the root cause(s) of the accident. Complete the VA Form 2162, and provide the report to the COR within 5 calendar days of the accident. The COR will provide copies of any required or special forms.
- C. A summation of all man-hours worked by the contractor and associated sub-contractors for each month will be reported to the COR monthly.
- D. A summation of all OSHA recordable accidents experienced on site by the contractor and associated sub-contractors for each month will be

provided to the COR monthly. The contractor and associated sub-contractors' OSHA 300 logs will be made available to the COR as requested.

1.11 PERSONAL PROTECTIVE EQUIPMENT (PPE)

A. PPE is governed in all areas by the nature of the work the employee is performing. For example, specific PPE required for performing work on electrical equipment is identified in NFPA 70E, Standard for Electrical Safety in the Workplace.

B. Mandatory PPE includes:

1. Hard Hats - unless written authorization is given by the COR in circumstances of work operations that have limited potential for falling object hazards such as during finishing work or minor remodeling. With authorization to relax the requirement of hard hats, if a worker becomes exposed to an overhead falling object hazard, then hard hats would be required in accordance with the OSHA regulations.
2. Safety glasses - unless written authorization is given by the COR appropriate safety glasses meeting the ANSI Z.87.1 standard must be worn by each person on site.
3. Appropriate Safety Shoes - based on the hazards present, safety shoes meeting the requirements of ASTM F2413-11 shall be worn by each person on site unless written authorization is given by the COR.
4. Hearing protection - Use personal hearing protection at all times in designated noise hazardous areas or when performing noise hazardous tasks.

1.12 INFECTION CONTROL

A. Infection Control is critical in all medical center facilities. Interior construction activities causing disturbance of existing dust, or creating new dust, must be conducted within ventilation-controlled areas that minimize the flow of airborne particles into patient areas. Exterior construction activities causing disturbance of soil or creates dust in some other manner must be controlled.

B. An AHA associated with infection control will be performed by VA personnel in accordance with FGI Guidelines (i.e. Infection Control Risk Assessment (ICRA)). The ICRA procedure found on the American Society for Healthcare Engineering (ASHE) website will be utilized. Risk classifications of Class II or lower will require approval by the

COR before beginning any construction work. Risk classifications of Class III or higher will require a permit before beginning any construction work. Infection Control permits will be issued by the COR. The Infection Control Permits will be posted outside the appropriate construction area. More than one permit may be issued for a construction project if the work is located in separate areas requiring separate classes. The primary project scope area for this project is: **Class II**, however, work outside the primary project scope area may vary. The required infection control precautions with each class are as follows:

1. Class I requirements:

a. During Construction Work:

- 1) Notify the COR.
- 2) Execute work by methods to minimize raising dust from construction operations.
- 3) Ceiling tiles: Immediately replace a ceiling tiles displaced for visual inspection.

b. Upon Completion:

- 1) Clean work area upon completion of task.
- 2) Notify the COR.

2. Class II requirements:

a. During Construction Work:

- 1) Notify the COR.
- 2) Provide active means to prevent airborne dust from dispersing into atmosphere such as wet methods or tool mounted dust collectors where possible.
- 3) Water mist work surfaces to control dust while cutting.
- 4) Seal unused doors with duct tape.
- 5) Block off and seal air vents.
- 6) Remove or isolate HVAC system in areas where work is being performed.

b. Upon Completion:

- 1) Wipe work surfaces with cleaner/disinfectant.
- 2) Contain construction waste before transport in tightly covered containers.
- 3) Wet mop and/or vacuum with HEPA filtered vacuum before leaving work area.
- 4) Upon completion, restore HVAC system where work was performed.

5) Notify the COR.

3. Class III requirements:

a. During Construction Work:

- 1) Obtain permit from the COR.
- 2) Remove or Isolate HVAC system in area where work is being done to prevent contamination of duct system.
- 3) Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non work area or implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Install construction barriers and ceiling protection carefully, outside of normal work hours.
- 4) Maintain negative air pressure, 0.01 inches of water gauge, within work site utilizing HEPA equipped air filtration units and continuously monitored with a digital display, recording and alarm instrument, which must be calibrated on installation, maintained with periodic calibration and monitored by the contractor.
- 5) Contain construction waste before transport in tightly covered containers.
- 6) Cover transport receptacles or carts. Tape covering unless solid lid.

b. Upon Completion:

- 1) Do not remove barriers from work area until completed project is inspected by the COR and thoroughly cleaned by the VA Environmental Services Department.
- 2) Remove construction barriers and ceiling protection carefully to minimize spreading of dirt and debris associated with construction, outside of normal work hours.
- 3) Vacuum work area with HEPA filtered vacuums.
- 4) Wet mop area with cleaner/disinfectant.
- 5) Upon completion, restore HVAC system where work was performed.
- 6) Return permit to the COR.

4. Class IV requirements:

a. During Construction Work:

- 1) Obtain permit from the COR.
- 2) Isolate HVAC system in area where work is being done to prevent contamination of duct system.

- 3) Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non-work area or implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Install construction barriers and ceiling protection carefully, outside of normal work hours.
- 4) Maintain negative air pressure within work site utilizing HEPA equipped air filtration units.
- 5) Seal holes, pipes, conduits, and punctures.
- 6) Construct anteroom and require all personnel to pass through this room so they can be vacuumed using a HEPA vacuum cleaner before leaving work site or they can wear cloth or paper coveralls that are removed each time they leave work site.
- 7) All personnel entering work site are required to wear shoe covers. Shoe covers must be changed each time the worker exits the work area.

b. Upon Completion:

- 1) Do not remove barriers from work area until completed project is inspected by the COR with thorough cleaning by the VA Environmental Services Dept.
- 2) Remove construction barriers and ceiling protection carefully to minimize spreading of dirt and debris associated with construction, outside of normal work hours.
- 3) Contain construction waste before transport in tightly covered containers.
- 4) Cover transport receptacles or carts. Tape covering unless solid lid.
- 5) Vacuum work area with HEPA filtered vacuums.
- 6) Wet mop area with cleaner/disinfectant.
- 7) Upon completion, restore HVAC system where work was performed.
- 8) Return permit to the COR.

C. Barriers shall be erected as required based upon classification (Class III & IV requires barriers) and shall be constructed as follows:

1. Class III and IV - closed door with masking tape applied over the frame and door is acceptable for projects that can be contained in a single room.

2. Construction, demolition or reconstruction not capable of containment within a single room must have the following barriers erected and made presentable on hospital occupied side:
 - a. Class III & IV (where dust control is the only hazard, and an agreement is reached with the COR and Medical Center) - Airtight plastic barrier that extends from the floor to ceiling. Seams must be sealed with duct tape to prevent dust and debris from escaping.
 - b. Class III & IV - Drywall barrier erected with joints covered or sealed to prevent dust and debris from escaping.
 - c. Class III & IV - Seal all penetrations in existing barrier airtight.
 - d. Class III & IV - Barriers at penetration of ceiling envelopes, chases and ceiling spaces to stop movement air and debris.
 - e. Class IV only - Anteroom or double entrance openings that allow workers to remove protective clothing or vacuum off existing clothing.
 - f. Class III & IV - At elevators shafts or stairways within the field of construction, overlapping flap minimum of two feet wide of polyethylene enclosures for personnel access.

D. Products and Materials:

1. Sheet Plastic: Fire retardant polystyrene, 6-mil thickness meeting local fire codes.
2. Barrier Doors: Self Closing One-hour solid core wood in steel frame, painted.
3. Dust proof drywall.
4. High Efficiency Particulate Air-Equipped filtration machine rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. HEPA filters should have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Maintenance of equipment and replacement of the HEPA filters and other filters will be in accordance with manufacturer's instructions.
5. Exhaust Hoses: Heavy duty, flexible steel reinforced; Ventilation Blower Hose.
6. Adhesive Walk-off Mats: Provide minimum size mats of 24 inches x 36 inches.

7. Disinfectant: Hospital-approved disinfectant or equivalent product.
 8. Portable Ceiling Access Module.
- E. Before any construction on site begins, all contractor personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.
- F. A dust control program will be establish and maintained as part of the contractor's infection preventive measures in accordance with the FGI Guidelines for Design and Construction of Healthcare Facilities. Prior to start of work, prepare a plan detailing project-specific dust protection measures with associated product data, including periodic status reports, and submit to COR for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- G. Medical center Infection Control personnel will monitor for airborne disease (e.g. aspergillosis) during construction. A baseline of conditions will be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality with safe thresholds established.
- H. In general, the following preventive measures shall be adopted during construction to keep down dust and prevent mold.
1. Contractor shall verify that construction exhaust to exterior is not reintroduced to the medical center through intake vents, or building openings. HEPA filtration is required where the exhaust dust may reenter the medical center.
 2. Exhaust hoses shall be exhausted so that dust is not reintroduced to the medical center.
 3. Adhesive Walk-off/Carpet Walk-off Mats shall be used at all interior transitions from the construction area to occupied medical center area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times.
 4. Vacuum and wet mop all transition areas from construction to the occupied medical center at the end of each workday. Vacuum shall utilize HEPA filtration. Maintain surrounding area frequently. Remove debris as it is created. Transport these outside the construction area in containers with tightly fitting lids.

5. The contractor shall not haul debris through patient-care areas without prior approval of the COR and the Medical Center. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects should be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All equipment, tools, material, etc. transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.
6. There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills must be cleaned up and dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.
7. At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.

I. Final Cleanup:

1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.
2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes walls, ceilings, cabinets, furniture (built-in or free standing), partitions, flooring, etc.
3. All new air ducts shall be cleaned prior to final inspection.

J. Exterior Construction

1. Contractor shall verify that dust will not be introduced into the medical center through intake vents, or building openings. HEPA filtration on intake vents is required where dust may be introduced.
2. Dust created from disturbance of soil such as from vehicle movement will be wetted with use of a water truck as necessary.
3. All cutting, drilling, grinding, sanding, or disturbance of materials shall be accomplished with tools equipped with either local exhaust ventilation (i.e. vacuum systems) or wet suppression controls.

1.13 TUBERCULOSIS SCREENING

- A. Contractor shall provide written certification that all contract employees assigned to the work site have had a pre-placement tuberculin screening within 90 days prior to assignment to the worksite and been

found have negative TB screening reactions. Contractors shall be required to show documentation of negative TB screening reactions for any additional workers who are added after the 90-day requirement before they will be allowed to work on the work site. NOTE: This can be the Center for Disease Control (CDC) and Prevention and two-step skin testing or a Food and Drug Administration (FDA)-approved blood test.

1. Contract employees manifesting positive screening reactions to the tuberculin shall be examined according to current CDC guidelines prior to working on VHA property.
2. Subsequently, if the employee is found without evidence of active (infectious) pulmonary TB, a statement documenting examination by a physician shall be on file with the employer (construction contractor), noting that the employee with a positive tuberculin screening test is without evidence of active (infectious) pulmonary TB.
3. If the employee is found with evidence of active (infectious) pulmonary TB, the employee shall require treatment with a subsequent statement to the fact on file with the employer before being allowed to return to work on VHA property.

1.14 FIRE SAFETY

- A. Fire Safety Plan: Establish and maintain a site-specific fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to COR for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. This plan may be an element of the Accident Prevention Plan.
- B. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- C. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).
- D. Temporary Construction Partitions:
 1. Install and maintain temporary construction partitions to provide smoke-tight separations between construction areas and adjoining

- areas. Construct partitions of gypsum board or treated plywood (flame spread rating of 25 or less in accordance with ASTM E84) on both sides of fire retardant treated wood or metal steel studs. Extend the partitions through suspended ceilings to floor slab deck or roof. Seal joints and penetrations. At door openings, install Class C, $\frac{3}{4}$ hour fire/smoke rated doors with self-closing devices.
3. Close openings in smoke barriers and fire-rated construction to maintain fire ratings. Seal penetrations with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.
- E. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.
- F. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with COR.
- G. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to COR.
- H. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.
- I. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
- L. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with COR. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the COR.
- M. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with COR.
- N. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with COR.

- O. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to COR.
- P. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- Q. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.
- R. If required, submit documentation to the COR that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.

1.15 ELECTRICAL

- A. All electrical work shall comply with NFPA 70 (NEC), NFPA 70B, NFPA 70E, 29 CFR Part 1910 Subpart J - General Environmental Controls, 29 CFR Part 1910 Subpart S - Electrical, and 29 CFR 1926 Subpart K in addition to other references required by contract.
- B. All qualified persons performing electrical work under this contract shall be licensed journeyman or master electricians. All apprentice electricians performing under this contract shall be deemed unqualified persons unless they are working under the immediate supervision of a licensed electrician or master electrician.
- C. All electrical work will be accomplished de-energized and in the Electrically Safe Work Condition (refer to NFPA 70E for Work Involving Electrical Hazards, including Exemptions to Work Permit). Any Contractor, subcontractor or temporary worker who fails to fully comply with this requirement is subject to immediate termination in accordance with FAR clause 52.236-5(c). Only in rare circumstance where achieving an electrically safe work condition prior to beginning work would increase or cause additional hazards, or is infeasible due to equipment design or operational limitations is energized work permitted. The COR with approval of the Medical Center Director will make the determination if the circumstances would meet the exception outlined above. An AHA specific to energized work activities will be developed, reviewed, and accepted prior to the start of that work.
 - 1. Development of a Hazardous Electrical Energy Control Procedure is required prior to de-energization. A single Simple Lockout/Tagout Procedure for multiple work operations can only be used for work

- involving qualified person(s) de-energizing one set of conductors or circuit part source. Task specific Complex Lockout/Tagout Procedures are required at all other times.
2. Verification of the absence of voltage after de-energization and lockout/tagout is considered "energized electrical work" (live work) under NFPA 70E, and shall only be performed by qualified persons wearing appropriate shock protective (voltage rated) gloves and arc rate personal protective clothing and equipment, using Underwriters Laboratories (UL) tested and appropriately rated contact electrical testing instruments or equipment appropriate for the environment in which they will be used.
 3. Personal Protective Equipment (PPE) and electrical testing instruments will be readily available for inspection by the.
- D.** Before beginning any electrical work, an Activity Hazard Analysis (AHA) will be conducted to include Shock Hazard and Arc Flash Hazard analyses (NFPA Tables can be used only as a last alternative and it is strongly suggested a full Arc Flash Hazard Analyses be conducted). Work shall not begin until the AHA for the work activity has been accepted by the COR and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.
- E.** Ground-fault circuit interrupters. All 120-volt, single-phase 15- and 20-ampere receptacle outlets on construction sites shall have approved ground-fault circuit interrupters for personnel protection. "Assured Equipment Grounding Conductor Program" only is not allowed.

1.16 FALL PROTECTION

- A. The fall protection (FP) threshold height requirement is 6 ft (1.8 m) for ALL WORK, unless specified differently or the OSHA 29 CFR 1926 requirements are more stringent, to include steel erection activities, systems-engineered activities (prefabricated) metal buildings, residential (wood) construction and scaffolding work.
1. The use of a Safety Monitoring System (SMS) as a fall protection method is prohibited.
 2. The use of Controlled Access Zone (CAZ) as a fall protection method is prohibited.
 3. A Warning Line System (WLS) may ONLY be used on floors or flat or low-sloped roofs (between 0 - 18.4 degrees or 4:12 slope) and shall be erected around all sides of the work area (See 29 CFR 1926.502(f))

for construction of WLS requirements). Working within the WLS does not require FP. No worker shall be allowed in the area between the roof or floor edge and the WLS without FP. FP is required when working outside the WLS.

4. Fall protection while using a ladder will be governed by the OSHA requirements.

1.17 SCAFFOLDS AND OTHER WORK PLATFORMS

- A. All scaffolds and other work platforms construction activities shall comply with 29 CFR 1926 Subpart L.
- B. The fall protection (FP) threshold height requirement is 6 ft (1.8 m) as stated in Section 1.16.
- C. The following hierarchy and prohibitions shall be followed in selecting appropriate work platforms.
 1. Scaffolds, platforms, or temporary floors shall be provided for all work except that can be performed safely from the ground or similar footing.
 2. Ladders less than 20 feet may be used as work platforms only when use of small hand tools or handling of light material is involved.
 3. Ladder jacks, lean-to, and prop-scaffolds are prohibited.
 4. Emergency descent devices shall not be used as working platforms.
- D. Contractors shall use a scaffold tagging system in which all scaffolds are tagged by the Competent Person. Tags shall be color-coded: green indicates the scaffold has been inspected and is safe to use; red indicates the scaffold is unsafe to use. Tags shall be readily visible, made of materials that will withstand the environment in which they are used, be legible and shall include:
 1. The Competent Person's name and signature.
 2. Dates of initial and last inspections.
- E. Mast Climbing work platforms: When access ladders, including masts designed as ladders, exceed 20 ft (6 m) in height, positive fall protection shall be used.

1.18 EXCAVATION AND TRENCHES

- A. All excavation and trenching work shall comply with 29 CFR 1926 Subpart P.
- B. All excavations and trenches 5 feet in depth or greater shall require a written trenching and excavation permit (NOTE - some States and other local jurisdictions require separate state/jurisdiction-issued

excavation permits). The permit shall be completed and provided to the COR. The permit shall be maintained onsite and include the following:

1. Determination of soil classification.
2. Indication that utilities have been located and identified. If utilities could not be located after all reasonable attempt, then excavating operations will proceed cautiously.
3. Indication of selected excavation protective system.
4. Indication that the spoil pile will be stored at least 2 feet from the edge of the excavation and safe access provided within 25 feet of the workers.
5. Indication of assessment for a potential toxic, explosive, or oxygen deficient atmosphere.

C. If not using an engineered protective system such as a trench box, shielding, shoring, or other Professional Engineer designed system and using a sloping or benching system, soil classification cannot be Solid Rock or Type A. All soil will be classified as Type B or Type C and sloped or benched in accordance with Appendix B of 29 CFR 1926.

1.19 CRANES

- A. All crane work shall comply with 29 CFR 1926 Subpart CC.
- B. Prior to operating a crane, the operator must be licensed, qualified or certified to operate the crane. Thus, all the provisions contained with Subpart CC are effective and there is no "Phase In" date of November 10, 2014.
- C. A detailed lift permit shall be submitted 14 days prior to the scheduled lift complete with route for truck carrying load, crane load analysis, siting of crane and path of swing. The lift will not be allowed without approval of this document.
- D. Crane operators shall not carry loads
 1. over the general public or VAMC personnel.
 2. over any occupied building unless.
 - a. the top two floors are vacated.
 - b. or overhead protection with a design live load of 300 psf is provided.

1.20 CONTROL OF HAZARDOUS ENERGY (LOCKOUT/TAGOUT)

- A. All installation, maintenance, and servicing of equipment or machinery shall comply with 29 CFR 1910.147 except for specifically referenced operations in 29 CFR 1926 such as concrete & masonry equipment [1926.702(j)], heavy machinery & equipment [1926.600(a)(3)(i)], and

process safety management of highly hazardous chemicals (1926.64). Control of hazardous electrical energy during the installation, maintenance, or servicing of electrical equipment shall comply with Section 1.15 to include NFPA 70E and other VA specific requirements discussed in the section.

1.21 CONFINED SPACE ENTRY

- A. All confined space entry shall comply with 29 CFR 1910.146 except for specifically referenced operations in 29 CFR 1926 such as excavations/trenches [1926.651(g)].
- B. A site-specific Confined Space Entry Plan (including permitting process) shall be developed and submitted to the COR.

1.22 WELDING AND CUTTING

As specified in section 1.14, Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with COR at least 24 hours in advance.

1.23 LADDERS

- A. All Ladder use shall comply with 29 CFR 1926 Subpart X.
- B. All portable ladders shall be of sufficient length and shall be placed so that workers will not stretch or assume a hazardous position.
- C. Manufacturer safety labels shall be in place on ladders.
- D. Step Ladders shall not be used in the closed position.
- E. Top steps or cap of step ladders shall not be used as a step.
- F. Portable ladders, used as temporary access, shall extend at least 3 ft (0.9 m) above the upper landing surface.
 - 1. When a 3 ft (0.9-m) extension is not possible, a grasping device (such as a grab rail) shall be provided to assist workers in mounting and dismounting the ladder.
 - 2. In no case shall the length of the ladder be such that ladder deflection under a load would, by itself, cause the ladder to slip from its support.
- G. Ladders shall be inspected for visible defects on a daily basis and after any occurrence that could affect their safe use. Broken or damaged ladders shall be immediately tagged "DO NOT USE," or with similar wording, and withdrawn from service until restored to a condition meeting their original design.

1.24 FLOOR & WALL OPENINGS

- A. All floor and wall openings shall comply with 29 CFR 1926 Subpart M.

- B. Floor and roof holes/openings are any that measure over 2 in (51 mm) in any direction of a walking/working surface which persons may trip or fall into or where objects may fall to the level below. See 21.F for covering and labeling requirements. Skylights located in floors or roofs are considered floor or roof hole/openings.
- C. All floor, roof openings or hole into which a person can accidentally walk or fall through shall be guarded either by a railing system with toeboards along all exposed sides or a load-bearing cover. When the cover is not in place, the opening or hole shall be protected by a removable guardrail system or shall be attended when the guarding system has been removed, or other fall protection system.
 - 1. Covers shall be capable of supporting, without failure, at least twice the weight of the worker, equipment and material combined.
 - 2. Covers shall be secured when installed, clearly marked with the word "HOLE", "COVER" or "Danger, Roof Opening-Do Not Remove" or color-coded or equivalent methods (e.g., red or orange "X"). Workers must be made aware of the meaning for color coding and equivalent methods.
 - 3. Roofing material, such as roofing membrane, insulation or felts, covering or partly covering openings or holes, shall be immediately cut out. No hole or opening shall be left unattended unless covered.
 - 4. Non-load-bearing skylights shall be guarded by a load-bearing skylight screen, cover, or railing system along all exposed sides.
 - 5. Workers are prohibited from standing/walking on skylights.

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SECTION 01 42 19
REFERENCE STANDARDS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)

- A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to - GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.
- B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)

- A. The specifications and standards cited in this solicitation can be examined at the following location:
- DEPARTMENT OF VETERANS AFFAIRS
Office of Construction & Facilities Management
Facilities Quality Service (00CFM1A)
425 Eye Street N.W, (sixth floor)
Washington, DC 20001
Telephone Numbers: (202) 632-5249 or (202) 632-5178
Between 9:00 AM - 3:00 PM

1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)

A. The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

AA	Aluminum Association Inc. http://www.aluminum.org
AABC	Associated Air Balance Council http://www.aabchg.com
AAMA	American Architectural Manufacturer's Association http://www.aamanet.org
AAN	American Nursery and Landscape Association http://www.anla.org
AASHTO	American Association of State Highway and Transportation Officials http://www.aashto.org
AATCC	American Association of Textile Chemists and Colorists http://www.aatcc.org
ACGIH	American Conference of Governmental Industrial Hygienists http://www.acgih.org
ACI	American Concrete Institute http://www.aci-int.net
ACPA	American Concrete Pipe Association http://www.concrete-pipe.org
ACPPA	American Concrete Pressure Pipe Association http://www.acppa.org
ADC	Air Diffusion Council http://flexibleduct.org
AGA	American Gas Association http://www.aga.org
AGC	Associated General Contractors of America http://www.agc.org
AGMA	American Gear Manufacturers Association, Inc. http://www.agma.org
AHAM	Association of Home Appliance Manufacturers http://www.aham.org
AISC	American Institute of Steel Construction http://www.aisc.org
AISI	American Iron and Steel Institute http://www.steel.org

AITC	American Institute of Timber Construction http://www.aitc-glulam.org
AMCA	Air Movement and Control Association, Inc. http://www.amca.org
ANLA	American Nursery & Landscape Association http://www.anla.org
ANSI	American National Standards Institute, Inc. http://www.ansi.org
APA	The Engineered Wood Association http://www.apawood.org
ARI	Air-Conditioning and Refrigeration Institute http://www.ari.org
ASAE	American Society of Agricultural Engineers http://www.asae.org
ASCE	American Society of Civil Engineers http://www.asce.org
ASHRAE	American Society of Heating, Refrigerating, and Air-Conditioning Engineers http://www.ashrae.org
ASME	American Society of Mechanical Engineers http://www.asme.org
ASSE	American Society of Sanitary Engineering http://www.asse-plumbing.org
ASTM	American Society for Testing and Materials http://www.astm.org
AWI	Architectural Woodwork Institute http://www.awinet.org
AWS	American Welding Society http://www.aws.org
AWWA	American Water Works Association http://www.awwa.org
BHMA	Builders Hardware Manufacturers Association http://www.buildershardware.com
BIA	Brick Institute of America http://www.bia.org
CAGI	Compressed Air and Gas Institute http://www.cagi.org
CGA	Compressed Gas Association, Inc. http://www.cganet.com

CI	The Chlorine Institute, Inc. http://www.chlorineinstitute.org
CISCA	Ceilings and Interior Systems Construction Association http://www.cisca.org
CISPI	Cast Iron Soil Pipe Institute http://www.cispi.org
CLFMI	Chain Link Fence Manufacturers Institute http://www.chainlinkinfo.org
CPMB	Concrete Plant Manufacturers Bureau http://www.cpmc.org
CRA	California Redwood Association http://www.calredwood.org
CRSI	Concrete Reinforcing Steel Institute http://www.crsi.org
CTI	Cooling Technology Institute http://www.cti.org
DHI	Door and Hardware Institute http://www.dhi.org
EGSA	Electrical Generating Systems Association http://www.egsa.org
EEI	Edison Electric Institute http://www.eei.org
EPA	Environmental Protection Agency http://www.epa.gov
ETL	ETL Testing Laboratories, Inc. http://www.etl.com
FAA	Federal Aviation Administration http://www.faa.gov
FCC	Federal Communications Commission http://www.fcc.gov
FPS	The Forest Products Society http://www.forestprod.org
GANA	Glass Association of North America http://www.cssinfo.com/info/gana.html/
FM	Factory Mutual Insurance http://www.fmglobal.com
GA	Gypsum Association http://www.gypsum.org
GSA	General Services Administration http://www.gsa.gov

HI	Hydraulic Institute http://www.pumps.org
HPVA	Hardwood Plywood & Veneer Association http://www.hpva.org
ICBO	International Conference of Building Officials http://www.icbo.org
ICEA	Insulated Cable Engineers Association Inc. http://www.icea.net
\ICAC	Institute of Clean Air Companies http://www.icac.com
IEEE	Institute of Electrical and Electronics Engineers http://www.ieee.org/
IMSA	International Municipal Signal Association http://www.imsasafety.org
IPCEA	Insulated Power Cable Engineers Association
NBMA	Metal Buildings Manufacturers Association http://www.mbma.com
MSS	Manufacturers Standardization Society of the Valve and Fittings Industry Inc. http://www.mss-hq.com
NAAMM	National Association of Architectural Metal Manufacturers http://www.naamm.org
NAPHCC	Plumbing-Heating-Cooling Contractors Association http://www.phccweb.org.org
NBS	National Bureau of Standards See - NIST
NBBPVI	National Board of Boiler and Pressure Vessel Inspectors http://www.nationboard.org
NEC	National Electric Code See - NFPA National Fire Protection Association
NEMA	National Electrical Manufacturers Association http://www.nema.org
NFPA	National Fire Protection Association http://www.nfpa.org
NHLA	National Hardwood Lumber Association http://www.natlhardwood.org
NIH	National Institute of Health http://www.nih.gov
NIST	National Institute of Standards and Technology http://www.nist.gov

NLMA	Northeastern Lumber Manufacturers Association, Inc. http://www.nelma.org
NPA	National Particleboard Association 18928 Premiere Court Gaithersburg, MD 20879 (301) 670-0604
NSF	National Sanitation Foundation http://www.nsf.org
NWWDA	Window and Door Manufacturers Association http://www.nwwda.org
OSHA	Occupational Safety and Health Administration Department of Labor http://www.osha.gov
PCA	Portland Cement Association http://www.portcement.org
PCI	Precast Prestressed Concrete Institute http://www.pci.org
PPI	The Plastic Pipe Institute http://www.plasticpipe.org
PEI	Porcelain Enamel Institute, Inc. http://www.porcelainenamel.com
PTI	Post-Tensioning Institute http://www.post-tensioning.org
RFCI	The Resilient Floor Covering Institute http://www.rfci.com
RIS	Redwood Inspection Service See - CRA
RMA	Rubber Manufacturers Association, Inc. http://www.rma.org
SCMA	Southern Cypress Manufacturers Association http://www.cypressinfo.org
SDI	Steel Door Institute http://www.steeldoor.org
IGMA	Insulating Glass Manufacturers Alliance http://www.igmaonline.org
SJI	Steel Joist Institute http://www.steeljoist.org
SMACNA	Sheet Metal and Air-Conditioning Contractors National Association, Inc. http://www.smacna.org

SSPC The Society for Protective Coatings
<http://www.sspc.org>

STI Steel Tank Institute
<http://www.steeltank.com>

SWI Steel Window Institute
<http://www.steelwindows.com>

TCA Tile Council of America, Inc.
<http://www.tileusa.com>

TEMA Tubular Exchange Manufacturers Association
<http://www.tema.org>

TPI Truss Plate Institute, Inc.
 583 D'Onofrio Drive; Suite 200
 Madison, WI 53719
 (608) 833-5900

UBC The Uniform Building Code
 See ICBO

UL Underwriters' Laboratories Incorporated
<http://www.ul.com>

ULC Underwriters' Laboratories of Canada
<http://www.ulc.ca>

WCLIB West Coast Lumber Inspection Bureau
 6980 SW Varns Road, P.O. Box 23145
 Portland, OR 97223
 (503) 639-0651

WRCLA Western Red Cedar Lumber Association
 P.O. Box 120786
 New Brighton, MN 55112
 (612) 633-4334

WWPA Western Wood Products Association
<http://www.wwpa.org>

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SECTION 01 45 29
TESTING LABORATORY SERVICES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained by Department of Veterans.

1.2 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
- A325-10.....Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
 - A490-12.....Standard Specification for Heat Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength
 - C31/C31M-10.....Standard Practice for Making and Curing Concrete Test Specimens in the Field
 - C33/C33M-11a.....Standard Specification for Concrete Aggregates
 - C39/C39M-12.....Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens
 - C136-06.....Standard Test Method for Sieve Analysis of Fine and Coarse Aggregates
 - C138/C138M-10b.....Standard Test Method for Density (Unit Weight), Yield, and Air Content (Gravimetric) of Concrete
 - C140-12.....Standard Test Methods for Sampling and Testing Concrete Masonry Units and Related Units
 - C143/C143M-10a.....Standard Test Method for Slump of Hydraulic Cement Concrete
 - C172/C172M-10.....Standard Practice for Sampling Freshly Mixed Concrete
 - C173/C173M-10b.....Standard Test Method for Air Content of freshly Mixed Concrete by the Volumetric Method
 - C231/C231M-10.....Standard Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method
 - C567/C567M-11.....Standard Test Method for Density Structural Lightweight Concrete

C666/C666M-03(2008).....Standard Test Method for Resistance of Concrete
 to Rapid Freezing and Thawing
 C1064/C1064M-11.....Standard Test Method for Temperature of Freshly
 Mixed Portland Cement Concrete
 C1077-11c.....Standard Practice for Agencies Testing Concrete
 and Concrete Aggregates for Use in Construction
 and Criteria for Testing Agency Evaluation
 D698-07e1.....Standard Test Methods for Laboratory Compaction
 Characteristics of Soil Using Standard Effort
 D1140-00(2006).....Standard Test Methods for Amount of Material in
 Soils Finer than No. 200 Sieve
 D1556-07.....Standard Test Method for Density and Unit Weight
 of Soil in Place by the Sand-Cone Method
 D1557-09.....Standard Test Methods for Laboratory Compaction
 Characteristics of Soil Using Modified Effort
 (56,000ft lbf/ft³ (2,700 KNm/m³))
 D2167-08).....Standard Test Method for Density and Unit Weight
 of Soil in Place by the Rubber Balloon
 MethodD4263-83(2012).....Standard Test
 Method for Indicating Moisture in Concrete by
 the Plastic Sheet Method.
 D6938-10.....Standard Test Method for In-Place Density and
 Water Content of Soil and Soil-Aggregate by
 Nuclear Methods (Shallow Depth)
 E94-04(2010).....Standard Guide for Radiographic Examination
 E164-08.....Standard Practice for Contact Ultrasonic Testing
 of Weldments
 E329-11c.....Standard Specification for Agencies Engaged in
 Construction Inspection, Testing, or Special
 Inspection
 E543-09.....Standard Specification for Agencies Performing
 Non-Destructive Testing
 E709-08.....Standard Guide for Magnetic Particle Examination
 E1155-96(R2008).....Determining FF Floor Flatness and FL Floor
 Levelness Numbers
 C. American Welding Society (AWS):
 D1.D1.1M-10.....Structural Welding Code-Steel

1.3 REQUIREMENTS

- A. Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority and will be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation must include the appropriate ASTM standards (i.e.; E329, C1077, D3666, D3740, A880, E543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the "Corporate Office."
- B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by COR. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of COR to such failure.
- C. Written Reports: Testing laboratory shall submit test reports to COR, Contractor, unless other arrangements are agreed to in writing by the COR. Submit reports of tests that fail to meet construction contract requirements on colored paper.
- D. Verbal Reports: Give verbal notification to COR immediately of any irregularity.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 EARTHWORK

- A. General: The Contractor shall arrange for Testing Laboratory to provide qualified personnel, materials, equipment, and transportation as required to perform the services identified/required herein, within the agreed to schedule and/or time frame. The work to be performed shall be as identified herein and shall include but not be limited to the following:
 - 1. Observe fill and subgrades during proof-rolling to evaluate suitability of surface material to receive fill or base course. Provide recommendations to the COR regarding suitability or unsuitability of areas where proof-rolling was observed. Where unsuitable results are observed, witness excavation of unsuitable material and recommend to COR extent of removal and replacement of unsuitable materials and observe proof-rolling of replaced areas until satisfactory results are obtained.

2. Provide full time observation of fill placement and compaction and field density testing in building areas and provide full time observation of fill placement and compaction and field density testing in pavement areas to verify that earthwork compaction obtained is in accordance with contract documents.
3. Provide supervised geotechnical technician to inspect excavation, subsurface preparation, and backfill for structural fill.

B. Testing Compaction:

1. Determine maximum density and optimum moisture content for each type of fill, backfill and subgrade material used, in compliance with ASTM D698 and/or ASTM D1557.
2. Make field density tests in accordance with the primary testing method following ASTM D6938 wherever possible. Field density tests utilizing ASTM D1556, or ASTM D2167 shall be utilized on a case by case basis only if there are problems with the validity of the results from the primary method due to specific site field conditions. Should the testing laboratory propose these alternative methods, they should provide satisfactory explanation to the COR before the tests are conducted.
 - a. Building Slab Subgrade: At least one test of subgrade for every 185 m² (2000 square feet) of building slab, but in no case fewer than three tests. In each compacted fill layer, perform one test for every 185 m² (2000 square feet) of overlaying building slab, but in no case fewer than three tests.
 - b. Foundation Wall Backfill: One test per 30 m (100 feet) of each layer of compacted fill but in no case fewer than two tests.
 - c. Pavement Subgrade: One test for each 335 m² (400 square yards), but in no case fewer than two tests.
 - d. Curb, Gutter, and Sidewalk: One test for each 90 m (300 feet), but in no case fewer than two tests.
 - e. Trenches: One test at maximum 30 m (100 foot) intervals per 1200 mm (4 foot) of vertical lift and at changes in required density, but in no case fewer than two tests.
 - f. Footing Subgrade: At least one test for each layer of soil on which footings will be placed. Subsequent verification and approval of each footing subgrade may be based on a visual comparison of each subgrade with related tested subgrade when acceptable to COR. In each compacted fill layer below wall footings, perform one field density test for every 30 m (100 feet) of wall. Verify subgrade is level, all loose or disturbed soils

have been removed, and correlate actual soil conditions observed with those indicated by test borings.

- C. Fill and Backfill Material Gradation: One test per source of stockpiled or in-place source material. Gradation of fill and backfill material shall be determined in accordance with ASTM D1140.
- D. Testing for Footing Bearing Capacity: Evaluate if suitable bearing capacity material is encountered in footing subgrade.
- E. Testing Materials: Test suitability of on-site and off-site borrow as directed by COR.

3.2 LANDSCAPING

- A. Test topsoil for organic materials, pH, phosphate, potash content, and gradation of particles.
 - 1. Test for organic material by using ASTM D2974.
 - 2. Determine percent of silt, sand, clay, and foreign materials such as rock, roots, and vegetation.
- B. Submit laboratory test report of topsoil to COR.

3.3 ASPHALT CONCRETE PAVING

- A. Aggregate Base Course:
 - 1. Determine maximum density and optimum moisture content for aggregate base material in accordance with ASTM D1557, Method D
 - 2. Make a minimum of three field density tests on each day's final compaction on each aggregate course in accordance with ASTM D1556.
 - 3. Sample and test aggregate as necessary to insure compliance with specification requirements for gradation, wear, and soundness as specified in the applicable state highway standards and specifications.
- B. Asphalt Concrete:
 - 1. Aggregate: Sample and test aggregates in stock pile and hot-bins as necessary to insure compliance with specification requirements for gradation (AASHTO T27), wear (AASHTO T96), and soundness (AASHTO T104).
 - 2. Temperature: Check temperature of each load of asphalt concrete at mixing plant and at site of paving operation.
 - 3. Density: Make a minimum of two field density tests in accordance with ASTM D1188 of asphalt base and surface course for each day's paving operation.

3.4 SITE WORK CONCRETE

- A. Test site work concrete including materials for concrete as required in Article CONCRETE of this section.

3.5 CONCRETE

A. Batch Plant Inspection and Materials Testing:

1. Perform continuous batch plant inspection until concrete quality is established to satisfaction of COR with concurrence of Contracting Officer and perform periodic inspections thereafter as determined by COR.
2. Periodically inspect and test batch proportioning equipment for accuracy and report deficiencies to COR.
3. Sample and test mix ingredients as necessary to insure compliance with specifications.
4. Sample and test aggregates daily and as necessary for moisture content. Test the dry rodded weight of the coarse aggregate whenever a sieve analysis is made, and when it appears there has been a change in the aggregate.
5. Certify, in duplicate, ingredients and proportions and amounts of ingredients in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initialing or stamping thereon) on delivery slips (duplicate) that ingredients in truck-load mixes conform to proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes.

B. Field Inspection and Materials Testing:

1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads are to be removed from the site at the Contractor's expense. Any rejected concrete that is placed will be subject to removal.
3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 40 m³ (50 cubic yards) or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. Label each cylinder with an identification number. COR may require additional cylinders to be molded and cured under job conditions.
4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped

concrete at the hopper and at the discharge end of the hose at the beginning of each day's pumping operations to determine change in slump.

5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 20 m³ (25 cubic yards) thereafter each day. For concrete not required to be air-entrained, test every 80 m³ (100 cubic yards) at random. For pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.
7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete and ASTM C567 for lightweight concrete. Test the first truck and each time cylinders are made.
8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
9. Verify that specified mixing has been accomplished.
10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
 - a. When ambient air temperature falls below 4.4 degrees C (40 degrees F), record maximum and minimum air temperatures in each 24 hour period; record air temperature inside protective enclosure; record minimum temperature of surface of hardened concrete.
 - b. When ambient air temperature rises above 29.4 degrees C (85 degrees F), record maximum and minimum air temperature in each 24 hour period; record minimum relative humidity; record maximum wind velocity; record maximum temperature of surface of hardened concrete.
11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations.
12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.
13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.

15. Observe preparations for placement of concrete:
 - a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.
 - b. Inspect preparation of construction, expansion, and isolation joints.
16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.
17. Observe concrete mixing:
 - a. Monitor and record amount of water added at project site.
 - b. Observe minimum and maximum mixing times.
18. Measure concrete flatwork for levelness and flatness as follows:
 - a. Perform Floor Tolerance Measurements F_F and F_L in accordance with ASTM E1155. Calculate the actual overall F - numbers using the inferior/superior area method.
 - b. Perform all floor tolerance measurements within 48 hours after slab installation and prior to removal of shoring and formwork.
 - c. Provide the Contractor and the COR with the results of all profile tests, including a running tabulation of the overall F_F and F_L values for all slabs installed to date, within 72 hours after each slab installation.
19. Other inspections:
 - a. Grouting under base plates.
 - b. Grouting anchor bolts and reinforcing steel in hardened concrete.
- C. Laboratory Tests of Field Samples:
 1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as directed by COR. Compile laboratory test reports as follows:

Compressive strength test shall be result of one cylinder, except when one cylinder shows evidence of improper sampling, molding or testing, in which case it shall be discarded and strength of spare cylinder shall be used.
 2. Furnish certified compression test reports (duplicate) to COR. In test report, indicate the following information:
 - a. Cylinder identification number and date cast.
 - b. Specific location at which test samples were taken.
 - c. Type of concrete, slump, and percent air.
 - d. Compressive strength of concrete in MPa (psi).
 - e. Weight of lightweight structural concrete in kg/m^3 (pounds per cubic feet).

- f. Weather conditions during placing.
- g. Temperature of concrete in each test cylinder when test cylinder was molded.
- h. Maximum and minimum ambient temperature during placing.
- i. Ambient temperature when concrete sample in test cylinder was taken.
- j. Date delivered to laboratory and date tested.

3.6 REINFORCEMENT

- A. Review mill test reports furnished by Contractor.
- B. Make one tensile and one bend test in accordance with ASTM A370 from each pair of samples obtained.
- C. Written report shall include, in addition to test results, heat number, manufacturer, type and grade of steel, and bar size.
- D. Perform tension tests of mechanical splices in accordance with ASTM A370.

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SECTION 01 57 19
ENVIRONMENTAL CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work. The contractor shall obtain the services Epsilon and Associates, or other firm that is capable of performing an acoustical analysis for the pre-construction and post-construction noise survey as per paragraph 1.6, as well as surveys to monitor noise emissions during construction.
- B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
1. Adversely effect human health or welfare,
 2. Unfavorably alter ecological balances of importance to human life,
 3. Effect other species of importance to humankind, or;
 4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.
- C. Definitions of Pollutants:
1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
 2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
 3. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
 4. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.
 5. Sanitary Wastes:
 - a. Sewage: Domestic sanitary sewage and human and animal waste.
 - b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

1.2 QUALITY CONTROL

- A. Establish and maintain quality control for the environmental protection of all items set forth herein.

- B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

1.3 REFERENCES

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.
- B. U.S. National Archives and Records Administration (NARA):
33 CFR 328.....Definitions

1.4 SUBMITTALS

- A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
 - 1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the Contracting Officers Representative (COR) to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare and submit to the COR and the Contracting Officer for approval, a written and/or graphic Environmental Protection Plan including, but not limited to, the following:
 - a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
 - b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.
 - c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.
 - d. Description of the Contractor's environmental protection personnel training program.
 - e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's proposed operations and the requirements imposed by those laws, regulations, and permits.
 - f. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, vines, grasses, ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.
 - g. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural

causes, or failure to follow the procedures as described in the Environmental Protection Plan.

- h. Permits, licenses, and the location of the solid waste disposal area.
 - i. Drawings showing locations of any proposed temporary excavations or embankments for haul roads, material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials. Include as part of an Erosion Control Plan approved by the District Office of the U.S. Soil Conservation Service and the Department of Veterans Affairs.
 - j. Environmental Monitoring Plans for the job site including land, water, air, and noise.
 - k. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas.
- B. Approval of the Contractor's Environmental Protection Plan will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

1.5 PROTECTION OF ENVIRONMENTAL RESOURCES

- A. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State of New York and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.
- 1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials (such as from asphaltic batch plants) at all times, including weekends, holidays, and hours when work is not in progress.
 - 2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type, light bituminous treatment, baghouse, scrubbers, electrostatic precipitators, or other methods are permitted to control particulates in the work area.

3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
 4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.
- B. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the COR. Maintain noise-produced work at or below the decibel levels and within the time periods specified.
1. Perform construction activities involving repetitive, high-level impact noise only between 8:00 a.m. and 6:00 p.m unless otherwise permitted by local ordinance or the COR. Repetitive impact noise on the property shall not exceed the following dB limitations:

Time Duration of Impact Noise	Sound Level in dB
More than 12 minutes in any hour	70
Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75

2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of, but not limited to, the following:
 - a. Maintain maximum permissible construction equipment noise levels at 15 m (50 feet) (dBA):

EARTHMOVING		MATERIALS HANDLING	
FRONT LOADERS	75	CONCRETE MIXERS	75
BACKHOES	75	CONCRETE PUMPS	75
DOZERS	75	CRANES	75
TRACTORS	75	DERRICKS IMPACT	75
SCAPERS	80	PILE DRIVERS	95
GRADERS	75	JACK HAMMERS	75
TRUCKS	75	ROCK DRILLS	80
PAVERS, STATIONARY	80	PNEUMATIC TOOLS	80
PUMPS	75		
GENERATORS	75	SAWS	75
COMPRESSORS	75	VIBRATORS	75

- b. Use shields or other physical barriers to restrict noise transmission.

- c. Provide soundproof housings or enclosures for noise-producing machinery.
 - d. Use efficient silencers on equipment air intakes.
 - e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
 - f. Line hoppers and storage bins with sound deadening material.
 - g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.
3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 dB(A) noise level. Measure noise exposure at the property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at 900 to 1800 mm (three to six feet) in front of any building face. Submit the recorded information to the COR noting any problems and the alternatives for mitigating actions.
- C. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.
- D. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the COR. Cleaning shall include off the station disposal of all items and materials not required to be salvaged, as well as all debris and rubbish resulting from demolition and new work operations.

1.6 PRE-CONSTRUCTION AND POST-CONSTRUCTION NOISE LEVEL SURVEY

- A. Perform a preconstruction noise survey to determine a baseline noise level at the closest property line, the hospital, and adjacent buildings.
- B. Perform a preconstruction detailed acoustical modeling effort.
- C. Noise levels as measured at the property line adjacent to residential neighbors or at facilities which house patients should be less than 65 dBA between the hours of 6 a.m. and 9 p.m., and less than 55 dBA between

the hours of 9 p.m. and 6 a.m., and to less than 10 dBA [Leq(1hr)] above the preconstruction background levels [Leq(1hr)] both during the daytime and at night.

- D. Perform a post-construction sound survey, and if the noise attributable to the operation of the facility does not meet the requirements in paragraph 1.6.C, notify the Contracting Officer and Contracting Officer's Technical Representative.
- E. The pre-construction and post-construction survey plans and results shall be provided to the Contracting Officer's Representative per specification 01 33 23.

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SECTION 01 91 00

GENERAL COMMISSIONING REQUIREMENTS

PART 1 - GENERAL

1.1 COMMISSIONING DESCRIPTION

- A. This Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS shall form the basis of the construction phase commissioning process and procedures. The Commissioning Agent shall add, modify, and refine the commissioning procedures, as approved by the Department of Veterans Affairs (VA), to suit field conditions and actual manufacturer's equipment, incorporate test data and procedure results, and provide detailed scheduling for all commissioning tasks.
- B. Various sections of the project specifications require equipment startup, testing, and adjusting services. Requirements for startup, testing, and adjusting services specified in the Division 22, Division 23, Division 26, Division 28 and Division 48 series sections of these specifications are intended to be provided in coordination with the commissioning services and are not intended to duplicate services. The Contractor shall coordinate the work required by individual specification sections with the commissioning services requirements specified herein.
- C. Where individual testing, adjusting, or related services are required in the project specifications and not specifically required by this commissioning requirements specification, the specified services shall be provided and copies of documentation, as required by those specifications shall be submitted to the VA and the Commissioning Agent to be indexed for future reference.
- D. Where training or educational services for VA are required and specified in other sections of the specifications, including but not limited to Division 22, Division 23, Division 26, Division 28 and Division 48 series sections of the specification, these services are intended to be provided in addition to the training and educational services specified herein.
- E. Commissioning is a systematic process of verifying that the building systems perform interactively according to the construction documents and the VA's operational needs. The commissioning process shall encompass and coordinate the system documentation, equipment startup, control system calibration, testing and balancing, performance testing

and training. Commissioning during the construction and post-occupancy phases is intended to achieve the following specific objectives according to the contract documents:

1. Verify that the applicable equipment and systems are installed in accordance with the contract documents and according to the manufacturer's recommendations.
 2. Verify and document proper integrated performance of equipment and systems.
 3. Verify that Operations & Maintenance documentation is complete.
 4. Verify that all components requiring servicing can be accessed, serviced and removed without disturbing nearby components including ducts, piping, cabling or wiring.
 5. Verify that the VA's operating personnel are adequately trained to enable them to operate, monitor, adjust, maintain, and repair building systems in an effective and energy-efficient manner.
 6. Document the successful achievement of the commissioning objectives listed above.
- F. The commissioning process does not take away from or reduce the responsibility of the Contractor to provide a finished and fully functioning product.

1.2 CONTRACTUAL RELATIONSHIPS

- A. For this construction project, the Department of Veterans Affairs contracts with a Contractor to provide construction services. The contracts are administered by the VA Contracting Officer and the Contracting Officer's Representative (COR) as the designated representative of the Contracting Officer. On this project, the authority to modify the contract in any way is strictly limited to the authority of the Contracting Officer.
- B. In this project, only two contract parties are recognized and communications on contractual issues are strictly limited to VA COR and the Contractor. It is the practice of the VA to require that communications between other parties to the contracts (Subcontractors and Vendors) be conducted through the COR and Contractor. It is also the practice of the VA that communications between other parties of the project (Commissioning Agent and Architect/Engineer) be conducted through the COR.
- C. Whole Building Commissioning is a process that relies upon frequent and direct communications, as well as collaboration between all parties to

the construction process. By its nature, a high level of communication and cooperation between the Commissioning Agent and all other parties (Architects, Engineers, Subcontractors, Vendors, third party testing agencies, etc.) is essential to the success of the Commissioning effort.

D. With these fundamental practices in mind, the commissioning process described herein has been developed to recognize that, in the execution of the Commissioning Process, the Commissioning Agent must develop effective methods to communicate with every member of the construction team involved in delivering commissioned systems while simultaneously respecting the exclusive contract authority of the Contracting Officer and COR. Thus, the procedures outlined in this specification must be executed within the following limitations:

1. No communications (verbal or written) from the Commissioning Agent shall be deemed to constitute direction that modifies the terms of any contract between the Department of Veterans Affairs and the Contractor.
2. Commissioning Issues identified by the Commissioning Agent will be delivered to the COR and copied to the designated Commissioning Representatives for the Contractor and subcontractors on the Commissioning Team for information only in order to expedite the communication process. These issues must be understood as the professional opinion of the Commissioning Agent and as suggestions for resolution.
3. In the event that any Commissioning Issues and suggested resolutions are deemed by the COR to require either an official interpretation of the construction documents or require a modification of the contract documents, the Contracting Officer or COR will issue an official directive to this effect.
4. All parties to the Commissioning Process shall be individually responsible for alerting the COR of any issues that they deem to constitute a potential contract change prior to acting on these issues.
5. Authority for resolution or modification of design and construction issues rests solely with the Contracting Officer or COR, with appropriate technical guidance from the Architect/Engineer and/or Commissioning Agent.

1.3 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 32.16.15 PROJECT SCHEDULES (SMALL PROJECTS - DESIGN/BID/BUILD)
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES
- D. Section 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS.
- E. Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.
- F. Section 26 08 00 COMMISSIONING OF ELECTRICAL SYSTEMS.
- G. Section 28 08 00 COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS.
- H. Section 33 08 00 COMMISSIONING OF SITE UTILITIES.

1.4 SUMMARY

- A. This Section includes general requirements that apply to implementation of commissioning without regard to systems, subsystems, and equipment being commissioned.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.

1.5 ACRONYMS

List of Acronyms	
Acronym	Meaning
A/E	Architect / Engineer Design Team
AHJ	Authority Having Jurisdiction
ASHRAE	Association Society for Heating Air Condition and Refrigeration Engineers
BOD	Basis of Design
BSC	Building Systems Commissioning
CCTV	Closed Circuit Television
CD	Construction Documents
CMMS	Computerized Maintenance Management System
CO	Contracting Officer (VA)
COR	Contracting Officer's Representative (see also VA-RE)
COBie	Construction Operations Building Information Exchange
CPC	Construction Phase Commissioning
Cx	Commissioning
CxA	Commissioning Agent
CxM	Commissioning Manager

List of Acronyms	
Acronym	Meaning
CxR	Commissioning Representative
DPC	Design Phase Commissioning
FPT	Functional Performance Test
GBI-GG	Green Building Initiative - Green Globes
HVAC	Heating, Ventilation, and Air Conditioning
LEED	Leadership in Energy and Environmental Design
NC	Department of Veterans Affairs National Cemetery
NCA	Department of Veterans Affairs National Cemetery Administration
NEBB	National Environmental Balancing Bureau
O&M	Operations & Maintenance
OPR	Owner's Project Requirements
PFC	Pre-Functional Checklist
PFT	Pre-Functional Test
SD	Schematic Design
SO	Site Observation
TAB	Test Adjust and Balance
VA	Department of Veterans Affairs
VAMC	VA Medical Center
VA CFM	VA Office of Construction and Facilities Management
VACO	VA Central Office
VA PM	VA Project Manager
VA-COR	VA Contracting Offer Representative (COR)
USGBC	United States Green Building Council

1.6 DEFINITIONS

Acceptance Phase Commissioning: Commissioning tasks executed after most construction has been completed, most Site Observations and Static Tests have been completed and Pre-Functional Testing has been completed and accepted. The main commissioning activities performed during this phase are verification that the installed systems are functional by conducting Systems Functional Performance tests and Owner Training.

Accuracy: The capability of an instrument to indicate the true value of a measured quantity.

Back Check: A back check is a verification that an agreed upon solution to a design comment has been adequately addressed in a subsequent design review

Basis of Design (BOD): The Engineer's Basis of Design is comprised of two components: The Design Criteria and the Design Narrative, these documents record the concepts, calculations, decisions, and product selections used to meet the Owner's Project Requirements (OPR) and to satisfy applicable regulatory requirements, standards, and guidelines.

Benchmarks: Benchmarks are the comparison of a building's energy usage to other similar buildings and to the building itself. For example, ENERGY STAR Portfolio Manager is a frequently used and nationally recognized building energy benchmarking tool.

Building Information Modeling (BIM): Building Information Modeling is a parametric database which allows a building to be designed and constructed virtually in 3D, and provides reports both in 2D views and as schedules. This electronic information can be extracted and reused for pre-populating facility management CMMS systems. Building Systems Commissioning (BSC): NEBB acronym used to designate its commissioning program.

Calibrate: The act of comparing an instrument of unknown accuracy with a standard of known accuracy to detect, correlate, report, or eliminate by adjustment any variation in the accuracy of the tested instrument.

CCTV: Closed circuit Television. Normally used for security surveillance and alarm detections as part of a special electrical security system.

COBie: Construction Operations Building Information Exchange (COBie) is an electronic industry data format used to transfer information developed during design, construction, and commissioning into the Computer Maintenance Management Systems (CMMS) used to operate facilities. See the Whole Building Design Guide website for further information (<http://www.wbdg.org/resources/cobie.php>)

Commissionability: Defines a design component or construction process that has the necessary elements that will allow a system or component to be effectively measured, tested, operated and commissioned

Commissioning Agent (CxA): The qualified Commissioning Professional who administers the Cx process by managing the Cx team and overseeing the Commissioning Process. Where CxA is used in this specification it means the Commissioning Agent, members of his staff or appointed members of

the commissioning team. Note that LEED uses the term Commissioning Authority In lieu of Commissioning Agent.

Commissioning Checklists: Lists of data or inspections to be verified to ensure proper system or component installation, operation, and function. Verification checklists are developed and used during all phases of the commissioning process to verify that the Owner's Project Requirements (OPR) is being achieved.

Commissioning Design Review: The commissioning design review is a collaborative review of the design professionals design documents for items pertaining to the following: owner's project requirements; basis of design; operability and maintainability (O&M) including documentation; functionality; training; energy efficiency, control systems' sequence of operations including building automation system features; commissioning specifications and the ability to functionally test the systems.

Commissioning Issue: A condition identified by the Commissioning Agent or other member of the Commissioning Team that adversely affects the commissionability, operability, maintainability, or functionality of a system, equipment, or component. A condition that is in conflict with the Contract Documents and/or performance requirements of the installed systems and components. (See also - Commissioning Observation).

Commissioning Manager (CxM): A qualified individual appointed by the Contractor to manage the commissioning process on behalf of the Contractor.

Commissioning Observation: An issue identified by the Commissioning Agent or other member of the Commissioning Team that does not conform to the project OPR, contract documents or standard industry best practices. (See also Commissioning Issue)

Commissioning Plan: A document that outlines the commissioning process, commissioning scope and defines responsibilities, processes, schedules, and the documentation requirements of the Commissioning Process.

Commissioning Process: A quality focused process for enhancing the delivery of a project. The process focuses upon verifying and documenting that the facility and all of its systems, components, and assemblies are planned, designed, installed, tested, can be operated, and maintained to meet the Owner's Project Requirements.

Commissioning Report: The final commissioning document which presents the commissioning process results for the project. Cx reports include

an executive summary, the commissioning plan, issue log, correspondence, and all appropriate check sheets and test forms.

Commissioning Representative (CxR): An individual appointed by a sub-contractor to manage the commissioning process on behalf of the sub-contractor.

Commissioning Specifications: The contract documents that detail the objective, scope and implementation of the commissioning process as developed in the Commissioning Plan.

Commissioning Team: Individual team members whose coordinated actions are responsible for implementing the Commissioning Process.

Construction Phase Commissioning: All commissioning efforts executed during the construction process after the design phase and prior to the Acceptance Phase Commissioning.

Contract Documents (CD): Contract documents include design and construction contracts, price agreements and procedure agreements. Contract Documents also include all final and complete drawings, specifications and all applicable contract modifications or supplements.

Construction Phase Commissioning (CPC): All commissioning efforts executed during the construction process after the design phase and prior to the Acceptance Phase Commissioning.

Coordination Drawings: Drawings showing the work of all trades that are used to illustrate that equipment can be installed in the space allocated without compromising equipment function or access for maintenance and replacement. These drawings graphically illustrate and dimension manufacturers' recommended maintenance clearances. On mechanical projects, coordination drawings include structural steel, ductwork, major piping and electrical conduit and show the elevations and locations of the above components.

Data Logging: The monitoring and recording of temperature, flow, current, status, pressure, etc. of equipment using stand-alone data recorders.

Deferred System Test: Tests that cannot be completed at the end of the acceptance phase due to ambient conditions, schedule issues or other conditions preventing testing during the normal acceptance testing period.

Deficiency: See "Commissioning Issue".

Design Criteria: A listing of the VA Design Criteria outlining the project design requirements, including its source. These are used during the design process to show the design elements meet the OPR.

Design Intent: The overall term that includes the OPR and the BOD. It is a detailed explanation of the ideas, concepts, and criteria that are defined by the owner to be important. The design intent documents are utilized to provide a written record of these ideas, concepts and criteria.

Design Narrative: A written description of the proposed design solutions that satisfy the requirements of the OPR.

Design Phase Commissioning (DPC): All commissioning tasks executed during the design phase of the project.

Environmental Systems: Systems that use a combination of mechanical equipment, airflow, water flow and electrical energy to provide heating, ventilating, air conditioning, humidification, and dehumidification for the purpose of human comfort or process control of temperature and humidity.

Executive Summary: A section of the Commissioning report that reviews the general outcome of the project. It also includes any unresolved issues, recommendations for the resolution of unresolved issues and all deferred testing requirements.

Functionality: This defines a design component or construction process which will allow a system or component to operate or be constructed in a manner that will produce the required outcome of the OPR.

Functional Test Procedure (FTP): A written protocol that defines methods, steps, personnel, and acceptance criteria for tests conducted on components, equipment, assemblies, systems, and interfaces among systems.

Industry Accepted Best Practice: A design component or construction process that has achieved industry consensus for quality performance and functionality. Refer to the current edition of the NEBB Design Phase Commissioning Handbook for examples.

Installation Verification: Observations or inspections that confirm the system or component has been installed in accordance with the contract documents and to industry accepted best practices.

Integrated System Testing: Integrated Systems Testing procedures entail testing of multiple integrated systems performance to verify proper functional interface between systems. Typical Integrated Systems

Testing includes verifying that building systems respond properly to loss of utility, transfer to emergency power sources, re-transfer from emergency power source to normal utility source; interface between HVAC controls and Fire Alarm systems for equipment shutdown, interface between Fire Alarm system and elevator control systems for elevator recall and shutdown; interface between Fire Alarm System and Security Access Control Systems to control access to spaces during fire alarm conditions; and other similar tests as determined for each specific project.

Issues Log: A formal and ongoing record of problems or concerns - and their resolution - that have been raised by members of the Commissioning Team during the course of the Commissioning Process.

Lessons Learned Workshop: A workshop conducted to discuss and document project successes and identify opportunities for improvements for future projects.

Maintainability: A design component or construction process that will allow a system or component to be effectively maintained. This includes adequate room for access to adjust and repair the equipment.

Maintainability also includes components that have readily obtainable repair parts or service.

Manual Test: Testing using hand-held instruments, immediate control system readouts or direct observation to verify performance (contrasted to analyzing monitored data taken over time to make the 'observation').

Owner's Project Requirements (OPR): A written document that details the project requirements and the expectations of how the building and its systems will be used and operated. These include project goals, measurable performance criteria, cost considerations, benchmarks, success criteria, and supporting information.

Peer Review: A formal in-depth review separate from the commissioning review processes. The level of effort and intensity is much greater than a typical commissioning facilitation or extended commissioning review. The VA usually hires an independent third-party (called the IDIQ A/E) to conduct peer reviews.

Precision: The ability of an instrument to produce repeatable readings of the same quantity under the same conditions. The precision of an instrument refers to its ability to produce a tightly grouped set of values around the mean value of the measured quantity.

Pre-Design Phase Commissioning: Commissioning tasks performed prior to the commencement of design activities that includes project programming and the development of the commissioning process for the project

Pre-Functional Checklist (PFC): A form used by the contractor to verify that appropriate components are onsite, correctly installed, set up, calibrated, functional and ready for functional testing.

Pre-Functional Test (PFT): An inspection or test that is done before functional testing. PFT's include installation verification and system and component start up tests.

Procedure or Protocol: A defined approach that outlines the execution of a sequence of work or operations. Procedures are used to produce repeatable and defined results.

Range: The upper and lower limits of an instrument's ability to measure the value of a quantity for which the instrument is calibrated.

Resolution: This word has two meanings in the Cx Process. The first refers to the smallest change in a measured variable that an instrument can detect. The second refers to the implementation of actions that correct a tested or observed deficiency.

Site Observation Visit: On-site inspections and observations made by the Commissioning Agent for the purpose of verifying component, equipment, and system installation, to observe contractor testing, equipment start-up procedures, or other purposes.

Site Observation Reports (SO): Reports of site inspections and observations made by the Commissioning Agent. Observation reports are intended to provide early indication of an installation issue which will need correction or analysis.

Special System Inspections: Inspections required by a local code authority prior to occupancy and are not normally a part of the commissioning process.

Static Tests: Tests or inspections that validate a specified static condition such as pressure testing. Static tests may be specification or code initiated.

Start Up Tests: Tests that validate the component or system is ready for automatic operation in accordance with the manufactures requirements.

Systems Manual: A system-focused composite document that includes all information required for the owner's operators to operate the systems.

Test Procedure: A written protocol that defines methods, personnel, and expectations for tests conducted on components, equipment, assemblies, systems, and interfaces among systems.

Testing: The use of specialized and calibrated instruments to measure parameters such as: temperature, pressure, vapor flow, air flow, fluid flow, rotational speed, electrical characteristics, velocity, and other data in order to determine performance, operation, or function.

Testing, Adjusting, and Balancing (TAB): A systematic process or service applied to heating, ventilating and air-conditioning (HVAC) systems and other environmental systems to achieve and document air and hydronic flow rates. The standards and procedures for providing these services are referred to as "Testing, Adjusting, and Balancing" and are described in the Procedural Standards for the Testing, Adjusting and Balancing of Environmental Systems, published by NEBB or AABC.

Thermal Scans: Thermographic pictures taken with an Infrared Thermographic Camera. Thermographic pictures show the relative temperatures of objects and surfaces and are used to identify leaks, thermal bridging, thermal intrusion, electrical overload conditions, moisture containment, and insulation failure.

Training Plan: A written document that details, in outline form the expectations of the operator training. Training agendas should include instruction on how to obtain service, operate, startup, shutdown and maintain all systems and components of the project.

Trending: Monitoring over a period of time with the building automation system.

Unresolved Commissioning Issue: Any Commissioning Issue that, at the time that the Final Report or the Amended Final Report is issued that has not been either resolved by the construction team or accepted by the VA. Validation: The process by which work is verified as complete and operating correctly:

1. First party validation occurs when a firm or individual verifying the task is the same firm or individual performing the task.
2. Second party validation occurs when the firm or individual verifying the task is under the control of the firm performing the task or has other possibilities of financial conflicts of interest in the resolution (Architects, Designers, General Contractors and Third Tier Subcontractors or Vendors).

3. Third party validation occurs when the firm verifying the task is not associated with or under control of the firm performing or designing the task.

Verification: The process by which specific documents, components, equipment, assemblies, systems, and interfaces among systems are confirmed to comply with the criteria described in the Owner's Project Requirements.

Warranty Phase Commissioning: Commissioning efforts executed after a project has been completed and accepted by the Owner. Warranty Phase Commissioning includes follow-up on verification of system performance, measurement and verification tasks and assistance in identifying warranty issues and enforcing warranty provisions of the construction contract.

Warranty Visit: A commissioning meeting and site review where all outstanding warranty issues and deferred testing is reviewed and discussed.

Whole Building Commissioning: Commissioning of building systems such as Building Envelope, HVAC, Electrical, Special Electrical (Fire Alarm, Security & Communications), Plumbing and Fire Protection as described in this specification.

1.7 SYSTEMS TO BE COMMISSIONED

- A. Commissioning of a system or systems specified for this project is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.
- B. The following systems will be commissioned as part of this project:

Systems to Be Commissioned	
Plumbing	
Domestic Water Distribution	Booster pumps, backflow preventers, water softeners, potable water storage tanks
Domestic Hot Water Systems	Water heaters**, heat exchangers, circulation pumps, point-of-use water heaters*
HVAC	

Systems to Be Commissioned	
Noise and Vibration Control	Noise and vibration levels for critical equipment such as Generators, etc. will be commissioned as part of the system commissioning
Direct Digital Control System**	Operator Interface Computer, Operator Work Station (including graphics, point mapping, trends, alarms), Network Communications Modules and Wiring, Integration Panels. [DDC Control panels will be commissioned with the systems controlled by the panel]
Hydronic Distribution Systems	Pumps, DDC control panels, heat exchangers,
Facility Fuel Systems	Generator fuel system
Facility Fuel Gas Systems	Witness Natural gas piping pressure testing, natural gas compressors and storage

Electrical	
Medium-Voltage Electrical Distribution Systems	Medium-Voltage Switchgear, Medium-Voltage Switches, Underground ductbank and distribution, Pad-Mount Transformers, Medium-Voltage Load Interrupter Switches,
Grounding & Bonding Systems	Review reports
Electric Power Monitoring Systems	Metering, sub-metering, power monitoring systems, PLC control systems
Electrical System Protective Device Study	Review reports
Secondary Unit Substations	Medium-voltage components, transformers, low-voltage distribution, verify breaker testing results (injection current, etc)

Electrical	
Low-Voltage Distribution System	Normal power distribution system, Life-safety power distribution system, critical power distribution system, equipment power distribution system, switchboards, distribution panels, panelboards, verify breaker testing results (injection current, etc)
Lighting & Lighting Control** Systems	Emergency lighting, occupancy sensors, lighting control systems, architectural dimming systems, theatrical dimming systems, exterior lighting and controls
Lightning Protection System	Review reports
Site Utilities	
Storm Drainage Utilities	Review reports
Electronic Safety and Security	
Grounding & Bonding	Review reports
Fire Detection and Alarm System	100% device acceptance testing, battery draw-down test, verify system monitoring, verify interface with other systems.
Integrated Systems Tests	
Loss of Power Response	Loss of power to building, restoration of power to building.
Fire Alarm Response	Integrated System Response to Fire Alarm Condition and Return to Normal
Table Notes	
** Denotes systems that LEED requires to be commissioned to comply with the LEED Fundamental Commissioning pre-requisite.	

1.8 COMMISSIONING TEAM

A. The commissioning team shall consist of, but not be limited to, representatives of Contractor, including Project Superintendent and subcontractors, installers, schedulers, suppliers, and specialists deemed appropriate by the Department of Veterans Affairs (VA), and the Commissioning Agent.

B. Members Appointed by Contractor:

1. Contractor' Commissioning Manager: The designated person, company, or entity that plans, schedules and coordinates the commissioning activities for the construction team.
2. Contractor's Commissioning Representative(s): Individual(s), each having authority to act on behalf of the entity he or she represents, explicitly organized to implement the commissioning process through coordinated actions.

C. Members Appointed by VA:

1. Commissioning Agent: The designated person, company, or entity that plans, schedules, and coordinates the commissioning team to implement the commissioning process. The VA will engage the CxA under a separate contract.
2. User: Representatives of the facility user and operation and maintenance personnel.
3. A/E: Representative of the Architect and engineering design professionals.

1.9 VA'S COMMISSIONING RESPONSIBILITIES

- A. Appoint an individual, company or firm to act as the Commissioning Agent.
- B. Assign operation and maintenance personnel and schedule them to participate in commissioning team activities including, but not limited to, the following:
 1. Coordination meetings.
 2. Training in operation and maintenance of systems, subsystems, and equipment.
 3. Testing meetings.
 4. Witness and assist in Systems Functional Performance Testing.
 5. Demonstration of operation of systems, subsystems, and equipment.
- C. Provide the Construction Documents, prepared by Architect and approved by VA, to the Commissioning Agent and for use in managing the commissioning process, developing the commissioning plan, systems manuals, and reviewing the operation and maintenance training plan.

1.10 CONTRACTOR'S COMMISSIONING RESPONSIBILITIES

- A. The Contractor shall assign a Commissioning Manager to manage commissioning activities of the Contractor, and subcontractors.
- B. The Contractor shall ensure that the commissioning responsibilities outlined in these specifications are included in all subcontracts and

that subcontractors comply with the requirements of these specifications.

- C. The Contractor shall ensure that each installing subcontractor shall assign representatives with expertise and authority to act on behalf of the subcontractor and schedule them to participate in and perform commissioning team activities including, but not limited to, the following:

1. Participate in commissioning coordination meetings.
2. Conduct operation and maintenance training sessions in accordance with approved training plans.
3. Verify that Work is complete and systems are operational according to the Contract Documents, including calibration of instrumentation and controls.
4. Evaluate commissioning issues and commissioning observations identified in the Commissioning Issues Log, field reports, test reports or other commissioning documents. In collaboration with entity responsible for system and equipment installation, recommend corrective action.
5. Review and comment on commissioning documentation.
6. Participate in meetings to coordinate Systems Functional Performance Testing.
7. Provide schedule for operation and maintenance data submittals, equipment startup, and testing to Commissioning Agent for incorporation into the commissioning plan.
8. Provide information to the Commissioning Agent for developing commissioning plan.
9. Participate in training sessions for VA's operation and maintenance personnel.
10. Complete Project Specific Pre-Functional Checklists.
11. Provide technicians who are familiar with the construction and operation of installed systems and who shall develop specific test procedures to conduct Systems Functional Performance Testing of installed systems.

1.11 COMMISSIONING AGENT'S RESPONSIBILITIES

- A. Organize and lead the commissioning team.
- B. Prepare the commissioning plan. See Paragraph 1.11-A of this specification Section for further information.

- C. Review and comment on selected submittals from the Contractor for general conformance with the Construction Documents. Review and comment on the ability to test and operate the system and/or equipment, including providing gages, controls and other components required to operate, maintain, and test the system. Review and comment on performance expectations of systems and equipment and interfaces between systems relating to the Construction Documents.
- D. At the beginning of the construction phase, conduct an initial construction phase coordination meeting for the purpose of reviewing the commissioning activities and establishing tentative schedules for operation and maintenance submittals; operation and maintenance training sessions; TAB Work; Pre-Functional Checklists, Systems Functional Performance Testing; and project completion.
- E. Convene commissioning team meetings for the purpose of coordination, communication, and conflict resolution; discuss status of the commissioning processes. Responsibilities include preparing agenda and attendance lists, and notifying participants. The Commissioning Agent shall prepare and distribute minutes to commissioning team members and attendees within five workdays of the commissioning meeting.
- F. Observe construction and report progress, observations and issues. Observe systems and equipment installation for adequate accessibility for maintenance and component replacement or repair, and for general conformance with the Construction Documents.
- G. Prepare Project Specific Pre-Functional Checklists and review Systems Functional Performance Test Procedures.
- H. Coordinate Systems Functional Performance Testing schedule with the Contractor.
- I. Witness selected systems startups.
- J. Verify selected Pre-Functional Checklists completed and submitted by the Contractor.
- K. Witness and document Systems Functional Performance Testing.
- L. Compile test data, inspection reports, and certificates and include them in the systems manual and commissioning report.
- M. Review and comment on operation and maintenance (O&M) documentation and systems manual outline for compliance with the Contract Documents. Operation and maintenance documentation requirements are specified in Paragraph 1.25, Section 01 00 00 GENERAL REQUIREMENTS.

- N. Review operation and maintenance training program developed by the Contractor. Verify training plans provide qualified instructors to conduct operation and maintenance training.
- O. Prepare commissioning Field Observation Reports.
- P. Prepare the Final Commissioning Report.
- Q. Assemble the final commissioning documentation, including the Final Commissioning Report and Addendum to the Final Commissioning Report.

1.12 COMMISSIONING DOCUMENTATION

- A. Commissioning Plan: A document, prepared by Commissioning Agent, that outlines the schedule, allocation of resources, and documentation requirements of the commissioning process, and shall include, but is not limited, to the following:
 - 1. Plan for delivery and review of submittals, systems manuals, and other documents and reports. Identification of the relationship of these documents to other functions and a detailed description of submittals that are required to support the commissioning processes. Submittal dates shall include the latest date approved submittals must be received without adversely affecting commissioning plan.
 - 2. Description of the organization, layout, and content of commissioning documentation (including systems manual) and a detailed description of documents to be provided along with identification of responsible parties.
 - 3. Identification of systems and equipment to be commissioned.
 - 4. Schedule of Commissioning Coordination meetings.
 - 5. Identification of items that must be completed before the next operation can proceed.
 - 6. Description of responsibilities of commissioning team members.
 - 7. Description of observations to be made.
 - 8. Description of requirements for operation and maintenance training.
 - 9. Schedule for commissioning activities with dates coordinated with overall construction schedule.
 - 10. Process and schedule for documenting changes on a continuous basis to appear in Project Record Documents.
 - 11. Process and schedule for completing prestart and startup checklists for systems, subsystems, and equipment to be verified and tested.
 - 12. Preliminary Systems Functional Performance Testing Plan.
- B. Systems Functional Performance Test Procedures: The General Contractor shall develop step by step Systems Functional Performance Test

Procedures for each system to be commissioned, including subsystems, or equipment and interfaces or interlocks with other systems. Systems Functional Performance Test Procedures will include a separate entry, with space for comments, for each item to be tested. The Systems Functional Test Procedures shall be incorporated into the overall Functional Performance Testing plan prepared by the Commissioning Agent. Preliminary Systems Functional Performance Test Procedures will be provided to the VA, Architect/Engineer, and Commissioning Agent for review and comment. The Systems Performance Test Procedure will include test procedures for each mode of operation and provide space to indicate whether the mode under test responded as required. Each System Functional Performance Test procedure, regardless of system, subsystem, or equipment being tested, shall include, but not be limited to, the following:

1. Name and identification code of tested system.
 2. Test number.
 3. Time and date of test.
 4. Indication of whether the record is for a first test or retest following correction of a problem or issue.
 5. Dated signatures of the person performing test and of the witness, if applicable.
 6. Individuals present for test.
 7. Observations and Issues.
 8. Issue number, if any, generated as the result of test.
- C. Pre-Functional Checklists: The Commissioning Agent will prepare Pre-Functional Checklists. Pre-Functional Checklists shall be completed and signed by the Contractor, verifying that systems, subsystems, equipment, and associated controls are ready for testing. The Commissioning Agent will spot check Pre-Functional Checklists to verify accuracy and readiness for testing. Inaccurate or incomplete Pre-Functional Checklists shall be returned to the Contractor for correction and resubmission.
- D. Test and Inspection Reports: The Commissioning Agent will record test data, observations, and measurements on Systems Functional Performance Test Procedure. The report will also include recommendation for system acceptance or non-acceptance. Photographs, forms, and other means appropriate for the application shall be included with data. Commissioning Agent Will compile test and inspection reports and test

and inspection certificates and include them in systems manual and commissioning report.

E. Corrective Action Documents: The Commissioning Agent will document corrective action taken for systems and equipment that fail tests. The documentation will include any required modifications to systems and equipment and/or revisions to test procedures, if any. The Commissioning Agent will witness and document any retesting of systems and/or equipment requiring corrective action and document retest results. Refer to Sections 3.6.H and 3.7.C.

F. Commissioning Issues Log: The Commissioning Agent will prepare and maintain Commissioning Issues Log that describes Commissioning Issues and Commissioning Observations that are identified during the Commissioning process. These observations and issues include, but are not limited to, those that are at variance with the Contract Documents. The Commissioning Issues Log will identify and track issues as they are encountered, the party responsible for resolution, progress toward resolution, and document how the issue was resolved. The Master Commissioning Issues Log will also track the status of unresolved issues.

1. Creating a Commissioning Issues Log Entry:

- a. Identify the issue with unique numeric or alphanumeric identifier by which the issue may be tracked.
- b. Assign a descriptive title for the issue.
- c. Identify date and time of the issue.
- d. Identify test number of test being performed at the time of the observation, if applicable, for cross reference.
- e. Identify system, subsystem, and equipment to which the issue applies.
- f. Identify location of system, subsystem, and equipment.
- g. Include information that may be helpful in diagnosing or evaluating the issue.
- h. Note recommended corrective action.
- i. Identify commissioning team member responsible for corrective action.
- j. Identify expected date of correction.
- k. Identify person that identified the issue.

2. Documenting Issue Resolution:

- a. Log date correction is completed or the issue is resolved.

- b. Describe corrective action or resolution taken. Include description of diagnostic steps taken to determine root cause of the issue, if any.
 - c. Identify changes to the Contract Documents that may require action.
 - d. State that correction was completed and system, subsystem, and equipment are ready for retest, if applicable.
 - e. Identify person(s) who corrected or resolved the issue.
 - f. Identify person(s) verifying the issue resolution.
- G. Final Commissioning Report: The Commissioning Agent will document results of the commissioning process, including unresolved issues, and performance of systems, subsystems, and equipment. The Commissioning Report will indicate whether systems, subsystems, and equipment have been properly installed and are performing according to the Contract Documents. This report will be used by the Department of Veterans Affairs when determining that systems will be accepted. This report will be used to evaluate systems, subsystems, and equipment and will serve as a future reference document during VA occupancy and operation. It shall describe components and performance that exceed requirements of the Contract Documents and those that do not meet requirements of the Contract Documents. The commissioning report will include, but is not limited to, the following:
- 1. Lists and explanations of substitutions; compromises; variances with the Contract Documents; record of conditions; and, if appropriate, recommendations for resolution. Design Narrative documentation maintained by the Commissioning Agent.
 - 2. Commissioning plan.
 - 3. Pre-Functional Checklists completed by the Contractor, with annotation of the Commissioning Agent review and spot check.
 - 4. Systems Functional Performance Test Procedures provided by the General Contractor, with annotation of test results and test completion.
 - 5. Commissioning Issues Log.
 - 6. Listing of deferred and off season test(s) not performed, including the schedule for their completion.
- H. Addendum to Final Commissioning Report: The Commissioning Agent will prepare an Addendum to the Final Commissioning Report near the end of the Warranty Period. The Addendum will indicate whether systems,

subsystems, and equipment are complete and continue to perform according to the Contract Documents. The Addendum to the Final Commissioning Report shall include, but is not limited to, the following:

1. Documentation of deferred and off season test(s) results.
2. Completed Systems Functional Performance Test Procedures for off season test(s).
3. Documentation that unresolved system performance issues have been resolved.
4. Updated Commissioning Issues Log, including status of unresolved issues.
5. Identification of potential Warranty Claims to be corrected by the Contractor.

1.13 SUBMITTALS

A. Preliminary Commissioning Plan Submittal: The Commissioning Agent has prepared a Preliminary Commissioning Plan based on the final Construction Documents. The Preliminary Commissioning Plan is included as an Appendix to this specification section. The Preliminary Commissioning Plan is provided for information only. It contains preliminary information about the following commissioning activities:

1. The Commissioning Team: A list of commissioning team members by organization.
2. Systems to be commissioned. A detailed list of systems to be commissioned for the project. This list also provides preliminary information on systems/equipment submittals to be reviewed by the Commissioning Agent; preliminary information on Pre-Functional Checklists that are to be completed; preliminary information on Systems Performance Testing, including information on testing sample size (where authorized by the VA).
3. Commissioning Team Roles and Responsibilities: Preliminary roles and responsibilities for each Commissioning Team member.
4. Commissioning Documents: A preliminary list of commissioning-related documents, include identification of the parties responsible for preparation, review, approval, and action on each document.
5. Commissioning Activities Schedule: Identification of Commissioning Activities, including Systems Functional Testing, the expected duration and predecessors for the activity.

6. Pre-Functional Checklists: Preliminary Pre-Functional Checklists for equipment, components, subsystems, and systems to be commissioned. These Preliminary Pre-Functional Checklists provide guidance on the level of detailed information the Contractor shall include on the final submission.
7. Systems Functional Performance Test Procedures: Preliminary step-by-step System Functional Performance Test Procedures to be used during Systems Functional Performance Testing. These Preliminary Systems Functional Performance procedures provide information on the level of testing rigor, and the level of Contractor support required during performance of system's testing.
- B. Final Commissioning Plan Submittal: Based on the Final Construction Documents and the Contractor's project team, the Commissioning Agent will prepare the Final Commissioning Plan as described in this section. The Commissioning Agent will submit three hard copies and three sets of electronic files of Final Commissioning Plan. The Contractor shall review the Commissioning Plan and provide any comments to the VA. The Commissioning Agent will incorporate review comments into the Final Commissioning Plan as directed by the VA.
- C. Systems Functional Performance Test Procedure: The Contractor will submit preliminary Systems Functional Performance Test Procedures to the Commissioning Agent and the VA for review and comment. The Commissioning Agent shall return review comments to the VA and the Contractor. The VA will also return review comments to the Contractor. The Contractor will incorporate review comments into the Final Systems Functional Test Procedures to be used in Systems Functional Performance Testing.
- D. Pre-Functional Checklists: The Commissioning Agent will submit Pre-Functional Checklists to be completed by the Contractor.
- E. Test and Inspection Reports: The Commissioning Agent will submit test and inspection reports to the VA with copies to the Contractor and the Architect/Engineer.
- F. Corrective Action Documents: The Commissioning Agent will submit corrective action documents to the VA COR with copies to the Contractor and Architect.
- G. Preliminary Commissioning Report Submittal: The Commissioning Agent will submit three electronic copies of the preliminary commissioning

report. One electronic copy, with review comments, will be returned to the Commissioning Agent for preparation of the final submittal.

- H. Final Commissioning Report Submittal: The Commissioning Agent will submit four sets of electronically formatted information of the final commissioning report to the VA. The final submittal will incorporate comments as directed by the VA.
- I. Data for Commissioning:
 - 1. The Commissioning Agent will request in writing from the Contractor specific information needed about each piece of commissioned equipment or system to fulfill requirements of the Commissioning Plan.
 - 2. The Commissioning Agent may request further documentation as is necessary for the commissioning process or to support other VA data collection requirements, including Construction Operations Building Information Exchange (COBIE), Building Information Modeling (BIM), etc.

1.14 COMMISSIONING PROCESS

- A. The Commissioning Agent will be responsible for the overall management of the commissioning process as well as coordinating scheduling of commissioning tasks with the VA and the Contractor. As directed by the VA, the Contractor shall incorporate Commissioning tasks, including, but not limited to, Systems Functional Performance Testing (including predecessors) with the Master Construction Schedule.
- B. Within 45 days of contract award, the Contractor shall designate a specific individual as the Commissioning Manager (CxM) to manage and lead the commissioning effort on behalf of the Contractor. The Commissioning Manager shall be the single point of contact and communications for all commissioning related services by the Contractor.
- C. Within 45 days of contract award, the Contractor shall ensure that each subcontractor designates specific individuals as Commissioning Representatives (CXR) to be responsible for commissioning related tasks. The Contractor shall ensure the designated Commissioning Representatives participate in the commissioning process as team members providing commissioning testing services, equipment operation, adjustments, and corrections if necessary. The Contractor shall ensure that all Commissioning Representatives shall have sufficient authority

to direct their respective staff to provide the services required, and to speak on behalf of their organizations in all commissioning related contractual matters.

1.15 QUALITY ASSURANCE

- A. Instructor Qualifications: Factory authorized service representatives shall be experienced in training, operation, and maintenance procedures for installed systems, subsystems, and equipment.
- B. Test Equipment Calibration: The Contractor shall comply with test equipment manufacturer's calibration procedures and intervals. Recalibrate test instruments immediately whenever instruments have been repaired following damage or dropping. Affix calibration tags to test instruments. Instruments shall have been calibrated within six months prior to use.

1.16 COORDINATION

- A. Management: The Commissioning Agent will coordinate the commissioning activities with the VA and Contractor. The Commissioning Agent will submit commissioning documents and information to the VA. All commissioning team members shall work together to fulfill their contracted responsibilities and meet the objectives of the contract documents.
- B. Scheduling: The Contractor shall work with the Commissioning Agent and the VA to incorporate the commissioning activities into the construction schedule. The Commissioning Agent will provide sufficient information (including, but not limited to, tasks, durations and predecessors) on commissioning activities to allow the Contractor and the VA to schedule commissioning activities. All parties shall address scheduling issues and make necessary notifications in a timely manner in order to expedite the project and the commissioning process. The Contractor shall update the Master Construction as directed by the VA.
- C. Initial Schedule of Commissioning Events: The Commissioning Agent will provide the initial schedule of primary commissioning events in the Commissioning Plan and at the commissioning coordination meetings. The Commissioning Plan will provide a format for this schedule. As construction progresses, more detailed schedules will be developed by the Contractor with information from the Commissioning Agent.
- D. Commissioning Coordinating Meetings: The Commissioning Agent will conduct periodic Commissioning Coordination Meetings of the commissioning team to review status of commissioning activities, to

discuss scheduling conflicts, and to discuss upcoming commissioning process activities.

- E. Pretesting Meetings: The Commissioning Agent will conduct pretest meetings of the commissioning team to review startup reports, Pre-Functional Checklist results, Systems Functional Performance Testing procedures, testing personnel and instrumentation requirements.
- F. Systems Functional Performance Testing Coordination: The Contractor shall coordinate testing activities to accommodate required quality assurance and control services with a minimum of delay and to avoid necessity of removing and replacing construction to accommodate testing and inspecting. The Contractor shall coordinate the schedule times for tests, inspections, obtaining samples, and similar activities.

PART 2 - PRODUCTS

2.1 TEST EQUIPMENT

- A. The Contractor shall provide all standard and specialized testing equipment required to perform Systems Functional Performance Testing. Test equipment required for Systems Functional Performance Testing will be identified in the detailed System Functional Performance Test Plan prepared by the Commissioning Agent.
- B. Data logging equipment and software required to test equipment shall be provided by the Contractor.
- C. All testing equipment shall be of sufficient quality and accuracy to test and/or measure system performance with the tolerances specified in the Specifications. If not otherwise noted, the following minimum requirements apply: Temperature sensors and digital thermometers shall have a certified calibration within the past year to an accuracy of 0.5 °C (1.0 °F) and a resolution of + or - 0.1 °C (0.2 °F). Pressure sensors shall have an accuracy of + or - 2.0% of the value range being measured (not full range of meter) and have been calibrated within the last year. All equipment shall be calibrated according to the manufacturer's recommended intervals and following any repairs to the equipment. Calibration tags shall be affixed or certificates readily available.

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PART 3 - EXECUTION

3.1 COMMISSIONING PROCESS ROLES AND RESPONSIBILITIES

A. The following table outlines the roles and responsibilities for the Commissioning Team members during the Construction Phase:

Construction Phase		CxA = Commissioning Agent COR = Contracting Officers Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
Meetings	Construction Commissioning Kick Off meeting	L	A	P	P	O	
	Commissioning Meetings	L	A	P	P	O	
	Project Progress Meetings	P	A	P	L	O	
	Controls Meeting	L	A	P	P	O	
Coordination	Coordinate with [OGC's, AHJ, Vendors, etc.] to ensure that Cx interacts properly with other systems as needed to support the OPR and BOD.	L	A	P	P	N/A	
Cx Plan & Spec	Final Commissioning Plan	L	A	R	R	O	
Schedules	Duration Schedule for Commissioning Activities	L	A	R	R	N/A	

Construction Phase		CxA = Commissioning Agent COR = Contracting Officers Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov’t Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
OPR and BOD	Maintain OPR on behalf of Owner	L	A	R	R	O	
	Maintain BOD/DID on behalf of Owner	L	A	R	R	O	
Document Reviews	TABPlan Review	L	A	R	R	O	
	Submittal and Shop Drawing Review	R	A	R	L	O	
	Review Contractor Equipment Startup Checklists	L	A	R	R	N/A	
	Review Change Orders, ASI, and RFI	L	A	R	R	N/A	
Site Observations	Witness Factory Testing	P	A	P	L	O	
	Construction Observation Site Visits	L	A	R	R	O	
Functional Test Protocols	Final Pre-Functional Checklists	L	A	R	R	O	
	Final Functional Performance Test Protocols	L	A	R	R	O	
Technical Activities	Issues Resolution Meetings	P	A	P	L	O	

Construction Phase		CxA = Commissioning Agent					L = Lead
Commissioning Roles & Responsibilities		COR = Contracting Officers Representative					P = Participate
		A/E = Design Arch/Engineer					A = Approve
		PC = Prime Contractor					R = Review
		O&M = Gov't Facility O&M					O = Optional
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
Reports and Logs	Status Reports	L	A	R	R	O	
	Maintain Commissioning Issues Log	L	A	R	R	O	

B. The following table outlines the roles and responsibilities for the Commissioning Team members during the Acceptance Phase:

Acceptance Phase		CxA = Commissioning Agent COR = Contracting Officers Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov’t Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
Meetings	Commissioning Meetings	L	A	P	P	O	
	Project Progress Meetings	P	A	P	L	O	
	Pre-Test Coordination Meeting	L	A	P	P	O	
	Lessons Learned and Commissioning Report Review Meeting	L	A	P	P	O	

Acceptance Phase		CxA = Commissioning Agent COR = Contracting Officers Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
Coordination	Coordinate with [OGC's, AHJ, Vendors, etc.] to ensure that Cx interacts properly with other systems as needed to support OPR and BOD	L	P	P	P	O	
Cx Plan & Spec	Maintain/Update Commissioning Plan	L	A	R	R	O	
Schedules	Prepare Functional Test Schedule	L	A	R	R	O	
OPR and BOD	Maintain OPR on behalf of Owner	L	A	R	R	O	
	Maintain BOD/DID on behalf of Owner	L	A	R	R	O	
Document Reviews	Review Completed Pre-Functional Checklists	L	A	R	R	O	
	Pre-Functional Checklist Verification	L	A	R	R	O	
	Review Operations & Maintenance Manuals	L	A	R	R	R	
	Training Plan Review	L	A	R	R	R	
	Warranty Review	L	A	R	R	O	
	Review TAB Report	L	A	R	R	O	
Site Observations	Construction Observation Site Visits	L	A	R	R	O	
	Witness Selected Equipment Startup	L	A	R	R	O	

Acceptance Phase		CxA = Commissioning Agent					L = Lead
Commissioning Roles & Responsibilities		COR = Contracting Officers Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov’t Facility O&M					P = Participate A = Approve R = Review O = Optional
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
Functional Test Protocols	TAB Verification	L	A	R	R	O	
	Systems Functional Performance Testing	L	A	P	P	P	
	Retesting	L	A	P	P	P	
Technical Activities	Issues Resolution Meetings	P	A	P	L	O	
	Systems Training	L	S	R	P	P	
Reports and Logs	Status Reports	L	A	R	R	O	
	Maintain Commissioning Issues Log	L	A	R	R	O	
	Final Commissioning Report	L	A	R	R	R	
	Prepare Systems Manuals	L	A	R	R	R	

C. The following table outlines the roles and responsibilities for the Commissioning Team members during the Warranty Phase:

Warranty Phase		CxA = Commissioning Agent					L = Lead
Commissioning Roles & Responsibilities		COR = Contracting Officers Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					P = Participate A = Approve R = Review O = Optional
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
Meetings	Post-Occupancy User Review Meeting	L	A	O	P	P	
Site Observations	Periodic Site Visits	L	A	O	O	P	
Functional Test Protocols	Deferred and/or seasonal Testing	L	A	O	P	P	
Technical Activities	Issues Resolution Meetings	L	S	O	O	P	
	Post-Occupancy Warranty Checkup and review of Significant Outstanding Issues	L	A		R	P	
Reports and Logs	Final Commissioning Report Amendment	L	A		R	R	
	Status Reports	L	A		R	R	

3.2 STARTUP, INITIAL CHECKOUT, AND PRE-FUNCTIONAL CHECKLISTS

A. The following procedures shall apply to all equipment and systems to be commissioned, according to Part 1, Systems to Be Commissioned.

1. Pre-Functional Checklists are important to ensure that the equipment and systems are hooked up and operational. These ensure that Systems Functional Performance Testing may proceed without unnecessary delays. Each system to be commissioned shall have a full Pre-Functional Checklist completed by the Contractor at least 14 days prior to Systems Functional Performance Testing. No sampling strategies are used.

a. The Pre-Functional Checklist will identify the trades responsible for completing the checklist. The Contractor shall ensure the appropriate trades complete the checklists.

b. The Commissioning Agent will review completed Pre-Functional Checklists and field-verify the accuracy of the completed checklist using sampling techniques.

2. Startup and Initial Checkout Plan: The Contractor shall develop detailed startup plans for all equipment. The primary role of the Contractor in this process is to ensure that there is written documentation that each of the manufacturer recommended procedures have been completed. Parties responsible for startup shall be identified in the Startup Plan and in the checklist forms.

a. The Contractor shall develop the full startup plan by combining (or adding to) the checklists with the manufacturer's detailed startup and checkout procedures from the O&M manual data and the field checkout sheets normally used by the Contractor. The plan shall include checklists and procedures with specific boxes or lines for recording and documenting the checking and inspections of each procedure and a summary statement with a signature block at the end of the plan.

b. The full startup plan shall at a minimum consist of the following items:

1) The Pre-Functional Checklists.

2) The manufacturer's standard written startup procedures copied from the installation manuals with check boxes by each procedure and a signature block added by hand at the end.

3) The manufacturer's normally used field checkout sheets.

- c. The Commissioning Agent will submit the full startup plan to the VA and Contractor for review. Final approval will be by the VA.
 - d. The Contractor shall review and evaluate the procedures and the format for documenting them, noting any procedures that need to be revised or added.
3. Sensor and Actuator Calibration
- a. All field installed temperature, relative humidity, CO2 and pressure sensors and gages, and all actuators (dampers and valves) on all equipment shall be calibrated using the methods described in Division 21, Division 22, Division 23, Division 26, Division 27, and Division 28 specifications.
 - b. All procedures used shall be fully documented on the Pre-Functional Checklists or other suitable forms, clearly referencing the procedures followed and written documentation of initial, intermediate and final results.
4. Execution of Equipment Startup
- a. Four weeks prior to equipment startup, the Contractor shall schedule startup and checkout with the VA and Commissioning Agent. The performance of the startup and checkout shall be directed and executed by the Contractor.
 - b. The Commissioning Agent will observe the startup procedures for selected pieces of primary equipment.
 - c. The Contractor shall execute startup and provide the VA and Commissioning Agent with a signed and dated copy of the completed startup checklists, and contractor tests.
 - d. Only individuals that have direct knowledge and witnessed that a line item task on the Startup Checklist was actually performed shall initial or check that item off. It is not acceptable for witnessing supervisors to fill out these forms.

3.3 DEFICIENCIES, NONCONFORMANCE, AND APPROVAL IN CHECKLISTS AND STARTUP

- A. The Contractor shall clearly list any outstanding items of the initial startup and Pre-Functional Checklist procedures that were not completed successfully, at the bottom of the procedures form or on an attached sheet. The procedures form and any outstanding deficiencies shall be provided to the VA and the Commissioning Agent within two days of completion.
- B. The Commissioning Agent will review the report and submit comments to the VA. The Commissioning Agent will work with the Contractor to

correct and verify deficiencies or uncompleted items. The Commissioning Agent will involve the VA and others as necessary. The Contractor shall correct all areas that are noncompliant or incomplete in the checklists in a timely manner, and shall notify the VA and Commissioning Agent as soon as outstanding items have been corrected. The Contractor shall submit an updated startup report and a Statement of Correction on the original noncompliance report. When satisfactorily completed, the Commissioning Agent will recommend approval of the checklists and startup of each system to the VA.

- C. The Contractor shall be responsible for resolution of deficiencies as directed the VA.

3.4 PHASED COMMISSIONING

- A. The project may require startup and initial checkout to be executed in phases. This phasing shall be planned and scheduled in a coordination meeting of the VA, Commissioning Agent, and the Contractor. Results will be added to the master construction schedule and the commissioning schedule.

3.5 DDC SYSTEM TRENDING FOR COMMISSIONING

- A. Trending is a method of testing as a standalone method or to augment manual testing. The Contractor shall trend any and all points of the system or systems at intervals specified below.
- B. Alarms are a means to notify the system operator that abnormal conditions are present in the system. Alarms shall be structured into three tiers - Critical, Priority, and Maintenance.
 - 1. Critical alarms are intended to be alarms that require the immediate attention of and action by the Operator. These alarms shall be displayed on the Operator Workstation in a popup style window that is graphically linked to the associated unit's graphical display. The popup style window shall be displayed on top of any active window within the screen, including non DDC system software.
 - 2. Priority level alarms are to be printed to a printer which is connected to the Operator's Work Station located within the engineer's office. Additionally, Priority level alarms shall be able to be monitored and viewed through an active alarm application. Priority level alarms are alarms which shall require reaction from the operator or maintenance personnel within a normal work shift, and not immediate action.

3. Maintenance alarms are intended to be minor issues which would require examination by maintenance personnel within the following shift. These alarms shall be generated in a scheduled report automatically by the DDC system at the start of each shift. The generated maintenance report will be printed to a printer located within the engineer's office.
- C. The Contractor shall provide a wireless internet network in the building for use during controls programming, checkout, and commissioning. This network will allow project team members to more effectively program, view, manipulate and test control devices while being in the same room as the controlled device.
- D. The Contractor shall provide graphical trending through the DDC control system of systems being commissioned. Trending requirements are indicated below and included with the Systems Functional Performance Test Procedures. Trending shall occur before, during and after Systems Functional Performance Testing. The Contractor shall be responsible for producing graphical representations of the trended DDC points that show each system operating properly during steady state conditions as well as during the System Functional Testing. These graphical reports shall be submitted to the COR and Commissioning Agent for review and analysis before, during dynamic operation, and after Systems Functional Performance Testing. The Contractor shall provide, but not limited to, the following trend requirements and trend submissions:
 1. Pre-testing, Testing, and Post-testing - Trend reports of trend logs and graphical trend plots are required as defined by the Commissioning Agent. The trend log points, sampling rate, graphical plot configuration, and duration will be dictated by the Commissioning Agent. At any time during the Commissioning Process the Commissioning Agent may recommend changes to aspects of trending as deemed necessary for proper system analysis. The Contractor shall implement any changes as directed by the COR. Any pre-test trend analysis comments generated by the Commissioning Team should be addressed and resolved by the Contractor, as directed by the COR, prior to the execution of Systems Functional Performance Testing.
 2. Dynamic plotting - The Contractor shall also provide dynamic plotting during Systems Functional Performance testing at frequent intervals for points determined by the Systems Functional Performance Test Procedure. The graphical plots will be formatted

and plotted at durations listed in the Systems Functional Performance Test Procedure.

3. Graphical plotting - The graphical plots shall be provided with a dual y-axis allowing 15 or more trend points (series) plotted simultaneously on the graph with each series in distinct color. The plots will further require title, axis naming, legend etc. all described by the Systems Functional Performance Test Procedure. If this cannot be sufficiently accomplished directly in the Direct Digital Control System, then it is the responsibility of the Contractor to plot these trend logs in Microsoft Excel.
4. The following tables indicate the points to be trended and alarmed by system. The Operational Trend Duration column indicates the trend duration for normal operations. The Testing Trend Duration column indicates the trend duration prior to Systems Functional Performance Testing and again after Systems Functional Performance Testing. The Type column indicates point type: AI = Analog Input, AO = Analog Output, DI = Digital Input, DO = Digital Output, Calc = Calculated Point. In the Trend Interval Column, COV = Change of Value. The Alarm Type indicates the alarm priority; C = Critical, P = Priority, and M = Maintenance. The Alarm Range column indicates when the point is considered in the alarm state. The Alarm Delay column indicates the length of time the point must remain in an alarm state before the alarm is recorded in the DDC. The intent is to allow minor, short-duration events to be corrected by the DDC system prior to recording an alarm.

Hydronic Hot Water Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
System HWS Temperature	AI	15 min	12 hours	3 days	C	±5°F from SP	10 Min
System HWR Temperature	AI	15 min	12 hours	3 days	M	±15°F from SP	300 Min
HX-1 Entering Temperature	AI	15 min	12 hours	3 days	P	±5°F from SP	10 Min
HX-2 Entering Temperature	AI	15 min	12 hours	3 days	P	±5°F from SP	10 Min
HX-2 Leaving Temperature	AI	15 min	12 hours	3 days	P	±5°F from SP	10 Min

Hydronic Hot Water Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Alarm Type	Alarm Range		Alarm Delay
System Flow (GPM)	AI	15 min	12 hours	3 days	N/A		
System Differential Pressure	AI	15 min	12 hours	3 days	P	±10% from SP	8 Min
				3 days			
HW Pump 1 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
HW Pump 2 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
HW Pump 1 VFD Speed	AO	15 Min	12 Hours	3 days	N/A		
HW Pump 2 VFD Speed	AO	15 Min	12 Hours	3 days	N/A		
Steam Station #1 1/3 Control Valve Position	AO	15 Min	12 Hours	3 days	N/A		
Steam Station #1 2/3 Control Valve Position	AO	15 Min	12 Hours	3 days	N/A		
Steam Station #2 1/3 Control Valve Position	AO	15 Min	12 Hours	3 days	N/A		
Steam Station #2 2/3 Control Valve Position	AO	15 Min	12 Hours	3 days	N/A		
Steam Station Bypass Valve Position	AO	15 Min	12 Hours	3 days	N/A		
HW Pump 1 Start/Stop	DO	COV	12 Hours	3 days	N/A		
HW Pump 2 Start/Stop	DO	COV	12 Hours	3 days	N/A		
HWR #1 Valve	DO	COV	12 Hours	3 days	N/A		
HWR #2 Valve	DO	COV	12 Hours	3 days	N/A		

E. The Contractor shall provide the following information prior to Systems Functional Performance Testing. Any documentation that is modified after submission shall be recorded and resubmitted to the COR and Commissioning Agent.

1. Point-to-Point checkout documentation;
2. Sensor field calibration documentation including system name, sensor/point name, measured value, DDC value, and Correction Factor.
3. A sensor calibration table listing the referencing the location of procedures to following in the O&M manuals, and the frequency at which calibration should be performed for all sensors, separated by system, subsystem, and type. The calibration requirements shall be submitted both in the O&M manuals and separately in a standalone document containing all sensors for inclusion in the commissioning documentation. The following table is a sample that can be used as a template for submission.

SYSTEM		
Sensor	Calibration Frequency	O&M Calibration Procedure Reference
Discharge air temperature	Once a year	Volume I Section D.3.aa
Discharge static pressure	Every 6 months	Volume II Section A.1.c

3.6 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

- A. This paragraph applies to Systems Functional Performance Testing of systems for all referenced specification Divisions.
- B. Objectives and Scope: The objective of Systems Functional Performance Testing is to demonstrate that each system is operating according to the Contract Documents. Systems Functional Performance Testing facilitates bringing the systems from a state of substantial completion to full dynamic operation. Additionally, during the testing process, areas of noncompliant performance are identified and corrected, thereby improving the operation and functioning of the systems. In general, each system shall be operated through all modes of operation (seasonal, occupied, unoccupied, warm-up, cool-down, part- and full-load, fire alarm and emergency power) where there is a specified system response. The Contractor shall verify each sequence in the sequences of operation. Proper responses to such modes and conditions as power

failure, freeze condition, low oil pressure, no flow, equipment failure, etc. shall also be tested.

C. Development of Systems Functional Performance Test Procedures: Before Systems Functional Performance Test procedures are written, the Contractor shall submit all requested documentation and a current list of change orders affecting equipment or systems, including an updated points list, program code, control sequences and parameters. Using the testing parameters and requirements found in the Contract Documents and approved submittals and shop drawings, the Contractor will develop specific Systems Functional Test Procedures to verify and document proper operation of each piece of equipment and system to be commissioned. The Contractor shall assist the Commissioning Agent in developing the Systems Functional Performance Testing Plan as requested by the Commissioning Agent i.e. by answering questions about equipment, operation, sequences, etc. Prior to execution, the Contractor will provide a copy of the Systems Functional Performance Test procedures to the VA, the Architect/Engineer, and the Commissioning Agent, who shall review the tests for feasibility, safety, equipment and warranty protection.

D. Purpose of Test Procedures: The purpose of each specific Systems Functional Performance Test is to verify and document compliance with the stated criteria of acceptance given on the test form. Representative test formats and examples are found in the Commissioning Plan for this project. (The Commissioning Plan is issued as a separate document and is available for review.) The test procedure forms developed by the Contractor will include, but not be limited to, the following information:

1. System and equipment or component name(s)
2. Equipment location and ID number
3. Unique test ID number, and reference to unique Pre-Functional Checklists and startup documentation, and ID numbers for the piece of equipment
4. Date
5. Project name
6. Participating parties
7. A copy of the specification section describing the test requirements
8. A copy of the specific sequence of operations or other specified parameters being verified

9. Formulas used in any calculations
 10. Required pretest field measurements
 11. Instructions for setting up the test.
 12. Special cautions, alarm limits, etc.
 13. Specific step-by-step procedures to execute the test, in a clear, sequential and repeatable format
 14. Acceptance criteria of proper performance with a Yes / No check box to allow for clearly marking whether or not proper performance of each part of the test was achieved.
 15. A section for comments.
 16. Signatures and date block for the Commissioning Agent. A place for the Contractor to initial to signify attendance at the test.
- E. Test Methods: Systems Functional Performance Testing shall be achieved by manual testing (i.e. persons manipulate the equipment and observe performance) and/or by monitoring the performance and analyzing the results using the control system's trend log capabilities or by standalone data loggers. The Contractor and Commissioning Agent shall determine which method is most appropriate for tests that do not have a method specified.
1. Simulated Conditions: Simulating conditions (not by an overwritten value) shall be allowed, although timing the testing to experience actual conditions is encouraged wherever practical.
 2. Overwritten Values: Overwriting sensor values to simulate a condition, such as overwriting the outside air temperature reading in a control system to be something other than it really is, shall be allowed, but shall be used with caution and avoided when possible. Such testing methods often can only test a part of a system, as the interactions and responses of other systems will be erroneous or not applicable. Simulating a condition is preferable. e.g., for the above case, by heating the outside air sensor with a hair blower rather than overwriting the value or by altering the appropriate setpoint to see the desired response. Before simulating conditions or overwriting values, sensors, transducers and devices shall have been calibrated.
 3. Simulated Signals: Using a signal generator which creates a simulated signal to test and calibrate transducers and DDC constants is generally recommended over using the sensor to act as the signal generator via simulated conditions or overwritten values.

4. Altering Setpoints: Rather than overwriting sensor values, and when simulating conditions is difficult, altering setpoints to test a sequence is acceptable. For example, to see the Air Conditioning compressor lockout initiate at an outside air temperature below 12 C (54 F), when the outside air temperature is above 12 C (54 F), temporarily change the lockout setpoint to be 2 C (4 F) above the current outside air temperature.
5. Indirect Indicators: Relying on indirect indicators for responses or performance shall be allowed only after visually and directly verifying and documenting, over the range of the tested parameters, that the indirect readings through the control system represent actual conditions and responses. Much of this verification shall be completed during systems startup and initial checkout.
- F. Setup: Each function and test shall be performed under conditions that simulate actual conditions as closely as is practically possible. The Contractor shall provide all necessary materials, system modifications, etc. to produce the necessary flows, pressures, temperatures, etc. necessary to execute the test according to the specified conditions. At completion of the test, the Contractor shall return all affected building equipment and systems, due to these temporary modifications, to their pretest condition.
- G. Sampling: No sampling is allowed in completing Pre-Functional Checklists. Sampling is allowed for Systems Functional Performance Test Procedures execution. The Commissioning Agent will determine the sampling rate. If at any point, frequent failures are occurring and testing is becoming more troubleshooting than verification, the Commissioning Agent may stop the testing and require the Contractor to perform and document a checkout of the remaining units, prior to continuing with Systems Functional Performance Testing of the remaining units.
- H. Cost of Retesting: The cost associated with expanded sample System Functional Performance Tests shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.
- I. Coordination and Scheduling: The Contractor shall provide a minimum of 14 days' notice to the Commissioning Agent and the VA regarding the completion schedule for the Pre-Functional Checklists and startup of

all equipment and systems. The Commissioning Agent will schedule Systems Functional Performance Tests with the Contractor and VA. The Commissioning Agent will witness and document the Systems Functional Performance Testing of systems. The Contractor shall execute the tests in accordance with the Systems Functional Performance Test Procedure.

- J. Testing Prerequisites: In general, Systems Functional Performance Testing will be conducted only after Pre-Functional Checklists have been satisfactorily completed. The control system shall be sufficiently tested and approved by the Commissioning Agent and the VA before it is used to verify performance of other components or systems. The air balancing and water balancing shall be completed before Systems Functional Performance Testing of air-related or water-related equipment or systems are scheduled. Systems Functional Performance Testing will proceed from components to subsystems to systems. When the proper performance of all interacting individual systems has been achieved, the interface or coordinated responses between systems will be checked.
- K. Problem Solving: The Commissioning Agent will recommend solutions to problems found, however the burden of responsibility to solve, correct and retest problems is with the Contractor.

3.7 DOCUMENTATION, NONCONFORMANCE AND APPROVAL OF TESTS

- A. Documentation: The Commissioning Agent will witness, and document the results of all Systems Functional Performance Tests using the specific procedural forms developed by the Contractor for that purpose. Prior to testing, the Contractor will provide these forms to the VA and the Commissioning Agent for review and approval. The Contractor shall include the filled-out forms with the O&M manual data.
- B. Nonconformance: The Commissioning Agent will record the results of the Systems Functional Performance Tests on the procedure or test form. All items of nonconformance issues will be noted and reported to the VA on Commissioning Field Reports and/or the Commissioning Master Issues Log.
1. Corrections of minor items of noncompliance identified may be made during the tests. In such cases, the item of noncompliance and resolution shall be documented on the Systems Functional Test Procedure.
 2. Every effort shall be made to expedite the systems functional Performance Testing process and minimize unnecessary delays, while not compromising the integrity of the procedures. However, the

Commissioning Agent shall not be pressured into overlooking noncompliant work or loosening acceptance criteria to satisfy scheduling or cost issues, unless there is an overriding reason to do so by direction from the VA.

3. As the Systems Functional Performance Tests progresses and an item of noncompliance is identified, the Commissioning Agent shall discuss the issue with the Contractor and the VA.
4. When there is no dispute on an item of noncompliance, and the Contractor accepts responsibility to correct it:
 - a. The Commissioning Agent will document the item of noncompliance and the Contractor's response and/or intentions. The Systems Functional Performance Test then continues or proceeds to another test or sequence. After the day's work is complete, the Commissioning Agent will submit a Commissioning Field Report to the VA. The Commissioning Agent will also note items of noncompliance and the Contractor's response in the Master Commissioning Issues Log. The Contractor shall correct the item of noncompliance and report completion to the VA and the Commissioning Agent.
 - b. The need for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test and the test shall be repeated.
5. If there is a dispute about item of noncompliance, regarding whether it is an item of noncompliance, or who is responsible:
 - a. The item of noncompliance shall be documented on the test form with the Contractor's response. The item of noncompliance with the Contractor's response shall also be reported on a Commissioning Field Report and on the Master Commissioning Issues Log.
 - b. Resolutions shall be made at the lowest management level possible. Other parties are brought into the discussions as needed. Final interpretive and acceptance authority is with the Department of Veterans Affairs.
 - c. The Commissioning Agent will document the resolution process.
 - d. Once the interpretation and resolution have been decided, the Contractor shall correct the item of noncompliance, report it to the Commissioning Agent. The requirement for retesting will be

determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test. Retesting shall be repeated until satisfactory performance is achieved.

- C. Cost of Retesting: The cost to retest a System Functional Performance Test shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.
- D. Failure Due to Manufacturer Defect: If 10%, or three, whichever is greater, of identical pieces (size alone does not constitute a difference) of equipment fail to perform in compliance with the Contract Documents (mechanically or substantively) due to manufacturing defect, not allowing it to meet its submitted performance specifications, all identical units may be considered unacceptable by the VA. In such case, the Contractor shall provide the VA with the following:
1. Within one week of notification from the VA, the Contractor shall examine all other identical units making a record of the findings. The findings shall be provided to the VA within two weeks of the original notice.
 2. Within two weeks of the original notification, the Contractor shall provide a signed and dated, written explanation of the problem, cause of failures, etc. and all proposed solutions which shall include full equipment submittals. The proposed solutions shall not significantly exceed the specification requirements of the original installation.
 3. The VA shall determine whether a replacement of all identical units or a repair is acceptable.
 4. Two examples of the proposed solution shall be installed by the Contractor and the VA shall be allowed to test the installations for up to one week, upon which the VA will decide whether to accept the solution.
 5. Upon acceptance, the Contractor shall replace or repair all identical items, at their expense and extend the warranty accordingly, if the original equipment warranty had begun. The replacement/repair work shall proceed with reasonable speed beginning within one week from when parts can be obtained.

- E. Approval: The Commissioning Agent will note each satisfactorily demonstrated function on the test form. Formal approval of the Systems Functional Performance Test shall be made later after review by the Commissioning Agent and by the VA. The Commissioning Agent will evaluate each test and report to the VA using a standard form. The VA will give final approval on each test using the same form, and provide signed copies to the Commissioning Agent and the Contractor.

3.8 DEFERRED TESTING

- A. Unforeseen Deferred Systems Functional Performance Tests: If any Systems Functional Performance Test cannot be completed due to the building structure, required occupancy condition or other conditions, execution of the Systems Functional Performance Testing may be delayed upon approval of the VA. These Systems Functional Performance Tests shall be conducted in the same manner as the seasonal tests as soon as possible. Services of the Contractor to conduct these unforeseen Deferred Systems Functional Performance Tests shall be negotiated between the VA and the Contractor.
- B. Deferred Seasonal Testing: Deferred Seasonal Systems Functional Performance Tests are those that must be deferred until weather conditions are closer to the systems design parameters. The Commissioning Agent will review systems parameters and recommend which Systems Functional Performance Tests should be deferred until weather conditions more closely match systems parameters. The Contractor shall review and comment on the proposed schedule for Deferred Seasonal Testing. The VA will review and approve the schedule for Deferred Seasonal Testing. Deferred Seasonal Systems Functional Performances Tests shall be witnessed and documented by the Commissioning Agent. Deferred Seasonal Systems Functional Performance Tests shall be executed by the Contractor in accordance with these specifications.

3.9 OPERATION AND MAINTENANCE TRAINING REQUIREMENTS

- A. Training Preparation Conference: Before operation and maintenance training, the Commissioning Agent will convene a training preparation conference to include VA's COR, VA's Operations and Maintenance personnel, and the Contractor. The purpose of this conference will be to discuss and plan for Training and Demonstration of VA Operations and Maintenance personnel.
- B. The Contractor shall provide training and demonstration as required by other Division 21, Division 22, Division 23, Division 26, Division 27,

Division 28, and Division 31 sections. The Training and Demonstration shall include, but is not limited to, the following:

1. Review the Contract Documents.
2. Review installed systems, subsystems, and equipment.
3. Review instructor qualifications.
4. Review instructional methods and procedures.
5. Review training module outlines and contents.
6. Review course materials (including operation and maintenance manuals).
7. Review and discuss locations and other facilities required for instruction.
8. Review and finalize training schedule and verify availability of educational materials, instructors, audiovisual equipment, and facilities needed to avoid delays.
9. For instruction that must occur outside, review weather and forecasted weather conditions and procedures to follow if conditions are unfavorable.

C. Training Module Submittals: The Contractor shall submit the following information to the VA and the Commissioning Agent:

1. Instruction Program: Submit two copies of outline of instructional program for demonstration and training, including a schedule of proposed dates, times, length of instruction time, and instructors' names for each training module. Include learning objective and outline for each training module. At completion of training, submit two complete training manuals for VA's use.
2. Qualification Data: Submit qualifications for facilitator and/or instructor.
3. Attendance Record: For each training module, submit list of participants and length of instruction time.
4. Evaluations: For each participant and for each training module, submit results and documentation of performance-based test.
5. Demonstration and Training Recording:
 - a. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice. At beginning of each training module, record each chart containing learning objective and lesson outline.

- b. Video Format: Provide high quality color DVD color on standard size DVD disks.
 - c. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.
 - d. Narration: Describe scenes on video recording by audio narration by microphone while demonstration and training is recorded. Include description of items being viewed. Describe vantage point, indicating location, direction (by compass point), and elevation or story of construction.
 - e. Submit two copies within seven days of end of each training module.
6. Transcript: Prepared on 8-1/2-by-11-inch paper, punched and bound in heavy-duty, 3-ring, vinyl-covered binders. Mark appropriate identification on front and spine of each binder. Include a cover sheet with same label information as the corresponding videotape. Include name of Project and date of videotape on each page.

D. Quality Assurance:

- 1. Facilitator Qualifications: A firm or individual experienced in training or educating maintenance personnel in a training program similar in content and extent to that indicated for this Project, and whose work has resulted in training or education with a record of successful learning performance.
- 2. Instructor Qualifications: A factory authorized service representative, complying with requirements in Division 01 Section "Quality Requirements," experienced in operation and maintenance procedures and training.
- 3. Photographer Qualifications: A professional photographer who is experienced photographing construction projects.

E. Training Coordination:

- 1. Coordinate instruction schedule with VA's operations. Adjust schedule as required to minimize disrupting VA's operations.
- 2. Coordinate instructors, including providing notification of dates, times, length of instruction time, and course content.
- 3. Coordinate content of training modules with content of approved emergency, operation, and maintenance manuals. Do not submit instruction program until operation and maintenance data has been reviewed and approved by the VA.

F. Instruction Program:

1. Program Structure: Develop an instruction program that includes individual training modules for each system and equipment not part of a system, as required by individual Specification Sections, and as follows:

- a. Fire protection systems, including fire detection and alarm.
- b. HVAC instrumentation and controls.
- c. Electrical service and distribution, including switchgear, transformers, switchboards, panelboards, uninterruptible power supplies, and motor controls.
- d. Packaged engine generators, including synchronizing switchgear/switchboards, and transfer switches.
- e. Lighting equipment and controls.
- f. Site utilities including lift stations, condensate pumping and return systems, and storm water pumping systems.

G. Training Modules: Develop a learning objective and teaching outline for each module. Include a description of specific skills and knowledge that participants are expected to master. For each module, include instruction for the following:

1. Basis of System Design, Operational Requirements, and Criteria:

Include the following:

- a. System, subsystem, and equipment descriptions.
- b. Performance and design criteria if Contractor is delegated design responsibility.
- c. Operating standards.
- d. Regulatory requirements.
- e. Equipment function.
- f. Operating characteristics.
- g. Limiting conditions.
- H, Performance curves.

2. Documentation: Review the following items in detail:

- a. Emergency manuals.
- b. Operations manuals.
- c. Maintenance manuals.
- d. Project Record Documents.
- e. Identification systems.
- f. Warranties and bonds.

- g. Maintenance service agreements and similar continuing commitments.
- 3. Emergencies: Include the following, as applicable:
 - a. Instructions on meaning of warnings, trouble indications, and error messages.
 - b. Instructions on stopping.
 - c. Shutdown instructions for each type of emergency.
 - d. Operating instructions for conditions outside of normal operating limits.
 - e. Sequences for electric or electronic systems.
 - f. Special operating instructions and procedures.
- 4. Operations: Include the following, as applicable:
 - a. Startup procedures.
 - b. Equipment or system break-in procedures.
 - c. Routine and normal operating instructions.
 - d. Regulation and control procedures.
 - e. Control sequences.
 - f. Safety procedures.
 - g. Instructions on stopping.
 - h. Normal shutdown instructions.
 - i. Operating procedures for emergencies.
 - j. Operating procedures for system, subsystem, or equipment failure.
 - k. Seasonal and weekend operating instructions.
 - l. Required sequences for electric or electronic systems.
 - m. Special operating instructions and procedures.
- 5. Adjustments: Include the following:
 - a. Alignments.
 - b. Checking adjustments.
 - c. Noise and vibration adjustments.
 - d. Economy and efficiency adjustments.
- 6. Troubleshooting: Include the following:
 - a. Diagnostic instructions.
 - b. Test and inspection procedures.
- 7. Maintenance: Include the following:
 - a. Inspection procedures.
 - b. Types of cleaning agents to be used and methods of cleaning.
 - c. List of cleaning agents and methods of cleaning detrimental to product.

- d. Procedures for routine cleaning
 - e. Procedures for preventive maintenance.
 - f. Procedures for routine maintenance.
 - g. Instruction on use of special tools.
8. Repairs: Include the following:
- a. Diagnosis instructions.
 - b. Repair instructions.
 - c. Disassembly; component removal, repair, and replacement; and reassembly instructions.
 - d. Instructions for identifying parts and components.
 - e. Review of spare parts needed for operation and maintenance.
- H. Training Execution:
- 1. Preparation: Assemble educational materials necessary for instruction, including documentation and training module. Assemble training modules into a combined training manual. Set up instructional equipment at instruction location.
 - 2. Instruction:
 - a. Facilitator: Engage a qualified facilitator to prepare instruction program and training modules, to coordinate instructors, and to coordinate between Contractor and Department of Veterans Affairs for number of participants, instruction times, and location.
 - b. Instructor: Engage qualified instructors to instruct VA's personnel to adjust, operate, and maintain systems, subsystems, and equipment not part of a system.
 - 1) The Contractor will furnish an instructor to describe basis of system design, operational requirements, criteria, and regulatory requirements.
 - 2) The VA will furnish an instructor to describe VA's operational philosophy.
 - 3) The VA will furnish the Contractor with names and positions of participants.
 - 3. Scheduling: Provide instruction at mutually agreed times. For equipment that requires seasonal operation, provide similar instruction at start of each season. Schedule training with the VA and the Commissioning Agent with at least seven days' advance notice.

4. Evaluation: At conclusion of each training module, assess and document each participant's mastery of module by use of an oral, or a written, performance-based test.
5. Cleanup: Collect used and leftover educational materials and remove from Project site. Remove instructional equipment. Restore systems and equipment to condition existing before initial training use.

I. Demonstration and Training Recording:

1. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice. At beginning of each training module, record each chart containing learning objective and lesson outline.
2. Video Format: Provide high quality color DVD color on standard size DVD disks.
3. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.
4. Narration: Describe scenes on videotape by audio narration by microphone while demonstration and training is recorded. Include description of items being viewed. Describe vantage point, indicating location, direction (by compass point), and elevation or story of construction.

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SECTION 02 21 13
SITE SURVEYS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Researching and collecting documents informing surveys.
 - 2. Performing boundary survey, topographic survey, and utility survey.
 - 3. Creating survey drawings.

1.2 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American Land Title Association and American Congress on Surveying and Mapping (ALTA-ACSM):
 - 1. Accuracy Standards for ALTA-ACSM Land Title Surveys.
- C. Federal Geographic Data Committee (FGDC):
 - 1. STD-007.03-98 - Geospatial Positioning Accuracy Standards Part 3: National Standard for Spatial Data Accuracy.
 - 2. STD-007.04-02 - Geospatial Positioning Accuracy Standards Part 4: Standards for Architecture, Engineering, Construction (A/E/C) and Facility Management.

1.3 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Survey Drawings:
 - 1. Prints: Two sets of black line, full size prints of each drawing.
 - 2. Electronic Files: Consistent with computer-aided design (CAD) Standards described at www.cfm.va.gov/til/projReq.asp.

1.4 QUALITY ASSURANCE

- A. Land Surveyor: One of the following:
 - 1. Experienced professional land surveyor licensed in state in which project is located.
 - 2. Experienced professional civil engineer licensed in state in which project is located and authorized to practice land surveying as civil engineer.

1.5 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 ACCESSORIES

- A. Monuments: Iron pin, with driven 5/8 inch (16 mm) diameter, minimum 24 inches (600 mm) long to prevent displacement.
- B. Stakes: Hardwood.
- C. Flagging: Plastic, roll form, highly visible, solid color.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Research public and VA facility records for deeds, maps, monuments, plats, surveys, title certificates or abstracts, rights-of-way, easements, section line, other boundary line locations, and other documents pertaining to project site.
- B. Research public and VA facility utility records for aerial, surface, and subgrade structures and utility service lines and easements.

3.2 PREPARATION

- A. Coordinate with Contracting Officer's Representative for site access.
- B. Coordinate with adjacent property owners when access to adjoining properties is required.
 - 1. Notify Contracting Officer's Representative when access is denied.

3.3 SURVEYS

- A. Perform survey on ground according to FGDC STD-007.3 and FGDC STD-007.4.
- B. Boundary Survey:
 - 1. Locate permanent monuments within and along survey boundary.
 - 2. Set permanent monument at property corners when monument is not found.
 - 3. Temporarily mark monument locations with stake and flagging.
 - 4. Reconcile differences between legal description and survey.
- C. Topographic Survey:
 - 1. Vertical Control: National Geodetic Survey or existing VA Medical Center benchmark.
 - 2. Determine project site contours at maximum 1 foot (300 mm) interval.
 - 3. Determine spot elevations at specified locations.
- D. Utility Survey:
 - 1. Locate piped utilities and utility structures. Identify service type, sizes, depths, and pressures.
 - 2. Locate fire hydrants.

3. Locate wired utilities and utility structures. Identify service type, rated capacities, and elevations above and below grade.
4. Identify each utility authority including contact person and phone number.
- E. Locate permanent structures within survey boundary by perpendicular dimension to property lines.
 1. Determine structure plan dimensions, heights, and vertical offsets.
 2. Determine projections and overhangs beyond structure perimeter at grade.
 3. Determine number of stories and primary building materials.
- F. Locate rights-of-way and easements within and adjacent to survey boundary by perpendicular dimension to property line.
 1. Locate project site access from rights-of-way by dimension from survey monument. Determine site access width.

3.4 SURVEY DRAWING REQUIREMENTS

- A. Consult Contracting Officer's Representative to confirm required survey scale and drawing size.
 1. Drawing Size: Maximum 30 by 42 inches (760by1070 mm).
 2. Boundary Survey Scale: Maximum 1 inch equals 30 feet.
 3. Enlarged Detail Areas: Scale as required to present dimensional data and survey information clearly. Maintain orientation aligned with smaller scale view.
 4. Plan Orientation: North at top of drawing sheet.
- B. Drawing Notations:
 1. Land Surveyor: Name, address, telephone number, signature, seal, and registration number.
 2. Survey Dates: Date survey was initially completed and subsequent revision dates.
 3. Certification: Certify each drawing adjacent to land surveyor's seal:
 - a. "I hereby certify that all information indicated on this drawing was obtained or verified by actual measurements in the field and that every effort has been made to provide complete and accurate information."
 - b. Title, number, and total number of drawings on each drawing.
 - c. Scale in metric and imperial measurement.
 - d. Graphic scale in metric and imperial measurement.
 - e. Graphic symbol and abbreviation legends.

- f. North arrow for plan view drawings.
 - g. Benchmark locations.
 - h. Horizontal and vertical control datum.
 - i. Adjacent property owner names.
 - j. Zoning classifications.
 - k. Building street numbers.
- 4. Evidence of Possession: Indicate character and location of evidence of possession affecting project site. Notation absence signifies no observable evidence of possession.
- C. Vicinity Map: Indicate project site and nearby roadways and intersections.
- D. Record Documents Forming Survey Basis: Indicate titles, source, and recording data of documents relied upon to complete survey.
- E. Legal Description: Recorded title boundaries.
- F. Land Area: Report in sq. ft. (sq. m) as defined by the boundaries of the legal description of the surveyed premises, including legal description of the land.
 - 1. Accuracy: 1 sq. ft.(0.1 sq. m).
- G. Boundary Lines: Show point of beginning, length and bearing for straight lines, and angle, radius, point of curvature, point of tangency, and length of curved lines.
 - 1. Include bearing basis and data necessary to mathematically close survey.
 - 2. When recorded and measured bearings, angles, and distances differ, indicate both recorded and measured data.
 - a. Indicate when recorded description does not mathematically close survey.
 - 3. Indicate found and installed monuments establishing basis of survey.
 - 4. Contiguity, Gores, and Overlaps: Identify discrepancies within and along survey boundary.
- H. Lots and Parcels: Indicate entire lots and parcels included within and intersected by survey boundary.
- I. Roadways: Indicate names and widths of rights-of-way and roadways within and abutting survey boundary.
 - 1. Indicate changes in rights-of-way lines either completed or proposed.
 - 2. Indicate accesses to roadways.
 - 3. Indicate abandoned roadways.

4. Indicated unopened dedicated roadways.
- J. Setbacks: Indicate recorded setback and building restriction lines.
- K. Structures and Site Improvements: Indicate buildings, walls, fences, signs, and other visible improvements.
 1. Indicate each building dimensioned to property lines and other structures.
 2. Indicate exterior dimensions of buildings at ground level. Show area of building footprint and gross floor area of entire building.
 3. Indicate maximum measured height of buildings above grade, point of measurement, and number of stories.
 4. Indicate spot elevations at building entrances, first floor, service docks, corners, steps, ramps, and grade slabs.
 5. Indicate structures and site improvements within 5 feet (1500 mm) of survey boundary.
 6. Indicate encroachments on project site, adjoining property, easements, rights-of-way, and setback lines from fire escapes, bay windows, windows and doors opening out, flue pipes, stoops, eaves, cornices, areaways, stoops, other building projections, and site improvements.
 7. Identify setback, height, and floor space area restrictions set by applicable zoning and building codes and recorded subdivision maps. Indicate if no restrictions exist.
- L. Easements:
 1. Indicate easements evidenced by recorded documents.
 - a. Indicate when easements cannot be located.
 2. Indicate observable easements created by roadways, rights-of-ways, water courses, drains, telephone, telegraph, electric and other wiring, water, sewer, oil, gas, and other pipelines within project site and on adjoining properties when potentially affecting project site.
 3. Indicate observable surface improvements of underground easements.
- M. Pavements:
 1. Indicate location, alignment, and dimensions for vehicular and pedestrian pavements.
 2. Indicate pavement encroachments from adjacent properties onto project site and onto adjacent properties from project site.
 - a. Dimension encroachments from survey boundary.

3. Indicate roadway centerlines with true bearings and lengths by 50 feet (15 m) stationing.
 - a. Describe curves by designating points of curvature and tangency. Include curve data and location of radius and vertex points.
 - b. Indicate elevations at station points along roadway centerlines, roadway edges, and top and bottom of curbs.
4. Indicate parking areas, parking striping, and total parking spaces.
5. Indicate curb cuts, driveways, and other accesses to public ways.
- N. Indicate cemetery and burial ground boundaries.
- O. Waterways:
 1. Indicate boundaries of ponds, lakes, springs, and rivers bordering on or running through project site. Note date of measurement and that boundary is subject to change due to natural causes.
 2. Indicate flood plain location and elevation.
 3. Indicate watershed extent affecting project site.
- P. Indicate topographic contours.
- Q. Flood Zone: Indicate applicable flood zone from Federal Flood Insurance Rate Maps, by scaled map location and graphic plotting.
- R. Public and Private Utilities:
 1. Indicate information source and operating authority for each utility.
 2. Indicate utilities existing on or serving project site.
 3. Indicate fire hydrants on project site and within 500 feet (150 m) of survey boundary.
 4. Indicate manholes, catch basins, inlets, vaults, and other surface indications of subgrade services.
 5. Indicate depths or invert elevations, sizes, materials, and pressures of utility pipes.
 6. Indicate wires and cables serving, crossing, and adjacent to project site.
 7. Indicate exterior lighting, traffic control facilities, security, and communications systems.
 8. Indicate utility poles on project site and within 10 feet (3 m) of survey boundary.
 9. Indicate dimensions of cross-wires or overhangs affecting project site.

S. Observable Evidence:

1. Indicate in-progress and recently completed earth moving work, building construction, and building additions.
2. Indicate in-progress and recently completed pavement construction and repairs.
3. Indicate areas used as solid waste dump, sump, and sanitary landfill.

T. Trees:

1. Indicate individual trees with minimum 6 inches (150 mm) diameter measured at 48 inches (400 mm) above grade.
2. Indicate wooded area perimeter outline and description of predominant vegetation.

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SECTION 02 32 19
EXPLORATORY EXCAVATIONS

PART 1 - GENERAL

1.1 SUMMARY

- A. This section includes exploratory excavations for the purpose of verifying the exact locations of underground utilities, structures, and other subsurface conditions.

1.2 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
- B. Sketches: Submit a sketch showing the location of the subsurface features which were uncovered in the test pit, including the following information:
 - 1. Horizontal location of the subsurface feature relative to three individual surface features.
 - 2. Depth of feature below ground surface.
 - 3. Diameter, type, material, and condition of pipe or conduit.
 - 4. Orientation of pipe, conduit, or structure relative to other site features.
 - 5. Other pertinent dimensions.
 - 6. Exploratory excavation identification number.
 - 7. Discrepancies from design plan.

1.3 JOB CONDITIONS

- A. Perform exploratory excavations only within the limits of the work, easements, and rights of way.
- B. Excavate exploratory excavations with care to avoid damage to structures and utilities. Excavate by hand if necessary. Promptly repair any damaged utilities and structures at no cost to the Owner.

PART 2 - PRODUCTS (NOT APPLICABLE)

PART 3 - EXECUTION

3.1 GENERAL

- A. Exploratory excavations shall be performed in advance of construction, where necessary, at the locations shown on the Drawings or where directed by the Engineer. Determine the exact location of all pipes, conduits, duct, or other interfering structures in both horizontal and vertical locations. Excavate to the depth and width necessary to accurately determine the locations of the utilities of interest.

- B. Upon satisfactory execution of the required exploratory excavations the Engineer shall adjust pipe elevations, alignment, or design he feels necessary to minimize interferences.
- C. Exploratory excavations performed in areas to be further disturbed shall be graded for temporarily traffic or use.
- D. Exploratory Excavations performed in areas not to be further disturbed shall be restored to pre-construction conditions.

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SECTION 02 41 00
DEMOLITION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies demolition and removal of buildings, portions of buildings, utilities, other structures and debris from trash dumps shown.

1.2 RELATED WORK

- A. Demolition and removal of roads, walks, curbs, and on-grade slabs outside buildings to be demolished: Section 31 20 00, EARTHWORK.
- B. Safety Requirements: GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- C. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.
- F. Environmental Protection: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- G. Infectious Control: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7, INFECTION PREVENTION MEASURES.

1.3 PROTECTION

- A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.
- C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.
- D. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.

- E. In addition to previously listed fire and safety rules to be observed in performance of work, include following:
1. No wall or part of wall shall be permitted to fall outwardly from structures.
 2. 3. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
 4. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.
- F. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center; any damaged items shall be repaired or replaced as approved by the COR. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have COR's approval.
- G. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- H. The work shall comply with the requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7 INFECTION PREVENTION MEASURES.

1.4 UTILITY SERVICES

- A. Demolish and remove outside utility service lines shown to be removed.
- B. Remove abandoned outside utility lines that would interfere with installation of new utility lines and new construction.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 DEMOLITION

- A. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the Medical Center Property to avoid accumulation at the demolition site. Materials that cannot be removed

daily shall be stored in areas specified by the COR. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.

- B. Remove and legally dispose of all materials, other than earth to remain as part of project work, from any trash dumps shown. Materials removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations. All materials in the indicated trash dump areas, including above surrounding grade and extending to a depth of 1500mm (5feet) below surrounding grade, shall be included as part of the lump sum compensation for the work of this section. Materials that are located beneath the surface of the surrounding ground more than 1500 mm (5 feet), or materials that are discovered to be hazardous, shall be handled as unforeseen. The removal of hazardous material shall be referred to Hazardous Materials specifications.
- C. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the COR. When Utility lines are encountered that are not indicated on the drawings, the COR shall be notified prior to further work in that area.

3.2 CLEAN-UP

- A. On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to COR. Clean-up shall include off the Medical Center Property disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

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SECTION 03 30 00
CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies cast-in-place structural concrete and materials and mixes for other concrete.

1.2 RELATED WORK

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

1.3 TESTING AGENCY FOR CONCRETE MIX DESIGN

- A. Testing agency for the trial concrete mix design retained and reimbursed by the Contractor and approved by Contractor of Record (COR). For all other testing, refer to Section 01 45 29 Testing Laboratory Services.
- B. Testing agency maintaining active participation in Program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology.
- C. Testing agency shall furnish equipment and qualified technicians to establish proportions of ingredients for concrete mixes.

1.4 TOLERANCES

- A. Formwork: ACI 117, except the elevation tolerance of formed surfaces before removal of shores is +0 mm (+0 inch) and -20 mm (-3/4 inch).
- B. Reinforcement Fabricating and Placing: ACI 117, except that fabrication tolerance for bar sizes Nos. 10, 13, and 16 (Nos. 3, 4, and 5) (Tolerance Symbol 1 in Fig. 2.1(a), ACI, 117) used as column ties or stirrups is +0 mm (+0 inch) and -13 mm (-1/2 inch) where gross bar length is less than 3600 mm (12 feet), or +0 mm (+0 inch) and -20 mm (-3/4 inch) where gross bar length is 3600 mm (12 feet) or more.
- C. Cross-Sectional Dimension: ACI 117, except tolerance for thickness of slabs 12 inches or less is +20 mm (+3/4 inch) and - 6 mm (-1/4 inch). Tolerance of thickness of beams more than 300 mm (12 inch) but less than 900 mm (3 feet) is +20 mm (+3/4 inch) and -10 mm (-3/8 inch).
- D. Slab Finishes: ACI 117, Section 4.5.6, F-number method in accordance with ASTM E1155, except as follows:
1. Test entire slab surface, including those areas within 600 mm (2 feet) of construction joints and vertical elements that project through slab surface.
 2. Maximum elevation change which may occur within 600 mm (2 feet) of any column or wall element is 6 mm (0.25 inches).

3. Allow sample measurement lines that are perpendicular to construction joints to extend past joint into previous placement no further than 1500 mm (5 feet).

1.5 REGULATORY REQUIREMENTS

- A. ACI SP-66 - ACI Detailing Manual.
- B. ACI 318 - Building Code Requirements for Reinforced Concrete.
- C. ACI 301 - Standard Specifications for Structural Concrete.

1.6 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings: Reinforcing steel: Complete shop drawings
- C. Mill Test Reports:
 1. Reinforcing Steel.
 2. Cement.
- D. Manufacturer's Certificates:
 1. Air-entraining admixture.
 2. Chemical admixtures, including chloride ion content.
 3. Waterproof paper for curing concrete.
 4. Liquid membrane-forming compounds for curing concrete.
 5. Non-shrinking grout.
 6. Liquid hardener.
 7. Expansion joint filler.
 8. Adhesive binder.
- E. Testing Agency for Concrete Mix Design: Approval request including qualifications of principals and technicians and evidence of active participation in program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology.
- F. Test Report for Concrete Mix Designs: Trial mixes including water-cement fly ash ratio curves, concrete mix ingredients, and admixtures.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Conform to ACI 304. Store aggregate separately for each kind or grade, to prevent segregation of sizes and avoid inclusion of dirt and other materials.
- B. Deliver cement in original sealed containers bearing name of brand and manufacturer, and marked with net weight of contents. Store in suitable watertight building in which floor is raised at least 300 mm (1 foot) above ground. Store bulk cement and fly ash in separate suitable bins.
- C. Deliver other packaged materials for use in concrete in original sealed containers, plainly marked with manufacturer's name and brand, and protect from damage until used.

1.8 PRE-CONCRETE CONFERENCE

- A. General: At least 15 days prior to submittal of design mixes, conduct a meeting to review proposed methods of concrete construction to achieve the required results.
- B. Agenda: Includes but is not limited to:
 - 1. Submittals.
 - 2. Coordination of work.
 - 3. Availability of material.
 - 4. Concrete mix design including admixtures.
 - 5. Methods of placing, finishing, and curing.
 - 6. Finish criteria required to obtain required flatness and levelness.
 - 7. Timing of floor finish measurements.
 - 8. Material inspection and testing.
- C. Attendees: Include but not limited to representatives of Contractor; subcontractors involved in supplying, conveying, placing, finishing, and curing concrete; lightweight aggregate manufacturer; admixture manufacturers; COR; Consulting Engineer; Department of Veterans Affairs retained testing laboratories for concrete testing and finish (F-number) verification.
- D. Minutes of the meeting: Contractor shall take minutes and type and distribute the minutes to attendees within five days of the meeting.

1.9 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
 - 117-10.....Specifications for Tolerances for Concrete Construction and Materials and Commentary
 - 211.1-91 (R2009).....Standard Practice for Selecting Proportions for Normal, Heavyweight, and Mass Concrete
 - 214R-11.....Guide to Evaluation of Strength Test Results of Concrete
 - 301-10.....Standard Practice for Structural Concrete
 - 304R-00 (R2009).....Guide for Measuring, Mixing, Transporting, and Placing Concrete
 - 305.1-06.....Specification for Hot Weather Concreting
 - 306.1-90 (R2002).....Standard Specification for Cold Weather Concreting
 - 308.1-11.....Specification for Curing Concrete
 - 309R-05.....Guide for Consolidation of Concrete

- 318-11.....Building Code Requirements for Structural
Concrete and Commentary
- 347-04.....Guide to Formwork for Concrete
- SP-66-04.....ACI Detailing Manual
- C. American National Standards Institute and American Hardboard Association
(ANSI/AHA) :
- A135.4-2004.....Basic Hardboard
- D. American Society for Testing and Materials (ASTM) :
- A615/A615M-09.....Standard Specification for Deformed and Plain
Carbon Steel Bars for Concrete Reinforcement
- C31/C31M-10.....Standard Practice for Making and Curing Concrete
Test Specimens in the field
- C33/C33M-11A.....Standard Specification for Concrete Aggregates
- C39/C39M-12.....Standard Test Method for Compressive Strength of
Cylindrical Concrete Specimens
- C94/C94M-12.....Standard Specification for Ready Mixed Concrete
- C143/C143M-10.....Standard Test Method for Slump of Hydraulic
Cement Concrete
- C150-11.....Standard Specification for Portland Cement
- C171-07.....Standard Specification for Sheet Materials for
Curing Concrete
- C172-10.....Standard Practice for Sampling Freshly Mixed
Concrete
- C173-10.....Standard Test Method for Air Content of Freshly
Mixed Concrete by the Volumetric Method
- C192/C192M-07.....Standard Practice for Making and Curing Concrete
Test Specimens in the Laboratory
- C231-10.....Standard Test Method for Air Content of Freshly
Mixed Concrete by the Pressure Method
- C260-10.....Standard Specification for Air Entraining
Admixtures for Concrete
- C309-11.....Standard Specification for Liquid Membrane
Forming Compounds for Curing Concrete
- C494/C494M-11.....Standard Specification for Chemical Admixtures
for Concrete
- C618-12.....Standard Specification for Coal Fly Ash and Raw
or Calcined Natural Pozzolan for Use in Concrete
- C666/C666M-03 (R2008)Standard Test Method for Resistance of Concrete
to Rapid Freezing and Thawing

- C881/C881M-10.....Standard Specification for Epoxy Resin Base
Bonding Systems for Concrete
- C1107/1107M-11.....Standard Specification for Packaged Dry,
Hydraulic-Cement Grout (Non-shrink)
- C1315-11.....Standard Specification for Liquid Membrane
Forming Compounds Having Special Properties for
Curing and Sealing Concrete
- D1751-04 (R2008).....Standard Specification for Preformed Expansion
Joint Filler for Concrete Paving and Structural
Construction (Non-extruding and Resilient
Bituminous Types)
- D4263-83 (2012).....Standard Test Method for Indicating Moisture in
Concrete by the Plastic Sheet Method.
- D4397-10.....Standard Specification for Polyethylene Sheeting
for Construction, Industrial and Agricultural
Applications
- E1155-96 (R2008).....Standard Test Method for Determining F_F Floor
Flatness and F_L Floor Levelness Numbers
- E. American Welding Society (AWS):
D1.4/D1.4M-11.....Structural Welding Code - Reinforcing Steel
- F. Concrete Reinforcing Steel Institute (CRSI):
Handbook 2008
- G. U. S. Department of Commerce Product Standard (PS):
PS 1.....Construction and Industrial Plywood
PS 20.....American Softwood Lumber

PART 2 - PRODUCTS

2.1 FORMS

- A. Wood: PS 20 free from loose knots and suitable to facilitate finishing concrete surface specified; tongue and grooved.
- B. Plywood: PS-1 Exterior Grade B-B (concrete-form) 16 mm (5/8 inch), or 20 mm (3/4 inch) thick for unlined contact form. B-B High Density Concrete Form Overlay optional.
- C. Metal for Concrete Rib-Type Construction: Steel (removal type) of suitable weight and form to provide required rigidity.
- D. Permanent Steel Form for Concrete Slabs: Corrugated, ASTM A653, Grade E, and Galvanized, ASTM A653, G90. Provide venting where insulating concrete fill is used.
- E. Form Ties: Develop a minimum working strength of 13.35 kN (3000 pounds) when fully assembled. Ties shall be adjustable in length to permit tightening of forms and not have any lugs, cones, washers to act as

spreader within form, nor leave a hole larger than 20 mm (3/4 inch) diameter, or a depression in exposed concrete surface, or leave metal closer than 40 mm (1 1/2 inches) to concrete surface. Wire ties not permitted. Cutting ties back from concrete face not permitted.

2.2 MATERIALS

- A. Portland Cement: ASTM C150 Type I or II.
- B. Fly Ash: ASTM C618, Class F including supplementary optional requirements relating to reactive aggregates and alkalies, and loss on ignition (LOI) not to exceed 5 percent.
- C. Coarse Aggregate: ASTM C33.
 - 1. Size 67 or Size 467 may be used for footings and walls over 300 mm (12 inches) thick.
 - 2. Maximum size of coarse aggregates not more than one-fifth of narrowest dimension between sides of forms, one-third of depth of slabs, nor three-fourth of minimum clear spacing between reinforcing bars.
- D. Fine Aggregate: ASTM C33. Fine aggregate for applied concrete floor topping shall pass a 4.75 mm (No. 4) sieve, 10 percent maximum shall pass a 150 µm (No. 100) sieve.
- E. Mixing Water: Fresh, clean, and potable.
- F. Admixtures:
 - 1. Water Reducing Admixture: ASTM C494, Type A and not contain more chloride ions than are present in municipal drinking water.
 - 2. Water Reducing, Retarding Admixture: ASTM C494, Type D and not contain more chloride ions than are present in municipal drinking water.
 - 3. High-Range Water-Reducing Admixture (Superplasticizer): ASTM C494, Type F or G, and not contain more chloride ions than are present in municipal drinking water.
 - 4. Non-Corrosive, Non-Chloride Accelerator: ASTM C494, Type C or E, and not contain more chloride ions than are present in municipal drinking water. Admixture manufacturer must have long-term non-corrosive test data from an independent testing laboratory of at least one year duration using an acceptable accelerated corrosion test method such as that using electrical potential measures.
 - 5. Air Entraining Admixture: ASTM C260.
 - 6. Prohibited Admixtures: Calcium chloride, thiocyanate or admixtures containing more than 0.05 percent chloride ions are not permitted.
 - 7. Certification: Written conformance to the requirements above and the chloride ion content of the admixture prior to mix design review.

- G. Reinforcing Steel: ASTM A615, or ASTM A996, deformed, grade as shown.
- H. Galvanized Reinforcing Bars: ASTM A767.
- I. Supports, Spacers, and Chairs: Types which will hold reinforcement in position shown in accordance with requirements of ACI 318 except as specified.
- J. Expansion Joint Filler: ASTM D1751.
- K. Sheet Materials for Curing Concrete: ASTM C171.
- L. Liquid Membrane-forming Compounds for Curing Concrete: ASTM C309, Type I, with fugitive dye, and shall meet the requirements of ASTM C1315. Compound shall be compatible with scheduled surface treatment, such as paint and resilient tile, and shall not discolor concrete surface.
- M. Moisture Vapor Emissions & Alkalinity Control Sealer: 100% active colorless aqueous silicate solution concrete surface.
 - 1. ASTM C1315 Type 1 Class A, and ASTM C309 Type 1 Class A, penetrating product to have no less than 34% solid content, leaving no sheen, volatile organic compound (VOC) content rating as required to suite regulatory requirements. The product shall have at least a five (5) year documented history in controlling moisture vapor emission from damaging floor covering, compatible with all finish materials.
- N. Non-Shrink Grout:
 - 1. ASTM C1107, pre-mixed, produce a compressive strength of at least 18 MPa at three days and 35 MPa (5000 psi) at 28 days. Furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent bearing under a 1200 mm x 1200 mm (4 foot by 4 foot) base plate.
 - 2. Where high fluidity or increased placing time is required, furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent under a 450 mm x 900 mm (18 inch by 36 inch) base plate.
- O. Adhesive Binder: ASTM C881.
- P. Porous Backfill: Crushed stone or gravel graded from 25 mm to 20 mm (1 inch to 3/4 inch).
- Q. Epoxy Joint Filler: Two component, 100 percent solids compound, with a minimum shore D hardness of 50.
- R. Bonding Admixture: Non-rewettable, polymer modified, bonding compound.

2.3 CONCRETE MIXES

- A. Mix Designs: Proportioned in accordance with Section 5.3, "Proportioning on the Basis of Field Experience and/or Trial Mixtures" of ACI 318.

1. If trial mixes are used, make a set of at least 6 cylinders in accordance with ASTM C192 for test purposes from each trial mix; test three for compressive strength at 7 days and three at 28 days.
 2. Submit a report of results of each test series, include a detailed listing of the proportions of trial mix or mixes, including cement, fly ash, admixtures, weight of fine and coarse aggregate per m³ (cubic yard) measured dry rodded and damp loose, specific gravity, fineness modulus, percentage of moisture, air content, water-cement-fly ash ratio, and consistency of each cylinder in terms of slump.
 3. Prepare a curve showing relationship between water-cement-fly ash ratio at 7-day and 28-day compressive strengths. Plot each curve using at least three specimens.
 4. If the field experience method is used, submit complete standard deviation analysis.
- B. Fly Ash Testing: Submit certificate verifying conformance with ASTM 618 initially with mix design and for each truck load of fly ash delivered from source. Submit test results performed within 6 months of submittal date. Notify COR immediately when change in source is anticipated.
1. Testing Laboratory used for fly ash certification/testing shall participate in the Cement and Concrete Reference Laboratory (CCRL) program. Submit most recent CCRL inspection report.
- C. After approval of mixes no substitution in material or change in proportions of approval mixes may be made without additional tests and approval of COR or as specified. Making and testing of preliminary test cylinders may be carried on pending approval of cement and fly ash, providing Contractor and manufacturer certify that ingredients used in making test cylinders are the same. COR may allow Contractor to proceed with depositing concrete for certain portions of work, pending final approval of cement and fly ash and approval of design mix.
- D. Cement Factor: Maintain minimum cement factors in Table I regardless of compressive strength developed above minimums. Use Fly Ash as an admixture with 20% replacement by weight in all structural work. Increase this replacement to 40% for mass concrete, and reduce it to 10% for drilled piers and caissons. Fly ash shall not be used in high-early mix design.

TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE

Concrete Strength	Non-Air-Entrained	Air-Entrained
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Min. 28 Day Comp. Str. MPa (psi)	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio
30 (4000) ^{1,3}	325 (550)	0.55	340 (570)	0.45

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 8.3 MPa (1200 psi) in excess of f'c. For concrete strengths above 35 Mpa (5000 psi), the proposed mix design shall achieve a compressive strength 9.7 MPa (1400 psi) in excess of f'c.
 2. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.
 3. Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.
- E. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

TABLE II - MAXIMUM SLUMP, MM (INCHES)*

Type of Construction	Normal Weight Concrete	Lightweight Structural Concrete
Reinforced Footings and Substructure Walls	75mm (3 inches)	75 mm (3 inches)
Slabs, Beams, Reinforced Walls, and Building Columns	100 mm (4 inches)	100 mm (4 inches)

- F. Slump may be increased by the use of the approved high-range water-reducing admixture (superplasticizer). Tolerances as established by ASTM C94. Concrete containing the high-range-water-reducing admixture may have a maximum slump of 225 mm (9 inches). The concrete shall arrive at the job site at a slump of 50 mm to 75 mm (2 inches to 3 inches), and 75 mm to 100 mm (3 inches to 4 inches) for lightweight concrete. This should be verified, and then the high-range-water-reducing admixture added to increase the slump to the approved level.
- G. Air-Entrainment: Air-entrainment of normal weight concrete shall conform with Table III. Determine air content by either ASTM C173 or ASTM C231. Concrete air-entrainment shall conform to ACI 318-08, Table 4.4.1 for severe environmental conditions.

**TABLE III - TOTAL AIR CONTENT
FOR VARIOUS SIZES OF COARSE AGGREGATES (NORMAL CONCRETE)**

Nominal Maximum Size of Coarse Aggregate mm (Inches)	Total Air Content Percentage by Volume
10 mm (3/8 in)	7.5±1.5
20 mm (3/4 in)	6±1.5
40 mm (1 1/2 in)	5.5±1.5

- H. High early strength concrete, made with Type III cement or Type I cement plus non-corrosive accelerator, shall have a 7-day compressive strength equal to specified minimum 28-day compressive strength for concrete type specified made with standard Portland cement.
- I. Concrete slabs placed at air temperatures below 10 degrees C (50 degrees Fahrenheit) use non-corrosive, non-chloride accelerator. Concrete required to be air entrained use approved air entraining admixture. Pumped concrete, synthetic fiber concrete, architectural concrete, concrete required to be watertight, and concrete with a water/cement ratio below 0.50 use high-range water-reducing admixture (superplasticizer).
- J. Durability: Use air entrainment for exterior exposed concrete subjected to freezing and thawing and other concrete shown or specified. For air content requirements see Table III or Table IV.
- K. Enforcing Strength Requirements: Test as specified in Section 01 45 29, TESTING LABORATORY SERVICES, during the progress of the work. Seven-day tests may be used as indicators of 28-day strength. Average of any three 28-day consecutive strength tests of laboratory-cured specimens representing each type of concrete shall be equal to or greater than specified strength. No single test shall be more than 3.5 MPa (500 psi) below specified strength. Interpret field test results in accordance with ACI 214. Should strengths shown by test specimens fall below required values, COR may require any one or any combination of the following corrective actions, at no additional cost to the Government:
1. Require changes in mix proportions by selecting one of the other appropriate trial mixes or changing proportions, including cement content, of approved trial mix.
 2. Require additional curing and protection.
 3. If five consecutive tests fall below 95 percent of minimum values given in Table I or if test results are so low as to raise a question as to the safety of the structure, COR may direct Contractor to take cores from portions of the structure. Use results from cores tested by the Contractor retained testing agency to analyze structure.

4. If strength of core drilled specimens falls below 85 percent of minimum value given in Table I, COR may order load tests, made by Contractor retained testing agency, on portions of building so affected. Load tests in accordance with ACI 318 and criteria of acceptability of concrete under test as given therein.
5. Concrete work, judged inadequate by structural analysis, by results of load test, or for any reason, shall be reinforced with additional construction or replaced, if directed by the COR.

2.4 BATCHING AND MIXING

- A. General: Concrete shall be "Ready-Mixed" and comply with ACI 318 and ASTM C94, except as specified. Batch mixing at the site is permitted. Mixing process and equipment must be approved by COR. With each batch of concrete, furnish certified delivery tickets listing information in Paragraph 16.1 and 16.2 of ASTM C94. Maximum delivery temperature of concrete is 38°C (100 degrees Fahrenheit). Minimum delivery temperature as follows:

Atmospheric Temperature	Minimum Concrete Temperature
-1. degrees to 4.4 degrees C (30 degrees to 40 degrees F)	15.6 degrees C (60 degrees F.)
-17 degrees C to -1.1 degrees C (0 degrees to 30 degrees F.)	21 degrees C (70 degrees F.)

PART 3 - EXECUTION

3.1 FORMWORK

- A. General: Design in accordance with ACI 347 is the responsibility of the Contractor. The Contractor shall retain a registered Professional Engineer to design the formwork, shores, and reshores.
1. Form boards and plywood forms may be reused for contact surfaces of exposed concrete only if thoroughly cleaned, patched, and repaired and COR approves their reuse.
 2. Provide forms for concrete footings unless COR determines forms are not necessary.
 3. Corrugated fiberboard forms: Place forms on a smooth firm bed, set tight, with no buckled cartons to prevent horizontal displacement, and in a dry condition when concrete is placed.
- B. Treating and Wetting: Treat or wet contact forms as follows:
1. Coat plywood and board forms with non-staining form sealer. In hot weather, cool forms by wetting with cool water just before concrete is placed.

2. Clean and coat removable metal forms with light form oil before reinforcement is placed. In hot weather, cool metal forms by thoroughly wetting with water just before placing concrete.
 3. Use sealer on reused plywood forms as specified for new material.
- C. Size and Spacing of Studs: Size and space studs, wales and other framing members for wall forms so as not to exceed safe working stress of kind of lumber used or to develop deflection greater than $1/270$ of free span of member.
- D. Unlined Forms: Use plywood forms to obtain a smooth finish for concrete surfaces. Tightly butt edges of sheets to prevent leakage. Back up all vertical joints solidly and nail edges of adjacent sheets to same stud with 6d box nails spaced not over 150 mm (6 inches) apart.
- E. Lined Forms: May be used in lieu of unlined plywood forms. Back up form lining solidly with square edge board lumber securely nailed to studs with all edges in close contact to prevent bulging of lining. No joints in lining and backing may coincide. Nail abutted edges of sheets to same backing board. Nail lining at not over 200 mm (8 inches) on center along edges and with at least one nail to each square foot of surface area; nails to be 3d blue shingle or similar nails with thin flatheads.
- F. Architectural Liner: Attach liner as recommended by the manufacturer with tight joints to prevent leakage.
- G. Wall Form Ties: Locate wall form ties in symmetrically level horizontal rows at each line of wales and in plumb vertical tiers. Space ties to maintain true, plumb surfaces. Provide one row of ties within 150 mm (6 inches) above each construction joint. Space through-ties adjacent to horizontal and vertical construction joints not over 450 mm (18 inches) on center.
1. Tighten row of ties at bottom of form just before placing concrete and, if necessary, during placing of concrete to prevent seepage of concrete and to obtain a clean line. Ties to be entirely removed shall be loosened 24 hours after concrete is placed and shall be pulled from least important face when removed.
 2. Coat surfaces of all metal that are to be removed with paraffin, cup grease or a suitable compound to facilitate removal.
- H. Inserts, Sleeves, and Similar Items: Flashing reglets, steel strips, masonry ties, anchors, wood blocks, nailing strips, grounds, inserts, wire hangers, sleeves, drains, guard angles, forms for floor hinge boxes, inserts or bond blocks for elevator guide rails and supports, and other items specified as furnished under this and other sections of specifications and required to be in their final position at time

concrete is placed shall be properly located, accurately positioned, and built into construction, and maintained securely in place.

1. Locate inserts or hanger wires for furred and suspended ceilings only in bottom of concrete joists, or similar concrete member of overhead concrete joist construction.
2. Install sleeves, inserts and similar items for mechanical services in accordance with drawings prepared specially for mechanical services. Contractor is responsible for accuracy and completeness of drawings and shall coordinate requirements for mechanical services and equipment.
3. Do not install sleeves in beams, joists or columns except where shown or permitted by COR. Install sleeves in beams, joists, or columns that are not shown, but are permitted by the COR, and require no structural changes, at no additional cost to the Government.
4. Minimum clear distance of embedded items such as conduit and pipe is at least three times diameter of conduit or pipe, except at stub-ups and other similar locations.
5. Provide recesses and blockouts in floor slabs for door closers and other hardware as necessary in accordance with manufacturer's instructions.

I. Construction Tolerances:

1. Set and maintain concrete formwork to assure erection of completed work within tolerances specified and to accommodate installation of other rough and finish materials. Accomplish remedial work necessary for correcting excessive tolerances. Erected work that exceeds specified tolerance limits shall be remedied or removed and replaced, at no additional cost to the Government.
2. Permissible surface irregularities for various classes of materials are defined as "finishes" in specification sections covering individual materials. They are to be distinguished from tolerances specified which are applicable to surface irregularities of structural elements.

3.2 PLACING REINFORCEMENT

- A. General: Details of concrete reinforcement in accordance with ACI 318 unless otherwise shown.
- B. Placing: Place reinforcement conforming to CRSI DA4, unless otherwise shown.
 1. Place reinforcing bars accurately and tie securely at intersections and splices with 1.6 mm (16 gauge) black annealed wire. Secure reinforcing bars against displacement during the placing of concrete

- by spacers, chairs, or other similar supports. Portions of supports, spacers, and chairs in contact with formwork shall be made of plastic in areas that will be exposed when building is occupied. Type, number, and spacing of supports conform to ACI 318. Where concrete slabs are placed on ground, use concrete blocks or other non-corrodible material of proper height, for support of reinforcement. Use of brick or stone supports will not be permitted.
2. Lap welded wire fabric at least 1 1/2 mesh panels plus end extension of wires not less than 300 mm (12 inches) in structural slabs. Lap welded wire fabric at least 1/2 mesh panels plus end extension of wires not less than 150 mm (6 inches) in slabs on grade.
 3. Splice column steel at no points other than at footings and floor levels unless otherwise shown.
- C. Spacing: Minimum clear distances between parallel bars, except in columns and multiple layers of bars in beams shall be equal to nominal diameter of bars. Minimum clear spacing is 25 mm (1 inch) or 1-1/3 times maximum size of coarse aggregate.
- D. Splicing: Splices of reinforcement made only as required or shown or specified. Accomplish splicing as follows:
1. Lap splices: Do not use lap splices for bars larger than Number 36 (Number 11). Minimum lengths of lap as shown.
 2. Mechanical Splices: Develop in tension and compression at least 125 percent of the yield strength (f_y) of the bars. Stresses of transition splices between two reinforcing bar sizes based on area of smaller bar. Provide mechanical splices at locations indicated. Use approved exothermic, tapered threaded coupling, or swaged and threaded sleeve. Exposed threads and swaging in the field not permitted.
 - a. Initial qualification: In the presence of COR, make three test mechanical splices of each bar size proposed to be spliced. Department of Veterans Affairs retained testing laboratory will perform load test.
 - b. During installation: Furnish, at no additional cost to the Government, one companion (sister) splice for every 50 splices for load testing. Department of Veterans Affairs retained testing laboratory will perform the load test.
- E. Bending: Bend bars cold, unless otherwise approved. Do not field bend bars partially embedded in concrete, except when approved by COR.

- F. Cleaning: Metal reinforcement, at time concrete is placed, shall be free from loose flaky rust, mud, oil, or similar coatings that will reduce bond.
- G. Future Bonding: Protect exposed reinforcement bars intended for bonding with future work by wrapping with felt and coating felt with a bituminous compound unless otherwise shown.

3.3 CONSTRUCTION JOINTS

- A. Unless otherwise shown, location of construction joints to limit individual placement shall not exceed 24,000 mm (80 feet) in any horizontal direction, except slabs on grade which shall have construction joints shown. Allow 48 hours to elapse between pouring adjacent sections unless this requirement is waived by COR.
- B. Allow 2 hours to elapse after column is cast before concrete of supported beam, girder or slab is placed. Place girders, beams, grade beams, column capitals, brackets, and haunches at the same time as slab unless otherwise shown.

3.4 EXPANSION JOINTS AND CONTRACTION JOINTS

- A. Clean expansion joint surfaces before installing premolded filler and placing adjacent concrete.
- B. Provide contraction (control) joints in floor slabs as indicated on the contract drawings. Joints shall be either formed or saw cut, to the indicated depth after the surface has been finished. Complete saw joints within 4 to 12 hours after concrete placement. Protect joints from intrusion of foreign matter.

3.5 PLACING CONCRETE

- A. Preparation:
 - 1. Remove hardened concrete, wood chips, shavings and other debris from forms.
 - 2. Remove hardened concrete and foreign materials from interior surfaces of mixing and conveying equipment.
 - 3. Have forms and reinforcement inspected and approved by COR before depositing concrete.
 - 4. Provide runways for wheeling equipment to convey concrete to point of deposit. Keep equipment on runways which are not supported by or bear on reinforcement. Provide similar runways for protection of vapor barrier on coarse fill.
- B. Bonding: Before depositing new concrete on or against concrete which has been set, thoroughly roughen and clean existing surfaces of laitance, foreign matter, and loose particles.
 - 1. Preparing surface for applied topping:

- a. Remove laitance, mortar, oil, grease, paint, or other foreign material by sand blasting. Clean with vacuum type equipment to remove sand and other loose material.
 - b. Broom clean and keep base slab wet for at least four hours before topping is applied.
 - c. Use a thin coat of one part Portland cement, 1.5 parts fine sand, bonding admixture; and water at a 50: 50 ratio and mix to achieve the consistency of thick paint. Apply to a damp base slab by scrubbing with a stiff fiber brush. New concrete shall be placed while the bonding grout is still tacky.
- C. Conveying Concrete: Convey concrete from mixer to final place of deposit by a method which will prevent segregation. Method of conveying concrete is subject to approval of COR.
- D. Placing: For special requirements see Paragraphs, HOT WEATHER and COLD WEATHER.
 1. Deposit concrete in forms as near as practicable in its final position. Prevent splashing of forms or reinforcement with concrete in advance of placing concrete.
 2. Do not drop concrete freely more than 3000 mm (10 feet) for concrete containing the high-range water-reducing admixture (superplasticizer) WEATHER.
 3. Do not place concrete when weather conditions prevent proper placement and consolidation, or when concrete has attained its initial set, or has contained its water or cement content more than 1 1/2 or 1500 mm (5 feet) for conventional concrete. Where greater drops are required, use a tremie or flexible spout (canvas elephant trunk), attached to a suitable hopper.
 4. Discharge contents of tremies or flexible spouts in horizontal layers not exceeding 500 mm (20 inches) in thickness, and space tremies such as to provide a minimum of lateral movement of concrete.
 5. Continuously place concrete until an entire unit between construction joints is placed. Rate and method of placing concrete shall be such that no concrete between construction joints will be deposited upon or against partly set concrete, after its initial set has taken place, or after 45 minutes of elapsed time during concrete placement.
 6. On bottom of members with severe congestion of reinforcement, deposit 25 mm (1 inch) layer of flowing concrete containing the specified high-range water-reducing admixture (superplasticizer). Successive concrete lifts may be a continuation of this concrete or concrete with a conventional slump.

7. Concrete on metal deck:

a. Concrete on metal deck shall be minimum thickness shown. Allow for deflection of steel beams and metal deck under the weight of wet concrete in calculating concrete quantities for slab.

1) The Contractor shall become familiar with deflection characteristics of structural frame to include proper amount of additional concrete due to beam/deck deflection.

E. Consolidation: Conform to ACI 309. Immediately after depositing, spade concrete next to forms, work around reinforcement and into angles of forms, tamp lightly by hand, and compact with mechanical vibrator applied directly into concrete at approximately 450 mm (18 inch) intervals. Mechanical vibrator shall be power driven, hand operated type with minimum frequency of 5000 cycles per minute having an intensity sufficient to cause flow or settlement of concrete into place. Vibrate concrete to produce thorough compaction, complete embedment of reinforcement and concrete of uniform and maximum density without segregation of mix. Do not transport concrete in forms by vibration.

1. Use of form vibration shall be approved only when concrete sections are too thin or too inaccessible for use of internal vibration.

2. Carry on vibration continuously with placing of concrete. Do not insert vibrator into concrete that has begun to set.

3.6 HOT WEATHER

A. Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by COR.

3.7 COLD WEATHER

A. Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by COR.

3.8 PROTECTION AND CURING

A. Conform to ACI 308: Initial curing shall immediately follow the finishing operation. Protect exposed surfaces of concrete from premature drying, wash by rain and running water, wind, mechanical injury, and

excessively hot or cold temperatures. Keep concrete not covered with membrane or other curing material continuously wet for at least 7 days after placing, except wet curing period for high-early-strength concrete shall be not less than 3 days. Keep wood forms continuously wet to prevent moisture loss until forms are removed. Cure exposed concrete surfaces as described below. Other curing methods may be used if approved by COR.

1. Liquid curing and sealing compounds: Apply by power-driven spray or roller in accordance with the manufacturer's instructions. Apply immediately after finishing. Maximum coverage 10m²/L (400 square feet per gallon) on steel troweled surfaces and 7.5m²/L (300 square feet per gallon) on floated or broomed surfaces for the curing/sealing compound.
2. Plastic sheets: Apply as soon as concrete has hardened sufficiently to prevent surface damage. Utilize widest practical width sheet and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with tape.
3. Paper: Utilize widest practical width paper and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with sand, wood planks, pressure-sensitive tape, mastic or glue.

3.9 REMOVAL OF FORMS

- A. Remove in a manner to assure complete safety of structure after the following conditions have been met.
 1. Where structure as a whole is supported on shores, forms for beams and girder sides, columns, and similar vertical structural members may be removed after 24 hours, provided concrete has hardened sufficiently to prevent surface damage and curing is continued without any lapse in time as specified for exposed surfaces.
 2. Take particular care in removing forms of architectural exposed concrete to insure surfaces are not marred or gouged, and that corners and arises are true, sharp and unbroken.
- B. Control Test: Use to determine if the concrete has attained sufficient strength and curing to permit removal of supporting forms. Cylinders required for control tests taken in accordance with ASTM C172, molded in accordance with ASTM C31, and tested in accordance with ASTM C39. Control cylinders cured and protected in the same manner as the structure they represent. Supporting forms or shoring not removed until strength of control test cylinders have attained at least 70 percent of minimum 28-day compressive strength specified. Exercise care to assure

that newly unsupported portions of structure are not subjected to heavy construction or material loading.

- C. Reshoring: Reshoring is required if superimposed load plus dead load of the floor exceeds the capacity of the floor at the time of loading. Reshoring accomplished in accordance with ACI 347 at no additional cost to the Government.

3.10 CONCRETE SURFACE PREPARATION

- A. Metal Removal: Unnecessary metal items cut back flush with face of concrete members.
- B. Patching: Maintain curing and start patching as soon as forms are removed. Do not apply curing compounds to concrete surfaces requiring patching until patching is completed. Use cement mortar for patching of same composition as that used in concrete. Use white or gray Portland cement as necessary to obtain finish color matching surrounding concrete. Thoroughly clean areas to be patched. Cut out honeycombed or otherwise defective areas to solid concrete to a depth of not less than 25 mm (1 inch). Cut edge perpendicular to surface of concrete. Saturate with water area to be patched, and at least 150 mm (6 inches) surrounding before placing patching mortar. Give area to be patched a brush coat of cement grout followed immediately by patching mortar. Cement grout composed of one part Portland cement, 1.5 parts fine sand, bonding admixture, and water at a 50:50 ratio, mix to achieve consistency of thick paint. Mix patching mortar approximately 1 hour before placing and remix occasionally during this period without addition of water. Compact mortar into place and screed slightly higher than surrounding surface. After initial shrinkage has occurred, finish to match color and texture of adjoining surfaces. Cure patches as specified for other concrete. Fill form tie holes which extend entirely through walls from unexposed face by means of a pressure gun or other suitable device to force mortar through wall. Wipe excess mortar off exposed face with a cloth.
- C. Upon removal of forms, clean vertical concrete surface that is to receive bonded applied cementitious application with wire brushes or by sand blasting to remove unset material, laitance, and loose particles to expose aggregates to provide a clean, firm, granular surface for bond of applied finish.

3.11 CONCRETE FINISHES

- A. Vertical and Overhead Surface Finishes:
 - 1. Unfinished areas: Vertical and overhead concrete surfaces exposed in pipe basements, elevator and dumbwaiter shafts, pipe spaces, pipe

trenches, above suspended ceilings, manholes, and other unfinished areas will not require additional finishing.

2. Interior and exterior exposed areas finished: Give a grout finish of uniform color and smooth finish treated as follows:
 - a. After concrete has hardened and laitance, fins and burrs removed, scrub concrete with wire brushes. Clean stained concrete surfaces by use of a hone stone.
 - b. Apply grout composed of one part of Portland cement, one part fine sand, smaller than a 600 μ m (No. 30) sieve. Work grout into surface of concrete with cork floats or fiber brushes until all pits, and honeycombs are filled.
 - c. After grout has hardened slightly, but while still plastic, scrape grout off with a sponge rubber float and, about 1 hour later, rub concrete vigorously with burlap to remove any excess grout remaining on surfaces.
 - d. In hot, dry weather use a fog spray to keep grout wet during setting period. Complete finish of area in same day. Make limits of finished areas at natural breaks in wall surface. Leave no grout on concrete surface overnight.

B. Slab Finishes:

1. Monitoring and Adjustment: Provide continuous cycle of placement, measurement, evaluation and adjustment of procedures to produce slabs within specified tolerances. Monitor elevations of structural steel in key locations before and after concrete placement to establish typical deflection patterns for the structural steel. Determine elevations of cast-in-place slab soffits prior to removal of shores. Provide information to COR and floor consultant for evaluation and recommendations for subsequent placements.
2. Set perimeter forms to serve as screed using either optical or laser instruments. For slabs on grade, wet screeds may be used to establish initial grade during strike-off, unless COR determines that the method is proving insufficient to meet required finish tolerances and directs use of rigid screed guides. Where wet screeds are allowed, they shall be placed using grade stakes set by optical or laser instruments. Use rigid screed guides, as opposed to wet screeds, to control strike-off elevation for all types of elevated (non slab-on-grade) slabs. Divide bays into halves or thirds by hard screeds. Adjust as necessary where monitoring of previous placements indicates unshored structural steel deflections to other than a level profile.

3. Place slabs monolithically. Once slab placement commences, complete finishing operations within same day. Slope finished slab to floor drains where they occur, whether shown or not.
4. Use straightedges specifically made for screeding, such as hollow magnesium straightedges or power strike-offs. Do not use pieces of dimensioned lumber. Strike off and screed slab to a true surface at required elevations. Use optical or laser instruments to check concrete finished surface grade after strike-off. Repeat strike-off as necessary. Complete screeding before any excess moisture or bleeding water is present on surface. Do not sprinkle dry cement on the surface.
5. Immediately following screeding, and before any bleed water appears, use a 3000 mm (10 foot) wide highway straightedge in a cutting and filling operation to achieve surface flatness. Do not use bull floats or darbys, except that darbying may be allowed for narrow slabs and restricted spaces.
6. Wait until water sheen disappears and surface stiffens before proceeding further. Do not perform subsequent operations until concrete will sustain foot pressure with maximum of 6 mm (1/4 inch) indentation.
7. 8. Float Finish: Slabs to receive unbonded toppings, steel trowel finish, fill, mortar setting beds, or a built-up roof, and ramps, stair treads, platforms (interior and exterior), and equipment pads shall be floated to a smooth, dense uniform, sandy textured finish. During floating, while surface is still soft, check surface for flatness using a 3000 mm (10 foot) highway straightedge. Correct high spots by cutting down and correct low spots by filling in with material of same composition as floor finish. Remove any surface projections and re-float to a uniform texture.
8. Finished slab flatness (FF) and levelness (FL) values comply with the following minimum requirements:
 - a. Slab on Grade:
 - a) Specified overall value FF 50/FL 33
 - b) Minimum local value FF 25/FL 17
 - b. "Specified overall value" is based on the composite of all measured values in a placement derived in accordance with ASTM E1155.
 - c. "Minimum local value" (MLV) describes the flatness or levelness below which repair or replacement is required. MLV is based on the results of an individual placement and applies to a minimum local

area. Minimum local area boundaries may not cross a construction joint or expansion joint. A minimum local area will be bounded by construction and/or control joints, or by column lines and/or half-column lines, whichever is smaller.

9. Measurements

- a. Department of Veterans Affairs retained testing laboratory will take measurements as directed by COR, to verify compliance with FF, FL, and other finish requirements. Measurements will occur within 72 hours after completion of concrete placement (weekends and holidays excluded). Make measurements before shores or forms are removed to insure the "as-built" levelness is accurately assessed. Profile data for above characteristics may be collected using a laser level or any Type II apparatus (ASTM E1155, "profileograph" or "dipstick"). Contractor's surveyor shall establish reference elevations to be used by Department of Veterans Affairs retained testing laboratory.
- b. Contractor not experienced in using FF and FL criteria is encouraged to retain the services of a floor consultant to assist with recommendations concerning adjustments to slab thicknesses, finishing techniques, and procedures on measurements of the finish as it progresses in order to achieve the specific flatness and levelness numbers.

10. Acceptance/ Rejection:

- a. If individual slab section measures less than either of specified minimum local F_F/F_L numbers, that section shall be rejected and remedial measures shall be required. Sectional boundaries may be set at construction and contraction (control) joints, and not smaller than one-half bay.
- b. If composite value of entire slab installation, combination of all local results, measures less than either of specified overall F_F/F_L numbers, then whole slab shall be rejected and remedial measures shall be required.

11. Remedial Measures for Rejected Slabs: Correct rejected slab areas by grinding, planing, surface repair with underlayment compound or repair topping, retopping, or removal and replacement of entire rejected slab areas, as directed by COR, until a slab finish constructed within specified tolerances is accepted.

3.12 APPLIED TOPPING

- A. Separate concrete topping on floor base slab of thickness and strength shown. Topping mix shall have a maximum slump of 200 mm (8 inches) for

concrete containing a high-range water-reducing admixture (superplasticizer) and 100 mm (4 inches) for conventional mix. Neatly bevel or slope at door openings and at slabs adjoining spaces not receiving an applied finish.

- B. Placing: Place continuously until entire section is complete, struck off with straightedge, leveled with a highway straightedge or highway bull float, floated and troweled by machine to a hard dense finish. Slope to floor drains as required. Do not start floating until free water has disappeared and no water sheen is visible. Allow drying of surface moisture naturally. Do not hasten by "dusting" with cement or sand.

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SECTION 051200
STRUCTURAL STEEL FRAMING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Structural steel.
 - 2. Field-installed shear connectors.
 - 3. Grout.

1.3 DEFINITIONS

- A. Retain terms that remain after this Section has been edited for a project.
- B. See Evaluations for information about what items are and are not classified as structural steel in AISC 303.
- C. Structural Steel: Elements of the structural frame indicated on Drawings and as described in AISC 303, "Code of Standard Practice for Steel Buildings and Bridges."
- D. Heavy Sections: Rolled and built-up sections as follows:
 - 1. Shapes included in ASTM A6/A6M with flanges thicker than 1-1/2 inches.
 - 2. Welded built-up members with plates thicker than 2 inches.
 - 3. Column base plates thicker than 2 inches.
- E. Demand Critical Welds: Those welds, the failure of which would result in significant degradation of the strength and stiffness of the Seismic-Load-Resisting System and which are indicated as "Demand Critical" or "Seismic Critical" on Drawings.

1.4 COORDINATION

- A. Coordinate selection of shop primers with topcoats to be applied over them. Comply with paint and coating manufacturers' written recommendations to ensure that shop primers and topcoats are compatible with one another.
- B. Coordinate installation of anchorage items to be embedded in or attached to other construction without delaying the Work. Provide setting diagrams, sheet metal templates, instructions, and directions for installation.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product, submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
- B. Shop Drawings: Show fabrication of structural-steel components:
 - 1. Include details of cuts, connections, splices, camber, holes, and other pertinent data.
 - 2. Include embedment Drawings.
 - 3. Indicate welds by standard AWS symbols, distinguishing between shop and field welds, and show size, length, and type of each weld. Show backing bars that are to be removed and supplemental fillet welds where backing bars are to remain.
 - 4. Indicate type, size, and length of bolts, distinguishing between shop and field bolts. Identify pretensioned and slip-critical, high-strength bolted connections.
 - 5. Identify members and connections of the Seismic-Load-Resisting System.
 - 6. Indicate locations and dimensions of protected zones.
 - 7. Identify demand critical welds.
- C. Welding Procedure Specifications (WPSs) and Procedure Qualification Records (PQRs): Provide according to AWS D1.1/D1.1M, "Structural Welding Code - Steel," for each welded joint whether prequalified or qualified by testing, including the following:
 - 1. Power source (constant current or constant voltage).
 - 2. Electrode manufacturer and trade name, for demand critical welds.

1.6 INFORMATIONAL SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
 - 1. Qualification Data.
 - 2. Welding certificates.
 - 3. Paint Compatibility Certificates: From manufacturers of topcoats applied over shop primers, certifying that shop primers are compatible with topcoats.
 - 4. Mill test reports for structural steel, including chemical and physical properties.
 - 5. Product Test Report for the following:
 - Bolts, nuts, and washers including mechanical properties and chemical analysis.
 - Direct-tension indicators.
 - Tension-control, high-strength, bolt-nut-washer assemblies.
 - Shear stud connectors.

- Shop primers.
 - Nonshrink grout.
- B. Survey of existing conditions.
 - C. Source quality-control reports.
 - D. Field quality-control reports.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications: A qualified installer who participates in the AISC Quality Certification Program and is designated an AISC-Certified Erector.
- B. Shop-Painting Applicators: Qualified according to AISC's Sophisticated Paint Endorsement P1 or to SSPC-QP 3, "Standard Procedure for Evaluating Qualifications of Shop Painting Applicators."
- C. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- D. Delivery, Storage, and Handling.
- E. Store materials to permit easy access for inspection and identification. Keep steel members off ground and spaced by using pallets, dunnage, or other supports and spacers. Protect steel members and packaged materials from corrosion and deterioration.
 - 1. Do not store materials on structure in a manner that might cause distortion, damage, or overload to members or supporting structures. Repair or replace damaged materials or structures as directed.
- F. Store fasteners in a protected place in sealed containers with manufacturer's labels intact.
 - 1. Fasteners may be repackaged provided Owner's testing and inspecting agency observes repackaging and seals containers.
 - 2. Clean and relubricate bolts and nuts that become dry or rusty before use.
 - 3. Comply with manufacturers' written recommendations for cleaning and lubricating ASTM F1852 fasteners and for retesting fasteners after lubrication.

PART 2 - PRODUCTS

2.1 STRUCTURAL-STEEL MATERIALS

- A. W-Shapes: ASTM A992/A992M
- B. Channels, Angles, S-Shapes: ASTM A36/A36M
- C. Plate and Bar: ASTM A36

- D. Corrosion-Resisting Structural-Steel Shapes, Plates, and Bars: ASTM A588/A588M, Grade 50.
- E. Cold-Formed Hollow Structural Sections: ASTM A500/A500M, Grade B, structural tubing.
- F. Bolts, Connectors, and Anchors
1. High-Strength Bolts, Nuts, and Washers: ASTM A325, Type 1, heavy-hex steel structural bolts; ASTM A563, Grade C, heavy-hex carbon-steel nuts; and ASTM F436, Type 1, hardened carbon-steel washers; all with plain finish.
- G. Zinc-Coated High-Strength Bolts, Nuts, and Washers: ASTM A325, Type 1, heavy-hex steel structural bolts; ASTM A563, Grade DH heavy-hex carbon-steel nuts; and ASTM F436, Type 1, hardened carbon-steel washers.
1. Finish: Hot-dip or mechanically deposited zinc coating.
 2. Direct-Tension Indicators: ASTM F959, Type 325 compressible-washer type with mechanically deposited zinc coating finish.
- H. Tension-Control, High-Strength Bolt-Nut-Washer Assemblies: ASTM F1852, Type 1, round head assemblies consisting of steel structural bolts with splined ends, heavy-hex carbon-steel nuts, and hardened carbon-steel washers.
- I. Shear Connectors: ASTM A108, Grades 1015 through 1020, headed-stud type, cold-finished carbon steel; AWS D1.1/D1.1M, Type B.
- J. Unheaded Anchor Rods: ASTM F1554, Grade 55, weldable:
1. Configuration: Straight.
 2. Nuts: ASTM A563 heavy-hex carbon steel.
 3. Plate Washers: ASTM A36/A36M carbon steel.
 4. Washers: ASTM F436 Type 1, hardened carbon steel.
- K. Headed Anchor Rods: ASTM F1554, Grade 55, weldable straight.
1. Nuts: ASTM A563 heavy-hex carbon steel.
 2. Plate Washers: ASTM A36/A36M carbon steel.
 3. Washers: ASTM F436 Type 1, hardened carbon steel.
- L. Threaded Rods: ASTM A36/A36M.
1. Nuts: ASTM A563 heavy-hex carbon steel.
- M. Low-Emitting Materials: Paints and coatings shall comply with the testing and product requirements of the California Department of Public Health's (formerly, the California Department of Health Services') "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."

- N. Primer: SSPC-Paint 25, Type I and Type II, zinc oxide, alkyd, linseed oil primer.
- O. Primer: SSPC-Paint 25 BCS, Type I and Type II, zinc oxide, alkyd, linseed oil primer.
- P. Primer: SSPC-Paint 23, latex primer.
- Q. Primer: Fabricator's standard lead- and chromate-free, nonasphaltic, rust-inhibiting primer complying with MPI#79 and compatible with topcoat.
- R. Galvanizing Repair Paint: MPI#18, MPI#19, or SSPC-Paint 20.

2.2 GROUT

- A. Metallic, Shrinkage-Resistant Grout: ASTM C1107/C1107M, factory-packaged, metallic aggregate grout, mixed with water to consistency suitable for application and a 30-minute working time.
- B. Nonmetallic, Shrinkage-Resistant Grout: ASTM C1107/C1107M, factory-packaged, nonmetallic aggregate grout, noncorrosive and nonstaining, mixed with water to consistency suitable for application and a 30-minute working time.

2.3 FABRICATION

- A. Structural Steel: Fabricate and assemble in shop to greatest extent possible. Fabricate according to AISC 303, "Code of Standard Practice for Steel Buildings and Bridges," and to AISC 360:
 - 1. Camber structural-steel members where indicated.
 - 2. Fabricate beams with rolling camber up.
 - 3. Identify high-strength structural steel according to ASTM A6/A6M and maintain markings until structural steel has been erected.
 - 4. Mark and match-mark materials for field assembly.
 - 5. Complete structural-steel assemblies, including welding of units, before starting shop-priming operations.
- B. Thermal Cutting: Perform thermal cutting by machine to greatest extent possible.
 - 1. Plane thermally cut edges to be welded to comply with requirements in AWS D1.1/D1.1M.
- C. Bolt Holes: Cut, drill, mechanically thermal cut, or punch standard bolt holes perpendicular to metal surfaces.
- D. Finishing: Accurately finish ends of columns and other members transmitting bearing loads.

- E. Cleaning: Clean and prepare steel surfaces that are to remain unpainted according to SSPC-SP 2, "Hand Tool Cleaning or SSPC-SP 3, "Power Tool Cleaning.
- F. Shear Connectors: Prepare steel surfaces as recommended by manufacturer of shear connectors. Use automatic end welding of headed-stud shear connectors according to AWS D1.1/D1.1M and manufacturer's written instructions.
- G. Steel Wall-Opening Framing: Select true and straight members for fabricating steel wall-opening framing to be attached to structural-steel frame. Straighten as required to provide uniform, square, and true members in completed wall framing. Build up welded framing, weld exposed joints continuously, and grind smooth.
- H. Welded Door Frames: Build up welded door frames attached to structural-steel frame. Weld exposed joints continuously and grind smooth. Plug-weld fixed steel bar stops to frames. Secure removable stops to frames with countersunk machine screws, uniformly spaced not more than 10 inches O.C. unless otherwise indicated.
- I. Holes: Provide holes required for securing other work to structural steel and for other work to pass through steel members.
 - 1. Cut, drill, or punch holes perpendicular to steel surfaces. Do not thermally cut bolt holes or enlarge holes by burning.
 - 2. Baseplate Holes: Cut, drill, mechanically thermal cut, or punch holes perpendicular to steel surfaces.
 - 3. Weld threaded nuts to framing and other specialty items indicated to receive other work.

2.4 SHOP CONNECTIONS

- A. High-Strength Bolts: Shop install high-strength bolts according to RCSC's "Specification for Structural Joints Using ASTM A325 or A490 Bolts" for type of bolt and type of joint specified.
 - 1. Joint Type: Snug tightened.
- B. Weld Connections: Comply with AWS D1.1/D1.1M for tolerances, appearances, welding procedure specifications, weld quality, and methods used in correcting welding work.
 - 1. Assemble and weld built-up sections by methods that maintain true alignment of axes without exceeding tolerances in AISC 303 for mill material.

2.5 SHOP PRIMING

- A. Shop prime steel surfaces except the following:
 - 1. Surfaces embedded in concrete or mortar. Extend priming of partially embedded members to a depth of 2 inches.
 - 2. Surfaces to be field welded.
 - 3. Surfaces of high-strength bolted, slip-critical connections.
 - 4. Surfaces to receive sprayed fire-resistive materials (applied fireproofing).
 - 5. Galvanized surfaces.
 - 6. Surfaces enclosed in interior construction.
- B. Surface Preparation: Clean surfaces to be painted. Remove loose rust and mill scale and spatter, slag, or flux deposits. Prepare surfaces according to the following specifications and standards:
 - 1. SSPC-SP 2, "Hand Tool Cleaning."
 - 2. SSPC-SP 3, "Power Tool Cleaning."
 - 3. SSPC-SP 7/NACE No. 4, "Brush-off Blast Cleaning."
 - 4. SSPC-SP 11, "Power Tool Cleaning to Bare Metal."
 - 5. SSPC-SP 14/NACE No. 8, "Industrial Blast Cleaning."
 - 6. SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."
 - 7. SSPC-SP 10/NACE No. 2, "Near-White Blast Cleaning."
 - 8. SSPC-SP 5/NACE No. 1, "White Metal Blast Cleaning."
 - 9. SSPC-SP 8, "Pickling."
- C. Priming: Immediately after surface preparation, apply primer according to manufacturer's written instructions and at rate recommended by SSPC to provide a minimum dry film thickness of 1.5 mils. Use priming methods that result in full coverage of joints, corners, edges, and exposed surfaces.
 - 1. Stripe paint corners, crevices, bolts, welds, and sharp edges.
 - 2. Apply two coats of shop paint to surfaces that are inaccessible after assembly or erection. Change color of second coat to distinguish it from first.
- D. Painting: Prepare steel and apply a one-coat, nonasphaltic primer complying with SSPC-PS Guide 7.00, "Painting System Guide 7.00: Guide for Selecting One-Coat Shop Painting Systems," to provide a dry film thickness of not less than 1.5 mils.

2.6 GALVANIZING

- A. Hot-Dip Galvanized Finish - Structural Members: Apply zinc coating by the hot-dip process to structural steel according to ASTM A153.
 - 1. Fill vent and drain holes that are exposed in the finished Work unless they function as weep holes, by plugging with zinc solder and filing off smooth.
 - 2. Galvanize lintels, shelf angles, and welded door frames attached to structural-steel frame and located in exterior walls.
- B. Hot-Dip Galvanized Finish - Structural Bolts and Fastening Hardware: Apply zinc coating by the hot-dip process to structural steel according to ASTM A153.

2.7 SOURCE QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform shop tests and inspections.
 - 1. Provide testing agency with access to places where structural-steel work is being fabricated or produced to perform tests and inspections.
- B. Bolted Connections: Inspect shop-bolted connections according to RCSC's "Specification for Structural Joints Using ASTM A325 or A490 Bolts."
- C. Welded Connections: Visually inspect shop-welded connections according to AWS D1.1/D1.1M and the following inspection procedures, at testing agency's option:
 - 1. Liquid Penetrant Inspection: ASTM E165.
 - 2. Magnetic Particle Inspection: ASTM E709; performed on root pass and on finished weld. Cracks or zones of incomplete fusion or penetration are not accepted.
 - 3. Ultrasonic Inspection: ASTM E164.
 - 4. Radiographic Inspection: ASTM E94.
- D. In addition to visual inspection, test and inspect shop-welded shear connectors according to requirements in AWS D1.1/D1.1M for stud welding and as follows:
 - 1. Perform bend tests if visual inspections reveal either a less-than-continuous 360-degree flash or welding repairs to any shear connector.
 - 2. Conduct tests according to requirements in AWS D1.1/D1.1M on additional shear connectors if weld fracture occurs on shear connectors already tested.
- E. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify, with certified steel erector present, elevations of concrete- and masonry-bearing surfaces and locations of anchor rods, bearing plates, and other embedments for compliance with requirements.
 - 1. Prepare a certified survey of existing conditions. Include bearing surfaces, anchor rods, bearing plates, and other embedments showing dimensions, locations, angles, and elevations.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Provide temporary shores, guys, braces, and other supports during erection to keep structural steel secure, plumb, and in alignment against temporary construction loads and loads equal in intensity to design loads. Remove temporary supports when permanent structural steel, connections, and bracing are in place unless otherwise indicated.
 - 1. Do not remove temporary shoring supporting composite deck construction until cast-in-place concrete has attained its design compressive strength.

3.3 ERECTION

- A. Set structural steel accurately in locations and to elevations indicated and according to AISC 303 and AISC 360.
- B. Baseplates, Bearing Plates and Leveling Plates: Clean concrete- and masonry-bearing surfaces of bond-reducing materials, and roughen surfaces prior to setting plates. Clean bottom surface of plates.
 - 1. Set plates for structural members on wedges, shims, or setting nuts as required.
 - 2. Weld plate washers to top of baseplate.
 - 3. Snug-tighten anchor rods after supported members have been positioned and plumbed. Do not remove wedges or shims but, if protruding, cut off flush with edge of plate before packing with grout.
 - 4. Promptly pack grout solidly between bearing surfaces and plates so no voids remain. Neatly finish exposed surfaces; protect grout and allow to cure. Comply with manufacturer's written installation instructions for shrinkage-resistant grouts.
- C. Maintain erection tolerances of structural steel within AISC 303 "Code of Standard Practice for Steel Buildings and Bridges."

- D. Align and adjust various members that form part of complete frame or structure before permanently fastening. Before assembly, clean bearing surfaces and other surfaces that are in permanent contact with members. Perform necessary adjustments to compensate for discrepancies in elevations and alignment.
 - 1. Level and plumb individual members of structure.
 - 2. Make allowances for difference between temperature at time of erection and mean temperature when structure is completed and in service.
- E. Splice members only where indicated.
- F. Do not use thermal cutting during erection unless approved by the Engineer. Finish thermally cut sections within smoothness limits in AWS D1.1/D1.1M.
- G. Do not enlarge unfair holes in members by burning or using drift pins. Ream holes that must be enlarged to admit bolts.
- H. Shear Connectors: Prepare steel surfaces as recommended by manufacturer of shear connectors. Use automatic end welding of headed-stud shear connectors according to AWS D1.1/D1.1M and manufacturer's written instructions.

3.4 FIELD CONNECTIONS

- A. High-Strength Bolts: Install high-strength bolts according to RCSC's "Specification for Structural Joints Using ASTM A325 or A490 Bolts" for type of bolt and type of joint specified.
- B. Weld Connections: Comply with AWS D1.1/D1.1M for tolerances, appearances, welding procedure specifications, weld quality, and methods used in correcting welding work:
 - 1. Comply with AISC 303 and AISC 360 for bearing, alignment, adequacy of temporary connections, and removal of paint on surfaces adjacent to field welds.
 - 2. Remove backing bars or runoff tabs, back gouge, and grind steel smooth.
 - 3. Assemble and weld built-up sections by methods that maintain true alignment of axes without exceeding tolerances in AISC 303 "Code of Standard Practice for Steel Buildings and Bridges," for mill material.

3.5 FIELD QUALITY CONTROL

- A. Special Inspections: Engage a qualified special inspector to perform the following special inspections:
 - 1. Verify structural-steel materials and inspect steel frame joint details.

2. Verify weld materials and inspect welds.
 3. Verify connection materials and inspect high-strength bolted connections.
- B. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- C. Bolted Connections: Inspect bolted connections according to RCSC's "Specification for Structural Joints Using ASTM A325 or A490 Bolts."
- D. Welded Connections: Visually inspect field welds according to AWS D1.1/D1.1M.
1. In addition to visual inspection, test and inspect field welds according to AWS D1.1/D1.1M and the following inspection procedures, at testing agency's option:
 - a. Liquid Penetrant Inspection: ASTM E165.
 - b. Magnetic Particle Inspection: ASTM E709; performed on root pass and on finished weld. Cracks or zones of incomplete fusion or penetration are not accepted.
 - c. Ultrasonic Inspection: ASTM E164.
 - d. Radiographic Inspection: ASTM E94.
- E. In addition to visual inspection, test and inspect field-welded shear connectors according to requirements in AWS D1.1/D1.1M for stud welding and as follows:
1. Perform bend tests if visual inspections reveal either a less-than-continuous 360-degree flash or welding repairs to any shear connector.
 2. Conduct tests according to requirements in AWS D1.1/D1.1M on additional shear connectors if weld fracture occurs on shear connectors already tested.

3.6 REPAIRS AND PROTECTION

- A. Galvanized Surfaces: Clean areas where galvanizing is damaged or missing and repair galvanizing to comply with ASTM A780/A780M.
- B. Touchup Painting: Immediately after erection, clean exposed areas where primer is damaged or missing and paint with the same material as used for shop painting to comply with SSPC-PA 1 for touching up shop-painted surfaces.
1. Clean and prepare surfaces by SSPC-SP 2 hand-tool cleaning or SSPC-SP 3 power-tool cleaning.

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**SECTION 07 84 00
FIRESTOPPING**

PART 1 GENERAL

1.1 DESCRIPTION

- A. Closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction.
- B. Closure of openings in walls against penetration of gases or smoke in smoke partitions.

1.2 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers literature, data, and installation instructions for types of firestopping and smoke stopping used.
- C. List of FM, UL, or WH classification number of systems installed.
- D. Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.

1.3 DELIVERY AND STORAGE

- A. Deliver materials in their original unopened containers with manufacturer's name and product identification.
- B. Store in a location providing protection from damage and exposure to the elements.

1.4 WARRANTY

- A. Firestopping work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21, except extend the warranty period to five years.

1.5 QUALITY ASSURANCE

- A. FM, UL, or WH or other approved laboratory tested products will be acceptable.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - E84-10.....Surface Burning Characteristics of Building Materials
 - E814-11.....Fire Tests of Through-Penetration Fire Stops

- C. Factory Mutual Engineering and Research Corporation (FM):
Annual Issue Approval Guide Building Materials
- D. Underwriters Laboratories, Inc. (UL):
Annual Issue Building Materials Directory
Annual Issue Fire Resistance Directory
1479-10.....Fire Tests of Through-Penetration Firestops
- E. Warnock Hersey (WH):
Annual Issue Certification Listings

PART 2 - PRODUCTS

2.1 FIRESTOP SYSTEMS

- A. Use either factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke.
- B. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating to maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 100 mm (4 in) nominal pipe or 0.01 m² (16 sq. in.) in overall cross sectional area.
- C. Products requiring heat activation to seal an opening by its intumescence shall exhibit a demonstrated ability to function as designed to maintain the fire barrier.
- D. Firestop sealants used for firestopping or smoke sealing shall have following properties:
 - 1. Contain no flammable or toxic solvents.
 - 2. Have no dangerous or flammable out gassing during the drying or curing of products.
 - 3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.
 - 4. When used in exposed areas, shall be capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

- E. Firestopping system or devices used for penetrations by glass pipe, plastic pipe or conduits, unenclosed cables, or other non-metallic materials shall have following properties:
 - 1. Classified for use with the particular type of penetrating material used.
 - 2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.
 - 3. Intumescent products which would expand to seal the opening and act as fire, smoke, toxic fumes, and, water sealant.
- F. Maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84.
- G. FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.
- H. Materials to be asbestos free.

2.2 SMOKE STOPPING IN SMOKE PARTITIONS

- A. Use silicone sealant in smoke partitions approved for the specific purpose.
- B. Use mineral fiber filler and bond breaker behind sealant.
- C. Sealants shall have a maximum flame spread of 25 and smoke developed of 50 when tested in accordance with E84.
- D. When used in exposed areas capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Submit product data and installation instructions, as required by article, submittals, after an on site examination of areas to receive firestopping.

3.2 PREPARATION

- A. Remove dirt, grease, oil, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.
- B. Remove insulation on insulated pipe for a distance of 150 mm (six inches) on either side of the fire rated assembly prior to applying the

firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.

3.3 INSTALLATION

- A. Do not begin work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.
- B. Install firestopping systems with smoke stopping in accordance with FM, UL, WH, or other approved system details and installation instructions.
- C. Install smoke stopping seals in smoke partitions.

3.4 CLEAN-UP AND ACCEPTANCE OF WORK

- A. As work is completed, remove materials, litter, and debris.
- B. Do not move materials and equipment to the next-scheduled work area until completed work is inspected and accepted by the COR.
- C. Clean up spills of liquid type materials.

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SECTION 09 91 00
PAINTING

PART 1-GENERAL

1.1 DESCRIPTION

- A. Section specifies field painting.
- B. Section specifies prime coats which may be applied in shop under other sections.
- C. Painting includes coatings specified, and striping or markers and identity markings.

1.2 RELATED WORK

- A. Shop prime painting of steel and ferrous metals: Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, and Division 26 - ELECTRICAL.

1.3 SUBMITTALS - Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.

- A. Manufacturer's Literature and Data:
 - 1. Before work is started, or sample panels are prepared, submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.
- B. Manufacturers' Certificates indicating compliance with specified requirements:
 - 1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
 - 2. High temperature aluminum paint.
 - 3. Epoxy coating.
 - 4. Intumescent clear coating or fire retardant paint.
 - 5. Plastic floor coating.

1.4 DELIVERY AND STORAGE

- A. Deliver materials to site in manufacturer's sealed container marked to show following:
 - 1. Name of manufacturer.
 - 2. Product type.
 - 3. Batch number.
 - 4. Instructions for use.

5. Safety precautions.
- B. In addition to manufacturer's label, provide a label legibly printed as following:
 1. Federal Specification Number, where applicable, and name of material.
 2. Surface upon which material is to be applied.
 3. If paint or other coating, state coat types; prime, body or finish.
- C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):
ACGIH TLV-BKLT-2012.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)
ACGIH TLV-DOC-2012.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)
- C. American National Standards Institute (ANSI):
A13.1-07.....Scheme for the Identification of Piping Systems
- D. American Society for Testing and Materials (ASTM):
D260-86.....Boiled Linseed Oil
- E. Commercial Item Description (CID):
A-A-1555.....Water Paint, Powder (Cementitious, White and Colors) (WPC) (cancelled)
A-A-3120.....Paint, For Swimming Pools (RF) (cancelled)
- F. Federal Specifications (Fed Spec):
TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)
- G. Master Painters Institute (MPI):
- H. Steel Structures Painting Council (SSPC):
SSPC SP 1-04 (R2004)....Solvent Cleaning
SSPC SP 2-04 (R2004)....Hand Tool Cleaning
SSPC SP 3-04 (R2004)....Power Tool Cleaning

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Submit material list for COR's review and acceptance.

2.2 PAINT PROPERTIES

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

2.3 REGULATORY REQUIREMENTS/QUALITY ASSURANCE

- A. Paint materials shall conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
 - 1. Volatile Organic Compounds (VOC): VOC content of paint materials shall not exceed 10g/l for interior latex paints/primers and 50g/l for exterior latex paints and primers.
 - 2. Lead-Base Paint:
 - a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
 - b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
 - c. Notify Owner immediately in writing if paint suspected to contain lead, needs to be removed. Do not remove suspected lead base paint.
 - 3. Asbestos: Materials shall not contain asbestos.
 - 4. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
 - 5. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
 - 6. Use high performance acrylic paints in place of alkyd paints, where possible.
 - 7. VOC content for solvent-based paints shall not exceed 250g/l and shall not be formulated with more than one percent aromatic hydrocarbons by weight.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
 - 1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
 - 2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.
- B. Atmospheric and Surface Conditions:
 - 1. Do not apply coating when air or substrate conditions are:
 - a. Less than 3 degrees C (5 degrees F) above dew point.
 - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.
 - 2. Maintain interior temperatures until paint dries hard.
 - 3. Do no exterior painting when it is windy and dusty.
 - 4. Do not paint in direct sunlight or on surfaces that the sun will soon warm.
 - 5. Apply only on clean, dry and frost free surfaces except as follows:
 - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.

3.2 SURFACE PREPARATION

- A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.
- B. General:
 - 1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
 - 2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
 - 3. See other sections of specifications for specified surface conditions and prime coat.

4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.

C. Ferrous Metals:

1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
 - a. This includes flat head countersunk screws used for permanent anchors.
 - b. Do not fill screws of item intended for removal such as glazing beads.
4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.

D. Zinc-Coated (Galvanized) Metal, Aluminum, Copper and Copper Alloys
Surfaces Specified Painted:

1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non- Cementitious Galvanized Primer) depending on finish coat compatibility.

3.3 PAINT PREPARATION

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.

- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.4 APPLICATION

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between applications of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by COR.
- E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.
- F. Apply by brush, roller or spray, except as otherwise specified.
- G. Do not spray paint in existing occupied spaces unless approved by COR, except in spaces sealed from existing occupied spaces.
 - 1. Apply painting materials specifically required by manufacturer to be applied by spraying.
 - 2. In areas, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in WORK NOT PAINTED, motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.
- H. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.5 PRIME PAINTING

- A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.

- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
- D. Prime rebates for stop and face glazing of wood, and for face glazing of steel.
- E. Metals except boilers, incinerator stacks, and engine exhaust pipes. Submit one or more of the following types to COR for approval:
 - 1. Steel and iron: MPI 79 (Marine Alkyd Metal Primer), MPI 95 (Fast Drying Metal Primer). Use MPI 101 (Cold Curing Epoxy Primer) where MPI 77 (Epoxy Cold Cured, Gloss (EC)), MPI 98 (High Build Epoxy Coating), or MPI 108 (High Build Epoxy Marine Coating (EC)) finish is specified.
 - 2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer), MPI 135 (Non-Cementitious Galvanized Primer).
 - 3. Machinery not factory finished: MPI 9 (Exterior Alkyd Enamel (EO)).
 - 4. Metal over 94 degrees C. (200 degrees F), Boilers, Incinerator Stacks, and Engine Exhaust Pipes: MPI 22 (High Heat Resistant Coating (HR)).
 - 5. Primer: MPI 50 (Interior Latex Primer Sealer) except use MPI 45 (Interior Primer Sealer), MPI 46 (Interior Enamel Undercoat) in shower and bathrooms.
 - 6. Use MPI 101 (Cold Curing Epoxy Primer) for surfaces scheduled to receive MPI 77 (Epoxy Cold Cured, Gloss (EC)), MPI 98 (High Build Epoxy Coating), MPI 108 (High Build Epoxy Marine Coating (EC)) finish.

3.6 EXTERIOR FINISHES

- A. Steel and Ferrous Metal. Consult COR for approval prior to applying these finishes:
 - 1. Two coats of MPI 8 (Exterior Alkyd, Flat (EO)) or MPI 9 (Exterior Alkyd Enamel (EO)) or MPI 94 (Exterior Alkyd, Semi-Gloss (EO)) on exposed surfaces, except on surfaces over 94 degrees C (200 degrees F).
 - 2. One coat of MPI 22 (High Heat Resistant Coating (HR)) on surfaces over 94 degrees K (200 degrees F) and on surfaces stacks and engine exhaust pipes.
- B. Machinery without factory finish except for primer: One coat MPI 8 (Exterior Alkyd, Flat (EO)) or MPI 9 (Exterior Alkyd Enamel (EO)) or MPI 94 (Exterior Alkyd, Semi-Gloss (EO)).

3.7 INTERIOR FINISHES

A. Metal Work:

1. Apply to exposed surfaces.
2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
 - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) unless specified otherwise.
 - b. Two coats of one of the following MPI 48 (Interior Alkyd Gloss (AK)) or MPI 51 (Interior Alkyd, Eggshell (AK)).
 - c. One coat of MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) on exposed interior surfaces of alkyd-amine enamel prime finished windows.
 - d. Machinery: One coat MPI 9 (Exterior Alkyd Enamel (EO)).
 - e. Ferrous Metal over 94 degrees K (200 degrees F): Boilers, Incinerator Stacks, and Engine Exhaust Pipes: One coat MPI 22 (High Heat Resistant Coating (HR)).

3.8 REFINISHING EXISTING PAINTED SURFACES

- A. Clean, patch and repair existing surfaces as specified under surface preparation.
- B. Remove and reinstall items as specified under surface preparation.
- C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
- D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
- E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
- F. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
- G. Sand or dull glossy surfaces prior to painting.
- H. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

3.9 PAINT COLOR

- A. For additional requirements regarding color see Articles, REFINISHING EXISTING PAINTED SURFACE and MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE.
- B. Coat Colors:
 1. Color of priming coat: Lighter than body coat.

2. Color of body coat: Lighter than finish coat.
3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.

C. Painting, Caulking, Closures, and Fillers Adjacent to Casework:

1. Paint to match color of casework where casework has a paint finish.
2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

3.10 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE

- A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.
- B. Paint various systems specified in Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL.
- C. Paint after tests have been completed.
- D. Omit prime coat from factory prime-coated items.
- E. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.
- F. Color:
 1. Paint items having no color specified to match surrounding surfaces.
 2. Paint colors as specified per COR's direction except for following:
 - a. WhiteExterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
 - b. Gray:Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
 - c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).
 - d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.

- e. Federal Safety Orange: .Entire lengths of electrical conduits containing feeders 600 volts or more.
 - f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.
- G. Apply paint systems on properly prepared and primed surface as follows:
- 1. Exterior Locations - Submit coating to COR for approval prior to application:
 - a. Apply two coats of one of the following MPI 8 (Exterior Alkyd, Flat (EO)), MPI 94 (Exterior Alkyd, Semi-gloss (EO)), MPI 9 (Exterior Alkyd Enamel (EO)) to the following ferrous metal items: Vent and exhaust pipes with temperatures under 94 degrees C (200 degrees F), roof drains, fire hydrants, post indicators, yard hydrants, exposed piping and similar items.
 - b. Apply two coats of MPI 10 (Exterior Latex, Flat (AE)), or MPI 11 (Exterior Latex, Semi-Gloss (AE)) or MPI 119 (Exterior Latex, High Gloss (acrylic) (AE)) to the following metal items: Galvanized and zinc-copper alloy metal.
 - c. Apply one coat of MPI 22 (High Heat Resistant Coating (HR)), 650 degrees C (1200 degrees F) to incinerator stacks, boiler stacks, and engine generator exhaust.
 - 2. Interior Locations:
 - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) to following items:
 - 1) Metal under 94 degrees C (200 degrees F) of items such as bare piping, fittings, hangers and supports.
 - 2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.
 - 3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.
 - b. Apply one coat of MPI 50 (Interior Latex Primer Sealer) and one coat of one of the following; MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 (LE)) or MPI 44 (Interior Low Sheen Latex) or MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) or MPI 43 (Interior Satin Latex) or MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) or MPI 114 (Interior Latex, Gloss (LE) and (LG)) or on finish of insulation on boiler breeching and uptakes inside boiler house, drums, drumheads, oil heaters, feed water heaters, tanks and piping.

- c. Apply two coats of MPI 22 (High Heat Resistant Coating (HR)) to ferrous metal surface over 94 degrees K (200 degrees F) of following items:
 - 1) Garbage and trash incinerator.
 - 2) Exterior of boilers and ferrous metal in connection with boiler settings including supporting members, doors and door frames and fuel oil burning equipment.
 - 3) Steam line flanges, bare pipe, fittings, valves, hangers and supports over 94 degrees K (200 degrees F).
 - 4) Engine generator exhaust piping and muffler.
- d. Paint electrical conduits containing cables rated 600 volts or more using two coats of one of the following; MPI 9 (Exterior Alkyd Enamel (EO)) or MPI 8 (Exterior Alkyd, Flat (EO)) or MPI 94 (Exterior Alkyd, Semi-gloss (EO)) or in the Federal Safety Orange color in exposed and concealed spaces full length of conduit.
- 3. Other exposed locations:
 - a. Metal surfaces, except aluminum, of cooling towers exposed to view, including connected pipes, rails, and ladders: Two coats of MPI 1 (Aluminum Paint (AP)).
 - b. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One coat of MPI 50 (Interior Latex Primer Sealer) and one coat of one of the following MPI 10 (Exterior Latex, Flat (AE)) or MPI 11 (Exterior Latex Semi-Gloss (AE)) or MPI 119 (Exterior Latex, High Gloss (acrylic) (AE)).

3.11 BUILDING AND STRUCTURAL WORK FIELD PAINTING

- A. Painting and finishing of interior and exterior work except as specified under paragraph 3.11 B.
 - 1. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
 - 2. Painting of ferrous metal and galvanized metal.
 - 3. Identity painting and safety painting.
- B. Building and Structural Work not Painted:
 - 1. Prefinished items:
 - a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
 - b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
 - 2. Finished surfaces:

- a. Hardware except ferrous metal.
- b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
- c. Signs, fixtures, and other similar items integrally finished.
- 3. Concealed surfaces:
 - a. Inside dumbwaiter, elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
 - b. Inside walls or other spaces behind access doors or panels.
 - c. Surfaces concealed behind permanently installed casework and equipment.
- 4. Moving and operating parts:
 - a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
 - b. Tracks for overhead or coiling doors, shutters, and grilles.
- 5. Labels:
 - a. Code required label, such as Underwriters Laboratories Inc., Inchcape Testing Services, Inc., or Factory Mutual Research Corporation.
 - b. Identification plates, instruction plates, performance rating, and nomenclature.
- 6. Galvanized metal:
 - a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
 - b. Gas Storage Racks.
 - c. Except where specifically specified to be painted.
- 7. Metal safety treads and nosings.
- 8. Gaskets.
- 9. Concrete curbs, gutters, pavements, retaining walls, exterior exposed foundations walls and interior walls in pipe basements.
- 10. Structural steel encased in concrete, masonry, or other enclosure.
- 11. Structural steel to receive sprayed-on fire proofing.
- 12. Ceilings, walls, columns in interstitial spaces.
- 13. Ceilings, walls, and columns in pipe basements.

3.12 IDENTITY PAINTING SCHEDULE

- A. Identify designated service in accordance with ANSI A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels.

1. Legend may be identified using 2.1 G options or by stencil applications.
2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12 000 mm (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
3. Locate Legends clearly visible from operating position.
4. Use arrow to indicate direction of flow.
5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on drawings where asterisk appears for High, Medium, and Low Pressure designations as follows:
 - a. High Pressure - 414 kPa (60 psig) and above.
 - b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
 - c. Low Pressure - 103 kPa (14 psig) and below.
 - d. Add Fuel oil grade numbers.
6. Legend name in full or in abbreviated form as follows:

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND ABBREVIATIONS
Blow-off		Yellow	Black	Blow-off
Boiler Feedwater		Yellow	Black	Blr Feed
A/C Condenser Water Supply		Green	White	A/C Cond Wtr Sup
A/C Condenser Water Return		Green	White	A/C Cond Wtr Ret
Chilled Water Supply		Green	White	Ch. Wtr Sup
Chilled Water Return		Green	White	Ch. Wtr Ret
Shop Compressed Air		Yellow	Black	Shop Air
Air-Instrument Controls		Green	White	Air-Inst Cont
Drain Line		Green	White	Drain
Emergency Shower		Green	White	Emg Shower
High Pressure Steam		Yellow	Black	H.P. _____ *
High Pressure Condensate Return		Yellow	Black	H.P. Ret _____ *
Medium Pressure Steam		Yellow	Black	M. P. Stm _____ *
Medium Pressure Condensate Return		Yellow	Black	M.P. Ret _____ *
Low Pressure Steam		Yellow	Black	L.P. Stm _____ *
Low Pressure Condensate Return		Yellow	Black	L.P. Ret _____ *
High Temperature Water Supply		Yellow	Black	H. Temp Wtr Sup
High Temperature Water Return		Yellow	Black	H. Temp Wtr Ret
Hot Water Heating Supply		Yellow	Black	H. W. Htg Sup
Hot Water Heating Return		Yellow	Black	H. W. Htg Ret
Gravity Condensate Return		Yellow	Black	Gravity Cond Ret
Pumped Condensate Return		Yellow	Black	Pumped Cond Ret
Vacuum Condensate Return		Yellow	Black	Vac Cond Ret
Fuel Oil - Grade (Diesel Fuel included under Fuel Oil		Brown	White	Fuel Oil-Grade *

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND ABBREVIATIONS
Boiler Water Sampling		Yellow	Black	Sample
Chemical Feed		Yellow	Black	Chem Feed
Continuous Blow-Down		Yellow	Black	Cont. B D
Pumped Condensate		Black		Pump Cond
Pump Recirculating		Yellow	Black	Pump-Recirc.
Vent Line		Yellow	Black	Vent
Alkali		Yellow	Black	Alk
Bleach		Yellow	Black	Bleach
Detergent		Yellow	Black	Det
Liquid Supply		Yellow	Black	Liq Sup
Reuse Water		Yellow	Black	Reuse Wtr
Cold Water (Domestic)	White	Green	White	C.W. Dom
Hot Water (Domestic):				
Supply	White	Yellow	Black	H.W. Dom
Return	White	Yellow	Black	H.W. Dom Ret
Tempered Water	White	Yellow	Black	Temp. Wtr
Ice Water:				
Supply	White	Green	White	Ice Wtr
Return	White	Green	White	Ice Wtr Ret
Reagent Grade Water		Green	White	RG
Reverse Osmosis		Green	White	RO
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Pump Drainage		Green	White	Pump Disch
Chemical Resistant Pipe:				
Waste		Yellow	Black	Acid Waste
Vent		Yellow	Black	Acid Vent
Atmospheric Vent		Green	White	ATV
Silver Recovery		Green	White	Silver Rec
Oral Evacuation		Green	White	Oral Evac
Fuel Gas		Yellow	Black	Gas
Fire Protection Water:				
Sprinkler		Red	White	Auto Spr
Standpipe		Red	White	Stand
Sprinkler		Red	White	Drain

7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6100 mm (20 foot) intervals in between. Use labels with yellow background with black border and words Danger High Voltage Class as appropriate for 5000, 15000 and 25000 volt systems.

8. See Sections for methods of identification, legends, and abbreviations of the following:
 - a. Conduits containing high voltage feeders over 600 volts: Section 26 05 33.
 - b. Consult Engineer for labeling of all systems prior to order and installation.

B. Fire and Smoke Partitions:

1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 64 mm (2 1/2 inches) high.
2. Stenciled message: "SMOKE BARRIER" or, "FIRE BARRIER" as applicable.
3. Locate not more than 6100 mm (20 feet) on center on corridor sides of partitions, and with a least one message per room on room side of partition.
4. Use semigloss paint of color that contrasts with color of substrate.

C. Identify columns in pipe basements and interstitial space:

1. Apply stenciled number and letters to correspond with grid numbering and lettering shown.
2. Paint numbers and letters 100 mm (4 inches) high, locate 450 mm (18 inches) below overhead structural slab.
3. Apply on four sides of interior columns and on inside face only of exterior wall columns.
4. Color:
 - a. Use black on concrete columns.
 - b. Use white or contrasting color on steel columns.

3.13 PROTECTION CLEAN UP, AND TOUCH-UP

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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SECTION 13 05 41
SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Provide seismic restraint in accordance with the requirements of this section in order to maintain the integrity of nonstructural components of the building so that they remain safe and functional in case of seismic event.
- B. The design to resist seismic load shall be based on Seismic Design Categories per section 4.0 of the VA Seismic Design Requirements (H-18-8) dated August 2013, <http://www.cfm.va.gov/til/etc/seismic.pdf>.
- C. Definitions: Non-structural building components are components or systems that are not part of the building's structural system whether inside or outside, above or below grade. Non-structural components of buildings include:
 - 1. Architectural Elements: Facades that are not part of the structural system and its shear resistant elements; cornices and other architectural projections and parapets that do not function structurally; glazing; nonbearing partitions; suspended ceilings; stairs isolated from the basic structure; cabinets; bookshelves; medical equipment; and storage racks.
 - 2. Electrical Elements: Power and lighting systems; substations; switchgear and switchboards; auxiliary engine-generator sets; transfer switches; motor control centers; motor generators; selector and controller panels; fire protection and alarm systems; special life support systems; and telephone and communication systems.
 - 3. Mechanical Elements: Heating, ventilating, and air-conditioning systems; medical gas systems; plumbing systems; sprinkler systems; pneumatic systems; boiler equipment and components.
 - 4. Transportation Elements: Mechanical, electrical and structural elements for transport systems, i.e., elevators and dumbwaiters, including hoisting equipment and counterweights.

1.2 RELATED WORK

- A. Section No. 23 05 11 Common Work Results for HVAC
- B. Section No. 23 05 42 Noise and Vibration Control for HVAC Piping and Equipment
- C. Section No. 23 11 23 Facility Natural-Gas Piping
- D. Section No. 23 21 13 Hydronic Piping
- E. Section No. 23 21 23 Hydronic Pumps

F. Section No. 26 05 33 Raceway and Boxes for Electrical Systems

G. Section No. 48 11 23 Reciprocating Engine Power System

1.3 QUALITY CONTROL

A. Shop-Drawing Preparation:

1. Have seismic-force-restraint shop drawings and calculations prepared by a professional structural engineer experienced in the area of seismic force restraints. The professional structural engineer shall be registered in the state where the project is located.
2. Submit design tables and information used for the design-force levels, stamped and signed by a professional structural engineer registered in the State where project is located.

B. Coordination:

1. Do not install seismic restraints until seismic restraint submittals are approved by the COR.
2. Coordinate and install trapezes or other multi-pipe hanger systems prior to pipe installation.

C. Seismic Certification:

In structures assigned to IBC Seismic Design Category C, D, E, or F, permanent equipments and components are to have Special Seismic Certification in accordance with requirements of section 13.2.2 of ASCE 7 except for equipment that are considered rugged as listed in section 2.2 OSHPD code application notice CAN No. 2-1708A.5, and shall comply with section 13.2.6 of ASCE 7.

1.4 SUBMITTALS

A. Submit a coordinated set of equipment anchorage drawings prior to installation including:

1. Description, layout, and location of items to be anchored or braced with anchorage or brace points noted and dimensioned.
2. Details of anchorage or bracing at large scale with all members, parts brackets shown, together with all connections, bolts, welds etc. clearly identified and specified.
3. Numerical value of design seismic brace loads.
4. For expansion bolts, include design load and capacity if different from those specified.

B. Submit prior to installation, a coordinated set of bracing drawings for seismic protection of piping, with data identifying the various support-to-structure connections and seismic bracing structural connections, include:

1. Single-line piping diagrams on a floor-by-floor basis. Show all suspended piping for a given floor on the same plain.
 2. Type of pipe (Copper, steel, cast iron, insulated, non-insulated, etc.).
 3. Pipe contents.
 4. Structural framing.
 5. Location of all gravity load pipe supports and spacing requirements.
 6. Numerical value of gravity load reactions.
 7. Location of all seismic bracing.
 8. Numerical value of applied seismic brace loads.
 9. Type of connection (Vertical support, vertical support with seismic brace etc.).
 10. Seismic brace reaction type (tension or compression): Details illustrating all support and bracing components, methods of connections, and specific anchors to be used.
- C. Submit prior to installation, bracing drawings for seismic protection of suspended ductwork and suspended electrical and communication cables, include:
1. Details illustrating all support and bracing components, methods of connection, and specific anchors to be used.
 2. Numerical value of applied gravity and seismic loads and seismic loads acting on support and bracing components.
 3. Maximum spacing of hangers and bracing.
 4. Seal of registered structural engineer responsible for design.
- D. Submit design calculations prepared and sealed by the registered structural engineer specified above in paragraph 1.3A.
- E. Submit for concrete anchors, the appropriate ICBC evaluation reports, OSHPD pre-approvals, or lab test reports verifying compliance with OSHPD Interpretation of Regulations 28-6.

1.5 APPLICABLE PUBLICATIONS

- A. The Publications listed below (including amendments, addenda revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
- 355.2-07Qualification for Post-Installed Mechanical
Anchors in Concrete and Commentary
- C. American Institute of Steel Construction (AISC):
- Load and Resistance Factor Design, Volume 1, Second Edition

D. American Society for Testing and Materials (ASTM):

A36/A36M-08Standard Specification for Carbon Structural Steel

A53/A53M-10Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

A307-10Standard Specification for Carbon Steel Bolts and Studs; 60,000 PSI Tensile Strength.

A325-10Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength

A325M-09Standard Specification for High-Strength Bolts for Structural Steel Joints [Metric]

A490-10Standard Specification for Heat-Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength

A490M-10Standard Specification for High-Strength Steel Bolts, Classes 10.9 and 10.9.3, for Structural Steel Joints [Metric]

A500/A500M-10Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes

A501-07Specification for Hot-Formed Welded and Seamless Carbon Steel Structural Tubing

A615/A615M-09Standard Specification for Deformed and Plain Billet-Steel Bars for Concrete Reinforcement

A992/A992M-06Standard Specification for Steel for Structural Shapes for Use in Building Framing

A996/A996M-09Standard Specification for Rail-Steel and Axle-Steel Deformed Bars for Concrete Reinforcement

E488-96 (R2003)Standard Test Method for Strength of Anchors in Concrete and Masonry Element

E. American Society of Civil Engineers (ASCE 7) Latest Edition.

F. International Building Code (IBC) Latest Edition.

G. VA Seismic Design Requirements, H-18-8, August 2013.

H. National Uniform Seismic Installation Guidelines (NUSIG).

I. Sheet Metal and Air Conditioning Contractors National Association (SMACNA): Seismic Restraint Manual - Guidelines for Mechanical Systems, 1998 Edition and Addendum.

1.6 REGULATORY REQUIREMENT

- A. IBC Latest Edition.
- B. Exceptions: The seismic restraint of the following items may be omitted:
 - 1. Equipment weighing less than 400 pounds, which is supported directly on the floor or roof.
 - 2. Equipment weighing less than 20 pounds, which is suspended from the roof or floor or hung from a wall.
 - 3. Gas and medical piping less than 2 ½ inches inside diameter.
 - 4. Piping in boiler plants and equipment rooms less than 1 ¼ inches inside diameter.
 - 5. All other piping less than 2 ½ inches inside diameter, except for automatic fire suppression systems.
 - 6. All piping suspended by individual hangers, 12 inches or less in length from the top of pipe to the bottom of the support for the hanger.
 - 7. All electrical conduits, less than 2 ½ inches inside diameter.
 - 8. All rectangular air handling ducts less than six square feet in cross sectional area.
 - 9. All round air handling ducts less than 28 inches in diameter.
 - 10. All ducts suspended by hangers 12 inches or less in length from the top of the duct to the bottom of support for the hanger.

1.7 PROJECT CONDITIONS

- A. Project Seismic Site Class: D
- B. Project Seismic Design Category: C
- C. Component Seismic Importance Factor: 1.5 for natural gas piping. 1.0 for all remaining systems.

PART 2 - PRODUCTS

2.1 STEEL

- A. Structural Steel:
 - 1. W-Shapes: ASTM A992/A992M
 - 2. B. Channels, Angles, S-Shapes: ASTM A36/A36M
 - 3. Plate and Bar: ASTM A36
- B. Structural Tubing: ASTM A500, Grade B.
- C. Structural Tubing: ASTM A501.
- D. Steel Pipe: ASTM A53/A53M, Grade B.
- E. Bolts & Nuts: ASTM A325.

2.2 CAST-IN-PLACE CONCRETE

- A. Concrete: 28 day strength, $f'_c = 30 \text{ MPa}$ (4,000 psi).
- B. Reinforcing Steel: ASTM A615/615M or ASTM A996/A996M deformed.

PART 3 - EXECUTION

3.1 CONSTRUCTION, GENERAL

- A. Provide equipment supports and anchoring devices to withstand the seismic design forces, so that when seismic design forces are applied, the equipment cannot displace, overturn, or become inoperable.
- B. Provide anchorages in conformance with recommendations of the equipment manufacturer and as shown on approved shop drawings and calculations.
- C. Construct seismic restraints and anchorage to allow for thermal expansion.
- D. Testing Before Final Inspection:
 - 1. Test 10-percent of anchors in masonry and concrete per ASTM E488, and ACI 355.2 to determine that they meet the required load capacity. If any anchor fails to meet the required load, test the next 20 consecutive anchors, which are required to have zero failure, before resuming the 10-percent testing frequency.
 - 2. Before scheduling Final Inspection, submit a report on this testing indicating the number and location of testing, and what anchor-loads were obtained.

3.2 EQUIPMENT RESTRAINT AND BRACING

- A. See drawings for equipment to be restrained or braced.

3.3 MECHANICAL DUCTWORK AND PIPING; BOILER PLANT STACKS AND BREACHING; ELECTRICAL BUSWAYS, CONDUITS, AND CABLE TRAYS; AND TELECOMMUNICATION WIRES AND CABLE TRAYS

- A. Support and brace mechanical ductwork and piping; electrical busways, conduits and cable trays; and telecommunication wires and cable trays including boiler plant stacks and breeching to resist directional forces (lateral, longitudinal and vertical).
- B. Brace duct and breeching branches with a minimum of 1 brace per branch.
- C. Provide supports and anchoring so that, upon application of seismic forces, piping remains fully connected as operable systems which will not displace sufficiently to damage adjacent or connecting equipment, or building members.
- D. Seismic Restraint of Piping:
 - 1. Design criteria:
 - a. Piping resiliently supported: Restrain to support 120 - percent of the weight of the systems and components and contents.
 - b. Piping not resiliently supported: Restrain to support 60 - percent of the weight of the system components and contents.

- E. Piping Connections: Provide flexible connections where pipes connect to equipment. Make the connections capable of accommodating relative differential movements between the pipe and equipment under conditions of earthquake shaking.

3.4 PARTITIONS

- A. In buildings with flexible structural frames, anchor partitions to only structural element, such as a floor slab, and separate such partition by a physical gap from all other structural elements.
- B. Properly anchor masonry walls to the structure for restraint, so as to carry lateral loads imposed due to earthquake along with their own weight and other lateral forces.

3.5 CEILINGS AND LIGHTING FIXTURES

- A. At regular intervals, laterally brace suspended ceilings against lateral and vertical movements, and provide with a physical separation at the walls.
- B. Independently support and laterally brace all lighting fixtures. Refer to applicable portion of lighting specification, Section 26 51 00, INTERIOR LIGHTING.

3.6 FACADES AND GLAZING

- A. Do not install concrete masonry unit filler walls in a manner that can restrain the lateral deflection of the building frame. Provide a gap with adequately sized resilient filler to separate the structural frame from the non-structural filler wall.
- B. Tie brick veneers to a separate wall that is independent of the steel frame as shown on construction drawings to ensure strength against applicable seismic forces at the project location.
- C. Install attachments to structure for all façade materials as shown on construction drawings to ensure strength against applicable seismic forces at the project location.

3.7 STORAGE RACKS, CABINETS, AND BOOKCASES

- A. Install storage racks to withstand earthquake forces and anchored to the floor or laterally braced from the top to the structural elements.
- B. Anchor medical supply cabinets to the floor or walls and equip them with properly engaged, lockable latches.
- C. Anchor filing cabinets that are more than 2 drawers high to the floor or walls, and equip all drawers with properly engaged, lockable latches.
- D. Anchor bookcases that are more than 30 inches high to the floor or walls, and equip any doors with properly engaged, lockable latches.

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SECTION 13 08 00
SOUND BARRIERS MODULE

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Sound Barrier Modules shall be manufactured and installed with an acoustically absorptive surface having guaranteed sound absorptive properties facing the predominant noise source. The barrier shall be construction of vertical posts and sound absorptive polyester powder coated metallic modules stacked to achieve the required heights.

1.2 ACTION SUBMITTALS - Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.

- A. Product Data.
- B. Shop Drawings: Included plans, elevations, sections, details and relationships to adjacent conditions.
- C. Delegated Design Submission: Include analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.3 FIELD CONDITIONS

- A. Field Measurements: Verify actual site conditions by field measurements before fabrication.

PART 2 - PRODUCTS

2.1 DESIGN

- A. Delegated Design: Engage a qualified professional engineer, to design sound barrier module system to include foundations, steel column supports and other details as necessary to provide a complete "Turn Key" deliverable designed to attenuate noise. The barrier shall be designed in accordance with the requirements of the latest edition of the ASSHTO Guide Specification for the Structural Design of Sound Barriers, and all local codes. Qualified engineer shall be professionally licensed in the jurisdiction that project is in and will provide stamped and sealed drawings and calculations.
 - 1. Barrier panels shall withstand wind velocities up to 100 MPH in a properly designed support frame.
- B. Warranty: Manufacturer warrants for a period of one year from the date of substantial completion against any defects in workmanship or materials.

- C. Posts shall be spaced at 16 ft. (4877 mm) on center for steel posts, (plus concrete we thickness for concrete posts).
- D. Ground Mounted Barriers: Barrier modules shall not weigh more than 7.5 lb./ft.² (36.7 kg/m²) and shall be fabricated of metal.
- E. Color, Module Patterns and Graffiti Removal:
 - 1. Modules shall have a consistent color from module to module. A sample of each color to be supplied shall be submitted for approval prior to start of manufacturing.
 - 2. Panels shall be stacked with joints aligned horizontally or joints may be uniformly stepped where the top or bottom of the wall changes elevations. Barrier module color patterns shall be shown on shop drawings. (using a legend keyed to color numbers).
 - 3. Removal of graffiti shall be accomplished with soap and water. Turpentine or Varsol, without damage to the module or module color coating.
- F. Acoustical Characteristics:
 - 1. The barrier shall incorporate absorptive sound materials to prevent reverberation of noise between walls and noise source, and noise reflections to noise sensitive areas of the community.
 - 2. The surface of the wall facing the predominant source of noise shall have a minimum sound absorption coefficient of 0.95 at each of the 1/3 octave band center frequencies of 125, 250, 500 and 1000 Hz.
 - 3. The Sound Transmission Loss of the wall modules shall be a minimum of 20 dB at each of the 1/3 octave band center frequencies of 125, 250, 500, 1000 and 4000 Hz.

2.2 MATERIALS

- A. Modules shall be constructed of galvanized steel sheets (aluminum is optional) manufactured in accordance with the requirements of ASTM A 924 coated to ASTM A 653 specifications, minimum 14 gauge solid side and 20 gauge perforated side. Modules shall be non-welded, free draining and free of pockets or cavities in which water may collect. Modules shall be coated in the factory with a polyester powder coating applied through the use of an electrostatic charge, and thermally bonded to the surface of the metal face sheets.
- B. Acoustic fill material shall be fiberglass, non-corrosive, resistant to attachment by fungus, fire-resistant, vermin proof, and non-

hygroscopic. Fill material shall be free draining, self supporting and shall retain physical and sound absorptive characteristics after long term exposure to the elements.

- C. Posts shall be galvanized steel meeting the requirements of ASTM A 26, ASTM A572 Grade 50 or ASTM A 588 Grade 50 weathering steel. Color coating of posts shall match color of panel modules.
- D. Anchor bolts shall be ASTM A 307 or approved equal, galvanized to ASTM A 153. Rebar in foundations shall be grade 60. Concrete in foundations shall be a compressive strength to exceed 3,000 psi at 28 days or as required by the delegated design.
- E. Bearing blocks shall be EPDM, neoprene, or rubber, 60 durometer.
- F. Material Testing and Certification:
 - 1. Acoustical Testing: Certified test reports shall be submitted to demonstrate compliance with the Sound Transmission Loss and Sound Absorption Coefficients specified. Tests shall be conducted in a laboratory accredited by the Nation Voluntary Laboratory Accreditation Program (NVLAP), witnessed and certified by an independent acoustical consultant.
 - 2. Sound Absorption Coefficient Tests shall be performed in accordance with ASTM C 423.
 - 3. Transmission Loss Tests shall be performed in accordance with ASTM E 90 and ASTM E 413.
- G. Module Testing:
 - 1. Modules shall be tested for accelerated weathering in accordance with ASTM G 23 or G 26 in a NVLAP certified independent test laboratory. After 2,400 hours of testing, module samples shall not exhibit chalking less than No. 8 per ASTM D 4214 or color change greater than 5 NBS units per ASTM D 2244.
 - 2. Fire resistance tests shall be performed on non-metallic materials in accordance with ASTM E 84. All materials shall have a Class A fire rating with flame spread not greater 25.
 - 3. Modules shall be tested for corrosion resistance in accordance with ASTM B 117 in a NVLAP certified independent test laboratory. After 2,400 hours of exposure the coating system shall not fail due to blistering, loss of adhesion, or corrosion along the score lines or other defects.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Manufacturer to coordinate "turn key" installation with Contractor and Owner for timely delivery and installation. Plan for limited site area for lay down space. Deliver materials that can be installed in one working day.

- - - E N D - - -

SECTION 23 05 11
COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 23.
- B. Definitions:
 - 1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.
 - 3. COR: Contracting Officer's Representative.

1.2 QUALITY ASSURANCE

- A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC
- B. Flow Rate Tolerance for HVAC Equipment: Refer to other division 23 sections for testing, adjusting and balancing for HVAC.
- C. Equipment Vibration Tolerance:
 - 1. Refer to other division 23 sections for noise and vibration control for piping and equipment. Equipment shall be factory-balanced to those tolerances listed in these division 23 specifications and re-balanced on site, as necessary.
- D. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.

2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
 3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the COR.
 4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
 5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 7. Asbestos products or equipment or materials containing asbestos shall not be used.
- E. Equipment Service Organizations:
1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located within 50 miles to the site.
- F. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
- G. Execution (Installation, Construction) Quality:
1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the COR for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the COR at least two weeks prior to commencing installation of any item. Installation of

the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.

2. Provide complete layout drawings required by Paragraph, SUBMITTALS.

Do not commence construction work on any system until the layout drawings have been approved.

H. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.

B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.

C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient system.

F. Layout Drawings:

1. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas.

2. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items

- requiring access for operations and maintenance. Provide detailed layout drawings of all piping and duct systems.
- 3. Do not install equipment foundations, equipment or piping until layout drawings have been approved.
- 4. In addition, for HVAC systems, provide details of the following:
 - a. Mechanical equipment rooms.
 - b. Mechanical systems located exterior to the building.
- G. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
 - 1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the COR.
 - 2. Submit electric motor data and variable speed drive data with the driven equipment.
 - 3. Equipment and materials identification.
 - 4. Fire-stopping materials.
 - 5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 - 6. Wall, floor, and ceiling plates.
- H. HVAC Maintenance Data and Operating Instructions:
 - 1. Maintenance and operating manuals for systems and equipment in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
 - 2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.
- I. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standard Institute (ANSI):
B31.1-2007.....Power Piping
- C. Air Movement and Control Association (AMCA):
410-96.....Recommended Safety Practices for Air Moving
Devices

- D. American Society of Mechanical Engineers (ASME):
 - Boiler and Pressure Vessel Code (BPVC):
 - Section I-2007.....Power Boilers
 - Section IX-2007.....Welding and Brazing Qualifications
 - Code for Pressure Piping:
 - B31.1-2007.....Power Piping
- E. American Society for Testing and Materials (ASTM):
 - A36/A36M-08.....Standard Specification for Carbon Structural Steel
 - A575-96(2007).....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades
 - E84-10.....Standard Test Method for Surface Burning Characteristics of Building Materials
 - E119-09c.....Standard Test Methods for Fire Tests of Building Construction and Materials
- F. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:
 - SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture, Selection, Application, and Installation
 - SP 69-2003.....Pipe Hangers and Supports-Selection and Application
 - SP 127-2001.....Bracing for Piping Systems, Seismic - Wind - Dynamic, Design, Selection, Application
- G. National Electrical Manufacturers Association (NEMA):
 - MG-1-2009.....Motors and Generators
- H. National Fire Protection Association (NFPA):
 - 31-06.....Standard for Installation of Oil-Burning Equipment
 - 54-09.....National Fuel Gas Code
 - 70-08.....National Electrical Code
 - 85-07.....Boiler and Combustion Systems Hazards Code
 - 101-09.....Life Safety Code

1.5 DELIVERY, STORAGE AND HANDLING

- A. Protection of Equipment:
 - 1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.

2. Place damaged equipment in first class, new operating condition; or, replace the same as determined and directed by the COR. Such repair or replacement shall be at no additional cost to the Government.
3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Reciprocating engine CHP unit shall be left clean following final internal inspection by Government insurance representative or inspector.
5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 JOB CONDITIONS - WORK IN EXISTING BUILDING

- A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities, that serve the medical center.
- B. Maintenance of Service: Schedule all work to permit continuous service as required by the medical center.
- C. Phasing of Work: Comply with all requirements shown on drawings or specified.
- D. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. No storm water or ground water leakage permitted. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA.
- E. Acceptance of Work for Government Operation: As new facilities are made available for operation and these facilities are of beneficial use to

the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. Provide maximum standardization of components to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
 - 1. All components of an assembled unit need not be products of same manufacturer.
 - 2. Constituent parts that are alike shall be products of a single manufacturer.
 - 3. Components shall be compatible with each other and with the total assembly for intended service.
 - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

- A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

2.3 DRIVE GUARDS

- A. For machinery and equipment, provide guards as shown in AMCA 410 for shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel.
- B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to

pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

- C. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.
- D. Access for Speed Measurement: 25 mm (One inch) diameter hole at each shaft center.

2.4 LIFTING ATTACHMENTS

- A. Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.5 ELECTRIC MOTORS

- A. All material and equipment furnished and installation methods shall conform to the requirements of division 23 sections for motors and division 26 sections. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors.

2.6 VARIABLE SPEED MOTOR CONTROLLERS

- A. Refer to division 26 sections for electrical installation requirements and specifications.
- B. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. pumps, shall be product of a single manufacturer.
- C. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation.
- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.

2.7 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in division 09 sections for painting.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING

permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.

- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Control Items: Label all temperature and humidity sensors, and controllers. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
 - 1. HVAC and Reciprocating engine CHP plant: Provide for all valves.
 - 2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
 - 3. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
 - 4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.8 FIRESTOPPING

Refer to division 07 sections for firestopping requirements for an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to other division 23 sections for firestop pipe and duct insulation.

2.9 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. Vibration Isolators: Refer to other division 23 sections for noise and vibration control for HVAC piping and equipment.
- B. Supports for Exterior Mounted Items:
 - 1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams.
 - 2. Pipe pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.
- C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69.
- D. Attachment to Concrete Building Construction:
 - 1. Concrete insert: MSS SP-58, Type 18.

2. Self-drilling expansion shields and machine bolt expansion anchors:
Permitted in concrete not less than 102 mm (four inches) thick when approved by the COR for each job condition.
 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the COR for each job condition.
- E. Attachment to Steel Building Construction:
1. Welded attachment: MSS SP-58, Type 22.
 2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.
- F. Attachment to existing structure: Support from existing floor/roof frame.
- G. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- H. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts.
1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.
- I. Supports for Piping Systems:
1. Select hangers sized to encircle insulation on insulated piping. Refer to other division 23 sections for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
 2. Piping Systems (MSS SP-58):
 - a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.
 - c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.

- e. Saddle support: Type 36, 37 or 38.
- f. Turnbuckle: Types 13 or 15. Preinsulate.
- g. U-bolt clamp: Type 24.
- h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.
 - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
 - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
- 3. Convertor and Expansion Tank Hangers: May be Type 1 sized for the shell diameter. Insulation where required will cover the hangers.
- J. Pre-insulated Calcium Silicate Shields:
 - 1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
 - 2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
 - 3. Shield thickness shall match the pipe insulation.
 - 4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
 - a. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields may have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.
 - 5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.
- K. Seismic Restraint of Piping and Ductwork: Refer to Section other division 23 sections for seismic restraint requirements for non-structural components. Comply with MSS SP-127.

2.10 PIPE PENETRATIONS

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.

- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
 - 1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
 - 2. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of COR.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.
- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeves are not required in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- J. Sealant and Adhesives: Shall be as specified in division 07 sections.

2.11 SPECIAL TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the COR, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the COR.

- D. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.12 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.13 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Coordinate location of piping, sleeves, inserts, hangers, and equipment. Locate piping, sleeves, inserts, hangers, and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.
- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.

E. Cutting Holes:

1. Cut holes through concrete and masonry by rotary core drill.
Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COR where working area space is limited.
2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
3. Do not penetrate membrane waterproofing.

F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.

G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.

H. Electrical Interconnection of Controls and Instruments: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.

I. Protection and Cleaning:

1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

J. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum.

K. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

L. Work in Existing Building:

1. Perform as specified in division 01 sections for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in division 01 sections make alterations to existing service piping at times that will least interfere with normal operation of the facility.
3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the COR. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the COR for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After COR's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

M. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall be located in the space equal to the width and depth of the equipment and extending from the floor to a height of 1.8 m (6 ft.) above the equipment or to the ceiling structure, whichever is lower (NFPA 70).

N. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All

piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Paragraph 3.1 apply.

- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

3.3 RIGGING

- A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.
- C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.
- E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to COR for evaluation prior to actual work.
- G. Restore building to original condition upon completion of rigging work.

3.4 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the COR.
- B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.

- C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.
- D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.
- E. HVAC Vertical Pipe Supports:
 - 1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
 - 2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.
- F. Overhead Supports:
 - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
 - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
 - 3. Tubing and capillary systems shall be supported in channel troughs.
- G. Floor Supports:
 - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions without excessive displacement or structural failure.
 - 2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Reciprocating engine CHP unit foundations shall have horizontal dimensions that exceed unit base frame dimensions by at least 152 mm (6 inches) on all sides. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
 - 3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.
 - 4. For seismic anchoring, refer to other division 23 sections for seismic restraint requirements for non-structural components.

3.5 MECHANICAL DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Do not permit debris to accumulate in the area to the detriment of plant operation. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VA Medical Center, and Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.6 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted.
- B. In addition, the following special conditions apply:
 - 1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
 - 2. Material And Equipment Not To Be Painted Includes:
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gauges and thermometers.
 - j. Glass.
 - k. Name plates.
 - 3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
 - 4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
 - 5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
 - 6. Paint shall withstand the following temperatures without peeling or discoloration:
 - a. Hot Water Piping -- 38 degrees C (100 degrees F) on insulation jacket surface and 120 degrees C (250 degrees F) on metal pipe surface.
 - 7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

3.7 IDENTIFICATION SIGNS

- A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
- C. Pipe Identification: Refer to division 09 sections.

3.8 MOTOR AND DRIVE ALIGNMENT

- A. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures. Align using laser method. Provide copy of alignment certificate to the COR.

3.9 LUBRICATION

- A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.
- B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to COR in unopened containers that are properly identified as to application.
- C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

3.10 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of other division 23 sections for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specifications will be tested as part of a larger system. Refer to division 23 sections for commissioning of HVAC systems and related sections for contractor responsibilities for system commissioning.

3.11 STARTUP AND TEMPORARY OPERATION

- A. Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation.

3.12 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, perform required tests as specified in division 01 sections and submit the test reports and records to the COR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.13 INSTRUCTIONS TO VA PERSONNEL

- A. Provide instruction and training in accordance with division 01 requirements, and division 23 sections for demonstration and tests.

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SECTION 23 05 12
GENERAL MOTOR REQUIREMENTS FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies the furnishing, installation and connection of motors for HVAC and Reciprocating engine CHP equipment.

1.2 SUBMITTALS: Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.

A. Shop Drawings:

1. Provide documentation to demonstrate compliance with drawings and specifications.
2. Include electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.

B. Manuals:

1. Submit simultaneously with the shop drawings, companion copies of complete installation, maintenance and operating manuals, including technical data sheets and application data.

C. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certification to the Contracting Officer's Representative (COR):

1. Certification that the motors have been applied, installed, adjusted, lubricated, and tested according to manufacturer published recommendations.

D. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of other division 23 sections for commissioning.

1.3 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. National Electrical Manufacturers Association (NEMA):

MG 1-2006 Rev. 1 2009 ..Motors and Generators

MG 2-2001 Rev. 1 2007...Safety Standard for Construction and Guide for
Selection, Installation and Use of Electric
Motors and Generators

C. National Fire Protection Association (NFPA):

70-2008.....National Electrical Code (NEC)

- D. Institute of Electrical and Electronics Engineers (IEEE):
112-04.....Standard Test Procedure for Polyphase Induction
Motors and Generators
- E. American Society of Heating, Refrigerating and Air-Conditioning
Engineers (ASHRAE):
90.1-2007.....Energy Standard for Buildings Except Low-Rise
Residential Buildings

PART 2 - PRODUCTS

2.1 MOTORS:

- A. For alternating current, fractional and integral horsepower motors, NEMA Publications MG 1 and MG 2 shall apply.
- B. All material and equipment furnished and installation methods shall conform to the requirements of division 26 sections. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide premium efficiency type motors as scheduled. Unless otherwise specified for a particular application, use electric motors with the following requirements.
- C. Single-phase Motors: Motors for pumps may be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.
 - 1. Contractor's Option - Electrically Commutated motor (EC Type): Motor shall be brushless DC type specifically designed for applications with heavy duty ball bearings and electronic commutation. The motor shall be speed controllable down to 20% of full speed and 85% efficient at all speeds.
- D. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type.
- E. Voltage ratings shall be as follows:
 - 1. Single phase:
 - a. Motors connected to 120-volt systems: 115 volts.
 - b. Motors connected to 208-volt systems: 200 volts.
 - c. Motors connected to 240 volt or 480 volt systems: 230/460 volts, dual connection.
 - 2. Three phase:
 - a. Motors connected to 208-volt systems: 200 volts.
 - b. Motors, less than 74.6 kW (100 HP), connected to 240 volt or 480 volt systems: 208-230/460 volts, dual connection.
- F. Number of phases shall be as follows:
 - 1. Motors, less than 373 W (1/2 HP): Single phase.
 - 2. Motors, 373 W (1/2 HP) and larger: 3 phase.

3. Exceptions:
 - a. Hermetically sealed motors.
 - b. Motors for equipment assemblies, less than 746 W (one HP), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.
- G. Motors shall be designed for operating the connected loads continuously in a 40°C (104°F) environment, where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation. If the motors exceed 40°C (104°F), the motors shall be rated for the actual ambient temperatures.
- H. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting and running torque.
- I. Motor Enclosures:
 1. Shall be the NEMA types as specified and/or shown on the drawings.
 2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types, which are most suitable for the environmental conditions where the motors are being installed.
Enclosure requirements for certain conditions are as follows:
 - a. Motors located outdoors, indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.
 - b. Where motors are located in an NEC 511 classified area, provide TEFC explosion proof motor enclosures.
 - c. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.
 3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.
- J. Special Requirements:
 1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
 2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
 3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:

- a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket.
 - b. Other wiring to control panels shall be NFPA 70 designation THWN.
 - c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
 5. Motors utilized with variable frequency drives shall be rated "inverter-duty" per NEMA Standard, MG1, Part 31.4.4.2. Provide motor shaft grounding apparatus that will protect bearings from damage from stray currents.
- K. Additional requirements for specific motors, as indicated in the other sections listed in Article 1.2, shall also apply.
- L. Energy-Efficient Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 Watts (1 HP) or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 Watts or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section. Motors not specified as "premium efficiency" shall comply with the Energy Policy Act of 2005 (EPACT).

Minimum Premium Efficiencies Open Drip-Proof				Minimum Premium Efficiencies Totally Enclosed Fan-Cooled			
Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM	Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%

Minimum Premium Efficiencies Open Drip-Proof				Minimum Premium Efficiency Totally Enclosed Fan-Cooled			
Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM	Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

M. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

3.2 FIELD TESTS

- A. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before start-up. All shall test free from grounds.
- B. Perform Load test in accordance with ANSI/IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.
- C. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.
- D. All tests shall be compiled into a report form for each motor and provided to the COR.

3.3 STARTUP AND TESTING

A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.4 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of other division 23 sections for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to related sections for contractor responsibilities for system commissioning.

3.5 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of other division 23 sections.

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SECTION 23 05 33
HEAT TRACING FOR HVAC AND CHP PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the requirement for supplying, installing, and testing of the electric heat tracing system of the plumbing piping. Freeze protection shall be utilized for piping in areas subject to freezing temperatures.
- B. A complete listing of all acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Section 23 07 11, HVAC AND CHP INSULATION.
- E. Section 26 05 19, LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. The Institute of Electrical and Electronic Engineers (IEEE):
515.1-2012Standard for the Testing, Design, Installation,
and Maintenance of Electrical Resistance Trace
Heating for Commercial Applications
- C. International Code Council, (ICC):
IPC-2012International Plumbing Code
- D. National Fire Protection Association (NFPA):
70-2011National Electrical Code (NEC)
- E. Underwriters' Laboratories, Inc. (UL):
508-99 (R2013)Standard For Industrial Control Equipment

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 05 33, HEAT TRACING FOR HVAC AND CHP PIPING", with applicable paragraph identification.

- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
 - 1. Rated capacity.
 - 2. Length of cable.
 - 3. Cable spacing.
 - 4. Electrical power requirements.
 - 5. Controls.
 - 6. Enclosures.
 - 7. Accessories.
- D. The shop drawings shall include plans, sections, details, wiring diagrams, and attachments to other work. The wiring diagrams shall include power, signal, and control wiring.
- E. Field quality control test reports shall be submitted.
- F. Operation and Maintenance data in accordance with section 1.6.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Ten years' experience in design, engineering, manufacture and support of specified system and components.
- B. Product Requirements:
 - 1. Pipe or tank tracing cable assembly shall be factory assembled, immersed in water for a minimum of 12 hours, and then tested for insulation resistance, high potential breakdown and continuity before leaving the factory.
 - 2. Factory Mutual approved heating cable that has the same wattage per lineal foot (power output), throughout its entire length.
 - 3. UL Listed, thermostat and contactor panel.
 - 4. UL Listed Control/Monitor Panel.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- D. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

1.6 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments, construction revisions and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

PART 2 - PRODUCTS

2.2 SELF-REGULATING PARALLEL RESISTANCE HEATING CABLES

- A. Self-regulating parallel resistance heating cables shall comply with IEEE 515.1.
- B. The heating element shall be a pair of parallel No. 16 AWG tinned stranded copper bus wires embedded in cross linked conductive polymer core, which varies heat output in response to temperature along its length. Cables shall be terminated with waterproof, factory assembled non heating leads with connects at one and seal the opposite end watertight. The cable shall be capable of crossing over itself without overheating.
- C. The electrical insulating jacket shall be flame-retardant polyolefin.
- D. The cable cover shall be tinned copper braid, and polyolefin outer jacket with UV inhibitor.
- E. The maximum power on operating temperature shall be 65 degrees C (150 degrees F).
- F. The maximum power off exposure temperature shall be 85 degrees C (185 degrees F).
- G. The capacities and characteristics shall be:
 - 1. Size heaters according to the table below. The required heater output rating is in watts per foot at 50 DegF. (Heater selection based on 1 inch fiberglass insulation on metal piping).

PIPE SIZE	MINIMUM AMBIENT -10°F	TEMPERATURES -20°F
3 inch or less	5 watt	5 watt
4 inch	5 watt	5 watt
6 inch	8 watt	8 watt
8 inch	2 strips - 5 watt	2 strips - 8 watt
12 to 14 inch	2 strips - 8 watt	2 strips - 8 watt

2.4 CONTROLS

- A. Pipe mounting thermostats for Freeze protection shall have be a remote bulb unit with adjustable temperature range from minus 1 to 10 degrees C (34 to 50 degrees F). The thermostat shall be snap action, open-on-rise, single pole switch with minimum current rating adequate for the connected cable. The thermostat shall be remote bulb on capillary, resistance temperature device, or thermistor for direct sensing of pipe wall temperature. The control enclosure shall be corrosion resistant and waterproof.
- B. The enclosure shall be the NEMA 4X type.
- C. A minimum 30 amp contactor shall be provided to energize cable or close other contactors. Provide relay with contacts to indicate operational status, on/off, and for interface with central energy management and control system.

2.5 ACCESSORIES

- A. Cable Installation Accessories: Fiberglass tape, heat-conductive putty, cable ties, silicone end seals and splice kits, and installation clips all furnished by manufacturer, or as recommended in writing by manufacturer.
- B. Warning Labels: Shall comply with NFPA 70.
- C. Warning Tape: Continuously printed "Electrical Tracing"; vinyl, at least 0.08 mm (3 mils) thick, and with pressure-sensitive, permanent, waterproof, self-adhesive back.
 1. Width for Markers on Pipes with Outside Dimension, Including Insulation, Less Than 150 mm (6 inches): 19 mm (3/4 inch) minimum.
 2. Width for Markers on Pipes with Outside Dimension, Including Insulation, 150 mm (6 inches) or Larger: 38 mm (1-1/2 inches) minimum.

PART 3 - EXECUTION

3.1 GENERAL

- A. Inspect surfaces and substrates of electric heating cables for compliance with requirements of this specification. Ensure surfaces and pipes in contact with electric heating cables are free of burrs and sharp protrusions.
- B. Notify COR if the existing substrate conditions are unsuitable for application of heating cables in accordance with manufacturer's recommendations.
- C. If the installation of the heat tracing is unsatisfactory, then the Contractor shall correct the installation at no cost to the Government.

3.2 INSTALLATION

- A. Electric heating cable shall be installed for the following applications:
 - 1. Freeze protection of plumbing piping: Self-regulating parallel-resistance heating cable.
- B. Electric heating cable shall be installed across expansion, construction, and control joints according to the manufacturer's recommendations using cable protection conduit and slack cable to allow for movement without damage to cable.
- C. The installation of electric heating cable for snow and ice melting on roofs, gutters and downspouts, and roof drain leaders shall be provided with clips furnished by the manufacturer that are compatible with roof, gutters and downspouts and roof drain leaders.
- D. Electric heating cable for pipe freeze protection shall be installed according to the following:
 - 1. Electric heating cables shall be installed after piping has been tested and before insulation is installed.
 - 2. Electric heat cables shall be installed according to IEEE 515.1
 - 3. Insulation shall be installed or applied over piping with electric cables. Refer to Section 23 07 11, HVAC AND CHP INSULATION.
 - 4. Warning tape shall be installed on pipe insulation where piping is equipped with electric heating cables.
- E. Field adjustable switches and circuit breaker trip ranges shall be set.
- F. Heating cables including leads shall be protected from damage.
- G. Equipment shall be grounded according to Section 26 05 19, LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.
- H. Wiring shall be connected according to Section 26 05 19, LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.

3.3 TESTS

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- B. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 - 1. Perform tests after cable installation but before application of coverings such as insulation, wall or ceiling construction, or concrete.
 - 2. Test cables for electrical continuity and insulation integrity before energizing.
 - 3. Test cables to verify rating and power input. Energize and measure voltage and current simultaneously.
- C. Repeat tests for continuity, insulation resistance, and input power after applying thermal insulation on pipe-mounted cables.
- D. If deficiency is found, Contractor shall correct all deficiencies at no cost to the Government.
- E. Prepare test and inspection reports.

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SECTION 23 05 41
NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

Noise criteria, seismic restraints for equipment, vibration tolerance and vibration isolation for HVAC work.

1.2 QUALITY ASSURANCE

A. Professional Engineer Qualifications: A professional engineer who is legally qualified to practice in the jurisdiction where the project is located and who is experienced in providing engineering services of the kind indicated. Engineering services are defined as those performed for installations of vibration isolation bases and seismic restraints that are similar to those indicated for this project in material, design, and extent.

B. Noise Criteria:

1. Noise levels in all 8 octave bands due to equipment shall not exceed following NC levels:

TYPE OF ROOM	NC LEVEL
Audio Speech Pathology	25
Audio Suites	25
Auditoriums, Theaters	35-40
Bathrooms and Toilet Rooms	40
Chapels	35
Conference Rooms	35
Corridors (Nurse Stations)	40
Corridors(Public)	40
Dining Rooms, Food Services/ Serving	40
Examination Rooms	35
Gymnasiums	50
Kitchens	50
Laboratories (With Fume Hoods)	45 to 55
Laundries	50
Lobbies, Waiting Areas	40
Locker Rooms	45
Offices, Large Open	40
Offices, Small Private	35

TYPE OF ROOM	NC LEVEL
Operating Rooms	40
Patient Rooms	35
Phono/Cardiology	25
Recreation Rooms	40-45
Shops	50
SPD (Decontamination and Clean Preparation)	45
Therapeutic Pools	45
Treatment Rooms	35
Warehouse	50
X-Ray and General Work Rooms	40

2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Fundamentals Handbook, Chapter 7, Sound and Vibration.

3. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.

1.3 PROJECT CONDITIONS

- A. Project Seismic Site Class: D
- B. Project Seismic Design Category: C
- C. Component Seismic Importance Factor: 1.5 for natural gas piping. 1.0 for all remaining systems.

1.4 COORDINATION

- A. Coordinate layout and installation of vibration isolation and seismic-restraint devices with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, fire-suppression-system components, and partition assemblies.
- B. Coordinate size and location of concrete housekeeping and vibration isolation bases. Cast anchor-bolt inserts into base.
- C. Coordinate installation of equipment supports, and wall penetrations.

1.5 SUBMITTALS: Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.

A. Submit designs and calculations, certified by a professional engineer, for the following:

1. Design Calculations: Calculations for selection of vibration isolators, design of vibration isolation bases, and selection of seismic restraints.
2. Vibration Isolation Base Details: Detail fabrication, including anchorages and attachments to the structure and to the supported equipment. Include auxiliary motor slides and rails, and base weights.
3. Seismic Restraint Details: Detail fabrication and attachment of restraints and snubbers.

B. Manufacturer's Literature and Data: Indicate types, styles, materials and finishes for each type used. Include load deflection curves.

1. Vibration isolators:
 - a. Floor mountings
 - b. Hangers
 - c. Snubbers
 - d. Thrust restraints
2. Bases.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):

2009Fundamentals Handbook, Chapter 7, Sound and
Vibration

C. American Society for Testing and Materials (ASTM):

A123/A123M-09.....Standard Specification for Zinc (Hot-Dip
Galvanized) Coatings on Iron and Steel Products

A307-07b.....Standard Specification for Carbon Steel Bolts
and Studs, 60,000 PSI Tensile Strength

D2240-05(2010).....Standard Test Method for Rubber Property -
Durometer Hardness

- D. Manufacturers Standardization (MSS):
SP-58-2009.....Pipe Hangers and Supports-Materials, Design and
Manufacture
- E. Occupational Safety and Health Administration (OSHA):
29 CFR 1910.95.....Occupational Noise Exposure
- F. American Society of Civil Engineers (ASCE):
ASCE 7-10Minimum Design Loads for Buildings and Other
Structures.
- G. American National Standards Institute / Sheet Metal and Air
Conditioning Contractor's National Association (ANSI/SMACNA):
001-2008.....Seismic Restraint Manual: Guidelines for
Mechanical Systems, 3rd Edition.
- H. International Code Council (ICC):
2009 IBC.....International Building Code.
- I. Department of Veterans Affairs (VA):
H-18-8 2010.....Seismic Design Requirements.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein.
- B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.
- C. Exposure to weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards. Springs to be powder coated or electro galvanized. All hardware to be electro galvanized.
- D. Color code isolators by type and size for easy identification of capacity.

2.2 SEISMIC CONTROLS

- A. Thrust Restraints: Combination spring and elastomeric restraints with coil spring and elastomeric insert in compression. Factory set for thrust.
 - 1. Frame: Formed Steel, fabricated for connection to threaded rods and to allow for 30 degrees of angular hanger rod misalignment without binding or reducing isolation efficiency.
 - 2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 - 3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 - 4. Elastomeric Element: Molded, oil-resistant rubber or neoprene.
 - 5. Finishes: Baked enamel for metal components. Color-code to indicate capacity range.
- B. Manufactured Seismic Snubbers: All-directional, double-acting snubbers.
 - 1. Construction: Interlocking steel members restrained by a 3/4-inch (19 mm) thick, replaceable, shock-absorbing neoprene insert. Maintain 1/8-inch (3 mm) clearance in all directions between rigid and resilient surfaces.
- C. Fabricated Seismic Snubbers: Welded structural-steel shapes designed and fabricated to restrain equipment or vibration isolation bases from excessive movement during a seismic event. Design to resist gravity forces identified by authorities having jurisdiction.
 - 1. Construction: Welded steel shapes conforming to ASTM A 36 (ASTM A 36M).
 - 2. Resilient Components: 3/4-inch (19 mm) thick, replaceable, shock-absorbing neoprene insert.

2.3 VIBRATION ISOLATORS

- A. Isolator Pads: Oil and water resistant and factory cut to sizes that match requirements of the equipment supported.
 - 1. Rubber Isolator Pads: Elastomer (neoprene or silicone) arranged in single or multiple layers and molded with a nonslip pattern and steel baseplates of sufficient stiffness to provide uniform loading of the pad area.
 - 2. Fiberglass or Cork Isolator Pads: Molded cork or glass fiber not less than 1 inch (25 mm) thick and precompressed through 10 compression cycles at 3 times the rated load.

3. Load Range: From 10 to 50 psig (69 to 345 kPa) and a deflection not less than 0.08 inch per 1 inch (2 mm per 25 mm) of thickness. Do not exceed a loading of 50 psig (345 kPa).
- B. Rubber Isolator Mounts: Double-deflection type, with molded, oil-resistant rubber or neoprene isolator elements, with encapsulated top- and baseplates. Factory-drilled and tapped top plate for bolted equipment mounting. Factory-drilled baseplate for bolted connection to structure. Color-code to indicate capacity range.
- C. Spring Isolators: Freestanding, laterally stable, open-spring-type isolators.
1. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 2. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 3. Lateral Stiffness: More than 1.2 times the rated vertical stiffness.
 4. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 5. Baseplates: Factory drilled for bolting to structure and bonded to a 1/4-inch (6 mm) thick, rubber isolator pad attached to the baseplate underside. Size baseplates to limit floor loading to 100 psig (690 kPa).
 6. Top Plates: Provide threaded studs for fastening and leveling equipment.
 7. Finishes: Manufacturer's standard corrosive-resistant finish.
- D. Restrained Spring Isolators: Vertically Restrained, freestanding, laterally stable, steel open-spring type isolators.
1. Housing: Welded steel with resilient vertical limit stops to prevent spring extension due to wind loads or when weight is removed. Factory drilled baseplate for bolting to structure and bonded to 1/4-inch (6 mm) thick, rubber isolator pad attached to the baseplate underside. Provide adjustable equipment mounting and leveling bolt.
 2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 4. Lateral Stiffness: More than 0.8 times the rated vertical stiffness.

5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 6. Finishes: Baked enamel for metal components on isolators for interior use. Hot-dip galvanized for metal components on isolators for exterior use.
- E. Rubber Hangers: Double-deflection type, with molded, oil-resistant rubber or neoprene isolator elements bonded to formed-steel housings with threaded connections for hanger rods. Color-code to indicate capacity range.
- F. Spring Hangers: Combination spring and elastomeric hanger with coil spring and elastomeric insert in compression.
1. Frame: Formed steel, fabricated for connection to threaded rods and to allow for 30 degrees of angular hanger rod misalignment without binding or reducing isolation efficiency.
 2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 4. Elastomeric Element: Molded, oil-resistant rubber or neoprene.
 5. Finishes: Baked enamel for metal components. Color-code to indicate capacity range.

2.4 VIBRATION ISOLATION BASES

- A. Fabricated Steel Bases: Structural-steel bases and rails designed and fabricated by the isolation equipment manufacturer. Include equipment static loadings, power transmission, component misalignment, and cantilever loadings.
1. Fabricate bases to shapes required, with welded structural-steel shapes, plates, and bars conforming to ASTM A 36 (ASTM A 36M). Include support brackets to anchor base to isolation units. Include prelocated equipment anchor bolts and auxiliary motor slide bases or rails.
 2. Design and fabricate bases to result in the lowest possible mounting height with not less than 1-inch (25-mm) clearance above the floor.
 3. Concrete-Filled Inertia Bases: Weld reinforcing bars to the structural frame. Pour concrete into base with relocated equipment anchor bolts.

4. Weld steel angles on frame for outrigger isolation mountings, and provide for anchor bolts and equipment support.
5. Configure inertia bases to accommodate equipment supported.
6. Pump Bases: Size to support pump and piping elbows.
7. Factory Finish: Manufacturer's standard corrosive-resistant finish.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install and anchor vibration-, sound-, and seismic-control products according to manufacturer's written instructions and authorities having jurisdiction.
- B. Anchor interior mounts, isolators, hangers, and snubbers to vibration isolation bases. Bolt isolator baseplates to structural floors as required by authorities having jurisdiction.
- C. Anchor exterior mounts, isolators, hangers, and snubbers to vibration isolation bases. Bolt isolator baseplates to structural supports as required by authorities having jurisdiction.
- D. Fill concrete inertia bases, after installing base frame, with 3000-psi (20.7-MPa) concrete, and trowel to a smooth, hard finish. Cast-in-place concrete is specified in Division 3.
- E. Install pipe connectors.

3.2 SEISMIC CONTROL

- A. Vibration Isolation Bases: Mount equipment on structural-steel bases or concrete inertia bases.
- B. Snubbers: Install the required number of seismic snubbers on each spring-mounted piece of equipment. Locate snubbers as close as possible to the vibration isolators and bolt to supporting structure.

3.3 ADJUSTING AND CLEANING

- A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.
- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch (6-mm) movement during start and stop.
- D. Adjust active height of spring isolators.
- E. Adjust snubbers according to manufacturer's recommendations.

- F. Adjust seismic restraints to permit free movement of equipment within normal mode of operation.
- G. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

3.4 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of other division 23 sections for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to related sections for contractor responsibilities for system commissioning.

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SECTION 23 05 93
TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:
 - 1. Planning systematic TAB procedures.
 - 2. Design Review Report.
 - 3. Systems Inspection report.
 - 4. Systems Readiness Report.
 - 5. Balancing water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
 - 6. Vibration and sound measurements.
 - 7. Recording and reporting results.
- B. Definitions:
 - 1. Basic TAB used in this Section: Chapter 37, "Testing, Adjusting and Balancing" of 2007 ASHRAE Handbook, "HVAC Applications".
 - 2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
 - 3. Hydronic Systems: Includes heating hot water systems.
 - 4. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.
 - 5. COR: Contracting Officer's Representative.

1.2 QUALITY ASSURANCE

- A. Qualifications:
 - 1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
 - 2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another TAB firm for approval.

Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency's review shows unsatisfactory work performed by the predecessor agency.

3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.
4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the COR. The responsibilities would specifically include:
 - a. Shall directly supervise all TAB work.
 - b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
 - c. Would follow all TAB work through its satisfactory completion.
 - d. Shall provide final markings of settings of all HVAC adjustment devices.
5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications

must be certified by the TAB agency in writing. The lead technician shall be certified by AABC or NEBB.

B. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.

C. Tab Criteria:

1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications", and requirements stated herein shall be the basis for planning, procedures, and reports.
2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow ASHRAE Handbook "HVAC Applications", as a guideline.
 - a. Heating hot water pumps and hot water heat exchangers: Minus 5 percent to plus 5 percent.
3. Systems shall be adjusted for energy efficient operation as described in PART 3.
4. Typical TAB procedures and results shall be demonstrated to the COR for one hydronic system (pumps and heat exchanger) as follows:
 - a. When field TAB work begins.
 - b. During each partial final inspection and the final inspection for the project if requested by VA.

1.3 SUBMITTALS: Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.

A. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.

B. For use by the COR staff, submit one complete set of applicable AABC or NEBB publications that will be the basis of TAB work.

C. Submit Following for Review and Approval:

1. Design Review Report after the system layout on air and water side is completed by the Contractor.
2. Systems inspection report on equipment and installation for conformance with design.
3. Systems Readiness Report.

4. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
 5. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.
- D. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report, including the calibration history of the instruments to be used for the area.

1.4 APPLICABLE PUBLICATIONS

- A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.
- B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):
- 2007HVAC Applications ASHRAE Handbook, Chapter 37,
Testing, Adjusting, and Balancing and Chapter
47, Sound and Vibration Control
- C. Associated Air Balance Council (AABC):
- 2002.....AABC National Standards for Total System
Balance
- D. National Environmental Balancing Bureau (NEBB):
- 7th Edition 2005Procedural Standards for Testing, Adjusting,
Balancing of Environmental Systems
- 2nd Edition 2006Procedural Standards for the Measurement of
Sound and Vibration
- 3rd Edition 2009Procedural Standards for Whole Building Systems
Commissioning of New Construction

PART 2 - PRODUCTS

2.1 INSULATION REPAIR MATERIAL

- A. Provide material as required in other division 23 sections for repair of insulation removed or damaged during TAB work.

PART 3 - EXECUTION

3.1 GENERAL

- A. Refer to TAB Criteria in Article, Quality Assurance.
- B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

3.2 DESIGN REVIEW REPORT

- A. The TAB Specialist shall review the Contract Plans and specifications and advise the COR of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

3.3 SYSTEMS INSPECTION REPORT

- A. Inspect equipment and installation for conformance with design.

3.4 SYSTEM READINESS REPORT

- A. The TAB Contractor shall measure existing water flow rates associated with existing systems utilized to serve renovated areas as indicated on drawings. Submit report of findings to COR.
- B. Inspect each System to ensure that it is complete including installation and operation of controls. Submit report to COR in standard format and forms prepared and or approved by the Commissioning Agent.
- C. Verify that all items such as piping, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the COR.

3.5 TAB REPORTS

- A. Submit an intermediate report for 50 percent of systems and equipment tested and balanced to establish satisfactory test results.
- B. The TAB contractor shall provide raw data immediately in writing to the COR if there is a problem in achieving intended results before submitting a formal report.
- C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval at no additional cost to the owner.
- D. Do not proceed with the remaining systems until intermediate report is approved by the COR.

3.6 TAB PROCEDURES

- A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.

- B. General: During TAB all related system components shall be in full operation. Pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB.
- C. Coordinate TAB procedures with existing systems and any phased construction completion requirements for the project. Provide TAB reports for each phase of the project prior to partial final inspections of each phase of the project.
- D. Allow 30 days time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.
- E. Water Balance and Equipment Test: Include circulating pumps, convertors, coils, reciprocating engine CHP units:
 - 1. Adjust flow rates for equipment. Set pumps and reciprocating engine CHP unit to values on equipment submittals, if different from values on contract drawings.
 - 2. Primary-secondary (variable volume) systems: Balance systems at design water flow and then verify that variable flow controls function as designed.
 - 3. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and for convertors. Make water temperature measurements at the same time.

3.7 VIBRATION TESTING

- A. Furnish instruments and perform vibration measurements as specified in other division 23 sections for noise and vibration control. Provide measurements for all rotating HVAC equipment of 373 watts (1/2 horsepower) and larger, including pumps and motors.
- B. Record initial measurements for each unit of equipment on test forms and submit a report to the COR. Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct the problem. The TAB agency shall verify that the corrections are done and submit a final report to the COR.

3.8 SOUND TESTING

- A. Perform and record required sound measurements in accordance with division 23 sections specifying noise and vibration control for HVAC piping and equipment.
 - 1. Take readings in rooms, approximately five percent of all rooms. The COR may designate the specific rooms to be tested.

- B. Take measurements with a calibrated sound level meter and octave band analyzer of the accuracy required by AABC or NEBB.
- C. Sound reference levels, formulas and coefficients shall be according to ASHRAE Handbook, "HVAC Applications", SOUND AND VIBRATION CONTROL.
- D. Determine compliance with specifications as follows:
 1. When sound pressure levels are specified, including the NC Criteria in other division 23 sections:
 - a. Reduce the background noise as much as possible by shutting off unrelated audible equipment.
 - b. Measure octave band sound pressure levels with specified equipment "off."
 - c. Measure octave band sound pressure levels with specified equipment "on."
 - d. Use the DIFFERENCE in corresponding readings to determine the sound pressure due to equipment.

DIFFERENCE:	0	1	2	3	4	5 to 9	10 or More
FACTOR:	10	7	4	3	2	1	0

Sound pressure level due to equipment equals sound pressure level with equipment "on" minus FACTOR.

- e. Plot octave bands of sound pressure level due to equipment for typical rooms on a graph which also shows noise criteria (NC) curves.
2. When sound power levels are specified:
 - a. Perform steps 1.a. thru 1.d., as above.
 - b. For indoor equipment: Determine room attenuating effect, i.e., difference between sound power level and sound pressure level. Determined sound power level will be the sum of sound pressure level due to equipment plus the room attenuating effect.
 - c. For outdoor equipment: Use directivity factor and distance from noise source to determine distance factor, i.e., difference between sound power level and sound pressure level. Measured sound power level will be the sum of sound pressure level due to equipment plus the distance factor. Use 10 meters (30 feet) for sound level location.

- E. Where measured sound levels exceed specified level, the installing contractor or equipment manufacturer shall take remedial action approved by the COR and the necessary sound tests shall be repeated.
- F. Test readings for sound testing could go higher than 15 percent if determination is made by the COR based on the recorded sound data.

3.9 MARKING OF SETTINGS

- A. Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the COR.

3.10 PHASING

- A. Phased Projects: Testing and Balancing Work to follow project with areas shall be completed per the project phasing. Upon completion of the project all areas shall have been tested and balanced per the contract documents.
- B. Existing Areas: Systems that serve areas outside of the project scope shall not be adversely affected. Measure existing parameters where shown to document system capacity.

3.11 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of other division 23 sections for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to related sections for contractor responsibilities for system commissioning.

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SECTION 23 07 11
HVAC AND CHP INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Field applied insulation for thermal efficiency and condensation control for:
 - 1. HVAC piping.
- B. Definitions
 - 1. ASJ: All service jacket, white finish facing or jacket.
 - 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
 - 3. Concealed: Piping above ceilings and in chases, and pipe spaces.
 - 4. Exposed: Piping, and equipment exposed to view in finished areas including mechanical and electrical equipment rooms or exposed to outdoor weather.
 - 5. FSK: Foil-scrim-kraft facing.
 - 6. Hot: HVAC equipment or piping handling media above 41 degrees C (105 degrees F).
 - 7. Density: kg/m^3 - kilograms per cubic meter (Pcf - pounds per cubic foot).
 - 8. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
 - 9. Thermal conductance: Heat flow rate through materials.
 - a. Flat surface: Watt per square meter (BTU per hour per square foot).
 - b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).
 - 10. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
 - 11. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
 - 12. HWH: Hot water heating supply.

13. HWHR: Hot water heating return.
14. GH: Hot glycol-water heating supply.
15. GHR: Hot glycol-water heating return.
16. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 QUALITY ASSURANCE

A. Criteria:

1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:
 - 4.3.3.1** Pipe insulation and coverings, vapor retarder facings, adhesives, fasteners, tapes, and unless otherwise provided for in 4.3.3.1.1 or 4.3.3.1.2., shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, Standard Method of Test of Surface Burning Characteristics of Building Materials.
 - 4.3.3.1.1** Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.).
 - 4.3.10.2.6.4** Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.
2. Test methods: ASTM E84, UL 723, or NFPA 255.
3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For run out insulation and condensation control insulation, no thickness adjustment need be made.
4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

- B. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.3 SUBMITTALS

- A. Shop Drawings. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections:
 - 1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
 - a. Insulation materials: Specify each type used and state surface burning characteristics.
 - b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed casings and equipment.
 - c. Insulation accessory materials: Each type used.
 - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
 - e. Make reference to applicable specification paragraph numbers for coordination.

1.4 STORAGE AND HANDLING OF MATERIAL

- A Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. Federal Specifications (Fed. Spec.):
 - L-P-535E (2)- 99.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- C. Military Specifications (Mil. Spec.):
 - MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation
 - MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation

MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and
Water-Resistant, Vapor-Barrier

MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread,
Glass and Wire-Reinforced Glass

D. American Society for Testing and Materials (ASTM):

A167-99(2004).....Standard Specification for Stainless and
Heat-Resisting Chromium-Nickel Steel Plate,
Sheet, and Strip

B209-07.....Standard Specification for Aluminum and
Aluminum-Alloy Sheet and Plate

C411-05.....Standard test method for Hot-Surface
Performance of High-Temperature Thermal
Insulation

C449-07.....Standard Specification for Mineral Fiber
Hydraulic-Setting Thermal Insulating and
Finishing Cement

C533-09.....Standard Specification for Calcium Silicate
Block and Pipe Thermal Insulation

C534-08.....Standard Specification for Preformed Flexible
Elastomeric Cellular Thermal Insulation in
Sheet and Tubular Form

C547-07.....Standard Specification for Mineral Fiber pipe
Insulation

C552-07.....Standard Specification for Cellular Glass
Thermal Insulation

C553-08.....Standard Specification for Mineral Fiber
Blanket Thermal Insulation for Commercial and
Industrial Applications

C585-09.....Standard Practice for Inner and Outer Diameters
of Rigid Thermal Insulation for Nominal Sizes
of Pipe and Tubing (NPS System) R (1998)

C612-10.....Standard Specification for Mineral Fiber Block
and Board Thermal Insulation

C1126-04.....Standard Specification for Faced or Unfaced
Rigid Cellular Phenolic Thermal Insulation

C1136-10.....Standard Specification for Flexible, Low
Permeance Vapor Retarders for Thermal Insulation

- D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing
- E84-10.....Standard Test Method for Surface Burning Characteristics of Building Materials
- E119-09c.....Standard Test Method for Fire Tests of Building Construction and Materials
- E136-09b.....Standard Test Methods for Behavior of Materials in a Vertical Tube Furnace at 750 degrees C (1380 F)
- E. National Fire Protection Association (NFPA):
 - 90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems
 - 96-08.....Standards for Ventilation Control and Fire Protection of Commercial Cooking Operations
 - 101-09.....Life Safety Code
 - 251-06.....Standard methods of Tests of Fire Endurance of Building Construction Materials
 - 255-06.....Standard Method of tests of Surface Burning Characteristics of Building Materials
 - F.....Underwriters Laboratories, Inc (UL):
 - 723.....UL Standard for Safety Test for Surface Burning Characteristics of Building Materials with Revision of 09/08
 - G.....Manufacturer's Standardization Society of the Valve and Fitting Industry (MSS):
 - SP58-2009.....Pipe Hangers and Supports Materials, Design, and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

- A. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class F-1, $k = 0.037$ (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

2.2 CELLULAR GLASS CLOSED-CELL

- A. Comply with Standard ASTM C177, C518, density 120 kg/m³ (7.5 pcf) nominal, $k = 0.033$ (0.29) at 240 degrees C (75 degrees F).

- B. Pipe insulation for use at temperatures up to 200 degrees C (400 degrees F) with all service vapor retarder jacket.

2.3 POLYISOCYANURATE CLOSED-CELL RIGID

- A. Preformed (fabricated) pipe insulation, ASTM C591, type IV, $K=0.027(0.19)$ at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for use at temperatures up to 149 degree C (300 degree F) with factory applied PVDC or all service vapor retarder jacket with polyvinyl chloride premolded fitting covers.
- B. Equipment and duct insulation, ASTM C 591, type IV, $K=0.027(0.19)$ at 24 degrees C (75 degrees F), for use at temperatures up to 149 degrees C (300 degrees F) with PVDC or all service jacket vapor retarder jacket.

2.4 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

- A. ASTM C177, C518, $k = 0.039 (0.27)$ at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

2.5 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance ≤ 0.02 or less perm rating, Beach puncture 50 units for insulation facing on exposed equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for equipment.
- D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture

resistance shall be 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.

- E. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.
- F. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.
- G. Aluminum Jacket-Piping systems: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 13 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

2.6 PIPE COVERING PROTECTION SADDLES

- A. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]) or cellular glass. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

2.7 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.

G. Other: Insulation manufacturers' published recommendations.

2.8 MECHANICAL FASTENERS

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching galvanized steel.
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.
- D. Bands: 13 mm (0.5 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.9 REINFORCEMENT AND FINISHES

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.10 FIRESTOPPING MATERIAL

- A. Other than pipe insulation, refer to division 07.

2.11 FLAME AND SMOKE

- A. Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications.

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

- A. Required pressure tests of piping joints and connections shall be completed and the work approved by the Contracting Officer's Representative (COR) for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.

- B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), Insulate each pipe individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor retarder over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).
- D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- E. Construct insulation on parts of equipment such as heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Items requiring maintenance or access shall be removable and sealable.
- H. HVAC work not to be insulated:
 - 1. Equipment: Expansion tanks, hot water pumps.
 - 2. In hot piping: Unions, flexible connectors, control valves, safety valves and discharge vent piping, vacuum breakers, thermostatic vent valves.

- I. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- J. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited.
- K. Firestop Pipe insulation:
 - 1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed.
 - 2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
 - a. Pipe risers through floors
 - c. Smoke partitions
 - d. Fire partitions
- L. Provide vapor barrier jackets over insulation as follows:
 - 1. All piping exposed to outdoor weather.
- M. Provide metal jackets over insulation as follows:
 - 1. All piping exposed to outdoor weather.
 - 3. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

- A. Molded Mineral Fiber and Fiber Glass Pipe and Tubing Covering:
 - 1. Fit insulation to pipe, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports.
 - 2. Contractor's options for fitting, flange and valve insulation:
 - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.

- b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Seal seam edges with vapor barrier mastic and secure with fitting tape.
 - c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement.
 - d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.
- B. Polyisocyanurate Closed-Cell Rigid Insulation:
- 1. Polyisocyanurate closed-cell rigid insulation (PIR) may be provided for exterior piping, equipment for temperature up to 149 degree C (300 degree F).
 - 2. Install insulation, vapor barrier and jacketing per manufacturer's recommendations. Particular attention should be paid to recommendations for joint staggering, adhesive application, external hanger design, expansion/contraction joint design and spacing and vapor barrier integrity.
 - 3. Install insulation with all joints tightly butted (except expansion joints in hot applications).
 - 4. If insulation thickness exceeds 63 mm (2.5 inches), install as a double layer system with longitudinal (lap) and butt joint staggering as recommended by manufacturer.
 - 5. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill PVC elbow jacket is prohibited.
 - 6. All PVC and metal jacketing shall be installed so as to naturally shed water. Joints shall point down and shall be sealed with either adhesive or caulking (except for periodic slip joints).
 - 7. Note the NFPA 90A burning characteristic requirements of 25/50 in paragraph 1.3B. Refer to paragraph 3.1 for items not to be insulated.

8. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section.

C. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
2. Pipe and tubing insulation:
 - a. Use proper size material. Do not stretch or strain insulation.
 - b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer.
 - c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.

3.3 APPLICATION - RECIPROCATING ENGINE CHP PLANT, PIPE, VALVES, STRAINERS AND FITTINGS:

- A. Temperature range 32 to 99 degrees C (90 to 211 degrees F):
 1. Application: Heating hot water.
 2. Insulation Jacket:
 - b. Mineral fiber or fiber glass.
 - c. ASJ with PVC premolded fitting coverings.
 3. Thickness-Mineral fiber insulation:

Nominal Thickness Of Insulation	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1 and below)	38 (1.5)
25 to 38 (1-1/4 to 1-1/2)	50 (2)
38 (1-1/2) and above	75 (3)

B. Installation:

1. At pipe supports, weld pipe covering protection saddles to pipe, except where MS-SP58, type 3 pipe clamps are utilized.
2. Insulation shall be firmly applied, joints butted tightly, mechanically fastened by stainless steel wires on 300 mm (12 inch) centers.
3. At support points, fill and thoroughly pack space between pipe covering protective saddle bearing area.
4. Terminate insulation and jacket hard and tight at anchor points.
5. Terminate insulation at piping facilities not insulated with a 45 degree chamfered section of insulating and finishing cement covered with jacket.
6. On mineral fiber and fiber glass systems, insulated flanged fittings, strainers and valves with sections of pipe insulation cut, fitted and arranged neatly and firmly wired in place. Fill all cracks, voids and coat outer surface with insulating cement. Install jacket.
7. On mineral fiber and fiber glass systems, insulate welded and threaded fittings more than 50 mm (2 inches) in diameter with compressed blanket insulation (minimum 2/1) and finish with jacket or PVC cover.
8. Insulate fittings 50 mm (2 inches) and smaller with mastic finishing material and cover with jacket.
9. Insulate valve bonnet up to valve side of bonnet flange to permit bonnet flange removal without disturbing insulation.
10. Install jacket smooth, tight and neatly finish all edges. Over wrap ASJ butt strips by 50 percent. Secure aluminum jacket with stainless steel bands 300 mm (12 inches) on center or aluminum screws on 200 mm (4 inch) centers.
11. Do not insulate basket removal flanges on strainers.

3.4 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of other division 23 sections for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.5 PIPE INSULATION SCHEDULE

A. Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)			
		Nominal Pipe Size Millimeters (Inches)	
Service	Insulation Material	Less than 75 (1-1/2)	50 (2) and Above
Interior Heating hot Water	Glass Fiber	25 (1)	50 (2)
Exterior Heating Hot Water and Cogen Water	Glass Fiber	25 (1)	50 (2)
Exterior Condensate and drain piping	Glass Fiber or Flexible Elastomeric	23 (1)	50 (2)

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SECTION 23 08 00
COMMISSIONING OF HVAC SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 23.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in specification 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in specification 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

1.2 SUMMARY

- A. This Section includes requirements for commissioning the Facility exterior closure, related subsystems and related equipment. This Section supplements the general requirements specified in division 01.
- B. Refer to division 01 for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.3 DEFINITIONS

- A. Refer to specification 01 91 00 GENERAL COMMISSIONING REQUIREMENTS specifying commissioning requirements for definitions.

1.4 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in Division 23 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of specification 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and of Division 23, is required in cooperation with the VA and the Commissioning Agent.
- B. The Facility exterior closure systems commissioning will include the systems listed in specification 01 91 00 GENERAL COMMISSIONING REQUIREMENTS sections specifying commissioning requirements.

1.5 SUBMITTALS

- A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor.

- B. The commissioning process requires Submittal review simultaneously with engineering review.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

- A. Commissioning of HVAC systems will require inspection of individual elements of the HVAC systems construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with specification 01 91 00 GENERAL COMMISSIONING REQUIREMENTS sections specifying commissioning requirements and the Commissioning plan to schedule HVAC systems inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to division 01 sections specifying commissioning requirements for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 23 shall be scheduled and documented in accordance with specification 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7

calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING+

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed.

3.5 TRAINING OF VA PERSONNEL

- A. Training of the VA operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of division 01. The instruction shall be scheduled in coordination with the VA COR after submission and approval of formal training plans. Refer to specification 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 23 Sections for additional Contractor training requirements.

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SECTION 23 08 11
DEMONSTRATIONS AND TESTS FOR RECIPROCATING ENGINE CHP PLANT

PART 1 - GENERAL

1.1 REQUIREMENTS INCLUDE

- A. Procedures for on-site demonstration and testing of equipment and systems, including temporary facilities.
- B. Instruction of Government operating personnel.
- C. All demonstrations, instructions and testing must be completed prior to Government acceptance for beneficial use.
- D. Plumbing and emergency power systems are not included.

1.2 DEFINITIONS

- A. Start-Up: Initial inspection, cleaning, lubrication, adjustment, and operation of equipment and systems by the contractor with the assistance of the representatives of the equipment manufacturers.
- B. Pre-Tests: The final stage of the start-up procedure. This occurs after all adjustments have been made except for minor fine-tuning that can be done during the pre-test. Serves as verification that the systems are ready for the final test. Witnessing of pre-test by COR (Contracting Officer's Representative) is not required.
- C. Final Tests: Tests, witnessed by the COR or their representative, which demonstrate that all equipment and systems are in compliance with requirements. At VA expense, VA may utilize the services of an independent testing organization or consultant to witness the tests.

1.3 QUALITY ASSURANCE

- A. Experienced, trained technical service personnel who are representatives of the equipment manufacturers and system designers shall demonstrate, provide instructions, pre-test and final test, as specified, the following equipment:
 - 1. Reciprocating engine CHP units.
 - 2. Control systems.
 - 3. Instrumentation.
- B. Experienced technicians shall demonstrate and provide instructions on the following equipment:
 - 1. Pumps and piping systems.
 - 2. Heating systems.
 - 3. Control and safety valves.
- C. The person responsible for programming the computer workstation shall demonstrate and provide instructions on hardware, software and programming.

- D. The COR, upon request, will provide a list of personnel to receive instructions and will coordinate their attendance at agreed-upon times.
- E. All safety devices shall comply with the VHA Boiler Plant Safety Manual.

1.4 SUBMITTALS. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections:

- A. Names and qualifications of personnel performing demonstrations, instructions and tests.
- B. Certification that pre-testing is complete. Copies of pre-test data as specified.
- C. Preliminary schedule of all demonstrations, instructions and final tests two weeks prior to proposed dates.
- D. Provide reports within three weeks after satisfactory completion of demonstrations, instructions, and tests. List date, type of work, persons participating, amount of time, test results, calculations of test results, test data.
- E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of other division 23 sections.

1.5 RELATED WORK

- A. Section 01 33 23, SHOPDRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS for NON-STRUCTURAL COMPONENTS.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC
- D. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- E. Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.
- F. Section 23 09 11, INSTRUMENTATION and CONTROL FOR RECIPROCATING ENGINE CHP PLANT.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 PREPARATION FOR FINAL TESTS, DEMONSTRATIONS, AND INSTRUCTIONS

- A. Verify that equipment and systems are fully operational. Complete all start-up and pre-test activities for all equipment and systems. Complete all construction and finish work.
- B. Arrange for all test personnel for all equipment to be continuously present during one period of time so that all equipment and systems can be tested in their interrelated functions. For instance pumps will be tested during reciprocating engine CHP unit testing, and instrumentation performance will be evaluated in conjunction with reciprocating engine CHP unit testing.

- C. Deliver maintenance and operating manuals four weeks prior to instruction period.
- D. Furnish all special tools.

3.2 FINAL TESTS

- A. Demonstrate proper operation of each equipment and system.
- B. Provide tests on equipment as specified in the individual specification sections.

3.3 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.4 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of specification 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and other division 23 sections for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to related sections for contractor responsibilities for system commissioning.

3.5 DEMONSTRATIONS AND TRAINING

- A. Demonstrate operation and maintenance of equipment and systems to Government personnel no more than four weeks prior to scheduled Government operation of the plant.
- B. Use operation and maintenance manuals as basis of instruction. Review contents of manuals with personnel in detail to explain all aspects of operation and maintenance.
- C. Demonstrate start-up, operation, control, adjustment, trouble-shooting, servicing, maintenance, and shut-down of each item of equipment. Allow Government personnel to practice operating the equipment under supervision of instructors.
- D. Prepare and insert additional data in operations and maintenance manuals when need for additional data becomes apparent during instructions.
- E. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- F. Submit training plans and instructor qualifications in accordance with the requirements of other division 23 sections.

3.6 TIME ALLOCATED FOR DEMONSTRATIONS AND INSTRUCTIONS

- A. At least 16 total instructor hours to include reciprocating engine CHP units, controls, and instrumentation.

- B. At least 8 total instructor hours to include computer workstation and programs.
- C. At least 8 total instructor hours to include pumps, reciprocating engine CHP units, and other equipment.
- D. Do not exceed three trainees per four hour session.

- - - E N D - - -

SECTION 23 09 11
INSTRUMENTATION AND CONTROL FOR RECIPROCATING ENGINE CHP PLANT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Automatic controls, instruments, monitoring and data management systems and accessories for the reciprocating engine CHP units and other CHP plant mechanical equipment.

1.2 RELATED WORK:

- A. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- B. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- C. Section 33 08 00, COMMISSIONING OF SITE UTILITY SYSTEMS.

1.3 QUALITY ASSURANCE

- A. The reciprocating engine CHP unit control, monitoring, data gathering, instrumentation and associated systems specified in this section shall be provided by one company that has been in business at least three years engineering, designing and servicing industrial and institutional control and instrumentation systems similar to those specified herein, as a primary business. That company shall furnish all components and provide complete calibration, programming, start-up, testing, demonstrations, instructions and training services.
- B. Submit documented evidence, including start-up and acceptance test data, and references, that the company has performed satisfactory work on at least six systems similar to those specified. For instance, submit experience on variable speed pump drives, if these systems are specified.
- C. Code Approval:
 - 1. Computer-based electronic equipment shall conform to the requirements of FCC Part 15, Subpart J, for Class A computing devices governing radio frequency electromagnetic interference (EMI) while continuing to operate normally.
 - 2. All electrical wiring shall be in accordance with NFPA 70.
- D. Personnel: All work shall be done by properly trained, skilled technicians who are regularly employed and qualified in the installation, programming, start-up, calibration, and testing of the systems provided, and who will be directed by experienced engineers employed by the equipment supplier. Personnel must have three years

minimum experience with industrial and institutional controls and instruments similar to those being furnished for this project.

1.4 SUBMITTALS. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections:

- A. Submit SHOP DRAWINGS and PRODUCT DATA.
- B. Certificates of compliance with Article, QUALITY ASSURANCE (Articles 1.3.A, B, & F). In addition, submit past performance questionnaire (Form VA-NEBC) for five (5) past projects of the same class (scope & complexity) as this project.
- C. Submit information sufficient to verify compliance with all contract requirements as specified and shown on project drawings.
- D. Reciprocating engine CHP Plant Instrumentation:
 - 1. Catalog cuts and specification sheets providing description and performance data on instruments and accessories.
 - 2. Installation and troubleshooting instructions for all equipment in bound sets shipped with equipment.
 - 3. Complete wiring and piping diagrams for all equipment and systems.
 - 4. Wiring and piping materials.
- E. As-built Logic and Wiring Diagrams: One set of reproducible prints and CAD disks delivered to Contracting Officer's Representative (COR) prior to turning systems over to VA for operation. Supply revised drawings if changes are made during the startup and commissioning process.
- F. Pressure Gages and Thermometers:
 - 1. Catalog cuts showing design, construction, dimensions of gages and accessories.
 - 2. Accuracy.
 - 3. Pressure and temperature limitations of gages and accessories.
 - 4. List of scale ranges to be provided.
- G. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. American National Standards Institute (ANSI):
 - INCITS 154-1988(R1999)..Office Machines and Supplies - Alphanumeric
Machines - Keyboard Arrangements
- C. American Society of Mechanical Engineers (ASME):
 - B16.36-2009.....Orifice Flanges
 - B31.1-2007.....Power Piping
 - B40.100-2005.....Pressure Gauges and Gauge Attachments
 - PTC 4-2008.....Fired Steam Generators
- D. National Fire Protection Association (NFPA):
 - 70-2011.....National Electrical Code
 - 85-2007.....Boiler and Combustion Systems Hazards Code
- E. National Electrical Manufacturers Association (NEMA):
 - ICS 6-93(R2001, R2006)..Industrial Control and Systems Enclosures
 - WC 63.2-1996(R2003).....Performance Standard for Coaxial Premise Data
Communications Cables
- F. Underwriters Laboratories Inc. (UL):
 - 508-06.....Industrial Control Equipment
 - 1449-09.....Transient Voltage Surge Suppressors, Second
Edition
 - 1998-09.....Software in Programmable Components

PART 2 - PRODUCTS

2.1 PRESSURE SENSORS AND TRANSMITTERS

- A. Transmitters for gage pressure, differential pressure, fluid level, and draft utilized for instrumentation, computer workstation, and controls.
- B. "Smart" programmable electronics, sealed diaphragms, direct-sensing electronics, no mechanical force or torque transfer devices, non-interactive external span and zero adjustment, solid-state plug-in circuit boards. Minimum accuracy plus or minus 0.1 percent of calibrated span. 40:1 minimum range-ability. Communication system shall be compatible with existing control system and instrumentation.
- C. Shut-off and blowdown valves on all transmitters.
Equalizing/calibration manifold valves on all differential pressure and fluid level transmitters. Connection points to permit calibration of system with a portable pressure calibrator.
- D. Provide and deliver to COR all hardware and software necessary for field calibrating and programming all transmitters.
- E. Spare Parts: One transmitter of each type utilized in the project.

2.2 TEMPERATURE SENSORS AND TRANSMITTERS

- A. Provide resistance temperature detectors (RTD).

- B. Provide transmitters, transducers, and receivers compatible with the system including the controllers and computer workstation.
- C. Minimum accuracy one percent of actual temperature.
- D. Provide stainless steel weather hood on outside air temperature sensor, which shields the sensor from direct sunlight.

2.3 GAGES, PRESSURE AND COMPOUND, PIPE MOUNTED

- A. Construction:
 - 1. Case: Solid armored front between measuring element and dial, blowout back, bottom connection, phenol turret type.
 - 2. Dial: Non-corrosive, 110 mm (4-1/2 inch) diameter face with black markings on white background.
 - 3. Measuring Element: Bourdon tube designed for the required service. Provide bellows designed for service for pressure ranges under 100 kPa (15 psi).
 - 4. Movement: Stainless steel, rotary.
 - 5. Pointer: Micrometer adjustable, black color.
 - 6. Window: Plastic.
 - 7. Liquid Filled Gages: Provide at inlet and outlet of all pumps. Gage filling shall be glycerin or silicone oil. Purpose of filling is to provide pulsation dampening. As an option to liquid filling, provide dry gages that have built-in fluid clutch dampeners that are not vulnerable to plugging due to foreign material.
- B. Accuracy: ASME B40.100, Grade 2A, ½ percent, on all gages; except Grade A, one percent permitted on diaphragm actuated gages, liquid filled gages, and compound gages.
- C. Accessories:
 - 1. Red set hands on gages located at automatic pressure regulator valve outlets.
 - 2. Needle valve or gage cock rated for the service.
 - 3. Pulsation snubbers on diaphragm-type gages located adjacent to gas equipment.
- D. Scale Ranges: Provide dual English/metric scales:
 - 1. Natural and LP gas: 0 to 200 kPa/0 to 30 psi.
 - 2. Other services, 200 percent of maximum operating pressure.

2.4 THERMOMETERS, PIPE MOUNTED

- A. General: Thermometer locations are shown on the drawings.

B. Construction:

1. Organic liquid filled type, red or blue column, clear plastic window, with 150 mm (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.

C. Case: Chrome plated brass or aluminum with enamel finish.

D. Scale: Not less than 225 mm (9 inches), range as described below, two degree graduations.

1. Scale ranges:

- a. Hot Water and Glycol-Water: -1 - 116 degrees C (30-240 degrees F).

2. Accuracy: One percent of scale range

E. Separable Socket (Well): Brass, extension neck type to clear pipe insulation. Sized to suit pipe diameter without restricting flow. Provide snug sliding fit between socket and well.

2.5 Flow Meters

A. Vortex Natural Gas Flow Meters with Transmitters:

1. Provide vortex-shedding flow meters designed for accurate measurement of flow rate ranges shown at required pressures. Minimum turndown capability shall be as scheduled. Meters shall have digital readout of pressure-compensated flow rate and totalization located at transmitter and transmit flow rate and totalization digital signals to computer workstation. As an option, pressure compensation and the compensated flow rate may be performed and displayed by a boiler plant controller receiving signals from the flow meter and from a pressure transmitter. Refer to Paragraph, PRESSURE SENSORS AND TRANSMITTERS.
2. Programmable microprocessor electronics with on-board programming. Output signals immune to ambient temperature swings. Continuous self-diagnostic routines that identify electronics problems and provide a warning. Electronics replaceable in the field without affecting metering accuracy. Provide power supply as recommended by meter manufacturer. Mount electronics separate from meter body in position accessible from platform or floor without the use of a portable ladder.
3. All welded wafer-type or flanged stainless steel meter body with no seals. No sensor parts exposed to the flow stream. Provide alignment rings with wafer-type meters to assure proper centering in the

pipeline. Trapezoidal shedder bar, sensing by detecting stresses in the shedder bar caused by vortices, dual piezoelectric crystals located outside the process flow sense the shed vortices, dual crystal alignment cancels effects of noise and vibration. Designed for Schedule 40 piping.

4. Transmitted signal accuracy plus or minus 1.5% of flow rate. Repeatability 0.2% of actual flow rate. Meter designed to minimize vibration effect and to provide elimination of this effect.

B. Turbine-Type Natural Gas Flow Meters:

1. Type: Turbine-type with volume totalizing digital readout that is continuously updated and corrected for the line pressure and temperature. Meter readouts shall be located on meter and in computer workstation. Meter shall be designed for natural gas at job site characteristics.
2. Performance: Maximum flow rate as scheduled. Pressure drop shall not exceed 1.25 kPa (5 inches WC). Accurate flow minimum turndown range shall be 10/1 with minimum accuracy one percent of flow rate over the entire range.
3. Construction:
 - a. Meter: Design for 850 kPa (125 psi). Pipe connections flanged 850 or 1025 kPa (125 or 150 psi) ANSI. All bearings and gearing shall be in areas sealed from contaminants. Metering transducers operated through magnetic coupling. The measuring devices shall be contained within a module that can be removed from the meter body for service and calibration without breaking the main gas piping connections. Corrosion-resistant material of construction or coating.
 - b. Indication Devices on Meter: Electronic type which provides a totalized continuous volume flow digital indication in cubic feet automatically continuously corrected to the local contract base temperature and pressure from actual varying line temperatures and pressures. Unit shall also display a totalized uncorrected volume flow indication. The display shall show actual line temperature and pressure at the meter and pressure-temperature correction factor. Smallest corrected flow indication shall be one thousand cubic feet, and indicator shall have at least six

digits. Unit shall be watertight where drawings show an outdoor location.

4. Calibration: Factory calibrated. Furnish three-point curve spanning required flow range on actual meter furnished.

5. Accessories:

a. Remote Digital Register: Provide a remote digital register system including pulse generator and all wiring and accessories for proper functioning. Remote register shall have a digital cubic feet volume readout corrected to the local contract base temperature and pressure from actual varying line conditions. Smallest indication shall be one thousand cubic feet, and indicator shall have at least six digits. Provide 120-volt power supply from panel. Main plant register shall be located on main instrument panel; individual boiler registers shall be located on boiler control panels.

b. Straightening Vanes: Provide as recommended by the meter manufacturer for the actual installation arrangement.

c. Filter: Shall have replaceable glass-fiber or cellulose cartridge with ten micron or smaller particle retention. Filter enclosure shall be the pipe size of the meter or larger as required by pressure drop considerations. Static pressure capability shall be at least twice lockup pressure of service supply regulators. Maximum pressure loss 1.25 kPa (5 inches WC) at maximum design flow rate of meter. Plug all drains or instrumentation outlets. Provide vent with cock for relieving pressure in filter.

PART 3 - EXECUTION

3.1 INSTALLATION, RECIPROCATING ENGINE CHP PLANT INSTRUMENTATION

A. General:

1. Nameplates, Labels and Identification: Refer to other division 23 sections.
2. Electrical Work and Safety Requirements: Comply with NFPA 70 and referenced electrical sections of these specifications.
3. Electrical Wiring: Comply with division 26 sections. The term "wiring" includes furnishing of wire, conduit, miscellaneous material and labor to install a complete working system as specified.

4. deleted
5. Protect all circuits to avoid interruption of service or damage to equipment due to short-circuiting or other conditions. Line-protect from lightning and static electricity all wiring that comes from external sources.
6. Except for short apparatus connections, run conduit parallel to or at right angles to the building structure.
7. Run tubing and wire connecting devices in control cabinets parallel with the sides of the cabinets neatly racked to permit tracing. Rack wiring bridging a cabinet door along the hinge side and protect from damage. Provide grommets, sleeves or vinyl tape to protect plastic tubing or wires from sharp edges of panels, conduit, and other items. Fit all equipment contained in cabinets or panels with service loops; each loop shall be at least 300 mm (12 inches) long. Equipment for fiber optic systems shall be self-supporting, code gage steel enclosure.
8. Permanently mark terminal blocks for identification. Label or code each wire at each end. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.
9. Cables:
 - a. Keep cable runs as short as possible. Allow extra length for connecting to the terminal board.
 - b. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.
 - c. Cables shall be supported for minimum sag.
 - d. Splices in shielded and coaxial cables shall consist of terminations and shielded cable couplers. Terminations shall be in accessible location. Cables shall be harnessed with cable ties.
- B. Pressure and Temperature Transmitters: Mount in locations accessible from floor or platform without use of portable ladders. Provide separate conduit for each transmitter signal if recommended by manufacturer. Protect sensor or controller on water service by an

adequate water seal at all times. Install temperature sensors with entire temperature sensing surface immersed in media being measured. Provide isolation valves on all transmitters connected to fluid systems. Locate isolation valves so that transmitter can be isolated while main sensing line is being blown down. Provide equalizing valves on all differential pressure transmitters. Provide valved drains on all fluid lines. Valves shall be rated for minimum of 150 percent of system pressure and temperature.

- C. Wiring and Piping: Is generally not shown on the drawings. All wiring and piping must be provided in accordance with NFPA 70 and ASME B31.1.

3.2 INSTALLATION, PRESSURE GAGES

- A. Orient gages so that dials are upright and visible from the nearest walkway or access platform. Install gages with gage cocks. Provide compound gages on all pump suction lines; provide pressure gages elsewhere. Install liquid-filled or equivalent (as specified) gages at inlet and outlet of all pumps, and on fuel lines at locations closest to gas equipment. If diaphragm-type gages are used, provide pulsation dampeners instead of liquid-filling.

3.3 INSTALLATION, THERMOMETERS

- A. Arrange thermometers so that scales are upright and visible from nearest walkway or access platform. Provide adjustable angle thermometers on applications more than 2100 mm (7 feet) above floor or platform. Tilt the angle type thermometers for proper view from floor or platform. Locate wells in flow stream.

3.4 TESTING, RECIPROCATING ENGINE CHP PLANT INSTRUMENTATION

- A. Representatives of the designer of the system shall demonstrate proper operation and calibration of all components, and entire systems to the COR. Furnish personnel, instrumentation, and equipment necessary to perform calibration and testing. All calibration work must be completed prior to the testing.
- B. Testing shall demonstrate proper calibration of input and output devices, the proper operation of all equipment, proper execution of the sequence of operation and maintaining of all set points.
- C. Document all tests with detailed report of test results. Explain in detail the nature of each failure and corrective action taken.
- D. During and after completion of the pretests, and again after the final acceptance tests, identify, determine causes, replace, repair and

calibrate equipment that fails to comply with contract requirements or the standards of the manufacturer. Provide written report to COR.

- E. Demonstrate safety and operating interlocks.
- F. Demonstrate that programming is not lost and that the control and instrumentation system performs the correct sequence of control and instrument functions after a loss of power.

3.5 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.6 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and other division 23 sections for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS, and related sections for contractor responsibilities for system commissioning.

3.7 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of other division 23 sections.

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SECTION 23 09 23
DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Provide an extension of the existing Automated Logic Corporation (ALC) direct-digital control system to achieve the sequence of operation as indicated on the project documents, point list, interoperability tables, drawings and as described in these specifications. Include all engineering, programming, controls and installation materials, installation labor, commissioning and start-up, training, final project documentation and warranty. Reference specification 019100, General Commissioning Requirements for additional commissioning requirements.
1. The direct-digital control system(s) shall consist of high-speed peer-to-peer network of DDC controllers, a control system server, and an Engineering Control Center. Provide for a remote user using a standard web browser to access the control system
 2. The direct-digital control system(s) shall be native BACnet. All new workstations, controllers, devices and components shall be listed by BACnet Testing Laboratories. All new workstations, controller, devices and components shall be accessible using a Web browser interface and shall communicate exclusively using the ASHRAE Standard 135 BACnet communications protocol without the use of gateways, unless otherwise allowed by this Section of the technical specifications, specifically shown on the design drawings and specifically requested otherwise by the VA.
 - a. If used, gateways shall support the ASHRAE Standard 135 BACnet communications protocol.
 - b. If used, gateways shall provide all object properties and read/write services shown on VA-approved interoperability schedules.
 3. The work administered by this Section of the technical specifications shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance,

Warranty, specified services and items required for complete and fully functional Controls Systems.

4. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. The contractor administered by this Section of the technical specifications shall provide controllers for each mechanical system. In the event of a network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the ECC shall have no effect on the field controllers, including those involved with global strategies.
5. The control system shall accommodate 1 Engineering Control Center and the control system shall accommodate a minimum of 10 web-based Users simultaneously, and the access to the system should be limited only by operator password.
6. Some products are furnished but not installed by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the installation of the products. These products include the following:
 - a. Control valves.
 - b. Flow switches.
 - c. Flow Meters.
 - d. BTU Meters.
 - e. Sensor wells and sockets in piping.
 - f. Terminal Unit Controllers.
 - i. Some products are installed but not furnished by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the particulars of the products. These products include the following:
 - ii. Factory-furnished accessory thermostats and sensors furnished with unitary equipment.

iii. Some products are not provided by, but are nevertheless integrated with the work executed by, the contractor administered by this section of the technical specifications. The contractor administered by this section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the particulars of the products. These products include the following:

1. Reciprocating engine controls. These controls, if not native BACnet, will require a BACnet Gateway. These controls shall include capacity to read:

a. Reciprocating engine Parameters:

- i. RPM
- ii. Exhaust gas temperature
- iii. Run hours
- iv. Starts
- v. Inlet fuel pressure

b. Inverter Parameters:

- i. Voltage
- ii. Current
- iii. Frequency

c. Engine State:

- i. Standby
- ii. Prepare to start
- iii. Load

d. Fault Codes and Severity

- i. High fault number

e. System Controller:

- i. Reciprocating engine system net electric power output
- ii. Natural gas input
- iii. Hot water return temperature - upstream of cogen loop
- iv. Hot water return temperature - downstream of cogen loop
- v. Jacket water supply temperature

- vi. Jacket water return temperature
 - vii. Engine HX - heating water entering temperature
 - viii. Engine HX - heating water leaving temperature
 - ix. Drycooler-1 leaving water temperature
 - x. Drycooler-2 entering water temperature
 - xi. Drycooler-2 leaving water temperature
 - xii. Jacket water - Exhaust gas HX leaving water temperature
 - xiii. Liquid temperature setpoint
 - xiv. Main Breaker Position
 - xv. NET Electric Power Output
 - xvi. Natural Gas - BTU
2. Variable frequency drives. These controls, if not native BACnet, will require a BACnet Gateway.
3. The following systems have limited control (as individually noted below) from the ECC:
- a. Reciprocating engine Controls: Status
 - i. Discharge Water Temperature
 - ii. Return Water Temperature
 - iii. Return Water Flow
 - iv. Gas Flow
 - v. Operating Mode
 - vi. Power Generation
4. Responsibility Table:

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Control system low voltage and communication wiring	23	23	23	N/A
LAN conduits and raceway	23	23	N/A	N/A
Manual valves	23	23	N/A	N/A
Automatic valves	23	23	23	23
Pipe insertion devices and taps, flow and pressure stations.	23	23	N/A	N/A
Thermowells	23	23	N/A	N/A
Current Switches	23	23	N/A	N/A
Control Relays	23	23	23	N/A
Power distribution system monitoring interfaces	23	23	23	26

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Interface with reciprocating engine unit Controls	23	23	23	26
Reciprocating engine, controller and controls	48	48	N/A	26
All control system nodes, equipment, housings, enclosures and panels.	23	23	23	26
Reciprocating engine generator interlock wiring	23	23	23	26
Reciprocating engine Flow Switches	23	23	23	N/A
VFDs	26	26	23	26
Starters, HOA switches	23	23	N/A	26

5. This facility's existing direct-digital control system is manufactured by Automated Logic, and its ECC is located in the HVAC shop. The existing system's top-end communications is via BACnet. The contractor administered by this Section of the technical specifications shall observe the capabilities, communication network, services, spare capacity of the existing control system and its ECC prior to beginning work.
6. The extended system shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have complete operations and control capability over all systems, new and existing including; monitoring, trending, graphing, scheduling, alarm management, global point sharing, global strategy deployment, graphical operations interface and custom reporting as specified.
7. This campus has standardized on an existing standard ASHRAE Standard 135, BACnet/IP Control System by Automated Logic supported by a preselected controls service company. This entity is referred to as the "Control System Integrator" in this Section of the technical specifications. The Control system integrator is responsible for ECC system graphics and expansion. It also prescribes control system-

specific commissioning/ verification procedures to the contractor administered by this Section of the technical specification and specification 01 91 00 General Commissioning Requirements. Due to the small size of this controls work, the control system integrator and control system contractor shall be the same contractor and shall be a manufacturer's certified Automated Logic control system installer.

8. The contractor shall coordinate all work with the Control System Integrator. The controls contractor shall integrate the ASHRAE Standard 135, BACnet/IP control network(s) with the Control System Integrator's area control through an Ethernet connection provided by the Control System Integrator.
9. The contractor shall provide an extension of the peer-to-peer networked, distributed control system. This direct digital control (DDC) system shall include microprocessor-based controllers, instrumentation, end control devices, wiring, piping, software, and related systems. This contractor is responsible for all device mounting and wiring.
10. Responsibility Table:

Item/Task	Controls Contactor	Control System Integrator	VA
ECC expansion		X	
ECC programming		X	
Devices, controllers, control panels and equipment	X		
Point addressing: all hardware and software points including setpoint, calculated point, data point (analog/ binary), and reset schedule point	X		

Item/Task	Controls Contactor	Control System Integrator	VA
Point mapping		X	
Network Programming	X		
ECC Graphics		X	
Controller programming and sequences	X		
Integrity of LAN communications	X		
Electrical wiring	X		
Operator system training		X	
LAN connections to devices	X		
LAN connections to ECC		X	
IP addresses			X
Overall system verification		X	
Controller and LAN system verification	X		

1. Reciprocating engine CHP unit is equipped with integral controls and a controller furnished and installed by the equipment manufacturer. Remote monitoring and alarm shall be provided for the system.
2. The direct-digital control system shall start and stop equipment, move (position) valve actuators, and vary speed of equipment to execute the mission of the control system. Use electricity as the motive force for all valve actuators.

1.2 DEFINITIONS

- A. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.
- B. Analog: A continuously varying signal value (e.g., temperature, current, velocity etc.
- C. BACnet: A Data Communication Protocol for Building Automation and Control Networks, ANSI/ASHRAE Standard 135. This communications

protocol allows diverse building automation devices to communicate data over and services over a network.

- D. BACnet/IP: Annex J of Standard 135. It defines and allows for using a reserved UDP socket to transmit BACnet messages over IP networks. A BACnet/IP network is a collection of one or more IP sub-networks that share the same BACnet network number.
- E. BACnet Internetwork: Two or more BACnet networks connected with routers. The two networks may use different LAN technologies.
- F. BACnet Network: One or more BACnet segments that have the same network address and are interconnected by bridges at the physical and data link layers.
- G. BACnet Segment: One or more physical segments of BACnet devices on a BACnet network, connected at the physical layer by repeaters.
- H. BACnet Broadcast Management Device (BBMD): A communications device which broadcasts BACnet messages to all BACnet/IP devices and other BBMDs connected to the same BACnet/IP network.
- I. BACnet Interoperability Building Blocks (BIBBs): BACnet Interoperability Building Blocks (BIBBs) are collections of one or more BACnet services. These are prescribed in terms of an "A" and a "B" device. Both of these devices are nodes on a BACnet internetwork.
- J. BACnet Testing Laboratories (BTL). The organization responsible for testing products for compliance with the BACnet standard, operated under the direction of BACnet International.
- K. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).
- L. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.
- M. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.
- N. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.

- O. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls
- P. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).
- Q. Device: a control system component that contains a BACnet Device Object and uses BACnet to communicate with other devices.
- R. Device Object: Every BACnet device requires one Device Object, whose properties represent the network visible properties of that device. Every Device Object requires a unique Object Identifier number on the BACnet internetwork. This number is often referred to as the device instance.
- S. Device Profile: A specific group of services describing BACnet capabilities of a device, as defined in ASHRAE Standard 135-2008, Annex L. Standard device profiles include BACnet Operator Workstations (B-OWS), BACnet Building Controllers (B-BC), BACnet Advanced Application Controllers (B-AAC), BACnet Application Specific Controllers (B-ASC), BACnet Smart Actuator (B-SA), and BACnet Smart Sensor (B-SS). Each device used in new construction is required to have a PICS statement listing which service and BIBBs are supported by the device.
- T. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.
- U. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.
- V. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are provided to the remote subsystems and status is reported back to the Engineering Control Center. Upon the loss of communication with the Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.

- W. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.
- X. DXF: An AutoCAD 2-D graphics file format. Many CAD systems import and export the DXF format for graphics interchange.
- Y. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.
- Z. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform control functions, such as operating a relay or providing an output signal to position an actuator.
- AA. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.
- BB. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.
- CC. Firmware: Firmware is software programmed into read only memory (ROM) chips. Software may not be changed without physically altering the chip.
- DD. Gateway: Communication hardware connecting two or more different protocols. It translates one protocol into equivalent concepts for the other protocol. In BACnet applications, a gateway has BACnet on one side and non-BACnet (usually proprietary) protocols on the other side.
- EE. GIF: Abbreviation of Graphic interchange format.
- FF. Graphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.
- GG. Graphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.
- HH. I/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input (AI, digital input (DI), analog output (AO) and digital output (DO). Analog signals are continuous and represent temperature, pressure, flow rate etc, whereas digital signals convert electronic signals to digital

- pulses (values), represent motor status, filter status, on-off equipment etc.
- II. I/P: a method for conveying and routing packets of information over LAN paths. User Datagram Protocol (UDP) conveys information to "sockets" without confirmation of receipt. Transmission Control Protocol (TCP) establishes "sessions", which have end-to-end confirmation and guaranteed sequence of delivery.
- JJ. JPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.
- KK. Local Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.
- LL. Network Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.
- MM. Native BACnet Device: A device that uses BACnet as its primary method of communication with other BACnet devices without intermediary gateways. A system that uses native BACnet devices at all levels is a native BACnet system.
- NN. Network Number: A site-specific number assigned to each network segment to identify for routing. This network number must be unique throughout the BACnet internetwork.
- OO. Object: The concept of organizing BACnet information into standard components with various associated properties. Examples include analog input objects and binary output objects.
- PP. Object Identifier: An object property used to identify the object, including object type and instance. Object Identifiers must be unique within a device.
- QQ. Object Properties: Attributes of an object. Examples include present value and high limit properties of an analog input object. Properties are defined in ASHRAE 135; some are optional and some are required. Objects are controlled by reading from and writing to object properties.
- RR. Operating system (OS): Software, which controls the execution of computer application programs.

- SS. PCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.
- TT. Peripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.
- UU. Peer-to-Peer: A networking architecture that treats all network stations as equal partners- any device can initiate and respond to communication with other devices.
- VV. PICS: Protocol Implementation Conformance Statement, describing the BACnet capabilities of a device. All BACnet devices have published PICS.
- WW. PID: Proportional, integral, and derivative control, used to control modulating equipment to maintain a setpoint.
- XX. Repeater: A network component that connects two or more physical segments at the physical layer.
- YY. Router: a component that joins together two or more networks using different LAN technologies. Examples include joining a BACnet Ethernet LAN to a BACnet MS/TP LAN.
- ZZ. Sensors: devices measuring state points or flows, which are then transmitted back to the DDC system.
- AAA. Thermostats: devices measuring temperatures, which are used in control of standalone or unitary systems and equipment not attached to the DDC system.

1.3 QUALITY ASSURANCE

A. Criteria:

1. Single Source Responsibility of subcontractor: The Contractor shall obtain hardware and software supplied under this Section and delegate the responsibility to a single source controls installation subcontractor. The controls subcontractor shall be responsible for the complete design, installation, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.
2. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be

- manufacturer's latest standard design and have been tested and proven in actual use.
3. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in this Section. These projects must be on-line and functional such that the Department of Veterans Affairs (VA) representative would observe the control systems in full operation.
 4. The controls subcontractor shall have in-place facility within 50 miles with technical staff, spare parts inventory for the next five (5) years, and necessary test and diagnostic equipment to support the control systems.
 5. The controls subcontractor shall have minimum of three years experience in design and installation of building automation systems similar in performance to those specified in this Section. Provide evidence of experience by submitting resumes of the project manager, the local branch manager, project engineer, the application engineering staff, and the electronic technicians who would be involved with the supervision, the engineering, and the installation of the control systems. Training and experience of these personnel shall not be less than three years. Failure to disclose this information will be a ground for disqualification of the supplier.
 6. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the work. The Project Manager shall attend scheduled Project Meetings as required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:

1. All work shall conform to the applicable Codes and Standards.
2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.

1.4 PERFORMANCE

A. The system shall conform to the following:

1. Graphic Display: The system shall display up to four (4) graphics on a single screen with a minimum of twenty (20) dynamic points per

graphic. All current data shall be displayed within ten (10) seconds of the request.

2. Graphic Refresh: The system shall update all dynamic points with current data within eight (8) seconds. Data refresh shall be automatic, without operator intervention.
3. Object Command: The maximum time between the command of a binary object by the operator and the reaction by the device shall be two (2) seconds. Analog objects shall start to adjust within two (2) seconds.
4. Object Scan: All changes of state and change of analog values shall be transmitted over the high-speed network such that any data used or displayed at a controller or work-station will be current, within the prior six (6) seconds.
5. Alarm Response Time: The maximum time from when an object goes into alarm to when it is annunciated at the workstation shall not exceed (10) seconds.
6. Program Execution Frequency: Custom and standard applications shall be capable of running as often as once every (5) seconds. The Contractor shall be responsible for selecting execution times consistent with the mechanical process under control.
7. Multiple Alarm Annunciations: All workstations on the network shall receive alarms within five (5) seconds of each other.
8. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every one (1) second. The controller shall scan and update the process value and output generated by this calculation at this same frequency.
9. Reporting Accuracy: Listed below are minimum acceptable reporting end-to-end accuracies for all values reported by the specified system:

MEASURED VARIABLE	REPORTED ACCURACY
Outdoor air temperature	±1.0°C [±2°F]
Water temperature	±0.5°C [±1°F]
Water Flow	±1% of reading
Water pressure	±2% of full scale *Note 1
Electrical Power	±0.5% of reading

Note 1: for both absolute and differential pressure

10. Control stability and accuracy: Control sequences shall maintain measured variable at setpoint within the following tolerances:

CONTROLLED VARIABLE	CONTROL ACCURACY	RANGE OF MEDIUM
Fluid Pressure	± 10 kPa (± 1.5 psi)	0-1 MPa (1-150 psi)
Fluid Pressure	± 250 Pa (± 1.0 in. w.g.)	0-12.5 kPa (0-50 in. w.g.) differential

11. Extent of direct digital control: control design shall allow for at least the points required to achieve the indicated sequence of operation.

1.5 WARRANTY

- A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.
- B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.
- C. The on-line support service shall allow the Controls supplier to dial out over telephone lines to or connect via (through password-limited access) VPN through the internet to monitor and control the facility's building automation system. This remote connection to the facility shall be within two (2) hours of the time that the problem is reported. This coverage shall be extended to include normal business hours, after business hours, weekend and holidays. If the problem cannot be resolved with on-line support services, the Controls supplier shall dispatch the qualified personnel to the job site to resolve the problem within 24 hours after the problem is reported.
- D. Controls and Instrumentation subcontractor shall be responsible for maintaining operation of the existing control system and for temporary operations and maintenance of the control systems during the construction period until final commissioning, training of facility operators and acceptance of the project by VA. The existing control system shall remain active during construction.

1.6 SUBMITTALS. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections:

A. Submit Manufacturer's literature and data for all components including the following:

1. A wiring diagram for each type of input device and output device including DDC controllers, modems, repeaters, etc. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, and flow sensors and transmitters.
2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
3. Control valves schedule, including the size and pressure drop.
4. Catalog cut sheets of all equipment used. This includes, but is not limited to software (by manufacturer and by third parties), DDC controllers, panels, peripherals, and auxiliary control devices such as sensors, and actuators. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings should clearly reference the specification and/or drawings that it supposed to represent.
5. Sequence of operations for each HVAC system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
6. Color prints of proposed graphics with a list of points for display.
7. Furnish a BACnet Protocol Implementation Conformance Statement (PICS) for each BACnet-compliant device.
8. Schematic wiring diagrams for all control, communication and power wiring. Provide a schematic drawing of the installation of new components with the existing central system. Label all cables and ports with computer manufacturers' model numbers and functions. Show all interface wiring to the control system.
9. An instrumentation list for each controlled system. Each element of the controlled system shall be listed in table format. The table

shall show element name, type of device, manufacturer, model number, and product data sheet number.

10. Riser diagrams of wiring between central control unit and all control panels.
 11. Scaled plan drawings showing routing of LAN and locations of control panels, controllers, routers, gateways, ECC, and larger controlled devices.
 12. Construction details for all installed conduit, cabling, raceway, cabinets, and similar. Construction details of all penetrations and their protection.
 13. Quantities of submitted items may be reviewed but are the responsibility of the contractor administered by this Section of the technical specifications.
- B. Product Certificates: Compliance with Article, QUALITY ASSURANCE.
- C. Licenses: Provide licenses for all software residing on and used by the Controls Systems and transfer these licenses to the Owner prior to completion.
- D. As Built Control Drawings:
1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.
 2. Furnish one (1) stick set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.
 3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.
- E. Operation and Maintenance (O/M) Manuals):
1. Submit the following documentation:
 - a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.
 - b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.

- c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.
 - d. Complete troubleshooting procedures and guidelines for all systems.
 - e. Complete operating instructions for all systems.
 - f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
 - g. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons will be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.
 - h. Licenses, guaranty, and other pertaining documents for all equipment and systems.
- F. Submit Performance Report to Contracting Officer's Representative (COR) prior to final inspection.

1.7 INSTRUCTIONS

- A. Instructions to VA operations personnel:
- 1. First Phase: Formal instructions to the VA facilities personnel for a total of 16 hours, given in multiple training sessions (each no longer than four hours in length), conducted sometime between the completed installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.
 - 2. Second Phase: This phase of training shall comprise of on the job training during start-up, checkout period, and performance test period. VA facilities personnel will work with the Contractor's installation and test personnel on a daily basis during start-up and checkout period. During the performance test period, controls subcontractor will provide 8 hours of instructions, given in multiple training sessions (each no longer than four hours in length), to the VA facilities personnel.

3. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor will review the manual contents with VA facilities personnel during second phase of training.
4. Training shall be given by direct employees of the controls system subcontractor.

1.8 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)

- A. The existing ECC and peripheral devices and system support equipment are located in the HVAC shop.
- B. CUs used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at -40 to 65°C (-40 to 150°F).
- C. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.
- D. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

1.9 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):
 - Standard 135-10.....BACNET Building Automation and Control Networks
- C. American Society of Mechanical Engineers (ASME):
 - B16.18-01.....Cast Copper Alloy Solder Joint Pressure Fittings.
 - B16.22-01.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.
- D. American Society of Testing Materials (ASTM):
 - B32-08.....Standard Specification for Solder Metal
 - B88-09.....Standard Specifications for Seamless Copper Water Tube
 - B88M-09.....Standard Specification for Seamless Copper Water Tube (Metric)
 - B280-08.....Standard Specification for Seamless Copper Tube for Air-Conditioning and Refrigeration Field Service
 - D2737-03.....Standard Specification for Polyethylene (PE) Plastic Tubing

E. Federal Communication Commission (FCC):

Rules and Regulations Title 47 Chapter 1-2001 Part 15: Radio
Frequency Devices.

F. Institute of Electrical and Electronic Engineers (IEEE):

802.3-11.....Information Technology-Telecommunications
and Information Exchange between Systems-Local and Metropolitan
Area Networks- Specific Requirements-Part 3: Carrier Sense
Multiple Access with Collision Detection (CSMA/CD) Access method
and Physical Layer Specifications

G. National Fire Protection Association (NFPA):

70-11.....National Electric Code
90A-09.....Standard for Installation of Air-
Conditioning and Ventilation Systems

H. Underwriter Laboratories Inc (UL):

94-10.....Tests for Flammability of Plastic
Materials for Parts and Devices and Appliances
294-10.....Access Control System Units
486A/486B-10.....Wire Connectors
555S-11.....Standard for Smoke Dampers
916-10.....Energy Management Equipment
1076-10.....Proprietary Burglar Alarm Units and Systems

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Use new products that the manufacturer is currently manufacturing and that have been installed in a minimum of 25 installations. Spare parts shall be available for at least five years after completion of this contract.

2.2 CONTROLS SYSTEM ARCHITECTURE

A. General

1. The Controls Systems shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.
2. The networks extension shall, at minimum, comprise, as necessary, the following:
 - a. A fixed ECC and a portable operator's terminal.
 - b. Network computer processing, data storage and BACnet-compliant communication equipment including Servers and digital data processors.
 - c. BACnet-compliant routers, bridges, switches, hubs, modems, gateways, interfaces and similar communication equipment.

- d. Active processing BACnet-compliant building controllers connected to other BACnet-compliant controllers together with their power supplies and associated equipment.
 - e. Addressable elements, sensors, transducers and end devices.
 - f. Third-party equipment interfaces and gateways as described and required by the Contract Documents.
 - g. Other components required for a complete and working Control Systems as specified.
- B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by the Contractor to achieve both compliance with all applicable codes, standards and to meet all requirements of the Contract Documents.
- C. Network Architecture
 - 1. The existing Controls communication network utilizes BACnet communications protocol operating over a standard Ethernet LAN and operate at a minimum speed of 100 Mb/sec.
 - 2. The networks shall utilize only copper and optical fiber communication media as appropriate and shall comply with applicable codes, ordinances and regulations. They may also utilize digital wireless technologies as appropriate to the application and if approved by the VA.
 - 3. All necessary telephone lines, ISDN lines and internet Service Provider services and connections will be provided by the VA.
- D. Third Party Interfaces:
 - 1. The contractor administered by this Section of the technical specifications shall include necessary hardware, equipment, software and programming to allow data communications between the controls systems and control systems supplied by other trades.
 - 2. Other manufacturers and contractors supplying other associated systems and equipment shall provide their necessary hardware, software and start-up at their cost and shall cooperate fully with the contractor administered by this Section of the technical specifications in a timely manner and at their cost to ensure complete functional integration.
- E. Servers:
 - 1. Utilize existing data storage server(s) to archive historical data including trends, alarm and event histories and transaction logs.

Provide additional data storage server(s) if required capacity exceeds existing data storage server capacity.

2. Equip these existing server(s) to have with the same software tool set that is located in the BACnet building controllers for system configuration and custom logic definition and color graphic configuration.
3. Access to all information on the data storage server(s) shall be through the same browser functionality used to access individual nodes. When logged onto a server the operator will be able to also interact with any other controller on the control system as required for the functional operation of the controls systems. The contractor administered by this Section of the technical specifications shall provide all necessary digital processor programmable data storage server(s).
4. These server(s) shall be utilized for controls systems application configuration, for archiving, reporting and trending of data, for operator transaction archiving and reporting, for network information management, for alarm annunciation, for operator interface tasks, for controls application management and similar. These server(s) shall utilize IT industry standard data base platforms which utilize a database declarative language designed for managing data in relational database management systems (RDBMS) such as SQL.

2.3 COMMUNICATION

- A. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet internetwork. Controller and operator interface communication shall conform to ANSI/ASHRAE Standard 135-2008, BACnet.
 1. The Data link / physical layer protocol (for communication) acceptable to the VA throughout its facilities is Ethernet (ISO 8802-3) and BACnet/IP.
- B. Each controller shall have a communication port for connection to an operator interface.
- C. Internetwork operator interface and value passing shall be transparent to internetwork architecture.
 1. An operator interface connected to a controller shall allow the operator to interface with each internetwork controller as if

directly connected. Controller information such as data, status, reports, system software, and custom programs shall be viewable and editable from each internetwork controller.

2. Inputs, outputs, and control variables used to integrate control strategies across multiple controllers shall be readable by each controller on the internetwork. Program and test all cross-controller links required to execute specified control system operation. An authorized operator shall be able to edit cross-controller links by typing a standard object address.
- D. System shall be expandable to at least twice the required input and output objects with additional controllers, associated devices, and wiring. Expansion shall not require operator interface hardware additions or software revisions.
- E. Controllers with real-time clocks shall use the BACnet Time Synchronization service. The system shall automatically synchronize system clocks daily from an operator-designated device via the internetwork. The system shall automatically adjust for daylight savings and standard time as applicable.

2.4 EXISTING ENGINEERING CONTROL CENTER (ECC)

- A. The existing ECC is located in the HVAC shop. The ECC and each standard browser connected to server shall be able to access all system information.
- B. Controllers shall communicate with the existing Automated Logic Control's ECC using BACnet protocol.
- C. Provide updated system database and graphics to incorporate the work of this contract into the existing ECC. Maintain all current accessibility levels, functions, trending, schedules and features of the system.
 1. Provide graphic display of engine layout showing hot water loops with temperatures, electrical output, pump status, valve positions, temperatures, flow rates and all other available data points transmitted from the engine controller.
 2. Provide Electrical, Gas, and Hot Water BTU utilized, Trending and Reports:
 - a. Electrical Meter Report: Provide a monthly report showing the daily electrical generation from the reciprocating engine generator with peak generation time and date stamp for the reciprocating engine generator meter.

- b. Provide an annual (12-month) summary report showing the monthly electrical generation and peak generation with time and date stamp for the reciprocating engine generator meter.
- c. Gas Meter Report: Provide a monthly report showing the daily natural gas consumption for the reciprocating engine gas meter. Provide an annual (12-month) report that shows the monthly consumption for the meter.
- d. BTU Meter Report: Provide a monthly report showing the daily hot water BTU utilization from the reciprocating engine BTU meter. Provide an annual (12-month) report that shows the monthly utilization for the meter.

2.5 NETWORK AND DEVICE NAMING CONVENTION

A. Network Numbers

- 1. BACnet network numbers shall be based on a "facility code, network" concept. The "facility code" is the VAMC's or VA campus' assigned numeric value assigned to a specific facility or building. The "network" typically corresponds to a "floor" or other logical configuration within the building. BACnet allows 65535 network numbers per BACnet internet work.
- 2. The network numbers are thus formed as follows: "Net #" = "FFFNN" where:
 - a. FFF = Facility code (see below)
 - b. NN = 00-99 This allows up to 100 networks per facility or building

B. Device Instances

- 1. BACnet allows 4194305 unique device instances per BACnet internet work. Using Agency's unique device instances are formed as follows: "Dev #" = "FFFNNDD" where
 - a. FFF and N are as above and
 - b. DD = 00-99, this allows up to 100 devices per network.
- 2. Note Special cases, where the network architecture of limiting device numbering to DD causes excessive subnet works. The device number can be expanded to DDD and the network number N can become a single digit. In NO case shall the network number N and the device number D exceed 4 digits.

3. Facility code assignments:

a. 000-400 Building/facility number

4. Note that some facilities have a facility code with an alphabetic suffix to denote wings, related structures, etc. The suffix will be ignored. Network numbers for facility codes above 400 will be assigned in the range 000-399.

C. Device Names

1. Name the control devices based on facility name, location within a facility, the system or systems that the device monitors and/or controls, or the area served. The intent of the device naming is to be easily recognized. Names can be up to 254 characters in length, without embedded spaces. Provide the shortest descriptive, but unambiguous, name. For example, in building #123 prefix the number with a "B" followed by the building number, if there is only one chilled water pump "CHWP-1", a valid name would be "B123.CHWP.1.STARTSTOP". If there are two pumps designated "CHWP-1", one in a basement mechanical room (Room 0001) and one in a penthouse mechanical room (Room PH01), the names could be "B123.R0001.CHWP.1.STARTSTOP" or "B123.RPH01.CHWP.1.STARTSTOP". In the case of unitary controllers, for example a VAV box controller, a name might be "B123.R101.VAV". These names should be used for the value of the "Object_Name" property of the BACnet Device objects of the controllers involved so that the BACnet name and the EMCS name are the same.

2.6 BACNET DEVICES

- A. All BACnet Devices - controllers, gateways, routers, actuators and sensors shall conform to BACnet Device Profiles and shall be BACnet Testing Laboratories (BTL) -Listed as conforming to those Device Profiles. Protocol Implementation Conformance Statements (PICSs), describing the BACnet capabilities of the Devices shall be published and available of the Devices through links in the BTL website.
1. BACnet Building Controllers, historically referred to as NACs, shall conform to the BACnet B-BC Device Profile, and shall be BTL-Listed as conforming to the B-BC Device Profile. The Device's PICS shall be submitted.

2. BACnet Advanced Application Controllers shall conform to the BACnet B-AAC Device Profile, and shall be BTL-Listed as conforming to the B-AAC Device Profile. The Device's PICS shall be submitted.
3. BACnet Application Specific Controllers shall conform to the BACnet B-ASC Device Profile, and shall be BTL-Listed as conforming to the B-ASC Device Profile. The Device's PICS shall be submitted.
4. BACnet Smart Actuators shall conform to the BACnet B-SA Device Profile, and shall be BTL-Listed as conforming to the B-SA Device Profile. The Device's PICS shall be submitted.
5. BACnet Smart Sensors shall conform to the BACnet B-SS Device Profile, and shall be BTL-Listed as conforming to the B-SS Device Profile. The Device's PICS shall be submitted.
6. BACnet routers and gateways shall conform to the BACnet B-OTH Device Profile, and shall be BTL-Listed as conforming to the B-OTH Device Profile. The Device's PICS shall be submitted.

2.7 CONTROLLERS

- A. General. Provide an adequate number of BTL-Listed B-BC building controllers and an adequate number of BTL-Listed B-AAC advanced application controllers to achieve the performance specified in the Part 1 Article on "System Performance." Each of these controllers shall meet the following requirements.
 1. The controller shall have sufficient memory to support its operating system, database, and programming requirements.
 2. The building controller shall share data with the ECC and the other networked building controllers. The advanced application controller shall share data with its building controller and the other networked advanced application controllers.
 3. The operating system of the controller shall manage the input and output communication signals to allow distributed controllers to share real and virtual object information and allow for central monitoring and alarms.
 4. Controllers that perform scheduling shall have a real-time clock.
 5. The controller shall continually check the status of its processor and memory circuits. If an abnormal operation is detected, the controller shall:
 - a. assume a predetermined failure mode, and
 - b. generate an alarm notification.

6. The controller shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute and Initiate) and Write (Execute and Initiate) Property services.
 7. Communication.
 - a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
 - b. The controller shall provide a service communication port using BACnet Data Link/Physical layer protocol for connection to a portable operator's terminal.
 8. Keypad. A local keypad and display shall be provided for each controller. The keypad shall be provided for interrogating and editing data. Provide a system security password shall be available to prevent unauthorized use of the keypad and display.
 9. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
 10. Memory. The controller shall maintain all BIOS and programming information in the event of a power loss for at least 72 hours.
 11. The controller shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80% nominal voltage. Controller operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
- B. Provide BTL-Listed B-ASC application specific controllers for each piece of equipment for which they are constructed. Application specific controllers shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute) Property service.
1. Each B-ASC shall be capable of stand-alone operation and shall continue to provide control functions without being connected to the network.
 2. Each B-ASC will contain sufficient I/O capacity to control the target system.

3. Communication.

- a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.

4. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.

5. Memory. The application specific controller shall use nonvolatile memory and maintain all BIOS and programming information in the event of a power loss.

6. Immunity to power and noise. Controllers shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80%. Operation shall be protected against electrical noise of 5-120 Hz and from keyed radios up to 5 W at 1 m (3 ft).

7. Transformer. Power supply for the ASC must be rated at a minimum of 125% of ASC power consumption and shall be of the fused or current limiting type.

C. Direct Digital Controller Software

1. The software programs specified in this section shall be commercially available, concurrent, multi-tasking operating system and support the use of software application that operates under DOS or Microsoft Windows.

2. All points shall be identified by up to 30-character point name and 16-character point descriptor. The same names shall be used at the ECC.

3. All control functions shall execute within the stand-alone control units via DDC algorithms. The VA shall be able to customize control strategies and sequences of operations defining the appropriate control loop algorithms and choosing the optimum loop parameters.

4. All controllers shall be capable of being programmed to utilize stored default values for assured fail-safe operation of critical processes. Default values shall be invoked upon sensor failure or, if the primary value is normally provided by the central or another CU, or by loss of bus communication. Individual application software

packages shall be structured to assume a fail-safe condition upon loss of input sensors. Loss of an input sensor shall result in output of a sensor-failed message at the ECC. Each ACU and RCU shall have capability for local readouts of all functions. The UCUs shall be read remotely.

5. All DDC control loops shall be able to utilize any of the following control modes:
 - a. Two position (on-off, slow-fast) control.
 - b. Proportional control.
 - c. Proportional plus integral (PI) control.
 - d. Proportional plus integral plus derivative (PID) control. All PID programs shall automatically invoke integral wind up prevention routines whenever the controlled unit is off, under manual control of an automation system or time initiated program.
 - e. Automatic tuning of control loops.
6. System Security: Operator access shall be secured using individual password and operator's name. Passwords shall restrict the operator to the level of object, applications, and system functions assigned to him. A minimum of six (6) levels of security for operator access shall be provided.
7. Application Software: The controllers shall provide the following programs as a minimum for the purpose of optimizing energy consumption while maintaining comfortable environment for occupants. All application software shall reside and run in the system digital controllers. Editing of the application shall occur at the ECC or via a portable operator's terminal, when it is necessary, to access directly the programmable unit.
 - a. Alarm Reporting: The operator shall be able to determine the action to be taken in the event of an alarm. Alarms shall be routed to the ECC based on time and events. An alarm shall be able to start programs, login the event, print and display the messages. The system shall allow the operator to prioritize the alarms to minimize nuisance reporting and to speed operator's response to critical alarms. A minimum of six (6) priority levels of alarms shall be provided for each point.
 - b. Remote Communications: The system shall have the ability to dial out in the event of an alarm to the ECC and alpha-numeric pagers.

The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself. The operator shall be able to remotely access and operate the system using dial up communications. Remote access shall allow the operator to function the same as local access.

- c. Maintenance Management (PM): The program shall monitor equipment status and generate maintenance messages based upon the operators defined equipment run time, starts, and/or calendar date limits. A preventative maintenance alarm shall be printed indicating maintenance requirements based on pre-defined run time. Each preventive message shall include point description, limit criteria and preventative maintenance instruction assigned to that limit. A minimum of 480-character PM shall be provided for each component of units.

2.8 SENSORS (WATER)

- A. Sensors' measurements shall be read back to the DDC system, and shall be visible by the ECC.
- B. Temperature Sensors shall be electronic, vibration and corrosion resistant for immersion mounting. Provide all remote sensors as required for the systems.
 - 1. Temperature Sensors: Resistance Temperature Device (RTD) with an integral transmitter type for all other sensors.
 - a. Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating of well is to be consistent with the system pressure in which it is to be installed.
 - b. Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.
 - c. Wire: Twisted, shielded-pair cable.
 - d. Output Signal: 4-20 ma.
- C. Water flow sensors:
 - 1. Type: Insertion vortex type with retractable probe assembly and 2 inch full port gate valve.
 - a. Pipe size: 3 to 24 inches.
 - b. Retractor: ASME threaded, non-rising stem type with hand wheel.
 - c. Mounting connection: 2 inch 150 PSI flange.

- d. Sensor assembly: Design for expected water flow and pipe size.
- e. Seal: Teflon (PTFE).
- 2. Controller:
 - a. Integral to unit.
 - b. Locally display flow rate and total.
 - c. Output flow signal to BMCS: Digital pulse type.
- 3. Performance:
 - a. Turndown: 20:1
 - b. Response time: Adjustable from 1 to 100 seconds.
 - c. Power: 24 volt DC
- 4. Install flow meters according to manufacturer's recommendations.
Where recommended by manufacturer because of mounting conditions,
provide flow rectifier.

2.9 CONTROL CABLES

- A. General:
 - 1. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments. Comply with Section 26 05 26.
 - 2. Cable conductors to provide protection against induction in circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
 - 3. Minimize the radiation of RF noise generated by the System equipment so as not to interfere with any audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.
 - 4. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs.
 - 5. Label system's cables on each end. Test and certify cables in writing to the VA before conducting proof-of-performance testing. Minimum cable test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges used. Make available all cable installation and test records at demonstration to the VA. All changes (used pair,

failed pair, etc.) shall be posted in these records as the change occurs.

6. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.

B. Analogue control cabling shall be as specified in division 26.

C. Copper digital communication cable between the ECC and the B-BC and B-AAC controllers shall be as specified on electrical drawings.

D. Optical digital communication fiber, if used, shall be as specified on electrical drawings.

2.10 FINAL CONTROL ELEMENTS AND OPERATORS

A. Fail Safe Operation: Control valves shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze protection.

B. Spring Ranges: Range as required for system sequencing and to provide tight shut-off.

C. Control Valves:

1. Valves shall be rated for a minimum of 150 percent of system operating pressure at the valve location but not less than 900 kPa (125 psig).

2. Valves 50 mm (2 inches) and smaller shall be bronze body with threaded or flare connections.

3. Valves 60 mm (2 1/2 inches) and larger shall be bronze or iron body with flanged connections.

4. Brass or bronze seats except for valves controlling media above 100 degrees C (210 degrees F), which shall have stainless steel seats.

5. Flow characteristics:

a. Three way modulating valves shall be globe pattern. Position versus flow relation shall be equal percentage for water flow control.

b. Two-way modulating valves shall be globe pattern. Position versus flow relation shall be equal percentage for water flow control.

c. Two-way 2-position valves shall be ball, gate or butterfly type.

6. Maximum pressure drop:

a. Modulating water flow control, greater of 3 meters (10 feet) of water or the pressure drop through the apparatus.

7. Two position water valves shall be line size.

D. Valve Operators and Relays:

1. Electric operator shall provide full modulating control of valves. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve under pressure. Provide multiple motors as required to achieve sufficient close-off torque.
 - a. Minimum valve close-off pressure shall be equal to the system pump's dead-head pressure, minimum 50 psig for valves smaller than 4 inches.
2. See sequence of operation for required control operation.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to COR for resolution before proceeding for installation.
2. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.
3. Install all equipment and piping in readily accessible locations. Do not run conduit concealed under insulation or inside ducts.
4. Mount control devices, and conduit located on apparatus with external insulation on standoff support to avoid interference with insulation.
5. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
6. Run wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.
7. Install equipment level and plum.

B. Electrical Wiring Installation:

1. All wiring cabling shall be installed in conduits. Install conduits and wiring in accordance with division 26 sections. Conduits carrying control wiring and cabling shall be dedicated to the control wiring and cabling: these conduits shall not carry power wiring. Provide plastic end sleeves at all conduit terminations to protect wiring from burrs.

2. Install analog signal and communication cables in conduit and in accordance with division 26 sections. Install digital communication cables in conduit and in accordance with Electrical Drawings.
3. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation, miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section.
4. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical specifications. Where low voltage (less than 50 volt) power is required, provide suitable Class B transformers.
5. Install all system components in accordance with local Building Code and National Electric Code.
 - a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.
 - b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 300 mm (12 inches) long. Equipment for fiber optics system shall be rack mounted, as applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.
 - c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.
 - d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls, panel cabinets, etc.
6. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.
7. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.
8. Grounding: ground electrical systems per manufacturer's written requirements for proper and safe operation.

C. Install Sensors and Controls:

1. Temperature Sensors:

- a. Install all sensors and instrumentation according to manufacturer's written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.
- b. Calibrate sensors to accuracy specified, if not factory calibrated.
- c. Mount sensors rigidly and adequately for the environment within which the sensor operates. Separate extended-bulb sensors from contact with metal casings and coils using insulated standoffs.
- d. All pipe mounted temperature sensors shall be installed in wells.
- e. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.
- f. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting or other conditions. Line-protect all wiring that comes from external sources to the site from lightning and static electricity.

2. Pressure Sensors:

- a. Install high-pressure side of the differential switch between the pump discharge and the check valve.

3. Actuators:

- a. Mount valve actuators according to manufacturer's written instructions.
- b. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.

D. Installation of network:

1. Ethernet:

- a. The network shall employ Ethernet LAN architecture, as defined by IEEE 802.3. The Network Interface shall be fully Internet Protocol (IP) compliant allowing connection to currently installed IEEE 802.3, Compliant Ethernet Networks.

- b. The network shall directly support connectivity to a variety of cabling types. As a minimum provide the following connectivity: 100 Base TX (Category 5e cabling) for the communications between the ECC and the B-BC and the B-AAC controllers.
- 2. Third party interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating from other manufacturers as specified and required to make the system work as one system.
- E. Installation of digital controllers and programming:
 - 1. Provide a separate digital control panel for each major piece of equipment.
 - 2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.
 - 3. System point names shall be modular in design, permitting easy operator interface without the use of a written point index.
 - 4. Provide software programming for the applications intended for the systems specified, and adhere to the strategy algorithms provided.
 - 5. Provide graphics for each piece of equipment installed under work of this contract and floor plan in the building. These graphics shall show all points dynamically as specified in the point list.

3.2 SYSTEM VALIDATION AND DEMONSTRATION

- A. As part of final system acceptance, a system demonstration is required. Prior to start of this demonstration, the contractor is to perform a complete validation of all aspects of the controls and instrumentation system.
- B. Validation
 - 1. Prepare and submit for approval a validation test plan including test procedures for the performance verification tests. Test Plan shall address all specified functions of the ECC and all specified sequences of operation. Explain in detail actions and expected results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the system. Test plan shall include a test check list to be used by the Installer's agent to check and initial that each test has been successfully completed. Deliver test plan documentation for the

performance verification tests to the owner's representative 30 days prior to start of performance verification tests. Provide draft copy of operation and maintenance manual with performance verification test.

2. After approval of the validation test plan, installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to insure that system performs in accordance with approved specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.

C. Demonstration

1. System operation and calibration to be demonstrated by the installer in the presence of the Architect or VA's representative on random samples of equipment as dictated by the Architect or VA's representative. Should random sampling indicate improper commissioning, the owner reserves the right to subsequently witness complete calibration of the system at no addition cost to the VA.
2. Demonstrate to authorities that all required safeties and life safety functions are fully functional and complete.
3. Make accessible, personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.
4. The following witnessed demonstrations of field control equipment shall be included:
 - a. Observe HVAC systems in shut down condition. Check valves for normal position.
 - b. Test application software for its ability to communicate with digital controllers, operator workstation, and uploading and downloading of control programs.
 - c. Demonstrate the software ability to edit the control program off-line.
 - d. Demonstrate reporting of alarm conditions for each alarm and ensure that these alarms are received at the assigned location, including operator workstations.
 - e. Demonstrate ability of software program to function for the intended applications-trend reports, change in status etc.

- f. Demonstrate via graphed trends to show the sequence of operation is executed in correct manner, and that the HVAC systems operate properly through the complete sequence of operation.
 - g. Demonstrate hardware interlocks and safeties functions, and that the control systems perform the correct sequence of operation after power loss and resumption of power loss.
 - h. Prepare and deliver to the VA graphed trends of all control loops to demonstrate that each control loop is stable and the set points are maintained.
 - i. Demonstrate that each control loop responds to set point adjustment and stabilizes within one (1) minute. Control loop trend data shall be instantaneous and the time between data points shall not be greater than one (1) minute.
5. Witnessed demonstration of ECC functions shall consist of:
- a. Display and demonstrate each data entry to show site specific customizing capability. Demonstrate parameter changes.
 - b. Step through penetration tree, display all graphics, demonstrate dynamic update, and direct access to graphics.
 - c. Execute digital and analog commands in graphic mode.
 - d. Demonstrate DDC loop precision and stability via trend logs of inputs and outputs (6 loops minimum).
 - e. Demonstrate EMS performance via trend logs and command trace.
 - f. Demonstrate scan, update, and alarm responsiveness.
 - g. Demonstrate spreadsheet/curve plot software, and its integration with database.
 - h. Demonstrate digital system configuration graphics with interactive upline and downline load, and demonstrate specified diagnostics.
 - i. Demonstrate multitasking by showing dynamic curve plot, and graphic construction operating simultaneously via split screen.
 - j. Demonstrate class programming with point options of beep duration, beep rate, alarm archiving, and color banding.

- - - END - - -

SECTION 23 09 93
SEQUENCE OF OPERATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Sequence of operation is hereby defined as the manner and method by which controls function. Requirements for each type of control system operation are specified in this section.
- B. Operating equipment, devices, and system components required for control systems are specified in other sections.

1.2 SUBMITTALS. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections:

- A. Shop Drawings: Submit shop drawings for each system automatically controlled, containing the following information:
 - 1. Schematic flow diagram of system showing fans, pumps, coils, dampers, valves, and control devices.
 - 2. Label each control device with setting or adjustable range of control.
 - 3. Indicate; factory and field wiring.
 - 4. Indicate each control panel required, with internal wiring clearly indicated. Provide detail of panel face, including controls, instruments, and labeling. Include verbal description of sequence of operation.
- B. Maintenance Data: Include copy of shop drawings in each maintenance manual.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 HYDRONIC HEATING SYSTEM

- A. General: The hydronic heating shall consist of the following:
 - 1. 4 existing steam to hot water heat exchangers.
 - 2. 1 hydraulically decoupled heat recovery primary loop.
 - 3. Temperature Control:
 - a. Temperature sensors shall be installed and wired to the BMS to monitor hot water supply and hot water return temperatures from existing building heating hot water return system and the heat recovery primary loop.

3.2 CHP SYSTEM

- A. The reciprocating engine CHP unit shall be provided with an integral microprocessor based control system. Refer to specification sections 230911 and 481123 for related work.

B. Sequences:

1. Reciprocating engine CHP unit control:
 - a. The Reciprocating engine CHP unit shall be energized/de-energized through the reciprocating engine CHP unit control panel by either control signal input from the DDC system or manual start.
 - b. Heat recovery system shall operate as controlled by the Reciprocating engine CHP unit controller to maintain a fixed discharge water temperature setpoint 200°F (adjustable) as sensed by temperature sensor T-5. The reciprocating engine CHP unit shall operate in thermal priority mode to modulate electrical output to match demand from heat recovery primary loop to maintain a fixed discharge water temperature setpoint (adjustable).

- - - E N D - - -

SECTION 23 11 23
FACILITY NATURAL-GAS PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Fuel gas systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 SUBMITTALS

- A. Submit SHOP DRAWINGS, and PRODUCT DATA in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
- B. Manufacturer's Literature and Data:
 - 1. Pipe & Fittings.
 - 2. Valves.
 - 3. Strainers.
 - 4. All items listed in Part 2 - Products.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
 - A-A-59617 Unions, Brass or Bronze Threaded, Pipe Connections and Solder-Joint Tube Connections.
- C. American National Standards Institute (ANSI):
 - American Society of Mechanical Engineers (ASME): (Copyrighted Society)
 - A13.1-(2007)..... Scheme for Identification of Piping Systems
 - B16.3-(2006)..... Malleable Iron Threaded Fittings: Classes 150 and 300 ANSI/ASME
 - B16.9-2007..... Factory-Made Wrought Steel Buttwelding Fittings ANSI/ASME
 - B16.11-2009..... Forged Steel Fittings, Socket-Welding and Threaded ANSI/ASME
 - B16.15-2006..... Cast Copper Alloy Threaded Fittings: Classes 125 and 250 ANSI/ASME
 - B31.8-2010..... Gas Transmission and Distribution Piping Systems ANSI/ASME

D. American Society for Testing and Materials (ASTM):

- A47-99(2009)..... Standard Specification for Ferritic Malleable
Iron Castings
- A53-10..... Standard Specification for Pipe, Steel, Black And
Hot-Dipped, Zinc-coated Welded and Seamless
- A183-09..... Standard Specification for Carbon Steel Track
Bolts and Nuts
- A536-09..... Standard Specification for Ductile Iron Castings
- A733-03(2009)..... Standard Specification for Welded and Seamless
Carbon Steel and Austenitic Stainless Steel Pipe
Nipples
- B687-99(2005)..... Standard Specification for Brass, Copper, and
Chromium-Plated Pipe Nipples

E. National Fire Protection Association (NFPA):

- 54-2009..... National Fuel Gas Code

F. International Code Council:

- IPC 2009..... International Plumbing Code
- IFGC 2009..... International Fuel Gas Code

G. International Association of Plumbing and Mechanical Officials (IAPMO):

- Uniform Plumbing Code - 2009
- IS6-06..... Installation Standard

H. Manufacturers Standardization Society of the Valve and Fittings

- Industry, Inc. (MSS):
- SP-72-2010..... Ball Valves with Flanged or Butt-Welding For
General Service
- SP-110-2010 Ball..... Valve Threaded, Socket-Welding, Solder Joint,
Grooved and Flared Ends

1.4 SYSTEM PRESSURE

- A. Natural gas systems are designed and materials and equipment selected
to prevent failure under gas pressure of 13.7 kPa (2 psi) at downstream
side of pressure regulator.

1.5 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 01 91 00 - GENERAL COMMISSIONING REQUIREMENTS
- C. Section 09 91 00, PAINTING.

PART 2 - PRODUCTS

2.1 FUEL GAS PIPING

- A. Pipe: Black steel, ASTM A53, Schedule 40.
- B. Nipples: Steel, ASTM A733, Schedule 40.
- C. Fitting
 - 1. Sizes 50 mm (2 inch) under ANSI B 16.3, Class 150, threaded malleable iron, standard pattern, with threads conforming to ASME B1.20.1.
 - 2. Over 50 mm (2 inch) and up to 100 mm (4 inch) ANSI B16.11 socket welded.
 - 3. Over 100 mm (4 inch) ANSI 16.9 butt welded.

2.2 EXPOSED FUEL GAS PIPING

- A. Unfinished Rooms, Mechanical Rooms and Sub-basement: Paint piping systems in accordance with ASME A13.1, Scheme for Identification of Piping Systems.

2.3 VALVES

- A. Ball Valve: Bronze body, rated for 1025 kPa at 185°C (150 psi at 365°F), 1725 kPa at 121°C (250 psi at 250°F), reinforced TFE seat, stem seal and thrust washer; end entry, threaded ends, UL-listed for natural or LP gas shut off service when used on those services.
- B. Gas Vent Cocks: Type 701: Bronze body, tee handle, rated for 205 kPa at 38°C (30 psi at 100°F), ground plug, rated for tight shut-off on fuel gas service.
- C. Gas Valves, 2 Inches and Smaller: ASME B16.33, 150 psi WOG, bronze body, bronze plug, straightaway pattern, square head, tapered-plug type, with threaded ends.
- D. Gas Valves, 2-1/2" Inches and Larger: MSS SP-78, Class 125 or 175 WOG, non-lubricated plug type with PTFE lining or sleeve, semi-steel body, wrench operated, with flanged ends.

2.4 STRAINERS

- A. Provide on inlet side of equipment subject to sediment damage and where shown on drawings. Strainer element shall be removable without disconnection of piping.
- B. Gas Lines: "Y" type with removable mesh lined brass strainer sleeve.
- C. Body: Smaller than 80 mm (3 inches), brass or bronze; 80 mm (3 inches) and larger, cast iron or semi-steel.

2.5 DIELECTRIC FITTINGS

- A. Provide dielectric couplings or unions between ferrous and non-ferrous pipe.

2.6 GAS EQUIPMENT CONNECTORS

- A. Flexible connectors with teflon core, interlocked galvanized steel protective casing, AGA certified design.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Comply with the International Fuel Gas Code and the following:
 - 1. Install branch piping for fuel gas and connect to all fixtures, valves, cocks, outlets, and equipment, including those furnished by the Government or specified in other sections.
 - 2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, shall be reamed to full size after cutting.
 - 3. All pipe runs shall be laid out to avoid interference with other work.
 - 4. Install valves with stem in horizontal position whenever possible. All valves shall be easily accessible.
 - 5. Install union and shut-off valve on pressure piping at connections to equipment.
 - 6. Pipe Hangers, Supports and Accessories:
 - a. All piping shall be supported per the International Fuel Gas Code, Chapter No. 4.
 - b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for Pipe supports shall be shop coated with red oxide or zinc Chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
 - c. Supports and Hangers:
 - 1) Pipe Hangers: Height adjustable clevis type.
 - 2) Adjustable Floor Rests and Base Flanges: Steel.
 - 3) Concrete Inserts: "Universal" or continuous slotted type.
 - 4) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 - 5) Riser Clamps: Malleable iron or steel.
 - 6) Rollers: Cast iron.
 - 7) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.

8) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories.

7. Exterior Piping Finish: Paint piping with epoxy paint, color yellow.

B. Piping shall conform to the following:

1. Fuel Gas:

a. Entire fuel gas piping installation shall be in accordance with requirements of NFPA 54.

b. Provide fuel gas piping with plugged drip pockets at low points.

3.2 CLEANING OF SYSTEM AFTER INSTALLATION

A. Clean all piping systems to remove all dirt, coatings and debris.

3.3 FIELD QUALITY CONTROL

A. General: Test system either in its entirety or in sections after system is installed or cleaned.

B. Test shall be made in accordance with NFPA 54, "Gas Piping Inspection, Testing, and Purging, and local gas utility requirements.

C. Repair leaks and defects with new materials, and retest system until satisfactory results are obtained.

D. Report test results promptly and in writing to the Owner, Engineer, and the authority having jurisdiction.

E. Verify capacities and pressure ratings of gas meters, regulators, valves, and specialties.

F. Verify correct pressure settings for pressure regulators.

G. Verify that specified piping tests are complete.

3.4 ADJUSTING

A. Adjust controls and safety devices. Replace damaged and malfunctioning controls and safety devices.

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SECTION 23 21 13
HYDRONIC PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Water piping to connect HVAC equipment, including the following:
 - 1. Heating hot water and drain piping.
 - 2. Glycol-water piping.

1.2 QUALITY ASSURANCE

- A. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and not more than one year old.

1.3 SUBMITTALS. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections:

- A. Manufacturer's Literature and Data:
 - 1. Pipe and equipment supports. Submit calculations for variable spring and constant support hangers.
 - 2. Pipe and tubing, with specification, class or type, and schedule.
 - 3. Pipe fittings, including miscellaneous adapters and special fittings.
 - 4. Flanges, gaskets and bolting.
 - 5. Valves of all types.
 - 6. Strainers.
 - 7. Flexible connectors.
 - 8. Pipe alignment guides.
 - 9. All specified hydronic system components.
 - 10. Water flow measuring devices.
 - 11. Gages.
 - 12. Thermometers and test wells.
 - 13. Seismic bracing details for piping.
- B. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
 - 1. Heat Exchangers (Water to Water)
 - 2. Air separators.
 - 3. Expansion tanks.
- C. Submit the welder's qualifications in the form of a current (less than one year old) and formal certificate.
- D. Coordination Drawings.

- E. As-Built Piping Diagrams: Provide drawing as follows for heating hot water system and other piping systems and equipment.
 - 1. One wall-mounted stick file with complete set of prints. Mount stick file in the control room along with control diagram stick file.
 - 2. One complete set of reproducible drawings.
 - 3. One complete set of drawings in electronic Autocad and pdf format.

1.4 RELATED WORK

- A. Section 01 33 23, SHOPDRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS for NON-STRUCTURAL COMPONENTS.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC
- D. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- E. Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. American National Standards Institute, Inc.
- B. American Society of Mechanical Engineers/American National Standards Institute, Inc. (ASME/ANSI):
 - B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)
 - B16.4-06.....Gray Iron Threaded FittingsB16.18-01 Cast
Copper Alloy Solder joint Pressure fittings
 - B16.23-02.....Cast Copper Alloy Solder joint Drainage
fittings
 - B40.100-05.....Pressure Gauges and Gauge Attachments
- C. American National Standards Institute, Inc./Fluid Controls Institute (ANSI/FCI):
 - 70-2-2006.....Control Valve Seat Leakage
- D. American Society of Mechanical Engineers (ASME):
 - B16.1-98.....Cast Iron Pipe Flanges and Flanged Fittings
 - B16.3-2006.....Malleable Iron Threaded Fittings: Class 150 and
300
 - B16.4-2006.....Gray Iron Threaded Fittings: (Class 125 and
250)
 - B16.5-2003.....Pipe Flanges and Flanged Fittings: NPS ½
through NPS 24 Metric/Inch Standard
 - B16.9-07.....Factory Made Wrought Butt Welding Fittings
 - B16.11-05.....Forged Fittings, Socket Welding and Threaded

B16.18-01.....	Cast Copper Alloy Solder Joint Pressure Fittings
B16.22-01.....	Wrought Copper and Bronze Solder Joint Pressure Fittings.
B16.24-06.....	Cast Copper Alloy Pipe Flanges and Flanged Fittings
B16.39-06.....	Malleable Iron Threaded Pipe Unions
B16.42-06.....	Ductile Iron Pipe Flanges and Flanged Fittings
E. American Society for Testing and Materials (ASTM):	
A47/A47M-99 (2004).....	Ferritic Malleable Iron Castings
A53/A53M-07.....	Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
A126-04.....	Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings
A183-03	Standard Specification for Carbon Steel Track Bolts and Nuts
A216/A216M-08	Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding, for High Temperature Service
A234/A234M-07	Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service
A307-07	Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
A536-84 (2004)	Standard Specification for Ductile Iron Castings
A615/A615M-08	Deformed and Plain Carbon Steel Bars for Concrete Reinforcement
A653/A 653M-08	Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) By the Hot-Dip Process
B32-08	Standard Specification for Solder Metal
B88-03	Standard Specification for Seamless Copper Water Tube
B209-07	Aluminum and Aluminum Alloy Sheet and Plate
C177-04	Standard Test Method for Steady State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded Hot Plate Apparatus
C478-09	Precast Reinforced Concrete Manhole Sections

- C533-07 Calcium Silicate Block and Pipe Thermal
Insulation
- C552-07 Cellular Glass Thermal Insulation
- D3350-08 Polyethylene Plastics Pipe and Fittings
Materials
- D1784-08 Rigid Poly (Vinyl Chloride) (PVC) Compounds and
Chlorinated Poly (Vinyl Chloride) (CPVC) Compound
- D1785-06 Poly (Vinyl Chloride) (PVC) Plastic Pipe,
Schedules 40, 80 and 120
- D2241-05 Poly (Vinyl Chloride) (PVC) Pressure Rated Pipe
(SDR Series)
- F439-06 Standard Specification for Chlorinated Poly
(Vinyl Chloride) (CPVC) Plastic Pipe Fittings,
Schedule 80
- F441/F441M-02 Standard Specification for Chlorinated Poly
(Vinyl Chloride) (CPVC) Plastic Pipe, Schedules
40 and 80
- F477-08 Elastomeric Seals Gaskets) for Joining Plastic
Pipe
- F. American Water Works Association (AWWA):
- C110-08.....Ductile Iron and Grey Iron Fittings for Water
- C203-02.....Coal Tar Protective Coatings and Linings for
Steel Water Pipe Lines Enamel and Tape Hot
Applied
- G. American Welding Society (AWS):
- B2.1-02.....Standard Welding Procedure Specification
- H. Copper Development Association, Inc. (CDA):
- CDA A4015-06.....Copper Tube Handbook
- I. Expansion Joint Manufacturer's Association, Inc. (EJMA):
- EMJA-2003.....Expansion Joint Manufacturer's Association
Standards, Ninth Edition
- J. Manufacturers Standardization Society (MSS) of the Valve and Fitting
Industry, Inc.:
- SP-67-02a.....Butterfly Valves
- SP-70-06.....Gray Iron Gate Valves, Flanged and Threaded
Ends

- SP-71-05.....Gray Iron Swing Check Valves, Flanged and
Threaded Ends
- SP-80-08.....Bronze Gate, Globe, Angle and Check Valves
- SP-85-02.....Cast Iron Globe and Angle Valves, Flanged and
Threaded Ends
- SP-110-96.....Ball Valves Threaded, Socket-Welding, Solder
Joint, Grooved and Flared Ends
- SP-125-00.....Gray Iron and Ductile Iron In-line, Spring
Loaded, Center-Guided Check Valves
- K. National Sanitation Foundation/American National Standards Institute,
Inc. (NSF/ANSI):
 - 14-06.....Plastic Piping System Components and Related
Materials
 - 50-2009a.....Equipment for Swimming Pools, Spas, Hot Tubs
and other Recreational Water Facilities -
Evaluation criteria for materials, components,
products, equipment and systems for use at
recreational water facilities
 - 61-2008.....Drinking Water System Components - Health
Effects
- L. Tubular Exchanger Manufacturers Association: TEMA 9th Edition, 2007

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

- A. Provide in accordance with other spec 23 05 11 (Common Work Results of HVAC).

2.2 PIPE AND TUBING

- A. Heating Hot Water, and Glycol-Water, and Vent Piping:
 - 1. Steel: ASTM A53 Grade B, seamless or ERW, Schedule 40.
 - 2. Copper water tube option: ASTM B88, Type K or L, hard drawn.
- B. Pipe supports, including insulation shields, for above ground piping:
Refer to spec 23 05 11 (Common Work Results of HVAC).

2.3 FITTINGS FOR STEEL PIPE

- A. 50 mm (2 inches) and Smaller: Screwed or welded joints.
 - 1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
 - 2. Forged steel, socket welding or threaded: ASME B16.11.
 - 3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, may be used in lieu of malleable iron. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.

4. Unions: ASME B16.39.
5. Water hose connection adapter: Brass, pipe thread to 20 mm (3/4 inch) garden hose thread, with hose cap nut.
- B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints.
 1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
 2. Welding flanges and bolting: ASME B16.5:
 - a. Water service: Weld neck or slip-on, plain face, with 6 mm (1/8 inch) thick full face neoprene gasket suitable for 104 degrees C (220 degrees F).
 - 1) Contractor's option: Convuluted, cold formed 150 pound steel flanges, with teflon gaskets, may be used for water service.
 - b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.

2.4 FITTINGS FOR COPPER TUBING

- A. Joints:
 1. Solder Joints: Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
 2. Mechanically formed tee connection in water and drain piping: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting.
- B. Bronze Flanges and Flanged Fittings: ASME B16.24.
- C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

2.5 DIELECTRIC FITTINGS

- A. Provide where copper tubing and ferrous metal pipe are joined.
- B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.
- C. Temperature Rating, 99 degrees C (210 degrees F).

- D. Contractor's option: On pipe sizes 2" and smaller, screwed end brass ball valves or dielectric nipples may be used in lieu of dielectric unions.

2.6 SCREWED JOINTS

- A. Pipe Thread: ANSI B1.20.
- B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.7 VALVES

- A. Asbestos packing is not acceptable.
- B. All valves of the same type shall be products of a single manufacturer.
- C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2400 mm (8 feet) or more above the floor or operating platform.
- D. Shut-Off Valves:
 - 1. Ball Valves (Pipe sizes 2" and smaller): MSS-SP 110, screwed or solder connections, brass or bronze body with chrome-plated ball with full port and Teflon seat at 2760 kPa (400 psig) working pressure rating. Provide stem extension to allow operation without interfering with pipe insulation.
 - 2. Butterfly Valves (Pipe Sizes 2-1/2" and larger): Provide stem extension to allow 50 mm (2 inches) of pipe insulation without interfering with valve operation. MSS-SP 67, flange lug type rated 1205 kPa (175 psig) working pressure at 93 degrees C (200 degrees F). Valves shall be ANSI Leakage Class VI and rated for bubble tight shut-off to full valve pressure rating. Valve shall be rated for dead end service and bi-directional flow capability to full rated pressure. Not permitted for direct buried pipe applications.
 - a. Body: Cast iron, ASTM A126, Class B. Malleable iron, ASTM A47 electro-plated, or ductile iron, ASTM A536, Grade 65-45-12 electro-plated.
 - b. Trim: Bronze, aluminum bronze, or 300 series stainless steel disc, bronze bearings, 316 stainless steel shaft and manufacturer's recommended resilient seat. Resilient seat shall be field replaceable, and fully line the body to completely isolate the body from the product. A phosphate coated steel shaft or stem is acceptable, if the stem is completely isolated from the product.
 - c. Actuators: Field interchangeable. Valves for balancing service shall have adjustable memory stop to limit open position.

- 1) Valves 150 mm (6 inches) and smaller: Lever actuator with minimum of seven locking positions, except where chain wheel is required.
- 2) Gate Valves (Contractor's Option in lieu of Ball or Butterfly Valves):
 - a) 50 mm (2 inches) and smaller: MSS-SP 80, Bronze, 1034 kPa (150 psig), wedge disc, rising stem, union bonnet.
 - b) 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke. MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.

E. Globe and Angle Valves:

1. Globe Valves:

- a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.
- b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.

F. Check Valves:

1. Swing Check Valves:

- a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.), 45 degree swing disc.
- b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.

2. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature may be used.

- a. Body: MSS-SP 125 cast iron, ASTM A126, Class B, or steel, ASTM A216, Class WCB, or ductile iron, ASTM 536, flanged, grooved, or wafer type.
- b. Seat, disc and spring: 18-8 stainless steel, or bronze, ASTM B62. Seats may be elastomer material.

G. Water Flow Balancing Valves: For flow regulation and shut-off. Valves shall be line size rather than reduced to control valve size.

1. Ball or Globe style valve.

2. A dual purpose flow balancing valve and adjustable flow meter, with bronze or cast iron body, calibrated position pointer, valved
 3. pressure taps or quick disconnects with integral check valves and preformed polyurethane insulating enclosure.
 4. Provide a readout kit including flow meter, readout probes, hoses, flow charts or calculator, and carrying case.
- H. Automatic Balancing Control Valves: Factory calibrated to maintain constant flow (plus or minus five percent) over system pressure fluctuations of at least 10 times the minimum required for control. Provide standard pressure taps and four sets of capacity charts. Valves shall be line size and be one of the following designs:
1. Gray iron (ASTM A126) or brass body rated 1205 kPa (175 psig) at 93 degrees C (200 degrees F), with stainless steel piston and spring.
 2. Brass or ferrous body designed for 2067 kPa (300 psig) service at 121 degrees C (250 degrees F), with corrosion resistant, tamper proof, self-cleaning piston/spring assembly that is easily removable for inspection or replacement.
 3. Combination assemblies containing ball type shut-off valves, unions, flow regulators, strainers with blow down valves and pressure temperature ports shall be acceptable.
 4. Provide a readout kit including flow meter, probes, hoses, flow charts and carrying case.

2.8 WATER FLOW MEASURING DEVICES

- A. Minimum overall accuracy plus or minus three percent over a range of 70 to 110 percent of design flow. Select devices for not less than 110 percent of design flow rate.
- B. Venturi Type: Bronze, steel, or cast iron with bronze throat, with valved pressure sensing taps upstream and at the throat.
- C. Flow Measuring Device Identification:
1. Metal tag attached by chain to the device.
 2. Include meter or equipment number, manufacturer's name, meter model, flow rate factor and design flow rate in l/m (gpm).
- D. Portable Water Flow Indicating Meters:
1. Minimum 150 mm (6 inch) diameter dial, forged brass body, beryllium-copper bellows, designed for 1205 kPa (175 psig) working pressure at 121 degrees C (250 degrees F).
 2. Bleed and equalizing valves.
 3. Vent and drain hose and two 3000 mm (10 feet) lengths of hose with quick disconnect connections.

4. Factory fabricated carrying case with hose compartment and a bound set of capacity curves showing flow rate versus pressure differential.
 5. Provide one portable meter for each range of differential pressure required for the installed flow devices.
- E. Permanently Mounted Water Flow Indicating Meters: Minimum 150 mm (6 inch) diameter, or 450 mm (18 inch) long scale, for 120 percent of design flow rate, direct reading in lps (gpm), with three valve manifold and two shut-off valves.

2.9 STRAINERS

- A. Y Type.
1. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows: 1.1 mm (0.045 inch) diameter perforations for 100 mm (4 inches) and larger: 3.2 mm (0.125 inch) diameter perforations.
- B. Suction Diffusers: Specified in specification 23 21 23.

2.10 FLEXIBLE CONNECTORS

- A. Flanged Spool Connector:
1. Single arch or multiple arch type. Tube and cover shall be constructed of chlorobutyl elastomer with full faced integral flanges to provide a tight seal without gaskets. Connectors shall be internally reinforced with high strength synthetic fibers impregnated with rubber or synthetic compounds as recommended by connector manufacturer, and steel reinforcing rings.
 2. Working pressures and temperatures shall be as follows:
 - a. Connector sizes 50 mm to 100 mm (2 inches to 4 inches), 1137 kPa (165psig) at 121 degrees C (250 degrees F).
 - b. Connector sizes 125 mm to 300 mm (5 inches to 12 inches), 965 kPa (140 psig) at 121 degrees C (250 degrees F).
 3. Provide ductile iron retaining rings and control units.

2.11 HYDRONIC SYSTEM COMPONENTS

- A. Plate and Frame Heat Exchanger:
1. Fixed frame with bolted removable corrugated channel plate assembly, ASME code stamped for 150 psig working pressure.
 2. Corrugated channel plates shall be type 316 or 304 stainless steel.
 3. Channel plate ports to be double gasketed to prevent mixing or cross-contamination of hot side and cold side fluids. Gaskets to be Nitrile.

4. Channel plate carrying bars to be carbon steel with zinc yellow chromate finish.
 5. Fixed frame plates and moveable pressure plates to be corrosion resistant epoxy painted carbon steel.
 6. Piping connections 2-1/2" and smaller to be carbon steel NPT tappings. Piping connections 3" and larger to be studed port design to accept ANSI flange connections. Connection ports to be integral to the frame or pressure plate.
 7. Finished units to be provided with OSHA required, formed aluminum splash guards to enclose exterior channel plate and gasket surfaces.
 8. Provide two sets of replacement gaskets and provide one set of wrenches for disassembly of plate type heat exchangers.
- B. Tangential Air Separator: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, flanged tangential inlet and outlet connection, internal perforated stainless steel air collector tube designed to direct released air into expansion tank, bottom blowdown connection. Provide Form No. U-1. Provide a removable stainless steel strainer element having 5 mm (3/16 inch) perforations and free area of not less than five times the cross-sectional area of connecting piping.
- C. Diaphragm Type Pre-Pressurized Expansion Tank: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, welded steel shell, rust-proof coated, with a flexible elastomeric diaphragm suitable for a maximum operating temperature of 116 degrees C (240 degrees F). Provide Form No. U-1. Tank shall be equipped with system connection, drain connection, standard air fill valve and be factory pre-charged to a minimum of 83 kPa (12 psig).
1. Vertical floor-mounted expansion tank: Provide gage glass, system or drain connection (bottom) and air charging (top) tappings. Provide gate valve and necessary adapters for charging system. Tank support shall consist of floor mounted base ring with drain access opening.
- D. Pressure Relief Valve: Bronze or iron body and bronze or stainless steel trim, with testing lever. Comply with ASME Code for Pressure Vessels, Section 8, and bear ASME stamp.
- E. Automatic Air Vent Valves (where shown): Cast iron or semi-steel body, 1034 kPa (150 psig) working pressure, stainless steel float, valve, valve seat and mechanism, minimum 15 mm (1/2 inch) water connection and 6 mm (1/4 inch) air outlet. Air outlet shall be piped to the nearest floor drain.

2.12 WATER FILTERS AND POT CHEMICAL FEEDERS

- A. Refer to other division 23 sections.

2.13 GAGES, PRESSURE AND COMPOUND

- A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound for air, oil or water), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.
- B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gages in water service.
- C. Range of Gages: Provide range equal to at least 130 percent of normal operating range.

2.14 PRESSURE/TEMPERATURE TEST PROVISIONS

- A. Pete's Plug: 6 mm (1/4 inch) MPT by 75 mm (3 inches) long, brass body and cap, with retained safety cap, norel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gage test connections shown on the drawings.
- B. Provide one each of the following test items to the COR:
 - 1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
 - 2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, -- 100 kPa (30 inches) Hg to 700 kPa (100 psig) range.
 - 3. 0 - 104 degrees C (220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

2.15 THERMOMETERS

- A. Organic liquid filled type, red or blue column, clear plastic window, with 150 mm (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.
- B. Case: Chrome plated brass or aluminum with enamel finish.
- C. Scale: Not less than 225 mm (9 inches), range as described below, two degree graduations.
- D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.
- E. Scale ranges:
 - 1. Hot Water and Glycol-Water: -1 - 116 degrees C (30-240 degrees F).

2.16 FIRESTOPPING MATERIAL

- A. Refer to other division 23 sections.

2.17 ELECTRICAL HEAT TRACING SYSTEMS

- A. Systems shall meet requirements of the National Electrical Code (NEC), Section 427.
- B. Provide tracing for outdoor piping subject to freezing temperatures (Below 38 degrees F) as indicated on drawings M-101 and E-101.
- C. Heat tracing shall be provided to the extent shown on the drawings (Floor plans and Elevations). Heat tracing shall extend below grade to below the defined frost line.
- D. Heating Cable: Flexible, parallel circuit construction consisting of a continuous self-limiting resistance, conductive inner core material between two parallel copper bus wires, designed for cut to length at the job site and for wrapping around valves and complex fittings. Self-regulation shall prevent overheating and burnouts even where the cable overlaps itself.
 - 1. Provide end seals at ends of circuits. Wire at the ends of the circuits is not to be tied together.
 - 2. Provide sufficient cable, as recommended by the manufacturer, to keep the pipe surface at 2.2 degrees C (36 degrees F) minimum during winter outdoor design temperature, but not less than the following:
 - a. 75 mm (3 inch) pipe and smaller with 25 mm (1 inch) thick insulation: 4 watts per foot of pipe.
 - b. 100 mm (4 inch) pipe and larger 38 mm (1 1/2 inch) thick insulation: 8 watts per foot of pipe.
- E. Electrical Heating Tracing Accessories:
 - 1. Power supply connection fitting and stainless steel mounting brackets. Provide stainless steel worm gear clamp to fasten bracket to pipe.
 - 2. 13 mm (1/2 inch) wide fiberglass reinforced pressure sensitive cloth tape to fasten cable to pipe at 300 mm (12 inch) intervals.
 - 3. Pipe surface temperature control thermostat: Cast aluminum, NEMA 4 (watertight) enclosure, 13 mm (1/2 inch) NPT conduit hub, SPST switch rated 20 amps at 480 volts AC, with capillary and copper bulb sensor. Set thermostat to maintain pipe surface temperature at not less than 1.1 degrees C (34 degrees F).
- F. Signs: Manufacturer's standard (NEC Code), stamped "ELECTRIC TRACED" located on the insulation jacket at 3000 mm (10 feet) intervals along the pipe on alternating sides.

PART 3 - EXECUTION

3.1 GENERAL

- A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to

the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.

- B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- C. Support piping securely.
- D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.
- E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.
- F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- H. Provide manual or automatic air vent at all piping system high points and drain valves at all low points. Install piping to floor drains from all automatic air vents.
- I. Connect piping to equipment as shown on the drawings. Install components furnished by others (reciprocating engine CHP manufacturer) such as:
 - 1. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.

- J. Thermometer Wells: In pipes 65 mm (2-1/2 inches) and smaller increase the pipe size to provide free area equal to the upstream pipe area.
- K. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping, refer to other division 23 sections.
- L. Where copper piping is connected to steel piping, provide dielectric connections.

3.2 PIPE JOINTS

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under other division 23 sections.
- B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound for corrosion protection.
- C. Mechanical Joint: Pipe grooving shall be in accordance with joint manufacturer's specifications. Lubricate gasket exterior including lips, pipe ends and housing interiors to prevent pinching the gasket during installation. Lubricant shall be as recommended by coupling manufacturer.
- D. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.
- E. Solvent Welded Joints: As recommended by the manufacturer.

3.3 SEISMIC BRACING ABOVEGROUND PIPING

- A. Provide in accordance with other division 23 sections.

3.4 LEAK TESTING ABOVEGROUND PIPING

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the Contracting Officer's Representative (COR). Tests may be either of those below, or a combination, as approved by the COR.
- B. An operating test at design pressure, and for hot systems, design maximum temperature.
- C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Isolate equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

3.5 FLUSHING AND CLEANING PIPING SYSTEMS

- A. Water Piping: Clean systems as recommended by the suppliers of chemicals for water treatment.
1. Initial flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any system component. Provide temporary piping or hose to bypass coils, control valves, exchangers and other factory cleaned equipment unless acceptable means of protection are provided and subsequent inspection of hide-out areas takes place. Isolate or protect clean system components, including pumps, and remove any component which may be damaged. Open all valves, drains, vents and strainers at all system levels. Remove plugs, caps, spool pieces, and components to facilitate early debris discharge from system. Sectionalize system to obtain debris carrying velocity of 1.8 m/S (6 feet per second), if possible. Connect dead-end supply and return headers as necessary. Flush bottoms of risers. Install temporary strainers where necessary to protect down-stream equipment. Supply and remove flushing water and drainage by various type hose, temporary and permanent piping and Contractor's booster pumps. Flush until clean as approved by the COR.
 2. Cleaning: Using products supplied in other division 23 sections, circulate systems at normal temperature to remove adherent organic soil, hydrocarbons, flux, pipe mill varnish, pipe joint compounds, iron oxide, and like deleterious substances not removed by flushing, without chemical or mechanical damage to any system component. Removal of tightly adherent mill scale is not required. Keep isolated equipment which is "clean" and where dead-end debris accumulation cannot occur. Sectionalize system if possible, to circulate at velocities not less than 1.8 m/S (6 feet per second). Circulate each section for not less than four hours. Blow-down all strainers, or remove and clean as frequently as necessary. Drain and prepare for final flushing.
 3. Final Flushing: Return systems to conditions required by initial flushing after all cleaning solution has been displaced by clean make-up. Flush all dead ends and isolated clean equipment. Gently operate all valves to dislodge any debris in valve body by throttling velocity. Flush for not less than one hour.

3.6 WATER TREATMENT

- A. Install water treatment equipment and provide water treatment system piping.
- B. Close and fill system as soon as possible after final flushing to minimize corrosion.
- C. Charge systems with chemicals specified in other division 23 sections for water treatment.
- D. Utilize this activity, by arrangement with the COR, for instructing VA operating personnel.

3.7 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

- A. Adjust red set hand on pressure gages to normal working pressure.
- B. Refer to PART 3, Section 23 05 11 (COMMON WORK RESULTS FOR HVAC)

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SECTION 23 21 23
HYDRONIC PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Hydronic pumps for CHP and hot water Heating System.

1.2 QUALITY ASSURANCE

A. Design Criteria:

1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
3. Head-capacity curves shall slope up to maximum head at shut-off. Curves shall be relatively flat for closed systems. Select pumps near the midrange of the curve, so the design capacity falls to the left of the best efficiency point, to allow a cushion for the usual drift to the right in operation, without approaching the pump curve end point and possible cavitation and unstable operation. Select pumps for open systems so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve, including in a parallel or series pumping installation with one pump in operation.
5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.
8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.

B. Allowable Vibration Tolerance for Pump Units: Refer to other division 23 sections for vibration control requirements.

1.3 SUBMITTALS. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections:

A. Manufacturer's Literature and Data:

1. Pumps and accessories.
2. Motors and drives.

- B. Manufacturer's installation, maintenance and operating instructions.
- C. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump and for combined pumps in parallel or series service. Identify pump and show fluid pumped, specific gravity, pump speed and curves plotted from zero flow to maximum for the impeller being furnished and at least the maximum diameter impeller that can be used with the casing.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only:
- B. American Iron and Steel Institute (AISI):
 - AISI 1045.....Cold Drawn Carbon Steel Bar, Type 1045
 - AISI 416.....Type 416 Stainless Steel
- C. American National Standards Institute (ANSI):
 - ANSI B15.1-00 (R2008)... Safety Standard for Mechanical Power Transmission Apparatus
 - ANSI B16.1-05.....Cast Iron Pipe Flanges and Flanged Fittings, Class 25, 125, 250 and 800
- D. American Society for Testing and Materials (ASTM):
 - A48-03 (2008).....Standard Specification for Gray Iron Castings
 - B62-2009.....Standard Specification for Composition Bronze or Ounce Metal Castings
- E. Maintenance and Operating Manuals in accordance with Section 01 00 00, General Requirements.

1.5 DEFINITIONS

- A. Capacity: Liters per second (L/s) (Gallons per minute (GPM) of the fluid pumped.
- B. Head: Total dynamic head in kPa (feet) of the fluid pumped.
- C. Flat head-capacity curve: Where the shutoff head is less than 1.16 times the head at the best efficiency point.
- D. COR: Contracting Officer's Representative.

1.6 SPARE MATERIALS

- A. Furnish one spare seal and casing gasket for each pump to the COR.

PART 2 - PRODUCTS

2.1 CENTRIFUGAL PUMPS, BRONZE FITTED

- A. General:
 - 1. Provide pumps that will operate continuously without overheating bearings or motors at every condition of operation on the pump curve,

- or produce noise audible outside the room or space in which installed.
2. Provide pumps of size, type and capacity as indicated, complete with electric motor and drive assembly, unless otherwise indicated. Design pump casings for the indicated working pressure and factory test at $1\frac{1}{2}$ times the designed pressure.
 3. Provide pumps of the same type, the product of a single manufacturer, with pump parts of the same size and type interchangeable.
 4. General Construction Requirements:
 - a. Balance: Rotating parts, statically and dynamically.
 - b. Construction: To permit servicing without breaking piping or motor connections.
 - c. Pump Motors: Provide high efficiency motors, inverter duty for variable speed service. Refer to other division 23 sections for general motor requirements. Motors shall be Open Drip Proof and operate at 1750 rpm unless noted otherwise.
 - d. Heating pumps shall be suitable for handling water to 225°F.
 - e. Provide coupling guards that meet ANSI B15.1, Section 8 and OSHA requirements.
 - f. Pump Connections: Flanged.
 - g. Pump shall be factory tested.
 - h. Performance: As scheduled on the Contract Drawings.
 5. Variable Speed Pumps:
 - a. The pumps shall be the type shown on the drawings and specified herein flex coupled to an open drip-proof motor.
 - b. Variable Speed Motor Controllers: Refer to division 26 sections.
 - c. Pump operation and speed control shall be as shown on the drawings.
- B. Base Mounted End Suction Type:
1. Casing and Bearing Housing: Close-grained cast iron, ASTM A48.
 2. Casing Wear Rings: Bronze.
 3. Suction and Discharge: Plain face flange, 850 kPa (125 psig), ANSI B16.1.
 4. Casing Vent: Manual brass cock at high point.
 5. Casing Drain and Gage Taps: 15 mm (1/2-inch) plugged connections minimum size.
 6. Impeller: Bronze, ASTM B62, enclosed type, keyed to shaft.
 7. Shaft: Steel, AISI Type 1045 or stainless steel.
 8. Shaft Seal: Manufacturer's standard mechanical type to suit pressure and temperature and fluid pumped.

9. Shaft Sleeve: Bronze or stainless steel.
10. Motor: Furnish with pump. Refer to other division 23 sections for general motor requirements.
11. Base Mounted Pumps:
 - a. Designed for disassembling for service or repair without disturbing the piping or removing the motor.
 - b. Impeller Wear Rings: Bronze.
 - c. Shaft Coupling: Non-lubricated steel flexible type or spacer type with coupling guard, ANSI B15.1, bolted to the baseplate.
 - d. Bearings: Regreaseable ball or roller type. Provide lip seal and slinger outboard of each bearing.
 - e. Base: Cast iron or fabricated steel for common mounting to a concrete base.
12. Vertical Inline Pumps:
 - a. General Description: Pumps shall be centrifugal, close-coupled, single-stage, bronze-fitted, radially split case design, with mechanical seals, and rated for 175 psig working pressure and 225°F continuous water temperature.
 - b. Casings Construction: Cast iron, with threaded companion flanges for piping connections smaller than 2-1/2 inches, and threaded gage tappings at inlet and outlet connections.
 - c. Impeller Construction: Statically and dynamically balanced, closed, overhung, single-suction, cast bronze, conforming to ASTM B 584, and keyed to shaft.
 - d. Wear Rings: Removable, bronze.
 - e. Pump Shaft and Sleeve: Ground and polished steel shaft, with bronze sleeve and integral thrust bearing. Provide flinger on motor shaft between motor and seals to prevent liquid that leaks past pump seals from entering the motor bearings.
 - f. Seals: Mechanical Seals consisting of carbon steel rotating ring, stainless steel spring, ceramic seat, and flexible bellows and gasket.
 - g. Motor: Direct-mounted to pump casing; with lifting and supporting lugs in top of motor.
13. Provide line sized shut-off valve and suction strainer, maintain manufacturer recommended straight pipe length on pump suction (with blow down valve). Contractor option: Provide suction diffuser as follows:
 - a. Body: Cast iron with steel inlet vanes and combination diffuser-strainer-orifice cylinder with 5 mm (3/16-inch) diameter

openings for pump protection. Provide taps for strainer blowdown and gage connections.

- b. Provide adjustable foot support for suction piping.
- c. Strainer free area: Not less than five times the suction piping.
- d. Provide disposable start-up strainer.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Follow manufacturer's written instructions for pump mounting and start-up. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.
- B. Provide drains for bases and seals for base mounted pumps, piped to and discharging into floor drains.
- C. Coordinate location of thermometer and pressure gauges as per other division 23 sections.

3.2 START-UP

- A. Verify that the piping system has been flushed, cleaned and filled.
- B. Lubricate pumps before start-up.
- C. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.
- D. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.
- E. Field modifications to the bearings and or impeller (including trimming) are not permitted. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.
- F. Ensure the disposable strainer is free of debris prior to testing and balancing of the hydronic system.
- G. After several days of operation, replace the disposable start-up strainer with a regular strainer in the suction diffuser.

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SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section applies to all sections of Division 26.
- B. Furnish and install electrical systems, materials, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, conductors and cable, switchboards, switchgear, panelboards, and other items and arrangements for the specified items are shown on the drawings.
- C. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.
- D. Conductor ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways sized per NEC. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

- A. The International Building Code (IBC), National Electrical Code (NEC), Underwriters Laboratories, Inc. (UL), and National Fire Protection Association (NFPA) codes and standards are the minimum requirements for materials and installation.
- B. The drawings and specifications shall govern in those instances where requirements are greater than those stated in the above codes and standards.

1.3 TEST STANDARDS

- A. All materials and equipment shall be listed, labeled, or certified by a Nationally Recognized Testing Laboratory (NRTL) to meet Underwriters Laboratories, Inc. (UL), standards where test standards have been established. Materials and equipment which are not covered by UL standards will be accepted, providing that materials and equipment are listed, labeled, certified or otherwise determined to meet the safety requirements of a NRTL. Materials and equipment which no NRTL accepts, certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial

standards, such as ANSI, NEMA, and NETA. Evidence of compliance shall include certified test reports and definitive shop drawings.

B. Definitions:

1. Listed: Materials and equipment included in a list published by an organization that is acceptable to the Authority Having Jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed materials and equipment or periodic evaluation of services, and whose listing states that the materials and equipment either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
2. Labeled: Materials and equipment to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the Authority Having Jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled materials and equipment, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified: Materials and equipment which:
 - a. Have been tested and found by a NRTL to meet nationally recognized standards or to be safe for use in a specified manner.
 - b. Are periodically inspected by a NRTL.
 - c. Bear a label, tag, or other record of certification.
4. Nationally Recognized Testing Laboratory: Testing laboratory which is recognized and approved by the Secretary of Labor in accordance with OSHA regulations.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

- A. Manufacturer's Qualifications: The manufacturer shall regularly and currently produce, as one of the manufacturer's principal products, the materials and equipment specified for this project, and shall have manufactured the materials and equipment for at least three years.
- B. Product Qualification:
1. Manufacturer's materials and equipment shall have been in satisfactory operation, on three installations of similar size and type as this project, for at least three years.

2. The Government reserves the right to require the Contractor to submit a list of installations where the materials and equipment have been in operation before approval.

C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 APPLICABLE PUBLICATIONS

A. Applicable publications listed in all Sections of Division 26 are the latest issue, unless otherwise noted.

B. Products specified in all sections of Division 26 shall comply with the applicable publications listed in each section.

1.6 MANUFACTURED PRODUCTS

A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, and for which replacement parts shall be available.

B. When more than one unit of the same class or type of materials and equipment is required, such units shall be the product of a single manufacturer.

C. Equipment Assemblies and Components:

1. Components of an assembled unit need not be products of the same manufacturer.

2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.

3. Components shall be compatible with each other and with the total assembly for the intended service.

4. Constituent parts which are similar shall be the product of a single manufacturer.

D. Factory wiring and terminals shall be identified on the equipment being furnished and on all wiring diagrams.

E. When Factory Testing Is Specified:

1. The Government shall have the option of witnessing factory tests.

The Contractor shall notify the Government through the COR a minimum of 15 working days prior to the manufacturer's performing the factory tests.

2. Four copies of certified test reports shall be furnished to the COR two weeks prior to final inspection and not more than 90 days after completion of the tests.
3. When materials and equipment fail factory tests, and re-testing and re-inspection is required, the Contractor shall be liable for all additional expenses for the Government to witness re-testing.

1.7 VARIATIONS FROM CONTRACT REQUIREMENTS

- A. Where the Government or the Contractor requests variations from the contract requirements, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.8 MATERIALS AND EQUIPMENT PROTECTION

- A. Materials and equipment shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.
 1. Store materials and equipment indoors in clean dry space with uniform temperature to prevent condensation.
 2. During installation, equipment shall be protected against entry of foreign matter, and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
 3. Damaged equipment shall be repaired or replaced, as determined by the COR.
 4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
 5. Damaged paint on equipment shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

- A. All electrical work shall comply with the requirements of NFPA 70 (NEC), NFPA 70B, NFPA 70E, OSHA Part 1910 subpart J - General Environmental Controls, OSHA Part 1910 subpart K - Medical and First Aid, and OSHA Part 1910 subpart S - Electrical, in addition to other references required by contract.

- B. Job site safety and worker safety is the responsibility of the Contractor.
- C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished in this manner for the required work, the following requirements are mandatory:
 - 1. Electricians must use full protective equipment (i.e., certified and tested insulating material to cover exposed energized electrical components, certified and tested insulated tools, etc.) while working on energized systems in accordance with NFPA 70E.
 - 2. Before initiating any work, a job specific work plan must be developed by the Contractor with a peer review conducted and documented by the COR and Medical Center staff. The work plan must include procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used, and exit pathways.
 - 3. Work on energized circuits or equipment cannot begin until prior written approval is obtained from the COR. Requests should be made two weeks in advance.
- D. For work that affects existing electrical systems, arrange, phase and perform work to assure minimal interference with normal functioning of the facility. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- F. Coordinate location of equipment and conduit with other trades to minimize interference.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Working clearances shall not be less than specified in the NEC.
- C. Inaccessible Equipment:
 - 1. Where the Government determines that the Contractor has installed equipment not readily accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.

2. "Readily accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

- D. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.

1.11 EQUIPMENT IDENTIFICATION

- A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchboards and switchgear, panelboards, cabinets, motor controllers, fused and non-fused safety switches, generators, automatic transfer switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards, switchgear and motor control assemblies, control devices and other significant equipment.
- B. Identification signs for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Identification signs for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 12 mm (1/2 inch) high. Identification signs shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.
- C. Install adhesive arc flash warning labels on all equipment as required by NFPA 70E. Label shall indicate the arc hazard boundary (inches), working distance (inches), arc flash incident energy at the working distance (calories/cm²), required PPE category and description including the glove rating, voltage rating of the equipment, limited approach distance (inches), restricted approach distance (inches), prohibited approach distance (inches), equipment/bus name, date prepared, and manufacturer name and address.

1.12 SUBMITTALS

- A. Submit to the COR in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all materials and equipment before delivery to the job site. Delivery, storage or installation of materials and equipment which has not had prior approval will not be permitted.
- C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings, test reports, certifications, samples, and other data necessary for the Government to ascertain that the proposed materials and equipment comply with drawing and specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify specific materials and equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
 - 1. Mark the submittals, "SUBMITTED UNDER SECTION _____".
 - 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
 - 3. Submit each section separately.
- E. The submittals shall include the following:
 - 1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, manuals, pictures, nameplate data, and test reports as required.
 - 2. Elementary and interconnection wiring diagrams for communication and signal systems, control systems, and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
 - 3. Parts list which shall include information for replacement parts and ordering instructions, as recommended by the equipment manufacturer.
- F. Maintenance and Operation Manuals:
 - 1. Submit as required for systems and equipment specified in the technical sections. Furnish in hardcover binders or an approved equivalent.

2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, material, equipment, building, name of Contractor, and contract name and number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the material or equipment.
3. Provide a table of contents and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
 - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
 - b. A control sequence describing start-up, operation, and shutdown.
 - c. Description of the function of each principal item of equipment.
 - d. Installation instructions.
 - e. Safety precautions for operation and maintenance.
 - f. Diagrams and illustrations.
 - g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers.
 - h. Performance data.
 - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare and replacement parts, and name of servicing organization.
 - j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.
- G. Approvals will be based on complete submission of shop drawings, manuals, test reports, certifications, and samples as applicable.
- H. After approval and prior to installation, furnish the COR with one sample of each of the following:
 1. A minimum 300 mm (12 inches) length of each type and size of wire and cable along with the tag from the coils or reels from which the

sample was taken. The length of the sample shall be sufficient to show all markings provided by the manufacturer.

2. Each type of conduit coupling, bushing, and termination fitting.
3. Conduit hangers, clamps, and supports.
4. Duct sealing compound.
5. Each type of receptacle, toggle switch, lighting control sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

1.13 SINGULAR NUMBER

- A. Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.14 ACCEPTANCE CHECKS AND TESTS

- A. The Contractor shall furnish the instruments, materials, and labor for tests.
- B. Where systems are comprised of components specified in more than one section of Division 26, the Contractor shall coordinate the installation, testing, and adjustment of all components between various manufacturer's representatives and technicians so that a complete, functional, and operational system is delivered to the Government.
- C. When test results indicate any defects, the Contractor shall repair or replace the defective materials or equipment, and repeat the tests. Repair, replacement, and retesting shall be accomplished at no additional cost to the Government.

1.15 WARRANTY

- A. All work performed and all equipment and material furnished under this Division shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer for the Government.

1.16 INSTRUCTION

- A. Instruction to designated Government personnel shall be provided for the particular equipment or system as required in each associated technical specification section.

B. Furnish the services of competent instructors to give full instruction in the adjustment, operation, and maintenance of the specified equipment and system, including pertinent safety requirements. Instructors shall be thoroughly familiar with all aspects of the installation, and shall be trained in operating theory as well as practical operation and maintenance procedures.

C. A training schedule shall be developed and submitted by the Contractor and approved by the COR at least 30 days prior to the planned training.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

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SECTION 26 05 19
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of the electrical conductors and cables for use in electrical systems rated 600 V and below, indicated as cable(s), conductor(s), wire, or wiring in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
Requirements that apply to all sections of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS:
Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for conductors and cables.
- E. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Installation of conductors and cables in manholes and ducts.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Conductors and cables shall be thoroughly tested at the factory per NEMA to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
1. Shop Drawings:
- a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit the following data for approval:
 - 1) Electrical ratings and insulation type for each conductor and cable.
 - 2) Splicing materials and pulling lubricant.

2. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the conductors and cables conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the conductors and cables have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.
- B. American Society of Testing Material (ASTM):
 - D2301-10.....Standard Specification for Vinyl Chloride
Plastic Pressure-Sensitive Electrical
Insulating Tape
 - D2304-10.....Test Method for Thermal Endurance of Rigid
Electrical Insulating Materials
 - D3005-10.....Low-Temperature Resistant Vinyl Chloride
Plastic Pressure-Sensitive Electrical
Insulating Tape
- C. National Electrical Manufacturers Association (NEMA):
 - WC 70-09.....Power Cables Rated 2000 Volts or Less for the
Distribution of Electrical Energy
- D. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
 - 44-10.....Thermoset-Insulated Wires and Cables
 - 83-08.....Thermoplastic-Insulated Wires and Cables
 - 467-07.....Grounding and Bonding Equipment
 - 486A-486B-03.....Wire Connectors
 - 486C-04.....Splicing Wire Connectors
 - 486D-05.....Sealed Wire Connector Systems
 - 486E-09.....Equipment Wiring Terminals for Use with
Aluminum and/or Copper Conductors
 - 493-07.....Thermoplastic-Insulated Underground Feeder and
Branch Circuit Cables
 - 514B-04.....Conduit, Tubing, and Cable Fittings

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

- A. Conductors and cables shall be in accordance with NEMA, UL, as specified herein, and as shown on the drawings.
- B. All conductors shall be copper.
- C. Single Conductor and Cable:
 - 1. No. 12 AWG: Minimum size, except where smaller sizes are specified herein or shown on the drawings.
 - 2. No. 8 AWG and larger: Stranded.
 - 3. No. 10 AWG and smaller: Solid; except shall be stranded for final connection to motors, transformers, and vibrating equipment.
 - 4. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.
- D. Color Code:
 - 1. No. 10 AWG and smaller: Solid color insulation or solid color coating.
 - 2. No. 8 AWG and larger: Color-coded using one of the following methods:
 - a. Solid color insulation or solid color coating.
 - b. Stripes, bands, or hash marks of color specified.
 - c. Color using 19 mm (0.75 inches) wide tape.
 - 3. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.
 - 4. Conductors shall be color-coded as follows:

208/120 V	Phase	480/277 V
Black	A	Brown
Red	B	Orange
Blue	C	Yellow
White	Neutral	Gray*
*or white with colored (other than green) tracer.		

- 5. Color code for isolated power system wiring shall be in accordance with the NEC.

2.2 SPLICES

- A. Splices shall be in accordance with NEC and UL.

- B. Above Ground Splices for No. 10 AWG and Smaller:
 - 1. Solderless, screw-on, reusable pressure cable type, with integral insulation, approved for copper and aluminum conductors.
 - 2. The integral insulator shall have a skirt to completely cover the stripped conductors.
 - 3. The number, size, and combination of conductors used with the connector, as listed on the manufacturer's packaging, shall be strictly followed.
- C. Above Ground Splices for No. 8 AWG to No. 4/0 AWG:
 - 1. Compression, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
 - 2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
 - 3. Splice and insulation shall be product of the same manufacturer.
 - 4. All bolts, nuts, and washers used with splices shall be cadmium-plated steel.
- D. Above Ground Splices for 250 kcmil and Larger:
 - 1. Long barrel "butt-splice" or "sleeve" type compression connectors, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.
 - 2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
 - 3. Splice and insulation shall be product of the same manufacturer.
- E. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.

2.3 CONNECTORS AND TERMINATIONS

- A. Mechanical type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
- B. Long barrel compression type of high conductivity and corrosion-resistant material, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.
- C. All bolts, nuts, and washers used to connect connections and terminations to bus bars or other termination points shall be cadmium-plated steel.

2.4 CONTROL WIRING

- A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified herein, except that the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be sized such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

2.5 WIRE LUBRICATING COMPOUND

- A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.
- B. Shall not be used on conductors for isolated power systems.

PART 3 - EXECUTION

3.1 GENERAL

- A. Install conductors in accordance with the NEC, as specified, and as shown on the drawings.
- B. Install all conductors in raceway systems.
- C. Splice conductors only in outlet boxes, junction boxes, pullboxes, manholes, or handholes.
- D. Conductors of different systems (e.g., 120 V and 277 V) shall not be installed in the same raceway.
- E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.
- F. In panelboards, cabinets, wireways, switches, enclosures, and equipment assemblies, neatly form, train, and tie the conductors with non-metallic ties.
- G. For connections to motors, transformers, and vibrating equipment, stranded conductors shall be used only from the last fixed point of connection to the motors, transformers, or vibrating equipment.
- H. Use expanding foam or non-hardening duct-seal to seal conduits entering a building, after installation of conductors.
- I. Conductor and Cable Pulling:
 - 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling. Use lubricants approved for the cable.
 - 2. Use nonmetallic pull ropes.
 - 3. Attach pull ropes by means of either woven basket grips or pulling eyes attached directly to the conductors.

- 4. All conductors in a single conduit shall be pulled simultaneously.
- 5. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- J. No more than three branch circuits shall be installed in any one conduit.
- K. When stripping stranded conductors, use a tool that does not damage the conductor or remove conductor strands.

3.2 SPLICE AND TERMINATION INSTALLATION

- A. Splices and terminations shall be mechanically and electrically secure, and tightened to manufacturer's published torque values using a torque screwdriver or wrench.
- B. Where the Government determines that unsatisfactory splices or terminations have been installed, replace the splices or terminations at no additional cost to the Government.

3.3 CONDUCTOR IDENTIFICATION

- A. When using colored tape to identify phase, neutral, and ground conductors larger than No. 8 AWG, apply tape in half-overlapping turns for a minimum of 75 mm (3 inches) from terminal points, and in junction boxes, pullboxes, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.

3.4 FEEDER CONDUCTOR IDENTIFICATION

- A. In each interior pullbox and each handhole, install brass tags on all feeder conductors to clearly designate their circuit identification and voltage. The tags shall be the embossed type, 40 mm (1-1/2 inches) in diameter and 40 mils thick. Attach tags with plastic ties.

3.5 EXISTING CONDUCTORS

- A. Unless specifically indicated on the plans, existing conductors shall not be reused.

3.6 CONTROL WIRING INSTALLATION

- A. Unless otherwise specified in other sections, install control wiring and connect to equipment to perform the required functions as specified or as shown on the drawings.
- B. Install a separate power supply circuit for each system, except where otherwise shown on the drawings.

3.7 CONTROL WIRING IDENTIFICATION

- A. Install a permanent wire marker on each wire at each termination.

- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each handhole, install embossed brass tags to identify the system served and function.

3.8 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests: Inspect physical condition.
 - 2. Electrical tests:
 - a. After installation but before connection to utilization devices, such as fixtures, motors, or appliances, test conductors phase-to-phase and phase-to-ground resistance with an insulation resistance tester. Existing conductors to be reused shall also be tested.
 - b. Applied voltage shall be 500 V DC for 300 V rated cable, and 1000 V DC for 600 V rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300 V rated cable and 100 megohms for 600 V rated cable.
 - c. Perform phase rotation test on all three-phase circuits.

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SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of grounding and bonding equipment, indicated as grounding equipment in this section.
- B. "Grounding electrode system" refers to grounding electrode conductors and all electrodes required or allowed by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this section and have the same meaning.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
Requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES:
Low-voltage conductors.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.
- D. Section 26 24 16, PANELBOARDS: Low-voltage panelboards.
- E Section 48 11 23, ELECTRICAL POWER PLANT GAS CHP

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit plans showing the location of system grounding electrodes and connections, and the routing of aboveground and underground grounding electrode conductors.
 - 2. Test Reports:
 - a. Two weeks prior to the final inspection, submit ground resistance field test reports to the COR.

3. Certifications:

- a. Certification by the Contractor that the grounding equipment has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Society for Testing and Materials (ASTM):
 - B1-07.....Standard Specification for Hard-Drawn Copper Wire
 - B3-07.....Standard Specification for Soft or Annealed Copper Wire
 - B8-11.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
- C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
 - 81-83.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System Part 1: Normal Measurements
- D. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
 - 70E-12.....National Electrical Safety Code
 - 99-12.....Health Care Facilities
- E. Underwriters Laboratories, Inc. (UL):
 - 44-10Thermoset-Insulated Wires and Cables
 - 83-08Thermoplastic-Insulated Wires and Cables
 - 467-07Grounding and Bonding Equipment

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

- A. Equipment grounding conductors shall be insulated stranded copper, except that sizes No. 10 AWG and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG and larger shall be identified per NEC.

- B. Bonding conductors shall be bare stranded copper, except that sizes No. 10 AWG and smaller shall be bare solid copper. Bonding conductors shall be stranded for final connection to motors, transformers, and vibrating equipment.
- C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.
- D. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.

2.2 GROUND CONNECTIONS

- A. Below Grade and Inaccessible Locations: Exothermic-welded type connectors.
- B. Above Grade:
 - 1. Bonding Jumpers: Listed for use with aluminum and copper conductors. For wire sizes No. 8 AWG and larger, use compression-type connectors. For wire sizes smaller than No. 8 AWG, use mechanical type lugs. Connectors or lugs shall use zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
 - 2. Connection to Building Steel: Exothermic-welded type connectors.
 - 3. Connection to Grounding Bus Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
 - 4. Connection to Equipment Rack and Cabinet Ground Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.3 EQUIPMENT RACK AND CABINET GROUND BARS

- A. Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks. Ground bars shall have minimum dimensions of 6.3 mm (0.25 inch) thick x 19 mm (0.75 inch) wide, with length as required or as shown on the drawings. Provide insulators and mounting brackets.

2.4 GROUND TERMINAL BLOCKS

- A. At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

PART 3 - EXECUTION

3.1 GENERAL

- A. Install grounding equipment in accordance with the NEC, as shown on the drawings, and as specified herein.
- B. System Grounding:
 - 1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformer.
 - 2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
- C. Equipment Grounding: Metallic piping, building structural steel, electrical enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

- A. Make grounding connections, which are normally buried or otherwise inaccessible, by exothermic weld.

3.3 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS

- A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.
- B. Metallic Piping, Building Structural Steel, and Supplemental Electrode(s):
 - 1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water pipe systems, building structural steel, and supplemental or made electrodes. Provide jumpers across insulating joints in the metallic piping.
 - 2. Provide a supplemental ground electrode as shown on the drawings and bond to the grounding electrode system.
- C. Switchgear, Switchboards, Unit Substations, Panelboards, Motor Control Centers, Engine-Generators, Automatic Transfer Switches, and other electrical equipment:
 - 1. Connect the equipment grounding conductors to the ground bus.

2. Connect metallic conduits by grounding bushings and equipment grounding conductor to the equipment ground bus.

3.4 RACEWAY

A. Conduit Systems:

1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.
3. Metallic conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with a equipment grounding conductor to the equipment ground bus.

B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders, and power and lighting branch circuits.

C. Boxes, Cabinets, Enclosures, and Panelboards:

1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
2. Provide lugs in each box and enclosure for equipment grounding conductor termination.

D. Wireway Systems:

1. Bond the metallic structures of wireway to provide electrical continuity throughout the wireway system, by connecting a No. 6 AWG bonding jumper at all intermediate metallic enclosures and across all section junctions.
2. Install insulated No. 6 AWG bonding jumpers between the wireway system, bonded as required above, and the closest building ground at each end and approximately every 16 M (50 feet).

3. Use insulated No. 6 AWG bonding jumpers to ground or bond metallic wireway at each end for all intermediate metallic enclosures and across all section junctions.
4. Use insulated No. 6 AWG bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 15 M (49 feet).
- E. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to the device box ground screw and a jumper to the branch circuit equipment grounding conductor.
- F. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.

3.5 CORROSION INHIBITORS

- A. When making grounding and bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.6 CONDUCTIVE PIPING

- A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

3.7 GROUND RESISTANCE

- A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.
- B. Grounding system resistance shall comply with the electric utility company ground resistance requirements.

3.8 ACCEPTANCE CHECKS AND TESTS

- A. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized or connected to the electric utility company ground system, and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall.

B. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.

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SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- C. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground conduits.
- D. Section 31 20 00, EARTHWORK: Bedding of conduits.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections:
 - 1. Manufacturer's Literature and Data: Showing each cable type and rating. The specific item proposed and its area of application shall be identified on the catalog cuts.
 - 2. Shop Drawings:
 - 1. Size and location of main feeders.
 - 2. Size and location of panels and pull-boxes.
 - 3. Layout of required conduit penetrations through structural elements.
 - 3. Certifications:
 - 1. Two weeks prior to the final inspection, submit four copies of the following certifications to the COR:
 - a. Certification by the manufacturer that the material conforms to the requirements of the drawings and specifications.

- b. Certification by the contractor that the material has been properly installed.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American National Standards Institute (ANSI):
- C80.1-05.....Electrical Rigid Steel Conduit
 - C80.3-05.....Steel Electrical Metal Tubing
 - C80.6-05.....Electrical Intermediate Metal Conduit
- C. National Fire Protection Association (NFPA):
- 70-08.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
- 1-05.....Flexible Metal Conduit
 - 5-04.....Surface Metal Raceway and Fittings
 - 6-07.....Electrical Rigid Metal Conduit - Steel
 - 50-95.....Enclosures for Electrical Equipment
 - 360-093.....Liquid-Tight Flexible Steel Conduit
 - 467-07.....Grounding and Bonding Equipment
 - 514A-04.....Metallic Outlet Boxes
 - 514B-04.....Conduit, Tubing, and Cable Fittings
 - 514C-96.....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers
 - 651-05.....Schedule 40 and 80 Rigid PVC Conduit and Fittings
 - 651A-00.....Type EB and A Rigid PVC Conduit and HDPE Conduit
 - 797-07.....Electrical Metallic Tubing
 - 1242-06.....Electrical Intermediate Metal Conduit - Steel
- E. National Electrical Manufacturers Association (NEMA):
- TC-2-03.....Electrical Polyvinyl Chloride (PVC) Tubing and Conduit
 - TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and Tubing
 - FB1-07.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable

PART 2 - PRODUCTS

2.1 MATERIAL

- A. Conduit Size: In accordance with the NEC, but not less than 0.5 in [13 mm] unless otherwise shown. Where permitted by the NEC, 0.5 in [13 mm]

flexible conduit may be used for tap connections to recessed lighting fixtures.

B. Conduit:

1. Rigid steel: Shall conform to UL 6 and ANSI C80.1.
2. Rigid intermediate steel conduit (IMC): Shall conform to UL 1242 and ANSI C80.6.
3. Electrical metallic tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Maximum size not to exceed 4 in [105 mm] and shall be permitted only with cable rated 600 V or less.
4. Flexible galvanized steel conduit: Shall conform to UL 1.
5. Liquid-tight flexible metal conduit: Shall conform to UL 360.
6. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).

C. Conduit Fittings:

1. Rigid steel and IMC conduit fittings:

- a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
- b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
- c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
- d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
- e. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
- f. Sealing fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.

2. Rigid aluminum conduit fittings:

- a. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Malleable iron, steel or aluminum alloy materials;

Zinc or cadmium plate iron or steel fittings. Aluminum fittings containing more than 0.4% copper are prohibited.

- b. Locknuts and bushings: As specified for rigid steel and IMC conduit.
- 3. Electrical metallic tubing fittings:
 - a. Fittings and conduit bodies shall meet the requirements of UL 514B, ANSI C80.3, and NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.
 - c. Compression couplings and connectors: Concrete-tight and rain-tight, with connectors having insulated throats.
 - d. Indent-type connectors or couplings are prohibited.
 - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
- 4. Flexible steel conduit fittings:
 - a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
 - b. Clamp-type, with insulated throat.
- 5. Liquid-tight flexible metal conduit fittings:
 - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.
 - c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
- 6. Expansion and deflection couplings:
 - a. Conform to UL 467 and UL 514B.
 - b. Accommodate a 0.75 in [19 mm] deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
 - c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.
 - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.
- D. Conduit Supports:
 - 1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.

2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
 3. Multiple conduit (trapeze) hangers: Not less than 1.5 x 1.5 in [38 mm x 38 mm], 12-gauge steel, cold-formed, lipped channels; with not less than 0.375 in [9 mm] diameter steel hanger rods.
 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:
1. UL-50 and UL-514A.
 2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
 3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
 4. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.
- F. Wireways: Equip with hinged covers, except where removable covers are shown. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

PART 3 - EXECUTION

3.1 PENETRATIONS

- A. Cutting or Holes:
1. Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the COR prior to drilling through structural elements.
 2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except where permitted by the COR as required by limited working space.
- B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.
- C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight.

3.2 INSTALLATION, GENERAL

- A. In accordance with UL, NEC, as shown, and as specified herein.

B. Install conduit as follows:

1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
5. Cut square, ream, remove burrs, and draw up tight.
6. Independently support conduit at 8 ft [2.4 M] on centers. Do not use other supports, i.e., suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts.
7. Support within 12 in [300 mm] of changes of direction, and within 12 in [300 mm] of each enclosure to which connected.
8. Close ends of empty conduit with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
9. Conduit installations under fume and vent hoods are prohibited.
10. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
11. Conduit bodies shall only be used for changes in direction, and shall not contain splices.

C. Conduit Bends:

1. Make bends with standard conduit bending machines.
2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

D. Layout and Homeruns:

1. Install conduit with wiring, including homeruns, as shown on drawings.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COR.

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

1. Conduit: Rigid steel, IMC, or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel, or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only:
 - a. Where shown on the structural drawings.
 - b. As approved by the COR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
4. Installation of conduit in concrete that is less than 3 in [75 mm] thick is prohibited.
 - a. Conduit outside diameter larger than one-third of the slab thickness is prohibited.
 - b. Space between conduits in slabs: Approximately six conduit diameters apart, and one conduit diameter at conduit crossings.
 - c. Install conduits approximately in the center of the slab so that there will be a minimum of 0.75 in [19 mm] of concrete around the conduits.
5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground continuity through the conduits. Tightening setscrews with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

- A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for Conductors above 600 V: Rigid steel. Mixing different types of conduits indiscriminately in the system is prohibited.
- C. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits indiscriminately in the system is prohibited.
- D. Align and run conduit parallel or perpendicular to the building lines.
- E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- F. Support horizontal or vertical runs at not over 8 ft [2.4 M] intervals.
- G. Surface metal raceways: Use only where shown.
- H. Painting:
 1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
 2. Paint all conduits containing cables rated over 600 V safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and

exact color. In addition, paint legends, using 2 in [50 mm] high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 20 ft [6 M] intervals in between.

3.5 WET OR DAMP LOCATIONS

- A. Unless otherwise shown, use conduits of rigid steel or IMC.
- B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.
- C. Unless otherwise shown, use rigid steel or IMC conduit within 5 ft [1.5 M] of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.

3.6 MOTORS AND VIBRATING EQUIPMENT

- A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.
- B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water. Provide a green equipment grounding conductor with flexible metal conduit.

3.7 EXPANSION JOINTS

- A. Conduits 3 in [75 mm] and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 3 in [75 mm] with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 5 in [125 mm] vertical drop midway between the ends. Flexible conduit shall have a bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for conduits 15 in [375 mm] and larger are acceptable.
- C. Install expansion and deflection couplings where shown.

3.8 CONDUIT SUPPORTS, INSTALLATION

- A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 200 lbs [90 kg]. Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
 - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
 - 2. Existing Construction:
 - a. Steel expansion anchors not less than 0.25 in [6 mm] bolt size and not less than 1.125 in [28 mm] embedment.
 - b. Power set fasteners not less than 0.25 in [6 mm] diameter with depth of penetration not less than 3 in [75 mm].
 - c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.
- E. Hollow Masonry: Toggle bolts.
- F. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- G. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- H. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- I. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- J. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.
- K. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.9 BOX INSTALLATION

- A. Boxes for Concealed Conduits:
 - 1. Flush-mounted.

2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations.
- C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- D. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 24 in [600 mm] center-to-center lateral spacing shall be maintained between boxes.
- E. Minimum size of outlet boxes for ground fault interrupter (GFI) receptacles is 4 in [100 mm] square x 2.125 in [55 mm] deep, with device covers for the wall material and thickness involved.
- F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1."
- G. On all branch circuit junction box covers, identify the circuits with black marker.

- - - E N D - - -

SECTION 26 05 41
UNDERGROUND ELECTRICAL CONSTRUCTION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of underground ducts and raceways, and precast manholes and pullboxes to form a complete underground electrical raceway system.
- B. The terms "duct" and "conduit" are used interchangeably in this section.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
Requirements that apply to all sections of Division 26.
- B. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS:
Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- C. Section 31 20 00, EARTHWORK: Trenching, backfill, and compaction.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Coordinate layout and installation of ducts, manholes, and pullboxes with final arrangement of other utilities, site grading, and surface features.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit information on, pullboxes, ducts, and hardware.
 - c. Proposed deviations from the drawings shall be clearly marked on the submittals. If it is necessary to locate, pullboxes, or duct banks at locations other than shown on the drawings, show the proposed locations accurately on scaled site drawings, and submit to the COTR for approval prior to construction.

2. Certifications: Two weeks prior to the final inspection, submit the following.

- a. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
- b. Certification by the Contractor that the materials have been properly installed, connected, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Concrete Institute (ACI):
Building Code Requirements for Structural Concrete
318-11/318M-11.....Building Code Requirements for Structural
Concrete & Commentary
SP-66-04.....ACI Detailing Manual
- C. American National Standards Institute (ANSI):
77-10.....Underground Enclosure Integrity
- D. American Society for Testing and Materials (ASTM):
C478-12.....Standard Specification for Precast Reinforced
Concrete Manhole Sections
C858-10e1.....Underground Precast Concrete Utility Structures
C990-09.....Joints for Concrete Pipe, Manholes and Precast
Box Sections Using Preformed Flexible Joint
Sealants.
- E. National Electrical Manufacturers Association (NEMA):
TC 2-03.....Electrical Polyvinyl Chloride (PVC) Conduit
TC 3-04.....Polyvinyl Chloride (PVC) Fittings for Use With
Rigid PVC Conduit And Tubing
TC 6 & 8-03.....Polyvinyl Chloride (PVC) Plastic Utilities Duct
For Underground Installations
TC 9-04.....Fittings For Polyvinyl Chloride (PVC) Plastic
Utilities Duct For Underground Installation
- F. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)
70E-12.....National Electrical Safety Code

G. Underwriters Laboratories, Inc. (UL):

6-07.....Electrical Rigid Metal Conduit-Steel

467-07.....Grounding and Bonding Equipment

651-11.....Schedule 40, 80, Type EB and A Rigid PVC
Conduit and Fittings

651A-11.....Schedule 40 and 80 High Density Polyethylene
(HDPE) Conduit

651B-07.....Continuous Length HDPE Conduit

PART 2 - PRODUCTS

2.1 PULLBOXES

A. General: Size as indicated on the drawings. Provide pullboxes with weatherproof, non-skid covers with recessed hook eyes, secured with corrosion- and tamper-resistant hardware. Cover material shall be identical to pullbox material. Covers shall have molded lettering, ELECTRIC or SIGNAL as applicable. Pullboxes shall comply with the requirements of ANSI 77 Tier 22 loading. Provide pulling irons, 22 mm (0.875 inch) diameter galvanized steel bar with exposed triangular-shaped opening.

B. Polymer Concrete Pullboxes: Shall be molded of sand, aggregate, and polymer resin, and reinforced with steel, fiberglass, or both. Pullbox shall have open bottom.

2.2 DUCTS

A. Number and sizes shall be as shown on the drawings.

B. Ducts (direct-burial):

1. Plastic duct:

a. NEMA TC2 and TC3 UL 651, 651A, and 651B, Schedule 80 PVC or HDPE conduit.

b. Duct shall be suitable for use with 75° C (167° F) rated conductors.

2. Rigid metal conduit: UL6 and NEMA RN1 galvanized rigid metal, half-lap wrapped with 10 mil PVC tape.

2.3 GROUNDING

A. Ground Rods and Ground Wire: Per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

2.4 WARNING TAPE

A. 4-mil polyethylene 75 mm (3 inches) wide detectable tape, red with black letters, imprinted with "CAUTION - BURIED ELECTRIC CABLE BELOW" or similar.

2.5 PULL ROPE FOR SPARE DUCTS

- A. Plastic with 890 N (200 lb) minimum tensile strength.

PART 3 - EXECUTION

3.1 PULLBOX INSTALLATION

- A. Assembly and installation shall be per the requirements of the manufacturer.
 - 1. Install pullboxes level and plumb.
 - 2. Units shall be installed on a 300 mm (12 inches) thick level bed of 90% compacted granular fill, well-graded from the 25 mm (1 inches) sieve to the No. 4 sieve. Granular fill shall be compacted with a minimum of four passes with a plate compactor.
- B. Access: Ensure the top of frames and covers are flush with finished grade.

3.2 TRENCHING

- A. Refer to Section 31 20 00 EARTHWORKS for trenching, backfilling, and compaction.
- B. Before performing trenching work at existing facilities, a Ground Penetrating Radar Survey shall be carefully performed by a certified technician to reveal all existing underground ducts, conduits, cables, and other utility systems.
- C. Work with extreme care near existing ducts, conduits, and other utilities to avoid damaging them.
- D. Cut the trenches neatly and uniformly.
 - 1. The walls of the trench may be used to form the side walls of the duct bank, provided that the soil is self-supporting and that the concrete envelope can be poured without soil inclusions. Forms are required where the soil is not self-supporting.
- E. Individual conduits to be installed under existing paved areas and roads that cannot be disturbed shall be jacked into place using rigid metal conduit, or bored using plastic utilities duct or PVC conduit, as approved by the COR.

3.3 DUCT INSTALLATION

- A. General Requirements:
 - 1. Ducts shall be in accordance with the NEC, as shown on the drawings, and as specified.
 - 2. Join and terminate ducts with fittings recommended by the manufacturer.

3. Slope ducts to drain towards pullboxes, and away from building and equipment entrances. Pitch not less than 100 mm (4 inch) in 30 M (100 feet).
4. Underground conduit stub-ups and sweeps to equipment inside of buildings shall be galvanized rigid metal conduit half-lap wrapped with PVC tape, and shall extend a minimum of 1.5 M (5 feet) outside the building foundation. Tops of conduits below building slab shall be minimum 610 mm (24 inches) below bottom of slab.
5. Stub-ups and sweeps to equipment mounted on outdoor concrete slabs shall be galvanized rigid metal conduit half-lap wrapped with PVC tape, and shall extend a minimum of 1.5 M (5 feet) away from the edge of slab.
6. Install insulated grounding bushings on the conduit terminations.
7. Radius for sweeps shall be sufficient to accomplish pulls without damage. Minimum radius shall be six times conduit diameter.
8. All multiple conduit runs shall have conduit spacers. Spacers shall securely support and maintain uniform spacing of the duct assembly a minimum of 75 mm (3 inches) above the bottom of the trench during the concrete pour. Spacer spacing shall not exceed 1.5 M (5 feet). Secure spacers to ducts and earth to prevent floating during concrete pour. Provide nonferrous tie wires to prevent displacement of the ducts during concrete pour. Tie wires shall not act as substitute for spacers.
9. Duct lines shall be installed no less than 300 mm (12 inches) from other utility systems, such as water, sewer, chilled water.
10. Clearances between individual ducts:
 - a. For similar services, not less than 75 mm (3 inches).
 - b. For power and signal services, not less than 150 mm (6 inches).
11. Duct lines shall terminate at window openings in manhole walls as shown on the drawings. All ducts shall be fitted with end bells.
12. Couple the ducts with proper couplings. Stagger couplings in rows and layers to ensure maximum strength and rigidity of the duct bank.
13. Keep ducts clean of earth, sand, or gravel, and seal with tapered plugs upon completion of each portion of the work.
14. Spare Ducts: Where spare ducts are shown, they shall have a nylon pull rope installed. They shall be capped at each end and labeled as to location of the other end.

15. Duct Identification: Place continuous strip of warning tape approximately 300 mm (12 inches) above ducts before backfilling trenches. Warning tape shall be preprinted with proper identification.
 16. Duct Sealing: Seal ducts, including spare ducts, at building entrances and at outdoor terminations for equipment, with a suitable non-hardening compound to prevent the entrance of foreign objects and material, moisture, and gases.
 17. Use plastic ties to secure cables to insulators on cable arms. Use minimum two ties per cable per insulator.
- B. Direct-Burial Ducts:
1. Install direct-burial ducts only where shown on the drawings. Provide direct-burial ducts only for low-voltage power and lighting branch circuits.
 2. Tops of ducts shall be:
 - a. Not less than 600 mm (24 inches) and not less than shown on the drawings, below finished grade.
 - b. Not less than 750 mm (30 inches) and not less than shown on the drawings, below roads and other paved surfaces.
 - c. Additional burial depth shall be required in order to accomplish NEC-required minimum bend radius of ducts.
 3. Do not kink the ducts. Compaction shall not deform the ducts.
- C. Connections to Existing Ducts: Where connections to existing ducts are indicated, excavate around the ducts as necessary. Cut off the ducts and remove loose concrete from inside before installing new ducts. Provide a reinforced-concrete collar, poured monolithically with the new ducts, to take the shear at the joint of the duct banks.
- D. Partially-Completed Ducts: During construction, wherever a construction joint is necessary in a duct bank, prevent debris such as mud and dirt from entering ducts by providing suitable plugs. Fit concrete envelope of a partially completed ducts with reinforcing steel extending a minimum of 600 mm (2 feet) back into the envelope and a minimum of 600 mm (2 feet) beyond the end of the envelope. Provide one No. 4 bar in each corner, 75 mm (3 inches) from the edge of the envelope. Secure corner bars with two No. 3 ties, spaced approximately 300 mm (12 inches) apart. Restrain reinforcing assembly from moving during pouring of concrete.

3.4 ACCEPTANCE CHECKS AND TESTS

A. Duct Testing and Cleaning:

1. Upon completion of the duct installation, a standard flexible mandrel shall be pulled through each duct to loosen particles of earth, sand, or foreign material left in the duct, and to test for out-of-round conditions.
2. The mandrel shall be not less than 300 mm (12 inches) long, and shall have a diameter not less than 13 mm (0.5 inch) less than the inside diameter of the duct. A brush with stiff bristles shall then be pulled through each duct to remove the loosened particles. The diameter of the brush shall be the same as, or slightly larger than, the diameter of the duct.
3. If testing reveals obstructions or out-of-round conditions, the Contractor shall replace affected section(s) of duct and retest to the satisfaction of the COTR at no cost to the Government.
4. Mandrel pulls shall be witnessed by the COTR.

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SECTION 26 24 13
DISTRIBUTION SWITCHBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of the low-voltage circuit-breaker distribution switchboards, indicated as switchboard(s) in this section.

1.2 RELATED WORK

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete equipment pads.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible fault currents.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Switchboards shall be thoroughly tested at the factory to assure that there are no electrical or mechanical defects. Tests shall be conducted as per NEMA PB 2. Factory tests shall be certified.
- B. The following additional tests shall be performed:
1. Verify that circuit breaker sizes and types correspond to drawings, and the Overcurrent Protective Device Coordination Study.
 2. Verify tightness of bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.
 3. Confirm correct operation and sequencing of key-type mechanical interlock systems for multiple circuit breakers by attempting closure on locked-open devices, and attempting to open locked-closed devices, and making key exchange with devices operated in off-normal positions.
 4. Exercise all active components.

5. Perform an insulation-resistance test, phase to ground, on each bus section, with phases not under test grounded, in accordance with manufacturer's published data.
 6. Perform insulation-resistance tests on control wiring with respect to ground. Applied potential shall be 500 V DC for 300-volt rated cable and 1000 V DC for 600-volt rated cable, or as required if solid-state components or control devices cannot tolerate the applied voltage.
 7. If applicable, verify correct function of control transfer relays located in the switchboard with multiple control power sources.
 8. Perform phasing checks on double-ended or dual-source switchboards to insure correct bus phasing from each source.
- C. Furnish four (4) copies of certified manufacturer's factory test reports prior to shipment of the switchboards to ensure that the switchboards have been successfully tested as specified.
- D. The Government shall have an option to witness the factory tests. All expenses of the Government Representative's trips to witness the testing will be paid by the Government. Notify the COTR not less than 30 days prior to making tests at the factory.

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
1. Shop Drawings:
- a. Switchboard shop drawings shall be submitted simultaneously with or after the Overcurrent Protective Device Coordination Study.
 - b. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - c. Prior to fabrication of switchboards, submit the following data for approval:
 - 1) Complete electrical ratings.
 - 2) Circuit breaker sizes.
 - 3) Interrupting ratings.
 - 4) Safety features.
 - 5) Accessories and nameplate data.
 - 6) Switchboard one line diagram, showing ampere rating, number of bars per phase and neutral in each bus run (horizontal and vertical), bus spacing, equipment ground bus, and bus material.

- 7) Elementary and interconnection wiring diagrams.
- 8) Technical data for each component.
- 9) Dimensioned exterior views of the switchboard.
- 10) Dimensioned section views of the switchboard.
- 11) Floor plan of the switchboard.
- 12) Foundation plan for the switchboard.
- 13) Provisions and required locations for external conduit and wiring entrances.
- 14) Approximate design weights.

2. Manuals:

- a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - 1) Schematic signal and control diagrams, with all terminals identified, matching terminal identification in the switchboard.
 - 2) Include information for testing, repair, trouble shooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.
 - 3) Provide a replacement and spare parts list. Include a list of tools and instruments for testing and maintenance purposes.
- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following:

- a. Certification by the manufacturer that the switchboards conform to the requirements of the drawings and specifications.
- b. Certification by the Contractor that the switchboards have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

- B. Institute of Engineering and Electronic Engineers (IEEE):
 - C37.13-08.....Low Voltage AC Power Circuit Breakers Used in Enclosures
 - C57.13-08.....Instrument Transformers
 - C62.41.1-03.....Surge Environment in Low-voltage (1000V and less) AC Power Circuits
 - C62.45-92.....Surge Testing for Equipment connected to Low-Voltage AC Power Circuits
- C. International Code Council (ICC):
 - IBC-12.....International Building Code
- D. National Electrical Manufacturer's Association (NEMA):
 - PB-2-06.....Deadfront Distribution Switchboards
 - PB-2.1-07.....Proper Handling, Installation, Operation, and Maintenance of Deadfront Distribution Switchboards Rated 600 Volts or Less
- E. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
- F. Underwriters Laboratories, Inc. (UL):
 - 67-09.....Panelboards
 - 489-09.....Molded-Case Circuit Breakers, Molded-Case Switches, and Circuit-Breaker Enclosures
 - 891-05.....Switchboards

PART 2 - PRODUCTS

2.1 GENERAL

- A. Shall be in accordance with ANSI, IEEE, NEMA, NFPA, UL, as shown on the drawings, and have the following features:
 1. Switchboard shall be a complete, grounded, continuous-duty, integral assembly, dead-front, dead-rear, self-supporting, indoor type switchboard assembly. Incorporate devices shown on the drawings and all related components required to fulfill operational and functional requirements.
 2. Ratings shall not be less than shown on the drawings. Short circuit ratings shall not be less than the available fault current shown in the Overcurrent Protective Device Coordination Study.
 3. Switchboard shall conform to the arrangements and details shown on the drawings.

4. Key-type mechanical interlocks for multiple circuit breakers shall be provided as shown on the drawings.
5. Switchboards shall be assembled, connected, and wired at the factory so that only external circuit connections are required at the construction site. Split the structure only as required for shipping and installation. Packaging shall provide adequate protection against rough handling during shipment.
6. All non-current-carrying parts shall be grounded per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS for additional requirements.
7. Series rated switchboards are not allowed.

2.2 BASIC ARRANGEMENT

- A. Switchboard shall be front accessible with the following features:
 1. Device mounting:
 - a. Main breaker: Individually mounted and compartmented or group mounted with feeder breakers.
 - b. Feeder breakers: Group mounted.
 2. Section alignment: As shown on the drawings.
 3. Accessibility:
 - a. Main section line and load terminals: Front and side.
 - b. Distribution section line and load terminals: Front.
 - c. Through bus connections: Front and end.
 4. Bolted line and load connections.
 5. Full height wiring gutter covers for access to wiring terminals.

2.3 HOUSING

- A. Shall have the following features:
 1. Frames and enclosures:
 - a. The assembly shall be braced with reinforcing gussets using bolted connections to assure rectangular rigidity.
 - b. The enclosure shall be steel, leveled, and not less than the gauge required by applicable publications.
 - c. Die-pierce the holes for connecting adjacent structures to insure proper alignment, and to allow for future additions.
 - d. All bolts, nuts, and washers shall be zinc-plated steel.
- B. Finish:
 1. All metal surfaces shall be thoroughly cleaned, phosphatized and factory primed prior to applying baked enamel or lacquer finish.

2. Provide a light gray finish for indoor switchboard.

2.4 BUSES

A. Bus Bars and Interconnections:

1. Main bus shall be Silver plated copper.
2. Provide copper phase and neutral buses, fully rated for the amperage as shown on the drawings for the entire length of the switchboard. Bus laminations shall have a minimum of 6 mm (1/4 inch) spacing.
3. Mount the buses on appropriately spaced insulators and brace to withstand the available short circuit currents.
4. The bus and bus compartment shall be designed so that the acceptable NEMA standard temperature rises are not exceeded.
5. Install a copper ground bus the full length of the switchboard assembly.
6. Main Bonding Jumper: An un-insulated copper bus, size as shown on drawings, shall interconnect the neutral and ground buses, when the switchboard is used to establish the system common ground point.
7. All bolts, nuts, and washers shall be zinc-plated steel. Bolts shall be torqued to the values recommended by the manufacturer.
8. Make provisions for future bus extensions by means of bolt holes or other approved method.

2.5 MAIN CIRCUIT BREAKERS

A. Provide main power circuit breakers as shown on the drawings. Circuit breakers shall be the solid state adjustable trip type.

1. General: Circuit breakers shall be dead front, drawout, stored energy type with solid state trip devices. Arcing contacts shall be renewable.
2. Rating: Circuit breakers shall be 3 pole, 600 V AC and below, 60 cycle with frame size, trip rating and functions, and system voltage as shown on drawings. Breakers shall have 30 cycle short time current ratings.
3. Drawout Mounting: Provide a racking mechanism to position and hold the breaker in the connected, test, or disconnected position. Provide an interlock to prevent movement of the breaker into or out of the connected position unless the breaker is tripped open.
4. Trip Devices: Breakers shall be electrically and mechanically trip free and shall have trip devices in each pole. Unless otherwise indicated on drawings, each breaker shall have overcurrent and

short-circuit, and integral ground fault trip devices. Trip devices shall be of the solid state type with adjustable pick-up settings, with both long time and short time elements, and integral trip unit testing provisions. Devices shall have time-delay band adjustment. Long-time delay element shall have inverse time characteristics.

5. Position Indicator: Provide a mechanical indicator visible from the front of the unit to indicate whether the breaker is open or closed.
6. Trip Button: Equip each breaker with a mechanical trip button accessible from the front of the door.
7. Padlocking: Provisions shall be included for padlocking the breaker in the open position.
8. Operation: Unless otherwise indicated herein or on the drawings, breakers shall be manually operated. Breakers larger than 1600 ampere frame size shall be electrically operated.

2.6 FEEDER CIRCUIT BREAKERS

- A. Provide molded case circuit breakers as shown on the drawings.
- B. Non-adjustable Trip Molded Case Circuit Breakers:
 1. Molded case circuit breakers shall have automatic, trip free, non-adjustable, inverse time characteristics, and instantaneous magnetic trip.
 2. Breaker features shall be as follows:
 - a. A rugged, integral housing of molded insulating material.
 - b. Silver alloy contacts.
 - c. Arc quenchers and phase barriers for each pole.
 - d. Quick-make, quick-break, operating mechanisms.
 - e. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
 - f. Electrically and mechanically trip free.
 - g. An operating handle which indicates ON, TRIPPED, and OFF positions.
 - h. Line and load connections shall be bolted.
 - i. An overload on one pole of a multipole breaker shall automatically cause all the poles of the breaker to open.
- C. Adjustable Trip Molded Case Circuit Breakers:
 1. Provide molded case, solid state adjustable trip type circuit breakers.

2. Trip units shall have field adjustable tripping characteristics as follows:
 - a. Long time pickup.
 - b. Long time delay.
 - c. Short time pickup.
 - d. Short time delay.
 - e. Instantaneous.
 - f. Ground fault pickup.
 - g. Ground fault delay.
3. Breakers with same frame size shall be interchangeable with each other.

2.7 OTHER EQUIPMENT

- A. Furnish tools and accessories required for circuit breaker and switchboard test, inspection, maintenance, and proper operation.

2.8 CONTROL WIRING

- A. Switchboard control wires shall not be less than No. 14 AWG copper 600 volt rated. Install wiring complete at the factory, adequately bundled and protected. Provide separate control circuit fuses in each breaker compartment and locate for ease of access and maintenance.

2.9 NAMEPLATES AND MIMIC BUS

- A. Nameplates: For Normal Power system, provide laminated black phenolic resin with white core with 12 mm (1/2 inch) engraved lettered nameplates next to each circuit breaker. For Essential Electrical System, provide laminated red phenolic resin with white core with 12 mm (1/2 inch) engraved lettered nameplates next to each circuit breaker. Nameplates shall indicate equipment served, spaces, or spares in accordance with one line diagram shown on drawings. Nameplates shall be mounted with plated screws on front of breakers or on equipment enclosure next to breakers. Mounting nameplates only with adhesive is not acceptable.
- B. Mimic Bus: Provide an approved mimic bus on front of each switchboard assembly. Color shall be black for the Normal Power system and red for the Essential Electrical System, either factory-painted plastic or metal strips. Plastic tape shall not be used. Use symbols similar to one line diagram shown on drawings. Plastic or metal strips shall be mounted with plated screws.

2.10 BATTERY SYSTEM

A. Batteries:

1. Provide high discharge rate type maintenance-free nickel-cadmium batteries. Battery voltage shall be 125 volts nominal. Calculate the battery capacity based on the lowest ambient temperature in the room where it is to be installed. Include a safety margin of 50 percent for reserve capacity.
 - a. Provide sufficient battery capacity to carry all continuous loads (lamps, relays, etc.) for 8 hours and then perform the greater of the following duties, with the charger de-energized.
 - 1) Trip all circuit breakers simultaneously or,
 - 2) Close the largest breaker in a line-up of four or less breakers, or close the two largest breakers simultaneously in a line-up of more than four breakers. Breaker closing current shall include both the spring release coil current and the starting current of the spring charging motor.
2. Provide battery connector covers for protection against external short circuits.
3. Provide corrosion-resistant steel battery racks.

B. Battery Charger:

1. Provide a charger of the full wave rectifier type utilizing silicon controlled rectifiers as the power-control elements. Construction shall be modular with plug-in control units for easy replacement.
2. The charger shall maintain 1/2 of one percent voltage regulation from no load to full load for line voltage variation of 10 percent, and frequency variation of 3 Hz from 60 Hz.
3. The charger shall maintain a nominal float voltage of 1.4 vpc, and a nominal equalizing voltage of 1.5 vpc.
4. The charger shall be capable of continuous operation in an ambient temperature of 40 °C (104 °F) without derating. The charger shall be installed in a convection cooled NEMA Type 1 ventilated enclosure. The housing is to have a hinged front door with all equipment accessible from the front.
5. Provide both AC and DC transient protection. Charger shall be able to recharge a fully discharged battery without tripping AC protective devices. AC circuit breaker shall not trip under any DC load condition, including short circuit on output terminals.

6. The charger shall be capable of supplying the following demand simultaneously:
 - a. Recharging a fully discharged battery in 12 hours.
 - b. Supervisory panel and control panel.
 - c. Steady loads (indicating lamps, relays, etc.).
7. The charger shall have fused AC input and DC output protection.
8. The charger shall not discharge the batteries when AC power fails.
9. The charger shall have the following accessories:
 - a. On-off control switch with pilot light.
 - b. AC power failure alarm light.
 - c. High DC voltage alarm light.
 - d. Low DC voltage alarm light.
 - e. Ground detection switch and alarm light.
 - f. DC ammeter - 2 percent accuracy.
 - g. DC voltmeter - 2 percent accuracy: Float/equalize voltage marked in red on voltmeter.
 - h. Provisions for activation of remote annunciation of trouble for the above conditions.

2.11 Current Limiters

- A. When current limiters are required to protect against high short circuit currents, they shall be close coupled to the line side of the circuit breaker and be completely enclosed.
- B. Each pole shall have an indication means to show the faulted phase. The breaker shall be prevented from being re-closed on a single-phase condition.
- C. Current limiters shall be coordinated with the breaker so that low fault levels, below the breaker interrupting level, will be interrupted by the breaker with no damage or deterioration to the current limiter or the breaker. Fault levels which exceed the breaker interrupting level will be cleared by the current limiter, followed by the breaker tripping magnetically, opening all three poles and preventing single phase operation of the connected load.

2.12 Buswork

- A. Main and ground bus rating shall be not less than that stipulated on the drawings.
- B. Main buses and bus support insulators shall be braced to withstand the electrical and the mechanical stresses based on the maximum rated short

circuit values as stipulated on the breaker nameplate and in the drawings.

- C. All buswork shall be full sized and made of tin plated copper.
- D. The main bus supports shall be made from high dielectric, anti-hygroscopic, high impact material.
- E. The buswork shall be a fully insulated bus system where the main bus and vertical risers are insulated with a fluidized epoxy coating. Accessibility to main bus joints shall be provided by replaceable covers and no live connections shall be reachable from the rear except the breaker load side terminals.
- F. Bolted connections on the main 480 V bus shall be made with not less than four (4) bolts. The Manufacturer shall furnish main bus bolt torque values and shall verify that shop assembly has complied with these values.
- G. Inter-phase arcing at bus stab locations shall be prevented with barriers or shields.
- H. A full assembly width copper ground bus shall be provided. The ground bus short- time overcurrent rating shall meet that of the largest circuit breaker within the switchgear assembly. Ground bus shall extend the entire length of the switchgear and be equipped with a #4/0 AWG ground terminal at each end for connection to the grounding system.
- I. All bussing shall be completely isolated from front compartments.
- J. Horizontal isolation must be provided at the tie breaker.
- K. Bus bracing should be accomplished through steel reinforced polyester type finger plates and be capable of withstanding the mechanical forces exerted during short circuits.
- L. Barriers should be provided to separate the bussing and cable compartments.
- M. Bus arrangements shall be designed to allow for future additions.

2.13 Current and Potential Transformers

- A. Current transformers and potential transformers shall be provided where indicated on the attached drawings.
- B. Current and potential transformer mechanical and thermal ratings shall be coordinated to withstand the short circuit and full load ratings to which they may be subjected.
- C. All potential transformers shall have an ANSI 0.3 accuracy class and shall be rated for the expected burden.

- D. Current transformers used for protection applications shall have a minimum ANSI C200 accuracy class, unless indicated otherwise on the drawings.
- E. Current transformers used for metering applications shall have an ANSI 0.3 accuracy class and shall be rated for the expected burden.
- F. Unless stated otherwise, all current and potential transformers shall be single-ratio and wired to test switches (ABB FT-1 or equiv.) and shall be fused.

2.14 Accessories

- A. Auxiliary relays shall be provided and wired, as applicable to the specified requirements.
- B. Key interlocks shall be provided where indicated in the attached drawings.
- C. All free spaces suitable for switchgear shall be suitably equipped so that breakers can be added without shutting down the complete board.

2.15 Wiring and Terminal Blocks

- A. All wiring shall be fire retardant type, neatly installed point-to-point and be terminated at both ends with crimp-type, non-insulated spade terminators. No splicing, cutting back or taping back of unused conductors is acceptable. "T" connections are not allowed.
- B. Wiring shall be installed in suitably sized panel wiring ducts with snap on covers. The Vendor shall size the ducts and ensure that the ducts are not over filled. Any analog and communications wiring shall be routed separately from AC circuits and high current DC circuits.
- C. All control wiring shall be UL approved, 90°C (min), 600 volt rated insulation, FT-1 fire rated, stranded tinned-copper. The minimum conductor size shall be #14 AWG. Wiring to door-mounted devices shall be extra flexible hinge type, a minimum of 65 strands, and shall be suitably protected from damage due to hinge and door movement.
- D. All current transformer wiring shall be a minimum of #10 AWG.
- E. All wires shall be clearly labeled at each end with shrink-wrap wire markers produced by Brady or Panduit. The wire number tags shall match the numbering on the panel schematic diagrams.
- F. Terminal blocks shall be heavy duty, molded, one-piece feed through type, 600 VAC rated, screw connection and vibration proof.

- G. All screw type terminations shall use compression type connectors, which firmly grip the conductor and employ insulated compression sleeves to grip the wire insulation.
- H. Common terminals shall be joined together with specifically designed jumper bars. Wiring shall be installed with a maximum of two wires per screw connection.
- I. Control fuse holders shall be DIN rail mountable, dead front, rated for 600 VAC and shall be complete with blown fuse indication. A permanent label indicating the fuse amperage rating shall be provided adjacent to each fuse holder. The panel shall be shipped complete with all fuses and a minimum of one spare set of all fuses.
- J. Terminal blocks and fuse holders shall be tagged in accordance with the schematic diagrams. A minimum of 20 % spare terminals shall be provided.
- K. All unused wiring access holes shall be covered with sheet steel covers.

2.16 Special Tools

- A. Provide two (2) sets of special tools and/or accessories required for installation, operation, maintenance, calibration, and/or inspection of the equipment.
- B. Vendor to supply remote breaker racking device. Device shall be operated via a remote pendant control station.
- C. Vendor shall supply an integral breaker lifting device that is rail mounted on top of the switchgear. Breaker lifting device shall be manually operated and movable across the entire length of the switchgear lineup.

2.17 Painting and Nameplates

- A. All devices on compartment doors or located within the compartments shall have engraved phenolic nameplates identifying each device with a unique tag number or label, as shown on manufacturer's control schematics. Lettering shall be black on a white background. The wording must be approved by the Owner.
- B. A stainless steel switchgear data nameplate shall be provided and shall include leading specification of the switchgear, voltage, main bus amperes, short circuit rating, year of manufacture, serial number and Vendor shop order/project number.

- C. All external surfaces metal surfaces shall be painted with one coat of primer and two coats of gloss paint. Minimum paint thickness to be 0.115 mm. Exterior color to be in accordance with the data sheets. Internal surfaces of low voltage compartments, or terminal block mounting plates, shall be painted white.

2.18 Generator Protection Relays

- A. A microprocessor-based multifunction relay shall be provided and installed on the 52-NGG generator breaker by the 480V switchgear vendor for generator protection, as depicted on the switchgear drawings. The relay shall be a SEL-300G with the following protection functions:
1. 51V - voltage restrained overcurrent
 2. 50 - high set overcurrent
 3. 46 - negative phase sequence overcurrent
 4. 40 - loss of field
 5. 32 - reverse power
 6. 51G - ground fault
 7. 87 - differential protection
 8. 27/59 - phase under/overvoltage
 9. 81O/U - over/under frequency
 10. 24 - Over-excitation (Volts/Hertz)
 11. 50BF - Breaker Failure detection
 12. 25 - Synchro-check
- B. A microprocessor-based multifunction relay shall be provided and installed on the 52-CHP main switchgear breaker by the 480V switchgear vendor, as depicted on the switchgear drawings. The relay shall be a SEL-751A with the following protection functions:
1. 51 - Inverse time overcurrent
 2. 50 - Instantaneous overcurrent
 3. 51G - Inverse time ground overcurrent
 4. 50G - Instantaneous ground overcurrent
 5. 50BF - Breaker Failure detection
 6. 25 - Synchro-check
- C. Two (2) 86 lockout relays shall be provided and installed on the 52-CHP and 52-NGG breakers by the 480V switchgear vendor as depicted on the switchgear drawings.

2.19 COMMUNICATIONS AND METERING

- A. The Vendor shall provide and install 3 SEL-2505 modules and one SEL-735 in the 480V switchgear, as shown on the switchgear drawings.
- B. The electrical contractor shall be responsible for the SEL-2505 units installed at the 13.2kV switchgear, all fiber patch panels and for all communication connections of the new equipment.
- C. Ethernet Switch to be provided for all the devices in the 480V to communicate externally.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install switchboards in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. Anchor switchboards with rustproof bolts, nuts, and washers not less than 13 mm (1/2 inch) diameter, in accordance with manufacturer's instructions, and as shown on drawings.
- C. Interior Location. Mount switchboard on concrete slab. Unless otherwise indicated, the slab shall be at least 100 mm (4 inches) thick. The top of the concrete slab shall be approximately 100 mm (4 inches) above finished floor. Edges above floor shall have 12.5 mm (1/2 inch) chamfer. The slab shall be of adequate size to project at least 200 mm (8 inches) beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 75 mm (3 inches) above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- D. The contractor shall investigate the existing terminations on the existing 480V GE switchgear and remove the existing switchgear as shown on the electrical demolition drawing.
- E. The contractor shall organize the switchgear conduit openings and terminate the existing loads to the new switchgear breakers, as well as the new Generator and generator auxiliary loads, as shown on the drawings.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

- a. Compare equipment nameplate data with specifications and approved shop drawings.
- b. Inspect physical, electrical, and mechanical condition.
- c. Verify appropriate anchorage, required area clearances, and correct alignment.
- d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
- e. Verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey after energization.
- f. Confirm correct operation and sequencing of key-type mechanical interlock systems.
- g. Vacuum-clean switchboard enclosure interior. Clean switchboard enclosure exterior.
- h. Inspect insulators for evidence of physical damage or contaminated surfaces.
- i. Verify correct shutter installation and operation.
- j. Exercise all active components.
- k. Verify the correct operation of all sensing devices, alarms, and indicating devices.
- l. Verify that vents are clear.

2. Electrical tests:

- a. Perform insulation-resistance tests on each bus section.
- b. Perform insulation-resistance test on control wiring; do not perform this test on wiring connected to solid-state components.
- c. Perform phasing check on double-ended switchboards to ensure correct bus phasing from each source.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the switchboard is in good operating condition and properly performing the intended function.

3.4 WARNING SIGN

- A. Mount on each entrance door of the switchboard room, approximately 1500 mm (5 feet) above grade or floor, a clearly lettered warning sign for warning personnel. The sign shall be attached with rustproof metal screws.

3.5 ONE LINE DIAGRAM AND SEQUENCE OF OPERATION

- A. At final inspection, an as-built one line diagram shall be laminated or mounted under acrylic glass, and installed in a frame mounted in the switchboard room or in the outdoor switchboard enclosure.
- B. Furnish a written sequence of operation for the switchboard and connected line side/load side electrical distribution equipment. The sequence of operation shall be laminated or mounted under acrylic glass, and installed in a frame mounted in the switchboard room or in the outdoor switchboard enclosure.
- C. Deliver an additional four copies of the as-built one line diagram and sequence of operation to the COR.

3.6 AS-LEFT TRIP UNIT SETTINGS

- A. The trip unit settings shall be set in the field by an authorized representative of the switchboard manufacturer per the approved Electrical System Protective Device Study in accordance with Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY
- B. Post a durable copy of the "as-left" trip unit settings in a convenient location in the switchboard room. Deliver four additional copies of the settings to the COR. Furnish this information prior to the activation of the switchboard.

3.7 INSTRUCTION

- A. Furnish the services of a factory-trained technician for one, 4-hour training period for instructing personnel in the maintenance and operation of the switchboards, on the dates requested by the COR.

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SECTION 26 24 16
PANELBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of panelboards.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
Requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES:
Low-voltage conductors.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS:
Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, circuit breakers, wiring and connection diagrams, accessories, and nameplate data.
 - 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering circuit breakers and replacement parts.
 - 1) Include schematic diagrams, with all terminals identified, matching terminal identification in the panelboards.
 - 2) Include information for testing, repair, troubleshooting, assembly, and disassembly.

- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
- 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the panelboards conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the panelboards have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. International Code Council (ICC):
 - IBC-12.....International Building Code
- C. National Electrical Manufacturers Association (NEMA):
 - PB 1-11.....Panelboards
 - 250-08.....Enclosures for Electrical Equipment (1,000V Maximum)
- D. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
 - 70E-12.....Standard for Electrical Safety in the Workplace
- E. Underwriters Laboratories, Inc. (UL):
 - 50-95.....Enclosures for Electrical Equipment
 - 67-09.....Panelboards
 - 489-09.....Molded Case Circuit Breakers and Circuit Breaker Enclosures

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Panelboards shall be in accordance with NEC, NEMA, UL, as specified, and as shown on the drawings.
- B. Panelboards shall have main breaker or main lugs, bus size, voltage, phases, number of circuit breaker mounting spaces, top or bottom feed, flush or surface mounting, branch circuit breakers, and accessories as shown on the drawings.

- C. Panelboards shall be completely factory-assembled with molded case circuit breakers and integral accessories as shown on the drawings or specified herein.
- D. Non-reduced size copper bus bars, rigidly supported on molded insulators, and fabricated for bolt-on type circuit breakers.
- E. Bus bar connections to the branch circuit breakers shall be the "distributed phase" or "phase sequence" type.
- F. Mechanical lugs furnished with panelboards shall be cast, stamped, or machined metal alloys listed for use with the conductors to which they will be connected.
- G. Neutral bus shall be 200% rated, mounted on insulated supports.
- H. Grounding bus bar shall be equipped with screws or lugs for the connection of equipment grounding conductors.
- I. Bus bars shall be braced for the available short-circuit current as shown on the drawings, but not be less than 10,000 A symmetrical for 120/208 V and 120/240 V panelboards, and 14,000 A symmetrical for 277/480 V panelboards.
- J. In two-section panelboards, the main bus in each section shall be full size. The first section shall be furnished with subfeed lugs on the line side of main lugs only, or through-feed lugs for main breaker type panelboards, and have field-installed cable connections to the second section as shown on the drawings. Panelboard sections with tapped bus or crossover bus are not acceptable.
- K. Series-rated panelboards are not permitted.

2.2 ENCLOSURES AND TRIMS

- A. Enclosures:
 - 1. Provide galvanized steel enclosures, with NEMA rating as shown on the drawings or as required for the environmental conditions in which installed.
 - 2. Enclosures shall not have ventilating openings.
 - 3. Enclosures may be of one-piece formed steel or of formed sheet steel with end and side panels welded, riveted, or bolted as required.
 - 4. Provide manufacturer's standard option for prepunched knockouts on top and bottom endwalls.
 - 5. Include removable inner dead front cover, independent of the panelboard cover.

B. Trims:

1. Hinged "door-in-door" type.
2. Interior hinged door with hand-operated latch or latches, as required to provide access only to circuit breaker operating handles, not to energized parts.
3. Outer hinged door shall be securely mounted to the panelboard enclosure with factory bolts, screws, clips, or other fasteners, requiring a key or tool for entry. Hand-operated latches are not acceptable.
4. Inner and outer doors shall open left to right.
5. Trims shall be flush or surface type as shown on the drawings.

2.3 MOLDED CASE CIRCUIT BREAKERS

- A. Circuit breakers shall be per UL, NEC, as shown on the drawings, and as specified.
- B. Circuit breakers shall be bolt-on type.
- C. Circuit breakers shall have minimum interrupting rating as required to withstand the available fault current, but not less than:
 1. 120/208 V Panelboard: 10,000 A symmetrical.
 2. 120/240 V Panelboard: 10,000 A symmetrical.
 3. 277/480 V Panelboard: 14,000 A symmetrical.
- D. Circuit breakers shall have automatic, trip free, non-adjustable, inverse time, and instantaneous magnetic trips for less than 400 A frame. Circuit breakers with 400 A frames and above shall have magnetic trip, adjustable from 5x to 10x. Breaker magnetic trip setting shall be set to maximum, unless otherwise noted.
- E. Circuit breaker features shall be as follows:
 1. A rugged, integral housing of molded insulating material.
 2. Silver alloy contacts.
 3. Arc quenchers and phase barriers for each pole.
 4. Quick-make, quick-break, operating mechanisms.
 5. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
 6. Electrically and mechanically trip free.
 7. An operating handle which indicates closed, tripped, and open positions.

8. An overload on one pole of a multi-pole breaker shall automatically cause all the poles of the breaker to open.
9. Ground fault current interrupting breakers, shunt trip breakers, lighting control breakers (including accessories to switch line currents), or other accessory devices or functions shall be provided where shown on the drawings.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the manufacturer's instructions, the NEC, as shown on the drawings, and as specified.
- B. Locate panelboards so that the present and future conduits can be conveniently connected.
- C. Install a printed schedule of circuits in each panelboard after approval by the COR. Schedules shall reflect final load descriptions, room numbers, and room names connected to each circuit breaker. Schedules shall be printed on the panelboard directory cards and be installed in the appropriate panelboards.
- D. Mount panelboards such that the maximum height of the top circuit breaker above the finished floor shall not exceed 1980 mm (78 inches).
- E. Provide blank cover for each unused circuit breaker mounting space.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Verify appropriate anchorage and required area clearances.
 - d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
 - e. To verify tightness of accessible bolted electrical connections, use the calibrated torque-wrench method or perform thermographic survey after energization.
 - f. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the panelboards are in good operating condition and properly performing the intended function.

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SECTION 26 29 11
MOTOR CONTROLLERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of motor controllers, including all low- and medium-voltage motor controllers and manual motor controllers, indicated as motor controllers in this section, and low-voltage variable speed motor controllers.
- B. Motor controllers, whether furnished with the equipment specified in other sections or otherwise shall meet this specification and all related specifications.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
Requirements that apply to all sections of Division 26.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings, dimensions, weights, mounting details, materials, overcurrent protection devices, overload relays, sizes of enclosures, wiring diagrams, starting characteristics, interlocking, and accessories.
 - c. Certification from the manufacturer that representative motor controllers have been seismically tested to International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.

2. Manuals:

- a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - 1) Wiring diagrams shall have their terminals identified to facilitate installation, maintenance, and operation.
 - 2) Wiring diagrams shall indicate internal wiring for each item of equipment and interconnections between the items of equipment.
 - 3) Elementary schematic diagrams shall be provided for clarity of operation.
 - 4) Include the catalog numbers for the correct sizes of overload relays for the motor controllers.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
- a. Certification by the manufacturer that the motor controllers conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the motor controllers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. Institute of Electrical and Electronic Engineers (IEEE):
 - 519-92.....Recommended Practices and Requirements for
Harmonic Control in Electrical Power Systems
 - C37.90.1-02.....Standard Surge Withstand Capability (SWC) Tests
for Relays and Relay Systems Associated with
Electric Power Apparatus
- C. International Code Council (ICC):
 - IBC-12.....International Building Code

D. National Electrical Manufacturers Association (NEMA):

- ICS 1-08.....Industrial Control and Systems: General Requirements
- ICS 1.1-09.....Safety Guidelines for the Application, Installation and Maintenance of Solid State Control
- ICS 2-05.....Industrial Control and Systems Controllers, Contactors, and Overload Relays Rated 600 Volts
- ICS 4-05.....Industrial Control and Systems: Terminal Blocks
- ICS 6-06.....Industrial Control and Systems: Enclosures
- ICS 7-06.....Industrial Control and Systems: Adjustable-Speed Drives
- ICS 7.1-06.....Safety Standards for Construction and Guide for Selection, Installation, and Operation of Adjustable-Speed Drive Systems
- MG 1 Part 31.....Inverter Fed Polyphase Motor Standards

E. National Fire Protection Association (NFPA):

- 70-11.....National Electrical Code (NEC)

F. Underwriters Laboratories Inc. (UL):

- 508A-07.....Industrial Control Panels
- 508C-07.....Power Conversion Equipment
- UL 1449-06.....Surge Protective Devices

PART 2 - PRODUCTS

2.1 MOTOR CONTROLLERS

- A. Motor controllers shall comply with IEEE, NEMA, NFPA, UL, and as shown on the drawings.
- B. Motor controllers shall be separately enclosed, unless part of another assembly.
 - 1. Motor Circuit Protectors:
 - a. Magnetic trip only.
 - b. Bolt-on type with a minimum interrupting rating as indicated on the drawings.
 - c. Equipped with automatic, adjustable magnetic trip. Magnetic trip shall be adjustable up to 1300% of the motor full load amperes.
- C. Enclosures:
 - 1. Enclosures shall be NEMA-type rated 1 as indicated on the drawings or as required per the installed environment.

2. Enclosure doors shall be interlocked to prevent opening unless the disconnecting means is open. A "defeater" mechanism shall allow for inspection by qualified personnel with the disconnect means closed. Provide padlocking provisions.
 3. All metal surfaces shall be thoroughly cleaned, phosphatized, and factory primed prior to applying light gray baked enamel finish.
- D. Motor control circuits:
1. Shall operate at not more than 120 Volts.
 2. Shall be grounded, except where the equipment manufacturer recommends that the control circuits be isolated.
 3. For each motor operating over 120 Volts, incorporate a separate, heavy duty, control transformer within each motor controller enclosure.
 4. Incorporate primary and secondary overcurrent protection for the control power transformers.
- E. Overload relays:
1. Electronic type. Devices shall be NEMA type.
 2. One for each pole.
 3. External overload relay reset pushbutton on the door of each motor controller enclosure.
 4. Overload relays shall be matched to nameplate full-load current of actual protected motor and with appropriate adjustment for duty cycle.
 5. Electronic overload relays shall utilize internal current transformers and electro-mechanical components. The relays shall have ambient temperature compensation, single-phase protection, manual or automatic reset, and trip classes of 10, 15, 20 and 30. The relay shall provide fault cause indication, including jam/stall, ground fault, phase loss, and overload.
- F. Hand-Off-Automatic (H-O-A) switch is required unless specifically stated on the drawings as not required for a particular controller. H-O-A switch shall be operable without opening enclosure door. H-O-A switch is not required for manual motor controllers.
- G. Unless noted otherwise, equip each motor controller with not less than two normally open (N.O.) and two normally closed (N.C.) auxiliary contacts.
- H. Provide green (RUN) and red (STOP) pilot lights.

- I. Motor controllers incorporated within equipment assemblies shall also be designed for the specific requirements of the assemblies.
- J. Additional requirements for specific motor controllers, as indicated in other specification sections, shall also apply.

2.2 LOW-VOLTAGE VARIABLE SPEED MOTOR CONTROLLERS (VSMC)

- A. VSMC shall be in accordance with applicable portions of 2.1 above.
- B. VSMC shall be electronic, with adjustable frequency and voltage, three phase output, capable of driving standard NEMA B three-phase induction motors at full rated speed. The control technique shall be pulse width modulation (PWM), where the VSMC utilizes a full wave bridge design incorporating diode rectifier circuitry. Silicon controlled rectifiers or other control techniques are not acceptable.
- C. VSMC shall be suitable for variable torque loads, and shall be capable of providing sufficient torque to allow the motor to break away from rest upon first application of power.
- D. VSMC shall be capable of operating within voltage parameters of plus 10 to minus 15 percent of line voltage, and be suitably rated for the full load amps of the maximum watts (HP) within its class.
- E. Minimum efficiency shall be 95 percent at 100 percent speed and 85 percent at 50 percent speed.
- F. The displacement power factor of the VSMC shall not be less than 95 percent under any speed or load condition.
- G. VSMC current and voltage harmonic distortion shall not exceed the values allowed by IEEE 519.
- H. Operating and Design Conditions:
 - 1. Elevation: 450 feet Above Mean Sea Level (AMSL)
 - 2. Temperatures: Maximum +90°F Minimum -10°F
 - 3. Relative Humidity: 95%
 - 4. VSMC Location: Air conditioned space
- I. VSMC shall have the following features:
 - 1. Isolated power for control circuits.
 - 2. Manually resettable overload protection for each phase.
 - 3. Adjustable current limiting circuitry to provide soft motor starting. Maximum starting current shall not exceed 200 percent of motor full load current.

4. Independent acceleration and deceleration time adjustment, manually adjustable from 2 to 2000 seconds. Set timers to the equipment manufacturer's recommended time in the above range.
5. Control input circuitry that will accept 4 to 20 mA current or 0-10 VDC voltage control signals from an external source.
6. Automatic frequency adjustment from 1 Hz to 300 Hz.
7. Circuitry to initiate an orderly shutdown when any of the conditions listed below occur. The VSMC shall not be damaged by any of these electrical disturbances and shall automatically restart when the conditions are corrected. The VSMC shall be able to restart into a rotating motor operating in either the forward or reverse direction and matching that frequency.
 - a. Incorrect phase sequence.
 - b. Single phasing.
 - c. Overvoltage in excess of 10 percent.
 - d. Undervoltage in excess of 15 percent.
 - e. Running overcurrent above 110 percent (VSMC shall not automatically reset for this condition).
 - f. Instantaneous overcurrent above 150 percent (VSMC shall not automatically reset for this condition).
 - g. Short duration power outages of 12 cycles or less (i.e., distribution line switching, generator testing, and automatic transfer switch operations).
8. Provide automatic shutdown upon receiving a power transfer warning signal from an automatic transfer switch. VSMC shall automatically restart motor after receiving a signal from the ATS to restart.
9. Automatic Reset/Restart: Attempt three restarts after VSMC fault or on return of power after an interruption and before shutting down for manual reset or fault correction, with adjustable delay time between restart attempts.
10. Power-Interruption Protection: To prevent motor from re-energizing after a power interruption until motor has stopped, unless "Bidirectional Autospeed Search" feature is available and engaged.
11. Real-time clock with battery backup. Battery shall be replaceable and shall be rated for a minimum of 5 years before requiring replacement.
- J. VSMC shall include an input circuit breaker which will disconnect all input power, interlocked with the door so that the door cannot be opened with the circuit breaker in the closed position.

- K. VSMC shall include a 5% line reactor and a RFI/EMI filter.
- L. Surge Suppression: Provide three-phase protection against damage from supply voltage surges in accordance with UL 1449.
- M. VSMC shall include front-accessible operator station, with sealed keypad and digital display, which allows complete programming, operating, monitoring, and diagnostic capabilities.
 - 1. Typical control functions shall include but not be limited to:
 - a. HAND-OFF-AUTOMATIC-RESET, with manual speed control in HAND mode.
 - b. NORMAL-BYPASS.
 - c. NORMAL-TEST, which allows testing and adjusting of the VSMC while in bypass mode.
 - 2. Typical monitoring functions shall include but not be limited to:
 - a. Output frequency (Hz).
 - b. Motor speed and status (run, stop, fault).
 - c. Output voltage and current.
 - 3. Typical fault and alarm functions shall include but not be limited to:
 - a. Loss of input signal, under- and over-voltage, inverter overcurrent, motor overload, critical frequency rejection with selectable and adjustable deadbands, instantaneous line-to-line and line-to-ground overcurrent, loss-of-phase, reverse-phase, and short circuit.
 - b. System protection indicators indicating that the system has shutdown and will not automatically restart.
- N. VSMC shall include two N.O. and two N.C. dry contacts rated 120 Volts, 10 amperes, 60 Hz.
- O. Hardware, software, network interfaces, gateways, and programming to control and monitor the VSMC by control systems specified in other specification sections, including but not limited to Division 23.
- P. Network communications ports: As required for connectivity to control systems specified in other specification sections, including but not limited to Division 23.
- Q. Communications protocols: As required for communications with control systems specified in other specification sections, including but not limited to Division 23.
- R. Bypass controller: Provide contactor-style bypass, arranged to bypass the inverter.

1. Inverter Output Contactor and Bypass Contactor: Load-break NEMA-rated contactor.
 2. Motor overload relays.
 3. HAND-OFF-AUTOMATIC bypass control.
- S. Bypass operation: Transfers motor between inverter output and bypass circuit, manually, automatically, or both. VSMC shall be capable of stable operation (starting, stopping, and running), and control by fire alarm and detection systems, with motor completely disconnected from the inverter output. Transfer between inverter and bypass contactor and retransfer shall only be allowed with the motor at zero speed.
- T. Inverter Isolating Switch: Provide non-load-break switch arranged to isolate inverter and permit safe troubleshooting and testing of the inverter, both energized and de-energized, while motor is operating in bypass mode. Include padlockable, door-mounted handle mechanism.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install motor controllers in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. In seismic areas, motor controllers shall be adequately anchored and braced.
- C. Install manual motor controllers in flush enclosures in finished areas.
- D. Set field-adjustable switches, auxiliary relays, time-delay relays, timers, and electronic overload relay pickup and trip ranges.
- E. Program variable speed motor controllers per the manufacturer's instructions and in coordination with other trades so that a complete and functional system is delivered.
- F. Adjust trip settings of circuit breakers and motor circuit protectors with adjustable instantaneous trip elements. Initially adjust at six times the motor nameplate full-load ampere ratings and attempt to start motors several times, allowing for motor cooldown between starts. If tripping occurs on motor inrush, adjust settings in increments until motors start without tripping. Do not exceed eight times the motor full-load amperes (or 11 times for NEMA Premium Efficiency motors if required). Where these maximum settings do not allow starting of a motor, notify COR before increasing settings.
- G. Set the taps on reduced-voltage autotransformer controllers at 80 percent of line voltage.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform manufacturer's required field tests in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

- a. Compare equipment nameplate data with specifications and approved shop drawings.
- b. Inspect physical, electrical, and mechanical condition.
- c. Verify appropriate anchorage, required area clearances, and correct alignment.
- d. Verify that circuit breaker, motor circuit protector, and fuse sizes and types correspond to approved shop drawings.
- e. Verify overload relay ratings are correct.
- f. Vacuum-clean enclosure interior. Clean enclosure exterior.
- g. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.
- h. Test all control and safety features of the motor controllers.
- i. For low-voltage variable speed motor controllers, final programming and connections shall be by a factory-trained technician. Set all programmable functions of the variable speed motor controllers to meet the requirements and conditions of use.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the motor controllers are in good operating condition and properly performing the intended functions.

3.4 SPARE PARTS

A. Two weeks prior to the final inspection, provide one complete set of spare fuses for each motor controller.

3.5 INSTRUCTION

A. Furnish the services of a factory-trained technician for two 4-hour training periods for instructing personnel in the maintenance and operation of the motor controllers, on the dates requested by the COR.

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SECTION 27 15 00
COMMUNICATIONS CABLING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the digital cabling shown on the drawings and/or required by other specifications for the "Install Combined Heat and Power for Albany", project 528A7-12-852 at the Albany VA Medical Center, here-in-after referred to as the "facility".

1.2 RELATED WORK

- A. Requirements for Electrical Installations: Section 26 05 11.

1.3 SUBMITTALS

- A. Certifications:
1. Test system cables and certify to COR before proof of performance testing can be conducted. Identify each cable as labeled on as-installed drawings.
 2. Provide current and qualified test equipment OEM training certificates and product OEM installation certification for contractor installation personnel.
 3. Closeout Submittal: Provide document from OEM certifying that each item of equipment installed conforms to OEM published specifications.

1.4 WARRANTY

- A. Work subject to terms of Article "Warranty of Construction," FAR clause 52.246-21.

PART 2 - PRODUCTS

2.1 PERFORMANCE and design criteria

- A. Provide complete system including "punch down" and cross-connector blocks for data distribution sub-systems, and associated hardware; copper and fiber optic distribution cables, connectors, "patch" cables, "break out" devices and equipment cabinets.
- B. Industry Standards:
1. Conform to National and Local Life Safety Codes (whichever are more stringent), NFPA, NEC, this section, and OEM recommendations, instructions, and guidelines.
 2. Provide supplies and materials listed by a nationally recognized testing laboratory where such standards are established for supplies, materials or equipment.
 3. Refer to industry standards and minimum requirements of applicable codes and guidelines listed.

- C. System Performance: Provide complete system to meet or exceed TIA Category 6 requirements.
- D. Coordinate size and type of conduit, pathways and firestopping for maximum 40 percent cable fill with subcontractors.
- E. Terminate all interconnecting twisted pair, fiber-optic or coaxial cables on patch panels or punch blocks. Terminate unused or spare conductors and fiber strands. Do not leave unused or spare twisted pair wire, fiber-optic or coaxial cable unterminated, unconnected, loose or unsecured.
- F. Color code distribution wiring to conform to ANSI/TIA 606-B and construction documents, whichever is more stringent. Label all equipment, conduit, enclosures, jacks, and cables on record drawings, to facilitate installation and maintenance.

2.2 EQUIPMENT AND MATERIALS

- A. Cable Systems - Twisted Pair, Fiber optic, Coaxial and Analog:
- B. General:
 - 1. Provide cable (i.e. backbone, outside plant, and horizontal cabling) conforming to accepted industry standards with regards to size, color code, and insulation.
 - 2. Some areas can be considered "plenum". Comply with all codes pertaining to plenum environments. It is contractor's responsibility to review the VA's cable requirements with COR and OI&T Service prior to installation to confirm type of environment present at each location.
 - 3. Provide proper test equipment to confirm that cable pairs meet each OEM's standard transmission requirements, and ensure cable carries data transmissions at required speeds, frequencies, and fully loaded bandwidth.
- C. Backbone Copper Cables:
 - 1. Riser Cable:
 - a. Provide communication riser cables listed in NEC Table 800, 154(a) for the purpose and suited for electrical connection to a communication network.
 - b. Provide STP or Unshielded Twisted Pair (UTP), minimum 24 American Wire Gauge (AWG) solid, thermoplastic insulated conductors for communication (analog RF coaxial cable is not to be provided in riser systems) riser cables with a thermoplastic outer jacket.
 - c. Label and test complete riser cabling system.

D. Horizontal Cable:

1. Tested to ANSI/TIA-568-C.2 Category 6 requirements including NEXT, ELFEXT (Pair-to-Pair and Power Sum), Insertion Loss (attenuation), Return Loss, and Delay Skew.
2. Minimum Transmission Parameters: 500 MHz.
3. Provide four pair 0.326 mm² (22 AWG) cable.
4. Fiber Optics Backbone Cable:
 - a. Provide 62.5 (micron OM4 multi-mode cable, containing at minimum 24 strands of fiber, unless otherwise specified.
 - b. Provide loose tube cable, which separates individual fibers from the environment, or indoor/outdoor cables, for outdoor runs or any area that includes an outdoor run.
 - c. Provide tight buffered fiber cable or indoor/outdoor cables for indoor runs.
 - d. Terminate multimode fibers at both ends with SC type female connectors installed in an appropriate patch or breakout panel and secured with a cable management system. Provide minimum 610 mm (2 ft.) cable loop at each end.
 - e. Test all fiber optic strands' cable transmission performance in accordance with TIA standards. Measure attenuation in accordance with fiber optic test procedures TIA-455-C ('-61', or -53). Provide written results to COR for review and approval.
 - f. Fiber-Optic Cross-Connection Subsystems: Provide rack mounted patch or distribution panels installed inside a lockable cabinet or "breakout enclosure" that accommodate minimum 24 strands fiber.
- E. Provide panels for minimum 24 female SC connectors, able to accommodate splices and field mountable connectors and have capacity for additional connectors to be added up to OEM's maximum standard panel size for this type of use. Protect patch panel sides, including front and back, by a cabinet or enclosure.
- F. Provide panels that conform to EIA/ECA 310-E dimensions suitable for installation in standard racks, cabinets, and enclosures.
- G. Provide field installable connectors that are pre-polished.
- H. Terminate every fiber cable with appropriate connector, and test to ensure compliance to specifications and industry standards for fiber optic SC female connector terminated with a fiber optic cable.
- I. Install a terminating cap for each unused SC connector.
- J. Splitting of pairs within a cable between different jacks is not permitted.

- K. Fiber Termination Units: Provide at locations where fiber is to be terminated.
- L. Provide for strain relief of incoming microducts.
- M. Provide connector panels and connector couplings adequate to accommodate the number of fibers to be terminated.
- N. Incorporate radius control mechanisms to limit bending of fibers to manufacturer's recommended minimum or 76 mm (3 inches), whichever is larger.
- O. Transition points from indoor to outdoor environments without splices.
- P. Provide fiber designed to be stripped and terminated with standard tools.
- Q. Provide fiber designed to be terminated with standard fiber optic connectors.

2.3 DISTRIBUTION EQUIPMENT AND SYSTEMS

- A. Data Multi-Conductor:
 - 1. F/UTP cable with solid conductors.
 - 2. Able to handle the power and voltage used over the distance required.
 - 3. Meets TIA transmission performance requirements of Category 5E.
 - 4. Technical Characteristics:
 - a. 0.205 mm² (24 AWG) - 0.326 mm² (22 AWG) cable
 - b. Working Shield: 350 V.
 - c. Bend Radius: 10 times cable outside diameter.
 - d. Impedance: 100 Ohms + 15%, BAL.
 - e. Bandwidth: 500 MHz.
 - f. DC Resistance: Maximum 9.38 Ohms/100m (328 ft.) at 20 degrees C.
 - g. Maximum Mutual Capacitance: 5.6 nF per 100 m (328 ft.).
 - 5. Shield Coverage:
 - a. Overall Outside (if OEM specified): 100 percent.
 - b. Individual Pairs (if OEM specified): 100 percent.
 - 6. Fiber Optic:
 - a. Multimode Fiber:
 - 1) Provide OM1 Type general purpose multimode fiber optic cable installed in conduit for system locations with load-bearing support braid surrounding inner tube for strength during cable installation.
 - b. Technical Characteristics:
 - 1) Bend Radius: Minimum 152 mm (6 inches); outer jacket as required.
 - 2) Fiber Diameter: 62.5 microns.
 - 3) Cladding: 125 microns.

- 4) Attenuation:
 - a) 850 nanometer: Maximum 4.0 dB per kilometer.
 - b) 1,300 nanometer: Maximum 2.0 dB per kilometer.
 - 5) Bandwidth:
 - a) 850 nanometer: Minimum 160 MHz.
 - b) 1,300 nanometer: Minimum 500 MHz.
 - 6) Connectors: Stainless steel.
 - 7) Technical Characteristics:
 - 8) Length: As Required.
 - 9) Cable: Data grade Category 6.
 - 10) Connector: RJ-45 male on each end.
 - 11) Color Coding: Required, data industry standard.
 - 12) Size: Minimum 24 AWG.
7. Fiber Optic:
- a. Technical Characteristics:
 - 1) Length: As Required.
 - 2) Cable: Flexible single conductor with jacket.
 - 3) Connector: SC male on each end.
 - 4) Size: To fit OM1 multimode cable.
8. System Connectors:
- a. Modular (RJ-45/11 and RJ-45): Provide voice and high speed data transmission applications type modular plugs compatible with voice (telephone) instruments, computer terminals, and other type devices requiring linking through modular telecommunications outlet to the system compatible with UTP cables.
 - b. Technical Characteristics:
 - 1) Number of Pins:
 - 2) RJ-45: Eight.
 - 3) RJ-11/45: Compatible with RJ-45.
 - 4) Dielectric: Surge.
 - 5) Voltage: Minimum 1,000V RMS, 60 Hz at one minute.
 - 6) Current: 2.2A RMS at 30 minutes or 7.0A RMS at 5.0 seconds.
 - 7) Leakage: Maximum 100 μ A.
 - c. Connections:
 - 1) Initial contact resistance: Maximum 20 milli-Ohms.
 - 2) Insulation displacement: Maximum 10 milli-Ohms.
 - 3) Interface: Must interface with modular jacks from a variety of OEMs. RJ-11/45 plugs provide connection when used in RJ-45 jacks.

- 4) Durability: Minimum 200 insertions/withdrawals.
- 9. Fiber Optic Terminators:
 - a. Pre-polished crimp on type that has proper ferrule to terminate fiber optic cable.
 - b. Technical Characteristics:
 - 1) Frequency: Light wave.
 - 2) Power Blocking: As required.
 - 3) Return Loss: 25 dB.
 - 4) Connectors: SC
 - 5) Construction: Ceramic.
- 10. Conduit and Signal Ducts:
 - a. Conduit:
 - 1) Provide conduit or sleeves for cables penetrating walls, ceilings, floors, interstitial space, fire barriers, etc.
 - 2) Minimum Conduit Size: 19 mm (3/4 inch).
 - 3) Provide separate conduit and signal ducts for each cable type installation.
 - 4) When metal (plastic covered, flexible cable protective armor, etc.) systems are authorized to be provided for use in system, follow installation guidelines and standard specified in Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS and NEC.
 - 5) Maximum 40 percent conduit fill for cable installation.
 - 6) Signal Duct, Cable Duct, or Cable Tray: Use existing signal duct, cable duct, and cable tray, when identified and accepted by COR.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install for ease of operation, maintenance, and testing.
- B. Install system to comply with NFPA 70 National Electrical Code and original equipment manufacturers' (OEM) installation instructions.
- C. Cable Systems Installation:
 - 1. Install system cables in cable duct, cable tray, cable runway, conduit or when specifically approved, flexible NEC Article 800 communications raceway. Confirm drawings show sufficient quantity and size of cable pathways. If flexible communications raceway is used, install in same manner as conduit.

2. Coordinate outside plant and backbone cables to furnish number of cable pairs for system requirements and obtain approval of COR and IT Service prior to installation.
 3. Bond to ground metallic cable sheaths, etc. (i.e. risers, underground, horizontal, etc.).
- D. Labeling:
1. Industry Standard: Provide labeling in accordance with ANSI/TIA-606-B.
 2. Print lettering of labels with laser printers or thermal ink; handwritten labels are not acceptable.
 3. Label both ends of all cables in accordance with industry standard. Provide permanent Labels in contrasting colors and identify according to system "Record Wiring Diagrams".
 4. Termination Hardware: Label workstation outlets and patch panel connections using color coded labels with identifiers in accordance with industry standard and record on "Record Wiring Diagrams".

3.2 FIELD QUALITY CONTROL

- A. Interim Inspection:
1. Verify that equipment provided adheres to installation requirements of this section.
 2. Visually confirm marking of cables, patch panel connectors and patch cords.
 3. Perform fiber optical field inspection tests via attenuation measurements on factory reels and provide results along with manufacturer certification for factory reel tests. Remove failed cable reels from project site upon attenuation test failure.
 4. Provide results of interim inspection to COR. If major or multiple deficiencies are discovered, COR can require a second interim inspection before permitting contractor to continue with system installation.
- B. Acceptance Test:
1. After system has been pretested and the contractor has submitted pretest results and certification to COR, then schedule an acceptance test date and give COR 30 days' written notice prior to date acceptance test is expected to begin.
 2. Test only in presence of a COR.
 3. Test utilizing approved test equipment to certify proof of performance.
 4. Verify that total system meets the requirements of this section.

5. Include expected duration of test time, with notification of the acceptance test.

C. Verification Tests:

1. Test STP copper cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors, and between conductors and shield, if cable has an overall shield. Test cables after termination and prior to cross-connection.
2. Multi-mode Fiber Optic Cable: Perform end-to-end attenuation tests in accordance with TIA-568-B.3 and TIA-526-14A using Method A, Optical Power Meter and Light Source. Perform verification acceptance test.

D. Performance Testing:

1. Perform Category 6 tests in accordance with TIA-568-B.1 and TIA-568-B.2. Include the following tests - wire map, length, insertion loss, return loss, NEXT, PSNEXT, ELFEXT, PSELFEXT, propagation delay and delay skew.
2. Fiber Optic Links: Perform end-to-end fiber optic cable link tests in accordance with TIA-568-B.3.
3. Total System Acceptance Test: Perform verification tests for STP copper cabling systems and multi-mode fiber optic cabling systems after installation.

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SECTION 31 05 19.13
GEOTEXTILES

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the installation of separation/stabilization fabric as shown on the Contract Drawings and as specified herein.

1.2 QUALITY ASSURANCE

- A. The latest edition of the following standards, as referenced herein, shall be applicable.

- 1. American Society for Testing and Materials (ASTM).

1.3 SUBMITTALS. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.

- A. Product Data:

- 1. Submit Manufacturer's material specifications, product literature and installation instructions.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Delivery:

- 1. Deliver sufficient materials to the site to prevent interruption of the work.
 - 2. All materials shall be inspected by Contractor upon delivery. Contractor shall notify Engineer of any damage. Products received at the site torn, with holes, deteriorated, or otherwise damaged will not be approved and shall be returned and replaced at no expense to the Owner.

- B. Storage:

- 1. All material shall be stored in strict accordance with the manufacturer's recommendations and as approved by the Engineer.
 - 2. Do not store products directly on ground. Ship and store geotextile with suitable wrapping for protection against moisture and ultraviolet exposure. Store geotextile in way that protects it from elements, if stored outdoors, elevate and protect geotextile with waterproof cover.

- C. Handling:

- 1. All material shall be handled in strict accordance with the manufacturer's recommendations and as approved by the Engineer.

PART 2 - PRODUCTS

2.1 WOVEN GEOTEXTILE

- A. Stabilization Fabric: To be used beneath roadways and walks.
- B. Composed of polymeric yarn interlaced to form planar structure with uniform weave pattern.

- C. Calendered or finished so yarns will retain their relative position with respect to each other.
- D. Polymeric Yarn: Long-chain synthetic polymers (polyester or polypropylene) with stabilizer or inhibitors added to make filament resistant to deterioration due to heat and ultraviolet light exposure.
- E. Sheet Edges: Selvaged or finished to prevent outer material from separating from sheet.
- F. Unseamed Sheet Width: Minimum 12 feet.
- G. Physical Properties: Conform to requirements noted below:

PROPERTY	DESIGN VALUE	TEST METHOD
Tensile Strength	315 lbs	ASTM D4632
Elongation	12%	ASTM D4632
Trapezoidal Tear	113 lbs	ASTM D4533
CBR Puncture Strength	900 lbs	ASTM D6241
A.O.S.	40 (US Sieve)	ASTM D4751
Permittivity	.05 sec ⁻¹	ASTM D4491

2.2 NONWOVEN GEOTEXTILE

- A. Separation/Filtration Fabric: To be used in drainage ditches, haybale installation, culvert outfall installations, rip-rap outfall installations, and cover material separation
- B. Previous sheet of polyester, polypropylene, or polyethylene fabricated into stable network of fibers that retain their relative position with respect to each other. Nonwoven geotextile shall be composed of continuous or discontinuous (staple) fibers held together through needle-punching, spun-bonding, thermal-bonding, or resin-bonding.
- C. Geotextile Edges; Selvaged or otherwise finished to prevent outer material from pulling away from geotextile.
- D. Unseamed Sheet Width: Minimum 12 feet.
- E. Physical Properties: Conform to the requirements noted below:

PROPERTY	DESIGN VALUE	TEST METHOD
Tensile Strength	160 lbs.	ASTM D4632
Elongation	50%	ASTM D4632
Trapezoidal Tear	60 lbs.	ASTM D4533
CBR Puncture Strength	400 lbs.	ASTM D6241
A.O.S.	70 (US Sieve)	ASTM D4751
Permittivity	1.4 sec ⁻¹	ASTM D4491

PART 3 - EXECUTION

3.1 GENERAL

- A. The Contractor shall be responsible for the installation, and seaming of geotextile fabric in accordance with the specifications and the manufacturer's recommendations, as approved by the Engineer.

3.2 SUBGRADE PREPARATION

- A. Surfaces to be covered with geotextile fabric shall be smooth and free of rocks, sticks, roots, sharp objects, and all debris that may damage the fabric. The surface to be covered shall be firm and unyielding, with no sudden changes or breaks in grade. There shall be no standing water or excessive moisture on the surface when the fabric is placed.
- B. The compacted subgrade shall be maintained in a smooth, uniform and compacted condition during installation of the fabric.

3.3 GEOTEXTILE INSTALLATION

- A. The fabric shall be cleaned of all debris or other materials that may negatively affect the fabric's performance.
- B. Mechanical equipment shall not be permitted to operate directly on the fabric unless authorized to do so by the manufacturer and approved by the Engineer.
- C. Geotextile Placement
 - 1. Fabric shall be placed as recommended by the manufacturer and approved by the Engineer on surfaces which have been prepared to conform with these Specifications and found acceptable for fabric installation.
 - 2. The fabric shall be placed as smooth and wrinkle-free as possible.
 - 3. When installing geotextile in trenches, swales, ditches, etc., overlap geotextile in the direction of flow.
 - 4. All areas of fabric damaged during installation as determined by the Engineer shall be repaired or replaced by the Contractor as specified at no additional cost to the Owner. Should the fabric be damaged during any step of the installation, the damaged section shall be repaired by covering it with a piece of fabric which extends at least 24 inches in all directions beyond the damaged area. The fabric shall be secured by sewing or bonding as approved by the Engineer.
 - 5. At time of installation, fabric will be rejected if it has defects, ribs, holes, flaws, deterioration, or damage incurred during manufacture, transportation, handling, or storage. Damaged materials shall be removed and replaced at no additional cost to the Owner.
 - 6. Fabric shall be placed with long dimension down slope.
 - 7. Fabric shall be protected at all times during construction from contamination by surface run-off and any fabric so contaminated shall be removed and replaced with uncontaminated fabric.

D. Seams and Overlaps of Geotextile:

1. All overlaps shall be a minimum of eighteen (18) inches (450 mm).

3.4 COVER MATERIALS OVER GEOTEXTILES

- A. Granular materials shall be placed on geotextiles as shown on the Contract Drawings. During backdumping and spreading, a minimum depth of 6 inches of granular material shall be maintained at all times between the fabric and wheels of trucks or spreading equipment. All equipment used in spreading or traveling on the cover layer for any reason shall exert low ground pressures and shall be approved by the manufacturer and Engineer. Dozer blades, etc. shall not make direct contact with the fabric; however, if tears occur in the fabric during the spreading operation, the granular material shall be cleared from the fabric and the damaged area repaired as previously described.
- B. The granular material shall be spread in the direction of fabric overlap. Large fabric wrinkles which may develop during the spreading operations shall be folded and flattened in the direction of the spreading. Occasionally, large folds may reduce the fabric overlap width. Special care shall be given to maintain proper overlap and fabric continuity.
- C. All equipment spreading cover material or traveling on the cover layer shall avoid making sharp turns, quick stops or quick starts.
- D. Fabric shall be covered as soon as possible after placement to minimize exposure to sunlight. Fabric shall not be exposed for more than 5 days.

3.5 DISPOSAL OF SCRAP MATERIALS

- A. On completion of installation, the Contractor shall legally dispose of all trash and scrap material off-site or in a location approved by the Owner and Engineer, remove equipment used in connection with the work herein, and shall leave the premises in a neat acceptable manner.

- - - END - - -

SECTION 31 20 00
EARTHWORK

PART 1 - GENERAL

1.1 DESCRIPTION OF WORK

- A. This section specifies the requirements for furnishing all equipment, materials, labor, tools, and techniques for earthwork including, but not limited to, the following:
1. Site preparation.
 2. Excavation.
 3. Underpinning.
 4. Filling and backfilling.
 5. Grading.
 6. Soil Disposal.
 7. Clean Up.

1.2 DEFINITIONS

- A. Unsuitable Materials:
1. Fills: Topsoil; frozen materials; construction materials and materials subject to decomposition; clods of clay and stones larger than 75 mm (3 inches); organic material, including silts, which are unstable; and inorganic materials, including silts, too wet to be stable and any material with a liquid limit and plasticity index exceeding 40 and 15 respectively. Unsatisfactory soils also include satisfactory soils not maintained within 2 percent of optimum moisture content at time of compaction, as defined by ASTM D1557
 2. Existing Subgrade (Except Footing Subgrade): Same materials as 1.2.A.1, that are not capable of direct support of slabs, pavement, and similar items with possible exception of improvement by compaction, proofrolling, or similar methods.
 3. Existing Subgrade (Footings Only): Same as paragraph 1, but no fill or backfill. If materials differ from design requirements, excavate to acceptable strata subject to COR's approval.
- B. Building Earthwork: Earthwork operations required in area enclosed by a line located 1500 mm (5 feet) outside of principal building perimeter. It also includes earthwork required for auxiliary structures and buildings.
- C. Trench Earthwork: Trenchwork required for utility lines.
- D. Site Earthwork: Earthwork operations required in area outside of a line located 1500 mm (5 feet) outside of principal building perimeter and within new construction area with exceptions noted above.

- E. Degree of compaction: Degree of compaction is expressed as a percentage of maximum density obtained by laboratory test procedure. This percentage of maximum density is obtained through use of data provided from results of field test procedures presented in ASTM D1556, ASTM D2167, and ASTM D6938.
- F. Fill: Satisfactory soil materials used to raise existing grades. In the Construction Documents, the term "fill" means fill or backfill as appropriate.
- G. Backfill: Soil materials or controlled low strength material used to fill an excavation.
- H. Unauthorized excavation: Removal of materials beyond indicated sub-grade elevations or indicated lines and dimensions without written authorization by the COR. No payment will be made for unauthorized excavation or remedial work required to correct unauthorized excavation.
- I. Authorized additional excavation: Removal of additional material authorized by the COR based on the determination by the Government's soils testing agency that unsuitable bearing materials are encountered at required sub-grade elevations. Removal of unsuitable material and its replacement as directed will be paid on basis of Conditions of the Contract relative to changes in work.
- J. Subgrade: The undisturbed earth or the compacted soil layer immediately below granular sub-base, drainage fill, or topsoil materials.
- K. Structure: Buildings, foundations, slabs, tanks, curbs, mechanical and electrical appurtenances, or other man-made stationary features constructed above or below the ground surface.
- L. Borrow: Satisfactory soil imported from off-site for use as fill or backfill.
- M. Drainage course: Layer supporting slab-on-grade used to minimize capillary flow of pore water.
- N. Bedding course: Layer placed over the excavated sub-grade in a trench before laying pipe. Bedding course shall extend up to the springline of the pipe.
- O. Sub-base Course: Layer placed between the sub-grade and base/binder course for asphalt paving or layer placed between the sub-grade and a concrete pavement or walk.
- P. Utilities include on-site underground pipes, conduits, ducts, and cables as well as underground services within buildings.
- Q. Debris: Debris includes all materials located within the designated work area not covered in the other definitions and shall include but not be limited to items like vehicles, equipment, appliances, building

materials or remains thereof, tires, any solid or liquid chemicals or products stored or found in containers or spilled on the ground.

- R. Contaminated soils: Soil that contains contaminants as defined and determined by the COR or the Government's testing agency.

1.3 CLASSIFICATION OF EXCAVATION

- A. Unclassified Excavation: Removal and disposal of pavements and other man-made obstructions visible on surface; utilities, and other items including underground structures indicated to be demolished and removed; together with any type of materials regardless of character of material and obstructions encountered.
- B. Rock Excavation:
1. Trenches and Pits: Removal and disposal of solid, homogenous, interlocking crystalline material with firmly cemented, laminated, or foliated masses or conglomerate deposits that cannot be excavated with a late-model, track-mounted hydraulic excavator; equipped with a 1050 mm (42 inch) wide, short-tip-radius rock bucket; rated at not less than 103 kW (138 hp) flywheel power with bucket-curling force of not less than 125 kN (28,090 lbf) and stick-crowd force of not less than 84.5 kN (19,000 lbf); measured according to SAE J-1179. Trenches in excess of 3000 mm (10 feet) wide and pits in excess of 9000 mm (30 feet) in either length or width are classified as open excavation.
 2. Open Excavation: Removal and disposal of solid, homogenous, interlocking crystalline material firmly cemented, laminated, or foliated masses or conglomerate deposits that cannot be dislodged and excavated with a late-model, track-mounted loader; rated at not less than 157 kW (210 hp) flywheel power and developing a minimum of 216 kN (48,510 lbf) breakout force; measured according to SAE J-732.
 3. Other types of materials classified as rock are unstratified masses, conglomerated deposits and boulders of rock material exceeding 0.76 m³ (1 cubic yard) for open excavation, or 0.57 m³ (3/4 cubic yard) for footing and trench excavation that cannot be removed by rock excavating equipment equivalent to the above in size and performance ratings, without systematic drilling, ram hammering, ripping, or blasting, when permitted.
 4. Blasting: Removal and disposal of solid, homogenous, interlocking crystalline material firmly cemented, laminated, or foliated masses or conglomerate deposits that cannot be removed with conventional methods may not be performed by blasting.
 5. Definitions of rock and guidelines for equipment are presented for general information purposes only.

1.4 SUBMITTALS. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections:

A. Rock Excavation Report:

1. Certification of rock quantities excavated.
2. Excavation method.
3. Labor.
4. Equipment.
5. Land Surveyor's or Civil Engineer's name and official registration stamp.
6. Plot plan showing elevation.

B. Furnish to COR:

1. Contactor shall furnish resumes with all personnel involved in the project including Project Manager, Superintendent, and on-site Engineer. Project Manager and Superintendent should have at least 3 years of experience on projects of similar size.
2. Soil samples.
 - a. Classification in accordance with ASTM D2487 for each on-site or borrow soil material proposed for fill, backfill, engineered fill, or structural fill.
 - b. Laboratory compaction curve in accordance with ASTM D1557 T 180 for each on site or borrow soil material proposed for fill, backfill, engineered fill, or structural fill.
 - c. Test reports for compliance with ASTM D2940 requirements for subbase material.
 - d. Pre-excavation photographs and videotape in the vicinity of the existing structures to document existing site features, including surfaces finishes, cracks, or other structural blemishes that might be misconstrued as damage caused by earthwork operations.
 - e. The Contractor shall submit a scale plan daily that defines the location, limits, and depths of the area excavated.
3. Contractor shall submit procedure and location for disposal of unused satisfactory material. Proposed source of borrow material.
Notification of encountering rock in the project. Advance notice on the opening of excavation or borrow areas. Advance notice on shoulder construction for rigid pavements.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Association of State Highway and Transportation Officials
(AASHTO):

T99-10.....Standard Method of Test for Moisture-Density
Relations of Soils Using a 2.5 kg (5.5 lb)
Rammer and a 305 mm (12 inch) Drop

T180-10.....Standard Method of Test for Moisture-Density
Relations of Soils using a 4.54 kg (10 lb)
Rammer and a 457 mm (18 inch) Drop

C. American Society for Testing and Materials (ASTM):

C33-03.....Concrete Aggregate
[javascript:onClick=AllVersionsPick\('/D448.htm'\);](#)D448-08 Standard
Classification for Sizes of Aggregate for Road
and Bridge Construction
D698-07e1.....Standard Test Method for Laboratory Compaction
Characteristics of Soil Using Standard Effort
(12,400 ft. lbf/ft³ (600 kN m/m³))
D1140-00.....Amount of Material in Soils Finer than the No.
200 (75-micrometer) Sieve
D1556-07.....Standard Test Method for Density and Unit Weight
of Soil in Place by the Sand Cone Method
D1557-09.....Standard Test Methods for Laboratory Compaction
Characteristics of Soil Using Modified Effort
(56,000 ft-lbf/ft³ (2700 kN m/m³))
D2167-08.....Standard Test Method for Density and Unit Weight
of Soil in Place by the Rubber Balloon Method
D2487-11.....Standard Classification of Soils for Engineering
Purposes (Unified Soil Classification System)
D2940-09.....Standard Specifications for Graded Aggregate
Material for Bases or Subbases for Highways or
Airports
D6938-10.....Standard Test Method for In-Place Density and
Water Content of Soil and Soil-Aggregate by
Nuclear Methods (Shallow Depth)

D. Society of Automotive Engineers (SAE):

J732-07.....Specification Definitions - Loaders
J1179-08.....Hydraulic Excavator and Backhoe Digging Forces

PART 2 - PRODUCTS

2.1 MATERIALS

A. General: Provide borrow soil material when sufficient satisfactory soil
materials are not available from excavations.

- B. Fills: Material in compliance with ASTM D2487 Soil Classification Groups GW, GP, GM, SW, SP, SM, SC, and ML, or any combination of these groups; free of rock or gravel larger than 75 mm (3 inches) in any dimension, debris, waste, frozen materials, vegetation, and other deleterious matter. Material approved from on site or off site sources having a minimum dry density of 1760 kg/m³ (110 pcf), a maximum Plasticity Index of 15, and a maximum Liquid Limit of 40.
- C. Engineered Fill: Naturally or artificially graded mixture of compliance with ASTM D2487 Soil Classification Groups GW, GP, GM, SW, SP, SM, SC, and ML, or any combination of these groups, or as approved by the Engineer or material with at least 90 percent passing a 37.5-mm (1 1/2-inch) sieve and not more than 12 percent passing a 75-µm (No. 200) sieve, per ASTM D2940.
- D. Bedding: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D2940; except with 100 percent passing a 25 mm (1 inch) sieve and not more than 8 percent passing a 75-µm (No. 200) sieve.
- E. Drainage Fill: Washed, narrowly graded mixture of crushed stone, or crushed or uncrushed gravel; ASTM D448; coarse-aggregate grading Size 57; with 100 percent passing a 37.5 mm (1 1/2-inch) sieve and 0 to 5 percent passing a 2.36 mm (No. 8) sieve.
- F. Granular Fill:
1. Under concrete slab, granular fill shall consist of clean, poorly graded crushed rock, crushed gravel, or uncrushed gravel placed beneath a building slab with or without a vapor barrier to cut off the capillary flow of pore water to the area immediately below. Fine aggregate grading shall conform to ASTM C 33 with a maximum of 3 percent by weight passing ASTM D 1140, 75 micrometers (No. 200) sieve, 4.75 mm (No. 4) size sieve.
 2. Bedding for sanitary and storm sewer pipe, crushed stone or gravel graded from 13 mm (1/2 inch) to 4.75 mm (No 4), per ASTM D2940.
 3. NYSDOT No. 3A Crushed Stone Surface - The crushed stone surface shall consist of clean, crushed stone identified as No. 3A crushed stone in accordance with Section 703, of the NYSDOT specifications and meeting the following gradation requirements for NYSDOT No. 3A crushed stone:

SIEVE	PERCENT PASSING
2"	100
1-1/2"	90-100
1"	0-15
#200	0-0.7

1. The stone surface fill shall be placed on the specified nonwoven filter fabric as per specification section 310519.13 Geotextiles at a minimum lightly compacted thickness of 6 inches on all slopes.
4. NYSDOT Type 2 Subbase Access Drive Surface - The access drive subbase shall conform to the requirements of NYSDOT Section 304 and meeting the following gradation requirements for NYSDOT Type 2 subbase:

SIEVE	PERCENT PASSING
2"	100
1/4"	25-60
No. 40	5-40
No. 200	0-10

1. Magnesium Sulfate soundness loss after 4 cycles shall be less than 20 percent.
 2. Plasticity Index of material passing No. 40 sieve shall not exceed 5.0.
 3. Not more than 30 percent, by weight, of the particles retained on a 1/2 inch sieve shall consist of flat or elongated particles. A flat or elongated particle is defined as one which has its greatest dimension more than 3 times its least dimension.
- G. Requirements for Offsite Soils: Offsite soils brought in for use as backfill shall be tested for TPH, BTEX and full TCLP including ignitability, corrosivity and reactivity. Backfill shall contain less than 100 parts per million (ppm) of total hydrocarbons (TPH) and less than 10 ppm of the sum of Benzene, Toluene, Ethyl Benzene, and Xylene (BTEX) and shall not fail the TCLP test. TPH concentrations shall be determined by using EPA 600/4-79/020 Method 418.1. BTEX concentrations shall be determined by using EPA SW-846.3-3a Method 5030/8020. TCLP shall be performed in accordance with EPA SW-846.3-3a Method 1311. Provide Borrow Site Testing for TPH, BTEX and TCLP from a composite sample of material from the borrow site, with at least one test from each borrow site.
- H. Buried Warning and Identification Tape: Polyethylene plastic and metallic core or metallic-faced, acid- and alkali-resistant polyethylene plastic warning tape manufactured specifically for warning and identification of buried utility lines. Provide tape on rolls, 3 inch minimum width, color coded as specific below for the intended utility with warning and identification imprinted in bold black letters continuously over the entire tape length. Warning and identification to

read, "CAUTION, BURIED (intended service) LINE BELOW" or similar wording. Color and printing shall be permanent, Unaffected by moisture or soil. Warning tape color codes:

Red:	Electric
Yellow:	Gas, Oil, Dangerous Materials
Orange:	Telephone and Other Communications
Blue:	Water Systems
Green:	Sewer Systems
White:	Steam Systems
Gray:	Compressed Air

- I. Warning Tape for Metallic Piping: Acid and alkali-resistant polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of tape shall be 0.076 mm (0.003 inch). Tape shall have a minimum strength of 10.3 MPa (1500 psi) lengthwise, and 8.6 MPa (1250 psi) crosswise, with a maximum 350 percent elongation.
- J. Detectable Warning Tape for Non-Metallic Piping: Polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of the tape shall be 0.102 mm (0.004 inch). Tape shall have a minimum strength of 10.3 MPa (1500 psi) lengthwise and 8.6 MPa (1250 psi) crosswise. Tape shall be manufactured with integral wires, foil backing, or other means of enabling detection by a metal detector when tape is buried up to 0.9 m (3 feet) deep. Encase metallic element of the tape in a protective jacket or provide with other means of corrosion protection.
- K. Detection Wire For Non-Metallic Piping: Detection wire shall be Insulated single strand, solid copper with a minimum of 12 AWG.

PART 3 - EXECUTION

3.1 SITE PREPARATION

- A. Clearing: Clear within limits of earthwork operations as shown. Work includes removal of trees, shrubs, fences, foundations, incidental structures, paving, debris, trash, and other obstructions. Remove materials from Medical Center.
- B. Grubbing: Remove stumps and roots 75 mm (3 inch) and larger diameter. Undisturbed sound stumps, roots up to 75 mm (3 inch) diameter, and nonperishable solid objects a minimum of 900 mm (3 feet) below subgrade or finished embankment may be left.
- C. Trees and Shrubs: Trees and shrubs, not shown for removal, may be removed from areas within 4500 mm (15 feet) of new construction and 2250

mm (7.5 feet) of utility lines when removal is approved in advance by COR. Remove materials from Medical Center.

- D. Stripping Topsoil: Strip topsoil from within limits of earthwork operations as specified. Topsoil shall be a fertile, friable, natural topsoil of loamy character and characteristic of locality. Topsoil shall be capable of growing healthy horticultural crops of grasses. Stockpile topsoil and protect as directed by COR. Eliminate foreign materials, such as weeds, roots, stones, subsoil, frozen clods, and similar foreign materials larger than 0.014 m³ (1/2 cubic foot) in volume, from soil as it is stockpiled. Retain topsoil on station. Remove foreign materials larger than 50 mm (2 inches) in any dimension from topsoil used in final grading. Topsoil work, such as stripping, stockpiling, and similar topsoil work shall not, under any circumstances, be carried out when soil is wet so that the composition of the soil will be destroyed.
- E. Concrete Slabs and Paving: Score deeply or saw cut to insure a neat, straight cut, sections of existing concrete slabs and paving to be removed where excavation or trenching occurs. Extend pavement section to be removed a minimum of 300 mm (12 inches) on each side of widest part of trench excavation and insure final score lines are approximately parallel unless otherwise indicated. Remove material from Medical Center Property.
- F. Lines and Grades: Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS, shall establish lines and grades.
1. Grades shall conform to elevations indicated on plans within the tolerances herein specified. Generally grades shall be established to provide a smooth surface, free from irregular surface changes. Grading shall comply with compaction requirements and grade cross sections, lines, and elevations indicated. Where spot grades are indicated the grade shall be established based on interpolation of the elevations between the spot grades while maintaining appropriate transition at structures and paving and uninterrupted drainage flow into inlets.
 2. Locations of existing and proposed elevations indicated on plans are approximate. Proposed spot elevations and contour lines have been developed utilizing the existing conditions survey and developed contour lines and may be approximate. Contractor is responsible to notify COR of any differences between existing elevations shown on plans and those encountered on site by Surveyor/Engineer described

above. Notify COR of any differences between existing or constructed grades, as compared to those shown on the plans.

3. Subsequent to establishment of lines and grades, Contractor will be responsible for any additional cut and/or fill required to ensure that site is graded to conform to elevations indicated on plans.

G. Disposal: All materials removed from the property shall be disposed of at a legally approved site, for the specific materials, and all removals shall be in accordance with all applicable Federal, State and local regulations. No burning of materials is permitted onsite.

3.2 EXCAVATION

A. Shoring, Sheet piling and Bracing: Shore, brace, or slope, its angle of repose or to an angle considered acceptable by the COR, banks of excavations to protect workmen, banks, adjacent paving, structures, and utilities.

1. Design of the temporary support of excavation system is the responsibility of the Contractor. The Contractor shall submit a Shoring and Sheet piling plan for approval 15 days prior to starting work. Submit drawings and calculations, certified by a registered professional engineer, describing the methods for shoring and sheet piling of excavations. Shoring, including sheet piling, shall be furnished and installed as necessary to protect workmen, banks, adjacent paving, structures, and utilities. Shoring, bracing, and sheet piling shall be removed as excavations are backfilled, in a manner to prevent caving.
2. Construction of the support of excavation system shall not interfere with the permanent structure and may begin only after a review by the COR.
3. Extend shoring and bracing to a minimum of 1500 mm (5 feet) below the bottom of excavation. Shore excavations that are carried below elevations of adjacent existing foundations.
4. If bearing material of any foundation is disturbed by excavating, improper shoring or removal of existing or temporary shoring, placing of backfill, and similar operations, the Contractor shall underpin the existing foundation, per Section 3.3 under disturbed foundations, as directed by COR, at no additional cost to the Government. Do not remove shoring until permanent work in excavation has been inspected and approved by COR.
5. The Contractor is required to hire a Professional Geotechnical Engineer to provide inspection of excavations and soil/groundwater conditions throughout construction. The Geotechnical Engineer shall

be responsible for performing pre-construction and periodic site visits throughout construction to assess site conditions. The Geotechnical Engineer shall update the excavation, sheeting and dewatering plans as construction progresses to reflect changing conditions and shall submit an updated plan if necessary. A written report shall be submitted, at least monthly, informing the Contractor and COR of the status of the plan and an accounting of the Contractor's adherence to the plan addressing any present or potential problems. The Geotechnical Engineer shall be available to meet with the COR at any time throughout the contract duration.

- B. Excavation Drainage: Operate pumping equipment, and/or provide other materials, means and equipment as required to keep excavation free of water and subgrade dry, firm, and undisturbed until approval of permanent work has been received from COR. Approval by the COR is also required before placement of the permanent work on all subgrades. Groundwater flowing toward or into excavations shall be controlled to prevent sloughing of excavation slopes and walls, boils, uplift and heave in the excavation and to eliminate interference with orderly progress of construction. French drains, sumps, ditches or trenches will not be permitted within 0.9 m (3 feet) of the foundation of any structure, except with specific written approval, and after specific contractual provisions for restoration of the foundation area have been made. Control measures shall be taken by the time the excavation reaches the water level in order to maintain the integrity of the in situ material. While the excavation is open, the water level shall be maintained continuously, at least 0.6 m (2 feet) below the working level.
- C. Subgrade Protection: Protect subgrades from softening, undermining, washout, or damage by rain or water accumulation. Reroute surface water runoff from excavated areas and not allow water to accumulate in excavations. Do not use excavated trenches as temporary drainage ditches. When subgrade for foundations has been disturbed by water, remove disturbed material to firm undisturbed material after water is brought under control. Replace disturbed subgrade in trenches with concrete or material approved by the COR.
- D. Blasting: Blasting will not be permitted.
- E. Proofrolling:
 - 1. After rough grade has been established in cut areas and prior to placement of fill in fill areas under building and pavements,

proofroll exposed subgrade with a fully loaded dump truck to check for pockets of soft material.

2. Proof rolling shall be done on an exposed subgrade free of surface water (wet conditions resulting from rainfall) which would promote degradation of an otherwise acceptable subgrade. After stripping, proof roll the existing subgrade of the equipment pads with six passes of a 13.6 meter tons (15 ton), pneumatic-tired roller. Operate the roller in a systematic manner to ensure the number of passes over all areas, and at speeds between 4 to 5.5 km/hour (2 1/2 to 3 1/2 mph). When proof rolling, one-half of the passes made with the roller shall be in a direction perpendicular to the other passes. Notify the COR a minimum of 3 days prior to proof rolling. Proof rolling shall be performed in the presence of the COR. Rutting or pumping of material shall be undercut as directed by the COR select fill material. Maintain subgrade until succeeding operation has been accomplished.

F. Trench Earthwork:

1. Utility trenches (except sanitary and storm sewer):
 - a. Excavate to a width as necessary for sheeting and bracing and proper performance of the work.
 - b. Grade bottom of trenches with bell holes scooped out to provide a uniform bearing.
 - c. Support piping on suitable undisturbed earth unless a mechanical support is shown. Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular material placed in layers not exceeding 150 mm (6 inches) loose thickness.
 - d. Length of open trench in advance of piping laying shall not be greater than is authorized by COR.
 - e. Provide buried utility lines with utility identification tape. Bury tape 300 mm (12 inches) below finished grade; under pavements and slabs, bury tape 150 mm (6 inches) below top of subgrade
 - f. Bury detection wire directly above non-metallic piping at a distance not to exceed 300 mm (12 inches) above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 0.9 m (3 feet) of wire, coiled, remaining accessible in each manhole. The wire shall remain insulated over its entire length. The wire shall enter manholes between the top of the corbel and the frame, and extend

up through the chimney seal between the frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.

- g. Bedding shall be of the type and thickness shown. Initial backfill material shall be placed and compacted with approved tampers to a height of at least one foot above the utility pipe or conduit. The backfill shall be brought up evenly on both sides of the pipe for the full length of the pipe. Care shall be taken to ensure thorough compaction of the fill under the haunches of the pipe. Except as specified otherwise in the individual piping section, provide bedding for buried piping in accordance with AWWA C600, Type 4, except as specified herein. Backfill to top of pipe shall be compacted to 95 percent of ASTM D 698 maximum density. Plastic piping shall have bedding to spring line of pipe. Provide materials as follows:

- 1) Class II: Coarse sands and gravels with maximum particle size of 40 mm (1.5 inches), including various graded sands and gravels containing small percentages of fines, generally granular and noncohesive, either wet or dry. Soil Types GW, GP, SW, and SP are included in this class as specified in ASTM D2487.
- 2) Clean, coarsely graded natural gravel, crushed stone or a combination thereof identified as No. 1 and No. 2 crushed stone in accordance with Section 703, of the NYSDOT Specifications

2. Storm sewer trenches:

- a. Trench width below a point 150 mm (6 inches) above top of pipe shall be 600 mm (24 inches) maximum for pipe up to and including 300 mm (12 inches) diameter, and four-thirds diameter of pipe plus 200 mm (8 inches) for pipe larger than 300 mm (12 inches). Width of trench above that level shall be as necessary for sheeting and bracing and proper performance of the work.
 - 1) Bed bottom quadrant of pipe on suitable undisturbed soil or granular fill. Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular material placed in layers not exceeding 150 mm (6 inches) loose thickness.
 - 2) Undisturbed: Bell holes shall be no larger than necessary for jointing. Backfill up to a point 300 mm (12 inches) above top of pipe shall be clean earth placed and tamped by hand.

- 3) Granular Fill: Depth of fill shall be a minimum of 75 mm (3 inches) plus one sixth of pipe diameter below pipe to 300 mm (12 inches) above top of pipe. Place and tamp fill material by hand.
- b. Place and compact as specified remainder of backfill using acceptable excavated materials. Do not use unsuitable materials.
- c. Use granular fill for bedding where rock or rocky materials are excavated.
- d. Provide buried utility lines with utility identification tape. Bury tape 300 mm (12 inches) below finished grade; under pavements and slabs, bury tape 150 mm (6 inches) below top of subgrade
- e. Bury detection wire directly above non-metallic piping at a distance not to exceed 300 mm (12 inches) above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 0.9 m (3 feet) of wire, coiled, remaining accessible in each manhole. The wire shall remain insulated over its entire length. The wire shall enter manholes between the top of the corbel and the frame, and extend up through the chimney seal between the frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.
- f. Bedding shall be of the type and thickness shown. Initial backfill material shall be placed and compacted with approved tampers to a height of at least one foot above the utility pipe or conduit. The backfill shall be brought up evenly on both sides of the pipe for the full length of the pipe. Care shall be taken to ensure thorough compaction of the fill under the haunches of the pipe. Except as specified otherwise in the individual piping section, provide bedding for buried piping in accordance with AWWA C600, Type 4, except as specified herein. Backfill to top of pipe shall be compacted to 95 percent of ASTM D698 maximum density. Plastic piping shall have bedding to spring line of pipe. Provide materials as follows:
- 1) Class II: Coarse sands and gravels with maximum particle size of 40 mm (1.5 inches), including various graded sands and gravels containing small percentages of fines, generally granular and noncohesive, either wet or dry. Soil Types GW, GP, SW, and SP are included in this class as specified in ASTM D2487.

- 2) Clean, coarsely graded natural gravel, crushed stone or a combination thereof identified as No. 1 and No. 2 crushed stone in accordance with Section 703, of the NYSDOT Specifications.

G. Site Earthwork: Earth excavation includes excavating pavements and obstructions visible on surface; underground structures, utilities, and other items indicated to be removed; together with soil, boulders, and other materials not classified as rock or unauthorized excavation. Excavation shall be accomplished as required by drawings and specifications. Excavate to indicated elevations and dimensions within a tolerance of plus or minus 25 mm (1 inch). Extend excavations a sufficient distance from structures for placing and removing concrete formwork, for installing services and other construction, complying with OSHA requirements, and for inspections. Remove subgrade materials that are determined by COR as unsuitable, and replace with acceptable material. If there is a question as to whether material is unsuitable or not, the contractor shall obtain samples of the material, under the direction of the COR, and the materials shall be examined by an independent testing laboratory for soil classification to determine whether it is unsuitable or not. When unsuitable material is encountered and removed, contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable. Adjustments to be based on volume in cut section only.

1. Site Grading:

- a. Provide a smooth transition between adjacent existing grades and new grades.
- b. Cut out soft spots, fill low spots, and trim high spots to comply with required surface tolerances.
- c. Slope grades to direct water away from buildings and to prevent ponds from forming where not designed. Finish subgrades to required elevations within the following tolerances:
 - 1) Lawn or Unpaved Areas: Plus or minus 25 mm (1 inch).
 - 2) Walks: Plus or minus 25 mm (1 inch).
 - 3) Pavements: Plus or minus 13 mm (1 inch).
- d. Grading Inside Building Lines: Finish subgrade to a tolerance of 13 mm (1/2 inch) when tested with a 3000 mm (10 foot) straightedge.

3.3 FILLING AND BACKFILLING

A. General: Do not fill or backfill until all debris, water, unsatisfactory soil materials, obstructions, and deleterious materials have been

removed from excavation. For fill and backfill, use excavated materials and borrow meeting the criteria specified herein, as applicable. Borrow will be supplied at no additional cost to the Government. Do not use unsuitable excavated materials. Do not backfill until foundation walls have been completed above grade and adequately braced, waterproofing or dampproofing applied, foundation drainage, and pipes coming in contact with backfill have been installed and work inspected and approved by COR.

- B. Placing: Place materials in horizontal layers not exceeding 200 mm (8 inches) in loose depth for material compacted by heavy compaction equipment, and not more than 100 mm (4 inches) in loose depth for material compacted by hand-operated tampers and then compacted. Place backfill and fill materials evenly on all sides of structures to required elevations, and uniformly along the full length of each structure. Place no material on surfaces that are muddy, frozen, or contain frost.
- C. Compaction: Compact with approved tamping rollers, sheepsfoot rollers, pneumatic tired rollers, steel wheeled rollers, vibrator compactors, or other approved equipment (hand or mechanized) well suited to soil being compacted. Do not operate mechanized vibratory compaction equipment within 3000 mm (10 feet) of new or existing building walls without prior approval of COR. Moisten or aerate material as necessary to provide moisture content that will readily facilitate obtaining specified compaction with equipment used. Backfill adjacent to any and all types of structures shall be placed and compacted to at least 90 percent laboratory maximum density for cohesive materials or 95 percent laboratory maximum density for cohesionless materials to prevent wedging action or eccentric loading upon or against the structure. Compact soil to not less than the following percentages of maximum dry density, according to ASTM D698 or ASTM D1557 as specified below:
 - 1. Fills, Embankments, and Backfill
 - a. Under proposed structures, building slabs, steps, and paved areas, scarify and recompact top 300 mm (12 inches) of existing subgrade and each layer of backfill or fill material in accordance with AASHTO T99 Method A 95 percent.
 - b. Landscaped areas, top 400 mm (16 inches), AASHTO T99 Method A 85 percent.
 - c. Landscaped areas, below 400 mm (16 inches) of finished grade, AASHTO T99 Method A 90 percent.
 - 2. Natural Ground (Cut or Existing)

- a. Under building slabs, steps and paved areas, top 150 mm (6 inches), AASHTO T99 Method A 95 percent.
- D. Borrow Material: Borrow material shall be selected to meet the requirements and conditions of the particular fill or embankment for which it is to be used. Borrow material shall be obtained from the borrow areas from approved private sources. Unless otherwise provided in the contract, the Contractor shall obtain from the owners the right to procure material, pay royalties and other charges involved, and bear the expense of developing the sources, including rights-of-way for hauling. Borrow material from approved sources on Government-controlled land may be obtained without payment of royalties. Unless specifically provided, no borrow shall be obtained within the limits of the project site without prior written approval. Necessary clearing, grubbing, and satisfactory drainage of borrow pits and the disposal of debris thereon shall be considered related operations to the borrow excavation.
- E. Opening and Drainage of Excavation and Borrow Pits: The Contractor shall notify the COR sufficiently in advance of the opening of any excavation or borrow pit to permit elevations and measurements of the undisturbed ground surface to be taken. Except as otherwise permitted, borrow pits and other excavation areas shall be excavated providing adequate drainage. Overburden and other spoil material shall be transported to designated spoil areas or otherwise disposed of as directed. Borrow pits shall be neatly trimmed and drained after the excavation is completed. The Contractor shall ensure that excavation of any area, operation of borrow pits, or dumping of spoil material results in minimum detrimental effects on natural environmental conditions.

3.4 GRADING

- A. General: Uniformly grade the areas within the limits of this section, including adjacent transition areas. Smooth the finished surface within specified tolerance. Provide uniform levels or slopes between points where elevations are indicated, or between such points and existing finished grades. Provide a smooth transition between abrupt changes in slope.
- B. Cut rough or sloping rock to level beds for foundations. In pipe spaces or other unfinished areas, fill low spots and level off with coarse sand or fine gravel.
- C. Slope backfill outside building away from building walls for a minimum distance of 1800 mm (6 feet).
- D. Finish grade earth floors in pipe basements as shown to a level, uniform slope and leave clean.

- E. Finished grade shall be at least 150 mm (6 inches) below bottom line of window or other building wall openings unless greater depth is shown.
- F. Place crushed stone or gravel fill under concrete slabs on grade, tamped, and leveled. Thickness of fill shall be 150 mm (6 inches) unless otherwise shown.
- G. Finish subgrade in a condition acceptable to COR at least one day in advance of paving operations. Maintain finished subgrade in a smooth and compacted condition until succeeding operation has been accomplished. Scarify, compact, and grade subgrade prior to further construction when approved compacted subgrade is disturbed by Contractor's subsequent operations or adverse weather.
- H. Grading for Paved Areas: Provide final grades for both subgrade and base course to +/- 6 mm (0.25 inches) of indicated grades.

3.5 DISPOSAL OF UNSUITABLE AND EXCESS EXCAVATED MATERIAL

- A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.
- B. Place excess excavated materials suitable for fill and/or backfill on site where directed.
- C. Remove from site and dispose of any excess excavated materials after all fill and backfill operations have been completed.
- D. Segregate all excavated contaminated soil designated by the COR from all other excavated soils, and stockpile on site on two 0.15 mm (6 mil) polyethylene sheets with a polyethylene cover. A designated area shall be selected for this purpose. Dispose of excavated contaminated material in accordance with State and Local requirements.

3.6 CLEAN UP

- A. Upon completion of earthwork operations, clean areas within contract limits, remove tools, and equipment. Provide site clear, clean, free of debris, and suitable for subsequent construction operations. Remove all debris, rubbish, and excess material from Medical Center.

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SECTION 31 25 00
EROSION AND SEDIMENT CONTROL

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section covers work necessary for stabilization of soil to prevent erosion and sedimentation during and after construction and land disturbing activities. The work shall include the furnishing of all labor, materials, tools, and equipment to perform the work and services necessary as herein specified and as indicated on the Drawings. This shall include installation, maintenance, and final removal of all temporary soil erosion and sediment control measures. All erosion and sediment control methods and devices used shall conform to the latest requirements imposed by federal, state and local authorities.
- B. Comply with the latest version of New York Standards and Specifications for Erosion and Sediment Controls, August 2005.
- C. The minimum areas requiring soil erosion and sediment control measures are indicated on the Drawings. The right is reserved to modify the use, location, and quantities of soil erosion and sediment control measures based on activities of the Contractor and as the Engineer considers to be the best interest of the Owner.
- D. The Contractor shall be responsible for repair of any damage caused and shall be financially responsible for any penalties imposed.

1.2 QUALITY ASSURANCE

- A. Soil erosion and sediment control measures shall be implemented in accordance with the requirements and procedures outlined in this specification, contract Drawings and documents, state standards or guidelines for soil erosion and sediment control, and all regulatory authorities having jurisdiction. Where conflicts between requirements exist, the more restrictive rules shall govern.
- B. The Contractor shall provide all temporary control measures shown on the Drawings, or as directed by the Owner, COR, or soil conservation district for the duration of the contract. Erosion and sediment control Drawings are intended to be a guide to

address the stages of work shown. Additional measures not specified on the Drawings may be necessary and shall be implemented to address intermediary stages of work and any conditions that may develop during construction at no cost to the Owner.

- C. Temporary control provisions shall be coordinated with permanent erosion control features to the extent practical to assure economical, effective and continuous erosion and sediment control throughout the construction and post-construction period.
- D. Soil erosion and sediment control measures shall at all times be satisfactory to the COR. COR will inform the Contractor of unsatisfactory construction procedures and operations if observed. If the unsatisfactory construction procedures and operations are not responded to and corrected within 48 hours, the COR may suspend the performance of any or all other construction until the unsatisfactory condition has been corrected. Such suspension shall not be the basis of any claim by the Contractor for additional compensation nor for an extension of time to complete the work. Any complaints, fines, etc. relating to ineffective erosion control, shall be the sole responsibility of the Contractor.
- E. The Contractor shall inspect all soil erosion and sediment control measures at least at the beginning and end of each day to ascertain that all devices are functioning properly during construction. Maintenance of all soil erosion and sediment control measures on the project site shall be the responsibility of the Contractor until final stabilization is complete, and until the permanent soil erosion controls are established and in proper working condition.
- F. The Contractor shall protect adjacent properties and watercourses from soil erosion and sediment damage throughout construction.

1.3 GENERAL

- A. Soil erosion stabilization and sediment control measures consist of the following elements:
 - 1. Maintenance of existing permanent or temporary storm drainage piping and channel systems, as necessary.

2. Construction of temporary erosion control facilities such as silt fences, check dams, etc.
 3. Topsoil and Seeding: Placement and maintenance of Temporary Seeding on all areas disturbed by construction. Placement of permanent topsoil, fertilizer, and seed, etc., in all areas not occupied by structures or pavement, unless shown otherwise.
 4. Soil Stabilization Seeding: Placement of fertilizer and seed, etc., in areas as Specified hereinafter.
- B. The Contractor shall be responsible for phasing Work in areas allocated for his exclusive use during this Project, including any proposed stockpile areas, to restrict sediment transport. This will include installation of any temporary erosion control devices, ditches, or other facilities.
- C. The areas set aside for the Contractor's use during the Project may be temporarily developed to provide satisfactory working, staging, and administrative areas for his exclusive use. Preparation of these areas shall be in accordance with other requirements contained within these Specifications and shall be done in a manner to both control all sediment transport away from the area.
- D. Stockpiles remaining in place longer than 14 calendar days shall be considered permanent stockpiles for purposes of erosion and sediment control.
- E. All permanent stockpiles shall be seeded with soil stabilization seed and protected by construction of silt fences completely surrounding stockpiles and located within 10 feet of the toes of the stockpile slopes.
- F. Sediment transport and erosion from working stockpiles shall be controlled and restricted from moving beyond the immediate stockpile area by construction of temporary toe-of-slope ditches and accompanying silt fences as necessary. The Contractor shall keep these temporary facilities in operational condition by regular cleaning, re-grading, and maintenance.
- G. The Contractor shall maintain all elements of the Soil Erosion Stabilization and Sedimentation Control systems and facilities to

be constructed during this Project for the duration of his activities on this Project.

- H. Formal inspections made jointly by the Contractor and the Engineer shall be conducted every 2 weeks to evaluate the Contractor's conformance to the requirements of these Specifications.
- I. Replacement or repair of failed or overloaded silt fences, check dams, or other temporary erosion control devices shall be accomplished by the Contractor within 24 hours after receiving written notice from the Engineer.
- J. If the Contractor has not complied with any of the above maintenance efforts to the satisfaction of the Engineer within 2 working days after receiving written notification from the Engineer, the Owner shall have the prerogative of engaging others to perform any needed maintenance or cleanup, including removal of accumulated sediment at constructed erosion control facilities, and deduct from the Contractor's monthly partial payment the costs for such efforts in accordance with the General Condition of the Contract.

1.4 SUBMITTALS

- A. Material Certificates signed by material producer and Contractor, certifying that each material item complies with or exceeds specified requirements.
- B. Results of all tests and investigations, including recommendations.
- C. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.

PART 2 - PRODUCTS

2.1 GENERAL

- A. Contractor shall provide all materials necessary to perform the work as shown on the Drawings or specified herein.

2.2 STRAW MULCH

- A. Threshed straw of oats, wheat, barley, or rye, free from seed of noxious weeds or clean salt hay.

2.3 EROSION CONTROL BLANKET

- A. Erosion Control Blanket (ECB) shall be constructed with a layer of 70% straw and 30% coconut fiber stitched with degradable thread between a heavyweight UV stabilized polypropylene top net (3.0 lb.) and a lightweight photodegradable polypropylene bottom net (1.50 lb.). Both the netting and fiber material shall be green in color. Acceptable products shall include SC150 Double Net Straw-Coconut Blanket as manufactured by North American Green; Curlex Double Net (Curlex II) as manufactured by American Excelsior Company or an approved equal.

2.4 SILT FENCE

- A. Silt Fence (SF) shall consist of woven geotextile fabric, posts, wire mesh backing, and fasteners meeting the requirements shown on the plan detail.

PART 3 - EXECUTION

3.1 GENERAL

- A. Review the soil erosion and sediment control Drawings as they apply to current conditions. Any deviation from the Drawings must be submitted for approval to the site Engineer in writing at least 72 hours prior to commencing that work.
- B. Initial soil sediment and erosion control devices shall be in place prior to any land disturbing activity, in their proper sequence, and maintained until permanent protection is established.
- C. The limit of the area of any earthwork operations in progress shall be commensurate with the Contractor's capability and progress in keeping the finished grading, mulching, seeding, and other such permanent control measures current and in accordance with the accepted schedule for construction phasing. Should seasonal limitations make such coordination unrealistic, as determined by the COR, temporary erosion control measures shall be provided immediately by the Contractor at no expense of the Owner.
- D. Temporary erosion control measures shall be used to correct conditions which develop during construction that are needed prior to installation of permanent control features, or that are temporarily needed to control erosion that develops during normal

- construction practices, but are not associated with permanent control features on the project.
- E. The Contractor shall incorporate all permanent erosion control features (stabilization) into the project at the earliest practical time to minimize the need for temporary controls.
 - F. A stabilized construction entrance (SCE) shall be installed and maintained at any point where construction vehicles enter a public right-to-way, street or parking area. The SCE shall be used to eliminate mud from the construction area onto public right-of-way. The SCE shall be constructed as shown on the Drawings. Any mud or debris tracked on streets shall be cleaned up immediately.
 - G. Dust Control: The Contractor shall provide a commercial grade; enclosed broom mechanical street sweeper to control sediment and/or dust that is tracked on to the adjacent streets. The street sweeper shall be equipped with a water storage tank to wet the area prior to sweeping. Where on site controls do not prevent material from being tracked on to adjacent streets, the street sweeper shall be used to clean the adjacent streets immediately. In addition, at a minimum, the adjacent streets shall be swept at the end of each week or as directed by the Engineer.
 - H. Any disturbed or stockpiled areas that will be left exposed more than 14 days or less according to State NPDES General Stormwater Permits shall immediately receive temporary seeding. Mulch/straw shall be used if the season prevents the establishment of a temporary cover. Disturbed areas shall be limed and fertilized prior to temporary seeding.
 - I. Slopes shall be permanently stabilized as shown on Drawings. Any slopes that erode easily shall be mulched. Any slopes deeper than 3:1 or steeper or as indicated on Drawings shall be protected with Erosion Control Blanket per specifications.
 - J. Discharge from dewatering operations for the excavated areas shall not be directed to surface waters without first properly removing the suspended sediment through filtration and/or settlement. The Contractor shall obtain any required permits associated with dewatering activities.

- K. Silt fence shall be installed at locations on the Drawings and any additional locations necessary for proper sediment control. The Contractor shall maintain the silt fence until the project is stabilized and shall remove and dispose of the silt fence and silt accumulation when 1/3 the height of the fence is reached.
- L. Soil erosion and sediment control shall include but not be limited to the approved measures. The Contractor shall be responsible for providing all additional measures that may be necessary to accomplish the intent of the Drawings.
- M. Comply with all other requirements of authorities having jurisdiction.
- N. Soil Stabilization:
 - 1. Soil stabilization seeding shall consist of the application of the following materials in quantities as further described herein for stockpiles and disturbed areas left inactive for more than 14 days.
 - a. Seed
 - b. Mulch.
 - c. Maintenance.

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SECTION 32 12 16
ASPHALT PAVING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This work shall cover the composition, mixing, construction upon the prepared subgrade, and the protection of hot asphalt concrete pavement. The hot asphalt concrete pavement shall consist of an aggregate or asphalt base course and asphalt surface course constructed in conformity with the lines, grades, thickness, and cross sections as shown. Each course shall be constructed to the depth, section, or elevation required by the drawings and shall be rolled, finished, and approved before the placement of the next course.

1.2 INSPECTION OF PLANT AND EQUIPMENT

- A. The COR shall have access at all times to all parts of the material producing plants for checking the mixing operations and materials and the adequacy of the equipment in use.

1.3 ALIGNMENT AND GRADE CONTROL

- A. The Contractor's Registered Professional Land Surveyor shall establish and control the pavement (aggregate or asphalt base course and asphalt surface course) alignments, grades, elevations, and cross sections as shown on the Drawings.

1.4 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
1. Data and Test Reports:
 - a. Aggregate Base Course: Sources, gradation, liquid limit, plasticity index, percentage of wear, and other tests required by State Highway Department.
 - b. Asphalt Base/Surface Course: Aggregate source, gradation, soundness loss, percentage of wear, and other tests required by State Highway Department.
 - c. Job-mix formula.
 2. Certifications:
 - a. Asphalt prime and tack coat material certificate of conformance to State Highway Department requirements.
 - b. Asphalt cement certificate of conformance to State Highway Department requirements.
 3. Job-mix certification - Submit plant mix certification that mix equals or exceeds the State Highway Specification.

4. One copy of State Highway Department Specifications.
5. Provide MSDS (Material Safety Data Sheets) for all chemicals used on ground.

PART 2 - PRODUCTS

2.1 GENERAL

- A. Aggregate base and asphalt concrete materials shall conform to the requirements of the following and other appropriate sections of the latest version of the State Highway Material Specifications, including amendments, addenda and errata. Where the term "Engineer" or "Commission" is referenced in the State Highway Specifications, it shall mean the Engineer.

2.2 ASPHALT

- A. Binder Course: NYSDOT 402.258302
- B. Top Course: NYSDOT 402.128302
- C. Shim Course: NYSDOT 402.058302.
- D. Truing and Leveling Course: NYSDOT 402.018302.
- E. Tack Coat: Emulsified asphalt, ASTM D977 NYSDOT 702-90.

PART 3 - EXECUTION

3.1 GENERAL

- A. The Asphalt Concrete Paving equipment, weather limitations, job-mix formula, mixing, construction methods, compaction, finishing, tolerance, and protection shall conform to the requirements of the appropriate sections of the State Highway Specifications for the type of material specified.

3.2 MIXING ASPHALTIC CONCRETE MATERIALS

- A. Provide hot plant-mixed asphaltic concrete paving materials.
 1. Temperature leaving the plant: 143 degrees C(290 degrees F) minimum, 160 degrees C(320 degrees F) maximum.
 2. Temperature at time of placing: 138 degrees C(280 degrees F) minimum.

3.3 SUBGRADE

- A. Shape to line and grade and compact with self-propelled rollers.
- B. All depressions that develop under rolling shall be filled with acceptable material and the area re-rolled.
- C. Soft areas shall be removed and filled with acceptable materials and the area re-rolled.
- D. Should the subgrade become rutted or displaced prior to the placing of the subbase, it shall be reworked to bring to line and grade.
- E. Proof-roll the subgrade with maximum 45 tonne (50 ton) gross weight dump truck as directed by VA COR or VA Contracting Officer. If pumping,

pushing, or other movement is observed, rework the area to provide a stable and compacted subgrade.

3.4 BASE COURSES

- A. Subbase (when required):
 - 1. Spread and compact to the thickness shown on the drawings.
 - 2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
 - 3. After completion of the subbase rolling there shall be no hauling over the subbase other than the delivery of material for the top course.
- B. Base:
 - 1. Spread and compact to the thickness shown on the drawings.
 - 2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
 - 3. After completion of the base rolling there shall be no hauling over the base other than the delivery of material for the top course.
- C. Thickness tolerance: Provide the compacted thicknesses shown on the Drawings within a tolerance of minus 0.0mm (0.0") to plus 12.7mm (0.5").
- D. Smoothness tolerance: Provide the lines and grades shown on the Drawings within a tolerance of 5mm in 3m (3/16 inch in ten feet).
- E. Moisture content: Use only the amount of moisture needed to achieve the specified compaction.

3.5 PLACEMENT OF ASPHALTIC CONCRETE PAVING

- A. Remove all loose materials from the compacted base.
- B. Apply the specified prime coat, and tack coat where required, and allow to dry in accordance with the manufacturer's recommendations as approved by the Architect or Engineer.
- C. Receipt of asphaltic concrete materials:
 - 1. Do not accept material unless it is covered with a tarpaulin until unloaded, and unless the material has a temperature of not less than 130 degrees C (280 degrees F).
 - 2. Do not commence placement of asphaltic concrete materials when the atmospheric temperature is below 10 degrees C (50 degrees F), not during fog, rain, or other unsuitable conditions.
- D. Spreading:
 - 1. Spread material in a manner that requires the least handling.
 - 2. Where thickness of finished paving will be 76mm (3") or less, spread in one layer.

E. Rolling:

1. After the material has been spread to the proper depth, roll until the surface is hard, smooth, unyielding, and true to the thickness and elevations shown on the drawings.
2. Roll in at least two directions until no roller marks are visible.
3. Finished paving smoothness tolerance:
 - a. No depressions which will retain standing water.
 - b. No deviation greater than 3mm in 1.8m (1/8" in six feet).

3.6 PROTECTION

- A. Protect the asphaltic concrete paved areas from traffic until the top course is set and cured.

3.7 FINAL CLEAN-UP

- A. Remove all debris, rubbish, and excess material from the work area.

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SECTION 32 31 13
CHAIN LINK FENCES AND GATES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This work consists of all labor, materials, and equipment necessary for furnishing and installing chain link fence, gates and accessories in conformance with the lines, grades, and details as shown.

1.2 MANUFACTURER'S QUALIFICATIONS

- A. Fence, gates, and accessories shall be products of manufacturers regularly engaged in manufacturing items of type specified.

1.3 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES, furnish the following:
1. Manufacturer's Literature and Data: Chain link fencing, gates and all accessories.
 2. Manufacturer's Certificates: Zinc-coating complies with specifications.
- B. Shop Drawings for the chain link fence section to be installed as shown on the site layout plan.
- C. Certification that fence alignment meets requirements of contract documents.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
- | | |
|---------------|--|
| A121-07..... | Metallic Coated Carbon Steel Barbed Wire |
| A392-07..... | Zinc-Coated Steel Chain-Link Fence Fabric |
| A491-11..... | Aluminum Coated Steel Chain Link Fence Fabric |
| A817-07..... | Metal-Coated Steel Wire for Chain-Link Fence
Fabric and Marcellled Tension Wire |
| C94-12..... | Ready-Mixed Concrete |
| F567-11a..... | Installation of Chain-Link Fence |
| F626-08..... | Fence Fittings |

F1043-11a.....Strength and Protective Coatings on Metal
Industrial Chain-Link Fence Framework
F1083-10.....Pipe, Steel, Hot-Dipped Zinc-Coated
(Galvanized) Welded, for Fence Structures.

C. Federal Specifications (Fed. Spec.):

FF-P-110J.....Padlock, Changeable Combination

PART 2 - PRODUCTS

2.1 GENERAL

- A. Materials shall conform to the above referenced publications for ferrous metals, zinc-coated; and detailed specifications forming the various parts thereto; and other requirements specified herein. Zinc-coat metal members (including fabric, gates, posts, rails, hardware and other ferrous metal items) after fabrication shall be reasonably free of excessive roughness, blisters and sal-ammoniac spots.

2.2 CHAIN-LINK FABRIC

- A. Steel Chain Link Fabric: 2in. mesh, 9 gauge (Core) 7'± high or match existing, twisted top selvage and knuckled bottom selvage.
1. Zinc-Coated Steel Fabric: hot dipped galvanized before or after weaving.
 - a. Class 2 - 2.0 oz/ft² (610 g/m²)
 2. Fabric selvage: Standard fabric selvage for 2 in (50 mm) mesh 72 in. (1.8 m) high and over is knuckle finish at one end, twist at the other, K&T. Fabric less than 72 in (1.8 m), knuckle finish top and bottom.
 3. Vinyl Privacy Slats: All Fencing is to have vinyl privacy slats installed within the fabric. The color of the privacy slats is to be approved by the VA.

2.3 STEEL FENCE FRAMEWORK

- A. Round steel pipe and rail: Group IA Heavy Industrial Fence Framework, schedule 40 galvanized pipe. Exterior zinc coating Type A, interior zinc coating Type A. Intermediate Strength Grade. Line post: 2-1/2"
1. End, Corner, Pull post: size 2-1/2".
 2. Brace rails, top, bottom, and intermediate rails, 1.660 in. (42.2 mm) OD, 2.27 lb./ft.
 3. [3.38 kg/m].

2.4 TENSION WIRE

- A. Metallic Coated Steel Marcellled Tension Wire: 7 gauge (0.177 in.) (4.50 mm) marcellled wire
1. Type II Zinc-Coated Class 5 - 2.0 oz/ft² (610 g/m²)
 2. Type III Zinc-5% Aluminum-Mischmetal Alloy Coated Steel Fabric
Class 1 - 0.6 oz/ft² (183 g/m²) Class 2 - 1.0 oz/ft² (305 g/m²)

2.5 FITTINGS

- A. Tension and Brace Bands: Galvanized pressed steel, minimum steel thickness of 12 gauge (0.105 in.) (2.67 mm), minimum width of 3/4 in. (19 mm) and minimum zinc coating of 1.20 oz/ft² (366 g/m²). Bands supplied with 5/16 in. (7.94 mm) or 3/8 in. (9.53 mm) galvanized steel carriage bolts.
- B. Terminal Post Caps, Line Post Loop Tops, Rail and Brace Ends, Boulevard Clamps, Rail Sleeves: Pressed steel galvanized after fabrication having a minimum zinc coating of 1.20 oz/ft² (366 g/m²).
- C. Truss Rod Assembly: 3/8 in. (9.53 mm) diameter steel truss rod with a pressed steel tightener, minimum zinc coating of 1.2 oz/ft² (366 g/m²), assembly capable of withstanding a tension of 2,000 lbs. (970 kg).
- D. Tension Bars: Galvanized steel one-piece length 2 in. (50 mm) less than the fabric height. Minimum zinc coating 1.2 oz. /ft² (366 g/m²).
1. Bars for 2 in. (50 mm) and 1 3/4 in. (44 mm) mesh shall have a minimum cross section of 3/16 in. (4.8 mm) by 3/4 in. (19 mm).
 2. Bars for 1 in. (25 mm) mesh shall have a cross section of 1/4 in. (6.4 mm) by 3/8 in. (9.5 mm).
 3. Bars for small mesh 3/8 in. (10 mm), 1/2 in. (13 mm) and 5/8 in. (16 mm) shall be attached (sandwiched) to the terminal post using a galvanized steel strap having a minimum cross section of 2 in. (51 mm) by 3/16 in. (4.8 mm) with holes spaced 15 in. (381 mm) on center to accommodate 5/16 in. (7.9 mm) carriage bolts which are to be thru bolted thru the strap the mesh and thru the terminal post.

2.6 TIE WIRE AND HOG RINGS

- A. Tie Wire and Hog Rings: Galvanized minimum zinc coating 1.20 oz/ft² (366 g/m²) 9 gauge (0.148) (3.76 mm) steel wire. Polymer coated; match the coating, class and color to that of the chain link fabric.

2.7 SWING GATES

- A. Swing Gates: Double swing gate with 10 ft. opening by 7± ft. high or match existing. Galvanized steel welded fabrication. Gate frame members 1.900 in. OD (48.3 mm) Group IA F1083 schedule 40 pipe Frame members

spaced no greater than 8 ft. (2440 mm) apart vertically and horizontally. Welded joints protected by applying zinc-rich paint. Positive locking gate latch fabricated of 5/16 in. (7.9 mm) thick by 1 3/4" (44.45 mm) pressed steel galvanized after fabrication. Galvanized malleable iron or heavy gauge pressed steel post and frame hinges. Match gate fabric to that of the fence system. Gateposts 4 in. OD. Polymer coated gate frames and gateposts; match the coating type and color to that specified for the fence framework or as per the existing fencing on site. Moveable parts such as hinges, latches and drop rods may be field coated using a liquid polymer touch up. All gate fence fabric is to have vinyl privacy slats installed of which is to be a color that is approved by the VA.

2.8 CONCRETE

- A. Concrete for post footings shall have a 28-day compressive strength of 3,000 psi (25.8 MPa).

PART 3 EXECUTION

3.1 CLEARING FENCE LINE

- A. Clearing: Surveying, clearing, grubbing, grading and removal of debris for the fence line or any required clear areas adjacent to the fence. Surveying, clearing, grubbing, grading and removal of debris for the fence line or any required clear areas adjacent to the fence is included in the earthwork contractor's contract. The contract drawings indicate the extent of the area to be cleared and grubbed.

3.2 FRAMEWORK INSTALLATION

- A. Posts: Posts shall be set plumb in concrete footings. Minimum footing depth, 24 in. (609.6 mm). Minimum footing diameter four times the largest cross section of the post up to 4.00" (101.6mm) O.D. and three times the largest cross section of post greater than 4.00" (101.6mm) O.D. Gate posts require larger footings. Top of post concrete footing to be 6 inches (152 mm) below grade and crowned to shed water away from the post. Line posts installed at intervals not exceeding 10 ft. (3.05 m) on center.
- B. Top rail: When specified, install 21 ft. (6.4 m) lengths of rail continuous thru the line post or barb arm loop top. Splice rail using top rail sleeves minimum 6 in. (152 mm) long. The rail shall be secured to the terminal post by a brace band and rail end. Bottom rail or intermediate rail shall be field cut and secured to the line posts

using boulevard bands or rail ends and brace bands. Fences 12 feet (3.66 m) high or higher require mid rail.

- C. Terminal posts: End, corner, pull and gate posts shall be braced and trussed for fence 6 ft. (1.8 m) and higher and for fences 5 ft. (1.5 m) in height not having a top rail.
- D. Tension wire: Shall be installed 4 in. (102 mm) up from the bottom of the fabric. Fences without top rail shall have a tension wire installed 4 in. (102 mm) down from the top of the fabric. Tension wire to be stretched taut, independently and prior to the fabric, between the terminal posts and secured to the terminal post using a brace band. Secure the tension wire to the chain link fabric with a 9 gauge hog rings 18 in. (457 mm) on center and to each line post with a tie wire. Install the top tension wire through the barb arm loop for fences having barbed wire and no top rail.

3.3 CHAIN LINK FABRIC INSTALLATION

- A. Chain Link Fabric: Install fabric to outside of the framework. Attach fabric to the terminal post by threading the tension bar through the fabric; secure the tension bar to the terminal post with tension bands and 5/16 in. (8 mm) carriage bolts spaced no greater than 12 inches (305 mm) on center. Small mesh fabric less than 1 in. (25 mm), attach to terminal post by sandwiching the mesh between the post and a vertical 2 in. wide (50 mm) by 3/16 in. (5 mm) steel bar using carriage bolts, thru bolted thru the bar, mesh and post spaced 15 in. (381 mm) on center. Chain link fabric to be stretched taut free of sag. Fabric to be secured to the line post with tie wires spaced no greater than 12 inches (305 mm) on center and to rail spaced no greater than 18 inches (457 mm) on center. Secure fabric to the tension wire with hog rings spaced no greater than 18 inches (457 mm) apart.
- B. Tie wire shall be wrapped around the post or rail and attached to the fabric wire picket on each side by twisting the tie wire around the fabric wire picket two full turns. Excess wire shall be cut off and bent over to prevent injury. The installed fabric shall have a ground clearance on no more than 2 inches (50 mm).

3.4 GATE INSTALLATION

- A. Double Swing Gates: Installation of swing gates and gateposts in compliance with ASTM F567. Direction of swing shall be outward. Gates shall be plumb in the closed position having a bottom clearance of 3 in. (76 mm) grade permitting. Hinge and latch offset opening space from

the gate frame to the post shall be no greater than 3 in. (76 mm) in the closed position. Double gate drop bar receivers shall be set in a concrete footing minimum 6 in. (152 mm) diameter 24 in. (610 mm) deep. Gate leaf holdbacks shall be installed for all double gates.

3.5 NUTS AND BOLTS

A. Bolts: Carriage bolts used for fittings shall be installed with the head on the secure side of the fence. All bolts shall be peened over to prevent removal of the nut.

3.6 ELECTRICAL GROUNDING

A. Grounding: Grounding of fencing is required. A licensed electrical contractor shall install grounding.

3.7 CLEAN UP

A. Clean Up: The area of the fence line shall be left neat and free of any debris caused by the installation of the fence.

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SECTION 33 08 00
COMMISSIONING OF SITE UTILITY SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 31.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning the Facility site utilities systems, related subsystems and related equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.
- B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in Division 31 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 31, is required in cooperation with the VA and the Commissioning Agent.
- B. The Facility site utilities systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements.

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

- A. Commissioning of Site Utility systems will require inspection of individual elements of the site utility systems construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning plan to schedule site utility systems inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the

type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 31 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

- A. Training of the VA operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 19 00. The instruction shall be scheduled in coordination with the VA COR after

submission and approval of formal training plans. Refer to Section 01
91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 31 Sections for
additional Contractor training requirements.

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SECTION 33 40 00
STORM SEWER UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies materials and procedures for construction of outside, underground storm sewer systems that are complete and ready for operation. This includes piping, structures and all other incidentals.

1.2 ABBREVIATIONS

- A. HDPE: High-density polyethylene.

1.3 DELIVERY, STORAGE, AND HANDLING

- A. Do not store plastic stormwater inlets, pipe, and fittings in direct sunlight.
- B. Handle stormwater inlets according to manufacturer's written rigging instructions.

1.4 COORDINATION

- A. Coordinate connection to storm sewer main with the Public Agency providing storm sewer off-site drainage.
- B. Coordinate exterior utility lines and connections to building services up to the actual extent of building wall.

1.5 QUALITY ASSURANCE:

- A. Products Criteria:
 - 1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
 - 2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

1.6 SUBMITTALS. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.

- A. Manufacturers' Literature and Data shall be submitted, as one package, for pipes, fittings and appurtenances, including jointing materials, hydrants, valves and other miscellaneous items.

1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
- D448-08.....Sizes of Aggregate for Road and Bridge Construction
 - D698-07e1.....Laboratory Compaction Characteristics of Soil Using Standard Effort (12 400 ft-lbf/ft³ (600 kN-m/m³))
 - D1056-07.....Flexible Cellular Materials—Sponge or Expanded Rubber
 - D2321-11.....Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications
 - D3350-10.....Polyethylene Plastics Pipe and Fittings Materials
 - D4101-11.....Polypropylene Injection and Extrusion Materials
 - F477-10.....Elastomeric Seals (Gaskets) for Joining Plastic Pipe
 - F714-10.....Polyethylene (PE) Plastic Pipe (SDR-PR) Based on Outside Diameter
 - F1417-11.....Installation Acceptance of Plastic Gravity Sewer Lines Using Low-Pressure Air
 - F1668-08.....Construction Procedures for Buried Plastic Pipe
- C. American Association of State Highway and Transportation Officials (AASHTO):
- M252-09.....Corrugated Polyethylene Drainage Pipe
 - M294-10.....Corrugated Polyethylene Pipe, 12 to 60 In. (300 to 1500 mm) Diameter
- D. National Stone, Sand and Gravel Association (NSSGA): Quarried Stone for Erosion and Sediment Control

1.8 WARRANTY

- A. The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance. Further, the Contractor will furnish all manufacturers' and suppliers' written

guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. Standardization of components shall be maximized to reduce spare part requirements. The Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

2.2 HDPE PIPE AND FITTINGS

- A. Corrugated HDPE drainage pipe and fittings shall be ADS N-12 ST IB (per AASHTO) smooth interior with annular exterior corrugations and a Manning's "n" value of 0.012 high-density polyethylene pipe (HDPE) as manufactured by Advanced Drainage Systems (ADS), or approved equal. Pipe shall have an integral soil tight gasketed bell and spigot.
- B. 4 inch through 11 inches conforming to AASHTO M252 Type S.

2.3 NONPRESSURE TRANSITION COUPLINGS

- A. Comply with ASTM C1173, elastomeric, sleeve-type, reducing or transition coupling, for joining underground non-pressure piping. Include ends of same sizes as piping to be joined, and corrosion-resistant-metal tension band and tightening mechanism on each end.
- B. Sleeve Materials
 - 1. For concrete pipes: ASTM C443, rubber.
 - 2. For plastic pipes: ASTM F477, elastomeric seal or ASTM D5926, PVC.
 - 3. For dissimilar pipes: ASTM D5926, PVC or other material compatible with pipe materials being joined.
- C. Unshielded, Flexible Couplings: Couplings shall be an elastomeric sleeve with corrosion-resistant-metal tension band and tightening mechanism on each end.
- D. Shielded, flexible couplings shall be elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.
- E. Ring-Type, flexible couplings shall be elastomeric compression seal with dimensions to fit inside bell of larger pipe and for spigot of smaller pipe to fit inside ring.

2.4 PLASTIC AREA DRAINAGE BASINS

A. General Requirements for Plastic Area Drainage Basins:

1. Modular system of plastic area drainage basin, grates, and appurtenances - Nyloplast 15" Drain Basin with Standard Integrated H-20 Load Rated Ductile Iron Frame and Grate, or approved equal. Top-Loading Classification(s) shall be Heavy Duty.
2. Designed so grates fit into frames without rocking or rattling.
3. Number of units required to form total lengths indicated.

2.5 WARNING TAPE

- A. Standard, 4-Mil polyethylene 3 inch (76 mm) wide tape detectable type, purple with black letters, and imprinted with "CAUTION BURIED STORM SEWER BELOW".

PART 3 - EXECUTION

3.1 PIPE BEDDING

- A. The bedding surface of the pipe shall provide a firm foundation of uniform density throughout the entire length of pipe. Concrete pipe requirements are such that when no bedding class is specified, concrete pipe shall be bedded in a soil foundation accurately shaped and rounded to conform with the lowest one-fourth of the outside portion of circular pipe. When necessary, the bedding shall be tamped. Bell holes and depressions for joints shall not be more than the length, depth, and width required for properly making the particular type of joint. Plastic pipe bedding requirements shall meet the requirements of ASTM D2321. Bedding, haunching and initial backfill shall be either Class IB or Class II material. Corrugated metal pipe bedding requirements shall conform to ASTM A798.

3.2 PIPING INSTALLATION

- A. Drawing plans and details indicate general location and arrangement of underground storm drainage piping. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.
- B. Install piping with 30 inch (915 mm) minimum cover as shown on the Drawings.
- C. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings

according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.

1. Do not lay pipe on unstable material, in wet trench or when trench and weather conditions are unsuitable for the work.
 2. Support pipe on compacted bedding material. Excavate bell holes only large enough to properly make the joint.
 3. Inspect pipes and fittings, for defects before installation. Defective materials shall be plainly marked and removed from the site. Cut pipe shall have smooth regular ends at right angles to axis of pipe.
 4. Clean interior of all pipe thoroughly before installation. When work is not in progress, open ends of pipe shall be closed securely to prevent entrance of storm water, dirt or other substances.
 5. Lower pipe into trench carefully and bring to proper line, grade, and joint. After jointing, interior of each pipe shall be thoroughly wiped or swabbed to remove any dirt, trash or excess jointing materials.
 6. Do not walk on pipe in trenches until covered by layers of shading to a depth of 12 inches (300 mm) over the crown of the pipe.
 7. Warning tape shall be continuously placed 12 inches (300 mm) above storm sewer piping.
- D. Install gravity-flow, nonpressure drainage piping according to the following:
1. Install piping pitched down in direction of flow.
 2. Install PE corrugated sewer piping according to ASTM D2321 with gasketed joints.

3.3 REGRADING

- A. Raise or lower existing manholes and structures frames and covers in regraded areas to finish grade. Carefully remove, clean and salvage cast iron frames and covers. Adjust the elevation of the top of the manhole or structure as detailed on the drawings. Reset cast iron frame and cover, grouting below and around the frame. Install concrete collar around reset frame and cover as specified for new construction.
- B. During periods when work is progressing on adjusting manholes or structures cover elevations, the Contractor shall install a temporary cover above the bench of the structure or manhole. The temporary cover

shall be installed above the high flow elevation within the structure, and shall prevent debris from entering the wastewater stream.

3.4 CONNECTIONS TO EXISTING VA-OWNED MANHOLES

- A. Make pipe connections and alterations to existing manholes so that finished work will conform as nearly as practicable to the applicable requirements specified for new manholes, including concrete and masonry work, cutting, and shaping.

3.5 CONNECTIONS TO EXISTING PUBLIC UTILITY MANHOLES

- A. Comply with all rules and regulations of the public utility.

3.6 PLASTIC AREA DRAINAGE BASIN INSTALLATION

- A. Install as per the manufacturers recommendations.
- B. Drill 1/2" weep holes at 3" O.C. 6" below top of frame to allow for drainage at the bottom of the stone layer on site.
- C. Construct basins to sizes and shapes indicated.
- D. Set frames and grates to elevations indicated.
- E. Use Heavy-Duty, top-loading classification frames and grates.

3.7 CONNECTIONS

- A. Encase entire connection fitting, plus 6 inch (150 mm) overlap, with not less than 6 inches (150 mm) of concrete with 28-day compressive strength of 3000 psi (20.7 MPa).
- B. Make connections to existing underground structures.
 - 1. Connect piping to existing underground structures using a Kor-N-Seal flexible connector assembly, or equal, and install as per the manufacturer's recommendations.
 - 2. Protect existing piping, manholes, and structures to prevent concrete or debris from entering while making connections. Remove debris or other extraneous material that may accumulate.
- C. Pipe couplings, expansion joints, and deflection fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
 - 1. Use nonpressure-type flexible couplings where required to join gravity-flow, nonpressure sewer piping unless otherwise indicated.
 - a. Unshielded flexible couplings for same or minor difference OD pipes.
 - b. Unshielded, increaser/reducer-pattern, flexible couplings for pipes with different OD.

- c. Ring-type flexible couplings for piping of different sizes where annular space between smaller piping's OD and larger piping's ID permits installation.

- 2. Use pressure-type pipe couplings for force-main joints.

3.8 IDENTIFICATION

- A. Install green warning tape directly over piping and at outside edge of underground structures.

3.9 FIELD QUALITY CONTROL

- A. Inspect interior of piping to determine whether line displacement or other damage has occurred. Prior to final acceptance, provide a video record of all piping from the building to the municipal connection to show the lines are free from obstructions, properly sloped and joined.
 - 1. Submit separate reports for each system inspection.
 - 2. Defects requiring correction include the following:
 - a. Alignment: Less than full diameter of inside of pipe is visible between structures.
 - b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
 - c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
 - d. Infiltration: Water leakage into piping.
 - e. Exfiltration: Water leakage from or around piping.
 - 3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
 - 4. Reinspect and repeat procedure until results are satisfactory.

3.10 TESTING OF STORM SEWERS:

- A. Submit separate report for each test.
- B. Test new piping systems, and parts of existing systems that have been altered, extended, or repaired, for leaks and defects.
 - 1. Do not enclose, cover, or put into service before inspection and approval.
 - 2. Test completed piping systems according to requirements of authorities having jurisdiction.
 - 3. Schedule tests and inspections by authorities having jurisdiction with at least 24 hours advance notice.
 - 4. Submit separate report for each test.

5. Air test gravity sewers. Concrete Pipes conform to ASTM C924, Plastic Pipes conform to ASTM F1417, all other pipe material conform to ASTM C828 or C924, after consulting with pipe manufacturer. Testing of individual joints shall conform to ASTM C1103.

C. Leaks and loss in test pressure constitute defects that must be repaired. Replace leaking piping using new materials, and repeat testing until leakage is within allowances specified.

3.11 CLEANING

A. Clean interior of piping of dirt and superfluous materials. Flush with potable water.

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SECTION 48 11 23
RECIPROCATING ENGINE POWER SYSTEM

PART 1 - GENERAL

1.1 GENERAL

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes:
 - 1. Reciprocating engine CHP system.

1.3 SUBMITTALS. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.

- A. Product Data: Include performance data, operating characteristics, furnished specialties, and accessories.
- B. Shop Drawings: For Reciprocating engine and accessories. Include plans, elevations, sections, details, and attachments to other work.
- C. Wiring Diagrams: Detail power, signal, and control wiring.
- D. Source quality-control test reports.
- E. Startup service reports.
- F. Operation and Maintenance Data: For Reciprocating engine CHP unit, air cooled fluid coolers, heat exchangers, pumps, gas compressor, gas cooler and urea system, to include in emergency, operation, and maintenance manuals.
- G. Warranties: Special warranties specified in this Section.

1.4 QUALITY ASSURANCE

- A. Installer qualifications: Integrator's authorized representative who is trained and approved for installation of units required for this project.
- B. Integrator qualification: At least 2 Authorized Service Providers on staff. Project experience installing at least 30 power modules. Maintain a service center capable of 24-hour per day, 7 day per week response capability.
- C. Manufacturer qualifications: Manufacturer's products shall have no less than 5 million hours of field operating experience.
- D. Compliance with NFPA 70 (NEC).
- E. Integrated protective relaying. Comply with UL 1741 and IEEE 1547.1.
- F. Reciprocating engine exhaust emissions: Comply with applicable New York State and local government requirements.

- G. Noise emissions: Comply with applicable state and local government requirements. Comply with VA Noise Standards. Sound level shall not exceed 65 dBA measured at 23 feet.
- H. The installation shall conform to the manufacturer's instructions, applicable local, state and federal codes and associated National Board requirements.
- I. The equipment shall be new and fabricated from new materials. The equipment shall be free from defects in materials and workmanship.
- J. The COR shall be given the opportunity to witness factory testing. All travel costs for the COR would be at the governments expense.

1.5 SPECIFICATION

- A. Contractor shall, in accordance with the plans, furnish and install one
 - (1) A packaged CHP system for outdoor use. It shall be powered by a natural gas internal combustion engine and provide 1,005 kW of 3 phase, 60 Hz, 0.80 PF, AC grid-connected electrical power at 40.1% (LHV) efficiency. It shall also output a combined engine and exhaust gas heat recovery capacity of 67,978 Btu/min, provided as 429 GPM of hot water at a maximum temperature of 194°F. The module shall also be capable of providing 1,005 kW of standalone convenience power during grid outages. The module shall be UL 2200 certified. The engine shall have a US EPA certification for stationary use.
- B. The system requires a natural gas supply of 142,663 Btu/min. The system will have on board gas compressors/boosters to provide both 45 PISG (10% of consumed gas) and 3 PSIG (90% of consumed gas) natural gas. The unit shall have an overall system efficiency of 87.7% (LHV).
- C. The CHP system shall be fully equipped with an automatic emission control system including a packaged oxidation catalyst and selective catalytic reducer. The package shall contain necessary internal piping, controls, and equipment, and be pre-piped and wired, ready for final connections to be made by the contractor to the building's electrical, hot water, and natural gas systems.
- D. CHP provider shall take full responsibility for supply of CHP system and parallel switchgear so there is a fully integrated design. CHP provider shall be the single source of responsibility for this entire system.
- E. No field assembly of the components located inside the enclosure shall be required or allowed.

1.6 QUALIFICATIONS

- A. CHP system manufacturer shall have at least twenty (20) years of experience in successfully manufacturing commercial CHP equipment.
- B. CHP system manufacturer shall have NYSERDA approval and listed in PON 2568 Attachment C (CHP Acceleration Program).
- C. CHP system manufacturer shall have in-house, factory service available within 150 miles from the facility.
- D. The basis of design for this project is the ENER-G Rudox ERM1005F. The costs of any additional engineering work required to accommodate proposed alternatives will be the contractor's responsibility.

1.7 WARRANTY

- A. The reciprocating engine CHP system shall come with pass through subsystem manufacturer's warranty that extends 12 months from start-up.
- B. Engine design life shall be at least 64,000 hours before engine overhaul.

1.8 COORDINATION

- A. Coordinate size and location of structural steel supports with structural drawings and manufacturers installation guidelines.

PART 2 - PRODUCTS

2.1 AVAILABLE MANUFACTURERS

- A. Subject to compliance with requirements, manufacturers offering reciprocating engine CHP unit that may be incorporated into the work include, but are not limited to the following: Ener-G Rudox Inc.

2.2 PHYSICAL DESCRIPTION

- A. The CHP unit, for outdoor use, shall not exceed 132" high, 132" wide, and 500" long. The exhaust, if mounted on top of the skid, shall not exceed 190" above the skid pad to ensure proper noise mitigation.
- B. The engine generator inside the CHP enclosure shall be skid-mounted on a steel base and have internal vibration isolators. Spring vibros to be equal to Seismic Zone II.
- C. The CHP system shall be enclosed in a sound attenuated outdoor enclosure and provide sound attenuation to achieve 65 dBA @ 23 feet.
- D. The front and back of the CHP enclosure will have removable acoustic hoods.
- E. The CHP unit shall have one exhaust connection to the SCR system, one urea connection, one natural gas connection, two hot water connections, two intercooler radiator connections, and electrical power connection points.
- F. The end wall of the enclosure will be removable for engine removal.

- G. The enclosure shall be equipped with emergency lighting, pursuant to applicable codes and standards, to allow for safe exit.
- H. All heat recovery equipment, emission system, power, control, and accessories shall be completely integrated and mounted as part of the CHP system.

2.3 INTERNAL COMBUSTION ENGINE

- A. The CHP unit shall have a, 12 cylinder, turbocharged and intercooled, spark-ignition, MTU GG12V4000LA2 engine. The engine shall run at a fixed speed of 1500 rpm. Provide gearbox if needed to match generator speed. Higher engine speeds are not permitted.
- B. The engine shall be using pipeline quality natural gas via an integral gas booster/compressor system compatible with the engine and natural gas supply of the facility.
- C. The engine shall be equipped with a constant speed governing control system with closed-loop control. It shall include a magnetic pick-up for measuring speed and an electrically actuated throttle body.
- D. The engine shall be equipped with a Woodward TecJet air/fuel ratio system for maintaining proper engine performance. Exhaust after treatment shall be provided by a packaged oxidation catalyst and SCR system.
- E. The emissions control system shall reduce engine exhaust emissions to at least 0.5 g/BHP-hr NO_x, 0.30 g/BHP-h CO, and 0.50 g/BHP-h NMHC.
- F. The engine shall be provided with an Altronic CPU-95 Ignition system that monitors spark energy of each cylinder and automatically adjusts spark for long life and proper performance. The spark energy shall have multiple alarms to indicate abnormal spark conditions. Any substitute for the CPU-95 shall have all the features equal to the lugs.
- G. The engine shall be equipped with an Altronic detonator monitor on each cylinder and a control to monitor detonation. The control shall display cylinder values and protect abnormal conditions. Included shall be control to reduce engine power to a safe condition as a pre-alarm, and then shut down if detonation level persists at high levels.
- H. The engine shall be a US EPA certified engine with completed certification issued by US EPA.
- I. The fuel consumption of the engine shall not exceed 8,518 BTU/KWhr (LHV) while operating at 100% load and 85°F air intake temperature.

- J. The CHP unit manufacturer shall provide assistance to the owner, engineer, and installing contractor during the emissions permitting process, and during initial emissions source-testing, although responsibility for obtaining the permit and conducting any engine source-testing is by others.

2.4 COUPLING

- A. The 2 Bearing generator shall be close coupled to the engine flywheel housing.
- B. The generator shaft shall be connected to the engine flywheel via a flexible coupling that is torsionally compatible with the engine and approved by the engine manufacturer.
- C. The coupling shall have replaceable rubber elements.
- D. The coupling shall be attached to the generator shaft via an easily removable mechanical assembly. Heat shrink type connections that require heating for coupling field removal is not accepted.

2.5 INTEGRAL HEAT RECOVERY SYSTEM

- A. The CHP system shall be equipped with a pressurized closed-loop hydronic heat recovery system integral to the module. This system shall transfer thermal energy from the engine's water jacket and exhaust gas heat exchanger to the facility's hot water system. The exhaust outlet shall be flanged and the exhaust temperature shall not exceed 248 °F. All the components shown on the mechanical gas engine flow diagram that are located within the CHP enclosure in addition to all items outlined in this specification shall be provided by the CHP manufacturer.
- B. The system shall be fitted from the factory with a 429 GPM secondary loop pump, a thermostatic control valve for maintaining a minimum engine coolant temperature, a flow balancing valve, a water pressure relief valve, and sensors for return and leaving water temperatures. The pump shall be sized to handle the facility head pressure (60 FT. Head) plus any additional head pressure of the CHP system.

2.6 SHIP-LOOSE ACCESSORIES

- A. A 1000 gallon urea tank and the associated pump for the SCR system will be supplied by the factory, shipped-loose, and installed by the contractor.
- B. A dump radiator shall be supplied by the CHP supplier, shipped-loose, and installed by the contractor in the building hot water system. Additionally, an intercooler heat rejection radiator shall be supplied

loose and installed by the contractor. Both of these radiators shall come equipped with all controls for variable speed fans to only run at the required speed based on ambient temperature and load.

- C. The radiators shall not exceed 54.62" high, 48.92" wide, and 254.9" long, and will have a free field sound level not to exceed 65 dB (A) at 3 ft. from any side.
- D. The CHP enclosure roof mounted components shall ship loose but will have been previously assembled at the factory for testing.

2.7 OPERATING MODES

- A. The engine shall be capable of operating in three load management modes:
 - 1. Normal (Base Load) Mode: Engine shall operate to generate power according to the stored (user definable) demand setting.
 - 2. Load Following Mode: Engine shall track the local electrical loads and shall operate when the user definable utility power setpoint (adjustable) is reached. The engine shall operate to supply power when demand exceeds the utility power setpoint up to its maximum power generation capability. When power demand is less than the utility power setpoint the engine shall stop producing power.
 - 3. Time of Use Mode: Engine shall operate based on pre-determined (user definable) schedule of hours and power demand.
- B. Engines shall be capable of operating in 2 modes as directed by the user and selectable through the equipment control panel. Engines shall be capable of operating in a Thermal priority and Power Setpoint mode.
 - 1. Thermal Priority Mode: Engine shall operate to satisfy needs of the heat recovery system by increasing power demand until heat recovery system setpoint is satisfied.
 - 2. Power Setpoint Mode: Engine shall operate to supply power to user defined (adjustable) power levels.

2.8 Electric Starting System

- A. The engine driver shall have a 125 volt electric start system, which shall be complete with automatic disengaging starting motor, batteries, battery rack and charger. The starter motor shall be easily accessible for maintenance and replacement.
- B. The engine shall use a heavy duty starter with a high duty cycle. Cranking limiter time-outs shall allow for 15 seconds crank followed by 15 seconds rest for a minimum of 3 cranking cycles (75 seconds) or a

continuous crank of 45 seconds without overheating. Failure to start shall be alarmed.

- C. Heavy duty, maintenance free, starter batteries compliant with the starting and temperature specifications shall be provided. The batteries shall be lead-acid type and have a discharge capacity of sufficient rating to supply the currents required by the starter motor. The Vendor shall demonstrate that the batteries shall be mounted on a corrosion resistant mounting structure with sufficient clearance for adequate ventilation. (E.g. PVC coated angle iron frames of sufficient size to allow a 2-inch clearance between units for ventilation.) Batteries shall be supplied with an electric warming blanket for cold weather starting.
- D. The battery charger input voltage shall be 120V, 60Hz, 1-phase, with output of at least 10 Amp at 125VDC. The battery charger shall be dual rate and have self-adjusting stepless control characteristics to ensure constant voltage and current limiting features to prevent battery drying under float conditions. The battery charger shall be equipped with LED annunciation for low/high DC volts, charger and AC failure alarms, with separate dry contacts for remote alarms, as well as a charging rate ammeter and output voltmeter.
- E. The charger shall be circuit breaker protected on the AC input and DC output and shall be housed on the generator package suitably mounted close to the batteries.

2.9 Engine Speed Control

- A. Engine speed control shall utilize an electronic governor located within the Vendor supplied Engine Package.
- B. The electronic speed control governor shall be capable of maintaining the system frequency within +/-2.5% of 60 hertz, regardless of the system load and system operating conditions and will provide stable load control when loading or unloading.
- C. The electronic governor shall be a Woodward 2301A or equivalent.
- D. An over-speed trip independent of the governor system shall be provided.

2.10 General Electrical Requirements

- A. The Owner will provide a single 480 V, 3 phase supply to the Engine equipment. The Vendor shall provide one main safety isolating disconnect switch for the power supply.

- B. The safety isolating disconnect switch (Square D or equiv.) shall be UL listed and installed in NEMA type 12 enclosure located in the Engine electrical room adjacent to the Engine. Protection and Control Panel. The safety switch shall be heavy duty, quick-make, quick-break, non-teasible with positive action mechanisms. All current carrying parts shall be silver plated and the cable lugs shall be suitable for copper wiring. The switch shall have dual-purpose cover interlock, visible blades and line terminal shields.
- C. The Vendor shall also supply a 480:120/208 V three phase, dry type transformer and 120/208 V panelboard for supplying the 120/208 Volt Engine equipment loads, or whatever the vendor recommends for the power supply. 208Vac can also be provided.
- D. Dry-type transformers shall be as follows:
- | | |
|----------------------------|-------------------------------|
| 1. Type | Dry, energy efficient |
| 2. Rating | Sized per main breaker rating |
| 3. Insulation class rating | 220oC |
| 4. Temperature rise | 115oC |
- E. Insulation material Flame retardant
- F. Winding material Copper, wound
- G. Enclosure type NEMA 2, drip proof
- H. Panelboards (Square D NQOD or equiv.) shall be dead front type, UL listed, with copper main bus complete with main circuit breakers and supplied complete with branch circuit breakers, neutral and ground busses. Panelboards and breakers shall have a short circuit rating not less than 10,000 amps RMS Sym.
- I. For maintenance purposes receptacles shall be provided in the Protection and Control panel conveniently located for safe access. These shall be GFCI receptacles; UL listed and be industrial specification grade, face molded of high impact chemical-resistant nylon with heavy duty corrosion resistant steel yoke, brass and nickel plated. Receptacles shall be suitable for the designated area classification. Receptacles shall be 20 amp minimum, duplex or single as indicated on the drawings. Receptacles shall have screw terminals which accept up to #10 AWG, copper only wiring and shall have a one piece grounding system.
- J. A weather proof emergency stop P/B shall be provided on the outside of the generator package adjacent the EMCP panel. This shall be mounted

in a tamper proof break-glass type enclosure and activation shall immediately stop all components of the package.

2.11 Generator

- A. The Generator provided shall be of proven design, closed coupled, drip proof and guarded, forced air cooled and constructed to NEMA 1 requirements. The generator supplier shall have proven experience with generators of 1000 kW and larger at 480V and direct connected to Gas engines and provide experience lists of installed and operating units.
- B. The generator shall be synchronous type, 3-phase, 60 hertz, 480V nominal voltage, Wye-connected with dual bearing, and four-pole salient type c/w amortisseur windings in accordance with NEMA-MG1. It shall be capable of delivering rated KVA at 60 Hz and 0.8 power factor over a range of +/- 5% of nominal voltage and shall be stator limited. The windings shall be designed to minimize harmonics that influence telephone communications.
- C. Generator shall have as a minimum UL1446 recognized Class H, non-hygroscopic, insulation system, but shall be designed for a maximum Class B temperature rise when running at full load with an ambient of 100°F.
- D. Generator continuous output kW rating shall be not less than the maximum continuous shaft output from the engine, at an ambient of 100°F.
- E. Generator rotor and stator windings and leads shall be electrolytic copper and be maximum short circuit level braced.
- F. The windings shall be random wound and shall be impregnated with a triple dip thermo-setting moisture, oil and acid resisting polyester varnish, or vacuum impregnated with a special polyester resin and heavy coat of anti-tracking varnish for additional protection against moisture or condensation.
- G. Bearings shall be insulated to prevent shaft circulation currents.
- H. Two (2) resistance temperature detectors (100 ohm RTD) shall be provided in each phase of the stator windings and wired to a dedicated termination box on the casing.
- I. One 100 ohm RTD, as a minimum, shall be provided for each generator bearing.
- J. Anti-condensation heaters with thermostat shall be provided and wired to a dedicated termination box on the casing. Maximum supply voltage

- is 208V. Heaters shall be automatically de-energized when the engine is running and re-energized when the engine is shutdown.
- K. Stator frame shall be rigid fabricated steel construction.
 - L. Core laminations shall be low loss and be insulated to prevent eddy currents.
 - M. Coil surfaces are to be protected against corona discharges using conducting or semi-conducting paint or approved equivalent.
 - N. The rotor shaft shall be machined from a steel forging. The hub may be integrally forged or be separately fabricated and be bolted on to a flange forged with the shaft.
 - O. Rotor coils shall be heated and consolidated under hydraulic pressure to ensure no shrinkage will occur under running conditions. Resin bonded glass tape and resin bonded boards shall be used. Coils and poles shall be baked to provide a solid bonded unit.
 - P. Fully interconnected damper windings shall be provided to ensure satisfactory parallel running of this unit with the Utility or any future units.
 - Q. The Engine shall be carefully balanced to withstand, without damage the potential over speeds to which it may be subjected (i.e. a full load rejection).
 - R. Bearing pedestals shall be split to permit inspection and removal. Lubrication shall be oil ring, using not less than two rings per bearing. Oil seals shall guarantee no leakage of oil into the generator.
 - S. Cooling shall be provided by a shaft coupled centrifugal fan.
 - T. The generator shall be provided with three-phase current transformers in both the line and neutral connections to the generator as indicated on the Drawings. Neutral connection current transformers will be used for generator differential protection relaying to be provided by others.
 - U. All bolted power lead connections shall be tinned and be secured with not less than two bolts.
 - V. All securing bolts and units shall be locked to prevent them from coming loose.

2.12 Exciter

- A. The excitation system shall be brushless ac with an AC generator, permanent magnet generator (PMG) and a minimum six element diode bridge mounted on the shaft.
- B. The 3-phase Permanent Magnet Generator (PMG) shall provide the source of excitation to the exciter to increase immunity to non-linear loads and to maintain 300% of rated current for 10 seconds during short circuit conditions.
- C. Each diode shall be mounted on a heat sink and be individually fused. Non-linear resistance shall be provided on the rotor field windings to protect against negative sequence currents.
- D. The excitation system shall be sized and rated to meet the generator maximum output requirements.

2.13 Automatic Voltage Regulator

- A. The automatic voltage regulator (AVR) shall be of proven design, totally digital solid state fast response type designed to permit both manual and automatic control.
- B. The AVR shall maintain the generator terminal voltage within +/- 0.5% of any constant load between no load and full load, at any ambient within the specified range and at any power factor between 0.8 lagging and unity inclusive of a 4.5% speed variation, or, at the selected power factor.
- C. It shall include: volts per hertz regulation, three-phase sensing, over-excitation and loss of sensing protection, temperature compensation, voltage overshoot limiting on startup and shall be environmentally sealed.
- D. Field forcing capability to 40% above nominal shall be provided.
- E. Regulation drift shall be less than $\pm\frac{1}{2}\%$ from cold to 40°C ambient.
- F. Regulation response shall be suitable to maintain stable operation at all load conditions.
- G. The AVR shall permit parallel, load sharing operation of the Engine under all loading conditions (kW/KVAR).

2.14 Engine Management and Control Panel

- A. The Vendor shall provide within the package an electronic digital engine management and control panel (EMCP) that shall provide:
 - 1. Supervisory metering, archiving and displaying of all critical engine and generator operating and standby parameters.

2. Warning alarms for all fault or out of tolerance operating conditions.
 3. Indication of the cause of all shutdowns of the Engine.
 4. Over- speed and bearing & winding over-temperature protection.
 5. Digital outputs for the control of package auxiliary services such as dampers heaters etc.
 6. Operator control interface for starting, stopping and operating the Engine local to the package. These shall include Generator voltage and frequency controls.
 7. Programming access to engine/generator operating set points and parameters by tiered, password -protected access scheme.
- B. This device shall communicate via CANBUS or other approved communications protocol with other Vendor supplied control devices such as the DVR and the EECM as defined above.
- C. This device shall provide hardwired I/O for interlocking and/or command inputs and outputs for interface to the Engine Protection and Control Panel.
- D. The device shall provide a data communications link to permit access to stored digital data by the PLC of the Engine Protection and Control Panel.
- E. This device shall be suitable for the vibration and temperature excursions experienced within the Engine under normal operating and standby conditions.

2.15 Neutral Grounding Resistor

- A. The generator shall be equipped with a 480/277 V, 5 A continuous rated neutral grounding resistor (NGR). The NGR shall be mounted in a NEMA 1 enclosure on the generator and provided with ground and neutral termination lugs. The enclosure shall be provided with lockable access doors.
- B. The Neutral Grounding Resistor assembly shall incorporate a single ground current transformer as indicated on the Drawings. Ground fault monitoring will be by others.

2.16 Transmitters/Indicating Instruments

- A. The Vendor shall provide all instrumentation and controls that are required for the safe and efficient, start-up, continuous operation and control, and shutdown of the Engine. All devices mounted on the equipment must be easily accessible.

- B. Dial thermometers shall be the bimetal type with a 5" dial with protecting thermowell. Pressure gages shall be the industrial type, 4-1/2" dial, liquid filled that can be calibrated.
- C. Thermocouples shall be duplex chromel-alumel, ANSI Type K, grounded, spring loaded, and installed in thermowells.
- D. RTDs shall be 100 ohm, platinum, the element shall be spring loaded and mounted in a thermowell, except for generator stator RTDs.
- E. Transmitters shall be "smart" type and equipped with 3-valve manifolds.

2.17 Engine Protection and Control Panel

- A. The Engine Protection and Control panel shall include a PLC based control system, HMI operator interface, Engine protection relays, intertie protection relay, independent synchronizing controllers, communication and hardwired interfaces to the Engine local unit controls (voltage regulator and engine controller, and interface to the Owners Plant Control System (PCS) as shown on the 480V single line drawings and the communication drawing E-640.
- B. The Engine Protection and Control panel shall incorporate direct and supervisory functionality for synchronizing, kW control (manual and auto), bumpless load transfer, load sharing, power factor control and voltage control of the Engine.
- C. The HMI forming part of the Engine Protection and Control Panel shall provide the graphical operator interface for control, monitoring, alarm management, trending, logging and system status.
- D. The panel shall be free standing enclosure (front-access only), NEMA 12 rated and suitable for top and/or bottom cable entry. The panels will be located in the Electrical Control Room. Thus the generator will have two (2) HMI's i.e. local on the skid and a remote HMI in the Boiler control room.
- E. Control power to the panel shall be 125 VDC and will be provided from the 125 VDC battery banks on the skid. The Vendor shall provide any power conversion equipment required for lower supply voltages. Protective relays and controllers shall provide isolated I/O interfaces for external powering at 125VDC for use with the 480V breaker controls.
- F. The Vendor shall confirm the maximum allowable distance between the Engine Protection and Control Panel and the Vendor supplied interface device and the Engine. The Vendor shall be responsible for the

complete and secure solution that incorporates all supervisory and remote control requirements described in this specification.

- G. The PLC control system shall be based on a non-redundant processor and redundant power supplies shall be provided. A watchdog timer circuit or similar technique shall annunciate failure of the PLC to scan and shall be annunciated to the operator.
- H. For PLC-based controls, the Allen Bradley Controllogix PLC platform is preferred complete with a Versaview or Panelview HMI. The Vendor may propose alternative control systems as an option.
- I. The Engine Protection and Control Panels shall have adequate instrumentation and control devices to perform the following functions as a minimum:
 - 1. Monitor generator output power including V, A, kW, kVAR, kVA, PF and kWh.
 - 2. Automatic and manual initiation of the engine generator start sequence, and automatically control the start sequence until rated speed and voltage are achieved. The automatic start feature shall ensure optimum starting performance and minimize operator intervention. An alarm shall automatically be initiated if an improper start-up condition is detected or auxiliary equipment has not been set up properly for engine starting.
 - 3. Automatic and manual synchronizing control of the Engine to the utility via 52-NGG and 52-CHP.
 - 4. Automatic load sharing control (kW & kVAR) of the Engine during on-line paralleled operation with the Utility.
 - 5. Automatic control of generator output power factor when paralleled with the utility. The power factor controller shall allow for manual adjustment of the power factor set-point.
 - 6. Allow the plant operator to initiate a normal stop sequence. The control system shall ensure proper engine unloading and cool down.
 - 7. Initiate emergency stop when an abnormal operating parameter has been detected, or if any emergency stop pushbutton has been activated.
 - 8. Provide indication and readout of engine and generator operating parameters and first out annunciation of all trips and alarms.
 - 9. Provide automatic and manual control of:
 - a. generator output (kW)

- b. engine speed
- c. generator power factor/VARS
- d. generator voltage
- 10. Alert plant operators by audible and visual alarms if abnormal operating conditions have been detected.
- 11. Allow manual operation of the Engine's in the event of PLC controller failure.
- J. Engine monitoring/control including, but not limited to:
 - 1. Lube oil pressure
 - 2. Lube oil temperatures
 - 3. Fuel oil tank level
 - 4. Inlet fuel oil pressure
 - 5. Fuel oil flow rate and totalizing data (available electronically)
 - 6. Jacket water inlet/outlet temperature
 - 7. Engine ambient temperature
 - 8. After-cooler temperature
 - 9. Generator and exciter winding and bearing temperatures
 - 10. Excitation field volts and amps
 - 11. The Vendor shall provide the necessary interfacing equipment to display the engine alarm and shutdown conditions from the local Engine controllers on the HMI.
- K. Hand switches, including, but not limited to:
 - 1. Man/Off/Auto engine control switches
 - 2. Generator Breaker control switches
 - 3. Intertie breaker control switches
 - 4. Tie breaker control switch
 - 5. Breaker Synch selector switch
 - 6. Auto/Man. Synch selector switches
 - 7. Synchroscope ON/OFF selector switches
 - 8. Local/Remote switches
 - 9. On-load Test mode STOP/START control switches
 - 10. Other standard switches supplied by the engine generator manufacturer
- L. Pushbuttons including, but not limited to:
 - 1. Emergency stop, hard wired only
 - 2. Alarm acknowledge, reset, and test pushbuttons

3. Voltage adjust
4. Speed adjust
- M. Annunciation with first out capability, alarm horn with silence switch, and engine automatic safety shutdown, including, but not limited to:
 1. Low oil pressure/low oil level
 2. High oil filter differential
 3. Low fuel pressure
 4. High coolant temperature
 5. Engine over speed
 6. Engine over crank/Fail to Start
 7. Vibration high
 8. High exhaust temperature
 9. Fail to Synchronize
 10. Low battery voltage
 11. Battery charge fail
 12. High air filter differential pressure
 13. Ground fault alarm
 14. High generator temperature alarm/trip
 15. Generator Protection Trip due to 87, 51V and 40
 16. Intertie Relay/Generator Relay Trouble
 17. Intertie Protection Trip
- N. The Engine Protection and Control Panels shall be capable of accepting hardwired shutdown signals from emergency stop pushbuttons located remotely adjacent the Engine.
- O. Relays shall be DIN rail mounted, industrial type, with heavy-duty contacts.
- P. Pushbutton stations shall be Allen Bradley series 800T or equivalent.
- Q. Control and selector switches shall be Electros witch or equivalent.
- R. Test switches (ABB FT-1) shall be provided on all incoming CT, PT and trip circuits for each protection relay.

2.18 Generator Protection Relay

- A. A microprocessor-based multifunction relay shall be provided by the 480V switchgear vendor for generator protection.
 1. The relay shall be a SEL-300G with the following protection functions:
 - a. 51V - voltage restrained overcurrent
 - b. 50 - high set overcurrent

- c. 46 - negative phase sequence overcurrent
 - d. 40 - loss of field
 - e. 32 - reverse power
 - f. 51G - ground fault
 - g. 87 - differential protection
 - h. 27/59 - phase under/overvoltage
 - i. 81O/U - over/under frequency
 - j. 24 - Over-excitation (Volts/Hertz)
 - k. 50BF - Breaker Failure detection
 - l. 25 - Synchro-check
2. Some of these above set points shall be provided by the generator vendor.

2.19 Generator Synchronizing Equipment

- A. The Engine Protection and Control Panels shall be equipped with synchronizing equipment that supports automatic and manual synchronization. The package components shall include:
- 1. Automatic synchronizer.
 - 2. Synchroscope and synchronizing lights.
 - 3. Raise/lower adjustment of Engine voltage and speed.
 - 4. Selector switches and auxiliary relays, as required.
 - 5. The synch-check (25) function in the 300G relay shall be used to supervise closing of the generator breaker.
- B. In Islanded mode the generator breakers 52-NGG shall be allowed to close on a "Live Generator/Dead Bus" condition. Dead bus detection shall be provided to monitor the 480V switchgear line-up to detect a supply failure condition. This supply failure detection shall be used to initiate the Emergency mode start-up of the Engine or in future the bus transfer mode as described below.

2.20 Synchronizing Equipment

- A. Synchronizing equipment shall also be included to manage automatic or manual synchronizing and synch-check monitoring of the breaker 52-CHP. The synchronizing equipment shall include the following components:
- 1. Automatic synchronizer.
 - 2. Synch-check functionality may utilize SEL 751 element provided by the 480V Switchgear vendor.
 - 3. Dual voltmeters.
 - 4. Dual frequency meters.

5. Synchroscope and synchronizing lights.
 6. Manual raise/lower adjustment for Engine voltage and speed.
 7. Selector switches and auxiliary relays for switching, as required.
- B. The 52-CHP synchronizing equipment shall be used to control the Engine when they are in an islanded condition and attempting to parallel with either utility supply.
- C. The Single line drawing depicts an arrangement of relays to marshal the necessary PT's to a single automatic synchronizer/controller. The vendor may offer optional alternatives to this arrangement based on experience or standard design practices.

2.21 Communications to Engine Package

- A. The Engine Protection and Control Panel as described in this specification shall communicate with the Engine package controls via a Monico Data Station (MDS) or similar product as required by the Vendor's design. This platform shall provide for protocol conversion between the Engine Control System and the PLC if required.
- B. Vendor shall supply this device pre-installed in a NEMA 12 enclosure suitable for mounting within the Engine Skid. Mounting and interconnecting wiring will be by the generator vendor and external wiring will be by the contractor.
- C. The MDS shall be configured to communicate with the Engine Protection and Control Panel PLC via Ethernet communications interface. RS485 serial communication may be considered if Ethernet is not available for the selected product line. The MDS shall interface with the Engine Control System via a communication link whose protocol shall be selected by the Vendor for compatibility with the engine control system.
- D. The MDS shall provide discrete I/O points for bi-directional interface with any hardwired control interlocks between the Engine Protection and Control Panel and the Engine engine/package control system.
- E. All signals related to raise and lower speed and voltage required for synchronizing the machine shall be hardwired.

2.22 FIRE DETECTION AND GAS DETECTION

- A. General
1. A fire detection and automatic fire suppression system shall be provided as required by all local, state, and federal laws and

regulations, and in accordance with the Owner's insurance carriers requirements.

2. A gas detection system shall be provided as required by all local, state, and federal laws and regulations, and in accordance with the Owner's insurance carriers requirements.
3. Where an enclosure has more than one section or compartment, or where more than one enclosure is provided, an appropriate detection and suppression system(s) shall be provided for each compartment / zone.
4. All fire protection and gas detection equipment shall meet all applicable NFPA and local requirements for this application.

B. Fire Detection

1. Fire detection shall be provided within all compartments of an enclosure, and shall include both thermal detection and flame detection. Device failures shall be alarmed.

C. Gas Detection

1. Gas detection shall be provided within all compartments of an enclosure(s). Gas detection systems shall be designed to NFPA 72E, and shall be integrated with the fire detection & suppression panel and/or turbine control panel to provide warning alarms and trips at appropriate concentration levels. Device and monitor failures shall be alarmed.

2.23 Engine Operational Description

- A. The following paragraphs describe the generally intended functionality of the Engine when operated in conjunction with the Engine Protection and Control Panel.

1. The 13.2 kV switchgear main circuit breakers R52-1 and R52-2 existing protection and ATS system will remain the same. It is proposed to install a new Basler BE1-11F relay on each of these main breakers, to add protective functions due to the addition of the new NGG, as seen in drawing E1-600 in Appendix A. It is proposed that the new Basler relays be equipped with protective functions 810/U, 59, 27 and 32 and will provide a trip signal to the NGG circuit breaker (52-NGG).
2. The NGG circuit breaker (52-NGG) will be protected by a SEL-300G generator protection relay, which includes a sync-check element, as shown in drawing E1-601 in Appendix A.

3. The main 480V breaker on the new switchgear (52-CHP) will be protected by a SEL-751A protection relay, which includes a sync-check element, as shown in drawing E-601 Appendix A.

B. Grid Parallel Mode

1. In this mode the import/export control will be active and the NGG will share the VAMC loads with the EPS. Under normal conditions the NGG will operate in parallel with the EPS.
2. The newly proposed import/export control system (the newly installed Basler relays on the 13.2kV switchgear) will prevent any export of power into the EPS. The BE1-11F relays meter will provide an import/export control signal, via a fiber optic control loop, to the NGG. The NGG output power will be controlled in order to maintain an EPS import set point.
3. The Electrical output from the NGG will displace all loads on the new 480V switchgear. Any electrical output beyond the 480V switchgear load will be sent through the 1500kVA transformer to displace upstream loads.
4. Below is the breaker statuses under normal Grid Parallel operation:

BREAKER NAME	GRID-PARALLEL OPERATION
R52-1 (13.2kV)	CLOSED
R52-2 (13.2kV)	CLOSED
52-T (13.2kV)	OPEN
52-538 (13.2kV)	CLOSED
52-639 (13.2kV)	CLOSED
CHILLER-TIE (13.2kV)	OPEN
52-CHP (480V)	CLOSED
52-NGG (480V)	CLOSED

2.24 Islanded Mode

- A. In the scenario when the VAMC loads were being supplied from the EPS and the NGG, and there is a loss of the EPS or one of the 13.2kV feeder breakers to the CHP building trips since there is no load shed scheme in place the NGG is going to trip offline and the operator has to restart the NGG and run in islanded operation by opening up 52-CHP.
- B. VAMC will continue to have no automatic load shedding capabilities. If either Line 16 or 36 is lost (either of the R52-1 and R52-2 breakers open) or either 13.2kV feeder breaker trips (52-538 or 52-639 open) the breakers will send a trip signal (via a 'b' contact) to the 52-CHP

- breaker, through SEL-2505 modules. The 52-CHP breaker will open. The NGG will continue to displace the loads on the 480V switchgear.
- C. The 52-CHP breaker will not be able to re-close until all the breakers (R52-1, R52-2, 52-538 and 52-639) are closed again. These breakers will send a closed permissive signal (via an 'a' contact) to the 52-CHP breaker, through SEL-2505 modules.
- D. Once the breakers (R52-1, R52-2, 52-538 and 52-639) are all closed, the hospital operator can then go and re-sync and close the 52-CHP breaker.
- E. To operate the 600A Load Break switches, the operator must open the 52-CHP breaker and remove the Kirk Key from the breaker. They must then insert the Kirk Key into the Kirk Key on the Load Break Switches to allow operation. When the operator wishes to return to normal configuration of the load break switches (tie open) the Kirk Key can then be removed and inserted back into the 52-CHP breaker and the breaker can be re-closed.
- F. Below are the breaker statuses under Islanded operation for different scenarios:

1. Islanded Mode - Loss of Both Utilities

BREAKER NAME	LOSS OF BOTH UTILITIES
R52-1 (13.2kV)	OPEN
R52-2 (13.2kV)	OPEN
52-T (13.2kV)	OPEN
52-538 (13.2kV)	CLOSE
52-639 (13.2kV)	CLOSE
CHILLER-TIE (13.2kV)	OPEN
52-CHP (480V)	OPEN
52-NGG (480V)	CLOSE

2. Islanded Mode - Loss of One Utility

BREAKER NAME	LOSS OF LINE #16	LOSS OF LINE #36
R52-1 (13.2kV)	OPEN	CLOSE
R52-2 (13.2kV)	CLOSE	OPEN
52-T (13.2kV)	CLOSE	CLOSE
52-538 (13.2kV)	CLOSE	CLOSE
52-639 (13.2kV)	CLOSE	CLOSE
CHILLER-TIE (13.2kV)	OPEN	OPEN
52-CHP (480V)	OPEN	OPEN
52-NGG (480V)	CLOSE	CLOSE

3. Islanded Mode - One 13.2kV feeder breaker trips

BREAKER NAME	52-538 TRIPS	52-639 TRIPS
R52-1 (13.2kV)	OPEN	CLOSE
R52-2 (13.2kV)	CLOSE	OPEN
52-T (13.2kV)	CLOSE	CLOSE
52-538 (13.2kV)	OPEN	CLOSE
52-639 (13.2kV)	CLOSE	OPEN
CHILLER-TIE (13.2kV)	CLOSE	CLOSE
52-CHP (480V)	OPEN	OPEN
52-NGG (480V)	CLOSE	CLOSE

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Before equipment installation, examine roughing-in for support structure, anchor-bolt sizes and locations, and piping and electrical connections to verify actual locations, sizes, and other conditions affecting performance, maintenance, and operations.
 1. Final locations indicated on Drawings are approximate. Determine exact locations before roughing-in for piping and electrical connections.
- B. Examine spaces for suitable conditions where equipment will be installed. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 POWER MODULE INSTALLATION

- A. Comply with packaged engine generator set manufacturer's written installation and alignment instructions.
- B. Vibration isolation shall not be required.
- C. Install packaged engine generator set to provide access, per manufacturer's written instructions, without removing connections or accessories, for periodic maintenance.
- D. Electrical Wiring: Install electrical devices furnished by equipment manufacturers but not specified to be factory mounted.
- E. Verify that electrical wiring is installed according to manufacturer's submittal and installation requirements in Division 26 sections. Proceed with equipment startup only after wiring installation is satisfactory.

3.3 CONNECTIONS

- A. Piping installation requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect gas piping full size to reciprocating engine unit gas inlet.
- C. Install piping from safety valves.
- D. Ground equipment according to Division 26 Section "Grounding and Bonding."
- E. Connect wiring according to Division 26 Section "Conductors and Cables."
- F. Tighten electrical connectors and terminals according to manufacturer's published torque tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.

3.4 FIELD QUALITY CONTROL

- A. Factory Testing: The complete CHP system with enclosure, remote radiator, SCR system, and all accessories shall be tested at the factory as a complete system.
 - 1. Test shall include the main parallel switchgear and be a complete demonstration of parallel to a utility and Island mode operation. Testing shall cover sound level as well as emissions performance.
 - 2. The monitoring system shall be part of the test and include all monitoring and recording to enable and complete report of the test.
 - 3. Testing shall include final fuel consumption and heat output.
 - 4. System test shall run at full load for a minimum of 2 hours with a witness by owner and owner's representative.
 - 5. The switchgear will be subject to the manufacture factory test prior to shipment to the CHP manufacturer test of the system. Test results of this factory test will be provided prior to the system witness test.
 - 6. The CHP system shall have been pre-tested so the witness test is not the first test of the system. Pre-test results will be provided to the customer prior to the witness test.
 - 7. A complete CHP factory system test procedure with sample reports will be submitted for approval prior to the testing.
- B. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect field-assembled components and equipment

installation, including piping and electrical connections, and to assist in testing. Report results in writing to owner and engineer.

- C. Perform the following field tests and inspections:
 - 1. Air intake and exhaust clearance check
 - 2. Service clearance check
 - 3. Fuel supply check
 - 4. Fuel leak check
 - 5. Electrical power and ground check
 - 6. Engine start and full-load power check
- D. Coordinate tests with tests for transfer switches or other grid- isolation devices and run them concurrently.
- E. A written report shall be provided confirming that the manufacturer's commissioning checklist has been completed and any non-conforming installation items have been corrected. Provide copy of report to owner and engineer.
- F. Assure that any information required by the manufacturer has been properly submitted to validate the product warranty.

3.5 STARTUP SERVICE

- A. Engage a factory-authorized service representative to test, inspect, and adjust equipment components and equipment installation and to perform startup service.
- B. Perform installation and startup checks according to manufacturer's written instructions to also include:
 - 1. Four (4) hour load bank test. Load bank shall be resistive type, 1.0 power factor and sized for the generator.
 - 2. Exhaust System Back-Pressure Test : Generator manufacturer shall provide a pressure tap downstream of the turbo discharge. Connect a manometer with scale exceeding 40" WG and verify that the back pressure at full load is within engine manufacturer's written allowable limits.
- C. After the installation is complete, there will be a complete test of the CHP System. The tests will demonstrate full function of each sub system as well as operation with utility and in Island Mode.
 - 1. The testing of the parallel running with the utility will include a 24 hour continuous burn in test.
 - 2. The remote monitoring system shall be 100% functional for the burn in test.
- D. Operational Test: Start units to confirm proper motor rotation and

unit operation. Adjust air-fuel ratio and combustion.

- E. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment and retest. Attach a label or tag to each tested component indicating satisfactory test.
- F. Adjust initial set points.
- G. Testing shall include setting of all protection relays required by code and the utility. The utility must provide final approval for operating the CHP. The COR will coordinate and provide all resources to obtain the utility approval.
- H. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to site outside normal occupancy hours for this purpose, without additional cost.
- I. Prepare written report that documents testing procedures and results.
- J. After installation, the manufacturer shall provide the services of a field representative for starting the unit and training the operator.

3.6 FOLLOW UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the CHP system is in good operating condition and properly performing the intended functions. System shall be run continuously for a minimum of 240 hours without faults or failures. If a fault or failure occurs, the time period starts over after corrective action has been made.

3.7 MAINTENANCE

- A. Perform all scheduled and unscheduled maintenance, including parts and labor until the project is complete and accepted.

3.8 SYSTEM GUARANTEE: ONE YEAR

- A. Contractor shall guarantee that all provided material and equipment will be free from defects, workmanship and will remain so for a period of one year from date of final acceptance of the CHP System by the VA. The Contractor shall provide OEM's equipment warranty documents to the COR, that certifies each item of equipment installed conforms to OEM published specifications.

3.9 COMMISSIONING

- A. Provide services of factory-authorized service representative to coordinate with commissioning agent. No less than 24 hours of time shall be planned, with approximately 8 hours during an evening and/or

weekend.

1. A complete commission and site test plan will be submitted to the engineer and commissioning agent for approval prior to any testing.

3.10 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain the reciprocating engine CHP system.

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