SECTION 23 37 00
AIR OUTLETS AND INLETS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

1.2 RELATED WORK

A. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

C. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Fire Safety Code: Comply with NFPA 90A.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Diffusers, registers, grilles and accessories.

C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Diffusion Council Test Code:

1062 GRD-84.....Certification, Rating, and Test Manual 4th Edition

C. American Society of Civil Engineers (ASCE):

ASCE7-05.....Minimum Design Loads for Buildings and Other Structures

D. American Society for Testing and Materials (ASTM):

A167-99 (2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

E. National Fire Protection Association (NFPA):
90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems

F. Underwriters Laboratories, Inc. (UL):
181-08.....UL Standard for Safety Factory-Made Air Ducts and Connectors

PART 2 - PRODUCTS

2.1 EQUIPMENT SUPPORTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.2 AIR OUTLETS AND INLETS

A. Materials:
1. Steel or aluminum Exhaust air registers located in combination toilets and shower stalls shall be constructed from aluminum. Provide manufacturer's standard gasket.
2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.

B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT for NC criteria.

C. Air Supply Outlets:
1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection as shown on the drawings. Provide plaster frame for units in plaster ceilings.
   a. Square, louver, fully adjustable pattern: Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.
   b. Perforated face type: Manual adjustment for one-, two-, three-, or four-way horizontal air distribution pattern without change of air volume or pressure. Provide equalizing or control grid and opposed blade over overlapping blade damper. Perforated face diffusers for VAV systems shall have the pattern controller on the inner face, rather than in the neck and designed to discharge air horizontally at the ceiling maintaining a Coanda effect.
   c. Slot diffuser/plenum:
      1) Diffuser: Frame and support bars shall be constructed of heavy gauge extruded aluminum. Form slots or use adjustable pattern

controllers, to provide stable, horizontal air flow pattern over a wide range of operating conditions.

2) Galvanized steel boot lined with 13 mm (1/2 inch) thick fiberglass conforming to NFPA 90A and complying with UL 181 for erosion. The internal lining shall be factory-fabricated, anti-microbial, and non-friable.

3) Provide inlet connection diameter equal to duct diameter shown on drawings or provide transition coupling if necessary. Inlet duct and plenum size shall be as recommended by the manufacturer.

4) Maximum pressure drop at design flow rate: 37 Pa (0.15 inch W.G.)

2. Linear Bar Grilles and Diffusers: Extruded aluminum, manufacturer's standard finish, and positive holding concealed fasteners.

a. Margin Frame: Flat, 20 mm (3/4 inch) wide.

b. Bars: Minimum 5 mm (3/16 inch) wide by 20 mm (3/4 inch) deep, zero deflection unless otherwise shown. Bar spacing shall be a minimum of 3 mm (1/8 inch) on center. Reinforce bars on 450 mm (18 inch) center for sidewall units and on 150 mm (6 inch) center for units installed in floor or sills.

c. Provide opposed blade damper and equalizing or control grid where shown.

D. Return and Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.

1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish.

2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.

3. Perforated Face Type: To match supply units.

4. Linear Type: To match supply units.

E. Supply Registers in Psychiatric Rooms: Supply air registers shall be minimum security type, steel with perforated faceplate, flat surface margin, extension sleeve, opposed blade damper and back mounting flanges. Faceplate shall be 189 ga. (minimum) with 5x5 mm holes on 6.3 mm (3/16 by 3/16 inch holes on 1/4 inch) spacing and a minimum free area of 45 percent. Wall sleeve shall be 5 mm (3/16 inch) thick (minimum). Faceplate shall be attached by non-visible spring clips and diffuser secured with tamperproof screws.

F. Air Inlet Registers in Psychiatric Rooms: Return, exhaust, transfer and relief air registers shall be security type, steel with perforated faceplate, flat surface margin, wall sleeve, opposed blade damper and back mounting flanges. Faceplate shall be 189 ga. (minimum) with 5x5 mm holes on 6.3 mm (3/16 by 3/16 inch holes on 1/4 inch) spacing and a minimum free area of 45 percent. Wall sleeve shall be 5 mm (3/16 inch) thick (minimum). Faceplate shall be attached by non-visible spring clips and diffuser secured with tamperproof screws.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC, particularly regarding coordination with other trades and work in existing buildings.

B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by COR. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

3.2 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

3.3 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC

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