

**SECTION 00 01 15**  
**LIST OF DRAWING SHEETS**

The drawings listed below accompanying this specification form a part of the contract.

<u>Drawing No.</u>	<u>Title</u>
12-103M Drawing 1 of 2	Replace Roof, B-122 Cover Sheet
12-103M Drawing 2 of 2	Replace Roof, B-122 Roof Detail

- - - END - - -

**SECTION 01 00 00  
GENERAL REQUIREMENTS**

**1.1 GENERAL INTENTION**

- A. Contractor shall completely prepare site for construction operations, including preparation for Demolition, and furnish labor, equipment and materials and perform work for Replace Roof, B-122 as required by drawings and specifications.
  
- B. Visits to the site by Bidders may be made only by appointment with the Medical Center Engineering Officer.
  
- C. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.
  
- D. Prior to commencing work, general contractor shall provide proof that a OSHA certified "competent person" (CP) (29 CFR 1926.20(b)(2)) will maintain a presence at the work site whenever the general or subcontractors are present.
  
- E. Training:
  - 1. All employees of general contractor or subcontractors shall have the 10-hour OSHA certified Construction Safety course or other relevant competency training, as determined by VA CP with input from the ICRA team. The Superintendent or certified competent person shall have a 30-hour OSHA certified construction safety course or other relevant competency training as determined by VA CP with input from the ICRA team.
  
  - 2. Submit training records of all such employees for approval before the start of work.

**1.2 STATEMENT OF BID ITEM(S)**

- A. ITEM I, Includes all work shown on drawing and detail in specifications to replace roof and install or secure gutters at VA Northern Indiana Health Care Systems, 1700 E. 38<sup>th</sup>. Street Marion, IN 46953

**1.3 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR**

N/A

**1.4 CONSTRUCTION SECURITY REQUIREMENTS**

A. Security Plan:

1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. For working outside the "regular hours" as defined in the contract, The General Contractor shall give 3 days notice to the Contracting Officer so that security arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
3. No photography of VA premises is allowed without written permission of the Contracting Officer or the Project Engineer.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

## D. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the Project Engineer for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.

## E. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".
2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.
4. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or "Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.
5. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
6. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
7. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".
8. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
  - a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.

- b. "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

F. Motor Vehicle Restrictions

- 1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.
- 2. Separate permits shall be issued for General Contractor and its employees for parking in designated areas only.

**1.5 FIRE SAFETY**

A. Applicable Publications: Publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

- 1. American Society for Testing and Materials (ASTM):
  - E84-2008.....Surface Burning Characteristics of Building Materials
- 2. National Fire Protection Association (NFPA):
  - 10-2006.....Standard for Portable Fire Extinguishers
  - 30-2007.....Flammable and Combustible Liquids Code
  - 51B-2003.....Standard for Fire Prevention During Welding, Cutting and Other Hot Work
  - 70-2007.....National Electrical Code
  - 241-2004.....Standard for Safeguarding Construction, Alteration, and Demolition Operations
- 3. Occupational Safety and Health Administration (OSHA):
  - 29 CFR 1926.....Safety and Health Regulations for Construction

- B. Fire Safety Plan: Establish and maintain a fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to Project Engineer for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the general contractor's competent person per OSHA requirements. This briefing shall include information on the construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, etc. Documentation shall be provided to the Project Engineer that individuals have undergone contractor's safety briefing.
- C. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).
- E. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with Project Engineer.
- F. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to Project Engineer.
- G. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.

- H. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
- I. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to Project Engineer.
- J. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- K. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.
- L. Perform other construction, alteration and demolition operations in accordance with 29 CFR 1926.

#### **1.6 OPERATIONS AND STORAGE AREAS**

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.
- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.

- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.
- D. Workmen are subject to rules of Medical Center applicable to their conduct.
- E. Execute work in such a manner as to interfere as little as possible with work being done by others. Keep roads clear of construction materials, debris, standing construction equipment and vehicles at all times.
- F. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by Project Engineer where required by limited working space.
1. Do not store materials and equipment in other than assigned areas.
  2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Medical Center areas required to remain in operation.

3. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.

G. Utilities Services: Where necessary to cut existing pipes, electrical wires, conduits, cables, etc., of utility services, or of fire protection systems or communications systems (except telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by Project Engineer. All such actions shall be coordinated with the Utility Company involved:

#### **1.7 DISPOSAL AND RETENTION**

A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:

1. Reserved items which are to remain property of the Government are noted on drawings or in specifications as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by Project Engineer.

2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.

#### **1.8 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS**

A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or

branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the Contracting Officer.

- B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer may have the necessary work performed and charge the cost to the Contractor.

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**SECTION 01 33 23**  
**SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES**

- 1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in Section 00 72 00, GENERAL CONDITIONS.
- 1-2. For the purposes of this contract, samples, test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1-3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
  - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
  - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
  - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1-4. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals will not serve as a basis for extending contract time for completion.
- 1-5. Submittals will be reviewed for compliance with contract requirements and action thereon will be taken by project manager on behalf of the Contracting Officer.
- 1-6. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.

- 1-7. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs. Project manager However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.
- 1-8. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.
- A. Submit samples in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates, Five(5)copies each, except where a greater number is specified.
- B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail and shall contain the list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.
  2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
  3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.
- C. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.
- D. Approved samples will be kept on file by the Project Engineer at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in

technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.

- E. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.
1. For each drawing required, submit one legible photographic paper or vellum reproducible.
  2. Reproducible shall be full size.
  3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
  4. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
  5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
  6. Two reproducible prints of approved or disapproved shop drawings will be forwarded to Contractor.
- 1-9. Samples of shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to

**VA Northern Indiana  
Health Care Systems.  
1700 E. 38<sup>th</sup>. ST.  
Marion, IN 46953  
Attn: Contracting Officer**

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**SECTION 01 42 19**  
**REFERENCE STANDARDS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

**1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)**

- A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to - GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.
- B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

**1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)**

The specifications and standards cited in this solicitation can be examined at the following location:

DEPARTMENT OF VETERANS AFFAIRS  
Office of Construction & Facilities Management  
Facilities Quality Service (00CFM1A)  
811 Vermont Avenue, NW - Room 462  
Washington, DC 20420  
Telephone Numbers: (202) 461-8217 or (202) 461-8292  
Between 9:00 AM - 3:00 PM

**1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)**

The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

AA Aluminum Association Inc.  
<http://www.aluminum.org>

AABC Associated Air Balance Council  
<http://www.aabchq.com>

AAMA American Architectural Manufacturer's Association  
<http://www.aamanet.org>

AAN American Nursery and Landscape Association  
<http://www.anla.org>

AASHTO American Association of State Highway and Transportation Officials  
<http://www.aashto.org>

AATCC American Association of Textile Chemists and Colorists  
<http://www.aatcc.org>

ACGIH American Conference of Governmental Industrial Hygienists  
<http://www.acgih.org>

ACI American Concrete Institute  
<http://www.aci-int.net>

ACPA American Concrete Pipe Association  
<http://www.concrete-pipe.org>

ACPPA American Concrete Pressure Pipe Association  
<http://www.acppa.org>

ADC Air Diffusion Council  
<http://flexibleduct.org>

AGA American Gas Association  
<http://www.aga.org>

AGC Associated General Contractors of America  
<http://www.agc.org>

AGMA	American Gear Manufacturers Association, Inc. <a href="http://www.agma.org">http://www.agma.org</a>
AHAM	Association of Home Appliance Manufacturers <a href="http://www.aham.org">http://www.aham.org</a>
AISC	American Institute of Steel Construction <a href="http://www.aisc.org">http://www.aisc.org</a>
AISI	American Iron and Steel Institute <a href="http://www.steel.org">http://www.steel.org</a>
AITC	American Institute of Timber Construction <a href="http://www.aitc-glulam.org">http://www.aitc-glulam.org</a>
AMCA	Air Movement and Control Association, Inc. <a href="http://www.amca.org">http://www.amca.org</a>
ANLA	American Nursery & Landscape Association <a href="http://www.anla.org">http://www.anla.org</a>
ANSI	American National Standards Institute, Inc. <a href="http://www.ansi.org">http://www.ansi.org</a>
APA	The Engineered Wood Association <a href="http://www.apawood.org">http://www.apawood.org</a>
ARI	Air-Conditioning and Refrigeration Institute <a href="http://www.ari.org">http://www.ari.org</a>
ASAE	American Society of Agricultural Engineers <a href="http://www.asae.org">http://www.asae.org</a>
ASCE	American Society of Civil Engineers <a href="http://www.asce.org">http://www.asce.org</a>
ASHRAE	American Society of Heating, Refrigerating, and Air-Conditioning Engineers <a href="http://www.ashrae.org">http://www.ashrae.org</a>
ASME	American Society of Mechanical Engineers <a href="http://www.asme.org">http://www.asme.org</a>
ASSE	American Society of Sanitary Engineering <a href="http://www.asse-plumbing.org">http://www.asse-plumbing.org</a>

ASTM	American Society for Testing and Materials <a href="http://www.astm.org">http://www.astm.org</a>
AWI	Architectural Woodwork Institute <a href="http://www.awinet.org">http://www.awinet.org</a>
AWS	American Welding Society <a href="http://www.aws.org">http://www.aws.org</a>
AWWA	American Water Works Association <a href="http://www.awwa.org">http://www.awwa.org</a>
BHMA	Builders Hardware Manufacturers Association <a href="http://www.buildershardware.com">http://www.buildershardware.com</a>
BIA	Brick Institute of America <a href="http://www.bia.org">http://www.bia.org</a>
CAGI	Compressed Air and Gas Institute <a href="http://www.cagi.org">http://www.cagi.org</a>
CGA	Compressed Gas Association, Inc. <a href="http://www.cganet.com">http://www.cganet.com</a>
CI	The Chlorine Institute, Inc. <a href="http://www.chlorineinstitute.org">http://www.chlorineinstitute.org</a>
CISCA	Ceilings and Interior Systems Construction Association <a href="http://www.cisca.org">http://www.cisca.org</a>
CISPI	Cast Iron Soil Pipe Institute <a href="http://www.cispi.org">http://www.cispi.org</a>
CLFMI	Chain Link Fence Manufacturers Institute <a href="http://www.chainlinkinfo.org">http://www.chainlinkinfo.org</a>
CPMB	Concrete Plant Manufacturers Bureau <a href="http://www.cpmc.org">http://www.cpmc.org</a>
CRA	California Redwood Association <a href="http://www.calredwood.org">http://www.calredwood.org</a>
CRSI	Concrete Reinforcing Steel Institute <a href="http://www.crsi.org">http://www.crsi.org</a>

CTI Cooling Technology Institute  
<http://www.cti.org>

DHI Door and Hardware Institute  
<http://www.dhi.org>

EGSA Electrical Generating Systems Association  
<http://www.egsa.org>

EEI Edison Electric Institute  
<http://www.eei.org>

EPA Environmental Protection Agency  
<http://www.epa.gov>

ETL ETL Testing Laboratories, Inc.  
<http://www.etl.com>

FAA Federal Aviation Administration  
<http://www.faa.gov>

FCC Federal Communications Commission  
<http://www.fcc.gov>

FPS The Forest Products Society  
<http://www.forestprod.org>

GANA Glass Association of North America  
<http://www.cssinfo.com/info/gana.html/>

FM Factory Mutual Insurance  
<http://www.fmglobal.com>

GA Gypsum Association  
<http://www.gypsum.org>

GSA General Services Administration  
<http://www.gsa.gov>

HI Hydraulic Institute  
<http://www.pumps.org>

HPVA Hardwood Plywood & Veneer Association  
<http://www.hpva.org>

ICBO	International Conference of Building Officials <a href="http://www.icbo.org">http://www.icbo.org</a>
ICEA	Insulated Cable Engineers Association Inc. <a href="http://www.icea.net">http://www.icea.net</a>
\ICAC	Institute of Clean Air Companies <a href="http://www.icac.com">http://www.icac.com</a>
IEEE	Institute of Electrical and Electronics Engineers <a href="http://www.ieee.org">http://www.ieee.org</a>
IMSA	International Municipal Signal Association <a href="http://www.imsasafety.org">http://www.imsasafety.org</a>
IPCEA	Insulated Power Cable Engineers Association
NBMA	Metal Buildings Manufacturers Association <a href="http://www.mbma.com">http://www.mbma.com</a>
MSS	Manufacturers Standardization Society of the Valve and Fittings Industry Inc. <a href="http://www.mss-hq.com">http://www.mss-hq.com</a>
NAAMM	National Association of Architectural Metal Manufacturers <a href="http://www.naamm.org">http://www.naamm.org</a>
NAPHCC	Plumbing-Heating-Cooling Contractors Association <a href="http://www.phccweb.org">http://www.phccweb.org</a>
NBS	National Bureau of Standards See - NIST
NBBPVI	National Board of Boiler and Pressure Vessel Inspectors <a href="http://www.nationboard.org">http://www.nationboard.org</a>
NEC	National Electric Code See - NFPA National Fire Protection Association
NEMA	National Electrical Manufacturers Association <a href="http://www.nema.org">http://www.nema.org</a>
NFPA	National Fire Protection Association <a href="http://www.nfpa.org">http://www.nfpa.org</a>

NHLA National Hardwood Lumber Association  
<http://www.natlhardwood.org>

NIH National Institute of Health  
<http://www.nih.gov>

NIST National Institute of Standards and Technology  
<http://www.nist.gov>

NLMA Northeastern Lumber Manufacturers Association, Inc.  
<http://www.nelma.org>

NPA National Particleboard Association  
18928 Premiere Court  
Gaithersburg, MD 20879  
(301) 670-0604

NSF National Sanitation Foundation  
<http://www.nsf.org>

NWWDA Window and Door Manufacturers Association  
<http://www.nwwda.org>

OSHA Occupational Safety and Health Administration  
Department of Labor  
<http://www.osha.gov>

PCA Portland Cement Association  
<http://www.portcement.org>

PCI Precast Prestressed Concrete Institute  
<http://www.pci.org>

PPI The Plastic Pipe Institute  
<http://www.plasticpipe.org>

PEI Porcelain Enamel Institute, Inc.  
<http://www.porcelainenamel.com>

PTI Post-Tensioning Institute  
<http://www.post-tensioning.org>

RFCI The Resilient Floor Covering Institute  
<http://www.rfci.com>

RIS	Redwood Inspection Service See - CRA
RMA	Rubber Manufacturers Association, Inc. <a href="http://www.rma.org">http://www.rma.org</a>
SCMA	Southern Cypress Manufacturers Association <a href="http://www.cypressinfo.org">http://www.cypressinfo.org</a>
SDI	Steel Door Institute <a href="http://www.steeldoor.org">http://www.steeldoor.org</a>
IGMA	Insulating Glass Manufacturers Alliance <a href="http://www.igmaonline.org">http://www.igmaonline.org</a>
SJI	Steel Joist Institute <a href="http://www.steeljoist.org">http://www.steeljoist.org</a>
SMACNA	Sheet Metal and Air-Conditioning Contractors National Association, Inc. <a href="http://www.smacna.org">http://www.smacna.org</a>
SSPC	The Society for Protective Coatings <a href="http://www.sspc.org">http://www.sspc.org</a>
STI	Steel Tank Institute <a href="http://www.steeltank.com">http://www.steeltank.com</a>
SWI	Steel Window Institute <a href="http://www.steelwindows.com">http://www.steelwindows.com</a>
TCA	Tile Council of America, Inc. <a href="http://www.tileusa.com">http://www.tileusa.com</a>
TEMA	Tubular Exchange Manufacturers Association <a href="http://www.tema.org">http://www.tema.org</a>
TPI	Truss Plate Institute, Inc. 583 D'Onofrio Drive; Suite 200 Madison, WI 53719 (608) 833-5900
UBC	The Uniform Building Code See ICBO

UL Underwriters' Laboratories Incorporated  
<http://www.ul.com>

ULC Underwriters' Laboratories of Canada  
<http://www.ulc.ca>

WCLIB West Coast Lumber Inspection Bureau  
6980 SW Varns Road, P.O. Box 23145  
Portland, OR 97223  
(503) 639-0651

WRCLA Western Red Cedar Lumber Association  
P.O. Box 120786  
New Brighton, MN 55112  
(612) 633-4334

WWPA Western Wood Products Association  
<http://www.wwpa.org>

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**SECTION 01 74 19**  
**CONSTRUCTION WASTE MANAGEMENT**

**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.
- B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.
- C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:
  - 1. Waste Management Plan development and implementation.
  - 2. Techniques to minimize waste generation.
  - 3. Sorting and separating of waste materials.
  - 4. Salvage of existing materials and items for reuse or resale.
  - 5. Recycling of materials that cannot be reused or sold.
- D. At a minimum the following waste categories shall be diverted from landfills:
  - 1. Soil.
  - 2. Inerts (eg, concrete, masonry and asphalt).
  - 3. Clean dimensional wood and palette wood.
  - 4. Green waste (biodegradable landscaping materials).
  - 5. Engineered wood products (plywood, particle board and I-joists, etc).
  - 6. Metal products (eg, steel, wire, beverage containers, etc).
  - 7. Cardboard, paper and packaging.
  - 8. Bitumen roofing materials.
  - 9. Plastics (eg, ABS, PVC).
  - 10. Carpet and/or pad.
  - 11. Gypsum board.
  - 12. Insulation.
  - 13. Paint.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.

**1.3 QUALITY ASSURANCE**

- A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:
1. Excess or unusable construction materials.
  2. Packaging used for construction products.
  3. Poor planning and/or layout.
  4. Construction error.
  5. Over ordering.
  6. Weather damage.
  7. Contamination.
  8. Mishandling.
  9. Breakage.
- B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.
- C. Contractor shall develop and implement procedures to reuse and recycle new materials to a minimum of 50 percent.
- D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.
- E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website <http://www.wbdg.org> provides a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.
- F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.

- G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.
- H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

#### **1.4 TERMINOLOGY**

- A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.
- B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.
- C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.
- D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.
- E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).
- F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.
- G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.
- H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.
- I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.
- J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.
- K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.

- L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.
  - 1. On-site Recycling - Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
  - 2. Off-site Recycling - Materials hauled to a location and used in an altered form in the manufacture of new products.
- M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.
- N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.
- O. Return: To give back reusable items or unused products to vendors for credit.
- P. Salvage: To remove waste materials from the site for resale or re-use by a third party.
- Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.
- R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.
- S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

#### **1.5 SUBMITTALS**

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:
- B. Prepare and submit to the Project Engineer a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
  - 1. Procedures to be used for debris management.
  - 2. Techniques to be used to minimize waste generation.
  - 3. Analysis of the estimated job site waste to be generated:

- a. List of each material and quantity to be salvaged, reused, recycled.
  - b. List of each material and quantity proposed to be taken to a landfill.
4. Detailed description of the Means/Methods to be used for material handling.
- a. On site: Material separation, storage, protection where applicable.
  - b. Off site: Transportation means and destination. Include list of materials.
    - 1) Description of materials to be site-separated and self-hauled to designated facilities.
    - 2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
  - c. The names and locations of mixed debris reuse and recycling facilities or sites.
  - d. The names and locations of trash disposal landfill facilities or sites.
  - e. Documentation that the facilities or sites are approved to receive the materials.
- B. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.
- C. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

#### **1.6 APPLICABLE PUBLICATIONS**

Publications listed below form a part of this specification to the extent referenced. Publications are referenced by the basic designation only. In the event that criteria requirements conflict, the most stringent requirements shall be met.

- A. U.S. Green Building Council (USGBC):  
LEED Green Building Rating System for New Construction

#### **1.7 RECORDS**

Maintain records to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and the quantity of waste disposed by landfill or incineration. Records shall be kept in accordance with the LEED Reference Guide and LEED Template.

### **PART 2 - PRODUCTS**

#### **2.1 MATERIALS**

- A. List of each material and quantity to be salvaged, recycled, reused.

- B. List of each material and quantity proposed to be taken to a landfill.
- C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

**PART 3 - EXECUTION**

**3.1 COLLECTION**

- A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.
- B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.
- C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

**3.2 DISPOSAL**

- A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.
- B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

**3.3 REPORT**

- A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.
- B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.
- C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices. Include the net total costs for each disposal.

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**SECTION 05 50 00  
METAL FABRICATIONS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.
- B. Items specified.
  - 1. Support for Wall and Ceiling Mounted Items: (12, 14A, 14C)
  - 2. Frames: (24E)
  - 3. Guards
  - 4. Covers and Frames for Pits and Trenches.
  - 5. Gratings
  - 6. Loose Lintels
  - 7. Shelf Angles
  - 8. Gas Racks
  - 9. Plate Door Sill
  - 10. Safety Nosings
  - 11. Ladders
  - 12. Railings: (10)
  - 13. Catwalks and Platforms
  - 14. Trap Doors with Ceiling Hatch
  - 15. Sidewalk Access Doors
  - 16. Screened Access Doors
  - 17. Steel Counter or Bench Top Frame and Leg

**1.2 RELATED WORK**

- A. Railings attached to steel stairs: Section 05 51 00, METAL STAIRS.
- B. Prime and finish painting: Section 09 91 00, PAINTING.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:

Grating, each type	Hand Rails
Ladder with Cage	

- C. Shop Drawings:
  - 1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various

components and assemblies, finish, and location, size and type of anchors.

2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.

3. Provide templates and rough-in measurements as required.

D. Manufacturer's Certificates:

1. Anodized finish as specified.

2. Live load designs as specified.

E. Design Calculations for specified live loads including dead loads.

F. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

**1.4 QUALITY ASSURANCE**

A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.

B. Each product type shall be the same and be made by the same manufacturer.

C. Assembled product to the greatest extent possible before delivery to the site.

D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

**1.5 APPLICABLE PUBLICATIONS**

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):

B18.6.1-97.....Wood Screws

B18.2.2-87 (R2005).....Square and Hex Nuts

C. American Society for Testing and Materials (ASTM):

A36/A36M-08.....Structural Steel

A47-99 (R2009).....Malleable Iron Castings

A48-03 (R2008).....Gray Iron Castings

A53-10.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated  
Welded and Seamless

A123-09.....Zinc (Hot-Dip Galvanized) Coatings on Iron and  
Steel Products

A167-99 (R2009).....Stainless and Heat-Resisting Chromium-Nickel  
Steel Plate, Sheet and Strip

- A269-10.....Seamless and Welded Austenitic Stainless Steel  
Tubing for General Service
- A307-10.....Carbon Steel Bolts and Studs, 60,000 PSI Tensile  
Strength
- A312/A312M-09.....Seamless, Welded, and Heavily Cold Worked  
Austenitic Stainless Steel Pipes
- A391/A391M-07.....Grade 80 Alloy Steel Chain
- A653/A653M-10.....Steel Sheet, Zinc Coated (Galvanized) or Zinc-  
Iron Alloy Coated (Galvannealed) by the Hot-Dip  
Process
- A786/A786M-09.....Rolled Steel Floor Plate
- B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods,  
Wire, Shapes, and Tubes
- B456-03 (R2009).....Electrodeposited Coatings of Copper Plus Nickel  
Plus Chromium and Nickel Plus Chromium
- B632-08.....Aluminum-Alloy Rolled Tread Plate
- C1107-08.....Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
- D3656-07.....Insect Screening and Louver Cloth Woven from  
Vinyl-Coated Glass Yarns
- F436-10.....Hardened Steel Washers
- F468-10.....Nonferrous Bolts, Hex Cap Screws, and Studs for  
General Use
- F593-02 (R2008).....Stainless Steel Bolts, Hex Cap Screws, and Studs
- F1667-11.....Driven Fasteners: Nails, Spikes and Staples
- D. American Welding Society (AWS):
  - D1.1-10.....Structural Welding Code Steel
  - D1.2-08.....Structural Welding Code Aluminum
  - D1.3-08.....Structural Welding Code Sheet Steel
- E. National Association of Architectural Metal Manufacturers (NAAMM)
  - AMP 521-01.....Pipe Railing Manual
  - AMP 500-06.....Metal Finishes Manual
  - MBG 531-09.....Metal Bar Grating Manual
  - MBG 532-09.....Heavy Duty Metal Bar Grating Manual
- F. Structural Steel Painting Council (SSPC)/Society of Protective Coatings:
  - SP 1-04.....No. 1, Solvent Cleaning
  - SP 2-04.....No. 2, Hand Tool Cleaning
  - SP 3-04.....No. 3, Power Tool Cleaning
- G. Federal Specifications (Fed. Spec):
  - RR-T-650E.....Treads, Metallic and Nonmetallic, Nonskid

**PART 2 - PRODUCTS****2.1 DESIGN CRITERIA**

- A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.
- B. Ladders and Rungs: 120 kg (250 pounds) at any point.
- C. Railings and Handrails: 900 N (200 pounds) in any direction at any point.
- D. Floor Plates, Gratings, Covers, Trap Doors, Catwalks, and Platforms: 500 kg/m<sup>2</sup> (100 pounds per square foot).

**2.2 MATERIALS**

- A. Structural Steel: ASTM A36.
- B. Stainless Steel: ASTM A167, Type 302 or 304.
- C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified. For structural shapes use alloy 6061-T6 and alloy 6061-T4511.
- D. Floor Plate:
  - 1. Steel ASTM A786.
  - 2. Aluminum: ASTM B632.
- E. Steel Pipe: ASTM A53.
  - 1. Galvanized for exterior locations.
  - 2. Type S, Grade A unless specified otherwise.
  - 3. NPS (inside diameter) as shown.
- F. Cast-Iron: ASTM A48, Class 30, commercial pattern.
- G. Malleable Iron Castings: A47.
- H. Primer Paint: As specified in Section 09 91 00, PAINTING.
- I. Stainless Steel Tubing: ASTM A269, type 302 or 304.
- J. Modular Channel Units:
  - 1. Factory fabricated, channel shaped, cold formed sheet steel shapes, complete with fittings bolts and nuts required for assembly.
  - 2. Form channel with in turned pyramid shaped clamping ridges on each side.
  - 3. Provide case hardened steel nuts with serrated grooves in the top edges designed to be inserted in the channel at any point and be given a quarter turn so as to engage the channel clamping ridges. Provide each nut with a spring designed to hold the nut in place.
  - 4. Factory finish channels and parts with oven baked primer when exposed to view. Channels fabricated of ASTM A525, G90 galvanized steel may have primer omitted in concealed locations. Finish screws and nuts with zinc coating.
  - 5. Fabricate snap-in closure plates to fit and close exposed channel openings of not more than 0.3 mm (0.0125 inch) thick stainless steel.
- K. Grout: ASTM C1107, pourable type.

L. Insect Screening: ASTM D3656.

### **2.3 HARDWARE**

#### A. Rough Hardware:

1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.
2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.

#### B. Fasteners:

1. Bolts with Nuts:
  - a. ASME B18.2.2.
  - b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
  - c. ASTM F468 for nonferrous bolts.
  - d. ASTM F593 for stainless steel.
2. Screws: ASME B18.6.1.
3. Washers: ASTM F436, type to suit material and anchorage.
4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

### **2.4 FABRICATION GENERAL**

#### A. Material

1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

#### B. Size:

1. Size and thickness of members as shown.
2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

#### C. Connections

1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
2. Field riveting will not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.

5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self drilling and tapping screws or bolts.

E. Workmanship

1. General:
  - a. Fabricate items to design shown.
  - b. Furnish members in longest lengths commercially available within the limits shown and specified.
  - c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
  - d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
  - e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
  - f. Prepare members for the installation and fitting of hardware.
  - g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.

- h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.
- 2. Welding:
    - a. Weld in accordance with AWS.
    - b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
    - c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
    - d. Finish welded joints to match finish of adjacent surface.
  - 3. Joining:
    - a. Miter or butt members at corners.
    - b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.
  - 4. Anchors:
    - a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.
    - b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.
  - 5. Cutting and Fitting:
    - a. Accurately cut, machine and fit joints, corners, copes, and miters.
    - b. Fit removable members to be easily removed.
    - c. Design and construct field connections in the most practical place for appearance and ease of installation.
    - d. Fit pieces together as required.
    - e. Fabricate connections for ease of assembly and disassembly without use of special tools.
    - f. Joints firm when assembled.
    - g. Conceal joining, fitting and welding on exposed work as far as practical.
    - h. Do not show rivets and screws prominently on the exposed face.
    - i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.

## F. Finish:

1. Finish exposed surfaces in accordance with NAAMM Metal Finishes Manual.
2. Aluminum: NAAMM AMP 501.
  - a. Mill finish, AA-M10, as fabricated, use unless specified otherwise.
  - b. Clear anodic coating, AA-C22A41, chemically etched medium matte, with Architectural Class 1, 0.7 mils or thicker.
  - c. Colored anodic coating, AA-C22A42, chemically etched medium matte with Architectural Class 1, 0.7 mils or thicker.
  - d. Painted: AA-C22R10.
3. Steel and Iron: NAAMM AMP 504.
  - a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
  - b. Surfaces exposed in the finished work:
    - 1) Finish smooth rough surfaces and remove projections.
    - 2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.
  - c. Shop Prime Painting:
    - 1) Surfaces of Ferrous metal:
      - a) Items not specified to have other coatings.
      - b) Galvanized surfaces specified to have prime paint.
      - c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.
      - d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.
      - e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.
    - 2) Non ferrous metals: Comply with MAAMM-500 series.
4. Stainless Steel: NAAMM AMP-504 Finish No. 4.
5. Chromium Plating: ASTM B456, satin or bright as specified, Service Condition No. SC2.

## G. Protection:

1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.
2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

## 2.5 SUPPORTS

### A. General:

1. Fabricate ASTM A36 structural steel shapes as shown.
2. Use clip angles or make provisions for welding hangers and braces to overhead construction.
3. Field connections may be welded or bolted.

### B. For Ceiling Hung Toilet Stall:

1. Use a continuous steel channel above pilasters with hangers centered over pilasters.
2. Make provision for installation of stud bolts in lower flange of channel.
3. Provide a continuous steel angle at wall and channel braces spaced as shown.
4. Use threaded rod hangers.
5. Provide diagonal angle brace where the suspended ceiling over toilet stalls does not extend to side wall of room.

### C. For Wall Mounted Items:

1. For items supported by metal stud partitions.
2. Steel strip or hat channel minimum of 1.5 mm (0.0598 inch) thick.
3. Steel strip minimum of 150 mm (6 inches) wide, length extending one stud space beyond end of item supported.
4. Steel hat channels where shown. Flange cut and flattened for anchorage to stud.
5. Structural steel tube or channel for grab bar at water closets floor to structure above with clip angles or end plates formed for anchors.
6. Use steel angles for thru wall counters. Drill angle for fasteners at ends and not over 100 mm (4 inches) on center between ends.

### D. For Trapeze Bars:

1. Construct assembly above ceilings as shown and design to support not less than a 340 kg (750 pound) working load at any point.
2. Fabricate trapeze supports as shown, with all exposed members, including screws, nuts, bolts and washers, fabricated of stainless steel.
3. Fabricate concealed components of structural steel shapes unless shown otherwise.
4. Stainless steel ceiling plate drilled for eye bolt.
5. Continuously weld connections where welds shown.
6. Use modular channel where shown with manufacturers bolts and fittings.
  - a. Weld ends of steel angle braces to steel plates and secure to modular channel units as shown. Drill plates for anchor bolts.

- b. Fabricate eye bolt, special clamp bolt, and plate closure full length of modular channel at ceiling line and secure to modular channel unit with manufacturers standard fittings.
- E. For Intravenous Track and Cubical Curtain Track:
  - 1. Fabricate assembly of steel angle as shown.
  - 2. Drill angle bent ends for anchor screws to acoustical suspension system and angle for hanger wires.
  - 3. Provide pipe sleeve welded to angle.
- F. Supports at Ceiling for Radiographic (x-ray) Equipment:
  - 1. Fabricate hangers braces, and track of modular channel units assembly as shown.
  - 2. Fabricate steel plates for anchor to structure above.
  - 3. Drill bent plates for bolting at mid height at concrete beams.
- G. For Operating Room Light:
  - 1. Fabricate as shown to suit equipment furnished.
  - 2. Drill leveling plate for light fixture bolts.
- H. Supports in Orthopedic Brace Shop:
  - 1. Fabricate from 25 mm (one inch) steel pipe, fasten to steel angles above and extend to a point 150 mm (6 inches) below finished ceiling.
  - 2. Lower end of the pipe shall have a standard pipe thread.
  - 3. Provide an escutcheon plate at ceiling.
- I. Supports for Accordion Partition Tracks, Exercise Equipment, and Items at Various Conditions at Suspended Ceilings:
  - 1. Fabricate of structural steel shapes as shown.
  - 2. Drill for anchor bolts of suspended item.
- J. Supports for Communion Rail Posts in Chapel:
  - 1. Fabricate one steel plate support for each post as shown.
  - 2. Drill for fasteners.

## 2.6 FRAMES

- A. Elevator Entrance Wall Opening.
  - 1. Fabricate of channel shapes, plates, and angles as shown.
  - 2. Weld or bolt head to jamb as shown.
  - 3. Weld clip angles to bottom of frame and top of jamb members extended to structure above for framed construction.
    - a. Provide holes for anchors.
    - b. Weld head to jamb members.
- B. Channel Door Frames:
  - 1. Fabricate of structural steel channels of size shown.
  - 2. Miter and weld frames at corners.
  - 3. Where anchored to masonry or embedded in concrete, weld to back of frame at each jamb, 5 mm (3/16 inch) thick by 44 mm (1-3/4 inch) wide

steel strap anchors with ends turned 50 mm (2 inches), and of sufficient length to extend at least 300 mm (12 inches) into wall. Space anchors 600 mm (24 inches) above bottom of frame and 600 mm (24 inches) o.c. to top of jamb. Weld clip angles to bottom of jambs and provide holes for expansion bolts.

4. Where anchored to concrete or masonry in prepared openings, drill holes at jambs for anchoring with expansion bolts. Weld clip angles to bottom of frame and provide holes for expansion bolt anchors as shown. Drill holes starting 600 mm (24 inches) above bottom of frame and 600 mm (24 inches) o.c. to top of jamb and at top of jamb. Provide pipe spacers at holes welded to channel.
  5. Where closure plates are shown, continuously weld them to the channel flanges.
  6. Weld continuous 19 x 19 x 3 mm (3/4 x 3/4 x 1/8 inch) thick steel angles to the interior side of each channel leg at the head and jambs to form a caulking groove.
  7. Prepare frame for installation of hardware specified in Section 08 71 00, DOOR HARDWARE.
    - a. Cut a slot in the lock jamb to receive the lock bolt.
    - b. Where shown use continuous solid steel bar stops at perimeter of frame, weld or secure with countersunk machine screws at not more than 450 mm (18 inches) on center.
- C. Frames for Breech Opening:
1. Fabricate from steel channels, or combination of steel plates and angles to size and contour shown.
  2. Weld strap anchors on back of frame at not over 600 mm (2 feet) on centers for concrete or masonry openings.
- D. Frames for Lead Lined Doors:
1. Obtain accurate dimensions and templates from suppliers of lead lined doors, finish hardware, and hollow steel door frames.
  2. Fabricate as shown for use in connection with lead lined doors.
  3. Deliver assembled frames with removable shipping spreaders at top and bottom.
  4. Extend angles at jambs from floor to structural slab above. At floors of interstitial spaces, terminate jamb sections and provide anchors as shown.
  5. Continuously weld plates and reinforcements to frame members and head members of angle frames between jambs.
  6. Weld strap anchors, not over 600 mm (24 inches) on centers, to the back of angles for embedment in masonry or concrete unless shown otherwise.

## 7. Type 15 Door Frames:

- a. Structural steel angle frames with plate or bar full height to heads. Extend reinforcing at hinge cutouts two inches beyond cutout.
- b. Fabricate top anchorage to beam side at mid height.
- c. Weld clip angles to both legs of angle at top and bottom.
- d. Drill clips and plates, at top and bottom for anchoring jamb angles with two 9 mm (3/8 inch) expansion bolts at each location.
- e. Cut rabbet for pivot hinges and lock strike.

**2.7 GUARDS**

## A. Wall Corner Guards:

1. Fabricate from steel angles and furnish with anchors as shown.
2. Continuously weld anchor to angle.

## B. Guard Angles for Overhead Doors:

1. Cut away top portion of outstanding leg of angle and extend remaining portion of angle up wall.
2. Weld filler piece across head of opening to jamb angles.
3. Make provisions for fasteners and anchorage.

## C. Channel Guard at Loading Platform:

1. Fabricate from steel channel of size shown.
2. Weld anchors to channels as shown.
3. Drill channel for bumper anchor bolts.

## D. Edge Guard Angles for Openings in slabs.

1. Fabricate from steel angles of sizes and with anchorage shown.
2. Where size of angle is not shown, provide 50 x 50 x 6 mm (2 x 2 x 1/4 inch) steel angle with 32 x 5 mm (1-1/4 x 3/16 inch) strap anchors, welded to back.
3. Miter or butt angles at corners and weld.
4. Use one anchor near end and three feet on centers between end anchors.

## E. Wheel Guards:

1. Construct wheel guards of not less than 16 mm (5/8 inch) thick cast iron.
2. Provide corner type, with flanges for bolting to walls.

**2.8 COVERS AND FRAMES FOR PITS AND TRENCHES**

## A. Fabricate covers to support live loads specified.

## B. Galvanized steel members after fabrication in accordance with ASTM A123, G-90 coating.

## C. Steel Covers:

1. Use 6 mm (1/4 inch) thick floor plate for covers unless otherwise shown. Use gratings where shown as specified in paragraph GRATINGS. Use smooth floor plate unless noted otherwise.
2. Provide clearance at all sides to permit easy removal of covers.
3. Make cutouts within 6 mm (1/4 inch) of penetration for passage of pipes and ducts.
4. Drill covers for flat head countersunk screws.
5. Make cover sections not to exceed 2.3 m<sup>2</sup> (25 square feet) in area and 90 kg (200 pounds) in weight.
6. Fabricate trench cover sections not be over 900 mm (3 feet) long and if width of trench is more than 900 mm (3 feet) or over, equip one end of each section with an angle or "T" bar stiffener to support adjoining plate.
7. Use two, 13 mm (1/2 inch) diameter steel bar flush drop handles for each cover section.

D. Cast Iron Covers

1. Fabricate covers to support live loads specified.
2. Fabricate from ASTM A48, cast-iron, 13 mm (1/2 inch) minimum metal thickness, cast with stiffeners as required.
3. Fabricate as flush type with frame, reasonably watertight and be equipped with flush type lifting rings. Provide seals where watertight covers noted.
4. Make covers in sections not over 90 kg (200 pounds) except round covers.

E. Steel Frames:

1. Form frame from structural steel angles as shown. Where not shown use 63 x 63 x 6 mm (2-1/2 x 2-1/2 x 1/4 inch) angles for frame openings over 1200 mm (4 feet) long and 50 x 50 x 6 mm (2 ix 2 x 1/4 inch) for frame openings less than 1200 mm (4 feet).
2. Fabricate intermediate supporting members from steel "T's" or angles; located to support cover section edges.
3. Where covers are required use steel border bars at frames so that top of cover will be flush with frame and finish floor.
4. Weld steel strap anchors to frame. Space straps not over 600 mm (24 inches) o.c., not shown otherwise between end anchors. Use 6 x 25 x 200 mm (1/4 x 1 x 8 inches) with 50 mm (2 inch) bent ends strap anchors unless shown otherwise.
5. Drill and tap frames for screw anchors where plate covers occur.

F. Cast Iron Frames:

1. Fabricate from ASTM A48 cast iron to shape shown.

2. Provide anchors for embedding in concrete, spaced near ends and not over 600 mm (24 inches) apart.

## 2.9 GRATINGS

- A. Fabricate gratings to support live loads specified and a concentrated load as specified.
- B. Provide clearance at all sides to permit easy removal of grating.
- C. Make cutouts in gratings with 6 mm (1/4 inch) minimum to 25 mm (one inch) maximum clearance for penetrations or passage of pipes and ducts. Edge band cutouts.
- D. Fabricate in sections not to exceed 2.3 m<sup>2</sup> (25 square feet) in area and 90 kg (200 pounds) in weight.
- E. Fabricate sections of grating with end-banding bars.
- F. Fabricate angle frames and supports, including anchorage as shown.
  1. Fabricate intermediate supporting members from "T's" or angles.
  2. Locate intermediate supports to support grating section edges.
  3. Fabricate frame to finish flush with top of grating.
  4. Locate anchors at ends and not over 600 mm (24 inches) o.c.
  5. Butt or miter, and weld angle frame at corners.
- G. Steel Bar Gratings:
  1. Fabricate grating using steel bars, frames, supports and other members shown in accordance with Metal Bar Grating Manual.
  2. Galvanize steel members after fabrication in accordance with ASTM A123, G-90 for exterior gratings, gratings in concrete floors, and interior grating where specified.
  3. Interior gratings: Prime paint unless specified galvanized.
- H. Aluminum Bar Gratings:
  1. Fabricate grating and frame assembly from aluminum as shown in accordance with Metal Bar Grating Manual.
  2. Use 25 x 5 mm (1 x 3/16 inch) minimum size bearing bars.
  3. Mill finish unless specified otherwise.
- I. Plank Gratings:
  1. Conform to Fed. Spec. RR-G-1602.
  2. Manufacturers standard widths, lengths and side channels to meet live load requirements.
  3. Galvanize exterior steel gratings ASTM A123, G-90 after fabrication.
  4. Fabricate interior steel gratings from galvanized steel sheet, ASTM A525, where bearing on concrete or masonry.
  5. Fabricate other interior grating from steel sheet and finish with shop prime paint. Prime painted galvanized sheet may be used.
- J. Cast Iron Gratings:

1. Fabricate gratings to support a live load of 23940 Pa (500 pounds per square foot).
2. Fabricate gratings and frames for gutter type drains from cast-iron conforming to ASTM A48.
3. Fabricate gratings in section not longer than 1200 mm (4 feet) or over 90 kg (200 pounds) and fit so as to be readily removable.

#### **2.10 LOOSE LINTELS**

- A. Furnish lintels of sizes shown. Where size of lintels is not shown, provide the sizes specified.
- B. Fabricate lintels with not less than 150 mm (6 inch) bearing at each end for nonbearing masonry walls, and 200 mm (8 inch) bearing at each end for bearing walls.
- C. Provide one angle lintel for each 100 mm (4 inches) of masonry thickness as follows except as otherwise specified or shown.
  1. Openings 750 mm to 1800 mm (2-1/2 feet to 6 feet) - 100 x 90 x 8 mm (4 x 3-1/2 x 5/16 inch).
  2. Openings 1800 mm to 3000 mm (6 feet to 10 feet) - 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- D. For 150 mm (6 inch) thick masonry openings 750 mm to 3000 mm (2-1/2 feet to 10 feet) use one angle 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- E. Provide bearing plates for lintels where shown.
- F. Weld or bolt upstanding legs of double angle lintels together with 19 mm (3/4 inch bolts) spaced at 300 mm (12 inches) on centers.
- G. Insert spreaders at bolt points to separate the angles for insertion of metal windows, louver, and other anchorage.
- H. Where shown or specified, punch upstanding legs of single lintels to suit size and spacing of anchor bolts.
- I. Elevator Entrance:
  1. Fabricate lintel from plate bent to channel shape, and provide a minimum of 100 mm (4inch) bearing each end.
  2. Cut away the front leg of the channel at each end to allow for concealment behind elevator hoistway entrance frame.

#### **2.11 SHELF ANGLES**

- A. Fabricate from steel angles of size shown.
- B. Fabricate angles with horizontal slotted holes for 19 mm (3/4 inch) bolts spaced at not over 900 mm (3 feet) on centers and within 300 mm (12 inches) of ends.
- C. Provide adjustable malleable iron inserts for embedded in concrete framing.

#### **2.12 PLATE DOOR SILL**

- A. Fabricate of checkered plate as detailed.

1. Aluminum Plate: ASTM B632, 3 mm (0.125 inch) thick.
  2. Steel Plate: ASTM A786, 3 mm (0.125 inch thick), galvanized G90.
- B. Fabricate for anchorage with flat head countersunk bolts at each end and not over 300 mm (12 inches), o.c.

### **2.13 SAFETY NOSINGS**

- A. Fed. Spec. RR-T-650, Type C.
1. Aluminum: Class 2, Style 2.
  2. Cast iron: Class 4.
- B. Fabricate nosings for exterior use from cast aluminum, and nosings for interior use from either cast aluminum or cast iron. Use one Class throughout.
- C. Fabricate nosings approximately 100 mm (4 inches) wide with not more than 9 mm (3/8 inch) nose.
- D. Provide nosings with integral type anchors spaced not more than 100 mm (4 inches) from each end and intermediate anchors spaced approximately 375 mm (15 inches) on center.
- E. Fabricate nosings to extend within 100 mm (4 inches) of ends of concrete stair treads except where shown to extend full width.
- F. Fabricate nosings to extend full width between stringers of metal stairs and full width of door openings.
- G. On curved steps fabricate to terminate at point of curvature of steps having short radius curved ends.

### **2.14 LADDERS**

- A. Steel Ladders:
1. Fixed-rail type with steel rungs shouldered and headed into and welded to rails.
  2. Fabricate angle brackets of 50 mm (2 inch) wide by 13 mm (1/2 inch) thick steel; brackets spaced maximum of 1200 mm (4 feet) apart and of length to hold ladder 175 mm (7 inches) from wall to center of rungs. Provide turned ends or clips for anchoring.
  3. Provide holes for anchoring with expansion bolts through turned ends and brackets.
  4. Where shown, fabricate side rails curved, twisted and formed into a gooseneck.
  5. Galvanize exterior ladders after fabrication, ASTM A123, G-90.
- B. Aluminum Ladders:
1. Fixed-rail type, constructed of structural aluminum, with mill finish.
  2. Fabricate side rails and rungs of size and design shown, with the rungs shouldered and headed into and welded to the rails.

3. Where shown fabrication side rails curved, twisted and formed into gooseneck.
4. Fabricate angle brackets at top and bottom and intermediate brackets where shown. Drill for bolting.

C. Ladder Rungs:

1. Fabricate from 25 mm (one inch) diameter steel bars.
2. Fabricate so that rungs will extend at least 100 mm (4 inches) into wall with ends turned 50 mm (2 inches), project out from wall 175 mm (7 inches), be 400 mm (16 inches) wide and be designed so that foot cannot slide off end.
3. Galvanized after fabrication, ASTM A123, G-90 rungs for exterior use and for access to pits.

## 2.15 RAILINGS

- A. In addition to the dead load design railing assembly to support live load specified.

B. Fabrication General:

1. Provide continuous welded joints, dressed smooth and flush.
2. Standard flush fittings, designed to be welded, may be used.
3. Exposed threads will not be approved.
4. Form handrail brackets to size and design shown.
5. Exterior Post Anchors.
  - a. Fabricate tube or pipe sleeves with closed ends or plates as shown.
  - b. Where inserts interfere with reinforcing bars, provide flanged fittings welded or threaded to posts for securing to concrete with expansion bolts.
  - c. Provide heavy pattern sliding flange base plate with set screws at base of pipe or tube posts.
6. Interior Post Anchors:
  - a. Provide flanged fittings for securing fixed posts to floor with expansion bolts, unless shown otherwise.
  - b. Weld or thread flanged fitting to posts at base.
  - c. For securing removable posts to floor, provide close fitting sleeve insert or inverted flange base plate with stud bolts or rivets concrete anchor welded to the base plate.
  - d. Provide sliding flange base plate on posts secured with set screws.
  - e. Weld flange base plate to removable posts set in sleeves.

C. Handrails:

1. Close free ends of rail with flush metal caps welded in place except where flanges for securing to walls with bolts are shown.

2. Make provisions for attaching handrail brackets to wall, posts, and handrail as shown.

D. Steel Pipe Railings:

1. Fabricate of steel pipe with welded joints.
2. Number and space of rails as shown.
3. Space posts for railings not over 1800 mm (6 feet) on centers between end posts.
4. Form handrail brackets from malleable iron.
5. Fabricate removable sections with posts at end of section.
6. Removable Rails:
  - a. Provide "U" shape brackets at each end to hold removable rail as shown. Use for top and bottom horizontal rail when rails are joined together with vertical members.
  - b. Secure rail to brackets with 9 mm (3/8 inch) stainless steel through bolts and nuts at top rail only when rails joined with vertical members.
  - c. Continuously weld brackets to post.
  - d. Provide slotted bolt holes in rail bracket.
  - e. Weld bolt heads flush with top of rail.
  - f. Weld flanged fitting to post where posts are installed in sleeves.
7. Opening Guard Rails:
  - a. Fabricate rails with flanged fitting at each end to fit between wall opening jambs.
  - b. Design flange fittings for fastening with machine screws to steel plate anchored to jambs.
  - c. Fabricate rails for floor openings for anchorage in sleeves.
8. Gates:
  - a. Fabricate from steel pipe as specified for railings.
  - b. Fabricate gate fittings from either malleable iron or wrought steel.
  - c. Hang each gate on suitable spring hinges of clamp on or through bolted type. Use bronze hinges for exterior gates.
  - d. Provide suitable stops, so that gate will swing as shown.
9. Chains:
  - a. Chains: ASTM A391, Grade 63, straight link style, normal size chain bar 8 mm (5/16 inch) diameter, eight links per 25 mm (foot) and with boat type snap hook on one end, and through type eye bolt on other end.
  - b. Fabricate eye bolt for attaching chain to pipe posts, size not less than 9 mm (3/8 inch) diameter.

- c. Fabricate anchor at walls, for engagement of snap hook of either a 9 mm (3/8 inch) diameter eye bolt or punched angle.
  - d. Galvanize chain and bolts after fabrication.
- E. Aluminum Railings:
- 1. Fabricate from extruded aluminum.
  - 2. Use tubular posts not less than 3 mm (0.125 inch) wall thickness for exterior railings.
  - 3. Punch intermediate rails and bottom of top rails for passage of posts and machine to a close fit.
  - 4. Where shown use extruded channel sections for top rail with 13 mm (1/2 inch) thick top cover plates and closed ends.
  - 5. Fabricate brackets of extruded or wrought aluminum as shown.
  - 6. Fabricate stainless pipe sleeves with closed bottom at least six inches deep having internal dimensions at least 13 mm (1/2 inch) greater than external dimensions of posts where set in concrete.
- F. Stainless Steel Railings:
- 1. Fabricate from 38 mm (1-1/2 inches) outside diameter stainless steel tubing, ASTM A269, having a wall thickness of 1.6 mm (0.065 inch).
  - 2. Join sections by an internal connector to form hairline joints where field assembled.
  - 3. Fabricate with continuous welded connections.
  - 4. Fabricate brackets of stainless steel to design shown.
  - 5. Fabricate stainless steel sleeves at least 150 mm (6 inches) deep having internal dimensions at least 13 mm (1/2 inch) greater than external dimensions of post.

## **2.16 CATWALKS**

- A. Fabricate catwalks including platforms, railings, ladders, supports and hangers, and arrangement of members as shown on drawings.
- B. Fabricate stairs as specified in Section 05 51 00, METAL STAIRS.
- C. Fabricate steel ladders as specified under paragraph LADDERS unless shown otherwise.
- D. Fabricate steel pipe railings as specified under paragraph RAILINGS.
- E. Catwalk and platforms floor surfaces as shown.
  - 1. Steel gratings as specified under paragraph gratings, either bar or plank type.
  - 2. Steel floor plate.
  - 3. Aluminum floor plate.
- F. Prime paint catwalk system.

## **2.17 TRAP DOOR AND FRAMES WITH CEILING HATCH**

- A. Design to support a live load as specified.
- B. Frames:

1. Fabricate steel angle frame to set in concrete slabs and design to set flush with finished concrete slab or curb. If not shown use 63 x 63 x 6 mm (2-1/2 x 2-1/2 x 1/4 inch) angles.
2. Miter steel angles at corners and weld together.
3. Weld steel bar stops to vertical leg of frame, to support doors flush with the top of the frame.
4. Weld steel strap anchors on each side not over 600 mm (24 inches) on center to the backs of the frames. If not shown use 6 x 50 x 200 mm (1/4 x 2 x 8 inch) long straps with 50 mm (2 inch bent) ends.
5. Form frames from steel angles with welded corners for reinforcing and bracing of well lining and support of ceiling hatch.

C. Covers:

1. Use 6 mm (1/4 inch) thick steel floor plate.
2. Where double leaf covers are shown, reinforce at meeting edges.
3. Use wrought steel hinges with fixed brass pins.
  - a. Weld to cover.
  - b. Secure to frame with machine screws.
4. Where ladders occur, install hinges on the side opposite the ladder.
5. Provide two bar type drop handles, flush with cover when closed for each leaf.

D. Well Lining:

1. Fabricate well linings, for access through concrete floor slabs and suspended ceilings, from hatch to ceiling hatch or ceiling openings.
2. Use steel sheet and shapes of size and thickness as shown. If not shown use 1.5 mm (0.0598 inch) thick steel sheet.
3. If not shown use 50 x 50 x 6 mm (2 x 2 x 1/4 inch) angle braces from ceiling level on each side angled at 45 degrees to structure above.
4. Use 25 x 25 x 3 mm (1 x 1 x 1/8 inch) angle bottom flange trim welded to well lining where no ceiling hatch occurs.

E. Ceiling Hatch:

1. Construct hatch with "T" or angle frame designed to support edge of ceiling and hatch, weld to well lining.
2. Form hatch panels of 3 mm (1/8 inch) steel, 5 mm (3/16 inch) aluminum or 1 mm (0.0359 inch) thick steel of pan type construction with 25 mm (one inch) of mineral fiber insulation between.
3. Use counter balance device, hinges, latch, hangers and other accessories required for installation and operation of hatch with not over 90 N (20 pounds) of force.
4. Fabricate panels flush and reinforced to remain flat.
5. Locate hatch panel flush with frame.

F. Finish with baked on prime coat.

**2.18 SIDEWALK DOOR**

- A. Use flush, watertight, gutter type design.
- B. Cover fabricate of 6 mm (1/4 inch) thick, diamond pattern floor plate.
- C. Use automatic lock hold open feature and be hung on two flush type heavy bronze hinges capable of 90 degree swing on each door leaf.
- D. Equip with locking and latching device and lifting devices; operable and accessible from both sides of doors.
- E. Doors removable without disturbing frame.
- F. Provide gutters at all joints for drainage of water.

**2.19 SCREENED ACCESS DOORS AND FRAMES**

- A. Galvanized ASTM A123, G-90 after fabrication.
- B. Wall frame:
  - 1. Fabricate frame from steel angles or channels as shown.
  - 2. Continuously weld 38 x 13 mm (1-1/2 x 1/2 inch) steel channel door stop to angle frame. Cut out lock strike opening in channel.
  - 3. Miter and weld channel frame at corners. Reinforce corner with 3 mm (1/8 inch) plate angle.
  - 4. Reinforce channel frame with 3 x 150 mm (1/8 x 6 inch) long steel plate at channel back to cutout for latch. Cutout lock strike opening in channel face. Drill and tap for hinge anchorage.
  - 5. Drill jambs for 6 mm (1/4 inch) bolt anchors at top and bottom and not over 450 mm (18 inches) between top and bottom.
  - 6. Fabricate frame for door to sit flush with face of frame.
- C. Doors
  - 1. Fabricate door using steel channel frame with 3 mm (1/8 inch) angle plate reinforcing at corners.
  - 2. Miter and weld corners.
  - 3. Fabricate lock box of 1.6 mm (1/16 inch) plate and weld to channel surround.
  - 4. Provide wire mesh constructed of 3.5 mm (0.135 inch) diameter galvanized steel wire crimped and woven into 38 mm (1-1/2 inch) diamond mesh pattern. Fasten the wire mesh to door frames by bending the ends of each strand of wire over through channel clinched and welded to channel door frame.
  - 5. Weld steel plate back-bands to channel door frame at hinge stiles only.
  - 6. Screen on doors in exterior walls.
    - a. Fabricate rewirable frame for screen from either extruded or tubular aluminum.
    - b. Design to allow for removing or replacement frame and screening or adjoining items without damage.

- c. Use aluminum insect screening specified.
  - d. Use stainless steel fasteners for securing screen to door.
- D. Hardware:
- 1. Install hinged door to fixed frame with two 63 mm (2-1/2 inch) brass or bronze hinges.
  - 2. Install lock or latch specified in Section 08 71 00, DOOR HARDWARE in lockbox.

## **2.20 STEEL COUNTER OR BENCH TOP FRAME AND LEGS**

- A. Fabricate channel or angle frame with mitered and welded corners as shown.
- B. Drill top of frame with 6 mm (1/4inch) holes spaced 200 mm (8 inches) on center for securing countertop.
- C. Fabricate legs of angle or pipe shapes and continuously weld to frame.
- D. Finish frame with backed on enamel prime coat.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION, GENERAL**

- A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Items set into concrete or masonry.
  - 1. Provide temporary bracing for such items until concrete or masonry is set.
  - 2. Place in accordance with setting drawings and instructions.
  - 3. Build strap anchors, into masonry as work progresses.
- C. Set frames of gratings, covers, corner guards, trap doors and similar items flush with finish floor or wall surface and, where applicable, flush with side of opening.
- D. Field weld in accordance with AWS.
  - 1. Design and finish as specified for shop welding.
  - 2. Use continuous weld unless specified otherwise.
- E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.
- F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.
- G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.
- H. Secure escutcheon plate with set screw.

### 3.2 INSTALLATION OF SUPPORTS

- A. Anchorage to structure.
  - 1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
  - 2. Secure supports to concrete inserts by bolting or continuous welding as shown.
  - 3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts. unless shown otherwise.
  - 4. Secure steel plate or hat channels to studs as detailed.
- B. Ceiling Hung Toilet Stalls:
  - 1. Securely anchor hangers of continuous steel channel above pilasters to structure above.
  - 2. Bolt continuous steel angle at wall to masonry or weld to face of each metal stud.
  - 3. Secure brace for steel channels over toilet stall pilasters to wall angle supports with bolts at each end spaced as shown.
  - 4. Install diagonal angle brace where the suspended ceiling over toilet stalls does not extend to side wall of room.
  - 5. Install stud bolts in lower flange of channel before installing furred down ceiling over toilet stalls.
  - 6. Install support for ceiling hung pilasters at entrance screen to toilet room similar to toilet stall pilasters.
- C. Supports for Wall Mounted items:
  - 1. Locate center of support at anchorage point of supported item.
  - 2. Locate support at top and bottom of wall hung cabinets.
  - 3. Locate support at top of floor cabinets and shelving installed against walls.
  - 4. Locate supports where required for items shown.
- D. Support at Ceiling for X-ray Tube Stand and Radiographic Equipment:
  - 1. Bolt modular steel channel frames to hangers as shown, anchored to structure above.
  - 2. Fasten frames with modular channel manufacturers fittings, bolts, and nuts. Space modular channel supports and hangers as shown and as required to suit equipment furnished.
  - 3. Install closure plates in channels at ceiling where channel opening is visible. Coordinate and cut plates to fit tight against equipment anchors after equipment anchors are installed.
- E. Ceiling Support for Operating Light:
  - 1. Anchor support to structure above as shown.
  - 2. Set leveling plate as shown level with ceiling.

3. Secure operating light to leveling plate in accordance with light manufacturer's requirements.
- F. Supports for intravenous (IV) Track and Cubicle Curtain Track:
1. Install assembly where shown after ceiling suspension grid is installed.
  2. Drill angle for bolt and weld nut to angle prior to installation of tile.
- G. Support for cantilever grab bars:
1. Locate channels or tube in partition for support as shown, and extend full height from floor to underside of structural slab above.
  2. Anchor at top and bottom with angle clips bolted to channels or tube with two, 9 mm (3/8 inch) diameter bolts.
  3. Anchor to floors and overhead construction with two 9 mm (3/8 inch) diameter bolts.
  4. Fasten clips to concrete with expansion bolts, and to steel with machine bolts or welds.
- H. Supports for Trapeze Bars:
1. Secure plates to overhead construction with fasteners as shown.
  2. Secure angle brace assembly to overhead construction with fasteners as shown and bolt plate to braces.
  3. Fit modular channel unit flush with finish ceiling, and secure to plate with modular channel unit manufacturer's standard fittings through steel shims or spreaders as shown.
    - a. Install closure plates in channel between eye bolts.
    - b. Install eyebolts in channel.
- I. Support for Communion Rail Posts:
1. Anchor steel plate supports for posts as shown.
  2. Use four bolts per plate, locate two at top and two at bottom.
  3. Use lag bolts.

### **3.3 COVERS AND FRAMES FOR PITS AND TRENCHES**

- A. Set frame and cover flush with finish floor.
- B. Secure plates to frame with flat head countersunk screws.
- C. Set gratings loose in drainage trenches or over pits unless shown anchored.

### **3.4 FRAMES FOR LEAD LINED DOORS**

- A. Secure jamb angle clips and plates, at top and bottom with two, 9 mm (3/8 inch) expansion bolts to concrete.
- B. Secure 150 x 90 x 13 mm (6 x 3-1/2 x 1/2 inch) angle to steel framing for anchorage when expansion bolts to concrete is not possible.
- C. Secure clips by welding to steel.
- D. At interstitial spaces, anchor jamb angles as shown.

**3.5 DOOR FRAMES**

- A. Secure clip angles at bottom of frames to concrete slab with expansion bolts as shown.
- B. Level and plumb frame; brace in position required.
- C. At masonry, set frames in walls so anchors are built-in as the work progresses unless shown otherwise.
- D. Set frames in formwork for frames cast into concrete.
- E. Where frames are set in prepared openings, bolt to wall with spacers and expansion bolts.

**3.6 OTHER FRAMES**

- A. Set frame flush with surface unless shown otherwise.
- B. Anchor frames at ends and not over 450 mm (18 inches) on centers unless shown otherwise.
- C. Set in formwork before concrete is placed.

**3.7 GUARDS**

- A. Steel Angle Corner Guards:
  - 1. Build into masonry as the work progress.
  - 2. Set into formwork before concrete is placed.
  - 3. Set angles flush with edge of opening and finish floor or wall or as shown.
  - 4. At existing construction fasten angle and filler piece to adjoining construction with 16 mm (5/8 inch) diameter by 75 mm (3 inch) long expansion bolts 450 mm (18 inches) on center.
- B. Channel Guard at Top Edge of Concrete Platforms:
  - 1. Install in formwork before concrete is placed.
  - 2. Set channel flush with top of the platform.
- C. Wheel Guards:
  - 1. Set flanges of wheel guard at least 50 mm (2 inches) into pavement.
  - 2. Anchor to walls as shown, expansion bolt if not shown.

**3.8 GRATINGS**

- A. Set grating flush with finish floor; top of curb, or areaway wall. Set frame so that horizontal leg of angle frame is flush with face of wall except when frame is installed on face of wall.
- B. Set frame in formwork before concrete is placed.
- C. Where grating terminates at a wall bolt frame to concrete or masonry with expansion bolts unless shown otherwise.
- D. Secure removable supporting members in place with stainless steel bolts.
- E. Bolt gratings to supports.

**3.9 STEEL LINTELS**

- A. Use lintel sizes and combinations shown or specified.

- B. Install lintels with longest leg upstanding, except for openings in 150 mm (6 inch) masonry walls install lintels with longest leg horizontal.
- C. Install lintels to have not less than 150 mm (6 inch) bearing at each end for nonbearing walls, and 200 mm (8 inch) bearing at each end for bearing walls.

**3.10 SHELF ANGLES**

- A. Anchor shelf angles with 19 mm (3/4 inch) bolts unless shown otherwise in adjustable malleable iron inserts, set level at elevation shown.
- B. Provide expansion space at end of members.

**3.11 PLATE DOOR SILL**

- A. Install after roofing base flashing and counter flashing work is completed.
- B. Set in sealant and bolt to curb.

**3.12 SAFETY NOSINGS**

- A. Except as specified and where preformed rubber treads are shown or specified install safety nosings at the following:
  - 1. Exterior concrete steps.
  - 2. Door sills of areaway entrances curbs.
  - 3. Exposed edges of curbs of door sills at transformer and service rooms.
  - 4. Interior concrete steps, including concrete filled treads of metal stairs of service stairs.
- B. Install flush with horizontal and vertical surfaces.
- C. Install nosing to within 100 mm (4 inches) of ends of concrete stair treads, except where shown to extend full width.
- D. Extend nosings full width of door openings.
- E. Extend nosings, full width between stringers of metal stairs, and terminate at point of curvature of steps having short radius curved ends.

**3.13 LADDERS**

- A. Anchor ladders to walls and floors with expansion bolts through turned lugs or angle clips or brackets.
- B. In elevator pits, set ladders to clear all elevator equipment where shown on the drawings.
  - 1. Where ladders are interrupted by division beams, anchor ladders to beams by welding, and to floors with expansion bolts.
  - 2. Where ladders are adjacent to division beams, anchor ladders to beams with bent steel plates, and to floor with expansion bolts.
- C. Ladder Rungs:
  - 1. Set ladder rungs into formwork before concrete is placed.

2. Set step portion of rung 150 mm (6 inches) from wall.
3. Space rungs approximately 300 mm (12 inches) on centers.
4. Where only one rung is required, locate it 400 mm (16 inches) above the floor.

### 3.14 RAILINGS

#### A. Steel Posts:

1. Secure fixed posts to concrete with expansion bolts through flanged fittings except where sleeves are shown with pourable grout.
2. Install sleeves in concrete formwork.
3. Set post in sleeve and pour grout to surface. Apply beveled bead of urethane sealant at perimeter of post or under flange fitting as specified in Section 07 92 00, JOINT SEALANTS—on exterior posts.
4. Secure removable posts to concrete with either machine screws through flanged fittings which are secured to inverted flanges embedded in and set flush with finished floor, or set posts in close fitting pipe sleeves without grout.
5. Secure sliding flanged fittings to posts at base with set screws.
6. Secure fixed flanged fittings to concrete with expansion bolts.
7. Secure posts to steel with welds.

#### B. Aluminum Railing, Stainless Steel Railing, and Ornamental Railing Posts:

1. Install pipe sleeves in concrete formwork.
2. Set posts in sleeve and pour grout to surface on exterior locations and to within 6 mm (1/4 inch) of surface for interior locations except to where posts are required to be removable.
3. Apply beveled bead of urethane sealant over sleeve at post perimeter for exterior posts and flush with surface for interior posts as specified in Section 07 92 00, JOINT SEALANTS.

#### C. Anchor to Walls:

1. Anchor rails to concrete or solid masonry with machine screws through flanged fitting to steel plate.
  - a. Anchor steel plate to concrete or solid masonry with expansion bolts.
  - b. Anchor steel plate to hollow masonry with toggle bolts.
2. Anchor flanged fitting with toggle bolt to steel support in frame walls.

#### D. Removable Rails:

1. Rest rails in brackets at each end and secure to bracket with stainless steel bolts and nuts where part of a continuous railing.
2. Rest rail posts in sleeves where not part of a continuous railing. Do not grout posts.

#### E. Gates:

1. Hang gate to swing as shown.
2. Bolt gate hinges to jamb post with clamp on or through bolts.

F. Chains:

1. Eye bolt chains to pipe posts.
2. Eye bolt anchoring at walls.
  - a. Expansion bolt to concrete or solid masonry.
  - b. Toggle bolt to hollow masonry of frame wall installed support.

G. Handrails:

1. Anchor brackets for metal handrails as detailed.
2. Install brackets within 300 mm (12 inches) of return of walls, and at evenly spaced intermediate points not exceeding 1200 mm (4 feet) on centers unless shown otherwise.
3. Expansion bolt to concrete or solid masonry.
4. Toggle bolt to installed supporting frame wall and to hollow masonry unless shown otherwise.

### **3.15 CATWALK AND PLATFORMS**

- A. Expansion bolt members to concrete unless shown otherwise.
- B. Bolt or weld structural components together including ladders and stairs to support system.
- C. Weld railings to structural framing.
- D. Bolt or weld walk surface to structural framing.
- E. Smooth field welds and spot prime damaged prime paint surface.
- F. Fasten removable members with stainless steel fasteners.

### **3.16 SIDEWALK DOOR, TRAP DOORS, AND FRAMES**

- A. Set frame flush with finished concrete slab or curb.
- B. Secure well linings to structure with expansion bolts unless shown otherwise.
- C. Bolt ceiling hatch to well lining angle brace and to angle iron frames near corners and 300 mm (12 inches) on centers with not less than 9 mm (3/8 inch) roundhead machine screws.
- D. Coordinate sidewalk door drain connections with plumbing work.

### **3.17 SCREENED ACCESS DOOR**

- A. Set frame in opening so that clearance at jambs is equal and secure with expansion bolts.
- B. Use shims at bolts to prevent deformation of frame members in prepared openings.
- C. Set frame in mortar bed and build in anchors as the masonry work progresses.
- D. Grout jambs solid with mortar.
- E. Secure insect screen to inside of door with stainless steel fasteners on doors in exterior walls.

**3.18 STEEL COMPONENTS FOR MILLWORK ITEMS**

Coordinate and deliver to Millwork fabricator for assembly where millwork items are secured to metal fabrications.

**3.19 CLEAN AND ADJUSTING**

- A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.
- B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

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**SECTION 05 51 00  
METAL STAIRS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Section specifies steel stairs with railings.
- B. Types:
  - 1. Closed riser stairs with concrete filled treads and platforms.
  - 2. Industrial stairs: riser stairs.

**1.2 RELATED WORK**

- A. Requirements for shop painting: Section 09 91 00, PAINTING.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Show design, fabrication details, installation, connections, material, and size of members.

**1.4 APPLICATION PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation.
- B. American Society for Testing and Materials (ASTM):
  - A36/A36M-08.....Structural Steel
  - A47-99 (R2009).....Ferritic Malleable Iron Castings
  - A48-03(R2008).....Gray Iron Castings
  - A53-10.....Pipe, Steel, Black and Hot-Dipped Zinc-Coated  
Welded and Seamless
  - A307-10.....Carbon Steel Bolts and Studs, 60000 psi Tensile  
Strength
  - A653/653M-10.....Steel Sheet, Zinc Coated (Galvanized) or Zinc  
Alloy Coated (Galvannealed) by the Hot-Dip  
Process
  - A563-07.....Carbon and Alloy Steel Nuts
  - A1008-10.....Steel, Sheet, Cold-Rolled, Carbon, Structural,  
High-Strength, Low-Alloy
  - A786/A786M-09.....Rolled Steel Floor Plates
  - A1011-10.....Steel, Sheet and Strip, Strip, Hot-Rolled  
Carbon, Structural, High-Strength, Low-Alloy
- C. American Welding Society (AWS):
  - D1.1-10.....Structural Welding Code-Steel
  - D1.3-08.....Structural Welding Code-Sheet Steel

D. The National Association of Architectural Metal Manufactures (NAAMM)

Manuals:

Metal Bar Gratings (ANSI/NAAMM MBG 531-09)

AMP521-01.....Pipe Railing Manual, Including Round Tube

E. American Iron and Steel Institute (AISI):

2001.....Design of Cold-Formed Steel Structural Members

## **PART 2 - PRODUCTS**

### **2.1 DESIGN CRITERIA**

- A. Design stairs to support a live load of 500 kg/m<sup>2</sup> (100 pounds per square foot).
- B. Structural design, fabrication and assembly in accordance with requirements of NAAMM Metal Stairs Manual, except as otherwise specified or shown.
- C. Design Grating treads in accordance with NAAMM Metal Bar Grating Manual.
- D. Design pipe railings in accordance with NAAMM Pipe Railing Manual for 900 N (200 pounds) in any direction at any point.

### **2.2 MATERIALS**

- A. Steel Pipe: ASTM A53, Standard Weight, zinc coated.
- B. Steel Grating: Metal bar type grating NAAMM BG.
- C. Sheet Steel: ASTM A1008.
- D. Structural Steel: ASTM A36.
- E. Steel Floor Plate: ASTM 786.
- F. Steel Decking: Form from zinc coated steel conforming to ASTM A446, with properties conforming to AISI Specification for the Design of Cold-Formed Steel Structural Members.
- G. Steel Plate: ASTM A1011.
- H. Iron Castings: ASTM A48, Class 30.
- I. Malleable Iron Castings: ASTM A47.

### **2.3 FABRICATION GENERAL**

- A. Fasteners:
  - 1. Conceal bolts and screws wherever possible.
  - 2. Use countersunk heads on exposed bolts and screws with ends of bolts and screws dressed flush after nuts are set.
- B. Welding:
  - 1. Structural steel, AWS D1.1 and sheet steel, AWS D1.3.
  - 2. Where possible, locate welds on unexposed side.
  - 3. Grind exposed welds smooth and true to contour of welded member.
  - 4. Remove welding splatter.
- C. Remove sharp edges and burrs.

- D. Fit stringers to head channel and close ends with steel plates welded in place where shown.
- E. Fit face stringer to newel post by tenoning into newel post, or by notching and fitting face stringer to side of newel where shown.
- F. Shop Prime Painting: Prepare surface and apply primer as specified for ferrous metals in Section 09 91 00, PAINTING.

#### **2.4 RAILINGS**

- A. Fabricate railings, including handrails, from steel pipe with flush.
  - 1. Connections may be standard fittings designed for welding, or coped or mitered pipe with full welds.
- B. Return ends of handrail to wall and close free end.
- C. Provide standard terminal castings where fastened to newel.
- D. Space intermediate posts not over six feet on center between end post.
- E. Fabricate handrail brackets from cast malleable iron.
- F. Provide standard terminal fittings at ends of post and rails.

#### **2.5 CLOSED RISER STAIRS**

N/A.

#### **2.6 INDUSTRIAL STAIRS**

- A. Provide treads, platforms, railings, stringers and other supporting members as shown.
- B. Treads and platforms of checkered steel floor plate:
  - 1. Turn floor plate down to form nosing on treads and edge of platform at head of stairs.
  - 2. Support tread and platforms with angles welded to plate.
  - 3. Do not leave exposed fasteners on top of treads or platform surfaces.
- C. Treads and platforms of steel grating:
  - 1. Fabricate steel grating treads and platforms in accordance with requirements of NAAMM Metal Bar Grating Manuals.
  - 2. Provide end banding bars, except where carrier angle are used at tread ends.
  - 3. Support treads by use of carrier plates or carrier angle. Use carrier plate end banding bars on exterior stairs.
  - 4. Provide abrasive nosing on treads and edge of platforms at head of stairs.
  - 5. Provide toe plates on platforms where shown.

### **PART 3 - EXECUTION**

#### **3.1 STAIR INSTALLATION**

- A. Provide hangers and struts required to support the loads imposed.
- B. Perform job site welding and bolting as specified for shop fabrication.
- C. Set stairs and other members in position and secure to structure as shown.

- D. Install stairs plumb, level and true to line.
- E. Provide steel closure plate to fill any gap between the stringer and surrounding shaft wall. Weld and finish with prime and paint finish of adjoining steel.

**3.2 RAILING INSTALLATION**

- A. Install standard terminal fittings at ends of posts and rails.
- B. Secure brackets, posts and rails to steel by welds, and to masonry or concrete with expansion sleeves and bolts, except secure posts at concrete by setting in sleeves filled with commercial non-shrink grout.
- C. Set rails horizontal or parallel to rake of stairs to within 3 mm in 3650 mm (1/8-inch in 12 feet).
- D. Set posts plumb and aligned to within 3 mm in 3650 mm (1/8-inch in 12 feet).

**3.3 FIELD PRIME PAINTING**

- A. When installation is complete, clean field welds and surrounding areas to bright metal, and coat with same primer paint used for shop priming.
- B. Touch-up abraded areas with same primer paint used for shop priming.
- C. Touch up abraded galvanized areas with zinc rich paint as specified in section 09 91 00, PAINTING.

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**SECTION 06 10 00  
ROUGH CARPENTRY**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

Section specifies wood blocking, framing, sheathing, furring, nailers, sub-flooring, rough hardware, and light wood construction.

**1.2 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings showing framing connection details, fasteners, connections and dimensions.

**1.3 PRODUCT DELIVERY, STORAGE AND HANDLING:**

- A. Protect lumber and other products from dampness both during and after delivery at site.
- B. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.
- C. Stack plywood and other board products so as to prevent warping.
- D. Locate stacks on well drained areas, supported at least 150 mm (6 inches) above grade and cover with well ventilated sheds having firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

**1.4 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Forest and Paper Association (AFPA):  
National Design Specification for Wood Construction  
NDS-05.....Conventional Wood Frame Construction
- C. American Institute of Timber Construction (AITC):  
A190.1-02.....Structural Glued Laminated Timber
- D. American Society of Mechanical Engineers (ASME):  
B18.2.1A-96(R2005).....Square and Hex Bolts and Screws  
B18.2.2-87(R2005).....Square and Hex Nuts  
B18.6.1-81 (R97).....Wood Screws  
B18.6.4-98(R2005).....Thread Forming and Thread Cutting Tapping Screws  
and Metallic Drive Screws
- E. American Plywood Association (APA):  
E30-03.....Engineered Wood Construction Guide
- F. American Society for Testing And Materials (ASTM):  
A47-99(R2004).....Ferritic Malleable Iron Castings

- A48-03.....Gray Iron Castings
- A653/A653M-07.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process
- C954-04.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Studs from 0.033 inch (2.24 mm) to 0.112-inch (2.84 mm) in thickness
- C1002-04.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Metal Studs
- D143-94 (R2004).....Small Clear Specimens of Timber, Method of Testing
- D1760-01.....Pressure Treatment of Timber Products
- D2559-04.....Adhesives for Structural Laminated Wood Products for Use Under Exterior (Wet Use) Exposure Conditions
- D3498-03.....Adhesives for Field-Gluing Plywood to Lumber Framing for Floor Systems
- F844-07.....Washers, Steel, Plan (Flat) Unhardened for General Use
- F1667-05.....Nails, Spikes, and Staples
- G. Federal Specifications (Fed. Spec.):
  - MM-L-736C.....Lumber; Hardwood
- H. Commercial Item Description (CID):
  - A-A-55615.....Shield, Expansion (Wood Screw and Lag Bolt Self Threading Anchors)
- I. Military Specification (Mil. Spec.):
  - MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated
- J. Truss Plate Institute (TPI):
  - TPI-85.....Metal Plate Connected Wood Trusses
- K. U.S. Department of Commerce Product Standard (PS)
  - PS 1-95.....Construction and Industrial Plywood
  - PS 20-05.....American Softwood Lumber Standard

**PART 2 - PRODUCTS**

**2.1 LUMBER:**

- A. Unless otherwise specified, each piece of lumber bear grade mark, stamp, or other identifying marks indicating grades of material, and rules or standards under which produced.
  - 1. Identifying marks in accordance with rule or standard under which material is produced, including requirements for qualifications and

- authority of the inspection organization, usage of authorized identification, and information included in the identification.
2. Inspection agency for lumber approved by the Board of Review, American Lumber Standards Committee, to grade species used.
- B. Structural Members: Species and grade as listed in the AFPA, National Design Specification for Wood Construction having design stresses as shown.
- C. Lumber Other Than Structural:
1. Unless otherwise specified, species graded under the grading rules of an inspection agency approved by Board of Review, American Lumber Standards Committee.
  2. Framing lumber: Minimum extreme fiber stress in bending of 1100.
  3. Furring, blocking, nailers and similar items 100 mm (4 inches) and narrower Standard Grade; and, members 150 mm (6 inches) and wider, Number 2 Grade.
- D. Sizes:
1. Conforming to Prod. Std., PS20.
  2. Size references are nominal sizes, unless otherwise specified, actual sizes within manufacturing tolerances allowed by standard under which produced.
- E. Moisture Content:
1. At time of delivery and maintained at the site.
  2. Boards and lumber 50 mm (2 inches) and less in thickness: 19 percent or less.
  3. Lumber over 50 mm (2 inches) thick: 25 percent or less.
- F. Fire Retardant Treatment:
1. Mil Spec. MIL-L-19140 with piece of treated material bearing identification of testing agency and showing performance rating.
  2. Treatment and performance inspection, by an independent and qualified testing agency that establishes performance ratings.
- G. Preservative Treatment:
1. Do not treat Heart Redwood and Western Red Cedar.
  2. Treat wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including framing of open roofed structures; sills, sole plates, furring, and sleepers that are less than 600 mm (24 inches) from ground; nailers, edge strips, blocking, crickets, curbs, cant, vent strips and other members used in connection with roofing and flashing materials.
  3. Treat other members specified as preservative treated (PT).

4. Preservative treat by the pressure method complying with ASTM D1760, except any process involving the use of Chromated Copper arsenate (CCA) for pressure treating wood is not permitted.

## 2.2 PLYWOOD

- A. Comply with Prod. Std., PS 1.
- B. Bear the mark of a recognized association or independent inspection agency that maintains continuing control over quality of plywood which identifies compliance by veneer grade, group number, span rating where applicable, and glue type.
- C. Sheathing:
  1. APA rated Exposure 1 or Exterior; panel grade CD or better.
  2. Wall sheathing:
    - a. Minimum 9 mm (11/32 inch) thick with supports 400 mm (16 inches) on center and 12 mm (15/32 inch) thick with supports 600 mm (24 inches) on center unless specified otherwise.
    - b. Minimum 1200 mm (48 inches) wide at corners without corner bracing of framing.
  3. Roof sheathing:
    - a. Minimum 9 mm (11/32 inch) thick with span rating 24/0 or 12 mm (15/32 inch) thick with span rating for supports 400 mm (16 inches) on center unless specified otherwise.
    - b. Minimum 15 mm (19/32 inch) thick or span rating of 40/20 or 18 mm (23/32 inch) thick or span rating of 48/24 for supports 600 mm (24 inches) on center.
- D. Subflooring:  
N/A
- E. Underlayment:  
N/A

## 2.3 STRUCTURAL-USE PANELS

- A. Comply with APA.
- B. Bearing the mark of a recognized association or independent agency that maintains continuing control over quality of panel which identifies compliance by end use, Span Rating, and exposure durability classification.
- C. Wall and Roof Sheathing:
  1. APA Rated sheathing panels, durability classification of Exposure 1 or Exterior Span Rating of 16/0 or greater for supports 400 mm (16 inches) on center and 24/0 or greater for supports 600 mm (24 inches) on center.

**2.4 ROUGH HARDWARE AND ADHESIVES:**

## A. Anchor Bolts:

1. ASME B18.2.1 and ANSI B18.2.2 galvanized, 13 mm (1/2 inch) unless shown otherwise.
2. Extend at least 200 mm (8 inches) into masonry or concrete with ends bent 50 mm (2 inches).

## B. Miscellaneous Bolts: Expansion Bolts: C1D, A-A-55615; lag bolt, long enough to extend at least 65 mm (2-1/2 inches) into masonry or concrete. Use 13 mm (1/2 inch) bolt unless shown otherwise.

## C. Washers

1. ASTM F844.
2. Use zinc or cadmium coated steel or cast iron for washers exposed to weather.

## D. Screws:

1. Wood to Wood: ANSI B18.6.1 or ASTM C1002.
2. Wood to Steel: ASTM C954, or ASTM C1002.

## E. Nails:

1. Size and type best suited for purpose unless noted otherwise. Use aluminum-alloy nails, plated nails, or zinc-coated nails, for nailing wood work exposed to weather and on roof blocking.
2. ASTM F1667:
  - a. Common: Type I, Style 10.
  - b. Concrete: Type I, Style 11.
  - c. Barbed: Type I, Style 26.
  - d. Underlayment: Type I, Style 25.
  - e. Masonry: Type I, Style 27.
  - f. Use special nails designed for use with ties, strap anchors, framing connectors, joists hangers, and similar items. Nails not less than 32 mm (1-1/4 inches) long, 8d and deformed or annular ring shank.

## F. Framing and Timber Connectors:

1. Fabricate of ASTM A446, Grade A; steel sheet not less than 1.3 mm (0.052 inch) thick unless specified otherwise. Apply standard plating to steel timber connectors after punching, forming and assembly of parts.
2. Framing Angles: Angle designed with bendable legs to provide three way anchors.
3. Straps:
  - a. Designed to provide wind and seismic ties with sizes as shown or specified.
  - b. Strap ties not less than 32 mm (1-1/4 inches) wide.

- c. Punched for fastener.
- 4. Metal Bridging:
  - a. Optional to wood bridging.
  - b. V shape deformed strap with not less than 2 nail holes at ends, designed to nail to top and side of framing member and bottom and side of opposite member.
  - c. Not less than 19 mm by 125 mm (3/4 by 5 inches) bendable nailing flange on ends.
  - d. Fabricated of 1 mm (0.04 inch) minimum thick sheet.
- 5. Joist Hangers:
  - a. Fabricated of 1.6 mm (0.063 inch) minimum thick sheet, U design unless shown otherwise.
  - b. Heavy duty hangers fabricated of minimum 2.7 mm (0.108 inch) thick sheet, U design with bent top flange to lap over beam.
- 6. Timber Connectors: Fabricated of steel to shapes shown.
- 7. Joist Ties: Mild steel flats, 5 by 32 mm (3/16 by 1-1/4 inch size with ends bent about 30 degrees from horizontal, and extending at least 400 mm (16 inches) onto framing. Punch each end for three spikes.
- 8. Wall Anchors for Joists and Rafters:
  - a. Mild steel strap, 5 by 32 mm (3/16 by 1-1/4 inch) with wall ends bent 50 mm (2 inches), or provide 9 by 130 mm (3/8 by 5 inch) pin through strap end built into masonry.
  - b. Strap long enough to extend onto three joists or rafters, and punched for spiking at each bearing.
  - c. Strap not less than 100 mm (4 inches) embedded end.
- 9. Joint Plates:
  - a. Steel plate punched for nails.
  - b. Steel plates formed with teeth or prongs for mechanically clamping plates to wood.
  - c. Size for axial eccentricity, and fastener loads.
- G. Adhesives:
  - 1. For field-gluing plywood to lumber framing floor or roof systems: ASTM D3498.
  - 2. For structural laminated Wood: ASTM D2559.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION OF FRAMING AND MISCELLANEOUS WOOD MEMBERS:**

- A. Conform to applicable requirements of the following:
  - 1. AFPA National Design Specification for Wood Construction for timber connectors.
  - 2. AITC Timber Construction Manual for heavy timber construction.

3. AFPA WCD-number 1, Manual for House Framing for nailing and framing unless specified otherwise.
4. APA for installation of plywood or structural use panels.
5. ASTM F 499 for wood underlayment.
6. TPI for metal plate connected wood trusses.

B. Fasteners:

1. Nails.

- a. Nail in accordance with the Recommended Nailing Schedule as specified in AFPA Manual for House Framing where detailed nailing requirements are not specified in nailing schedule. Select nail size and nail spacing sufficient to develop adequate strength for the connection without splitting the members.
- b. Use special nails with framing connectors.
- c. For sheathing and subflooring, select length of nails sufficient to extend 25 mm (1 inch) into supports.
- d. Use eight penny or larger nails for nailing through 25 mm (1 inch) thick lumber and for toe nailing 50 mm (2 inch) thick lumber.
- e. Use 16 penny or larger nails for nailing through 50 mm (2 inch) thick lumber.
- f. Select the size and number of nails in accordance with the Nailing Schedule except for special nails with framing anchors.
- g. Nailing Schedule; Using Common Nails:
  - 1) Joist bearing on sill or girder, toe nail three-8d or framing anchor
  - 2) Bridging to joist, toe nail each end two-8d
  - 3) Ledger strip to beam or girder three-16d under each joint.
  - 4) Subflooring or Sheathing:  
N/A
  - 5) Sole plate to joist or blocking, through sub floor face nail 20d nails, 400mm (16 inches) on center.
  - 6) Top plate to stud, end nail two-16d.
  - 7) Stud to sole plate, toe nail or framing anchor. Four-8d
  - 8) Doubled studs, face nail 16d at 600 mm (24 inches) on center.
  - 9) Built-up corner studs 16d at 600 mm (24 inches) (24 inches) on center.
  - 10) Doubled top plates, face nails 16d at 400 mm (16 inches) on center.
  - 11) Top plates, laps, and intersections, face nail two-16d.
  - 12) Continuous header, two pieces 16d at 400 mm (16 inches) on center along each edge.
  - 13) Ceiling joists to plate, toenail three-8d or framing anchor.

- 14) Continuous header to stud, four 16d.
  - 15) Ceiling joists, laps over partitions, face nail three-16d or framing anchor.
  - 16) Ceiling joists, to parallel rafters, face nail three-16d.
  - 17) Rafter to plate, toe nail three-8d. or framing anchor. Brace 25 mm (1 inch) thick board to each stud and plate, face nail three-8d.
  - 18) Built-up girders and beams 20d at 800 mm (32 inches) on center along each edge.
2. Bolts:
- a. Fit bolt heads and nuts bearing on wood with washers.
  - b. Countersink bolt heads flush with the surface of nailers.
  - c. Embed in concrete and solid masonry or use expansion bolts. Special bolts or screws designed for anchor to solid masonry or concrete in drilled holes may be used.
  - d. Use toggle bolts to hollow masonry or sheet metal.
  - e. Use bolts to steel over 2.84 mm (0.112 inch, 11 gage) in thickness. Secure wood nailers to vertical structural steel members with bolts, placed one at ends of nailer and 600 mm (24 inch) intervals between end bolts. Use clips to beam flanges.
3. Drill Screws to steel less than 2.84 mm (0.112 inch) thick.
- a. ASTM C1002 for steel less than 0.84 mm (0.033 inch) thick.
  - b. ASTM C 954 for steel over 0.84 mm (0.033 inch) thick.
4. Power actuated drive pins may be used where practical to anchor to solid masonry, concrete, or steel.
5. Do not anchor to wood plugs or nailing blocks in masonry or concrete. Use metal plugs, inserts or similar fastening.
6. Screws to Join Wood:
- a. Where shown or option to nails.
  - b. ASTM C1002, sized to provide not less than 25 mm (1 inch) penetration into anchorage member.
  - c. Spaced same as nails.
7. Installation of Timber Connectors:
- a. Conform to applicable requirements of the NFPA National Design Specification for Wood Construction.
  - b. Fit wood to connectors and drill holes for fasteners so wood is not split.

H. Roof Framing:

1. Set rafters with crown edge up.
2. Form a true plane at tops of rafters.

3. Valley, Ridge, and Hip Members:
    - a. Size for depth of cut on rafters.
    - b. Straight and true intersections of roof planes.
    - c. Secure hip and valley rafters to wall plates by using framing connectors.
    - d. Double valley rafters longer than the available lumber, with pieces lapped not less than 1200 mm (4 feet) and spiked together.
    - e. Butt joint and scab hip rafters longer than the available lumber.
  4. Spike to wall plate and to ceiling joists except when secured with framing connectors.
  5. Frame openings in roof with headers and trimmer rafters. Double headers carrying more than one rafter unless shown otherwise.
  6. Install 50 mm by 100 mm (2 inch by 4 inch) strut between roof rafters and ceiling joists at 1200 mm (4 feet) on center unless shown otherwise.
- I. Framing of Dormers:
1. Frame as shown, with top edge of ridge beveled to pitch of roof header.
  2. Set studs on doubled trimmer rafters.
  3. Double studs at corners of dormers.
  4. Double plate on studs and notch rafters over plate and bear at least 75 mm (3 inches) on plates.
  5. Frame opening to receive window frame or louver frame.
- J. Partition and Wall Framing:
1. Use 50 mm by 100 mm (2 inch by 4 inch) studs spaced 400 mm (16 inches) on centers; unless shown otherwise.
  2. Install double studs at openings and triple studs at corners.
  3. Installation of sole plate:
    - a. Anchor plates of walls or partitions resting on concrete floors in place with expansion bolts, one near ends of piece and at intermediate intervals of not more than 1200 mm (4 feet) or with power actuated drive pins with threaded ends of suitable type and size, spaced 600 mm (2 feet) on center unless shown otherwise.
    - b. Nail plates to wood framing through subfloor as specified in nailing schedule.
  4. Headers or Lintels:
    - a. Make headers for openings of two pieces of 50 mm (2 inch) thick lumber of size shown with plywood filler to finish flush with face of studs or solid lumber of equivalent size.
    - b. Support ends of headers on top of stud cut for height of opening. Spike cut stud to adjacent stud. Spike adjacent stud to header.

5. Use double top plates, with members lapped at least 610 mm (2-feet) spiked together.
6. Install intermediate cut studs over headers and under sills to maintain uniformity of stud spacing.
7. Use single sill plates at bottom of opening unless shown otherwise. Toe nail to end stud, face nail to intermediate studs.
8. Install 50 mm (2 inch) blocking for firestopping so that maximum dimension of any concealed space is not over 2400mm (8 feet) in accordance with NFPA Manual for House Framing.
9. Install corner bracing when plywood or structured use panel sheathing is not used.
  - a. Let corner bracing into exterior surfaces of studs at an angle of approximately 45 degrees, extended completely over walls plates, and secured at bearing with two nails.
  - b. Use 25 mm by 100 mm (1 inch by 4 inch) corner bracing.

K. Rough Bucks:

1. Install rough wood bucks at opening in masonry or concrete where wood frames or trim occur.
2. Brace and maintain bucks plumb and true until masonry has been built around them or concrete cast in place.
3. Cut rough bucks from 50 mm (2 inch) thick stock, of same width as partitions in which they occur and of width shown in exterior walls.
4. Extend bucks full height of openings and across head of openings; fasten securely with anchors specified.

- - - E N D - - -

**SECTION 07 01 50.19  
PREPARATION FOR RE-ROOFING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Roof tear-off, removal of base flashings on existing construction in preparation to receive new roofing membrane.
- B. Existing Membrane Roofing System: Asphalt shingles, EPDM, Modified bituminous roofing membrane, etc... with related insulation, surfacing, and components and accessories between deck and roofing membrane.

**1.2 RELATED WORK**

- A. Use of the premises and phasing requirements: Section 01 00 00 GENERAL REQUIREMENTS.
- B. Temporary construction and environmental-protection measures for reroofing preparation: Section 01 00 00 GENERAL REQUIREMENTS

**1.3 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):
  - ANSI/SPRI FX-1-01(R2006) Standard Field Test Procedure for Determining the Withdrawal Resistance of Roofing Fasteners.
- C. ASTM International (ASTM):
  - C208-08.....Cellulosic Fiber Insulating Board
  - C728-05.....Perlite Thermal Insulation Board
  - C1177/C1177M-08.....Standard Specification for Glass Mat Gypsum Substrate for Use as Sheathing
  - C1278/C1278M-07.....Standard Specification for Fiber-Reinforced Gypsum Panel
  - D1079-09.....Standard Terminology Relating to Roofing and Waterproofing
- D. FM Approvals: RoofNav Approved Roofing Assemblies and Products.
  - 4450-89.....Approved Standard for Class 1 Insulated Steel Deck Roofs
  - 4470-10.....Approved Standard for Class 1 Roof Coverings
  - 1-28-09.....Loss Prevention Data Sheet: Design Wind Loads.

1-29-09.....Loss Prevention Data Sheet: Above-Deck Roof  
Components

1-49-09.....Loss Prevention Data Sheet: Perimeter Flashing

E. National Roofing Contractors Association: Roofing and Waterproofing  
Manual

**1.4 MATERIALS OWNERSHIP**

A. Assume ownership of demolished materials and remove from Project site and dispose of legally, unless indicated to be reused, reinstalled, or otherwise to remain Owner's property. All removed metals will remain property of the VAMC and shall be disposed of according to the Project Engineer direction.

**1.5 DEFINITIONS**

A. Refer to ASTM D1079 and NRCA "The NRCA Roofing and Waterproofing Manual" for definition of terms.

**1.6 QUALITY CONTROL**

A. Requirements of Division 07 roofing section for qualifications of roofing system and roofing insulation Installer; work of this section shall be performed by same Installer.

1. Where Project requirements include removal of asbestos-containing material, Installer must be legally qualified to perform the required work.

2. Where Project requirements include work affecting existing roofing system to remain under warranty, Installer must be approved by warrantor of existing roofing system.

B. Regulatory Requirements: Comply with governing EPA notification regulations. Comply with hauling and disposal regulations of authorities having jurisdiction.

C. Reroofing Conference: Conduct conference at Project site.

1. Meet with Owner; Architect-Engineer; testing and inspecting agency representative; roofing system manufacturer's representative; roofing Installer including project manager, superintendent, and foreman; and installers whose work interfaces with or affects reroofing.

2. Review methods and procedures related to roofing system tear-off and replacement

**1.7 SUBMITTALS**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

- B. Manufacturer's Literature and Data:
  - 1. Recover boards.
- C. List of proposed infill materials.
- D. List of proposed temporary roofing materials.
- E. Fastener pull-out test report.
- F. Photographs or Videotape: Document existing conditions of adjacent construction including site improvements.
- G. Landfill Records: Indicate receipt and acceptance of hazardous wastes by a licensed landfill facility.

#### **1.8 PROJECT CONDITIONS**

- A. Owner will occupy portions of building below reroofing area. Conduct reroofing so Owner's operations will not be disrupted.
  - 1. Coordinate work activities daily with Owner.
  - 2. Provide Owner with not less than 72 hours' notice of activities that may affect Owner's operations.
- B. Protect building and landscaping from damage.
- C. Maintain access to existing walkways and adjacent occupied facilities.
- D. Weather Limitations: Proceed with reroofing preparation only when weather conditions permit Work to proceed without water entering existing roofing system or building.

#### **1.9 WARRANTY**

- A. Existing Warranties: Remove, replace, patch, and repair materials and surfaces affected by reroofing, by methods and with materials acceptable to warrantor.
  - 1. Notify warrantor of existing roofing system before proceeding, and upon completion of reroofing.
  - 2. Obtain documentation verifying that existing roofing system has been inspected by warrantor and warranty remains in effect. Submit documentation at Project closeout.

### **PART 2 - PRODUCTS**

#### **2.1 INFILL MATERIALS**

- A. Use infill materials matching existing membrane roofing system materials.

#### **2.2 TEMPORARY ROOFING MATERIALS**

- A. Design of temporary roofing and selection of materials are responsibilities of Contractor.

**2.3 RECOVER BOARDS**

- A. Insulation Serving as Recover Board: Requirements are specified in Section 07 22 00 ROOF AND DECK INSULATION.
- B. Recover Board: ASTM C208, Type II, Grade 2, cellulosic-fiber insulation board; 13 mm (1/2 inch) thick.
- C. Recover Board: Fan-folded, unfaced, extruded-polystyrene board insulation; 10-mm (3/8-inch) nominal thickness.
- D. Recover Board: ASTM C1177/C1177M, glass-mat, water-resistant gypsum substrate; Type X, 16 mm (5/8 inch) thick.
- E. Recover Board: ASTM C1278/C1278M, cellulosic-fiber-reinforced, water-resistant gypsum substrate; 16 mm (5/8 inch) thick.
- F. Recover Board: ASTM C728, perlite board; 25 mm (1 inch) thick.
- G. Fasteners: Factory-coated steel fasteners, No. 12 or 14, and metal or plastic plates listed in FM Approval's "RoofNav."

**2.4 AUXILIARY REROOFING MATERIALS**

- A. General: Auxiliary reroofing preparation materials recommended by roofing system manufacturer and compatible with components of existing and new membrane roofing system.
- B. Base Sheet Fasteners: Capped head, factory-coated steel fasteners, listed in FM Approval's "RoofNav."

**PART 3 - EXECUTION****3.1 PREPARATION**

- A. Protect existing membrane roofing system that is indicated not to be reroofed.
  - 1. Limit traffic and material storage to areas of existing roofing membrane that have been protected.
  - 2. Maintain temporary protection and leave in place until replacement roofing has been completed. Remove temporary protection on completion of reroofing.
- B. Coordinate with Owner to shut down air-intake equipment in the vicinity of the Work. Cover air-intake louvers before proceeding with reroofing work that could affect indoor air quality or activate smoke detectors in the ductwork.
  - 1. Comply with Owner's requirements for maintaining fire watch when temporarily disabling smoke detectors.
- C. During removal operations, have sufficient and suitable materials on-site to facilitate rapid installation of temporary protection in the event of unexpected rain.

- D. Maintain roof drains in functioning condition to ensure roof drainage at end of each workday. Prevent debris from entering or blocking roof drains and conductors. Use roof-drain plugs specifically designed for this purpose. Remove roof-drain plugs at end of each workday, when no work is taking place, or when rain is forecast.
  - 1. If roof drains are temporarily blocked or unserviceable due to roofing system removal or partial installation of new membrane roofing system, provide alternative drainage method to remove water and eliminate ponding.
  - 2. Do not permit water to enter into or under existing membrane roofing system components that are to remain.
- E. Verify that rooftop utilities and service piping have been shut off before beginning the Work.

### **3.2 ROOF TEAR-OFF**

- A. General: Notify Owner each day of extent of roof tear-off proposed for that day and obtain authorization to proceed.
- B. Remove aggregate ballast from roofing membrane.
- C. Remove loose aggregate from aggregate-surfaced built-up bituminous roofing using a power broom.
- D. Remove pavers and accessories from roofing membrane. Store and protect pavers and accessories for reuse. Discard cracked pavers.
- E. Remove protection mat and insulation from protected roofing membrane.
  - 1. Discard insulation that is wet and exceeds 128 kg/cu. m (8 lb/cu. ft.).
  - 2. Store insulation for reuse and protect from physical damage.
- F. Roof Tear-Off: Remove existing roofing membrane and other membrane roofing system components down to the deck.  
Remove cover boards, roof insulation, substrate boards.
  - 1. Dry bitumen and felts that are firmly bonded to concrete decks may remain. Remove wet or unadhered bitumen and felts.
  - 2. Comply with FM Approvals requirements for removal of excess asphalt from steel decks.
  - 3. Remove fasteners from deck or cut fasteners off slightly above deck surface and apply recover board prior to installing roof membrane.
- G. Partial Roof Tear-Off: Where indicated, remove existing roofing membrane and other membrane roofing system components down to the deck.
  - 1. Remove cover boards, roof insulation, substrate boards.

2. Dry bitumen and felts that are firmly bonded to concrete decks may remain. Remove wet or unadhered bitumen and felts.
  3. Comply with FM Approvals requirements for removal of excess asphalt from steel decks.
  4. Remove fasteners from deck or cut fasteners off slightly above deck surface and apply recover board prior to installing roof membrane.
- H. Partial Roof Tear-Off: Remove existing roofing membrane and immediately check for presence of moisture by visually observing cover boards, roof insulation and substrate boards that will remain.
1. Coordinate with Owner's inspector to schedule times for tests and inspections immediately after membrane removal.
  2. Remove wet or damp boards and roof insulation.
  3. Dry bitumen and felts that are firmly bonded to concrete decks may remain. Remove wet or unadhered bitumen and felts.
  4. Comply with FMG requirements for removal of excess asphalt from steel decks.
  5. Remove fasteners from deck or cut fasteners off slightly above deck surface and apply recover board prior to installing roof membrane.

### **3.3 DECK PREPARATION**

- A. Inspect deck after tear-off or partial tear-off of membrane roofing system.
- B. Verify that concrete substrate is visibly dry and free of moisture. Test for capillary moisture by plastic sheet method according to ASTM D 4263. Do not proceed with roofing work if moisture condenses under the plastic sheet.
- C. If broken or loose fasteners that secure deck panels to one another or to structure are observed or if deck appears or feels inadequately attached, immediately notify Project Engineer. Do not proceed with installation until directed by Project Engineer.
- D. If deck surface is not suitable for receiving new roofing or if structural integrity of deck is suspect, immediately notify Project Engineer. Do not proceed with installation until directed by Project Engineer.
- E. Provide additional deck securement as indicated on Drawings.
- F. Replace deck as indicated on Drawings.

### **3.4 INFILL MATERIALS INSTALLATION**

- A. Immediately after removal of selected portions of existing membrane roofing system, and inspection and repair, if needed, of deck, fill in

the tear-off areas to match existing membrane roofing system construction.

1. Install new roofing membrane patch over roof infill area. If new roofing membrane is installed the same day tear-off is made, roofing membrane patch is not required.

### **3.5 TEMPORARY ROOFING MEMBRANE**

- A. Install approved temporary roofing membrane over area to be reroofed.
- B. Remove temporary roofing membrane before installing new roofing membrane.
- C. Prepare the temporary roof to receive new roofing membrane according to approved temporary roofing membrane proposal. Restore temporary roofing membrane to watertight condition. Obtain approval for temporary roof substrate from roofing membrane manufacturer and Architect-Engineer before installing new roof.

### **3.6 ROOF RE-COVER PREPARATION**

- A. Remove blisters, ridges, buckles, and other substrate irregularities from existing roofing membrane that inhibit new recover boards from conforming to substrate.
- B.
  1. Remove loose aggregate from aggregate-surfaced built-up bituminous roofing with a power broom.
  2. Broom clean existing substrate.
  3. Coordinate with Owner's inspector to schedule times for tests and inspections before proceeding with installation of recover boards.
  4. Remove materials that are wet or damp. Removal will be paid for by adjusting the Contract Sum according to unit prices included in the Contract Documents.
- B. Remove blisters, ridges, buckles, and other substrate irregularities from existing roofing membrane that inhibit new recover boards, roofing membrane from conforming to substrate.
  1. Remove loose aggregate from aggregate-surfaced built-up bituminous roofing with a power broom.
  2. Broom clean existing substrate.
  3. Coordinate with Owner's inspector to schedule times for tests and inspections.
  4. Remove materials that are wet and damp. Removal will be paid for by adjusting the Contract Sum according to unit prices included in the Contract Documents.

5. Remove loose aggregate from aggregate-surfaced built-up bituminous roofing with a power broom.
6. Power vacuum the existing roof surface. If recommended by manufacturer, prime dried surface at recommended rate with recommended primer.
7. Provide additional uplift securement for existing roofing system with new screws and plates applied to each roof zone at the following densities:
  - a. Field of roof, one fastener for each Sq. Yd.
  - b. Corners of roof, one fastener for each Sq. Ft.
  - c. Perimeters of roof, one fastener for each Sq. Ft.

### **3.7 EXISTING BASE FLASHINGS**

- A. Remove existing base flashings around parapets, curbs, walls, and penetrations.
  1. Clean substrates of contaminants such as asphalt, sheet materials, dirt, and debris.

### **3.8 FASTENER PULL-OUT TESTING**

- A. Retain independent testing and inspecting agency to conduct fastener pull-out tests according to SPRI FX-1, and submit test report to Project Engineer before installing new membrane roofing system.
  1. Obtain Project Engineer's approval to proceed with specified fastening pattern. Project Engineer may furnish revised fastening pattern commensurate with pull-out test results.

### **3.9 DISPOSAL**

- A. Collect demolished materials and place in containers. Promptly dispose of demolished materials. Do not allow demolished materials to accumulate on-site.
  1. Storage or sale of demolished items or materials on-site is not permitted.
- B. Transport and legally dispose of demolished materials off Owner's property.

END OF SECTION

**SECTION 07 21 13  
THERMAL INSULATION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

- A. This section specifies thermal and acoustical insulation for buildings.
- B. Acoustical insulation is identified by thickness and words "Acoustical Insulation".

**1.2 RELATED WORK**

- A. Insulation in connection with roofing and waterproofing: Section 07 22 00, ROOF AND DECK INSULATION.

**1.3 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES .
- B. Manufacturer's Literature and Data:
  - 1. Insulation, each type used
  - 2. Adhesive, each type used.
  - 3. Tape
- C. Certificates: Stating the type, thickness and "R" value (thermal resistance) of the insulation to be installed.

**1.4 STORAGE AND HANDLING:**

- A. Store insulation materials in weathertight enclosure.
- B. Protect insulation from damage from handling, weather and construction operations before, during, and after installation.

**1.5 APPLICABLE PUBLICATIONS:**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - C270-08.....Mortar for Unit Masonry
  - C516-08.....Vermiculite Loose Fill Thermal Insulation
  - C549-06.....Perlite Loose Fill Insulation
  - C552-07.....Cellular Glass Thermal Insulation.
  - C553-08.....Mineral Fiber Blanket Thermal Insulation for  
Commercial and Industrial Applications
  - C578-08.....Rigid, Cellular Polystyrene Thermal Insulation
  - C591-08.....Unfaced Preformed Rigid Cellular  
Polyisocynurate Thermal Insulation

- C612-04.....Mineral Fiber Block and Board Thermal  
Insulation
- C665-06.....Mineral Fiber Blanket Thermal Insulation for  
Light Frame Construction and Manufactured  
Housing
- C728-05.....Perlite Thermal Insulation Board
- C954-07.....Steel Drill Screws for the Application of  
Gypsum Panel Products or Metal Plaster Base to  
Steel Studs From 0.033 (0.84 mm) inch to 0.112  
inch (2.84 mm) in thickness
- C1002-07.....Steel Self-Piercing Tapping Screws for the  
Application of Gypsum Panel Products or Metal  
Plaster Bases to Wood Studs or Steel Studs
- D312-00 (R2006).....Asphalt Used in Roofing
- E84-08.....Surface Burning Characteristics of Building  
Materials
- F1667-05.....Driven Fasteners: Nails, Spikes and Staples.

**PART 2 - PRODUCTS**

**2.1 INSULATION - GENERAL:**

- A. Where thermal resistance ("R" value) is specified or shown for insulation, the thickness shown on the drawings is nominal. Use only insulation with actual thickness that is not less than that required to provide the thermal resistance specified.
- B. Where more than one type of insulation is specified, the type of insulation for each use is optional, except use only one type of insulation in any particular area.
- C. Insulation Products shall comply with following minimum content standards for recovered materials:

Material Type	Percent by Weight
Perlite composite board	23 percent post consumer recovered paper
Polyisocyanurate/polyurethane	
Rigid foam	9 percent recovered material
Foam-in-place	5 percent recovered material
Glass fiber reinforced	6 percent recovered material
Phenolic rigid foam	5 percent recovered material
Rock wool material	75 percent recovered material

The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

**PART 3 - EXECUTION**

**3.1 INSTALLATION - GENERAL**

- A. Install insulation with the vapor barrier facing the heated side, unless specified otherwise.
- B. Install rigid insulating units with joints close and flush, in regular courses and with cross joints broken.
- C. Install batt or blanket insulation with tight joints and filling framing void completely. Seal cuts, tears, and unlapped joints with tape.
- D. Fit insulation tight against adjoining construction and penetrations, unless specified otherwise.

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**SECTION 07 22 00  
ROOF AND DECK INSULATION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Installation of roof and deck insulation, on new construction ready to receive roofing or waterproof membrane.
- B. Repairs and alteration work to existing roof insulation.

**1.2 RELATED WORK**

- A. Perimeter, rigid, and batt or blanket insulation: Section 07 21 13, THERMAL INSULATION.
- B. Sheet metal components: Section 07 60 00, FLASHING AND SHEET METAL.

**1.3 QUALITY CONTROL**

- A. Supervision of work by persons that are knowledgeable and experienced in roofing. See submittals for documentation of supervisors qualification.
- B. Unless specified otherwise, comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to insulation for storage, handling, and application.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Asphalt materials, each type
  - 2. Roofing cement, each type
  - 3. Roof insulation, each type
  - 4. Fastening requirements
  - 5. Insulation span data for flutes of metal decks
- C. Samples:
  - 1. Roof insulation, each type
  - 2. Nails and fasteners, each type
- D. Certificates:
  - 1. Indicating type, thickness and thermal conductance of insulation. (Average thickness for tapered insulation).
  - 2. Indicating materials and method of application of insulation system on metal decks meet the requirements of Factory Mutual Research Corporation for Class 1 Insulated Steel Deck Roofs.

- E. Documentation of supervisors training and experience showing knowledge of roofing procedures.

**1.5 DELIVERY, STORAGE AND MARKING**

- A. Deliver materials to the site in original sealed packages or containers marked with the name and brand, or trademark of the manufacturer or seller.
- B. Keep materials dry, and store in dry, weathertight facilities or under canvas tarps. Use of polyethylene or plastic tarps to cover materials is not permitted. Store above ground or deck level on wood pallets. Cover ground under stored materials with plastic tarp.
  - 1. Store rolled materials (felts, base sheets, paper) on end. Do not store materials on top of rolled material.
  - 2. Store foam insulation away from areas where welding is being performed and where contact with open flames is possible.
- C. Protect from damage from handling, weather and construction operations before, during, and after installation.

**1.6 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
  - UU-B-790A.....Building Paper, Vegetable Fiber: (Kraft, Waterproofed, Water Repellent and Fire Resistant)
- C. American Society for Testing and Materials (ASTM):
  - C208-08.....Cellulosic Fiber Insulating Board
  - C209-07.....Test Methods for Cellulosic Fiber Insulating Board
  - C552-07.....Cellular Glass Thermal Insulation
  - C726-05.....Mineral Fiber Roof Insulation Board
  - C728-05.....Perlite Thermal Insulation Board
  - C1289-08.....Faced Rigid Cellular Polyisocynurate Thermal Insulation Board
  - D41-05.....Asphalt Primer Used in Roofing, Dampproofing, and Waterproofing
  - D312-00 (R2006).....Asphalt Used in Roofing

- D2178-04.....Asphalt Glass Felt Used in Roofing and  
Waterproofing
- D2822-05.....Asphalt Roof Cement
- F1667-05.....Driven Fasteners: Nails, Spikes, and Staples
- D. Factory Mutual Global (FM):
  - 1-28.....Winds Loads to Roof Systems and Roof Deck  
Securement
  - P7825-05.....Approval Guide
- E. National Roofing Contractors Association (NRCA):
  - The NRCA Roofing Manual 2009
- F. Underwriters Laboratories, Inc. (UL):
  - Fire Resistance Directory (2009)
- G. U.S. Department of Commerce (NBS):
  - PS 1-07.....Structural Plywood
- H. National Particleboard Association (NPA):
  - A208.1-93.....Mat-Formed Wood Particleboard

**PART 2 - PRODUCTS**

**2.1 ASPHALT MATERIALS**

- A. Primer: ASTM D41.
- B. Asphalt: ASTM D312, Type III or IV for vapor retarders and insulation.
- C. Glass (Felt): ASTM D2178, Type IV, heavy duty ply sheet.
- D. Venting Asphalt Base Sheet: ASTM D3672, Type I or Type II.
- E. Roof Cement: ASTM D2822, Type I or Type II, asbestos free; or, D4586,  
Type I or Type II.

**2.2 INSULATION**

- A. Cellular Glass: ASTM C552, Type IV, roof board.
- B. Mineral Fiberboard: ASTM C726.
- C. Perlite Board: ASTM C728.
- D. Isocyanurate Board: ASTM C1289, Type I, Class 2 or Type III.
- E. Cellulosic Fiberboard: ASTM C208, Type II, Grade 1 for built-up roofs;  
Grade 2 for single-ply roofing.
- F. Nail base insulating board:
  - 1. Top surface not less than 10 mm (3/8 inch) thick plywood, waferboard  
or wood particleboard nail base surface.
    - a. Plywood: NBS PS 1, Exposure 1.
    - b. Particleboard: ANSI A208.1, Type 1 Grade 1-M-2 or Type 2, Grade  
2-M-2.

2. Insulation: Isocyanurate or urethane conforming to material specifications.

3. Bottom surface faced with felt facers.

G. Tapered Roof Insulation System Segments:

1. Fabricate of mineral fiberboard, isocyanurate, perlite board, or cellular glass. Use only one insulation material for tapered sections.

2. Cut to provide high and low points with crickets and slopes as shown.

3. Minimum thickness of tapered sections; 13 mm (1/2 inch), unless manufacturers allow taper to zero mm (inch).

### 2.3 MISCELLANEOUS

A. Building Paper (Sheathing Paper):

1. Fed. Spec. UU-B-790, Type I, Barrier paper, Grade D, Water - Vapor permeable, Style 1a, Uncreped, not reinforced; or, Style 1b, Uncreped, not reinforced, red rosin sized.

2. Weighing approximately 3 kg/10 m<sup>2</sup> (six pounds per 100 square feet).

B. Tapered Edge Strips:

1. Tapered 1:12 (one inch per foot), from 0 mm (0 inches), 300 mm to 450 mm (12 inches to 18 inches) wide.

2. Cellulosic Fiberboard: ASTM C208.

3. Mineral Fiberboard: ASTM C726.

4. Perlite Board: ASTM C728.

### 2.4 FASTENERS

A. Staples and Nails: ASTM F1667. Type as designated for item anchored and for substrate.

B. Nails for securing base sheets, and first ply of vapor retarder, to wood nailers and deck:

1. Type I, Style 20, zinc coated steel roofing nails with minimum head diameter of 10 mm (3/8 inch) through metal discs at least 25 mm (one inch) across; or,

2. One piece nails with an integral flat cap at least 24 mm (15/16 inch) across.

C. Nails for securing building paper and dry felt edge strips to wood nailer and decks:

1. Type I, Style 20, zinc coated steel roofing nails, 16 mm (5/8 inch) minimum head diameter.

2. Type IV, staples, Style 3, flat top crown, zinc coated may be used.

- D. Nails into plywood: Annular thread type of length to provide at least 19 mm (3/4 inch) penetration.
- E. Nails for securing venting base sheet to insulating concrete:
  - 1. Self-clinching type of galvanized steel having an integral flat cap at least 25 mm (one inch) across.
  - 2. Nails shall have a holding power of not less than 27 kg (60 pounds) when pulled from 11.7 kg (25.8 pounds) density insulating concrete.
- F. Nails for securing base sheet, building paper, or first ply of vapor retarder to structural wood fiber decks:
  - 1. Self-clinching type having an integral flat cap not less than 25 mm (one inch) across.
  - 2. Nails shall have a holding power of not less than 18 kg (40 pounds) per fastener.
- G. Nails for securing insulation venting base sheet to poured gypsum roof deck:
  - 1. Special shaped nail providing diverging or hooking point.
  - 2. Nail shall have flat cap not less than 30 mm (1-1/4 inch) across and shall have a withdrawal resistance of not less than 18 kg (40 pounds) per fastener.
- H. Fasteners for securing insulation to steel decks:
  - 1. Conform to requirements of Factory Mutual Research Corporation for wind uplift.
  - 2. Self-drilling galvanized screws with 50 mm (two inch) diameter disk.
  - 3. Antibackout thread design.
  - 4. Have a pullout resistance of 14 kg (30 pounds) minimum.

**2.5 RECOVERED MATERIALS**

- A. Comply with following minimum content standards for recovered materials:

Material Type	Percent by Weight
Perlite composite board	23 percent post consumer recovered paper
Plastic rigid foams: Polyisocyanurate/polyurethane	
Rigid foam	9 percent recovered material
Foam-in-place	5 percent recovered material
Glass fiber reinforced	6 percent recovered material
Rock wool material	75 percent recovered material

- B. The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

### **PART 3 - EXECUTION**

#### **3.1 GENERAL**

- A. Do not apply roof insulation if deck will be used for subsequent work platform, storage of materials, or staging or scaffolding will be erected thereon.
- B. Entire roof deck construction of any section of the building shall be completed before insulation system work is begun. Curbs, blocking, edge strips, and other components which insulation, roofing and base flashing is attached to shall be in place ready to receive insulation and roofing. Coordinate roof insulation operations with roofing and sheet metal work so that insulation is installed to permit continuous roofing operations.
- C. Insulation system materials shall be dry and damage free when applied. Do not use broken insulation or insulation with damaged facings. Remove damaged insulation from the site immediately.
- D. Dry out surfaces that become wet from any cause during progress of the work before roofing work is resumed. Apply materials only to dry substrates.
- E. Except for temporary protection specified, do not apply materials during damp or rainy weather, during excessive wind conditions, nor while moisture (dew, fog, snow, ice) or frost is present in any amount in or on the materials when temperature is below 10 °C (50 °F). Do not apply materials to substrate having temperature of 10 °C (50 °F) or less.
- F. Phased construction is not permitted. The complete installation of all flashing, insulation, and roofing shall be completed in the same day except for the area where temporary protection is required when work is stopped.
- G. Temporary Protection for Built-Up Roofing:
  - 1. Install temporary protection consisting of glaze coats and water cutoffs at the end of each day's work and when work is halted for an indefinite period or work is stopped when precipitation is imminent.
  - 2. Glaze coat all exposed surfaces of insulation and felts to seal within the bitumen coating. No insulation or felt surfaces or edges shall be left exposed.

3. Provide water cutoffs at exposed edges of insulation. Cutoffs shall consist of two plies of felt. The first ply extending 150 mm (six inches) beyond edge of roof insulation, the roof deck and the built-up roofing. The second ply covering the first ply and extending 75 mm (three inches) beyond the first. Install as specified for vapor retarder. When the work resumes, cut the protective felts along the vertical face of insulation and remove, exposing the edges of the insulation.
4. Securely anchor insulation in place to prevent blow off and damage by construction activities.
5. Provide for removal of water or drainage of water away from work.
6. For roof areas that are to remain intact and that are subject to foot traffic and damage, provide wood walkways with notches in sleepers to permit free drainage.

#### H. Heating Bitumen:

1. Heat the asphalt to the equiviscous temperature plus or minus 14 °C (25 °F), at the time of application.
  - a. Asphalt shall not be heated more than 38 °C (100 °F) above the equiviscous temperature.
  - b. When the equiviscous temperature is not furnished by the asphalt manufacturer, asphalt shall not be heated above 274 °C (525 °F) for Type III and IV and shall be not less than 246 °C (475 °F) at time of application.
2. At no time shall bitumen be heated above the flash point temperature.
3. Provide heating kettles with a thermometer kept in operating condition. Kettlemen shall be in attendance at all times during heating to insure that the bitumens are heated within the temperatures specified.

#### I. Use Type III or Type IV asphalt between plies of felt and for installing insulation and vapor retarders.

#### J. Application of Materials with Hot Bitumen:

1. Apply bitumen in quantities required, immediately followed by materials to be embedded therein, before bitumen cools below the application temperature limit.
  - a. Do not apply more material than can be covered at one time, except for glaze coats.

- b. Recoat cooled bitumen areas.
- K. Primer: Use four liters (one gallon) of primer per 10 m<sup>2</sup> (100 square feet).
- L. Quantities of Asphalt:
  - 1. Per square unless otherwise specified.
  - 2. Between insulation layers and deck or vapor retarder: 9 to 14 kg (20 to 30 pounds).
  - 3. Glaze coats: 7 to 11 kg (15 to 25 pounds).
- M. Building Paper (Red rosin):
  - 1. Lay paper smoothly without buckles or wrinkles at right angles to the roof slope, starting at the low point.
  - 2. Lap each sheet of paper at least 50 mm (two inches) over preceding sheet, and at ends.
  - 3. Staple or nail sufficiently to hold in place until the vapor retarder and insulation is installed.

### **3.2 SURFACE PREPARATION**

- A. Sweep decks to broom clean condition. Remove all dust, dirt or debris.
- B. Remove projections that might damage materials.
- C. Concrete Decks, Except Insulating Concrete:
  - 1. Test concrete decks for moisture prior to application of materials. Heat bitumen as specified and pour approximately 0.5 liters (one pint) of bitumen on surface to which roofing materials are to be applied. If bitumen foams upon contact with the deck or after bitumen has cooled and bitumen is stripped clean from deck leaving no residue, the deck is not dry enough for application of prime coat and subsequent work.
  - 2. Prime concrete decks, including precast unit, with primer and allow to dry before application of bitumen. Keep primer back 100 mm (four inches) from joints in precast unit.
- D. Insulating Concrete:
  - 1. Allow to dry out for at least five days after installation before the placement of subsequent materials or insulation.
  - 2. If rain occurs during or at end of drying period or during installation, allow additional drying time before continuing the placement of the subsequent materials or insulation.
- E. Poured gypsum shall be dried out in accordance with manufacturer's printed instructions prior to application of subsequent materials.

- F. Cover wood sheathing, poured gypsum, gypsum plank, and cement wood fiber plank with a layer of building paper (red rosin).
- G. Existing Roofs:
1. At areas to be altered or repaired, remove loose insulation and wet insulation.
  2. Cut and remove existing insulation and vapor retarder for new work to be installed. Clean cut edges and install a temporary seal to cut surfaces. Use roof cement and one layer of 7 kg (15 pound) felt strip cut to extend 150 mm (6 inches) on each side of cut surface. Bed strip in roof cement and cover strip with roof cement to completely embed the felt.

### **3.3 VAPOR RETARDER**

- A. General:
1. Install a continuous vapor retarder on roof decks as specified. Install a vapor retarder when phenolic insulation is used.
  2. At vertical surfaces, turn up vapor retarder to top of insulation or base flashing.
  3. At all pipes, walls, and similar penetrations through vapor retarder, seal openings with roof cement to prevent moisture entry from below.
  4. Mop felts solidly in place as specified.
  5. Seal penetrations with roof cement.
- B. Cast in Place Concrete Decks, Except Insulating Concrete:
1. Prime deck as specified.
  2. Apply two plies of asphalt saturated felt mopped down to deck.
- C. Precast Concrete Unit Decks Without Concrete Topping:
1. Prime deck as specified.
  2. Apply two plies of asphalt saturated felt.
  3. Mop to deck, keeping bitumen 100 mm (four inches) away from joints of precast units. Mop between plies as specified.

### **3.4 SELECTION OF RIGID INSULATION**

- A. Insulation Type:
1. Use either cellular glass, mineral fiberboard, perlite board, phenolic board, isocyanurate board, or urethane board or a combination thereof.
  2. Use not less than two layers of insulation unless specified otherwise.

3. Use either 25 mm (one inch) thick mineral fiberboard, cellular glass, or perlite board as first layer over steel decks. Do not use phenolic, isocyanurate, or urethane board type insulation directly on steel roof decks.
4. Use either 13 mm (1/2 inch) thick perlite board or mineral fiber board as a top layer over urethane board or isocyanurate board. Composite board is acceptable.
5. Use only cellular glass block for plaza or promenade decks.
6. Where tapered insulation is used, all insulation shall be factory tapered, except perlite board may be field tapered.
7. Use same insulation as existing for roof repair and alterations unless specified otherwise.

B. Insulation Thickness:

1. Thickness of roof insulation shown on drawings is nominal. Actual thickness shall provide the thermal resistance "R" value of not less than 13 for uniform thickness.
2. When thickness of insulation to be used is more or less than that shown on the drawings, make adjustments in the alignment and location of roof drains, flashing, gravel stops, fascias and similar items at no additional cost to the Government.
4. Where tapered insulation is used, the thickness of the insulation at high points and roof edges shall be as shown on the drawings; the thickness at the low point (drains) shall be not less than 38 mm (1-1/2 inches).
5. Use not less than two layers of insulation when insulation is 25 mm (one inch) or more in thickness unless specified otherwise.

### 3.5 INSTALLATION OF INSULATION

- A. Lay insulating units with close joints, in regular courses and with cross joints broken. When laid in more than one layer, break joints of succeeding layers of roof insulation with those in preceding layer. Bed insulation layers in Type III or IV asphalt firmly pressed into the hot bitumen. Keep bitumen below surface of insulation to receive single ply rubber roofing.
- B. Lay units with long dimension perpendicular to the rolled (longitudinal) direction of the roofing felt.
- C. Cover all insulation installed on the same day by either:
  1. The roofing membrane as specified.
  2. Temporary protection as specified.

- D. Seal all cut edges at penetrations and at edges against blocking with bitumen or roof cement.
- E. Cut to fit tight against blocking or penetrations.
- F. Over Vapor Retarder, or Concrete Deck: Lay insulation in hot bitumen as specified.
- G. Over Precast Concrete Unit Decks: Lay insulation in hot bitumen keeping bitumen back 100 mm (four inches) from joints in precast concrete units.

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**SECTION 073140**

**STONE COATED METAL ROOF SHINGLE PLUS**

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This guide specification is written around the Construction Specifications Institute (CSI), Section Format standards references to section names and numbers are based on **MasterFormat 95**.

**PART 1 - GENERAL**

**1.1 SUMMARY**

- A. Related Documents: Provisions established within General and Supplementary Conditions of the Contract, Division 1 – General Requirements
- B. Section Includes: Formed metal roofing panels with colored stone chip finish.
- C. Battens and nailers.
- D. Associated metal flashings.
- E. Related Sections:
  - 1. 061000 "Rough Carpentry" for framing and sheathing.
  - 2. 076000 "Flashing and Sheet Metal" for metal flashing, gutters, and downspouts.
  - 3. 079200 "Joint Sealants" for field-applied sealants.

**1.2 SUBMITTALS**

- A. Submit under provisions of Section 013323 "Shop Drawings, Product Data, and Samples".
- B. Product Data: Include construction details, material descriptions, dimensions of individual components and profiles, finishes, fasteners, accessories, and manufacturers written installation instructions.
- C. Shop Drawings: N/A
- D. Samples for Initial Selection: Manufacturer's color charts and samples consisting of units or sections of units showing the full range of colors, textures, and patterns available for each type Shingle indicated.

**1.3 QUALITY ASSURANCE**

- A. Regulatory Requirements:
  - 1. Conform to applicable building code for roof assembly fire hazard requirements.
  - 2. Conform to building code for minimum wind uplift resistance.

#### 1.4 REFERENCES

- A. Fire-Test-Response Characteristics: Provide Shingle Plus with fire-test-response characteristics indicated, as determined per test method ASTM E 108 – Test For Fire Resistance of Roof Covering Materials, for application and slopes indicated.
  - 1. Fire-Test Exposure: Class A.
- B. ASTM A792/A792M: Sheet Steel, Aluminum-Zinc Alloy Coated by the Hot Dip Process, Structural (physical) Quality.
- C. UL 1897 and UL 580: Wind Uplift Resistance of Roof Assemblies.
- D. ASTM C920: Specification for Elastomeric Joint Sealants.
- E. Impact Resistance: UL 2218, Class 4.
- F. Appraisal Certificates:
  - 1. International Code Council (ICC), Whittier California, Report Nos. ESR-1753 (IBC) Installed on battens, ESR-1754 (IBC) Installed direct to deck.
  - 2. Underwriters Laboratories, Inc., Northbrook, Illinois, USA File No. R14710.
  - 3. Canadian Construction Materials Center, Ottawa, Ontario, CCMC#10241-R, Issued 1983

#### 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Store and handle roofing materials to ensure dryness. Store in a dry, well-ventilated, weather tight place. Protect from corrosion, staining and traffic and wind damage.

#### 1.6 WARRANTY

- A. Manufacturing Warranty: Written, transferable, limited warranty provided by Roofing Systems, covering manufacturing defects.
  - 1. Warranty Period: 50 years from date of Substantial Completion.

### PART 2 - PRODUCTS

#### 2.1 MATERIALS

- A. Metal Shingle Plus: Shingle Plus interlocking panels resembling heavy roofing dimensional roofing shingles.
  - 1. Material: Pre-corrugated, pressure formed, Aluminum-Zinc Alloy Coated Steel with multiple vertical ribs forming two flat steps, each of which shall have raised and lowered pan sections.
  - 2. Finish: Ceramic coated, colored stone chip finish.
  - 3. Thickness: 26 Gauge, .0179 inches (.455 mm).
  - 4. Size: 16-1/2" wide by 52" long (419 by 1321 mm).
  - 5. Exposure: 14-1/2" wide by 50" long (368 by 1270 mm).
  - 6. Weight: 150 pounds per square.
  - 7. Color: [Mist Grey]
- B. Flashing:
  - 1. Valley: 26 Gauge, .0179 inches (.455 mm) Aluminum-Zinc Alloy coated Steel sheet, ASTM A792/A792M. Finish: Ceramic coated, colored stone chip finish to match roofing material.
  - 1. Valley: 26 Gauge, .0179 inches (.455 mm) Aluminum-Zinc Alloy Coated Steel sheet, ASTM A792/A792M.
  - 2. Side Flashing: Aluminum-Zinc Alloy Coated Steel sheet, 26 Gauge, .0179 inches (.455 mm), pressure formed to flash vertical roof surface transitions. Finish: Ceramic coated, colored stone chip finish to match roofing material.
  - 2. Roof to Wall Flashing: Aluminum-Zinc Alloy Coated Steel sheet, 26 Gauge, .0179 inches (.455 mm), pressure formed to flash vertical roof surface transitions. Finish: Match color to exterior finish.

3. Pipe Jack Flashing: 26 Gauge, .0179 inches (.455 mm) galvanized or Aluminum-Zinc Alloy Coated Steel, clean, prime and paint to match roof material.
  4. Underpans – Shingle Plus: Aluminum-Zinc Alloy Coated Steel sheet, 26 Gauge, .0179 inches (.455 mm), pressure formed to counterflash roof penetrations matching Shingle Plus material profile.
- C. Hip & Ridge: Ridge and hip covers, fascias, drips, rakes and other trim required, matching Shingle Plus material, color, and finish.
1. Hips / Ridges and Rakes – Shingle Plus: Shingle Plus Hip & Ridge.
  2. 5" Fascia Metal: Aluminum-Zinc Alloy Coated Steel sheet, [5 inches] (127 mm), 26 Gauge, .0179 inches (.455 mm), pressure formed angle installed at first batten to cover build up. Finish: Paint to match exterior finish.
  2. 5" Fascia Metal: Aluminum-Zinc Alloy Coated Steel sheet, 5 inches (127 mm), 26 Gauge, .0179 inches (.455 mm), pressure formed angle installed at first batten to cover build up. Finish: Ceramic coated, colored stone chip finish to match roofing material.

## 2.2 ACCESSORIES

- A. Steel Battens: Minimum 25 Gauge, ASTM A 653 galvanized steel, hat channels.
  1. Fasteners: Screws: No. 10, 1 inch (25 mm) long, hot dip galvanized.]
- B. Sheet Metal Materials: Aluminum-Zinc Alloy Coated Steel sheet: ASTM A 792/A 792M, Class AZ50 (AZ150) coating designation; minimum Grade 37 (Grade 255). Do NOT use LEAD or COPPER with this aluminum-zinc alloy coated steel roofing system.
- C. Felt Underlayment: ASTM D 226, Type I, No. 15 or ASTM D 226, Type II, No. 30, unperforated, asphalt-saturated organic felt.
- D. Perimeter Underlayment: ASTM D 1970; self-adhering, polymer-modified, bituminous sheet underlayment; 40 mils (1 mm) thick. Provide primer when recommended by underlayment manufacturer.
- E. Sealant: One-part elastomeric polyurethane, sealant as recommended in writing by panel manufacturer. Where sealant will be exposed, provide in color to match panels.
  1. Standard: ASTM C920-86.
- F. Fasteners: Non-corrosive screws or nails.
  1. Screws: Minimum No. 8, 2 inch (25 mm) long, or of sufficient length to penetrate substrate 1/2 inch (12.7 mm) minimum with either a black or color finish matching the panels.

## PART 2 - EXECUTION

### 2.1 EXAMINATION

- A. Examine substrate and conditions for compliance with requirements for maximum moisture content, soundness of framing, and other conditions affecting performance of metal roofing. [Damaged, rotted or loose roofing materials shall be removed and the substrate corrected for re-roofing applications]. Proceed with installation only after unsatisfactory conditions have been corrected.

### 2.2 PREPARATION

- A. Inspect and verify roof framing spacing and installation is straight, true and ready for installation of battens and roof panels.
- B. Coordinate installation of metal panels with flashing and other adjoining work to ensure proper sequencing. Do not install roofing until vent stacks and other penetrations through roofing have been installed, are securely fastened and flashing is in place.
- C. Inspect and verify exterior stucco and EIFS wall enclosures are completed.

### 2.3 INSTALLATION

- A. General: Comply with manufacturers written instructions for products and applications indicated, unless more stringent requirements apply.
  - B. Battens: [Install 1 by 4 inch counter battens vertically over the roof rafters/trusses, on 24 inch centers (maximum). Stagger counter batten ends. Install 2 by 2 inch battens perpendicular to roof rafters/trusses at 14-1/2 inch centers Shingle Plus. Stagger batten ends.
    - 1. Fasten counter battens and battens with 16d common nails in accordance with manufacturer's written instructions.
  - C. Valleys: Install in accordance with manufacturers instructions with a minimum 6 inch overlap in direction of flow.
  - D. Flashing: Install as indicated on approved submittals and in accordance with manufacturers written instructions.
  - E. Shingle Plus Panels: Install Shingle Plus, accessories, flashing, and hip & ridge level and plumb. Use fasteners per above specifications.
    - 1. Install each Shingle Plus Panel using a random stagger in accordance with manufacturer's instructions.
    - 2. Fasten each panel with minimum 4 fasteners (2" min. epoxy coated deck screws) minimum horizontally along the nosing of each panel at overlaps, and at two other intermediate points. And 4 screws along the backshelf.
  - F. Cut panels into each side of valleys in accordance with the manufacturer's instructions straight and true to the line of the valley.
  - G. Hip & Ridge: Install Hip & Ridge along hips, ridges and rakes as indicated on approved submittals and in accordance with manufacturers written instructions. Bend and fold exposed ends of hips ridges and neatly, cap with an end cap or a piece of similar material.
- 2.4 CLEANING AND PROTECTION
- A. Damaged Units: Replace panels and other components of the work that have been dented, damaged or have deteriorated beyond successful repair by finish touchup with acrylic coating and stone chip granules.
  - B. Cleaning: After completing installation, remove any debris from the roof.
  - C. Foot Traffic: Directly over 2 x 2 battens to prevent denting of panels. Or at nose when installing direct to deck. Avoid walking on sidelaps.

**END OF SECTION 07314**

**SECTION 07 54 00**  
**THERMOPLASTIC MEMBRANE ROOFING**

**PART 1 GENERAL**

**1.1 DESCRIPTION**

- A. This section includes the materials and application procedures for a fully adhered Thermoplastic KEE Fleeceback roofing membrane.
- B. Fire rated roof system.

**1.2 RELATED WORK**

- A. Roof Insulation: Section 07 22 00, ROOF AND DECK INSULATION.
- B. Metal cap flashings, copings, fascias, and expansion joints: Section 07 60 00, FLASHING AND SHEET METAL.
- C. Roof hatches, equipment supports, dome type skylights, and gravity ventilators: Section 07 72 00, ROOF ACCESORIES.

**1.3 QUALITY ASSURANCE**

- A. Approved applicator by the membrane roofing system manufacturer, and certified by the manufacturer as having the necessary expertise to install the specific system.
- B. Pre-Roofing Meeting:
  - 1. Upon completion of roof deck installation and prior to any roofing application, hold a pre-roofing meeting arranged by the Contractor and attended by the Roofing Inspector, Material Manufacturers Technical Representative, Roofing Applicator, Contractor, and COTR,
  - 2. Discuss specific expectations and responsibilities, construction procedures, specification requirements, application, environmental conditions, job and surface readiness, material storage, and protection.
  - 3. Inspect roof deck at this time to:
    - a. Verify that work of other trades which penetrates roof deck is completed.
    - b. Determine adequacy of deck anchorage, presence of foreign material, moisture and unlevel surfaces, or other conditions that would prevent application of roofing system from commencing or cause a roof failure.

- c. Examine samples and installation instructions of manufacturer.
- d. Perform pull out test of fasteners.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Applicators approval certification by manufacturer.
- C. Shop Drawings:
  1. Sheet membrane layout.
  2. Fastener pattern, layout, and spacing requirements.
  3. Termination details.
- D. Manufacturers installation instructions revised for project.
- E. Samples:
  1. Sheet membrane: One 150 mm (6 inch) square piece.
  2. Sheet flashing: One 150 mm (6 inch) square piece.
  3. Fasteners: Two, each type.
  4. Welded seam: Two 300 mm (12 inch) square samples of welded seams to represent quality of field welded seams.

#### **1.5 DELIVERY, STORAGE AND HANDLING**

- A. Deliver, store, and handle materials as specified by manufacturer.
- B. Store volatile materials separate from other materials with separation to prevent fire from damaging the work, or other materials.

#### **1.6 PERFORMANCE REQUIREMENTS**

- A. General:
  1. Install a watertight, fully adhered single ply Thermoplastic KEE Fleeceback roofing system with compatible components that will not permit the passage of liquid water and will withstand wind loads, thermally induced movement, and exposure to weather.

#### **1.7 WARRANTY**

- A. Roofing work subject to the terms of the Article “Warranty of Construction”, FAR clause 52.246-21, except extend the warranty period to fifteen years.

B. Warranty includes coverage of:

1. Roofing membrane, base flashings, insulation boards, cover boards, membrane fasteners and plates, membrane and flashing adhesives, insulation adhesives, wood nailers, curbs and cants, all perimeter metal edges, copings, and counterflashings (even those reused), all roof drains, drain bowls, drain rings, any salvaged and reused components, etc.
2. Any roof leak or other problems caused by substrate movement of any component other than the deck shall not be excluded
3. Damages caused by wind speed up to 74 miles per hour.
4. All components including those manufactured by others and reused.

**1.8 APPLICABLE PUBLICATIONS**

A. Publications listed below form a part of this specification to the extent referenced.

Publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A167-99 (R2004).....Stainless and Heat-Resisting Chromium-Nickel

Steel Plate, Sheet and Strip

B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate

D751-06 .....Coated Fabrics

D4586-07 .....Asphalt Roof Cement, Asbestos Free

E96-05.....Water Vapor Transmission of Materials

E108-07.....Fire Tests of Roof Coverings

C. National Roofing Contractors Association (NRCA):

Fifth Edition - 05.....The NRCA Roofing and Waterproofing Manual.

D. Federal Specifications (Fed. Spec.)

FF-S-107C(2).....Screws, Tapping and Drive

FF-S-111D(1).....Screw, Wood

UU-B-790A.....Building Paper, Vegetable Fiber (Kraft,  
Waterproofed, Water Repellent and Fire Resistant)

E. Factory Mutual Engineering and Research Corporation (FM):

Annual Issue.....Approval Guide Building Materials

F. Underwriters Laboratories, Inc (UL):

Annual Issue.....Building Materials Directory

Annual Issue.....Fire Resistance Directory

G. Warnock Hersey (WH):

Annual Issue.....Certification Listings

**1.9 PROJECT CONDITIONS**

A. Weather Limitations: Proceed with roofing work only when existing and forecasted weather conditions permit roofing to be installed. Thermoplastic KEE Fleeceback Membrane Roof System shall not be installed during periods of precipitation.

**PART 2 - PRODUCTS**

**2.1 THERMOPLASTIC ROOF MEMBRANE MATERIALS**

A. Thermoplastic KEE Fleeceback Membrane Roof Materials

1. Elastomeric Sheeting

a. Elastomeric sheeting comprised of a fleeceback elastomeric tri-polymer alloy based on Elvaloy, blended with CPE and PVC and reinforced with a high strength, wick resistant polyester fabric.

b. Exceeds the performance requirement of ASTM D 4434-04, type IV.

c. Surface Color: White

d. Thickness: 60 mil

2. Membrane Adhesive

a. Fully adhered fleece-back membrane adhesive as required by membrane manufacturer to be Manufacturer warrantable.

**2.2 FLASHING MATERIALS**

A. Base Flashing Sheets:

1. Elastomeric sheeting

a. Thickness: 60 mil.

b. Surface Color: White

2. Base Flashing Adhesive:
  - a. Manufacturer's Warrantable Adhesive.
- B. Flashing Accessories:
  1. Membrane Coated Metal Flashing:
    - a. Manufacturer's warrantable flashing.
  2. Cover Strip:
    - a. Manufacturer's warrantable cover strip.
  3. Flashing Membrane:
    - a. Manufacturer's warrantable flashing membrane.
  4. Vent Pipe Boots:
    - a. Manufacturer's warrantable vent pipe boots.
      - (i.) Pipe Size:

(a) Small	1 inch to 4 inches
(b) Large	4 inches to 8 inches
      - b. Field Fabricated Boots
        - (ii.) Manufacturer's warrantable boots.
  5. Corners:
    - a. Manufacturer's warrantable corners.
  6. Drain Sealant:
    - a. Manufacturer's warrantable sealant.

### **2.3 ACCESSORY MATERIALS**

- A. Metal cleaner:
  1. Mineral spirits
- B. Termination bar:
  1. Aluminum, with caulk receiver:
    - a. 1/4 by 1 inch
  2. Caulking:
    - a. Manufacturer's warrantable urethane sealant.

- C. Temporary Tie-in Materials.
  - 1. Three ply application of compatible products.
- D. Pitch Pan Fill:
  - 1. Base fill:
    - a. ASTM C928-92a, rapid hardening non-shrink grout.
  - 2. Top fill:
    - b. Manufacturer's warrantable pourable Sealer

## **PART 3 - EXECUTION**

### **3.1 GENERAL**

- A. Do not apply if deck will be used for subsequent work platform, storage of materials, or staging or scaffolding will be erected thereon unless protection provided to distribute loads less than one-half compression resistance of roofing system materials.
  - 1. Curbs, blocking, edge strips, and other components to which roofing and base flashing is attached in place ready to receive insulation and, roofing.
  - 2. Coordinate roof operation with sheet metal work and roof insulation work so that insulation and flashing are installed concurrently to permit continuous roofing operations.
  - 3. Complete installation of flashing, insulation, and roofing in the same day except for the area where temporary protection is required when work is stopped.
- B. Phased construction is not permitted. The complete installation of roofing system is required in the same day except for area where temporary protection is required when work is stopped.
- C. Dry out surfaces that become wet from any cause during progress of the work before roofing work is resumed.
- D. Apply materials only to dry substrates.

- E. Except for temporary protection specified, do not apply materials during damp or rainy weather, during excessive wind conditions, nor while moisture (dew, snow, fog, ice, or frost) is present in any amount in or on the materials.
  - 1. Do not apply materials to substrate having temperature of 4°C (40 degrees F) or less, or when materials applied with the roof require higher application temperature.
  - 2. Do not apply materials when the temperature is below 4°C (40 degrees F).

### **3.2 PREPARATION**

- A. Clean substrate of dust, debris, and other substances detrimental to roofing installation according to roofing system manufacturer's written instructions. Remove sharp projections.
- B. Prevent materials from entering and clogging roof drains and conductors and from spilling or migrating onto surfaces of other construction. Remove roof-drain plugs when no work is taking place or when rain is forecast.

### **3.3 GENERAL INSTALLATION REQUIREMENTS**

- A. Install Thermoplastic KEE Fleeceback roofing membrane system according to roofing system manufacturer's written instructions and applicable recommendations of ARMA/NRCA's "Quality Control Guidelines for the Application of Thermoplastic Roofing".
- B. Install roofing system per manufacturer's published specifications manual.
- C. Coordinate installation of roofing system components so insulation and roofing plies are not exposed to precipitation or remain exposed at the end of the workday or when rain is forecast.

- D. Provide water cutoffs at end of each day's work to cover exposed ply sheets and insulation. Water tightness of the water cutoffs is the contractor's responsibility.
- E. Complete terminations and base flashings and provide temporary seals to prevent water from entering completed sections of roofing system.
- F. Remove and discard temporary seals before beginning work on adjoining roofing.
- G. Substrate-Joint Penetrations: Prevent adhesive from penetrating substrate joints, entering building, or damaging roofing system components or adjacent building construction.
- H. It is the building owner's responsibility or that of its architect, engineer, or contractor to determine if the Building Code criteria are met for the particular geographic area where the building is located or the particular construction of the building.

### **3.4 INSULATION INSTALLATION**

- A. Coordinate installing roofing system components so insulation is not exposed to precipitation or left exposed at the end of the workday.
- B. Comply with roofing system manufacturer's written instructions for installing roofing insulation.

### **3.5 HOT AIR WELDING EQUIPMENT**

- A. Seams can only be made by the hot-air welding process. When the membrane is properly fused, the hot-air heat welding process produces seams that are as strong as the membrane itself. The following information is presented as a guide to assist contractors in utilizing hot-air heat welding equipment. Prior to actual selection and operation of the hot-air heat welding equipment, refer to the manufacturer's operating instructions. The operation of hot-air heat welding equipment, and the

results obtained utilizing this equipment, are the responsibility of the roofing contractor.

1. Leister Variant Automatic Welder
  - a. Power Requirements: 220 volts, 30 amp, 7500 watts single phase.
  - b. Power cord and plugs: #10 wire with 3-prong twist plug. #10 wire may be used up to 150' in length. For longer lengths, consult an electrician for line voltage drop.
  - c. Element: 4500 Watts
  - d. Adjustment Tools: Adjustable wrench, various metric box wrenched, various metric allen wrenches, screwdrivers, 40mm nozzle only.
  - e. Additional Weight: A 45lb. Supplemental weight is required for the automatic welder. It shall rest on the aluminum housing over the rear wheels when the welder is being used.
2. Leister "Triac" Hand Welder
  - a. Power requirements: 115 volts, 15 amps, and 1800 watts single phase.
  - b. Power cord #12. Check with electrician for line voltage drop for length over 200'.
  - c. Element: 1600 Watt
  - d. Accessories: 40mm nozzle, various silicone and metal rollers.
3. Power Generators
  - a. If a power generator is used only for the automatic welder a minimum of 220 volts, 30 amps, 7500-watt unit is required.

### **3.6 FULLY ADHERED ROOF MEMBRANE INSTALLATION**

- A. Install membrane according to roofing system manufacturers written instructions, starting at low point of roofing system. Place ply sheets to ensure water will flow over or parallel to, but never against exposed edges. Shingle in direction to shed water.
  1. Thermoplastic KEE Fleeceback membrane shall be fully adhered to properly installed and prepared substrate surface. The surface shall be clean, dry, smooth, and free from contamination.

2. The roof perimeters and corners may require additional design to develop the necessary resistance for wind conditions in excess of gale force winds. Contact manufacturer for additional information if the building is located where winds may exceed standard warranty conditions or special code provisions are required.
  3. The membrane shall be cut to fit neatly around all penetrations and roof projections.
  4. The roofing membrane shall be unrolled and positioned with a minimum 3-inch overlap. Laps shall be shingled with, or run parallel to, the slope of the roof.
- B. Adhesive Attachment:
1. Apply adhesive full coverage per manufacturer's guidelines.
- C. Perimeter/Projection Attachment:
1. Provide attachment of roofing membrane at roof perimeter, walls, expansion joints, and all other projections. Follow the recommendations of Factory Mutual Loss Prevention Data Sheets 1-28, 1-29, and 1-49.
  2. Perimeter attachment and metal must conform to ANSI SPRI ES-1.
- D. Membrane Seaming:
1. All surfaces shall be clean and dry.
  2. Allow hot air welder to warm up. Insert the nozzle tip of the hot air welder into seam area. Move nozzle at a steady speed along the seam area, immediately applying pressure behind the air nozzle with a Neoprene roller or weighted wheel to ensure positive contact of the heated roof membrane lap. Minimum width of welded lap per manufacturer's guidelines. Hand welds shall be per manufacturer's guidelines.
- E. Field test heat welded laps to assure proper construction. Perform field test after lap area cools to ambient temperature. Properly constructed laps will not separate at the lap interface when tested.

Membrane Laps:

1. Do not apply adhesive over membrane in ply lap areas. Seal end lap with 6-inch strip of membrane. Heat-weld strip over end lap. Stagger end laps.
2. Heat-weld side laps where applicable.

### **3.7 GENERAL FLASHING REQUIREMENTS AND STRIPPING INSTALLATION**

- A. Install sheet flashings and preformed flashing accessories and adhere to substrates according to membrane roofing system manufacturer's written instructions.
- B. All flashings shall be installed as shown on the detail drawings. All membrane flashings shall be installed concurrently with the roof membrane as the project progresses. No temporary flashings shall be allowed without prior written approval of the authorized agent. If any water is allowed to enter under the new roofing due to incomplete flashings, the affected area shall be removed and replaced at subcontractor's expense.
- C. Clean seam areas, overlap and firmly roll sheet flashings into the adhesive. Weld side and end laps to ensure a watertight seam installation.
- D. Flashings shall not be applied over existing thru-wall flashings or weep holes. All flashings shall extend a minimum of 8-inches above roof level. All existing flashings shall be removed before applying a new flashing.
- E. Flash all pipes with Pre-fabricated Flashing Boots where possible. Field fabricate pipe flashings with Flashing Membrane (unreinforced flashing) per standard Roofing Systems details when a pre-molded flashing is not feasible.
- F. Fabricate all metal flanged flashings per manufacturer's guidelines.
- G. Membrane base flashings shall consist of fully adhered thermoplastic KEE sheet membrane.

1. The base flashing membrane shall be fully adhered to a dry, smooth solvent-resistant and compatible substrate using approved adhesive. The perimeter sheet base flashing membrane may be fully adhered.
2. Over the properly installed and prepared substrate, approved adhesive shall be applied to both surfaces using approved solvent resistant rollers. The adhesive shall be applied in a smooth even coat with no puddles, or voids. The adhesive coating shall be allowed to become tacky, before installing the flashing membrane.
3. Drying time of adhesive increases with presence of humidity or cooler temperatures.
4. When the Thermoplastic KEE membrane has been cut to correct width and length, embed the flashing into the substrate adhesive, taking care to avoid wrinkles.
5. Care should be taken to ensure that the flashing does not bridge where there is a change of direction.
6. The top of the installed flashing shall be fastened under metal counterflashing, coping cap, or through wall metal reglet. The maximum distance between fasteners for flashings shall be 8 inches through flat bar or 12 inches through metal reglet.
7. Install prefabricated universal corners for sealing all inside and outside corners.

### **3.8 DAILY WATERSTOP/TIE-INS**

#### **A. Install tie-in.**

1. Remove embedded gravel/debris from top ply of felt along termination.
  - a. Width: 24 inches
2. Remove dirt and debris from tie-in area.
  - a. Width: 24 inches
3. Adhere 12 and 18-inch wide ply sheets from exposed deck to existing roofing with a continuous 1/16 thick application of tie-off mastic. Glaze cut-off with surfacing mastic. Extend 18 inch wide felt 3 inches either side 12-inch felt.

4. Install “deadman” insulation filler at insulation staggers.
5. Extend new roofing membrane at least 24 inches onto prepared area of adjacent existing roofing. Seal edge with 6 inches wide reinforcing membrane embedded between alternate courses of tie-off mastic.
6. Remove temporary connection at beginning of next workday by cutting membrane evenly along edge of existing roof system. Remove” deadman” insulation fillers.

### **3.9 FIELD QUALITY CONTROL**

- A. Final Roof Inspection: Arrange for roofing system manufacturer’s technical personnel to inspect roofing installation on completion.

### **3.10 PROTECTING AND CLEANING**

- A. Protect roofing membrane from damage and wear during remainder of construction period. When remaining construction will not affect or endanger roofing, inspect roofing for deterioration and damage, describing its nature and extent in a written report, with copies to WTI personnel.
- B. Correct deficiencies in or remove roofing that does not comply with requirements, repair substrates, reinstall roofing, and repair base flashings to a condition free of damage and deterioration at the time of Substantial Completion and according to warranty requirements.
- C. Clean over spray and spillage from adjacent construction using cleaning agents and procedures recommended by manufacturer of affected construction.
- D. Contractor shall be responsible for vehicles and other property that is contaminated by cold adhesive over spray or drippage.

END OF SECTION 075400

**SECTION 07 60 00**  
**FLASHING AND SHEET METAL**

**PART 1 - GENERAL****1.1 DESCRIPTION**

Formed sheet metal work for flashing and insulated expansion joint covers are specified in this section.

**1.2 RELATED WORK**

- A. Single ply base flashing system: Section 07 53 23, ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING.
- B. Integral flashing component of manufactured roof specialties and accessories or equipment: Section 07 71 00, ROOF SPECIALTIES, Section 07 72 00, ROOF ACCESSORIES,

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
  - Flashings
  - Copings
  - Gravel Stop-Fascia
  - Gutter and Conductors
  - Expansion joints
  - Fascia-cant
- C. Manufacturer's Literature and Data:
  - Two-piece counterflashing
  - Thru wall flashing
  - Expansion joint cover, each type
  - Nonreinforced, elastomeric sheeting
  - Copper clad stainless steel
  - Polyethylene coated copper
  - Bituminous coated copper
  - Copper covered paper
  - Fascia-cant
- D. Certificates: Stating that aluminum has been given - specified thickness of anodizing. Coating formulators approvals as specified.

**1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below for a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. American Society for Testing and Materials (ASTM):
  - A167-99(R 2004).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
  - A653/A653M-07.....Steel Sheet Zinc-Coated (Galvanized) or Zinc Alloy Coated (Galvanized) by the Hot- Dip Process
  - B32-04.....Solder Metal
  - B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate
  - B370-03.....Copper Sheet and Strip for Building Construction
  - D173-03.....Bitumen-Saturated Cotton Fabrics Used in Roofing and Waterproofing
  - D412-06.....Vulcanized Rubber and Thermoplastic Elastomers-Tension
  - D1187-97 (R2002).....Asphalt Base Emulsions for Use as Protective Coatings for Metal
  - D1784-07.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds
  - D3656-07.....Insect Screening and Louver Cloth Woven from Vinyl-Coated Glass Yarns
  - D4586-07.....Asphalt Roof Cement, Asbestos Free
- C. American National Standards Institute/Single Ply Roofing Institute (ANSI/SPRI):
  - ES-1-2003.....Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems
- D. Sheet Metal and Air Conditioning Contractors National Association (SMACNA): Architectural Sheet Metal Manual (2003 Edition).
- E. National Association of Architectural Metal Manufacturers (NAAMM): AMP 500-505-88.....Metal Finishes Manual
- F. American Architectural Manufacturers Association (AAMA):
  - 605-98.....Voluntary Specification for High Performance Organic Coatings on Architectural Extrusions Panels
- G. Federal Specification (Fed. Spec):
  - A-A-1925A.....Shield, Expansion; (Nail Anchors)
  - UU-B-790A.....Building Paper, Vegetable Fiber

H. International Building Code (IBC):  
2007 Edition

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.
- B. Stainless Steel: ASTM A167, Type 302B, dead soft temper.
- C. Galvanized Sheet: ASTM, A653.
- D. Nonreinforced, Elastomeric Sheeting: Elastomeric substances reduced to thermoplastic state and extruded into continuous homogenous sheet (0.056 inch) thick. Sheeting shall have not less than 7 MPa (1,000 psi) tensile strength and not more than seven percent tension-set at 50 percent elongation when tested in accordance with ASTM D412. Sheeting shall show no cracking or flaking when bent through 180 degrees over a 1 mm (1/32 inch) diameter mandrel and then bent at same point over same size mandrel in opposite direction through 360 degrees at temperature of -30°C (-20 °F).
- E. Fasteners:
  - 1. Use copper, copper alloy, bronze, brass, or stainless steel for copper and copper clad stainless steel, and stainless steel for stainless steel and aluminum alloy. Use galvanized steel or stainless steel for galvanized steel.
  - 2. Nails:
    - a. Minimum diameter for copper nails: 3 mm (0.109 inch).
    - b. Minimum diameter for aluminum nails 3 mm (0.105 inch).
    - c. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
    - d. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.
  - 3. Rivets: Not less than 3 mm (1/8 inch) diameter.
  - 4. Expansion Shields: Fed Spec A-A-1925A.

### **2.2 SHEET METAL THICKNESS**

- A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:
- B. Concealed Locations (Built into Construction):
  - 1. Copper: 30g (10 oz) minimum 0.33 mm (0.013 inch thick).
  - 2. Stainless steel: 0.25 mm (0.010 inch) thick.

3. Copper clad stainless steel: 0.25 mm (0.010 inch) thick.
4. Galvanized steel: 0.5 mm (0.021 inch) thick.

C. Exposed Locations:

1. Copper: 0.4 Kg (16 oz).
2. Stainless steel: 0.4 mm (0.015 inch).
3. Copper clad stainless steel: 0.4 mm (0.015 inch).

D. Thickness of aluminum or galvanized steel is specified with each item.

### **2.3 FABRICATION, GENERAL**

A. Jointing:

1. In general, copper, stainless steel and copper clad stainless steel joints, except expansion and contraction joints, shall be locked and soldered.
2. Jointing of copper over 0.5 Kg (20 oz) weight or stainless steel over 0.45 mm (0.018 inch) thick shall be done by lapping, riveting and soldering.
3. Joints shall conform to following requirements:
  - a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
  - b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
  - c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.
4. Flat and lap joints shall be made in direction of flow.
5. Edges of bituminous coated copper, copper covered paper, nonreinforced elastomeric sheeting and polyethylene coated copper shall be jointed by lapping not less than 100 mm (4 inches) in the direction of flow and cementing with asphalt roof cement or sealant as required by the manufacturer's printed instructions.
6. Soldering:
  - a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of uncoated copper, stainless steel, and copper clad stainless steel.
  - b. Wire brush to produce a bright surface before soldering lead coated copper.
  - c. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
  - d. Completely remove acid and flux after soldering is completed.

B. Expansion and Contraction Joints:

1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
2. Space joints as shown or as specified.
3. Space expansion and contraction joints for copper, stainless steel, and copper clad stainless steel at intervals not exceeding 7200 mm (24 feet).
4. Space expansion and contraction joints for aluminum at intervals not exceeding 5400 mm (18 feet), except do not exceed 3000 mm (10 feet) for gravel stops and fascia-cant systems.
5. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.
6. Fabricate joint covers of same thickness material as sheet metal served.

C. Cleats:

1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.

D. Edge Strips or Continuous Cleats:

1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.
2. Except as otherwise specified, fabricate edge strips or minimum 0.6 mm (0.024 inch) thick stainless steel, 1.25 mm (0.050 inch) thick aluminum.
3. Use material compatible with sheet metal to be secured by the edge strip.
4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.
5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).

6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to insure a rigid installation using 0.8 mm (0.031 inch) thick stainless steel or 1.6 mm (0.0625 inch) thick aluminum.

E. Drips:

1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

F. Edges:

1. Edges of flashings concealed in masonry joints opposite drain side shall be turned up 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.
3. All metal roof edges shall meet requirements of IBC 2003.

G. Metal Options:

1. Where options are permitted for different metals use only one metal throughout.
2. Stainless steel may be used in concealed locations for fasteners of other metals exposed to view.
3. Where copper gravel stops, copings and flashings will carry water onto cast stone, stone, or architectural concrete, or stainless steel.

## 2.4 FINISH

- A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.
- B. In accordance with NAAMM Metal Finishes Manual, unless otherwise specified.
- C. Finish exposed metal surfaces as follows, unless specified otherwise:
  1. Copper: Mill finish.
  2. Stainless Steel: Finish No. 2B or 2D.
  3. Aluminum:

- a. Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1 Architectural, 18 mm (0.7 mils) thick.
  - b. Colored Finish: AA-C22A42 (anodized) or AA-C22A44 (electrolytically deposited metallic compound) medium matte, integrally colored coating, Class 1 Architectural, 18 mm (0.7 mils) thick. Dyes will not be accepted.
  - c. Fluorocarbon Finish: AAMA 605, high performance organic coating.
  - d. Mill finish.
4. Steel and Galvanized Steel:
- a. Finish painted under Section 09 91 00, PAINTING unless specified as prefinished item.
  - b. Manufacturer's finish:
    - 1) Baked on prime coat over a phosphate coating.
    - 2) Baked-on prime and finish coat over a phosphate coating.
    - 3) Fluorocarbon Finish: AAMA 605, high performance organic coating.

## 2.5 THROUGH-WALL FLASHINGS

- A. Form through-wall flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch), or ribbed diagonal pattern, or having other deformation unless specified otherwise.
1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.
  2. Fabricate so keying nests at overlaps.
- B. For Masonry Work When Concealed Except for Drip:
1. Either copper, stainless steel, or copper clad stainless steel.
  2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
  3. Form exposed portions of flashing with drip, approximately 6 mm (1/4 inch) projection beyond wall face.
- C. For Masonry Work When Exposed Edge Forms a Receiver for Counter Flashing:
1. Use same metal and thickness as counter flashing.
  2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
  3. Form exposed portion as snap lock receiver for counter flashing upper edge.
- D. For Flashing at Architectural Precast Concrete Panels or Stone Panels.

1. Use plan flat sheet of stainless steel.
  2. Form exposed portions with drip as specified or receiver.
- E. Window Sill Flashing and Lintel Flashing:
1. Use either copper, stainless steel, copper clad stainless steel plane flat sheet, or nonreinforced elastomeric sheeting, bituminous coated copper, copper covered paper, or polyethylene coated copper.
  2. Fabricate flashing at ends with folded corners to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening.
  3. Turn up back edge as shown.
  4. Form exposed portion with drip as specified or receiver.
- F. Door Sill Flashing:
1. Where concealed, use either 0.5 Kg (20 oz) copper, 0.5 mm (0.018 inch) thick stainless steel, or 0.5 mm (0.018 inch) thick copper clad stainless steel.
  2. Where shown on drawings as combined counter flashing under threshold, sill plate, door sill, or where subject to foot traffic, use either 0.6 Kg (24 ounce) copper, 0.6 mm (0.024 inch) stainless steel, or 0.6 mm (0.024 inch) thick stainless steel.
  3. Fabricate flashing at ends to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening with folded corners.

## 2.6 BASE FLASHING

- A. Use metal base flashing at vertical surfaces intersecting built-up roofing without cant strips or where shown.
1. Use either copper, or stainless steel, thickness specified unless specified otherwise.
  2. When flashing is over 250 mm (10 inches) in vertical height or horizontal width use either 0.5 Kg (20 oz) copper or 0.5 mm (0.018 inch) stainless steel.
  3. Use stainless steel at aluminum roof curbs where flashing contacts the aluminum.
  4. Use either copper, or stainless steel at pipe flashings.
- B. Fabricate metal base flashing up vertical surfaces not less than 200 mm (8 inch) nor more than 400 mm (16 inch).
- C. Fabricate roof flange not less than 100 mm (4 inches) wide unless shown otherwise. When base flashing length exceeds 2400 mm (8 feet) form flange edge with 13 mm (1/2 inch) hem to receive cleats.

- D. Form base flashing bent from strip except pipe flashing. Fabricate ends for riveted soldered lap seam joints. Fabricate expansion joint ends as specified.
- E. Pipe Flashing: (Other than engine exhaust or flue stack)
  - 1. Fabricate roof flange not less than 100 mm (4 inches) beyond sleeve on all sides.
  - 2. Extend sleeve up and around pipe and flange out at bottom not less than 13 mm (1/2 inch) and solder to flange and sleeve seam to make watertight.
  - 3. At low pipes 200 mm (8 inch) to 450 mm (18 inch) above roof:
    - a. Form top of sleeve to turn down into the pipe at least 25 mm (one inch).
    - b. Allow for loose fit around and into the pipe.
  - 4. At high pipes and pipes with goosenecks or other obstructions which would prevent turning the flashing down into the pipe:
    - a. Extend sleeve up not less than 300 mm (12 inch) above roofing.
    - b. Allow for loose fit around pipe.

#### **2.7 COUNTERFLASHING (CAP FLASHING OR HOODS)**

- A. Either copper or stainless steel, unless specified otherwise.
- B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:
  - 1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
  - 2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
  - 3. Two-piece, lock in type flashing may be used in-lieu-of one piece counter-flashing.
  - 4. Manufactured assemblies may be used.
  - 5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.
  - 6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.
- C. One-piece Counterflashing:
  - 1. Back edge turned up and fabricate to lock into reglet in concrete.

2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).

D. Two-Piece Counterflashing:

1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.
2. Counterflashing upper edge designed to snap lock into receiver.

E. Surface Mounted Counterflashing; one or two piece:

1. Use at existing or new surfaces where flashing can not be inserted in vertical surface.
2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counter-flashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.
3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.

F. Pipe Counterflashing:

1. Form flashing for water-tight umbrella with upper portion against pipe to receive a draw band and upper edge to form a "V" joint sealant receiver approximately 19 mm (3/4 inch) deep.
2. Fabricate 100 mm (4 inch) over lap at end.
3. Fabricate draw band of same metal as counter flashing. Use 0.6 Kg (24 oz) copper or 0.33 mm (0.013 inch) thick stainless steel or copper coated stainless steel.
4. Use stainless steel bolt on draw band tightening assembly.
5. Vent pipe counter flashing may be fabricated to omit draw band and turn down 25 mm (one inch) inside vent pipe.

- G. Where vented edge decks intersect vertical surfaces, form in one piece, shape to slope down to a point level with and in front of edge-set notched plank; then, down vertically, overlapping base flashing.

## 2.8 GRAVEL STOPS

A. General:

1. Fabricate in lengths not less than 2400 mm (8 feet) long and maximum of 3000 mm (10 feet).
  2. Fabricate internal and external corners as one-piece with legs not less than 600 mm (2 feet) or more than 1200 mm (4 feet) long.
  3. Fabricate roof flange not less than 100 mm (4 inches) wide.
  4. Fabricate top edge to extend above roof not less than 25 mm (one inch) for embedded gravel aggregate and not less than 100 mm (4 inches) for loose laid ballast.
  5. Fabricate lower edge outward at an angle of 45 degrees to form drip and as fascia or as counter flashing as shown:
    - a. Fabricate of one-piece material of suitable width for fascia height of 250 mm (10 inch) maximum or counterflashing lap of not less than 100 mm (4 inch) over base flashing.
    - b. Fabricate bottom edge of formed fascia to receive edge strip.
    - c. When fascia bottom edge forms counter flashing over roofing lap roofing not less than 150 mm (6 inches).
- B. Formed Flat Sheet Metal Gravel Stops and Fascia:
1. Fabricate as shown of .05 mm (0.018 inch) thick stainless steel, or 1.25 mm (0.050 inch) thick aluminum.
  2. When fascia exceeds 150 mm (6 inches) in depth, form one or more horizontal stops not less than 13 mm (1/2 inch) high in the fascia.
  3. Fabricate as two-piece fascia when fascia depth exceeds 250 mm (10 inches).
  4. At joint between ends of sheets, provide a concealed clip soldered or welded near one end of each sheet to hold the adjoining sheet in lapped position. The clip shall be approximately 100 mm (4 inches) wide and shall be the full depth of the fascia less 25 mm (one inch) at top and bottom. Clip shall be of the same thickness as the fascia.
  5. Provide edge strip as specified with lower hooked edge bent outward at an angle of 45 degrees.
- C. Formed (Corrugated Sheet) Sheet Metal Gravel Stops and Fascia:
1. Fabricate as shown of 0.4 mm (0.015 inch) thick stainless steel, or 0.8 mm (0.032 inch) thick aluminum.
  2. Sheets shall have 2 mm (1/16 inch) deep corrugations either transversely or diagonally rolled into the sheet. Crimped sheets are not acceptable.
  3. Factory fabricate prepackaged system, complete with fastenings.

4. Provide concealed flashing splice plate at joints not less than 150 mm (6 inches) long and continuous edge strip at lower edge of fascia made from same metal.
5. Fabricate as two-piece fascia when fascia depth exceeds 175 mm (7 inches).

## **2.9 BITUMEN STOPS**

- A. Fabricate bitumen stops for bituminous roofing edges for use with formed sheet metal gravel stops, pipe penetrations, and other penetrations through roof deck without a curb.
- B. Fabricate with 19 mm (3/4 inch) vertical legs and 75 mm (3 inch) horizontal legs.
- C. When used with gravel stop or metal base flashing use same metal for bitumen stop in thickness specified for concealed locations.

## **2.14 INSULATED EXPANSION JOINT COVERS**

- A. Either type optional, use only one type throughout.
- B. Types:
  1. Construct of two preformed, stainless steel strips, not less than 0.4 mm (0.015 inch) thick, mechanically and adhesively bonded to both sides of a 2 mm (1/16 inch) thick neoprene or butyl sheet, or to a 0.4 mm (32 mil) thick reinforced chlorinated polyethylene sheet. Adhesively attach a 10 mm (3/8 inch) thick sheet of closed cell, neoprene foam insulation, to the underside of the neoprene, butyl, or chlorinated polyethylene sheet.
  2. Constructed of a 2 mm (1/16 inch) thick vinyl sheet, flanged at both sides with stainless steel strips not less than 0.4 mm (0.015 inch) thick. Vinyl sheet locked and encased by the stainless steel strip and prepunched for nailing. A 10 mm (3/8 inch) thick closed cell polyvinyl chloride foam insulating strip shall be heat laminated to the underside of the vinyl sheet between the stainless steel strips.
- C. Expansion joint covers shall have factory fabricated mitered corners and other necessary accessories. Furnish in the longest available lengths.
- D. Metal flange of sufficient width to extend over the top of the curb and down curb sides 50 mm (2 inches) with hemmed edge for lock to edge strip.

**2.15 ENGINE EXHAUST PIPE OR FLUE OR STACK FLASHING**

- A. Flashing at penetrations through roofing shall consist of a metal collar, sheet metal flashing sleeve and hood.
- B. Fabricate collar with roof flange of 1.2 mm (0.047 inch) minimum thick black iron or galvanized steel sheet.
  - 1. Fabricate inside diameter of collar 100 mm (4 inches) larger than the outside diameter of the item penetration the roofing.
  - 2. Extend collar height from structural roof deck to not less than 350 mm (14 inches) above roof surface.
  - 3. Fabricate collar roof flange not less than 100 mm (4 inches) wide.
  - 4. Option: Collar may be of steel tubing 3 mm (0.125 inch) minimum wall thickness, with not less than four, 50 mm x 100 mm x 3 mm (2 inch by 4 inch by 0.125 inch) thick tabs bottom edge evenly spaced around tube in lieu of continuous roof flange. Full butt weld joints of collar.
- C. Fabricate sleeve base flashing with roof flange of either copper, stainless steel, or copper clad stainless steel.
  - 1. Fabricate sleeve roof flange not less than 100 mm (4 inches) wide.
  - 2. Extend sleeve around collar up to top of collar.
  - 3. Flange bottom of sleeve out not less than 13 mm (1/24 inch) and soldered to 100 mm (4 inch) wide flange to make watertight.
  - 4. Fabricate interior diameter 50 mm (2 inch) greater than collar.
- D. Fabricate hood counter flashing from same material and thickness as sleeve.
  - 1. Fabricate the same as pipe counter flashing except allow not less than 100 mm (4 inch) lap below top of sleeve and to form vent space minimum of 100 mm (4 inch) wide.
  - 2. Hem bottom edge of hood 13 mm (1/2 inch).
  - 3. Provide a 50 mm (2 inch) deep drawband.
- E. Fabricate insect screen closure between sleeve and hood. Secure screen to sleeve with sheet metal screws.

**2.16 SCUPPERS**

- A. Fabricate scuppers with minimum of 100 mm (4 inch) wide flange.
- B. Provide flange at top on through wall scupper to extend to top of base flashing.
- C. Fabricate exterior wall side to project not less than 13 mm (1/2 inch) beyond face of wall with drip at bottom outlet edge.

- D. Fabricate not less than 100 mm (4 inch) wide flange to lap behind gravel stop fascia.
- E. Fabricate exterior wall flange for through wall scupper not less than 25 mm (one inch) wide on top and sides with edges hemmed.
- F. Fabricate gravel stop bar of 25 mm x 25 mm (one by one inch) angle strip soldered to bottom of scupper.
- G. Fabricate scupper not less than 200 mm (8 inch) wide and not less than 125 mm (5 inch) high for through wall scupper.
- H. Solder joints watertight.

### **2.17 GOOSENECK ROOF VENTILATORS**

- A. Form of 1.3 mm (0.0508 inch) thick sheet aluminum, reinforce as necessary for rigidity, stiffness, and connection to curb, and to be watertight.
  - 1. Form lower-edge to sleeve to curb.
  - 2. Curb:
    - a. Form for 100 mm (4 inch) high sleeve to ventilator.
    - b. Form for concealed anchorage to structural curb and to bear on structural curb.
    - c. Form bottom edge of curb as counterflashing to lap base flashing.
- B. Provide open end with 1.6 mm (16 gage), stainless steel wire guard of 13 mm (1/2 inch) square mesh.
  - 1. Construct suitable aluminum angle frame to retain wire guard.
  - 2. Rivet angle frame to end of gooseneck.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. General:
  - 1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
  - 2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
  - 3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
  - 4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.

5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
6. Apply a layer of 7 Kg (15 pound) saturated felt followed by a layer of rosin paper to wood surfaces to be covered with copper. Lap each ply 50 mm (2 inch) with the slope and nail with large headed copper nails.
7. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.
8. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.
9. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
10. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
11. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
12. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
13. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
14. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
  - a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
  - b. Paint dissimilar metal with a coat of bituminous paint.
  - c. Apply an approved caulking material between aluminum and dissimilar metal.
15. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.

16. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.
17. Bitumen Stops:
  - a. Install bitumen stops for built-up roof opening penetrations through deck and at formed sheet metal gravel stops.
  - b. Nail leg of bitumen stop at 300 mm (12 inch) intervals to nailing strip at roof edge before roofing material is installed.

### 3.2 THROUGH-WALL FLASHING

#### A. General:

1. Install continuous through-wall flashing between top of concrete foundation walls and bottom of masonry building walls; at top of concrete floors; under masonry, concrete, or stone copings and elsewhere as shown.
2. Where exposed portions are used as a counterflashings, lap base flashings at least 100 mm (4 inches) and use thickness of metal as specified for exposed locations.
3. Exposed edge of flashing may be formed as a receiver for two piece counter flashing as specified.
4. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.
5. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.
6. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
7. Under copings terminate both edges beyond face of wall approximately 6 mm (1/4 inch) with drip edge.
8. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
9. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.
10. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.
11. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.

12. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
  13. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.
  14. Continue flashing around columns:
    - a. Where flashing cannot be inserted in column reglet hold flashing vertical leg against column.
    - b. Counterflash top edge with 75 mm (3 inch) wide strip of saturated cotton unless shown otherwise. Secure cotton strip with roof cement to column. Lap base flashing with cotton strip 38 mm (1 1/2 inch).
- B. Flashing at Top of Concrete Foundation Walls Where concrete is exposed. Turn up not less than 200 mm (8 inch) high and into masonry backup mortar joint or reglet in concrete backup as specified.
- C. Flashing at Top of Concrete Floors (except where shelf angles occur): Place flashing in horizontal masonry joint not less than 200 mm (8 inch) below floor slab and extend into backup masonry joint at floor slab 38 mm (1 1/2 inch).
- D. Flashing at Cavity Wall Construction: Where flashing occurs in cavity walls turn vertical portion up against backup under waterproofing, if any, into mortar joint. Turn up over insulation, if any, and horizontally through insulation into mortar joint.
- E. Flashing at Veneer Walls:
1. Install near line of finish floors over shelf angles or where shown.
  2. Turn up against sheathing.
  3. At stud framing, hem top edge 19 mm (3/4 inch) and secure to each stud with stainless steel fasteners through sheathing.
  4. At concrete backing, extend flashing into reglet as specified.
  5. Coordinate with installation of waterproofing or asphalt felt for lap over top of flashing.
- F. Lintel Flashing when not part of shelf angle flashing:
1. Install flashing full length of lintel to nearest vertical joint in masonry over veneer.
  2. Turn ends up 25 mm (one inch) and fold corners to form dam and extend end to face of wall.
  3. Turn back edge up to top of lintel; terminate back edge as specified for back-up wall.

**G. Window Sill Flashing:**

1. Install flashing to extend not less than 100 mm (4 inch) beyond ends of sill into vertical joint of masonry or veneer.
2. Turn back edge up to terminate under window frame.
3. Turn ends up 25 mm (one inch) and fold corners to form dam and extend to face of wall.

**H. Door Sill Flashing:**

1. Install flashing under bottom of plate sills of doors over curbs opening onto roofs. Extend flashing out to form counter flashing or receiver for counter flashing over base flashing. Set in sealant.
2. Extend sill flashing 200 mm (8 inch) beyond jamb opening. Turn ends up one inch in vertical masonry joint, extend end to face of wall. Join to counter flashing for water tight joint.
3. Where doors thresholds cover over waterproof membranes install sill flashing over water proof membrane under thresholds. Extend beyond opening to cover exposed portion of waterproof membrane and not less than 150 mm (6 inch) beyond door jamb opening at ends. Turn up approximately 6 mm (1/4 inch) under threshold.

**I. Flashing at Masonry, Stone, or Precast Concrete Copings:**

1. Install flashing with drips on both wall faces unless shown otherwise.
2. Form penetration openings to fit tight against dowel or other item with edge turned up. Seal penetrations with sealant.

**3.3 BASE FLASHING****A. Install where roof membrane type base flashing is not used and where shown.**

1. Install flashing at intersections of roofs with vertical surfaces or at penetrations through roofs, to provide watertight construction.
2. Install metal flashings and accessories having flanges extending out on top of the built-up roofing before final bituminous coat and roof aggregate is applied.
3. Set flanges in heavy trowel coat of roof cement and nail through flanges into wood nailers over bituminous roofing.
4. Secure flange by nailing through roofing into wood blocking with nails spaced 75 mm (3 inch) on centers or, when flange over 100 mm (4 inch) wide terminate in a 13 mm (1/2 inch) folded edge anchored

with cleats spaced 200 mm (8 inch) on center. Secure one end of cleat over nail heads. Lock other end into the seam.

- C. For long runs of base flashings install in lengths of not less than 2400 mm (8 feet) nor more than 3000 mm (ten feet). Install a 75 mm (3 inch) wide slip type, loose lock expansion joint filled with sealant in joints of base flashing sections over 2400 mm (8 feet) in length. Lock and solder corner joints at corners.
- D. Extend base flashing up under counter flashing of roof specialties and accessories or equipment not less than 75 mm (3 inch).

### **3.4 COUNTERFLASHING (CAP FLASHING OR HOODS)**

#### **A. General:**

- 1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
- 2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
- 3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
- 4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
- 5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
- 6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.

#### **B. One Piece Counterflashing:**

- 1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
- 2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
- 3. Where flashing is surface mounted on flat surfaces.
  - a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
    - 1) Locate fasteners in masonry mortar joints.
    - 2) Use screws to sheet metal or wood.
  - b. Fill joint at top with sealant.

4. Where flashing or hood is mounted on pipe.
  - a. Secure with draw band tight against pipe.
  - b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.
  - c. Completely fill joint at top with sealant.
- C. Two-Piece Counterflashing:
  1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.
  2. Surface applied type receiver:
    - a. Secure to face construction in accordance, with manufacturers instructions.
    - b. Completely fill space at the top edge of receiver with sealant.
  3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.
- D. Where vented edge occur install so lower edge of counterflashing is against base flashing.
- E. When counter flashing is a component of other flashing install as shown.

### **3.5 REGLETS**

- A. Install reglets in a manner to provide a watertight installation.
- B. Locate reglets not less than 225 mm (9 inch) nor more than 400 mm (16 inch) above roofing, and not less than 125 mm (5 inch) nor more than 325 mm (13 inch) above cant strip.
- C. Butt and align end joints on each section of reglet and securely hold in position until concrete or mortar are hardened:
  1. Coordinate reglets for anchorage into concrete with formwork construction.
  2. Coordinate reglets for masonry to locate horizontally into mortar joints.

### **3.6 GRAVEL STOPS**

- A. General:
  1. Install gravel stops and fascias with allowance for expansion at each joint; minimum of 6 mm (1/4 inch).
  2. Extend roof flange of gravel stop and splice plates not less than four inches out over roofing and nail or screw to wood nailers. Space fasteners on 75 mm (3 inch) centers in staggered pattern.

3. Install continuous cleat for fascia drip edge. Secure with fasteners as close to lower edge as possible on 75 mm (3 inch) centers.
4. Where ends of gravel stops and fascias abut a vertical wall, provide a watertight, flashed and sealant filled joint.
5. Set flange in roof cement when installed over built-up roofing.
6. Edge securement for low-slope roofs: Low-slope membrane roof systems metal edge securement, except gutters, shall be designed in accordance with ANSI/SPRI ES-1, except the basic wind speed shall be determined from Figure 1609, of IBC 2003.

B. Sheet metal gravel stops and fascia:

1. Install with end joints of splice plates sheets lapped three inches.
2. Hook the lower edge of fascia into a continuous edge strip.
3. Lock top section to bottom section for two piece fascia.

C. Corrugated sheet gravel stops and fascia:

1. Install 300 mm (12 inch) wide sheet flashing centered under joint. A combination bottom and cover plate, extending above and beneath the joint, may be used.
2. Hook lower edge of fascia into a continuous edge strip.

D. Scuppers:

1. Install scupper with flange behind gravel stops; leave 6 mm (1/4 inch) joint to gravel stop.
2. Set scupper at roof water line and fasten to wood blocking.
3. Use sealant to seal joint with fascia gravel stops at ends.
4. Coordinate to lap over conductor head and to discharge water into conductor head.

### 3.7 COPINGS

A. General:

1. On walls topped with a wood plank, install a continuous edge strip on the front // and rear // edge of the plank. Lock the coping to the edge strip with a 19 mm (3/4 inch) loose lock seam.
2. Where shown turn down roof side of coping and extend down over base flashing as specified for counter-flashing. Secure counter-flashing to lock strip in coping at continuous cleat.
3. Install ends adjoining existing construction so as to form space for installation of sealants. Sealant is specified in Section 07 92 00, JOINT SEALANTS.

B. Aluminum Coping:

1. Install with 6 mm (1/4 inch) joint between ends of coping sections.

2. Install joint covers, centered at each joint, and securely lock in place.

C. Stainless steel Copings:

1. Join ends of sheets by a 19 mm (3/4 inch) locked and soldered seam, except at intervals of 9600 mm (32 feet), provide a 38 mm (1 1/2 inch) loose locked expansion joint filled with sealant or mastic.
2. At straight runs between 7200 mm (24 feet) and 19200 mm (64 feet) locate expansion joint at center.
3. At straight runs that exceed 9600 mm (32 feet) and form the leg of a corner locate the expansion joint not more than 4800 mm (16 feet) from the corner.

### **3.8 EXPANSION JOINT COVERS, INSULATED**

- A. Install insulated expansion joint covers at locations shown on curbs not less than 200 mm (8 inch) high above roof surface.
- B. Install continuous edge strips of same metal as expansion joint flange, nailed at not less than 75 mm (3 inch) centers.
- C. Install insulated expansion joint covers in accordance with manufacturer's directions locking edges to edge strips.

### **3.9 ENGINE EXHAUST PIPE OR STACK FLASHING**

- A. Set collar where shown and secure roof tabs or flange of collar to structural deck with 13 mm (1/2 inch) diameter bolts.
- B. Set flange of sleeve base flashing not less than 100 mm (4 inch) beyond collar on all sides as specified for base flashing.
- C. Install hood to above the top of the sleeve 50 mm (2 inch) and to extend from sleeve same distance as space between collar and sleeve beyond edge not sleeve:
  1. Install insect screen to fit between bottom edge of hood and side of sleeve.
  2. Set collar of hood in high temperature sealant and secure with one by 3 mm (1/8 inch) bolt on stainless steel draw band type, or stainless steel worm gear type clamp. Install sealant at top of head.

### **3.10 HANGING GUTTERS**

- A. Hang gutters with high points equidistant from downspouts. Slope at not less than 1:200 (1/16 inch per foot).
- B. Lap joints, except for expansion joints, at least 25 mm (one inch) in the direction of flow. Rivet and seal or solder lapped joints.

- C. Support gutters in brackets spaced not more than 600 mm (24 inch) on centers, brackets attached to facial or wood nailer by at least two screws or nails.
  - 1. For copper or copper clad stainless steel gutters use brass or bronze brackets.
  - 2. For stainless steel gutters use stainless steel brackets.
  - 3. For aluminum gutters use aluminum brackets or stainless steel brackets.
  - 4. Use brass or stainless steel screws.
- D. Secure brackets to gutters in such a manner as to allow free movement of gutter due to expansion and contraction.
- E. Gutter Expansion Joint:
  - 1. Locate expansion joints midway between outlet tubes.
  - 2. Provide at least a 25 mm (one inch) expansion joint space between end baffles of gutters.
  - 3. Install a cover plate over the space at expansion joint.
  - 4. Fasten cover plates to gutter section on one side of expansion joint only.
  - 5. Secure loose end of cover plate to gutter section on other side of expansion joint by a loose-locked slip joint.
- F. Outlet Tubes: Set bracket strainers loosely into gutter outlet tubes.

### **3.11 CONDUCTORS (DOWNSPOUTS)**

- A. Where scuppers discharge into downspouts install conductor head to receive discharge with back edge up behind drip edge of scupper. Fasten and seal joint. Sleeve conductors to gutter outlet tubes and fasten joint and joints between sections.
- B. Set conductors plumb and clear of wall, and anchor to wall with two anchor straps, located near top and bottom of each section of conductor. Strap at top shall be fixed to downspout, intermediate straps and strap at bottom shall be slotted to allow not less than 13 mm (1/2 inch) movement for each 3000 mm (10 feet) of downspout.
- C. Install elbows, offsets and shoes where shown and required. Slope not less than 45 degrees.

### **3.12 SPLASH PANS**

- A. Install where downspouts discharge on low slope roofs unless shown otherwise.
- B. Set in roof cement prior to pour coat installation or sealant compatible with single ply roofing membrane.

**3.13 GOOSENECK ROOF VENTILATORS**

- A. Install on structural curb not less than 200 mm (8 inch) high above roof surface.
- B. Securely anchor ventilator curb to structural curb with fasteners spaced not over 300 mm (12 inch) on center.
- C. Anchor gooseneck to curb with screws having nonprene washers at 150 mm (6 inch) on center.

- - - E N D - - -

**SECTION 07 71 00  
ROOF SPECIALTIES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies roof hatches; equipment supports; gravity ventilators; and metal grating roof walkway system.

**1.2 RELATED WORK**

B. General insulation: Section 07 21 13, THERMAL INSULATION. Rigid insulations for roofing: Section 07 22 00, ROOF AND DECK INSULATION

**1.3 QUALITY CONTROL**

- A. All roof accessories shall be the products of manufacturers regularly engaged in producing the kinds of products specified.
- B. Each accessory type shall be the same and be made by the same manufacturer.
- C. Each accessory shall be completely assembled to the greatest extent possible before delivery to the site.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Representative sample panel of color anodized aluminum not less than 100 mm X 100 mm (four by four inches), except extrusions shall be a width not less than section to be used. Sample shall show coating with integral color and texture and shall include manufacturer's identifying label.
- C. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.
- D. Manufacturer's Literature and Data: Each item specified.
- E. Certificates: Stating that aluminum has been given specified thickness of anodizing.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extend referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):  
RR-G-1602D.....Grating, Metal, Other Than Bar Type (Floor, Except for Naval Vessels)
- C. American Society for Testing and Material (ASTM):  
A653/A653M-02.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) By the Hot-Dip Process

- B209/209M-02.....Aluminum and Aluminum Alloy-Sheet and Plate
- B221/221M-02.....Aluminum-Alloy Extruded Bars, Rods, Wire,  
Shapes, and Tubes
- C612-00.....Mineral Fiber Block and Board Thermal Insulation
- D1187-97.....Asphalt-Base Emulsions for Use as Protective  
Coatings for Metal
- D. National Association of Architectural Metal Manufacturers (NAAMM):  
AMP 500 Series.....Metal Finishes Manual
- E. American Architectural Manufacturers Association (AAMA):  
605-98.....High Performance Organic Coatings on  
Architectural Extrusions and Panels.

**PART 2 - PRODUCTS**

**2.1 MATERIALS**

- A. Aluminum, Extruded: ASTM B221/B221M.
- B. Aluminum Sheet: ASTM B209/B209M.
- C. Galvanized Sheet Steel: ASTM A526/A526M; G-90 coating.
- D. Metal Grating for Roof Walkway: Fed. Spec. RR-G-1602.

**2.2 ROOF HATCH (SCUTTLE)**

- A. Fabricate from aluminum with mill finish.
- B. Curb and Cover:
  - 1. Exterior facing: Minimum 2.3 mm (0.09 inch) thick sheet aluminum.
  - 2. Interior facing: Minimum 1 mm (0.04 inch) thick sheet aluminum.
  - 3. Minimum of 25 mm (one inch) thick mineral fiber insulation between facings of cover and over exterior face of curb.
  - 4. Form exterior curb facing with an integral three inch wide roof flange and cap flashing minimum 2.3 mm (0.09 inch) thick sheet aluminum.
  - 5. Make curb 300 mm (12 inches).
  - 6. Form cover to lap curb and cap flashing.
  - 7. Size opening as shown.
- C. Hardware:
  - 1. Provide spring snap latch with inside and outside operating handles and padlock hasp on inside. Provide two snap latches when hinge side is over 2100 mm (7 feet) long.
  - 2. Provide pintle hinges.
  - 3. Provide automatic hold open and operating arm with enclosed torsion or compression spring lifting mechanism.
  - 4. Covers shall automatically lock in the open position at not less than 70 degrees.

5. Provide weatherstripping at cover closure.
6. Galvanize all hardware items.

D. Assembly:

1. Completely shop assemble roof scuttle.
2. Fully weld all joints exposed to the weather and built into the roofing.
3. Finish weld smooth where exposed.
4. Operation with minimum force to open and close.

### 2.3 EQUIPMENT SUPPORTS

- A. Fabricate equipment supports from 1.3 mm (0.0516 inch) thick galvanized steel.
- B. Form exterior curb with integral base.
- C. Use galvanized steel liners for curbs having inside dimension over 305 mm (12 inches).
- D. Fabricate curb with a minimum height of 200 mm (8 inches) above roof surface.
- E. Attach preservative treated wood nailers to top of curb. Use 50 mm (2 inch) by 50 mm (2 inch) minimum nominal size on curb with openings and 50 mm (2 inch) thick, width of curb up to 300 mm (12 inches) on equipment support curbs.
- F. Make size of supports suit size of equipment furnished, with height as shown on drawings, but not less than 200 mm (8 inches) above roof surface.

### 2.6 FINISH

- A. In accordance with NAAMM Amp 500 Series.
- B. Aluminum, Mill Finish: AA-MIX, as fabricated.
- C. Aluminum, Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1, Architectural, 0.7 mils thick.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Install roof specialties where shown.
- B. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise.
- C. Coordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.
- D. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.

- b. After completion of base flashing bend down cap flashing flange and secure to blocking with screws.
  - c. Install expansion joint cover with 6 mm (1/4 inch) wide space at end joints and tension bars at 600 mm (24 inches) on center.
  - d. Install cover plates with formed aluminum flashing concealed and centered on joint. Flashing to lap cover not less than 100 mm (4 inches).
- E. Equipment Supports: Do not anchor to insulating concrete or metal deck. Anchor only to building structure as per manufacturers recommendations.

**3.2 PROTECTION OF ALUMINUM**

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on side.
- B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two coats of asphalt coating.

**3.3 ADJUSTING**

- A. Adjust roof hatch hardware to operate freely and so that cover will operate without binding, close tightly at perimeter, and latch securely.

**3.4 PROTECTION**

Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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**SECTION 07 72 00  
ROOF ACCESSORIES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies copings, gravel stops, fascias, and expansion joints.

**1.2 RELATED WORK**

- A. General insulation: Section 07 21 13, THERMAL INSULATION
- B. Rigid insulations for roofing: Section 07 22 00, ROOF AND DECK INSULATION

**1.3 QUALITY CONTROL**

- A. All roof accessories shall be the products of manufacturers regularly engaged in producing the kinds of products specified.
- B. Each accessory type shall be the same and be made by the same manufacturer.
- C. Each accessory shall be completely assembled to the greatest extent possible before delivery to the site.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Representative sample panel of color anodized aluminum not less than 100 mm X 100 mm (four by four inches), except extrusions shall be a width not less than section to be used. Sample shall show coating with integral color and texture and shall include manufacturer's identifying label.
- C. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.
- D. Manufacturer's Literature and Data: Each item specified.
- E. Certificates: Stating that aluminum has been given specified thickness of anodizing.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extend referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Material (ASTM):
  - B209/209M-07.....Aluminum and Aluminum Alloy-Sheet and Plate
  - B221/221M-07.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
  - C612-04.....Mineral Fiber Block and Board Thermal Insulation

D1187-97 (R2002).....Asphalt-Base Emulsions for Use as Protective  
Coatings for Metal

C. National Association of Architectural Metal Manufacturers (NAAMM):  
AMP 500-505-88.....Metal Finishes Manual

D. American Architectural Manufacturers Association (AAMA):  
605-98.....High Performance Organic Coatings on  
Architectural Extrusions and Panels.

**PART 2 - PRODUCTS**

**2.1 MATERIALS**

- A. Aluminum, Extruded: ASTM B221/B221M.
- B. Aluminum Sheet: ASTM B209/B209M.
- C. Galvanized Sheet Steel: ASTM A526/A526M; G-90 coating.
- D. Insulation: ASTM C612, Class 1 or 2.
- E. Asphalt Coating: ASTM D 1187, Type I, quick setting.

**2.2 COPINGS**

- A. Fabricate of aluminum not less than 0.125 inch thick, or 0.5 mm (0.018 inch thick stainless steel
- B. Turn outer edges down each face of wall as shown.
- C. Maximum lengths of 3000 mm (10 feet).
- D. Shop fabricate external and internal corners as one piece assemblies with not less than 300 mm (12 inch) leg lengths.
- E. Provide 100 mm (four inch) wide 0.8 mm (0.032 inch) thick watertight joint covers.
- F. Provide anchor gutter bar of 0.8 mm (0.032 inch) thick with anchor holes formed for underside of joint.
- G. Provide concealed guttered splice plate of 0.8 mm (0.032 inch) thick with butyl or other resilient seal strips anchored to splice plate for underside of joint. Use galvanized steel anchor plate providing compression spring anchoring of coping cover.
- I. Finish: Anodized as specified.

**2.3 EXTRUDED ALUMINUM GRAVEL STOPS AND FASCIAS**

- A. Fabricate of aluminum not less than 2 mm (0.078 inch) thick.
- B. Turn fascia down face of wall and up above roof as shown.
- C. Maximum lengths of 3000 mm (10-feet).
- D. Shop fabricate external and internal corners as one piece assemblies with not less than 300 mm (12 inch) leg lengths.

- E. Provide 100 mm (four inch) wide 2 mm (0.078 inch) thick watertight joint covers with 150 mm (six inch) wide 0.8 mm (0.030 inch) thick underside joint flashing.

#### **2.4 EXTRUDED ALUMINUM FASCIA-CANT SYSTEM**

- A. The fascia-cant system consists of three pieces, an extruded aluminum fascia, a galvanized steel cant, and an aluminum compression clamp.
- B. Furnish in stock lengths of not more than 3000 mm (10 feet) long.
- C. Form fascia from not less than 2 mm (0.070 inch) thick aluminum. Provide four inch wide 0.8 mm (0.032-inch) thick concealed sheet aluminum joint cover plates in back of fascia.
- D. Form cant strip from galvanized steel not less than 0.8 mm (0.0299 inch) thick, to profile shown and design to hold lower edge of the fascia.
- E. Form compression clamp of not less than 0.8 mm (0.032 inch) thick aluminum designed to hold the top edge of the fascia and the built-up flashing.
- F. Internal and external corners:
  - 1. Factory fabricate and fully weld mitered joints.
  - 2. Furnish corner sections in manufacturers standard sizes with not less than 300 mm (12 inch) leg lengths.
- G. Finish on aluminum: anodized fluorocarbon as specified.

#### **2.5 EXTRUDED ALUMINUM ROOF EXPANSION JOINT COVERS**

- A. Fabricate in 3000 mm (10 foot) lengths with fastener openings slotting for expansion not over 600 mm (24 inch) centers.
- B. Provide four-way expansion, for joint widths shown.
- C. Mill finish on aluminum.
- D. Form waterstop or moisture seals of continuous sheets of neoprene, not less than 0.8 mm (0.032 inch) thick.
- E. Fabricate corners as one piece assembly with mitered and welded joint and least dimension legs not less than 300 mm (12 inches) long.
- F. Factory fabricate end caps and transitions to insure waterproof assembly.
- G. Three piece assembly:
  - 1. Roof expansion joint cover system consists of an extruded aluminum cover, extruded frame or curb vertical section, galvanized steel cant, and aluminum compression clamp counter flashing, complete with moisture seals. Form cover and vertical section from extruded aluminum, 2 mm (0.080 inch) minimum thickness with spring stainless steel tension or pivot bar.

2. Form cant from galvanized steel not less than 0.8 (0.029 inch) thick formed to profile shown.
  3. Form splice plates of not less than 0.8 mm (0.032 inch) thick aluminum sheet.
  4. Form counter flashing member of 1.3 mm (0.050 inch) thick sheet aluminum, secured with screws to the top edge of the vertical section and providing compression clamp over base flashing.
  5. Provide compression gasket separating cover from curb bearing.
- H. Two piece assembly:
1. Roof expansion joint system consists of an extruded aluminum cover combination extruded aluminum frame or curb with integral adjustable counter flashing flange, and moisture seals.
  2. Form cover from extruded aluminum 2 mm (0.078 inch) minimum thickness.
  3. Form cover anchor system of stainless steel pivot bar.
  4. Form frame assembly of not less than 2 mm (0.076 inch) aluminum except for flashing portion.
  5. Provide compression gasket separating cover from curb at bearing.

## **2.6 FINISH**

- A. In accordance with NAAMM Amp 500-505.
- B. Aluminum, Mill Finish: AA-MIX, as fabricated.
- C. Aluminum, Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1, Architectural, 0.7 mils thick.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Install roof accessories where shown.
- B. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise.
- C. Coordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.
- D. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.
- E. Gravel Stops and Fascias:
  1. Install gravel stops and fascia with butt joints with approximately 6 mm (1/4 inch) space for expansion.
  2. Over each joint provide cover plates of sheet aluminum, complete with concealed sheet aluminum flashing, centered under each joint.

3. Lap cover plates and concealed flashing over the gravel stop and fascia not less than four inches.
  4. Extend concealed flashing over built-up roofing, embed in roof cement and turn down over face of blocking at roof edge.
- F. Aluminum Coping:
1. Install sections of coping with approximately 6 mm (1/4-inch) space between ends of sections.
  2. Center joint gutter bar and covers at joints and securely lock in place.
  3. When snap-on system is used insure front and back edges are locked in place.
- G. Fascia-Cant System:
1. Install galvanized steel cant; coordinate with roofing work and after completion of roofing work install extruded aluminum fascia, concealed joint cover plate, and aluminum compression clamp, where shown.
  2. Install system to allow for expansion and contraction with 6 mm (1/4 inch) space between extruded aluminum members and galvanized steel cant as required by manufacturer of system.
  3. Offset joints in extruded aluminum members from galvanized steel cant joints.
- H. Expansion Joint Covers:
1. Install to terminate base flashing 200 mm (8 inches) above roof.
  2. Install moisture seals to drain water to outlets that do not permit water to enter buildings construction.
  3. Use stainless steel screws when exposed.
  4. Three piece assembly:
    - a. Install curb section with screws to wood blocking, allowing 6 mm (1/4 inch) at butt joints between sections with splice plate at joint.
    - b. Install cant to wood blocking by nailing along horizontal flange every 150 mm (6 inches), with galvanized roofing nails 25 mm (one inch) long.
    - c. After completion of base flashing install cap flashing and compression clamp and fasten to the curb or metal cant with stainless steel self-tapping screws with neoprene washers under head spaced approximately 450 mm (18 inches) on center.
    - d. Install expansion joint cover with a 6 mm (1/4 inch) wide end joints.

- e. Install over end joint a cover plate complete with concealed aluminum flashing, centered under each joint. Fabricate flashing to lap cover not less than four inches.
- 5. Two piece assembly:
  - a. Install curb section with screws allowing 6 mm (1/4 inch) space at end joints with splice plate at joint.
  - b. After completion of base flashing bend down cap flashing flange and secure to blocking with screws.
  - c. Install expansion joint cover with 6 mm (1/4 inch) wide space at end joints and tension bars at 600 mm (24 inches) on center.
  - d. Install cover plates with formed aluminum flashing concealed and centered on joint. Flashing to lap cover not less than 100 mm (4 inches).

**3.2 PROTECTION OF ALUMINUM**

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on side.
- B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two coats of asphalt coating.

**3.3 ADJUSTING**

Adjust expansion joints to close tightly and be watertight; insuring maximum allowance for building movement.

**3.4 PROTECTION**

Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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**SECTION 07 92 00**  
**JOINT SEALANTS**

**PART 1 - GENERAL****1.1 DESCRIPTION:**

Section covers all sealant and caulking materials and their application, wherever required for complete installation of building materials or systems.

**1.2 RELATED WORK:**

A. N/A

**1.3 QUALITY CONTROL:**

- A. Installer Qualifications: An experienced installer who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance.
- B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.

**1.4 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's installation instructions for each product used.
- C. Cured samples of exposed sealants for each color where required to match adjacent material.
- D. Manufacturer's Literature and Data:
1. Caulking compound
  2. Primers
  3. Sealing compound, each type, including compatibility when different sealants are in contact with each other.

**1.5 PROJECT CONDITIONS:**

- A. Environmental Limitations:
1. Do not proceed with installation of joint sealants under following conditions:
    - a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 °C (40 °F).
    - b. When joint substrates are wet.
- B. Joint-Width Conditions:

- 1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.

C. Joint-Substrate Conditions:

- 1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

**1.6 DELIVERY, HANDLING, AND STORAGE:**

- A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.
- B. Carefully handle and store to prevent inclusion of foreign materials.
- C. Do not subject to sustained temperatures exceeding 5° C (40° F) or less than 32° C (90° F).

**1.7 DEFINITIONS:**

- A. Definitions of terms in accordance with ASTM C717 and as specified.
- B. Back-up Rod: A type of sealant backing.
- C. Bond Breakers: A type of sealant backing.
- D. Filler: A sealant backing used behind a back-up rod.

**1.8 WARRANTY:**

- A. Warranty exterior sealing against leaks, adhesion, and cohesive failure, and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be extended to two years.
- B. General Warranty: Special warranty specified in this Article shall not deprive Government of other rights Government may have under other provisions of Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of Contract Documents.

**1.9 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - C509-06.....Elastomeric Cellular Preformed Gasket and Sealing Material.
  - C612-04.....Mineral Fiber Block and Board Thermal Insulation.

- C717-07.....Standard Terminology of Building Seals and Sealants.
- C834-05.....Latex Sealants.
- C919-02.....Use of Sealants in Acoustical Applications.
- C920-05.....Elastomeric Joint Sealants.
- C1021-08.....Laboratories Engaged in Testing of Building Sealants.
- C1193-05.....Standard Guide for Use of Joint Sealants.
- C1330-02 (R2007).....Cylindrical Sealant Backing for Use with Cold Liquid Applied Sealants.
- D1056-07.....Specification for Flexible Cellular Materials—Sponge or Expanded Rubber.
- E84-08.....Surface Burning Characteristics of Building Materials.

C. Sealant, Waterproofing and Restoration Institute (SWRI).  
The Professionals' Guide

**PART 2 - PRODUCTS**

**2.1 SEALANTS:**

- S-11:
  1. ASTM C920 polyurethane.
  2. Type M/S.
  3. Class 25.
  4. Grade P/NS.
  5. Shore A hardness of 35 to 50.

**2.2 CAULKING COMPOUND:**

- A. C-1: ASTM C834, acrylic latex.
- B. C-2: One component acoustical caulking, non drying, non hardening, synthetic rubber.

**2.3 COLOR:**

- A. Sealants used with exposed masonry shall match color of mortar joints.
- B. Sealants used with unpainted concrete shall match color of adjacent concrete.
- C. Color of sealants for other locations shall be light gray or aluminum, unless specified otherwise.
- D. Caulking shall be light gray or white, unless specified otherwise.

**2.4 JOINT SEALANT BACKING:**

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
  - 1. Type C: Closed-cell material with a surface skin.
- C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056, nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32° C (minus 26° F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.
- D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

**2.5 FILLER:**

- A. Mineral fiber board: ASTM C612, Class 1.
- B. Thickness same as joint width.
- C. Depth to fill void completely behind back-up rod.

**2.6 PRIMER:**

- A. As recommended by manufacturer of caulking or sealant material.
- B. Stain free type.

**2.7 CLEANERS-NON POUROUS SURFACES:**

Chemical cleaners acceptable to manufacturer of sealants and sealant backing material, free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

**PART 3 - EXECUTION****3.1 INSPECTION:**

- A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
- B. Coordinate for repair and resolution of unsound substrate materials.

- C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

### **3.2 PREPARATIONS:**

- A. Prepare joints in accordance with manufacturer's instructions and SWRI.
- B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.
  - 1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
  - 2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include the following:
    - a. Concrete.
    - b. Masonry.
    - c. Unglazed surfaces of ceramic tile.
  - 3. Remove laitance and form-release agents from concrete.
- C. Do not cut or damage joint edges.
- D. Apply masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
  - 1. Do not leave gaps between ends of sealant backings.
  - 2. Do not stretch, twist, puncture, or tear sealant backings.
  - 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions.
  - 1. Apply primer prior to installation of back-up rod or bond breaker tape.
  - 2. Use brush or other approved means that will reach all parts of joints.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

### **3.3 BACKING INSTALLATION:**

- A. Install back-up material, to form joints enclosed on three sides as required for specified depth of sealant.
- B. Where deep joints occur, install filler to fill space behind the back-up rod and position the rod at proper depth.

- C. Cut fillers installed by others to proper depth for installation of back-up rod and sealants.
- D. Install back-up rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.
- E. Where space for back-up rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

#### **3.4 SEALANT DEPTHS AND GEOMETRY:**

- A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.
- B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

#### **3.5 INSTALLATION:**

- A. General:
  - 1. Apply sealants and caulking only when ambient temperature is between 5° C and 38° C (40° and 100° F).
  - 2. Do not use polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
  - 3. Do not use sealant type listed by manufacture as not suitable for use in locations specified.
  - 4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
  - 5. Avoid dropping or smearing compound on adjacent surfaces.
  - 6. Fill joints solidly with compound and finish compound smooth.
  - 7. Tool joints to concave surface unless shown or specified otherwise.
  - 8. Finish paving or floor joints flush unless joint is otherwise detailed.
  - 9. Apply compounds with nozzle size to fit joint width.
  - 10. Test sealants for compatibility with each other and substrate. Use only compatible sealant.
- B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise.
- C. Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all

cut-outs and intersections with the adjoining construction unless specified otherwise.

1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cut-outs to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

### **3.6 CLEANING:**

- A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by the caulking or sealant manufacturer.
- B. After filling and finishing joints, remove masking tape.
- C. Leave adjacent surfaces in a clean and unstained condition.

### **3.7 LOCATIONS:**

- A. Exterior Building Joints, Horizontal and Vertical:
  1. Metal to Metal: Type S-1, S-2
  2. Metal to Masonry or Stone: Type S-1
  3. Masonry to Masonry or Stone: Type S-1
  4. Stone to Stone: Type S-1
  5. Cast Stone to Cast Stone: Type S-1
  6. Threshold Setting Bed: Type S-1, S-3, S-4
  7. Masonry Expansion and Control Joints: Type S-6
  8. Wood to Masonry: Type S-1
- B. Metal Reglets and Flashings:
  1. Flashings to Wall: Type S-6
  2. Metal to Metal: Type S-6
- C. Sanitary Joints:
  1. Walls to Plumbing Fixtures: Type S-9

2. Counter Tops to Walls: Type S-9

3. Pipe Penetrations: Type S-9

D. Horizontal Traffic Joints:

1. Concrete Paving, Unit Pavers: Type S-11 or S-12

---END---

**SECTION 09 91 00**  
**PAINTING**

**PART 1-GENERAL****1.1 DESCRIPTION**

- A. Section specifies field painting.
- B. Section specifies prime coats which may be applied in shop under other sections.
- C. Painting includes shellacs, stains, varnishes, coatings specified, and striping or markers and identity markings.

**1.2 RELATED WORK**

N/A

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:  
Before work is started, or sample panels are prepared, submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.
- C. Sample Panels:
  - 1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.
  - 2. Panels to show color: Composition board, 100 by 250 by 3 mm (4 inch by 10 inch by 1/8 inch).
  - 3. Attach labels to panel stating the following:
    - a. Federal Specification Number or manufacturers name and product number of paints used.
    - b. Specification code number specified in Section 09 06 00, SCHEDULE FOR FINISHES.
    - c. Product type and color.
    - d. Name of project.
  - 4. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.
- D. Sample of identity markers if used.

- E. Manufacturers' Certificates indicating compliance with specified requirements:
  - 1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
  - 2. High temperature aluminum paint.
  - 3. Epoxy coating.
  - 4. Intumescent clear coating or fire retardant paint.
  - 5. Plastic floor coating.

**1.4 DELIVERY AND STORAGE**

- A. Deliver materials to site in manufacturer's sealed container marked to show following:
  - 1. Name of manufacturer.
  - 2. Product type.
  - 3. Batch number.
  - 4. Instructions for use.
  - 5. Safety precautions.
- B. In addition to manufacturer's label, provide a label legibly printed as following:
  - 1. Federal Specification Number, where applicable, and name of material.
  - 2. Surface upon which material is to be applied.
  - 3. If paint or other coating, state coat types; prime, body or finish.
- C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):
  - ACGIH TLV-BKLT-2008.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)
  - ACGIH TLV-DOC-2008.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)
- C. American National Standards Institute (ANSI):
  - A13.1-07.....Scheme for the Identification of Piping Systems
- D. American Society for Testing and Materials (ASTM):
  - D260-86.....Boiled Linseed Oil
- E. Commercial Item Description (CID):

- A-A-1555.....Water Paint, Powder (Cementitious, White and Colors) (WPC) (cancelled)
- A-A-3120.....Paint, For Swimming Pools (RF) (cancelled)
- F. Federal Specifications (Fed Spec):
  - TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)
- G. Master Painters Institute (MPI):
  - No. 1-07.....Aluminum Paint (AP)
  - No. 4-07.....Interior/ Exterior Latex Block Filler
  - No. 5-07.....Exterior Alkyd Wood Primer
  - No. 7-07.....Exterior Oil Wood Primer
  - No. 8-07.....Exterior Alkyd, Flat MPI Gloss Level 1 (EO)
  - No. 9-07.....Exterior Alkyd Enamel MPI Gloss Level 6 (EO)
  - No. 10-07.....Exterior Latex, Flat (AE)
  - No. 11-07.....Exterior Latex, Semi-Gloss (AE)
  - No. 18-07.....Organic Zinc Rich Primer
  - No. 22-07.....Aluminum Paint, High Heat (up to 590° - 1100F) (HR)
  - No. 26-07.....Cementitious Galvanized Metal Primer
  - No. 27-07.....Exterior / Interior Alkyd Floor Enamel, Gloss (FE)
  - No. 31-07.....Polyurethane, Moisture Cured, Clear Gloss (PV)
  - No. 36-07.....Knot Sealer
  - No. 43-07.....Interior Satin Latex, MPI Gloss Level 4
  - No. 44-07.....Interior Low Sheen Latex, MPI Gloss Level 2
  - No. 45-07.....Interior Primer Sealer
  - No. 46-07.....Interior Enamel Undercoat
  - No. 47-07.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5 (AK)
  - No. 48-07.....Interior Alkyd, Gloss, MPI Gloss Level 6 (AK)
  - No. 49-07.....Interior Alkyd, Flat, MPI Gloss Level 1 (AK)
  - No. 50-07.....Interior Latex Primer Sealer
  - No. 51-07.....Interior Alkyd, Eggshell, MPI Gloss Level 3
  - No. 52-07.....Interior Latex, MPI Gloss Level 3 (LE)
  - No. 53-07.....Interior Latex, Flat, MPI Gloss Level 1 (LE)
  - No. 54-07.....Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)
  - No. 59-07.....Interior/Exterior Alkyd Porch & Floor Enamel, Low Gloss (FE)
  - No. 60-07.....Interior/Exterior Latex Porch & Floor Paint, Low Gloss
  - No. 66-07.....Interior Alkyd Fire Retardant, Clear Top-Coat (ULC Approved) (FC)

- No. 67-07.....Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR)
- No. 68-07.....Interior/ Exterior Latex Porch & Floor Paint, Gloss
- No. 71-07.....Polyurethane, Moisture Cured, Clear, Flat (PV)
- No. 74-07.....Interior Alkyd Varnish, Semi-Gloss
- No. 77-07.....Epoxy Cold Cured, Gloss (EC)
- No. 79-07.....Marine Alkyd Metal Primer
- No. 90-07.....Interior Wood Stain, Semi-Transparent (WS)
- No. 91-07.....Wood Filler Paste
- No. 94-07.....Exterior Alkyd, Semi-Gloss (EO)
- No. 95-07.....Fast Drying Metal Primer
- No. 98-07.....High Build Epoxy Coating
- No. 101-07.....Epoxy Anti-Corrosive Metal Primer
- No. 108-07.....High Build Epoxy Coating, Low Gloss (EC)
- No. 114-07.....Interior Latex, Gloss (LE) and (LG)
- No. 119-07.....Exterior Latex, High Gloss (acrylic) (AE)
- No. 135-07.....Non-Cementitious Galvanized Primer
- No. 138-07.....Interior High Performance Latex, MPI Gloss Level 2 (LF)
- No. 139-07.....Interior High Performance Latex, MPI Gloss Level 3 (LL)
- No. 140-07.....Interior High Performance Latex, MPI Gloss Level 4
- No. 141-07.....Interior High Performance Latex (SG) MPI Gloss Level 5

H. Steel Structures Painting Council (SSPC):

- SSPC SP 1-04 (R2004)....Solvent Cleaning
- SSPC SP 2-04 (R2004)....Hand Tool Cleaning
- SSPC SP 3-04 (R2004)....Power Tool Cleaning

**PART 2 - PRODUCTS**

**2.1 MATERIALS**

- A. Cementitious Paint (CEP): TT-P-1411A [Paint, Copolymer-Resin, Cementitious (CEP)], Type 1 for exterior use, Type II for interior use.
- B. Wood Sealer: MPI 31 (gloss) or MPI 71 (flat) thinned with thinner recommended by manufacturer at rate of about one part of thinner to four parts of varnish.
- C. Plastic Tape:
  - 1. Pigmented vinyl plastic film in colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES or specified.
  - 2. Pressure sensitive adhesive back.

- 3. Widths as shown.
- D. Identity markers options:
  - 1. Pressure sensitive vinyl markers.
  - 2. Snap-on coil plastic markers.
- E. Aluminum Paint (AP): MPI 1.
- F. Exterior Alkyd Wood Primer: MPI 5.
- G. Exterior Oil Wood Primer: MPI 7.
- H. Exterior Alkyd Enamel (EO): MPI 9.
- I. Organic Zinc rich Coating (HR): MPI 22.
- J. High Heat Resistant Coating (HR): MPI 22.
- K. Cementitious Galvanized Metal Primer: MPI 26.
- L. Exterior/ interior Alkyd Floor Enamel, Gloss (FE): MPI 27.
- M. Knot Sealer: MPI 36.
- N. Wood Filler Paste: MPI 91.
- O. Exterior Alkyd, Semi-Gloss (EO): MPI 94.
- P. Fast Drying Metal Primer: MPI 95.
- Q. High Build Epoxy Coating: MPI 98.
- R. Epoxy Anti-Corrosive Metal Primer: MPI 101.
- S. Exterior Latex, High Gloss (acrylic) (AE): MPI 119.
- T. Waterborne Galvanized Primer: MPI 134.
- U. Non-Cementitious Galvanized Primer: MPI 135.

## **2.2 PAINT PROPERTIES**

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

## **2.3 REGULATORY REQUIREMENTS/QUALITY ASSURANCE**

- A. Paint materials shall conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
  - 1. Volatile Organic Compounds (VOC): VOC content of paint materials shall not exceed 10g/l for interior latex paints/primers and 50g/l for exterior latex paints and primers.
  - 2. Lead-Base Paint:
    - a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
    - b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of

residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.  
c. For lead-paint removal, see Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.

3. Asbestos: Materials shall not contain asbestos.
4. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
5. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
6. Use high performance acrylic paints in place of alkyd paints, where possible.
7. VOC content for solvent-based paints shall not exceed 250g/l and shall not be formulated with more than one percent aromatic hydro carbons by weight.

### **PART 3 - EXECUTION**

#### **3.1 JOB CONDITIONS**

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
  1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
  2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.
- B. Atmospheric and Surface Conditions:
  1. Do not apply coating when air or substrate conditions are:
    - a. Less than 3 degrees C (5 degrees F) above dew point.
    - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.
  2. Maintain interior temperatures until paint dries hard.
  3. Do no exterior painting when it is windy and dusty.
  4. Do not paint in direct sunlight or on surfaces that the sun will soon warm.
  5. Apply only on clean, dry and frost free surfaces except as follows:
    - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.

- b. Dampened with a fine mist of water on hot dry days concrete and masonry surfaces to which water thinned acrylic and cementitious paints are applied to prevent excessive suction and to cool surface.
6. Varnishing:
- a. Apply in clean areas and in still air.
  - b. Before varnishing vacuum and dust area.
  - c. Immediately before varnishing wipe down surfaces with a tack rag.

### **3.2 SURFACE PREPARATION**

- A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.
- B. General:
1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
  2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
  3. See other sections of specifications for specified surface conditions and prime coat.
  4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.
- C. Wood:
1. Sand to a smooth even surface and then dust off.
  2. Sand surfaces showing raised grain smooth between each coat.
  3. Wipe surface with a tack rag prior to applying finish.
  4. Surface painted with an opaque finish:
    - a. Coat knots, sap and pitch streaks with MPI 36 (Knot Sealer) before applying paint.
    - b. Apply two coats of MPI 36 (Knot Sealer) over large knots.
  5. After application of prime or first coat of stain, fill cracks, nail and screw holes, depressions and similar defects with wood filler paste. Sand the surface to make smooth and finish flush with adjacent surface.
  6. Before applying finish coat, reapply wood filler paste if required, and sand surface to remove surface blemishes. Finish flush with adjacent surfaces.
    - a. Thin filler in accordance with manufacturer's instructions for application.

- b. Remove excess filler, wipe as clean as possible, dry, and sand as specified.
- D. Ferrous Metals:
1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
  2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
  3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
    - a. This includes flat head countersunk screws used for permanent anchors.
    - b. Do not fill screws of item intended for removal such as glazing beads.
  4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
  5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.
- E. Zinc-Coated (Galvanized) Metal, Aluminum, Copper and Copper Alloys Surfaces Specified Painted:
1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
  2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non-Cementitious Galvanized Primer) depending on finish coat compatibility.
- F. Masonry, Concrete, Cement Board, Cement Plaster and Stucco:
1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
  2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
- G. Gypsum Plaster and Gypsum Board:

1. Remove efflorescence, loose and chalking plaster or finishing materials.
2. Remove dust, dirt, and other deterrents to paint adhesion.
3. Fill holes, cracks, and other depressions with CID-A-A-1272A [Plaster, Gypsum (Spackling Compound) finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

### **3.3 PAINT PREPARATION**

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

### **3.4 APPLICATION**

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by Resident Engineer.
- E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.
- F. Apply by brush, or roller, (NO-Spray), except as otherwise specified.
- G. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

### **3.5 PRIME PAINTING**

- A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.

- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
- D. Prime rebates for stop and face glazing of wood, and for face glazing of steel.
- E. Wood and Wood Particleboard:
  - 1. Use same kind of primer specified for exposed face surface.
    - a. Exterior wood: MPI 7 (Exterior Oil Wood Primer) for new construction and MPI 5 (Exterior Alkyd Wood Primer) for repainting bare wood primer.
  - 2. Apply two coats of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) to surfaces of wood doors, including top and bottom edges, which are cut for fitting or for other reason.
  - 3. Apply one coat of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) as soon as delivered to site to surfaces of unfinished woodwork, except concealed surfaces of shop fabricated or assembled millwork and surfaces specified to have varnish, stain or natural finish.
  - 4. Back prime and seal ends of exterior woodwork, and edges of exterior plywood specified to be finished.
  - 5. Apply MPI 67 (Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR) to wood for fire retardant finish.
- F. Metals except boilers, incinerator stacks, and engine exhaust pipes:
  - 1. Steel and iron: MPI 79 (Marine Alkyd Metal Primer. Use MPI 101 (Cold Curing Epoxy Primer) where, Gloss (EC)) MPI 98 (High Build Epoxy Coating) finish is specified.
  - 2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer).
  - 3. Aluminum scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
  - 4. Terne Metal: MPI 79 (Marine Alkyd Metal Primer).
  - 5. Copper and copper alloys scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
  - 6. Machinery not factory finished: MPI 9 (Exterior Alkyd Enamel (EO)).
  - 7. Asphalt coated metal: MPI 1 (Aluminum Paint (AP)).
  - 8. Metal over 94 degrees C. (200 degrees F), Boilers, Incinerator Stacks, and Engine Exhaust Pipes: MPI 22 (High Heat Resistant Coating (HR)).

## G. Hardboard:

1. Surfaces scheduled to have MPI 11 (Exterior Latex, Semi-Gloss (AE)) MPI 119 (Exterior Latex, High Gloss (acrylic), (AE)) MPI 11 (Exterior Latex, Semi-Gloss (AE)) MPI 119 (Exterior Latex, High Gloss (acrylic) (AE))
4. Use MPI 101 (Cold Curing Epoxy Primer) for surfaces scheduled to receive MPI 77 (Epoxy Cold Cured, Gloss (EC)) MPI 108 (High Build Epoxy Marine Coating (EC)) finish.

## H. Concrete Masonry Units except glazed or integrally colored and decorative units:

1. Prime exterior surface as specified for exterior finishes.

## I. Cement Plaster or stucco Concrete Masonry, Brick Masonry and Cement board

**3.6 EXTERIOR FINISHES**

## A. Apply following finish coats where specified in Section 09 06 00, SCHEDULE FOR FINISHES.

## B. Wood:

1. Do not apply finish coats on surfaces concealed after installation, top and bottom edges of wood doors and sash, or on edges of wood framed insect screens.
2. Portion of sash runs of double hung wood windows, concealed by sash when in a closed position: Apply two coats of ASTM D260 mixed with not more than 0.12L (1/4 pint) of dryer per 3.89L (gallon).
3. Two coats of MPI 11 (Exterior Latex, Semi-Gloss (AE)) on exposed surfaces.

## C. Steel and Ferrous Metal:

1. Two coats of MPI 8 (Exterior Alkyd, Flat (EO)) MPI 94 (Exterior Alkyd, Semi-Gloss (EO)) on exposed surfaces, except on surfaces over 94 degrees C (200 degrees F).
2. One coat of MPI 22 (High Heat Resistant Coating (HR)) on surfaces over 94 degrees K (200 degrees F) and on surfaces of engine exhaust pipes.

## D. Concrete Masonry Units Brick Cement Plaster Concrete :

## 1. General:

- a. Where specified in Section 09 06 00, SCHEDULE FOR FINISHES or shown.
- b. Mix as specified in manufacturer's printed directions.
- c. Do not mix more paint at one time than can be used within four hours after mixing. Discard paint that has started to set.
- d. Dampen warm surfaces above 24 degrees C (75 degrees F) with fine mist of water before application of paint. Do not leave free water on surface.

- e. Cure paint with a fine mist of water as specified in manufacturer's printed instructions.
- 2. Use two coats of TT-P-1411 (Paint, Co-polymer-Resin, Cementitious (CEP)), unless specified otherwise.

### **3.7 INTERIOR FINISHES - (NOT USED)**

### **3.8 REFINISHING EXISTING PAINTED SURFACES**

- A. Clean, patch and repair existing surfaces as specified under surface preparation.
- B. Remove and reinstall items as specified under surface preparation.
- C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
- D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
- E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
- F. (not used)
- G. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
- H. Coat knots and pitch streaks showing through old finish with MPI 36 (Knot Sealer) before refinishing.
- I. Sand or dull glossy surfaces prior to painting.
- J. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

### **3.9 PAINT COLOR**

- A. Color and gloss of finish coats is specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. For additional requirements regarding color see Articles, REFINISHING EXISTING PAINTED SURFACE and MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE.
- C. Coat Colors:
  - 1. Color of priming coat: Lighter than body coat.
  - 2. Color of body coat: Lighter than finish coat.
  - 3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.
- D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
  - 1. Paint to match color of casework where casework has a paint finish.
  - 2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

**3.10 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE**

- A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.
- B. In spaces not scheduled to be finish painted in Section 09 06 00, SCHEDULE FOR FINISHES paint as specified under paragraph H, colors.
- C. Paint after tests have been completed.
- D. Omit prime coat from factory prime-coated items.
- E. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.
- F. Omit field painting of items specified in paragraph, Building and Structural WORK NOT PAINTED.
- G. Color:
  - 1. Paint items having no color specified in Section 09 06 00, SCHEDULE FOR FINISHES to match surrounding surfaces.
  - 2. Paint colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES except for following:
    - a. White .....Exterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
    - b. Gray: .....Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
    - c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).
    - d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.
    - e. Federal Safety Orange: .Entire lengths of electrical conduits containing feeders 600 volts or more.
    - f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.

H. Apply paint systems on properly prepared and primed surface as follows:

1. Exterior Locations:

- a. Apply two coats of MPI 94 (Exterior Alkyd, Semi-gloss (EO)) to the following ferrous metal items:  
Vent and exhaust pipes with temperatures under 94 degrees C (200 degrees F), roof drains, fire hydrants, post indicators, yard hydrants, exposed piping and similar items.
- b. Apply two coats of MPI 11 (Exterior Latex, Semi Gloss (AE)) to the following metal items:  
Galvanized and zinc-copper alloy metal.
- c. Apply one coat of MPI 22 (High Heat Resistant Coating (HR)), 650 degrees C (1200 degrees F) to incinerator stacks, boiler stacks, and engine generator exhaust.

2. Interior Locations:

- a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) to following items:
  - 1) Metal under 94 degrees C (200 degrees F) of items such as bare piping, fittings, hangers and supports.
  - 2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.
  - 3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.
- b. Ferrous metal exposed in hydrotherapy equipment room and chlorinator room of water and sewerage treatment plants: One coat of MPI 101 (Cold Curing Epoxy Primer) and one coat of MPI 77 (Epoxy Cold Cured, Gloss (EC) MPI 108 (High Build Epoxy Marine coating (EC))).
- c. (not used)
- d. (not used)
- e. Paint electrical conduits containing cables rated 600 volts or more using two coats of MPI 9 (Exterior Alkyd Enamel (EO)) MPI 94 (Exterior Alkyd, Semi-gloss (EO)) in the Federal Safety Orange color in exposed and concealed spaces full length of conduit.

3. Other exposed locations:

- a. Metal surfaces, except aluminum, of cooling towers exposed to view, including connected pipes, rails, and ladders: Two coats of MPI 1 (Aluminum Paint (AP)).
- b. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One coat of MPI 50 (Interior Latex Primer Sealer) and one coat of MPI 11 (Exterior Latex Semi-Gloss (AE)).

**3.11 BUILDING AND STRUCTURAL WORK FIELD PAINTING**

- A. Painting and finishing of interior and exterior work except as specified under paragraph 3.11 B.
  - 1. Painting and finishing of new and existing work including colors and gloss of finish selected is specified in Finish Schedule, Section 09 06 00, SCHEDULE FOR FINISHES.
    - a. Painting of all existing painted Wood, Metal, Masonry materials to match the existing Color, to include Doors, door frames, Door Trim, windows, window frames, door trims, Roof overhangs, soffits, fascia boards, exposed rafters, underside of Roof Sheating, Metal Roof drip edge, handrails, Guardrails, Columns, Downspouts, Gutters, roof accessories including Vents Flues, Dormers and anything else that is now painted.
  - 2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
  - 3. Painting of ferrous metal and galvanized metal.
  - 4. (not used)
  - 5. Identity painting and safety painting.
- B. Building and Structural Work not Painted:
  - 1. Prefinished items:
    - a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
    - b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
  - 2. Finished surfaces:
    - a. Hardware except ferrous metal.
    - b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
    - c. Signs, fixtures, and other similar items integrally finished.
  - 3. Galvanized metal:
    - a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
    - b. Gas Storage Racks.
    - c. Except where specifically specified to be painted.

**3.12 IDENTITY PAINTING SCHEDULE**

N/A

**3.13 PROTECTION CLEAN UP, AND TOUCH-UP**

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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