

**DEPARTMENT OF VETERANS AFFAIRS
VHA MASTER SPECIFICATIONS**

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SECTION 00 01 15
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SITE DEVELOPMENT	
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GS-101	PROPOSED SITE PLAN
GS-201	SITE UTILITIES PLAN
GS-202	ENLARGED SANITARY & ROOF DRAIN PLAN
GS-301	SITE GRADING PLAN
GS-601	LIGHTING AND LANDSCAPING PLAN
GS-701	GENERAL DETAILS
GS-702	PAVEMENT AND PARKING DETAILS
GS-703	DRAINAGE AND STORMWATER DETAILS
GS-704	WATER AND SANITARY UTILITY DETAILS
GS-705	FUEL & EMERGENCY ENERGY DETAILS
ARCHITECTURAL	
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AS-106	ARCHITECTURAL ROOF PLAN
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AS-401	ARCHITECTURAL MEZZANINE FINISH PLAN AND FINISH DETAILS
AS-402	ARCHITECTURAL MAIN FLOOR FURNITURE AND EQUIPMENT PLAN AND SCHEDULES
AS-403	ARCHITECTURAL ENLARGED FLOOR PLANS
AS-404	ARCHITECTURAL INTERIOR ELEVATIONS
AS-405	ARCHITECTURAL INTERIOR ELEVATIONS
AS-406	ARCHITECTURAL MAIN FLOOR AND MEZZANINE FLOOR SIGNAGE PLAN
AS-407	ARCHITECTURAL SIGNAGE SCHEDULE & DETAILS
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AS-ALT-6.0	ARCHITECTURAL APPARATUS BAY 4 DELETION ALTERNATE - MAIN FLOOR PLAN
AS-ALT-6.1	ARCHITECTURAL APPARATUS BAY 4 DELETION ALTERNATE - MEZZANINE FLOOR PLAN
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STRUCTURAL

SB-101	STRUCTURAL FOUNDATION PLAN
SF-101	STRUCTURAL MEZZANINE FRAMING PLAN
SB-301	STRUCTURAL FOUNDATION TYPICAL DETAILS AND BUILDING SECTIONS

SB-302	STRUCTURAL FOUNDATION TYPICAL DETAILS AND BUILDING SECTIONS
SF-301	STRUCTURAL FRAMING TYPICAL DETAILS AND BUILDING SECTIONS
SF-302	STRUCTURAL SEISMIC BRACING DETAILS

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PL-101	MEZZANINE PLAN - DOMESTIC PIPING
PL-200	MAIN FLOOR PLAN - SANITARY PIPING
PL-201	MEZZANINE PLAN - SANITARY PIPING
PL-601	RISER DIAGRAMS
PL-701	DETAILS
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MECHANICAL

MH-001	SYMBOLS, ABBREVIATIONS & NOTES
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MH-200	MAIN FLOOR PLAN - DUCTWORK
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MH-702	DETAILS
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ELECTRICAL

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ES-702	DETAILS - 2
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ES-801	SCHEDULES
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FIRE ALARM

FA-001	SYMBOLS, ABBREVIATIONS NOTES & RISER
FA-101	MAIN FLOOR, MECHANICAL ROOM AND MEZZANINE PLAN

FIRE PROTECTION

FX-001	SYMBOLS, ABBREVIATIONS, NOTES & RISER
FX-101	MAIN FLOOR, MECHANICAL ROOM AND MEZZANINE PLAN

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SECTION 01 00 00
GENERAL REQUIREMENTS

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SECTION 01 00 00
GENERAL REQUIREMENTS

1.1 SAFETY REQUIREMENTS

Refer to section 01 35 26, SAFETY REQUIREMENTS for safety and infection control requirements.

1.2 GENERAL INTENTION

- A. Contractor shall completely prepare site for building operations, including demolition and removal of existing structures, and furnish labor and materials and perform work for The Emergency Services Building as required by drawings and specifications.
- B. Visits to the site by Bidders may be made only by appointment with the Medical Center Engineering Officer.
- C. Offices of Fellenzer Engineering, as Architect-Engineers, will render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer or his duly authorized representative.
- D. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.

1.3 STATEMENT OF BID ITEM(S)

- A. ITEM I, BASE BID: Emergency Services Building all materials, equipment, supervision and personnel necessary to accompany the job for the electrical work, mechanical work, general construction, alterations, roads, walks, grading, drainage, stormwater attenuation, site lighting necessary removal of existing structures and construction and certain other items. Completion time: 550 calendar days.
- B. DEDUCT ALTERNATE NO. 1: Delete all Card Access System and electrified hardware and associated electrical interfaces with the exception of the doors which provide access between the following areas: 1) Vestibule 101 and Public Lobby 101 and 2) Public Lobby 101 and Corridor 107A. In

place of the card access/electrified hardware contractor to provide and install matching non-electrified hardware (locksets, hinges etc.). Provide new keyed locksets that match the originally specified electrified lockset functions. Completion time reduction: 7 calendar days.

- C. DEDUCT ALTERNATE NO. 2 : All work associated with Deduct Alternates No. 1 plus: All work pertaining to the installation of the roof-mounted photovoltaic power system as shown on the roof lightning protection plan. Completion time reduction: 7 calendar days.
- D. DEDUCT ALTERNATE NO. 3: All work associated with Deduct Alternates No. 1 & 2 plus: In lieu of Custom Roof Color specified provide roof color of one of six standard manufactures roofing colors. Completion time reduction: 7 calendar days.
- E. DEDUCT ALTERNATE NO. 4: All work associated with Deduct Alternates No. 1,2 & 3 plus: Disposal of excess and unsuitable soils to a location on campus as determined by COR. Completion time reduction: 7 calendar days.
- F. DEDUCT ALTERNATE NO. 5: All work associated with Deduct Alternates No. 1,2,3 & 4 plus: Delete Apparatus Bay Trench drains and oil water separator as shown on Drawing PL-200, GS-201 and Detail 2/GS-704. Contractor to pitch the concrete floor slab from the center of the Apparatus Bays to the Sectional Overhead Doors at 1/32" per foot minimum. Contractor to adapt high point at center of building as required to maintain the existing grade at the Sectional Overhead Doors. Completion time reduction: 9 calendar days.
- G. DEDUCT ALTERNATE NO. 6: All work associated with Deduct Alternates No. 1,2,3,4 & 5 plus: Delete Seven (7) Paved Parking Spaces and Concrete surfaced Demonstration Area. Area shall be grassed, See GS-101. Completion time reduction: 9 calendar days.
- H. DEDUCT ALTERNATE NO. 7: All work associated with Deduct Alternates No. 1,2,3,4,5 & 6 plus: Delete 250 Kw Emergency Diesel Electrical Generator Set **ONLY**. It should be noted that the Transfer Switch, Conduit,

Cabling, Fuel Systems and etc. shall remain as part of the contract.

Completion time reduction: 9 calendar days.

- I. DEDUCT ATERNATE NO. 8: All work associated with Deduct Alternates No. 1,2,3,4,6 & 7 plus: In lieu of all epoxy flooring finish (indicated as EPY-1 in the Floor Finish and Base columns in the Room and Finish Schedule located on Drawing 1-AS-400), Contractor shall provide Sealed Concrete Finish as per the Cast-In-Place Concrete Specification Section 03 30 00, Item 2.2V and 6" Vinyl Base (VB-1) in all areas previously specified to receive EPY-1 flooring and base. Completion time reduction: 16 calendar days.
- J. DEDUCT ALTERNATE NO.9: All work associated with Deduct Alternates No. 1,2,3,4,7 & 8 plus: In lieu of porcelain tile finish (PT-1) in the main floor bathrooms (rooms 104 & 105), provide an epoxy paint finish. Completion time reduction: 16 calendar days.
- K. DEDUCT ALTERNATE NO. 10: All work associated with Deduct Alternates No. 1,2,3,4,8 & 9 plus: In lieu of concrete apron shown on the plans in front of the apparatus bays, between columns 1-6 on the West side of the building and columns 1-4 on the East side provide heavy duty asphalt pavement and base and shown on Detail 9/GS-702. Completion time reduction: 16 calendar days.
- L. DEDUCT ALTERNATE NO. 11: All work associated with Deduct Alternates No. 1,2,3,4,8,9 & 10 plus: Delete Apparatus Bay #5 between Column lines 1.1 and 2. Perform work as shown on Architectural Drawings and Structural as appropriate. Delete and revise MEP and FP installations as noted on drawings. Site area where building is deleted shall be graded, mulched and seeded to match adjacent grade. Completion time reduction: 26 calendar days.
- M. DEDUCT ALTERNATE NO. 12: All work associated with Deduct Alternates No. 1,2,3,4,8,9,10 & 11 plus: Delete Apparatus Bay #4 between Column lines 2 and 3. Perform work as shown on Architectural Drawings and Structural as appropriate. Delete and revise MEP and FP installations as noted on drawings. Site area where building is deleted shall be graded, mulched and seeded to match adjacent grade. Completion time reduction: 36 calendar days.

N. DEDUCT ALTERNATE NO. 13: All work associated with Deduct Alternates No. 1,2,3,4,8,9,11 & 12 plus: Delete "Public Spaces" between Column lines G and J2. Perform work as shown on Architectural Drawings and Structural as appropriate. Delete and revise MEP and FP installations as noted on drawings. Revise site work as shown on GS-101, GS-202 and GS-601. Completion time reduction: 86 calendar days.

1.4 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

A. Drawings and contract documents may be obtained from the website where the solicitation is posted. Additional copies will be at Contractor's expense,

1.5 CONSTRUCTION SECURITY REQUIREMENTS

A. Security Plan:

1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. Before starting work the General Contractor shall give one week's notice to the Contracting Officer so that security can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
3. No photography of VA premises is allowed without written permission of the Contracting Officer.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

C. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the Contracting officers representative (COR) for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.
2. The General Contractor shall turn over all permanent lock cylinders to the VA locksmith for permanent installation. See Section 08 71 00, DOOR HARDWARE and coordinate.

E. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".
2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.
3. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or "Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.
4. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
5. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
6. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".

7. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
 - a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
 - b. "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

F. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.
2. A limited number of (2 to 5) permits shall be issued for General Contractor and its employees for parking in designated areas only.

1.6 OPERATIONS AND STORAGE AREAS

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.
- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.

C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

D. Working space and space available for storing materials shall be as shown on the drawings.

E. Workmen are subject to rules of Medical Center applicable to their conduct.

F. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others.

1. Do not store materials and equipment in other than assigned areas.

2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Medical Center areas required to remain in operation.

3. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.

G. Phasing:

The Medical Center must maintain its operation 24 hours a day 7 days a week. Therefore, any interruption in service must be scheduled and coordinated with the COR to ensure that no lapses in operation occur. It is the CONTRACTOR'S responsibility to develop a work plan and

schedule detailing, at a minimum, the procedures to be employed, the equipment and materials to be used, the interim life safety measure to be used during the work, and a schedule defining the duration of the work with milestone subtasks. The work to be outlined shall include, but not be limited to:

To insure such executions, Contractor shall furnish the COR with a schedule of approximate phasing dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the COR two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such phasing dates to insure accomplishment of this work in successive phases mutually agreeable to and Contractor, as follows:

- H. Construction Fence: Before construction operations begin, Contractor shall provide a chain link construction fence, 3.048m (ten feet) minimum height, around the construction area indicated on the drawings. Provide gates as required for access with necessary hardware, including hasps and padlocks. Fasten fence fabric to terminal posts with tension bands and to line posts and top and bottom rails with tie wires spaced at maximum 375mm (15 inches). Bottom of fences shall extend to 25mm (one inch) above grade. Remove the fence when directed by COR.
- I. When a building and/or construction site is turned over to Contractor, Contractor shall accept entire responsibility including upkeep and maintenance therefore:
 - 1. Contractor shall maintain a minimum temperature of 4 degrees C (40 degrees F) at all times, except as otherwise specified.
 - 2. Contractor shall maintain in operating condition existing fire protection and alarm equipment. In connection with fire alarm equipment, Contractor shall make arrangements for pre-inspection of site with Fire Department or Company (Department of Veterans Affairs or municipal) whichever will be required to respond to an alarm from Contractor's employee or watchman.

J. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR.

1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of COR [Chief Engineer][Chief of Facilities Management]. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without a detailed work plan, the Medical Center Director's prior knowledge and written approval. Refer to specification Sections 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, 27 05 11 REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS and 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY for additional requirements.
2. Contractor shall submit a request to interrupt any such services to COR, in writing, 7 days n advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.
3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
4. Major interruptions of any system must be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the COR.

5. In case of a contract construction emergency, service will be interrupted on approval of COR. Such approval will be confirmed in writing as soon as practical.
 6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.
- K. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which are to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged at the main, branch or panel they originate from. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.
- L. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:
1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles. Wherever excavation for new utility lines cross existing roads, at least one lane must be open to traffic at all times with approval.
 2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the COR.
- M. Coordinate the work for this contract with other construction operations as directed by COR. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.

1.7 ALTERATIONS (NOT USED)

1.8 DISPOSAL AND RETENTION

- A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:

1. Reserved items which are to remain property of the Government are noted on drawings or in specifications as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by COR.
2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.

1.9 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS

- A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the Contracting Officer.
- B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer may have the necessary work performed and charge the cost to the Contractor.

(FAR 52.236-9)

- C. Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS, for additional requirements on protecting vegetation, soils and the environment. Refer to Articles, "Alterations", "Restoration", and

"Operations and Storage Areas" for additional instructions concerning repair of damage to structures and site improvements.

D. Refer to FAR clause 52.236-7, "Permits and Responsibilities," which is included in General Conditions. A National Pollutant Discharge Elimination System (NPDES) permit is required for this project. The Contractor is considered an "operator" under the permit and has extensive responsibility for compliance with permit requirements. VA will make the permit application available at the (appropriate medical center) office. The apparent low bidder, contractor and affected subcontractors shall furnish all information and certifications that are required to comply with the permit process and permit requirements. Many of the permit requirements will be satisfied by completing construction as shown and specified. Some requirements involve the Contractor's method of operations and operations planning and the Contractor is responsible for employing best management practices. The affected activities often include, but are not limited to the following:

- Designating areas for equipment maintenance and repair;
- Providing waste receptacles at convenient locations and provide regular collection of wastes;
- Locating equipment wash down areas on site, and provide appropriate control of wash-waters;
- Providing protected storage areas for chemicals, paints, solvents, fertilizers, and other potentially toxic materials; and
- Providing adequately maintained sanitary facilities.

1.10 RESTORATION

A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COR before it is

disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.

- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are not scheduled for discontinuance or abandonment.
- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

1.11 PHYSICAL DATA

- A. Data and information furnished or referred to below is for the Contractor's information. The Government shall not be responsible for any interpretation of or conclusion drawn from the data or information by the Contractor.

- 1. The indications of physical conditions on the drawings and in the specifications are the result of site investigations by

Geo-Science Engineering Co., Inc.

1252 Mid Valley Drive

Jessup, Pennsylvania 18434

(FAR 52.236-4)

- B. Subsurface conditions have been developed by core borings and test pits. Logs of subsurface exploration are shown diagrammatically on drawings.
- C. A copy of the soil report will be made available for inspection by bidders upon request to the Engineering Officer at the VA Medical Center, Lyons, NJ and shall be considered part of the contract documents.
- D. Government does not guarantee that other materials will not be encountered nor that proportions, conditions or character of several materials will not vary from those indicated by explorations. Bidders are expected to examine site of work and logs of borings; and, after investigation, decide for themselves character of materials and make their bids accordingly. Upon proper application to Department of Veterans Affairs, bidders will be permitted to make subsurface explorations of their own at site.

1.12 PROFESSIONAL SURVEYING SERVICES

A registered professional land surveyor or registered civil engineer whose services are retained and paid for by the Contractor shall perform services specified herein and in other specification sections. The Contractor shall certify that the land surveyor or civil engineer is not one who is a regular employee of the Contractor, and that the land surveyor or civil engineer has no financial interest in this contract.

1.13 LAYOUT OF WORK

- A. The Contractor shall lay out the work from Government established base lines and bench marks, indicated on the drawings, and shall be responsible for all measurements in connection with the layout. The Contractor shall furnish, at Contractor's own expense, all stakes, templates, platforms, equipment, tools, materials, and labor required to lay out any part of the work. The Contractor shall be responsible for executing the work to the lines and grades that may be established or indicated by the Contracting Officer. The Contractor shall also be responsible for maintaining and preserving all stakes and other marks established by the Contracting Officer until authorized to remove them.

If such marks are destroyed by the Contractor or through Contractor's negligence before their removal is authorized, the Contracting Officer may replace them and deduct the expense of the replacement from any amounts due or to become due to the Contractor.

(FAR 52.236-17)

- B. Establish and plainly mark center lines for each building and corner of column lines and/or addition to each existing building, and such other lines and grades that are reasonably necessary to properly assure that location, orientation, and elevations established for each such structure and/or addition, roads, parking lots, are in accordance with lines and elevations shown on contract drawings.
- C. Following completion of general mass excavation and before any other permanent work is performed, establish and plainly mark (through use of appropriate batter boards or other means) sufficient additional survey control points or system of points as may be necessary to assure proper alignment, orientation, and grade of all major features of work. Survey shall include, but not be limited to, location of lines and grades of footings, exterior walls, center lines of columns in both directions, major utilities and elevations of floor slabs:
 - 1. Such additional survey control points or system of points thus established shall be checked and certified by a registered land surveyor or registered civil engineer. Furnish such certification to the COR before any work (such as footings, floor slabs, columns, walls, utilities and other major controlling features) is placed.
- D. During progress of work, and particularly as work progresses from floor to floor, Contractor shall have line grades and plumbness of all major form work checked and certified by a registered land surveyor or registered civil engineer as meeting requirements of contract drawings. Furnish such certification to the COR before any major items of concrete work are placed. In addition, Contractor shall also furnish to the COR certificates from a registered land surveyor or registered civil engineer that the following work is complete in every respect as required by contract drawings.

1. Lines of each building and/or addition.
 2. Elevations of bottoms of footings and tops of floors of each building and/or addition.
 3. Lines and elevations of sewers and of all outside distribution systems.
 4. Lines of elevations of all swales and interment areas.
 5. Lines and elevations of roads, streets and parking lots.
- E. Whenever changes from contract drawings are made in line or grading requiring certificates, record such changes on a reproducible drawing bearing the registered land surveyor or registered civil engineer seal, and forward these drawings upon completion of work to COR.
- F. The Contractor shall perform the surveying and layout work of this and other articles and specifications in accordance with the provisions of Article "Professional Surveying Services".

1.14 AS-BUILT DRAWINGS

- A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.
- B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the COR review, as often as requested.
- C. Contractor shall deliver two approved completed sets of as-built drawings in the electronic version (scanned PDF) to the COR [Chief Engineer][Chief of Facilities Management] within 15 calendar days after each completed phase and after the acceptance of the project by the COR.
- D. Paragraphs A, B, & C shall also apply to all shop drawings.

1.15 USE OF ROADWAYS

- A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the COR, such temporary roads which are necessary in the performance of contract work. Temporary

roads shall be constructed and restoration performed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.

- B. When new permanent roads are to be a part of this contract, Contractor may construct them immediately for use to facilitate building operations. These roads may be used by all who have business thereon within zone of building operations.
- C. When certain buildings (or parts of certain buildings) are required to be completed in advance of general date of completion, all roads leading thereto must be completed and available for use at time set for completion of such buildings or parts thereof.

1.16 RESIDENT ENGINEER'S FIELD OFFICE (NOT USED)

1.17 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT

- A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to written approval and compliance with the following provisions:
 - 1. Permission to use each unit or system must be given by COR in writing. If the equipment is not installed and maintained in accordance with the written agreement and following provisions, the COR will withdraw permission for use of the equipment.
 - 2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Installation of temporary electrical equipment or devices shall be in accordance with NFPA 70, National Electrical Code, (2014 Edition), Article 590, *Temporary Installations*. Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.

3. Units shall be properly lubricated, balanced, and aligned.
Vibrations must be eliminated.
 4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.
 5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.
 6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government. Boilers, pumps, feedwater heaters and auxiliary equipment must be operated as a complete system and be fully maintained by operating personnel. Boiler water must be given complete and continuous chemical treatment.
- B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.
- C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.
- D. Any damage to the equipment or excessive wear due to prolonged use will be repaired replaced by the contractor at the contractor's expense.

1.18 TEMPORARY USE OF EXISTING ELEVATORS (NOT USED)

1.19 TEMPORARY USE OF NEW ELEVATORS (NOT USED)

1.20 TEMPORARY TOILETS

- A. Provide where directed, (for use of all Contractor's workmen) ample temporary sanitary toilet accommodations with suitable sewer and water connections; or, when approved by COR, provide suitable dry closets where directed. Keep such places clean and free from flies, and all connections and appliances connected therewith are to be removed prior

1.21 AVAILABILITY AND USE OF UTILITY SERVICES (NOT USED)

1.22 NEW TELEPHONE EQUIPMENT

The contractor shall coordinate with the work of installation of telephone equipment by others. This work shall be completed before the building is turned over to VA.

1.23 TESTS

- A. As per specification section 23 05 93 the contractor shall provide a written testing and commissioning plan complete with component level, equipment level, sub-system level and system level breakdowns. The plan will provide a schedule and a written sequence of what will be tested, how and what the expected outcome will be. This document will be submitted for approval prior to commencing work. The contractor shall document the results of the approved plan and submit for approval with the as built documentation.
- B. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.
- C. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.
- D. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire system which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, etc. Another example of a system which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of fuel, combustion air, controls, steam, feedwater, condensate and other related components.

- E. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably period of time during which operating and environmental conditions remain reasonably constant and are typical of the design conditions.
- F. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

1.24 INSTRUCTIONS

- A. Contractor shall furnish Maintenance and Operating manuals (hard copies and electronic) and verbal instructions when required by the various sections of the specifications and as hereinafter specified.
- B. Manuals: Maintenance and operating manuals and one compact disc (four hard copies and one electronic copy each) for each separate piece of equipment shall be delivered to the COR coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.
- C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed training to assigned

Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the COR and shall be considered concluded only when the COR is satisfied in regard to complete and thorough coverage. The contractor shall submit a course outline with associated material to the COR for review and approval prior to scheduling training to ensure the subject matter covers the expectations of the VA and the contractual requirements. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

1.25 GOVERNMENT-FURNISHED PROPERTY (NOT USED)

1.26 RELOCATED EQUIPMENT ITEMS

- A. Contractor shall disconnect, dismantle as necessary, remove and reinstall in new location, all existing equipment and items indicated by symbol "R" or otherwise shown to be relocated by the Contractor.
- B. Perform relocation of such equipment or items at such times and in such a manner as directed by the COR.
- C. Suitably cap existing service lines, such as steam, condensate return, water, drain, gas, air, vacuum and/or electrical, at the main whenever such lines are disconnected from equipment to be relocated. Remove abandoned lines in finished areas and cap as specified herein before under paragraph "Abandoned Lines".
- D. Provide all mechanical and electrical service connections, fittings, fastenings and any other materials necessary for assembly and

installation of relocated equipment; and leave such equipment in proper operating condition.

- E. All service lines such as noted above for relocated equipment shall be in place at point of relocation ready for use before any existing equipment is disconnected. Make relocated existing equipment ready for operation or use immediately after reinstallation.

1.27 STORAGE SPACE FOR DEPARTMENT OF VETERANS AFFAIRS EQUIPMENT (NOT USED)

1.28 CONSTRUCTION SIGN

- A. Provide a Construction Sign where directed by the COR. All wood members shall be of framing lumber. Cover sign frame with 0.7 mm (24 gage) galvanized sheet steel nailed securely around edges and on all bearings. Provide three 100 by 100 mm (4 inch by 4 inch) posts (or equivalent round posts) set 1200 mm (four feet) into ground. Set bottom of sign level at 900 mm (three feet) above ground and secure to posts with through bolts. Make posts full height of sign. Brace posts with 50 x 100 mm (two by four inch) material as directed.
- B. Paint all surfaces of sign and posts two coats of white gloss paint. Border and letters shall be of black gloss paint, except project title which shall be blue gloss paint.
- C. Maintain sign and remove it when directed by the COR.
- D. Detail Drawing of construction sign showing required legend and other characteristics of sign is shown on the drawings.

1.29 SAFETY SIGN

- A. Provide a Safety Sign where directed by COR. Face of sign shall be 19 mm (3/4 inch) thick exterior grade plywood. Provide two 100 mm by 100 mm (four by four inch) posts extending full height of sign and 900 mm (three feet) into ground. Set bottom of sign level at 1200 mm (four feet) above ground.
- B. Paint all surfaces of Safety Sign and posts with one prime coat and two coats of white gloss paint. Letters and design shall be painted with gloss paint of colors noted.
- C. Maintain sign and remove it when directed by COR.

D. Standard Detail Drawing Number SD10000-02(Found on VA TIL) of safety sign showing required legend and other characteristics of sign is shown on the drawings.

E. Post the number of accident free days on a daily basis.

Estimated Cost		No. of Photographs
Up to	\$250,000	50 to 100
" "	\$500,000	100 to 150
" "	\$1,000,000	150 to 200
" "	\$2,000,000	200 to 250
" "	\$5,000,000	250 to 300
" "	\$10,000,000	300 to 400
More than	\$10,000,000	400 to 500

1.30 PHOTOGRAPHIC DOCUMENTATION

A. During the construction period through completion, provide photographic documentation of construction progress and at selected milestones including electronic indexing, navigation, storage and remote access to the documentation, as per these specifications. The commercial photographer or the subcontractor used for this work shall meet the following qualifications:

1. Demonstrable minimum experience of three (3) years in operation providing documentation and advanced indexing/navigation systems including a representative portfolio of construction projects of similar type, size, duration and complexity as the Project.
2. Demonstrable ability to service projects throughout North America, which shall be demonstrated by a representative portfolio of active projects of similar type, size, duration and complexity as the Project.

B. Photographic documentation elements:

1. Each digital image shall be taken with a professional grade camera with minimum size of 6 megapixels (MP) capable of producing 200x250mm (8 x 10 inch) prints with a minimum of 2272 x 1704 pixels and 400x500mm (16 x 20 inch) prints with a minimum 2592 x 1944 pixels.
2. Indexing and navigation system shall utilize actual AUTOCAD construction drawings, making such drawings interactive on an on-line interface. For all documentation referenced herein, indexing and navigation must be organized by both time (date-stamped) and location throughout the project.
3. Documentation shall combine indexing and navigation system with inspection-grade digital photography designed to capture actual conditions throughout construction and at critical milestones. Documentation shall be accessible on-line through use of an internet connection. Documentation shall allow for secure multiple-user access, simultaneously, on-line.
4. Before construction, the building pad, adjacent streets, roadways, parkways, driveways, curbs, sidewalks, landscaping, adjacent utilities and adjacent structures surrounding the building pad and site shall be documented. Overlapping photographic techniques shall be used to insure maximum coverage. Indexing and navigation accomplished through interactive architectural drawings. If site work or pad preparation is extensive, this documentation may be required immediately before construction and at several pre-determined intervals before building work commences.
5. Construction progress for all trades shall be tracked at pre-determined intervals, but not less than once every thirty (30) calendar days ("Progressions"). Progression documentation shall track both the exterior and interior construction of the building. Exterior Progressions shall track 360 degrees around the site and each building. Interior Progressions shall track interior improvements beginning when stud work commences and continuing until Project completion.

6. As-built condition of pre-foundation utilities and site utilities shall be documented prior to pouring footers, placing concrete and/or backfilling. This process shall include all underground and in-slab utilities within the building(s) envelope(s) and utility runs in the immediate vicinity of the building(s) envelope(s). This may also include utilities enclosed in slab-on-deck in multi-story buildings. Overlapping photographic techniques shall be used to insure maximum coverage. Indexing and navigation accomplished through interactive site utility plans.
7. As-built conditions of mechanical, electrical, plumbing and all other systems shall be documented post-inspection and pre-insulation, sheet rock or dry wall installation. This process shall include all finished systems located in the walls and ceilings of all buildings at the Project. Overlapping photographic techniques shall be used to insure maximum coverage. Indexing and navigation accomplished through interactive architectural drawings.
8. As-built conditions of exterior skin and elevations shall be documented with an increased concentration of digital photographs as directed by the COR in order to capture pre-determined focal points, such as waterproofing, window flashing, radiused steel work, architectural or Exterior Insulation and Finish Systems (EIFS) detailing. Overlapping photographic techniques shall be used to insure maximum coverage. Indexing and navigation accomplished through interactive elevations or elevation details.
9. As-built finished conditions of the interior of each building including floors, ceilings and walls shall be documented at certificate of occupancy or equivalent, or just prior to occupancy, or both, as directed by the COR. Overlapping photographic techniques shall be used to insure maximum coverage. Indexing and navigation accomplished through interactive architectural drawings.
10. Miscellaneous events that occur during any Contractor site visit, or events captured by the Department of Veterans Affairs independently, shall be dated, labeled and inserted into a Section in the

navigation structure entitled "Slideshows," allowing this information to be stored in the same "place" as the formal scope.

11. Customizable project-specific digital photographic documentation of other details or milestones. Indexing and navigation accomplished through interactive architectural plans.
12. Monthly (29 max) exterior progressions (360 degrees around the project) and slideshows (all elevations and building envelope). The slideshows allow for the inclusion of Department of Veterans Affairs pictures, aerial photographs, and timely images which do not fit into any regular monthly photopath.
13. Weekly (21 Max) Site Progressions - Photographic documentation capturing the project at different stages of construction. These progressions shall capture underground utilities, excavation, grading, backfill, landscaping and road construction throughout the duration of the project.
14. Regular (8 max) interior progressions of all walls of the entire project to begin at time of substantial framed or as directed by the COR through to completion.
15. Detailed Exact-Built of all Slabs for all project slab pours just prior to placing concrete or as directed by the COR.
16. Detailed Interior exact built overlapping photos of the entire building to include documentation of all mechanical, electrical and plumbing systems in every wall and ceiling, to be conducted after rough-ins are complete, just prior to insulation and or drywall, or as directed by COR.
17. Finished detailed Interior exact built overlapping photos of all walls, ceilings, and floors to be scheduled by COR prior to occupancy.
18. In event a greater or lesser number of images than specified above are required by the COR, adjustment in contract price will be made in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).

- C. Images shall be taken by a commercial photographer and must show distinctly, at as large a scale as possible, all parts of work embraced in the picture.
- D. Coordination of photo shoots is accomplished through COR. Contractor shall also attend construction team meetings as necessary. Contractor's operations team shall provide regular updates regarding the status of the documentation, including photo shoots concluded, the availability of new Progressions or Exact-Built viewable on-line and anticipated future shoot dates.
- E. Contractor shall provide all on-line domain/web hosting, security measures, and redundant server back-up of the documentation.
- F. Contractor shall provide technical support related to using the system or service.
- G. Upon completion of the project, final copies of the documentation (the "Permanent Record") with the indexing and navigation system embedded (and active) shall be provided in an electronic media format, typically a DVD or external hard-drive. Permanent Record shall have Building Information Modeling (BIM) interface capabilities. On-line access terminates upon delivery of the Permanent Record.

1.31 FINAL ELEVATION DIGITAL IMAGES

- A. A minimum of four (4) images of each elevation shall be taken with a minimum 6 MP camera, by a professional photographer with different settings to allow the COR to select the image to be printed. All images are provided to the RE on a CD.
- B. Photographs shall be taken upon completion, including landscaping. They shall be taken on a clear sunny day to obtain sufficient detail to show depth and to provide clear, sharp pictures. Pictures shall be 400 mm x 500 mm (16 by 20 inches), printed on regular weight paper, matte finish archival grade photographic paper and produced by a RA4 process from the digital image with a minimum 300 PPI. Identifying data shall be carried on label affixed to back of photograph without damage to photograph and shall be similar to that provided for final construction photographs.

C. Furnish six (6) 400 mm x 500 mm (16 by 20 inch) color prints of the following buildings constructed under this project (elevations as selected by the RE from the images taken above). Photographs shall be artistically composed showing full front elevations. All images shall become property of the Government. Each of the selected six prints shall be place in a frame with a minimum of 2 inches of appropriate matting as a border. Provide a selection of a minimum of 3 different frames from which the SRE will select one style to frame all six prints. Photographs with frames shall be delivered to the COR in boxes suitable for shipping.

1.32 HISTORIC PRESERVATION

Where the Contractor or any of the Contractor's employees, prior to, or during the construction work, are advised of or discover any possible archeological, historical and/or cultural resources, the Contractor shall immediately notify the COR verbally, and then with a written follow up.

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SECTION 01 32 16.15
PROJECT SCHEDULES
(SMALL PROJECTS - DESIGN/BID/BUILD)

PART 1- GENERAL

1.1 DESCRIPTION:

- A. The Contractor shall develop a Critical Path Method (CPM) plan and schedule demonstrating fulfillment of the contract requirements (Project Schedule), and shall keep the Project Schedule up-to-date in accordance with the requirements of this section and shall utilize the plan for scheduling, coordinating and monitoring work under this contract (including all activities of subcontractors, equipment vendors and suppliers). Conventional Critical Path Method (CPM) technique shall be utilized to satisfy both time and cost applications.

1.2 CONTRACTOR'S REPRESENTATIVE:

- A. The Contractor shall designate an authorized representative responsible for the Project Schedule including preparation, review and progress reporting with and to the Contracting Officer's Representative (COR).
- B. The Contractor's representative shall have direct project control and complete authority to act on behalf of the Contractor in fulfilling the requirements of this specification section.
- C. The Contractor's representative shall have the option of developing the project schedule within their organization or to engage the services of an outside consultant. If an outside scheduling consultant is utilized, Section 1.3 of this specification will apply.

1.3 CONTRACTOR'S CONSULTANT:

- A. The Contractor shall submit a qualification proposal to the COR, within 10 days of bid acceptance. The qualification proposal shall include:
1. The name and address of the proposed consultant.
 2. Information to show that the proposed consultant has the qualifications to meet the requirements specified in the preceding paragraph.
 3. A representative sample of prior construction projects, which the proposed consultant has performed complete project scheduling services. These representative samples shall be of similar size and scope.

- B. The Contracting Officer has the right to approve or disapprove the proposed consultant, and will notify the Contractor of the VA decision within seven calendar days from receipt of the qualification proposal. In case of disapproval, the Contractor shall resubmit another consultant within 10 calendar days for renewed consideration. The Contractor shall have their scheduling consultant approved prior to submitting any schedule for approval.

1.4 COMPUTER PRODUCED SCHEDULES

- A. The contractor shall provide monthly, to the Department of Veterans Affairs (VA), all computer-produced time/cost schedules and reports generated from monthly project updates. This monthly computer service will include: three copies of up to five different reports (inclusive of all pages) available within the user defined reports of the scheduling software approved by the Contracting Officer; a hard copy listing of all project schedule changes, and associated data, made at the update and an electronic file of this data; and the resulting monthly updated schedule in PDM format. These must be submitted with and substantively support the contractor's monthly payment request and the signed look ahead report. The COR shall identify the five different report formats that the contractor shall provide.
- B. The contractor shall be responsible for the correctness and timeliness of the computer-produced reports. The Contractor shall also responsible for the accurate and timely submittal of the updated project schedule and all CPM data necessary to produce the computer reports and payment request that is specified.
- C. The VA will report errors in computer-produced reports to the Contractor's representative within ten calendar days from receipt of reports. The Contractor shall reprocess the computer-produced reports and associated diskette(s), when requested by the Contracting Officer's representative, to correct errors which affect the payment and schedule for the project.

1.5 THE COMPLETE PROJECT SCHEDULE SUBMITTAL

- A. Within 45 calendar days after receipt of Notice to Proceed, the Contractor shall submit for the Contracting Officer's review; three blue line copies of the interim schedule on sheets of paper 765 x 1070 mm (30 x 42 inches) and an electronic file in the previously approved

CPM schedule program. The submittal shall also include three copies of a computer-produced activity/event ID schedule showing project duration; phase completion dates; and other data, including event cost. Each activity/event on the computer-produced schedule shall contain as a minimum, but not limited to, activity/event ID, activity/event description, duration, budget amount, early start date, early finish date, late start date, late finish date and total float. Work activity/event relationships shall be restricted to finish-to-start or start-to-start without lead or lag constraints. Activity/event date constraints, not required by the contract, will not be accepted unless submitted to and approved by the Contracting Officer. The contractor shall make a separate written detailed request to the Contracting Officer identifying these date constraints and secure the Contracting Officer's written approval before incorporating them into the network diagram. The Contracting Officer's separate approval of the Project Schedule shall not excuse the contractor of this requirement. Logic events (non-work) will be permitted where necessary to reflect proper logic among work events, but must have zero duration. The complete working schedule shall reflect the Contractor's approach to scheduling the complete project. **The final Project Schedule in its original form shall contain no contract changes or delays which may have been incurred during the final network diagram development period and shall reflect the entire contract duration as defined in the bid documents.** These changes/delays shall be entered at the first update after the final Project Schedule has been approved. The Contractor should provide their requests for time and supporting time extension analysis for contract time as a result of contract changes/delays, after this update, and in accordance with Article, ADJUSTMENT OF CONTRACT COMPLETION.

- D. Within 30 calendar days after receipt of the complete project interim Project Schedule and the complete final Project Schedule, the Contracting Officer or his representative, will do one or both of the following:
1. Notify the Contractor concerning his actions, opinions, and objections.

2. A meeting with the Contractor at or near the job site for joint review, correction or adjustment of the proposed plan will be scheduled if required. Within 14 calendar days after the joint review, the Contractor shall revise and shall submit three blue line copies of the revised Project Schedule, three copies of the revised computer-produced activity/event ID schedule and a revised electronic file as specified by the Contracting Officer. The revised submission will be reviewed by the Contracting Officer and, if found to be as previously agreed upon, will be approved.
- E. The approved baseline schedule and the computer-produced schedule(s) generated there from shall constitute the approved baseline schedule until subsequently revised in accordance with the requirements of this section.
- F. The Complete Project Schedule shall contain approximately Thirty (30) work activities/events.

1.6 WORK ACTIVITY/EVENT COST DATA

- A. The Contractor shall cost load all work activities/events except procurement activities. The cumulative amount of all cost loaded work activities/events (including alternates) shall equal the total contract price. Prorate overhead, profit and general conditions on all work activities/events for the entire project length. The contractor shall generate from this information cash flow curves indicating graphically the total percentage of work activity/event dollar value scheduled to be in place on early finish, late finish. These cash flow curves will be used by the Contracting Officer to assist him in determining approval or disapproval of the cost loading. Negative work activity/event cost data will not be acceptable, except on VA issued contract changes.
- B. The Contractor shall cost load work activities/events for guarantee period services, test, balance and adjust various systems in accordance with the provisions in Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS).
- C. In accordance with FAR 52.236 - 1 (PERFORMANCE OF WORK BY THE CONTRACTOR) and VAAR 852.236 - 72 (PERFORMANCE OF WORK BY THE CONTRACTOR), the Contractor shall submit, simultaneously with the cost

per work activity/event of the construction schedule required by this Section, a responsibility code for all activities/events of the project for which the Contractor's forces will perform the work.

- D. The Contractor shall cost load work activities/events for all BID ITEMS. The sum of each BID ITEM work shall equal the value of the bid item in the Contractors' bid.

1.7 PROJECT SCHEDULE REQUIREMENTS

- A. Show on the project schedule the sequence of work activities/events required for complete performance of all items of work. The Contractor Shall:
1. Show activities/events as:
 - a. Contractor's time required for submittal of shop drawings, templates, fabrication, delivery and similar pre-construction work.
 - b. Contracting Officer's and Architect-Engineer's review and approval of shop drawings, equipment schedules, samples, template, or similar items.
 - c. Interruption of VA Facilities utilities, delivery of Government furnished equipment, and rough-in drawings, project phasing and any other specification requirements.
 - d. Test, balance and adjust various systems and pieces of equipment, maintenance and operation manuals, instructions and preventive maintenance tasks.
 - e. VA inspection and acceptance activity/event with a minimum duration of five work days at the end of each phase and immediately preceding any VA move activity/event required by the contract phasing for that phase.
 2. Show not only the activities/events for actual construction work for each trade category of the project, but also trade relationships to indicate the movement of trades from one area, floor, or building, to another area, floor, or building, for at least five trades who are performing major work under this contract.
 3. Break up the work into activities/events of a duration no longer than 20 work days each or one reporting period, except as to non-construction activities/events (i.e., procurement of materials, delivery of equipment, concrete and asphalt curing) and any other

activities/events for which the COR may approve the showing of a longer duration. The duration for VA approval of any required submittal, shop drawing, or other submittals will not be less than 20 work days.

4. Describe work activities/events clearly, so the work is readily identifiable for assessment of completion. Activities/events labeled "start," "continue," or "completion," are not specific and will not be allowed. Lead and lag time activities will not be acceptable.
 5. The schedule shall be generally numbered in such a way to reflect either discipline, phase or location of the work.
- B. The Contractor shall submit the following supporting data in addition to the project schedule:
1. The appropriate project calendar including working days and holidays.
 2. The planned number of shifts per day.
 3. The number of hours per shift.
- Failure of the Contractor to include this data shall delay the review of the submittal until the Contracting Officer is in receipt of the missing data.
- C. To the extent that the Project Schedule or any revised Project Schedule shows anything not jointly agreed upon, it shall not be deemed to have been approved by the COR. Failure to include any element of work required for the performance of this contract shall not excuse the Contractor from completing all work required within any applicable completion date of each phase regardless of the COR's approval of the Project Schedule.
- D. Compact Disk Requirements and CPM Activity/Event Record Specifications: Submit to the VA an electronic file(s) containing one file of the data required to produce a schedule, reflecting all the activities/events of the complete project schedule being submitted.

1.8 PAYMENT TO THE CONTRACTOR:

- A. Monthly, the contractor shall submit an application and certificate for payment using VA Form 10-6001a or the AIA application and certificate for payment documents G702 & G703 reflecting updated schedule activities and cost data in accordance with the provisions of the following Article, PAYMENT AND PROGRESS REPORTING, as the basis upon

which progress payments will be made pursuant to Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS). The Contractor shall be entitled to a monthly progress payment upon approval of estimates as determined from the currently approved updated project schedule. Monthly payment requests shall include: a listing of all agreed upon project schedule changes and associated data; and an electronic file (s) of the resulting monthly updated schedule.

- B. Approval of the Contractor's monthly Application for Payment shall be contingent, among other factors, on the submittal of a satisfactory monthly update of the project schedule.

1.9 PAYMENT AND PROGRESS REPORTING

- A. Monthly schedule update meetings will be held on dates mutually agreed to by the COTR and the Contractor. Contractor and their CPM consultant (if applicable) shall attend all monthly schedule update meetings. The Contractor shall accurately update the Project Schedule and all other data required and provide this information to the COR three work days in advance of the schedule update meeting. Job progress will be reviewed to verify:
1. Actual start and/or finish dates for updated/completed activities/events.
 2. Remaining duration for each activity/event started, or scheduled to start, but not completed.
 3. Logic, time and cost data for change orders, and supplemental agreements that are to be incorporated into the Project Schedule.
 4. Changes in activity/event sequence and/or duration which have been made, pursuant to the provisions of following Article, ADJUSTMENT OF CONTRACT COMPLETION.
 5. Completion percentage for all completed and partially completed activities/events.
 6. Logic and duration revisions required by this section of the specifications.
 7. Activity/event duration and percent complete shall be updated independently.
- B. After completion of the joint review, the contractor shall generate an updated computer-produced calendar-dated schedule and supply the

Contracting Officer's representative with reports in accordance with the Article, COMPUTER PRODUCED SCHEDULES, specified.

- C. After completing the monthly schedule update, the contractor's representative or scheduling consultant shall rerun all current period contract change(s) against the prior approved monthly project schedule. The analysis shall only include original workday durations and schedule logic agreed upon by the contractor and resident engineer for the contract change(s). When there is a disagreement on logic and/or durations, the Contractor shall use the schedule logic and/or durations provided and approved by the resident engineer. After each rerun update, the resulting electronic project schedule data file shall be appropriately identified and submitted to the VA in accordance to the requirements listed in articles 1.4 and 1.7. This electronic submission is separate from the regular monthly project schedule update requirements and shall be submitted to the resident engineer within fourteen (14) calendar days of completing the regular schedule update. **Before inserting the contract changes durations, care must be taken to ensure that only the original durations will be used for the analysis, not the reported durations after progress. In addition, once the final network diagram is approved, the contractor must recreate all manual progress payment updates on this approved network diagram and associated reruns for contract changes in each of these update periods as outlined above for regular update periods. This will require detailed record keeping for each of the manual progress payment updates.**
- D. Following approval of the CPM schedule, the VA, the General Contractor, its approved CPM Consultant, RE office representatives, and all subcontractors needed, as determined by the SRE, shall meet to discuss the monthly updated schedule. The main emphasis shall be to address work activities to avoid slippage of project schedule and to identify any necessary actions required to maintain project schedule during the reporting period. The Government representatives and the Contractor should conclude the meeting with a clear understanding of those work and administrative actions necessary to maintain project schedule status during the reporting period. This schedule coordination meeting will occur after each monthly project schedule update meeting utilizing

the resulting schedule reports from that schedule update. If the project is behind schedule, discussions should include ways to prevent further slippage as well as ways to improve the project schedule status, when appropriate.

1.10 RESPONSIBILITY FOR COMPLETION

- A. If it becomes apparent from the current revised monthly progress schedule that phasing or contract completion dates will not be met, the Contractor shall execute some or all of the following remedial actions:
 - 1. Increase construction manpower in such quantities and crafts as necessary to eliminate the backlog of work.
 - 2. Increase the number of working hours per shift, shifts per working day, working days per week, the amount of construction equipment, or any combination of the foregoing to eliminate the backlog of work.
 - 3. Reschedule the work in conformance with the specification requirements.
- B. Prior to proceeding with any of the above actions, the Contractor shall notify and obtain approval from the COR for the proposed schedule changes. If such actions are approved, the representative schedule revisions shall be incorporated by the Contractor into the Project Schedule before the next update, at no additional cost to the Government.

1.11 CHANGES TO THE SCHEDULE

- A. Within 30 calendar days after VA acceptance and approval of any updated project schedule, the Contractor shall submit a revised electronic file (s) and a list of any activity/event changes including predecessors and successors for any of the following reasons:
 - 1. Delay in completion of any activity/event or group of activities/events, which may be involved with contract changes, strikes, unusual weather, and other delays will not relieve the Contractor from the requirements specified unless the conditions are shown on the CPM as the direct cause for delaying the project beyond the acceptable limits.
 - 2. Delays in submittals, or deliveries, or work stoppage are encountered which make rescheduling of the work necessary.
 - 3. The schedule does not represent the actual prosecution and progress of the project.

4. When there is, or has been, a substantial revision to the activity/event costs regardless of the cause for these revisions.
- B. CPM revisions made under this paragraph which affect the previously approved computer-produced schedules for Government furnished equipment, vacating of areas by the VA Facility, contract phase(s) and sub phase(s), utilities furnished by the Government to the Contractor, or any other previously contracted item, shall be furnished in writing to the Contracting Officer for approval.
- C. Contracting Officer's approval for the revised project schedule and all relevant data is contingent upon compliance with all other paragraphs of this section and any other previous agreements by the Contracting Officer or the VA representative.
- D. The cost of revisions to the project schedule resulting from contract changes will be included in the proposal for changes in work as specified in FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental), and will be based on the complexity of the revision or contract change, man hours expended in analyzing the change, and the total cost of the change.
- E. The cost of revisions to the Project Schedule not resulting from contract changes is the responsibility of the Contractor.

1.12 ADJUSTMENT OF CONTRACT COMPLETION

- A. The contract completion time will be adjusted only for causes specified in this contract. Request for an extension of the contract completion date by the Contractor shall be supported with a justification, CPM data and supporting evidence as the COR may deem necessary for determination as to whether or not the Contractor is entitled to an extension of time under the provisions of the contract. Submission of proof based on revised activity/event logic, durations (in work days) and costs is obligatory to any approvals. The schedule must clearly display that the Contractor has used, in full, all the float time available for the work involved in this request. The Contracting Officer's determination as to the total number of days of contract extension will be based upon the current computer-produced calendar-dated schedule for the time period in question and all other relevant information.

- B. Actual delays in activities/events which, according to the computer- produced calendar-dated schedule, do not affect the extended and predicted contract completion dates shown by the critical path in the network, will not be the basis for a change to the contract completion date. The Contracting Officer will within a reasonable time after receipt of such justification and supporting evidence, review the facts and advise the Contractor in writing of the Contracting Officer's decision.
- C. The Contractor shall submit each request for a change in the contract completion date to the Contracting Officer in accordance with the provisions specified under FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental). The Contractor shall include, as a part of each change order proposal, a sketch showing all CPM logic revisions, duration (in work days) changes, and cost changes, for work in question and its relationship to other activities on the approved network diagram.
- D. All delays due to non-work activities/events such as RFI's, WEATHER, STRIKES, and similar non-work activities/events shall be analyzed on a month by month basis.

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SECTION 01 33 23
SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

- 1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- 1-2. For the purposes of this contract, samples (including laboratory samples to be tested, test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1-3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
 - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
 - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
 - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1-4. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals (including any laboratory samples to be tested) will not serve as a basis for extending contract time for completion.
- 1-5. Submittals will be reviewed for compliance with contract requirements by Architect-Engineer, and action thereon will be taken by Resident Engineer on behalf of the Contracting Officer.
- 1-6. Upon receipt of submittals, Architect-Engineer will assign a file number thereto. Contractor, in any subsequent correspondence, shall

refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.

- 1-7. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.
- 1-8. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect- Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.
- 1-9. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.
 - A. Submit samples required by Section 09 06 00, SCHEDULE FOR FINISHES, in quadruplicate. Submit other samples in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.
 - B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail and shall contain the list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.

1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.
 2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center Cemetery, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
 3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.
- C. In addition to complying with the applicable requirements specified in preceding Article 1.9, samples which are required to have Laboratory Tests (those preceded by symbol "LT" under the separate sections of the specification shall be tested, at the expense of Contractor, in a commercial laboratory approved by Contracting Officer.
1. Laboratory shall furnish Contracting Officer with a certificate stating that it is fully equipped and qualified to perform intended work, is fully acquainted with specification requirements and intended use of materials and is an independent establishment in no way connected with organization of Contractor or with manufacturer or supplier of materials to be tested.
 2. Certificates shall also set forth a list of comparable projects upon which laboratory has performed similar functions during past five years.
 3. Samples and laboratory tests shall be sent directly to approved commercial testing laboratory.
 4. Contractor shall send a copy of transmittal letter to both Resident Engineer and to Architect-Engineer simultaneously with submission of material to a commercial testing laboratory.
 5. Contractor shall forward a copy of transmittal letter to Resident Engineer simultaneously with submission to a commercial testing laboratory.
 6. Laboratory test reports shall be sent directly to Resident Engineer for appropriate action.

7. Laboratory reports shall list contract specification test requirements and a comparative list of the laboratory test results. When tests show that the material meets specification requirements, the laboratory shall so certify on test report.
 8. Laboratory test reports shall also include a recommendation for approval or disapproval of tested item.
- D. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.
- E. Approved samples will be kept on file by the Resident Engineer at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.
- F. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.
1. For each drawing required, submit one legible photographic paper or vellum reproducible.
 2. Reproducible shall be full size.
 3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
 4. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.

5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
7. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer under one cover.
- 1-10. Samples (except laboratory samples), shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to

Fellenzer Engineering LLP

22 Mulberry Street, Suite 2A

Middletown, NY 10940
- 1-11. At the time of transmittal to the Architect-Engineer, the Contractor shall also send a copy of the complete submittal directly to the Resident Engineer.
- 1-12. Samples (except laboratory samples) for approval shall be sent to Architect-Engineer, in care of Resident Engineer, VA Medical Center, 151 Knollcroft Road, Building 10

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SECTION 01 35 26
SAFETY REQUIREMENTS

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SECTION 01 35 26
SAFETY REQUIREMENTS

1.1 APPLICABLE PUBLICATIONS:

A. Latest publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

B. American Society of Safety Engineers (ASSE):

A10.1-2011.....Pre-Project & Pre-Task Safety and Health
Planning

A10.34-2012.....Protection of the Public on or Adjacent to
Construction Sites

A10.38-2013.....Basic Elements of an Employer's Program to
Provide a Safe and Healthful Work Environment
American National Standard Construction and
Demolition Operations

C. American Society for Testing and Materials (ASTM):

E84-2013.....Surface Burning Characteristics of Building
Materials

D. The Facilities Guidelines Institute (FGI):

FGI Guidelines-2010Guidelines for Design and Construction of
Healthcare Facilities

E. National Fire Protection Association (NFPA):

10-2013.....Standard for Portable Fire Extinguishers

30-2012.....Flammable and Combustible Liquids Code

51B-2014.....Standard for Fire Prevention During Welding,
Cutting and Other Hot Work

70-2014.....National Electrical Code

70B-2013.....Recommended Practice for Electrical Equipment
Maintenance

70E-2012Standard for Electrical Safety in the Workplace

99-2012.....Health Care Facilities Code

241-2013.....Standard for Safeguarding Construction,
Alteration, and Demolition Operations

F. The Joint Commission (TJC)

TJC ManualComprehensive Accreditation and Certification
Manual

G. U.S. Nuclear Regulatory Commission

10 CFR 20Standards for Protection Against Radiation

H. U.S. Occupational Safety and Health Administration (OSHA):

29 CFR 1904Reporting and Recording Injuries & Illnesses

29 CFR 1910Safety and Health Regulations for General
Industry

29 CFR 1926Safety and Health Regulations for Construction
Industry

CPL 2-0.124.....Multi-Employer Citation Policy

I. VHA Directive 2005-007

1.2 DEFINITIONS:

- A. OSHA "Competent Person" (CP). One who is capable of identifying existing and predictable hazards in the surroundings and working conditions which are unsanitary, hazardous or dangerous to employees, and who has the authorization to take prompt corrective measures to eliminate them (see 29 CFR 1926.32(f)).
- B. "Qualified Person" means one who, by possession of a recognized degree, certificate, or professional standing, or who by extensive knowledge, training and experience, has successfully demonstrated his ability to

solve or resolve problems relating to the subject matter, the work, or the project.

- C. High Visibility Accident. Any mishap which may generate publicity or high visibility.
- D. Medical Treatment. Treatment administered by a physician or by registered professional personnel under the standing orders of a physician. Medical treatment does not include first aid treatment even through provided by a physician or registered personnel.
- E. Recordable Injuries or Illnesses. Any work-related injury or illness that results in:
 - 1. Death, regardless of the time between the injury and death, or the length of the illness;
 - 2. Days away from work (any time lost after day of injury/illness onset);
 - 3. Restricted work;
 - 4. Transfer to another job;
 - 5. Medical treatment beyond first aid;
 - 6. Loss of consciousness; or
 - 7. A significant injury or illness diagnosed by a physician or other licensed health care professional, even if it did not result in (1) through (6) above.

1.3 REGULATORY REQUIREMENTS:

- A. In addition to the detailed requirements included in the provisions of this contract, comply with 29 CFR 1926, comply with 29 CFR 1910 as incorporated by reference within 29 CFR 1926, comply with ASSE A10.34, and all applicable [federal, state, and local] laws, ordinances, criteria, rules and regulations [_____]. Submit matters of interpretation of standards for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements govern except with specific approval and

acceptance by the Contracting Officer Representative or Government Designated Authority.

1.4 ACCIDENT PREVENTION PLAN (APP):

A. The APP (aka Construction Safety & Health Plan) shall interface with the Contractor's overall safety and health program. Include any portions of the Contractor's overall safety and health program referenced in the APP in the applicable APP element and ensure it is site-specific. The Government considers the Prime Contractor to be the "controlling authority" for all worksite safety and health of each subcontractor(s). Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working conditions for other crafts, and inspecting subcontractor operations to ensure that accident prevention responsibilities are being carried out.

B. The APP shall be prepared as follows:

1. Written in English by a qualified person who is employed by the Prime Contractor articulating the specific work and hazards pertaining to the contract (model language can be found in ASSE A10.33). Specifically articulating the safety requirements found within these VA contract safety specifications.
2. Address both the Prime Contractors and the subcontractors work operations.
3. State measures to be taken to control hazards associated with materials, services, or equipment provided by suppliers.
4. Address all the elements/sub-elements and in order as follows:
 - a. **SIGNATURE SHEET.** Title, signature, and phone number of the following:
 - 1) Plan preparer (Qualified Person such as corporate safety staff person or contracted Certified Safety Professional with construction safety experience);

- 2) Plan approver (company/corporate officers authorized to obligate the company);
- 3) Plan concurrence (e.g., Chief of Operations, Corporate Chief of Safety, Corporate Industrial Hygienist, project manager or superintendent, project safety professional). Provide concurrence of other applicable corporate and project personnel (Contractor).

b. BACKGROUND INFORMATION. List the following:

- 1) Contractor;
- 2) Contract number;
- 3) Project name;
- 4) Brief project description, description of work to be performed, and location; phases of work anticipated (these will require an AHA).

c. STATEMENT OF SAFETY AND HEALTH POLICY. Provide a copy of current corporate/company Safety and Health Policy Statement, detailing commitment to providing a safe and healthful workplace for all employees. The Contractor's written safety program goals, objectives, and accident experience goals for this contract should be provided.

d. RESPONSIBILITIES AND LINES OF AUTHORITIES. Provide the following:

- 1) A statement of the employer's ultimate responsibility for the implementation of his SOH program;
- 2) Identification and accountability of personnel responsible for safety at both corporate and project level. Contracts specifically requiring safety or industrial hygiene personnel shall include a copy of their resumes.
- 3) The names of Competent and/or Qualified Person(s) and proof of competency/qualification to meet specific OSHA Competent/Qualified Person(s) requirements must be attached.;

- 4) Requirements that no work shall be performed unless a designated competent person is present on the job site;
- 5) Requirements for pre-task Activity Hazard Analysis (AHAs);
- 6) Lines of authority;
- 7) Policies and procedures regarding noncompliance with safety requirements (to include disciplinary actions for violation of safety requirements) should be identified;

e. SUBCONTRACTORS AND SUPPLIERS. If applicable, provide procedures for coordinating SOH activities with other employers on the job site:

- 1) Identification of subcontractors and suppliers (if known);
- 2) Safety responsibilities of subcontractors and suppliers.

f. TRAINING.

- 1) Site-specific SOH orientation training at the time of initial hire or assignment to the project for every employee before working on the project site is required.
- 2) Mandatory training and certifications that are applicable to this project (e.g., explosive actuated tools, crane operator, rigger, crane signal person, fall protection, electrical lockout/NFPA 70E, machine/equipment lockout, confined space, etc...) and any requirements for periodic retraining/recertification are required.
- 3) Procedures for ongoing safety and health training for supervisors and employees shall be established to address changes in site hazards/conditions.
- 4) OSHA 30-hour training is required for all workers on site and the OSHA 30-hour training is required for Trade Competent Persons (CPs)

g. SAFETY AND HEALTH INSPECTIONS.

- 1) Specific assignment of responsibilities for a minimum daily job site safety and health inspection during periods of work activity: Who will conduct (e.g., "Site Safety and Health CP"), proof of inspector's training/qualifications, when inspections will be conducted, procedures for documentation, deficiency tracking system, and follow-up procedures.
- 2) Any external inspections/certifications that may be required (e.g., contracted CSP or CSHT)

h. ACCIDENT INVESTIGATION & REPORTING. The Contractor shall conduct mishap investigations of all OSHA Recordable Incidents. The APP shall include accident/incident investigation procedure & identify person(s) responsible to provide the following to Contracting Officer Representative or Government Designated Authority:

- 1) Exposure data (man-hours worked);
- 2) Accident investigations, reports, and logs.

i. PLANS (PROGRAMS, PROCEDURES) REQUIRED. Based on a risk assessment of contracted activities and on mandatory OSHA compliance programs, the Contractor shall address all applicable occupational risks in site-specific compliance and accident prevention plans. These Plans shall include but are not be limited to procedures for addressing the risks associates with the following:

- 1) Emergency response;
- 2) Contingency for severe weather;
- 3) Fire Prevention;
- 4) Medical Support;
- 5) Posting of emergency telephone numbers;
- 6) Prevention of alcohol and drug abuse;
- 7) Site sanitation (housekeeping, drinking water, toilets);

- 8) Night operations and lighting;
- 9) Hazard communication program;
- 10) Welding/Cutting "Hot" work;
- 11) Electrical Safe Work Practices (Electrical LOTO/NFPA 70E);
- 12) General Electrical Safety
- 13) Hazardous energy control (Machine LOTO);
- 14) Site-Specific Fall Protection & Prevention;
- 15) Excavation/trenching;
- 16) Asbestos abatement;
- 17) Lead abatement;
- 18) Crane Critical lift;
- 19) Respiratory protection;
- 20) Health hazard control program;
- 21) Radiation Safety Program;
- 22) Abrasive blasting;
- 23) Heat/Cold Stress Monitoring;
- 24) Crystalline Silica Monitoring (Assessment);
- 25) Demolition plan (to include engineering survey);
- 26) Formwork and shoring erection and removal;
- 27) PreCast Concrete.

C. Submit the APP to the Contracting Officer Representative or Government Designated Authority for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance. Work cannot proceed without an accepted APP.

- D. Once accepted by the Contracting Officer Representative or Government Designated Authority, the APP and attachments will be enforced as part of the contract. Disregarding the provisions of this contract or the accepted APP will be cause for stopping of work, at the discretion of the Contracting Officer, until the matter has been rectified.
- E. Once work begins, changes to the accepted APP shall be made with the knowledge and concurrence of the Contracting Officer Representative. Should any severe hazard exposure, i.e. imminent danger, become evident, stop work in the area, secure the area, and develop a plan to remove the exposure and control the hazard. Notify the Contracting Officer within 24 hours of discovery. Eliminate/remove the hazard. In the interim, take all necessary action to restore and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public (as defined by ASSE/SAFE A10.34) and the environment.

1.5 ACTIVITY HAZARD ANALYSES (AHAS):

- A. AHAs are also known as Job Hazard Analyses, Job Safety Analyses, and Activity Safety Analyses. Before beginning each work activity involving a type of work presenting hazards not experienced in previous project operations or where a new work crew or sub-contractor is to perform the work, the Contractor(s) performing that work activity shall prepare an AHA (Example electronic AHA forms can be found on the US Army Corps of Engineers web site)
- B. AHAs shall define the activities being performed and identify the work sequences, the specific anticipated hazards, site conditions, equipment, materials, and the control measures to be implemented to eliminate or reduce each hazard to an acceptable level of risk.
- C. Work shall not begin until the AHA for the work activity has been accepted by the Contracting Officer Representative or Government Designated Authority and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.
 - 1. The names of the Competent/Qualified Person(s) required for a particular activity (for example, excavations, scaffolding, fall protection, other activities as specified by OSHA and/or other State

and Local agencies) shall be identified and included in the AHA. Certification of their competency/qualification shall be submitted to the Government Designated Authority (GDA) for acceptance prior to the start of that work activity.

2. The AHA shall be reviewed and modified as necessary to address changing site conditions, operations, or change of competent/qualified person(s).
 - a. If more than one Competent/Qualified Person is used on the AHA activity, a list of names shall be submitted as an attachment to the AHA. Those listed must be Competent/Qualified for the type of work involved in the AHA and familiar with current site safety issues.
 - b. If a new Competent/Qualified Person (not on the original list) is added, the list shall be updated (an administrative action not requiring an updated AHA). The new person shall acknowledge in writing that he or she has reviewed the AHA and is familiar with current site safety issues.
3. Submit AHAs to the Contracting Officer Representative or Government Designated Authority for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES for review at least 15 calendar days prior to the start of each phase. Subsequent AHAs as shall be formatted as amendments to the APP. The analysis should be used during daily inspections to ensure the implementation and effectiveness of the activity's safety and health controls.
4. The AHA list will be reviewed periodically (at least monthly) at the Contractor supervisory safety meeting and updated as necessary when procedures, scheduling, or hazards change.
5. Develop the activity hazard analyses using the project schedule as the basis for the activities performed. All activities listed on the project schedule will require an AHA. The AHAs will be developed by the contractor, supplier, or subcontractor and provided to the prime contractor for review and approval and then submitted to the

Contracting Officer Representative or Government Designated
Authority.

1.6 PRECONSTRUCTION CONFERENCE:

- A. Contractor representatives who have a responsibility or significant role in implementation of the accident prevention program, as required by 29 CFR 1926.20(b)(1), on the project shall attend the preconstruction conference to gain a mutual understanding of its implementation. This includes the project superintendent, subcontractor superintendents, and any other assigned safety and health professionals.
- B. Discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that will be developed and implemented during the performance of the contract. This list of proposed AHAs will be reviewed at the conference and an agreement will be reached between the Contractor and the Contracting Officer's representative as to which phases will require an analysis. In addition, establish a schedule for the preparation, submittal, review, and acceptance of AHAs to preclude project delays.
- C. Deficiencies in the submitted APP will be brought to the attention of the Contractor within 14 days of submittal, and the Contractor shall revise the plan to correct deficiencies and re-submit it for acceptance. Do not begin work until there is an accepted APP.

1.7 "SITE SAFETY AND HEALTH OFFICER" (SSHO) AND "COMPETENT PERSON" (CP):

- A. The Prime Contractor shall designate a minimum of one SSHO at each project site that will be identified as the SSHO to administer the Contractor's safety program and government-accepted Accident Prevention Plan. Each subcontractor shall designate a minimum of one CP in compliance with 29 CFR 1926.20 (b)(2) that will be identified as a CP to administer their individual safety programs.
- B. Further, all specialized Competent Persons for the work crews will be supplied by the respective contractor as required by 29 CFR 1926 (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).

- C. These Competent Persons can have collateral duties as the subcontractor's superintendent and/or work crew lead persons as well as fill more than one specialized CP role (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).
- D. The SSHO or an equally-qualified Designated Representative/alternate will maintain a presence on the site during construction operations in accordance with FAR Clause 52.236-6: *Superintendence by the Contractor*. CPs will maintain presence during their construction activities in accordance with above mentioned clause. A listing of the designated SSHO and all known CPs shall be submitted prior to the start of work as part of the APP with the training documentation and/or AHA as listed in Section 1.8 below.
- E. The repeated presence of uncontrolled hazards during a contractor's work operations will result in the designated CP as being deemed incompetent and result in the required removal of the employee in accordance with FAR Clause 52.236-5: Material and Workmanship, Paragraph (c).

1.8 TRAINING:

- A. The designated Prime Contractor SSHO must meet the requirements of all applicable OSHA standards and be capable (through training, experience, and qualifications) of ensuring that the requirements of 29 CFR 1926.16 and other appropriate Federal, State and local requirements are met for the project. As a minimum the SSHO must have completed the OSHA 30-hour Construction Safety class and have five (5) years of construction industry safety experience or three (3) years if he/she possesses a Certified Safety Professional (CSP) or certified Construction Safety and Health Technician (CSHT) certification or have a safety and health degree from an accredited university or college.
- B. All designated CPs shall have completed the OSHA 30-hour Construction Safety course within the past 5 years.
- C. In addition to the OSHA 30 Hour Construction Safety Course, all CPs with high hazard work operations such as operations involving asbestos, electrical, cranes, demolition, work at heights/fall protection, fire

safety/life safety, ladder, rigging, scaffolds, and trenches/excavations shall have a specialized formal course in the hazard recognition & control associated with those high hazard work operations. Documented "repeat" deficiencies in the execution of safety requirements will require retaking the requisite formal course.

- D. All other construction workers shall have the OSHA 30-hour Construction Safety Outreach course and any necessary safety training to be able to identify hazards within their work environment.
- E. Submit training records associated with the above training requirements to the Contracting Officer Representative or Government Designated Authority for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance.
- F. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the SSHO or his/her designated representative. As a minimum, this briefing shall include information on the site-specific hazards, construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, emergency procedures, accident reporting etc... Documentation shall be provided to the Resident Engineer that individuals have undergone contractor's safety briefing.
- G. Ongoing safety training will be accomplished in the form of weekly documented safety meeting.

1.9 INSPECTIONS:

- A. The SSHO shall conduct frequent and regular safety inspections (daily) of the site and each of the subcontractors CPs shall conduct frequent and regular safety inspections (daily) of the their work operations as required by 29 CFR 1926.20(b)(2). Each week, the SSHO shall conduct a formal documented inspection of the entire construction areas with the subcontractors' "Trade Safety and Health CPs" present in their work areas. Coordinate with, and report findings and corrective actions Contracting Officer Representative or Government Designated Authority.

- B. A Certified Safety Professional (CSP) with specialized knowledge in construction safety or a certified Construction Safety and Health Technician (CSHT) shall randomly conduct a monthly site safety inspection. The CSP or CSHT can be a corporate safety professional or independently contracted. The CSP or CSHT will provide their certificate number on the required report for verification as necessary.
1. Results of the inspection will be documented with tracking of the identified hazards to abatement.
 2. The Contracting Officer Representative or Government Designated Authority will be notified immediately prior to start of the inspection and invited to accompany the inspection.
 3. Identified hazard and controls will be discussed to come to a mutual understanding to ensure abatement and prevent future reoccurrence.
 4. A report of the inspection findings with status of abatement will be provided to the Contracting Officer Representative or Government Designated Authority within one week of the onsite inspection.

1.10 ACCIDENTS, OSHA 300 LOGS, AND MAN-HOURS:

- A. Notify the Contracting Officer Representative or Government Designated Authority as soon as practical, but no more than four hours after any accident meeting the definition of OSHA Recordable Injuries or Illnesses or High Visibility Accidents, property damage equal to or greater than \$5,000, or any weight handling equipment accident. Within notification include contractor name; contract title; type of contract; name of activity, installation or location where accident occurred; date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of accident (to include type of construction equipment used, PPE used, etc.). Preserve the conditions and evidence on the accident site until the Contracting Officer Representative or Government Designated Authority determine whether a government investigation will be conducted.

- B. Conduct an accident investigation for recordable injuries and illnesses, for Medical Treatment defined in paragraph DEFINITIONS, and property damage accidents resulting in at least \$20,000 in damages, to establish the root cause(s) of the accident. Complete the VA Form 2162, and provide the report to the Contracting Officer Representative or Government Designated Authority within 5 calendar days of the accident. The Contracting Officer Representative or Government Designated Authority will provide copies of any required or special forms.
- C. A summation of all man-hours worked by the contractor and associated sub-contractors for each month will be reported to the Contracting Officer Representative or Government Designated Authority monthly.
- D. A summation of all OSHA recordable accidents experienced on site by the contractor and associated sub-contractors for each month will be provided to the Contracting Officer Representative or Government Designated Authority monthly. The contractor and associated sub-contractors' OSHA 300 logs will be made available to the Contracting Officer Representative or Government Designated Authority as requested.

1.11 PERSONAL PROTECTIVE EQUIPMENT (PPE):

- A. PPE is governed in all areas by the nature of the work the employee is performing. For example, specific PPE required for performing work on electrical equipment is identified in NFPA 70E, Standard for Electrical Safety in the Workplace.
- B. Mandatory PPE includes:
 - 1. Hard Hats - unless written authorization is given by the Contracting Officer Representative or Government Designated Authority in circumstances of work operations that have limited potential for falling object hazards such as during finishing work or minor remodeling. With authorization to relax the requirement of hard hats, if a worker becomes exposed to an overhead falling object hazard, then hard hats would be required in accordance with the OSHA regulations.
 - 2. Safety glasses - unless written authorization is given by Contracting Officer Representative or Government Designated

Authority appropriate safety glasses meeting the ANSI Z.87.1 standard must be worn by each person on site.

3. Appropriate Safety Shoes - based on the hazards present, safety shoes meeting the requirements of ASTM F2413-11 shall be worn by each person on site unless written authorization is given by the Contracting Officer Representative or Government Designated Authority.
4. Hearing protection - Use personal hearing protection at all times in designated noise hazardous areas or when performing noise hazardous tasks.

1.12 INFECTION CONTROL

- A. Exterior construction activities causing disturbance of soil or creates dust in some other manner must be controlled.
- B. An AHA associated with infection control will be performed by VA personnel in accordance with FGI Guidelines (i.e. Infection Control Risk Assessment (ICRA)). The ICRA procedure found on the American Society for Healthcare Engineering (ASHE) website will be utilized. Risk classifications of Class II or lower will require approval by the Contracting Officer Representative or Government Designated Authority before beginning any construction work. Risk classifications of Class III or higher will require a permit before beginning any construction work. Infection Control permits will be issued by the Project Engineer. The Infection Control Permits will be posted outside the appropriate construction area. More than one permit may be issued for a construction project if the work is located in separate areas requiring separate classes. The primary project scope area for this project is: Class II, however, work outside the primary project scope area may vary. The required infection control precautions with each class are as follows:

1.13 TUBERCULOSIS SCREENING

- A. Contractor shall provide written certification that all contract employees assigned to the work site have had a pre-placement tuberculin screening within 90 days prior to assignment to the worksite and been found have negative TB screening reactions. Contractors shall be required to show documentation of negative TB screening reactions for any additional workers who are added after the 90-day requirement before they will be allowed to work on the work site. NOTE: This can be the Center for Disease Control (CDC) and Prevention and two-step skin testing or a Food and Drug Administration (FDA)-approved blood test.
1. Contract employees manifesting positive screening reactions to the tuberculin shall be examined according to current CDC guidelines prior to working on VHA property.
 2. Subsequently, if the employee is found without evidence of active (infectious) pulmonary TB, a statement documenting examination by a physician shall be on file with the employer (construction contractor), noting that the employee with a positive tuberculin screening test is without evidence of active (infectious) pulmonary TB.
 3. If the employee is found with evidence of active (infectious) pulmonary TB, the employee shall require treatment with a subsequent statement to the fact on file with the employer before being allowed to return to work on VHA property.

1.14 FIRE SAFETY

- A. Fire Safety Plan: Establish and maintain a site-specific fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to Contracting Officer Representative or Government Designated Authority for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. This plan may be an element of the Accident Prevention Plan.

- B. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- C. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).
- D. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.
- E. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with Contracting Officer Representative or Government Designated Authority.
- F. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to Contracting Officer Representative or Government Designated Authority.
- G. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.
- H. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
- I. Standpipes: Install and extend standpipes up with each floor in accordance with 29 CFR 1926 and NFPA 241. Do not charge wet standpipes subject to freezing until weather protected.
- J. Sprinklers: Install, test and activate new automatic sprinklers prior to removing existing sprinklers.
- K. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with facility Safety Officer at least 24 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.
- L. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and

corrective actions weekly to Contracting Officer Representative or Government Designated Authority.

- M. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- N. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.
- R. If required, submit documentation to the COR or other Government Designated Authority that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.

1.15 ELECTRICAL

- A. All electrical work shall comply with NFPA 70 (NEC), NFPA 70B, NFPA 70E, 29 CFR Part 1910 Subpart J - General Environmental Controls, 29 CFR Part 1910 Subpart S - Electrical, and 29 CFR 1926 Subpart K in addition to other references required by contract.
- B. All qualified persons performing electrical work under this contract shall be licensed journeyman or master electricians. All apprentice electricians performing under this contract shall be deemed unqualified persons unless they are working under the immediate supervision of a licensed electrician or master electrician.
- C. All electrical work will be accomplished de-energized and in the Electrically Safe Work Condition (refer to NFPA 70E for Work Involving Electrical Hazards, including Exemptions to Work Permit). Any Contractor, subcontractor or temporary worker who fails to fully comply with this requirement is subject to immediate termination in accordance with FAR clause 52.236-5(c). Only in rare circumstance where achieving an electrically safe work condition prior to beginning work would increase or cause additional hazards, or is infeasible due to equipment design or operational limitations is energized work permitted. The Contracting Officer Representative or Government Designated Authority with approval of the Medical Center Director will make the

determination if the circumstances would meet the exception outlined above. An AHA specific to energized work activities will be developed, reviewed, and accepted prior to the start of that work.

1. Development of a Hazardous Electrical Energy Control Procedure is required prior to de-energization. A single Simple Lockout/Tagout Procedure for multiple work operations can only be used for work involving qualified person(s) de-energizing one set of conductors or circuit part source. Task specific Complex Lockout/Tagout Procedures are required at all other times.
 2. Verification of the absence of voltage after de-energization and lockout/tagout is considered "energized electrical work" (live work) under NFPA 70E, and shall only be performed by qualified persons wearing appropriate shock protective (voltage rated) gloves and arc rate personal protective clothing and equipment, using Underwriters Laboratories (UL) tested and appropriately rated contact electrical testing instruments or equipment appropriate for the environment in which they will be used.
 3. Personal Protective Equipment (PPE) and electrical testing instruments will be readily available for inspection by the The Contracting Officer Representative or Government Designated Authority.
- D.** Before beginning any electrical work, an Activity Hazard Analysis (AHA) will be conducted to include Shock Hazard and Arc Flash Hazard analyses (NFPA Tables can be used only as a last alternative and it is strongly suggested a full Arc Flash Hazard Analyses be conducted). Work shall not begin until the AHA for the work activity has been accepted by the Contracting Officer Representative or Government Designated Authority and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.
- E.** Ground-fault circuit interrupters. All 120-volt, single-phase 15- and 20-ampere receptacle outlets on construction sites shall have approved ground-fault circuit interrupters for personnel protection. "Assured Equipment Grounding Conductor Program" only is not allowed.

1.16 FALL PROTECTION

- A. The fall protection (FP) threshold height requirement is 6 ft (1.8 m) for ALL WORK, unless specified differently or the OSHA 29 CFR 1926 requirements are more stringent, to include steel erection activities, systems-engineered activities (prefabricated) metal buildings, residential (wood) construction and scaffolding work.
1. The use of a Safety Monitoring System (SMS) as a fall protection method is prohibited.
 2. The use of Controlled Access Zone (CAZ) as a fall protection method is prohibited.
 3. A Warning Line System (WLS) may ONLY be used on floors or flat or low-sloped roofs (between 0 - 18.4 degrees or 4:12 slope) and shall be erected around all sides of the work area (See 29 CFR 1926.502(f) for construction of WLS requirements). Working within the WLS does not require FP. No worker shall be allowed in the area between the roof or floor edge and the WLS without FP. FP is required when working outside the WLS.
 4. Fall protection while using a ladder will be governed by the OSHA requirements.

1.17 SCAFFOLDS AND OTHER WORK PLATFORMS

- A. All scaffolds and other work platforms construction activities shall comply with 29 CFR 1926 Subpart L.
- B. The fall protection (FP) threshold height requirement is 6 ft (1.8 m) as stated in Section 1.16.
- C. The following hierarchy and prohibitions shall be followed in selecting appropriate work platforms.
1. Scaffolds, platforms, or temporary floors shall be provided for all work except that can be performed safely from the ground or similar footing.
 2. Ladders less than 20 feet may be used as work platforms only when use of small hand tools or handling of light material is involved.

3. Ladder jacks, lean-to, and prop-scaffolds are prohibited.
 4. Emergency descent devices shall not be used as working platforms.
- D. Contractors shall use a scaffold tagging system in which all scaffolds are tagged by the Competent Person. Tags shall be color-coded: green indicates the scaffold has been inspected and is safe to use; red indicates the scaffold is unsafe to use. Tags shall be readily visible, made of materials that will withstand the environment in which they are used, be legible and shall include:
1. The Competent Person's name and signature;
 2. Dates of initial and last inspections.
- E. Mast Climbing work platforms: When access ladders, including masts designed as ladders, exceed 20 ft (6 m) in height, positive fall protection shall be used.

1.18 EXCAVATION AND TRENCHES

- A. All excavation and trenching work shall comply with 29 CFR 1926 Subpart P.
- B. All excavations and trenches 5 feet in depth or greater shall require a written trenching and excavation permit (NOTE - some States and other local jurisdictions require separate state/jurisdiction-issued excavation permits). The permit shall be completed and provided to the Project Manager and/or other Government Designated Authority prior to commencing work for the day. At the end of the day, the permit shall be closed out and provided to the Project Manager and/or other Government Designated Authority. The permit shall be maintained onsite and include the following:
1. Determination of soil classification
 2. Indication that utilities have been located and identified. If utilities could not be located after all reasonable attempt, then excavating operations will proceed cautiously.
 3. Indication of selected excavation protective system.

4. Indication that the spoil pile will be stored at least 2 feet from the edge of the excavation and safe access provided within 25 feet of the workers.
 5. Indication of assessment for a potential toxic, explosive, or oxygen deficient atmosphere.
- C. If not using an engineered protective system such as a trench box, shielding, shoring, or other Professional Engineer designed system and using a sloping or benching system, soil classification cannot be Solid Rock or Type A. All soil will be classified as Type B or Type C and sloped or benched in accordance with Appendix B of 29 CFR 1926.

1.19 CRANES

- A. All crane work shall comply with 29 CFR 1926 Subpart CC.
- B. Prior to operating a crane, the operator must be licensed, qualified or certified to operate the crane. Thus, all the provisions contained with Subpart CC are effective and there is no "Phase In" date of November 10, 2014.
- C. A detailed lift permit shall be submitted 14 days prior to the scheduled lift complete with route for truck carrying load, crane load analysis, siting of crane and path of swing. The lift will not be allowed without approval of this document.
- D. Crane operators shall not carry loads
1. over the general public or VAMC personnel
 2. over any occupied building unless
 - a. the top two floors are vacated
 - b. or overhead protection with a design live load of 300 psf is provided

1.20 CONTROL OF HAZARDOUS ENERGY (LOCKOUT/TAGOUT)

- A. All installation, maintenance, and servicing of equipment or machinery shall comply with 29 CFR 1910.147 except for specifically referenced operations in 29 CFR 1926 such as concrete & masonry equipment [1926.702(j)], heavy machinery & equipment [1926.600(a)(3)(i)], and

process safety management of highly hazardous chemicals (1926.64).
Control of hazardous electrical energy during the installation,
maintenance, or servicing of electrical equipment shall comply with
Section 1.15 to include NFPA 70E and other VA specific requirements
discussed in the section.

1.21 CONFINED SPACE ENTRY

- A. All confined space entry shall comply with 29 CFR 1910.146 except for specifically referenced operations in 29 CFR 1926 such as excavations/trenches [1926.651(g)].
- B. A site-specific Confined Space Entry Plan (including permitting process) shall be developed and submitted to the Project Manager and/or other Government Designated Authority.

1.22 WELDING AND CUTTING

As specified in section 1.14, Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with Resident Engineer and/or other Government Designated Authority. Obtain permits from Resident Engineer and/or other Government Designated Authority at least 24 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.

1.23 LADDERS

- A. All Ladder use shall comply with 29 CFR 1926 Subpart X.
- B. All portable ladders shall be of sufficient length and shall be placed so that workers will not stretch or assume a hazardous position.
- C. Manufacturer safety labels shall be in place on ladders
- D. Step Ladders shall not be used in the closed position
- E. Top steps or cap of step ladders shall not be used as a step
- F. Portable ladders, used as temporary access, shall extend at least 3 ft (0.9 m) above the upper landing surface.

1. When a 3 ft (0.9-m) extension is not possible, a grasping device (such as a grab rail) shall be provided to assist workers in mounting and dismounting the ladder.
2. In no case shall the length of the ladder be such that ladder deflection under a load would, by itself, cause the ladder to slip from its support.

G. Ladders shall be inspected for visible defects on a daily basis and after any occurrence that could affect their safe use. Broken or damaged ladders shall be immediately tagged "DO NOT USE," or with similar wording, and withdrawn from service until restored to a condition meeting their original design.

1.24 FLOOR & WALL OPENINGS

- A. All floor and wall openings shall comply with 29 CFR 1926 Subpart M.
- B. Floor and roof holes/openings are any that measure over 2 in (51 mm) in any direction of a walking/working surface which persons may trip or fall into or where objects may fall to the level below. See 21.F for covering and labeling requirements. Skylights located in floors or roofs are considered floor or roof hole/openings.
- C. All floor, roof openings or hole into which a person can accidentally walk or fall through shall be guarded either by a railing system with toeboards along all exposed sides or a load-bearing cover. When the cover is not in place, the opening or hole shall be protected by a removable guardrail system or shall be attended when the guarding system has been removed, or other fall protection system.
 1. Covers shall be capable of supporting, without failure, at least twice the weight of the worker, equipment and material combined.
 2. Covers shall be secured when installed, clearly marked with the word "HOLE", "COVER" or "Danger, Roof Opening-Do Not Remove" or color-coded or equivalent methods (e.g., red or orange "X"). Workers must be made aware of the meaning for color coding and equivalent methods.

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3. Roofing material, such as roofing membrane, insulation or felts, covering or partly covering openings or holes, shall be immediately cut out. No hole or opening shall be left unattended unless covered.
4. Non-load-bearing skylights shall be guarded by a load-bearing skylight screen, cover, or railing system along all exposed sides.
5. Workers are prohibited from standing/walking on skylights.

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SECTION 01 42 19
REFERENCE STANDARDS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)

- A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to - GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.
- B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)

The specifications and standards cited in this solicitation can be examined at the following location:

DEPARTMENT OF VETERANS AFFAIRS
Office of Construction & Facilities Management
Facilities Quality Service (00CFM1A)
425 Eye Street N.W, (sixth floor)
Washington, DC 20001
Telephone Numbers: (202) 632-5249 or (202) 632-5178
Between 9:00 AM - 3:00 PM

1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)

The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

AA	Aluminum Association Inc. http://www.aluminum.org
AABC	Associated Air Balance Council http://www.aabchq.com
AAMA	American Architectural Manufacturer's Association http://www.aamanet.org
AAN	American Nursery and Landscape Association http://www.anla.org
AASHTO	American Association of State Highway and Transportation Officials http://www.aashto.org
AATCC	American Association of Textile Chemists and Colorists http://www.aatcc.org
ACGIH	American Conference of Governmental Industrial Hygienists http://www.acgih.org
ACI	American Concrete Institute http://www.aci-int.net
ACPA	American Concrete Pipe Association http://www.concrete-pipe.org
ACPPA	American Concrete Pressure Pipe Association http://www.acppa.org
ADC	Air Diffusion Council http://flexibleduct.org
AGA	American Gas Association http://www.aga.org

AGC Associated General Contractors of America
<http://www.agc.org>

AGMA American Gear Manufacturers Association, Inc.
<http://www.agma.org>

AHAM Association of Home Appliance Manufacturers
<http://www.aham.org>

AIA American Institute of Architects
<http://www.aia.org>

AISC American Institute of Steel Construction
<http://www.aisc.org>

AISI American Iron and Steel Institute
<http://www.steel.org>

AITC American Institute of Timber Construction
<http://www.aitc-glulam.org>

AMCA Air Movement and Control Association, Inc.
<http://www.amca.org>

ANLA American Nursery & Landscape Association
<http://www.anla.org>

ANSI American National Standards Institute, Inc.
<http://www.ansi.org>

APA The Engineered Wood Association
<http://www.apawood.org>

ARI Air-Conditioning and Refrigeration Institute
<http://www.ari.org>

ASAE American Society of Agricultural Engineers
<http://www.asae.org>

ASCE American Society of Civil Engineers
<http://www.asce.org>

ASHRAE	American Society of Heating, Refrigerating, and Air-Conditioning Engineers http://www.ashrae.org
ASME	American Society of Mechanical Engineers http://www.asme.org
ASSE	American Society of Sanitary Engineering http://www.asse-plumbing.org
ASTM	American Society for Testing and Materials http://www.astm.org
AWI	Architectural Woodwork Institute http://www.awinet.org
AWS	American Welding Society http://www.aws.org
AWWA	American Water Works Association http://www.awwa.org
BHMA	Builders Hardware Manufacturers Association http://www.buildershardware.com
BIA	Brick Institute of America http://www.bia.org
CAGI	Compressed Air and Gas Institute http://www.cagi.org
CGA	Compressed Gas Association, Inc. http://www.cganet.com
CI	The Chlorine Institute, Inc. http://www.chlorineinstitute.org
CISCA	Ceilings and Interior Systems Construction Association http://www.cisca.org
CISPI	Cast Iron Soil Pipe Institute http://www.cispi.org

CLFMI	Chain Link Fence Manufacturers Institute http://www.chainlinkinfo.org
CPMB	Concrete Plant Manufacturers Bureau http://www.cpmb.org
CRA	California Redwood Association http://www.calredwood.org
CRSI	Concrete Reinforcing Steel Institute http://www.crsi.org
CTI	Cooling Technology Institute http://www.cti.org
DHI	Door and Hardware Institute http://www.dhi.org
EGSA	Electrical Generating Systems Association http://www.egsa.org
EEI	Edison Electric Institute http://www.eei.org
EPA	Environmental Protection Agency http://www.epa.gov
ETL	ETL Testing Laboratories, Inc. http://www.etl.com
FAA	Federal Aviation Administration http://www.faa.gov
FCC	Federal Communications Commission http://www.fcc.gov
FPS	The Forest Products Society http://www.forestprod.org
GANA	Glass Association of North America http://www.cssinfo.com/info/gana.html/
FM	Factory Mutual Insurance http://www.fmglobal.com

GA	Gypsum Association http://www.gypsum.org
GSA	General Services Administration http://www.gsa.gov
HI	Hydraulic Institute http://www.pumps.org
HPVA	Hardwood Plywood & Veneer Association http://www.hpva.org
ICBO	International Conference of Building Officials http://www.icbo.org
ICEA	Insulated Cable Engineers Association Inc. http://www.icea.net
\ICAC	Institute of Clean Air Companies http://www.icac.com
IEEE	Institute of Electrical and Electronics Engineers http://www.ieee.org/
IMSA	International Municipal Signal Association http://www.imsasafety.org
IPCEA	Insulated Power Cable Engineers Association
NBMA	Metal Buildings Manufacturers Association http://www.mbma.com
MSS	Manufacturers Standardization Society of the Valve and Fittings Industry Inc. http://www.mss-hq.com
NAAMM	National Association of Architectural Metal Manufacturers http://www.naamm.org
NAPHCC	Plumbing-Heating-Cooling Contractors Association http://www.phccweb.org.org
NBS	National Bureau of Standards See - NIST

NBBPVI National Board of Boiler and Pressure Vessel Inspectors
<http://www.nationboard.org>

NEC National Electric Code
 See - NFPA National Fire Protection Association

NEMA National Electrical Manufacturers Association
<http://www.nema.org>

NFPA National Fire Protection Association
<http://www.nfpa.org>

NHLA National Hardwood Lumber Association
<http://www.natlhardwood.org>

NIH National Institute of Health
<http://www.nih.gov>

NIST National Institute of Standards and Technology
<http://www.nist.gov>

NLMA Northeastern Lumber Manufacturers Association, Inc.
<http://www.nelma.org>

NPA National Particleboard Association
 18928 Premiere Court
 Gaithersburg, MD 20879
 (301) 670-0604

NSF National Sanitation Foundation
<http://www.nsf.org>

NWDA Window and Door Manufacturers Association
<http://www.nwwda.org>

OSHA Occupational Safety and Health Administration
 Department of Labor
<http://www.osha.gov>

PCA Portland Cement Association
<http://www.portcement.org>

PCI Precast Prestressed Concrete Institute
<http://www.pci.org>

PPI The Plastic Pipe Institute
<http://www.plasticpipe.org>

PEI Porcelain Enamel Institute, Inc.
<http://www.porcelainenamel.com>

PTI Post-Tensioning Institute
<http://www.post-tensioning.org>

RFCI The Resilient Floor Covering Institute
<http://www.rfci.com>

RIS Redwood Inspection Service
See - CRA

RMA Rubber Manufacturers Association, Inc.
<http://www.rma.org>

SCMA Southern Cypress Manufacturers Association
<http://www.cypressinfo.org>

SDI Steel Door Institute
<http://www.steeldoor.org>

IGMA Insulating Glass Manufacturers Alliance
<http://www.igmaonline.org>

SJI Steel Joist Institute
<http://www.steeljoist.org>

SMACNA Sheet Metal and Air-Conditioning Contractors
National Association, Inc.
<http://www.smacna.org>

SSPC The Society for Protective Coatings
<http://www.sspc.org>

STI Steel Tank Institute
<http://www.steeltank.com>

SWI Steel Window Institute
<http://www.steelwindows.com>

TCA Tile Council of America, Inc.
<http://www.tileusa.com>

TEMA Tubular Exchange Manufacturers Association
<http://www.tema.org>

TPI Truss Plate Institute, Inc.
583 D'Onofrio Drive; Suite 200
Madison, WI 53719
(608) 833-5900

UBC The Uniform Building Code
See ICBO

UL Underwriters' Laboratories Incorporated
<http://www.ul.com>

ULC Underwriters' Laboratories of Canada
<http://www.ulc.ca>

WCLIB West Coast Lumber Inspection Bureau
6980 SW Varns Road, P.O. Box 23145
Portland, OR 97223
(503) 639-0651

WRCLA Western Red Cedar Lumber Association
P.O. Box 120786
New Brighton, MN 55112
(612) 633-4334

WWPA Western Wood Products Association
<http://www.wwpa.org>

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SECTION 01 45 29
TESTING LABORATORY SERVICES

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained by the Contractor.

1.2 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
- T27-11.....Standard Method of Test for Sieve Analysis of
Fine and Coarse Aggregates
- T96-02 (R2006).....Standard Method of Test for Resistance to
Degradation of Small-Size Coarse Aggregate by
Abrasion and Impact in the Los Angeles Machine
- T99-10.....Standard Method of Test for Moisture-Density
Relations of Soils Using a 2.5 Kg (5.5 lb.)
Rammer and a 305 mm (12 in.) Drop
- T104-99 (R2007).....Standard Method of Test for Soundness of
Aggregate by Use of Sodium Sulfate or Magnesium
Sulfate
- T180-10.....Standard Method of Test for Moisture-Density
Relations of Soils using a 4.54 kg (10 lb.)
Rammer and a 457 mm (18 in.) Drop
- T191-02(R2006).....Standard Method of Test for Density of Soil In-
Place by the Sand-Cone Method
- C. American Concrete Institute (ACI):
- 506.4R-94 (R2004).....Guide for the Evaluation of Shotcrete
- D. American Society for Testing and Materials (ASTM):
- A325-10.....Standard Specification for Structural Bolts,
Steel, Heat Treated, 120/105 ksi Minimum
Tensile Strength

A370-12.....Standard Test Methods and Definitions for
Mechanical Testing of Steel Products

A416/A416M-10.....Standard Specification for Steel Strand,
Uncoated Seven-Wire for Prestressed Concrete

A490-12.....Standard Specification for Heat Treated Steel
Structural Bolts, 150 ksi Minimum Tensile
Strength

C31/C31M-10.....Standard Practice for Making and Curing
Concrete Test Specimens in the Field

C33/C33M-11a.....Standard Specification for Concrete Aggregates

C39/C39M-12.....Standard Test Method for Compressive Strength
of Cylindrical Concrete Specimens

C109/C109M-11b.....Standard Test Method for Compressive Strength
of Hydraulic Cement Mortars

C136-06.....Standard Test Method for Sieve Analysis of Fine
and Coarse Aggregates

C138/C138M-10b.....Standard Test Method for Density (Unit Weight),
Yield, and Air Content (Gravimetric) of
Concrete

C140-12.....Standard Test Methods for Sampling and Testing
Concrete Masonry Units and Related Units

C143/C143M-10a.....Standard Test Method for Slump of Hydraulic
Cement Concrete

C172/C172M-10.....Standard Practice for Sampling Freshly Mixed
Concrete

C173/C173M-10b.....Standard Test Method for Air Content of freshly
Mixed Concrete by the Volumetric Method

C330/C330M-09.....Standard Specification for Lightweight
Aggregates for Structural Concrete

C567/C567M-11.....Standard Test Method for Density Structural
Lightweight Concrete

C780-11.....Standard Test Method for Pre-construction and
Construction Evaluation of Mortars for Plain
and Reinforced Unit Masonry

C1019-11.....Standard Test Method for Sampling and Testing
Grout

C1064/C1064M-11.....Standard Test Method for Temperature of Freshly
Mixed Portland Cement Concrete

C1077-11c.....Standard Practice for Agencies Testing Concrete
and Concrete Aggregates for Use in Construction
and Criteria for Testing Agency Evaluation

C1314-11a.....Standard Test Method for Compressive Strength
of Masonry Prisms

D422-63(2007).....Standard Test Method for Particle-Size Analysis
of Soils

D698-07e1.....Standard Test Methods for Laboratory Compaction
Characteristics of Soil Using Standard Effort

D1140-00(2006).....Standard Test Methods for Amount of Material in
Soils Finer than No. 200 Sieve

D1143/D1143M-07e1.....Standard Test Methods for Deep Foundations
Under Static Axial Compressive Load

D1188-07e1.....Standard Test Method for Bulk Specific Gravity
and Density of Compacted Bituminous Mixtures
Using Coated Samples

D1556-07.....Standard Test Method for Density and Unit
Weight of Soil in Place by the Sand-Cone Method

D1557-09.....Standard Test Methods for Laboratory Compaction
Characteristics of Soil Using Modified Effort
(56,000ft lbf/ft³ (2,700 KNm/m³))

D2166-06.....Standard Test Method for Unconfined Compressive
Strength of Cohesive Soil

D2167-08).....Standard Test Method for Density and Unit
Weight of Soil in Place by the Rubber Balloon
Method

D2216-10.....Standard Test Methods for Laboratory
Determination of Water (Moisture) Content of
Soil and Rock by Mass

D2974-07a.....Standard Test Methods for Moisture, Ash, and
Organic Matter of Peat and Other Organic Soils

D3666-11.....Standard Specification for Minimum Requirements
for Agencies Testing and Inspecting Road and
Paving Materials

D3740-11.....Standard Practice for Minimum Requirements for
Agencies Engaged in Testing and/or Inspection
of Soil and Rock as used in Engineering Design
and Construction

D6938-10.....Standard Test Method for In-Place Density and
Water Content of Soil and Soil-Aggregate by
Nuclear Methods (Shallow Depth)

E94-04(2010).....Standard Guide for Radiographic Examination

E164-08.....Standard Practice for Contact Ultrasonic
Testing of Weldments

E329-11c.....Standard Specification for Agencies Engaged in
Construction Inspection, Testing, or Special
Inspection

E543-09.....Standard Specification for Agencies Performing
Non-Destructive Testing

E605-93(R2011).....Standard Test Methods for Thickness and Density
of Sprayed Fire Resistive Material (SFRM)
Applied to Structural Members

E709-08.....Standard Guide for Magnetic Particle
Examination

E1155-96(R2008).....Determining FF Floor Flatness and FL Floor
Levelness Numbers

E. American Welding Society (AWS):

D1.D1.1M-10.....Structural Welding Code-Steel

1.3 REQUIREMENTS:

A. Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority and will be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation must include the appropriate ASTM standards (i.e.; E329, C1077, D3666, D3740, A880, E543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the "Corporate Office."

- B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by Resident Engineer. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of Resident Engineer to such failure.
- C. Written Reports: Testing laboratory shall submit test reports to Resident Engineer, Contractor, unless other arrangements are agreed to in writing by the Resident Engineer. Submit reports of tests that fail to meet construction contract requirements on colored paper.
- D. Verbal Reports: Give verbal notification to Resident Engineer immediately of any irregularity.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 EARTHWORK:

- A. General: The Testing Laboratory shall provide qualified personnel, materials, equipment, and transportation as required to perform the services identified/required herein, within the agreed to schedule and/or time frame. The work to be performed shall be as identified herein and shall include but not be limited to the following:
 - 1. Observe fill and subgrades during proof-rolling to evaluate suitability of surface material to receive fill or base course. Provide recommendations to the Resident Engineer regarding suitability or unsuitability of areas where proof-rolling was observed. Where unsuitable results are observed, witness excavation of unsuitable material and recommend to Resident Engineer extent of removal and replacement of unsuitable materials and observe proof-rolling of replaced areas until satisfactory results are obtained.
 - 2. Provide part time observation of fill placement and compaction and field density testing in building areas and provide part time observation of fill placement and compaction and field density testing in pavement areas to verify that earthwork compaction obtained is in accordance with contract documents.
 - 3. Provide supervised geotechnical technician to inspect excavation, subsurface preparation, and backfill for structural fill.
- B. Testing Compaction:

1. Determine maximum density and optimum moisture content for each type of fill, backfill and subgrade material used, in compliance with ASTM D1557.
2. Make field density tests in accordance with the primary testing method following ASTM D6938 wherever possible. Field density tests utilizing ASTM D1556 shall be utilized on a case by case basis only if there are problems with the validity of the results from the primary method due to specific site field conditions. Should the testing laboratory propose these alternative methods, they should provide satisfactory explanation to the Resident Engineer before the tests are conducted.
 - a. Building Slab Subgrade: At least one test of subgrade for every 185 m² (2000 square feet) of building slab, but in no case fewer than three tests. In each compacted fill layer, perform one test for every 185 m² (2000 square feet) of overlaying building slab, but in no case fewer than three tests.
 - b. Foundation Wall Backfill: One test per 30 m (100 feet) of each layer of compacted fill but in no case fewer than two tests.
 - c. Pavement Subgrade: One test for each 335 m² (400 square yards), but in no case fewer than two tests.
 - d. Curb, Gutter, and Sidewalk: One test for each 90 m (300 feet), but in no case fewer than two tests.
 - e. Trenches: One test at maximum 30 m (100 foot) intervals per 1200 mm (4 foot) of vertical lift and at changes in required density, but in no case fewer than two tests.
 - f. Footing Subgrade: At least one test for each layer of soil on which footings will be placed. Subsequent verification and approval of each footing subgrade may be based on a visual comparison of each subgrade with related tested subgrade when acceptable to Resident Engineer. In each compacted fill layer below wall footings, perform one field density test for every 30 m (100 feet) of wall. Verify subgrade is level, all loose or disturbed soils have been removed, and correlate actual soil conditions observed with those indicated by test borings.

- C. Fill and Backfill Material Gradation: One test per 50 cubic yards stockpiled or in-place source material. Gradation of fill and backfill material shall be determined in accordance with ASTM C136.
- D. Testing for Footing Bearing Capacity: Evaluate if suitable bearing capacity material is encountered in footing subgrade.
- E. Testing Materials: Test suitability of on-site and off-site borrow as directed by Resident Engineer.

3.2 FOUNDATION PILES: (NOT USED)

3.3 FOUNDATION CAISSONS: (NOT USED)

3.4 LANDSCAPING:

- A. Test topsoil for organic materials, pH, phosphate, potash content, and gradation of particles.
 - 1. Test for organic material by using ASTM D2974.
 - 2. Determine percent of silt, sand, clay, and foreign materials such as rock, roots, and vegetation.
- B. Submit laboratory test report of topsoil to Resident Engineer.

3.5 ASPHALT CONCRETE PAVING:

- A. Aggregate Base Course:
 - 1. Determine maximum density and optimum moisture content for aggregate base material in accordance with ASTM D1557, Method D.
 - 2. Make a minimum of three field density tests on each day's final compaction on each aggregate course in accordance with ASTM D1556.
 - 3. Sample and test aggregate as necessary to insure compliance with specification requirements for gradation, wear, and soundness as specified in the applicable state highway standards and specifications.
- B. Asphalt Concrete:
 - 1. Aggregate: Sample and test aggregates in stock pile and hot-bins as necessary to insure compliance with specification requirements for gradation (AASHTO T27), wear (AASHTO T96), and soundness (AASHTO T104).
 - 2. Temperature: Check temperature of each load of asphalt concrete at mixing plant and at site of paving operation.
 - 3. Density: Make a minimum of two field density tests in accordance with ASTM D1188 of asphalt base and surface course for each day's paving operation.

3.6 SITE WORK CONCRETE:

Test site work concrete including materials for concrete as required in Article CONCRETE of this section.

3.7 POST-TENSIONING OF CONCRETE: (NOT USED)

3.8 CONCRETE:

A. Batch Plant Inspection and Materials Testing:

1. Perform continuous batch plant inspection until concrete quality is established to satisfaction of Resident Engineer with concurrence of Contracting Officer and perform periodic inspections thereafter as determined by Resident Engineer.
2. Periodically inspect and test batch proportioning equipment for accuracy and report deficiencies to Resident Engineer.
3. Sample and test mix ingredients as necessary to insure compliance with specifications.
4. Sample and test aggregates daily and as necessary for moisture content. Test the dry rodded weight of the coarse aggregate whenever a sieve analysis is made, and when it appears there has been a change in the aggregate.
5. Certify, in duplicate, ingredients and proportions and amounts of ingredients in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initialing or stamping thereon) on delivery slips (duplicate) that ingredients in truck-load mixes conform to proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes.

B. Field Inspection and Materials Testing:

1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads are to be removed from the site at the Contractor's expense. Any rejected concrete that is placed will be subject to removal.

3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 40 m³ (50 cubic yards) or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. After good concrete quality control has been established and maintained as determined by Resident Engineer make three cylinders for each 80 m³ (100 cubic yards) or less of each concrete type, and at least three cylinders from any one day's pour for each concrete type. Label each cylinder with an identification number. Resident Engineer may require additional cylinders to be molded and cured under job conditions.
4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped concrete at the hopper and at the discharge end of the hose at the beginning of each day's pumping operations to determine change in slump.
5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 20 m³ (25 cubic yards) thereafter each day. For concrete not required to be air-entrained, test every 80 m³ (100 cubic yards) at random. For pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.
7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete and ASTM C567 for lightweight concrete. Test the first truck and each time cylinders are made.
8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
9. Verify that specified mixing has been accomplished.
10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
 - a. When ambient air temperature falls below 4.4 degrees C (40 degrees F), record maximum and minimum air temperatures in each 24 hour period; record air temperature inside protective

- enclosure; record minimum temperature of surface of hardened concrete.
- b. When ambient air temperature rises above 29.4 degrees C (85 degrees F), record maximum and minimum air temperature in each 24 hour period; record minimum relative humidity; record maximum wind velocity; record maximum temperature of surface of hardened concrete.
11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations.
12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.
13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.
15. Observe preparations for placement of concrete:
- a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.
- b. Inspect preparation of construction, expansion, and isolation joints.
16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.
17. Observe concrete mixing:
- a. Monitor and record amount of water added at project site.
- b. Observe minimum and maximum mixing times.
18. Measure concrete flatwork for levelness and flatness as follows:
- a. Perform Floor Tolerance Measurements F_F and F_L in accordance with ASTM E1155. Calculate the actual overall F- numbers using the inferior/superior area method.
- b. Perform all floor tolerance measurements within 48 hours after slab installation and prior to removal of shoring and formwork.
- c. Provide the Contractor and the Resident Engineer with the results of all profile tests, including a running tabulation of the

overall F_F and F_L values for all slabs installed to date, within 72 hours after each slab installation.

19. Other inspections:

- a. Grouting under base plates.
- b. Grouting anchor bolts and reinforcing steel in hardened concrete.

C. Laboratory Tests of Field Samples:

1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as directed by Resident Engineer. Compile laboratory test reports as follows: Compressive strength test shall be result of one cylinder, except when one cylinder shows evidence of improper sampling, molding or testing, in which case it shall be discarded and strength of spare cylinder shall be used.
2. Make weight tests of hardened lightweight structural concrete in accordance with ASTM C567.
3. Furnish certified compression test reports (duplicate) to Resident Engineer. In test report, indicate the following information:
 - a. Cylinder identification number and date cast.
 - b. Specific location at which test samples were taken.
 - c. Type of concrete, slump, and percent air.
 - d. Compressive strength of concrete in MPa (psi).
 - e. Weight of lightweight structural concrete in kg/m^3 (pounds per cubic feet).
 - f. Weather conditions during placing.
 - g. Temperature of concrete in each test cylinder when test cylinder was molded.
 - h. Maximum and minimum ambient temperature during placing.
 - i. Ambient temperature when concrete sample in test cylinder was taken.
 - j. Date delivered to laboratory and date tested.

3.9 REINFORCEMENT:

- A. Review mill test reports furnished by Contractor.
- B. Make one tensile and one bend test in accordance with ASTM A370 from each pair of samples obtained.

- C. Written report shall include, in addition to test results, heat number, manufacturer, type and grade of steel, and bar size.
- D. Perform tension tests of mechanical and welded splices in accordance with ASTM A370.

3.10 SHOTCRETE: (NOT USED)

3.11 PRESTRESSED CONCRETE: (NOT USED)

- A. Inspection at Plant: Forms, placement and concrete cover of reinforcing steel and tendons, placement and finishing of concrete, and tensioning of tendons.
- B. Concrete Testing: Test concrete including materials for concrete required in Article, CONCRETE of this section, except make two test cylinders for each day's production of each strength of concrete produced.
- C. Test tendons for conformance with ASTM A416 and furnish report to Resident Engineer.
- D. Inspect members to insure that specification requirements for curing and finishes have been met.

3.12 ARCHITECTURAL PRECAST CONCRETE:

- A. Inspection at Plant: Forms, placement of reinforcing steel, concrete cover, and placement and finishing of concrete.
- B. Concrete Testing: Test concrete including materials for concrete as required in Article CONCRETE of this section, except make two test cylinders for each day's production of each strength of concrete produced.
- C. Inspect members to insure specification requirements for curing and finishes have been met.

3.13 MASONRY:

- A. Mortar Tests:
 - 1. Laboratory compressive strength test:
 - a. Comply with ASTM C780.
 - b. Obtain samples during or immediately after discharge from batch mixer.
 - c. Furnish molds with 50 mm (2 inch), 3 compartment gang cube.
 - d. Test one sample at 7 days and 2 samples at 28 days.
 - 2. Two tests during first week of operation; one test per week after initial test until masonry completion.

B. Grout Tests:

1. Laboratory compressive strength test:
 - a. Comply with ASTM C1019.
 - b. Test one sample at 7 days and 2 samples at 28 days.
 - c. Perform test for each 230 m² (2500 square feet) of masonry.

C. Masonry Unit Tests:

1. Laboratory Compressive Strength Test:
 - a. Comply with ASTM C140.
 - b. Test 3 samples for each 460 m² (5000 square feet) of wall area.

D. Prism Tests: For each type of wall construction indicated, test masonry prisms per ASTM C1314 for each 460 m² (5000 square feet) of wall area. Prepare one set of prisms for testing at 7 days and one set for testing at 28 days.

3.14 STRUCTURAL STEEL:

A. General: Provide shop and field inspection and testing services to certify structural steel work is done in accordance with contract documents. Welding shall conform to AWS D1.1 Structural Welding Code.

B. Prefabrication Inspection:

1. Review design and shop detail drawings for size, length, type and location of all welds to be made.
2. Approve welding procedure qualifications either by pre-qualification or by witnessing qualifications tests.
3. Approve welder qualifications by certification or retesting.
4. Approve procedure for control of distortion and shrinkage stresses.
5. Approve procedures for welding in accordance with applicable sections of AWS D1.1.

C. Fabrication and Erection:

1. Weld Inspection:
 - a. Inspect welding equipment for capacity, maintenance and working condition.
 - b. Verify specified electrodes and handling and storage of electrodes in accordance with AWS D1.1.
 - c. Inspect preparation and assembly of materials to be welded for conformance with AWS D1.1.
 - d. Inspect preheating and interpass temperatures for conformance with AWS D1.1.

- e. Measure 25 percent of fillet welds.
 - f. Welding Magnetic Particle Testing: Test in accordance with ASTM E709 for a minimum of:
 - 1) 20 percent of all shear plate fillet welds at random, final pass only.
 - 2) 20 percent of all continuity plate and bracing gusset plate fillet welds, at random, final pass only.
 - 3) 100 percent of tension member fillet welds (i.e., hanger connection plates and other similar connections) for root and final passes.
 - 4) 20 percent of length of built-up column member partial penetration and fillet welds at random for root and final passes.
 - 5) 100 percent of length of built-up girder member partial penetration and fillet welds for root and final passes.
 - g. Welding Ultrasonic Testing: Test in accordance with ASTM E164 and AWS D1.1 for 100 percent of all full penetration welds, braced and moment frame column splices, and a minimum of 20 percent of all other partial penetration column splices, at random.
 - h. Welding Radiographic Testing: Test in accordance with ASTM E94, and AWS D1.1 for 5 percent of all full penetration welds at random.
 - i. Verify that correction of rejected welds are made in accordance with AWS D1.1.
 - j. Testing and inspection do not relieve the Contractor of the responsibility for providing materials and fabrication procedures in compliance with the specified requirements.
2. Bolt Inspection:
- a. Inspect high-strength bolted connections in accordance AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts.
 - b. Slip-Critical Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in each connection in accordance with AISC Specifications for Structural Joints Using

ASTM A325 or A490 Bolts. Inspect all bolts in connection when one or more are rejected.

- c. Fully Pre-tensioned Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in 25 percent of connections in accordance with AISC Specification for Structural Joints Using ASTM A325 or A490 Bolts. Inspect all bolts in connection when one or more are rejected.
 - d. Bolts installed by turn-of-nut tightening may be inspected with calibrated wrench when visual inspection was not performed during tightening.
 - e. Snug Tight Connections: Inspect 10 percent of connections verifying that plies of connected elements have been brought into snug contact.
 - f. Inspect field erected assemblies; verify locations of structural steel for plumbness, level, and alignment.
- D. Submit inspection reports, record of welders and their certification, and identification, and instances of noncompliance to Resident Engineer.

3.15 STEEL DECKING:

- A. Provide field inspection of welds of metal deck to the supporting steel, and testing services to insure steel decking has been installed in accordance with contract documents and manufacturer's requirements.
- B. Qualification of Field Welding: Qualify welding processes and welding operators in accordance with "Welder Qualification" procedures of AWS D1.1. Refer to the "Plug Weld Qualification Procedure" in Part 3 "Field Quality Control."
- C. Submit inspection reports, certification, and instances of noncompliance to Resident Engineer.

3.16 SHEAR CONNECTOR STUDS:

- A. Provide field inspection and testing services required by AWS D.1 to insure shear connector studs have been installed in accordance with contract documents.
- B. Tests: Test 20 percent of headed studs for fastening strength in accordance with AWS D1.1.
- C. Submit inspection reports, certification, and instances of noncompliance to Resident Engineer.

3.17 SPRAYED-ON FIREPROOFING:

- A. Provide field inspection and testing services to certify sprayed-on fireproofing has been applied in accordance with contract documents.
- B. Obtain a copy of approved submittals from Resident Engineer.
- C. Use approved installation in test areas as criteria for inspection of work.
- D. Test sprayed-on fireproofing for thickness and density in accordance with ASTM E605.
 - 1. Thickness gauge specified in ASTM E605 may be modified for pole extension so that overhead sprayed material can be reached from floor.
- E. Location of test areas for field tests as follows:
 - 1. Thickness: Select one bay per floor, or one bay for each 930 m² (10,000 square feet) of floor area, whichever provides for greater number of tests. Take thickness determinations from each of following locations: Metal deck, beam, and column.
 - 2. Density: Take density determinations from each floor, or one test from each 930 m² (10,000 square feet) of floor area, whichever provides for greater number of tests, from each of the following areas: Underside of metal deck, beam flanges, and beam web.
- F. Submit inspection reports, certification, and instances of noncompliance to Resident Engineer.

3.18 TYPE OF TEST:

Approximate Number of Tests Required

- A. Earthwork:
 - Laboratory Compaction Test, Soils:
 - (ASTM D1557) 10
 - Field Density, Soils (AASHTO T191, T205, or T238) 10
 - Penetration Test, Soils 10
- B. Landscaping:
 - Topsoil Test 1
- C. Aggregate Base:
 - Laboratory Compaction, (ASTM D1557) 1

Field Density (ASTM D1556)	1
Aggregate, Base Course Gradation (AASHTO T27)	1
Wear (AASHTO T96)	_____
Soundness (AASHTO T104)	_____
D. Asphalt Concrete:	
Field Density, ASTM D1188	1
Aggregate, Asphalt Concrete Gradation (AASHTO T27)	1
Wear (AASHTO T96)	_____
Soundness (AASHTO T104)	_____
E. Concrete:	
Making and Curing Concrete Test Cylinders (ASTM C31)	100
Compressive Strength, Test Cylinders (ASTM C39)	100
Concrete Slump Test (ASTM C143)	20
Concrete Air Content Test (ASTM C173)	20
Unit Weight, Lightweight Concrete (ASTM C567)	2
Aggregate, Normal Weight: Gradation (ASTM C33)	20
Deleterious Substances (ASTM C33)	_____
Soundness (ASTM C33)	_____
Abrasion (ASTM C33)	_____
Aggregate, Lightweight Gradation (ASTM C330)	_____
Deleterious Substances (ASTM C330)	_____
Unit Weight (ASTM C330)	1
Flatness and Levelness Readings (ASTM E1155) (number of days)	3
F. Reinforcing Steel:	
Tensile Test (ASTM A370)	1
Bend Test (ASTM A370)	1
Mechanical Splice (ASTM A370)	1
Welded Splice Test (ASTM A370)	_____
G. Structural Steel:	
Ultrasonic Testing of Welds (ASTM E164)	3
Magnetic Particle Testing of Welds (ASTM E709)	5
Radiographic Testing of Welds (ASTM E94)	_____

H. Sprayed-On Fireproofing:

Thickness and Density Tests (ASTM E605)

1

I. Technical Personnel:

(Minimum 1 month)

1. Technicians to perform tests and inspection listed above. Laboratory will be equipped with concrete cylinder storage facilities, compression machine, cube molds, proctor molds, balances, scales, moisture ovens, slump cones, air meter, and all necessary equipment for compaction control.

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SECTION 01 57 19
TEMPORARY ENVIRONMENTAL CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.
- B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
1. Adversely effect human health or welfare,
 2. Unfavorably alter ecological balances of importance to human life,
 3. Effect other species of importance to humankind, or;
 4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.
- C. Definitions of Pollutants:
1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
 2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
 3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
 4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
 5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.
 6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.

7. Sanitary Wastes:

- a. Sewage: Domestic sanitary sewage and human and animal waste.
- b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

1.2 QUALITY CONTROL

- A. Establish and maintain quality control for the environmental protection of all items set forth herein.
- B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

1.3 REFERENCES

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.
- B. U.S. National Archives and Records Administration (NARA):
33 CFR 328.....Definitions

1.4 SUBMITTALS

- A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
 - 1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the Resident Engineer to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare and submit to the Resident Engineer for approval, a written and/or graphic Environmental Protection Plan including, but not limited to, the following:
 - a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
 - b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.
 - c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.
 - d. Description of the Contractor's environmental protection personnel training program.
 - e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's

proposed operations and the requirements imposed by those laws, regulations, and permits.

- f. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, vines, grasses, ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.
 - g. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.
 - h. Permits, licenses, and the location of the solid waste disposal area.
 - i. Drawings showing locations of any proposed temporary excavations or embankments for haul roads, stream crossings, material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials. Include as part of an Erosion Control Plan approved by the District Office of the U.S. Soil Conservation Service and the Department of Veterans Affairs.
 - j. Environmental Monitoring Plans for the job site including land, water, air, and noise.
 - k. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas. This plan may be incorporated within the Erosion Control Plan.
- B. Approval of the Contractor's Environmental Protection Plan will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

1.5 PROTECTION OF ENVIRONMENTAL RESOURCES

- A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period of this contract. Confine activities to areas defined by the specifications and drawings.
- B. Protection of Land Resources: Prior to construction, identify all land resources to be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, top soil, and land forms without permission from the Resident Engineer. Do not fasten or attach ropes, cables, or guys to

trees for anchorage unless specifically authorized, or where special emergency use is permitted.

1. Work Area Limits: Prior to any construction, mark the areas that require work to be performed under this contract. Mark or fence isolated areas within the general work area that are to be saved and protected. Protect monuments, works of art, and markers before construction operations begin. Convey to all personnel the purpose of marking and protecting all necessary objects.
2. Protection of Landscape: Protect trees, shrubs, vines, grasses, land forms, and other landscape features shown on the drawings to be preserved by marking, fencing, or using any other approved techniques.
 - a. Box and protect from damage existing trees and shrubs to remain on the construction site.
 - b. Immediately repair all damage to existing trees and shrubs by trimming, cleaning, and painting with antiseptic tree paint.
 - c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
3. Reduction of Exposure of Unprotected Erodible Soils: Plan and conduct earthwork to minimize the duration of exposure of unprotected soils. Clear areas in reasonably sized increments only as needed to use. Form earthwork to final grade as shown. Immediately protect side slopes and back slopes upon completion of rough grading.
4. Temporary Protection of Disturbed Areas: Construct diversion ditches, benches, and berms to retard and divert runoff from the construction site to protected drainage areas approved under paragraph 208 of the Clean Water Act.
 - a. Sediment Basins: Trap sediment from construction areas in temporary or permanent sediment basins that accommodate the runoff of a local 100 (design year) storm. After each storm, pump the basins dry and remove the accumulated sediment. Control overflow/drainage with paved weirs or by vertical overflow pipes, draining from the surface.
 - b. Reuse or conserve the collected topsoil sediment as directed by the Resident Engineer. Topsoil use and requirements are specified in Section 31 20 00, EARTH MOVING.
 - c. Institute effluent quality monitoring programs as required by Federal, State, and local environmental agencies.

5. Erosion and Sedimentation Control Devices: The erosion and sediment controls selected and maintained by the Contractor shall be such that water quality standards are not violated as a result of the Contractor's activities. Construct or install all temporary and permanent erosion and sedimentation control features shown. Maintain temporary erosion and sediment control measures such as berms, dikes, drains, sedimentation basins, grassing, and mulching, until permanent drainage and erosion control facilities are completed and operative.
 6. Manage borrow areas on and off Government property to minimize erosion and to prevent sediment from entering nearby water courses or lakes.
 7. Manage and control spoil areas on and off Government property to limit spoil to areas shown on and prevent erosion of soil or sediment from entering nearby water courses or lakes.
 8. Protect adjacent areas from despoilment by temporary excavations and embankments.
 9. Handle and dispose of solid wastes in such a manner that will prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and dispose of waste in compliance with Federal, State, and local requirements.
 10. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.
 11. Handle discarded materials other than those included in the solid waste category as directed by the Resident Engineer.
- C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.
1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in retention ponds allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.
 2. Control movement of materials and equipment at stream crossings during construction to prevent violation of water pollution control standards of the Federal, State, or local government.

3. Monitor water areas affected by construction.
- D. Protection of Fish and Wildlife Resources: Keep construction activities under surveillance, management, and control to minimize interference with, disturbance of, or damage to fish and wildlife. Prior to beginning construction operations, list species that require specific attention along with measures for their protection.
- E. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State of New Jersey and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.
1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials (such as from asphaltic batch plants) at all times, including weekends, holidays, and hours when work is not in progress.
 2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type, light bituminous treatment, baghouse, scrubbers, electrostatic precipitators, or other methods are permitted to control particulates in the work area.
 3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
 4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.
- F. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the Resident Engineer. Maintain noise-produced work at or below the decibel levels and within the time periods specified.
1. Perform construction activities involving repetitive, high-level impact noise only between 8:00 a.m. and 6:00 p.m unless otherwise permitted by local ordinance or the Resident Engineer. Repetitive

impact noise on the property shall not exceed the following dB limitations:

Time Duration of Impact Noise	Sound Level in dB
More than 12 minutes in any hour	70
Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75

2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of, but not limited to, the following:
 - a. Maintain maximum permissible construction equipment noise levels at 15 m (50 feet) (dBA):

EARTHMOVING		MATERIALS HANDLING	
FRONT LOADERS	75	CONCRETE MIXERS	75
BACKHOES	75	CONCRETE PUMPS	75
DOZERS	75	CRANES	75
TRACTORS	75	DERRICKS IMPACT	75
SCAPERS	80	PILE DRIVERS	95
GRADERS	75	JACK HAMMERS	75
TRUCKS	75	ROCK DRILLS	80
PAVERS, STATIONARY	80	PNEUMATIC TOOLS	80
PUMPS	75	BLASTING	--
GENERATORS	75	SAWS	75
COMPRESSORS	75	VIBRATORS	75

- b. Use shields or other physical barriers to restrict noise transmission.
 - c. Provide soundproof housings or enclosures for noise-producing machinery.
 - d. Use efficient silencers on equipment air intakes.
 - e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
 - f. Line hoppers and storage bins with sound deadening material.
 - g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.
3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being

performed above 55 dB (A) noise level. Measure noise exposure at the property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at 900 to 1800 mm (three to six feet) in front of any building face.

Submit the recorded information to the Resident Engineer noting any problems and the alternatives for mitigating actions.

- G. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.
- H. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the Resident Engineer. Cleaning shall include off the station disposal of all items and materials not required to be salvaged, as well as all debris and rubbish resulting from demolition and new work operations.

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SECTION 01 58 16
TEMPORARY INTERIOR SIGNAGE

PART 1 GENERAL

DESCRIPTION

This section specifies temporary interior signs.

PART 2 PRODUCTS

2.1 TEMPORARY SIGNS

- A. Fabricate from 50 Kg (110 pound) mat finish white paper.
- B. Cut to 100 mm (4-inch) wide by 300 mm (12 inch) long size tag.
- C. Punch 3 mm (1/8-inch) diameter hole centered on 100 mm (4-inch) dimension of tag. Edge of Hole spaced approximately 13 mm (1/2-inch) from one end on tag.
- D. Reinforce hole on both sides with gummed cloth washer or other suitable material capable of preventing tie pulling through paper edge.
- E. Ties: Steel wire 0.3 mm (0.0120-inch) thick, attach to tag with twist tie, leaving 150 mm (6-inch) long free ends.

PART 3 EXECUTION

3.1 INSTALLATION

- A. Install temporary signs attached to room door frame or room door knob, lever, or pull for doors on corridor openings.
- B. Mark on signs with felt tip marker having approximately 3 mm (1/8-inch) wide stroke for clearly legible numbers or letters.
- C. Identify room with numbers as designated on floor plans.

3.2 LOCATION

- A. Install on doors that have room, corridor, and space numbers shown.
- B. Doors that do not require signs are as follows:
 - 1. Corridor barrier doors (cross-corridor) in corridor with same number.
 - 2. Folding doors or partitions.
 - 3. Toilet or bathroom doors within and between rooms.
 - 4. Communicating doors in partitions between rooms with corridor entrance doors.
 - 5. Closet doors within rooms.
- C. Replace missing, damaged, or illegible signs.

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SECTION 01 74 19
CONSTRUCTION WASTE MANAGEMENT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.
- B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.
- C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:
 - 1. Waste Management Plan development and implementation.
 - 2. Techniques to minimize waste generation.
 - 3. Sorting and separating of waste materials.
 - 4. Salvage of existing materials and items for reuse or resale.
 - 5. Recycling of materials that cannot be reused or sold.
- D. At a minimum the following waste categories shall be diverted from landfills:
 - 1. Soil.
 - 2. Inerts (eg, concrete, masonry and asphalt).
 - 3. Clean dimensional wood and palette wood.
 - 4. Green waste (biodegradable landscaping materials).
 - 5. Engineered wood products (plywood, particle board and I-joists, etc).
 - 6. Metal products (eg, steel, wire, beverage containers, copper, etc).
 - 7. Cardboard, paper and packaging.
 - 8. Bitumen roofing materials.
 - 9. Plastics (eg, ABS, PVC).
 - 10. Carpet and/or pad.
 - 11. Gypsum board.
 - 12. Insulation.
 - 13. Paint.
 - 14. Fluorescent lamps.

1.2 RELATED WORK

- A. Section 02 41 00, DEMOLITION.
- B. Section 01 00 00, GENERAL REQUIREMENTS.
- C. Lead Paint: Section 02 83 33.13, LEAD BASED PAINT REMOVAL AND DISPOSAL.

1.3 QUALITY ASSURANCE

- A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:
 - 1. Excess or unusable construction materials.
 - 2. Packaging used for construction products.
 - 3. Poor planning and/or layout.
 - 4. Construction error.
 - 5. Over ordering.
 - 6. Weather damage.
 - 7. Contamination.
 - 8. Mishandling.
 - 9. Breakage.
- B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.
- C. Contractor shall develop and implement procedures to recycle construction and demolition waste to a minimum of 50 percent.
- D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.
- E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website <http://www.wbdg.org/tools/cwm.php> provides a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.

- F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.
- G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.
- H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

1.4 TERMINOLOGY

- A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.
- B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.
- C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.
- D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.
- E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).
- F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.
- G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.
- H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.
- I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.

- J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.
- K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.
- L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.
1. On-site Recycling - Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
 2. Off-site Recycling - Materials hauled to a location and used in an altered form in the manufacture of new products.
- M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.
- N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.
- O. Return: To give back reusable items or unused products to vendors for credit.
- P. Salvage: To remove waste materials from the site for resale or re-use by a third party.
- Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.
- R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.
- S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:
- B. Prepare and submit to the Resident Engineer a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
 - 1. Procedures to be used for debris management.
 - 2. Techniques to be used to minimize waste generation.
 - 3. Analysis of the estimated job site waste to be generated:
 - a. List of each material and quantity to be salvaged, reused, recycled.
 - b. List of each material and quantity proposed to be taken to a landfill.
 - 4. Detailed description of the Means/Methods to be used for material handling.
 - a. On site: Material separation, storage, protection where applicable.
 - b. Off site: Transportation means and destination. Include list of materials.
 - 1) Description of materials to be site-separated and self-hauled to designated facilities.
 - 2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
 - c. The names and locations of mixed debris reuse and recycling facilities or sites.
 - d. The names and locations of trash disposal landfill facilities or sites.
 - e. Documentation that the facilities or sites are approved to receive the materials.
- C. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.
- D. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

1.6 APPLICABLE PUBLICATIONS

- A Publications listed below form a part of this specification to the extent referenced. Publications are referenced by the basic designation only. In the event that criteria requirements conflict, the most stringent requirements shall be met.
- B. U.S. Green Building Council (USGBC):
LEED Green Building Rating System for New Construction

1.7 RECORDS

Maintain records to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and the quantity of waste disposed by landfill or incineration. Records shall be kept in accordance with the LEED Reference Guide and LEED Template.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. List of each material and quantity to be salvaged, recycled, reused.
- B. List of each material and quantity proposed to be taken to a landfill.
- C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

PART 3 - EXECUTION

3.1 COLLECTION

- A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.
- B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.
- C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

3.2 DISPOSAL

- A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.

- B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

3.3 REPORT

- A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.
- B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.
- C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices. Include the net total costs for each disposal.

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SECTION 02 21 00
SITE SURVEYS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the gathering of research documents, performance of a property and topographic survey and preparation of a site survey map.

1.2 DEFINITIONS

- A. Professional Land Surveyor: One who possesses a valid state license as a "Professional Land Surveyor" from the state in which they practice.
- B. Professional Civil Engineer: One who possesses a valid state license as a "Professional Civil Engineer" from the state in which they practice. For this section, the term "surveyor" shall also include Professional Civil Engineers authorized to practice Land Surveying under the laws of the state in which they practice.

PART 2 - EXECUTION

- A. The surveyor shall research available public records for all mapping, monumentation, plats, governmental surveys etc. that may pertain to the subject property. Research all applicable public utilities for substructure data such as sewers, storm drains, water lines, electrical conduits etc.
- B. The survey shall be performed on the ground in accordance with the current "Accuracy Standards for Land Title Surveys" as adopted, from time to time, by the American Congress on Surveying and Mapping, the National Society of Professional Surveyors, and the American Land Title Association.
- C. The surveyor, when applicable, shall consult with the Contracting Officer to determine scale of plat or map and size of drawings.
- D. The surveyor shall furnish two sets of prints of the plat or map of survey and the electronic CADD file for 3D software. The sheets shall be numbered, the total number of sheets indicated and the match lines shall be shown on each sheet.
- E. On the plat or map, the survey boundary shall be drawn to a scale not larger than 1 inch = 30 feet (25 mm = 9 m), with the scale clearly indicated. A graphic scale, shown in feet or meters or both, shall be included. A north arrow shall be shown and when practicable, the plat

or map of survey shall be oriented so that north is at the top of the drawing. Symbols or abbreviations used shall be identified on the face of the plat or map by use of a legend or other means. Supplementary or exaggerated diagrams shall be presented accurately on the plat or map where dimensional data is too small to be shown clearly at full scale. The plat or map shall be 30 by 42 inches.

F. The survey shall contain the following applicable information:

1. The name, address, telephone number, and signature of the Professional Land Surveyor who made the survey, his or her official seal and registration number, the date the survey was completed and the dates of all revisions.
2. The survey drawing(s) submitted shall bear the following certification adjacent to the Engineer's official seal:
"I hereby certify that all information indicated on this drawing was obtained or verified by actual measurements in the field and that every effort has been made to furnish complete and accurate information."
3. Vicinity map showing the property surveyed in reference to nearby highways or major street intersections.
4. Flood zone designation (with proper annotation based on Federal Flood Insurance Rate Maps or the state or local equivalent, by scaled map location and graphic plotting only).
5. Land area as defined by the boundaries of the legal description of the surveyed premises, including legal description of the land.
6. All data necessary to indicate the mathematical dimensions and relationships of the boundary represented by bearings and distances, and the length and radius of each curve, together with elements necessary to mathematically define each curve. The point of beginning of the surveyor's description and the basis of bearings shall also be shown.
7. When record bearings or angles or distances differ from measured bearings, angles or distances, both record and measured bearings, angles, and distances shall be clearly indicated. If the record description fails to form a mathematically closed figure, the surveyor shall so indicate.

8. Measured and record distances from corners of parcels surveyed to the nearest right-of-way lines of streets in urban or suburban areas, together with recovered lot corners and evidence of lot corners, shall be noted. The distances to the nearest intersecting street shall be indicated and verified. Names and widths of streets and highways abutting the property surveyed and widths of rights of way shall be given. Observable evidence of access (or lack thereof) to such abutting streets or highways shall be indicated. Observable evidence of private roads shall be so indicated. Streets abutting the premises, which have been described in Record Documents, but not physically opened, shall be shown and so noted.
9. The identifying titles of all recorded plats, filed maps, right of way maps, or similar documents which the survey represents, wholly or in part, with their appropriate recording data. The survey shall indicate platted setback or building restriction lines which have been recorded in subdivision plats or which appear in a Record Document which has been delivered to the surveyor. Contiguity, gores, and overlaps along the exterior boundaries of the survey premises, where ascertainable from field evidence or Record Documents, or interior to those exterior boundaries, shall be clearly indicated or noted. Where only a part of a recorded lot or parcel is included in the survey, the balance of the lot or parcel shall be indicated.
10. All evidence of found monuments shall be shown and noted. All evidence of monuments found beyond the surveyed premises on which establishment of the corners of the survey premises are dependent, and their application related to the survey shall be indicated.
11. The character of any and all evidence of possession shall be stated and the location of such evidence carefully given in relation to both the measured boundary lines and those established by the record. An absence of notation on the survey shall be presumptive of no observable evidence of possession.
12. The location of all buildings upon the plot or parcel shall be shown and their locations defined by measurements perpendicular to the boundaries. If there are no buildings, so state. Proper street numbers shall be shown where available.

13. All easements evidenced by a Record Document which have been delivered to the surveyor shall be shown, both those burdening and those benefiting the property surveyed, indicating recording information. If such an easement cannot be located, a note to this affect shall be included. Observable evidence of easements and/or servitudes of all kinds, such as those created by roads, rights-of-ways, water courses, drains, telephone, telegraph, or electric lines, water, sewer, oil or gas pipelines on or across the surveyed property and on adjoining properties if they appear to affect the surveyed property, shall be located and noted. Surface indications, if any, or of underground easements and/or servitudes shall also be shown.
14. The character and location of all walls, buildings, fences, and other visible improvements within five feet of each side of the boundary lines shall be noted. Without expressing a legal opinion, physical evidence of all encroaching structural appurtenances and projections, such as fire escapes, bay windows, windows and doors that open out, flue pipes, stoops, eaves, cornices, areaways, stoops, trip, etc., by or on adjoining property or on abutting streets, on any easement or over setback lines shown by Record Documents shall be indicated with the extent of such encroachment or projection.
15. Driveways and alleys on or crossing the property must be shown. Where there is evidence of use by other than the occupants of the property, the surveyor must so indicate on the plat or map. Where driveways or alleys on adjoining properties encroach, in whole or in part, on the property being surveyed, the surveyor must so indicate on the plat or map with appropriate measurements.
16. Location, alignment and dimensions of all roads, curbs, walks, parking and paved areas abutting the subject land. Indicate road centerlines with true bearings and lengths by 50 foot stationing. Describe curves by designating the points of curvature and tangency by station. Include all curve data as well a location of radius and vertex points. Elevations on 50 foot (15 m) centers on centerline of roads, edges of roads and top and bottom of curbs.

17. As accurately as the evidence permits, the location of cemeteries and burial grounds disclosed in the process of researching title to the premises or observed in the process of performing the field work for the survey, shall be shown.
18. Ponds, lakes, springs, or rivers bordering on or running through the premises being surveyed shall be shown. When a property surveyed contains a natural water boundary, the surveyor shall measure the location of the boundary according to appropriate surveying methods and note on the plat or map the date of the measurement and the caveat that the boundary is subject to change due to natural causes and that it may or may not represent the actual location of the limit of title. When the surveyor is aware of changes in such boundaries, the extent of those changes shall be identified.
19. Contours at a minimum interval of 1 foot (305 mm. Base vertical control on the permanent (not assumed) National Geodetic Survey (NGS) or VA Medical Center Bench Mark. Note location, description and datum. Surveyor to establish three benchmarks on the property that are based on the NGS. Horizontal and vertical control to be provided on each control point.
20. Identify and show if possible, setback, height, and floor space area restrictions of record or disclosed by applicable zoning or building codes (in addition to those recorded in subdivision maps). If none, so state.
21. Exterior dimensions of all buildings at ground level. Show square footage of exterior footprint of all buildings at ground level and gross floor area of all buildings.
22. Measured height of all buildings above grade at a defined location. If no defined location is provided, the point of measurement shall be shown.
23. Elevations at each entrance to buildings, service docks, building corners, steps, ramps and grade slabs.
24. Substantial, visible improvements (in addition to buildings) such as signs, parking areas, swimming pools, etc.
25. Parking areas and, if striped, the striping and the type (eg. handicapped, motorcycle, regular, etc.) and number of parking spaces.

26. Indication of access to a public way such as curb cuts and driveways.
27. Location of utilities existing on or serving the surveyed property as determined by observed evidence together with plans and markings provided by utility companies, and other appropriate sources (with references as to the source of information. Locate and show all fire hydrants located within 500 feet of the subject property.
28. Railroad tracks and sidings.
29. Manholes, catch basins, valve vaults or other surface indications of subterranean uses together with depths or invert elevations, sizes, and materials of all pipes.
30. Wires and cables (including their function) crossing the survey premises, all poles on or within ten feet of the surveyed premises, and the dimensions of all cross-wires or overhangs affecting the surveyed premises.
31. Utility company installations on the surveyed premises.
32. Names of adjoining owners of platted lands together with zoning classification.
33. Observable evidence of earth moving work, building construction or building additions within recent months.
34. Any changes in street right-of-way lines either completed or proposed, and available from the controlling jurisdiction.
Observable evidence of recent street or sidewalk construction or repairs.
35. Observable evidence of site use as a solid waste dump, sump or sanitary landfill.
36. All trees with a minimum diameter of 6" measured at 48" above the base of the tree. Perimeter outline only of thickly wooded areas with description of predominant vegetation.

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SECTION 02 41 00
DEMOLITION

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies demolition and removal of buildings, portions of buildings, utilities, other structures and debris from trash dumps shown.

1.2 RELATED WORK:

- A. Demolition and removal of roads, walks, curbs, and on-grade slabs outside buildings to be demolished: Section 31 20 00, EARTH MOVING.
- B. Safety Requirements: Section 01 35 26 Safety Requirements Article, ACCIDENT PREVENTION PLAN (APP).
- C. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.
- E. Environmental Protection: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- F. Construction Waste Management: Section 017419 CONSTRUCTION WASTE MANAGEMENT.
- G. Infectious Control: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7, INFECTION PREVENTION MEASURES.

1.3 PROTECTION:

- A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.

- C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.
- D. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.
- E. In addition to previously listed fire and safety rules to be observed in performance of work, include following:
 - 1. No wall or part of wall shall be permitted to fall outwardly from structures.
 - 2. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
 - 3. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.
- G. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center; any damaged items shall be repaired or replaced as approved by the Resident Engineer. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have Resident Engineer's approval.
- H. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

- I. The work shall comply with the requirements of Section 01 00 00,
GENERAL REQUIREMENTS, Article 1.7 INFECTION PREVENTION MEASURES.

1.4 UTILITY SERVICES:

- A. Demolish and remove outside utility service lines shown to be removed.
B. Remove abandoned outside utility lines that would interfere with
installation of new utility lines and new construction.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 DEMOLITION:

- A. Completely demolish and remove buildings and structures, including all
appurtenances related or connected thereto, as noted below:
1. As required for installation of new utility service lines.
 2. To full depth within an area defined by hypothetical lines located
1500 mm (5 feet) outside building lines of new structures.
- B. Debris, including brick, concrete, stone, metals and similar materials
shall become property of Contractor and shall be disposed of by him
daily, off the Medical Center to avoid accumulation at the demolition
site. Materials that cannot be removed daily shall be stored in areas
specified by the Resident Engineer. Break up concrete slabs below grade
that do not require removal from present location into pieces not
exceeding 600 mm (24 inches) square to permit drainage. Contractor
shall dispose debris in compliance with applicable federal, state or
local permits, rules and/or regulations.
- C. Remove and legally dispose of all materials, other than earth to remain
as part of project work, from any trash dumps shown. Materials removed
shall become property of contractor and shall be disposed of in
compliance with applicable federal, state or local permits, rules
and/or regulations. All materials in the indicated trash dump areas,
including above surrounding grade and extending to a depth of 1500mm
(5feet) below surrounding grade, shall be included as part of the lump
sum compensation for the work of this section. Materials that are
located beneath the surface of the surrounding ground more than 1500 mm
(5 feet), or materials that are discovered to be hazardous, shall be
handled as unforeseen. The removal of hazardous material shall be
referred to Hazardous Materials specifications.

E. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the Resident Engineer. When Utility lines are encountered that are not indicated on the drawings, the Resident Engineer shall be notified prior to further work in that area.

3.2 CLEAN-UP:

On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to Resident Engineer. Clean-up shall include off the Medical Center disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

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SECTION 04 20 00
UNIT MASONRY

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes: Concrete masonry unit (CMU) assemblies for:
 - 1. Exterior walls.
 - 2. Interior walls and partitions.

1.2 RELATED REQUIREMENTS

- A. Sealants and Sealant Installation: Section 07 92 00, JOINT SEALANTS.
- B. Color and Texture of Masonry Units: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American Concrete Institute (ACI):
 - 1. 315-99 - Details and Detailing of Concrete Reinforcement.
 - 2. 530.1/ASCE 6/TMS 602-13 - Specification for Masonry Structures.
- C. ASTM International (ASTM):
 - 1. A615/A615M-15a1 - Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement.
 - 2. A951/A951M-14 - Steel Wire for Masonry Joint Reinforcement.
 - 3. A1064/A1064M-15 - Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete.
 - 4. C34-13 - Structural Clay Load-Bearing Wall tile.
 - 5. C55-14a - Concrete Building Brick.
 - 6. C56-13 - Structural Clay Nonloadbearing Tile.
 - 7. C62-13a - Building Brick (Solid Masonry Units Made from Clay or Shale).
 - 8. C67-14 - Sampling and Testing Brick and Structural Clay Tile.
 - 9. C90-14 - Load-Bearing Concrete Masonry Units.
 - 10. C126-15 - Ceramic Glazed Structural Clay Facing Tile, Facing Brick, and Solid Masonry Units.
 - 11. C216-15 - Facing Brick (Solid Masonry Units Made From Clay or Shale).
 - 12. C612-14 - Mineral Fiber Block and Board Thermal Insulation.

- 13. C744-14 - Prefaced Concrete and Calcium Silicate Masonry Units.
- 14. D1056-14 - Flexible Cellular Materials - Sponge or Expanded Rubber.
- 15. D2240-05(2010) - Rubber Property-Durometer Hardness.
- 16. F1667-15 - Driven Fasteners: Nails, Spikes, and Staples.
- D. American Welding Society (AWS):
 - 1. D1.4/D1.4M-11 - Structural Welding Code - Reinforcing Steel.
- E. Brick Industry Association (BIA):
 - 1. TN 11B-88 - Guide Specifications for Brick Masonry, Part 3.
- F. Federal Specifications (Fed. Spec.):
 - 1. FF-S-107C(2) - Screws, Tapping and Drive.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 - 1. Fabrication, bending, and placement of reinforcing bars. Comply with ACI 315. Show bar schedules, diagrams of bent bars, stirrup spacing, lateral ties and other arrangements and assemblies.
 - 2. Special masonry shapes, profiles, and placement.
 - 3. Masonry units for typical window and door openings, and, for special conditions as affected by structural conditions.
- C. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Installation instructions.
- D. Samples:
 - 1. Concrete masonry units, when exposed in finish work.
 - 2. Anchors and Ties: Each type.
 - 3. Joint Reinforcing: 1200 mm (48 inches) long each type.
- E. Sustainable Construction Submittals:
 - 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
- F. Test reports: Certify products comply with specifications.
 - 1. Split-Face CMU Block.
- G. Certificates: Certify products comply with specifications.
 - 1. Solid and load-bearing concrete masonry units, including fire-resistant rated units.

- H. Delegated Design Drawings and Calculations: Signed and sealed by responsible design professional.

1.5 QUALITY ASSURANCE

- A. Welders and Welding Procedures Qualifications: AWS D1.4/D1.4M.
- B. Mockups:
 - 1. Before starting masonry, build a mockup panel minimum 1800 mm by 1800 mm (6 feet by 6 feet) with 600 mm (24 inch) 90 degree return for outside corner.
 - a. Use masonry units from random cubes of units delivered on site.
 - b. Include structural backup, reinforcing, ties, and anchors.
 - 2. Mockup panel approved by Contracting Officer's Representative set workmanship and aesthetic quality for masonry work.
 - 3. Clean sample panel to test cleaning methods.
 - 4. Remove mockup panel when directed by Contracting Officer's Representative.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Store products above grade, protected from contamination.
- B. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

- A. Hot and Cold Weather Requirements: Comply with ACI 530.1/ASCE 6/TMS 602.

1.9 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Delegated Design: Prepare submittal documents including design calculations and drawings signed and sealed by registered design professional, licensed in state where work is located.

2.2 PRODUCTS - GENERAL

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide each product from one manufacturer and from one production run.
- C. Sustainable Construction Requirements:
 - 1. Concrete Masonry Unit Recycled Content:<percent> total recycled content, minimum. Select products with recycled content to achieve overall Project recycled content requirement.
 - a. Post-Consumer Recycled Content: <25%percent>, minimum.
 - b. Pre-Consumer Recycled Content: <25%percent>, minimum.
 - 2. Steel Recycled Content: 30 percent total recycled content, minimum.

2.3 UNIT MASONRY PRODUCTS

- A. Concrete Masonry Units (CMU):
 - 1. Hollow and Solid Load-Bearing Concrete Masonry Units: ASTM C90.
 - a. Unit Weight: Normal weight.
 - b. Fire rated units for fire rated partitions.
 - 2. Sizes: Modular, 200 mm by 400 mm (8 inches by 16 inches) nominal face dimension; thickness as indicated on drawings.
 - 3. For molded faces used as a finished surface, use concrete masonry units with uniform fine to medium surface texture unless specified otherwise.
 - 4. Use bullnose concrete masonry units at corners exposed in finished work with 25 mm (1 inch) minimum radius rounded vertical exterior corners (bullnose units).
 - 5. Customized Units:
 - a. Split-Face Units:
 - 1) Split-Face Units: Face shapes as indicated on drawings on exposed faces.
- B. Concrete Brick: ASTM C55.

2.4 ANCHORS, TIES, AND REINFORCEMENT

- A. Steel Reinforcing Bars: ASTM A615/A615M; Grade 60, deformed bars.
- B. Joint Reinforcement:
 - 1. Form from wire complying with ASTM A951/A951M.
 - 2. Hot dipped galvanized after fabrication.
 - 3. Width of joint reinforcement 40 mm (1.6 inches) less than nominal thickness of masonry wall or partition.
 - 4. Cross wires welded to longitudinal wires.
 - 5. Joint reinforcement minimum 3000 mm (10 feet) long, factory cut.
 - 6. Joint reinforcement with crimp formed drip is not acceptable.
 - 7. Maximum spacing of cross wires 400 mm (16 inch) to longitudinal wires.
 - 8. Ladder Design:
 - a. Longitudinal wires deformed 4 mm (0.16 inch) diameter wire.
 - b. Cross wires 4 mm (0.16 inch) diameter.
 - 9. Trussed Design:
 - a. Longitudinal and cross wires minimum 4 mm (0.16 inch nominal) diameter.
 - b. Longitudinal wires deformed.
 - 10. Multiple Wythes and Cavity Wall Ties:
 - a. Longitudinal wires 4 mm (0.16 inch), two in each wythe with ladder truss wires 4 mm (0.16 inch) overlay, welded to each longitudinal wire.
 - b. Longitudinal wires 4 mm (0.16 inch) with U shape 4 mm (0.16 inch) rectangular ties extending into other wythe minimum 75 mm (3 inches) spaced 400 mm on center (16 inches). Adjustable type with U shape tie designed to receive 4 mm (0.16 inch) pintle projecting into other wythe 75 mm (3 inches min.).
- C. Adjustable Veneer Anchor for Framed Walls:
 - 1. Two piece, adjustable anchor and tie.
 - 2. Anchor and tie may be either loop or angle type; provide only one type throughout.
 - 3. Loop Type:
 - a. Anchor: Screw-on galvanized steel anchor strap 2.75 mm (0.11 inch) by 19 mm (3/4 inch) wide by 225 mm (9 inches) long,

with 9 mm (0.35 inch) offset and 100 mm (4 inch) adjustment.

Provide 5 mm (0.20 inch) hole at each end for fasteners.

- b. Ties: Triangular tie, fabricated of 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Ties long enough to engage anchor and be embedded minimum 50 mm (2 inches) into bed joint of masonry veneer.

4. Angle Type:

- a. Anchor: Minimum 2 mm (16 gage) thick galvanized steel angle shaped anchor strap. Provide hole in vertical leg for fastener. Provide hole near end of outstanding leg to suit upstanding portion of tie.
- b. Tie: Fabricate from 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Form "L" shape to be embedded minimum 50 mm (2 inches) into the bed joint of masonry veneer and provide upstanding leg to fit through hole in anchor and be long enough to allow 50 mm (2 inches) of vertical adjustment.

D. Dovetail Anchors:

- 1. Corrugated steel dovetail anchors formed of 1.5 mm (0.06 inch) thick by 25 mm (1 inch) wide galvanized steel, 90 mm (3-1/2 inches) long where used to anchor 100 mm (4 inch) nominal thick masonry units, 140 mm (5-1/2 inches) long for masonry units more than 100 mm (4 inches) thick.
- 2. Triangular wire dovetail anchor 100 mm (4 inch) wide formed of 4 mm (9 gage) steel wire with galvanized steel dovetail insert. Anchor length to extend minimum 75 mm (3 inches) into masonry, 25 mm (1 inch) into 40 mm (1-1/2 inch) thick units.
- 3. Form dovetail anchor slots from 0.6 mm (0.02 inch) thick galvanized steel (with felt or fiber filler).

E. Individual Ties:

- 1. Rectangular ties: Form from 5 mm (3/16 inch) diameter galvanized steel rod to rectangular shape minimum 50 mm (2 inches) wide by sufficient length for ends of ties to extend within 25 mm (1 inch) of each face of wall. Ties that are crimped to form drip are not acceptable.
- 2. Adjustable Cavity Wall Ties:

- a. Adjustable wall ties may be furnished at Contractor's option.
- b. Two piece type permitting up to 40 mm (1-1/2 inch) adjustment.
- c. Form ties from 5 mm (3/16 inch) diameter galvanized steel wire.
- d. Form one piece to rectangular shape 105 mm (4-1/8 inches) wide by length required to extend into bed joint 50 mm (2 inches).
- e. Form other piece to 75 mm (3 inch) long by 75 mm (3 inch) wide shape, having 75 mm (3 inch) long bent section for engaging 105 mm (4-1/8 inch) wide piece to form adjustable connection.

F. Wall Ties, (Mesh or Wire):

1. Mesh wall ties formed of ASTM A1064/A1064M, W0.5, 2 mm, (0.08 inch) galvanized steel wire 13 mm by 13 mm (1/2 inch by 1/2 inch) mesh, 75 mm (3 inches) wide by 200 mm (8 inches) long.
2. Rectangular wire wall ties formed of W1.4, 3 mm, (0.12 inch) galvanized steel wire 50 mm (2 inches) wide by 200 mm (8 inches) long.

G. Adjustable Steel Column Anchor:

1. Two piece anchor consisting of a 6 mm (1/4 inch) diameter steel rod to be welded to steel with offset ends, rod to permit 100 mm (4 inch) vertical adjustment of wire anchor.
2. Triangular shaped wire anchor 100 mm (4 inches) wide formed from 5 (3/16 inch) diameter galvanized wire, to extend minimum 75 mm (3 inches) into joints of masonry.

H. Adjustable Steel Beam Anchor:

1. Z or C type steel strap, 30 mm (1 1/4 inches) wide, 3 mm (1/8 inch) thick.
2. Flange hook minimum 38 mm (1 1/2 inches) long.
3. Length to embed in masonry minimum 50 mm (2 inches) in 100 mm (4 inch) nominal thick masonry and 100 mm (4 inches) in thicker masonry.
4. Bend masonry end minimum 40 mm (1 1/2 inches).

I. Ridge Wall Anchors:

1. Form from galvanized steel minimum 25 mm (1 inch) wide by 5 mm (3/16 inch) thick by 600 mm (24 inches) long, plus 50 mm (2 inch) bends.
2. Other lengths as indicated on drawings.

2.5 ACCESSORIES

A. Shear Keys:

1. Solid extruded cross-shaped section of rubber, neoprene, or polyvinyl chloride, with durometer hardness of approximately 80 when tested according to ASTM D2240, and minimum shear strength of 3.5 MPa (500 psi).
2. Shear Key Dimensions: Nominal 70 mm by 8 mm for long flange and 38 mm by 16 mm for short flange (2-3/4 inches by 5/16 inch for long flange, and 1-1/2 inches by 5/8 inch for short flange).

B. Weeps:

1. Weep Tubing: Round, polyethylene, 9 mm (3/8 inch) diameter, 100 mm (4 inches) long.
2. Weep Hole: Flexible PVC louvered configuration with rectangular closure strip at top.

C. Cavity Drain Material: Open mesh polyester sheets or strips to prevent mortar droppings from clogging the cavity.

D. Preformed Compressible Joint Filler:

1. Thickness and depth to fill joint.
2. Closed Cell Neoprene: ASTM D1056, Type 2, Class A, Grade 1, B2F1.
3. Non-Combustible Type: ASTM C612, Class 5, 1800 degrees F.

E. Box Board:

1. Mineral Fiber Board: ASTM C612, Class 1.
2. 25 mm (1 inch) thickness.
3. Other spacing material having similar characteristics is acceptable subject to Contracting Officer's Representative's approval.

F. Masonry Cleaner:

1. Detergent type cleaner selected for each type masonry.
2. Acid cleaners are not acceptable.
3. Use soapless type specially prepared for cleaning brick or concrete masonry as appropriate.

G. Fasteners:

1. Concrete Nails: ASTM F1667, Type I, Style 11, 19 mm (3/4 inch) minimum length.
2. Masonry Nails: ASTM F1667, Type I, Style 17, 19 mm (3/4 inch) minimum length.

- 3. Screws: FS-FF-S-107, Type A, AB, SF thread forming or cutting.
- H. Welding Materials: AWS D1.4/D1.4M, type to suit application.

PART 3 - EXECUTION

3.1 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings.
 - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Keep finish work free from mortar smears or spatters, and leave neat and clean.
- C. Wall Openings:
 - 1. Fill hollow metal frames built into masonry walls and partitions solid with mortar as laying of masonry progresses.
 - 2. When items are not available when walls are built, prepare openings for subsequent installation.
- D. Tooling Joints:
 - 1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.
 - 2. Tool while mortar is soft enough to be compressed into joints and not raked out.
 - 3. Finish joints in exterior face masonry work with jointing tool, and provide smooth, water-tight concave joint unless specified otherwise.
 - 4. Tool Exposed interior joints in finish work concave unless specified otherwise.
- E. Partition Height:
 - 1. Extend partitions minimum 100 mm (4 inches) above suspended ceiling or to overhead construction where no ceiling occurs.
 - 2. Extend following partitions to overhead construction.
 - a. Full height partitions, and fire partitions and smoke partitions indicated on drawings.
 - b. Both walls at expansion joints.
 - c. Corridor walls.

- d. Walls at stairway and stair halls, elevators, dumbwaiters, trash and laundry chute shafts, and other vertical shafts.
 - e. Walls at refrigerator space.
 - f. Reinforced masonry partitions.
3. Extend finished masonry partitions minimum 100 mm (4 inches) above suspended ceiling and continue with concrete masonry units or structural clay tile to overhead construction:

F. Lintels:

- 1. Lintels are not required for openings less than 1000 mm (40 inches) wide that have hollow metal frames.
- 2. Openings 1025 mm (41 inches) wide to 1600 mm (63 inches) wide without structural steel lintel or frames, require lintel formed of concrete masonry lintel or bond beam units filled with grout and reinforced with one No. 16 (No. 5) rod top and bottom for each 100 mm (4 inches) of nominal thickness unless shown otherwise.
- 3. Precast concrete lintels of 25 MPa (3,000 psi) concrete, same thickness as partition, and with one No. 16 (No. 5) deformed bar top and bottom for each 100 mm (4 inches) of nominal thickness, is acceptable in lieu of reinforced CMU masonry lintels.
- 4. Use steel lintels, for openings greater than 1600 mm (63 inches) wide.
- 5. Doors having overhead concealed door closers require steel lintel, and pocket for closer box.
- 6. Lintel Bearing Length: Minimum 100 mm (4 inches) at both ends.
- 7. Build masonry openings or arches over wood or metal centering and supports when steel lintels are not used.

G. Wall, Furring, and Partition Units:

- 1. Lay out field units to provide one-half running bond, unless indicated otherwise.
- 2. Align head joints of alternate vertical courses.
- 3. At sides of openings, balance head joints in each course on vertical center lines of openings.
- 4. Minimum Masonry Unit Length: 100 mm (4 inches).

5. On interior partitions provide 6 mm (1/4 inch) open joint for caulking between exterior walls, concrete work, and abutting masonry partitions.
 6. Use minimum 100 mm (4 inches) nominal thick masonry for free standing furring, unless indicated otherwise.
 7. Do not abut existing plastered surfaces except suspended ceilings with new masonry partitions.
- H. Use minimum 100 mm (4 inches) nominal thick masonry for fireproofing steel columns unless indicated otherwise.
- I. Before connecting new masonry with previously laid masonry, remove loosened masonry or mortar, and clean and wet work in place as specified under wetting.
- J. Structural Steel Encased in Masonry:
1. Where structural steel is encased in masonry and voids between steel and masonry are filled with mortar, provide minimum 25 mm (1 inch) mortar free expansion space between masonry and steel by applying box board material to steel before masonry is laid.
 2. Do not install spacing material where steel is bearing on masonry or masonry is bearing on steel.
- K. Chases:
1. Do not install chases in masonry walls and partitions exposed to view in finished work, including painted or coated finishes on masonry.
 2. Masonry 100 mm (4 inch) nominal thick may have electrical conduits 25 mm (1 inch) or less in diameter when covered with soaps, or other finishes.
 3. Fill recess chases after installation of conduit, with mortar and finish flush.
 4. When pipes or conduits, or both occur in hollow masonry unit partitions retain minimum one web of hollow masonry units.
- L. Wetting and Wetting Test:
1. Test and wet brick and clay tile according to BIA TN 11B.
 2. Do not wet concrete masonry units or glazed structural facing tile before laying.

- M. Temporary Formwork: Provide formwork and shores as required for temporary support of reinforced masonry elements.
- N. Construct formwork to conform to shape, line and dimensions indicated on drawings. Make sufficiently tight to prevent mortar, grout, or concrete leakage. Brace, tie and support formwork as required to maintain position and shape during construction and curing of reinforced masonry.
- O. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and other reasonable temporary construction loads.
- P. Minimum Curing Times Before Removing Shores and Forms:
 - 1. Girders and Beams: 10 days.
 - 2. Slabs: 7 days.
 - 3. Reinforced Masonry Soffits: 7 days.

3.2 INSTALLATION - ANCHORAGE

- A. Veneer to Framed Walls:
 - 1. Install adjustable veneer anchors.
 - 2. Fasten anchor to stud through sheathing with self-drilling and tapping screw, one at both ends of loop type anchor.
 - 3. Space anchors maximum 400 mm (16 inches) on center vertically at each stud.
- B. Masonry Facing to Backup and Cavity Wall Ties:
 - 1. Use individual ties for new work.
 - 2. Stagger ties in alternate courses, and space at 400 mm (16 inches) maximum vertically, and 400 mm (16 inches) horizontally.
 - 3. At openings, provide additional ties spaced maximum 900 mm (36 inches) apart vertically around perimeter of opening, and within 300 mm (12 inches) from edge of opening.
 - 4. Anchor new masonry facing to existing masonry with adjustable cavity wall ties spaced at 400 mm (16 inch) maximum vertical intervals and at every second masonry unit horizontally. Fasten ties to masonry with masonry nails.
 - 5. Option: Install joint reinforcing for multiple wythes and cavity wall ties spaced maximum 400 mm (16 inches) vertically.

6. Tie interior and exterior wythes of reinforced masonry walls together with individual ties. Provide ties at intervals maximum 400 mm (16 inches) on center horizontally, and 400 mm (16 inches) on center vertically. Lay ties in the same line vertically in order to facilitate vibrating of the grout pours.

C. Anchorage of Abutting Masonry:

1. Anchor interior 100 mm (4 inch) thick masonry partitions to exterior masonry walls with wall ties. Space ties at 600 mm (24 inches) maximum vertical intervals. Extend ties 100 mm (4 inches) minimum into masonry.
2. Anchor interior masonry bearing walls or interior masonry partitions over 100 mm (4 inches) thick to masonry walls with rigid wall anchors spaced at 400 mm (16 inch) maximum vertical intervals.
3. Anchor abutting masonry walls and partitions to concrete with dovetail anchors. Install dovetail slots vertically in concrete at centerline of abutting wall or partition. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals. Secure anchors to existing wall with two 9 mm (3/8 inch) by 75 mm (3 inch) expansion bolts or two power-driven fasteners.
4. Anchor abutting interior masonry partitions to existing concrete and existing masonry construction, with adjustable wall ties. Extend ties minimum 100 mm (4 inches) into joints of new masonry. Fasten ties to existing concrete and masonry construction, with powder actuated drive pins, nail or other means that provides rigid anchorage. Install anchors at 400 mm (16 inch) maximum vertical intervals.

D. Masonry Furring:

1. Anchor masonry furring less than 100 mm (4 inches) nominal thick to masonry walls or to concrete with adjustable wall ties or dovetail anchors.
2. Space at maximum 400 mm (16 inches) on center in both directions.

E. Anchorage to Steel Beams or Columns:

1. Use adjustable beam anchors on each flange.

2. At columns weld steel rod to steel columns at 300 mm (12 inch) intervals, and place wire ties in masonry courses at 400 mm (16 inches) maximum vertically.

3.3 INSTALLATION - REINFORCEMENT

A. Joint Reinforcement:

1. Install joint reinforcement in CMU wythe of combination brick and CMU, cavity walls, and single wythe concrete masonry unit walls or partitions.
2. Reinforcing is acceptable in lieu of individual ties for anchoring brick facing to CMU backup in exterior masonry walls.
3. Locate joint reinforcement in mortar joints at 400 mm (16 inch) maximum vertical intervals.
4. Additional joint reinforcement is required in mortar joints at both 200 mm (8 inches) and 400 (16 inches) above and below windows, doors, louvers and similar openings in masonry.

B. Steel Reinforcing Bars:

1. Install reinforcing bars in cells of hollow masonry units where required for vertical reinforcement and in bond beam units for horizontal reinforcement. Install in wall cavities of reinforced masonry walls where indicated on drawings.
2. Bond Beams:
 - a. Form Bond beams of load-bearing concrete masonry units filled with grout and reinforced with two No. 15m (No. 5) reinforcing bars unless shown otherwise. Do not cut reinforcement.
 - b. Brake bond beams only at expansion joints and at control joints, if shown.
3. Stack Bond:
 - a. Locate additional joint reinforcement in vertical and horizontal joints as indicated on drawings.
 - b. Anchor vertical reinforcement into foundation or wall or bond beam below.
 - c. Provide temporary bracing for walls over 8 feet tall until permanent horizontal bracing is completed.

3.4 INSTALLATION - BRICK EXPANSION AND CMU CONTROL JOINTS (Not Used)

3.5 INSTALLATION - CONCRETE MASONRY UNITS

A. Types and Uses:

1. Provide special concrete masonry shapes as required, including lintel and bond beam units, sash units, and corner units. Provide solid concrete masonry units, where full units cannot be installed, or where needed for anchorage of accessories.
2. Provide solid load-bearing concrete masonry units or grout cell of hollow units at jambs of openings in walls, where structural members impose loads directly on concrete masonry, and where shown.
3. Provide rounded corner (bullnose) shapes at opening jambs in exposed work and at exterior corners.
4. Install concrete building brick only as filler in backup material where not exposed.
5. Construct fire resistance in fire rated partitions meeting fire ratings indicated on drawings.

B. Laying:

1. Lay concrete masonry units with 9 mm (3/8 inch) joints, with a bond overlap of minimum 1/4 of unit length, except where stack bond is indicated on drawings.
2. Do not wet concrete masonry units before laying.
3. Bond external corners of partitions by overlapping alternate courses.
4. Lay first course in a full mortar bed.
5. Set anchorage items as work progress.
6. Where ends of anchors, bolts, and other embedded items, project into voids of units, completely fill voids with mortar or grout.
7. Provide 6 mm (1/4 inch) open joint for sealant between, exterior walls, concrete work, and abutting masonry partitions.
8. Lay concrete masonry units with full face shell mortar beds and fill head joint beds for depth equivalent to face shell thickness.
9. Lay concrete masonry units so cores of units, that are to be filled with grout, are vertically continuous with joints of cross webs of such cores completely filled with mortar. Unobstructed core openings minimum 50 mm (2 inches) by 75 mm (3 inches).

10. Do not wedge masonry against steel reinforcing. Minimum 13 mm (1/2 inch) clear distance between reinforcing and masonry units.
 11. Install deformed reinforcing bars of sizes indicated on drawings.
 12. At time of placement, ensure steel reinforcement is free of loose rust, mud, oil, and other contamination capable of affecting bond.
 13. Place steel reinforcement at spacing indicated on drawings before grouting.
 14. Minimum clear distance between parallel bars: One bar diameter.
 15. Hold vertical steel reinforcement in place vertically by centering clips, caging devices, tie wire, or other approved methods.
 16. Support vertical bars near each end and at maximum 192 bar diameter on center.
 17. Splice reinforcement or attach reinforcement to dowels by placing in contact and securing with wire ties.
 18. Stagger splices in adjacent horizontal reinforcing bars. Lap reinforcing bars at splices a minimum of 40 bar diameters.
 19. Grout cells of concrete masonry units, containing reinforcing bars, solid as specified.
 20. Install cavity and joint reinforcement as masonry work progresses.
 21. Rake joints 6 to 10 mm (1/4 to 3/8 inch) deep for pointing with colored mortar when colored mortar is not full depth.
- C. Waterproofing Parging:
1. Parge earth side of concrete masonry unit basement walls with mortar applied in two coats, each coat 6 mm (1/4 inch) thick.
 2. Clean wall surfaces to receive parging of dirt, oil, or grease, and moisten before application of first coat.
 3. Roughen first coat when partially set, permit to hardened for 24 hours, and moisten before application of second coat.
 4. Keep second coat damp for minimum 48 hours.
 5. Thicken parging and round to form a cove at the junction of outside wall face and footing.

3.6 INSTALLATION - GLAZED STRUCTURAL FACING TILE (Not Used)

3.7 POINTING (Not Used)

3.8 GROUTING

A. Preparation:

1. Clean grout space of mortar droppings before placing grout.
2. Close cleanouts.
3. Install vertical solid masonry dams across grout space for full height of wall at intervals of maximum 9000 mm (30 feet). Do not bond dam units into wythes as masonry headers.
4. Verify reinforcing bars are installed as indicated on drawings.

B. Placing:

1. Place grout in grout space in lifts as specified.
2. Consolidate each grout lift after free water has disappeared but before plasticity is lost.
3. Do not slush with mortar or use mortar with grout.
4. Interruptions:
 - a. When grouting must be stopped for more than an hour, top off grout 40 mm (1-1/2 inches) below top of last masonry course.
 - b. Grout from dam to dam on high lift method.
 - c. Longitudinal run of masonry may be stopped off only by raking back one-half masonry unit length in each course and stopping grout 100 mm (4 inches) back of rake on low lift method.

C. Puddling Method:

1. Consolidate by puddling with grout stick during and immediately after placing.
2. Grout cores of concrete masonry units containing reinforcing bars solid as masonry work progresses.

D. Low Lift Method:

1. Construct masonry to 1.5 m (5 feet) maximum height before grouting.
2. Grout in one continuous operation and consolidate grout by mechanical vibration and reconsolidate after initial water loss and settlement has occurred.

E. High Lift Method:

1. Do not pour grout until masonry wall has cured minimum of 4 hours.
2. Place grout in 1.5 m (5 feet) maximum lifts.

3. Exception:

- a. Where following conditions are met, place grout in 3.86 m (12.67 feet) maximum lifts.
 - b. Masonry has cured minimum of 4 hours.
 - c. Grout slump is maintained between 250 and 275 mm (10 and 11 inches).
 - d. No intermediate reinforced bond beams are placed between top and bottom of grout lift.
4. When vibrating succeeding lifts, extend vibrator 300 to 450 mm (12 to 18 inches) into preceding lift.

3.9 PLACING REINFORCEMENT

- A. General: Clean reinforcement of loose rust, mill scale, earth, ice or other materials which will reduce bond to mortar or grout. Do not use reinforcement bars with kinks or bends not shown on drawings or approved submittal drawings, or bars with reduced cross-section due to excessive rusting or other causes.
- B. Position reinforcement accurately at spacing indicated on drawings. Support and secure vertical bars against displacement. Install horizontal reinforcement as masonry work progresses. Where vertical bars are shown in close proximity, provide clear distance between bars of minimum one bar diameter or 25 mm (1 inch), whichever is greater.
- C. For columns, piers and pilasters, maintain clear distance between vertical bars as indicated on drawings, minimum 1.5 bar diameters or 38 mm (1-1/2 inches), whichever is greater. Provide lateral ties as indicated on drawings.
- D. Splice reinforcement bars only where indicated on drawings, unless approved by Contracting Officer's Representative. Provide lapped splices. In splicing vertical bars or attaching to dowels, lap ends, place in contact and wire tie.
- E. Provide minimum lap as indicated on approved submittal drawings, or if not indicated, minimum 48 bar diameters.
- F. Embed metal ties in mortar joints as work progresses, with minimum mortar cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations.

- G. Embed prefabricated horizontal joint reinforcement as work progresses, with minimum cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations. Lap joint reinforcement minimum 150 mm (6 inches) at ends. Use prefabricated "L" and "T" sections to provide continuity at corners and intersections. Cut and bend joint reinforcement for continuity at returns, offsets, column fireproofing, pipe enclosures and other special conditions.
- H. Anchoring: Anchor reinforced masonry work to supporting structure as indicated on drawings.
- I. Anchor reinforced masonry walls at intersections with non-reinforced masonry.

3.10 INSTALLATION OF REINFORCED BRICK MASONRY

3.11 INSTALLATION OF REINFORCED CONCRETE UNIT MASONRY

- A. Do not wet concrete masonry units (CMU).
- B. Lay CMU units with full-face shell mortar beds. Fill vertical head joints (end joints between units) solidly with mortar from face of unit to distance behind face equal to thickness of longitudinal face shells. Solidly bed cross-webs of starting courses in mortar. Maintain head and bed 9 mm (3/8 inch) joint widths.
- C. Where solid CMU units are shown, lay with full mortar head and bed joints.
- D. Walls:
 - 1. Pattern Bond: Lay CMU wall units in 1/2-running bond with vertical joints in each course centered on units in courses above and below, unless otherwise indicated. Bond and interlock each course at corners and intersections. Use special-shaped units where shown, and as required for corners, jambs, sash, control joints, lintels, bond beams and other special conditions.
 - 2. Maintain vertical continuity of core or cell cavities, which are to be reinforced and grouted, to provide minimum clear dimension indicated and to provide minimum clearance and grout coverage for vertical reinforcement bars. Keep cavities free of mortar. Solidly bed webs in mortar where adjacent to reinforced cores or cells.
 - 3. Where horizontally reinforced beams (bond beams) are indicated on drawings, use special units or modify regular units to allow for

placement of continuous horizontal reinforcement bars. Place small mesh expanded metal lath or wire screening in mortar joints under bond beam courses over cores or cells of non-reinforced vertical cells, or provide units with solid bottoms.

E. Columns, Piers and Pilasters:

1. Use CMU units of size, shape and number of vertical core spaces shown. If not shown, use units which provide minimum clearances and grout coverage for number and size of vertical reinforcement bars shown.
2. Provide pattern bond shown, or if not shown, alternate head joints in vertical alignment.
3. Where bonded pilaster construction is shown, lay wall and pilaster units together to maximum grout pour height specified.

F. Grouting:

1. Use fine grout for filling spaces less than 100 mm (4 inches) in one or both horizontal directions.
2. Use coarse grout for filling 100 mm (4 inch) spaces or larger in both horizontal directions.
3. Grouting Technique: At Contractor's option, use either low-lift or high-lift grouting techniques.

G. Low-Lift Grouting:

1. Provide minimum clear dimension of 50 mm (2 inches) and clear area of 5160 sq. mm (8 sq. inches) in vertical cores to be grouted.
2. Place vertical reinforcement before grouting of CMU. Extend above elevation of maximum pour height as required for splicing. Support in position at vertical intervals not exceeding 192 bar diameters nor 3 m (10 feet).
3. Lay CMU to maximum pour height. Do not exceed 1.5 m (5 feet) height, or if bond beam occurs below 1.5 m (5 feet) height, stop pour 38 mm (1-1/2 inches) below top of bond beam.
4. Rod or vibrate grout during placing. Place grout continuously; do not interrupt pouring of grout for more than one hour. Terminate grout pours 38 mm (1-1/2 inches) below top course of pour.
5. Bond Beams: Stop grout in vertical cells 38 mm (1-1/2 inches) below bond beam course. Place horizontal reinforcement in bond beams; lap

at corners and intersections as indicated on drawings. Place grout in bond beam course before filling vertical cores above bond beam.

H. High-Lift Grouting:

1. Do not use high-lift grouting technique for grouting of CMU unless minimum cavity dimension and area is 75 mm (3 inches) and 6450 sq. mm (10 sq. inches), respectively.
2. Provide cleanout holes in first course at vertical cells which are to be filled with grout.
3. Use units with one face shell removed and provide temporary supports for units above, or use header units with concrete brick supports, or cut openings in one face shell.
4. Construct masonry to full height of maximum grout pour before placing grout.
5. Limit grout lifts to maximum height of 1.5 m (5 feet) and grout pour to maximum height of 7.3 m (24 feet), for single wythe hollow concrete masonry walls, unless otherwise indicated.
6. Place vertical reinforcement before grouting. Place before or after laying masonry units, to suit application. Tie vertical reinforcement to dowels at base of masonry where shown and thread CMU over or around reinforcement. Support vertical reinforcement at intervals not exceeding 192 bar diameters nor 3 m (10 feet).
7. Where individual bars are placed after laying masonry, place wire loops extending into cells as masonry is laid and loosen before mortar sets. After insertion of reinforcement bar, pull loops and bar to proper position and tie free ends.
8. Where reinforcement is prefabricated into cage units before placing, fabricate units with vertical reinforcement bars and lateral ties of the size and spacing indicated.
9. Place horizontal beam reinforcement as masonry units are laid.
10. Embed lateral tie reinforcement in mortar joints where indicated. Place as masonry units are laid, at vertical spacing shown.
11. Where lateral ties are shown in contact with vertical reinforcement bars, embed additional lateral tie reinforcement in mortar joints. Place as indicated on drawings, or if not shown, provide as required to prevent grout blowout or rupture of CMU face shells, but provide

minimum 4.1 mm diameter (0.16 inch) wire ties spaced 400 mm (16 inches) on center for members with 500 mm (20 inches) or less side dimensions, and 200 mm (8 inches) on center for members with side dimensions exceeding 500 mm (20 inches).

12. Preparation of Grout Spaces: Before grouting, inspect and clean grout spaces. Remove dust, dirt, mortar droppings, loose pieces of masonry and other foreign materials from grout spaces. Clean reinforcement and adjust to proper position. Clean top surface of structural members supporting masonry to ensure bond. After final cleaning and inspection, close cleanout holes and brace closures to resist grout pressures.
13. Do not place grout until entire height of masonry to be grouted has attained sufficient strength to resist displacement of masonry units and breaking of mortar bond. Install shores and bracing, if required, before starting grouting operations.
14. Limit grout pours to sections which can be completed in one working day with maximum one hour interruption of pouring operation. Place grout in lifts which do not exceed 1.5 m (5 feet). Allow minimum 30 minutes and maximum one hour between lifts. Mechanically consolidate each lift.
15. Place grout in lintels or beams over openings in one continuous pour.
16. Where bond beam occurs more than one course below top of pour, fill bond beam course to within 25 mm (1 inch) of vertically reinforced cavities, during construction of masonry.
17. When more than one pour is required to complete a given section of masonry, extend reinforcement beyond masonry as required for splicing. Pour grout to within 38 mm (1-1/2 inches) of top course of first pour. After grouted masonry is cured, lay masonry units and place reinforcement for second pour section before grouting. Repeat sequence if more pours are required.

3.12 CONSTRUCTION TOLERANCES

- A. Lay masonry units plumb, level and true to line within tolerances according to ACI 530.1/ASCE 6/TMS 602 and as follows:
- B. Maximum variation from plumb:

1. In 3000 mm (10 feet) - 6 mm (1/4 inch).
 2. In 6000 mm (20 feet) - 9 mm (3/8 inch).
 3. In 12,000 mm (40 feet) or more - 13 mm (1/2 inch).
- C. Maximum variation from level:
1. In any bay or up to 6000 mm (20 feet) - 6 mm (1/4 inch).
 2. In 12,000 mm (40 feet) or more - 13 mm (1/2 inch).
- D. Maximum variation from linear building lines:
1. In any bay or up to 6000 mm (20 feet) - 13 mm (1/2 inch).
 2. In 12,000 mm (40 feet) or more - 19 mm (3/4 inch).
- E. Maximum variation in cross-sectional dimensions of columns and thickness of walls from dimensions shown:
1. Minus 6 mm (1/4 inch).
 2. Plus 13 mm (1/2 inch).
- F. Maximum variation in prepared opening dimensions:
1. Accurate to minus 0 mm (0 inch).
 2. Plus 6 mm (1/4 inch).

3.13 CLEANING AND REPAIR

- A. General:
1. Clean exposed masonry surfaces on completion.
 2. Protect adjoining construction materials and landscaping during cleaning operations.
 3. Cut out defective exposed new joints to depth of approximately 19 mm (3/4 inch) and repoint.
 4. Remove mortar droppings and other foreign substances from wall surfaces.
- B. Concrete Masonry Units:
1. Immediately following setting, brush exposed surfaces free of mortar or other foreign matter.
 2. Allow mud to dry before brushing.
- C. Glazed Structural Facing Tile or Brick Units:
1. Clean as recommended manufacturer. Protect light colored mortar joints from discoloration during cleaning.
 2. Use on solid masonry walls.
 3. Prepare schedule of test locations.

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EMERGENCY SERVICES BUILDING
VA PROJECT NO. 561-239

3.14 FIELD QUALITY CONTROL (Not Used)

- - E N D - -

**SECTION 04 72 00
CAST STONE MASONRY**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies manufactured concrete units to simulate a natural stone.
- B. Installation of cast stone units.

1.2 RELATED WORK

- A. Joint sealant and application: Section 07 92 00, JOINT SEALANTS.
- B. Color and texture specified in Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Cast stone, sample panel, size 100 by 300 by 300 mm (4 by 12 by 12 inches) each color and finish.
 - 2. Show finish on two 100 mm (4-inch) edges and 300 by 300 mm (12 by 12 inch) surface.
- C. Shop Drawings:
 - 1. Cast stone showing exposed faces, profiles, cross sections, anchorage, reinforcing, jointing and sizes.
 - 2. Setting drawings with setting mark.
- D. Certificates: Test results indicating that the cast stone meets specification requirements and proof of plant certification.
- E. Submit manufacturers test results of cast stone previously made by manufacturer.
- F. Laboratory Data: Description of testing laboratories facilities and qualifications of its principals and key personnel.
- G. List of jobs furnished by the manufacturer, which were similar in scope and at least three (3) years of age.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Store cast stone under waterproof covers on planking clear of ground.
- B. Protect from handling, dirt, stain, and water damage.
- C. Mark production units with the identification marks as shown on the shop drawings.

D. Package units and protect them from staining or damage during shipping and storage.

E. Provide an itemized list of product to support the bill of lading.

1.5 WARRANTY

Warranty exterior masonry walls against moisture leaks, any defects and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be two years.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.

B. Cast Stone Institute Technical Manual and Cast Stone Institute standard specifications.

C. American Society for Testing and Materials (ASTM):

A167-99(R2009).....Stainless and Heat Resisting Chromium-Nickel

Steel Plate, Sheet, and Strip

A185-07.....Steel, Welded Wire Fabric, Plain for Concrete

A615/A615M-09.....Deformed and Plain Billet-Steel Bars for

Concrete Reinforcement

C33-11.....Concrete Aggregates

C150-09.....Portland Cement

C503-10.....Marble Dimension Stone (Exterior)

C568-10.....Limestone Dimension Stone

C615-11.....Granite Dimension Stone

C616-10.....Quartz-Based Dimension Stone

C979-10.....Pigments for Integrally Colored Concrete

C1194-03.....Compressive Strength of Architectural Cast

Stone

C1195-03.....Absorption of Architectural Cast Stone

C1364-10.....Architectural Cast Stone.

D2244-09.....Calculation of Color Differences from

Instrumentally Measured Color Coordinates.

1.7 QUALITY ASSURANCE

A. The Manufacturer:

1. Must have 5 years minimum continuous operating experience and have facilities for manufacturing cast stone as described herein.
Manufacturer shall have sufficient plant facilities to produce the shapes, quantities and size of cast stone required in accordance with the project schedule.
 2. Must be a member of the Cast Stone Institute.
 3. Must have a certified plant (certification by the Cast Stone Institute).
- B. Stone setter: Must have 5 years' experience setting cast or natural building stone.
- C. Testing: One (1) sample from production units may be selected at random from the field for each 500 cubic feet (14 m³) delivered to the job:
1. Three (3) field cut cube specimens from each of these sample shall have an average minimum compressive strength of not less than 85% with no single specimen testing less than 75% of design strength as specified.
 2. Three (3) field cut cube specimens from each of these samples shall have an average maximum cold-water absorption of 6%.
 3. Field specimens shall be tested in accordance with ASTM C 1194 and C 1195.
 4. Manufacturer shall submit a written list of projects similar and at least three (3) years of age, along with owner, architect and contractor references.

1.8 MANUFACTURING TOLERANCES

- A. Cross section dimensions shall not deviate by more than + 1/8 in. (3 mm) from approved dimension.
- B. Length of units shall not deviate by more than length /360 or + 1/8 in. (3mm), whichever is greater, not to exceed + 1/4 in (6 mm). Maximum length of any unit shall not exceed 15 times the average thickness of such unit unless otherwise agreed by the manufacturer.
- C. Warp bow or twist of units shall not exceed length/360 or + 1/8 in. (3 mm), whichever is greater.
- D. Location of dowel holes, anchor slots, flashing grooves, false joints and similar features - On formed sides of unit, 1/8 in (3 mm), on unformed sides of unit, 3/8 in (9 mm) maximum deviation.

1.9 MOCK-UP

Provide full size unit(s) for use in construction of sample wall. The mock-up becomes the standard of workmanship for the project.

PART 2 - PRODUCTS

2.1 ARCHITECTURAL CAST STONE

- A. Comply with ASTM C 1364
- B. Physical properties: Provide the following:
 - 1. Compressive Strength - ASTM C 1194: 6,500 psi (45 Mpa) minimum for products at 28 days.
 - 2. Absorption - ASTM C 1195: 6% maximum by the cold water method, or 10% maximum by the boiling method for products as 28 days.
 - 3. Air Content - ASTM C173 or C231, for wet cast product shall be 4-8% for units exposed to freeze-thaw environments. Air entrainment is not required for vibrant dry tamp (VDT) products.
 - 4. Freeze thaw - ASTM C 1364L The cumulative percent weight loss (CPWL) shall be less than 5% after 300 cycles of freezing and thawing.
 - 5. Linear Shrinkage - ASTM C 426L Shrinkage shall not exceed 0.065%.
- C. Job site testing - One (1) sample from production units may be selected at random from the field for each 500 cubic feet (14m³) delivered to the job site:
 - 1. Three (3) field cut cube specimens from each of these samples shall have an average minimum compressive strength of not less than 85% with no single specimen testing less than 75% of design strength as allowed by ACI 318.
 - 2. Three (3) field cut cube specimens from each of these samples shall have an average maximum cold-water absorption of 6%.
 - 3. Field specimens shall be tested in accordance with ASTM C 1194 and C 1195.

2.2 RAW MATERIALS

- A. Portland cement - Type I or Type III, white and/or grey, ASTM C 150.
- B. Coarse aggregates - Granite, quartz or limestone, ASTM C 33, except for gradation, and are optional for the vibrant dry tamp (VDT) casting method.
- C. Fine aggregates - Manufactured or natural sands, ASTM C 33, except for gradation.

D. Colors - Inorganic iron oxide pigments, ASTM C 979 except that carbon black pigments shall not be used.

E. Admixtures- Comply with the following:

1. ASTM C 260 for air-entraining admixtures.
2. ASTM C 494/C 495 M Types A-G for water reducing, retarding, accelerating and high range admixtures.
3. Other admixtures: integral water repellents and other chemicals, for which no ASTM Standard exists, shall be previously established as suitable for use in concrete by proven field performance or through laboratory testing.
4. ASTM C 618 mineral admixtures of dark and variable colors shall not be used in surfaces intended to be exposed to view.
5. ASTM C 989 granulated blast furnace slag may be used to improve physical properties. Tests are required to verify these features.

F. Water - Potable

G. Reinforcing bars:

1. ASTM A 615/A 615M. Grade 40 or 60 steel galvanized or epoxy coated when cover is less than 1.5 in. (37 mm).
2. Welded Wire Fabric: ASTM A 185 where applicable for wet cast units.

H. All anchors, dowels and other anchoring devices and shims shall be standard building stone anchors commercially available in a non-corrosive material such as zinc plated, galvanized steel, brass, or stainless steel Type 302 or 304.

2.3 COLOR AND FINISH

A. Match sample on file.

B. All surfaces intended to be exposed to view shall have a fine-grained texture similar to natural stone, with no air voids in excess of 1/32 in. (0.8 mm) and the density of such voids shall be less than 3 occurrences per any 1 in² (25mm²) and not obvious under direct daylight illumination at a 5 ft. (1.5m) distance.

C. Units shall exhibit a texture approximately equal to the approved sample when viewed under direct daylight illumination at a 10 ft (3m) distance.

D. ASTM D 2244 permissible variation in color between units of comparable age subjected to similar weathering exposure.

1. Total color difference - not greater than 6 units.

2. Total hue difference-not greater than 2 units.

2.4 REINFORCING

- A. Reinforce the units as required by the drawings and for safe handling and structural stress.
 - 1. Minimum reinforcing shall be 0.25 percent of the cross section area.
- B. Reinforcement shall be non-corrosive where faces exposed to weather are covered with less than 1.5in. (38 mm) of concrete material. All reinforcement shall have minimum coverage of twice the diameter of the bars.
- C. Minor chipping resulting from shipment and delivery shall not be grounds for rejection. Minor chips shall not be obvious under direct daylight illumination from a 20-ft (6m) distance.
- D. The occurrence of crazing or efflorescence shall not constitute a cause for rejection.
- E. Remove cement film, if required, from exposed surface prior to packaging for shipment.

2.5 CURING

Cure units in a warm curing chamber 100 F (37.8 C) at 95 percent relative humidity for approximately 12hours, or cure in a 95 percent moist environment at a minimum 70F (21.1 C) for 16 hours after casting. Additional yard curing at 95 percent relative humidity shall be 350-degree-days (i.e. 7 days @ 50F (10.0 C) or 5 days @ 70F (21.0 C) prior to shipping. Form cured units shall be protected from moisture evaporation with curing blankets or curing compounds after casting.

PART 3 - EXECUTION

3.1 EXAMINATION

Installing contractor shall check cast stone materials for fit and finish prior to installation. Do not set unacceptable units.

3.2 SETTING TOLERANCES

- A. Comply with Cast Stone Institute SM Technical Manual.
- B. Set stones 1/8 in. (3 mm) or less, within the plane of adjacent units.
- C. Joints, plus - 1/6 in. (1.5 mm), minus - 1/8 in. (3 mm).

3.3 JOINTING

- A. Joint size:
 - 1. At stone/brick joints 3/8 in. (9.5 cm).

2. At stone/stone joints in vertical position 1/4 in. (6 mm) (3/8 in. (9.5 mm) optional).

3. Stone/stone joint exposed on top 3/8 in. (.5 mm).

B. Joint Materials:

1. Mortar, Type N, ASTM C 270.

2. Use a full bed of mortar at all bed joints.

3. Flush vertical joints full with mortar.

4. Leave all joints with exposed tops or under relieving angles open for sealant.

5. Leave head joints in coping and projecting components open for sealant.

B. Location of joints:

1. As shown on shop drawings.

2. At control and expansion joints unless otherwise shown.

3.4 SETTING

A. Drench units with clean water prior to setting.

B. Fill dowel holes and anchor slots completely with mortar or non-shrink grout.

C. Set units in full bed of mortar, unless otherwise detailed.

D. Rake mortar joints 3/4 in. (18 mm) in. for pointing.

E. Remove excess mortar from unit faces immediately after setting.

F. Tuck point unit joints to a slight concave profile.

3.5 JOINT PROTECTION

A. Comply with requirements of Section 07 92 00, JOINT SEALANTS.

B. Prime ends of units, insert properly sized backing rod and install required sealant.

3.6 REPAIR AND CLEANING

A. Repair chips with touchup materials furnished by manufacturer.

B. Saturate units to be cleaned prior to applying an approved masonry cleaner.

C. Consult with manufacturer for appropriate cleaners.

3.7 INSPECTION AND ACCEPTANCE

Inspect finished installation according to Bulletin #36 published by the Cast Stone Institute.

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SECTION 05 12 00
STRUCTURAL STEEL FRAMING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Structural steel shapes, plates, and bars.
 - 2. Structural pipe.
 - 3. Bolts, nuts, and washers.

1.2 RELATED REQUIREMENTS

- A. Materials Testing And Inspection During Construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Composite Steel Deck: Section 05 36 00, COMPOSITE METAL DECKING.
- C. Steel Framing: Section 13 34 19, METAL BUILDING SYSTEMS.
- D. Steel Finishes: Section 09 06 00, SCHEDULE FOR FINISHES.
- E. Steel Support: Section 10 13 00, DIRECTORIES.
- F. Painting: Section 09 91 00, PAINTING.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American Institute of Steel Construction (AISC):
 - 1. AISC Manual - Steel Construction Manual, 14th Ed.
 - 2. 303-10 - Code of Structural Steel Buildings and Bridges.
 - 3. 360-10: Specification for Structural Steel Buildings.
- C. The American Society of Mechanical Engineers (ASME):
 - 1. B18.22.1-09 - Washers: Helical Spring-Lock, Tooth Lock, and Plain Washers.
- D. American Welding Society (AWS):
 - 1. D1.1/D1.1M-15 - Structural Welding Code - Steel.
- E. ASTM International (ASTM):
 - 1. A6/A6M-14 - General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling.
 - 2. A36/A36M-14 - Carbon Structural Steel.
 - 3. A53/A53M-12 - Pipe, Steel, Black and Hot-Dip, Zinc-Coated, Welded and Seamless.
 - 4. A123/A123M-15 - Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products.

5. A242/A242M-13 - High-Strength Low-Alloy Structural Steel.
 6. A283/A283M-13 - Low and Intermediate Tensile Strength Carbon Steel Plates.
 7. A307-14 - Carbon Steel Bolts, Studs, and Threaded Rod 60,000 PSI Tensile Strength.
 8. A325-14 - Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength.
 9. A490-14a - Structural Bolts, Alloy Steel, Heat Treated, 150 ksi Minimum Tensile Strength.
 10. A500/A500M-13 - Cold-Formed Welded and Seamless Carbon Steel Structural Tubing and Rounds and Shapes.
 11. A501/A501M-14 - Hot-Formed Welded and Seamless Carbon Steel Structural Tubing and Rounds and Shapes.
 12. A572/A572M-15 - High-Strength Low-Alloy Columbium-Vanadium Structural Steel.
 13. A992/A992M-15 - Structural Shapes.
 14. F2329/F2329M-15 - Zinc Coating, Hot-Dip, Requirements for Application to Carbon and Alloy steel Bolts, Screws, washers, Nuts, and Special Threaded Fasteners.
- F. Master Painters Institute (MPI):
1. No. 18 - Primer, Zinc Rich, Organic.
- G. Military Specifications (Mil. Spec.):
1. MIL-P-21035 - Paint, High Zinc Dust Content, Galvanizing, Repair.
- H. Occupational Safety and Health Administration (OSHA):
1. 29 CFR 1926.752(e) - Guidelines For Establishing The Components Of A Site-Specific Erection Plan.
 2. 29 CFR 1926-2001 - Safety Standards for Steel Erection.
- I. Research Council on Structural Connections (RCSC) of The Engineering Foundation:
1. Specification for Structural Joints Using ASTM A325 or A490 Bolts.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
1. Show size, configuration, and fabrication and installation details.
- C. Sustainable Construction Submittals:

1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
- D. Test Reports: Certify products comply with specifications.
 1. Welders' qualifying tests.
- E. Certificates: Certify each product complies with specifications.
 1. Structural steel.
 2. Steel connections.
 3. Welding materials.
 4. Shop coat primer paint.
- F. Qualifications: Substantiate qualifications comply with specifications.
 1. Fabricator
 2. Installer
 3. Welders and welding procedures.
- G. Delegated Design Drawings and Calculations: Signed and sealed by responsible Architect/Engineer.
 1. Connection calculations.
- H. Record Surveys: Signed and sealed by responsible surveyor or engineer.

1.5 QUALITY ASSURANCE

- A. Fabricator Qualifications: AISC Quality Certification participant designated as AISC Certified Plant, Category STD.
 1. Regularly fabricates specified products.
 2. Fabricated specified products with satisfactory service on five similar installations for minimum five years.
- B. Installer Qualifications: AISC Quality Certification Program participant designated as AISC-Certified Erector, Category ACSE.
 1. Regularly installs specified products.
 2. Installed specified products with satisfactory service on five similar installations for minimum five years.
- C. Before commencement of Work, ensure steel erector provides written notification required by OSHA 29 CFR 1926.752(e). Submit a copy of the notification to Contracting Officer's Representative.
- D. Welders and Welding Procedures Qualifications: AWS D1.1/D1.1M.

1.6 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Delegated Design: Prepare submittal documents including design calculations and drawings signed and sealed by registered design professional, licensed in state where project is located.
- B. Design structural steel framing connections complying with specified performance:
 - 1. Load Capacity: Resist loads indicated on drawings. Account for connection and member loads and eccentricities.
 - a. Request additional design criteria when necessary to complete connection design.
 - 2. Configuration: Design and detail all connections for each member size, steel grade and connection type to resist the loads and reactions indicated on the drawings or specified herein. Use details consistent with details shown on drawings, supplementing where necessary. The details shown on drawings are conceptual and do not indicate the required weld sizes or number of bolts unless specifically noted. Use rational engineering design and standard practice in detailing, accounting for all loads and eccentricities in both the connection and the members. Promptly notify the Contracting Officer Representative of any location where the connection design criteria is not clearly indicated. The design of all connections is subject to the review and acceptance of the Contracting Officer's Representative. Submit structural calculations prepared and sealed by a qualified engineer registered in the state where the project is located. Submit calculations for review before preparation of detail drawings.
 - 3. Configuration: Design framing member sizes, dimensions, and locations to suit cooling tower load, size, and configuration. Submit detailed drawings and design calculations, prepared by a registered Professional Engineer, for approval before members are fabricated.

2.2 MATERIALS

- A. W-Shapes:
 - 1. ASTM A992/A992M.
- B. Channel and Angles:

1. ASTM A36/A36M.
- C. Plates and Bars:
 1. ASTM A36/A36M.
- D. Hollow Structural Sections:
 1. ASTM A500/A500M.
 2. .
- E. Structural Pipe: ASTM A53/A53M, Grade B.
- F. Bolts, Nuts and Washers: Galvanized for galvanized framing and plain finish for other framing .
 1. High-strength bolts, including nuts and washers: ASTM A325 or ASTM A490.
 2. Bolts and nuts, other than high-strength: ASTM A307, Grade A.
 3. Plain washers, other than those in contact with high-strength bolt heads and nuts: ASME B18.22.1.
- G. Welding Materials: AWS D1.1, type to suit application.

2.3 PRODUCTS - GENERAL

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Sustainable Construction Requirements:
 1. Steel Recycled Content: 30 percent total recycled content, minimum.
 2. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
 - a. Paints and coatings.

2.4 FABRICATION

- A. Fabricate structural steel according to Chapter M, AISC 360.
- B. Shop and Field Connections:
 1. Weld connections according to AWS D1.1/D1.1M. Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.1 to perform type of work required.
 2. High-Strength Bolts: High-strength bolts tightened to a bolt tension minimum 70 percent of their minimum tensile strength. Tightening done with properly calibrated wrenches, by turn-of-nut method or by use of direct tension indicators (bolts or washers). Tighten bolts in connections identified as slip-critical using Direct Tension

Indicators. Twist-off torque bolts are not an acceptable alternate fastener for slip critical connections.

2.5 FINISHES

- A. Shop Priming:
 - 1. Prime paint structural steel according to AISC 303, Section 6.
 - a. Interstitial Space Structural Steel: Prime paint, unless indicated to receive sprayed on fireproofing.
- B. Shop Finish Painting: Apply primer and finish paint as specified in Section 09 91 00, PAINTING.
- C. Do not paint:
 - 1. Surfaces within 50 mm (2 inches) of field welded joints.
 - 2. Surfaces indicated to be encased in concrete.
 - 3. Surfaces receiving sprayed on fireproofing.
 - 4. Beam top flanges receiving shear connector studs applied.

2.6 ACCESSORIES

- A. General: Shop paint steel according to AISC 303, Section 6.
- B. Finish Paint System: Primer and finish as specified in Section 09 91 00, PAINTING.
- C. Galvanizing Repair Paint: MPI No. 18.

PART 3 - EXECUTION

3.1 ERECTION

- A. Erect structural steel according to AISC 303 and AISC 360.
- B. Set structural steel accurately at locations and elevations indicated on drawings.
- C. Maintain erection tolerances of structural steel within AISC 303 requirements.
 - 1. Pour Stop Elevation Tolerance: 6 mm (1/4 inch), maximum, before concrete placement.
- D. Weld and bolt connections as specified for shop connections.

3.2 FIELD PAINTING

- A. After welding, clean and prime weld areas to match adjacent finish.
- B. Touch-up primer damaged by construction operations.
- C. Apply galvanizing repair paint to galvanized coatings damaged by construction operations.

D. Finish Painting: As specified in Section 09 91 00, PAINTING.

3.3 FIELD QUALITY CONTROL

A. Record Survey:

1. Engage registered land surveyor or registered civil engineer as specified in Section 01 00 00, GENERAL REQUIREMENTS to perform survey.
2. Measure and record structural steel framing plumbness, level, and alignment after completing bolting and welding and before installation of work supported by structural steel.
3. Identify deviations from allowable tolerances specified in AISC Manual.

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**SECTION 05 36 00
COMPOSITE METAL DECKING**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies material and services required for installation of composite steel decking including shear connector studs and miscellaneous closures required to prepare deck for concrete placement as shown and specified.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

1.3 DESIGN REQUIREMENTS:

- A. Design steel decking in accordance with AISI S-100, except as otherwise shown or specified.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Shop Drawings: Shop and erection drawings showing decking unit layout, connections to supporting members, and information necessary to complete the installation as shown and specified, including supplementary framing, cant strips, cut openings, special jointing or other accessories.
 - 1. Show welding, side lap, closure, deck reinforcing and closure reinforcing details.
 - 2. Show openings required for work of other trades, including openings not shown on structural drawings.
 - 3. Indicate where temporary shoring is required to satisfy design criteria.
- D. Manufacturer's Literature and Data: Showing steel decking section properties and specifying required structural characteristics.
- E. Manufacturer's written recommendations for:
 - 1. Shape of decking section.
 - 2. Cleaning of steel decking prior to concrete placement.

- F. Test Report - Establishing structural characteristics of composite concrete and steel decking system.
- G. Test Report - Stud base qualification.
- H. Welding power setting recommendation by shear stud manufacturer.
- I. Shear Stud Layouts: Submit drawings showing the quantity, pattern, spacing and configuration of shear studs for each beam and girder.
- J. Certification: For each type and gauge of metal deck supporting concrete slab or fill, submit certification of specified fire ratings. Certify that units supplied are UL listed as a "Steel Floor and Form Unit".
- K. Manufacturers Certificates for deck units attesting compliance with specified requirements.
- L. Submit manufacturer's catalog data for Welding Equipment and Welding Rods and Accessories intended use.
- M. Power Actuated Tool Operator Certificates.
- N. Welders qualifications.

1.5 QUALITY ASSURANCE:

- A. Deck Units: Provide deck units and accessory products from a manufacturer engaged in the manufacture of steel decking for more than three (3) years. Submit manufacturer's certificates attesting that the decking material complies with the specified requirements.
- B. Certification of Powder-Actuated Tool Operator: Manufacturer's certificate attesting that the operators are authorized to use the low velocity powder-actuated tool.
- C. Qualifications for Welding Work: Submit qualified welder qualifications in accordance with AWS D1.1/D1.1M or under an approved qualification test.

1.6 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only. Refer to the latest edition of referenced Standards and codes.
- B. American Iron and Steel Institute (AISI):
S-100-12.....North American Specification for the Design of
Cold-Formed Steel Structural Members
- C. ASTM International (ASTM):
A36/A36M-14.....Carbon Structural Steel

A108-13.....Steel Bars, Carbon, Cold Finished, Standard
Quality

A653/A653M-13.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-
Iron Alloy-Coated (Galvanized) by the Hot-Dip
Process

D. American Institute of Steel Construction (AISC):

1. Specification for Structural Steel Buildings - Allowable Stress
Design and Plastic Design (Latest Edition)
2. Load and Resistance Factor Design Specification for Structural Steel
Buildings (Latest Edition)

E. American Welding Society (AWS):

D1.1/D1.1M-11.....Structural Welding Code - Steel

D1.3/D1.3M-05(R2008)....Structural Welding Code - Sheet Steel

F. FM Global (FM):

APP Guide.....Approval Guide

DS 1-28-2012.....Design Wind Loads

G. Military Specifications (Mil. Spec.):

MIL-P-21035B.....Paint, High Zinc Dust Content, Galvanizing
Repair

H. Underwriters Laboratories (UL):

Bld Mat Dir(Annually)...Building Materials Directory

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Steel Decking and Flashings: ASTM A653/A653M, Structural Quality

C. Galvanizing: ASTM A653/A653M, G60

D. Shear connector studs: ASTM A108, Grades 1015-1020, yield 350 Mpa
(50,000 psi) minimum, tensile strength - 400 Mpa (60,000 psi) minimum,
reduction of area 50 percent minimum.

1. Provide studs of uniform diameter, with heads concentric and on same
axis to shaft.
2. Provide studs, after welding, free from substance or defect which
would interfere with its function as a shear connector.
3. Do not paint or galvanize studs.
4. Provide size of studs as shown on drawings.

5. Provide studs manufactured by a company normally engaged in the manufacturer of shear studs, and can furnish equipment suitable for weld-through installation of shear studs.

E. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035B.

F. Miscellaneous Steel Shapes: ASTM A36/A36M.

G. Welding Electrode: E60XX minimum.

H. Sheet Metal Accessories: ASTM A653/A653M, galvanized, unless noted otherwise. Provide accessories of every kind required to complete the installation of metal decking in the system shown. Finish sheet metal items to match deck including, but not limited to, the following items:

1. Metal Cover Plates: For end-abutting deck units, to close gaps at changes in deck direction, columns, walls and openings. Same quality as deck units but not less than 1.3 mm (18 gauge) sheet steel.
2. Continuous sheet metal edging: at openings and concrete slab edges. Same quality as deck units but not less than 1.3 mm (18 gauge) steel. Side and end closures supporting concrete and their attachment to supporting steel to be designed by the manufacturer to safely support the wet weight of concrete and construction loads. The deflection of cantilever closures to be limited to a total of 3 mm (1/8 inch) maximum.
3. Metal Closure Strips: For openings between decking and other construction, of not less than 1.3 mm (18 gauge) sheet steel of the same quality as the deck units. Form to the configuration required to provide tight-fitting closures at open ends of flutes and sides of decking.
4. Seat angles for deck: Where a beam does not frame into a column.

2.2 REQUIREMENTS:

- A. Steel decking depth, gage, and section properties to be as shown on contract documents. Provide edges of deck with vertical interlocking male and female lip providing for a positive mechanical connection.
- B. Fabricate deck units with integral embossments to provide mechanical bond with concrete slab. Deck units combined with concrete slab to be capable of supporting total design loads.

PART 3 - EXECUTION

3.1 ERECTION:

- A. Do not start installation of metal decking until corresponding steel framework has been plumbed, aligned and completed, and until temporary shoring, where required, has been installed.
 - 1. Remove oil, dirt, paint, ice, water and rust from steel surfaces to which metal decking will be welded.
- B. Coordinate and cooperate with structural steel erector in locating decking bundles to prevent overloading of structural members.
- C. Do not use floor deck units for storage or working platforms until permanently secured.
 - 1. Do not overload deck units once placed.
 - 2. Replace deck units that become damaged after erection and prior to casting concrete at no additional cost to the Government.
- D. Erect steel deck in accordance with manufacturer's printed instructions.
- E. Ship steel deck units in standard widths and fabricated to proper length.
- F. Provide steel decking in sufficient lengths to extend over 3 or more spans, except where structural steel layout does not permit.
- G. Place steel decking units on supporting steel framework and adjust to final position before being permanently fastened.
 - 1. Bring each unit to proper bearing on supporting beams.
 - 2. Place deck units in straight alignment for entire length of run of flutes and with close registration of flutes of one unit with those of abutting unit.
 - 3. Maximum space between ends of abutting units is 13 mm (1/2 inch). If space exceeds 13 mm (1/2 inch), install closure plates.
- H. Ceiling hanger loops, if provided, must be flattened or removed to obtain bearing of units on structural steel.
- I. Fastening Deck Units:
 - 1. Fasten floor deck units to steel supporting members by not less than 16 mm (5/8 inch) diameter puddle welds or elongated welds of equal strength, spaced not more than 305 mm (12 inches) on center with a minimum of two welds per unit at each support. Where two units abut, fasten each unit individually to the supporting steel framework.

2. Tack weld or use self-tapping No. 8 or larger machine screws at 914 mm (3 feet) on center for fastening end closures. Only use welds to attach longitudinal end closures.
 3. Weld side laps of adjacent floor deck units that span more than 1524 mm (5 feet). Fasten at midspan or 914 mm (3 feet) on center, whichever is smaller.
- J. Weld in conformance to AWS D1.3/D1.3M and done by qualified experienced welding mechanics.
- K. Clean and touch-up area and welds scarred during erection, and repair with zinc rich galvanizing repair paint.
1. Paint touch-up is not required for welds or scars that are to be in direct contact with concrete.
- L. Provide metal concrete stops at edges of deck.
- M. Cutting and Fitting:
1. Fabricate metal deck units to proper length prior to shipping.
 2. Field cutting by the metal deck erector is restricted to bevel cuts, notching to fit around columns and similar items, and cutting openings that are located and dimensioned on the structural drawings.
 3. Other penetrations shown on the approved metal deck shop drawings but not shown on the structural drawings are to be located, cut and reinforced.
 4. Make cuts and penetrations neat and trim using a metal saw, drill or punchout device; cutting with torches is prohibited.
 5. Do not make cuts in the metal deck that are not shown on the approved metal deck drawings.
 6. If an additional opening not shown on the approved shop drawings is required, submit a sketch, to scale, locating the required new opening and other openings and supports in the immediate area. Do not cut the opening until the sketch has been reviewed and accepted by the Contracting Officer Representative (COR). Provide additional reinforcing or framing required for the opening at no additional cost to the Government.
 7. Reinforcement at Openings: Provide additional metal reinforcement and closure pieces as required for strength, continuity of decking and support of other work shown.

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- N. Install shear connector studs through previously installed metal deck in conformance to AWS D1.1/D1.1M, Section 7.

3.2 CLEANING:

- A. Clean deck in accordance with manufacturer's recommendation before concrete placement.

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**SECTION 05 40 00
COLD-FORMED METAL FRAMING**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies materials and services required for installation of cold-formed steel, including tracks and required accessories as shown and specified. This Section includes the following:
1. Interior load-bearing steel stud walls.
 2. Exterior non-load-bearing steel stud curtain wall.
 3. Steel joists.

1.2 RELATED WORK:

- A. Structural steel framing: Section 05 12 00, STRUCTURAL STEEL FRAMING.
- C. Non-load-bearing metal stud framing assemblies: Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
- D. Gypsum board assemblies: Section 09 29 00, GYPSUM BOARD.

1.3 DESIGN REQUIREMENTS:

- A. Design steel in accordance with American Iron and Steel Institute Publication "Specification for the Design of Cold-Formed Steel Structural Members", except as otherwise shown or specified.
- B. Structural Performance: Engineer, fabricate and erect cold-formed metal framing with the minimum physical and structural properties indicated.
- C. Structural Performance: Engineer, fabricate, and erect cold-formed metal framing to withstand design loads within limits and under conditions required.
1. Design Loads: As indicated.
 2. Design framing systems to withstand design loads without deflections greater than the following:

A. Interior Load-Bearing Walls: Lateral deflection of 1/240 of the wall height.

- B. Exterior Non-load-Bearing Curtain wall: Lateral deflection of $1/600$ of the wall height for all walls supporting masonry. $1/240$ of wall height at all other locations.
- C. Floor Joists: Vertical deflection of $1/360$ of the span.
- 3. Design framing systems to provide for movement of framing members without damage or overstressing, sheathing failure, connection failure, undue strain on fasteners and anchors, or other detrimental effects when subject to a maximum ambient temperature change (range) of 67 degrees C (120 degrees F).
- 4. Design framing system to accommodate deflection of primary building structure and construction tolerances, and to maintain clearances at openings.
- 5. Design exterior non-load-bearing curtain wall framing to accommodate lateral deflection without regard to contribution of sheathing materials.
- 6. Engineering Responsibility: Engage a fabricator who assumes undivided responsibility for engineering cold-formed metal framing by employing a qualified professional engineer to prepare design calculations, shop drawings, and other structural data.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Shop and erection drawings showing steel unit layout, connections to supporting members, and information necessary to complete installation as shown and specified.
- C. Manufacturer's Literature and Data: Showing steel component sections and specifying structural characteristics.
- D. For cold-formed metal framing indicated to comply with certain design loadings, include structural analysis data sealed and signed by the qualified professional engineer who was responsible for its preparation.

1.5 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Iron and Steel Institute (AISI):

Specification and Commentary for the Design of Cold-Formed Steel
Structural Members (1996)

C. American Society of Testing and Materials (ASTM):

A36/A36M-08.....Standard Specifications for Carbon Structural
Steel

A123/A123M-09.....Standard Specifications for Zinc (Hot-Dip
Galvanized) Coatings on Iron and Steel Products

A153/A153M-09.....Standard Specifications for Zinc Coating (Hot-
Dip) on Iron and Steel Hardware

A307-10.....Standard Specifications for Carbon Steel Bolts
and Studs

A653/A653M-10.....Standard Specifications for Steel Sheet, Zinc-
Coated (Galvanized) or Zinc-Iron Alloy-Coated
(Galvannealed) by the Hot-Dip Process

C955.....Standard Specification for Load-Bearing
(Transverse and Axial) Steel Studs, Runners
(Tracks), and Bracing or Bridging for Screw
Application of Gypsum Panel Products and Metal
Plaster Bases

C1107/C1107M-08.....Standard Specifications for Packaged Dry,
Hydraulic-Cement Grout (Non-shrink)

E488-96(R2003).....Standard Test Methods for Strength of Anchors
in Concrete and Masonry Elements

E1190-95(R2007).....Standard Test Methods for Strength of Power-
Actuated Fasteners Installed in Structural
Members

D. American Welding Society (AWS):

D1.3/D1.3M-08.....Structural Welding Code-Sheet Steel

E. Military Specifications (Mil. Spec.):

MIL-P-21035B.....Paint, High Zinc Dust Content, Galvanizing
Repair

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Sheet Steel for joists, studs and accessories 16 gage and heavier: ASTM A653, structural steel, zinc coated CP60, with a yield of 340 MPa (50 ksi) minimum.
- B. Sheet Steel for joists, studs and accessories 18 gage and lighter: ASTM A653, structural steel, zinc coated G60, with a yield of 230 MPa (33 ksi) minimum.
- C. Galvanizing Repair Paint: MIL-P-21035B.

2.2 WALL FRAMING:

- A. Steel Studs: Complying with ASTM C 955. Manufacturer's standard C-shaped steel studs of web depth indicated, with lipped flanges, and complying with the following:
 - 1. Minimum Base-Steel Thickness(uncoated):
09 mm (0.0428 inch)
 - 2. Flange Width:
35 mm (1-3/8 inches)
 - 3. Web: Punched
- B. Steel Track: Manufacturer's standard U-shaped steel track, unpunched, of web depths indicated, with straight flanges, and complying with the following:
 - 1. Design Uncoated-Steel Thickness: Matching steel studs.
 - 2. Flange Width: Manufacturer's standard deep flange where indicated, standard flange elsewhere.

2.3 JOIST FRAMING:

- A. Steel Joists: Manufacturer's standard C-shaped steel joists, unpunched, of web depths indicated, with lipped flanges, and complying with the following:
 - 1. Minimum Base-Steel Thickness:
 - 1.09 mm (0.0428 inch
 - Design Thickness: as required
 - 2. Flange Width: 41 mm (1 5/8 inches) minimum.
- B. Steel Joist Track: Manufacturer's standard U-shaped steel joist track, unpunched, of web depths indicated, with straight flanges, and complying with the following:
 - 1. Design Thickness: Matching steel joists.
 - 2. Flange Width: 41 mm (1 5/8-inches) minimum.

2.4 FRAMING ACCESSORIES:

- A. Fabricate steel framing accessories of the same material and finish used for framing members, with a minimum yield strength of 230 MPa (33 ksi).
- B. Provide accessories of manufacturer's standard thickness and configuration, unless otherwise indicated, as follows:
 - 1. Supplementary framing.
 - 2. Bracing, bridging, and solid blocking.
 - 3. Web stiffeners.
 - 4. Gusset plates.
 - 5. Deflection track and vertical slide clips.
 - 6. Joist hangers and end closures.
 - 7. Reinforcement plates.

2.5 ANCHORS, CLIPS, AND FASTENERS:

- A. Steel Shapes and Clips: ASTM A36, zinc coated by the hot-dip process according to ASTM A123.

- B. Cast-in-Place Anchor Bolts and Studs: ASTM A307, Grade A, zinc coated by the hot-dip process according to ASTM A153.
- C. Expansion Anchors: Fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 5 times the design load, as determined by testing per ASTM E488 conducted by a qualified independent testing agency.
- D. Power-Actuated Anchors: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 10 times the design load, as determined by testing per ASTM E1190 conducted by a qualified independent testing agency.
- E. Mechanical Fasteners: Corrosion-resistant coated, self-drilling, self-threading steel drill screws. Low-profile head beneath sheathing, manufacturer's standard elsewhere.

2.6 REQUIREMENTS:

- A. Welding in accordance with AWS D1.3
- B. Furnish members and accessories by one manufacturer only.

PART 3 - EXECUTION

3.1 FABRICATION:

- A. Framing components may be preassembled into panels. Panels shall be square with components attached.
- B. Cut framing components squarely or as required for attachment. Cut framing members by sawing or shearing; do not torch cut.
- C. Hold members in place until fastened.
- D. Fasten cold-formed metal framing members by welding or screw fastening, as standard with fabricator. Wire tying of framing members is not permitted.
 - 1. Comply with AWS requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.
 - 2. Locate mechanical fasteners and install according to cold-formed metal framing manufacturer's instructions with screw penetrating joined members by not less than 3 exposed screw threads.

- E. Where required, provide specified insulation in double header members and double jamb studs which will not be accessible after erection.

3.2 ERECTION:

- A. Handle and lift prefabricated panels in a manner as to not distort any member.
- B. Securely anchor tracks to supports as shown.
- C. At butt joints, securely anchor two pieces of track to same supporting member or butt-weld or splice together.
- D. Plumb, align, and securely attach studs to flanges or webs of both upper and lower tracks.
- E. All axially loaded members shall be aligned vertically to allow for full transfer of the loads down to the foundation. Vertical alignment shall be maintained at floor/wall intersections.
- F. Install jack studs above and below openings and as required to furnish support. Securely attach jack studs to supporting members.
- G. Install headers in all openings that are larger than the stud spacing in that wall.
- H. Attach bridging for studs in a manner to prevent stud rotation. Space bridging rows as shown.
- I. Studs in one piece for their entire length, splices will not be permitted.
- J. Provide a load distribution member at top track where joist is not located directly over bearing stud.
- K. Provide joist bridging and web stiffeners at reaction points where shown.
- L. Provide end blocking where joist ends are not restrained from rotation.
- M. Provide an additional joist under parallel partitions, unless otherwise shown, when partition length exceeds one-half joist span and when floor and roof openings interrupt one or more spanning members.
- N. Provide temporary bracing and leave in place until framing is permanently stabilized.

- O. Do not bridge building expansion joints with cold-formed metal framing. Independently frame both sides of joints.
- P. Fasten reinforcement plate over web penetrations that exceed size of manufacturer's standard punched openings.

3.3 TOLERANCES:

- A. Vertical alignment (plumbness) of studs shall be within 1/960th of the span.
- B. Horizontal alignment (levelness) of walls shall be within 1/960th of their respective lengths.
- C. Spacing of studs shall not be more than 3 mm (1/8 inch) +/- from the designed spacing providing that the cumulative error does not exceed the requirements of the finishing materials.
- D. Prefabricated panels shall be not more than 3 mm (1/8 inch) +/- out of square within the length of that panel.

3.4 FIELD REPAIR:

Touch-up damaged galvanizing with galvanizing repair paint.

- - - E N D - - -

SECTION 05 50 00
METAL FABRICATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.
- B. Items specified.
 - 1. Support for Wall and Ceiling Mounted Items:
 - 2. Frames:
 - 3. Guards
 - 4. Covers and Frames for Pits and Trenches.
 - 5. Gratings
 - 6. Loose Lintels
 - 7. Shelf Angles
 - 8. Gas Racks
 - 9. Plate Door Sill
 - 10. Safety Nosings
 - 11. Ladders
 - 12. Railings:
 - 13. Catwalks and Platforms

1.2 RELATED WORK

- A. Railings attached to steel stairs: Section 05 51 00, METAL STAIRS.
- B. Colors, finishes, and textures: Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Prime and finish painting: Section 09 91 00, PAINTING.
- D. Stainless steel corner guards: Section 10 26 00, WALL AND DOOR PROTECTION.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:

Grating, each type	Floor plate
Manhole Covers	Wheel guards
	Safety nosing

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C. Shop Drawings:

1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
3. Provide templates and rough-in measurements as required.

D. Manufacturer's Certificates:

1. Anodized finish as specified.
2. Live load designs as specified.

E. Design Calculations for specified live loads including dead loads.

F. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

1.4 QUALITY ASSURANCE

- A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each product type shall be the same and be made by the same manufacturer.
- C. Assembled product to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
B18.6.1-97.....Wood Screws
B18.2.2-87(R2005).....Square and Hex Nuts
- C. American Society for Testing and Materials (ASTM):

A36/A36M-12.....Structural Steel
A47-99(R2009).....Malleable Iron Castings
A48-03(R2012).....Gray Iron Castings
A53-12.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated
Welded and Seamless
A123-12.....Zinc (Hot-Dip Galvanized) Coatings on Iron and
Steel Products
A240/A240M-14.....Standard Specification for Chromium and
Chromium-Nickel Stainless Steel Plate, Sheet
and Strip for Pressure Vessels and for General
Applications.
A269-10.....Seamless and Welded Austenitic Stainless Steel
Tubing for General Service
A307-12.....Carbon Steel Bolts and Studs, 60,000 PSI
Tensile Strength
A391/A391M-07(R2012)....Grade 80 Alloy Steel Chain
A786/A786M-09.....Rolled Steel Floor Plate
B221-13.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Shapes, and Tubes
B456-11.....Electrodeposited Coatings of Copper Plus Nickel
Plus Chromium and Nickel Plus Chromium
B632-08.....Aluminum-Alloy Rolled Tread Plate
C1107-13.....Packaged Dry, Hydraulic-Cement Grout (Non-
shrink)
D3656-13.....Insect Screening and Louver Cloth Woven from
Vinyl-Coated Glass Yarns
F436-11.....Hardened Steel Washers
F468-06(R2012).....Nonferrous Bolts, Hex Cap Screws, Socket Head
Cap Screws and Studs for General Use
F593-13.....Stainless Steel Bolts, Hex Cap Screws, and
Studs
F1667-11.....Driven Fasteners: Nails, Spikes and Staples
D. American Welding Society (AWS):
D1.1-10.....Structural Welding Code Steel
D1.2-08.....Structural Welding Code Aluminum
D1.3-08.....Structural Welding Code Sheet Steel

E. National Association of Architectural Metal Manufacturers (NAAMM)

AMP 521-01.....Pipe Railing Manual
AMP 500-06.....Metal Finishes Manual
MBG 531-09.....Metal Bar Grating Manual
MBG 532-09.....Heavy Duty Metal Bar Grating Manual

F. Structural Steel Painting Council (SSPC)/Society of Protective
Coatings:

SP 1-04.....No. 1, Solvent Cleaning
SP 2-04.....No. 2, Hand Tool Cleaning
SP 3-04.....No. 3, Power Tool Cleaning

G. Federal Specifications (Fed. Spec):

RR-T-650E.....Treads, Metallic and Nonmetallic, Nonskid

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

- A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.
- B. Ladders and Rungs: 120 kg (250 pounds) at any point.
- C. Railings and Handrails: 900 N (200 pounds) in any direction at any point.
- D. Floor Plates, Gratings, Covers, Trap Doors, Catwalks, and Platforms: 500 kg/m² (100 pounds per square foot). Use 2000 (pounds) for concentrated loads.
- E. Manhole Covers: 1200 kg/m² (250 pounds per square foot).

2.2 MATERIALS

- A. Structural Steel: ASTM A36.
- B. Stainless Steel: ASTM A240, Type 302 or 304.
- C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified. For structural shapes use alloy 6061-T6 and alloy 6061-T4511.
- D. Floor Plate:
 - 1. Steel ASTM A786.
 - 2. Aluminum: ASTM B632.
- E. Steel Pipe: ASTM A53.
 - 1. Galvanized for exterior locations.
 - 2. Type S, Grade A unless specified otherwise.
 - 3. NPS (inside diameter) as shown.

F. Cast-Iron: ASTM A48, Class 30, commercial pattern.

G. Malleable Iron Castings: A47.

H. Primer Paint: As specified in Section 09 91 00, PAINTING.

I. Stainless Steel Tubing: ASTM A269, type 302 or 304.

J. Modular Channel Units:

1. Factory fabricated, channel shaped, cold formed sheet steel shapes, complete with fittings bolts and nuts required for assembly.
2. Form channel within turned pyramid shaped clamping ridges on each side.
3. Provide case hardened steel nuts with serrated grooves in the top edges designed to be inserted in the channel at any point and be given a quarter turn so as to engage the channel clamping ridges. Provide each nut with a spring designed to hold the nut in place.
4. Factory finish channels and parts with oven baked primer when exposed to view. Channels fabricated of ASTM A525, G90 galvanized steel may have primer omitted in concealed locations. Finish screws and nuts with zinc coating.
5. Fabricate snap-in closure plates to fit and close exposed channel openings of not more than 0.3 mm (0.0125 inch) thick stainless steel.

K. Grout: ASTM C1107, pourable type.

L. Insect Screening: ASTM D3656.

2.3 HARDWARE

A. Rough Hardware:

1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.
2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.

B. Fasteners:

1. Bolts with Nuts:
 - a. ASME B18.2.2.
 - b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
 - c. ASTM F468 for nonferrous bolts.
 - d. ASTM F593 for stainless steel.

2. Screws: ASME B18.6.1.
3. Washers: ASTM F436, type to suit material and anchorage.
4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

2.4 FABRICATION GENERAL

A. Material

1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

B. Size:

1. Size and thickness of members as shown.
2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

C. Connections

1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
2. Field riveting will not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.

2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self-drilling and tapping screws or bolts.

E. Workmanship

1. General:
 - a. Fabricate items to design shown.
 - b. Furnish members in longest lengths commercially available within the limits shown and specified.
 - c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
 - d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
 - e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
 - f. Prepare members for the installation and fitting of hardware.
 - g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.
 - h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.
2. Welding:
 - a. Weld in accordance with AWS.
 - b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.

- c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
 - d. Finish welded joints to match finish of adjacent surface.
3. Joining:
- a. Miter or butt members at corners.
 - b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.
4. Anchors:
- a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.
 - b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.
5. Cutting and Fitting:
- a. Accurately cut, machine and fit joints, corners, copes, and miters.
 - b. Fit removable members to be easily removed.
 - c. Design and construct field connections in the most practical place for appearance and ease of installation.
 - d. Fit pieces together as required.
 - e. Fabricate connections for ease of assembly and disassembly without use of special tools.
 - f. Joints firm when assembled.
 - g. Conceal joining, fitting and welding on exposed work as far as practical.
 - h. Do not show rivets and screws prominently on the exposed face.
 - i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.

F. Finish:

1. Finish exposed surfaces in accordance with NAAMM AMP 500 Metal Finishes Manual.
2. Aluminum: NAAMM AMP 501.
 - a. Mill finish, AA-M10, as fabricated, use unless specified otherwise.
 - b. Clear anodic coating, AA-C22A41, chemically etched medium matte, with Architectural Class 1, 0.7 mils or thicker.
 - c. Colored anodic coating, AA-C22A42, chemically etched medium matte with Architectural Class 1, 0.7 mils or thicker.
 - d. Painted: AA-C22R10.
3. Steel and Iron: NAAMM AMP 504.
 - a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
 - b. Surfaces exposed in the finished work:
 - 1) Finish smooth rough surfaces and remove projections.
 - 2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.
 - c. Shop Prime Painting:
 - 1) Surfaces of Ferrous metal:
 - a) Items not specified to have other coatings.
 - b) Galvanized surfaces specified to have prime paint.
 - c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.
 - d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.
 - e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.
 - 2) Non-ferrous metals: Comply with MAAMM-500 series.
4. Stainless Steel: NAAMM AMP-504 Finish No. 4.

G. Protection:

1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.

2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

2.5 SUPPORTS

A. General:

1. Fabricate ASTM A36 structural steel shapes as shown.
2. Use clip angles or make provisions for welding hangers and braces to overhead construction.
3. Field connections may be welded or bolted.

B. For Ceiling Hung Toilet Stall:

1. Use a continuous steel channel above pilasters with hangers centered over pilasters.
2. Make provision for installation of stud bolts in lower flange of channel.
3. Provide a continuous steel angle at wall and channel braces spaced as shown.
4. Use threaded rod hangers.
5. Provide diagonal angle brace where the suspended ceiling over toilet stalls does not extend to side wall of room.

C. For Wall Mounted Items:

1. For items supported by metal stud partitions.
2. Steel strip or hat channel minimum of 1.5 mm (0.0598 inch) thick.
3. Steel strip minimum of 150 mm (6 inches) wide, length extending one stud space beyond end of item supported.
4. Steel hat channels where shown. Flange cut and flattened for anchorage to stud.
5. Structural steel tube or channel for grab bar at water closets floor to structure above with clip angles or end plates formed for anchors.
6. Use steel angles for thru wall counters. Drill angle for fasteners at ends and not over 100 mm (4 inches) on center between ends.

D. For Trapeze Bars:

1. Construct assembly above ceilings as shown and design to support not less than a 340 kg (750 pound) working load at any point.

2. Fabricate trapeze supports as shown, with all exposed members, including screws, nuts, bolts and washers, fabricated of stainless steel.
 3. Fabricate concealed components of structural steel shapes unless shown otherwise.
 4. Stainless steel ceiling plate drilled for eye bolt.
 5. Continuously weld connections where welds shown.
 6. Use modular channel where shown with manufacturers bolts and fittings.
 - a. Weld ends of steel angle braces to steel plates and secure to modular channel units as shown. Drill plates for anchor bolts.
 - b. Fabricate eye bolt, special clamp bolt, and plate closure full length of modular channel at ceiling line and secure to modular channel unit with manufacturers standard fittings.
- E. Supports for Accordion Partition Tracks, Exercise Equipment, and Items at Various Conditions at Suspended Ceilings:
1. Fabricate of structural steel shapes as shown.
 2. Drill for anchor bolts of suspended item.

2.6 FRAMES

A. Channel Door Frames:

1. Fabricate of structural steel channels of size shown.
2. Miter and weld frames at corners.
3. Where anchored to masonry or embedded in concrete, weld to back of frame at each jamb, 5 mm (3/16 inch) thick by 44 mm (1-3/4 inch) wide steel strap anchors with ends turned 50 mm (2 inches), and of sufficient length to extend at least 300 mm (12 inches) into wall. Space anchors 600 mm (24 inches) above bottom of frame and 600 mm (24 inches) o.c. to top of jamb. Weld clip angles to bottom of jambs and provide holes for expansion bolts.
4. Where anchored to concrete or masonry in prepared openings, drill holes at jambs for anchoring with expansion bolts. Weld clip angles to bottom of frame and provide holes for expansion bolt anchors as shown. Drill holes starting 600 mm (24 inches) above bottom of frame and 600 mm (24 inches) o.c. to top of jamb and at top of jamb. Provide pipe spacers at holes welded to channel.

5. Where closure plates are shown, continuously weld them to the channel flanges.
6. Weld continuous 19 x 19 x 3 mm (3/4 x 3/4 x 1/8 inch) thick steel angles to the interior side of each channel leg at the head and jambs to form a caulking groove.
7. Prepare frame for installation of hardware specified in Section 08 71 00, DOOR HARDWARE.
 - a. Cut a slot in the lock jamb to receive the lock bolt.
 - b. Where shown use continuous solid steel bar stops at perimeter of frame, weld or secure with countersunk machine screws at not more than 450 mm (18 inches) on center.

C. Frames for Breech Opening:

1. Fabricate from steel channels, or combination of steel plates and angles to size and contour shown.
2. Weld strap anchors on back of frame at not over 600 mm (2 feet) on centers for concrete or masonry openings.

2.7 GUARDS

A. Wall Corner Guards:

1. Fabricate from steel angles and furnish with anchors as shown.
2. Continuously weld anchor to angle.

B. Guard Angles for Overhead Doors:

1. Cut away top portion of outstanding leg of angle and extend remaining portion of angle up wall.
2. Weld filler piece across head of opening to jamb angles.
3. Make provisions for fasteners and anchorage.

C. Edge Guard Angles for Openings in slabs.

1. Fabricate from steel angles of sizes and with anchorage shown.
2. Where size of angle is not shown, provide 50 x 50 x 6 mm (2 x 2 x 1/4 inch) steel angle with 32 x 5 mm (1-1/4 x 3/16 inch) strap anchors, welded to back.
3. Miter or butt angles at corners and weld.
4. Use one anchor near end and three feet on centers between end anchors.

D. Wheel Guards:

1. Construct wheel guards of not less than 16 mm (5/8 inch) thick cast iron.

2. Provide corner type, with flanges for bolting to walls.

2.8 COVERS AND FRAMES FOR PITS AND TRENCHES

- A. Fabricate covers to support live loads specified.
- B. Galvanized steel members after fabrication in accordance with ASTM A123, G-90 coating.
- C. Steel Covers:
 1. Use 6 mm (1/4 inch) thick floor plate for covers unless otherwise shown. Use gratings where shown as specified in paragraph GRATINGS. Use smooth floor plate unless noted otherwise.
 2. Provide clearance at all sides to permit easy removal of covers.
 3. Make cutouts within 6 mm (1/4 inch) of penetration for passage of pipes and ducts.
 4. Drill covers for flat head countersunk screws.
 5. Make cover sections not to exceed 2.3 m² (25 square feet) in area and 90 kg (200 pounds) in weight.
 6. Fabricate trench cover sections not be over 900 mm (3 feet) long and if width of trench is more than 900 mm (3 feet) or over, equip one end of each section with an angle or "T" bar stiffener to support adjoining plate.
 7. Use two, 13 mm (1/2 inch) diameter steel bar flush drop handles for each cover section.
- D. Cast Iron Covers (for Exterior Work, circular manholes allowed only)
 1. Fabricate covers to support live loads specified.
 2. Fabricate from ASTM A48, cast-iron, 13 mm (1/2 inch) minimum metal thickness, cast with stiffeners as required.
 3. Fabricate as flush type with frame, reasonably watertight and be equipped with flush type lifting rings. Provide seals where watertight covers noted.
 4. Make covers in sections not over 90 kg (200 pounds) except round covers.
- E. Steel Frames:
 1. Form frame from structural steel angles as shown. Where not shown use 63 x 63 x 6 mm (2-1/2 x 2-1/2 x 1/4 inch) angles for frame openings over 1200 mm (4 feet) long and 50 x 50 x 6 mm (2 ix 2 x 1/4 inch) for frame openings less than 1200 mm (4 feet).

2. Fabricate intermediate supporting members from steel "T's" or angles; located to support cover section edges.
3. Where covers are required use steel border bars at frames so that top of cover will be flush with frame and finish floor.
4. Weld steel strap anchors to frame. Space straps not over 600 mm (24 inches) o.c., not shown otherwise between end anchors. Use 6 x 25 x 200 mm (1/4 x 1 x 8 inches) with 50 mm (2 inch) bent ends strap anchors unless shown otherwise.
5. Drill and tap frames for screw anchors where plate covers occur.

F. Cast Iron Frames:

1. Fabricate from ASTM A48 cast iron to shape shown.
2. Provide anchors for embedding in concrete, spaced near ends and not over 600 mm (24 inches) apart.

2.9 GRATINGS

- A. Fabricate gratings to support live loads specified and a concentrated load as specified.
- B. Provide clearance at all sides to permit easy removal of grating.
- C. Make cutouts in gratings with 6 mm (1/4 inch) minimum to 25 mm (one inch) maximum clearance for penetrations or passage of pipes and ducts. Edge band cutouts.
- D. Fabricate in sections not to exceed 2.3 m² (25 square feet) in area and 90 kg (200 pounds) in weight.
- E. Fabricate sections of grating with end-banding bars.
- F. Fabricate angle frames and supports, including anchorage as shown.
 1. Fabricate intermediate supporting members from "T's" or angles.
 2. Locate intermediate supports to support grating section edges.
 3. Fabricate frame to finish flush with top of grating.
 4. Locate anchors at ends and not over 600 mm (24 inches) o.c.
 5. Butt or miter, and weld angle frame at corners.

G. Steel Bar Gratings:

1. Fabricate grating using steel bars, frames, supports and other members shown in accordance with Metal Bar Grating Manual.

2. Galvanize steel members after fabrication in accordance with ASTM A123, G-90 for exterior gratings, gratings in concrete floors, and interior grating where specified.
3. Interior gratings: Prime paint unless specified galvanized.

J. Cast Iron Gratings:

1. Fabricate gratings to support a live load of 23940 Pa (500 pounds per square foot).
2. Fabricate gratings and frames for gutter type drains from cast-iron conforming to ASTM A48.
3. Fabricate gratings in section not longer than 1200 mm (4 feet) or over 90 kg (200 pounds) and fit so as to be readily removable.

2.10 LOOSE LINTELS

- A. Furnish lintels of sizes shown. Where size of lintels is not shown, provide the sizes specified.
- B. Fabricate lintels with not less than 150 mm (6 inch) bearing at each end for nonbearing masonry walls, and 200 mm (8 inch) bearing at each end for bearing walls.
- C. Provide one angle lintel for each 100 mm (4 inches) of masonry thickness as follows except as otherwise specified or shown.
 1. Openings 750 mm to 1800 mm (2-1/2 feet to 6 feet) - 100 x 90 x 8 mm (4 x 3-1/2 x 5/16 inch).
 2. Openings 1800 mm to 3000 mm (6 feet to 10 feet) - 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- D. For 150 mm (6 inch) thick masonry openings 750 mm to 3000 mm (2-1/2 feet to 10 feet) use one angle 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- E. Provide bearing plates for lintels where shown.
- F. Weld or bolt upstanding legs of double angle lintels together with 19 mm (3/4 inch bolts) spaced at 300 mm (12 inches) on centers.
- G. Insert spreaders at bolt points to separate the angles for insertion of metal windows, louver, and other anchorage.
- H. Where shown or specified, punch upstanding legs of single lintels to suit size and spacing of anchor bolts.

2.11 SHELF ANGLES - NOT USED

2.12 PLATE DOOR SILL

- A. Fabricate of checkered plate as detailed.
 - 1. Aluminum Plate: ASTM B632, 3 mm (0.125 inch) thick.
 - 2. Steel Plate: ASTM A786, 3 mm (0.125 inch thick), galvanized G90.
- B. Fabricate for anchorage with flat head countersunk bolts at each end and not over 300 mm (12 inches), o.c.

2.13 SAFETY NOSINGS

- A. Fed. Spec. RR-T-650, Type C.
 - 1. Aluminum: Class 2, Style 2.
 - 2. Cast iron: Class 4.
- B. Fabricate nosings for exterior use from cast aluminum, and nosings for interior use from either cast aluminum or cast iron. Use one Class throughout.
- C. Fabricate nosings approximately 100 mm (4 inches) wide with not more than 9 mm (3/8 inch) nose.
- D. Provide nosings with integral type anchors spaced not more than 100 mm (4 inches) from each end and intermediate anchors spaced approximately 375 mm (15 inches) on center.
- E. Fabricate nosings to extend within 100 mm (4 inches) of ends of concrete stair treads except where shown to extend full width.
- F. Fabricate nosings to extend full width between stringers of metal stairs and full width of door openings.
- G. On curved steps fabricate to terminate at point of curvature of steps having short radius curved ends.

2.14 LADDERS

- A. Steel Ladders:
 - 1. Fixed-rail type with steel rungs shouldered and headed into and welded to rails.
 - 2. Fabricate angle brackets of 50 mm (2 inch) wide by 13 mm (1/2 inch) thick steel; brackets spaced maximum of 1200 mm (4 feet) apart and of length to hold ladder 175 mm (7 inches) from wall to center of rungs. Provide turned ends or clips for anchoring.
 - 3. Provide holes for anchoring with expansion bolts through turned ends and brackets.

4. Where shown, fabricate side rails curved, twisted and formed into a gooseneck.
5. Galvanize exterior ladders after fabrication, ASTM A123, G-90.

B. Aluminum Ladders:

1. Fixed-rail type, constructed of structural aluminum, with mill finish.
2. Fabricate side rails and rungs of size and design shown, with the rungs shouldered and headed into and welded to the rails.
3. Where shown fabrication side rails curved, twisted and formed into gooseneck.
4. Fabricate angle brackets at top and bottom and intermediate brackets where shown. Drill for bolting.

C. Ladder Rungs:

1. Fabricate from 25 mm (one inch) diameter steel bars.
2. Fabricate so that rungs will extend at least 100 mm (4 inches) into wall with ends turned 50 mm (2 inches), project out from wall 175 mm (7 inches), be 400 mm (16 inches) wide and be designed so that foot cannot slide off end.
3. Galvanized after fabrication, ASTM A123, G-90 rungs for exterior use and for access to pits.

2.15 RAILINGS

- A. In addition to the dead load design railing assembly to support live load specified.

B. Fabrication General:

1. Provide continuous welded joints, dressed smooth and flush.
2. Standard flush fittings, designed to be welded, may be used.
3. Exposed threads will not be approved.
4. Form handrail brackets to size and design shown.
5. Exterior Post Anchors.
 - a. Fabricate tube or pipe sleeves with closed ends or plates as shown.
 - b. Where inserts interfere with reinforcing bars, provide flanged fittings welded or threaded to posts for securing to concrete with expansion bolts.

- c. Provide heavy pattern sliding flange base plate with set screws at base of pipe or tube posts.
- 6. Interior Post Anchors:
 - a. Provide flanged fittings for securing fixed posts to floor with expansion bolts, unless shown otherwise.
 - b. Weld or thread flanged fitting to posts at base.
 - c. For securing removable posts to floor, provide close fitting sleeve insert or inverted flange base plate with stud bolts or rivets concrete anchor welded to the base plate.
 - d. Provide sliding flange base plate on posts secured with set screws.
 - e. Weld flange base plate to removable posts set in sleeves.
- C. Handrails:
 - 1. Close free ends of rail with flush metal caps welded in place except where flanges for securing to walls with bolts are shown.
 - 2. Make provisions for attaching handrail brackets to wall, posts, and handrail as shown.
- D. Steel Pipe Railings:
 - 1. Fabricate of steel pipe with welded joints.
 - 2. Number and space of rails as shown.
 - 3. Space posts for railings not over 1800 mm (6 feet) on centers between end posts.
 - 4. Form handrail brackets from malleable iron.
 - 5. Fabricate removable sections with posts at end of section.
- 6. Removable Rails:
 - a. Provide "U" shape brackets at each end to hold removable rail as shown. Use for top and bottom horizontal rail when rails are joined together with vertical members.
 - b. Secure rail to brackets with 9 mm (3/8 inch) stainless steel through bolts and nuts at top rail only when rails joined with vertical members.
 - c. Continuously weld brackets to post.
 - d. Provide slotted bolt holes in rail bracket.
 - e. Weld bolt heads flush with top of rail.
 - f. Weld flanged fitting to post where posts are installed in sleeves.

7. Opening Guard Rails:

- a. Fabricate rails with flanged fitting at each end to fit between wall opening jambs.
- b. Design flange fittings for fastening with machine screws to steel plate anchored to jambs.
- c. Fabricate rails for floor openings for anchorage in sleeves.

8. Gates:

- a. Fabricate from steel pipe as specified for railings.
- b. Fabricate gate fittings from either malleable iron or wrought steel.
- c. Hang each gate on suitable spring hinges of clamp on or through bolted type. Use bronze hinges for exterior gates.
- d. Provide suitable stops, so that gate will swing as shown.

9. Chains:

- a. Chains: ASTM A391, Grade 63, straight link style, normal size chain bar 8 mm (5/16 inch) diameter, eight links per 25 mm (foot) and with boat type snap hook on one end, and through type eye bolt on other end.
- b. Fabricate eye bolt for attaching chain to pipe posts, size not less than 9 mm (3/8 inch) diameter.
- c. Fabricate anchor at walls, for engagement of snap hook of either a 9 mm (3/8 inch) diameter eye bolt or punched angle.
- d. Galvanize chain and bolts after fabrication.

E. Aluminum Railings:

1. Fabricate from extruded aluminum.
2. Use tubular posts not less than 3 mm (0.125 inch) wall thickness for exterior railings.
3. Punch intermediate rails and bottom of top rails for passage of posts and machine to a close fit.
4. Where shown use extruded channel sections for top rail with 13 mm (1/2 inch) thick top cover plates and closed ends.
5. Fabricate brackets of extruded or wrought aluminum as shown.
6. Fabricate stainless pipe sleeves with closed bottom at least six inches deep having internal dimensions at least 13 mm (1/2 inch) greater than external dimensions of posts where set in concrete.

F. Stainless Steel Railings:

1. Fabricate from 38 mm (1-1/2 inches) outside diameter stainless steel tubing, ASTM A269, having a wall thickness of 1.6 mm (0.065 inch).
2. Join sections by an internal connector to form hairline joints where field assembled.
3. Fabricate with continuous welded connections.
4. Fabricate brackets of stainless steel to design shown.
5. Fabricate stainless steel sleeves at least 150 mm (6 inches) deep having internal dimensions at least 13 mm (1/2 inch) greater than external dimensions of post.

2.16 CATWALKS

- A. Fabricate catwalks including platforms, railings, ladders, supports and hangers, and arrangement of members as shown on drawings.
- B. Fabricate stairs as specified in Section 05 51 00, METAL STAIRS.
- C. Fabricate steel ladders as specified under paragraph LADDERS unless shown otherwise.
- D. Fabricate steel pipe railings as specified under paragraph RAILINGS.
- E. Catwalk and platforms floor surfaces as shown.
 1. Steel gratings as specified under paragraph gratings, either bar or plank type.
 2. Steel floor plate.
 3. Aluminum floor plate.
- F. Prime paint catwalk system.

2.17 TRAP DOOR AND FRAMES WITH CEILING HATCH

- A. Design to support a live load as specified.
- B. Frames:
 1. Fabricate steel angle frame to set in concrete slabs and design to set flush with finished concrete slab or curb. If not shown use 63 x 63 x 6 mm (2-1/2 x 2-1/2 x 1/4 inch) angles.
 2. Miter steel angles at corners and weld together.
 3. Weld steel bar stops to vertical leg of frame, to support doors flush with the top of the frame.
 4. Weld steel strap anchors on each side not over 600 mm (24 inches) on center to the backs of the frames. If not shown use 6 x 50 x 200 mm (1/4 x 2 x 8 inch) long straps with 50 mm (2 inch bent) ends.

5. Form frames from steel angles with welded corners for reinforcing and bracing of well lining and support of ceiling hatch.

C. Covers:

1. Use 6 mm (1/4 inch) thick steel floor plate.
2. Where double leaf covers are shown, reinforce at meeting edges.
3. Use wrought steel hinges with fixed brass pins.
 - a. Weld to cover.
 - b. Secure to frame with machine screws.
4. Where ladders occur, install hinges on the side opposite the ladder.
5. Provide two bar type drop handles, flush with cover when closed for each leaf.

D. Well Lining:

1. Fabricate well linings, for access through concrete floor slabs and suspended ceilings, from hatch to ceiling hatch or ceiling openings.
2. Use steel sheet and shapes of size and thickness as shown. If not shown use 1.5 mm (0.0598 inch) thick steel sheet.
3. If not shown use 50 x 50 x 6 mm (2 x 2 x 1/4 inch) angle braces from ceiling level on each side angled at 45 degrees to structure above.
4. Use 25 x 25 x 3 mm (1 x 1 x 1/8 inch) angle bottom flange trim welded to well lining where no ceiling hatch occurs.

E. Ceiling Hatch:

1. Construct hatch with "T" or angle frame designed to support edge of ceiling and hatch, weld to well lining.
2. Form hatch panels of 3 mm (1/8 inch) steel, 5 mm (3/16 inch) aluminum or 1 mm (0.0359 inch) thick steel of pan type construction with 25 mm (one inch) of mineral fiber insulation between.
3. Use counter balance device, hinges, latch, hangers and other accessories required for installation and operation of hatch with not over 90 N (20 pounds) of force.
4. Fabricate panels flush and reinforced to remain flat.
5. Locate hatch panel flush with frame.

F. Finish with baked on prime coat.

2.18 SIDEWALK DOOR (NOT USED)

2.19 SCREENED ACCESS DOORS AND FRAMES (NOT USED)

2.20 STEEL COUNTER OR BENCH TOP FRAME AND LEGS (NOT USED)

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Items set into concrete or masonry.
 - 1. Provide temporary bracing for such items until concrete or masonry is set.
 - 2. Place in accordance with setting drawings and instructions.
 - 3. Build strap anchors, into masonry as work progresses.
- C. Set frames of gratings, covers, corner guards, trap doors and similar items flush with finish floor or wall surface and, where applicable, flush with side of opening.
- D. Field weld in accordance with AWS.
 - 1. Design and finish as specified for shop welding.
 - 2. Use continuous weld unless specified otherwise.
- E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.
- F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.
- G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.
- H. Secure escutcheon plate with set screw.

3.2 INSTALLATION OF SUPPORTS

- A. Anchorage to structure.
 - 1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
 - 2. Secure supports to concrete inserts by bolting or continuous welding as shown.

3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts. unless shown otherwise.

4. Secure steel plate or hat channels to studs as detailed.

B. Ceiling Hung Toilet Stalls:

1. Securely anchor hangers of continuous steel channel above pilasters to structure above.
2. Bolt continuous steel angle at wall to masonry or weld to face of each metal stud.
3. Secure brace for steel channels over toilet stall pilasters to wall angle supports with bolts at each end spaced as shown.
4. Install diagonal angle brace where the suspended ceiling over toilet stalls does not extend to side wall of room.
5. Install stud bolts in lower flange of channel before installing furred down ceiling over toilet stalls.
6. Install support for ceiling hung pilasters at entrance screen to toilet room similar to toilet stall pilasters.

C. Supports for Wall Mounted items:

1. Locate center of support at anchorage point of supported item.
2. Locate support at top and bottom of wall hung cabinets.
3. Locate support at top of floor cabinets and shelving installed against walls.
4. Locate supports where required for items shown.

D. Supports for Trapeze Bars:

1. Secure plates to overhead construction with fasteners as shown.
2. Secure angle brace assembly to overhead construction with fasteners as shown and bolt plate to braces.
3. Fit modular channel unit flush with finish ceiling, and secure to plate with modular channel unit manufacturer's standard fittings through steel shims or spreaders as shown.
 - a. Install closure plates in channel between eye bolts.
 - b. Install eyebolts in channel.

3.3 COVERS AND FRAMES FOR PITS AND TRENCHES

- A. Set frame and cover flush with finish floor.
- B. Secure plates to frame with flat head countersunk screws.

- C. Set gratings loose in drainage trenches or over pits unless shown anchored.

3.4 FRAMES FOR LEAD LINED DOORS (NOT USED)

3.5 DOOR FRAMES

- A. Secure clip angles at bottom of frames to concrete slab with expansion bolts as shown.
- B. Level and plumb frame; brace in position required.
- C. At masonry, set frames in walls so anchors are built-in as the work progresses unless shown otherwise.
- D. Set frames in formwork for frames cast into concrete.
- E. Where frames are set in prepared openings, bolt to wall with spacers and expansion bolts.

3.6 OTHER FRAMES

- A. Set frame flush with surface unless shown otherwise.
- B. Anchor frames at ends and not over 450 mm (18 inches) on centers unless shown otherwise.
- C. Set in formwork before concrete is placed.

3.7 GUARDS

- A. Steel Angle Corner Guards:
 - 1. Build into masonry as the work progress.
 - 2. Set into formwork before concrete is placed.
 - 3. Set angles flush with edge of opening and finish floor or wall or as shown.
 - 4. At existing construction fasten angle and filler piece to adjoining construction with 16 mm (5/8 inch) diameter by 75 mm (3 inch) long expansion bolts 450 mm (18 inches) on center.
 - 5. Install Guard Angles at Edges of Trench Openings in Slab and Overhead Doors where shown.
- B. Channel Guard at Top Edge of Concrete Platforms:
 - 1. Install in formwork before concrete is placed.
 - 2. Set channel flush with top of the platform.
- C. Wheel Guards:
 - 1. Set flanges of wheel guard at least 50 mm (2 inches) into pavement.
 - 2. Anchor to walls as shown, expansion bolt if not shown.

3.8 GRATINGS

- A. Set grating flush with finish floor; top of curb, or areaway wall. Set frame so that horizontal leg of angle frame is flush with face of wall except when frame is installed on face of wall.
- B. Set frame in formwork before concrete is placed.
- C. Where grating terminates at a wall bolt frame to concrete or masonry with expansion bolts unless shown otherwise.
- D. Secure removable supporting members in place with stainless steel bolts.
- E. Bolt gratings to supports.

3.9 STEEL LINTELS

- A. Use lintel sizes and combinations shown or specified.
- B. Install lintels with longest leg upstanding, except for openings in 150 mm (6 inch) masonry walls install lintels with longest leg horizontal.
- C. Install lintels to have not less than 150 mm (6 inch) bearing at each end for nonbearing walls, and 200 mm (8 inch) bearing at each end for bearing walls.

3.10 SHELF ANGLES

- A. Anchor shelf angles with 19 mm (3/4 inch) bolts unless shown otherwise in adjustable malleable iron inserts, set level at elevation shown.
- B. Provide expansion space at end of members.

3.11 PLATE DOOR SILL

- A. Install after roofing base flashing and counter flashing work is completed.
- B. Set in sealant and bolt to curb.

3.12 SAFETY NOSINGS

- A. Except as specified and where preformed rubber treads are shown or specified install safety nosings at the following:
 - 1. Exterior concrete steps.
 - 2. Door sills of areaway entrances curbs.
 - 3. Exposed edges of curbs of door sills at transformer and service rooms.
 - 4. Interior concrete steps, including concrete filled treads of metal stairs of service stairs.
- B. Install flush with horizontal and vertical surfaces.

- C. Install nosing to within 100 mm (4 inches) of ends of concrete stair treads, except where shown to extend full width.
- D. Extend nosings full width of door openings.
- E. Extend nosings, full width between stringers of metal stairs, and terminate at point of curvature of steps having short radius curved ends.

3.13 LADDERS

- A. Anchor ladders to walls and floors with expansion bolts through turned lugs or angle clips or brackets.
- B. In elevator pits, set ladders to clear all elevator equipment where shown on the drawings.
 - 1. Where ladders are interrupted by division beams, anchor ladders to beams by welding, and to floors with expansion bolts.
 - 2. Where ladders are adjacent to division beams, anchor ladders to beams with bent steel plates, and to floor with expansion bolts.
- C. Ladder Rungs:
 - 1. Set ladder rungs into formwork before concrete is placed.
 - 2. Set step portion of rung 150 mm (6 inches) from wall.
 - 3. Space rungs approximately 300 mm (12 inches) on centers.
 - 4. Where only one rung is required, locate it 400 mm (16 inches) above the floor.

3.14 RAILINGS

- A. Steel Posts:
 - 1. Secure fixed posts to concrete with expansion bolts through flanged fittings except where sleeves are shown with pourable grout.
 - 2. Install sleeves in concrete formwork.
 - 3. Set post in sleeve and pour grout to surface. Apply beveled bead of urethane sealant at perimeter of post or under flange fitting as specified in Section 07 92 00, JOINT SEALANTS—on exterior posts.
 - 4. Secure removable posts to concrete with either machine screws through flanged fittings which are secured to inverted flanges embedded in and set flush with finished floor, or set posts in close fitting pipe sleeves without grout.
 - 5. Secure sliding flanged fittings to posts at base with set screws.
 - 6. Secure fixed flanged fittings to concrete with expansion bolts.
 - 7. Secure posts to steel with welds.

B. Aluminum Railing, Stainless Steel Railings:

1. Install pipe sleeves in concrete formwork.
2. Set posts in sleeve and pour grout to surface on exterior locations and to within 6 mm (1/4 inch) of surface for interior locations except to where posts are required to be removable.
3. Apply beveled bead of urethane sealant over sleeve at post perimeter for exterior posts and flush with surface for interior posts as specified in Section 07 92 00, JOINT SEALANTS.

C. Anchor to Walls:

1. Anchor rails to concrete or solid masonry with machine screws through flanged fitting to steel plate.
 - a. Anchor steel plate to concrete or solid masonry with expansion bolts.
 - b. Anchor steel plate to hollow masonry with toggle bolts.
2. Anchor flanged fitting with toggle bolt to steel support in frame walls.

D. Removable Rails:

1. Rest rails in brackets at each end and secure to bracket with stainless steel bolts and nuts where part of a continuous railing.
2. Rest rail posts in sleeves where not part of a continuous railing. Do not grout posts.

E. Gates:

1. Hang gate to swing as shown.
2. Bolt gate hinges to jamb post with clamp on or through bolts.

F. Chains:

1. Eye bolt chains to pipe posts.
2. Eye bolt anchoring at walls.
 - a. Expansion bolt to concrete or solid masonry.
 - b. Toggle bolt to hollow masonry of frame wall installed support.

G. Handrails:

1. Anchor brackets for metal handrails as detailed.
2. Install brackets within 300 mm (12 inches) of return of walls, and at evenly spaced intermediate points not exceeding 1200 mm (4 feet) on centers unless shown otherwise.
3. Expansion bolt to concrete or solid masonry.

4. Toggle bolt to installed supporting frame wall and to hollow masonry unless shown otherwise.

3.15 CATWALK AND PLATFORMS

- A. Expansion bolt members to concrete unless shown otherwise.
- B. Bolt or weld structural components together including ladders and stairs to support system.
- C. Weld railings to structural framing.
- D. Bolt or weld walk surface to structural framing.
- E. Smooth field welds and spot prime damaged prime paint surface.
- F. Fasten removable members with stainless steel fasteners.

3.16 SIDEWALK DOOR, TRAP DOORS, AND FRAMES

- A. Set frame flush with finished concrete slab or curb.
- B. Secure well linings to structure with expansion bolts unless shown otherwise.
- C. Bolt ceiling hatch to well lining angle brace and to angle iron frames near corners and 300 mm (12 inches) on centers with not less than 9 mm (3/8 inch) roundhead machine screws.
- D. Coordinate sidewalk door drain connections with plumbing work.

3.17 SCREENED ACCESS DOOR

- A. Set frame in opening so that clearance at jambs is equal and secure with expansion bolts.
- B. Use shims at bolts to prevent deformation of frame members in prepared openings.
- C. Set frame in mortar bed and build in anchors as the masonry work progresses.
- D. Grout jambs solid with mortar.
- E. Secure insect screen to inside of door with stainless steel fasteners on doors in exterior walls.

3.18 STEEL COMPONENTS FOR MILLWORK ITEMS

Coordinate and deliver to Millwork fabricator for assembly where millwork items are secured to metal fabrications.

3.19 CLEAN AND ADJUSTING

- A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.

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- B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

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SECTION 05 51 00
METAL STAIRS

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies steel stairs with railings.
- B. Types:
 - 1. Industrial stairs: Closed riser stairs.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Wall handrails and railings for other than steel stairs:
Section 05 50 00, METAL FABRICATIONS.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 - 1. Postconsumer and preconsumer recycled content as specified in
PART 2 - PRODUCTS.
- C. Shop Drawings: Show design, fabrication details, installation, connections, material, and size of members.
- D. Fabrication qualifications.
- E. Installer qualifications.
- F. Calculations.
- G. Welding qualifications.

1.4 QUALITY ASSURANCE:

- A. Fabricator: A firm with a minimum of three (3) years' experience in type of work required by this section. Submit fabricator qualifications.
- B. Installer: A firm with a minimum of three (3) years' experience in type of work required by this section. Submit installer qualifications.
- C. Calculations: Provide professionally prepared calculations and certification of performance of this work, signed and sealed by a Professional Engineer registered in the state where the work is located. Perform structural design of the stair including supports for

the metal stair frame. Indicate how Design Criteria as specified have been incorporated into the design.

- D. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M and AWS D1.3/D1.3M.

1.5 APPLICATION PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation.

- B. American Society of Mechanical Engineers (ASME):

B18.2.1-12.....Square, Hex, Heavy Hex, and Askew Head Bolts
and Hex, Heavy Hex, Hex Flange, Lobed Head, and
Lag Screws (Inch Series)

B18.2.3.8M-81(R2005)....Metric Heavy Lag Screws

B18.6.1-81(R2008).....Wood Screws (Inch Series)

B18.6.3-13.....Machine Screws, Tapping Screws, and Metallic
Drive Screws (Inch Series)

B18.6.5M-10.....Metric Thread Forming and Thread Cutting
Tapping Screws

B18.6.7M-10.....Metric Machine Screws

B18.22M-81(R2010).....Metric Plain Washers

B18.21.1-09.....Washers: Helical Spring-Lock, Tooth Lock, and
Plain Washer (Inch Series)

- B. ASTM International (ASTM):

A36/A36M-14.....Structural Steel

A47/A47M-99 (R2014).....Ferritic Malleable Iron Castings

A48/A48M-03(R2012).....Gray Iron Castings

A53/A53M-12.....Pipe, Steel, Black and Hot-Dipped Zinc-Coated
Welded and Seamless

A123/A123M-13.....Zinc (Hot-Dip Galvanized) Coatings on Iron and
Steel Products

A153/A153M-09.....Zinc Coating (Hot-Dip) on Iron and Steel
Hardware

A307-14.....Carbon Steel Bolts, Studs and Threaded Rod
60,000 PSI Tensile Strength

- A653/A653M-13.....Steel Sheet, Zinc Coated (Galvanized) or Zinc Alloy Coated (Galvannealed) by the Hot-Dip Process
- A786/A786M-05(R2009)....Rolled Steel Floor Plates
- A1008/A1008M-13.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength, Low-Alloy
- A1011/A1011M-14.....Steel, Sheet and Strip, Strip, Hot-Rolled Carbon, Structural, High-Strength, Low-Alloy
- C. American Welding Society (AWS):
- D1.1/D1.1M-10.....Structural Welding Code-Steel
- D1.3/D1.3M-08.....Structural Welding Code-Sheet Steel
- D. The National Association of Architectural Metal Manufacturers (NAAMM) Manuals:
- MBG 531-09.....Metal Bar Gratings
- AMP521-01.....Pipe Railing Manual, Including Round Tube
- E. American Iron and Steel Institute (AISI):
- S100-12.....Design of Cold-Formed Steel Structural Members
- F. National Fire Protection Association (NFPA):
- 101-15.....Life Safety Code
- G. Society for Protective Coatings (SSPC):
- Paint 25(1997; E 2004)..Zinc Oxide, Alkyd, Linseed Oil Primer for Use Over Hand Cleaned Steel, Type I and Type II

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA:

- A. Design stairs to support live load of 4.79 kN/sq. m (100 lbf/ sq. ft.) and a concentrated load of 1.33 kN (300 lbf) applied on an area of 2580 sq. mm (4 sq. in.).
1. Uniform and concentrated loads need not be assumed to act concurrently.
 2. Provide stair framing capable of withstanding stresses resulting from railing loads in addition to the loads specified above. Limit deflection of treads, platforms, and framing members to L/360 or 6.4 mm (1/4 inch), whichever is less.
- B. Provide structural design, fabrication and assembly in accordance with requirements of NAAMM Metal Stairs Manual, except as otherwise specified or shown.

- C. Design Grating treads in accordance with NAAMM Metal Bar Grating Manual.
- D. Design handrails and top rails of guards to support uniform load of not 0.73 kN/m (50 lbf/ft.) applied in any direction and a concentrated load of 0.89 kN (200 lbf) applied in any direction. Uniform and concentrated loads need not be assumed to act concurrently.
- E. Infill of guards to support concentrated load of 0.22 kN (50 lbf) applied horizontally on an area of 0.093 sq. m (1 sq. ft.).
- F. Design fire stairs to conform to NFPA 101.

2.2 MATERIALS:

- A. Steel Pipe: ASTM A53/A53M, Standard Weight, zinc coated.
- B. Steel Grating: Metal bar type grating NAAMM BG.
- C. Sheet Steel: ASTM A1008/A1008M.
- D. Structural Steel: ASTM A36/A36M.
- E. Steel Floor Plate: ASTM A786/A786M.
- F. Steel Decking: Form from zinc coated steel conforming to ASTM A653/A653M, with properties conforming to AISI S100 Specification for the Design of Cold-Formed Steel Structural Members.
- G. Steel Plate: ASTM A1011/A1011M.
- H. Iron Castings: ASTM A48/A48M, Class 30.
- I. Malleable Iron Castings: ASTM A47/A47M.
- J. Recycled Content of Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 30 percent.

2.3 FABRICATION GENERAL:

- A. Fasteners:
 - 1. Conceal bolts and screws wherever possible.
 - 2. Use countersunk heads on exposed bolts and screws with ends of bolts and screws dressed flush after nuts are set.
 - 3. Galvanized zinc-coated fasteners in accordance with ASTM A153/A153M and used for exterior applications or where built into exterior walls or floor systems. Select fasteners for the type, grade, and class required for the installation of steel stair items.
 - 4. Standard/regular hexagon-head bolts and nuts be conforming to ASTM A307, Grade A.
 - 5. Square-head lag bolts conforming to ASME B18.2.3.8M, ASME B18.2.1.

6. Machine screws cadmium-plated steel conforming to ASME B18.6.7M, ASME B18.6.3.
 7. Wood screws, flat-head carbon steel conforming to ASME B18.6.5M, ASME B18.6.1.
 8. Plain washers, round, general-assembly-grade, carbon steel conforming to ASME B18.22M, ASME B18.21.1.
 9. Lockwashers helical spring, carbon steel conforming to ASME B18.2.1, ASME B18.2.3.8M.
- B. Welding:
1. Structural steel, AWS D1.1/D1.1M, and sheet steel, AWS D1.3/D1.3M.
 2. Where possible, locate welds on unexposed side.
 3. Grind exposed welds smooth and true to contour of welded member.
 4. Remove welding splatter.
- C. Remove sharp edges and burrs.
- D. Fit stringers to head channel and close ends with steel plates welded in place where shown.
- E. Fit face stringer to newel post by tenoning into newel post, or by notching and fitting face stringer to side of newel where shown.
- F. Shop Prime Painting: Shop prime steelwork with red oxide primer in accordance with SSPC Paint 25.
- G. Form exposed work true to line and level with accurate angles and surfaces and straight sharp edges. Ease exposed edges to a radius of approximately 0.8 mm (1/32 inch), and bend metal corners to the smallest radius possible without causing grain separation or otherwise impairing the work.
- H. Continuously weld corners and seams in accordance with the recommendations of AWS D1.1/D1.1M. Grind smooth exposed welds and flush to match and blend with adjoining surfaces.
- I. Form exposed connections with hairline joints that are flush and smooth, using concealed fasteners wherever possible. Use exposed fasteners of the type indicated or, if not indicated, use Phillips flathead (countersunk) screws or bolts.
- J. Provide and coordinate anchorage of the type indicated with the supporting structure. Fabricate anchoring devices, space as indicated and required to provide adequate support for the intended use of the work.

- K. Use hot-rolled steel bars for work fabricated for bar stock unless work is indicated or specified as fabricated from cold-finished or cold-rolled stock.
- L. Soffit Clips: Provide clips with holes for attaching metal furring for gypsum wallboard soffits.

2.4 RAILINGS:

- A. Fabricate railings, including handrails, from steel pipe.
 - 1. Connections may be standard fittings designed for welding, or coped or mitered pipe with full welds.
 - 2. Wall handrails and freestanding guardrails are provided under Section 05 50 00, METAL FABRICATIONS.
- B. Return ends of handrail to wall and close free end.
- C. Provide standard terminal castings where fastened to newel.
- D. Space intermediate posts not over 1828 mm (6 feet) on center between end post or newel post.
- E. Fabricate handrail brackets from cast malleable iron.
- F. Provide standard terminal fittings at ends of post and rails.

2.5 CLOSED RISER STAIRS:

- A. Provide treads, risers, platforms, railings, stringers, headers and other supporting members.
- B. Fabricate pans for platforms from steel decking where shown.
- C. Form risers with sanitary cove.
- D. Fabricate stringers, headers, and other supporting members from structural steel.
- E. Construct newel posts of steel tubing having wall thickness not less than 5 mm (3/16-inch), with forged steel caps and drops.

2.6 INDUSTRIAL STAIRS:

- A. Provide treads, platforms, railings, stringers and other supporting members as shown.
- B. Treads and platforms of checkered steel floor plate:
 - 1. Turn floor plate down to form nosing on treads and edge of platform at head of stairs.
 - 2. Support tread and platforms with angles welded to plate.

3. Do not leave exposed fasteners on top of treads or platform surfaces.
 4. Provide flat sheet steel risers for stairs with steel plate treads where shown.
- C. Treads and platforms of steel grating:
1. Fabricate steel grating treads and platforms in accordance with requirements of NAAMM MBG 531-09.
 2. Provide end-banding bars, except where carrier angle are used at tread ends.
 3. Support treads by use of carrier plates or carrier angle. Use carrier plate end banding bars on exterior stairs.
 4. Provide abrasive nosing on treads and edge of platforms at head of stairs.
 5. Provide toe plates on platforms where shown.

PART 3 - EXECUTION

3.1 STAIR INSTALLATION:

- A. Provide hangers and struts required to support the loads imposed.
- B. Perform job site welding and bolting as specified for shop fabrication.
- C. Set stairs and other members in position and secure to structure as shown.
- D. Install stairs plumb, level and true to line.
- E. Provide steel closure plate to fill gap between the stringer and surrounding wall. Weld and apply primer, ready to accept paint finish.

3.2 RAILING INSTALLATION:

- A. Install standard terminal fittings at ends of posts and rails.
- B. Secure brackets, posts and rails to steel by welds, and to masonry or concrete with expansion sleeves and bolts, except secure posts at concrete by setting in sleeves filled with commercial non-shrink grout.
- C. Set rails horizontal or parallel to rake of stairs to within 3 mm in 3658 mm (1/8-inch in 12 feet).
- D. Set posts plumb and aligned to within 3 mm in 3658 mm (1/8-inch in 12 feet).

3.3 FIELD PRIME PAINTING:

- A. Touch-up abraded areas with same primer paint used for shop priming.

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SECTION 06 10 00
ROUGH CARPENTRY

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies wood blocking, furring, nailers, and rough hardware.

1.2 RELATED WORK:

- A. Sustainable design requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Milled woodwork: Section 06 20 00, FINISH CARPENTRY.
- C. Cement board sheathing: Section 06 16 63, CEMENTITIOUS SHEATHING.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 - 1. Postconsumer and preconsumer recycled content as specified in PART 2 - PRODUCTS.
 - 2. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
 - 3. For composite wood products, submit documentation indicating that product contains no added urea formaldehyde.
- C. Shop Drawings showing framing connection details, fasteners, connections and dimensions.
- D. Manufacturer's Literature and Data:
 - 1. Submit data for lumber, panels, hardware and adhesives.
 - 2. Submit data for wood-preservative treatment from chemical treatment manufacturer and certification from treating plants that treated materials comply with requirements. Indicate type of preservative used and net amount of preservative retained.
 - 3. Submit data for fire retardant treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Include physical properties of treated materials based on testing by a qualified independent testing agency.

4. For products receiving a waterborne treatment, submit statement that moisture content of treated materials was reduced to levels specified before shipment to project site.

E. Manufacturer's certificate for unmarked lumber.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Protect lumber and other products from dampness both during and after delivery at site.
- B. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.
- C. Stack plywood and other board products so as to prevent warping.
- D. Locate stacks on well drained areas, supported at least 152 mm (6 inches) above grade and cover with well-ventilated sheds having firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

1.5 QUALITY ASSURANCE:

- A. Installer: A firm with a minimum of three (3) years' experience in the type of work required by this section.

1.6 GRADING AND MARKINGS:

- A. Any unmarked lumber or plywood panel for its grade and species will not be allowed on VA Construction sites for lumber and material not normally grade marked, provide manufacturer's certificates (approved by an American Lumber Standards approved agency) attesting that lumber and material meet the specified the specified requirements.

1.7 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Forest and Paper Association (AFPA):
NDS-15.....National Design Specification for Wood
Construction
WCD1-01.....Details for Conventional Wood Frame
Construction
- C. American Institute of Timber Construction (AITC):
A190.1-07.....Structural Glued Laminated Timber
- D. American Society of Mechanical Engineers (ASME):
B18.2.1-12(R2013).....Square and Hex Bolts and Screws

- B18.2.2-10.....Square and Hex Nuts
- B18.6.1-81(R2008).....Wood Screws
- E. American Plywood Association (APA):
- E30-11.....Engineered Wood Construction Guide
- F. ASTM International (ASTM):
- A653/A653M-13.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process
- C954-11.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Studs from 0.033 inch (2.24 mm) to 0.112-inch (2.84 mm) in thickness
- C1002-14.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Metal Studs
- D198-14.....Test Methods of Static Tests of Lumber in Structural Sizes
- D2344/D2344M-13.....Test Method for Short-Beam Strength of Polymer Matrix Composite Materials and Their Laminates
- D2559-12a.....Adhesives for Structural Laminated Wood Products for Use Under Exterior (Wet Use) Exposure Conditions
- D3498-03(R2011).....Adhesives for Field-Gluing Plywood to Lumber Framing for Floor Systems
- D6108-13.....Test Method for Compressive Properties of Plastic Lumber and Shapes
- D6109-13.....Test Methods for Flexural Properties of Unreinforced and Reinforced Plastic Lumber and Related Products
- D6111-13a.....Test Method for Bulk Density and Specific Gravity of Plastic Lumber and Shapes by Displacement
- D6112-13.....Test Methods for Compressive and Flexural Creep and Creep-Rupture of Plastic Lumber and Shapes
- F844-07a(R2013).....Washers, Steel, Plan (Flat) Unhardened for General Use

- F1667-13.....Nails, Spikes, and Staples
- G. American Wood Protection Association (AWPA):
AWPA Book of Standards
- H. Commercial Item Description (CID):
A-A-55615.....Shield, Expansion (Wood Screw and Lag Bolt Self
Threading Anchors)
- I. Forest Stewardship Council (FSC):
FSC-STD-01-001(Ver. 4-0)FSC Principles and Criteria for Forest
Stewardship
- J. Military Specification (Mil. Spec.):
MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated
- K. Environmental Protection Agency (EPA):
40 CFR 59(2014).....National Volatile Organic Compound Emission
Standards for Consumer and Commercial Products
- L. Truss Plate Institute (TPI):
TPI-85.....Metal Plate Connected Wood Trusses
- M. U.S. Department of Commerce Product Standard (PS)
PS 1-95.....Construction and Industrial Plywood
PS 20-10.....American Softwood Lumber Standard
- N. ICC Evaluation Service (ICC ES):
AC09.....Quality Control of Wood Shakes and Shingles
AC174.....Deck Board Span Ratings and Guardrail Systems
(Guards and Handrails)

PART 2 - PRODUCTS

2.1 LUMBER:

- A. Unless otherwise specified, each piece of lumber must bear grade mark, stamp, or other identifying marks indicating grades of material, and rules or standards under which produced.
1. Identifying marks are to be in accordance with rule or standard under which material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
 2. Inspection agency for lumber approved by the Board of Review, American Lumber Standards Committee, to grade species used.

- B. Structural Members: Species and grade as listed in the AFPA NDS having design stresses as shown.
- C. Lumber Other Than Structural:
1. Unless otherwise specified, species graded under the grading rules of an inspection agency approved by Board of Review, American Lumber Standards Committee.
 2. Framing lumber: Minimum extreme fiber stress in bending of 7584 kPa (1100 PSI).
 3. Furring, blocking, nailers and similar items 101 mm (4 inches) and narrower Standard Grade; and, members 152 mm (6 inches) and wider, Number 2 Grade.
 4. Board Sub-flooring: Shiplap edge, 25 mm (1 inch) thick, not less than 203 mm (8 inches) wide.
- D. Sizes:
1. Conforming to PS 20.
 2. Size references are nominal sizes, unless otherwise specified, actual sizes within manufacturing tolerances allowed by standard under which produced.
- E. Moisture Content:
1. Maximum moisture content of wood products is to be as follows at the time of delivery to site.
 - a. Boards and lumber 50 mm (2 inches) and less in thickness: 19 percent or less.
 - b. Lumber over 50 mm (2 inches) thick: 25 percent or less.
- F. Fire Retardant Treatment:
1. Comply with Mil Spec. MIL-L-19140.
 2. Treatment and performance inspection, by an independent and qualified testing agency that establishes performance ratings.
- G. Preservative Treatment:
1. Do not treat Heart Redwood and Western Red Cedar.
 2. Treat wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including framing of open roofed structures; sills, sole plates, furring, and sleepers that are less than 610 mm (24 inches) from ground; nailers, edge strips, blocking, crickets, curbs, cant, vent strips and other members provided in connection with roofing and flashing materials.

3. Treat other members specified as preservative treated (PT).
4. Preservative treat by the pressure method complying with AWPA Book use category system standards U1 and T1, except any process involving the use of Chromated Copper Arsenate (CCA) or other agents classified as carcinogenic for pressure treating wood is not permitted.

2.2 PLASTIC LUMBER: (NOT USED)

2.3 PLYWOOD: (NOT USED)

2.4 STRUCTURAL-USE PANELS: (NOT USED)

2.5 ROUGH HARDWARE AND ADHESIVES:

A. Anchor Bolts:

1. ASME B18.2.1 and ASME B18.2.2 galvanized, 13 mm (1/2 inch) unless shown otherwise.
2. Extend at least 203 mm (8 inches) into masonry or concrete with ends bent 50 mm (2 inches).

B. Miscellaneous Bolts: Expansion Bolts: C1D A-A-55615; lag bolt, long enough to extend at least 65 mm (2-1/2 inches) into masonry or concrete. Provide 13 mm (1/2 inch) bolt unless shown otherwise.

C. Washers

1. ASTM F844.
2. Provide zinc or cadmium coated steel or cast iron for washers exposed to weather.

D. Screws:

1. Wood to Wood: ASME B18.6.1 or ASTM C1002.
2. Wood to Steel: ASTM C954, or ASTM C1002.

E. Nails:

1. Size and type best suited for purpose unless noted otherwise. Provide aluminum-alloy nails, plated nails, or zinc-coated nails, for nailing wood work exposed to weather and on roof blocking.
2. ASTM F1667:
 - a. Common: Type I, Style 10.
 - b. Concrete: Type I, Style 11.
 - c. Barbed: Type I, Style 26.
 - d. Underlayment: Type I, Style 25.
 - e. Masonry: Type I, Style 27.

- f. Provide special nails designed for use with ties, strap anchors, framing connectors, joists hangers, and similar items. Nails not less than 32 mm (1-1/4 inches) long, 8d and deformed or annular ring shank.

PART 3 - EXECUTION

3.1 INSTALLATION OF FRAMING AND MISCELLANEOUS WOOD MEMBERS:

- A. Conform to applicable requirements of the following:
 - 1. AFPA NDS for timber connectors.
 - 2. AITC A190.1 Timber Construction Manual for heavy timber construction.
 - 3. AFPA WCD1 for nailing and framing unless specified otherwise.
 - 4. APA for installation of plywood or structural use panels.
 - 5. TPI for metal plate connected wood trusses.
- B. Fasteners:
 - 1. Nails.
 - a. Nail in accordance with the Recommended Nailing Schedule as specified in AFPA WCD1 where detailed nailing requirements are not specified in nailing schedule. Select nail size and nail spacing sufficient to develop adequate strength for the connection without splitting the members.
 - b. Use special nails with framing connectors.
 - c. For sheathing and subflooring, select length of nails sufficient to extend 25 mm (1 inch) into supports.
 - d. Use 8d or larger nails for nailing through 25 mm (1 inch) thick lumber and for toe nailing 50 mm (2 inch) thick lumber.
 - e. Use 16d or larger nails for nailing through 50 mm (2 inch) thick lumber.
 - f. Select the size and number of nails in accordance with the Nailing Schedule except for special nails with framing anchors.
 - g. Nailing Schedule; Using Common Nails:
 - 2. Bolts:
 - a. Fit bolt heads and nuts bearing on wood with washers.
 - b. Countersink bolt heads flush with the surface of nailers.

- c. Embed in concrete and solid masonry or provide expansion bolts. Special bolts or screws designed for anchor to solid masonry or concrete in drilled holes may be used.
- d. Provide toggle bolts to hollow masonry or sheet metal.
- e. Provide bolts to steel over 2.84 mm (0.112 inch, 11 gage) in thickness. Secure wood nailers to vertical structural steel members with bolts, placed one at ends of nailer and 610 mm (24 inch) intervals between end bolts. Provide clips to beam flanges.
- 3. Drill Screws to steel less than 2.84 mm (0.112 inch) thick.
 - a. ASTM C1002 for steel less than 0.84 mm (0.033 inch) thick.
 - b. ASTM C954 for steel over 0.84 mm (0.033 inch) thick.
- 4. Power actuated drive pins may be provided where practical to anchor to solid masonry, concrete, or steel.
- 5. Do not anchor to wood plugs or nailing blocks in masonry or concrete. Provide metal plugs, inserts or similar fastening.
- 6. Screws to Join Wood:
 - a. Where shown or option to nails.
 - b. ASTM C1002, sized to provide not less than 25 mm (1 inch) penetration into anchorage member.
 - c. Spaced same as nails.
- C. Set sills or plates level in full bed of mortar on masonry or concrete walls.
 - 1. Space anchor bolts 1219 mm (4 feet) on centers between ends and within 152 mm (6 inches) of end. Stagger bolts from side to side on plates over 178 mm (7 inches) in width.
 - 2. Provide shims of slate, tile or similar approved material to level wood members resting on concrete or masonry. Do not use wood shims or wedges.
 - 3. Closely fit, and set to required lines.
- D. Cut notch, or bore in accordance with AFPA WCD1 passage of ducts wires, bolts, pipes, conduits and to accommodate other work. Repair or replace miscut, misfit or damaged work.
- E. Blocking Nailers, and Furring:
 - 1. Install furring, blocking, nailers, and grounds where shown.
 - 2. Provide longest lengths practicable.

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3. Provide fire retardant treated wood blocking where shown at openings and where shown or specified.
4. Layers of Blocking or Plates:
 - a. Stagger end joints between upper and lower pieces.
 - b. Nail at ends and not over 610 mm (24 inches) between ends.
 - c. Stagger nails from side to side of wood member over 127 mm (5 inches) in width.

- - - E N D - - -

SECTION 06 16 63
CEMENTITIOUS SHEATHING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Cement board sheathing at exterior framed wall construction.

1.2 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this Section.

B. American National Standards Institute (ANSI):

1. A118.9-10 - Cementitious Backer Units.

C. ASTM International (ASTM):

1. C954-15 - Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness
2. C1002-14 - Steel Self-Piercing Tapping Screws for Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs.
3. C1325-14 - Non-Asbestos Fiber-Mat Reinforced Cementitious Backer Units.

1.3 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Description of each product.
2. Installation instructions.
3. Warranty.

C. Samples:

1. Cement Board: 200 mm by 200 mm (8 inches by 8 inches), minimum size.
2. Fasteners: One of each type used.

1.4 DELIVERY AND STORAGE

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.5 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight facility.
- B. Protect products from damage during handling and construction operations.

1.6 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant sheathing against material and manufacturing defects.
 - 1. Warranty Period: 10 years.

PART 2 - PRODUCTS

2.1 PRODUCTS - GENERAL

- A. Provide each product from one manufacturer.

2.2 SHEATHING

- A. Cement Boards: Meeting ANSI A118.9 and ASTM C1325.
 - 1. Thickness: 16 mm (5/8 inch).
 - 2. Width: 1219 mm (48 inches), minimum.

2.3 ACCESSORIES

- A. Steel Drill Screws: Corrosion-resistant, self-drilling.
 - 1. ASTM C1002, Type S for fastening to framing less than 0.8 mm (33 mils) thick.
 - 2. ASTM C954 for fastening to framing 0.8 mm (33 mils) thick and greater.
- B. Joint Reinforcement: Alkali resistant tape as recommended by sheathing manufacturer.
- C. Bonding Material: As recommended by sheathing manufacturer.
- D. Air Barrier: As specified in Section 07 27 26, FLUID-APPLIED MEMBRANE AIR BARRIER, VAPOR PERMEABLE.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Verify framing is plumb and level and in plane.

- D. Correct substrate deficiencies.
- E. Coordinate as required with Fluid Applied Air Barrier - Vapor Permeable.

3.2 SHEATHING INSTALLATION

- A. Install products according to manufacturer's instructions.
 - 1. Secure units to framing members with screws spaced maximum 200 mm (8 inches) o.c. and not closer than 13 mm (1/2 inch) from edge of unit.
 - 2. Install screw heads without penetrating cement board surface.
 - 3. Install sheathing with 6 mm (1/4 inch) gap where sheathing abuts masonry or similar materials to prevent wicking of moisture.
 - 4. Install sheathing with 10 mm (3/8 inch) gap where non-load-bearing construction abuts structural elements or building expansion joints.
 - 5. Horizontal Installation: Abut ends of boards over centers of studs. Stagger end joints minimum one stud spacing for adjacent boards. Fasten boards at perimeter and within field of board to each stud.
 - 6. Vertical Installation: Install board vertical edges centered over studs. Abut ends and edges of each board with those of adjacent boards. Fasten boards at perimeter and within field of board to each stud.
 - 7. Apply bonding material to imbed tape and completely fill board joints, and gaps between each panel.

3.3 PROTECTION

- A. Remove loose or spalling joint finish. Patch areas missing joint finish.
- B. Replace broken or damaged boards.
- C. Protect boards from moisture using temporary coverings until finishes are applied.

- - E N D - -

SECTION 06 20 00
FINISH CARPENTRY

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies exterior and interior millwork.
- B. Items specified.
 - Counter or Work Tops
 - Mounting Strips, Shelves, and Rods

1.2 RELATED WORK

- A. Fabricated Metal brackets, bench supports and countertop legs: Section 05 50 00, METAL FABRICATIONS.
- B. Framing, furring and blocking: Section 06 10 00, ROUGH CARPENTRY.
- C. Wood doors: Section 08 14 00, WOOD DOORS.
- D. Color and texture of finish: Section 09 06 00, SCHEDULE FOR FINISHES.
- E. Stock Casework: Section 12 32 00, MANUFACTURED WOOD CASEWORK.
- F. Other Countertops: Division 11, EQUIPMENT and Division 12, FURNISHINGS.
- G. Electrical light fixtures and duplex outlets: Division 26, ELECTRICAL.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. Millwork items - Half full size scale for sections and details 1:50 (1/4-inch) for elevations and plans.
 - 2. Show construction and installation.
- C. Samples:
 - Plastic laminate finished plywood or particleboard, 150 mm by 300 mm (six by twelve inches).
- D. Certificates:
 - 1. Indicating moisture content of materials meet the requirements specified.
- E. List of acceptable sealers for fire retardant and preservative treated materials.
- F. Manufacturer's literature and data:
 - 1. Finish hardware
 - 2. Sinks with fittings
 - 3. Electrical components

1.4 DELIVERY, STORAGE AND HANDLING

- A. Protect lumber and millwork from dampness, maintaining moisture content specified both during and after delivery at site.
- B. Store finishing lumber and millwork in weathertight well ventilated structures or in space in existing buildings designated by Resident Engineer. Store at a minimum temperature of 21°C (70°F) for not less than 10 days before installation.
- C. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Testing and Materials (ASTM):
 - A36/A36M-08.....Structural Steel
 - A53-12.....Pipe, Steel, Black and Hot-Dipped Zinc Coated,
Welded and Seamless
 - A167-99 (R2009).....Stainless and Heat-Resisting Chromium-Nickel
Steel Plate, Sheet, and Strip
 - B26/B26M-09.....Aluminum-Alloy Sand Castings
 - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods,
Wire, Profiles, and Tubes
 - E84-10.....Surface Burning Characteristics of Building
Materials
- C. American Hardboard Association (AHA):
 - A135.4-04.....Basic Hardboard
- D. Builders Hardware Manufacturers Association (BHMA):
 - A156.9-03.....Cabinet Hardware
 - A156.11-10.....Cabinet Locks
 - A156.16-08.....Auxiliary Hardware
- E. Hardwood Plywood and Veneer Association (HPVA):
 - HP1-09.....Hardwood and Decorative Plywood
- F. National Particleboard Association (NPA):
 - A208.1-09.....Wood Particleboard
- G. American Wood-Preservers' Association (AWPA):
 - AWPA C1-03.....All Timber Products - Preservative Treatment by
Pressure Processes
- H. Architectural Woodwork Institute (AWI):

AWI-09.....Architectural Woodwork Quality Standards and
Quality Certification Program

I. National Electrical Manufacturers Association (NEMA):

LD 3-05.....High-Pressure Decorative Laminates

J. U.S. Department of Commerce, Product Standard (PS):

PS20-10.....American Softwood Lumber Standard

K. Military Specification (Mil. Spec.):

MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated

L. Federal Specifications (Fed. Spec.):

A-A-1922A.....Shield Expansion

A-A-1936.....Contact Adhesive

FF-N-836D.....Nut, Square, Hexagon Cap, Slotted, Castle

FF-S-111D(1).....Screw, Wood

MM-L-736(C).....Lumber, Hardwood

PART 2 - PRODUCTS

2.1 BIO-BASED MATERIAL:

Bio-based Materials: For products designated by the USDA's Bio-Preferred program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specification section. For more information regarding the product categories covered by the Bio-Preferred program, visit <http://www.bio-preferred.gov>

2.2 LUMBER

A. Grading and Marking:

1. Lumber shall bear the grade mark, stamp, or other identifying marks indicating grades of material.
2. Such identifying marks on a material shall be in accordance with the rule or standard under which the material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
3. The inspection agency for lumber shall be approved by the Board of Review, American Lumber Standards Committee, to grade species used.

B. Sizes:

1. Lumber Size references, unless otherwise specified, are nominal sizes, and actual sizes shall be within manufacturing tolerances allowed by the standard under which product is produced.

2. Millwork, standing and running trim, and rails: Actual size as shown or specified.
- C. Hardwood: MM-L-736, species as specified for each item.
- D. Softwood: PS-20, exposed to view appearance grades:
 1. Use C select or D select, vertical grain for transparent finish including stain transparent finish.
 2. Use Prime for painted or opaque finish.
- E. Use edge grain Wood members exposed to weather.

2.3 PLYWOOD

- A. Softwood Plywood:
 1. Prod. Std.
 2. Grading and Marking:
 - a. Each sheet of plywood shall bear the mark of a recognized association or independent inspection agency that maintains continuing control over the quality of the plywood.
 - b. The mark shall identify the plywood by species group or identification index, and shall show glue type, grade, and compliance with PS1.
 3. Plywood, 13 mm (1/2 inch) and thicker; not less than five ply construction, except 32 mm (1-1/4 inch) thick plywood not less than seven ply.
 4. Plastic Laminate Plywood Cores:
 - a. Exterior Type, and species group.
 - b. Veneer Grade: A-C.
 5. Shelving Plywood:
 - a. Interior Type, any species group.
 - b. Veneer Grade: A-B or B-C.
 6. Other: As specified for item.
- B. Hardwood Plywood:
 1. HPVA: HP.1
 2. Species of face veneer shall be as shown or as specified in connection with each particular item.
 3. Inside of Building:
 - a. Use Type II (interior) A grade veneer for transparent finish.
 - b. Use Type II (interior) Sound Grade veneer for paint finish.
 4. On Outside of Building:
 - a. Use Type I, (exterior) A Grade veneer for natural or stained and varnish finish.
 - b. Use Type I, (exterior) Sound Grade veneer for paint finish.

5. Use rotary cut white birch unless specified otherwise.

2.4 PARTICLEBOARD

- A. NPA A208.1
- B. Plastic Laminate Particleboard Cores:
 - 1. Use Type 1, Grade 1-M-3, or Type 2, Grade 2-M-2, unless otherwise specified.
 - 2. Use Type 2, Grade 2-M-2, exterior bond, for tops with sinks.
- C. General Use: Type 1, Grade 1-M-3 or Type 2, Grade 2-M-2.

2.5 PLASTIC LAMINATE

- A. NEMA LD-3.
- B. Exposed decorative surfaces including countertops, both sides of cabinet doors, and for items having plastic laminate finish. General Purpose, Type HGL.
- C. Cabinet Interiors including Shelving: Both of following options to comply with NEMA, CLS as a minimum.
 - 1. Plastic laminate clad plywood or particle board.
 - 2. Resin impregnated decorative paper thermally fused to particle board.
- D. Backing sheet on bottom of plastic laminate covered wood tops: Backer, Type HGP.
- E. Post Forming Fabrication, Decorative Surfaces: Post forming, Type HGP.

2.6 BUILDING BOARD (HARDBOARD)

- A. ANSI/AHA A135.4, 6 mm (1/4 inch) thick unless specified otherwise.
- B. Perforated hardboard (Pegboard): Type 1, Tempered perforated 6 mm (1/4 inch) diameter holes, on 25 mm (1 inch) centers each way, smooth surface one side.
- C. Wall paneling at gas chain rack: Type 1, tempered, Fire Retardant treated, smooth surface on side.

2.7 ADHESIVE

- A. For Plastic Laminate: Fed. Spec. A-A-1936.
- B. For Interior Millwork: Unextended urea resin, unextended melamine resin, phenol resin, or resorcinol resin.
- C. For Exterior Millwork: Unextended melamine resin, phenol resin, or resorcinol resin.

2.8 STAINLESS STEEL

ASTM A167, Type 302 or 304.

2.9 ALUMINUM CAST

ASTM B26

2.10 ALUMINUM EXTRUDED

ASTM B221

2.11 HARDWARE

A. Rough Hardware:

1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electric-galvanizing process. Galvanized where specified.
2. Use galvanized coating on ferrous metal for exterior work unless non-ferrous metals or stainless is used.
3. Fasteners:
 - a. Bolts with Nuts: FF-N-836.
 - b. Expansion Bolts: A-A-1922A.
 - c. Screws: Fed. Spec. FF-S-111.

B. Finish Hardware

1. Cabinet Hardware: ANSI A156.9.
 - a. Door/Drawer Pulls: B02011. Door in seismic zones: B03182.
 - b. Drawer Slides: B05051 for drawers over 150 mm (6 inches) deep, B05052 for drawers 75 mm to 150 mm 3 to 6 inches) deep, and B05053 for drawers less than 75 mm (3 inches) deep.
 - c. Sliding Door Tracks: B07063.
 - d. Adjustable Shelf Standards: B4061 with shelf rest B04083.
 - e. Concealed Hinges: B1601, minimum 110 degree opening.
 - f. Butt Hinges: B01361, for flush doors, B01381 for inset lipped doors, and B01521 for overlay doors.
 - g. Cabinet Door Catch: B0371 or B03172.
 - h. Vertical Slotted Shelf Standard: B04103 with shelf brackets B04113, sized for shelf depth.
2. Cabinet Locks: ANSI A156.11.
 - a. Drawers and Hinged Door: E07262.
 - b. Sliding Door: E07162.
3. Auxiliary Hardware: ANSI A156.16.
 - a. Shelf Bracket: B04041, japanned or enameled finish.
 - b. Combination Garment rod and Shelf Support: B04051 japanned or enamel finish.
 - c. Closet Bar: L03131 chrome finish of required length.
 - d. Handrail Brackets: L03081 or L03101.
 - 1) Cast Aluminum, satin polished finish.

- 2) Cast Malleable Iron, japanned or enamel finish.
4. Steel Channel Frame and Leg supports for Counter top. Fabricated under Section 05 50 00, METAL FABRICATIONS.
5. Pipe Bench Supports:
 - a. Pipe: ASTM A53.
6. Fabricated Wall Bench Supports:
 - a. Steel Angles: ASTM A36 steel with chrome finish, or ASTM A167, stainless steel with countersunk wood screws, holes at 64 mm (2-1/2 inches) on center on horizontal member.
 - b. Use 38 mm by 38 mm by 5 mm (1-1/2 by 1-1/2 by 3/16 inch) angle thick drilled for screw and bolt holes unless shown otherwise. Drill 6 mm (1/4 inch) holes for anchors on vertical member, not more than 200 mm (8 inches) on center between ends or corners.
 - c. Stainless steel bars brackets: ASTM A167, fabricated to shapes shown, Number 4 finish. Use 50 mm by 5 mm (2 inch by 3/16 inch) bars unless shown otherwise. Drill for anchors and screws. Drill countersunk wood screw holes at 64 mm (2-1/2 inches) on center on horizontal members and not less than two 13 mm (1/4 inch) hole for anchors on vertical member.
7. Thru-Wall Counter Brackets:
 - a. Steel angles drilled for fasteners on 100 mm (4 inches) centers.
 - b. Baked enamel prime coat finish.
8. Folding Shelf Bracket:
 - a. Steel Shelf bracket, approximately 400 mm by 400 mm (16 by 16 inches), folding type with baked gray enamel finish or chrome plated finish.
 - b. Bracket legs shall be approximately 28 mm (1-1/8 inches) wide.
 - c. Distance from center line of hinge pin to back of vertical leg shall be 44 mm (1-3/4 inches) or provide for wood spacer if hinge line is at joint of vertical and horizontal leg.
 - d. Distance from face to face of bracket when closed shall be 50 mm (2 inches).
 - e. Brackets shall automatically lock when counter is raised parallel to floor and shall unlock manually.
 - f. Each bracket shall support not less than 68 Kg (150 pounds) evenly distributed.
9. Edge Strips Moldings:

- a. Driven type "T" shape with serrated retaining stem; vinyl plastic to match plastic laminate color, stainless steel, or 3 mm (1/8 inch) thick extruded aluminum.
 - b. Stainless steel or extruded aluminum channels.
 - c. Stainless steel, number 4 finish; aluminum, mechanical applied medium satin finish, clear anodized 0.1 mm (0.4 mils) thick.
10. Rubber or Vinyl molding
- a. Rubber or vinyl standard stock and in longest lengths practicable.
 - b. Design for closures at joints with walls and adhesive anchorage.
 - c. Adhesive as recommended by molding manufacturer.
11. Primers: Manufacturer's standard primer for steel providing baked enamel finish.

2.12 MOISTURE CONTENT

- A. Moisture content of lumber and millwork at time of delivery to site.
- 1. Interior finish lumber, trim, and millwork 32 mm (1-1/4 inches) or less in nominal thickness: 12 percent on 85 percent of the pieces and 15 percent on the remainder.
 - 2. Exterior treated or untreated finish lumber and trim 100 mm (4 inches) or less in nominal thickness: 15 percent.
 - 3. Moisture content of other materials shall be in accordance with the standards under which the products are produced.

2.13 FIRE RETARDANT TREATMENT - NOT USED

2.14 PRESERVATIVE TREATMENT - NOT USED

2.15 ACOUSTICAL PANEL

- A. Performance criteria:
- 1. NRC 19 mm (3/4 inch) adhesive mounting direct to substrate.
 - 2. Composite flame spread: ASTM E84, 25 or less.
 - 3. Smoke developed: ASTM E84, 140 or less.
- B. Glass fiber panel covered with fabric.
- 1. Glass fiber panel one inch thick minimum, self supporting of density required for minimum NRC.
 - 2. Fabric covering treated to resist stains and soil, bonded directly to the glass fiber panel face, flat bonded directly to the glass fiber panel face, flat wrinkle-free surface.
- C. Adhesive: As recommended by panel manufacturers.

2.16 FABRICATION

- A. General:

1. Except as otherwise specified, use AWI Custom Grade for architectural woodwork and interior millwork.
 2. Finish woodwork shall be free from pitch pockets.
 3. Except where special profiles are shown, trim shall be standard stock molding and members of the same species.
 4. Plywood shall be not less than 13 mm (1/2 inch), unless otherwise shown or specified.
 5. Edges of members in contact with concrete or masonry shall have a square corner caulking rebate.
 6. Fabricate members less than 4 m (14 feet) in length from one piece of lumber, back channeled and molded as shown.
 7. Interior trim and items of millwork to be painted may be fabricated from jointed, built-up, or laminated members, unless otherwise shown on drawings or specified.
 8. Plastic Laminate Work:
 - a. Factory glued to either a plywood or a particle board core, thickness as shown or specified.
 - b. Cover exposed edges with plastic laminate, except where aluminum, stainless steel, or plastic molded edge strips are shown or specified. Use plastic molded edge strips on 19 mm (3/4-inch) molded thick or thinner core material.
 - c. Provide plastic backing sheet on underside of countertops, vanity tops, thru-wall counter including back splashes and end splashes of countertops.
 - d. Use backing sheet on concealed large panel surface when decorative face does not occur.
- B. Seats and Benches: Not Used
- C. Mounting Strips, Shelves and Rods:
1. Cut mounting strips from 25 mm by 100 mm (1 by 4 inches) softwood stock, with exposed edge slightly rounded.
 2. Cut wood shelf from softwood 1 inch stock, of width shown, exposed edge slightly rounded. Option: Use 19 mm (3/4 inch) thick plywood with 19 mm (3/4 inch) softwood edge nosing on exposed edge, slightly rounded.
 3. Plastic laminate covered, 19 mm (3/4 inch) thick plywood or particle board core with edges and ends having plastic molded edge strips. Size, finish and number as shown.

4. Rod or Closet Bar: L03131. Combination Garment and Shelf Support, intermediate support for closet bar: B04051 for rods over 1800 mm (6 feet) long.
- D. Pegboard: **Provide in SCBA Repair 142 4' x 8'**
 1. Perforated hardboard sheet size as shown.
 2. Spacing strip: 13 mm by 13 mm (1/2 by 1/2 inch); glued to hardboard sheet.
 - a. Locate at perimeter of sheet edge.
 - b. Locate material intermediate spacing strips at 800 mm (32 inches) o.c.
 3. Use 19 mm (3/4 inch) one quarter round edge trim to cover exposed edge and finish flush with hardboard surface. Glue to spacing strip and hard board.
- E. Communications Center Counter: NOT USED
- F. Interview Booth: NOT USED
- G. Folding Shelves: NOT USED
- H. Thru-Wall Counter or Pass Thru Counter. NOT USED
- I. Receiving shelf in Agent Cashier: NOT USED
- J. Wall Paneling in Rehabilitation Medicine Corrective Therapy Main Clinic: NOT USED
- K. Desk in Credit Union: NOT USED
- L. Counter or Work Tops:
 1. Fabrication with plastic laminate over 32 mm (1-1/4 inch) thick core unless shown otherwise.
 - a. Use decorative laminate for exposed edges of tops 38 mm (1-1/2 inches) wide and on back splash and end splash. Use plastic or metal edges for top edges less than 38 mm (1-1/2 inches) wide.
 - b. Assemble back splash and end splash to counter top.
 - c. Use one piece counters for straight runs.
 - d. Miter corners for field joints with overlapping blocking on underside of joint.
 2. Fabricate wood counter for work benches as shown.
- M. Wood handrails: NOT USED

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

- A. Maintain work areas and storage areas to a minimum temperature of 21°C (70°F) for not less than 10 days before and during installation of interior millwork.

- B. Do not install finish lumber or millwork in any room or space where wet process systems such as concrete, masonry, or plaster work is not complete and dry.

3.2 INSTALLATION

A. General:

1. Millwork receiving transparent finish shall be primed and back-painted on concealed surfaces. Set no millwork until primed and back-painted.
2. Secure trim with fine finishing nails, screws, or glue as required.
3. Set nails for putty stopping. Use washers under bolt heads where no other bearing plate occurs.
4. Seal cut edges of preservative and fire retardant treated wood materials with a certified acceptable sealer.
5. Coordinate with plumbing and electrical work for installation of fixtures and service connections in millwork items.
6. Plumb and level items unless shown otherwise.
7. Nail finish at each blocking, lookout, or other nailer and intermediate points; toggle or expansion bolt in place where nails are not suitable.
8. Exterior Work: Joints shall be close fitted, metered, tongue and grooved, rebated, or lapped to exclude water and made up in thick white lead paste in oil.

wood cleats or metal angles screwed on 150 mm (6 inch) centers.

3. Conceal fasteners on corridor side. Exposed fasteners permitted under counter top and in knee spaces on staff side.

B. Pegboard or Perforated Hardboard:

1. Install board with chromium plated steel round-head toggle bolts or other fasteners capable of supporting board when loaded at 122 kg/m² (25 psf) of board.
2. Install board with spacers to allow hooks and accessories to be inserted and removed.
3. Install 6 mm (1/4 inch) round trim at perimeter to finish flush with face of board and close space between wall and hardboard.

C. Shelves:

1. Install mounting strip at back wall and end wall for shelves in closets where shown secured with toggle bolts at each end and not over 600 mm (24 inch) centers between ends.
 - a. Nail Shelf to mounting strip at ends and to back wall strip at not over 900 mm (36 inches) on center.

- b. Install metal bracket, ANSI A156.16, B04041, not over 1200 mm (4 feet) centers when shelves exceed 1800 mm (6 feet) in length.
 - c. Install metal bracket, ANSI A156.16, B04051, not over 1200 mm (4 feet) on centers where shelf length exceeds 1800 mm (6 feet) in length with metal rods, clothes hanger bars ANSI A156.16, L03131, of required length, full length of shelf.
2. Install vertical slotted shelf standards, ANSI A156.9, B04103 to studs with toggle bolts through each fastener opening. Double slotted shelf standards may be used where adjacent shelves terminate.
- a. Install brackets ANSI A156.9, B04113, providing supports for shelf not over 900 mm (36 inches) on center and within 13 mm (1/2 inch) of shelf end unless shown otherwise.
 - b. Install shelves on brackets so front edge is restrained by bracket.

- - - E N D - - -

SECTION 07 08 00

FACILITY EXTERIOR CLOSURE COMMISSIONING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 07 and Division 08.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning the Facility exterior closure, related subsystems and related equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.
- B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding commissioning processes and procedures, as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in Division 07 and Division 08 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 07 and 08, is required in cooperation with the VA and the Commissioning Agent.

- B. The Facility exterior closure systems commissioning will include the systems listed in Section 01 19 00 General Commissioning Requirements:

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

- A. Commissioning of the building envelope systems will require inspection of individual elements of the envelope construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 19 00 and the Commissioning plan to schedule envelope inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed

checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 07 or Division 08 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

- A. Training of the VA operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction

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to operation and maintenance personnel concerning the location,
operation, and troubleshooting of the installed systems. Contractor
shall submit training agendas and trainer resumes in accordance with
the requirements of Section 01 19 00. The instruction shall be
scheduled in coordination with the VA Resident Engineer after
submission and approval of formal training plans. Refer to Section 01
91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 07 and 08
Sections for additional Contractor training requirements.

----- END -----

SECTION 07 11 13
BITUMINOUS DAMPPROOFING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Bituminous dampproofing on concrete and masonry below grade surfaces.

1.2 RELATED REQUIREMENTS

- A. Concrete: Section 03 00 00, CAST-IN-PLACE CONCRETE.
- B. Concrete Foundation Walls: Section 03 30 53, (SHORT FORM) CAST-IN-PLACE CONCRETE.
- C. Masonry Surfaces Below Grade: Section 04 20 00, UNIT MASONRY.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. ASTM International (ASTM):
 1. C578-15 - Rigid, Cellular Polystyrene Thermal insulation.
 2. D226/D226M-09 - Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing.
 3. D449/D449M-03(2014)e1 - Asphalt Used in Dampproofing and Waterproofing.
 4. D1227-13 - Emulsified Asphalt Used as a Protective Coating for Roofing.
 5. D6380/D6380M-03(2013)e1 - Asphalt Roll Roofing (Organic Felt).
 6. D6506-01(2009) - Asphalt Based Protection Board for Below-Grade Waterproofing.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 1. Description of each product.
 2. Application instructions.

1.5 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.

- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.6 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight, conditioned facility.
- B. Protect products from damage during handling and construction operations.

1.7 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Control moisture migration through concrete or masonry exterior walls where no hydrostatic head occurs or is anticipated.

2.2 PRODUCTS - GENERAL

- A. Provide each product from one manufacturer and from one production run.
- B. Hot Applied Bituminous Dampproofing:
 - 1. Asphalt: ASTM D449/D449M, Type I.
- C. Cold Applied Bituminous Dampproofing:
 - 1. Asphalt: ASTM D1227, Type III (spray grade).

2.3 ACCESSORIES

- A. Asphalt Saturated Felt: ASTM D226/D226M, Type I, 7 kg (15 pound).
- B. Protection Course: ASTM D6506, 3 mm (1/8 inch) thick, semirigid sheets of fiberglass or mineral-reinforced-asphaltic core, pressure laminated between two asphalt-saturated fibrous liners. Smooth-surfaced roll roofing complying with ASTM D6380/D6380M, Class S, Type III.
- III. Extruded-polystyrene board insulation, unfaced, ASTM C 578, Type X, 13 mm (1/2 inch) thick minimum.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.

- C. Clean substrates. Remove contaminants capable of affecting subsequently installed product's performance.
- D. Remove free water; surfaces may remain damp.

3.2 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings.
 - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

3.3 DAMPPROOFING INSTALLATION

- A. Applications:
 - 1. Apply to surfaces where indicated on drawings.
- B. Apply dampproofing at 1 L/sq. m (2-1/2 gal. per 100 sq. ft.), minimum, each coat.
 - 1. Allow 24 hours drying time between coats.
- C. Adhere protection course to conceal foundation dampproofing before backfilling.

3.4 PROTECTION

- A. Protect dampproofing and protection course from construction operations.
- B. Repair damage.

- - E N D - -

SECTION 07 13 00
SHEET WATERPROOFING

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies sheet waterproofing materials used for shower pan waterproofing in personnel showers.

1.2 QUALITY CONTROL:

Approval by the Resident Engineer/COR is required of products of proposed manufacturers.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Sheet waterproofing.
 - 2. Printed installation instructions.
- C. Certificates:
 - 1. Sheet waterproofing manufacturer's approval of adhesive used.
 - 2. Waterproofing tests report indicating that water test as specified has been made for each shower area and that each area was found to be watertight.
- D. Samples:
 - 1. Sheet waterproofing, 150 mm (6 inches) square.
 - 2. Waterproofed building paper, 150 mm² (6 inches square).
 - 3. Adhesive, 0.24 L (1/2 pint).

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Deliver materials to job in manufacturer's original unopened containers with brand name marked thereon.
- B. Unload and store so as to prevent injury to materials.
- C. Do not store material in areas where temperature is lower than 10°C (50°F), or where prolonged temperature is above 32°C (90°F).

1.5 WARRANTY

Shower pan waterproofing is subject to the terms of Article titled "Warranty of Construction", FAR clause 52.246-21, except that warranty period is extended to two years.

1.6 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced by basic designation only.
- B. Federal Specification (Fed. Spec.):
UU-B-790A INT AMD.....Building Paper, Vegetable Fiber: (Kraft,
Waterproof, Water Repellent ad Fire Resistant)

PART 2 - PRODUCTS

2.1 SHOWER PAN WATERPROOFING SHEET:

- A. Rubber type sheet formed of non-reinforced, homogeneous, impermeable, sheeting compound reduced to thermoplastic state, resistant to fungus, mildew and bacteria, not less than 1.5 mm (60 mils) thick.
- B. Asphaltic sheet formed with a laminated asphalt construction consisting of eight plies of Kraft paper bonded and saturated by seven layers of asphalt, reinforced with three layers of glass fibers and faced with polyethylene sheet; total weight 1.9 kg/m² (0.40 pounds per square foot).

2.2 ADHESIVES:

- A. As furnished by the manufacturer of the sheet waterproofing.
- B. Compatible with adjacent materials where contact occurs.

2.3 WATERPROOFED BUILDING PAPER:

Fed. Spec. UU-B-790, Type I, Grade C.

2.4 CONCRETE PATCHING COMPOUND:

- A. Portland cement base, acrylic polymer compound, manufactured specifically for resurfacing and leveling concrete floors.
- B. Have not less than the following physical properties:
 - 1. Compressive strength - 25 mPa (3500 psi).
 - 2. Tensile strength - 7 mPa (1000 psi).
 - 3. Flexural strength - 7 mPa (1000 psi).
 - 4. Density - 1.9.
- C. Capable of being applied in layers up to 50 mm (two inches) thick, being brought to a feather edge, and being troweled to a smooth finish.
- D. Ready for use in 48 hours after application.

PART 3 - EXECUTION

3.1 PREPARATION:

- A. Before installing shower pan waterproofing, adjoining surfaces shall be clean, smooth, firm and dry.

- B. Concrete surfaces shall be cured a minimum of seven days and be free from release agents, concrete curing agents, and other contaminants.
- C. Remove all high spots and loose and foreign particles and fill all voids, depressions joints and cracks with concrete patching compound.
- D. Ensure vertical surfaces have a continuous supportive back substrate for waterproofing.

3.2 INSTALLATION:

- A. Coat entire surfaces to receive shower pan waterproofing with adhesive spread at rate of 1 L/m² (one gallon per 40 square feet).
- B. Butt joints and cover with a strip of the waterproofing sheeting material eight inches in width and seal with adhesive.
- C. Carry sheeting up vertical surfaces not less than 4 inches above surface of shower floor. Carry over tops of curbs.
- D. Roll entire horizontal surfaces with 23 to 45 kg (50 to 100 pounds) roller and roll corners and vertical sections with a rubber roller to insure solid anchorage.
- E. Make cut out for floor drains and fit to drain for watertight assembly, coordinating with drain installation.

3.3 PROTECTION:

- A. When finish floor will not be immediately installed, protect waterproofing pan.
- B. Cover with 2 inches of sand or waterproofed building paper.
- C. Maintain protection until finished floor is placed.

3.4 WATER TEST:

- A. Test in presence of Resident Engineer for leaks before permanent finish is applied over shower pan waterproofing.
- B. Seal floor drain watertight and fill waterproofing pan with water to within approximately 25 mm (1 inch) of top of its vertical surfaces.
- C. When leakage occurs, repair waterproofing and repeat testing until no leakage occurs.
- D. Submit certificate to Resident Engineer of test results.

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SECTION 07 21 13
THERMAL INSULATION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Thermal insulation.
 - a. Board or block insulation at foundation perimeter.
 - b. Batt or blanket insulation at exterior framed and furred walls.
 - c. Board or block insulation at masonry cavity walls.
 - d. Loose fill insulation at exterior hollow masonry walls.
2. Acoustical insulation.
 - a. Batt and blanket insulation at interior framed partitions and ceilings.

1.2 RELATED REQUIREMENTS

- A. Adhesives VOC Limits: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Insulation for Cavity Face of Masonry: Section 04 20 00, UNIT MASONRY.
- C. Insulation for Insulated Wall Panels: Section 07 40 00, ROOFING AND SIDING PANELS.
- D. Safing Insulation: Section 07 84 00, FIRESTOPPING.
- E. Insulation for Prefabricated Metal Buildings: Section 13 34 19, METAL BUILDING SYSTEMS.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. ASTM International (ASTM):
 1. C516-08(2013)e1 - Vermiculite Loose Fill Thermal Insulation.
 2. C549-06(2012) - Perlite Loose Fill Insulation.
 3. C552-15 - Cellular Glass Thermal Insulation.
 4. C553-13 - Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications.
 5. C578-15 - Rigid, Cellular Polystyrene Thermal Insulation.
 6. C591-15 - Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation.
 7. C612-14 - Mineral Fiber Block and Board Thermal Insulation.

8. C665-12 - Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing.
9. C728-15 - Perlite Thermal Insulation Board.
10. C954-15 - Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Base to Steel Studs From 0.033 (0.84 mm) inch to 0.112 inch (2.84 mm) in thickness.
11. C1002-14 - Steel Self-Piercing Tapping Screws for Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs.
12. D312/D312M-15 - Asphalt Used in Roofing.
13. E84-15a - Surface Burning Characteristics of Building Materials.
14. F1667-15 - Driven Fasteners: Nails, Spikes, and Staples.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 1. Show insulation type, thickness, and R-value for each location.
- C. Manufacturer's Literature and Data:
 1. Description of each product.
 2. Adhesive indicating manufacturer recommendation for each application.
- D. Sustainable Construction Submittals:
 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
 2. Low Pollutant-Emitting Materials:
 - a. Show volatile organic compound types and quantities.

1.5 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.6 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight facility.

- B. Protect products from damage during handling and construction operations.
- C. Protect foam plastic insulation from UV exposure.

1.7 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 INSULATION - GENERAL

- A. Insulation Thickness:
 - 1. Provide thickness required by R-value shown on drawings.
 - 2. Provide thickness indicated when R-value is not shown on drawings.
- B. Insulation Types:
 - 1. Provide one insulation type for each application.
- C. Sustainable Construction Requirements:
 - 1. Insulation Recycled Content:
 - a. Polyisocyanurate/polyurethane rigid foam: 9 percent recovered material.
 - b. Polyisocyanurate/polyurethane foam-in-place: 5 percent recovered material.
 - c. Glass fiber reinforced: 6 percent recovered material.
 - d. Phenolic rigid foam: 5 percent recovered material.
 - e. Rock wool material: 75 percent recovered material.
 - 2. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
 - a. Non-Flooring Adhesives and Sealants.

2.2 THERMAL INSULATION

- A. Perimeter Insulation In Contact with Soil:
 - 1. Polystyrene Board: ASTM C578, Type IV, V, VI, VII, or IX.
 - 2. Cellular Glass Block: ASTM C552, Type I or IV.
- B. Exterior Framing or Furring Insulation:
 - 1. Mineral Fiber: ASTM C665, Type II, Class C, Category I where concealed by thermal barrier.
 - 2. Mineral Fiber: ASTM C665, Type III, Class A at other locations.

C. Inside Face of Exterior Wall Insulation:

1. Mineral Fiber Board: ASTM C612, Type IB or II.
2. Perlite Board: ASTM C728.
3. Cellular Glass Block: ASTM C552, Type I.

D. Masonry Cavity Wall Insulation:

1. Mineral Fiber Board: ASTM C612, Type II, with vapor retarder facing; maximum permeance 29 ng/Pa/s/sq. m (0.5 perms).
2. Polyurethane or Polyisocyanurate Board: ASTM C591, Type I, with vapor retarder facing; maximum permeance 29 ng/Pa/s/sq. m (0.5 perms).
3. Polystyrene Board: ASTM C578, Type X.
4. Perlite Board: ASTM C728.
5. Cellular Glass Block: ASTM C552, Type I or IV.

E. Masonry Fill Insulation:

1. Vermiculite Insulation: ASTM C516, Type II.
2. Perlite Insulation: ASTM C549, Type IV.

2.3 ACOUSTICAL INSULATION

A. Semi Rigid, Batts and Blankets:

1. Widths and lengths to fit tight against framing.
2. Mineral Fiber boards: ASTM C553, Type II, flexible.
 - a. Density: nominal 4.5 pound.
3. Mineral Fiber Batt or Blankets: ASTM C665 unfaced.
4. Maximum Surface Burning Characteristics: ASTM E84.
 - a. Flame Spread Rating: 25.
 - b. Smoke Developed Rating: 450.

B. Sound Deadening Board:

1. Mineral Fiber Board: ASTM C612, Type IB.
 - a. Thickness: 13 mm (1/2 inch).
2. Perlite Board: ASTM C728.
 - a. Thickness: 13 mm (1/2 inch).

2.4 ACCESSORIES

A. Fasteners:

1. Staples or Nails: ASTM F1667, zinc-coated, size and type to suit application.

2. Screws: ASTM C954 or ASTM C1002, size and length to suit application with washer minimum 50 mm (2 inches) diameter.
3. Impaling Pins: Steel pins with head minimum 50 mm (2 inches) diameter.
 - a. Length: As required to extend beyond insulation and retain cap washer when washer is placed on pin.
 - b. Adhesive: Type recommended by manufacturer to suit application.
- B. Insulation Adhesive:
 1. Nonflammable type recommended by insulation manufacturer to suit application.
- C. Tape:
 1. Pressure sensitive adhesive on one face.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Clean substrates. Remove contaminants capable of affecting subsequently installed product's performance.

3.2 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings.
 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Install insulation with vapor barrier facing the heated side, unless indicated otherwise.
- C. Install board and block insulation with joints close and flush, in regular courses, and with end joints staggered.
- D. Install batt and blanket insulation with joints tight. Fill framing voids completely. Seal penetrations, terminations, facing joints, facing cuts, tears, and unlapped joints with tape.
- E. Fit insulation tight against adjoining construction and penetrations, unless indicated otherwise.

3.3 THERMAL INSULATION

A. Perimeter Insulation In Contact with Soil:

1. Vertical insulation:
 - a. Fill joints of insulation with same material used for bonding.
 - b. Bond polystyrene board to surfaces with adhesive.
 - c. Bond cellular glass insulation to surfaces with hot asphalt or adhesive cement.
2. Horizontal insulation under concrete floor slab:
 - a. Lay insulation boards and blocks horizontally on level, compacted and drained fill.
 - b. Extend insulation from foundation walls towards center of building minimum 600 mm (24 inches).

B. Exterior Framing or Furring Insulation:

1. General:
 - a. Open voids are not acceptable.
 - b. Pack insulation around door frames and windows, in building expansion joints, door soffits, and other voids.
 - c. Pack behind outlets, around pipes, ducts, and services encased in walls.
 - d. Hold insulation in place with pressure sensitive tape.
 - e. Lap facing flanges together over framing for continuous surface. Seal penetrations through insulation and facings.
2. Metal Studs:
 - a. Fasten insulation between metal studs, framing, and furring with pressure sensitive tape continuous along flanged edges.
3. Wood Studs:
 - a. Fasten insulation between wood studs or framing with nails or staples through flanged edges on face of stud.
 - b. Space fastenings maximum 150 mm (six inches) apart.
4. Ceilings and Soffits:
 - a. Metal Framing:
 - 1) Fasten insulation between metal framing with pressure sensitive tape continuous along flanged edges.
 - 2) At metal framing and ceilings suspension systems, install insulation above suspended ceilings and metal framing at right angles to main runners and framing.

- 3) Tape insulation tightly together without gaps. Cover metal framing members with insulation.

b. Ceiling Transitions:

- 1) In areas where suspended ceilings transition to structural ceiling, install blanket or batt insulation.
- 2) Extend insulation from suspended ceiling to underside of structure above.
- 3) Secure blanket and batt with continuous cleats to structure above.

C. Inside Face of Exterior Wall Insulation:

1. Location: On interior face of solid masonry and concrete walls, beams, beam soffits, underside of floors, and to face of studs to support interior wall finish where indicated.
2. Bond insulation to solid vertical surfaces with adhesive. Fill joints with adhesive cement.
3. Fasten board insulation to face of studs with screws, nails or staples. Space fastenings maximum 300 mm (12 inches) on center. Stagger fasteners at board joints. Install fasteners at each corner.

D. Masonry Cavity Wall Insulation:

1. Install insulation on exterior faces of concrete and masonry inner wythes of cavity walls.
2. Bond polystyrene board to surfaces with adhesive.
3. Bond mineral polyurethane or polyisocyanurate board, and perlite board to surfaces with adhesive.
4. Bond cellular glass insulation to surfaces with hot asphalt or adhesive cement.
5. Fill insulation joints with same material used for bonding.

E. Masonry Fill Insulation:

1. Pour fill insulation in masonry unit hollow cores from tops of walls, or from sill where windows or other openings occur.
2. Pour in lifts of maximum 6 m (20 feet).

3.4 ACOUSTICAL INSULATION

A. General:

1. Install insulation without voids.
2. Pack insulation around door frames and windows, in building expansion joints, door soffits, and other voids.

3. Pack behind outlets, around pipes, ducts, and services encased in walls.
4. Hold insulation in place with pressure sensitive tape.
5. Lap facer flanges together over framing for continuous surface. Seal all penetrations through the insulation and facers.
6. Do not compress insulation below required thickness except where embedded items prevent required thickness.

B. Semi Rigid, Batts and Blankets:

1. Semi Rigid Batts and Blankets:

- a. When insulation is not full thickness of cavity, adhere insulation to one side of cavity, maintaining continuity of insulation and covering penetrations or embedments.
- b. Wood Framing:
 - 1) Fasten blanket insulation between wood framing and joists with nails or staples through flanged edges of insulation.
 - 2) Space fastenings maximum 150 mm (6 inches) on center.
- c. Metal Framing:
 - 1) Fasten insulation between metal framing with pressure sensitive tape continuous along flanged edges.
 - 2) At metal framing or ceilings suspension systems, install blanket insulation above suspended ceilings or metal framing at right angles to the main runners or framing.
 - 3) Tape insulation tightly together so no gaps occur and metal framing members are covered by insulation.

C. Sound Deadening Board:

1. Secure with adhesive to masonry and concrete walls and with screws to metal and wood framing. Secure sufficiently in place until subsequent cover is installed. Seal all cracks with caulking.

3.5 CLEANING

- A. Remove excess adhesive before adhesive sets.

3.6 PROTECTION

- A. Protect insulation from construction operations.
- B. Repair damage.

- - E N D - -

SECTION 07 22 00
ROOF AND DECK INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
- B. Roof and deck insulation, vapor retarder, and cover board metal deck substrates ready to receive roofing or waterproofing membrane.

1.2 RELATED REQUIREMENTS

- A. Non-Flooring Adhesives and Sealants VOC Limits: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Wood Cants, Blocking, and Edge Strips: Section 06 10 00, ROUGH CARPENTRY.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American Society of Heating, Refrigeration and Air Conditioning (ASHRAE):
 - 1. Standard 90.1-13 - Energy Standard for Buildings Except Low-Rise Residential Buildings.
- C. ASTM International (ASTM):
 - 1. C208-12 - Cellulosic Fiber Insulating Board.
 - 2. C552-15 - Cellular Glass Thermal Insulation.
 - 3. C726-05 - Mineral Fiber Roof Insulation Board.
 - 4. C728-15 - Perlite Thermal Insulation Board.
 - 5. C1177/C1177M-13 - Glass Mat Gypsum Substrate for Use as Sheathing.
 - 6. C1278/C1278M-07a(2015) - Fiber-Reinforced Gypsum Panel.
 - 7. C1289-15 - Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board.
 - 8. C1396/C1396M-14a - Gypsum Board.
 - 9. D41/D41M-11 - Asphalt Primer Used in Roofing, Dampproofing, and Waterproofing.
 - 10. D312-06 - Asphalt Used in Roofing.
 - 11. D1970/D1970M-15 - Self-Adhering Polymer Modified Bituminous Sheet Materials Used as Steep Roofing Underlayment for Ice Dam Protection.
 - 12. D2178/D2178M-15 - Asphalt Glass Felt Used in Roofing and Waterproofing.

- 13. D2822/D2822M-11 - Asphalt Roof Cement, Asbestos Containing.
- 14. D4586/D4586M-07(2012)e1 - Asphalt Roof Cement, Asbestos-Free.
- 15. E84-15a - Surface Burning Characteristics of Building Materials.
- 16. F1667-15 - Driven Fasteners: Nails, Spikes, and Staples.
- D. National Roofing Contractors Association (NRCA):
 - 1. Manual-15 - The NRCA Roofing Manual: Membrane Roof Systems.
- E. U.S. Department of Agriculture (USDA):
 - 1. USDA BioPreferred Program Catalog.
- F. UL LLC (UL):
 - 1. Listed - Online Certifications Directory.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 - 1. Show size, configuration, and installation details.
 - a. Nailers, cants, and terminations.
 - b. Layout of insulation showing slopes, tapers, penetrations, and edge conditions.
- C. Manufacturer's Literature and Data:
 - 1. Description of each product.
- D. Samples:
 - 1. Roof insulation, each type.
 - 2. Fasteners, each type.
- E. Sustainable Construction Submittals:
 - 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
 - 2. Biobased Content:
 - a. Show type and quantity for each product.
 - 3. Low Pollutant-Emitting Materials:
 - a. Show volatile organic compound types and quantities.
- F. Qualifications: Substantiate qualifications meet specifications.
 - 1. Installer.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Same installer as Division 07 roofing section installer.

1.6 DELIVERY

- A. Comply with recommendations of NRCA Manual.
- B. Deliver products in manufacturer's original sealed packaging.
- C. Mark packaging, legibly. Indicate manufacturer's name or brand, type, and manufacture date.
- D. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Comply with recommendations of NRCA Manual.
- B. Store products indoors in dry, weathertight facility.
- C. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

- A. Environment:
 - 1. Install products when existing and forecasted weather permit installation according to manufacturer's instructions.

1.9 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant substrate board, vapor retarder, insulation, and cover board against material and manufacturing defects as part of Division 07 roofing system warranty.

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Insulation Thermal Performance:
 - 1. Overall Average R-Value: RSI-57 R-12ci, deck insulation minimum.
 - 2. Any Location R-Value: RSI-17 (R-12ci), deck insulation minimum.
 - 3. Additional batt insulation below not included in this calculation.
- B. Fire and Wind Uplift Resistance: Provide roof insulation complying with requirements specified in Division 07 roofing section.
- C. Insulation on Metal Decking: UL labeled indicating compliance with one of the following:
 - 1. UL Listed.

2. Insulation Surface Burning Characteristics: When tested according to ASTM E84.
 - a. Flame Spread Rating: 75 maximum.
 - b. Smoke Developed Rating: 150 maximum.

2.2 PRODUCTS - GENERAL

- A. Provide each product from one manufacturer.
- B. Sustainable Construction Requirements:
 - 1.
 2. Insulation Recycled Content:
 - a. Mineral Fiber: 75 percent total recycled content, minimum.
 - b. Fiberglass: 20 percent total recycled content, minimum.
 - c. Cellulose: 75 percent post-consumer recycled content, minimum.
 - d. Perlite Composite Board: 23 percent post-consumer recycled content, minimum.
 - e. Rigid Foam: 9 percent total recycled content, minimum.
 - f. Glass Fiber Reinforced Rigid Foam: 6 percent total recycled content, minimum.
 3. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
 - a. Non-flooring adhesives and sealants.

2.3 ADHESIVES

- A. Primer: ASTM D41/D41M.
- B. Asphalt: ASTM D312, Type III or IV for vapor retarders and insulation.
- C. Modified Asphaltic Insulation Adhesive: Insulation manufacturer's recommended modified asphaltic, asbestos-free, cold-applied adhesive formulated to adhere roof insulation to substrate or to another insulation layer.
- D. Bead-Applied Urethane Insulation Adhesive: Insulation manufacturer's recommended bead-applied, low-rise, one- or multicomponent urethane adhesive formulated to adhere roof insulation to substrate or to another insulation layer.
- E. Full-Spread Applied Urethane Insulation Adhesive: Insulation manufacturer's recommended spray-applied, low-rise, two-component

urethane adhesive formulated to adhere roof insulation to substrate or to another insulation layer.

- F. Roof Cement: Asbestos free, ASTM D2822/D2822M, Type I or Type II; or, ASTM D4586/D4586M, Type I or Type II.

2.4 ROOF AND DECK INSULATION

- A. Roof and Deck Insulation, General: Preformed roof insulation boards approved by roofing manufacturer.
- B. Polyisocyanurate Board Insulation: ASTM C1289, Type II, Class 1, Grade 2, faced with glass fiber reinforced cellulosic felt facers on both major surfaces of the core foam.
- C. Cellular Glass Board Insulation: ASTM C552, Type IV, kraft-paper sheet faced.
- D. Perlite Board Insulation: ASTM C728, expanded perlite particles, selected binders, and cellulosic fibers with surface treated to reduce bitumen absorption.
- E. Cellulosic Fiber Board Insulation: ASTM C208, Type II, Grade 2 for single-ply roofing.
- F. Tapered Roof Insulation System:
1. Fabricate of mineral fiberboard, polyisocyanurate, perlite board, or cellular glass. Use only one insulation material for tapered sections. Use only factory-tapered insulation.
 2. Cut to provide high and low points with crickets and slopes as shown.
 3. Minimum thickness of tapered sections; 38 mm (1-1/2 inch).
 4. Minimum slope 1/48 (1/4 inch per 12 inches).

2.5 INSULATION ACCESSORIES

- A. Glass (Felt): ASTM D2178/D2178M, Type VI, heavy duty ply sheet.
- B. Cants and Tapered Edge Strips:
1. Wood Cant Strips: Refer to Section 06 10 00, ROUGH CARPENTRY.
 2. Insulation Cant Strips: ASTM C208, Type II, Grade 1, cellulosic-fiber insulation board.
 3. Tapered Edge Strips: 1/12 (1 inch per 12 inches), from 0 mm (0 inches), 300 mm to 450 mm (12 inches to 18 inches) wide.
 - a. Cellulosic Fiberboard: ASTM C208.
 - b. Mineral Fiberboard: ASTM C726.

c. Perlite Board: ASTM C728.

C. Vapor Retarder:

1. Glass-Fiber Felts: ASTM D2178/D2178M, Type IV, asphalt impregnated.
2. Self-Adhering Sheet Vapor Retarder: ASTM D1970/D1970M, minimum 1.0 mm (40 mils) thick membrane of HDPE film fully coated with asphalt adhesive, or 0.76 to 1.0 mm (30 to 40 mils) thick membrane of butyl rubber based adhesive backed by a layer of high density cross-laminated polyethylene; maximum permeance rating of 6 ng/Pa/s/sq. m (0.1 perms).

D. Substrate Board:

1. Glass-Mat, Water-Resistant Gypsum Roof Board: ASTM C1177/C1177M, Type X, 16 mm (5/8 inch) thick, factory primed.

E. Cover Board:

1. Cellulosic-Fiber Insulation Board: ASTM C208, Type II, Grade 2, 13 mm (1/2 inch) thick.

2.6 ACCESSORIES

- A. Fasteners: Corrosion-resistant carbon steel fasteners and galvalume-coated steel or plastic round plates for fastening substrate board and insulation to roof deck.
- B. Nails: ASTM F1667; type to suit application.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Comply with requirements of Division 07 roofing section.

3.2 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.

3.3 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions.
 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Comply with requirements of UL for insulated steel roof deck.
- C. Attach substrate board and other products to meet requirements of Division 07 roofing section.

3.4 SUBSTRATE BOARD INSTALLATION

- A. Fasten substrate board to top flanges of steel decking to resist uplift pressures according requirements for specified roofing system.
 - 1. Locate the long dimension edge joints solidly bearing on top of decking ribs.

3.5 VAPOR RETARDER INSTALLATION

- A. Vapor Retarder Installation, General:
 - 1. Install continuous vapor retarder on roof decks where indicated.
 - 2. At vertical surfaces, turn up vapor retarder to top of insulation or base flashing.
 - 3. Seal penetrations through vapor retarder with roof cement to prevent moisture entry from below.

3.6 INSULATION INSTALLATION

- A. Insulation Installation, General:
 - 1. Base Sheet: Where required by roofing system, install one lapped base sheet specified in Division 07 roofing section by mechanically fastening to roofing substrate before installation of insulation.
 - 2. Cant Strips: Install preformed insulation cant strips wood cant strips specified in Section 06 10 00 ROUGH CARPENTRY at junctures of roofing system with vertical construction.
- B. Insulation Thickness:
 - 1. Thickness of roof insulation shown on drawings is nominal. Provide thickness required to comply with specified thermal performance.
 - 2. Insulation on Metal Decks: Provide insulation in minimum thickness recommended by insulation manufacturer to span deck flutes. Support edges of insulation on metal deck ribs.
 - 3. When actual insulation thickness differs from drawings, coordinate alignment and location of roof drains, flashing, gravel stops, fascias and similar items.
 - 4. Where tapered insulation is used, maintain insulation thickness at high points and roof edges shown on drawings.
 - a. Low Point Thickness: Minimum 38 mm (1-1/2 inches).
 - 5. Use minimum two layers of insulation when required thickness is 68 mm (2.7 inch) or greater.

- C. Lay insulating units with close joints, in regular courses and with end joints staggered.
 - 1. Stagger joints between layers minimum 150 mm (6 inches).
- D. Lay units with long dimension perpendicular to the rolled (longitudinal) direction of the roofing felt.
- E. Seal cut edges at penetrations and at edges against blocking with bitumen or roof cement.
- F. Cut to fit tightly against blocking or penetrations.
- G. Cover all insulation installed on the same day; comply with temporary protection requirements of Division 07 roofing section.
- H. Installation Method:
 - 1. Adhered Insulation:
 - a. Prime substrate as required.
 - b. Set each layer of insulation firmly in solid mopping of hot asphalt.
 - c. Set each layer of insulation firmly in ribbons of bead-applied insulation adhesive.
 - d. Set each layer of insulation firmly in uniform application of full-spread insulation adhesive.
 - 2. Mechanically Fastened Insulation:
 - a. Fasten insulation according to requirements in Division 07 roofing section.
 - b. Fasten insulation to resist uplift pressures specified in Division 07 roofing section.

3.7 COVER BOARD INSTALLATION

- A. Install cover boards over insulation with long joints in continuous straight lines with staggered end joints.
- B. Offset cover board joints from insulation joints 150 mm (6 inches), minimum.
- C. Secure cover boards according to "Adhered Insulation" requirements.

- - E N D - -

SECTION 07 24 00
EXTERIOR INSULATION AND FINISH SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Exterior insulation and finish systems (EIFS).

1.2 RELATED REQUIREMENTS

- A. Sheathing 06 16 63, CEMENTITIOUS SHEATHING.
- B. Color: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American National Standards Institute (ANSI):
 1. A108/A118/A136-14 - Installation of Ceramic Tile.
 2. A137.1-12 - Ceramic Tile - Version 1.
- C. ASTM International (ASTM):
 1. B117-11 - Operating Salt Spray (Fog) Apparatus.
 2. C67-14 - Sampling and Testing Brick and Structural Clay Tile.
 3. C177-13 - Steady-State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded-Hot-Plate Apparatus.
 4. C297/C297M-15 - Flatwise Tensile Strength of Sandwich Constructions.
 5. C578-15 - Rigid, Cellular Polystyrene Thermal Insulation.
 6. C666/C666M-15 - Resistance of Concrete to Rapid Freezing and Thawing.
 7. C920-14a - Elastomeric Joint Sealants.
 8. D968-15 - Abrasion Resistance of Organic Coatings by Falling Abrasive.
 9. D2794-93(2010) - Resistance of Organic Coatings to the Effects of Rapid Deformation (Impact).
 10. E84-15a - Surface Burning Characteristics of Building Materials.
 11. E96/E96M-15 - Water Vapor Transmission of Materials.
 12. E119-15 - Fire Tests of Building Construction and Materials.
 13. E330/E330M-14 - Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference.

14. E331-00(2009) - Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Wall by Uniform Static Air Pressure Differences.
15. E2486/E2486M-13 - Impact Resistance of Class PB and PI Exterior Insulation and Finish Systems (EIFS).
16. G90-10 - Performing Accelerated Outdoor Weathering of Nonmetallic Materials Using Concentrated Natural Sunlight.

1.4 PREINSTALLATION MEETINGS

- A. Conduct preinstallation meeting at project site minimum 30 days before beginning Work of this section.
 1. Required Participants:
 - a. Contracting Officer's Representative.
 - b. Architect/Engineer.
 - c. Inspection and Testing Agency.
 - d. Contractor.
 - e. Installer.
 - f. Manufacturer's field representative.
 - g. Other installers responsible for adjacent and intersecting work, including air barriers and sealants.
 2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
 - a. Installation schedule.
 - b. Installation sequence.
 - c. Preparatory work.
 - d. Protection before, during, and after installation.
 - e. Installation.
 - f. Terminations.
 - g. Transitions and connections to other work.
 - h. Inspecting and testing.
 - i. Other items affecting successful completion.
 3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:

1. Show size, configuration, and fabrication and installation details.
2. Show details for corner treatment, sills, soffits, dentils, quoins, lintels, openings, penetrations, flashing, and other special applications.

C. Manufacturer's Literature and Data:

1. Description of each product.
2. Installation instructions.
3. Warranty.

D. Samples:

1. Two 300 mm (1 foot) square samples of EIFS finishes over cement board identical to proposed installation in thickness, color, texture insulation and workmanship.

E. Test reports: Certify each product and complete system complies with specifications.

F. Qualifications: Substantiate qualifications comply with specifications.

1. Installer with project experience list.

1.6 QUALITY ASSURANCE

A. Installer Qualifications:

1. Regularly installs specified products.
2. Installed specified products with satisfactory service on five similar installations for minimum five years.
 - a. Project Experience List: Provide contact names and addresses for completed projects.

1.7 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.8 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight conditioned facility.
- B. Protect products from damage during handling and construction operations.

1.9 FIELD CONDITIONS

- A. Environment:

1. Unless greater temperature is required by system manufacturer, install products only when ambient air temperature is minimum 7 degrees C (45 degrees F) and rising and predicted to persist for 24 hours after installation.

1.10 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant EIFS system materials against material and manufacturing defects.
 1. Warranty Period: 10 years.

PART 2 - PRODUCTS

2.1 PRODUCTS - GENERAL

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide system components from one manufacturer.

2.2 DIRECT EXTERIOR FINISH SYSTEMS (DEFS) NOT USED

2.3 EXTERIOR INSULATION AND FINISH SYSTEM (EIFS)

- A. Description: Polymer-Based (PB) system consists of Type I molded rigid polystyrene insulation adhered to sheathing and finished with glass-fiber-mesh reinforced based-coat and textured finish coat.
- B. Performance Requirements:
 1. Surface Burning Characteristics: When tested according to ASTM E84.
 - a. Flame Spread Rating: 25 maximum.
 - b. Smoke Developed Rating: 450 maximum.
 2. Full Scale Wall Fire Test: No significant surface flaming or propagation of vertical or lateral flames when tested according to ASTM E119.
 3. Impact Resistance (Sample to be cured. Finish, base coat and fabric over 25 mm (1 inch) insulation typical of project application), ASTM E2486/E2486M:
 - a. Standard Impact Resistance - 2.83 to 5.54 J (25-49 inch-lbs.).
 - b. High Impact Resistance - 10.2 to 17J (90-150 inch-lbs.). Provide at all wall surfaces receiving EIFs within 8' of grade.

4. Structural Performance: (Test panels 1200 mm x 1200 mm (4 feet by 4 feet) typical of project application): ASTM E330/E330M, no permanent deformation, delamination or deterioration for positive and negative pressures as required.
 - a. Wind Loads: Uniform pressure as indicated on Structural Drawings.
5. Water Penetration: ASTM E331, no water penetration minimum 720Pa (15psf) for windows and 300 Pa (6.24 psf) for curtain wall assembly.
6. Abrasion Resistance: ASTM D968, 500 liters of sand with slight smoothing and no loss of film integrity.
7. Accelerated Weathering: ASTM G90; 2000 hours with no deterioration.
8. Salt Spray Resistance: ASTM B117; Withstand 300 hours with no deleterious effects.
9. Water Vapor: ASTM E96/E96M; Maximum 12 g/h/sq. m (18 grains/hour/sf.).
10. Absorption-Freeze-Thaw (Pre-weighed 100 mm x 200 mm (4 inch by 8 inch) specimens; 25 mm (1 inch) insulation, faced with finish coat cured and stored in air; tested with edges and back open), ASTM C67.
 - a. 50 Cycles: 20 hours at 9 degrees C (4 degrees F); 4-hour thaw in water.
 - b. After 50 cycles; total weight gain of maximum 6.2 grams. No checking splitting, or cracking.
- C. Adhesive: Manufacturers standard product including primer compatible with sheathing.
- D. Insulation:
 1. Thermal Resistance: Thermal resistance (R-value), as indicated, measured by ASTM C177.
 2. Insulating Material: ASTM C578, as recommended by EIFS manufacturer and treated to be compatible with EIFS components. Age insulation minimum of 6 weeks before installation.
 3. Provide Type I Molded Expanded Polystyrene (MEPS) insulation board for Type PB systems, in sizes as required except maximum 600 mm X 1200 mm (24 X 48 inches) boards, and maximum 100 mm (4 inches) thick.
- E. Mechanical Anchors: As recommended by EIFS manufacturer.
- F. Accessories:

1. Trim, control joints, weep screed, edging, anchors, expansion joints, and other items required for proper installation as recommended by EIFS manufacturer.
2. Metal Items and Fasteners: Corrosion resistant.
- G. Reinforcing Fabric: Balanced, open weave, glass fiber fabric made from twisted multi-end strands specifically treated for compatibility with the other materials of system.
 1. Minimum weight 100 g/sq. m (4.3 oz./sq. yd.).
- H. Base Coat: Manufacturer's standard.
- I. Finish Coat: Manufacturer's standard. Minimum thickness 1.5 mm (1/16 inch), complying with performance requirements.
- J. Sealant: ASTM C920; Class 50 with 100 percent recovery. Type, grade and use as recommended by sealant manufacturer.
 1. When required, provide non-staining primer, bond breaker, and backer rods as recommended by sealant manufacturer.
 2. Do not use absorptive materials as backer rods.

2.4 UNIT FINISH

- A. Description: Reinforced board joints, skim coat and bonding coat applied directly to board sheathing ready to receive ceramic tile thin finish and grout.
- B. Joint Reinforcement:
 1. Reinforcing tape: Minimum 100 mm (4 inches) wide, polymer coated, open mesh glass fiber tape.
 2. Tape Embedding Material: ANSI A118.4; ready-to-mix Portland cement latex fortified mortar containing dry latex polymers.
- C. Accessories: Trim, control joints and corner beads as recommended by exterior finish system manufacturer.
- D. Tile: ANSI A137.1; Exterior grade ceramic, quarry or thin stone tiles approved by manufacturer for exterior use. See Section 09 30 13, CERAMIC TILING.
 1. Weight: Maximum 50 kg/sq. m (10 psf).
 2. Size: Maximum 19 mm X 450 mm x 450 mm (3/4 inch by 18 inches by 18 inches).
- E. Grout: ANSI A118.6; ready-to-mix, Portland cement based latex fortified grout containing dry latex polymers.

- F. Sealant: ASTM C920; Class 50 with 100 percent recovery. Type, grade and use recommended by sealant manufacturer.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Notify Contracting Officer's Representative in writing of conditions detrimental to proper completion of work.
- D. Do not proceed with work until unsatisfactory conditions are corrected.

3.2 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings.
 - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

3.3 CONTROL JOINT INSTALLATION

- A. See drawings for location of building control joints and surface control joints.
- B. Install surface control joints as follows:
 - 1. Exterior Insulation and Finish System. Install at 15 meters (50 feet) maximum in both directions and at building expansion joints, floor lines and where EIFS intersects other materials per manufacturer's recommendations.

3.4 SEALANT INSTALLATION

- A. Unit Finish: Apply sealant at intersections of sheathing with windows, doors, control joints, other openings and locations as shown on drawings.
- B. Exterior Insulation and Finish System: Apply sealant according to EIFS manufacturer's recommendation.
- C. Do not apply sealant in locations intended for water drainage.

3.5 SYNTHETIC STUCCO FINISH INSTALLATION

- A. Joint Reinforcement: Pre-fill sheathing board joints and trim with synthetic stucco base coat mixed according to manufacturer's directions.

1. Immediately embed reinforcing tape into wet base coat and tightly trowel to board surface to avoid crowning joints.
2. Cure for four hours minimum before applying base coat.
- B. Base Coat: Uniformly apply base coat minimum 1.6 mm (1/16 inch) thick, smooth and flat over entire surface including joints and trim. Dampen board surface as necessary under rapid drying conditions.
 1. Embed reinforcing fabric in basecoat while wet and cover with basecoat material so fabric pattern is not visible.
- C. Finish: Trowel apply exterior finish to base coat texturing surface as specified to uniform thickness of 1.5 mm to 5 mm (1/16 inch to 3/16 inch).
 1. Dampen base coat as necessary under rapid drying conditions.
 2. Extend finish so breaks between batches occur at surface breaks such as corners, control joints, windows, and other interruptions.

3.6 UNIT FINISH INSTALLATION

- A. Joint Reinforcement: Pre-fill sheathing board joints and trim with latex fortified mortar mixed according to manufacturer's instructions.
 1. Immediately embed reinforcing tape into wet mortar and tightly trowel to board surface to avoid crowning joints.
 2. Cure for four hours minimum before applying skim coat.
- B. Skim Coat: Uniformly apply skim coat of latex fortified mortar a minimum of 3 mm (1/8 inch) thick, smooth and flat over entire surface.
 1. Dampen board surface as necessary under rapid drying conditions.
 2. Cure 24 hours minimum before applying bond coat for setting ceramic tile.
- C. Ceramic Tile:
 1. Bonding Coat:
 - a. Install according to ANSI A108.5. Apply latex fortified mortar bonding coat, using notched trowel to suit applied finish to produce minimum 2.4 mm (3/32 inch) thick mortar under installed finish.
 - b. Dampen skim coat as necessary under rapid drying conditions.
 - c. Back butter ceramic tile for 100 percent mortar contact.
 - d. Install tile by firmly pressing into freshly notched mortar. Use sliding and twisting motion to embed units and obtain a 100 percent mortar contact.

- e. Maintain joint alignment and spacing.
 - f. Beat tiles into place with beating blocks to close up grooves in mortar left by notched trowel.
2. Grout: Apply grout according to ANSI A108.10 after tile mortar has firmly set for 24 hours.
- a. Fill and compress joints solidly with grout and tool to provide specified appearance.
 - b. Clean any grout from finish surfaces.
 - c. Cure as required by ANSI A108.10.

3.7 EXTERIOR INSULATION AND FINISH SYSTEM INSTALLATION

- A. Insulation Board Layout: Place horizontally from level base line. Stagger vertical joints and interlock at corners. Butt joints tightly. Provide flush surfaces at joints. Offset insulation board joints from joints in sheathing minimum 200 mm (8 inches). Do not align joints with corners of doors, windows and other openings. Do not leave insulation board exposed longer than recommended by insulation manufacturer.
- B. Adhesive: Apply directly to entire back surface of the insulation board as recommended by the system manufacturer and immediately apply to gypsum board substrate. Apply firm pressure over entire board to ensure uniform contact and level surface. Allow adhesive to cure for 24 hours minimum before sanding.
- C. Create means of drainage between insulation board and cementitious board sheathing.
- D. Flash penetrations and terminations to discharge water to exterior.
- E. Mechanical Fasteners: Fasten with manufacturer's standard anchors, spaced as recommended by manufacturer, maximum 600 mm (24 inches) on center horizontally and vertically.
- F. Sanding: Sand entire surface of insulation before applying base coat, level high joints and remove dirt and weathering damage. Do not pre-fill low areas with basecoat.
- G. Base Coat: Trowel apply uniform thickness of base coat to insulation with minimum thickness of 1-1/2 times reinforcing fabric thickness and minimum 2.4 mm (3/32 inches) wet thickness.
- H. Install reinforcing fabric embedded in base coat. Provide diagonal reinforcement at opening corners, back wrapping, and other reinforcement recommended by EIFS manufacturer. Ensure fabric pattern

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is not visible beneath the surface of the basecoat after installation.

Cure basecoat 24 hours minimum before applying finish coat.

I. Finish Coat:

1. Inspect basecoat for damage or defects and repair before applying finish coat.
2. Trowel apply finish coat minimum 1.6 mm (1/16 inch) thick.
3. Texture finish as required and noted on Exterior Elevations.
4. Surface Tolerance: Maximum 1/500 (1/4 inch in 10 feet) deviation from plumb and plane.

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SECTION 07 27 26
FLUID-APPLIED MEMBRANE AIR BARRIERS, VAPOR PERMEABLE

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Fluid-applied vapor-permeable air barrier at exterior above grade wall assemblies.
 - 2. Connection to adjacent air barrier components providing a durable, continuous, full building air barrier.

1.2 RELATED REQUIREMENTS

- A. General Quality Assurance and Quality Control Requirements: Section 01 45 29 TESTING LABORATORY SERVICES.
- B. Masonry Unit Air Barrier Substrates: Section 04 20 00 UNIT MASONRY.
- C. Flashing Components of Factory Finished Roofing and Wall Systems Requiring Air Barrier Transitions: Section 07 40 00 ROOFING AND SIDING PANELS.
- D. Metal Flashing Requiring Air Barrier Transitions: Section 07 60 00 FLASHING AND SHEET METAL.
- E. Joint Sealants: Section 07 92 00, JOINT SEALANTS.
- F. Exterior Wall Openings Requiring Air Barrier Transitions: Division 08 sections for aluminum-framed entrances and storefronts, steel windows, louvers and vents.
- G. Wall Sheathings Air Barrier Substrates: Section 06 16 63 CEMENTITIOUS SHEATHING.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. Air Barrier Association of America (ABAA):
 - 1. Quality Assurance Program.
- C. ASTM International (ASTM):
 - 1. C920-14a - Elastomeric Joint Sealants.
 - 2. C1193-13 - Use of Joint Sealants.
 - 3. D412-06a(2013) - Vulcanized Rubber and Thermoplastic Elastomers-Tension.
 - 4. E96/E96M-15 - Water Vapor Transmission of Materials.

5. E162-15a - Surface Flammability of Materials Using a Radiant Heat Energy Source.
6. E783-02(2010) - Field Measurement of Air Leakage Through Installed Exterior Windows and Doors.
7. E1186-03(2009) - Air Leakage Site Detection in Building Envelopes and Air Barrier Systems.
8. E2178-13 - Air Permeance of Building Materials.
9. E2357-11 - Determining Air Leakage of Air Barrier Assemblies.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
 1. Show size, configuration, and fabrication and installation details.
- B. Manufacturer's Literature and Data:
 1. Description of each product.
 2. Installation instructions.
- C. Sustainable Construction Submittals:
 1. Low Pollutant-Emitting Materials:
 - a. Identify volatile organic compound types and quantities.
- D. Test reports:
 1. Submit field inspection and test reports.
- E. Certificates: Certify each product complies with specifications.
 1. Compatibility: Certify products are compatible with adjacent materials.
- F. Qualifications: Substantiate qualifications comply with specifications.
 1. Manufacturer with project experience list.
 2. Installer with project experience list.
 - a. Include personnel qualifications.
 - b. Field supervisor qualifications.
 - c. Certify installer approval by air barrier manufacturer.
- G. Installation Audit:
 1. Submit audit report.

1.5 QUALITY ASSURANCE

- A. Coordinate work with adjacent and related work to provide continuous, unbroken, durable air barrier system.
- B. Manufacturer Qualifications:

1. Regularly and presently manufactures specified products.
2. Manufactured specified products with satisfactory service on five similar installations for minimum five years.

C. Installer Qualifications:

1. Regularly and presently installs specified products.
2. Approved by manufacturer.
3. Applicators trained and certified by manufacturer of air barrier system.
4. Full time on-site field supervisor has completed three projects of similar scope within last year.
5. Field Supervisor: Holds Sealant, Waterproofing, and Restoration Institute (SWRI) Wall Coating Validation Program Certificate, or similar qualification acceptable to Contracting Officer's Representative.

D. Testing Agency Qualifications:

1. Accredited by International Accreditation Service, Inc. or American Association for Laboratory Accreditation.
2. Staff experienced in installation of specified system and qualified to perform observation and inspection specified and determine compliance with project requirements.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight, conditioned facility.
- B. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

- A. Environment:
 1. Work Area Ambient Temperature Range: 4 to 32 degrees C (40 to 90 degrees F) continuously, beginning 48 hours before installation.

2. Surface Requirements: visibly dry, and complying with manufacturer's instructions.

1.9 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Air-Barrier Assembly Air Leakage: Maximum 0.2 L/s/sq. m (0.04 cfm/sq. ft.) of surface area at 75 Pa (1.57 psf) differential pressure when tested according to ASTM E2357.
- B. Provide full system of compatible materials under conditions of service and application required. Compatibility based on testing by material manufacturer.
- C. Perform as continuous vapor permeable air barrier and moisture drainage plane.
- D. Transition to adjacent flashings and discharge water to building exterior.
- E. Accommodate substrate movement and seal expansion and control joints, construction material transitions, opening transitions, penetrations, and perimeter conditions without moisture deterioration and air leakage exceeding performance requirements.

2.2 PRODUCTS - GENERAL

- A. Provide air barrier system components from one manufacturer.
- B. Sustainable Construction Requirements:
 1. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
 - a. Non-Flooring Adhesives and Sealants.

2.3 AIR BARRIER

- A. Fluid-Applied, Vapor-Permeable Membrane Air Barrier:
 1. Elastomeric, modified bituminous or synthetic polymer membrane.
 2. Air Permeance: ASTM E2178: 0.2 L/s/sq. m (0.04 cfm/sq. ft.) of surface area at 75 Pa (1.57 psf) differential pressure.

3. Vapor Permeance: ASTM E96/E96M: Minimum 580 ng/Pa/s/sq. m
(10 perms).
4. Elongation: Ultimate, ASTM D412, Die C: 200 percent, minimum.
5. Thickness: Minimum 1.0 mm (40 mils) dry film thickness, applied in single continuous coat.
6. Surface Burning Characteristics: When tested according to ASTM E84.
 - a. Flame Spread Rating: 25 maximum.
 - b. Smoke Developed Rating: 450 maximum.

2.4 ACCESSORIES

- A. Primer: Waterborne primer complying with VOC requirements, recommended air barrier manufacturer to suit application.
- B. Counterflashing Sheet: Modified bituminous, minimum 1.0 mm (40 mils) thick, self-adhering composite sheet consisting of minimum 0.8 mm (33 mils) of rubberized asphalt laminated to polyethylene film.
- C. Substrate Patching Material: Manufacturer's standard trowel-grade filler material.
- D. Sprayed Polyurethane Foam Sealant: Foamed-in-place, 24 to 32 kg/cu. m (1.5 to 2.0 pcf) density, with maximum flame-spread index of 25 when tested according to ASTM E84.
- E. Flexible Opening Transition: Cured low-modulus silicone extrusion with reinforcing ribs, sized to fit opening widths, designed for adhesion to or insertion into aluminum framing extrusions, and compatible with air barrier system materials and accessories.
- F. Joint Sealant: ASTM C920, single-component, neutral-curing silicone; Class 100/50 (low modulus), Grade NS, Use NT related to exposure, approved by membrane air barrier manufacturer for adhesion and compatibility with membrane air barrier and accessories.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Correct substrate deficiencies:
 1. Remove projections and excess materials and fill voids with substrate patching material.

2. Remove contaminants capable of affecting subsequently installed product's performance.

D. Prepare and treat substrate joints and cracks according to ASTM C1193 and membrane air barrier manufacturer's instructions.

3.2 INSTALLATION - AIR BARRIER

A. Install products according to manufacturer's instructions and approved submittal drawings.

1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

B. Apply primer.

C. Install transition strips and accessory materials.

D. Seal air barrier to adjacent components of building air barrier system.

E. Install flexible opening transition at each opening perimeter. Extend transition onto each substrate minimum 75 mm (3 inches).

1. Fill gaps at perimeter of openings with foam sealant.

F. At penetrations, seal transition strips around penetrating objects with termination mastic.

1. Fill gaps at perimeter of penetrations with sprayed polyurethane foam sealant.

G. At top of through-wall flashings, seal with continuous transition strip of manufacturer's recommended material to suit application.

H. Apply air barrier in full contact with substrate to produce continuous seal with transitions.

I. Apply fluid membrane in thickness recommended by manufacturer, and minimum specified thickness.

J. Leave air barrier exposed until tested and inspected and approved by Contracting Officer's Representative.

3.3 FIELD QUALITY CONTROL

A. Field Inspections and Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.

1. Perform inspections and tests before concealing air barrier with subsequent work.

B. Inspections:

1. Compatibility of materials within air barrier system and adjacent materials.
2. Suitability of substrate and support for air barrier.
3. Suitability of conditions under which air barrier is applied.
4. Adequacy of substrate priming.
5. Application and treatment of joints and edges of transition strips, flexible opening transitions, and accessory materials.
6. Continuity and gap-free installation of air barrier, transition strips, and accessory materials.

C. Tests:

1. Qualitative air-leakage testing according to ASTM E1186.
2. Quantitative air-leakage testing according to ASTM E783.

D. Inspection and Test Frequency: Determined by installed air barrier surface area.

1. Up to 900 sq. m (10,000 sq. ft.): One inspection.
2. 901 - 3,300 sq. m (10,001 - 35,000 sq. ft.): Two inspections.
3. 3,300 - 7,000 sq. m (35,001 - 75,000 sq. ft.): Three inspections.
4. 7,001 - 11,600 sq. m (75,001 - 125,000 sq. ft.): Four inspections.
5. 11,601 - 19,000 sq. m (125,001 - 200,000 sq. ft.): Five inspections.
6. Over 19,000 sq. m (200,000 sq. ft.): Six inspections.

E. Submit inspection and test reports to Contracting Officer's Representative within seven calendar days of completing inspection and test.

F. Defective Work:

1. Correct deficiencies, make necessary repairs, and retest as required to demonstrate compliance with specified requirements.

3.4 CLEANING

- A. Remove masking materials.
- B. Clean spills and overspray using cleaning agents recommended by manufacturers of affected construction.

3.5 PROTECTION

- A. Protect air barrier from construction operations.
- B. Protect air barrier from exposure to UV light exposure exceeding manufacturer's recommendation.
- C. Replace overexposed materials and retest.

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SECTION 07 53 23
ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Ethylene Propylene Diene Monomer (EPDM) sheet roofing adhered mechanically fastened to insulated metal roof deck.
2. Fire rated roof system.

1.2 RELATED REQUIREMENTS

- A. Non-Flooring Adhesives and Sealants VOC Limits: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Substrate Board, Vapor Retarder, Roof Insulation, and Cover Board: Section 07 22 00, ROOF AND DECK INSULATION.
- C. Roof Membrane Color: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):
 1. FX-1-01(R2006) - Standard Field Test Procedure for Determining the Withdrawal Resistance of Roofing Fasteners.
 2. RP-4 2013 - Wind Design Standard for Ballasted Single-ply Roofing Systems.
- C. American Society of Civil Engineers/Structural Engineering Institute (ASCE/SEI):
 1. 7-10 - Minimum Design Loads For Buildings and Other Structures.
- D. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):
 1. 90.1-13 - Energy Standard for Buildings Except Low-Rise Residential Buildings.
- E. ASTM International (ASTM):
 1. A276/A276M-15 - Stainless Steel Bars and Shapes.
 2. B209-14 - Aluminum and Aluminum-Alloy Sheet and Plate.
 3. B209M-14 - Aluminum and Aluminum-Alloy Sheet and Plate (Metric).
 4. C67-14 - Sampling and Testing Brick and Structural Clay Tile.

5. C140/C140M-15 - Sampling and Testing Concrete Masonry Units and Related Units.
 6. C936/C936M-15 - Solid Concrete Interlocking Paving Units.
 7. C1371-15 - Determination of Emittance of Materials Near Room Temperature Using Portable Emissometers.
 8. C1549-09(2014) - Determination of Solar Reflectance Near Ambient Temperature Using a Portable Solar Reflectometer.
 9. D751-06(2011) - Coated Fabrics.
 10. D1248-12 - Polyethylene Plastics Extrusion Materials for Wire and Cable.
 11. D1876-08(2015)e1 - Peel Resistance of Adhesives (T-Peel Test).
 12. D2103-15 - Polyethylene Film and Sheeting.
 13. D2240-05(2010) - Rubber Property-Durometer Hardness.
 14. D3884-09(2013)e1 - Abrasion Resistance of Textile Fabrics (Rotary Platform, Double-Head Method).
 15. D4263-83(2012) - Indicating Moisture in Concrete by the Plastic Sheet Method.
 16. D4586/D4586M-07(2012)e1 - Asphalt Roof Cement, Asbestos-Free.
 17. D4637/D4637M-14e1 - EPDM Sheet Used In Single-Ply Roof Membrane.
 18. E96/E96M-15 - Water Vapor Transmission of Materials.
 19. E408-99(2015) - Total Normal Emittance of Surfaces Using Inspection-Meter Techniques.
 20. E1918-06(2015) - Measuring Solar Reflectance of Horizontal and Low-Sloped Surfaces in the Field.
 21. E1980-11 - Measuring Solar Reflectance of Horizontal and Low-Sloped Surfaces in the Field.
 22. G21-15 - Resistance of Synthetic Polymeric Materials to Fungi.
- F. Cool Roof Rating Council (CRRC):
1. 1-15 - Product Rating Program.
- G. Federal Specifications (Fed. Spec.):
1. UU-B-790A - Building Paper, Vegetable Fiber: (Kraft, Waterproofed, Water Repellent and Fire Resistant).
- H. Florida Department of Business and Professional Regulation (FL):
1. Approved - Product Approval.
- I. National Roofing Contractors Association (NRCA):
1. Manual-15 - The NRCA Roofing Manual: Membrane Roof Systems.

- J. U.S. Department of Agriculture (USDA): USDA BioPreferred Catalog.
- K. UL LLC (UL):
 - 1. 580-06 - Tests for Uplift Resistance of Roof Assemblies.
 - 2. 1897-15 - Uplift Tests for Roof Covering Systems.
- L. U.S. Department of Commerce National Institute of Standards and Technology (NIST):
 - 1. DOC PS 1-09 - Structural Plywood.
 - 2. DOC PS 2-04 - Performance Standard for Wood-Based Structural-Use Panels.
- M. U.S. Environmental Protection Agency (EPA):
 - 1. Energy Star - ENERGY STAR Program Requirements for Roof Products Version 2.3.

1.4 PREINSTALLATION MEETINGS

- A. Conduct pre-installation meeting at the Project site minimum 30 days before beginning Work of this section.
 - 1. Required Participants:
 - a. Contracting Officer's Representative.
 - b. Architect/Engineer.
 - c. Inspection and Testing Agency.
 - d. Contractor.
 - e. Installer.
 - f. Manufacturer's field representative.
 - g. Other installers responsible for adjacent and intersecting work, including roof deck, flashings, roof specialties, roof accessories, utility penetrations, rooftop curbs and equipment, and lightning protection.
 - 2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
 - a. Installation schedule.
 - b. Installation sequence.
 - c. Preparatory work.
 - d. Protection before, during, and after installation.
 - e. Installation.
 - f. Terminations.
 - g. Transitions and connections to other work.
 - h. Inspecting and testing.

- i. Other items affecting successful completion.
- j. Pull out test of fasteners.
- k. Material storage, including roof deck load limitations.
- 3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 - 1. Roofing membrane layout.
 - 2. Roofing membrane seaming and joint details.
 - 3. Roof membrane penetration details.
 - 4. Base flashing and termination details.
- C. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Minimum fastener pull out resistance.
 - 3. Installation instructions.
 - 4. Warranty.
- D. Sustainable Construction Submittals:
 - 1. Solar Reflectance Index (SRI) for roofing membrane.
 - 2. Low Pollutant-Emitting Materials:
 - a. Show volatile organic compound types and quantities.
 - 3. Energy Star label for roofing membrane.
- E. Samples:
 - 1. Roofing Membrane: 150 mm (6 inch) square.
 - 2. Base Flashing: 150 mm (6 inch) square.
 - 3. Fasteners: Each type.
 - 4. Roofing Membrane Seam: 300 mm (12 inches) square.
- F. Certificates: Certify products comply with specifications.
 - 1. Fire and windstorm classification.
 - 2. High wind zone design requirements.
 - 3. Energy performance requirements.
- G. Qualifications: Substantiate qualifications comply with specifications.
 - 1. Installer, including supervisors with project experience list.
 - 2. Manufacturer's field representative with project experience list.
- H. Field quality control reports.

I. Operation and Maintenance Data:

1. Maintenance manuals.

1.6 QUALITY ASSURANCE

A. Installer Qualifications:

1. Approved by roofing system manufacturer as installer for roofing system with specified warranty.
2. Regularly installs specified products.
3. Installed specified products with satisfactory service on five similar installations for minimum five years.
 - a. Project Experience List: Provide contact names and addresses for completed projects.
4. Employs full-time supervisors experienced installing specified system and able to communicate with Contracting Officer's Representative and installer's personnel.

B. Manufacturer's Field Representative:

1. Manufacturer's full-time technical employee or independent roofing inspector.
2. Individual certified by Roof Consultants Institute as Registered Roof Observer.

1.7 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.8 STORAGE AND HANDLING

- A. Comply with NRCA Manual storage and handling requirements.
- B. Store products indoors in dry, weathertight facility.
- C. Store adhesives according to manufacturer's instructions.
- D. Protect products from damage during handling and construction operations.
- E. Products stored on the roof deck must not cause permanent deck deflection.

1.9 FIELD CONDITIONS

- A. Environment:

1. Product Temperature: Minimum 4 degrees C (40 degrees F) and rising before installation.
2. Weather Limitations: Install roofing only during dry current and forecasted weather conditions.

1.10 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant roofing system against material and manufacturing defects and agree to repair any leak caused by a defect in the roofing system materials or workmanship of the installer.
 1. Warranty Period: 10 years.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Roofing System: Adhered roofing membrane, base flashing, roof insulation, fasteners, cover boards, substrate boards, vapor retarders, pavers, copings, edge metal and walkway pads.

2.2 SYSTEM PERFORMANCE

- A. Design roofing system meeting specified performance:
 1. Load Resistance: ASCE/SEI 7; Design criteria as indicated on Drawings.
 2. Energy Performance:
 - a. EPA Energy Star Listed for low-slope roof products.
 - b. ASTM E1980; Minimum 78 Solar Reflectance Index (SRI).
 - c. CRRC-1; Minimum 0.70 initial solar reflectance and minimum 0.75 emissivity.
 - d. Three-Year Aged Performance: Minimum 0.55 solar reflectance tested in according to ASTM C1549 or ASTM E1918, and minimum 0.75 thermal emittance tested in according to ASTM C1371 or ASTM E408.

Where tested aged values are not available:

Calculate compliance adjusting initial solar reflectance according to ASHRAE 90.1.

Provide roofing system with minimum 64 three-year aged Solar Reflectance Index calculated according to ASTM E1980 with

12 W/sq. m/degree K (2.1 BTU/h/sq. ft.) convection
 coefficient.

2.3 PRODUCTS - GENERAL

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide roof system components from one manufacturer.
- C. Sustainable Construction Requirements:
 - 1. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
 - a. Non-flooring adhesives and sealants.

2.4 EPDM ROOFING MEMBRANE

- A. EPDM Sheet: ASTM D4637/D4637M, Type I - non-reinforced.
 - 1. Thickness: 1.5 mm (60 mils).
 - 2. Color: See Section 09 06 00, SCHEDULE OF FINISHES.
- B. Additional Properties:

PROPERTY	TEST METHOD	REQUIREMENT
Shore A Hardness	ASTM D2240	55 to 75 Durometer
Water Vapor Permeance	ASTM E96/E96M	Minimum 8 ng/Pa/s/sq. m (0.14 perms) Water Method
Fungi Resistance	ASTM G21	After 21 days, no sustained growth or discoloration.

- 1. Use fire retardant membrane when not protected by ballast or pavers.
 Verify for UL or approval.

2.5 MEMBRANE ACCESSORY MATERIALS

- A. Sheet roofing manufacturer's specified products.
- B. Flashing Sheet: Manufacturer's standard; same material, and color as roofing membrane.
 - 1. Self-curing EPDM flashing adaptable to irregular shapes and surfaces.
 - 2. Minimum Thickness: 1.5 mm (0.060 inch).

- C. Factory Formed Flashings: Inside and outside corners, pipe boots, and other special flashing shapes to minimize field fabrication.
- D. Splice Adhesive or Tape: Manufacturer's standard for roofing membrane and flashing sheet.
- E. Splice Lap Sealant: Liquid EPDM rubber for exposed lap edge.
- F. Bonding Adhesive: Manufacturer's standard, water or solvent based, to suit substrates and temp.
- G. Termination Bars: Manufacturer's standard, stainless steel or aluminum, 25 mm wide by 3 mm thick (1 inch wide by 1/8 inch thick) factory drilled for fasteners.
- H. Battens: Manufacturer's standard, galvanized or galvanized steel, 25 mm wide by 1.3 mm thick (1 inch wide by 0.05 inch thick), factory punched for fasteners.
- I. Pipe Compression Clamp:
 - 1. Stainless steel drawband.
 - 2. Worm drive clamp device.
- J. Fasteners: Manufacturer's standard coated steel with metal or plastic plates, to suit application.
- K. Fastener Sealer: One part elastomeric adhesive sealant.
- L. Temporary Closure Sealers (Night Sealant): Polyurethane two part sealer.
- M. Primers, Splice Tapes, Cleaners, and Butyl Rubber Seals: As specified by roof membrane manufacturer.
- N. Asphalt Roof Cement: ASTM D4586/D4586M.

2.6 FASTENERS (NOT USED)

2.7 SEPARATION SHEET

- A. Polyethylene Film: ASTM D2103, 0.2 mm (6 mils) thick.
- B. Building Paper: Fed. Spec. UU-B-790.
 - 1. Water Vapor Resistance: Type I, Grade A, Style 4, reinforced.
 - 2. Water Vapor Permeable: Type I, Grade D, Style 4, reinforced.

2.8 FLEXIBLE TUBING

- A. Closed cell neoprene, butyl polyethylene, vinyl, or polyethylene tube or rod.
- B. Diameter approximately 1-1/2 times joint width.

2.9 WALKWAY PADS (NOT USED)**2.10 PROTECTION MAT OR SEPARATOR SHEET****A. Protection Mat:**

1. Water pervious; either woven or non-woven sheet of long chain polymeric filaments or yarns such as polypropylene, black polyethylene, polyester, or polyamide; or, polyvinylidene-chloride formed into a pattern with distinct and measurable openings.
2. Filter fabric equivalent opening size (EOS): Not finer than the U.S.A. Standard Sieve Number 120 and not coarser than the U.S.A. Standard Sieve Number 100. EOS is defined as the number of the U.S.A. Standard Sieve having openings closest in size to the filter cloth openings.
3. Edges of fabric selvaged or otherwise finished to prevent raveling.
4. Abrasion Resistance:
 - a. After being abraded in conformance with ASTM D3884 using rubber-hose abrasive wheels with one kg load per wheel and 1000 revolutions, perform tensile strength test as specified in ASTM D1682, paragraph.
 - b. Result: 25 kg (55 lbs.) minimum in any principle direction.
5. Puncture Strength:
 - a. ASTM D751 tension testing machine with ring clamp; steel ball replaced with an 8 mm (5/16 inch) diameter solid steel cylinder with a hemispherical tip centered within the ring clamp.
 - b. Result: 57 kg (125 lbs.) minimum.
6. Non-degrading under a wet or humid condition within minimum 4 degrees C (40 degrees F) to maximum 66 degrees C (150 degrees F) when exposed to ultraviolet light.
7. Minimum Sheet Width: 2400 mm (8 feet).

2.11 BALLAST (NOT USED)**2.12 ROOF PAVERS (NOT USED)****2.13 ACCESSORIES****A. Temporary Protection Materials:**

1. Expanded Polystyrene (EPS) Insulation: ASTM C578.
2. Plywood: NIST DOC PS 1, Grade CD Exposure 1.
3. Oriented Strand Board (OSB): NIST DOC PS 2, Exposure 1.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine and verify substrate suitability for product installation with roofing installer and roofing inspector present.
 - 1. Verify roof penetrations are complete, secured against movement, and firestopped.
 - 2. Verify roof deck is adequately secured to resist wind uplift.
 - 3. Verify roof deck is clean, dry, and in-plane ready to receive roofing system.
- B. Correct unsatisfactory conditions before beginning roofing work.

3.2 PREPARATION

- A. Complete roof deck construction before beginning roofing work:
 - 1. Curbs, blocking, edge strips, and other components to which roofing and base flashing is attached in place ready to receive insulation and roofing.
 - 2. Coordinate roofing membrane installation with flashing work and roof insulation work so insulation and flashing are installed concurrently to permit continuous roofing operations.
 - 3. Complete installation of flashing, insulation, and roofing in same day except for the area where temporary protection is required when work is stopped for inclement weather or end of work day.
- B. Dry out surfaces including roof deck flutes, that become wet from any cause during progress of the work before roofing work is resumed. Apply materials to dry substrates, only.
- C. Broom clean roof decks. Remove dust, dirt and debris.
- D. Remove projections capable of damaging roofing materials.
- E. Concrete Decks, except Insulating Concrete:
 - 1. Test concrete decks for moisture according to ASTM D4263 before installing roofing materials.
 - 2. Prime concrete decks. Keep primer back 100 mm (four inches) from precast concrete deck joints.
 - 3. Allow primer to dry before application of bitumen.

3.3 TEMPORARY PROTECTION

- A. Install temporary protection consisting of a temporary seal and water cut-offs at the end of each day's work and when work is halted for an indefinite period or work is stopped when precipitation is imminent.
- B. Install temporary cap flashing over top of base flashings where permanent flashings are not in place to protect against water intrusion into roofing system. Securely anchor in place to prevent blow off and damage by construction activities.
- C. Temporarily seal exposed insulation surfaces within roofing membrane.
 - 1. Apply temporary seal and water cut off by extending roofing membrane beyond insulation and securely embedding edge of the roofing membrane in 6 mm (1/4 inch) thick by 50 mm (2 inches) wide strip of temporary closure sealant. Weight roofing membrane edge with sandbags, to prevent displacement; space sandbags maximum 2400 mm (8 feet) on center.
 - 2. Direct water away from work. Provide drainage, preventing water accumulation.
 - 3. Check daily to ensure temporary seal remains watertight. Reseal open areas and weight down.
- D. Before the work resumes, cut off and discard portions of roof membrane in contact with temporary seal.
 - 1. Cut minimum 150 mm (6 inches) back from sealed edges and surfaces.
- E. Remove sandbags and store for reuse.

3.4 INSTALLATION, GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings.
 - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Comply with NRCA Manual installation requirements.
- C. Comply with UL 580 for uplift resistance.
- D. Do not allow membrane and flashing to contact surfaces contaminated with asphalt, coal tar, oil, grease, or other substances incompatible with EPDM.

3.5 ROOFING INSTALLATION

- A. Install membrane perpendicular to long dimension of insulation boards.
- B. Begin membrane installation at roof low point and work towards high point. Lap membrane shingled in water flow direction.
- C. Position membrane free of buckles and wrinkles.
- D. Roll membrane out; inspect for defects as membrane is unrolled. Remove defective areas:
 - 1. Allow 30 minutes for membrane to relax before proceeding.
 - 2. Lap edges and ends minimum 75 mm (3 inches). Clean lap surfaces.
 - 3. Install seam adhesive or tape, unless furnished with factory applied adhesive strips. Apply pressure to develop full adhesion.
 - 4. Check seams to ensure continuous adhesion and correct defects.
 - 5. Finish seam edges with beveled bead of lap sealant.
 - 6. Finish seams same day as membrane is installed.
 - 7. Anchor membrane perimeter to roof deck and parapet wall as indicated on drawings.
- E. Membrane Perimeter Anchorage:
 - 1. Install batten with fasteners at perimeter of each roof area, curb flashing, expansion joints and similar penetrations on top of roof membrane as indicated on drawings.
 - 2. Mechanical Fastening:
 - a. Space fasteners maximum 300 mm (12 inches) on center, starting 25 mm (1 inch) from ends.
 - b. When battens are cut, round edge and corners before installing.
 - c. Set fasteners in lap sealant and cover fastener head with fastener sealer, including batten.
 - d. Stop batten where batten interferes with drainage. Space ends of batten 150 mm (6 inch) apart.
 - e. Cover batten with 225 mm (9 inch) wide strip of flashing sheet. Seal laps with lap seam adhesive and finish edges with lap sealant.
 - f. At fascia-cants turn roofing membrane down over front edge of blocking, cant, or nailer. Secure roofing membrane to vertical portion of nailer; with fasteners spaced maximum 150 mm (6 inches) on centers.

- g. At parapet walls intersecting building walls and curbs, secure roofing membrane to structural deck with fasteners 150 mm (6 inches) on center or as shown in NRCA Manual.

F. Adhered System Installation:

1. Apply bonding adhesive in quantities required by roofing membrane manufacturer.
2. Fold sheet back on itself, clean and coat the bottom side of the membrane and the top of substrate with adhesive. Do not coat the lap joint area.
3. After adhesive has set according to adhesive manufacturer's instructions, roll roofing membrane into adhesive minimizing voids and wrinkles.
4. Repeat for other half of sheet.
5. Cut voids and wrinkles to lay flat. Clean and patch cut area.

G. Loosely Laid and Ballasted System Installation:

1. Loosely lay roofing membrane.
2. Adhere membrane to comply with ANSI/SPRI RP-4 requirements.

3.6 FLASHING INSTALLATION

- A. Install flashings on same day as roofing membrane is installed. When flashing cannot be completely installed in one day, complete installation until flashing is watertight and provide temporary covers or seals.

B. Flashing Roof Drains:

1. Install roof drain flashing according to roofing membrane manufacturer's instructions.
 - a. Coordinate to set the metal drain flashing in asphalt roof cement, holding cement back from the edge of the metal flange.
 - b. Do not allow roof cement to contact EPDM roofing membrane.
 - c. Adhere roofing membrane to metal flashing with bonding adhesive.
2. Turn metal drain flashing and roofing membrane down into drain body. Install clamping ring and strainer.

C. Installing Base Flashing and Pipe Flashing:

1. Install flashing sheet to pipes, walls and curbs to minimum 200 mm (8 inches) height above roof surfaces and extend roofing manufacturer's standard lap dimension onto roofing membranes.
 - a. Adhere flashing with bonding adhesive.

- b. Form inside and outside corners of flashing sheet according to NRCA Manual. Form pipe flashing according to NRCA Manual.
 - c. Lap ends roofing manufacturer's standard dimension.
 - d. Adhesively splice flashing sheets together, and adhesively splice flashing sheets to roofing membranes. Finish exposed edges with lap sealant.
- 2. Anchor top of flashing to walls and curbs with fasteners spaced maximum 150 mm (6 inches) on center. Use surface mounted fastening strip with sealant on ducts. Use pipe clamps on pipes or other round penetrations.
 - 3. Apply sealant to top edge of flashing.
- D. Installing Building Expansion Joints:
- 1. Install base flashing on curbs as specified.
 - 2. Coordinate installation with metal expansion joint cover.
 - 3. Install flexible tubing 1-1/2 times width of joint centered over joint. Cover tubing with flashing sheet adhered to base flashing and lapping base flashing roofing manufacturer's standard dimension. Finish edges of laps with lap sealant.
- E. Repairs to Membrane and Flashings:
- 1. Remove sections of roofing membrane or flashing sheet that are creased, wrinkled, or fish-mouthed.
 - 2. Cover removed areas, cuts and damaged areas with patch extending 100 mm (4 inches) beyond damaged, cut, or removed area. Adhesively splice patch to roofing membrane or flashing sheet. Finish edge of lap with lap sealant.

3.7 WALKWAY PAD INSTALLATION (NOT USED)

3.8 BALLAST AND PAVER INSTALLATION (NOT USED)

3.9 FIELD QUALITY CONTROL

- A. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.
- 1. Fastener Pull Out Tests: ANSI/SPRI FX-1; one test for every 230 sq. m (2,500 sq. ft.) independent section of flat roof deck. Perform tests for each combination of fastener type and roof deck type before installing roof insulation.

- a. Test at locations selected by Contracting Officer's Representative.
 - b. Do not proceed with roofing work when pull out resistance is less than manufacturer's required resistance.
 - c. Test Results:
Repeat tests using different fastener type or use additional fasteners achieve pull out resistance required to meet specified wind uplift performance.
Patch cementitious deck to repair areas of fastener tests holes.
2. Examine and probe roofing membrane and flashing seams in presence of Contracting Officer's Representative and Manufacturer's field representative.
 3. Probe seams to detect marginal bonds, voids, skips, and fish-mouths.
 4. Cut 100 mm (4 inch) wide by 300 mm (12 inch) long samples through seams where directed by Contracting Officer's Representative.
 5. Cut one sample for every 450 m (1500 feet) of seams.
 6. Cut samples perpendicular to seams.
 7. Failure of samples to pass ASTM D1876 test will be cause for rejection of work.
 8. Repair areas where samples are taken and where marginal bond, voids, and skips occur.
 9. Repair fish-mouths and wrinkles by cutting to lay flat. Install patch over cut area extending 100 mm (4 inches) beyond cut.
- B. Manufacturer Services:
1. Inspect initial installation, installation in progress, and completed work.
 2. Issue supplemental installation instructions necessitated by field conditions.
 3. Prepare and submit inspection reports.
 4. Certify completed installation complies with manufacturer's instructions and warranty requirements.

3.10 CLEANING

- A. Remove excess adhesive before adhesive sets.
- B. Clean exposed roofing surfaces. Remove contaminants and stains to comply with specified solar reflectance performance.

02-01-16

JULY 13, 2016

VA NJHCS LYONS CAMPUS
EMERGENCY SERVICES BUILDING
VA PROJECT NO. 561-239

3.11 PROTECTION

- A. Protect roofing system from construction operations.
 - 1. Protect roofing system when used for subsequent work platform, materials storage, or staging.
 - 2. Distribute scaffolding loads to exert maximum 50 percent roofing system materials compressive strength.
- B. Loose lay temporary insulation board overlaid with plywood or OSB.
 - 1. Weight boards to secure against wind uplift.
- C. Remove protection when when directed by Contacting Officer's Representative.
- D. Repair damage.

- - E N D - -

**SECTION 07 60 00
FLASHING AND SHEET METAL**

PART 1 - GENERAL

1.1 DESCRIPTION

Formed sheet metal work for wall and roof flashing, copings, roof edge metal, fascia, drainage specialties, and formed expansion joint covers are specified in this section.

1.2 RELATED WORK

- A. Manufactured flashing, copings, roof edge metal, and fasciae: Section 07 71 00 ROOF SPECIALTIES.
- B. Flashing components of factory finished roofing and wall systems: Division 07 roofing and wall system sections.
- C. Joint Sealants: Section 07 92 00, JOINT SEALANTS.
- D. Color of factory coated exterior architectural metal and anodized aluminum items: Section 09 06 00, SCHEDULE FOR FINISHES.
- E. Integral flashing components of manufactured roof specialties and accessories or equipment: Section 07 71 00, ROOF SPECIALTIES, Division 22, PLUMBING sections and Division 23 HVAC sections.
- F. Paint materials and application: Section 09 91 00, PAINTING.
- G. Flashing and sheet metal in connection with prefabricated metal buildings: Section 13 34 19, METAL BUILDING SYSTEMS.
- I. Flashing of Roof Drains: Section 22 14 00, FACILITY STORM DRAINAGE .

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. Aluminum Association (AA):
 - AA-C22A41.....Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick
 - AA-C22A42.....Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick

- AA-C22A44.....Chemically etched medium matte with
electrolytically deposited metallic compound,
integrally colored coating Class I
Architectural, 0.7-mil thick finish
- C. American National Standards Institute/Single-Ply Roofing Institute
(ANSI/SPRI):
- ANSI/SPRI ES-1-03.....Wind Design Standard for Edge Systems Used with
Low Slope Roofing Systems
- D. American Architectural Manufacturers Association (AAMA):
- AAMA 620.....Voluntary Specification for High Performance
Organic Coatings on Coil Coated Architectural
Aluminum
- AAMA 621.....Voluntary Specification for High Performance
Organic Coatings on Coil Coated Architectural
Hot Dipped Galvanized (HDG) and Zinc-Aluminum
Coated Steel Substrates
- E. ASTM International (ASTM):
- A240/A240M-14.....Standard Specification for Chromium and
Chromium-Nickel Stainless Steel Plate, Sheet
and Strip for Pressure Vessels and for General
Applications.
- A653/A653M-11.....Steel Sheet Zinc-Coated (Galvanized) or Zinc
Alloy Coated (Galvanized) by the Hot- Dip
Process
- B32-08.....Solder Metal
- B209-10.....Aluminum and Aluminum-Alloy Sheet and Plate
- B370-12.....Copper Sheet and Strip for Building
Construction
- D173-03(R2011).....Bitumen-Saturated Cotton Fabrics Used in
Roofing and Waterproofing
- D412-06(R2013).....Vulcanized Rubber and Thermoplastic Elastomers-
Tension
- D1187-97(R2011).....Asphalt Base Emulsions for Use as Protective
Coatings for Metal

- D1784-11.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and
Chlorinated Poly (Vinyl Chloride) (CPVC)
Compounds
- D3656-07.....Insect Screening and Louver Cloth Woven from
Vinyl-Coated Glass Yarns
- D4586-07.....Asphalt Roof Cement, Asbestos Free
- F. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA): Architectural Sheet Metal Manual.
- G. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual
- H. Federal Specification (Fed. Spec):
A-A-1925A.....Shield, Expansion; (Nail Anchors)
UU-B-790A.....Building Paper, Vegetable Fiber
- I. International Code Commission (ICC): International Building Code,
Current Edition

1.4 PERFORMANCE REQUIREMENTS

- A. Wind Uplift Forces: Resist the following forces per FM Approvals 1-49:
1. Wind Zone 1: 1.00 to 1.44 kPa (21 to 30 lbf/sq. ft.): 2.87-kPa
(60-lbf/sq. ft.) perimeter uplift force, 4.31-kPa (90-lbf/sq. ft.)
corner uplift force, and 1.44-kPa (30-lbf/sq. ft.) outward force.
 2. Wind Zone 2: 1.48 to 2.15 kPa (31 to 45 lbf/sq. ft.): 4.31-kPa
(90-lbf/sq. ft.) perimeter uplift force, 5.74-kPa (120-lbf/sq. ft.)
corner uplift force, and 2.15-kPa (45-lbf/sq. ft.) outward force.
 3. Wind Zone 3: 2.20 to 4.98 kPa (46 to 104 lbf/sq. ft.): 9.96-kPa
(208-lbf/sq. ft.) perimeter uplift force, 14.94-kPa (312-lbf/sq.
ft.) corner uplift force, and 4.98-kPa (104-lbf/sq. ft.) outward
force.
- B. Wind Design Standard: Fabricate and install copings and roof-edge
flashings tested per ANSI/SPRI ES-1 to resist design pressure indicated
on Drawings.

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT
DATA, AND SAMPLES.
- B. Shop Drawings: For all specified items, including:
1. Flashings

2. Copings
 3. Gravel Stop-Fascia
 4. Gutter and Conductors
 5. Expansion joints
 6. Fascia-cant
- C. Manufacturer's Literature and Data: For all specified items, including:
1. Two-piece counterflashing
 2. Thru wall flashing
 3. Expansion joint cover, each type
 4. Nonreinforced, elastomeric sheeting
 5. Copper clad stainless steel
 6. Polyethylene coated copper
 7. Bituminous coated copper
 8. Copper covered paper
 9. Fascia-cant
- D. Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.

PART 2 - PRODUCTS

2.1 FLASHING AND SHEET METAL MATERIALS

- A. Stainless Steel: ASTM A240, Type 302B, dead soft temper.
- B. Not Used.
- C. Bituminous Coated Copper: Minimum copper ASTM B370, weight not less than 1 kg/m² (3 oz/sf). Bituminous coating shall weigh not less than 2 kg/m² (6 oz/sf); or, copper sheets may be bonded between two layers of coarsely woven bitumen-saturated cotton fabric ASTM D173. Exposed fabric surface shall be crimped.

2.2 FLASHING ACCESSORIES

- A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.
- B. Rosin Paper: Fed-Spec. UU-B-790, Type I, Grade D, Style 1b, Rosin-sized sheathing paper, weighing approximately 3 Kg/10 m² (6 lbs/100 sf).
- C. Bituminous Paint: ASTM D1187, Type I.
- D. Fasteners:

1. Use copper, copper alloy, bronze, brass, or stainless steel for copper and copper clad stainless steel, and stainless steel for stainless steel and aluminum alloy. Use galvanized steel or stainless steel for galvanized steel.
2. Nails:
 - a. Minimum diameter for copper nails: 3 mm (0.109 inch).
 - b. Minimum diameter for aluminum nails 3 mm (0.105 inch).
 - c. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
 - d. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.
3. Rivets: Not less than 3 mm (1/8 inch) diameter.
4. Expansion Shields: Fed Spec A-A-1925A.
- E. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.
- F. Insect Screening: ASTM D3656, 18 by 18 regular mesh.
- G. Roof Cement: ASTM D4586.

2.3 SHEET METAL THICKNESS

- A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:
- B. Concealed Locations (Built into Construction):
 1. Copper: 30g (10 oz) minimum 0.33 mm (0.013 inch thick).
 2. Stainless steel: 0.25 mm (0.010 inch) thick.
 3. Copper clad stainless steel: 0.25 mm (0.010 inch) thick.
 4. Galvanized steel: 0.5 mm (0.021 inch) thick.
- C. Exposed Locations:
 1. Copper: 0.4 Kg (16 oz).
 2. Stainless steel: 0.4 mm (0.015 inch).
 3. Copper clad stainless steel: 0.4 mm (0.015 inch).

2.4 FABRICATION, GENERAL

- A. Jointing:
 1. In general, copper, stainless steel and copper clad stainless steel joints, except expansion and contraction joints, shall be locked and soldered.

2. Jointing of copper over 0.5 Kg (20 oz) weight or stainless steel over 0.45 mm (0.018 inch) thick shall be done by lapping, riveting and soldering.
 3. Joints shall conform to following requirements:
 - a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
 - b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
 - c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.
 4. Flat and lap joints shall be made in direction of flow.
 5. Edges of bituminous coated copper, copper covered paper, nonreinforced elastomeric sheeting and polyethylene coated copper shall be jointed by lapping not less than 100 mm (4 inches) in the direction of flow and cementing with asphalt roof cement or sealant as required by the manufacturer's printed instructions.
 6. Soldering:
 - a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of uncoated copper, stainless steel, and copper clad stainless steel.
 - b. Wire brush to produce a bright surface before soldering lead coated copper.
 - c. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
 - d. Completely remove acid and flux after soldering is completed.
- B. Expansion and Contraction Joints:
1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
 2. Space joints as shown or as specified.
 3. Space expansion and contraction joints for copper, stainless steel, and copper clad stainless steel at intervals not exceeding 7200 mm (24 feet).
 4. Space expansion and contraction joints for aluminum at intervals not exceeding 5400 mm (18 feet), except do not exceed 3000 mm (10 feet) for gravel stops and fascia-cant systems.

5. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.
6. Fabricate joint covers of same thickness material as sheet metal served.

C. Cleats:

1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.

D. Edge Strips or Continuous Cleats:

1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.
2. Except as otherwise specified, fabricate edge strips or minimum 0.6 mm (0.024 inch) thick stainless steel.
3. Use material compatible with sheet metal to be secured by the edge strip.
4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.
5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).
6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to insure a rigid installation using 0.8 mm (0.031 inch) thick stainless steel.

E. Drips:

1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.

2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

F. Edges:

1. Edges of flashings concealed in masonry joints opposite drain side shall be turned up 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.
3. All metal roof edges shall meet requirements of IBC, current edition.

G. Metal Options:

1. Where options are permitted for different metals use only one metal throughout.
2. Stainless steel may be used in concealed locations for fasteners of other metals exposed to view.
3. Where copper gravel stops, copings and flashings will carry water onto cast stone, stone, or architectural concrete, or stainless steel.

2.5 FINISHES

- A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.
- B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.
- C. Finish exposed metal surfaces as follows, unless specified otherwise:
 1. Copper: Mill finish.
 2. Stainless Steel: Finish No. 2B or 2D.
 4. Steel and Galvanized Steel:
 - a. Finish painted under Section 09 91 00, PAINTING unless specified as prefinished item.
 - b. Manufacturer's finish:
 - 1) Baked on prime coat over a phosphate coating.
 - 2) Baked-on prime and finish coat over a phosphate coating.

- 3) Fluorocarbon Finish: AAMA 621, high performance organic coating.

2.6 THROUGH-WALL FLASHINGS

- A. Form through-wall flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch), or ribbed diagonal pattern, or having other deformation unless specified otherwise.
1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.
 2. Fabricate so keying nests at overlaps.
- B. For Masonry Work When Concealed Except for Drip:
1. Either copper, stainless steel, or copper clad stainless steel.
 2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
 3. Form exposed portions of flashing with drip, approximately 6 mm (1/4 inch) projection beyond wall face.
- C. For Masonry Work When Exposed Edge Forms a Receiver for Counter Flashing:
1. Use same metal and thickness as counter flashing.
 2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
 3. Form exposed portion as snap lock receiver for counter flashing upper edge.
- D. For Flashing at Architectural Precast Concrete Panels or Stone Panels.
1. Use plan flat sheet of stainless steel.
 2. Form exposed portions with drip as specified or receiver.
- E. Window Sill Flashing and Lintel Flashing:
1. Use either copper, stainless steel, copper clad stainless steel plane flat sheet, or nonreinforced elastomeric sheeting, bituminous coated copper, copper covered paper, or polyethylene coated copper.
 2. Fabricate flashing at ends with folded corners to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening.
 3. Turn up back edge as shown.
 4. Form exposed portion with drip as specified or receiver.
- F. Door Sill Flashing:

1. Where concealed, use either 0.5 Kg (20 oz) copper, 0.5 mm (0.018 inch) thick stainless steel, or 0.5 mm (0.018 inch) thick copper clad stainless steel.
2. Where shown on drawings as combined counter flashing under threshold, sill plate, door sill, or where subject to foot traffic, use either 0.6 Kg (24 ounce) copper, 0.6 mm (0.024 inch) stainless steel, or 0.6 mm (0.024 inch) thick stainless steel.
3. Fabricate flashing at ends to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening with folded corners.

2.7 BASE FLASHING

- A. Use metal base flashing at vertical surfaces intersecting built-up roofing without cant strips or where shown.
 1. Use either copper, or stainless steel, thickness specified unless specified otherwise.
 2. When flashing is over 250 mm (10 inches) in vertical height or horizontal width use either 0.5 Kg (20 oz) copper or 0.5 mm (0.018 inch) stainless steel.
 3. Use stainless steel at aluminum roof curbs where flashing contacts the aluminum.
 4. Use either copper, or stainless steel at pipe flashings.
- B. Fabricate metal base flashing up vertical surfaces not less than 200 mm (8 inch) nor more than 400 mm (16 inch).
- C. Fabricate roof flange not less than 100 mm (4 inches) wide unless shown otherwise. When base flashing length exceeds 2400 mm (8 feet) form flange edge with 13 mm (1/2 inch) hem to receive cleats.
- D. Form base flashing bent from strip except pipe flashing. Fabricate ends for riveted soldered lap seam joints. Fabricate expansion joint ends as specified.
- E. Pipe Flashing: (Other than engine exhaust or flue stack)
 1. Fabricate roof flange not less than 100 mm (4 inches) beyond sleeve on all sides.
 2. Extend sleeve up and around pipe and flange out at bottom not less than 13 mm (1/2 inch) and solder to flange and sleeve seam to make watertight.
 3. At low pipes 200 mm (8 inch) to 450 mm (18 inch) above roof:

- a. Form top of sleeve to turn down into the pipe at least 25 mm (one inch).
- b. Allow for loose fit around and into the pipe.
- 4. At high pipes and pipes with goosenecks or other obstructions which would prevent turning the flashing down into the pipe:
 - a. Extend sleeve up not less than 300 mm (12 inch) above roofing.
 - b. Allow for loose fit around pipe.

2.8 COUNTERFLASHING (CAP FLASHING OR HOODS)

- A. Either copper or stainless steel, unless specified otherwise.
- B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:
 - 1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
 - 2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
 - 3. Two-piece, lock in type flashing may be used in-lieu-of one piece counter-flashing.
 - 4. Manufactured assemblies may be used.
 - 5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.
 - 6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.
- C. One-piece Counterflashing:
 - 1. Back edge turned up and fabricate to lock into reglet in concrete.
 - 2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).
- D. Two-Piece Counterflashing:
 - 1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.
 - 2. Counterflashing upper edge designed to snap lock into receiver.
- E. Surface Mounted Counterflashing; one or two piece:
 - 1. Use at existing or new surfaces where flashing can not be inserted in vertical surface.

2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counter-flashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.
3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.

F. Pipe Counterflashing:

1. Form flashing for water-tight umbrella with upper portion against pipe to receive a draw band and upper edge to form a "V" joint sealant receiver approximately 19 mm (3/4 inch) deep.
2. Fabricate 100 mm (4 inch) over lap at end.
3. Fabricate draw band of same metal as counter flashing. Use 0.6 Kg (24 oz) copper or 0.33 mm (0.013 inch) thick stainless steel or copper coated stainless steel.
4. Use stainless steel bolt on draw band tightening assembly.
5. Vent pipe counter flashing may be fabricated to omit draw band and turn down 25 mm (one inch) inside vent pipe.

- G. Where vented edge decks intersect vertical surfaces, form in one piece, shape to slope down to a point level with and in front of edge-set notched plank; then, down vertically, overlapping base flashing.

2.9 GRAVEL STOPS

A. General:

1. Fabricate in lengths not less than 2400 mm (8 feet) long and maximum of 3000 mm (10 feet).
2. Fabricate internal and external corners as one-piece with legs not less than 600 mm (2 feet) or more than 1200 mm (4 feet) long.
3. Fabricate roof flange not less than 100 mm (4 inches) wide.
4. Fabricate top edge to extend above roof not less than 25 mm (one inch) for embedded gravel aggregate and not less than 100 mm (4 inches) for loose laid ballast.

5. Fabricate lower edge outward at an angle of 45 degrees to form drip and as fascia or as counter flashing as shown:
 - a. Fabricate of one-piece material of suitable width for fascia height of 250 mm (10 inch) maximum or counterflashing lap of not less than 100 mm (4 inch) over base flashing.
 - b. Fabricate bottom edge of formed fascia to receive edge strip.
 - c. When fascia bottom edge forms counter flashing over roofing lap roofing not less than 150 mm (6 inches).
- B. Formed Flat Sheet Metal Gravel Stops and Fascia:
 1. Fabricate as shown of .05 mm (0.018 inch) thick stainless steel or 0.5 Kg (20 ounce) copper.
 2. When fascia exceeds 150 mm (6 inches) in depth, form one or more horizontal stops not less than 13 mm (1/2 inch) high in the fascia.
 3. Fabricate as two-piece fascia when fascia depth exceeds 250 mm (10 inches).
 4. At joint between ends of sheets, provide a concealed clip soldered or welded near one end of each sheet to hold the adjoining sheet in lapped position. The clip shall be approximately 100 mm (4 inches) wide and shall be the full depth of the fascia less 25 mm (one inch) at top and bottom. Clip shall be of the same thickness as the fascia.
 5. Provide edge strip as specified with lower hooked edge bent outward at an angle of 45 degrees.

2.10 BITUMEN STOPS

- A. Fabricate bitumen stops for bituminous roofing edges for use with formed sheet metal gravel stops, pipe penetrations, and other penetrations through roof deck without a curb.
- B. Fabricate with 19 mm (3/4 inch) vertical legs and 75 mm (3 inch) horizontal legs.
- C. When used with gravel stop or metal base flashing use same metal for bitumen stop in thickness specified for concealed locations.

2.11 HANGING GUTTERS

- A. Fabricate gutters of not less than the following:
 1. 0.5Kg (20oz) copper.
 2. 0.6/mm (0.025/inch) thick stainless steel.

- B. Fabricate hanging gutters in sections not less than 2400 mm (8 feet) long, except at ends of runs where shorter lengths are required.
- C. Building side of gutter shall be not less than 38 mm (1 1/2 inches) higher than exterior side.
- D. Gutter Bead: Stiffen outer edge of gutter by folding edge over approximately 19 mm (3/4 inch) toward roof and down approximately 19 mm (3/4 inch) unless shown otherwise.
- E. Gutter Spacers:
 - 1. Fabricate of same material and thickness as gutter.
 - 2. Fabricate 25 mm (one inch) wide strap and fasten to gutters not over 900 mm (36 inches) on center.
 - 3. Turn back edge up 25 mm (one inch) and lap front edge over gutter bead.
 - 4. Rivet and solder to gutter except rivet and seal to aluminum.
- F. Outlet Tubes:
 - 1. Form outlet tubes to connect gutters to conductors of same metal and thickness as gutters extend into the conductor 75 mm (3 inch).
Flange upper end of outlet tube 13 mm (1/2 inch).
 - 2. Lock and solder longitudinal seam.
 - 3. Solder tube to gutter.
 - 4. Fabricate basket strainers of same material as gutters.
- G. Gutter Brackets:
 - 1. Fabricate of same metal as gutter. Use the following:
 - a. 6 by 25 mm (1/4 by 1 inch) copper.
 - b. 3 by 40 mm (1/8 by 1 1/2 inch) stainless steel.
 - 2. Fabricate to gutter profile.
 - 3. Drill two 5 mm (3/16 inch) diameter holes in anchor leg for countersunk flat head screws.

2.12 CONDUCTORS (DOWNSPOUTS)

- A. Fabricate conductors of same metal and thickness as gutters in sections approximately 3000 mm (10 feet) long [with 19 mm (3/4 inch) wide flat locked seams].
 - 1. Fabricate open face channel shape with hemmed longitudinal edges.

- B. Fabricate elbows by mitering, riveting, and soldering except seal aluminum in lieu of solder. Lap upper section to the inside of the lower piece.
- C. Fabricate conductor brackets or hangers of same material as conductor, 2 mm (1/16 inch) thick by 25 mm (one inch) minimum width. Form to support conductors 25 mm (one inch) from wall surface in accordance with Architectural Sheet Metal Manual Plate 34, Design C for rectangular shapes and E for round shapes.
- D. Conductor Heads:
 - 1. Fabricate of same material as conductor.
 - 2. Fabricate conductor heads to not less than 250 mm (10 inch) wide by 200 mm (8 inch) deep by 200 mm (8 inches) from front to back.
 - 3. Form front and side edges channel shape not less than 13 mm (1/2 inch) wide flanges with edge hemmed.
 - 4. Slope bottom to sleeve to conductor or downspout at not less than 60 degree angle.
 - 5. Extend wall edge not less than 25 mm (one inch) above front edge.
 - 6. Solder joints for water tight assembly.
 - 7. Fabricate outlet tube or sleeve at bottom not less than 50 mm (2 inches) long to insert into conductor.

2.13 SPLASHPANS

- A. Fabricate splashpans from the following:
 - 1. 0.4 Kg (16 oz) copper.
 - 2. 0.4 mm (0.015 inch) thick stainless steel.
- B. Fabricate in accordance with Architectural Sheet Metal Manual Plate 35 with not less than two ribs as shown in alternate section.

2.14 REGLETS

- A. Fabricate reglets of one of the following materials:
 - 1. 0.4 Kg (16 ounce) copper.
 - 2. Stainless steel, not less than 0.3 mm (0.012 inch) thick.
- B. Fill open-type reglets with fiberboard or other suitable separator, to prevent crushing of the slot during installation.
- C. Bend edges of reglets for setting into concrete to an angle of not less than 45 degrees, and make wide enough to provide firm anchorage in the concrete.

- D. Fabricate reglets for building into horizontal masonry mortar joints not less than 19 mm (3/4 inch) deep, nor more than 25 mm (one inch) deep.
- E. Fabricate mitered corners, fittings, and special shapes as may be required by details.
- F. Reglets for concrete may be formed to receive flashing and have a 10 mm (3/8 inch), 45 degree snap lock.

2.15 INSULATED EXPANSION JOINT COVERS

- A. Either type optional, use only one type throughout.
- B. Types:
 - 1. Construct of two preformed, stainless steel strips, not less than 0.4 mm (0.015 inch) thick, mechanically and adhesively bonded to both sides of a 2 mm (1/16 inch) thick neoprene or butyl sheet, or to a 0.4 mm (32 mil) thick reinforced chlorinated polyethylene sheet. Adhesively attach a 10 mm (3/8 inch) thick sheet of closed cell, neoprene foam insulation, to the underside of the neoprene, butyl, or chlorinated polyethylene sheet.
 - 2. Constructed of a 2 mm (1/16 inch) thick vinyl sheet, flanged at both sides with stainless steel strips not less than 0.4 mm (0.015 inch) thick. Vinyl sheet locked and encased by the stainless steel strip and prepunched for nailing. A 10 mm (3/8 inch) thick closed cell polyvinyl chloride foam insulating strip shall be heat laminated to the underside of the vinyl sheet between the stainless steel strips.
- C. Expansion joint covers shall have factory fabricated mitered corners, crossing tees, and other necessary accessories. Furnish in the longest available lengths.
- D. Metal flange of sufficient width to extend over the top of the curb and down curb sides 50 mm (2 inches) with hemmed edge for lock to edge strip.

2.16 ENGINE EXHAUST PIPE OR FLUE OR STACK FLASHING

- A. Flashing at penetrations through roofing shall consist of a metal collar, sheet metal flashing sleeve and hood.
- B. Fabricate collar with roof flange of 1.2 mm (0.047 inch) minimum thick black iron or galvanized steel sheet.

1. Fabricate inside diameter of collar 100 mm (4 inches) larger than the outside diameter of the item penetration the roofing.
 2. Extend collar height from structural roof deck to not less than 350 mm (14 inches) above roof surface.
 3. Fabricate collar roof flange not less than 100 mm (4 inches) wide.
 4. Option: Collar may be of steel tubing 3 mm (0.125 inch) minimum wall thickness, with not less than four, 50 mm x 100 mm x 3 mm (2 inch by 4 inch by 0.125 inch) thick tabs bottom edge evenly spaced around tube in lieu of continuous roof flange. Full butt weld joints of collar.
- C. Fabricate sleeve base flashing with roof flange of either copper, stainless steel, or copper clad stainless steel.
1. Fabricate sleeve roof flange not less than 100 mm (4 inches) wide.
 2. Extend sleeve around collar up to top of collar.
 3. Flange bottom of sleeve out not less than 13 mm (1/24 inch) and soldered to 100 mm (4 inch) wide flange to make watertight.
 4. Fabricate interior diameter 50 mm (2 inch) greater than collar.
- D. Fabricate hood counter flashing from same material and thickness as sleeve.
1. Fabricate the same as pipe counter flashing except allow not less than 100 mm (4 inch) lap below top of sleeve and to form vent space minimum of 100 mm (4 inch) wide.
 2. Hem bottom edge of hood 13 mm (1/2 inch).
 3. Provide a 50 mm (2 inch) deep drawband.
- E. Fabricate insect screen closure between sleeve and hood. Secure screen to sleeve with sheet metal screws.

2.17 SCUPPERS

- A. Fabricate scuppers with minimum of 100 mm (4 inch) wide flange.
- B. Provide flange at top on through wall scupper to extend to top of base flashing.
- C. Fabricate exterior wall side to project not less than 13 mm (1/2 inch) beyond face of wall with drip at bottom outlet edge.
- D. Fabricate not less than 100 mm (4 inch) wide flange to lap behind gravel stop fascia.
- E. Fabricate exterior wall flange for through wall scupper not less than 25 mm (one inch) wide on top and sides with edges hemmed.

- F. Fabricate gravel stop bar of 25 mm x 25 mm (one by one inch) angle strip soldered to bottom of scupper.
- G. Fabricate scupper not less than 200 mm (8 inch) wide and not less than 125 mm (5 inch) high for through wall scupper.
- H. Solder joints watertight.

2.18 GOOSENECK ROOF VENTILATORS

- A. Form of 1.3 mm (0.0508 inch) thick sheet aluminum, reinforce as necessary for rigidity, stiffness, and connection to curb, and to be watertight.
 - 1. Form lower-edge to sleeve to curb.
 - 2. Curb:
 - a. Form for 100 mm (4 inch) high sleeve to ventilator.
 - b. Form for concealed anchorage to structural curb and to bear on structural curb.
 - c. Form bottom edge of curb as counterflashing to lap base flashing.
- B. Provide open end with 1.6 mm (16 gage), stainless steel wire guard of 13 mm (1/2 inch) square mesh.
 - 1. Construct suitable aluminum angle frame to retain wire guard.
 - 2. Rivet angle frame to end of gooseneck.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General:
 - 1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
 - 2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
 - 3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
 - 4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.

5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
6. Apply a layer of 7 Kg (15 pound) saturated felt followed by a layer of rosin paper to wood surfaces to be covered with copper. Lap each ply 50 mm (2 inch) with the slope and nail with large headed copper nails.
7. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.
8. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.
9. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
10. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
11. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
12. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
13. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
14. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
 - a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
 - b. Paint dissimilar metal with a coat of bituminous paint.
 - c. Apply an approved caulking material between aluminum and dissimilar metal.

15. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
16. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.
17. Bitumen Stops:
 - a. Install bitumen stops for built-up roof opening penetrations through deck and at formed sheet metal gravel stops.
 - b. Nail leg of bitumen stop at 300 mm (12 inch) intervals to nailing strip at roof edge before roofing material is installed.

3.2 THROUGH-WALL FLASHING

A. General:

1. Install continuous through-wall flashing between top of concrete foundation walls and bottom of masonry building walls; at top of concrete floors; under masonry, concrete, or stone copings and elsewhere as shown.
2. Where exposed portions are used as a counterflashings, lap base flashings at least 100 mm (4 inches) and use thickness of metal as specified for exposed locations.
3. Exposed edge of flashing may be formed as a receiver for two piece counter flashing as specified.
4. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.
5. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.
6. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
7. Under copings terminate both edges beyond face of wall approximately 6 mm (1/4 inch) with drip edge.
8. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
9. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.

10. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.
11. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.
12. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
13. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.
14. Continue flashing around columns:
 - a. Where flashing cannot be inserted in column reglet hold flashing vertical leg against column.
 - b. Counterflash top edge with 75 mm (3 inch) wide strip of saturated cotton unless shown otherwise. Secure cotton strip with roof cement to column. Lap base flashing with cotton strip 38 mm (1 1/2 inch).
- B. Flashing at Top of Concrete Foundation Walls Where concrete is exposed. Turn up not less than 200 mm (8 inch) high and into masonry backup mortar joint or reglet in concrete backup as specified.
- C. Flashing at Top of Concrete Floors (except where shelf angles occur): Place flashing in horizontal masonry joint not less than 200 mm (8 inch) below floor slab and extend into backup masonry joint at floor slab 38 mm (1 1/2 inch).
- D. Flashing at Cavity Wall Construction: Where flashing occurs in cavity walls turn vertical portion up against backup under waterproofing, if any, into mortar joint. Turn up over insulation, if any, and horizontally through insulation into mortar joint.
- E. Flashing at Veneer Walls:
 1. Install near line of finish floors over shelf angles or where shown.
 2. Turn up against sheathing.
 3. At stud framing, hem top edge 19 mm (3/4 inch) and secure to each stud with stainless steel fasteners through sheathing.
 4. At concrete backing, extend flashing into reglet as specified.

5. Coordinate with installation of waterproofing or asphalt felt for lap over top of flashing.

F. Lintel Flashing when not part of shelf angle flashing:

1. Install flashing full length of lintel to nearest vertical joint in masonry over veneer.
2. Turn ends up 25 mm (one inch) and fold corners to form dam and extend end to face of wall.
3. Turn back edge up to top of lintel; terminate back edge as specified for back-up wall.

G. Window Sill Flashing:

1. Install flashing to extend not less than 100 mm (4 inch) beyond ends of sill into vertical joint of masonry or veneer.
2. Turn back edge up to terminate under window frame.
3. Turn ends up 25 mm (one inch) and fold corners to form dam and extend to face of wall.

H. Door Sill Flashing:

1. Install flashing under bottom of plate sills of doors over curbs opening onto roofs. Extend flashing out to form counter flashing or receiver for counter flashing over base flashing. Set in sealant.
2. Extend sill flashing 200 mm (8 inch) beyond jamb opening. Turn ends up one inch in vertical masonry joint, extend end to face of wall. Join to counter flashing for water tight joint.
3. Where doors thresholds cover over waterproof membranes install sill flashing over water proof membrane under thresholds. Extend beyond opening to cover exposed portion of waterproof membrane and not less than 150 mm (6 inch) beyond door jamb opening at ends. Turn up approximately 6 mm (1/4 inch) under threshold.

I. Flashing at Masonry, Stone, or Precast Concrete Copings:

1. Install flashing with drips on both wall faces unless shown otherwise.
2. Form penetration openings to fit tight against dowel or other item with edge turned up. Seal penetrations with sealant.

3.3 BASE FLASHING

- A. Install where roof membrane type base flashing is not used and where shown.

1. Install flashing at intersections of roofs with vertical surfaces or at penetrations through roofs, to provide watertight construction.
 2. Install metal flashings and accessories having flanges extending out on top of the built-up roofing before final bituminous coat and roof aggregate is applied.
 3. Set flanges in heavy trowel coat of roof cement and nail through flanges into wood nailers over bituminous roofing.
 4. Secure flange by nailing through roofing into wood blocking with nails spaced 75 mm (3 inch) on centers or, when flange over 100 mm (4 inch) wide terminate in a 13 mm (1/2 inch) folded edge anchored with cleats spaced 200 mm (8 inch) on center. Secure one end of cleat over nail heads. Lock other end into the seam.
- B. For long runs of base flashings install in lengths of not less than 2400 mm (8 feet) nor more than 3000 mm (ten feet). Install a 75 mm (3 inch) wide slip type, loose lock expansion joint filled with sealant in joints of base flashing sections over 2400 mm (8 feet) in length. Lock and solder corner joints at corners.
- C. Extend base flashing up under counter flashing of roof specialties and accessories or equipment not less than 75 mm (3 inch).

3.4 COUNTERFLASHING (CAP FLASHING OR HOODS)

- A. General:
1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
 2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
 3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
 4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
 5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
 6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.
- B. One Piece Counterflashing:

1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
 2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
 3. Where flashing is surface mounted on flat surfaces.
 - a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
 - 1) Locate fasteners in masonry mortar joints.
 - 2) Use screws to sheet metal or wood.
 - b. Fill joint at top with sealant.
 4. Where flashing or hood is mounted on pipe.
 - a. Secure with draw band tight against pipe.
 - b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.
 - c. Completely fill joint at top with sealant.
- C. Two-Piece Counterflashing:
1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.
 2. Surface applied type receiver:
 - a. Secure to face construction in accordance, with manufacturer's instructions.
 - b. Completely fill space at the top edge of receiver with sealant.
 3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.
- D. Where vented edge occur install so lower edge of counterflashing is against base flashing.
- E. When counter flashing is a component of other flashing install as shown.

3.5 REGLETS

- A. Install reglets in a manner to provide a watertight installation.
- B. Locate reglets not less than 225 mm (9 inch) nor more than 400 mm (16 inch) above roofing, and not less than 125 mm (5 inch) nor more than 325 mm (13 inch) above cant strip.

C. Butt and align end joints on each section of reglet and securely hold in position until concrete or mortar are hardened:

1. Coordinate reglets for anchorage into concrete with formwork construction.
2. Coordinate reglets for masonry to locate horizontally into mortar joints.

3.6 GRAVEL STOPS

A. General:

1. Install gravel stops and fascias with allowance for expansion at each joint; minimum of 6 mm (1/4 inch).
2. Extend roof flange of gravel stop and splice plates not less than four inches out over roofing and nail or screw to wood nailers. Space fasteners on 75 mm (3 inch) centers in staggered pattern.
3. Install continuous cleat for fascia drip edge. Secure with fasteners as close to lower edge as possible on 75 mm (3 inch) centers.
4. Where ends of gravel stops and fascias abut a vertical wall, provide a watertight, flashed and sealant filled joint.
5. Set flange in roof cement when installed over built-up roofing.
6. Edge securement for low-slope roofs: Low-slope membrane roof systems metal edge securement, except gutters, shall be designed in accordance with ANSI/SPRI ES-1, except the basic wind speed shall be determined from Figure 1609, of IBC 2003.

B. Sheet metal gravel stops and fascia:

1. Install with end joints of splice plates sheets lapped three inches.
2. Hook the lower edge of fascia into a continuous edge strip.
3. Lock top section to bottom section for two piece fascia.

C. Corrugated sheet gravel stops and fascia:

1. Install 300 mm (12 inch) wide sheet flashing centered under joint. A combination bottom and cover plate, extending above and beneath the joint, may be used.
2. Hook lower edge of fascia into a continuous edge strip.

D. Scuppers:

1. Install scupper with flange behind gravel stops; leave 6 mm (1/4 inch) joint to gravel stop.
2. Set scupper at roof water line and fasten to wood blocking.
3. Use sealant to seal joint with fascia gravel stops at ends.

4. Coordinate to lap over conductor head and to discharge water into conductor head.

3.7 COPINGS

A. General:

1. On walls topped with a wood plank, install a continuous edge strip on the front edge of the plank. Lock the coping to the edge strip with a 19 mm (3/4 inch) loose lock seam.
2. Where shown turn down roof side of coping and extend down over base flashing as specified for counter-flashing. Secure counter-flashing to lock strip in coping at continuous cleat.
3. Install ends adjoining existing construction so as to form space for installation of sealants. Sealant is specified in Section 07 92 00, JOINT SEALANTS.

C. Stainless steel Copings:

1. Join ends of sheets by a 19 mm (3/4 inch) locked and soldered seam, except at intervals of 9600 mm (32 feet), provide a 38 mm (1 1/2 inch) loose locked expansion joint filled with sealant or mastic.
2. At straight runs between 7200 mm (24 feet) and 19200 mm (64 feet) locate expansion joint at center.
3. At straight runs that exceed 9600 mm (32 feet) and form the leg of a corner locate the expansion joint not more than 4800 mm (16 feet) from the corner.

3.8 EXPANSION JOINT COVERS, INSULATED

- A. Install insulated expansion joint covers at locations shown on curbs not less than 200 mm (8 inch) high above roof surface.
- B. Install continuous edge strips of same metal as expansion joint flange, nailed at not less than 75 mm (3 inch) centers.
- C. Install insulated expansion joint covers in accordance with manufacturer's directions locking edges to edge strips.

3.9 ENGINE EXHAUST PIPE OR STACK FLASHING

- A. Set collar where shown and secure roof tabs or flange of collar to structural deck with 13 mm (1/2 inch) diameter bolts.
- B. Set flange of sleeve base flashing not less than 100 mm (4 inch) beyond collar on all sides as specified for base flashing.

- C. Install hood to above the top of the sleeve 50 mm (2 inch) and to extend from sleeve same distance as space between collar and sleeve beyond edge not sleeve:
 - 1. Install insect screen to fit between bottom edge of hood and side of sleeve.
 - 2. Set collar of hood in high temperature sealant and secure with one by 3 mm (1/8 inch) bolt on stainless steel draw band type, or stainless steel worm gear type clamp. Install sealant at top of head.

3.10 HANGING GUTTERS

- A. Hang gutters with high points equidistant from downspouts. Slope at not less than 1:200 (1/16 inch per foot).
- B. Lap joints, except for expansion joints, at least 25 mm (one inch) in the direction of flow. Rivet and seal or solder lapped joints.
- C. Support gutters in brackets spaced not more than 600 mm (24 inch) on centers, brackets attached to facial or wood nailer by at least two screws or nails.
 - 1. For copper or copper clad stainless steel gutters use brass or bronze brackets.
 - 2. For stainless steel gutters use stainless steel brackets.
 - 3. For aluminum gutters use aluminum brackets or stainless steel brackets.
 - 4. Use brass or stainless steel screws.
- D. Secure brackets to gutters in such a manner as to allow free movement of gutter due to expansion and contraction.
- E. Gutter Expansion Joint:
 - 1. Locate expansion joints midway between outlet tubes.
 - 2. Provide at least a 25 mm (one inch) expansion joint space between end baffles of gutters.
 - 3. Install a cover plate over the space at expansion joint.
 - 4. Fasten cover plates to gutter section on one side of expansion joint only.
 - 5. Secure loose end of cover plate to gutter section on other side of expansion joint by a loose-locked slip joint.
- F. Outlet Tubes: Set bracket strainers loosely into gutter outlet tubes.

3.11 CONDUCTORS (DOWNSPOUTS)

- A. Where scuppers discharge into downspouts install conductor head to receive discharge with back edge up behind drip edge of scupper. Fasten and seal joint. Sleeve conductors to gutter outlet tubes and fasten joint and joints between sections.
- B. Set conductors plumb and clear of wall, and anchor to wall with two anchor straps, located near top and bottom of each section of conductor. Strap at top shall be fixed to downspout, intermediate straps and strap at bottom shall be slotted to allow not less than 13 mm (1/2 inch) movement for each 3000 mm (10 feet) of downspout.
- C. Install elbows, offsets and shoes where shown and required. Slope not less than 45 degrees.

3.12 SPLASH PANS

- A. Install where downspouts discharge on low slope roofs unless shown otherwise.
- B. Set in roof cement prior to pour coat installation or sealant compatible with single ply roofing membrane.

3.13 GOOSENECK ROOF VENTILATORS

- A. Install on structural curb not less than 200 mm (8 inch) high above roof surface.
- B. Securely anchor ventilator curb to structural curb with fasteners spaced not over 300 mm (12 inch) on center.
- C. Anchor gooseneck to curb with screws having neoprene washers at 150 mm (6 inch) on center.

- - - E N D - - -

SECTION 07 71 00
ROOF SPECIALTIES

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies copings, gravel stops, fascias, and expansion joints.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Color and Texture of Finish: Section 09 06 00, SCHEDULE FOR FINISHES
- C. Sealant Material and Installation: Section 07 92 00, JOINT SEALANTS.
- D. General Insulation: Section 07 21 13, THERMAL INSULATION
- E. Rigid Insulations for Roofing: Section 07 22 00, ROOF AND DECK INSULATION

1.3 QUALITY CONTROL:

- A. Provide roof accessories that products of manufacturers regularly engaged in producing the kinds of products specified.
- B. For each accessory type provide products made by the same manufacturer.
- C. Assemble each accessory to the greatest extent possible before delivery to the site.
- D. Provide each accessory with FM approval listing for class specified.

1.4 PERFORMANCE REQUIREMENTS:

- A. Provide roof accessories that withstand exposure to weather and resist thermal movement without failure, rattling, leaking, or fastener disengagement due to defective manufacture, fabrication, or installation.
- B. Provide roof accessories listed in FM Approvals "RoofNav" and approved for windstorm classification Class 1-120. Identify materials with FM Approval markings.
- C. Manufacture and install roof accessories to allow for thermal movements from ambient and surface temperature changes to prevent buckling, opening of joints, hole elongation, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects.
 - 1. Provide clips that resist rotation and avoid shear stress as a result of thermal movements.

2. For design purposes, base provisions for thermal movement on assumed ambient temperature (range) from minus 18 degrees C (0 degrees F), ambient to 82 degrees C (180 degrees F).

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 1. Postconsumer and preconsumer recycled content as specified in PART 2 - PRODUCTS.
- C. Samples: Representative sample panel of color-anodized aluminum not less than 101 x 101 mm (4 x 4 inches), except extrusions are to be of a width not less than section to be used. Submit sample that shows coating with integral color and texture. Include manufacturer's identifying label.
- D. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.
- E. Manufacturer's Literature and Data: Each item specified.
- F. Certificates: Stating that aluminum has been given specified thickness of anodizing.

1.6 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. ASTM International (ASTM):
 - A240/A240M-14.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications
 - A653/A653M-13.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process
 - A666-10.....Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar
 - B209-14.....Aluminum and Aluminum Alloy-Sheet and Plate
 - B209M-14.....Aluminum and Aluminum Alloy-Sheet and Plate (Metric)

- B221-14.....Aluminum-Alloy Extruded Bars, Rods, Wire,
Shapes, and Tubes
- B221M-13.....Aluminum-Alloy Extruded Bars, Rods, Wire,
Shapes, and Tubes (Metric)
- B32-08(R2014).....Solder Metal
- B370-12.....Copper Sheet and Strip for Building
Construction
- B882-10.....Pre-Patinated Copper for Architectural
Applications
- C612-14.....Mineral Fiber Block and Board Thermal
Insulation
- D1187/D1187M-97 (R2011)..Asphalt-Base Emulsions for Use as Protective
Coatings for Metal
- D1970/D1970M-14.....Self-Adhering Polymer Modified Bituminous Sheet
Materials Used as Steep Roofing Underlayment
for Ice Dam Protection
- D226/D226M-09.....Asphalt-Saturated Organic Felt Used in Roofing
and Waterproofing
- D4869/D4969M-05(R2011)..Asphalt-Saturated Organic Felt Underlayment
Used In Steep Slope Roofing
- C. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual
- D. American Architectural Manufacturers Association (AAMA):
2605-11.....High Performance Organic Coatings on
Architectural Extrusions and Panels.
611-14.....Anodized Architectural Aluminum
- E. FM Global (FM):
RoofNav.....Approved Roofing Assemblies and Products

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Aluminum, Extruded: ASTM B221M (B221).
- B. Aluminum Sheet: ASTM B209M (B209).
- C. Galvanized Sheet Steel: ASTM A653/A653M; G-90 coating.
- D. Stainless-Steel Sheet: ASTM A240/A240M or ASTM A666, Type 304.
- E. Copper Sheet: ASTM B370, cold-rolled copper sheet, H00 or H01 temper.

- F. Recycled Content of Metal Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 30 percent.
- G. Insulation: ASTM C612, Class 1 or 2.
- H. Asphalt Coating: ASTM D1187, Type I, quick setting.

2.2 UNDERLAYMENT:

- A. Self-Adhering Modified Bitumen Underlayment:
 - 1. Provide self-adhering modified bitumen membrane underlayment material in compliance with ASTM D1970/D1970M, suitable for use as underlayment for metal copings and fascias.
 - 2. Provide membrane resistant to cyclical elevated temperatures for extended period of time in high heat service conditions (stable after testing at 116 degrees C (240 degrees F)).
 - 3. Provide membrane with integral non-tacking top surface of polyethylene film or other surface material to serve as separator between bituminous material and metal products to be applied above.
 - 4. Provide primer.
- B. Felt Underlayment: Provide No.30 asphalt saturated organic, non-perforated felt underlayment in compliance with ASTM D226/D226M, Type II, or ASTM D4869/D4869M.
- C. Slip Sheet: Provide 0.24 kg per square meter (5 pounds per 100 sf) rosin sized unsaturated building paper for slip sheet.

2.3 SOLDER:

- A. Copper Solder conforming to ASTM B32, lead-free solder Grade Sn50.

2.4 COPINGS:

- A. Fabricate of 0.5 mm (0.018 inch) thick; stainless steel
- B. Turn outer edges down each face of wall as shown on construction documents.
- C. Maximum lengths of 3.05 M (10 feet).
- D. Shop fabricate external and internal corners as one-piece assemblies with not less than 305 mm (12 inch) leg lengths.
- E. Provide 101 mm (4 inch) wide 0.81 mm (0.032 inch) thick watertight joint covers.
- F. Provide anchor gutter bar of 0.81 mm (0.032 inch) thick with anchor holes formed for underside of joint.
- G. Provide concealed guttered splice plate of 0.81 mm (0.032 inch) thick with butyl or other resilient seal strips anchored to splice plate for

underside of joint. Use galvanized steel anchor plate providing compression spring anchoring of coping cover.

H. Finish: Three-coat fluoropolymer Color as specified.

2.5 EXTRUDED ALUMINUM GRAVEL STOPS AND FASCIAS: NOT USED

2.6 EXTRUDED ALUMINUM FASCIA-CANT SYSTEM:

- A. The fascia-cant system consists of three (3) pieces, an extruded aluminum fascia, a galvanized steel cant, and an aluminum compression clamp.
- B. Furnish in stock lengths of not more than 3.05 M (10 feet) long.
- C. Form fascia from not less than 2 mm (0.070 inch) thick aluminum. Provide 101 mm (4 inch) wide 0.81 mm (0.032-inch) thick concealed sheet aluminum joint cover plates in back of fascia.
- D. Form cant strip from galvanized steel not less than 0.75 mm (0.0299 inch) thick, to profile shown and design to hold lower edge of the fascia.
- E. Form compression clamp of not less than 0.81 mm (0.032 inch) thick aluminum designed to hold the top edge of the fascia and the built-up flashing.
- F. Internal and external corners:
 - 1. Factory fabricate and fully weld mitered joints.
 - 2. Furnish corner sections in sizes shown with not less than 305 mm (12 inch) leg lengths.
- G. Factory fabricated fascia sump assemblies.
 - 1. Fabricate sump assemblies with stainless steel cores and extruded aluminum cover to match fascia-cant.
 - 2. Provide stainless steel outlet, tube sized to suit downspout and solder to core to make watertight.
 - 3. Furnish sump assembly in 508 mm (20 inch) minimum lengths.
- H. Factory fabricated scupper assemblies:
 - 1. Fabricate scupper assembly with extended plates to match fascia-cant in 508 mm (20 inch) minimum lengths.
 - 2. Extend outlet opening not less than 50 mm (2 inches) with drip edge.

3. Fabricate with stainless steel core or sleeve to drain water from toe of cant and flash in to built-up roofing with 101 mm (4 inch) wide flange.

I. Finish on aluminum: Three-coat fluoropolymer Color as specified.

2.7 EXTRUDED ALUMINUM ROOF EXPANSION JOINT COVERS:

- A. Fabricate in 3.0 M (10 foot) lengths with fastener openings slotting for expansion not over 610 mm (24 inch) centers.
- B. Provide four-way expansion, for joint widths shown on construction documents.
- C. Mill finish.
- D. Form waterstop or moisture seals of continuous sheets of neoprene, not less than 0.81 mm (0.032 inch) thick.
- E. Fabricate corners as one (1) piece assembly with mitered and welded joint and least dimension legs not less than 300 mm (12 inches) long.
- F. Factory fabricate end caps and transitions to insure waterproof assembly.
- G. Five (5) piece assembly:
 1. Roof expansion joint cover system consists of an extruded aluminum cover, extruded frame or curb vertical section, galvanized steel cant, and aluminum compression clamp counter flashing, complete with moisture seals. Form cover and vertical section from extruded aluminum, 2 mm (0.080 inch) minimum thickness with spring stainless steel tension or pivot bar.
 2. Form cant from galvanized steel not less than 0.8 mm (0.029 inch) thick formed to profile shown on construction documents.
 3. Form splice plates of not less than 0.81 mm (0.032 inch) thick aluminum sheet.
 4. Form counter flashing member of 1.3 mm (0.050 inch) thick sheet aluminum, secured with screws to the top edge of the vertical section and providing compression clamp over base flashing.
 5. Provide compression gasket separating cover from curb bearing.
- H. Two (2) piece assembly:
 1. Roof expansion joint system consists of an extruded aluminum cover combination extruded aluminum frame or curb with integral adjustable counter flashing flange, and moisture seals.

2. Form cover from extruded aluminum 2 mm (0.078 inch) minimum thickness.
3. Form cover anchor system of stainless steel pivot bar.
4. Form frame assembly of not less than 2 mm (0.076 inch) aluminum except for flashing portion.
5. Provide compression gasket separating cover from curb at bearing.

2.8 FINISH:

- A. In accordance with NAAMM AMP 500-505.
- B. Fluoropolymer Finishes: High performance organic coating. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
 1. Three-Coat Fluoropolymer: AAMA 2605. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in both color coat and top color coat.
 2. Concealed Surface Finish: Apply pretreatment and manufacturer's standard acrylic or polyester backer finish consisting of prime coat and wash coat with a minimum total dry film thickness of 0.013 mm (0.5 mil).
- C. Stainless-Steel Finish: No. 2B (bright, cold rolled, unpolished)

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Examine substrates, areas, and conditions, to verify actual locations, dimensions, and other conditions affecting performance of the Work.
- B. Verify that substrate is sound, dry, smooth, clean, sloped for drainage where applicable, and securely anchored.
- C. Underlayment Installation:
 1. Self-Adhering Sheet Underlayment:
 - a. Apply primer as required by manufacturer.
 - b. Comply with temperature restrictions of underlayment manufacturer for installation.
 - c. Apply wrinkle free, in shingle fashion to shed water, and with end laps of not less than 152 mm (6 inches) staggered 610 mm (24 inches) between courses.
 - d. Overlap side edges not less than 89 mm (3-1/2 inches). Roll laps with roller.

- e. Cover underlayment within 14 days.
 - f. Apply continuously under copings and roof-edge fascias and gravel stops.
 - g. Coordinate application of self-adhering sheet underlayment under roof specialties with requirements for continuity with adjacent air barrier materials.
2. Felt Underlayment:
- a. Install with adhesive for temporary anchorage to minimize use of mechanical fasteners under roof specialties.
 - b. Apply in shingle fashion to shed water, with lapped joints of not less than 50 mm (2 inches).
3. Slip Sheet:
- a. Install with tape or adhesive for temporary anchorage to minimize use of mechanical fasteners under roof specialties.
 - b. Apply in shingle fashion to shed water, with lapped joints of not less than 50 mm (2 inches).
- D. Install roof accessories where indicated in construction documents.
- E. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise. Provide fasteners suitable for application, for metal types being secured and designed to meet performance requirements.
- F. Where soldered joints are required, clean surfaces to be soldered, removing oils and foreign matter.
- 1. Pre-tin edges of sheets to be soldered to a width of 38 mm (1-1/2 inches).
 - 2. Reduce pre-tinning where pre-tinned surface would show in completed work.
 - 3. Tin edges of uncoated copper sheets using solder for copper.
 - 4. Do not use torches for soldering.
 - 5. Heat surfaces to receive solder and flow solder into joint.
 - 6. Fill joint completely.
 - 7. Completely remove flux and spatter from exposed surfaces.
- G. Coordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.
- H. Comply with section 07 92 00, JOINT SEALANTS to install sealants where required by manufactures installation instructions.

- I. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.
- J. Gravel Stops and Fascias:
 - 1. Install gravel stops and fascia with butt joints with approximately 6 mm (1/4 inch) space for expansion.
 - 2. Over each joint provide cover plates of sheet aluminum, complete with concealed sheet aluminum flashing, centered under each joint.
 - 3. Provide lap cover plates and concealed flashing over the gravel stop and fascia not less than 101 mm (4 inches).
 - 4. Extend concealed flashing over built-up roofing, embed in roof cement and turn down over face of blocking at roof edge.
- K. Aluminum Coping:
 - 1. Install sections of coping with approximately 6 mm (1/4-inch) space between ends of sections.
 - 2. Center joint gutter bar and covers at joints and lock in place.
 - 3. When snap-on system is installed ensure front and back edges are locked in place.
- L. Fascia-Cant System:
 - 1. Install galvanized steel cant; coordinate with roofing work and after completion of roofing work install extruded aluminum fascia, concealed joint cover plate, and aluminum compression clamp, where shown in construction documents.
 - 2. Install system to allow for expansion and contraction with 6 mm (1/4 inch) space between extruded aluminum members and galvanized steel cant as required by manufacturer of system.
 - 3. Offset joints in extruded aluminum members from galvanized steel cant joints.
- M. Expansion Joint Covers:
 - 1. Install to terminate base flashing 203 mm (8 inches) above roof.
 - 2. Install moisture seals to drain water to outlets that do not permit water to enter building.
 - 3. Provide stainless steel screws when exposed.
 - 4. Three piece assembly:
 - a. Install curb section with screws to wood blocking, allowing 6 mm (1/4 inch) at butt joints between sections with splice plate at joint.

- b. Install cant to wood blocking by nailing along horizontal flange every 152 mm (6 inches), with galvanized roofing nails 25 mm (1 inch) long.
 - c. After completion of base flashing install cap flashing and compression clamp and fasten to the curb or metal cant with stainless steel self-tapping screws with neoprene washers under head spaced approximately 457 mm (18 inches) on center.
 - d. Install expansion joint cover with a 6 mm (1/4 inch) wide end joints.
 - e. Install over end joint a cover plate complete with concealed aluminum flashing, centered under each joint. Fabricate flashing to lap cover not less than 101 mm (4 inches).
5. Two piece assembly:
- a. Install curb section with screws allowing 6 mm (1/4 inch) space at end joints with splice plate at joint.
 - b. After completion of base flashing bend down cap flashing flange and secure to blocking with screws.
 - c. Install expansion joint cover with 6 mm (1/4 inch) wide space at end joints and tension bars at 610 mm (24 inches) on center.
 - d. Install cover plates with formed aluminum flashing concealed and centered on joint. Flashing to lap cover not less than 101 mm (4 inches).

3.2 PROTECTION OF ALUMINUM:

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two (2) coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on one (1) side.
- B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two (2) coats of asphalt coating.

3.3 ADJUSTING:

- A. Adjust expansion joints to close tightly and be watertight; insuring maximum allowance for building movement.

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3.4 PROTECTION:

- A. Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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**SECTION 07 84 00
FIRESTOPPING**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. Provide UL or equivalent approved firestopping system for the closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction.
- B. Provide UL or equivalent approved firestopping system for the closure of openings in walls against penetration of gases or smoke in smoke partitions.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Spray applied fireproofing: Section 07 81 00, APPLIED FIREPROOFING
- C. Sealants and application: Section 07 92 00, JOINT SEALANTS.
- D. Fire and smoke damper assemblies in ductwork: Section 23 31 00, HVAC DUCTS AND CASINGS Section 23 37 00, AIR OUTLETS AND INLETS.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 - 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Installer qualifications.
- D. Inspector qualifications.
- E. Manufacturers literature, data, and installation instructions for types of firestopping and smoke stopping used.
- F. List of FM, UL, or WH classification number of systems installed.
- G. Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.
- H. Submit certificates from manufacturer attesting that firestopping materials comply with the specified requirements.

1.4 DELIVERY AND STORAGE:

- A. Deliver materials in their original unopened containers with manufacturer's name and product identification.

- B. Store in a location providing protection from damage and exposure to the elements.

1.5 QUALITY ASSURANCE:

- A. FM, UL, or WH or other approved laboratory tested products will be acceptable.
- B. Installer Qualifications: A firm that has been approved by FM Global according to FM Global 4991 or been evaluated by UL and found to comply with UL's "Qualified Firestop Contractor Program Requirements." Submit qualification data.
- C. Inspector Qualifications: Contractor to engage a qualified inspector to perform inspections and final reports. The inspector to meet the criteria contained in ASTM E699 for agencies involved in quality assurance and to have a minimum of two years' experience in construction field inspections of firestopping systems, products, and assemblies. The inspector to be completely independent of, and divested from, the Contractor, the installer, the manufacturer, and the supplier of material or item being inspected. Submit inspector qualifications.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. ASTM International (ASTM):
 - E84-14.....Surface Burning Characteristics of Building Materials
 - E699-09.....Standard Practice for Evaluation of Agencies Involved in Testing, Quality Assurance, and Evaluating of Building Components
 - E814-13a.....Fire Tests of Through-Penetration Fire Stops
 - E2174-14.....Standard Practice for On-Site Inspection of Installed Firestops
 - E2393-10a.....Standard Practice for On-Site Inspection of Installed Fire Resistive Joint Systems and Perimeter Fire Barriers
- C. FM Global (FM):
 - Annual Issue Approval Guide Building Materials
 - 4991-13.....Approval of Firestop Contractors

- D. Underwriters Laboratories, Inc. (UL):
Annual Issue Building Materials Directory
Annual Issue Fire Resistance Directory
723-10(2008).....Standard for Test for Surface Burning
Characteristics of Building Materials
1479-04(R2014).....Fire Tests of Through-Penetration Firestops
- E. Intertek Testing Services - Warnock Hersey (ITS-WH):
Annual Issue Certification Listings
- F. Environmental Protection Agency (EPA):
40 CFR 59(2014).....National Volatile Organic Compound Emission
Standards for Consumer and Commercial Products

PART 2 - PRODUCTS

2.1 FIRESTOP SYSTEMS:

- A. Provide either factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke. Firestop systems to accommodate building movements without impairing their integrity.
- B. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating to maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 101 mm (4 in.) nominal pipe or 0.01 sq. m (16 sq. in.) in overall cross sectional area.
- C. Firestop sealants used for firestopping or smoke sealing to have the following properties:
1. Contain no flammable or toxic solvents.
 2. Release no dangerous or flammable out gassing during the drying or curing of products.
 3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.
 4. When installed in exposed areas, capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

5. VOC Content: Firestopping sealants and sealant primers to comply with the following limits for VOC content when calculated according to 40 CFR 59, (EPA Method 24):
 - a. Sealants: 250 g/L.
 - b. Sealant Primers for Nonporous Substrates: 250 g/L.
 - c. Sealant Primers for Porous Substrates: 775 g/L.
- D. Firestopping system or devices used for penetrations by glass pipe, plastic pipe or conduits, unenclosed cables, or other non-metallic materials to have following properties:
 1. Classified for use with the particular type of penetrating material used.
 2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.
- E. Maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84 or UL 723. Material to be an approved firestopping material as listed in UL Fire Resistance Directory or by a nationally recognized testing laboratory.
- F. FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.
- G. Materials to be nontoxic and noncarcinogen at all stages of application or during fire conditions and to not contain hazardous chemicals. Provide firestop material that is free from Ethylene Glycol, PCB, MEK, and asbestos.
- H. For firestopping exposed to view, traffic, moisture, and physical damage, provide products that do not deteriorate when exposed to these conditions.
 1. For piping penetrations for plumbing and wet-pipe sprinkler systems, provide moisture-resistant through-penetration firestop systems.
 2. For floor penetrations with annular spaces exceeding 101 mm (4 in.) or more in width and exposed to possible loading and traffic, provide firestop systems capable of supporting the floor loads involved either by installing floor plates or by other means acceptable to the firestop manufacturer.

3. For penetrations involving insulated piping, provide through-penetration firestop systems not requiring removal of insulation.

2.2 SMOKE STOPPING IN SMOKE PARTITIONS:

- A. Provide silicone sealant in smoke partitions as specified in Section 07 92 00, JOINT SEALANTS.
- B. Provide mineral fiber filler and bond breaker behind sealant.
- C. Sealants to have a maximum flame spread of 25 and smoke developed of 50 when tested in accordance with ASTM E84.
- D. When used in exposed areas capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

PART 3 - EXECUTION

3.1 EXAMINATION:

- A. Submit product data and installation instructions, as required by article, submittals, after an on-site examination of areas to receive firestopping.
- B. Examine substrates and conditions with installer present for compliance with requirements for opening configuration, penetrating items, substrates, and other conditions affecting performance of firestopping. Do not proceed with installation until unsatisfactory conditions have been corrected.

3.2 PREPARATION:

- A. Remove dirt, grease, oil, laitance and form-release agents from concrete, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.
- B. Remove insulation on insulated pipe for a distance of 150 mm (6 inches) on each side of the fire rated assembly prior to applying the firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.
- C. Prime substrates where required by joint firestopping system manufacturer using that manufacturer's recommended products and methods. Confine primers to areas of bond; do not allow spillage and migration onto exposed surfaces.
- D. Masking Tape: Apply masking tape to prevent firestopping from contacting adjoining surfaces that will remain exposed upon completion

of work and that would otherwise be permanently stained or damaged by such contact or by cleaning methods used to remove smears from firestopping materials. Remove tape as soon as it is possible to do so without disturbing seal of firestopping with substrates.

3.3 INSTALLATION:

- A. Do not begin firestopping work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.
- B. Install firestopping systems with smoke stopping in accordance with FM, UL, WH, or other approved system details and installation instructions.
- C. Install smoke stopping seals in smoke partitions.

3.4 CLEAN-UP:

- A. As work on each floor is completed, remove materials, litter, and debris.
- B. Clean up spills of liquid type materials.
- C. Clean off excess fill materials and sealants adjacent to openings and joints as work progresses by methods and with cleaning materials approved by manufacturers of firestopping products and of products in which opening and joints occur.
- D. Protect firestopping during and after curing period from contact with contaminating substances or from damage resulting from construction operations or other causes so that they are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated firestopping immediately and install new materials to provide firestopping complying with specified requirements.

3.5 INSPECTIONS AND ACCEPTANCE OF WORK:

- A. Do not conceal or enclose firestop assemblies until inspection is complete and approved by the Contracting Officer Representative (COR).
- B. Furnish service of approved inspector to inspect firestopping in accordance with ASTM E2393 and ASTM E2174 for firestop inspection, and document inspection results. Submit written reports indicating locations of and types of penetrations and type of firestopping used at each location; type is to be recorded by UL listed printed numbers.

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SECTION 07 92 00
JOINT SEALANTS

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section covers interior and exterior sealant and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK (INCLUDING BUT NOT LIMITED TO THE FOLLOWING):

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Sealing of Site Work Concrete Paving: Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.
- C. Masonry Control and Expansion Joint: Section 04 20 00, UNIT MASONRY.
- D. Firestopping Penetrations: Section 07 84 00, FIRESTOPPING.
- E. Glazing: Section 08 80 00, GLAZING.
- F. Sound Rated Gypsum Partitions/Sound Sealants: Section 09 29 00, GYPSUM BOARD.
- G. Mechanical Work: Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.3 QUALITY ASSURANCE:

- A. Installer Qualifications: An experienced installer with a minimum of three (3) years' experience and who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance. Submit qualification.
- B. Source Limitations: Obtain each type of joint sealant through one (1) source from a single manufacturer.
- C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.
 - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
 - 2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.

3. Test elastomeric joint sealants according to SWRI's Sealant Validation Program for compliance with requirements specified by reference to ASTM C920 for adhesion and cohesion under cyclic movement, adhesion-in peel, and indentation hardness.
 4. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.
- D. Lab Tests: Submit samples of materials that will be in contact or affect joint sealants to joint sealant manufacturers for tests as follows:
1. Adhesion Testing: Before installing elastomeric sealants, test their adhesion to protect joint substrates according to the method in ASTM C794 to determine if primer or other specific joint preparation techniques are required.
 2. Compatibility Testing: Before installing elastomeric sealants, determine compatibility when in contact with glazing and gasket materials.
 3. Stain Testing: Perform testing per ASTM C1248 on interior and exterior sealants to determine if sealants or primers will stain adjacent surfaces. No sealant work is to start until results of these tests have been submitted to the Contracting Officer Representative (COR) and the COR has given written approval to proceed with the work.
- E. Preconstruction Field-Adhesion Testing: Before installing elastomeric sealants, field test their adhesion to joint substrates according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1.1 in ASTM C1193 or Method A, Tail Procedure, in ASTM C1521.
1. Locate test joints where indicated in construction documents or, if not indicated, as directed by COR.
 2. Conduct field tests for each application indicated below:
 - a. Each type of elastomeric sealant and joint substrate indicated.
 - b. Each type of non-elastomeric sealant and joint substrate indicated.
 3. Notify COR seven (7) days in advance of dates and times when test joints will be erected.
 4. Arrange for tests to take place with joint sealant manufacturer's technical representative present.

F. Mockups: Before installing joint sealants, apply elastomeric sealants as follows to verify selections and to demonstrate aesthetic effects and qualities of materials and execution:

1. Joints in mockups of assemblies that are indicated to receive elastomeric joint sealants.

1.4 CERTIFICATION:

A. Contractor is to submit to the COR written certification that joints are of the proper size and design, that the materials supplied are compatible with adjacent materials and backing, that the materials will properly perform to provide permanent watertight, airtight or vapor tight seals (as applicable), and that materials supplied meet specified performance requirements.

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Installer qualifications.
- D. Contractor certification.
- E. Manufacturer's installation instructions for each product used.
- F. Cured samples of exposed sealants for each color.
- G. Manufacturer's Literature and Data:
1. Primers
 2. Sealing compound, each type, including compatibility when different sealants are in contact with each other.
- H. Manufacturer warranty.

1.6 PROJECT CONDITIONS:

- A. Environmental Limitations:
1. Do not proceed with installation of joint sealants under following conditions:
 - a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 degrees C (40 degrees F).
 - b. When joint substrates are wet.
- B. Joint-Width Conditions:

1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.

C. Joint-Substrate Conditions:

1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.7 DELIVERY, HANDLING, AND STORAGE:

- A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.
- B. Carefully handle and store to prevent inclusion of foreign materials.
- C. Do not subject to sustained temperatures exceeding 32 degrees C (90 degrees F) or less than 5 degrees C (40 degrees F).

1.8 DEFINITIONS:

- A. Definitions of terms in accordance with ASTM C717 and as specified.
- B. Backing Rod: A type of sealant backing.
- C. Bond Breakers: A type of sealant backing.
- D. Filler: A sealant backing used behind a back-up rod.

1.9 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21 "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their sealant for a minimum of five (5) years from the date of installation and final acceptance by the Government. Submit manufacturer warranty.

1.10 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. ASTM International (ASTM):
 - C509-06.....Elastomeric Cellular Preformed Gasket and Sealing Material
 - C612-14.....Mineral Fiber Block and Board Thermal Insulation
 - C717-14a.....Standard Terminology of Building Seals and Sealants

- C734-06(R2012).....Test Method for Low-Temperature Flexibility of
Latex Sealants after Artificial Weathering
- C794-10.....Test Method for Adhesion-in-Peel of Elastomeric
Joint Sealants
- C919-12.....Use of Sealants in Acoustical Applications.
- C920-14a.....Elastomeric Joint Sealants.
- C1021-08(R2014).....Laboratories Engaged in Testing of Building
Sealants
- C1193-13.....Standard Guide for Use of Joint Sealants.
- C1248-08(R2012).....Test Method for Staining of Porous Substrate by
Joint Sealants
- C1330-02(R2013).....Cylindrical Sealant Backing for Use with Cold
Liquid Applied Sealants
- C1521-13.....Standard Practice for Evaluating Adhesion of
Installed Weatherproofing Sealant Joints
- D217-10.....Test Methods for Cone Penetration of
Lubricating Grease
- D412-06a(R2013).....Test Methods for Vulcanized Rubber and
Thermoplastic Elastomers-Tension
- D1056-14.....Specification for Flexible Cellular Materials-
Sponge or Expanded Rubber
- E84-09.....Surface Burning Characteristics of Building
Materials
- C. Sealant, Waterproofing and Restoration Institute (SWRI).
The Professionals' Guide
- D. Environmental Protection Agency (EPA):
40 CFR 59(2014).....National Volatile Organic Compound Emission
Standards for Consumer and Commercial Products

PART 2 - PRODUCTS

2.1 SEALANTS:

- A. Exterior Sealants:
1. S-1 Vertical surfaces, provide non-staining ASTM C920, Type S or M, Grade NS, Class 25, use NT
 2. S-2 Horizontal surfaces, provide ASTM C920, Type S or M, Grade P, Class 25, Use T.
 3. Provide location(s) of exterior sealant as follows:

- a. Joints formed where frames and subsills of windows, doors, louvers, and vents adjoin masonry, concrete, or metal frames. Provide sealant at exterior surfaces of exterior wall penetrations.
 - b. Metal to metal.
 - c. Masonry to masonry.
 - d. Cast stone to cast stone.
 - e. Masonry expansion and control joints.
 - f. Wood to masonry.
 - g. Masonry joints where shelf angles occur.
 - h. Voids where items penetrate exterior walls.
 - i. Metal reglets, where flashing is inserted into masonry joints, and where flashing is penetrated by coping dowels.
- B. Floor Joint Sealant:
- 1. ASTM C920, Type S or M, Grade P, Class 25, Use T. S-3
 - 2. S-3 Provide location(s) of floor joint sealant as follows.
 - a. Seats of metal thresholds exterior doors.
 - b. Control and expansion joints in floors, slabs, ceramic tile, and walkways.
- C. Interior Sealants:
- 1. VOC Content of Interior Sealants: Sealants and sealant primers used inside the weatherproofing system are to comply with the following limits for VOC content when calculated according to 40 CFR 59, (EPA Method 24):
 - a. Architectural Sealants: 250 g/L.
 - b. Sealant Primers for Nonporous Substrates: 250 g/L.
 - c. Sealant Primers for Porous Substrates: 775 g/L.
 - 2. S-4 Vertical and Horizontal Surfaces: ASTM C920, Type S or M, Grade NS, Class 25, Use NT.
 - 3. S-5 Food Service: Use a Vinyl Acetate Homopolymer, or other low VOC, non-toxic sealant approved for use in food preparation areas.
 - 4. Provide location(s) of interior sealant as follows:
 - a. Typical narrow joint 6 mm, (1/4 inch) or less at walls and adjacent components.

- b. Perimeter of doors, windows, access panels which adjoin concrete or masonry surfaces.
 - c. Interior surfaces of exterior wall penetrations.
 - d. Joints at masonry walls and columns, piers, concrete walls or exterior walls.
 - e. Perimeter of lead faced control windows and plaster or gypsum wallboard walls.
 - f. Exposed isolation joints at top of full height walls.
 - g. Joints between bathtubs and ceramic tile; joints between shower receptors and ceramic tile; joints formed where nonplanar tile surfaces meet.
 - h. Joints formed between tile floors and tile base cove; joints between tile and dissimilar materials; joints occurring where substrates change.
 - i. Behind escutcheon plates at valve pipe penetrations and showerheads in showers.
- D. Acoustical Sealant:
- 1. Conforming to ASTM C919; flame spread of 25 or less; and a smoke developed rating of 50 or less when tested in accordance with ASTM E84. Acoustical sealant have a consistency of 250 to 310 when tested in accordance with ASTM D217; remain flexible and adhesive after 500 hours of accelerated weathering as specified in ASTM C734; and be non-staining.
 - 2. Provide location(s) of acoustical sealant as follows:
 - a. Exposed acoustical joint at sound rated partitions.
 - b. Concealed acoustic joints at sound rated partitions.
 - c. Joints where item pass-through sound rated partitions.

2.2 COLOR:

- A. Sealants used with exposed masonry are to match color of mortar joints.
- B. Sealants used with unpainted concrete are to match color of adjacent concrete.
- C. Color of sealants for other locations to be light gray or aluminum, unless otherwise indicated in construction documents.

2.3 JOINT SEALANT BACKING:

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers,

and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.

- B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
 - 1. Type C: Closed-cell material with a surface skin.
- C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056 or synthetic rubber (ASTM C509), nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32 degrees C (minus 26 degrees F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.
- D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.4 WEEPS:

- A. Weep/Vent Products: Provide the following unless otherwise indicated or approved.
 - 1. Round Plastic Tubing: Medium-density polyethylene, 10 mm (3/8-inch) OD by thickness of stone or masonry veneer.

2.5 FILLER:

- A. Mineral fiberboard: ASTM C612, Class 1.
- B. Thickness same as joint width.
- C. Depth to fill void completely behind back-up rod.

2.6 PRIMER:

- A. As recommended by manufacturer of caulking or sealant material.
- B. Stain free type.

2.7 CLEANERS-NON POROUS SURFACES:

- A. Chemical cleaners compatible with sealant and acceptable to manufacturer of sealants and sealant backing material. Cleaners to be free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION

3.1 INSPECTION:

- A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
- B. Coordinate for repair and resolution of unsound substrate materials.
- C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS:

- A. Prepare joints in accordance with manufacturer's instructions and SWRI (The Professionals' Guide).
- B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.
 - 1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
 - 2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include but are not limited to the following:
 - a. Concrete.
 - b. Masonry.
 - c. Unglazed surfaces of ceramic tile.
 - 3. Remove laitance and form-release agents from concrete.
 - 4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous surfaces include but are not limited to the following:
 - a. Metal.
 - b. Glass.
 - c. Porcelain enamel.
 - d. Glazed surfaces of ceramic tile.
- C. Do not cut or damage joint edges.
- D. Apply non-staining masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.

1. Do not leave gaps between ends of sealant backings.
 2. Do not stretch, twist, puncture, or tear sealant backings.
 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions or as indicated by pre-construction joint sealant substrate test.
1. Apply primer prior to installation of back-up rod or bond breaker tape.
 2. Use brush or other approved means that will reach all parts of joints. Avoid application to or spillage onto adjacent substrate surfaces.

3.3 BACKING INSTALLATION:

- A. Install backing material, to form joints enclosed on three sides as required for specified depth of sealant.
- B. Where deep joints occur, install filler to fill space behind the backing rod and position the rod at proper depth.
- C. Cut fillers installed by others to proper depth for installation of backing rod and sealants.
- D. Install backing rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.
- E. Where space for backing rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.

3.4 SEALANT DEPTHS AND GEOMETRY:

- A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.
- B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

- A. General:
 1. Apply sealants and caulking only when ambient temperature is between 5 degrees C and 38 degrees C (40 degrees and 100 degrees F).

2. Do not install polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
 3. Do not install sealant type listed by manufacture as not suitable for use in locations specified.
 4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
 5. Avoid dropping or smearing compound on adjacent surfaces.
 6. Fill joints solidly with compound and finish compound smooth.
 7. Tool exposed joints to form smooth and uniform beds, with slightly concave surface conforming to joint configuration per Figure 5A in ASTM C1193 unless shown or specified otherwise in construction documents. Remove masking tape immediately after tooling of sealant and before sealant face starts to "skin" over. Remove any excess sealant from adjacent surfaces of joint, leaving the working in a clean finished condition.
 8. Finish paving or floor joints flush unless joint is otherwise detailed.
 9. Apply compounds with nozzle size to fit joint width.
 10. Test sealants for compatibility with each other and substrate. Use only compatible sealant. Submit test reports.
 11. Replace sealant which is damaged during construction process.
- B. Weeps: Place weep holes and vents in joints where moisture may accumulate, including at base of cavity walls, above shelf angles, at all flashing, and as indicated on construction documents.
1. Use round plastic tubing to form weep holes.
 2. Space weep holes formed from plastic tubing not more than 406 mm (16 inches) o.c.
 3. Trim tubing material used in weep holes flush with exterior wall face after sealant has set.
- C. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise. Take all necessary steps to prevent three-sided adhesion of sealants.
- D. Interior Sealants: Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM

C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.

1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cutouts to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

3.6 FIELD QUALITY CONTROL:

- A. Field-Adhesion Testing: Field-test joint-sealant adhesion to joint substrates according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1 in ASTM C1193 or Method A, Tail Procedure, in ASTM C1521.
 1. Extent of Testing: Test completed elastomeric sealant joints as follows:
 - a. Perform 10 tests for first 305 m (1000 feet) of joint length for each type of elastomeric sealant and joint substrate.
 - b. Perform one test for each 305 m (1000 feet) of joint length thereafter or one test per each floor per elevation.
- B. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements. Record results in a field adhesion test log.
- C. Inspect tested joints and report on following:
 1. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each type of product and joint substrate.
 2. Compare these results to determine if adhesion passes sealant manufacturer's field-adhesion hand-pull test criteria.

3. Whether sealants filled joint cavities and are free from voids.
 4. Whether sealant dimensions and configurations comply with specified requirements.
- D. Record test results in a field adhesion test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.
- E. Repair sealants pulled from test area by applying new sealants following same procedures used to originally seal joints. Ensure that original sealant surfaces are clean and new sealant contacts original sealant.
- F. Evaluation of Field-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements, will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

3.7 CLEANING:

- A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by manufacturer of the adjacent material or if not otherwise indicated by the caulking or sealant manufacturer.
- B. Leave adjacent surfaces in a clean and unstained condition.

- - - E N D - - -

**SECTION 08 11 13
HOLLOW METAL DOORS AND FRAMES**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies steel doors, steel frames and related components.
- B. Terms relating to steel doors and frames as defined in ANSI A123.1 and as specified.

1.2 RELATED WORK

- A. Frames fabricated of structural steel: Section 05 50 00, METAL FABRICATIONS.
- B. Doors and frames of a forced entry/ballistic resistant rated: Section 08 34 53, SECURITY DOORS AND FRAMES.
- C. FRP Flush Doors - 08 17 43, FRP PULTRUDED FLUSH DOORS
- D. Fire Rated FRP Doors - 08 17 43, FIRE RATED FRP DOORS AND FRAMES
- E. Door Hardware: Section 08 71 00, DOOR HARDWARE.
- F. Glazing and ballistic rated glazing: Section 08 80 00, GLAZING.
- G. Card readers and biometric devices: Section 28 13 00, ACCESS CONTROL.

1.3 TESTING

An independent testing laboratory shall perform testing.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers Literature and Data:
 - 1. Fire rated doors and frames, showing conformance with NFPA 80 and Underwriters Laboratory, Inc., or Intertek Testing Services or Factory Mutual fire rating requirements.

1.5 SHIPMENT

- A. Prior to shipment label each door and frame to show location, size, door swing and other pertinent information.
- B. Fasten temporary steel spreaders across the bottom of each door frame.

1.6 STORAGE AND HANDLING

- A. Store doors and frames at the site under cover.
- B. Protect from rust and damage during storage and erection until completion.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
L-S-125B.....Screening, Insect, Nonmetallic
- C. Door and Hardware Institute (DHI):
A115 Series.....Steel Door and Frame Preparation for Hardware,
Series A115.1 through A115.17 (Dates Vary)
- D. Steel Door Institute (SDI):
113-01 (R2006).....Thermal Transmittance of Steel Door and Frame
Assemblies
128-09.....Acoustical Performance for Steel Door and Frame
Assemblies
- E. American National Standard Institute:
A250.8-2003 (R2008).....Specifications for Standard Steel Doors and
Frames
- F. American Society for Testing and Materials (ASTM):
A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel
Steel Plate, Sheet, and Strip
A568/568-M-11.....Steel, Sheet, Carbon, and High-Strength, Low-
alloy, Hot-Rolled and Cold-Rolled
A1008-10.....Steel, sheet, Cold-Rolled, Carbon, Structural,
High Strength Low Alloy and High Strength Low
Alloy with Improved Formability
B209/209M-10.....Aluminum and Aluminum-Alloy Sheet and Plate
B221/221M-12.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Profiles and Tubes
D1621-10.....Compressive Properties of Rigid Cellular
Plastics
D3656-07.....Insect Screening and Louver Cloth Woven from
Vinyl Coated Glass Yarns
E90-09.....Laboratory Measurement of Airborne Sound
Transmission Loss of Building Partitions
- G. The National Association Architectural Metal Manufacturers (NAAMM):
Metal Finishes Manual (AMP 500-06)

- H. National Fire Protection Association (NFPA):
80-13.....Fire Doors and Fire Windows
- I. Underwriters Laboratories, Inc. (UL):
Fire Resistance Directory
- J. Intertek Testing Services (ITS):
Certifications Listings...Latest Edition
- K. Factory Mutual System (FM):
Approval Guide

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Stainless Steel: ASTM A167, Type 302 or 304; finish, NAAMM Number 4.
- B. Sheet Steel: ASTM A1008, cold-rolled for panels (face sheets) of doors.
- C. Anchors, Fastenings and Accessories: Fastenings anchors, clips
connecting members and sleeves from zinc coated steel.
- D. Insect Screening: ASTM D3656, 18 by 18 regular mesh.
- E. Aluminum Sheet: ASTM B209/209M.
- F. Aluminum, Extruded: ASTM B221/221M.
- G. Prime Paint: Paint that meets or exceeds the requirements of A250.8.

2.2 FABRICATION GENERAL

- A. GENERAL:
 - 1. Follow ANSI A250.8 for fabrication of standard steel doors, except as specified otherwise. Doors to receive hardware specified in Section 08 71 00, DOOR HARDWARE. Tolerances as per ANSI A250.8. Thickness, 44 mm (1-3/4 inches), unless otherwise shown.
 - 2. Close top edge of exterior doors flush and seal to prevent water intrusion.
 - 3. When vertical steel stiffeners are used for core construction, fill spaces between stiffeners with mineral fiber insulation.
- B. Standard Duty Doors: ANSI A250.8, Level 1, Full flush seamless design of size and design shown. Use for interior locations only. Do not use for stairwell doors, security doors and detention doors.
- C. Heavy Duty Doors: ANSI A250.8, Level 2, Full flush seamless design of size and design shown. Core construction types a, d, or f, for interior doors, and, types b, c, e, or f, for exterior doors.
- D. Extra Heavy Duty Doors: ANSI A250.8, Level 3, Full flush seamless design of size and design shown. Core construction Types d or f, for

interior doors, and Types b, c, e, or f, for exterior doors. Use for detention doors, stairwell doors and security doors. See additional requirements for detention doors, under paragraph "Custom Hollow Metal Doors.

Core Construction Type	Door Core Description
a	Kraft honeycomb
b	Polyurethane
c	Polystyrene
d	Unitized steel grid
e	Mineral fiberboard
f	Vertical steel stiffeners

E. Smoke Doors:

1. Close top and vertical edges flush.
2. Provide seamless vertical edges.
3. Apply Steel astragal to the meeting stile at the active leaf of pair of doors or double egress doors.
4. Provide clearance at head, jamb and sill as specified in NFPA 80.

F. Fire Rated Doors (Labeled):

1. Conform to NFPA 80 when tested by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual for the class of door or door opening shown.
2. Fire rated labels of metal, with raised or incised markings of approving laboratory shall be permanently attached to doors.
3. Close top and vertical edges of doors flush. Vertical edges shall be seamless. Apply steel astragal to the meeting stile of the active leaf of pairs of fire rated doors, except where vertical rod exit devices are specified for both leaves swinging in the same direction.
4. Construct fire rated doors in stairwell enclosures for maximum transmitted temperature rise of 230 °C (450 °F) above ambient temperature at end of 30 minutes of fire exposure when tested in accordance with ASTM E152.

G. Custom Metal Hollow Doors:

1. Provide custom hollow metal doors where nonstandard steel doors are indicated. At the Contractor's option, custom hollow metal doors may be provided in lieu of standard steel doors. Door size(s), design, materials, construction, gages and finish shall be as specified for of standard steel doors.

I. Detention Doors (Type 22):

1. ANSI A250.8, Level 3, Full flush seamless design with core Type 'd' or 'f'. See Table with Core Types above.
2. Vision panels:
 - a. Weld 3 mm (1/8 inch) thick steel channel reinforcements around cut-outs in doors to accommodate vision lights.
 - b. Fabricate glazing stops on room side of doors, of 3 mm (1/8 inch) thick steel sheets mitered and welded at corners, and continuously welded both sides into doors.
 - c. Fabricate glazing bead for corridor side of doors of 9 mm (3/8 inch) by 19 mm (3/4 inch) steel bar, miter and weld at the corners, and fasten to doors with 6 mm (1/4 inch) countersunk screws near corners and centers of each side. Back-up screw holes with 3 mm (1/8 inch) thick reinforcements, or weld nuts to back of the frames to receive screws.
 - d. Size rabbet to provide for installation of safety glass and glazing cushions specified.

J. Tubular Steel Doors:

1. Industrial type.
2. Stiles and rails minimum of 125 mm (5 inches) by 44 mm (1-3/4 inches), formed of 1.3 mm (0.053 inch) thick steel tubular design, with locked seam. Bottom rail be 250 mm (10 inches) wide.
3. Louver and glazed opening sizes as shown.
4. Door panels; consist of two sheets of 1 mm (0.042 inch) thick steel with a resilient separator, nominally 9 mm (3/8 inch) thick, interlocked into the stiles and rails.

2.3 METAL FRAMES

A. General:

1. ANSI A250.8, 1.3 mm (0.053 inch) thick sheet steel, types and styles as shown or scheduled.

2. Frames for exterior doors: Fabricate from 1.7 mm (0.067 inch) thick galvanized steel conforming to ASTM A525.
 3. Frames for labeled fire rated doors.
 - a. Comply with NFPA 80. Test by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual.
 - b. Fire rated labels of approving laboratory permanently attached to frames as evidence of conformance with these requirements. Provide labels of metal or engraved stamp, with raised or incised markings.
 4. Frames for detention door (Type 22): Minimum 2 mm (0.093 inch) thick.
 5. Frames for doors specified to have automatic door operators; Security doors (Type 36); service window: minimum 1.7 mm (0.067 inch) thick.
 6. Knocked-down frames are not acceptable.
- B. Reinforcement and Covers:
1. ANSI A250.8 for, minimum thickness of steel reinforcement welded to back of frames.
 2. Provide mortar guards securely fastened to back of hardware reinforcements except on lead-lined frames.
- D. Glazed Openings:
- a. Integral stop on exterior, corridor, or secure side of door.
 - b. Design rabbet width and depth to receive glazing material or panel shown or specified.
- F. Frame Anchors:
1. Floor anchors:
 - a. Where floor fills occur, provide extension type floor anchors to compensate for depth of fill.
 - b. At bottom of jamb use 1.3 mm (0.053 inch) thick steel clip angles welded to jamb and drilled to receive two 6 mm (1/4 inch) floor bolts. Use 50 mm x 50 mm (2 inch by 2 inch) 9 mm by (3/8 inch) clip angle for lead lined frames, drilled for 9 mm (3/8 inch) floor bolts.
 - c. Where mullions occur, provide 2.3 mm (0.093 inch) thick steel channel anchors, drilled for two 6 mm (1/4 inch) floor bolts and frame anchor screws.

- d. Where sill sections occur, provide continuous 1 mm (0.042 inch) thick steel rough bucks drilled for 6 mm (1/4 inch) floor bolts and frame anchor screws. Space floor bolts at 50 mm (24 inches) on center.
2. Jamb anchors:
- a. Locate anchors on jambs near top and bottom of each frame, and at intermediate points not over 600 mm (24 inches) apart, except for fire rated frames space anchors as required by labeling authority .
 - b. Form jamb anchors of not less than 1 mm (0.042 inch) thick steel unless otherwise specified.
 - c. Anchors set in masonry: Use adjustable anchors designed for friction fit against the frame and for extension into the masonry not less than 250 mm (10 inches). Use one of following type:
 - 1) Wire loop type of 5 mm (3/16 inch) diameter wire.
 - 2) T-shape or strap and stirrup type of corrugated or perforated sheet steel.
 - d. Anchors for stud partitions: Either weld to frame or use lock-in snap-in type. Provide tabs for securing anchor to the sides of the studs.
 - e. Anchors for frames set in prepared openings:
 - 1) Steel pipe spacers with 6 mm (1/4 inch) inside diameter welded to plate reinforcing at jamb stops or hat shaped formed strap spacers, 50 mm (2 inches) wide, welded to jamb near stop.
 - 2) Drill jamb stop and strap spacers for 6 mm (1/4 inch) flat head bolts to pass thru frame and spacers.
 - 3) Two piece frames: Subframe or rough buck drilled for 6 mm (1/4 inch) bolts.
 - f. Anchors for observation windows and other continuous frames set in stud partitions.
 - 1) In addition to jamb anchors, weld clip anchors to sills and heads of continuous frames over 1200 mm (4 feet) long.
 - 2) Anchors spaced 600 mm (24 inches) on centers maximum.
 - g. Modify frame anchors to fit special frame and wall construction and provide special anchors where shown or required.

2.4 TRANSOM PANELS

- A. Fabricate panels as specified for flush doors.
- B. Fabricate bottom edge with rabbet stop to fit top of door where no transom bar occurs.

2.5 LOUVERS

- A. General:
 - 1. Sight proof type with stationary blades the full thickness of the door.
 - 2. Design lightproof louvers to exclude passage of light but permit free ventilation.
 - 3. Provide insect screen and wire guards at exterior doors, except where doors are located below completely enclosed areaways, the wire guard is not required.
- B. Fabrication:
 - 1. Steel louvers 0.8 mm (0.032 inch) thick for interior doors, and 1.3 mm (0.053 inch) inch thick for exterior doors.
 - 2. Fabricate louvers as complete units. Install in prepared cutouts in doors.
 - 3. Weld stationary blades to frames. Weld louvers into door openings.
- C. Screen frames:
 - 1. Frame of either extruded aluminum or tubular aluminum.
 - 2. Fabricate frame to hold wire fabric in a channel with a retaining bar anchor and to mount on surface of door with screws.
 - 3. Do not lap frame over louver opening.
 - 4. Miter corners of frame members and join by concealed mechanical fastenings extending about 57 mm (2-1/4 inches) into ends of each member.
 - 5. Drill frame and doors for screw attachment. Space screws 50 mm (2 inches) from end of each leg of frame and not over 300 mm (12 inches) on center between end screws.
 - 6. Finish: Clear anodized finish, 0.4 mils thick.
 - 7. Insect Screens: Fasten insect screens to interior side of doors with retaining bar against door and not exposed to view.
 - 8. Wire Guards:
 - a. Wire fabric shall be wire guard screen as specified.

- b. Fasten wire guard to exterior side of door with retaining bar against door and not exposed to view.

2.6 SHOP PAINTING

ANSI A250.8.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Plumb, align and brace frames securely until permanent anchors are set.
 - 1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.
 - 2. Use wood spreaders at bottom of frame if the shipping spreader is removed.
 - 3. Protect frame from accidental abuse.
 - 4. Where construction will permit concealment, leave the shipping spreaders in place after installation, otherwise remove the spreaders after the frames are set and anchored.
 - 5. Remove wood spreaders and braces only after the walls are built and jamb anchors are secured.
- B. Floor Anchors:
 - 1. Anchor the bottom of door frames to floor with two 6 mm (1/4 inch) diameter expansion bolts. Use 9 mm (3/8 inch) bolts on lead lined frames.
 - 2. Power actuated drive pins may be used to secure frame anchors to concrete floors.
- C. Jamb Anchors:
 - 1. Anchors in masonry walls: Embed anchors in mortar. Fill space between frame and masonry wall with grout or mortar as walls are built.
 - 2. Coat frame back with a bituminous coating prior to lining of grout filling in masonry walls.
 - 3. Secure anchors to sides of studs with two fasteners through anchor tabs. Use steel drill screws to steel studs.
 - 4. Frames set in prepared openings of masonry or concrete: Expansion bolt to wall with 6 mm (1/4 inch) expansion bolts through spacers. Where subframes or rough bucks are used, 6 mm (1/4 inch) expansion bolts on 600 mm (24 inch) centers or power activated drive pins 600

- mm (24 inches) on centers. Secure two piece frames to subframe or rough buck with machine screws on both faces.
- D. Install anchors for labeled fire rated doors to provide rating as required.
- E. Frames for Sound Rated Doors: Coordinate to line frames for sound rated doors with insulation.
- F. Overhead Bracing (Lead Lined Frames): Where jamb extensions extend to structure above, anchor clip angles with not less than two, 9 mm (3/8 inch) expansion bolts or power actuated drive pins to concrete slab. Weld to steel overhead members.

3.2 INSTALLATION OF DOORS AND APPLICATION OF HARDWARE

Install doors and hardware as specified in Sections Section 08 11 13, HOLLOW METAL DOORS AND FRAMES Section 08 71 00, DOOR HARDWARE .

- - - E N D - - -

**SECTION 08 17 10
INTEGRATED DOOR ASSEMBLIES**

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Integrated door assemblies including metal door frame, door, and hardware, unless specified in another Section, installed at cross-corridor locations.
- B. Smoke and draft control seals, unless specified in another Section.

1.2 RELATED REQUIREMENTS

- A. Non-Flooring Adhesives and Sealants and Paints and Coatings VOC Limits: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Lock Cylinders: Section 08 71 00, DOOR HARDWARE.
- C. Automatic Door Operators: Section 08 71 13, AUTOMATIC DOOR OPERATORS.
- D. Door and Frame Color: Section 09 06 00, SCHEDULE FOR FINISHES.
- E. Electrical Power: DIVISION 26, ELECTRICAL.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. Builders Hardware Manufacturers Association (BHMA):
 - 1. A156.3-14 - Exit Devices.
 - 2. A156.26-06 - Continuous Hinges.
 - 3. A156.32-14 - Integrated Door Opening Assemblies.
- C. ASTM International (ASTM):
 - 1. A1011/A1011M-14 - Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength.
 - 2. E2180-07(2012) - Determining the Activity of Incorporated Antimicrobial Agents in Polymeric or Hydrophobic Materials.
- D. Door and Hardware Institute (DHI):
 - 1. Recommended Locations for Architectural Hardware for Standard Doors & Frames (2004).
 - 2. Recommended Locations for Builders' Hardware Custom Steel Doors & Frames (1996).

- E. National Fire Protection Association (NFPA):
 - 1. 105-16 - Smoke Door Assemblies and Other Opening Protectives.
 - 2. 252-12 - Fire Tests of Door Assemblies.
- F. Steel Door Institute (SDI):
 - 1. A250.3-11 - Test Procedure and Acceptance Criteria for Factory Applied Finish Coatings for Steel Doors and Frames.
 - 2. A250.8-14 - Specifications for Standard Steel Doors and Frames.
 - 3. A250.10-11 - Test Procedure and Acceptance Criteria for Prime Painted Steel Surfaces for Steel Doors and Frames.
- G. UL LLC (UL):
 - 1. 10C-09 - Positive Pressure Fire Tests of Door Assemblies.
 - 2. 1784-15 - Air Leakage Tests of Door Assemblies and Other Opening Protectives.

1.4 PREINSTALLATION MEETINGS

- A. Conduct preinstallation meeting at project site minimum 30 days before beginning Work of this section.
 - 1. Required Participants:
 - a. Contracting Officer's Representative.
 - b. Architect/Engineer.
 - c. Contractor.
 - d. Installer.
 - e. Other installers responsible for adjacent and intersecting work, including electrical.
 - 2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
 - a. Installation schedule.
 - b. Installation sequence.
 - c. Preparatory work.
 - d. Protection before, during, and after installation.
 - e. Installation.
 - f. Transitions and connections to other work.
 - g. Other items affecting successful completion.
 - 3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 - 1. Show size, configuration, and fabrication and installation details.
 - 2. For each opening, list finish hardware items included in assembly, finish, degree of opening, and electrical rough-in requirements according to Door Schedule.
 - 3. Submit templates to door and frame manufacturers to ensure proper size and location of hardware.
- C. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Installation instructions.
- D. Sustainable Construction Submittals:
 - 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
 - 2. Low Pollutant-Emitting Materials:
 - a. Show volatile organic compound types and quantities.
- E. Certificates: Indicate integrated door assemblies comply with specifications.
 - 1. Show fire rated integrated door assembly is UL Listed for specified application.
- F. Qualifications: Substantiate qualifications comply with specifications.
 - 1. Installer.
- G. Operation and Maintenance Data:
 - 1. Care instructions for each exposed finish product.
 - 2. Maintenance and adjustment instructions for integrated door assemblies.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications:
 - 1. Regularly installs specified products.
 - 2. Installed specified products with satisfactory service on five similar installations for minimum five years.

- a. Provide contact names and addresses for completed projects when requested by Contracting Officer's Representative.

1.7 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.8 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight facility.
- B. Protect products from damage during handling and construction operations.

1.9 FIELD CONDITIONS

- A. Field Measurements: Verify field conditions affecting integrated door assembly fabrication and installation. Show field measurements on Submittal Drawings.
 1. Coordinate field measurement and fabrication schedule to avoid delay.
 2. Coordinate electrical work for electrified hardware installation.

1.10 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant door closers and hinges against material and manufacturing defects.
 1. Warranty Periods:
 - a. Door Closers: 10 years.
 - b. Steel Pinned Continuous Hinges: 10 years.

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Design integrated door assemblies complying with specified performance:
 1. BHMA A156.32: Grade 1: 1,000,000 cycles.
- B. Fire Rated Doors:
 1. Fire Resistance Rating: As shown in Door Schedule.

2. Label: Comply with NFPA 252, UL 10C, and labeled by qualified testing and inspection agency showing fire resistance rating.

C. Smoke Rated Doors:

1. Smoke Resistance Rating: As shown in Door Schedule.
2. Label: Comply with NFPA 105, UL 1784, and labeled by qualified testing and inspection agency showing smoke resistance rating.

2.2 PRODUCTS - GENERAL

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide each integrated door assembly from one manufacturer.
- C. Sustainable Construction Requirements:
 1. Steel Recycled Content: 30 percent total recycled content, minimum.
 2. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
 - a. Non-flooring adhesives and sealants.
 - b. Paints and coatings.

2.3 INTEGRATED DOOR ASSEMBLY

- A. Metal Doors: SDI A250.8; Level 2 and Physical Performance Level B, heavy duty; Model 2 seamless.
 1. Face: ASTM A1011/A1011M; cold rolled steel, 1.0 mm (0.04 inches) thick, minimum.
 2. Core: Kraft paper honeycomb or polystyrene.
 3. Thickness: 44 mm (1-3/4 inch).
 4. Reinforce door for hardware installation.
- B. Metal Frames: SDI A250.8 Level 2.
 1. Metal: ASTM A1011/A1011M; cold rolled steel, 1.3 mm (0.05 inches) thick, minimum.
 2. Construction: Continuously welded.
 3. Reinforce frame for hardware.
 - a. Continuous Hinges: 2.3 mm (0.09 inches) thick.
 - b. Other Hardware: Comply with SDI A250.8.
 4. Frame Anchors: Provide adjustable type anchors coordinated with wall construction, minimum 4 per jamb.
- C. Integrated Hardware:

1. Exit Device: BHMA A156.3; Grade 1, passage function, inset in door face, clean and unobtrusive in design.
 - a. Push Bar End Caps: Metal, plated satin nickel (BHMA 619) finish.
 - b. Exit Device Trim: Lever matching door hardware specified in Section 08 71 00, DOOR HARDWARE.
2. Continuous Hinges: BHMA A156.26.
 - a. Plastic Laminate Clad Doors: Wrap-around style hinge guards and provide stainless steel wrap-around edge guards at strike edge of door.
3. Other Hardware: As scheduled in this section.

2.4 FINISHES

A. Hardware Finish Symbols:

Table 1 Hardware Finish Symbols

US	BHMA 156.18	Description
USP	600	Primed for field painting
US15	619	Dull Nickel Plated
US26D	626/652	Satin Chrome Plated
US28	628	Satin Aluminum
US32	629	Bright Stainless
US32D	630	Satin Stainless
N/A	689	Aluminum Painted

B. Finish Requirements:

1. Door Faces: Prime painted, SDI A250.10.
2. Frames: Prime painted, SDI A250.10.
3. Door Hardware:
 - a. Continuous Hinges: BHMA 630.
 - b. Push Bar: BHMA 630 clad with BHMA 619 end caps.
 - c. Exit Device Trim: BHMA 630.
 - d. Push/Pull Trim: BHMA 626.
 - e. Door Closers: BHMA 689.
 - f. Miscellaneous: To match other finishes.
4. Anti-Microbial Coating: ASTM E2180; ionic silver coating.

5. Apply coating to hand-operated hardware including levers, pulls, push bars, push plates, and paddles.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.

3.2 INSTALLATION - INTEGRATED DOOR ASSEMBLIES

- A. Install products according to manufacturer's instructions and approved submittal drawings.
- B. Install door hardware at locations indicated in DHI Recommended Locations for Architectural Hardware for Standard Steel Doors & Frames and DHI Recommended Locations for Builders' Hardware Custom Steel Doors & Frames, unless otherwise indicated, or to comply with requirements of governing regulations, or if otherwise directed by Contracting Officer's Representative.
- C. Install door hardware in compliance with manufacturers' instructions, and templates. Comply with specified degree of opening for doors with automatic operators and overhead door closers. Securely fasten hardware. Confirm operating parts move freely and smoothly without binding, sticking, and excessive clearance.
- D. Coordinate installation and interface wiring with fire alarm and smoke detection systems. Provide auxiliary contacts, relays, and interface for fire alarm and security systems.
- E. Remove or protect door hardware, before painting and finishing performed after integrated door assembly installation.
- F. Adjust and check door assembly and each operating hardware item to ensure correct operation and function. Replace products which cannot be adjusted to operate as intended.
- G. Final Adjustment: Perform final hardware check and adjustment maximum one month before building acceptance or partial building occupancy.

3.3 CLEANING

- A. Clean exposed surfaces, including hardware. Do not use cleaners that will harm finishes.

3.4 PROTECTION

- A. Protect integrated door assemblies from construction operations.

3.5 SCHEDULES

- A. The following is a general listing of the Integrated Door Assembly requirements and is not intended for use as a final door submittal. Provide hardware items required by established standards and practices, and to meet IBC and NFPA 101 whether specified or not in the following listed groups.

HW-SH-12	
Each [AC, ADO, EL, REX, DPS] Integrated Door to Have:	NON-RATED
1 Steel Frame	
1 Integrated Door w/Elec. Exit Device	Q2131 x TYPE 8 ELECTRIC DEVICE (E01, E04) x F03 OUTSIDE CYLINDER ONLY
1 Continuous Transfer Hinge	A51031B x 12-THRUWIRE TRANSFER x IN-HINGE ACCESS PANEL
1 Power Supply	BY EXIT DEVICE MFR. FOR E04 FUNCTION
1 Offset Pull	J402 x 1" (25mm) DIAMETER x 12" (305mm)CTC
1 Closer	C02021 (PT4D, PT4F, PT4H)
1 Kick Plate	J102
1 Floor Stop	L02121 x 3 FASTENERS
1 Threshold	J35130 x SILICONE GASKET
1 Door Sweep	90100CNB (PEMKO), OR EQUAL
1 Set Frame Seals	2891AS X CSK SCREWS (PEMKO), OR EQUAL
1 Drip	R0Y976
1 Alarm Contact	

120VAC POWER, CONDUIT, AND WIRING BY DIVISION 26.

CARD READER BY DIVISION 28.

LOCK CYLINDER BY SECTION 08 71 00, DOOR HARDWARE.- - E N D - -

SECTION 08 17 43

FRP AF-100 PULTRUDED FLUSH DOORS

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Fiberglass reinforced polyester (FRP) flush doors (to be installed with Hollow Metal Frames).

1.2 RELATED SECTIONS

- A. Section 08 11 13 – Hollow Metal Doors and Frames
- B. Section 08 17 44 – Fire Rated FRP Doors
- C. Section 08 71 00 - Door Hardware.
- D. Section 08 80 00 – Glazing

1.3 REFERENCES

- A. AAMA 920-11 – Specification for Operating Cycle Performance of Side-Hinged Exterior Door Systems.
- B. AAMA 1304 - Voluntary Specification for Forced-Entry Resistance of Side-Hinged Door Systems.
- C. ASTM C 1363-97 – Thermal Test Method for the Thermal Performance of Building Assemblies.
- D. ASTM D 1622 - Standard Test Method for Apparent Density of Rigid Cellular Plastics
- E. ASTM D 1761-06 – Standard Test Methods for Mechanical Fasteners in Wood.
- F. ASTM D 6670-01 - Standard Practice for Full-Scale Chamber Determination of Volatile Organic Emissions from Indoor Materials/Products.
- G. ASTM E 84-11 – Standard Method of Test for Surface Burning Characteristics of Building Materials.
- H. ASTM E 283-04 – Test Method for Determining Rate of Airflow Through Exterior Windows, Curtain Walls and Doors Under Specified Pressure Differences Across the Specimen.
- I. ASTM E 330-02 – Test Method for Structural Performance of Exterior Windows, Curtain Walls, Doors by Uniform Static Air Pressure Difference.

- J. ASTM E 331-00 – Test Method for Water Penetration of Exterior Windows, Curtain Walls and Doors, and Curtain Walls by Uniform Static Air Pressure Difference.
- K. ASTM E 1886-05 – Test Method for Performance of Exterior Windows, Curtain Wall, Doors and Storm Shutters Impacted by Missile(s) and Exposed to Cyclic Pressure Differential.
- L. ASTM E 1996-06 – Test Specification for Performance of Exterior Windows, Curtain Walls, Doors and Storm Shutters Impacted by Windborne Debris in Hurricanes.

1.4 PERFORMANCE REQUIREMENTS

- A. General: Provide door assemblies that have been designed and fabricated to comply with specified performance requirements, as demonstrated by testing manufacturer's corresponding standard systems.
- B. Thermal Performance: Per ASTM C 1363-97, R-value 7.42.
- C. Indoor air quality testing per ASTM D 6670-01: GREENGUARD Environmental Institute Certified including GREENGUARD for Children and Schools Certification.
- D. Air Infiltration: For a single door 3'-0" x 7'-0", test specimen shall be tested in accordance with ASTM E 283 at pressure differential of 6.24 psf. Door shall not exceed 0.09 cfm/ft².
- E. Water Penetration: For a single door 3'-0" x 7'-0", test specimen shall be tested in accordance with ASTM E 331. Door shall not have water leakage.
- F. Uniform Load Structural: For a single door 3'-0" x 7'-0", test specimen shall be tested in accordance with ASTM E 330: Plus or minus 270 psf.
- G. Forced Entry Resistance, per AAMA 1304, Pass with No Entry.
- H. Blast Test, Doors and Frames, ASTM F 1642-04, 6 psi / 41 psi-msec: No Hazard.
- I. Large Missile Impact, Doors and Frames, ASTM E 1996, Pass.
- J. Air Pressure Cycling, Doors and Frames, ASTM E 1886, Design Pressure Plus or Minus 100 psf, Pass with no rips, tears, or penetrations.
- K. Cycle Test, AAMA 920-11, 2,000,000 Cycles.
- L. Screw Pullout, ASTM D 1761-06, Minimum 924 pounds.

1.5 SUBMITTALS

- A. Comply with Section 01 33 23 - Submittal Procedures.
- B. Product Data: Submit manufacturer's product data, including description of materials, components, fabrication, finishes, and installation.

- C. Shop Drawings: Submit manufacturer's shop drawings, including elevations, sections, and details, indicating dimensions, tolerances, materials, fabrication, doors, panels, framing, and finish.
- D. Samples:
 - 1. Door: Submit manufacturer's sample of door showing face sheets, core, framing, and finish.
 - 2. Color: Submit manufacturer's samples of standard colors of doors and frames.
- E. Test Reports: Submit test reports from qualified independent testing agency indicating doors comply with specified performance requirements.
- F. Manufacturer's Project References: Submit list of successfully completed projects including project name and location, name of architect, and type and quantity of doors manufactured.
- G. Maintenance Manual: Submit manufacturer's maintenance and cleaning instructions for doors, including maintenance and operating instructions for hardware.
- H. Warranty: Submit manufacturer's standard warranty.

1.6 QUALITY ASSURANCE

- A. Manufacturer's Qualifications:
 - 1. Continuously engaged in manufacturing of doors of similar type to that specified, with a minimum of 25 years successful experience.
 - 2. Door and frame components from same manufacturer.
 - 3. Evidence of a compliant documented quality management system.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Delivery: Deliver materials to site in manufacturer's original, unopened containers and packaging, with labels clearly identifying opening door mark and manufacturer.
- B. Storage: Store materials in clean, dry area indoors in accordance with manufacturer's instructions.
- C. Handling: Protect materials and finish from damage during handling and installation.

1.8 WARRANTY

- A. Warrant doors, frames, and factory hardware against failure in materials and workmanship, including excessive deflection, faulty operation, defects in hardware installation, and deterioration of finish or construction in excess of normal weathering.
- B. Warranty Period: Ten years starting on date of shipment. In addition, a limited lifetime (while the door is in its specified application in its original installation) warranty covering: failure due to corrosion

PART 2 PRODUCTS

2.1 MANUFACTURER

- A. Special-Lite, Inc., PO Box 6, Decatur, Michigan 49045. Toll Free (800) 821-6531. Phone (269) 423-7068. Fax (800) 423-7610. Web Site www.special-lite.com. E-Mail info@special-lite.com. Or equal.

2.2 FRP FLUSH DOORS

- A. Model: AF-100 Pultruded FRP Door.
- B. Door Opening Size: As indicated on the Drawings.
- C. Construction:
1. Door Thickness: 1-3/4 inches.
 2. Construction: Doors shall be FRP, pultruded as one monolithic panel, with integral stiles.
 3. Reinforcement: Solid FRP shapes to be chemically welded at factory. All structural members shall utilize a chemically resistant UV stabilized resin system.
 4. Stile Edge: Seamless 9/16" thick solid FRP.
 5. Top Rail: 6" pultruded tube profile designed to fit flush and be chemically welded inside the door.
 6. Bottom Rail: Pultruded FRP inverted U channel designed to fit flush and be chemically welded inside the door, allowing doors to be field trimmed. Closed bottom rail to be supplied.
- D. Face Sheet:
1. Material: Pultruded FRP, 0.125-inch thickness.
 2. Texture: Smooth.
 3. Fiberglass Content: Minimum 47% by weight.
 4. Color: to match the color indicated on the Finish Schedule for Doors and Frames.
- E. Core:
1. Material: Polyurethane foam.
 2. Density: Minimum of 6 pounds per cubic foot.
 3. Per ASTM E 84 flame spread and smoke developed: Class B.
- F. Cutouts:
- a. Manufacture doors with cutouts for required vision lites, louvers, and panels.
 - b. Factory install vision lites, louvers, and panels.
- G. Hardware:
1. Pre-machine doors in accordance with templates from specified hardware manufacturers and hardware schedule.

2.3 MATERIALS

- A. Components: Door and frame components from same manufacturer.
- B. Fasteners:

1. Material: Aluminum, 18-8 stainless steel, or other noncorrosive metal.
2. Compatibility: Compatible with items to be fastened.

2.4 FABRICATION

- A. Sizes and Profiles: Required sizes for door and frame units, and profile requirements shall be as indicated on the Drawings.
- B. Coordination of Fabrication: Field measure before fabrication and show recorded measurements on shop drawings.
- C. Assembly:
 1. Complete cutting, fitting, forming, drilling, and chemically welding of FRP before assembly.
- D. Fit:
 1. Maintain continuity of line and accurate relation of planes and angles.
 2. Secure attachments and support at mechanical joints with hairline fit at contacting members.

2.5 ARCHITECTURAL PANELS (NOT USED)

2.6 FRP FRAMING SYSTEMS (NOT USED)

2.7 HARDWARE

- A. Premachine doors in accordance with templates from specified hardware manufacturers and hardware schedule.
- B. Hardware Schedule: As specified in Section 08 71 00 and as indicated on the Drawings.
- C. Concealed bottom sweep.
- D. Astragal: 1/8" thick Pultruded FRP "T"
- E. Threshold: Pultruded Solid FRP Color to Match Frame [5 3/4" x 3/16"] [Saddle Style, 1/2" overall height] [Bumper Style, 3/4" overall height]

2.8 VISION LITES

- A. Factory Applied Stop for Glazing: 1/4-inch glass, and 1-inch glass insulating units and as detailed on the Door Schedule.
- B. Lite Size:
 1. Size: As indicated on the Drawings.

2.9 LOUVERS

- A. Type: Pultruded FRP 1/8" thick materials. Fixed inverted "Y" shaped blades. Louver size as indicated on drawings. Finish shall match door.
- B. Size: As indicated on the Drawings.

- C. Installation: Factory installed into standard vision lite kit. Exterior side of louver shall be free of fasteners.

2.10 FINISH

- A. Finish For Doors and Frames: Primer with a finished color coat to match that specified on Finish Schedule.
 - 1. Painted Finish: Two-part aliphatic polyurethane, low VOC, Industrial Coating.
 - 2. Thickness: 5 mils
 - 3. Sheen: Gloss
 - 4. Impact Resistance per ASTM D 2794: 140 in lbs.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Examine areas to receive doors. Notify Architect of conditions that would adversely affect installation or subsequent use. Do not proceed with installation until unsatisfactory conditions are corrected.

3.2 PREPARATION

- A. Ensure openings to receive frames are plumb, level, square, and in tolerance.

3.3 INSTALLATION

- A. Install doors in accordance with manufacturer's instructions.
- B. Install doors plumb, level, square, true to line, and without warp or rack.
- C. Anchor frames securely in place.
- D. Set thresholds in bed of mastic and backseal.
- E. Install exterior doors to be weathertight in closed position.
- F. Repair minor damages to finish in accordance with manufacturer's instructions and as approved by Architect.
- H. Remove and replace damaged components that cannot be successfully repaired as determined by Architect.

3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Services: Manufacturer's representative shall provide technical assistance and guidance for installation of doors.

3.5 ADJUSTING

- A. Adjust doors, hinges, and locksets for smooth operation without binding.

3.6 CLEANING

- A. Clean doors promptly after installation in accordance with manufacturer's instructions using a mild detergent and water.

3.7 PROTECTION

- A. Protect installed doors to ensure that, except for normal weathering, doors will be without damage or deterioration at time of substantial completion.

END OF SECTION

SECTION 08 17 44

FR SERIES FIRE RATED FRP DOORS AND FRAMES

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Fiberglass reinforced polyester (FRP) fire-rated flush doors installed in Hollow Metal Frames.

1.2 RELATED SECTIONS

- A. Section 08 11 13 – Hollow Metal Doors and Frames
- B. Section 08 17 43 – FRP Pultruded Flush Doors
- C. Section 08 71 00 - Door Hardware.
- D. Section 08 81 00 – Glass and Glazing

1.3 REFERENCES

- A. NFPA 252 - Fire Tests of Door Assemblies.
- B. UBC Standard 7-2 - Fire Tests of Door Assemblies.
- C. UL 10C - Positive Pressure Fire Tests of Door Assemblies.

1.4 PERFORMANCE REQUIREMENTS

- A. General: Provide door assemblies that have been designed and fabricated to comply with specified performance requirements, as demonstrated by testing manufacturer's corresponding standard systems.
- B. 90-Minute Full-Scale Vertical Fire Test of Doors, Positive Pressure: Complied with acceptance criteria for 90-minute rating.
 - 1. UBC Standard 7-2.
 - 2. NFPA 252.
 - 3. UL 10C.

1.5 SUBMITTALS

- A. Comply with Section 01 33 23 - Submittal Procedures.
- B. Product Data: Submit manufacturer's product data, including description of materials, components, fabrication, finishes, and installation.
- C. Shop Drawings: Submit manufacturer's shop drawings, including elevations, sections, and

details, indicating dimensions, tolerances, materials, fabrication, doors, panels, framing, and finish.

- D. Samples:
 - 1. Door: Submit manufacturer's sample of door showing face sheets, core, framing, and finish.
 - 2. Color: Submit manufacturer's samples of standard colors of doors and frames.
- E. Test Reports: Submit test reports from qualified independent testing agency indicating doors comply with specified performance requirements.
- F. Manufacturer's Project References: Submit list of successfully completed projects including project name and location, name of architect, and type and quantity of doors manufactured.
- G. Maintenance Manual: Submit manufacturer's maintenance and cleaning instructions for doors, including maintenance and operating instructions for hardware.
- H. Warranty: Submit manufacturer's standard warranty.

1.6 QUALITY ASSURANCE

- A. Manufacturer's Qualifications:
 - 1. Continuously engaged in manufacturing of doors of similar type to that specified, with a minimum of 25 years successful experience.
 - 2. Door and frame components from same manufacturer.
 - 3. Evidence of a compliant documented quality management system.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Delivery: Deliver materials to site in manufacturer's original, unopened containers and packaging, with labels clearly identifying opening door mark and manufacturer.
- B. Storage: Store materials in clean, dry area indoors in accordance with manufacturer's instructions.
- C. Handling: Protect materials and finish from damage during handling and installation.

1.8 WARRANTY

- A. Warrant doors, frames, and factory hardware against failure in materials and workmanship, including excessive deflection, faulty operation, defects in hardware installation, and deterioration of finish or construction in excess of normal weathering.
- B. Warranty Period: Ten years starting on date of shipment. In addition, a limited lifetime (while the door is in its specified application in its original installation) warranty covering: failure due to corrosion on FRP components.

PART 2 PRODUCTS

2.1 MANUFACTURER

- A. Special-Lite, Inc., PO Box 6, Decatur, Michigan 49045. Toll Free (800) 821-6531. Phone (269) 423-7068. Fax (800) 423-7610. Web Site www.special-lite.com. E-Mail info@special-lite.com, or equal.

2.2 FRP FLUSH DOORS

- A. Model: FR Series Fire-Rated Flush Doors. [FR-20, FR-45, FR-60, FR-90, FR-20P, FR-45P, FR60P, FR90P, FR-20S, FR-45S, FR-60S, FR-90S]
- B. Door Opening Size: As indicated on the Drawings.
- C. Construction:
 - 1. Door Thickness: 1-3/4 inches.
 - 2. Construction: Doors shall be FRP with mineral core.
 - 3. Reinforcement: High density mineral.
 - 4. Stile Edge: FRP.
 - 5. Top Rail: 6" High density mineral
 - 6. Bottom Rail: High density mineral.
- D. Face Sheet:
 - 1. Material: FRP Sandstone
 - 2. Color: to match that noted on the Finish Schedule.
- E. Core:
 - 1. Material: Mineral.
 - 2. Density: Minimum of 16.5 pounds per cubic foot.
- F. Cutouts:
 - a. Manufacture doors with cutouts for required vision lites and louvers.
 - b. Factory install vision lites and louvers.
- G. Hardware:
 - 1. Pre-machine doors in accordance with templates from specified hardware manufacturers and hardware schedule.

2.3 MATERIALS

- A. Components: Door and frame components from same manufacturer.
- B. Fasteners:
 - 1. Material: Aluminum, 18-8 stainless steel, or other noncorrosive metal.
 - 2. Compatibility: Compatible with items to be fastened.

2.4 FABRICATION

- A. Sizes and Profiles: Required sizes for door and frame units, and profile requirements shall be as indicated on the Drawings.

- B. Coordination of Fabrication: Field measure before fabrication and show recorded measurements on shop drawings.
- C. Assembly:
 - 1. Complete cutting, fitting, forming, drilling, of doors and frames before assembly.
- D. Fit:
 - 1. Maintain continuity of line and accurate relation of planes and angles.
 - 2. Secure attachments and support at mechanical joints with hairline fit at contacting members.

2.5 FRP FRAMING SYSTEMS (NOT USED)

2.7 FIRE-RATED HARDWARE

- A. Hardware shall be fire rated.
- B. Premachine doors in accordance with templates from specified hardware manufacturers and hardware schedule.
- C. Factory install hardware, except field apply gaskets and seals.
- D. Hardware Schedule: As specified in Section 08 71 00 and as indicated on the Drawings.
- E. Finish: [As specified in Section 08 71 00 and as indicated on the Drawings.

2.8 VISION LITES

- A. Vision Lite Kit: Stainless steel.
- B. Factory Glazing: 3/16-inch NGP Firelite NT, clear, and as required by drawings.
- C. Size: As indicated on the Drawings.

2.10 FINISH

- A. Finish For Doors and Frames: [Primer Only] [Primer with a finished color coat][Through Color].
 - 1. Painted Finish: Two-part aliphatic polyurethane, low VOC, Industrial Coating.
 - 2. Thickness: 5 mils
 - 3. Sheen: Gloss
 - 4. Impact Resistance per ASTM D 2794: 140 in lbs.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Examine areas to receive doors. Notify Architect of conditions that would adversely affect installation or subsequent use. Do not proceed with installation until unsatisfactory conditions

are corrected.

3.2 PREPARATION

- A. Ensure openings to receive frames are plumb, level, square, and in tolerance.

3.3 INSTALLATION

- A. Install doors in accordance with manufacturer's instructions.
 - 1. Install doors plumb, level, square, true to line, and without warp or rack.
 - 2. Anchor frames securely in place.
 - 3. Set thresholds in bed of mastic and backseal.
- E. Install exterior doors to be weathertight in closed position.
- F. Repair minor damages to finish in accordance with manufacturer's instructions and as approved by Architect.
- H. Remove and replace damaged components that cannot be successfully repaired as determined by Architect.

3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Services: Manufacturer's representative shall provide technical assistance and guidance for installation of doors.

3.5 ADJUSTING

- A. Adjust doors, hinges, and locksets for smooth operation without binding.

3.6 CLEANING

- A. Clean doors promptly after installation in accordance with manufacturer's instructions.
- B. Do not use harsh cleaning materials or methods that would damage finish.

3.7 PROTECTION

- A. Protect installed doors to ensure that, except for normal weathering, doors will be without damage or deterioration at time of substantial completion.

END OF SECTION

SECTION 08 34 53
SECURITY DOORS AND FRAMES

PART I - GENERAL

1.1 DESCRIPTION

- A. The extent of forced-entry resistant (FE) and ballistic resistant (BR) door assemblies required for the Project is indicated on Contract Drawings, and in Door/Frame/Hardware schedules, including construction, profiles, swing, sizes, hardware, accessories, devices, and locations. The following doors are to be both (FE) and (BR) rated as per this specification section: 100B, 101,103,104,105, and 106.

1.2 RELATED WORK

- A. Refer to Division 3, CONCRETE.
B. Refer to Division 4, MASONRY.
C. Refer to Division 5, METALS for steel supports.
D. Doors and frames not designated for special security performances:
Section 08 11 13, HOLLOW METAL DOORS AND FRAMES Section 08 14 00,
INTERIOR WOOD DOORS.
E. Door Hardware: Section 08 71 00, DOOR HARDWARE.
F. Glazing and ballistic rated glazing: Section 08 80 00, GLAZING.
G. Forced Entry/Ballistic Resistant rating: Section 08 56, 59, SERVICE AND
TELLER WINDOW UNITS.
I. Card readers and biometric devices: Section 28 13 11, PHYSICAL ACCESS
CONTROL SYSTEMS

1.3 PERFORMANCE REQUIREMENTS

- A. General: Fabricate and install FE/BR door assemblies to achieve indicated levels of resistance. Extend resistance to include anchorages, interfaces with adjoining substrates, and hardware. Security attacks shall be unable to penetrate through closed/locked security door assemblies in manner described; it is recognized that such attacks may damage units beyond repair and reuse, requiring replacement of work by Government:
1. Fire-rated assemblies: Where indicated for fire resistance, provide flush steel doors-and-frame units; comply with NFPA 80. Provide units that have been tested by recognized testing agency in accordance with NFPA No. 252

2. Forced-Entry (FE) resistant assemblies: Where door assembly is shown or scheduled as FE, provide door manufacturer's material and fabrication for panels, inserts, hardware, devices, and framing of units. Provide rated units where shown or scheduled:
 - a. Provide resistance of 15 minutes for forced entry, using basic hand tools.
3. Ballistic Resistant (BR) assemblies: Where door assembly is shown or scheduled as BR, provide door manufacturer's materials and fabrication for panel, inserts, and framing of unit. Provide rated units where shown or scheduled.
 - a. UL 752 Level 3.

1.4 SUBMITTALS

- A. General: For each security door assembly, submit the following in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
 1. Product data for each element of work, whether purchased from other manufacturers or provided as door Fabricator's standard production. Include data substantiating that products comply with requirements of these specifications.
 2. Manufacturer's standard color chart.
 3. Certificates: Letter from manufacturer indicating the products have been certified to meet the specified ratings.
 4. Shop drawings showing each dimensioned details of each door assembly, including performance rating, swing, hardware set, and adjacent construction. Provide drawings on B-size 11 in x 17 inch (300 mm x 430 mm) sheets. Show typical door exterior elevations at not less than $\frac{1}{4}$ inch = 1 foot (1:50) scale. After final modifications and corrections have been incorporated into the drawings, submit drawings as AutoCAD files with DWG extension. Show the following:
 - a. Unit information:
 - 1) Model Number.
 - 2) Ballistic resistant rating.
 - 3) Marks (window no.).
 - 4) Door/frame finish.
 - 5) Door type.

b. Elevation Drawings:

- 1) Rough opening.
- 2) Door opening.
- 3) Frame opening.
- 4) Vision opening.
- 5) Finished floor.
- 6) Sill condition.
- 7) Undercut for carpet.
- 8) Weather-stripping.
- 9) Reference numbers for primer and finish paint, including number of coats applies.
- 10) Door class rating: rated or non-rated.
- 11) Door and frame gauge thickness.

c. Plan drawings:

- 1) Relate to elevation on drawing.
- 2) Identify "Attack" and "Protected" sides.
- 3) Identify door swing (i.e., RH, LH, RHRB, LHRB).
- 4) Provide key on drawings.
- 5) Indicate room space numbers taken from Contract Drawings.

d. Details: Show section at not less than $\frac{3}{4}$ inch = 1 ft (1:20) scale of members indicating construction, size, and thickness of components, frame profile, location of conduit entry, threshold configuration, vision panel together with connections, fastenings, and means of separating dissimilar metals.

e. Breakdown of Product Line Items:

- 1) If Manufacturer produces one contract line item as several parts (door with transom and sidelights), they shall breakout items on drawings. Each item shall be a subdivision of that product line item number.
- 2) Installation instructions shall cite all anchorage components, including complete description of expansion anchor as well as installation criteria such as torque requirements, minimum embedment, and minimum edge distance, and shall include alert to installers to avoid cutting of rebar during concrete anchor installation.

1.5 QUALITY ASSURANCE

- A. Testing Laboratory Qualifications: For compliance with non-security performance requirements (such as fire ratings, resistance to deterioration from moisture, accessibility to persons with disabilities, or sound attenuation) on security door assemblies of this Section, use only those testing laboratories which have successfully demonstrated to Project Manager that they have experience and capabilities needed to satisfactorily conduct required tests.
- B. Provide products that have been certified by Bureau of Diplomatic Security (DS) in accordance with DS/PSD SD-STD-01.01.

1.6 IDENTIFICATION SYSTEMS

- A. Identify each assembly to provide VA with ready reference to original manufacturer to facilitate reorders, replacement parts, service, resolution of complaints, and inventory. The label shall be typically embossed/printed metal plate or metallic foil with adhesive backing for permanent identification. Locate label so that it is readily visible and convenient for identification by Project Manager after installation of assembly. The label shall be approximately 1½ inch x 3 inch (40 x 75 mm) and shall cite:
 - 1. Manufacturer's name/city/state.
 - 2. Contract number.
 - 3. Month/Year of manufacture.
 - 4. Mark number and Ballistic resistant rating.

1.7 DELIVERY, STORAGE AND HANDLING

- A. Deliver each assembly project site with fabrication, finishing, and assembly of primary panels, inserts, and frames completed and prepared for installation and connection with security systems. Disassemble hardware for shipping only to extent hardware interferes with shipping.
- B. Refer to Division One for shipping requirements.
- C. Provide removable spreader bar between jambs during fabrication, delivery, and installation and to include mullions of each frame assembly, except where integral threshold is required and serves same purpose. Do not mar finishes of assembly with installation or removal of spreader bars.
- D. Provide protection of pre-finished units, such as pre-finished with baked enamel or stainless steel, using self-adhesive paper.

1.8 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A153/A153M-09.....Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware

A240/A240M-14.....Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet and Strip for Pressure Vessels and General Applications

A653/A653M-11.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process

A1008/A1008M-12.....Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable

A1011/A1011M-14.....Standard Specification for Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength

D1044-13.....Standard Test Method for Resistance of Transparent Plastics to Surface Abrasion.

B. American National Standards Institute (ANSI):

ANSI A156.115 (2014) Hardware Preparation in Steel Doors and Steel Frames

ANSI A156.115W (2006) Hardware Preparation in Wood Doors with Wood or Steel Frames

ANSI/SDI A250.8 (2014) Specifications for Standard Steel Doors and Frames

ANSI/SDI A250.11 (2012) Recommended Erection Instructions for Steel Frames.

D. American Welding Society (AWS):

D1.1/D1.1M (2010).....Structural Welding Code - Steel

E. National Fire Protection Association (NFPA):

NFPA 80 2013.....Standard for Fire Doors and Other Opening
Protectives

NFPA 252 (2013).....Standard Methods of Fire Tests of Door
Assemblies

F. Society for Protective Coatings (SSPC):

SSPC-SP 2 - 2004..... Hand Tool Cleaning

SSPC-SP 3 - 2004..... Power Tool Cleaning

G. Underwriters Laboratories, Inc. (UL):

UL 752-2005..... Bullet Resisting Equipment

H. United States Department of State Bureau of Diplomatic Security (DS):

SD-STD-01.01-1993(R2004)..... Certification Standard for Forced
Entry and Ballistic Resistance of
Structural Systems.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Certified units: provide units, including frames and sub-frames which are produced by manufacturer who has previously produced, within last 10 years, units of similar security attack resistance of equivalent size and resistance ratings.

2.2 MATERIALS, GENERAL

A. Hot-Rolled Steel Sheets and Strips: ASTM A1011, commercial quality, pickled and oiled, except as otherwise indicated.

B. Cold-Rolled Steel Sheets: ASTM A1008, commercial quality, except as otherwise indicated.

C. Galvanized Steel Sheets: ASTM A653 with G90 zinc coating, mill phosphatized; commercial quality, except as otherwise indicated.

D. Stainless Steel Sheets: AISI Type 302/304, complying with ASTM A240; commercial quality, No. 4 directional polish.

E. Supports and Anchors: Fabricate to endure required performances, but of not less than 1/16 inch (1.5 mm) sheet steel. For exterior wall assemblies, hot-dip zinc coat support/anchor units after fabrication in compliance with ASTM A 153, Class B.

- F. Inserts, Bolts, Fasteners: Standard units of strengths required to endure performances; hot-dip zinc coated where used in exterior wall assemblies in compliance with ASTM A 153, Class C/D.
- G. Vision Lights General: Fabricate vision lights of sizes shown and scheduled with same performance capabilities as specified/shown for door assembly where installed. Where applicable, achieve performances and combined performances through lamination of transparent sheets, films, and screens of standard manufactured/tested products. Comply with applicable provisions of Division 8, Section 08 80 00, GLAZING.
1. Forced-Entry (FE) Resistance: Where assembly is indicated for forced-entry resistance rating (FE), provide light of size shown or scheduled in accordance with certification.
 2. Ballistic Resistance (BR): Where assembly is indicated for ballistic-resistance rating (BR), provide light of size shown or scheduled in accordance with certification.
 3. Vision light faces general: Except as otherwise shown, where forced-entry or ballistic resistance is required, provide face of light exposed on exterior (to the "attack") as glass surface, and where unit is of laminated construction, provide face exposed on interior ("safe") as polycarbonate surface. Provide exposed polycarbonate surfaces to include an abrasion-resistant coating for 3 percent maximum haze increase for 100 revolutions on 500g Taber abraser, ASTM D1044.

2.3 HARDWARE

- A. General: Provide special units of door hardware to achieve performances, and as shown and scheduled. Standard units for each security door assembly are specified to be furnished as work of Section 08 71 00, DOOR HARDWARE; see Project "Finish Hardware Schedule" and "Data Sheets," and provisions of this Section, as well as notes on door-and-frame schedule.

2.4 FABRICATION AND ASSEMBLY

- A. General: Fabricate, test, and preassemble security door assemblies with hardware at factory; disassemble hardware only to extent necessary for handling, packaging, shipment, and installation at Project. Fabricate metal work to comply with performance requirements. Fabrications shall be rigid, neat, and free from warp/buckle/similar defects, with eased

edges and continuously-welded joints, ground where exposed, to produce smooth, flush, invisible joints. Weld in accordance with AWS D1.1, Structural Welding Code for Steel:

1. Prepare panels and frames of each assembly to receive hardware, devices, and accessory units as shown and scheduled. Reinforce work for hardware and devices, and cut work for mortised or concealed units; comply with ANSI A156.115, working from templates supplied by unit manufacturers and suppliers:
 - a. Locate hardware, devices, and accessories as required by Section Section 08 11 13, HOLLOW METAL DOORS AND FRAMES Section 08 71 00, DOOR HARDWARE .
 - b. Locate hardware, devices, and accessories as shown and scheduled (including on approved shop drawings) or, if not otherwise indicated: 1) in accordance with ANSI A156.115 and A156.115W Recommended Locations for Builder's Hardware or, 2) in accordance with security device manufacturer's recommendation for optimum responses, but 3) in any case, as required to achieve required assembly performances.
 - c. Except where assembly is equipped with door-seal stripping at jambs and head, provide neoprene door silencers on stops; three at strike jamb for single door, and four at head for double door.
 - d. Except as otherwise indicated, pre-fabricate and preassemble security door assemblies to include full extent of required conduit-protected electrical/electronic power-and-control wiring placed and supported to avoid conflicts with other elements and subsequent drilling/cutting-in of work during installation of units. Provide access ports as required to support 1 inch (25 mm) conduit.
 - e. Clearances: Not more than 1/8 inch (3 mm) at jambs and heads, except not more than 1/4 inch (6 mm) between fire-rated pair of doors. Nor more than 1/4 inch (6 mm) at bottom. Undercut for carpets are not permitted where doors are used in corridors.
Fabricate frames with horizontally slotted bolt holes.
2. Provide removable glazing stops and similar moldings on interior or "safe" side of assemblies. Glazing shall be removable without removing door from frame.

3. Shop Painting: Provide base-coat, factory-applied painting of ferrous metal elements of assemblies excluding other specified exposed-finish surfaces of stainless steel, aluminum, bronze, and similar metals not intended for painting.
 - a. Clean steel and zinc-coated steel surfaces of mill scale, rust, oil, grease, dirt and other substances, immediately before finish application.
 - b. Apply pretreatment of cold phosphate solution (SSPC-SP 2) or basic zinc chromate/vinyl-butyl solution (SSPC-SP 3).
 - c. Apply paint coat specified for shop application, and bake on within time limits recommended by manufacturer of pretreatment. Apply in a uniform, smooth coat to result in dry film thickness of not less than 0.002 inch (0.05 mm).
4. Vision panels:
 - a. The transparencies shall be enclosed and cushioned within core of door for continuous perimeter bite of not less than $\frac{3}{4}$ inch (20 mm) on each side and $\frac{1}{4}$ inch (6 mm) cushion clearance to fixed metal stop on glazing edges. Glazing shall be installed by manufacturer with no raw metal edges evident or in contact with glass in door vision openings. Vision opening edges shall be cushioned and trimmed neatly to provide acceptable appearance.
 - b. If external frames are used to either side or to both faces of door, frame(s) shall not exceed 1-9/16 inch (40 mm) in width and shall be configured internally to cushion all perimeter edges and faces of glazing and provide minimum bite of $\frac{3}{4}$ inch (20 mm) and $\frac{1}{4}$ inch (6 mm) cushion clearance to fixed metal stop on glazing edges. Frame shall not produce pinch point with hardware. All external bolts to attach frame shall be flush mounted. Alternatively, protruding bolt heads shall be covered with additional trim frame and flush mounted screws.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Install security door assemblies in accordance with approved shop drawings, manufacturer's data and instructions, and requirements of these specifications. Install as required to achieve specified performances, and to comply with recommendations of related industry

association or testing agency sponsoring standards for required non-security performances. Install door assemblies plumb and level:

1. Install assemblies in compliance with recommendations and instructions of ANSI A250.8 and ANSI A250.11.
 2. At fire-rated door openings, comply with NFPA Standard No. 80.
 3. Properly hang and align FE/BR doors so that pull open exertion does not exceed 12 lbs (5.4 kg.).
 4. Installer shall not grind any portion of door, frame or locking device strikes.
 5. Locking device strikes shall engage strike plate without binding.
- B. Anchorage: The door manufacturer shall provide anchors appropriate for substrate to which door frame is to be fastened. Structural frames shall have pre-drilled bolt hole patterns not to exceed 12 inches (300 mm) on center. The manufacturer shall verify substrates involved, and supply any special fastening tools (e.g., special drill or bit) required by anchoring system. The anchor shall be acceptable for shock/short duration loading, and have potential for removal during life of building. The anchor shall also meet the following requirements:
1. Anchor diameter: 3/8 inch (10 mm) minimum.
 2. Embedment and edge distances shall be as indicated on Contract Drawings and as appropriate for anchor and substrate, but not less than the following:
 - a. Embedment in concrete: 3 1/2 inches (90 mm).
 - b. Embedment in solid masonry: 6 inches (150 mm).
 - c. Edge distance: 3 inches (75 mm).
 3. The minimum anchor strengths shall be:
 - a. Yield Strength: 135,000 psi (900 MPa)
 - b. Tensile Strength: 186,000 psi (1240 MPa)
 4. Avoid cutting of rebar during concrete anchor installation. Shims provided for rough opening (RO) frame clearance should not exceed 1/4 inch (6 mm). Cap plugs used in frame shall match frame finish.

3.2 ADJUST AND CLEAN

- A. General: Upon request of Project Manager, remove protective coverings and clean exposed surfaces. Repair damaged elements, restore abraded

surfaces, touch-up base-coat paint finish with air-drying primer, and remove imperfections from exposed natural metal finishes.

- B. Check and readjust hardware, devices, and accessories with door-to-frame-and-sill/threshold clearances set for proper operation of locks, door seals, and other operational units. Do not remove permanently applied performance labels.
- C. Comply with "Door Hardware" section requirements for protection and handling of keys and locking devices, and associated information.
- D. Exercise extreme care in the cleaning of exposed surfaces of polycarbonate; comply with manufacturer's directions.

- - - E N D - - -

SECTION 08 36 13
SECTIONAL DOORS

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies electrically operated sectional overhead steel doors.

1.2 RELATED WORK:

- A. Overhead Roll-Up Doors: Section 08 33 00, COILING DOORS AND GRILLES.
- B. Lock Cylinders for Cylindrical Locks: Section 08 71 00, DOOR HARDWARE.
- C. Field Painting of Factory Primed Doors: Section 09 91 00, PAINTING.
- D. Electrical Installation:
 - 1. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 2. Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
 - 3. Section 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY.

1.3 MANUFACTURER'S AND INSTALLER'S QUALIFICATIONS:

- A. Manufacturer's with three (3) years' experience in providing items of type specified. Submit manufacturer qualifications.
- B. Installers who are trained and approved by manufacturer for installation of units required. Submit installer qualifications.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. Details of construction, accessories and hardware, electrical and mechanical items, supporting brackets for motors, location, and ratings of motors, and safety devices.
 - 2. Wiring diagrams for motors and controls, including wiring diagram for door, showing electrical interlock for motor with manually operated dead lock.
- C. Manufacturer's Literature and Data:
 - 1. Brochures or catalog cuts.
 - 2. Manufacturer's installation procedures and instructions.
 - 3. Maintenance instructions, parts list.

- D. Installer's qualifications.
- E. Manufacturer's qualifications.
- F. Certificates:
 - 1. Attesting door, anchors and hardware will withstand the horizontal loads specified.
 - 2. Attesting door complies with thermal performance, air infiltration, and water infiltration requirements.
- G. Manufacturer warranty.

1.5 QUALITY ASSURANCE:

- A. Source: Obtain sectional doors from single source from single manufacturer. Obtain operators and controls from sectional door manufacturer.

1.6 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21 "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their sectional doors for a minimum of two (2) years from the date of installation and final acceptance by the Government. Submit manufacturer warranty.

1.7 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Architectural Manufacturers Association (AAMA):
 - 2603-13.....Performance Requirements and Test Procedures
for Pigmented Organic Coatings on Aluminum
Extrusions and Panels
- C. American Society of Civil Engineers (ASCE):
 - 7-10.....Wind Load Provisions
- D. ASTM International (ASTM):
 - A36/A36M-14.....Structural Steel
 - A227/A227M-06(R2011)....Steel Wire, Cold-Drawn for Mechanical Springs
 - A229/229M-12.....Steel Wire, Oil-Tempered for Mechanical Springs
 - A653/A653M-12(R2013)....Steel Sheet, Zinc-Coated (Galvanized) or Zinc
Iron Alloy Coated (Galvanized) by the Hot Dip
Process
 - C1036-11(R2012).....Flat Glass

- C1363-11.....Test Method for Thermal Performance of Building
Materials and Envelope Assemblies by Means of a
Hot Box Apparatus
- E84-14.....Surface Burning Characteristics of Building
Materials
- E283-04(R2012).....Determining the Rate of Air Leakage Through
Exterior Windows, Curtain Walls, and Doors
Under Specified Pressure Difference Across the
Specimen
- E330/E330M-14.....Structural Performance of Exterior Windows,
Curtain Walls, and Doors by the Uniform Static
Air Pressure Difference.
- E331-00(R2009).....Water Penetration of Exterior Windows, Curtain
Walls, and Doors by the Uniform Static Air
Pressure Difference.
- E. American National Standards Institute and Door and Access Systems
Manufacturers Association (ANSI/DASMA):
- 102-11.....Sectional Overhead Type Doors.
- F. National Electrical Manufacturer's Association (NEMA):
- ICS 6-93(R2011).....Industrial Controls and Systems: Enclosures
- MG 1-11(R2014).....Motors and Generators
- ST 20-14.....Dry Type Transformers for General Applications
- G. National Fire Protection Association (NFPA):
- 70-14.....National Electrical Code
- H. National Association of Architectural Metal Manufacturers (NAAMM):
- AMP 500-06.....Metal Finishes Manual
- I. Underwriters Laboratories, Inc. (UL):
- 325-06(R2013).....Door, Drapery, Gate, Louver, and Window
Operators and Systems

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Steel: ASTM A653/A653M for forming operations. ASTM A36/A36M for
structural sections.
- B. Hard Drawn Spring wire: ASTM A227/A227M.
- C. Oil Tempered Spring wire: ASTM A229/A229M.
- D. Glass: ASTM C1036

1. Clear Glass: Type 1, Class 1, Quality q5, 6 mm (1/4 inch) thick.
 2. Fabricated into sealed insulating glass 25 mm (1 inch) thick.
- E. Weather-strips, Gaskets, and Thermal Breaks:
1. Neoprene, EPDM, PVC, silicone rubber, or other low conductance material.
 2. Standard with door manufacturer.

2.2 DESIGN REQUIREMENTS:

- A. Wind Load: Design to withstand uniform pressure (velocity pressure) of (30 lbs. per sq. ft.) acting inward and outward when tested in accordance with ASTM E330/E330M. Doors are to remain operable under design wind load.
- B. Thermal Performance for Insulated Doors: Maximum U value of 0.11, R value minimum of 8.72 for door when tested in accordance with ASTM C1363.
- C. Air Infiltration for Exterior Doors: Maximum of 0.10 cfm at 24 Km (20 miles per hour) wind speed per foot of crack between door sections and door perimeter opening when tested in accordance with ASTM E283.
- D. Water Infiltration for Exterior Doors: No infiltration when tested in accordance with ASTM E331.
- E. Seismic Performance: Sectional doors are to withstand the effects of earthquake motions determined according to ASCE 7.
- F. Comply with ANSI/DASMA 102. Provide metal doors with horizontal sections hinged together to operate in a system of tracks to completely close the door opening in the closed position and make the full width and height of the door opening available for use in the open position.
- g. Operation-Cycle Requirements: Door components and actuators to operate for not less than 10,000 cycles.

2.3 FABRICATION:

- A. Steel Door Sections:
1. Formed of hot-dipped galvanized steel, minimum of 26ga front panel and 27ga back panel.
 2. Meeting rails: Interlocking joints with thermal breaks separating face sheets formed to provide weathertight closure and alignment for full width of door.
 3. Height of Each Section: Not to exceed 610 mm (24 inches).

4. Install glazing panels where indicated using rubber thermal break gaskets standard with door manufacturer.
5. Provide foamed in place insulation with flame spread rating of not more than 25 and a smoke development factor of not more than 50 when tested in accordance with ASTM E84.
6. Reinforced for hardware anchorage with not less than 10 gage galvanized steel.

B. Tracks:

1. Manufacturer's standard, formed of galvanized steel.
2. Track Configuration: High-lift track.
3. Minimum of 2.78 mm (12 gauge) and 75 mm (3 inch) tracks.
4. Vertical tracks fabricated with adjustable brackets for mounting at incline to continuous steel angle wall bracket.
5. Horizontal Track: Reinforce with continuous steel angle anchored to vertical steel angle wall bracket and to ceiling angle supports. Provide vertical and cross or diagonal braces to obtain rigid installation of horizontal track.
6. Provide not less than 2.38 mm (13 gage) galvanized steel angles.

C. Hardware:

1. Manufacturers standard hinges, brackets, rollers, locking devices and other hardware required for a complete installation.
2. Hinges and Roller Brackets: Minimum of 2.38 mm (13 gage) galvanized steel.
3. Provide rollers with ball bearings and case hardened races.
4. Provide positive locking device to receive cylinder lock, specified in Section 08 71 00, DOOR HARDWARE, with interlocking switch to motor actuator.
5. Weatherseals: Manufacturer's standard fitted around entire perimeter of door. Provide combination bottom weatherseal and sensor edge.

2.4 ELECTRIC MOTOR OPERATORS:

- A. Complete with electric motor, machine cut reduction gears, steel chain and sprockets, magnetic brake, overload protection, brackets, wall mount push button controls, limit switches, magnetic reversing contactor, and other accessories necessary for proper operation, including emergency manual actuator.

B. Design:

1. Design the actuator for motor removal without disturbing the limit-switch adjustment and without affecting the emergency manual actuators.
2. Make provision for emergency manual operation of door by chain-gear mechanism in case of electrical failure.
3. Arrange the emergency manual operating mechanism to immediately be put into and out of operation from the floor with a mechanical device to disconnect the motor from the operating mechanism when the emergency manual operating mechanism is engaged. This operation is not to affect the adjustment of the limit switches.
4. Provide interlock with motor to prevent motor from operating when manual locks are activated.

C. Motors:

1. NEMA MG 1, maximum operation 3600 rpm.
2. Suitable for operation on power current of the characteristics indicated on the electrical construction documents.
3. Use high starting torque, reversible type, of sufficient horsepower and torque output to move the door in either direction from door position, and produce door travel speed range of 0.20 to 0.30 m per second (8 to 12 inches per second), without exceeding the rated capacity.
4. Single-phase motors are not to have commutation or more than one starting contact.
5. Motor Enclosures: Drip proof type or NEMA TENV type.

D. Controls:

1. Control enclosures:
 - a. Interior-Mounted Units: Full-guarded, surface-mounted, heavy-duty type, with general-purpose NEMA ICS 6, Type 1 enclosure.
 - b. Exterior-Mounted Units: Full-guarded, standard-duty, surface-mounted, weatherproof type, NEMA ICS 6, Type 4 enclosure, key operated.
2. At door actuators, provide an enclosed, across-the-line type, magnetic reversing contactor, thermal overload protection, solenoid operated brake, limit switches, and remote control switches at locations on construction documents.

3. Control switches:
 - a. Three push button type on interior, unless noted to be key activated.
 - b. Buttons marked, OPEN, CLOSE and STOP.
 - c. The OPEN and STOP buttons: Momentary pressure or contact type.
 - d. The CLOSE button: Constant pressure type.
 - e. Provide key activated switch on exterior requiring constant pressure to operate.
 - f. Limit switches: Manufacturers standard, position of switches readily adjustable.
4. Operation:
 - a. Open door upon activation of OPEN button.
 - b. Close door only when constant key pressure applied to CLOSE button.
 - c. When the door is in motion, and the STOP button is pressed, door is to stop instantly and remain in the stop position; from stop position, door may be operated in either direction by OPEN or CLOSE button.
 - d. Limit switches automatically stop doors at their fully open and closed positions.
6. Provide push buttons with guards to prevent accidental operation.
7. Transformer:
 - a. Provide control transformer in power circuits to reduce the voltage on control circuits to 120 volts or less.
 - b. Conform to NEMA ST 20.
8. Electrical Components: Conform to NFPA 70.
9. Safety Device:
 - a. Provide bottom door edge weather-strip safety device to immediately stop and reverse the door closing to full open position upon contact with an obstruction in compliance with UL 325. Door is to open upon failure of device, component of device or component of control system.
 - b. The door closing circuit is to be electrically locked out and door to remain capable of manual operation until the failure or damage has been corrected.
 - c. Do not use safety device as a limit switch.

- d. Safety Device Connecting Cable to Motor: Flexible type S0 cable, with spring loaded automatic take up reel or equivalent device, as required for proper operation of the doors.

2.5 FINISHES:

A. Steel:

1. Comply with NAAMM's AMP 500-06 Metal Finishes Manual for recommendations for applying and designating finishes.
2. Clean surfaces free of scale, rust, oil and grease.
3. Baked-Enamel or Powder-Coat Finish: AAMA 2603.
5. Galvanized steel: Apply phosphate treatment.
6. Apply shop prime coat of corrosion inhibitive paint on exposed surfaces after fabrication that is compatible with field applied finishes.
7. Apply finish paint of color scheduled when specified in Section 09 06 00, SCHEDULE FOR FINISHES.
8. Do not paint track, rollers, hinges, or locks.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Install in accordance with approved shop drawings and manufacturer's instructions.
- B. For electrical work, see:
 1. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 2. Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
 3. Section 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY.
- C. Locate anchors and inserts for tracks, brackets, motors, switches, hardware, and other accessories in accordance with approved shop drawings.
- D. Attach tracks to adjoining construction with not less than 9 mm (3/8 inch) diameter bolts, spaced near each end and not over 610 mm (24 inches) apart.
- E. Locate control switches where indicated in construction documents, not less than 1219 mm (4 feet) or more than 1372 mm (4 feet 6 inches) above finished floor.
- F. Lubricate, adjust and demonstrate door to operate freely.

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G. Upon completion, leave door openings weathertight and doors free from warp, twists, or distortion.

3.2 REPAIR:

- A. Repair zinc-coated surfaces both bare and painted, by the application of galvanizing repair compound.
- B. Spot prime and apply finish paint to repairs.

- - - E N D - - -

SECTION 08 51 13
ALUMINUM WINDOWS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Aluminum windows for new construction work.

1.2 RELATED REQUIREMENTS

- A. Sealing Joints: Section 07 92 00, JOINT SEALANTS.
- B. Glazing: Section 08 80 00, GLAZING.
- C. Color of finish: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American Architectural Manufacturers Associations (AAMA):
 - 1. AAMA/WDMA/CSA 101/I.S.2/A440-11 - Windows, Doors, and Skylights.
 - 2. AAMA 505-09 - Dry Shrinkage and Composite Performance Thermal Cycle Test Procedures.
 - 3. AAMA 2605-13 - Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels.
 - 4. AAMA TIR A8-08 - Structural Performance of Composite Thermal Barrier Framing System.
- C. American Society of Civil Engineers/Structural Engineering Institute (ASCE/SEI):
 - 1. 7-10 - Minimum Design Loads for Buildings and Other Structures.
- D. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):
 - 1. 90.1-13 - Energy Standard for Buildings Except Low-Rise Residential Buildings.
- E. ASTM International (ASTM):
 - 1. B209-14 - Aluminum and Aluminum-Alloy Sheet and Plate.
 - 2. B209M-14 - Aluminum and Aluminum-Alloy Sheet and Plate (Metric).
 - 3. B221-14 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
 - 4. B221M-13 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric).

5. E283-04(2012) - Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen.
6. E331-00(2009) - Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform Static Air Pressure Difference.

1.4 PRE-INSTALLATION MEETINGS

- A. Conduct pre-installation meeting at project site minimum 30 days before beginning Work of this section.
 1. Required Participants:
 - a. Contracting Officer's Representative.
 - b. Architect/Engineer.
 - c. Inspection and Testing Agency.
 - d. Contractor.
 - e. Installer.
 - f. Manufacturer's field representative.
 2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
 - a. Installation schedule.
 - b. Installation sequence.
 - c. Preparatory work.
 - d. Protection before, during, and after installation.
 - e. Installation.
 - f. Transitions and connections to other work.
 - g. Other items affecting successful completion.
 3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTAL

- A. Submit according to Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 1. Indicate window types required for project.
 2. Identify window unit components by name and type of metal or material, show construction, locking systems, mechanical operators, trim, installation and anchorages.
 3. Include glazing details and standards for factory glazed units.

- C. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Installation instructions.
 - 3. Warranty.
- D. Sustainable Construction Submittals:
 - 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
- E. Samples:
 - 1. Window Frame: 150 mm (6 inch) long samples showing finishes, specified.
- F. Test reports: Indicate each product complies with specifications.
 - 1. Windows.
 - 2. Operating hardware.
- G. Certificates: Indicate each product complies with requirements (window characteristics may be on window schedule or other drawings).

1.6 QUALITY ASSURANCE

- A. Manufacturer Qualifications:
 - 1. Regularly manufactures specified products.
 - 2. Manufactured specified products with satisfactory service on five similar installations for minimum five years.
 - a. Provide contact names and addresses for completed projects when requested by Contracting Officer's Representative.
- B. Quality Certified Labels or Certificates:
 - 1. AAMA Label affixed to each window indicating compliance with specification.
 - 2. Certificates in lieu of label with copy of test report maximum 4 years old from independent testing laboratory and certificate signed by window manufacturer stating that windows provided comply with specified requirements and AAMA/WDMA/CSA 101/I.S.2/A440 for type of window specified.

1.7 STORAGE AND HANDLING

- A. Protect windows from damage during handling and construction operations before, during and after installation.
- B. Store windows under cover, setting upright.
- C. Do not stack windows flat.

- D. Do not lay building materials or equipment on windows.

1.8 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant windows against material and manufacturing defects.
1. Warranty Period: 10 years.

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Design windows complying with specified performance:
1. Load Resistance: ASCE/SEI 7 Design criteria as indicated on Drawings.
 - a. Performance Grade: AAMA/WDMA/CSA 101/I.S.2/A440 required to resist maximum positive and negative wind load.
 2. Thermal Transmittance: Maximum U-value W/sq. m/degree K (Btu/sq. ft./hr./degree F).
 - a. Insulating Glass Windows: U-0.51.
 - b. Dual Glazed Windows: U-0.51, or as required by ASHRAE 90.1.
 3. Condensation Resistance Factor (CRF): NFRC 500 Minimum CRF of C 55.
 4. Water Resistance: ASTM E331; No uncontrolled penetration at 390 Pa (8.00 psf) , minimum, pressure differential.
 5. Air Infiltration Resistance: ASTM E283; 0.5 L/s/sq. m (0.1 cfm/sq. ft.), maximum at 300 Pa (6.24 psf), minimum, pressure differential.
- B. Provide the following operation types for locations indicated on the Drawings.
1. Casement Windows:
 - a. Performance Class and Grade: AAMA/WDMA/CSA 101/I.S.2/A440, minimum AW-40.
 2. Projected Windows:
 - a. Performance Class and Grade: AAMA/WDMA/CSA 101/I.S.2/A440, minimum AW-40.
 - b. Operation:
 - 1) Awning Sash: Project-out and slide down from top.
 - 2) Hopper Sash: Project-in from top and slide up from bottom.

3. Fixed Windows:

- a. Performance Class and Grade: AAMA/WDMA/CSA 101/I.S.2/A440,
minimum AW-40.

2.2 MATERIALS

- A. Aluminum Extrusions: ASTM B221M (ASTM B221); 6063 alloy, T5 temper.
- B. Aluminum Sheet: ASTM B209M (ASTM B209); 5005 alloy, H15 or H34 temper.

2.3 PRODUCTS - GENERAL

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide windows from one manufacturer.
- C. Sustainable Construction Requirements:
 - 1. Aluminum Recycled Content: 80 total recycled content, minimum.

2.4 ALUMINUM WINDOWS

- A. Frames and Sashes: Aluminum extrusions, AAMA/WDMA/CSA 101/I.S.2/A440.
- B. Thermal-Break Window Construction:
 - 1. Manufacturer's Standard.
 - 2. Low conductance thermal barrier.
 - 3. Capable of structurally holding sash in position and together.
 - 4. Thermal Break Assemblies: Tested according to AAMA TIR A8 and AAMA 505.
 - 5. Design location of thermal break so that, in closed position, outside air does not come in direct contact with interior frame of window.
- C. Mullions: Match window units.
- D. Provide anchors and other related accessories required for installation.

2.5 GLAZING

- A. Glass and Glazing: As specified in Section 08 80 00, GLAZING.
 - 1. Factory glaze windows.
 - 2. Weep holes through glazed areas are not acceptable.

2.6 INSECT SCREENING

- A. Screen Mesh: 18 by 18, AAMA/WDMA/CSA 101/I.S.2/A440.
 - 1. Screen Cloth: Vinyl clad aluminum.
- B. Frame: Aluminum, match window unit finish type and color, unless otherwise indicated.

2.7 HARDWARE

- A. Locks: Two position locking bolts or cam type tamperproof custodial locks with a single point control located not higher than 1500 mm (60 inches) from floor level. Locate locking devices in vent side rail. Provide concealed or non-removable fastenings for locks and keepers.
- B. Locking Device Strikes: Locate adjustable strikes in frame jamb. Fabricate strikes from Type 304 stainless steel or white bronze.
- C. Fabricate hinges of noncorrosive metal. Hinges may be either fully concealed when window is closed or semi-concealed with exposed knuckles and hospital tips. Surface mounted hinges are not acceptable.
- D. Guide Blocks: Fabricate guide blocks of injection molded nylon. Install guide block fully concealed in vent/frame sill.
- E. Hardware for Emergency Ventilation of Windows:
 - 1. Provide windows with hold open linkage.
 - 2. Provide hold open hardware for maximum 150 mm (6 inches) of window opening with adjustable friction shoe to provide resistance when closing window.
 - 3. Handles: Removable type.
- F. Hardware for Maintenance Opening of Windows: Opening beyond limit stop position accomplished by maintenance key captured by release device when window is in open position.
 - 1. Design operating device to prevent opening with standard tools, coins or bent wire devices.
- G. Pole Operators:
 - 1. Provide pole operator and pole hanger where operable windows have hardware more than 1500 mm (60 inches) above floor, but not over 3000 mm (10 feet) above floor.
 - 2. Fabricate pole of tubular anodized aluminum with rubber cap at lower end and standard push-pull hook at top end to match hardware design.
 - 3. Provide sufficient length for window operation without reaching more than 1500 mm (60 inches) above floor.
 - 4. Provide one operating pole and one pole hanger in each room or space where pole operation of windows is required.
- H. Weather Stripping: AAMA/WDMA/CSA 101/I.S.2/A440; leaf type weather-stripping is not acceptable.

- I. Provide wrenches, keys, or removable locking operating handles, as specified to operate windows.
 - 1. Provide one emergency ventilating operating handle for every four windows.
 - 2. Provide maintenance or window washer operating handles as required.

2.8 FABRICATION

- A. Fabricate windows to comply specified performance class and grade.
 - 1. Assemble frame and sash so fasteners are concealed when window is closed.
 - 2. Attach locking and hold-open devices to windows with concealed fasteners.
 - 3. Where extrusion wall thickness is less than 3 mm (0.125 inch) thick, provide backup plates or similar reinforcements for fasteners.
 - 4. Use stainless steel fasteners to secure Venetian blind hanger clips, vent guide blocks, friction adjuster, and limit opening device.
- B. Aluminum Trim:
 - 1. Trim includes casings, closures, and panning.
 - 2. Fabricate to shapes shown, minimum 1.6 mm (0.062 inch) thick.
 - 3. Extruded or formed sections, straight, true, and smooth on exposed surfaces.
 - 4. Exposed external corners mitered and internal corners coped; fitted with hairline joints.
 - 5. Reinforce 1.6 mm (0.062 inch) thick members with minimum 3 mm (1/8 inch) thick aluminum.
 - 6. Except for strap anchors, provide reinforcing for fastening near ends and spaced maximum 300 mm (12 inches) on center.
 - 7. Design to allow unrestricted expansion and contraction of members and window frames.
 - 8. Secure to window frames with machine screws or expansion rivets.
 - 9. Exposed screws, fasteners or pop rivets are not acceptable on exterior of casing or trim cover system.
- C. Aluminum Subsills and Stools:
 - 1. Fabricate to shapes shown, minimum 2 mm (0.080 inch) thick extrusion.
 - 2. One piece full length of opening with concealed anchors.

3. Sills turned up back edge minimum 6 mm (1/4 inch). Front edge provide with drip.
4. Sill back edge behind face of window frame. Do not extend to interior surface or bridge thermal breaks.
5. Do not perforate for anchorage, clip screws, or other requirements.

2.9 FINISHES

- A. Finish window units according to NAAMM AMP 500 series.
- B. Aluminum Paint finish:
 1. Fluorocarbon Finish: AAMA 2605; 70 percent fluoropolymer resin, 2-coat system.
 2. Color: Refer to Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Hardware: Finish hardware exposed when window is in closed position to match window.

2.10 ACCESSORIES

- A. Fasteners: AAMA/WDMA/CSA 101/I.S.2/A440; non-magnetic stainless steel.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
 1. Verify openings are within acceptable tolerances.
- B. Protect existing construction and completed work from damage.

3.2 INSTALLATION, GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings.
 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Where type, size or spacing of fastenings for securing window accessories or equipment to building construction is not shown or specified, provide expansion or toggle bolts or screws, as best suited to construction material.
 1. Provide bolts or screws minimum 6 mm (1/4 inch) in diameter.
 2. Sized and spaced to resist tensile and shear loads imposed.
 3. Do not install exposed fasteners on exterior, except when unavoidable for application of hardware.

4. Provide non-magnetic stainless steel Phillips flat-head machine screws for exposed fasteners, where required, or special tamper-proof fasteners.
5. Locate fasteners to avoid disturbing window thermal break.
- C. Set windows plumb, level, true, and in alignment; without warp or rack of frames or sash.
- D. Anchor windows on four sides with anchor clips or fin trim.
 1. Do not allow anchor clips to bridge thermal breaks.
 2. Use separate clips for both sides of thermal breaks.
 3. Make connections to allow for thermal and other movements.
 4. Do not allow building load to bear on windows.
 5. Use manufacturer's standard clips at corners and maximum 600 mm (24 inches) on center.
 6. Where fin trim anchorage is indicated build into adjacent construction, anchoring at corners and maximum 600 mm (24 inches) on center.
- E. Sills and Stools:
 1. Set in bed of mortar or other compound to fully support, true to line shown.
 2. Do not extend sill to inside window surface or past thermal break.
 3. Leave space for sealants at ends and to window frame unless indicated otherwise.

3.3 MULLIONS CLOSURES, TRIM, AND PANNING

- A. Cut mullion full height of opening and anchor directly to window frame on both sides.
- B. Closures, Trim, and Panning: External corners mitered and internal corners coped, fitted with hairline, tightly closed joints.
 1. Secure to concrete and solid masonry with expansion bolts, expansion rivets, split shank drive bolts, or powder actuated drive pins.
 2. Toggle bolt to hollow masonry units.
 3. Screw to wood and metal.
- C. Fasten except for strap anchors, near ends and corners and maximum 300 mm (12 inches) on center.
- D. Seal units following installation to provide weathertight system.

3.4 ADJUSTING

- A. Adjust ventilating sash and hardware to provide tight fit at contact points, and at weather-stripping for smooth operation and weathertight closure.

3.5 FIELD TESTING

- A. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Test Method: AAMA 502.
- C. Test Specimen:
 - 1. Include window assembly and construction. Affix test chamber to interior side of test specimen and the conduct testing using positive static air pressure (Test method A).
 - 2. Test specimens to be selected by the Contracting Officer's Representative after windows have been installed according to the drawings and specification.

3.6 CLEANING

- A. Lubricate hardware and moving parts.
- B. Remove excess glazing and sealant compounds.
- C. Clean exposed aluminum and glass surfaces. Remove contaminants and stains.
- D. Keep windows locked except while adjusting and testing.

- - E N D - -

SECTION 08 71 00
DOOR HARDWARE

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Door hardware and related items necessary for complete installation and operation of doors.

1.2 RELATED WORK

- A. Caulking: Section 07 92 00 JOINT SEALANTS.
- B. Application of Hardware: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES Section 08 17 10, INTEGRATED DOOR ASSEMBLIES Section 08 41 13, Section 08 34 53, SECURITY DOORS AND FRAMES Section 08 42 23, Section 08 42 29, AUTOMATIC ENTRANCES Section 08 71 13, AUTOMATIC DOOR OPERATORS Section 08 71 13.11, LOW ENERGY DOOR OPERATORS
- C. Finishes: Section 09 06 00, SCHEDULE FOR FINISHES.
- D. Painting: Section 09 91 00, PAINTING.
- E. Card Readers: Section 28 13 11, PHYSICAL ACCESS CONTROL SYSTEMS.
- F. Electrical: Division 26, ELECTRICAL.
- G. Fire Detection: Section 28 31 00, FIRE DETECTION AND ALARM.

1.3 GENERAL

- A. All hardware shall comply with UFAS, (Uniform Federal Accessible Standards) unless specified otherwise.
- B. Provide rated door hardware assemblies where required by most current version of the International Building Code (IBC).
- C. Hardware for Labeled Fire Doors and Exit Doors: Conform to requirements of NFPA 80 for labeled fire doors and to NFPA 101 for exit doors, as well as to other requirements specified. Provide hardware listed by UL, except where heavier materials, large size, or better grades are specified herein under paragraph HARDWARE SETS. In lieu of UL labeling and listing, test reports from a nationally recognized testing agency may be submitted showing that hardware has been tested in accordance with UL test methods and that it conforms to NFPA requirements.
- D. Hardware for application on metal and wood doors and frames shall be made to standard templates. Furnish templates to the fabricator of these items in sufficient time so as not to delay the construction.
- E. The following items shall be of the same manufacturer, except as otherwise specified:

1. Mortise locksets.
2. Hinges for hollow metal and wood doors.
3. Surface applied overhead door closers.
4. Exit devices.
5. Floor closers.

1.4 WARRANTY

A. Automatic door operators shall be subject to the terms of FAR Clause 52.246-21, except that the Warranty period shall be two years in lieu of one year for all items except as noted below:

1. Locks, latchsets, and panic hardware: 5 years.
2. Door closers and continuous hinges: 10 years.

1.5 MAINTENANCE MANUALS

A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on all door hardware. Provide installation instructions with the submittal documentation.

1.6 SUBMITTALS

A. Submittals shall be in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. Submit 6 copies of the schedule per Section 01 33 23. Submit 2 final copies of the final approved schedules to VAMC Locksmith as record copies (VISN Locksmith if the VAMC does not have a locksmith).

B. Hardware Schedule: Prepare and submit hardware schedule in the following form:

Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr. Name and Catalog No.	Key Control Symbols	UL Mark (if fire rated and listed)	ANSI/BHMA Finish Designation

C. Samples and Manufacturers' Literature:

1. Samples: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers

- Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number.
2. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified.
- D. Certificate of Compliance and Test Reports: Submit certificates that hardware conforms to the requirements specified herein. Certificates shall be accompanied by copies of reports as referenced. The testing shall have been conducted either in the manufacturer's plant and certified by an independent testing laboratory or conducted in an independent laboratory, within four years of submittal of reports for approval.

1.7 DELIVERY AND MARKING

- A. Deliver items of hardware to job site in their original containers, complete with necessary appurtenances including screws, keys, and instructions. Tag one of each different item of hardware and deliver to Resident Engineer for reference purposes. Tag shall identify items by Project Specification number and manufacturer's catalog number. These items shall remain on file in Resident Engineer's office until all other similar items have been installed in project, at which time the Resident Engineer will deliver items on file to Contractor for installation in predetermined locations on the project.

1.8 PREINSTALLATION MEETING

- A. Convene a pre-installation meeting not less than 30 days before start of installation of door hardware. Require attendance of parties directly affecting work of this section, including Contractor and Installer, Architect, Project Engineer and VA Locksmith, Hardware Consultant, and Hardware Manufacturer's Representative. Review the following:
1. Inspection of door hardware.
 2. Job and surface readiness.
 3. Coordination with other work.
 4. Protection of hardware surfaces.
 5. Substrate surface protection.
 6. Installation.
 7. Adjusting.

8. Repair.
9. Field quality control.
10. Cleaning.

1.9 INSTRUCTIONS

- A. Hardware Set Symbols on Drawings: Except for protective plates, door stops, mutes, thresholds and the like specified herein, hardware requirements for each door are indicated on drawings by symbols. Symbols for hardware sets consist of letters (e.g., "HW") followed by a number. Each number designates a set of hardware items applicable to a door type.
- B. Keying: A new Great Grandmaster key shall be established for this project. The key system shall be small format (Best size and profile) removable core type as previously described. The key blanks shall be protected by a utility patent with a minimum seven years remaining on the patent from the start of construction, and protected by contract-controlled distribution. The manufacturer shall furnish code pattern listings in both paper and electronic formats so keys may be reproduced by code.; provide electronic format in file type required by project's key control software. The manufacturer shall design the new key system with the capacity to rekey the existing system and also provide for 25 percent expansion capability beyond this requirement. Submit a keying chart for approval showing proposed keying layout and listing expansion capacity.
 1. Keying information will be furnished to the Contractor by the Resident Engineer.
 2. Supply information regarding key control of cylinder locks to manufacturers of equipment having cylinder type locks. Notify Resident Engineer immediately when and to whom keys or keying information is supplied. Return all such keys to the Resident Engineer. The Contractor shall verify with station personnel, the location of key identification to be stamped on cylinders.

1.10 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. In text, hardware items are referred to by

series, types, etc., listed in such specifications and standards,
except as otherwise specified.

B. American Society for Testing and Materials (ASTM):

F883-04.....Padlocks

E2180-07.....Standard Test Method for Determining the
Activity of Incorporated Antimicrobial Agent(s)
In Polymeric or Hydrophobic Materials

C. American National Standards Institute/Builders Hardware Manufacturers
Association (ANSI/BHMA):

A156.1-06.....Butts and Hinges

A156.2-03.....Bored and Pre-assembled Locks and Latches

A156.3-08.....Exit Devices, Coordinators, and Auto Flush
Bolts

A156.4-08.....Door Controls (Closers)

A156.5-14.....Cylinders and Input Devices for Locks.

A156.6-05.....Architectural Door Trim

A156.8-05.....Door Controls-Overhead Stops and Holders

A156.11-14.....Cabinet Locks

A156.12-05Interconnected Locks and Latches

A156.13-05.....Mortise Locks and Latches Series 1000

A156.14-07Sliding and Folding Door Hardware

A156.15-06.....Release Devices-Closer Holder, Electromagnetic
and Electromechanical

A156.16-08.....Auxiliary Hardware

A156.17-04Self-Closing Hinges and Pivots

A156.18-06.....Materials and Finishes

A156.20-06Strap and Tee Hinges, and Hasps

A156.21-09.....Thresholds

A156.22-05.....Door Gasketing and Edge Seal Systems

A156.23-04.....Electromagnetic Locks

A156.24-03.....Delayed Egress Locking Systems

A156.25-07Electrified Locking Devices

A156.26-06.....Continuous Hinges

A156.28-07Master Keying Systems

A156.29-07Exit Locks and Alarms

A156.30-03High Security Cylinders

A156.31-07Electric Strikes and Frame Mounted Actuators

A156.36-10.....Auxiliary Locks

A250.8-03.....Standard Steel Doors and Frames

D. National Fire Protection Association (NFPA):

80-10.....Fire Doors and Other Opening Protectives

101-09.....Life Safety Code

E. Underwriters Laboratories, Inc. (UL):

Building Materials Directory (2008)

PART 2 - PRODUCTS

2.1 BUTT HINGES

A. ANSI A156.1. Provide only three-knuckle hinges, except five-knuckle where the required hinge type is not available in a three-knuckle version (e.g., some types of swing-clear hinges). The following types of butt hinges shall be used for the types of doors listed, except where otherwise specified:

1. Exterior Doors: Type A2112/A5112 for doors 900 mm (3 feet) wide or less and Type A2111/A5111 for doors over 900 mm (3 feet) wide. Hinges for exterior outswing doors shall have non-removable pins. Hinges for exterior fire-rated doors shall be of stainless steel material.

2. Interior Doors: Type A8112/A5112 for doors 900 mm (3 feet) wide or less and Type A8111/A5111 for doors over 900 mm (3 feet) wide. Hinges for doors exposed to high humidity areas (shower rooms, toilet rooms, kitchens, janitor rooms, etc. shall be of stainless steel material.

B. Provide quantity and size of hinges per door leaf as follows:

1. Doors up to 1210 mm (4 feet) high: 2 hinges.

2. Doors 1210 mm (4 feet) to 2260 mm (7 feet 5 inches) high: 3 hinges minimum.

3. Doors greater than 2260 mm (7 feet 5 inches) high: 4 hinges.

4. Doors up to 900 mm (3 feet) wide, standard weight: 114 mm x 114 mm (4-1/2 inches x 4-1/2 inches) hinges.

5. Doors over 900 mm (3 feet) to 1065 mm (3 feet 6 inches) wide, standard weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).

6. Doors over 1065 mm (3 feet 6 inches) to 1210 mm (4 feet), heavy weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).
 7. Provide heavy-weight hinges where specified.
 8. At doors weighing 330 kg (150 lbs.) or more, furnish 127 mm (5 inch) high hinges.
- C. See Articles "MISCELLANEOUS HARDWARE" and "HARDWARE SETS" for pivots and hinges other than butts specified above and continuous hinges specified below.

2.2 CONTINUOUS HINGES

- A. ANSI/BHMA A156.26, Grade 1-600.
1. Listed under Category N in BHMA's "Certified Product Directory."
- B. General: Minimum 0.120-inch- (3.0-mm-) thick, hinge leaves with minimum overall width of 4 inches (102 mm); fabricated to full height of door and frame and to template screw locations; with components finished after milling and drilling are complete
- C. Continuous, Barrel-Type Hinges: Hinge with knuckles formed around a Teflon-coated 6.35mm (0.25-inch) minimum diameter pin that extends entire length of hinge.
1. Base Metal for Exterior Hinges: Stainless steel.
 2. Base Metal for Interior Hinges: Stainless steel.
 3. Base Metal for Hinges for Fire-Rated Assemblies: Stainless steel.
 4. Provide with non-removable pin (hospital tip option) at lockable outswing doors.
 5. Where required to clear adjacent casing, trim, and wall conditions and allow full door swing, provide wide throw hinges of minimum width required.
 6. Provide with manufacturer's cut-outs for separate mortised power transfers and/or mortised automatic door bottoms where they occur.
 7. Where thru-wire power transfers are integral to the hinge, provide hinge with easily removable portion to allow easy access to wiring connections.
 8. Where models are specified that provide an integral wrap-around edge guard for the hinge edge of the door, provide manufacturer's adjustable threaded stud and machine screw mechanism to allow the door to be adjusted within the wrap-around edge guard.

2.3 DOOR CLOSING DEVICES

- A. Closing devices shall be products of one manufacturer.

2.4 OVERHEAD CLOSERS

- A. Conform to ANSI A156.4, Grade 1.
- B. Closers shall conform to the following:
 - 1. The closer shall have minimum 50 percent adjustable closing force over minimum value for that closer and have adjustable hydraulic back check effective between 60 degrees and 85 degrees of door opening.
 - 2. Where specified, closer shall have hold-open feature.
 - 3. Size Requirements: Provide multi-size closers, sizes 1 through 6, except where multi-size closer is not available for the required application.
 - 4. Material of closer body shall be forged or cast.
 - 5. Arm and brackets for closers shall be steel, malleable iron or high strength ductile cast iron.
 - 6. Where closers are exposed to the exterior or are mounted in rooms that experience high humidity, provide closer body and arm assembly of stainless steel material.
 - 7. Closers shall have full size metal cover; plastic covers will not be accepted.
 - 8. Closers shall have adjustable hydraulic back-check, separate valves for closing and latching speed, adjustable back-check positioning valve, and adjustable delayed action valve.
 - 9. Provide closers with any accessories required for the mounting application, including (but not limited to) drop plates, special soffit plates, spacers for heavy-duty parallel arm fifth screws, bull-nose or other regular arm brackets, longer or shorter arm assemblies, and special factory templating. Provide special arms, drop plates, and templating as needed to allow mounting at doors with overhead stops and/or holders.
 - 10. Closer arms or backcheck valve shall not be used to stop the door from overswing, except in applications where a separate wall, floor, or overhead stop cannot be used.
 - 11. Provide parallel arm closers with heavy duty rigid arm.

12. Where closers are to be installed on the push side of the door, provide parallel arm type except where conditions require use of top jamb arm.
13. Provide all surface closers with the same body attachment screw pattern for ease of replacement and maintenance.
14. All closers shall have a 1 ½" (38mm) minimum piston diameter.

2.5 FLOOR CLOSERS AND FLOOR PIVOT SETS - (NOT USED)

2.6 DOOR STOPS

- A. Conform to ANSI A156.16.
- B. Provide door stops wherever an opened door or any item of hardware thereon would strike a wall, column, equipment or other parts of building construction. For concrete, masonry or quarry tile construction, use lead expansion shields for mounting door stops.
- C. Where cylindrical locks with turn pieces or pushbuttons occur, equip wall bumpers Type L02251 (rubber pads having concave face) to receive turn piece or button.
- D. Provide floor stops (Type L02141 or L02161 in office areas; Type L02121 x 3 screws into floor elsewhere. Wall bumpers, where used, must be installed to impact the trim or the door within the leading half of its width. Floor stops, where used, must be installed within 4-inches of the wall face and impact the door within the leading half of its width.
- E. Where drywall partitions occur, use floor stops, Type L02141 or L02161 in office areas, Type L02121 elsewhere.
- F. Provide stop Type L02011, as applicable for exterior doors. At outswing doors where stop can be installed in concrete, provide stop mated to concrete anchor set in 76mm (3-inch) core-drilled hole and filled with quick-setting cement.
- G. Omit stops where floor mounted door holders are required and where automatic operated doors occur.
- H. Provide appropriate roller bumper for each set of doors (except where closet doors occur) where two doors would interfere with each other in swinging.
- I. Provide appropriate door mounted stop on doors in individual toilets where floor or wall mounted stops cannot be used.

J. Not Used.

K. Provide door stops on doors where combination closer magnetic holders are specified, except where wall stops cannot be used or where floor stops cannot be installed within 4-inches of the wall.

L. Where the specified wall or floor stop cannot be used, provide concealed overhead stops (surface-mounted where concealed cannot be used).

2.7 OVERHEAD DOOR STOPS AND HOLDERS

A. Conform to ANSI Standard A156.8. Overhead holders shall be of sizes recommended by holder manufacturer for each width of door. Set overhead holders for 110 degree opening, unless limited by building construction or equipment. Provide Grade 1 overhead concealed slide type: stop-only at rated doors and security doors, hold-open type with exposed hold-open on/off control at all other doors requiring overhead door stops.

2.8 FLOOR DOOR HOLDERS - NOT USED

2.9 LOCKS AND LATCHES

A. Conform to ANSI A156.13. Locks and latches for doors 45 mm (1-3/4 inch) thick or over shall have beveled fronts. Lock cylinders shall have not less than six pins. All locksets or latches on double doors with fire label shall have latch bolt with 19mm (3/4 inch) throw, unless shorter throw allowed by the door manufacturer's fire label. Provide temporary keying device or construction core to allow opening and closing during construction and prior to the installation of final cores.

B. In addition to above requirements, locks and latches shall comply with following requirements:

1. Mortise Lock and Latch Sets: Conform to ANSI/BHMA A156.13. Mortise locksets shall be Corbin Russwin ML2000 series 1000, minimum Grade 1. All locksets and latchsets, except on designated doors in Psychiatric (Mental Health) areas, shall have lever handles fabricated from cast stainless steel. Provide sectional (lever x rose) lever design matching Corbin Russwin ASA. No substitute lever material shall be accepted. All locks and latchsets shall be furnished with 122.55 mm (4-7/8-inch) curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 21mm (7/8-inch) lip-to-center dimension. Lock function

F02 shall be furnished with emergency tools/keys for emergency entrance. All lock cases installed on lead lined doors shall be lead lined before applying final hardware finish. Furnish armored fronts for all mortise locks. Where mortise locks are installed in high-humidity locations or where exposed to the exterior on both sides of the opening, provide non-ferrous mortise lock case.

2. Auxiliary locks shall be as specified under hardware sets and conform to ANSI A156.5.

2.10 PUSH-BUTTON COMBINATION LOCKS

- A. ANSI/BHMA A156.5, Grade 1. Battery operated pushbutton entry.
- B. Construction: Heavy duty mortise lock housing conforming to ANSI/BHMA A156.13, Grade 1. Lever handles and operating components in compliance with the UFAS and the ADA Accessibility Guidelines. Match lever handles of locks and latchsets on adjacent doors.
- C. Special Features: Key override to permit a master keyed security system and a pushbutton security code activated passage feature to allow access without using the entry code.

2.11 ELECTROMAGNETIC LOCKS

- A. ANSI/BHMA A156.23; electrically powered, of strength and configuration indicated; with electromagnet attached to frame and armature plate attached to door. Listed under Category E in BHMA's "Certified Product Directory."
 1. Type: Full exterior or full interior, as required by application indicated. Direct Hold type.
 2. Strength Ranking: 1000 lbf (4448 N).
 3. Inductive Kickback Peak Voltage: Not more than //53// //0// V (verify with facility).
 4. Residual Magnetism: Not more than 0 lbf (0 N) to separate door from magnet.

2.12 ELECTRIC STRIKES

- A. ANSI/ BHMA A156.31 Grade 1.
- B. General: Use fail-secure electric strikes at fire-rated doors.

2.13 KEYS

- A. Stamp all keys with change number and key set symbol. Furnish keys in quantities as follows:

Locks/Keys	Quantity
Cylinder locks	2 keys each
Cylinder lock change key blanks	100 each different key way
Master-keyed sets	6 keys each
Grand Master sets	6 keys each
Great Grand Master set	5 keys
Control key	2 keys

- B. Psychiatric keys shall be cut so that first two bittings closest to the key shoulder are shallow to provide greater strength at point of greatest torque.

2.14 KEY CABINET

- A. ANSI Standard A156.11. Provide key cabinet made of cold rolled, 1.2 mm (0.0478 inch) thick furniture steel electro-welded. Doors shall have "no sag" continuous brass-pin piano type hinge and be equipped with chrome plated locking door handles, hook cam and mechanical pushbutton door lock. Key Cabinet and Key Control System shall accommodate all keys for this project plus 25 percent. Provide minimum number of multiple cabinets where a single cabinet of largest size will not accommodate the required number of keys.
- B. Key tags shall consist of two sets: Permanent self-locking and loan key snaphook type with tag colors as follows: Red fiber marker of the permanent self-locking type approximately 32 mm (1-1/4 inch) in diameter engraved with the legend "FILE KEY MUST NOT BE LOANED." Also furnish for each hook a white cloverleaf key marker with snap-hooks engraved with the legend "LOAN KEY."
- C. The manufacturer of the lock cylinders and locks shall attach a key tag to keys of each lock cylinder and shall mark thereon the respective item number and key change number. Provide each group of keys in a key gathering envelope (supplied by Key Cabinet Manufacturer) in which the lock manufacturer shall include the following information: Item number,

key change number and door number. The contractor shall furnish the Key Cabinet Manufacturer the hardware and keying schedules and change keys.

- D. The Key Cabinet Manufacturer shall set up a three-way cross index system, including master keys, listing the keys alphabetically, the hooks numerically and the key changes numerically on different colored index cards. Index cards shall be typewritten and inserted in a durable binder. Attach the keys to the two sets of numbered tags supplied with the cabinet. (The permanent tag and the loan key tag). Instruct the owner in proper use of the system. Install cabinet as directed by the Resident Engineer.

2.15 ARMOR PLATES, KICK PLATES, MOP PLATES AND DOOR EDGING

- A. Conform to ANSI Standard A156.6.
- B. Provide protective plates as specified below:
1. Kick plates, mop plates and armor plates of metal, Type J100 series.
 2. Provide kick plates and mop plates where specified. Kick plates shall be 254 mm (10 inches) or 305 mm (12 inches) high. Mop plates shall be 152 mm (6 inches) high. Both kick and mop plates shall be minimum 1.27 mm (0.050 inches) thick. Provide kick and mop plates beveled on all 4 edges (B4E). On push side of doors where jamb stop extends to floor, make kick plates 38 mm (1-1/2 inches) less than width of door, except pairs of metal doors which shall have plates 25 mm (1 inch) less than width of each door. Extend all other kick and mop plates to within 6 mm (1/4 inch) of each edge of doors. Kick and mop plates shall butt astragals. For jamb stop requirements, see specification sections pertaining to door frames.
 3. Kick plates and/or mop plates are not required on following door sides:
 - a. Armor plate side of doors;
 - b. Exterior side of exterior doors;
 - c. Closet side of closet doors;
 - d. Both sides of aluminum entrance doors.
 4. Armor plates for doors are listed under Article "Hardware Sets". Armor plates shall be thickness as noted in the hardware set, 875 mm (35 inches) high and 38 mm (1-1/2 inches) less than width of doors, except on pairs of metal doors. Provide armor plates beveled on all

- 4 edges (B4E). Plates on pairs of metal doors shall be 25 mm (1 inch) less than width of each door. Where top of intermediate rail of door is less than 875 mm (35 inches) from door bottom, extend armor plates to within 13 mm (1/2 inch) of top of intermediate rail. On doors equipped with panic devices, extend armor plates to within 13 mm (1/2 inch) of panic bolt push bar.
5. Where louver or grille occurs in lower portion of doors, substitute stretcher plate and kick plate in place of armor plate. Size of stretcher plate and kick plate shall be 254 mm (10 inches) high.
 6. Provide stainless steel edge guards where so specified at wood doors. Provide mortised type instead of surface type except where door construction and/or ratings will not allow. Provide edge guards of bevel and thickness to match wood door. Provide edge guards with factory cut-outs for door hardware that must be installed through or extend through the edge guard. Provide full-height edge guards except where door rating does not allow; in such cases, provide edge guards to height of bottom of typical lockset armor front. Forward edge guards to wood door manufacturer for factory installation on doors.

2.16 EXIT DEVICES

- A. Conform to ANSI Standard A156.3. Exit devices shall be Grade 1; type and function are specified in hardware sets. Provide flush with finished floor strikes for vertical rod exit devices in interior of building. Trim shall have cast satin stainless steel lever handles of design similar to locksets, unless otherwise specified. Provide key cylinders for keyed operating trim and, where specified, cylinder dogging.
- B. Surface vertical rod panics shall only be provided less bottom rod; provide fire pins as required by exit device and door fire labels. Do not provide surface vertical rod panics at exterior doors.
- C. Concealed vertical rod panics shall be provided less bottom rod at interior doors, unless lockable or otherwise specified; provide fire pins as required by exit device and door fire labels. Where concealed vertical rod panics are specified at exterior doors, provide with both top and bottom rods.

- D. Where removable mullions are specified at pairs with rim panic devices, provide mullion with key-removable feature.
- E. At non-rated openings with panic hardware, provide panic hardware with key cylinder dogging feature.
- F. Exit devices for fire doors shall comply with Underwriters Laboratories, Inc., requirements for Fire Exit Hardware. Submit proof of compliance.

2.17 FLUSH BOLTS (LEVER EXTENSION)

- A. Conform to ANSI A156.16. Flush bolts shall be Type L24081 unless otherwise specified. Furnish proper dustproof strikes conforming to ANSI A156.16, for flush bolts required on lower part of doors.
- B. Lever extension manual flush bolts shall only be used at non-fire-rated pairs for rooms only accessed by maintenance personnel.
- C. Face plates for cylindrical strikes shall be rectangular and not less than 25 mm by 63 mm (1 inch by 2-1/2 inches).
- D. Friction-fit cylindrical dustproof strikes with circular face plate may be used only where metal thresholds occur.
- E. Provide extension rods for top bolt where door height exceeds 2184 mm (7 feet 2 inches).

2.18 FLUSH BOLTS (AUTOMATIC)

- A. Conform to ANSI A156.3. Dimension of flush bolts shall conform to ANSI A115. Bolts shall conform to Underwriters Laboratories, Inc., requirements for fire door hardware. Flush bolts shall automatically latch and unlatch. Furnish dustproof strikes conforming to ANSI A156.16 for bottom flushbolt. Face plates for dustproof strike shall be rectangular and not less than 38 mm by 90 mm (1-1/2 by 3-1/2 inches).
- B. At interior doors, provide auto flush bolts less bottom bolt, unless otherwise specified, except at wood pairs with fire-rating greater than 20 minutes; provide fire pins as required by auto flush bolt and door fire labels.

2.19 DOOR PULLS WITH PLATES

- A. Conform to ANSI A156.6. Pull Type J401, 152 mm CTC (6 inches CTC) length by 19 mm (3/4 inches) diameter minimum with plate Type J302, 90 mm by 381 mm (3-1/2 inches by 15 inches), unless otherwise specified. Provide pull with projection of 57.2 mm (2 1/4 inches) minimum and a

clearance of 38.1 mm (1 1/2 inches) minimum. Cut plates of door pull plate for cylinders, or turn pieces where required.

2.20 PUSH PLATES

- A. Conform to ANSI A156.6. Metal, Type J302, 203 mm (8 inches) wide by 406.4 mm (16 inches) high. Provide metal Type J302 plates 102 mm (4 inches) wide by 406.4 mm (16 inches) high where push plates are specified for doors with stiles less than 203 mm (8 inches) wide. Cut plates for cylinders, and turn pieces where required.

2.21 COMBINATION PUSH AND PULL PLATES

- A. Conform to ANSI 156.6. Type J303, stainless steel 3 mm (1/8 inch) thick, 80 mm (3-1/3 inches) wide by 800 mm (16 inches) high), top and bottom edges shall be rounded. Secure plates to wood doors with 38 mm (1-1/2 inch) long No. 12 wood screws. Cut plates for turn pieces, and cylinders where required. Pull shall be mounted down.

2.22 COORDINATORS

- A. Conform to ANSI A156.16. Coordinators, when specified for fire doors, shall comply with Underwriters Laboratories, Inc., requirements for fire door hardware. Coordinator may be omitted on exterior pairs of doors where either door will close independently regardless of the position of the other door. Coordinator may be omitted on interior pairs of non-labeled open where open back strike is used. Open back strike shall not be used on labeled doors. Paint coordinators to match door frames, unless coordinators are plated. Provide bar type coordinators, except where gravity coordinators are required at acoustic pairs. For bar type coordinators, provide filler bars for full width and, as required, brackets for push-side surface mounted closers, overhead stops, and vertical rod panic strikes.

2.23 THRESHOLDS

- A. Conform to ANSI A156.21, mill finish extruded aluminum, except as otherwise specified. In existing construction, thresholds shall be installed in a bed of sealant with ¼-20 stainless steel machine screws and expansion shields. In new construction, embed aluminum anchors coated with epoxy in concrete to secure thresholds. Furnish thresholds for the full width of the openings.
- B. For thresholds at elevators entrances see other sections of specifications.

- C. At exterior doors and any interior doors exposed to moisture, provide threshold with non-slip abrasive finish.
- D. Provide with miter returns where threshold extends more than 12 mm (0.5 inch) beyond face of frame.

2.24 AUTOMATIC DOOR BOTTOM SEAL AND RUBBER GASKET FOR LIGHT PROOF OR SOUND CONTROL DOORS

- A. Conform to ANSI A156.22. Provide mortise or under-door type, except where not practical. For mortise automatic door bottoms, provide type specific for door construction (wood or metal).

2.25 WEATHERSTRIPS (FOR EXTERIOR DOORS)

- A. Conform to ANSI A156.22. Air leakage shall not to exceed 0.50 CFM per foot of crack length ($0.000774\text{m}^3/\text{s/m}$).

2.26 MISCELLANEOUS HARDWARE

- A. Access Doors (including Sheet Metal, Screen and Woven Wire Mesh Types):
Except for fire-rated doors and doors to Temperature Control Cabinets, equip each single or double metal access door with Lock Type E07213, conforming to ANSI A156.11. Key locks as directed. Ship lock prepaid to the door manufacturer. Hinges shall be provided by door manufacturer.
- B. Cylinders for Various Partitions and Doors: Key cylinders same as entrance doors of area in which partitions and door occur, except as otherwise specified. Provide cylinders to operate locking devices where specified for following partitions and doors:
 - 1. Folding doors and partitions.
 - 2. Wicket door (in roll-up door assemblies).
 - 3. Slide-up doors.
 - 4. Swing-up doors.
 - 5. Fire-rated access doors-Engineer's key set.
 - 6. Doors from corridor to electromagnetic shielded room.
 - 7. Day gate on vault door.
- C. Mutes: Conform to ANSI A156.16. Provide door mutes or door silencers Type L03011 or L03021, depending on frame material, of white or light gray color, on each steel or wood door frame, except at fire-rated frames, lead-lined frames and frames for sound-resistant, lightproof and electromagnetically shielded doors. Furnish 3 mutes for single doors and 2 mutes for each pair of doors, except double-acting doors. Provide 4 mutes or silencers for frames for each Dutch type door.

Provide 2 mutes for each edge of sliding door which would contact door frame.

2.27 PADLOCKS FOR VARIOUS DOORS, GATES AND HATCHES

- A. ASTM E883, size 50 mm (2 inch) wide chain; furnish extended shackles as required by job conditions. Provide padlocks, with key cylinders, for each door in following areas as noted.
- B. Key padlocks as follows:
 - 1. Chain Link Fence Gates for Electrical Substation and other Fenced Buildings or Areas: Engineer's set, except as otherwise specified.
 - 2. Roof Access and Scuttles: Engineer's set.
- C. Omit padlocks on communicating refrigerator doors.

2.28 THERMOSTATIC TEMPERATURE CONTROL VALVE CABINETS

- A. Where lock is shown, equip each cabinet door (metal) with lock Type E06213, conforming to ANSI A156.36. Key locks in Key Sets approved by Contracting Officer. See mechanical drawings and specifications for location of cabinets.
- B. Cabinet manufacturer shall supply the hinges, bolts and pulls. Ship locks to cabinet manufacturer for installation.

2.29 HINGED WIRE GUARDS (FOR WINDOWS, DOORS AND TRANSOMS) AND WIRE PARTITION DOORS - NOT USED

2.30 FINISHES

- A. Exposed surfaces of hardware shall have ANSI A156.18, finishes as specified below. Finishes on all hinges, pivots, closers, thresholds, etc., shall be as specified below under "Miscellaneous Finishes." For field painting (final coat) of ferrous hardware, see Section 09 91 00, PAINTING.
- B. 626 or 630: All surfaces on exterior and interior of buildings, except where other finishes are specified.
- C. Miscellaneous Finishes:
 - 1. Hinges --exterior doors: 626 or 630.
 - 2. Hinges --interior doors: 652 or 630.
 - 3. Pivots: Match door trim.
 - 4. Door Closers: Factory applied paint finish. Dull or Satin Aluminum color.
 - 5. Thresholds: Mill finish aluminum.
 - 6. Cover plates for floor hinges and pivots: 630.

7. Other primed steel hardware: 600.

D. Special Finish: Exposed surfaces of hardware for dark bronze anodized aluminum doors shall have oxidized oil rubbed bronze finish (dark bronze) finish on door closers shall closely match doors.

2.31 BASE METALS

A. Apply specified U.S. Standard finishes on different base metals as following:

Finish	Base Metal
652	Steel
626	Brass or bronze
630	Stainless steel

PART 3 - EXECUTION

3.1 HARDWARE HEIGHTS

A. For new buildings locate hardware on doors at heights specified below, with all hand-operated hardware centered within 864 mm (34 inches) to 1200 mm (48 inches), unless otherwise noted:

B. Hardware Heights from Finished Floor:

1. Exit devices centerline of strike (where applicable) 1024 mm (40-5/16 inches).
2. Locksets and latch sets centerline of strike 1024 mm (40-5/16 inches).
3. Deadlocks centerline of strike 1219 mm (48 inches).
4. Hospital arm pull 1168 mm (46 inches) to centerline of bottom supporting bracket.
5. Centerline of door pulls to be 1016 mm (40 inches).
6. Push plates and push-pull shall be 1270 mm (50 inches) to top of plate.
7. Push-pull latch to be 1024 mm (40-5/16 inches) to centerline of strike.
8. Locate other hardware at standard commercial heights. Locate push and pull plates to prevent conflict with other hardware.

3.2 INSTALLATION

A. Closer devices, including those with hold-open features, shall be equipped and mounted to provide maximum door opening permitted by building construction or equipment. Closers shall be mounted on side of

door inside rooms, inside stairs, and away from corridors. At exterior doors, closers shall be mounted on interior side. Where closers are mounted on doors they shall be mounted with sex nuts and bolts; foot shall be fastened to frame with machine screws.

B. Hinge Size Requirements:

Door Thickness	Door Width	Hinge Height
45 mm (1-3/4 inch)	900 mm (3 feet) and less	113 mm (4-1/2 inches)
45 mm (1-3/4 inch)	Over 900 mm (3 feet) but not more than 1200 mm (4 feet)	125 mm (5 inches)
35 mm (1-3/8 inch) (hollow core wood doors)	Not over 1200 mm (4 feet)	113 mm (4-1/2 inches)

C. Hinge leaves shall be sufficiently wide to allow doors to swing clear of door frame trim and surrounding conditions.

D. Hinges Required Per Door:

Doors 1500 mm (5 ft) or less in height	2 butts
Doors over 1500 mm (5 ft) high and not over 2280 mm (7 ft 6 in) high	3 butts
Doors over 2280 mm (7 feet 6 inches) high	4 butts
Dutch type doors	4 butts
Doors with spring hinges 1370 mm (4 feet 6 inches) high or less	2 butts
Doors with spring hinges over 1370 mm (4 feet 6 inches)	3 butts

E. Fastenings: Suitable size and type and shall harmonize with hardware as to material and finish. Provide machine screws and lead expansion shields to secure hardware to concrete, ceramic or quarry floor tile, or solid masonry. Fiber or rawl plugs and adhesives are not permitted. All fastenings exposed to weather shall be of nonferrous metal.

F. After locks have been installed; show in presence of Resident Engineer that keys operate their respective locks in accordance with keying requirements. (All keys, Master Key level and above shall be sent Registered Mail to the Medical Center Director along with the bitting list. Also a copy of the invoice shall be sent to the Resident Engineer

for his records.) Installation of locks which do not meet specified keying requirements shall be considered sufficient justification for rejection and replacement of all locks installed on project.

3.3 FINAL INSPECTION

- A. Installer to provide letter to VA Resident/Project Engineer that upon completion, installer has visited the Project and has accomplished the following:
1. Re-adjust hardware.
 2. Evaluate maintenance procedures and recommend changes or additions, and instruct VA personnel.
 3. Identify items that have deteriorated or failed.
 4. Submit written report identifying problems.

3.4 DEMONSTRATION

- A. Demonstrate efficacy of mechanical hardware and electrical, and electronic hardware systems, including adjustment and maintenance procedures, to satisfaction of Resident/Project Engineer and VA Locksmith.

3.5 HARDWARE SETS

- A. Following sets of hardware correspond to hardware symbols shown on drawings. Only those hardware sets that are shown on drawings will be required. Disregard hardware sets listed in specifications but not shown on drawings.
- B. Hardware Consultant working on a project will be responsible for providing additional information regarding these hardware sets. The numbers shown in the following sets come from BHMA standards.

ELECTRIC HARDWARE ABBREVIATIONS LEGEND:

ADO = Automatic Door Operator

EMCH = Electro-Mechanical Closer-Holder

MHO = Magnetic Hold-Open (wall- or floor-mounted)

INTERIOR SINGLE DOORS

HW-1A

Each Door to Have:

RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Latchset	F01
1	Closer	C02011/C02021
		x INSTALL OUTSIDE ROOM
1	Kick Plate	J102
1	Mop Plate (@ Inswing Doors)	J103
1	Floor Stop	L02121 x 3 FASTENERS
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
1	Set Seals	R0Y164

HW-1G PASSAGE NOT RATED

Each Door to Have:

NON-RATED

	Hinge to Suit	QUANTITY AND TYPE AS REQUIRED
1	Latchset	F01
1	Kick Plate	J102
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Wall Stop	L02101 CONVEX
3	Silencers	L03011
1	Coat Hook	L03121

Each [MHO] Door to Have:

RATED

	Hinge to Suit	QUANTITY AND TYPE AS REQUIRED
1	Latchset	F01
1	Closer	C02011/C02021
1	Heavy-Duty Armor Plate	J101 x 3.175 MM (0.125 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Magnetic Holder	C00011 TRI-VOLTAGE
1	Set Self-Adhesive Seals	R0Y154

POWER, WIRING, CONDUIT, AND FIRE ALARM CONNECTION BY DIVISION 26.

HW-1Q

Each Door to Have:

RATED/NON-RATED

1	Continuous Hinge	
1	Latchset	F04
1	Kick Plate	J102
1	Closer (@ rated doors)	C02011/C02021
1	Wall Stop	L02101 CONVEX
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154

HW-2

Each Door to Have:

RATED/NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Keyed Privacy Indicator Lock	F13 x OCCUPANCY INDICATOR
1	Closer	C02011/C02021
1	Kick Plate	J102
1	Mop Plate (@ Inswing Doors)	J103
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

STONE THRESHOLD BY OTHER TRADES.

HW-3

Each Door to Have:

RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Office Lock	F04
1	Closer	C02011/C02021
1	Kick Plate	J102
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

HW-3A

Each Door to Have:

RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Classroom Lock	F05
1	Closer	C02011/C02021
1	Kick Plate	J102
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

HW-4

Each Door to Have:

NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Classroom Lock	F08
1	Overhead Stop	C04541
3	Silencers	L03011

HW-5

Each Door to Have:

RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Storeroom Lock	F07
1	Closer	C02011/C02021
1	Kick Plate	J102 (@ STORAGE, EVM, & HAC ROOMS ONLY)
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

HW-5D

Each Door to Have:

NON-RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Storeroom Lock	F07
1 Kick Plate	J102 (@ STORAGE, EVM, & HAC ROOMS ONLY)
1 Floor Stop (@ Inswing Doors)	L02121 x 3 FASTENERS
1 Wall Stop (@ Outswing Doors)	L02101 CONVEX
3 Silencers	L0301

HW-6C

Each Door to Have:

NON-RATED/RATED

Hinges to Suit	QUANTITIY AND TYPE AS REQUIRED
1 Exit Device	TYPE 1 F08 LEVER
1 Key Cylinder	TYPE AS REQUIRED
1 Closer	C02021
1 Kick Plate	J102
1 Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1 Floor Stop	L02121 x 3 FASTENERS
1 Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1 Auto Door Bottom	R0Y346 - HEAVY DUTY
2 Sets Self-Adhesive Seals	R0Y154

INTERIOR PAIRS OF DOORS

HW-10

Each Pair to Have:

RATED

2	Continuous Hinges	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1	Classroom Lock	F08
1	Coordinator	TYPE 21A
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2	Closers	C02011/C02021
2	Heavy-Duty Armor Plates	J101 x 3.175 MM (0.125 INCH) THICKNESS
2	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
2	Floor Stops	L02121 x 3 FASTENERS
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
2	Auto Door Bottoms	R0Y346 - HEAVY DUTY
2	Set Self-Adhesive Seals	R0Y154

INSTALL LOCK TRIM PROTECTOR BAR ON PUSH SIDE OF ACTIVE LEAF TO PROTECT
LEVER TRIM.

HW-10D

Each Pair to Have:

NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1	Classroom Lock	F08
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2	Kick Plates	J102
2	Floor Stops	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

<u>Each [ADO] Pair to Have:</u>		<u>HW-10K</u>	<u>RATED/NON-RATED</u>
1	Continuous Transfer Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS x 8-THRUWIRE TRANSFER X IN-HINGE ACCESS PANEL	
1	Continuous Transfer Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS x 4-THRUWIRE TRANSFER X IN-HINGE ACCESS PANEL	
1	Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT	
1	Classroom Lock	F08	
1	Electric Unlatch Strike	E09321 (FAIL-SECURE)	
1	Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED	
1	Coordinator	TYPE 21A	
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS	
2	Armor Plates	J101 x 1.275 MM (0.050 INCH) THICKNESS	
2	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE	
2	Floor Stops	L02121 x 3 FASTENERS	
1	Set Self-Adhesive Seals	R0Y154	
AUTOMATIC DOOR OPERATORS AND CONTROLS BY SECTION 08 71 13, AUTOMATIC DOOR OPERATORS.			
POWER TRANSFER SHARED BY ELECTRIC STRIKE AND RE-ACTIVATION SENSOR WIRING (RE-ACTIVATION SENSORS PROVIDED BY SECTION 08 71 13).			
*AT WOOD PAIRS RATED 45-MINUTES OR MORE, PROVIDE ELECTRIC STRIKE 310-2-3/4 (FOLGER ADAM OR EQUAL) IN LIEU OF SPECIFIC UNLATCH STRIKE.			

HW-10L

Each Pair to Have:

NON-RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1 Classroom Lock	F08
1 Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2 Kick Plates	J102
2 Floor Stops	L02121 x 3 FASTENERS
1 Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
2 Auto Door Bottom	R0Y346 - HEAVY DUTY
2 Sets Self-Adhesive Seals	R0Y154

EXTERIOR SINGLE DOORS

HW-E1

Each Door to Have:

NON-RATED

1 Continuous Hinge	
1 Entry Lock	F11
1 Latch Protector (outswing dr)	
1 Closer	C02011/C02021
1 Kick Plate	J102
1 Floor Stop	L02121 x 3 FASTNERS
1 Threshold (outswing door)	J32120 x SILICONE GASKET
1 Threshold (inswing door)	ALUMINUM, PER ARCHITECTURAL DETAIL
1 Door Sweep	R0Y416
1 Set Frame Seals	R0Y164
1 Drip	R0Y976

EXTERIOR PAIRS OF DOORS

RESIDENTIAL UNIT SINGLE DOORS - NOT USED

RESIDENTIAL UNIT PAIRS OF DOORS (NOT USED)

SECURITY HARDWARE ABBREVIATIONS LEGEND:

AC = Access Control Device (Card reader, biometric reader, keypad, etc.)
ADO = Automatic Door Operator
DEML = Delayed Egress Magnetic Lock
DEPH = Delayed Egress Panic Exit Device
DPS = Door Position Switch (Door or Alarm Contact)
EL = Electric Lock or Electric Lever Exit Device
PB = Push-button Combination Lock (stand-alone)
RR = Remote Release Button
ELR = Electric Latch Retraction Exit Device
REX = Request-to-Exit Switch in Latching Device Inside Trim

INTERIOR SINGLE SECURITY DOORS

HW-SH-1

THIS HARDWARE SET LEFT INTENTIONALLY BLANK AT THIS TIME.

HW-SH-3

Each [AC, EL, REX, DPS] Door to Have:

RATED/NON-RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Transfer Hinge	4-WIRE TYPE AS REQUIRED
1 Electrified Lock	F07 (E01-REX, E06) 24VDC
1 Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED
1 Closer	C02011/C02021
1 Floor Stop	L02121 x 3 FASTENERS
1 Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1 Auto Door Bottom	R0Y346 - HEAVY DUTY
2 Sets Self-Adhesive Seals	R0Y154
1 Alarm Contact	

120VAC POWER, CONDUIT, AND WIRING BY DIVISION 26.

CARD READER BY DIVISION 28.

HW-SH-3E

Each [AC, EL, REX, DPS] Door to Have:

RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Transfer Hinge	4-WIRE TYPE AS REQUIRED
1	Electrified Occupancy Indicator Lock	F13-MODIFIED (E01-REX, E06) 24VDC X OCCUPANCY INDICATOR X KEY RETRACTS LATCHBOLT AND DEADBOLT X INTERNAL DEADBOLT MONITOR SWITCH
1	Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED
1	Closer	C02011/C02021
1	Floor Stop	L02121 x 3 FASTENERS
1	Threshold	J32300 x 57 mm width (2-1/4 inches)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154
1	Alarm Contact	

INTERNAL DEADBOLT MONITOR SWITCH SHUNTS ACCESS CONTROL DEVICE WHEN
DEADBOLT IS THROWN.

120VAC POWER, CONDUIT, AND WIRING BY DIVISION 26.

CARD READER BY DIVISION 28.

INTERIOR PAIRS OF SECURITY DOORS

HW-SH-9

Each [AC, EL, REX, DPS] Pair to Have:

RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Transfer Hinge	4-WIRE TYPE AS REQUIRED
1 Set Auto Flush Bolts	TYPE 25
1 Dust Proof Strike	L04021
1 Electrified Lock	F07 (E01-REX, E06) 24VDC
1 Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED
1 Coordinator	TYPE 21A
1 Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2 Closers	C02011/C02021
2 Kick Plates	J102 (@ STORAGE ROOMS ONLY)
2 Floor Stops	L02121 x 3 FASTENERS
1 Set Self-Adhesive Seals	R0Y154
2 Alarm Contacts	

120VAC POWER, CONDUIT, AND WIRING BY DIVISION 26.
CARD READER BY DIVISION 28.

EXTERIOR SINGLE SECURITY DOORS

HW-SH-12

Each [AC, ELR, REX, DPS] Integrated Door to Have:

NON-RATED

1 Key Cylinder	TYPE AS REQUIRED
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BALANCE OF HARDWARE BY SECTION 08 17 10, INTEGRATED DOOR ASSEMBLIES

- - - E N D - - -

SECTION 08 71 13
AUTOMATIC DOOR OPERATORS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Automatic operators for swinging doors.

1.2 RELATED REQUIREMENTS

- A. Aluminum Frames Entrance Work: Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.
- B. Section 08 34 53, SECURITY DOORS AND FRAMES
- C. Door Hardware: Section 08 71 00, DOOR HARDWARE.
- D. Access Control Devices: Division 28, ELECTRONIC SAFETY AND SECURITY.
- E. Electric General Wiring, Connections and Equipment Requirements: Division 26, ELECTRICAL.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. ASTM International (ASTM):
 - 1. B209-14 - Aluminum and Aluminum-Alloy Sheet and Plate.
 - 2. A1008/A1008M-15 - Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Baked Hardenable.
- C. Builders Hardware Manufacturers Association (BHMA):
 - 1. BHMA A156.10-11 - Power Operated Pedestrian Doors.
- D. National Fire Protection Association (NFPA):
 - 1. 101-15 - Life Safety Code.
- E. Underwriters Laboratories (UL):
 - 1. 325-13 - Standard for Doors, Drapery, Gate, Louver, and Window Operators and Systems.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 - 1. Show size, configuration, and fabrication and installation details.
- C. Manufacturer's Literature and Data:
 - 1. Description of each product.

2. Installation instructions.
3. Warranty.
- D. Sustainable Construction Submittals:
 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
- E. Test reports: Certify each product complies with specifications.
- F. Qualifications: Substantiate qualifications comply with specifications.
 1. Manufacturer with project experience list.
 2. Installer with project experience list.
- G. Operation and Maintenance Data:
 1. Care instructions for each exposed finish product.
 2. Start-up, maintenance, troubleshooting, emergency, and shut-down instructions for each operational product.

1.5 QUALITY ASSURANCE

- A. Manufacturer's Qualifications:
 1. Regularly manufactures specified products.
 2. Manufactured specified products with satisfactory service on five similar installations for minimum five years.
 - a. Provide contact names and addresses for completed projects when requested by Contracting Officer's Representative.
- B. Installer's Qualifications: Experienced installer, approved by the manufacturer.

1.6 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant automatic door operators against material and manufacturing defects.
 1. Warranty Period: Two years.

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Comply with requirements of BHMA A156.10. Unless otherwise indicated on Drawings, provide operators that move doors from fully closed to fully opened position in five seconds maximum time interval, when speed adjustment is at maximum setting.

- B. Equipment: Conforming to UL 325. Provide key operated power disconnect wall switch for each door installation.
- C. Electrical Wiring, Connections and Equipment: Motors, starters, controls, associated devices, and interconnecting wiring required for installation. Equipment and wiring as specified in Division 26, ELECTRICAL.

2.2 PRODUCTS - GENERAL

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide door operators from one manufacturer.
- C. Provide one type of operator throughout project.
- D. Sustainable Construction Requirements:
 - 1. Steel Recycled Content: 30 percent total recycled content, minimum.
 - 2. Aluminum Recycled Content: 80 percent total recycled content, minimum.

2.3 SWING DOOR OPERATORS

- A. General:
 - 1. Type: Institutional type.
 - 2. Size: As recommended by manufacturer for door weight and sizes.
- B. Function:
 - 1. Provide operators, enclosed in housing, permitting opening of door by energizing motor and stopped by electrically reducing Voltage and stalling motor against mechanical stop.
 - 2. Door to close by means of spring energy, and closing force controlled by gear system and motor being used as dynamic brake without power, or controlled by hydraulic closer in electro-hydraulic operators.
 - 3. Opening and Closing Speeds: Field adjustable.
 - 4. Operators with checking mechanism providing cushioning action at last part of door travel, in both opening and closing cycle.
 - 5. Operators capable of recycling doors instantaneously to full open position from any point in closing cycle when control switch is activated.
 - 6. When automatic power is interrupted or shut-off, permit doors to easily open manually without damage to automatic operator system.

- C. Connect hardware with drive arm attached to door with pin linkage rotating in a self-lubricating bearing. Prevent doors from pivoting on shaft of operator.
- D. Operator Housing:
 - 1. ASTM B209, Type 6063-T5 aluminum alloy, 112 mm (4-1/2 inches) wide by 140 mm (5.5 inches) high by 3.2 mm (0.125 inch) thick, aluminum extrusions with enclosed end caps for application to 100 mm (4 inches) and larger frame systems.
- E. Power Operator:
 - 1. Completely assembled and sealed unit including gear drive transmission, mechanical spring and bearings, located in aluminum case and filled with special lubricant for extreme temperature conditions. Rubber mounted units with provisions for easy maintenance and replacement, without removing door from pivots or frame.
- F. Motors:
 - 1. Provide with interlock to prevent operation when doors are electrically locked from opening.
- G. Electrical Control:
 - 1. Self-contained electrical control unit, including necessary transformers, relays, rectifiers, and other electronic components for proper operation and switching of power operator.
 - 2. Connecting Harnesses: Interlocking plugs.
- H. Accessories:
 - 1. Metal mounting supports, brackets and other accessories necessary for installation of operators at head of door frames.
- I. Microprocessor Controls:
 - 1. Multi-function microprocessor control providing adjustable hold open time (1-30 seconds) with fully adjustable opening speed, LED indications for sensor input signals and operator status and power assist close options. Control capable of receiving activation signals from any device with normally open dry contact output.
 - 2. Hold doors held open by low Voltage applied to the continuous duty motor.
 - 3. Controls:

- a. Adjustable safety circuit that monitors door operation and stops opening direction of door if obstruction is sensed.
- b. Recycle feature that reopens door if obstruction is sensed at any point during closing cycle.
- c. Standard three position key switch with functions for ON, OFF, and HOLD OPEN, mounted on operator enclosure, door frame, or wall, as indicated on drawings.

2.4 SLIDING DOOR OPERATORS (NOT USED)

2.5 SLIDING DOOR UNITS(NOT USED)

2.6 POWER UNITS

- A. Self-contained, electric operated and independent of door operator.
 - 1. Capacity and size of power circuits according to automatic door operator manufacturer's specifications and Division 26 - ELECTRICAL.

2.7 DOOR CONTROLS

- A. Control Devices: BHMA A156.10; control opening and closing functions.
- B. Open doors when control device is actuated; hold doors in open positions; then, close doors after a adjustable time period , unless safety device or reactivated control interrupts operation.
- C. Manual Controls:
 - 1. Push Plate Wall Switch: Recessed type, stainless steel push plate minimum 100 mm by 100 mm (4 inch by 4 inch), with 13 mm (1/2 inch) high letters "To Operate Door-Push" engraved on face of plate. Provide at exterior set of doors. At interior set of doors provide buzzer access control from interior reception.
- D. Motion Detector:
 - 1. Mounting: Surface or concealed.
 - 2. Detection Area: 1500 mm (60 inches) deep and 1500 mm (60 inches) across, plus or minus 150 mm (6 inches).
 - 3. Response Time: 25 milliseconds, maximum.
 - 4. Control Power: 24 Volt DC.
 - 5. Design units to be unaffected by cleaning material, solvents, dust, dirt and outdoor weather conditions.

2.8 SAFETY DEVICES

- A. Swing Doors: Install presence sensor on pull side of door to detect any person standing in door swing path and prevent door from opening.
 - 1. Time delay Switches: Adjustable between 3 to 60 seconds and control closing cycle of doors.
- B. Install decal signs with "In" or "Do Not Enter" on both faces of each door where shown.

PART 3 - EXECUTION**3.1 PREPARATION**

- A. Examine and verify substrate suitability for product installation.
 - 1. Verify door opening is correctly sized and within acceptable tolerances.
- B. Protect existing construction and completed work from damage.

3.2 INSTALLATION

- A. Install products according to manufacturer's instructions and approved submittal drawings.
 - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Coordinate door installation with other related work.
- C. Install manual controls and power disconnect switches recessed or semi-flush mounted in partitions.
- D. Secure operator components to adjacent construction with suitable fastenings.
- E. Conceal conduits, piping, and electric equipment, in finish work.
- F. Install power units in locations shown.
 - 1. Where units are mounted on walls, provide metal supports or shelves for units.
 - 2. Ensure equipment, including time delay switches, are accessible for maintenance and adjustment.
- G. Ensure operators are adjusted and function properly for type of expected traffic.
- H. Synchronize each leaf of pair doors to open and close simultaneously. Permit each door leaf to be opened manually, independent of other door leaf.

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EMERGENCY SERVICES BUILDING
VA PROJECT NO. 561-239

- I. Install controls at positions shown and ensuring convenience for expected traffic.
- J. Push Plate Wall Switches Mounting Height: 1000 mm (40 inches) maximum, unless otherwise approved by Contracting Officer's Representative.

3.3 DEMONSTRATION AND TRAINING

- A. Instruct VA personnel in proper automatic door operator operation and maintenance.
 - 1. Trainer: Manufacturer approved instructor.
 - 2. Training Time: 2 hours minimum.
- B. Coordinate instruction to VA personnel with VA Contracting Officer's Representative.

- - E N D - -

SECTION 08 80 00
GLAZING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies the following:
1. Glass.
 2. Plastic glazing.
 3. Glazing materials and accessories for both factory and field glazed assemblies.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Factory glazed by manufacturer in following units:
1. Forced Entry (FE) resistant and Ballistic Resistance (BR) rated glazing and frames: Section 08 56 53, SECURITY WINDOWS
 2. Mirrors: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.
 3. Bullet resisting glass: Section 08 56 59, SERVICE AND TELLER WINDOW UNITS.
 4. Aluminum Windows: Section 08 51 13, ALUMINUM WINDOWS.
 5. Service and Teller Windows: Section 08 56 59, SERVICE AND TELLER WINDOW UNITS.
 6. Forced Entry (FE) resistant and Ballistic Resistance (BR) rated doors and frames: Section 08 34 53, SECURITY DOORS AND FRAMES.
 7. Access Control Systems: Section 28 13 11, PHYSICAL ACCESS CONTROL SYSTEMS.
 8. Wiring (120 V AC, 15A or 20A): Section 26 05 19, LOW VOLTAGE ELECTRICAL POWER AND CONDUCTORS AND CABLES.
 9. Junction and Switch Boxes: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.

1.3 LABELS:

- A. Temporary labels:
1. Provide temporary label on each light of glass and plastic material identifying manufacturer or brand and glass type, quality and nominal thickness.
 2. Label in accordance with NFRC label requirements.

3. Temporary labels are to remain intact until glass and plastic material is approved by Contracting Officer Representative (COR).

B. Permanent labels:

1. Locate in corner for each pane.
2. Label in accordance with ANSI Z97.1 and SGCC label requirements.
 - a. Tempered glass.
 - b. Laminated glass or have certificate for panes without permanent label.
 - c. Organic coated glass.
3. Bullet resistance glass or plastic assemblies:
 - a. Bullet resistance glass or plastic assemblies in accordance with UL 752 requirements for power rating specified.
 - b. Identify each security glazing permanently with glazing manufacturer's name, date of manufacture, product number, and DOS Code number inconspicuously located in lower corner on protective side and visible after glazing is framed.
 - c. The "attack (threat) side" is to be identified in bold lettering on each side of glazing with removable label.
4. Fire rated glazing assemblies: Mark in accordance with IBC.

1.4 PERFORMANCE REQUIREMENTS:

- A. General: Design glazing system consistent with guidance and practices presented in the GANA Glazing Manual, GANA Laminated Glazing Manual, and GANA Sealant Manual, as applicable to project. Installed glazing is to withstand applied loads, thermal stresses, thermal movements, building movements, permitted tolerances, and combinations of these conditions without failure, including loss or glass breakage attributable to defective manufacture, fabrication, or installation; failure of sealants or gaskets to remain watertight and airtight; deterioration of glazing materials; unsafe engagement of the framing system; deflections beyond specified limits; or other defects in construction.
- B. Glazing Unit Design: Design glass, including engineering analysis meeting requirements of authorities having jurisdiction. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.

1. Design glass in accordance with ASTM E1300, and for conditions beyond the scope of ASTM E1300, by a properly substantiated structural analysis.
 2. Design Wind Pressures: As indicated on construction documents In accordance with ASCE 7.
 3. Wind Design Data: As indicated on construction documents In accordance with ASCE 7.
 4. Maximum Lateral Deflection: For glass supported on all four edges, limit center-of-glass deflection at design wind pressure to not more than the structural capacity of the glazing unit, the threshold at which frame engagement is no longer safely assured, 1/100 times the short-side length, or 19 mm (0.75 inch), whichever is less.
- C. Ballistic- and Blast- resistant glass or plastic glazing assemblies:
1. For blast-resistant and ballistic-resistant units comply with requirements in UFC 4-010-01, Physical Security Design Manual for VA Facilities, and project-specific criteria provided by VA.
 2. Spall Resistance: Laminated glazing is not permitted to produce spall to interior (protected side) when impacted with scheduled ballistics.
 3. Tolerances:
 - a. Outside dimensions: Overall outside dimensions (height and width) of laminated security glazing is to maintain tolerance of ± 3 mm (± 0.12 inch).
 - b. Warpage: Out-of-flat (warpage or bowing) condition of laminates is not to exceed 2.5 mm per lineal meter (0.10 inch per 3.3 lineal foot). The condition, if present, is to be localized to extent not greater than 0.75 mm (0.03 inch) for any 0.3 meter (0.98 feet) section.
- E. Building Enclosure Vapor Retarder and Air Barrier:
1. Utilize the inner pane of multiple pane sealed units for the continuity of the air barrier and vapor retarder seal.
 2. Maintain a continuous air barrier and vapor retarder throughout the glazed assembly from glass pane to heel bead of glazing sealant.

1.5 SUBMITTALS:

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 - 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Manufacturer's Certificates:
 - 1. Certificate stating that fire-protection and fire-resistive glazing units meet code requirements for fire-resistance-rated assembly and applicable safety glazing requirements.
 - 2. Certificate on solar heat gain coefficient when value is specified.
 - 3. Certificate on "R" value when value is specified.
 - 4. Certificate test reports confirming compliance with specified bullet resistive rating.
 - 5. Certificate that blast resistant glass meets the specified requirements.
- D. Manufacturer Warranty.
- E. Manufacturer's Literature and Data:
 - 1. Glass, each kind required.
 - 2. Insulating glass units.
 - 3. Transparent (one-way vision glass) mirrors.
 - 4. Elastic compound for metal sash glazing.
 - 5. Putty, for wood sash glazing.
 - 6. Glazing cushion.
 - 7. Sealing compound.
 - 8. Bullet resistive material.
 - 9. Plastic glazing material, each type required.
- F. Samples:
 - 1. Size: 305 mm by 305 mm (12 inches by 12 inches).
 - 2. Tinted glass.
 - 3. Reflective glass.
 - 4. Transparent (one-way vision glass) mirrors.
- G. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer's test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

1.6 DELIVERY, STORAGE AND HANDLING:

- A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.
- B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.
- C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.
- D. Protect laminated security glazing units against face and edge damage during entire sequence of fabrication, handling, and delivery to installation location. Provide protective covering on exposed faces of glazing plastics, and mark inside as "INTERIOR FACE" or "PROTECTED FACE":
 - 1. Treat security glazing as fragile merchandise, and packaged and shipped in export wood cases with width end in upright position and blocked together in a mass. Storage and handling to comply with manufacturer's directions and as required to prevent edge damage or other damage to glazing resulting from effects of moisture, condensation, temperature changes, direct exposure to sun, other environmental conditions, and contact with chemical solvents.
 - 2. Protect sealed-air-space insulating glazing units from exposure to abnormal pressure changes, as could result from substantial changes in altitude during delivery by air freight. Provide temporary breather tubes which do not nullify applicable warranties on hermetic seals.
 - 3. Temporary protections: The glass front and polycarbonate back of glazing are to be temporarily protected with compatible, peelable, heat-resistant film which will be peeled for inspections and re-applied and finally removed after doors and windows are installed at destination. Since many adhesives will attack polycarbonate, the film used on exposed polycarbonate surfaces is to be approved and applied by manufacturer.
 - 4. Edge protection: To cushion and protect glass clad, and polycarbonate edges from contamination or foreign matter, the

four (4) edges are to be sealed the depth of glazing with continuous standard-thickness thermoplastic rubber tape. Alternatively, continuous channel shaped extrusion of thermoplastic rubber are to be used, with flanges extending into face sides of glazing.

5. Protect "Constant Temperature" units including every unit where glass sheet is directly laminated to or directly sealed with metal-tube type spacer bar to polycarbonate sheet, from exposures to ambient temperatures outside the range of 16 to 24 degrees C (60 to 75 degrees F), during the fabricating, handling, shipping, storing, installation, and subsequent protection of glazing.

1.7 PROJECT CONDITIONS:

Field Measurements: Field measure openings before ordering tempered glass products to assure for proper fit of field measured products.

1.8 WARRANTY:

- A. Construction Warranty: Comply with the FAR clause 52.246-21 "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their glazing from the date of installation and final acceptance by the Government as follows. Submit manufacturer warranty.
 1. Bullet resistive plastic material to remain visibly clear without discoloration for 10 years.
 2. Insulating glass units to remain sealed for ten (10) years.
 3. Laminated glass units to remain laminated for five (5) years.
 4. Polycarbonate to remain clear and ultraviolet light stabilized for five (5) years.
 5. Insulating plastic to not have more than 6 percent decrease in light transmission and be ultraviolet light stabilized for ten (10) years.

1.9 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Architectural Manufacturers Association (AAMA):
 - 800.....Test Methods for Sealants
 - 810.1-77.....Expanded Cellular Glazing Tape
- C. American National Standards Institute (ANSI):

Z97.1-14.....Safety Glazing Material Used in
Building - Safety Performance Specifications
and Methods of Test

D. American Society of Civil Engineers (ASCE):

7-10.....Wind Load Provisions

E. ASTM International (ASTM):

C542-05(R2011).....Lock-Strip Gaskets

C716-06.....Installing Lock-Strip Gaskets and Infill
Glazing Materials

C794-10.....Adhesion-in-Peel of Elastomeric Joint Sealants

C864-05(R2011).....Dense Elastomeric Compression Seal Gaskets,
Setting Blocks, and Spacers

C920-14a.....Elastomeric Joint Sealants

C964-07(R2012).....Standard Guide for Lock-Strip Gasket Glazing

C1036-11(R2012).....Flat Glass

C1048-12.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated
and Uncoated Glass.

C1172-14.....Laminated Architectural Flat Glass

C1349-10.....Standard Specification for Architectural Flat
Glass Clad Polycarbonate

C1376-10.....Pyrolytic and Vacuum Deposition Coatings on
Flat Glass

D635-10.....Rate of Burning and/or Extent and Time of
Burning of Self-Supporting Plastic in a
Horizontal Position

D4802-10.....Poly (Methyl Methacrylate) Acrylic Plastic
Sheet

E84-14.....Surface Burning Characteristics of Building
Materials

E119-14.....Standard Test Methods for Fire Test of Building
Construction and Material

E1300-12a.....Load Resistance of Glass in Buildings

E1886-13a.....Standard Test Method for Performance of
Exterior Windows, Curtain Walls, Doors, and
Impact Protective Systems Impacted by

Missile(s) and Exposed to Cyclic Pressure
Differentials

- E1996-14a.....Standard Specification for Performance of
Exterior Windows, Curtain Walls, Doors, and
Impact Protective Systems Impacted by Windborne
Debris in Hurricanes
- E2141-12.....Test Methods for Assessing the Durability of
Absorptive Electrochromic Coatings on Sealed
Insulating Glass Units
- E2190-10.....Insulating Glass Unit
- E2240-06.....Test Method for Assessing the Current-Voltage
Cycling Stability at 90 Degree C (194 Degree F)
of Absorptive Electrochromic Coatings on Sealed
Insulating Glass Units
- E2241-06.....Test Method for Assessing the Current-Voltage
Cycling Stability at Room Temperature of
Absorptive Electrochromic Coatings on Sealed
Insulating Glass Units
- E2354-10.....Assessing the Durability of Absorptive
Electrochromic Coatings within Sealed
Insulating Glass Units
- E2355-10.....Test Method for Measuring the Visible Light
Transmission Uniformity of an Absorptive
Electrochromic Coating on a Glazing Surface
- F1233-08.....Standard Test Method for Security Glazing
Materials and Systems
- F1642-12.....Test Method for Glazing and Glazing Systems
Subject to Airblast Loadings
- E. Code of Federal Regulations (CFR):
- 16 CFR 1201-10.....Safety Standard for Architectural Glazing
Materials
- F. Glass Association of North America (GANA):
- 2010 Edition.....GANA Glazing Manual
- 2008 Edition.....GANA Sealant Manual
- 2009 Edition.....GANA Laminated Glazing Reference Manual
- 2010 Edition.....GANA Protective Glazing Reference Manual

- G. International Code Council (ICC):
IBC.....International Building Code
- H. Insulating Glass Certification Council (IGCC)
- I. Insulating Glass Manufacturer Alliance (IGMA):
TB-3001-13.....Guidelines for Sloped Glazing
TM-3000.....North American Glazing Guidelines for Sealed
Insulating Glass Units for Commercial and
Residential Use
- J. Intertek Testing Services - Warnock Hersey (ITS-WHI)
- K. National Fire Protection Association (NFPA):
80-16.....Fire Doors and Windows
252-12.....Fire Tests of Door Assemblies
257-12.....Standard on Fire Test for Window and Glass
Block Assemblies
- L. National Fenestration Rating Council (NFRC)
- M. Safety Glazing Certification Council (SGCC) 2012:
Certified Products Directory (Issued Semi-Annually).
- N. Underwriters Laboratories, Inc. (UL):
9-08(R2009).....Fire Tests of Window Assemblies
263-14.....Fire Tests of Building Construction and
Materials
752-11.....Bullet-Resisting Equipment.
- O. Unified Facilities Criteria (UFC):
4-010-01-03(R2007).....DOD Minimum Antiterrorism Standards for
Buildings
- P. U.S. Veterans Administration:
Physical Security Design Manual for VA Facilities (VAPSDG); Life Safety
Protected
Physical Security Design Manual for VA Facilities (VAPSDG); Mission
Critical Facilities
Architectural Design Manual for VA Facilities (VASDM)
- Q. Environmental Protection Agency (EPA):
40 CFR 59(2014).....National Volatile Organic Compound Emission
Standards for Consumer and Commercial Products

PART 2 - PRODUCT

2.1 GLASS:

- A. Provide minimum thickness stated and as additionally required to meet performance requirements.
 - 1. Provide minimum 6 mm (1/4 inch) thick glass units unless otherwise indicated.
- B. Obtain glass units from single source from single manufacturer for each glass type.
- C. Ultra-clear-Low-Iron Float Glass:
 - 1. ASTM C1036, Type I, Class 1, Quality q3 and with visible light transmission of not less than 90 percent.
- D. Tinted Heat reflective and low emissivity coated glass:
 - 1. ASTM C1036, Type I, Class 2, Quality q3.

2.2 HEAT-TREATED GLASS:

- A. Roller Wave Limits for Heat-Treated Glass: Orient all roller wave distortion parallel to bottom surface of glazing, and provide units complying with the following limitations:
 - 1. Measurement Parallel to Line: Maximum peak to valley 0.203 mm (0.008 inch).
 - 2. Measurement Perpendicular to Line: Maximum 0.0254 mm (0.001 inch).
 - 3. Bow/Warp: Maximum 50 percent of bow and warp allowed by ASTM C1048.
- B. Clear Tempered Glass:
 - 1. ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.
- C. Tinted Tempered Glass.
 - 1. ASTM C1048, Kind FT, Condition A, Type I, Class 2, Quality q3.

2.3 COATED GLASS:

- A. Reflective-Coated Spandrel Glass:
 - 1. ASTM C1376, Kind CS and ASTM C1048, Kind HS, Condition B, Type I.
- B. Reflective-Coated Low-E Coated Tempered Glass:
 - 1. ASTM C1376 and ASTM C1048, Kind FT, Condition C, Type I, Class 1, Quality q3 with reflective metallic coating.

2.4 ELECTROCHROMIC COATED GLASS: NOT USED

2.5 PLASTIC GLAZING: NOT USED

2.6 LAMINATED GLASS:

- A. Laminated Glass: ASTM C1172. Two or more lites of glass bonded with polyvinyl butyral, ionomeric polymer, or cast-in-place and cured-transparent-resin interlayer complying with interlayer manufacturer's written instructions.
- B. Interlayer: Use min. 0.75 mm (0.030 inch) thick interlayer for vertical glazing unless otherwise indicated in construction documents.
- C. Interlayer: Use 1.5 mm (0.060 inch) thick interlayer for:
 - 1. Horizontal or sloped glazing.
 - 2. Acoustical glazing.
 - 3. Assemblies requiring heat strengthened or fully tempered glass.
- D. Interlayer: Use 2.28 mm (0.090 inch) thick interlayer where required to meet performance requirements.
- E. Interlayer Color: Clear, unless otherwise indicated in construction documents.

2.7 SECURITY GLAZING ASSEMBLY:

- A. Provide ballistic level as scheduled in accordance with UL 752. 1 1/4" thick coordinate as required.
- B. Forced Entry Resistance: As scheduled, in accordance with ASTM F1233.
- D. Laminated Glass Security Glazing Units: Fabricate from multiple lites of scheduled glass with polyvinyl butyral, ionomeric polymer, or cast-in-place and cured-transparent resin interlayers between the layers of glazing.

2.8 INSULATING GLASS UNITS:

- A. Provide factory fabricated, hermetically sealed glass unit consisting of two panes of glass separated by a dehydrated air space and comply with ASTM E2190.
- B. Assemble units using glass types specified in Insulating Glass Schedule or as noted on window/door types.

2.9 FIRE PROTECTION AND FIRE RESISTANCE GLAZING:

- A. Fire-Protection-Rated Glazing: Glazing units tested for use in fire door assemblies or fire windows, UL, ITS-WHI or equivalent listed and labeled by testing agency in accordance with IBC, for fire-protection ratings as indicated on construction documents scheduled, based upon positive-pressure testing per NFPA 257 or UL 9, and complying with NFPA 80.
1. Hose-Stream Test: Units must comply, except units having fire-protection rating of 20 minutes.
 3. Labeling: Permanently label fire-protection-rated glazing units in accordance with IBC.
 4. Safety Glazing: Comply with 16 CFR 1201, Category II.
 5. Fire-Protection-Rated Tempered Glass: For 20-minute fire-protection-rated door assemblies, of thickness scheduled.
 6. Fire-Protection-Rated Laminated Ceramic Glazing: Units made from two lites of clear, ceramic glass, 8 mm (5/16 inch) total thickness, for rating scheduled.
 7. Fire-Protection-Rated Laminated Glass with Intumescent Interlayers: Units made from multiple lites of uncoated, ultra-clear (low-iron) float glass, in intumescent interlayers, of thickness and rating scheduled.
- B. Fire-Resistance-Rated Glazing: Glazing units tested for use in fire wall assemblies, UL, ITS-WHI or equivalent listed and labeled by testing agency in accordance with IBC for fire-resistance ratings of wall assemblies as indicated on construction documents, based upon testing according to NFPA 252 and ASTM E119 or UL 263.
1. Labeling: Permanently label fire-resistance-rated glazing units in accordance with IBC.
 2. Safety Glazing: Comply with 16 CFR 1201, Category II.
 3. Fire-Resistance-Rated Laminated Glass with Intumescent Interlayers: Units made from multiple lites of uncoated, ultra-clear low-iron float glass, in intumescent interlayers, of thickness and rating scheduled.

2.10 SWITCHABLE PRIVACY GLASS: NOT USED

2.11 INSULATING PLASTIC SHEETS: NOT USED

2.12 GLAZING ACCESSORIES:

- A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work are to have a finish that will not corrode or stain while in service. Fire rated glazing to be installed with glazing accessories in accordance with the manufacturer's installation instructions.
- B. Setting Blocks: ASTM C864:
 - 1. Silicone type.
 - 2. Channel shape; having 6 mm (1/4 inch) internal depth.
 - 3. Shore A hardness of 80 to 90 Durometer.
 - 4. Block lengths: 50 mm (2 inches) except 100 to 150 mm (4 to 6 inches) for insulating glass.
 - 5. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
 - 6. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.
- C. Spacers: ASTM C864:
 - 1. Channel shape having a 6 mm (1/4 inch) internal depth.
 - 2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
 - 3. Lengths: 25 to 76 mm (1 to 3 inches).
 - 4. Shore A hardness of 40 to 50 Durometer.
- D. Glazing Tapes:
 - 1. Semi-solid polymeric based closed cell material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
 - 2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.
 - 3. Complying with AAMA 800 for the following types:
 - a. AAMA 810.1, Type 1, for glazing applications in which tape acts as the primary sealant.

- b. AAMA 810.1, Type 2, for glazing applications in which tape is used in combination with a full bead of liquid sealant.
- E. Spring Steel Spacer: Galvanized steel wire or strip designed to position glazing in channel or rabbeted sash with stops.
- F. Glazing Clips: Not Used.
- G. Glazing Points (Sprigs): Not Used.
- H. Glazing Gaskets: ASTM C864:
 - 1. Firm dense wedge shape for locking in sash.
 - 2. Soft, closed cell with locking key for sash key.
 - 3. Flanges may terminate above the glazing-beads or terminate flush with top of beads.
- I. Lock-Strip Glazing Gaskets: ASTM C542, shape, size, and mounting as indicated.
- J. Glazing Sealants: ASTM C920, silicone neutral cure:
 - 1. Type S.
 - 2. Class 25 or 50 as recommended by manufacturer for application.
 - 3. Grade NS.
 - 4. Shore A hardness of 25 to 30 Durometer.
 - 5. VOC Content: For sealants used inside the weatherproofing system, not more than 250 g/L or less when calculating according to 40 CFR 59, (EPA Method 24).
- K. Structural Sealant: Not Used.
- L. Neoprene, EPDM, or Vinyl Glazing Gasket: ASTM C864.
 - 1. Channel shape; flanges may terminate above the glazing channel or flush with the top of the channel.
 - 2. Designed for dry glazing.
- M. Color:
 - 1. Color of glazing compounds, gaskets, and sealants used for aluminum color frames to match color of the finished aluminum and be nonstaining.

2. Color of other glazing compounds, gaskets, and sealants which will be exposed in the finished work and unpainted are to be black, gray, or neutral color.

N. Smoke Removal Unit Targets: Adhesive targets affixed to glass to identify glass units intended for removal for smoke control. Comply with requirements of local Fire Department.

PART 3 - EXECUTION

3.1 EXAMINATION:

- A. Verification of Conditions:
 1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
 2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer is approved shop drawings.
- B. Review for conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation. Do not proceed with installation until unsatisfactory conditions have been corrected.
- C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units.

3.2 PREPARATION:

- A. For sealant glazing, prepare glazing surfaces in accordance with GANA Sealant Manual.
- B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.
- C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.
- D. Verify that components used are compatible.
- E. Clean and dry glazing surfaces.
- F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

3.3 INSTALLATION - GENERAL:

- A. Install in accordance with GANA Glazing Manual, GANA Sealant Manual, IGMA TB-3001, and IGMA TM-3000 unless specified otherwise.
- B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.

- C. Set glazing without bending, twisting, or forcing of units.
- D. Do not allow glass to rest on or contact any framing member.
- E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.
- F. Tempered Glass: Install with roller distortions in horizontal position unless otherwise directed
- G. Laminated Glass:
 - 1. Tape edges to seal interlayer and protect from glazing sealants.
 - 2. Do not use putty or glazing compounds.
- H. Insulating Glass Units:
 - 1. Glaze in compliance with glass manufacturer's written instructions.
 - 2. When glazing gaskets are used, they are to be of sufficient size and depth to cover glass seal or metal channel frame completely.
 - 3. Do not use putty or glazing compounds.
 - 4. Do not grind, nip, cut, or otherwise alter edges and corners of fused glass units after shipping from factory.
 - 5. Install with tape or gunnable sealant in wood sash.
- I. Fire Protective and Fire Resistance Glass:
 - 1. Wire Glass: Glaze in accordance with NFPA 80.
 - 2. Other fire protective and fire resistant glass: Glaze in accordance with manufacturer's installation instructions and NFPA 80.
- J. Bullet Resisting Material:
 - 1. Glaze as recommended by manufacturer, using glazing material which will permit expansion and contraction of the bullet resistive material in the frame.
 - 2. The polycarbonate surface is not to be cleaned by scraping, razor blade, squeegee, or use of highly alkaline cleaner.
 - 3. At no time is polycarbonate material be exposed to chemical solvents (benzene, gasoline, acetone, paint thinners) or aromatic hydrocarbons (toluene or xylene), nor should any of these solvents or fumes be used or present in confined area such as a security guard booth.
 - 4. Due care is to be exercised (paint formula, ventilation, protection of polycarbonate) when painting becomes necessary to interiors of rooms of

hardline glazed units; exposure to chemical solvents could result in irreparable damage to security glazings (delaminations, distortions, cracks, severe stress crazing, air bubbles, etc.).

3.4 INSTALLATION - ELECTROCHROMIC GLAZING: NOT USED

1. select the "wet/dry" or "wet" method.

3.5 INSTALLATION - DRY METHOD (TAPE AND GASKET SPLINE GLAZING): NOT USED

3.6 INSTALLATION - WET/DRY METHOD (PREFORMED TAPE AND SEALANT)

- A. Cut glazing tape to length and set against permanent stops, 5 mm (3/16 inch) below sight line. Seal corners by butting tape and dabbing with butyl sealant.
- B. Apply heel bead of butyl sealant along intersection of permanent stop with frame ensuring full perimeter seal between glass and frame to complete the continuity of the air and vapor seal.
- C. Place setting blocks at 1/4 points with edge block no more than 152 mm (6 inches) from corners.
- D. Rest glazing on setting blocks and push against tape and heel bead of sealant with sufficient pressure to achieve full contact at perimeter of pane or glass unit.
- E. Install removable stops, with spacer strips inserted between glazing and applied stops, 6 mm (1/4 inch) below sight line. Place glazing tape on glazing pane or unit with tape flush with sight line.
- F. Fill gap between glazing and stop with sealant to depth equal to bite of frame on glazing, but not more than 9 mm (3/8 inch) below sight line. Sealant type is to be compatible with glazing tape.
- G. Apply cap bead of sealant along void between the stop and the glazing, to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

3.7 INSTALLATION - WET METHOD (SEALANT AND SEALANT): NOT USED

3.8 INSTALLATION - EXTERIOR BUTT GLAZED METHOD (SEALANT ONLY): NOT USED

3.9 INSTALLATION - INTERIOR WET/DRY METHOD (TAPE AND SEALANT):

- A. Cut glazing tape to length and install against permanent stops, projecting 1.6 mm (1/16 inch) above sight line.
- B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.

- C. Rest glazing on setting blocks and push against tape to ensure full contact at perimeter of pane or unit.
- D. Install removable stops, spacer shims inserted between glazing and applied stops at 600 mm (24 inch) intervals, 6 mm (1/4 inch) below sight line.
- E. Fill gaps between pane and applied stop with sealant to depth equal to bite on glazing, to uniform and level line. Sealant type is to be compatible with glazing tape.
- F. Trim protruding tape edge.

3.10 INSTALLATION - INTERIOR WET METHOD (COMPOUND AND COMPOUND): NOT USED

3.11 INSTALLATION - REGLAZING HISTORIC FRAMING: NOT USED

3.12 COMMISSIONING - ELECTROCHROMIC GLAZING: NOT USED

3.13 REPLACEMENT AND CLEANING:

- A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by COR.
- B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.
- C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

3.14 PROTECTION:

- A. Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

3.15 MONOLITHIC GLASS SCHEDULE:

A. Glass Type MG# // //: Clear fully tempered float glass.

1. Unit Thickness: //6 mm (0.23 inch)// // // .

2. Safety glazing label required.

SPEC WRITER NOTE: Ultra-clear (low-iron) glass is used selectively where very high visual acuity is required.

B. Glass Type MG# // //: Ultra-clear (low-iron) fully tempered float glass.

1. Unit Thickness: // 6 mm (0.23 inch)// // // .

2. Safety glazing label required.

C. Glass Type MG# // //: Tinted fully tempered float glass.

1. Unit Thickness: //6 mm (0.23 inch)// // // .
 2. Tint Color: // Light Blue // // Blue // // Blue-green //
// Bronze // // Light Green // // Green // // Dark Green // // Light
Gray // // Gray // // Dark Gray // .
 3. Visible Light Transmittance: // // percent minimum.
 4. Solar Heat Gain Coefficient: // // maximum.
 5. Safety glazing label required.
- D. Glass Type MG# // //: Ceramic-coated vision glass; fully tempered float glass.
1. Unit Thickness: //6 mm (0.23 inch)// // // .
 2. Tint Color: // Clear // // Ultra-clear (low iron) // // Light Blue
// // Blue // // Blue-green // // Bronze // // Light Green // //
Green // // Dark Green // // Light Gray // // Gray // // Dark Gray
// .
- SPEC WRITER NOTE: Frit pattern and extent
of use should be indicated on drawings.
3. Ceramic Coating Color and Pattern: // As selected from
manufacturer's full range // //As indicated on construction
documents //.
 4. Coating Location: Second surface.
 5. Visible Light Transmittance: // // percent minimum.
 6. Solar Heat Gain Coefficient: // // maximum.
 7. Safety glazing label required.
- E. Glass Type MG# // //: Silicone-coated spandrel glass; fully tempered float glass.
1. Match adjacent vision unit profile, glass thickness, coating, and performance.

SPEC WRITER NOTE: If spandrel unit varies
from adjacent unit profile, delete
subparagraph above, and retain and edit
subparagraphs 2 through 5 below and edit
to describe spandrel unit.

2. Unit Thickness: //6 mm (0.23 inch)// // // .
3. Tint Color: // Clear // // Ultra-clear (low iron) // // Light Blue
// // Blue // // Blue-green // // Bronze // // Light Green // //
Green // // Dark Green // // Light Gray // // Gray // // Dark Gray
// .

- 4. Visible Light Transmittance: // // percent minimum.
- 5. Solar Heat Gain Coefficient: // // maximum.
- 6. Opaque Coating Location: Second surface.
 - a. Coating Color: //As selected by COR from manufacturer's full range// //As indicated in Section 09 06 00, SCHEDULE FOR FINISHES//.
- 7. Fallout Resistance: Passes ASTM C1048 fallout-resistance test.
- 8. Safety glazing label required.

3.16 LAMINATED GLASS SCHEDULE:

- A. Glass Type LG1: Clear laminated glass with two (2) lites of fully tempered float glass.
 - 1. Minimum Thickness of Each Glass Lite: 3 mm (0.12 inch).
 - 2. Interlayer Thickness: 1.52 mm (0.060 inch).
 - 3. Safety glazing label required.
 - 4. Application: Interior glazing of units unless otherwise scheduled.
- C. Glass Type LG2: Clear laminated glass with two (2) lites of fully tempered float glass.
 - 1. Minimum Thickness of Each Glass Lite: 5 mm (0.19 inch).
 - 2. Interlayer Thickness: 2.29 mm (0.090 inch).
 - 3. Safety glazing label required.
 - 4. Application: Interior glazing units in security doors as per door schedule.

3.17 INSULATING GLASS SCHEDULE:

- A. Glass Type IG1: Clear insulating glass.
 - 1. Overall Unit Thickness: 25 mm (1 inch).
 - 2. Minimum Thickness of Each Glass Lite: (0.23 inch).
 - 3. Outdoor Lite: Annealed float glass, except heat-strengthened float glass where required, and fully tempered float glass where indicated.
 - 4. Interspace Content: Air or Argon.
 - 5. Indoor Lite: Fully tempered float glass.
 - 6. Visible Light Transmittance: 80 percent minimum.
 - 7. Solar Heat Gain Coefficient: 0.75 maximum.
 - 8. Safety glazing label required.
- B. Glass Type IG#2: Low-E-coated, clear insulating glass.
 - 1. Overall Unit Thickness: 25 mm (1 inch).

2. Minimum Thickness of Each Glass Lite: 6 mm (0.23 inch).
3. Outdoor Lite: Annealed float glass, except heat-strengthened float glass where required, and fully tempered float glass where indicated.
4. Interspace Content: Air or Argon.
5. Indoor Lite: Fully tempered float glass.
6. Low-E Coating: Sputtered on second surface.
7. Visible Light Transmittance: 68 percent minimum.
8. Solar Heat Gain Coefficient: 0.38 maximum.
9. Safety glazing label required.

3.18 INSULATING LAMINATED GLASS SCHEDULE (FORCE PROTECTION AND PHYSICAL SAFETY):

- A. Glass Type IL1: Low-E-coated, clear insulating laminated glass.
 1. Overall Unit Thickness: 25 mm (1 inch).
 2. Outdoor Lite: Clear annealed float glass, except heat-strengthened float glass where required, and fully tempered float glass where indicated.
 - a. Minimum Thickness of Outdoor Lite: 6 mm (0.23 inch).
 3. Interspace Content: Air or Argon.
 4. Indoor Lite: Clear laminated glass with two lites of annealed float glass, except heat-strengthened float glass where required, and fully tempered float glass where indicated.
 - a. Minimum Thickness of Each Glass Lite: 6 mm (0.23 inch).
 - b. Interlayer Thickness: 1.52 mm (0.060 inch).
 5. Low-E Coating: Sputtered on second surface.
 6. Visible Light Transmittance: 68 percent minimum.
 7. Solar Heat Gain Coefficient: 38 maximum.
 8. Safety glazing label required.

3.19 ELECTROCHROMIC LAMINATED INSULATING GLASS SCHEDULE: NOT USED

3.20 FIRE-PROTECTIVE AND FIRE-RESISTANCE GLAZING SCHEDULE: NOT USED

- A. Glass Type FR1: Fire-protection-rated laminated ceramic glazing.
 1. Thickness: 1/4".
 2. Rating: 20 and 45 minute.

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3. Application: Fire-protection-rated door and window assemblies.

3.21 SECURITY GLAZING SCHEDULE: NOT USED

- - - E N D - - -

SECTION 09 05 16
SUBSURFACE PREPARATION FOR FLOOR FINISHES**PART 1 - GENERAL****1.1 DESCRIPTION**

This section specifies subsurface preparation requirements for areas to receive the installation of applied and resinous flooring. This section includes testing concrete for moisture and pH, remedial floor coating for concrete floor slabs having unsatisfactory moisture or pH conditions, floor leveling and repair as required.

1.2 RELATED WORK

- A. Section 07 92 00, JOINT SEALANTS.
- B. Section 09 65 16, RESILIENT SHEET FLOORING Section 09 65 19, RESILIENT TILE FLOORING Section 09 67 23.20, Section 09 67 23 60, RESINOUS (Urethane and Epoxy Mortar) FLOORING

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and TEST DATA.
- B. Written approval confirming product compatibility with subfloor material manufacturer and the flooring manufacturer
- C. Product Data:
 - 1. Moisture remediation system
 - 2. Underlayment Primer
 - 3. Cementitious Self-Leveling Underlayment
 - 4. Cementitious Trowel-Applied Underlayment (Not suitable for resinous floor finishes)
- D. Test Data:
 - 1. Moisture test and pH results performed by a qualified independent testing agency or warranty holding manufacturer's technical representative.

1.4 DELIVERY AND STORAGE

- A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.
- B. Store material to prevent damage or contamination.

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1.5 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

D638-10 (2010)	Test Method for Tensile Properties of Plastics
D4259-88 (2012)	Standard Practice for Abrading Concrete to alter the surface profile of the concrete and to remove foreign materials and weak surface laitance.
C109/C109M-12 (2012)	Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or [50-mm] Cube Specimens) Modified Air Cure Only
D7234-12 (2012)	Standard Test Method for Pull-Off Adhesion Strength of Coatings on Concrete Using Portable Pull-Off Adhesion Testers.
E96/E96M - 12 (2012)	Standard Test Methods for Water Vapor Transmission of Materials
F710-11 (2011)	Standard Practice for Preparing Concrete Floors to Receive Resilient Flooring
F1869-11 (2011)	Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride
F2170-11 (2011)	Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes
C348-08 (2008)	Standard Test Method for Flexural Strength of Hydraulic-Cement Mortars
C191-13 (2013)	Standard Test Method for Time of Setting of Hydraulic Cement by Vicat Needle

PART 2 - PRODUCTS

2.1 MOISTURE REMEDIATION COATING

A. System Descriptions:

1. High-solids, epoxy system designed to suppress excess moisture in concrete prior to an overlayment. For use under resinous products, VCT, tile and carpet where issues caused by moisture vapor are a concern.

- B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up.
- C. System Components: Verify specific requirements as systems vary by manufacturer. Verify build up layers and installation method. Verify compatibility with substrate. Use manufacturer's standard components, compatible with each other and as follows:
1. Liquid applied coating:
 - a. Resin: epoxy.
 - b. Formulation Description: Multiple component high solids.
 - c. Application: Per manufacturer's written installation requirements.
 - d. Thickness: minimum 10 mils
- D. Material Vapor Permeance: Application shall achieve a permeance rating of less than 0.1 perm in accordance with ASTM E96/E96M.
- E. Maximum RH requirement: 100% testing in accordance with ASTM F2170.

Property	Test	Value
Tensile Strength	ASTM D638	4,400 psi
Volatile Organic Compound Limits (V.O.C.)	SCAMD Rule 1113	25 grams per liter
Permeance	ASTM E96	0.1 perms
Tensile Modulus	ASTM D638	1.9X10 ⁵ psi
Percent Elongation	ASTM D638	12%
Cure Rate	Per manufacture's Data	4 hours Tack free with 24hr recoat window
Bond Strength	ASTM D7234	100% bond to concrete failure

2.2 CEMENTITIOUS SELF-LEVELING UNDERLAYMENT

- A. System Descriptions:
1. High performance self-leveling underlayment resurfacer. Single component, self-leveling, cementitious material designed for easy application as an underlayment for all types of flooring materials. It is used for substrate repair and leveling.

- B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up. Gypsum-based products are unacceptable.
- C. System Characteristics:
 - 1. Wearing Surface: smooth
 - 2. Thickness: Per architectural drawings, ranging from feathered edge to 1", per application. Applications greater than 1" require additional 3/8" aggregate to mix or as recommended by manufacturer.
- D. Underlayment shall be calcium aluminate cement-based, containing Portland cement. Gypsum-based products are unacceptable.
- E. Compressive Strength: Minimum 4100 psi in 28 days in accordance with ASTM C109/C109M.
- F. Flexural Strength: Minimum 1000 psi in 28 days in accordance with ASTM C348
- G. Dry Time: Underlayment shall receive the application of moisture insensitive tile in 6 hours, floor coverings in 16 hours, and resinous flooring in 3-7 days
- H. Primer: compatible and as recommended by manufacturer for use over intended substrate
- I. System Components: Manufacturer's standard components that are compatible with each other and as follows:
 - 1. Primer:
 - a. Resin: copolymer
 - b. Formulation Description: single component ready to use.
 - c. Application Method: Squeegee and medium nap roller.
All puddles shall be removed, and material shall be allowed to dry, 1-2 hours at 70F/21C.
 - d. Number of Coats: (1) one.
 - 2. Grout Resurfacing Base:
 - a. Formulation Description: Single component, cementitious self-leveling high-early and high-ultimate strength grout.
 - b. Application Method: colloidal mix pump, cam rake, spike roll.
 - 1) Thickness of Coats: Per architectural scope, 1" lifts.
 - 2) Number of Coats: More than one if needed.
 - c. Aggregates: for applications greater than 1/4 inch, require additional 3/8" aggregate to mix.

Property	Test	Value
Compressive Strength	ASTM C109/C109M	2,200 psi @ 24 hrs 3,000 psi @ 7 days
Initial set time Final Set time	ASTM C191	30-45 min. 1 to 1.5 hours
Bond Strength	ASTM D7234	100% bond to concrete failure

2.3 CEMENTITIOUS TROWEL-APPLIED UNDERLAYMENT (NOT SUITABLE FOR RESINOUS FLOOR FINISHES)

- A. Underlayment shall be calcium aluminate cement-based, containing Portland cement. Gypsum-based products are unacceptable.
- B. Compressive Strength: Minimum 4000 psi in 28 days
- C. Trowel-applied underlayment shall not contain silica quartz (sand).
- D. Dry Time: Underlayment shall receive the application of floor covering in 15-20 minutes.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

- A. Maintain ambient temperature of work areas at not less than 16 degree C (60 degrees F), without interruption, for not less than 24 hours before testing and not less than three days after testing.
- B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation.
- C. Do not install materials when the temperatures of the substrate or materials are not within 60-85 degrees F/ 16-30 degrees C.

3.2 SURFACE PREPARATION

- A. Concrete shall meet the requirements of ASTM F710 and be sound, solid, clean, and free of all oil, grease, dirt, curing compounds, and any substance that might act as a bond-breaker before application. As required prepare slab by mechanical methods. No chemicals or solvents shall be used.
- B. General: Prepare and clean substrates according to flooring manufacturer's written instructions for substrate indicated.
- C. Prepare concrete substrates per ASTM D4259 as follows:
 - 1. Dry abrasive blasting.
 - 2. Wet abrasive blasting.
 - 3. Vacuum-assisted abrasive blasting.
 - 4. Centrifugal-shot abrasive blasting.

- 5. Comply with manufacturer's written instructions.
- D. Repair damaged and deteriorated concrete according to flooring manufacturer's written recommendations.
- E. Verify that concrete substrates are dry.
- F. Perform anhydrous calcium chloride test, ASTM F 1869. Proceed with application only after substrates have maximum moisture-vapor-emission rate of per flooring manufactures formal and project specific written recommendation.
- G. Perform in situ probe test, ASTM F2170. Proceed with application only after substrates do not exceed a maximum potential equilibrium relative humidity per flooring manufacture's formal and project specific written recommendation.
- H. Provide a written report showing test placement and results.
- I. Prepare joints in accordance with Section 07 92 00, JOINT SEALANTS and material manufacturer's instructions.
- J. Alkalinity: Measure surface pH in accordance with procedures provided in ASTM F710 or as outlined by qualified testing agency or flooring manufacturer's technical representative.
- K. Tolerances: Subsurface shall meet the flatness and levelness tolerance specified on drawings or recommended by the floor finish manufacturer. Tolerance shall also not to exceed 1/4" deviation in 10'. As required, install underlayment to achieve required tolerance.
- L. Other Subsurface: For all other subsurface conditions, such as wood or metal, contact the floor finish or underlayment manufacturer, as appropriate, for proper preparation practices.

3.3 MOISTURE REMEDIATION COATING:

- A. Where results of relative humidity testing (ASTM F2170) exceed the requirements of the specified flooring manufacturer, apply remedial coating as specified to correct excessive moisture condition.
- B. Prior to remedial floor coating installation mechanically prepare the concrete surface to provide a concrete surface profile in accordance with ASTM D4259.
- C. Mix and apply moisture remediation coating in accordance with manufacturer's instructions.

3.4 CEMENTITIOUS UNDERLAYMENT:

- A. Install cementitious self-leveling underlayment as required to correct surface defects, floor flatness or levelness corrections to meet the tolerance requirements as or detailed on drawings, address non-moving cracks or joints, provide a smooth surface for the installation of floor covering, or meet elevation requirements detailed on drawings.
- B. Mix and apply in accordance with manufacturer's instructions.

3.5 PROTECTION

- A. Prior to the installation of the finish flooring, the surface of the underlayment should be protected from abuse by other trades by the use of plywood, tempered hardwood, or other suitable protection course

3.6 FIELD QUALITY CONTROL

- A. Where specified, field sampling of products shall be conducted by a qualified, independent testing facility.

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SECTION 09 06 00
SCHEDULE FOR FINISHES

SECTION 09 06 00-SCHEDULE FOR FINISHES

VAMC: Lyons Campus
Location: 151 Knollcraft Road. Lyons, NJ 07939
Project no. 561-239 and Name: Emergency Services Building
Submission 100%
Date: February 1, 2017

SECTION 09 06 00
SCHEDULE FOR FINISHES

PART I - GENERAL

1.1 DESCRIPTION

This section contains a coordinated system in which requirements for materials specified in other sections shown are identified by abbreviated material names and finish codes in the room finish schedule or shown for other locations.

1.2 MANUFACTURERS

Manufacturer's trade names and numbers used herein are only to identify colors, finishes, textures and patterns. Products of other manufacturer's equivalent to colors, finishes, textures and patterns of manufacturers listed that meet requirements of technical specifications will be acceptable upon approval in writing by contracting officer for finish requirements.

1.3 SUBMITALS

Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES—provide quadruplicate samples for color approval of materials and finishes specified in this section.

1. DIGITAL COLOR PHOTOS-INTERIOR VIEWS: Contractor to provide photos of the following:

Room Number and Name	Item/View to be Photographed
1. Apparatus Bay - 137	
2. Training/Meeting Room - 115	
3. Bunk Room - 1 Misc. Room.	
4.	

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.

B. MASTER PAINTING INSTITUTE: (MPI)

2001.....Architectural Painting Specification Manual

PART 2- PRODUCTS

2.1 DIGITAL COLOR PHOTOS

A. Size 24 x 35 mm.

B. Labeled for:

1. Building name and Number.

2. Room Name and Number.

2.2 DIVISION 31 - EARTHWORK

A. SECTION 32 31 13, CHAIN LINK FENCES AND GATES

Finish Chain Link Fabric	Finish Posts and Rails	Manufacturer	Mfg. Color Name/No.
Black Coated on Galv. for permanent fencing	Black Vinyl coated	-	Black

B. SECTION 32 14 16, BRICK UNIT PAVING. Not Used.

C. SECTION 32 17 23, PAVEMENT MARKINGS.

Color	Manufacturer	MFG. Color Name/No.
Blue for ADA Parking	To match existing	Blue
White	To match existing	White

D. ASPHALTIC BLOCK PAVER - Not Used

E. CONCRETE PAVERS - Not Used

F. BOLLARDS (ORNAMENTAL)-

Material	Finish	Style Name/ No.	Manufacturer	Mfg. Color Name/No.
Painted Steel	Painted	See site drawings	-	Safety Yellow

G. SITE AND STREET FURNISHINGS - Not Used

2.3 DIVISION 03 - CONCRETE

A. SECTION 03 30 00, CAST IN PLACE CONCRETE

Surface	Finish Description
Exterior Concrete Walks	Broom Finish
Interior Slabs	Steel Trowel

B. SECTION 03 45 00, PRECAST ARCHITECTURAL CONCRETE

Finish Color	Texture	Finish	Manufacturer	Mfg. Color Name/No.
Precast Concrete Sill	Fine	Natural	Continental Cast Stone	Dark Buff Limestone

2.4 DIVISION 04 - MASONRY

A. Section 04 05 13, MASONRY MORTARING and Section 04 05 16, MASONRY GROUTING

Finish Code	Manufacturer	Mfg. Color Name
Exterior Veneer Grout	Glen Gery	G-402

B. Section 04 20 00, UNIT MASONRY

1.CONCRETE MASONRY UNIT (CMU)				
Type	Size	Pattern	Finish	Mfg. Color Name/No.
CMU Standard	All sizes	Running Bond	Standard	Grey/Natural
Split Face	All Sizes-4" thick	Running Bond	Split Face	Palumbo P-378

2.5 DIVISION 05 - METALS

A. SECTION 05 12 00, STRUCTURAL STEEL FRAMING

Component	Finish	Color
Structural Bents	Painted	P-3

B. SECTION 05 31 00, STEEL DECKING, SECTION 05 36 00, COMPOSITE METAL DECKING

Finish	Color
Galvanized	-

D. SECTION 05 40 00, COLD-FORMED METAL FRAMING

Finish	Color
Galvanized at all Exterior Walls	

DESIGNER NOTE: See Section 05 50 00, METAL FABRICATION for items specified and finishes for exposed surfaces.

E. SECTION 05 50 00, METAL FABRICATION

Item	Finish (typical metal enamel type paint)
Structural Steel Angle Corner Guards	Painted Finish to Match Atas - 20 Slate Grey
Guard Angles for Overhead Doors	Painted Finish to Match Atas - 20 Slate Grey
Edge Guards Angles for Opening in Slabs	Painted Finish to Match Atas - 20 Slate Grey
Steel Covers and Frames for pits and trenches	Interior items to be P
Cast Iron Covers and Frames for Pits and Trenches	Interior P-2/Exterior to match Atas-20 Slate Grey
Steel Grating and Frames	Interior P-2/Exterior to match Atas-20 Slate Grey
Aluminum Gratings and Frames	Anodized
Steel Plank Gratings	Interior P-2/Exterior to match Atas-20 Slate Grey
Cast Iron Gratings	Interior P-2/Exterior to match Atas-20 Slate Grey
Loose Lintels	Interior P-2/Exterior to match Atas-20 Slate Grey
Steel Plate Door Sill	Interior P-2/Exterior to match Atas-20 Slate Grey
Aluminum Plate Door Sill	Anodized
Cast Iron Safety Nosing	Interior P-2/Exterior to match Atas-20 Slate Grey
Aluminum Safety Nosing	Anodized
Steel Ladders	Interior P-2/Exterior to match Atas-20 Slate Grey
Steel Ladder Rungs	Interior P-2/Exterior to match Atas-20 Slate Grey
Steel Pipe Railings and Gates (not on Steel Stairs)	Interior P-2/Exterior to match Atas-20 Slate Grey

F. SECTION 05 51 00, METAL STAIRS

Component	Finish	Color
Newel Posts	Enamel Painted	Interior P-2
Guard Rails	Enamel Painted	Interior P-2
Handrails	Enamel Painted	Interior P-2
Stringers	Enamel Painted	Interior P-2
Risers	Enamel Painted	Interior P-2
Underside	Enamel Painted	Interior P-2

G. SECTION 07 95 13, EXPANSION JOINT COVER ASSEMBLIES - Not Used

2.6 DIVISION 06 WOOD, PLASTICS, AND COMPOSITES

A. SECTION 06 10 00, ROUGH CARPENTRY -If exposed match adjacent wall Paint with Semi-Gloss paint.

B. SECTION 06 20 00, FINISH CARPENTRY

1. DISPLAY CABINET(TYPE 25)Peter Pepper Products - PMS-B 48"W x 72"H x 18"Dp-Display Cabinet by VA		
Room No. and Name	Component	Finish
Public Lobby - 101	Back	Temp Glass
	Sides	Temp Glass
	Shelves	Temp Glass
	Trim	Aluminum
	Doors	Glass
	Base	Black

2.7 DIVISION 07 - THERMAL AND MOISTURE PROTECTION

A. SECTION 07 40 00, ROOFING AND SIDING PANELS

Type	Shape	Ext. Finish	Int. Finish	Manufacturer	Mfg. Color Name/No.
Roof Panels	Standing Seam 24" Pans-2" High		Not exposed	Atas	Coppertone Premium Finish
Wall Panel	Vertical Rib - 12" oc		Not Exposed	Atas	05 Concord Creme

F. SECTION 07 24 00, EXTERIOR INSULATION AND FINISH SYSTEMS

Finish Code	Finish	Manufacturer	Mfg. Color Name/No.
Scored EFIS	310 Fine Sand	Sto	Pearl 10308
Smooth EFIS	310 Fine Sand	Sto	Sto White 9433
Textured EFIS	306 Medium Sand	Sto	Sto White 9433

G. SETION 07 53 23, ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING

Color	Manufacturer	Mfg. Color Name/No.
White	Firestone	EcoWhite

N. SECTION 07 60 00, FLASHING AND SHEET METAL

Item	Material	Finish
Copings	Copper	To match ATAS Coppertone Premium Finish
	Stainless steel	
	Aluminum	
Hanging Gutters and Downspouts	Aluminum	To match ATAS Coppertone Premium Finish

Roof Insulated Expansion Joint Covers	Vinyl sheet	Not Used
Gravel Stops	Aluminum mill	To match ATAS Coppertone Premium Finish
	Aluminum	To match ATAS Coppertone Premium Finish
	Copper	
	Stainless steel	
Scuppers		To match ATAS Coppertone Premium Finish

Q. SECTION 07 71 00 / 07 72 00, ROOF SPECIALITIES AND ACCESSORIES

Item	Material	Finish	Manufacturer	Manufacturer/Color Name/Number.
Equipment Support	Galv. Steel	Paint		To match ATAS Coppertone Premium Finish
Gravity Ventilators	Aluminum	Mill		
Copings	Extruded Aluminum	Painted		To match ATAS Coppertone Premium Finish
Gravel Stops and Fascia System	Extruded Aluminum	Painted		To match ATAS Coppertone Premium Finish
Fascia Systems	Extruded Aluminum	Painted		To match ATAS Coppertone Premium Finish
Roof Expansion Joint Covers	Extruded Aluminum	Painted		To match ATAS Coppertone Premium Finish

R. SECTION 07 92 00, JOINT SEALANTS

Location	Color	Manufacturer	Manufacturer Color
Masonry Expansion Joints	To match masonry mortar		
CMU Control Joints	To match masonry mortar		
Masonry Sealed Joints	To match masonry mortar		
Precast Sealed Joints	To match masonry mortar		

2.8 DIVISION 08 - OPENINGS

A. 08 17 43 FRP PULTRUDED FLSH DOORS - Interior P-2/Exterior to match Atas-20 Slate Grey

B. 08 17 44 FIRE RATED FRP DOORS - Interior P-2/Exterior to match Atas-20 Slate Grey

C. SECTION 08 11 13, HOLLOW METAL DOORS AND FRAMES

Paint both sides of door and frames same color including ferrous metal louvers, and hardware attached to door	
Component	Color of Paint Type and Gloss
Door	Interior Doors P-2/Exterior Doors to match Atas-20 Slate Grey
Frame	Interior P-2/Exterior to match Atas-20 Slate Grey
Window frame	Interior Doors P-2/Exterior Doors to match Atas-20 Slate Grey

D. SECTION 08 31 13, ACCESS DOORS AND FRAMES

Material	Finish/Color
Steel	Interior P-2/Exterior to match Atas-20 Slate Grey
Stainless steel	

E. SECTION 08 36 13, SECTIONAL DOORS

Finish	Manufacturer	Manufacturer Color Name/No.
Insulated Steel	CHI Overhead Doors	Sandstone

F. SECTION 08 51 13, ALUMINUM WINDOWS

Type	Finish	Glazing	Manufacturer	Mfg. Color Name/No.
Casement	Antique Bronze Powder Coat	Clear	Kawneer	Glazing- SuperNeutral 54 and Laminated Interior
Fixed	Antique Bronze Powder Coat	Clear	Kawneer	Glazing- SuperNeutral 54 and Laminated Interior

G. SECTION 08 63 00, METAL-FRAMED SKYLIGHTS - Not Used

H. SECTION 08 56 19, PASS WINDOWS - Not Used

I. WINDOW SILLS

Room No. and Name	Material	Finish
Panning at exterior side of windows	Aluminum (With Windows)	To match window finish
	SECTION 04 72 00,CAST STONE MASONRY	

J. WINDOW STOOLS

Room No. and Name	Material	Finish
Typical all Rooms with Windows	Plastic Laminate Counter/Sill HPL Edge	QTZ-1, color to be determined

K. SECTION 08 71 00, BUILDERS HARDWARE

Item	Material	Finish
Hinges	Nickel	US26D - Satin chromium plated
Door Closers	Aluminum	Painted
Closer/ Holder	Aluminum	Painted
Floor Stops	Stainless Steel	US32D Satin Stainless Steel
Door Holders	Stainless Steel	US32D Satin Stainless Steel
Lock/ Latches	Nickel	626 Satin chromium plated
Key Cabinet	Steel	
Armor Plates	Stainless Steel	US32D Satin Stainless Steel
Kick Mop Plates	Stainless Steel	US32D Satin Stainless Steel
Door Edging	Stainless Steel	US32D Satin Stainless Steel
Exit Device	Nickel	US26D - Satin chromium plated
Flush Bolts	Nickel	US26D - Satin chromium plated
Door Pulls	Stainless Steel	US32D Satin Stainless Steel
Push Plates	Stainless Steel	US32D Satin Stainless Steel
Combination Push Pull Plate	Stainless Steel	US32D Satin Stainless Steel
Coordinators	Nickel	US26D - Satin chromium plated
Light Proof Seals	Neoprene	Grey
Weather Strip	Neoprene	Black
Threshold	Aluminum	Anodized

L. SECTION 08 80 00, GLAZING

Glazing Type	Manufacturer	Mfg. Color Name/No.
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Insulated Glass Units	Guardian Industries - Sunguard	SuperNeutral 54 Clear with Interior Laminated Glass
Tempered Glass	Generic	Clear, min ¼" thick

2.9 DIVISION 09 - FINISHES

A. SECTION 09 30 13, CERAMIC TILING

1. SECTION 09 30 13, CERAMIC TILING		
Finish Code	Manufacturer	Mfg. Color Name/No
PT-1	Dal Tile	FL09 Florentine: Nociolla

2. SECTION 09 30 13, MARBLE THRESHOLDS - Contractor to provide Marble thresholds at all doors to all Toilets and Showers		
Marble Type	Manufacturer	Mfg. Color Name/No.
ADA Compliant	-	White

3. SECTION 09 30 13, METAL DIVIDER STRIPS		
Size	Material	Manufacturer
¼" square	Stainless Steel	Schluter

B. SECTION 09 51 00, ACOUSTICAL CEILINGS

Finish Code	Component	Color Pattern	Manufacturer	Mfg Name/No.
-	Exposed Suspension System	Flat White	USG/Donn	Flat White
ACT-1		Ultima	Armstrong	1910
ACT-2		Climaplush Vinyl	USG Sheetrock Brand	3260

C. SECTION 09 65 19, RESILIENT TILE FLOORING

Finish Code	Size	Material/Component	Manufacturer	Mfg Name/No.
VET-1	12 x 12	VET	Azrock	AT110 Azterra;Assuro
VET-2	12 x 12	VET	Azrock	AT112 Azterra;Assuro
VCT-1	12 x 12	Solid Vinyl Composition Tile	Johnsonite/Tarkett	TBD

D. SECTION 09 65 16, VINYL SHEET FLOORING (RSF and RFT)

Finish Code	Pattern name	Manufacturer	Mfg. Color Name/No.
RFT-1	Recoil; Red Bisque Colbalt	Roppe	375 - ¼" thick

E. SECTION 09 65 16, VINYL SHEET FLOORING, HEAT WELDED SEAMS (WSF)

Finish Code	Pattern name	Manufacturer	Mfg. Color Name/No.
RSF-1	BioSpec SR	Mannington	Bedrock 15369 - Slip Resistant

RSF-2	BioSpec MD	Mannington	Bedrock 15369
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1. SECTION 09 65 16, WELDING RODS (WSF)		
Finish code	Manufacturer	Mfg. Color Name/No.
RSF 1 and 2	Mannington	To Match color of flooring

2. SECTION 09 65 16, CAP STRIPS (WSF)		
Finish Code	Manufacturer	Mfg. Color Name/No.
RSF 1 and 2	Mannington	To Match color of flooring

F. SECTION 09 65 13, RESILIENT BASE STAIR TREADS AND ACCESSORIES

Finish Code	Item	Height	Manufacturer	Mfg. Name/No.
VB-1	Vinyl Base (VB)	4"	Johnsonite	107 Neutrality

G. SECTION 09 68 00, CARPET (CPT)

Finish Code	Pattern	Manufacture	Mfg. Color Name/No.
CPT-1	Circ	Mannington	Gingseng
CPT-2	-	Mannington	Recourse II

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1. SECTION 09 68 00, CARPET EDGE STRIP			
Finish Code	Material	Manufacturer	Mfg. Color Name/No.
Use at all material transitions	Vinyl	Johnsonite	Neutrality

H. SECTION 09 68 00, CARPET MODULES (CFT) - see above

P. SECTION 09 77 01, LATEX MASTIC FLOORING (LM) - Not Used

Q. SECTION 09 67 23, EPOXY RESINOUS FLOORING (ERF)

Finish code	Manufacturer	Mfg. Color Name/No.
EPY-1	Stonhard	Stonclad HT - Pewter floor with Yellow numbering with integral base

R. SECTION 09 96 59, HIGH-BUILD GLASED COATING (SC) - Nor Used

S. SECTION 09 94 19, MULTI-COLOR COATING (MC) - Not Used

T. SECTION 09 91 00, PAINT AND COATINGS

1. MPI Gloss and Sheen Standards

		Gloss @60	Sheen @85
Gloss Level 1	a traditional matte finish-flat	max 5 units, and	max 10 units
Gloss Level 2	a high side sheen flat-"a velvet-like" finish	max 10 units, and	10-35 units
Gloss Level 3	a traditional "egg-shell like" finish	10-25 units, and	10-35 units
Gloss Level 4	a "satin-like" finish	20-35 units, and	min. 35 units
Gloss Level 5	a traditional semi-gloss	35-70 units	
Gloss Level 6	a traditional gloss	70-85 units	
Gloss level 7	a high gloss	more than 85 units	

2. Paint code	Gloss	Manufacturer	Mfg. Color Name/No.
P-1	Eggshell	Sherwin Williams	SW6141 Softer Tan
P-2	Semi-Gloss	Sherwin Williams	SW6108 Latte
P-3	Eggshell	Sherwin Williams	TBD
P-4	Eggshell	Sherwin Williams	TBD
P-5	Flat	Sherwin Williams	SW7004 Snowbound

U. SECTION 09 72 16, VINYL COATED FABRIC WALLCOVERING (W)

Finish Code	Manufacturer	Mfg. Color Name/No.
VWC-1	Wolf Gordon	VB42067

V. SECTION 09 72 16, EDGE GUARD OR TRIM (W) - Not Used.

2.10 DIVISION 10 - SPECIALTIES

A. SECTION 10 11 13 / 10 11 23, CHALKBOARDS / TACKBOARDS - Provided by VA installed by Contractor

F. SECTION 10 26 00, WALL GUARDS AND CORNER GUARDS

Item	Material	Manufacturer	Mfg. Col or Name/No.
Corner Guards	Stainless Steel	InPro	S.S.

H. SECTION 10 28 00 / 10 14 00 / 11 17 36, MISCELLANEOUS SPECIALITIES

Room No. and Name	Item	Finish	Manufacturer	Mfg. Color Name/No.
116 - EMS/JC	Mop racks	Stainless Steel		

I. SECTION 10 13 00 / 10 14 00, EXTERIOR SIGNS

Component	Finish	Manufacturer	Mfg. Color Name/No.
Exterior Canopy Sign	Bronze Anodized Aluminum		
Exterior post signs	Dark Brown Plastic with White Letters		Dark Brown plastic/fiberglass posts

J. SECTION 10 13 00 / 10 14 00, INTERIOR SIGNS

Sign Type	Component	Manufacturer	Mfg. Color Name/No.
Wayfinding	Black background, White Letters		Color to be confirmed by VA
Room Numbers and Names	Color background, White letters		Color to be confirmed by VA
Fire Equipment Signs	Red background, White letters		Color to be confirmed by VA

K. SECTION 10 44 13, FIRE EXTINGUISHER CABINETS

Component	Material	Finish
Frame	Steel	Red

P. SECTION 10 28 00, TOILET AND BATH ACCESSORIES

Item	Material	Manufacturer	Mfg. Color Name/No.
All items	Stainless Steel		

Q. SECTION 10 28 00, CUSTOM TOILET ACCESSORIES - Not Used

2.11 DIVISION II - EQUIPMENT

A. SECTION 11 41 00, FOOD SERVICE SELF CONTAINED REFRIGERATION EQUIPMENT

Component	Material	Finish	Manufacturer	Mfg. Color Name/No.
Refrigerators, Mechanical, Food, Self Contained, Reach-in, Roll- in, Pass Through	Outer Shell	Black		
	Doors	Black		
	Loading Cart			
	Transfer Carriage	Black		

2.12 DIVISION 12- FURNISHINGS

A. SECTION 12 32 00, WOOD CASEWORK

Item Type	Location	Finish/Color
PL-1	Plastic Laminate Vertical Casework	Wilsonart 7953-38 Harvest Maple
QTZ-1	Countertops, Backsplash and wall proection	Plastic Laminate HPL Edge, TBD

C. SECTION 12 36 00, COUNTERTOPS AND ACCESSORIES

Type	Finish/Color
QTZ-1	Countertops, Backsplash and wall protection Plastic Laminate HPL Edge, To be determined

F. SECTION 12 24 00, WINDOW SHADES

Component	Material	Manufacturer	Mfg. Color Name/No.
Shade Cloth	SunBloc	Draper	SB9020 Ivory
Support Hardware	s.s.	s.s.	

2.13 DIVISION 13 - SPECIAL CONSTRUCTION

A. SECTION 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON STRUCTURAL COMPONENTS

Item	Location	Finish	Color
Misc Hardware	Anchorage of equipment	S.S.	S.S.

B. SECTION 13 34 19, PRE ENGINEERED METAL BUILDINGS

Component	Manufacturer	Mfg. Color Name/No.
Exterior Wall Panels	TBD	Exterior Panels to match ATAS - 05 Concord Creme
Exterior Roof Panels	TBD	To match ATAS-Coppertone Premium finish
Interior Wall Panels	TBD	To be painted to Match P-3
Interior Structural Framing	TBD	To be painted to Match P-3
Doors	TBD	Exterior Doors to match ATAS - 20 Slate Grey
Windows	TBD	Exterior to match ATAS - 20 Slate Grey
Louvers	TBD	Exterior to match ATAS - 20 Slate Grey

2.15 DIVISION 22 - PLUMBING

A. SECTION 22 40 00, PLUMBING FIXTURES AND TRIM

Item	Color
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Water Closet	White
Urinal	White
Bathtubs	White
Lavatories	White
Service Sink Corner	White
Service Sink	White
Laundry Tub	White

2.16 DIVISION 26 - ELECTRICAL

A. SECTION 26 51 00, BUILDING LIGHTING INTERIOR

Fixture Type	Exterior Finish	Color
Interior Ceiling Fixtures	Painted	White

B. SECTION 26 56 00, SITE LIGHTING

Type and Component	Exterior Finish	Manufacturer	Mfg. Name/No.
Light and Pole	Bronze Anodized	See Electrical	

PART III EXECUTION

3.1 FINISH SCHEDULES & MISCELLANEOUS ABBREVIATIONS

FINISH SCHEDULE & MISCELLANEOUS ABBREVIATIONS	
Term	Abbreviation
Access Flooring	AF
Acoustical Ceiling	AT
Acoustical Ceiling, Special Faced	AT (SP)
Acoustical Metal Pan Ceiling	AMP
Acoustical Wall Panel	AWP
Acoustical Wall Treatment	AWT
Acoustical Wallcovering	AWF
Anodized Aluminum Colored	AAC
Anodized Aluminum Natural Finish	AA
Baked On Enamel	BE
Brick Face	BR
Brick Flooring	BF
Brick Paving	BP
Carpet	CP
Carpet Athletic Flooring	CAF
Carpet Module Tile	CPT
Ceramic Glazed Facing Brick	CGFB
Ceramic Mosaic Tile	FTCT
Concrete	C
Concrete Masonry Unit	CMU
Divider Strips Marble	DS MB
Epoxy Coating	EC
Epoxy Resin Flooring	ERF
Existing	E
Exposed Divider Strips	EXP
Exterior	EXT

Exterior Finish System	EFS
Exterior Paint	EXT-P
Exterior Stain	EXT-ST
Fabric Wallcovering	WF
Facing Tile	SCT
Feature Strips	FS
Floor Mats & Frames	FM
Floor Tile, Mosaic	FT
Fluorocarbon	FC
Folding Panel Partition	FP
Foot Grille	FG
Glass Masonry Unit	GUMU
Glazed Face CMU	GCMU
Glazed Structural Facing Tile	SFTU
Granite	GT
Gypsum Wallboard	GWB
High Glazed Coating	SC
Latex Mastic Flooring	LM
Linear Metal Ceiling	LMC
Linear Wood Ceiling	LWC
Marble	MB
Material	MAT
Mortar	M
Multi-Color Coating	MC
Natural Finish	NF
Paint	P
Paver Tile	PVT
Perforated Metal Facing (Tile or Panels)	PMF
Plaster	PL
Plaster High Strength	HSPL
Plaster Keene Cement	KC
Plastic Laminate	HPDL
Polypropylene Fabric Wallcovering	PFW
Porcelain Paver Tile	PPT

Quarry Tile	QT
Radiant Ceiling Panel System	RCP
Resilient Stair Tread	RST
Rubber Base	RB
Rubber Tile Flooring	RT
Spandrel Glass	SLG
Stain	ST
Stone Flooring	SF
Structural Clay	SC
Suspension Decorative Grids	SDG
Terrazzo Portland Cement	PCT
Terrazzo Tile	TT
Terrazzo, Thin Set	

Textured Gypsum Ceiling Panel	TGC
Textured Metal Ceiling Panel	TMC
Thin set Terrazzo	TST
Veneer Plaster	VP
Vinyl Base	VB
Vinyl Coated Fabric Wallcovering	W
Vinyl Composition Tile	VCT
Vinyl Sheet Flooring	VSF
Vinyl Sheet Flooring (Welded Seams)	WSF
Wall Border	WB
Wood	WD

3.2 FINISH SCHEDULE SYMBOLS

Symbol Definition

** Same finish as adjoining walls
 - No color required
 E Existing
 XX To match existing
 EFTR Existing finish to remain
 RM Remove

--- E N D---

SECTION 09 22 16
NON-STRUCTURAL METAL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies steel studs wall systems, shaft wall systems, ceiling or soffit suspended or furred framing, wall furring, fasteners, and accessories for the screw attachment of gypsum board, plaster bases or other building boards.

1.2 RELATED WORK

- A. Load bearing framing: Section 05 40 00, COLD-FORMED METAL FRAMING.
- B. Support for wall mounted items: Section 05 50 00, METAL FABRICATIONS.
- C. Pull down tabs in steel decking: Section 05 36 00, COMPOSITE METAL DECKING.
- D. Ceiling suspension systems for acoustical tile or panels and lay in gypsum board panels: Section 09 51 00, ACOUSTICAL CEILINGS Section 09 29 00, GYPSUM BOARD.

1.3 TERMINOLOGY

- A. Description of terms shall be in accordance with ASTM C754, ASTM C11, ASTM C841 and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by beams, trusses, or bar joists. In interstitial spaces with walk-on floors the underside of the walk-on floor is the underside of structure overhead.
- C. Thickness of steel specified is the minimum bare (uncoated) steel thickness.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Studs, runners and accessories.
 - 2. Hanger inserts.
 - 3. Channels (Rolled steel).
 - 4. Furring channels.
 - 5. Screws, clips and other fasteners.

C. Shop Drawings:

1. Typical ceiling suspension system.
2. Typical metal stud and furring construction system including details around openings and corner details.
3. Typical shaft wall assembly
4. Typical fire rated assembly and column fireproofing showing details of construction same as that used in fire rating test.

D. Test Results: Fire rating test designation, each fire rating required for each assembly.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C754.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society For Testing And Materials (ASTM)

A641-09.....Zinc-Coated (Galvanized) Carbon Steel Wire

A653/653M-11.....Specification for Steel Sheet, Zinc Coated
(Galvanized) or Zinc-Iron Alloy-Coated
(Galvannealed) by Hot-Dip Process.

C11-10.....Terminology Relating to Gypsum and Related
Building Materials and Systems

C635-07.....Manufacture, Performance, and Testing of Metal
Suspension System for Acoustical Tile and
Lay-in Panel Ceilings

C636-08.....Installation of Metal Ceiling Suspension
Systems for Acoustical Tile and Lay-in Panels

C645-09.....Non-Structural Steel Framing Members

C754-11.....Installation of Steel Framing Members to
Receive Screw-Attached Gypsum Panel Products

C841-03(R2008).....Installation of Interior Lathing and Furring

C954-10.....Steel Drill Screws for the Application of
Gypsum Panel Products or Metal Plaster Bases to
Steel Studs from 0.033 in. (0.84 mm) to 0.112
in. (2.84 mm) in Thickness

E580-11.....Application of Ceiling Suspension Systems for
Acoustical Tile and Lay-in Panels in Areas
Requiring Moderate Seismic Restraint.

PART 2 - PRODUCTS

2.1 PROTECTIVE COATING

Galvanize steel studs, runners (track), rigid (hat section) furring channels, "Z" shaped furring channels, and resilient furring channels, with coating designation of G-60 minimum, per ASTM 123.

2.2 STEEL STUDS AND RUNNERS (TRACK)

- A. ASTM C645, modified for thickness specified and sizes as shown.
 - 1. Use ASTM A653/A653M steel, 0.8 mm (0.0329-inch) thick bare metal (33 mil).
 - 2. Runners same thickness as studs.
- B. Provide not less than two cutouts in web of each stud, approximately 300 mm (12 inches) from each end, and intermediate cutouts on approximately 600 mm (24-inch) centers.
- C. Doubled studs for openings and studs for supporting concrete backer-board.
- D. Studs 3600 mm (12 feet) or less in length shall be in one piece.
- E. Shaft Wall Framing:
 - 1. Conform to rated wall construction.
 - 2. C-H Studs.
 - 3. E Studs.
 - 4. J Runners.
 - 5. Steel Jamb-Strut.

2.3 FURRING CHANNELS

- A. Rigid furring channels (hat shape): ASTM C645.
- B. Resilient furring channels:
 - 1. Not less than 0.45 mm (0.0179-inch) thick bare metal.
 - 2. Semi-hat shape, only one flange for anchorage with channel web leg slotted on anchorage side, channel web leg on other side stiffens fastener surface but shall not contact anchorage surface other channel leg is attached to.
- C. "Z" Furring Channels:

1. Not less than 0.45 mm (0.0179-inch)-thick bare metal, with 32 mm (1-1/4 inch) and 19 mm (3/4-inch) flanges.
 2. Web furring depth to suit thickness of insulation with slotted perforations.
- D. Rolled Steel Channels: ASTM C754, cold rolled; or, ASTM C841, cold rolled.

2.4 FASTENERS, CLIPS, AND OTHER METAL ACCESSORIES

- A. ASTM C754, except as otherwise specified.
- B. For fire rated construction: Type and size same as used in fire rating test.
- C. Fasteners for steel studs thicker than 0.84 mm (0.033-inch) thick. Use ASTM C954 steel drill screws of size and type recommended by the manufacturer of the material being fastened.
- D. Clips: ASTM C841 (paragraph 6.11), manufacturer's standard items. Clips used in lieu of tie wire shall have holding power equivalent to that provided by the tie wire for the specific application.
- E. Concrete ceiling hanger inserts (anchorage for hanger wire and hanger straps): Steel, zinc-coated (galvanized), manufacturers standard items, designed to support twice the hanger loads imposed and the type of hanger used.
- F. Tie Wire and Hanger Wire:
 1. ASTM A641, soft temper, Class 1 coating.
 2. Gage (diameter) as specified in ASTM C754 or ASTM C841.
- G. Attachments for Wall Furring:
 1. Manufacturers standard items fabricated from zinc-coated (galvanized) steel sheet.
 2. For concrete or masonry walls: Metal slots with adjustable inserts or adjustable wall furring brackets. Spacers may be fabricated from 1 mm (0.0396-inch) thick galvanized steel with corrugated edges.
- H. Power Actuated Fasteners: Type and size as recommended by the manufacturer of the material being fastened.

2.5 SUSPENDED CEILING SYSTEM FOR GYPSUM BOARD (NOT USED)

PART 3 - EXECUTION

3.1 INSTALLATION CRITERIA

- A. Where fire rated construction is required for walls, partitions, columns, beams and floor-ceiling assemblies, the construction shall be same as that used in fire rating test.
- B. Construction requirements for fire rated assemblies and materials shall be as shown and specified, the provisions of the Scope paragraph (1.2) of ASTM C754 and ASTM C841 regarding details of construction shall not apply.

3.2 INSTALLING STUDS

- A. Install studs in accordance with ASTM C754, except as otherwise shown or specified.
- B. Space studs not more than 610 mm (24 inches) on center.
- C. Cut studs 6 mm to 9 mm (1/4 to 3/8-inch) less than floor to underside of structure overhead when extended to underside of structure overhead.
- D. Where studs are shown to terminate above suspended ceilings, provide bracing as shown or extend studs to underside of structure overhead.
- E. Extend studs to underside of structure overhead for fire, rated partitions, smoke partitions, shafts, and sound rated partitions and insulated exterior wall furring.
- G. Openings:
 - 1. Frame jambs of openings in stud partitions and furring with two studs placed back to back or as shown.
 - 2. Fasten back to back studs together with 9 mm (3/8-inch) long Type S pan head screws at not less than 600 mm (two feet) on center, staggered along webs.
 - 3. Studs fastened flange to flange shall have splice plates on both sides approximately 50 X 75 mm (2 by 3 inches) screwed to each stud with two screws in each stud. Locate splice plates at 600 mm (24 inches) on center between runner tracks.
- H. Fastening Studs:
 - 1. Fasten studs located adjacent to partition intersections, corners and studs at jambs of openings to flange of runner tracks with two screws through each end of each stud and flange of runner.

2. Do not fasten studs to top runner track when studs extend to underside of structure overhead.

I. Chase Wall Partitions:

1. Locate cross braces for chase wall partitions to permit the installation of pipes, conduits, carriers and similar items.
2. Use studs or runners as cross bracing not less than 63 mm (2-1/2 inches wide).

J. Form building seismic or expansion joints with double studs back to back spaced 75 mm (three inches) apart plus the width of the seismic or expansion joint.

K. Form control joint, with double studs spaced 13 mm (1/2-inch) apart.

3.3 INSTALLING WALL FURRING FOR FINISH APPLIED TO ONE SIDE ONLY

A. In accordance with ASTM C754, or ASTM C841 except as otherwise specified or shown.

B. Wall furring-Stud System:

1. Framed with 63 mm (2-1/2 inch) or narrower studs, 600 mm (24 inches) on center.
2. Brace as specified in ASTM C754 for Wall Furring-Stud System or brace with sections or runners or studs placed horizontally at not less than three foot vertical intervals on side without finish.
3. Securely fasten braces to each stud with two Type S pan head screws at each bearing.

C. Direct attachment to masonry or concrete; rigid channels or "Z" channels:

1. Install rigid (hat section) furring channels at 600 mm (24 inches) on center, horizontally or vertically.
2. Install "Z" furring channels vertically spaced not more than 600 mm (24 inches) on center.
3. At corners where rigid furring channels are positioned horizontally, provide mitered joints in furring channels.
4. Ends of spliced furring channels shall be nested not less than 200 mm (8 inches).
5. Fasten furring channels to walls with power-actuated drive pins or hardened steel concrete nails. Where channels are spliced, provide two fasteners in each flange.

6. Locate furring channels at interior and exterior corners in accordance with wall finish material manufacturers printed erection instructions. Locate "Z" channels within 100 mm (4 inches) of corner.

D. Installing Wall Furring-Bracket System: Space furring channels not more than 400 mm (16 inches) on center.

3.4 INSTALLING SUPPORTS REQUIRED BY OTHER TRADES

- A. Provide for attachment and support of electrical outlets, plumbing, laboratory or heating fixtures, recessed type plumbing fixture accessories, access panel frames, wall bumpers, wood seats, toilet stall partitions, dressing booth partitions, urinal screens, chalkboards, tackboards, wall-hung casework, handrail brackets, recessed fire extinguisher cabinets and other items like auto door buttons and auto door operators supported by stud construction.
- B. Provide additional studs where required. Install metal backing plates, or special metal shapes as required, securely fastened to metal studs.

3.5 INSTALLING SHAFT WALL SYSTEM

- A. Conform to UL Design No. U438 for two-hour fire rating. Provide one hour fire rating Shaft wall at where indicated on plans.
- B. Position J runners at floor and ceiling with the short leg toward finish side of wall. Securely attach runners to structural supports with power driven fasteners at both ends and 600 mm (24 inches) on center.
- C. After liner panels have been erected, cut C-H studs and E studs, from 9 mm (3/8-inch) to not more than 13 mm (1/2-inch) less than floor-to-ceiling height. Install C-H studs between liner panels with liner panels inserted in the groove.
- D. Install full-length steel E studs over shaft wall line at intersections, corners, hinged door jambs, columns, and both sides of closure panels.
- E. Suitably frame all openings to maintain structural support for wall:
 - 1. Provide necessary liner fillers and shims to conform to label frame requirements.
 - 2. Frame openings cut within a liner panel with E studs around perimeter.

3. Frame openings with vertical E studs at jambs, horizontal J runner at head and sill.

F. Elevator Shafts:

1. Frame elevator door frames with 0.87 mm (0.0341-inch) thick J strut or J stud jambs having 75 mm (three-inch) long legs on the shaft side.
2. Protrusions including fasteners other than flange of shaft wall framing system or offsets from vertical alignments more than 3 mm (1/8-inch) are not permitted unless shown.
3. Align shaft walls for plumb vertical flush alignment from top to bottom of shaft.

3.6 INSTALLING FURRED AND SUSPENDED CEILINGS OR SOFFITS

- A. Install furred and suspended ceilings or soffits in accordance with ASTM C754 or ASTM C841 except as otherwise specified or shown for screw attached gypsum board ceilings and for plaster ceilings or soffits.
1. Space framing at 400 mm (16-inch) centers for metal lath anchorage.
 2. Space framing at 600 mm (24-inch) centers for gypsum board anchorage.
- B. New exposed concrete slabs:
1. Use metal inserts required for attachment and support of hangers or hanger wires with tied wire loops for embedding in concrete.
 2. Furnish for installation under Division 3, CONCRETE.
 3. Suspended ceilings under concrete rib construction shall have runner channels at right angles to ribs and be supported from ribs with hangers at ends and at 1200 mm (48-inch) maximum intervals along channels. Stagger hangers at alternate channels.
- C. Concrete slabs on steel decking composite construction:
1. Use pull down tabs when available.
 2. Use power activated fasteners when direct attachment to structural framing can not be accomplished.
- D. Where bar joists or beams are more than 1200 mm (48 inches) apart, provide intermediate hangers so that spacing between supports does not exceed 1200 mm (48 inches). Use clips, bolts, or wire ties for direct
- F. Steel decking without concrete topping:
1. Do not fasten to steel decking 0.76 mm (0.0299-inch) or thinner.

2. Toggle bolt to decking 0.9 mm (0.0359-inch) or thicker only where anchorage to steel framing is not possible.

G. Installing suspended ceiling system for gypsum board (ASTM C635 Option):

1. Install only for ceilings to receive screw attached gypsum board.
2. Install in accordance with ASTM C636.
 - a. Install main runners spaced 1200 mm (48 inches) on center.
 - b. Install 1200 mm (four foot) tees not over 600 mm (24 inches) on center; locate for edge support of gypsum board.
 - c. Install wall track channel at perimeter.

H. Installing Ceiling Bracing System:

1. Construct bracing of 38 mm (1-1/2 inch) channels for lengths up to 2400 mm (8 feet) and 50 mm (2 inch) channels for lengths over 2400 mm (8 feet) with ends bent to form surfaces for anchorage to carrying channels and over head construction. Lap channels not less than 600 mm (2 feet) at midpoint back to back. Screw or bolt lap together with two fasteners.
2. Install bracing at an approximate 45 degree angle to carrying channels and structure overhead; secure as specified to structure overhead with two fasteners and to carrying channels with two fasteners or wire ties.
3. Brace suspended ceiling or soffit framing in seismic areas in accordance with ASTM E580.

3.7 TOLERANCES

- A. Fastening surface for application of subsequent materials shall not vary more than 3 mm (1/8-inch) from the layout line.
- B. Plumb and align vertical members within 3 mm (1/8-inch.)
- C. Level or align ceilings within 3 mm (1/8-inch.)

- - - E N D - - -

SECTION 09 29 00
GYPSUM BOARD

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies installation and finishing of gypsum board.

1.2 RELATED WORK

- A. Installation of steel framing members for walls, partitions, furring, soffits, and ceilings: Section 05 40 00, and COLD-FORMED METAL FRAMING.
- B. Sound deadening board: Section 07 21 13, THERMAL INSULATION.
- C. Acoustical Sealants: Section 07 92 00, JOINT SEALANTS.

1.3 TERMINOLOGY

- A. Definitions and description of terms shall be in accordance with ASTM C11, C840, and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by the trusses or bar joists.
- C. "Yoked": Gypsum board cut out for opening with no joint at the opening (along door jamb or above the door).

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Cornerbead and edge trim.
 - 2. Finishing materials.
 - 3. Laminating adhesive.
 - 4. Gypsum board, each type.
- C. Shop Drawings:
 - 1. Typical gypsum board installation, showing corner details, edge trim details and the like.
 - 2. Typical sound rated assembly, showing treatment at perimeter of partitions and penetrations at gypsum board.
 - 3. Typical shaft wall assembly.
 - 4. Typical fire rated assembly and column fireproofing, indicating details of construction same as that used in fire rating test.
- D. Samples:

1. Cornerbead.
2. Edge trim.
3. Control joints.

E. Test Results:

1. Fire rating test, each fire rating required for each assembly.
2. Sound rating test.

F. Certificates: Certify that gypsum board types, gypsum backing board types, cementitious backer units, and joint treating materials do not contain asbestos material.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C840.

1.6 ENVIRONMENTAL CONDITIONS

In accordance with the requirements of ASTM C840.

1.7 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing And Materials (ASTM):

- C11-08.....Terminology Relating to Gypsum and Related
Building Materials and Systems
- C475-02.....Joint Compound and Joint Tape for Finishing
Gypsum Board
- C840-08.....Application and Finishing of Gypsum Board
- C919-08.....Sealants in Acoustical Applications
- C954-07.....Steel Drill Screws for the Application of
Gypsum Board or Metal Plaster Bases to Steel
Stud from 0.033 in. (0.84mm) to 0.112 in.
(2.84mm) in thickness
- C1002-07.....Steel Self-Piercing Tapping Screws for the
Application of Gypsum Panel Products or Metal
Plaster Bases to Wood Studs or Steel Studs
- C1047-05.....Accessories for Gypsum Wallboard and Gypsum
Veneer Base
- C1177-06.....Glass Mat Gypsum Substrate for Use as Sheathing
- C1658-06.....Glass Mat Gypsum Panels
- C1396-06.....Gypsum Board

E84-08.....Surface Burning Characteristics of Building
Materials

- C. Underwriters Laboratories Inc. (UL):
Latest Edition.....Fire Resistance Directory
- D. Inchcape Testing Services (ITS):
Latest Editions.....Certification Listings

PART 2 - PRODUCTS

2.1 GYPSUM BOARD

- A. Gypsum Board: ASTM C1396, Type X, 16 mm (5/8 inch) thick unless shown otherwise. Shall contain a minimum of 20 percent recycled gypsum.
- B. Coreboard or Shaft Wall Liner Panels.
 - 1. ASTM C1396, Type X.
 - 2. ASTM C1658: Glass Mat Gypsum Panels,
 - 3. Coreboard for shaft walls 300, 400, 600 mm (12, 16, or 24 inches) wide by required lengths 25 mm (one inch) thick with paper faces treated to resist moisture.
- C. Water Resistant Gypsum Backing Board: ASTM C620, Type X, 16 mm (5/8 inch) thick.
- D. Gypsum cores shall contain maximum percentage of post industrial recycled gypsum content available in the area (a minimum of 95 percent post industrial recycled gypsum content). Paper facings shall contain 100 percent post-consumer recycled paper content.

2.2 GYPSUM SHEATHING BOARD - NOT USED

2.3 ACCESSORIES

- A. ASTM C1047, except form of 0.39 mm (0.015 inch) thick zinc coated steel sheet or rigid PVC plastic.
- B. Flanges not less than 22 mm (7/8 inch) wide with punchouts or deformations as required to provide compound bond.

2.4 FASTENERS

- A. ASTM C1002 and ASTM C840, except as otherwise specified.
- B. ASTM C954, for steel studs thicker than 0.04 mm (0.33 inch).
- C. Select screws of size and type recommended by the manufacturer of the material being fastened.
- D. For fire rated construction, type and size same as used in fire rating test.

- E. Clips: Zinc-coated (galvanized) steel; gypsum board manufacturer's standard items.

2.5 FINISHING MATERIALS AND LAMINATING ADHESIVE

ASTM C475 and ASTM C840. Free of antifreeze, vinyl adhesives, preservatives, biocides and other VOC. Adhesive shall contain a maximum VOC content of 50 g/l.

PART 3 - EXECUTION

3.1 GYPSUM BOARD HEIGHTS

- A. Extend all layers of gypsum board from floor to underside of structure overhead on following partitions and furring:
 - 1. Two sides of partitions:
 - a. Fire rated partitions.
 - b. Smoke partitions.
 - c. Sound rated partitions.
 - d. Full height partitions shown (FHP).
 - 2. One side of partitions or furring:
 - a. Inside of exterior wall furring or stud construction.
 - b. Room side of room without suspended ceilings.
 - c. Furring for pipes and duct shafts, except where fire rated shaft wall construction is shown.
 - 3. Extend all layers of gypsum board construction used for fireproofing of columns from floor to underside of structure overhead, unless shown otherwise.
- B. In locations other than those specified, extend gypsum board from floor to heights as follows:
 - 1. Not less than 100 mm (4 inches) above suspended acoustical ceilings.
 - 2. At ceiling of suspended gypsum board ceilings.

3.2 INSTALLING GYPSUM BOARD

- A. Coordinate installation of gypsum board with other trades and related work.
- B. Install gypsum board in accordance with ASTM C840, except as otherwise specified.
- C. Moisture and Mold-Resistant Assemblies: Provide and install moisture and mold-resistant glass mat gypsum wallboard products with moisture-resistant surfaces complying with ASTM C1658 where shown and in

locations which might be subject to moisture exposure during construction.

D. Use gypsum boards in maximum practical lengths to minimize number of end joints.

E. Bring gypsum board into contact, but do not force into place.

F. Ceilings:

1. For single-ply construction, use perpendicular application.
2. For two-ply assemblies:
 - a. Use perpendicular application.
 - b. Apply face ply of gypsum board so that joints of face ply do not occur at joints of base ply with joints over framing members.

G. Walls (Except Shaft Walls):

1. When gypsum board is installed parallel to framing members, space fasteners 300 mm (12 inches) on center in field of the board, and 200 mm (8 inches) on center along edges.
2. When gypsum board is installed perpendicular to framing members, space fasteners 300 mm (12 inches) on center in field and along edges.
3. Stagger screws on abutting edges or ends.
4. For single-ply construction, apply gypsum board with long dimension either parallel or perpendicular to framing members as required to minimize number of joints except gypsum board shall be applied vertically over "Z" furring channels.
5. For two-ply gypsum board assemblies, apply base ply of gypsum board to assure minimum number of joints in face layer. Apply face ply of wallboard to base ply so that joints of face ply do not occur at joints of base ply with joints over framing members.
6. For three-ply gypsum board assemblies, apply plies in same manner as for two-ply assemblies, except that heads of fasteners need only be driven flush with surface for first and second plies. Apply third ply of wallboard in same manner as second ply of two-ply assembly, except use fasteners of sufficient length enough to have the same penetration into framing members as required for two-ply assemblies.
7. No offset in exposed face of walls and partitions will be permitted because of single-ply and two-ply or three-ply application requirements.

8. Installing Two Layer Assembly Over Sound Deadening Board:
 - a. Apply face layer of wallboard vertically with joints staggered from joints in sound deadening board over framing members.
 - b. Fasten face layer with screw, of sufficient length to secure to framing, spaced 300 mm (12 inches) on center around perimeter, and 400 mm (16 inches) on center in the field.
9. Control Joints ASTM C840 and as follows:
 - a. Locate at both side jambs of openings if gypsum board is not "yoked". Use one system throughout.
 - b. Not required for wall lengths less than 9000 mm (30 feet).
 - c. Extend control joints the full height of the wall or length of soffit/ceiling membrane.
- H. Acoustical or Sound Rated Partitions, Fire and Smoke Partitions:
 1. Cut gypsum board for a space approximately 3 mm to 6 mm (1/8 to 1/4 inch) wide around partition perimeter.
 2. Coordinate for application of caulking or sealants to space prior to taping and finishing.
 3. For sound rated partitions, use sealing compound (ASTM C919) to fill the annular spaces between all receptacle boxes and the partition finish material through which the boxes protrude to seal all holes and/or openings on the back and sides of the boxes. STC minimum values as shown.
- I. Electrical and Telecommunications Boxes:
 1. Seal annular spaces between electrical and telecommunications receptacle boxes and gypsum board partitions.
- J. Accessories:
 1. Set accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified.
 2. Install in one piece, without the limits of the longest commercially available lengths.
 3. Corner Beads:
 - a. Install at all vertical and horizontal external corners and where shown.
 - b. Use screws only. Do not use crimping tool.
 4. Edge Trim (casings Beads):

- a. At both sides of expansion and control joints unless shown otherwise.
- b. Where gypsum board terminates against dissimilar materials and at perimeter of openings, except where covered by flanges, casings or permanently built-in equipment.
- c. Where gypsum board surfaces of non-load bearing assemblies abut load bearing members.
- d. Where shown.

3.3 INSTALLING GYPSUM SHEATHING

- A. Install in accordance with ASTM C840, except as otherwise specified or shown.
- B. Use screws of sufficient length to secure sheathing to framing.
- C. Space screws 9 mm (3/8 inch) from ends and edges of sheathing and 200 mm (8 inches) on center. Space screws a maximum of 200 mm (8 inches) on center on intermediate framing members.
- D. Apply 600 mm by 2400 mm (2 foot by 8 foot) sheathing boards horizontally with tongue edge up.
- E. Apply 1200 mm by 2400 mm or 2700 mm (4 ft. by 8 ft. or 9 foot) gypsum sheathing boards vertically with edges over framing.

3.4 CAVITY SHAFT WALL

- A. Coordinate assembly with Section 09 22 16, NON-STRUCTURAL METAL FRAMING, for erection of framing and gypsum board.
- B. Conform to UL Design No. U438 or FM WALL CONSTRUCTION 12-2/HR (Nonbearing for two-hour fire rating. Conform to FM WALL CONSTRUCTION 25-1/HR (Non-loadbearing) for one-hour fire rating where shown.
- C. Cut coreboard (liner) panels 25 mm (one inch) less than floor-to-ceiling height, and erect vertically between J-runners on shaft side.
 - 1. Where shaft walls exceed 4300 mm (14 feet) in height, position panel end joints within upper and lower third points of wall.
 - 2. Stagger joints top and bottom in adjacent panels.
 - 3. After erection of J-struts of opening frames, fasten panels to J-struts with screws of sufficient length to secure to framing staggered from those in base, spaced 300 mm (12 inches) on center.

D. Gypsum Board:

1. Not Used
2. One hour wall with one layer on finish side of wall: Apply face layer of gypsum board vertically. Attach to studs with screws of sufficient length to secure to framing, spaced 300 mm (12 inches) on center in field and along edges.
3. Where coreboard is covered with face layer of gypsum board, stagger joints of face layer from those in the coreboard base.

E. Treat joints, corners, and fasteners in face layer as specified for finishing of gypsum board.

3.5 FINISHING OF GYPSUM BOARD

- A. Finish joints, edges, corners, and fastener heads in accordance with ASTM C840. Use Level 4 finish for all finished areas open to public view.
- B. Before proceeding with installation of finishing materials, assure the following:
 1. Gypsum board is fastened and held close to framing or furring.
 2. Fastening heads in gypsum board are slightly below surface in dimple formed by driving tool.
- C. Finish joints, fasteners, and all openings, including openings around penetrations, on that part of the gypsum board extending above suspended ceilings to seal surface of non decorated smoke barrier, fire rated and sound rated gypsum board construction. After the installation of hanger rods, hanger wires, supports, equipment, conduits, piping and similar work, seal remaining openings and maintain the integrity of the smoke barrier, fire rated and sound rated construction Sanding is not required of non decorated surfaces.

3.6 REPAIRS

- A. After taping and finishing has been completed, and before decoration, repair all damaged and defective work, including nondecorated surfaces.
- B. Patch holes or openings 13 mm (1/2 inch) or less in diameter, or equivalent size, with a setting type finishing compound or patching plaster.
- C. Repair holes or openings over 13 mm (1/2 inch) diameter, or equivalent size, with 16 mm (5/8 inch) thick gypsum board secured in such a manner as to provide solid substrate equivalent to undamaged surface.

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D. Tape and refinish scratched, abraded or damaged finish surfaces including cracks and joints in non-decorated surface to provide smoke tight construction, fire protection equivalent to the fire rated construction and STC equivalent to the sound rated construction.

3.7 UNACCESSIBLE CEILINGS - NOT USED

- - - E N D - - -

SECTION 09 30 13
CERAMIC/PORCELAIN TILING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies interior ceramic, and porcelain tile, marble thresholds and window stools, waterproofing membranes for thin-set applications, crack isolation membranes, and tile backer board.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Sealing of Joints: Section 07 92 00, JOINT SEALANTS.
- C. Color, Texture, Pattern, and Size of Field Tile and Trim Shapes, and Color of Grout Specified: Section 09 06 00, SCHEDULE FOR FINISHES.
- D. Metal and Resilient Edge Strips at Joints with New Resilient Flooring, and Carpeting: Section 09 65 19, RESILIENT TILE FLOORING and Section 09 68 00, CARPETING.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals as described below:
 - 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Samples:
 - 1. Porcelain tile, each type, color, patterns and size.
 - 2. Wall (or wainscot) tile, each color, size and pattern.
 - 3. Trim shapes, bullnose cap and cove including bullnose cap and base pieces at internal and external corners of vertical surfaces, each type, color, and size.
- D. Product Data:
 - 1. Ceramic and porcelain tile, marked to show each type, size, and shape required.
 - 2. Cementitious backer unit.
 - 3. Fasteners.
 - 4. Dry-set portland cement mortar and grout.
 - 5. Divider strip.

6. Elastomeric membrane and bond coat.
 7. Reinforcing tape.
 8. Leveling compound.
 9. Latex-portland cement mortar and grout.
 10. Commercial portland cement grout.
 11. Organic adhesive.
 12. Waterproofing isolation membrane.
- E. Certification:
1. Master grade certificate, ANSI A137.1.
 2. Manufacturer's certificates indicating that the following materials comply with specification requirements:
 - a. Commercial portland cement grout.
 - b. Cementitious backer unit.
 - c. Dry-set portland cement mortar and grout.
 - d. Elastomeric membrane and bond coat.
 - e. Reinforcing tape.
 - f. Latex-portland cement mortar and grout.
 - g. Leveling compound.
 - h. Waterproof isolation membrane.
 - i. Factory back mounted tile documentation for suitability for application in wet area.
- F. Installer Qualifications:
1. Submit letter stating installer's experience.

1.4 DELIVERY AND STORAGE:

- A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.
- B. Store material to prevent damage or contamination.

1.5 QUALITY ASSURANCE:

- A. Installers to be from a company specializing in performing installation of products specified and have a minimum of three (3) years' experience.
- B. Each type and color of tile to be provided from a single source.
- C. Each type and color of mortar, adhesive, and grout to be provided from the same source.

1.6 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".

1.7 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
- A10.20-06(R2011).....Safe Operating Practices for Tile, Terrazzo and Marble Work
A108/A118/A136-14 Installation of Ceramic Tile
- A108.01-13.....Subsurfaces and Preparations by Other Trades
- A108.02-13.....Materials, Environmental, and Workmanship
- A108.1A-14.....Installation of Ceramic Tile in the Wet-Set Method with Portland Cement Mortar
- A108.1B-10.....Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with Dry-Set or Latex-Portland Cement Mortar
- A108.1C-10.....Contractors Option; Installation of Ceramic Tile in the Wet-Set method with Portland Cement Mortar or Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with Dry-Set or Latex-Portland Cement Mortar
- A108.4-09.....Ceramic Tile with Organic Adhesives or Water Cleanable Tile-Setting Epoxy Adhesive
- A108.6-10.....Ceramic Tile with Chemical Resistant, Water Cleanable Tile-Setting and -Grouting Epoxy
- A108.8-10.....Ceramic Tile with Chemical Resistant Furan Resin Mortar and Grout
- A108.10-10.....Grout in Tilework
- A108.13-10.....Load Bearing, Bonded, Waterproof Membranes for Thin-Set Ceramic Tile and Dimension Stone
- A118.1-12.....Dry-Set Portland Cement Mortar

- A118.3-13.....Chemical Resistant, Water Cleanable Tile-
 Setting and -Grouting Epoxy and Water Cleanable
 Tile-Setting Epoxy Adhesive
- A118.4-12.....Latex-Portland Cement Mortar
- A118.5-10.....Chemical Resistant Furan Mortars and Grouts
- A118.6-10.....Cement Grouts for Tile Installation
- A118.7-10.....High Performance Cement Grouts for Tile
 Installation
- A118.9-10.....Cementitious Backer Units
- A118.10-14.....Load Bearing, Bonded, Waterproof Membranes for
 Thin-Set Ceramic Tile and Dimension Stone
 Installation
- A136.1-13.....Organic Adhesives for Installation of Ceramic
 Tile
- A137.1-12.....American National Standard Specifications for
 Ceramic Tile
- C. ASTM International (ASTM):
- A666-10.....Annealed or Cold-Worked Austenitic Stainless
 Steel Sheet, Strip, Plate and Flat Bar
- A1064/A1064M-14.....Carbon-Steel Wire and Welded Wire
 Reinforcement, Plain and Deformed, for Concrete
- C109/C109M-13.....Standard Test Method for Compressive Strength
 of Hydraulic Cement Mortars (Using 2 inch. or
 [50-mm] Cube Specimens)
- C241/C241M-13.....Abrasion Resistance of Stone Subjected to Foot
 Traffic
- C348-14.....Standard Test Method for Flexural Strength of
 Hydraulic-Cement Mortars
- C627-10.....Evaluating Ceramic Floor Tile Installation
 Systems Using the Robinson-Type Floor Tester
- C954-11.....Steel Drill Screws for the Application of
 Gypsum Board on Metal Plaster Base to Steel
 Studs from 0.033 in (0.84 mm) to 0.112 in (2.84
 mm) in thickness
- C979/C979M-10.....Pigments for Integrally Colored Concrete

- C1002-14.....Steel Self-Piercing Tapping Screws for the
 Application of Panel Products
- C1027-09.....Test Method for Determining Visible Abrasion
 Resistance of Glazed Ceramic Tile
- C1127-01(R2009).....Standard Guide for Use of High Solids Content,
 Cold Liquid-Applied Elastomeric Waterproofing
 Membrane with an Integral Wearing Surface
- C1178/C1178M-13.....Standard Specification for Coated Glass Mat
 Water-Resistant Gypsum Backing Panel
- C1325-14.....Non-Asbestos Fiber-Mat Reinforced Cementitious
 Backer Units
- C1353/C1353M-09(R2013)..Abrasion Resistance of Dimension Stone
 Subjected to Foot Traffic Using a Rotary
 Platform, Double-Head Abraser
- D1204-14.....Test Method for Linear Dimensional Changes of
 Nonrigid Thermoplastic Sheeting or Film at
 Elevated Temperature
- D2240-05(R2010).....Test Method for Rubber Property - Durometer
 Hardness
- D2497-07(R2012).....Tolerances for Manufactured Organic-Base
 Filament Single Yarns
- D3045-92(R2010).....Heat Aging of Plastics Without Load
- D4397-10.....Standard Specification for Polyethylene
 Sheeting for Construction, Industrial and
 Agricultural Applications
- D5109-12.....Standard Test Methods for Copper-Clad
 Thermosetting Laminates for Printed Wiring
 Boards
- D. Code of Federal Regulation (CFR):
- 40 CFR 59.....Determination of Volatile Matter Content, Water
 Content, Density Volume Solids, and Weight
 Solids of Surface Coating
- E. Marble Institute of America (MIA): Design Manual III-2007
- F. Tile Council of North America, Inc. (TCNA):
- Handbook for Ceramic Tile Installation (2014)
- DCOF AcuTest-2012.....Dynamic Coefficient of Friction Test

PART 2 - PRODUCTS

SPEC WRITER NOTES:

2.1 TILE:

- A. Comply with ANSI A137.1, Standard Grade, except as modified:
 - 1. Inspection procedures listed under the Appendix of ANSI A137.1.
 - 2. Abrasion Resistance Classification:
 - a. Tested in accordance with values listed in Table 1, ASTM C1027.
 - b. Class V, 12000 revolutions for floors in Corridors, Kitchens, Storage including Refrigerated Rooms
 - c. Class IV, 6000 revolutions for remaining areas.
 - 3. Factory Blending: For tile with color variations, within the ranges selected during sample submittals blend tile in the factory and package so tile units taken from one (1) package show the same range in colors as those taken from other packages and match approved samples.
 - 4. Factory-Applied Temporary Protective Coating:
 - a. Protect exposed face surfaces (top surface) of tile against adherence of mortar and grout by pre-coating with a continuous film of hot applied petroleum paraffin wax.
 - b. Do not coat unexposed tile surfaces.
 - c. Pre-wax tiles set or grouted with or latex modified mortars.
- B. Unglazed Ceramic Mosaic Tile: Nominal 6 mm (1/4 inch) thick with cushion edges.
- C. Glazed Wall Tile: Cushion edges, glazing.
- D. Trim Shapes:
 - 1. Conform to applicable requirements of adjoining floor and wall tile.
 - 2. Use slip resistant trim shapes for horizontal surfaces of showers.
 - 3. Use trim shapes sizes conforming to size of adjoining field wall tile unless detailed on construction documents or specified otherwise.
 - 4. Internal and External Corners:
 - a. Square internal and external corner joints are not acceptable.
 - b. External corners including edges: Use bullnose shapes.
 - c. Internal corners: Use cove shapes.

- d. Base to floor internal corners: Use special shapes providing integral cove vertical and horizontal joint.
- e. Base to floor external corners: Use special shapes providing bullnose vertical edge with integral cove horizontal joint. Use stop at bottom of openings having bullnose return to wall.
- f. Wall top edge internal corners: Use special shapes providing integral cove vertical joint with bullnose top edge.
- g. Wall top edge external corners: Use special shapes providing bullnose vertical and horizontal joint edge.
- h. For unglazed ceramic mosaic and glazed wall tile installed in portland cement mortar setting bed, use cove and bullnose shapes as applicable. When ceramic mosaic wall and base tile is required, use C Series cove and bullnose shapes.
- i. For unglazed ceramic mosaic and glazed wall tile installed in dry-set portland cement mortar, latex-portland cement mortar, and organic adhesive (thin set methods), use cove and surface bullnose shapes as applicable.
- j. For quarry tile work, use cove and bullnose shapes as applicable.
- k. Provide cove and bullnose shapes where indicated in construction documents, and required to complete tile work.

2.2 BACKER UNITS:

- A. Cementitious Backer Units:
 - 1. Use in showers or wet areas.
 - 2. Conform to ASTM C1325; Type A.
 - 3. Use in maximum lengths available to minimize end to end butt joints.

2.3 JOINT MATERIALS FOR CEMENTITIOUS BACKER UNITS:

- A. Reinforcing Tape: Vinyl coated woven glass fiber mesh tape, open weave, 50 mm (2 inches) wide. Tape with pressure sensitive adhesive backing will not be permitted.
- B. Tape Embedding Material: Latex-portland cement mortar complying with ANSI A108.01.
- C. Joint material, including reinforcing tape, and tape embedding material, are to be as specifically recommended by the backer unit manufacturer.

2.4 FASTENERS:

- A. Screws for Cementitious Backer Units.

1. Standard screws for gypsum board are not acceptable.
 2. Minimum 11 mm (7/16 inch) diameter head, corrosion resistant coated, with washers.
 3. ASTM C954 for steel 1 mm (0.033 inch) thick.
 4. ASTM C1002 for steel framing less than 0.0329 inch thick.
- B. Washers: Galvanized steel, 13 mm (1/2 inch) minimum diameter.

2.5 SETTING MATERIALS OR BOND COATS:

- A. Conform to TCNA Handbook for Ceramic Tile Installation.
- B. Portland Cement Mortar: ANSI A108.02.
- C. Latex-Portland Cement Mortar: ANSI A118.4.
1. For wall applications, provide non-sagging, latex-portland cement mortar complying with ANSI A118.4.
 2. Prepackaged Dry-Mortar Mix: Factory-prepared mixture of portland cement; dry, redispersible, ethylene vinyl acetate additive; and other ingredients to which only water needs to be added at Project site.
- D. Dry-Set Portland Cement Mortar: ANSI A118.1. For wall applications, provide non-sagging, latex-portland cement mortar complying with ANSI A118.1.
- E. Organic Adhesives: ANSI A136.1, Type 1.
- F. Chemical-Resistant Bond Coat:
1. Epoxy Resin Type: ANSI A118.3.
 2. Furan Resin Type: ANSI A118.5.
- G. Elastomeric Waterproofing Membrane and Bond Coat:
- H. Waterproofing Isolation Membrane:
1. Sheet System TCNA F122-14 (on-ground concrete) and TCNA F122A-14 (above-ground concrete).
 2. Composite sheet consisting of ASTM D5109, Type II, Grade I Chlorinated Polyethylene (CM) sheet reinforced on both sides with a non-woven polyester fiber.
 3. Designed for use in wet areas as an isolation and positive waterproofing membranes for thin-set bonding of sheet to substrate and thin-set bonding of ceramic and porcelain tile or marble to sheet. Suited for both horizontal and vertical applications.

4. Conform to the following additional physical properties:

Property	Units	Results	Test Method
Hardness Shore A	Points	70-80	ASTM D2240 (10 Second Reading)
Shrinkage	Percent	5 maximum	ASTM D1204
Brittleness		No crack remains flexible at temperature -37 degrees C (-35 degrees F)	ASTM D2497 13 mm (1/2-inch) Mandrel Bend
Retention of Properties after Heat Aging	Percent of original	80 Tensile 80 Breaking 80 Elongation	ASTM D3045, 90 degrees C (194 degrees F) for 168 hours

5. Manufacturer's standard sheet size with prefabricated or preformed inside and outside corners.
6. Sheet manufacturer's solvent welding liquid or xylene and edge sealant.

2.6 GROUTING MATERIALS:

A. Coloring Pigments:

1. Pure mineral pigments, lime proof and nonfading, complying with ASTM C979/C979M.
2. Coloring pigments may only be added to grout by the manufacturer.
3. Job colored grout is not acceptable.
4. Use is required in Commercial Portland Cement Grout, Dry-Set Grout, and Latex-Portland Cement Grout.

B. Sand-Portland Cement Grout: ANSI A108.10, consisting of white or gray cement and white or colored aggregate as required to produce color indicated. Zero VOC content.

C. Standard Cement Grout: ANSI A118.6.

D. High Performance Tile Grout: ANSI A118.7 with a VOC content of 65 g/L or less when calculated according to 40 CFR 59 (EPA Method 24).

1. Polymer Type: Ethylene vinyl acetate or acrylic additive, in dry, redispersible form, prepackaged with other dry ingredients.

2. Polymer Type: Acrylic resin in liquid-latex form for addition to prepackaged dry-grout mix.
- E. Water-Cleanable Epoxy Grout: ANSI A118.3, with a VOC content of 65 g/L or less when calculated according to 40 CFR 59 (EPA Method 24).
 1. Provide product capable of withstanding continuous and intermittent exposure to temperatures of up to 60 and 100 degrees C (140 and 212 degrees F), respectively, and certified by manufacturer for intended use.

2.7 PATCHING AND LEVELING COMPOUND:

- A. Portland cement base, polymer-modified, self-leveling compound, manufactured specifically for resurfacing and leveling concrete floors. Products containing gypsum are not acceptable.
- B. Provide a patching and leveling compound with the following minimum physical properties:
 1. Compressive strength - 25 MPa (3500 psig) per ASTM C109/C109M.
 2. Flexural strength - 7 MPa (1000 psig) per ASTM C348 (28 day value).
 3. Tensile strength - 4.1 MPa (600 psi) per ANSI 118.7.
 4. Density - 1.9.
- C. Capable of being applied in layers up to 38 mm (1-1/2 inches) thick without fillers and up to 101 mm (4 inches) thick with fillers, being brought to a feather edge, and being trowelled to a smooth finish.
- D. Primers, fillers, and reinforcement as required by manufacturer for application and substrate condition.
- E. Ready for use in 48 hours after application.

2.8 MARBLE:

- A. Soundness Classification in accordance with MIA Design Manual III Groups.
- B. Thresholds:
 1. Group A, Minimum abrasive hardness (Ha) of 10.0 per ASTM C1353/C1353M or ASTM C241/C241M.
 2. Honed finish on exposed faces.
 3. Thickness and contour as indicated in construction documents.
 4. Fabricate from one piece without holes, cracks, or open seams; full depth of wall or frame opening by full width of wall or frame

- opening; 19 mm (3/4-inch) minimum thickness and 6 mm (1/4-inch) minimum thickness at beveled edge.
5. Set not more than 13 mm (1/2-inch) above adjoining finished floor surfaces, with transition edges beveled on a slope of no greater than 1:2. On existing floor slabs provide 13 mm (1/2-inch) above ceramic tile surface with bevel edge joint top flush with adjacent floor.
 6. One piece full width of door opening. Notch thresholds to match profile of doorjamb.

2.9 METAL DIVIDER STRIPS:

- A. Terrazzo type divider strips.
- B. Heavy top type strip with 5 mm (3/16 inch) wide top and 38 mm (1 1/2 inch) long leg. Height to match tile and setting-bed thickness.
- C. Embedded leg perforated and deformed for keying to mortar.
- D. Half-hard brass, white zine alloy, nickel silver, stainless-steel, ASTM A666, 300 Series exposed-edge material.

2.10 WATER:

- A. Clean, potable and free from salts and other injurious elements to mortar and grout materials.

2.11 CLEANING COMPOUNDS:

- A. Specifically designed for cleaning masonry and concrete and which will not prevent bond of subsequent tile setting materials including patching and leveling compounds and elastomeric waterproofing membrane and coat.
- B. Materials containing acid or caustic Material are not acceptable.

2.12 FLOOR MORTAR BED REINFORCING:

- A. ASTM A1064/A1064M welded wire fabric without backing, MW3 x MW3 (2 x 2-W0.5 x W0.5).

2.13 POLYETHYLENE SHEET:

- A. Polyethylene sheet conforming to ASTM D4397.
- B. Nominal thickness: 0.15 mm (6 mils).

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS:

- A. Maintain ambient temperature of work areas at not less than 16 degrees C (60 degrees F), without interruption, for not less than 24 hours before installation and not less than three (3) days after installation.
- B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation and ANSI Specifications for installation.
- C. Do not install tile when the temperature is above 38 degrees C (100 degrees F).
- D. Do not install materials when the temperature of the substrate is below 16 degrees C (60 degrees F).
- E. Do not allow temperature to fall below 10 degrees C (50 degrees F) after third day of completion of tile work.

3.2 ALLOWABLE TOLERANCE:

- A. Variation in plane of sub-floor, including concrete fills leveling compounds and mortar beds:
 - 1. Not more than 6 mm in 3048 mm (1/4 inch in 10 feet) from required elevation where portland cement mortar setting bed is used.
 - 2. Not more than 3 mm in 3048 mm (1/8 inch in 10 feet) where dry-set portland cement, and latex-portland cement mortar setting beds and chemical-resistant bond coats are used.
- B. Variation in Plane of Wall Surfaces:
 - 1. Not more than 6 mm in 2438 mm (1/4 inch in 8 feet) from required plane where portland cement mortar setting bed is used.
 - 2. Not more than 3 mm in 2438 mm (1/8 inch in 8 feet) where dry-set or latex-portland cement mortar or organic adhesive setting materials is used.

3.3 SURFACE PREPARATION:

- A. Cleaning New Concrete or Masonry:
 - 1. Chip out loose material, clean off all oil, grease dirt, adhesives, curing compounds, and other deterrents to bonding by mechanical method, or by using products specifically designed for cleaning concrete and masonry.

2. Use self-contained power blast cleaning systems to remove curing compounds and steel trowel finish from concrete slabs where ceramic tile will be installed directly on concrete surface with thin-set materials.
3. Steam cleaning or the use of acids and solvents for cleaning will not be permitted.

B. Patching and Leveling:

1. Mix and apply patching and leveling compound in accordance with manufacturer's instructions.
2. Fill holes and cracks and align concrete floors that are out of required plane with patching and leveling compound.
 - a. Thickness of compound as required to bring finish tile system to elevation shown on construction documents.
 - b. Float finish except finish smooth for elastomeric waterproofing.
 - c. At substrate expansion, isolation, and other moving joints, allow joint of same width to continue through underlayment.
3. Apply patching and leveling compound to concrete and masonry wall surfaces that are out of required plane.
4. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.

C. Walls:

1. In showers or other wet areas cover studs with polyethylene sheet.
2. Apply patching and leveling compound to concrete and masonry surfaces that are out of required plane.
3. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.
4. Apply metal lath to framing in accordance with ANSI A108.1:
 - a. Use fasteners specified in paragraph "Fasteners." Use washers when lath opening is larger than screw head.
 - b. Apply scratch and leveling coats to metal lath in accordance with ANSI A108.1C.
 - c. Total thickness of scratch and leveling coats:
 - 1) Apply 9 mm to 16 mm (3/8 inch to 5/8 inch) thick over solid backing.

- 2) 16 mm to 19 mm (5/8 to 3/4 inch) thick on metal lath over studs.
- 3) Where wainscots are required to finish flush with wall surface above, adjust thickness required for flush finish.
- d. Apply scratch and leveling coats more than 19 mm (3/4 inch) thick in two (2) coats.

3.4 CEMENTITIOUS BACKER UNITS:

- A. Remove polyethylene wrapping from cementitious backer units and separate to allow for air circulation. Allow moisture content of backer units to dry down to a maximum of 35 percent before applying joint treatment and tile.
- B. Install in accordance with ANSI A118.9 except as specified otherwise.
- C. Install units horizontally or vertically to minimize joints with end joints over framing members. Units with rounded edges; face rounded edge away from studs to form a "V" joint for joint treatment.
- D. Secure cementitious backer units to each framing member with screws spaced not more than 203 mm (8 inches) on center and not closer than 13 mm (1/2 inch) from the edge of the backer unit or as recommended by backer unit manufacturer. Install screws so that the screw heads are flush with the surface of the backer unit.
- E. Where backer unit joins shower pans or waterproofing, lap backer unit over turned up waterproof system. Install fasteners only through top one-inch of turned up waterproof systems.
- F. Do not install joint treatment for seven (7) days after installation of cementitious backer unit.
- G. Joint Treatment:
 1. Fill horizontal and vertical joints and corners with latex-portland cement mortar. Apply fiberglass tape over joints and corners and embed with same mortar.
 2. Leave 6 mm (1/4 inch) space for sealant at lips of tubs, sinks, or other plumbing receptors.

3.7 METAL DIVIDER STRIPS:

- A. Install metal divider strips in floor joints between ceramic and quarry tile floors and between tile floors and adjacent flooring of other

materials where the finish floors are flush unless shown otherwise on construction documents.

- B. Set divider strip in mortar bed to line and level centered under doors or in openings.
- C. At preformed sealant joint: Refer to Section 07 95 13, EXPANSION JOINT COVER ASSEMBLIES.
 - 1. Comply with recommendations in TCNA for Vertical and Horizontal Joint Design Essentials. TCNA Systems EJ 171.
 - a. Locate joint in tile surfaces directly above joint in sub-floor or where indicated when used with isolation membranes to allow off-setting of joint location from sub-floor joint.
 - b. Fasten full length to sub-floor using a construction adhesive.
 - c. Trowel setting material with full coverage over the entire leg.
 - 2. Set tile up against the joint ensuring that the top edge of the joint is flush or slightly below the top of the tile.

3.8 CERAMIC TILE - GENERAL:

- A. Comply with ANSI A108/A118/A136 series of tile installation standards applicable to methods of installation and TCNA Installation Guidelines.
- B. Installing Mortar Beds for Floors:
 - 1. Install mortar bed in a manner that does not damage cleavage or waterproof membrane; 32 mm (1-1/2 inch) minimum thickness.
 - 2. Install floor mortar bed reinforcing centered in mortar fill.
 - 3. Screed finish to level plane or slope to drains shown on construction documents, float finish.
 - 4. For thin set systems cure mortar bed not less than seven (7) days. Do not use curing compounds or coatings.
 - 5. For tile set with portland cement paste over plastic mortar bed coordinate to set tile before mortar bed sets.
- C. Setting Beds or Bond Coats:
 - 1. Set wall tile installed over concrete or masonry in dry-set portland cement mortar, or latex-portland cement mortar, ANSI 108.1B and TCNA System W211-14, W221-14 or W222-14.
 - 2. Set wall tile installed over concrete backer board in latex-portland cement mortar, ANSI A108.1B.
 - 3. Set wall tile installed over portland cement mortar bed on metal lath base in portland cement paste over plastic mortar bed, or

dry-set portland cement mortar or latex-portland cement mortar over a cured mortar bed, ANSI A108.1C, TCNA System W231-14, W241-14.

4. Set trim shapes in same material specified for setting adjoining tile.

D. Workmanship:

1. Lay out tile work so that no tile less than one-half full size is used. Make all cuts on the outer edge of the field. Align new tile work scheduled for existing spaces to the existing tile work unless specified otherwise.
2. Set tile firmly in place with finish surfaces in true planes. Align tile flush with adjacent tile unless shown otherwise on construction documents.
3. Form intersections and returns accurately.
4. Cut and drill tile neatly without marring surface.
5. Cut edges of tile abutting penetrations, finish, or built-in items:
 - a. Fit tile closely around electrical outlets, piping, fixtures and fittings, so that plates, escutcheons, collars and flanges will overlap cut edge of tile.
 - b. Seal tile joints water tight as specified in Section 07 92 00, JOINT SEALANTS, around electrical outlets, piping fixtures and fittings before cover plates and escutcheons are set in place.
6. Completed work is to be free from hollow sounding areas and loose, cracked or defective tile.
7. Remove and reset tiles that are out of plane or misaligned.
8. Floors:
 - a. Extend floor tile beneath casework and equipment, except those units mounted in wall recesses.
 - b. Align finish surface of new tile work flush with other and existing adjoining floor finish where indicated in construction documents.
 - c. In areas where floor drains occur, slope tile to drains.
 - d. Push and vibrate tiles over 203 mm (8 inches) square to achieve full support of bond coat.
9. Walls:
 - a. Cover walls and partitions, including pilasters, furred areas, and freestanding columns from floor to ceiling, or from floor to

nominal wainscot heights as indicated in construction documents with tile.

- b. Finish reveals of openings with tile, except where other finish materials are indicated in construction documents.
 - c. Finish wall surfaces behind and at sides of casework and equipment, except those units mounted in wall recesses, with same tile as scheduled for room proper.
10. Joints:
- a. Keep all joints in line, straight, level, perpendicular and of even width unless shown otherwise on construction documents.
 - b. Make joints 2 mm (1/16 inch) wide for glazed wall tile and mosaic tile work.
11. Back Buttering: For installations indicated below, obtain 100 percent mortar coverage by complying with applicable special requirements for back buttering of tile in referenced ANSI A108/A118/A136 series of tile installation standards:
- a. Tile wall installations in wet areas, including showers, tub enclosures, laundries and swimming pools.
 - b. Tile installed with chemical-resistant mortars and grouts.
 - c. Tile wall installations composed of tiles 203 by 203 mm (8 by 8 inches) or larger.
 - d. Exterior tile wall installations.

3.9 CERAMIC TILE INSTALLED WITH PORTLAND CEMENT MORTAR:

- A. Installing Wall and Base Tile: ANSI A108.1A, except specified otherwise.

3.10 PORCELAIN TILE INSTALLED WITH LATEX PORTLAND CEMENT BONDING MORTAR:

- A. Due to the denseness of porcelain tile use latex portland cement bonding mortar that meets the requirements of ANSI A108.01. Mix bonding mortars in accordance with manufacturer's instructions. Provide liquid ratios and comply with dwell times during the placement of bonding mortar and tile.

3.11 THIN SET CERAMIC AND PORCELAIN TILE INSTALLED WITH DRY-SET PORTLAND CEMENT AND LATEX-PORTLAND CEMENT MORTAR:

- A. Installation of Tile: ANSI A108.1B, except as specified otherwise.

3.12 THIN SET CERAMIC AND PORCELAIN TILE INSTALLED WITH ORGANIC ADHESIVE -NOT USED

3.13 THIN SET CERAMIC AND PORCELAIN TILE INSTALLED WITH CHEMICAL-RESISTANT BOND COAT: NOT USED

3.14 CERAMIC AND PORCELAIN TILE INSTALLED WITH ELASTOMERIC BOND COAT:

- A. Surface Preparation: Prepare surfaces as specified.
- B. Installation of Elastomeric Membrane: ANSI A108.10 and TCNA F122-14 (on ground concrete) and F122A-14 (above-ground concrete).
 - 1. Prime surfaces, where required, in accordance with manufacturer's instructions.
 - 2. Install first coat of membrane material in accordance with manufacturer's instructions, in thickness of 0.76 to 1.3 mm (30 to 50 mils).
 - 3. Extend material over flashing rings of drains and turn up vertical surfaces not less than 101 mm (4 inches) above finish floor surface.
 - 4. When material has set, recoat areas with a second coat of elastomeric membrane material for a total thickness of 1.3 to 1.9 mm (50 to 75 mils).
 - 5. After curing test for leaks with 25 mm (1 inch) of water for 24 hours.
- C. Installation of Tile in Elastomeric Membrane:
 - 1. Spread no more material than can be covered with tile before material starts to set.
 - 2. Apply tile in second coat of elastomeric membrane material in accordance with the coating manufacturer's instructions in lieu at aggregate surfacing specified in ASTM C1127. Do not install top coat over tile.

3.15 GROUTING:

- A. Grout Type and Location:
 - 1. Grout for glazed wall and base tile portland cement grout, latex-portland cement grout, dry-set grout, or commercial portland cement grout.
- B. Workmanship:
 - 1. Install and cure grout in accordance with the applicable standard.
 - 2. Sand Portland Cement Grout: ANSI A108.10.
 - 3. Standard Cement Grout: ANSI A118.6.

4. High Performance Grout: ANSI A118.7.

3.16 MOVEMENT JOINTS:

- A. Prepare tile expansion, isolation, construction and contraction joints for installation of sealant. Refer to Section 07 92 00, JOINT SEALANTS.
- B. TCNA details EJ 171-14.
- C. At expansion joints, rake out joint full depth of tile and setting bed and mortar bed. Do not cut waterproof or isolation membrane.
- D. Rake out grout at joints between tile, service sink, at toe of base, and where indicated in construction documents not less than 6 mm (1/4 inch) deep.

3.17 CLEANING:

- A. Thoroughly sponge and wash tile. Polish glazed surfaces with clean dry cloths.
- B. Methods and materials used are not permitted to damage or impair appearance of tile surfaces.
- C. The use of acid or acid cleaners on glazed tile surfaces is prohibited.
- D. Clean tile grouted with epoxy, furan and commercial portland cement grout and tile set in elastomeric bond coat as recommended by the manufacturer of the grout and bond coat.

3.18 PROTECTION:

- A. Keep traffic off tile floor, until grout and setting material is fully set and cured.
- B. Where traffic occurs over tile floor is unavoidable, cover tile floor with not less than 9 mm (3/8 inch) thick plywood, wood particle board, or hardboard securely taped in place. Do not remove protective cover until time for final inspection. Clean tile of any tape, adhesive and stains.

3.19 TESTING FINISH FLOOR: NOT USED.

3.20 ATTIC STOCK: Contractor to provide the VA with 5% Attic Stock of each finish material and color (trim, special shapes, and all actual finish materials).

- - - E N D - - -

SECTION 09 51 00
ACOUSTICAL CEILINGS

PART 1- GENERAL

1.1 DESCRIPTION

- A. Metal ceiling suspension system for acoustical ceilings.
- B. Acoustical units.
- C. Adhesive application.

1.2 RELATED WORK

- A. Color, pattern, and location of each type of acoustical unit:
Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTAL

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Acoustical units, each type, with label indicating conformance to specification requirements.
 - 2. Colored markers for units providing access.
- C. Manufacturer's Literature and Data:
 - 1. Ceiling suspension system, each type, showing complete details of installation, including suspension system specified to match existing and upward access system details for concealed grid systems.
 - 2. Acoustical units, each type
- D. Manufacturer's Certificates: Acoustical units, each type, in accordance with specification requirements.

1.4 DEFINITIONS

- A. Standard definitions as defined in ASTM C634.
- B. Terminology as defined in ASTM E1264.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
A641/A641M-09.....Zinc-coated (Galvanized) Carbon Steel Wire

- A653/A653M-11.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-coated (Galvannealed) by the Hot-Dip Process
- C423-09.....Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
- C634-11.....Standard Terminology Relating to Environmental Acoustics
- C635-13.....Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings
- C636-13.....Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
- E84-13.....Surface Burning Characteristics of Building Materials
- E119-12.....Fire Tests of Building Construction and Materials
- E413-10.....Classification for Rating Sound Insulation.
- E580-11.....Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Seismic Restraint
- E1264-08e1.....Classification for Acoustical Ceiling Products
- C. International Organization for Standardization (ISO)
- ISO 14644-1.....Classification of Air Cleanliness

PART 2- PRODUCTS

2.1 METAL SUSPENSION SYSTEM

- A. ASTM C635, heavy-duty system, except as otherwise specified.
1. Ceiling suspension system members may be fabricated from either of the following unless specified otherwise.
 - a. Galvanized cold-rolled steel, bonderized.
 - b. Extruded aluminum.
 - c. Fire resistant plastic (glass fiber) having a flame spread and smoke developed rating of not more than 25 when tested in accordance with ASTM E84.
 2. Use same construction for cross runners as main runners. Use of lighter-duty sections for cross runners is not acceptable.

3. Use aluminum suspension in kitchens and aluminum or fire resistant plastic in toilets adjacent to shower areas, hydrotherapy, and swimming pools.
- B. Exposed grid suspension system for support of lay-in panels:
 1. Exposed grid width not less than 22 mm (7/8 inch) with not less than 8 mm (5/16 inch) panel bearing surface.
 2. Fabricate wall molding and other special molding from the same material with same exposed width and finish as the exposed grid members.
 3. On exposed metal surfaces apply baked-on enamel flat texture finish in color to match adjacent acoustical units unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Concealed grid suspension system for support of mineral base acoustical tile:
 1. Concealed grid upward access suspension system to provide an initial opening of 300 mm by 600 mm (12 by 24 inches) and for removal of adjacent runners and tile without the use of special tools, and without damage to suspension system and acoustical tile.
 2. Minimum flange width of 22 mm (7/8 inch) except for access hook and angle.
 3. Minimum flange width of 11 mm (7/16 inch) for access hook and angle.
- D. Suspension system for support of Metal Type V, VI, and VII tiles:

Concealed grid type having runners designed for the snap-in attachment of metal tile (pans).

2.2 PERIMETER SEAL

- A. Vinyl, polyethylene or polyurethane open cell sponge material having density of 1.3 plus or minus 10 percent, compression set less than 10 percent with pressure sensitive adhesive coating on one side.
- B. Thickness as required to fill voids between back of wall molding and finish wall.
- C. Not less than 9 mm (3/8 inch) wide strip.

2.3 WIRE

- A. ASTM A641.
- B. For wire hangers: Minimum diameter 2.68 mm (0.1055 inch).
- C. For bracing wires: Minimum diameter 3.43 mm (0.1350 inch).

2.4 ANCHORS AND INSERTS

- A. Use anchors or inserts to support twice the loads imposed by hangers attached thereto.
- B. Hanger Inserts:
 - 1. Fabricate inserts from steel, zinc-coated (galvanized after fabrication).
 - 2. Nailing type option for wood forms:
 - a. Upper portion designed for anchorage in concrete and positioning lower portion below surface of concrete approximately 25 mm (one inch).
 - b. Lower portion provided with not less than 8 mm (5/16 inch) hole to permit attachment of hangers.
 - 3. Flush ceiling insert type:
 - a. Designed to provide a shell covered opening over a wire loop to permit attachment of hangers and keep concrete out of insert recess.
 - b. Insert opening inside shell approximately 16 mm (5/8 inch) wide by 9 mm (3/8 inch) high over top of wire.
 - c. Wire 5 mm (3/16 inch) diameter with length to provide positive hooked anchorage in concrete.
- C. Clips: (Friction clips are not allowed)
 - 1. Galvanized steel.
 - 2. Designed to clamp to steel beam or bar joists, or secure framing member together.
 - 3. Designed to rigidly secure framing members together.
 - 4. Designed to sustain twice the loads imposed by hangers or items supported.
- D. Tile Splines: ASTM C635.

2.5 CARRYING CHANNELS FOR SECONDARY FRAMING

- A. Fabricate from cold-rolled or hot-rolled steel, black asphaltic paint finish, free of rust.
- B. Weighing not less than the following, per 300 m (per thousand linear feet):

Size mm	Size Inches	Cold-rolled Kg Pound		Hot-rolled Kg Pound	
38	1 1/2	215.4	475	508	1120
50	2	267.6	590	571.5	1260

2.6 ADHESIVE

- A. ASTM D1779, having flame spread index of 25 or less when tested in accordance with ASTM E84.
- B. Developing minimum strength of 7 kg/m² (one psi) of contact surface 48 hours after installation in temperature of 21 °C (70 °F).

2.7 ACOUSTICAL UNITS

- A. General:
 - 1. Ceiling Tile shall meet minimum 37% bio-based content in accordance with USDA Bio-Preferred Product requirements.
 - 2. ASTM E1264, weighing 3.6 kg/m² (3/4 psf) minimum for mineral fiber panels or tile.
 - 3. Class A Flame Spread: ASTM 84
 - 4. Minimum NRC (Noise Reduction Coefficient): 0.55 unless specified otherwise: ASTM C423.
 - 5. Minimum CAC (Ceiling Attenuation Class): 40-44 range unless specified otherwise: ASTM E413.
 - 6. Manufacturers standard finish, minimum Light Reflectance (LR) coefficient of 0.75 on the exposed surfaces, except as specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.
 - 7. Lay-in panels: Sizes as shown, with square edges.
 - 8. Tile for concealed grid upward access system: Optional 300 by 300 or 300 by 600 mm (12 by 12 or 12 by 24 inch) size.
 - a. Cross score 300 by 600 mm (12 by 24 inch) tile to simulate 300 by 300 mm (12 by 12 inch) tile edges.
 - b. Provide tile with square edges and joints as required to suit suspension and access system.
- B.
- C. Type III Units - Mineral base with water-based painted finish less than 10 g/l VOC, Form 2 - Water felted, minimum 16 mm (5/8 inch) thick. Mineral base to contain minimum 65 percent recycled content.

- D. Type IV Units - Mineral base with membrane-faced overlay, Form 2 - Water felted, minimum 16 mm (5/8 inch) thick. Apply over the paint coat on the face of the unit a poly (vinyl) chloride overspray having a flame spread index of 25 or less when tested in accordance with ASTM E84.
- H. Type XX-A Units - Perforated Ceramic Units for Wet Service.
1. Conform to requirements of Part 2 - Article "ACOUSTICAL UNITS," subparagraphs Paragraph A, 1, 2, 3, 4, 5 and 6.
 2. Formulated of mineral wool material and fired in a kiln to produce a stable panel which is totally unaffected by moisture even when submerged in water.
 3. No damage when subjected to 10 cycles of steam at 135 °C (275 °F) and cooling to 10 °C (50 °F).
 4. Minimum of 16 mm (5/8 inch) thick.
 5. Not affected when immersed in five percent chlorine solution, except for paint finish.
- I. Type III-A Units - Mineral base with painted finish.
1. Form 1, modular, cast or molded.
 2. Minimum NRC of 0.75.
 3. Minimum thickness of 19 mm (3/4 inch) and weight of 4.9 Kg/sq m (one pound per square foot).

2.8 Acoustical Ceiling Products shall comply with following standards for biobased materials:

Material Type	Percent by Weight
Acoustical Ceiling	37 percent biobased material

The minimum-content standards are based on the weight (not the volume) of the material.

2.9 ACCESS IDENTIFICATION

- A. Markers:
1. Use colored markers with pressure sensitive adhesive on one side.
 2. Make colored markers of paper or plastic, 6 to 9 mm (1/4 to 3/8 inch) in diameter.
- B. Use markers of the same diameter throughout building.
- C. Color Code: Use following color markers for service identification:

Color.....Service
Red.....Sprinkler System: Valves and Controls
Green.....Domestic Water: Valves and Controls
Yellow.....Chilled Water and Heating Water
Orange.....Ductwork: Fire Dampers
Blue.....Ductwork: Dampers and Controls
Black.....Gas: Laboratory, Medical, Air and Vacuum

PART 3 EXECUTION

3.1 CEILING TREATMENT

- A. Treatment of ceilings shall include sides and soffits of ceiling beams, furred work 600 mm (24 inches) wide and over, and vertical surfaces at changes in ceiling heights unless otherwise shown. Install acoustic tiles after wet finishes have been installed and solvents have cured.
- B. Lay out acoustical units symmetrically about center lines of each room or space unless shown otherwise on reflected ceiling plan.
- C. Moldings:
 - 1. Install metal wall molding at perimeter of room, column, or edge at vertical surfaces.
 - 2. Install special shaped molding at changes in ceiling heights and at other breaks in ceiling construction to support acoustical units and to conceal their edges.
- D. Perimeter Seal:
 - 1. Install perimeter seal between vertical leg of wall molding and finish wall, partition, and other vertical surfaces.
 - 2. Install perimeter seal to finish flush with exposed faces of horizontal legs of wall molding.
- E. Existing ceiling:
 - 1. Where extension of existing ceilings occur, match existing.
 - 2. Where acoustical units are salvaged and reinstalled or joined, use salvaged units within a space. Do not mix new and salvaged units within a space which results in contrast between old and new acoustic units.
 - 3. Comply with specifications for new acoustical units for new units required to match appearance of existing units.
- F. Fire-Rated System: Not Used.

3.2 CEILING SUSPENSION SYSTEM INSTALLATION

A. General:

1. Install metal suspension system for acoustical tile and lay-in panels in accordance with ASTM C636, except as specified otherwise.
2. Use direct or indirect hung suspension system or combination thereof as defined in ASTM C635.
3. Support a maximum area of 1.48 m² (16 sf) of ceiling per hanger.
4. Prevent deflection in excess of 1/360 of span of cross runner and main runner.
5. Provide extra hangers, minimum of one hanger at each corner of each item of mechanical, electrical and miscellaneous equipment supported by ceiling suspension system not having separate support or hangers.
6. Provide not less than 100 mm (4 inch) clearance from the exposed face of the acoustical units to the underside of ducts, pipe, conduit, secondary suspension channels, concrete beams or joists; and steel beam or bar joist unless furred system is shown,
7. Use main runners not less than 1200 mm (48 inches) in length.
8. Install hanger wires vertically. Angled wires are not acceptable except for seismic restraint bracing wires.

B. Anchorage to Structure:

1. Concrete:

- a. Install hanger inserts and wire loops required for support of hanger and bracing wire in concrete forms before concrete is placed. Install hanger wires with looped ends through steel deck if steel deck does not have attachment device.
- b. Use eye pins or threaded studs with screw-on eyes in existing or already placed concrete structures to support hanger and bracing wire. Install in sides of concrete beams or joists at mid height.

2. Steel:

- a. When steel framing does not permit installation of hanger wires at spacing required, install carrying channels for attachment of hanger wires.
 - (1) Size and space carrying channels to insure that the maximum deflection specified will not be exceeded.

(2) Attach hangers to steel carrying channels, spaced four feet on center, unless area supported or deflection exceeds the amount specified.

- b. Attach carrying channels to the bottom flange of steel beams spaced not 1200 mm (4 feet) on center before fire proofing is installed. Weld or use steel clips to attach to beam to develop full strength of carrying channel.
- c. Attach hangers to bottom chord of bar joists or to carrying channels installed between the bar joists when hanger spacing prevents anchorage to joist. Rest carrying channels on top of the bottom chord of the bar joists, and securely wire tie or clip to joist.

B. Direct Hung Suspension System:

- 1. As illustrated in ASTM C635.
- 2. Support main runners by hanger wires attached directly to the structure overhead.
- 3. Maximum spacing of hangers, 1200 mm (4 feet) on centers unless interference occurs by mechanical systems. Use indirect hung suspension system where not possible to maintain hanger spacing.

C. Indirect Hung Suspension System:

- 1. As illustrated in ASTM C635.
- 2. Space carrying channels for indirect hung suspension system not more than 1200 mm (4 feet) on center. Space hangers for carrying channels not more than 2400 mm (8 feet) on center or for carrying channels less than 1200 mm (4 feet) on center so as to insure that specified requirements are not exceeded.
- 3. Support main runners by specially designed clips attached to carrying channels.

D. Seismic Ceiling Bracing System:

- 1. Construct system in accordance with ASTM E580.
- 2. Connect bracing wires to structure above as specified for anchorage to structure and to main runner or carrying channels of suspended ceiling at bottom.

3.3 ACOUSTICAL UNIT INSTALLATION

- A. Cut acoustic units for perimeter borders and penetrations to fit tight against penetration for joint not concealed by molding.

- B. Install lay-in acoustic panels in exposed grid with not less than 6 mm (1/4 inch) bearing at edges on supports.
 - 1. Install tile to lay level and in full contact with exposed grid.
 - 2. Replace cracked, broken, stained, dirty, or tile not cut for minimum bearing.
- C. Tile in concealed grid upward access suspension system:
 - 1. Install acoustical tile with joints close, straight and true to line, and with exposed surfaces level and flush at joints.
 - 2. Make corners and arises full, and without worn or broken places.
 - 3. Locate acoustical units providing access as specified under Article, ACCESS.
- D. Adhesive applied tile:
 - 1. Condition of surface shall be in accordance with ASTM D1779, Note 1, Cleanliness of Surface, and Note 4, Rigidity of Base Surface.
 - 2. Size or seal surface as recommended by manufacturer of adhesive and allow to dry before installing units.
- E. Markers:
 - 1. Install markers of color code specified to identify the various concealed piping, mechanical, and plumbing systems.
 - 2. Attach colored markers to exposed grid on opposite sides of the units providing access.
 - 3. Attach marker on exposed ceiling surface of upward access acoustical unit.

3.5 CLEAN-UP AND COMPLETION

- A. Replace damaged, discolored, dirty, cracked and broken acoustical units.
- B. Leave finished work free from defects.

3.6 ATTIC STOCK

- A. Contractor will provide to the VA 5% Attic Stock of each finish material used (tile and grid).

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SECTION 09 65 13
RESILIENT BASE AND ACCESSORIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Resilient base (RB) adhered to interior walls and partitions.

1.2 RELATED REQUIREMENTS

- A. Sheet Flooring Integral Base: Section 09 65 16, RESILIENT SHEET FLOORING.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. ASTM International (ASTM):
1. F1344-15 - Rubber Floor Tile.
 2. F1859-14 - Rubber Sheet Floor Covering without Backing.
 3. F1860-14 - Rubber Sheet Floor Covering with Backing.
 4. F1861-08(2012)e1 - Resilient Wall Base.
 5. D4259-88(2012) - Abrading Concrete.
- C. Federal Specifications (Fed. Spec.):
1. RR-T-650E - Treads, Metallic and Non-Metallic, Skid-Resistant.
- D. International Concrete Repair Institute (ICRI):
1. 310.2R-13 - Selecting and Specifying Concrete Surface Preparation for Sealers, Coatings, and Polymer Overlays.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
1. Description of each product.
 2. Adhesives and primers indicating manufacturer's recommendation for each application.
 3. Installation instructions.
- C. Samples:
1. Resilient Base: 150 mm (6 inches) long, each type and color.
 2. Resilient Stair Treads: 150 mm (6 inches) long, each type and color.
 3. Sheet Rubber Flooring: 300 mm (12 inches) square, each type and color.

- D. Sustainable Construction Submittals:
 - 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
 - 2. Low Pollutant-Emitting Materials:
 - a. Sheet Rubber Flooring: Submit FloorScore label.
 - b. Show volatile organic compound types and quantities.
- E. Operation and Maintenance Data:
 - 1. Care instructions for each exposed finish product.

1.5 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.6 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight facility.
- B. Protect products from damage when handling and during construction operations.

1.7 FIELD CONDITIONS

- A. Environment:
 - 1. Product Temperature: Minimum 21 degrees C (70 degrees F) for minimum 48 hours before installation.
 - 2. Work Area Ambient Temperature Range: 21 to 27 degrees C (70 to 80 degrees F) continuously, beginning 48 hours before installation.
 - 3. Install products when building is permanently enclosed and when wet construction is completed, dried, and cured.

1.8 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 PRODUCTS

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide each product from one manufacturer and from one production run.
- C. Sustainable Construction Requirements:

1. Sheet Rubber Flooring Recycled Content: 90 percent total recycled content, minimum.
2. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
 - a. Flooring Adhesives and Sealants.

2.2 RESILIENT BASE

- A. Resilient Base: 3 mm (1/8 inch) thick, 100 mm (4 inches) high.
 1. Type: Rubber or vinyl; use one type throughout.
 2. ASTM F1861, Type TP thermoplastic rubber or Type TV thermoplastic vinyl, Group 2 - layered.
- B. Applications:
 1. Carpet Flooring Locations: Style A - Straight.
 2. Other Locations: Style B - Cove.

2.3 RESILIENT STAIR TREADS - NOT USED

2.4 SHEET RUBBER FLOORING

- A. Sheet Rubber Flooring (SRF): ASTM F1859 or ASTM F1860; Rubber, 900 mm (36 inches) wide, 3 mm (1/8 inch) thick, smooth face; color and pattern matching resilient stair treads.

2.5 PRIMER (FOR CONCRETE FLOORS)

- A. Primer: Type recommended by adhesive manufacturer.

2.6 LEVELING COMPOUND (FOR CONCRETE FLOORS)

- A. Leveling Compound: Provide products mixed with latex or polyvinyl acetate resins.

2.7 ADHESIVES

- A. Adhesives: Low pollutant-emitting, water based type recommended by adhered product manufacturer for each application.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Correct substrate deficiencies.
 1. Fill cracks, pits, and depressions with leveling compound.

2. Remove protrusions; grind high spots.
3. Apply leveling compound to achieve 3 mm (1/8 inch) in 3 m (10 feet) maximum surface variation.
- D. Clean substrates. Remove contaminants capable of affecting subsequently installed product's performance.
 1. Mechanically clean concrete floor substrate according to ASTM D4259.
 2. Surface Profile: ICRI Guideline No. 310.2R.
- E. Allow substrate to dry and cure.
- F. Perform flooring manufacturer's recommended bond, substrate moisture content, and pH tests.

3.2 INSTALLATION GENERAL

- A. Install products according to manufacturer's instructions.
 1. When instructions deviate from specifications, submit proposed resolution for Contracting Officer consideration.

3.3 RESILIENT BASE INSTALLATION

- A. Applications:
 1. Install resilient base in rooms scheduled on Drawings.
 2. Install resilient base on casework and locker toe spaces, and other curb supported fixed equipment.
 3. Extend resilient base into closets, alcoves, and cabinet knee spaces, and around columns within scheduled room.
- B. Lay out resilient base with minimum number of joints.
 1. Length: 600 mm (24 inches) minimum, each piece.
 2. Locate joints 150 mm (6 inches) minimum from corners and intersection of adjacent materials.
- C. Installation:
 1. Apply adhesive uniformly for full contact between resilient base and substrate.
 2. Set resilient base with hairline butted joints aligned along top edge.
- D. Factory form corners and end stops.
 1. V-groove back of outside corner.
 2. V-groove face of inside corner and notch cove for miter joint.
- E. Roll resilient base ensuring complete adhesion.

3.4 SHEET RUBBER FLOORING INSTALLATION

- A. Applications:
 - 1. Install sheet rubber flooring on intermediate and floor landings where resilient stair treads are installed.
- B. Lay out sheet rubber flooring symmetrically, with minimum number of joints.
 - 1. Locate floor landing joints centered under doors.
- C. Installation:
 - 1. Apply adhesive uniformly for full contact between sheet rubber flooring and substrate.
 - 2. Install sheet rubber flooring with 1 mm (0.04 inch) maximum width seams, perimeter joints, and joints with adjacent flooring.
 - a. Scribe sheet rubber flooring tight to interrupting surfaces.
 - 3. Roll sheet rubber flooring ensuring complete adhesion.

3.5 CLEANING

- A. Remove excess adhesive before adhesive sets.
- B. Clean exposed resilient base, resilient stair treads, and sheet rubber flooring surfaces. Remove contaminants and stains.
 - 1. Clean with mild detergent. Leave surfaces free of detergent residue.
- C. Polish exposed resilient base to gloss sheen.

3.6 PROTECTION

- A. Prohibit traffic on sheet rubber flooring 72 hours, minimum, after installation.
- B. Protect products from construction traffic and operations.
 - 1. Cover sheet rubber flooring with reinforced kraft paper, and plywood or hardboard.
 - 2. Maintain protection until directed by Contracting Officer's Representative.
- C. Replace damaged products and re-clean.
 - 1. Damaged Products include cut, gouged, scraped, torn, & unbonded products.

3.7 ATTIC STOCK

- A. Contractor to provide to the VA 5% Attic Stock of all Finish Materials (each separate color/pattern).

- - E N D - -

SECTION 09 65 16
RESILIENT SHEET FLOORING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Resilient sheet flooring (RSF) with chemically welded seams and integral cove base.

1.2 RELATED REQUIREMENTS

- A. Adhesive VOC Limits: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Color, Pattern and Texture: Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Resilient Base over Base of Lockers, Equipment and Casework: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.
- D. Resilient Base Required Over Base of Manufactured Wood Casework: Section 12 32 00, MANUFACTURED WOOD CASEWORK.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. ASTM International (ASTM):
 - 1. D4259-88(2012) - Abrading Concrete.
 - 2. E648-15e1 - Standard Test Method for Critical Radiant Flux of Floor-Covering Systems Using a Radiant Heat Energy Source.
 - 3. E662-15a - Standard Test Method for Specific Optical Density of Smoke Generated by Solid Materials.
 - 4. F1303-04(2014) - Sheet Vinyl Floor Covering with Backing.
 - 5. F1860-14 - Rubber Sheet Floor Covering With Backing.
 - 6. F1913-04(2014) - Vinyl Sheet Floor Covering Without Backing.
- C. International Concrete Repair Institute (ICRI):
 - 1. 310.2R-13 - Selecting and Specifying Concrete Surface Preparation for Sealers, Coatings, and Polymer Overlays, and Concrete Repair.
- D. SCS Global Services (SCS):
 - 1. FloorScore.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
 - 1. Show size, configuration, and fabrication and installation details.

B. Manufacturer's Literature and Data:

1. Description of each product.
2. Application and Installation instructions.
3. Warranty.

C. Samples:

1. Sheet material, 38 mm by 300 mm (1-1/2 inch by 12 inch), of each color and pattern with welded seam using specified welding rod 300 mm (12 inches) square for each type, pattern and color.
2. Cap strip and fillet strip, 300 mm (12 inches) for integral base.
3. Shop Drawings and Certificates: Layout of joints showing patterns where joints are expressed, and type and location of obscure type joints. Indicate orientation of directional patterns.
4. Certificates: Quality Control Certificate Submittals and lists specified in paragraph, QUALIFICATIONS.
5. Edge strips: 150 mm (6 inches) long each type.
6. Primer: Pint container, each type.

D. Sustainable Construction Submittals:

1. Low Pollutant-Emitting Materials:
 - a. Sheet Flooring: Submit FloorScore label.
 - b. Identify volatile organic compound types and quantities.

E. Certificates: Certify each product complies with specifications.

1. Chemical welded seaming is manufacturer's prescribed method of installation.

F. Qualifications: Substantiate qualifications comply with specifications.

1. Manufacturer with project experience list.
2. Installer with project experience list.

1.5 QUALITY ASSURANCE

A. Manufacturer Qualifications:

1. Manufactured specified products with satisfactory service on five similar installations for minimum five years.
 - a. Project Experience List: Provide contact names and addresses for completed projects.

B. Installer Qualifications:

1. Regularly installs specified products and is approved by the manufacturer.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight conditioned facility.
- B. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

- A. Environment:
 - 1. Work Area Ambient Temperature Range: Minimum 18 to 38 degrees C (65 to 100 degrees F) continuously, beginning 48 hours before installation. Maintain room temperature above 18 degrees C (65 degrees F) after installation.
 - 2. Install products when building is permanently enclosed and when wet construction is completed, dried, and cured.

1.9 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant resilient sheet flooring against material and manufacturing defects.
 - 1. Warranty Period: 2 years.

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Sheet Flooring:
 - 1. Critical Radiant Flux: ASTM E648; 0.45 watts per sq.cm or more, Class I.
 - 2. Smoke Density: ASTM E662; less than 450.

2.2 PRODUCTS - GENERAL

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide vinyl sheet color and pattern from one production run.
- C. Sustainable Construction Requirements:

1. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
 - a. Flooring Adhesives and Sealants.
 - b. Vinyl Sheet Flooring.

2.3 RESILIENT SHEET FLOORING

- A. Resilient Sheet Flooring (RSF): ASTM F1913; Vinyl, without backing.
 1. Wear Surface: Smooth.
 2. Thickness: 2 mm (0.080 inches).
- B. Resilient Sheet Flooring (RSF): ASTM F1303; Type II, Grade 1, vinyl, with backing.
 1. Wear Surface: Smooth.
 2. Wear Layer Thickness: Minimum 0.51 mm (0.020 inches).
 3. Total Thickness: 2 mm (0.080 inches).
- C. Sheet Size: Provide maximum size sheet produced by manufacturer to minimize joints.
 1. Minimum Width: 1200 mm (48 inches).

2.4 WELDED SEAM SHEET FLOORING - NOT USED

2.5 ACCESSORIES

- A. Bonding Chemical: Flooring manufacturer's standard seam bonding chemical.
- B. Welding Rod: Flooring manufacturer's standard, in color matching field color of sheet flooring.
- C. Adhesives: Water resistant type recommended by flooring manufacturer to suit application.
- D. Base Accessories:
 1. Fillet Strip: 19 mm (3/4 inch) radius fillet strip compatible with flooring material.
 2. Cap Strip: Zero edge extruded flanged reducer strip compatible with flooring material approximately 25 mm (1 inch) exposed height with 13 mm (1/2 inch) flange.
- E. Leveling Compound:
 1. Provide cementitious type with latex or polyvinyl acetate resins additive.
- F. Primer:

1. Type recommended by adhesive or flooring manufacturer.
- G. Edge Strips:
1. Extruded aluminum, mill finish, mechanically cleaned.
 2. 28 mm (1-1/8 inch) wide, 6 mm (1/4 inch) thick, bevel one edge to 3 mm (1/8 inch) thick.
 3. Drill and counter sink edge strips for flat head screws. Space holes near ends and approximately 225 mm (9 inches) on center.
 4. Fasteners: Stainless steel, type to suit application.
- H. Sealant:
1. As specified in Section 07 92 00, JOINT SEALANTS.
 2. Compatible with flooring.
- I. Polish: Type recommended by flooring manufacturer to suit application and anticipated traffic.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Remove existing sheet flooring to permit new installation.
1. Do not use solvents for removing adhesives.
 2. Dispose of removed materials.
- D. Ensure interior finish work such as plastering, drywall finishing, concrete, terrazzo, ceiling work, and painting work is complete and dry before installation.
1. Complete mechanical, electrical, and other work above ceiling line.
 2. Ensure heating, ventilating, and air conditioning systems are installed and operating in order to maintain temperature and humidity requirements.
- E. Correct substrate deficiencies.
1. Fill cracks, pits, and dents with leveling compound.
 2. Grind, sand, or cut away protrusions. Grind high spots.
 3. Level flooring substrate to 3 mm (1/8 inch) maximum variation.
- F. Clean substrates. Remove contaminants capable of affecting subsequently installed product's performance.
1. Mechanically clean concrete floor substrate according to ASTM D4259.
 2. Surface Profile: ICRI 310.2R CSP 3 to CSP 4.

- G. Perform flooring manufacturer's recommended bond, substrate moisture content, and pH tests.
- H. Broom or vacuum clean substrates immediately before flooring installation.
- I. Primer: Apply primer according to manufacturer's instructions.

3.2 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions.
 - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

3.3 INSTALLATION OF FLOORING

- A. Flooring Layout:
 - 1. Arrange pattern in one direction with side and end joints pattern matched.
 - 2. Extend flooring wall-to-wall, under cabinets, casework, laboratory and pharmacy furniture, and other equipment for seamless flooring installation.
 - 3. Arrange sheets to minimize seams.
 - 4. Locate seams in inconspicuous and low traffic areas, minimum 150 mm (6 inches) away from parallel joints in flooring substrates.
- B. Match edges of flooring for color shading and pattern at seams.
- C. Install flooring flush with adjacent floor finishes.
- D. Extend flooring into toe spaces, door reveals, closets, and similar openings.
- E. Install flooring fully adhered to substrate.
 - 1. Air pockets or loose edges are not acceptable.
 - 2. Trim sheet materials tight to flooring penetrations; seal joints at pipe with waterproof sealant specified in Section 07 92 00, JOINT SEALANTS.
- F. Butt joints tight, without gaps and bulges.
- G. Installation of Edge Strips:
 - 1. Install edge strips at flooring terminations and transitions to other floor finishes.
 - 2. Locate edge strips under center lines of doors unless otherwise indicated.

3. Set edge strips in adhesive and mechanically fasten to substrate.

3.4 INTEGRAL COVE BASE INSTALLATION

- A. Set preformed fillet strip at floor intersection with walls and other vertical surfaces.
- B. Extend flooring over fillet strip and 150 mm (6 inches) up wall surface.
- C. Form straight or radius internal and external corners to suit Application.
- D. Adhere base to wall surface.
- E. Terminate base exposed top edge with cap strip. Seal cap strip to wall with sealant.
- F. Weld joints as specified for flooring.

3.5 HEAT WELDING - NOT USED

3.6 CHEMICAL WELDING

- A. Chemically weld joints of flooring and base using bonding chemical.
 - 1. Avoid excess bonding chemical and damage to flooring surfaces.
- B. Apply bonding chemical to fuse flooring for seamless, watertight installation.
- C. Finish joints flush, free from voids, and recessed or raised areas.

3.7 CLEANING

- A. Remove excess adhesive before adhesive sets.
- B. Clean and polish materials.
- C. Vacuum floor thoroughly.
- D. Perform initial maintenance according to flooring manufacturer's instructions.
 - 1. Delay washing flooring until adhesive is fully set and welded joints can contain wash water.

3.8 PROTECTION

- A. Protect flooring from traffic and construction operations.
- B. Keep traffic off sheet flooring for minimum 24 hours after installation.
- C. Cover flooring with reinforced kraft paper, and plywood or hardboard.
- D. Remove protective materials immediately before acceptance.
- E. Repair damage.

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F. Buff flooring to uniform sheen.

3.7 ATTIC STOCK

A. Contractor to provide to the VA 5% Attic Stock of all Finish Materials
(each separate color and pattern).

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SECTION 09 65 19
RESILIENT TILE FLOORING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies the installation of solid vinyl tile flooring, vinyl enhanced tile and accessories required for a complete installation.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Resilient Base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.
- C. Subfloor Testing and Preparation: Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.
- D. Color, Pattern and Texture for Resilient Tile Flooring and Accessories: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals as described below:
 - 1. Volatile organic compounds per volume as described in PART 2 - PRODUCTS.
 - 2. Postconsumer and pre-consumer recycled content as described in PART 2 - PRODUCTS.
- C. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Resilient material manufacturer's recommendations for adhesives, underlayment, primers, and polish.
 - 3. Application, installation and maintenance instructions.
- D. Samples:
 - 1. Tile: Each type, color, thickness and finish.
 - 2. Edge Strips: Each type, color, thickness and finish.
 - 3. Feature Strips: Each type, color, thickness and finish.
- E. Shop Drawings:
 - 1. Layout of patterns as shown on the construction documents.
 - 2. Edge strip locations showing types and detail cross sections.
- F. Test Reports:

1. Abrasion resistance: Depth of wear for each tile type and color and volume loss of tile, certified by independent laboratory. Tested per ASTM F510/F510M.
2. Moisture and pH test results as per Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.

1.4 DELIVERY:

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
- B. Materials from containers which have been distorted, damaged or opened prior to installation are not acceptable.

1.5 STORAGE:

- A. Store materials in a clean, dry, enclosed space off the ground, protected from harmful weather conditions and at temperature and humidity conditions recommended by the manufacturer. Protect adhesives from freezing. Store flooring, adhesives, and accessories in the spaces where they will be installed for at least 48 hours before beginning installation.

1.6 QUALITY ASSURANCE:

- A. Installer Qualifications: A company specializing in installation with minimum three (3) years' experience and employs experienced flooring installers who have retained, and currently hold, an INSTALL Certification, or a certification from a comparable certification program.
 1. Installers to be certified by INSTALL or a comparable certification program with the following minimum criteria:
 - a. US Department of Labor approved four (4) year apprenticeship program, 160 hours a year.
 - b. Career long training.
 - c. Manufacturer endorsed training.
 - d. Fundamental journeyman skills certification.
- C. Furnish product type materials from the same production run.

1.7 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".

1.8 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. ASTM International (ASTM):
- D2047-11.....Test Method for Static Coefficient of Friction
of Polish-Coated Flooring Surfaces as Measured
by the James Machine
- D2240-05(R2010).....Test Method for Rubber Property-Durometer
Hardness
- D4078-02(R2008).....Water Emulsion Floor Finish
- E648-14c.....Critical Radiant Flux of Floor Covering Systems
Using a Radiant Energy Source
- E662-14.....Specific Optical Density of Smoke Generated by
Solid Materials
- E1155/E1155M-14.....Determining Floor Flatness and Floor Levelness
Numbers
- F510/F510M-14.....Resistance to Abrasion of Resilient Floor
Coverings Using an Abrader with a Grit Feed
Method
- F710-11.....Preparing Concrete Floors to Receive Resilient
Flooring
- F925-13.....Test Method for Resistance to Chemicals of
Resilient Flooring
- F1066-04(R2014).....Vinyl Composition Floor Tile
- F1344-12(R2013).....Rubber Floor Tile
- F1700-13a.....Solid Vinyl Floor Tile
- F1869-11.....Test Method for Measuring Moisture Vapor
Emission Rate of Concrete Subfloor Using
Anhydrous Calcium Chloride
- F2170-11.....Test Method for Determining Relative Humidity
in Concrete Floor Slabs Using in Situ Probes
- F2195-13.....Linoleum Floor Tile
- C. Code of Federal Regulation (CFR):

40 CFR 59.....Determination of Volatile Matter Content, Water
Content, Density Volume Solids, and Weight
Solids of Surface Coating

D. International Standards and Training Alliance (INSTALL):

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS:

- A. Provide adhesives, underlayment, primers, and polish recommended by resilient floor material manufacturer.
- B. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E648.
- C. Smoke Density: Less than 450 per ASTM E662.
- D. Slip Resistance - Not less than 0.5 when tested with ASTM D2047.

2.2 RUBBER TILE:

2.3 LINOLEUM TILE:

2.4 VINYL COMPOSITION TILE:

2.5 SOLID VINYL-TILE:

- A. Tile Standard: ASTM F1700.
 - 1. Class: Class I, monolithic vinyl tile.
 - 2. Type: A, smooth surface.
- B. Thickness: 3.2 mm (0.125 inch) .
- C. Size: 305 x 305 mm (12 x 12 inches)

2.6 LUXURY VINYL TILE: (VINYL ENHANCED TILE)

- A. ASTM F1066, Meets requirements.
- B. Thickness: 12 mil (1/8 inch).
- C. Size: 12" x 12".
- D. Provide products with recycled content with not less than 30 percent.
- E. Chemical Resistance: ASTM F925; pass.
- F. Static Load Limit: ASTM F 970, 400 psi
- G. Warranty - 10 year

2.7 ADHESIVES:

- A. Provide water resistant type adhesive for flooring, base and accessories as recommended by the manufacturer to suit substrate conditions. VOC content to be less than the 50 grams/L when calculated according to 40 CFR 59 (EPA Method 24). Submit manufacturer's descriptive data, documentation stating physical characteristics, and mildew and germicidal characteristics.

2.8 PRIMER FOR CONCRETE SUBFLOORS:

- A. Provide in accordance with Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.

2.9 LEVELING COMPOUND FOR CONCRETE FLOORS:

- A. Provide cementitious products with latex or polyvinyl acetate resins in the mix in accordance with Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.

2.10 POLISH AND CLEANERS:

- A. Cleaners: As recommended in writing by floor tile manufacturer.
- B. Polish: ASTM D4078.

2.11 MOULDING:

- A. Provide tapered mouldings of rubber and types as indicated on the construction documents for both edges and transitions of flooring materials specified. Provide vertical lip on moulding of maximum 6 mm (1/4 inch). Provide bevel change in level between 6 and 13 mm (1/4 and 1/2 inch) with a slope no greater than 1:2.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS:

- A. Maintain flooring materials and areas to receive resilient flooring at a temperature above 20 degrees C (68 degrees F) for three (3) days before application, during application and two (2) days after application, unless otherwise directly by the flooring manufacturer for the flooring being installed. Maintain a minimum temperature of 13 degrees C (55 degrees F) thereafter. Provide adequate ventilation to remove moisture from area and to comply with regulations limiting concentrations of hazardous vapors.
- B. Do not install flooring until building is permanently enclosed and wet construction in or near areas to receive tile materials is complete, dry and cured.

3.2 SUBFLOOR TESTING AND PREPARATION:

- A. Prepare and test surfaces to receive resilient tile and adhesive as per Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.
- B. Prepare concrete substrates in accordance with ASTM F710.

3.3 INSTALLATION:

- A. Install in accordance with manufacturer's instructions for application and installation unless specified otherwise.
- B. Mix tile from at least two containers. An apparent line either of shades or pattern variance is not acceptable.
- C. Tile Layout:
 - 1. If layout is not shown on construction documents, lay tile symmetrically about center of room or space with joints aligned.
 - 2. Vary edge width as necessary to maintain full size tiles in the field, no edge tile to be less than 1/2 the field tile size, except where irregular shaped rooms make it impossible.
 - 3. Place tile pattern in the same direction; do not alternate tiles unless specifically indicated in the construction documents to the contrary.
- D. Application:
 - 1. Adhere floor tile to flooring substrates using a full spread of adhesive applied to substrate to produce a completed installation without open cracks, voids, raising and puckering at joints, telegraphing of adhesive spreader marks, and other surface imperfections.
 - 2. Scribe, cut, and fit floor tiles to butt neatly and tightly to vertical surfaces and permanent fixtures including built-in furniture, cabinets, pipes, outlets, and door frames.
 - 3. Extend floor tiles into toe spaces, door reveals, closets, and similar openings. Extend floor tiles to center of door openings.
 - 4. Roll tile floor with a minimum 45 kg (100 pound) roller.
- E. Seal joints at pipes with sealants in accordance with Section 07 92 00, JOINT SEALANTS.
- F. Installation of Edge Strips:
 - 1. Locate edge strips under center line of doors unless otherwise shown on construction documents.
 - 2. Set resilient edge strips in adhesive. Anchor metal edge strips with anchors and screws.
 - 3. Where tile edge is exposed, butt edge strip to touch along tile edge.

4. Where thin set ceramic tile abuts resilient tile, set edge strip against floor file and against the ceramic tile edge.

3.4 CLEANING AND PROTECTION:

- A. Clean adhesive marks on exposed surfaces during the application of resilient materials before the adhesive sets. Exposed adhesive is not acceptable.
- B. Keep traffic off resilient material for a minimum 72 hours after installation.
- C. Clean flooring as recommended in accordance with manufacturer's printed maintenance instructions and within the recommended time frame. As required by the manufacturer, apply the recommended number of coats and type of polish and/or finish in accordance with manufacturer's written instructions.
- D. When construction traffic occurs over tile, cover resilient materials with reinforced kraft paper properly secured and maintained until removal is directed by COR. At entrances and where wheeled vehicles or carts are used, cover tile with plywood, hardboard, or particle board over paper, secured and maintained until removal is directed by COR.
- E. When protective materials are removed and immediately prior to acceptance, replace damaged tile and mouldings, re-clean resilient materials.

3.5 LOCATION:

- A. Unless otherwise indicated in construction documents, install tile flooring, under areas where casework, laboratory and pharmacy furniture and other equipment occur.
- B. Extend tile flooring for room into adjacent closets and alcoves.

3.6 ATTIC STOCK

- A. Contractor to provide to the VA 5% Attic Stock of all Finish Materials (each separate color and pattern).

- - - E N D - - -

SECTION 09 67 23.60
RESINOUS URETHANE AND EPOXY MORTAR FLOORING (RES-6B)

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies Resinous (Resinous epoxy mortars) flooring with integral cove base and trench liner:
 - 1. High Abuse Non-Climatic Troweled and Sealed Epoxy Mortar Flooring System. Total system thickness is $\frac{1}{4}$ ".

1.2 RELATED WORK

- A. Concrete and Moisture Vapor Barrier: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- B. Substrate Preparation for Floor Finishes: Section 09 05 16.
- C. Color and location of each type of resinous (epoxy mortar) flooring: As indicated in Section 09 06 00, SCHEDULE FOR FINISHES.
- D. Floor Drains: Division 22, PLUMBING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Description of each product to be provided.
 - 2. Application and installation instructions.
 - 3. Maintenance Instructions: Submit manufacturer's written instructions for recommended maintenance practices.
- C. Qualification Data: For Installer.
- D. Sustainable Submittal:
 - 1. Product data for products having recycled content, submit documentation indicating percentages by weight of postconsumer and pre consumer recycled content.
 - a. Include statements indicating costs for each product having recycled content, and low emitting materials.
 - 2. Product data for Environmental Quality Credit EQ 4.2 low emitting materials, include printed statement of VOC content indicating compliance with environmental requirements.
 - 3. Product data for Material Resource Credit MR 4.1, 12%-35% post-consumer recycled glass content.
 - 4. Product data for Material Resource Credit MR 6, renewable resin.

5. Product data for field applied, interior, paints, coatings, and primers, include printed statement of VOC content indicating compliance with environmental requirements.

E. Samples:

1. Each color and texture specified in Section 09 06 00, SCHEDULE FOR FINISHES.
2. Samples for verification: For each (color and texture) resinous flooring system required, 6 inches (152 mm) square, applied to a rigid backing by installer for this project.
3. Sample showing construction from substrate to finish surface in thickness specified and color and texture of finished surfaces. Finished flooring must match the approved samples in color and texture.

F. Shop Drawings: Include plans, sections, component details, and attachment to other trades. Indicate layout of the following:

1. Patterns.
2. Edge configurations.

G. Certifications and Approvals:

1. Manufacturer's certification of material and substrate compliance with specification.
2. Manufacturer's approval of installers.
3. Contractor's certificate of compliance with Quality Assurance requirements.

H. Warranty: As specified in this section.

1.4 QUALITY ASSURANCE

- A. Manufacture Certificate: Manufacture shall certify that a particular resinous flooring system has been manufactured and in use for a minimum of (5) five years.
- B. Installer Qualifications: Engage an experienced installer (applicator) who is experienced in applying resinous flooring systems similar in material, design, and extent to those indicated for this project for a minimum period of five (5) years, whose work has resulted in applications with a record of successful in-service performance, and who is acceptable to resinous flooring manufacturer.

1. Engage an installer who is certified in writing by resinous flooring manufacturer as qualified to apply resinous flooring systems indicated.
2. Contractor shall have completed at least five (5) projects of similar size and complexity. Include list of at least five (5) projects. List must include owner (purchaser); address of installation, contact information at installation project site; and date of installation.
3. Installer's Personnel: Employ persons trained for application of specified product.

C. Source Limitations:

1. Obtain primary resinous flooring materials including primers, resins, hardening agents, grouting coats and finish or sealing coats from a single manufacturer.
2. Provide secondary materials, including patching and fill material, joint sealant, and repair material of type and from source recommended by manufacturer of primary materials.

D. Mockups: Apply mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and establish quality standards for materials and execution.

1. Apply full-thickness mockups on 48 inch (1200 mm)square floor area selected by VA Resident Engineer.
 - a. If applicable include 48 inch (1200 mm)length of integral cove base.
2. Approved mockups not damaged during the testing may become part of the completed work if undisturbed at time of Substantial Completion.
3. Sign off from VA Resident Engineer on texture for slip resistance and clean ability must be complete before installation of flooring system.

E. Pre-Installation Conference:

1. Convene a meeting not less than thirty days prior to starting work.
2. Attendance:
 - a. Contractor
 - b. VA Resident Engineer
 - c. Manufacturer and Installer's Representative
3. Review the following:

- a. Environmental requirements
 - 1) Air and surface temperature
 - 2) Relative humidity
 - 3) Ventilation
 - 4) Dust and contaminants
 - b. Protection of surfaces not scheduled to be coated
 - c. Inspect and discuss condition of substrate and other preparatory work performed
 - d. Review and verify availability of material; installer's personnel, equipment needed
 - e. Design and edge conditions.
 - f. Performance of the coating with chemicals anticipated in the area receiving the resinous (urethane and epoxy mortar/cement) flooring system
 - g. Application and repair
 - h. Field quality control
 - i. Cleaning
 - j. Protection of coating systems
 - k. One-year inspection and maintenance
 - l. Coordination with other work
- F. Manufacturer's Field Services: Manufacturer's representative shall provide technical assistance and guidance for surface preparation and application of resinous flooring systems.
- G. Contractor Job Site Log: Contractor shall document daily; the work accomplished environmental conditions and any other condition event significant to the long term performance of the urethane and epoxy mortar/cement flooring materials installation. The Contractor shall maintain these records for one year after Substantial Completion.
- H. Volatile Organic Compound content to remain under 100g/liter.

1.5 MATERIAL PACKAGING DELIVERY AND STORAGE

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
- B. Protect materials from damage and contamination in storage or delivery, including moisture, heat, cold, direct sunlight, etc.

- C. Maintain temperature of storage area between 60 and 80 degrees F (15 and 26 degrees C).
- D. Keep containers sealed until ready for use.
- E. Do not use materials beyond manufacturer's shelf life limits.
- F. Package materials in factory pre-weighed and in single, easy to manage batches sized for ease of handling and mixing proportions from entire package or packages. No On site weighing or volumetric measurements are allowed.

1.6 PROJECT CONDITIONS

- A. Environmental Limitations: Comply with resinous flooring manufacturer's written instructions for substrate temperature, ambient temperature, moisture, ventilation, and other conditions affecting resinous flooring applications.
 - 1. Maintain material and substrate temperature between 65 and 85 degrees F (18 and 30 degrees C) during resinous flooring application and for not less than 24 hours after application.
 - 2. Concrete substrate shall be properly cured per referenced section 03 30 00, CAST-IN-PLACE CONCRETE. Standard cure time a minimum of 30 days. A vapor barrier must be present for concrete subfloors on or below grade.
 - a. Resinous flooring applications where moisture testing resulting in readings exceeding limits as defined in this specification under part 3, section 3.4, paragraph B, shall employ an multiple component 15 mil thick system designed to suppress excess moisture in concrete.
 - b. Application at a minimum thickness of 15 mils, over properly prepared concrete substrate as defined in section 3.4.
 - c. Moisture suppression system must meet the design standards as follows:

Property	Test	Value
Tensile Strength	ASTM C579	11,500 psi
Volatile Organic Compound Limits (V.O.C.)	EPA & LEED	6 grams per liter
Permeance	ASTM E96 @ 16mils/ 0.4mm on concrete	0.1 perms
Tensile Modulus	ASTM D638	1.9X10 ⁵ psi

Percent Elongation	ASTM D638	12%
Cure Rate	Per manufactures Data	4 hours Tack free with 24hr recoat window
Bond Strength	ASTM D7234	100% bond to concrete failure

- B. Lighting: Provide permanent lighting or, if permanent lighting is not in place, simulate permanent lighting conditions during resinous flooring application.
- C. Close spaces to traffic during resinous flooring application and for not less than 24 hours after application, unless manufacturer recommends a longer period.

1.7 WARRANTY

- A. Work subject to the terms of the Article "Warranty of Construction" FAR clause 52.246-21.
- B. Warranty: Manufacture shall furnish a single, written warranty covering the full assembly (including substrata) for both material and workmanship for a extended period of three (3) full years from date of installation, or provide a joint and several warranty signed on a single document by manufacturer and applicator jointly and severally warranting the materials and workmanship for a period of three (3) full years from date of installation. A sample warranty letter must be included with bid package or bid may be disqualified.

1.8 APPLICABLE PUBLICATIONS

- A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. ASTM Standard C722-04 (2012), "Standard Specification for Chemical-Resistant Monolithic Floor Surfacing," ASTM International, West Conshohocken, PA, 2006, DOI: 10.1520/C0722-04R12, www.astm.org.
 - 1. Specification covers the requirements for aggregate-filled, resin-based, monolithic surfacings for use over concrete.
- C. American Society for Testing and Materials (ASTM):
 - C307 (2012).....Tensile Strength of Chemical-Resistant Mortar, Grouts, and Monolithic Surfacing

C413 (2012).....Absorption of Chemical-Resistant Mortars,
Grouts, Monolithic Surfacing, and Polymer
Concretes

C531 (2012).....Linear Shrinkage and Coefficient of Thermal
Expansion of Chemical-Resistant Mortars,
Grouts, Monolithic Surfacing, and Polymer
Concretes

C579 (2012).....Compressive Strength of Chemical-Resistant
Mortars, Grouts, Monolithic Surfacing, and
Polymer Concretes

C580 (2012).....Flexural Strength and Modulus of Elasticity of
Chemical-Resistant Mortars, Grouts, Monolithic
Surfacing, and Polymer Concretes

D638 (2010).....Tensile Properties of Plastics

D1308 (2007).....Effect of Household Chemicals on Clear and
Pigmented Organic Finishes

D2240 (2010).....Rubber Property—Durometer Hardness

D2794 (2010).....Resistance of Organic Coatings to the Effects
of Rapid Deformation Impact

D4060(2010).....Abrasion Resistance of Organic Coatings by the
Taber Abraser

D4259 (2012).....Abrading Concrete to alter the surface profile
of the concrete and to remove foreign materials
and weak surface laitance

D7234 (2012).....Pull-Off Adhesion Strength of Coatings on
Concrete Using Portable Pull-Off Adhesion
Testers

E96/E96M (2012).....Water Vapor Transmission of Materials

F1679.....Variable Incidence Tribometer for determining
the slip resistance

F1869 (2011).....Measuring Moisture Vapor Emission Rate of
Concrete Subfloor Using Anhydrous Calcium
Chloride

F2170 (2011).....Determining Relative Humidity in Concrete Floor
Slabs Using in situ Probes

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION FOR RES-6A (HEAVY DUTY CLIMATIC)NOT USED

2.2 SYSTEM DESCRIPTION FOR RES-6B (HEAVY DUTY - NON CLIMATIC)

A. System Description:

1. Epoxy resinous Troweled mortar includes: concrete epoxy primers, four component, 100% solids resin, amine and quartz aggregate mortar, and associated 100% solids general service epoxy sealer. Optional: aliphatic polyurethane sealer finish coat for higher UV stability, and chemical resistance. Texture dependant on use of areas. Overall thickness of system $\frac{1}{4}$ ".

- B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up.

- C. System Components: Verify specific requirements as systems vary by manufacturer. Verify mortar base product, build up layers of broadcast systems will not be accepted. Verify compatibility with substrate. Use manufacturer's standard components, compatible with each other and as follows:

1. Primer (Bond Coat): Verify inclusion of primer in manufacturer's system.

- a. Resin: Epoxy.
- b. Formulation Description: 100 percent solids.
- c. Application Method: Apply by Squeegee and back roller.
 - 1) Coats: Single (one).

2. Mortar:

- a. Resin: Epoxy with rapidly renewable resin components.
- b. Formulation Description: 100 percent solids.
- c. Application Method: Verify specific requirements as systems vary by manufacturer.
 - 1) Trowel application only:
 - a) Thickness of coats: Nominal 3/16 to 1/4 inch (4.76 to 6.35 mm).
 - b) Number of coats: One.
 - 2) Slurry application: Not accepted for non-climatic finish.
- d. Aggregates: Quartz/silica blend with 25% Recycled Glass

3. Topcoat:

- a. Resin: Epoxy.
 - b. Formulation Description: 100 percent solids.
 - c. Application Method: Squeegee and finish roll.
 - 1) Thickness of coats: 3 mils.
 - 2) Number of Coats: one (aggressive texture profiles may require more than one coat)
 - d. Aggregates: For added slip resistance dependant on area.
 - 1) Dry silica sand (30 Mesh or larger).
 - 2) Aluminum oxide.
- D. System Characteristics:
- 1. Color and Pattern: As selected by Resident Engineer from manufacturer's standard colors.
 - 2. Integral cove base: 1 inch (25.4 mm) radius epoxy mortar cove keyed into concrete substrate and or resinous flooring mortar system. No fillers integral cove base must be troweled in place with specified resinous mortar base.
 - 3. Overall System Thickness: Nominal 3/16 to 1/4 inches (4.76 to 6.35 mm).
 - 4. Finish: anti-slip resistant.
 - 5. Temperature Range: Systems vary by manufacturer; approximate range from a minimum of 45 to 150 degrees F.
- E. Physical Properties:
- 1. Physical Properties of flooring system when tested as follows:

Property	Test	Value
Compressive Strength	ASTM C579	10,000 psi after 7 days
Tensile Strength	ASTM C307	1,750 psi
Flexural Strength	ASTM C580	4,000 psi
Water Absorption	ASTM C413	0.2%
Slip Resistance Index	ASTM F1679	0.83 dry 0.66 wet
Impact Resistance	ASTM D2794	> 160 in. lbs
Abrasion Resistance	ASTM D4060 CS-17 1000g 1000 cycles	0.1 gm maximum weight loss
Thermal Coefficient of Linear Expansion	ASTM C531	1.5×10^{-5} mm/ °C mm
Hardness Shore D	ASTM D2240	85-90
Bond Strength	ASTM D7234	100% bond to concrete failure

F. Chemical Resistance in accordance ASTM D1308 - 02(2007) "Standard Test Method for Effect of Household Chemicals on Clear and Pigmented Organic Finishes". ASTM International, West Conshohocken, PA, 2006, DOI: 10.1520/D1308-02R07, www.astm.org. No effect to the following exposures:

1. Acetic acid (5%)
2. Ammonium hydroxide (10%)
3. Citric Acid (50%)
4. Fatty Acid
5. Motor Oil, 20W
6. Hydrochloric acid (20%)
7. Sodium Chloride
8. Sodium Hypochlorite (10%)
9. Sodium Hydroxide (30%)
10. Sulfuric acid (25%)
11. Urine, Feces
12. Hydrogen peroxide (10%)

2.3 SUPPLEMENTAL MATERIALS

- A. Textured Top Coat: Type recommended or produced by manufacturer of seamless resinous flooring system, slip resistance type for desired final finish.
- B. Joint Sealant: Type recommended or produced by resinous flooring manufacturer for type of service or joint conditioned indicated.
- C. Waterproof Membrane: Type recommended or produced by manufacturer of resinous floor coatings for type of service and conditions as specified.
- D. Provide a chemical resistant epoxy novolac top coat capable of resisting sustained temperatures up to //120°C (250°F).
- E. Crack Isolation Membrane: Type recommended or produced by manufacturer of resinous flooring for conditions as indicated in Drawings and/or specified.
- F. Patching and Fill Material: Resinous product of or approved by resinous coating manufacturer for application indicated. Resinous based materials only. Cementitious or single component product are not expectable.

2.4 BASE CAP STRIP

- A. Zinc cove strip.
- B. Shape for 2mm depth of base material, "J" or "L" configuration.
- C. Finish:
 - 1. Finish exposed surfaces in accordance with NAAMM Metal Finishes Manual.

PART 3 - EXECUTION

3.1 INSPECTION

- A. Examine the areas and conditions where monolithic resinous (urethane and epoxy mortar) flooring system with integral base is to be installed with the VA Resident Engineer.
- B. Moisture Vapor Emission Testing: Perform moisture vapor transmission testing in accordance with ASTM F1869 to determine the MVER of the substrate prior to commencement of the work. See section 3.4, 3.

3.2 PROJECT CONDITIONS

- A. Maintain temperature of rooms (air and surface) where work occurs, between 70 and 90 degrees F (21 and 32 degrees C) for at least 48 hours,

before, during, and 24 hours after installation. Maintain temperature at least 70 degrees F (21 degrees C) during cure period.

- B. Maintain relative humidity less than 75 percent.
- C. Do not install materials until building is permanently enclosed and wet construction is complete, dry, and cured.
- D. Maintain proper ventilation of the area during application and curing time period.
 - 1. Comply with infection control measures of the VA Medical Center.

3.3 INSTALLATION REQUIREMENTS

- A. The manufacturer's instructions for application and installation shall be reviewed with the VA Resident Engineer for the seamless resinous (urethane and epoxy mortar) flooring system with integral cove base and trench liner.
- B. Substrate shall be approved by manufacture technical representative.

3.4 PREPARATION

- A. General: Prepare and clean substrates according to resinous flooring manufacturer's written instructions for substrate indicated. Provide clean, dry, and neutral Ph substrate for resinous flooring application.
- B. Concrete Substrates: Provide sound concrete surfaces free of laitance, glaze, efflorescence, curing compounds, form-release agents, dust, dirt, grease, oil, and other contaminants incompatible with resinous flooring.
 - 1. Prepare concrete substrates as follows:
 - a. Comply with ASTM D4259 requirements, unless manufacturer's written instructions are more stringent.
 - 2. Repair damaged and deteriorated concrete according to resinous flooring manufacturer's written recommendations.
 - 3. Verify that concrete substrates are dry.
 - a. Perform anhydrous calcium chloride test, ASTM F 1869. Proceed with application only after substrates have maximum moisture-vapor-emission rate of **[5 lb of water/1000 sq. ft. (1.36 kg of water/92.9 sq. m)]** in 24 hours.
 - b. MVT threshold for monolithic resinous flooring shall not exceed 3 lbs/1000 square feet (0.0001437 kPa) in a 24 hour period.
 - c. When MVT emission exceeds this limit, apply manufacturer's recommended vapor control primer or other corrective measures as

recommended by manufacturer prior to application of flooring or membrane systems.

- d. Perform in situ probe test, ASTM F2170. Proceed with application only after substrates do not exceed a maximum potential equilibrium relative humidity of 75-80 percent.
- e. Provide a written report showing test placement and results.
4. Verify that concrete substrates have neutral Ph and that resinous flooring will adhere to them. Perform tests recommended by manufacturer. Proceed with application only after substrates pass testing.
- C. Resinous Materials: Mix components and prepare materials according to resinous flooring manufacturer's written instructions.
- D. Use patching and fill material to fill holes and depressions in substrates according to manufa\cturer's written instructions.
- E. Treat control joints and other nonmoving substrate cracks to prevent cracks from reflecting through resinous flooring according to manufacturer's written recommendations. Allowances should be included for flooring manufacturer recommended joint fill material, and concrete crack treatment.
- F. Prepare wall to receive integral cove base and trench liner:
 1. Verify wall material is acceptable for resinous flooring application, if not, install material (e.g. cement board) to receive base.
 2. Fill voids in wall surface to receive base, install undercoats (e.g. water proofing membrane, and/or crack isolation membrane) as recommended by resinous flooring manufacturer.
 3. Install base and trench liner prior to flooring if required by resinous flooring manufacturer.
 4. Grind, cut or sand protrusions to receive base application.

3.5 APPLICATION

- A. General: Apply components of resinous flooring system according to manufacturer's written instructions to produce a uniform, monolithic wearing surface of thickness indicated.
 1. Coordinate application of components to provide optimum adhesion of resinous flooring system to substrate, and optimum intercoat adhesion.

2. Cure resinous flooring components according to manufacturer's written instructions. Prevent contamination during application and curing processes.
 3. At substrate expansion and isolation joints, provide joint in resinous flooring to comply with resinous flooring manufacturer's written recommendations.
- B. Apply Primer: over prepared substrate at manufacturer's recommended spreading rate.
 - C. Apply cove base: Trowel to wall surfaces at a 1 inch radius, before applying flooring. Apply according to manufacturer's written instructions and details including those for taping, mixing, priming, and troweling, sanding, and top coating of cove base. Round internal and external corners.
 - D. Trowel mortar base: Mix mortar material according to manufacturer's recommended procedures. Climatic and non-climatic resinous flooring systems may vary slightly on mode of application. Application should be based upon the following: Uniformly spread mortar over substrate using a specially designed screed box adjusted to manufacturer's recommended height. Metal trowel (hand or power) single mortar coat in thickness indicated for flooring system, grout to fill substrate voids. When cured, sand to remove trowel marks and roughness
 - E. Topcoat: Mix and roller apply the topcoat(s) with strict adherence to manufacturer's installation procedures and coverage rates.

3.6 TOLERANCE

- A. From line of plane: Maximum 1/8 inch (3.18 mm) in total distance of flooring and base.
- B. From radius of cove: Maximum of 1/8 inch (3.18 mm) plus or 1/16-inch (1.59 mm) minus.

3.7 ENGINEERING DETAILS

- A. Chase edges to "lock" the flooring system into the concrete substrate along lines of termination.
- B. Penetration Treatment: Lap and seal resinous system onto the perimeter of the penetrating item by bridging over compatible elastomer at the interface to compensate for possible movement.

- C. Trenches: Continue flooring system into trenches to maintain monolithic protection. Treat cold joints to assure bridging of potential cracks.
- D. Treat floor drains by chasing the flooring system to lock in place at point of termination.
- E. Treat control joints to bridge potential cracks and to maintain monolithic protection. Treat cold joints and construction joints to bridge potential cracks and to maintain monolithic protection on horizontal and vertical surfaces as well as horizontal and vertical interfaces.
- F. Discontinue Resinous floor system at vertical and horizontal contraction and expansion joints by installing backer rod and compatible sealant after coating installation is completed. Provide sealant type recommended by manufacturer for traffic conditions and chemical exposures to be encountered.

3.8 CURING, PROTECTION AND CLEANING

- A. Cure resinous flooring materials in compliance with manufacturer's directions, taking care to prevent contamination during stages of application and prior to completion of curing process.
- B. Close area of application for a minimum of 24 hours.
- C. Protect resinous flooring materials from damage and wear during construction operation.
 - 1. Cover flooring with kraft type paper.
 - 2. Optional 6 mm (1/4 inch) thick hardboard, plywood, or particle board where area is in foot or vehicle traffic pattern, rolling or fixed scaffolding and overhead work occurs.
- D. Remove temporary covering and clean resinous flooring just prior to final inspection. Use cleaning materials and procedures recommended by resinous flooring manufacturer.

- - - E N D - - -

SECTION 09 68 00
CARPETING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. Section specifies carpet, edge strips, adhesives, and other items required for complete installation.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Manufacturer, Color and Style of Carpet and Edge Strip: Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Resilient Wall Base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.
- D. Testing of Concrete Floors Before Installation: Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.

1.3 QUALITY ASSURANCE:

- A. Installer Qualifications: A company specializing in carpet installation with a minimum three (3) years' experience and employing experienced flooring installers who have retained, and currently hold, an INSTALL Certification, or a certification from a comparable certification program, and a valid OSHA 10 certification.
 - 1. Installers to be certified by INSTALL or a comparable certification program with the following minimum criteria:
 - a. US Department of Labor approved four (4) year apprenticeship program, 160 hours a year.
 - b. Career long training.
 - c. Manufacturer endorsed training.
 - d. Fundamental journeyman skills certification.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals as described below:
 - 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Product Data:
 - 1. Manufacturer's catalog data and printed documentation stating physical characteristics, durability, resistance to fading and flame

resistance characteristics for each type of carpet material and installation accessory.

2. Manufacturer's printed installation instructions for the carpet, including preparation of installation substrate, seaming techniques and recommended adhesives and tapes.

D. Samples:

1. Carpet: "Production Quality" samples 305 x 305 mm (12 x 12 inches) of carpets, showing quality, pattern and color specified in Section 09 06 00, SCHEDULE FOR FINISHES.
2. Floor Edge Strip (Molding): 152 mm (6 inches) long of each color and type specified.
3. Base Edge Strip (Molding): 152 mm (6 inches) long of each color specified.

E. Shop Drawings: Installers layout plan showing seams and cuts for sheet carpet and carpet module.

F. Maintenance Data: Carpet manufacturer's maintenance instructions describing recommended type of cleaning equipment and material, spotting and cleaning methods and cleaning cycles.

G. Installer's Qualifications.

H. Manufacturer's warranty.

1.5 DELIVERY AND STORAGE:

- A. Deliver carpet in manufacturer's original wrappings and packages clearly labeled with manufacturer's brand name, size, dye lot number and related information. Transport carpet to job site in a manner that prevents damage and distortion that might render it unusable. When bending or folding is unavoidable for delivery purposes, unfold carpet and lay flat immediately.
- B. Deliver adhesives in containers clearly labeled with manufacturer's brand name, number, installation instructions, safety instructions and flash points.
- C. Store in a clean, dry, well-ventilated area, protected from damage and soiling. Before installation, acclimate carpet to the atmospheric conditions of the areas in which it will be installed for 2 days prior to installation

1.6 ENVIRONMENTAL REQUIREMENTS:

- A. Maintain areas in which carpeting is to be installed at a temperature between 18 - 35 degrees C (65 - 95 degrees F) with a maximum relative

humidity of 65 percent for two (2) days before installation, during installation and for three (3) days after installation.

B. Minimum Substrate Surface Temperature: 18 degrees C (65 degrees F) at time of installation.

C. Three (3) days after installation, maintain minimum temperature of 10 degrees C (50 degrees F) for the duration of the contract.

1.7 WARRANTY:

A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".

B. Manufacturer Warranty: Manufacturer shall warranty their carpet for a minimum of ten (10) years from date of installation and final acceptance by the Government. Submit manufacturer warranty.

1.8 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American National Standards Institute (ANSI):

ANSI/NSF 140-10.....Sustainable Carpet Assessment Standard

C. American Association of Textile Chemists and Colorists (AATCC):

16-04.....Colorfastness to Light

134-11.....Electric Static Propensity of Carpets

165-08.....Colorfastness to Crocking: Textile Floor
Coverings-AATCC Crockmeter Method

174-11.....Antimicrobial Activity Assessment of New
Carpets

D. ASTM International (ASTM):

D1335-12.....Tuft Bind of Pile Yarn Floor Coverings

D3278-96(R2011).....Flash Point of Liquids by Small Scale Closed-
Cup Apparatus

D5116-10.....Determinations of Organic Emissions from Indoor
Materials/Products

D5252-11.....Operation of the Hexapod Tumble Drum Tester

D5417-11.....Operation of the Vettermann Drum Tester

E648-14c.....Critical Radiant Flux of Floor-Covering Systems
Using a Radiant Heat Energy Source

E. Code of Federal Regulation (CFR):

40 CFR 59.....Determination of Volatile Matter Content, Water
Content, Density Volume Solids, and Weight
Solids of Surface Coating

F. The Carpet and Rug Institute (CRI):

CIS.....Carpet Installation Standard

G. International Standards and Training Alliance (INSTALL)

H. International Organization for Standardization (ISO):

2551-81.....Machine-Made Textile Floor Coverings

I. U.S. Consumer Product and Safety Commission (CPSC):

16 CFR 1630.....Surface Flammability of Carpets and Rugs

PART 2 - PRODUCTS

2.1 CARPET:

A. Physical Characteristics:

1. Carpet free of visual blemishes, streaks, poorly dyed areas, fuzzing of pile yarn, spots or stains and other physical and manufacturing defects.

2. Type:

a. Carpet Construction: Tip Sheared Patterned Loop.

b. Carpet Type: Modular tile 24 by 24inch square) with 0.15 percent growth/shrink rate in accordance with ISO 2551.

c. Pile Type: Level-loop loop Level tip shear. Pile type and thickness must conform to ADA requirements.

d. Pile Fiber: Commercial 100 percent branded (federally registered trademark), nylon continuous filament.

3. Static Control: Provide static control to permanently regulate static buildup to less than 3.5 kV when tested at 20 percent relative humidity and 21 degrees C (70 degrees F) in accordance with AATCC 134.

4. Backing Materials: Provide backing for glue-down release adhesive for modular tile installations. Provide impervious moisture backing that is 100 percent PVC free.

a. Modular Tile:

1) Primary Backing/Backcoating: // Manufacturer's standard composite materials 100% Synthetic.

2) Secondary Backing: Manufacturer's standard material. UltraBac
RE.

5. Appearance Retention Rating (ARR): Carpet to be tested and have the minimum 3.5 - 4.0 severe ARR when tested in accordance with either the ASTM D5252 (Hexapod) or ASTM D5417 (Vettermann) test methods using the number of cycles for short and long term tests as specified in the ASTM standard.
6. Tuft Bind: Comply with ASTM D1335 for tuft bind force required to pull a tuft or loop free from carpet backing with a minimum 36 N (8 pound) average force for modular carpet tile.
7. Colorfastness to Crocking: Dry and wet crocking and water bleed, comply with AATCC 165 Color Transference Chart for colors, minimum class 4 rating.
8. Colorfastness to Light (AATCC 16, Option 3): Color change between the exposed and unexposed carpet areas equivalent to a minimum of Grade 4 on the Gray Scale for Color Change after an exposure of 40 AFU (AATCC fading units) for all specified colors.
9. Delamination Strength: Minimum of 440 N/m (2.5 lb./inch) between secondary backing.
10. Flammability and Critical Radiant Flux Requirements:
 - a. Comply with 16 CFR 1630.
 - b. Test Carpet in accordance with ASTM E648.
 - c. Class I: Minimum critical radiant flux of 0.45 watts per square centimeter (2.9 watts per square inch).
11. Average Pile Yarn Density (APYD):
 - a. Corridors, lobbies, entrances, common areas or multipurpose rooms, open offices, waiting areas and dining areas: Minimum APYD 6000.
 - b. Other areas: Minimum APYD 4000.
12. VOC Limits: Use carpet that complies with the following limits for VOC content when tested according to ASTM D5116:
 - a. Carpet, Total VOCs: 0.5 mg/sq.m x hr.
 - b. Carpet, 4-PC (4-Phenylcyclohexene): 0.05 mg/sq.m x hr.
 - c. Carpet, Formaldehyde: 0.05 mg/sq.m x hr.
 - d. Carpet, Styrene: 0.4 mg/sq.m x hr.

2.2 ADHESIVE AND CONCRETE PRIMER:

- A. Provide water resistant, mildew resistant, nonflammable, and nonstaining adhesives and concrete primers for carpet installation. Provide release adhesive for modular tile carpet as recommended by the carpet manufacturer. Provide adhesives flashpoint of minimum 60 degrees C (140 degrees F) in accordance with ASTM D3278. Materials are to have a VOC maximum of 50 g/L when calculated according to 40 CFR 59, (EPA Method 24).

2.3 SEAMING TAPE:

- A. Provide tape for seams as recommended by the carpet manufacturer for the type of seam used in installation. Seam sealant is to have a maximum VOC content of 50 g/L when calculated according to 40 CFR 59, (EPA Method 24). Do not use sealants that contain 1,1,1-trichloroethane or toluene.

2.4 EDGE STRIPS (MOLDING):

A. Metal:

1. Hammered surface aluminum, pinless, clamp down type designed for the carpet being installed.
2. Floor flange not less than 38 mm (1-1/2 inches) wide, face not less than 16 mm (5/8 inch) wide.
3. Finish: Clear anodic coating unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.

B. Vinyl Edge Strip:

1. Beveled floor flange minimum 50 mm (2 inches) wide.
2. Beveled surface to finish flush with carpet for tight joint and other side to floor finish.
3. Color as specified in Section 09 06 00, SCHEDULE FOR FINISHES.

C. Carpet Base Top Edge Strip:

1. Vinyl "J" strip wall flange minimum of 38 mm (1-1/2 inches) wide with cap beveled from wall to finish flush with carpet being installed.
2. Color as specified in Section 09 06 00, SCHEDULE FOR FINISHES.

PART 3 - EXECUTION

3.1 SURFACE PREPARATION:

- A. Contractor to prepare and test surfaces to receive carpet and adhesives as per Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.

3.2 GENERAL INSTALLATION:

- A. Isolate area of installation from rest of building.
- B. Perform all work by manufacturer's approved installers. Conduct installation in accordance with the manufacturer's printed instructions and CRI CIS.
- C. Protect edges of carpet meeting hard surface flooring with molding and install in accordance with the molding manufacturer's printed instructions.
- D. Follow ventilation, personal protection, and other safety precautions recommended by the adhesive manufacturer. Continue ventilation during installation and for at least three (3) days following installation.
- E. Do not permit traffic or movement of furniture or equipment in carpeted area for 24 hours after installation.
- F. Complete other work which would damage the carpet prior to installation of carpet.
- G. Follow carpet manufacturer's recommendations for matching pattern and texture directions.
- H. Cut openings in carpet where required for installing equipment, pipes, outlets, and penetrations. Bind or seal cut edge of sheet carpet. Use additional adhesive to secure carpets around pipes and other vertical projections.

3.3 BROADLOOM CARPET INSTALLATION: NOT USED

3.4 MODULAR TILE INSTALLATION:

- A. Install per CRI CIS, Adhesive Application.
- B. Lay carpet modules with pile in same direction unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Install carpet modules so that cleaning methods and solutions do not cause dislocation of modules.
- D. Lay carpet modules uniformly to provide tight flush joints free from movement when subject to traffic.

3.5 EDGE STRIPS INSTALLATION

- A. Install edge strips over exposed carpet edges adjacent to uncarpeted finish flooring.

- B. Anchor metal strips to floor with suitable fasteners. Apply adhesive to edge strips, insert carpet into lip and press it down over carpet.
- C. Anchor vinyl edge strip to floor with adhesive. Apply adhesive to edge strip and insert carpet into lip and press lip down over carpet.
- D. Carpet Base Top Edge Strip Installation:
 - 1. Place carpet molding at top edge of carpet where turned up as base.
 - 2. Install molding in accordance with manufacturer's instructions.

3.6 PROTECTION AND CLEANING:

- A. Once a carpet installation is complete, clean up scrap materials and debris, and vacuum the area, using manufacturer-approved equipment. Inspect seams carefully for evenness and protruding backing yarns, and inspect the perimeter of the installation for an acceptable finished appearance.
- B. Protect installed carpet if furniture is being moved, by laying plywood, fiberboard or porous non-staining sheeting material for minimum time practical. Based on manufacturer guidelines, protect carpet from rolling or foot traffic. Protect against other materials or renovation or construction activities, including dust, debris, paint, contractor traffic, until it is ready for its final use.
- C. Do not move furniture or equipment on unprotected carpeted surfaces.
- D. Just before final acceptance of work, remove protection and vacuum carpet clean.

3.7 ATTIC STOCK

- A. Contractor to provide the VA with 5% Attic Stock of all finish materials (of each color and pattern).

- - - E N D - - -

SECTION 09 91 00
PAINTING

PART 1 - GENERAL

1.1 DESCRIPTION:

A. Work of this Section includes all labor, materials, equipment, and services necessary to complete the painting and finishing as shown on the construction documents and/or specified herein, including, but not limited to, the following:

1. Prime coats which may be applied in shop under other sections.
2. Prime painting unprimed surfaces to be painted under this Section.
3. Painting items furnished with a prime coat of paint, including touching up of or repairing of abraded, damaged or rusted prime coats applied by others.
4. Painting ferrous metal (except stainless steel) exposed to view.
5. Painting galvanized ferrous metals exposed to view.
6. Painting interior concrete block exposed to view.
7. Painting gypsum drywall exposed to view.
8. Painting of wood exposed to view, except items which are specified to be painted or finished under other Sections of these specifications. Back painting of all wood in contact with concrete, masonry or other moisture areas.
9. Painting pipes, pipe coverings, conduit, ducts, insulation, hangers, supports and other mechanical and electrical items and equipment exposed to view.
10. Painting surfaces above, behind or below grilles, gratings, diffusers, louvers lighting fixtures, and the like, which are exposed to view through these items.
11. Painting includes shellacs, stains, varnishes, coatings specified, and striping or markers and identity markings.
12. Incidental painting and touching up as required to produce proper finish for painted surfaces, including touching up of factory finished items.
13. Painting of any surface not specifically mentioned to be painted herein or on construction documents, but for which painting is obviously necessary to complete the job, or work which comes within the intent of these specifications, is to be included as though specified.

1.2 RELATED WORK:

- A. Activity Hazard Analysis: Section 01 35 26, SAFETY REQUIREMENTS.
- B. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE DESIGN REQUIREMENTS.
- C. Lead Paint Removal: Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.
- D. Masonry Repairs: Section 04 05 13, MASONRY MORTARING
- E. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS; Division 10 - SPECIALTIES; Division 11 - EQUIPMENT; Division 12 - FURNISHINGS; Division 13 - SPECIAL CONSTRUCTION; Division 14 - CONVEYING EQUIPMENT; Division 21 - FIRE SUPPRESSION; Division 22 - PLUMBING; Division 23 - HEATING; VENTILATION AND AIR-CONDITIONING; Division 26 - ELECTRICAL; Division 27 - COMMUNICATIONS; and Division 28 - ELECTRONIC SAFETY AND SECURITY sections.
- F. Prefinished flush doors with transparent finishes: Section 08 14 00, WOOD DOORS.
- G. Type of Finish, Color, and Gloss Level of Finish Coat: Section 09 06 00, SCHEDULE FOR FINISHES.
- H. Glazed wall surfacing or tile like coatings: Section 09 96 59, HIGH-BUILD GLAZED COATINGS.
- I. Multi-color Textured Wall Finish: Section 09 94 19, MULTICOLOR INTERIOR FINISHING.
- J. Asphalt and concrete pavement marking: Section 32 17 23, PAVEMENT MARKINGS.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals as described below:
 - 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Painter qualifications.
- D. Manufacturer's Literature and Data:
 - 1. Before work is started, or sample panels are prepared, submit manufacturer's literature and technical data, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of

this specification. The Contractor may choose to use subsequent MPI

"Approved Product List", however, only one (1) list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.

E. Sample Panels:

1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.
2. Panels to Show Color: Composition board, 100 x 250 mm (4 x 10 inch).
3. Panel to Show Transparent Finishes: Wood of same species and grain pattern as wood approved for use, 100 x 250 mm (4 x 10 inch face) minimum, and where both flat and edge grain will be exposed, 250 mm (10 inches) long by sufficient size, 50 x 50 mm (2 x 2 inch) minimum or actual wood member to show complete finish.
4. Attach labels to panel stating the following:
 - a. Federal Specification Number or manufacturers name and product number of paints used.
 - b. Specification code number specified in Section 09 06 00, SCHEDULE FOR FINISHES.
 - c. Product type and color.
 - d. Name of project.
5. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.

F. Sample of identity markers if used.

G. Manufacturers' Certificates indicating compliance with specified requirements:

1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
2. High temperature aluminum paint.
3. Epoxy coating.
4. Intumescent clear coating or fire retardant paint.
5. Plastic floor coating.

1.4 DELIVERY AND STORAGE:

A. Deliver materials to site in manufacturer's sealed container marked to show following:

1. Name of manufacturer.

2. Product type.
 3. Batch number.
 4. Instructions for use.
 5. Safety precautions.
- B. In addition to manufacturer's label, provide a label legibly printed as following:
1. Federal Specification Number, where applicable, and name of material.
 2. Surface upon which material is to be applied.
 3. Specify Coat Types: Prime; body; finish; etc.
- C. Maintain space for storage, and handling of painting materials and equipment in a ventilated, neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 7 and 30 degrees C (45 and 85 degrees F).

1.5 QUALITY ASSURANCE:

- A. Qualification of Painters: Use only qualified journeyman painters for the mixing and application of paint on exposed surfaces. Submit evidence that key personnel have successfully performed surface preparation and application of coating on a minimum of three (3) similar projects within the past three (3) years.
- B. Paint Coordination: Provide finish coats which are compatible with the prime paints used. Review other Sections of these specifications in which prime paints are to be provided to ensure compatibility of the total coatings system for the various substrates. Upon request from other subcontractors, furnish information on the characteristics of the finish materials proposed to be used, to ensure that compatible prime coats are used. Provide barrier coats over incompatible primers or remove and re-prime as required. Notify the Contracting Officer Representative (COR) in writing of any anticipated problems using the coating systems as specified with substrates primed by others.

1.6 MOCK-UP PANEL: NOT USED

1.7 REGULATORY REQUIREMENTS:

- A. Paint materials are to conform to the restrictions of the local Environmental and Toxic Control jurisdiction.

1. Volatile Organic Compounds (VOC) Emissions Requirements: Field-applied paints and coatings that are inside the waterproofing system to not exceed limits of authorities having jurisdiction.
2. Lead-Base Paint:
 - a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
 - b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
 - c. Do not use coatings having a lead content over 0.06 percent by weight of non-volatile content.
 - d. For lead-paint removal, see Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.
3. Asbestos: Provide materials that do not contain asbestos.
4. Chromate, Cadmium, Mercury, and Silica: Provide materials that do not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
5. Human Carcinogens: Provide materials that do not contain any of the ACGIH-BKLT and ACGIH-DOC confirmed or suspected human carcinogens.
6. Use high performance acrylic paints in place of alkyd paints.

1.8 SAFETY AND HEALTH

- A. Apply paint materials using safety methods and equipment in accordance with the following:
 1. Comply with applicable Federal, State, and local laws and regulations, and with the ACCIDENT PREVENTION PLAN, including the Activity Hazard Analysis (AHA) as specified in Section 01 35 26, SAFETY REQUIREMENTS. The AHA is to include analyses of the potential impact of painting operations on painting personnel and on others involved in and adjacent to the work zone.
- B. Safety Methods Used During Paint Application: Comply with the requirements of SSPC PA Guide 10.
- C. Toxic Materials: To protect personnel from overexposure to toxic materials, conform to the most stringent guidance of:
 1. The applicable manufacturer's Material Safety Data Sheets (MSDS) or local regulation.

2. 29 CFR 1910.1000.

3. ACHIH-BKLT and ACGHI-DOC, threshold limit values.

1.9 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. American Conference of Governmental Industrial Hygienists (ACGIH):
ACGIH TLV-BKLT-2012.....Threshold Limit Values (TLV) for Chemical
Substances and Physical Agents and Biological
Exposure Indices (BEIs)
ACGIH TLV-DOC-2012.....Documentation of Threshold Limit Values and
Biological Exposure Indices, (Seventh Edition)

C. ASME International (ASME):
A13.1-07(R2013).....Scheme for the Identification of Piping Systems

D. Code of Federal Regulation (CFR):
40 CFR 59.....Determination of Volatile Matter Content, Water
Content, Density Volume Solids, and Weight Solids
of Surface Coating

E. Commercial Item Description (CID):
A-A-1272A.....Plaster Gypsum (Spackling Compound)

F. Federal Specifications (Fed Spec):
TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For
Waterproofing Concrete and Masonry Walls) (CEP)

G. Master Painters Institute (MPI):
1.....Aluminum Paint
4.....Interior/ Exterior Latex Block Filler
5.....Exterior Alkyd Wood Primer
7.....Exterior Oil Wood Primer
8.....Exterior Alkyd, Flat MPI Gloss Level 1
9.....Exterior Alkyd Enamel MPI Gloss Level 6
10.....Exterior Latex, Flat
11.....Exterior Latex, Semi-Gloss
18.....Organic Zinc Rich Primer
22.....Aluminum Paint, High Heat (up to 590° - 1100F)
27.....Exterior / Interior Alkyd Floor Enamel, Gloss
31.....Polyurethane, Moisture Cured, Clear Gloss
36.....Knot Sealer

43.....Interior Satin Latex, MPI Gloss Level 4
44.....Interior Low Sheen Latex, MPI Gloss Level 2
45.....Interior Primer Sealer
46.....Interior Enamel Undercoat
47.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5
48.....Interior Alkyd, Gloss, MPI Gloss Level 6
50.....Interior Latex Primer Sealer
51.....Interior Alkyd, Eggshell, MPI Gloss Level 3
52.....Interior Latex, MPI Gloss Level 3
53.....Interior Latex, Flat, MPI Gloss Level 1
54.....Interior Latex, Semi-Gloss, MPI Gloss Level 5
59.....Interior/Exterior Alkyd Porch & Floor Enamel, Low
Gloss
60.....Interior/Exterior Latex Porch & Floor Paint, Low
Gloss
66.....Interior Alkyd Fire Retardant, Clear Top-Coat (ULC
Approved)
67.....Interior Latex Fire Retardant, Top-Coat (ULC
Approved)
68.....Interior/ Exterior Latex Porch & Floor Paint,
Gloss
71.....Polyurethane, Moisture Cured, Clear, Flat
77.....Epoxy Cold Cured, Gloss
79.....Marine Alkyd Metal Primer
90.....Interior Wood Stain, Semi-Transparent
91.....Wood Filler Paste
94.....Exterior Alkyd, Semi-Gloss
95.....Fast Drying Metal Primer
98.....High Build Epoxy Coating
101.....Epoxy Anti-Corrosive Metal Primer
108.....High Build Epoxy Coating, Low Gloss
114.....Interior Latex, Gloss
119.....Exterior Latex, High Gloss (acrylic)
134.....Galvanized Water Based Primer
135.....Non-Cementitious Galvanized Primer
138.....Interior High Performance Latex, MPI Gloss Level 2
139.....Interior High Performance Latex, MPI Gloss Level 3

5. Anticorrosive and Antirust Paints applied to Ferrous Metals: 250 g/L.
6. Zinc-Rich Industrial Maintenance Primers: 340 g/L.
7. Pretreatment Wash Primers: 420 g/L.
8. Shellacs, Clear: 730 g/L.
9. Shellacs, Pigmented: 550 g/L.

E. VOC test method for paints and coatings is to be in accordance with 40 CFR 59 (EPA Method 24). Part 60, Appendix A with the exempt compounds' content determined by Method 303 (Determination of Exempt Compounds) in the South Coast Air Quality Management District's (SCAQMD) "Laboratory Methods of Analysis for Enforcement Samples" manual.

2.3 PLASTIC TAPE:

- A. Pigmented vinyl plastic film in colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES or specified.
- B. Pressure sensitive adhesive back.
- C. Snap on coil plastic markers.
- D. Widths as shown on construction documents.

1.4 Biobased Content

A. Paint products shall comply with following bio-based standards for biobased materials:

Material Type	Percent by Weight
Interior Paint	20 percent biobased material
Interior Paint- Oil Based and Solvent Alkyd	67 percent biobased material
Exterior Paint	20 percent biobased material
Wood & Concrete Stain	39 percent biobased content
Polyurethane Coatings	25 percent biobased content
Water Tank Coatings	59 percent biobased content
Wood & Concrete Sealer-Membrane Concrete Sealers	11 percent biobased content
Wood & Concrete Sealer-Penetrating Liquid	79 percent biobased content

- B. The minimum-content standards are based on the weight (not the volume) of the material.

PART 3 - EXECUTION

3.1 JOB CONDITIONS:

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
 - 1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
 - 2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each day's work.
- B. Atmospheric and Surface Conditions:
 - 1. Do not apply coating when air or substrate conditions are:
 - a. Less than 3 degrees C (5 degrees F) above dew point.
 - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the COR and the product manufacturer. Under no circumstances are application conditions to exceed manufacturer recommendations.
 - c. When the relative humidity exceeds 85 percent; or to damp or wet surfaces; unless otherwise permitted by the paint manufacturer's printed instructions.
 - 2. Maintain interior temperatures until paint dries hard.
 - 3. Do no exterior painting when it is windy and dusty.
 - 4. Do not paint in direct sunlight or on surfaces that the sun will warm.
 - 5. Apply only on clean, dry and frost free surfaces except as follows:
 - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces only when allowed by manufacturer's printed instructions.
 - b. Concrete and masonry when permitted by manufacturer's recommendations, dampen surfaces to which water thinned acrylic and cementitious paints are applied with a fine mist of water on hot dry days to prevent excessive suction and to cool surface.
 - 6. Varnishing:
 - a. Apply in clean areas and in still air.
 - b. Before varnishing vacuum and dust area.
 - c. Immediately before varnishing wipe down surfaces with a tack rag.

3.2 INSPECTION:

- A. Examine the areas and conditions where painting and finishing are to be applied and correct any conditions detrimental to the proper and timely completion of the work. Do not proceed with the work until unsatisfactory conditions are corrected to permit proper installation of the work.

3.3 GENERAL WORKMANSHIP REQUIREMENTS:

- A. Application may be by brush or roller. Spray application only upon acceptance from the COR in writing.
- B. Furnish to the COR a painting schedule indicating when the respective coats of paint for the various areas and surfaces will be completed. This schedule is to be kept current as the job progresses.
- C. Protect work at all times. Protect all adjacent work and materials by suitable covering or other method during progress of work. Upon completion of the work, remove all paint and varnish spots from floors, glass and other surfaces. Remove from the premises all rubbish and accumulated materials of whatever nature not caused by others and leave work in a clean condition.
- D. Remove and protect hardware, accessories, device plates, lighting fixtures, and factory finished work, and similar items, or provide in place protection. Upon completion of each space, carefully replace all removed items by workmen skilled in the trades involved.
- E. When indicated to be painted, remove electrical panel box covers and doors before painting walls. Paint separately and re-install after all paint is dry.
- F. Materials are to be applied under adequate illumination, evenly spread and flowed on smoothly to avoid runs, sags, holidays, brush marks, air bubbles and excessive roller stipple.
- G. Apply materials with a coverage to hide substrate completely. When color, stain, dirt or undercoats show through final coat of paint, the surface is to be covered by additional coats until the paint film is of uniform finish, color, appearance and coverage, at no additional cost to the Government.
- H. All coats are to be dry to manufacturer's recommendations before applying succeeding coats.
- I. All suction spots or "hot spots" in plaster after the application of the first coat are to be touched up before applying the second coat.

- J. Do not apply paint behind frameless mirrors that use mastic for adhering to wall surface.

3.4 SURFACE PREPARATION:

A. General:

1. The Contractor shall be held wholly responsible for the finished appearance and satisfactory completion of painting work. Properly prepare all surfaces to receive paint, which includes cleaning, sanding, and touching-up of all prime coats applied under other Sections of the work. Broom clean all spaces before painting is started. All surfaces to be painted or finished are to be completely dry, clean and smooth.
2. See other sections of specifications for specified surface conditions and prime coat.
3. Perform preparation and cleaning procedures in strict accordance with the paint manufacturer's instructions and as herein specified, for each particular substrate condition.
4. Clean surfaces before applying paint or surface treatments with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry. Schedule the cleaning and painting so that dust and other contaminants from the cleaning process will not fall in wet, newly painted surfaces.
5. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
 - a. Concrete: 12 percent.
 - b. Fiber-Cement Board: 12 percent.
 - c. Masonry (Clay and CMU's): 12 percent.
 - d. Wood: 15 percent.
 - e. Gypsum Board: 12 percent.
 - f. Plaster: 12 percent.

B. Wood:

1. Sand to a smooth even surface and then dust off.
2. Sand surfaces showing raised grain smooth between each coat.
3. Wipe surface with a tack rag prior to applying finish.
4. Surface painted with an opaque finish:
 - a. Coat knots, sap and pitch streaks with MPI 36 (Knot Sealer) before applying paint.

- b. Apply two coats of MPI 36 (Knot Sealer) over large knots.
- 5. After application of prime or first coat of stain, fill cracks, nail and screw holes, depressions and similar defects with wood filler paste. Sand the surface to make smooth and finish flush with adjacent surface.
- 6. Before applying finish coat, reapply wood filler paste if required, and sand surface to remove surface blemishes. Finish flush with adjacent surfaces.
- 7. Fill open grained wood such as oak, walnut, ash and mahogany with MPI 91 (Wood Filler Paste), colored to match wood color.
 - a. Thin filler in accordance with manufacturer's instructions for application.
 - b. Remove excess filler, wipe as clean as possible, dry, and sand as specified.
- C. Ferrous Metals:
 - 1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
 - 2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning).
 - 3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
 - a. Fill flat head countersunk screws used for permanent anchors.
 - b. Do not fill screws of item intended for removal such as glazing beads.
 - 4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
 - 5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.
- D. Zinc-Coated (Galvanized) Metal, Aluminum, Copper and Copper Alloys Surfaces Specified Painted:

1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non-Cementitious Galvanized Primer) depending on finish coat compatibility.

E. Masonry, Concrete, Cement Board, Cement Plaster and Stucco:

1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
3. Remove loose mortar in masonry work.
4. Replace mortar and fill open joints, holes, cracks and depressions with new mortar specified in Section 04 05 13, MASONRY MORTARING. Do not fill weep holes. Finish to match adjacent surfaces.
5. Neutralize Concrete floors to be painted by washing with a solution of 1.4 Kg (3 pounds) of zinc sulfate crystals to 3.8 L (1 gallon) of water, allow to dry three (3) days and brush thoroughly free of crystals.
6. Repair broken and spalled concrete edges with concrete patching compound to match adjacent surfaces as specified in Division 03, CONCRETE Sections. Remove projections to level of adjacent surface by grinding or similar methods.

F. Gypsum Plaster and Gypsum Board:

1. Remove efflorescence, loose and chalking plaster or finishing materials.
2. Remove dust, dirt, and other deterrents to paint adhesion.
3. Fill holes, cracks, and other depressions with CID-A-A-1272A finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

3.5 PAINT PREPARATION:

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.

- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two (2) component and two (2) part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.6 APPLICATION:

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three (3) coats; prime, body, and finish. When two (2) coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by COR.
- E. Apply by brush or roller. Spray application for new or existing occupied spaces only upon approval by acceptance from COR in writing.
 - 1. Apply painting materials specifically required by manufacturer to be applied by spraying.
 - 2. In new construction and in existing occupied spaces, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in "Building and Structural Work Field Painting"; "Work not Painted"; motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.
- F. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.7 PRIME PAINTING:

- A. After surface preparation, prime surfaces before application of body and finish coats, except as otherwise specified.

- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
- D. Prime rabbets for stop and face glazing of wood, and for face glazing of steel.
- E. Wood and Wood Particleboard:
 - 1. Use same kind of primer specified for exposed face surface.
 - a. Exterior wood: MPI 7 (Exterior Oil Wood Primer) for new construction and MPI 5 (Exterior Alkyd Wood Primer) for repainting bare wood primer except where MPI 90 (Interior Wood Stain, Semi-Transparent) is scheduled.
 - b. Interior wood except for transparent finish: MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat), thinned if recommended by manufacturer.
 - c. Transparent finishes as specified under "Transparent Finishes on Wood Except Floors Article".
 - 2. Apply two (2) coats of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) to surfaces of wood doors, including top and bottom edges, which are cut for fitting or for other reason.
 - 3. Apply one (1) coat of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) as soon as delivered to site to surfaces of unfinished woodwork, except concealed surfaces of shop fabricated or assembled millwork and surfaces specified to have varnish, stain or natural finish.
 - 4. Back prime and seal ends of exterior woodwork, and edges of exterior plywood specified to be finished.
 - 5. Apply MPI 67 (Interior Latex Fire Retardant, Top-Coat (UL Approved) to wood for fire retardant finish.
- F. Metals except boilers, incinerator stacks, and engine exhaust pipes:
 - 1. Steel and iron: MPI 79 (Marine Alkyd Metal Primer) MPI 95 (Fast Drying Metal Primer). Use MPI 101 (Cold Curing Epoxy Primer) where MPI 77

(Epoxy Cold Cured, Gloss MPI 98 (High Build Epoxy Coating) MPI 108
(High Build Epoxy Marine Coating finish is specified.

2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer) MPI 135 (Non-Cementitious Galvanized Primer).
3. Aluminum scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
4. Terne Metal: MPI 79 (Marine Alkyd Metal Primer) MPI 95 (Fast Drying Metal Primer).
5. Copper and copper alloys scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
6. Machinery not factory finished: MPI 9 (Exterior Alkyd Enamel).
7. Asphalt coated metal: MPI 1 (Aluminum Paint).
8. Metal over 94 degrees C (201 degrees F), Boilers, Incinerator Stacks, and Engine Exhaust Pipes: MPI 22 (High Heat Resistant Coating).

G. Gypsum Board:

1. Surfaces scheduled to have MPI 10 (Exterior Latex, Flat) MPI 11 (Exterior Latex, Semi-Gloss) MPI 119 (Exterior Latex, High Gloss (acrylic)) MPI 53 (Interior Latex, Flat), MPI Gloss Level 1 MPI 52 (Interior Latex, MPI Gloss Level 3) MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5) MPI 114 (Interior Latex, Gloss) finish: Use MPI 10 (Exterior Latex, Flat) MPI 11 (Exterior Latex, Semi-Gloss) MPI 119 (Exterior Latex, High Gloss (acrylic)) MPI 53 (Interior Latex, MPI Gloss Level 3) MPI 52 (Interior Latex, MPI Gloss Level 3) MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5) MPI 114 (Interior Latex, Gloss) respectively .
2. Primer: MPI 50 (Interior Latex Primer Sealer) except use MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) in shower and bathrooms.
3. Surfaces scheduled to receive vinyl coated fabric wall covering: Use MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat).
4. Use MPI 101 (Cold Curing Epoxy Primer) for surfaces scheduled to receive MPI 77 (Epoxy Cold Cured, Gloss MPI 98 (High Build Epoxy Coating) MPI 108 (High Build Epoxy Marine Coating) finish .

H. Concrete Masonry Units except glazed or integrally colored and decorative units:

1. MPI 4 (Block Filler) on interior surfaces.

2. Prime exterior surface as specified for exterior finishes.

J. Concrete Masonry, and Interior Surfaces of Ceilings and Walls:

1. MPI 53 (Interior Latex, Flat, MPI Gloss Level 1) MPI 52 (Interior Latex, MPI Gloss Level 3) MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5) MPI 114 (Interior Latex, Gloss) except use two (2) coats where substrate has aged less than six (6) months.
2. Use MPI 138 (Interior High Performance Latex, MPI Gloss Level 2) MPI 139 (Interior High Performance Latex, MPI Gloss level 3) MPI 140 (Interior High Performance latex, MPI Gloss Level 4) MPI 141 (Interior High Performance Latex, MPI Gloss Level 5) MPI 114 (Interior Latex, Gloss) TT-P-1411A (Paint, Copolymer Resin, Cementitious) Type II MPI 77 (Epoxy Cold Cured, Gloss MPI 98 (High Build Epoxy Coating) MPI 108 (High Build Epoxy Marine Coating) as scheduled.

K. Concrete Floors: MPI 68 (Interior/ Exterior Latex Porch & Floor Paint, Gloss) MPI 60 (Interior/ Exterior Latex Porch & Floor Paint, Low Gloss). MPI 99 (Water-based Acrylic Curing and Sealing Compound).

3.8 EXTERIOR FINISHES:

A. Apply following finish coats where specified in Section 09 06 00, SCHEDULE FOR FINISHES.

B. Steel and Ferrous Metal:

1. Two (2) coats of MPI 8 (Exterior Alkyd, Flat MPI 9 (Exterior Alkyd Enamel) MPI 94 (Exterior Alkyd, Semi-Gloss) on exposed surfaces, except on surfaces over 94 degrees C (201 degrees F).
2. One (1) coat of MPI 22 (High Heat Resistant Coating) on surfaces over 94 degrees K (290 degrees F) and on surfaces of boiler, incinerator , stacks engine exhaust pipes.

C. Machinery without factory finish except for primer: One (1) coat MPI 8 (Exterior Alkyd, Flat) MPI 9 (Exterior Alkyd Enamel) MPI 94 (Exterior Alkyd, Semi-Gloss).

S

E. Concrete Masonry Units Concrete:

1. General:

- a. Where specified in Section 09 06 00, SCHEDULE FOR FINISHES or shown.
- b. Mix as specified in manufacturer's printed directions.
- c. Do not mix more paint than can be used within four (4) hours after mixing. Discard paint that has started to set.

- d. Dampen warm surfaces above 24 degrees C (75 degrees F) with fine mist of water before application of paint. Do not leave free water on surface.
- e. Cure paint with a fine mist of water as specified in manufacturer's printed instructions.
- 2. Use two (2) coats of TT-P-1411 (Paint, Co-polymer-Resin, Cementitious), unless specified otherwise.

3.9 INTERIOR FINISHES:

- A. Apply following finish coats over prime coats in spaces or on surfaces specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Metal Work:
 - 1. Apply to exposed surfaces.
 - 2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
 - 3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
 - a. Apply two (2) coats of MPI 47 (Interior Alkyd, Semi-Gloss) unless specified otherwise.
 - b. Two (2) coats of MPI 48 (Interior Alkyd Gloss) MPI 51 (Interior Alkyd, Eggshell).
 - c. One (1) coat of MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 47 (Interior Alkyd, Semi-Gloss) on exposed interior surfaces of alkyd-amine enamel prime finished windows.
 - d. Machinery: One (1) coat MPI 9 (Exterior Alkyd Enamel).
 - e. Asphalt Coated Metal: One (1) coat MPI 1 (Aluminum Paint).
 - f. Ferrous Metal over 94 degrees K (290 degrees F): Boilers, Incinerator Stacks, and Engine Exhaust Pipes: One (1) coat MPI 22 (High Heat Resistant Coating).
- C. Gypsum Board:
 - 1. One (1) coat of MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat plus one (1) coat of MPI 139 (Interior High Performance Latex, MPI Gloss level 3).
 - 2. Two (2) coats of MPI 138 (Interior High Performance Latex, MPI Gloss Level 2).
 - 3. One (1) coat of MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) // plus one (1) coat of MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5) or MPI 114 (Interior Latex, Gloss).

4. One (1) coat of MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) plus one (1) coat of MPI 48 (Interior Alkyd Gloss).

D.

E. Masonry and Concrete Walls:

1. Over MPI 4 (Interior/Exterior Latex Block Filler) on CMU surfaces.
2. Two (2) coats of MPI 53 (Interior Latex, Flat, MPI Gloss Level 1) MPI 52 (Interior Latex, MPI Gloss Level 3) MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5) MPI 114 (Interior Latex, Gloss).
3. Two (2) coats of MPI 138 (Interior High Performance Latex, MPI Gloss Level 2) MPI 139 (Interior High Performance Latex, MPI Gloss Level 3) MPI 140 (Interior High Performance Latex MPI Gloss Level 4) MPI 141 (Interior High Performance Latex MPI Gloss Level 5) MPI 114 (Interior Latex, Gloss).

F. Wood:

1. Sanding:
 - a. Use 220-grit sandpaper.
 - b. Sand sealers and varnish between coats.
 - c. Sand enough to scarify surface to assure good adhesion of subsequent coats, to level roughly applied sealer and varnish, and to knock off "whiskers" of any raised grain as well as dust particles.
2. Sealers:
 - a. MPI 31 (gloss) or MPI 71 (flat) thinned as recommended by manufacturer at rate of one (1) part of thinner to four (4) parts of varnish.
 - b. Apply sealers specified except sealer may be omitted where pigmented, penetrating, or wiping stains containing resins are used.
 - c. Allow manufacturer's recommended drying time before sanding, but not less than 24 hours or 36 hours in damp or muggy weather.
 - d. Sand as specified.
3. Paint Finish:
 - a. One (1) coat of MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) plus one (1) coat of MPI 47 (Interior Alkyd, Semi-Gloss).
 - b. One (1) coat of MPI 45 Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) plus one (1) coat of MPI 48 (Interior Alkyd Gloss).
 - c. Two (2) coats of MPI 51 (Interior Alkyd, Eggshell).

- G. Cement Board: One (1) coat of MPI 138 (Interior High Performance Latex, MPI Gloss Level 2) MPI 139 (Interior High Performance Latex, MPI Gloss Level 3) MPI 140 (Interior High Performance Latex MPI Gloss Level 4) MPI 141 (Interior High Performance Latex, MPI Gloss Level 5 MPI 114 (Interior Latex, Gloss).
- H. Concrete Floors: One (1) coat of MPI 68 (Interior/ Exterior Latex Porch & Floor Paint, Gloss).
- I. Miscellaneous:
 - 1. Apply where specified in Section 09 06 00, SCHEDULE FOR FINISHES.
 - 2. MPI 1 (Aluminum Paint): Two (2) coats of aluminum paint.

3.10 REFINISHING EXISTING PAINTED SURFACES: NOT USED

3.11 PAINT COLOR:

- A. Color and gloss of finish coats is specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. For additional requirements regarding color see Articles, "REFINISHING EXISTING PAINTED SURFACE" and "MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE".
- C. Coat Colors:
 - 1. Color of priming coat: Lighter than body coat.
 - 2. Color of body coat: Lighter than finish coat.
 - 3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.
- D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
 - 1. Paint to match color of casework where casework has a paint finish.
 - 2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

3.12 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE:

- A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.
- B. In spaces not scheduled to be finish painted in Section 09 06 00, SCHEDULE FOR FINISHES paint as specified below.
- C. Paint various systems specified in Division 02 - EXISTING CONDITIONS, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL,

Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY.

- D. Paint after tests have been completed.
- E. Omit prime coat from factory prime-coated items.
- F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.
- G. Omit field painting of items specified in "BUILDING AND STRUCTURAL WORK FIELD PAINTING"; "Building and Structural Work not Painted".
- H. Color:
 - 1. Paint items having no color specified in Section 09 06 00, SCHEDULE FOR FINISHES to match surrounding surfaces.
 - 2. Paint colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES except for following:
 - a. White: Exterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
 - b. Gray: Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
 - c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).
 - d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.
 - e. Federal Safety Orange: Entire lengths of electrical conduits containing feeders 600 volts or more.
 - f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.
- I. Apply paint systems on properly prepared and primed surface as follows:
 - 1. Exterior Locations:

- a. Apply two (2) coats of MPI 8 (Exterior Alkyd, Flat) MPI 94 (Exterior Alkyd, Semi-gloss) MPI 9 (Exterior Alkyd Enamel) to the following ferrous metal items:
Vent and exhaust pipes with temperatures under 94 degrees C (201 degrees F), roof drains, fire hydrants, post indicators, yard hydrants, exposed piping and similar items.
 - b. Apply two (2) coats of MPI 10 (Exterior Latex, Flat) MPI 11 (Exterior Latex, Semi-Gloss) MPI 119 (Exterior Latex, High Gloss (acrylic)) to galvanized and zinc-copper alloy metal.
 - c. Apply one (1) coat of MPI 22 (High Heat Resistant Coating), 650 degrees C (1200 degrees F) to incinerator stacks, boiler stacks, and engine generator exhaust.
2. Interior Locations:
- a. Apply two (2) coats of MPI 47 (Interior Alkyd, Semi-Gloss) to following items:
 - 1) Metal under 94 degrees C (201 degrees F) of items such as bare piping, fittings, hangers and supports.
 - 2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.
 - 3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.
 - b. Ferrous metal exposed in hydrotherapy equipment room and chlorinator room of water and sewerage treatment plants: One (1) coat of MPI 101 (Cold Curing Epoxy Primer) and one (1) coat of MPI 77 (Epoxy Cold Cured, Gloss MPI 98 (High Build Epoxy Coating)) MPI 108 (High Build Epoxy Marine coating).
 - c. Apply one (1) coat of MPI 50 (Interior Latex Primer Sealer) and one (1) coat of MPI 53 (Interior Latex, Flat, MPI Gloss Level 1) MPI 44 (Interior Low Sheen Latex) MPI 52 (Interior Latex, MPI Gloss Level 3) MPI 43 (Interior Satin Latex) MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5) MPI 114 (Interior Latex, Gloss) on finish of insulation on boiler breeching and uptakes inside boiler house, drums, drumheads, oil heaters, feed water heaters, tanks and piping.
 - d. Apply two (2) coats of MPI 22 (High Heat Resistant Coating) to ferrous metal surface over 94 degrees K (290 degrees F) of following items:

- 1) Garbage and trash incinerator.
- 2) Medical waste incinerator.
- 3) Exterior of boilers and ferrous metal in connection with boiler settings including supporting members, doors and door frames and fuel oil burning equipment.
- 4) Steam line flanges, bare pipe, fittings, valves, hangers and supports over 94 degrees K (290 degrees F).
- 5) Engine generator exhaust piping and muffler.
- e. Paint electrical conduits containing cables rated 600 volts or more using two (2) coats of MPI 9 (Exterior Alkyd Enamel) MPI 8 (Exterior Alkyd, Flat MPI 94 (Exterior Alkyd, Semi-gloss) in the Federal Safety Orange color in exposed and concealed spaces full length of conduit.
3. Other exposed locations:
 - a. Metal surfaces, except aluminum, of cooling towers exposed to view, including connected pipes, rails, and ladders: Two (2) coats of MPI 1 (Aluminum Paint).
 - b. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One (1) coat of MPI 50 (Interior Latex Primer Sealer) and one (1) coat of MPI 10 (Exterior Latex, Flat) MPI 11 (Exterior Latex Semi-Gloss MPI 119 (Exterior Latex, High Gloss (acrylic)).

3.13 BUILDING AND STRUCTURAL WORK FIELD PAINTING:

- A. Painting and finishing of interior and exterior work except as specified here-in-after.
 1. Painting and finishing of new work including colors and gloss of finish selected is specified in Finish Schedule, Section 09 06 00, SCHEDULE FOR FINISHES.
 2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
 3. Painting of ferrous metal and galvanized metal.
 4. Painting of wood with fire retardant paint exposed in attics, when used as mechanical equipment space (except shingles).
 5. Identity painting and safety painting.
- B. Building and Structural Work not Painted:
 1. Prefinished items:

- a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
 - b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
2. Finished surfaces:
- a. Hardware except ferrous metal.
 - b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
 - c. Signs, fixtures, and other similar items integrally finished.
3. Concealed surfaces:
- a. Inside dumbwaiter, elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
 - b. Inside walls or other spaces behind access doors or panels.
 - c. Surfaces concealed behind permanently installed casework and equipment.
4. Moving and operating parts:
- a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
 - b. Tracks for overhead or coiling doors, shutters, and grilles.
5. Labels:
- a. Code required label, such as Underwriters Laboratories Inc., Intertek Testing Service or Factory Mutual Research Corporation.
 - b. Identification plates, instruction plates, performance rating, and nomenclature.
6. Galvanized metal:
- a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
 - b. Gas Storage Racks.
 - c. Except where specifically specified to be painted.
7. Metal safety treads and nosings.
8. Gaskets.
9. Concrete curbs, gutters, pavements, retaining walls, exterior exposed foundations walls and interior walls in pipe basements.
10. Face brick.
11. Structural steel encased in concrete, masonry, or other enclosure.

12. Structural steel to receive sprayed-on fire proofing.
13. Ceilings, walls, columns in interstitial spaces.
14. Ceilings, walls, and columns in pipe basements.
15. Wood Shingles.

3.14 IDENTITY PAINTING SCHEDULE:

- A. Identify designated service in new buildings or projects with extensive remodeling in accordance with ASME A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels. For existing spaces where work is minor match existing.
 1. Legend may be identified using snap-on coil plastic markers or by paint stencil applications.
 2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12.2 M (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
 3. Locate Legends clearly visible from operating position.
 4. Use arrow to indicate direction of flow using black stencil paint.
 5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on construction documents where asterisk appears for High, Medium, and Low Pressure designations as follows:
 - a. High Pressure - 414 kPa (60 psig) and above.
 - b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
 - c. Low Pressure - 103 kPa (14 psig) and below.
 - d. Add Fuel oil grade numbers.
 6. Legend name in full or in abbreviated form as follows:

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND ABBREVIATIONS
Blow-off		Green	White	Blow-off
Boiler Feedwater		Green	White	Blr Feed
A/C Condenser Water Supply		Green	White	A/C Cond Wtr Sup
A/C Condenser Water Return		Green	White	A/C Cond Wtr Ret

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EMERGENCY SERVICES BUILDING
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Chilled Water Supply	Green	White	Ch. Wtr Sup
Chilled Water Return	Green	White	Ch. Wtr Ret
Shop Compressed Air	Blue	White	Shop Air
Air-Instrument Controls	Green	White	Air-Inst Cont
Drain Line	Green	White	Drain
Emergency Shower	Green	White	Emg Shower
High Pressure Steam	Green	White	H.P. _____*
High Pressure Condensate			
Return	Green	White	H.P. Ret _____*
Medium Pressure Steam	Green	White	M. P. Stm _____*
Medium Pressure Condensate			
Return	Green	White	M.P. Ret _____*
Low Pressure Steam	Green	White	L.P. Stm _____*
Low Pressure Condensate			
Return	Green	White	L.P. Ret _____*
High Temperature Water			
Supply	Green	White	H. Temp Wtr Sup
High Temperature Water			
Return	Green	White	H. Temp Wtr Ret
Hot Water Heating Supply	Green	White	H. W. Htg Sup
Hot Water Heating Return	Green	White	H. W. Htg Ret
Gravity Condensate Return	Green	White	Gravity Cond Ret
Pumped Condensate Return	Green	White	Pumped Cond Ret
Vacuum Condensate Return	Green	White	Vac Cond Ret
Fuel Oil - Grade	Brown	White	Fuel Oil-Grade
(Diesel Fuel included under Fuel Oil)			
Boiler Water Sampling	Green	White	Sample
Chemical Feed	Green	White	Chem Feed
Continuous Blow-Down	Green	White	Cont. B D
Pumped Condensate	Green	White	Pump Cond
Pump Recirculating	Green	White	Pump-Recirc.
Vent Line	Green	White	Vent
Alkali	Orange	Black	Alk
Bleach	Orange	Black	Bleach
Detergent	Yellow	Black	Det
Liquid Supply	Yellow	Black	Liq Sup
Reuse Water	Yellow	Black	Reuse Wtr
Cold Water (Domestic)	White	Green	C.W. Dom
Hot Water (Domestic)			
Supply	White	Yellow	H.W. Dom
Return	White	Yellow	H.W. Dom Ret
Tempered Water	White	Yellow	Temp. Wtr

Ice Water				
Supply	White	Green	White	Ice Wtr
Return	White	Green	White	Ice Wtr Ret
Reagent Grade Water		Green	White	RG
Reverse Osmosis		Green	White	RO
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Pump Drainage		Green	White	Pump Disch
Chemical Resistant Pipe				
Waste		Orange	Black	Acid Waste
Vent		Orange	Black	Acid Vent
Atmospheric Vent		Green	White	ATV
Silver Recovery		Green	White	Silver Rec
Oral Evacuation		Green	White	Oral Evac
Fuel Gas		Yellow	Black	Gas
Fire Protection Water				
Sprinkler	Red	Red	White	Auto Spr
Standpipe	Red	Red	White	Stand
Sprinkler	Red	Red	White	Drain

SPEC WRITER NOTE: If solar hot water system
is on project, include the following.

Hot Water Supply Dom./			
Solar Water	Green	White	H.W. Sup Dom/SW
Hot Water Return Dom./			
Solar Water	Green	White	H.W. Ret Dom/SW

7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6096 mm (20 foot) intervals in between. Use labels with yellow background with black border and words Danger High Voltage Class, // 5000 // // 15000 // // 25000 //.
8. See Sections for methods of identification, legends, and abbreviations of the following:
 - a. Regular compressed air lines: Section 22 15 00, GENERAL SERVICE COMPRESSED-AIR SYSTEMS.
 - b. Dental compressed air lines: Section 22 61 13.74, DENTAL COMPRESSED-AIR PIPING / Section 22 61 19.74, DENTAL COMPRESSED-AIR EQUIPMENT.

- c. Laboratory gas and vacuum lines: Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.
 - d. Oral evacuation lines: Section 22 62 19.74, DENTAL VACUUM AND EVACUATION EQUIPMENT.
 - e. Medical Gases and vacuum lines: Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.
 - f. Conduits containing high voltage feeders over 600 volts:
Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS
Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS
Section 28 05 33, RACEWAYS AND BOXES FOR ELECTRONIC SAFETY AND SECURITY.
- B. Fire and Smoke Partitions:
- 1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 64 mm (2 1/2 inches) high.
 - 2. Stenciled message: "SMOKE BARRIER" or, "FIRE BARRIER" as applicable.
 - 3. Locate not more than 6096 mm (20 feet) on center on corridor sides of partitions, and with a least one (1) message per room on room side of partition.
 - 4. Use semi-gloss paint of color that contrasts with color of substrate.
- C. Identify columns in pipe basements and interstitial space:
- 1. Apply stenciled number and letters to correspond with grid numbering and lettering indicated on construction documents.
 - 2. Paint numbers and letters 101 mm (4 inches) high, locate 45 mm (18 inches) below overhead structural slab.
 - 3. Apply on four (4) sides of interior columns and on inside face only of exterior wall columns.
 - 4. Color:
 - a. Use black on concrete columns.
 - b. Use white or contrasting color on steel columns.

3.15 PROTECTION CLEAN UP, AND TOUCH-UP:

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.

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C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

3.16 ATTIC STOCK

A. Contractor shall provide the VA with 5% Attic Stock of each paint (color, sheen and type) used on the project.

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SECTION 10 11 13
CHALKBOARDS AND MARKERBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies markerboards.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Manufacturer, Color, and Style of Chalkboards Markerboards and Presentation Boards: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 QUALITY ASSURANCE:

- A. Provide boards that are the products of a single manufacturer, who has provided units as specified for a minimum of three (3) years.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Shop Drawings: Identifying all parts by name and material and showing design, construction, installation, anchorage and relation to adjacent construction.
- D. Manufacturer's Literature and Data:
1. Markerboard.
- E. Samples:
1. Markerboard writing surface, 152 x 152 mm (6 x 6 inches), each color, and texture mounted on backing.
 2. Frame material, 305 mm (6 inch) length.
- F. Manufacturer's qualifications.

1.5 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".

1.6 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. American Architectural Manufacturers Association (AAMA):
611-14.....Anodized Architectural Aluminum
2603-13.....Voluntary Specification, Performance
Requirements and Test Procedures for Pigmented
Organic Coatings on Aluminum Extrusions and
Panels
- C. American National Standards (ANSI):
Z97.1-09(R2010).....Safety Glazing Materials Used in Buildings -
Safety Performance Specifications and Methods
of Test
- D. ASTM International (ASTM):
B221-14.....Aluminum and Aluminum Alloy Extruded Bars,
Rods, Wire, Shapes and Tubes
B221M-13.....Aluminum and Aluminum Alloy Extruded Bars,
Rods, Wire, Shapes and Tubes (Metric)
C1048-12.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated
and Uncoated Glass
- E. Code of Federal Regulation (CFR):
40 CFR 59.....Determination of Volatile Matter Content, Water
Content, Density Volume Solids, and Weight
Solids of Surface Coating
- F. Composite Panel Association (CPA):
A208.1-09.....Particleboard
A135.4-12.....Basic Hardboard
- G. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual
- H. Porcelain Enamel Institute (PEI)
1001-11.....Architectural Porcelain Enamel

PART 2 - PRODUCTS

2.1 MARKERBOARD:

- A. Provide markerboard with porcelain enamel writing surface and
chalktray.
- B. Provide factory assembled unit complete in one (1) piece, without
joints whenever possible. When markerboard dimensions require delivery
in separate sections, prefit components at factory, disassembled for
delivery and fit joints at site.

- C. Frame: Aluminum.
- D. Marker Tray: Same material as frame and extend full length of markerboard.
- E. Map Rail: Provide with tackable insert that extends full length of markerboard, and include map hooks with clips for holding sheets of paper. Provide two (2) map hooks for each 1219 mm (4 feet) of map rail .
- F. Provide surface such that dry erase markings are removable with felt eraser or dry cloth without ghosting.
- G. Provide face fabricated from ferromagnetic material.

2.2 PRESENTATION BOARD: NOT USED

2.3 CHALKBOARD: NOT USED

2.5 MATERIALS:

- A. Writing Surface:
 - 1. Provide markerboard writing surface composed of porcelain enamel fused to nominal 0.378 mm (28 gauge) thick steel. Laminate to a minimum 6 mm (1/4 inch) thick core material with a steel or foil backing sheet.
- B. Aluminum:
 - 1. Aluminum frame extrusions to be alloy 6063-T5 or 6063-T6, conform to ASTM B221M (B221). Minimum 1.5 mm (0.06 inches) thick.
 - 2. Provide straight, single lengths wherever possible.
 - 3. Miter corners to have hairline closure.
- C.
- D. Glass:
 - 1. Provide tempered glass in accordance with ANSI Z97.1 and conform to ASTM C1048, Kind FT (fully tempered), Condition A (uncoated), Type I, Class I (clear).
- E. Adhesives:
 - 1. Adhesives for Field Application: Mildew-resistant, nonstaining adhesive for use with specific type of panels, sheets, or assemblies; and for substrate application; as recommended in writing by visual display unit manufacturer.
 - 2. Adhesives to have VOC content of 50 g/L or less when calculated according to 40 CFR 59, (EPA Method 24).

2.5 GENERAL FINISH REQUIREMENTS:

- A. Comply with NAAMM's AMP 500 Series for Architectural and Metal Products for recommendations for applying and designating finishes.
- B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. Appearance of Finished Work: Noticeable variations in same piece are unacceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved samples and are assembled or installed to minimize contrast.

2.6 ALUMINUM FINISHES:

- A. Clear Anodic Finish: AAMA 611, AA-M12C22A31, Class II, 0.010 mm (.39 mil) or thicker.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL:

- A. Install units in accordance with the manufacturer's installation instructions with concealed fasteners.
- B. Verify partitions have received blocking and reinforcement before installation of markerboards.
- C. Assemble units in accordance with manufacturer's written instructions.
- D. Grounds Designed to Receive Clips for Snap-On Trim: Continuous and secured 305 mm (12 inches) on center.
- E. Miter trim at corners, conceal fasteners. Modify trim as required to conform to surrounding construction details.

3.2 CLEANING

- A. Clean in accordance with manufacturers' written instructions.
- B. Touch up factory-applied finishes to restore damaged or soiled areas.

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**SECTION 10 11 23
TACKBOARDS**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies bulletin boards and glass door bulletin boards, which include tackboards and related items.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Manufacturer, Color, and Style Tackboard: Section 09 06 00, SCHEDULE FOR FINISHES

1.3 QUALITY ASSURANCE:

- A. Provide bulletin boards that are the product of one (1) manufacturer that has provided bulletin boards as specified for a minimum of three (3) years.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 - 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
 - 2. For composite wood products, submit documentation indicating product contains no urea formaldehyde.
- C. Shop Drawings: Identifying all parts by name and material and showing design, construction, installation, anchorage and relation to adjacent construction.
- D. Manufacturer's Literature and Data:
 - 1. Bulletin board.
 - 2. Glass door bulletin board.
- E. Samples:
 - 1. Tackboard material, 305 x 305 mm (6 x 6 inches), each color, mounted on backing.
 - 2. Frame material, 305 mm (6 inch) length.
- F. Manufacturer's qualifications.

1.5 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".

1.6 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Architectural Manufacturers Association (AAMA):
611-14.....Anodized Architectural Aluminum
2603-13.....Voluntary Specification, Performance
Requirements and Test Procedures for Pigmented
Organic Coatings on Aluminum Extrusions and
Panels
- C. American National Standards Institute (ANSI):
Z97.1-09.....Safety Glazing Materials Used in Buildings -
Safety Performance Specifications and Methods
of Test
- D. ASTM International (ASTM):
B221 -14.....Aluminum and Aluminum Alloy Extruded Bars,
Rods, Wire, Shapes and Tubes
B221M-13.....Aluminum and Aluminum Alloy Extruded Bars,
Rods, Wire, Shapes and Tubes (Metric)
B429/B429M-10(R2012)....Aluminum-Alloy Extruded Structural Pipe and
Tube
C208-12.....Cellulosic Fiber Insulation Board
C1036-11(R2012).....Flat Glass
C1048-12.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated
and Uncoated Glass
F104-03(R2009).....Nonmetallic Gasket Materials
- E. Code of Federal Regulation (CFR):
40 CFR 59.....Determination of Volatile Matter Content, Water
Content, Density Volume Solids, and Weight
Solids of Surface Coating
- F. Composite Panel Association (CPA):
A208.1-09.....Particleboard
A135.4-12.....Basic Hardboard

- G. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500 Series.....Metal Finishes Manual
AMP 501.....Finishes for Aluminum

PART 2 - PRODUCTS

2.1 BULLETIN BOARD:

- A. Provide bulletin board that consists of a tackboard, snap on aluminum frame and grounds.

2.2 GLASS DOOR BULLETIN BOARD:

- A. General: Factory-fabricated unit consisting of manufacturer's standard wall-mounted cabinet with natural cork tackboard panel on back inside surface and operable glazed doors at front.
- B. Aluminum-Framed Cabinet: Extruded aluminum.
- D. Glazed Sliding Doors: Tempered glass; unframed; with extruded-aluminum top and bottom track; supported on nylon or ball-bearing rollers; with plastic top guide and rubber bumpers. Equip each door with ground finger pull and adjustable cylinder lock with two keys.
- E. Glazed Hinged Doors: Tempered glass; set in frame matching cabinet material and finish. Equip each door with full-height continuous hinge and cylinder lock with two keys.
- F. Illumination System: Concealed top-lighting system consisting of fluorescent-strip or LED fixtures. Include lamps and internal wiring with single, concealed electrical connection to building system.

2.3 MATERIALS:

- A. Hardboard: ANSI A135.4, tempered.
- B. Fiberboard: ASTM C208.
- C. Particleboard: ANSI A208.1, Grade M-1.
- D. Hardwood Plywood: HPVA HP-1.
- E. Natural-Cork Sheet: Seamless, single-layer, compressed fine-grain cork sheet; bulletin board quality; face sanded for natural finish.
- F. Extruded-Aluminum Bars and Shapes: ASTM B221M (ASTM B221), Alloy 6063.
- G. Aluminum Tubing: ASTM B429/B429M, Alloy 6063.
- H. Clear Tempered Glass: ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality Q3, with exposed edges seamed before tempering.
- I. Fasteners: Provide screws, bolts, and other fastening devices made from same material as items being fastened, except provide hot-dip galvanized, stainless-steel, or aluminum fasteners for exterior

applications. Provide types, sizes, and lengths to suit installation conditions. Provide security fasteners where exposed to view.

J. Adhesives:

1. Adhesives for Field Application: Mildew-resistant, nonstaining adhesive for use with specific type of panels, sheets, or assemblies; and for substrate application; as recommended in writing by visual display unit manufacturer.
2. Adhesives to have VOC content of 50 g/L or less when calculated according to 40 CFR 59 (EPA Method 24).

2.4 COMPONENTS:

- A. Tackboard: Cork face, 6 mm (1/4-inch) thick factory laminated to a hardboard or particleboard backing.
- B. Frames (Trim): Extruded aluminum, 1.5 mm (0.060-inch) thick, snap-on type, approximate face width 44 mm (1-3/4 inch), depth and configuration as required to return to wall and engage clips.
- C. Display Rail: Snap-on type, same materials as frames, approximate face width 25 mm (1 inch) with 6 mm (1/4-inch) thick cork insert.
- D. Mullions: Snap-on type, same material and face width as frames, designed to finish flush with frame.
- E. Grounds: Continuous zinc-coated (galvanized) steel or extruded aluminum members designed to support the tackboard and clips for snap-on frames, and map rail.
- F. Clips: Manufacturer's standard as required to support frame, mullions, and display rail.
- G. Tubular Frame (For glass door bulletin board): Extruded aluminum, 2.34 mm (0.092 inches) thick; tubular or open back in section, with flanges for concealed attachment, designed to support door hardware and tackboard.
- H. Provide bulletin boards 3657 mm (12 feet) or less in length in one (1) piece. Provide larger units with one (1) joint at center. Fabricate joints with metal spline, with faces in same plane and edges that touch along entire length.

2.5 FABRICATION:

- A. Fabricate bulletin boards to dimensions indicated on construction documents, and as specified for dimensions, design, and thickness and finish of materials.

- B. Provide metals and shapes of thickness and reinforcement required to produce flat surfaces, and to impart strength for size, design, and application.
- C. Fabricate cabinets and door frames with reinforced corners, mitered to a hairline fit, with no exposed fasteners.
- D. Grind metal edges smooth.

2.6 GENERAL FINISH REQUIREMENTS:

- A. Comply with NAAMM AMP 500 Series for recommendations for applying and designating finishes.
- B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. Appearance of Finished Work: Noticeable variations in same piece are unacceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved samples and are assembled or installed to minimize contrast.

2.7 ALUMINUM FINISHES:

- A. Clear Anodic Finish: AAMA 611, AA-M12C22A31, Class II, 0.010 mm (0.4 mil) or thicker.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL:

- A. Install units in accordance with the manufacturer's installation instructions with concealed fasteners.
- B. Inspect surfaces and related construction to receive units. Verify reinforcement and blocking has been provided in partitions before installation.
- C. Install units as specified by the manufacturer.
- D. Grounds Designed to Receive Clips for Snap-On Trim: Continuous and be secured 305 mm (12 inches) on center.
- E. Miter trim at corners, conceal fasteners. Modify trim as required to conform to surrounding construction details.

3.2 INSTALLATION OF GLASS DOOR BULLETIN BOARDS:

- A. Glass door bulletin board units to be factory assembled, except tackboard may be either field mounted or shop mounted on frame.
- B. Mounting bolts or screws to be oval head of stainless steel, chromium plated steel. Space fasteners 508 mm (20 inches) on center, except not

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less than three fasteners each side, top and bottom. Heads of fasteners are not to show on the frame face.

3.3 CLEANING:

- A. Clean tackboards in accordance with manufacturer's written instructions.
- B. Touch-up factory applied finishes restoring damaged or soiled areas.

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SECTION 10 14 00
SIGNAGE

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies interior signage for room numbers, directional signs exterior signage, code required signs and temporary signs.
- B. This section specifies exterior signage.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Electrical Work: Division 26, ELECTRICAL.
- C. Lighted EXIT signs for egress purposes are specified under Division 26, ELECTRICAL.
- D. Directories: Section 10 13 00, DIRECTORIES.
- E. Color and Finish of Interior Signs: Section 09 06 00, SCHEDULE FOR FINISHES.
- F. Structural Steel Supports: Section 05 12 00, STRUCTURAL STEEL FRAMING.
- G. Concrete Post Footings: Section 03 30 53, MISCELLANEOUS CAST-IN-PLACE CONCRETE.

1.3 QUALITY ASSURANCE:

- A. Manufacturer's Qualifications: Provide signage that is the product of one manufacturer, who has provided signage as specified for a minimum of three (3) years. Submit manufacturer's qualifications.
- B. Installer's Qualifications: Minimum three (3) years' experience in the installation of signage of the type as specified in this Section. Submit installer's qualifications.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 00, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 - 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Interior Sign Samples: Sign panels and frames, with letters and symbols, for each sign type.
 - 1. Sign Panel, 203 x 254 mm (8 x 10 inches), with letters.

2. Color samples of each color, 152 x 152 mm (6 x 6 inches. Show anticipated range of color and texture.
3. Sample of typeface, arrow and symbols in a typical full size layout.
- D. Exterior Sign Samples: 152 x 152 mm (6 x 6 inches) samples of each color and material.
- E. Manufacturer's Literature:
 1. Showing the methods and procedures proposed for the anchorage of the signage system to each surface type.
 2. Manufacturer's printed specifications and maintenance instructions.
- F. Sign Location Plan, showing location, type and total number of signs required.
- G. Shop Drawings: Scaled for manufacture and fabrication of sign types. Identify materials, show joints, welds, anchorage, accessory items, mounting and finishes.
- H. Full size layout patterns for dimensional letters.
- I. Manufacturer's qualifications.
- J. Installer's qualifications.
- K. Structural calculations.

1.5 DELIVERY AND STORAGE:

- A. Deliver materials to job in manufacturer's original sealed containers with brand name marked thereon. Protect materials from damage.
- B. Package to prevent damage or deterioration during shipment, handling, storage and installation. Maintain protective covering in place and in good repair until removal is necessary.
- C. Deliver signs only when the site and mounting services are ready for installation work to proceed.
- D. Store products in dry condition inside enclosed facilities.

1.6 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".

1.7 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Architectural Manufacturers Association (AAMA):
611-14.....Anodized Architectural Aluminum

2603-13.....Voluntary Specification, Performance
Requirements and Test Procedures for Pigmented
Organic Coatings on Aluminum Extrusions and
Panels

C. American National Standards Institute (ANSI):

A117.1-09.....Accessible and Usable Buildings and Facilities

D. ASTM International (ASTM):

A36/A36M-14.....Carbon Structural Steel

A240/A240M-15.....Chromium and Chromium-Nickel Stainless Steel
Plate, Sheet, and Strip for Pressure Vessels
and for General Applications

A666-10.....Annealed or Cold-Worked Austenitic Stainless
Steel Sheet, Strip, Plate and Flat Bar

A1011/A1011M-14.....Steel, Sheet and Strip, Hot-Rolled, Carbon,
Structural, High-Strength Low-Alloy, High-
Strength Low-Alloy with Improved Formability,
and Ultra-High Strength

B36/B36M-13.....Brass Plate, Sheet, Strip, and Rolled Bar

B152/B152M-13.....Copper Sheet, Strip, Plate, and Rolled Bar

B209-14.....Aluminum and Aluminum-Alloy Sheet and Plate

B209M-14.....Aluminum and Aluminum-Alloy Sheet and Plate
(Metric)

B221-14.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Shapes, and Tubes

B221M-13.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Shapes, and Tubes (Metric)

C1036-11(R2012).....Flat Glass

C1048-12.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated
and Uncoated Glass

C1349-10.....Architectural Flat Glass Clad Polycarbonate

D1003-13.....Test Method for Haze and Luminous Transmittance
of Transparent Plastics

D4802-10.....Poly(Methyl Methacrylate) Acrylic Plastic Sheet

D. Code of Federal Regulation (CFR):

40 CFR 59.....Determination of Volatile Matter Content, Water
Content, Density Volume Solids, and Weight
Solids of Surface Coating

E. Federal Specifications (Fed Spec):

MIL-PRF-8184F.....Plastic Sheet, Acrylic, Modified.

MIL-P-46144C.....Plastic Sheet, Polycarbonate

F. National Fire Protection Association (NFPA):

70-14.....National Electrical Code

PART 2 - PRODUCTS

2.1 SIGNAGE GENERAL:

- A. Provide signs of type, size and design shown on the construction documents.
- B. Provide signs complete with lettering, framing and related components for a complete installation.
- C. Provide graphics items as completed units produced by a single manufacturer, including necessary mounting accessories, fittings and fastenings.
- D. Do not scale construction documents for dimensions. Verify dimensions and coordinate with field conditions. Notify Contracting Officer Representative (COR) of discrepancies or changes needed to satisfy the requirements of the construction documents.

2.2 EXTERIOR SIGNAGE PERFORMANCE REQUIREMENTS:

- A. Structural Calculations: Engage a Professional Engineer (PE) who is registered in the state where the work is located to design sign structure and anchorage to withstand design loads.
- B. Thermal Movements: For exterior signs, allow for thermal movements from ambient and surface temperature changes 67 degrees C (120 degrees F) ambient and 100 degrees C (180 degrees F) material surfaces.
- C. Provide installed electrical components and sign installations bearing the label and certifications of Underwriter's Laboratories, Inc., and comply with NFPA 70 as well as applicable federal codes for installation techniques, fabrication methods and general product safety.

2.3 INTERIOR SIGN MATERIALS:

- A. Aluminum:

1. Sheet and Plate: ASTM B209M (B209).
2. Extrusions and Tubing: ASTM B221M (B221).
- B. Cast Acrylic Sheet: MIL-PRF-8184F; Type II, class 1, Water white non-glare optically clear. Matt finish water white clear acrylic shall not be acceptable.
- C. Polycarbonate: MIL-P-46144C; Type I, class 1.
- D. Vinyl: Premium grade 0.1 mm (0.004 inch) thick machine cut, having a pressure sensitive adhesive and integral colors.
- E. Adhesives:
 1. Adhesives for Field Application: Mildew-resistant, nonstaining adhesive for use with specific type of panels, sheets, or assemblies; and for substrate application; as recommended in writing by signage manufacturer.
 2. Adhesives to have VOC content of 50 g/L or less when calculated according to 40 CFR 59, (EPA Method 24).
- F. Typography: Comply with VA Signage Design Guide.
 1. Type Style: Helvetica Medium and Helvetica Medium Condensed. Initial caps or all caps, as indicated in Sign Schedule.
 2. Arrow: Comply with graphic standards in construction documents.
 3. Letter spacing: Comply with graphic standards in construction documents.
 4. Letter spacing: Comply with graphic standards in construction documents.
 5. Provide text, arrows, and symbols in size, colors, typefaces and letter spacing shown in construction documents. Text shall be a true, clean, accurate reproduction of typeface(s). Text shown in construction documents is for layout purposes only; final text for signs is listed in Sign Schedule.

2.4 EXTERIOR SIGN MATERIALS:

- A. Aluminum Sheet and Plate: ASTM B209M (B209).
- B. Aluminum Extrusions: ASTM B221M (B221).
- C. Brass Sheet (Yellow Brass): ASTM B36/B36M.
- D. Bronze Plate: ASTM B36/B36M.
- E. Copper Sheet: ASTM B152/B152M.

- F. Steel Products: Structural steel products that conform to ASTM A36/A36M. Sheet and strip steel products that conform to ASTM A1011/A1011M.
- G. Stainless Steel Sheet: ASTM A240/A240M, stretcher leveled standard of flatness.
- H. Acrylic Sheet: ASTM D4802; category as standard with manufacturer for each sign. Provide type UVF.
- I. Fiberglass Sheet: Multiple laminations of glass fiber reinforced polyester resin with UV light stabilized, colorfast, nonfading, weather and stain resistant, colored polyester gel coat with manufacturer's standard finish.
- J. Polycarbonate Sheet: ASTM C1349, Appendix X1, Type II (coated, mar resistant, UV stabilized polycarbonate) with coating on both sides.
- K. Finish:
 - 1. Aluminum Finishes:
 - a. Clear Anodic Finish: AAMA 611.
 - b. Color Anodic Finish: AAMA 611.
 - c. Baked Enamel or Powder Coat Finish: AAMA 2603 with a minimum dry film thickness of 0.04 mm (1.5 mils).
 - 2. Metallic Coated Steel Finish:
 - a. Baked Enamel or Powder Coat Finish: After cleaning and pretreating, apply manufacturer's standard two (2) coat baked-on finish consisting of prime coat and thermosetting topcoat to a minimum dry film thickness of 0.05 mm (2 mils).

2.5 INTERIOR SIGN TYPES:

- A. Conform to the VA Signage Design Guide.
- B. Provide sliding rail, frame, insert and frame, component system as specified on drawings.
- C. Component System Signs:
 - 1. Provide interior sign system as follows:
 - a. Interchangeable system that allows for changes of graphic components of the installed sign, without changing sign in its entirety.
 - b. Provide sign system comprised of following primary components:

- 1) Rail Back: Horizontal rails, spaced to allow for uniform, modular sizing of sign types.
 - 2) Rail Insert: Mount to back of Copy Panels to allow for attachment to Rail Back.
 - 3) Copy Panels: Fabricate of aluminum or stainless steel materials to allow for different graphic needs.
 - 4) End Caps: Interlock to Rail Back to enclose and secure changeable Copy Panels.
 - 5) Joiners and Accent Joiners: To connect separate Rail Backs together.
 - 6) Top Accent Bars: To provide decorative trim cap that encloses the top of sign.
- c. Provide rail back, rail insert and end caps in anodized extruded aluminum.
 - d. Provide signs in system that are convertible in the field to allow for enlargement from one (1) size to another in height and width through use of joiners or accent joiners, which connect rail back panels together blindly, providing a butt joint between copy panels. Connect accent joiners to rail backs with a visible 3 mm (1/8") horizontal rib, flush to the adjacent copy insert surfaces.
 - e. Provide sign configurations as indicated on construction documents that vary in width from 228 mm (9 inches) to 2032 mm (80 inches), and have height dimensions of 50 mm (2 inches), 76 mm (3 inches), 152 mm (6 inches), 228 mm (9 inches) and 305 mm (12 inches). Height that can be increased beyond 305 mm (12 inches), by repeating height module in full or in part.
2. Provide rail back functions as internal structural member of sign. Fabricate of 6063T5-extruded aluminum, anodized black.
 - a. Fabricate to accept an extruded aluminum or plastic insert on either side, depending upon sign type.
 - b. Provide components that are convertible in field to allow for connection to other rail back panels.
 - c. Provide mounting devices including wall mounting for screw-on applications, wall mounting with pressure sensitive tape,

freestanding mount, ceiling mount and other mounting devices as needed.

3. Provide rail insert functions as mounting device for copy panels on to the rail back. The rail insert mounts to the back of the copy panel with adhesive suitable for attaching particular copy insert material.
 - a. Provide copy panels that slide or snap into the horizontal rail back.
4. Provide copy panels that accept various forms of copy and graphics, and attach to the rail back with the rail insert. Provide copy panels fabricated of ABS plastic with integral color or an acrylic lacquer finish.
 - a. Provide copy panels that are interchangeable by sliding horizontally from either side of sign, and to other signs in system of equal or greater width or height.
 - b. Provide materials that are cleanable without use of special chemicals or cleaning solutions.
 - c. Copy Panel Materials.
 - 1) ABS Inserts: 2.3 mm (.090 inches) extruded ABS plastic core with .07 mm (.003 inches) acrylic cap bonded during extrusion/texturing process.
 - a) Pressure bonded to extruded rail insert with adhesive.
 - b) Background Color: Integral or painted in acrylic lacquer.
 - c) Finished: Texture pattern.
 - 2) Photopolymer Inserts: 3.2 mm (.125 inches) phenolic photo polymer with raised copy etched to 2.3 mm (.0937 inches), bonded to an ABS plastic or extruded aluminum insert with adhesive.
 - a) Background Color: Painted, acrylic enamel.
 - 3) Changeable Paper/ Insert Holder: Extruded insert holder with integral rail insert for connection with structural back panel in 6063T5 aluminum with a black anodized finish.
 - a) Inserts into holder are paper with a clear 0.76 mm (.030 inches) textured cover.
 - b) Background Color: Painted, acrylic lacquer.
 - 4) Acrylic - 2 mm (.080 inches) non-glare acrylic.

- a) Pressure bonded to extruded rail insert using adhesive.
 - b) Background Color: Painted in acrylic lacquer or acrylic enamel.
- 5) Extruded 6063T5 aluminum with a black anodized finish insert holder with integral rail insert for connection with structural back panel to hold 0.76 mm (.030 inches) textured polycarbonate insert and a sliding tile which mounts in the inset holder and slides horizontally.
5. End Caps: Extruded using 6063T5 aluminum with a black anodized finish. End caps interlock with rail back with clips to form an integral unit, enclosing and securing the changeable copy panels, without requiring tools for assembly.
- a. Interchangeable to each end of sign and to other signs in signage system of equal height.
 - b. Provide mechanical fasteners that can be added to the end caps that will secure it to rail back to make sign tamper resistant.
6. Joiners: Extruded using 6063T5 aluminum with a black anodized finish. Rail joiners connect rail backs together blindly, providing a butt joint between copy inserts.
7. Accent Joiners: Extruded using 6063T5 aluminum with a mirror polished finish. Connect joiner and rail backs together with a visible 3 mm (.125 inches) horizontal rib, flush to the adjacent copy panel surfaces.
8. Top Accent Rail: Extruded rail using 6063T5 aluminum with a mirror polished finish that provides a 3.2 mm (.125 inches) high decorative trim cap. Cap butts flush to adjacent copy panel and encloses top of rail back and copy panel.
9. Typography:
- a. Vinyl First Surface Copy (non-tactile): Applied vinyl copy.
 - b. Subsurface Copy Inserts: Textured 1 mm (.030 inches) clear polycarbonate face with subsurface applied vinyl copy.
 - 1) Spray face back with paint and laminated to extruded aluminum carrier insert.
 - c. Integral Tactile Copy Inserts: Phenolic photopolymer etched with 2.3 mm (.0937 inches) raised copy.

- d. Silk-screened First Surface Copy (non-tactile): Injection molded or extruded ABS plastic and Aluminum insert with first surface applied enamel silk-screened copy as shown on drawings.
- D. Tactile Sign:
 - 1. Tactile sign made from a material that provides for letters, numbers and Braille to be integral with sign. Photopolymer etched metal, sandblasted phenolic or embossed material. Do not apply letters, numbers and Braille with adhesive.
 - 2. Numbers, letters and Braille to be raised 0.8 mm (1/32 inches) from the background surface. The draft of the letters, numbers and Braille to be tapered, vertical and clean.
 - 3. Braille Dots: Conform with ANSI A117.1 for Braille position and layout; (a) Dot base diameter: 1.5 mm (.059 inches) (b) Inter-dot spacing: 2.3 mm (.090 inches) (c) Horizontal separation between cells: 6.0 mm (.241 inches) (d) Vertical separation between cells: 10.0 mm (.395 inches)
 - 4. Paint assembly specified color. After painting, apply white or other specified color to surface of the numbers and letters. Apply protective clear coat sealant to entire sign.
 - 5. Finish: Eggshell, 11 to 19 degree on a 60 degree glossmeter.
- E. Provide cork or felt on bottom or mounting bracket when sign is mounted on counter or desk.
- F. For ceiling mounted signs, provide mounting hardware on the sign that allows for sign disconnection, removal, reinstallation, and reconnection.
- H. Dimensional Letters:
 - 1. Provide dimensional letters that are mill or laser cut acrylic in size and thickness indicated in construction documents.
 - 2. Provide draft of letters perpendicular to letters face.
 - 3. Fabricate letters with square corners, such as where a letter stem and bar intersect.
 - 4. Paint letters with acrylic polyurethane.
- I. Specialty Signs:
 - 1. Small Freestanding Stanchion Sign: 57 mm (2.25 inches) polished aluminum tube mounted to weighted 356 mm (14 inches) diameter

- polished aluminum base. Sign bracket to hold a 6 mm (.25 inches) copy panel.
2. Freestanding Informational Sign: 57 mm (2.25 inches) polished aluminum tube vertical support mounted to a weighted 356 mm (14 inches) diameter 57 mm (2.25 inches) polished aluminum base. Provide rail back mechanically connected to vertical supports with copy panel attached to front and back.
 3. Freestanding Informational Signs for Changeable Messages: 57 mm (2.25 inches) polished aluminum tube vertical support mounted to a weighted 365 mm (14 inches) 57 mm (2.25 inches) polished aluminum base. Provide rail back mechanically connected to vertical supports with hinged locking glass door. Provide interior surface with grooved felt covered changeable letter board or vinyl impregnated tackboard.
 4. Card or Paper Holder: Extruded aluminum clip anodized black containing rollers to pinch and release paper.
 - a. End caps are black plastic.
- J. Temporary Interior Signs:
1. Fabricated from 50 kg (110 pound) matte finished white paper cut to 101 mm (4 inch) wide by 305 mm (12 inch) long.
 - a. Punched 3.2 mm (.125 inch) hole with edge of hole spaced 13 mm (.5 inch) in from edge and centered on 101 mm (4 inch) side.
 - b. Reinforce hole on both sides with suitable material that prevents tie from pulling through hole.
 - c. Ties: Steel wire 0.3 mm (0.120 inch) thick attached to tag with twist leaving 152 mm (6 inch) long free ends.
 2. Mark architectural room number on sign, with broad felt marker in clearly legible numbers or letters that identify room, corridor or space as shown on construction documents.
 3. Install temporary signs to rooms that have a room, corridor or space number. Attach to door frame, door knob or door pull.
 - a. Doors that do not require signs are: corridor doors in corridor with same number, folding doors or partitions, toilet doors, bathroom doors within and between rooms, closet doors within rooms, communicating doors in partitions between rooms with corridor entrance doors.

b. Replace and missing, damaged or illegible signs.

2.6 EXTERIOR SIGN TYPES:

A. General:

1. Fabricate signs that comply with VA Signage Design Guide.

B. Text and Graphics:

1. Illuminated Signs: Form graphics with router and backed with 3 mm (0.0125 inch) thick minimum translucent white acrylic diffuser. Mechanically fasten diffuser and letter voids to sign face.
2. Non-illuminated Signs: Provide surface applied reflective white opaque vinyl graphics.

C. Illuminated Signs:

1. Construct UL approved cabinet from aluminum extrusion system with internal lamping 239 mm (9 inches) on center, maximum.
2. Provide energy saving fluorescent lamps that are turned on or off by photocell.
3. Provide power disconnect switch mounted on bottom or side away from traffic thoroughfare. Select lockable disconnect in accordance with Division 26, ELECTRICAL.
4. The sign face and changeable sign strips are to be 2.3 mm (0.090 inch) minimum to 3.2 mm (0.125 inch) thick aluminum. Mount aluminum faces and changeable strips into framed extruded cabinet face to allow for removal from top or side, so that faces can be changed without affecting extruded sign structure.
5. Changeable Strip Sign Text Modules: Extruded aluminum sliding panels which are retained by a horizontal aluminum channel mounted behind the insert panel joints. Text module heights are 101 mm (4 inches), 152 mm (6 inches) and 203 mm (8 inches).
6. Provide underground power in accordance with construction documents, and up through base or post. Exposed electrical conduit runs are not acceptable.

D. Post and Panel Signs:

1. Construct Sign of extruded Aluminum System Including the Following Integral Features: Water relief channel, integral flanges for attachment of additional structural supports and mounting to posts with minimum 3 mm (0.125 inch) wall thickness. Weld post caps or mechanically attach with concealed fasteners.

2. Reveal Between the Post and Sign Cabinet: Extruded aluminum.
 - a. Provide adjustable extruded connector to allow for 25 mm (1 inch) reveal between the sign post and cabinet or tube.
- E. Illuminated Monument Sign:
 1. Provide sign with an illuminated sign cabinet mounted on a concrete base with a reveal between the base and the cabinet.
 2. Construct sign of an aluminum extrusion system including the following integral features:
 - a. Concealed hinge for lamp access.
 - b. Water relief channel.
 - c. Ballast bracket channel and enclosed electrical raceway with cover.
 - d. Internal flanges for attachment of additional structural supports and mounting to base.
 - e. Frame retainer, maximum 25 mm (1 inch) face dimension, to allow for sign face removal.
- J. Illuminated Wall Panel Sign:
 1. Provide extruded aluminum illuminated sign cabinet configured for wall mounting.
 2. Construct sign of an aluminum extrusion system including the following integral features:
 - a. Concealed hinge for lamp access.
 - b. Water relief channel for proper drainage.
 - c. Ballast bracket channel and enclosed electrical raceway with cover.
 - d. Internal flanges for attachment of additional structural supports and mounting to wall.
 - e. Frame retainer maximum 25 mm (1 inch) face dimension to allow for sign face removal.
- O. Non-illuminated Single Post Sign:
 1. Provide sign constructed of an extruded aluminum square post with aluminum plate sign panel.
 2. Sign Panel: 3.2 mm (0.125 inch) aluminum plate. Mechanically fasten panel to support post with tamper resistant fasteners.
 3. Posts: Aluminum, minimum 3.2 mm (0.125 inch) wall thickness.

- a. Post Caps: Welded or mechanically attached with concealed fasteners.
- P. Non-illuminated Single Post Traffic Regulatory Sign:
 - 1. Construct sign of extruded aluminum square post with aluminum plate sign panel.
 - 2. Sign Panel: 3.2 mm (0.125 inch) aluminum plate with surface applied reflective vinyl traffic regulatory decals. Mechanically fasten to support post with tamper resistant fasteners.
 - 3. Posts: Aluminum with minimum 3.2 mm (0.125 inch) wall thickness. Post caps to be welded or mechanically attached with concealed fasteners.
 - 4. Provide reflective traffic control symbols complying to Department of Transportation, Manual for Uniform Traffic Control Devices in color, shape, proportions, text and symbols.
- S. Non-illuminated Wall Panel Sign:
 - 1. Provide sign constructed of an aluminum extrusion system including:
 - a. Internal flanges for attachment of additional structural supports and mounting to wall.
 - b. Frame retainer maximum 25 mm (1 inch) face dimension to allow for sign face removal.
 - 2. Weld sign cabinet at mitered corners and provide internal bracing to ensure structural rigidity. Shop weld and grind smooth exposed welds so that surface is consistent with surrounding surface, and accepts paint finish in a like manner.
 - 3. Sign Faces: 2.3 mm (0.090 inch) thick aluminum with surface applied reflective white vinyl graphics.
 - a. Mount aluminum face in extruded cabinet frame to allow for removal from top or side, so that faces can be changed without affecting extruded sign structure.
- T. Non-illuminated Wall Panel Sign:
 - 1. Constructed of flat sheet of aluminum for wall mounting.
 - 2. Sign Face: 3.2 mm (0.125 inch) thick aluminum with surface applied reflective white vinyl graphics.
 - 3. Installed with mechanical fasteners into wall surface. Exposed support brackets are not acceptable.
- U. Non-Illuminated Cut Out Dimensional Letters:

1. Provide cut out aluminum letters which are mill cut (vertical sides) out of, 12 mm (0.5 inch) or 19 mm (0.75 inch) plate as required by sign type.
2. Letters: Studded and mounted with 9 mm (.375 inch) spacers to wall surface using adhesive appropriate to the surface.
3. Paint letters with acrylic polyurethane in specified color and finish in Section 09 06 00, SCHEDULE FOR FINISHES.

2.7 FABRICATION:

- A. Design interior signage components to allow for expansion and contraction for a minimum material temperature range of 38 degrees C (100 degrees F), without causing buckling, excessive opening of joints or over stressing of adhesives, welds and fasteners.
- B. Form work to required shapes and sizes, with true curve lines and angles. Provide necessary rebates, lugs and brackets for assembly of units. Provide concealed fasteners wherever possible.
- C. Shop fabricate so far as practicable. Fasten joints flush to conceal reinforcement, or weld joints, where thickness or section permits.
- D. Level and assemble contract surfaces of connected members so joints will be tight and practically unnoticeable, without applying filling compound.
- E. Signs: Fabricate with fine, even texture to be flat and sound.
 1. Maintain lines and miters sharp, arises unbroken, profiles accurate and ornament true to pattern.
 2. Plane surfaces to be smooth, flat and without oil-canning, free of rack and twist.
 3. Maximum variation from plane of surface plus or minus 0.3 mm (0.015 inches). Restore texture to filed or cut areas.
- F. Finish extruded members to be free from extrusion marks. Fabricate square turns, sharp corners, and true curves.
- G. Finish hollow signs with matching material on all faces, tops, bottoms and ends. Mitere edge joints to give appearance of solid material.
- H. Do not manufacture signs until final sign message schedule and location review has been completed by the COR and forwarded to contractor.
- I. Drill holes for bolts and screws. Mill smooth exposed ends and edges with corners slightly rounded.
- J. Form joints exposed to weather to exclude water.

- K. Movable Parts, Including Hardware: Cleaned and adjusted to operate as designed without binding or deformation of members. Center doors and covers in opening or frame.
 - 1. Align contact surfaces fit tight and even without forcing or warping components.
- L. Pre-assemble items in shop to minimize field splicing and assembly. Disassemble units only as necessary for shipping and handling limitations. Clearly mark units for re-assembly and coordinated installation.
- M. Prime painted surfaces as required. Apply finish coating of paint for complete coverage with no light or thin applications allowing substrate or primer to show.
 - 1. Finish surface smooth, free of scratches, gouges, drips, bubbles, thickness variations, foreign matter and other imperfections.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Locate signs as shown on the construction documents Sign Location Plans.
- B. Conform to the VA Signage Design Guide for installation requirements.
- C. At each sign location there are no utility lines behind each sign location that will be affected by installation of signs.
 - 1. Correct and repair damage done to utilities during installation of signs at no additional cost to Government.
- D. Provide inserts and anchoring devices which must be set in concrete or other material for installation of signs. Submit setting drawings, templates, instructions and directions for installation of anchorage devices, which may involve other trades.
- E. Refer to Sign Message Schedule for mounting method. Mount signs in proper alignment, level and plumb according to the Sign Location Plan and the dimensions given on elevation and Sign Location Plans. When exact position, angle, height or location is not clear, contact COR for resolution.
- F. When signs are installed on glass, provide blank glass back up to be placed on opposite side of glass exactly behind sign being installed. Provide blank glass back that is the same size as sign being installed.

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- G. Touch up exposed fasteners and connecting hardware to match color and finish of surrounding surface.
- H. At completion of sign installation, clean exposed sign surfaces. Clean and repair adjoining or adjacent surfaces that became soiled or damaged as a result of installation of signs.

- - - END - - -

**SECTION 10 21 13
TOILET COMPARTMENTS**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies Solid phenolic or metal toilet partitions, and urinal screens.

1.2 RELATED WORK

- A. Overhead structural steel supports for ceiling hung pilasters: Section 05 50 00, METAL FABRICATIONS.
- B. Color of baked enamel finish: Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Grab bars and toilet tissue holders: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Prime coat of paint on 150 mm (six-inch) square of metal panel with baked enamel finish coat over half of panel.
- C. Manufacturer's Literature and Data: Specified items indicating all hardware and fittings, material, finish, and latching.
- D. Shop Drawings: Construction details at 1/2 scale, showing installation details, anchoring and leveling devices.
- E. Manufacturer's certificate, attesting that zinc-coatings conform to specified requirements.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
FF-B-575C.....Bolt, Hexagon and Square
- C. Code of Federal Regulations (CFR):
40 CFR 247.....Comprehensive Procurement Guidelines for
Products Containing Recovered Materials

D. Commercial Item Descriptions (CID):

A-A-1925.....Shield, Expansion (Nail Anchors)

A-A-60003.....Partitions, Toilet, Complete

PART 2 - PRODUCTS

2.1 TOILET PARTITIONS:

- A. Solid phenolic: water resistant; graffiti resistant; non-absorbent; contain a minimum 30 percent post-consumer recycled plastic; Class C flame spread rating.
- B. Conform to Fed. CID A-A-60003, except as modified herein.
- C. Fabricate to dimensions shown or specified.
- D. Toilet Enclosures:
 - 1. Type 1, Style C (overhead braced).
 - 2. Reinforce panels shown to receive toilet tissue holders or grab bars.
 - 3. Upper pivots and lower hinges adjustable to hold doors open 30 degrees.
 - 4. Latching devices and hinges for handicap compartments shall comply with ADA requirements.
 - 5. Keeper:
 - a. U-slot to engage bar of throw latch.
 - b. Combined with rubber bumper stop.
 - 6. Wheelchair Toilets:
 - a. Upper pivots and lower hinges to hold out swinging doors in closed position.
 - b. Provide U-type doors pulls, approximately 100 mm (four inches) long on pull side.
 - 7. Finish:
 - a. Finish 1 (baked enamel) on steel doors, pilasters, and enclosure panels except those adjacent to urinals and as specified.
 - b. Finish 3 (stainless steel) on panel of enclosure panels adjacent to urinals.
- E. Urinal Screens:
 - 1. Type III, Style E (wall hung), finish 2 or 3.
 - a. With integral flanges and continuous, full height wall anchor plate.

- b. Option: Full height U-Type bracket.
- c. Wall anchor plate drilled for 4 anchors on both sides of screen.
- 2. Screen 600 mm (24 inches) wide and 1060 mm (42 inches high).
- F. Toilet Partition products shall comply with following standards for biobased materials:

Material Type	Percent by Weight
Phenolic Partition	55 percent biobased material

The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

2.2 FASTENERS

- A. Partition Fasteners: CID A-A-60003.
- B. Use expansion bolts, CID A-A-60003, for anchoring to solid masonry or concrete.
- C. Use toggle bolts, CID A-A-60003, for anchoring to hollow masonry or stud framed walls.
- D. Use steel bolts FS-B-575, for anchoring pilasters to overhead steel supports.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General:
 - 1. Install in rigid manner, straight, plumb and with all horizontal lines level.
 - 2. Conceal evidence of drilling, cutting and fitting in finish work.
 - 3. Use hex-bolts for through-bolting.
 - 4. Adjust hardware and leave in freely working order.
 - 5. Clean finished surfaces and leave free of imperfections.
- B. Panels and Pilasters:
 - 1. Support panels, except urinal screens, and pilaster abutting building walls near top and bottom by stirrup supports secured to partitions with through-bolts.
 - 2. Secure stirrups to walls with two suitable anchoring devices for each stirrup.
 - 3. Secure panels to faces of pilaster near top and bottom with stirrup supports, through-bolted to panels and machine screwed to each pilaster.

4. Secure edges of panels to edges of pilasters near top and bottom with "U" shaped brackets.
 5. Where overhead braced, secure pilasters to building walls by headrails clamped on or set into top of each pilaster.
 - a. Secure clamps to pilasters with two through-bolts to each clamp.
 - b. When headrails are set into pilasters, through-bolt them to the pilasters.
 - c. Support headrails on wall flange fittings secured to building walls with minimum of two anchor bolts to each flange fitting.
- C. Urinal Screens:
1. Anchor urinal screen flange to walls with minimum of four bolts both side of panel.
 2. Space anchors at top and bottom and equally in between.

- - - E N D - - -

**SECTION 10 21 23
CUBICLE CURTAIN TRACKS**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies shower curtain tracks. Provide one at each shower location.

1.2 RELATED WORK:

- A. Steel shapes for suspending track assembly: Section 05 50 00, METAL FABRICATIONS.
- B. Acoustical ceiling tile and suspension systems Section 09 51 00, ACOUSTICAL CEILINGS.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. 305 mm (12 inch) long piece of cubicle curtain track with carrier access and end stop.
 - 2. Clip anchor for fastening track to grid system of acoustical ceilings.
 - 3. Curtain carrier for attaching curtain to track.
- C. Shop Drawings: Showing layout of tracks and method of anchorage.
- D. Manufacturer's Literature and Data:
 - 1. Cubicle shower curtain track.

1.4 DELIVERY, STORAGE AND HANDLING:

- A. Deliver material in original package marked to identify the contents, brand name, and the name of the manufacturer or supplier.
- B. Store in dry and protected location. Store so as to not bend or warp the tracks.
- C. Do not open packages until contents are needed for installation, unless verification inspection is required.

1.5 WARRANTY:

- A. Construction Warranty: Cubicle curtain tracks are subject to the terms of the Article "Warranty of Construction," FAR clause 52.246-21.

1.6 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. ASTM International (ASTM):

B221-14.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Shapes, and Tubes

B221M-13.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Shapes, and Tubes (Metric)

B456-11.....Electrodeposited Coatings for Copper Plus
Nickel Plus Chromium and Nickel Plus Chromium

C. Aluminum Association (AA):

DAF 45-09.....Designation System for Aluminum Finishes

D. American Architectural Manufacturers Association (AAMA):

2603-13.....Voluntary Specification, Performance
Requirements and Test Procedures for Pigmented
Organic Coatings on Aluminum Extrusions and
Panels

E. The National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500 Series.....Metal Finishes Manual

PART 2 - PRODUCTS

2.1 CUBICLE CURTAIN TRACKS: NOT USED

2.2. SHOWER CURTAIN TRACK:

A. Provide water/corrosion resistant aluminum surface mounted track system and glider hooks at 10 per meter (3.28 feet).

2.3 INTRAVENOUS SUPPORT ASSEMBLY: NOT USED

2.4 FASTENERS:

A. Exposed Fasteners, Screws and Bolts: Stainless steel or chromium/nickel plated brass.

B. Concealed Fasteners, Screws and Bolts: Stainless steel.

C. Metal Clips: Anchor curtain tracks to exposed grid of lay-in acoustical tile ceilings, with concealed metal (butterfly) type or two piece snap locking type ceiling clip of high strength spring steel.

1. When it is not possible to install the metal ceiling clip, the cubicle curtain track may be screwed to the ceiling grid.

2.5 FINISHES:

- A. Aluminum: Finish numbers for aluminum specified are in accordance with AA DAF 45. AA-C22A31 finish, chemically etched medium matte with clear anodic coating, Class II Architectural, .01 mm (0.4 mils) thick.
- B. Chrome/Nickel Plating: Satin or polished finish, ASTM B546, minimum thickness of chromium plate as follows:
 - 1. 0.005 mm (0.2 mil) on copper alloys.
 - 2. 0.01 mm (0.4 mil) on steel.
- C. Stainless Steel: No. 4 in accordance with NAAMM AMP 500.
- D. Baked Enamel or Powder Coat Finish: AAMA 2603.

2.6 FABRICATION:

- A. Weld and grind smooth joints of fabricated components.
- B. Form tracks and bends of lengths that will produce the minimum number of joints. Make track sections up to 4877 mm (16 feet) without joints. Form corner bend on a 305 mm (12 inch) radius.
- C. Provide steel anchor plates, supports, and anchors for securing components to building construction.
- D. Form flat surface without distortion.
- E. Shop assemble components and package complete with anchors and fittings.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Install tracks after finish painting and ceiling finishing operations are complete.
- B. Install track level and hangers plumb and securely anchor to the ceiling or suspend from above to form a rigid installation.
- C. Anchor surface mounted curtain tracks directly to exposed grid of lay-in acoustical tile ceilings with suitable fasteners, spaced approximately 610 mm (24 inches) on center.
- D. Anchor surface mounted curtain tracks to concrete, plaster and gypsum board ceilings with a minimum of 3 mm (1/8-inch) diameter fastenings or concealed clips spaced not more than 914 mm (3 feet) on center.
- E. Install suspended track 2210 mm (87 inches) above the finished floor, with hangers spaced no more than 1219 mm (4 feet) on center. At ceiling line, provide flange fittings secured to hangers with set screws.

Secure track to walls with flanged fittings and to hangers with special fittings.

- F. Fasten end stop caps to prevent them from being forced out by the striking weight of carriers.
- G. Remove damaged or defective components and replace with new components or repair to the original condition.
- H. Install track rigid, plumb, level and true, and securely anchored to the overhead construction.
- I. Verify that carrier units operate smoothly and easily over the full range of travel.

- - - E N D - - -

**SECTION 10 26 00
WALL AND DOOR PROTECTION**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies corner guards.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Structural Steel Corner Guards: Section 05 50 00, METAL FABRICATIONS.
- C. Armor plates and kick plates not specified in this section: Section 08 71 00, DOOR HARDWARE.
- D. Color and texture of aluminum and resilient material: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 QUALITY ASSURANCE:

- A. Manufacturer's Qualifications: Manufacturer with a minimum of three (3) years' experience in providing items of type specified.
 - 1. Obtain wall and door protection from single manufacturer.
- B. Installer's Qualifications: Installers are to have a minimum of three (3) years' experience in the installation of units required for this project.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 - 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
 - 2. For composite wood products, submit documentation indicating product contains no added urea formaldehyde.
- C. Shop Drawings: Show design and installation details.
- D. Manufacturer's Literature and Data:
 - 1. Corner Guards.
- E. Test Report: Showing that resilient material complies with specified fire and safety code requirements.
- F. Manufacturer's qualifications.
- G. Installer's qualifications.
- H. Manufacturer's warranty.

1.5 DELIVERY AND STORAGE:

- A. Deliver materials to the site in original sealed packages or containers marked with the name and brand, or trademark of the manufacturer.
- B. Protect from damage from handling and construction operations before, during and after installation.
- C. Store in a dry environment of approximately 21 degrees C (70 degrees F) for at least 48 hours prior to installation.

1.6 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21 "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their wall and door protection for a minimum of five (5) years from date of installation and final acceptance by the Government. Submit manufacturer warranty.

1.7 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. ASTM International (ASTM):
 - A240/A240M-14.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and For General Applications
 - B221-14.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
 - B221M-13.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes (Metric)
 - D256-10.....Impact Resistance of Plastics
 - D635-10.....Rate of Burning and/or Extent and Time of Burning of Self-Supporting Plastics in a Horizontal Position
 - E84-14.....Surface Burning Characteristics of Building Materials
- C. Aluminum Association (AA):
 - DAF 45-09.....Designation System for Aluminum Finishes
- D. American Architectural Manufacturers Association (AAMA):
 - 611-14.....Anodized Architectural Aluminum
- E. Code of Federal Regulation (CFR):

40 CFR 59.....Determination of Volatile Matter Content, Water
Content, Density Volume Solids, and Weight
Solids of Surface Coating

F. The National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual

G. National Fire Protection Association (NFPA):
80-13.....Standard for Fire Doors and Windows

H. SAE International (SAE):
J 1545-05(R2014).....Instrumental Color Difference Measurement for
Exterior Finishes.

I. Underwriters Laboratories Inc. (UL):
Annual Issue.....Building Materials Directory

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Stainless Steel: A240/A240M, Type 304.

B. Aluminum Extruded: ASTM B221M (B221), Alloy 6063, Temper T5 or T6.
Provide aluminum alloy used for colored anodizing coating as required
to produce specified color.

C. Resilient Material:

1. Provide resilient material consisting of high impact resistant
extruded acrylic vinyl, polyvinyl chloride, or injection molded
thermal plastic conforming to the following:
 - a. Minimum impact resistance of 960.8 N-m/m (18 ft.-lbs./sq. inch)
when tested in accordance with ASTM D256 (Izod impact, ft.-lbs.
per inch notched).
 - b. Class 1 fire rating when tested in accordance with ASTM E84,
having a maximum flame spread of 25 and a smoke developed rating
of 450 or less.
 - c. Rated self-extinguishing when tested in accordance with
ASTM D635.
 - d. Provide material labeled and tested by Underwriters Laboratories
or other approved independent testing laboratory.
 - e. Provide resilient material for protection on fire rated doors and
frames assemblies that is listed by the testing laboratory
performing the tests.

- f. Provide resilient material installed on fire rated wood/steel door and frame assemblies that have been tested on similar type assemblies. Test results of material tested on any other combination of door and frame assembly are not acceptable.
- g. Provide integral color with colored components matched in accordance with SAE J 1545 to within plus or minus 1.0 on the CIE-LCH scales.

2.2 CORNER GUARDS:

- A. Resilient, Shock-Absorbing Corner Guards: Flush mounted type.
 - 1. Snap-on corner guard formed from resilient material, minimum 1.98 mm (0.078-inch) thick, free floating on a continuous 1.52 mm (0.060-inch) thick extruded aluminum retainer.
 - 2. Profile: Minimum 50 mm (2 inch) long leg and 6 mm (1/4 inch) corner radius.
 - 3. Height: 1.22 m (4 feet).
 - 4. Retainer Clips: Provide manufacturer's standard impact-absorbing clips.
 - 5. Provide factory fabricated end closure caps at top and bottom of surface mounted corner guards.
 - 6. Flush mounted corner guards installed on any fire rated wall to be installed in a manner that maintains the fire rating of the wall. Provide fire test of proposed corner guard system to verify compliance.
 - a. Where insulating materials are an integral part of the corner guard system, provide insulating materials furnished by the manufacturer of the corner guard system.
- B. Fabricate stainless steel corner guards of 1.27 mm (.05 inch) thick material conforming to ASTM A240/A240M, Type 302. Install corner guards as indicated on construction documents.

2.3 WALL GUARDS AND HANDRAILS: - NOT USED

2.4 DOOR AND DOOR FRAME PROTECTION: - NOT USED

2.5 HIGH IMPACT WALL COVERING: - NOT USED

2.6 FASTENERS AND ANCHORS:

- A. Provide fasteners and anchors as required for each specific type of installation.

- B. Where type, size, spacing or method of fastening is not shown or specified in construction documents, submit shop drawings showing proposed installation details.

2.7 FINISH:

- B. Aluminum: In accordance with AA DAF-45.
1. Exposed aluminum: AAMA 611 AA-M12C22A31 chemically etched medium matte, with clear anodic coating, Class II Architectural, .01 mm (0.4 mil) thick.
 2. Concealed aluminum: Mill finish as fabricated, uniform in color and free from surface blemishes.
- C. Stainless Steel: In accordance with NAAMM AMP 500 finish Number 4.
- D. Resilient Material: Embossed textures and color in accordance with SAE J1545.

PART 3 - INSTALLATION

3.1 RESILIENT CORNER GUARDS:

- A. Install corner guards on walls in accordance with manufacturer's instructions.

3.2 STAINLESS STEEL CORNER GUARDS:

- A. Mount guards on external corners of interior walls, partitions and columns as shown on construction documents.
- B. Where corner guards are installed on walls, partitions or columns finished with plaster or ceramic tile, anchor corner guards as shown on construction documents. provide continuous 16 gauge perforated, galvanized Z-shape steel anchors welded to back edges of corner guards and wired to metal studs. Coat back surfaces of corner guards, where shown on construction documents, with a non-flammable, sound deadening material. Corner guards to overlap finish plaster surfaces.
- C. Where corner guards are installed on exposed structural glazed facing tile units or masonry wall, partitions or columns, anchor corner guards to existing walls with 6.35 mm (1/4-inch) oval head stainless steel countersunk expansion or toggle bolts Grout spaces solid between guards and backing with Portland cement and sand mortar.
- D. Where corner guards are installed on gypsum board, clean surface and anchor guards with a neoprene solvent-type contact adhesive specifically manufactured for use on gypsum board construction. Remove

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excess adhesive from around edge of guard and allow curing undisturbed
for 24 hours.

3.3 NOT USED

3.4 ALUMINUM WALL GUARDS - NOT USED

3.5 STAINLESS STEEL WALL GUARDS - NOT USED

3.6 DOOR, DOOR FRAME PROTECTION AND HIGH IMPACT WALL COVERING - NOT USED

- - - E N D - - -

SECTION 10 28 00
TOILET, BATH, AND LAUNDRY ACCESSORIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. SUMMARY:

1. Section Includes: Toilet and bath accessories at dressing rooms, toilets, baths, locker rooms and other areas indicated on drawings.

1.2 RELATED REQUIREMENTS

- A. Color of finishes: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Ceramic Toilet and Bath Accessories: Section 09 30 13, CERAMIC/PORCELAIN TILING.
- C. Shower Curtain Break Away Pendant Chain Hooks: Section 10 21 23, CUBICLE CURTAIN TRACKS.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American Society of Mechanical Engineers (ASME):
 1. B18.6.4-98(R2005) - Thread Forming and Thread Cutting Tapping Screws and Metallic Drive Screws inch.
- C. American Welding Society (AWS):
 1. D10.4-86(2000) - Welding Austenitic Chromium-Nickle Stainless Steel Piping and Tubing.
- D. ASTM International (ASTM):
 1. A269/A269M-15 - Seamless and Welded Austenitic Stainless Steel Tubing for General Service.
 2. A312/A312M-15b - Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes.
 3. A653/A653M-15 - Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
 4. A666-15 - Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar.
 5. A1011/A1011M-14 - Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength.
 6. B30-14a - Copper Alloys in Ingot Form.
 7. B75/B75M-11 - Seamless Copper Tube.

8. B221-14 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
 9. B221M-13 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric).
 10. B456-11e1 - Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium.
 11. B824-14 - General Requirements for Copper Alloy Castings.
 12. C1036-11e1 - Flat Glass.
 13. C1048-12e1 - Heat-Strengthened and Fully Tempered Flat Glass.
 14. D635-14 - Rate of Burning and/or Extent and Time of Burning of Plastics in a Horizontal Position.
 15. F446-85(2009) - Grab Bars and Accessories Installed in the Bathing Area.
- E. Federal Specifications (Fed. Spec.):
1. A-A-3002 - Mirror, Glass.
 2. FF-S-107C(2) - Screws, Tapping and Drive.
 3. WW-P-541/8B(1) - Plumbing Fixtures (Accessories, Land Use).
- F. National Architectural Metal Manufacturers(NAAMM):
1. AMP 500-06 - Metal Finishes Manual.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
1. Show size, configuration, and fabrication, anchorage and installation details.
 2. Show mounting locations and heights.
- C. Manufacturer's Literature and Data:
1. Description of each product.
 2. Installation instructions.
- D. Samples:
1. Full sized, complete assembly of each product specified.
 2. Approved samples may be incorporated into project.
- E. Certificates: Certify each product complies with specifications.
1. Soap dispensers: Certify soap dispensers are fabricated of material that will not be affected by liquid soap, aseptic detergents, and hexachlorophene solutions.

F. Qualifications: Substantiate qualifications comply with specifications.

1. Manufacturer.

G. Operation and Maintenance Data:

1. Care instructions for each exposed finish product.

1.5 QUALITY ASSURANCE

A. Manufacturer Qualifications:

1. Regularly manufactures specified products.

1.6 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.

B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.

C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

A. Store products indoors in dry, weathertight facility.

B. Protect products from damage during handling and construction operations.

1.8 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 MATERIALS

A. Aluminum: ASTM B221M (ASTM B221), Alloy 6063-T5 and Alloy 6463-T5.

B. Stainless Steel:

1. Plate Or Sheet: ASTM A666, Type 304, 0.8 mm (0.031 inch) thick unless otherwise specified.

2. Tubing: ASTM A269/A269M, Grade TP 304, seamless or welded.

3. Pipe: ASTM A312/A312M; Grade TP 304.

C. Steel Sheet: ASTM A653/A653M, zinc-coated (galvanized) coating designation G90.

D. Chrome Plating (Service Condition Number SC 2): ASTM B456.

E. Brass Castings: ASTM B30.

F. Copper:

1. Tubing: ASTM B75/B75M.

2. Castings: ASTM B824.

G. Glass:

1. ASTM C1036, Type 1, Class 1, Quality q2, for mirrors, and for mirror doors in medicine cabinets.
2. ASTM C1036, Type 1 Class 1 Quality q3, for shelves in medicine cabinets.
3. ASTM C1048, Kind FT, Condition A, Type 1, Class 1 for glass and mirrors in Mental Health and Behavior Patient Care Units, and Security Examination Rooms.

2.2 PRODUCTS - GENERAL

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide each product from one manufacturer.
- C. Products Used Within Mental Health and Behavioral Patient Care Units:
 1. Provide accessories free of anchor points.
 2. Design accessories for attachment with tamper resistant hardware.

2.3 PAPER TOWEL DISPENSERS

- A. Surface mounted type with sloping top.
- B. Dispensing capacity for 300 sheets of any type of paper toweling.
- C. Fabricate of stainless steel.
- D. Provide door with continuous hinge at bottom, and spring tension cam lock or tumbler lock, keyed alike, at top, and refill sight slot in front.

2.4 COMBINATION PAPER TOWEL DISPENSER AND DISPOSAL UNITS

- A. Semi-recessed type.
- B. Dispensing capacity for 400 sheets of any type of paper toweling.
- C. Fabricate of stainless steel.
- D. Form face frames, from one piece.
- E. Provide each door with continuous stainless steel piano hinge and tumbler lock, keyed alike.
- F. Provide removable waste receptacle approximately 40 L (10.5 gal.) capacity, fabricated of 0.45 mm (0.02 inch) thick stainless steel.

2.5 WASTE RECEPTACLES

- A. Semi-recessed type, without doors. Fed. Spec. WW-P-541, Type II.
- B. Fabricate of stainless steel.
- C. Form face frame from one piece.

- D. Provide removable waste receptacle of approximately 45 L (12 gal.) capacity, fabricated of stainless steel.
- E. Waste receptacle key locked in place.

2.6 TOILET TISSUE DISPENSERS

- A. Double roll surface mounted type.
- B. Mount on continuous backplate.
- C. Removable spindle ABS plastic or chrome plated plastic.
- D. Wood rollers are not acceptable.

2.7 GRAB BARS

- A. Fed. Spec. WW-P-541/8B, Type IV, bars, surface mounted, Class 2, grab bars and complying with ASTM F446.
- B. Fabricate from stainless steel or nylon coated steel, use one type throughout project:
 - 1. Stainless steel: Grab bars, flanges, mounting plates, supports, screws, bolts, and exposed nuts and washers.
- C. Mounting:
 - 1. Floor Mounted Grab Bars: Exposed type.
 - 2. Swing Up Grab Bars: Exposed type.
 - 3. Metal Toilet Partitions Mounted Grab Bars: Exposed type.
 - 4. Other Types and Locations: Concealed type.
- D. Bars:
 - 1. Fabricate to 38 mm (1-1/2 inch) outside diameter.
 - a. Stainless steel, minimum 1.2 mm (0.05 inch) thick.
 - b. Nylon coated bars, minimum 1.5 mm (0.06 inch) thick.
 - 2. Fabricate in one continuous piece with ends turned toward walls.
 - a. Swing up grab bars and grab bars continuous around three sides of showers may be fabricated in two sections, with concealed slip joint between.
 - 3. Continuously weld intermediate support to grab bar.
 - 4. Swing Up Bars: Manually operated; designed to prevent bar from falling when in raised position.
- E. Flange for Concealed Mounting:
 - 1. Minimum 2.65 mm (0.1 inch) thick, maximum 79 mm (3-1/8 inch) diameter by 13 mm (1/2 inch) deep, with minimum three set screws for securing flange to back plate.

2. Insert grab bar through center of flange and continuously weld perimeter of grab bar flush to back side of flange.
3. In lieu of providing flange for concealed mounting, and back plate as specified, grab bar may be welded to back plate covered with flange.

F. Flange for Exposed Mounting:

1. Minimum 5 mm (3/16 inch) thick, maximum 79 mm (3-1/8 inch) diameter.
2. Insert grab bar through flange and continuously weld perimeter of grab bar flush to backside of flange.
3. Where mounted on toilet partitions, provide three equally spaced, countersunk holes, sized to accommodate 5 mm (3/16 inch) diameter bolts.
4. Where mounted on floor, provide four equally spaced holes, sized to accommodate 5 mm (3/8 inch) diameter bolts, maximum 5 mm (3/8 inch) from edge of flange.

G. Back Plates:

1. Minimum 2.65 mm (0.1046 inch) thick metal.
2. Fabricate in one piece, maximum 6 mm (1/4 inch) deep, with diameter sized to fit flange. Provide slotted holes to accommodate anchor bolts.
3. Provide spreaders, through bolt fasteners, and cap nuts, where grab bars are mounted on partitions.

2.8 SHOWER CURTAIN RODS

- A. Stainless steel tubing, minimum 1.27 mm (0.050 inch) wall thickness, 32 mm (1-1/4 inch) outside diameter.
- B. Flanges, stainless steel rings, 66 mm (2.6 inch) minimum outside diameter, with 2 holes opposite each other for 6 mm (1/4 inch) stainless steel fastening bolts. Provide set screw within curvature of each flange for securing rod.
- C. Intermediate Support: For rods over 1800 mm (72 inches) long. Provide adjustable ceiling flanges with set screws, tubular hangers and stirrups.

2.9 CLOTHES HOOKS, ROBE OR COAT

- A. Fabricate hook units from chromium plated brass with satin finish, or stainless steel, using 6 mm (1/4 inch) minimum thick stock, with edges

and corners rounded smooth to thickness of metal, or 3 mm (1/8 inch) minimum radius.

- B. Fabricate each unit as a double hook on a single shaft, integral with or permanently fastened to wall flange, provided with concealed fastenings.

2.10 TOWEL BARS

- A. Fed. Spec. WW-P-541/8B, Type IV, Bar, Surface mounted; Class 1, towel.
- B. Stainless steel, or chromium plated copper alloy.
- C. Bar Length: 450 and 600 mm (18 and 24 inches) as shown.
- D. Finish brackets and supports to match bar.

2.11 METAL FRAMED MIRRORS

- A. Fed. Spec. A-A-3002 metal frame; stainless steel.
- B. Mirror Glass:
 - 1. Minimum 6 mm (1/4 inch) thick.
 - 2. Set mirror in a protective vinyl glazing tape.
- C. Frames:
 - 1. Channel or angle shaped section with face of frame minimum 9 mm (3/8 inch) wide. Fabricate with square corners.
 - 2. Metal Thickness 0.9 mm (0.035 inch).
 - 3. Filler:
 - a. Where mirrors are mounted on walls having ceramic tile wainscots not flush with wall above, provide fillers contoured to conceal void between back of mirror and wall surface.
 - b. Fabricate fillers from same material and finish as mirror frame.
 - 4. Attached Shelf for Mirrors:
 - a. Fabricate shelf of same material and finish as mirror frame.
 - b. Make shelf maximum 150 mm (6 inches) in depth, and extend full width of mirror.
 - c. Close ends and front edge of shelf to same thickness as mirror frame width.
 - d. Form shelf for aluminum framed mirror as integral part of bottom frame member.
 - e. Form stainless steel shelf with concealed brackets to attach to mirror frame.
- D. Back Plate:

1. Fabricate backplate for concealed wall hanging from zinc-coated, or cadmium plated 0.9 mm (0.036 inch) thick sheet steel, die cut to fit face of mirror frame.
2. Provide set screw type theft resistant concealed fastening system for mounting mirrors.

E. Mounting Bracket:

1. Designed to support mirror tight to wall.
2. Designed to retain mirror with concealed set screw fastenings.

2.12 MEDICINE CABINETS - NOT USED

2.13 FOOT OPERATED SOAP DISPENSER - NOT USED

2.14 SOAP DISHES

- A. Fed. Spec. WW-P-541/8B, Type VI, Holder.
- B. Class 1, Soap, Surface Mounted:
 1. One piece with provisions for exposed fasteners.
 2. Fabricate from chromium plated brass approximately 115 by 95 mm (4 1/2 by 3-3/4 inches) overall size with drainage openings at bottom.
- C. Soap, Recessed:
 1. One piece seamless shell and flange with provisions for concealed fasteners.
 2. Fabricate from 0.8 mm (0.031 inch) thick stainless steel or chromium plated brass.
 3. Form surface of soap tray with raised ridges or patterned dimples to provide gripping surface for soap bar, or provide flush soap tray with a retaining lip. Plastic soap trays or tray inserts are not acceptable.

2.15 PAPER CUP DISPENSER - NOT USED

2.16 MOP RACKS

- A. Minimum 1016 mm (40 inches) long with five holders.
- B. Clamps:
 1. Minimum of 1.3 mm (0.05 inch) thick stainless steel bracket retaining channel with hard rubber serrated cam; pivot mounted to channel.
 2. Clamps to hold handles from 13 mm (1/2 inch) minimum to 32 mm (1-1/4 inch) maximum diameter.

C. Support:

1. Minimum 1 mm (0.04 inch) thick stainless steel hat shape channel to hold clamps away from wall as indicated.
 2. Drill wall flange for 3 mm (1/8 inch) fasteners above and below clamp locations.
- D. Secure clamps to support with oval head machine screws or rivets into continuous reinforcing back of clamps.

2.17 STAINLESS STEEL SHELVES (TYPE 44)

A. Shelves:

1. Fabricate shelves of 1.2 mm (0.0478 inch) thick sheet to size and design indicated on Drawings.
2. Fabricate shelves of hollow metal type construction, forming a depressions indicated, with closed fronts, backs, ends and bottoms. Reinforce shelves with 1.2 mm (0.05 inch) thick sheet steel hat channel stiffeners, full depth, welded to underside of top at bracket locations.
3. Miter cuts, where made at corners of shelves, continuously welding.

- B. Form brackets of 3 mm (1/8 inch) thick steel as shown. Drill brackets for 6 mm (1/4 inch) anchor bolts.
- C. Weld or Screw brackets to shelves.

2.18 STAINLESS STEEL SHELVES(TYPES 45)

- A. Fabricate shelves and brackets to design shown of 1.2 mm (0.05 inch) thick stainless steel.
- B. Round and finish smooth projecting corners of shelves and edge corners of brackets. Drill brackets for 6 mm (1/4 inch) anchor bolts.
- C. Screw or weld brackets to shelves.

2.19 STAINLESS STEEL SHELVES AT WHEELCHAIR LAVATORY

A. Side wall mounted:

1. Fabricate to size and shape indicated of 1.2 mm (0.05 inch) thick sheet.
2. Turn up edges and weld corners closed.
3. Fabricate brackets and weld to shelf. Drill brackets for 6 mm (1/4 inch) anchor bolts.

B. Back wall mounted:

1. Fabricate to size and shape shown of plate and tube.

2. Turn up edges and weld corners of shelf.
3. Weld tube to back plate and shelf, weld back plate to shelf, filler plate to tube, and corners of shelf with continuous welds.
4. Drill back plate for 6 mm (1/4 inch) anchor bolts.

2.20 FABRICATION - GENERAL

- A. Welding, AWS D10.4.
- B. Grind, dress, and finish welded joints to match finish of adjacent surface.
- C. Form exposed surfaces from one sheet of stock, free of joints.
- D. Provide steel anchors and components required for secure installation.
- E. Form flat surfaces without distortion. Keep exposed surfaces free from scratches and dents. Reinforce doors to prevent warp or twist.
- F. Isolate aluminum from dissimilar metals and from contact with building materials as required to prevent electrolysis and corrosion.
- G. Hot-dip galvanized steel or stainless steel, anchors and fastening devices.
- H. Shop assemble accessories and package with components, anchors, fittings, fasteners and keys.
- I. Key items alike.
- J. Provide templates and rough-in measurements.
- K. Round and deburr edges of sheets to remove sharp edges.

2.21 FINISH

- A. Steel Paint Finish:
 1. Powder-Coat Finish: Manufacturer's standard two-coat finish system consisting of the following:
 - a. One coat primer.
 - b. One coat thermosetting topcoat.
 - c. Dry-film Thickness: 0.05 mm (2 mils) minimum.
 - d. Color: Refer to Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Nylon Coated Steel: Nylon coating powder formulated for fluidized bonding process to steel to provide hard smooth, medium gloss finish, minimum 0.3 mm (0.012 inch) thick, rated as self-extinguishing when tested according to ASTM D635.
- C. Stainless Steel: NAAMM AMP 500; No. 4 polished finish.
- D. Aluminum Anodized Finish: NAAMM AMP 500.

1. Clear Anodized Finish: AA-C22A41; Class I Architectural, 0.018 mm (0.7 mil) thick.
 2. Color Anodized Finish: AA-C22A42 or AA-C22A44; Class I Architectural, 0.018 mm (0.7 mil) thick.
- E. Chromium Plating: ASTM B456, satin or bright as specified, Service Condition No. SC2.

2.22 ACCESSORIES

- A. Fasteners:
1. Fasteners in Mental Health and Behavioral Patient Care Units: Tamper resistant hot-dipped galvanized or stainless steel.
 2. Exposed Fasteners: Stainless steel or chromium plated brass, finish to match adjacent surface.
 3. Concealed Fasteners:
 - a. Shower, Bath Tubs, and High Moisture Areas: Stainless steel.
 - b. Other Locations: Steel, hot-dipped galvanized.
 4. Toggle Bolts: For use in hollow masonry or frame construction.
 5. Sex bolts: For through bolting on thin panels.
 6. Expansion Shields: Lead or plastic for solid masonry and concrete substrate as recommended by accessory manufacturer to suit application.
 7. Screws:
 - a. ASME B18.6.4.
 - b. Fed. Spec. FF-S-107, Stainless steel Type A.
- B. Adhesive: As recommended by manufacturer to suit application.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
1. Verify blocking to support accessories is installed and located correctly.
- B. Verify location of accessories with Contracting Officer's Representative.

3.2 INSTALLATION

- A. Install products according to manufacturer's instructions and approved submittal drawings.

1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
 - B. Install grab bars according to ASTM F446.
 - C. Set work accurately, in alignment and where indicated, parallel or perpendicular as required to line and plane of surface. Install accessories plumb, level, free of rack and twist.
 - D. Toggle bolt to steel anchorage plates in frame partitions and hollow masonry. Expansion bolt to concrete or solid masonry.
 - E. Install accessories to function as designed. Perform maintenance service without interference with performance of other devices.
 - F. Position and install dispensers, and other devices in countertops, clear of drawers, permitting ample clearance below countertop between devices, and ready access for maintenance.
 - G. Align mirrors, dispensers and other accessories even and level, when installed in battery.
 - H. Install accessories to prevent striking by other moving, items or interference with accessibility.
- 3.3 CLEANING**
- A. After installation, clean toilet accessories according to manufacturer's instructions.
- 3.4 PROTECTION**
- A. Protect accessories from damage until project completion.
- 3.5 SCHEDULE OF ACCESSORIES**
- A. See schedule on drawings.

- - E N D - -

SECTION 10 44 13
FIRE EXTINGUISHER CABINETS

PART 1 - GENERAL

1.1 DESCRIPTION

This section covers recessed fire extinguisher cabinets.

1.2 RELATED WORK

A. Acrylic glazing: Section 08 80 00, GLAZING.

B. Field Painting: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data: Fire extinguisher cabinet including installation instruction and rough opening required.

1.4 APPLICATION PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Testing and Materials (ASTM):
D4802-10.....Poly (Methyl Methacrylate) Acrylic Plastic
Sheet

PART 2 - PRODUCTS

2.1 FIRE EXTINGUISHER CABINET

Recessed and Semi recessed type with flat trim of size and design shown.

2.2 FABRICATION

A. Form body of cabinet from 0.9 mm (0.0359 inch) thick sheet steel.

B. Fabricate door and trim from 1.2 mm (0.0478 inch) thick sheet steel with all face joints fully welded and ground smooth.

1. Glaze doors with 6 mm (1/4 inch) thick ASTM D4802, clear acrylic sheet, Category B-1, Finish 1.

2. Design doors to open 180 degrees.

3. Provide continuous hinge, pull handle, and adjustable roller catch.

2.3 FINISH

A. Finish interior of cabinet body with baked-on semigloss white enamel.

B. Finish door, frame with manufacturer's standard baked-on prime coat suitable for field painting.

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PART 3 - EXECUTION

- A. Install fire extinguisher cabinets in prepared openings and secure in accordance with manufacturer's instructions.
- B. Install cabinet so that bottom of cabinet is 914 mm (36 inches) above finished floor.

- - - E N D - - -

SECTION 11 40 21
FOOD SERVICE AND LAUNDRY EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. Utility Distribution Systems:

1. Kitchen Equipment.
2. Laundry Equipment.

1.2 RELATED WORK

- A. Equipment Supports: Section 05 50 00, METAL FABRICATIONS.
- B. Seismic Restraint of Equipment: Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- C. Cooking Equipment: Section 11 44 00, FOOD COOKING EQUIPMENT.
- D. Electrical Connections: Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).
- E. Plumbing Connections: Section 22 11 00, FACILITY WATER DISTRIBUTION and Section 22 13 00, FACILITY SANITARY SEWERAGE.
- F. Electronic Safety and Security: Section 28 31 00, FIRE DETECTION AND ALARM

1.3 QUALITY CONTROL

- A. Installer Qualifications: Experienced in food service equipment installation or supervised by an experienced food service equipment installer:
1. Where required to complete equipment installation, electrician and plumber shall be licensed in jurisdiction where project is located.
- B. NSF Compliance: Equipment bears NSF Certification Mark or UL Classification Mark indicating compliance with NSF/ANSI 2 and NSF 2-Supplement.
- C. UL Listing: Equipment listed by UL and labeled for intended use.
- D. Fire-Protection Systems: Comply with NFPA 96.
- F. Seismic Restraint:
1. Comply with requirements in Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
 2. Comply with applicable guidelines for seismic restraint of kitchen equipment contained in SMACNA's "Kitchen Ventilation Systems and Food Service Equipment Guidelines," Appendix A.

- G. In-Use Service: At least one factory-authorized service agency for equipment shall be located in the geographical area of the installation and shall have the ability to provide service within 24 hours after receiving a service call.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
1. Include manufacturer's address and telephone number.
 2. Include catalog or model numbers and illustrations and descriptions of utility distribution systems.
- C. Installation Drawings: Show dimensions, details of installation, coordination with plumbing and electrical work, and other work required for a complete installation.
- D. Operating Instructions: In accordance with requirements general requiremnets.

1.5 WARRANTY

Warrant food service equipment to be free from defects in materials and workmanship in accordance with requirements of "Warranty of Construction", FAR clause 52.246-21.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Welding Society, Inc. (AWS):
- D9.1-2006.....Sheet Metal Welding Code
- C. ASTM International (ASTM):
- A666-10.....Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar
- D. National Association of Architectural Metal Manufacturers (NAAMM):
- AMP 500-06.....Metal Finishes Manual
- E. NFPA International (NFPA):
- 96-11.....Ventilation Control and Fire Protection of Commercial Cooking Operations
- F. NSF International/American National Standards Institute (NSF/ANSI):
- 2-2010.....Food Equipment

2-Supplement.....Descriptive Details for Food Service Equipment
Standards

G. Sheet Metal and Air Conditioning Contractors' National Association
(SMACNA): Kitchen Ventilation Systems and Food Service Equipment
Fabrication and Installation Guidelines, 2001.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Stainless Steel: ASTM A 666, Type 304, stretcher leveled.
1. Finish: No. 4 finish (bright, directional polish) according to
NAAMM's AMP 500-505, Metal Finishes Manual.

2.2 RANGE - K-101

A. GENERAL SPECIFICATIONS

- Leveling Legs: Yes
- Made In USA: Yes
- Power Type: Electric
- Size: 30''
- Installation Type: Free-Standing
- Collection: Frigidaire Professional
- OVEN: No

CONTROL PANEL FINISH

- Exterior Specifications: Stainless Steel

HANDLE COLOR

- Exterior Specifications: Stainless Steel

CAPACITIES

- Capacity (Cu. Ft.): 5.1

CERTIFICATIONS & APPROVALS

- ADA Compliant: Yes
- Agency Approval: UL
- Sabbath Mode (Star-K® Certified): Yes

COOKTOP SPECIFICATIONS

- Center: 100 Watts
- Cooking Surface: Black Glass - Stainless Steel Frame
- Knob Color: Stainless Steel
- Knob Type: Cast Metal SS

- Left Front: 7" - 1800 Watts with Bridge
- Left Rear: 7" - 1800 Watts with Bridge
- Right Front: 9/12" - 1800/3000 Watts
- Right Rear: 6" - 1200 Watts

EXTERIOR SPECIFICATIONS

- Cooktop Finish: Black Porcelain
- Drawer Finish: Smudge-Proof Stainless Steel

ELECTRICAL SPECIFICATIONS

- Minimum Circuit Required (Amps): 15A
- Power Supply Connection Location: Left Rear Bottom
- Voltage Rating: 120V 60Hz

COOKING CONTROLS

- Bake: Yes
- Bake Time: Yes
- Broil: Yes
- Cancel Button: Yes
- Set Clock: Yes
- Convection Bake: Yes
- Convection Conversion: Yes
- Convection Roast: Yes
- Keep Warm: Yes
- Oven Lockout: No
- My Favorite: No
- Up/Down Keypad: Yes
- Quick Preheat: Yes
- Self-Clean: 2 3 4 Hours
- Start Button: Yes
- Temperature Probe: Yes
- Timer On-Off: Yes

EXTERIOR DIMENSIONS

- Height: 36 1/8" - 36 5/8"
- Width: 29 7/8"
- Depth: 26"

DOOR FINISH

- Exterior Specifications: Stainless Steel

ACCESSORIES

- Griddle: No

OVEN SPECIFICATIONS

- Oven 1 Bake: 8 pass 2500/1875 Watts
- Oven 1 Broil: 8 pass 4000/3000 Watts
- Oven 1 Broiling System: High - Low
- Oven 1 Cleaning System: Self-Clean
- Oven 1 Convection: 2500 Watts
- Oven 1 Convection System: 2500 Watt True Convection
- Oven 1 Interior Color: Midnight Black
- Oven 1 Interior Depth: 19-1/2"
- Oven 1 Interior Height: 18-5/8"
- Oven 1 Interior Lighting: 2 Halogen
- Oven 1 Interior Width: 24-1/8"
- Oven 1 Rack Configuration: 1 Glide 1 Handle 1 Offset
- Oven 1 Rack Positions: 6 positions
- Oven 1 Type: Main
- Oven Window: Large

DRAWER

- Drawer Functionality: Storage
- Handle: Stainless Steel

EXTERIOR

- Exterior Finish: Smudge-Proof™ Stainless Steel

2.3 RANGE HOOD - K-102

Description:

For replacement as well as new installations, powerful 4-way convertible range hood will fit into most all applications. Enclosed light and fan/filter assembly makes for easier cleaning.

- Features enclosed light and fan/filter assembly for easy clean-up
- Two-speed, rocker-type fan control

- Powerful 190 CFM, 7.0 Sone (3-1/4" x 10" vertical discharge) or 220 CFM, 8.0 Sone (7" round discharge) performance, HVI Certified
- Bright 75 watt light. Bulb not included
- Includes 3-1/4" x 10" damper/adapter and built-in 7" round adapter
- Provide with BP87 damper, sold separately.

Adaptable for ADA-compliant application.

Accessories Optional	Yes
Accommodates Ceiling Height	N/A
ADA Compliance	See Additional Information above
Blower Air Mover Type	Fan
Blower Included	Yes
Boost Mode	No
CFM (Airflow)	220
Color/Finish	Stainless Steel
Control Feature Filter Reminder	No
Damper Included	Yes
Delay Shut Off	No
Digital Clock	No
Dishwasher Safe Filters	Yes
Duct Connector Size	3-1/4" x 10", 7" Round Non-Ducted
ENERGY STAR® qualified	No
Filter Included	Yes
Filter Type	Aluminum w/ Light Lens
Flue Accommodates ceilings up to xx ft	N/A
Heat Sentry - Temperature Sensor	No
HVI Certified	Yes

Light Bulb Quantity	1
Light Bulbs Included	No
Lighting Function	One-level
Lighting Type	Incandescent
Max Sones/100 CFM	3.7
Minimum Height Above Cook Top	18"
Mounting Type	Under Cabinet
Nightlight	No
Non-Ducted Re-circulation Capable	Convertible
Non-Stick Coated	No
Product Depth (inches)	17-1/2"
Product Height (inches)	6"
Product Width (inches)	30"
Rated Amps	1.8
Remote Control	No
Sones Certified Horizontal Rectangular High	7.0
Sones Certified Horizontal Rectangular Low	N/A
Sones Certified Vertical Rectangular High	7.0
Sones Certified Vertical Rectangular Low	N/A
Sones Certified Vertical Round High	8.0
Sones Certified Vertical Round Low	N/A
Switch Control Settings	2
Switch Style	Rocker
Timer	No
UL Listed	Yes

Voltage

115

2.4 FIRE SUPPRESSION SYSTEM - K-103

Operation:

Electronic

Coverage:

Electric Ranges up to 42" wide x 24" deep or 1,008 sqi. Gas Ranges 36" wide x 24" deep or 864 sqi.

Hood:

Any standard residential hood with a single light and fan in the center that meets the same range size requirements. The bottom of the hood must have a minimum height of 18" to the range and cannot exceed 30".

Nozzles:

Requires a minimum height of 18" from the tip of the nozzle to the range and a maximum of 31".

Installation:

Operation:

When a stove-top fire occurs the sensor will activate at a pre-set temperature and signal the main CPU board. This board automatically sends a signal to release the extinguisher valve assembly, discharging the wet agent and simultaneously activating the CPU mounted alarm.

System shall be connected to fire alarm system to annunciate activation of system.

System shall be provided with trip mechanism to shut down power to range. 208V/1phses/4-wire/50amp.

2.5 MICROWAVE OVEN - BUILT IN - K-104

GENERAL SPECIFICATIONS

- Product Weight (lbs): 42
- Power Type: Electric
- Size: 2.0 Cu. Ft.
- Installation Type: Built-In
- Collection: Frigidaire Professional

CONTROLS

- Add 30 Seconds: Yes - with Start Pad

- Numeric Touch Pad: Yes
- Power Levels: 9
- Quick Settings - Time: Yes 1 - 6
- Turntable On/Off: No

EXTERIOR

- Exterior Finish: Smudge-Proof™ Stainless Steel

ACCESSORIES

- 27" Built-in Trim Kit SS: MWTK27KF
- 30" Built-in Trim Kit SS: MWTK30KF

CAPACITIES

- Total Capacity - Cu. Ft.: 2.0

AUTO FEATURE SPECIFICATIONS

- Melt/Soften Options: 4 Options - Melt Butter Melt Chocolate Soften Ice Cream Soften Cream Cheese
- Snack Menu Options: Yes

INTERNAL DIMENSIONS

- Microwave Interior Depth: 18-5/8"
- Microwave Interior Height: 10-1/2"
- Microwave Interior Width: 17-3/8"

DIMENSIONS: CUT-OUT

- Cut Out Depth: 20" Min.
- Cut Out Height: 16-3/4" Min- 17" Max.
- Cut Out Width: 24-3/4" Min- 25" Max.

SENSOR FEATURE SPECIFICATIONS

- Popcorn Button: Options for 1.75/3.0/3.5 oz.
- Reheat Button: Yes

MICROWAVE OVEN SPECIFICATIONS

- Frequency (MHZ): 2450
- Interior Light Wattage: 20
- Turntable Diameter: 16"
- Watts: 1200

DIMENSIONS: EXTERIOR

- Depth: 19-1/8"
- Height: 13-3/8"

- Width: 24"

ELECTRICAL SPECIFICATIONS

- Amps @ 120 Volts: 14.3
- Connected Load @ 120V: 1.70
- Connection Location: Right Rear
- Voltage Rating: 120V / 60Hz / 15A

USER MODES

- On/Off Signal: Yes
- Child Lock: Yes
- Clock: Yes - Separate Pad
- Language (Eng/Fr/Sp): Yes
- User Preferences: Yes
- Selectable Weight (lb/kg): Yes

2.6 DISHWASHER - BUILT IN - K-105

GENERAL SPECIFICATIONS

- Decibel level (dB): 47
- Leveling Legs: 3
- Product Weight (lbs): 98
- Power Type: Electric
- Size: 24''
- Installation Type: Built-In
- Collection: Frigidaire Professional

OPTIONS

- NSF® Certified Sanitize Option: Yes
- Hi-Temp Wash: Yes
- Heat/No Heat Dry: Yes

DISHWASHER SPECIFICATIONS

- Place Settings: 14
- Tub Design: Tall-Tub Design
- Interior: Stainless Steel
- Filter: Stainless Steel
- Food Disposer: No
- Multi Speeds: Yes

- Satellite Spray Arm: OrbitClean®
- Smart Soil Sensor: Yes
- Wash Levels: 5
- Wash System: Direct Feed

EXTERIOR DIMENSIONS

- Depth: 24-1/4"
- Depth (with Door 90° Open): 50-1/4"
- Height: 33 3/4" - 35 3/4"
- Width: 24"

CERTIFICATIONS & APPROVALS

- ENERGY STAR® Certified: Yes
- ADA Compliant: No

RACK SYSTEM

- Rack Coating: Nylon TufRacks™

ELECTRICAL SPECIFICATIONS

- Amps @ 120 Volts: 15
- Power Supply Connection Location: Front Right Bottom
- Voltage Rating: 120V / 60Hz / 15A

CUT-OUT DIMENSIONS

- Cut-Out Depth: 24"
- Cut-Out Height: 34-35 3/4"
- Cut-Out Width: 24"

CONTROLS

- Controls: Fully-Integrated
- Digital Display: Yes
- Control Lock: Yes
- Delay Start (hours): 1 - 24 Hours

UPPER RACK

- Adjustable Rack Height: Yes
- Cup Shelf: 2
- Folding Bowls Tines: Yes
- Plate - Height Clearance: 8"-10"
- Rack Handles: Yes

- Stemware / Champagne Glass Holders: Yes

EXTERIOR SPECIFICATIONS

- Door Latch: Pull Latch
- Door Type: Stay-Put

CYCLES

- Number of Cycles: 7
- Energy Saver: Yes
- China Crystal: Yes
- Favorite Cycle: Yes
- Heavy: Yes
- Normal: Yes
- Quick: Yes
- Rinse Only: Yes

LOWER RACK

- Fold-Down Tines: 2 Full Rows
- Height Clearance: 11" - 13"

EXTERIOR

- Exterior Finish: Smudge-Proof™ Stainless Steel

2.7 REFRIGERATOR - K-106

GENERAL SPECIFICATIONS

- Frost Free: Yes
- Annual Energy (kWH): 331
- Condenser Type: Dynamic
- Sound Package: Quiet Pack
- Leveling Legs: 4
- Shipping Weight (lbs): 240
- Product Weight (lbs): 230
- Power Type: Electric
- Size: 19 Cu. Ft.
- Installation Type: Free-Standing
- Collection: Frigidaire Professional

EXTERIOR SPECIFICATIONS

- Door Design: Tall

- Door Style: Flat
- Reversible Door: No
- Name Badge: Professional
- Handle Design: New Frigidaire Pro Stainless
- Door Hinge Covers: Hidden
- Cabinet Finish: Textured
- Cabinet Color: Grey
- Toe Grille: Grey
- Door Gasket: Grey
- Door Stops: Yes
- Door Closers: Yes

CERTIFICATIONS & APPROVALS

- CSA Certified

CONTROLS

- Controls: Express-Select®
- Control Location: Interior Top of Unit
- Control Buttons: 4
- Water Filter Change Indicator Light: No
- Air Filter Change Indicator Light: Yes
- Supplemental Ice: No
- Supplemental Freeze: No

ELECTRICAL SPECIFICATIONS

- Voltage Rating: 115V 60Hz
- Amps @ 120 Volts: 5
- Minimum Circuit Required (Amps): 20A
- Connected Load (kW Rating) @ 120V: 0.55
- Power Supply Connection Location: Right Rear Bottom
- Power Cord Length: 72"

FRESH FOOD

- Door Ajar Alert: Yes
- Temperature Alert: Yes
- Power Failure Alert: Yes
- Lighting Design: Performance

- Lighting Levels: Luxury-Design® LED
- Water Filter: No
- Air Filter: PureAir Ultra®
- Air Filter Location: Front Right
- Cantilever Shelves: Yes
- Adjustable Shelves: 2 Glass - SpaceWise®
- Crispers: 1 Clear
- Crisper Dividers: 2 per Crisper
- Meat / Deli Drawer: Full-Width Deli
- 2-Liter Adjustable Door Bins: 4 Clear
- Fixed Door Bins: 1 Full-Width White
- Dairy Compartment: Clear
- Wine / Can Rack: No
- Bottle Retainers: No

CAPACITIES

- Capacity (Cu. Ft.): 18.6
- Total Shelf Area (Sq. Ft.): 20.6

EXTERIOR DIMENSIONS

- Height: 71-3/8"
- Width: 32"
- Depth: 26-1/2"
- Case Height: 70-5/8"
- Case Width: 32"
- Case Depth: 23-1/2"
- Depth (with Door 90° Open): 57-1/8"

2.8 FREEZER - K-106

GENERAL SPECIFICATIONS

- Annual Energy (kWH): 593
- Condenser Type: Dynamic
- Water Inlet Location: Left Rear Bottom
- Frost Free: Yes
- Leveling Legs: 4
- Sound Package: Quiet Pack

- Shipping Weight (lbs): 255
- Product Weight (lbs): 245
- Power Type: Electric
- Size: 19 Cu. Ft.
- Installation Type: Free-Standing
- Collection: Frigidaire Professional

ICE MAKER

- Ice Maker: Automatic
- Ice Maker Location: Freezer Left Side
- Ice Maker Bucket: White
- Ice Maker On/Off: Yes

EXTERIOR DIMENSIONS

- Height: 71-3/8"
- Case Height: 70-5/8"
- Width: 32"
- Case Width: 32"
- Depth: 26-1/2"
- Depth (with Door 90° Open): 57-1/8"
- Case Depth: 23-1/2"

CAPACITIES

- Capacity (Cu. Ft.): 18.6
- Total Shelf Area (Sq. Ft.): 20.9

CONTROLS

- Controls: Express-Select®
- Control Location: Interior Top of Unit
- Temperature Display Mode: F / C

CUT-OUT DIMENSIONS

- Cut-Out Height: 72"
- Cut-Out Width: 33"
- Cut-Out Depth (Min): 25-1/4"

CERTIFICATIONS & APPROVALS

- CSA Certified: Yes

EXTERIOR SPECIFICATIONS

- Cabinet Color: Grey
- Cabinet Finish: Textured
- Door Style: Flat
- Door Swing Type: Left-Hand Swing
- Door Design: Tall
- Door Gasket: Grey
- Door Closers: Yes
- Door Hinge Covers: Hidden
- Door Stops: Yes
- Toe Grille: Grey

ELECTRICAL SPECIFICATIONS

- Minimum Circuit Required (Amps): 20A
- Voltage Rating: 115V 60Hz
- Power Supply Connection Location: Right Rear Bottom
- Power Cord Length: 72"

FREEZER SPECIFICATIONS

- Full-Width Adjustable Shelves: 2 Glass
- Cantilever Shelves: Yes
- Adjustable Door Bins: 5 Clear
- Fixed Door Bins: 1 Full-Width White
- Full-Width Bottom Basket: 1
- Full-Width Mid-Level Basket: 1 Wire
- Door Ajar Alarm: Yes
- High Temperature Alarm: Yes
- Power Failure Alarm: Yes
- Defrost: Automatic
- Air Filter: PureAir Ultra
- Air Filter Location: Front Right
- Freezer Lighting: Theatre Ramp-Up Multi-Level LED

EXTERIOR

- Door and Handle Design: New Frigidaire Pro Stainless

ACCESSORIES

- Single Trim Kit: Optional order item no. TRIMKITEZ1
- Duo Trim Kit: Optional order item no. TRIMKITEZ2

2.9 CLOTHES WASHER/DRYER - SPACEMAKER - L-101

Fuel Type	Electric
Number of Cycles	11 Washer/4 Dryer
Washer Cycles	Quick Rinse Rinse + Spin Spin Only
Dispenser	Bleach Fabric Softener
Heat Selections	4
Wash/Rinse Temperatures	6
Wash/Spin Speed Combinations	1
Water Levels	Adaptive Fill + 4 levels
Control Type	Rotary-Mechanical
Permanent Press Cycle	Colors
Cottons Cycle	Regular Extra Heavy Soil Regular Heavy Soil Regular Light Soil Regular Medium Soil Whites
Air Fluff (no heat)	Yes
Delicates Cycle	Medium/Light Soil
Easy Care Cycle	Heavy/Medium and Light Soil

	Permanent Press
Case Material	Steel
Maximum Spin Speed	670 RPM
Additional Cycles	90 Minute Timed Dry Air Fluff Auto Permanent Press Auto Regular Automatic Delicates Dewrinkle Quick Fluff
Additional Dryer Features	Up-Front Lint Filter
Automatic Dry Control	Yes
Exhaust Options	3-Way (Rear; Left; Right)
CAPACITY	
Washer Capacity	3.2 cu ft
Dryer Capacity	5.9 cu ft
Wash Basket Type	Plastic
APPEARANCE	
Color Appearance	White on White
ECONOMICAL / QUIET	
Quiet Package	Quiet-By-Design
WEIGHTS & DIMENSIONS	
Approximate Shipping Weight	271 lb

WEIGHTS & DIMENSIONS

Cabinet Width	27 in
Net Weight	241 lb
Overall Depth	30 17/20 in
Overall Height	75 1/2 in
Overall Width	26 4/5 in

POWER / RATINGS

Circuit Breaker or Time Delay Fuse	30 Amp
------------------------------------	--------

WARRANTY

Labor Warranty	Limited 1-year entire appliance
Parts Warranty	Limited 1-year entire appliance
Warranty Notes	See written warranty for full details

2.10 PROTECTIVE EQUIPMENT WASHER - L-102

A. Washer-Extractor General Characteristics:

1. Cylinder (inner/outer) module front face material: AISI Type 304. Cabinet (Top/Lower Front/ Pillars/Sides) material: Titan steel finish.
2. Noise and In-Line Filters:
 - a. No more than 70 dB (Measured Equivalent Continuous) at the workstation of the unit.
 - b. Standard in-line circuit filters that reduce induced noise and radiating noise for output wiring.
 - c. Standard in-line DC reactor for improving the input power-factor and reducing harmonics when the voltage imbalance exceeds 2 percent.
3. Wash Wheel and Lifters:
 - a. Wash wheel polished to a clean finish and free of bolts and

- visible welds.
- b. Funneled tub perforations in order to protect wash items damage caused from sharp edges.
- c. Tub lifter with top and side perforations that lift and drop water and wash items together providing superior load saturation, chemical penetration and improved rinsing.
- 4. Bearing Housing/Protection: Solid one (1) piece construction for optimum structural support and must have an in-line bearing protection weep system allowing any moisture that may breach the seal to be drained away before reaching the main bearing.
- 5. Suspension System: Unit equipped with an internal suspension system capable of absorbing up to 95 percent of transmitted load dynamic energy (vibration) and isolating it away from electrical components, major mechanical components (bearings, shaft, frame) and the floor. Unit shall be freestanding and not require bolt down or pin attachment to floor structure and should require no additional foundation from standard commercial concrete for mounting.
- B. E-Series Washer-Extractor - Logi Control General Characteristics:
 - 1. Programmable Extraction: High extract shall be a minimum of 351 G-force with the ability to program any one of six (6) extract speeds.
 - 2. Cycle Selection: Maximum of eight (8) laundry cycles to ensure maximum simplicity. Cycles may be customized to adapt to specific linen processing requirements with the ability to program a minimum of two (2) and no more than nine (9) baths (fills) to ensure thorough cleaning and flexibility.
 - 3. Programmable Controls:
 - a. Programmable microprocessor control with 8-cycle programs with the ability to program up to nine (9) phases. A phase consists of no less than four (4) programmable fill levels, adjustable fill temperatures in six of nine phases, automatic chemical injection and the ability to program at least three (3) on/off rotation combinations for flush, wash and rinse phases.
 - b. Programming of up to eight (8) minutes per phase for flush

and rinse baths and at least twenty (20) minutes for wash, programmable extract, delay start control, display cycle progress through LED indicator located on control panel and shall allow management to limit operator programming through the use of a secret access code and cycle lockout function.

4. Water Temperature Control: Thermostatically controlled water inlet valve. Operator may set pre-set wash temperatures from 32 degrees F to 140 F (0 - 40 degrees C) for designated phases. Wash phase shall allow programmable temperatures from 32 degrees F to 194 degrees F (0 - 90 degrees C) to adapt to specific linen treatment specifications and/or government sanitary regulations.
 5. Progressive Cool Down: Capable of a gradual reduction of water temperature from wash to rinse so to reduce fabric shock/wrinkles. Reduction shall be no more than 7 degrees F per minute from 194 degrees F to 130 degrees F (90 degrees C - 54 degrees C).
 6. Automatic Chemical Injection Chemical Dispenser: Eight (8) independent chemical injection connections for automatic dispensing of liquid chemicals with a minimum of four (4) independent activation signals. For safety purposes all connection ports shall be mounted on the rear of the machine. Top mounted four (4) compartment pre-wash and wash detergent / bleach / softener dispenser. The chemistry from liquid supply or hopper compartments must be able to be dispensed automatically at the appropriate time of the cycle only after being diluted with water. The chemical water solution is dispensed to the load below water level to protect the load from possible chemical damage.
- C. Model: EH040 as manufactured by Continental Girbau, Inc.
1. Capacity:
 - a. Weight: 40 lbs (17.3 kg).
 - b. Volume: 6.1 cu ft (173 cu dm).
 2. Size / Dimensions:
 - a. Cylinder Diameter: 27.6 inches (700 mm).

- b. Cylinder Depth: 17.7 inches (450 mm).
- c. Height: 55.3 inches (1404 mm).
- d. Width: 34.2 inches (868 mm).
- e. Depth: 37.9 inches (962 mm).
- f. Door Opening: 16.8 inches (426 mm).
- g. Floor to Door Height: 20.3 inches (515 mm).
- 3. Dynamic Load: Dynamic load to floor shall not exceed 212-pounds with a frequency of 15.8 Hz.
- 4. Performance:
 - a. Spin Speeds: 44/100/351/550Hz/750Hz/950 RPM.
 - b. G-Force: 0.75/4/48/119/221/354.
- 5. Control Type: Logi Control - 44 RPM.
- 6. Mechanical:
 - a. Drain: 3 inches (76 mm).
 - b. Inlets: 3/4 inch (19 mm).
 - c. Water Pressure: 30 to 60 psi (2 - 4 bar).
 - d. Water Flow Rate: 16 gal/min (60 l/min).
 - e. Motor Power: 1.6 kW.
 - f. Modified Energy Factor (MEF): 1.96.
 - g. Water Consumption Factor (WCF): 5.04.
- 7. Power: 208-240V/60Hz/Single Phase (standard).
- 8. Auxiliary Heating: Electric- 208V/60Hz/Single Phase.
 - a. Heating Element: 8.1 kW.

2.11 PROTECTIVE EQUIPMENT DRYER - L-103

Configuration and Overview

Fuel Type	Electric
Control Type	Push Button
Machine in Use Indicator	Yes
Neon Indicator	Yes
Door Opening Angle	180 deg
Drum Speed (RPM)	51.5 +/-3
Number of Temperatures	3

Temperature Selections	High; Low; Medium
UL	Yes
Product Outlet Categories	Laundry
Features	
Meter Case Service door	Yes
Floor Type	Wood; Cement; Tile
Operating Temp	40-115
The Maytag Difference	
5 Rib Belt	Yes
Accu Trac	Yes
Heritage Maytag Console VBL	Yes
Heritge MAY Meter Case & Mount	Yes
Horizon Lint Filter Assy	Yes
Increased Heater Element Wire	Yes
Porcelain	Top
Speed Increaser	Yes
Thick Walled Baffles	Yes
Top Deflection Improvement	Yes
Vent Rating	90-3-H or greater
Electrical Requirements	
30Amps. 60Hz. 240V Standard. Provide Optional 208 Volt Kit. Please refer to the Installation Instructions for detailed electrical information.	

3.1 INSTALLATION

- A. Install utility distribution systems level and plumb; arranged for safe and convenient operation; with access clearances required for maintenance and cleaning; and according to manufacturer's written instructions.
- B. Coordinate installation of utility distribution systems with supports; see Section 05 50 00, METAL FABRICATIONS.
- C. Interconnect utility distribution systems to service utilities.
- D. Install seismic restraints for equipment.

3.2 CLEAN-UP

- A. At completion of the installation, clean and adjust equipment as required to produce ready-for-use condition.
- B. Where stainless-steel surfaces are damaged during installation procedures, repair finishes to match adjoining undamaged surfaces.

3.3 INSTRUCTIONS

Instruct personnel and transmit operating instructions in accordance with requirements in Section 01 00 00, GENERAL REQUIREMENTS.

- - - E N D - - -

SECTION 11 41 00
FOOD STORAGE EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies self-contained refrigeration equipment as follows:

1. Refrigerators, freezers, dual-temperature units, reach-in.

1.2 RELATED WORK

- A. Seismic Restraint of Equipment: Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- B. Plumbing Connections: Section 22 11 00, FACILITY WATER DISTRIBUTION.
- C. Electrical Connections: Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW)

1.3 QUALITY CONTROL

- A. Installer Qualifications: Factory-trained refrigeration technicians and experienced with food service refrigeration equipment installation or supervised by an experienced food service equipment installer.
- B. NSF Compliance: Equipment bears NSF Certification Mark or UL Classification Mark:
 1. Refrigerators and Freezers: Evaluated according to NSF/ANSI 7.
 2. Ice Makers: Evaluated according to NSF/ANSI 12.
- C. UL Listing: Equipment is listed and labeled by UL:
 1. Refrigerators and Freezers: Evaluated according to UL 471.
 2. Ice Makers: Evaluated according to UL 563.
- D. Seismic Restraint:
 1. Comply with requirements in Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
 2. Comply with applicable guidelines for seismic restraint of kitchen equipment contained in SMACNA's "Kitchen Ventilation Systems and Food Service Equipment Guidelines Publication 1767," Appendix A.
- E. In-Use Service: At least one factory-authorized service agency for equipment shall be located in the geographical area of the installation and shall have the ability to provide service within 24 hours after receiving a service call.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Include manufacturer's address and telephone number.
 - 2. Include catalog or model numbers and illustrations and descriptions of refrigeration equipment and accessories.
 - 3. Proof of appliances being Energy Star qualified.
- C. Installation Drawings: Show dimensions, details of installation, coordination with plumbing and electrical work, and other work required for a complete installation.
- D. Operating Instructions: In accordance with requirements in .

1.5 WARRANTY

Warrant food service equipment to be free from defects in materials and workmanship in accordance with requirements of "Warranty of Construction", FAR clause 52.246-21, except warranty period for refrigeration compressors shall be five years.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. NSF International/American National Standards Institute (NSF/ANSI):
 - 7-09.....Commercial Refrigerators and Freezers
 - 12-09.....Automatic Ice Making Equipment
- C. Sheet Metal and Air Conditioning Contractors' National Association (SMACNA): Publication 1767 Kitchen Ventilation Systems & Food Service Equipment Fabrication and Installation Guidelines, 2001.
- D. Underwriters Laboratories Inc. (UL):
 - 471-10.....Commercial Refrigerators and Freezers, 8th Edition: Revised 2004
 - 563-09.....Ice Makers, 7th Edition: Revised 2006

PART 2 - PRODUCTS

2.1 AUTOMATIC ICE MAKING AND DISPENSING STATIONS - NOT USED

2.2 AUTOMATIC ICE MAKING AND ICE AND WATER DISPENSING STATIONS - NOT USED

2.3 REFRIGERATORS, FREEZERS, AND DUAL-TEMPERATURE UNITS, REACH-IN

A. General Requirements:

1. Exterior Finish: Stainless steel, door, sides, and top.
2. Interior Finish: Stainless steel.
3. Doors: Full height with door locks?.
4. Door Hinge: As shown on drawings.
5. Refrigeration System: Self-contained, air cooled, top mounted.
6. Accessories:
 - a. 152 mm (6 inch) high casters.
 - b. Cord and plug.
 - c. Stainless-steel back.
7. Provide Energy Star qualified appliances.

B. Shelves: Five-plated wire shelves per full section or three chrome-plated wire shelves per half section.

C. Tray Slides: Angle type.

D. Mobile Food Tray File: Consisting of loading cart in lower compartment of each refrigerator section and transfer carriages. Locking device automatically locks loading cart in position when placed in refrigerator or on the transfer carriage.

1. Loading Cart:

- a. Material: Frame and slides fabricated from stainless steel or aluminum alloy angles, channels, or bars.
- b. Slides: Minimum of 10 pairs, removable, and adjustable on 25 mm (1 inch) centers. Each pair accommodates one 457 by 660 mm (18 by 26 inch) standard cafeteria tray or pan.

2. Transfer Carriage:

- a. Base Construction: Stainless-steel sheet, angle, channel, or bar frame or platform with channels to guide and retain mobile food rack.
- b. Handle: Inverted-U type, attached to one end of base of cart and located with top a minimum of 914 mm (36 inches) above the floor. Fabricated from tubular stainless steel having an outside diameter of 25 mm (1 inch) and a minimum wall thickness of 1.7 mm (0.065 inch). Attached to cart to permit withdrawal of the trays or pans from either end of the mobile food rack when in place on cart.

c. Casters: 127 mm (5 inch), ball-bearing swivel casters with neoprene wheels.

E. Temperature:

1. Normal: 1.6 degrees C (35 degrees F).
2. Low: -23.3 degrees C (-10 degrees F).
3. Dual: +1.6 degrees C and -23.3 degrees C (+ 35 and -10 degrees F).

SPEC WRITER NOTE:

1. Select unit style and temperature according to functional requirements.
2. Select number of sections according to operation requirement and available floor space.

F. Reach-in and Pass-Through Refrigerator, Freezer, and Dual-Temperature Units:

SYMBOL	TEMPERATURE	STYLE	SIZE	FOOD STORAGE
K3600	Low	Reach-in	0.6 cu. m (20 cu. ft.) One section	Tray slides
K3610	Low	Reach-in	0.6 cu. m (20 cu. ft.) One section	Shelves
K3620	Low	Pass-through	0.6 cu. m (20 cu. ft.) One section	Tray slides
K3630	Low	Pass-through	0.6 cu. m (20 cu. ft.) One section Two compartments	Upper Compartment: Tray slides Lower Compartment: Mobile food-tray file with loading cart and two transfer carriages

K3640	Dual	Reach-in	0.6 cu. m (20 cu. ft.) One section Two compartments Bottom Compartment: Low temperature	Tray slides
K3650	Dual	Pass-through	0.6 cu. m (20 cu. ft.) One section Two compartments Bottom Compartment: Low temperature	Tray slides
K3700	Normal	Reach-in	0.6 cu. m (20 cu. ft.) One section	Tray slides
K3710	Normal	Reach-in	0.6 cu. m (20 cu. ft.) One section Two compartments	Upper Compartment: Tray slides Lower Compartment: Mobile food- tray file with loading cart and one transfer carriage
K3720	Normal	Reach-in	0.6 cu. m (20 cu. ft.) One section	Shelves
K3740	Normal	Pass-through	0.6 cu. m (20 cu. ft.) One section Two compartments	Tray slides

K3750	Normal	Pass-through	0.6 cu. m (20 cu. ft.) One section Two compartments	Upper Compartment: Tray slides Lower Compartment: Mobile food- tray file with loading cart and one transfer carriage
K3760	Normal	Pass-through	0.6 cu. m (20 cu. ft.) One section	Shelves
K3800	Normal	Reach-in	1.3 cu. m (45 cu. ft.) Two sections	Tray slides
K3810	Normal	Reach-in	1.3 cu. m (45 cu. ft.) Two sections Two compartments per section	Upper Compartment: Tray slides Lower Compartments: Mobile food- tray files with loading cart and two transfer carriages per compartment
K3820	Normal	Reach-in	1.3 cu. m (45 cu. ft.) Two sections	Shelves
K3840	Normal	Pass-through	(45 cu. ft.) Two sections	Tray slides
K3850	Normal	Pass-through	1.3 cu. m (45 cu. ft.) Two sections Two compartments per section	Upper Compartments: Tray slides Lower Compartments: Mobile food- tray file with loading cart and two transfer carriages per compartment

K3860	Normal	Pass-through	1.3 cu. m (45 cu. ft.) Two sections	Shelves
K3900	Normal	Reach-in	1.8 cu. m (65 cu. ft.) Three sections	Tray slides
K3910	Normal	Reach-in	1.8 cu. m (65 cu. ft.) Three sections Two compartments per section	Upper Compartments: Tray slides Lower Compartment: Mobile food-tray file with loading cart and three transfer carriages per compartment
K3920	Normal	Reach-in	1.8 cu. m (65 cu. ft.) Three sections	Shelves
K3940	Normal	Pass-through	1.8 cu. m (65 cu. ft.) Three sections	Tray slides
K3960	Normal	Pass-through	1.8 cu. m (65 cu. ft.) Three sections	Shelves

2.4 REFRIGERATORS AND FREEZERS, ROLL-IN AND ROLL-THROUGH - NOT USED

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install self-contained refrigeration equipment level and plumb;
arranged for safe and convenient operation; with access clearances
required for maintenance and cleaning; and according to manufacturer's
written instructions.
- B. Install seismic restraints for equipment.

3.2 CLEAN-UP

- A. At completion of the installation, clean and adjust self-contained refrigeration equipment as required to produce ready-for-use condition.
- B. Where stainless-steel surfaces are damaged during installation procedures, repair finishes to match adjoining undamaged surfaces.

3.3 INSTRUCTIONS

Instruct personnel and transmit operating instructions in accordance with requirements in.

- - - E N D - - -

SECTION 11 44 00
FOOD COOKING EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies food service cooking equipment as follows:
1. Ranges, electric.
 18. Ovens, convection.

1.2 RELATED WORK

- A. Seismic Restraint of Equipment: Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- B. Electrical Connections: Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS, and Section 28 05 11, REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS.
- C. Electrical Disconnect Switches: Section 26 29 21, DISCONNECT SWITCHES.

1.3 QUALITY CONTROL

- A. Installer Qualifications: Experienced in food service equipment installation or supervised by an experienced food service equipment installer:
1. Where required to complete equipment installation, electrician and plumber shall be licensed in jurisdiction where project is located.
- B. NSF Compliance: Equipment bears NSF Certification Mark or UL Classification Mark indicating compliance with NSF/ANSI 4E.
- C. UL Listing: Equipment is listed in UL "Heating, Cooling, Ventilating and Cooking Equipment Directory" and is labeled for intended use.
1. Electric Cooking Equipment: Evaluated according to UL 197.
- D. Seismic Restraint:
1. Comply with requirements in Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
 2. Comply with applicable guidelines for seismic restraint of kitchen equipment contained in SMACNA's "Kitchen Ventilation Systems and Food Service Equipment Guidelines," Publication 1767, Appendix A.
- E. In-Use Service: At least one factory-authorized service agency for equipment shall be located in the geographical area of the installation and shall have the ability to provide service within 24 hours after receiving a service call.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Include manufacturer's address and telephone number.
 - 2. Include catalog or model numbers and illustrations and descriptions of cooking equipment.
 - 3. Proof of appliances being Energy Star qualified where applicable.
- C. Installation Drawings: Show dimensions, details of installation, coordination with plumbing and electrical work, and other work required for a complete installation.
- D. Operating Instructions: In accordance with requirements in Section 01 00 00, GENERAL REQUIREMENTS.

1.5 WARRANTY

Warrant food service equipment to be free from defects in materials and workmanship in accordance with requirements of "Warranty of Construction", FAR clause 52.246-21.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute/Canadian Gas Assoc. (ANSI/CGA):
Z83.11-09.....Gas Food Service Equipment
- C. ASME International (ASME):
BPVC-11.....Boiler and Pressure Vessel Code
- D. NSF International/American National Standards Institute (NSF/ANSI):
4E-09.....Commercial Cooking, Rethermalization, and
Powered Hot Food Holding and Trans Equipment
- E. Sheet Metal and Air Conditioning Contractors' National Association (SMACNA): Publication 1767 Kitchen Ventilation Systems and Food Service Equipment Fabrication and Installation Guidelines, 2001
- F. Underwriters Laboratories Inc. (UL):
197-10.....Commercial Electric Cooking Appliances UL
Heating, Cooling, Ventilating and Cooking
Equipment Directory

PART 2 - PRODUCTS

2.1 RANGES, ELECTRIC

A. General Requirements: Heavy-duty (designed for constant use in institutional-type kitchen) electric ranges as follows:

1. Stainless-steel exterior finish.
2. Swivel casters, with brakes on front casters.
3. Accessories:
 - a. Extra oven rack for each oven compartment.

B. Electric Range Units:

SYMBOL	TOP COMPONENT	BASE
K5001	Six burner	Standard oven
K5002	Six burner	Convection oven
K5003	Six burner	Cabinet storage
K5011	Four burner	Standard oven
K5022	Even heat	Standard oven
K5023	Even heat	Convection oven
K5024	Even heat	Cabinet storage
K5042	Griddle	Standard oven
K5043	Griddle	Convection oven
K5044	Griddle	Cabinet storage

2.2 RANGES, GAS - NOT USED

2.3 CHAR-BROILERS, GAS - NOT USED

2.4 FRYERS, DEEP FAT, ELECTRIC - NOT USED

2.5 FRYERS, DEEP FAT, GAS - NOT USED

2.6 PANS, BRAISING, TILTING, ELECTRIC - NOT USED

2.7 PANS, BRAISING, TILTING, GAS - NOT USED

2.8 KETTLES, STEAM, STATIONARY, GAS - NOT USED

2.9 KETTLES, STEAM, TILTING, GAS - NOT USED

2.10 KETTLES, STEAM, STATIONARY, ELECTRIC - NOT USED

2.11 TABLE-TOP KETTLES, TILTING, SELF-CONTAINED - NOT USED

2.12 STEAMERS, PRESSURELESS CONVECTION, COUNTERTOP, ELECTRIC - NOT USED

2.13 STEAMERS, PRESSURELESS, CONVECTION, TWO COMPARTMENT - NOT USED

2.14 OVENS, ROTATING RACK - NOT USED

2.15 OVENS, CONVEYOR - NOT USED

2.16 OVENS, CONVECTION/STEAMER - NOT USED

2.17 OVENS, QUICK BAKE - NOT USED

2.18 OVENS, CONVECTION

A. General Requirements: Convection ovens as follows:

1. Stainless-steel door, cavity, and exterior.
 2. Manual controls, for hot air, cool down, and off.
 3. Timer.
 4. Accessories:
 - a. Stainless-steel stand with casters.
 - b. Stacking kit.
 - c. Wire racks.
- 1) Quantity: [2].

B. Convection Oven Units:

SYMBOL	CAPACITY	HEAT SOURCE	SPECIAL ACCESSORIES
K5331	Single compartment, full size	Electric	Pan slides for stand

2.19 URNS, COFFEE

A. General Requirements: Electric, twin coffee urns as follows:

1. Stainless-steel coffee compartment single-sided service.
2. Stainless-steel exterior insulated.

3. Two, sight glass for coffee and water and spigots single sided.
4. Automatic controls.
5. Low water cut-off.
6. Stainless-steel filter basket.

SPEC WRITER NOTE: Select accessories
according to anticipated use and menu.

7. Accessories:
 - a. Water filter.
 - b. Half brew.

B. Urn, Coffee, Units:

SYMBOL	COMPARTMENTS/ CAPACITY
K5411	One/ 23 L (6 gal.)
K5412	Two/ 23 L (6 gal.)
K5413	One/ 38 L (10 gal.)
K5314	Two/ 38 L (10 gal.)

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install cooking equipment level and plumb; arranged for safe and convenient operation; with access clearances required for maintenance and cleaning; and according to manufacturer's written instructions.
- B. Interconnect cooking equipment to service utilities.
- C. Install seismic restraints for equipment.

3.2 CLEAN-UP

- A. At completion of the installation, clean and adjust cooking equipment as required to produce ready-for-use condition.
- B. Where stainless-steel surfaces are damaged during installation procedures, repair finishes to match adjoining undamaged surfaces.

3.3 INSTRUCTIONS

Instruct personnel and transmit operating instructions in accordance with requirements in Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 12 24 00
WINDOW SHADES

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section includes cloth shades, vertical blinds and venetian blinds. Provide window shades complete, including brackets, fittings and hardware.

1.2 RELATED WORK:

- A. Color of shade cloth and color: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 QUALITY ASSURANCE:

- A. Manufacturer's Qualification: Submit evidence that the manufacture has a minimum of three (3) years' experience in providing item of type specified, and that the blinds have performed satisfactorily on similar installations. Submit qualifications.
- B. Submit qualifications for installers who are trained and approved by manufacturer for installation of units provided.
- C. Electrical Requirements:
 - 1. NFPA 70 Article 100.
 - 2. Listed and labeled in accordance with UL 325.
 - 3. Marked for intended use, and tested as a system.
 - 4. Individual testing of components is not acceptable in lieu of system testing.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Shade cloth, each type, 610 mm (24 inch) square, including cord and ring, showing color, finish and texture.
- C. Manufacturer's literature and data; showing details of construction and hardware for:
 - Cloth and window shades
- D. Shop Drawings: Provide fabrication and installation details for cloth shades, including shade cloth materials, their orientation to rollers, and their seam and batten locations.

- 1. Motor-Operated Shades: Include details of installation and diagrams for power, signal, and control wiring.
- E. Fire Testing: Submit report of flame spread and smoke developed during product material tests by independent testing laboratory.
- F. Manufacturer's warranty.

1.5 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their window shades for a minimum of five (5) years from date of installation and final acceptance by the Government. Submit manufacturer's warranty.

1.6 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced to in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
 - AA-V-00200B.....Venetian Blinds, Shade, Roller, Window, Roller, Slat, Cord, and Accessories
- C. ASTM International (ASTM):
 - A240/A240M-14.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications
 - B221-14.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
 - B221M-13.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes (Metric)
 - G21-13.....Determining Resistance of Synthetic Polymeric Materials to Fungi
- D. National Electric Manufacturer's Association (NEMA):
 - ICS 6-93(R2006).....Industrial Control and Systems Closures
- E. National Fire Protection Association (NFPA):
 - 70-14.....National Electrical Code (NEC)
 - 701-15.....Fire Tests for Flame Propagation of Textiles and Films
- F. Underwriters Laboratories Inc. (UL):

325-06(R2013).....Door, Drapery, Gate, Louver, and Window
Operators and Systems

PART 2 - PRODUCTS

2.1 CLOTH SHADES:

- A. Shade Cloth: Close-Woven fiberglass coated fabric; Flame, fade and mildew resistant.
1. Type: Draper SunBloc SB9000 or equal.
 2. Weave: NA
 3. Thickness: 0.015".
 4. Weight: 12ounces per square yard.
 5. Orientation on Shadeband: NA
 6. Openness Factor: 0 percent.
 7. Fire-Test-Response Characteristics: Passes NFPA 701 small and large-scale vertical burn. Submit report for testing of shade cloth materials identical to products provided.
 8. Drive-End Location: Right side of inside face of shade or as indicated on construction documents.
 9. Shade Cloth Anti-Microbial Characteristics: 'No Growth' per ASTM G21 results for fungi ATCC9642, ATCC9677, and ATCC9645.
 10. Cordless Shades: Provide roller containing spring operating mechanism sized to accommodate shade size indicated in construction documents. Provide with positive locking mechanism that can stop shade movement at each half-turn of roller and with manufacturer's standard pull.
 - a. Pole: Manufacturer's standard type in length required to make operation convenient from floor level and with hook for engaging pull.

2.2 VENETIAN BLINDS: - NOT USED

2.3 VERTICAL BLIND LOUVER BLADES: - NOT USED

2.4 VENETIAN BLINDS AND SHADES ENCLOSED IN WINDOWS - NOT USED

2.5 MATERIALS:

- A. Stainless Steel: ASTM A240/A240M.
- B. Extruded Aluminum: ASTM B221M (B221).
- C. Cords for Cloth roller shades No.4 braided nylon or No.4-1/2 braided cotton or #10 stainless steel chain having not less than 80 kg (175 pounds) breaking strength.

2.6 FASTENINGS:

- A. Zinc-coated or cadmium plated steel or stainless steel fastenings of length and type recommended by manufacturer. Except as otherwise specified, provide fastenings for installation with various structural materials as follows:

Type of Fastening	Structural Material
Wood screw	Wood
Tap screw	Metal
Case-hardened, self-tapping screw in pre-drilled hole	Solid masonry, concrete
Screw or bolt in expansion shields	Solid masonry, concrete
Toggle bolts	Hollow blocks, gypsum wallboard, plaster

2.7 FABRICATION:

- A. Fabricate cloth shades to fit measurements of finished openings obtained at site.
- B. Cloth Shades: Rolling type, constructed of shade cloth mounted on rollers. Provide shade cloth with plain sides, and with hem at bottom to accommodate weight bar.
1. Provide separate shades for each individual sash within opening. Provide shade length that exceeds height of window by 305 mm (12 inches) measured from head to sill, in addition to material required to make-up hem:
- Provide rollers with spindles, nylon bearings, tempered steel springs, and other related accessories required for positive action.
 - Provide rollers of diameter and wall thicknesses required to accommodate operating mechanisms, weights, and widths of shadebands indicated without deflection.
 - Provide rollers with permanently lubricated drive-end assemblies and idle-end assemblies designed to facilitate removal of shadebands for service.

- d. Secure shade cloth to rollers to prevent wrinkling or folding, and on line parallel to axis of rollers so that shade hangs plumb.
- e. Secure shade cloth with zinc-coated steel or stainless steel machine screws spaced not over 228 mm (9 inches) on centers.
- f. Do not attach shade cloth to rollers with tacks.
- g. Provide hem bar of extruded aluminum for entire width of shade band. Heat seal hem bar on all sides to prevent removal.
- h. Provide eyelets with clear openings large enough to accommodate cords, without cutting into cloth when set.
- i. Provide cords of sufficient length to permit shades to be drawn to bottom of opening with ends looped and held with cord rings. Attach cords to hems through metal eyelets in center of slats in bottom hems.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Measure openings before fabrication. Do not scale construction documents.
- B. Cloth Shades: Mount window shades on end of face brackets, set on metal gussets, or casing of windows as required. Provide extension face brackets where necessary at mullions.
 - 1. Locate rollers in level position as high as practicable at heads of windows.
 - 2. Install shades to prevent infiltration of light over rollers.
 - 3. Where extension brackets are necessary for alignment of shades, provide metal lugs, and rigidly anchor lugs and brackets.
 - 4. Place brackets and rollers so that shades do not interfere with window and screen hardware.
 - 5. Mount shade to allow clearances for window operation hardware.
 - 6. Electrical Connections: Connect motor-operated shade cloth roller shades to building electrical system.
 - 9. Shade installation methods not specifically described, are subject to approval of Contracting Officer Representative (COR).

3.2 ADJUSTING:

- A. Adjust and shades to operate smoothly, free from binding or malfunction throughout entire operational range.

3.3 CLEANING AND PROTECTION:

- A. Clean shade surfaces after installation, according to manufacturer's written instructions.
- B. Provide final protection and maintain conditions that ensure that shades are without damage or deterioration at time of Substantial Completion.
- C. Replace damaged shades that cannot be repaired, in a manner approved by COR before time of Substantial Completion.

3.4 DEMONSTRATION:

- A. Furnish services of factory-authorized service representative to train maintenance personnel to adjust, operate, and maintain motorized shade operation systems.

- - - E N D - - -

SECTION 12 32 00
MANUFACTURED WOOD CASEWORK

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies plastic laminate casework as detailed on the construction documents, including related components and accessories required to form integral units. Wood casework items shown on the construction documents, but not specified below are to be included as part of the work under this section, and applicable portions of the specification are to apply to these items.

1.2 RELATED WORK:

- A. Sealants: Section 07 92 00, JOINT SEALANTS.
- B. Color of Casework Finish: Section 09 06 00, SCHEDULE OF FINISHES.
- C. Resilient Base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.
- D. Backing Plates for Wall Mounted Casework: Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
- E. Countertop Construction and Materials and Items Installed in Countertops: Section 12 36 00, COUNTERTOPS.
- F. Plumbing Requirements Related to Casework: Division 22, PLUMBING.
- G. Electrical Lighting and Power Requirements Related to Casework: Division 26, ELECTRICAL.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
1. Locks for doors and drawers.
 2. Adhesive cements.
 3. Casework hardware.
- C. Samples:
1. Wood Face Veneer or Hardwood Plywood.
 2. Plastic laminate.
- D. Shop Drawings (1/2 full size):
1. Each casework type, showing details of construction, including materials, hardware and accessories.
 2. Fastenings and method of installation.
- E. Certification:

1. Manufacturer's qualifications specified.
2. Installer's qualifications specified.

1.4 QUALITY ASSURANCE:

- A. Approval by COR is required of manufacturer and installer based upon certification of qualifications specified.
- B. Manufacturer's qualifications:
 1. Manufacturer is regularly engaged in design and manufacture of modular plastic laminate casework, casework components and accessories of scope and type similar to indicated requirements for a period of not less than five (5) years.
 2. Manufacturer has successfully completed at least three (3) projects of scope and type similar to indicated requirements.
 3. Submit manufacturer's qualifications and list of projects, including owner contact information.
- C. Installer Qualifications:
 1. Installer has completed at least three (3) projects in last five (5) years in which these products were installed.
 2. Submit installer qualifications.

1.5 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21 "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their wood casework for a minimum of five (5) years from date of installation and final acceptance by the Government. Submit manufacturer warranty.

1.6 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. ASTM International (ASTM):
 - A240/A240M-14.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications
 - A1008/A1008M-13.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy
 - C1036-11E1(R2012).....Flat Glass
- C. Builders Hardware Manufacturers Association (BHMA):

- A156.1-13.....Butts and Hinges
- A156.9-10.....Cabinet Hardware
- A156.5-14.....Auxiliary Locks and Associated Products
- A156.11-14.....Cabinet Locks
- D. Composite Panel Association (CPA):
 - A208.1-09.....Particleboard
 - A208.2-09.....Medium Density Fiberboard (MDF) for Interior Applications
- E. U.S. Department of Commerce Product Standards (Prod. Std):
 - PS 1-09.....Construction and Industrial Plywood
- F. Hardwood, Plywood and Veneer Association (HPVA):
 - HP-1-09.....Hardwood and Decorative Plywood
- G. Architectural Woodwork Institute (AWI):
 - Architectural Woodwork Standards, Edition 2 Certification Program - 2014
- H. American Society of Mechanical Engineers (ASME):
 - A112.18.1-12.....Plumbing Fixture Fittings
- I. National Electrical Manufacturers Association (NEMA):
 - LD 3-05.....High Pressure Decorative Laminates
- J. Underwriters Laboratories Inc. (UL):
 - 437-08(R2013).....Key Locks
- K. Scientific Equipment and Furniture Association (SEFA):
 - 2.3-10.....Installation of Scientific Laboratory Furniture and Equipment

PART 2 - PRODUCTS

2.1 PLYWOOD, HARDWOOD FACE VENEER: - NOT USED

2.2 PLASTIC LAMINATE:

- A. NEMA LD 3.
- B. Exposed decorative surfaces, both sides of cabinet doors, and for items having plastic laminate finish. General purpose Type HGL.
- C. Cabinet Interiors Including Shelving: Both of following options to comply with NEMA LD 3 as a minimum.
 - 1. Plastic laminate clad plywood or particleboard, MDF (excluding shelves).
- D. Backing sheet on bottom of plastic laminate covered wood tops. Backer Type BKL.

E. Post Forming Fabrication, Decorative Surface: Post forming Type HGP.

2.3 PLYWOOD, SOFTWOOD:

A. Prod. Std. PS1, five (5) ply construction from 13 mm to 28 mm (1/2 inch to 1-1/8 inch) thickness, and seven (7) ply for 31 mm (1 1/4 inch) thickness.

2.4 PARTICLEBOARD:

A. CPA A208.1, Type 1, Grade M or medium density.

2.5 MEDIUM DENSITY FIBERBOARD (MDF):

A. Fully waterproof bond conforming to CPA A208.1 and CPA A208.2.

2.6 GLASS:

- A. ASTM C1048 Kind FT Type I, Class 1, Quality q3.
- B. For Doors: 6 mm (1/4 inch) thick; except where laminated glass is shown on construction documents.
- C. For Shelves: 9 mm (3/8 inch) // thick.
- D. Laminated Glass: Fabricate of two (2) sheets of 3 mm (1/8 inch) thick clear ASTM C1172 Kind LT glass, laminated together with a 1.5 mm (0.060 inch) thick vinyl interlayer, to a total overall thickness of 8 mm (5/16 inch).

2.7 HARDWARE:

A. Cabinet Locks:

- 1. Provide where locks are indicated on construction documents.
- 2. Locked pair of hinged door over 915 mm (36 inches) high:
 - a. ANSI/BHMA A156.5, key one side.
 - b. On active leaf use three (3) point locking device, consisting of two (2) steel rods and lever controlled cam at lock, to operate by lever having lock cylinder housed therein.
 - c. On inactive leaf provide dummy lever of same design.
 - d. Provide keeper holes for locking device rods and cam.
- 3. Door and Drawer: ANSI/BHMA A156.11 cam locks. Provide one (1) type for each condition as follows:
 - a. Drawer and Hinged Door up to 915 mm (36 inches) high: E07261.
 - b. Drawer and Hinged Door: Pin-tumbler, cylinder type lock with not less than four (4) pins or a UL 437 rated wafer lock with brass working parts and case.
 - c. Sliding Door: E07161.

4. Key locks differently for each type casework and master key for each service, such as Administrative.
 - a. Key drug locker inner door different from outer door.
 - b. Furnish two (2) keys per lock.
 - c. Furnish six (6) master keys per service or Nursing Unit.
 5. Marking of Locks and Keys:
 - a. Name of manufacturer, or trademark which can readily be identified legibly marked on each lock and key change number marked on exposed face of lock.
 - b. Key change numbers stamped on keys.
 - c. Key change numbers to provide sufficient information for manufacturer to replace key.
- B. Hinged Doors:
1. Provide doors 915 mm (36 inches) and more in height with three (3) hinges and doors less than 915 mm (36 inches) in height is to have two (2) hinges. Each door is to close against two (2) rubber bumpers.
 2. Hinges: Fabricate hinges with minimum 1.8 mm (0.072 inch) thick chromium plated steel leaves, and with minimum 3.5 mm (0.139 inch) diameter stainless steel pin. Hinges to be five (5) knuckle design with 63 mm (2-1/2 inch) high leaves and hospital type tips.
 3. Concealed Hinges: BHMA A156.9, Type B01602, 135 degrees of opening, self-closing.
 4. Fasteners: Provide full thread wood screws to fasten hinge leaves to door and cabinet frame. Finish screws to match finish of hinges.
- C. Door Catches:
1. Friction or Magnetic type, fabricated with metal housing.
 2. Provide one (1) catch for cabinet doors 1220 mm (48 inches) high and under, and two (2) for doors over 1220 mm (48 inches) high.
- D. Drawer and Door Pulls:
1. Doors and drawers to have flush pulls, fabricated of either chromium-plated brass, chromium plated steel, stainless steel, or anodized aluminum. Drawer and door pulls to be of a design that can be operated with a force of 22.2 N (5 pounds) or less, with one (1) hand and not require tight grasping, pinching or twisting of the wrist.

E. Drawer Slides:

1. Full extension steel slides with nylon ball-bearing rollers.
2. Slides to have positive stop.
3. Equip drawers with rubber bumpers.

F. Sliding Doors:

1. Each door to be supported by two ball bearing bronze or nylon rollers, or sheaves riding on a stainless steel track at top or bottom, and to be restrained by a nylon or stainless steel guide at the opposite end.
2. Plastic guides are not acceptable.
3. Each door to have rubber silencers set near top and bottom of each jamb.

G. Shelf Standards (Except For Fixed Shelves):

1. Bright zinc-plated steel for recessed mounting with screws, 16 mm (5/8 inch) wide by 5 mm (3/16 inch) high providing 13 mm (1/2 inch) adjustment, complete with shelf supports.

H. Gate Bolt:

1. Surface mounted barrel type with strike.

I. Hinged Gates:

1. Gates to have two (2) double-acting hinges, size as required for gate size and weight.

J. Castors:

1. Locking type rated for 79 kg (175 lbs.) each.

K. Floor Glides:

1. Non-skid material minimum 25 mm (1 inch) diameter with minimum 16 mm (5/8 inch) height adjustment.

2.8 MANUFACTURED PRODUCTS:

- A. When two (2) or more units are required, use products of one (1) manufacturer.
- B. Manufacturer of casework assemblies is to assume complete responsibility for the final assembled unit.
- C. Provide products of a single manufacturer for parts which are alike.

2.9 FABRICATION:

- A. Casework to be of the flush overlay design and, except as otherwise specified, be of Premium Grade construction and of component thickness in conformance with AWI Quality Standards.

- B. Fabricate casework of plastic laminated covered plywood or particleboard:
 - 1. Where shown, doors, drawers, shelves, all semi-concealed surfaces to be plastic laminated.
 - 2. Glazed doors to have 6 mm (1/4 inch) thick glass, set in glazing compound.
 - 3. Sliding doors to have stops to prohibit bypass and be removable without use of tools.
- C. Provide 1.2 mm (18 gage) sheet steel sloping tops for casework where shown on construction drawings. Fasten sloping tops with oval-head screws inserted from interior. Exposed ends of sloping tops to have flush closures fastened as recommended by manufacturer.
- D. Support Members for Tops of Tables and Countertops:
 - 1. Construct as detailed on construction documents.
 - 2. Provide miscellaneous steel members and anchor as shown on construction drawings.
- E. Legs For Counters:
 - 1. Fabricate legs for counters of 1.6 mm (0.0635 inch) thick, 38 mm (1-1/2 inch) square tubular stainless steel.
 - 2. Secure legs to counter tops and provide legs at bottom with shoes not less than 25 mm (1 inch) in height.
 - 3. Fabricate shoes of stainless steel, aluminum or chromium plated brass.
- F. Cantilever Table Supports:
 - 1. Wall mounted steel supports to carry as specified on drawings wide table and supported load of 300 lbs.).

2.10 PRODUCTS OF OTHER COMPONENTS DIRECTLY RELATED TO CASEWORK:

- A. Refer to Section 07 92 00, JOINT SEALANTS for work related to sealants used in conjunction with joints of countertops, casework systems, and adjacent materials.
- B. Refer to Section 09 65 13, RESILIENT BASE AND ACCESSORIES for work related to rubber base adhered to casework systems.
- C. Refer to Section 09 22 16, NON-STRUCTURAL METAL FRAMING for backing plates used in conjunction with wall assemblies for the attachment of casework systems.

- D. Refer to Section 12 36 11, COUNTERTOPS for work related to plastic laminate, acid-resistant plastic laminate, metal, molded resin, wood, and methyl methacrylic polymer countertops and/or shelving used in conjunction with casework systems. When countertop materials are provided by the casework manufacturer, they are to include the following features:
1. Capable of being suspended from vertical support rails or horizontal wall strips or service modules.
 2. Provided with rounded corners and impact resistant material on exposed edges.
 3. Capable of being easily relocated and installed without tools.
 4. Capable of being suspended and easily changed under counter mounted storage units.
 5. Provide leveling adjustment capability so units can be brought into a level position.
 6. Secured using fasteners. Show detail on shop drawings.
- E. Refer to Section 12 36 11, COUNTERTOPS for work related to and integral with countertop systems such as pegboards, funnel and graduate racks.
- F. Refer to Division 22, PLUMBING for the following work related to casework systems:
1. Sinks, faucets and other plumbing service fixtures, venting, and piping systems.
 2. Compressed air, gas, vacuum and piping systems.
- G. Refer to Division 26, ELECTRICAL for the following work related to casework systems:
1. Connections and wiring devices.
 2. Connections and lighting fixtures except when factory installed by the manufacturer.

PART 3 - EXECUTION

3.1 COORDINATION:

- A. Begin only after work of other trades is complete, including wall and floor finish completed, ceilings installed, light fixtures and diffusers installed and connected and area free of trash and debris.
- B. Verify location and size of mechanical and electrical services as required and perform cutting of components of work installed by other trades.

- C. Verify reinforcement of walls and partitions for support and anchorage of casework.
- D. Coordinate with other Divisions and Sections of the specification for work related to installation of casework systems to avoid interference and completion of service connections.

3.2 INSTALLATION:

- A. Install casework in accordance with manufacturer's written instructions and per SEFA 2.3 recommendations.
 - 1. Install in available space; arranged for safe and convenient operation and maintenance.
 - 2. Align cabinets for flush joints except where shown otherwise.
 - 3. Install with bottom of wall cabinets in alignment and tops of base cabinets aligned level, plumb, true, and straight to a tolerance of 3.2 mm in 2438 mm (1/8 inch in 96 inches).
 - 4. Install corner cabinets with hinges on corner side with filler or spacers sufficient to allow opening of drawers.
- B. Support Rails:
 - 1. Install true to horizontal at heights shown on construction documents; maximum tolerance for uneven floors is plus or minus 13 mm (1/2 inch).
 - 2. Shim as necessary to accommodate variations in wall surface not exceeding 5 mm (3/16 inch) at fastener.
- C. Wall Strips:
 - 1. Install true to vertical and spaced as shown on construction documents.
 - 2. Align slots to assure that hanging units will be level.
- D. Plug Buttons:
 - 1. Install plug buttons in predrilled or prepunched perforations not used.
 - 2. Use chromium plate plug buttons or buttons finish to match adjacent surfaces.
- E. Seal junctures of casework systems with mildew-resistant silicone sealants as specified in Section 07 92 00, JOINT SEALANTS.

3.3. CLOSURES AND FILLER PLATES:

- A. Close openings larger than 6 mm (1/4 inch) wide between cabinets and adjacent walls with flat, steel closure strips, scribed to required

contours, or machined formed steel fillers with returns, and secured with sheet metal screws to tubular or channel members of units, or bolts where exposed on inside.

- B. Where ceilings interfere with installation of sloping tops, omit sloping tops and provide flat steel filler plates.
- C. Secure filler plates to casework top members, unless shown otherwise on construction documents.
- D. Secure filler plates more than 152 mm (6 inches) in width top edge to a continuous 25 x 25 mm (1 x 1 inch) 0.889 mm (1/16 inch) thick steel formed steel angle with screws.
- E. Anchor angle to ceiling with toggle bolts.
- F. Install closure strips at exposed ends of pipe space and offset opening into concealed space.
- G. Finish closure strips and fillers with same finishes as cabinets.

3.4 FASTENINGS AND ANCHORAGE:

- A. Do not anchor to wood ground strips.
- B. Provide hat shape metal spacers where fasteners span gaps or spaces.
- C. Use 6 mm (1/4 inch) diameter toggle or expansion bolts, or other appropriate size and type fastening device for securing casework to walls or floor. Use expansion bolts shields having holding power beyond tensile and shear strength of bolt and breaking strength of bolt head.
- D. Use 6 mm (1/4 inch) diameter hex bolts for securing cabinets together.
- E. Use 6 mm (1/4 inch) by minimum 38 mm (1-1/2 inch) length lag bolt anchorage to wood blocking for concealed fasteners.
- F. Use not less than No. 12 or 14 wood screws with not less than 38 mm (1-1/2 inch) penetration into wood blocking.
- G. Space fastening devices 305 mm (12 inches) on center with minimum of three (3) fasteners in 915 or 1220 mm (3 or 4 foot) unit width.
- H. Anchor floor mounted cabinets with a minimum of four (4) bolts through corner gussets. Anchor bolts may be combined with or separate from leveling device.
- I. Secure cabinets in alignment with hex bolts or other internal fastener devices removable from interior of cabinets without special tools. Do not use fastener devices which require removal of tops for access.

- J. Where units abut end to end, anchor together at top and bottom of sides at front and back. Where units are back to back, anchor backs together at corners with hex bolts placed inconspicuously inside casework.
- K. Where type, size, or spacing of fastenings is not shown on construction documents or specified, show on shop drawings proposed fastenings and method of installation.

3.5 ADJUSTMENTS:

- A. Adjust equipment to insure proper alignment and operation.
- B. Replace or repair damaged or improperly operating materials, components or equipment.

3.6 CLEANING:

- A. Immediately following installation, clean each item, removing finger marks, soil and foreign matter.
- B. Remove from job site trash, debris and packing materials.
- C. Leave installed areas clean of dust and debris.

3.7 INSTRUCTIONS:

- A. Provide operational and cleaning manuals and verbal instructions in accordance with Article INSTRUCTIONS, SECTION 01 00 00, GENERAL REQUIREMENTS.
- B. Provide in service training both prior to and after facility opening. Coordinate in service activities with COR.
- C. Commencing at least seven (7) days prior to opening of facility, provide one (1) four (4) hour day of on-site orientation and technical instruction on use and cleaning procedures application to products and systems specified herein.

- - - E N D - - -

**SECTION 12 36 00
COUNTERTOPS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies casework countertops with integral accessories.
- B. Integral accessories include:
 - 1. Sinks with traps and drains.
 - 2. Eye and Face Wash Units.
 - 3. Mechanical Service fixtures.
 - 4. Electrical Receptacles.
 - 5. Hot Plates (Range)
 - 6. Pegboards

1.2 RELATED WORK

- A. Color and patterns of plastic laminate: SECTION 09 06 00, SCHEDULE FOR FINISHES.
- B. DIVISION 22, PLUMBING.
- C. DIVISION 26, ELECTRICAL.
- D. Equipment Reference Manual for SECTION 12 36 00, COUNTERTOPS.

1.3 SUBMITTALS

- A. Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings
 - 1. Show dimensions of section and method of assembly.
 - 2. Show details of construction at a scale of ½ inch to a foot.
- C. Samples:
 - 1. 150 mm (6 inch) square samples each top.
 - 2. Front edge, back splash, end splash and core with surface material and booking.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Hardboard Association (AHA):
 - A135.4-95.....Basic Hardboard
- C. Composite Panel Association (CPA):
 - A208.1-09.....Particleboard

- D. American Society of Mechanical Engineers (ASME):
A112.18.1-12.....Plumbing Supply Fittings
A112.1.2-12.....Air Gaps in Plumbing System
A112.19.3-08(R2004).....Stainless Steel Plumbing Fixtures (Designed for
Residential Use)
- E. American Society for Testing and Materials (ASTM):
A167-99 (R2009).....Stainless and Heat-Resisting Chromium-Nickel
Steel Plate, Sheet and Strip
A1008-10.....Steel, Sheet, Cold-Rolled, Carbon, Structural,
High Strength, Low Alloy
D256-10.....Pendulum Impact Resistance of Plastic
D570-98(R2005).....Water Absorption of Plastics
D638-10.....Tensile Properties of Plastics
D785-08.....Rockwell Hardness of Plastics and Electrical
Insulating Materials
D790-10.....Flexural Properties of Unreinforced and
Reinforced Plastics and Electrical Insulating
Materials
D4690-99(2005).....Urea-Formaldehyde Resin Adhesives
- F. Federal Specifications (FS):
A-A-1936.....Adhesive, Contact, Neoprene Rubber
- G. U.S. Department of Commerce, Product Standards (PS):
PS 1-95.....Construction and Industrial Plywood
- H. National Electrical Manufacturers Association (NEMA):
LD 3-05.....High Pressure Decorative Laminates

SPEC WRITE NOTE: Update materials
requirements to agree with applicable
requirements (types, grades, classes,) specified in the referenced Applicable
Publications.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Plastic Laminate: NEMA LD 3. - NOT USED
- B. Molded Resin:
1. Non-glare epoxy resin or furan resin compounded and cured for
minimum physical properties specified:

Flexural strength	70 MPa (10,000 psi)	ASTM D790
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Rockwell hardness	105	ASTM D785
Water absorption, 14 hours (weight)	.01%	ASTM D570

2. Material of uniform mixture throughout.
- C. Stainless Steel: ASTM A167, Type 304.
- D. Sheet Steel: ASTM A1008, cold rolled, Class 1 finish, stretcher leveled.
- E. Particleboard: CPA A208.1, Grade 2-M-2.
- F. Plywood: PS 1, Exterior type, veneer grade AC not less than five ply construction.
- G. Adhesive
 1. For plastic laminate FS A-A-1936.
 2. For wood products: ASTM D4690, unextended urea resin or unextended melamine resin, phenol resin, or resorcinol resin.
 3. For Field Joints:
 - a. Epoxy type, resistant to chemicals as specified for plastic laminate laboratory surfaces.
 - b. Fungi resistant: ASTM G-21, rating of 0.
- H. Fasteners:
 1. Metals used for welding same metal as materials joined.
 2. Use studs, bolts, spaces, threaded rods with nuts or screws suitable for materials being joined with metal splice plates, channels or other supporting shape.
- I. Solid Polymer Material:
 1. Filled Methyl Methacrylic Polymer.
 2. Performance properties required:

Property	Result	Test
Elongation	0.3% min.	ASTM D638
Hardness	90 Rockwell M	ASTM D785
Gloss (60° Gordon)	5-20	NEMA LD3.1
Color stability	No change	NEMA LD3 except 200 hour
Abrasion resistance	No loss of pattern Max wear depth 0.0762 mm (0.003 in) - 10000 cycles	NEMA LD3

Property	Result	Test
Water absorption weight (5 max)	24 hours 0.9	ASTM D-570
Izod impact	14 N·m/m (0.25 ft-lb/in)	ASTM D256 (Method A)
Impact resistance	No fracture	NEMA LD-3 900 mm (36") drop 1 kg (2 lb.) ball
Boiling water surface resistance	No visible change	NEMA LD3
High temperature resistance	Slight surface dulling	NEMA LD3

3. Cast into sheet form and bowl form.
4. Color throughout with subtle veining through thickness.
5. Joint adhesive and sealer: Manufacturers silicone adhesive and sealant for joining methyl methacrylic polymer sheet.
6. Bio-based products will be preferred.

L. Laminar Flow Control Device

1. Smooth bright stainless steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar flow that will not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing.
2. Flow Control Restrictor:
 - a. Capable of restricting flow of 7.5 to 8.5 Lpm (2.0 to 2.2 gpm) for sinks provided in paragraph 2.2D.
 - b. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 175 and 550 kPa (25 and 80 psi).
 - c. Operates by expansion and contraction, eliminates mineral/sediment building up with self clearing action, and is capable of easy manual cleaning.

2.2 SINKS

A. Molded Resin:

1. Cast or molded in one piece with interior corners 25 mm (one inch) minimum radius.
2. Minimum thickness of sides and ends 13 mm (1/2 inch), bottom 16 mm (5/8 inch).

3. Molded resin outlet for drain and standpipe overflow.
4. Provide clamping collar permitting connection to 38 mm (1-1/2 inch) or 50 mm (2 inch) waste outlet and trap, making sealed but not permanent connection.

B. Stainless Steel:

1. ANSI/ASME A112.19.3, Type 304.
2. Self rim for plastic laminate or similar tops with concealed fasteners.
3. Flat rim for welded into stainless steel tops.
4. Ledge back or ledge sides with holes to receive required fixtures when mounted on countertop.
5. Apply fire resistant sound deadening material to underside.

C. Stainless steel circular or oval shaped bowl.

D. Sinks of Methyl Methacrylic Polymer:

1. Minimum 19 mm (3/4 inch) thick, cast into bowl shape with overflow to drain.
2. Provide for underhung installation to countertop.
3. Provide openings for drain.

2.3 TRAPS AND FITTINGS

A. Material as specified in DIVISION 22, PLUMBING.

B. For Molded Resin Sinks:

1. Chemical resisting P-traps and fittings for chemical waste service.
2. Provide traps with cleanout plug easily removable without tools.

C. For Stainless Steel Sinks:

1. Either cast or wrought brass or stainless steel P-traps and drain fittings; ASME A112.18.1
2. Flat strainer, except where cup strainer or overflow standpipe specified.
 - a. Provide cup strainer in cabinet type 1B.
 - b. Provide stainless steel overflow stand pipe to within 38 mm (1-1/2 inches) of sink rim.
3. Exposed surface chromium plated finish.

D. Plaster traps:

1. Cast iron body with porcelain enamel exterior finish.
2. 50 mm (2 inch) female threaded side inlet and outlet.

3. Removable galvanized cage having integral baffles and replaceable brass screens.
4. Removable gasketed cover.
5. Minimum overall dimensions: 350 x 350 x 400 mm high (14 x 14 x 16 inches) with 175 mm (7 inch) water seal.
6. Non-siphoning and easily accessible for cleaning.

E. Air Gap Fittings: ASME A112.1.2.

F. Methyl Methacrylic Polymer Sink Traps:

1. Cast or wrought brass with flat grid strainer, off-set tail piece, adjustable 38 x 32 mm (1-1/2 x 1 1/4-inch) P trap.
2. Chromium plated finish.

2.4 WATER FAUCETS

A. ASME A112.18.1.

1. Cast or forged brass, compression type with replaceable seat and stem assembly or replaceable cartridge.
2. Indexed lever handles either with or without head.
3. Gooseneck minimum clearance above countertop of 190 mm (7-1/2 inches), bent 180 degrees for vertical discharge.
4. Swing spouts elevated to clear handles.
5. Exposed brass surfaces chromium plated.
6. Cast combination hot and cold fixture with one piece body for multiple outlets.
7. Adapter type connection which will permit field conversion of swing spouts to fixed or gooseneck grouts or vice versa.
8. Pedestals Top for Laboratory or Pharmacy:
 - a. Modern design tapered to a round base, factory assembled and tested.
 - b. Brass shanks, locknuts and washers for attaching to top or curbs.

B. Laminar flow control device on spouts.

C. Automatic Controlled Faucets.

1. Infra-red photocell sensor and a solenoid valve to control water flow automatically.
2. Breaking light beam activates water flow.
3. Water stops when user moves away from light beam.

C. Laboratory and Pharmacy Faucets:

1. Female 9 mm (3/8 inch) IPS threaded outlet for attachment of filter pumps, hose connectors, anti-hose nozzle, or laminar flow control device on spout end.
2. Provide angle type vacuum breaker for fixture, designed for low flow, with built-in floating disk and renewable seat in vacuum breaker body.

D. Distilled Water Fixture:

1. Deck mounted.
2. Gooseneck spout with handle arranged for self closing and with hold open feature to open and close an inert silicone diaphragm valve.
3. Faucet designed to be chemically inert and resistant to leaching of inorganic contaminants, enhancement of bacteria growth, and internal corrosion.

E. Eye and Face Wash Unit Pull-Out-Type:

1. Deck mounted.
2. Designed for vandal resistant push-down control valve and 6 foot hose.
3. Eye and face wash head, provide a soft stream for flushing action.
4. Valve, when opened; remain open until manually closed.

F. Eye and Face Bath, Counter Mounted:

1. Stainless Steel circular or oval shaped self rimmed sink, as shown on drawings.
2. Two fully enclosed rubber bound spray heads to provide an aerated flow of water simultaneously into both eyes and across face.
3. Push-pull hand operated valve.
4. Volume regulator for each spray.

G. Manifold, Tube-Washing:

1. Deck mounted
2. Three valved outlet, plus one bleeder outlet.
3. Vacuum breaker, and loose key stops with integral check valve.

H. Vanity or Lavatory Faucets in Methyl Methacrylic Polymer tops:

1. Extra long center set single lever handle control.
2. Cast or wrought copper alloy, vandal resistant.
3. Stainless steel ball type with replaceable non-metallic seats, stainless steel lined sockets.

4. Handle always returning to the neutral position or cartridge body construction.

5. Provide laminar flow control device.

2.5 FUEL GAS, LABORATORY AIR AND LABORATORY VACUUM FIXTURES - NOT USED

2.6 FIXTURE IDENTIFICATION

A. Code fixtures with full view plastic index buttons.

B. Use following colors and codes:

SERVICE	COLOR	CODE	COLOR OF LETTERS
Cold Water	Dark Green	CW	White
Hot Water	Red	HW	White
Laboratory Air	Orange	AIR	Black
Fuel Gas	Dark Blue	GAS	White
Laboratory Vacuum	Yellow	VAC	Black
Distilled Water	White	DW	Black
Deionized Water	White	DI	Black
Oxygen	Light Green	OXY	White
Hydrogen	Pink	H	Black
Nitrogen	Gray	N	Black
All Other Gases	Light Blue	CHEM.SYM.	Black

2.7 ELECTRICAL RECEPTACLES

A. Hospital grade per electrical specifications.

B. Curb Mounted Receptacles:

1. NEMA 5-20R duplex in galvanized steel box.

2. Chromium plated brass or steel face plate.

C. Pedestal Mounted Receptacles:

1. NEMA 5-20R duplex installed in double faces.

2. Polished stainless steel or aluminum, or chromium plated brass pedestal.

2.8 ELECTRIC DROP-IN HOTPLATE (RANGE) UNITS NOT USED

2.9 FILM VIEWER - NOT USED

2.10 COUNTERTOPS

A. Fabricate in largest sections practicable.

B. Fabricate with joints flush on top surface.

- C. Fabricate countertops to overhang front of cabinets and end of assemblies 25 mm (one inch) except where against walls or cabinets.
- D. Provide 1 mm (0.039 inch) thick metal plate connectors or fastening devices (except epoxy resin tops).
- E. Join edges in a chemical resistant waterproof cement or epoxy cement, except weld metal tops.
- F. Fabricate with end splashes where against walls or cabinets.
- G. Splash Backs and End Splashes:
 - 1. Not less than 19 mm (3/4 inch) thick.
 - 2. Height 100 mm (4 inches) unless noted otherwise.
 - 3. Laboratories and pharmacy heights or where fixtures or outlets occur: Not less than 150 mm (6 inches) unless noted otherwise.
 - 4. Fabricate epoxy splash back in maximum lengths practical of the same material.
- H. Drill or cutout for sinks, and penetrations.
 - 1. Accurately cut for size of penetration.
 - 2. Cutout for VL 81 photographic enlarger cabinet.
 - a. Finish cutout to fit flush with vertical side of cabinet, allowing adjustable shelf to fit into cutout space of cabinet at counter top level. Finish cutout surface as an exposed edge.
 - b. Provide braces under enlarger space to support not less than 45 kg (100 pounds) centered on opening side along backsplash.
- I. Plastic Laminate Countertops: - NOT USED
- J. Metal Counter Tops:
 - 1. Fabricate up to 3600 mm (12 feet) long in one piece, including nosing, backs and ends.
 - 2. When counter tops exceed 3600 mm (12 feet) in length accurately fitted field joints are acceptable.
 - 3. Finish thickness at edges 32 mm (1-1/4 inch).
 - 4. Reinforced with minimum 1.5 mm (0.0598 inch) thick hat channel stiffeners, minimum of two stiffeners for units without sinks and three stiffeners for units with sinks welded or soldered to underside of top full length, except at sink openings.
 - 5. Apply sound deadening material on underside.
 - 6. Flange edges of tops down 32 mm (1-1/4 inch) and reinforce with concealed hardwood or with a steel frame.

7. Grind welds smooth and finished on exposed surfaces to match finish specified.
8. Stainless Steel Counter or Sink Tops:
 - a. Where noted stainless steel except where specified for nourishment unit, unit kitchen, and medicine cabinet.
 - b. Use 1.5 mm (0.0598 inch) thick stainless steel.
 - c. Depth of splash backs and splash ends 25 mm (one inch) and turned down at least 13 mm (1/2 inch) at wall. Where faucets are located in splash backs, fabricate depth of splash backs 50 mm (2 inches) with provision made to receive required fixture.
 - d. Where sinks occur fabricate top with 5 mm (3/16 inch) marine edge and fit flush with adjacent tops of other materials.
 - e. Weld sink flush to counter top and finish to appear seamless.
- K. Molded Resin Tops:
 1. Molded resin with drip groove cut on underside of overhanging edge.
 2. Finish thickness of top minimum 25 mm (1 inch).
 3. Joints: Epoxy Type.
 4. Secure reagent shelves to counter tops with fasteners from underside and seal seam.
- L. Maple tops: - NOT USED
- O. Pegboards:
 1. Pegboard: Fabricate of birch with black acid resisting finish and equip with polypropylene or unfinished hardwood pegs.
 2. Pegboard with Funnel and Graduate Rack: Fabricate of birch with black acid resisting finish and equip with polypropylene or unfinished hardwood pegs. Support rack on steel brackets. Provide CRS gutter and drain to sink.
- P. Methyl Methacrylic Polymer Tops:
 1. Fabricate countertop of methyl methacrylic polymer cast sheet, 19 mm (3/4 inch) thick.
 2. Fabricate back splash and end splash to height shown.
 3. Fabricate skirt to depth shown.
 4. Fabricate with marine edge where sinks occur.
 5. Fabricate in one piece for full length from corner to corner up to 3600 mm (12 feet).
 6. Join pieces with adhesive sealant.

7. Cut out countertop for lavatories, plumbing trim.
 8. Provide concealed fasteners and epoxy cement for anchorage of sinks to countertop.
- Q. Countertop products shall comply with following standards for biobased materials:

Material Type	Percent by Weight
Composite Panel	89 percent biobased material
Hardwood	89 percent biobased material
Particleboard	89 percent biobased material
Plywood	89 percent biobased material

The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Before installing countertops verify that wall surfaces have been finished as specified and that mechanical and electrical service locations are as required.
- B. Secure countertops to supporting rails of cabinets with metal fastening devices, or screws through pierced slots in rails.
 1. Where type, size or spacing of fastenings is not shown or specified, submit shop drawings showing proposed fastenings and method of installation.
 2. Use round head bolts or screws.
 3. Use epoxy or silicone to fasten the epoxy resin countertops to the cabinets.
 4. Use wood or sheet metal screws for wood or plastic laminate tops; minimum penetration into top 16 mm (5/8 inch), screw size No 8, or 10.
- C. Rubber Moldings:
 1. Where shown install molding with butt joints in horizontal runs and mitered joints at corners where ceramic tile occurs omit molding.
 2. Fasten molding to wall and to splashbacks and splashends with adhesive.
- D. Sinks

1. Install stainless steel sink in plastic laminate tops with epoxy compound to form watertight seal under shelf rim.
 - a. In laboratory and pharmacy fit stainless steel sink with overflow standpipe.
 - b. Install faucets and fittings on sink ledges with watertight seals where shown.
 2. Install molded resin sinks with epoxy compound to form watertight seal with underside of molded resin top.
 - a. Install sink with not less than two channel supports with threaded rods and nuts at each end, expansion bolted to molded resin top.
 - b. Design support for a twice the full sink weight.
 - c. Install with overflow standpipes.
 3. Install methyl methacrylic polymer sinks in manufacturers recommended adhesive sealer or epoxy compound to underside of methyl methacrylic polymer countertop.
 - a. Bolt or screw to countertop to prevent separation of bowl and fracture of adhesive sealant joint.
 - b. Install drain and traps to sink.
- E. Faucets, Fixtures, and Outlets:
1. Seal opening between fixture and top.
 2. Secure to top with manufacturers standard fittings.
- F. Electrical Outlets:
1. Set in cutouts with manufacturers gasket sealing joint with top to prevent water leakage.
 2. Install control unit and electric outlets where shown. Seal escutcheon plate at lap if on counter or top to prevent water leakage.

3.2 PROTECTION AND CLEANING

- A. Tightly cover and protect against dirt, water, and chemical or mechanical injury.
- B. Clean at completion of work.

- - - E N D - - -

SECTION 13 05 41
SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. Provide seismic restraint in accordance with the requirements of this section in order to maintain the integrity of nonstructural components of the building so that they remain safe and functional in case of seismic event.
- B. The design to resist seismic load shall be based on Seismic Design Categories per section 4.0 of the VA Seismic Design Requirements (H-18-8) dated August 2013, <http://www.cfm.va.gov/til/etc/seismic.pdf>.
- C. Definitions: Non-structural building components are components or systems that are not part of the building's structural system whether inside or outside, above or below grade. Non-structural components of buildings include:
 - 1. Architectural Elements: Facades that are not part of the structural system and its shear resistant elements; cornices and other architectural projections and parapets that do not function structurally; glazing; nonbearing partitions; suspended ceilings; stairs isolated from the basic structure; cabinets; bookshelves; medical equipment; and storage racks.
 - 2. Electrical Elements: Power and lighting systems; substations; switchgear and switchboards; auxiliary engine-generator sets; transfer switches; motor control centers; motor generators; selector and controller panels; fire protection and alarm systems; special life support systems; and telephone and communication systems.
 - 3. Mechanical Elements: Heating, ventilating, and air-conditioning systems; medical gas systems; plumbing systems; sprinkler systems; pneumatic systems; boiler equipment and components.
 - 4. Transportation Elements: Mechanical, electrical and structural elements for transport systems, i.e., elevators and dumbwaiters, including hoisting equipment and counterweights.

1.2 RELATED WORK:

- A. Section No. 05 50 00: Metal Fabrications
- B. Section No. 05 51 00: Metal Stairs
- C. Section No. 08 36 13: Sectional Doors
- D. Section No. 08 80 00: Glazing

E. Section No. 09 22 16: Non Structural Framing
F. Section No. 09 29 00: Gypsum Board
G. Section No. 09 51 00: Acoustical Ceilings
H. Section No. 10 11 13: Chalkboards and Markerboards
I. Section No. 10 14 00: Signage
J. Section No. 11 40 21: Food Service and Laundry Equipment
K. Section No. 11 41 00: Food Storage Equipment
L. Section No. 11 44 00: Food Cooking Equipment
M. Section No. 12 32 00: Manufactured Wood Casework
N. Section No. 12 36 00: Countertops
O. Section No. 13 47 13: Bullet Resistant Fiberglass Panels
P. Section No. 21 13 13: Wet-Pipe Sprinkler Systems
Q. Section No. 21 22 00: Clean Agent Fire Suppression Systems
R. Section No. 22 05 11: Common Work Results for Plumbing
S. Section No. 22 05 12: General Motor Requirements for Plumbing Equipment
T. Section No. 22 11 00: Facility Water Distribution
U. Section No. 22 13 00: Facility Sanitary and Vent Piping
V. Section No. 22 13 33: Packaged, Submersible Sewerage Pump Units
W. Section No. 22 14 00: Facility Storm Drainage
X. Section No. 22 15 00: General Service Compressed-Air Systems
Y. Section No. 22 35 00: Domestic Water Heat Exchangers
Z. Section No. 22 40 00: Plumbing Fixtures
AA. Section No. 23 05 11: Common Work Results for HVAC
BB. Section No. 23 05 12: General Motor Requirements for HVAC and Steam
 Generation Equipment
CC. Section No. 23 05 41: Noise and Vibration Control for HVAC Piping and
 Equipment
DD. Section No. 23 08 11: Demonstrations and Tests for Boiler Plant
EE. Section No. 23 09 23: Direct-Digital Control System for HVAC
FF. Section No. 23 10 00: Facility Fuel Systems
GG. Section No. 23 21 13: Hydronic Piping
HH. Section No. 23 21 23: Hydronic Pumps
II. Section No. 23 23 00: Refrigerant Piping
JJ. Section No. 23 31 00: HVAC Ducts and Casings
KK. Section No. 23 34 00: HVAC Fans
LL. Section No. 23 37 00: Air Outlets and Inlets
MM. Section No. 23 51 00: Breechings, Chimneys, and Stacks
NN. Section No. 23 52 25: Low-Pressure Water Heating Boilers
OO. Section No. 23 72 00: Air-to-Air Energy Recovery Equipment

PP. Section No. 23 81 00: Decentralized Unitary HVAC Equipment
QQ. Section No. 23 81 43: Air-Source Unitary Heat Pumps
RR. Section No. 23 82 16: Air Coils
SS. Section No. 26 05 11: Requirements for Electrical Installations
TT. Section No. 26 05 13: Medium-Voltage Cables
UU. Section No. 26 05 33: Raceway and Boxes for Electrical Systems
VV. Section No. 26 05 41: Underground Electrical Construction
WW. Section No. 26 12 19: Pad-Mounted, Liquid-Filled, Medium-Voltage
Transformers
XX. Section No. 26 24 13: Distribution Switchboards
YY. Section No. 26 24 16: Panelboards
ZZ. Section No. 26 32 13: Engine Generators
AAA. Section No. 26 36 23: Automatic Transfer Switches
BBB. Section No. 26 41 00: Facility Lightning Protection
CCC. Section No. 26 51 00: Interior Lighting
DDD. Section No. 26 24 16: Exterior Lighting
EEE. Section No. 27 05 11: Requirements for Communications
Installations
FFF. Section No. 27 05 33: Raceways and Boxes for Communications
Systems
GGG. Section No. 27 31 31: Voice Communications Switching and Routing
Equipment - Extension
HHH. Section No. 27 41 31: Master Antenna Television Equipment and
Systems
III. Section No. 27 51 16: Public Address and Mass Notification Systems
JJJ. Section No. 27 51 23: Intercommunications and Program Systems
KKK. Section No. 28 05 00: Common Work Results for Electronic Safety
and Security
LLL. Section No. 28 05 28.33: Conduits and Backboxes for Electronic
Safety and Security
MMM. Section No. 28 13 00: Physical Access Control System
NNN. Section No. 28 23 00: Video Surveillance
OOO. Section No. 28 31 00: Fire Detection and Alarm
PPP.

1.3 QUALITY CONTROL:

A. Shop-Drawing Preparation:

1. Have seismic-force-restraint shop drawings and calculations prepared by a professional structural engineer experienced in the area of

seismic force restraints. The professional structural engineer shall be registered in the state where the project is located.

2. Submit design tables and information used for the design-force levels, stamped and signed by a professional structural engineer registered in the State where project is located.

B. Coordination:

1. Do not install seismic restraints until seismic restraint submittals are approved by the Resident Engineer.
2. Coordinate and install trapezes or other multi-pipe hanger systems prior to pipe installation.

C. Seismic Certification:

In structures assigned to IBC Seismic Design Category C, D, E, or F, permanent equipments and components are to have Special Seismic Certification in accordance with requirements of section 13.2.2 of ASCE 7 except for equipment that are considered rugged as listed in section 2.2 OSHPD code application notice CAN No. 2-1708A.5, and shall comply with section 13.2.6 of ASCE 7.

1.4 SUBMITTALS:

A. Submit a coordinated set of equipment anchorage drawings prior to installation including:

1. Description, layout, and location of items to be anchored or braced with anchorage or brace points noted and dimensioned.
2. Details of anchorage or bracing at large scale with all members, parts brackets shown, together with all connections, bolts, welds etc. clearly identified and specified.
3. Numerical value of design seismic brace loads.
4. For expansion bolts, include design load and capacity if different from those specified.

B. Submit prior to installation, a coordinated set of bracing drawings for seismic protection of piping, with data identifying the various support-to-structure connections and seismic bracing structural connections, include:

1. Single-line piping diagrams on a floor-by-floor basis. Show all suspended piping for a given floor on the same plain.
2. Type of pipe (Copper, steel, cast iron, insulated, non-insulated, etc.).
3. Pipe contents.
4. Structural framing.

- A. The Publications listed below (including amendments, addenda revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
355.2-07.....Qualification for Post-Installed Mechanical
 Anchors in Concrete and Commentary
- C. American Institute of Steel Construction (AISC):
Load and Resistance Factor Design, Volume 1, Second Edition
- D. American Society for Testing and Materials (ASTM):
A36/A36M-08.....Standard Specification for Carbon Structural
 Steel
A53/A53M-10.....Standard Specification for Pipe, Steel, Black
 and Hot-Dipped, Zinc-Coated, Welded and Seamless

- A307-10.....Standard Specification for Carbon Steel Bolts
and Studs; 60,000 PSI Tensile Strength.
- A325-10.....Standard Specification for Structural Bolts,
Steel, Heat Treated, 120/105 ksi Minimum Tensile
Strength
- A325M-09.....Standard Specification for High-Strength Bolts
for Structural Steel Joints [Metric]
- A490-10.....Standard Specification for Heat-Treated Steel
Structural Bolts, 150 ksi Minimum Tensile
Strength
- A490M-10.....Standard Specification for High-Strength Steel
Bolts, Classes 10.9 and 10.9.3, for Structural
Steel Joints [Metric]
- A500/A500M-10.....Standard Specification for Cold-Formed Welded
and Seamless Carbon Steel Structural Tubing in
Rounds and Shapes
- A501-07.....Specification for Hot-Formed Welded and Seamless
Carbon Steel Structural Tubing
- A615/A615M-09.....Standard Specification for Deformed and Plain
Billet-Steel Bars for Concrete Reinforcement
- A992/A992M-06.....Standard Specification for Steel for Structural
Shapes for Use in Building Framing
- A996/A996M-09.....Standard Specification for Rail-Steel and Axel-
Steel Deformed Bars for Concrete
Reinforcement
- E488-96(R2003).....Standard Test Method for Strength of Anchors in
Concrete and Masonry Element
- E. American Society of Civil Engineers (ASCE 7) Latest Edition.
- F. International Building Code (IBC) Latest Edition
- G. VA Seismic Design Requirements, H-18-8, August 2013
- H. National Uniform Seismic Installation Guidelines (NUSIG)
- I. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA): Seismic Restraint Manual - Guidelines for Mechanical Systems,
1998 Edition and Addendum

1.6 REGULATORY REQUIREMENT:

- A. IBC Latest Edition.
- B. Exceptions: The seismic restraint of the following items may be omitted:

1. Equipment weighing less than 400 pounds, which is supported directly on the floor or roof.
2. Equipment weighing less than 20 pounds, which is suspended from the roof or floor or hung from a wall.
3. Gas and medical piping less than 2 ½ inches inside diameter.
4. Piping in boiler plants and equipment rooms less than 1 ¼ inches inside diameter.
5. All other piping less than 2 ½ inches inside diameter, except for automatic fire suppression systems.
6. All piping suspended by individual hangers, 12 inches or less in length from the top of pipe to the bottom of the support for the hanger.
7. All electrical conduits, less than 2 ½ inches inside diameter.
8. All rectangular air handling ducts less than six square feet in cross sectional area.
9. All round air handling ducts less than 28 inches in diameter.
10. All ducts suspended by hangers 12 inches or less in length from the top of the duct to the bottom of support for the hanger.

PART 2 - PRODUCTS

2.1 STEEL:

- A. Structural Steel: ASTM A36.
- B. Structural Tubing: ASTM A500, Grade B.
- C. Structural Tubing: ASTM A501.
- D. Steel Pipe: ASTM A53/A53M, Grade B.
- E. Bolts & Nuts: ASTM A307, A325.

2.2 CAST-IN-PLACE CONCRETE:

- A. Concrete: 28 day strength, $f'c = 25$ MPa (3,000 psi)
- B. Reinforcing Steel: ASTM A615/615M or ASTM A996/A996M deformed.

PART 3 - EXECUTION

3.1 CONSTRUCTION, GENERAL:

- A. Provide equipment supports and anchoring devices to withstand the seismic design forces, so that when seismic design forces are applied, the equipment cannot displace, overturn, or become inoperable.
- B. Provide anchorages in conformance with recommendations of the equipment manufacturer and as shown on approved shop drawings and calculations.
- C. Construct seismic restraints and anchorage to allow for thermal expansion.
- D. Testing Before Final Inspection:

1. Test 10-percent of anchors in masonry and concrete per ASTM E488, and ACI 355.2 to determine that they meet the required load capacity. If any anchor fails to meet the required load, test the next 20 consecutive anchors, which are required to have zero failure, before resuming the 10-percent testing frequency.
2. Before scheduling Final Inspection, submit a report on this testing indicating the number and location of testing, and what anchor-loads were obtained.

3.2 EQUIPMENT RESTRAINT AND BRACING:

- A. All equipment, conduit and piping shall be restrained or braced unless they meet the Exceptions in 1.6 B.

3.3 MECHANICAL DUCTWORK AND PIPING; BOILER PLANT STACKS AND BREACHING; ELECTRICAL BUSWAYS, CONDUITS, AND CABLE TRAYS; AND TELECOMMUNICATION WIRES AND CABLE TRAYS

- A. Support and brace mechanical ductwork and piping; electrical busways, conduits and cable trays; and telecommunication wires and cable trays including boiler plant stacks and breeching to resist directional forces (lateral, longitudinal and vertical).
- B. Brace duct and breeching branches with a minimum of 1 brace per branch.
- D. Provide supports and anchoring so that, upon application of seismic forces, piping remains fully connected as operable systems which will not displace sufficiently to damage adjacent or connecting equipment, or building members.
- E. Seismic Restraint of Piping:
 1. Design criteria:
 - a. Piping resiliently supported: Restrain to support 120 -percent of the weight of the systems and components and contents.
 - b. Piping not resiliently supported: Restrain to support 60 -percent of the weight of the system components and contents.
- F. Piping Connections: Provide flexible connections where pipes connect to equipment. Make the connections capable of accommodating relative differential movements between the pipe and equipment under conditions of earthquake shaking.

3.4 PARTITIONS

- A. In buildings with flexible structural frames, anchor partitions to only structural element, such as a floor slab, and separate such partition by a physical gap from all other structural elements.

- B. Properly anchor masonry walls to the structure for restraint, so as to carry lateral loads imposed due to earthquake along with their own weight and other lateral forces.

3.5 CEILINGS AND LIGHTING FIXTURES

- A. At regular intervals, laterally brace suspended ceilings against lateral and vertical movements, and provide with a physical separation at the walls.
- B. Independently support and laterally brace all lighting fixtures. Refer to applicable portion of lighting specification, Section 26 51 00, INTERIOR LIGHTING.

3.6 FACADES AND GLAZING

- A. Do not install concrete masonry unit filler walls in a manner that can restrain the lateral deflection of the building frame. Provide a gap with adequately sized resilient filler to separate the structural frame from the non-structural filler wall.
- B. Tie brick veneers to a separate wall that is independent of the steel frame as shown on construction drawings to ensure strength against applicable seismic forces at the project location.
- C. Install attachments to structure for all façade materials as shown on construction drawings to ensure strength against applicable seismic forces at the project location.

3.7 STORAGE RACKS, CABINETS, AND BOOKCASES

- A. Install storage racks to withstand earthquake forces and anchored to the floor or laterally braced from the top to the structural elements.
- B. Anchor medical supply cabinets to the floor or walls and equip them with properly engaged, lockable latches.
- C. Anchor filing cabinets that are more than 2 drawers high to the floor or walls, and equip all drawers with properly engaged, lockable latches.
- D. Anchor bookcases that are more than 30 inches high to the floor or walls, and equip any doors with properly engaged, lockable latches.

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SECTION 13 34 19
METAL BUILDING SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

This section covers materials, labor and equipment required to complete the pre-engineered metal building shown and specified.

1.2 RELATED WORK

Concrete curbs and foundations: Section 03 30 00, CAST-IN-PLACE CONCRETE.

Structural Steel, Section 05 12 00, STRUCTURAL STEEL FRAMING.

For additional Roofing and Siding Panel Performance requirements, Section 07 40 00, Roofing and Siding Panels

Doors and frames of a forced entry/ballistic resistant rated: Section 08 34 53, SECURITY DOORS AND FRAMES

Steel Windows: Section 08 51 23, STEEL WINDOWS.

Windows and frames of a forced entry/ballistic resistant rated: Section 08 56 53, SECURITY WINDOWS

Builders' Hardware: Section 08 71 00, DOOR HARDWARE.

Color of panels, and other components: Section 09 06 00, SCHEDULE FOR FINISHES.

Glazing and ballistic rated glazing: Section 08 80 00, GLAZING.

Package transfer boxes: Section 11 17 36, PACKAGE TRANSFER UNITS.

Deal trays of a Forced Entry/Ballistic Resistant rating: Section 08 56 59, SERVICE AND TELLER WINDOW UNITS.

A. Card readers and biometric devices: Section 28 13 11, PHYSICAL ACCESS CONTROL SYSTEMS

B. Intrusion alarm: Section 28 16 11, INTRUSION DETECTION SYSTEM

C. Perimeter fences and gates: Section 32 31 53, PERIMETER SECURITY FENCES AND GATES

1.3 MANUFACTURERS QUALIFICATIONS

A. Approval by Contracting Officer is required of products or service of proposed manufacturer, suppliers and installers, and will be based upon submission by Contractor of certification that:

B. Manufacturer regularly and presently manufactures pre-engineered metal buildings as specified as one of its principal products.

- C. Installer has technical qualifications, experience, trained personnel and facilities to install specified items. Approval will not be given, however, where experience record is one of unsatisfactory performance.
- D. Manufacturer's product submitted has been in satisfactory and efficient operation on three installations similar and equivalent to this project for three years. Submit list of installations.

1.4 DESIGN CRITERIA

- A. Design metal buildings to resist the dead load, the live load, and the combination of these loads as set forth in Metal Building Manufacturers Association (MBMA) "Recommended Design Practices Manual":
 - 1. Roof Live Load: As indicated on drawings.
 - 2. Wind Load: As indicated on drawings.
 - 3. Seismic loading: As indicated on drawings.
 - 4. Auxiliary loads: As indicated on drawings.
- B. Deflection Limits (Live and Wind Loads Only):
 - 1. Roof Framing: $L/270$
 - 2. Roof Panels: $L/180$
 - 3. Walls Panels: $L/180$, where L = Span length.
- C. Metal Building components shall be capable of supporting design loads without permanent deformation, loss of water tightness, or disengagement of any part of installation.
- D. Maximum "U" Value: Total "U" value through wall panel, roof panels, and insulation shall not be greater than U of 0.058 for wall panels and 0.040 for roof panels and shall take infiltration and stud effect at joints into account.
- E. Structural steel sections shall be designed in accordance with AISC, "Specification for Structural Steel Buildings". Light gage cold formed structural members shall be designed in accordance with latest edition of AISI, "Specifications for the Design of Light Gage Cold Formed Steel Structural Members". Welding shall comply with AWS Standard No. D1.1.
- F. PERFORMANCE REQUIREMENTS: Fabricate and install Forced Entry/Ballistic Resistant (FE/BR) assemblies to achieve indicated levels of resistance. Extend resistance to include anchorages, interfaces with adjoining substrates, and hardware. Security attacks shall be unable to penetrate through closed/locked security assemblies in manner described; it is

recognized that such attacks may damage units beyond repair and reuse, requiring replacement of work by Government.

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
- B. Samples: Wall and roof panels, 600 mm (24-inch) wide by 300 mm (12 inch) high sections, with factory finish in specified colors. Fasteners for panels
- C. Certificates:
 - 1. Stating that the zinc coating on steel panels is the specified thickness.
 - 2. Stating that the thermal values of the roof and wall panels with insulation meet the specified requirements.
 - 3. Indicating manufacturers and installers meet qualifications specified.
 - 4. Certificate test reports confirming compliance's with specified bullet resistive rating.
- D. Manufacturer's Literature and Data:
 - Metal Panels
 - Insulation
 - Sealing materials
 - Steel doors, door frames and hardware interlocking thresholds
 - Windows
- E. Shop Drawings: Shop drawings, erection drawings and erection manuals showing complete erection layouts, installation instructions, and details of connections. Details and layouts shall show the steel framing location, lengths, and markings of panels and other component parts to correspond with sequence and procedure for erection. Shop drawings shall show connections with adjoining work.
and thickness meets the design requirements for the spans shown.
- F. Delegated Design Drawings and Calculations: Signed and sealed by responsible design professional.
 - 1. Include complete structural design analysis for structural components.

2. Include manufacturer load tables indicating selected panel material, configuration and thickness meets design requirements for spans shown.

G. Operation and Maintenance Data:

H. Care instructions for each exposed finish product.

1.60 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, // color, // production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND PROTECTION

Materials stored on site before erection shall be stacked and covered with suitable weather tight covering. Store metal panels so that any accumulated water will drain off. Panels shall not be stored in contact with materials that cause staining. Materials having defects or damages that effect appearance, serviceability or use will be rejected.

1.80 FIELD CONDITIONS

- A. Field Measurements: Verify field conditions affecting pre-engineered metal building fabrication and installation. Show field measurements on Submittal Drawings.
 1. Coordinate field measurement and fabrication schedule to avoid delay.

1.9 WARRANTY

- A. Prefabricated metal building shall be warranty against defects in materials and workmanship, and that after erection completed work shall be weather tight and shall be subject to the terms of the "Warranty of Construction" Article in FAR clause 52.246-21, except that the warranty period shall be two years.
- B. Manufacturer's Warranty: Warrant pre-engineered metal building against material and manufacturing defects and weather intrusion.
Warranty Period: Two years.
- C. See additional warranty requirements under 07 40 00, Roofing and Siding Panels.

1.10 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
- A36/A36M-08.....Carbon Structural Steel.
 - A242/A242M-04(R2009)....High-Strength Low-Alloy Structural Steel.
 - A653/A653M-10.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron-alloy-Coated (Galvannealed) by the Hot-Dip Process
 - A1008/A1008M-12.....Steel, Sheet, Cold Rolled, Carbon, Structural, High-Strength Low-Alloy
 - A1011/A1011M-12.....Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy
 - B117-11.....Standard Practice for Operating Salt Spray (Fog)
 - B209/209M-10.....Aluminum and Aluminum-Alloy Sheet and Plate
 - C553-10.....Specifications for Mineral Fiber Blanket Thermal Insulation for Commercial and Insulation for Commercial and Industrial Applications
 - C1036-11.....Flat glass
 - C1104-00 (R2006).....Standard Test Method for Determining the Water Vapor Sorption of Unfaced Mineral Fiber Insulation
 - D522-93(R2008).....Standard Test Methods for Mandrel Bend Test of Attached Organic Coatings
 - D2244-11.....Standard Practice for Calculation of Color Tolerances and Color Differences from Instrumentally Measured Color Coordinates
 - D2794-93(R2010).....Standard Test Method for Resistance of Organic Coatings to the Effects of Rapid Deformation
 - D3359-09.....Standard Test Methods for Measuring Adhesion by Tape Test
 - D4214-07.....Standard Test Methods for Evaluating the Degree of Chalking of Exterior Paint Films

G153-04(R2010).....Standard Practice for Operating Enclosed Carbon
Arc Light Apparatus for Exposure of Nonmetallic
Materials

C. Metal Building Manufacturers Association (MBMA):

1. Recommended Guide Specifications for Pre-Engineered Metal Buildings.
2. Recommended Design Practices Manual.

D. American Institute of Steel Construction (AISC):

360-10.....Specifications for Structural Steel Buildings;
Allowable Stress Design and Plastic Design
(1989).

E. National Fire Protection Association (NFPA):

220-12.....Standard Types of Building Construction.

F. American Welding Society (AWS):

D1.1/D1.1M-10.....Structural Welding Code-Steel.

G. American Iron and Steel Institute (AISI):Cold Formed Steel Design
Manual Latest Edition.

Uniform Building Code, Latest Edition.

I. Underwriters Laboratories, Inc. (UL):

752-05(R2011) Bullet-Resisting Equipment.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Building enclosure system consisting of steel framing, metal roof and wall panels, insulation, and other integrated products specified in this section, capable of meeting specified loads and thermal criteria.

2.2 SYSTEM PERFORMANCE

- A. Delegated Design: Prepare submittal documents including design calculations and drawings signed and sealed by registered design professional, licensed in state where work is located.
- B. Design metal buildings complying with specified performance:
1. Load Resistance: MBMA Metal Building Systems Manual/ASCE 7 Design criteria as indicated on Drawings.
 - a. Wind Uplift: UL 580; Class 60.
 - b. Lateral Drift: Maximum 1/200 of building height.
 2. Seismic Loading: As determined by ASCE/SEI 7.

2.1 MATERIALS

- A. Glass: ASTM C1036.
 - B. Steel Framing and Structural Steel Members: ASTM A36 or A242, except uncoated steel for light gage members shall conform to ASTM A1008 or A1011.
 - C. Panels:
 - 1. Sheet Steel, galvanized light gage steel of specified thickness shall conform to ASTM A653/A653M with G40 zinc coating each face.
 - 2. Aluminum: Sheet aluminum shall conform to ASTM B209, alloy 3004.
 - D. Joint Sealant: Sealant shall be heat-resisting compound having low shrinkage factor; unaffected by water; with flash-point in excess of 400°C (750 degrees F). Sealant shall not migrate oil up to 120° (250 degrees F) nor exude oil under pressure. It shall not skin, sag, nor weep in panel joints under vibration up to temperature of 65°C (150 degrees F), nor become brittle at temperature down to -1°C (30 degree F).
 - E. Sealing Tape: Manufacturer's standard in color to match metal building panels.
 - F. Weatherstrips: Door manufacturer's standard approved products; closed cell neoprene or extruded vinyl.
 - G. Thresholds: Aluminum, interlocking type.
 - H. Semirigid Insulation: Mineral fiberboard, ASTM C553, Type 2, faced with a vapor barrier having a perm rating of not more than 0.5.
 - I. Blanket Insulation: Unfaced blanket insulation, ASTM C553, Type 1 and 2 having a water vapor sorption rating less than 0.2% by volume or 5% by weight, ASTM C1104.
- Bio-based Materials: For products designated by the USDA's Bio-Preferred program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred program, visit <http://www.bio-preferred.gov>

2.2 FABRICATION

- A. General: Coordinate fabrication and erection of work with related work of other trades. Provide cutouts and supplemental reinforcement as

required to accommodate materials and work specified in other sections of the specifications.

- B. Protection of Dissimilar Metals: Dissimilar materials which are not compatible with adjoining materials when exposed to moisture shall be separated by means of coatings, gaskets, or other effective means.
- C. Steel Framework Fabrication:
1. Steel framing required for pre-engineered metal building shall be coordinated with structural steel shown on drawings and specified in Section 05 12 00, STRUCTURAL STEEL FRAMING. Columns and related components shall be shop fabricated complete, with connection holes for attachment of primary and secondary framing members and bracing.
 2. Framing, purlins, girts, struts and miscellaneous steel members required for attachment of pre-engineered metal building panels to building structure shall be roll formed members complying with either ASTM A1008/A1008M. Design, size, space and install members to meet job and loading conditions. Members shall have factory-punched holes and shall be furnished complete with angle clips and fastenings required for attaching to structure.
 3. Bolted connections shall use either ribbed or high-tensile steel bolts as appropriate for each connection.
 4. Welding shall be in accordance with AWS Standard. Operators shall be qualified as prescribed by American Welding Society. Certification shall be furnished upon request of Resident Engineer.
- D. Wall Panels: Wall panels shall consist of an insulating core enclosed between two metal face sheets. Steel face sheets shall be 0.7 mm (0.0276) inch thick and aluminum sheets shall be 0.08 mm (0.032) inch thick. Design exterior face sheets of panels with grade of steel or aluminum and configuration of cross section capable of withstanding specified design load conditions without exceeding specified stress and deflection limitations, with same support configuration as that in proposed building. Seal joints between panels with joint sealant as specified. Insulation for panels cores shall be mineral insulation of a type standard with panel manufacturer and shall be noncombustible as defined by NFPA No. 220. Fasten panels to adjoining panels and to steel framework by method recommended by panel manufacturer and approved before work is started.

- E. Roof Panels: Roofing panels shall be 0.08 mm (0.0336) inch thick.
Design roof panels with grade of steel or aluminum and configuration of cross section capable of withstanding design load conditions without exceeding specified stress and deflection limitations, with same support configuration as that in proposed building. Sheets shall be applied with a minimum sidelap of not less than one full configuration. Exposed insulation for installation on inside face of roof panels shall be semirigid insulation.
- F. Flashing, Trim And Closures: Same material, gage and finish as adjacent wall and roof panels. Fastenings shall be as specified for wall and roof panels. Form or mold closure strips to match configuration of the roofing or siding. Install closures wherever necessary to insure weather tight construction.
- G. Louvers: Fabricate wall louvers of same material, gage and finish as face sheets for wall panels. Design louver assembly to prevent infiltration of water into building. Provide insect screens and wire guards on wall louvers except omit insect screens on louvers connected to exhaust ducts.
- H. Doors and Frames: Doors and frames shall be complete with weatherstrips as specified. Doors, frames and related items shall be cut, reinforced, drilled, and tapped at the factory for the specified hardware.
1. Doors: Steel, full flush type hollow metal, minimum thickness of face sheets 1.2 mm (0.0478 inch). Equip doors with interlocking aluminum thresholds and weatherstrips at heads, jambs and meeting stiles.
 2. Door Frames: Steel, not less than 1.5 mm (0.0598 inch) thick.3.
Metal surfaces of doors and frames shall be filled, ground smooth, cleaned and prepared to receive prime coat of paint.
- I. Windows: Windows shall be as specified in Section 08 51 23, STEEL WINDOWS.

2.3 FACTORY FINISH AND PAINTING

- A. Wall and roof panels, including related components, accessories and fastenings, shall have approved factory finish as follows:
1. Finish on the weather face of wall and roof panels, and related components shall be a prime coat of epoxy primer with a finish coat

- of Polyvinylidene Fluoride baked on coating thickness of (0.8-1.3 mils) with the following performance characteristics.
- a. Salt Spray Test: ASTM B 117, minimum (500) hours. Undercutting of the paint film from the score line shall not exceed 2 mm (1/16 inch).
 - b. Accelerated Weathering Test: ASTM G 153, Method 2, Type D apparatus minimum 2000 hours or Type EH apparatus minimum 500 hours, no checking, blistering or loss of adhesion; color change less than 5 NBS units by ASTM D 2244 and chalking less than No. 8 rating by ASTM D 4214.
 - c. Flexibility: ASTM D 522, Method A, 3 mm 1/8 inch diameter, 180 degree bend, no evidence of fracturing to the naked eye.
 - d. Adhesion: ASTM D 3359, Method B, for laboratory test and film thickness less than 0.01 mm 5 mil and Method A for site tests. There shall be no film removed by tape applied to 11 parallel cuts spaced 3 mm 1/8 inch apart plus 11 similar cuts at right angles.
 - e. Impact: ASTM D 2794, no loss of adhesion after direct and reverse impact equal to 1.5 times metal thickness in mm mils, expressed in m-kg inch-pounds.
2. Finish on exposed face of liner panel shall be off white baked enamel suitable as a finished surface or as a base for field painting.
- B. Steel framing members shall be given one coat of shop paint.
 - C. Doors, frames, and other similar components shall be bonderized and given one prime coat of baked-on shop paint, then factory applied finish coat.
 - D. Windows and louvers shall be factory finished to match adjacent wall panels.
 - E. Field paint all exterior exposed fastenings to match adjacent panels.
 - F. Abraded surfaces shall be wire-brushed and touched up with the same materials as the shop prime or finish coat of paint.
 - G. For color of finish coat, see Section 09 06 00, SCHEDULE FOR FINISHES.

PART 3 - EXECUTION

3.1 ERECTION

- A. Bolt settings and other dimensions shall be held to a tolerance of plus or minus 3 mm (1/8-inch). Use templates or other gaging devices to assure accurate spacing of anchor bolts. Bolt field connections unless otherwise shown or specified.
 - 1. Set accurately bases or sill members to obtain uniform bearing and maintain established floor line elevation. Anchors and anchor bolts for securing members to concrete curb or structural steel sub-frame shall be of black steel, set accurately to templates and of proper size to adequately resist applicable design loads at the base.
- B. Wall Panels: Panels shall be applied with configurations running in a vertical position. Supply panels in single lengths from base to eave with no horizontal joints, except at the junction of door units, louver panels, and similar openings. End laps for panels shall be not less than 100 mm (four inches). Walls shall be closed at base and eave, and around doors, frames, louvers, and other similar openings by flashings and/or formed closures to assure adequate weathertightness. Flashing or stops will not be required where weather-closed or approved self-flashing panels are used.
- C. Roof Panels: Roof panels shall be applied with configurations running in direction of roof slope. Supply panels with no transverse joints except at junctions for roof openings and at roof ridge. Lay side laps away from prevailing winds, and seal side laps and end-laps of roof with roof joint sealant. Roof shall be flashed and or sealed at ridge, at eaves, and rakes, at projections through roof, and elsewhere as necessary to make roof weather tight. Flashing and/or caulking shall be accomplished in a manner that will assure complete weather-tightness and method to be used shall be subject to approval by Resident Engineer. Minimum end-laps for roofing and ridge caps for pre-engineered and factory-punched laps shall be 150 mm (six inches); other minimum end-laps shall be not less than 300 mm (12 inches).
 - 1. Install insulation on interior face of roof sheets or panels as shown on approved shop drawings. Secure materials permanently in place and free of inordinate deflection. Finished work shall be

neat, clean, uniform in appearance, and free of noticeable variations in color and texture.

- D. Fasteners for Securing Roof and Wall Panels: Fastening method, size and spacing shall be as recommended by metal building manufacturer and as approved by Resident Engineer. Fasteners shall be non-corrosive and of design that will produce a weathertight connection. Clearly show fasteners and fastening method on shop and erection drawings. Field paint exterior exposed fastenings to match adjacent panels as specified in paragraph, FACTORY FINISH AND PAINTING.
- E. Door Frame Installation: Set frames plumb and align and brace securely until permanent anchors are set. Build in wall anchors or secure to adjoining construction as indicated or specified. Where frames require overhead bracing, securely anchor to structure above.
- F. Weatherproofing: Joints between exterior pre-engineered metal building components and other adjacent components and materials, except flashing of metal wall panels shall be designed for and shall receive sealing tapes, gaskets, sealant materials, metal flashing and other methods of sealing as required to provide weathertight joints. Workmanship for installing sealants shall comply with Section 07 92 00, JOINT SEALANTS. Joint sealing shall be installed under this section and shall be guaranteed as specified. Color of sealing materials shall match adjacent metal building components.

3.2 FIELD QUALITY CONTROL

- A. Special Inspections and Tests:
- B. Field Inspections:
- C. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.
- D. Manufacturer Services:

3.3 CLEANING

- A. Remove excess adhesive before adhesive sets.
- B. Clean exposed surfaces. Remove contaminants and stains.
- C. Touchup Painting:
 - 1. Prepare and clean substrates according to SSPC-SP 2 or SSPC-SP 3.
 - 2. Touch up damaged factory finishes.
 - 3. Repair galvanized surfaces with galvanized repair paint.
 - 4. Repair painted surfaces with touch up primer.

3.4 ADJUSTING

- A. Adjust doors, windows, and louvers to operate smoothly. Replace those components that do not function as intended.

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Section 13 47 13

Bullet Resistant Fiberglass Panels

SECTION: 13 4713 – UL 752 – LEVEL 3 BULLET-RESISTANT FIBERGLASS PANELS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions.

1.2 REFERENCES

- A. Underwriters Laboratories:
 - 1. UL 752 Specifications and Ammunition, 11th Edition, Standard for Bullet Resisting Equipment published September 9, 2005, revised December 21, 2006, Level 3
- B. National Institute of Justice Ballistic Standards:
 - 1. NIJ Standard 0108.01 – Type III-A
- C. American Society for Testing and Materials:
 - 1. ASTM E119-98 Standard Test for One-Hour Fire-Rating of Building Construction and Materials
 - 2. ASTM F1233-98 Standard Test Method for Forced Entry Testing of Materials/Assemblies

1.3 SUBMITTALS

The following shall be submitted in accordance with Section 13 4713 and the SPECIAL CONTRACT REQUIREMENTS (Submit for approval prior to fabrication samples, brochures, specifications):

- A. **UL LISTING Verification** and **UL752 Current Test Results** as provided by Underwriters Laboratories.
- B. Printed data in sufficient detail to indicate compliance with the contract documents.
- C. ASTM E119-98 One-Hour Fire Rating of Building Construction and Materials.
- D. ASTM F1233-98 Standard Test Method for Forced Entry Testing of Materials/Assemblies.
- E. Manufacturer's Instructions for installation of Bullet Resistant Fiberglass Panels.

1.4 DESIGN

- A. Through the design, manufacturing technique and material application the Bullet Resistant Fiberglass shall be of the "non ricochet type." This design is intended to permit the encapture and retention of an attacking projectile lessening the potential of a random injury or lateral penetration.

1.7 DELIVERY, HANDLING, AND STORAGE

- A. Deliver the materials to the project with the manufacturer's **UL LISTED Labels** intact and legible.
- B. Handle the material with care to prevent damage. Store the materials inside under cover, stack flat and off the floor.

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Bullet Resistant Fiberglass Panels

1.8 WARRANTY

- A. All materials and workmanship shall be warranted against defects for a period of two (2) years from the date of receipt at the project site.

PART 2 - PRODUCTS

2.1 MANUFACTURER

- A. Acceptable Manufacturers or equal: ArmorCore
 - 1. Waco Composites, Ltd., Waco, TX 76710, fax: 254-752-3634, 254-752-3622
email: sales@armorcore.com

2.2 MATERIAL

- A. The panels shall be made of multiple layers of woven roving ballistic grade fiberglass cloth impregnated with a thermoset polyester resin and compressed into flat rigid sheets. The production technique and materials used shall provide the controlled internal delamination to defeat the penetrating projectile.
- B. Bullet Resistant Fiberglass panels: 7/16" nominal thickness, and 4.8 lbs. per sq. ft. nominal weight.

2.3 SECURITY LEVEL

- A. The Bullet Resistant Fiberglass will be warranted to meet the requirements of UL752 **Level 3.**

PART 3 - EXECUTION

3.1 SUPPORTING MEMBERS

- A. Prior to installing the bullet resistive material the contractor shall verify that all supports have been installed as required by the contract documents and the architectural drawings.

3.2 JOINTS

- A. All joints shall be reinforced by a back-up layer of bullet resistive material. The bullet resistance of the joint, as reinforced, shall be at least equal to that of the panel. Minimum width of reinforcing layer at joint shall be 4-inches (2" on each panel or a 2" minimum overlap).

3.3 APPLICATION

- A. Armor shall be installed in accordance with the manufacturer's printed recommendations. Armor panels shall be adhered using an industrial adhesive, mastic, screws or bolts. Method of application shall maintain the bullet resistive rating at junctures with the concrete floor slab,

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Bullet Resistant Fiberglass Panels

the concrete roof slab, the bullet resistive door frames, the bullet resistive window frames,
and all required penetrations.

END OF SECTION 13 47 13

SECTION 21 13 13
WET-PIPE SPRINKLER SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Design, installation and testing shall be in accordance with NFPA 13.
- B. The design and installation of a hydraulically calculated automatic wet-pipe system complete and ready for operation, for all portions of the Building excluding the attic space.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Section 33 10 00, WATER UTILITIES.
- C. Section 07 84 00, FIRESTOPPING.
- D. Section 09 91 00, PAINTING.
- E. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING.
- F. Section 28 31 00, FIRE DETECTION AND ALARM.

1.3 DESIGN CRITERIA

- A. Design Basis Information: Provide design, materials, equipment, installation, inspection, and testing of the automatic sprinkler system in accordance with the requirements of NFPA 13.
 - 1. Perform hydraulic calculations in accordance with NFPA 13 utilizing the Area/Density method. Do not restrict design area reductions permitted for using quick response sprinklers throughout by the required use of standard response sprinklers in the areas identified in this section.
 - 2. Sprinkler Protection: Sprinkler hazard classifications shall be in accordance with NFPA 13. The hazard classification examples of uses and conditions identified in the Annex of NFPA 13 shall be mandatory for areas not listed below. Request clarification from the Government for any hazard classification not identified. To determining spacing and sizing, apply the following coverage classifications:

- a. Light Hazard Occupancies: Patient care, treatment, and customary access areas.
 - b. Ordinary Hazard Group 2 Occupancies: Apparatus Bays, Mechanical Rooms, Storage rooms and rooms located within the Apparatus Bay areas.
3. Hydraulic Calculations: Calculated demand including hose stream requirements shall fall no less than 10 percent below the available water supply curve.
4. Water Supply: Base water supply on a flow test of:
- a. Location: Building 10
 - b. Static pressure: 40 psi.
 - e. Residual pressure: 35 psi.
 - f. Flow: 1025 gpm.
 - g. Date: Not Available.

The above information is for bidding purposes only. Contractor Shall provide Current Flow Test Water Supply Data Prior to submitting shop drawing in the area of the New Building. Flow test shall be certified by Licensed Fire Protection Engineer.

5. Zoning:
- a. For each sprinkler zone provide a control valve, flow switch, and a test and drain assembly with pressure gauge.
 - b. Sprinkler zones shall conform to the smoke barrier zones shown on the drawings.
6. Provide seismic protection in accordance with NFPA 13. Contractor shall submit load calculations for sizing of sway bracing for systems that are required to be protected against damage from earthquakes.

1.4 SUBMITTALS

- A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Prepare detailed working drawings that are signed by a NICET Level III or Level IV Sprinkler Technician or stamped by a Registered Professional Engineer licensed in the field of Fire Protection Engineering. As the Government review is for technical adequacy only, the installer remains responsible for correcting any conflicts with other trades and building construction

that arise during installation. Partial submittals will not be accepted. Material submittals shall be approved prior to the purchase or delivery to the job site. Suitably bind submittals in notebooks or binders and provide an index referencing the appropriate specification section. In addition to the hard copies, provide submittal items in Paragraphs 1.4(A)1 through 1.4(A)5 electronically in pdf format on a compact disc or as directed by the COR. Submittals shall include, but not be limited to, the following:

1. Qualifications:

- a. Provide a copy of the installing contractor's fire sprinkler and state contractor's license.
- b. Provide a copy of the NICET certification for the NICET Level III or Level IV Sprinkler Technician who prepared and signed the detailed working drawings unless the drawings are stamped by a Registered Professional Engineer licensed in the field of Fire Protection Engineering.
- c. Provide documentation showing that the installer has been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.

2. Drawings: Submit detailed 1:100 (1/8 inch) scale (minimum) working drawings conforming to the Plans and Calculations chapter of NFPA

13. Drawings shall include graphical scales that allow the user to determine lengths when the drawings are reduced in size. Include a plan showing the piping to the water supply test location.

3. Manufacturer's Data Sheets: Provide data sheets for all materials and equipment proposed for use on the system. Include listing information and installation instructions in data sheets. Where data sheets describe items in addition to those proposed to be used for the system, clearly identify the proposed items on the sheet.

4. Calculation Sheets:

- a. Submit hydraulic calculation sheets in tabular form conforming to the requirements and recommendations of the Plans and Calculations chapter of NFPA 13.
- b. Submit calculations of loads for sizing of sway bracing in accordance with NFPA 13.

5. Valve Charts: Provide a valve chart that identifies the location of each control valve. Coordinate nomenclature and identification of control valves with COR. Where existing nomenclature does not exist, the chart shall include no less than the following: Tag ID No., Valve Size, Service (control valve, main drain, aux. drain, inspectors test valve, etc.), and Location.
6. Final Document Submittals: Provide as-built drawings, testing and maintenance instructions in accordance with the requirements in Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. In addition, submittals shall include, but not be limited to, the following:
 - a. A complete set of as-built drawings showing the installed system with the specific interconnections between the system switches and the fire alarm equipment. Provide a complete set in the formats as follows. Submit items 2 and 3 below on a compact disc or as directed by the COR.
 - 1) One full size (or size as directed by the COR) printed copy.
 - 2) One complete set in electronic pdf format.
 - 3) One complete set in AutoCAD format or a format as directed by the COR.
 - b. Material and Testing Certificate: Upon completion of the sprinkler system installation or any partial section of the system, including testing and flushing, provide a copy of a completed Material and Testing Certificate as indicated in NFPA 13. Certificates shall be provided to document all parts of the installation.
 - c. Operations and Maintenance Manuals that include step-by-step procedures required for system startup, operation, shutdown, and routine maintenance and testing. The manuals shall include the manufacturer's name, model number, parts list, and tools that should be kept in stock by the owner for routine maintenance, including the name of a local supplier, simplified wiring and controls diagrams, troubleshooting guide, and recommended service organization, including address and telephone number, for each item of equipment.

- d. One paper copy of the Material and Testing Certificates and the Operations and Maintenance Manuals above shall be provided in a binder. In addition, these materials shall be provided in pdf format on a compact disc or as directed by the COR.
- e. Provide one additional copy of the Operations and Maintenance Manual covering the system in a flexible protective cover and mount in an accessible location adjacent to the riser or as directed by the COR.

1.5 QUALITY ASSURANCE

- A. Installer Reliability: The installer shall possess a valid State of New Jersey fire sprinkler contractor's license. The installer shall have been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.
- B. Materials and Equipment: All equipment and devices shall be of a make and type listed by UL or approved by FM, or other nationally recognized testing laboratory for the specific purpose for which it is used. All materials, devices, and equipment shall be approved by the VA. All materials and equipment shall be free from defect. All materials and equipment shall be new unless specifically indicated otherwise on the contract drawings.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):
 - 13-13.....Installation of Sprinkler Systems
 - 25-14.....Inspection, Testing, and Maintenance of Water-Based Fire Protection Systems
 - 101-15.....Life Safety Code
 - 170-15.....Fire Safety Symbols
- C. Underwriters Laboratories, Inc. (UL):
 - Fire Protection Equipment Directory (2011)
- D. Factory Mutual Engineering Corporation (FM):
 - Approval Guide

PART 2 - PRODUCTS

2.1 PIPING & FITTINGS

- A. Piping and fittings for private underground water mains shall be in accordance with NFPA 13.
 - 1. Pipe and fittings from inside face of building 300 mm (12 in.) above finished floor to a distance of approximately 1500 mm (5 ft.) outside building: Ductile Iron, flanged fittings and 316 stainless steel bolting.
- B. Piping and fittings for sprinkler systems shall be in accordance with NFPA 13.
 - 1. Plain-end pipe fittings with locking lugs or shear bolts are not permitted.
 - 2. Piping sizes 50 mm (2 inches) and smaller shall be black steel Schedule 40 with threaded end connections.
 - 3. Piping sizes 65 mm (2 ½ inches) and larger shall be black steel Schedule 10 with grooved connections. Grooves in Schedule 10 piping shall be rolled grooved only.
 - 4. Use nonferrous piping in MRI Scanning Rooms.
 - 5. Plastic piping shall not be permitted except for drain piping.
 - 6. Flexible sprinkler hose shall be FM Approved and limited to hose with threaded end fittings with a minimum inside diameter of 1-inch and a maximum length of 6-feet.

2.2 VALVES

- A. General:
 - 1. Valves shall be in accordance with NFPA 13.
 - 2. Do not use quarter turn ball valves for 50 mm (2 inch) or larger drain valves.
- B. Control Valve: The control valves shall be a listed indicating type. Control valves shall be UL Listed or FM Approved for fire protection installations. System control valve shall be rated for normal system pressure but in no case less than 175 PSI.
- C. Check Valve: Shall be of the swing type with a flanged cast iron body and flanged inspection plate.
- D. Automatic Ball Drips: Cast brass 20 mm (3/4 inch) in-line automatic ball drip with both ends threaded with iron pipe threads.

- F. Backflow Preventer: Provide backflow preventer in accordance with Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING. Provide means to forward flow test the backflow preventer in accordance with NFPA 13.

2.3 FIRE DEPARTMENT SIAMESE CONNECTION

- A. Brass, exterior fire department connection with brass escutcheon plate, and a minimum of two 65 mm (2-1/2 inch) connections threaded to match those on the local fire protection service, with polished brass caps and chains. Provide escutcheon with integral raised letters "Automatic Sprinkler". Install an automatic ball drip between fire department connection and check valve with drain piping routed to the exterior of the building or a floor drain.

2.4 SPRINKLERS

- A. All sprinklers shall be FM approved quick response except "institutional" type sprinklers shall be permitted to be UL Listed quick response. Provide FM approved quick response sprinklers in all areas except as noted on drawings.
- B. Temperature Ratings: In accordance with NFPA 13 except that sprinklers in elevator shafts and elevator machine rooms shall be no less than intermediate temperature rated and sprinklers in generator rooms shall be no less than high temperature rated.
- C. Provide sprinkler guards in accordance with NFPA 13 and when the elevation of the sprinkler head is less than 7 feet 6 inches above finished floor. The sprinkler guard shall be UL listed or FM approved for use with the corresponding sprinkler.

2.5 SPRINKLER CABINET

- A. Provide sprinkler cabinet with the required number of sprinkler heads of all ratings and types installed, and a sprinkler wrench for each type of sprinkler in accordance with NFPA 13. Locate adjacent to the riser.
- B. Provide a list of sprinklers installed in the property in the cabinet. The list shall include the following:
1. Manufacturer, model, orifice, deflector type, thermal sensitivity, and pressure for each type of sprinkler in the cabinet.
 2. General description of where each sprinkler is used.
 3. Quantity of each type present in the cabinet.

4. Issue or revision date of list.

2.6 SPRINKLER SYSTEM SIGNAGE

Rigid plastic, steel or aluminum signs with white lettering on a red background with holes for easy attachment. Sprinkler system signage shall be attached to the valve or piping with chain.

2.7 SWITCHES:

- A. OS&Y Valve Supervisory Switches shall be in a weatherproof die cast/red baked enamel, oil resistant, aluminum housing with tamper resistant screws, 13 mm (1/2 inch) conduit entrance and necessary facilities for attachment to the valves. Provide two SPDT switches rated at 2.5 amps at 24 VDC.
- B. Water flow Alarm Switches: Mechanical, non-coded, non-accumulative retard and adjustable from 0 to 60 seconds minimum. Set flow switches at an initial setting between 20 and 30 seconds.
- C. Valve Supervisory Switches for Ball and Butterfly Valves: May be integral with the valve.

2.8 GAUGES

Provide gauges as required by NFPA 13. Provide gauges where the normal pressure of the system is at the midrange of the gauge.

2.9 PIPE HANGERS, SUPPORTS AND RESTRAINT OF SYSTEM PIPING

Pipe hangers, supports, and restraint of system piping shall be in accordance with NFPA 13.

2.10 WALL, FLOOR AND CEILING PLATES

Provide chrome plated steel escutcheon plates.

2.11 VALVE TAGS

Engraved black filled numbers and letters not less than 15 mm (1/2 inch) high for number designation, and not less than 8 mm (1/4 inch) for service designation on 19 gage, 40 mm (1-1/2 inches) round brass disc, attached with brass "S" hook, brass chain, or nylon twist tie.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be accomplished by the licensed contractor. Provide a qualified technician, experienced in the installation and operation of the type of system being installed, to supervise the installation and testing of the system.

- B. Installation of Piping: Accurately cut pipe to measurements established by the installer and work into place without springing or forcing. In any situation where bending of the pipe is required, use a standard pipe-bending template. Concealed piping in spaces that have finished ceilings. Where ceiling mounted equipment exists, such as in operating and radiology rooms, install sprinklers so as not to obstruct the movement or operation of the equipment. Sidewall heads may need to be utilized. In stairways, locate piping as near to the ceiling as possible to prevent tampering by unauthorized personnel and to provide a minimum headroom clearance of 2250 mm (seven feet six inches). Piping shall not obstruct the minimum means of egress clearances required by NFPA 101. Pipe hangers, supports, and restraint of system piping, and seismic bracing shall be installed accordance with NFPA 13.
- C. Welding: Conform to the requirements and recommendations of NFPA 13.
- D. Drains: Provide drips and drains, including low point drains, in accordance with NFPA 13. Pipe drains to discharge at safe points outside of the building or to sight cones attached to drains of adequate size to readily carry the full flow from each drain under maximum pressure. Do not provide a direct drain connection to sewer system or discharge into sinks. Install drips and drains where necessary and required by NFPA 13. The drain piping shall not be restricted or reduced and shall be of the same diameter as the drain collector.
- E. Supervisory Switches: Provide supervisory switches for sprinkler control valves.
- F. Waterflow Alarm Switches: Install waterflow alarm switches and valves in stairwells or other easily accessible locations.
- G. Inspector's Test Connection: Install and supply in accordance with NFPA 13, locate in a secured area, and discharge to the exterior of the building.
- H. Affix cutout disks, which are created by cutting holes in the walls of pipe for flow switches and non-threaded pipe connections to the respective waterflow switch or pipe connection near to the pipe from where they were cut.
- I. Provide escutcheon plates for exposed piping passing through walls, floors or ceilings.

- J. Clearances: For systems requiring seismic protection, piping that passes through floors or walls shall have penetrations sized 50 mm (2 inches) nominally larger than the penetrating pipe for pipe sizes 25 mm (1 inch) to 90 mm (3 ½ inches) and 100 mm (4 inches) nominally larger for penetrating pipe sizes 100 mm (4 inches) and larger.
- K. Sleeves: Provide for pipes passing through masonry or concrete. Provide space between the pipe and the sleeve in accordance with NFPA 13. Seal this space with a UL Listed through penetration fire stop material in accordance with Section 07 84 00, FIRESTOPPING. Where core drilling is used in lieu of sleeves, also seal space. Seal penetrations of walls, floors and ceilings of other types of construction, in accordance with Section 07 84 00, FIRESTOPPING.
- L. Where dry pendent sprinklers are used for freezers or similar spaces and they are connected to the wet pipe system, provide an EPDM boot around the dry pendent sprinkler on the heated side and securely seal to the pipe and freezer to prevent condensation from entering the freezer.
- M. Provide pressure gauges at each water flow alarm switch location and at each main drain connection.
- N. For each fire department connection, provide the symbolic sign given in NFPA 170 and locate 2400 to 3000 mm (8 to 10 feet) above each connection location. Size the sign to 450 by 450 mm (18 by 18 inches) with the symbol being at least 350 by 350 mm (14 by 14 inches).
- O. Firestopping shall be provided for all penetrations of fire resistance rated construction. Firestopping shall comply with Section 07 84 00, FIRESTOPPING.
- P. MRI Suite: Provide no more than one penetration of the MRI shield enclosure.
- Q. Painting of Pipe: In finished areas where walls and ceilings have been painted, paint primed surfaces with two coats of paint to match adjacent surfaces, except paint valves and operating accessories with two coats of gloss red enamel. Exercise care to avoid painting sprinklers. Painting of sprinkler systems above suspended ceilings and in crawl spaces is not required. Painting shall comply with Section 09 91 00, PAINTING. Any painted sprinkler shall be replaced with a new sprinkler.

R. Sprinkler System Signage: Provide rigid sprinkler system signage in accordance with NFPA 13 and NFPA 25. Sprinkler system signage shall include, but not limited to, the following:

1. Identification Signs:

- a. Provide signage for each control valve, drain valve, sprinkler cabinet, and inspector's test.
- b. Provide valve tags for each operable valve. Coordinate nomenclature and identification of operable valves with COR. Where existing nomenclature does not exist, the Tag Identification shall include no less than the following: (FP-B-F/SZ-#) Fire Protection, Building Number, Floor Number/Smoke Zone (if applicable), and Valve Number. (E.g., FP-500-1E-001) Fire Protection, Building 500, First Floor East, Number 001.)

2. Instruction/Information Signs:

- a. Provide signage for each control valve to indicate valve function and to indicate what system is being controlled.
- b. Provide signage indicating the number and location of low point drains.

3. Hydraulic Placards:

- a. Provide signage indicating hydraulic design information. The placard shall include location of the design area, discharge densities, required flow and residual pressure at the base of riser, occupancy classification, hose stream allowance, flow test information, and installing contractor. Locate hydraulic placard information signs at each alarm check valve.

S. Repairs: Repair damage to the building or equipment resulting from the installation of the sprinkler system by the installer at no additional expense to the Government.

T. Interruption of Service: There shall be no interruption of the existing sprinkler protection, water, electric, or fire alarm services without prior permission of the Contracting Officer. Contractor shall develop an interim fire protection program where interruptions involve occupied spaces. Request in writing at least one week prior to the planned interruption.

3.2 INSPECTION AND TEST

- A. Preliminary Testing: Flush newly installed systems prior to performing hydrostatic tests in order to remove any debris which may have been left as well as ensuring piping is unobstructed. Hydrostatically test system, including the fire department connections, as specified in NFPA 13, in the presence of the Contracting Officers Representative (COR) or his designated representative. Test and flush underground water line prior to performing these hydrostatic tests.
- B. Final Inspection and Testing: Subject system to tests in accordance with NFPA 13, and when all necessary corrections have been accomplished, advise COR to schedule a final inspection and test. Connection to the fire alarm system shall have been in service for at least ten days prior to the final inspection, with adjustments made to prevent false alarms. Furnish all instruments, labor and materials required for the tests and provide the services of the installation foreman or other competent representative of the installer to perform the tests. Correct deficiencies and retest system as necessary, prior to the final acceptance. Include the operation of all features of the systems under normal operations in test

3.3 INSTRUCTIONS

Furnish the services of a competent instructor for not less than two hours for instructing personnel in the operation and maintenance of the system, on the dates requested by the COR.

- - - E N D - - -

SECTION 22 05 11
COMMON WORK RESULTS FOR PLUMBING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section shall apply to all sections of Division 22.
- B. Definitions:
 - 1. Exposed: Piping and equipment exposed to view in finished rooms.
- C. Abbreviations/Acronyms:
 - 1. ABS: Acrylonitrile Butadiene Styrene
 - 2. AC: Alternating Current
 - 3. ACR: Air Conditioning and Refrigeration
 - 4. AI: Analog Input
 - 5. AISI: American Iron and Steel Institute
 - 6. AO: Analog Output
 - 7. AWG: American Wire Gauge
 - 8. BACnet: Building Automation and Control Network
 - 9. BAg: Silver-Copper-Zinc Brazing Alloy
 - 10. BAS: Building Automation System
 - 11. BCuP: Silver-Copper-Phosphorus Brazing Alloy
 - 12. BSG: Borosilicate Glass Pipe
 - 13. CDA: Copper Development Association
 - 14. C: Celsius
 - 15. CLR: Color
 - 16. CO: Carbon Monoxide
 - 17. COR: Contracting Officer's Representative
 - 18. CPVC: Chlorinated Polyvinyl Chloride
 - 19. CR: Chloroprene
 - 20. CRS: Corrosion Resistant Steel
 - 21. CWP: Cold Working Pressure
 - 22. CxA: Commissioning Agent
 - 23. db(A): Decibels (A weighted)
 - 24. DDC: Direct Digital Control
 - 25. DI: Digital Input
 - 26. DISS: Diameter Index Safety System

- 27. DO: Digital Output
- 28. DVD: Digital Video Disc
- 29. DN: Diameter Nominal
- 30. DWV: Drainage, Waste and Vent
- 31. ECC: Engineering Control Center
- 32. EPDM: Ethylene Propylene Diene Monomer
- 33. EPT: Ethylene Propylene Terpolymer
- 34. ETO: Ethylene Oxide
- 35. F: Fahrenheit
- 36. FAR: Federal Acquisition Regulations
- 37. FD: Floor Drain
- 38. FED: Federal
- 39. FG: Fiberglass
- 40. FNPT: Female National Pipe Thread
- 41. FPM: Fluoroelastomer Polymer
- 42. GPM: Gallons Per Minute
- 43. HDPE: High Density Polyethylene
- 44. Hg: Mercury
- 45. HOA: Hands-Off-Automatic
- 46. HP: Horsepower
- 47. HVE: High Volume Evacuation
- 48. ID: Inside Diameter
- 49. IPS: Iron Pipe Size
- 50. Kg: Kilogram
- 51. kPa: Kilopascal
- 52. lb: Pound
- 53. L/s: Liters Per Second
- 54. L/min: Liters Per Minute
- 55. MAWP: Maximum Allowable Working Pressure
- 56. MAX: Maximum
- 57. MED: Medical
- 58. m: Meter
- 59. MFG: Manufacturer
- 60. mg: Milligram
- 61. mg/L: Milligrams per Liter
- 62. ml: Milliliter

- 63. mm: Millimeter
- 64. MIN: Minimum
- 65. NF: Oil Free Dry (Nitrogen)
- 66. NPTF: National Pipe Thread Female
- 67. NPS: Nominal Pipe Size
- 68. NPT: Nominal Pipe Thread
- 69. OD: Outside Diameter
- 70. OSD: Open Sight Drain
- 71. OS&Y: Outside Stem and Yoke
- 72. OXY: Oxygen
- 73. PBPU: Prefabricated Bedside Patient Units
- 74. PH: Power of Hydrogen
- 75. PLC: Programmable Logic Controllers
- 76. PP: Polypropylene
- 77. PPM: Parts per Million
- 78. PSIG: Pounds per Square Inch
- 79. PTFE: Polytetrafluoroethylene
- 80. PVC: Polyvinyl Chloride
- 81. PVDF: Polyvinylidene Fluoride
- 82. RAD: Radians
- 83. RO: Reverse Osmosis
- 84. RPM: Revolutions Per Minute
- 85. RTRP: Reinforced Thermosetting Resin Pipe
- 86. SCFM: Standard Cubic Feet Per Minute
- 87. SDI: Silt Density Index
- 88. SPEC: Specification
- 89. SPS: Sterile Processing Services
- 90. STD: Standard
- 91. SUS: Saybolt Universal Second
- 92. SWP: Steam Working Pressure
- 93. TEFC: Totally Enclosed Fan-Cooled
- 94. TFE: Tetrafluoroethylene
- 95. THHN: Thermoplastic High-Heat Resistant Nylon Coated Wire
- 96. THWN: Thermoplastic Heat & Water Resistant Nylon Coated Wire
- 97. T/P: Temperature and Pressure
- 98. USDA: U.S. Department of Agriculture

- 99. V: Volt
- 100. VAC: Vacuum
- 101. VA: Veterans Administration
- 102. VAMC: Veterans Administration Medical Center
- 103. VAC: Voltage in Alternating Current
- 104. WAGD: Waste Anesthesia Gas Disposal
- 105. WOG: Water, Oil, Gas

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.
- D. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- E. Section 03 30 00, CAST-IN-PLACE CONCRETE: Concrete and Grout.
- F. Section 05 50 00, METAL FABRICATIONS.
- G. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations.
- H. Section 07 84 00, FIRESTOPPING.
- I. Section 07 92 00, JOINT SEALANTS.
- J. Section 09 91 00, PAINTING.
- K. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- L. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- M. Section 22 07 11, PLUMBING INSULATION.
- N. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- O. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.
- P. Section 26 29 11, MOTOR CONTROLLERS.
- Q. Section 31 20 00, EARTH MOVING: Excavation and Backfill.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - ASME Boiler and Pressure Vessel Code -
 - BPVC Section IX-2013....Welding, Brazing, and Fusing Qualifications
 - B31.1-2012.....Power Piping

C. American Society for Testing and Materials (ASTM):

A36/A36M-2012.....Standard Specification for Carbon Structural
Steel
A575-96(R2013)e1.....Standard Specification for Steel Bars, Carbon,
Merchant Quality, M-Grades
E84-2013a.....Standard Test Method for Surface Burning
Characteristics of Building Materials
E119-2012a.....Standard Test Methods for Fire Tests of
Building Construction and Materials
F1760-01(R2011).....Standard Specification for Coextruded
Poly(Vinyl Chloride) (PVC) Non-Pressure Plastic
Pipe Having Reprocessed-Recycled Content

D. International Code Council, (ICC):

IBC-2012.....International Building Code
IPC-2012.....International Plumbing Code

E. Manufacturers Standardization Society (MSS) of the Valve and Fittings
Industry, Inc:

SP-58-2009.....Pipe Hangers and Supports - Materials, Design,
Manufacture, Selection, Application and
Installation
SP-69-2003.....Pipe Hangers and Supports - Selection and
Application

F. Military Specifications (MIL):

P-21035B.....Paint High Zinc Dust Content, Galvanizing
Repair (Metric)

G. National Electrical Manufacturers Association (NEMA):

MG 1-2011.....Motors and Generators

H. National Fire Protection Association (NFPA):

51B-2014.....Standard for Fire Prevention During Welding,
Cutting and Other Hot Work
54-2012.....National Fuel Gas Code
70-2014.....National Electrical Code (NEC)

I. NSF International (NSF):

5-2012.....Water Heaters, Hot Water Supply Boilers, and
Heat Recovery Equipment

14-2012.....Plastic Piping System Components and Related
Materials

61-2012.....Drinking Water System Components - Health
Effects

372-2011.....Drinking Water System Components - Lead Content

J. Department of Veterans Affairs (VA):

PG-18-10.....Plumbing Design Manual

PG-18-13-2011.....Barrier Free Design Guide

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.
- C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements and will fit the space available.
- D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- F. Installing Contractor shall provide lists of previous installations for selected items of equipment. Contact persons who will serve as references, with telephone numbers and e-mail addresses shall be submitted with the references.
- G. Manufacturer's Literature and Data: Manufacturer's literature shall be submitted under the pertinent section rather than under this section.
 - 1. Electric motor data and variable speed drive data shall be submitted with the driven equipment.

2. Equipment and materials identification.
 3. Firestopping materials.
 4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 5. Wall, floor, and ceiling plates.
- H. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient installation. Final review and approvals will be made only by groups.
- I. Coordination Drawings: Complete consolidated and coordinated layout drawings shall be submitted for all new systems, and for existing systems that are in the same areas. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8 inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed location and adequate clearance for all equipment, controls, piping, pumps, valves and other items. All valves, trap primer valves, water hammer arrestors, strainers, and equipment requiring service shall be provided with an access door sized for the complete removal of plumbing device, component, or equipment. Equipment foundations shall not be installed until equipment or piping layout drawings have been approved. Detailed layout drawings shall be provided for all piping systems. In addition, details of the following shall be provided.
1. Mechanical equipment rooms.
 2. Interstitial space.
 3. Hangers, inserts, supports, and bracing.
 4. Pipe sleeves.
 5. Equipment penetrations of floors, walls, ceilings, or roofs.
- J. Maintenance Data and Operating Instructions:
1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment. Include complete list indicating all components of the

systems with diagrams of the internal wiring for each item of equipment.

2. Include listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment shall be provided. The listing shall include belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

1.5 QUALITY ASSURANCE

A. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture, supply and servicing of the specified products for at least 5 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least 5 years.
2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 160 km (100 miles) of the project. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, compressors, water heaters, critical instrumentation, computer workstation and programming shall be submitted for project record and inserted into the operations and maintenance manual.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities

such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the Contracting Officers Representative (COR).

5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
 6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 8. Asbestos products or equipment or materials containing asbestos shall not be used.
 9. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.
- B. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 3. Certify that each welder and welding operator has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
 4. All welds shall be stamped according to the provisions of the American Welding Society.

- C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- D. Execution (Installation, Construction) Quality:
1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract documents shall be referred to the COR for resolution. Printed copies or electronic files of manufacturer's installation instructions shall be provided to the COR at least 10 working days prior to commencing installation of any item.
 2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include, but are not limited to: all types of valves, filters and strainers, transmitters, and control devices. Prior to commencing installation work, refer conflicts between this requirement and contract documents to COR for resolution.
 3. Complete layout drawings shall be required by Paragraph, SUBMITTALS. Construction work shall not start on any system until the layout drawings have been approved by VA.
 4. Installer Qualifications: Installer shall be licensed and shall provide evidence of the successful completion of at least five projects of equal or greater size and complexity. Provide tradesmen skilled in the appropriate trade.
 5. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or additional time to the Government.
- E. Guaranty: Warranty of Construction, FAR clause 52.246-21.
- F. Plumbing Systems: IPC, International Plumbing Code. Unless otherwise required herein, perform plumbing work in accordance with the latest

version of the IPC. For IPC codes referenced in the contract documents, advisory provisions shall be considered mandatory, the word "should" shall be interpreted as "shall". Reference to the "code official" or "owner" shall be interpreted to mean the COR.

G. Cleanliness of Piping and Equipment Systems:

1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. The interior of all tanks shall be cleaned prior to delivery and beneficial use by the Government. All piping shall be tested in accordance with the specifications and the International Plumbing Code (IPC). All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Damaged equipment shall be replaced with an identical unit as determined and directed by the COR. Such replacement shall be at no additional cost or additional time to the Government.
3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

1.7 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them on Auto-Cad version 2014 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 MATERIALS FOR VARIOUS SERVICES

- A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption, and shall be certified in accordance with NSF 61 or NSF 372.

- B. In-line devices such as water meters, building valves, check valves, stops, valves, fittings, tanks and backflow preventers shall comply with NSF 61 and NSF 372.
- C. End point devices such as drinking fountains, lavatory faucets, kitchen and bar faucets, ice makers supply stops, and end-point control valves used to dispense drinking water must meet requirements of NSF 61 and NSF 372.

2.2 FACTORY-ASSEMBLED PRODUCTS

- A. Standardization of components shall be maximized to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
 - 1. All components of an assembled unit need not be products of same manufacturer.
 - 2. Constituent parts that are alike shall be products of a single manufacturer.
 - 3. Components shall be compatible with each other and with the total assembly for intended service.
 - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly at no additional cost or time to the Government.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, shall be the same make and model.

2.3 COMPATIBILITY OF RELATED EQUIPMENT

- A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

2.4 SAFETY GUARDS

- A. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be

minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 8 mm (1/4 inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

B. All Equipment shall have moving parts protected from personal injury.

2.5 LIFTING ATTACHMENTS

A. Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.6 ELECTRIC MOTORS, MOTOR CONTROL, CONTROL WIRING

A. All material and equipment furnished and installation methods used shall conform to the requirements of Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT; Section 26 29 11, MOTOR CONTROLLERS; and, Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. All electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems shall be provided. Premium efficient motors shall be provided. Unless otherwise specified for a particular application, electric motors shall have the following requirements.

B. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional cost or time to the Government.
2. Assemblies of motors, starters, and controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
 - a. Wiring material located where temperatures can exceed 71° C (160° F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers and water heaters.
 - b. Other wiring at boilers and water heaters, and to control panels, shall be NFPA 70 designation THWN.

- c. Shielded conductors or wiring in separate conduits for all instrumentation and control systems shall be provided where recommended by manufacturer of equipment.
- 4. Motor sizes shall be selected so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
- 5. Motors utilized with variable frequency drives shall be rated "inverter-ready" per NEMA Standard, MG1.
- C. Motor Efficiency and Power Factor: All motors, when specified as "high efficiency or Premium Efficiency" by the project specifications on driven equipment, shall conform to efficiency and power factor requirements in Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT, with no consideration of annual service hours. Motor manufacturers generally define these efficiency requirements as "NEMA premium efficient" and the requirements generally exceed those of the Energy Policy Act (EPACT), revised 2005. Motors not specified as "high efficiency or premium efficient" shall comply with EPACT.
- D. Single-phase Motors: Capacitor-start type for hard starting applications. Motors for centrifugal pumps may be split phase or permanent split capacitor (PSC).
- E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type. Each two-speed motor shall have two separate windings. A time delay (20 seconds minimum) relay shall be provided for switching from high to low speed.
- F. Rating: Rating shall be continuous duty at 100 percent capacity in an ambient temperature of 40° C (104° F); minimum horsepower as shown on drawings; maximum horsepower in normal operation shall not exceed nameplate rating without service factor.
- G. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame shall be measured at the time of final inspection.

2.7 VARIABLE SPEED MOTOR CONTROLLERS

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, MOTOR CONTROLLERS for specifications.
- B. The combination of controller and motor shall be provided by the respective pump manufacturer, and shall be rated for 100 percent output

performance. Multiple units of the same class of equipment, i.e. pumps, shall be product of a single manufacturer.

- C. Motors shall be premium efficient type, "inverter duty", and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor sheaves shall be fixed pitch.
- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.

2.8 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings, or shown in the maintenance manuals. Coordinate equipment and valve identification with local VAMC shops. In addition, provide bar code identification nameplate for all equipment which will allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 7 mm (3/16 inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING shall be permanently fastened to the equipment. Unit components such as water heaters, tanks, coils, filters, etc. shall be identified.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 7 mm (3/16 inch) high riveted or bolted to the equipment.
- D. Control Items: All temperature, pressure, and controllers shall be labeled and the component's function identified. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
 - 1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).
 - 2. Valve tags: Engraved black filled numbers and letters not less than 15 mm (1/2 inch) high for number designation, and not less than 8 mm

(1/4 inch) for service designation on 19 gage, 40 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.

3. Valve lists: Valve lists shall be created using a word processing program and printed on plastic coated cards. The plastic coated valve list card(s), sized 215 mm (8-1/2 inches) by 275 mm (11 inches) shall show valve tag number, valve function and area of control for each service or system. The valve list shall be in a punched 3-ring binder notebook. An additional copy of the valve list shall be mounted in picture frames for mounting to a wall. COR shall instruct contractor where frames shall be mounted.
4. A detailed plan for each floor of the building indicating the location and valve number for each valve shall be provided in the 3-ring binder notebook. Each valve location shall be identified with a color coded sticker or thumb tack in ceiling or access door.

2.9 FIRESTOPPING

- A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 22 07 11, PLUMBING INSULATION, for pipe insulation.

2.10 GALVANIZED REPAIR COMPOUND

- A. Mil. Spec. DOD-P-21035B, paint.

2.11 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. In lieu of the paragraph which follows, suspended equipment support and restraints may be designed and installed in accordance with the International Building Code (IBC) and Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS. Submittals based on the International Building Code (IBC) and Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS requirements, or the following paragraphs of this Section shall be stamped and signed by a professional engineer registered in the state where the project is located. The Support system of suspended equipment over 227 kg (500 pounds) shall be submitted for approval of the COR in all cases. See the above specifications for lateral force design requirements.
- B. Type Numbers Specified: For materials, design, manufacture, selection, application, and installation refer to MSS SP-58. For selection and application refer to MSS SP-69. Refer to Section 05 50 00, METAL

FABRICATIONS, for miscellaneous metal support materials and prime coat painting.

C. For Attachment to Concrete Construction:

1. Concrete insert: Type 18, MSS SP-58.
2. Self-drilling expansion shields and machine bolt expansion anchors:
Permitted in concrete not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 100 mm (4 inches) thick when approved by the COR for each job condition.

D. For Attachment to Steel Construction: MSS SP-58.

1. Welded attachment: Type 22.
2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8 inch) outside diameter.

E. Hanger Rods: Hot-rolled steel, ASTM A36/A36M or ASTM A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 40 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.

F. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 43 mm by 43 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts.

1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
2. Guide individual pipes on the horizontal member of every other trapeze hanger with 8 mm (1/4 inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 15 mm (1/2 inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.

G. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 22 07 11, PLUMBING INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.

1. General Types (MSS SP-58):
 - a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.
 - c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.
 - e. Saddle support: Type 36, 37 or 38.
 - f. Turnbuckle: Types 13 or 15.
 - g. U-bolt clamp: Type 24.
 - h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, copper-coated, plastic coated or taped with isolation tape to prevent electrolysis.
 - 2) For vertical runs use epoxy painted, copper-coated or plastic coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
 - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
 - i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp. Spring Supports (Expansion and contraction of vertical piping):
 - 1) Movement up to 20 mm (3/4 inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
 - 2) Movement more than 20 mm (3/4 inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.
 - j. Spring hangers are required on all plumbing system pumps one horsepower and greater.
2. Plumbing Piping (Other Than General Types):
 - a. Horizontal piping: Type 1, 5, 7, 9, and 10.
 - b. Chrome plated piping: Chrome plated supports.
 - c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action,

to hold piping, prevent vibration and compensate for all static and operational conditions.

- d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gage) minimum.

H. Pre-insulated Calcium Silicate Shields:

1. Provide 360 degree water resistant high density 965 kPa (140 psig) compressive strength calcium silicate shields encased in galvanized metal.
2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
3. Shield thickness shall match the pipe insulation.
4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
 - a. Shields for supporting cold water shall have insulation that extends a minimum of 25 mm (1 inch) past the sheet metal.
 - b. The insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS SP-69. To support the load, the shields shall have one or more of the following features: structural inserts 4138 kPa (600 psig) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36/A36M) wear plates welded to the bottom sheet metal jacket.
5. Shields may be used on steel clevis hanger type supports, trapeze hangers, roller supports or flat surfaces.

I. Seismic Restraint of Piping: Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

2.12 PIPE PENETRATIONS

- A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.
- B. Pipe penetration sleeve materials shall comply with all firestopping requirements for each penetration.
- C. To prevent accidental liquid spills from passing to a lower level, provide the following:
 1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.

2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- D. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges, with structural engineer prior approval. Any deviation from these requirements must receive prior approval of COR.
- E. Sheet metal, plastic, or moisture resistant fiber sleeves shall be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- F. Cast iron or zinc coated pipe sleeves shall be provided for pipe passing through exterior walls below grade. The space between the sleeve and pipe shall be made watertight with a modular or link rubber seal. The link seal shall be applied at both ends of the sleeve.
- G. Galvanized steel or an alternate black iron pipe with asphalt coating sleeves shall be for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. A galvanized steel sleeve shall be provided for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, sleeves shall be connected with a floor plate.
- H. Brass Pipe Sleeves shall be provided for pipe passing through quarry tile, terrazzo or ceramic tile floors. The sleeve shall be connected with a floor plate.
- I. Sleeve clearance through floors, walls, partitions, and beam flanges shall be 25 mm (1 inch) greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus 25 mm (1 inch) in diameter. Interior openings shall be caulked tight with firestopping material and sealant to prevent the spread of fire, smoke, water and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.
- K. Pipe passing through roof shall be installed through a 4.9 kg per square meter copper flashing with an integral skirt or flange. Skirt or

flange shall extend not less than 200 mm (8 inches) from the pipe and set in a solid coating of bituminous cement. Extend flashing a minimum of 250 mm (10 inches) up the pipe. Pipe passing through a waterproofing membrane shall be provided with a clamping flange. The annular space between the sleeve and pipe shall be sealed watertight.

2.13 TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the COR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the COR.
- D. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application. Bio-based materials shall be utilized when possible.

2.14 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32 inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025 inch) for up to 75 mm (3 inch) pipe, 0.89 mm (0.035 inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop from overhead. A watertight joint shall be provided in spaces where brass or steel pipe sleeves are specified.

2.15 ASBESTOS

- A. Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.
- B. Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.
- C. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance, testing and operation of all devices including, but not limited to: all equipment items, valves, backflow preventers, filters, strainers, transmitters, sensors, meters and control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and access provisions that are shown on the drawings shall not be changed nor reduced.
- D. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.
- E. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- F. Cutting Holes:
 - 1. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
 - 2. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.
 - 3. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer

- type drill will not be allowed, except as permitted by COR where working area space is limited.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other services are not shown but must be provided.
- H. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- I. Protection and Cleaning:
1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced at no additional cost or time to the Government.
 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- J. Concrete and Grout: Concrete and shrink compensating grout 25 MPa (3000 psig) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE, shall be used for all pad or floor mounted equipment.
- K. Gages, thermometers, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gages shall be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- L. Interconnection of Controls and Instruments: Electrical interconnection is generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, alarms, instruments and computer workstations. Comply with NFPA 70.

M. Many plumbing systems interface with the HVAC control system. See the HVAC control points list and Section 23 09 23, DIRECT DIGITAL CONTROL SYSTEM FOR HVAC.

N. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.

O. Work in Animal Research Areas: Seal all pipe penetrations with silicone sealant to prevent entrance of insects.

P. Work in bathrooms, restrooms, housekeeping closets: All pipe penetrations behind escutcheons shall be sealed with plumbers putty.

Q. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above data equipment, and electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Drain valve shall be provided in low point of casement pipe.

R. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost or additional time to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

A. Continuity of operation of existing facilities may require temporary installation or relocation of equipment and piping. Temporary equipment

or pipe installation or relocation shall be provided to maintain continuity of operation of existing facilities.

- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of paragraph 3.1 shall apply.
- C. Temporary facilities and piping shall be completely removed back to the nearest active distribution branch or main pipe line and any openings in structures sealed. Dead legs are not allowed in potable water systems. Necessary blind flanges and caps shall be provided to seal open piping remaining in service.

3.3 RIGGING

- A. Openings in building structures shall be planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered and will be considered by Government under specified restrictions of phasing and service requirements as well as structural integrity of the building.
- C. All openings in the building shall be closed when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility.
- E. Contractor shall check all clearances, weight limitations and shall provide a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to COR for evaluation prior to actual work.

3.4 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend

the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written approval of the COR.

- B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.
- C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of 15 mm (1/2 inch) clearance between pipe or piping covering and adjacent work shall be provided.
- D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC) and these specifications.
- E. Overhead Supports:
 - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
 - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
 - 3. Tubing and capillary systems shall be supported in channel troughs.
- F. Floor Supports:
 - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
 - 2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Structural drawings shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
 - 3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.

4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.5 LUBRICATION

- A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. All devices and equipment shall be field checked for proper lubrication.
- B. All devices and equipment shall be equipped with required lubrication fittings. A minimum of one liter (one quart) of oil and 0.45 kg (1 pound) of grease of manufacturer's recommended grade and type for each different application shall be provided. All materials shall be delivered to COR in unopened containers that are properly identified as to application.
- C. A separate grease gun with attachments for applicable fittings shall be provided for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.
- E. All lubrication points shall be extended to one side of the equipment.

3.6 PLUMBING SYSTEMS DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, approved protection from dust and debris shall be provided at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating plant, cleanliness and safety shall be maintained. The plant shall be kept in an operating condition. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Work shall be confined to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Dust and debris shall not be permitted to accumulate in the area to the detriment of plant operation. All flame cutting shall be performed to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. All work shall be performed in accordance with recognized fire protection standards including NFPA 51B. Inspections will be made by personnel of the VA Medical Center,

and the Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.

- C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property per Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate. Coordinate with the COR and Infection Control.

3.7 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
 2. The following Material and Equipment shall NOT be painted:
 - a. Motors, controllers, control switches, and safety switches.

- b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gages and thermometers.
 - j. Glass.
 - k. Name plates.
- 3. Control and instrument panels shall be cleaned and damaged surfaces repaired. Touch-up painting shall be made with matching paint type and color obtained from manufacturer or computer matched.
 - 4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same paint type and color as utilized by the pump manufacturer.
 - 5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats per Section 09 91 00, Painting.
 - 6. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this. Lead based paints shall not be used.

3.8 IDENTIFICATION SIGNS

- A. Laminated plastic signs, with engraved lettering not less than 7 mm (3/16 inch) high, shall be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, and performance data shall be placed on factory built equipment.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.9 STARTUP AND TEMPORARY OPERATION

- A. Startup of equipment shall be performed as described in the equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.10 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or systems occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then conduct such performance tests and finalize control settings during the first actual seasonal use of the respective systems following completion of work. Rescheduling of these tests shall be requested in writing to COR for approval.

3.11 OPERATION AND MAINTENANCE MANUALS

- A. All new and temporary equipment and all elements of each assembly shall be included.
- B. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.
- C. Manufacturer's installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.
- D. Lubrication instructions, type and quantity of lubricant shall be included.
- E. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications shall be included.
- F. Set points of all interlock devices shall be listed.

- G. Trouble-shooting guide for the control system troubleshooting shall be inserted into the Operations and Maintenance Manual.
- H. The control system sequence of operation corrected with submittal review comments shall be inserted into the Operations and Maintenance Manual.
- I. Emergency procedures for shutdown and startup of equipment and systems.

3.12 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for two four hour secessions to instruct VA Personnel in operation and maintenance of the system.

- - - E N D - - -

SECTION 22 05 12
GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the general motor requirements for plumbing equipment and applies to all sections of Division 22.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- F. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- H. Section 26 29 11, MOTOR CONTROLLERS: Starters, control and protection of motors.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Bearing Manufacturers Association (ABMA):
ABMA 9-1990 (R2008).....Load Ratings and Fatigue Life for Ball Bearings
- C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
841-2009.....IEEE Standard for Petroleum and Chemical
Industry-Premium-Efficiency, Severe-Duty,
Totally Enclosed Fan-Cooled (TEFC) Squirrel
Cage Induction Motors--Up to and Including 370
kW (500 HP)
- D. International Code Council (ICC):
IPC-2012.....International Plumbing Code
- E. National Electrical Manufacturers Association (NEMA):
MG 1-2011.....Motors and Generators
MG 2-2001 (R2007).....Safety Standard for Construction and Guide for
Selection, Installation and Use of Electric
Motors and Generators
250-2008.....Enclosures for Electrical Equipment (1000 Volts
Maximum)

- F. National Fire Protection Association (NFPA):
70-2011.....National Electrical Code (NEC)

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT", with applicable paragraph identification.
- C. Shop Drawings:
1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
 2. Motor nameplate information shall be submitted including electrical ratings, dimensions, mounting details, materials, horsepower, power factor, current as a function of speed, current efficiency, speed as a function of load, RPM, enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
 3. Motor parameters required for the determination of the Reed Critical Frequency of vertical hollow shaft motors shall be submitted.
- D. Operating and Maintenance Manuals: Companion copies of complete maintenance and operating manuals, including technical data sheets and application data shall be submitted simultaneously with the shop drawings. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
1. Include complete list indicating all components of the systems.
 2. Include complete diagrams of the internal wiring for each item of equipment.
 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- E. Certification: Two weeks prior to final inspection, unless otherwise noted, the following certification shall be submitted to the Contracting Officer's Representative (COR).
1. Certification shall be submitted stating that the motors have been properly applied, installed, adjusted, lubricated, and tested.

1.5 QUALITY ASSURANCE

- A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopREFERRED.gov>.

PART 2 - PRODUCTS

2.1 MOTORS

- A. For alternating current, fractional and integral horsepower motors, NEMA MG 1 and NEMA MG 2 shall apply.
- B. For severe duty totally enclosed motors, IEEE 841 shall apply.
- C. Voltage ratings shall be as follows:
1. Single phase:
 - a. Motors connected to 120-volt systems: 115 volts.
 - b. Motors connected to 208-volt systems: 200 volts.
 - c. Motors connected to 240-volt or 480-volt systems: 230/460 volts, dual connection.
 2. Three phase:
 - a. Motors connected to 208-volt systems: 200 volts.
 - b. Motors, less than 74.6 kW (100 HP), connected to 240-volt or 480-volt systems: 230/460 volts, dual connection.
 - c. Motors, 74.6 kW (100 HP) or larger, connected to 240-volt systems: 230 volts.
 - d. Motors, 74.6 kW (100 HP) or larger, connected to 480-volt systems: 460 volts.
 - e. Motors connected to high voltage systems: Shall conform to NEMA MG 1 Standards for connection to the nominal system voltage shown on the drawings.
- D. Number of phases shall be as follows:
1. Motors, less than 373 W (1/2 HP): Single phase.
 2. Motors, 373 W (1/2 HP) and larger: 3 phase.
 3. Exceptions:
 - a. Hermetically sealed motors.

- b. Motors for equipment assemblies, less than 746 W (1 HP), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.
- E. Horsepower ratings shall be adequate for operating the connected loads continuously in the prevailing ambient temperatures in areas where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation.
- F. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting, acceleration and running torque without exceeding nameplate ratings or considering service factor.
- G. Motor Enclosures:
 - 1. Shall be the NEMA types shown on the drawings for the motors.
 - 2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types per NEMA 250, which are most suitable for the environmental conditions where the motors are being installed.
 - 3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.
 - 4. All motors in hazardous locations shall be approved for the application and meet the Class and Group as required by the area classification.
- H. Electrical Design Requirements:
 - 1. Motors shall be continuous duty.
 - 2. The insulation system shall be rated minimum of Class B, 130 degrees C (266 degrees F).
 - 3. The maximum temperature rise by resistance at rated power shall not exceed Class B limits, 80 degrees C (144 degrees F).
 - 4. The speed/torque and speed/current characteristics shall comply with NEMA Design A or B, as specified.
 - 5. Motors shall be suitable for full voltage starting, unless otherwise noted. Coordinate motor features with applicable motor controllers.
 - 6. Motors for variable frequency drive applications shall adhere to NEMA MG 1, Part 30, Application Considerations for Constant Speed Motors Used on a Sinusoidal Bus with Harmonic Content and General Purpose Motors Used with Adjustable Voltage or Adjustable Frequency

Controls, or both, or NEMA MG 1, Part 31, Definite Purpose Inverter Fed Polyphase Motors.

I. Mechanical Design Requirements:

1. Bearings shall be rated for a minimum fatigue life of 26,280 hours for belt-driven loads and 100,000 hours for direct-drive loads based on L10 (Basic Rating Life) at full load direct coupled, except vertical high thrust motors which require a 40,000 hour rating. A minimum fatigue life of 40,000 hours is required for VFD drives.
2. Vertical motors shall be capable of withstanding a momentary up thrust of at least 30 percent of normal down thrust.
3. Grease lubricated bearings shall be designed for electric motor use. Grease shall be capable of the temperatures associated with electric motors and shall be compatible with Polyurea based greases.
4. Grease fittings, if provided, shall be Alemite type or equivalent.
5. Oil lubricated bearings, when specified, shall have an externally visible sight glass to view oil level.
6. Vibration shall not exceed 3.8 mm (0.15 inch) per second, unfiltered peak.
7. Noise level shall meet the requirements of the application.
8. Motors on 180 frames and larger shall have provisions for lifting eyes or lugs capable of a safety factor of 5.
9. All external fasteners shall be corrosion resistant.
10. Condensation heaters, when specified, shall keep motor windings at least 5 degrees C (9 degrees F) above ambient temperature.
11. Winding thermostats, when specified shall be normally closed, connected in series.
12. Grounding provisions shall be in the main terminal box.

J. Additional requirements for specific motors, as indicated in other sections, shall also apply.

K. NEMA Premium Efficiency Electric Motors, Motor Efficiencies: All permanently wired polyphase motors of 746 W (1 HP) or more shall meet the minimum full-load efficiencies as indicated in the following table, and as specified in this specification. Motors of 746 W (1 HP) or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded

from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section.

Minimum Efficiencies Open Drip-Proof				Minimum Efficiencies Totally Enclosed Fan-Cooled			
Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM	Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

L. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM. Power factor correction capacitors shall be installed unless the motor is controlled by a variable frequency drive. The power factor correction capacitors shall be able to withstand high voltage transients and power line variations without breakdown.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.
- B. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

3.2 FIELD TESTS

Megger all motors after installation, before start-up. All shall test free from grounds.

- - - E N D - - -

SECTION 22 05 19
METERS AND GAGES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the requirements for water meters and gages primarily used for troubleshooting the system and to indicate system performance.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - B40.100-2013.....Pressure Gauges and Gauge Attachments
 - B40.200-2008.....Thermometers, Direct Reading and Remote Reading
- C. American Water Works Association (AWWA):
 - C700-2009.....Standard for Cold Water Meters, Displacement Type, Bronze Main Case
 - C701-2012.....Cold Water Meters-Turbine Type, for Customer Service
 - C702-2010.....Cold Water Meters - Compound Type
 - C706-2010.....Direct-Reading, Remote-Registration Systems for Cold-Water Meters
- D. Institute of Electrical and Electronics Engineers (IEEE):
 - C2-2012.....National Electrical Safety Code (NESC)
- E. International Code Council (ICC):
 - IPC-2012.....International Plumbing Code
- F. National Fire Protection Association (NFPA):
 - 70-2011.....National Electrical Code (NEC)

G. NSF International (NSF):

61-2012.....Drinking Water System Components - Health
Effects

372-2011.....Drinking Water System Components - Lead Content

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 19, METERS AND GAGES FOR PLUMBING PIPING", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
 - 1. Water Meter.
 - 2. Pressure Gages.
 - 3. Thermometers.
 - 4. Product certificates for each type of meter and gage.
 - 5. BACnet communication protocol.
- D. Operations and Maintenance manual shall include:
 - 1. System Description.
 - 2. Major assembly block diagrams.
 - 3. Troubleshooting and preventive maintenance guidelines.
 - 4. Spare parts information.
- E. Shop Drawings shall include the following: One line, wiring and terminal diagrams including terminals identified, protocol or communication modules, and Ethernet connections.

1.5 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit copies of complete operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder per the requirements of Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. All aspects of system operation and maintenance procedures,

including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. A list of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

PART 2 - PRODUCTS

2.1 DISPLACEMENT WATER METER

- A. For pipe sizes 50 mm (2 inches) and smaller, the water meter shall be displacement type, full size nutating disc, magnetic drive, sealed register, and fully conform to AWWA C700. Peak domestic flow shall be 2.2 L/s (34 gpm). The meter register shall indicate flow in liters (U.S. gallons).
- B. The water meter shall be rated for use at temperatures ranging from -40 degrees C (-40 degrees F) and 70 degrees C (158 degrees F) and operate at a working pressure of 1035 kPa (150 psig).
- C. The meter case, bottom caps, and register box lids shall be constructed from cast bronze.
- D. The meter shall register plus or minus 3 percent of the water actually passing through it at any rate of flow within the normal test flow limits specified in AWWA 700.
- E. The water meter shall conform to NSF 61.

2.2 WATER METER STRAINER

- A. All meters shall be fitted with a factory installed integral strainer or bronze inlet strainer with top access. The strainer shall conform to AWWA C702.
- B. The water meter strainer shall conform to NSF 61 and NSF 372.

2.3 PRESSURE GAGES FOR WATER AND SEWAGE USAGE

- A. ASME B40.100 all metal case 115 mm (4-1/2 inches) diameter, bottom connected throughout, graduated as required for service, and identity labeled. Range shall be 0 to 1380 kPa (0 to 200 psig) gage.

- B. The pressure element assembly shall be bourdon tube. The mechanical movement shall be lined to pressure element and connected to pointer.
- C. The dial shall be non-reflective aluminum with permanently etched scale markings graduated in kPa and psig.
- D. The pointer shall be dark colored metal.
- E. The window shall be glass.
- F. The ring shall be brass or stainless steel.
- G. The accuracy shall be grade A, plus or minus 1 percent of middle half of scale range.
- H. The pressure gage for water domestic use shall conform to NSF 61 and NSF 372.

2.4 THERMOMETERS

- A. Thermometers shall be straight stem, metal case, red liquid-filled thermometer, approximately 175 mm (7 inches) high, 4 degrees C to 100 degrees C (40 degrees F to 212 degrees F). Thermometers shall comply with ASME B40.200.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Direct mounted pressure gages shall be installed in piping tees with pressure gage located on pipe at the most readable position.
- B. Valves and snubbers shall be installed in piping for each pressure gage.
- C. Test plugs shall be installed on the inlet and outlet pipes of all heat exchangers or water heaters serving more than one plumbing fixture.
- D. Pressure gages shall be installed where indicated on the drawings and at the following locations:
 - 1. Building water service entrance into building.
 - 2. Inlet and outlet of each pressure reducing valve.
 - 3. Suction and discharge of each domestic water pump or re-circulating hot water return pump.
- E. Water meter installation shall conform to AWWA C700, AWWA C701, and AWWA C702. Electrical installations shall conform to IEEE C2, NFPA 70, and to the requirements specified herein. New materials shall be provided.

- F. Thermometers shall be installed on the water heater inlet and outlet piping, thermostatic mixing valve outlet piping, and the hot water circulation pump inlet piping.
- G. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

3.2 FIELD QUALITY CONTROL

- A. The meter assembly shall be visually inspected and operationally tested. The correct multiplier placement on the face of the meter shall be verified.

3.3 TRAINING

- A. A training course shall be provided to the medical center on meter configuration and maintenance. Training manuals shall be supplied for all attendees with four additional copies supplied. The training course shall cover meter configuration, troubleshooting, and diagnostic procedures.

- - - E N D - - -

SECTION 22 05 23
GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
A112.14.1-2003.....Backwater Valves
- C. American Society of Sanitary Engineering (ASSE):
1001-2008.....Performance Requirements for Atmospheric Type
Vacuum Breakers
1003-2009.....Performance Requirements for Water Pressure
Reducing Valves for Domestic Water Distribution
Systems
1011-2004.....Performance Requirements for Hose Connection
Vacuum Breakers
1013-2011.....Performance Requirements for Reduced Pressure
Principle Backflow Preventers and Reduced
Pressure Principle Fire Protection Backflow
Preventers
1015-2011.....Performance Requirements for Double Check
Backflow Prevention Assemblies and Double Check
Fire Protection Backflow Prevention Assemblies

- 1017-2009.....Performance Requirements for Temperature
Actuated Mixing Valves for Hot Water
Distribution Systems
- 1020-2004.....Performance Requirements for Pressure Vacuum
Breaker Assembly
- 1035-2008.....Performance Requirements for Laboratory Faucet
Backflow Preventers
- 1069-2005.....Performance Requirements for Automatic
Temperature Control Mixing Valves
- 1070-2004.....Performance Requirements for Water Temperature
Limiting Devices
- 1071-2012.....Performance Requirements for Temperature
Actuated Mixing Valves for Plumbed Emergency
Equipment
- D. American Society for Testing and Materials (ASTM):
- A126-2004(R2009).....Standard Specification for Gray Iron Castings
for Valves, Flanges, and Pipe Fittings
- A276-2013a.....Standard Specification for Stainless Steel Bars
and Shapes
- A536-1984(R2009).....Standard Specification for Ductile Iron
Castings
- B62-2009.....Standard Specification for Composition Bronze
or Ounce Metal Castings
- B584-2013.....Standard Specification for Copper Alloy Sand
Castings for General Applications
- E. International Code Council (ICC):
- IPC-2012.....International Plumbing Code
- F. Manufacturers Standardization Society of the Valve and Fittings
Industry, Inc. (MSS):
- SP-25-2008.....Standard Marking Systems for Valves, Fittings,
Flanges and Unions
- SP-67-2011.....Butterfly Valves
- SP-70-2011.....Gray Iron Gate Valves, Flanged and Threaded
Ends
- SP-71-2011.....Gray Iron Swing Check Valves, Flanged and
Threaded Ends

SP-80-2013.....Bronze Gate, Globe, Angle, and Check Valves
SP-85-2011.....Gray Iron Globe & Angle Valves, Flanged and
Threaded Ends
SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder
Joint, Grooved and Flared Ends

G. National Environmental Balancing Bureau (NEBB):

7th Edition 2005 Procedural Standards for Testing, Adjusting,
Balancing of Environmental Systems

H. NSF International (NSF):

61-2012.....Drinking Water System Components - Health
Effects

372-2011.....Drinking Water System Components - Lead Content

I. University of Southern California Foundation for Cross Connection
Control and Hydraulic Research (USC FCCCHR):

9th Edition.....Manual of Cross-Connection Control

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING", with applicable paragraph identification.
- C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
1. Ball Valves.
 2. Gate Valves.
 3. Butterfly Valves.
 4. Balancing Valves.
 5. Check Valves.
 6. Globe Valves.
 7. Water Pressure Reducing Valves and Connections.
 8. Backwater Valves.
 9. Backflow Preventers.
 10. Chainwheels.

11. Thermostatic Mixing Valves.
- D. Test and Balance reports for balancing valves.
- E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
 1. Include complete list indicating all components of the systems.
 2. Include complete diagrams of the internal wiring for each item of equipment.
 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
 4. Piping diagrams of thermostatic mixing valves to be installed.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Valves shall be prepared for shipping as follows:
 1. Protect internal parts against rust and corrosion.
 2. Protect threads, flange faces, grooves, and weld ends.
 3. Set angle, gate, and globe valves closed to prevent rattling.
 4. Set ball and plug valves open to minimize exposure of functional surfaces.
 5. Set butterfly valves closed or slightly open.
 6. Block check valves in either closed or open position.
- B. Valves shall be prepared for storage as follows:
 1. Maintain valve end protection.
 2. Store valves indoors and maintain at higher than ambient dew point temperature.
- C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

PART 2 - PRODUCTS

2.1 VALVES, GENERAL

- A. Asbestos packing and gaskets are prohibited.
- B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.
- C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or

disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.

- D. Exposed Valves over 65 mm or DN65 (2-1/2 inches) installed at an elevation over 3.6 m (12 feet) shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.
- E. All valves used to supply potable water shall meet the requirements of NSF 61 and NSF 372.
- F. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

2.2 SHUT-OFF VALVES

- A. Cold, Hot and Re-circulating Hot Water:
 - 1. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4138 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be non-lead solder.
 - 2. Less than 100 mm DN100 (4 inches): Butterfly shall have an iron body with EPDM seal and aluminum bronze disc. The butterfly valve shall meet MSS SP-67, type I standard. The butterfly valve shall have a SWP rating of 1380 kPa (200 psig). The valve design shall be lug type suitable for bidirectional dead-end service at rated pressure. The body material shall meet ASTM A536, ductile iron.
 - 3. 100 mm DN100 (4 inches) and larger:
 - a. Class 125, OS&Y, Cast Iron Gate Valve. The gate valve shall meet MSS SP-70 type I standard. The gate valve shall have a CWP rating of 1380 kPa (200 psig). The valve materials shall meet ASTM A126, grey iron with bolted bonnet, flanged ends, bronze trim, and positive-seal resilient solid wedge disc. The gate valve shall be gear operated for sizes under 200 mm or DN200 (8 inches) and crank operated for sizes 200 mm or DN200 (8 inches) and above.

- b. Single flange, ductile iron butterfly valves: The single flanged butterfly valve shall meet the MSS SP-67 standard. The butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The butterfly valve shall be lug type, suitable for bidirectional dead-end service at rated pressure without use of downstream flange. The body material shall comply with ASTM A536 ductile iron. The seat shall be EPDM with stainless steel disc and stem.
 - c. Grooved end, ductile iron butterfly valves. The grooved butterfly valve shall meet the MSS SP-67 standard. The grooved butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The valve materials shall be epoxy coated ductile iron conforming to ASTM A536 with two piece stainless steel stem, EPDM encapsulated ductile iron disc, and EPDM seal. The butterfly valve shall be gear operated.
- B. Reagent Grade Water: Valves for reagent grade, reverse osmosis, or deionized water service shall be ball type of same material as used for pipe.

2.3 BALANCING VALVES

- A. Hot Water Re-circulating, 75 mm or DN75 (3 inches) and smaller manual balancing valve shall be of bronze body, brass ball construction with glass and carbon filled TFE seat rings and designed for positive shutoff. The manual balancing valve shall have differential pressure read-out ports across the valve seat area. The read out ports shall be fitting with internal EPT inserts and check valves. The valve body shall have 8 mm or DN8 NPT (1/4 inch NPT) tapped drain and purge port. The valves shall have memory stops that allow the valve to close for service and then reopened to set point without disturbing the balance position. All valves shall have calibrated nameplates to assure specific valve settings.
- B. Larger than 75 mm or DN75 (3 inches): Manual balancing valves shall be of heavy duty cast iron flanged construction with 861 kPa (125 psig) flange connections. The flanged manual balancing valves shall have either a brass ball with glass and carbon filled TFE seal rings or fitted with a bronze seat, replaceable bronze disc with EPDM seal insert and stainless steel stem. The design pressure shall be 1200 kPa (175 psig) at 121 degrees C (250 degrees F).

2.4 CHECK VALVES

- A. 75 mm or DN75 (3 inches) and smaller shall be Class 125, bronze swing check valves with non-metallic disc suitable for type of service. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with bronze body material conforming to ASTM B62, solder joints, and PTFE or TFE disc.
- B. 100 mm or DN100 (4 inches) and larger:
 - 1. Check valves shall be Class 125, iron swing check valve with lever and weight closure control. The check valve shall meet MSS SP-71 Type I standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a clear or full waterway body design with gray iron body material conforming to ASTM A126, bolted bonnet, flanged ends, bronze trim.
 - 2. All check valves on the discharge side of submersible sump pumps shall have factory installed exterior level and weight with sufficient weight to prevent the check valve from hammering against the seat when the sump pump stops.

2.5 GLOBE VALVES

- A. 75 mm or DN75 (3 inches) or smaller: Class 150, bronze globe valve with non-metallic disc. The globe valve shall meet MSS SP-80, Type 2 standard. The globe valve shall have a CWP rating of 2070 kPa (300 psig). The valve material shall be bronze with integral seal and union ring bonnet conforming to ASTM B62 with solder ends, copper-silicon bronze stem, PTFE or TFE disc, and malleable iron hand wheel.
- B. Larger than 75 mm or DN75 (3 inches): Similar to above, except with cast iron body and bronze trim, Class 125, iron globe valve. The globe valve shall meet MSS SP-85, Type 1 standard. The globe valve shall have a CWP rating of 1380 kPa (200 psig). The valve material shall be gray iron with bolted bonnet conforming to ASTM A126 with flanged ends, bronze trim, and malleable iron handwheel.

2.6 WATER PRESSURE REDUCING VALVE AND CONNECTIONS

- A. 75 mm or DN75 (3 inches) or smaller: The pressure reducing valve shall consist of a bronze body and bell housing, a separate access cover for the plunger, and a bolt to adjust the downstream pressure. The pressure reducing valve shall meet ASSE 1003. The bronze bell housing and access

cap shall be threaded to the body and shall not require the use of ferrous screws. The assembly shall be of the balanced piston design and shall reduce pressure in both flow and no flow conditions. The assembly shall be accessible for maintenance without having to remove the body from the line.

- B. 100 mm or DN100 (4 inches) and larger: The pressure reducing valve shall consist of a flanged cast iron body and rated to 1380 kPa (200 psig). The valve shall have a large elastomer diaphragm for sensitive response. The pressure reducing valve shall meet ASSE 1003.
- C. The regulator shall have a tap for pressure gauge.
- D. The regulator shall have a temperature rating of 100 degrees C (212 degrees F) for hot water or hot water return service. Pressure regulators shall have accurate pressure regulation to 6.9 kPa (+/- 1 psig).
- E. Setting: Entering water pressure, discharge pressure, capacity, size, and related measurements shall be as shown on the drawings.
- F. Connections Valves and Strainers: Shut off valves shall be installed on each side of reducing valve and a bypass line equal in size to the regulator inlet pipe shall be installed with a normally closed globe valve. A strainer shall be installed on inlet side of, and same size as pressure reducing valve. A pressure gage shall be installed on the inlet and outlet of the valve.

2.7 BACKWATER VALVE

- A. The backwater valve shall have a cast iron body, automatic thermoplastic type valve seat and flapper suited for water service. The flapper shall be slightly open during periods of non-operation. The pressure reducing valve shall meet ASME A112.14.1. The cleanout shall be extended to the finish floor and fit with a threaded countersunk plug. A clamping device shall be included when the cleanout extends through the waterproofing membrane.
- B. When the backwater valve is installed greater than 600 mm (24 inches) below the finish floor elevation, a pit or manhole large enough for a repair person can enter to service the backwater valve shall be installed.

2.8 BACKFLOW PREVENTERS

- A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be approved by the University of Southern California Foundation for Cross Connection Control and Hydraulic Research (USCFCCC).
- B. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with full port OS&Y positive-seal resilient gate valves and an integral relief monitor switch. The main body and access cover shall be epoxy coated ductile iron conforming to ASTM A536 grade 4. The seat ring and check valve shall be the thermoplastic type suited for water service. The stem shall be stainless steel conforming to ASTM A276. The seat disc shall be the elastomer type suited for water service. The checks and the relief valve shall be accessible for maintenance without removing the device from the line. An epoxy coated wye type strainer with flanged connections shall be installed on the inlet. Reduced pressure backflow preventers shall be installed in the following applications.
1. Deionizers.
 2. Sterilizers.
 3. Stills.
 4. Dialysis, Deionized or Reverse Osmosis Water Systems.
 5. Water make up to heating systems, cooling tower, chilled water system, generators, and similar equipment consuming water.
 6. Water service entrance from loop system.
 7. Dental equipment.
 8. Power washer.
 9. Medical equipment.
 10. Process equipment.
 11. Autopsy, on each hot and cold water outlet at each table or sink.
 12. Reclaimed water systems.
- C. The pipe applied or integral atmospheric vacuum breaker shall be ASSE listed 1001. The main body shall be cast bronze. The seat disc shall be the elastomer type suited for water service. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible

location or where the venting of water from the device during normal operation is deemed objectionable. Atmospheric vacuum breakers shall be installed in the following applications.

1. Hose bibs and sinks with threaded outlets.
 2. Disposers.
 3. Showers (telephone/handheld type).
 4. Hydrotherapy units.
 5. All kitchen equipment, if not protected by air gap.
 6. Ventilating hoods with wash down system.
 7. Film processor.
 8. Detergent system.
 9. Fume hoods.
 10. Glassware washers.
 11. Service sinks (integral with faucet only).
 12. Laundry tubs (integral with faucet only).
 13. Sitz baths.
- D. The hose connection vacuum breaker shall be ASSE listed 1011. The main body shall be cast brass with stainless steel working parts. The diaphragm and disc shall be the elastomer type suited for water service. The device shall permit the attachment of portable hoses to hose thread outlets. Hose connection vacuum breakers shall be installed in the following locations requiring non-continuous pressure:
1. Hose bibbs and wall hydrants.
- E. The pressure vacuum breaker shall be ASSE listed 1020. The main body shall be brass. The disc and O-ring seal shall be the elastomer type. The valve seat and disc float shall be the thermoplastic type. Tee handle or lever handle shut-off ball valves. Test cocks for testing and draining where freezing conditions occur. All materials shall be suitable for water service. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable. Pressure vacuum breakers shall be installed in the following locations requiring continuous pressure and no backpressure including equipment with submerged inlet connections:
1. Lawn Irrigation.

- F. The laboratory faucet vacuum breaker shall be ASSE listed 1035. The main body shall be cast brass. Dual check valves with stainless steel working parts. The diaphragm and disc shall be the elastomer type suited for water service. The device shall permit the attachment of portable hoses to laboratory faucets for non-continuous pressure applications.
- G. The double check backflow prevention assembly shall be ASSE listed 1015 and supply with full port, OS&Y, positive-seal, resilient gate valves. The main body and access cover shall be epoxy coated ductile iron conforming to ASTM A536 grade. The seat ring and check valve shall be the thermoplastic type suited for water service. The stem shall be stainless steel conforming to ASTM A276. The seat disc shall be the elastomer type suited for water service. The first and second check valve shall be accessible for maintenance without removing the device from the line. Double check valves shall be installed in the following location requiring continuous pressure subject to backpressure and backsiphonage conditions.
1. Lawn Irrigation.
 2. Food Processing Equipment.
 3. Laundry equipment.

2.9 THERMOSTATIC MIXING VALVES

- A. Thermostatic Mixing Valves shall comply with the following general performance requirements:
1. Shall meet ASSE requirements for water temperature control.
 2. The body shall be cast bronze or brass with corrosion resistant internal parts preventing scale and biofilm build-up. Provide chrome-plated finish in exposed areas.
 3. No special tool shall be required for temperature adjustment, maintenance, replacing parts and disinfecting operations.
 4. Valve shall be able to be placed in various positions without making temperature adjustment or reading difficult.
 5. Valve finish shall be chrome plated in exposed areas.
 6. Valve shall allow easy temperature adjustments to allow hot water circulation. Internal parts shall be able to withstand disinfecting operations of chemical and thermal treatment of water temperatures

- up to 82°C (180°F) for 30 minutes or 50 mg/L (50 ppm) chlorine residual concentration for 24 hours.
7. Parts shall be easily removed or replaced without dismantling the valves, for easy scale removal and disinfecting of parts.
 8. Valve shall have a manual adjustable temperature control with locking mechanism to prevent tampering by end user. Outlet temperature shall be visible to ensure outlet temperature does not exceed specified limits, particularly after thermal eradication procedures.
 9. Provide mixing valves with integral check valves with screens and stop valves.
- B. Temperature Activated Mixing Valves:
1. Application: Emergency eye/face/drench shower equipment.
 2. Standard: ASSE 1071.
 3. Pressure Rating: 861 kPa (125 psig).
 4. Type: Thermostatically controlled water mixing valve set at 24-30 degrees C (75-85 degrees F).
 5. Connections: Soldered or threaded union inlets and outlet.
 6. Thermometers shall be provided to indicate mixed water temperature.
 7. Upon cold water supply failure the hot water flow shall automatically be reduced to 0.5 gpm maximum.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.
- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.
- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.

E. Do not attempt to repair defective valves; replace with new valves.

3.2 INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.
- C. Valves shall be installed in horizontal piping with stem at or above center of pipe.
- D. Valves shall be installed in a position to allow full stem movement.
- E. Check valves shall be installed for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level and on top of valve.
- F. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction. Locate backflow preventers in same room as connected equipment or system.
 - 1. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe to floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are not acceptable for this application.
- G. Install pressure gages on outlet of backflow preventers.
- H. Do not install bypass piping around backflow preventers.
- I. Install temperature-actuated water mixing valves with check stops or shutoff valves on inlets.
 - 1. Install thermometers if specified.
 - 2. Install cabinet-type units recessed in or surface mounted on wall as specified.
- J. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

3.3 LABELING AND IDENTIFYING

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
 - 1. Calibrated balancing valves.
 - 2. Master, thermostatic, water mixing valves.
 - 3. Manifold, thermostatic, water-mixing-valve assemblies.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit.

3.4 ADJUSTING

- A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Valves shall be replaced if persistent leaking occurs.
- B. Set field-adjustable flow set points of balancing valves and record data. Ensure recorded data represents actual measured or observed conditions. Permanently mark settings of valves and other adjustment devices allowing settings to be restored. Set and lock memory stops. After adjustment, take measurements to verify balance has not been disrupted or that such disruption has been rectified.
- C. Set field-adjustable temperature set points of temperature-actuated water mixing valves.
- D. Testing and adjusting of balancing valves shall be performed by an independent NEBB Accredited Test and Balance Contractor. A final settings and flow report shall be submitted to the VA Contracting Officer's Representative (COR).

3.6 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for hours to instruct VA Personnel in operation and maintenance of the system.

- - E N D - - -

SECTION 22 07 11
PLUMBING INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Field applied insulation for thermal efficiency and condensation control for the following:
 - 1. Plumbing piping and equipment.
- B. Definitions:
 - 1. ASJ: All Service Jacket, Kraft paper, white finish facing or jacket.
 - 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
 - 3. All insulation systems installed within supply, return, exhaust, relief and ventilation air plenums shall be limited to uninhabited crawl spaces, areas above a ceiling or below the floor, attic spaces, interiors of air conditioned or heating ducts, and mechanical equipment rooms shall be noncombustible or shall be listed and labeled as having a flame spread indexes of not more than 25 and a smoke-developed index of not more than 50 when tested in accordance with ASTM E84 or UL 723. Note: ICC IMC, Section 602.2.1.
 - 4. Cold: Equipment or piping handling media at design temperature of 15 degrees C (60 degrees F) or below.
 - 5. Concealed: Piping above ceilings and in chases, interstitial space, and pipe spaces.
 - 6. Exposed: Piping and equipment exposed to view in finished areas including mechanical equipment rooms or exposed to outdoor weather. Shafts, chases, interstitial spaces, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
 - 7. FSK: Foil-scrim-Kraft facing.
 - 8. Hot: Plumbing equipment or piping handling media above 40 degrees C (104 degrees F).
 - 9. Density: kg/m³ - kilograms per cubic meter (Pcf - pounds per cubic foot).
 - 10. Thermal conductance: Heat flow rate through materials.
 - a. Flat surface: Watts per square meter (BTU per hour per square foot).

- b. Pipe or Cylinder: Watts per linear meter (BTU per hour per linear foot) for a given outside diameter.
11. Thermal Conductivity (k): Watts per meter, per degree K (BTU - inch thickness, per hour, per square foot, per degree F temperature difference).
12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders/vapor barriers shall have a maximum published permeance of .02 perms.
13. HWR: Hot water recirculating.
14. CW: Cold water.
15. SW: Soft water.
16. HW: Hot water.
17. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.
- D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General mechanical requirements and items, which are common to more than one section of Division 22.
- E. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING: Hot and cold water piping.
- F. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
B209-2014.....Standard Specification for Aluminum and
Aluminum-Alloy Sheet and Plate

C411-2011.....Standard Test Method for Hot-Surface
Performance of High-Temperature Thermal
Insulation

C449-2007 (R2013).....Standard Specification for Mineral Fiber
Hydraulic-Setting Thermal Insulating and
Finishing Cement

C450-2008 (R2014).....Standard Practice for Fabrication of Thermal
Insulating Fitting Covers for NPS Piping, and
Vessel Lagging

Adjunct to C450.....Compilation of Tables that Provide Recommended
Dimensions for Prefab and Field Thermal
Insulating Covers, etc.

C533-2013.....Standard Specification for Calcium Silicate
Block and Pipe Thermal Insulation

C534/C534M-2014.....Standard Specification for Preformed Flexible
Elastomeric Cellular Thermal Insulation in
Sheet and Tubular Form

C547-2015.....Standard Specification for Mineral Fiber Pipe
Insulation

C552-2014.....Standard Specification for Cellular Glass
Thermal Insulation

C553-2013.....Standard Specification for Mineral Fiber
Blanket Thermal Insulation for Commercial and
Industrial Applications

C591-2013.....Standard Specification for Unfaced Preformed
Rigid Cellular Polyisocyanurate Thermal
Insulation

C680-2014.....Standard Practice for Estimate of the Heat Gain
or Loss and the Surface Temperatures of
Insulated Flat, Cylindrical, and Spherical
Systems by Use of Computer Programs

C612-2014.....Standard Specification for Mineral Fiber Block
and Board Thermal Insulation

C1126-2014.....Standard Specification for Faced or Unfaced
Rigid Cellular Phenolic Thermal Insulation

- C1136-2012.....Standard Specification for Flexible, Low
Permeance Vapor Retarders for Thermal
Insulation
- C1710-2011.....Standard Guide for Installation of Flexible
Closed Cell Preformed Insulation in Tube and
Sheet Form
- D1668/D1668M-1997a (2014)e1 Standard Specification for Glass Fabrics
(Woven and Treated) for Roofing and
Waterproofing
- E84-2015a.....Standard Test Method for Surface Burning
Characteristics of Building Materials
- E2231-2015.....Standard Practice for Specimen Preparation and
Mounting of Pipe and Duct Insulation to Assess
Surface Burning Characteristics
- C. Federal Specifications (Fed. Spec.):
- L-P-535E-1979.....Plastic Sheet (Sheeting): Plastic Strip; Poly
(Vinyl Chloride) and Poly (Vinyl Chloride -
Vinyl Acetate), Rigid.
- D. International Code Council, (ICC):
- IMC-2012.....International Mechanical Code
- E. Military Specifications (Mil. Spec.):
- MIL-A-3316C (2)-1990....Adhesives, Fire-Resistant, Thermal Insulation
- MIL-A-24179A (2)-1987...Adhesive, Flexible Unicellular-Plastic Thermal
Insulation
- MIL-PRF-19565C (1)-1988.Coating Compounds, Thermal Insulation, Fire-and
Water-Resistant, Vapor-Barrier
- MIL-C-20079H-1987.....Cloth, Glass; Tape, Textile Glass; and Thread,
Glass and Wire-Reinforced Glass
- F. National Fire Protection Association (NFPA):
- 90A-2015.....Standard for the Installation of Air-
Conditioning and Ventilating Systems
- G. Underwriters Laboratories, Inc (UL):
- 723-2008 (R2013).....Standard for Test for Surface Burning
Characteristics of Building Materials

1887-2004 (R2013).....Standard for Fire Test of Plastic Sprinkler
Pipe for Visible Flame and Smoke
Characteristics

H. 3E Plus® version 4.1 Insulation Thickness Computer Program: Available
from NAIMA with free download; <http://www.pipeinsulation.net>

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 07 11, PLUMBING INSULATION", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
- D. Shop Drawings:
 - 1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM Designation, Federal and Military specifications.
 - a. Insulation materials: Specify each type used and state surface burning characteristics.
 - b. Insulation facings and jackets: Each type used and state surface burning characteristics.
 - c. Insulation accessory materials: Each type used.
 - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation shall follow the guidelines in accordance with ASTM C1710.
 - e. Make reference to applicable specification paragraph numbers for coordination.
 - f. All insulation fittings (exception flexible unicellular insulation) shall be fabricated in accordance with ASTM C450 and the referenced Adjunct to ASTM C450.
- E. Samples:

1. Each type of insulation: Minimum size 100 mm (4 inches) square for board/block/ blanket; 150 mm (6 inches) long, full diameter for round types.
2. Each type of facing and jacket: Minimum size 100 mm (4 inches square).
3. Each accessory material: Minimum 120 ml (4 ounce) liquid container or 120 gram (4 ounce) dry weight for adhesives, cement and mastics.

1.5 QUALITY ASSURANCE

A. Refer to article QUALITY ASSURANCE, in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

B. Criteria:

1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.11.2.6, parts of which are quoted as follows:
 - 4.3.3.1** Pipe and duct insulation and coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels and duct silencers used in duct systems shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with ASTM E84 and appropriate mounting practice, e.g. ASTM E2231.
 - 4.3.3.3** Coverings and linings for air ducts, pipes, plenums and panels including all pipe and duct insulation materials shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service. In no case shall the test temperature be below 121 degrees C (250 degrees F).
 - 4.3.11.2.6.3** Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.
 - 4.3.11.2.6.8** Smoke detectors shall not be required to meet the provisions of Section 4.3.
2. Test methods: ASTM E84, UL 723, and ASTM E2231.
3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For

- domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.
- C. Every package or standard container of insulation or accessories delivered to the job site for use shall have a manufacturer's stamp or label giving the name of the manufacturer, description of the material, and the production date or code.
- D. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

1.6 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc or DVD inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings

are to be provided, and a copy of them in Auto-CAD version 2014 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

- D. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

1.7 STORAGE AND HANDLING OF MATERIAL

- A. Store materials in clean and dry environment, pipe insulation jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

- A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m³ (nominal 3 pcf), $k = 0.037$ (.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F).
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 16 kg/m³ (nominal 1 pcf), $k = 0.045$ (0.31) Class B-5, Density 32 kg/m³ (nominal 2 pcf), $k = 0.04$ (0.27) at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F).
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, $k = 0.037$ (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (446 degrees F) with an all service vapor retarder jacket (ASJ) and with polyvinyl chloride (PVC) premolded fitting covering.

2.2 MINERAL WOOL OR REFRACTORY FIBER

- A. Comply with Standard ASTM C612, Class 3, 450 degrees C (842 degrees F).

2.3 RIGID CELLULAR PHENOLIC FOAM

- A. Preformed (molded) pipe insulation, ASTM C1126, Type III, grade 1, $k = 0.021$ (0.15) at 10 degrees C (50 degrees F), for use at temperatures up

to 121 degrees C (250 degrees F) with vapor retarder and all service vapor retarder jacket (ASJ) and with PVC premolded fitting covering.

- B. Equipment Insulation, ASTM C1126, Type II, grade 1, $k = 0.021$ (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket (ASJ).

2.4 CELLULAR GLASS CLOSED-CELL

- A. Comply with Standard ASTM C552, density 120 kg/m³ (7.5 pcf) nominal, $k = 0.033$ (0.29) at 24 degrees C (75 degrees F).
- B. Pipe insulation for use at process temperatures below ambient air to 482 degrees C (900 degrees F) with or without all service vapor retarder jacket (ASJ).
- C. Pipe insulation for use at process temperatures for pipe and tube below ambient air temperatures or where condensation control is necessary are to be installed with a vapor retarder/barrier system of with or without all service vapor retarder sealed jacket (ASJ) system. Without ASJ shall require all longitudinal and circumferential joints to be vapor sealed with vapor barrier mastic.
- D. Cellular glass thermal insulation intended for use on surfaces operating at temperatures between -268 and 482 degrees C (-450 and 900 degrees F). It is possible that special fabrication or techniques for pipe insulation, or both, shall be required for application in the temperature range from 121 to 427 degrees C (250 to 800 degrees F).

2.5 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

- A. ASTM C534/C534M, $k = 0.039$ (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (199 degrees F). Under high humidity exposures for condensation control an external vapor retarder/barrier jacket is required. Consult ASTM C1710.

2.6 CALCIUM SILICATE

- A. Preformed pipe Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- B. Premolded Pipe Fitting Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- C. Equipment Insulation: ASTM C533, Type I and Type II.

D. Characteristics:

Insulation Characteristics		
ITEMS	TYPE I	TYPE II
Surface Temperature, maximum degrees C (degrees F)	649 (1200)	927 (1700)
Density (dry), Kg/m ³ (lb/ ft ³)	240 (15)	352 (22)
Thermal conductivity: Min W/ m K (Btu in/h ft ² degrees F)@ mean temperature of 93 degrees C (199 degrees F)	0.065 (0.45)	0.078 (0.540)
Surface burning characteristics: Flame spread Index, Maximum	0	0
Smoke Density index, Maximum	0	0

2.7 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance = 0.02 or less perm rating, Beach puncture 50 units for insulation facing on pipe insulation jackets. Facings and jackets shall be ASJ or PVDC Vapor Retarder jacketing.
- B. ASJ shall be white finish (kraft paper) bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture is 50 units, suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: FSK or PVDC type for concealed ductwork and equipment.
- D. Except for flexible elastomeric cellular thermal insulation (not for high humidity exposures), field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping as well as on interior piping exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.) in high humidity locations conveying fluids below ambient

temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.

- E. Except for cellular glass thermal insulation, when all longitudinal and circumferential joints are vapor sealed with a vapor barrier mastic or caulking, vapor barrier jackets may not be provided. For aesthetic and physical abuse applications, exterior jacketing is recommended. Otherwise field applied vapor barrier jackets shall be provided, in addition to the applicable specified facings and jackets, on all exterior piping as well as on interior piping exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.) in high humidity locations conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.
- F. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2070 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be PVC conforming to Fed Spec L-P-535E, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape. Staples, tacks, or any other attachment that penetrates the PVC covering is not allowed on any form of a vapor barrier system in below ambient process temperature applications.
- H. Aluminum Jacket-Piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated or with cut aluminum gores to match shape of fitting and of 0.6 mm (0.024 inch) minimum thickness aluminum. Aluminum fittings shall be of same construction with an

internal moisture barrier as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands with wing seals shall be installed on all circumferential joints. Bands shall be 15 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

- I. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.5 mm (0.020 inches) thick with 32 mm (1-1/4 inch) corrugations or 0.8 mm (0.032 inches) thick with no corrugations. System shall be weatherproof if used for outside service.

2.8 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C (300 degrees F)), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

2.9 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.

- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179A, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-PRF-19565C, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-PRFC-19565C, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

2.10 MECHANICAL FASTENERS

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching galvanized steel. Staples are not allowed for below ambient vapor barrier applications.
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy or stainless steel.
- D. Bands: 13 mm (1/2 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.
- E. Tacks, rivets, screws or any other attachment device capable of penetrating the vapor retarder shall NOT be used to attach/close the any type of vapor retarder jacketing. Thumb tacks sometimes used on PVC jacketing and preformed fitting covers closures are not allowed for below ambient vapor barrier applications.

2.11 REINFORCEMENT AND FINISHES

- A. Glass fabric, open weave: ASTM D1668/D1668M, Type III (resin treated) and Type I (asphalt or white resin treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079H, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick

(28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.

- F. PVC fitting cover: Fed. Spec L-P-535E, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 10 to 121 degrees C (50 to 250 degrees F). Below 10 degrees C (50 degrees F) and above 121 degrees C (250 degrees F) provide mitered pipe insulation of the same type as insulating straight pipe. Provide double layer insert. Provide vapor barrier pressure sensitive tape matching the color of the PVC jacket.

2.12 FIRESTOPPING MATERIAL

- A. Other than pipe insulation, refer to Section 07 84 00, FIRESTOPPING.

2.13 FLAME AND SMOKE

- A. Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM and UL standards and specifications. See paragraph "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

- A. Required pressure tests of piping joints and connections shall be completed and the work approved by the Contracting Officer's Representative (COR) for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions or as noted, insulate all specified equipment, and piping (pipe, fittings, valves, accessories). Insulate each pipe individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Insulation materials shall be installed with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down and sealed at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A).
- D. Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 15 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).

- E. Install vapor stops with operating temperature 15 degrees C (60 degrees F) and below at all insulation terminations on either side of valves, pumps, fittings, and equipment and particularly in straight lengths every 4.6 to 6.1 meters (approx. 15 to 20 feet) of pipe insulation. The annular space between the pipe and pipe insulation of approx. 25 mm (1 inch) in length at every vapor stop shall be sealed with appropriate vapor barrier sealant. Bio-based materials shall be utilized when possible.
- F. Construct insulation on parts of equipment such as cold water pumps and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment. Do not insulate over equipment nameplate data.
- G. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer coating (caution about coating's maximum temperature limit) or jacket material.
- H. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- I. Plumbing work not to be insulated unless otherwise noted:
 - 1. Piping and valves of fire protection system.
 - 2. Chromium plated brass piping.
 - 3. Water piping in contact with earth.
 - 4. Distilled water piping.
- J. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum wet or dry film thickness. Bio-based materials shall be utilized when possible.
- K. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. Use of polyurethane or polyisocyanurate spray-foam to fill a PVC elbow jacket is prohibited on cold applications.

L. Firestop Pipe insulation:

1. Provide firestopping insulation at fire and smoke barriers through penetrations. Firestopping insulation shall be UL listed as defined in Section 07 84 00, FIRESTOPPING.
2. Pipe penetrations requiring fire stop insulation including, but not limited to the following:
 - a. Pipe risers through floors
 - b. Pipe chase walls and floors
 - c. Smoke partitions
 - d. Fire partitions
 - e. Hourly rated walls

M. Freeze protection of above grade outdoor piping (over heat tracing tape): 20 mm (3/4 inch) thick insulation, for all pipe sizes 75 mm (3 inches) and smaller and 25 mm (1 inch) thick insulation for larger pipes. Provide metal jackets for all pipe insulations. Provide freeze protection for cold water make-up piping and equipment where indicated on the drawings as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).

N. Provide vapor barrier systems as follows:

1. All piping exposed to outdoor weather.

O. Provide metal jackets over insulation as follows:

1. All plumbing piping exposed to outdoor weather.
2. Piping exposed in building, within 1829 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets except for cold pipe or tubing applications. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
3. A 50 mm (2 inch) jacket overlap is required at longitudinal and circumferential joints with the overlap at the bottom.

P. Provide PVC jackets over insulation as follows:

1. Piping exposed in building, within 1829 mm (6 feet) of the floor, on piping that is not precluded in previous sections.
2. A 50 mm (2 inch) jacket overlap is required at longitudinal and circumferential joints with the overlap at the bottom.

3.2 INSULATION INSTALLATION

A. Mineral Fiber Board:

1. Vapor retarder faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. (Bio-based materials shall be utilized when possible.) Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
2. Plain unfaced board:
 - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
 - b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowelled to a smooth finish.
 - c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.
3. Cold equipment: 40 mm (1-1/2 inch) thick insulation faced with vapor retarder ASJ or FSK. Seal all facings, laps, and termination points and do not use staples or other attachments that may puncture ASJ or FSK.
 - a. Water filter, chemical feeder pot or tank.
 - b. Pneumatic, cold storage water and surge tanks.
4. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with unsealed ASJ or FSK.
 - a. Domestic water heaters and hot water storage tanks (not factory insulated).

- b. Booster water heaters for dietetics dish and pot washers and for washdown grease-extracting hoods.
- B. Molded Mineral Fiber Pipe and Tubing Covering:
- 1. Fit insulation to pipe, aligning all longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation except for cold piping. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide cellar glass inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
 - 2. Contractor's options for fitting, flange and valve insulation:
 - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 15 degrees C (60 degrees F) or more.
 - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts surface temperature of above 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Provide mitered preformed insulation of the same type as the installed straight pipe insulation for pipe temperatures below 4 degrees C (40 degrees F). Secure first layer of mineral fiber insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
 - c. Factory preformed, ASTM C547 or fabricated mitered sections, joined with adhesive or (hot only) wired in place. (Bio-based materials shall be utilized when possible.) For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 15 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
 - d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
 - 3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

C. Rigid Cellular Phenolic Foam:

1. Rigid closed cell phenolic insulation may be provided, exterior only, for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
2. Note the ASTM E84 or UL 723 surface burning characteristics requirements of maximum 25/50 indexes in paragraph "Quality Assurance".
3. Provide secure attachment facilities such as welding pins.
4. Apply insulation with joints tightly drawn together.
5. Apply adhesives, coverings, neatly finished at fittings, and valves.
6. Final installation shall be smooth, tight, neatly finished at all edges.
7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.
8. Condensation control insulation: Minimum 25 mm (1 inch) thick for all pipe sizes depending on high humidity exposures.
 - a. Body of roof and overflow drains horizontal runs and offsets (including elbows) of interior downspout piping in all areas above pipe basement.
 - b. Waste piping from electric water coolers and icemakers to drainage system.
 - c. Waste piping located above basement floor from ice making and film developing equipment and air handling units, from equipment (including trap) to main vertical waste pipe.
 - d. MRI quench vent piping.
 - e. Bedpan sanitizer atmospheric vent
 - f. Reagent grade water piping.
 - g. Cold water piping, exterior only.

D. Cellular Glass Insulation:

1. Pipe and tubing, covering nominal thickness in millimeters and inches as specified in the schedule at the end of this section.
2. Underground piping other than or in lieu of that specified in Section 22 11 00, FACILITY WATER DISTRIBUTION: Type II, factory jacketed with a 3 mm laminate jacketing consisting of 3000 mm x 3000 mm (10 ft x 10 ft) asphalt impreganted glass fabric, bituminous mastic and outside protective plastic film.

- a. 75 mm (3 inches) thick for hot water piping.
 - b. As scheduled at the end of this section for chilled water piping.
 - c. Underground piping: Apply insulation with joints tightly butted. Seal longitudinal self-sealing lap. Use field fabricated or factory made fittings. Seal butt joints and fitting with jacketing as recommended by the insulation manufacturer. Use 100 mm (4 inch) wide strips to seal butt joints.
 - d. Provide expansion chambers for pipe loops, anchors and wall penetrations as recommended by the insulation manufacturer.
 - e. Underground insulation shall be inspected and approved by the COR as follows:
 - 1) Insulation in place before coating.
 - 2) After coating.
 - f. Sand bed and backfill: Minimum 75 mm (3 inches) all around insulated pipe or tank, applied after coating has dried.
 - g. All piping up to 482 degrees C (900 degrees F) requiring protection from physical heavy contact/abuse including in mechanical rooms and exposures to the public.
3. Cold equipment: 50 mm (2 inch) thick insulation faced with ASJ.
- E. Flexible Elastomeric Cellular Thermal Insulation:
- 1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer. External vapor barrier jacketing may be required for expected or anticipated high humidity exposures. See ASTM C1710.
 - 2. Pipe and tubing insulation:
 - a. Use proper size material. Do not stretch or strain insulation.
 - b. To avoid undue compression of insulation, use supports as recommended by the elastomeric insulation manufacturer. Insulation shields are specified under Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
 - c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive.

Optional tape sealing, as recommended by the manufacturer, may be employed. Bio-based materials shall be utilized when possible.

3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.

F. Calcium Silicate:

1. Minimum thickness in millimeter (inches) specified below for piping other than in boiler plant.

Nominal Thickness Of Calcium Silicate Insulation (Non-Boiler Plant)				
Nominal Pipe Size Millimeters (Inches)	Thru 25 (1)	32 to 75 (1-1/4 to 3)	100-200 (4 to 8)	Greater than 200 (8)
93-260 degrees C (199-500 degrees F)(HPS, HPR)	100(4)	125(5)	150(6)	Greater than 150(6)

2. MRI Quench Vent Insulation: Type I, class D, 150 mm (6 inch) nominal thickness.

3.3 PIPE INSULATION SCHEDULE

A. Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
Operating Temperature Range/Service	Insulation Material	Nominal Pipe Size Millimeters (Inches)			
		Less than 25 (1)	25 - 32 (1 - 1¼)	38 - 75 (1½ - 3)	100 (4) and Greater
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Rigid Cellular Phenolic Foam (Above ground piping only) (exterior locations only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F)	Polyiso- cyanurate	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)

(Domestic Hot Water Supply and Return)	Closed-Cell Rigid (Exterior Locations only)				
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Cellular Glass Thermal	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
4-15 degrees C (40-60 degrees F) (Ice water piping)	Rigid Cellular Phenolic Foam (Above ground piping only) (exterior locations only)	25 (1.0)	25(1.0)	25 (1.0)	25 (1.0)
4-15 degrees C (40-60 degrees F) (Ice water piping)	Polyiso-cyanurate Closed-Cell Rigid(Exterior Locations only)	25 (1.0)	25(1.0)	25 (1.0)	25 (1.0)
(4-15 degrees C (40-60 degrees F) (Ice water piping)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	25 (1.0)	25(1.0)	25 (1.0)	25 (1.0)
4-15 degrees C (40-60 degrees F) (Ice water piping)	Cellular Glass Thermal	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)

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SECTION 22 11 00
FACILITY WATER DISTRIBUTION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 07 84 00, FIRESTOPPING.
- E. Section 07 92 00, JOINT SEALANTS.
- F. Section 09 91 00, PAINTING.
- G. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic Restraint.
- H. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- I. Section 22 07 11, PLUMBING INSULATION.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - A13.1-2007 (R2013).....Scheme for Identification of Piping Systems
 - B16.3-2011.....Malleable Iron Threaded Fittings: Classes 150 and 300
 - B16.9-2012.....Factory-Made Wrought Buttwelding Fittings
 - B16.11-2011.....Forged Fittings, Socket-Welding and Threaded
 - B16.12-2009 (R2014).....Cast Iron Threaded Drainage Fittings
 - B16.15-2013Cast Copper Alloy Threaded Fittings: Classes 125 and 250
 - B16.18-2012.....Cast Copper Alloy Solder Joint Pressure Fittings
 - B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings

- B16.24-2011.....Cast Copper Alloy Pipe Flanges and Flanged
Fittings: Classes 150, 300, 600, 900, 1500, and
2500
- B16.51-2013.....Copper and Copper Alloy Press-Connect Fittings
ASME Boiler and Pressure Vessel Code -
BPVC Section IX-2015....Welding, Brazing, and Fusing Qualifications
- C. American Society of Sanitary Engineers (ASSE):
1010-2004.....Performance Requirements for Water Hammer
Arresters
- D. American Society for Testing and Materials (ASTM):
A47/A47M-1999 (R2014)...Standard Specification for Ferritic Malleable
Iron Castings
- A53/A53M-2012.....Standard Specification for Pipe, Steel, Black
and Hot-Dipped, Zinc-Coated, Welded and
Seamless
- A183-2014.....Standard Specification for Carbon Steel Track
Bolts and Nuts
- A269/A269M-2014e1.....Standard Specification for Seamless and Welded
Austenitic Stainless Steel Tubing for General
Service
- A312/A312M-2015.....Standard Specification for Seamless, Welded,
and Heavily Cold Worked Austenitic Stainless
Steel Pipes
- A403/A403M-2014.....Standard Specification for Wrought Austenitic
Stainless Steel Piping Fittings
- A536-1984 (R2014).....Standard Specification for Ductile Iron
Castings
- A733-2013.....Standard Specification for Welded and Seamless
Carbon Steel and Austenitic Stainless Steel
Pipe Nipples
- B32-2008 (R2014).....Standard Specification for Solder Metal
- B43-2014.....Standard Specification for Seamless Red Brass
Pipe, Standard Sizes
- B61-2008 (R2013).....Standard Specification for Steam or Valve
Bronze Castings

B62-2009.....Standard Specification for Composition Bronze
or Ounce Metal Castings

B75/B75M-2011.....Standard Specification for Seamless Copper Tube

B88-2014.....Standard Specification for Seamless Copper
Water Tube

B584-2014.....Standard Specification for Copper Alloy Sand
Castings for General Applications

B687-1999 (R2011).....Standard Specification for Brass, Copper, and
Chromium-Plated Pipe Nipples

C919-2012.....Standard Practice for Use of Sealants in
Acoustical Applications

D1785-2012.....Standard Specification for Poly (Vinyl
Chloride) (PVC) Plastic Pipe, Schedules 40, 80,
and 120

D2000-2012.....Standard Classification System for Rubber
Products in Automotive Applications

D2564-2012.....Standard Specification for Solvent Cements for
Poly (Vinyl Chloride) (PVC) Plastic Piping
Systems

D2657-2007.....Standard Practice for Heat Fusion Joining of
Polyolefin Pipe and Fittings

D2855-1996 (R2010).....Standard Practice for Making Solvent-Cemented
Joints with Poly (Vinyl Chloride) (PVC) Pipe
and Fittings

D4101-2014.....Standard Specification for Polypropylene
Injection and Extrusion Materials

E1120-2008.....Standard Specification for Liquid Chlorine

E1229-2008.....Standard Specification for Calcium Hypochlorite

F2389-2010.....Standard Specification for Pressure-rated
Polypropylene (PP) Piping Systems

F2620-2013.....Standard Practice for Heat Fusion Joining of
Polyethylene Pipe and Fittings

F2769-2014.....Standard Specification for Polyethylene of
Raised Temperature (PE-RT) Plastic Hot and
Cold-Water Tubing and Distribution Systems

E. American Water Works Association (AWWA):

C110-2012.....Ductile-Iron and Gray-Iron Fittings
C151-2009.....Ductile Iron Pipe, Centrifugally Cast
C153-2011.....Ductile-Iron Compact Fittings
C203-2008.....Coal-Tar Protective Coatings and Linings for
Steel Water Pipelines - Enamel and Tape - Hot
Applied
C213-2007.....Fusion-Bonded Epoxy Coating for the Interior
and Exterior of Steel Water Pipelines
C651-2014.....Disinfecting Water Mains

F. American Welding Society (AWS):

A5.8M/A5.8-2011-AMD1....Specification for Filler Metals for Brazing and
Braze Welding

G. International Code Council (ICC):

IPC-2012.....International Plumbing Code

H. Manufacturers Specification Society (MSS):

SP-58-2009.....Pipe Hangers and Supports - Materials, Design,
Manufacture, Selection, Application, and
Installation
SP-72-2010a.....Ball Valves with Flanged or Butt-Welding Ends
for General Service
SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder
Joint, Grooved and Flared Ends

I. NSF International (NSF):

14-2015.....Plastics Piping System Components and Related
Materials
61-2014a.....Drinking Water System Components - Health
Effects
372-2011.....Drinking Water System Components - Lead Content

J. Plumbing and Drainage Institute (PDI):

PDI-WH 201-2010.....Water Hammer Arrestors

K. Department of Veterans Affairs:

H-18-8-2013.....Seismic Design Handbook

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 11 00, FACILITY WATER DISTRIBUTIONS", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
 - 1. All items listed in Part 2 - Products.
- D. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replacement parts:
 - 1. Include complete list indicating all components of the systems.
 - 2. Include complete diagrams of the internal wiring for each item of equipment.
 - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

1.5 QUALITY ASSURANCE

- A. A certificate shall be submitted prior to welding of steel piping showing the Welder's certification. The certificate shall be current and no more than one year old. Welder's qualifications shall be in accordance with ASME BPVC Section IX.
- B. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be by the same manufacturer as the groove components.
- C. All pipe, couplings, fittings, and specialties shall bear the identification of the manufacturer and any markings required by the applicable referenced standards.
- D. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

1.6 SPARE PARTS

- A. For mechanical press-connect fittings, provide tools required for each pipe size used at the facility.

1.7 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc and inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A list of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version 2014 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certificate if applicable that all results of tests were within limits specified. If a certificate is not available, all documentation shall be on the Certifier's letterhead.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Material or equipment containing a weighted average of greater than 0.25 percent lead are prohibited in any potable water system intended for human consumption, and shall be certified in accordance with NSF 61 or NSF 372. Endpoint devices used to dispense water for drinking shall meet the requirements of NSF 61, Section 9.
- B. Plastic pipe, fittings, and solvent cement shall meet NSF 14 and shall be NSF listed for the service intended.

2.2 UNDERGROUND WATER SERVICE CONNECTIONS TO BUILDINGS

- A. From inside face of exterior wall to a distance of approximately 1500 mm (5 feet) outside of building and underground inside building, material to be the same for the size specified inside the building.
- B. 75 mm (3 inch) Diameter and Greater: Ductile iron, AWWA C151, 2413 kPa (350 psig) pressure class, exterior bituminous coating, and cement lined. Bio-based materials shall be utilized when possible. Provide flanged and anchored connection to interior piping.
- C. Under 75 mm (3 inch) Diameter: Copper tubing, ASTM B88, Type K, seamless, annealed. Fittings are as specified in paragraph "Above Ground (Interior) Water Piping". Use brazing alloys, AWS A5.8M/A5.8, Classification BCuP.
- D. Flexible Expansion Joint: Ductile iron with ball joints rated for 1725 kPa (250 psig) working pressure conforming to AWWA C153, capable of deflecting a minimum of 20 degrees in each direction. Flexible expansion joint size shall match the pipe size it is connected to and shall have the expansion capability designed as an integral part of the ductile iron ball castings. Pressure containing parts shall be lined with a minimum of 15 mils of fusion bonded epoxy conforming to the applicable requirements of AWWA C213 and shall be factory tested with a 1500 volt spark test. Flexible expansion joint shall have flanged connections conforming to AWWA C110. Bolts and nuts shall be 316 stainless steel and gaskets shall be neoprene. The flexible expansion fitting shall not expand or exert an axial thrust under internal water pressure. Provide piping joint restraints at each mechanical joint end connection and piping restraints at the penetration of the building

wall. The restraints shall be provided to address the developed thrust at the change of piping direction.

2.3 ABOVE GROUND (INTERIOR) WATER PIPING

A. Pipe: Copper tube, ASTM B88, Type K or L, drawn. For pipe 150 mm (6 inches) and larger, stainless steel, ASTM A312, schedule 10 shall be used.

B. Fittings for Copper Tube:

1. Wrought copper or bronze castings conforming to ASME B16.18 and B16.22. Unions shall be bronze, MSS SP-72, MSS SP-110, solder or braze joints. Use 95/5 tin and antimony for all soldered joints.
2. Grooved fittings, 50 to 150 mm (2 to 6 inch) wrought copper ASTM B75/B75M C12200, 125 to 150 mm (5 to 6 inch) bronze casting ASTM B584, C84400. Mechanical grooved couplings, 2070 kpa (300 psig) minimum ductile iron, ASTM A536 Grade 448-310-12 (Grade 65-45-12), or malleable iron, ASTM A47/A47M Grade 22410 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
3. Mechanical press-connect fittings for copper pipe and tube shall conform to the material and sizing requirements of ASME B16.51, NSF 61 approved, 50 mm (2 inch) size and smaller mechanical press-connect fittings, double pressed type, with EPDM (ethylene propylene diene monomer) non-toxic synthetic rubber sealing elements and unpressed fitting identification feature.
4. Mechanically formed tee connection: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall ensure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting. Braze joints.
5. Flanged fittings, bronze, class 150, solder-joint ends conforming to ASME B16.24.

C. Fittings for Stainless Steel:

1. Stainless steel butt-welded fittings, Type 316, Schedule 10, conforming to ASME B16.9.

2. Grooved fittings, stainless steel, Type 316, Schedule 10, conforming to ASTM A403/A403M. Segmentally fabricated fittings are not allowed. Mechanical grooved couplings, ductile iron, 4138 kPa (600 psig), ASTM A536 Grade 448-310-12 (Grade 65-45-12), or malleable iron, ASTM A47/A47M Grade 22410 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
- D. Adapters: Provide adapters for joining pipe or tubing with dissimilar end connections.
- E. Solder: ASTM B32 alloy type Sb5, HA or HB. Provide non-corrosive flux.
- F. Brazing alloy: AWS A5.8M/A5.8, brazing filler metals shall be BCuP series for copper to copper joints and BAg series for copper to steel joints.
- G. Re-agent Grade Water Piping and Dialysis Water Piping:
 1. Polypropylene, ASTM F2389, Schedule 80 pressure pipe without additions of modifiers, plasticizers, colorants, stabilizers or lubricants. Bio-based materials shall be utilized when possible. This virgin un-plasticized pipe and fittings shall transport 10 megohm water with no loss of purity. Provide socket or butt end fittings with ASTM D2657 heat fusion joints.
 2. Polyethylene, ASTM F2769, Schedule 80, food and medical grade, capable of transporting 10 megohm water with no loss of purity. Processed by continuous compression molding without the addition of fillers, polymer modifiers or processing aids. Uniform color with no cracks, flaws, blisters or other imperfections in appearance. Provide ASTM D2657 or ASTM F2620 heat fusion butt welded joints. In accordance with manufacturer's recommendations, provide continuous channel support under all horizontal piping.
 3. Reverse Osmosis (RO) Water Piping:
 - a. Low Pressure Feed, Reject and Recycle Piping: Less than or equal to 520 kPa (75 psig): ASTM D1785, Schedule 80 PVC, ASTM D2855 socket welded and flanged.
 - b. RO Product Tubing From Each Membrane Housing: ASTM D1785, Schedule 80 PVC, ASTM D2855 socket welded and flanged.
 - c. Low Pressure Control and Pressure Gage Tubing: Polyethylene.

- d. High Pressure Reject and Recycle Piping: Greater than 520 kPa (75 psig): ASTM A269/A269M, Type 304 schedule 10 stainless steel with butt welded joints.
- e. High Pressure Control and Pressure Gage Tubing: 6895 kPa (1000 psig) burst nylon.

2.4 EXPOSED WATER PIPING

- A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed water piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
 - 1. Pipe: ASTM B43, standard weight.
 - 2. Fittings: ASME B16.15 cast bronze threaded fittings with chrome finish.
 - 3. Nipples: ASTM B687, Chromium-plated.
 - 4. Unions: MSS SP-72, MSS SP-110, brass or bronze with chrome finish.
Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
- B. Unfinished Rooms, Mechanical Rooms and Kitchens: Chrome-plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

2.5 TRAP PRIMER WATER PIPING

- A. Pipe: Copper tube, ASTM B88, type K, hard drawn.
- B. Fittings: Bronze castings conforming to ASME B16.18 Solder joints.
- C. Solder: ASTM B32 alloy type Sb5. Provide non-corrosive flux.

2.6 STRAINERS

- A. Provide on high pressure side of pressure reducing valves, on suction side of pumps, on inlet side of indicating and control instruments and equipment subject to sediment damage and where shown on drawings.
Strainer element shall be removable without disconnection of piping.
- B. Water: Basket or "Y" type with easily removable cover and brass strainer basket.
- C. Body: Less than 75 mm (3 inches), brass or bronze; 75 mm (3 inches) and greater, cast iron or semi-steel.

2.7 DIELECTRIC FITTINGS

- A. Provide dielectric couplings or unions between pipe of dissimilar metals.

2.8 STERILIZATION CHEMICALS

- A. Hypochlorite: ASTM E1120.
- B. Liquid Chlorine: ASTM E1229.

2.9 WATER HAMMER ARRESTER

- A. Closed copper tube chamber with permanently sealed 413 kPa (60 psig) air charge above a Double O-ring piston. Two high heat Buna-N O-rings pressure packed and lubricated with FDA approved silicone compound. All units shall be designed in accordance with ASSE 1010. Access shall be provided where devices are concealed within partitions or above ceilings. Size and install in accordance with PDI-WH 201 requirements. Provide water hammer arrestors at:
 - 1. All solenoid valves.
 - 2. All groups of two or more flush valves.
 - 3. All quick opening or closing valves.
 - 4. All medical washing equipment.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Comply with the International Plumbing Code and the following:
 - 1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
 - 2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to remove burrs and a clean smooth finish restored to full pipe inside diameter.
 - 3. All pipe runs shall be laid out to avoid interference with other work/trades.
 - 4. Install union and shut-off valve on pressure piping at connections to equipment.
 - 5. Pipe Hangers, Supports and Accessories:
 - a. All piping shall be supported per the IPC, H-18-8 Seismic Design Handbook, MSS SP-58, and SMACNA as required.
 - b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc

chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.

c. Floor, Wall and Ceiling Plates, Supports, Hangers:

- 1) Solid or split un-plated cast iron.
- 2) All plates shall be provided with set screws.
- 3) Pipe Hangers: Height adjustable clevis type.
- 4) Adjustable Floor Rests and Base Flanges: Steel.
- 5) Concrete Inserts: "Universal" or continuous slotted type.
- 6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
- 7) Pipe Hangers and Riser Clamps: Malleable iron or carbon steel. Pipe Hangers and riser clamps shall have a copper finish when supporting bare copper pipe or tubing.
- 8) Rollers: Cast iron.
- 9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
- 10) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (minimum) metal protection shield centered on and welded to the hanger and support. The shield thickness and length shall be engineered and sized for distribution of loads to preclude crushing of insulation without breaking the vapor barrier. The shield shall be sized for the insulation and have flared edges to protect vapor-retardant jacket facing. To prevent the shield from sliding out of the clevis hanger during pipe movement, center-ribbed shields shall be used.
- 11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.
- 12) With the installation of each flexible expansion joint, provide piping restraints for the upstream and downstream section of the piping at the flexible expansion joint. Provide

calculations supporting the restraint length design and type of selected restraints. Restraint calculations shall be based on the criteria from the manufacturer regarding their restraint design.

6. Install chrome plated cast brass escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.

7. Penetrations:

- a. Firestopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke, and gases as specified in Section 07 84 00, FIRESTOPPING. Completely fill and seal clearances between raceways and openings with the firestopping materials.
- b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.

8. Mechanical press-connect fitting connections shall be made in accordance with the manufacturer's installation instructions. The tubing shall be fully inserted into the fitting and the tubing marked at the shoulder of the fitting. The fitting alignment shall be checked against the mark on the tubing to assure the tubing is fully engaged (inserted) in the fitting. Ensure the tube is completely inserted to the fitting stop (appropriate depth) and squared with the fitting prior to applying the pressing jaws onto the fitting. The joints shall be pressed using the tool(s) approved by the manufacturer. Minimum distance between fittings shall be in accordance with the manufacturer's requirements. When the pressing cycle is complete, visually inspect the joint to ensure the tube has remained fully inserted, as evidenced by the visible insertion mark.

B. Domestic Water piping shall conform to the following:

1. Grade all lines to facilitate drainage. Provide drain valves at bottom of risers and all low points in system. Design domestic hot water circulating lines with no traps.

2. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

3.2 TESTS

- A. General: Test system either in its entirety or in sections. Submit testing plan to COR 10 working days prior to test date.
- B. Potable Water System: Test after installation of piping and domestic water heaters, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 1035 kPa (150 psig) gage for two hours. No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested. Pressure gauge shall have 1 psig increments.
- C. Re-agent Grade Water Systems: Fill system with water and maintain hydrostatic pressure of 1380 kPa (200 psig) gage during inspection and prove tight.
- D. All Other Piping Tests: Test new installed piping under 1-1/2 times actual operating conditions and prove tight.
- E. The test pressure shall hold for the minimum time duration required by the applicable plumbing code or authority having jurisdiction.

3.3 STERILIZATION

- A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.
- B. Use liquid chlorine or hypochlorite for sterilization.

3.4 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.

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SECTION 22 11 23
DOMESTIC WATER PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Hot water circulating pump and hot water recirculation pumps
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic Restraint.
- D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- E. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- F. Section 26 29 11, MOTOR CONTROLLERS.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - ASME Boiler and Pressure Code -
 - BPVC Section VIII-1-2015 Rules for Construction of Pressure Vessels, Division 1
 - BPVC Section VIII-2-2015 Rules for Construction of Pressure Vessels, Division 2-Alternative Rules
- C. American Society for Testing and Materials (ASTM):
 - A48/A48M-2003 (R2012)...Standard Specification for Gray Iron Castings
 - B584-2014.....Standard Specification for Copper Alloy Sand Castings for General Applications
- D. International Code Council (ICC)
 - IPC-2012.....International Plumbing Code
- E. National Electrical Manufacturers Association (NEMA):
 - ICS 6-1993 (R2001, R2006) Industrial Control and Systems:
 - Enclosures
 - 250-2014.....Enclosures for Electrical Equipment (1000 Volts Maximum)

F. NSF International (NSF)

61-2014a.....Drinking Water System Components - Health
Effects

372-2011.....Drinking Water System Components - Lead Content

G. Underwriters' Laboratories, Inc. (UL):

508-1999 (R2013).....Standards for Industrial Control Equipment

778-2010 (R2014).....Standard for Motor-Operated Water Pumps

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 11 23, DOMESTIC WATER PUMPS", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Pump:

- a. Manufacturer and model.
- b. Operating speed.
- c. Capacity.
- d. Characteristic performance curves.

2. Motor:

- a. Manufacturer, frame and type.
- b. Speed.
- c. Current Characteristics.
- d. Efficiency.

D. Certificate of shop test for domestic water booster system. Provide certified performance curves.

E. Certified copies of all the factory and construction site test data sheets and reports.

F. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:

1. Include complete list indicating all components of the systems.

2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

1.5 QUALITY ASSURANCE

A. General:

1. UL Compliance: Comply with UL 778 for motor-operated water pumps.

2. Design Criteria:

- a. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
- b. Head-capacity curves shall slope up to maximum head at shut-off. Select pumps near the midrange of the curve, and near the point of maximum efficiency, without approaching the pump curve end point and possible cavitation and unstable operation. Select pumps for open systems so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
- c. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve, including in a parallel or series pumping installation with one pump in operation.
- d. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
- e. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
- f. Test all pumps before shipment. The manufacturer shall certify all pump ratings.
- g. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.

- ##### **B. Hot Water Circulating and Recirculating Pumps:** Components shall be assembled by a single manufacturer and the pump motor assembly shall be the standard cataloged product of the manufacturer.

- ##### **C. Bio-Based Materials:** For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA

recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

1.6 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc or DVD and inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version 2014 provided on compact disc or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall be prohibited in any potable water system intended for human consumption, and shall be certified in accordance with NSF 61 or NSF 372.

2.2 HOT WATER RECIRCULATING PUMP

A. General:

1. Centrifugal, single stage, pump. Driver shall be electric motor, close coupled or connected by flexible or magnetic coupling. Pump for hot water system shall be designed for quiet, trouble-free operation at a minimum of 82 degrees C (180 degrees F) water service and 1,035 kPa (150 psig).
2. Mounting shall be in-line, vertical or horizontal as indicated on drawing schedules.
3. Stamped or engraved stainless steel nameplate.
4. Motors: Maximum 40 degrees C (104 degrees F) ambient temperature rise, drip-proof, for operation with current, voltage, phase and cycle shown in schedule on Electrical drawings, conforming to NEMA Type 4. Motors shall be equipped with thermal overload protection. When motor has cooled down it shall re-start automatically if the operating control has been left on and the system requires pump to start.
5. Pump shall operate continuously with on-off switch, or with an HOA switch for automatically controlled pumps, for manual shut down. In the inlet and outlet piping of the pump, shutoff valves shall be installed to permit service to the pump, strainer, and check valve without draining the system.
6. A check valve shall be installed in the pump discharge piping immediately downstream of the pump. A strainer with drain valve and removable strainer screen or basket shall be installed immediately upstream of the pump.

B. In-Line Pumps:

1. Flexibly-coupled pump and motor with maximum 1,800 rpm rotational speed.

2. Bronze body construction with solid steel shaft, and flanged connections. Pump shall be capable of pumping the capacity scheduled on drawings.
3. Bearings: Permanently oil lubricated and sealed, stainless steel ball bearings.
4. Impeller shall be high grade, cast brass or bronze, accurately machined and properly balanced.
5. Seal: Mechanical, with carbon-steel rotating ring, stainless steel spring, ceramic seat, and rubber bellows and gasket. Include water slinger on shaft between motor and seal.

2.3 HOT WATER CIRCULATING PUMP

A. General:

1. Centrifugal, single stage, pump. Driver shall be electric motor, close coupled or connected by flexible or magnetic coupling. Pump for hot water system shall be designed for quiet, trouble-free operation at a minimum of 82 degrees C (180 degrees F) water service and 1,035 kPa (150 psig).
2. Mounting shall be in-line, vertical or horizontal as indicated on drawing schedules.
3. Stamped or engraved stainless steel nameplate.
4. Motors: Maximum 40 degrees C (104 degrees F) ambient temperature rise, drip-proof, for operation with current, voltage, phase and cycle shown in schedule on Electrical drawings, conforming to NEMA Type 4. Motors shall be equipped with thermal overload protection. When motor has cooled down it shall re-start automatically if the operating control has been left on and the system requires pump to start.
5. Pump shall operate continuously with on-off switch, or with an HOA switch for automatically controlled pumps, for manual shut down. In the inlet and outlet piping of the pump, shutoff valves shall be installed to permit service to the pump, strainer, and check valve without draining the system.
6. A check valve shall be installed in the pump discharge piping immediately downstream of the pump. A strainer with drain valve and removable strainer screen or basket shall be installed immediately upstream of the pump.

B. Horizontal, Permanently Lubricated Circulators:

1. Close-coupled pump and motor with maximum 3,500 rpm rotational speed.
2. Bronze body construction with solid steel shaft, plastic impeller, carbon/silicon carbide mechanical seal, and flanged connections. Pump shall be capable of pumping the capacity scheduled on drawings.
3. Bearings: Permanently oil lubricated and sealed, stainless steel ball bearings.

C. In-Line Pumps:

1. Flexibly-coupled pump and motor with maximum 1,800 rpm rotational speed.
2. Bronze body construction with solid steel shaft, and flanged connections. Pump shall be capable of pumping the capacity scheduled on drawings.
3. Bearings: Permanently oil lubricated and sealed, stainless steel ball bearings.
4. Impeller shall be high grade, cast brass or bronze, accurately machined and properly balanced.
5. Seal: Mechanical, with carbon-steel rotating ring, stainless steel spring, ceramic seat, and rubber bellows and gasket. Include water slinger on shaft between motor and seal.

PART 3 - EXECUTION

3.1 STARTUP AND TESTING

- A. Make tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. System Test: After installation is completed provide an operational test of the completed system including flow rates, pressure compliance, alarms and all control functions.
- C. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

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EMERGENCY SERVICES BUILDING
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09-01-15

3.2 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.

- - - E N D - - -

SECTION 22 13 00
FACILITY SANITARY AND VENT PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- E. Section 07 92 00, JOINT SEALANTS: Sealant products.
- F. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- G. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- H. Section 22 07 11, PLUMBING INSULATION.
- K. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS
- L. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - A13.1-2007.....Scheme for the Identification of Piping Systems
 - A112.36.2M-1991(R 2012).Cleanouts
 - A112.6.3-2001 (R2007)...Standard for Floor and Trench Drains
 - B1.20.1-2013.....Pipe Threads, General Purpose (Inch)
 - B16.1-2010.....Gray Iron Pipe Flanges and Flanged Fittings
 - B16.4-2011.....Standard for Grey Iron Threaded Fittings
 - Classes 125 and 250

- B16.15-2013.....Cast Copper Alloy Threaded Fittings, Classes
125 and 250
- B16.18-2012.....Cast Copper Alloy Solder Joint Pressure
Fittings
- B16.21-2011.....Nonmetallic Flat Gaskets for Pipe Flanges
- B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint
Pressure Fittings
- B16.23-2011.....Cast Copper Alloy Solder Joint Drainage
Fittings: DWV
- B16.24-2001 (R2006).....Cast Copper Alloy Pipe Flanges and Flanged
Fittings
- B16.29-2012.....Wrought Copper and Wrought Copper Alloy Solder-
Joint Drainage Fittings: DWV
- B16.39-2009.....Malleable Iron Threaded Pipe Unions Classes
150, 250, and 300
- B18.2.1-2012.....Square, Hex, Heavy Hex, and Askew Head Bolts
and Hex, Heavy Hex, Hex Flange, Lobed Head, and
Lag Screws (Inch Series)
- C. American Society of Sanitary Engineers (ASSE):
- 1001-2008.....Performance Requirements for Atmospheric Type
Vacuum Breakers
- 1018-2001.....Performance Requirements for Trap Seal Primer
Valves - Potable Water Supplied
- 1044-2001.....Performance Requirements for Trap Seal Primer
Devices - Drainage Types and Electronic Design
Types
- 1079-2012.....Performance Requirements for Dielectric Pipe
Unions
- D. American Society for Testing and Materials (ASTM):
- A53/A53M-2012.....Standard Specification for Pipe, Steel, Black
And Hot-Dipped, Zinc-coated, Welded and
Seamless
- A74-2013a.....Standard Specification for Cast Iron Soil Pipe
and Fittings

A888-2013a.....Standard Specification for Hubless Cast Iron
Soil Pipe and Fittings for Sanitary and Storm
Drain, Waste, and Vent Piping Applications
B32-2008.....Standard Specification for Solder Metal
B43-2009.....Standard Specification for Seamless Red Brass
Pipe, Standard Sizes
B75-2011.....Standard Specification for Seamless Copper Tube
B88-2009.....Standard Specification for Seamless Copper
Water Tube
B306-2013.....Standard Specification for Copper Drainage Tube
(DWV)
B584-2013.....Standard Specification for Copper Alloy Sand
Castings for General Applications
B687-1999 (R 2011).....Standard Specification for Brass, Copper, and
Chromium-Plated Pipe Nipples
B813-2010.....Standard Specification for Liquid and Paste
Fluxes for Soldering of Copper and Copper Alloy
Tube
B828-2002 (R 2010).....Standard Practice for Making Capillary Joints
by Soldering of Copper and Copper Alloy Tube
and Fittings
C564-2012.....Standard Specification for Rubber Gaskets for
Cast Iron Soil Pipe and Fittings
D1785-2012.....Standard Specification for Poly(Vinyl Chloride)
(PVC) Plastic Pipe, Schedules 40, 80, and 120
D2321-2011.....Standard Practice for Underground Installation
of Thermoplastic Pipe for Sewers and Other
Gravity-Flow Applications
D2564-2012.....Standard Specification for Solvent Cements for
Poly(Vinyl Chloride) (PVC) Plastic Piping
Systems
D2665-2012.....Standard Specification for Poly(Vinyl Chloride)
(PVC) Plastic Drain, Waste, and Vent Pipe and
Fittings

- D2855-1996 (R 2010).....Standard Practice for Making Solvent-Cemented
Joints with Poly(Vinyl Chloride) (PVC) Pipe and
Fittings
- D5926-2011.....Standard Specification for Poly(Vinyl Chloride)
(PVC) Gaskets for Drain, Waste, and Vent (DWV),
Sewer, Sanitary, and Storm Plumbing Systems
- F402-2005 (R 2012).....Standard Practice for Safe Handling of Solvent
Cements, Primers, and Cleaners Used for Joining
Thermoplastic Pipe and Fittings
- F477-2010.....Standard Specification for Elastomeric Seals
(Gaskets) for Joining Plastic Pipe
- F1545-1997 (R 2009).....Standard Specification for Plastic-Lined
Ferrous Metal Pipe, Fittings, and Flanges
- E. Cast Iron Soil Pipe Institute (CISPI):
- 2006.....Cast Iron Soil Pipe and Fittings Handbook
- 301-2012.....Standard Specification for Hubless Cast Iron
Soil Pipe and Fittings for Sanitary and Storm
Drain, Waste, and Vent Piping Applications
- 310-2012.....Specification for Coupling for Use in
Connection with Hubless Cast Iron Soil Pipe and
Fittings for Sanitary and Storm Drain, Waste,
and Vent Piping Applications
- F. Copper Development Association, Inc. (CDA):
- A4015.....Copper Tube Handbook
- G. International Code Council (ICC):
- IPC-2012.....International Plumbing Code
- H. Manufacturers Standardization Society (MSS):
- SP-123-2013.....Non-Ferrous Threaded and Solder-Joint Unions
for Use With Copper Water Tube
- I. National Fire Protection Association (NFPA):
- 70-2014.....National Electrical Code (NEC)
- J. Plumbing and Drainage Institute (PDI):
- WH-201 (R 2010).....Water Hammer Arrestors Standard
- K. Underwriters' Laboratories, Inc. (UL):
- 508-99 (R2013).....Standard For Industrial Control Equipment

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 13 00, FACILITY SANITARY AND VENT PIPING", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
 - 1. Piping.
 - 2. Floor Drains.
 - 3. Grease Removal Unit.
 - 4. Cleanouts.
 - 5. Trap Seal Protection.
 - 6. Penetration Sleeves.
 - 7. Pipe Fittings.
 - 8. Traps.
 - 9. Exposed Piping and Fittings.
- D. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

1.5 QUALITY ASSURANCE

- A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

1.6 AS-BUILT DOCUMENTATION

- A. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them on Auto-Cad version 2014 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof,

it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

- B. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 SANITARY WASTE, DRAIN, AND VENT PIPING

- A. Cast iron waste, drain, and vent pipe and fittings.
1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:
 - a. Pipe buried in or in contact with earth.
 - b. Sanitary pipe extensions to a distance of approximately 1500 mm (5 feet) outside of the building.
 - c. Interior waste and vent piping above grade.
 2. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-hub or hubless).
 3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI 301, ASTM A888, or ASTM A74.
 4. Cast iron pipe and fittings shall be made from a minimum of 95 percent post-consumer recycled material.
 5. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM C564.
- B. Copper Tube, (DWV):
1. Copper DWV tube sanitary waste, drain and vent pipe may be used for piping above ground, except for urinal drains.
 2. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
 3. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME B16.29.

4. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

2.2 PUMP DISCHARGE PIPING

A. Galvanized steel pump discharge pipe and fittings:

1. Galvanized steel pipe shall be Schedule 40 weight class conforming to ASTM A53/A53M, with square cut grooved or threaded ends to match joining method.
2. Fittings shall be Class 125, gray-iron threaded fittings conforming to ASME B16.4.
3. Unions shall be Class 150 hexagonal-stock body with ball and socket, metal to metal, bronze seating surface, malleable iron conforming to ASME B16.39 with female threaded ends.
4. Flanges shall be Class 125 cast iron conforming to ASME B16.1.
 - a. Flange gaskets shall be full face, flat nonmetallic, asbestos free conforming to ASME B16.21.
 - b. Flange nuts and bolts shall be carbon steel conforming to ASME B18.2.1.

B. Copper pump discharge pipe and fittings:

1. Copper tube shall be hard drawn Type L conforming to ASTM B88.
2. Fittings shall be cast copper alloy conforming to ASME B16.18 or wrought copper conforming to ASME B16.22 with solder joint ends.
3. Unions shall be copper alloy, hexagonal stock body with ball and socket, metal to metal seating surface conforming to MSS SP-123 with female solder-joint or threaded ends.
4. Flanges shall be Class 150, cast copper conforming to ASME B16.24 with solder-joint end.
 - a. Flange gaskets shall be full face, flat nonmetallic, asbestos free conforming to ASME B16.21.
 - b. Flange nuts and bolts shall be carbon steel conforming to ASME B18.2.1.
5. Solder shall be lead free, water flushable flux conforming to ASTM B32 and ASTM B813.

2.3 EXPOSED WASTE PIPING

- ### **A. Chrome plated brass piping of full iron pipe size shall be used in finished rooms for exposed waste piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron**

including those furnished by the Government or specified in other sections.

1. The Pipe shall meet ASTM B43, regular weight.
2. The Fittings shall conform to ASME B16.15.
3. Nipples shall conform to ASTM B687, Chromium-plated.
4. Unions shall be brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.

- B. In unfinished Rooms such as mechanical Rooms and Kitchens, Chrome-plated brass piping is not required. The pipe materials specified under the paragraph "Sanitary Waste, Drain, and Vent Piping" can be used. The sanitary pipe in unfinished rooms shall be painted as specified in Section 09 91 00, PAINTING.

2.4 SPECIALTY PIPE FITTINGS

- A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
 2. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 861 kPa (125 psig) at a minimum temperature of 82 degrees C (180 degrees F). The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non-conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.

- D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F1545 with a pressure rating of 2070 kPa (300 psig) at 107 degrees C (225 degrees F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.5 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); and not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged sanitary line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on drawings and at every building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.
- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover with minimum opening of 150 by 150 mm (6 by 6 inches) shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent

providing the opening to be used as a cleanout opening is the size required.

- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule. Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

2.6 FLOOR DRAINS

- A. General Data: floor drain shall comply with ASME A112.6.3. A caulking flange, inside gasket, or hubless connection shall be provided for connection to cast iron pipe, screwed or no hub outlets for connection to steel pipe. The drain connection shall be bottom outlet. A membrane clamp and extensions shall be provided, if required, where installed in connection with waterproof membrane. Puncturing membrane other than for drain opening will not be permitted. Double drainage pattern floor drains shall have integral seepage pan for embedding into floor construction, and weep holes to provide adequate drainage from pan to drain pipe. For drains not installed in connection with a waterproof membrane, a 1.1 to 1.8 Kg (2.5 to 4 lbs.) flashing membrane, 600 mm (24 inches) square or another approved waterproof membrane shall be provided.
- B. Type B (FD-B) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type B floor drain shall be constructed of galvanized cast iron with medium duty nickel bronze grate, double drainage pattern, clamping device, without sediment bucket but with secondary strainer in bottom for large debris. The grate shall be 175 mm (7 inches) minimum.
- C. Type C (FD-C) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type C floor drain shall have a cast iron body, double drainage pattern, clamping device, light duty nickel bronze adjustable strainer with round or square grate of 150 mm (6 inches) width or diameter minimum for toilet rooms, showers and kitchens.
- D. Type D (FD-D) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type D floor drain shall have a cast iron body with flange for membrane type flooring, integral reversible clamping device, seepage openings and 175 mm (7 inch) diameter or square satin nickel

bronze or satin bronze strainer with 100 mm (4 inch) flange for toilet rooms, showers and kitchens.

- E. Type E (FD-E) floor drain shall comply with ASME A112.6.3. The type E floor drain shall have a heavy, cast iron body, double drainage pattern, heavy non-tilting nickel bronze grate not less than 300 mm (12 inches) square, removable sediment bucket. Clearance between body and bucket shall be ample for free flow of waste water. For traffic use, an extra heavy duty load classification ductile iron grate shall be provided.
- F. Type F (FD-F) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type F floor drain shall be have a cast iron body with flange, integral reversible clamping device, seepage openings and a 228 mm (9 inch) two-piece satin nickel-bronze or satin bronze strainer for use with seamless vinyl floors in toilet rooms and showers.
- G. Type G (FD-G) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type G floor drain shall have a cast iron body, shallow type with double drainage flange and removable, perforated aluminum sediment bucket. The type G drain shall have all interior and exposed exterior surfaces coated with acid resistant porcelain enamel finish. The floor drain shall have a clamping device. The frame and grate shall be nickel bronze. The grate shall be approximately 200 mm (8 inches) in diameter. The space between body of drain and basket shall be sufficient for free flow of waste water.
- H. Type H (FD-H) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type H drain shall have a cast iron body, double drainage pattern, without sediment bucket but with loose set nickel bronze grate, secondary strainer, and integral clamping collar. The grate shall be 300 mm (12 inches) in diameter or 300 mm (12 inches) square. The drain body shall be 150 mm (6 inches) deep.
- I. Type I (FD-I) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type I floor drain shall have a cast iron body, wide flange for seamless floor, double drainage pattern, with all interior surfaces and exposed exterior surfaces provided with acid resistant enamel finish for sanitary areas. The type I floor drain shall have a clamping device, secured nickel bronze rim, aluminum enameled finish

sediment basket with, perforations with not less than 19,300 square mm (30 square inches) of free area. The sediment basket shall be approximately 100 mm (4 inches) deep, and be provided with grips for easy handling. The floor drain shall be provided with a loose-set, nickel bronze grate approximately 300 mm (12 inches) square and of sufficient strength to support pedestrian traffic. Ample space between body of drain and sediment basket shall be provided for free flow of waste liquids.

- J. Type J (FD-J) floor drain shall comply with ASME A112.6.3. The type J floor drain shall be a flushing rim drain with heavy duty cast iron body, double drainage pattern with flushing rim and clamping device. The nickel bronze grate shall be approximately 280 mm (11 inches) in diameter and flush with floor. A deep-seal P-trap shall be attached to drain. The body and trap shall have pipe taps for water supply connections.
1. Drain Flange: Flange for synthetic flooring.
 2. Flush Valve: Large diaphragm flushometer, exposed, side oscillating handle. For the flush valve mounting and installation detail, see the detail indicated on the drawings.
- K. Type K (FD-K) floor drain shall comply with ASME A112.6.3. The type K floor drain shall be a flushing Rim Drain with heavy duty cast iron body, double drainage pattern with flushing rim and clamping device. Solid bronze gasketed grate shall be approximately 280 mm (11 inches) in diameter, flush with floor. A deep-seal P-trap shall be attached to drain. Body and trap shall have pipe taps for water supply connections.
1. Drain Flange: Flange for synthetic flooring.
 2. Flush Valve: Large diaphragm flushometer, exposed, side oscillating handle.
- L. Type L (FD-L) floor drain shall comply with ASME A112.6.3. The type L floor drain shall be a flushing rim drain with heavy cast iron body, double drainage pattern with flushing rim and clamping device. Solid bronze gasketed grate shall be approximately 280 mm (11 inches) in diameter, with 50 mm (2 inch) length of 20 mm (3/4 inch) brass pipe brazed or threaded into the center of the solid grate. Pipe shall be threaded and provided with a brass cap with inter gasket (neoprene) to provide a gas tight installation. A deep-seal P-trap shall be attached

to drain. Body and trap shall have pipe taps for water supply connections. Used in dialysis rooms.

1. Drain Flange: Flange for synthetic flooring.

M. Type M (FD-M) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type M floor drain shall have a cast iron body, nickel bronze adjustable funnel strainer and clamping device. Funnel strainer shall consist of a perforated floor-level square or round grate and funnel extension for indirect waste. Cut-out grate below funnel. Minimum dimensions as follows:

1. Area of strainer and collar - 23,000 square mm (36 square inches).
2. Height of funnel - 95 mm (3-3/4 inches).
3. Diameter of lower portion of funnel - 50 mm (2 inches).
4. Diameter of top portion of funnel - 100 mm (4 inches).
5. Provide paper collars for construction purposes.

N. Type N (FD-N) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type N floor drain shall have a cast iron body, wide flange for seamless floors, double drainage pattern, with all interior and exposed exterior surfaces provided with acid resistant enamel finish for sanitary areas. The type N floor drain shall have a clamping device, secured nickel bronze rim, aluminum enameled finish sediment basket, perforated with not less than 9,000 square mm (14 square inches) of free area and approximately 50 mm (2 inches) deep. The sediment bucket shall be provided with grips for easy handling. The loose-set, nickel bronze grate approximately 200 mm (8 inches) shall be round and of sufficient strength to support pedestrian traffic. Ample space between body of drain and sediment basket shall be provided for free flow of waste liquids.

O. Type O (FD-O) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type O floor drain shall have a cast iron body, double drainage pattern, clamping device, less grate and sediment basket but with dome type secondary strainer. The drain shall be 300 mm (12 inches) in diameter or 300 mm (12 inches) square and approximately 150 mm (6 inches) deep. The interior and exposed exterior surfaces shall have an acid resisting, enamel finish for sanitary areas.

P. Type P (FD-P) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type P floor drain shall have a cast iron body,

double drainage pattern, with all interior and exposed exterior surfaces provided with acid resistant enamel finish for sanitary areas. The type P floor drain shall have a clamping device, secured nickel bronze rim, an aluminum enameled finish sediment basket perforated with not less than 27,000 square mm (42 square inches) of free area and approximately 100 mm (4 inches) deep. The sediment bucket shall be provided with grips for easy handling. The loose-set, nickel bronze grate shall be approximately 7,700 square mm (12 square inches) and of sufficient strength to support pedestrian traffic. Ample space between body of drain and sediment basket shall be provided for free flow of waste liquids.

- Q. Type R (FD-R) floor drain shall comply with ASME A112.6.3. The type R floor drain shall have a cast iron body, double drainage pattern and clamping device, less grate and sediment basket but with dome type secondary strainer. The drain shall be 200 mm (8 inches) in diameter or 200 mm (8 inches) square and approximately 150 mm (6 inches) deep. The interior and exposed exterior surfaces and rim shall have an acid resisting finish for indirect waste in sanitary areas.
- R. Type S (FD-S) floor sink shall comply with ASME A112.6.3. The type S floor sink shall be constructed from type 304 stainless steel and shall be 300 mm (12 inches) square, and 200 mm (8 inches) deep. The interior surface shall be polished. The double drainage flange shall be provided with weep holes, internal dome strainer, and heavy duty non-tilting loose set grate. A clamping device shall be provided.
- S. Type T (FD-T) floor drain shall comply with ASME A112.6.3. The type T drain shall be Funnel Type, chemical resistant floor drain with integral p-trap. Double drainage pattern floor drain shall have an integral seepage pan for embedding in floor and weep holes to provide adequate drainage from pan to drain pipe. Floor drain shall be polypropylene, flame retardant, Schedule 40 or 80. An outlet of floor drain shall be suitable for properly jointing perforated or slotted floor-level grate and funnel extension. Cut-out grate below funnel. Minimum dimensions as follows:
1. Height of funnel - 95 mm (3-3/4 inches).
 2. Diameter of lower portion of funnel - 50 mm (2 inches).
 3. Diameter of top portion of funnel - 100 mm (4 inches).

- T. Type V (FD-V) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3 The type V floor drain shall have an oval funnel and cast iron body. Funnel strainer shall consist of a slotted cast iron floor-level grate funnel extension. Cut-out grate below funnel. Minimum dimensions as follows:
1. Area of strainer and collar - 23,000 square mm (36 square inches).
 2. Height of funnel - 95 mm (3-3/4 inches).
 3. Funnel size - 90 by 228 mm (3-1/2 by 9 inches).
- U. Type W (FD-W) Open Sight Drains (OSDs) for clear water wastes only:
1. OSD's shall be the cast iron open hub type.
 2. A cast iron drain standpipe shall be utilized for equipment with a high rate of discharge.
- V. Type X (FD-X) floor drain shall comply with ASME A112.6.3. The type X floor drain shall be a chemical resistant floor drain and integral p-trap. Double drainage pattern floor drain shall have integral seepage pan for embedding in floor and weep holes to provide adequate drainage from pan to drain pipe. Floor drain shall be polypropylene, flame retardant, Schedule 40 or 80. An outlet of floor drain shall be suitable for properly joining a perforated or slotted floor level grate.
- W. Type Y (FD-Y) floor drain shall comply with ASME A112.6.3. The type Y floor drain shall be suitable for parking decks and constructed of extra heavy duty, galvanized cast iron body with double drainage pattern. The extra heavy duty polished bronze grate shall be not less than 228 mm (9 inches) in diameter with seepage pan and combination membrane flashing clamp, heavy duty support flange, under deck clamp and vandal proof grate.
- X. Type Z (FD-Z) trench drain shall comply with ASME A112.6.3. The type Z trench drain shall be suitable for shower thresholds and constructed of Type 304 stainless steel. The stainless steel slotted grate shall be not less than 100 mm (4 inches) wide with anchor supports, tile edge, bottom outlet and combination membrane flashing collar.

2.7 TRAPS

- A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons.

Concealed traps may be rough cast brass or same material as the piping they are connected to. Slip joints are not permitted on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

2.8 PRIMER VALVES AND TRAP SEAL PRIMER SYSTEMS

- A. Trap Primer (TP-1): The trap seal primer system shall be electronic type conforming to ASSE 1044.
1. The controller shall have a 24 hour programmable timer, solid state, 6 outlet zones, minimum adjustable run time of 1 minute for each zone, 12 hour program battery backup, manual switch for 120VAC power, 120VAC to 24VAC internal transformer, fuse protected circuitry, UL listed, 120VAC input-24VAC output, constructed of enameled steel or plastic.
 2. The cabinet shall be recessed mounting with a stainless steel cover.
 3. The solenoid valve shall have a brass body, suitable for potable water service, normally closed, 861 kPa (125 psig) rated, 24VAC.
 4. The control wiring shall be copper in accordance with the National Electric Code (NFPA 70), Article 725 and not less than 18 gauge. All wiring shall be in conduit and in accordance with Division 26 of the specifications.
 5. The vacuum breaker shall conform to ASSE 1001.
- B. Trap Primer (TP-2): The trap seal primer valve shall be hydraulic, supply type with a pressure rating of 861 kPa (125 psig) and conforming to standard ASSE 1018.
1. The inlet and outlet connections shall be 15 mm or DN15 (NPS 1/2 inch)
 2. The trap seal primer valve shall be fully automatic with an all brass or bronze body.
 3. The trap seal primer valve shall be activated by a drop in building water pressure, no adjustment required.
 4. The trap seal primer valve shall include a manifold when serving two, three, or four traps.
 5. The manifold shall be omitted when serving only one trap.

2.9 PENETRATION SLEEVES

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproof caulked joint shall be provided at the top hub.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

- A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.
- B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings where possible.
- F. The piping shall be installed to permit valve servicing or operation.
- G. The piping shall be installed free of sags and bends.
- H. Seismic restraint shall be installed where required by code.
- I. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.

- J. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.
- K. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- L. Aboveground copper tubing shall be installed according to Copper Development Association's (CDA) "Copper Tube Handbook".
- M. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service.
 - 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.
- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.

3.3 SPECIALTY PIPE FITTINGS

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES

- A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.
- B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be painted according to Section 09 91 00, PAINTING. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
 - 1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 inch to NPS 2 inch): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
 - 2. 75 mm or DN75 (NPS 3 inch): 1500 mm (60 inches) with 15 mm (1/2 inch) rod.
 - 3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 inch to NPS 5 inch): 1500 mm (60 inches) with 18 mm (5/8 inch) rod.
 - 4. 150 mm or DN150 to 200 mm or DN200 (NPS 6 inch to NPS 8 inch): 1500 mm (60 inches) with 20 mm (3/4 inch) rod.
 - 5. 250 mm or DN250 to 300 mm or DN300 (NPS 10 inch to NPS 12 inch): 1500 mm (60 inch) with 23 mm (7/8 inch) rod.
- E. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.6 m (15 feet).
- F. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, Floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
 - 1. Solid or split unplated cast iron.

2. All plates shall be provided with set screws.
 3. Height adjustable clevis type pipe hangers.
 4. Adjustable floor rests and base flanges shall be steel.
 5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 6. Riser clamps shall be malleable iron or steel.
 7. Rollers shall be cast iron.
 8. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.
- G. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- H. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- I. Penetrations:
1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
 2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- J. Exhaust vents shall be extended separately through roof. Sanitary vents shall not connect to exhaust vents.

3.5 TESTS

- A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.

B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.

1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
2. For an air test, an air pressure of 34 kPa (5 psig) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the air test.
3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all p-traps shall be inspected for leaks and any leaks found shall be corrected.
4. Final Tests: Either one of the following tests may be used.
 - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of .25 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
 - b. Peppermint Test: Introduce 60 ml (2 ounces) of peppermint into each line or stack.

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SECTION 22 13 23
SANITARY WASTE INTERCEPTORS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section pertains to metal sanitary waste interceptors used for the removal of oil, grease and sediment from waste streams for apparatus bay area. Pre-cast concrete interceptors are covered in Section 33 30 00, SANITARY SEWERAGE UTILITIES.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- E. Section 22 13 00, FACILITY SANITARY AND VENT PIPING.
- F. Section 33 30 00, SANITARY SEWERAGE UTILITIES.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
C891-2011.....Standard Practice for Installation of
Underground Precast Concrete Utility Structures
- C. International Code Council (ICC)
IPC-2012.....International Plumbing Code

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 13 23, SANITARY WASTE INTERCEPTORS", with applicable paragraph identification.
- C. Manufacturer's Literature and Data: For each type of interceptor indicated, the submittal shall include materials of fabrication, dimensions, rated capacities, retention capacities, operating

characteristics, size and location of each pipe connection, furnished specialties, and accessories.

- D. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain shall be submitted.
- E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
 - 1. Include complete list indicating all components of the systems.
 - 2. Include complete diagrams of the internal wiring for each item of equipment.
 - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

1.5 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments, construction revisions and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them on Auto-Cad version 2014 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof,

it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

- D. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 GREASE/OIL REMOVAL UNIT

- A. The grease/oil removal unit shall be welded stainless steel with no moving parts for grease/oil removal.
- B. The grease/oil removal unit shall have a flow control device.
- C. The grease/oil removal unit shall have quick release, stainless steel lid clamps, a gasketed and fully removable stainless steel lid, a separate grease/oil collection container and an internal stainless steel strainer basket for collection of solids and sediment.
- E. The grease/oil removal unit shall have a high level alarm probe and light. The Alarm probe shall be constructed of corrosion-resistant material. The alarm light shall operate on 120 VAC and shall be actuated by the output relay on the alarm probe. The alarm light shall be located as shown on drawing.
- F. Grease/Oil Collection Container shall be constructed of corrosive resistant materials, with lid, and minimum capacity as shown on drawings.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Interceptors shall be set level and plumb.
- B. Metal interceptors covers shall be set flush with finished surface in pavements and the tops shall be traffic-rated. Set tops 75 mm (3 inches) above finished surface elsewhere unless otherwise indicated.
- C. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

3.2 CONNECTIONS

- A. Pipe installation requirements are specified in Section 22 13 00, FACILITY SANITARY AND VENT PIPING.

- B. Piping connections shall be made between interceptors and piping systems in accordance with interceptor manufacturer's written guidelines.

3.3 WARNING TAPE

- A. Warning tape shall be placed over ferrous piping.
- B. Detectable warning tape shall be used over nonferrous pipe and over the edges of underground structures.

3.4 STARTUP AND TESTING

- A. As recommended by product manufacturer and listed standards and under actual or simulated operating conditions, tests shall be conducted to prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with each integrated system.
- B. The tests shall include system capacity, control function, and alarm functions.
- C. When any defects are detected, correct defects and repeat test at no additional costs to the Government.

3.5 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.

- - - E N D - - -

SECTION 22 13 33
PACKAGED, SUBMERSIBLE SEWERAGE PUMP UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Packaged submersible centrifugal sewerage pump units including pump, motor, controls and sump in one complete system. See schedule on Drawings for pumps capacity and head.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- E. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- F. Section 26 29 11, MOTOR CONTROLLERS.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. International Code Council (ICC):
IPC-2012.....International Plumbing Code
- C. National Electrical Manufacturers Association (NEMA):
ICS 6-93 (R2006).....Enclosures
250-2008.....Enclosures for Electrical Equipment (1000 Volts
Maximum)
- D. National Fire Protection Association (NFPA):
70-2011.....National Electrical Code (NEC)
- E. Underwriters' Laboratories, Inc. (UL):
508-99 (R2013).....Standard For Industrial Control Equipment

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 13 33, PACKAGED SUBMERSIBLE SEWERAGE PUMP UNITS", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
 - 1. Pump:
 - a. Manufacturer and model.
 - b. Operating speed.
 - c. Capacity.
 - d. Characteristic performance curves.
 - 2. Motor:
 - a. Manufacturer, frame and type.
 - b. Speed.
 - c. Current Characteristics and W (HP).
 - d. Efficiency.
 - 3. Controls and Disconnect Apparatus:
 - a. Starting switch.
 - b. Automatic control and level alarm.
 - c. Alternating relay.
 - d. Circuiting of control panel.
 - e. Sensors.
 - 4. Sump.
 - 5. Removal/Disconnect system.
- D. Certified copies of all the factory and construction site test data sheets and reports.
- E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
 - 1. Include complete list indicating all components of the system.
 - 2. Include complete diagrams of the internal wiring for each item of equipment.
 - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

1.5 QUALITY ASSURANCE

- A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

1.6 AS-BUILT DOCUMENTATION

- A. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them on Auto-Cad version 2014 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- B. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 SUBMERSIBLE SEWERAGE PUMP UNITS

- A. Duplex or multiplex centrifugal, submersible pumps, designed for 60 degrees C (140 degrees F) maximum water service. Driver shall be electric motor with rigid type support. Systems to include two or more pumps as required by Contract Documents. Where hazardous environment condition exists, explosion proof pumps shall be installed.
1. Pump housings shall be epoxy coated cast iron.
- B. Impeller: Brass, non-clog, to accommodate 50 mm (2 inch) solids.
- C. Shaft: Stainless steel.
- D. Bearings: As per manufacturer's recommendations to hold shaft alignment, anti-friction type for thrust, permanently lubricated.
- E. Motor: Maximum 40 degrees C (72 degrees F) ambient temperature rise, completely enclosed, voltage and phase as shown in schedule on Electrical drawings conforming to NEMA 250, Type 6P. Size the motor

capacity to operate pump without overloading the motor at any point on the pump curve. Refer to Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.

- F. Starting Switch: Manually-operated, tumbler type, as specified in Section 26 29 11, MOTOR CONTROLLERS.
- G. Automatic Control and Level Alarm: Provide a control panel in a NEMA 4X enclosure for outdoors. The controls shall be suitable for operation with the electrical characteristics listed on the Electrical drawings. The control panel shall have a level control system with switches to start and stop pumps automatically, and to activate a high water alarm. The level control system will include sensors in the sump that detect the level of the liquid. The sensors may be float type switches, ultrasonic level sensors, transducers, or other appropriate equipment. The high water alarm shall have a red beacon light at the control panel and a buzzer, horn, or bell. The alarm shall have a silencing switch.
 - 1. The circuitry of the control panel shall include:
 - a. Power switch to turn on/off the automatic control mechanism.
 - b. HOA switches to manually override automatic control mechanism.
 - c. Run lights to indicate when pumps are powered up.
 - d. Level status lights to indicate when water in sump has reached the predetermined on/off and alarm levels.
 - e. Magnetic motor contactors.
 - f. Disconnect/breaker for each pump.
 - g. Automatic motor overload protection.
 - h. Provide auxiliary contacts for remote alarming.
 - 2. For a duplex system, provide an alternating relay to automatically alternate leadoff and standby duties of each pump of a duplex unit at the end of each pumping cycle. Standby pump shall start when water level in sump rises to a predetermined level that indicates excessive inflow or failure of the lead pump.
 - 3. Sensors that detect the level of water in the sump shall be arranged as to allow the accumulation of enough volume of liquid so that the pump will run for a minimum cycle time of one minute. Sensors shall be located to activate the alarm adequately before the water level rises to the inlet pipe.

- H. Provide two separate power supplies to the control panel, one for the control/alarm circuitry and one for power to the pump motors. Each power supply is to be fed from its own breaker so that if a pump overload trips a breaker, the alarm system will still function. Each power supply is to be wired in its own conduit. Wiring from the sump to the control panel shall have separate conduits for the pump power and for the sensor switches. All conduits are to be sealed at the basin and at the control panel to prevent the intrusion of moisture and of flammable and/or corrosive gases.
- I. Sump: Provide concrete basin with gas tight covers. Covers shall have a manhole with a bolted cover of minimum size to inspect and service the pumps, vent connection, and openings for pumps and controls.
- J. Provide a union, check and shut-off valve in the discharge from each pump. Locate outside the sump basin.
- K. Removal/Disconnect System: Where indicated on drawings, a removal/disconnect system shall be provided. The system will consist of a discharge fitting mounted on vertical guide rails attached to the sump. The pump shall be fitted with an adapter fitting that easily connects to/disconnects from the discharge fitting as the pump is raised from or lowered into the sump. The discharge piping will connect to the discharge fitting so that it is not necessary to disconnect any piping in order to remove the pump.
- L. The system shall include a rail guided quick disconnect apparatus to allow the pump to be pulled up out of the sump without workers entering the sump and without disconnecting the piping. System to be compatible with and furnished by pump manufacturer.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

3.2 STARTUP AND TESTING

- A. As recommended by product manufacturer and listed standards and under actual or simulated operating conditions, tests shall be conducted to prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with each integrated system.

B. The tests shall include system capacity, control function, and alarm functions.

C. When any defects are detected, correct defects and repeat test at no additional costs to the Government.

3.3 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.

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SECTION 22 14 00
FACILITY STORM DRAINAGE

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the requirements for storm drainage systems, including piping and all necessary accessories as designated in this section.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- D. Section 07 92 00, JOINT SEALANTS.
- E. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- F. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic Restraint.
- G. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- H. Section 22 07 11, PLUMBING INSULATION.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - A112.6.4-2003 (R2012) ..Roof, Deck, and Balcony Drains
 - A13.1-2007 (R2013).....Scheme for Identification of Piping Systems
 - B1.20.1-2013.....Pipe Threads, General Purpose, Inch
 - B16.3-2011.....Malleable Iron Threaded Fittings: Classes 150 and 300
 - B16.9-2012.....Factory-Made Wrought Buttwelding Fittings
 - B16.11-2011.....Forged Fittings, Socket-Welding and Threaded
 - B16.12-2009 (R2014).....Cast Iron Threaded Drainage Fittings
 - B16.15-2013.....Cast Copper Alloy Threaded Fittings: Classes 125 and 250

- B16.18-2012.....Cast Copper Alloy Solder-Joint Pressure
Fittings
- B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint
Pressure Fittings
- B16.23-2011.....Cast Copper Alloy Solder Joint Drainage
Fittings - DWV
- B16.29-2012.....Wrought Copper and Wrought Copper Alloy Solder-
Joint Drainage Fittings - DWV
- C. American Society of Sanitary Engineering (ASSE)
1079-2012.....Performance Requirements for Dielectric Pipe
Unions
- D. American Society for Testing and Materials (ASTM):
- A47/A47M-1999 (R2014)...Standard Specification for Ferritic Malleable
Iron Castings
- A53/A53M-2012.....Standard Specification for Pipe, Steel, Black
And Hot-Dipped, Zinc-coated Welded and Seamless
- A74-2013a.....Standard Specification for Cast Iron Soil Pipe
and Fittings
- A183-2014.....Standard Specification for Carbon Steel Track
Bolts and Nuts
- A312/A312M-2015.....Standard Specification for Seamless, Welded,
and Heavily Cold Worked Austenitic Stainless
Steel Pipes
- A536-1984(R2014).....Standard Specification for Ductile Iron
Castings
- A733-2013.....Standard Specification for Welded and Seamless
Carbon Steel and Austenitic Stainless Steel
Pipe Nipples
- A888-2013a.....Standard Specification for Hubless Cast Iron
Soil Pipe and Fittings for Sanitary and Storm
Drain, Waste, and Vent Piping Applications
- B32-2008 (R2014).....Standard Specification for Solder Metal
- B61-2008 (R2013).....Standard Specification for Steam or Valve
Bronze Castings
- B62-2009.....Standard Specification for Composition Bronze
or Ounce Metal Castings

B75/B75M-2011.....Standard Specification for Seamless Copper Tube
B88-2014.....Standard Specification for Seamless Copper
Water Tube
B306-2013.....Standard Specification for Copper Drainage Tube
(DWV)
B584-2014.....Standard Specification for Copper Alloy Sand
Castings for General Applications
B687-1999 (R2011).....Standard Specification for Brass, Copper, and
Chromium-Plated Pipe Nipples
B828-2002 (R2010).....Standard Practice for Making Capillary Joints
by Soldering of Copper and Copper Alloy Tube
and Fittings
B813-2010.....Standard Specification for Liquid and Paste
Fluxes for Soldering of Copper and Copper Alloy
Tube
C564-2014.....Standard Specification for Rubber Gaskets for
Cast Iron Soil Pipe and Fittings
C1173-2010 (R2014).....Standard Specification for Flexible Transition
Couplings for Underground Piping Systems
D1785-2012.....Standard Specification for Poly(Vinyl Chloride)
(PVC) Plastic Pipe, Schedules 40, 80 and 120
D2000-2012.....Standard Classification System for Rubber
Products in Automotive Applications
D2321-2014e1.....Standard Practice for Underground Installation
of Thermoplastic Pipe for Sewers and Other
Gravity-Flow Applications
D2564-2012.....Standard Specification for Solvent Cements for
Poly (Vinyl Chloride) (PVC) Plastic Piping
Systems
D2665-2014.....Standard Specification for Poly (Vinyl
Chloride) (PVC) Plastic Drain, Waste, and Vent
Pipe and Fittings
D2855-1996 (R2010).....Standard Practice for Making Solvent-Cemented
Joints with Poly (Vinyl Chloride) (PVC) Pipe
and Fittings

- D4101-2014.....Standard Specification for Polypropylene
Injection and Extrusion Materials
- D5926-2011.....Standard for Poly (Vinyl Chloride) (PVC)
Gaskets for Drain, Waste, and Vent (DWV),
Sewer, Sanitary, and Storm Plumbing Systems
- F477-2014.....Standard Specification for Elastomeric Seals
(Gaskets) for Joining Plastic Pipe
- F656-2010.....Standard Specification for Primers for Use in
Solvent Cement Joints of Poly (Vinyl Chloride)
(PVC) Plastic Pipe and Fittings
- F1545-2015.....Standard Specification for Plastic-Lined
Ferrous Metal Pipe, Fittings, and Flanges
- E. American Welding Society (AWS):
- A5.8M/A5.8 AMD1-2011....Specification for Filler Metals for Brazing and
Braze Welding
- F. Copper Development Association (CDA):
- A4015-2011.....Copper Tube Handbook
- G. Cast Iron Soil Pipe Institute (CISPI):
- 301-2012.....Standard Specification for Hubless Cast Iron
Soil Pipe and Fittings for Sanitary and Storm
Drain, Waste, and Vent Piping Applications
- 310-2012.....Standard Specification for Coupling for Use in
Connection with Hubless Cast Iron Soil Pipe and
Fittings for Sanitary and Storm Drain, Waste,
and Vent Piping Applications
- H. International Code Council (ICC):
- IPC-2012.....International Plumbing Code
- I. Manufacturers Standardization Society of the Valve and Fittings
Industry, Inc. (MSS):
- SP-72-2010a.....Ball Valves with Flanged or Butt-Welding Ends
for General Service
- SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder
Joint, Grooved and Flared Ends

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 14 00, FACILITY STORM DRAINAGE", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
 - 1. Pipe and Fittings.
 - 2. Specialty Pipe Fittings.
 - 3. Cleanouts.
 - 4. Roof Drains.
 - 5. Expansion Joints.
 - 6. Downspout Nozzles.
 - 7. Sleeve Flashing Devices.
- D. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane.

1.5 QUALITY ASSURANCE

- A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

1.6 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc or DVD inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation

shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version 2014 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 STORM WATER DRAIN PIPING

- A. Cast Iron Storm Pipe and Fittings:
 - 1. Cast iron storm pipe and fittings shall be used for the following applications:
 - a. Pipe buried in or in contact with earth.
 - b. Extension of pipe to a distance of approximately 1500 mm (5 feet) outside of building walls.
 - c. Interior storm piping above grade.
 - d. All mechanical equipment rooms or other areas containing mechanical air handling equipment.
 - 2. The cast iron storm pipe shall be bell and spigot, or hubless (plain end or no-hub) as required by selected jointing method.

3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI 301, ASTM A888, or ASTM A74.
 4. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM C564.
- B. Copper Tube, (DWV): May be used for piping above ground.
1. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
 2. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME 16.29.
 3. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.
- F656. Bio-based materials shall be utilized when possible.
- C. Roof drain piping and body of drain in locations where the outdoor conditions are subject to freezing shall be insulated.

2.2 SPECIALTY PIPE FITTINGS

- A. Transition pipe couplings shall join piping with small differences in outside diameters or be of different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be unshielded, elastomeric, sleeve type reducing or transition pattern conforming with ASTM C1173 and include shear ring and corrosion resistant metal tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
 2. For PVC soil pipes, the sleeve material shall be elastomeric seal conforming to ASTM F477 or PVC conforming to ASTM D5926.
 3. dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. Dielectric fittings shall conform to ASSE 1079 with a pressure rating of 1035 kPa (150 psig) at a minimum temperature of 82 degrees C (180

degrees F). The end connection shall be solder joint copper alloy and threaded ferrous.

- C. Dielectric flanges shall conform to ASSE 1079 with a pressure rating of 1035 kPa (150 psig). The flange shall be a factory fabricated, bolted, companion flange assembly. The end connection shall be threaded or solder-joint copper alloy and threaded ferrous.
- D. Dielectric flange insulating kits shall be of non-conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- E. Dielectric nipples shall be electroplated steel and shall conform with ASTM F1545 with a pressure ratings of 2070 kPa (300 psig) at 107 degrees C (225 degrees F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene. Bio-based materials shall be utilized when possible.

2.3 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. A minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged storm sewer line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside caulk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on the drawings and at each

building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty.

- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel bronze square frame and stainless steel cover with minimum opening of 150 mm by 150 mm (6 inch by 6 inch) shall be provided at each wall cleanout.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/no hub cast iron ferrule. Plain end (no-hub) piping in interstitial space or above ceiling may use plain end (no-hub) blind plug and clamp.

2.4 ROOF DRAINS AND CONNECTIONS

- A. Roof Drains: Roof Drains (RD) shall be cast iron with clamping device for making watertight connection and shall conform with ASME A112.6.4. Free openings through strainer shall be twice area of drain outlet. For roof drains not installed in connection with a waterproof membrane, a soft copper membrane shall be provided 300 mm (12 inches) in diameter greater than outside diameter of drain collar. An integral gravel stop shall be provided for drains installed on roofs having built up roofing covered with gravel or slag. Integral no-hub, soil pipe gasket or threaded outlet connection shall be provided.
 - 1. Flat Roofs: The roof drain shall have a beehive or dome shaped strainer with integral flange not less than 300 mm (12 inches) in diameter. For an insulated roof, a roof drain with an adjustable drainage collar shall be provided, which can be raised or lowered to meet required insulation heights, sump receiver and deck clamp. The bottom section shall serve as roof drain during construction before insulation is installed.
 - 2. Canopy Roofs: The roof drain shall have a beehive or dome shaped strainer with the integral flange no greater than 200 mm (8 inches) in diameter. For an insulated roof, the roof drain shall be provided with an adjustable drainage collar, which can be raised or lowered to meet the required insulation heights, sump receiver and deck clamp. Bottom section shall serve as roof drain during construction before insulation is installed.

3. Promenade Decks: the roof drain shall be the same as for canopy roofs, except decks shall have flat, round, loose, non-slip, bronze grate set in square, non-slip, bronze frame.
4. Portico Roofs and Gutters: Roof drains shall be horizontal angle type drain with flat bottom and horizontal outlet at the same elevation as the pipe to which it is connected. Strainer shall be removable angle grate type.
5. Protective Roof Membrane Insulation Assembly: The roof drain shall have a perforated stainless steel extension filter, non-puncturing clamp ring, large sump with extra wide roof flange and deck clamp.
 - a. Non pedestrian Roofs: The roof drain shall have large polypropylene or aluminum locking dome.
 - b. Pedestrian Roof: The roof drain shall have a bronze promenade top 356 mm (14 inches) square, set in square secured frame support collar.
6. Roof Drains, Overflow or Secondary (Emergency): Roof Drains identified as overflow or secondary (emergency) drains shall have a 50 mm (2 inch) water dam integral to the drain body.
7. Roof drains in areas subject to freezing shall have heat tape and shall be insulated.
- B. Expansion Joints: Expansions joints shall be heavy cast iron with cast brass or PVC expansion sleeve having smooth bearing surface working freely against a packing ring held in place and under pressure of a bolted gland ring, forming a water and air tight flexible joint. Asbestos packing is prohibited.
- C. Interior Downspouts: An expansion joint shall be provided, specified above, at top of run on straight, vertical runs of downspout piping 12 m (40 feet) long or greater.
- D. Downspout Nozzle: The downspout nozzle fitting shall be of brass, unfinished, with internal pipe thread for connection to downspout.

2.5 WATERPROOFING

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the

top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproofed caulked joint shall be provided at the top hub.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

- A. The pipe installation shall comply with the requirements of the IPC and these specifications.
- B. Branch piping shall be installed from the piping system and connect to all drains and outlets.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for glass, shall be reamed to remove burrs and a clean smooth finish restored to full pipe inside diameter.
- D. All pipe runs shall be laid out to avoid interference with other work/trades.
- E. The piping shall be installed above accessible ceilings to allow for ceiling panel removal.
- F. Unless otherwise stated on the documents, minimum horizontal slope shall be one inch for every 2.44 m (8 feet) (1 percent slope) of pipe length.
- G. The piping shall be installed free of sags and bends.
- H. Seismic restraint shall be installed where required by code.
- I. Changes in direction for storm drainage piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep $\frac{1}{4}$ bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and $\frac{1}{8}$ bend fittings shall be used if two drains are installed back to back or side by side with common drain pipe. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- J. Buried storm drainage piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to

manufacturer's written instruction for use of lubricants, cements, and other installation requirements. Bio-based materials shall be utilized when possible.

- K. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- L. Aboveground copper tubing shall be installed according to CDA A4015.
- M. Aboveground PVC piping shall be installed according to ASTM D2665. Underground PVC piping shall be installed according to ASTM D2321.

3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
 - 2. Pipe sections with damaged threads shall be replaced with new undamaged sections of pipe at no additional time or cost to Government.
- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.

3.3 SPECIALTY PIPE FITTINGS

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.

- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES

- A. All piping shall be supported according to the IPC, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications.
- B. Hangers, supports, rods, inserts and accessories used for Pipe supports shall be shop coated with zinc Chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
 - 1. NPS 1-1/2 to NPS 2 (DN 40 to DN 50): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
 - 2. NPS 3 (DN 80): 1500 mm (60 inches) with 15 mm (1/2 inch) rod.
 - 3. NPS 4 to NPS 5 (DN 100 to DN 125): 1500 mm (60 inches) with 18 mm (5/8 inch) rod.
 - 4. NPS 6 to NPS 8 (DN 150 to DN 200): 1500 mm (60 inches) with 20 mm (3/4 inch) rod.
 - 5. NPS 10 to NPS 12 (DN 250 to DN 300): 1500 mm (60 inches) with 23 mm (7/8 inch) rod.
- E. The maximum support spacing for horizontal plastic shall be 1.22 m (4 feet).
- F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.6 m (15 feet).
- G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, wall and ceiling plates shall have the following characteristics:
 - 1. Solid or split unplated cast iron.
 - 2. All plates shall be provided with set screws.
 - 3. Height adjustable clevis type pipe hangers.
 - 4. Adjustable Floor Rests and Base Flanges shall be steel.
 - 5. Hanger Rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.

6. Riser Clamps shall be malleable iron or steel.
7. Roller shall be cast iron.
8. Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (minimum) metal protection shield centered on and welded to the hanger and support. The shield shall be 100 mm (4 inches) in length and be 1.6 mm (16 gage) steel. The shield shall be sized for the insulation.
- H. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- I. Cast escutcheon with set screw shall be installed at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- J. Penetrations:
 1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
 2. Water proofing: At floor penetrations, Clearances around the pipe shall be completely sealed and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.

3.5 INSULATION

- A. Insulate horizontal sections and 600 mm (2 feet) past changes of direction to vertical sections for interior section of roof drains. Install insulation in accordance with the requirements of Section 22 07 11, PLUMBING INSULATION.

3.6 TESTS

- A. Storm sewer system shall be tested either in its entirety or in sections.

B. Storm Water Drain tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.

1. If entire system is tested with water, tightly close all openings in pipes except the highest opening, and fill system with water to point of overflow. If system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
2. For an air test, an air pressure of 34 kPa (5 psig) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the test.
3. Final Tests: While either one of the following tests may be used, Contractor shall check with VA as to which test will be performed.
 - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 0.25 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
 - b. Peppermint Test: Introduce .06 liters (2 ounces) of peppermint into each line or stack.

C. COR shall witness all tests. Contractor shall coordinate schedules with the COR and CxA. Contractor shall provide a minimum of 10 working days prior to flushing, disinfection/sterilization, startup, and testing.

3.7 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.

- - - E N D - - -

SECTION 22 15 00
GENERAL SERVICE COMPRESSED-AIR SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the requirements for NFPA 99 Category 4 shop compressed air systems for non-medical air piping materials, including compressors, electric motors and starters, receiver, all necessary piping, fittings, valves, gages, switches and all necessary accessories, connections and equipment. NFPA 99 Category 4 systems are non-medical systems of 100 psi or less in which failure of equipment would have no impact on patient care.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- E. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- F. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING: Exposed Piping and Gages.
- G. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- H. Section 26 29 11, MOTOR CONTROLLERS.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - A13.1-2007.....Scheme for the Identification of Piping Systems
 - B16.21-2011.....Nonmetallic Flat Gaskets for Pipe Flanges
 - B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings

B16.24-2011.....Cast Copper Alloy Pipe Flanges and Flanged
Fittings: Classes 150, 300, 600, 900, 1500, and
2500

B18.2.1-2012.....Square, Hex, Heavy Hex, and Askew Head Bolts
and Hex, Heavy Hex, Hex Flange, Lobed Head, and
Lag Screws (Inch Series)

ASME Boiler and Pressure Vessel Code -
BPVC Section VIII-1-2013 Rules for Construction of Pressure
Vessels, Division 1

C. American Society for Testing and Materials (ASTM):

A126-2004 (R2009).....Standard Specification for Gray Iron Castings
for Valves, Flanges, and Pipe Fittings

B32-2008.....Standard Specification for Solder Metal

B61-2008 (R2013).....Standard Specification for Steam or Valve
Bronze Castings

B62-2009.....Standard Specification for Composition Bronze
or Ounce Metal Castings

B88-2009.....Standard Specification for Seamless Copper
Water Tube

B584-2013.....Standard Specification for Copper Alloy Sand
Castings for General Applications

B813-2010.....Standard Specification for Liquid and Paste
Fluxes for Soldering of Copper and Copper Alloy
Tube

B819-2000 (R2011).....Standard Specification for Seamless Copper Tube
for Medical Gas Systems

D. American Welding Society (AWS):

A5.8/A5.8M AMD1-2011....Specification for Filler Metals for Brazing and
Braze Welding

E. International Code Council (ICC):

IPC-2012.....International Plumbing Code

F. Manufacturer Standardization of the Valve and Fittings Industry, Inc
(MSS):

SP-70-2011.....Gray Iron Gate Valves, Flanged and Threaded
Ends

SP-71-2011.....Gray Iron Swing Check Valves, Flanged and
Threaded Ends
SP-72-2010a.....Ball Valves With Flanged or Butt-Welding Ends
For General Service
SP-80-2013.....Bronze Gate, Globe, Angle, and Check Valves
SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder
Joint, Grooved and Flared Ends
SP-123-2013.....Non-Ferrous Threaded and Solder-Joint Unions
for Use with Copper Water Tube

- G. National Electrical Manufacturers Association (NEMA):
250-2008.....Enclosures for Electrical Equipment (1000 Volts
Maximum)
H. National Fire Protection Association (NFPA):
70-2011.....National Electrical Code (NEC)
99-2012.....Health Care Facilities Code
I. Underwriters' Laboratories, Inc. (UL):
508-1999 (R2013).....Standard for Industrial Control Equipment

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 15 00, GENERAL SERVICE COMPRESSED-AIR SYSTEMS", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
1. Aboveground Piping
 2. Underground Piping
 3. Supporting elements
 4. Valves
 5. Pressure Gages
 6. Air Pressure Reducing and Regulating Valves
 7. Automatic drain valves
 8. Filter capacity and operating characteristics

- 9. Vibration Isolation
- 10. Quick couplings
- 11. Hose Assemblies
- 12. Air Compressor System:
 - a. Characteristic performance curves
 - b. Efficiency
 - c. Compressor; manufacturer and model
 - d. Compressor operating speed
 - e. Capacity; (free air delivered at indicated pressure)
 - f. Type of bearing in compressor
 - g. Type of lubrication
 - h. Capacity of receiver
 - i. Unloader; manufacturer, type, and model
 - j. Type and adjustment of drive
 - k. Electrical motor; manufacturer, frame and model
 - l. Speed of motor
 - m. Current characteristics and HP of motor
 - n. Air muffler filter; manufacture, type, and model
 - o. After cooler; manufacturer, type, and model
- D. Pneumatic compressed air system and hydrostatic drainage piping test reports shall be submitted.
- E. Brazing and welding certificates shall be submitted.
- F. For Seismic Restraint design the following shall be submitted:
 - 1. Dimensioned drawings of equipment identifying center of gravity and location and description of seismic mounting and anchorage systems.
- G. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
 - 1. Include complete list indicating all components of the systems.
 - 2. Include complete diagrams of the internal wiring for each item of equipment.
 - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

1.5 QUALITY ASSURANCE

- A. The Contractor shall obtain the services of a qualified engineer or technician from the compressor manufacturer to review final installation, and supervise start-up, and testing of the compressor.

After satisfactory installation of the equipment, the engineer or technician shall provide a signed certification that the equipment is installed in accordance with the manufacturer's recommendations.

- B. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

1.6 AS-BUILT DOCUMENTATION

- A. Operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- B. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them on Auto-Cad version 2014 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

PART 2 - PRODUCTS

2.1 PIPES, TUBES AND FITTINGS

- A. Pipe for general service compressed air system shall be drawn temper, Type "K" or "L" seamless copper tube, conforming to ASTM B88, ASTM B819 with wrought copper solder joint fittings conforming to ASME B16.22.

- B. Copper unions shall conform to ASME B16.22 or MSS SP-123.
- C. Cast copper alloy flanges shall be Class 300 conforming to ASME B16.24.
 - 1. Pipe-Flange Gasket Materials: ASME B16.21, nonmetallic, flat, asbestos free, 3.2 mm (1/8 inch) maximum thickness, full-face type.
 - 2. Flange Bolts and Nuts: ASME B18.2.1, carbon steel.
- D. Solder filler metal shall consist of lead free alloys conforming to ASTM B32 with water flushable flux conforming to ASTM B813.
- E. Silver Brazing Filler metals shall be BCuP series, copper phosphorus alloys for general duty brazing conforming to AWS A5.8/A5.8M.
- F. Pipe identification shall comply with ASME A13.1. Pipe identification labels shall be located as follows:
 - 1. At intervals of not more than 6.1 m (20 feet).
 - 2. At least visible once in or above every room.
 - 3. On both sides of walls or partitions penetrated by the piping.
 - 4. At least once in every story height traversed by risers.

2.2 VALVES

- A. Ball:
 - 1. Ball valves 75 mm or DN75 (3 inches) and smaller shall be full port, two or three piece ball valve conforming to MSS SP-110. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4138 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be soldered.
- B. Check:
 - 1. Check valves smaller than 100 mm or DN100 (4 inches) shall be Class 125, bronze swing check valves with non metallic Buna-N disc. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with bronze body material conforming to ASTM B62, solder joints, and PTFE or TFE disc.

2.3 DIELECTRIC FITTINGS

- A. Fittings joining copper alloy and ferrous materials shall be isolated.
- B. Dielectric unions shall be factory fabricated union assemblies, rated at 1725 kPa (250 psig) minimum working pressure at 82 degrees C (180 degrees F) suitable for compressed air service.

- C. Dielectric flanges shall be factory fabricated companion flange assemblies, rated at 2070 kPa (300 psig) minimum working pressure at 82 degrees C (180 degrees F) suitable for compressed air service.

2.4 FLEXIBLE PIPE CONNECTORS

- A. Stainless steel hose flexible connectors shall be corrugated, stainless steel tubing with stainless steel wire braid covering and ends welded to inner tubing. The stainless steel hose connectors shall be rated at 1380 kPa (200 psig) minimum. The end connections for 50 mm or DN50 (NPS 2 inches) and smaller shall be threaded steel pipe nipple. The end connections for 65 mm or DN65 (NPS 2-1/2 inches) and larger shall be flanged steel nipple.

2.5 SPECIALTIES

- A. Pressure Gages: Pressure gages permanently installed in the system or used for testing purposes shall be listed for compressed air service and shall include a snubber or pulsation dampener and an isolation valve for maintenance access.
1. For line pressure use adjacent to source equipment: ASME B40.1, pressure gage, single, size 115 mm (4-1/2 inches), for compressed air, accurate to within two percent, with metal case. Range shall be two times operating pressure. Dial graduations and figures shall be black on a white background, or white on a black background. Gage shall be labeled for appropriate service, and marked "USE NO OIL".
 2. For all services downstream of main shutoff valve: Manufactured for compressed air use and marked "USE NO OIL", 40 mm (1-1/2 inch) diameter gage with dial range 1-690 kPa (1-100 psig) for air service.
- B. Air Pressure Regulating Valves:
1. Air pressure regulating valves under 75 mm or DN75 (NPS 3 inches) shall be pilot or diaphragm operated, bronze body and trim, direct acting, spring loaded manual pressure setting adjustment and rated for 1380 kPa (200 psig) inlet pressure. Delivered pressure shall not vary more than one kPa for each 10 kPa (1.5 psig) variation in inlet pressure.
 2. Air pressure regulators 75 mm or DN75 (3 inches) and larger shall be pilot operated, bronze body, direct acting, spring loaded manual pressure setting adjustment and rated for 1725 kPa (250 psig) inlet

- pressure. Delivered pressure shall not vary more than one kPa for each 10 kPa (1.5 psig) variation in inlet pressure.
- C. Safety valves shall be constructed according to the ASME BPVC Section VIII and be National Board Certified, labeled, and factory sealed. The safety valve shall be constructed of bronze body with poppet type safety valve for compressed air service.
 - D. The automatic drain valves shall have stainless steel body and internal parts rated for 1380 kPa (200 psig) minimum working pressure. The automatic drain valve shall be capable of automatic discharge of collected condensate.
 - E. The coalescing filter shall be capable of removing water and oil aerosols, efficiency of 99.9 percent retention of particles 0.3 micrometer and smaller, with color change dye to indicate when carbon is saturated and warning light to indicate when selected maximum pressure drop has been exceeded. The coalescing filter shall including mounting brackets for wall mount application.

2.6 QUICK CONNECT COUPLINGS

- A. The quick connect coupling assemblies shall have a locking mechanism constructed to permit one-handed feature for quick connection and disconnection of compressed air hose and equipment. Furnish complete keyed indexing non-interchangeable coupling to prevent connection to medical compressed-air pressure outlets.
- B. Automatic shutoff quick couplings shall be straight through brass body with O-ring or gasket seal and stainless steel or nickel plated steel operating parts. The automatic shutoff quick connect coupling shall consist of socket or plug ends with one way valve and with barbed outlet or threaded hose fittings for attaching hose.
- C. Valve less quick couplings shall be straight through brass body with O-ring or gasket seal and stainless steel or nickel plated steel operating parts. The valve less quick connect coupling shall consist of socket or plug ends and with barbed outlet or threaded hose fittings for attaching hose.

2.7 HOSE ASSEMBLIES

- A. Hose, clamps, couplings, splicers shall be suitable for compressed air service of nominal diameter indicated and rated for 2070 kPa (300 psig) minimum working pressure.

- B. The hose shall be reinforced double wire braid, chloroprene reinforced covered hose.
- C. Hose clamps shall be stainless steel.
- D. Hose couplings shall be two-piece straight through, threaded brass or stainless steel O-ring or gasket seal swivel coupling with barbed ends for connecting two sections of hose.
- E. Hose splicers shall be one piece, straight through brass or stainless steel fitting with barbed ends.

2.8 AIR COMPRESSOR FOR SHOP AIR SYSTEMS

- A. The packaged air compressor and receiver shall be a factory assembled, wired, piped, and tested that deliver air of quality equal to intake air. The packaged air compressor shall be air cooled, vertical tank mounted and continuous duty. The packaged air compressor shall be capable of operating against a pressure of 690 kPa (100 psig).
- B. The automatic control panel shall house local control and protection functions. The control panel shall comply with NEMA 250 Type 2 and UL 508. The motor controllers shall be full voltage, combination magnetic type with under-voltage release feature and motor circuit protector type disconnecting means and short circuit protective device. The control voltage shall be 120 volts or less. The motor overload protection shall consist of overload relays in each phase. Starting devices shall consist of Hand-off-Auto selector switch in cover of control panel plus pilot device for automatic control. Compressed air system shall include discharge air pressure gage, air filter maintenance indicator, hour meter, compressor discharge air and coolant temperature gages, and control transformer. For connection to alarm system, an alarm signaling device shall annunciate when backup air compressor is operating, low pressure air, and trip point.
- C. The receiver shall be a steel tank constructed according to ASME BPVC Section VIII. The receiver pressure rating shall be 1035 kPa (150 psig) and bearing appropriate code symbols and markings. The interior finish shall be corrosion resistant. The tank shall include a safety valve, pressure gage, drain, and pressure regulating valves.
- D. The packaged air compressor unit shall be secured to a mounting frame strong enough to resist movement due to a seismic event.

- E. The compressor shall be reciprocating, receiver mounted with a maximum speed of 1400RPM. The Lubrication system may be automatic flood system or forced feed. A belt guard shall totally enclose all pulleys and shafts. The air compressor shall be capable of operating against a pressure of 690 kPa (100 psig).
- F. Motor and Starter: Refer to Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT. Where conflicts occur between this paragraph and Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT this paragraph shall take precedence. The motor shall be designed to operate in 49 degrees C (120 degrees F) ambient temperature, ball bearing, voltage and phase as indicated in schedule and conforming to NEMA standards. The maximum motor speed shall be 1800 RPM. The motor shall be of sufficient size to operate compressor without overloading. Each motor with automatic, fully enclosed, magnetic starter as specified in Section 26 29 11, MOTOR CONTROLLERS, controlled by a Hand-off-Auto (HOA) switch.
- G. The in line filter shall have a 15 micron element with 237 mL (1/2 pint) safety green transparent bowl. The filter shall be rated at 1035 kPa (150 psig) at 52 degrees C (125 degrees F).
- H. The Sound level of the compressor package shall not exceed 62 dB(A) when measured in the free field conditions at one meter.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Piping shall be installed concealed from view and protected from physical contact unless indicated to be exposed. Piping shall be installed exposed in mechanical rooms and service areas.
- B. All pipe shall be installed at right angles or parallel to building walls. Diagonal runs are prohibited unless indicated.
- C. Piping shall be installed above accessible ceilings, allowing for sufficient space for ceiling panel removal and to coordinate with other services occupying that that space.
- D. Piping installed adjacent to equipment shall be located to allow for the required service clearances.
- E. Air and drain piping shall be installed with a 1 percent slope downward in direction of flow.

- F. Nipples, flanges, unions, transitions, and special fittings, and valves shall be installed with pressure ratings same as or higher than system pressure rating.
- G. Cast copper alloy companion flange with gasket and brazed joints shall be used to connect equipment and specialties with flanged connections.
- H. Flanged joints may be used instead of specified joint for any piping or tubing system.
- I. Only eccentric reducers shall be installed where compressed air piping is reduced in direction of flow, with bottoms of both pipes and reducers fitting flush.
- J. Branch connections shall be installed from the top of the main compressed air line. Drain legs and drain trap shall be installed at the end of each main and branch and at all low points in the system.
- K. Thermometers and pressure gages shall be installed on discharge piping from each air compressor and on each receiver.
- L. Valves shall be installed to permit servicing to all equipment.
- M. Pipes shall be installed free of all sags and bends.
- N. Seismic restraint shall be installed for all piping and equipment as required for location.
- O. Piping shall be cut square and accurately with a tube cutter (sawing is not permitted) to measurements determined at place of installation and worked into place without springing or forcing the pipe. Tube must bottom in each solder socket so there are no gaps between tube and fitting where solder can enter the inside of line. The tube shall be reamed to remove burrs, being careful not to expand tube and that no chips of copper remain in the line. Care shall be exercised in handling equipment and tools used in cutting or reaming of pipe to prevent oil or grease being introduced into piping.
- P. Particular care shall be exercised, when flux is applied to avoid leaving any excess inside the completed joints. Thoroughly wash the outside of each joint with clean hot water after assembly to remove oxide coating.
- Q. Hanger spacing shall be based upon NFPA 99.
- R. The Filtered Muffler shall be mounted to the air compressor outdoor intake line without the use of foundations or support frames. Silencer tubes shall be located between the filter and the housing.

- S. Rigidly support valves and other equipment to prevent strain on tube or joints.
- T. Compressor assembly shall have an equipment identification nameplate and data in accordance with 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- U. Suitably brace piping against sway and vibration. Bracing shall consist of brackets, anchor chairs, rods, and structural steel for vibration isolation.
- V. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

3.2 PRELIMINARY STAGE TESTS

- A. Preliminary tests shall be performed by the contractor prior to testing witnessed by the COR. Tests shall be pneumatic and shall use dry, oil-free compressed air, carbon dioxide or nitrogen in metallic systems.
- B. Testing of any system for any purpose shall include preliminary testing by swabbing joints under test with standard soap solution and observing for bubbles at internal pressures not in excess of 5 psi.
- C. When testing reveals system leakage, isolate and repair the leaks, replace defective materials where necessary, and retest the system until there is no loss of pressure. Remake leaking gaskets with new gaskets and new flange bolting, and discard used bolting and gaskets.
- D. Drainage piping shall be hydrostatically tested to a pressure of 5 psi to ensure the piping does not leak. Repair all observed leaks and retest until all leaks have been corrected.

3.3 STARTUP AND TESTING

- A. As recommended by product manufacturer and listed standards and under actual or simulated operating conditions, pneumatic tests shall be conducted to prove piping system integrity and full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with each integrated system. Tests shall be pneumatic and shall use dry, oil-free compressed air, carbon dioxide or nitrogen in metallic systems.
- B. The tests shall include initial piping purge test, initial pneumatic test for positive-pressure gas systems, initial cross-connection test, and initial standing positive-pressure gas piping tests, system capacity, control function, and alarm functions.

- C. Pneumatic tests shall be performed utilizing a test pressure of 50 psi higher than the MAWP, minimum of 150 psi. Test pressure shall be maintained for a minimum period of four hours to ensure the temperature in the piping system stabilizes, then the pressure is refreshed and held for two hours with no loss of pressure. Pneumatic testing performance shall be in accordance with industry safety standards with the pressure gradually increased in increments of 25% of the MAWP until the required test pressure is reached. At each interval, the system pressure shall be held long enough for piping strains to stabilize. If leaks are observed, the leaks shall be identified, the system depressurized and repairs made before proceeding.
- D. Other than standard piping flanges, plugs, caps and valves, only use commercially manufactured expandable elastomer plugs for sealing off piping for test purposes. Published safe test pressure rating of any plug used shall be not less than three times the actual test pressure being applied. During pneumatic testing evacuate personnel from areas where plugs are used.
- E. Remove components that could be damaged by test pressure from piping systems to be tested.
- F. Perform valve-operating tests and drainage tests to insure valves do not leak when operating under pressure and are correctly labeled.
- G. Check piping system components, such as valves, for proper operation under system test pressure.
- H. No test media shall be added to a system during a test for a period specified or determined by the Contracting Officer.
- I. Duration of a test will be determined by the Contracting Officer and will be for a minimum of 30 minutes with a maximum of 24 hours. Test may be terminated by direction of the Contracting Officer at any point after it has been determined that the pressure leak test has been satisfied.
- J. Prepare and maintain test records of all piping systems tests. Records shall show Governmental and Contractor test personnel responsibilities, dates, test gage identification numbers, ambient temperatures, pressure ranges, rates of pressure drop, and leakage rates.
- K. System verification and final testing shall be conducted comprising of a system verifier standing pressure test, verifier cross-connection

test, verifier piping purge test, verifier final tie-in test, verifier operational pressure test, verifier piping particulate test, verifier piping purity test, labeling, and source equipment verification test.

- L. When any defects are detected, correct defects and repeat test at no additional costs to the Government. When testing reveals system leakage, isolate and repair the leaks, replace defective materials where necessary, and retest the system until there is no loss of pressure. Remake leaking gaskets with new gaskets and new flange bolting, and discard used bolting and gaskets.

3.4 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.

- - - E N D - - -

SECTION 22 35 00
DOMESTIC WATER HEAT EXCHANGERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the requirements for domestic hot water heat exchangers including thermometers and all necessary accessories, connections and equipment.
- C. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 09 91 00, PAINTING: Preparation and finish painting.
- D. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENT FOR NON STRUCTURAL COMPONENTS: Seismic Restraint for Equipment.
- E. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- F. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING.
- G. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING.
- H. Section 22 07 11, PLUMBING INSULATION.
- I. Section 22 11 00, FACILITY WATER DISTRIBUTION: Piping, Fittings, Valves and Gages.
- J. Section 22 11 23, DOMESTIC WATER PUMPS: Circulating Pump.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Heating, Refrigerating and Air Conditioning Engineers (ASHRAE):
90.1 (2013).....Energy Standard for Buildings Except Low-Rise Residential Buildings
- C. American National Standard Institute (ANSI):
Z21.22B-2001 (R2008)....Relief Valves for Hot Water Supply Systems
- D. American Society of Mechanical Engineers (ASME):
ASME Boiler and Pressure Vessel Code -
BPVC Section IV-2013....Rules for Construction of Heating Boilers

BPVC Section VIII-1-2013 Rules for Construction of Pressure
Vessels, Division 1
Form U-1.....Manufacturer's Data Report for Pressure Vessels
B1.20.1-2013.....Pipe Threads, General Purpose (Inch)
B16.5-2013.....Pipe Flanges and Flanged Fittings: NPS 1/2
through NPS 24 Metric/Inch Standard
B16.24-2011.....Cast Copper Alloy Pipe Flanges and Flanged
Fittings: Classes 150, 300, 600, 900, 1500, and
2500
PTC 25.3-02.....Pressure Relief Devices
E. National Fire Protection Association (NFPA):
70-2011.....National Electrical Code (NEC)
F. NSF International (NSF):
61-2012.....Drinking Water System Components - Health
Effects
372-2011.....Drinking Water System Components - Lead Content
G. Underwriter Laboratories (UL):
207-2013.....Standard for Refrigerant-Containing Components
and Accessories, Nonelectrical
778-2002.....Standard for Motor-Operated Water Pumps

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 35 00, DOMESTIC WATER HEAT EXCHANGERS", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
 - 1. Heat Exchangers.
 - 2. Heat Reclaimers.
 - 3. Pressure and Temperature Relief Valves.
 - 4. Steam Control Valves.
 - 5. Heating Hot Water Control Valves.

6. Thermometers.
 7. Pressure Gages.
 8. Vacuum Breakers.
 9. Safety Valves.
 10. Expansion Tanks.
 11. Heat Traps.
- D. A form U-1 or other documentation stating compliance with the ASME Boiler and Pressure Vessel Code.
- E. Shop drawings shall include wiring diagrams for power, signal and control functions.
- F. Seismic qualification certificates shall be submitted that details equipment anchorage components identifies equipment center of gravity with mounting and anchorage provisions, and whether the seismic qualification certificate is based on an actual test or calculations.
- G. Submit documentation indicating compliance with applicable requirements of ASHRAE 90.1, Unfired Storage Tanks, for Service Water Heating.
- H. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
1. Include complete list indicating all components of the systems.
 2. Include complete diagrams of the internal wiring for each item of equipment.
 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

1.5 QUALITY ASSURANCE

- A. Equipment components in contact with potable water shall meet compliance requirements in documents NSF 61 and NSF 372.
- B. Comply with American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE) 90.1 for efficiency performance.
- C. The domestic water heat exchanger shall conform to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENT FOR NON STRUCTURAL COMPONENTS on seismic restraint requirements, withstanding Seismic movement without separation of any parts from the equipment when subjected to a seismic event.
- D. The heat exchanger shall be certified and labeled by an independent testing agency.
- E. Circulating pump shall be installed per NFPA 70.

- F. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

1.6 AS-BUILT DOCUMENTATION

- A. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- B. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them on Auto-Cad version 2014 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

PART 2 - PRODUCTS

2.1 CIRCULATING DOMESTIC WATER HEAT EXCHANGERS

- A. A packaged double wall unit with hot water storage tank shall be provided with circulator, heat exchanger coil, controls, sacrificial anode, and specialties. The domestic water heat exchanger with circulator shall be based upon a standard flow arrangement with water from bottom of storage tank circulated across the heat exchanger coil and returned to tank. The vessel shall be ASME BPVC Section VIII-1,

fabricated with a pressure rating of 1035 kPa (150 psig). Tank shall comply with NSF 61 and NSF 372 for barrier materials for potable-water tank linings. Provide with access for cleaning and disinfection.

- B. A hot water outlet shall be included at the top of the tank.
- C. A temperature sensor shall be located inside the storage tank.
- D. A circulating pump complying with UL 778, all bronze construction, overhung impeller, and separately coupled inline pump shall be included. The pump shall have mechanical seals. The working pressure shall be rated at 861 kPa (125 psig).
- E. The stand shall be factory fabricated for floor mounting.
- F. The tappings (openings) shall be factory fabricated of materials compatible with the tank and in accordance with appropriate ASME standards for piping connections, pressure and temperature relief valve, pressure gauge, thermometer, drain valve, anode rods and controls. The openings shall be in accordance with ASME standards listed below:
 - 1. 50 mm or DN50 (2 inch) and smaller: Threaded ends according to ASME B1.20.1.
 - 2. 65 mm or DN65 (2-1/2 inch) and larger: Flanged ends according to ASME B16.5 for steel and stainless steel flanges, and according to ASME B16.24.
- G. Shell fiberglass insulation shall comply with ASHRAE 90.1 and suitable for operating temperature, with jacket. The entire shell and nozzles shall be completely surrounded except connections and controls.
- H. The heat exchanger helix wound coils shall be constructed from copper and fabricated in a helix wound for heating hot water heating medium. The pressure rating shall be equal to or greater than the steam or water supply pressure plus 50 percent, but not less than 1035 kPa (150 psig).
- I. The temperature controls shall be based upon an adjustable temperature transmitter that operates a control valve and is capable of maintaining outlet water temperature within 2 degrees C (4 degrees F) of setting of 60 degrees C (140 degrees F). Heaters shall be capable of raising the discharge temperature to 77-82 degrees C (170-180 degrees F) for thermal eradication.

- J. Safety control shall be automatic, high temperature limit shutoff device.
- K. The relief valves shall be ASME rated and stamped for combination temperature and pressure relief valves.

2.2 THERMOMETERS

- A. Thermometers shall be rigid stem or remote sensing, scale or dial type with an aluminum, black metal, stainless steel, or chromium plated brass case. The thermometer shall be back connected, red liquid (alcohol or organic-based) fill, vapor, bi-metal or gas actuated, with 225 mm (9 inches) high scale dial or circular dial 50 to 125 mm (2 to 5 inches) in diameter graduated from 4 to 100 degrees C (40 to 210 degrees F), with two-degree graduations guaranteed accurate within one scale division. The socket shall be separable, double-seat, micrometer-fittings, with extension neck not less than 65 mm (2 1/2 inches) to clear tank or pipe covering. The thermometer shall be suitable for 20 mm (3/4 inch) pipe threads. Thermometers may be console-mounted with sensor installed in separate thermometer well.

2.3 SAFETY VALVES FOR SHELL AND COIL HEATERS

- A. Separate combination pressure/temperature relief valves shall be provided on each water heater.
- B. A double solenoid safety system shall be provided for each shell and coil heater to function as a safety over temperature prevention system. System shall consist of aquastat, pilot light, solenoid safety valve and solenoid water safety valve located in the control circuit. The aquastat shall be set at 60 degrees C (140 degrees F).

2.4 DOMESTIC HOT WATER EXPANSION TANKS

- A. A steel pressure rated tank constructed with welded joints and factory installed butyl rubber diaphragm shall be installed as scheduled. The air precharge shall be set to minimum system operating pressure at tank.
- B. The tappings shall be factory fabricated steel, welded to the tank and include ASME B1.20.1 pipe thread.
- C. The interior finish shall comply with NSF 61 and NSF 372 for barrier materials for potable water tank linings and the liner shall extend into and through the tank fittings and outlets.
- D. The air charging valve shall be factory installed.

2.5 HEAT TRAPS

- A. Heat traps shall be installed in accordance with ASHRAE 90.1 unless provided integrally with the heaters.

2.6 COMBINATION TEMPERATURE AND PRESSURE RELIEF VALVES

- A. The combination pressure and temperature relief Valve shall be ANSI Z21.22 and ASME rated and constructed of all brass or bronze with a self-closing reseating valve. The relief valves shall include a relieving capacity greater than the heat input and include a pressure setting less than the water heater's working pressure rating. Sensing element shall extend into storage tank.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. The water heaters shall be installed level and plumb and securely anchored.
- B. Water heaters shall be installed and connected in accordance with manufacturer's written instructions with manufacturer's recommended clearances.
- C. All pressure and temperature relief valves discharge shall be piped to nearby floor drains with air gap or break.
- D. Thermometers and isolation valves shall be installed on water heater inlet and outlet piping and shall be positioned such that they can be read by an operator or staff standing on floor or walkway.
- E. The thermostatic control shall be set for a minimum setting of 60 degrees C (140 degrees F) for storage heaters and regulated to a maximum discharge temperature of 54 degrees C (130 degrees F) for distribution to personnel.
- F. Shutoff valves shall be installed on the domestic water supply piping to the water heater and on the domestic hot water outlet piping.
- G. All manufacturer's required clearances shall be maintained.
- H. The domestic water heaters shall be installed with seismic restraint devices.
- I. A combination temperature and pressure relief valve shall be installed at the top portion of the storage tank. The sensing element shall extend into the tank. The relief valve outlet drain piping shall discharge by positive air gap into a floor drain.

- J. Piping type heat traps shall be installed on the inlet and outlet piping of the domestic water heater storage tanks, unless provided integrally with the tanks.
- K. Water heater drain piping shall be installed as indirect waste to spill by positive air gap into open drains or over floor drains. Hose end drain valves shall be installed at low points in water piping for gas fueled domestic hot water heaters without integral drains.
- L. Dielectric unions shall be provided if there are dissimilar metals between the water heater connections and the attached piping.
- M. Provide vacuum breakers per ANSI Z21.22 on the inlet pipe if the water heater is bottom fed.
- N. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

3.2 LEAKAGE TEST

- A. Before piping connections are made, the water heaters shall be tested at a hydrostatic pressure of 1380 kPa (200 psig) for water heaters rated at less than 1103 kPa (160 psig) and 1654 kPa (240 psig) for units with an maximum working pressure of 1103 kPa (160 psig) or over. Any failed test shall be corrected and the water heater shall be replaced with a new unit at no additional cost to the VA.

3.3 PERFORMANCE TEST

- A. Ensure that all of the remote water outlets will have a minimum of 43 degrees C (110 degrees F) and a maximum of 49 degrees C (120 degrees F) water flow at all times. If necessary, make all correction to balance the return water system or reset the thermostat to make the system comply with design requirements.

3.4 STARTUP AND TESTING

- A. As recommended by product manufacturer and listed standards and under actual or simulated operating conditions, tests shall be conducted to prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with each integrated system.
- B. The tests shall include system capacity and control functions.
- C. When any defects are detected, correct defects and repeat test at no additional costs to the Government.

of the specification will be tested as part of a larger system.//

JULY 13, 2016
VA NJHCS LYONS CAMPUS
EMERGENCY SERVICES BUILDING
VA PROJECT NO. 561-239
09-01-15

3.5 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.

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SECTION 22 40 00
PLUMBING FIXTURES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Plumbing fixtures, associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 07 92 00, JOINT SEALANTS: Sealing between fixtures and other finish surfaces.
- D. Section 08 31 13, ACCESS DOORS AND FRAMES: Flush panel access doors.
- E. Section 10 21 13, TOILET COMPARTMENTS: Through bolts.
- F. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- G. 22 13 00, FACILITY SANITARY AND VENT PIPING.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. The American Society of Mechanical Engineers (ASME):
 - A112.6.1M-1997 (R2012)..Supports for Off-the-Floor Plumbing Fixtures
for Public Use
 - A112.19.1-2013.....Enameled Cast Iron and Enameled Steel Plumbing
Fixtures
 - A112.19.2-2013.....Ceramic Plumbing Fixtures
 - A112.19.3-2008.....Stainless Steel Plumbing Fixtures
- C. American Society for Testing and Materials (ASTM):
 - A276-2013a.....Standard Specification for Stainless Steel Bars
and Shapes
 - B584-2008.....Standard Specification for Copper Alloy Sand
Castings for General Applications
- D. CSA Group:
 - B45.4-2008 (R2013).....Stainless Steel Plumbing Fixtures

- E. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-2006.....Metal Finishes Manual
- F. American Society of Sanitary Engineering (ASSE):
1016-2011.....Automatic Compensating Valves for Individual
Showers and Tub/Shower Combinations
- G. NSF International (NSF):
14-2013.....Plastics Piping System Components and Related
Materials
61-2013.....Drinking Water System Components - Health
Effects
372-2011.....Drinking Water System Components - Lead Content
- H. American with Disabilities Act (A.D.A)
- I. International Code Council (ICC):
IPC-2015.....International Plumbing Code

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 40 00, PLUMBING FIXTURES", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, connections, and capacity.
- D. Operating Instructions: Comply with requirements in Section 01 00 00, GENERAL REQUIREMENTS.

1.5 QUALITY ASSURANCE

- A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

1.6 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc or DVD and inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in AutoCAD version 2014 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Material or equipment containing a weighted average of greater than 0.25 percent lead is prohibited in any potable water system intended for human consumption, and shall be certified in accordance with NSF 61

or NSF 372. Endpoint devices used to dispense water for drinking shall meet the requirements of NSF 61.

- B. Plastic pipe, fittings, and solvent cement shall meet NSF 14 and shall be NSF listed for the service intended.

2.2 STAINLESS STEEL

- A. Corrosion-resistant Steel (CRS):
 - 1. Plate, Sheet and Strip: CRS flat products shall conform to chemical composition requirements of any 300 series steel specified in ASTM A276.
 - 2. Finish: Exposed surfaces shall have standard polish (ground and polished) equal to NAAMM finish Number 4.
- B. Die-cast zinc alloy products are prohibited.

2.3 STOPS

- A. Provide lock-shield loose key or screw driver pattern angle stops, straight stops or stops integral with faucet, with each compression type faucet whether specifically called for or not, including sinks in solid-surface, wood and metal casework, laboratory furniture and pharmacy furniture. Locate stops centrally above or below fixture in accessible location.
- B. Furnish keys for lock shield stops to the COR.
- C. Supply from stops not integral with faucet shall be chrome plated copper flexible tubing or flexible stainless steel with inner core of non-toxic polymer.
- D. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe, i.e. red brass pipe nipple, chrome plated where exposed.
- E. Mental Health Area: Provide stainless steel drain guard for all lavatories not installed in casework.

2.4 ESCUTCHEONS

- A. Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

2.5 LAMINAR FLOW CONTROL DEVICE

- A. Smooth, bright stainless steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar flow that will not splash in basin. Device shall also have a flow

control restrictor and have vandal resistant housing. **Aerators are prohibited.**

B. Flow Control Restrictor:

1. Capable of restricting flow from 32 ml/s to 95 ml/s (0.5 gpm to 1.5 gpm) for lavatories; 125 ml/s to 140 ml/s (2.0 gpm to 2.2 gpm) for sinks P-505 through P-520, P-524 and P-528; and 174 ml/s to 190 ml/s (2.75 gpm to 3.0 gpm) for dietary food preparation and rinse sinks or as specified.
2. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 170 kPa and 550 kPa (25 psig and 80 psig).
3. Operates by expansion and contraction, eliminates mineral/sediment build-up with self-cleaning action, and is capable of easy manual cleaning.

2.6 CARRIERS

- A. ASME A112.6.1M, with adjustable gasket faceplate chair carriers for wall hung closets with auxiliary anchor foot assembly, hanger rod support feet, and rear anchor tie down.
- B. ASME A112.6.1M, lavatory, chair carrier for thin wall construction. All lavatory chair carriers shall be capable of supporting the lavatory with a 250-pound vertical load applied at the front of the fixture.
- C. Where water closets, lavatories or sinks are installed back-to-back and carriers are specified, provide one carrier to serve both fixtures in lieu of individual carriers. The drainage fitting of the back to back carrier shall be so constructed that it prevents the discharge from one fixture from flowing into the opposite fixture.

2.7 WATER CLOSETS

- A. (P-101) Water Closet (Floor Mounted, ASME A112.19.2, Figure 6) office and industrial, elongated bowl, siphon jet dual flush oscillating bio-guard handle, 4.2 L/6 L (1.1 gallon/1.6 gallon) per flush, floor outlet. Top of seat shall be 435 mm to 438 mm (17-1/8 inches to 17-1/4 inches) above finished floor.
1. Seat: Institutional/Industrial, extra heavy duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally molded bumpers, concealed check hinge with stainless

- steel post. Seat shall be posture contoured body design. Color shall be white.
2. Fittings and Accessories: Floor flange fittings-cast iron; Gasket-wax; bolts with chromium plated cap nuts and washers.
 3. Flush valve: Large chloramines resistant diaphragm, semi-red brass valve body, exposed chrome plated, dual flush battery powered active infra-red sensor for automatic operation with manual override, top spud connection, adjustable tailpiece, one-inch IPS screwdriver back check angle stop with vandal resistant cap, high back pressure vacuum breaker, solid-ring pipe support, and sweat solder adapter with cover tube and cast set screw wall flange. Set centerline of inlet 292 mm (11-1/2 inches) above seat. Seat bumpers shall be integral part of flush valve. Valve body, cover, tailpiece and control stop shall be in conformance with ASTM B584 Alloy classification for semi-red brass.
- B. (P-103) Water Closet (Wall Hung, ASME A112.19.2) office and industrial, elongated bowl, siphon jet dual flush oscillating bio-guard handle, 4.2 L/6 L (1.1 gallon/1.6 gallon)per flush, wall outlet. Top of seat shall be between 400 mm and 432 mm (16 inches and 17 inches) above finished floor. Handicapped water closet shall have seat set 450 mm (18 inches) above finished floor.
1. Seat: Institutional/Industrial, extra heavy duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally molded bumpers, concealed check hinge with stainless steel post. Seat shall be posture contoured body design. Color shall be white.
 2. Fittings and Accessories: Gaskets-neoprene; bolts with chromium plated caps nuts and washers and carrier.
 3. Flush valve: Large chloramines resistant diaphragm, semi-red brass valve body, exposed chrome plated, dual flush battery powered active infra-red sensor for automatic operation with manual override, 25 mm (1 inch) screwdriver back check angle stop with vandal resistant cap, adjustable tailpiece, a high back pressure vacuum breaker, spud coupling for 40 mm (1-1/2 inches) top spud, wall and spud flanges, solid-ring pipe support, and sweat solder adapter with cover tube and set screw wall flange. Valve body, cover, tailpiece and control

stop shall be in conformance with ASTM alloy classification for semi-red brass. Seat bumpers shall be integral part of flush valve. Set centerline of inlet 292 mm (11-1/2 inches) above seat.

2.8 URINALS

- A. (P-201) Urinal (Wall Hung, ASME A112.19.2) bowl with integral flush distribution, wall to front of flare 343 mm (13.5 inches) minimum. Wall hung with integral trap, siphon jet flushing action 1.9 L (0.5 gallons) per flush with 50 mm (2 inches) back outlet and 20 mm (3/4 inch) top inlet spud.
 - 1. Support urinal with chair carrier and install with rim 600 mm (24 inches) above finished floor.
 - 2. Flushing Device: Large chloramines resistant diaphragm, semi-red brass body, exposed flush valve, active infrared sensor for automatic operation with manual override, solid-ring pipe support, and 20 mm (3/4 inch) capped screwdriver angle stop valve. Set centerline of inlet 292 mm (11-1/2 inches) above urinal. Valve body, cover, tailpiece, and control stop shall be in conformance with ASTM alloy classification for semi-red brass.

2.9 LAVATORIES

- A. Dimensions for lavatories are specified, Length by width (distance from wall) and depth.
- B. Brass components in contact with water shall contain no more than 0.25 percent lead content by dry weight. Faucet flow rates shall be 3.9 L/m (1.5 gpm) for private lavatories and either 1.9 L/m (0.5 gpm) or 1.0 liter (0.25 gallons) per cycle for public lavatories.
- C. (P-418) Lavatory (Sensor Control, Gooseneck Spout, ASME A112.19.2) straight back, approximately 508 mm by 457 mm (20 inches by 18 inches) and a 102 mm (4 inches) minimum apron, first quality vitreous china with punching for gooseneck spout. Set rim 864 mm (34 inches) above finished floor.
 - 1. Faucet: Solid cast brass construction, chrome plated, gooseneck spout with outlet 102 mm to 127 mm (4 inches to 5 inches) above rim. Electronic sensor operated, 102 mm (4 inches) center set mounting, battery operated electronic module. Provide laminar flow control device. Breaking the light beam shall activate the water flow. Flow shall stop when user moves away from light beam.

2. Drain: Cast or wrought brass with flat grid strainer with offset tailpiece, brass, chrome plated.
 3. Stops: Angle type. See paragraph "Stops".
 4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P-trap. Adjustable with connected elbow and 17 gage tubing extension to wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to wall.
 5. Provide cover for exposed piping, drain, stops and trap per A.D.A.
- D. (P-420) Lavatory (Sensor Control, Counter Mounted ASME A112.19.2) vitreous china, self-rimming, approximately 483 mm (19 inches) in diameter with punching for faucet on 102 mm (4 inches) centers. Mount unit in countertop. Support countertop with ASME A112.19.1, Type 1, chair carrier with exposed arms.
1. Faucet: Brass, chrome plated, gooseneck spout with outlet 102 mm to 127 mm (4 inches to 5 inches) above rim. Electronic sensor operated, 102 mm (4 inches) center set mounting, battery operated electronic. Provide laminar flow control device. Breaking the light beam shall activate the water flow. Flow shall stop when user moves away from light beam.
 2. Drain: Cast or wrought brass with flat grid strainer, offset tailpiece, chrome plated. Set trap parallel to wall.
 3. Stops: Angle type. See paragraph "Stops".
 4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P-trap, adjustable with connected elbow and 1.4 mm thick (17 gauge) tubing extension to wall. Set trap parallel to the wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish.
 5. Provide cover for exposed piping, drain, stops and trap per A.D.A.

2.10 SINKS AND LAUNDRY TUBS

- A. Dimensions for sinks and laundry tubs are specified, length by width (distance from wall) and depth.
- B. (P-502) Service Sink (Corner, Floor Mounted) stain resistant terrazzo, 711 mm by 711 mm by 305 mm (28 inches by 28 inches by 12 inches) with 152 mm (6 inches) drop front. Terrazzo, composed of marble chips and white Portland cement, shall develop compressive strength of 20684 kPa

(3000 psig) seven days after casting. Provide extruded aluminum cap on front side.

1. Faucet: Solid brass construction, 9.5 L/m (2.5 gpm) combination faucet with replaceable Monel seat, removable replacement unit containing all parts subject to wear, integral check/stops, mounted on wall above sink. Spout shall have a pail hook, 19 mm (3/4 inch) hose coupling threads, vacuum breaker, and top or bottom brace to wall. Four-arm handles on faucets shall be cast, formed, or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish. Provide 914 mm (36 inches) hose with wall hook. Centerline of rough in is 1219 mm (48 inches) above finished floor.
 2. Drain: Seventy six millimeter (3 inches) cast brass drain with nickel bronze strainer.
 3. Trap: P-trap, drain through floor.
- C. (P-522) Laundry Tub (Molded Stone, Double Compartment with Legs), double bowl with raised back, approximately 1219 mm by 559 mm (48 inches by 22 inches) by 356 mm (14 inches) deep for each bowl, base with legs.
1. Faucet: Solid brass construction, combination faucet with replaceable Monel seat, removable replacement unit containing all parts, subject to wear, and swinging spout, vacuum breaker, integral stops, mounted on splash back. Lever handles on faucet shall be cast, formed or drop forged copper alloy. Escutcheons shall be forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish.
 2. Drain: Stopper.
 3. Trap: Cast copper alloy, 38 mm (1 1/2 inches) P-trap. Adjustable with connected elbow, and nipple to wall and escutcheon.
- D. (P-524) Sink, (CRS, Double Compartment, Counter Top, ASME A112.19.3, Kitchen Sinks) self-rimming, approximately 838 mm by 559 mm (33 inches by 22 inches) with two compartments inside dimensions approximately 343 mm by 406 mm by 191 mm (13 1/2 inches by 16 inches by 7 1/2 inches), minimum 20 gage CRS. Corners and edges shall be well rounded.

1. Faucet: Kitchen sink, solid brass construction, 8.3 L/m (2.2 gpm) swing spout, chrome plated copper alloy with spray and hose.
2. Drain: Drain plug with cup strainer, stainless steel.
3. Trap: Cast copper alloy, 38 mm (1 1/2 inches) P-trap with cleanout plug, continuous drain with wall connection and escutcheon.
4. Provide cover for exposed piping, drain, stops and trap per A.D.A.

2.11 DISPENSER, DRINKING WATER

- A. Standard rating conditions: 10 degrees C (50 degrees F) water with 27 degrees C (80 degrees F) inlet water temperature and 32 degrees C (90 degrees F) ambient air temperature.
- B. (P-609) Electric Water Cooler: Mechanically cooled, self-contained, wheel chair, bubbler style fully exposed dual height stainless steel fountain, recessed in wall refrigeration system, stainless steel grille, stainless steel support arm, wall mounting box, energy efficient cooling system consisting of a hermetically sealed reciprocating type compressor, 115v, 60 Hz, single phase, fan cooled condenser, permanently lubricated fan motor. Set highest bubbler 1016 mm (40 inches) above finished floor.

2.12 SHOWER BATH FIXTURE

- A. (P-701) Shower Bath Fixture (Detachable, Wall Mounted, Concealed Supplies, Type T/P Combination Valve):
 1. Shower Installation: Wall mounted detachable spray assembly, 600 mm (24 inch) wall bar, elevated vacuum breaker, supply elbow and flange and valve. All external trim, chrome plated metal.
 2. Shower Head Assembly: Metallic shower head with flow control to limit discharge to 9.5 l/m (2.5 gpm), 1524 mm (60 inches) length of rubber lined CRS, chrome plated metal flexible, or white vinyl reinforced hose and supply wall elbow. Design showerhead to fit in palm of hand. Provide CRS or chrome plated metal wall bar with an adjustable swivel hanger for showerhead. Fasten wall bar securely to wall for hand support.
 3. Valves: Type T/P combination thermostatic and pressure balancing, with chrome plated metal lever type operating handle adjustable for rough-in variations and chrome plated metal or CRS face plate. Valve body shall be any suitable copper alloy. Internal parts shall be copper, nickel alloy, CRS or thermoplastic material. Valve inlet and

outlet shall be 13 mm (1/2 inch) IPS. Provide external screwdriver check stops, vacuum breaker and temperature limit stops. Set stops for a maximum temperature of 50 degrees C (122 degrees F). All exposed fasteners shall be vandal resistant. Valve shall provide a minimum of 9.5 l/m (2.5 gpm) at 310 kPa (45 psig) pressure drop.

B. (P-705) Thermostatic Valve (Wall Mounted, Thermometer and Hose Assembly):

1. Installation: Wall mounted hose assembly connected to exposed wall mounted vacuum breaker, flow control valve, thermometer and thermostatic valve.
2. Valves: Type T/P combination temperature and pressure balancing for wall mounted hose assembly. Valve body shall be suitable copper alloy. Internal parts shall be copper, nickel alloy, CRS, or thermoplastic material. Valve inlet and outlet shall be 19 mm (3/4 inch) IPS. Provide external screwdriver check stops and strainers. Install mixing valve 1219 mm (48 inches) above finished floor. Valve shall provide a minimum of 9.5 l/m (2.5 gpm) at 310 kPa (45 psig) pressure drop.
3. Thermometer: Stainless steel, 64 mm (2 1/2 inches) dial type range from 0 to 60 degrees C (32 to 140 degrees F).
4. Spray assembly: Shall consist of a 1219 mm (48 inches) length of not lighter than two braid cloth-inserted rubber 13 mm (1/2 inch) hose with coupling for connection to 13 mm (1/2 inch) hose nipple connected to vacuum breaker. Provide wall hook for faucet.

2.13 EMERGENCY FIXTURES

A. (P-707) Emergency Shower and Eye and Face Wash (Free Standing):

1. Shower Head: Polished chrome plated, 203 mm (8 inches) in diameter, install head 2134 mm (84 inches) above floor. Equip with stay-open ball valve, chrome plated. Operate valve with 610 mm (24 inches) stainless steel pull-rod with triangle handle. Pull-down opens valve; push-up closes valve. Flow rate shall be 75.7 L/m (20 gpm).
2. Emergency Eye and Face Wash: CRS receptor. Equipment with a 13 mm (1/2 inch) stay open ball valve operated by push flag handle. Mount eye and face wash spray heads 1067 mm (42 inches) above finished floor. Flow rate shall be 11.4 L/m (3 gpm).

3. Provide with thermostatic mixing valve to provide tepid water from 30 to 35 degrees C (85 to 95 degrees F).
 4. Shower head and emergency eye and face wash shall be mounted to stanchion with floor flange through floor waste connection and P-trap. Paint stanchion same color as room interior. Provide with signage to easily locate fixture.
- B. (P-708) Emergency Eye and Face Wash (Handheld): CRS, wall hung, handheld control. Mount eye and face wash spray heads 1067 mm (42 inches) above finished floor. Pedal shall be wall mounted, entirely clear of floor, and be hinged to permit turning up. Receptor shall be complete with drain plug with perforated strainer, P-trap and waste connection to wall with escutcheon. Provide with thermostatic mixing valve to provide tepid water from 30 to 35 degrees C (85 to 95 degrees F). Flow rate shall be 11.4 L/m (3 gpm).

2.14 HYDRANT, HOSE BIBB AND MISCELLANEOUS DEVICES

- A. (P-801) Wall Hydrant: Cast bronze non-freeze hydrant with detachable T-handle. Brass operating rod within casing of bronze pipe of sufficient length to extend through wall and place valve inside building. Brass valve with coupling and union elbow having metal-to-metal seat. Valve rod and seat washer removable through face of hydrant; 19 mm (3/4 inch) hose thread on spout; 19 mm (3/4 inch) pipe thread on inlet. Finish may be rough; exposed surfaces shall be chrome plated. Set not less than 457 mm (18 inches) nor more than 914 mm (36 inches) above grade. On porches and platforms, set approximately 762 mm (30 inches) above finished floor. Provide integral vacuum breaker which automatically drains when shut off.
- B. (P-804) Hose Bibb (Single Faucet, Wall Mounted to Exposed Supply Pipe): Cast or wrought copper alloy, single faucet with replaceable Monel seat, removable replacement unit containing all parts subject to wear, mounted on wall 914 mm (36 inches) above floor to concealed supply pipe. Provide faucet with 19 mm (3/4 inch) hose coupling thread on spout and vacuum breaker. Four-arm handle on faucet shall be cast, formed or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a bright finish.

- C. (P-808) Washing Machine Supply and Drain Units: Fabricate of 16-gage steel with highly corrosion resistant epoxy finish. Unit to have 51 mm (2 inches) drain connection, 13 mm (1/2 inch) combination MPT brass sweat connection, ball type shut-off valve, 51 mm (2 inches) cast brass P-trap and duplex electric grounding receptacle and dryer outlet. Size 229 mm by 375 mm (9 inches by 14 3/4 inches) rough wall opening 203 mm by 330 mm by 92 mm (8 inches by 13 inches by 3 5/8 inches). Centerline of box shall be 1118 mm (44 inches) above finished floor.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Fixture Setting: Opening between fixture and floor and wall finish shall be sealed as specified under Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.
- B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces. Exposed heads of bolts and nuts in finished rooms shall be hexagonal, polished chrome plated brass with rounded tops.
- C. Through Bolts: For free standing marble and metal stud partitions refer to Section 10 21 13, TOILET COMPARTMENTS.
- D. Toggle Bolts: For hollow masonry units, finished or unfinished.
- E. Expansion Bolts: For brick or concrete or other solid masonry. Shall be 6 mm (1/4 inch) diameter bolts, and to extend at least 76 mm (3 inches) into masonry and be fitted with loose tubing or sleeves extending into masonry. Wood plugs, fiber plugs, lead or other soft metal shields are prohibited.
- F. Power Set Fasteners: May be used for concrete walls, shall be 6 mm (1/4 inch) threaded studs, and shall extend at least 32 mm (1 1/4 inches) into wall.
- G. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.
- H. Where water closet waste pipe has to be offset due to beam interference, provide correct and additional piping necessary to eliminate relocation of water closet.
- I. Aerators are prohibited on lavatories and sinks.

J. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost or additional time to the Government.

3.2 CLEANING

A. At completion of all work, fixtures, exposed materials and equipment shall be thoroughly cleaned.

3.3 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.

- - - E N D - - -

SECTION 23 05 11
COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 23.
- B. Definitions:
 - 1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.
 - 3. RE: Resident Engineer
 - 4. COTR: Contracting Officer's Technical Representative.

1.2 RELATED WORK

- A. Section 00 72 00, GENERAL CONDITIONS
- B. Section 01 00 00, GENERAL REQUIREMENTS
- C. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES
- D. Section 03 30 00, CAST-IN-PLACE CONCRETE.
- E. Section 05 31 00, STEEL DECKING,
- I. Section 05 50 00, METAL FABRICATIONS
- J. Section 07 84 00, FIRESTOPPING
- K. Section 07 92 00, JOINT SEALANTS
- L. Section 09 91 00, PAINTING
- M. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS
- N. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION
- O. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
- P. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC
- Q. Section 23 07 11, HVAC, and BOILER PLANT INSULATION.
- R. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- S. Section 23 08 11, DEMONSTRATION and TESTS FOR BOILER PLANT.
- T. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS
- U. Section 26 05 19, LOW VOLTAGE ELECTRICAL POWER CONDUITS and CABLES.
- V. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS

1.3 QUALITY ASSURANCE

- A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC
- B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- C. Equipment Vibration Tolerance:
 - 1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.
 - 2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.
- D. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
 - 2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
 - 3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the

- natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the Resident Engineer.
4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
 5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 7. Asbestos products or equipment or materials containing asbestos shall not be used.
- E. Equipment Service Organizations:
1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located within 50 miles to the site.
- F. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
- G. Execution (Installation, Construction) Quality:
1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the Resident Engineer for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the Resident Engineer at least two weeks prior to commencing

installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.

2. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.

H. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
- B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient.
- F. Samples: Samples will not be required, except for insulation or where materials offered differ from specification requirements. Samples shall be accompanied by full description of characteristics different from specification. The Government, at the Government's expense, will

perform evaluation and testing if necessary. The Contractor may submit samples of additional material at the Contractor's option; however, if additional samples of materials are submitted later, pursuant to Government request, adjustment in contract price and time will be made as provided under Article CHANGES of Section 00 72 00, GENERAL CONDITIONS.

G. Layout Drawings:

1. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas. Refer to Section 00 72 00, GENERAL CONDITIONS, Article, SUBCONTRACTS AND WORK COORDINATION.
2. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed layout drawings of all piping and duct systems.
3. Do not install equipment foundations, equipment or piping until layout drawings have been approved.
4. In addition, for HVAC systems, provide details of the following:
 - a. Mechanical equipment rooms.
 - b. Hangers, inserts, supports, and bracing.
 - c. Pipe sleeves.
 - d. Duct or equipment penetrations of floors, walls, ceilings, or roofs.

H. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.

1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the Resident Engineer.
2. Submit electric motor data and variable speed drive data with the driven equipment.
3. Equipment and materials identification.
4. Fire-stopping materials.

5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
6. Wall, floor, and ceiling plates.
- I. HVAC Maintenance Data and Operating Instructions:
 1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
 2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.
- J. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating and Refrigeration Institute (AHRI):
430-2009.....Central Station Air-Handling Units
- C. American National Standard Institute (ANSI):
B31.1-2007.....Power Piping
- D. Rubber Manufacturers Association (ANSI/RMA):
IP-20-2007.....Specifications for Drives Using Classical
V-Belts and Sheaves
IP-21-2009.....Specifications for Drives Using Double-V
(Hexagonal) Belts
IP-22-2007.....Specifications for Drives Using Narrow V-Belts
and Sheaves
- E. Air Movement and Control Association (AMCA):
410-96.....Recommended Safety Practices for Air Moving
Devices
- F. American Society of Mechanical Engineers (ASME):
Boiler and Pressure Vessel Code (BPVC):
Section I-2007.....Power Boilers
Section IX-2007.....Welding and Brazing Qualifications
Code for Pressure Piping:

- B31.1-2007.....Power Piping
- G. American Society for Testing and Materials (ASTM):
- A36/A36M-08.....Standard Specification for Carbon Structural
Steel
- A575-96(2007).....Standard Specification for Steel Bars, Carbon,
Merchant Quality, M-Grades
- E84-10.....Standard Test Method for Surface Burning
Characteristics of Building Materials
- E119-09c.....Standard Test Methods for Fire Tests of
Building Construction and Materials
- H. Manufacturers Standardization Society (MSS) of the Valve and Fittings
Industry, Inc:
- SP-58-2009.....Pipe Hangers and Supports-Materials, Design and
Manufacture, Selection, Application, and
Installation
- SP 69-2003.....Pipe Hangers and Supports-Selection and
Application
- SP 127-2001.....Bracing for Piping Systems, Seismic - Wind -
Dynamic, Design, Selection, Application
- I. National Electrical Manufacturers Association (NEMA):
- MG-1-2009.....Motors and Generators
- J. National Fire Protection Association (NFPA):
- 31-06.....Standard for Installation of Oil-Burning
Equipment
- 54-09.....National Fuel Gas Code
- 70-08.....National Electrical Code
- 85-07.....Boiler and Combustion Systems Hazards Code
- 90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems
- 101-09.....Life Safety Code

1.6 DELIVERY, STORAGE AND HANDLING

- A. Protection of Equipment:
1. Equipment and material placed on the job site shall remain in the
custody of the Contractor until phased acceptance, whether or not
the Government has reimbursed the Contractor for the equipment and

- material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the Resident Engineer. Such repair or replacement shall be at no additional cost to the Government.
 3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
 4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.
- B. Cleanliness of Piping and Equipment Systems:
1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
 2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
 3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
 4. Boilers shall be left clean following final internal inspection by Government insurance representative or inspector.
 5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. Provide maximum standardization of components to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
 1. All components of an assembled unit need not be products of same manufacturer.
 2. Constituent parts that are alike shall be products of a single manufacturer.
 3. Components shall be compatible with each other and with the total assembly for intended service.

4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

2.3 BELT DRIVES

- A. Type: ANSI/RMA standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.
- B. Dimensions, rating and selection standards: ANSI/RMA IP-20 and IP-21.
- C. Minimum Horsepower Rating: Motor horsepower plus recommended ANSI/RMA service factor (not less than 20 percent) in addition to the ANSI/RMA allowances for pitch diameter, center distance, and arc of contact.
- D. Maximum Speed: 25 m/s (5000 feet per minute).
- E. Adjustment Provisions: For alignment and ANSI/RMA standard allowances for installation and take-up.
- F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.
- G. Multiple Belts: Matched to ANSI/RMA specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.
- H. Sheaves and Pulleys:
 1. Material: Pressed steel, or close grained cast iron.
 2. Bore: Fixed or bushing type for securing to shaft with keys.
 3. Balanced: Statically and dynamically.
 4. Groove spacing for driving and driven pulleys shall be the same.

I. Drive Types, Based on ARI 435:

1. Provide adjustable-pitch or fixed-pitch drive as follows:
 - a. Fan speeds up to 1800 RPM: 7.5 kW (10 horsepower) and smaller.
 - b. Fan speeds over 1800 RPM: 2.2 kW (3 horsepower) and smaller.
2. Provide fixed-pitch drives for drives larger than those listed above.
3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

2.4 DRIVE GUARDS

- A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory fabricated air handling unit casings.
- B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gage sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (one-inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.
- D. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.
- E. Access for Speed Measurement: 25 mm (One inch) diameter hole at each shaft center.

2.5 LIFTING ATTACHMENTS

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall

withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.6 ELECTRIC MOTORS

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT; Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and, Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

2.7 VARIABLE SPEED MOTOR CONTROLLERS

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for specifications.
- B. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. air handlers, fans, pumps, shall be product of a single manufacturer.
- C. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.
- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.
- E. Controller shall be provided with the following operating features and accessories:
 - 1. Suitable for variable torque load.
 - 2. Provide thermal magnetic circuit breaker or fused switch with external operator and incoming line fuses. Unit shall be rated for minimum 25,000 AIC. Provide AC input line reactors (3% impedance) filters on incoming power line. Provide output line reactors on

line between drive and motor where the distance between the breaker and motor exceeds 50 feet.

2.8 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
 - 1. HVAC and Boiler Plant: Provide for all valves other than for equipment in Section 23 82 00, CONVECTION HEATING AND COOLING UNITS.
 - 2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm(1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
 - 3. Valve lists: Typed or printed plastic coated card(s), sized 216 mm(8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
 - 4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.9 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

2.10 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.11 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- B. Supports for Roof Mounted Items:
 - 1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams, factory installed 50 mm by 100 mm (2 by 4) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum height 280 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.
 - 2. Pipe/duct pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.
- C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.
- D. Attachment to Concrete Building Construction:
 - 1. Concrete insert: MSS SP-58, Type 18.
 - 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the Resident Engineer for each job condition.
 - 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the Resident Engineer for each job condition.
- E. Attachment to Steel Building Construction:
 - 1. Welded attachment: MSS SP-58, Type 22.
 - 2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.
- F. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide

38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts.

All-thread rods are acceptable.

G. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.

1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).

2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.

H. Supports for Piping Systems:

1. Select hangers sized to encircle insulation on insulated piping.

Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.

2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):

a. Standard clevis hanger: Type 1; provide locknut.

b. Riser clamps: Type 8.

c. Wall brackets: Types 31, 32 or 33.

d. Roller supports: Type 41, 43, 44 and 46.

e. Saddle support: Type 36, 37 or 38.

f. Turnbuckle: Types 13 or 15. Preinsulate.

g. U-bolt clamp: Type 24.

h. Copper Tube:

1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.

2) For vertical runs use epoxy painted or plastic coated riser clamps.

- 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
- 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
 - i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.
- I. Seismic Restraint of Piping and Ductwork: Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS. Comply with MSS SP-127.

2.12 PIPE PENETRATIONS

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
 - 1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
 - 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 - 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of Resident Engineer.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and

animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.

- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.13 DUCT PENETRATIONS

- A. Provide curbs for roof mounted piping, ductwork and equipment. Curbs shall be 18 inches high with continuously welded seams, built-in cant strip, interior baffle with acoustic insulation, curb bottom, hinged curb adapter.
- B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00, FIRESTOPPING.

2.14 SPECIAL TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the Resident Engineer, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.
- D. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the Resident Engineer.
- E. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and

type, in unopened containers and properly identified as to use for each different application.

2.15 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.16 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.

- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
 - 1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by Resident Engineer where working area space is limited.
 - 2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by Resident Engineer. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to Resident Engineer for approval.
 - 3. Do not penetrate membrane waterproofing.
- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Protection and Cleaning:
 - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Resident Engineer. Damaged or defective items in the opinion of the Resident Engineer, shall be replaced.
 - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

- I. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- J. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- K. Install steam piping expansion joints as per manufacturer's recommendations.
- L. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 ft.) above the equipment or to ceiling structure, whichever is lower (NFPA 70).
- M. Inaccessible Equipment:
 - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
 - 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Paragraph 3.1 apply.

- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

3.3 RIGGING

- A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.
- C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.
- E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to Resident Engineer for evaluation prior to actual work.
- G. Restore building to original condition upon completion of rigging work.

3.4 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the Resident Engineer.
- B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.

- C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.
- D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.
- E. HVAC Vertical Pipe Supports:
 - 1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
 - 2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.
- F. Overhead Supports:
 - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
 - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
 - 3. Tubing and capillary systems shall be supported in channel troughs.
- G. Floor Supports:
 - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
 - 2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Boiler foundations shall have horizontal dimensions that exceed boiler base frame dimensions by at least 150 mm (6 inches) on all sides. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
 - 3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves,

- anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.
4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.5 MECHANICAL DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the Resident Engineer. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Do not permit debris to accumulate in the area to the detriment of plant operation. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VA Medical Center, and Contractor shall follow all directives of the RE or COTR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.

- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to Resident Engineer and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.6 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
 2. Material And Equipment Not To Be Painted Includes:
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gauges and thermometers.
 - j. Glass.
 - k. Name plates.
 3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
 4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer

5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
6. Paint shall withstand the following temperatures without peeling or discoloration:
 - a. Condensate and feedwater -- 38 degrees C (100 degrees F) on insulation jacket surface and 120 degrees C (250 degrees F) on metal pipe surface.
 - b. Steam -- 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (375 degrees F) on metal pipe surface.
7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

3.7 IDENTIFICATION SIGNS

- A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.8 MOTOR AND DRIVE ALIGNMENT

- A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.
- B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

3.9 LUBRICATION

- A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.
- B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated

plug valves. Deliver all materials to Resident Engineer in unopened containers that are properly identified as to application.

- C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

3.10 STARTUP AND TEMPORARY OPERATION

Startup equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.11 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS and submit the test reports and records to the Resident Engineer.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.12 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS, and Section 23 08 11, DEMONSTRATIONS AND TESTS FOR BOILER PLANT.

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SECTION 23 05 12
GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies the furnishing, installation and connection of motors for HVAC and steam generation equipment.

1.2 RELATED WORK:

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and SAMPLES.
- B. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT and STEAM GENERATION.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- E. Section 26 24 19, MOTOR-CONTROL CENTERS.
- F. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and SAMPLES, and Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
 - 1. Provide documentation to demonstrate compliance with drawings and specifications.
 - 2. Include electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
- C. Manuals:
 - 1. Submit simultaneously with the shop drawings, companion copies of complete installation, maintenance and operating manuals, including technical data sheets and application data.
- D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certification to the Resident Engineer:
 - 1. Certification that the motors have been applied, installed, adjusted, lubricated, and tested according to manufacturer published recommendations.

1.4 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Electrical Manufacturers Association (NEMA):
 - MG 1-2006 Rev. 1 2009 ..Motors and Generators
 - MG 2-2001 Rev. 1 2007...Safety Standard for Construction and Guide for Selection, Installation and Use of Electric Motors and Generators
- C. National Fire Protection Association (NFPA):
 - 70-2008.....National Electrical Code (NEC)
- D. Institute of Electrical and Electronics Engineers (IEEE):
 - 112-04.....Standard Test Procedure for Polyphase Induction Motors and Generators
- E. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):
 - 90.1-2007.....Energy Standard for Buildings Except Low-Rise Residential Buildings

PART 2 - PRODUCTS

2.1 MOTORS:

- A. For alternating current, fractional and integral horsepower motors, NEMA Publications MG 1 and MG 2 shall apply.
- B. All material and equipment furnished and installation methods shall conform to the requirements of Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide premium efficiency type motors as scheduled. Unless otherwise specified for a particular application, use electric motors with the following requirements.
- C. Single-phase Motors: Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.
 - 1. Contractor's Option - Electrically Commutated motor (EC Type):
 - Motor shall be brushless DC type specifically designed for applications with heavy duty ball bearings and electronic

commutation. The motor shall be speed controllable down to 20% of full speed and 85% efficient at all speeds.

D. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type.

1. Two Speed Motors: Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.

E. Voltage ratings shall be as follows:

1. Single phase:

- a. Motors connected to 120-volt systems: 115 volts.
- b. Motors connected to 208-volt systems: 200 volts.

2. Three phase:

- a. Motors connected to 208-volt systems: 200 volts.
- b. Motors, less than 74.6 kW (100 HP), connected to 240 volt or 480 volt systems: 208-230/460 volts, dual connection.

F. Number of phases shall be as follows:

1. Motors, less than 373 W (1/2 HP): Single phase.
2. Motors, 373 W (1/2 HP) and larger: 3 phase.
3. Exceptions:
 - a. Hermetically sealed motors.
 - b. Motors for equipment assemblies, less than 746 W (one HP), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.

G. Motors shall be designed for operating the connected loads continuously in a 40°C (104°F) environment, where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation. If the motors exceed 40°C (104°F), the motors shall be rated for the actual ambient temperatures.

H. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting and running torque.

I. Motor Enclosures:

1. Shall be the NEMA types as specified and/or shown on the drawings.
2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types, which are most suitable for the environmental conditions where the motors are being installed. Enclosure requirements for certain conditions are as follows:

- a. Motors located outdoors, indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.
- b. Where motors are located in an NEC 511 classified area, provide TEFC explosion proof motor enclosures.
- c. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.
3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.

J. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
 - a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
 - b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
 - c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
5. Motors utilized with variable frequency drives shall be rated "inverter-duty" per NEMA Standard, MG1, Part 31.4.4.2. Provide motor shaft grounding apparatus that will protect bearings from damage from stray currents.

K. Additional requirements for specific motors, as indicated in the other sections listed in Article 1.2, shall also apply.

L. Energy-Efficient Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 Watts (1 HP) or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 Watts or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section. Motors not specified as "premium efficiency" shall comply with the Energy Policy Act of 2005 (EPACT).

Minimum Premium Efficiencies Open Drip-Proof				Minimum Premium Efficiencies Totally Enclosed Fan-Cooled			
Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM	Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

M. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM.

PART 3 - EXECUTION

3.1 INSTALLATION:

Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

3.2 FIELD TESTS

- A. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before start-up. All shall test free from grounds.
- B. Perform Load test in accordance with ANSI/IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.
- C. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.
- D. All test data shall be compiled into a report form for each motor and provided to the contracting officer or their representative.

3.3 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of all equipment. Coordinate the startup and contractor testing schedules with Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.4 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

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SECTION 23 05 41
NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

Noise criteria, seismic restraints for equipment, vibration tolerance and vibration isolation for HVAC and plumbing work.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- F. Section 23 31 00, HVAC DUCTS and CASINGS.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Noise Criteria:
 - 1. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

TYPE OF ROOM	NC LEVEL
Audio Speech Pathology	25
Audio Suites	25
Auditoriums, Theaters	35-40
Bathrooms and Toilet Rooms	40
Chapels	35
Conference Rooms	35
Corridors (Nurse Stations)	40
Corridors(Public)	40
Dining Rooms, Food Services/ Serving	40
Examination Rooms	35
Gymnasiums	50
Kitchens	50
Laboratories (With Fume Hoods)	45 to 55
Laundries	50
Lobbies, Waiting Areas	40
Locker Rooms	45
Offices, Large Open	40

Offices, Small Private	35
Operating Rooms	40
Patient Rooms	35
Phono/Cardiology	25
Recreation Rooms	40-45
Shops	50
SPD (Decontamination and Clean Preparation)	45
Therapeutic Pools	45
Treatment Rooms	35
Warehouse	50
X-Ray and General Work Rooms	40

2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Fundamentals Handbook, Chapter 7, Sound and Vibration.
3. An allowance, not to exceed 5db, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.
4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.

C. Seismic Restraint Requirements:

1. Equipment:

- a. All mechanical equipment not supported with isolators external to the unit shall be securely anchored to the structure. Such mechanical equipment shall be properly supported to resist a

horizontal force of 50 percent of the weight of the equipment furnished.

- b. All mechanical equipment mounted on vibration isolators shall be provided with seismic restraints capable of resisting a horizontal force of 100 percent of the weight of the equipment furnished.
- 2. Piping: Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- 3. Ductwork: Refer to specification Section 23 31 00, HVAC DUCTS AND CASINGS.
- D. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 5 mm per second (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. Measurements for internally isolated fans and motors may be made at the mounting feet.

1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Vibration isolators:
 - a. Floor mountings
 - b. Hangers
 - c. Snubbers
 - d. Thrust restraints
 - 2. Bases.
 - 3. Seismic restraint provisions and bolting.
 - 4. Acoustical enclosures.
- C. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.
- D. Seismic Requirements: Submittals are required for all equipment anchors, supports and seismic restraints. Submittals shall include weights, dimensions, standard connections, and manufacturer's

certification that all specified equipment will withstand seismic
Lateral Force requirements as shown on drawings.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):
2009Fundamentals Handbook, Chapter 7, Sound and Vibration
- C. American Society for Testing and Materials (ASTM):
A123/A123M-09.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
A307-07b.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
D2240-05(2010).....Standard Test Method for Rubber Property - Durometer Hardness
- D. Manufacturers Standardization (MSS):
SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture
- E. Occupational Safety and Health Administration (OSHA):
29 CFR 1910.95.....Occupational Noise Exposure
- F. American Society of Civil Engineers (ASCE):
ASCE 7-10Minimum Design Loads for Buildings and Other Structures.
- G. American National Standards Institute / Sheet Metal and Air Conditioning Contractor's National Association (ANSI/SMACNA):
001-2008.....Seismic Restraint Manual: Guidelines for Mechanical Systems, 3rd Edition.
- H. International Code Council (ICC):
2009 IBC.....International Building Code.
- I. Department of Veterans Affairs (VA):
H-18-8 2010.....Seismic Design Requirements.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.
- B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.
- C. Exposure to weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards. Springs to be powder coated or electro galvanized. All hardware to be electro galvanized. In addition provide limit stops to resist wind velocity. Velocity pressure established by wind shall be calculated in accordance with section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.
- D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.
- E. Color code isolators by type and size for easy identification of capacity.

2.2 SEISMIC RESTRAINT REQUIREMENTS FOR EQUIPMENTS

- A. Bolt pad mounted equipment, without vibration isolators, to the floor or other support using ASTM A307 standard bolting material.
- B. Floor mounted equipment, with vibration Isolators: Type SS. Where Type N isolators are used provide channel frame base horizontal restraints bolted to the floor, or other support, on all sides of the equipment. Size and material required for the base shall be as recommended by the isolator manufacturer.
- C. On all sides of suspended equipment, provide bracing for rigid supports and provide restraints for resiliently supported equipment.

2.3 VIBRATION ISOLATORS

- A. Floor Mountings:
 - 1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
 - 3. Captive Spring Mount for Seismic Restraint (Type SS):

- a. Design mounts to resiliently resist seismic forces in all directions. Snubbing shall take place in all modes with adjustment to limit upward, downward, and horizontal travel to a maximum of 6 mm (1/4-inch) before contacting snubbers. Mountings shall have a minimum rating of one G coefficient of gravity as calculated and certified by a registered structural engineer.
- b. All mountings shall have leveling bolts that must be rigidly bolted to the equipment. Spring diameters shall be no less than 0.8 of the compressed height of the spring at rated load. Springs shall have a minimum additional travel to solid equal to 50 percent of the rated deflection. Mountings shall have ports for spring inspection. Provide an all directional neoprene cushion collar around the equipment bolt.
4. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to wind loads. Provide clearance around restraining bolts to prevent mechanical short circuiting. Isolators shall have a minimum seismic rating of one G.
5. Seismic Pad (Type DS): Pads shall be natural rubber / neoprene waffle with steel top plate and drilled for an anchor bolt. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).
- B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.
 1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
 2. Spring Position Hanger (Type HP): Similar to combination neoprene and spring hanger except hanger shall hold piping at a fixed elevation during installation and include a secondary adjustment feature to transfer load to spring while maintaining same position.

3. Neoprene (Type HN): Vibration hanger shall contain a double deflection type neoprene isolation element. Hanger rod shall be separated from contact with hanger bracket by a neoprene grommet.
 4. Spring (Type HS): Vibration hanger shall contain a coiled steel spring in series with a neoprene grommet. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
 5. Hanger supports for piping 50 mm (2 inches) and larger shall have a pointer and scale deflection indicator.
 6. Hangers used in seismic applications shall be provided with a neoprene and steel rebound washer installed $\frac{1}{4}$ ' clear of bottom of hanger housing in operation to prevent spring from excessive upward travel
- C. Snubbers: Each spring mounted base shall have a minimum of four all-directional or eight two directional (two per side) seismic snubbers that are double acting. Elastomeric materials shall be shock absorbent neoprene bridge quality bearing pads, maximum 60 durometer, replaceable and have a minimum thickness of 6 mm (1/4 inch). Air gap between hard and resilient material shall be not less than 3 mm (1/8 inch) nor more than 6 mm (1/4 inch). Restraints shall be capable of withstanding design load without permanent deformation.
- D. Thrust Restraints (Type THR): Restraints shall provide a spring element contained in a steel frame with neoprene pads at each end attachment. Restraints shall have factory preset thrust and be field adjustable to allow a maximum movement of 6 mm (1/4 inch) when the fan starts and stops. Restraint assemblies shall include rods, angle brackets and other hardware for field installation.

2.4 BASES

- A. Rails (Type R): Design rails with isolator brackets to reduce mounting height of equipment and cradle machines having legs or bases that do not require a complete supplementary base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension but not less than 100 mm (4 inches). Where rails are used

with neoprene mounts for small fans or close coupled pumps, extend rails to compensate overhang of housing.

- B. Integral Structural Steel Base (Type B): Design base with isolator brackets to reduce mounting height of equipment which require a complete supplementary rigid base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension, but not less than 100 mm (four inches).
- C. Inertia Base (Type I): Base shall be a reinforced concrete inertia base. Pour concrete into a welded steel channel frame, incorporating prelocated equipment anchor bolts and pipe sleeves. Level the concrete to provide a smooth uniform bearing surface for equipment mounting. Provide grout under uneven supports. Channel depth shall be a minimum of 1/12 of longest dimension of base but not less than 150 mm (six inches). Form shall include 13-mm (1/2-inch) reinforcing bars welded in place on minimum of 203 mm (eight inch) centers running both ways in a layer 40 mm (1-1/2 inches) above bottom. Use height saving brackets in all mounting locations. Weight of inertia base shall be equal to or greater than weight of equipment supported to provide a maximum peak-to-peak displacement of 2 mm (1/16 inch).
- D. Curb Mounted Isolation Base (Type CB): Fabricate from aluminum to fit on top of standard curb with overlap to allow water run-off and have wind and water seals which shall not interfere with spring action. Provide resilient snubbers with 6 mm (1/4 inch) clearance for wind resistance. Top and bottom bearing surfaces shall have sponge type weather seals. Integral spring isolators shall comply with Spring Isolator (Type S) requirements.

2.5 SOUND ATTENUATING UNITS

Refer to specification Section 23 31 00, HVAC DUCTS and CASINGS.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Vibration Isolation:

- 1. No metal-to-metal contact will be permitted between fixed and floating parts.
- 2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps,

- compressors, etc.) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.
3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.
 4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (100 degrees F).
 5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
 6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.
- B. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

3.2 ADJUSTING

- A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.
- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch (6-mm) movement during start and stop.
- D. Adjust active height of spring isolators.
- E. Adjust snubbers according to manufacturer's recommendations.
- F. Adjust seismic restraints to permit free movement of equipment within normal mode of operation.
- G. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

- - - E N D - - -

SELECTION GUIDE FOR VIBRATION ISOLATORS

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
REFRIGERATION MACHINES															
ABSORPTION	---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	---	SP	2.0
PACKAGED HERMETIC	---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	R	SP	2.5
OPEN CENTRIFUGAL	B	D	0.3	B	SP	0.8	---	SP	1.5	B	SP	1.5	B	SP	3.5
RECIPROCATING:															
ALL	---	D	0.3	---	SP	0.8	R	SP	2.0	R	SP	2.5	R	SP	3.5
COMPRESSORS AND VACUUM PUMPS															
UP THROUGH 1-1/2 HP	---	D,L, W	0.8	----	D,L, W	0.8	---	D,L, W	1.5	---	D,L, W	1.5	---	D,L, W	---
2 HP AND OVER:															
500 - 750 RPM	---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
750 RPM & OVER	---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
PUMPS															
CLOSE COUPLED	UP TO 1-1/2 HP	---	---	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W
	2 HP & OVER	---	---	---	I	S	0.8	I	S	1.5	I	S	1.5	I	S

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
LARGE INLINE	Up to 25 HP	---	---	---	---	S	0.75	---	S	1.50	---	S	1.50	---	---	NA
	26 HP THRU 30 HP	---	---	---	---	S	1.0	---	S	1.50	---	S	2.50	---	---	NA
BASE MOUNTED	UP TO 10 HP	---	---	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---
	15 HP THRU 40 HP	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.0	I	S	2.0
	50 HP & OVER	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.5	I	S	2.5
ROOF FANS																
ABOVE OCCUPIED AREAS:																
5 HP & OVER		---	---	---	CB	S	1.0	CB	S	1.0	CB	S	1.0	CB	S	1.0
CENTRIFUGAL FANS																
UP TO 50 HP:																
UP TO 200 RPM		B	N	0.3	B	S	2.5	B	S	2.5	B	S	3.5	B	S	3.5
201 - 300 RPM		B	N	0.3	B	S	2.0	B	S	2.5	B	S	2.5	B	S	3.5
301 - 500 RPM		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.5	B	S	3.5

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
501 RPM & OVER	B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.0	B	S	2.5
60 HP & OVER:															
UP TO 300 RPM	B	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5	I	S	3.5
301 - 500 RPM	B	S	2.0	I	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5
501 RPM & OVER	B	S	1.0	I	S	2.0	I	S	2.0	I	S	2.5	I	S	2.5
COOLING TOWERS															
UP TO 500 RPM	---	---	---	---	SP	2.5	---	SP	2.5	---	SP	2.5	---	SP	3.5
501 RPM & OVER	---	---	---	---	SP	0.75	---	SP	0.75	---	SP	1.5	---	SP	2.5
INTERNAL COMBUSTION ENGINES															
UP TO 25 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
30 THRU 100 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
125 HP & OVER	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
AIR HANDLING UNIT PACKAGES															
SUSPENDED:															
UP THRU 5 HP	---	---	---	---	H	1.0	---	H	1.0	---	H	1.0	---	H	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	---	---	---	H, THR	1.5	---	H, THR	2.5	---	H, THR	2.5	---	H, THR	2.5

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
501 RPM & OVER	---	---	---	---	H, THR	0.8	---	H, THR	0.8	---	H,TH R	0.8	---	H,TH R	2.0
FLOOR MOUNTED:															
UP THRU 5 HP	---	D	---	---	S	1.0	---	S	1.0	---	S	1.0	---	S	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	D	---	R	S, THR	1.5	R	S, THR	2.5	R	S, THR	2.5	R	S, THR	2.5
501 RPM & OVER	---	D	---	---	S, THR	0.8	---	S, THR	0.8	R	S, THR	1.5	R	S, THR	2.0
HEAT PUMPS															
ALL	---	S	0.75	---	S	0.75	---	S	0.75	CB	S	1.5	---	---	NA
CONDENSING UNITS															
ALL	---	SS	0.25	---	SS	0.75	---	SS	1.5	CB	SS	1.5	---	---	NA
IN-LINE CENTRIFUGAL AND VANE AXIAL FANS, FLOOR MOUNTED: (APR 9)															
UP THRU 50 HP:															
UP TO 300 RPM	---	D	---	R	S	2.5	R	S	2.5	R	S	2.5	R	S	3.5
301 - 500 RPM	---	D	---	R	S	2.0	R	S	2.0	R	S	2.5	R	S	2.5
501 - & OVER	---	D	---	---	S	1.0	---	S	1.0	R	S	2.0	R	S	2.5
60 HP AND OVER:															
301 - 500 RPM	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.5	R	S	3.5
501 RPM & OVER	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.0	R	S	2.5

NOTES:

1. Edit the Table above to suit where isolator, other than those shown, are used, such as for seismic restraints and position limit stops.
2. For suspended floors lighter than 100 mm (4 inch) thick concrete, select deflection requirements from next higher span.
3. For separate chiller building on grade, pump isolators may be omitted.
4. Direct bolt fire pumps to concrete base. Provide pads (D) for domestic water booster pump package.
5. For projects in seismic areas, use only SS & DS type isolators and snubbers.
6. For floor mounted in-line centrifugal blowers (ARR 1): use "B" type in lieu of "R" type base.
7. Suspended: Use "H" isolators of same deflection as floor mounted.

SECTION 23 05 93
TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:

1. Planning systematic TAB procedures.
2. Design Review Report.
3. Systems Inspection report.
4. Duct Air Leakage test report.
5. Systems Readiness Report.
6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
7. Vibration and sound measurements.
8. Recording and reporting results.

B. Definitions:

1. Basic TAB used in this Section: Chapter 38, "Testing, Adjusting and Balancing" of 2011 ASHRAE Handbook, "HVAC Applications".
2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
3. AABC: Associated Air Balance Council.
4. NEBB: National Environmental Balancing Bureau.
5. Hydronic Systems: Includes heating hot water.
6. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
7. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- D. Section 23 07 11, HVAC, AND BOILER PLANT INSULATION:
- E. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

F. Section 23 31 00, HVAC DUCTS AND CASINGS

G. Section 23 36 00, AIR TERMINAL UNITS:

1.3 QUALITY ASSURANCE

A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Qualifications:

1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the Resident Engineer and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency's review shows unsatisfactory work performed by the predecessor agency.
3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the Resident Engineer and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist

- loses its certification prior to Contract completion and must be performed by an approved successor.
4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the Resident Engineer. The responsibilities would specifically include:
 - a. Shall directly supervise all TAB work.
 - b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
 - c. Would follow all TAB work through its satisfactory completion.
 - d. Shall provide final markings of settings of all HVAC adjustment devices.
 - e. Permanently mark location of duct test ports.
 5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing. The lead technician shall be certified by AABC or NEBB
- C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.
- D. Tab Criteria:
1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 38, and requirements stated herein shall be the basis for planning, procedures, and reports.
 2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow 2011 ASHRAE Handbook "HVAC Applications", Chapter 38, as a guideline. Air Filter resistance during tests, artificially imposed if necessary, shall be at least

- 100 percent of manufacturer recommended change over pressure drop values for pre-filters and after-filters.
- a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus 10 percent.
 - b. Air terminal units (maximum values): Minus 2 percent to plus 10 percent.
 - c. Exhaust hoods/cabinets: 0 percent to plus 10 percent.
 - d. Minimum outside air: 0 percent to plus 10 percent.
 - e. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 5 percent to plus 10 percent except if the air to a space is 100 CFM or less the tolerance would be minus 5 to plus 5 percent.
 - f. Heating hot water pumps and hot water coils: Minus 5 percent to plus 5 percent.
 - g. Chilled water and condenser water pumps: Minus 0 percent to plus 5 percent.
 - h. Chilled water coils: Minus 0 percent to plus 5 percent.
3. Systems shall be adjusted for energy efficient operation as described in PART 3.
 4. Typical TAB procedures and results shall be demonstrated to the Resident Engineer for one air distribution system (including all fans, three terminal units, three rooms randomly selected by the Resident Engineer) and one hydronic system (pumps and three coils) as follows:
 - a. When field TAB work begins.
 - b. During each partial final inspection and the final inspection for the project if requested by VA.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.
- C. For use by the Resident Engineer staff, submit one complete set of applicable AABC or NEBB publications that will be the basis of TAB work.

D. Submit Following for Review and Approval:

1. Design Review Report within 90 days for conventional design projects after the system layout on air and water side is completed by the Contractor.
2. Systems inspection report on equipment and installation for conformance with design.
3. Duct Air Leakage Test Report.
4. Systems Readiness Report.
5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.

E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

1.5 APPLICABLE PUBLICATIONS

- A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.
- B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):
- 2011HVAC Applications ASHRAE Handbook, Chapter 38,
Testing, Adjusting, and Balancing and Chapter
48, Sound and Vibration Control
- C. Associated Air Balance Council (AABC):
- 2002.....AABC National Standards for Total System
Balance
- D. National Environmental Balancing Bureau (NEBB):
- 7th Edition 2005Procedural Standards for Testing, Adjusting,
Balancing of Environmental Systems
- 2nd Edition 2006Procedural Standards for the Measurement of
Sound and Vibration
- 3rd Edition 2009Procedural Standards for Whole Building Systems
Commissioning of New Construction

E. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA):

3rd Edition 2002HVAC SYSTEMS Testing, Adjusting and Balancing

PART 2 - PRODUCTS

2.1 PLUGS

Provide plastic plugs to seal holes drilled in ductwork for test purposes.

2.2 INSULATION REPAIR MATERIAL

See Section 23 07 11, HVAC and BOILER PLANT INSULATION Provide for repair of insulation removed or damaged for TAB work.

PART 3 - EXECUTION

3.1 GENERAL

- A. Refer to TAB Criteria in Article, Quality Assurance.
- B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

3.2 DESIGN REVIEW REPORT

The TAB Specialist shall review the Contract Plans and specifications and advise the Resident Engineer of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

3.3 SYSTEMS INSPECTION REPORT

- A. Inspect equipment and installation for conformance with design.
- B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.
- C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

3.4 DUCT AIR LEAKAGE TEST REPORT

TAB Agency shall perform the leakage test as outlined in "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS and CASINGS for TAB agency's role and responsibilities in witnessing, recording and reporting of deficiencies.

3.5 SYSTEM READINESS REPORT

- A. Inspect each System to ensure that it is complete including installation and operation of controls. Submit report to RE in standard format and forms prepared and or approved by the Commissioning Agent.
- B. Verify that all items such as ductwork piping, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the Resident Engineer.

3.6 TAB REPORTS

- A. Submit an intermediate report for 50 percent of systems and equipment tested and balanced to establish satisfactory test results.
- B. The TAB contractor shall provide raw data immediately in writing to the Resident Engineer if there is a problem in achieving intended results before submitting a formal report.
- C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval at no additional cost to the owner.
- D. Do not proceed with the remaining systems until intermediate report is approved by the Resident Engineer.

3.7 TAB PROCEDURES

- A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.
- B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.
- C. Coordinate TAB procedures with existing systems and any phased construction completion requirements for the project. Provide TAB

reports for each phase of the project prior to partial final inspections of each phase of the project.

- D. Allow 28 days time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.
- E. Air Balance and Equipment Test: Include air handling units, fans, terminal units, fan coil units, room diffusers/outlets/inlets, room AC units, and vehicle exhaust system.
 - 1. Artificially load air filters by partial blanking to produce air pressure drop of manufacturer's recommended pressure drop.
 - 2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
 - 3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
 - 4. Record final measurements for air handling equipment performance data sheets.
- F. Water Balance and Equipment Test: Include circulating pumps, convertors, coils, coolers and condensers:
 - 1. Adjust flow rates for equipment. Set coils and evaporator to values on equipment submittals, if different from values on contract drawings.
 - 2. Primary-secondary (variable volume) systems: Coordinate TAB with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Balance systems at design water flow and then verify that variable flow controls function as designed.
 - 3. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils, and for convertors. Include entering and leaving air temperatures (DB/WB for cooling coils) for air handling units and reheat coils. Make air and water temperature measurements at the same time.

3.8 VIBRATION TESTING

- A. Furnish instruments and perform vibration measurements as specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Field vibration balancing is specified in Section 23 05 11,

COMMON WORK RESULTS FOR HVAC. Provide measurements for all rotating HVAC equipment of 373 watts (1/2 horsepower) and larger, including centrifugal/screw compressors, cooling towers, pumps, fans and motors.

- B. Record initial measurements for each unit of equipment on test forms and submit a report to the Resident Engineer. Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct the problem. The TAB agency shall verify that the corrections are done and submit a final report to the Resident Engineer.

3.9 SOUND TESTING

- A. Perform and record required sound measurements in accordance with Paragraph, QUALITY ASSURANCE in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
1. Take readings in rooms, approximately fifteen (15) percent of all rooms. The Resident Engineer may designate the specific rooms to be tested.
- B. Take measurements with a calibrated sound level meter and octave band analyzer of the accuracy required by AABC or NEBB.
- C. Sound reference levels, formulas and coefficients shall be according to 2011 ASHRAE Handbook, "HVAC Applications", Chapter 48, SOUND AND VIBRATION CONTROL.
- D. Determine compliance with specifications as follows:
1. When sound pressure levels are specified, including the NC Criteria in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT:
- a. Reduce the background noise as much as possible by shutting off unrelated audible equipment.
- b. Measure octave band sound pressure levels with specified equipment "off."
- c. Measure octave band sound pressure levels with specified equipment "on."
- d. Use the DIFFERENCE in corresponding readings to determine the sound pressure due to equipment.

DIFFERENCE:	0	1	2	3	4	5 to 9	10 or More
FACTOR:	10	7	4	3	2	1	0

Sound pressure level due to equipment equals sound pressure level with equipment "on" minus FACTOR.

- e. Plot octave bands of sound pressure level due to equipment for typical rooms on a graph which also shows noise criteria (NC) curves.
2. When sound power levels are specified:
 - a. Perform steps 1.a. thru 1.d., as above.
 - b. For indoor equipment: Determine room attenuating effect, i.e., difference between sound power level and sound pressure level. Determined sound power level will be the sum of sound pressure level due to equipment plus the room attenuating effect.
 - c. For outdoor equipment: Use directivity factor and distance from noise source to determine distance factor, i.e., difference between sound power level and sound pressure level. Measured sound power level will be the sum of sound pressure level due to equipment plus the distance factor. Use 10 meters (30 feet) for sound level location.
3. Where sound pressure levels are specified in terms of dB(A) measure sound levels using the "A" scale of meter. Single value readings will be used instead of octave band analysis.
- E. Where measured sound levels exceed specified level, the installing contractor or equipment manufacturer shall take remedial action approved by the Resident Engineer and the necessary sound tests shall be repeated.
- F. Test readings for sound testing could go higher than 15 percent if determination is made by the Resident Engineer based on the recorded sound data.

3.10 MARKING OF SETTINGS

Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the Resident Engineer.

3.11 IDENTIFICATION OF TEST PORTS

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the

identification shall be made on the exterior side of the insulation.
All penetrations through ductwork and ductwork insulation shall be
sealed to prevent air leaks and maintain integrity of vapor barrier.

3.12 PHASING

- A. Phased Projects: Testing and Balancing Work to follow project with areas shall be completed per the project phasing. Upon completion of the project all areas shall have been tested and balanced per the contract documents.
- B. Existing Areas: Systems that serve areas outside of the project scope shall not be adversely affected. Measure existing parameters where shown to document system capacity.

- - E N D - - -

SECTION 23 07 11
HVAC AND BOILER PLANT INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Field applied insulation for thermal efficiency and condensation control for
 - 1. HVAC piping, ductwork and equipment.
- B. Definitions
 - 1. ASJ: All service jacket, white finish facing or jacket.
 - 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
 - 3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
 - 4. Concealed: Ductwork and piping above ceilings and in chases, attic and pipe spaces.
 - 5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, interstitial spaces, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
 - 6. FSK: Foil-scrim-kraft facing.
 - 7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F); HVAC equipment or piping handling media above 41 degrees C (105 degrees F); Boiler Plant breechings and stack temperature range 150-370 degrees C (300-700 degrees F) and piping media and equipment 32 to 230 degrees C (90 to 450 degrees F).
 - 8. Density: kg/m³ - kilograms per cubic meter (Pcf - pounds per cubic foot).
 - 9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
 - 10. Thermal conductance: Heat flow rate through materials.
 - a. Flat surface: Watt per square meter (BTU per hour per square foot).
 - b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).

11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
13. HPS: High pressure steam (415 kPa [60 psig] and above).
14. HPR: High pressure steam condensate return.
15. MPS: Medium pressure steam (110 kPa [16 psig] thru 414 kPa [59 psig]).
16. MPR: Medium pressure steam condensate return.
17. LPS: Low pressure steam (103 kPa [15 psig] and below).
18. LPR: Low pressure steam condensate gravity return.
19. PC: Pumped condensate.
20. HWH: Hot water heating supply.
21. HWHR: Hot water heating return.
22. GH: Hot glycol-water heating supply.
23. GHR: Hot glycol-water heating return.
24. FWPD: Feedwater pump discharge.
25. FWPS: Feedwater pump suction.
26. CTPD: Condensate transfer pump discharge.
27. CTPS: Condensate transfer pump suction.
28. VR: Vacuum condensate return.
29. CPD: Condensate pump discharge.
30. R: Pump recirculation.
31. FOS: Fuel oil supply.
32. FOR: Fuel oil return.
33. CW: Cold water.
34. SW: Soft water.
35. HW: Hot water.
36. CH: Chilled water supply.
37. CHR: Chilled water return.
38. GC: Chilled glycol-water supply.

- 39. GCR: Chilled glycol-water return.
- 40. RS: Refrigerant suction.
- 41. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 07 84 00, FIRESTOPPING.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Section 23 21 13, HYDRONIC PIPING.
- E. Section 23 51 00, BREECHINGS, CHIMNEYS, and STACKS

1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

- B. Criteria:

- 1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

4.3.3.1 Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.1 or 4.3.3.1.2., shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, Standard Method of Test of Surface Burning Characteristics of Building Materials.

4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

4.3.3.1.2 The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

4.3.3.2 Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

- (1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors

(2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

4.3.3.3 Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.3.4 Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

4.3.3.5* Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

4.3.3.6 Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

(1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides

(2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in NFPA 251, *Standard Methods of Tests of Fire Endurance of Building Construction and Materials*

2. Test methods: ASTM E84, UL 723, or NFPA 255.
 3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
 4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.
- C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings:
1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
 - a. Insulation materials: Specify each type used and state surface burning characteristics.
 - b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.
 - c. Insulation accessory materials: Each type used.
 - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
 - e. Make reference to applicable specification paragraph numbers for coordination.
- C. Samples:

1. Each type of insulation: Minimum size 100 mm (4 inches) square for board/block/ blanket; 150 mm (6 inches) long, full diameter for round types.
2. Each type of facing and jacket: Minimum size 100 mm (4 inches square).
3. Each accessory material: Minimum 120 ML (4 ounce) liquid container or 120 gram (4 ounce) dry weight for adhesives / cement / mastic.

1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. Federal Specifications (Fed. Spec.):
L-P-535E (2)- 99.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- C. Military Specifications (Mil. Spec.):
MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation
MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation
MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier
MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass
- D. American Society for Testing and Materials (ASTM):
A167-99(2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C411-05.....Standard test method for Hot-Surface
Performance of High-Temperature Thermal
Insulation

C449-07.....Standard Specification for Mineral Fiber
Hydraulic-Setting Thermal Insulating and
Finishing Cement

C533-09.....Standard Specification for Calcium Silicate
Block and Pipe Thermal Insulation

C534-08.....Standard Specification for Preformed Flexible
Elastomeric Cellular Thermal Insulation in
Sheet and Tubular Form

C547-07.....Standard Specification for Mineral Fiber pipe
Insulation

C552-07.....Standard Specification for Cellular Glass
Thermal Insulation

C553-08.....Standard Specification for Mineral Fiber
Blanket Thermal Insulation for Commercial and
Industrial Applications

C585-09.....Standard Practice for Inner and Outer Diameters
of Rigid Thermal Insulation for Nominal Sizes
of Pipe and Tubing (NPS System) R (1998)

C612-10.....Standard Specification for Mineral Fiber Block
and Board Thermal Insulation

C1126-04.....Standard Specification for Faced or Unfaced
Rigid Cellular Phenolic Thermal Insulation

C1136-10.....Standard Specification for Flexible, Low
Permeance Vapor Retarders for Thermal
Insulation

D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven
and Treated) for Roofing and Waterproofing

E84-10.....Standard Test Method for Surface Burning
Characteristics of Building
Materials

E119-09c.....Standard Test Method for Fire Tests of Building
Construction and Materials

E136-09b.....Standard Test Methods for Behavior of Materials
in a Vertical Tube Furnace at 750 degrees C
(1380 F)

E. National Fire Protection Association (NFPA):

90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems

96-08.....Standards for Ventilation Control and Fire
Protection of Commercial Cooking Operations

101-09.....Life Safety Code

251-06.....Standard methods of Tests of Fire Endurance of
Building Construction Materials

255-06.....Standard Method of tests of Surface Burning
Characteristics of Building Materials

F. Underwriters Laboratories, Inc (UL):

723.....UL Standard for Safety Test for Surface Burning
Characteristics of Building Materials with
Revision of 09/08

G. Manufacturer's Standardization Society of the Valve and Fitting
Industry (MSS):

SP58-2009.....Pipe Hangers and Supports Materials, Design,
and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m³ (3 pcf), k = 0.037 (0.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.

B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 16 kg/m³ (1 pcf), k = 0.045 (0.31) at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.

C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

2.2 MINERAL WOOL OR REFRACTORY FIBER

- A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

2.3 RIGID CELLULAR PHENOLIC FOAM

- A. Preformed (molded) pipe insulation, ASTM C1126, type III, grade 1, $k = 0.021(0.15)$ at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.
- B. Equipment and Duct Insulation, ASTM C 1126, type II, grade 1, $k = 0.021(0.15)$ at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket.

2.4 CELLULAR GLASS CLOSED-CELL

- A. Comply with Standard ASTM C177, C518, density 120 kg/m³ (7.5 pcf) nominal, $k = 0.033(0.29)$ at 240 degrees C (75 degrees F).
- B. Pipe insulation for use at temperatures up to 200 degrees C (400 degrees F) with all service vapor retarder jacket.

2.5 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

ASTM C177, C518, $k = 0.039(0.27)$ at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

2.6 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance ≤ 0.02 or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.

- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping and ductwork as well as on interior piping and ductwork exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.) in high humidity areas conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.
- E. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- F. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.
- G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.
- H. Aluminum Jacket-Piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 13 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

2.7 REMOVABLE INSULATION JACKETS

A. Insulation and Jacket:

1. Non-Asbestos Glass mat, type E needled fiber.
2. Temperature maximum of 450°F, Maximum water vapor transmission of 0.00 perm, and maximum moisture absorption of 0.2 percent by volume.
3. Jacket Material: Silicon/fiberglass and LFP 2109 pure PTFE.
4. Construction: One piece jacket body with three-ply braided pure Teflon or Kevlar thread and insulation sewn as part of jacket. Belt fastened.

2.8 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

2.9 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.

- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

2.10 MECHANICAL FASTENERS

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching monel or galvanized steel.
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.
- D. Bands: 13 mm (0.5 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.11 REINFORCEMENT AND FINISHES

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
- F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.12 FIRESTOPPING MATERIAL

Other than pipe and duct insulation, refer to Section 07 84 00
FIRESTOPPING.

2.13 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25
and smoke developed 50 rating as developed under ASTM, NFPA and UL
standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

- A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the Resident Engineer for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor retarder over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).
- D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- E. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete

units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.

- F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- H. Insulate PRVs, flow meters, and steam traps.
- I. HVAC work not to be insulated:
 - 1. Internally insulated ductwork and air handling units.
 - 2. Relief air ducts (Economizer cycle exhaust air).
 - 3. Exhaust air ducts and plenums, and ventilation exhaust air shafts.
 - 4. Equipment: Hot water pumps.
 - 5. In hot piping: Unions, flexible connectors, control valves, PRVs, safety valves and discharge vent piping, vacuum breakers, thermostatic vent valves, steam traps 20 mm (3/4 inch) and smaller, exposed piping through floor for convectors and radiators. Insulate piping to within approximately 75 mm (3 inches) of uninsulated items.
- J. Boiler plant work not to be insulated (NI) or if insulated the insulation shall be removal jacket type (RJ):
 - 1. Pipes, valves and fittings:
 - a. Gas fuel (NI)
 - b. Oil unheated (NI)
 - c. Compressed Air (NI)
 - e. Level sensor piping and blowdown (NI)
 - f. Tank drains (NI)
 - g. Vents-tank, safety and back pressure valves except protective.
(NI)
 - h. Continuous blowdown and boiler water sampling except protective.
(NI)
 - i. Threaded valves (RJ)
 - j. Check valves (RJ)
 - k. Unions (RJ)

- l. Orifice flanges (RJ)
 - m. Dielectric flanges and unions (RJ)
 - n. Steam header drains (NI)
 - o. Non-return stop and check valve drains (NI)
 - p. Pneumatic controls (NI)
 - q. Pressure transmission to gages (NI)
 - r. Piping in control panels (NI)
 - s. Tube cleaning piping (NI)
 - t. Chemical feed from pump-type feeders (NI)
 - u. Condensate piping from flash tank to condensate return pump (NI)
2. Boilers:
- a. Water column, piping and blowdown (NI)
 - b. Auxiliary low water cutoff, piping and blowdown (NI)
 - c. Remote water level indicators and piping blowdown (NI)
 - d. Steam gage piping (NI)
 - e. Soot blower and piping (NI)
 - f. Safety valves and drip pan ells (NI)
 - g. Water level sensors and piping except where required by equipment manufacturer (NI)
 - h. Control piping and devices or interlocks (NI)
 - i. Drum heads (watertube boilers) (NI)
3. Equipment:
- a. Condensate return pump units (NI)
 - b. Vacuum return pump units (NI)
 - c. Pumps-inlet to outlet (NI)
 - d. Flash tanks (NI)
 - e. Safety valves (NI)
 - f. Water meters (NI)
 - g. Oil meters (NI)
 - h. Air compressors and tanks (NI)
 - i. Refrigerated or desiccant air drier (NI)
 - j. Chemical feeders (NI)
 - k. Boiler and feedwater sampler (NI)
 - l. All nameplates (NI)
4. Specialties:
- a. Pressure reducing valves (RJ)

- b. Control valves-water and steam (NI)
 - c. Level sensors-piping, valves and blowdown (NI)
 - d. Back pressure regulators-oil and steam (NI)
 - e. Strainers under 65 mm (2-1/2 inch) pipe size (RJ)
 - f. Expansion bellows (RJ)
 - g. Flexible connectors (RJ)
 - h. Ball joints except piping between joints (NI)
- K. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- L. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
- M. Firestop Pipe and Duct insulation:
- 1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
 - 2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
 - a. Pipe risers through floors
 - b. Pipe or duct chase walls and floors
 - c. Smoke partitions
 - d. Fire partitions
- N. Freeze protection of above grade outdoor piping (over heat tracing tape): 26 mm (10 inch) thick insulation, for all pipe sizes 75 mm(3 inches) and smaller and 25 mm(1inch) thick insulation for larger pipes. Provide metal jackets for all pipes. Provide for cold water make-up to cooling towers and condenser water piping and chilled water piping as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).
- O. Provide vapor barrier jackets over insulation as follows:
- 1. All piping and ductwork exposed to outdoor weather.

2. All interior piping and ducts conveying fluids exposed to outdoor air (i.e. in attics, ventilated (not air conditioned) spaces, etc.) below ambient air temperature.

P. Provide metal jackets over insulation as follows:

1. All piping and ducts exposed to outdoor weather.
2. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
3. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

A. Mineral Fiber Board:

1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
2. Plain board:
 - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
 - b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.
 - c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.

3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and attics, interstitial spaces and duct work exposed to outdoor weather:
 - a. 50 mm (2 inch) thick insulation faced with ASJ (white all service jacket): Supply air duct unlined air handling units and afterfilter housing.
 - b. 50 mm (2 inch) thick insulation faced with ASJ: Return air duct, mixed air plenums and prefilter housing.
 - c. Outside air intake ducts: 25 mm (one inch) thick insulation faced with ASJ.
 - d. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer vapor barrier with a maximum water vapor permeability of 0.001 perms.
 4. Supply air duct in the warehouse and in the laundry: 25 mm (one inch) thick insulation faced with ASJ.
 5. Cold equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
 - a. Chilled water pumps, water filter, chemical feeder pot or tank.
 - b. Pneumatic, cold storage water and surge tanks.
 6. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
 - a. Domestic water heaters and hot water storage tanks (not factory insulated).
 7. Laundry: Hot exhaust ducts from dryers and from ironers, where duct is exposed in the laundry.
- B. Flexible Mineral Fiber Blanket:
1. Adhere insulation to metal with 75 mm (3 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all around duct. Additionally secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.

2. Supply air ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation insulate trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.
 3. Concealed supply air ductwork.
 - a. Above ceilings at a roof level, in attics, and duct work exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with FSK.
 - b. Above ceilings for other than roof level: 40 mm (1 ½ inch) thick insulation faced with FSK.
 4. Concealed return air duct:
 - a. Above ceilings at a roof level, unconditioned areas 40 mm (1-1/2 inch) thick, insulation faced with FSK.
 5. Concealed outside air duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.
 6. Exhaust air branch duct from autopsy refrigerator to main duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.
- C. Molded Mineral Fiber Pipe and Tubing Covering:
1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
 2. Contractor's options for fitting, flange and valve insulation:
 - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
 - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal

seam edges with vapor barrier mastic and secure with fitting tape.

- c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
 - d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
 - 3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.
- D. Rigid Cellular Phenolic Foam:
- 1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
 - 2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
 - 3. Provide secure attachment facilities such as welding pins.
 - 4. Apply insulation with joints tightly drawn together
 - 5. Apply adhesives, coverings, neatly finished at fittings, and valves.
 - 6. Final installation shall be smooth, tight, neatly finished at all edges.
 - 7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.
 - 8. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a maximum water vapor permeance of 0.00 perms.
 - 9. Condensation control insulation: Minimum 25 mm (1.0 inch) thick for all pipe sizes.
 - a. HVAC: Cooling coil condensation piping to waste piping fixture or drain inlet. Omit insulation on plastic piping in mechanical rooms.
- E. Cellular Glass Insulation:
- 1. Pipe and tubing, covering nominal thickness in millimeters and inches as specified in the schedule at the end of this section.

2. Underground Piping Other than or in lieu of that Specified in Section 23 21 13, HYDRONIC PIPING and Section 33 63 00, STEAM ENERGY DISTRIBUTION: Type II, factory jacketed with a 3 mm laminate jacketing consisting of 3000 mm x 3000 mm (10 ft x 10 ft) asphalt impregnated glass fabric, bituminous mastic and outside protective plastic film.
 - a. 75 mm (3 inches) thick for hot water piping.
 - b. As scheduled at the end of this section for chilled water piping.
 - c. Underground piping: Apply insulation with joints tightly butted. Seal longitudinal self-sealing lap. Use field fabricated or factory made fittings. Seal butt joints and fitting with jacketing as recommended by the insulation manufacturer. Use 100 mm (4 inch) wide strips to seal butt joints.
 - d. Provide expansion chambers for pipe loops, anchors and wall penetrations as recommended by the insulation manufacturer.
 - e. Underground insulation shall be inspected and approved by the Resident Engineer as follows:
 - 1) Insulation in place before coating.
 - 2) After coating.
 - f. Sand bed and backfill: Minimum 75 mm (3 inches) all around insulated pipe or tank, applied after coating has dried.
 3. Cold equipment: 50 mm (2 inch) thick insulation faced with ASJ for chilled water pumps, water filters, chemical feeder pots or tanks, expansion tanks, air separators and air purgers.
 4. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer vapor barrier with a water vapor permeability of 0.00 perms.
- F. Flexible Elastomeric Cellular Thermal Insulation:
1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
 2. Pipe and tubing insulation:
 - a. Use proper size material. Do not stretch or strain insulation.

- b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
- 3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
- 4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.
- 5. Minimum 20 mm (0.75 inch) thick insulation for pneumatic control lines for a minimum distance of 6 m (20 feet) from discharge side of the refrigerated dryer.
- 6. Use Class S (Sheet), 20 mm (3/4 inch) thick for the following:
 - a. Chilled water pumps
 - b. Bottom and sides of metal basins for winterized cooling towers (where basin water is heated).
 - c. Chillers, insulate any cold chiller surfaces subject to condensation which has not been factory insulated.
 - d. Piping inside refrigerators and freezers: Provide heat tape under insulation.
- 7. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a water vapor permeance of 0.00 perms.

3.3 APPLICATION ON HEATED OR TRACED OIL FACILITIES OUTSIDE OF BUILDING

- A. Temperature range 30 to 120 degrees C (85 to 250 degrees F).
- 1. Application: Aboveground oil storage tank, oil and steam or hot water underground and aboveground piping systems.
- 2. Insulation thickness:
 - a. Tanks; 38 mm (1-1/2 inches) plus finish.

- b. Oil suction and return piping: 38 mm (1-1/2 inches plus finish).
- c. Steam or hot water piping: 38 mm (1-1/2 inches) plus finish.
- B. Insulation and jacket (aboveground tanks and piping): Calcium silicate with glass cloth or aluminum jacket, weatherproof jacket when used outside of building.
- C. Insulation and Jacket (underground piping); Calcium silicate with fiberglass scrim jacket located within secondary containment. Allow space for heating cable (if provided) along bottom line of piping.

3.4 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 25 (1)	25 - 32 (1 - 1¼)	38 - 75 (1½ - 3)	100 (4) and Above
122-177 degrees C (251-350 degrees F) (HPS, MPS)	Mineral Fiber (Above ground piping only)	75 (3)	100 (4)	113 (4.5)	113 (4.5)
93-260 degrees C (200-500 degrees F) (HPS, HPR)	Calcium Silicate	100 (4)	125 (5)	150 (6)	150 (6)
100-121 degrees C (212-250 degrees F) (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Mineral Fiber (Above ground piping only)	62 (2.5)	62 (2.5)	75 (3.0)	75 (3.0)
100-121 degrees C (212-250 degrees F) (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Rigid Cellular Phenolic Foam	50 (2.0)	50 (2.0)	75 (3.0)	75 (3.0)

38-94 degrees C (100-200 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-99 degrees C (100-211 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Rigid Cellular Phenolic Foam	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
39-99 degrees C (100-211 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Polyiso- cyanurate Closed-Cell Rigid (Exterior Locations only)	38 (1.5)	38 (1.5)	----	----
38-94 degrees C (100-200 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	----	----
4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Rigid Cellular Phenolic Foam	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
4-16 degrees C (40-60 degrees F) (CH and CHR within chiller room and pipe chase and underground)	Cellular Glass Closed- Cell	50 (2.0)	50 (2.0)	75 (3.0)	75 (3.0)
4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Cellular Glass Closed- Cell	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
4-16 degrees C (40-60 degrees F) (CH, CHR, GC and GCR)	Polyiso- cyanurate Closed-Cell Rigid	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)

(where underground)					
4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Polyiso- cyanurate Closed-Cell Rigid (Exterior Locations only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
(40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)

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SECTION 23 08 11
DEMONSTRATIONS AND TESTS FOR BOILER PLANT

PART 1 - GENERAL

1.1 REQUIREMENTS INCLUDED

- A. Procedures for on-site demonstration and testing of equipment and systems, including temporary facilities.
- B. Instruction of Government operating personnel.
- C. All demonstrations, instructions and testing must be completed prior to Government acceptance for beneficial use. All safety devices must pass 100 percent before the boiler plant can be accepted for beneficial use.
- D. Plumbing and emergency power systems are not included.

1.2 DEFINITIONS

- A. Start-Up: Initial inspection, cleaning, lubrication, adjustment, and operation of equipment and systems by the contractor with the assistance of the representatives of the equipment manufacturers.
- B. Pre-Tests: The final stage of the start-up procedure. This occurs after all adjustments have been made except for minor fine-tuning that can be done during the pre-test. Serves as verification that the systems are ready for the final test. Witnessing of pre-test by Resident Engineer (RE) is not required.
- C. Final Tests: Tests, witnessed by the RE/COTR or their representative, which demonstrate that all equipment and systems are in compliance with requirements. At VA expense, VA may utilize the services of an independent testing organization or consultant to witness the tests.

1.3 RELATED REQUIREMENTS

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT and STEAM GENERATION.
- C. Section 23 05 51, NOISE and VIBRATION CONTROL FOR BOILER PLANT.
- D. Section 23 10 00, FACILITY FUEL SYSTEMS.
- E. Section 23 52 25, Low-Pressure WATER HEATING BOILERS.

1.4 QUALITY ASSURANCE

- A. Experienced, trained technical service personnel who are representatives of the equipment manufacturers and system designers shall demonstrate, provide instructions, pre-test and final test, as specified, the following equipment:

1. Boilers.
 2. Burners.
 3. Control systems.
 4. Instrumentation.
- B. Experienced technicians shall demonstrate and provide instructions on the following equipment:
1. Pumps and piping systems
 2. Ventilation and heating systems
 3. Compressed air systems
 4. Control and safety valves
- C. The person responsible for programming the computer workstation shall demonstrate and provide instructions on hardware, software and programming.
- D. The RE, upon request, will provide a list of personnel to receive instructions and will coordinate their attendance at agreed-upon times.
- E. All safety devices shall comply with the VHA Boiler Plant Safety Manual.

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Names and qualifications of personnel performing demonstrations, instructions and tests.
- C. Certification that pre-testing is complete. Copies of boiler-burner and feedwater deaerator pre-test data as specified.
- D. Preliminary schedule of all demonstrations, instructions and final tests two weeks prior to proposed dates.
- E. Provide reports within three weeks after satisfactory completion of demonstrations, instructions, and tests. List date, type of work, persons participating, amount of time, test results, calculations of test results, test data.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 PREPARATION FOR FINAL TESTS, DEMONSTRATIONS, AND INSTRUCTIONS

- A. Verify that equipment and systems are fully operational. Complete all start-up and pre-test activities for all equipment and systems. Complete all construction and finish work.

- B. Arrange for all test personnel for all equipment to be continuously present during one period of time so that all equipment and systems can be tested in their interrelated functions. For instance, instrumentation performance will be evaluated in conjunction with boiler testing.
- C. Deliver maintenance and operating manuals four weeks prior to instruction period.
- D. Furnish all special tools.

3.2 FINAL TESTS

- A. Demonstrate proper operation of each equipment and system.
- B. Provide tests on equipment as specified in the individual specification sections.

3.3 STARTUP AND TESTING

- A. Coordinate the startup and contactor testing schedules with the COR. Provide a minimum of 7 days prior notice.

3.4 DEMONSTRATIONS AND TRAINING

- A. Demonstrate operation and maintenance of equipment and systems to Government personnel no more than four weeks prior to scheduled Government operation of the plant.
- B. Use operation and maintenance manuals as basis of instruction. Review contents of manuals with personnel in detail to explain all aspects of operation and maintenance.
- C. Demonstrate start-up, operation, control, adjustment, trouble-shooting, servicing, maintenance, and shut-down of each item of equipment. Allow Government personnel to practice operating the equipment under supervision of instructors.
- D. Prepare and insert additional data in operations and maintenance manuals when need for additional data becomes apparent during instructions.
- E. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

3.5 TIME ALLOCATED FOR DEMONSTRATIONS AND INSTRUCTIONS

- A. At least 8 total instructor hours to include boilers, burners, burner controls, combustion controls, instrumentation.
- B. Do not exceed three trainees per session, one-four hour session, per day, per trainee.

JULY 13, 2016
VA NJHCS LYONS CAMPUS
EMERGENCY SERVICES BUILDING
VA PROJECT NO. 561-239
02-01-15

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SECTION 23 09 23
DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

- A. It is understood that this campus control system is supported by Distech, a preselected controls service company. However, this building can use other controls companies such as, Honeywell, Automated Logic or Approved Equal. Provide a stand-alone, direct-digital control system(s) as indicated on the project documents, point list, interoperability tables, drawings and as described in these specifications. Include a complete and working direct-digital control system. Include all engineering, programming, controls and installation materials, installation labor, commissioning and start-up, training, final project documentation and warranty.
1. The direct-digital control system(s) shall consist of high-speed, peer-to-peer network of DDC controllers, a control system server, and an (ECC) Engineering Control Center shall be located at this building. The campus wide ECC shall only monitor this building. Changing of the control points, temperature settings and the like shall be accomplished by this building front end or ECC only. Provide a remote user using a standard web browser to access the control system graphics and change adjustable setpoints with the proper password.
 2. The direct-digital control system(s) shall be native BACnet. All new workstations, controllers, devices and components shall be listed by BACnet Testing Laboratories. All new workstations, controller, devices and components shall be accessible using a Web browser interface and shall communicate exclusively using the ASHRAE Standard 135 BACnet communications protocol without the use of gateways, unless otherwise allowed by this Section of the technical specifications, specifically shown on the design drawings and specifically requested otherwise by the VA.
 - a. If used, gateways shall support the ASHRAE Standard 135 BACnet communications protocol.

- b. If used, gateways shall provide all object properties and read/write services shown on VA-approved interoperability schedules.
- 3. The work administered by this Section of the technical specifications shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance, Warranty, specified services and items required for complete and fully functional Controls Systems.
- 4. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. The contractor administered by this Section of the technical specifications shall provide controllers for each mechanical system. In the event of a network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the ECC shall have no effect on the field controllers, including those involved with global strategies.
- 5. The control system shall accommodate 1 Engineering Control Center and the control system shall accommodate 10 web-based Users simultaneously, and the access to the system should be limited only by operator password.
- B. Some products are furnished but not installed by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the installation of the products. These products include the following:
 - 1. Control valves.
 - 2. Flow switches.
 - 3. Flow meters.
 - 4. Sensor wells and sockets in piping.
 - 5. Terminal unit controllers.

- C. Some products are installed but not furnished by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the procurement of the products. These products include the following:
1. Factory-furnished accessory thermostats and sensors furnished with unitary equipment.
- D. Some products are not provided by, but are nevertheless integrated with the work executed by, the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the particulars of the products. These products include the following:
1. Fire alarm systems. If zoned fire alarm is required by the project-specific requirements, this interface shall require multiple relays, which are provided and installed by the fire alarm system contractor, to be monitored.
 2. Terminal units' velocity sensors
 3. Unitary HVAC equipment (fan coil air conditioning units, split systems, packaged pumping stations) controls. These include:
 - a. Discharge temperature control.
 - b. Economizer control.
 - c. Flowrate control.
 - d. Setpoint reset.
 - e. Time of day indexing.
 - f. Status alarm.
 4. Variable frequency drives. These controls, if not native BACnet, will require a BACnet Gateway.
 5. The following systems have limited control (as individually noted below) from the ECC:
 - a. Constant temperature rooms: temperature out of acceptable range and status alarms.
- E. Responsibility Table:

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Control system low voltage and communication wiring	23 09 23	23 09 23	23 09 23	N/A
Terminal units	23	23	N/A	26
Controllers for terminal units	23 09 23	23	23 09 23	16
LAN conduits and raceway	23 09 23	23 09 23	N/A	N/A
Automatic dampers (not furnished with equipment)	23 09 23	23	N/A	N/A
Automatic damper actuators	23 09 23	23 09 23	23 09 23	23 09 23
Manual valves	23	23	N/A	N/A
Automatic valves	23 09 23	23	23 09 23	23 09 23
Pipe insertion devices and taps, flow and pressure stations.	23	23	N/A	N/A
Thermowells	23 09 23	23	N/A	N/A
Current Switches	23 09 23	23 09 23	23 09 23	N/A
Control Relays	23 09 23	23 09 23	23 09 23	N/A
Power distribution system monitoring interfaces	23 09 23	23 09 23	23 09 23	26
Interface with split AC units/boiler controls	23 09 23	23 09 23	23 09 23	26
Split AC units/boiler controls interface with control system	23	23	23 09 23	26
All control system nodes, equipment, housings, enclosures and panels.	23 09 23	23 09 23	23 09 23	26
Smoke detectors	28 31 00	28 31 00	28 31 00	28 31 00
Fire/Smoke Dampers	23	23	28 31 00	28 31 00
Smoke Dampers	23	23	28 31 00	28 31 00
Fire Dampers	23	23	N/A	N/A
Chiller/starter interlock wiring	N/A	N/A	26	26
Chiller Flow Switches	23	23	23	N/A
Boiler interlock wiring	23	23	23	26

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Boiler Flow Switches	23	23	23	N/A
Water treatment system	23	23	23	26
VFDs	23 09 23	26	23 09 23	26
Refrigerant monitors	23	23 09 23	23 09 23	26
Laboratory Environmental Controls	23 09 23	23 09 23	23 09 23	26
Fume hood controls	23 09 23	23 09 23	23 09 23	26
Computer Room A/C Unit field-mounted controls	23	23	16	26
Control system interface with CRU A/C controls	23 09 23	23 09 23	23 09 23	26
CRU A/C unit controls interface with control system	23	23 09 23	23 09 23	26
Fire Alarm shutdown relay interlock wiring	28	28	28	26
Control system monitoring of fire alarm smoke control relay	28	28	23 09 23	28
Fire-fighter's smoke control station (FSCS)	28	28	28	28
Fan Coil Unit controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Unit Heater controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Starters, HOA switches	23	23	N/A	26

F. Provide a new BACnet communications network, and controllers. Provide a programmable internetworking gateway allowing for real-time communication between the existing direct-digital control system and the new BACnet control system. Real-time communication shall provide all object properties and read/write services shown on VA-approved interoperability schedules. The contractor administered by this Section of the technical specifications shall provide all necessary

investigation and site-specific programming to execute the interoperability schedules.

1. The new direct-digital control system's ECC to include all properties and services required by an ASHRAE Standard 135 BACnet B-AWS Profile. The new ECC shall communicate directly with the new native-BACnet devices over the new control system's communications network without the use of a gateway. Provide programming converting the non-BACnet devices, objects and services to ASHRAE Standard 135 BACnet-complaint BIBBs. The contractor administered by this Section of the technical specifications shall provide all necessary investigation and site-specific programming to execute the interoperability schedules.

- a. The performance requirement for the combined system: the combined system shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have complete operations and control capability over all systems, new and including; monitoring, trending, graphing, scheduling, alarm management, global point sharing, global strategy deployment, graphical operations interface and custom reporting as specified.

- G. This campus has standardized on an existing standard Lonworks Control System supported by Distech in some buildings, a preselected controls service company. However, this building can use other controls companies such as Honeywell, Automatic Logic or approved equal. This entity is referred to as the "Control System Integrator" in this Section of the technical specifications. The Control system integrator is responsible for ECC system graphics and expansion. It also prescribes control system-specific commissioning/ verification procedures to the contractor administered by this Section of the technical specification. It lastly provides limited assistance to the contractor administered by this Section of the technical specification in its commissioning/verification work.

1. The General Contractor of this project shall directly hire the Control System Integrator in a contract separate from the contract procuring the controls contractor administered by this Section of the technical specifications.

2. The contractor administered by this Section of the technical specifications shall coordinate all work with the Control System Integrator. The contractor administered by this Section of the technical specifications shall integrate the ASHRAE Standard 135, BACnet/IP control network(s) with the Control System Integrator's area control through an Ethernet connection provided by the Control System Integrator.
3. The contractor administered by this Section of the technical specifications shall provide a peer-to-peer networked, stand-alone, distributed control system. This direct digital control (DDC) system shall include one portable operator terminal - laptop, one digital display unit, microprocessor-based controllers, instrumentation, end control devices, wiring, piping, software, and related systems. This contractor is responsible for all device mounting and wiring.

4. Responsibility Table:

Item/Task	Section 23 09 23 contractor	Control system integrator	VA
ECC expansion		X	
ECC programming		X	
Devices, controllers, control panels and equipment	X		
Point addressing: all hardware and software points including setpoint, calculated point, data point(analog/binary), and reset schedule point	X		
Point mapping		X	
Network Programming	X		
ECC Graphics		X	
Controller programming and sequences	X		
Integrity of LAN communications	X		
Electrical wiring	X		
Operator system training		X	
LAN connections to devices	X		
LAN connections to ECC		X	
IP addresses			X
Overall system verification		X	
Controller and LAN system verification	X		

H. Unitary standalone systems including Unit Heaters, Cabinet Unit Heaters, Fan Coil Units, Base Board Heaters, thermal comfort ventilation fans, and similar units for control of room environment conditions may be equipped with integral controls furnished and installed by the equipment manufacturer or field mounted. Refer to

equipment specifications and as indicated in project documents.

Application of standalone unitary controls is limited to at least those systems wherein remote monitoring, alarm and start-up are not necessary. Examples of such systems include:

1. Light-switch-operated toilet exhaust
2. Vestibule heater
3. Exterior stair heater
4. Attic heating and ventilation
5. Mechanical or electrical room heating and ventilation.

- I. The direct-digital control system shall start and stop equipment, move (position) damper actuators and valve actuators, and vary speed of equipment to execute the mission of the control system. Use electricity as the motive force for all damper and valve actuators, unless use of pneumatics as motive force is specifically granted by the VA.

1.2 RELATED WORK

- A. Section 21 10 00, Water-Based Fire-Suppression Systems.
- B. Section 22 11 23, Domestic Water Pumps.
- C. Section 23 21 13, Hydronic Piping.
- D. Section 23 31 00, HVAC Ducts and Casings.
- E. Section 23 81 00, Decentralized Unitary HVAC Equipment.
- F. Section 26 05 11, Requirements for Electrical Installations.
- G. Section 26 05 19, Low-Voltage Electrical Power Conductors and Cables (600 Volts and Below).
- H. Section 26 05 26, Grounding and Bonding for Electrical Systems.
- I. Section 26 05 33, Raceway and Boxes for Electrical Systems.
- J. Section 26 09 23, Lighting Controls.
- K. Section 26 12 19, Pad-Mounted, Liquid Filled Medium Voltage Transformers.
- L. Section 26 27 26, Wiring Devices.
- M. Section 26 29 11, Motor Starters.
- N. Section 26 32 13, Engine Generators.
- O. Section 28 31 00, Fire Detection and Alarm.

1.3 DEFINITION

- A. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.
- B. ARCNET: ANSI/ATA 878.1 - Attached Resource Computer Network. ARCNET is a deterministic LAN technology; meaning it's possible to determine the maximum delay before a device is able to transmit a message.
- C. Analog: A continuously varying signal value (e.g., temperature, current, velocity etc).
- D. BACnet: A Data Communication Protocol for Building Automation and Control Networks, ANSI/ASHRAE Standard 135. This communications protocol allows diverse building automation devices to communicate data over and services over a network.
- E. BACnet/IP: Annex J of Standard 135. It defines and allows for using a reserved UDP socket to transmit BACnet messages over IP networks. A BACnet/IP network is a collection of one or more IP sub-networks that share the same BACnet network number.
- F. BACnet Internetwork: Two or more BACnet networks connected with routers. The two networks may sue different LAN technologies.
- G. BACnet Network: One or more BACnet segments that have the same network address and are interconnected by bridges at the physical and data link layers.
- H. BACnet Segment: One or more physical segments of BACnet devices on a BACnet network, connected at the physical layer by repeaters.
- I. BACnet Broadcast Management Device (BBMD): A communications device which broadcasts BACnet messages to all BACnet/IP devices and other BBMDs connected to the same BACnet/IP network.
- J. BACnet Interoperability Building Blocks (BIBBs): BACnet Interoperability Building Blocks (BIBBs) are collections of one or more BACnet services. These are prescribed in terms of an "A" and a "B" device. Both of these devices are nodes on a BACnet internetwork.
- K. BACnet Testing Laboratories (BTL). The organization responsible for testing products for compliance with the BACnet standard, operated under the direction of BACnet International.
- L. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of

transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).

- M. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.
- N. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.
- O. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.
- P. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls
- Q. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).
- R. Device: a control system component that contains a BACnet Device Object and uses BACnet to communicate with other devices.
- S. Device Object: Every BACnet device requires one Device Object, whose properties represent the network visible properties of that device. Every Device Object requires a unique Object Identifier number on the BACnet internetwork. This number is often referred to as the device instance.
- T. Device Profile: A specific group of services describing BACnet capabilities of a device, as defined in ASHRAE Standard 135-2008, Annex L. Standard device profiles include BACnet Operator Workstations (B-OWS), BACnet Building Controllers (B-BC), BACnet Advanced Application Controllers (B-AAC), BACnet Application Specific Controllers (B-ASC), BACnet Smart Actuator (B-SA), and BACnet Smart Sensor (B-SS). Each device used in new construction is required to have a PICS statement listing which service and BIBBs are supported by the device.
- U. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.
- V. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or

subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.

- W. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are provided to the remote subsystems and status is reported back to the Engineering Control Center. Upon the loss of communication with the Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.
- X. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.
- Y. DXF: An AutoCAD 2-D graphics file format. Many CAD systems import and export the DXF format for graphics interchange.
- Z. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.
- AA. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform control functions, such as operating a relay or providing an output signal to position an actuator.
- BB. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.
- CC. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.
- DD. Firmware: Firmware is software programmed into read only memory (ROM) chips. Software may not be changed without physically altering the chip.
- EE. Gateway: Communication hardware connecting two or more different protocols. It translates one protocol into equivalent concepts for the

other protocol. In BACnet applications, a gateway has BACnet on one side and non-BACnet (usually proprietary) protocols on the other side.

- FF. GIF: Abbreviation of Graphic interchange format.
- GG. Graphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.
- HH. Graphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.
- II. I/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input (AI, digital input (DI), analog output (AO) and digital output (DO). Analog signals are continuous and represent temperature, pressure, flow rate etc, whereas digital signals convert electronic signals to digital pulses (values), represent motor status, filter status, on-off equipment etc.
- JJ. I/P: a method for conveying and routing packets of information over LAN paths. User Datagram Protocol (UDP) conveys information to "sockets" without confirmation of receipt. Transmission Control Protocol (TCP) establishes "sessions", which have end-to-end confirmation and guaranteed sequence of delivery.
- KK. JPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.
- LL. Local Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.
- MM. Network Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.
- NN. MS/TP: Master-slave/token-passing (ISO/IEC 8802, Part 3). It is not an acceptable LAN option for VA health-care facilities. It uses twisted-pair wiring for relatively low speed and low cost communication.
- OO. Native BACnet Device: A device that uses BACnet as its primary method of communication with other BACnet devices without intermediary gateways. A system that uses native BACnet devices at all levels is a native BACnet system.

- PP. Network Number: A site-specific number assigned to each network segment to identify for routing. This network number must be unique throughout the BACnet internetwork.
- QQ. Object: The concept of organizing BACnet information into standard components with various associated properties. Examples include analog input objects and binary output objects.
- RR. Object Identifier: An object property used to identify the object, including object type and instance. Object Identifiers must be unique within a device.
- SS. Object Properties: Attributes of an object. Examples include present value and high limit properties of an analog input object. Properties are defined in ASHRAE 135; some are optional and some are required. Objects are controlled by reading from and writing to object properties.
- TT. Operating system (OS): Software, which controls the execution of computer application programs.
- UU. PCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.
- VV. Peripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.
- WW. Peer-to-Peer: A networking architecture that treats all network stations as equal partners- any device can initiate and respond to communication with other devices.
- XX. PICS: Protocol Implementation Conformance Statement, describing the BACnet capabilities of a device. All BACnet devices have published PICS.
- YY. PID: Proportional, integral, and derivative control, used to control modulating equipment to maintain a setpoint.
- ZZ. Repeater: A network component that connects two or more physical segments at the physical layer.
- AAA. Router: a component that joins together two or more networks using different LAN technologies. Examples include joining a BACnet Ethernet LAN to a BACnet MS/TP LAN.
- BBB. Sensors: devices measuring state points or flows, which are then transmitted back to the DDC system.

CCC. Thermostats: devices measuring temperatures, which are used in control of standalone or unitary systems and equipment not attached to the DDC system.

1.4 QUALITY ASSURANCE

A. Criteria:

1. Single Source Responsibility of subcontractor: The Contractor shall obtain hardware and software supplied under this Section and delegate the responsibility to a single source controls installation subcontractor. The controls subcontractor shall be responsible for the complete design, installation, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.
2. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be manufacturer's latest standard design and have been tested and proven in actual use.
3. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in this Section. These projects must be on-line and functional such that the Department of Veterans Affairs (VA) representative would observe the control systems in full operation.
4. The controls subcontractor shall have in-place facility within 50 miles with technical staff, spare parts inventory for the next five (5) years, and necessary test and diagnostic equipment to support the control systems.
5. The controls subcontractor shall have minimum of three years experience in design and installation of building automation systems similar in performance to those specified in this Section. Provide evidence of experience by submitting resumes of the project manager, the local branch manager, project engineer, the application engineering staff, and the electronic technicians who would be involved with the supervision, the engineering, and the installation of the control systems. Training and experience of these personnel

shall not be less than three years. Failure to disclose this information will be a ground for disqualification of the supplier.

6. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the work. The Project Manager shall attend scheduled Project Meetings as required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:

1. All work shall conform to the applicable Codes and Standards.
2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.

1.5 PERFORMANCE

A. The system shall conform to the following:

1. Graphic Display: The system shall display up to four (4) graphics on a single screen with a minimum of twenty (20) dynamic points per graphic. All current data shall be displayed within ten (10) seconds of the request.
2. Graphic Refresh: The system shall update all dynamic points with current data within eight (8) seconds. Data refresh shall be automatic, without operator intervention.
3. Object Command: The maximum time between the command of a binary object by the operator and the reaction by the device shall be two (2) seconds. Analog objects shall start to adjust within two (2) seconds.
4. Object Scan: All changes of state and change of analog values shall be transmitted over the high-speed network such that any data used or displayed at a controller or work-station will be current, within the prior six (6) seconds.
5. Alarm Response Time: The maximum time from when an object goes into alarm to when it is annunciated at the workstation shall not exceed (10) seconds.
6. Program Execution Frequency: Custom and standard applications shall be capable of running as often as once every (5) seconds. The

Contractor shall be responsible for selecting execution times consistent with the mechanical process under control.

7. Multiple Alarm Annunciations: All workstations on the network shall receive alarms within five (5) seconds of each other.
8. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every one (1) second. The controller shall scan and update the process value and output generated by this calculation at this same frequency.
9. Reporting Accuracy: Listed below are minimum acceptable reporting end-to-end accuracies for all values reported by the specified system:

Measured Variable	Reported Accuracy
Space temperature	$\pm 0.5^{\circ}\text{C}$ ($\pm 1^{\circ}\text{F}$)
Ducted air temperature	$\pm 0.5^{\circ}\text{C}$ [$\pm 1^{\circ}\text{F}$]
Outdoor air temperature	$\pm 1.0^{\circ}\text{C}$ [$\pm 2^{\circ}\text{F}$]
Dew Point	$\pm 1.5^{\circ}\text{C}$ [$\pm 3^{\circ}\text{F}$]
Water temperature	$\pm 0.5^{\circ}\text{C}$ [$\pm 1^{\circ}\text{F}$]
Relative humidity	$\pm 2\%$ RH
Water flow	$\pm 1\%$ of reading
Air flow (terminal)	$\pm 10\%$ of reading
Air flow (measuring stations)	$\pm 5\%$ of reading
Carbon Monoxide (CO)	$\pm 5\%$ of reading
Carbon Dioxide (CO ₂)	± 50 ppm
Air pressure (ducts)	± 25 Pa [± 0.1 "w.c.]
Air pressure (space)	± 0.3 Pa [± 0.001 "w.c.]
Water pressure	$\pm 2\%$ of full scale *Note 1
Electrical Power	$\pm 0.5\%$ of reading

Note 1: for both absolute and differential pressure

10. Control stability and accuracy: Control sequences shall maintain measured variable at setpoint within the following tolerances:

Controlled Variable	Control Accuracy	Range of Medium
Air Pressure	±50 Pa (±0.2 in. w.g.)	0-1.5 kPa (0-6 in. w.g.)
Air Pressure	±3 Pa (±0.01 in. w.g.)	-25 to 25 Pa (-0.1 to 0.1 in. w.g.)
Airflow	±10% of full scale	
Space Temperature	±1.0°C (±2.0°F)	
Duct Temperature	±1.5°C (±3°F)	
Humidity	±5% RH	
Fluid Pressure	±10 kPa (±1.5 psi)	0-1 MPa (1-150 psi)
Fluid Pressure	±250 Pa (±1.0 in. w.g.)	0-12.5 kPa (0-50 in. w.g.) differential

11. Extent of direct digital control: control design shall allow for at least the points indicated on the points lists on the drawings.

1.6 WARRANTY

- A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.
- B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.
- C. The on-line support service shall allow the Controls supplier to dial out over telephone lines to or connect via (through password-limited access) VPN through the internet monitor and control the facility's building automation system. This remote connection to the facility shall be within two (2) hours of the time that the problem is reported. This coverage shall be extended to include normal business hours, after business hours, weekend and holidays. If the problem cannot be resolved with on-line support services, the Controls supplier shall dispatch the qualified personnel to the job site to resolve the problem within 24 hours after the problem is reported.
- D. Controls and Instrumentation subcontractor shall be responsible for temporary operations and maintenance of the control systems during the construction period until final commissioning, training of facility operators and acceptance of the project by VA.

1.7 SUBMITTALS

- A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's literature and data for all components including the following:
 - 1. A wiring diagram for each type of input device and output device including DDC controllers, modems, repeaters, etc. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
 - 2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
 - 3. Control dampers and control valves schedule, including the size and pressure drop.
 - 4. Control air-supply components, and computations for sizing compressors, receivers and main air-piping, if pneumatic controls are approved and furnished.
 - 5. Catalog cut sheets of all equipment used. This includes, but is not limited to software (by manufacturer and by third parties), DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as sensors, actuators, and control dampers. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings should clearly reference the specification and/or drawings that it supposed to represent.
 - 6. Sequence of operations for each HVAC system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
 - 7. Color prints of proposed graphics with a list of points for display.

8. Furnish a BACnet Protocol Implementation Conformance Statement (PICS) for each BACnet-compliant device.
 9. Schematic wiring diagrams for all control, communication and power wiring. Provide a schematic drawing of the central system installation. Label all cables and ports with computer manufacturers' model numbers and functions. Show all interface wiring to the control system.
 10. An instrumentation list for each controlled system. Each element of the controlled system shall be listed in table format. The table shall show element name, type of device, manufacturer, model number, and product data sheet number.
 11. Riser diagrams of wiring between central control unit and all control panels.
 12. Scaled plan drawings showing routing of LAN and locations of control panels, controllers, routers, gateways, ECC, and larger controlled devices.
 13. Construction details for all installed conduit, cabling, raceway, cabinets, and similar. Construction details of all penetrations and their protection.
 14. Quantities of submitted items may be reviewed but are the responsibility of the contractor administered by this Section of the technical specifications.
- C. Product Certificates: Compliance with Article, QUALITY ASSURANCE.
- D. Licenses: Provide licenses for all software residing on and used by the Controls Systems and transfer these licenses to the Owner prior to completion.
- E. As Built Control Drawings:
1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.
 2. Furnish one (1) stick set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.
 3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.
- F. Operation and Maintenance (O/M) Manuals):

1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
2. Include the following documentation:
 - a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.
 - b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.
 - c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.
 - d. Complete troubleshooting procedures and guidelines for all systems.
 - e. Complete operating instructions for all systems.
 - f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
 - g. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons will be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.
 - h. Licenses, guaranty, and other pertaining documents for all equipment and systems.
- G. Submit Performance Report to Resident Engineer prior to final inspection.

1.8 INSTRUCTIONS

- A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below. Contractor shall also video tape instruction sessions noted below.

1. First Phase: Formal instructions to the VA facilities personnel for a total of 16 hours, given in multiple training sessions (each no longer than four hours in length), conducted sometime between the completed installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.
2. Second Phase: This phase of training shall comprise of on the job training during start-up, checkout period, and performance test period. VA facilities personnel will work with the Contractor's installation and test personnel on a daily basis during start-up and checkout period. During the performance test period, controls subcontractor will provide 16 hours of instructions, given in multiple training sessions (each no longer than four hours in length), to the VA facilities personnel.
3. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor will review the manual contents with VA facilities personnel during second phase of training.
4. Training shall be given by direct employees of the controls system subcontractor.

1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)

- A. The ECC and peripheral devices and system support equipment shall be designed to operate in ambient condition of 20 to 35°C (65 to 90°F) at a relative humidity of 20 to 80% non-condensing.
- B. The CUs used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at -40 to 65°C (-40 to 150°F).
- C. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.
- D. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

1.10 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):

Standard 135-10.....BACNET Building Automation and Control Networks

C. American Society of Mechanical Engineers (ASME):

B16.18-01.....Cast Copper Alloy Solder Joint Pressure
Fittings.

B16.22-01.....Wrought Copper and Copper Alloy Solder Joint
Pressure Fittings.

D. American Society of Testing Materials (ASTM):

B32-08.....Standard Specification for Solder Metal

B88-09.....Standard Specifications for Seamless Copper
Water Tube

B88M-09.....Standard Specification for Seamless Copper
Water Tube (Metric)

B280-08.....Standard Specification for Seamless Copper Tube
for Air-Conditioning and Refrigeration Field
Service

D2737-03.....Standard Specification for Polyethylene (PE)
Plastic Tubing

E. Federal Communication Commission (FCC):

Rules and Regulations Title 47 Chapter 1-2001 Part 15: Radio Frequency
Devices.

F. Institute of Electrical and Electronic Engineers (IEEE):

802.3-11.....Information Technology-Telecommunications and
Information Exchange between Systems-Local and
Metropolitan Area Networks- Specific
Requirements-Part 3: Carrier Sense Multiple
Access with Collision Detection (CSMA/CD)
Access method and Physical Layer Specifications

G. National Fire Protection Association (NFPA):

70-11.....National Electric Code

90A-09.....Standard for Installation of Air-Conditioning
and Ventilation Systems

H. Underwriter Laboratories Inc (UL):

94-10.....Tests for Flammability of Plastic Materials for
Parts and Devices and Appliances

294-10.....Access Control System Units

486A/486B-10.....Wire Connectors

555S-11.....Standard for Smoke Dampers

916-10.....Energy Management Equipment

1076-10.....Proprietary Burglar Alarm Units and Systems

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Use new products that the manufacturer is currently manufacturing and
that have been installed in a minimum of 25 installations. Spare parts

shall be available for at least five years after completion of this contract.

2.2 CONTROLS SYSTEM ARCHITECTURE

A. General

1. The Controls Systems shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.
2. The ECC, building controllers and principal communications network equipment shall be standard products of recognized major manufacturers available through normal PC and computer vendor channels - not "Clones" assembled by a third-party subcontractor.
3. The networks shall, at minimum, comprise, as necessary, the following:
 - a. A fixed ECC and a portable operator's terminal.
 - b. Network computer processing, data storage and BACnet-compliant communication equipment including Servers and digital data processors.
 - c. BACnet-compliant routers, bridges, switches, hubs, modems, gateways, interfaces and similar communication equipment.
 - d. Active processing BACnet-compliant building controllers connected to other BACnet-compliant controllers together with their power supplies and associated equipment.
 - e. Addressable elements, sensors, transducers and end devices.
 - f. Third-party equipment interfaces and gateways as described and required by the Contract Documents.
 - g. Other components required for a complete and working Control Systems as specified.

- B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by the Contractor to achieve both compliance with all applicable codes, standards and to meet all requirements of the Contract Documents.

C. Network Architecture

1. The Controls communication network shall utilize BACnet communications protocol operating over a standard Ethernet LAN and operate at a minimum speed of 100 Mb/sec.

2. The networks shall utilize only copper and optical fiber communication media as appropriate and shall comply with applicable codes, ordinances and regulations. They may also utilize digital wireless technologies as appropriate to the application and if approved by the VA.
3. All necessary telephone lines, ISDN lines and internet Service Provider services and connections will be provided by the VA.

D. Third Party Interfaces:

1. Other manufacturers and contractors supplying other associated systems and equipment shall provide their necessary hardware, software and start-up at their cost and shall cooperate fully with the contractor administered by this Section of the technical specifications in a timely manner and at their cost to ensure complete functional integration.

E. Servers:

1. Provide data storage server(s) to archive historical data including trends, alarm and event histories and transaction logs.
2. Equip these server(s) with the same software tool set that is located in the BACnet building controllers for system configuration and custom logic definition and color graphic configuration.
3. Access to all information on the data storage server(s) shall be through the same browser functionality used to access individual nodes. When logged onto a server the operator will be able to also interact with any other controller on the control system as required for the functional operation of the controls systems. The contractor administered by this Section of the technical specifications shall provide all necessary digital processor programmable data storage server(s).
4. These server(s) shall be utilized for controls systems application configuration, for archiving, reporting and trending of data, for operator transaction archiving and reporting, for network information management, for alarm annunciation, for operator interface tasks, for controls application management and similar. These server(s) shall utilize IT industry standard data base platforms which utilize a database declarative language designed for

managing data in relational database management systems (RDBMS) such as SQL.

2.3 COMMUNICATION

- A. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet internetwork.
 - 1. The Data link / physical layer protocol (for communication) acceptable to the VA throughout its facilities is BACnet.
- B. Each controller shall have a communication port for connection to an operator interface.
- C. Project drawings indicate remote buildings or sites to be connected by a nominal 56,000 baud modem over voice-grade telephone lines. In each remote location a modem and field device connection shall allow communication with each controller on the internetwork as specified in Paragraph D.
- D. Internetwork operator interface and value passing shall be transparent to internetwork architecture.
 - 1. An operator interface connected to a controller shall allow the operator to interface with each internetwork controller as if directly connected. Controller information such as data, status, reports, system software, and custom programs shall be viewable and editable from each internetwork controller.
 - 2. Inputs, outputs, and control variables used to integrate control strategies across multiple controllers shall be readable by each controller on the internetwork. Program and test all cross-controller links required to execute specified control system operation. An authorized operator shall be able to edit cross-controller links by typing a standard object address.
- E. System shall be expandable to at least twice the required input and output objects with additional controllers, associated devices, and wiring. Expansion shall not require operator interface hardware additions or software revisions.
- F. ECCs and Controllers with real-time clocks shall use the BACnet Time Synchronization service. The system shall automatically synchronize system clocks daily from an operator-designated device via the internetwork. The system shall automatically adjust for daylight savings and standard time as applicable.

2.4 ENGINEERING CONTROL CENTER (ECC)

- A. The ECC shall reside on a high-speed network with controllers as shown on system drawings. The ECC and each standard browser connected to server shall be able to access all system information.
- B. ECC and controllers shall communicate using BACnet protocol. ECC and control network backbone shall communicate using ISO 8802-3 (Ethernet) Data Link/Physical layer protocol and BACnet/IP addressing as specified in ASHRAE/ANSI 135-2008, BACnet Annex J.
- C. Hardware: ECC shall conform to the BACnet Advanced Workstation (B-AWS) Profile and shall be BTL-Listed as a B-AWS device.
 - 1. ECC shall be commercial standard with supporting 32- or 64-bit hardware (as required by the direct-digital control system software) and software enterprise server. Internet Explorer v6.0 SP1 or higher, Windows Script Hosting version 5.6 or higher, Windows Message Queuing, Windows Internet Information Services (IIS) v5.0 or higher, minimum 2.8 GHz processor, minimum 4GB DDR3 SDRAM (minimum 1333 Mhz) memory, 512 MB video card, and 16 speed high density DVD-RW+/- optical drive.
 - a. The hard drive shall be at the minimum 1 TB 7200 rpm SATA hard drive with 16 MB cache, and shall have sufficient memory to store:
 - 1) All required operator workstation software
 - 2) A DDC database at least twice the size of the delivered system database
 - 3) One year of trend data based on the points specified to be trended at their specified trend intervals.
 - b. Real-time clock:
 - 1) Accuracy: Plus or minus 1 minute per month.
 - 2) Time Keeping Format: 24-hour time format including seconds, minutes, hours, date, day, and month; automatic reset by software.
 - 3) Clock shall function for one year without power.
 - 4) Provide automatic time correction once every 24 hours by synchronizing clock with the Time Service Department of the U.S. Naval Observatory.

- c. Serial ports: Four USB ports and two RS-232-F serial ports for general use, with additional ports as required. Data transmission rates shall be selectable under program control.
 - d. Parallel port: Enhanced.
 - e. Sound card: For playback and recording of digital WAV sound files associated with audible warning and alarm functions.
 - f. Color monitor: PC compatible, not less than 22 inches, LCD type, with a minimum resolution of 1280 by 1024 pixels, non-interlaced, and a maximum dot pitch of 0.28 mm.
 - g. Keyboard: Minimum of 64 characters, standard ASCII character set based on ANSI INCITS 154.
 - h. Mouse: Standard, compatible with installed software.
 - i. Removable disk storage: Include the following, each with appropriate controller:
 - 1) Minimum 1 TB removable hard disk, maximum average access time of 10 ms.
 - j. Network interface card (NIC): integrated 10-100-1000 Base-TX Ethernet NIC with an RJ45 connector or a 100Base-FX Ethernet NIC with an SC/ST connector.
- 2. Cable modem: 42.88 MBit/s, DOCSIS 2.0 Certified, also backwards compatible with DOCSIS 1.1/1.0 standards. Provide Ethernet or USB connectivity.
 - 3. Optical modem: full duplex link, for use on 10 GBase-R single-mode and multi-mode fiber with a XENPAK module.
 - 4. Auto-dial modem: 56,600 bps, full duplex for asynchronous communications. With error detection, auto answer/autodial, and call-in-progress detection. Modem shall comply with requirements in ITU-T v.34, ITU-T v.42, ITU-T v.42 Appendix VI for error correction, and ITU-T v.42 BIS for data compression standards; and shall be suitable for operating on unconditioned voice-grade telephone lines complying with 47 CFR 68.
 - 5. Audible Alarm: Manufacturer's standard.
 - 6. RS-232 ASCII Interface
 - a. ASCII interface shall allow RS-232 connections to be made between a meter or circuit monitor operating as the host PC and any

equipment that will accept RS-232 ASCII command strings, such as local display panels, dial-up modems, and alarm transmitters.

- b. Pager System Interface: Alarms shall be able to activate a pager system with customized message for each input alarm.
 - c. Alarm System Interface: RS-232 output shall be capable of transmitting alarms from other monitoring and alarm systems to workstation software.
 - d. RS-232 output shall be capable of connection to a pager interface that can be used to call a paging system or service and send a signal to a portable pager. System shall allow an individual alphanumeric message per alarm input to be sent to paging system. This interface shall support both numeric and alphanumeric pagers.
 - e. Cables: provide Plenum-Type, RS-232 Cable: Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors, plastic insulation, and individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage; plastic jacket. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.
 - 1) NFPA 70, Type CMP.
 - 2) Flame Resistance: NFPA 262, Flame Test.
7. Self-contained uninterruptible power supply (UPS):
- a. Size: Provide a minimum of six hours of operation of ECC equipment, including two hours of alarm printer operation.
 - b. Batteries: Sealed, valve regulated, recombinant, lead calcium.
 - c. Accessories:
 - 1) Transient voltage suppression.
 - 2) Input-harmonics reduction.
 - 3) Rectifier/charger.
 - 4) Battery disconnect device.
 - 5) Static bypass transfer switch.
 - 6) Internal maintenance bypass/isolation switch.
 - 7) External maintenance bypass/isolation switch.
 - 8) Output isolation transformer.
 - 9) Remote UPS monitoring.
 - 10) Battery monitoring.

11) Remote battery monitoring.

D. ECC Software:

1. Provide for automatic system database save and restore on the ECC's hard disk a copy of the current database of each Controller. This database shall be updated whenever a change is made in any system panel. In the event of a database loss in a building management panel, the ECC shall automatically restore the database for that panel. This capability may be disabled by the operator.
2. Provide for manual database save and restore. An operator with proper clearance shall be able to save the database from any system panel. The operator also shall be able to clear a panel database and manually initiate a download of a specified database to any panel in the system.
3. Provide a method of configuring the system. This shall allow for future system changes or additions by users with proper clearance.
4. Operating System. Furnish a concurrent multi-tasking operating system. The operating system also shall support the use of other common software applications. Acceptable operating systems are Windows XP, Windows System 7, Linux, and UNIX.
5. System Graphics. The operator workstation software shall be graphically oriented. The system shall allow display of up to 10 graphic screens at once for comparison and monitoring of system status. Provide a method for the operator to easily move between graphic displays and change the size and location of graphic displays on the screen. The system graphics shall be able to be modified while on-line. An operator with the proper password level shall be able to add, delete, or change dynamic objects on a graphic. Dynamic objects shall include analog and binary values, dynamic text, static text, and animation files. Graphics shall have the ability to show animation by shifting image files based on the status of the object.
6. Custom Graphics. Custom graphic files shall be created with the use of a graphics generation package furnished with the system. The graphics generation package shall be a graphically based system that uses the mouse to create and modify graphics that are saved in industry standard formats such as PCX, TIFF, and GEM. The graphics

- generation package also shall provide the capability of capturing or converting graphics from other programs such as Designer or AutoCAD.
7. Graphics Library. Furnish a complete library of standard HVAC equipment graphics such as chillers, boilers, air handlers, terminals, fan coils, and unit ventilators. This library also shall include standard symbols for other equipment including fans, pumps, coils, valves, piping, dampers, and ductwork. The library shall be furnished in a file format compatible with the graphics generation package program.
 8. The Controls Systems Operator Interfaces shall be user friendly, readily understood and shall make maximum use of colors, graphics, icons, embedded images, animation, text based information and data visualization techniques to enhance and simplify the use and understanding of the displays by authorized users at the ECC. The operating system shall be Windows XP or better, and shall support the third party software.
 9. Provide graphical user software, which shall minimize the use of keyboard through the use of the mouse and "point and click" approach to menu selection.
 10. The software shall provide a multi-tasking type environment that will allow the user to run several applications simultaneously. The mouse or Alt-Tab keys shall be used to quickly select and switch between multiple applications. The operator shall be able automatically export data to and work in Microsoft Word, Excel, and other Windows based software programs, while concurrently on-line system alarms and monitoring information.
 11. On-Line Help. Provide a context-sensitive, on-line help system to assist the operator in operating and editing the system. On-line help shall be available for all applications and shall provide the relevant data for that particular screen. Additional help information shall be available through the use of hypertext.
 12. User access shall be protected by a flexible and Owner re-definable software-based password access protection. Password protection shall be multi-level and partition able to accommodate the varied access requirements of the different user groups to which individual users may be assigned. Provide the means to define unique access

- privileges for each individual authorized user. Provide the means to on-line manage password access control under the control of a project specific Master Password. Provide an audit trail of all user activity on the Controls Systems including all actions and changes.
13. The system shall be completely field-programmable from the common operator's keyboard thus allowing hard disk storage of all data automatically. All programs for the CUs shall be able to be downloaded from the hard disk. The software shall provide the following functionality as a minimum:
- a. Point database editing, storage and downloading of controller databases.
 - b. Scheduling and override of building environmental control systems.
 - c. Collection and analysis of historical data.
 - d. Alarm reporting, routing, messaging, and acknowledgement.
 - e. Definition and construction of dynamic color graphic displays.
 - f. Real-time graphical viewing and control of environment.
 - g. Scheduling trend reports.
 - h. Program editing.
 - i. Operating activity log and system security.
 - j. Transfer data to third party software.
14. Provide functionality such that using the least amount of steps to initiate the desired event may perform any of the following simultaneously:
- a. Dynamic color graphics and graphic control.
 - b. Alarm management.
 - c. Event scheduling.
 - d. Dynamic trend definition and presentation.
 - e. Program and database editing.
 - f. Each operator shall be required to log on to the system with a user name and password to view, edit or delete the data. System security shall be selectable for each operator, and the password shall be able to restrict the operator's access for viewing and changing the system programs. Each operator shall automatically be logged off the system if no keyboard or mouse activity is detected for a selected time.

15. Graphic Displays:

- a. The workstation shall allow the operator to access various system schematics and floor plans via a graphical penetration scheme, menu selection, or text based commands. Graphic software shall permit the importing of AutoCAD or scanned pictures in the industry standard format (such as PCX, BMP, GIF, and JPEG) for use in the system.
- b. System Graphics shall be project specific and schematically correct for each system. (ie: coils, fans, dampers located per equipment supplied with project.) Standard system graphics that do not match equipment or system configurations are not acceptable. Operator shall have capability to manually operate the entire system from each graphic screen at the ECC. Each system graphic shall include a button/tab to a display of the applicable sequence of operation.
- c. Dynamic temperature values, humidity values, flow rates, and status indication shall be shown in their locations and shall automatically update to represent current conditions without operator intervention and without pre-defined screen refresh values.
- d. Color shall be used to indicate status and change in status of the equipment. The state colors shall be user definable.
- e. A clipart library of HVAC equipment, such as chillers, boilers, air handling units, fans, terminal units, pumps, coils, standard ductwork, piping, valves and laboratory symbols shall be provided in the system. The operator shall have the ability to add custom symbols to the clipart library.
- f. A dynamic display of the site-specific architecture showing status of the controllers, the ECC and network shall be provided.
- g. The windowing environment of the workstation shall allow the user to simultaneously view several applications at a time to analyze total building operation or to allow the display of graphic associated with an alarm to be viewed without interrupting work in progress. The graphic system software shall also have the capability to split screen, half portion of the screen with

graphical representation and the other half with sequence of operation of the same HVAC system.

16. Trend reports shall be generated on demand or pre-defined schedule and directed to monitor display, printers or disk. As a minimum, the system shall allow the operator to easily obtain the following types of reports:
 - a. A general list of all selected points in the network.
 - b. List of all points in the alarm.
 - c. List of all points in the override status.
 - d. List of all disabled points.
 - e. List of all points currently locked out.
 - f. List of user accounts and password access levels.
 - g. List of weekly schedules.
 - h. List of holiday programming.
 - i. List of limits and dead bands.
 - j. Custom reports.
 - k. System diagnostic reports, including, list of digital controllers on the network.
 - l. List of programs.
17. Scheduling and Override:
 - a. Provide override access through menu selection from the graphical interface and through a function key.
 - b. Provide a calendar type format for time-of-day scheduling and overrides of building control systems. Schedules reside in the ECC. The digital controllers shall ensure equipment time scheduling when the ECC is off-line. The ECC shall not be required to execute time scheduling. Provide the following spreadsheet graphics as a minimum:
 - 1) Weekly schedules.
 - 2) Zone schedules, minimum of 100 zones.
 - 3) Scheduling up to 365 days in advance.
 - 4) Scheduled reports to print at workstation.
18. Collection and Analysis of Historical Data:
 - a. Provide trending capabilities that will allow the operator to monitor and store records of system activity over an extended period of time. Points may be trended automatically on time based

intervals or change of value, both of which shall be user definable. The trend interval could be five (5) minutes to 120 hours. Trend data may be stored on hard disk for future diagnostic and reporting. Additionally trend data may be archived to network drives or removable disk media for off-site retrieval.

- b. Reports may be customized to include individual points or predefined groups of at least six points. Provide additional functionality to allow pre-defined groups of up to 250 trended points to be easily accessible by other industry standard word processing and spreadsheet packages. The reports shall be time and date stamped and shall contain a report title and the name of the facility.
 - c. System shall have the set up to generate spreadsheet reports to track energy usage and cost based on weekly or monthly interval, equipment run times, equipment efficiency, and/or building environmental conditions.
 - d. Provide additional functionality that will allow the operator to view real time trend data on trend graph displays. A minimum of 20 points may be graphed regardless of whether they have been predefined for trending. In addition, the user may pause the graph and take snapshots of the screens to be stored on the workstation disk for future reference and trend analysis. Exact point values may be viewed and the graph may be printed. Operator shall be able to command points directly on the trend plot by double clicking on the point.
19. Alarm Management:
- a. Alarm routing shall allow the operator to send alarm notification to selected printers or operator workstation based on time of day, alarm severity, or point type.
 - b. Alarm notification shall be provided via two alarm icons, to distinguish between routine, maintenance type alarms and critical alarms. The critical alarms shall display on the screen at the time of its occurrence, while others shall display by clicking on their icon.
 - c. Alarm display shall list the alarms with highest priority at the top of the display. The alarm display shall provide selector

buttons for display of the associated point graphic and message in English language. The operator shall be able to sort out the alarms.

- d. Alarm messages shall be customized for each point to display detailed instructions to the operator regarding actions to take in the event of an alarm.
 - e. An operator with proper security level access may acknowledge and clear the alarm. All that have not been cleared shall be archived at workstation disk.
20. Remote Communications: The system shall have the ability to dial out in the event of an alarm. Receivers shall include operator workstations, e-mail addresses, and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself.
21. System Configuration:
- a. Network control strategies shall not be restricted to a single digital controller, but shall be able to include data from all other network devices to allow the development of global control strategies.
 - b. Provide automatic backup and restore of all digital controller databases on the workstation hard disk. In addition to all backup data, all databases shall be performed while the workstation is on-line without disturbing other system operations.

2.5 PORTABLE OPERATOR'S TERMINAL (POT)

- A. Provide a portable operator's terminal (POT) that shall be capable of accessing all system data. POT may be connected to any point on the system network or may be connected directly to any controller for programming, setup, and troubleshooting. POT shall communicate using BACnet protocol. POT may be connected to any point on the system network or it may be connected directly to controllers using the BACnet PTP (Point-To-Point) Data Link/ Physical layer protocol. The terminal shall use the Read (Initiate) and Write (Execute) BACnet Services. POT shall be an IBM-compatible notebook-style PC including all software and hardware required.
- B. Hardware: POT shall conform to the BACnet Advanced Workstation (B-AWS) Profile and shall be BTL-Listed as a B-AWS device.

1. POT shall be commercial standard with supporting 32- or 64-bit hardware (as limited by the direct-digital control system software) and software enterprise server. Internet Explorer v6.0 SP1 or higher, Windows Script Hosting version 5.6 or higher, Windows Message Queuing, Windows Internet Information Services (IIS) v5.0 or higher, minimum 2.8 GHz processor, minimum 500 GB 7200 rpm SATA hard drive with 16 MB cache, minimum 2GB DDR3 SDRAM (minimum 1333 Mhz) memory, 512 MB video card, minimum 16 inch (diagonal) screen, 10-100-1000 Base-TX Ethernet NIC with an RJ45 connector or a 100Base-FX Ethernet NIC with an SC/ST connector, 56,600 bps modem, an ASCII RS-232 interface, and a 16 speed high density DVD-RW+/- optical drive.

C. Software: POT shall include software equal to the software on the ECC.

2.6 BACNET PROTOCOL ANALYZER

- A. For ease of troubleshooting and maintenance, provide a BACnet protocol analyzer. Provide its associated fittings, cables and appurtenances, for connection to the communications network. The BACnet protocol analyzer shall be able to, at a minimum: capture and store to a file all data traffic on all network levels; measure bandwidth usage; filter out (ignore) selected traffic.

2.7 NETWORK AND DEVICE NAMING CONVENTION

A. Network Numbers

1. BACnet network numbers shall be based on a "facility code, network" concept. The "facility code" is the VAMC's or VA campus' assigned numeric value assigned to a specific facility or building. The "network" typically corresponds to a "floor" or other logical configuration within the building. BACnet allows 65535 network numbers per BACnet internet work.
2. The network numbers are thus formed as follows: "Net #" = "FFFNN" where:
 - a. FFF = Facility code (see below)
 - b. NN = 00-99 This allows up to 100 networks per facility or building

B. Device Instances

1. BACnet allows 4194305 unique device instances per BACnet internet work. Using Agency's unique device instances are formed as follows: "Dev #" = "FFFNNDD" where

- a. FFF and N are as above and
- b. DD = 00-99, this allows up to 100 devices per network.
- 2. Note Special cases, where the network architecture of limiting device numbering to DD causes excessive subnet works. The device number can be expanded to DDD and the network number N can become a single digit. In NO case shall the network number N and the device number D exceed 4 digits.
- 3. Facility code assignments:
- 4. 000-400 Building/facility number
- 5. Note that some facilities have a facility code with an alphabetic suffix to denote wings, related structures, etc. The suffix will be ignored. Network numbers for facility codes above 400 will be assigned in the range 000-399.

C. Device Names

- 1. Name the control devices based on facility name, location within a facility, the system or systems that the device monitors and/or controls, or the area served. The intent of the device naming is to be easily recognized. Names can be up to 254 characters in length, without embedded spaces. Provide the shortest descriptive, but unambiguous, name. For example, in building #123 prefix the number with a "B" followed by the building number, if there is only one chilled water pump "CHWP-1", a valid name would be "B123.CHWP.1.STARTSTOP". If there are two pumps designated "CHWP-1", one in a basement mechanical room (Room 0001) and one in a penthouse mechanical room (Room PH01), the names could be "B123.R0001.CHWP.1.STARTSTOP" or "B123.RPH01.CHWP.1.STARTSTOP". In the case of unitary controllers, for example a VAV box controller, a name might be "B123.R101.VAV". These names should be used for the value of the "Object_Name" property of the BACnet Device objects of the controllers involved so that the BACnet name and the EMCS name are the same.

2.8 BACNET DEVICES

- A. All BACnet Devices - controllers, gateways, routers, actuators and sensors shall conform to BACnet Device Profiles and shall be BACnet Testing Laboratories (BTL) -Listed as conforming to those Device Profiles. Protocol Implementation Conformance Statements (PICs),

describing the BACnet capabilities of the Devices shall be published and available of the Devices through links in the BTL website.

1. BACnet Building Controllers, historically referred to as NACs, shall conform to the BACnet B-BC Device Profile, and shall be BTL-Listed as conforming to the B-BC Device Profile. The Device's PICS shall be submitted.
2. BACnet Advanced Application Controllers shall conform to the BACnet B-AAC Device Profile, and shall be BTL-Listed as conforming to the B-AAC Device Profile. The Device's PICS shall be submitted.
3. BACnet Application Specific Controllers shall conform to the BACnet B-ASC Device Profile, and shall be BTL-Listed as conforming to the B-ASC Device Profile. The Device's PICS shall be submitted.
4. BACnet Smart Actuators shall conform to the BACnet B-SA Device Profile, and shall be BTL-Listed as conforming to the B-SA Device Profile. The Device's PICS shall be submitted.
5. BACnet Smart Sensors shall conform to the BACnet B-SS Device Profile, and shall be BTL-Listed as conforming to the B-SS Device Profile. The Device's PICS shall be submitted.
6. BACnet routers and gateways shall conform to the BACnet B-OTH Device Profile, and shall be BTL-Listed as conforming to the B-OTH Device Profile. The Device's PICS shall be submitted.

2.9 CONTROLLERS

- A. General. Provide an adequate number of BTL-Listed B-BC building controllers and an adequate number of BTL-Listed B-AAC advanced application controllers to achieve the performance specified in the Part 1 Article on "System Performance." Each of these controllers shall meet the following requirements.
 1. The controller shall have sufficient memory to support its operating system, database, and programming requirements.
 2. The building controller shall share data with the ECC and the other networked building controllers. The advanced application controller shall share data with its building controller and the other networked advanced application controllers.
 3. The operating system of the controller shall manage the input and output communication signals to allow distributed controllers to

- share real and virtual object information and allow for central monitoring and alarms.
4. Controllers that perform scheduling shall have a real-time clock.
 5. The controller shall continually check the status of its processor and memory circuits. If an abnormal operation is detected, the controller shall:
 - a. assume a predetermined failure mode, and
 - b. generate an alarm notification.
 6. The controller shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute and Initiate) and Write (Execute and Initiate) Property services.
 7. Communication.
 - a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
 - b. The controller shall provide a service communication port using BACnet Data Link/Physical layer protocol for connection to a portable operator's terminal.
 8. Keypad. A local keypad and display shall be provided for each controller. The keypad shall be provided for interrogating and editing data. Provide a system security password shall be available to prevent unauthorized use of the keypad and display.
 9. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
 10. Memory. The controller shall maintain all BIOS and programming information in the event of a power loss for at least 72 hours.
 11. The controller shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80% nominal voltage. Controller operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 W at 1 m (3 ft).

- B. Provide BTL-Listed B-ASC application specific controllers for each piece of equipment for which they are constructed. Application specific controllers shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute) Property service.
1. Each B-ASC shall be capable of stand-alone operation and shall continue to provide control functions without being connected to the network.
 2. Each B-ASC will contain sufficient I/O capacity to control the target system.
 3. Communication.
 - a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
 - b. Each controller shall reside on an ARCNET network using the ISO 8802-2 Data Link/Physical layer protocol for its communications.
 - c. Each controller shall have a BACnet Data Link/Physical layer compatible connection for a laptop computer or a portable operator's tool. This connection shall be extended to a space temperature sensor port where shown.
 4. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
 5. Memory. The application specific controller shall use nonvolatile memory and maintain all BIOS and programming information in the event of a power loss.
 6. Immunity to power and noise. Controllers shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80%. Operation shall be protected against electrical noise of 5-120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
 7. Transformer. Power supply for the ASC must be rated at a minimum of 125% of ASC power consumption and shall be of the fused or current limiting type.
- C. Direct Digital Controller Software

1. The software programs specified in this section shall be commercially available, concurrent, multi-tasking operating system and support the use of software application that operates under DOS or Microsoft Windows.
2. All points shall be identified by up to 30-character point name and 16-character point descriptor. The same names shall be used at the ECC.
3. All control functions shall execute within the stand-alone control units via DDC algorithms. The VA shall be able to customize control strategies and sequences of operations defining the appropriate control loop algorithms and choosing the optimum loop parameters.
4. All controllers shall be capable of being programmed to utilize stored default values for assured fail-safe operation of critical processes. Default values shall be invoked upon sensor failure or, if the primary value is normally provided by the central or another CU, or by loss of bus communication. Individual application software packages shall be structured to assume a fail-safe condition upon loss of input sensors. Loss of an input sensor shall result in output of a sensor-failed message at the ECC. Each ACU and RCU shall have capability for local readouts of all functions. The UCUs shall be read remotely.
5. All DDC control loops shall be able to utilize any of the following control modes:
 - a. Two position (on-off, slow-fast) control.
 - b. Proportional control.
 - c. Proportional plus integral (PI) control.
 - d. Proportional plus integral plus derivative (PID) control. All PID programs shall automatically invoke integral wind up prevention routines whenever the controlled unit is off, under manual control of an automation system or time initiated program.
 - e. Automatic tuning of control loops.
6. System Security: Operator access shall be secured using individual password and operator's name. Passwords shall restrict the operator to the level of object, applications, and system functions assigned to him. A minimum of six (6) levels of security for operator access shall be provided.

7. Application Software: The controllers shall provide the following programs as a minimum for the purpose of optimizing energy consumption while maintaining comfortable environment for occupants. All application software shall reside and run in the system digital controllers. Editing of the application shall occur at the ECC or via a portable operator's terminal, when it is necessary, to access directly the programmable unit.
- a. Economizer: An economizer program shall be provided for VAV systems. This program shall control the position of air handler relief, return, and outdoors dampers. If the outdoor air dry bulb temperature and humidity fall below changeover set point the energy control center will modulate the dampers to provide 100 percent outdoor air. The operator shall be able to override the economizer cycle and return to minimum outdoor air operation at any time.
 - b. Night Setback/Morning Warm up Control: The system shall provide the ability to automatically adjust set points for this mode of operation.
 - c. Optimum Start/Stop (OSS): Optimum start/stop program shall automatically be coordinated with event scheduling. The OSS program shall start HVAC equipment at the latest possible time that will allow the equipment to achieve the desired zone condition by the time of occupancy, and it shall also shut down HVAC equipment at the earliest possible time before the end of the occupancy period and still maintain desired comfort conditions. The OSS program shall consider both outside weather conditions and inside zone conditions. The program shall automatically assign longer lead times for weekend and holiday shutdowns. The program shall poll all zones served by the associated AHU and shall select the warmest and coolest zones. These shall be used in the start time calculation. It shall be possible to assign occupancy start times on a per air handler unit basis. The program shall meet the local code requirements for minimum outdoor air while the building is occupied. Modification of assigned occupancy start/stop times shall be possible via the ECC.

- d. Event Scheduling: Provide a comprehensive menu driven program to automatically start and stop designated points or a group of points according to a stored time. This program shall provide the capability to individually command a point or group of points. When points are assigned to one common load group it shall be possible to assign variable time advances/delays between each successive start or stop within that group. Scheduling shall be calendar based and advance schedules may be defined up to one year in advance. Advance schedule shall override the day-to-day schedule. The operator shall be able to define the following information:
- 1) Time, day.
 - 2) Commands such as on, off, auto.
 - 3) Time delays between successive commands.
 - 4) Manual overriding of each schedule.
 - 5) Allow operator intervention.
- f. Alarm Reporting: The operator shall be able to determine the action to be taken in the event of an alarm. Alarms shall be routed to the ECC based on time and events. An alarm shall be able to start programs, login the event, print and display the messages. The system shall allow the operator to prioritize the alarms to minimize nuisance reporting and to speed operator's response to critical alarms. A minimum of six (6) priority levels of alarms shall be provided for each point.
- g. Remote Communications: The system shall have the ability to dial out in the event of an alarm to the ECC and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself. The operator shall be able to remotely access and operate the system using dial up communications. Remote access shall allow the operator to function the same as local access.
- h. Maintenance Management (PM): The program shall monitor equipment status and generate maintenance messages based upon the operators defined equipment run time, starts, and/or calendar date limits. A preventative maintenance alarm shall be printed indicating maintenance requirements based on pre-defined run time. Each

preventive message shall include point description, limit criteria and preventative maintenance instruction assigned to that limit. A minimum of 480-character PM shall be provided for each component of units such as air handling units.

- i. Chilled water Plant Operation: The facility's plant operation is existing with controls and Sequence of Operation to remain as is.

2.10 SENSORS (AIR, AND WATER)

- A. Sensors' measurements shall be read back to the DDC system, and shall be visible by the ECC.
- B. Temperature and Humidity Sensors shall be electronic, vibration and corrosion resistant for wall, immersion, and/or duct mounting. Provide all remote sensors as required for the systems.
 1. Temperature Sensors: thermistor type for terminal units and Resistance Temperature Device (RTD) with an integral transmitter type for all other sensors.
 - a. Duct sensors shall be rigid or averaging type as shown on drawings. Averaging sensor shall be a minimum of 1 linear ft of sensing element for each sq ft of cooling coil face area.
 - b. Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating of well is to be consistent with the system pressure in which it is to be installed.
 - c. Space sensors shall be equipped with in-space User set-point adjustment, override switch, numerical temperature display on sensor cover, and communication port. Match room thermostats. Provide a tooled-access cover.
 - 1) Public space sensor: setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Do not provide in-space User set-point adjustment. Provide an opaque keyed-entry cover if needed to restrict in-space User set-point adjustment.
 - d. Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.
 - e. Room security sensors shall have stainless steel cover plate with insulated back and security screws.
 - f. Wire: Twisted, shielded-pair cable.

- g. Output Signal: 4-20 ma.
- 2. Humidity Sensors: Bulk polymer sensing element type.
 - a. Duct and room sensors shall have a sensing range of 20 to 80 percent with accuracy of ± 2 to ± 5 percent RH, including hysteresis, linearity, and repeatability.
 - b. Outdoor humidity sensors shall be furnished with element guard and mounting plate and have a sensing range of 0 to 100 percent RH.
 - c. 4-20 ma continuous output signal.
- C. Static Pressure Sensors: Non-directional, temperature compensated.
 - 1. 4-20 ma output signal.
 - 2. 0 to 5 inches wg for duct static pressure range.
 - 3. 0 to 0.25 inch wg for Building static pressure range.
- D. Water Flow Sensors: shall be insertion turbine type with turbine element, retractor and preamplifier/transmitter mounted on a two-inch full port isolation valve; assembly easily removed or installed as a single unit under line pressure through the isolation valve without interference with process flow; calibrated scale shall allow precise positioning of the flow element to the required insertion depth within plus or minus 1 mm (0.05 inch); wetted parts shall be constructed of stainless steel. Operating power shall be nominal 24 VDC. Local instantaneous flow indicator shall be LED type in NEMA 4 enclosure with 3-1/2 digit display, for wall or panel mounting.
 - 1. Performance characteristics:
 - a. Ambient conditions: -40°C to 60°C (-40°F to 140°F), 5 to 100% humidity.
 - b. Operating conditions: 850 kPa (125 psig), 0°C to 120°C (30°F to 250°F), 0.15 to 12 m per second (0.5 to 40 feet per second) velocity.
 - c. Nominal range (turn down ratio): 10 to 1.
 - d. Preamplifier mounted on meter shall provide 4-20 ma divided pulse output or switch closure signal for units of volume or mass per a time base. Signal transmission distance shall be a minimum of 1,800 meters (6,000 feet). Preamplifier for bi-directional flow measurement shall provide a directional contact closure from a relay mounted in the preamplifier.

- e. Pressure Loss: Maximum 1 percent of the line pressure in line sizes above 100 mm (4 inches).
 - f. Ambient temperature effects, less than 0.005 percent calibrated span per °C (°F) temperature change.
 - g. RFI effect - flow meter shall not be affected by RFI.
 - h. Power supply effect less than 0.02 percent of span for a variation of plus or minus 10 percent power supply.
- E. Flow switches:
- 1. Shall be either paddle or differential pressure type.
 - a. Paddle-type switches (liquid service only) shall be UL Listed, SPDT snap-acting, adjustable sensitivity with NEMA 4 enclosure.
 - b. Differential pressure type switches (air or water service) shall be UL listed, SPDT snap acting, NEMA 4 enclosure, with scale range and differential suitable for specified application.
- F. Current Switches: Current operated switches shall be self powered, solid state with adjustable trip current as well as status, power, and relay command status LED indication. The switches shall be selected to match the current of the application and output requirements of the DDC systems.

2.12 CONTROL CABLES

- A. General:
- 1. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments. Comply with Sections 27 05 26 and 26 05 26.
 - 2. Cable conductors to provide protection against induction in circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
 - 3. Minimize the radiation of RF noise generated by the System equipment so as not to interfere with any audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.
 - 4. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs.

5. Label system's cables on each end. Test and certify cables in writing to the VA before conducting proof-of-performance testing. Minimum cable test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges used. Make available all cable installation and test records at demonstration to the VA. All changes (used pair, failed pair, etc.) shall be posted in these records as the change occurs.
6. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.
- B. Analogue control cabling shall be not less than No. 18 AWG solid, with thermoplastic insulated conductors as specified in Section 26 05 21.
- C. Copper digital communication cable between the ECC and the B-BC and B-AAC controllers shall be 100BASE-TX Ethernet, Category 5e or 6, not less than minimum 24 American Wire Gauge (AWG) solid, Shielded Twisted Pair (STP) or Unshielded Twisted Pair (UTP), with thermoplastic insulated conductors, enclosed in a thermoplastic outer jacket, as specified in Section 27 15 00.
1. Other types of media commonly used within IEEE Std 802.3 LANs (e.g., 10Base-T and 10Base-2) shall be used only in cases to interconnect with existing media.
- D. Optical digital communication fiber, if used, shall be Multimode or Singlemode fiber, 62.5/125 micron for multimode or 10/125 micron for singlemode micron with SC or ST connectors as specified in TIA-568-C.1. Terminations, patch panels, and other hardware shall be compatible with the specified fiber and shall be as specified in Section 27 15 00. Fiber-optic cable shall be suitable for use with the 100Base-FX or the 100Base-SX standard (as applicable) as defined in IEEE Std 802.3.

2.13 THERMOSTATS AND HUMIDISTATS

- A. Room thermostats controlling unitary standalone heating and cooling devices not connected to the DDC system shall have three modes of operation (heating - null or dead band - cooling). Thermostats for patient bedrooms shall have capability of being adjusted to eliminate null or dead band. Wall mounted thermostats shall have polished or

brushed aluminum satin chrome manufacturer's recommendation finish,
setpoint range and temperature display and external adjustment:

1. Electronic Thermostats: Solid-state, microprocessor based,
programmable to daily, weekend, and holiday schedules.
 - a. Public Space Thermostat: Public space thermostat shall have a
thermistor sensor and shall not have a visible means of set point
adjustment. Adjustment shall be via the digital controller to
which it is connected.
 - b. Patient Room Thermostats: thermistor with in-space User set point
adjustment and an on-casing room temperature numerical
temperature display.
 - c. Psychiatric Patient Room Sensors: Electronic duct sensor as noted
under Article 2.4.
 - d. Battery replacement without program loss.
- B. Strap-on thermostats shall be enclosed in a dirt-and-moisture proof
housing with fixed temperature switching point and single pole, double
throw switch.
- C. Freezestats shall have a minimum of 300 mm (one linear foot) of sensing
element for each 0.093 square meter (one square foot) of coil area. A
freezing condition at any increment of 300 mm (one foot) anywhere along
the sensing element shall be sufficient to operate the thermostatic
element. Freezestats shall be manually-reset.
- D. Room Humidistats: Provide fully proportioning humidistat with
adjustable throttling range for accuracy of settings and conservation.
The humidistat shall have set point scales shown in percent of relative
humidity located on the instrument. Systems showing moist/dry or
high/low are not acceptable.

2.14 FINAL CONTROL ELEMENTS AND OPERATORS

- A. Fail Safe Operation: Control valves and dampers shall provide "fail
safe" operation in either the normally open or normally closed position
as required for freeze, moisture, and smoke or fire protection.
- B. Spring Ranges: Range as required for system sequencing and to provide
tight shut-off.
- C. Power Operated Control Dampers (other than VAV Boxes): Factory
fabricated, balanced type dampers. All modulating dampers shall be
opposed blade type and gasketed. Blades for two-position, duct-mounted

dampers shall be parallel, airfoil (streamlined) type for minimum noise generation and pressure drop.

1. Leakage: Except as specified in subparagraph 2 below, maximum leakage in closed position shall not exceed 7 L/S (15 CFMs) differential pressure for outside air and exhaust dampers and 200 L/S/ square meter (40 CFM/sq. ft.) at 50 mm (2 inches) differential pressure for other dampers.
2. Frame shall be galvanized steel channel with seals as required to meet leakage criteria.
3. Blades shall be galvanized steel or aluminum, 200 mm (8 inch) maximum width, with edges sealed as required.
4. Bearing shall be nylon, bronze sleeve or ball type.
5. Hardware shall be zinc-plated steel. Connected rods and linkage shall be non-slip. Working parts of joints shall be brass, bronze, nylon or stainless steel.
6. Maximum air velocity and pressure drop through free area the dampers:
 - a. Smoke damper in air handling unit: 305 meter per minute (1000 fpm).
 - b. Duct mounted damper: 600 meter per minute (2000 fpm).
 - c. Maximum static pressure loss: 50 Pascal (0.20 inches water gage).
- D. Smoke Dampers and Combination Fire/Smoke Dampers: Dampers and operators are specified in Section 23 31 00, HVAC DUCTS AND CASINGS. Control of these dampers is specified under this Section.
- E. Control Valves:
 1. Valves shall be rated for a minimum of 150 percent of system operating pressure at the valve location but not less than 900 kPa (125 psig).
 2. Valves 50 mm (2 inches) and smaller shall be bronze body with threaded or flare connections.
 3. Valves 60 mm (2 1/2 inches) and larger shall be bronze or iron body with flanged connections.
 4. Brass or bronze seats except for valves controlling media above 100 degrees C (210 degrees F), which shall have stainless steel seats.
 5. Flow characteristics:

- a. Three way modulating valves shall be globe pattern. Position versus flow relation shall be linear relation for steam or equal percentage for water flow control.
 - b. Two-way modulating valves shall be globe pattern. Position versus flow relation shall be linear for steam and equal percentage for water flow control.
 - c. Two-way 2-position valves shall be ball, gate or butterfly type.
6. Maximum pressure drop:
- a. Two position steam control: 20 percent of inlet gauge pressure.
 - b. Modulating Steam Control: 80 percent of inlet gauge pressure (acoustic velocity limitation).
 - c. Modulating water flow control, greater of 3 meters (10 feet) of water or the pressure drop through the apparatus.
7. Two position water valves shall be line size.
- F. Damper and Valve Operators and Relays:
1. Pneumatic operators, spring return type with non-ferrous metal bellows or diaphragm of neoprene or other elastomer. Bellows or diaphragm shall be of sufficient size so that a change in operating pressure of not more than two (2) percent of the total motor operating pressure range will be required to start the valve or damper moving. Provide positive positioning or sequencing relays with adjustable operating range and starting point for operators sequenced with other operators to permit adjustment of control sequences, except for control valves in confined spaces in terminal units, which may use springs with range selected to provide necessary sequencing. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel.
 2. Electric operator shall provide full modulating control of dampers and valves. A linkage and pushrod shall be furnished for mounting the actuator on the damper frame internally in the duct or externally in the duct or externally on the duct wall, or shall be furnished with a direct-coupled design. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure.

Provide multiple motors as required to achieve sufficient close-off torque.

- a. Minimum valve close-off pressure shall be equal to the system pump's dead-head pressure, minimum 50 psig for valves smaller than 4 inches.
3. Electronic damper operators: Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.
 - a. VAV Box actuator (if so shown) shall be mounted on the damper axle or shall be of the air valve design, and shall provide complete modulating control of the damper. The motor shall have a closure torque of 35-inch pounds minimum with full torque applied at close off to attain minimum leakage.
4. See drawings for required control operation.

2.15 AIR FLOW CONTROL

- A. Airflow and static pressure shall be controlled via digital controllers with inputs from airflow control measuring stations and static pressure inputs as specified. Controller outputs shall be analog or pulse width modulating output signals. The controllers shall include the capability to control via simple proportional (P) control, proportional plus integral (PI), proportional plus integral plus derivative (PID), and on-off. The airflow control programs shall be factory-tested programs that are documented in the literature of the control manufacturer.
- B. Air Flow Measuring Station -- Pneumatic Type:
 1. Airflow measuring stations shall measure airflow by the pitot tube traverse method. Each unit shall consist of a network of static and total pressure sensors, factory positioned and connected in parallel, to produce an equalized velocity pressure. The measured velocity pressure converted to airflow (cfm) shall have accuracy within 2 percent of the full scale throughout the velocity range from 200 to 1,200 meter per minute (700 to 4,000 fpm).

2. Airflow measuring stations shall consist of 16-gauge sheet metal casing, an aluminum air velocity treatment and air straightening section with an open face area not less than 97 percent and a total and static pressure sensing manifold made of copper. Each station shall contain noncombustible sensors which shall be incapable of producing toxic gases or fumes in the event of elevated duct temperatures. All interconnecting tubing shall be internal to the unit with the exception of one total pressure and one static pressure meter connection.
 3. Each air flow measuring station shall be installed to meet at least the manufacturer's minimum installation conditions and shall not amplify the sound level within the duct. The maximum resistance to airflow shall not exceed 0.3 times the velocity head for the duct stations and 0.6 times the velocity head for the fan stations. The unit shall be suitable for continuous operation up to a temperature of 120°C (250°F).
 4. Differential pressure transducers shall measure and transmit pressure signals to the direct digital controller. .
- C. Air Flow Measuring Station -- Electronic Thermal Type:
1. Air Flow Sensor Probe:
 - a. Each air flow sensor shall contain two individual thermal sensing elements. One element shall determine the velocity of the air stream while the other element shall compensate for changes in temperature. Each thermal flow sensor and its associated control circuit and signal conditioning circuit shall be factory calibrated and be interchangeable to allow replacement of a sensor without recalibration of the entire flow station. The sensor in the array shall be located at the center of equal area segment of the duct and the number of sensors shall be adequate to accommodate the expected velocity profile and variation in flow and temperature. The airflow station shall be of the insertion type in which sensor support structures are inserted from the outside of the ducts to make up the complete electronic velocity array.
 - b. Thermal flow sensor shall be constructed of hermetically sealed thermistors or nickel chromium or reference grade platinum wire,

wound over an epoxy, stainless steel or ceramic mandrel and coated with a material suitable for the conditions to be encountered. Each dual sensor shall be mounted in an extruded aluminum alloy strut.

2. Air Flow Sensor Grid Array:

- a. Each sensor grid shall consist of a lattice network of temperature sensors and linear integral controllers (ICs) situated inside an aluminum casing suitable for mounting in a duct. Each sensor shall be mounted within a strut facing downstream of the airflow and located so that it is protected on the upstream side. All wiring shall be encased (out of the air stream) to protect against mechanical damage.
- b. The casing shall be made of welded aluminum of sufficient strength to prevent structural bending and bowing. Steel or iron composite shall not be acceptable in the casing material.
- c. Pressure drop through the flow station shall not exceed 4 Pascal (0.015" W.G.) at 1,000 meter per minute (3,000 FPM).

3. Electronics Panel:

- a. Electronics Panel shall consist of a surface mounted enclosure complete with solid-state microprocessor and software.
- b. Electronics Panel shall be A/C powered 120 VAC 24 VAC and shall have the capability to transmit signals of 0-5 VDC, 0-10 VCD or 4-20 ma for use in control of the HVAC Systems. The electronic panel shall have the capability to accept user defined scaling parameters for all output signals.
- c. Electronics Panel shall have the capability to digitally display airflow in CFM LPS and temperature in degrees F degrees C. The displays shall be provided as an integral part of the electronics panel. The electronic panel shall have the capability to totalize the output flow in CFM for two or more systems, as required. A single output signal may be provided which will equal the sum of the systems totalized. Output signals shall be provided for temperature and airflow. Provide remote mounted air flow or temperature displays where indicated on the plans.
- d. Electronics Panel shall have the following:
 - 1) Minimum of 12-bit A/D conversion.

- 2) Field adjustable digital primary output offset and gain.
 - 3) Airflow analog output scaling of 100 to 10,000 FPM.
 - 4) Temperature analog output scaling from -45°C to 70°C (-50°F to 160°F).
 - 5) Analog output resolution (full scale output) of 0.025%.
- e. All readings shall be in I.P. S.I. units.
4. Thermal flow sensors and its electronics shall be installed as per manufacturer's instructions. The probe sensor density shall be as follows:

Probe Sensor Density	
Area (sq.ft.)	Qty. Sensors
<=1	2
>1 to <4	4
4 to <8	6
8 to <12	8
12 to <16	12
>=16	16

- a. Complete installation shall not exhibit more than $\pm 2.0\%$ error in airflow measurement output for variations in the angle of flow of up to 10 percent in any direction from its calibrated orientation. Repeatability of readings shall be within $\pm 0.25\%$.
- D. Static Pressure Measuring Station: shall consist of one or more static pressure sensors and transmitters along with relays or auxiliary devices as required for a complete functional system. The span of the transmitter shall not exceed two times the design static pressure at the point of measurement. The output of the transmitter shall be true representation of the input pressure with plus or minus 25 Pascal (0.1 inch) W.G. of the true input pressure:
1. Static pressure sensors shall have the same requirements as Airflow Measuring Devices except that total pressure sensors are optional, and only multiple static pressure sensors positioned on an equal area basis connected to a network of headers are required.
 2. For systems with multiple major trunk supply ducts, furnish a static pressure transmitter for each trunk duct. The transmitter signal

representing the lowest static pressure shall be selected and this shall be the input signal to the controller.

3. The controller shall receive the static pressure transmitter signal and CU shall provide a control output signal to the supply fan capacity control device. The control mode shall be proportional plus integral (PI) (automatic reset) and where required shall also include derivative mode.
 4. In systems with multiple static pressure transmitters, provide a switch located near the fan discharge to prevent excessive pressure during abnormal operating conditions. High-limit switches shall be manually-reset.
- E. Constant Volume Control Systems shall consist of an air flow measuring station along with such relays and auxiliary devices as required to produce a complete functional system. The transmitter shall receive its air flow signal and static pressure signal from the flow measuring station and shall have a span not exceeding three times the design flow rate. The CU shall receive the transmitter signal and shall provide an output to the fan volume control device to maintain a constant flow rate. The CU shall provide proportional plus integral (PI) (automatic reset) control mode and where required also inverse derivative mode. Overall system accuracy shall be plus or minus the equivalent of 2 Pascal (0.008 inch) velocity pressure as measured by the flow station.
- F. Airflow Synchronization:
1. Systems shall consist of an air flow measuring station for each supply and return duct, the CU and such relays, as required to provide a complete functional system that will maintain a constant flow rate difference between supply and return air to an accuracy of $\pm 10\%$. In systems where there is no suitable location for a flow measuring station that will sense total supply or return flow, provide multiple flow stations with a differential pressure transmitter for each station. Signals from the multiple transmitters shall be added through the CU such that the resultant signal is a true representation of total flow.
 2. The total flow signals from supply and return air shall be the input signals to the CU. This CU shall track the return air fan capacity in proportion to the supply air flow under all conditions.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to Resident Engineer for resolution before proceeding for installation.
2. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.
3. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.
4. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
5. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
6. Run tubing and wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.
7. Install equipment level and plum.

A. Electrical Wiring Installation:

1. All wiring cabling shall be installed in conduits. Install conduits and wiring in accordance with Specification Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Conduits carrying control wiring and cabling shall be dedicated to the control wiring and cabling: these conduits shall not carry power wiring. Provide plastic end sleeves at all conduit terminations to protect wiring from burrs.
2. Install analog signal and communication cables in conduit and in accordance with Specification Section 26 05 21. Install digital communication cables in conduit and in accordance with Specification Section 27 15 00, Communications Horizontal Cabling.
3. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation, miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section.

4. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical specifications. Where low voltage (less than 50 volt) power is required, provide suitable Class B transformers.
 5. Install all system components in accordance with local Building Code and National Electric Code.
 - a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.
 - b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 300 mm (12 inches) long. Equipment for fiber optics system shall be rack mounted, as applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.
 - c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.
 - d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls, panel cabinets, etc.
 6. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.
 7. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.
 8. Grounding: ground electrical systems per manufacturer's written requirements for proper and safe operation.
- C. Install Sensors and Controls:
1. Temperature Sensors:
 - a. Install all sensors and instrumentation according to manufacturer's written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.

- b. Calibrate sensors to accuracy specified, if not factory calibrated.
 - c. Use of sensors shall be limited to its duty, e.g., duct sensor shall not be used in lieu of room sensor.
 - d. Install room sensors permanently supported on wall frame. They shall be mounted at 1.5 meter (5.0 feet) above the finished floor.
 - e. Mount sensors rigidly and adequately for the environment within which the sensor operates. Separate extended-bulb sensors from contact with metal casings and coils using insulated standoffs.
 - f. Sensors used in mixing plenum, and hot and cold decks shall be of the averaging of type. Averaging sensors shall be installed in a serpentine manner horizontally across duct. Each bend shall be supported with a capillary clip.
 - g. All pipe mounted temperature sensors shall be installed in wells.
 - h. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.
 - i. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting or other conditions. Line-protect all wiring that comes from external sources to the site from lightning and static electricity.
2. Pressure Sensors:
- a. Install duct static pressure sensor tips facing directly downstream of airflow.
 - b. Install high-pressure side of the differential switch between the pump discharge and the check valve.
 - c. Install snubbers and isolation valves on steam pressure sensing devices.
3. Actuators:
- a. Mount and link damper and valve actuators according to manufacturer's written instructions.
 - b. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed position.

- c. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.
- 4. Flow Switches:
 - a. Install flow switch according to manufacturer's written instructions.
 - b. Mount flow switch a minimum of 5 pipe diameters up stream and 5 pipe diameters downstream or 600 mm (2 feet) whichever is greater, from fittings and other obstructions.
 - c. Assure correct flow direction and alignment.
 - d. Mount in horizontal piping-flow switch on top of the pipe.
- D. Installation of network:
 - 1. Ethernet:
 - a. The network shall employ Ethernet LAN architecture, as defined by IEEE 802.3. The Network Interface shall be fully Internet Protocol (IP) compliant allowing connection to currently installed IEEE 802.3, Compliant Ethernet Networks.
 - b. The network shall directly support connectivity to a variety of cabling types. As a minimum provide the following connectivity: 100 Base TX (Category 5e cabling) for the communications between the ECC and the B-BC and the B-AAC controllers.
 - 2. Third party interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating from other manufacturers as specified and required to make the system work as one system.
- E. Installation of digital controllers and programming:
 - 1. Provide a separate digital control panel for each major piece of equipment, such as air handling unit, chiller, pumping unit etc. Points used for control loop reset such as outdoor air, outdoor humidity, or space temperature could be located on any of the remote control units.
 - 2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.
 - 3. System point names shall be modular in design, permitting easy operator interface without the use of a written point index.

4. Provide software programming for the applications intended for the systems specified, and adhere to the strategy algorithms provided.
5. Provide graphics for each piece of equipment and floor plan in the building. This includes each chiller, cooling tower, air handling unit, fan, terminal unit, boiler, pumping unit etc. These graphics shall show all points dynamically as specified in the point list.

3.2 SYSTEM VALIDATION AND DEMONSTRATION

- A. As part of final system acceptance, a system demonstration is required (see below). Prior to start of this demonstration, the contractor is to perform a complete validation of all aspects of the controls and instrumentation system.
- B. Validation
 1. Prepare and submit for approval a validation test plan including test procedures for the performance verification tests. Test Plan shall address all specified functions of the ECC and all specified sequences of operation. Explain in detail actions and expected results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the system. Test plan shall include a test check list to be used by the Installer's agent to check and initial that each test has been successfully completed. Deliver test plan documentation for the performance verification tests to the owner's representative 30 days prior to start of performance verification tests. Provide draft copy of operation and maintenance manual with performance verification test.
 2. After approval of the validation test plan, installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to insure that system performs in accordance with approved specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.
- C. Demonstration
 1. System operation and calibration to be demonstrated by the installer in the presence of the Architect or VA's representative on random samples of equipment as dictated by the Architect or VA's

- representative. Should random sampling indicate improper commissioning, the owner reserves the right to subsequently witness complete calibration of the system at no addition cost to the VA.
2. Demonstrate to authorities that all required safeties and life safety functions are fully functional and complete.
 3. Make accessible, personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.
 4. The following witnessed demonstrations of field control equipment shall be included:
 - a. Observe HVAC systems in shut down condition. Check dampers and valves for normal position.
 - b. Test application software for its ability to communicate with digital controllers, operator workstation, and uploading and downloading of control programs.
 - c. Demonstrate the software ability to edit the control program off-line.
 - d. Demonstrate reporting of alarm conditions for each alarm and ensure that these alarms are received at the assigned location, including operator workstations.
 - e. Demonstrate ability of software program to function for the intended applications-trend reports, change in status etc.
 - f. Demonstrate via graphed trends to show the sequence of operation is executed in correct manner, and that the HVAC systems operate properly through the complete sequence of operation, e.g., seasonal change, occupied/unoccupied mode, and warm-up condition.
 - g. Demonstrate hardware interlocks and safeties functions, and that the control systems perform the correct sequence of operation after power loss and resumption of power loss.
 - h. Prepare and deliver to the VA graphed trends of all control loops to demonstrate that each control loop is stable and the set points are maintained.
 - i. Demonstrate that each control loop responds to set point adjustment and stabilizes within one (1) minute. Control loop trend data shall be instantaneous and the time between data points shall not be greater than one (1) minute.
 5. Witnessed demonstration of ECC functions shall consist of:

- a. Running each specified report.
- b. Display and demonstrate each data entry to show site specific customizing capability. Demonstrate parameter changes.
- c. Step through penetration tree, display all graphics, demonstrate dynamic update, and direct access to graphics.
- d. Execute digital and analog commands in graphic mode.
- e. Demonstrate DDC loop precision and stability via trend logs of inputs and outputs (6 loops minimum).
- f. Demonstrate EMS performance via trend logs and command trace.
- g. Demonstrate scan, update, and alarm responsiveness.
- h. Demonstrate spreadsheet/curve plot software, and its integration with database.
- i. Demonstrate on-line user guide, and help function and mail facility.
- j. Demonstrate digital system configuration graphics with interactive upline and downline load, and demonstrate specified diagnostics.
- k. Demonstrate multitasking by showing dynamic curve plot, and graphic construction operating simultaneously via split screen.
- l. Demonstrate class programming with point options of beep duration, beep rate, alarm archiving, and color banding.

----- END -----

**SECTION 23 10 00
FACILITY FUEL SYSTEMS**

PART 1 - GENERAL:

1.1 DESCRIPTION:

- A. Diesel fuel oil and unheated burner fuel oil tanks, piping, and accessories located outside, aboveground as shown on contract drawings. Refer to contract drawings for type of fuel and for tank capacities.
- B. Tank fluid level monitoring and alarm systems.
- C. Leak detection system for tanks.

1.2 RELATED WORK:

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 03 30 00, CAST-IN-PLACE CONCRETE.
- C. Section 05 50 00, METAL FABRICATIONS.
- D. Section 09 91 00, PAINTING.
- E. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- F. Section 23 07 11, HVAC and BOILER PLANT INSULATION.
- G. Section 31 20 00, EARTHWORK.

1.3 QUALITY ASSURANCE:

- A. Approval by Contracting Officer is required of products or services of proposed manufacturers, suppliers and installers, and will be based on Contractor's certification that:
 - 1. Manufacturers regularly and currently manufacture tanks, tank and piping accessories, tank fluid level monitoring and leak detection systems, fuel quality management systems.
 - 2. Manufacturers of steel tanks participate in the Quality Assurance Program of the Steel Tank Institute (STI).
 - 3. The design and size of each item of equipment provided for this project is of current production and has been in satisfactory operation on at least three installations for approximately three years. Current models of fluid level and leak detection systems with less than three years service experience are acceptable if similar previous models from the same manufacturer have at least three years service experience.
- B. Apply and install materials, equipment and specialties in accordance with manufacturer's written instructions. Conflicts between the

manufacturer's instructions and the contract drawings and specifications shall be referred to the Resident Engineer (RE)/Contracting Officers Technical Representative (COTR) for resolution. Provide copies of installation instructions to the RE/COTR two weeks prior to commencing installation of any item.

- C. All equipment shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components or overall assembly.
- D. Tanks, Secondary Containment Systems for Piping, Plastic Piping and Containment Systems, Tank Level Monitoring Systems, Leak Detection Systems, Fuel Quality Management Systems, Cathodic Protection Systems: Authorized manufacturers' representatives shall provide on-site training of installers and supervision of the installation and testing of the equipment and systems to assure conformance to written instructions of manufacturers.
- E. Tank and piping installation contractor shall be certified as acceptable by local and state pollution control authorities.
- F. Entire installation shall conform to requirements of local and state pollution control authorities.
- G. Pipe Welding: Conform to requirements of ASME B31.1. Welders shall show evidence of qualification. Welders shall utilize a stamp to identify their work. Unqualified personnel will be rejected.
- H. Assembly of Glass Fiber Reinforced Plastic Piping: Installation personnel shall have been trained, tested and certified under a procedure approved by the manufacturer of the piping. Proof of certification, in writing, shall be provided to the RE/COTR.
- I. Where specified codes or standards conflict, consult the RE/COTR.
- J. Label of Conformance (definition): Labels of accredited testing laboratories showing conformance to the standards specified.
- K. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a safe, complete and fully operational system which conforms to contract requirements and in which no item is subject to conditions beyond its design capabilities.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Aboveground Steel Tanks, Including Vault-type Tanks:
 - 1. Drawings of tanks, supports, ladders, platforms, heating coils, tank manholes, emergency relief vents and all accessories. Include overall dimensions and dimensional locations and sizes of pipe connections, and access openings.
 - 2. Recommended tank support locations.
 - 3. Weight of entire tank assembly, empty and flooded.
 - 4. Design and construction of primary tanks, insulation, secondary containment, supports, pipe connections, platforms.
 - 5. Application and performance data on coatings from manufacturer of coatings.
 - 6. Data certifying tanks are designed for surcharge loads of platforms shown.
 - 7. Certification of compliance with specified standards.
 - 8. Certification that steel tank manufacturer participates in Steel Tank Institute (STI) Quality Assurance Program.
 - 9. Design, construction, performance, dimensions of emergency relief vents.
 - 10. Seismic Data: Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- D. Fuel Piping:
 - 1. ASTM and UL compliance.
 - 2. Grade, class or type, schedule number.
 - 3. Manufacturer.
- E. Pipe Fittings, Unions, Flanges:
 - 1. ASTM and UL compliance.
 - 2. ASTM standards number.
 - 3. Catalog cuts.
 - 4. Pressure and temperature rating.
- F. Foot Valves, Check Valves, Overfill Prevention Valves:
 - 1. Catalog cuts showing design and construction.
 - 2. Pressure and temperature ratings.
 - 3. Pressure loss and flow rate data.

4. Materials of construction.
5. Accessories.
- G. Secondary Containment System for Fuel Piping:
 1. Sizes, materials, construction of containment system including end seals, sumps, coatings and pipe supports.
 2. Layout of system.
 3. Installation instructions.
 4. Design of cathodic protection system (steel casing).
- H. Leak Detection System:
 1. Drawings, description and performance data on sensors, control units.
 2. Description of operation.
 3. Layout of system.
 4. Installation and operating instructions.
 5. Data on interconnecting wiring systems to be furnished.
- I. Tank Fluid Level Monitoring Instrumentation System:
 1. Drawings showing instruments and in-tank sensing units, with dimensions.
 2. Design and construction of all elements of system.
 3. Installation instructions.
- J. Tank and Piping Accessories: Design, construction, and dimensions of vent caps, fill boxes, fill caps, spill containers and other accessories.

1.5 DELIVERY, STORAGE AND HANDLING:

- A. Protection of Equipment:
 1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
 2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the RE/COTR. Such repair or replacement shall be at no additional cost to the Government.
 3. Protect new equipment and piping systems against entry of foreign matter on the inside. Clean both inside and outside before painting or placing equipment in operation.

4. Protect plastic piping and tanks from ultraviolet light (sunlight).
- B. Cleanliness of Equipment and Piping:
1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
 2. Piping systems shall be flushed, blown or pigged as necessary to provide clean systems.
 3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
 4. Contractor shall be fully responsible for all costs, damages and delay arising from failure to provide clean systems and equipment.

1.6 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. Federal Specifications (Fed. Spec.):
- A-A-60005.....Frames, Covers, Grating, Steps, Sump and Catch Basin, Manhole
- C. ASTM International (ASTM):
- A36/A36M-08.....Carbon Structural Steel
- A53/A53M-10.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
- A106/A106M-10.....Seamless Carbon Steel Pipe for High Temperature Service
- A126-04(R2009).....Gray Iron Castings for Valves, Flanges and Pipe Fittings
- A234/A234M-10.....Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service
- B62-09.....Composition Bronze or Ounce Metal Castings
- D2996-01(2007).....Filament-Wound "Fiberglass" (Glass-Fiber-Reinforced-Thermosetting-Resin) Pipe
- D. American Society of Mechanical Engineers (ASME):
- B16.5-09.....Pipe Flanges and Flanged Fittings (NPS ½-24).
- B16.11-09.....Forged Fittings, Socket-Welding and Threaded

- B31.1-10.....Code for Pressure Piping, Power Piping with
Current Amendments
- E. National Electrical Manufacturers Association (NEMA):
- 250-08.....Enclosures for Electrical Equipment (1000 Volts
Maximum)
- F. National Fire Protection Association (NFPA):
- 30-12.....Flammable and Combustible Liquids Code
- 31-11.....Installation of Oil Burning Equipment
- 70-11.....National Electrical Code
- G. Underwriters Laboratories Inc. (UL):
- 58-98.....Steel Underground Tanks for Flammable and
Combustible Liquids
- 142-10.....Steel Aboveground Tanks for Flammable and
Combustible Liquids
- 971-06.....Non-Metallic Underground Piping for Flammable
Liquids
- 1316-06.....Glass-Fiber-Reinforced Plastic Underground
Storage Tanks for Petroleum Products
- 1746-07.....External Corrosion Protection System for Steel
Underground Storage Tanks
- 2085-10.....Protected Above-ground Tanks for Flammable and
Combustible Liquids
- H. Steel Tank Institute (STI):
- F001.....Standard for Fire Resistant Tanks
- F841.....Dual Wall Underground Steel Storage Tanks
- F894.....ACT-100 Specification for External Corrosion
Protection of FRP Composite Steel Underground
Storage Tanks
- F911.....Standard for Diked Aboveground Storage Tank
System
- F941.....Standard for Fireguard Thermally Insulated
Aboveground Storage Tanks
- F961.....ACT-100-U Specification for External Corrosion
Protection of Composite Steel Underground
Storage Tanks

P3.....STI-P3 Specification and Manual for External
Corrosion Protection of Underground Steel
Storage Tanks

R891.....Recommended Practice for Hold Down Strap
Isolation

I. NACE International (Corrosion Engineers) (NACE):

SP0169-07.....Control of External Corrosion on Underground or
Submerged Metallic Piping Systems

NACE 3/SSPC-SP6-07.....Commercial Blast Cleaning

NACE 4/SSPC-SP7-07.....Brush-off Blast Cleaning

J. American Petroleum Institute (API):

1631-01.....Interior Lining and Periodic Inspection of
Underground Storage Tanks

1.7 PERMITS:

Contractor shall obtain and complete all tank permit and registration
forms required by governmental authorities.

PART - 2 PRODUCTS:

2.1 ABOVEGROUND STEEL TANKS:

A. Type: Factory fabricated all welded steel, horizontal cylindrical
configuration, atmospheric pressure, internal and external corrosion
protection as specified. In addition to specified requirements, tanks
shall be fabricated in accordance with Steel Tank Institute (STI)
design standards by manufacturer that participates in STI Quality
Assurance Program.

B. Construction:

1. ASTM A36 steel, conform to UL 142. Inner and outer tanks of double
wall tanks shall both conform. Provide label of conformance.
2. Conform to NFPA 30 or 31 as applicable.
3. Double-wall, insulation between walls, conforming to STI F941
"Fireguard" construction, and to UL 2085. Provide label of
conformance.
4. Design for surcharge load produced by tank-mounted platforms and
platform loadings shown. Design tanks for saddle supports furnished
by tank manufacturer.

5. Leaks and abrasions are not permitted. Maximum permissible out-of-roundness of cylindrical shells is one percent of the diameter.
 6. Provide lifting lugs for rigging tanks.
 7. Make provisions for leak detectors to be installed at lowest part of interstitial space between walls of double-wall tanks.
- C. Platforms, Stairs, Ladders and Handrails: Provide welded steel assemblies as shown, conforming to OSHA requirements. Provide welded steel tank attachments designed to support platform framing, stairs, ladders and live and dead loadings. Clean and coat all surfaces as specified for tank and steel dike exterior. Galvanizing is an acceptable alternative.
- D. Factory Cleaning: Clean interior and exterior of tanks and steel dikes (if furnished). Remove mill scale, dirt, rust, oil, welding debris, loose coatings and coatings incompatible with fuel stored or protective coating. Sandblast exterior in accordance with NACE 3.
- E. Factory Coating: Provide tanks and steel dikes (if furnished) with exterior coat of rust resistant metal primer, specified under Section 09 91 00, PAINTING. Coat interior from bottom of tank to 1 m (3 feet) above bottom in compliance with API RP1631.
- F. Field Painting: Clean and coat all surfaces as specified in Section 09 91 00, PAINTING.
- G. Pipe Connections to Tanks:
1. Conform to UL 142.
 2. Pipe sizes 50 mm (2 inches) and smaller, threaded. Pipe sizes 65 mm (2 1/2 inches) and larger, flanged, 1025 kPa (150 pound) ASME rating.
 3. Welded joints required on steel piping located inside tanks.
 4. Provide and coordinate tank connection quantities, sizes and types with requirements of tank level gage unit; sounding rod; vent, fill, supply and return pipes; and other pipes as shown.
 5. On double-wall tanks, provide valved drain of interstitial space.
- H. Tank Manholes: Provide quantity shown. Bolted cover type, gasketed.
- I. Internal Ladder: Provide as shown with 50 mm x 6 mm (2 inch x 0.25 inch) sides and 20 mm (0.75 inch) diameter rungs at 300 mm (12 inches) on center. Provide slide supports to allow for tank movement.

- J. Wear (Striker) Plates: Provide 300 mm (12 inch) square, 6 mm (0.25 inch) thick steel plates welded to tank bottom directly under the sounding opening, the fuel return discharge, and the fill discharge.
- K. Lifting Lugs: Provide for rigging tanks.
- L. Emergency Relief Vents for Fire Exposure: Venting capacity shall conform to NFPA 30 or 31 as applicable. Standard product of a manufacturer, designed to automatically open at tank pressure of 17 kPa (2.5 psi) gage. Aluminum or cast iron construction with Teflon seating surface. Provide separate vents for primary and secondary tanks.
- M. Provide fittings for grounding per NFPA 70.
- N. Seismic Design: Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

2.2 TANK AND PIPING ACCESSORIES:

- A. Vent Caps: Galvanized cast iron or cast aluminum with brass or bronze screens, arranged to permit full venting and to prevent entry of foreign material into the vent line. Same pipe size as vent pipe.
- B. Fill Boxes:
 - 1. Spill-container type enclosing a fill cap assembly with camlock hose connector with closure coordinated with fittings used by fuel supplier.
 - 2. Watertight assembly, cylindrical body, quick-opening corrosion-resistant watertight sealable cover, spill containment compartment with minimum 10 gallon capacity. Integral drain valve with discharge to fill pipe.
 - 3. Fill cap shall be lockable, tight-fill design with provision for padlock on the top of the cap. Fill cap shall screw onto threaded adapter that can be removed without removing fill box. Entire assembly shall seal tight with no leakage during filling and when cap is in place.
 - 4. Provide special tools necessary for opening fill boxes and fill caps.
 - 5. Protect spill container from traffic by ramped, drain-slotted cast iron body ring and cover. Design shall prevent transmission of traffic loads to the underground tank. Spill-container type not required at locations designated only for sounding tanks.

- C. Fill caps located above grade without fill boxes shall be lockable, tight-fill design, operated by special wrench that shall be furnished. Entire assembly shall seal tight with no leakage during fill and when cap is in place.
- D. Refer to Section 05 50 00, METAL FABRICATIONS, for access platforms shown for aboveground tanks.
- E. Support horizontal portion of pipes located inside tank every 2100 mm (7 feet) maximum.
- F. Furnish gauging chart, liters versus mm and gallons versus inches depth.
- G. Furnish sounding rod for each tank size. Mark rods in increments representing five percent of tank capacity. Provide length of rod suitable for tank burial depth (if applicable). Rods shall be graduated in gallons.
- H. Fill Point Identification:
 - 1. Fill Boxes at Grade Level: Aluminum, brass or bronze plate, anchored to concrete fill box pad with stamped or engraved letters 18 mm (0.75 inch) high.
 - 2. Fill Caps above Grade: Aluminum, brass or bronze plate, clamped to fill pipe, with stamped or engraved letters 18 mm (0.75 inch) high.
 - 3. Legend: "BURNER FUEL OIL FILL" "DIESEL FUEL FILL" or "SOUNDING" as appropriate.

2.3 PIPING, VALVES, FITTINGS:

- A. Fuel supply and return, tank fill, vents, sounding, pump out, steam and condensate.
- B. Steel Pipe and Fittings:
 - 1. Piping: Steel, seamless or electric resistance welded (ERW), ASTM A53 Grade B or ASTM A106 Grade B, Schedule 40. Aboveground piping shall be painted. Refer to Section 09 91 00, PAINTING.
 - 2. Joints: Socket or butt-welded. Threaded joints not permitted except at valves, unions and tank connections.
 - 3. Fittings:
 - a. Butt-welded joints: Steel, ASTM A234, Grade B, ASME B16.9, same schedule as adjoining pipe.
 - b. Socket-welded joints: Forged steel, ASME B16.11, 13 700 kPa (2000 psi) class.

4. Unions: Malleable iron, 2050 kPa (300 psi) class.
5. Companion flanges: Flanges and bolting, ASME B16.5.
6. Welding flanges: Weld neck, ASME B16.5, forged steel ASTM A105, 1025 kPa (150 psi).

C. Check Valves - Fuel Pump Suction.

1. Pipe Sizes 50 mm (2 inches) and under: Rated for 1375 kPa (200 psi) water-oil-gas, swing-type, threaded ends, ASTM B62 bronze body. Provide union adjacent to valve.
2. Pipe Sizes 65 mm (2 1/2 inches) and above: Rated for 1375 kPa (200 psi) water-oil-gas, swing-type, 850 kPa (125 pounds) ASME flanged ends, ASTM A126 class B cast iron body.

D. Foot Valves - Fuel Pump Suction: Double poppet, lapped-in metal-to-metal seats, double-guided stems, 20 mesh inlet screen, same size as fuel suction piping. Foot valve shall be removable to above grade through the tank manhole enclosure or through extractor fitting.

E. Extractor Fittings: Arranged to permit removal of foot valves, overfill prevention valves, and other devices that are located below grade. Access point shall be through a cast iron fill box-type manhole located at grade. Provide extractor wrench.

F. Overfill Prevention Valve: Aluminum automatic valve designed for underground or aboveground tanks, as applicable. Removable through the extractor fitting on underground tanks. Locate valve near the top of the tank in the fill pipe. On underground tanks with gravity fill, provide two stage automatic float-operated valve. First stage operation at 92 percent tank capacity shall reduce flow to 19 L per minute (5 gallons per minute) or less. Second stage operation shall stop flow completely when tank is no more than 95 percent full. On aboveground tanks, or tanks pressure-filled, provide single stage valve, rated for fill flow and pressure, which stops flow completely at 95 percent of tank capacity. Valve shall include method for draining oil trapped above the valve into the tank.

2.4 INSULATION FOR FUEL PIPING SYSTEMS:

- A. Refer to Section 23 07 11.

2.5 LEAK DETECTION SYSTEMS:

- A. Automatic digital continuous monitoring systems responsive to the presence of water and hydrocarbons in the interstitial space of the

double-wall tanks, in the tank manhole access enclosures, and in the secondary containment of fuel piping systems. System shall distinguish between hydrocarbon and water and identify location of leak as to individual tank and piping system. System may be combined with tank fluid level monitor and alarm system specified in Article, TANK FLUID LEVEL MONITOR AND ALARM SYSTEM.

B. Functions and Arrangement:

1. Single control station to monitor all sensing probes.
2. Visual indicator to monitor and identify leaks as water or hydrocarbon and location.
3. Indicators showing system status including faults and alarms.
4. On board printer that provides complete reports of all system functions upon command.
5. Panel circuit test button.
6. 95 dB audible alarm with silencing control to sound when leak is detected.
7. Eight hour memory backup system with battery.
8. NEMA 250 Type 4 cabinet.
9. UL or other accredited testing laboratory listing.
10. RS232 Modbus communications with engineering control system to indicate system in service and alarm conditions.

C. Sensors:

1. Designed for required locations including: Insertion between walls of double-wall tanks, in sumps in double-wall piping systems and in tank manhole enclosures. Sensing points shall be at lowest point of each tank or sump. Intrinsically safe design.
2. Sensing units shall detect presence of water and a minimum 3 mm (0.125 inch) thick layer of hydrocarbon on surface of water and minimum 50 mm (2 inch) thickness of hydrocarbon in area that has no water present.
3. Sensors shall be arranged to allow replacement of individual sensors without disturbing other portions of leak detection system or fuel storage and piping system. Underground sensors shall be accessed through caps as grade.
4. Materials of construction shall be non-corroding.
5. Transmit status signal to control unit.

D. Components:

1. Provide manholes at grade for each sensor cap similar in construction to fill boxes. Manholes shall be cast iron, quick-opening cover, watertight, minimum size necessary to accommodate sensor caps. Provide identification plates, similar to those specified for fill points, labeled "MONITORING/OBSERVATION WELL-DO NOT FILL". Provide special tools if necessary for opening covers.
2. Sensor housings from tank and piping to grade shall be Schedule 40 PVC, or stainless steel.
3. Underground wiring between probes and control unit: Place in water-tight corrosion-resistant conduit system conforming to Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION.

2.6 TANK FLUID LEVEL MONITOR AND ALARM SYSTEMS:

- A. Digital systems for central monitoring of fuel and water levels in all fuel oil storage tanks in the project. High and low level visual and audible alarms. Volumetric tank-tightness testing. Complete with all transducing, transmitting, and receiving devices. On board printer to provide complete report of all system functions upon command. System may be combined with leak detection system specified in Article, LEAK DETECTION SYSTEMS.
- B. Fluid Level Monitor:
1. Digital continuous readout, showing tank oil and water levels in gallons, smallest reading one gallon. Provide identification of product measured, measuring units, and the tank number.
 2. Tank and fuel characteristics contained in preprogrammed non-volatile field-replaceable databases. Protected power supply.
- C. High and Low Fluid Level Alarm System:
1. Automatic continuous on-line monitoring of all tanks.
 2. Visual and audible indicators combined with fluid level monitor. Identify the tank that is in alarm condition.
 3. Manual alarm test and silencing controls.
 4. Low level alarm actuation adjustable 0-25 percent of tank capacity. High level alarm actuation adjustable 75-100 percent of tank capacity.
- D. Locate all indicators, selector switches, alarms on face of wall-mounted NEMA 250, Type 4 panel.

E. Remote Alarm Annunciator:

1. Visual and audible high level alarms adjacent to tank fill box locations. Locate in NEMA 250 Type 4X weatherproof exterior wall or pole-mounted panels.
2. Alarm shall include flashing red light with 180 degree visibility for each tank and 95 dB horn or 100 mm (4 inch) diameter bell. Provide alarm silence control.
3. Provide identification sign: "WHEN ALARM SOUNDS - FUEL TANK FILLED TO CAPACITY - DO NOT OVERFILL".

F. Modbus communication to It closet to indicate tank fluid level and alarm conditions. Telephone modem communication capability.

G. System Performance: Accuracy plus or minus 2.5 mm (0.01 inch) of fluid height in inventory mode and 0.25 mm (0.001 inch) in leak detection mode. Automatic compensation for fluid temperature changes. Volumetric tank tightness sensitivity of 0.4 lph (0.1 gph).

H. Sensors:

1. Provide sensor types such as magnetostrictive, capacitance, float, hydrostatic and other types as necessary for the applications.
2. Apply in accordance with manufacturer's instructions with provisions for easy future replacement without need for excavation.
3. Provide for each hydrostatic sensor a constant flow differential pressure regulator and pneumatic transmitter protected from fuel contamination. Air supply shall include filter and over-pressure protection. Provide desiccant-type dryer on air supply designed for removal of water vapor. Dryer rating, minimum 280 cubic liters per minute (10 scfm). Provide moisture indicator. Dryer may be deleted if air supply source has a refrigerated dryer.
4. Float-type units shall be designed for installation and removal through a 100 mm (4 inch) diameter vertical pipe mounted in the top of the tank.

I. Underground Wiring and Piping: Enclose in water-tight corrosion-resistant conduit system sized and arranged as recommended by system manufacturer and conforming to Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION.

J. Code Conformance: NFPA-70.

2.7 AUTOMATIC FUEL OIL TRANSFER PUMPS:

A. Application

Supply a self-contained, Automatic Fuel Oil Transfer and Monitoring System to ensure a reliable supply of fuel oil to the emergency generator and the Hot water boiler system included in this project. The system shall include automatic pump set lead-lag, storage tank monitoring, leak monitoring, LCD operator display, manual back-up stations, time and date stamped alarm and event summary and the system shall include the capability to simultaneously communicate to a Data Acquisition System (DAS), Building Automation System (BAS) or Building Management System (BMS) via Modbus protocol, and dial out to an alpha-numeric pager system via field installable plug-in option modules in the future. The control system shall be a microprocessor-based design with field expandable plug-in Input/Output modules. The Automatic Fuel Oil Transfer Pump and Straining Set and monitoring system shall be Preferred Utilities Mfg. Corp. Danbury, CT Model to be as indicated on the drawings.

B. Pump Set and Control Cabinet

The Pump Set and Control Cabinet shall be completely pre-wired and tested to insure job site reliability. The pump set and control cabinet shall be the product of one manufacturer for single source responsibility. Provide a factory assembled steel enclosure with all operator interface control switches, indicators and displays physically separated from any field terminations. Manual Back-up control switches and indicators must be protected from unauthorized operation by a key lockable door with a viewing window. Cabinet to be Preferred Utilities Model #ATPS- ZACS- DTL, as provided by Analytical & Combustion Systems, phone 800- 545- 2514.

C. Control and Monitoring Hardware

The control strategy shall be microprocessor based. RELAY LOGIC SHALL NOT BE ACCEPTABLE. The control strategy shall be factory configured and stored on an EEPROM, and shall be password protected from re-configuration by un-authorized / un-qualified personnel. The controller shall be designed so that it will "fail safe" in the event there is a microprocessor failure. Control hardware shall include combination magnetic motor starters w/overload protection and circuit breakers. Provide safety interlocks to shutdown both pumps during any of the following conditions; pump set "leak detected", day tank "leak detected"

and "high-high" day tank level. These interlocks must continue to ensure safe pump operation even if the PLC has failed or is out of service and the pump set is operated in manual "hand" mode. The control system shall provide common alarm dry contacts to be interfaced with the Building Maintenance System as required.

D. Operator Interface

The control system shall include a 16 line x 40 character or greater LCD display for pump set status, storage tank level indication, alarm listing, and troubleshooting functions. Provide a tactile feedback, numeric keypad for data entry. Provide dedicated pushbuttons for Alarm Silence and for the Home Page display and a "Hand-Off-Automatic" control switch for each fuel pump. In "Hand" position the pump shall be capable of manual operation in the event of a controller failure. The control system shall monitor the position of each "H-O-A". Should a switch be put into the "Off" position, the controller shall log the event with a time-date stamp and store within the controller memory. Provide an Elapsed Time Recorder (ETR) to measure running time for each pump. Provide a Fuel Oil Overview Display (Home Page) capable of simultaneous viewing of pump set status, day tank status and main storage tank status. The Fuel Oil Overview display shall include the following information:

1. Lead Pump Selection - Auto/Manual
2. Pump Status - Off/Run/Standby
3. Day Tank Status - Normal/High/Low/Leak
4. Main Tank Status - Normal/High/Low/Leak
5. Fuel oil system, leak alarm points
6. Three Most Recent Alarms

E. Alarm and Event Logs

The control system shall include sufficient memory for the last 200 alarm/event/ operator actions at a minimum. Provide an alarm display page for viewing the most recent 8 alarms/events with scrolling capability to view the complete 200 point alarm/event memory. Each event and alarm condition must be displayed with a distinct, descriptive, English language description and time and date stamp. New alarms shall trigger the common alarm output relay. Events shall be recorded, but shall not trigger an alarm. A dedicated Alarm Silence button shall silence the alarm output. The control system shall record and annunciate the following alarms:

Strainer High Differential Pressure, Pump Thermal Overload, Pump Loss of Flow, Pump Set Prime Test Failure, Day Tank Leak, Pump Set Leak, Day Tank High Level and Day Tank Low Level. The control system shall record the following events: Pump Control Switch in "Off" position, Pump Set Prime Test OK, Pump Selected as Lead, Main Storage Tank Filled and Day Tank Filled.

F. Fuel Pump Alternation and Lead-Lag Operation

Provide automatic, microprocessor-based day tank level control. The lead fuel pump shall be energized when Day Tank oil level falls below 50%. The lead pump shall continue to operate until the day tank level is greater than 80%. Upon the next call for fuel, the lead pump shall be automatically alternated. The control system shall automatically energize the back-up pump upon detecting a low level condition, (40% full condition). Both pumps shall then continue to operate until the level of oil reaches the high level point. Upon detection of loss of flow or lead pump thermal overload the control system shall automatically energize the backup pump and de-energize the lead pump.

G. Main Storage Tank Monitoring

The control system shall include main storage tank level sensor and discriminating leak sensor monitoring. Provide a continuous display of tank content in both gallons and inches of product within the main storage tank. Tank alarm displays shall not interfere with the display of the tank content. Provide data recall of the instantaneous display of tank content at the time of leak alarm condition. The control system shall include an overfill alarm circuit test push button to provide instantaneous proving of audible and visual alarm circuitry associated with instrument overfill alarm contact. The controller must be field expandable using plug-in input modules to monitor up to 8 storage tanks and 24 discriminating leak sensors. Provide all equipment capabilities specified in this paragraph even if level and leak sensors are not included in this project.

H. Piping and Mounting

Provide a duplex pump and straining set that is factory assembled with components piped and mounted on continuously welded steel plate containment basin with 3" steel side rails. Provide a ½" containment basin plugged drain connection. The basin shall be sized to contain

(capture) potential leaks from all factory installed piping and components. Pipe shall be schedule 40 black pipe with ASTM A-53 Grade "A" malleable 150# fittings.

I. Containment Basin Leak Detection Switch

Provide, factory mounted and wired a float operated Containment Basin Leak detection Switch to shut off the pumps and energize an audible and visual alarm should a leak be detected. The level sensor shall be a plasma welded stainless steel construction. Electrical connections shall be contained in a weatherproof junction box.

J. Positive Displacement Pumps

Provide and mount two (2) positive displacement rotary type pumps with cast iron housing with self-adjusting mechanical, carbon ring seals. Pumps that have an aluminum, brass, or bronze housings or rotors are not acceptable. Packing gland equipped pumps, close-coupled pumps, carbonator shaft mounted pumps or centrifugal pumps are not acceptable.

K. Motors

Provide and mount two (2) open drip proof, rigid base, standard NEMA frame motors. Pump and motor assemblies shall be factory assembled on a structural steel channel. Rotating parts shall have a steel OSHA guard.

L. Pump Isolation and Check Valves

Provide and mount four (4) pump isolation valves. Locate one (1) valve each on the suction and discharge side of each pump. Isolation valves will allow off line pump maintenance without system loss of availability. Isolation valves shall be ball type valves to provide full flow while open and positive shutoff when closed. A check valve shall be mounted on the discharge of each pump.

M. Fuel Oil Strainer

Provide and mount a duplex fuel oil strainer on the suction side of the duplex transfer pump set. Strainer baskets shall be fabricated of 40 mesh stainless steel. Provided a factory wired differential pressure switch/indicator mounted with isolation cocks. Strainer to be Preferred Model 53.

N. Relief Valves

Provide and mount two (2) relief valves sized to relieve the full outlet flow of the pump without causing the pump motor to overload or any component's pressure rating to be exceeded if the discharge is

inadvertently valved off. Relief valves must be externally mounted from the pumps and piped to the return line in the field according to NFPA 30. Pump internal relief valves shall not be accepted. Relief valves shall be Preferred Type R.

O. Pump Relief Activation Switch

Provide a flow sensing switch on the discharge of the pump relief valve set to annunciate at the pump set control panel. Flow switch shall be vane operated to actuate a single double throw snap switch. Switch shall be factory wired to the control cabinet for alarm and backup pump operation. Switch shall be rated for 1450 PSIG. Provide a flow switch outlet isolation valve for maintaining the flow switch without draining the fuel system.

P. Dial Compound and Pressure Gauges

Provide and mount a dial compound gauge on the suction side of the strainer. The gauge shall read 30" vacuum - 15 psig. Provide and mount a dial pressure gauge on the discharge side of each pump. Each gauge shall be equipped with an isolation ball valve.

Q. Pump Automatic Sequencing Flow Switch

Provide a time delayed flow sensing switch on the discharge of the pump set to bring on the lag pump should the lead pump fail to maintain flow. Flow switch shall be vane operated to actuate a single double throw snap switch. Switch shall be factory wired to the control cabinet for alarm and backup pump operation. Switch shall be rated for 1450 PSIG. Provide a flow switch outlet isolation valve for maintaining the flow switch without draining the fuel system.

R. Communications

The control system shall be equipped with an optically isolated RS-485 communications data highway pre-wired to the field terminal strip. The RS-485 protocol shall allow: Auto/Manual mode change, lead pump selection, sensing and silencing of alarms, change of any configuration parameter, change of timers, etc. For safety, it shall be possible to defeat the remote control from the controller front panel, preventing any status changes from being initiated at the remote terminal. Provide all equipment capabilities specified in this paragraph, even if a connecting Building Automation System (BAS) is not included in this project. It must be possible to field upgrade the control system to dial out to an

alphanumeric pager system via field installable plug-in option modules in the future.

S. Quality Assurance Inspection, Labeling and Testing

The Assembled Control Cabinet shall be manufactured and labeled in accordance with UL 508. Simply supplying UL recognized individual components is not sufficient. The assembled control cabinet as a whole must be inspected for proper wiring methods, fusing, etc., and must be labeled as conforming to UL508. Inspection and labeling shall be supervised by UL or other OSHA approved Nationally Recognized Test Lab (NRTL). Pump Sets must be fully tested prior to shipment. Testing shall include both a pressure and vacuum testing period. First, the complete pump set shall be pressure tested to rated pressure using an air pressure source. The test shall confirm that the pump set piping system can maintain rated pressure for 4 hours. Next, the complete pump set shall be brought to a vacuum greater than 25" Hg. The test shall confirm that the pump set piping system can maintain vacuum for 4 hours. Following a pressure and vacuum test the pump set shall be given a full operational test. The pump set shall be connected to a fuel oil supply and return. The pump set shall be operated normally. Motor amps shall be noted at no load and full load for each motor. The motor amps shall be within 10% of rated motor amps. During the test the relief valve shall be set and tested. Operation of pump set instrumentation shall be tested. A copy of the test procedures shall be sent to the consulting engineer and owner. The owners and or the consulting engineer at their discretion shall observe this and all other tests. A certificate of factory testing, together with a copy of the wiring and arrangement diagrams shall be placed in the control cabinet prior to shipment. The UL-508 label shall be affixed to the inside of the cabinet.

T. Start up

Provide a minimum of one (1) day of factory service for the startup and adjustment of the fuel oil handling system. All unused field service time shall be credited to the facility for use during the first year of operation; the facility shall reimburse the manufacturer for all travel time and expenses incurred during such trips. Provide for one (1) training session in the proper operation and maintenance of the equipment. Training sessions shall cover the operation, troubleshooting

and maintenance of the fuel handling equipment. THIS REQUIREMENT SHALL NOT BE WAIVED BY THE INSTALLING CONTRACTOR. A letter from the fuel oil handling system manufacturer shall be provided to the consulting engineer and owner stating that the system received its factory start up and that all components are in working order.

PART 3 - EXECUTION

3.1 INSTALLATION AND TESTING, ABOVEGROUND TANKS:

- A. Conform to NFPA 30 or 31 as applicable.
- B. Support tanks on steel saddles welded to the tanks. Anchor to concrete foundations. Provide molded neoprene isolation pads between the steel supports and the concrete foundation.
- C. After tanks are installed, test steel tanks with air pressure of 20 kPa to 35 kPa (3 - 5 psi), using soapsuds to locate leaks. Repair leaks by chipping to bare metal and rewelding. Retest until all leaks are repaired. Repair all damaged areas of prime coat on tanks and steel dikes (if furnished). Test interstitial area between steel tank walls with air at pressure recommended by tank manufacturer. Tests shall be witnessed by the RE/COTR.
- D. For steel tanks storing heated oil, field-applied insulation requirements are specified under Section 23 07 11, HVAC and BOILER PLANT INSULATION.
- E. Surface finish coating for tanks and steel dikes (if furnished) is specified under Section 09 91 00, PAINTING.
- F. Provide electrical grounding in accordance with NFPA 70.

3.2 INSTALLATION AND TESTING, LEAK DETECTOR SYSTEMS FOR TANKS AND PIPING:

- A. Wiring shall conform to NFPA-70.
- B. Locate control monitor panels 1500 mm (5 feet) above the floor on inside wall of boiler room, generator room or garage, depending on type of fuel tank served, unless shown otherwise.
- C. Test operation of each probe, and monitoring system with fuel and water. If type of probe utilized is damaged by exposure to fuel, provide temporary probe for testing monitoring system.

3.3 INSTALLATION, TANK FLUID LEVEL INDICATOR AND ALARM SYSTEM:

- A. Wiring shall conform to NFPA-70.

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- B. Locate level indicator and alarm panel 1500 mm (5 feet) above the floor on inside wall of boiler room, generator room or garage, depending on type of fuel tank served, unless shown otherwise.
- C. Locate remote high level alarm on exterior wall or pole in view of tank fill point, 2400 mm (8 feet) above grade.

- - - E N D - - -

SECTION 23 21 13
HYDRONIC PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Water piping to connect HVAC equipment, including the following:
 - 1. Chilled water, condenser water, heating hot water and drain piping.
 - 2. Extension of domestic water make-up piping.
 - 3. Glycol-water piping.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 31 20 00, EARTH MOVING: Excavation and backfill.
- D. Section 03 30 00, CAST-IN-PLACE CONCRETE.
- E. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic restraints for piping.
- F. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- G. Section 23 21 23, HYDRONIC PUMPS: Pumps.
- H. Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION: Piping insulation.
- I. Section 23 23 00, REFRIGERANT PIPING: Refrigerant piping and refrigerants.
- J. Section 23 25 00, HVAC WATER TREATMENT: Water treatment for open and closed systems.
- K. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Temperature and pressure sensors and valve operators.

1.3 QUALITY ASSURANCE

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, which includes welding qualifications.
- B. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and not more than one year old.
- C. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be the same manufacturer as the grooved components.

1. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 1. Pipe and equipment supports. Submit calculations for variable spring and constant support hangers.
 2. Pipe and tubing, with specification, class or type, and schedule.
 3. Pipe fittings, including miscellaneous adapters and special fittings.
 4. Flanges, gaskets and bolting.
 5. Grooved joint couplings and fittings.
 6. Valves of all types.
 7. Strainers.
 8. Flexible connectors for water service.
 9. Pipe alignment guides.
 10. Expansion joints.
 11. Expansion compensators.
 12. All specified hydronic system components.
 13. Water flow measuring devices.
 14. Gages.
 15. Thermometers and test wells.
 16. Electric heat tracing systems.
 17. Seismic bracing details for piping.
- C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
 1. Heat Exchangers (Water to Water)
 2. Air separators.
 3. Expansion tanks.
- D. Submit the welder's qualifications in the form of a current (less than one year old) and formal certificate.
- E. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

F. As-Built Piping Diagrams: Provide drawing as follows for chilled water, condenser water, and heating hot water system and other piping systems and equipment.

1. One wall-mounted stick file with complete set of prints. Mount stick file in the chiller plant or control room along with control diagram stick file.
2. One complete set of reproducible drawings.
3. One complete set of drawings in electronic Autocad and pdf format.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. American National Standards Institute, Inc.

B. American Society of Mechanical Engineers/American National Standards Institute, Inc. (ASME/ANSI):

B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)

B16.4-06.....Gray Iron Threaded Fittings B16.18-01 Cast
Copper Alloy Solder joint Pressure fittings

B16.23-02.....Cast Copper Alloy Solder joint Drainage
fittings

B40.100-05.....Pressure Gauges and Gauge Attachments

C. American National Standards Institute, Inc./Fluid Controls Institute (ANSI/FCI):

70-2-2006.....Control Valve Seat Leakage

D. American Society of Mechanical Engineers (ASME):

B16.1-98.....Cast Iron Pipe Flanges and Flanged Fittings

B16.3-2006.....Malleable Iron Threaded Fittings: Class 150 and
300

B16.4-2006.....Gray Iron Threaded Fittings: (Class 125 and
250)

B16.5-2003.....Pipe Flanges and Flanged Fittings: NPS ½
through NPS 24 Metric/Inch Standard

B16.9-07.....Factory Made Wrought Butt Welding Fittings

B16.11-05.....Forged Fittings, Socket Welding and Threaded

B16.18-01.....Cast Copper Alloy Solder Joint Pressure
Fittings

B16.22-01.....Wrought Copper and Bronze Solder Joint Pressure
Fittings.

B16.24-06.....Cast Copper Alloy Pipe Flanges and Flanged
Fittings

B16.39-06.....Malleable Iron Threaded Pipe Unions

B16.42-06.....Ductile Iron Pipe Flanges and Flanged Fittings

B31.1-08.....Power Piping

E. American Society for Testing and Materials (ASTM):

A47/A47M-99 (2004).....Ferritic Malleable Iron Castings

A53/A53M-07.....Standard Specification for Pipe, Steel, Black
and Hot-Dipped, Zinc-Coated, Welded and
Seamless

A106/A106M-08.....Standard Specification for Seamless Carbon
Steel Pipe for High-Temperature Service

A126-04.....Standard Specification for Gray Iron Castings
for Valves, Flanges, and Pipe Fittings

A183-03 Standard Specification for Carbon Steel Track
Bolts and Nuts

A216/A216M-08 Standard Specification for Steel Castings,
Carbon, Suitable for Fusion Welding, for High
Temperature Service

A234/A234M-07 Piping Fittings of Wrought Carbon Steel and
Alloy Steel for Moderate and High Temperature
Service

A307-07 Standard Specification for Carbon Steel Bolts
and Studs, 60,000 PSI Tensile Strength

A536-84 (2004) Standard Specification for Ductile Iron Castings

A615/A615M-08 Deformed and Plain Carbon Steel Bars for
Concrete Reinforcement

A653/A 653M-08 Steel Sheet, Zinc-Coated (Galvanized) or Zinc-
Iron Alloy Coated (Galvannealed) By the Hot-Dip
Process

B32-08 Standard Specification for Solder Metal

B62-02 Standard Specification for Composition Bronze or
Ounce Metal Castings

B88-03	Standard Specification for Seamless Copper Water Tube
B209-07	Aluminum and Aluminum Alloy Sheet and Plate
C177-04	Standard Test Method for Steady State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded Hot Plate Apparatus
C478-09	Precast Reinforced Concrete Manhole Sections
C533-07	Calcium Silicate Block and Pipe Thermal Insulation
C552-07	Cellular Glass Thermal Insulation
D3350-08	Polyethylene Plastics Pipe and Fittings Materials
C591-08	Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation
D1784-08	Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compound
D1785-06	Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80 and 120
D2241-05	Poly (Vinyl Chloride) (PVC) Pressure Rated Pipe (SDR Series)
F439-06	Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80
F441/F441M-02	Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80
F477-08	Elastomeric Seals Gaskets) for Joining Plastic Pipe
F. American Water Works Association (AWWA):	
C110-08.....	Ductile Iron and Grey Iron Fittings for Water
C203-02.....	Coal Tar Protective Coatings and Linings for Steel Water Pipe Lines Enamel and Tape Hot Applied
G. American Welding Society (AWS):	
B2.1-02.....	Standard Welding Procedure Specification

- H. Copper Development Association, Inc. (CDA):
CDA A4015-06.....Copper Tube Handbook
- I. Expansion Joint Manufacturer's Association, Inc. (EJMA):
EMJA-2003.....Expansion Joint Manufacturer's Association
Standards, Ninth Edition
- J. Manufacturers Standardization Society (MSS) of the Valve and Fitting
Industry, Inc.:
SP-67-02a.....Butterfly Valves
SP-70-06.....Gray Iron Gate Valves, Flanged and Threaded
Ends
SP-71-05.....Gray Iron Swing Check Valves, Flanged and
Threaded Ends
SP-80-08.....Bronze Gate, Globe, Angle and Check Valves
SP-85-02.....Cast Iron Globe and Angle Valves, Flanged and
Threaded Ends
SP-110-96.....Ball Valves Threaded, Socket-Welding, Solder
Joint, Grooved and Flared Ends
SP-125-00.....Gray Iron and Ductile Iron In-line, Spring
Loaded, Center-Guided Check Valves
- K. National Sanitation Foundation/American National Standards Institute,
Inc. (NSF/ANSI):
14-06.....Plastic Piping System Components and Related
Materials
50-2009a.....Equipment for Swimming Pools, Spas, Hot Tubs
and other Recreational Water Facilities -
Evaluation criteria for materials, components,
products, equipment and systems for use at
recreational water facilities
61-2008.....Drinking Water System Components - Health
Effects
- L. Tubular Exchanger Manufacturers Association: TEMA 9th Edition, 2007

1.6 SPARE PARTS

- A. For mechanical pressed sealed fittings provide tools required for each
pipe size used at the facility.

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

- A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.2 PIPE AND TUBING

- A. Heating Hot Water, and Glycol-Water, and Vent Piping:
1. Steel: ASTM A53 Grade B, seamless or ERW, Schedule 40.
 2. Copper water tube option: ASTM B88, Type K or L, hard drawn. Soft drawn tubing, 20 mm (3/4 inch) and larger, may be used for runouts routed under slab to floor mounted fan coil units.
- B. Extension of Domestic Water Make-up Piping: ASTM B88, Type K or L, hard drawn copper tubing.
- C. Cooling Coil Condensate Drain Piping:
1. From air handling units: Copper water tube, ASTM B88, Type M.
 2. From fan coil or other terminal units: Copper water tube, ASTM B88, Type L for runouts and Type M for mains.
- D. Pipe supports, including insulation shields, for above ground piping: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.3 FITTINGS FOR STEEL PIPE

- A. 50 mm (2 inches) and Smaller: Screwed or welded joints.
1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
 2. Forged steel, socket welding or threaded: ASME B16.11.
 3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, may be used in lieu of malleable iron. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
 4. Unions: ASME B16.39.
 5. Water hose connection adapter: Brass, pipe thread to 20 mm (3/4 inch) garden hose thread, with hose cap nut.
- B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints. Contractor's option: Grooved mechanical couplings and fittings are optional.
1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
 2. Welding flanges and bolting: ASME B16.5:

- a. Water service: Weld neck or slip-on, plain face, with 6 mm (1/8 inch) thick full face neoprene gasket suitable for 104 degrees C (220 degrees F).
 - 1) Contractor's option: Convoluted, cold formed 150 pound steel flanges, with teflon gaskets, may be used for water service.
- b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.
- D. Grooved Mechanical Pipe Couplings and Fittings (Contractor's Option): Grooved Mechanical Pipe Couplings and Fittings may be used, with cut or roll grooved pipe, in water service up to 110 degrees C (230 degrees F) in lieu of welded, screwed or flanged connections. All joints must be rigid type.
 - 1. Grooved mechanical couplings: Malleable iron, ASTM A47 or ductile iron, ASTM A536, fabricated in two or more parts, securely held together by two or more track-head, square, or oval-neck bolts, ASTM A449 and A183.
 - 2. Gaskets: Rubber product recommended by the coupling manufacturer for the intended service.
 - 3. Grooved end fittings: Malleable iron, ASTM A47; ductile iron, ASTM A536; or steel, ASTM A53 or A106, designed to accept grooved mechanical couplings. Tap-in type branch connections are acceptable.

2.4 FITTINGS FOR COPPER TUBING

- A. Joints:
 - 1. Solder Joints: Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
 - 2. Mechanically formed tee connection in water and drain piping: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch

tube in a single process to provide free flow where the branch tube penetrates the fitting.

- B. Bronze Flanges and Flanged Fittings: ASME B16.24.
- C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

2.5 DIELECTRIC FITTINGS

- A. Provide where copper tubing and ferrous metal pipe are joined.
- B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.
- C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.
- D. Temperature Rating, 99 degrees C (210 degrees F).
- E. Contractor's option: On pipe sizes 2" and smaller, screwed end brass ball valves or dielectric nipples may be used in lieu of dielectric unions.

2.6 SCREWED JOINTS

- A. Pipe Thread: ANSI B1.20.
- B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.7 VALVES

- A. Asbestos packing is not acceptable.
- B. All valves of the same type shall be products of a single manufacturer.
- C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2400 mm (8 feet) or more above the floor or operating platform.
- D. Shut-Off Valves
 - 1. Ball Valves (Pipe sizes 2" and smaller): MSS-SP 110, screwed or solder connections, brass or bronze body with chrome-plated ball with full port and Teflon seat at 2760 kPa (400 psig) working pressure rating. Provide stem extension to allow operation without interfering with pipe insulation.
 - 2. Butterfly Valves (Pipe Sizes 2-1/2" and larger): Provide stem extension to allow 50 mm (2 inches) of pipe insulation without interfering with valve operation. MSS-SP 67, flange lug type or grooved end rated 1205 kPa (175 psig) working pressure at 93 degrees C (200 degrees F). Valves shall be ANSI Leakage Class VI and rated for bubble tight shut-off to full valve pressure rating. Valve

shall be rated for dead end service and bi-directional flow capability to full rated pressure. Not permitted for direct buried pipe applications.

- a. Body: Cast iron, ASTM A126, Class B. Malleable iron, ASTM A47 electro-plated, or ductile iron, ASTM A536, Grade 65-45-12 electro-plated.
- b. Trim: Bronze, aluminum bronze, or 300 series stainless steel disc, bronze bearings, 316 stainless steel shaft and manufacturer's recommended resilient seat. Resilient seat shall be field replaceable, and fully line the body to completely isolate the body from the product. A phosphate coated steel shaft or stem is acceptable, if the stem is completely isolated from the product.
- c. Actuators: Field interchangeable. Valves for balancing service shall have adjustable memory stop to limit open position.
 - 1) Valves 150 mm (6 inches) and smaller: Lever actuator with minimum of seven locking positions, except where chain wheel is required.
 - 2) Valves 200 mm (8 inches) and larger: Enclosed worm gear with handwheel, and where required, chain-wheel operator.
 - 3) 3. Gate Valves (Contractor's Option in lieu of Ball or Butterfly Valves):
 - a) 50 mm (2 inches) and smaller: MSS-SP 80, Bronze, 1034 kPa (150 psig), wedge disc, rising stem, union bonnet.
 - b) 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke. MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.

E. Globe and Angle Valves

1. Globe Valves

- a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.
- b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.

2. Angle Valves:

- a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Angle valves shall be union bonnet with metal plug type disc.
- b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for angle.

F. Check Valves

1. Swing Check Valves:

- a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.), 45 degree swing disc.
- b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.

2. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature may be used.

- a. Body: MSS-SP 125 cast iron, ASTM A126, Class B, or steel, ASTM A216, Class WCB, or ductile iron, ASTM 536, flanged, grooved, or wafer type.
- b. Seat, disc and spring: 18-8 stainless steel, or bronze, ASTM B62. Seats may be elastomer material.

G. Water Flow Balancing Valves: For flow regulation and shut-off. Valves shall be line size rather than reduced to control valve size.

1. Globe style valve.

2. A dual purpose flow balancing valve and adjustable flow meter, with bronze or cast iron body, calibrated position pointer, valved pressure taps or quick disconnects with integral check valves and preformed polyurethane insulating enclosure.

3. Provide a readout kit including flow meter, readout probes, hoses, flow charts or calculator, and carrying case.

H. Automatic Balancing Control Valves: Factory calibrated to maintain constant flow (plus or minus five percent) over system pressure fluctuations of at least 10 times the minimum required for control. Provide standard pressure taps and four sets of capacity charts. Valves shall be line size and be one of the following designs:

1. Gray iron (ASTM A126) or brass body rated 1205 kPa (175 psig) at 93 degrees C (200 degrees F), with stainless steel piston and spring.
 2. Brass or ferrous body designed for 2067 kPa (300 psig) service at 121 degrees C (250 degrees F), with corrosion resistant, tamper proof, self-cleaning piston/spring assembly that is easily removable for inspection or replacement.
 3. Combination assemblies containing ball type shut-off valves, unions, flow regulators, strainers with blowdown valves and pressure temperature ports shall be acceptable.
 4. Provide a readout kit including flow meter, probes, hoses, flow charts and carrying case.
- I. Manual Radiator/Convactor Valves: Brass, packless, with position indicator.

2.8 WATER FLOW MEASURING DEVICES

- A. Minimum overall accuracy plus or minus three percent over a range of 70 to 110 percent of design flow. Select devices for not less than 110 percent of design flow rate.
- B. Venturi Type: Bronze, steel, or cast iron with bronze throat, with valved pressure sensing taps upstream and at the throat.
- C. Wafer Type Circuit Sensor: Cast iron wafer-type flow meter equipped with readout valves to facilitate the connecting of a differential pressure meter. Each readout valve shall be fitted with an integral check valve designed to minimize system fluid loss during the monitoring process.
- D. Self-Averaging Annular Sensor Type: Brass or stainless steel metering tube, shutoff valves and quick-coupling pressure connections. Metering tube shall be rotatable so all sensing ports may be pointed down-stream when unit is not in use.
- E. Insertion Turbine Type Sensor: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- F. Flow Measuring Device Identification:
 1. Metal tag attached by chain to the device.
 2. Include meter or equipment number, manufacturer's name, meter model, flow rate factor and design flow rate in l/m (gpm).
- G. Portable Water Flow Indicating Meters:

1. Minimum 150 mm (6 inch) diameter dial, forged brass body, beryllium-copper bellows, designed for 1205 kPa (175 psig) working pressure at 121 degrees C (250 degrees F).
 2. Bleed and equalizing valves.
 3. Vent and drain hose and two 3000 mm (10 feet) lengths of hose with quick disconnect connections.
 4. Factory fabricated carrying case with hose compartment and a bound set of capacity curves showing flow rate versus pressure differential.
 5. Provide one portable meter for each range of differential pressure required for the installed flow devices.
- H. Permanently Mounted Water Flow Indicating Meters: Minimum 150 mm (6 inch) diameter, or 450 mm (18 inch) long scale, for 120 percent of design flow rate, direct reading in lps (gpm), with three valve manifold and two shut-off valves.

2.9 STRAINERS

- A. Basket or Y Type.
1. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows: 1.1 mm (0.045 inch) diameter perforations for 100 mm (4 inches) and larger: 3.2 mm (0.125 inch) diameter perforations.
- B. Suction Diffusers: Specified in Section 23 21 23, HYDRONIC PUMPS.

2.10 FLEXIBLE CONNECTORS FOR WATER SERVICE

- A. Flanged Spool Connector:
1. Single arch or multiple arch type. Tube and cover shall be constructed of chlorobutyl elastomer with full faced integral flanges to provide a tight seal without gaskets. Connectors shall be internally reinforced with high strength synthetic fibers impregnated with rubber or synthetic compounds as recommended by connector manufacturer, and steel reinforcing rings.
 2. Working pressures and temperatures shall be as follows:
 - a. Connector sizes 50 mm to 100 mm (2 inches to 4 inches), 1137 kPa (165psig) at 121 degrees C (250 degrees F).
 - b. Connector sizes 125 mm to 300 mm (5 inches to 12 inches), 965 kPa (140 psig) at 121 degrees C (250 degrees F).
 3. Provide ductile iron retaining rings and control units.

B. Mechanical Pipe Couplings:

See other fittings specified under Part 2, PRODUCTS.

2.11 EXPANSION JOINTS

A. Factory built devices, inserted in the pipe lines, designed to absorb axial cyclical pipe movement which results from thermal expansion and contraction. This includes factory-built or field-fabricated guides located along the pipe lines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.

B. Manufacturing Quality Assurance: Conform to Expansion Joints Manufacturers Association Standards.

C. Bellows - Internally Pressurized Type:

1. Multiple corrugations of Type 304 or Type A240-321 stainless steel.
2. Internal stainless steel sleeve entire length of bellows.
3. External cast iron equalizing rings for services exceeding 340 kPa (50 psig).
4. Welded ends.
5. Design shall conform to standards of EJMA and ASME B31.1.
6. External tie rods designed to withstand pressure thrust force upon anchor failure if one or both anchors for the joint are at change in direction of pipeline.
7. Integral external cover.

D. Bellows - Externally Pressurized Type:

1. Multiple corrugations of Type 304 stainless steel.
2. Internal and external guide integral with joint.
3. Design for external pressurization of bellows to eliminate squirm.
4. Welded ends.
5. Conform to the standards of EJMA and ASME B31.1.
6. Threaded connection at bottom, 25 mm (one inch) minimum, for drain or drip point.
7. Integral external cover and internal sleeve.

E. Expansion Compensators:

1. Corrugated bellows, externally pressurized, stainless steel or bronze.
2. Internal guides and anti-torque devices.
3. Threaded ends.
4. External shroud.

5. Conform to standards of EJMA.
- F. Expansion Joint (Contractor's Option): 2415 kPa (350 psig) maximum working pressure, steel pipe fitting consisting of telescoping body and slip-pipe sections, PTFE modified polyphenylene sulfide coated slide section, with grooved ends, suitable for axial end movement to 75 mm (3 inch).
- G. Expansion Joint Identification: Provide stamped brass or stainless steel nameplate on each expansion joint listing the manufacturer, the allowable movement, flow direction, design pressure and temperature, date of manufacture, and identifying the expansion joint by the identification number on the contract drawings.
- H. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.
- I. Supports: Provide saddle supports and frame or hangers for heat exchanger. Mounting height shall be adjusted to facilitate gravity return of steam condensate. Construct supports from steel, weld joints.

2.12 WATER FILTERS AND POT CHEMICAL FEEDERS

See section 23 25 00, HVAC WATER TREATMENT, Article 2.2, CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS.

2.13 GAGES, PRESSURE AND COMPOUND

- A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound for air, oil or water), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.
- B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gages in water service.
- C. Range of Gages: Provide range equal to at least 130 percent of normal operating range.

1. For condenser water suction (compound): Minus 100 kPa (30 inches Hg) to plus 700 kPa (100 psig).

2.14 PRESSURE/TEMPERATURE TEST PROVISIONS

- A. Pete's Plug: 6 mm (1/4 inch) MPT by 75 mm (3 inches) long, brass body and cap, with retained safety cap, nordel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gage test connections shown on the drawings.
- B. Provide one each of the following test items to the Resident Engineer:
 1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
 2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, -- 100 kPa (30 inches) Hg to 700 kPa (100 psig) range.
 3. 0 - 104 degrees C (220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

2.15 THERMOMETERS

- A. Mercury or organic liquid filled type, red or blue column, clear plastic window, with 150 mm (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.
- B. Case: Chrome plated brass or aluminum with enamel finish.
- C. Scale: Not less than 225 mm (9 inches), range as described below, two degree graduations.
- D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.
- E. Scale ranges:
 1. Chilled Water and Glycol-Water: 0-38 degrees C (32-100 degrees F).
 2. Hot Water and Glycol-Water: -1 - 116 degrees C (30-240 degrees F).

2.16 FIRESTOPPING MATERIAL

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

PART 3 - EXECUTION

3.1 GENERAL

- A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to

coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.

- B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Install heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.
- D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.
- E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.
- F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.

- H. Provide manual or automatic air vent at all piping system high points and drain valves at all low points. Install piping to floor drains from all automatic air vents.
- I. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
 - 1. Water treatment pot feeders and condenser water treatment systems.
 - 2. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- J. Thermometer Wells: In pipes 65 mm (2-1/2 inches) and smaller increase the pipe size to provide free area equal to the upstream pipe area.
- K. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.
- L. Where copper piping is connected to steel piping, provide dielectric connections.

3.2 PIPE JOINTS

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. Mechanical Joint: Pipe grooving shall be in accordance with joint manufacturer's specifications. Lubricate gasket exterior including lips, pipe ends and housing interiors to prevent pinching the gasket during installation. Lubricant shall be as recommended by coupling manufacturer.
- D. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.
- E. Solvent Welded Joints: As recommended by the manufacturer.

3.3 EXPANSION JOINTS (BELLOWS AND SLIP TYPE)

- A. Anchors and Guides: Provide type, quantity and spacing as recommended by manufacturer of expansion joint and as shown. A professional engineer shall verify in writing that anchors and guides are properly designed for forces and moments which will be imposed.
- B. Cold Set: Provide setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.
- C. Preparation for Service: Remove all apparatus provided to restrain joint during shipping or installation. Representative of manufacturer shall visit the site and verify that installation is proper.
- D. Access: Expansion joints must be located in readily accessible space. Locate joints to permit access without removing piping or other devices. Allow clear space to permit replacement of joints and to permit access to devices for inspection of all surfaces and for adding.

3.4 SEISMIC BRACING ABOVEGROUND PIPING

Provide in accordance with Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.5 LEAK TESTING ABOVEGROUND PIPING

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the Resident Engineer. Tests may be either of those below, or a combination, as approved by the Resident Engineer.
- B. An operating test at design pressure, and for hot systems, design maximum temperature.
- C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Isolate equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

3.6 FLUSHING AND CLEANING PIPING SYSTEMS

- A. Water Piping: Clean systems as recommended by the suppliers of chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.
 - 1. Initial flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any

- system component. Provide temporary piping or hose to bypass coils, control valves, exchangers and other factory cleaned equipment unless acceptable means of protection are provided and subsequent inspection of hide-out areas takes place. Isolate or protect clean system components, including pumps and pressure vessels, and remove any component which may be damaged. Open all valves, drains, vents and strainers at all system levels. Remove plugs, caps, spool pieces, and components to facilitate early debris discharge from system. Sectionalize system to obtain debris carrying velocity of 1.8 m/S (6 feet per second), if possible. Connect dead-end supply and return headers as necessary. Flush bottoms of risers. Install temporary strainers where necessary to protect down-stream equipment. Supply and remove flushing water and drainage by various type hose, temporary and permanent piping and Contractor's booster pumps. Flush until clean as approved by the Resident Engineer.
2. Cleaning: Using products supplied in Section 23 25 00, HVAC WATER TREATMENT, circulate systems at normal temperature to remove adherent organic soil, hydrocarbons, flux, pipe mill varnish, pipe joint compounds, iron oxide, and like deleterious substances not removed by flushing, without chemical or mechanical damage to any system component. Removal of tightly adherent mill scale is not required. Keep isolated equipment which is "clean" and where dead-end debris accumulation cannot occur. Sectionalize system if possible, to circulate at velocities not less than 1.8 m/S (6 feet per second). Circulate each section for not less than four hours. Blow-down all strainers, or remove and clean as frequently as necessary. Drain and prepare for final flushing.
 3. Final Flushing: Return systems to conditions required by initial flushing after all cleaning solution has been displaced by clean make-up. Flush all dead ends and isolated clean equipment. Gently operate all valves to dislodge any debris in valve body by throttling velocity. Flush for not less than one hour.

3.7 WATER TREATMENT

- A. Install water treatment equipment and provide water treatment system piping.

- B. Close and fill system as soon as possible after final flushing to minimize corrosion.
- C. Charge systems with chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.
- D. Utilize this activity, by arrangement with the Resident Engineer, for instructing VA operating personnel.

3.8 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

- A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Adjust red set hand on pressure gages to normal working pressure.

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SECTION 23 21 23
HYDRONIC PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Hydronic pumps for Heating, Ventilating and Air Conditioning.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
C. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
E. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.
F. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
G. Section 23 21 13, HYDRONIC PIPING.
H. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
B. Design Criteria:
1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
3. Head-capacity curves shall slope up to maximum head at shut-off. Curves shall be relatively flat for closed systems. Select pumps near the midrange of the curve, so the design capacity falls to the left of the best efficiency point, to allow a cushion for the usual drift to the right in operation, without approaching the pump curve end point and possible cavitation and unstable operation. Select pumps for open systems so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve, including in a parallel or series pumping installation with one pump in operation.

5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.
8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.

C. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 1. Pumps and accessories.
 2. Motors and drives.
 3. Variable speed motor controllers.
- C. Manufacturer's installation, maintenance and operating instructions, in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump and for combined pumps in parallel or series service. Identify pump and show fluid pumped, specific gravity, pump speed and curves plotted from zero flow to maximum for the impeller being furnished and at least the maximum diameter impeller that can be used with the casing.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only:
- B. American Iron and Steel Institute (AISI):
AISI 1045.....Cold Drawn Carbon Steel Bar, Type 1045

AISI 416.....Type 416 Stainless Steel

C. American National Standards Institute (ANSI):

ANSI B15.1-00(R2008)..... Safety Standard for Mechanical Power
Transmission Apparatus

ANSI B16.1-05.....Cast Iron Pipe Flanges and Flanged Fittings,
Class 25, 125, 250 and 800

D. American Society for Testing and Materials (ASTM):

A48-03 (2008).....Standard Specification for Gray Iron Castings
B62-2009.....Standard Specification for Composition Bronze
or Ounce Metal Castings

E. Maintenance and Operating Manuals in accordance with Section 01 00 00,
General Requirements.

1.6 DEFINITIONS

- A. Capacity: Liters per second (L/s) (Gallons per minute (GPM) of the fluid pumped.
- B. Head: Total dynamic head in kPa (feet) of the fluid pumped.
- C. Flat head-capacity curve: Where the shutoff head is less than 1.16 times the head at the best efficiency point.

1.7 SPARE MATERIALS

- A. Furnish one spare seal and casing gasket for each pump to the COR.

PART 2 - PRODUCTS

2.1 CENTRIFUGAL PUMPS, BRONZE FITTED

A. General:

1. Provide pumps that will operate continuously without overheating bearings or motors at every condition of operation on the pump curve, or produce noise audible outside the room or space in which installed.
2. Provide pumps of size, type and capacity as indicated, complete with electric motor and drive assembly, unless otherwise indicated. Design pump casings for the indicated working pressure and factory test at 1½ times the designed pressure.
3. Provide pumps of the same type, the product of a single manufacturer, with pump parts of the same size and type interchangeable.
4. General Construction Requirements
 - a. Balance: Rotating parts, statically and dynamically.

- b. Construction: To permit servicing without breaking piping or motor connections.
 - c. Pump Motors: Provide high efficiency motors, inverter duty for variable speed service. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT. Motors shall be Open Drip Proof and operate at 1750 rpm unless noted otherwise.
 - d. Heating pumps shall be suitable for handling water to 225°F.
 - e. Provide coupling guards that meet ANSI B15.1, Section 8 and OSHA requirements.
 - f. Pump Connections: Flanged.
 - g. Pump shall be factory tested.
 - h. Performance: As scheduled on the Contract Drawings.
5. Variable Speed Pumps:
- a. The pumps shall be the type shown on the drawings and specified herein flex coupled to an open drip-proof motor.
 - b. Variable Speed Motor Controllers: Refer to Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS and to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION paragraph, Variable Speed Motor Controllers. Furnish controllers with pumps and motors.
 - c. Pump operation and speed control shall be as shown on the drawings.
- B. In-Line Type, Base Mounted End Suction or Double Suction Type:
- 1. Casing and Bearing Housing: Close-grained cast iron, ASTM A48.
 - 2. Casing Wear Rings: Bronze.
 - 3. Suction and Discharge: Plain face flange, 850 kPa (125 psig), ANSI B16.1.
 - 4. Casing Vent: Manual brass cock at high point.
 - 5. Casing Drain and Gage Taps: 15 mm (1/2-inch) plugged connections minimum size.
 - 6. Impeller: Bronze, ASTM B62, enclosed type, keyed to shaft.
 - 7. Shaft: Steel, AISI Type 1045 or stainless steel.
 - 8. Shaft Seal: Manufacturer's standard mechanical type to suit pressure and temperature and fluid pumped.
 - 9. Shaft Sleeve: Bronze or stainless steel.

10. Motor: Furnish with pump. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
11. Base Mounted Pumps:
 - a. Designed for disassembling for service or repair without disturbing the piping or removing the motor.
 - b. Impeller Wear Rings: Bronze.
 - c. Shaft Coupling: Non-lubricated steel flexible type or spacer type with coupling guard, ANSI B15.1, bolted to the baseplate.
 - d. Bearings (Double-Suction pumps): Regreaseable ball or roller type.
Provide lip seal and slinger outboard of each bearing.
 - e. Base: Cast iron or fabricated steel for common mounting to a concrete base.
12. Provide line sized shut-off valve and suction strainer, maintain manufacturer recommended straight pipe length on pump suction (with blow down valve). Contractor option: Provide suction diffuser as follows:
 - a. Body: Cast iron with steel inlet vanes and combination diffuser-strainer-orifice cylinder with 5 mm (3/16-inch) diameter openings for pump protection. Provide taps for strainer blowdown and gage connections.
 - b. Provide adjustable foot support for suction piping.
 - c. Strainer free area: Not less than five times the suction piping.
 - d. Provide disposable start-up strainer.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Follow manufacturer's written instructions for pump mounting and start-up. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.
- B. Provide drains for bases and seals for base mounted pumps, piped to and discharging into floor drains.
- C. Coordinate location of thermometer and pressure gauges as per Section 23 21 13, HYDRONIC PIPING.

3.2 START-UP

- A. Verify that the piping system has been flushed, cleaned and filled.
- B. Lubricate pumps before start-up.

- C. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.
- D. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.
- E. Field modifications to the bearings and or impeller (including trimming) are not permitted. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.
- F. Ensure the disposable strainer is free of debris prior to testing and balancing of the hydronic system.
- G. After several days of operation, replace the disposable start-up strainer with a regular strainer in the suction diffuser.

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SECTION 23 23 00
REFRIGERANT PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Field refrigerant piping for direct expansion HVAC systems.
- B. Refrigerant piping shall be sized, selected, and designed either by the equipment manufacturer or in strict accordance with the manufacturer's published instructions. The schematic piping diagram shall show all accessories such as, stop valves, level indicators, liquid receivers, oil separator, gauges, thermostatic expansion valves, solenoid valves, moisture separators and driers to make a complete installation.
- C. Definitions:
 - 1. Refrigerating system: Combination of interconnected refrigerant-containing parts constituting one closed refrigeration circuit in which a refrigerant is circulated for the purpose of extracting heat.
 - a. Low side means the parts of a refrigerating system subjected to evaporator pressure.
 - b. High side means the parts of a refrigerating system subjected to condenser pressure.
 - 2. Brazed joint: A gas-tight joint obtained by the joining of metal parts with alloys which melt at temperatures higher than 449 degrees C (840 degrees F) but less than the melting temperatures of the joined parts.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- C. Section 23 07 11, HVAC, and BOILER PLANT INSULATION.
- D. Section 23 21 13, HYDRONIC PIPING.
- D. Section 23 81 00, DECENTRALIZED UNITARY HVAC EQUIPMENT.
- D. Section 23 81 43, AIR-SOURCE UNITARY HEAT PUMPS.
- D. Section 23 82 16, AIR COILS.

1.3 QUALITY ASSURANCE

- A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Comply with ASHRAE Standard 15, Safety Code for Mechanical Refrigeration. The application of this Code is intended to assure the safe design, construction, installation, operation, and inspection of every refrigerating system employing a fluid which normally is vaporized and liquefied in its refrigerating cycle.
- C. Comply with ASME B31.5: Refrigerant Piping and Heat Transfer Components.
- D. Products shall comply with UL 207 "Refrigerant-Containing Components and Accessories, "Nonelectrical"; or UL 429 "Electrical Operated Valves."

1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings:
 - 1. Complete information for components noted, including valves and refrigerant piping accessories, clearly presented, shall be included to determine compliance with drawings and specifications for components noted below:
 - a. Tubing and fittings
 - b. Valves
 - c. Strainers
 - d. Moisture-liquid indicators
 - e. Filter-driers
 - f. Flexible metal hose
 - g. Liquid-suction interchanges
 - h. Oil separators (when specified)
 - i. Gages
 - j. Pipe and equipment supports
 - k. Refrigerant and oil
 - l. Pipe/conduit roof penetration cover
 - m. Soldering and brazing materials

2. Layout of refrigerant piping and accessories, including flow capacities, valves locations, and oil traps slopes of horizontal runs, floor/wall penetrations, and equipment connection details.
- C. Certification: Copies of certificates for welding procedure, performance qualification record and list of welders' names and symbols.
- D. Design Manual: Furnish two copies of design manual of refrigerant valves and accessories.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating, and Refrigeration Institute (ARI/AHRI):
495-1999 (R2002).....Standard for Refrigerant Liquid Receivers
730-2005.....Flow Capacity Rating of Suction-Line Filters
and Suction-Line Filter-Driers
750-2007.....Thermostatic Refrigerant Expansion Valves
760-2007.....Performance Rating of Solenoid Valves for Use
with Volatile Refrigerants
- C. American Society of Heating Refrigerating and Air Conditioning Engineers (ASHRAE):
ANSI/ASHRAE 15-2007.....Safety Standard for Refrigeration Systems
(ANSI)
ANSI/ASHRAE 17-2008.....Method of Testing Capacity of Thermostatic
Refrigerant Expansion Valves (ANSI)
63.1-95 (RA 01).....Method of Testing Liquid Line Refrigerant
Driers (ANSI)
- D. American National Standards Institute (ANSI):
ASME (ANSI) A13.1-2007...Scheme for Identification of Piping Systems
Z535.1-2006.....Safety Color Code
- E. American Society of Mechanical Engineers (ASME):
ANSI/ASME B16.22-2001 (R2005)
Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings (ANSI)
ANSI/ASME B16.24-2006 Cast Copper Alloy Pipe Flanges and Flanged
Fittings, Class 150, 300, 400, 600, 900, 1500 and 2500 (ANSI)

- ANSI/ASME B31.5-2006....Refrigeration Piping and Heat Transfer
Components (ANSI)
- ANSI/ASME B40.100-2005..Pressure Gauges and Gauge Attachments
- ANSI/ASME B40.200-2008..Thermometers, Direct Reading and Remote Reading
- F. American Society for Testing and Materials (ASTM)
- A126-04.....Standard Specification for Gray Iron Castings
for Valves, Flanges, and Pipe FittingsB32-08
Standard Specification for Solder Metal
- B88-03.....Standard Specification for Seamless Copper
Water Tube
- B88M-05.....Standard Specification for Seamless Copper
Water Tube (Metric)
- B280-08.....Standard Specification for Seamless Copper Tube
for Air Conditioning and Refrigeration Field
Service
- G. American Welding Society, Inc. (AWS):
- Brazing Handbook
- A5.8/A5.8M-04.....Standard Specification for Filler Metals for
Brazing and Braze Welding
- H. Federal Specifications (Fed. Spec.)
- Fed. Spec. GG
- I. Underwriters Laboratories (U.L.):
- U.L.207-2009.....Standard for Refrigerant-Containing Components
and Accessories, Nonelectrical
- U.L.429-99 (Rev.2006)...Standard for Electrically Operated Valves

PART 2 - PRODUCTS

2.1 PIPING AND FITTINGS

- A. Refrigerant Piping: For piping up to 100 mm (4 inch) use Copper refrigerant tube, ASTM B280, cleaned, dehydrated and sealed, marked ACR on hard temper straight lengths. Coils shall be tagged ASTM B280 by the manufacturer. For piping over 100 mm (4 inch) use A53 Black SML steel.
- B. Water and Drain Piping: Copper water tube, ASTM B88M, Type B or C (ASTM B88, Type M or L).
- C. Fittings, Valves and Accessories:
1. Copper fittings: Wrought copper fittings, ASME B16.22.

- a. Brazed Joints, refrigerant tubing: Cadmium free, AWS A5.8/A5.8M, 45 percent silver brazing alloy, Class BAg-5.
- b. Solder Joints, water and drain: 95-5 tin-antimony, ASTM B32 (95TA).
- 2. Steel fittings: ASTM wrought steel fittings.
 - a. Refrigerant piping - Welded Joints.
- 3. Flanges and flanged fittings: ASME B16.24.
- 4. Refrigeration Valves:
 - a. Stop Valves: Brass or bronze alloy, packless, or packed type with gas tight cap, frost proof, back seating.
 - b. Pressure Relief Valves: Comply with ASME Boiler and Pressure Vessel Code; UL listed. Forged brass with nonferrous, corrosion resistant internal working parts of high strength, cast iron bodies conforming to ASTM A126, Grade B. Set valves in accordance with ASHRAE Standard 15.
 - c. Solenoid Valves: Comply with ARI 760 and UL 429, UL-listed, two-position, direct acting or pilot-operated, moisture and vapor-proof type of corrosion resisting materials, designed for intended service, and solder-end connections. Fitted with suitable NEMA 250 enclosure of type required by location.
 - d. Thermostatic Expansion Valves: Comply with ARI 750. Brass body with stainless-steel or non-corrosive non-ferrous internal parts, diaphragm and spring-loaded (direct-operated) type with sensing bulb and distributor having side connection for hot-gas bypass and external equalizer. Size and operating characteristics as recommended by manufacturer of evaporator and factory set for superheat requirements. Solder-end connections. Testing and rating in accordance with ASHRAE Standard 17.
 - e. Check Valves: Brass or bronze alloy with swing or lift type, with tight closing resilient seals for silent operation; designed for low pressure drop, and with solder-end connections. Direction of flow shall be legibly and permanently indicated on the valve body.
- 5. Strainers: Designed to permit removing screen without removing strainer from piping system, and provided with screens 80 to 100 mesh in liquid lines DN 25 (NPS 1) and smaller, 60 mesh in liquid

lines larger than DN 25 (NPS 1), and 40 mesh in suction lines.

Provide strainers in liquid line serving each thermostatic expansion valve, and in suction line serving each refrigerant compressor not equipped with integral strainer.

6. Refrigerant Moisture/Liquid Indicators: Double-ported type having heavy sight glasses sealed into forged bronze body and incorporating means of indicating refrigerant charge and moisture indication. Provide screwed brass seal caps.
7. Refrigerant Filter-Dryers: UL listed, angle or in-line type, as shown on drawings. Conform to ARI Standard 730 and ASHRAE Standard 63.1. Heavy gage steel shell protected with corrosion-resistant paint; perforated baffle plates to prevent desiccant bypass. Size as recommended by manufacturer for service and capacity of system with connection not less than the line size in which installed. Filter driers with replaceable filters shall be furnished with one spare element of each type and size.
8. Flexible Metal Hose: Seamless bronze corrugated hose, covered with bronze wire braid, with standard copper tube ends. Provide in suction and discharge piping of each compressor.
9. Water Piping Valves and Accessories: Refer to specification Section 23 21 13, HYDRONIC PIPING.

2.2 PIPE SUPPORTS

- A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.3 REFRIGERANTS AND OIL

- A. Provide EPA approved refrigerant and oil for proper system operation.

2.4 PIPE INSULATION FOR DX HVAC SYSTEMS

Refer to specification Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install refrigerant piping and refrigerant containing parts in accordance with ASHRAE Standard 15 and ASME B31.5
 1. Install piping as short as possible, with a minimum number of joints, elbow and fittings.

2. Install piping with adequate clearance between pipe and adjacent walls and hangers to allow for service and inspection. Space piping, including insulation, to provide 25 mm (1 inch) minimum clearance between adjacent piping or other surface. Use pipe sleeves through walls, floors, and ceilings, sized to permit installation of pipes with full thickness insulation.
3. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing.
4. Use copper tubing in protective conduit when installed below ground.
5. Install hangers and supports per ASME B31.5 and the refrigerant piping manufacturer's recommendations.

B. Joint Construction:

1. Brazed Joints: Comply with AWS "Brazing Handbook" and with filler materials complying with AWS A5.8/A5.8M.
 - a. Use Type BcuP, copper-phosphorus alloy for joining copper socket fittings with copper tubing.
 - b. Use Type BAg, cadmium-free silver alloy for joining copper with bronze or steel.
 - c. Swab fittings and valves with manufacturer's recommended cleaning fluid to remove oil and other compounds prior to installation.
 - d. Pass nitrogen gas through the pipe or tubing to prevent oxidation as each joint is brazed. Cap the system with a reusable plug after each brazing operation to retain the nitrogen and prevent entrance of air and moisture.

C. Protect refrigerant system during construction against entrance of foreign matter, dirt and moisture; have open ends of piping and connections to compressors, condensers, evaporators and other equipment tightly capped until assembly.

D. Pipe relief valve discharge to outdoors for systems containing more than 45 kg (100 lbs) of refrigerant.

E. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping

insulated piping refer to Section 23 07 11, HVAC, and BOILER PLANT INSULATION.

- F. Seismic Bracing: Refer to specification Section 13 05 41, SEISMIC RESTRAINTS REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS, for bracing of piping in seismic areas.

3.2 PIPE AND TUBING INSULATION

- A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Apply two coats of weather-resistant finish as recommended by the manufacturer to insulation exposed to outdoor weather.

3.3 SIGNS AND IDENTIFICATION

- A. Each refrigerating system erected on the premises shall be provided with an easily legible permanent sign securely attached and easily accessible, indicating thereon the name and address of the installer, the kind and total number of pounds of refrigerant required in the system for normal operations, and the field test pressure applied.
- B. Systems containing more than 50 kg (110 lb) of refrigerant shall be provided with durable signs, in accordance with ANSI A13.1 and ANSI Z535.1, having letters not less than 13 mm (1/2 inch) in height designating:
1. Valves and switches for controlling refrigerant flow, the ventilation and the refrigerant compressor(s).
 2. Signs on all exposed high pressure and low pressure piping installed outside the machinery room, with name of the refrigerant and the letters "HP" or "LP."

3.4 FIELD QUALITY CONTROL

Prior to initial operation examine and inspect piping system for conformance to plans and specifications and ASME B31.5. Correct equipment, material, or work rejected because of defects or nonconformance with plans and specifications, and ANSI codes for pressure piping.

- A. After completion of piping installation and prior to initial operation, conduct test on piping system according to ASME B31.5. Furnish materials and equipment required for tests. Perform tests in the presence of Resident Engineer. If the test fails, correct defects and

perform the test again until it is satisfactorily done and all joints are proved tight.

1. Every refrigerant-containing parts of the system that is erected on the premises, except compressors, condensers, evaporators, safety devices, pressure gages, control mechanisms and systems that are factory tested, shall be tested and proved tight after complete installation, and before operation.
2. The high and low side of each system shall be tested and proved tight at not less than the lower of the design pressure or the setting of the pressure-relief device protecting the high or low side of the system, respectively, except systems erected on the premises using non-toxic and non-flammable Group A1 refrigerants with copper tubing not exceeding DN 18 (NPS 5/8). This may be tested by means of the refrigerant charged into the system at the saturated vapor pressure of the refrigerant at 20 degrees C (68 degrees F) minimum.

B. Test Medium: A suitable dry gas such as nitrogen or shall be used for pressure testing. The means used to build up test pressure shall have either a pressure-limiting device or pressure-reducing device with a pressure-relief device and a gage on the outlet side. The pressure relief device shall be set above the test pressure but low enough to prevent permanent deformation of the system components.

3.5 SYSTEM TEST AND CHARGING

A. System Test and Charging: As recommended by the equipment manufacturer or as follows:

1. Connect a drum of refrigerant to charging connection and introduce enough refrigerant into system to raise the pressure to 70 kPa (10 psi) gage. Close valves and disconnect refrigerant drum. Test system for leaks with halide test torch or other approved method suitable for the test gas used. Repair all leaking joints and retest.
2. Connect a drum of dry nitrogen to charging valve and bring test pressure to design pressure for low side and for high side. Test entire system again for leaks.
3. Evacuate the entire refrigerant system by the triplicate evacuation method with a vacuum pump equipped with an electronic gage reading in mPa (microns). Pull the system down to 665 mPa (500 microns) 665

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mPa (2245.6 inches of mercury at 60 degrees F) and hold for four hours then break the vacuum with dry nitrogen (or refrigerant). Repeat the evacuation two more times breaking the third vacuum with the refrigeration to be charged and charge with the proper volume of refrigerant.

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SECTION 23 25 00
HVAC WATER TREATMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies cleaning and treatment of circulating HVAC water systems, including the following.

1. Cleaning compounds.
2. Chemical treatment for closed loop heat transfer systems.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- D. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- E. Section 23 21 13, HYDRONIC PIPING.

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE in Section 23 05 11, COMMON WORK RESULTS FOR HVAC
- B. Technical Services: Provide the services of an experienced water treatment chemical engineer or technical representative to direct flushing, cleaning, pre-treatment, training, debugging, and acceptance testing operations; direct and perform chemical limit control during construction period and monitor systems for a period of 12 months after acceptance, including not less than 6 service calls and written status reports. Emergency calls are not included. Minimum service during construction/start-up shall be 6 hours.
- c. Chemicals: Chemicals shall be non-toxic approved by local authorities and meeting applicable EPA requirements.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data including:
 1. Cleaning compounds and recommended procedures for their use.
 2. Chemical treatment for closed systems, including installation and operating instructions.

- 3. Chemical treatment for open loop systems, including installation and operating instructions.
- 4. Glycol-water system materials, equipment, and installation.
- C. Water analysis verification.
- D. Materials Safety Data Sheet for all proposed chemical compounds, based on U.S. Department of Labor Form No. L5B-005-4.
- E. Maintenance and operating instructions in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

- A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):
70-2008.....National Electric Code (NEC)
- C. American Society for Testing and Materials (ASTM):
F441/F441M-02 (2008) ... Standard Specification for Chlorinated Poly
(Vinyl Chloride) (CPVC) Plastic Pipe, Schedules
40 and 80

PART 2 - PRODUCTS

2.1 CLEANING COMPOUNDS

- A. Alkaline phosphate or non-phosphate detergent/surfactant/specific to remove organic soil, hydrocarbons, flux, pipe mill varnish, pipe compounds, iron oxide, and like deleterious substances, with or without inhibitor, suitable for system wetted metals without deleterious effects.
- B. All chemicals to be acceptable for discharge to sanitary sewer.
- C. Refer to Section 23 21 13, HYDRONIC PIPING and Section 23 22 13.

2.2 CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS

- A. Inhibitor: Provide sodium nitrite/borate, molybdate-based inhibitor or other approved compound suitable for make-up quality and make-up rate and which will cause or enhance bacteria/corrosion problems or mechanical seal failure due to excessive total dissolved solids. Shot feed manually. Maintain inhibitor residual as determined by water treatment laboratory, taking into consideration residual and temperature effect on pump mechanical seals.

- B. pH Control: Inhibitor formulation shall include adequate buffer to maintain pH range of 8.0 to 10.5.
- C. Performance: Protect various wetted, coupled, materials of construction including ferrous, and red and yellow metals. Maintain system essentially free of scale, corrosion, and fouling. Corrosion rate of following metals shall not exceed specified mills per year penetration; ferrous, 0-2; brass, 0-1; copper, 0-1. Inhibitor shall be stable at equipment skin surface temperatures and bulk water temperatures of not less than 121 degrees C (250 degrees F) and 52 degrees C (125 degrees Fahrenheit) respectively. Heat exchanger fouling and capacity reduction shall not exceed that allowed by fouling factor 0.0005.
- D. Pot Feeder: By-pass type, complete with necessary shut off valves, drain and air release valves, and system connections, for introducing chemicals into system, cast iron or steel tank with funnel or large opening on top for easy chemical addition. Feeders shall be 18.9 L (five gallon) minimum capacity at 860 kPa (125 psig) minimum working pressure.

2.3 EQUIPMENT AND MATERIALS IDENTIFICATION

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Delivery and Storage: Deliver all chemicals in manufacturer's sealed shipping containers. Store in designated space and protect from deleterious exposure and hazardous spills.
- B. Install equipment furnished by the chemical treatment supplier and charge systems according to the manufacturer's instructions and as directed by the Technical Representative.
- C. Refer to Section 23 21 13 HYDRONIC PIPING for chemical treatment piping, installed as follows:
 - 1. Provide a by-pass line around water meters and bleed off piping assembly. Provide ball valves to allow for bypassing, isolation, and servicing of components.
 - 2. Bleed off water piping with bleed off piping assembly shall be piped from pressure side of circulating water piping to a convenient drain. Bleed off connection to main circulating water piping shall be upstream of chemical injection nozzles.

3. Provide installation supervision, start-up and operating instruction by manufacturer's technical representative.
- D. Before adding cleaning chemical to the closed system, all air handling coils and fan coil units should be isolated by closing the inlet and outlet valves and opening the bypass valves. This is done to prevent dirt and solids from lodging the coils.
- E. Do not valve in or operate system pumps until after system has been cleaned.
- F. After chemical cleaning is satisfactorily completed, open the inlet and outlet valves to each coil and close the by-pass valves. Also, clean all strainers.
- G. Perform tests and report results in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- H. After cleaning is complete, and water PH is acceptable to manufacturer of water treatment chemical, add manufacturer-recommended amount of chemicals to systems.
- I. Instruct VA personnel in system maintenance and operation in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

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**SECTION 23 31 00
HVAC DUCTS AND CASINGS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Ductwork and accessories for HVAC including the following:
 - 1. Supply air, return air, outside air, exhaust, make-up air, and relief systems.
- B. Definitions:
 - 1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
 - 2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
 - 3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
 - 4. Exposed Duct: Exposed to view in a finished room.

1.2 RELATED WORK

- A. Fire Stopping Material: Section 07 84 00, FIRESTOPPING.
- B. Outdoor and Exhaust Louvers: Section 08 90 00, LOUVERS and VENTS.
- C. Seismic Reinforcing: Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- D. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- E. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- F. Duct Insulation: Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION
- G. Plumbing Connections: Section 22 11 00, FACILITY WATER DISTRIBUTION
- H. Air Coils: Section 23 82 16, AIR COILS.
- J. Return Air and Exhaust Air Fans: Section 23 34 00, HVAC FANS.
- K. Air Filters and Filters' Efficiencies: Section 23 40 00, HVAC AIR CLEANING DEVICES.
- L. Duct Mounted Instrumentation: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- M. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.
- N. Smoke Detectors: Section 28 31 00, FIRE DETECTION and ALARM.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Fire Safety Code: Comply with NFPA 90A.
- C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.
- D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.
- E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Rectangular ducts:
 - a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
 - b. Duct liner.
 - c. Sealants and gaskets.
 - d. Access doors.
 - 2. Round and flat oval duct construction details:
 - a. Manufacturer's details for duct fittings.
 - b. Duct liner.
 - c. Sealants and gaskets.
 - d. Access sections.
 - e. Installation instructions.
 - 3. Volume dampers, back draft dampers.
 - 4. Upper hanger attachments.
 - 5. Fire dampers, fire doors, and smoke dampers with installation instructions.
 - 6. Sound attenuators, including pressure drop and acoustic performance.
 - 7. Flexible ducts and clamps, with manufacturer's installation instructions.
 - 8. Flexible connections.
 - 9. Instrument test fittings.

10 Details and design analysis of alternate or optional duct systems.

11 COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11
- Common Work Results for HVAC and Steam Generation.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. American Society of Civil Engineers (ASCE):

ASCE7-05.....Minimum Design Loads for Buildings and Other
Structures

- C. American Society for Testing and Materials (ASTM):

A167-99(2009).....Standard Specification for Stainless and
Heat-Resisting Chromium-Nickel Steel Plate,
Sheet, and Strip

A653-09.....Standard Specification for Steel Sheet,
Zinc-Coated (Galvanized) or Zinc-Iron Alloy
coated (Galvannealed) by the Hot-Dip process

A1011-09a.....Standard Specification for Steel, Sheet and
Strip, Hot rolled, Carbon, structural, High-
Strength Low-Alloy, High Strength Low-Alloy with
Improved Formability, and Ultra-High Strength

B209-07.....Standard Specification for Aluminum and
Aluminum-Alloy Sheet and Plate

C1071-05e1.....Standard Specification for Fibrous Glass Duct
Lining Insulation (Thermal and Sound Absorbing
Material)

E84-09a.....Standard Test Method for Surface Burning
Characteristics of Building Materials

- D. National Fire Protection Association (NFPA):

90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems

96-08.....Standard for Ventilation Control and Fire
Protection of Commercial Cooking Operations

- E. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA):

2nd Edition - 2005.....HVAC Duct Construction Standards, Metal and
Flexible

1st Edition - 1985.....HVAC Air Duct Leakage Test Manual

6th Edition - 2003.....Fibrous Glass Duct Construction Standards

F. Underwriters Laboratories, Inc. (UL):

181-08.....Factory-Made Air Ducts and Air Connectors

555-06Standard for Fire Dampers

555S-06Standard for Smoke Dampers

PART 2 - PRODUCTS

2.1 DUCT MATERIALS AND SEALANTS

- A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.
- B. Specified Corrosion Resistant Systems: Stainless steel sheet, ASTM A167, Class 302 or 304, Condition A (annealed) Finish No. 4 for exposed ducts and Finish No. 2B for concealed duct or ducts located in mechanical rooms.
- C. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, paragraph S1.9.
 - 1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
 - 2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
 - 3. Gaskets in Flanged Joints: Soft neoprene.
- E. Approved factory made joints may be used.

2.2 DUCT CONSTRUCTION AND INSTALLATION

- A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:
- B. Duct Pressure Classification:
 - 0 to 50 mm (2 inch)
 - > 50 mm to 75 mm (2 inch to 3 inch)
 - > 75 mm to 100 mm (3 inch to 4 inch)Show pressure classifications on the floor plans.
- C. Seal Class: All ductwork shall receive Class A Seal

- D. Round and Flat Oval Ducts: Furnish duct and fittings made by the same manufacturer to insure good fit of slip joints. When submitted and approved in advance, round and flat oval duct, with size converted on the basis of equal pressure drop, may be furnished in lieu of rectangular duct design shown on the drawings.
1. Elbows: Diameters 80 through 200 mm (3 through 8 inches) shall be two sections die stamped, all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.
 2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.
 3. Ribbed Duct Option: Lighter gage round/oval duct and fittings may be furnished provided certified tests indicating that the rigidity and performance is equivalent to SMACNA standard gage ducts are submitted.
 - a. Ducts: Manufacturer's published standard gage, G90 coating, spiral lock seam construction with an intermediate standing rib.
 - b. Fittings: May be manufacturer's standard as shown in published catalogs, fabricated by spot welding and bonding with neoprene base cement or machine formed seam in lieu of continuous welded seams.
 4. Provide flat side reinforcement of oval ducts as recommended by the manufacturer and SMACNA HVAC Duct Construction Standard S3.13.
Because of high pressure loss, do not use internal tie-rod reinforcement unless approved by the Resident Engineer.
- E. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards Section 6, including curbs, access doors, pipe penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, 500 mm (20 inches) wide by 1200 - 1350 mm (48 - 54 inches) high. Provide view port in the doors where shown. Provide drain for outside air louver plenum. Outside air plenum shall have exterior insulation. Drain piping shall be routed to the nearest floor drain.
- F. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA Detail Figure 2-12 for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.

G. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.

2.3 DUCT ACCESS DOORS, PANELS AND SECTIONS

- A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:
 - 1. Each duct mounted coil and humidifier.
 - 2. Each fire damper (for link service), smoke damper and automatic control damper.
 - 3. Each duct mounted smoke detector.
 - 4. For cleaning operating room supply air duct and kitchen hood exhaust duct, locate access doors at 6 m (20 feet) intervals and at each change in duct direction.
- B. Openings shall be as large as feasible in small ducts, 300 mm by 300 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.
 - 1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).
 - 2. For round and flat oval duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

2.4 FIRE DAMPERS

- A. Galvanized steel, interlocking blade type, UL listing and label, 1-1/2 hour rating, 70 degrees C (160 degrees F) fusible line, 100 percent free opening with no part of the blade stack or damper frame in the air stream.
- B. Fire dampers in wet air exhaust shall be of stainless steel construction, all others may be galvanized steel.
- C. Minimum requirements for fire dampers:
 - 1. The damper frame may be of design and length as to function as the mounting sleeve, thus eliminating the need for a separate sleeve, as allowed by UL 555. Otherwise provide sleeves and mounting angles, minimum 1.9 mm (14 gage), required to provide installation equivalent to the damper manufacturer's UL test installation.
 - 2. Submit manufacturer's installation instructions conforming to UL rating test.

2.5 SMOKE DAMPERS

- A. Maximum air velocity, through free area of open damper, and pressure loss: Low pressure and medium pressure duct (supply, return, exhaust,

outside air): 450 m/min (1500 fpm). Maximum static pressure loss: 32 Pa (0.13 inch W.G.).

- B. Maximum air leakage, closed damper: 0.32 cubic meters /min/square meter (4.0 CFM per square foot) at 750 Pa (3 inch W.G.) differential pressure.
- C. Minimum requirements for dampers:
 - 1. Shall comply with requirements of Table 6-1 of UL 555S, except for the Fire Endurance and Hose Stream Test.
 - 2. Frame: Galvanized steel channel with side, top and bottom stops or seals.
 - 3. Blades: Galvanized steel, parallel type preferably, 300 mm (12 inch) maximum width, edges sealed with neoprene, rubber or felt, if required to meet minimum leakage. Airfoil (streamlined) type for minimum noise generation and pressure drop are preferred for duct mounted dampers.
 - 4. Shafts: Galvanized steel.
 - 5. Bearings: Nylon, bronze sleeve or ball type.
 - 6. Hardware: Zinc plated.
 - 7. Operation: Automatic open/close. No smoke damper that requires manual reset or link replacement after actuation is acceptable. See drawings for required control operation.
- D. Motor operator (actuator): Provide pneumatic or electric as required by the automatic control system, externally mounted on stand-offs to allow complete insulation coverage.

2.6 COMBINATION FIRE AND SMOKE DAMPERS

Combination fire and smoke dampers: Multi-blade type units meeting all requirements of both fire dampers and smoke dampers shall be used where shown and may be used at the Contractor's option where applicable.

2.7 FIRE DOORS

Galvanized steel, interlocking blade type, UL listing and label, 71 degrees C (160 degrees F) fusible link, 3 hour rating and approved for openings in Class A fire walls with rating up to 4 hours, 100 percent free opening with no part of the blade stack or damper frame in the air stream.

2.8 FLEXIBLE AIR DUCT

- A. General: Factory fabricated, complying with NFPA 90A for connectors not passing through floors of buildings. Flexible ducts shall not penetrate any fire or smoke barrier which is required to have a fire resistance rating of one hour or more. Flexible duct length shall not exceed 1.5 m

(5 feet). Provide insulated acoustical air duct connectors in supply air duct systems and elsewhere as shown.

- B. Flexible ducts shall be listed by Underwriters Laboratories, Inc., complying with UL 181. Ducts larger than 200 mm (8 inches) in diameter shall be Class 1. Ducts 200 mm (8 inches) in diameter and smaller may be Class 1 or Class 2.
- C. Insulated Flexible Air Duct: Factory made including mineral fiber insulation with maximum C factor of 0.25 at 24 degrees C (75 degrees F) mean temperature, encased with a low permeability moisture barrier outer jacket, having a puncture resistance of not less than 50 Beach Units. Acoustic insertion loss shall not be less than 3 dB per 300 mm (foot) of straight duct, at 500 Hz, based on 150 mm (6 inch) duct, of 750 m/min (2500 fpm).
- D. Application Criteria:
 - 1. Temperature range: -18 to 93 degrees C (0 to 200 degrees F) internal.
 - 2. Maximum working velocity: 1200 m/min (4000 feet per minute).
 - 3. Minimum working pressure, inches of water gage: 2500 Pa (10 inches) positive, 500 Pa (2 inches) negative.
- E. Duct Clamps: 100 percent nylon strap, 80 kg (175 pounds) minimum loop tensile strength manufactured for this purpose or stainless steel strap with cadmium plated worm gear tightening device. Apply clamps with sealant and as approved for UL 181, Class 1 installation.

2.9 FLEXIBLE DUCT CONNECTIONS

Where duct connections are made to fans, air terminal units, and air handling units, install a non-combustible flexible connection of 822 g (29 ounce) neoprene coated fiberglass fabric approximately 150 mm (6 inches) wide. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 50 mm (2 inches) on center. Fabric shall not be stressed other than by air pressure. Allow at least 25 mm (one inch) slack to insure that no vibration is transmitted.

2.10 FIRESTOPPING MATERIAL

Refer to Section 07 84 00, FIRESTOPPING.

2.11 SEISMIC RESTRAINT FOR DUCTWORK

Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

2.12 DUCT MOUNTED THERMOMETER (AIR)

- A. Stem Type Thermometers: ASTM E1, 7 inch scale, red appearing mercury, lens front tube, cast aluminum case with enamel finish and clear glass or polycarbonate window, brass stem, 2 percent of scale accuracy to ASTM E77 scale calibrated in degrees Fahrenheit.
- B. Thermometer Supports:
 - 1. Socket: Brass separable sockets for thermometer stems with or without extensions as required, and with cap and chain.
 - 2. Flange: 3 inch outside diameter reversible flange, designed to fasten to sheet metal air ducts, with brass perforated stem.

2.13 DUCT MOUNTED TEMPERATURE SENSOR (AIR)

Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.14 INSTRUMENT TEST FITTINGS

- A. Manufactured type with a minimum 50 mm (two inch) length for insulated duct, and a minimum 25 mm (one inch) length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.
- B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:
 - 1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.

2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards, Section II. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
 3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.
 4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.
- C. Install duct hangers and supports in accordance with SMACNA Standards, Chapter 4.
- D. Install fire dampers, smoke dampers and combination fire/smoke dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test. Install fire dampers, smoke dampers and combination fire/smoke dampers at locations indicated and where ducts penetrate fire rated and/or smoke rated walls, shafts and where required by the Resident Engineer. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges per UL and NFPA. Demonstrate re-setting of fire dampers and operation of smoke dampers to the Resident Engineer.
- E. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.
- F. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 1.5 m (5 feet) long (NFPA 90A), as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hour. Support ducts SMACNA Standards.
- G. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.
- H. Control Damper Installation:

1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
 2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
 3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.
 4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.
- I. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

3.2 DUCT LEAKAGE TESTS AND REPAIR

- A. Ductwork leakage testing shall be performed by the Testing and Balancing Contractor directly contracted by the General Contractor and independent of the Sheet Metal Contractor.
- B. Ductwork leakage testing shall be performed for the entire air distribution system (including all supply, return, exhaust and relief ductwork), section by section, including fans, coils and filter sections. Based upon satisfactory initial duct leakage test results, the scope of the testing may be reduced by the COR on ductwork constructed to the 500 Pa (2" WG) duct pressure classification. In no case shall the leakage testing of ductwork constructed above the 500 Pa (2" WG) duct pressure classification or ductwork located in shafts or other inaccessible areas be eliminated.
- C. Test procedure, apparatus and report shall conform to SMACNA Leakage Test manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.
- D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.

- E. All tests shall be performed in the presence of the Resident Engineer and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the Resident Engineer and identify leakage source with excessive leakage.
- F. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to bring it into compliance and shall retest it until acceptable leakage is demonstrated to the Resident Engineer.
- G. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.
- H. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

3.3 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.4 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION

- - - E N D - - -

SECTION 23 34 00
HVAC FANS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Fans for heating, ventilating and air conditioning.
- B. Product Definitions: AMCA Publication 99, Standard 1-66.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- E. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.
- F. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- G. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.
- H. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- I. Section 23 82 16, AIR COILS.
- J. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Fans and power ventilators shall be listed in the current edition of AMCA 261, and shall bear the AMCA performance seal.
- C. Operating Limits for Centrifugal Fans: AMCA 99 (Class I, II, and III).
- D. Fans and power ventilators shall comply with the following standards:
 - 1. Testing and Rating: AMCA 210.
 - 2. Sound Rating: AMCA 300.
- E. Vibration Tolerance for Fans and Power Ventilators: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- F. Performance Criteria:
 - 1. The fan schedule shall show the design air volume and static pressure. Select the fan motor HP by increasing the fan BHP by 10 percent to account for the drive losses and field conditions.
 - 2. Select the fan operating point as follows:

- a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point
 - b. Air Foil, Backward Inclined, or Tubular: At or near the peak static efficiency
- G. Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.
- H. Corrosion Protection:
- 1. Except for fans in fume hood exhaust service, all steel shall be mill-galvanized, or phosphatized and coated with minimum two coats, corrosion resistant enamel paint. Manufacturers paint and paint system shall meet the minimum specifications of: ASTM D1735 water fog; ASTM B117 salt spray; ASTM D3359 adhesion; and ASTM G152 and G153 for carbon arc light apparatus for exposure of non-metallic material.
 - 2. Fans for general purpose fume hoods, or chemical hoods, and radioisotope hoods shall be constructed of materials compatible with the chemicals being transported in the air through the fan.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturers Literature and Data:
- 1. Fan sections, motors and drives.
 - 2. Centrifugal fans, motors, drives, accessories and coatings.
 - a. In-line centrifugal fans.
 - b. Tubular Centrifugal Fans.
 - c. Up-blast kitchen hood exhaust fans.
 - d. Industrial fans.
 - e. Utility fans and vent sets.
 - 3. Prefabricated roof curbs.
 - 4. Power roof and wall ventilators.
 - 5. Centrifugal ceiling fans.
 - 6. Propeller fans.
 - 7. Packaged hood make-up air units.
 - 8. Vane axial fans.
 - 9. Tube-axial fans.
 - 10. Air curtain units.

- C. Certified Sound power levels for each fan.
- D. Motor ratings types, electrical characteristics and accessories.
- E. Roof curbs.
- F. Belt guards.
- G. Maintenance and Operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- H. Certified fan performance curves for each fan showing cubic feet per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Movement and Control Association International, Inc. (AMCA):
 - 99-86.....Standards Handbook
 - 210-06.....Laboratory Methods of Testing Fans for
Aerodynamic Performance Rating
 - 261-09.....Directory of Products Licensed to bear the AMCA
Certified Ratings Seal - Published Annually
 - 300-08.....Reverberant Room Method for Sound Testing of
Fans
- C. American Society for Testing and Materials (ASTM):
 - B117-07a.....Standard Practice for Operating Salt Spray
(Fog) Apparatus
 - D1735-08.....Standard Practice for Testing Water Resistance
of Coatings Using Water Fog Apparatus
 - D3359-08.....Standard Test Methods for Measuring Adhesion by
Tape Test
 - G152-06.....Standard Practice for Operating Open Flame
Carbon Arc Light Apparatus for Exposure of Non-
Metallic Materials
 - G153-04.....Standard Practice for Operating Enclosed Carbon
Arc Light Apparatus for Exposure of Non-
Metallic Materials
- D. National Fire Protection Association (NFPA):

NFPA 96-08.....Standard for Ventilation Control and Fire
Protection of Commercial Cooking Operations

E. National Sanitation Foundation (NSF):

37-07.....Air Curtains for Entrance Ways in Food and Food
Service Establishments

F. Underwriters Laboratories, Inc. (UL):

181-2005.....Factory Made Air Ducts and Air Connectors

1.6 EXTRA MATERIALS

A. Provide one additional set of belts for all belt-driven fans.

PART 2 - PRODUCTS

2.1 CENTRIFUGAL FANS

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE. Record factory vibration test results on the fan or furnish to the Contractor.
- B. Fan arrangement, unless noted or approved otherwise:
1. DWD1 fans: Arrangement 3.
 2. SWS1 fans: Arrangement 1, 3, 9 or 10.
- C. Construction: Wheel diameters and outlet areas shall be in accordance with AMCA standards.
1. Housing: Low carbon steel, arc welded throughout, braced and supported by structural channel or angle iron to prevent vibration or pulsation, flanged outlet, inlet fully streamlined. Provide lifting clips, and casing drain. Provide manufacturer's standard access door. Provide 12.5 mm (1/2 inches) wire mesh screens for fan inlets without duct connections.
 2. Wheel: Steel plate with die formed blades welded or riveted in place, factory balanced statically and dynamically.
 3. Shaft: Designed to operate at no more than 70 percent of the first critical speed at the top of the speed range of the fans class.
 4. Bearings: Heavy duty ball or roller type sized to produce a B10 life of not less than 50,000 hours, and an average fatigue life of 200,000 hours. Extend filled lubrication tubes for interior bearings or ducted units to outside of housing.
 5. Belts: Oil resistant, non-sparking and non-static.
 6. Belt Drives: Factory installed with final alignment belt adjustment made after installation.

7. Motors and Fan Wheel Pulleys: Adjustable pitch for use with motors through 15HP, fixed pitch for use with motors larger than 15HP. Select pulleys so that pitch adjustment is at the middle of the adjustment range at fan design conditions.
 8. Motor, adjustable motor base, drive and guard: Furnish from factory with fan. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION for specifications. Provide protective sheet metal enclosure for fans located outdoors.
 9. Furnish variable speed fan motor controllers where shown on the drawings. Refer to Section, MOTOR STARTERS. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION for controller/motor combination requirements.
- D. In-line Centrifugal Fans: In addition to the requirements of paragraphs A and 2.2.C3 thru 2.2.C9, provide minimum 18 Gauge galvanized steel housing with inlet and outlet flanges, backward inclined aluminum centrifugal fan wheel, bolted access door and supports as required. Motors shall be factory pre-wired to an external junction box. Provide factory wired disconnect switch.
- E. Tubular Centrifugal Fans: In addition to the requirements of paragraphs A and 2.2.C2 thru 2.2.C9 provide;
1. Housings: Hot rolled steel, one-piece design, incorporating integral guide vanes, motor mounts, bolted access hatch and end flanges. Provide spun inlet bell and screen for unducted inlet and screen for unducted outlet. Provide welded steel, flanged inlet and outlet cones for ducted connection. Provide mounting legs or suspension brackets as required for support. Guide vanes shall straighten the discharge air pattern to provide linear flow.
- F. Industrial Fans: Use where scheduled or in lieu of centrifugal fans for low volume high static service. Construction specifications paragraphs A and C for centrifugal fans shall apply. Provide material handling flat blade type fan wheel.
- G. Utility Fans, Vent Sets and Small Capacity Fans: Class 1 design, arc welded housing, spun intake cone. Applicable construction specification, paragraphs A and C, for centrifugal fans shall apply for wheel diameters 300 mm (12 inches) and larger. Requirement for AMCA

seal is waived for wheel diameters less than 300 mm (12 inches) and housings may be cast iron.

2.2 CENTRIFUGAL CEILING FANS (SMALL CABINET FAN)

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.
- B. Steel housing, baked enamel finish, direct connected fan assembly, attached grille. Provide gravity back draft assembly, aluminum wall cap and bird or insect screen.
- C. Acoustical Lining: 12.5 mm (1/2 inch) thick mineral fiber, dark finish. Comply with UL 181 for erosion.
- D. Motor: Shaded pole or permanent split capacitor, sleeve bearings, supported by steel brackets in combination with rubber isolators.
- E. Ceiling Grille, (Where indicated): White plastic egg crate design, 80 percent free area.
- F. Control: Provide solid state speed control (located at unit) for final air balancing.

2.3 HIGH VOLUME, LOW SPEED FANS (APPARATUS BAY CEILING FANS)

- A. Complete Unit
 - 1. Regulatory Requirements: The entire fan assembly shall be ETL-certified and built pursuant to the construction guidelines set forth by UL standard 507 and CSA standard 22.2.
 - 2. Sustainability Characteristics: The fan shall be designed to move an effective amount of air for cooling and destratification in industrial applications over an extended life. The fan components shall be designed specifically for high volume, low speed fans to ensure lower operational noise. Sound levels from the fan operating at maximum speed measured in a laboratory setting shall not exceed 55 dBA. Actual results of sound measurements in the field may vary due to sound reflective surfaces and environmental conditions.
 - 3. Good workmanship shall be evident in all aspects of construction. Field balancing of the airfoils shall not be necessary.
- B. Airfoil System
 - 1. The fan shall be equipped with six (6) Powerfoil airfoils of precision extruded aluminum alloy. The airfoils shall be connected by means of two (2) high strength locking bolts per airfoil. The

airfoils shall be connected to the hub and interlocked with zinc plated steel retainers.

2. The fan shall be equipped with six (6) Powerfoil winglets on the ends of the airfoils. The winglets shall be molded of polypropylene. The standard color of the winglet shall be "Safety Yellow."

C. Motor

1. The fan motor shall be an AC induction type inverter rated at one of the following:
 - a. 1725 RPM, 200-250/400-480 VAC, 50/60 Hz, three-phase
 - b. 1725 RPM, 100-125/200-250 VAC, 50/60 Hz, single-phase
2. The motor shall be totally enclosed, fan cooled (TEFC) with an IP56 NEMA classification. A NEMA 56C standard frame shall be provided for ease of service. The motor shall be manufactured with a double baked Class F insulation and be capable of continuous operation in -30°F to 122°F (-34°C to 50°C) ambient conditions.

D. Gearbox

1. The gearbox shall be a helical gear reducer, precision finished from hardened steel for low noise and long service life with double lip seals to retain oil and prevent contamination. The gearbox shall be lubricated for life. The gear reducer shall have a standard backlash of less than 25 arc minutes and be equipped with a 17-4 stainless steel shaft of 1-1/4" (3.2 cm) diameter.

E. Motor Frame

1. The motor frame and mount shall be constructed of steel and powder coated for corrosion resistance and appearance. Non-visible, steel, threaded rods in each structural member of the motor frame shall provide a redundant safety feature in the event of a catastrophic event.

F. Mounting System

1. The fan mounting system shall be designed for quick and secure installation on a variety of structural supports. The mounting yoke shall be of ASTM A-36 steel, welded construction, at least 3/16" thick, and powder coated for appearance and corrosion resistance. No mounting hardware or parts substitutions, including cast aluminum, are acceptable.
2. All mounting bolts shall be SAE Grade 8 or equivalent.

G. Hub

1. The fan hub shall be made of laser cut aluminum for high strength and light weight. The hub shall consist of two aluminum plates, eight (8) aluminum spars and one (1) spacer fastened with a pin and collar rivet system.
2. The hub shall be secured to the output shaft of the gearbox by means of a steel coupling interface. The hub shall incorporate four (4) safety retaining clips made of 1/4" (0.6 cm) thick steel that shall restrain the hub/airfoil assembly.

H. Safety Cable

1. The fan shall be equipped with a safety cable that provides an additional means of securing the fan assembly to the building structure. The safety cable shall be at least 1/4" (0.6 cm) in diameter and fabricated out of 7 x 19 galvanized steel cable. The end loops shall be secured with swaged Nicopress® sleeves, pre-loaded and tested to 3,200 lbf (13,345 N).
2. Field construction of safety cables is not permitted.

I. Variable Frequency Drive

1. The fan controller shall be a NEMA 4X variable frequency drive (VFD) that is factory programmed to minimize starting and braking torques. The VFD shall have touchpad controls and an LED display for controlling the fan's direction, operation, speed, and programming. The VFD shall be equipped with an EMI/RFI filter to limit interference with other electronic equipment and a rotary switch disconnect for lock-out/tag-out requirements.
2. Wall Control: The VFD may be wall-mounted for ease of access.
3. Onboard Control: The VFD may be mounted on the fan motor frame. A wall-mounted remote keypad shall be provided for such installations. The remote keypad shall be equipped with touchpad controls and an LED display providing access to all controller functions.

J. Fire Control Panel Integration

1. Includes a 10-30 VDC pilot relay for seamless fire control panel integration. The pilot relay can be wired Normally Open or Normally Closed in the field.

K. Guy wires

1. Included for installations with extension tubes 4 ft (1.2 m) or longer to limit the potential for lateral movement.
2. Includes a 10 30 VDC pilot relay for seamless fire control panel integration. The pilot relay can be wired Normally Open or Normally Closed in the field.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install fan, motor and drive in accordance with manufacturer's instructions.
- B. Align fan and motor sheaves to allow belts to run true and straight.
- C. Bolt equipment to curbs with galvanized lag bolts.
- D. Install vibration control devices as shown on drawings and specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

3.2 HIGH VOLUME, LOW SPEED FANS PREPARATION AND INSTALLATION

- A. Fan location must have a typical bar joist or existing I-beam structure from which to mount the fan. Additional mounting options may be available.
- B. Mounting structure must be able to support weight and operational torque of fan. Seismic mounting required. See seismic specification section.
- C. Fan location must be free from obstacles such as lights, cables, or other building components.
- D. Check fan location for proper electrical requirements. Consult installation guide for appropriate circuit requirements.
- E. Each fan requires dedicated branch circuit protection.
- F. The fan shall be installed by a factory-certified installer according to the manufacturer's Installation Guide, which includes acceptable structural dimensions and proper sizing and placement of angle iron for bar joist applications. Big Ass Fans recommends consulting a structural engineer for installation methods outside the manufacturer's recommendation and a certification, in the form of a stamped print or letter, submitted prior to installation.
- G. Minimum Distances
 1. Airfoils must be at least 10 ft (3 m) above the floor.

2. Installation area must be free of obstructions such as lights, cables, sprinklers or other building structures with the airfoils at least 2 ft (0.61 m) clear of all obstructions.
 3. The structure the fan is attached to shall be capable of supporting a torque load of up to 300 ft·lb (407 N·m) of torque
- H. The fan shall not be located where it will be continuously subjected to wind gusts or in close proximity to the outputs of HVAC systems or radiant heaters. Additional details are in the Big Ass Fans 3.2 Installation Manual.
- I. In buildings equipped with sprinklers, including ESFR sprinklers, fan installation shall comply with all of the following:
1. The maximum fan diameter shall be 24 ft (7.3 m).
 2. The HVLS fan shall be centered approximately between four adjacent sprinklers.
 3. The vertical clearance from the HVLS fan to the sprinkler deflector shall be a minimum of 3 ft (0.9 m).
- J. **All HVLS fans shall be interlocked to shut down immediately upon receiving an alarm signal from the alarm system in accordance with the requirements of NFPA 72-National Fire Alarm and Signaling Code.**

3.3 PRE-OPERATION MAINTENANCE

- A. Lubricate bearings, pulleys, belts and other moving parts with manufacturer recommended lubricants.
- B. Rotate impeller by hand and check for shifting during shipment and check all bolts, collars, and other parts for tightness.
- C. Clean fan interiors to remove foreign material and construction dirt and dust.

3.4 START-UP AND INSTRUCTIONS

- A. Verify operation of motor, drive system and fan wheel according to the drawings and specifications.
- B. Check vibration and correct as necessary for air balance work.
- C. After air balancing is complete and permanent sheaves are in place perform necessary field mechanical balancing to meet vibration tolerance in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

- - - E N D - - -

SECTION 23 35 00
VEHICLE EXHAUST SYSTEM - OVERHEAD

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The project is for the installation of a pneumatic type source capture exhaust removal system.
- B. System shall pneumatic Sliding Balancer Track (SBT) system and pneumatic Straight Rail (STR) system, as manufactured by PlymoVent Corporation or as an equal to the specifications to follow.
- C. Operating Logic:
 - 1. The operating logic of this system shall complete the following cycle. Upon the vehicles return to the apparatus floor of the fire station, a 5" dia. exhaust ventilation hose equipped with a pneumatically controlled nozzle shall be attached to vehicles exhaust tailpipe. The method of securing the system to the vehicle shall be achieved via pneumatic cuff. This design ensures 100% source capture of the exhaust fumes. At such time that the system has been secured to the vehicles tailpipe, the exhaust fan shall automatically and instantaneously be energized by the output pressure of exhaust from any motor vehicle to assure total collection of exhaust gases prior to vehicle entering the building. The vehicle can now be positioned in its designated parking position.
 - 2. Upon emergency dispatch of the vehicle, the output pressure generated by any internal combustion engine shall again automatically energize the exhaust fan. As the vehicle leaves the apparatus floor, the flexible hose with grabber nozzle shall travel along the track which supports the ventilation hose with the use of a spring coiled balancer. The balancer shall keep the exhaust ventilation hose away from the exiting apparatus. Mounted to the sliding balancer track shall be an (uncoupling) release valve, which shall automatically release compressed air from the pneumatic nozzle allowing a smooth uncoupling of the exhaust system from the vehicles tailpipe regardless of the speed the vehicle may exit the building.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS: Requirements for pre-test of equipment: Seismic requirements for non-structural equipment.

- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- C. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT: Requirements for different types of vibration isolators and noise ratings in the occupied areas.
- D. Section 13 05 41, Seismic requirements for non-structural components.
- E. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC:
Requirements for testing and adjusting air balance.

1.3 QUALITY ASSURANCE

- A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Safety Standards: Equipment proposed in bid shall be provided by manufactures that are ISO 9001 certified, provide UL listed electrical controllers, AMCA (Air Movement and Control Association) certified exhaust fans and have a minimum of five years of manufacturing/distribution experience. This is a minimum quality assurance standard for equipment. Equipment proposed shall have at least 5 references within 25 miles for onsite evaluation and been installed on a vehicle or vehicles that have had 6000 exits per year for a minimum of two years. The purpose of this section is to ensure the product offered has a proven system for durability in high run departments and can meet the challenges of this department.
- C. All workmanship and materials shall be in accordance with applicable codes, regulations and guidelines. The following codes, regulations and guidelines are to be considered part of these specifications by reference.
 - NFPA (National Fire Protection Association)
 - AMCA
 - International Mechanical Code (IMC)
 - Uniform Mechanical Code (UMC)
 - American National Standards Institute (ANSI)
 - American Society of Mechanical Engineers (ASME)
 - National Electric Code (NEC)
 - SMACNA
 - Underwriters Laboratory (UL)

1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES
- B. Manufacturer's literature and data:
 - 1. Sufficient information, including capacities, pressure drops and piping connections clearly presented, shall be included to determine compliance with drawings and specifications for units noted below:
 - a. Unitary air conditioners:
 - 1) Split systems, hot water coils and condensing units
 - 2. Unit Dimensions required clearances, operating weights accessories and start-up instructions.
 - 3. Electrical requirements, wiring diagrams, interlocking and control wiring showing factory installed and portions to be field installed.
 - 4. Mounting and flashing of the roof curb to the roofing structure with coordinating requirements for the roof membrane system.
- C. Certification: Submit proof of specified ARI Certification.
- D. Performance Rating: Submit catalog selection data showing equipment ratings and compliance with required sensible-to-heat-ratio, energy efficiency ratio (EER), and coefficient of performance (COP).
- E. Operating and Maintenance Manual: Submit three copies of Operating and Maintenance manual to Resident Engineer three weeks prior to final inspection.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
 - A-A-50502-90..... Air conditioner (Unitary Heat Pump) Air to Air (3000-300,000 Btu)
- C. Military Specifications (Mil. Specs.):
 - MIL-PRF-26915D-06.....Primer Coating, for Steel Surfaces
- D. Air-Conditioning, Heating, and Refrigeration Institute (AHRI):
 - 210/240-08.....Performance Rating of Unitary Air-Conditioning and Air-Source Heat Pump Equipment
 - 270-08.....Sound Rating of Outdoor Unitary Equipment
 - 310/380-04.....Standard for Packaged Terminal Air-Conditioners and Heat Pumps (CSA-C744-04)
 - 340/360-07.....Performance Rating of Commercial and Industrial Unitary Air-Conditioning and Heat Pump Equipment

- 520-04.....Performance Rating of Positive Displacement
Condensing Units
- E. Air Movement and Control Association (AMCA):
- 210-07.....Laboratory Methods of Testing Fans for
Aerodynamic Performance Rating (ANSI)
- 410-96.....Recommended Safety Practices for Users and
Installers of Industrial and Commercial Fans
- F. American National Standards Institute (ANSI):
- S12.51-02(R2007).....Acoustics - Determination of Sound Power Levels
of Noise Sources Using Sound Pressure -
Precision Method for Reverberation Rooms (same
as ISO 3741:1999)
- G. American Society of Heating, Refrigerating, and Air-Conditioning
Engineers (ASHRAE):
- 2008 Handbook.....HVAC Systems and Equipment
- 15-10.....Safety Standard for Refrigeration Systems (ANSI)
- H. American Society of Testing and Materials (ASTM):
- B117-09.....Standard Practice for Operating Salt Spray (Fog)
Apparatus
- I. American Society of Civil Engineers (ASCE)
- ASCE 7-10.....Minimum Design Loads for Buildings and Other
Structures
- J. National Electrical Manufacturer's Association (NEMA):
- MG 1-09 (R2010).....Motors and Generators (ANSI)
- ICS 1-00 (R2005, R2008).Industrial Controls and Systems: General
Requirements
- K. National Fire Protection Association (NFPA) Publications:
- 90A-09.....Standard for the Installation of Air-
Conditioning and Ventilating Systems

PART 2 - PRODUCTS

2.1 SAFETY FEATURES

Due to the harmful effects of diesel exhaust, the system must be designed and capable of capturing virtually 100% of the exhaust gas and particulate at the tailpipe even in the event of complete power failure. The system shall not detach itself from the apparatus for any reason during power failure other than normal exiting of the apparatus bay. Connection of the system shall be achieved without bending over in front of the tailpipe.

2.2 SLIDING BALANCER TRACK

The track shall be 19 feet continuous in length without splices. Construction profile shall be of a boxloc type. The 19' one piece construction shall provide the reach into the station while maintaining the structure integrity found in solid one piece extrusion. The boxloc configuration shall also provide cross sectional structural support. These structural standards are a minimum and shall not be substituted. Connection of the system shall be achieved without bending over in front of the tailpipe.

2.3 TRACK MATERIAL

Track material shall be aircraft aluminum alloy type AA-6063

2.4 MOUNTING COMPARTMENT

The Mounting compartment shall accept 8" length slider bars, which are utilized to secure vertical support legs to the boxloc track. This method of attachment shall fasten an 8 Sq. inch surface area of the top track profile (16" total per track) securing the tracking system to the vertical support legs. This method of attachment ensures an enduring fastening system in the event the track comes in contact with a moving vehicle or encounters an unforeseeable force.

2.4 TRACK MATERIAL

Track material shall be aircraft aluminum alloy type AA-6063

2.5 BOX LOC COMPARTMENT

Shall be provided to separate top and bottom compartments and provide torsion twist reinforcement to track.

2.6 TROLLEY COMPARTMENT

Compartment shall be designed in such a fashion to eliminate balancer trolley twist. This design shall be done in such a fashion as to assure free movement of trolley all and through extended length track couplings.

2.7 TRACK WEIGHT

Track weight shall not exceed 35 Lb.

2.8 TRACK LOAD CAPACITY

Track load capacity shall be a minimum of 5800 Lb.

2.9 TRACK SPLICE ASSEMBLY

In the event it is required to extend the length of track greater than its 19 foot continuous length, a track splice shall be provided. Track splice shall be manufactured of zinc plated steel in two parts as a clamp. This clamp shall accurately secure both tracks in a fashion which shall eliminate any possibility of problem passage through this splice.

Connecting length of splice shall be a minimum of 15 ¾" long and fabricated of 14 gauge material. Four ¾" bolts with lock nuts shall pass directly through internal partition of boxloc track.

2.10 TRACK JOINER PLATE

In the event that it is necessary to join two tracks in a parallel configuration, a joiner plate shall be provided for proper support to both tracks and secure mounting to support leg assembly.

2.11 PRIMARY ENDSTOPS

Primary endstops shall be fabricated of zinc plated steel in U-shape form with rubber endstop on the impact end of the endstop. It is attached by using a ¾" molded locking bolt. Endstop shall be secured to track with no less than (2) ¾" bolts and locking nuts located on the underside of the track.

2.12 MOUNTING SUPPORT LEGS

Support legs shall be provided for every 10' of track length. Supports shall be constructed of Aluminum alloy type AA-6063 to provide strength and keep total system weight to a minimum. Leg supports shall be a one piece construction and meet a minimum seismic 4 requirement. All leg supports shall have side bracing constructed from tubular zinc plated steel to provide stabilization of track system. Angle shall be completely adjustable to the leg support and mounted perpendicular to direction of track. Typical support angle shall be 45 degrees from center line of support.

2.13 DUCT/HOSE RISER CLAMP

Duct/Hose Riser Clamp shall be fabricated as a one piece welded assembly manufactured for the purpose of transitioning from flexible duct connection to solid spiral duct connection. Riser clamp shall mount directly to the track to provide stabilization to duct system and provide support to the flexible hose. Connecting the duct system directly to the traveling hose assembly is unacceptable.

2.14 ACCU TRACK TROLLEY

Fixed to trolley with a use of solid steel pins shall be four load carrying bearings which are sealed and permanently lubricated. Load carrying bearings shall travel internally in track trolley compartment. Two Accu track bearings shall be provided on bottom side of external portion of track to eliminate or greatly reduce wobble of trolley to provide smooth travel along full length of track. Release plate shall be attached to energize uncoupling release valve when trolley balancer assembly passes under uncoupling valve.

2.15 REGULATOR ASSEMBLY

Shall be constructed of cast aluminum and refinished with black epoxy coating. Regulator shall be to safely operate with an input pressure of 0-200 psi, and an output pressure that shall be preset at 15 psi. The regulator shall be attached to each Riser Clamp/Hose Drop to allow for independent adjustment of each pneumatic nozzle. This adjustment controls how well the system can be secured to the vehicle. Systems that cannot control and adjust the attachment mechanism shall not be accepted. Regulator shall also be provided with needle type adjustment gauge clearly showing proper operating range of system, and which can be visibly read from floor.

2.16 SAFETY LINK BALANCER CONNECTION

A chain securing the balancer to the trolley shall also be provided with trolley to make secure permanent connection to balancer.

2.17 RELEASE UNCOUPLING VALVE

Valve shall be single direction action and affixed to a mounting bracket which can be easily positioned along the full length of track profile. Release valve can be set for the maximum exiting speed of the vehicle. The valve shall control the release of the system from the vehicle allowing for the adjustment of the release. Systems that rely on tension build up or require force to pull the system off the vehicle shall not be accepted.

2.18 BALANCER BLOCK

Balancer Block shall be a self-adjusting weight balancer with a lifting capacity of no less than 31 Lb. Balancer shall have a minimum diameter stainless steel cable of .080 for the purpose of retracting the hose away from the vehicle upon release. A steel cable shall be used for strength and durability and shall not be substituted.

2.19 UPPER HOSE ASSEMBLY

Upper hose assembly shall be flexible exhaust hose manufactured for the sole purpose of venting high temperature exhaust gases, which are produced by internal combustion engines. Flexible hose shall be rated for 900 degrees (F) continuous, 1050 degrees (F) intermittent temperatures. The outside of the exhaust hose shall have a protective lamination the entire length of the hose to protect fire apparatus in the event vehicle and hose come in contact with each other.

2.20 LOWER HOSE ASSEMBLY

Lower hose assembly shall be a rigid 2 foot long section of hose identical in characteristics rated for 900 degrees (F) continuous, 1050

degrees (F) intermittent temperatures. Lower hose shall support connection nozzle and reducing elbow in a rigid fashion as to allow for operator to place hose collection device onto tailpipe without bending. Lower hose is the only section of hose which shall release in the event of safety disconnect.

2.21 SAFETY DISCONNECT COUPLING

Incorporated in the design of the system shall be a safety breakaway device enabling a physical disconnect between the exhaust system and the vehicle in the event of system malfunction or human error. The device shall also enable the lower two foot hose assembly to freely rotate 360 degrees automatically as the vehicles positioning changes while entering and exiting. The device shall utilize a quick connect fitting so the lower hose can be snapped back into place without the use of any tools. This feature provides safety to personnel, protects the apparatus and the exhaust system from damage, and provides user friendliness. This device shall have a release tension of 99 Lbs. and be reusable. Since this item is a point of safety for both personnel and the system itself, no exception may be taken to this feature.

2.22 HOSE SUSPENSION SADDLE

The hose saddle shall be 1 piece solid steel construction with a 95 degree turn radius. The entire elbow shall be high temperature epoxy coated inside and out with a seam welded eyelet for carabiner connection. Both ends shall be male diameters to fit inside the flexible hose. The design of saddle shall attach mid-section hose to the upper section hose and secure with stainless steel bridge clamps.

2.23 PNEUMATIC NOZZLE

Pneumatic nozzle shall provide a substantially air tight seal around exhaust tail pipe when connected. Seal shall allow for a system static pressure reduction if vehicle's engine is accelerated above normal idle resulting in an exhaust velocity greater than 3600 feet/min. Nozzle shall automatically adjust its internal orifice to accept any tail pipe from two inch through six inch diameters. Manufacturer of nozzle shall have a minimum five years experience with pneumatics and offer the same product in 4", 8", 10" diameters in the event they are required for future apparatus. Nozzle construction shall be high temperature synthetic rubber, vulcanized to a high temperature synthetic fabric. A NOMEX inner liner shall be provided as a primary temperature and friction barrier. The manual connection of the nozzle must be achieved from a standing position. Bending over to connect nozzle to tailpipe is

not acceptable due to increased exposure to diesel exhaust which NIOSH lists as a hazardous material.

2.24 TRANSITION ELBOW

The Transition elbow shall attach the pneumatic nozzle to the flexible hose. The design shall be one piece continuous welded construction to prevent escape of any exhaust gases and must provide for a smooth air flow transition from inside diameter of pneumatic nozzle at 6.25 to 4 inch exhaust ventilation hose. Angle of transition shall be no greater than 67° from center line of reducer to reduce total system static. Reducer shall also incorporate a primary expanded metal debris screen which is permanently affixed by welded seams to the inside opening of exhaust fitting. Reducer finish shall be chrome electroplated.

2.25 MANUAL FILL AND DEFLATION VALVE

The manual fill and deflation valve shall be of the sliding type ergonomic design to be depressed using the thumb. The valve shall control the flow of compressed air in and out of the pneumatic Grabber and shall be incorporated in the safety breakaway handle, located approximately 44" from floor level. The design shall be so the operator can easily attach the system from a standing positions with both hands on the handle for manipulation of the attachment process to the vehicle. The automatic release of the pneumatic nozzle shall be activated by a minimum of 3 psi. shift pressure to disengage the valve piston. Primary air supply shall be by compression fitting. Secondary air supply to grabber shall be a safety release fitting to allow safe uncoupling of airline from valve port.

2.26 PNEUMATIC AIR SUPPLY

The pneumatic air supply shall be ¼" (6mm) OD tubing capable of exposure of high temperature air stream inside ventilation hose and duct. Airline shall be fed to exterior of hose via the riser clamp hose connection and sealed and duct by the use of substantially air tight fittings.

2.27 EQUIPMENT COVERAGE

Equipment coverage shall be designed shall be in accordance with the drawings.

2.28 EQUIPMENT TYPE

Shall be delivered and installed as a pneumatic straight rail system, as manufactured by PlymoVent Corporation or as an equal to the specifications to follow. Rail systems shall have the ability to expand and handle up to four vehicles in tandem arrangement. Design shall have

incorporated the ability to release the system automatically from the vehicle driving forward out of the station.

2.29 OPERATING LOGIC

The operating logic of this system shall complete the following cycle. Upon the vehicles return to the apparatus floor of the fire station, a 5" dia. exhaust ventilation hose equipped with a pneumatically controlled grabber nozzle shall be attached to vehicles exhaust tailpipe. The method of securing the system to the vehicle shall be achieved via pneumatic cuff. This design ensures 100% source capture of the exhaust fumes. At such time that the system has been secured to the vehicles tailpipe the exhaust fan shall automatically and instantaneously be energized by the output pressure of exhaust from any motor vehicle to assure total collection of exhaust gases prior to vehicle entering the building. The vehicle can now be positioned in its designated parking position.

Upon emergency dispatch of the vehicle, the output pressure generated by any internal combustion engine shall again automatically energize the exhaust fan. As the vehicle leaves the apparatus floor, the flexible hose with grabber nozzle shall travel along the track which supports the ventilation hose with the use of a spring coiled balancer. The balancer shall keep exhaust ventilation hose away from the exiting apparatus. Mounted to the sliding balancer track shall be an (uncoupling) release valve, which shall automatically release compressed air from the grabber nozzle allowing a smooth uncoupling of the exhaust system from the vehicles tailpipe regardless of the speed the vehicle may exit the building.

2.30 SUCTION RAIL PROFILE

The Suction Rail profile shall be one piece continuous, with no splices, extruded profile in a minimum length of 19 feet. Construction shall be a round profile type that serves as both a ducting system and trolley transport. Rail diameter shall be equivalent to 6" round duct and a minimum gauge thickness 0.175". The bottom of rail profile will have a continuous slot that will accept specially designed rubber sealing lips designed to seal the underside of the rail profile under negative suction.

2.31 RAIL MATERIAL

Rail material shall be aircraft aluminum alloy type AA-06063. Rail shall be extruded as a one piece unit in a minimum of 19' lengths. This design is critical to maximize structural integrity of rail assembly,

reduce total CFM loss through leakage and prevent possible leakage of gases at seams.

2.32 VERTICAL SUPPORT/BRACING

Vertical support/bracing shall be provided to securely mount entire length of rail profile to building structure. Support legs shall be provided for every 10' of rail length. Supports shall be constructed of Aluminum alloy type AA-6063 to provide strength and keep total system weight to a minimum. Leg supports shall be a one piece construction and meet a minimum seismic 4 requirement. All leg supports shall have side bracing constructed from tubular zinc plated steel to provide stabilization of track system. Angle shall be completely adjustable to the leg support and mounted perpendicular to direction of track. Typical support angle shall be 45 degrees from center line of support.

2.33 RAIL SPLICING JOINT

Rail splicing joint shall be formed by an extrusion equal to the internal diameter of suction rail profile. Splice shall be internally located and cover no less than half the circumference of the rail profile. This design shall minimized seam leakage. Rail splicing shall be safely secured by no less than 16 (Qty) 1 1/4" x 3/8" bolts, nuts and lock washers. Each of which shall pass directly through exterior rail profile / splicing joint and be secured with internal locking washer and nut. Self-tapping bolts/screws shall not be acceptable.

2.34 MIDDLE RAIL DUCT CONNECTION

The middle rail duct connection shall be rectangular to 6" diameter round transition fitting fabricated from 20 gauge galvanized steel. Rectangular slot shall be 19" long by 1 3/4" high with 3/8 " external flange to slide into rail profile.

2.35 SUCTION TROLLEY ASSEMBLY

The trolley assembly shall be designed to transport the flexible hose assembly along with the vehicle as it enters and exits the station. Assembly shall be a gantry type trolley with sealed bearing loaded wheels designed to roll inside the internal rail profile. The trolley chase shall be aluminum powder coated black finish. The chase is fitted with a tapered cone to fit the exhaust hose connection. The exhaust cone transition shall be a tapered slot design which shall fit inside suction rail profile. The tapered slot shall be equal or exceed in area (sq. inches) the diameter of exhaust ventilation hose which it is attached to. The trolley assembly shall be equipped with rubber

impact bumpers at both front and rear of chassis to eliminate metal to metal contact which would destroy or damage trolley assemblies.

2.36 AIRLINE MAGAZINE ASSEMBLY

The airline magazine assemble shall be rigid pipe welded to a curved mounting plate specifically designed to slide in mounting slots extruded on rail profile. Magazine support bar shall support cable suspensions and coil airline assembly for air supply to trolley. When required the magazine assembly shall extend 3' past the front or the rear of the rail system, this allows the coiled airline to extend and compact smoothly as the vehicles exit and enter the facility.

2.37 DISCONNECT PLATE

Disconnect plate shall provide activation of the uncoupling valve switch that is mounted on suction trolley. This plate shall be capable of mounting along the full length of suction rail. It shall be affixed to the suction rail in a fashion which allows for easy adjustment, which does not require drilling into the exhaust rail profile leaving open holes if disconnect plate is relocated. It is required that one disconnect plate must be provided with each suction trolley provided with system so that each vehicles release can be adjusted independently for its speed of exit.

2.38 UNCOUPLING VALVE SWITCH

The uncoupling valve switch shall be pneumatic whisker activation-type valve that mounts directly to suction trolley chassis. Valve shall be activated when whisker switch comes into contact with disconnect plate which is strategically located on side of rail profile.

2.39 REGULATOR ASSEMBLY

Shall be constructed of cast aluminum and refinished with black epoxy coating. Regulator shall be to safely operate with an input pressure of 0-200 psi, and an output pressure that shall be preset at 15 psi. The regulator shall be attached to each trolley chasse to allow for independent adjustment of each pneumatic nozzle. Regulator shall also be provided with needle type adjustment gauge clearly showing proper operating range of system.

2.40 FUTURE EXPANSION

System must be designed to expand to tandem vehicle arrangement (one vehicle behind the other) by adding to the proposed system. Systems which require replacement of existing system or major components thereof to meet the tandem arrangement instead of addition to the existing system shall not be acceptable.

2.41 EMERGENCY BACK-OUT DISCONNECT

The system shall be capable of being retrofitted to enable the vehicle to back off the system through a rear exit door or when it may become necessary to depart from the normal path of exit, in the event of a malfunctioning of the over-head door which commonly allows exit of vehicles from station or if the front line responding vehicle in a series of two, malfunctions impeding the normal exit of the second vehicle.

2.42 VEHICLE TAILPIPE CONFIGURATION

Contractor shall modify tailpipes of the Government owned vehicles to be at a 90° angle (perpendicular to apparatus) or as required for system installation and extend out no further than the apparatus body. All tailpipes will be modified by the contractor to accept the vehicle exhaust system.

2.43 EXHAUST FAN TYPE

The blower unit shall be a AMCA type B, direct drive spark resistant blower capable of delivering 500 CFM per vehicle. Exhaust fan offered shall be tested in accordance to AMCA standard # 210 in an AMCA approved test facility.

2.44 FAN HOUSING

Fan housing shall be fabricated from galvanized steel and powder coated inside and out.

2.45 FAN IMPELLER

Fan impeller shall be fabricated from aluminum and be designed as a backward inclined type wheel. Fan wheel must be provided with 2 Allen type set screws, of which one must bear down on motor key way provided with fan motor.

2.46 FAN MOTOR

Fan motor shall be UL listed and manufactured by a readily available nationally recognized motor manufacturer and meet EPAC standards.

2.47 EXHAUST BLOWER

Fan blower shall provide a minimum of 500 CFM per vehicle at the properly calculated pressure loss of the system design.

2.49 MOTOR TYPE

Motor shall be supplied as a totally enclosed fan cooled or ventilated type with a readily available NEMA frame from 5 6 - 145 T.

2.50 MOTOR BEARINGS

Motor bearings shall be provided as totally enclosed self-lubricated type.

2.51 VIBRATION ISOLATING

Fan shall be manufactured as a complete assembly to assure the least possible vibration or movement. Fan wheel shall be both statically and dynamically balanced.

2.52 DUCTWORK TYPE

SMACNA class I conveying and must meet or exceed criteria for construction and performance as outlined in Round Industrial Duct Construction Standards for the designed operating pressure.

2.53 CERTIFICATION/APPROVALS

Construction, performance and installation must be performed to meet or exceed the International Mechanical Code as well as the uniform fire code. In turn the bidder must certify that they will adhere to all applicable city, state and federal codes.

2.54 MATERIALS OF CONSTRUCTION

Materials of construction unless otherwise specified for all duct and fittings shall be in minimum G-30 galvanized sheet metal in accordance with ASTM-A525 and A527.

2.56 DUCT SIZE

All duct subject to positive or negative pressure shall be of round spiral pipe construction, with the range of available sizes not to exceed 12 inches in diameter.

2.57 DUCT GAUGE

Duct gauge shall depend on diameter and a minimum operating pressure of 8 inches water gauge. Acceptable gauge and reinforcement requirements shall be in accordance to the following. Inner duct diameter 4" - 8" dia./ 22 gauge standard spiral pipe and 9" - 10" dia./20 gauge standard spiral pipe.

2.58 DUCT LENGTH

Duct shall be provided in 10' continuous lengths wherever possible. Except when interrupted by fittings, round spiral duct section shall not be less than 10 feet long.

2.59 EXHAUST FITTINGS

All exhaust fittings shall be round and have a wall thickness 2 gauges (one even gauge number) heavier than the lightest allowable gauge of the downstream section of duct to which they are connected. Branch entrances shall be factory fabricated fittings or factory fabricated duct /tap assemblies. Fittings shall be constructed so that air streams converge at angles of 45°.

2.60 STANDARD WELDED SEAMS

Standard seam joints shall be continuous welded on all fittings. All welded joints shall be coated with a protective paint, inside and out to prevent damage to galvanized surface.

2.61 TURNING ELBOWS

Turning elbows shall be die stamped and used for all diameters and pressures. They shall be fabricated of 20 gauge galvanized steel and constructed as two piece with continuous welded seam construction.

2.62 TAPERED BODY FITTINGS

Shall be used wherever particular fallout is anticipated, and where air flow is introduced to the transport duct manifold.

2.63 EXHAUST JOINT CONSTRUCTION

All joint connections which are not continuous welded shall be supplied with a transition coupling from the downstream end only. Coupling shall be fully welded and shall provide a fitting size projection to fit inside a downstream fitting or another duct section. Couplings shall have a two inch minimum insertion length and shall be 2 gauge numbers (one even gauge number) heavier than the duct to which they are connected. This along with a 600 high temperature silicon seal will constitute the primary mechanical seal.

2.64 DUCT CONVEYING VELOCITY

Duct conveying velocity shall be a minimum of 2000 - 3000 feet / minute transport velocity per UMC code. No exceptions.

2.65 EXHAUST RAIN CAP

Exhaust rain cap shall be manufactured in accordance with EPA standard for free draft rain cap requirements. Included as an intricate part of this rain cap shall be a back draft damper to provide protection from rain and other inclement weather.

2.66 EXHAUST DUCT PENETRATION

Wall penetrations should be clearly indicated in the shop drawings and be accomplished via use of a professional core drilling machine if possible. The core drilling shall be properly sized to reduce the diameter to the smallest possible size.

2.67 CONTROLLER TYPE

The controller type shall be manufactured and delivered as an Operating System Three series controller, as manufactured by PlymoVent Corporation or as an equal to the specifications to follow.

2.68 CONTROLLER LOGIC

Controller logic shall be designed to sense the output pressure which is normally generated by any internal combustion engine designed to propel any motor vehicle. The operating logic shall be designed to complete this cycle, at any point in time, when a collection device is connected to a motor vehicle's exhaust tail pipe and at which time the vehicle is manually or automatically energized by the operator. This controller shall in turn automatically sense the engine's output pressure and in turn energize the electrical contactors which will provide proper full load amperage to the exhaust system motor. The controller through the use of a three minute fixed timer shall keep the contactors energized for the three minute minimum fixed time

2.69 ELECTRICAL PROTECTION

To protect the apparatus electrical system from any possible damage, the system **shall not** incorporate any design that requires the apparatus to be utilized as an electrical ground.

2.70 CERTIFICATION/APPROVALS

Electrical controller offered to the department shall be approved by Underwriters Laboratories (UL) as a complete electrical system for enclosed industrial control panels.

2.71 UL RATING

Electrical controller shall be UL listed/approved and manufactured in accordance with Underwriters Laboratories standard UL-508 enclosed industrial control panels. The electrical trolley shall include a limited energy control circuit.

2.72 ELECTRICAL ENCLOSURE

Electrical enclosure shall be NEMA 12 rated and UL listed as Type 12. Shall be provided and mounted in electrical enclosure to restrict access to internal components of controller by only authorized entry.

2.73 ELECTRICAL CONTACTORS

Electrical contactors shall be Allen Bradley industrial electrical contactors provided with the appropriate adjustable overload relays to meet the proper full load amperage of motor it is designed to control. Contactor shall conform to the following standards: BS-5424, VDE0660, and be approved by UL Certification as an approved component.

2.74 CONTROL TRANSFORMER

To be UL listed industrial control circuit transformer with primary and secondary fuse blocks. Transformer shall be provided with multitap primary 208V through 480V, AC, and 24V through 120V secondary.

2.75 ELECTRICAL TIMER

Shall be solid state, 3 minute fixed timer. Operating logic shall complete this cycle; Input voltage is applied to the timer at all times. Upon closure of a normally open isolated start switch, the load energizes and remains energized as long as the switch is closed. When the start switch opens, the timing cycle starts. At the end of the present time delay, the load de-energizes and the timer is ready for a new timing cycle. Timer shall be UL Recognized component under file number E65038.

2.76 ENGINE START SWITCH

Start switch shall be engine pressure sensing type capable of recognizing the output pressure of any type of motor vehicle. Electrical contact shall be dry type or not exceed 24V.

2.77 PUSH TO STOP BUTTON

Push to stop button shall be Allen Bradley illuminated amber contact push button. This device shall meet UL Type 4X rating. Indicator light/start button shall be mounted on the enclosure cover and be identified by engraved ledger plate.

2.78 WIRING

Wiring shall be run in wire channel to allow for easier identification of wiring circuit and appearance. All wiring circuitry shall meet UL listed for proper bending radiuses and terminations.

2.79 TERMINAL BLOCK

All terminal blocks shall be 600 V, UL rated, recognized and shall provide individual connection points for remote controls, power and motor connections.

2.80 WIRING IDENTIFICATION

All wiring identification shall be computer generated and identify all terminals, fuses, contactors, on both supply and termination points.

2.81 LABELING

Labeling shall be provided and secured permanently to the exterior of electrical controller, indicating the manufacturer, his address and telephone number, user instructions and any warnings or cautions required by Underwriter Laboratories.

2.82 ELECTRICAL WIRING SCHEMATIC

Wiring schematic shall be provided with each electrical control box supplied. Wiring schematic shall show internal circuitry as well as all primary and secondary connections to the controller. This schematic shall be provided as a "D" print drawing to the department.

2.83 ELECTRICAL INTERFERENCE

The electrical controller, motor and equipment shall cause electrical frequency transmission backfeed which may interfere with a central services communication or onboard vehicle computer logic or navigational equipment.

PART 3 EXECUTION

3.1 INSTALLATION

- A. Install seismic restraints according to manufacturer's written instructions. Vibration isolation are specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- B. Install units level and plumb maintaining manufacturer's recommended clearances and tolerances.
- C. Install vibration spring isolators under base of self contained unit, with minimum static deflection of 25 mm (1 inch) unless otherwise indicated. Refer to Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT

3.2 CONNECTIONS

- A. Install to allow service and maintenance.
- B. Ground equipment and install power wiring, switches, and controls for self contained and split systems.
- C. Install ducts to the units with flexible duct connections.

3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.
- B. Tests and Inspections: After installing units and after electrical circuitry has been energized, test units for compliance with requirements. Inspect for and remove shipping bolts, blocks, and tie-down straps. After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment. Remove and replace malfunctioning units and retest as specified above.

3.4 INSTRUCTIONS

Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

3.5 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

---END---

SECTION 23 37 00
AIR OUTLETS AND INLETS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Roof Curbs
- B. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

1.2 RELATED WORK

- A. Section 08 90 00, LOUVERS and VENTS.
- B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- E. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Fire Safety Code: Comply with NFPA 90A.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Air intake/exhaust hoods.
 - 2. Diffusers, registers, grilles and accessories.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Diffusion Council Test Code:
 - 1062 GRD-84.....Certification, Rating, and Test Manual 4th Edition
- C. American Society of Civil Engineers (ASCE):
 - ASCE7-05.....Minimum Design Loads for Buildings and Other Structures

- D. American Society for Testing and Materials (ASTM):
A167-99 (2004).....Standard Specification for Stainless and
Heat-Resisting Chromium-Nickel Steel Plate,
Sheet and Strip
B209-07.....Standard Specification for Aluminum and
Aluminum-Alloy Sheet and Plate
- E. National Fire Protection Association (NFPA):
90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems
- F. Underwriters Laboratories, Inc. (UL):
181-08.....UL Standard for Safety Factory-Made Air Ducts
and Connectors

PART 2 - PRODUCTS

2.1 EQUIPMENT SUPPORTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.2 AIR OUTLETS AND INLETS

- A. Materials:
1. Aluminum. Exhaust air registers located in combination toilets and shower stalls shall be constructed from aluminum. Provide manufacturer's standard gasket.
 2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
 3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.
- B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT for NC criteria.
- C. Air Supply Outlets:
1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection as shown on the drawings. Provide plaster frame for units in plaster ceilings.
 - a. Square, louver, fully adjustable pattern: Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.

- b. Louver face type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.
- 2. Supply Grilles: Same as registers but without the opposed blade damper.
- D. Return and Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.
 - 1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish.
 - 2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.
 - 3. Perforated Face Type: To match supply units.
 - 4. Grid Core Type: 13 mm by 13 mm (1/2 inch by 1/2 inch) core with 30 mm (1-1/4 inch) margin.
 - 5. Linear Type: To match supply units.
 - 6. Door Grilles: Are furnished with the doors.
 - 7. Egg Crate Grilles: Aluminum or Painted Steel 1/2 by 1/2 by 1/2 inch grid providing 90% free area.
 - a. Heavy extruded aluminum frame shall have countersunk screw mounting. Unless otherwise indicated, register blades and frame shall have factory applied white finish.
 - b. Grille shall be suitable for duct or surface mounting as indicated on drawings. All necessary appurtenances shall be provided to allow for mounting.
- E. Acoustic Transfer Grille: Aluminum, suitable for partition or wall mounting.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment during construction against entry

of foreign matter to the inside and clean both inside and outside
before operation and painting.

3.2 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.3 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM
GENERATION

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SECTION 23 40 00
HVAC AIR CLEANING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Air filters for heating, ventilating and air conditioning.
- B. Definitions: Refer to ASHRAE Standard 52.2 for definitions of face velocity, net effective filtering area, media velocity, initial resistance (pressure drop), MERV (Minimum Efficiency Reporting Value), PSE (Particle Size Efficiency), particle size ranges for each MERV number, dust holding capacity and explanation of electrostatic media based filtration products versus mechanical filtration products. Refer to ASHRAE Standard 52.2 Appendix J for definition of MERV-A.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 72 00, Air-to-Air Energy Recovery Equipment
- C. Section 23 81-00, Decentralized Unitary HVAC Equipment

1.3 QUALITY ASSURANCE

- A. Air Filter Performance Report for Extended Surface Filters:
 - 1. Submit a test report for each Grade of filter being offered. The report shall not be more than three (3) years old and prepared by using test equipment, method and duct section as specified by ASHRAE Standard 52.2 for type filter under test and acceptable to Resident Engineer, indicating that filters comply with the requirements of this specification. Filters utilizing partial or complete synthetic media will be tested in compliance with pre-conditioning steps as stated in Appendix J. All testing is to be conducted on filters with a nominal 24 inch by 24 inch face dimension. Test for 150 m/min (500 fpm) will be accepted for lower velocity rated filters provided the test report of an independent testing laboratory complies with all the requirements of this specification.
 - 2. Guarantee Performance: The manufacturer shall supply ASHRAE 52.2 test reports on each filter type submitted. Any filter supplied will be required to maintain the minimum efficiency shown on the ASHRAE Standard 52.2 report throughout the time the filter is in service. Within the first 6-12 weeks of service a filter may be pulled out of service and sent to an independent laboratory for ASHRAE Standard 52.2 testing for initial efficiency only. If this filter fails to

- meet the minimum level of efficiency shown in the previously submitted reports, the filter manufacturer/distributor shall take back all filters and refund the owner all monies paid for the filters, cost of installation, cost of freight and cost of testing.
- B. Filter Warranty for Extended Surface Filters: Guarantee the filters against leakage, blow-outs, and other deficiencies during their normal useful life, up to the time that the filter reaches the final pressure drop. Defective filters shall be replaced at no cost to the Government.
 - C. Comply with UL Standard 900 for flame test.
 - D. Nameplates: Each filter shall bear a label or name plate indicating manufacturer's name, filter size, rated efficiency and UL classification.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Extended surface filters.
 - 2. Holding frames. Identify locations.
 - 3. Side access housings. Identify locations, verify insulated doors.
 - 4. HEPA filters.
 - 5. Magnehelic gages.
- C. Air Filter performance reports.
- D. Suppliers warranty.
- E. Field test results for HEPA filters as per paragraph 2.3.E.3.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society of Heating, Refrigerating and Air-conditioning Engineers, Inc. (ASHRAE):
 - 52.2-2007.....Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size, including Appendix J
- C. American Society of Mechanical Engineers (ASME):
 - NQA-1-2008.....Quality Assurance Requirements for Nuclear Facilities Applications
- D. Underwriters Laboratories, Inc. (UL):
 - 900; Revision 15 July 2009 Test Performance of Air Filter Units

PART 2 - PRODUCTS

2.1 REPLACEMENT FILTER ELEMENTS TO BE FURNISHED

- A. To allow temporary use of HVAC systems for testing and in accordance with Paragraph, TEMPORARY USE OF MECHANICAL AND ELECTRICAL SYSTEMS in Section 01 00 00, GENERAL REQUIREMENTS, provide one complete set of additional filters to the Resident Engineer.
- B. The COR will direct whether these additional filters will either be installed as replacements for dirty units or turned over to VA for future use as replacements.

2.2 EXTENDED SURFACE AIR FILTERS

- A. Use factory assembled air filters of the extended surface type with supported or non-supported cartridges for removal of particulate matter in air conditioning, heating and ventilating systems. Filter units shall be of the extended surface type fabricated for disposal when the contaminant load limit is reached as indicated by maximum (final) pressure drop.
- B. Filter Classification: UL listed and approved conforming to UL Standard 900.
- C. HVAC Filter Types

HVAC Filter Types Table 2.2C				
MERV Value ASHRAE 52.2	MERV-A Value ASHRAE 62.2 Appendix J	Application	Particle Size	Thickness /Type
8	8-A	Pre-Filter	3 to 10 Microns	50 mm (2-inch) Throwaway
11	11-A	After-Filter	1 to 3 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge
13	13-A	After-Filter	0.3 to 1 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge
14	14-A	After-Filter	0.3 to 1 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge

D. HEPA Filters

HEPA Filters Table 2.2D				
Efficiency at 0.3 Micron	Application	Initial Resistance (inches w.g.)	Rated CFM	Construction
99.97	Final Filter	1.35	1100	Galvanized Frame X- Body

99.97	Final Filter	1.00	2000	Aluminum Frame V-Bank
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2.3 MEDIUM EFFICIENCY PLEATED PANEL PRE-FILTERS (2"; MERV 8; UL 900 CLASS 2):

- A. Construction: Air filters shall be medium efficiency ASHRAE pleated panels consisting of cotton and synthetic or 100% virgin synthetic media, self supporting media with required media stabilizers, and beverage board enclosing frame. Filter media shall be lofted to a uniform depth and formed into a uniform radial pleat. The media stabilizers shall be bonded to the downstream side of the media to maintain radial pleats and prevent media oscillation. An enclosing frame of no less than 28-point high wet-strength beverage board shall provide a rigid and durable enclosure. The frame shall be bonded to the media on all sides to prevent air bypass. Integral diagonal support members on the air entering and air exiting side shall be bonded to the apex of each pleat to maintain uniform pleat spacing in varying airflows.
- B. Performance: The filter shall have a Minimum Efficiency Reporting Value of MERV 8 when evaluated under the guidelines of ASHRAE Standard 52.2. It shall also have a MERV-A of 8 when tested per Appendix J of the same standard. The media shall maintain or increase in efficiency over the life of the filter. Pertinent tolerances specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24" x 24" face dimension.

Minimum Efficiency Reporting (MERV)	8
Dust Holding Capacity (Grams)	105
Nominal Size (Width x Height x Depth)	24x24x2
Rated Air Flow Capacity (Cubic Feet per Minute)	2,000
Rated Air Flow Rate (Feet per Minute)	500
Final Resistance (Inches w.g.)	1.0
Maximum Recommended Change-Out Resistance (Inches w.g.)	0.66
Rated Initial Resistance (Inches w.g.)	0.33

- C. The filters shall be approved and listed by Underwriters' Laboratories, Inc. as Class 2 when tested according to U. L. Standard 900 and CAN 4-5111.

2.4 HIGH EFFICIENCY EXTENDED SURFACE (INTERMEDIATE/AFTER (FINAL)) CARTRIDGE FILTERS (12"; MERV 14/13/11; UL 900 CLASS 2):

- A. Construction: Air filters shall consist of 8 pleated media packs assembled into 4 V-banks within a totally plastic frame. The filters shall be capable of operating at temperatures up to 80 degrees C (176 degrees F). The filters must either fit without modification or be adaptable to the existing holding frames. The molded end panels are to be made of high impact polystyrene plastic. The center support members shall be made of ABS plastic. No metal components are to be used.
- B. Media: The media shall be made of micro glass fibers with a water repellent binder. The media shall be a dual density construction, with coarser fibers on the air entering side and finer fibers on the air leaving side. The media shall be pleated using separators made of continuous beads of low profile thermoplastic material. The media packs shall be bonded to the structural support members at all points of contact, this improves the rigidity as well as eliminates potential air bypass in the filter
- C. Performance: Filters of the size, air flow capacity and nominal efficiency (MERV) shall meet the following rated performance specifications based on the ASHRAE 52.2-1999 test method. Where applicable, performance tolerance specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24"x24" header dimension.

Minimum Efficiency Reporting Value (MERV)	14	13	11
Gross Media Area (Sq. Ft.)	197	197	197
Dust Holding Capacity (Grams)	486	430	465
Nominal Size (Width x Height x Depth)	24x24x12	24x24x12	24x24x12
Rated Air Flow Capacity (cubic feet per minute)	2,000	2,000	2,000
Rated Air Flow Rate (feet per minute)	500	500	500
Final Resistance (inches w.g.)	2.0	2.0	2.0
Maximum Recommended Change-Out Resistance (Inches w.g.)	0.74	0.68	0.54
Rated Initial Resistance (inches w.g.)	0.37	0.34	0.27

2.5 HVAC EQUIPMENT FACTORY FILTERS

- A. Manufacturer standard filters within fabricated packaged equipment should be specified with the equipment and should adhere to industry standard.
- B. Cleanable filters are not permitted.
- C. Automatic Roll Type filters are not permitted.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install supports, filters and gages in accordance with manufacturer's instructions.
- B. Label clearly with words "Contaminated Air" on exhaust ducts leading to the HEPA filter housing.

3.2 START-UP AND TEMPORARY USE

- A. Clean and vacuum air handling units and plenums prior to starting air handling systems.
- B. Replace Pre-filters and install clean filter units prior to final inspection as directed by the Resident Engineer.

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SECTION 23 51 00
BREECHINGS, CHIMNEYS, AND STACKS

PART 1 - GENERAL:

1.1 DESCRIPTION:

This section specifies flue gas exhaust system and all accessories from the boiler outlet to the stack outlet to the atmosphere. Flue gas recirculation (FGR) ductwork (if required by burners furnished) is also specified.

1.2 RELATED WORK:

- A. Section 07 60 00, FLASHING and SHEET METAL: Roof Penetrations.
- B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS,
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Section 23 52 25, LOW PRESSURE WATER HEATING BOILERS

1.3 QUALITY ASSURANCE:

- A. Provide scale drawings showing nominal dimensions and weight of the systems.
- B. Boiler and burner manufacturer shall review complete system from boiler flue gas outlet to stack outlet to atmosphere and advise the Government of any changes required to meet boiler and burner performance requirements. Note the altitude of plant site.
- C. If a double wall, factory-fabricated, positive pressure breeching and stack system is provided, the manufacturer shall completely engineer the entire system and provide all components. Manufacturer's representative shall provide installation instructions prior to start of construction, train the installers and certify in writing to the Resident Engineer (RE) that the entire installation complies with the official standards of the manufacturer and with the project specifications.
- D. Flue gas recirculation ductwork shall be designed and provided by the burner manufacturer.
- E. Conform to NFPA 54 and NFPA 31 for installation of fuel burning equipment and appliances.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Design, materials, weights, construction, pressure and temperature limitations of breeching and stack systems, flue gas recirculation system. Seismic design data.

- C. Drawings showing all components, system arrangement and dimensions.
- D. Design, construction, allowable movements, movement forces, pressure and temperature limitations of expansion joints.
- E. Damper design, construction, pressure and temperature limitations, pressure loss at design flow, and leakage of closed damper.
- F. Support designs, locations and loads for entire assembly. Seismic design data.
- G. Written statement from boiler/burner manufacturer that the design of the system is satisfactory to achieve the required boiler/burner performance.

1.5 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Institute of Steel Construction (AISC):
Steel Construction Manual, Thirteenth Edition
- C. ASTM International (ASTM):
A36/A36M-08.....Standard Specification for Carbon Structural Steel
A242/A242M-04(2009).....Standard Specification for High-Strength Low-Alloy Structural Steel
A307-07b.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 psi Tensile Strength
A563-07a.....Standard Specification for Carbon and Alloy Steel Nuts
A568/A568M-09a.....Standard Specification for Steel, Sheet, Carbon, and High-Strength, Low-Alloy, Hot-Rolled and Cold-Rolled, General Requirements For
- D. American Welding Society (AWS):
D1.1/D1.1M-2010.....Structural Welding Code-Steel
- E. Manufacturer's Standardization Society of the Valves and Fittings Industry (MSS):
SP-58-2009.....Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application, and Installation
- F. National Fire Protection Association:
NFPA 54-2006.....National Fuel Gas Code
NFPA 31-2006.....Standard for the Installation of Oil-Burning Equipment

PART 2 - PRODUCTS:

2.1 BREECHING:

- A. Refer to drawings for arrangement and dimensions. Connections to boilers must comply with the written recommendations of the boiler manufacturer. Ninety-degree tee sections are not permitted. Intersections must be made with lateral tees.
- B. Service: Design for continuous 315 °C (600 °F), 12 kPa (50 inches WC) positive and negative internal pressure, wind-loading for outside stacks to 110 mph. Design system and supports for seismic loads in accordance with Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- C. Pre-engineered, Pre-Fabricated, Double-Wall System:
 - 1. Complete factory-built system, all components and installation engineered and provided by manufacturer of system.
 - 2. Provide double wall metal stacks, UL listed, for use with building heating equipment, in compliance with NFPA 211.
 - 3. Corrosion-resistant steel, double-wall, circular cross section, positive pressure, blanket insulation between walls.
 - 4. Factory-built standard sections, connected in the field with joining system designed and provided by system manufacturer. Designed to be pressure and vacuum-tight, no deformation, at the service conditions specified.
 - 5. System manufacturer's engineered support system, attached to structural members of the building, with expansion joints between rigid supports. Thermal expansion shall be handled by expansion joints and variable spring hangers. Thermal expansion and weight of system shall not impose loads in excess of that allowed by manufacturer of boiler, economizer, or any other equipment, or exceed capabilities of building structure. Spring hangers shall conform to MSS SP-58, Type 51, variable spring.
 - 6. UL-listed for one inch clearance to combustible materials and zero inch clearance to non-combustible materials.
 - 7. Inner Wall: Stainless steel, Type 316, (0.035-inch) minimum thickness for diameters 900 mm (36 inches) and smaller and 1.2 mm (0.048 inches) minimum thickness for diameters greater than 900 mm (36 inches) and 1200 mm (48 inches) and less.
 - 8. Outer Wall: 316 stainless steel, 0.6 mm (0.025 inch) minimum thickness for inner wall diameter 800 mm (32 inches) and less, 0.9 mm

(0.034 inch) minimum thickness for inner wall diameter over 800 mm (32 inches) and 1200 mm (48 inches) and less.

9. Insulation Between Walls: Fiberglass or mineral wool, 315 °C (600 °F). Minimum thickness 50 mm (2 inches).
10. Bands for Joining Sections: Same material as section being joined. Utilize sealant provided by system manufacturer.
11. Roof and wall penetrations shall be manufacturer's standard ventilated thimble. Conform to Section 07 60 00, FLASHING and SHEET METAL.
12. Stack Outlet: Provide as shown, double cone rain cap or other type termination designed by manufacturer of the stack system.
13. Drain Section: Provide inside building below roof to drain rain water from stack. Extend drain pipe to floor drain.
14. Guys: Provide stack guy wires above roof, with spring-loaded tensioners, in accordance with printed instructions of stack manufacturer.

2.2 BOILER OUTLET DAMPERS AND ACCESSORIES

- A. Type: automatically controlled. Open-shut operation.
- B. Service: Design for 315 °C (600 °F), 1.2 kPa (5 inches W.C.) positive and negative pressure. Maximum leakage, when closed, shall be ten percent of maximum required flow. Maximum pressure loss at maximum boiler steam output, 0.01 kPa (0.05 inches WC).
- C. Construction:
 1. Blades: ASTM A242 carbon steel, air foil, dowed to shafts.
 2. Shafts: Stainless steel. Provide seals at casing penetrations.
 3. Bearings: External to flow stream, carbon, self-contained, bushing, packing-gland assemblies, self-lubricating.
 4. Linkages: Control arms dowed to shafts. All control arms linked to drive motor. External to flow stream. All steel construction.
- D. Accessories:
 1. Interlock Switch Mounting: Rigid mounting located to allow switch to sense damper linkage position.
 2. Damper Drive Unit: Electric type that shall operate damper without overload. Provide 100 percent duty cycle maintenance-free motors that never overheat or burnout under stalled conditions. Constant speed coordinated with the controlled process so that performance parameters remain within requirements. For systems without draft control, the drive unit shall automatically open damper 90 degrees on

boiler purge and firing cycle; close damper on boiler shut down. For systems with draft control, the drive unit shall automatically open damper 90 degrees on boiler purge cycle, position damper as required for proper burner ignition, modulate damper during boiler firing to maintain constant outlet draft, close damper on boiler shut down.

2.3 ACCESSORIES

- A. Drains: Provide threaded pipe connection to allow drainage at all low points and drain connections in stack and breeching systems. Slope piping system to the drain. Pipe size shall be 25 mm (1 inch) minimum.
- B. Instrument Ports: Locate on individual stack or breeching serving each boiler. Locate in non-turbulent zone within 3600 mm (12 feet) of boiler room floor between boiler and economizer (when economizer is provided) or locate accessible from platform. Provide separate ports for the following:
 - 1. Flue gas oxygen analyzer: Coordinate with analyzer furnished.
 - 2. Opacity monitor (if required): Coordinate with sensor furnished. Locate downstream from oxygen analyzer.
 - 3. Stack temperature sensor: Coordinate with sensor furnished.
 - 4. Draft gauge: 25 mm (1 inch) diameter coupling, plugged.
 - 5. Test instruments: 25 mm (1 inch) diameter coupling, plugged.
- C. Access Doors: Bolted, gasketed, insulated, with handles. Provide where shown. Minimum opening 400 mm x 400 mm (16 inches x 16 inches).

PART 3 - EXECUTION

3.1 INSTALLATION - PRE-ENGINEERED, PRE-FABRICATED DOUBLE WALL SYSTEM

- A. Supports: Completely support all systems from the building structure without overloading the building structure or the connected equipment. Support system shall be engineered by the system manufacturer and shall accommodate thermal expansion. Refer to seismic requirements in Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- B. Factory-Fabricated Stack or Breeching System:
 - 1. Install in accordance with manufacturer's printed instructions, NFPA 54 and NFPA 31.
 - 2. Deliver a copy of the instructions to the RE/COTR prior to commencing the installation.
 - 3. Representative of manufacturer shall provide field training on all installation techniques to all installers.
- C. Connect 25 mm (1 inch) minimum pipes with ball valves to breeching and stack drains. Extend to floor drain.

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- D. Boiler or Economizer Outlet Dampers: Locate so that there is no restriction in the flow of flue gas recirculation (if provided).
- E. Pitch breechings with positive slope up from fuel-fired equipment to chimney or stack.

- - - E N D - - -

SECTION 23 52 25
LOW-PRESSURE WATER HEATING BOILERS

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies packaged hot water boilers with trim (accessories), No. 2 oil, fuel valve and piping trains and other accessories.

1.2 RELATED WORK:

- A. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- B. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- E. Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.
- F. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- G. Section 23 10 00, FACILITY FUEL SYSTEMS.
- H. Section 23 21 13, HYDRONIC PIPING.
- I. Section 23 21 23, HYDRONIC PUMPS.
- J. Section 23 51 00, BREECHING, CHIMEYS and STACKS.
- K. Section 23 05 93, TESTING, ADJUSTING, and BALANCING.

1.3 QUALITY ASSURANCE:

- A. Coordinate work of this section with all equipment and conditions. This includes, but is not limited to: boiler, boiler trim, burner, fuel valve, required fuel oil piping and pumps, control systems, piping, combustion air, and venting.
- B. Provide a list of at least 5 installations, similar in size and scope as the proposed boilers. Include the name, address, and telephone number of a person familiar with each project as a reference source.
- C. Boiler shall be pressure tested at the factory and bear the ASME stamp.

1.4 SUBMITTALS:

- A. Before executing any work, submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Boiler:
 - 1. Complete catalog information and outline drawings of boiler, burner, and accessories with dimensions including required service clearances and access space.

2. Catalog cuts showing arrangement and construction of pressure parts, casing, internals, and support frame.
 3. Piping connection sizes, locations, types (threaded or flanged).
 4. Technical data including temperature rating and arrangement of refractory and insulation.
 5. Design pressures and temperatures.
 6. Seismic design data on boiler and anchorage of boiler to foundation.
Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- C. Boiler Trim: Includes water level alarm and cutoff devices, low water cutoffs, piping, all valves and fittings furnished by boiler manufacturer.
1. Design, construction, arrangement on the boiler.
 2. Pressure and temperature limitations.
 3. ASTM numbers and schedule numbers of piping.
 4. Type and pressure ratings of pipe fittings.
 5. Scale ranges of gages, thermometers and pressure switches.
 6. Set pressure and capacity of relief valves.
- D. Burner and Fuel Valve and Piping Trains:
1. Catalog data and drawings showing burner assembly and fuel train arrangement.
 2. Drawings and catalog data on all equipment in fuel trains.
 3. ASTM numbers and schedule numbers on all piping.
 4. Type and pressure ratings of pipe fittings.
 5. Burner flow and pressure data
- E. Burner Management (Flame Safeguard) System:
1. Catalog data and drawings showing burner management system assembly and arrangement.
- F. Provide a ladder-type electrical diagram for boiler showing interlock requirements and clear division between the factory wiring and field wiring.
- G. Submit water treatment test report to determine if selected boilers will be applicable to the facility.

1.5 DEFINITIONS:

- A. Standard Efficiency Near-Condensing Boiler: An eutectic cast iron conventional boiler with a standard vent. The vent gasses will not condense in the boiler or vent during normal operation. The minimum efficiency shall be 85% with a return water temperature of 60 degrees C (140 degrees F).

1.6 FUEL REQUIREMENTS

- A. Fuels to be Fired: No. 2 fuel oil.
- B. Fuel Oil: Fuel oil furnished directly to the Government by a local supplier. Provide burner-mounted pump and relief valve as required.

1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. ASTM International (ASTM):
 - A106/A106M-08.....Seamless Carbon Steel Pipe for High Temperature Service.
 - A178/178M-02(2007).....Electric Resistance Welded Carbon Steel and Carbon-Manganese Steel Boiler and Superheater Tubes
 - A269-08.....Seamless and Austenitic Welded Stainless Steel Tubing for General Service
 - C612-09.....Mineral Fiber Block and Board Thermal Insulation
 - D396-09a.....Fuel Oils
- C. American Society of Mechanical Engineers (ASME):
 - Boiler and Pressure Vessel Code - 2007 Edition with Amendments.
 - Section II.....Material Specifications
 - Section IV.....Heating Boilers
 - Section VI.....Recommended Rules for Care of Heating Boilers
 - Section IX.....Welding and Brazing Qualifications
 - Code for Pressure Piping:
 - B31.1-2004.....Power Piping with addenda
- D. National Fire Protection Association (NFPA):
 - 85-2007.....Boiler and Combustion Systems Hazards Code.
- E. National Fire Protection Association/American National Standard Institute (NFPA/ANSI):
 - 54/Z223.1-2009.....National Fuel Gas Code.
- F. Underwriters Laboratories (UL):
 - 50-2007.....Standard for Enclosures for Electrical Equipment, Non-Environmental Considerations

PART 2 - PRODUCTS

2.1 STANDARD EFFICIENCY NEAR-CONDENSING BOILER:

- A. Type: Factory-assembled packaged low pressure hot water boiler suitable for forced draft. Include fuel burning system, refractory, controls and boiler trim.
- B. Service: Continuous long-term operation generating hot water at all loads from minimum to maximum output requirements in conformance to the specified performance requirements.
- C. Performance:
 - 1. Minimum Efficiency at Required Maximum Output: Refer to schedules on drawings.
- D. Construction:
 - 1. Codes: Comply with ASME Boiler and Pressure Vessel Code, Sections II, IV, VI, and IX.
 - 2. Heat Exchanger:
 - a. Boiler heat exchanger shall be eutectic cast-iron sectional design.
 - b. The heat exchanger shall be ASME stamped for a working pressure not less than 667 kPa (100 psig). The boiler water pressure drop shall *not exceed* 21.07 kPa (3.005 psig) at the design flow rate.
 - c. There shall be removable access covers on the heat exchanger headers for the purposes of inspection, cleaning or repair. The heat exchanger shall have externally accessible boiler drains. An external viewing port shall be provided, permitting visual observation of burner operation.
 - 3. Refractory and Insulation: Boiler manufacturer's standard and experience proven design except insulation on the boiler shell shall be a minimum of 50 mm (two inches) thick. No part of the external casing shall exceed 33 degrees C (91.4 degrees F) above ambient, except for areas within 300 mm (one foot) of the casing penetrations.
 - 4. Casing: Galvanized steel casing covering all areas of boiler shell. All openings in the casing shall be gasketed and sealed.
 - 5. Skids/Bases: Boilers shall be factory-installed on the factory-fabricated skids/bases.
- E. Finish: Provide surface preparation, heat-resistant prime and finish coats using standard color of the boiler manufacturer.
- F. BOILER TRIM (ACCESSORIES):
 - 1. Conform to ASME Boiler and Pressure Vessel Code, Section IV
 - 2. Relief Valves:

- a. Provide one (1) ASME rated relief valves per boiler. Each valve shall be sized to relieve full boiler capacity.
 - b. Type: Bronze bodies, side outlet, threaded inlet and outlet, lifting lever, stainless steel trim and o-ring EPDM seats.
 - c. Settings and Adjustments: Factory set, sealed, and stamped on nameplate. Valves shall be set to relieve at the ASME working pressure.
3. Pressure Gage:
- a. Case: Turret-style, bottom connection, threaded ring, blowout disc in rear.
 - b. Dial: 200 mm (8 inch) minimum diameter, non-corrosive, black markings on white background.
 - c. Measuring Element: Bourdon tube designed for steam service.
 - d. Movement: Stainless steel, rotary.
 - e. Pointer: Micrometer adjustable, black color.
 - f. Window: Laminated safety glass, or plastic.
 - g. Accuracy: One half percent of the full span.
 - h. Range: 0 - 100 psi gage.
4. Water Level Safety Controls:
- a. Provide primary and auxiliary low water burner cutoffs.
Primary and auxiliary low water burner cutoff devices shall be in two separate water columns, piped individually to the boiler water spaces. One device shall be float-type, the other device shall be conductivity probes. Primary and auxiliary cutoffs shall require manual reset. Auxiliary cutoff shall shut down power to the burner.
 - b. Electrical: Provide circuit breakers, transformers, all devices for complete control system. All control electronics and relays shall be in waterproof NEMA 4X panels.
5. Factory Switch Safety Control:
- a. Provide flow switch to disable burner in event of loss of flow through the boiler.
 - b. Type: Brass body, paddle arm and pivot shaft.
 - c. Electric Switch: Cam acting type with adjustable flow sensitivity.
 - d. Ratings: 121 degrees C(250 degrees F), 1100kPA (160 psig)
6. Stack Thermometer: Dial-type, bi-metal element, stainless steel case and stem, adjustable angle, one percent of full scale accuracy, dual scale, 100 - 550 °C and 200 - 1000 °F, minimum diameter 125 mm (5 inches). Locate at flue gas outlet.

G. BURNER AND FUEL TRAINS:

1. Burner Type: Fuel oil, packaged, forced draft, modulating firing.
 - a. Oil Burner: Gun type, inside mix, low pressure air atomizing.
2. Service:
 - a. Continuous operation at all firing rates on each fuel listed under Article, PROJECT CONDITIONS of Part 1. Design the entire burner and fuel train system for application to the specific boiler furnished and for service at the available fuel pressures.
3. Performance:
 - a. Main flame on oil fuels shall ignite at lowest firing rate.
 - b. Main flame characteristics at all firing rates:
 - 1) Flame retained at the burner.
 - 2) Flame stable with no blowoff from the burner or flashback into the burner. No pulsations.
 - 3) No deposits of unburned fuel or carbon at any location.
 - 4) No carryover of flame beyond the end of the first pass (furnace tube).
 - d. Operation:
 - 1) Minimum turndown 4:1.
 - 2) Operate at all loads on any one fuel without any manual changes to burners, fuel trains or fuel pressures.
 - 3) Performance at any load point shall be repeatable after increasing or decreasing the firing rate.
 - 4) Noise and Vibration: Refer to Section 23 05 51, NOISE and VIBRATION CONTROL FOR BOILER PLANT for requirements on forced draft fan. Burners shall operate without pulsation.
 - e. Flue Gas Emissions Limits:
 - 1) Carbon Monoxide: Shall not exceed 400 PPM.
 - 2) Smoke: On No. 2 oil shall not be visible and shall not exceed No. 1 on the Bacharach smoke scale.
 - 3) NOx: 30 ppm maximum, corrected to 3 percent oxygen, dry basis on No. 2 fuel oil.
4. Construction:
 - a. Burner Access (Main Burner and Igniter): Arrange fuel valve and piping trains, controls and other devices so that they do not interfere with the removal and replacement of burner parts.
 - b. Arrangement of Fuel Valve and Piping Trains: All devices shall be accessible for maintenance or replacement without removal of other devices. Do not attach any piping or devices to boiler casings.

- c. Coatings: Provide surface preparation, heat resistant prime and finish coats using standard color of boiler manufacturer.
- 5. Fuel Oil Train:
 - a. Arrangement: Comply with ANSI, IRI and FM requirements.
 - b. Filter: Replaceable elements, five micron or smaller particle retention.
 - c. Pressure Regulator: Do not provide unless required by the burner furnished. Pressure control is provided by a back pressure control valve on the house fuel oil pump set.
 - d. Automatic Safety Shut-Off Valves:
 - 1) Type: Motorized-opening, spring closing, controlled by burner control system. Two valves required.
 - 2) Service: Provide open-shut control of fuel flow to burner. Valves shall shut bubble-tight and be suitable for operation with upstream pressure exceeding upstream safety relief valve set pressure plus accumulation.
 - 3) Performance: Timed opening of six seconds or less to safely and smoothly ignite oil burner, one-second closure.
 - 4) Construction: Threaded ends, valve position indicator visible from front or side of boiler. Closed position interlock switch on each valve.
 - 5) Approval: FM approved, UL listed for burner service.
 - 6) Provide valved leak test connections between the two safety shut-off valves and after the second safety shut-off valve.
 - 7) Proof of Closure Test: Provide non-latching push button controls in the proof of closure circuit to complete the circuit when the valves are open and interrupt the circuit when the valves are closed.
 - e. Pressure Switches: Switch settings must be within 20% of the controlled pressure. High pressure switches shall have lockable service isolating valves and valved connections for pressurizing the switches and testing the set and trip points.
 - f. Fuel Flow Control Valve:
 - 1) Type: Throttling, controlled by combustion control system.
 - 2) Performance and Service: Control fuel flow in exact proportion to combustion airflow over the entire firing range of the burner.
 - g. Boiler/Burner-Mounted Oil Pump and Relief Valve: Provided with burner by boiler manufacturer.

H. BURNER MANAGEMENT (FLAME SAFEGUARD) SYSTEM AND ACCESSORIES:

1. Complete automatic safety control and monitoring system for burner ignition sequencing, operating cycle, and shut-down sequencing. System shall include microprocessor programmer, self-checking flame scanner, burner cycle display, diagnostic annunciation display, burner safety shut down interlocks, communication with monitoring systems, and accessories.
2. Control Panel: Controls shall be mounted in NEMA 4 enclosure on side of boiler or on burner. There shall be no power wiring in this enclosure.
3. Controls Interoperability:
 - a. The boiler control panel shall utilize open protocol to interface with third party Building Automation Systems (BAS).
4. Factory Testing: Install controls on boiler and burner at factory and test operation of all devices.
5. Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

I. BOILER VENT

1. Refer to Section 23 51 00, BREECHING, CHIMEYS and STACKS.
2. The boiler vent shall be provided in accordance with applicable national codes, NFPA standards and per the boiler manufacturers' recommendations.
3. All supports, barometric dampers, vent caps, adapters, flashing, drain fittings and expansion joints shall be included by and as recommended by the manufacturer.

2.4 PERFORMANCE

Provide boiler with capacity as scheduled.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Boiler and Burner Access Openings: Arrange all equipment and piping to allow access to openings without disassembly of equipment or piping. Provide space that permits full opening of all boiler and burner doors, panels and other access openings. Provide space for pulling full length of all boiler tubes directly from their installed location.
- C. Vent and combustion air piping shall be installed in accordance with applicable national codes, NFPA standards and per the boiler manufacturers' recommendations.

3.2 CLEANING AND PROTECTION FROM CORROSION:

- A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

3.3 INSPECTIONS AND TESTS:

- A. The following tests and demonstrations must be witnessed by the Contracting Officer's Representative (COR) or his/her representative, and must prove that boilers, burners, controls, instruments, and accessories comply with requirements. When test results are not acceptable, make corrections and repeat tests at no additional cost to the Government. Pretests do not require the presence of the COTR/RE.
- B. Condition of Boiler After Delivery, Rigging, Placement: After setting the boiler and prior to making any connections to the boiler, the Contractor and COOR shall jointly inspect interior and exterior for damage. Correct all damage by repair or replacement to achieve a like new condition.
- C. After boiler installation is completed, the manufacturer shall provide the services of a field representative for starting the unit and training the operator.
- D. A written test procedure shall be provided by the factory for field testing all safety devices installed on the boiler(s).
- E. Hydrostatic Tests:
1. Boiler: Contractor shall provide inspector certified by National Board of Boiler and Pressure Vessel Inspectors to conduct tests after equipment is installed and connected for operation and prior to initial firing. Test pressure shall be 1-1/2 times the design pressure of the boiler for a period of four (4) hours. Provide written certification of the satisfactory test, signed by the inspector. Correct any deficiencies discovered during the testing, and retest equipment until satisfactory results are achieved and are accepted by the inspector.
 2. Identify and remove any connecting equipment which is not rated for the test pressure. Cap the openings left by the disconnected equipment. Reinstall the equipment after tests are completed.
- F. Boiler Relief Valves:
1. Test each valve set pressure with boiler operating pressure.
 2. Valve Popping Tolerance: Plus or minus three percent of set pressure for set pressures over 480 kPa (70 psi) gage.
 3. Valve Blowdown Tolerance: Reset at not less than 6 percent below set pressure of valve with the lowest set pressure. Minimum blowdown two percent of the set pressure.

- G. Burner Control (Flame Safeguard-Burner Management) System:
1. Demonstrate operation of all control, interlock and indicating functions.
 2. Prior to scheduling final test submit certification that all control, indicating, and interlock functions have been pretested.
 3. Conduct final test immediately prior to boiler-burner tests.
 4. Experienced personnel representing the manufacturer of the system shall conduct the tests.
- H. Performance Testing of Boiler, Burner, Combustion Control, Boiler Plant Instrumentation:
1. Perform tests on each boiler on all main burner fuels.
 2. If required by local emissions authorities, provide services of testing firm to determine NOx and carbon monoxide. Test firm shall be acceptable to emissions authorities.
 3. Test No. P-1:
 - a. Operate boiler on each fuel in service and record data for at least four evenly spaced loads from low fire start to 100% of full output, and in the same sequence back to low fire.
 - b. Demonstrate proper operation of combustion controls and instrumentation systems.
 4. Test Methods:
 - a. Utilize permanent instrumentation systems for data. All systems shall be operable and in calibration.
 - b. Utilize portable thermocouple pyrometer furnished and retained by Contractor to measure stack temperature as a verification of permanent stack temperature recorder.
 - c. Use portable electronic flue gas analyzer to determine constituents of flue gas. Analyzer shall be capable of measuring oxygen in per cent with accuracy of plus or minus 0.5 percent oxygen and carbon monoxide in parts per million (ppm) with accuracy of plus or minus 5 percent of reading (Range 0-1000 ppm). Obtain oxygen and carbon monoxide readings at each test point. Calibrate instrument with certified test gases within three months prior to use and immediately after analyzer cell replacement.
 - d. In Test No. P-1 retain boiler at each load point for a time period sufficient to permit stabilization of flue gas temperature and other parameters.
 - e. Utilize dry bulb and wet bulb thermometers furnished and retained by Contractor for checking combustion air.

- f. Smoke testing shall be by visual observation of the stack and by smoke density monitor (permanent instrument - if provided). If smoke density monitor is not provided, utilize Bacharach Model 21-7006 Smoke Test Kit. If there is disagreement with the results of these tests, provide qualified observation person and tests in compliance with EPA Reference Method 9 (CFR 40, Part 60, Appendix A).
- g. NOx emissions shall be tested with electronic analyzer reading in parts per million. Analyzer shall be calibrated with certified test gas within three months prior to use. Analyzer shall be accurate to plus or minus 5% of reading.
- h. An additional efficiency test will be required, conforming to ASME Performance Test Code PTC 4, if the boiler efficiency determined in the Test P-1 above, does not comply with requirements. Utilize ASME Test Forms PTC 4.1.a, 4.1.b, and the abbreviated input-output and heat balance methods.

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SECTION 23 72 00
AIR-TO-AIR ENERGY RECOVERY EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

This Section specifies air-to-air plate heat exchangers.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS: Requirements for pre-test of equipment.
- B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic requirements for non-structural equipment.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- D. Section 23 21 23, HYDRONIC PUMPS: Requirements for pumping equipment.
- E. Section 23 07 11, HVAC and BOILER PLANT INSULATION: Requirements for piping insulation.
- F. Section 23 21 13, HYDRONIC PIPING: Requirements for piping for expansion tanks.
- G. Section 23 82 16, AIR COILS: Requirements for run-around system coils.
- H. Section 23 31 00, HVAC DUCTS and CASINGS: Requirements for sheet metal ducts and fittings.
- I. Section 23 40 00, HVAC AIR CLEANING DEVICES: Requirements for filters used before heat recovery coils.
- J. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Requirements for controls and instrumentation.
- K. Section 23 05 93, TESTING, ADJUSTING and BALANCING FOR HVAC: Requirements for testing, adjusting and balancing of HVAC system.

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, GUARANTEE in specification Section 00 72 00, GENERAL CONDITIONS.
- B. Refer to specification Section 01 00 00, GENERAL REQUIREMENTS for performance tests and instructions to VA personnel.
- C. Refer to paragraph QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Performance Criteria: Heat recovery equipment shall be provided by a manufacturer who has been manufacturing such equipment and the equipment has a good track record for at least 3 years.
- E. Performance Test: In accordance with PART 3.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Plate Heat Exchanger
- C. Certificate: Submit, simultaneously with shop drawings, an evidence of satisfactory service of the equipment on three similar installations.
- D. Submit type, size, arrangement and performance details. Present application ratings in the form of tables, charts or curves.
- E. Provide installation, operating and maintenance instructions, in accordance with Article, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.
- F. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating, and Refrigeration Institute (AHRI)
AHRI 1060-2005.....Performance Rating of Air-to-Air Heat Exchangers
for Energy Recovery Ventilation Equipment
- C. American Society of Heating, Refrigeration and Air Conditioning
Engineers (ASHRAE):
 - 15-10.....Safety Standard for Refrigeration Systems (ANSI)
 - 52.1-92.....Gravimetric and Dust-Spot Procedures for Testing
Air-Cleaning Devices Used in General Ventilation
for Removing Particulate Matter
 - 52.2-07.....Method of Testing General Ventilation Air-
Cleaning Devices for Removal Efficiency by
Particle Size
 - 84-08.....Method of Testing Air-to-Air Heat/Energy
Exchangers
- D. American Society for Testing and materials (ASTM)
D635-10.....Standard Test Method for Rate of Burning and/or
Extent and Time of Burning of Plastics in a
Horizontal Position

E84-10.....Standard Test Method for Surface Burning
Characteristics of Building Materials

E. American Society of Civil Engineers (ASCE)

ASCE 7-10.....Minimum Design Loads for Buildings and Other
Structures

F. Underwriters Laboratories, Inc (UL)

1812-2009.....Standard for Ducted Heat Recovery Ventilators

1815-2009.....Standard for Nonducted Heat Recovery Ventilators

PART 2 - PRODUCTS

2.1 AIR-TO-AIR PLATE HEAT EXCHANGER

A. Comply with UL Standard~~s~~ 1812.

B. Plates: Corrugated 0.53 mm (0.021 inch enthalpic spacing as recommended
by the manufacturer.

C. Bedding: Thermosetting reinforced resin. Provide plate seal-off and
passage separation at top, bottom and center divider. The resins shall
be self-extinguishing type in accordance with ASTM D635.

D. Casing and End Strips: Casing of 1.6 mm (16 gage) galvanized steel,
except casings for corrosive air streams shall be stainless steel. End
strips of the same material as exchanger plates. Ends of unit exchanger
plates shall be sealed with high temperature silicon sealant prior to
installation of end strip for corrosive air streams provide welded end
strips to avoid cross contaminations.

E. Casings shall have integral flanges for flanged duct connections and
shall have lifting holes or lugs.

F. Drain Pan: Same material as unit casing. Drain-pan surface shall be
covered with molded ABS, and shall have drain connections on exhaust and
supply side. Comply with requirements in ASHRAE 62.1-2004.

G. Accessories: Furnish where indicated on the drawings.

1. Face and Bypass Dampers: Manufacturer's standard, complete with
operators, with factory-installed controls to operate face-and-bypass
dampers during summer and winter.

I. Extended-Surface, Disposable Panel Filters: MERV 7, 2-inch throw-away
type. Refer to Section 23 40 00 HVAC Air Cleaning Devices.

2.2 AIR FILTERS

Air Filters: Disposable air filters, with a MERV rating of 7, shall be
provided standard on all air entering sides of air-to-air heat
exchangers and as indicated on the drawings. Comply with requirements in
specification Section 23 40 00, HVAC AIR CLEANING DEVICES.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Follow the equipment manufacturer's instructions for handling and installation, and setting up of ductwork for makeup and exhaust air steamers for maximum efficiency.
- B. Seal ductwork tightly to avoid air leakage.
- C. Install units with adequate spacing and access for cleaning and maintenance of heat recovery coils as well as filters.
- D. Brace heat recovery equipment installed in projects in the Seismic area according to specification Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.2 FIELD QUALITY CONTROL

- A. Operational Test: Perform tests as per manufacturer's written instructions for proper and safe operation of the heat recovery system.
 - 1. After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 2. Adjust seals and purge.
 - 3. Test and adjust controls and safeties.
- B. Replace damaged and malfunctioning controls and equipment.
- C. Set initial temperature and humidity set points. Set field-adjustable switches and circuit-breaker trip ranges as indicated.
- D. Prepare test and inspection reports to the Senior Resident Engineer in accordance with specification Section 01 00 00, GENERAL REQUIREMENTS.

3.3 INSTRUCTIONS

Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of heat recovery equipment.

3.4 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR. Provide a minimum of 7 days prior notice.

3.5 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

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SECTION 23 81 00
DECENTRALIZED UNITARY HVAC EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies split-system air conditioners with hot water heating coil.
- B. Definitions:
 - 1. Energy Efficiency Ratio (EER): The ratio of net cooling capacity is Btu/h to total rate of electricity input in watts under designated operating conditions (Btu hour/Watt).
 - 2. Seasonal Energy Efficiency Ratio (EER): The ratio of the total cooling output of an air conditioner during its normal annual usage period for cooling in Btu/h divided by total electric energy input in watts during the same period (Btu hour/Watt).
 - 3. Where such equipment is provided in more than one assembly the separated assemblies are to be designed to be used together and the requirements of rating are based upon use of matched assemblies.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS: Requirements for pre-test of equipment: Seismic requirements for non-structural equipment.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- C. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT: Requirements for different types of vibration isolators and noise ratings in the occupied areas.
- D. Section 23 07 11, HVAC and BOILER PLANT INSULATION: Requirements for piping insulation.
- E. Section 23 23 00, REFRIGERANT PIPING: Requirements for refrigerant pipes and fittings.
- F. Section 13 05 41, Seismic requirements for non-structural components.
- G. Section 23 40 00, HVAC AIR CLEANING DEVICES: Requirements for air filtration.
- H. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: Requirements for testing and adjusting air balance.

1.3 QUALITY ASSURANCE

- A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

- B. Safety Standards: ASHRAE Standard 15, Safety Code for Mechanical Refrigeration.

1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES
- B. Manufacturer's literature and data:
1. Sufficient information, including capacities, pressure drops and piping connections clearly presented, shall be included to determine compliance with drawings and specifications for units noted below:
 - a. Unitary air conditioners:
 - 1) Split systems, hot water coils and condensing units
 2. Unit Dimensions required clearances, operating weights accessories and start-up instructions.
 3. Electrical requirements, wiring diagrams, interlocking and control wiring showing factory installed and portions to be field installed.
 4. Mounting and flashing of the roof curb to the roofing structure with coordinating requirements for the roof membrane system.
- C. Certification: Submit proof of specified ARI Certification.
- D. Performance Rating: Submit catalog selection data showing equipment ratings and compliance with required sensible-to-heat-ratio, energy efficiency ratio (EER), and coefficient of performance (COP).
- E. Operating and Maintenance Manual: Submit three copies of Operating and Maintenance manual to Resident Engineer three weeks prior to final inspection.
- F. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
- A-A-50502-90..... Air conditioner (Unitary Heat Pump) Air to Air
(3000-300,000 Btu)
- C. Military Specifications (Mil. Specs.):
- MIL-PRF-26915D-06.....Primer Coating, for Steel Surfaces
- D. Air-Conditioning, Heating, and Refrigeration Institute (AHRI):

- 210/240-08.....Performance Rating of Unitary Air-Conditioning
and Air-Source Heat Pump Equipment
- 270-08.....Sound Rating of Outdoor Unitary Equipment
- 310/380-04.....Standard for Packaged Terminal Air-Conditioners
and Heat Pumps (CSA-C744-04)
- 340/360-07.....Performance Rating of Commercial and Industrial
Unitary Air-Conditioning and Heat Pump Equipment
- 520-04.....Performance Rating of Positive Displacement
Condensing Units
- E. Air Movement and Control Association (AMCA):
- 210-07.....Laboratory Methods of Testing Fans for
Aerodynamic Performance Rating (ANSI)
- 410-96.....Recommended Safety Practices for Users and
Installers of Industrial and Commercial Fans
- F. American National Standards Institute (ANSI):
- S12.51-02(R2007).....Acoustics - Determination of Sound Power Levels
of Noise Sources Using Sound Pressure -
Precision Method for Reverberation Rooms (same
as ISO 3741:1999)
- G. American Society of Heating, Refrigerating, and Air-Conditioning
Engineers (ASHRAE):
- 2008 Handbook.....HVAC Systems and Equipment
- 15-10.....Safety Standard for Refrigeration Systems (ANSI)
- H. American Society of Testing and Materials (ASTM):
- B117-09.....Standard Practice for Operating Salt Spray (Fog)
Apparatus
- I. American Society of Civil Engineers (ASCE)
- ASCE 7-10.....Minimum Design Loads for Buildings and Other
Structures
- J. National Electrical Manufacturer's Association (NEMA):
- MG 1-09 (R2010).....Motors and Generators (ANSI)
- ICS 1-00 (R2005, R2008).Industrial Controls and Systems: General
Requirements
- K. National Fire Protection Association (NFPA) Publications:
- 90A-09.....Standard for the Installation of Air-
Conditioning and Ventilating Systems

PART 2 - PRODUCTS

2.1 UNITARY AIR CONDITIONERS - GENERAL

- A. Applicable ARI Standards:

1. Cooling Capacity 39.6 kW (135,000 Btu/h) and More: AHRI 340/ 360.
2. Cooling Capacity Less Than 39.6 kW (135,000 Btu/h): AHRI 210/240.

Units shall be listed in the ARI Directory of Certified Unitary Air-Conditioners.

- B. Performance Rating: Cooling capacity of units shall meet the sensible heat and total heat requirements shown in the contract documents. In selecting unit size, make true allowance for "sensible to total heat ratio" to satisfy required sensible cooling capacity.
- C. Machinery Guards: Provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor. Drive guards may be excluded where motors and drives are inside factory fabricated casings.
- D. Corrosion Prevention: Unless specified otherwise, equipment fabricated from ferrous metals that do not have a zinc coating or a duplex coating of zinc and paint shall be treated for prevention of rust with a factory coating or paint system that will withstand 125 hours in a salt-spray fog test, except that equipment located outdoors shall be tested for 500 hours. The salt-spray fog test shall be in accordance with ASTM B117 using a 20 percent sodium chloride solution. Immediately after completion of the test, the coating shall show no signs of blistering, wrinkling or cracking, no loss of adhesion, and the specimen shall show no signs of rust beyond 3 mm (1/8-inch) on both sides from the scratch mark.

2.2 SPLIT-SYSTEM AIR CONDITIONERS

- A. Description: Factory assembled and tested, ceiling mounted unit, with an air-cooled remote condensing unit, and field-installed refrigeration piping. Unit shall include a hot-water heating coil.
- B. Concealed Evaporator Components:
 1. Chassis: Galvanized steel with flanged edges, removable panels for servicing, and insulation on back of panel.
 2. Insulation: Factory-applied duct liner.
 3. Drain Pans: Galvanized steel, with connection for drain; insulated and complying with ASHRAE 62.1-2007.
 4. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2007.
 5. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with AHRI 210/240, and with thermal-expansion valve.

6. Water Coil: Copper tube, with mechanically bonded aluminum fins spaced no closer than 10 fins per 25 mm (1 inch); leak tested to 2070 kPa (300 psig) underwater; and having a modulating control valve.
 7. Fan: Forward-curved, double-width wheel of galvanized steel; directly connected to motor.
 8. Fan Motors: Comply with requirements in Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT for multi-tapped, multi-speed motors with internal thermal protection and permanent lubrication.
 9. Disposable Filters: 25 mm (1 inch) thick, in fiberboard frames with MERV rating of 7 or higher according to ASHRAE 52.2.
 10. Wiring Terminations: Connect motor to chassis wiring with plug connection.
- C. Ceiling-Mounting, Evaporator-Fan Components:
1. Cabinet: Enameled steel with removable panels on front and ends in color selected by Architect, and discharge drain pans with drain connection.
 2. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2004.
 3. Drain Pan and Drain Connection: Comply with ASHRAE 62.1-2007.
 4. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with AHRI 210/240, and with thermal-expansion valve.
 5. Electric-Resistance Heating Coil: Helical, nickel-chrome, resistance-wire heating elements with refractory ceramic support bushings; automatic-reset thermal cutout; built-in magnetic contactors; manual-reset thermal cutout; airflow proving device; and one-time fuses in terminal box for overcurrent protection.
 6. Fan: Direct drive, centrifugal fan, and integral condensate pump.
 7. Fan Motors: Comply with requirements in Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT for multi-tapped, multi-speed motors with internal thermal protection and permanent lubrication.
 8. Filters: Disposable, with MERV rating of 7 or higher according to ASHRAE 52.2.
- D. Air-Cooled, Compressor-Condenser Components:
1. Casing: Steel, finished with baked enamel in color selected by Architect, with removable panels for access to controls, weep holes for water drainage, and mounting holes in base. Service valves,

fittings, and gage ports shall be brass and located outside of the casing.

2. Compressor: Hermetically sealed scroll with crankcase heater and mounted on vibration isolation. Compressor motor shall have thermal- and current-sensitive overload devices, start capacitor, relay, and contactor.
3. Compressor motor with manual-reset, high-pressure switch and automatic-reset, low-pressure switch.
4. Refrigerant: R-410A unless otherwise indicated.
5. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with AHRI 210/240, and with liquid subcooler.
6. Fan: Aluminum, propeller type, directly connected to motor.
7. Motor: Permanently lubricated, with integral thermal-overload protection.
8. Low Ambient Kit: Permit operation down to minus 18 deg C (0 deg F).
9. Mounting Base: Polyethylene.
10. Minimum Energy Efficiency: Comply with ASHRAE/IESNA 90.1-2004, "Energy Standard for Buildings except Low-Rise Residential Buildings."

E. Controls:

1. Basic Unit Controls:
 - a. Control-voltage transformer.
 - b. Wall-mounted thermostat or sensor with heat-cool-off switch.
 - c. Fan on-auto switch.
 - d. Fan-speed switch.
 - e. Automatic changeover.
 - f. Adjustable deadband.
 - g. Exposed set point.
 - h. Exposed indication.
 - i. Degree F indication.
 - j. Unoccupied-period-override push button.
 - k. Data entry and access port to input temperature set points, occupied and unoccupied periods, and output room temperature, supply-air temperature, operating mode, and status.
 - l. DDC controller to interface with BMS/DDC system via BACnet open protocol.
2. Scheduled Operation: Occupied and unoccupied periods on 7-day clock with a minimum of 4 programmable periods per day.
3. Unoccupied Period: Heating Setback: 5.6 deg C (10 deg F)].

4. Cooling Setback: System off.
5. Override Operation: Two hours unless otherwise indicated.
6. Supply Fan Operation:
 - a. Occupied Periods: Run fan continuously.
 - b. Unoccupied Periods: Cycle fan to maintain setback temperature.
7. Energy Recovery and Ventilation (ERV) Operation:
 - a. Occupied Periods: Run ERV fans continuously.
 - b. Unoccupied Periods: ERV Fan off.
8. Hot Water Heating-Coil Operation:
 - a. Occupied Periods: Modulate coil valve to maintain room temperature.
 - b. Unoccupied Periods: Energize coil to maintain setback temperature.
9. Interface Requirements for HVAC Instrumentation and Control System:
 - a. Compatible with BACnet for central HVAC control workstation for adjusting set points, monitoring supply fan start, stop, and operation, inquiring data to include room-air temperature, monitoring occupied and unoccupied operations.

PART 3 EXECUTION

3.1 INSTALLATION

- A. Install seismic restraints according to manufacturer's written instructions. Vibration isolation are specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- B. Install units level and plumb maintaining manufacturer's recommended clearances and tolerances.
- C. Install vibration spring isolators under base of self contained unit, with minimum static deflection of 25 mm (1 inch) unless otherwise indicated. Refer to Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
- D. Install ground-mounting, compressor-condenser components on 100 mm (4-inch) thick, reinforced concrete base; 100 mm (4 inches) larger on each side than unit. Concrete, reinforcement, and formwork are specified in Section 03 30 00, CAST-IN-PLACE CONCRETE. Coordinate anchor installation with concrete base.
- E. Install seismic restraints.
- F. Install compressor-condenser components on restrained, spring isolators with a minimum static deflection of 25 mm (1 inch) unless otherwise indicated. Refer to Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

G. Install refrigerant tubing. Install tubing to allow access to unit.

3.2 CONNECTIONS

- A. Verify condensate drainage requirements.
- B. Install condensate drain, minimum connection size, with trap and indirect connection to nearest roof drain or area drain.
- C. Install piping adjacent to units to allow service and maintenance.
- D. Connect supply ducts to units with flexible duct connectors specified in Section 23 31 00, HVAC DUCTS and CASINGS.
- E. Install return-air duct.
- F. Install normal-weight, 20.7-MPa (3000-psi), compressive strength (28-day) concrete mix inside roof curb, 100 mm (4 inches) thick.
- G. Ground equipment and install power wiring, switches, and controls for self contained and split systems.
- H. Connect refrigerant piping to coils with shutoff valves on the suction and liquid lines at the coil and a union or flange at each connection at the coil and condenser.
- I. Install ducts to the units with flexible duct connections.
- J. Connect piping with shutoff duty valves on the supply and return side of the coil and unions at all connections and with a throttling valve on the return piping near the coil.
- N. Connect piping with shutoff duty valves and unions on the hot water supply and return side of the coils.

3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.
- B. Tests and Inspections: After installing units and after electrical circuitry has been energized, test units for compliance with requirements. Inspect for and remove shipping bolts, blocks, and tie-down straps. After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment. Remove and replace malfunctioning units and retest as specified above.

3.4 INSTRUCTIONS

Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

3.5 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

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B. Submit training plans and instructor qualifications in accordance with
the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

---END---

SECTION 23 81 43
AIR-SOURCE UNITARY HEAT PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section specifies electrically operated air-source unitary heat pumps.
- B. Definitions:
 - 1. Coefficient of Performance (COP) - Cooling: The ratio of the rate of heat removed to the rate of energy input in consistent units, for a complete refrigerating system or some specific portion of that system under designated operating conditions.
 - 2. Coefficient of Performance (COP) - Heating: The ratio of the rate of heat delivered to the rate of energy input is consistent units for a complete heat pump system, including the compressor and, if applicable, auxiliary heat under designated operating conditions.
 - 3. Energy Efficiency Ratio (EER): The ratio of net cooling capacity is Btu/h to total rate of electricity input in watts under designated operating conditions.
 - 4. Heating Seasonal Performance Factor (HSPF) - Total heating output of heat pump during its normal annual usage period for heating in Btu/h divided by total electric energy input in watts during the same period.
 - 5. Seasonal Energy Efficiency Ratio (SEER) - Total cooling output of an air conditioner during its normal annual usage period for cooling in Btu/h divided by total electric energy input in watts during the same period.
 - 6. Air-Source Unitary Heat Pump: One or more factory made assemblies that normally include an indoor conditioning coil, compressor(s) and an outdoor refrigerant-to-air coil. These units provide both heating and cooling functions.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS: For pre-test requirements.
- B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic requirements for non-structural equipment.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- D. Section 23 23 00, REFRIGERANT PIPING: Requirements for field refrigerant piping.

- E. Section 23 31 00, HVAC DUCTS AND CASINGS: Requirements for sheet metal ductwork.
- F. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC:
Requirements for testing, adjusting and balancing of HVAC system.

1.3 QUALITY ASSURANCE:

- A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC
- B. Comply with ASHRAE Standard 15, Safety Code for Mechanical Refrigeration.
- C. Comply with ASHRAE Standard 90.1-2010, Energy Standard for Buildings except Low-Rise Residential Buildings for cooling and heating performance requirements when tested in accordance with AHRI and UL 1995.
- D. Heating Performance shall conform to ASHRAE requirements when tested in accordance with AHRI and UL 1995.
- E. Comply with requirements in Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data.
 - 1. Air-Source Unitary Heat pump:
 - b. Split system
- C. Certification: Submit, simultaneously with shop drawings, a proof of certification that this product has been certified by AHRI.
- D. Performance Rating: Submit catalog selection data showing equipment ratings and compliance with required cooling and heating capacities EER and COP values as applicable.
- E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specification (Fed. Spec.):
 - A-A-50502-90.....Air-conditioner (UNITARY HEAT PUMP), AIR TO AIR
(3000 TO 300,000 BTUH)
- C. Air-Conditioning Heating and Refrigeration Institute (AHRI) Standards:

- AHRI-DCPP.....Directory of Certified Product Performance -
Applied Directory of Certified Products
- 210/240-08.....Performance Rating of Unitary Air-Conditioning
and Air-Source Heat Pump Equipment
- 270-08.....Sound Rating of Outdoor Unitary Equipment
- 310/380-04.....Standard for Packaged Terminal Air-Conditioners
and Heat Pumps (CSA-C744-04)
- 340/360-07.....Commercial and Industrial Unitary Air-
Conditioning and Heat Pump Equipment
- D. Air Movement and Control Association (AMCA):
- 210-07.....Laboratory Methods of Testing Fans for
Aerodynamic Performance Rating (ANSI)
- 410-96.....Recommended Safety Practices for Users and
Installers of Industrial and Commercial Fans
- E. American National Standards Institute (ANSI):
- S12.51-02 (R2007).....Acoustics - Determination of Sound Power Levels
of Noise Sources Using Sound Pressure -
Precision Method for Reverberation Rooms (same
as ISO 3741:1999)
- F. American Society of Heating, Refrigerating and Air-Conditioning
Engineers Inc (ASHRAE):
- 15-10.....Safety Standard for Refrigeration Systems (ANSI)
- 62.1-10.....Ventilation for Acceptable Indoor Air Quality
(ANSI)
- 90.1-07.....Energy Standard for Buildings except Low-Rise
Residential Buildings
- 2008 Handbook.....HVAC Systems and Equipment
- G. American Society of Testing and Materials (ASTM):
- B117-09.....Standard Practice for Operating Salt Spray (Fog)
Apparatus
- H. National Electrical Manufacturer's Association (NEMA):
- MG 1-09 (R2010).....Motors and Generators (ANSI)
- ICS 1-00 (R2005).....Industrial Controls and Systems: General
Requirements
- I. National Fire Protection Association (NFPA):
- 90A-09.....Standard for the Installation of Air-
Conditioning and Ventilating Systems
- J. Underwriters Laboratory (UL):
- 1995-05.....Heating and Cooling Equipment

PART II- PRODUCTS

2.1 UNITARY HEAT PUMPS, AIR TO AIR

- A. Units shall comply with Fed Spec A-A-50502 Type II, (Split System) having remote outdoor section separate from indoor Section, Class 1, "Department of Energy" (DOE) covered products (units with cooling capacity up to 65000 Btu/hr.
 - 1. Unitary heat pumps shall bear the United States Environmental Protection Agency, Energy Star label and shall have a minimum Heating Season Performance Factor (HSPF) of 8.2 (Type II - Split System), and a minimum Seasonal Energy Efficiency Ratio (SEER) of 14.5 (Type II - Split System).
- B. Applicable AHRI Standards: Units shall be listed in the corresponding ARI Directory of Certified products shown in paragraph, APPLICABLE PUBLICATIONS:
 - 1. Air Source Unitary heat pumps with capacity less than 19 KW (65,000 Btu/hr), Comply with AHRI 210/240.
- C. Casing: Unit shall be constructed of zinc coated, galvanized steel. Exterior surfaces shall be cleaned, phosphatized, and finished with a weather-resistant baked enamel finish. Unit surfaces shall be tested 500 hours in a salt spray test in compliance with ASTM B117. Cabinet panels shall have air-tight seal. All exposed vertical, top covers and base pan shall be insulated with 1/2-inch matt-faced, fire-resistant, odorless, glass fiber material. Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2010.
- D. Filters: One inch, MERV 7, throwaway filter shall be standard on all units below 19kW (6 Tons).
- E. Compressors: Compressors shall be direct-drive, hermetic scroll type with centrifugal type oil pumps. Motor shall be suction gas-cooled. Internal overloads and crankcase heaters shall be utilized with all compressors.
- F. Refrigerant Circuit: A minimum of two circuits is required. Each refrigerant circuit shall have independent fixed orifice or thermostatic expansion devices, service pressure ports, and refrigerant line filter driers factory installed as standard. An area shall be provided for replacement suction line driers.
- G. Evaporator and Condenser Coils: Internally finned, DN 10 (NPS 3/8) copper tubes mechanically bonded to a configured aluminum plate fin shall be standard. The evaporated coil and condenser coil shall be leak tested at the factory to 1378 kPa (200 psig) and pressure tested to 2756

kPa (400 psig). All dual compressor units shall have intermingled evaporator coils. Sloped condensate drain pans shall be provided.

H. Outdoor fans: Direct driven, statically and dynamically balanced, draw-through in the vertical discharge position. The fan motors shall be permanently lubricated and shall have built-in thermal overload protection.

I. Indoor Fan:

1. Forward-Curved multi-speed fans. Motors shall be thermally protected. Provide oversized motors for high static application. Motors shall meet the U.S. Energy Policy Act of 2005 (EPACT).

J. Defrost Controls: A time initiated, temperature terminated defrost system shall be provided.

K. Unit Electrical

1. Provide single point unit power connection.
2. Unit control box shall be located within the unit and shall contain controls for compressor, reversing valve and fan motor operation and shall have a 50 VA 24-volt control circuit transformer and a terminal block for low voltage field wiring connections.
3. Safety Controls - High pressure, low temperature, and low pressure safety switches shall be wired through a latching lockout circuit to hold the conditioner off until it is reset electrically by interrupting the power supply to the conditioner. All safety switches shall be normally closed, opening upon fault detection.

L. Operating Controls

1. Provide unit with factory supplied remote control system.
2. Adjustable room thermostat to control heating and cooling in sequence with delay between changeover, compressor and supply fan to maintain temperature setting. Include system selector switch off-heat-auto-cool.

2.2 CORROSION PROTECTION

A. Remote Outdoor Condenser Coils:

1. Epoxy Immersion Coating - Electrically Deposited: The multi-stage corrosion-resistant coating application comprises of cleaning (heated alkaline immersion bath) and reverse-osmosis immersion rinse prior to the start of the coating process. The coating thickness shall be maintained between 0.6-mil and 1.2-mil. Before the coils are subjected to high-temperature oven cure, they are treated to permeate immersion rinse and spray. Where the coils are subject to UV exposure, UV protection spray treatment comprising of UV-resistant

urethane mastic topcoat shall be applied. Provide complete coating process traceability for each coil and minimum five years of limited warranty. The coating process shall be such that uniform coating thickness is maintained at the fin edges. The quality control shall be maintained by ensuring compliance to the applicable ASTM Standards for the following:

- a. Salt Spray Resistance (Minimum 6,000 Hours)
- b. Humidity Resistance (Minimum 1,000 Hours)
- c. Water Immersion (Minimum 260 Hours)
- d. Cross-Hatch Adhesion (Minimum 4B-5B Rating)
- e. Impact Resistance (Up to 160 Inch/Pound)

B. Exposed Outdoor Cabinet:

- 1. Casing Surfaces (Exterior and Interior): All exposed and accessible metal surfaces shall be protected with a water-reducible acrylic with stainless steel pigment spray-applied over the manufacturer's standard finish. The spray coating thickness shall be 2-4 mils and provide minimum salt-spray resistance of 1,000 hours (ASTM B117) AND 500 hours UV resistance (ASTM D4587).

PART 3- EXECUTION

3.1 INSTALLATION

- A. Install heat pumps according to manufacturers printed instructions.
- B. Install electrical and control devices furnished by the manufacturer but not specified to be factory mounted. All electrical work shall comply with Division 26 Sections.
- C. Ductwork: Comply with requirements in Section 23 31 00, HVAC DUCTS AND CASINGS.
- D. Piping: Comply with requirements in Section 23 23 00, REFRIGERANT PIPING.

3.2 STARTUP AND TESTING:

- A. Perform startup checks according to manufacturer's written instructions.
- B. Test controls and demonstrate its compliance with project requirements. Replace damaged or malfunctioning controls and equipment and retest the equipment to the satisfaction of the Resident Engineer.
- C. Furnish test reports to the Senior Resident Engineer in accordance with specification Section 01 00 00, GENERAL REQUIREMENTS.

3.3 INSTRUCTIONS

Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of heat pumps.

3.4 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.5 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.6 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 82 16
AIR COILS

PART 1 - GENERAL

1.1 DESCRIPTION

Heating and cooling coils for air handling unit and duct applications

1.2 RELATED WORK

- A. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT and STEAM GENERATION.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Section 23 31 00, HVAC DUCTS AND CASINGS
- D. Section 23 81 00, DECENTRALIZED UNITARY HVAC UNITS

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE, Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Unless specifically exempted by these specifications, heating and cooling coils shall be tested, rated, and certified in accordance with AHRI Standard 410 and shall bear the AHRI certification label.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data for Heating and Cooling Coils: Submit type, size, arrangements and performance details. Present application ratings in the form of tables, charts or curves.
- C. Provide installation, operating and maintenance instructions.
- D. Certification Compliance: Evidence of listing in current ARI Directory of Certified Applied Air Conditioning Products.
- E. Coils may be submitted with Section 23 81 00, DECENTRALIZED UNITARY HVAC UNITS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning and Refrigeration Institute (AHRI):
Directory of Certified Applied Air Conditioning Products
AHRI 410-01.....Forced-Circulation Air-Cooling and Air-Heating
Coils
- C. American Society for Testing and Materials (ASTM):
B75/75M-02.....Standard Specifications for Seamless Copper Tube

- D. National Fire Protection Association (NFPA):
70-11.....National Electric Code
- E. National Electric Manufacturers Association (NEMA):
250-11.....Enclosures for Electrical Equipment (1,000 Volts
Maximum)
- F. Underwriters Laboratories, Inc. (UL):
1996-09.....Electric Duct Heaters

PART 2 - PRODUCTS

2.1 HEATING AND COOLING COILS

- A. Conform to ASTM B75 and AHRI 410.
- B. Tubes: Minimum 16 mm (0.625 inch) tube diameter; Seamless copper tubing.
- C. Fins: 0.1397 mm (0.0055 inch) aluminum or 0.1143 mm (0.0045 inch) copper mechanically bonded or soldered or helically wound around tubing.
- D. Headers: Copper, welded steel or cast iron. Provide seamless copper tubing or resistance welded steel tube for volatile refrigerant coils.
- E. "U" Bends, Where Used: Machine die-formed, silver brazed to tube ends.
- F. Coil Casing: 1.6 mm (16 gage) galvanized steel with tube supports at 1200 mm (48 inch) maximum spacing. Construct casing to eliminate air bypass and moisture carry-over. Provide duct connection flanges.
- G. Pressures kPa (PSIG):

Pressure	Water Coil	Steam Coil	Refrigerant Coil
Test	2070 (300)	1725 (250)	2070 (300)
Working	1380 (200)	520 (75)	1725 (250)

- H. Protection: Unless protected by the coil casing, provide cardboard, plywood, or plastic material at the factory to protect tube and finned surfaces during shipping and construction activities.
- I. Vents and Drain: Coils that are not vented or drainable by the piping system shall have capped vent/drain connections extended through coil casing.
- L. Cooling Coil Condensate Drain Pan: Section 23 81 00, DECENTRALIZED UNITARY HVAC UNITS

2.2 WATER COILS, INCLUDING GLYCOL-WATER

- A. Use the same coil material as listed in Paragraphs 2.1.
- B. Drainable Type (Self Draining, Self Venting); Manufacturer standard:
1. Heating.

2.3 VOLATILE REFRIGERANT COILS

- A. Continuous circuit, straight tubes, dry expansion type equipped with multi-port distribution header, less expansion valve.
- B. Minimum 16 mm (5/8-inch) tube diameter.
- C. Designed for R22 or other EPA approved refrigerants.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Follow coil manufacturer's instructions for handling, cleaning, installation and piping connections.
- B. Comb fins, if damaged. Eliminate air bypass or leakage at coil sections.

3.2 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

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SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section applies to all sections of Division 26.
- B. Furnish and install electrical systems, materials, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, conductors and cable, switchboards, switchgear, panelboards, motor control centers, generators, automatic transfer switches, and other items and arrangements for the specified items are shown on the drawings.
- C. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.
- D. Conductor ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways sized per NEC. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

- A. The latest International Building Code (IBC), Underwriters Laboratories, Inc. (UL), Institute of Electrical and Electronics Engineers (IEEE), and National Fire Protection Association (NFPA) codes and standards are the minimum requirements for materials and installation.
- B. The drawings and specifications shall govern in those instances where requirements are greater than those stated in the above codes and standards.

1.3 TEST STANDARDS

- A. All materials and equipment shall be listed, labeled, or certified by a Nationally Recognized Testing Laboratory (NRTL) to meet Underwriters Laboratories, Inc. (UL), standards where test standards have been established. Materials and equipment which are not covered by UL standards will be accepted, providing that materials and equipment are listed, labeled, certified or otherwise determined to meet the safety

requirements of a NRTL. Materials and equipment which no NRTL accepts, certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as ANSI, NEMA, and NETA. Evidence of compliance shall include certified test reports and definitive shop drawings.

B. Definitions:

1. Listed: Materials and equipment included in a list published by an organization that is acceptable to the Authority Having Jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed materials and equipment or periodic evaluation of services, and whose listing states that the materials and equipment either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
2. Labeled: Materials and equipment to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the Authority Having Jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled materials and equipment, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified: Materials and equipment which:
 - a. Have been tested and found by a NRTL to meet nationally recognized standards or to be safe for use in a specified manner.
 - b. Are periodically inspected by a NRTL.
 - c. Bear a label, tag, or other record of certification.
4. Nationally Recognized Testing Laboratory: Testing laboratory which is recognized and approved by the Secretary of Labor in accordance with OSHA regulations.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

- A. Manufacturer's Qualifications: The manufacturer shall regularly and currently produce, as one of the manufacturer's principal products, the materials and equipment specified for this project, and shall have manufactured the materials and equipment for at least three years.
- B. Product Qualification:

1. Manufacturer's materials and equipment shall have been in satisfactory operation, on three installations of similar size and type as this project, for at least three years.
 2. The Government reserves the right to require the Contractor to submit a list of installations where the materials and equipment have been in operation before approval.
- C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 APPLICABLE PUBLICATIONS

- A. Applicable publications listed in all Sections of Division 26 shall be the latest issue, unless otherwise noted.
- B. Products specified in all sections of Division 26 shall comply with the applicable publications listed in each section.

1.6 MANUFACTURED PRODUCTS

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, and for which replacement parts shall be available. Materials and equipment furnished shall be new, and shall have superior quality and freshness.
- B. When more than one unit of the same class or type of materials and equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
 1. Components of an assembled unit need not be products of the same manufacturer.
 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
 3. Components shall be compatible with each other and with the total assembly for the intended service.
 4. Constituent parts which are similar shall be the product of a single manufacturer.

- D. Factory wiring and terminals shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Tests are specified, Factory Tests shall be performed in the factory by the equipment manufacturer, and witnessed by the contractor. In addition, the following requirements shall be complied with:
 - 1. The Government shall have the option of witnessing factory tests. The Contractor shall notify the Government through the COR a minimum of thirty (30) days prior to the manufacturer's performing of the factory tests.
 - 2. When factory tests are successful, contractor shall furnish four (4) copies of the equipment manufacturer's certified test reports to the COR fourteen (14) days prior to shipment of the equipment, and not more than ninety (90) days after completion of the factory tests.
 - 3. When factory tests are not successful, factory tests shall be repeated in the factory by the equipment manufacturer, and witnessed by the Contractor. The Contractor shall be liable for all additional expenses for the Government to witness factory re-testing.

1.7 VARIATIONS FROM CONTRACT REQUIREMENTS

- A. Where the Government or the Contractor requests variations from the contract requirements, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.8 MATERIALS AND EQUIPMENT PROTECTION

- A. Materials and equipment shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.
 - 1. Store materials and equipment indoors in clean dry space with uniform temperature to prevent condensation.
 - 2. During installation, equipment shall be protected against entry of foreign matter, and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.

3. Damaged equipment shall be repaired or replaced, as determined by the COR.
4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
5. Damaged paint on equipment shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

- A. All electrical work shall comply with requirements of the latest NFPA 70 (NEC), NFPA 70B, NFPA 70E, NFPA 99, NFPA 110, OSHA Part 1910 subpart J - General Environmental Controls, OSHA Part 1910 subpart K - Medical and First Aid, and OSHA Part 1910 subpart S - Electrical, in addition to other references required by contract.
- B. Job site safety and worker safety is the responsibility of the Contractor.
- C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. However, energized electrical work may be performed only for the non-destructive and non-invasive diagnostic testing(s), or when scheduled outage poses an imminent hazard to patient care, safety, or physical security. In such case, all aspects of energized electrical work, such as the availability of appropriate/correct personal protective equipment (PPE) and the use of PPE, shall comply with the latest NFPA 70E, as well as the following requirements:
 1. Only Qualified Person(s) shall perform energized electrical work. Supervisor of Qualified Person(s) shall witness the work of its entirety to ensure compliance with safety requirements and approved work plan.
 2. At least two weeks before initiating any energized electrical work, the Contractor and the Qualified Person(s) who is designated to perform the work shall visually inspect, verify and confirm that the work area and electrical equipment can safely accommodate the work involved.
 3. At least two weeks before initiating any energized electrical work, the Contractor shall develop and submit a job specific work plan, and energized electrical work request to the COR, and Medical

- Center's Chief Engineer or his/her designee. At the minimum, the work plan must include relevant information such as proposed work schedule, area of work, description of work, name(s) of Supervisor and Qualified Person(s) performing the work, equipment to be used, procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used, and exit pathways.
4. Energized electrical work shall begin only after the Contractor has obtained written approval of the work plan, and the energized electrical work request from the COR, and Medical Center's Chief Engineer or his/her designee. The Contractor shall make these approved documents present and available at the time and place of energized electrical work.
 5. Energized electrical work shall begin only after the Contractor has invited and received acknowledgment from the COR, and Medical Center's Chief Engineer or his/her designee to witness the work.
- D. For work that affects existing electrical systems, arrange, phase and perform work to assure minimal interference with normal functioning of the facility. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- F. Coordinate location of equipment and conduit with other trades to minimize interference.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Working clearances shall not be less than specified in the NEC.
- C. Inaccessible Equipment:
 1. Where the Government determines that the Contractor has installed equipment not readily accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.

2. "Readily accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

- D. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.

1.11 EQUIPMENT IDENTIFICATION

- A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchboards and switchgear, panelboards, cabinets, motor controllers, fused and non-fused safety switches, generators, automatic transfer switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards, switchgear and motor control assemblies, control devices and other significant equipment.
- B. Identification signs for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Identification signs for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 12 mm (1/2 inch) high. Identification signs shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.
- C. Install adhesive arc flash warning labels on all equipment as required by the latest NFPA 70E. Label shall show specific and correct information for specific equipment based on its arc flash calculations. Label shall show the followings:
1. Nominal system voltage.
 2. Equipment/bus name, date prepared, and manufacturer name and address.

3. Arc flash boundary.
4. Available arc flash incident energy and the corresponding working distance.
5. Minimum arc rating of clothing.
6. Site-specific level of PPE.

1.12 SUBMITTALS

- A. Submit to the COR in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all materials and equipment before delivery to the job site. Delivery, storage or installation of materials and equipment which has not had prior approval will not be permitted.
- C. All submittals shall include six copies of adequate descriptive literature, catalog cuts, shop drawings, test reports, certifications, samples, and other data necessary for the Government to ascertain that the proposed materials and equipment comply with drawing and specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify specific materials and equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
 1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
 3. Submit each section separately.
- E. The submittals shall include the following:
 1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, manuals, pictures, nameplate data, and test reports as required.
 2. Submittals are required for all equipment anchors and supports. Submittals shall include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion, etc.) associated with

- equipment or piping so that the proposed installation can be properly reviewed. Include sufficient fabrication information so that appropriate mounting and securing provisions may be designed and attached to the equipment.
3. Elementary and interconnection wiring diagrams for communication and signal systems, control systems, and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
 4. Parts list which shall include information for replacement parts and ordering instructions, as recommended by the equipment manufacturer.
- F. Maintenance and Operation Manuals:
1. Submit as required for systems and equipment specified in the technical sections. Furnish in hardcover binders or an approved equivalent.
 2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, material, equipment, building, name of Contractor, and contract name and number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the material or equipment.
 3. Provide a table of contents and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
 4. The manuals shall include:
 - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
 - b. A control sequence describing start-up, operation, and shutdown.
 - c. Description of the function of each principal item of equipment.
 - d. Installation instructions.
 - e. Safety precautions for operation and maintenance.
 - f. Diagrams and illustrations.
 - g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers.
 - h. Performance data.

- i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare and replacement parts, and name of servicing organization.
 - j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.
- G. Approvals will be based on complete submission of shop drawings, manuals, test reports, certifications, and samples as applicable.
- H. After approval and prior to installation, furnish the COR with one sample of each of the following:
- 1. A minimum 300 mm (12 inches) length of each type and size of wire and cable along with the tag from the coils or reels from which the sample was taken. The length of the sample shall be sufficient to show all markings provided by the manufacturer.
 - 2. Each type of conduit coupling, bushing, and termination fitting.
 - 3. Conduit hangers, clamps, and supports.
 - 4. Duct sealing compound.
 - 5. Each type of receptacle, toggle switch, lighting control sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

1.13 SINGULAR NUMBER

- A. Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.14 ACCEPTANCE CHECKS AND TESTS

- A. The Contractor shall furnish the instruments, materials, and labor for tests.
- B. Where systems are comprised of components specified in more than one section of Division 26, the Contractor shall coordinate the installation, testing, and adjustment of all components between various manufacturer's representatives and technicians so that a complete, functional, and operational system is delivered to the Government.

- C. When test results indicate any defects, the Contractor shall repair or replace the defective materials or equipment, and repeat the tests for the equipment. Repair, replacement, and re-testing shall be accomplished at no additional cost to the Government.

1.15 WARRANTY

- A. All work performed and all equipment and material furnished under this Division shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer for the Government.

1.16 INSTRUCTION

- A. Instruction to designated Government personnel shall be provided for the particular equipment or system as required in each associated technical specification section.
- B. Furnish the services of competent and factory-trained instructors to give full instruction in the adjustment, operation, and maintenance of the specified equipment and system, including pertinent safety requirements. Instructors shall be thoroughly familiar with all aspects of the installation, and shall be factory-trained in operating theory as well as practical operation and maintenance procedures.
- C. A training schedule shall be developed and submitted by the Contractor and approved by the COR at least 30 days prior to the planned training.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

---END---

SECTION 26 05 13
MEDIUM-VOLTAGE CABLES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of medium-voltage cables, indicated as cable or cables in this section, and medium-voltage cable splices and terminations.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- B. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for medium-voltage cables.
- D. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Manholes and ducts for medium-voltage cables.
- E. Section 26 12 19, PAD-MOUNTED, LIQUID-FILLED, MEDIUM-VOLTAGE TRANSFORMERS: Medium-voltage cable terminations for use in pad-mounted, liquid-filled, medium-voltage transformers.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Medium-voltage cables shall be thoroughly tested at the factory per NEMA WC 74 to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
- a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit the following data for approval:
 - 1) Complete electrical ratings.
 - 2) Installation instructions.

2. Samples:

- a. After approval and prior to installation, furnish the COTR with a sample of each type and size of cable per the requirements of Section 25 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

3. Certifications:

- a. Factory Test Reports: Submit certified factory production test reports for approval.
- b. Field Test Reports: Submit field test reports for approval.
- c. Compatibility: Submit a certificate from the cable manufacturer that the splices and terminations are approved for use with the cable.
- d. Two weeks prior to final inspection, submit the following.
 - 1) Certification by the manufacturer that the cables, splices, and terminations conform to the requirements of the drawings and specifications.
 - 2) Certification by the Contractor that the cables, splices, and terminations have been properly installed and tested.
 - 3) Certification by the Contractor that each splice and each termination were completely installed in a single continuous work period by a single qualified worker without any overnight interruption.

4. Qualified Worker Approval:

- a. Qualified workers who install and test cables, splices, and terminations shall have not fewer than five years of experience splicing and terminating cables equivalent to those being spliced and terminated, including experience with the materials in the approved splices and terminations.
- b. Furnish satisfactory proof of such experience for each qualified worker who splices or terminates the cables.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Society for Testing and Materials (ASTM):

B3-01 (2007).....Standard Specification for Soft or Annealed
Copper Wire

C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

48-09.....Test Procedures and Requirements for
Alternating-Current Cable Terminations Used on
Shielded Cables Having Laminated Insulation
Rated 2.5 kV through 765 kV or Extruded
Insulation Rated 2.5 kV through 500 kV
386-95.....Separable Insulated Connector Systems for Power
Distribution Systems above 600 V
400-01.....Guide for Field Testing and Evaluation of the
Insulation of Shielded Power Cable Systems
400.2-04.....Guide for Field Testing of Shielded Power Cable
Systems Using Very Low Frequency (VLF)
400.3-06.....Guide for Partial Discharge Testing of Shielded
Power Cable Systems in a Field Environment
404-00.....Extruded and Laminated Dielectric Shielded
Cable Joints Rated 2500 V to 500,000 V

D. National Electrical Manufacturers Association (NEMA):

WC 71-99.....Non-Shielded Cables Rated 2001-5000 Volts for
Use in the Distribution of Electric Energy
WC 74-06.....5-46 KV Shielded Power Cable for Use in the
Transmission and Distribution of Electric
Energy

E. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

F. Underwriters Laboratories (UL):

1072-06Medium-Voltage Power Cables

1.7 SHIPMENT AND STORAGE

- A. Cable shall be shipped on reels such that it is protected from mechanical injury. Each end of each length of cable shall be hermetically sealed with manufacturer's end caps and securely attached to the reel.
- B. Cable stored and/or cut on site shall have the ends turned down, and sealed with cable manufacturer's standard cable end seals, or field-installed heat-shrink cable end seals.

PART 2 - PRODUCTS

2.1 CABLE

- A. Cable shall be in accordance with the NEC and NEMA WC 71, WC 74, and UL 1072.
- B. Single conductor stranded copper conforming to ASTM B3.
- C. Voltage Rating:
 - 1. 15,000 V cable shall be used on all distribution systems with voltages ranging from 5,000 V to 15,000 V.
- D. Insulation:
 - 1. Insulation level shall be 133%.
 - 2. Types of insulation:
 - a. Cable type abbreviation, EPR: Ethylene propylene rubber insulation shall be thermosetting, light and heat stabilized.
 - b. Cable type abbreviation, XLP or XLPE: cross-linked polyethylene insulation shall be thermosetting, light and heat stabilized, and chemically cross-linked.
- E. Insulation shield shall be semi-conducting. Conductor shield shall be semi-conducting.
- F. Insulation shall be wrapped with copper shielding tape, helically-applied over semi-conducting insulation shield.
- G. Heavy duty, overall protective polyvinyl chloride jacket shall enclose every cable. The manufacturer's name, cable type and size, and other pertinent information shall be marked or molded clearly on the overall protective jacket.
- H. Cable temperature ratings for continuous operation, emergency overload operation, and short circuit operation shall be not less than the NEC, NEMA WC 71, or NEMA WC 74 standard for the respective cable.

2.2 SPLICES AND TERMINATIONS

- A. Materials shall be compatible with the cables being spliced and terminated, and shall be suitable for the prevailing environmental conditions.
- B. In locations where moisture might be present, the splices shall be watertight. In manholes and pullboxes, the splices shall be submersible.
- C. Splices:

1. Shall comply with IEEE 404. Include all components required for complete splice, with detailed instructions.

D. Terminations:

1. Shall comply with IEEE 48. Include shield ground strap for shielded cable terminations.
2. Class 3 terminations for outdoor use: Kit with stress cone and compression-type connector.
3. Load-break terminations for indoor and outdoor use: 200 A loadbreak premolded rubber elbow connectors with bushing inserts, suitable for submersible applications. Separable connectors shall comply with the requirements of IEEE 386, and shall be interchangeable between suppliers. Allow sufficient slack in medium-voltage cable, ground, and drain wires to permit elbow connectors to be moved to their respective parking stands.
4. Ground metallic cable shields with a device designed for that purpose, consisting of a solderless connector enclosed in watertight rubber housing covering the entire assembly.
5. Provide insulated cable supports to relieve any strain imposed by cable weight or movement. Ground cable supports to the grounding system.

2.3 FIREPROOFING TAPE

- A. Fireproofing tape shall be flexible, non-corrosive, self-extinguishing, arcproof, and fireproof intumescent elastomer. Securing tape shall be glass cloth electrical tape not less than 0.18 mm (7 mils) thick, and 19 mm (0.75 inch) wide.

PART 3 - EXECUTION

3.1 GENERAL

- A. Installation shall be in accordance with the NEC, as shown on the drawings, and per manufacturer's instructions.
- B. Cable shall be installed in conduit above grade and duct bank below grade.
- C. All cables of a feeder shall be pulled simultaneously.
- D. Conductors of different systems (e.g., 5kV and 15kV) shall not be installed in the same raceway.
- E. Splice the cables only in manholes and pullboxes.

- F. Ground shields in accordance with Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- G. Cable maximum pull length, maximum pulling tension, and minimum bend radius shall conform with the recommendations of the manufacturer.
- H. Use suitable lubricating compounds on the cables to prevent pulling damage. Provide compounds that are not injurious to the cable jacket and do not harden or become adhesive.
- I. Seal the cable ends prior to pulling, to prevent the entry of moisture or lubricant.

3.2 PROTECTION DURING SPLICING OPERATIONS

- A. Blowers shall be provided to force fresh air into manholes where free movement or circulation of air is obstructed. Waterproof protective coverings shall be available on the work site to provide protection against moisture while a splice is being made. Pumps shall be used to keep manholes dry during splicing operations. Under no conditions shall a splice or termination be made that exposes the interior of a cable to moisture. A manhole ring at least 150 mm (6 inches) above ground shall be used around the manhole entrance to keep surface water from entering the manhole. Unused ducts shall be plugged and water seepage through ducts in use shall be stopped before splicing.

3.3 PULLING CABLES IN DUCTS AND MANHOLES

- A. Cables shall be pulled into ducts with equipment designed for this purpose, including power-driven winches, cable-feeding flexible tube guides, cable grips, pulling eyes, and lubricants. A sufficient number of qualified workers and equipment shall be employed to ensure the careful and proper installation of the cable.
- B. Cable reels shall be set up at the side of the manhole opening and above the duct or hatch level, allowing cables to enter through the opening without reverse bending. Flexible tube guides shall be installed through the opening in a manner that will prevent cables from rubbing on the edges of any structural member.
- C. Cable shall be unreeled from the top of the reel. Pay-out shall be carefully controlled. Cables to be pulled shall be attached through a swivel to the main pulling wire by means of a suitable cable grip and pulling eye.

- D. Woven-wire cable grips shall be used to grip the cable end when pulling small cables and short straight lengths of heavier cables.
- E. Pulling eyes shall be attached to the cable conductors to prevent damage to the cable structure.
- F. Cables shall be liberally coated with a suitable lubricant as they enter the tube guide or duct. Rollers, sheaves, or tube guides around which the cable is pulled shall conform to the minimum bending radius of the cable.
- G. Cables shall be pulled into ducts at a reasonable speed. Cable pulling using a vehicle shall not be permitted. Pulling operations shall be stopped immediately at any indication of binding or obstruction, and shall not be resumed until the potential for damage to the cable is corrected. Sufficient slack shall be provided for free movement of cable due to expansion or contraction.
- H. Splices in manholes shall be firmly supported on cable racks. Cable ends shall overlap at the ends of a section to provide sufficient undamaged cable for splicing.
- I. Cables cut in the field shall have the cut ends immediately sealed to prevent entrance of moisture.

3.4 SPLICES AND TERMINATIONS

- A. Install the materials as recommended by the manufacturer, including precautions pertaining to air temperature and humidity during installation.
- B. Installation shall be accomplished by qualified workers trained to perform medium-voltage equipment installations. Use tools as recommended or provided by the manufacturer. All manufacturer's instructions shall be followed.
- C. Splices in manholes shall be located midway between cable racks on walls of manholes, and supported with cable arms at approximately the same elevation as the enclosing duct.
- D. Where the Government determines that unsatisfactory splices and terminations have been installed, the Contractor shall replace the unsatisfactory splices and terminations with approved material at no additional cost to the Government.

3.5 FIREPROOFING

- A. Cover all cable segments exposed in manholes and pullboxes with fireproofing tape.
- B. Apply the tape in a single layer, wrapped in a half-lap manner, or as recommended by the manufacturer. Extend the tape not less than 25 mm (1 inch) into each duct.
- C. At each end of a taped cable section, secure the fireproof tape in place with glass cloth tape.

3.6 CIRCUIT IDENTIFICATION OF FEEDERS

- A. In each manhole and pullbox, install permanent identification tags on each circuit's cables to clearly designate the circuit identification and voltage. The tags shall be the embossed brass type, 40 mm (1.5 inches) in diameter and 40 mils thick. Attach tags with plastic ties. Position the tags so they will be easy to read after the fireproofing tape is installed.

3.7 ACCEPTANCE CHECKS AND TESTS

- A. Perform tests in accordance with the manufacturer's recommendations. Include the following visual and electrical inspections.
- B. Test equipment, labor, and technical personnel shall be provided as necessary to perform the acceptance tests. Arrangements shall be made to have tests witnessed by the COTR.
- C. Visual Inspection:
 - 1. Inspect exposed sections of cables for physical damage.
 - 2. Inspect shield grounding, cable supports, splices, and terminations.
 - 3. Verify that visible cable bends meet manufacturer's minimum bending radius requirement.
 - 4. Verify installation of fireproofing tape and identification tags.
- D. Electrical Tests:
 - 1. Acceptance tests shall be performed on new and service-aged cables as specified herein.
 - 2. Test new cable after installation, splices, and terminations have been made, but before connection to equipment and existing cable.
- E. Service-Aged Cable Tests:
 - 1. Maintenance tests shall be performed on service-aged cable interconnected to new cable.

2. After new cable test and connection to an existing cable, test the interconnected cable. Disconnect cable from all equipment that could be damaged by the test.

F. Insulation-Resistance Test: Test all new and service-aged cables with respect to ground and adjacent conductors.

1. Test data shall include megohm readings and leakage current readings. Cables shall not be energized until insulation-resistance test results have been approved by the COTR. Test voltages and minimum acceptable resistance values shall be:

<u>Voltage Class</u>	<u>Test Voltage</u>	<u>Min. Insulation Resistance</u>
15kV	2,500 VDC	5,000 megohms

2. Submit a field test report to the COTR that describes the identification and location of cables tested, the test equipment used, and the date tests were performed; identifies the persons who performed the tests; and identifies the insulation resistance and leakage current results for each cable section tested. The report shall provide conclusions and recommendations for corrective action.

G. Online Partial Discharge Test: Comply with IEEE 400 and 400.3. Test all new and service-aged cables. Perform tests after cables have passed the insulation-resistance test, and after successful energization.

1. Testing shall use a time or frequency domain detection process, incorporating radio frequency current transformer sensors with a partial discharge detection range of 10 kHz to 300 MHz.
2. Submit a field test report to the COTR that describes the identification and location of cables tested, the test equipment used, and the date tests were performed; identifies the persons who performed the tests; and numerically and graphically identifies the magnitude of partial discharge detected for each cable section tested. The report shall provide conclusions and recommendations for corrective action.

H. Final Acceptance: Final acceptance shall depend upon the satisfactory performance of the cables under test. No cable shall be put into service until all tests are successfully passed, and field test reports have been approved by the COTR.

---END---

SECTION 26 05 19
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of the electrical conductors and cables for use in electrical systems rated 600 V and below, indicated as cable(s), conductor(s), wire, or wiring in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-resistant rated construction.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for conductors and cables.
- E. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Installation of conductors and cables in manholes and ducts.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Conductors and cables shall be thoroughly tested at the factory per NEMA to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
- a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit the following data for approval:
 - 1) Electrical ratings and insulation type for each conductor and cable.

- 2) Splicing materials and pulling lubricant.
2. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the conductors and cables conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the conductors and cables have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.
- B. American Society of Testing Material (ASTM):
 - D2301-10.....Standard Specification for Vinyl Chloride
Plastic Pressure-Sensitive Electrical
Insulating Tape
 - D2304-10.....Test Method for Thermal Endurance of Rigid
Electrical Insulating Materials
 - D3005-10.....Low-Temperature Resistant Vinyl Chloride
Plastic Pressure-Sensitive Electrical
Insulating Tape
- C. National Electrical Manufacturers Association (NEMA):
 - WC 70-09.....Power Cables Rated 2000 Volts or Less for the
Distribution of Electrical Energy
- D. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
 - 44-10.....Thermoset-Insulated Wires and Cables
 - 83-08.....Thermoplastic-Insulated Wires and Cables
 - 467-07.....Grounding and Bonding Equipment
 - 486A-486B-03.....Wire Connectors
 - 486C-04.....Splicing Wire Connectors
 - 486D-05.....Sealed Wire Connector Systems
 - 486E-09.....Equipment Wiring Terminals for Use with
Aluminum and/or Copper Conductors
 - 493-07.....Thermoplastic-Insulated Underground Feeder and
Branch Circuit Cables

514B-04.....Conduit, Tubing, and Cable Fittings

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

- A. Conductors and cables shall be in accordance with NEMA, UL, as specified herein, and as shown on the drawings.
- B. All conductors shall be copper.
- C. Single Conductor and Cable:
1. No. 12 AWG: Minimum size, except where smaller sizes are specified herein or shown on the drawings.
 2. No. 8 AWG and larger: Stranded.
 3. No. 10 AWG and smaller: Solid; except shall be stranded for final connection to motors, transformers, and vibrating equipment.
 4. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.
- D. Color Code:
1. No. 10 AWG and smaller: Solid color insulation or solid color coating.
 2. No. 8 AWG and larger: Color-coded using one of the following methods:
 - a. Solid color insulation or solid color coating.
 - b. Stripes, bands, or hash marks of color specified.
 - c. Color using 19 mm (0.75 inches) wide tape.
 4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.
 5. Conductors shall be color-coded as follows:

208/120 V	Phase	480/277 V
Black	A	Brown
Red	B	Orange
Blue	C	Yellow
White	Neutral	Gray *
* or white with colored (other than green) tracer.		

6. Lighting circuit "switch legs", and 3-way and 4-way switch "traveling wires," shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated

above. The unique color codes shall be solid and in accordance with the NEC. Coordinate color coding in the field with the COR.

7. Color code for isolated power system wiring shall be in accordance with the NEC.

2.2 SPLICES

- A. Splices shall be in accordance with NEC and UL.
- B. Above Ground Splices for No. 10 AWG and Smaller:
 1. Solderless, screw-on, reusable pressure cable type, with integral insulation, approved for copper and aluminum conductors.
 2. The integral insulator shall have a skirt to completely cover the stripped conductors.
 3. The number, size, and combination of conductors used with the connector, as listed on the manufacturer's packaging, shall be strictly followed.
- C. Above Ground Splices for No. 8 AWG to No. 4/0 AWG:
 1. Compression, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
 2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
 3. Splice and insulation shall be product of the same manufacturer.
 4. All bolts, nuts, and washers used with splices shall be zinc-plated steel.
- D. Above Ground Splices for 250 kcmil and Larger:
 1. Long barrel "butt-splice" or "sleeve" type compression connectors, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.
 2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
 3. Splice and insulation shall be product of the same manufacturer.
- E. Underground Splices for No. 10 AWG and Smaller:
 1. Solderless, screw-on, reusable pressure cable type, with integral insulation. Listed for wet locations, and approved for copper and aluminum conductors.

2. The integral insulator shall have a skirt to completely cover the stripped conductors.
3. The number, size, and combination of conductors used with the connector, as listed on the manufacturer's packaging, shall be strictly followed.

F. Underground Splices for No. 8 AWG and Larger:

1. Mechanical type, of high conductivity and corrosion-resistant material. Listed for wet locations, and approved for copper and aluminum conductors.
2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
3. Splice and insulation shall be product of the same manufacturer.

G. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.

2.3 CONNECTORS AND TERMINATIONS

- A. Mechanical type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
- B. Long barrel compression type of high conductivity and corrosion-resistant material, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.
- C. All bolts, nuts, and washers used to connect connections and terminations to bus bars or other termination points shall be zinc-plated steel.

2.4 CONTROL WIRING

- A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified herein, except that the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be sized such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

2.5 WIRE LUBRICATING COMPOUND

- A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.
- B. Shall not be used on conductors for isolated power systems.

PART 3 - EXECUTION

3.1 GENERAL

- A. Install conductors in accordance with the NEC, as specified, and as shown on the drawings.
- B. Install all conductors in raceway systems.
- C. Splice conductors only in outlet boxes, junction boxes, pullboxes, manholes, or handholes.
- D. Conductors of different systems (e.g., 120 V and 277 V) shall not be installed in the same raceway.
- E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.
- F. In panelboards, cabinets, wireways, switches, enclosures, and equipment assemblies, neatly form, train, and tie the conductors with non-metallic ties.
- G. For connections to motors, transformers, and vibrating equipment, stranded conductors shall be used only from the last fixed point of connection to the motors, transformers, or vibrating equipment.
- H. Use expanding foam or non-hardening duct-seal to seal conduits entering a building, after installation of conductors.
- I. Conductor and Cable Pulling:
 - 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling. Use lubricants approved for the cable.
 - 2. Use nonmetallic pull ropes.
 - 3. Attach pull ropes by means of either woven basket grips or pulling eyes attached directly to the conductors.
 - 4. All conductors in a single conduit shall be pulled simultaneously.
 - 5. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- J. No more than three branch circuits shall be installed in any one conduit.
- K. When stripping stranded conductors, use a tool that does not damage the conductor or remove conductor strands.

3.2 INSTALLATION IN MANHOLES

- A. Train the cables around the manhole walls, but do not bend to a radius less than six times the overall cable diameter.
- B. Fireproofing:
 - 1. Install fireproofing on low-voltage conductors where the low-voltage conductors are installed in the same manholes with medium-voltage conductors.
 - 2. Use fireproofing tape as specified in Section 26 05 13, MEDIUM-VOLTAGE CABLES, and apply the tape in a single layer, half-lapped, or as recommended by the manufacturer. Install the tape with the coated side towards the cable and extend it not less than 25 mm (1 inch) into each duct.
 - 3. Secure the fireproofing tape in place by a random wrap of glass cloth tape.

3.3 SPLICE AND TERMINATION INSTALLATION

- A. Splices and terminations shall be mechanically and electrically secure, and tightened to manufacturer's published torque values using a torque screwdriver or wrench.
- B. Where the Government determines that unsatisfactory splices or terminations have been installed, replace the splices or terminations at no additional cost to the Government.

3.4 CONDUCTOR IDENTIFICATION

- A. When using colored tape to identify phase, neutral, and ground conductors larger than No. 8 AWG, apply tape in half-overlapping turns for a minimum of 75 mm (3 inches) from terminal points, and in junction boxes, pullboxes, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.

3.5 FEEDER CONDUCTOR IDENTIFICATION

- A. In each interior pullbox and each underground manhole and handhole, install brass tags on all feeder conductors to clearly designate their circuit identification and voltage. The tags shall be the embossed type, 40 mm (1-1/2 inches) in diameter and 40 mils thick. Attach tags with plastic ties.

3.6 EXISTING CONDUCTORS

- A. Unless specifically indicated on the plans, existing conductors shall not be reused.

3.7 CONTROL WIRING INSTALLATION

- A. Unless otherwise specified in other sections, install control wiring and connect to equipment to perform the required functions as specified or as shown on the drawings.
- B. Install a separate power supply circuit for each system, except where otherwise shown on the drawings.

3.8 CONTROL WIRING IDENTIFICATION

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

3.9 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests: Inspect physical condition.
 - 2. Electrical tests:
 - a. After installation but before connection to utilization devices, such as fixtures, motors, or appliances, test conductors phase-to-phase and phase-to-ground resistance with an insulation resistance tester. Existing conductors to be reused shall also be tested.
 - b. Applied voltage shall be 500 V DC for 300 V rated cable, and 1000 V DC for 600 V rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300 V rated cable and 100 megohms for 600 V rated cable.
 - c. Perform phase rotation test on all three-phase circuits.

---END---

SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of grounding and bonding equipment, indicated as grounding equipment in this section.
- B. "Grounding electrode system" refers to grounding electrode conductors and all electrodes required or allowed by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this section and have the same meaning.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.
- D. Section 26 12 19, PAD-MOUNTED, LIQUID-FILLED, MEDIUM-VOLTAGE TRANSFORMERS: pad-mounted, liquid-filled, medium-voltage transformers.
- E. Section 26 22 00, LOW-VOLTAGE TRANSFORMERS: Low-voltage transformers.
- F. Section 26 23 00, LOW-VOLTAGE SWITCHGEAR: Low-voltage switchgear.
- G. Section 26 24 13, DISTRIBUTION SWITCHBOARDS: Low-voltage distribution switchboards.
- H. Section 26 24 16, PANELBOARDS: Low-voltage panelboards.
- I. Section 26 32 13, ENGINE GENERATORS: Engine generators.
- J. Section 26 36 23, AUTOMATIC TRANSFER SWITCHES: Automatic transfer switches.
- K. Section 26 41 00, FACILITY LIGHTNING PROTECTION: Lightning protection.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit plans showing the location of system grounding electrodes and connections, and the routing of aboveground and underground grounding electrode conductors.
2. Test Reports:
 - a. Two weeks prior to the final inspection, submit ground resistance field test reports to the COR.
3. Certifications:
 - a. Certification by the Contractor that the grounding equipment has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Society for Testing and Materials (ASTM):
 - B1-07.....Standard Specification for Hard-Drawn Copper Wire
 - B3-07.....Standard Specification for Soft or Annealed Copper Wire
 - B8-11.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
- C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
 - 81-83.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System Part 1: Normal Measurements
- D. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
 - 70E-12.....National Electrical Safety Code
 - 99-12.....Health Care Facilities
- E. Underwriters Laboratories, Inc. (UL):
 - 44-10Thermoset-Insulated Wires and Cables
 - 83-08Thermoplastic-Insulated Wires and Cables

467-07Grounding and Bonding Equipment

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

- A. Equipment grounding conductors shall be insulated stranded copper, except that sizes No. 10 AWG and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG and larger shall be identified per NEC.
- B. Bonding conductors shall be bare stranded copper, except that sizes No. 10 AWG and smaller shall be bare solid copper. Bonding conductors shall be stranded for final connection to motors, transformers, and vibrating equipment.
- C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.
- D. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.

2.2 GROUND RODS

- A. Copper clad steel, 19 mm (0.75 inch) diameter by 3 M (10 feet) long.
- B. Quantity of rods shall be as shown on the drawings, and as required to obtain the specified ground resistance.

2.3 CONCRETE ENCASED ELECTRODE

- A. Concrete encased electrode shall be No. 4 AWG bare copper wire, installed per NEC.

2.4 GROUND CONNECTIONS

- A. Below Grade and Inaccessible Locations: Exothermic-welded type connectors.
- B. Above Grade:
 - 1. Bonding Jumpers: Listed for use with aluminum and copper conductors. For wire sizes No. 8 AWG and larger, use compression-type connectors. For wire sizes smaller than No. 8 AWG, use mechanical type lugs. Connectors or lugs shall use zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
 - 2. Connection to Building Steel: Exothermic-welded type connectors.
 - 3. Connection to Grounding Bus Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with zinc-plated steel

bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

4. Connection to Equipment Rack and Cabinet Ground Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.5 EQUIPMENT RACK AND CABINET GROUND BARS

- A. Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks. Ground bars shall have minimum dimensions of 6.3 mm (0.25 inch) thick x 19 mm (0.75 inch) wide, with length as required or as shown on the drawings. Provide insulators and mounting brackets.

2.6 GROUND TERMINAL BLOCKS

- A. At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.7 GROUNDING BUS BAR

- A. Pre-drilled rectangular copper bar with stand-off insulators, minimum 6.3 mm (0.25 inch) thick x 100 mm (4 inches) high in cross-section, length as shown on the drawings, with hole size, quantity, and spacing per detail shown on the drawings. Provide insulators and mounting brackets.

PART 3 - EXECUTION

3.1 GENERAL

- A. Install grounding equipment in accordance with the NEC, as shown on the drawings, and as specified herein.
- B. System Grounding:
 1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformer.
 2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
- C. Equipment Grounding: Metallic piping, building structural steel, electrical enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

- A. Make grounding connections, which are normally buried or otherwise inaccessible, by exothermic weld.

3.3 MEDIUM-VOLTAGE EQUIPMENT AND CIRCUITS

- A. Duct Banks and Manholes: Provide an insulated equipment grounding conductor in each duct containing medium-voltage conductors, sized per NEC except that minimum size shall be No. 2 AWG. Bond the equipment grounding conductors to the switchgear ground bus, to all manhole grounding provisions and hardware, to the cable shield grounding provisions of medium-voltage cable splices and terminations, and to equipment enclosures.
- B. Pad-Mounted Transformers:
 - 1. Provide a driven ground rod and bond with a grounding electrode conductor to the transformer grounding pad.
 - 2. Ground the secondary neutral.
- C. Lightning Arresters: Connect lightning arresters to the equipment ground bus or ground rods as applicable.

3.4 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS

- A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.
- B. Metallic Piping, Building Structural Steel, and Supplemental Electrode(s):
 - 1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water pipe systems, building structural steel, and supplemental or made electrodes. Provide jumpers across insulating joints in the metallic piping.
 - 2. Provide a supplemental ground electrode as shown on the drawings and bond to the grounding electrode system.
- C. Switchgear, Switchboards, Unit Substations, Panelboards, Motor Control Centers, Engine-Generators, Automatic Transfer Switches, and other electrical equipment:
 - 1. Connect the equipment grounding conductors to the ground bus.
 - 2. Connect metallic conduits by grounding bushings and equipment grounding conductor to the equipment ground bus.
- D. Transformers:

1. Exterior: Exterior transformers supplying interior service equipment shall have the neutral grounded at the transformer secondary.
Provide a grounding electrode at the transformer.
2. Separately derived systems (transformers downstream from service equipment): Ground the secondary neutral at the transformer. Provide a grounding electrode conductor from the transformer to the ground bar at the service equipment.

3.5 RACEWAY

A. Conduit Systems:

1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.
3. Metallic conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with a equipment grounding conductor to the equipment ground bus.

B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders, and power and lighting branch circuits.

C. Boxes, Cabinets, Enclosures, and Panelboards:

1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
2. Provide lugs in each box and enclosure for equipment grounding conductor termination.

D. Wireway Systems:

1. Bond the metallic structures of wireway to provide electrical continuity throughout the wireway system, by connecting a No. 6 AWG

- bonding jumper at all intermediate metallic enclosures and across all section junctions.
2. Install insulated No. 6 AWG bonding jumpers between the wireway system, bonded as required above, and the closest building ground at each end and approximately every 16 M (50 feet).
 3. Use insulated No. 6 AWG bonding jumpers to ground or bond metallic wireway at each end for all intermediate metallic enclosures and across all section junctions.
 4. Use insulated No. 6 AWG bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 15 M (49 feet).
- E. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to the device box ground screw and a jumper to the branch circuit equipment grounding conductor.
- F. Ground lighting fixtures to the equipment grounding conductor of the wiring system. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.
- G. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.
- H. Raised Floors: Provide bonding for all raised floor components as shown on the drawings.
- I. Panelboard Bonding in Patient Care Areas: The equipment grounding terminal buses of the normal and essential branch circuit panel boards serving the same individual patient vicinity shall be bonded together with an insulated continuous copper conductor not less than No. 10 AWG, installed in rigid metal conduit.

3.6 OUTDOOR METALLIC FENCES AROUND ELECTRICAL EQUIPMENT

- A. Fences shall be grounded as shown on the drawings. Fences shall be grounded with a ground rod at each fixed gate post and at each corner post.
- B. Drive ground rods until the top is 300 mm (12 inches) below grade. Attach a No. 4 AWG copper conductor by exothermic weld to the ground rods, and extend underground to the immediate vicinity of fence post. Lace the conductor vertically into 300 mm (12 inches) of fence mesh and

fasten by two approved bronze compression fittings, one to bond the wire to post and the other to bond the wire to fence. Each gate section shall be bonded to its gatepost by a 3 mm x 25 mm (0.375 inch x 1 inch) flexible, braided copper strap and ground post clamps. Clamps shall be of the anti-electrolysis type.

3.7 CORROSION INHIBITORS

- A. When making grounding and bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.8 CONDUCTIVE PIPING

- A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.
- B. In operating rooms and at intensive care and coronary care type beds, bond the medical gas piping and medical vacuum piping at the outlets directly to the patient ground bus.

3.9 LIGHTNING PROTECTION SYSTEM

- A. Bond the lightning protection system to the electrical grounding electrode system.

3.10 MAIN ELECTRICAL ROOM GROUNDING

- A. Provide ground bus bar and mounting hardware at each main electrical room where incoming feeders are terminated, as shown on the drawings. Connect to pigtail extensions of the building grounding ring, as shown on the drawings.

3.11 EXTERIOR LIGHT POLES

- A. Provide 6.1 M (20 feet) of No. 4 AWG bare copper coiled at bottom of pole base excavation prior to pour, plus additional unsplined length in and above foundation as required to reach pole ground stud.

3.12 GROUND RESISTANCE

- A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.
- B. Grounding system resistance shall comply with the electric utility company ground resistance requirements.

3.13 GROUND ROD INSTALLATION

- A. For outdoor installations, drive each rod vertically in the earth, until top of rod is 610 mm (24 inches) below final grade.
- B. For indoor installations, leave 100 mm (4 inches) of each rod exposed.
- C. Where buried or permanently concealed ground connections are required, make the connections by the exothermic process, to form solid metal joints. Make accessible ground connections with mechanical pressure-type ground connectors.
- D. Where rock or impenetrable soil prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified ground resistance.

3.14 ACCEPTANCE CHECKS AND TESTS

- A. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized or connected to the electric utility company ground system, and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall.
- B. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.
- C. Below-grade connections shall be visually inspected by the COR prior to backfilling. The Contractor shall notify the COR 24 hours before the connections are ready for inspection.

---END---

SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

- A. Section 06 10 00, ROUGH CARPENTRY: Mounting board for telephone closets.
- B. Section 07 60 00, FLASHING AND SHEET METAL: Fabrications for the deflection of water away from the building envelope at penetrations.
- C. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.
- D. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.
- E. Section 09 91 00, PAINTING: Identification and painting of conduit and other devices.
- F. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Conduits bracing.
- G. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- H. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- I. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground conduits.
- J. Section 31 20 00, EARTHWORK: Bedding of conduits.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Size and location of main feeders.
 - b. Size and location of panels and pull-boxes.
 - c. Layout of required conduit penetrations through structural elements.
 - d. Submit the following data for approval:
 - 1) Raceway types and sizes.
 - 2) Conduit bodies, connectors and fittings.
 - 3) Junction and pull boxes, types and sizes.
 2. Certifications: Two weeks prior to final inspection, submit the following:
 - a. Certification by the manufacturer that raceways, conduits, conduit bodies, connectors, fittings, junction and pull boxes, and all related equipment conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that raceways, conduits, conduit bodies, connectors, fittings, junction and pull boxes, and all related equipment have been properly installed.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American National Standards Institute (ANSI):
- C80.1-05.....Electrical Rigid Steel Conduit
 - C80.3-05.....Steel Electrical Metal Tubing
 - C80.6-05.....Electrical Intermediate Metal Conduit
- C. National Fire Protection Association (NFPA):
- 70-11.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
- 1-05.....Flexible Metal Conduit
 - 5-11.....Surface Metal Raceway and Fittings
 - 6-07.....Electrical Rigid Metal Conduit - Steel

- 50-95.....Enclosures for Electrical Equipment
360-13.....Liquid-Tight Flexible Steel Conduit
467-13.....Grounding and Bonding Equipment
514A-13.....Metallic Outlet Boxes
514B-12.....Conduit, Tubing, and Cable Fittings
514C-07.....Nonmetallic Outlet Boxes, Flush-Device Boxes
and Covers
651-11.....Schedule 40 and 80 Rigid PVC Conduit and
Fittings
651A-11.....Type EB and A Rigid PVC Conduit and HDPE
Conduit
797-07.....Electrical Metallic Tubing
1242-06.....Electrical Intermediate Metal Conduit - Steel
- E. National Electrical Manufacturers Association (NEMA):
- TC-2-13.....Electrical Polyvinyl Chloride (PVC) Tubing and
Conduit
TC-3-13.....PVC Fittings for Use with Rigid PVC Conduit and
Tubing
FB1-12.....Fittings, Cast Metal Boxes and Conduit Bodies
for Conduit, Electrical Metallic Tubing and
Cable
FB2.10-13.....Selection and Installation Guidelines for
Fittings for use with Non-Flexible Conduit or
Tubing (Rigid Metal Conduit, Intermediate
Metallic Conduit, and Electrical Metallic
Tubing)
FB2.20-12.....Selection and Installation Guidelines for
Fittings for use with Flexible Electrical
Conduit and Cable
- F. American Iron and Steel Institute (AISI):
- S100-2007.....North American Specification for the Design of
Cold-Formed Steel Structural Members

PART 2 - PRODUCTS

2.1 MATERIAL

- A. Conduit Size: In accordance with the NEC, but not less than 13 mm
(0.5-inch) unless otherwise shown. Where permitted by the NEC, 13 mm

(0.5-inch) flexible conduit may be used for tap connections to recessed lighting fixtures.

B. Conduit:

1. Size: In accordance with the NEC, but not less than 13 mm (0.5-inch).
2. Rigid Steel Conduit (RMC): Shall conform to UL 6 and ANSI C80.1.
3. Rigid Intermediate Steel Conduit (IMC): Shall conform to UL 1242 and ANSI C80.6.
4. Electrical Metallic Tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Maximum size not to exceed 105 mm (4 inches) and shall be permitted only with cable rated 600 V or less.
5. Flexible Metal Conduit: Shall conform to UL 1.
6. Liquid-tight Flexible Metal Conduit: Shall conform to UL 360.
7. Direct Burial Plastic Conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
8. Surface Metal Raceway: Shall conform to UL 5.

C. Conduit Fittings:

1. Rigid Steel and Intermediate Metallic Conduit Fittings:
 - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
 - c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
 - d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
 - e. Erickson (Union-Type) and Set Screw Type Couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.

- f. Sealing Fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
- 2. Electrical Metallic Tubing Fittings:
 - a. Fittings and conduit bodies shall meet the requirements of UL 514B, ANSI C80.3, and NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.
 - c. Compression Couplings and Connectors: Concrete-tight and rain-tight, with connectors having insulated throats.
 - d. Indent-type connectors or couplings are prohibited.
 - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
- 3. Flexible Metal Conduit Fittings:
 - a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
 - b. Clamp-type, with insulated throat.
- 4. Liquid-tight Flexible Metal Conduit Fittings:
 - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.
 - c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
- 5. Direct Burial Plastic Conduit Fittings: Fittings shall meet the requirements of UL 514C and NEMA TC3.
- 6. Surface Metal Raceway Fittings: As recommended by the raceway manufacturer. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, conduit entry fittings, accessories, and other fittings as required for complete system.
- 7. Expansion and Deflection Couplings:
 - a. Conform to UL 467 and UL 514B.
 - b. Accommodate a 19 mm (0.75-inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.

- c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.
 - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.
- D. Conduit Supports:
- 1. Parts and Hardware: Zinc-coat or provide equivalent corrosion protection.
 - 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
 - 3. Multiple Conduit (Trapeze) Hangers: Not less than 38 mm x 38 mm (1.5 x 1.5 inches), 12-gauge steel, cold-formed, lipped channels; with not less than 9 mm (0.375-inch) diameter steel hanger rods.
 - 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:
- 1. UL-50 and UL-514A.
 - 2. Rustproof cast metal where required by the NEC or shown on drawings.
 - 3. Sheet Metal Boxes: Galvanized steel, except where shown on drawings.
- F. Metal Wireways: Equip with hinged covers, except as shown on drawings. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

PART 3 - EXECUTION

3.1 PENETRATIONS

- A. Cutting or Holes:
- 1. Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the COR prior to drilling through structural elements.
 - 2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not

allowed, except when permitted by the COR where working space is limited.

- B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.
- C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal the gap around conduit to render it watertight, as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

- A. In accordance with UL, NEC, NEMA, as shown on drawings, and as specified herein.
- B. Raceway systems used for Essential Electrical Systems (EES) shall be entirely independent of other raceway systems.
- C. Install conduit as follows:
 - 1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
 - 2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
 - 3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new conduits.
 - 4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
 - 5. Cut conduits square, ream, remove burrs, and draw up tight.
 - 6. Independently support conduit at 2.4 M (8 feet) on centers with specified materials and as shown on drawings.
 - 7. Do not use suspended ceilings, suspended ceiling supporting members, lighting fixtures, other conduits, cable tray, boxes, piping, or ducts to support conduits and conduit runs.
 - 8. Support within 300 mm (12 inches) of changes of direction, and within 300 mm (12 inches) of each enclosure to which connected.
 - 9. Close ends of empty conduits with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
 - 10. Conduit installations under fume and vent hoods are prohibited.

11. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid steel and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
12. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
13. Conduit bodies shall only be used for changes in direction, and shall not contain splices.

D. Conduit Bends:

1. Make bends with standard conduit bending machines.
2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

E. Layout and Homeruns:

1. Install conduit with wiring, including homeruns, as shown on drawings.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted and approved by the COR.

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

1. Conduit: Rigid steel, IMC, or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel, or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only:
 - a. Where shown on the structural drawings.
 - b. As approved by the COR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
4. Installation of conduit in concrete that is less than 75 mm (3 inches) thick is prohibited.
 - a. Conduit outside diameter larger than one-third of the slab thickness is prohibited.
 - b. Space between conduits in slabs: Approximately six conduit diameters apart, and one conduit diameter at conduit crossings.

- c. Install conduits approximately in the center of the slab so that there will be a minimum of 19 mm (0.75-inch) of concrete around the conduits.
- 5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground continuity through the conduits. Tightening setscrews with pliers is prohibited.
- B. Above Furred or Suspended Ceilings and in Walls:
 - 1. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits in the same system is prohibited.
 - 3. Align and run conduit parallel or perpendicular to the building lines.
 - 4. Connect recessed lighting fixtures to conduit runs with maximum 1.8 M (6 feet) of flexible metal conduit extending from a junction box to the fixture.
 - 5. Tightening set screws with pliers is prohibited.
 - 6. For conduits running through metal studs, limit field cut holes to no more than 70% of web depth. Spacing between holes shall be at least 457 mm (18 inches). Cuts or notches in flanges or return lips shall not be permitted.

3.4 EXPOSED WORK INSTALLATION

- A. Unless otherwise indicated on drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits in the system is prohibited.
- D. Align and run conduit parallel or perpendicular to the building lines.
- E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- F. Support horizontal or vertical runs at not over 2.4 M (8 feet) intervals.
- G. Surface Metal Raceways: Use only where shown on drawings.
- H. Painting:
 - 1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
 - 2. Paint all conduits containing cables rated over 600 V safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (2 inch) high

black numerals and letters, showing the cable voltage rating.

Provide legends where conduits pass through walls and floors and at maximum 6 M (20 feet) intervals in between.

3.5 HAZARDOUS LOCATIONS

- A. Use rigid steel conduit only.
- B. Install UL approved sealing fittings that prevent passage of explosive vapors in hazardous areas equipped with explosion-proof lighting fixtures, switches, and receptacles, as required by the NEC.

3.6 WET OR DAMP LOCATIONS

- A. Use rigid steel or IMC conduits unless as shown on drawings.
- B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.
- C. Use rigid steel or IMC conduit within 1.5 M (5 feet) of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers, unless as shown on drawings. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.
- D. Conduits run on roof shall be supported with integral galvanized lipped steel channel, attached to UV-inhibited polycarbonate or polypropylene blocks every 2.4 M (8 feet) with 9 mm (3/8-inch) galvanized threaded rods, square washer and locknut. Conduits shall be attached to steel channel with conduit clamps.

3.7 MOTORS AND VIBRATING EQUIPMENT

- A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.
- B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water.
- C. Provide a green equipment grounding conductor with flexible and liquid-tight flexible metal conduit.

3.8 EXPANSION JOINTS

- A. Conduits 75 mm (3 inch) and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 75 mm (3 inch) with junction boxes on both sides of the expansion joint. Connect flexible metal conduits to junction boxes with sufficient slack to produce a 125 mm (5 inch) vertical drop midway between the ends of the flexible metal conduit. Flexible metal conduit shall have a green insulated copper bonding jumper installed. In lieu of this flexible metal conduit, expansion and deflection couplings as specified above are acceptable.
- C. Install expansion and deflection couplings where shown.
- D. Seismic Areas: In seismic areas, provide conduits rigidly secured to the building structure on opposite sides of a building expansion joint with junction boxes on both sides of the joint. Connect conduits to junction boxes with 375 mm (15 inches) of slack flexible conduit. Flexible conduit shall have a copper bonding jumper installed.

3.9 CONDUIT SUPPORTS

- A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and an additional 90 kg (200 lbs). Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
 - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
 - 2. Existing Construction:
 - a. Steel expansion anchors not less than 6 mm (0.25-inch) bolt size and not less than 28 mm (1.125 inch) in embedment.

- b. Power set fasteners not less than 6 mm (0.25-inch) diameter with depth of penetration not less than 75 mm (3 inch).
- c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.
- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.10 BOX INSTALLATION

- A. Boxes for Concealed Conduits:
 - 1. Flush-mounted.
 - 2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations or where more than the equivalent of 4-90 degree bends are necessary.
- C. Locate pullboxes so that covers are accessible and easily removed. Coordinate locations with piping and ductwork where installed above ceilings.
- D. Remove only knockouts as required. Plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- E. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 600 mm (24 inch) center-to-center lateral spacing shall be maintained between boxes.

- F. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.
- G. Minimum size of outlet boxes for ground fault circuit interrupter (GFCI) receptacles is 100 mm (4 inches) square x 55 mm (2.125 inches) deep, with device covers for the wall material and thickness involved.
- H. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1."
- I. On all branch circuit junction box covers, identify the circuits with black marker.

- - - E N D - - -

SECTION 26 05 41
UNDERGROUND ELECTRICAL CONSTRUCTION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of underground ducts and raceways, and precast manholes and pullboxes to form a complete underground electrical raceway system.
- B. The terms "duct" and "conduit" are used interchangeably in this section.

1.2 RELATED WORK

- A. Section 07 92 00, JOINT SEALANTS: Sealing of conduit penetrations.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
Requirements that apply to all sections of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS:
Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 31 20 00, EARTH MOVING: Trenching, backfill, and compaction.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Coordinate layout and installation of ducts, manholes, and pullboxes with final arrangement of other utilities, site grading, and surface features.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit information ducts, and hardware. Submit manhole plan and elevation drawings, showing openings, pulling irons, cable supports, cover, ladder, sump, and other accessories.
 - c. Proposed deviations from the drawings shall be clearly marked on the submittals. If it is necessary to locate manholes, pullboxes, or duct banks at locations other than shown on the drawings, show

the proposed locations accurately on scaled site drawings, and submit to the COTR for approval prior to construction.

2. Certifications: Two weeks prior to the final inspection, submit the following.
 - a. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the materials have been properly installed, connected, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Concrete Institute (ACI):
Building Code Requirements for Structural Concrete
318-11/318M-11.....Building Code Requirements for Structural
Concrete & Commentary
SP-66-04.....ACI Detailing Manual
- C. American National Standards Institute (ANSI):
77-10.....Underground Enclosure Integrity
- D. American Society for Testing and Materials (ASTM):
C478-12.....Standard Specification for Precast Reinforced
Concrete Manhole Sections
C858-10e1.....Underground Precast Concrete Utility Structures
C990-09.....Joints for Concrete Pipe, Manholes and Precast
Box Sections Using Preformed Flexible Joint
Sealants.
- E. National Electrical Manufacturers Association (NEMA):
TC 2-03.....Electrical Polyvinyl Chloride (PVC) Conduit
TC 3-04.....Polyvinyl Chloride (PVC) Fittings for Use With
Rigid PVC Conduit And Tubing
TC 6 & 8-03.....Polyvinyl Chloride (PVC) Plastic Utilities Duct
For Underground Installations
TC 9-04.....Fittings For Polyvinyl Chloride (PVC) Plastic
Utilities Duct For Underground Installation
- F. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

70E-12.....National Electrical Safety Code

G. Underwriters Laboratories, Inc. (UL):

6-07.....Electrical Rigid Metal Conduit-Steel

467-07.....Grounding and Bonding Equipment

651-11.....Schedule 40, 80, Type EB and A Rigid PVC
Conduit and Fittings

651A-11.....Schedule 40 and 80 High Density Polyethylene
(HDPE) Conduit

651B-07.....Continuous Length HDPE Conduit

PART 2 - PRODUCTS

2.1 PRE-CAST CONCRETE MANHOLES AND HARDWARE (NOT USED)

2.2 PULLBOXES (NOT USED)

2.3 DUCTS

A. Number and sizes shall be as shown on the drawings.

B. Ducts (concrete-encased):

1. Plastic Duct:

a. UL 651 and 651A Schedule 40 PVC conduit.

b. Duct shall be suitable for use with 90° C (194° F) rated
conductors.

2. Conduit Spacers: Prefabricated plastic.

C. Ducts (direct-burial):

1. Plastic duct:

a. Schedule 80 PVC or HDPE conduit.

b. Duct shall be suitable for use with 75° C (167° F) rated
conductors.

2. Rigid metal conduit: UL6 and NEMA RN1 galvanized rigid metal, half-
lap wrapped with 10 mil PVC tape.

2.4 GROUNDING

A. Ground Rods and Ground Wire: Per Section 26 05 26, GROUNDING AND
BONDING FOR ELECTRICAL SYSTEMS.

2.5 WARNING TAPE

A. 4-mil polyethylene 75 mm (3 inches) wide detectable tape, red with
black letters, imprinted with "CAUTION - BURIED ELECTRIC CABLE BELOW"
or similar.

2.6 PULL ROPE FOR SPARE DUCTS

- A. Plastic with 890 N (200 lb) minimum tensile strength.

PART 3 - EXECUTION

3.1 MANHOLE AND PULLBOX INSTALLATION (NOT USED)

3.2 TRENCHING

- A. Refer to Section 31 20 00, EARTH MOVING for trenching, backfilling, and compaction.
- B. Before performing trenching work at existing facilities, a Ground Penetrating Radar Survey shall be carefully performed by a certified technician to reveal all existing underground ducts, conduits, cables, and other utility systems.
- C. Work with extreme care near existing ducts, conduits, and other utilities to avoid damaging them.
- D. Cut the trenches neatly and uniformly.
- E. For Concrete-Encased Ducts:
 - 1. After excavation of the trench, stakes shall be driven in the bottom of the trench at 1.2 M (4 foot) intervals to establish the grade and route of the duct bank.
 - 2. Pitch the trenches uniformly toward manholes or both ways from high points between manholes for the required duct line drainage. Avoid pitching the ducts toward buildings wherever possible.
 - 3. The walls of the trench may be used to form the side walls of the duct bank, provided that the soil is self-supporting and that the concrete envelope can be poured without soil inclusions. Forms are required where the soil is not self-supporting.
 - 4. After the concrete-encased duct has sufficiently cured, the trench shall be backfilled to grade with earth, and appropriate warning tape installed.
- F. Individual conduits to be installed under existing paved areas and roads that cannot be disturbed shall be jacked into place using rigid metal conduit, or bored using plastic utilities duct or PVC conduit, as approved by the COTR.

3.3 DUCT INSTALLATION

- A. General Requirements:
 - 1. Ducts shall be in accordance with the NEC, as shown on the drawings, and as specified.

2. Join and terminate ducts with fittings recommended by the manufacturer.
3. Slope ducts to drain towards manholes and pullboxes, and away from building and equipment entrances. Pitch not less than 100 mm (4 inch) in 30 M (100 feet).
4. Underground conduit stub-ups and sweeps to equipment inside of buildings shall be galvanized rigid metal conduit half-lap wrapped with PVC tape, and shall extend a minimum of 1.5 M (5 feet) outside the building foundation. Tops of conduits below building slab shall be minimum 610 mm (24 inches) below bottom of slab.
5. Stub-ups and sweeps to equipment mounted on outdoor concrete slabs shall be galvanized rigid metal conduit half-lap wrapped with PVC tape, and shall extend a minimum of 1.5 M (5 feet) away from the edge of slab.
6. Install insulated grounding bushings on the conduit terminations.
7. Radius for sweeps shall be sufficient to accomplish pulls without damage. Minimum radius shall be six times conduit diameter.
8. All multiple conduit runs shall have conduit spacers. Spacers shall securely support and maintain uniform spacing of the duct assembly a minimum of 75 mm (3 inches) above the bottom of the trench during the concrete pour. Spacer spacing shall not exceed 1.5 M (5 feet). Secure spacers to ducts and earth to prevent floating during concrete pour. Provide nonferrous tie wires to prevent displacement of the ducts during concrete pour. Tie wires shall not act as substitute for spacers.
9. Duct lines shall be installed no less than 300 mm (12 inches) from other utility systems, such as water, sewer, chilled water.
10. Clearances between individual ducts:
 - a. For similar services, not less than 75 mm (3 inches).
 - b. For power and signal services, not less than 150 mm (6 inches).
11. Duct lines shall terminate at window openings in manhole walls as shown on the drawings. All ducts shall be fitted with end bells.
12. Couple the ducts with proper couplings. Stagger couplings in rows and layers to ensure maximum strength and rigidity of the duct bank.
13. Keep ducts clean of earth, sand, or gravel, and seal with tapered plugs upon completion of each portion of the work.

14. Spare Ducts: Where spare ducts are shown, they shall have a nylon pull rope installed. They shall be capped at each end and labeled as to location of the other end.
 15. Duct Identification: Place continuous strip of warning tape approximately 300 mm (12 inches) above ducts before backfilling trenches. Warning tape shall be preprinted with proper identification.
 16. Duct Sealing: Seal ducts, including spare ducts, at building entrances and at outdoor terminations for equipment, with a suitable non-hardening compound to prevent the entrance of foreign objects and material, moisture, and gases.
 17. Use plastic ties to secure cables to insulators on cable arms. Use minimum two ties per cable per insulator.
- B. Concrete-Encased Ducts:
1. Install concrete-encased ducts for medium-voltage systems, low-voltage systems, and signal systems, unless otherwise shown on the drawings.
 2. Duct banks shall be single or multiple duct assemblies encased in concrete. Ducts shall be uniform in size and material throughout the installation.
 3. Tops of concrete-encased ducts shall be:
 - a. Not less than 600 mm (24 inches) and not less than shown on the drawings, below finished grade.
 - b. Not less than 750 mm (30 inches) and not less than shown on the drawings, below roads and other paved surfaces.
 - c. Additional burial depth shall be required in order to accomplish NEC-required minimum bend radius of ducts.
 - d. Conduits crossing under grade slab construction joints shall be installed a minimum of 1.2 M (4 feet) below slab.
 4. Extend the concrete envelope encasing the ducts not less than 75 mm (3 inches) beyond the outside walls of the outer ducts.
 5. Within 3 M (10 feet) of building and manhole wall penetrations, install reinforcing steel bars at the top and bottom of each concrete envelope to provide protection against vertical shearing.

6. Install reinforcing steel bars at the top and bottom of each concrete envelope of all ducts underneath roadways and parking areas.
7. Where new ducts and concrete envelopes are to be joined to existing manholes, pullboxes, ducts, and concrete envelopes, make the joints with the proper fittings and fabricate the concrete envelopes to ensure smooth durable transitions.
8. Duct joints in concrete may be placed side by side horizontally, but shall be staggered at least 150 mm (6 inches) vertically.
9. Pour each run of concrete envelope between manholes or other terminations in one continuous pour. If more than one pour is necessary, terminate each pour in a vertical plane and install 19 mm (0.75 inch) reinforcing rod dowels extending 450 mm (18 inches) into concrete on both sides of joint near corners of envelope.
10. Pour concrete so that open spaces are uniformly filled. Do not agitate with power equipment unless approved by COTR.

C. Direct-Burial Ducts:

1. Install direct-burial ducts only where shown on the drawings. Provide direct-burial ducts only for low-voltage power and lighting branch circuits.
2. Tops of ducts shall be:
 - a. Not less than 600 mm (24 inches) and not less than shown on the drawings, below finished grade.
 - b. Not less than 750 mm (30 inches) and not less than shown on the drawings, below roads and other paved surfaces.
 - c. Additional burial depth shall be required in order to accomplish NEC-required minimum bend radius of ducts.
3. Do not kink the ducts. Compaction shall not deform the ducts.

E. Connections to Existing Manholes: For duct connections to existing manholes, break the structure wall out to the dimensions required and preserve the steel in the structure wall. Cut steel and extend into the duct bank envelope. Chip the perimeter surface of the duct bank opening to form a key or flared surface, providing a positive connection with the duct bank envelope.

F. Connections to Existing Ducts: Where connections to existing ducts are indicated, excavate around the ducts as necessary. Cut off the ducts

and remove loose concrete from inside before installing new ducts.

Provide a reinforced-concrete collar, poured monolithically with the new ducts, to take the shear at the joint of the duct banks.

- G. Partially-Completed Ducts: During construction, wherever a construction joint is necessary in a duct bank, prevent debris such as mud and dirt from entering ducts by providing suitable plugs. Fit concrete envelope of a partially completed ducts with reinforcing steel extending a minimum of 600 mm (2 feet) back into the envelope and a minimum of 600 mm (2 feet) beyond the end of the envelope. Provide one No. 4 bar in each corner, 75 mm (3 inches) from the edge of the envelope. Secure corner bars with two No. 3 ties, spaced approximately 300 mm (12 inches) apart. Restrain reinforcing assembly from moving during pouring of concrete.

3.4 ACCEPTANCE CHECKS AND TESTS

A. Duct Testing and Cleaning:

1. Upon completion of the duct installation, a standard flexible mandrel shall be pulled through each duct to loosen particles of earth, sand, or foreign material left in the duct, and to test for out-of-round conditions.
2. The mandrel shall be not less than 300 mm (12 inches) long, and shall have a diameter not less than 13 mm (0.5 inch) less than the inside diameter of the duct. A brush with stiff bristles shall then be pulled through each duct to remove the loosened particles. The diameter of the brush shall be the same as, or slightly larger than, the diameter of the duct.
3. If testing reveals obstructions or out-of-round conditions, the Contractor shall replace affected section(s) of duct and retest to the satisfaction of the COTR at no cost to the Government.
4. Mandrel pulls shall be witnessed by the COTR.

---END---

SECTION 26 05 73
OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the overcurrent protective device coordination study, related calculations and analysis, indicated as the study in this section.
- B. A short-circuit and selective coordination study, and arc flash calculations and analysis shall be prepared for the electrical overcurrent devices to be installed under this project.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 24 13, DISTRIBUTION SWITCHBOARDS: Low-voltage distribution switchboards.
- C. Section 26 24 16, PANELBOARDS: Low-voltage panelboards.
- D. Section 26 24 19, MOTOR CONTROL CENTERS: Motor control centers.
- E. Section 26 32 13, ENGINE GENERATORS: Engine generators.
- F. Section 26 36 23, AUTOMATIC TRANSFER SWITCHES: Automatic transfer switches.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. The study shall be prepared by the equipment manufacturer, and performed by the equipment manufacturer's licensed electrical engineer.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Product data on the software program to be used for the study.
Software shall be in mainstream use in the industry, shall provide device settings and ratings, and shall show selective coordination by time-current drawings.
 - 2. Complete study as described in paragraph 1.6. Submittal of the study shall be well-coordinated with submittals of the shop drawings for equipment in related specification sections.

3. Certifications: Two weeks prior to final inspection, submit the following.

- a. Certification by the Contractor that the overcurrent protective devices have been set in accordance with the approved study.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Institute of Electrical and Electronics Engineers (IEEE):
 - 241-90.....Recommended Practice Electrical Systems in Commercial Buildings
 - 242-01.....Recommended Practice for Protection and Coordination of Industrial and Commercial Power Systems
 - 399-97.....Recommended Practice for Industrial and Commercial Power Systems Analysis
 - 1584-02.....Performing Arc-Flash Hazards Calculations
 - 1584A-04.....Performing Arc-Flash Hazards Calculations - Amendment 1
 - 1584B-11.....Performing Arc-Flash Hazards Calculations - Amendment 2
- C. National Fire Protection Association (NFPA):
 - 70-14.....National Electrical Code (NEC)
 - 70E-15.....Standard for Electrical Safety in the Workplace
 - 99-15.....Health Care Facilities Code

1.6 STUDY REQUIREMENTS

- A. The study shall be in accordance with IEEE and NFPA standards.
- B. The study shall include one line diagram, short-circuit and ground fault analysis, protective coordination plots for all overcurrent protective devices, and arc flash calculations and analysis.
- C. One Line Diagram:
 1. Show all electrical equipment and wiring to be protected by the overcurrent devices.
 2. Show the following specific information:

- a. Calculated fault impedance, X/R ratios, and short-circuit values at each feeder and branch circuit bus.
- b. Relay, circuit breaker, and fuse ratings.
- c. Generator kW/kVA and transformer kVA and voltage ratings, percent impedance, X/R ratios, and wiring connections.
- d. Voltage at each bus.
- e. Identification of each bus, matching the identification on the drawings.
- f. Conduit, conductor, and busway material, size, length, and X/R ratios.

D. Short-Circuit Study:

1. The study shall be performed using computer software designed for this purpose. Pertinent data and the rationale employed in developing the calculations shall be described in the introductory remarks of the study.
2. Calculate the fault impedance to determine the available short-circuit and ground fault currents at each bus. Incorporate applicable motor and/or generator contribution in determining the momentary and interrupting ratings of the overcurrent protective devices.
3. Present the results of the short-circuit study in a table. Include the following:
 - a. Device identification.
 - b. Operating voltage.
 - c. Overcurrent protective device type and rating.
 - d. Calculated short-circuit current.

E. Coordination Study:

1. Prepare the coordination curves to determine the required settings of overcurrent protective devices to demonstrate selective coordination. Graphically illustrate on log-log paper that adequate time separation exists between devices, including the utility company upstream device if applicable. Plot the specific time-current characteristics of each overcurrent protective device in such a manner that all devices are clearly depicted.
2. The following specific information shall also be shown on the coordination curves:

- a. Device identification.
 - b. Potential transformer and current transformer ratios.
 - c. Three-phase and single-phase ANSI damage points or curves for each cable, transformer, or generator.
 - d. Applicable circuit breaker or protective relay characteristic curves.
 - e. No-damage, melting, and clearing curves for fuses.
 - f. Transformer in-rush points.
3. Develop a table to summarize the settings selected for the overcurrent protective devices. Include the following in the table:
 - a. Device identification.
 - b. Protective relay or circuit breaker potential and current transformer ratios, sensor rating, and available and suggested pickup and delay settings for each available trip characteristic.
 - c. Fuse rating and type.
- F. Arc Flash Calculations and Analysis:
1. Arc flash warning labels shall comply with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 2. Arc flash calculations shall be based on actual over-current protective device clearing time. Maximum clearing time shall be in accordance with IEEE 1584.
 3. Arc flash analysis shall be based on the lowest clearing time setting of the over-current protective device to minimize the incident energy level without compromising selective coordination.
 4. Arc flash boundary and available arc flash incident energy at the corresponding working distance shall be calculated for all electrical power distribution equipment specified in the project, and as shown on the drawings.
 5. Required arc-rated clothing and other PPE shall be selected and specified in accordance with NFPA 70E.

1.7 ANALYSIS

- A. Analyze the short-circuit calculations, and highlight any equipment determined to be underrated as specified. Propose solutions to effectively protect the underrated equipment.

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1.8 ADJUSTMENTS, SETTINGS, AND MODIFICATIONS

A. Final field settings and minor modifications of the overcurrent protective devices shall be made to conform with the study, without additional cost to the Government.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

---END---

SECTION 26 09 23
LIGHTING CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation and connection of the lighting controls.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- D. Section 26 24 16, PANELBOARDS: Panelboard enclosure and interior bussing used for lighting control panels.
- D. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.
- E. Section 26 51 00, INTERIOR LIGHTING: Luminaire ballast and drivers used in control of lighting systems.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit the following information for each type of lighting controls.
 - b. Material and construction details.
 - c. Physical dimensions and description.
 - d. Wiring schematic and connection diagram.
 - e. Installation details.
 - 2. Manuals:

- a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
- a. Certification by the Contractor that the lighting control systems have been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Green Seal (GS):
- GC-12-03.....Occupancy Sensors
- C. National Electrical Manufacturer's Association (NEMA):
- C136.10-10.....American National Standard for Roadway and Area Lighting Equipment—Locking-Type Photocontrol Devices and Mating Receptacles—Physical and Electrical Interchangeability and Testing
- ICS-1-08.....Standard for Industrial Control and Systems General Requirements
- ICS-2-05.....Standard for Industrial Control and Systems: Controllers, Contractors, and Overload Relays Rated Not More than 2000 Volts AC or 750 Volts DC: Part 8 - Disconnect Devices for Use in Industrial Control Equipment
- ICS-6-11.....Standard for Industrial Controls and Systems Enclosures
- D. National Fire Protection Association (NFPA):
- 70-14.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
- 20.....Standard for General-Use Snap Switches

773-95.....Standard for Plug-In Locking Type Photocontrols
for Use with Area Lighting
773A-06.....Nonindustrial Photoelectric Switches for
Lighting Control
98-04.....Enclosed and Dead-Front Switches
916-07.....Standard for Energy Management Equipment
Systems
917-06.....Clock Operated Switches
924-06.....Emergency Lighting and Power Equipment (for use
when controlling emergency circuits).

PART 2 - PRODUCTS

2.1 ELECTRONIC TIME SWITCHES

- A. Electronic, solid-state programmable units with alphanumeric display; complying with UL 916 and or 917.
1. Contact Configuration: As shown on Drawings.
 2. Contact Rating: 30-A inductive or resistive 120-277 volt, 20-A ballast load, 120-277 volt.
 3. Astronomical Clock: Capable of switching a load on at sunset and off at sunrise, and automatically changing the settings each day in accordance with seasonal changes of sunset and sunrise. Additionally, it shall be programmable to a fixed on/off weekly schedule.
 4. Power Backup: Battery or capacitor for schedules and time clock.

2.2 OUTDOOR PHOTOELECTRIC SWITCHES

- A. Solid state, with DPST dry contacts rated for 1800 VA tungsten or 1000 VA inductive, complying with UL 773A.
1. Light-Level Monitoring Range: 16.14 to 108 lx (1.5 to 10 fc), with adjustable turn-on and turn-off levels.
 2. Time Delay: 15-second minimum.
 3. Surge Protection: Metal-oxide varistor.
 4. Mounting: Twist lock, with base-and-stem mounting or stem-and-swivel mounting accessories as required.

2.3 TIMER SWITCHES

- A. Digital switches with backlit LCD display, 120/277 volt rated, fitting as a replacement for standard wall switches.
1. Compatibility: Compatible with all ballasts.

2. Warning: Audible warning to sound during the last minute of "on" operation.
3. Time-out: Adjustable from 5 minutes to 12 hours.
4. Faceplate: Refer to wall plate material and color requirements for toggle switches, as specified in Section 26 27 26, WIRING DEVICES.

2.4 CEILING-MOUNTED PHOTOELECTRIC SWITCHES

- A. Solid-state, light-level sensor unit, with separate relay unit.
 1. Sensor Output: Contacts rated to operate the associated relay. Sensor shall be powered from the relay unit.
 2. Relay Unit: Dry contacts rated for 20A ballast load at 120 volt and 277 volt, for 13A tungsten at 120 volt, and for 1 hp at 120 volt.
 3. Monitoring Range: 108 to 2152 lx (10 to 200 fc), with an adjustment for turn-on and turn-off levels.
 4. Time Delay: Adjustable from 5 to 300 seconds, with deadband adjustment.
 5. Indicator: Two LEDs to indicate the beginning of on-off cycles.

2.5 INDOOR OCCUPANCY SENSORS

- A. Wall- or ceiling-mounting, solid-state units with a power supply and relay unit, suitable for the environmental conditions in which installed.
 1. Operation: Unless otherwise indicated, turn lights on when covered area is occupied and off when unoccupied; with a 1 to 15 minute adjustable time delay for turning lights off.
 2. Sensor Output: Contacts rated to operate the connected relay. Sensor shall be powered from the relay unit.
 3. Relay Unit: Dry contacts rated for 20A ballast load at 120 volt and 277 volt, for 13A tungsten at 120 volt, and for 1 hp at 120 volt.
 4. Mounting:
 - a. Sensor: Suitable for mounting in any position on a standard outlet box.
 - b. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.
 5. Indicator: LED, to show when motion is being detected during testing and normal operation of the sensor.
 6. Bypass Switch: Override the on function in case of sensor failure.
 7. Manual/automatic selector switch.

8. Automatic Light-Level Sensor: Adjustable from 21.5 to 2152 lx (2 to 200 fc); keep lighting off when selected lighting level is present.
9. Faceplate for Wall-Switch Replacement Type: Refer to wall plate material and color requirements for toggle switches, as specified in Section 26 27 26, WIRING DEVICES.
- B. Dual-technology Type: Ceiling mounting; combination PIR and ultrasonic detection methods, field-selectable.
 1. Sensitivity Adjustment: Separate for each sensing technology.
 2. Detector Sensitivity: Detect occurrences of 150 mm (6-inch) minimum movement of any portion of a human body that presents a target of not less than 232 sq. cm (36 sq. in), and detect a person of average size and weight moving not less than 305 mm (12 inches) in either a horizontal or a vertical manner at an approximate speed of 305 mm/s (12 inches/s).
- C. Detection Coverage: Shall be sufficient to provide coverage as required by sensor locations shown on drawing.

2.6 INDOOR VACANCY SENSOR SWITCH

- A. Wall mounting, solid-state units with integral sensor and switch.
 1. Operation: Manually turn lights on with switch and sensor detects vacancy to turn lights off.
 2. Switch Rating: 120/277 volt, 1200 watts at 277 volt, 800 watts at 120 volt unit.
 3. Mounting:
 - a. Sensor: Suitable for mounting in a standard switch box.
 - b. Time-Delay and Sensitivity Adjustments: Integral with switch and accessible for reprogramming without removing switch.
 4. Indicator: LED, to show when motion is being detected during testing and normal operation of the sensor.
 5. Switch: Manual operation to turn lights on and override lights off.
 6. Faceplate: Refer to wall plate material and color requirements for toggle switches, as specified in Section 26 27 26, WIRING DEVICES.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC, manufacturer's instructions and as shown on the drawings or specified.

- B. Aim outdoor photoelectric sensor according to manufacturer's recommendations. Set adjustable window slide for 1 footcandle turn-on.
- C. Aiming for wall-mounted and ceiling-mounted motion sensor switches shall be per manufacturer's recommendations.
- D. Set occupancy sensor "on" duration to 10 minutes.
- E. Locate photoelectric sensors as indicated and in accordance with the manufacturer's recommendations. Adjust sensor for the available light level at the typical work plane for that area.
- F. Label time switches and contactors with a unique designation.
- G. Program lighting control panels per schedule on drawings.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations.
- B. Upon completion of installation, conduct an operating test to show that equipment operates in accordance with requirements of this section.
- C. Test for full range of dimming ballast and dimming controls capability. Observe for visually detectable flicker over full dimming range.
- D. Test occupancy sensors for proper operation. Observe for light control over entire area being covered.

3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting control devices are in good operating condition and properly performing the intended function in the presence of COR.

3.4 INSTRUCTION

- A. Furnish the services of a factory-trained technician for one 4-hour training period for instructing personnel in the maintenance and operation of the lighting control system on the dates requested by the COR.
- B. Contractor shall submit written instructions on training and maintenance as reviewed in training session.

- - - E N D - - -

SECTION 26 12 19
PAD-MOUNTED, LIQUID-FILLED, MEDIUM-VOLTAGE TRANSFORMERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of the pad-mounted, liquid-filled, medium-voltage transformers, indicated as transformers in this section.

1.2 RELATED WORK

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete equipment pads.
- B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Requirements for seismic restraint of non-structural components.
- C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- D. Section 26 05 13, MEDIUM-VOLTAGE CABLES: Medium-voltage cables.
- E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground currents.
- F. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Manholes, pull-boxes, and ducts for underground raceway systems.
- G. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Short circuit and coordination study, and requirements for a coordinated electrical system.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Transformers shall be thoroughly tested at the factory to ensure that there are no electrical or mechanical defects. Tests shall be conducted as per IEEE Standards. Factory tests shall be certified. The following tests shall be performed:
1. Perform insulation-resistance tests, winding-to-winding and each winding-to-ground.
 2. Perform turns-ratio tests at all tap positions.

- B. Factory test shall comply with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, factory test.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:

- a. Submit sufficient information to demonstrate compliance with drawings and specifications.
- b. Include electrical ratings, nameplate data, impedance, outline drawing with dimensions and front, top, and side views, weight, mounting details, decibel rating, termination information, temperature rise, no-load and full-load losses, regulation, overcurrent protection, connection diagrams, and accessories.
- c. Complete nameplate data, including manufacturer's name and catalog number.
- d. Certification from the manufacturer that representative transformers have been seismically tested to International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.

2. Manuals:

- a. When submitting the shop drawings, submit companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - 1) Identify terminals on wiring diagrams to facilitate installation, maintenance, and operation.
 - 2) Indicate on wiring diagrams the internal wiring for each piece of equipment and interconnections between the pieces of equipment.
 - 3) Approvals will be based on complete submissions of manuals, together with shop drawings.
- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

- 1) Update the manual to include any information necessitated by shop drawing approval.
- 2) Show all terminal identification.
- 3) Include information for testing, repair, troubleshooting, assembly, disassembly, and recommended maintenance intervals.
- 4) Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.

B. Certifications:

1. Two weeks prior to the final inspection, submit the following certifications.
 - a. Certification by the manufacturer that the transformers conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the transformers have been properly installed, connected, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American National Standards Institute (ANSI):
- C37.47-11.....High Voltage Distribution Class Fuses Current-Limiting Type Fuses and Fuse Disconnecting Switches
- C. American Society for Testing and Materials (ASTM):
- D3487-09.....Standard Specification for Mineral Insulating Oil Used in Electrical Apparatus
- D. Institute of Electrical and Electronic Engineers (IEEE):
- 48-09.....Test Procedures and Requirements for Alternating-Current Cable Terminations Used on Shielded Cables Having Laminated Insulation Rated 2.5kV Through 765kV or Extruded Insulation Rated 2.5kV Through 500kV
- 386-06.....Separable Insulated Connector Systems for Power Distribution Systems Above 600 V

- 592-07.....Exposed Semiconducting Shields on High-Voltage
Cable Joints and Separable Connectors
- C2-12.....National Electrical Safety Code
- C57.12.00-10.....Liquid-Immersed Distribution, Power and
Regulating Transformers
- C57.12.10-10.....Liquid-Immersed Power Transformers
- C57.12.25-90.....Pad-Mounted, Compartmental-Type, Self-Cooled,
Single-Phase Distribution-Transformers with
Separable Insulated High Voltage Connectors;
High Voltage, 34500 Grd Y/19920 Volts and
Below; Low-Voltage 240/120 Volts; 167 kVA and
Smaller Requirements
- C57.12.28-14.....Pad-Mounted Equipment - Enclosure Integrity
- C57.12.29-14.....Pad-Mounted Equipment - Enclosure Integrity for
Coastal Environments
- C57.12.34-09.....Pad-Mounted, Compartmental-Type, Self-Cooled,
Three-Phase Distribution Transformers, 5 MVA
and Smaller; High Voltage, 34.5 kV Nominal
System Voltage and Below; Low Voltage, 15kV
Nominal System Voltage and Below
- C57.12.90-10.....Test Code for Liquid-Immersed Distribution,
Power, and Regulating Transformers
- C62.11-12.....Metal-Oxide Surge Arresters for AC Power
Circuits
- E. International Code Council (ICC):
- IBC-15.....International Building Code
- F. National Electrical Manufacturers Association (NEMA):
- TR 1-13.....Transformers, Regulators, and Reactors
- G. National Fire Protection Association (NFPA):
- 70-14.....National Electrical Code (NEC)
- H. Underwriters Laboratories Inc. (UL):
- 467-13.....Grounding and Bonding Equipment
- I. United States Department of Energy (DOE):
- 10 CFR Part 431.....Energy Efficiency Program for Certain
Commercial and Industrial Equipment

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Transformers shall be in accordance with ANSI, ASTM, IEEE, NEMA, NFPA, UL, as shown on the drawings, and as specified herein. Each transformer shall be assembled as an integral unit by a single manufacturer.
- B. Transformers shall be complete, outdoor type, continuous duty, integral assembly, grounded, tamper-resistant, and with liquid-immersed windings.
- C. Ratings shall not be less than shown on the drawings.
- D. Completely fabricate transformers at the factory so that only the external cable connections are required at the project site.
- E. Thoroughly clean, phosphatize, and finish all the metal surfaces at the factory with a rust-resistant primer and dark green enamel finish coat, except where a different color is specified in Section 09 06 00, SCHEDULE FOR FINISHES. All surfaces of the transformer that will be in contact with the concrete pad shall be treated with corrosion-resistant compounds and epoxy resin or a rubberized sealing compound.

2.2 COMPARTMENTS

- A. Construction:
 - 1. Enclosures shall be weatherproof and in accordance with IEEE C57.12.28.
 - 2. The medium- and low-voltage compartments shall be separated with a steel barrier that extends the full height and depth of the compartments.
 - 3. The compartments shall be constructed of sheet steel (gauge to meet ANSI requirements) with bracing and with reinforcing gussets using jig welds to assure rectangular rigidity.
 - 4. All bolts, nuts, and washers shall be zinc-plated steel.
 - 5. Sufficient space shall be provided for equipment, cabling, and terminations within the compartments.
 - 6. Affix transformer nameplate permanently within the low-voltage compartment. Voltage and kVA rating, connection configuration, impedance, date of manufacture, and serial number shall be shown on the nameplate.
- B. Doors:

1. Provide a separate door for each compartment with provisions for a single padlock to secure all doors. Provide each compartment door with open-position doorstops and corrosion-resistant tamperproof hinges welded in place. The medium-voltage compartment door shall be mechanically prevented from opening unless the low-voltage compartment door is open.
2. The secondary compartment door shall have a one-piece steel handle and incorporate three-point locking mechanisms.
3. Provide a 50 mm (2 inches) size padlock for each assembly, as approved by the COR. Padlocks shall be keyed to the COR's established key set. Firmly attach the padlock to the door assembly by a chain.

2.3 BIL RATING

- A. 15 kV class equipment shall have a minimum 95 kV BIL rating.

2.4 TRANSFORMER FUSE ASSEMBLY

- A. The primary fuse assembly shall be a combination of externally replaceable Bay-O-Net liquid-immersed fuses in series with liquid-immersed current-limiting fuses.
- B. The primary fuse assembly shall be load-break combination fuse and dry-well fuse holder rated for system voltage, rated for 10 load makes and 10 load breaks, with rated 200 amp load current at 75% power factor, 10,000 symmetrical A close-in on fault duty, and 95 kV BIL. The entire fuse assembly shall be removable through the use of hot stick.
 1. The fuses shall be concealed, hot stick removable, 50,000 A symmetrical interrupting, non-expulsion, current-limiting primary distribution type, of the size and voltage class as shown on the drawings. The fuses shall operate within the fuse holder as a unit disconnecting means. Fuses shall be in accordance with ANSI C37.47.
 2. Transformers shall not have internal "weak link" fuses that require transformer tank cover removal for replacement.

2.5 PRIMARY CONNECTIONS

- A. Primary connections shall be 200 A dead-front loadbreak wells and inserts for cable sizes shown on the drawings.
- B. Surge Arresters: Distribution class, one for each primary phase, complying with IEEE C62.11, supported from tank wall.

2.6 MEDIUM-VOLTAGE SWITCH

- A. The transformer primary disconnect switch shall be an oil-immersed, internal, gang-operated, load-interrupter type, rated at ampacity and system voltage as shown on the drawings, with a minimum momentary withstand rating of not less than the calculated available fault current shown on the drawings.
- B. For loop feeds, switch shall be a four-position, V-blade manual switch located in the medium-voltage compartment and hot-stick-operated.

2.7 MEDIUM-VOLTAGE TERMINATIONS

- A. Terminate the medium-voltage cables in the primary compartment with 200 A loadbreak premolded rubber elbow connectors, suitable for submersible applications. Elbow connectors shall have a semi-conductive shield material covering the housing. The separable connector system shall include the loadbreak elbow, the bushing insert, and the bushing well. Separable connectors shall comply with the requirements of IEEE 386, and shall be interchangeable between suppliers. Allow sufficient slack in medium-voltage cable, ground, and drain wires to permit elbow connectors to be moved to their respective parking stands.
- B. Ground metallic cable shield with a cable shield grounding adapter, consisting of a solderless connector enclosed in watertight rubber housing covering the entire assembly, bleeder wire, and ground braid.

2.8 LOW-VOLTAGE EQUIPMENT

- A. Mount the low-voltage bushings, and hot stick in the low-voltage compartment.
- B. The low-voltage leads shall be brought out of the tank by epoxy pressure tight bushings, and shall be standard arrangement.
- C. Tin-plate the low-voltage neutral terminal and isolate from the transformer tank. Provide a removable ground strap sized in accordance with the NEC and connect between the secondary neutral and ground pad.

2.9 TRANSFORMERS

- A. Transformer ratings shall be as shown on drawings. kVA ratings shown on the drawings are for continuous duty without the use of cooling fans.
- B. Temperature rises shall not exceed the NEMA TR 1 of 65° C (149° F) by resistance.
- C. Transformer insulating material shall be less flammable, edible-seed-oil based, and UL listed as complying with NFPA 70 requirements for

fire point of not less than 300° C (600° F) when tested according to ASTM D 92. Liquid shall be biodegradable and nontoxic.

- D. Transformer impedance shall be not less than 4-1/2% for sizes 150 kVA and larger. Impedance shall be as shown on the drawings.
- E. Sound levels shall conform to NEMA TR 1 standards.
- F. Primary and Secondary Windings for Three-Phase Transformers:
 - 1. Primary windings shall be delta-connected.
 - 2. Secondary windings shall be wye-connected, except where otherwise indicated on the drawings. Provide isolated neutral bushings for secondary wye-connected transformers.
 - 3. Secondary leads shall be brought out through pressure-tight epoxy bushings.
- G. Primary windings shall have four 2-1/2% full-capacity voltage taps; two taps above and two taps below rated voltage.
- H. Core and Coil Assemblies:
 - 1. Cores shall be grain-oriented, non-aging, silicon steel to minimize losses.
 - 2. Core and coil assemblies shall be rigidly braced to withstand the stresses caused by rough handling during shipment, and stresses caused by any possible short-circuit currents.
 - 3. Coils shall be continuous-winding type without splices except for taps. Material shall be copper.
 - 4. Coil and core losses shall be optimum for efficient operation.
 - 5. Primary, secondary, and tap connections shall be brazed or pressure type.
 - 6. Provide end fillers or tie-downs for coil windings.
- I. The transformer tank, cover, and radiator gauge thickness shall not be less than that required by ANSI.
- J. Accessories:
 - 1. Provide standard NEMA features, accessories, and the following:
 - a. No-load tap changer. Provide warning sign.
 - b. Lifting, pulling, and jacking facilities.
 - c. Globe-type valve for oil filtering and draining, including sampling device.
 - d. Pressure relief valve.
 - e. Liquid level gauge and filling plug.

- f. A grounding pad in the medium- and low-voltage compartments.
 - g. A diagrammatic nameplate.
 - h. Dial-type liquid thermometer with a maximum reading pointer and an external reset.
 - i. Hot stick. Securely fasten hot stick within low-voltage compartment.
2. The accessories shall be made accessible within the compartments without disassembling trims and covers.
- K. Transformers shall meet the energy conservation standards for transformers per the United States Department of Energy 10 CFR Part 431.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install transformers outdoors, as shown on the drawings, in accordance with the NEC, and as recommended by the manufacturer.
- B. Anchor transformers with rustproof bolts, nuts, and washers not less than 12 mm (1/2 inch) diameter, in accordance with manufacturer's instructions, and as shown on drawings.
- C. In seismic areas, transformers shall be adequately anchored and braced per details on structural contract drawings to withstand the seismic forces at the location where installed.
- D. Mount transformers on concrete slab. Unless otherwise indicated, the slab shall be at least 200 mm (8 inches) thick, reinforced with a 150 by 150 mm (6 by 6 inches) No. 6 mesh placed uniformly 100 mm (4 inches) from the top of the slab. Slab shall be placed on a 150 mm (6 inches) thick, well-compacted gravel base. The top of the concrete slab shall be approximately 100 mm (4 inches) above the finished grade. Edges above grade shall have 12-1/2 mm (1/2 inch) chamfer. The slab shall be of adequate size to project at least 200 mm (8 inches) beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 75 mm (3 inches) above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- E. Grounding:

1. Ground each transformer in accordance with the requirements of the NEC. Install ground rods per the requirements of Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS, to maintain a maximum resistance of 5 ohms to ground.
2. Connect the ground rod to the ground pads in the medium- and low-voltage compartments.
3. Install and connect the cable shield grounding adapter per the manufacturer's instructions. Connect the bleeder wire of the cable shield grounding adapter to the loadbreak or deadbreak elbow grounding point with minimum No. 14 AWG wire, and connect the ground braid to the grounding system with minimum No. 6 AWG bare copper wire. Use soldered or mechanical grounding connectors listed for this purpose.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform manufacturer's required field tests in accordance with the manufacturer's recommendations. In addition, include the following:
 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical and mechanical condition. Check for damaged or cracked bushings and liquid leaks.
 - c. Verify that control and alarm settings on temperature indicators are as specified.
 - d. Inspect all field-installed bolted electrical connections, using the calibrated torque-wrench method to verify tightness of accessible bolted electrical connections, and perform thermographic survey after energization under load.
 - e. Vacuum-clean transformer interior. Clean transformer enclosure exterior.
 - f. Verify correct liquid level in transformer tank.
 - g. Verify correct equipment grounding per the requirements of Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
 - h. Verify the presence and connection of transformer surge arresters, if provided.
 - i. Verify that the tap-changer is set at rated system voltage.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the transformers are in good operating condition and properly performing the intended function.

3.4 SPARE PARTS

- A. Deliver the following spare parts for the project to the COR two weeks prior to final inspection:
 - 1. Six insulated protective caps.
 - 2. One spare set of medium-voltage fuses for each size and type of fuse used in the project.

3.5 INSTRUCTION

- A. The Contractor shall instruct maintenance personnel, for not less than one 2-hour period, on the maintenance and operation of the equipment on the date requested by the COR.

---END---

SECTION 26 24 13
DISTRIBUTION SWITCHBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of the low-voltage circuit-breaker distribution switchboards, indicated as switchboard(s) in this section.

1.2 RELATED WORK

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete equipment pads.
- B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Requirements for seismic restraint for nonstructural components.
- C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- D. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible fault currents.
- F. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.
- G. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Short circuit and coordination study, and requirements for a coordinated electrical system.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Switchboards shall be thoroughly tested at the factory to assure that there are no electrical or mechanical defects. Tests shall be conducted as per NEMA PB 2. Factory tests shall be certified.
- B. The following additional tests shall be performed:
1. Verify that circuit breaker sizes and types correspond to drawings, and the Overcurrent Protective Device Coordination Study.

2. Verify tightness of bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.
 3. Exercise all active components.
 4. Perform an insulation-resistance test, phase to ground, on each bus section, with phases not under test grounded, in accordance with manufacturer's published data.
 5. Perform insulation-resistance tests on control wiring with respect to ground. Applied potential shall be 500 V DC for 300-volt rated cable and 1000 V DC for 600-volt rated cable, or as required if solid-state components or control devices cannot tolerate the applied voltage.
 6. If applicable, verify correct function of control transfer relays located in the switchboard with multiple control power sources.
 7. Perform phasing checks on double-ended or dual-source switchboards to insure correct bus phasing from each source.
- C. Furnish four (4) copies of certified manufacturer's factory test reports prior to shipment of the switchboards to ensure that the switchboards have been successfully tested as specified.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Switchboard shop drawings shall be submitted simultaneously with or after the Overcurrent Protective Device Coordination Study.
 - b. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - c. Prior to fabrication of switchboards, submit the following data for approval:
 - 1) Complete electrical ratings.
 - 2) Circuit breaker sizes.
 - 3) Interrupting ratings.
 - 4) Safety features.
 - 5) Accessories and nameplate data.
 - 6) Switchboard one line diagram, showing ampere rating, number of bars per phase and neutral in each bus run (horizontal and

vertical), bus spacing, equipment ground bus, and bus material.

- 7) Elementary and interconnection wiring diagrams.
- 8) Technical data for each component.
- 9) Dimensioned exterior views of the switchboard.
- 10) Dimensioned section views of the switchboard.
- 11) Floor plan of the switchboard.
- 12) Foundation plan for the switchboard.
- 13) Provisions and required locations for external conduit and wiring entrances.
- 14) Approximate design weights.

d. Certification from the manufacturer that representative switchboards have been seismically tested to International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.

2. Manuals:

- a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - 1) Schematic signal and control diagrams, with all terminals identified, matching terminal identification in the switchboard.
 - 2) Include information for testing, repair, trouble shooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.
 - 3) Provide a replacement and spare parts list. Include a list of tools and instruments for testing and maintenance purposes.
- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.

- a. Certification by the manufacturer that the switchboards conform to the requirements of the drawings and specifications.

- b. Certification by the Contractor that the switchboards have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. Institute of Engineering and Electronic Engineers (IEEE):
- C37.13-08.....Low Voltage AC Power Circuit Breakers Used in Enclosures
- C57.13-08.....Instrument Transformers
- C62.41.1-03.....Surge Environment in Low-voltage (1000V and less) AC Power Circuits
- C62.45-92.....Surge Testing for Equipment connected to Low-Voltage AC Power Circuits
- C. International Code Council (ICC):
- IBC-12.....International Building Code
- D. National Electrical Manufacturer's Association (NEMA):
- PB-2-06.....Deadfront Distribution Switchboards
- PB-2.1-07.....Proper Handling, Installation, Operation, and Maintenance of Deadfront Distribution Switchboards Rated 600 Volts or Less
- E. National Fire Protection Association (NFPA):
- 70-11.....National Electrical Code (NEC)
- F. Underwriters Laboratories, Inc. (UL):
- 67-09.....Panelboards
- 489-09.....Molded-Case Circuit Breakers, Molded-Case Switches, and Circuit-Breaker Enclosures
- 891-05.....Switchboards

PART 2 - PRODUCTS

2.1 GENERAL

- A. Shall be in accordance with ANSI, IEEE, NEMA, NFPA, UL, as shown on the drawings, and have the following features:
1. Switchboard shall be a complete, grounded, continuous-duty, integral assembly, dead-front, dead-rear, self-supporting, indoor type switchboard assembly. Incorporate devices shown on the drawings and

all related components required to fulfill operational and functional requirements.

2. Ratings shall not be less than shown on the drawings. Short circuit ratings shall not be less than the available fault current shown in the Overcurrent Protective Device Coordination Study.
3. Switchboard shall conform to the arrangements and details shown on the drawings.
4. Switchboards shall be assembled, connected, and wired at the factory so that only external circuit connections are required at the construction site. Split the structure only as required for shipping and installation. Packaging shall provide adequate protection against rough handling during shipment.
5. All non-current-carrying parts shall be grounded per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS for additional requirements.
8. Series rated switchboards are not allowed.

2.2 BASIC ARRANGEMENT

- A. Type 1: Switchboard shall be front accessible with the following features:
 1. Device mounting:
 - a. Main breaker: Individually mounted and compartmented or group mounted with feeder breakers.
 - b. Feeder breakers: Group mounted.
 2. Section alignment: As shown on the drawings.
 3. Accessibility:
 - a. Main section line and load terminals: Front and side.
 - b. Distribution section line and load terminals: Front.
 - c. Through bus connections: Front and end.
 4. Bolted line and load connections.
 5. Full height wiring gutter covers for access to wiring terminals.

2.3 HOUSING

- A. Shall have the following features:
 1. Frames and enclosures:
 - a. The assembly shall be braced with reinforcing gussets using bolted connections to assure rectangular rigidity.

- b. The enclosure shall be steel, leveled, and not less than the gauge required by applicable publications.
 - c. Die-pierce the holes for connecting adjacent structures to insure proper alignment, and to allow for future additions.
 - d. All bolts, nuts, and washers shall be zinc-plated steel.
- B. Finish:
- 1. All metal surfaces shall be thoroughly cleaned, phosphatized and factory primed prior to applying baked enamel or lacquer finish.
 - 2. Provide a light gray finish for indoor switchboard.

2.4 BUSES

- A. Bus Bars and Interconnections:
- 1. Provide copper phase and neutral buses, fully rated for the amperage as shown on the drawings for the entire length of the switchboard. Bus laminations shall have a minimum of 6 mm (1/4 inch) spacing.
 - 2. Mount the buses on appropriately spaced insulators and brace to withstand the available short circuit currents.
 - 3. The bus and bus compartment shall be designed so that the acceptable NEMA standard temperature rises are not exceeded.
 - 4. Install a copper ground bus the full length of the switchboard assembly.
 - 5. Main Bonding Jumper: An un-insulated copper bus, size as shown on drawings, shall interconnect the neutral and ground buses, when the switchboard is used to establish the system common ground point.
 - 6. All bolts, nuts, and washers shall be zinc-plated steel. Bolts shall be torqued to the values recommended by the manufacturer.
 - 7. Make provisions for future bus extensions by means of bolt holes or other approved method.

2.5 MAIN CIRCUIT BREAKERS

- A. Type I Switchboards: Provide molded case main circuit breakers as shown on the drawings. Circuit breakers shall be the solid state adjustable trip type.
- 1. Trip units shall have field adjustable tripping characteristics as follows:
 - a. Long time pickup.
 - b. Long time delay.
 - c. Short time pickup.

- d. Short time delay.
- e. Instantaneous.
- 2. Breakers with same frame size shall be interchangeable with each other.
- 3. Breakers shall be fully rated.

2.6 FEEDER CIRCUIT BREAKERS

- A. Adjustable Trip Molded Case Circuit Breakers:
 - 1. Provide molded case, solid state adjustable trip type circuit breakers.
 - 2. Trip units shall have field adjustable tripping characteristics as follows:
 - a. Long time pickup.
 - b. Long time delay.
 - c. Short time pickup.
 - d. Short time delay.
 - e. Instantaneous.

2.7 ELECTRIC UTILITY COMPANY EQUIPMENT

- A. Provide separate compartment for electric metering equipment as shown on drawings.
- B. Provide suitable arrangements within the electric metering compartment for mounting metering equipment.

2.8 METERING

- A. Refer to drawings for meter locations.
- B. Provide current transformers. Current transformers shall be wired to shorting-type terminal blocks.
- C. Provide voltage transformers including primary fuses and secondary protective devices for metering as shown on the drawings.

2.9 OTHER EQUIPMENT

- A. Furnish tools and accessories required for circuit breaker and switchboard test, inspection, maintenance, and proper operation.

2.10 CONTROL WIRING

- A. Switchboard control wires shall not be less than No. 14 AWG copper 600 volt rated. Install wiring complete at the factory, adequately bundled and protected. Provide separate control circuit fuses in each breaker compartment and locate for ease of access and maintenance.

2.11 NAMEPLATES AND MIMIC BUS

- A. Nameplates: For Normal Power system, provide laminated black phenolic resin with white core with 12 mm (1/2 inch) engraved lettered nameplates next to each circuit breaker. For Essential Electrical System, provide laminated red phenolic resin with white core with 12 mm (1/2 inch) engraved lettered nameplates next to each circuit breaker. Nameplates shall indicate equipment served, spaces, or spares in accordance with one line diagram shown on drawings. Nameplates shall be mounted with plated screws on front of breakers or on equipment enclosure next to breakers. Mounting nameplates only with adhesive is not acceptable.
- B. Mimic Bus: Provide an approved mimic bus on front of each switchboard assembly. Color shall be black for the Normal Power system and red for the Essential Electrical System, either factory-painted plastic or metal strips. Plastic tape shall not be used. Use symbols similar to one line diagram shown on drawings. Plastic or metal strips shall be mounted with plated screws.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install switchboards in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. Anchor switchboards with rustproof bolts, nuts, and washers not less than 13 mm (1/2 inch) diameter, in accordance with manufacturer's instructions, and as shown on drawings.
- C. In seismic areas, switchboards shall be adequately anchored and braced per details on structural contract drawings to withstand the seismic forces at the location where installed.
- D. Interior Location. Mount switchboard on concrete slab. Unless otherwise indicated, the slab shall be at least 100 mm (4 inches) thick. The top of the concrete slab shall be approximately 100 mm (4 inches) above finished floor. Edges above floor shall have 12.5 mm (1/2 inch) chamfer. The slab shall be of adequate size to project at least 200 mm (8 inches) beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 75 mm (3 inches) above

slab surface. Concrete work shall be as specified in Section 03 30 00,
CAST-IN-PLACE CONCRETE.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

- a. Compare equipment nameplate data with specifications and approved shop drawings.
- b. Inspect physical, electrical, and mechanical condition.
- c. Verify appropriate anchorage, required area clearances, and correct alignment.
- d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
- e. Verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey after energization.
- f. Vacuum-clean switchboard enclosure interior. Clean switchboard enclosure exterior.
- g. Inspect insulators for evidence of physical damage or contaminated surfaces.
- h. Verify correct shutter installation and operation.
- i. Exercise all active components.
- j. Verify the correct operation of all sensing devices, alarms, and indicating devices.
- k. Verify that vents are clear.

2. Electrical tests:

- a. Perform insulation-resistance tests on each bus section.
- b. Perform insulation-resistance test on control wiring; do not perform this test on wiring connected to solid-state components.
- c. Perform phasing check on double-ended switchboards to ensure correct bus phasing from each source.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the switchboard is in good operating condition and properly performing the intended function.

3.4 WARNING SIGN

- A. Mount on each entrance door of the switchboard room, approximately 1500 mm (5 feet) above grade or floor, a clearly lettered warning sign for warning personnel. The sign shall be attached with rustproof metal screws.

3.5 ONE LINE DIAGRAM AND SEQUENCE OF OPERATION

- A. At final inspection, an as-built one line diagram shall be laminated or mounted under acrylic glass, and installed in a frame mounted in the switchboard room or in the outdoor switchboard enclosure.
- B. Furnish a written sequence of operation for the switchboard and connected line side/load side electrical distribution equipment. The sequence of operation shall be laminated or mounted under acrylic glass, and installed in a frame mounted in the switchboard room or in the outdoor switchboard enclosure.
- C. Deliver an additional four copies of the as-built one line diagram and sequence of operation COR.

3.6 AS-LEFT TRIP UNIT SETTINGS

- A. The trip unit settings shall be set in the field by an authorized representative of the switchboard manufacturer per the approved Electrical System Protective Device Study in accordance with Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY.
- C. Post a durable copy of the "as-left" trip unit settings in a convenient location in the switchboard room. Deliver four additional copies of the settings to the COR. Furnish this information prior to the activation of the switchboard.

3.7 INSTRUCTION

- A. Furnish the services of a factory-trained technician for one, 4-hour training period for instructing personnel in the maintenance and operation of the switchboards, on the dates requested by the COR.

---END---

SECTION 26 24 16
PANELBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of panelboards.

1.2 RELATED WORK

- A. Section 09 91 00, PAINTING: Painting of panelboards.
- B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Requirements for seismic restraint of non-structural components.
- D. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- E. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- F. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- G. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.
- H. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Short circuit and coordination study, and requirements for a coordinated electrical system.
- I. Section 26 09 23, LIGHTING CONTROLS: Lighting controls integral to panelboards.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, circuit

breakers, wiring and connection diagrams, accessories, and nameplate data.

- c. Certification from the manufacturer that a representative panelboard has been seismically tested to International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.
2. Manuals:
 - a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering circuit breakers and replacement parts.
 - 1) Include schematic diagrams, with all terminals identified, matching terminal identification in the panelboards.
 - 2) Include information for testing, repair, troubleshooting, assembly, and disassembly.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the panelboards conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the panelboards have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. International Code Council (ICC):
IBC-12.....International Building Code
- C. National Electrical Manufacturers Association (NEMA):
PB 1-11.....Panelboards
250-08.....Enclosures for Electrical Equipment (1,000V Maximum)

- D. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
 - 70E-12.....Standard for Electrical Safety in the Workplace
- E. Underwriters Laboratories, Inc. (UL):
 - 50-95.....Enclosures for Electrical Equipment
 - 67-09.....Panelboards
 - 489-09.....Molded Case Circuit Breakers and Circuit
Breaker Enclosures

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Panelboards shall be in accordance with NEC, NEMA, UL, as specified, and as shown on the drawings.
- B. Panelboards shall have main breaker or main lugs, bus size, voltage, phases, number of circuit breaker mounting spaces, top or bottom feed, flush or surface mounting, branch circuit breakers, and accessories as shown on the drawings.
- C. Panelboards shall be completely factory-assembled with molded case circuit breakers and integral accessories as shown on the drawings or specified herein.
- D. Non-reduced size copper bus bars, rigidly supported on molded insulators, and fabricated for bolt-on type circuit breakers.
- E. Bus bar connections to the branch circuit breakers shall be the "distributed phase" or "phase sequence" type.
- F. Mechanical lugs furnished with panelboards shall be cast, stamped, or machined metal alloys listed for use with the conductors to which they will be connected.
- G. Neutral bus shall be 200% rated, mounted on insulated supports.
- H. Grounding bus bar shall be equipped with screws or lugs for the connection of equipment grounding conductors.
- I. Bus bars shall be braced for the available short-circuit current as shown on the drawings, but not be less than 10,000 A symmetrical for 120/208 V and 120/240 V panelboards, and 14,000 A symmetrical for 277/480 V panelboards.
- J. In two-section panelboards, the main bus in each section shall be full size. The first section shall be furnished with subfeed lugs on the line side of main lugs only, or through-feed lugs for main breaker type

panelboards, and have field-installed cable connections to the second section as shown on the drawings. Panelboard sections with tapped bus or crossover bus are not acceptable.

K. Series-rated panelboards are not permitted.

2.2 ENCLOSURES AND TRIMS

A. Enclosures:

1. Provide galvanized steel enclosures, with NEMA rating as shown on the drawings or as required for the environmental conditions in which installed.
2. Enclosures shall not have ventilating openings.
3. Enclosures may be of one-piece formed steel or of formed sheet steel with end and side panels welded, riveted, or bolted as required.
4. Provide manufacturer's standard option for prepunched knockouts on top and bottom endwalls.
5. Include removable inner dead front cover, independent of the panelboard cover.

B. Trims:

1. Hinged "door-in-door" type.
2. Interior hinged door with hand-operated latch or latches, as required to provide access only to circuit breaker operating handles, not to energized parts.
3. Outer hinged door shall be securely mounted to the panelboard enclosure with factory bolts, screws, clips, or other fasteners, requiring a key or tool for entry. Hand-operated latches are not acceptable.
4. Inner and outer doors shall open left to right.
5. Trims shall be flush or surface type as shown on the drawings.

2.3 MOLDED CASE CIRCUIT BREAKERS

- A. Circuit breakers shall be per UL, NEC, as shown on the drawings, and as specified.
- B. Circuit breakers shall be bolt-on type.
- C. Circuit breakers shall have minimum interrupting rating as required to withstand the available fault current, but not less than:
 1. 120/208 V Panelboard: 10,000 A symmetrical.
 2. 120/240 V Panelboard: 10,000 A symmetrical.
 3. 277/480 V Panelboard: 14,000 A symmetrical.

- D. Circuit breakers shall have automatic, trip free, non-adjustable, inverse time, and instantaneous magnetic trips for less than 400 A frame. Circuit breakers with 400 A frames and above shall have magnetic trip, adjustable from 5x to 10x. Breaker trip setting shall be set in the field, based on the approved protective device study as specified in Section 26 05 71, ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY.
- E. Circuit breaker features shall be as follows:
 - 1. A rugged, integral housing of molded insulating material.
 - 2. Silver alloy contacts.
 - 3. Arc quenchers and phase barriers for each pole.
 - 4. Quick-make, quick-break, operating mechanisms.
 - 5. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
 - 6. Electrically and mechanically trip free.
 - 7. An operating handle which indicates closed, tripped, and open positions.
 - 8. An overload on one pole of a multi-pole breaker shall automatically cause all the poles of the breaker to open.
 - 9. Ground fault current interrupting breakers, shunt trip breakers, lighting control breakers (including accessories to switch line currents), or other accessory devices or functions shall be provided where shown on the drawings.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the manufacturer's instructions, the NEC, as shown on the drawings, and as specified.
- B. Locate panelboards so that the present and future conduits can be conveniently connected.
- C. In seismic areas, panelboards shall be adequately anchored and braced per details on structural contract drawings to withstand the seismic forces at the location where installed.
- D. Install a printed schedule of circuits in each panelboard after approval by the COR. Schedules shall reflect final load descriptions, room numbers, and room names connected to each circuit breaker.

Schedules shall be printed on the panelboard directory cards and be installed in the appropriate panelboards

- E. Mount panelboards such that the maximum height of the top circuit breaker above the finished floor shall not exceed 1980 mm (78 inches).
- F. Provide blank cover for each unused circuit breaker mounting space.
- G. Panelboard enclosures shall not be used for conductors feeding through, spliced, or tapping off to other enclosures or devices.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Verify appropriate anchorage and required area clearances.
 - d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
 - e. To verify tightness of accessible bolted electrical connections, use the calibrated torque-wrench method or perform thermographic survey after energization.
 - f. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the panelboards are in good operating condition and properly performing the intended function.

---END---

SECTION 26 27 26
WIRING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of wiring devices.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.
- E. Section 26 51 00, INTERIOR LIGHTING: LED drivers for use with manual dimming controls.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings, dimensions, mounting details, construction materials, grade, and termination information.
 - 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets and information for ordering replacement parts.

- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
- 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the wiring devices conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the wiring devices have been properly installed and adjusted.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. National Fire Protection Association (NFPA):
 - 70-14.....National Electrical Code (NEC)
 - 99-15.....Health Care Facilities
- C. National Electrical Manufacturers Association (NEMA):
 - WD 1-10.....General Color Requirements for Wiring Devices
 - WD 6-12Wiring Devices - Dimensional Specifications
- D. Underwriter's Laboratories, Inc. (UL):
 - 5-11.....Surface Metal Raceways and Fittings
 - 20-10.....General-Use Snap Switches
 - 231-08.....Power Outlets
 - 467-13.....Grounding and Bonding Equipment
 - 498-12.....Attachment Plugs and Receptacles
 - 943-15.....Ground-Fault Circuit-Interrupters
 - 1449-14.....Surge Protective Devices
 - 1472-15.....Solid State Dimming Controls

PART 2 - PRODUCTS

2.1 RECEPTACLES

- A. General: All receptacles shall comply with NEMA, NFPA, UL, and as shown on the drawings.
 - 1. Mounting straps shall be nickel plated brass, brass, nickel plated steel or galvanize steel with break-off plaster ears, and shall

- include a self-grounding feature. Terminal screws shall be brass, brass plated or a copper alloy metal.
2. Receptacles shall have provisions for back wiring with separate metal clamp type terminals (four minimum) and side wiring from four captively held binding screws.
- B. Duplex Receptacles - Commercial-grade: shall be listed for hospital grade, single phase, 20 ampere, 120 volts, 2-pole, 3-wire, NEMA 5-20R, with break-off feature for two-circuit operation.
1. Bodies shall be standard color as approved by Architect, Engineer or COR.
 2. Switched duplex receptacles shall be wired so that only the top receptacle is switched. The lower receptacle shall be unswitched.
 3. Duplex Receptacles on Emergency Circuit:
 - a. In rooms without emergency powered general lighting, the emergency receptacles shall be of the self-illuminated type.
 4. Ground Fault Current Interrupter (GFCI) Duplex Receptacles: Shall be an integral unit, hospital-grade, suitable for mounting in a standard outlet box, with end-of-life indication and provisions to isolate the face due to improper wiring. GFCI receptacles shall be self-test receptacles in accordance with UL 943.
 - a. Ground fault interrupter shall consist of a differential current transformer, self-test, solid state sensing circuitry and a circuit interrupter switch. Device shall have nominal sensitivity to ground leakage current of 4-6 milliamperes and shall function to interrupt the current supply for any value of ground leakage current above five milliamperes (+ or - 1 milliampere) on the load side of the device. Device shall have a minimum nominal tripping time of 0.025 second.
 - b. Self-test function shall be automatically initiated within 5 seconds after power is activated to the receptacles. Self-test function shall be periodically and automatically performed every 3 hours or less.
 - c. End-of-life indicator light shall be a persistent flashing or blinking light to indicate that the GFCI receptacle is no longer in service.
 5. Tamper-Resistant Duplex Receptacles:

- a. Bodies shall be standard color as approved by Architect, Engineer or COR.
 - 1) Shall permit current to flow only while a standard plug is in the proper position in the receptacle.
 - 2) Screws exposed while the wall plates are in place shall be the tamperproof type.
- C. Receptacles - 20, 30, and 50 ampere, 250 Volts: Shall be complete with appropriate cord grip plug.
- D. Weatherproof Receptacles: Shall consist of a duplex receptacle, mounted in box with a gasketed, weatherproof, cast metal cover plate and cap over each receptacle opening. The cap shall be permanently attached to the cover plate by a spring-hinged flap. The weatherproof integrity shall not be affected when heavy duty specification or hospital grade attachment plug caps are inserted. Cover plates on outlet boxes mounted flush in the wall shall be gasketed to the wall in a watertight manner.
- E. Surge Protective (TVSS) Receptacles shall have integral surge suppression in line to ground, line to neutral, and neutral to ground modes.
 - 1. TVSS Components: Multiple metal-oxide varistors; with a nominal clamp-level rating of 400 Volts, and minimum single transient pulse energy dissipation of 210 Joules.
 - 2. Active TVSS Indication: LED, visible in face of device to indicate device is active or no longer in service.
- F. Cable Reel Receptacles:
 - 1. Reel shall have a heavy-duty spring motor, with self-contained rewind power and non-sparking ratchet assembly, a 4-way roller and adjustable cable stop, and a safety chain. Reel shall lock when desired cable has been payed out, and unlock and retract when cable is pulled to release lock.
 - 2. Reel shall be provided with minimum 40 foot [12m] cable rated for 30 amperes with required phase conductors, neutral, and equipment grounding conductor. Provide device with NEMA configuration as shown or NEMA 5-20R GFCI receptacles.

2.2 TOGGLE SWITCHES

- A. Toggle switches shall be totally enclosed tumbler type with nylon bodies. Handles shall be standard color as approved by Architect, Engineer or COR unless otherwise specified or shown on the drawings.
 - 1. Switches installed in hazardous areas shall be explosion-proof type in accordance with the NEC and as shown on the drawings.
 - 2. Shall be single unit toggle, butt contact, quiet AC type, heavy-duty general-purpose use with an integral self grounding mounting strap with break-off plaster ears and provisions for back wiring with separate metal wiring clamps and side wiring with captively held binding screws.
 - 3. Switches shall be rated 20 amperes at 120-277 Volts AC.

2.3 MANUAL DIMMING CONTROL

- A. Electronic full-wave manual slide dimmer with on/off switch and audible frequency and EMI/RFI suppression filters.
- B. Manual dimming controls shall be fully compatible with LED dimming driver and be approved by the driver manufacturer, shall operate over full specified dimming range, and shall not degrade the performance or rated life of the electronic dimming ballast and lamp.
- C. Provide single-pole, three-way or four-way, as shown on the drawings.
- D. Manual dimming control and faceplates shall be standard color as approved by Architect, Engineer or COR unless otherwise specified.

2.4 WALL PLATES

- A. Wall plates for switches and receptacles shall be type 302 stainless steel or shall be standard color Nylon as approved by Architect, Engineer or COR. Oversize plates are not acceptable.
- B. For receptacles or switches mounted adjacent to each other, wall plates shall be common for each group of receptacles or switches.
- C. In areas requiring tamperproof wiring devices, wall plates shall be type 302 stainless steel, and shall have tamperproof screws and beveled edges.
- E. Duplex Receptacles on Emergency Circuit: Wall plates shall be red nylon with the word "EMERGENCY" engraved in 6 mm (1/4 inch) white letters.

2.5 SURFACE MULTIPLE-OUTLET ASSEMBLIES

- A. Shall have the following features:
 - 1. Enclosures:

- a. Thickness of steel shall be not less than 1 mm (0.040 inch) for base and cover. Nominal dimensions shall be 40 mm x 70 mm (1-1/2 inches by 2-3/4 inches) with inside cross sectional area not less than 2250 square mm (3-1/2 square inches). The enclosures shall be thoroughly cleaned, phosphatized, and painted at the factory with primer and the manufacturer's standard baked enamel finish.
2. Receptacles shall be duplex, Commercial grade. See paragraph 'RECEPTACLES' in this Section. Device cover plates shall be the manufacturer's standard corrosion resistant finish and shall not exceed the dimensions of the enclosure.
3. Unless otherwise shown on drawings, receptacle spacing shall be 600 mm (24 inches) on centers.
4. Conductors shall be as specified in Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLE.
5. Installation fittings shall be the manufacturer's standard bends, offsets, device brackets, inside couplings, wire clips, elbows, and other components as required for a complete system.
6. Bond the assemblies to the branch circuit conduit system.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC and as shown as on the drawings.
- B. Install wiring devices after wall construction and painting is complete.
- C. The ground terminal of each wiring device shall be bonded to the outlet box with an approved green bonding jumper, and also connected to the branch circuit equipment grounding conductor.
- D. Outlet boxes for toggle switches and manual dimming controls shall be mounted on the strike side of doors.
- E. Provide barriers in multi-gang outlet boxes to comply with the NEC.
- F. Coordinate the electrical work with the work of other trades to ensure that wiring device flush outlets are positioned with box openings aligned with the face of the surrounding finish material. Pay special attention to installations in cabinet work, and in connection with laboratory equipment.
- G. Exact field locations of floors, walls, partitions, doors, windows, and

equipment may vary from locations shown on the drawings. Prior to locating sleeves, boxes and chases for roughing-in of conduit and equipment, the Contractor shall coordinate exact field location of the above items with other trades.

- H. Install wall switches 1.2 M (48 inches) above floor, with the toggle OFF position down.
- I. Install wall dimmers 1.2 M (48 inches) above floor.
- J. Install receptacles 450 mm (18 inches) above floor, and 152 mm (6 inches) above counter backsplash or workbenches. Install specific-use receptacles at heights shown on the drawings.
- K. Install horizontally mounted receptacles with the ground pin to the right.
- L. When required or recommended by the manufacturer, use a torque screwdriver. Tighten unused terminal screws.
- M. Label device plates with a permanent adhesive label listing panel and circuit feeding the wiring device.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform manufacturer's required field checks in accordance with the manufacturer's recommendations, and the latest NFPA 99. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Inspect physical and electrical conditions.
 - b. Vacuum-clean surface metal raceway interior. Clean metal raceway exterior.
 - c. Test wiring devices for damaged conductors, high circuit resistance, poor connections, inadequate fault current path, defective devices, or similar problems using a portable receptacle tester. Correct circuit conditions, remove malfunctioning units and replace with new, and retest as specified above.
 - d. Test GFCI receptacles.
 - 2. Receptacle testing in the Patient Care Spaces, such as retention force of the grounding blade of each receptacle, shall comply with the latest NFPA 99.

---END---

SECTION 26 29 11
MOTOR CONTROLLERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of motor controllers, including all low- and medium-voltage motor controllers and manual motor controllers, indicated as motor controllers in this section, and low-voltage variable speed motor controllers.
- B. Motor controllers, whether furnished with the equipment specified in other sections or otherwise (with the exception of elevator motor controllers specified in Division 14 and fire pump controllers specified in Division 21), shall meet this specification and all related specifications.

1.2 RELATED WORK

- A. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Requirements for seismic restraint for nonstructural components.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.

- b. Include electrical ratings, dimensions, weights, mounting details, materials, overcurrent protection devices, overload relays, sizes of enclosures, wiring diagrams, starting characteristics, interlocking, and accessories.
 - c. Certification from the manufacturer that representative motor controllers have been seismically tested to International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.
2. Manuals:
- a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - 1) Wiring diagrams shall have their terminals identified to facilitate installation, maintenance, and operation.
 - 2) Wiring diagrams shall indicate internal wiring for each item of equipment and interconnections between the items of equipment.
 - 3) Elementary schematic diagrams shall be provided for clarity of operation.
 - 4) Include the catalog numbers for the correct sizes of overload relays for the motor controllers.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
- a. Certification by the manufacturer that the motor controllers conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the motor controllers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the

extent referenced. Publications are referenced in the text by basic designation only.

- B. Institute of Electrical and Electronic Engineers (IEEE):
- 519-92.....Recommended Practices and Requirements for
Harmonic Control in Electrical Power Systems
 - C37.90.1-02.....Standard Surge Withstand Capability (SWC) Tests
for Relays and Relay Systems Associated with
Electric Power Apparatus
- C. International Code Council (ICC):
- IBC-12.....International Building Code
- D. National Electrical Manufacturers Association (NEMA):
- ICS 1-08.....Industrial Control and Systems: General
Requirements
 - ICS 1.1-09.....Safety Guidelines for the Application,
Installation and Maintenance of Solid State
Control
 - ICS 2-05.....Industrial Control and Systems Controllers,
Contactors, and Overload Relays Rated 600 Volts
 - ICS 4-05.....Industrial Control and Systems: Terminal Blocks
 - ICS 6-06.....Industrial Control and Systems: Enclosures
 - ICS 7-06.....Industrial Control and Systems: Adjustable-
Speed Drives
 - ICS 7.1-06.....Safety Standards for Construction and Guide for
Selection, Installation, and Operation of
Adjustable-Speed Drive Systems
 - MG 1 Part 31.....Inverter Fed Polyphase Motor Standards
- E. National Fire Protection Association (NFPA):
- 70-11.....National Electrical Code (NEC)
- F. Underwriters Laboratories Inc. (UL):
- 508A-07.....Industrial Control Panels
 - 508C-07.....Power Conversion Equipment
 - UL 1449-06.....Surge Protective Devices

PART 2 - PRODUCTS

2.1 MOTOR CONTROLLERS

- A. Motor controllers shall comply with IEEE, NEMA, NFPA, UL, and as shown on the drawings.
- B. Motor controllers shall be separately enclosed, unless part of another assembly. For installation in motor control centers, provide plug-in, draw-out type motor controllers up through NEMA size 4. NEMA size 5 and above require bolted connections.
- C. Motor controllers shall be combination type, with magnetic controller per Paragraph 2.3 below and with circuit breaker disconnecting means, with external operating handle with lock-open padlocking positions and ON-OFF position indicator.
 - 1. Circuit Breakers:
 - a. Bolt-on thermal-magnetic type with a minimum interrupting rating as indicated on the drawings.
 - b. Equipped with automatic, trip free, non-adjustable, inverse-time, and instantaneous magnetic trips for less than 400A. The magnetic trip shall be adjustable from 5x to 10x for breakers 400A and greater.
 - c. Additional features shall be as follows:
 - 1) A rugged, integral housing of molded insulating material.
 - 2) Silver alloy contacts.
 - 3) Arc quenchers and phase barriers for each pole.
 - 4) Quick-make, quick-break, operating mechanisms.
 - 5) A trip element for each pole, a common trip bar for all poles, and one operator for all poles.
- D. Enclosures:
 - 1. Enclosures shall be NEMA-type rated 1, 3R, or 12 as indicated on the drawings or as required per the installed environment.
 - 2. Enclosure doors shall be interlocked to prevent opening unless the disconnecting means is open. A "defeater" mechanism shall allow for inspection by qualified personnel with the disconnect means closed. Provide padlocking provisions.
 - 3. All metal surfaces shall be thoroughly cleaned, phosphatized, and factory primed prior to applying light gray baked enamel finish.
- E. Motor control circuits:

1. Shall operate at not more than 120 Volts.
 2. Shall be grounded, except where the equipment manufacturer recommends that the control circuits be isolated.
 3. For each motor operating over 120 Volts, incorporate a separate, heavy duty, control transformer within each motor controller enclosure.
 4. Incorporate primary and secondary overcurrent protection for the control power transformers.
- F. Overload relays:
1. Electronic type. Devices shall be NEMA type.
 2. One for each pole.
 3. External overload relay reset pushbutton on the door of each motor controller enclosure.
 4. Overload relays shall be matched to nameplate full-load current of actual protected motor and with appropriate adjustment for duty cycle.
 5. Electronic overload relays shall utilize internal current transformers and electro-mechanical components. The relays shall have ambient temperature compensation, single-phase protection, manual or automatic reset, and trip classes of 10, 15, 20 and 30. The relay shall provide fault cause indication, including jam/stall, ground fault, phase loss, and overload.
- G. Hand-Off-Automatic (H-O-A) switch is required unless specifically stated on the drawings as not required for a particular controller. H-O-A switch shall be operable without opening enclosure door. H-O-A switch is not required for manual motor controllers.
- H. Incorporate into each control circuit a 120 Volt, electronic time-delay relay (ON delay), minimum adjustable range from 0.3 to 10 minutes, with transient protection. Time-delay relay is not required where H-O-A switch is not required.
- I. Unless noted otherwise, equip each motor controller with not less than two normally open (N.O.) and two normally closed (N.C.) auxiliary contacts.
- J. Provide green (RUN) and red (STOP) pilot lights.
- K. Motor controllers incorporated within equipment assemblies shall also be designed for the specific requirements of the assemblies.

- L. Additional requirements for specific motor controllers, as indicated in other specification sections, shall also apply.

2.2 MANUAL MOTOR CONTROLLERS

- A. Shall be in accordance with applicable requirements of 2.1 above.
- B. Manual motor controllers shall have the following features:
1. Controllers shall be general-purpose Class A, manually operated type with full voltage controller for induction motors, rated in horsepower.
 2. Units shall include thermal overload relays, on-off operator, red and green pilot lights, normally open and normally closed auxiliary contacts.
- C. Fractional horsepower manual motor controllers shall have the following features:
1. Controllers shall be general-purpose Class A, manually operated type with full voltage controller for fractional horsepower induction motors.
 2. Units shall include thermal overload relays, red pilot light, and toggle operator.

2.3 MAGNETIC MOTOR CONTROLLERS

- A. Shall be in accordance with applicable requirements of 2.1 above.
- B. Controllers shall be general-purpose, Class A magnetic controllers for induction motors rated in horsepower. Minimum NEMA size 0.
- C. Where combination motor controllers are used, combine controller with protective or disconnect device in a common enclosure.
- D. Provide phase loss protection for each controller, with contacts to de-energize the controller upon loss of any phase.
- E. Unless otherwise indicated, provide full voltage non-reversing across-the-line mechanisms for motors less than 75 HP, closed by coil action and opened by gravity. Equip controllers with 120 VAC coils and individual control transformer unless otherwise noted.

2.4 REDUCED VOLTAGE MOTOR CONTROLLERS

- A. Shall be in accordance with applicable portions of 2.1 above.
- B. Shall have closed circuit transition.
- C. Shall limit inrush currents to not more than 70 percent of the locked rotor current.

- D. Provide phase loss protection for each motor controller, with contacts to de-energize the motor controller upon loss of any phase.

2.6 LOW-VOLTAGE VARIABLE SPEED MOTOR CONTROLLERS (VSMC)

- A. VSMC shall be in accordance with applicable portions of 2.1 above.
- B. VSMC shall be electronic, with adjustable frequency and voltage, three phase output, capable of driving standard NEMA B three-phase induction motors at full rated speed. The control technique shall be pulse width modulation (PWM), where the VSMC utilizes a full wave bridge design incorporating diode rectifier circuitry. Silicon controlled rectifiers or other control techniques are not acceptable.
- C. VSMC shall be suitable for variable torque loads, and shall be capable of providing sufficient torque to allow the motor to break away from rest upon first application of power.
- D. VSMC shall be capable of operating within voltage parameters of plus 10 to minus 15 percent of line voltage, and be suitably rated for the full load amps of the maximum watts (HP) within its class.
- E. Minimum efficiency shall be 95 percent at 100 percent speed and 85 percent at 50 percent speed.
- F. The displacement power factor of the VSMC shall not be less than 95 percent under any speed or load condition.
- G. VSMC current and voltage harmonic distortion shall not exceed the values allowed by IEEE 519.
- H. Operating and Design Conditions:
 - 1. Elevation: 500 feet Above Mean Sea Level (AMSL)
 - 2. Temperatures: Maximum +90°F Minimum -10°F
 - 3. Relative Humidity: 95%
 - 4. VSMC Location: Conditioned space
- I. VSMC shall have the following features:
 - 1. Isolated power for control circuits.
 - 2. Manually resettable overload protection for each phase.
 - 3. Adjustable current limiting circuitry to provide soft motor starting. Maximum starting current shall not exceed 200 percent of motor full load current.
 - 4. Independent acceleration and deceleration time adjustment, manually adjustable from 2 to 2000 seconds. Set timers to the equipment manufacturer's recommended time in the above range.

5. Control input circuitry that will accept 4 to 20 mA current or 0-10 VDC voltage control signals from an external source.
6. Automatic frequency adjustment from 1 Hz to 300 Hz.
7. Circuitry to initiate an orderly shutdown when any of the conditions listed below occur. The VSMC shall not be damaged by any of these electrical disturbances and shall automatically restart when the conditions are corrected. The VSMC shall be able to restart into a rotating motor operating in either the forward or reverse direction and matching that frequency.
 - a. Incorrect phase sequence.
 - b. Single phasing.
 - c. Overvoltage in excess of 10 percent.
 - d. Undervoltage in excess of 15 percent.
 - e. Running overcurrent above 110 percent (VSMC shall not automatically reset for this condition.)
 - f. Instantaneous overcurrent above 150 percent (VSMC shall not automatically reset for this condition).
 - g. Short duration power outages of 12 cycles or less (i.e., distribution line switching, generator testing, and automatic transfer switch operations.)
8. Automatic Reset/Restart: Attempt three restarts after VSMC fault or on return of power after an interruption and before shutting down for manual reset or fault correction, with adjustable delay time between restart attempts.
9. Power-Interruption Protection: To prevent motor from re-energizing after a power interruption until motor has stopped, unless "Bidirectional Autospeed Search" feature is available and engaged.
10. Bidirectional Autospeed Search: Capable of starting VSMC into rotating loads spinning in either direction and returning motor to set speed in proper direction, without causing damage to VSMC, motor, or load.
- J. VSMC shall include an input circuit breaker which will disconnect all input power, interlocked with the door so that the door cannot be opened with the circuit breaker in the closed position.
- K. VSMC shall include a 5% line reactor and a RFI/EMI filter.

- L. Surge Suppression: Provide three-phase protection against damage from supply voltage surges in accordance with UL 1449.
- M. VSMC shall include front-accessible operator station, with sealed keypad and digital display, which allows complete programming, operating, monitoring, and diagnostic capabilities.
 - 1. Typical control functions shall include but not be limited to:
 - a. HAND-OFF-AUTOMATIC-RESET, with manual speed control in HAND mode.
 - b. NORMAL-BYPASS.
 - c. NORMAL-TEST, which allows testing and adjusting of the VSMC while in bypass mode.
 - 2. Typical monitoring functions shall include but not be limited to:
 - a. Output frequency (Hz).
 - b. Motor speed and status (run, stop, fault).
 - c. Output voltage and current.
 - 3. Typical fault and alarm functions shall include but not be limited to:
 - a. Loss of input signal, under- and over-voltage, inverter overcurrent, motor overload, critical frequency rejection with selectable and adjustable deadbands, instantaneous line-to-line and line-to-ground overcurrent, loss-of-phase, reverse-phase, and short circuit.
 - b. System protection indicators indicating that the system has shutdown and will not automatically restart.
- N. VSMC shall include two N.O. and two N.C. dry contacts rated 120 Volts, 10 amperes, 60 Hz.
- O. Hardware, software, network interfaces, gateways, and programming to control and monitor the VSMC by control systems specified in other specification sections, including but not limited to Divisions 22 and 23.
- P. Network communications ports: As required for connectivity to control systems specified in other specification sections, including but not limited to Divisions 22 and 23.
- Q. Communications protocols: As required for communications with control systems specified in other specification sections, including but not limited to Divisions 22 and 23.

- R. Bypass controller: Provide contactor-style bypass, arranged to bypass the inverter.
 - 1. Inverter Output Contactor and Bypass Contactor: Load-break NEMA-rated contactor.
 - 2. Motor overload relays.
 - 3. HAND-OFF-AUTOMATIC bypass control.
- S. Bypass operation: Transfers motor between inverter output and bypass circuit, manually, automatically, or both. VSMC shall be capable of stable operation (starting, stopping, and running), and control by fire alarm and detection systems, with motor completely disconnected from the inverter output. Transfer between inverter and bypass contactor and retransfer shall only be allowed with the motor at zero speed.
- T. Inverter Isolating Switch: Provide non-load-break switch arranged to isolate inverter and permit safe troubleshooting and testing of the inverter, both energized and de-energized, while motor is operating in bypass mode. Include padlockable, door-mounted handle mechanism.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install motor controllers in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. In seismic areas, motor controllers shall be adequately anchored and braced per details on structural contract drawings to withstand the seismic forces at the location where installed.
- C. Install manual motor controllers in flush enclosures in finished areas.
- D. Set field-adjustable switches, auxiliary relays, time-delay relays, timers, and electronic overload relay pickup and trip ranges.
- E. Program variable speed motor controllers per the manufacturer's instructions and in coordination with other trades so that a complete and functional system is delivered.
- F. Adjust trip settings of circuit breakers and motor circuit protectors with adjustable instantaneous trip elements. Initially adjust at six times the motor nameplate full-load ampere ratings and attempt to start motors several times, allowing for motor cooldown between starts. If tripping occurs on motor inrush, adjust settings in increments until motors start without tripping. Do not exceed eight times the motor full-load amperes (or 11 times for NEMA Premium Efficiency motors if

required). Where these maximum settings do not allow starting of a motor, notify COR before increasing settings.

- G. Set the taps on reduced-voltage autotransformer controllers at 50 percent of line voltage.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform manufacturer's required field tests in accordance with the manufacturer's recommendations. In addition, include the following:

- 1. Visual Inspection and Tests:

- a. Compare equipment nameplate data with specifications and approved shop drawings.
- b. Inspect physical, electrical, and mechanical condition.
- c. Verify appropriate anchorage, required area clearances, and correct alignment.
- d. Verify that circuit breaker, motor circuit protector, and fuse sizes and types correspond to approved shop drawings.
- e. Verify overload relay ratings are correct.
- f. Vacuum-clean enclosure interior. Clean enclosure exterior.
- g. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.
- h. Test all control and safety features of the motor controllers.
- i. For low-voltage variable speed motor controllers, final programming and connections shall be by a factory-trained technician. Set all programmable functions of the variable speed motor controllers to meet the requirements and conditions of use.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the motor controllers are in good operating condition and properly performing the intended functions.

3.4 SPARE PARTS

- A. Two weeks prior to the final inspection, provide one complete set of spare fuses for each motor controller.

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3.5 INSTRUCTION

- A. Furnish the services of a factory-trained technician for two 4-hour training periods for instructing personnel in the maintenance and operation of the motor controllers, on the dates requested by the COR.

---END---

SECTION 26 29 21
ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of fused and unfused disconnect switches (indicated as switches in this section), and separately-enclosed circuit breakers for use in electrical systems rated 600 V and below.

1.2 RELATED WORK

- A. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Requirements for seismic restraint of non-structural components.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground faults.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.
- F. Section 26 24 16, PANELBOARDS: Molded-case circuit breakers.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
- a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit the following data for approval:
 - 1) Electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, fuses, circuit breakers, wiring and connection diagrams, accessories, and device nameplate data.

- c. Certification from the manufacturer that representative enclosed switches and circuit breakers have been seismically tested to International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.
- 2. Manuals:
 - a. Submit complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering fuses, circuit breakers, and replacement parts.
 - 1) Include schematic diagrams, with all terminals identified, matching terminal identification in the enclosed switches and circuit breakers.
 - 2) Include information for testing, repair, troubleshooting, assembly, and disassembly.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
- 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the enclosed switches and circuit breakers conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the enclosed switches and circuit breakers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. International Code Council (ICC):
 - IBC-12.....International Building Code
- C. National Electrical Manufacturers Association (NEMA):
 - FU 1-07.....Low Voltage Cartridge Fuses
 - KS 1-06.....Enclosed and Miscellaneous Distribution
Equipment Switches (600 Volts Maximum)

- D. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
98-07.....Enclosed and Dead-Front Switches
248-00.....Low Voltage Fuses
489-09.....Molded Case Circuit Breakers and Circuit
Breaker Enclosures

PART 2 - PRODUCTS

2.1 FUSED SWITCHES RATED 600 AMPERES AND LESS

- A. Switches shall be in accordance with NEMA, NEC, UL, as specified, and as shown on the drawings.
- B. Shall be NEMA classified General Duty (GD) for 240 V switches, and NEMA classified Heavy Duty (HD) for 480 V switches.
- C. Shall be horsepower (HP) rated.
- D. Shall have the following features:
1. Switch mechanism shall be the quick-make, quick-break type.
 2. Copper blades, visible in the open position.
 3. An arc chute for each pole.
 4. External operating handle shall indicate open and closed positions, and have lock-open padlocking provisions.
 5. Mechanical interlock shall permit opening of the door only when the switch is in the open position, defeatable to permit inspection.
 6. Fuse holders for the sizes and types of fuses specified.
 7. Solid neutral for each switch being installed in a circuit which includes a neutral conductor.
 8. Ground lugs for each ground conductor.
 9. Enclosures:
 - a. Shall be the NEMA types shown on the drawings.
 - b. Where the types of switch enclosures are not shown, they shall be the NEMA types most suitable for the ambient environmental conditions.
 - c. Shall be finished with manufacturer's standard gray baked enamel paint over pretreated steel.
 10. Electrically operated switches shall only be installed where shown on the drawings.

2.2 UNFUSED SWITCHES RATED 600 AMPERES AND LESS

- A. Shall be the same as fused switches, but without provisions for fuses.

2.3 FUSED SWITCHES RATED OVER 600 AMPERES TO 1200 AMPERES

- A. Shall be the same as fused switches, and shall be NEMA classified Heavy Duty (HD).

2.4 MOTOR RATED TOGGLE SWITCHES

- A. Type 1, general purpose for single-phase motors rated up to 1 horsepower.
- B. Quick-make, quick-break toggle switch with external reset button and thermal overload protection matched to nameplate full-load current of actual protected motor.

2.5 CARTRIDGE FUSES

- A. Shall be in accordance with NEMA FU 1.
- B. Service Entrance: Class RK1, fast acting.
- C. Feeders: Class RK1, fast acting.
- D. Motor Branch Circuits: Class RK5, time delay.
- E. Other Branch Circuits: Class RK5, time delay.
- F. Control Circuits: Class CC, time delay.

2.6 SEPARATELY-ENCLOSED CIRCUIT BREAKERS

- A. Provide circuit breakers in accordance with the applicable requirements in Section 26 24 16, PANELBOARDS.
- B. Enclosures shall be the NEMA types shown on the drawings. Where the types are not shown, they shall be the NEMA type most suitable for the ambient environmental conditions.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the manufacturer's instructions, the NEC, as shown on the drawings, and as specified.
- B. In seismic areas, enclosed switches and circuit breakers shall be adequately anchored and braced per details on structural contract drawings to withstand the seismic forces at the location where installed.
- C. Fused switches shall be furnished complete with fuses. Arrange fuses such that rating information is readable without removing the fuses.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method.
 - d. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 SPARE PARTS

- A. Two weeks prior to the final inspection, furnish one complete set of spare fuses for each fused disconnect switch installed on the project. Deliver the spare fuses to the COR.

---END---

SECTION 26 32 13
ENGINE GENERATORS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of the low-voltage engine generators.

1.2 RELATED WORK

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete equipment pads.
- B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Requirement for seismic restraint for nonstructural components.
- C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- D. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- F. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Requirements for pipe and equipment support and noise control.
- G. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Short circuit and coordination study, and requirements for a coordinated electrical system.
- H. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Requirements for hot piping and equipment insulation.
- I. Section 26 24 13, DISTRIBUTION SWITCHBOARDS: Requirements for secondary distribution switchboards.
- J. Section 26 36 23, AUTOMATIC TRANSFER SWITCHES: Requirements for automatic transfer switches for use with engine generators.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

- B. A factory-authorized representative shall be capable of providing emergency maintenance and repairs at the project site within 4 hours maximum of notification.

1.4 FACTORY TESTS

- A. Factory Tests shall be performed in the factory by the equipment manufacturer. Factory Tests shall comply with all Factory Tests requirements stated in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the requirements stated in this section.
- B. Load Test: Shall include two hours while the engine generator is delivering 100% of the specified kW, and four hours while the engine generator is delivering 80% of the specified kW. During this test, record the following data at 20-minute intervals:

Time	Engine RPM	Oil Temperature Out
kW	Water Temperature In	Fuel Pressure
Voltage	Water Temperature Out	Oil Pressure
Amperes	Oil Temperature In	Ambient Temperature

- C. Cold Start Test: Record time required for the engine generator to develop specified voltage, frequency, and kW load from a standstill condition with engine at ambient temperature.
- D. The manufacturer shall furnish fuel, load banks, testing instruments, and all other equipment necessary to perform these tests.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
- Submit sufficient information to demonstrate compliance with drawings and specifications.
 - Scaled drawings, showing plan views, side views, elevations, and cross-sections.
 - Certification from the manufacturer that a representative engine generator has been seismically tested to International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.

2. Diagrams:

- a. Control system diagrams, control sequence diagrams or tables, wiring diagrams, interconnections diagrams (between engine generators, automatic transfer switches, paralleling switchgear, local control cubicles, remote annunciator panels, and fuel storage tanks, as applicable), and other like items.

3. Technical Data:

- a. Published ratings, catalog cuts, pictures, and manufacturer's specifications for engine generator, governor, voltage regulator, radiator, muffler, dampers, day tank, pumps, fuel tank, batteries and charger, jacket heaters, torsional vibration, and control and supervisory equipment.
- b. Description of operation.
- c. Short-circuit current capacity and subtransient reactance.
- d. Sound power level data.
- e. Vibration isolation system performance data from no-load to full-load. This must include seismic qualification of the engine generator mounting, base, and vibration isolation.

4. Calculations:

- a. Calculated performance derations appropriate to installed environment.

5. Manuals:

- a. When submitting the shop drawings, submit complete maintenance and operating manuals, to include the following:
 - 1) Technical data sheets.
 - 2) Wiring diagrams.
 - 3) Include information for testing, repair, troubleshooting, and factory recommended periodic maintenance procedures and frequency.
 - 4) Provide a replacement and spare parts list. Include a list of tools and instruments for testing and maintenance purposes.
- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

6. Test Reports:

- a. Submit certified factory test reports for approval.

- b. Submit field test reports two weeks prior to the final inspection.
7. Certifications:
- a. Prior to fabrication of the engine generator, submit the following for approval:
 - 1) A certification in writing that an engine generator of the same model and configuration, with the same bore, stroke, number of cylinders, and equal or higher kW/kVA ratings as the proposed engine generator, has been operating satisfactorily with connected loads of not less than 75% of the specified kW/kVA rating, for not fewer than 2,000 hours without any failure of a crankshaft, camshaft, piston, valve, injector, or governor system.
 - 2) A certification in writing that devices and circuits will be incorporated to protect the voltage regulator and other components of the engine generator during operation at speeds other than the rated RPM while performing maintenance. Submit thorough descriptions of any precautions necessary to protect the voltage regulator and other components of the system during operation of the engine generator at speeds other than the rated RPM.
 - 3) A certification from the engine manufacturer stating that the engine exhaust emissions meet the applicable federal, state, and local regulations and restrictions. At a minimum, this certification shall include emission factors for criteria pollutants including nitrogen oxides, carbon monoxide, particulate matter, sulfur dioxide, non-methane hydrocarbon, and hazardous air pollutants (HPAs).
 - b. Prior to installation of the engine generator at the job site, submit certified factory test data.
 - c. Two weeks prior to the final inspection, submit the following.
 - 1) Certification by the manufacturer that the engine generators conform to the requirements of the drawings and specifications.
 - 2) Certification by the Contractor that the engine generators have been properly installed, adjusted, and tested.

1.6 STORAGE AND HANDLING

- A. Engine generators shall withstand shipping and handling stresses in addition to the electrical and mechanical stresses which occur during operation of the system. Protect radiator core with wood sheet.
- B. Store the engine generators in a location approved by the COR.

1.7 JOB CONDITIONS

- A. Job conditions shall conform to the arrangements and details shown on the drawings. The dimensions, enclosures, and arrangements of the engine generator system shall permit the operating personnel to safely and conveniently operate and maintain the system in the space designated for installation.

1.8 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American National Standards Institute (ANSI):
 - C37.50-07.....Low-Voltage AC Power Circuit Breakers Used In Enclosures-Test Procedures
 - C39.1-81 (R1992)Requirements for Electrical Analog Indicating Instruments
- C. American Society of Testing Materials (ASTM):
 - A53/A53M-10.....Standard Specification for Pipe, Steel, Black, and Hot-Dipped, Zinc Coated Welded and Seamless
 - B88-09.....Specification for Seamless Copper Water Tube
 - B88M-11.....Specification for Seamless Copper water Tube (Metric)
 - D975-11b.....Diesel Fuel Oils
- D. Institute of Electrical and Electronic Engineers (IEEE):
 - C37.13-08.....Low Voltage AC Power Circuit Breakers Used In Enclosures
 - C37.90.1-02.....Surge Withstand Capability (SWC) Tests for Relays and Relay Systems Associated with Electric Power Apparatus
- E. International Code Council (ICC):
 - IBC-12.....International Building Code

F. National Electrical Manufacturers Association (NEMA):

ICS 6-06.....Enclosures
ICS 4-10.....Application Guideline for Terminal Blocks
MG 1-11.....Motor and Generators
MG 2-07.....Safety Standard and Guide for Selection,
 Installation and Use of Electric Motors and
 Generators
PB 2-11.....Dead-Front Distribution Switchboards
250-08.....Enclosures for Electrical Equipment (1000 Volts
 Maximum)

G. National Fire Protection Association (NFPA):

30-12.....Flammable and Combustible Liquids Code
37-10.....Installations and Use of Stationary Combustion
 Engine and Gas Turbines
70-11.....National Electrical Code (NEC)
99-12.....Health Care Facilities
110-10.....Standard for Emergency and Standby Power
 Systems

H. Underwriters Laboratories, Inc. (UL):

50-07.....Enclosures for Electrical Equipment
142-06.....Steel Aboveground Tanks for Flammable and
 Combustible Liquids
467-07.....Grounding and Bonding Equipment
489-09.....Molded-Case Circuit Breakers, Molded-Case
 Switches and Circuit-Breaker Enclosures
508-99.....Industrial Control Equipment
891-05.....Switchboards
1236-06.....Battery Chargers for Charging Engine-Starter
 Batteries
2085-97.....Insulated Aboveground Tanks for Flammable and
 Combustible Liquids
2200-98.....Stationary Engine Generator Assemblies

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. The engine generator system shall be in accordance with NFPA, UL, NEMA and ANSI, and as specified herein.
- B. Provide a factory-assembled, wired (except for field connections), complete, fully automatic engine generator system, as well as all associate equipment and devices intended for the operating, control, monitoring, and remote manual stop functions.
- C. Engine Generator Parameter Schedule:
 - 1. Power Rating: Emergency Standby
 - 2. Voltage: 120/208V
 - 3. Rated Power: 200 kW 250 kVA standby and 280 kW 225 kVA prime power.
 - 4. Power Factor: 0.8 lagging
 - 5. Engine Generator Application: stand-alone
 - 6. Fuel: diesel
 - 7. Voltage Regulation: + 2% (maximum) (No Load to Full Load)
(standalone applications)
 - 8. Phases: 3 Phase, 4 wire Wye
 - 9. Each component of the engine generator system shall be capable of operating at 500 feet above sea level exterior in Lyons N.J.
- D. Assemble, connect, and wire the engine generator at the factory so that only the external connections need to be made at the construction site.
- E. Engine Generator Unit shall be factory-painted with manufacturer's primer and standard finishes.
- F. Connections between components of the system shall conform to the recommendations of the manufacturer.
- G. Couplings, shafts, and other moving parts shall be enclosed and guarded. Guards shall be metal, ruggedly constructed, rigidly fastened, and readily removable for convenient servicing of the equipment without disassembling any pipes and fittings.
- H. Engine generator shall have the following features:
 - 1. Factory-mounted on a common, rigid, welded, structural steel base.
 - 2. Engine generator shall be statically and dynamically balanced so that the maximum vibration in the horizontal, vertical, and axial directions shall be limited to 0.15 mm (0.0059 inch), with an

overall velocity limit of 24 mm/sec (0.866 inch per second) RMS, for all speeds.

3. The isolators shall be constrained with restraints capable of withstanding static forces in any direction equal to twice the weight of the supported equipment.
4. Shall be capable of operating satisfactorily as specified for not fewer than 10,000 hours between major overhauls.

2.2 ENGINE

- A. The engine shall be coupled directly to a generator.
- B. Minimum six cylinders, 8.7 liter displacement.
- C. The engine shall be able to start in a 4.5 °C (40 °F) ambient temperature while using No. 2 diesel fuel oil without the use of starting aids such as glow plugs and ether injections.
- D. The engine shall be equipped with electric heater for maintaining the coolant temperature between 32-38 °C (90-100 °F), or as recommended by the manufacturer.
 1. Install thermostatic controls, contactors, and circuit breaker-protected circuits for the heaters.
 2. The heaters shall operate continuously except while the engine is operating or the water temperature is at the predetermined level.

2.3 GOVERNOR

- A. Isochronous, electronic type.
- B. Steady-state speed band at 60 Hz shall not exceed plus or minus 0.25%.

2.4 LUBRICATION OIL SYSTEM

- A. Pressurized type.
- B. Positive-displacement pump driven by engine crankshaft.
- C. Full-flow strainer and full-flow or by-pass filters.
- D. Filters shall be cleanable or replaceable type and shall remove particles as small as 3 microns without removing the additives in the oil. For by-pass filters, flow shall be diverted without flow interruption.
- E. Extend lube oil sump drain line out through the skid base and terminate it with a drain valve and plug.
- F. Provide a 120-volt oil heater for exterior engine generator.

2.5 FUEL SYSTEM

- A. Main fuel storage tank(s) shall comply with the requirements of Section 23 10 00, FACILITY FUEL SYSTEMS.
- B. Shall comply with NFPA 37 and NFPA 30, and have the following features:
 - 1. Injection pump(s) and nozzles.
 - 2. Plungers shall be carefully lapped for precision fit and shall not require any packing.
 - 3. Filters or screens that require periodic cleaning or replacement shall not be permitted in the injection system assemblies.
 - 4. Return surplus oil from the injectors to the main storage tank by gravity or a pump.
 - 5. Filter System:
 - a. Dual primary filters shall be located between the main fuel oil storage and day tank.
 - b. Secondary filters (engine-mounted) shall be located such that the oil will be thoroughly filtered before it reaches the injection system assemblies.
 - c. Filters shall be cleanable or replaceable type and shall entrap and remove water from oil as recommended by the engine manufacturer.
- C. Sub-base Tank:
 - 1. Each engine generator shall be provided with a welded steel separate self-supporting or integral sub-base tank with double-wall fuel containment.
 - 2. Sub-base tank shall have 693 gallon useable capacity or larger to supply fuel to the engine for a 47-hour period at 100% rated load without being refilled. The calculation of the capacity of each day tank shall incorporate the requirement to stop the supply of fuel into the day tank at 90% of the ultimate volume of the tank.
 - 3. Secure, pipe, and connect the tank adequately for maximum protection from fire hazards, including oil leaks.
 - 4. Incorporate a vent, drain cock, shutoff cocks, and gauge glass. Terminate the vent piping outdoors with mushroom vent cap.
 - 5. Incorporate a float switch on the day tank to control the fuel oil transfer pump and to actuate an alarm in the engine generator

control cubicle when the oil level in the tank drops below the level at which the transfer pump should start to refill the tank.

- a. The float switch contacts controlling the fuel oil transfer pump shall be set to energize the pump when the liquid level in the tank reaches one-third of the total volume of the tank.
- b. The float switch contacts that actuate the low fuel oil sub-base tank alarm device shall be set to alarm and energize the second fuel transfer pump when the liquid level in the tank reaches one-quarter of the total volume of the tank.

6. Sub-base tank and engine supply line elevations shall be below the elevation of the injector return outlet on the engine.

D. Fuel Transfer Pump - Main Storage Tank to sub-base Tank(s):

1. Electric motor-driven, submersible, duplex arrangement, close-coupled, single-stage, positive-displacement type with built-in pressure relief valves.
2. Include a heavy-duty automatic alternator and H-O-A switch to alternate sequence of pumps. Pumps shall be controlled with the float switch on the day tank and H-O-A selector switch such that the sub-base tank will be refilled automatically when the oil level lowers to the low limit for the float switch. The H-O-A selector switches shall enable the pumps to be operated manually at any time.
3. For all engines, the related transfer pump and its electrical and plumbing connections shall be sized to provide a flow rate of at least four times the engine's fuel pumping rate.

E. Piping System: Black steel standard weight ASTM A-53 pipe and necessary valves and pressure gauges between:

1. The engine and the sub-base tank as shown on the drawings.
2. The sub-base tank and the supply and return connections at the storage tank as shown on the drawings. Connections at the engine shall be made with flexible piping suitable for the fuel furnished.

2.6 COOLING SYSTEM

- A. Liquid-cooled, closed loop, with fin-tube radiator mounted on the engine generator, and integral engine driven circulating pump, as shown on the drawings.

- B. Cooling capacity shall not be less than the cooling requirements of the engine generator and its lubricating oil while operating continuously at 100% of its specified rating.
- C. Water circulating pumps shall be the centrifugal type driven by engine. Incorporate pressure relief devices where required to prevent excessive pressure increase after the engine stops.
- D. Coolant shall be extended-life antifreeze solution, 50% ethylene glycol and 50% soft water, with corrosion inhibitor additive as recommended by the manufacturer.
- E. Fan shall be driven by multiple belts from engine shaft.
- F. Coolant hoses shall be flexible, per manufacturer's recommendation.
- G. Self-contained thermostatic-control valve shall modulate coolant flow to maintain optimum constant coolant temperature, as recommended by the engine manufacturer.

2.7 AIR INTAKE AND EXHAUST SYSTEMS

A. Air Intake:

- 1. Provide an engine-mounted air cleaner with replaceable dry filter and dirty filter indicator.

B. Exhaust System:

- 1. Where a turbocharger is required, they shall be engine-mounted, driven by the engine gases, securely braced against vibration and adequately lubricated by the engine's filtered lubrication system.
- 2. Exhaust Muffler:

Shall be critical grade type and capable of the following noise attenuation:

Octave Band Hertz (Mid Frequency)	Minimum db Attenuation (.0002 Microbar Reference)
31	5
63	10
125	27
500	37
1000	31
2000	26
4000	25

8000	26
------	----

3. Pressure drop in the complete exhaust system shall be small enough for satisfactory operation of the engine generator while it is delivering 100% of its specified rating.
 4. Exhaust pipe size from the engine to the muffler shall be as recommended by the engine manufacturer. Pipe size from muffler to air discharge shall be two pipe sizes larger than engine exhaust pipe.
 5. Connections at the engine exhaust outlet shall be made with a flexible exhaust pipe. Provide bolted type pipe flanges welded to each end of the flexible section.
- C. Condensate drain at muffler shall be made with schedule 40 black steel pipe through a petcock.
- D. Exhaust Piping and Supports: Black steel pipe, ASTM A-53 standard weight with welded fittings. Spring type hangers, as specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT, shall support the pipe.
- E. Insulation for Exhaust Pipe and Muffler:
1. Calcium silicate minimum 75 mm (3 inches) thick.
 2. Insulation shall be as specified in Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
 3. The installed insulation shall be covered with aluminum jacket 0.4 mm (0.016 inch) thick. The jacket is to be held in place by bands of 0.38 mm (0.015 inch) thick by 15 mm (0.5 inch) wide aluminum.
 4. Insulation and jacket are not required on flexible exhaust sections.
- F. Vertical exhaust piping shall be provided with a hinged, gravity-operated, self-closing rain cover.

2.8 ENGINE STARTING SYSTEM

- A. The engine starting system shall start the engine at any position of the flywheel.
- B. Electric cranking motor:
1. Shall be engine-mounted.
 2. Shall crank the engine via a gear drive.
 3. Rating shall be adequate for cranking the cold engine at the voltage provided by the battery system, and at the required RPM during five

consecutive starting attempts of 10 seconds cranking each at 10-second intervals, for a total of 50 seconds of actual cranking without damage (the fifth starting attempt will be manually initiated upon failure of a complete engine cranking cycle).

C. Batteries shall be nickel-cadmium high discharge rate type.

1. Each battery cell shall have minimum and maximum electrolyte level indicators and a flip-top flame arrestor vent cap.
2. Batteries shall have connector covers for protection against external short circuits.
3. With the charger disconnected, the batteries shall have sufficient capacity so that the total system voltage does not fall below 85% of the nominal system voltage with the following demands:
Five consecutive starting attempts of 10 seconds cranking at 10 second intervals for a total of 50 seconds of actual cranking (the fifth starting attempt will be manually initiated upon failure of a complete engine cranking cycle).
4. Battery racks shall be metal with an alkali-resistant finish and thermal insulation, and secured to the floor.

D. Battery Charger:

1. A current-limiting battery charger, conforming to UL 1236, shall be provided and shall automatically recharge the batteries. The charger shall be capable of an equalize-charging rate for recharging fully depleted batteries within 24 hours and a floating charge rate for maintaining the batteries at fully charged condition.
2. An ammeter shall be provided to indicate charging rate. A voltmeter shall be provided to indicate charging voltage.

2.9 LUBRICATING OIL HEATER

- A. Provide a thermostatically-controlled electric heater to automatically maintain the oil temperature within plus or minus 1.7 °C (3 °F) of the control temperature.

2.10 JACKET COOLANT HEATER

- A. Provide a thermostatically-controlled electric heater mounted in the engine coolant jacketing to automatically maintain the coolant within plus or minus 1.7 °C (3 °F) of the temperature recommended by the engine manufacturer to meet the starting time specified at the minimum winter outdoor temperature.

2.11 GENERATOR

- A. Synchronous, amortisseur windings, bracket-bearing, self-venting, rotating-field type connected directly to the engine.
- B. Lifting lugs designed for convenient connection to and removal from the engine.
- C. Integral poles and spider, or individual poles dove-tailed to the spider.
- D. Designed for sustained short-circuit currents in conformance with NEMA Standards.
- E. Designed for sustained operation at 100% of the RPM specified for the engine generator without damage.
- F. Telephone influence factor shall conform to NEMA MG 1.
- G. Furnished with brushless excitation system or static-exciter-regulator assembly.
- H. Nameplates attached to the generator shall show the manufacturer's name, equipment identification, serial number, voltage ratings, field current ratings, kW/kVA output ratings, power factor rating, time rating, temperature rise ratings, RPM ratings, full load current rating, number of phases and frequency, and date of manufacture.
- I. The grounded (neutral) conductor shall be electrically isolated from equipment ground and terminated in the same junction box as the phase conductors.

2.12 GENERATOR OVERCURRENT AND FAULT PROTECTION

- A. Generator circuit breaker shall be molded-case, electronic-trip type, and 100% rated, complying with UL 489. Tripping characteristics shall be adjustable long-time and short-time delay and instantaneous. Provide shunt trip to trip breaker when engine generator is shut down by other protective devices.
- B. Overcurrent protective device cubicle shall contain terminations for neutral and equipment grounding conductors as necessary.

2.13 CONTROLS

- A. Shall include Engine Generator Control Cubicle(s).
- B. General:
 - 1. Control equipment shall be in accordance with UL 508, NEMA ICS-4, ICS-6, and ANSI C37.90.1.
 - 2. Panels shall be in accordance with UL 50.

3. Cubicles shall be in accordance with UL 891.
 4. Coordinate controls with the automatic transfer switches shown on the drawings so that the systems will operate as specified.
 5. Cubicles:
 - a. Code gauge steel: manufacturer's recommended heavy gauge steel with factory primer and light gray finish.
 - b. Doors shall be gasketed, attached with concealed or semi-concealed hinges, and shall have a permanent means of latching in closed position.
 - c. Panels shall be wall-mounted or incorporated in other equipment as indicated on the drawings or as specified.
 - d. Door locks for panels and cubicles shall be keyed identically to operate from a single key.
 6. Wiring: Insulated, rated at 600 V.
 - a. Install the wiring in vertical and horizontal runs, neatly harnessed.
 - b. Terminate all external wiring at heavy duty, pressure-type, terminal blocks.
 7. The equipment, wiring terminals, and wires shall be clearly and permanently labeled.
 8. The appropriate wiring diagrams shall be laminated or mounted under plexiglass within the frame on the inside of the cubicles and panels.
 9. All indicating lamps and switches shall be accessible and mounted on the cubicle doors.
 10. Meters shall be per the requirements of Section 25 10 10, ADVANCED UTILITY METERING.
 11. The manufacturer shall coordinate the interconnection and programming of the generator controls with all related equipment, including automatic transfer switches and generator paralleling controls as applicable, specified in other sections.
- C. Engine generator Control Cubicle:
1. Starting and Stopping Controls:
 - a. A three-position, maintained-contact type selector switch with positions marked "AUTOMATIC," "OFF," and "MANUAL." Provide flashing amber light for OFF and MANUAL positions.

- b. A momentary contact push-button switch with positions marked "MANUAL START" and "MANUAL STOP."
 - c. Selector switch in AUTOMATIC position shall cause the engine to start automatically when a single pole contact in a remote device closes. When the generator's output voltage increases to not less than 90% of its rated voltage, and its frequency increases to not less than 58 Hz, the remote devices shall transfer the load to the generator. An adjustable time delay relay, in the 0 to 15 minute range, shall cause the engine generator to continue operating without any load after completion of the period of operation with load. Upon completion of the additional 0 to 15 minute (adjustable) period, the engine generator shall stop.
 - d. Selector switch in OFF position shall prevent the engine from starting either automatically or manually. Selector switch in MANUAL position shall also cause the engine to start when the manual start push-button is depressed momentarily.
 - e. With selector switch is in MANUAL position, depressing the MANUAL STOP push-button momentarily shall stop the engine after a cool-down period.
 - f. A maintained-contact, red mushroom-head push-button switch marked "EMERGENCY STOP" will cause the engine to stop without a cool-down period, independent of the position of the selector switch.
2. Engine Cranking Controls:
- a. The cranking cycles shall be controlled by a timer that will be independent of the battery voltage fluctuations.
 - b. The controls shall crank the engine through one complete cranking cycle, consisting of four starting attempts of 10 seconds each with 10 seconds between each attempt.
 - c. Total actual cranking time for the complete cranking cycle shall be 40 seconds during a 70-second interval.
 - d. Cranking shall terminate when the engine starts so that the starting system will not be damaged. Termination of the cranking shall be controlled by self-contained, speed-sensitive switch. The switch shall prevent re-cranking of the engine until after the engine stops.
 - e. After the engine has stopped, the cranking control shall reset.

3. Supervisory Controls:

a. Overcrank:

- 1) When the cranking control system completes one cranking cycle (four starting attempts), without starting the engine, the OVERCRANK signal light and the audible alarm shall be energized.
- 2) The cranking control system shall lock-out, and shall require a manual reset.

b. Coolant Temperature:

- 1) When the temperature rises to the predetermined first stage level, the HIGH COOLANT TEMPERATURE - FIRST STAGE signal light and the audible alarm shall be energized.
- 2) When the temperature rises to the predetermined second stage level, which shall be low enough to prevent any damage to the engine and high enough to avoid unnecessary engine shutdowns, the HIGH COOLANT TEMPERATURE - SECOND STAGE signal light and the audible alarm shall be energized and the engine shall stop.
- 3) The difference between the first and second stage temperature settings shall be approximately -12 °C (10 °F).
- 4) Permanently indicate the temperature settings near the associated signal light.
- 5) When the coolant temperature drops to below 21 °C (70 °F), the "LOW COOLANT TEMPERATURE" signal light and the audible alarm shall be energized.

c. Low Coolant Level: When the coolant level falls below the minimum level recommended by the manufacturer, the LOW COOLANT LEVEL signal light and audible alarm shall be energized.

d. Lubricating Oil Pressure:

- 1) When the pressure falls to the predetermined first stage level, the OIL PRESSURE - FIRST STAGE signal light and the audible alarm shall be energized.
- 2) When the pressure falls to the predetermined second stage level, which shall be high enough to prevent damage to the engine and low enough to avoid unnecessary engine shutdowns,

the OIL PRESSURE - SECOND STAGE signal light and the audible alarm shall be energized and the engine shall stop.

- 3) The difference between the first and second stage pressure settings shall be approximately 15% of the oil pressure.
- 4) The pressure settings near the associated signal light shall be permanently displayed so that the running oil pressure can be compared to the target (setpoint) value.

e. Overspeed:

- 1) When the engine RPM exceeds the maximum RPM recommended by the manufacturer of the engine, the engine shall stop.
- 2) Simultaneously, the OVERSPEED signal light and the audible alarm shall be energized.

f. Low Fuel - Day Tank:

When the fuel oil level in the day tank decreases to less than the level at which the fuel oil transfer pump should start to refill the tank, the LOW FUEL DAY TANK light and the audible alarm shall be energized.

g. Low Fuel - Main Storage Tank:

When the fuel oil level in the storage tank decreases to less than one-third of total tank capacity, the LOW FUEL-MAIN STORAGE TANK signal light and audible alarm shall be energized.

h. Reset Alarms and Signals:

Overcrank, Coolant Temperature, Coolant Level, Oil Pressure, Overspeed, and Low Fuel signal lights and the associated audible alarms shall require manual reset. A momentary-contact silencing switch and push-button shall silence the audible alarm by using relays or solid state devices to seal in the audible alarm in the de-energized condition. Elimination of the alarm condition shall automatically release the sealed-in circuit for the audible alarm so that it will be automatically energized again when the next alarm condition occurs. The signal lights shall require manual reset after elimination of the condition which caused them to be energized. Install the audible alarm just outside the engine generator room in a location as directed by the COR. The audible alarm shall be rated for 85 dB at 3 M (10 feet).

i. Generator Breaker Signal Light:

- 1) A flashing green light shall be energized when the engine generator circuit breaker is in the OPEN or TRIPPED position.
- 2) Simultaneously, the audible alarm shall be energized.

4. Monitoring Devices:

- a. Electric type gauges for the cooling water temperatures and lubricating oil pressures. These gauges may be engine mounted with proper vibration isolation.
- b. A running time indicator, totalizing not fewer than 9,999 hours, and an electric type tachometer.
- c. A voltmeter, ammeter, frequency meter, kilowatt meter, manual adjusting knob for the output voltage, and the other items shown on the drawings shall be mounted on the front of the generator control panels.
- d. Install potential and current transformers as required.
- e. Visual Indications:

- 1) OVERCRANK
- 2) HIGH COOLANT TEMPERATURE - FIRST STAGE
- 3) HIGH COOLANT TEMPERATURE - SECOND STAGE
- 4) LOW COOLANT TEMPERATURE
- 5) OIL PRESSURE - FIRST STAGE
- 6) OIL PRESSURE - SECOND STAGE
- 7) LOW COOLANT LEVEL
- 8) GENERATOR BREAKER
- 9) OVERSPEED
- 10) LOW FUEL - DAY TANK
- 11) LOW FUEL - MAIN STORAGE TANK

- f. Lamp Test: The LAMP TEST momentary contact switch shall momentarily actuate the alarm buzzer and all the indicating lamps.

5. Automatic Voltage Regulator:

- a. Shall correct voltage fluctuations rapidly and restore the output voltage to the predetermined level with a minimum amount of hunting.
- b. Shall include voltage level rheostat located inside the control cubicle.

- c. Provide a 3-phase automatic voltage regulator immune to waveform distortion.

2.14 REMOTE MANUAL STOP STATION

- A. Shall be provided per NFPA 101, and shall be a red mushroom-head push-button switch.
- B. Shall be connected to the main generator control panel to provide emergency shutdown of the generator.
- C. Shall be located outside the room housing the generator.
- D. Shall have permanent label reading "EMERGENCY STOP".

2.15 REMOTE ANNUNCIATOR PANEL

- A. A remote annunciator panel shall be installed in dispatch room, location as shown on the drawings.
- B. The annunciator shall indicate alarm conditions as required by NFPA 99 and 110.
- C. Include control wiring between the remote annunciator panel and the engine generator. Wiring shall be as required by the manufacturer.

2.16 SOUND-ATTENUATED ENCLOSURE

- A. The engine generator and related equipment shall be housed in an outdoor weatherproof enclosure.
- B. The enclosure shall be provided with a factory-installed and factory-wired panelboard, 20A 120V receptacles, and compact fluorescent light fixtures with guards and switches.
- C. Enclosure shall be weatherproof and sound-attenuated to no more than 73 dBA when measured at 7 M (23 feet) horizontally from any part of the enclosure. Sound ratings shall be based on full load condition of engine generator in a single unit operation condition.
- D. Airflow configuration shall be intake through rear of unit, and discharge air vertically up. Enclosure shall be suitable for winds up to 193 kmh (120 miles per hour) roof load shall be equal to or greater than 200 kg/sq m (40 pounds per square foot) Non-distributed loading as required.
- E. The enclosure shall meet the following requirements:
 - 1. Radiator exhaust outlet shall be ducted through the end of the enclosure.
 - 2. All exterior surfaces shall be factory-painted with industrial enamel.

3. Unit shall have sufficient guards to prevent entrance by small animals.
4. Batteries shall fit inside enclosure and alongside the engine generator. Batteries under the generator are not acceptable.
5. The muffler shall be mounted and thermally-insulated inside the enclosure.

2.17 SPARE PARTS

- A. For each engine generator:
 1. Six lubricating oil filters.
 2. Six primary fuel oil filters.
 3. Six secondary fuel oil filters.
 4. Six intake air filters.
- B. For each battery charger:
 1. Three complete sets of fuses.
- C. For each control panel:
 1. Three complete sets of fuses, if applicable.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install concrete bases of dimensions shown on the drawings.
- B. Installation of the engine generator shall comply with manufacturer's written instructions and with NFPA 110.
- C. Mounting:
 1. Support the base of engine generator on vibration isolators, each isolator bolted to the floor (pad), and the generator base bolted to isolator.
 2. Install sufficient isolators so that the floor (pad) bearing pressure under each isolator is within the floor (pad) loading specification.
 3. Install equal number of isolators on each side of the engine generator's base.
 4. Locate isolators for approximately equal load distribution and deflection per isolator. The base of the engine generator shall be drilled at the factory for the isolator bolts.
 5. Isolators shall be shipped loose with the engine generator.

6. All connections between the engine generator and exterior systems, such as fuel lines, electrical connections, and engine exhaust system and air exhaust shroud, shall be flexible.
- D. In seismic areas, engine generators shall be adequately anchored and braced per details on structural contract drawings to withstand the seismic forces at the location where installed.
- E. Balance:
1. The vibration velocity in the horizontal, vertical, and axial directions shall not exceed 16.25 mm (0.65 inch) per second peak at any specific frequency. These limits apply to main structural components such as the engine block and the generator frame at the bearings.
- F. Connect all components of the generator system so that they will continue to be energized during failure of the normal electrical power supply system.
- G. Install piping between engine generator and remote components of cooling, fuel, and exhaust systems.
- H. Flexible connection between radiator and exhaust shroud at the wall damper:
1. Install noncombustible flexible connections made of 20-oz neoprene-coated fiberglass fabric approximately 150 mm (6 inches) wide.
 2. Crimp and fasten the fabric to the sheet metal with screws 50 mm (2 inches) on center. The fabric shall not be stressed, except by the air pressure.
- I. Exhaust System Insulation:
1. Adhesive and insulation materials shall be applied on clean, dry surfaces from which loose scale and construction debris has been removed by wire brushing.
 2. Fill all cracks, voids, and joints of applied insulation material with high temperature 1093 °C (2000 °F) insulating cement before applying the outer covering.
 3. The installation shall be clean and free of debris, thermally and structurally tight without sag, neatly finished at all hangers or other penetrations, and shall provide a smooth finished surface.

4. Insulation and jacket shall terminate hard and tight at all anchor points.
5. Insulate completely from engine exhaust flexible connection through roof or wall construction, including muffler.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Provide the services of a factory-authorized, factory-trained representative of the engine generator manufacturer to inspect field-assembled components and equipment installation, and to supervise the field tests.
- B. When the complete engine generator system has been installed and prior to the final inspection, test all components of the system in the presence of the COR for proper operation of the individual components and the complete system and to eliminate electrical and mechanical defects.
- C. Furnish fuel oil, lubricating oil, anti-freeze liquid, water treatment, rust-inhibitor, and load bank for testing of the engine generator.
- D. Visual Inspection: Visually verify proper installation of engine generator and all components per manufacturer's pre-functional installation checklist.
- E. Set engine generator circuit breaker protective functions per Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY.
- F. Field Tests:
 1. Perform manufacturer's after-starting checks and inspections.
 2. Test the engine generator for six hours of continuous operation as follows:
 - a. Two hours while delivering 100% of the specified kW.
 - b. Four hours while the engine generator is delivering 80% of its specified kW rating.
 - c. If during the 6-hour continuous test, an engine generator failure occurs or the engine generator cannot maintain specified power output, the test(s) are null and void. After repair and/or adjustments, the test(s) shall be repeated at no additional cost to the Government until satisfactory results are attained.
 3. Record the following test data at 30-minute intervals:
 - a. Time of day, as well as reading of running time indicator.
 - b. kW.

- c. Voltage on each phase.
 - d. Amperes on each phase.
 - e. Engine RPM.
 - f. Frequency.
 - g. Coolant water temperature.
 - h. Fuel pressure.
 - i. Oil pressure.
 - j. Outdoor temperature.
 - k. Average ambient temperature in the vicinity of the engine generator.
- 4. Demonstrate that the engine generator will attain proper voltage and frequency within the specified time limit from a cold start after the closing of a single contact.
 - 5. Furnish a resistance-type load for the testing of the engine generator. Test loads shall always include adequate resistance to assure stability of the loads and equipment during all of the testing operations. The test load kW rating shall not be less than 100% of the specified kW rating of the engine generator.
- G. Starting System Test:
- 1. Demonstrate that the batteries and cranking motor are capable of five starting attempts of 10 seconds cranking each at 10-second intervals with the battery charger turned off.
- H. Remote Annunciator Panel and Remote Manual Stop Tests:
- Simulate conditions to verify proper operation of each visual or audible indication, interconnecting hardware and software, and reset button. Simulate emergency stop of the generator by initiating the remote manual stop station, while the generator is in operation.
- I. Fuel systems shall be flushed and tested per Section 23 10 00, FACILITY FUEL SYSTEMS: Fuel supply and storage requirements.
- J. Automatic Operation Tests:
- Test the engine generator and associated automatic transfer switches to demonstrate automatic starting, loading and unloading. The load for this test shall be the actual connected loads. Initiate loss of normal source and verify the specified sequence of operation. Restore the normal power source and verify the specified sequence of operation. Verify resetting of controls to normal.

- K. At the completion of the field tests, fill the main storage tank and day tank with fuel of grade and quality as recommended by the manufacturer of the engine. Fill all engine fluids to levels as recommended by manufacturer.
- L. When any defects are detected during the tests, correct all the deficiencies and repeat all or part of the 6-hour continuous test as requested by the COR, at no additional cost to the Government.
- M. Provide test and inspection results in writing to the COR.

3.3 FOLLOW-UP VERIFICATION

- A. After completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the engine generator(s) and control and annunciation components are in good operating condition and properly performing the intended function.

3.4 INSTRUCTIONS AND FINAL INSPECTIONS

- A. Laminate or mount under acrylic resin a set of operating instructions for the system and install instructions within a frame mounted on the wall near the engine generator at a location per the COR.
- B. Furnish the services of a competent and factory-trained technician for one 4-hour period for instructions to VA personnel in operation and maintenance of the equipment, on the date requested by the COR.

---END---

SECTION 26 36 23
AUTOMATIC TRANSFER SWITCHES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of open-transition automatic transfer switches with bypass isolation, indicated as automatic transfer switches or ATS in this section.

1.2 RELATED WORK

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete equipment pads.
- B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Requirement for seismic restraint for nonstructural components.
- C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- D. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personal safety and to provide a low impedance path for possible ground fault currents.
- F. Section 26 05 33, RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.
- G. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Short circuit and coordination study, and requirements for a coordinated electrical system.
- H. Section 26 32 13, ENGINE-GENERATORS: Requirements for normal and emergency power generation.
- I. Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS: General communications requirements that are common to more than one section in Division 27.
- L. Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATION SYSTEMS: Raceways for communications cabling.
- M. SECTION 27 15 00, COMMUNICATIONS HORIZONTAL CABLING: Communications media for interconnecting automatic transfer switches and remote control and annunciation components.

1.3 QUALITY ASSURANCE

A. QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

- B. A factory-authorized representative shall be capable of providing emergency maintenance and repairs at the project site within 4 hours maximum of notification.
- C. Automatic transfer switch, bypass/isolation switch, and annunciation control panels shall be products of the same manufacturer.

1.4 FACTORY TESTS

- A. Automatic transfer switches shall be thoroughly tested at the factory to ensure that there are no electrical or mechanical defects. Tests shall be conducted per UL standards. Factory tests shall be certified, and shall include the following tests:
 - 1. Visual inspection to verify that each ATS is as specified.
 - 2. Mechanical test to verify that ATS sections are free of mechanical hindrances.
 - 3. Insulation resistance test to ensure electrical integrity and continuity of entire system.
 - 4. Main switch contact resistance test.
 - 5. Electrical tests to verify complete system electrical operation.
- B. Furnish four (4) copies of certified manufacturer's factory test reports to the COR prior to shipment of the ATS to ensure that the ATS has been successfully tested as specified.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include voltage rating, continuous current rating, number of phases, withstand and closing rating, dimensions, weights, mounting details, conduit entry provisions, front view, side view, equipment and device arrangement, elementary and interconnection wiring diagrams, factory relay settings, and accessories.

- c. For automatic transfer switches that are networked together to a common means of annunciation and/or control, submit interconnection diagrams as well as site and building plans, showing connections for normal and emergency sources of power, load, control and annunciation components, and interconnecting communications paths. Equipment locations on the diagrams and plans shall match the site, building, and room designations on the drawings.
 - d. Complete nameplate data, including manufacturer's name and catalog number.
 - e. A copy of the markings that are to appear on the automatic transfer switches when installed.
 - f. Certification from the manufacturer that representative ATS have been seismically tested to International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.
2. Manuals:
- a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - 1) Schematic signal and control diagrams, with all terminals identified, matching terminal identification in the automatic transfer switches.
 - 2) Include information for testing, repair, troubleshooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.
 - 3) Provide a replacement and spare parts list. Include a list of tools and instruments for testing and maintenance purposes.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
 - 1) Include complete "As Installed" diagrams that indicate all pieces of equipment and their interconnecting wiring.

- 2) Include complete diagrams of the internal wiring for each piece of equipment, including "As Installed" revisions of the diagrams.
 - 3) The wiring diagrams shall identify the terminals to facilitate installation, maintenance, operation, and testing.
3. Certifications:
- a. When submitting the shop drawings, submit a certified test report from a recognized independent testing laboratory that a representative sample has passed UL 1008 prototype testing.
 - b. Two weeks prior to final inspection, submit the following.
 - 1) Certification by the manufacturer that the ATS conform to the requirements of the drawings and specifications.
 - 2) Certification by the Contractor that transfer switches have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Institute of Electrical and Electronic Engineers (IEEE):
- 446-95.....Emergency and Standby Power Systems for
Industrial and Commercial ApplicationsC37.90.1-
02 Surge Withstand Capability (SWC) Tests
for Relays and Relay Systems Associated with
Electric Power Apparatus
- C62.41.1-02.....Guide on the Surges Environment in Low-Voltage
(1000 V and Less) AC Power Circuits
- C62.41.2-02.....Recommended Practice on Characterization of
Surges in Low-Voltage (1000 V and Less) AC
Power Circuits
- C. International Code Council (ICC):
- IBC-12.....International Building Code
- D. National Electrical Manufacturers Association (NEMA):
- 250-08.....Enclosures for Electrical Equipment (1000 Volts
Maximum)
- ICS 6-06.....Enclosures

ICS 4-10.....Application Guideline for Terminal Blocks

MG 1-11.....Motors and Generators

E. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

99-12.....Health Care Facilities

110-10.....Emergency and Standby Power Systems

F. Underwriters Laboratories, Inc. (UL):

50-95.....Enclosures for Electrical Equipment

508-99.....Industrial Control Equipment

891-07.....Switchboards

1008-07.....Transfer Switch Equipment

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Automatic transfer switches shall comply with UL, NEMA, NEC, ANSI, IEEE, and NFPA, and have the following features:

1. Automatic transfer switches shall be open transition switches, 3-pole, draw-out construction, electrically operated, mechanically held open contact type, without integral overcurrent protection. Automatic transfer switches utilizing automatic or non-automatic molded case circuit breakers, insulated case circuit breakers, or power circuit breakers as switching mechanisms are not acceptable.
2. Automatic transfer switches shall be completely factory-assembled and wired such that only external circuit connections are required in the field.
3. Each automatic transfer switch shall be equipped with an integral bypass/isolation switch.
4. Ratings:
 - a. Phases, voltage, continuous current, poles, and withstand and closing ratings shall be as shown on the drawings.
 - b. Transfer switches are to be rated for continuous duty at specified continuous current rating on 60Hz systems.
 - c. Maximum automatic transfer switch rating: 800 A.
5. Markings:
 - a. Markings shall be in accordance with UL 1008.
6. Tests:

- a. Automatic transfer switches shall be tested in accordance with UL 1008. The contacts of the transfer switch shall not weld during the performance of withstand and closing tests when used with the upstream overcurrent device and available fault current specified.
7. Surge Withstand Test:
- a. Automatic transfer switches utilizing solid-state devices in sensing, relaying, operating, or communication equipment or circuits shall comply with IEEE C37.90.1.
8. Housing:
- a. Enclose automatic transfer switches in wall- or floor-mounted steel cabinets, with metal gauge not less than No. 14, in accordance with UL 508, or in a switchboard assembly in accordance with UL 891, as shown on the drawings.
 - b. Enclosure shall be constructed so that personnel are protected from energized bypass-isolation components during automatic transfer switch maintenance.
 - c. Automatic transfer switch components shall be removable without disconnecting external source or load power conductors.
 - d. Finish: Cabinets shall be given a phosphate treatment, painted with rust-inhibiting primer, and finish-painted with the manufacturer's standard enamel or lacquer finish.
 - e. Viewing Ports: Provide viewing ports so that contacts may be inspected without disassembly.
9. Operating Mechanism:
- a. Actuated by an electrical operator.
 - b. Electrically and mechanically interlocked so that the main contact cannot be closed simultaneously in either normal and emergency position.
 - c. Normal and emergency main contacts shall be mechanically locked in position by the operating linkage upon completion of transfer. Release of the locking mechanism shall be possible only by normal operating action.
 - d. Contact transfer time shall not exceed six cycles.
 - e. Operating mechanism components and mechanical interlocks shall be insulated or grounded.

10. Contacts:

- a. Main contacts: Silver alloy.
- b. Current carrying capacity of arcing contacts shall not be used in the determination of the automatic transfer switch rating, and shall be separate from the main contacts.
- c. Main and arcing contacts shall be visible for inspection with cabinet door open and barrier covers removed.

11. Manual Operator:

- a. Capable of operation by one person in either direction under no load.

12. Replaceable Parts:

- a. Include the main and arcing contacts individually or as units, as well as relays, and control devices.
- b. Automatic transfer switch contacts and accessories shall be replaceable from the front without removing the switch from the cabinet and without removing main conductors.

13. Sensing Features:

- a. Undervoltage Sensing for Each Phase of Normal Source: Sense low phase-to-ground voltage on each phase. Pickup voltage shall be adjustable from 85 to 100% of nominal, and dropout voltage is adjustable from 75 to 98% of pickup value. Factory set for pickup at 90% and dropout at 85%.
- b. Adjustable Time Delay: For override of normal-source voltage sensing to delay transfer and engine start signals. Adjustable from zero to six seconds, and factory set for one second.
- c. Voltage/Frequency Lockout Relay: Prevent premature transfer to the engine-generator. Pickup voltage shall be adjustable from 85 to 100% of nominal. Factory set for pickup at 90%. Pickup frequency shall be adjustable from 90 to 100% of nominal. Factory set for pickup at 95%.
- d. Time Delay for Retransfer to Normal Source: Adjustable from 0 to 30 minutes, and factory set for 10 minutes to automatically defeat delay on loss of voltage or sustained undervoltage of emergency source, provided normal supply has been restored.
- e. Test Switch: Simulate normal-source failure.

- f. Switch-Position Indication: Indicate source to which load is connected.
 - g. Source-Available Indication: Supervise sources via transfer switch normal- and emergency-source sensing circuits.
 - h. Normal Power Indication: Indicate "Normal Source Available."
 - i. Emergency Power Indication: Indicate "Emergency Source Available."
 - j. Transfer Override Control: Overrides automatic retransfer control so that automatic transfer switch shall remain connected to emergency power source regardless of condition of normal source. Control panel shall indicate override status.
 - k. Engine Starting Contacts: One isolated and normally closed and one isolated and normally open; rated 5 A at 30 V DC minimum.
 - l. Engine Shutdown Contacts: Time delay adjustable from zero to 15 minutes, and factory set for 5 minutes. Contacts shall initiate shutdown at remote engine-generator controls after retransfer of load to normal source.
 - m. Engine-Generator Exerciser: Programmable exerciser starts engine-generator(s) and transfers load to them from normal source for a preset time, then retransfers and shuts down engine-generator(s) after a preset cool-down period. Initiates exercise cycle at preset intervals adjustable from 7 to 30 days. Running periods are adjustable from 10 to 30 minutes. Factory settings shall be for 7-day exercise cycle, 20-minute running period, and 5-minute cool-down period.
14. Controls:
- a. Controls shall provide indication of switch status and be equipped with alarm diagnostics.
 - b. Controls shall control operation of the automatic transfer switches.
15. Factory Wiring: Train and bundle factory wiring and label either by color-code or by numbered/lettered wire markers. Labels shall match those on the shop drawings.
16. Annunciation, Control, and Programming Interface Components: Devices for communicating with remote programming devices,

annunciators, or control panels shall have open-protocol communication capability matched with remote device.

2.2 SEQUENCE OF OPERATION

- A. The specified voltage decrease in one or more phases of the normal power source shall initiate the transfer sequence. The automatic transfer switch shall start the engine-generator(s) after a specified time delay to permit override of momentary dips in the normal power source.
- B. The automatic transfer switch shall transfer the load from normal to emergency source when the frequency and voltage of the engine-generator(s) have attained the specified percent of rated value.
- C. Engine Start: A voltage decrease, at any automatic transfer switch, in one or more phases of the normal power source to less than the specified value of normal shall start the engine-generator after a specified time delay.
- D. Transfer to Emergency System Loads: Automatic transfer switch for Emergency System loads shall transfer their loads from normal to emergency source when frequency and voltage of the engine-generator(s) have attained the specified percent of rated value.
- F. Retransfer to Normal (All Loads): Automatic transfer switch shall retransfer the load from emergency to normal source upon restoration of normal supply in all phases to the specified percent or more of normal voltage, and after a specified time delay. Should the emergency source fail during this time, the automatic transfer switches shall immediately transfer to the normal source whenever it becomes available. After restoring to normal source, the engine-generator shall continue to run unloaded for a specified interval before shut-down.

2.3 BYPASS-ISOLATION SWITCH

- A. Provide automatic transfer switch with two-way bypass-isolation manual type switch. The bypass-isolation switch shall permit load by-pass to either normal or emergency power source and complete isolation of the automatic transfer switch, independent of transfer switch position. Bypass and isolation shall be possible under all conditions including when the automatic transfer switch is removed from service.
- B. Operation: The bypass-isolation switch shall have provisions for operation by one person through the movement of a maximum of two

handles at a common dead front panel in no more than 15 seconds. Provide a lock, which must energize to unlock the bypass switch, to prevent bypassing to a dead source. Provide means to prevent simultaneous connection between normal and emergency sources.

1. Bypass to normal (or emergency): Operation of bypass handle shall allow direct connection of the load to the normal (or emergency) source, without load interruption or by using a break-before-make design, or provide separate load interrupter contacts to momentarily interrupt the load.
 - a. Ensure continuity of auxiliary circuits necessary for proper operation of the system.
 - b. A red indicating lamp shall light when the automatic transfer switch is bypassed.
 - c. Bypassing source to source: If the power source is lost while in the bypass position, bypass to the alternate source shall be achievable without re-energization of the automatic transfer switch service and load connections.
 2. Isolation: Operation of the isolating handle shall isolate all live power conductors to the automatic transfer switch without interruption of the load.
 - a. Interlocking: Provide interlocking as part of the bypass-isolation switch to eliminate personnel-controlled sequence of operation, and to prevent operation to the isolation position until the bypass function has been completed.
 - b. Padlocking: Include provisions to padlock the isolating handle in the isolated position.
 - c. Visual verification: The isolation blades shall be visible in the isolated position.
 3. Testing: It shall be possible to test (normal electrical operation) the automatic transfer switch and engine-generator(s) with the isolation contacts closed and the load bypassed without interruption of power to the load.
- C. Ratings: The electrical capabilities and ratings of the bypass-isolation switch shall be compatible with those of the associated automatic transfer switch, including any required additional withstand tests.

2.4 REMOTE ANNUNCIATOR SYSTEM

- A. Remote annunciator panel shall annunciate conditions for indicated automatic transfer switches. Annunciation shall include the following:
 - 1. Sources available, as defined by actual pickup and dropout settings of automatic transfer switch controls.
 - 2. Switch position.
 - 3. Switch in test mode.
 - 4. Failure of communication link.
- B. Remote annunciator panel shall be visual and audible type with LED display panel, audible signal, and silencing switch.
 - 1. Panel shall indicate each automatic transfer switch monitored, the location of automatic transfer switch, and the identity of load it serves.
 - 2. Mounting: Steel cabinet, flush or surface mounted, as shown on the drawings.
- C. Remote annunciator panel shall be located in dispatch room in location as directed by COR. Provide all wiring and conduit between Automatic Transfer Switch and remote annunciator.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install automatic transfer switches in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. Anchor automatic transfer switches with rustproof bolts, nuts, and washers not less than 12 mm (1/2 inch) diameter, in accordance with manufacturer's instructions, and as shown on drawings.
- C. Automatic transfer switches shall be adequately anchored and braced to withstand the seismic forces as shown on the contract drawings.
- D. Mount automatic transfer switches on concrete slab. Unless otherwise indicated, the slab shall be at least 100 mm (4 inches) thick. The top of the concrete slab shall be approximately 100 mm (4 inches) above finished floor. Edges above floor shall have 12.5 mm (1/2 inch) chamfer. The slab shall be of adequate size to project at least 100 mm (8 inches) beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 75 mm (3 inches) above slab

surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. An authorized representative of the automatic transfer switch manufacturer shall technically supervise and participate during all of the field adjustments and tests. Major adjustments and field tests shall be witnessed by the COTR. The manufacturer's representative shall certify in writing that the equipment has been installed, adjusted and tested in accordance with the manufacturer's recommendations.
- B. Perform manufacturer's required field tests in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Confirm correct application of manufacturer's recommended lubricants.
 - d. Verify appropriate anchorage, required area clearances, and correct alignment.
 - e. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey after energization.
 - f. Verify grounding connections.
 - g. Verify ratings of sensors.
 - h. Vacuum-clean enclosure interior. Clean enclosure exterior.
 - i. Exercise all active components.
 - j. Verify that manual transfer warning signs are properly placed.
 - k. Verify the correct operation of all sensing devices, alarms, and indicating devices.
 - 2. Electrical tests:
 - a. Perform insulation-resistance tests.
 - b. After energizing circuits, demonstrate the interlocking sequence and operational function for each automatic transfer switch at least three times.

- 1) Test bypass-isolation unit functional modes and related automatic transfer switch operations.
 - 2) Power failure of normal source shall be simulated by opening upstream protective device. This test shall be performed a minimum of five times.
 - 3) Power failure of emergency source with normal source available shall be simulated by opening upstream protective device for emergency source. This test shall be performed a minimum of five times.
 - 4) Low phase-to-ground voltage shall be simulated for each phase of normal source.
 - 5) Operation and settings shall be verified for specified automatic transfer switch operational feature, such as override time delay, transfer time delay, return time delay, engine shutdown time delay, exerciser, auxiliary contacts, and supplemental features.
 - 6) Verify pickup and dropout voltages by data readout or inspection of control settings.
 - 7) Verify that bypass and isolation functions perform correctly, including the physical removal of the automatic transfer switch while in bypass mode.
- d. When any defects are detected, correct the defects and repeat the tests as requested by the COR at no additional cost to the Government.

3.3 FIELD SETTINGS VERIFICATION

- A. The automatic transfer switch settings shall be verified in the field by an authorized representative of the manufacturer.

3.4 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the automatic transfer switches are in good operating condition and properly performing the intended function.

3.5 INSTRUCTION

- A. Furnish the services of a factory-trained technician for one 4-hour training period for instructing personnel in the maintenance and

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operation of the automatic transfer switches, on the dates requested by
the COR.

---END---

SECTION 26 41 00
FACILITY LIGHTNING PROTECTION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing and installation of a complete UL master labeled lightning protection system.

1.2 RELATED WORK

- A. Section 07 60 00, FLASHING AND SHEET METAL: Penetrations through the roof.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground faults.
- D. Section 26 43 13, SURGE PROTECTIVE DEVICES: Surge protective device installed at the electrical service entrance.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS, (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Show locations of air terminals, connections to required metal surfaces, down conductors, and grounding means.
 - c. Show the mounting hardware and materials used to attach air terminals and conductors to the structure.
 - 2. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the lightning protection system conforms to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the lightning protection system has been properly installed and inspected.

- c. Certification that the lightning protection system has been inspected by a UL representative and has been approved by UL without variation.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. National Fire Protection Association (NFPA):
- 70-11.....National Electrical Code (NEC)
- 780-11.....Standard for the Installation of Lightning Protection Systems
- C. Underwriters Laboratories, Inc. (UL):
- 96-05.....Lightning Protection Components
- 96A-07.....Installation Requirements for Lightning Protection Systems
- 467-07.....Standard for Grounding and Bonding Equipment

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Lightning protection components shall conform to NFPA 780 and UL 96, coordinate lightning protection material for use on pre-engineered steel building, roofing, siding, mechanical equipment, architectural amenities, satellite TV, antennas and etc. Where copper material specified below are not compatible with approved building materials, contractor shall submit for approval to COR lightning protection material per NFPA 780 and UL96.
1. Class I conductors: Copper.
 2. Class I air terminals: Solid copper, 460 mm (18 inches) long, not less than 9.5 mm (3/8 inch) diameter, with sharp bare copper points.
 3. Ground rods: Copper-clad steel, 0.75 in (19 mm) diameter by 3 m (10 feet) long.
 4. Ground plates: Solid copper, not less than 20 gauge.
 5. Bonding plates: Bronze, 50 square cm (8 square inches).
 6. Through roof connectors: Solid copper riser bar, length and type as required to accommodate roof structure and flashing requirements.
 7. Down conductor guards: Stiff copper or brass.

8. Anchors and fasteners: Bronze bolt and clamp type shall be used for all applications except for membrane roof. Adhesive type are allowed only for attachment to membrane roof materials, using adhesive that is compatible with the membrane material.
9. Connectors: Bronze clamp-type connectors shall be used for roof conductor splices, and the connection of the roof conductor to air terminals and bonding plates. Crimp-type connectors are not allowed.
10. Exothermic welds: Exothermic welds shall be used for splicing the roof conductor to the down conductors, splices of the down conductors, and for connection of the down conductors to ground rods, ground plates, and the ground ring.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be coordinated with the roofing manufacturer and installer.
- B. Install the conductors as inconspicuously as practical.
- C. Install the down conductors within the concealed cavity of exterior walls where practical. Run the down conductors to the exterior at elevations below the finished grade.
- D. Where down conductors are subject to damage or are accessible near grade, protect with down conductor guards to 2.4 m (8 feet) above grade. Bond down conductor guards to down conductor at both ends.
- E. Make connections of dissimilar metal with bimetallic type fittings to prevent electrolytic action.
- F. Install ground rods and ground plates not less than 600 mm (2 feet) deep and a distance not less than 900 mm (3 feet) nor more than 2.5 m (8 feet) from the nearest point of the structure. Exothermically weld the down conductors to ground rods and ground plates in the presence of the COTR.
- G. Bond down conductors to metal main water piping where applicable.
- H. Bond down conductors to building structural steel.
- I. Connect roof conductors to all metallic projections and equipment above the roof as indicated on the drawings.
- J. Connect exterior metal surfaces, located within 900 mm (3 feet) of the conductors, to the conductors to prevent flashovers.

- K. Maintain horizontal or downward coursing of main conductor and insure that all bends have at least an 200 mm (8 inches) radius and do not exceed 90 degrees.
- L. Conductors shall be rigidly fastened every 900 mm (3 feet) along the roof and down to the building to ground.
- M. Air terminals shall be secured against overturning either by attachment to the object to be protected or by means of a substantial tripod or other braces permanently and rigidly attached to the building or structure.
- N. Install air terminal bases, cable holders and other roof-system supporting means without piercing membrane or metal roofs.
- O. Use through-roof connectors for penetration of the roof system. Flashing shall be provided by roofing contractor in accordance with Section 07 60 00, FLASHING AND SHEET METAL.
- P. Down conductors coursed on or in reinforced concrete columns or on structural steel columns shall be connected to the reinforcing steel or the structural steel member at its upper and lower extremities. In the case of long vertical members an additional connection shall be made at intervals not exceeding 30 M (100 feet).
- Q. A counterpoise or ground ring, where shown, shall be of No. 1/0 copper cable having suitable resistance to corrosion and shall be laid around the perimeter of the structure in a trench not less than 600 mm (2 feet) deep at a distance not less than 900 mm (3 feet) nor more than 2.5 M (8 feet) from the nearest point of the structure.
- R. On construction utilizing post tensioning systems to secure precast concrete sections, the post tension rods shall not be used as a path for lightning to ground.
- S. Where shown, use the structural steel framework or reinforcing steel as the down conductor.
 - 1. Weld or bond the non-electrically-continuous sections together and make them electrically continuous.
 - 2. Verify the electrical continuity by measuring the ground resistances to earth at the ground level, at the top of the building or stack, and at intermediate points with a sensitive ohmmeter. Compare the resistance readings.

3. Connect the air terminals together with an exterior conductor connected to the structural steel framework at not more than 18 m (60 foot) intervals.
4. Install ground connections to earth at not more than 18 m (60 foot) intervals around the perimeter of the building.
5. Weld or braze bonding plates to cleaned sections of the steel and connect the conductors to the plates.
6. Do not pierce the structural steel in any manner. Connections to the structural steel shall conform to UL 96A.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Test the ground resistance to earth by standard methods, and conform to the ground resistance requirements specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- B. A UL representative shall inspect the lightning protection system. Obtain and install a UL numbered master label for each of the lightning protection systems at the location directed by the UL representative and the COR.

---END---

SECTION 26 51 00
INTERIOR LIGHTING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies the furnishing, installation, and connection of the interior lighting systems. The terms "lighting fixture," "fixture," and "luminaire" are used interchangeably.

1.2 RELATED WORK

- A. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Requirement for seismic restraint for nonstructural components.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- F. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- G. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- H. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:

- a. Submit the following information for each type of lighting fixture designated on the LIGHTING FIXTURE SCHEDULE, arranged in order of lighting fixture designation.
- b. Material and construction details, include information on housing and optics system.
- c. Physical dimensions and description.
- d. Wiring schematic and connection diagram.
- e. Installation details.
- f. Energy efficiency data.

- g. Photometric data based on laboratory tests complying with IES Lighting Measurements testing and calculation guides.
 - h. Lamp data including lumen output (initial and mean), color rendition index (CRI), rated life (hours), and color temperature (degrees Kelvin).
 - i. For LED lighting fixtures, submit US DOE LED Lighting Facts label, and IES L70 rated life.
2. Manuals:
- a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
- a. Certification by the Contractor that the interior lighting systems have been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American National Standards Institute (ANSI):
 - C78.1-91.....Fluorescent Lamps - Rapid-Start Types -
Dimensional and Electrical Characteristics
 - C78.376-01.....Chromaticity of Fluorescent Lamps
- C. American Society for Testing and Materials (ASTM):
 - C635-07.....Manufacture, Performance, and Testing of Metal
Suspension Systems for Acoustical Tile and Lay-
in Panel Ceilings
- D. Environmental Protection Agency (EPA):
 - 40 CFR 261.....Identification and Listing of Hazardous Waste
- E. Federal Communications Commission (FCC):
 - CFR Title 47, Part 15...Radio Frequency Devices

CFR Title 47, Part 18...Industrial, Scientific, and Medical Equipment

F. Illuminating Engineering Society (IES):

LM-79-08.....Electrical and Photometric Measurements of
Solid-State Lighting Products

LM-80-08.....Measuring Lumen Maintenance of LED Light
Sources

LM-82-12.....Characterization of LED Light Engines and LED
Lamps for Electrical and Photometric Properties
as a Function of Temperature

G. Institute of Electrical and Electronic Engineers (IEEE):

C62.41-91.....Surge Voltages in Low Voltage AC Power Circuits

H. International Code Council (ICC):

IBC-12.....International Building Code

I. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

101-12.....Life Safety Code

J. National Electrical Manufacturer's Association (NEMA):

C82.1-04.....Lamp Ballasts - Line Frequency Fluorescent Lamp
Ballasts

C82.2-02.....Method of Measurement of Fluorescent Lamp
Ballasts

C82.4-02.....Lamp Ballasts - Ballasts for High-Intensity
Discharge and Low-Pressure Sodium (LPS) Lamps
(Multiple-Supply Type)

C82.11-11.....Lamp Ballasts - High Frequency Fluorescent Lamp
Ballasts

LL-9-09.....Dimming of T8 Fluorescent Lighting Systems

SSL-1-10.....Electronic Drivers for LED Devices, Arrays, or
Systems

K. Underwriters Laboratories, Inc. (UL):

496-08.....Lampholders

542-0599.....Fluorescent Lamp Starters

844-12.....Luminaires for Use in Hazardous (Classified)
Locations

924-12.....Emergency Lighting and Power Equipment

935-01.....Fluorescent-Lamp Ballasts

1029-94.....High-Intensity-Discharge Lamp Ballasts
1029A-06.....Ignitors and Related Auxiliaries for HID Lamp
Ballasts
1598-08.....Luminaires
1574-04.....Track Lighting Systems
2108-04.....Low-Voltage Lighting Systems
8750-09.....Light Emitting Diode (LED) Light Sources for
Use in Lighting Products

PART 2 - PRODUCTS

2.1 LIGHTING FIXTURES

- A. Shall be in accordance with NFPA, UL, as shown on drawings, and as specified.
- B. Sheet Metal:
 - 1. Shall be formed to prevent warping and sagging. Housing, trim and lens frame shall be true, straight (unless intentionally curved), and parallel to each other as designed.
 - 2. Wireways and fittings shall be free of burrs and sharp edges, and shall accommodate internal and branch circuit wiring without damage to the wiring.
 - 3. When installed, any exposed fixture housing surface, trim frame, door frame, and lens frame shall be free of light leaks.
 - 4. Hinged door frames shall operate smoothly without binding. Latches shall function easily by finger action without the use of tools.
- C. Recessed fixtures mounted in an insulated ceiling shall be listed for use in insulated ceilings.
- D. Mechanical Safety: Lighting fixture closures (lens doors, trim frame, hinged housings, etc.) shall be retained in a secure manner by captive screws, chains, aircraft cable, captive hinges, or fasteners such that they cannot be accidentally dislodged during normal operation or routine maintenance.
- E. Metal Finishes:
 - 1. The manufacturer shall apply standard finish (unless otherwise specified) over a corrosion-resistant primer, after cleaning to free the metal surfaces of rust, grease, dirt and other deposits. Edges of pre-finished sheet metal exposed during forming, stamping or shearing processes shall be finished in a similar corrosion

resistant manner to match the adjacent surface(s). Fixture finish shall be free of stains or evidence of rusting, blistering, or flaking, and shall be applied after fabrication.

2. Interior light reflecting finishes shall be white with not less than 85 percent reflectances, except where otherwise shown on the drawing.

3. Exterior finishes shall be as shown on the drawings.

F. Lighting fixtures shall have a specific means for grounding metallic wireways and housings to an equipment grounding conductor.

2.2 EMERGENCY LIGHTING UNIT

A. Complete, self-contained unit with batteries, battery charger, one or more local or remote lamp heads with lamps, under-voltage relay, and test switch.

1. Enclosure: Shall be impact-resistant thermoplastic. Enclosure shall be suitable for the environmental conditions in which installed.

2. Lamp Heads: Horizontally and vertically adjustable, mounted on the face of the unit, except where otherwise indicated.

3. Lamps: Shall be LED.

4. Battery: Shall be maintenance-free nickel-cadmium. Minimum normal life shall be minimum of 10 years.

5. Battery Charger: Dry-type full-wave rectifier with charging rates to maintain the battery in fully-charged condition during normal operation, and to automatically recharge the battery within 12 hours following a 1-1/2 hour continuous discharge.

6. Integral Self-Test: Automatically initiates test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing LED.

2.3 LED EXIT LIGHT FIXTURES

A. Exit light fixtures shall meet applicable requirements of NFPA and UL.

B. Housing and door shall be die-cast aluminum.

C. For general purpose exit light fixtures, door frame shall be hinged, with latch. For vandal-resistant exit light fixtures, door frame shall be secured with tamper-resistant screws.

D. Finish shall be satin or fine-grain brushed aluminum.

E. There shall be no radioactive material used in the fixtures.

F. Fixtures:

1. Inscription panels shall be cast or stamped aluminum a minimum of 2.25 mm (0.090 inch) thick, stenciled with 150 mm (6 inch) high letters, baked with red color stable plastic or fiberglass. Lamps shall be luminous Light Emitting Diodes (LED) mounted in center of letters on red color stable plastic or fiberglass.
2. Double-Faced Fixtures: Provide double-faced fixtures where required or as shown on drawings.
3. Directional Arrows: Provide directional arrows as part of the inscription panel where required or as shown on drawings. Directional arrows shall be the "chevron-type" of similar size and width as the letters and meet the requirements of NFPA 101.

G. Voltage: Multi-voltage (120 - 277V).

2.4 LED LIGHT FIXTURES

A. General:

1. LED light fixtures shall be in accordance with IES, NFPA, UL, as shown on the drawings, and as specified.
2. LED light fixtures shall be Reduction of Hazardous Substances (RoHS)-compliant.
3. LED drivers shall include the following features unless otherwise indicated:
 - a. Minimum efficiency: 85% at full load.
 - b. Minimum Operating Ambient Temperature: -20° C. (-4° F.)
 - c. Input Voltage: 120 - 277V (±10%) at 60 Hz.
 - d. Integral short circuit, open circuit, and overload protection.
 - e. Power Factor: ≥ 0.95.
 - f. Total Harmonic Distortion: ≤ 20%.
 - g. Comply with FCC 47 CFR Part 15.
4. LED modules shall include the following features unless otherwise indicated:
 - a. Comply with IES LM-79 and LM-80 requirements.
 - b. Minimum CRI 80 and color temperature 3000° K unless otherwise specified in LIGHTING FIXTURE SCHEDULE.
 - c. Minimum Rated Life: 50,000 hours per IES L70.
 - d. Light output lumens as indicated in the LIGHTING FIXTURE SCHEDULE.

B. LED Downlights:

1. Housing, LED driver, and LED module shall be products of the same manufacturer.

C. LED Troffers:

1. LED drivers, modules, and reflector shall be accessible, serviceable, and replaceable from below the ceiling.
2. Housing, LED driver, and LED module shall be products of the same manufacturer.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC, manufacturer's instructions, and as shown on the drawings or specified.
- B. Align, mount, and level the lighting fixtures uniformly.
- C. Wall-mounted fixtures shall be attached to the studs in the walls, or to a 20 gauge metal backing plate that is attached to the studs in the walls. Lighting fixtures shall not be attached directly to gypsum board.
- D. Lighting Fixture Supports:
 1. Shall provide support for all of the fixtures. Supports may be anchored to channels of the ceiling construction, to the structural slab or to structural members within a partition, or above a suspended ceiling.
 2. Shall maintain the fixture positions after cleaning and relamping.
 3. Shall support the lighting fixtures without causing the ceiling or partition to deflect.
 4. Hardware for recessed fluorescent fixtures:
 - a. Where the suspended ceiling system is supported at the four corners of the fixture opening, hardware devices shall clamp the fixture to the ceiling system structural members, or plaster frame at not less than four points in such a manner as to resist spreading of the support members and safely lock the fixture into the ceiling system.
 - b. Where the suspended ceiling system is not supported at the four corners of the fixture opening, hardware devices shall independently support the fixture from the building structure at four points.

5. Hardware for surface mounting fluorescent fixtures to suspended ceilings:
 - a. In addition to being secured to any required outlet box, fixtures shall be bolted to a grid ceiling system at four points spaced near the corners of each fixture. The bolts shall be not less than 6 mm (1/4 inch) secured to channel members attached to and spanning the tops of the ceiling structural grid members. Non-turning studs may be attached to the ceiling structural grid members or spanning channels by special clips designed for the purpose, provided they lock into place and require simple tools for removal.
 - b. In addition to being secured to any required outlet box, fixtures shall be bolted to ceiling structural members at four points spaced near the corners of each fixture. Pre-positioned 6 mm (1/4 inch) studs or threaded plaster inserts secured to ceiling structural members shall be used to bolt the fixtures to the ceiling. In lieu of the above, 6 mm (1/4 inch) toggle bolts may be used on new or existing ceiling provided the plaster and lath can safely support the fixtures without sagging or cracking.
6. Hardware for recessed lighting fixtures:
 - a. All fixture mounting devices connecting fixtures to the ceiling system or building structure shall have a capacity for a horizontal force of 100 percent of the fixture weight and a vertical force of 400 percent of the fixture weight.
 - b. Mounting devices shall clamp the fixture to the ceiling system structure (main grid runners or fixture framing cross runners) at four points in such a manner as to resist spreading of these supporting members. Each support point device shall utilize a screw or approved hardware to "lock" the fixture housing to the ceiling system, restraining the fixture from movement in any direction relative to the ceiling. The screw (size No. 10 minimum) or approved hardware shall pass through the ceiling member (T-bar, channel or spline), or it may extend over the inside of the flange of the channel (or spline) that faces away from the fixture, in a manner that prevents any fixture movement.

- c. In addition to the above, the following is required for fixtures exceeding 9 kg (20 pounds) in weight.
 - 1) Where fixtures mounted in ASTM Standard C635 "Intermediate Duty" and "Heavy Duty" ceilings and weigh between 9 kg and 25 kg (20 pounds and 56 pounds), provide two 12 gauge safety hangers hung slack between diagonal corners of the fixture and the building structure.
 - 2) Where fixtures weigh over 25 kg (56 pounds), they shall be independently supported from the building structure by approved hangers. Two-way angular bracing of hangers shall be provided to prevent lateral motion.
 - d. Where ceiling cross runners are installed for support of lighting fixtures, they must have a carrying capacity equal to that of the main ceiling runners and be rigidly secured to the main runners.
7. Surface mounted lighting fixtures:
- a. Fixtures shall be bolted against the ceiling independent of the outlet box at four points spaced near the corners of each unit. The bolts (or stud-clips) shall be minimum 6 mm (1/4 inch) bolt, secured to main ceiling runners and/or secured to cross runners. Non-turning studs may be attached to the main ceiling runners and cross runners with special non-friction clip devices designed for the purpose, provided they bolt through the runner, or are also secured to the building structure by 12 gauge safety hangers. Studs or bolts securing fixtures weighing in excess of 25 kg (56 pounds) shall be supported directly from the building structure.
 - b. Where ceiling cross runners are installed for support of lighting fixtures, they must have a carrying capacity equal to that of the main ceiling runners and be rigidly secured to the main runners.
 - c. Fixtures less than 6.8 kg (15 pounds) in weight and occupying less than 3715 sq cm (two square feet) of ceiling area may, when designed for the purpose, be supported directly from the outlet box when all the following conditions are met.
 - 1) Screws attaching the fixture to the outlet box pass through round holes (not key-hole slots) in the fixture body.
 - 2) The outlet box is attached to a main ceiling runner (or cross runner) with approved hardware.

- 3) The outlet box is supported vertically from the building structure.
- d. Fixtures mounted in open construction shall be secured directly to the building structure with approved bolting and clamping devices.
- 8. Single or double pendant-mounted lighting fixtures:
 - a. Each stem shall be supported by an approved outlet box mounted swivel joint and canopy which holds the stem captive and provides spring load (or approved equivalent) dampening of fixture oscillations. Outlet box shall be supported vertically from the building structure.
- 9. Outlet boxes for support of lighting fixtures (where permitted) shall be secured directly to the building structure with approved devices or supported vertically in a hung ceiling from the building structure with a nine gauge wire hanger, and be secured by an approved device to a main ceiling runner or cross runner to prevent any horizontal movement relative to the ceiling.
- E. Furnish and install the new lamps as specified for all lighting fixtures installed under this project, and for all existing lighting fixtures reused under this project.
- F. The electrical and ceiling trades shall coordinate to ascertain that approved lighting fixtures are furnished in the proper sizes and installed with the proper devices (hangers, clips, trim frames, flanges, etc.), to match the ceiling system being installed.
- G. Bond lighting fixtures to the grounding system as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- H. At completion of project, replace all defective components of the lighting fixtures at no cost to the Government.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform the following:
 - 1. Visual Inspection:
 - a. Verify proper operation by operating the lighting controls.
 - b. Visually inspect for damage to fixtures, lenses, reflectors, diffusers, and louvers. Clean fixtures, lenses, reflectors, diffusers, and louvers that have accumulated dust, dirt, or fingerprints during construction.

2. Electrical tests:

- a. Exercise dimming components of the lighting fixtures over full range of dimming capability by operating the control devices(s) in the presence of the COR. Observe for visually detectable flicker over full dimming range, and replace defective components at no cost to the Government.
- b. Burn-in all fixtures that require specific aging period to operate properly, prior to occupancy by Government. Burn-in period to be 40 hours minimum, unless specifically recommended otherwise by the lamp manufacturer.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting systems are in good operating condition and properly performing the intended function.

---END---

SECTION 26 56 00
EXTERIOR LIGHTING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of exterior fixtures, poles, and supports. The terms "lighting fixtures", "fixture" and "luminaire" are used interchangeably.

1.2 RELATED WORK

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low voltage power and lighting wiring.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits, fittings, and boxes for raceway systems.
- F. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground handholes and conduits.
- G. Section 26 09 23, LIGHTING CONTROLS: Controls for exterior lighting.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit the following information for each type of lighting fixture designated on the LIGHTING FIXTURE SCHEDULE, arranged in order of lighting fixture designation.
 - b. Material and construction details, include information on housing and optics system.
 - c. Physical dimensions and description.
 - d. Wiring schematic and connection diagram.

- e. Installation details.
 - f. Energy efficiency data.
 - g. Photometric data based on laboratory tests complying with IES Lighting Measurements testing and calculation guides.
 - h. Lamp data including lumen output (initial and mean), color rendition index (CRI), rated life (hours), and color temperature (degrees Kelvin).
 - i. Ballast data including ballast type, starting method, ambient temperature, ballast factor, sound rating, system watts, and total harmonic distortion (THD).
 - j. For LED lighting fixtures, submit US DOE LED Lighting Facts label, and IES L70 rated life.
 - k. Submit site plan showing all exterior lighting fixtures with fixture tags consistent with Lighting Fixture Schedule as shown on drawings. Site plan shall show computer generated point-by-point illumination calculations. Include lamp lumen and light loss factors used in calculations.
2. Manuals:
- a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
- a. Certification by the Contractor that the exterior lighting systems have been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Aluminum Association Inc. (AA):

- AAH35.1-06.....Alloy and Temper Designation Systems for
Aluminum
- C. American Association of State Highway and Transportation Officials
(AASHTO):
- 32-LTS-6.....Structural Supports for Highway Signs,
Luminaires and Traffic Signals
- D. American Concrete Institute (ACI):
- 318-05Building Code Requirements for Structural
Concrete
- E. American National Standards Institute (ANSI):
- C81.61-09Electrical Lamp Bases - Specifications for
Bases (Caps) for Electric Lamps
- F. American Society for Testing and Materials (ASTM):
- A123/A123M-12Zinc (Hot-Dip Galvanized) Coatings on Iron and
Steel Products
- A153/A153M-09.....Zinc Coating (Hot-Dip) on Iron and Steel
Hardware
- B108-03a-08Aluminum-Alloy Permanent Mold Castings
- C1089-13Spun Cast Prestressed Concrete Poles
- G. Illuminating Engineering Society of North America (IESNA):
- HB-9-00.....Lighting Handbook
- RP-8-05.....Roadway Lighting
- LM-52-03.....Photometric Measurements of Roadway Sign
Installations
- LM-72-10.....Directional Positioning of Photometric Data
- LM-79-08.....Approved Method for the Electrical and
Photometric Measurements of Solid-State Lighting
Products
- LM-80-08.....Approved Method for Measuring Lumen Maintenance
of LED Light Sources
- TM-15-07.....Backlight, Uplight and Glare (BUG) Ratings
- H. National Electrical Manufacturers Association (NEMA):
- ICS 2-00 (R2005)Controllers, Contactors and Overload Relays
Rated 600 Volts
- ICS 6-93 (R2006)Enclosures
- J. National Fire Protection Association (NFPA):

- 70-11National Electrical Code (NEC)
- K. Underwriters Laboratories, Inc. (UL):
- 496-08Lampholders
- 773-95.....Plug-In, Locking Type Photocontrols for Use
with Area Lighting
- 773A-06Nonindustrial Photoelectric Switches for
Lighting Control
- 1029-94.....High-Intensity-Discharge Lamp Ballasts
- 1598-08Luminaires
- 8750-09.....Light Emitting Diode (LED) Equipment for Use in
Lighting Products

1.6 DELIVERY, STORAGE, AND HANDLING

Provide manufacturer's standard provisions for protecting pole finishes during transport, storage, and installation. Do not store poles on ground. Store poles so they are at least 305 mm (12 inches) above ground level and growing vegetation. Do not remove factory-applied pole wrappings until just before installing pole.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

Luminaires, materials and equipment shall be in accordance with NEC, UL, ANSI, and as shown on the drawings and specified.

2.2 POLES

A. General:

1. Poles shall be as shown on the drawings, and as specified. Finish shall be as specified on the drawings.
2. The pole and arm assembly shall be designed for wind loading of 110 mph minimum, as required by wind loading conditions at project site, with an additional 30% gust factor and supporting luminaire(s) and accessories such as shields, banner arms, and banners that have the effective projected areas indicated. The effective projected area of the pole shall be applied at the height of the pole base, as shown on the drawings.
3. Poles shall be anchor-bolt type designed for use with underground supply conductors. Poles shall have handhole having a minimum clear opening of 65 x 125 mm (2.5 x 5 inches). Handhole covers shall be secured by stainless steel captive screws.

4. Provide a steel-grounding stud opposite handhole openings, designed to prevent electrolysis when used with copper wire.
5. Provide a base cover that matches the pole in material and color to conceal the mounting hardware pole-base welds and anchor bolts.
6. Hardware and Accessories: All necessary hardware and specified accessories shall be the product of the pole manufacturer.
7. Provide manufacturer's standard finish, as scheduled on the drawings. Where indicated on drawings, provide finishes as indicated in Section 09 06 00, SCHEDULE FOR FINISHES.

B. Types:

1. Aluminum: Provide aluminum poles manufactured of corrosion-resistant AA A4133.1 aluminum alloys conforming to AASHTO LTS-4. Poles shall be seamless extruded or spun seamless type.
2. Steel: Provide steel poles having minimum 11-gauge steel with minimum yield/strength of 48,000 psi and hot-dipped galvanized factory finish. Galvanized steel poles shall comply with ASTM A123 and A153.

2.3 FOUNDATIONS FOR POLES

- A. Foundations shall be cast-in-place concrete, having 3000 psi minimum 28-day compressive strength.
- B. Foundations shall support the effective projected area of the specified pole, arm(s), luminaire(s), and accessories, such as shields, banner arms, and banners, under wind conditions previously specified in this section.
- C. Place concrete in spirally-wrapped treated paper forms for round foundations, and construct forms for square foundations.
- D. Rub-finish and round all above-grade concrete edges to approximately 6 mm (0.25-inch) radius.
- E. Anchor bolt assemblies and reinforcing of concrete foundations shall be as shown on the drawings. Anchor bolts shall be in a welded cage or properly positioned by the tie wire to stirrups.
- F. Prior to concrete pour, install electrode per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

2.4 LUMINAIRES

- A. Luminaires shall be weatherproof, heavy duty, outdoor types designed for efficient light utilization, adequate dissipation of lamp and ballast heat, and safe cleaning and relamping.
- B. Illumination distribution patterns, BUG ratings and cutoff types as defined by the IESNA shall be as shown on the drawings.
- C. Lenses shall be frame-mounted, heat-resistant, borosilicate glass, unless otherwise shown on the drawings. Attach the frame to the luminaire housing by hinges or chain. Use heat and aging-resistant, resilient gaskets to seal and cushion lenses and refractors in luminaire doors.
- D. Pre-wire internal components to terminal strips at the factory.
- E. Bracket-mounted luminaires shall have leveling provisions and clamp-type adjustable slip-fitters with locking screws.
- F. Materials shall be rustproof. Latches and fittings shall be non-ferrous metal.
- G. Provide manufacturer's standard finish, as scheduled on the drawings. Where indicated on drawings, match finish process and color of pole or support materials.
- H. Luminaires shall carry factory labels, showing complete, specific lamp and ballast information.

2.5 LED DRIVERS

- A. LED drivers shall meet the following requirements:
 - 1. Drivers shall have a minimum efficiency of 85%.
 - 2. Starting Temperature: -40 degrees C (-40 degrees F).
 - 3. Input Voltage: 120 to 480 ($\pm 10\%$) volt.
 - 4. Power Supplies: Class I or II output.
 - 5. Surge Protection: The system must survive 250 repetitive strikes of "C Low" (C Low: 6kV/1.2 x 50 μ s, 10kA/8 x 20 μ s) waveforms at 1-minute intervals with less than 10% degradation in clamping voltage. "C Low" waveforms are as defined in IEEE/ASNI C62.41.2-2002, Scenario 1 Location Category C.
 - 6. Power Factor (PF): ≥ 0.90 .
 - 7. Total Harmonic Distortion (THD): $\leq 20\%$.
 - 8. Comply with FCC Title 47 CFR Part 18 Non-consumer RFI/EMI Standards.
 - 9. Drivers shall be reduction of hazardous substances (ROHS)-compliant.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install lighting in accordance with the NEC, as shown on the drawings, and in accordance with manufacturer's recommendations.
- B. Pole Foundations:
 - 1. Excavate only as necessary to provide sufficient working clearance for installation of forms and proper use of tamper to the full depth of the excavation. Prevent surface water from flowing into the excavation. Thoroughly compact backfill with compacting arranged to prevent pressure between conductor, jacket, or sheath, and the end of conduit.
 - 2. Set anchor bolts according to anchor-bolt templates furnished by the pole manufacturer.
 - 3. Install poles as necessary to provide a permanent vertical position with the bracket arm in proper position for luminaire location.
 - 4. After the poles have been installed, shimmed, and plumbed, grout the spaces between the pole bases and the concrete base with non-shrink concrete grout material. Provide a plastic or copper tube, of not less than 9 mm (0.375-inch) inside diameter through the grout, tight to the top of the concrete base to prevent moisture weeping from the interior of the pole.
- C. Install lamps in each luminaire.
- D. Adjust luminaires that require field adjustment or aiming.

3.2 GROUNDING

Ground noncurrent-carrying parts of equipment, including metal poles, luminaires, mounting arms, brackets, and metallic enclosures, as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS. Where copper grounding conductor is connected to a metal other than copper, provide specially-treated or lined connectors suitable and listed for this purpose.

3.3 ACCEPTANCE CHECKS AND TESTS

Verify operation after installing luminaires and energizing circuits.

- - - E N D - - -

SECTION 27 05 11
REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section includes common requirements to communications installations and applies to all sections of Division 27 and 28.
- B. Provide completely functioning communications systems.
- C. Comply with VAAR 852.236.91 and FAR clause 52.236-21 in circumstance of a need for additional detail or conflict between drawings, specifications, reference standards or code.

1.2 REFERENCES

- A. Abbreviations and Acronyms
 - 1. Refer to <http://www.cfm.va.gov/til/sdetail.asp> for Division 00, ARCHITECTURAL ABBREVIATIONS.
 - 2. Additional Abbreviations and Acronyms:

A	Ampere
AC	Alternating Current
AE	Architect and Engineer
AFF	Above Finished Floor
AHJ	Authority Having Jurisdiction
ANSI	American National Standards Institute
AWG	American Wire Gauge (refer to STP and UTP)
AWS	Advanced Wireless Services
BCT	Bonding Conductor for Telecommunications (also Telecommunications Bonding Conductor (TBC))
BDA	Bi-Directional Amplifier
BICSI	Building Industry Consulting Service International
BIM	Building Information Modeling
BOM	Bill of Materials
BTU	British Thermal Units
BUCR	Back-up Computer Room
BTS	Base Transceiver Station
CAD	AutoCAD

CBOPC	Community Based Out Patient Clinic
CBC	Coupled Bonding Conductor
CBOC	Community Based Out Patient Clinic (refer to CBOPC, OPC, VAMC)
CCS	TIP's Cross Connection System (refer to VCCS and HCCS)
CFE	Contractor Furnished Equipment
CFM	US Department of Veterans Affairs Office of Construction and Facilities Management
CFR	Consolidated Federal Regulations
CIO	Communication Information Officer (Facility, VISN or Region)
cm	Centimeters
CO	Central Office
COR	Contracting Officer Representative
CPU	Central Processing Unit
CSU	Customer Service Unit
CUP	Conditional Use Permit(s) - Federal/GSA for VA
dB	Decibel
dBm	Decibel Measured
dBmV	Decibel per milli-Volt
DC	Direct Current
DEA	United States Drug Enforcement Administration
DSU	Data Service Unit
EBC	Equipment Bonding Conductor
ECC	Engineering Control Center (refer to DCR, EMCR)
EDGE	Enhanced Data (Rates) for GSM Evolution
EDM	Electrical Design Manual
EMCR	Emergency Management Control Room (refer to DCR, ECC)
EMI	Electromagnetic Interference (refer to RFI)
EMS	Emergency Medical Service
EMT	Electrical Metallic Tubing or thin wall conduit

ENTR	Utilities Entrance Location (refer to DEMARC, POTS, LEC)
EPBX	Electronic Digital Private Branch Exchange
ESR	Vendor's Engineering Service Report
FA	Fire Alarm
FAR	Federal Acquisition Regulations in Chapter 1 of Title 48 of Code of Federal Regulations
FMS	VA's Headquarters or Medical Center Facility's Management Service
FR	Frequency (refer to RF)
FTS	Federal Telephone Service
GFE	Government Furnished Equipment
GPS	Global Positioning System
GRC	Galvanized Rigid Metal Conduit
GSM	Global System (Station) for Mobile
HCCS	TIP's Horizontal Cross Connection System (refer to CCS & VCCS)
HDPE	High Density Polyethylene Conduit
HDTV	Advanced Television Standards Committee High-Definition Digital Television
HEC	Head End Cabinets(refer to HEIC, PA)
HEIC	Head End Interface Cabinets(refer to HEC, PA)
HF	High Frequency (Radio Band; Re FR, RF, VHF & UHF)
HSPA	High Speed Packet Access
HZ	Hertz
IBT	Intersystem Bonding Termination (NEC 250.94)
IC	Intercom
ICRA	Infectious Control Risk Assessment
IDEN	Integrated Digital Enhanced Network
IDC	Insulation Displacement Contact
IDF	Intermediate Distribution Frame
ILSM	Interim Life Safety Measures

IMC	Rigid Intermediate Steel Conduit
IRM	Department of Veterans Affairs Office of Information Resources Management
ISDN	Integrated Services Digital Network
ISM	Industrial, Scientific, Medical
IWS	Intra-Building Wireless System
LAN	Local Area Network
LBS	Location Based Services, Leased Based Systems
LEC	Local Exchange Carrier (refer to DEMARC, PBX & POTS)
LED	Light Emitting Diode
LMR	Land Mobile Radio
LTE	Long Term Evolution, or 4G Standard for Wireless Data Communications Technology
M	Meter
MAS	Medical Administration Service
MATV	Master Antenna Television
MCR	Main Computer Room
MCOR	Main Computer Operators Room
MDF	Main Distribution Frame
MH	Manholes or Maintenance Holes
MHz	Megahertz (10^6 Hz)
mm	Millimeter
MOU	Memorandum of Understanding
MW	Microwave (RF Band, Equipment or Services)
NID	Network Interface Device (refer to DEMARC)
NEC	National Electric Code
NOR	Network Operations Room
NRTL	OSHA Nationally Recognized Testing Laboratory
NS	Nurse Stations
NTIA	U.S. Department of Commerce National Telecommunications and Information Administration
OEM	Original Equipment Manufacturer

OI&T	Office of Information and Technology
OPC	VA's Outpatient Clinic (refer to CBOC, VAMC)
OSH	Department of Veterans Affairs Office of Occupational Safety and Health
OSHA	United States Department of Labor Occupational Safety and Health Administration
OTDR	Optical Time-Domain Reflectometer
PA	Public Address System (refer to HE, HEIC, RPEC)
PBX	Private Branch Exchange (refer to DEMARC, LEC, POTS)
PCR	Police Control Room (refer to SPCC, could be designated SCC)
PCS	Personal Communications Service (refer to UPCS)
PE	Professional Engineer
PM	Project Manager
PoE	Power over Ethernet
POTS	Plain Old Telephone Service (refer to DEMARC, LEC, PBX)
PSTN	Public Switched Telephone Network
PSRAS	Public Safety Radio Amplification Systems
PTS	Pay Telephone Station
PVC	Poly-Vinyl Chloride
PWR	Power (in Watts)
RAN	Radio Access Network
RBB	Rack Bonding Busbar
RE	Resident Engineer or Senior Resident Engineer
RF	Radio Frequency (refer to FR)
RFI	Radio Frequency Interference (refer to EMI)
RFID	RF Identification (Equipment, System or Personnel)
RMC	Rigid Metal Conduit
RMU	Rack Mounting Unit
RPEC	Radio Paging Equipment Cabinets(refer to HEC, HEIC, PA)

RTLS	Real Time Location Service or System
RUS	Rural Utilities Service
SCC	Security Control Console (refer to PCR, SPCC)
SMCS	Spectrum Management and Communications Security (COMSEC)
SFO	Solicitation for Offers
SME	Subject Matter Experts (refer to AHJ)
SMR	Specialized Mobile Radio
SMS	Security Management System
SNMP	Simple Network Management Protocol
SPCC	Security Police Control Center (refer to PCR, SMS)
STP	Shielded Balanced Twisted Pair (refer to UTP)
STR	Stacked Telecommunications Room
TAC	VA's Technology Acquisition Center, Austin, Texas
TCO	Telecommunications Outlet
TER	Telephone Equipment Room
TGB	Telecommunications Grounding Busbar (also Secondary Bonding Busbar (SBB))
TIP	Telecommunications Infrastructure Plant
TMGB	Telecommunications Main Grounding Busbar (also Primary Bonding Busbar (PBB))
TMS	Traffic Management System
TOR	Telephone Operators Room
TP	Balanced Twisted Pair (refer to STP and UTP)
TR	Telecommunications Room (refer to STR)
TWP	Twisted Pair
UHF	Ultra High Frequency (Radio)
UMTS	Universal Mobile Telecommunications System
UPCS	Unlicensed Personal Communications Service (refer to PCS)
UPS	Uninterruptible Power Supply
USC	United States Code

UTP	Unshielded Balanced Twisted Pair (refer to TP and STP)
UV	Ultraviolet
V	Volts
VAAR	Veterans Affairs Acquisition Regulation
VACO	Veterans Affairs Central Office
VAMC	VA Medical Center (refer to CBOC, OPC, VACO)
VCCS	TIP's Vertical Cross Connection System (refer to CCS and HCCS)
VHF	Very High Frequency (Radio)
VISN	Veterans Integrated Services Network (refers to geographical region)
VSWR	Voltage Standing Wave Radio
W	Watts
WEB	World Electronic Broadcast
WiMAX	Worldwide Interoperability (for MW Access)
WI-FI	Wireless Fidelity
WMTS	Wireless Medical Telemetry Service
WSP	Wireless Service Providers

B. Definitions:

1. Access Floor: Pathway system of removable floor panels supported on adjustable pedestals to allow cable placement in area below.
2. BNC Connector (BNC): United States Military Standard MIL-C-39012/21 bayonet-type coaxial connector with quick twist mating/unmating, and two lugs preventing accidental disconnection from pulling forces on cable.
3. Bond: Permanent joining of metallic parts to form an electrically conductive path to ensure electrical continuity and capacity to safely conduct any currents likely to be imposed to earth ground.
4. Bundled Microducts: All forms of jacketed microducts.
5. Conduit: Includes all raceway types specified.
6. Conveniently Accessible: Capable of being reached without use of ladders, or without climbing or crawling under or over obstacles

such as, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

7. Distributed (in house) Antenna System (DAS): An Emergency Radio Communications System installed for Emergency Responder (or first responders and Government personnel) use while inside facility to maintain contact with each respective control point; refer to Section 27 53 19, DISTRIBUTED RADIO ANTENNA (WITHIN BUILDING) EQUIPMENT AND SYSTEMS.
8. DEMARC, Extended DMARC or ENTR: Service provider's main point of demarcation owned by LEC or service provider and establishes a physical point where service provider's responsibilities for service and maintenance end. This point is called NID, in data networks.
9. Effectively Grounded: Intentionally bonded to earth through connections of low impedance having current carrying capacity to prevent buildup of currents and voltages resulting in hazard to equipment or persons.
10. Electrical Supervision: Analyzing a system's function and components (i.e. cable breaks / shorts, inoperative stations, lights, LEDs and states of change, from primary to backup) on a 24/7/365 basis; provide aural and visual emergency notification signals to minimum two remote designated or accepted monitoring stations.
11. Electrostatic Interference (ESI) or Electrostatic Discharge Interference: Refer to EMI and RFI.
12. Emergency Call Systems: Wall units (in parking garages and stairwells) and pedestal mounts (in parking lots) typically provided with a strobe, camera and two-way audio communication functions.
13. Project 25 (2014) (P25 (TIA-102 Series)): Set of standards for local, state and Federal public safety organizations and agencies digital LMR services. P25 is applicable to LMR equipment authorized or licensed under the US Department of Commerce National Telecommunications and Information Administration or FCC rules and regulations, and is a required standard capability for all LMR equipment and systems.
14. Grounding Electrode Conductor: (GEC) Conductor connected to earth grounding electrode.

15. Grounding Electrode System: Electrodes through which an effective connection to earth is established, including supplementary, communications system grounding electrodes and GEC.
16. Grounding Equalizer or Backbone Bonding Conductor (BBC): Conductor that interconnects elements of telecommunications grounding infrastructure.
17. Head End (HE): Equipment, hardware and software, or a master facility at originating point in a communications system designed for centralized communications control, signal processing, and distribution that acts as a common point of connection between equipment and devices connected to a network of interconnected equipment, possessing greatest authority for allowing information to be exchanged, with whom other equipment is subordinate.
18. Microducts: All forms of air blown fiber pathways.
19. Ohm: A unit of restive measurement.
20. Received Signal Strength Indication (RSSI): A measurement of power present in a received RF signal.
21. Service Provider Demarcation Point (SPDP): Not owned by LEC or service provider, but designated by Government as point within facility considered the DEMARC.
22. Sound (SND): Changing air pressure to audible signals over given time span.
23. System: Specific hardware, firmware, and software, functioning together as a unit, performing task for which it was designed.
24. Telecommunications Bonding Backbone (TBB): Conductors of appropriate size (minimum 53.49 mm² [1/0 AWG]) stranded copper wire, that connect to Grounding Electrode System and route to telecommunications main grounding busbar (TMGB) and circulate to interconnect various TGBs and other locations shown on drawings.
25. Voice over Internet Protocol (VoIP): A telephone system in which voice signals are converted to packets and transmitted over LAN network using Transmission Control Protocol (TCP)/Internet Protocol (IP). VA'S VoIP is not listed or coded for life and public safety, critical, emergency or other protection functions. When VoIP system or equipment is provided instead of PBX system or equipment, each TR (STR) and DEMARC requires increased AC power provided to compensate

for loss of PBX's telephone instrument line power; and, to compensate for absence of PBX's UPS capability.

26. Wide Area Network (WAN): A digital network that transcends localized LANs within a given geographic location. VA'S WAN/LAN is not nationally listed or coded for life and public safety, critical, emergency or other safety functions.

1.3 APPLICABLE PUBLICATIONS

A. Applicability of Standards: Unless documents include more stringent requirements, applicable construction industry standards have same force and effect as if bound or copied directly into the documents to extent referenced. Such standards are made a part of these documents by reference.

1. Each entity engaged in construction must be familiar with industry standards applicable to its construction activity.
2. Obtain standards directly from publication source, where copies of standards are needed to perform a required construction activity.

B. Government Codes, Standards and Executive Orders: Refer to <http://www.cfm.va.gov/TIL/cPro.asp>:

1. Federal Communications Commission, (FCC) CFR, Title 47:

Part 15	Restrictions of use for Part 15 listed RF Equipment in Safety of Life Emergency Functions and Equipment Locations
Part 47	Chapter A, Paragraphs 6.1-6.23, Access to Telecommunications Service, Telecommunications Equipment and Customer Premises Equipment
Part 58	Television Broadcast Service
Part 73	Radio and Television Broadcast Rules
Part 90	Rules and Regulations, Appendix C
Form 854	Antenna Structure Registration
Chapter XXIII	National Telecommunications and Information Administration (NTIA, P/O Commerce, Chapter XXIII) the 'Red Book'- Chapters 7, 8 & 9 compliments CFR, Title 47, FCC Part 15, RF Restriction of Use and Compliance in "Safety of Life" Functions & Locations

2. US Department of Agriculture, (Title 7, USC, Chapter 55, Sections 2201, 2202 & 2203:RUS 1755 Telecommunications Standards and Specifications for Materials, Equipment and Construction:
 - RUS Bull 1751F-630 Design of Aerial Cable Plants
 - RUS Bull 1751F-640 Design of Buried Cable Plant, Physical Considerations
 - RUS Bull 1751F-643 Underground Plant Design
 - RUS Bull 1751F-815 Electrical Protection of Outside Plants,
 - RUS Bull 1753F-201 Acceptance Tests of Telecommunications Plants (PC-4)
 - RUS Bull 1753F-401 Splicing Copper and Fiber Optic Cables (PC-2)
 - RUS Bull 345-50 Trunk Carrier Systems (PE-60)
 - RUS Bull 345-65 Shield Bonding Connectors (PE-65)
 - RUS Bull 345-72 Filled Splice Closures (PE-74)
 - RUS Bull 345-83 Gas Tube Surge Arrestors (PE-80)
3. US Department of Commerce/National Institute of Standards Technology, (NIST):
 - FIPS PUB 1-1 Telecommunications Information Exchange
 - FIPS PUB 100/1 Interface between Data Terminal Equipment (DTE) Circuit Terminating Equipment for operation with Packet Switched Networks, or Between Two DTEs, by Dedicated Circuit
 - FIPS PUB 140/2 Telecommunications Information Security Algorithms
 - FIPS PUB 143 General Purpose 37 Position Interface between DTE and Data Circuit Terminating Equipment
 - FIPS 160/2 Electronic Data Interchange (EDI),
 - FIPS 175 Federal Building Standard for Telecommunications Pathway and Spaces
 - FIPS 191 Guideline for the Analysis of Local Area Network Security
 - FIPS 197 Advanced Encryption Standard (AES)
 - FIPS 199 Standards for Security Categorization of Federal Information and Information Systems
4. US Department of Defense, (DoD):

- | | |
|-----------------|---|
| MIL-STD-188-110 | Interoperability and Performance Standards for Data Modems |
| MIL-STD-188-114 | Electrical Characteristics of Digital Interface Circuits |
| MIL-STD-188-115 | Communications Timing and Synchronizations Subsystems |
| MIL-C-28883 | Advanced Narrowband Digital Voice Terminals |
| MIL-C-39012/21 | Connectors, Receptacle, Electrical, Coaxial, Radio Frequency, (Series BNC (Uncabled), Socket Contact, Jam Nut Mounted, Class 2) |
5. US Department of Health and Human Services:
The Health Insurance Portability and Accountability Act of 1996 (HIPAA) Privacy, Security and Breach Notification Rules
6. US Department of Justice:
2010 Americans with Disabilities Act Standards for Accessible Design (ADAAD).
7. US Department of Labor, (DoL) - Public Law 426-62 - CFR, Title 29, Part 1910, Chapter XVII - Occupational Safety and Health Administration (OSHA), Occupational Safety and Health Standards):
- | | |
|-------------|--|
| Subpart 7 | Approved NRTLs; obtain a copy at http://www.osha.gov/dts/otpcanrtl/faq_nrtl.html) |
| Subpart 35 | Compliance with NFPA 101, Life Safety Code |
| Subpart 36 | Design and Construction Requirements for Exit Routes |
| Subpart 268 | Telecommunications |
| Subpart 305 | Wiring Methods, Components, and Equipment for General Use |
| Subpart 508 | Americans with Disabilities Act Accessibility Guidelines; technical requirement for accessibility to buildings and facilities by individuals with disabilities |
8. US Department of Transportation, (DoT):
- a. Public Law 85-625, CFR, Title 49, Part 1, Subpart C - Federal Aviation Administration (FAA):AC 110/460-ID & AC 707 / 460-2E -

Advisory Circulars Standards for Construction of Antenna Towers,
and 7450 and 7460-2 - Antenna Construction Registration Forms.

9. US Department of Veterans Affairs (VA): Office of Telecommunications (OI&T), MP-6, PART VIII, TELECOMMUNICATIONS, CHAPTER 5, AUDIO, RADIO AND TELEVISION (and COMSEC) COMMUNICATIONS SYSTEMS: Spectrum Management and COMSEC Service (SMCS), AHJ for:
- a. CoG, "Continuance of Government" communications guidelines and compliance.
 - b. COMSEC, "VA wide coordination and control of security classified communication assets."
 - c. COOP, "Continuance of Operations" emergency communications guidelines and compliance.
 - d. FAA, FCC, and US Department of Commerce National Telecommunications and Information Administration, "VA wide RF Co-ordination, Compliance and Licensing."
 - e. Handbook 6100 - Telecommunications: Cyber and Information Security Office of Cyber and Information Security, and Handbook 6500 - Information Security Program.
 - f. Low Voltage Special Communications Systems "Design, Engineering, Construction Contract Specifications and Drawings Conformity, Proof of Performance Testing, VA Compliance and Life Safety Certifications for CFM and VA Facility Low Voltage Special Communications Projects (except Fire Alarm, Telephone and Data Systems)."
 - g. SATCOM, "Satellite Communications" guidelines and compliance, and Security and Law Enforcement Systems - "Coordinates the Design, Engineering, Construction Contract Specifications and Drawings Conformity, Proof of Performance Testing, VA Compliance, DEA and Public Safety Certification(s) for CFM and VA Facility Security Low Voltage Special Communications and Physical Security Projects.
 - h. VHA's National Center for Patient Safety - Veterans Health Administration (VHA) Warning System, Failure of Medical Alarm Systems using Paging Technology to Notify Clinical Staff, July 2004.

- i. VA's CEOSH, concurrence with warning identified in VA Directive 7700.
 - j. Wireless and Handheld Devices, "Guidelines and Compliance,"
 - k. Office of Security and Law Enforcement: VA Directive 0730 and Health Special Presidential Directive (HSPD)-12.
- C. NRTL Standards: Refer to <https://www.osha.gov/dts/otpc/nrtl/index.html>
- 1. Canadian Standards Association (CSA); same tests as presented by UL
 - 2. Communications Certifications Laboratory (CEL); same tests as presented by UL.
 - 3. Intertek Testing Services NA, Inc., (ITSNA), formerly Edison Testing Laboratory (ETL) same tests as presented by UL).
 - 4. Underwriters Laboratory (UL):
 - 1-2005 Flexible Metal Conduit
 - 5-2011 Surface Metal Raceway and Fittings
 - 6-2007 Rigid Metal Conduit
 - 44-010 Thermoset-Insulated Wires and Cables
 - 50-1995 Enclosures for Electrical Equipment
 - 65-2010 Wired Cabinets
 - 83-2008 Thermoplastic-Insulated Wires and Cables
 - 96-2005 Lightning Protection Components
 - 96A-2007 Installation Requirements for Lightning Protection Systems
 - 360-2013 Liquid-Tight Flexible Steel Conduit
 - 444-2008 Communications Cables
 - 467-2013 Grounding and Bonding Equipment
 - 486A-486B-2013 Wire Connectors
 - 486C-2013 Splicing Wire Connectors
 - 486D-2005 Sealed Wire Connector Systems
 - 486E-2009 Standard for Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors
 - 493-2007 Thermoplastic-Insulated Underground Feeder and Branch Circuit Cable
 - 497/497A/497B/497C
 - 497D/497E Protectors for Paired Conductors/Communications Circuits/Data Communications and Fire Alarm

	Circuits/coaxial circuits/voltage protections/Antenna Lead In
510-2005	Polyvinyl Chloride, Polyethylene and Rubber Insulating Tape
514A-2013	Metallic Outlet Boxes
514B-2012	Fittings for Cable and Conduit
514C-1996	Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers
651-2011	Schedule 40 and 80 Rigid PVC Conduit
651A-2011	Type EB and A Rigid PVC Conduit and HDPE Conduit
797-2007	Electrical Metallic Tubing
884-2011	Underfloor Raceways and Fittings
1069-2007	Hospital Signaling and Nurse Call Equipment
1242-2006	Intermediate Metal Conduit
1449-2006	Standard for Transient Voltage Surge Suppressors
1479-2003	Fire Tests of Through-Penetration Fire Stops
1480-2003	Speaker Standards for Fire Alarm, Emergency, Commercial and Professional use
1666-2007	Standard for Wire/Cable Vertical (Riser) Tray Flame Tests
1685-2007	Vertical Tray Fire Protection and Smoke Release Test for Electrical and Fiber Optic Cables
1861-2012	Communication Circuit Accessories
1863-2013	Standard for Safety, communications Circuits Accessories
1865-2007	Standard for Safety for Vertical-Tray Fire Protection and Smoke-Release Test for Electrical and Optical-Fiber Cables
2024-2011	Standard for Optical Fiber Raceways
2024-2014	Standard for Cable Routing Assemblies and Communications Raceways
2196-2001	Standard for Test of Fire Resistive Cable
60950-1 ed. 2-2014	Information Technology Equipment Safety

D. Industry Standards:

1. Advanced Television Systems Committee (ATSC):
 - A/53 Part 1: 2013 ATSC Digital Television Standard, Part 1,
Digital Television System
 - A/53 Part 2: 2011 ATSC Digital Television Standard, Part 2,
RF/Transmission System Characteristics
 - A/53 Part 3: 2013 ATSC Digital Television Standard, Part 3,
Service Multiplex and Transport System
Characteristics
 - A/53 Part 4: 2009 ATSC Digital Television Standard, Part 4, MPEG-
2 Video System Characteristics
 - A/53 Part 5: 2014 ATSC Digital Television Standard, Part 5, AC-3
Audio System Characteristics
 - A/53 Part 6: 2014 ATSC digital Television Standard, Part 6,
Enhanced AC-3 Audio System Characteristics
2. American Institute of Architects (AIA): 2006 Guidelines for Design &
Construction of Health Care Facilities.
3. American Society of Mechanical Engineers (ASME):
 - A17.1 (2013) Safety Code for Elevators and Escalators
Includes Requirements for Elevators,
Escalators, Dumbwaiters, Moving Walks, Material
Lifts, and Dumbwaiters with Automatic Transfer
Devices
 - 17.3 (2011) Safety Code for Existing Elevators and
Escalators
 - 17.4 (2009) Guide for Emergency Personnel
 - 17.5 (2011) Elevator and Escalator Electrical Equipment
4. American Society for Testing and Materials (ASTM):
 - B1 (2001) Standard Specification for Hard-Drawn Copper
Wire
 - B8 (2004) Standard Specification for Concentric-Lay-
Stranded Copper Conductors, Hard, Medium-Hard,
or Soft
 - D1557 (2012) Standard Test Methods for Laboratory Compaction
Characteristics of Soil Using Modified Effort
56,000 ft-lbf/ft³ (2,700 kN-m/m³)

- | | |
|----------------|--|
| D2301 (2004) | Standard Specification for Vinyl Chloride
Plastic Pressure Sensitive Electrical
Insulating Tape |
| B258-02 (2008) | Standard Specification for Standard Nominal
Diameters and Cross-Sectional Areas of AWG
Sizes of Solid Round Wires Used as Electrical
Conductors |
| D709-01(2007) | Standard Specification for Laminated
Thermosetting Materials |
| D4566 (2008) | Standard Test Methods for Electrical
Performance Properties of Insulations and
Jackets for Telecommunications Wire and Cable |
5. American Telephone and Telegraph Corporation (AT&T) - Obtain
following AT&T Publications at <https://ebiznet.sbc.com/SBCNEBS/>):
- | | |
|---------------------|---|
| ATT-TP-76200 (2013) | Network Equipment and Power Grounding,
Environmental, and Physical Design Requirements |
| ATT-TP-76300(2012) | Merged AT&T Affiliate Companies Installation
Requirements |
| ATT-TP-76305 (2013) | Common Systems Cable and Wire Installation and
Removal Requirements - Cable Racks and Raceways |
| ATT-TP-76306 (2009) | Electrostatic Discharge Control |
| ATT-TP-76400 (2012) | Detail Engineering Requirements |
| ATT-TP-76402 (2013) | AT&T Raised Access Floor Engineering and
Installation Requirements |
| ATT-TP-76405 (2011) | Technical Requirements for Supplemental Cooling
Systems in Network Equipment Environments |
| ATT-TP-76416 (2011) | Grounding and Bonding Requirements for Network
Facilities |
| ATT-TP-76440 (2005) | Ethernet Specification |
| ATT-TP-76450 (2013) | Common Systems Equipment Interconnection
Standards for AT&T Network Equipment Spaces |
| ATT-TP-76461 (2008) | Fiber Optic Cleaning |
| ATT-TP-76900 (2010) | AT&T Installation Testing Requirement |
| ATT-TP-76911 (1999) | AT&T LEC Technical Publication Notice |
6. British Standards Institution (BSI):

- BS EN 50109-2 Hand Crimping Tools - Tools for The Crimp
Termination of Electric Cables and Wires for
Low Frequency and Radio Frequency Applications
- All Parts & Sections. October 1997
7. Building Industry Consulting Service International(BICSI):
- ANSI/BICSI 002-2011 Data Center Design and Implementation Best
Practices
- ANSI/BICSI 004-2012 Information Technology Systems Design and
Implementation Best Practices for Healthcare
Institutions and Facilities
- ANSI/NECA/BICSI
568-2006 Standard for Installing Commercial Building
Telecommunications Cabling
- NECA/BICSI 607-2011 Standard for Telecommunications Bonding and
Grounding Planning and Installation Methods for
Commercial Buildings
- ANSI/BICSI 005-2013 Electronic Safety and Security (ESS) System
Design and Implementation Best Practices
8. Electronic Components Assemblies and Materials Association,(ECA).
ECA EIA/RS-270 (1973)Tools, Crimping, Solderless Wiring Devices -
Recommended Procedures for User Certification
EIA/ECA 310-E (2005) Cabinets, and Associated Equipment
9. Facility Guidelines Institute: 2010 Guidelines for Design and
Construction of Health Care Facilities.
10. Insulated Cable Engineers Association (ICEA):
- ANSI/ICEA
S-80-576-2002 Category 1 & 2 Individually Unshielded Twisted-
Pair Indoor Cables for Use in Communications
Wiring Systems
- ANSI/ICEA
S-84-608-2010 Telecommunications Cable, Filled Polyolefin
Insulated Copper Conductor, S-87-640(2011)
Optical Fiber Outside Plant Communications
Cable
- ANSI/ICEA

- | | |
|--------------------------|---|
| S-90-661-2012 | Category 3, 5, & 5e Individually Unshielded Twisted-Pair Indoor Cable for Use in General Purpose and LAN Communication Wiring Systems |
| S-98-688 (2012) | Broadband Twisted Pair Cable Aircore, Polyolefin Insulated, Copper Conductors |
| S-99-689 (2012) | Broadband Twisted Pair Cable Filled, Polyolefin Insulated, Copper Conductors |
| ICEA S-102-700
(2004) | Category 6 Individually Unshielded Twisted Pair Indoor Cables (With or Without an Overall Shield) for use in Communications Wiring Systems Technical Requirements |
11. Institute of Electrical and Electronics Engineers (IEEE):
- | | |
|---|--|
| ISSN 0739-5175 | March-April 2008 Engineering in Medicine and Biology Magazine, IEEE (Volume: 27, Issue:2) Medical Grade-Mission Critical-Wireless Networks |
| IEEE C2-2012
C62.41.2-2002/
Cor 1-2012 IEEE | National Electrical Safety Code (NESC) |
| C62.45-2002 | Recommended Practice on Characterization of Surges in Low-Voltage (1000 V and Less) AC Power Circuits 4) |
| 81-2012 IEEE | IEEE Recommended Practice on Surge Testing for Equipment Connected to Low-Voltage (1000 V and Less) AC Power Circuits |
| 100-1992 | Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Grounding System |
| 602-2007 | IEEE the New IEEE Standards Dictionary of Electrical and Electronics Terms |
| 1100-2005 | IEEE Recommended Practice for Electric Systems in Health Care Facilities |
| | IEEE Recommended Practice for Powering and Grounding Electronic Equipment |
12. International Code Council:
- | | |
|--------------|---|
| AC193 (2014) | Mechanical Anchors in Concrete Elements |
|--------------|---|

13. International Organization for Standardization (ISO):

ISO/TR 21730 (2007) Use of Mobile Wireless Communication and
Computing Technology in Healthcare Facilities -
Recommendations for Electromagnetic
Compatibility (Management of Unintentional
Electromagnetic Interference) with Medical
Devices

14. National Electrical Manufacturers Association (NEMA):

NEMA 250 (2008) Enclosures for Electrical Equipment (1,000V
Maximum)
ANSI C62.61 (1993) American National Standard for Gas Tube Surge
Arresters on Wire Line Telephone Circuits
ANSI/NEMA FB 1 (2012) Fittings, Cast Metal Boxes and Conduit Bodies
for Conduit, Electrical Metallic Tubing EMT)
and Cable
ANSI/NEMA OS 1 (2009) Sheet-Steel Outlet Boxes, Device Boxes, Covers,
and Box Supports
NEMA SB 19 (R2007) NEMA Installation Guide for Nurse Call Systems
TC 3 (2004) Polyvinyl Chloride (PVC) Fittings for Use with
Rigid PVC Conduit and Tubing
NEMA VE 2 (2006) Cable Tray Installation Guidelines

15. National Fire Protection Association (NFPA):

70E-2015 Standard for Electrical Safety in the Workplace
70-2014 National Electrical Code (NEC)
72-2013 National Fire Alarm Code
75-2013 Standard for the Fire Protection of Information
Technological Equipment
76-2012 Recommended Practice for the Fire Protection of
Telecommunications Facilities
77-2014 Recommended Practice on Static Electricity
90A-2015 Standard for the Installation of Air
Conditioning and Ventilating Systems
99-2015 Health Care Facilities Code
101-2015 Life Safety Code
241 Safeguarding construction, alternation and
Demolition Operations

- 255-2006 Standard Method of Test of Surface Burning
Characteristics of Building Materials
- 262 - 2011 Standard Method of Test for Flame Travel and
Smoke of Wires and Cables for Use in Air-
Handling Spaces
- 780-2014 Standard for the Installation of Lightning
Protection Systems
- 1221-2013 Standard for the Installation, Maintenance, and
Use of Emergency Services Communications
Systems
- 5000-2015 Building Construction and Safety Code
16. Society for Protective Coatings (SSPC):
SSPC SP 6/NACE No.3 (2007) Commercial Blast Cleaning
17. Society of Cable Telecommunications Engineers (SCTE):
ANSI/SCTE 15 2006 Specification for Trunk, Feeder and
Distribution Coaxial Cable
18. Telecommunications Industry Association (TIA):
TIA-120 Series Telecommunications Land Mobile communications
(APCO/Project 25) (January 2014)
- TIA TSB-140 Additional Guidelines for Field-Testing Length,
Loss and Polarity of Optical Fiber Cabling
Systems (2004)
- TIA-155 Guidelines for the Assessment and Mitigation of
Installed Category 6 Cabling to Support
10GBASE-T (2010)
- TIA TSB-162-A Telecommunications Cabling Guidelines for
Wireless Access Points (2013)
- TIA-222-G Structural Standard for Antenna Supporting
Structures and Antennas (2014)
- TIA/EIA-423-B Electrical Characteristics of Unbalanced
Voltage Digital Interface Circuits (2012)
- TIA-455-C General Requirements for Standard Test
Procedures for Optical Fibers, Cables,
Transducers, Sensors, Connecting and
Terminating Devices, and other Fiber Optic
Components (August 2014)

TIA-455-53-A	FOTP-53 Attenuation by Substitution Measurements for Multimode Graded-Index Optical Fibers in Fiber Assemblies (Long Length) (September 2001)
TIA-455-61-A	FOTP-61 Measurement of Fiber of Cable Attenuation Using an OTDR (July 2003)
TIA-472D000-B	Fiber Optic Communications Cable for Outside Plant Use (July 2007)
ANSI/TIA-492-B	62.5- μ Core Diameter/125- μ m Cladding Diameter Class 1a Graded-Index Multimode Optical Fibers (November 2009)
ANSI/TIA-492AAAB-A	50- μ m Core Diameter/125- μ m Cladding Diameter Class IA Graded-Index Multimode Optically Optimized American Standard Fibers (November 2009)
TIA-492CAAA	Detail Specification for Class IVa Dispersion- Unshifted Single-Mode Optical Fibers (September 2002)
TIA-492E000	Sectional Specification for Class IVd Nonzero- Dispersion Single-Mode Optical Fibers for the 1,550 nm Window (September 2002)
TIA-526-7-B	Measurement of Optical Power Loss of Installed Single-Mode Fiber Cable Plant - OFSTP-7 (December 2008)
TIA-526.14-A	Optical Power Loss Measurements of Installed Multimode Fiber Cable Plant - SFSTP-14 (August 1998)
TIA-568	Revision/Edition: C Commercial Building Telecommunications Cabling Standard Set: (TIA- 568-C.0-2 Generic Telecommunications Cabling for Customer Premises (2012), TIA-568-C.1-1 Commercial Building Telecommunications Cabling Standard Part 1: General Requirements (2012), TIA-568-C.2 Commercial Building Telecommunications Cabling Standard-Part 2: Balanced Twisted Pair Cabling Components

	(2009), TIA-568-C.3-1 Optical Fiber Cabling Components Standard, (2011) AND TIA-568-C.4 Broadband Coaxial Cabling and Components Standard (2011) with addendums and erratas
TIA-569	Revision/Edition C Telecommunications Pathways and Spaces (March 2013)
TIA-574	Position Non-Synchronous Interface between Data Terminal equipment and Data Circuit Terminating Equipment Employing Serial Binary Interchange (May 2003)
TIA/EIA-590-A	Standard for Physical Location and Protection of Below Ground Fiber Optic Cable Plant (July 2001)
TIA-598-D	Optical Fiber Cable Color Coding (January 2005)
TIA-604-10-B	Fiber Optic Connector Intermateability Standard (August 2008)
ANSI/TIA-606-B	Administration Standard for Telecommunications Infrastructure (2012)
TIA-607-B	Generic Telecommunications Bonding and Grounding (Earthing) For Customer Premises (January 2013)
TIA-613	High Speed Serial Interface for Data Terminal Equipment and Data Circuit Terminal Equipment (September 2005)
ANSI/TIA-758-B	Customer-owned Outside Plant Telecommunications Infrastructure Standard (April 2012)
ANSI/TIA-854	A Full Duplex Ethernet Specification for 1000 Mb/s (1000BASE-TX) Operating over Category 6 Balanced Twisted-Pair Cabling (2001)
ANSI/TIA-862-A	Building Automation Systems Cabling Standard (April 2011)
TIA-942-A	Telecommunications Infrastructure Standard for Data Centers (March 2014)
TIA-1152	Requirements for Field Testing Instruments and Measurements for Balanced Twisted Pair Cabling (September 2009)

TIA-1179

Healthcare Facility Telecommunications
Infrastructure Standard (July 2010)

1.4 SINGULAR NUMBER

- A. Where any device or part of equipment is referred in singular number (such as " rack"), reference applies to as many such devices as are required to complete installation.

1.5 RELATED WORK

- A. Specification Order of Precedence: FAR Clause 52.236-21, VAAR Clause 852.236-71.
1. Field Cutting and Patching: Section 09 91 00, PAINTING.
 2. Additional submittal requirements: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
 3. Availability and source of references and standards specified in applicable publications: Section 01 42 19, REFERENCE STANDARDS.
 4. Control of environmental pollution and damage for air, water, and land resources: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
 5. Requirements for non-hazardous building construction and demolition waste: Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.
 6. Closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction: Section 07 84 00, FIRESTOPPING.
 7. Sealant and caulking materials and their application: Section 07 92 00, JOINT SEALANTS.
 8. General electrical requirements that are common to more than one section of Division 26: Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 9. Electrical conductors and cables in electrical systems rated 600 V and below: Section 26 05 21, LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).
 10. Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents: Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
 11. Conduit and boxes: Section 26 05 33, RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS.
 12. Wiring devices: Section 26 27 26, WIRING DEVICES.

13. Underground ducts, raceways, precast manholes and pull boxes:
Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION.
14. Lightning protection: Section 26 41 00, FACILITY LIGHTNING
PROTECTION.
15. General requirements common to more than one section in Division 28:
Section 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND
SECURITY.
16. Conductors and cables for electronic safety and security systems:
Section 28 05 13, CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND
SECURITY.
17. Low impedance path to ground for electronic safety and security
system ground fault currents: Section 28 05 26, GROUNDING AND
BONDING FOR SECURITY SYSTEMS.
18. Conduits and partitioned telecommunications raceways for Electronic
Safety and Security systems: Section 28 05 28.33, CONDUITS AND BACK
BOXES FOR ELECTRONIC SAFETY AND SECURITY.
19. Video surveillance system cameras, data transmission wiring, and
control stations with associated equipment: Section 28 23 00, VIDEO
SURVEILLANCE EQUIPMENT AND SYSTEMS.
20. Alarm initiating devices, alarm notification appliances, control
units, fire safety control devices, annunciators, power supplies,
and wiring: Section 28 31 00, FIRE DETECTION AND ALARM.
21. Emergency Call telephones, intercom systems, with blue strobe light
and equipment: Section 28 52 31, SECURITY EMERGENCY CALL/DURESS
ALARM/COMMUNICATIONS SYSTEM AND EQUIPMENT.

1.6 ADMINISTRATIVE REQUIREMENTS

- A. Assign a single communications project manager to serve as point of
contact for Government, contractor, and design professional.
- B. Be proactive in scheduling work.
 1. Use of premises is restricted at times directed by COR.
 2. Movement of materials: Unload materials and equipment delivered to
site. Pay costs for rigging, hoisting, lowering and moving equipment
on and around site, in building or on roof.
 3. Coordinate installation of required supporting devices and sleeves
to be set in poured-in-place concrete and other structural
components, as they are constructed.

4. Sequence, coordinate, and integrate installations of materials and equipment for efficient flow of Work. Plan for large equipment requiring positioning prior to closing in building.
 5. Coordinate connection of materials, equipment, and systems with exterior underground and overhead utilities and services. Comply with requirements of governing regulations, franchised service companies, and controlling agencies; provide required connection for each service.
 6. Initiate and maintain discussion regarding schedule for ceiling construction and install cables to meet that schedule.
- C. Contact the Office of Telecommunications, Special Communications Team (0050P2H3) (202)461-5310 to have a Government-accepted Telecommunications COR assigned to project for telecommunications review, equipment and system approval and coordination with other VA personnel.
- D. Communications Project Manager Responsibilities:
1. Assume responsibility for overall telecommunications system integration and coordination of work among trades, subcontractors, and authorized system installers.
 2. Coordinate with related work indicated on drawings or specified.
 3. Manage work related to telecommunications system installation in a manner approved by manufacturer.

1.7 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Provide parts list including quantity of spare parts.
- C. Provide manufacturer product information. Government reserves the right to require a list of installations where products have been in operation.
- D. Provide Source Quality Control Submittal:
 1. Submit written certification from OEM indicating that proposed supervisor of installation and proposed provider of warranty maintenance are authorized representatives of OEM. Include individual's legal name, contact information and OEM credentials in certification.

2. Submit written certification from OEM that wiring and connection diagrams meet Government Life Safety Guidelines, NFPA, NEC, NRTL, these specifications, and Joint Commission requirements and instructions, requirements, recommendations, and guidance set forth by OEM for the proper performance of system.
 3. Pre-acceptance Certification: Certification in accordance with procedure outlined in Section 01 00 00, GENERAL REQUIREMENTS and specific Division 27 qualification documentation.
- E. Installer Qualifications: Submit three installations of similar size and complexity furnished and installed by installer; include:
1. Installation location and name.
 2. Owner's name and contact information including, address, telephone and email.
 3. Date of project start and date of final acceptance.
 4. System project number.
 5. Three paragraph description of each system related to this project; include function, operation, and installation.
- F. Provide delegated design submittals (e.g. seismic support design).
- G. Submittals are required for all equipment anchors and supports. Include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion,) associated with equipment or conduit. Anchors and supports to resist seismic load based on seismic design categories per section 4.0 of VA seismic design requirements H-18-8 dated August, 2013.
- H. Test Equipment List:
1. Supply test equipment of accuracy better than parameters to be tested.
 2. Submit test equipment list including make and model number:
 - a. ANSI/TIA-1152 Level IIIe twisted pair cabling test instrument.
 - b. Fiber optic insertion loss power meter with light source.
 - c. Optical time domain reflectometer (OTDR).
 - d. Volt-Ohm meter.
 - e. Digital camera.

3. Supply only test equipment with a calibration tag from Government-accepted calibration service dated not more than 12 months prior to test.
4. Provide sample test and evaluation reports.

I. Submittal Drawings:

1. Telecommunications Space Plans/Elevations: Provide enlarged floor plans of telecommunication spaces indicating layout of equipment and devices, including receptacles and grounding provisions. Submit detailed plan views and elevations of telecommunication spaces showing racks, termination blocks, and cable paths. Include following rooms:
 - a. Telecommunications rooms.
 - b. Building Entrance Facility/Demarcation rooms.
 - c. Equipment rooms.
2. Logical Drawings: Provide logical riser or schematic drawings for all systems.
 - a. Provide riser diagrams systems and interconnection drawings for equipment assemblies; show termination points and identify wiring connections.
3. Access Panel Schedule on Submittal Drawings: Coordinate and prepare a location, size, and function schedule of access panels required to fully service equipment.

J. Provide sustainable design submittals.

K. Furnish electronic certified test reports to COR prior to final inspection and not more than 90 days after completion of tests.

1.8 CLOSEOUT SUBMITTALS

A. Provide following closeout submittals prior to project closeout date:

1. Warranty certificate.
2. Evidence of compliance with requirements such as low voltage certificate of inspection.
3. Project record documents.
4. Instruction manuals and software that are a part of system.

B. Maintenance and Operation Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1. Prepare a manual for each system and equipment specified.

2. Furnish on portable storage drive in PDF format or equivalent accepted by COR.
3. Furnish complete manual as specified in specification section, fifteen days prior to performance of systems or equipment test.
4. Furnish remaining manuals prior to final completion.
5. Identify storage drive "MAINTENANCE AND OPERATION MANUAL" and system name.
6. Include name, contact information and emergency service numbers of each subcontractor installing system or equipment and local representatives for system or equipment.
7. Provide a Table of Contents and assemble files to conform to Table of Contents.
8. Operation and Maintenance Data includes:
 - a. Approved shop drawing for each item of equipment.
 - b. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of equipment.
 - c. A control sequence describing start-up, operation, and shutdown.
 - d. Description of function of each principal item of equipment.
 - e. Installation and maintenance instructions.
 - f. Safety precautions.
 - g. Diagrams and illustrations.
 - h. Test Results and testing methods.
 - i. Performance data.
 - j. Pictorial "exploded" parts list with part numbers. Emphasis to be placed on use of special tools and instruments. Indicate sources of supply, recommended spare parts, and name of servicing organization.
 - k. Warranty documentation indicating end date and equipment protected under warranty.
 - l. Appendix; list qualified permanent servicing organizations for support of equipment, including addresses and certified personnel qualifications.

C. Record Wiring Diagrams:

1. Red Line Drawings: Keep one E size 91.44 cm x 121.92 cm (36 inches x 48 inches) set of floor plans, on site during work hours, showing installation progress marked and backbone cable labels noted. Make

- these drawings available for examination during construction meetings or field inspections.
2. General Drawing Specifications: Detail and elevation drawings to be D size 61 cm x 91.44 cm (24 inches x 36 inches) with a minimum scale of 0.635 cm = 30.48 cm (1/4 inch = 12 inches). ER, TR and other enlarged detail floor plan drawings to be D size 61 cm x 91.44 cm (24" x 36") with a minimum scale of 0.635 cm = 30.48 cm (1/4 inch = 12 inches). Building composite floor plan drawings to be D size 61 cm x 91.44 cm (24 inches x 36 inches) with a minimum scale of 3.175 mm = 30.48 cm (1/8 inch = 1' 0 inch).
 3. Building Composite Floor Plans: Provide building floor plans showing work area outlet locations and configuration, types of jacks, distance for each cable, and cable routing locations.
 4. Floor plans to include:
 - a. Final room numbers and actual backbone cabling and pathway locations and labeling.
 - b. Inputs and outputs of equipment identified according to labels installed on cables and equipment
 - c. Device locations with labels.
 - d. Conduit.
 - e. Head-end equipment.
 - f. Wiring diagram.
 - g. Labeling and administration documentation.
 5. Submit Record Wiring Diagrams within five business days after final cable testing.
 6. Deliver Record Wiring Diagrams as CAD files in .dwg formats as determined by COR.
 7. Deliver four complete sets of electronic record wiring diagrams to COR on portable storage drive.
- D. Service Qualifications: Submit name and contact information of service organizations providing service to this installation within four hours of receipt of notification service is needed.

1.9 MAINTENANCE MATERIAL SUBMITTALS

- A. After approval and prior to installation, furnish COR with the following:

1. A 300 mm (12 inch) length of each type and size of wire and cable along with tag from coils of reels from which samples were taken.
2. One coupling, bushing and termination fitting for each type of conduit.
3. Samples of each hanger, clamp and supports for conduit and pathways.
4. Duct sealing compound.

1.10 QUALITY ASSURANCE

- A. Manufacturer's Qualifications: Manufacturer must produce, as a principal product, the equipment and material specified for this project, and have manufactured item for at least three years.
- B. Product and System Qualification:
 1. OEM must have three installations of equipment submitted presently in operation of similar size and type as this project, that have continuously operated for a minimum of three years.
 2. Government reserves the right to require a list of installations where products have been in operation before approval.
 3. Authorized representative of OEM must be responsible for design, satisfactory operation of installed system, and certification.
- C. Trade Contractor Qualifications: Trade contractor must have completed three or more installations of similar systems of comparable size and complexity with regards to coordinating, engineering, testing, certifying, supervising, training, and documentation. Identify these installations as a part of submittal.
- D. System Supplier Qualifications: System supplier must be authorized by OEM to warranty installed equipment.
- E. Telecommunications technicians assigned to system must be trained, and certified by OEM on installation and testing of system; provide written evidence of current OEM certifications for installers.
- F. Manufactured Products:
 1. Comply with FAR clause 52.236-5 for material and workmanship.
 2. When more than one unit of same class of equipment is required, units must be product of a single manufacturer.
 3. Equipment Assemblies and Components:
 - a. Components of an assembled unit need not be products of same manufacturer.

- b. Manufacturers of equipment assemblies, which include components made by others, to assume complete responsibility for final assembled unit.
- c. Provide compatible components for assembly and intended service.
- d. Constituent parts which are similar must be product of a single manufacturer.
- 4. Identify factory wiring on equipment being furnished and on wiring diagrams.
- G. Testing Agencies: Government reserves the option of witnessing factory tests. Notify COR minimum 15 working days prior to manufacturer performing the factory tests.
 - 1. When equipment fails to meet factory test and re-inspection is required, contractor is liable for additional expenses, including expenses of Government.

1.11 DELIVERY, STORAGE, AND HANDLING

A. Delivery and Acceptance Requirements:

- 1. Government's approval of submittals must be obtained for equipment and material before delivery to job site.
- 2. Deliver and store materials to job site in OEM's original unopened containers, clearly labeled with OEM's name and equipment catalog numbers, model and serial identification numbers for COR to inventory cable, patch panels, and related equipment.

B. Storage and Handling Requirements:

- 1. Equipment and materials must be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:
 - a. Store and protect equipment in a manner that precludes damage or loss, including theft.
 - b. Protect painted surfaces with factory installed removable heavy kraft paper, sheet vinyl or equivalent.
 - c. Protect enclosures, equipment, controls, controllers, circuit protective devices, and other like items, against entry of foreign matter during installation; vacuum clean both inside and outside before testing and operating.

C. Coordinate storage.

1.12 FIELD CONDITIONS

- A. Where variations from documents are requested in accordance with GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, connecting work and related components must include additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.
- B. A contract adjustment or additional time will not be granted because of field conditions pursuant to FAR 52.236-2 and FAR 52.236-3; a contract adjustment or additional time will not be granted for additional work required for complete and usable construction and systems pursuant to FAR 52.246-12.

1.13 WARRANTY

- A. Comply with FAR clause 52.246-21., except as follows:
 - 1. Warranty material and equipment to be free from defects, workmanship, and remain so for a period of one year for Emergency Systems from date of final acceptance of system by Government; provide OEM's equipment warranty document to COR.
 - 2. Government maintenance personnel must have ability to contact OEM for emergency maintenance and logistic assistance, remote diagnostic testing, and assistance in resolving technical problems at any time; contractor and OEM must provide this capability.

PART 2 - PRODUCTS

2.1 PERFORMANCE AND DESIGN CRITERIA

- A. Provide communications spaces and pathways conforming to TIA 569, at a minimum.
- B. Modification to administrative issues requires written approvals from COR with concurrence from SMCS 0050P2H3, OEM, contractor, and local authorities.

2.2 EQUIPMENT IDENTIFICATION

- A. Provide laminated black phenolic resin with a white core nameplates with minimum 6 mm (1/4 inch) high engraved lettering.
- B. Nameplates furnished by manufacturer as standard catalog items, unless other method of identification is indicated.

2.3 UNDERGROUND WARNING TAPE

- A. Underground Warning: Standard 4-Mil polyethylene 76 mm (3 inch) wide tape detectable type; red with black letters imprinted with "CAUTION

BURIED ELECTRIC LINE BELOW", orange with black letters imprinted with "CAUTION BURIED TELEPHONE LINE BELOW" or orange with black letters imprinted with "CAUTION BURIED FIBER OPTIC LINE BELOW", as applicable.

2.4 WIRE LUBRICATING COMPOUND

- A. Provide non-hardening or forming adhesive coating cable lubricants suitable for cable jacket material and raceway.

2.5 FIREPROOFING TAPE

- A. Provide flexible, conformable fabric tape of organic composition and coated one side with flame-retardant elastomer.
- B. Tape must be self-extinguishing and cannot support combustion; arc-proof and fireproof.
- C. Tape cannot deteriorate when subjected to water, gases, salt water, sewage, or fungus; and tape must be resistant to sunlight and ultraviolet light.
- D. Application must withstand a 200-ampere arc for minimum 30 seconds.
- E. Securing Tape: Glass cloth electrical tape minimum 0.18 mm (7 mils) thick and 19 mm (3/4 inch) wide.

2.6 UNDERGROUND CABLES

- A. Provide buried closure suitable for enclosing a straight, butt, and branch splice in a container into which can be poured an encapsulating compound.
- B. Provide closure of adequate strength to protect splice and maintain cable shield electrical continuity in buried environment.
- C. Provide re-enterable encapsulating compound maintaining chemical stability of closure.
- D. Provide filled splice cases in accordance with RUS Bull 345-72.
- E. Provide gel filled cable meeting requirements of ICEA S-99-689 and RUS 1755.390.
- F. In Vault or Manhole:
 - 1. Provide underground closure suitable to house a straight, butt, and branch splice in a protective housing into which can be poured an encapsulating compound
 - 2. Closure must be suitable thermoplastic, thermo-set, or stainless steel material supplying structural strength to pass mechanical and electrical requirements in a vault or maintenance hole (manhole) environment.

G. Re-Enterable Encapsulating Compound: Product maintaining chemical stability of closure.

H. Provide gel-filled splice cases in accordance with RUS Bull 345-72.

2.7 AERIAL (ABOVEGROUND) ENCLOSURES

A. Provide aboveground enclosures constructed of minimum 2.108 mm (14 gauge) steel, ultraviolet resistant PVC and acceptable for pole mounting in accordance with RUS 1755.

B. Size enclosures and install marker.

C. Secure covers to prevent unauthorized entry.

D. Provide gel filled cable meeting requirements of ICEA S-99-689, and RUS 1755.390; except, Figure 8 distribution wire suitable for aerial installation with:

1. 26,700 N (6,000 pound); or
2. 6,000 pound Class A galvanized steel; or
3. 26,700 N (6,000 pound) aluminum-clad steel strand.

2.8 ACCESS PANELS

A. Panels: 304 mm x 304 mm (12 inches by 12 inches), or size allowed by location to provide optimum access to equipment for maintenance and service.

B. Provide access panels and doors as required to allow service of materials and equipment that require inspection, replacement, repair or service.

C. Provide access panels where items installed require access and are concealed in floor, wall, furred space or above ceiling; ceilings consisting of lay-in or removable splined tiles do not require access panels.

D. Provide access panels with same fire rating classification as surface penetrated.

PART 3 - EXECUTION

3.1 PREPARATION

A. Penetrations and Sleeves:

1. Lay out penetration and sleeve openings in advance, to permit provision in work.
2. Set sleeves in forms before concrete is poured.
3. Set sleeves prior to installation of structure for passage of pipes, conduit, ducts, etc.

4. Provide sleeves and packing materials at penetrations of foundations, walls, slabs, partitions, and floors.
 5. Make sleeves that penetrate outside walls, basement slabs, footings, and beams waterproof.
 6. Fill slots, sleeves and other openings in floors or walls if not used.
 - a. Fill spaces in openings after installation of conduit or cable.
 - b. Provide fill for floor penetrations to prevent passage of water, smoke, fire, and fumes.
 - c. Provide fire resistant fill in rated floors and walls, to prevent passage of air, smoke and fumes.
 7. Install sleeves through floors watertight and extend minimum 50.8 mm (2 inches) above floor surface.
 8. Match and set sleeves flush with adjoining floor, ceiling, and wall finishes where raceways passing through openings are exposed in finished rooms.
 9. Annular space between conduit and sleeve must be minimum 6 mm (1/4 inch).
 10. Do not provide sleeves for slabs-on-grade, unless specified or indicated otherwise.
 11. Comply with requirements for firestopping, for sleeves through rated fire walls and smoke partitions.
 12. Do not support piping risers or conduit on sleeves.
 13. Identify unused sleeves and slots for future installation.
 14. Provide core drilling if walls are poured or otherwise constructed without sleeves and wall penetration is required; do not penetrate structural members.
- B. Core Drilling:
1. Avoid core drilling whenever possible.
 2. Coordinate openings with other trades and utilities, and prevent damage to structural reinforcement.
 3. Investigate existing conditions in vicinity of required opening prior to coring, including an x-ray of floor if determined necessary by competent person or COR.
 4. Protect areas from damage.
- C. Verification of In-Place Conditions:

1. Verify location, use and status of all material, equipment, and utilities that are specified, indicated, or determined necessary for removal.
 - a. Verify materials, equipment, and utilities to be removed are inactive, not required, or in use after completion of project.
 - b. Replace with equivalent any material, equipment and utilities that were removed by contractor that are required to be left in place.
2. Existing Utilities: Do not interrupt utilities serving facilities occupied by Government or others unless permitted under following conditions and then only after arranging to provide temporary utility services, according to requirements indicated:
 - a. Notify COR in writing at least 14 days in advance of proposed utility interruptions.
 - b. Do not proceed with utility interruptions without Government's written permission.
- D. Provide suspended platforms, strap hangers, brackets, shelves, stands or legs for floor, wall and ceiling mounting of equipment as required.
- E. Provide steel supports and hardware for installation of hangers, anchors, guides, and other support hardware.
- F. Obtain and analyze catalog data, weights, and other pertinent data required for coordination of equipment support provisions and installation.
- G. Verify site conditions and dimensions of equipment to ensure access for proper installation of equipment without disassembly that would void warranty.

3.2 INSTALLATION - GENERAL

- A. Coordinate systems, equipment, and materials installation with other building components.
- B. Install systems, materials, and equipment to conform with approved submittal data, including coordination drawings.
- C. Conform to VAAR 852.236.91 arrangements indicated, recognizing that work may be shown in diagrammatic form or have been impracticable to detail all items because of variances in manufacturers' methods of achieving specified results.

- D. Install systems, materials, and equipment level and plumb, parallel and perpendicular to other building systems and components, where installed in both exposed and un-exposed spaces.
- E. Install equipment according to manufacturers' written instructions.
- F. Install wiring and cabling between equipment and related devices.
- G. Install cabling, wiring, and equipment to facilitate servicing, maintenance, and repair or replacement of equipment components. Connect equipment for ease of disconnecting, with minimum interference of adjacent other installations.
- H. Provide access panel or doors where units are concealed behind finished surfaces.
- I. Arrange for chases, slots, and openings in other building components during progress of construction, to allow for wiring, cabling, and equipment installations.
- J. Where mounting heights are not detailed or dimensioned, install systems, materials, and equipment to provide maximum headroom and access for service and maintenance as possible.
- K. Install systems, materials, and equipment giving priority to systems required to be installed at a specified slope.
- L. Avoid interference with structure and with work or other trades, preserving adequate headroom and clearing doors and passageways to satisfaction of COR and code requirements.
- M. Install equipment and cabling to distribute equipment loads on building structural members provided for equipment support under other sections; install and support roof-mounted equipment on structural steel or roof curbs as appropriate.
- N. Provide supplementary or miscellaneous items, appurtenances, devices and materials for a complete installation.

3.3 EQUIPMENT INSTALLATION

- A. Locate equipment as close as practical to locations shown on drawings.
- B. Note locations of equipment requiring access on record drawings.
- C. Access and Access Panels: Verify access panel locations and construction with COR.
- D. Inaccessible Equipment:
 - 1. Where Government determines that contractor has installed equipment not conveniently accessible for operation and maintenance, equipment

- must be removed and reinstalled as directed and without additional cost to Government.
2. Refer to Section 27 11 00, TELECOMMUNICATIONS ROOM FITTINGS for communication equipment cabinet assembly.
 3. Refer to Section 27 11 00, TELECOMMUNICATIONS ROOM FITTINGS for equipment labeling.

3.4 EQUIPMENT IDENTIFICATION

- A. Install an identification sign which clearly indicates information required for use and maintenance of equipment.
- B. Secure identification signs with screws.

3.5 CUTTING AND PATCHING

- A. Perform cutting and patching according to contract general requirements and as follows:
 1. Remove samples of installed work as specified for testing.
 2. Perform cutting, fitting, and patching of equipment and materials required to uncover existing infrastructure in order to provide access for correction of improperly installed existing or new work.
 3. Remove and replace defective work.
 4. Remove and replace non-conforming work.
- B. Cut, remove, and legally dispose of selected equipment, components, and materials, including removal of material, equipment, devices, and other items indicated to be removed and items made obsolete by new work.
- C. Provide and maintain temporary partitions or dust barriers adequate to prevent spread of dust and dirt to adjacent areas.
- D. Protect adjacent installations during cutting and patching operations.
- E. Protect structure, furnishings, finishes, and adjacent materials not indicated or scheduled to be removed.
- F. Patch finished surfaces and building components using new materials specified for original installation and experienced installers.

3.6 FIELD QUALITY CONTROL

- A. Provide work according to VAAR 852.236.91 and FAR clause 52.236-5.
- B. Provide minimum clearances and work required for compliance with NFPA 70, National Electrical Code (NEC), and manufacturers' instructions; comply with additional requirements indicated for access and clearances.

- C. Verify all field conditions and dimensions that affect selection and provision of materials and equipment, and provide any disassembly, reassembly, relocation, demolition, cutting and patching required to provide work specified or indicated, including relocation and reinstallation of existing wiring and equipment.
 - 1. Protect facility, equipment, and wiring from damage.
- D. Submit written notice that:
 - 1. Project has been inspected for compliance with documents.
 - 2. Work has been completed in accordance with documents.
- E. Non-Conforming Work: Conduct project acceptance inspections, final completion inspections, substantial completion inspections, and acceptance testing and demonstrations after verification of system operation and completeness by Contractor.
- F. For project acceptance inspections, final completion inspections, substantial completion inspections, and testing/demonstrations that require more than one site visit by COR or design professional to verify project compliance for same material or equipment, Government reserves right to obtain compensation from contractor to defray cost of additional site visits that result from project construction or testing deficiencies and incompleteness, incorrect information, or non-compliance with project provisions.
 - 1. COR will notify contractor, of hourly rates and travel expenses for additional site visits, and will issue an invoice to Contractor for additional site visits.
 - 2. Contractor is not be eligible for extensions of project schedule or additional charges resulting from additional site visits that result from project construction or testing deficiencies/incompleteness, incorrect information, or non-compliance with Project provisions.
- G. Tests:
 - 1. Interim inspection is required at approximately 50 percent of installation.
 - 2. Request inspection ten working days prior to interim inspection start date by notifying COR in writing; this inspection must verify equipment and system being provided adheres to installation, mechanical and technical requirements of construction documents.

3. Inspection to be conducted by OEM and factory-certified contractor representative, and witnessed by COR, facility and SMCS 0050P2H3 representatives.
4. Check each item of installed equipment to ensure appropriate NRTL listing labels and markings are fixed in place.
5. Verify cabling terminations in DEMARC, MCR, TER, SCC, ECC, TRs and head end rooms, workstation locations and TCO adhere to color code for T568B pin assignments and cabling connections are in compliance with TIA standards.
6. Visually confirm minimum Category 5e, Category 6 cable marking at TCOs, CCSs locations, patch cords and origination locations.
7. Review entire communications circulating ground system, each TGB and grounding connection, grounding electrode and outside lightning protection system.
8. Review cable tray, conduit and path/wire way installation practice.
9. OEM and contractor to perform:
 - a. Fiber optical cable field inspection tests via attenuation measurements on factory reels; provide results along with OEM certification for factory reel tests.
 - b. Coaxial cable field inspection tests via attenuation measurements on factory reels; provide results along with OEM certification for factory reel tests.
 - c. Baseband cable field inspection tests via attenuation measurements on factory reels and provide results along with OEM certification for factory reel tests.
10. Relocate failed cable reels to a secured location for inventory, as directed by COR, and then remove from project site within two working days; provide COR with written confirmation of defective cable reels removal from project site.
11. Provide results of interim inspections to COR.
12. If major or multiple deficiencies are discovered, additional interim inspections could be required until deficiencies are corrected, before permitting further system installation.
 - a. Additional inspections are scheduled at direction of COR.

- b. Re-inspection of deficiencies noted during interim inspections, must be part of system's Final Acceptance Proof of Performance Test.
 - c. The interim inspection cannot affect the system's completion date unless directed by COR.
13. Facility COR will ensure test documents become a part of system's official documentation package.
- H. Pretesting: Re-align, re-balance, sweep, re-adjust and clean entire system and leave system working for a "break-in" period, upon completing installation of system and prior to Final Acceptance Proof of Performance Test. System RF transmitting equipment must not be connected to keying or control lines during "break-in" period.
1. Pretesting Procedure:
- a. Verify systems are fully operational and meet performance requirements, utilizing accepted test equipment and spectrum analyzer.
 - b. Pretest and verify system functions and performance requirements conform to construction documents and, that no unwanted physical, aural and electronic effects, such as signal distortion, noise pulses, glitches, audio hum, poling noise are present.
2. Measure and record signal, aural and control carrier levels of each DAS RF, voice and data channel, at each of the following minimum points in system:
- a. Utility provider entrance.
 - b. Buried conduit duct locations.
 - c. Maintenance Holes (Manholes) and hand holes.
 - d. ENTR or DEMARC.
 - e. PBX interconnections.
 - f. MCR interconnections.
 - g. MCOR interconnections.
 - h. TER interconnections.
 - i. TOR interconnections.
 - j. Control room interconnections.
 - k. TR interconnections.
 - l. System interfaces in locations listed herein.
 - m. HE interconnections.

- n. Antenna (outside and inside) interconnections.
 - o. System and lightning ground interconnections.
 - p. Communications circulating ground system.
 - q. UPS areas.
 - r. Emergency generator interconnections.
 - s. Each general floor areas.
 - t. Others as required by AHJ (SMCS 0050P2H3).
3. Provide recorded system pretest measurements and certification that the system is ready for formal acceptance test to COR.

I. Acceptance Test:

- 1. Schedule an acceptance test date after system has been pretested, and pretest results and certification submitted to COR.
- 2. Give COR fifteen working days written notice prior to date test is expected to begin; include expected duration of time for test in notification.
- 3. Test in the presence of the following:
 - a. COR.
 - b. OEM representatives.
 - c. VACO:
 - 1) CFM representative.
 - 2) AHJ-SMCS 0050P2H3, (202)461-5310.
 - d. VISN-CIO, Network Officer and VISN representatives.
 - e. Facility:
 - 1) FMS Service Chief, Bio-Medical Engineering and facility representatives.
 - 2) OI&T Service Chief and OI&T representatives.
 - 3) Safety Officer, Police Chief and facility safety representatives.
 - f. Local Community Safety Personnel:
 - 1) Fire Marshal representative.
 - 2) Disaster Coordinator representative.
 - 3) EMS Representatives: Police, Sherriff, City, County or State representatives.
- 4. Test system utilizing accepted test equipment to certify proof of performance and Life and Public Safety compliance, FCC, NRTL, NFPA and OSHA compliance.

a. Rate system as acceptable or unacceptable at conclusion of test; make only minor adjustments and connections required to show proof of performance.

- 1) Demonstrate and verify that system complies with performance requirements under operating conditions.
- 2) Failure of any part of system that precludes completion of system testing, and which cannot be repaired within four hours, terminates acceptance test of that portion of system.
- 3) Repeated failures that result in a cumulative time of eight hours to affect repairs is cause for entire system to be declared unacceptable.
- 4) If system is declared unacceptable, retesting must be rescheduled at convenience of Government and costs borne by the contractor.

J. Acceptance Test Procedure:

1. Physical and Mechanical Inspection: The test team representatives must tour major areas to determine system and sub-systems are completely and properly installed and are ready for acceptance testing.
2. A system inventory including available spare parts must be taken at this time.
3. Each item of installed equipment must be re-checked to ensure appropriate NRTL (i.e. UL) certification listing labels are affixed.
4. Confirm that deficiencies reported during Interim Inspections and Pretesting are corrected prior to start of Acceptance Test.
5. Inventory system diagrams, record drawings, equipment manuals, pretest results.
6. Failure of system to meet installation requirements of specifications is grounds for terminating testing and to schedule re-testing.

K. Operational Test:

1. Individual Item Test: VACO AHJ representative (SMCS 0050P2H3) may select individual items of DAS equipment for detailed proof of performance testing until 100 percent of system has been tested and found to meet requirements of the construction documents.
2. Government's Condition of Acceptance of System Language:

- a. Without Acceptance: Until system fully meets conditions of construction documents, system's ownership, use, operation and warranty commences at Government's final acceptance date.
 - b. With Conditional Acceptance: Stating conditions that need to be addressed by contractor or OEM and stating system's use and operation to commence immediately while its warranty commences only at Government's agreed final extended acceptance date.
 - c. With Full Acceptance: Stating system's ownership, use, operation and warranty to immediately commence at Government's agreed to date of final acceptance.
- L. Acceptance Test Conclusion: Reschedule testing on deficiencies and shortages with COR, after COR and SMCS AHJ jointly agree to results of the test, using the generated punch list or discrepancy list. Perform retesting to comply with these specifications at contractor's expense.
- M. Proof of Performance Certification:
- 1. If system is declared acceptable, AHJ (SMCS 0050P2H3) provides COR notice stating system processes to required operating standards and functions and is Government accepted for use by facility.
 - 2. Validate items with COR needing to be provided to complete project contract (i.e. charts & diagrams, manuals, spare parts, system warranty documents executed, etc.). Once items have been provided, COR contacts FMS service chief to turn over system from CFM oversight for beneficial use by facility.
 - 3. If system is declared unacceptable without conditions, rescheduled testing expenses are to be borne by contractor.

3.7 CLEANING

- A. Remove debris, rubbish, waste material, tools, construction equipment, machinery and surplus materials from project site and clean work area, prior to final inspection and acceptance of work.
- B. Put building and premises in neat and clean condition.
- C. Remove debris on a daily basis.
- D. Remove unused material, during progress of work.
- E. Perform cleaning and washing required to provide acceptable appearance and operation of equipment to satisfaction of COR.
- F. Clean exterior surface of all equipment, including concrete residue, dirt, and paint residue, after completion of project.

- G. Perform final cleaning prior to project acceptance by COR.
- H. Remove paint splatters and other spots, dirt, and debris; touch up scratches and mars of finish to match original finish.
- I. Clean devices internally using methods and materials recommended by manufacturer.
- J. Tighten wiring connectors, terminals, bus joints, and mountings, to include lugs, screws and bolts according to equipment manufacturer's published torque tightening values for equipment connectors. In absence of published connection or terminal torque values, comply with torque values specified in UL 486A-486B.

3.8 TRAINING

- A. Provide training in accordance with subsection, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.
- B. Provide training for equipment or system as required in each associated specification.
- C. Develop and submit training schedule for approval by COR, at least 30 days prior to planned training.

3.9 PROTECTION

- A. Protection of Fireproofing:
 - 1. Install clips, hangers, clamps, supports and other attachments to surfaces to be fireproofed, if possible, prior to start of spray fireproofing work.
 - 2. Install conduits and other items that would interfere with proper application of fireproofing after completion of spray fire proofing work.
 - 3. Patch and repair fireproofing damaged due to cutting or course of work must be performed by installer of fireproofing and paid for by trade responsible for damage.
- B. Maintain equipment and systems until final acceptance.
- C. Ensure adequate protection of equipment and material during installation and shutdown and during delays pending final test of systems and equipment because of seasonal conditions.

- - - E N D - - -

SECTION 27 05 26
GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section identifies common and general grounding and bonding requirements of communication installations and applies to all sections of Divisions 27 and 28.

1.2 RELATED WORK

- A. Requirements for a lightning protection system: Section 26 41 00, FACILITY LIGHTNING PROTECTION.
- B. Low voltage wiring: Section 27 10 00, STRUCTURED CABLING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- B. Provide plan indicating location of system grounding electrode connections and routing of aboveground and underground grounding electrode conductors.
- C. Closeout Submittals: In addition to Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS provide the following:
 - 1. Certified test reports of ground resistance.
 - 2. Certifications: Two weeks prior to final inspection, submit following to COR:
 - a. Certification materials and installation is in accordance with construction documents.
 - b. Certification complete installation has been installed and tested.

PART 2 - PRODUCTS

2.1 COMPONENTS

- A. Grounding and Bonding Conductors:
 - 1. Provide UL 83 insulated stranded copper equipment grounding conductors, with the exception of solid copper conductors for sizes 6 mm² (10 AWG) and smaller. Identify all grounding conductors with continuous green insulation color, except identify wire sizes 25 mm² (4 AWG) and larger per NEC.

2. Provide ASTM B8 bare stranded copper bonding conductors, with the exception of ASTM B1 solid bare copper for wire sizes 6 mm² (10 AWG) and smaller.

B. Ground Rods:

1. Copper clad steel, 19 mm (3/4-inch) diameter by 3000 mm (10 feet) long, conforming to UL 467.
2. Provide quantity of rods required to obtain specified ground resistance.

C. Splices and Termination Components: Provide components meeting or exceeding UL 467 and clearly marked with manufacturer's name, catalog number, and permitted conductor sizes.

D. Telecommunication System Ground Busbars:

1. Telecommunications Main Grounding Busbar (TMGB):
 - a. 6.4 mm (1/4 inch) thick solid copper bar.
 - b. Minimum 100 mm (4 inches) high and length sized in accordance application requirements and future growth of minimum 510 mm (20 inches) long.
 - c. Minimum thirty predrilled attachment points (two rows of fifteen each) for attaching standard sized two-hole grounding lugs.
 - 1) 27 lugs with 15.8 mm (5/8 inch) hole centers.
 - 2) 3 lugs with 25.4 mm (1 inch) hole centers.
 - d. Wall-mount stand-off brackets, assembly screws and insulators for 100 mm (4 inches) standoff from wall.
 - e. Listed as grounding and bonding equipment.
2. Telecommunications Grounding Busbar (TGB):
 - a. 6.4 mm (1/4 inch) thick solid copper bar.
 - b. Minimum 50 mm (2 inches) high and length sized in accordance application requirements and future growth of minimum 300 mm long (12 inches) long.
 - c. Minimum nine predrilled attachment points (one row) for attaching standard sized two-hole grounding lugs.
 - 1) 6 lugs with 15.8 mm (5/8 inch) hole centers.
 - 2) 3 lugs with 25.4 mm (1 inch) hole centers.
 - d. Wall-mount stand-off brackets, assembly screws and insulators for 100 mm (4 inches) standoff from wall.
 - e. Listed as grounding and bonding equipment.

E. Equipment Rack and Cabinet Ground Bars:

1. Solid copper ground bars designed for horizontal mounting to framework of open racks or enclosed equipment cabinets:
 - a. 4.7 mm (3/16 inch) thick by 19.1 mm (3/4 inch) high hard-drawn electrolytic tough pitch 110 alloy copper bar.
 - b. 482 mm (19 inches) or 584 mm (23 inches) EIA/ECA-310-E rack mounting width (as required) for mounting on racks or cabinets.
 - c. Eight 6-32 tapped ground mounting holes on 25.4 mm (1 inch) intervals.
 - d. Four 7.1 mm (0.281 inch) holes for attachment of two-hole grounding lugs.
 - e. Copper splice bar of same material to transition between adjoining racks.
 - f. Two each 12-24 x 19.1 mm (3/4 inch) copper-plated steel screws and flat washers for attachment to rack or cabinet.
 - g. Listed as grounding and bonding equipment.
2. Solid copper ground bars designed for vertical mounting to framework of open racks or enclosed equipment cabinets:
 - a. 1.3 mm (0.05 inch) thick by 17 mm (0.68 inch) wide tinned copper strip.
 - b. 1997 mm (78 inches) high for mounting vertically on full height racks.
 - c. Holes punched on 15.875 mm-15.875 mm-12.7 mm (5/8"-5/8"-1/2") alternating vertical centers to match EIA/ECA-310-E Universal Hole Pattern for a 45 RMU rack.
 - d. Three #12-24 zinc-plated thread forming hex washer head installation screws, an abrasive pad and antioxidant joint compound.
 - e. NRTL listed as grounding and bonding equipment.

F. Ground Terminal Blocks: Provide screw lug-type terminal blocks at equipment mounting location (e.g. backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted.

1. Electroplated tin aluminum extrusion.
2. Accept conductors ranging from #14 AWG through 2/0.
3. Hold conductors in place by two stainless steel set screws.

4. Two 6 mm (1/4 inch) holes spaced on 15.8 mm (5/8 inch) centers to allow secure two-bolt attachment.
5. Listed as a wire connector.
- G. Splice Case Ground Accessories: Provide splice case grounding and bonding accessories manufactured by splice case manufacturer when available. Otherwise, use 16 mm² (6 AWG) insulated ground wire with shield bonding connectors.
- H. Irreversible Compression Lugs:
 1. Electroplated tinned copper.
 2. Two holes spaced on 15.8 mm (5/8 inch) or 25.4 mm (1 inch) centers.
 3. Sized to fit the specific size conductor.
 4. Listed as wire connectors.
- I. Antioxidant Joint Compound: Oxide inhibiting joint compound for copper-to-copper, aluminum-to-aluminum or aluminum-to-copper connections.

PART 3 - EXECUTION

3.1 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Exterior Equipment Grounding: Bond exterior metallic components (including masts and cabinets), antennas, satellite dishes, towers, raceways, primary telecommunications protector/arresters, secondary surge protection, waveguides, cable shields, down conductors and other conductive items to directly to Intersystem Bonding Termination.
- B. Install telecommunications bonding backbone conductor throughout building via telecommunications backbone pathways effectively bonding all interior telecommunications grounding busbars in telecommunications rooms, digital telephone (PBX) equipment room, VoIP active equipment room, and network operations room to telecommunications main grounding busbar in Demarc room after testing bond to verify bonding conductor for telecommunications from grounding electrode conductor is installed per NEC. Size telecommunications bonding backbone conductor as specified in TIA-607-B.
- C. Inaccessible Grounding Connections: Utilize exothermic welding for bonding of buried or otherwise inaccessible connections with the exception of connections requiring periodic testing.
- D. Conduit Systems:
 1. Bond ferrous metallic conduit to ground.

2. Bond grounding conductors installed in ferrous metallic conduit at both ends of conduit using grounding bushing with #6 AWG conductor.

E. Boxes, Cabinets, and Enclosures:

1. Bond each pull box, splice box, equipment cabinet, and other enclosures through which conductors pass (except for special grounding systems for intensive care units and other critical units shown) to ground.

F. Corrosion Inhibitors: Apply corrosion inhibitor for protecting connection between metals used to contact surfaces, when making ground and ground bonding connections.

G. Telecommunications Grounding System:

1. Bond telecommunications grounding systems and equipment to facility's electrical grounding electrode at Intersystem Bonding Termination.
2. Provide hardware as required to effectively bond metallic cable shields communications pathways, cable runway, and equipment chassis to ground.
3. Install bonding conductors without splices using shortest length of conductor possible to maintain clearances required by NEC.
4. Provide paths to ground that are permanent and continuous with a resistance of 1 ohm or less from each raceway, cable tray, and equipment connection to telecommunications grounding busbar.
5. Below-Grade Connections: When making exothermic welds, wire brush or file the point of contact to a bare metal surface. Use exothermic welding cartridges and molds in accordance with manufacturer's recommendations. After welds have been made and cooled, brush slag from weld area and thoroughly clean joint areas. Notify COR prior to backfilling at ground connections.
6. Above-Grade Bolted or Screwed Grounding Connections:
 - a. Remove paint to expose entire contact surface by grinding.
 - b. Clean all connector, plate and contact surfaces.
 - c. Apply corrosion inhibitor to surfaces before joining.
7. Bonding Jumpers:
 - a. Assemble bonding jumpers using insulated ground wire of size and type shown on drawings or use a minimum of 16 mm² (6 AWG)

insulated copper wire terminated with compression connectors of proper size for conductors.

- b. Use connector manufacturer's compression tool.
- 8. Bonding Jumper Fasteners:
 - a. Conduit: Connect bonding jumpers using lugs on grounding bushings or clamp pads on push-type conduit fasteners. Where appropriate, use zinc-plated external tooth lockwashers or Belleville Washers.
 - b. Wireway and Cable Tray: Fasten bonding jumpers using zinc-plated bolts, external tooth lockwashers or Belleville washers and nuts. Install protective cover, e.g., zinc-plated acorn nuts, on bolts extending into wireway or cable tray to prevent cable damage.
 - c. Grounding Busbars: Fasten bonding conductors using two-hole compression lugs. Use 300 series stainless steel bolts, Belleville Washers, and nuts.
 - d. Slotted Channel Framing and Raised Floor Stringers: Fasten bonding jumpers using zinc-plated, self-drill screws and Belleville washers or external tooth lock washers.

H. Telecommunications Room Bonding:

- 1. Telecommunications Grounding Busbars:
 - a. Install busbar hardware no less than 950 mm (18 inches) A.F.F.
 - b. Where other grounding busbars are located in same room, e.g. electrical panelboard for telecommunications equipment, bond busbars together as indicated on grounding riser diagrams.
 - c. Make conductor connections with two-hole compression lugs sized to fit busbar and conductors.
 - d. Attach lugs with stainless steel hardware after preparing bond according to manufacturer recommendations and treating bonding surface on busbar with anti-oxidant to help prevent corrosion.
- 2. Telephone-Type Cable Rack Systems:
 - a. Aluminum pan installed on telephone-type cable rack serves as primary ground conductor within communications room.
 - b. Make ground connections by installing bonding jumpers:
 - 1) Install minimum 16 mm² (6 AWG) bonding between telecommunications ground busbars and the aluminum pan installed on cable rack.

- 2) Install 16 mm² (6 AWG) bonding jumpers across aluminum panel junctions.

I. Self-Supporting and Cabinet-Mounted Equipment Rack Ground Bars:

1. Install rack-mount horizontal busbar or vertical busbar to provide multiple bonding points,
2. At each rack or cabinet containing active equipment or shielded cable terminations:
 - a. Bond busbar to ground as part of overall telecommunications bonding and grounding system.
 - b. Bond copper ground bars together using solid copper splice plates manufactured by same ground bar manufacturer, when ground bars are provided at rear of lineup of bolted together equipment racks.
 - c. Bond non-adjacent ground bars on equipment racks and cabinets with 16 mm² (6 AWG) insulated copper wire bonding jumpers attached at each end with compression-type connectors and mounting bolts.
 - d. Provide 16 mm² (6 AWG) bonding jumpers between rack and cabinet ground busbars and overhead cable runway or raised floor stringers, as appropriate.

J. Backboards: Provide a screw lug-type terminal block or drilled and tapped copper strip near top of backboards used for communications cross-connect systems. Connect backboard ground terminals to cable runway using an insulated 16 mm² (6 AWG) bonding jumper.

K. Other Communication Room Ground Systems: Ground metallic conduit, wireways, and other metallic equipment located away from equipment racks or cabinets to cable tray or telecommunications ground busbar, whichever is closer, using insulated 16 mm² (6 AWG) ground wire bonding jumpers.

L. Communications Cable Grounding:

1. Bond all metallic cable sheaths in multi-pair communications cables together at each splicing or terminating location to provide 100 percent metallic sheath continuity throughout communications distribution system.

2. Install a cable shield bonding connector with a screw stud connection for ground wire, at terminal points. Bond cable shield connector to ground.
3. Bond all metallic cable shields together within splice closures using cable shield bonding connectors or splice case manufacturer's splice case grounding and bonding accessories. When an external ground connection is provided as part of splice closure, connect to an effective ground source and bond all other metallic components and equipment at that location.

M. Communications Raceway Grounding:

1. Conduit: Use insulated 16 mm² (6 AWG) bonding jumpers to bond metallic conduit at both ends and intermediate metallic enclosures to ground.
2. Cable Tray Systems: Use insulated 16 mm² (6 AWG) grounding jumpers to bond cable tray to column-mounted building ground plates (pads) at both ends and approximately 16 meters (50 feet) on centers.

N. Ground Resistance:

1. Install telecommunications grounding system so resistance to grounding electrode system measures 5 ohms or less.
2. Measure grounding electrode system resistance using an earth test meter, clamp-on ground tester, or computer-based ground meter as defined in IEEE 81. Record ground resistance measurements before electrical distribution system is energized.
3. Backfill only after below-grade connection have been visually inspected by COR. Notify COR twenty-four hours before below-grade connections are ready for inspection.

O. Ground Rod Installation:

1. Drive each rod vertically in earth minimum 3000 mm (10 feet) in depth.
2. Make connections by exothermic process to form solid metal joints, where permanently concealed ground connections are required. Make accessible ground connections with mechanical pressure type ground connectors.
3. Install angled ground rods or grounding electrodes in horizontal trenches to achieve specified resistance, where rock prevents driving of vertical ground rods.

3.2 FIELD QUALITY CONTROL

- A. Perform tests per BICSI's Information Technology Systems Installation Methods Manual (ITSIMM), Recommended Testing Procedures and Criteria.
- B. Perform two-point bond test using trained installers qualified to use test equipment.
- C. Conduct continuity test to verify that metallic pathways in telecommunications spaces are bonded to TGB or TMGB.
- D. Conduct electrical continuity test to verify that TMGB is effectively bonded to grounding electrode conductor.
- E. Visually inspect to verify that screened and shielded cables are bonded to TGB or TMGB.
- F. Perform a resistance test to ensure patch panel, rack and cabinet bonding connection resistance measures less than 5 Ohms to TGB or TMGB.

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SECTION 27 05 33
RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies conduit, fittings, and boxes to form complete, coordinated, raceway systems. Raceways are required for communications cabling unless shown or specified otherwise. This section applies to all sections of Divisions 27 and 28.

1.2 RELATED WORK

- A. Bedding of conduits: Section 31 20 00, EARTH MOVING.
- B. Mounting board for Telecommunication Rooms: Section 06 10 00, ROUGH CARPENTRY.
- C. Sealing around penetrations to maintain integrity of fire rated construction: Section 07 84 00, FIRESTOPPING.
- D. Fabrications for deflection of water away from building envelope at penetrations: Section 07 60 00, FLASHING AND SHEET METAL.
- E. Sealing around conduit penetrations through building envelope to prevent moisture migration into building: Section 07 92 00, JOINT SEALANTS.
- F. Identification and painting of conduit and other devices: Section 09 91 00, PAINTING.
- G. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

1.3 SUBMITTALS

- A. In accordance with Section 27 50 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS, submit the following:
1. Size and location of cabinets, splice boxes and pull boxes.
 2. Layout of required conduit penetrations through structural elements.
 3. Catalog cuts marked with specific item proposed and area of application identified.
- B. Certification: Provide letter prior to final inspection, certifying material is in accordance with construction documents and properly installed.

PART 2 - PRODUCTS

2.1 MATERIAL

A. Minimum Conduit Size: 19 mm (3/4 inch).

B. Conduit:

1. Rigid Galvanized Steel: Conform to UL 6, ANSI C80.1.
2. Rigid Aluminum: Conform to UL 6A, ANSI C80.5.
3. Rigid Intermediate Steel Conduit (IMC): Conform to UL 1242, ANSI C80.6.
4. Electrical Metallic Tubing (EMT):
 - a. Maximum Size: 105 mm (4 inches).
 - b. Install only for cable rated 600 volts or less.
 - c. Conform to UL 797, ANSI C80.3.
5. Flexible Galvanized Steel Conduit: Conform to UL 1.
6. Liquid-tight Flexible Metal Conduit: Conform to UL 360.
7. Direct Burial Plastic Conduit: Conform to UL 651 and UL 651A, heavy wall PVC, or high density polyethylene (HDPE).
8. Surface Metal Raceway: Conform to UL 5.
9. Wireway, Approved "Basket": Provide "Telecommunications Service" rated with approved length way partitions and cable straps to prevent wires and cables from changing from one partitioned pathway to another.

C. Conduit Fittings:

1. Rigid Galvanized Steel and Rigid Intermediate Steel Conduit Fittings:
 - a. Provide fittings meeting requirements of UL 514B and ANSI/ NEMA FB 1.
 - b. Sealing: Provide threaded cast iron type. Use continuous drain type sealing fittings to prevent passage of water and vapor. In concealed work, install sealing fittings in flush steel boxes with blank cover plates having same finishes as other electrical plates in room.
 - c. Standard Threaded Couplings, Locknuts, Bushings, and Elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
 - d. Locknuts: Bonding type with sharp edges for digging into metal wall of an enclosure.

- e. Bushings: Metallic insulating type, consisting of an insulating insert molded or locked into metallic body of fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
 - f. Erickson (union-type) and Set Screw Type Couplings:
 - 1) Couplings listed for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete.
 - 2) Use set screws of case hardened steel with hex head and cup point to seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
 - g. Provide OEM approved fittings.
2. Rigid Aluminum Conduit Fittings:
- a. Standard Threaded Couplings, Locknuts, Bushings, and Elbows: Malleable iron, steel or aluminum alloy materials; Zinc or cadmium plate iron or steel fittings. Aluminum fittings containing more than 0.4 percent copper are not permitted.
 - b. Locknuts and Bushings: As specified for rigid steel and IMC conduit.
 - c. Set Screw Fittings: Not permitted for use with aluminum conduit.
3. Electrical Metallic Tubing Fittings:
- a. Conform to UL 514B and ANSI/ NEMA FB1; only steel or malleable iron materials are acceptable.
 - b. Couplings and Connectors: Concrete tight and rain tight, with connectors having insulated throats.
 - 1) Use gland and ring compression type couplings and connectors for conduit sizes 50 mm (2 inches) and smaller.
 - 2) Use set screw type couplings with four set screws each for conduit sizes over 50 mm (2 inches).
 - 3) Use set screws of case-hardened steel with hex head and cup point to seat in wall of conduit for positive grounding.
 - c. Indent type connectors or couplings are not permitted.
 - d. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are not permitted.
 - e. Provide OEM approved fittings.
4. Flexible Steel Conduit Fittings:
- a. Conform to UL 514B; only steel or malleable iron materials are acceptable.

- b. Provide clamp type, with insulated throat.
 - c. Provide OEM approved fittings.
5. Liquid-tight Flexible Metal Conduit Fittings:
- a. Conform to UL 514B and ANSI/ NEMA FB1; only steel or malleable iron materials are acceptable.
 - b. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening.
 - c. Provide connectors with insulated throats to prevent damage to cable jacket.
 - d. Provide OEM approved fittings.
6. Direct Burial Plastic Conduit Fittings: Provide fittings meeting requirements of UL 514C and NEMA TC3, and as recommended by conduit manufacturer.
7. Surface Metal Raceway: Conform to UL 5 and "telecommunications service" rated with approved length-way partitions and cable straps to prevent wires and cables from changing from one partitioned pathway to another.
8. Surface Metal Raceway Fittings: As recommended by raceway manufacturer.
9. Expansion and Deflection Couplings:
- a. Conform to UL 467 and UL 514B.
 - b. Accommodate 19 mm (3/4 inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
 - c. Include internal flexible metal braid sized to ensure conduit ground continuity and fault currents in accordance with UL 467, and NEC code tables for ground conductors.
 - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat resistant molded rubber material with stainless steel jacket clamps.
10. Rigid Aluminum Fittings:
- a. Provide malleable iron, steel or aluminum alloy materials; zinc or cadmium plate iron or steel fittings. Aluminum fittings containing more than 0.4 percent copper are prohibited.
 - b. Locknuts and Bushings: As specified for rigid steel and IMC conduit.

- c. Set Screw Fittings: Not permitted for use with aluminum conduit.
 - d. Indent type connectors or couplings are prohibited.
 - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are not permitted.
 - f. Provide OEM approved fittings.
11. Wireway Fittings: As recommended by wireway OEM.
- D. Conduit Supports:
- 1. Parts and Hardware: Provide zinc-coat or equivalent corrosion protection.
 - 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
 - 3. Multiple Conduit (Trapeze) Hangers: Minimum 38 mm by 38 mm (1-1/2 by 1-1/2 inch), 2.78 mm (12 gage) steel, cold formed, lipped channels; with minimum 9 mm (3/8 inch) diameter steel hanger rods.
 - 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Splice, and Pull Boxes:
- 1. Conform to UL-50 and UL-514A.
 - 2. Cast metal where required by NEC or shown, and equipped with rustproof boxes.
 - 3. Sheet Metal Boxes: Galvanized steel, except where otherwise shown.
 - 4. Install flush mounted wall or ceiling boxes with raised covers so that front face of raised cover is flush with wall.
 - 5. Install surface mounted wall or ceiling boxes with surface style flat or raised covers.
- F. Wireways: Equip with hinged covers, except where removable covers are shown.
- G. Warning Tape: Standard, 4-Mil polyethylene 76 mm (3 inch) wide tape detectable type, red with black letters, and imprinted with "CAUTION BURIED COMMUNICATIONS CABLE BELOW".
- H. Flexible Nonmetallic Communications Raceway (Innerduct) and Fittings:
- 1. General: Provide UL 910 listed plenum, riser, and general purpose corrugated pliable communications raceway for optical fiber cables and communications cable applications; select in accordance with provisions of NEC Articles 770 and 800.

2. Provide Communications Raceway with a factory installed 567 kg (1250 lb.) tensile pre-lubricated pull tape.
 3. Use only metallic straps, hangers and fittings to support raceway from building structure. Cable ties are not permitted for securing raceway to building structure.
 4. Provide fittings to be installed in spaces used for environmental air made of materials that do not exceed flammability, smoke generation, ignitibility, and toxicity requirements of environmental air space.
 5. Size: Metric Designator 53 (trade size 2) or smaller.
 6. Outside Plant: Plenum-rated where each interduct is 75 mm (3 inches) and larger.
 7. Inside Plant: Listed and marked for installation in plenum airspaces and minimum 25 mm (1 inch) inside diameter.
 8. Plenum: Non-metallic communications raceway.
 - a. Constructed of low smoke emission, flame retardant PVC with corrugated construction.
 - b. UL 94 V-0 rating for flame spreading limitation.
 9. Provide innerduct reel lengths as necessary to ensure ducts are continuous; one piece runs from ENTR to MH; MH to MH; DEMARC to MCR/TER; TR to TR. Innerduct connectors are not permitted between rooms.
 10. Provide pulling accessories used for innerduct including but not limited to, inner duct lubricants, spreaders, applicators, grips, swivels, harnesses, and line missiles (blown air) compatible with materials being pulled.
- I. Outlet Boxes:
1. Flush wall mounted minimum 11.9 cm (4-11/16 inches) square, 9.2 cm (3-5/8 inches) deep pressed galvanized steel.
 2. 2-Gang Tile Box:
 - a. Flush backbox type for installation in block walls.
 - b. Minimum 92 mm (3-5/8 inches) deep.
- J. Weatherproof Outlet Boxes: Surface mount two gang, 67 mm (2-5/8 inches) deep weatherproof cast aluminum with powder coated finish internal threads on hubs 19 mm (3/4 inch) minimum.

PART 3 - EXECUTION

3.1 EQUIPMENT INSTALLATION AND REQUIREMENTS

A. Raceways typically required for cabling systems unless otherwise indicated:

System	Specification Section	Installed Method
Grounding	27 05 26	Conduit Not Required
Control, Communication and Signal Wiring	27 10 00	Complete Conduit Allowed in Non-Partitioned Cable Tray or Cable Ladders
Communications Horizontal Cabling	27 15 00	Conduit to Cable Tray Partitioned Cable Tray
Television Equipment and Systems	27 41 31	J-Hooks, Bridle Rings, conduit to Cable Tray, Partitioned Cable Tray
Public Address and Mass Notification Systems	27 51 16	Complete conduit
Intercommunications and Program systems	27 51 23	Conduit to Cable Tray, Partitioned Cable Tray
Grounding and Bonding for Communication Systems	27 05 26	Conduit Not Required Unless Required by Code
Physical Access Control System	28 13 00	Conduit to Cable Tray Partitioned Cable Tray
Video Surveillance	28 23 00	Complete Conduit
Fire Detection and Alarm	28 31 00	Complete Conduit

B. Penetrations:

1. Cutting or Holes:

- a. Locate holes in advance of installation. Where they are proposed in structural sections, obtain approval of structural engineer and COR prior to drilling through structural sections.
- b. Make holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact electric, hand or manual hammer type drills are not permitted; COR may grant limited permission by request, in condition of limited working space.
- c. Fire Stop: Where conduits, wireways, and other communications raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an

effective barrier against spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.

- 1) Fill and seal clearances between raceways and openings with fire stop material.
- 2) Install only retrofittable, non-hardening, and reusable firestop material that can be removed and reinstalled to seal around cables inside conduits.

d. Waterproofing at Floor, Exterior Wall, and Roof Conduit

Penetrations:

- 1) Seal clearances around conduit and make watertight as specified in Section 07 92 00, JOINT SEALANTS or directed by waterproofing manufacturer.

C. Conduit Installation:

1. Minimum conduit size of 19 mm (3/4 inch), but not less than size required for 40 percent fill.
2. Install insulated bushings on all conduit ends.
3. Install pull boxes after every 180 degrees of bends (two 90 degree bends). Size boxes per TIA 569.
4. Extend vertical conduits/sleeves through floors minimum 75 mm (3 inches) above floor and minimum 75 mm (3 inches) below ceiling of floor below.
5. Terminate conduit runs to and from a backboard in a closet or interstitial space at top or bottom of backboard. Install conduits to enter telecommunication rooms next to wall and flush with backboard.
6. Where drilling is necessary for vertical conduits, locate holes so as not to affect structural sections.
7. Seal empty conduits located in telecommunications rooms or on backboards with a standard non-hardening putty compound to prevent entrance of moisture and gases and to meet fire resistance requirements.
8. Minimum radius of communication conduit bends:

Sizes of Conduit Trade Size	Radius of Conduit Bends mm, Inches
3/4	150 (6)
1	230 (9)
1-1/4	350 (14)
1-1/2	430 (17)
2	525 (21)
2-1/2	635 (25)
3	775 (31)
3-1/2	900 (36)
4	1125 (45)

9. Provide 19 mm (3/4 inch) thick fire retardant plywood specified in Section 06 10 00, ROUGH CARPENTRY on wall of communication closets where shown on drawings. Mount plywood with bottom edge 300 mm (12 inches) above finished floor and top edge 2.74 m (9 feet) A.F.F.
10. Provide pull wire in all empty conduits; sleeves through floor are exceptions.
11. Complete each entire conduit run installation before pulling in cables.
12. Flattened, dented, or deformed conduit is not permitted.
13. Ensure conduit installation does not encroach into ceiling height head room, walkways, or doorways.
14. Cut conduit square with a hacksaw, ream, remove burrs, and draw tight.
15. Install conduit mechanically continuous.
16. Independently support conduit at 2.44 m (8 feet) on center; do not use other supports (i.e., suspended ceilings, suspended ceiling supporting members, luminaires, conduits, mechanical piping, or mechanical ducts).
17. Support conduit within 300 mm (1 foot) of changes of direction, and within 300 mm (1 foot) of each enclosure to which connected.
18. Close ends of empty conduit with plugs or caps to prevent entry of debris, until cables are pulled in.
19. Attach conduits to cabinets, splice cases, pull boxes and outlet boxes with bonding type locknuts. For rigid and IMC conduit

- installations, provide a locknut on inside of enclosure, made up wrench tight. Do not make conduit connections to box covers.
20. Do not use aluminum conduits in wet locations.
 21. Unless otherwise indicated on drawings or specified herein, conceal conduits within finished walls, floors and ceilings.
 22. Conduit Bends:
 - a. Make bends with standard conduit bending machines; observe minimum bend radius for cable type and outside diameter.
 - b. Conduit hickey is permitted only for slight offsets, and for straightening stubbed conduits.
 - c. Bending of conduits with a pipe tee or vise is not permitted.
 23. Layout and Homeruns - Deviations: Make only where necessary to avoid interferences and only after drawings showing proposed deviations have been submitted and approved by COR.
- D. Concealed Work Installation:
1. In Concrete:
 - a. Conduit: Rigid steel or IMC.
 - b. Align and run conduit in direct lines.
 - c. Install conduit through concrete beams only when the following occurs:
 - 1) Where shown on structural drawings.
 - 2) As accepted by COR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
 - d. Installation of conduit in concrete that is less than 75 mm (3 inches) thick is prohibited.
 - 1) Conduit outside diameter larger than 1/3 of slab thickness is prohibited.
 - 2) Space between Conduits in Slabs: Approximately six conduit diameters apart, except one conduit diameter at conduit crossings.
 - 3) Install conduits approximately in center of slab to ensure a minimum of 19 mm (3/4 inch) of concrete around conduits.
 - e. Make couplings and connections watertight. Use thread compounds that are NRTL listed conductive type to ensure low resistance

ground continuity through conduits. Tightening set screws with pliers is not permitted.

E. Furred or Suspended Ceilings and in Walls:

1. Rigid steel, IMC or rigid aluminum. Different type conduits mixed indiscriminately in same system is not permitted.
2. Align and run conduit parallel or perpendicular to building lines.
3. Tightening set screws with pliers is not permitted.

F. Exposed Work Installation:

1. Unless otherwise indicated on drawings, exposed conduit is only permitted in telecommunications rooms.
 - a. Provide rigid steel, IMC or rigid aluminum.
 - b. Different type of conduits mixed indiscriminately in system is not permitted.
2. Align and run conduit parallel or perpendicular to building lines.
3. Install horizontal runs close to ceiling or beams and secure with conduit straps.
4. Support horizontal or vertical runs at not over 2400 mm (96 inches) intervals.
5. Surface Metal Raceways: Use only where shown on drawings.
6. Painting:
 - a. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
 - b. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color.
 - c. Provide labels where conduits pass through walls and floors and at maximum 6000 mm (20 foot) intervals in between.

G. Expansion Joints:

1. Conduits 75 mm (3 inches) and larger, that are secured to building structure on opposite sides of a building expansion joint, require expansion and deflection couplings. Install couplings in accordance with manufacturer's recommendations.
2. Provide conduits smaller than 75 mm (3 inches) with pull boxes on both sides of expansion joint. Connect conduits to expansion and deflection couplings as specified.
3. Install expansion and deflection couplings where shown.

H. Seismic Areas:

1. In seismic areas, follow H-18-8 Seismic Design Requirements.

2. Rigidly secure conduit to building structure on opposite sides of a building expansion joint with pull boxes on both sides of joint.
3. Connect conduits to pull boxes with 375 mm (15 inches) of slack flexible conduit.
4. Install green copper wire minimum #6 AWG in flexible conduit for bonding jumper.

I. Conduit Supports, Installation:

1. Select AC193 code listed mechanical anchors or fastening devices with safe working load not to exceed 1/4 of proof test load.
2. Use pipe straps or individual conduit hangers for supporting individual conduits. Maximum distance between supports is 2.5 m (8 foot) on center.
3. Support multiple conduit runs with trapeze hangers. Use trapeze hangers designed to support a load equal or greater than sum of the weights of the conduits, wires, hanger itself, and 90 kg (200 pounds). Attach each conduit with U-bolts or other accepted fasteners.
4. Support conduit independent of pull boxes, luminaires, suspended ceiling components, angle supports, duct work, and similar items.
5. Fastenings and Supports in Solid Masonry and Concrete:
 - a. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing concrete.
 - b. Existing Construction:
 - 1) Code AC193 listed wedge type steel expansion anchors minimum 6 mm (1/4 inch) bolt size and minimum 28 mm (1-1/8 inch) embedment.
 - 2) Power set fasteners minimum 6 mm (1/4 inch) diameter with depth of penetration minimum 75 mm (3 inches).
 - 3) Use vibration and shock resistant anchors and fasteners for attaching to concrete ceilings.
6. Fastening to Hollow Masonry: Toggle bolts are permitted.
7. Fastening to Metal Structures: Use machine screw fasteners or other devices designed and accepted for application.
8. Bolts supported only by plaster or gypsum wallboard are not acceptable.

9. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
 10. Do not support conduit from chain, wire, or perforated strap.
 11. Spring steel type supports or fasteners are not permitted except horizontal and vertical supports/fasteners within walls.
 12. Vertical Supports:
 - a. Install riser clamps and supports for vertical conduit runs in accordance with NEC.
 - b. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.
- J. Box Installation:
1. Boxes for Concealed Conduits:
 - a. Flush mounted.
 - b. Provide raised covers for boxes to suit wall or ceiling, construction and finish.
 2. In addition to boxes shown, install additional boxes where needed to prevent damage to cables during pulling.
 3. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
 4. Stencil or install phenolic nameplates on covers of boxes identified on riser diagrams; for example "SIG-FA JB No. 1".
 5. Outlet boxes mounted back-to-back in same wall are not permitted. A minimum 600 mm (24 inches) center-to-center lateral spacing must be maintained between boxes.
- K. Flexible Nonmetallic Communications Raceway (Innerduct), Installation:
1. Install supports from building structure for horizontal runs at intervals not to exceed 900 mm (3 feet) and at each end.
 2. Install supports from building structure for vertical runs at intervals not to exceed 1.2 m (4 feet) and at each side of joints.
 3. Install only in accessible spaces not subject to physical damage or corrosive influences.
 4. Make bends manually to assure internal diameter of tubing is not effectively reduced.

5. Extend each segment of innerduct minimum 300 mm (12 inches) beyond end of service conduit tie or cable tray. Restrain innerduct ends with wall mount clamps and seal when cable is installed.

3.2 TESTING

- A. Examine fittings and locknuts for secureness.
- B. Test RMC, IMC and EMT systems for electrical continuity.
- C. Perform simple continuity test after cable installation.

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SECTION 27 10 00
CONTROL, COMMUNICATION AND SIGNAL WIRING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section includes control, communication and signal wiring for a comprehensive systems infrastructure.
- B. This section applies to all sections of Divisions 27 and 28.

1.2 RELATED WORK

- A. Excavation and backfill for cables that are installed in conduit: Section 31 20 00, EARTH MOVING.
- B. Sealing around penetrations to maintain integrity of time rated construction: Section 07 84 00, FIRESTOPPING.
- C. General electrical requirements that are common to more than one section in Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- D. Conduits for cables and wiring: Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.
- E. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- B. Submit written certification from OEM:
 - 1. Indicate wiring and connection diagrams meet National and Government Life Safety Guidelines, NFPA, NEC, NRTL, Joint Commission, OEM, this section and Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
 - 2. Include instructions, requirements, recommendations, and guidance for proper performance of system as described herein.
 - 3. Government will not approve any submittal without this certification.
- C. Identify environmental specifications on technical submittals; identify requirements for installation.
 - 1. Minimum floor space and ceiling heights.
 - 2. Minimum size of doors for cable reel passage.

- D. Power: Provide specific voltage, amperage, phases, generator equipment and quantities of circuits.
- E. Provide conduit size requirements.
- F. Closeout Submittals:
 - 1. Provide contact information for maintenance personnel to contact contractor for emergency maintenance and logistic assistance, and assistance in resolving technical problems at any time during warranty period.
 - 2. Provide certified OEM sweep test tags from each cable reel to COR.
 - 3. Furnish spare or unused wire and cable with appropriate connectors (female types) for installation in appropriate punch blocks, barrier strips, patch, or bulkhead connector panels.
 - 4. Turn over unused and opened installation kit boxes, coaxial, fiber optic, and twisted pair cable reels, conduit, cable tray, cable duct bundles, wire rolls, physical installation hardware to COR.
 - 5. Documentation: Include any item or quantity of items, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to completely and correctly provide system documentation required herein.

PART 2 - PRODUCTS

2.1 CONTROL WIRING

- A. Provide control wiring large enough so voltage drop under in-rush conditions does not adversely affect operation of controls.
- B. Provide cable meeting specifications for type of cable.
- C. Outside Location (i.e. above ground, underground in conduit, ducts, pathways, etc.): Provide cables filled with a waterproofing compound between outside jacket (not touching any provided armor) and inter conductors to seal punctures in jacket and protect conductors from moisture.
- D. Remote Control Cable:
 - 1. Multi-conductor with stranded conductors able to handle power and voltage required to control specified system equipment, from a remote location.
 - 2. NRTL listed and pass VW-1 vertical wire flame test (UL 83) (formerly FR-1).

3. Color-coded Conductors: Combined multi-conductor and coaxial cables are acceptable for this installation, on condition system performance standards are met.
4. Technical Characteristics:
 - a. Length: As required, in 1K (3,000 ft.) reels minimum.
 - b. Connectors: As required by system design.
 - c. Size:
 - 1) 18 AWG, minimum, Outside.
 - 2) 20 AWG, minimum, Inside.
 - d. Color Coding: Required, EIA industry standard.
 - e. Bend Radius: 10 times cable outside diameter.
 - f. Impedance: As required.
 - g. Shield Coverage: As required by OEM specification.
 - h. Attenuation:

Frequency in MHz	dB per 305 Meter (1,000 feet), maximum
0.7	5.2
1.0	6.5
4.0	14.0
8.0	19.0
16.0	26.0
20.0	29.0
25.0	33.0
31.0	36.0
50.0	52.0

E. Distribution System Signal Wires and Cables:

1. Provide in same manner, and use construction practices, as Fire Protective and other Emergency Systems identified and defined in NFPA 101, Life Safety Code, Chapters 7, 12, and 13, NFPA 70, National Electrical Code, Chapter 7, Special Conditions.
2. Provide system able to withstand adverse environmental conditions without deterioration, in their respective location.
3. Provide entering of each equipment enclosure, console, cabinet or rack in such a manner that all doors or access panels can be opened and closed without removal or disruption of cables.
4. Terminate on an item of equipment by direct connection.

2.2 COMMUNICATION AND SIGNAL WIRING

- A. Provide communications and signal wiring conforming to recommendations of manufacturers of systems; provide not less than TIA Performance Category 5e.
- B. Wiring shown is for typical systems; provide wiring as required for systems being provided.
- C. Provide color-coded conductor insulation for multi-conductor cables.
- D. Connectors:
 - 1. Provide connectors for transmission lines, and signal extensions to maintain uninterrupted continuity, ensure effective connection, and preserve uniform polarity between all points in system.
 - a. Provide AC barrier strips with a protective cover to prevent accidental contact with wires carrying live AC current.
 - b. Provide punch blocks for signal connection, not AC power. AC power twist-on wire connectors are not permitted for signal wire terminations.
 - 2. Cables: Provide connectors designed for specific size cable and conductors being installed with OEM's approved installation tool. Typical system cable connectors include:
 - a. Audio spade lug.
 - b. Punch block.
 - c. Wirewrap.

2.3 INSTALLATION KIT

- A. Include connectors and terminals, labeling systems, audio spade lugs, barrier strips, punch blocks or wire wrap terminals, heat shrink tubing, cable ties, solder, hangers, clamps, bolts, conduit, cable duct, cable tray, etc., required to accomplish a neat and secure installation.
- B. Terminate conductors in a spade lug and barrier strip, wire wrap terminal or punch block, so there are no unfinished or unlabeled wire connections.
- C. Minimum required installation sub-kits:
 - 1. System Grounding:
 - a. Provide required cable and installation hardware for effective ground path, including the following:
 - 1) Control Cable Shields.

- 2) Data Cable Shields.
- 3) Equipment Racks.
- 4) Equipment Cabinets.
- 5) Conduits.
- 6) Ducts.
- 7) Cable Trays.
- 8) Power Panels.
- 9) Connector Panels.
- 10) Grounding Blocks.

- b. Bond radio equipment to earth ground via internal building wiring, according to NEC.
2. Wire and Cable: Provide connectors and terminals, punch blocks, tie wraps, hangers, clamps, labels, etc. required to accomplish termination in an orderly installation.
3. Conduit, Cable Duct, and Cable Tray: Provide conduit, duct, trays, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to accomplish a neat and secure conduit, cable duct, cable tray installation in accordance with NEC and documents.
4. Equipment Interface: Provide any items or quantity of equipment, cable, mounting hardware and materials to interface systems with identified sub-systems, according to OEM requirements and construction documents.
5. Labels: Provide any item or quantity of labels, tools, stencils, and materials to label each subsystem according to OEM requirements, as-installed drawings, and construction documents.
- D. Cross-Connection System (CCS) Equipment Breakout, Termination Connector (or Bulkhead), and Patch Panels:
 1. Connector Panels: Flat smooth 3.175 mm (1/8 inch) thick solid aluminum, custom designed, fitted and installed in cabinet. Install bulkhead equipment connectors on panel to enable cabinet equipment's signal, control, and coaxial cables to be connected through panel. Match panel color to cabinet installed.
 - a. Voice (or Telephone):

- 1) Provide industry standard Type 110 (minimum) punch blocks for voice or telephone, and control wiring instead of patch panels, each being certified for category 6.
 - 2) IDC punch blocks (with internal RJ45 jacks) are acceptable for use in CCS when designed for Category 6 and the size and type of cable used.
 - 3) Secure punch block strips to OEM designed physical anchoring unit on a wall location in TRS; console, cabinet, rail, panel, etc. mounting is permitted at OEM recommendation and as accepted by COR. Punch blocks are not permitted for Class II or 120 VAC power wiring.
 - 4) Technical Characteristics:
 - a) Number of Horizontal Rows: Minimum 100.
 - b) Number of Terminals per Row: Minimum 4.
 - c) Terminal Protector: Required for each used or unused terminal.
 - d) Insulation Splicing: Required between each row of terminals.
- b. Digital or High Speed Data:
- 1) Provide 480 mm (19 inches) horizontal EIA/ECA 310 rack mountable patch panel with EIA/ECA 310 standard spaced vertical mounting holes for digital or high-speed data service CSS, with modular female Category 6 RJ45 jacks designed for size and type of UTP or F/UTP cable installed in rows.
 - 2) Technical Characteristics:
 - a) Number of Horizontal Rows: Minimum 2.
 - b) Number of Jacks Per Row: Minimum 24.
 - c) Type of Jacks: RJ45.
 - d) Terminal Protector: Required for each used or unused jack.
 - e) Insulation: Required between each row of jacks.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Install wiring in cable tray or raceway.

2. Seal cable entering a building from underground, between wire and conduit where cable exits conduit, with non-hardening approved compound.
3. Wire Pulling:
 - a. Provide installation equipment that prevents cutting or abrasion of insulation during pulling of cables.
 - b. Use ropes made of nonmetallic material for pulling feeders.
 - c. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached to conductors, as accepted by COR.
 - d. Pull multiple cables into a single conduit together.
- B. Installation in Maintenance or Man holes:
 1. Install and support cables in maintenance holes on steel racks with porcelain or equal insulators.
 2. Train cables around maintenance hole walls, but do not bend to a radius less than six times overall cable diameter.
3. Fireproofing:
 - a. Install fireproofing where low voltage cables are installed in same maintenance holes with high voltage cables; also cover low voltage cables with arc proof and fireproof tape.
 - b. Use tape of same type used for high voltage cables, and apply tape in a single layer, one-half lapped or as recommended by manufacturer. Install tape with coated side towards the cable and extend minimum 25 mm (1 inch) into each duct.
 - c. Secure tape in place by a random wrap of glass cloth tape.
- C. Control, Communication and Signal Wiring Installation:
 1. Unless otherwise specified in other sections, provide wiring and connect to equipment/devices to perform required functions as indicated.
 2. Install separate cables for each system so that malfunctions in any system does not affect other systems, except where otherwise required.
 3. Group wires and cables according to service (i.e. AC, grounds, signal, DC, control, etc.); DC, control and signal cables can be included with any group.
 4. Form wires and cables to not change position in group throughout the conduit run. Bundle wires and cables in accepted signal duct,

- conduit, cable ducts, or cable trays neatly formed, tied off in 600 mm to 900 mm (24 inch to 36 inch) lengths to not change position in group throughout run.
5. Concealed splices are not allowed.
 6. Separate, organize, bundle, and route wires or cables to restrict EMI, channel crosstalk, or feedback oscillation inside any enclosure.
 7. Looking at any enclosure from the rear (wall mounted enclosures, junction, pull or interface boxes from the front), locate AC power, DC and speaker wires or cables on the left; coaxial, control, microphone and line level audio and data wires or cables, on the right.
 8. Provide ties and fasteners that do not damage or distort wires or cables. Limit spacing between tied points to maximum 150 mm (6 inches).
 9. Install wires or cables outside of buildings in conduit, secured to solid building structures.
 10. Wires or cables must be specifically accepted, on a case by case basis, to be installed outside of conduit. Bundled wires or cables must be tied at minimum 460 mm (18 inches) intervals to a solid building structure; bundled wires or cables must have ultra violet protection and be waterproof (including all connections).
 11. Laying wires or cables directly on roof tops, ladders, drooping down walls, walkways, floors, etc. is not permitted.
 12. Wires or cables installed outside of conduit, cable trays, wireways, cable duct, etc.:
 - a. Only when authorized, can wires or cables be identified and approved to be installed outside of conduit.
 - b. Provide wire or cable rated plenum and OEM certified for use in air plenums.
 - c. Provide wires and cables hidden, protected, fastened and tied at maximum 600 mm (24 inches) intervals, to building structure.
 - d. Provide closer wire or cable fastening intervals to prevent sagging, maintain clearance above suspended ceilings.
 - e. Remove unsightly wiring and cabling from view, and discourage tampering and vandalism.

- f. Sleeve and seal wire or cable runs, not installed in conduit, that penetrate outside building walls, supporting walls, and two hour fire barriers, with an approved fire retardant sealant.

D. AC Power:

1. Bond to ground contractor-installed equipment and identified Government-furnished equipment, to eliminate shock hazards and to minimize ground loops, common mode returns, noise pickup, crosstalk, etc. for total ground resistance of 0.1 Ohm or less.
2. Use of conduit, signal duct or cable trays as system or electrical ground is not permitted; use these items only for dissipation of internally generated static charges (not to be confused with externally generated lightning) that can be applied or generated outside mechanical and physical confines of system to earth ground. Discovery of improper system grounding is grounds to declare system unacceptable and termination of all system acceptance testing.
3. Cabinet Bus: Extend a common ground bus of at least #10 AWG solid copper wire throughout each equipment cabinet and bond to system ground. Provide a separate isolated ground connection from each equipment cabinet ground bus to system ground. Do not tie equipment ground busses together.
4. Equipment: Bond equipment to cabinet bus with copper braid equivalent to at least #12 AWG. Self-grounding equipment enclosures, racks or cabinets, that provide OEM certified functional ground connections through physical contact with installed equipment, are acceptable alternatives.

3.2 EQUIPMENT IDENTIFICATION

A. Control, Communication and Signal System Identification:

1. Install a permanent wire marker on each wire at each termination.
2. Identify cables with numbers and letters on the labels corresponding to those on wiring diagrams used for installing systems.
3. Install labels retaining their markings after cleaning.
4. In each maintenance hole (manhole) and handhole, install embossed brass tags to identify system served and function.

B. Labeling:

1. Industry Standard: ANSI/TIA-606-B.

2. Print lettering for voice and data circuits using laser printers; handwritten labels are not acceptable.
3. Cable and Wires (hereinafter referred to as "cable"): Label cables at both ends in accordance with industry standard. Provide permanent labels in contrasting colors. Identify cables matching system Record Wiring Diagrams.
4. Equipment: Permanently labeled system equipment with contrasting plastic laminate or bakelite material. Label system equipment on face of unit corresponding to its source.
5. Conduit, Cable Duct, and Cable Tray: Label conduit, duct and tray, including utilized GFE, with permanent marking devices or spray painted stenciling a minimum of 3 meters (10 ft.) identifying system. Label each enclosure according to this standard.
6. Termination Hardware: Label workstation outlets and patch panel connections using color coded labels with identifiers in accordance with industry standard and Record Wiring Diagrams.

3.3 TESTING

- A. Minimum test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on cables in frequency ranges specified.
- B. Tests required for data cable must be made to confirm operation of this cable at minimum 10 Mega (M) Hertz (Hz) full bandwidth, fully channel loaded and a Bit Error Rate of a minimum of 10^{-6} at maximum rate of speed.
- C. Provide cable installation and test records at acceptance testing to COR and thereafter maintain in facility's telephone switch room.
- D. Record changes (used pair, failed pair, etc.) in these records as change occurs.
- E. Test cables after installation and replace any defective cables.

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SECTION 27 11 00
TELECOMMUNICATIONS ROOM FITTINGS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies equipment cabinets, interface enclosures, relay racks, and associated hardware in service provider DEMARC, computer and telecommunications rooms.
- B. Telephone system is defined as an Emergency Critical Care Communication System by the National Fire Protection Association (NFPA). Adhere to Seismic reference standards for systems connecting to or extending telephone system and cabling.

1.2 RELATED WORK

- A. Wiring devices: Section 26 27 26, WIRING DEVICES.
- B. General electrical requirements that are common to more than one section in Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- C. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.
- D. Lightning protection system: Section 26 41 00, FACILITY LIGHTNING PROTECTION.
- E. Conduits for cables and wiring: Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.
- F. Low voltage cabling system infrastructure: Section 27 10 00, CONTROL, COMMUNICATION AND SIGNAL WIRING.
- G. Extension of a voice communication switching and routing system: Section 27 31 31, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT EXTENSION.

1.3 SUBMITTALS

- A. Submit in accordance with Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATION.
- B. Separate submittal into sections for each subsystem containing the following:
 - 1. Pictorial layouts of each Telecommunications Room and Cross Connection Space (VCCS, and HCCS termination cabinets), each

- distribution cabinet layout, and TCO as each is expected to be installed and configured.
2. Equipment technical literature detailing electrical and technical characteristics of each item of equipment to be furnished.
- C. Environmental Requirements: Identify environmental specifications for housing system as initial and expanded system configurations.
1. Floor loading for batteries and cabinets.
 2. Minimum floor space and ceiling height.
 3. Minimum door size for equipment passage.

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS

- A. Provide components of cabinet system (cabinet, thermal, cable and power management accessories) from a single manufacturer.
- B. Equipment Standards and Testing:
1. Equipment must be listed by a NRTL where a UL standard is in existence; active and passive equipment must conform with each UL standard in effect for equipment, on the submittal date.
 2. Each item of electronic equipment must be labeled by a NRTL that warrants equipment has been tested in accordance with, and conforms to specified standards.
- C. Equipment Cabinets (Enclosures):
1. Fully enclose and physically secure internally mounted and connected, active and passive equipment.
 2. Types of Equipment Enclosures accepted for specific VA Spectrum Management, FMS and OI&T applications in CFM and Facility Projects:

CABINET	FUNCTION
Communications	FMS Special Communications Equipment
Server / Router	OI&T Data/LAN/WAN Equipment
Seismic	Either FMS or OI&T use, specify need
Environmental	Either FMS or OI&T use, specify need

3. Each cabinet to be:
 - a. Provided in head end, MCR, TER, PCR, EMGR, each TR at a minimum.
 - b. Fabricated with minimum 1.59 mm (16 gauge) steel.
 - c. Provided with manufacturer's standard painted finish in a color accepted by COR with concurrence from FMS Service Chief.

- d. Mounted on floor.
 - e. Lockable; tubular locks keyed alike. Provide six keys to COR for each cabinet.
 - f. Compliant with facility's SMS card access system.
- 4. Provide equipment mounting shelves; attach to front and rear mounting rails and allowing equipment to be secured to respective mounting rails.
 - 5. Each enclosure to include:
 - a. Floor mounting.
 - b. Knock out holes for conduit connections or cable entrance.
 - c. Front and rear locking doors; wall mounted cabinets require only front locking door.
 - d. Power outlet strips.
 - 6. Provide quiet ventilation fan with non-disposable locally cleanable air filter.
 - 7. Size each cabinet in order to contain and maintain internal mounted equipment items.
 - 8. Provide OEM's fully assembled unit.
 - 9. Provide OEM assembled side-by-side enclosures in a single unit, at locations requiring more than two enclosures.
 - 10. Provide minimum one cabinet with blank rack space, for additional system expansion equipment.
 - 11. Bond to communications circulating grounding system.
 - 12. Technical Characteristics:
 - a. External:
 - 1) Overall Height:
 - a) Communications/Server: Maximum 2,184 mm (86 inches).
 - b) Seismic: Maximum 1,905 mm (75 inches).
 - 2) Overall Depth:
 - a) Communications/Server: Maximum 914 mm (36 inches).
 - b) Seismic: Maximum 762 mm (30 inches).
 - 3) Overall Width - All: Maximum 864 mm (34 inches).
 - b. Front Panel Openings:
 - 1) Width:
 - a) Communications: 482.6 mm (19 inches), per EIA.
 - b) Server: 483 mm (19 inches), per EIA/ECA 310.

- c) Seismic: 483 mm (19 inches), per EIA/ECA 310.
- 2) Height:
 - a) Communications/Server: Maximum 2,000 mm (78-3/4 inches or 45 Rack Units [RU]), per EIA/ECA 310.
 - b) Seismic: Maximum 1,689 mm (66-1/2 inches or 38 RUs, per EIA/ECA 310).
- c. Heavy Duty Cycle: Maximum 544 kilograms (1,200 pounds) capacity.
- d. Certification:
 - 1) NRTL (i.e. UL): For communications and server cabinets.
 - 2) Telcordia Technologies: #63-GR-CORE, (2012) for seismic cabinets.
 - 3) Seismic: Provide cabinet OEM constructed to seismic design category.
- 13. Cabinet Internal Components:
 - a. AC Power:
 - 1) Standard "Quad AC Box":
 - a) Power capacity: 20 Ampere, single phase, 120 VAC continuous duty.
 - b) Wire gauge: #12 AWG, solid copper, connected to room's internal AC Power Panel, or as directed by COR.
 - c) Number of AC power outlets: Minimum 4 receptacles.
 - d) Enclosure: Fully self-contained, metal 102 mm (4 inch) x 102 mm (4 inches) x 64 mm (2-1/2 inches) with cover
 - e) Connection: Minimum 25.4 mm (1 inch) conduit connected to room's AC Power Panel, or as directed by COR
 - f) Number of boxes: One.
 - g) Compliance: NRTL (i.e. UL); NPFA - 70 (NEC).
 - b. AC Outlet Strips:
 - 1) Power Capacity: 15 Ampere, single phase, 120 VAC continuous duty.
 - 2) Wire Gauge: Minimum #12 AWG, solid copper.
 - 3) Number of AC Power Outlets: Minimum 10 "U" grounded.
 - 4) Enclosure: Fully self-contained; typically metal.
 - 5) Connecting Wire: Minimum 2 m (6 feet) long, with three prong self-grounding AC plug connected to cabinet's internal AC "Quad" box.

- 6) Number of Strips: 2.
- 7) Certification: NRTL (i.e. UL).
- c. AC Power Line Surge Protector and Filter Construction:
 - 1) Input Voltage Range: 120 VAC + 15 percent at 50/60 Hz, single phase.
 - 2) Power Service Capacity: 20 AMP, 120 VAC.
 - 3) Voltage Output Regulation: +5.0 percent, instantaneous of input.
 - 4) Circuit Breaker: 15 AMP; may be self-contained.
 - 5) AC Outlets: Minimum four duplex grounded NEMA 5-20R.
 - 6) Response Time: 5.0 nanosecond.
 - 7) Suppression: Isolate and filter any noise, surge spikes
 - a) Surge: Minimum 20,000 AMP.
 - b) Noise:
 - 1) Common: -40 dB.
 - 2) Differential: -45 dB.
 - 8) Clamping Voltage: Minimum 300 V.
 - 9) Enclosure: One; self-contained.
 - 10) Mounting: Internal to cabinet floor or on internal mounting rail shelf, allowing two plugs from two plug strips.
 - 11) AC Power Cord: Required; minimum 1,628 mm (6 feet), three wire (green ground); minimum #14 AWG stranded.
 - 12) Compliance: NRTL (i.e. UL60950-1).
- d. Uninterruptible Power Supply (UPS): Provide each cabinet with an internal UPS which may be combined with surge protector and filter if system's 50 percent expansion requirement is met. Provide at least two hour continuous full load uninterruptible system primary AC Power, with a 50 percent 1.0 hour reserve capacity, in the event of facility primary or emergency AC power failure.
 - 1) UPS to include:
 - a) On-Off Switch: This function is required to be a part of system's electronic supervision requirements.
 - b) First/Fast Charge Unit: Must provide clean predictable charge voltage/current. Function is required to be a part of system's electronic supervision requirements.

- c) Over Voltage/Current Protect: Cannot short circuit AC power line at any time. This function is required to be a part of system's electronic supervision requirements.
 - d) Trickle Charge Unit: Must be capable of maintaining a suitable internal battery charge without damaging batteries.
 - e) Mounting: Provide per OEM's direction.
 - f) Proper Ventilation: Do not override cabinets' ventilation system.
 - g) Power Change from AC Input: Accomplish change without interruption to communications link or subsystem being protected. Generate visual and aural alarms in electrical supervision system, local and remote, to annunciating panels via direct connection for trouble indication.
- 2) Specific requirements for current and surge protection to include:
- a) Voltage Protection: Threshold, line to neutral, starts at maximum 200 Volts peak. Transient voltage cannot exceed 330 Volts peak. Furnish documentation on peak clamping Voltage as a function of transient waveform.
 - b) Peak Power Dissipation: Minimum 35 Joules per phase, as measured for 1.0 millisecond at sub branch panels, 100 Joules per phase at branch panels and 300 Joules per phase at service entrance panels. Typically, power dissipation is 12,000 Watts (W) for 1.0 mS (or 12 Joules). Provide explanation of how ratings were measured or empirically derived.
 - c) Surge Protector (may be combined with On-Off switch of UPS): Must not short circuit AC power line at any time.
 - 1) Components must be minimum silicon semi-conductors.
 - 2) Secondary stages, if used, may include other types of rugged devices.
 - 3) Indicators: Provide visual device indicating surge suppression component is functioning.

- 4) Electrical Supervision: Required; must be audible and visual, local and remote to annunciating panels via direct connection for trouble indication.
- d) Provide current and surge protection on ancillary equipment.
- e) Equip each cabinet with the following:
 - 1) Equipment Mounting Rails (Front & Rear): Fully adjustable internal equipment mounting rails allowing front or rear equipment mounting with pre-drilled EIA/ECA 310-E Standard tapped holes. Support entire equipment by supplementary support in addition to face mounting screws on rails.
 - 2) Cabinet Ground: Stainless steel adjustable, lug connected to cabinet's main structure providing an internal cabinet ground for all installed equipment properly bolted to rail and with ground wire connected.
 - 3) Grounding Terminals: A separate mounting hole on equipment mounting rail, with stainless steel connecting bolt bonded by minimum #10 AWG copper wire to cabinet's internal grounding lug.
- 14. Ground Interconnection: Bond cabinet's common grounding lug to room's communications circulating ground busbar with a minimum #4 AWG stranded copper wire.
- 15. Blank Panels: Provide at every unused rack space.
 - a. Match cabinet color.
 - b. Provide panels of 3 mm (1/8 inch) thick aluminum with vertical dimensions in increments of one rack unit (RMU) or 45 mm (1-3/4 inch) with mounting holes spaced to correspond to EIA/ECA 310-E Standard 483 mm (19 inch) rack dimensions.
 - c. Fill large unused openings with single standard large panel instead of numerous types.
 - d. Leave one blank rack space (RMU), covered with a blank panel, between each item of equipment, for minimum internal air flow.
 - e. Leave 356 mm (14 inches)(8.0 RMU) open space, covered with blank cover panel, for additional expansion equipment.

- f. Wire Management: System that connects each item of installed equipment to room wire management system.
 - g. Knock-out Holes: Provide for cable entrance/exits via conduits, cable duct/trays.
16. Trouble Annunciator Panel: Provide trouble annunciator panel in HE cabinet locations and as shown on drawings compatible with electrical and electronic supervising signals to continuously monitor operating condition for system HE equipment, remote equipment, and interconnecting trunks.
- a. When system's supervising system detects malfunctioning equipment or trunk line, system must generate an audible and visual signal; provide spare panel.
 - b. Technical Characteristics:
 - 1) Silence Button or Switch: Provide to silence audible signal. Visual signal will continue until supervisory circuit indicating a fault is corrected.
 - 2) Visual Enunciators: Visually show system equipment and trunk-line operating conditions via its supervisory circuit indicating fault condition.
 - 3) Connect each alarm function to report to PCS Console SMS.
- D. Environmental Cabinet:
- 1. Enclosure must fully contain installed equipment, including electronics, in same manner as standard cabinet. Provide climate control for installed equipment as if they were in a standalone air handling area, regardless of local area air handling capabilities.
 - 2. Provide an OEM's fully assembled unit enclosure.
 - 3. If more than two enclosures are required in any system location, provide OEM-assembled enclosures, in a single unit, side-by-side.
 - 4. Technical Characteristics:
 - a. Environmental Control: Automatic, heating and cooling as required.
 - b. Temperature Conditions (rated at 1,300 W of install equipment heat generation):
 - 1) Internal Range: Maintains 26.67 degree to 37.78 degree C (80 degree to 100 degree F) of internal heat conditions.

- 2) External Range: Maximum 37.78 degrees + -3.89 degrees C (100 degrees + 25 degrees F).
 - c. Forced Air Unit: Required with non-disposable air filter; unobstructed and uninterruptible.
 - d. Air Conditioning: As required; fully internal mounted.
 - e. Heater: As required; fully internal mounted.
 - f. UPS: Required; fully internal mounted.
 - g. Front Door: Full length, see through, EMI resistant and lockable, keyed alike with 7-pin tubular lock.
 - h. Rear door: Full length, see through, EMI resistant, and lockable keyed alike with 7-pin tubular lock.
 - i. Conduit Wiring Entrance: Top or bottom; fully sealed.
 - j. Input Power: Minimum 2 each; maximum 120 VAC at 20A, independent circuit, conduit for fixed or armored cable for moveable installations.
 - k. Dimensions:
 - 1) Height: Maximum 1980 mm (78 inches).
 - 2) Width: Maximum 635 mm (25 inches).
 - 3) Depth: Maximum 965 mm (38 inches).
 - 4) Front Panel Opening: 480 mm (19 inches), w/ EIA/ECA 310 mounting hole spacing.
 - l. Trouble Annunciator Panel: Refer to specific requirements in equipment cabinet.
 - m. Audio Monitor Panel: Refer to specific requirements in equipment cabinet.
- E. Wall Mounted Distribution or System Interface Cabinet:
- 1. Construct of minimum 1.59 mm (16 gauge) cold rolled steel, with top, side and bottom panels.
 - 2. Provide double-hinged front door and main cabinet body allowing access to all internal equipment and wiring; mount to solid walls or internal studs.
 - 3. Provide baked-on iron phosphate primer and baked enamel paint finish in a color to be selected by the using FMS Chief or COR.
 - 4. Provide integral and adjustable EIA/ECA 310 standard predrilled rack mounting rails to allow front panel equipment mounting and access.

5. After equipment, doors and panels are installed, snap-in-place chrome trim strip covers all front panel screw fasteners.
 6. Provide full-length vertical piano hinge to allow entire front portion of cabinet to "swing out" from wall for access to installed equipment, wires and cable; maintain minimum OSHA Safety clearances and NFPA operational functions.
 7. Provide an OEM's fully assembled unit enclosure.
 8. Equip these cabinets same as equipment cabinets, except mount UPS on floor below cabinet with AC power connection in conduit to AC service panel.
 9. Technical Characteristics:
 - a. Overall Height: Maximum 1,218 mm (48 inches).
 - b. Overall Depth: Maximum 558 mm (22 inches).
 - c. Overall Width: Maximum 610 mm (24 inches).
 - d. Front Panel Horizontal: Maximum width 483 mm (19 inches).
 - e. Capacity: Maximum 180 kilograms (400 pounds).
 - f. Lockable:
 - 1) Tubular lock with 7-pin security.
 - 2) Key cabinets alike.
- F. Stand Alone Open Equipment Rack:
1. Construct of minimum 1.59 mm (16 gauge) cold rolled steel with manufacturer's standard paint finish, in a color to be selected by COR with concurrence from facility's FMS Service Chief.
 2. Floor-mount as directed by COR with concurrence from facility's FMS Service Chief.
 3. Equip rack same as equipment cabinet, except mount UPS with additional support for weight and AC power connection in conduit to AC service panel.
 4. Provide an OEM fully assembled unit.
 5. Technical Characteristics:
 - a. Overall Height: Maximum 2,180 mm (85-7/8 inches).
 - b. Overall Depth: Maximum 650 mm (25-1/2 inches).
 - c. Overall Width: Maximum 535 mm (21-1/16 inches).
 - d. Front Panel Opening: 483 mm (19 inches), EIA/ECA 310 horizontal width.
 - e. Hole Spacing: Per EIA/ECA 310.

f. Load Capacity: Maximum 680.4 kg (1,500 lbs).

g. Certifications:

1) EIA/ECA: 310-E.

2) NRTL (i.e. UL): OEM specific.

G. Wire Management Equipment:

1. Provide an orderly horizontal and vertical interface between outside and inside wires and cables, distribution and interface wires and cables, interconnection wires and cables and associated equipment, jumper cables, and provide an uniform connection media for system fire-retardant wires and cables and other subsystems.
2. Interface to each cable tray, duct, wireway, or conduit used in the system.
3. Interconnection or distribution wires and cables must enter system at top (or from a wireway in the floor) via overhead protection system and be uniformly routed down or both sides at same time, of the frames side protection system, then laterally for termination on rear of each respective terminating assembly.

H. Vertical Cable Managers:

1. Use same make, style and size of vertical cable manager on rack/frame or in between racks/frames when more than one cable manager is used on a rack/frame or group of racks/frames.
2. Match color and cover style of racks/frames and cable managers.

I. Horizontal Cable Managers:

1. Use same make and style of cable manager on rack/frame or racks/frames, when more than one horizontal cable manager is used on a rack/frame or group of racks/frames.
2. Match color of racks/frames and cable managers.

J. Provide installation hardware when enclosures or racks are attached to structural floor.

K. Provide noise filters and surge protectors for each equipment interface cabinet, switch equipment cabinet, control console, and local and remote active equipment locations to ensure protection from input primary AC power surges so as a consequence noise glitches are not induced into low voltage data circuits.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Coordinate cabinet installation such that doors fully close and lock, with active and passive equipment installed and connected.
- B. Verify equipment dimensions and brackets allow mounting with cabinet doors closed. Front door or rear door of any cabinet that does not close and lock may result in immediate cancellation of inspections or tests.

3.2 INSTALLATION

- A. Equipment Cabinets:
 - 1. Install cabinets in a manner that complies with OEM instructions, requirements of this specification, and in a manner which does not constitute a safety hazard.
 - 2. Provide weatherproof equipment installed outdoors or install in NEMA 3S rated enclosures with hinged doors and locks with two keys.
 - 3. Install equipment indoors in NEMA 4 rated metal cabinets with hinged doors and locks with two keys.
- B. Grounding:
 - 1. Bond equipment, including identified Government furnished equipment, to ground so total ground resistance measures maximum 0.1 Ohm.
 - a. Install lightning arrestors and grounding in accordance with NFPA.
 - b. Install gas protection devices at nearest point of entrance in buildings where protection is required and on same circuits as MDF in telephone switch room.
 - c. Do not use AC neutral, including in power panel or receptacle outlet, for system control, subcarrier or audio reference ground.
 - d. Use of conduit, signal duct or cable trays as system or electrical ground is not permitted.
 - 2. Connect each equipment grounding terminal to a separate mounting hole on equipment mounting rail, to right as one looks at it from rear, with a minimum #12 AWG stranded copper wire with protective green jacket.
 - 3. Extend common ground bus of minimum #10 AWG solid copper wire throughout each equipment cabinet and bond to TGB. Provide a separate isolated ground connection from each equipment cabinet

ground bus to system ground. Do not tie equipment ground buses together.

4. Bond equipment to cabinet bus with copper braid equivalent to #12 AWG. Self-grounding equipment enclosures, racks or cabinets, that provide OEM certified functional ground connections through physical contact with installed equipment, are acceptable alternatives.
5. Bond cable shields to cabinet ground bus with minimum #12 AWG stranded copper wire at only one end of cable run. Insulate cable shields from each other, faceplates, equipment racks, consoles, enclosures or cabinets, except at system common ground point. Bond coaxial and audio cables only at source; in all cases, keep cable shield ground connections to a minimum.

C. Equipment Assembly:

1. Cabinets:

- a. Install and adjust cabinet/frame accessories to position, including thermal management accessories, vertical cable managers, vertical power managers and equipment-mounting rails, using manufacturer's installation instructions prior to baying or placing cabinet for attachment to building and before installing any rack-mount equipment into cabinet. Shelves, horizontal cable managers and filler panels (rack-mount accessories), if used, may be installed after cabinet is placed.
- b. When used in a multi-cabinet bay, attach cabinets side-by-side using baying kits according to manufacturer's instructions.
- c. Attach overhead ladder rack or cable tray to ceiling or top of cabinet. Maintain minimum 75 mm (3 inches) clearance between top of cabinet and bottom of ladder rack/cable tray. Position ladder rack/cable tray so that it does not interfere with hot air exhaust through cabinet's top panel. Use radius drops where cable enters or exits ladder rack/cable tray.
- d. In seismic areas, install additional bracing as required by building codes and recommendations of a licensed structural engineer.
- e. Install ladder rack with side stringers facing rack or cabinet so that ladder forms an inverted U-shape and so that welds between

stringers (sides) and cross members (middle) face away from cables.

- f. Secure ladder rack to tops of equipment racks or cabinets using manufacturer's recommended supports and appropriate hardware.
- g. Attach bonding conductor sized per TIA-607-B between telecommunications grounding busbar and cabinet. Attach bonding conductor to cabinet using a ground terminal block according to manufacturer's installation instructions.
- h. Provide bonding conductor and other hardware required to make connections between cabinet and telecommunications grounding busbar.
- i. Install rack mounted equipment normally requiring adjustment or observation so operational adjustments can be conveniently made.
- j. Mount heavy equipment with rack slides or rails to allow servicing from front of enclosure. Provide support in addition to front panel mounting screws for heavy equipment.
- k. Provide with cable slack to permit servicing by removal of installed equipment from front of enclosure.
- l. Install color-matched blank panel spacer 44 mm (1.75 inches) high between each piece of active and passive equipment to ensure adequate air circulation for efficient equipment cooling and air ventilation.
- m. Provide quiet fans and non-disposable air filters at each console or cabinet.
- n. Install enclosures and racks plumb and square, permanently attached to building structure and held in place.
- o. Provide 381 mm (15 inches) of front vertical space opening for additional equipment.
- p. Install equipment located indoors in metal racks or enclosures with hinged doors to allow access for maintenance without causing interference to other nearby equipment.
- q. Cables must enter equipment racks or enclosures in such a manner to allow doors or access panels to open and close without disturbing or damaging cables.

- r. Mount distribution hardware in a manner that allows access to connections for testing and provides room for doors or access panels to open and close without disturbing the cables.

2. Racks:

- a. Assemble racks according to manufacturer's instructions.
- b. Verify that equipment mounting rails are sized properly for rack-mount equipment before attaching rack to floor.
- c. Attach assembled racks to floor in four places using appropriate floor mounting anchors. When placed over a raised floor, threaded rods should pass through raised floor tile and be secured in structural floor below.
- d. Bond racks to telecommunications grounding busbar using appropriate hardware provided by contractor.
- e. In seismic areas, install additional bracing as required by building codes and recommendations of a licensed structural engineer.
- f. Ladder rack may be attached to top of rack to deliver cables to rack. Do not drill rack to attach; use appropriate hardware from rack manufacturer.
- g. Provide radius drops to guide cable where cable exits or enters side of overhead ladder rack to access a rack, frame, cabinet or wall-mounted rack, cabinet or termination field.
- h. Evenly distribute equipment load on rack. Place large and heavy equipment towards bottom of rack. Secure equipment to rack with equipment mounting screws. In seismic areas, secure equipment to shelves with additional bracing.

3. Vertical Cable Managers:

- a. Provide vertical managers so number of cables in each manager does not exceed OEM fill capacity.
- b. Attach vertical cable managers to side of rack/frame using manufacturer's installation instructions and hardware.
- c. Attach vertical cable manager to both racks/frames when a single vertical cable manager is used between two racks/frames.
- d. Dress cables through openings in between T-shaped guides on manager so that cables make gradual bends as they exit or enter

cable manager into rack-mount space (RMU). Do not twist, coil or make sharp bends in cables.

- e. Attach doors to cable manager in closed position after cabling is complete.

4. Horizontal Cable Managers:

- a. Attach horizontal cable managers to rack/frame with minimum four screws according to manufacturer's installation instructions. Center each cable manager within allocated rack-mount space (RMU).
- b. Provide horizontal managers located so number of cables each manager supports is less than cable manager's cable fill capacity.
- c. Dress cables through openings in between T-shaped guides on cable manager so that cables make gradual bends as they exit or enter cable manager into rack-mount space (RMU). Do not twist, coil or make sharp bends in cables.
- d. Attach covers to cable manager in closed position after cabling is complete.

D. Labeling: Permanently label each enclosure in accordance with TIA-606-B using laser printers; handwritten labels are not acceptable.

- 1. Equipment: Label system equipment with contrasting plastic laminate or bakelite material on face of unit corresponding to its source.
- 2. Conduit, Cable Duct, and/or Cable Tray: Label conduit, duct and tray, including utilized GFE, with permanent marking devices or spray painted stenciling a minimum of 3 m (10 feet), identifying system.

- - - E N D - - -

SECTION 27 15 00
COMMUNICATIONS STRUCTURED CABLING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies a complete and operating voice and digital structured cabling distribution system and associated equipment and hardware to be installed for the New VA Lyons Emergency Services Building here-in-after referred to as the "facility".

1.2 RELATED WORK

- A. Wiring devices: Section 26 27 26, WIRING DEVICES.
- B. Lightning protection system: Section 26 41 00, FACILITY LIGHTNING PROTECTION.
- C. General electrical requirements that are common to more than one section in Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- D. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.
- E. Conduits for cables and wiring: Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.
- F. Low voltage cabling system infrastructure: Section 27 10 00, CONTROL, COMMUNICATION AND SIGNAL WIRING.
- G. Extension of a voice communication switching and routing system: Section 27 31 31, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT EXTENSION.
- H. Television system and associated equipment: Section 27 41 31, TELEVISION EQUIPMENT AND SYSTEMS.
- I. Emergency Service Public Address System (PAS) and associated equipment: Section 27 51 16, PUBLIC ADDRESS AND NOTIFICATION SYSTEMS.

1.3 SUBMITTALS

- A. In addition to requirements of Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS provide:
1. Pictorial layout drawing of each voice (telephone) equipment room, network operations room, antenna headend equipment room, Demarc room, elecommunications room, voice (telephone) operators room

showing termination cabinets, each distribution cabinet and rack, as each is expected to be installed and configured.

2. List of test equipment as per 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

B. Certifications:

1. Submit written certification from OEM indicating that proposed supervisor of installation and proposed provider of contract maintenance are authorized representatives of OEM. Include individual's legal name and address and OEM warranty credentials in the certification.
2. Pre-acceptance Certification: Submit in accordance with test procedures.
3. Test system cables and certify to COR before proof of performance testing can be conducted. Identify each cable as labeled on as-installed drawings.
4. Provide current and qualified test equipment OEM training certificates and product OEM installation certification for contractor installation, maintenance, and supervisory personnel.

- C. Closeout Submittal: Provide document from OEM certifying that each item of equipment installed conforms to OEM published specifications.

1.4 WARRANTY

- A. Work subject to terms of Article "Warranty of Construction," FAR clause 52.246-21.

PART 2 - PRODUCTS

2.1 PERFORMANCE AND DESIGN CRITERIA

- A. Provide complete system including "punch down" and cross-connector blocks voice and data distribution sub-systems, and associated hardware including telecommunications outlets (TCO); copper and fiber optic distribution cables, connectors, "patch" cables, "break out" devices and equipment cabinets, interface cabinets, and radio relay equipment rack.
- B. Industry Standards:
1. Cable distribution systems provided under this section are connected to systems identified as critical care performing life support functions.

2. Conform to National and Local Life Safety Codes (whichever are more stringent), NFPA, NEC, this section, Joint Commission Life Safety Accreditation requirements, and OEM recommendations, instructions, and guidelines.
 3. Provide supplies and materials listed by a nationally recognized testing laboratory where such standards are established for supplies, materials or equipment.
 4. Refer to industry standards and minimum requirements of Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS and guidelines listed.
 5. Active and passive equipment required by system design and approved technical submittal; must conform to each UL standard in effect for equipment, when technical submittal was reviewed and approved by Government or date when COR accepted system equipment to be replaced. Where a UL standard is in existence for equipment to be used in completion of this contract, equipment must bear approved NRTL label.
- C. System Performance: Provide complete system to meet or exceed TIA Category 6.
- D. Provide continuous inter- and/or intra-facility voice, data, and analog service.
1. Provide voice and data cable distribution system based on a physical "Star" topology.
 2. Provide separate cable distribution system for emergency, safety and protection systems (i.e. emergency bypass phones; police emergency voice communications from parking lots and stairwells personal protection, duress alarms and annunciation systems; etc.)
 3. Contact SMCS 0050P2H3 (202-462-5310) for specific technical assistance and approvals.
- E. Specific Subsystem Requirements: Provide products necessary for a complete and functional voice, data, analog and videotele communications cabling system, including backbone cabling system, patch panels and cross-connections, horizontal cabling systems, jacks, faceplates, and patch cords.
- F. Coordinate size and type of conduit, pathways and firestopping for maximum 40 percent cable fill with subcontractors.

- G. Terminate all interconnecting twisted pair, fiber-optic or coaxial cables on patch panels or punch blocks. Terminate unused or spare conductors and fiber strands. Do not leave unused or spare twisted pair wire, fiber-optic or coaxial cable unterminated, unconnected, loose or unsecured.
- H. Color code distribution wiring to conform to ANSI/TIA 606-B and construction documents, whichever is more stringent. Label all equipment, conduit, enclosures, jacks, and cables on record drawings, to facilitate installation and maintenance.
- I. In addition to requirements in Section 27 05 11, REQUIREMENTS FOR COMMUNICATION INSTALLATIONS, provide stainless steel faceplates with plastic covers over labels.

2.2 EQUIPMENT AND MATERIALS

- A. Where system connects to an existing or future voice (telephone) system, refer to Section 27 31 31, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT - EXTENSION for specific voice (telephone) equipment and system operational performance standards.
- B. Cable Systems - Twisted Pair, Fiber optic, Coaxial and Analog:
 - 1. General:
 - a. Provide cable (i.e. backbone, outside plant, and horizontal cabling) conforming to accepted industry standards with regards to size, color code, and insulation.
 - b. Some areas can be considered "plenum". Comply with all codes pertaining to plenum environments. It is contractor's responsibility to review the VA's cable requirements with COR and OI&T Service prior to installation to confirm type of environment present at each location.
 - c. Provide proper test equipment to confirm that cable pairs meet each OEM's standard transmission requirements, and ensure cable carries data transmissions at required speeds, frequencies, and fully loaded bandwidth.
 - 2. Telecommunications Rooms (TR):
 - a. In TR's served with UTP and STP fiber optic, coaxial and analog backbone cables, terminate UTP and STP cable on RJ-45, 8-pin connectors of separate 48-port modular patch panels, 110A or

equivalent type punch down blocks that are dedicated to voice and data applications.

- b. Provide 24 port fiber optic modular patch panels with "LC" or OEM specified couplers dedicated for voice, data and FMS applications.
 - c. Provide connecting cables required to extend backbone cables (i.e. patch cords, twenty-five pair, etc.), to ensure complete and operational distribution systems.
 - d. In TR's, which are only served by a UTP and STP backbone cable, terminate cable on separate modular connecting devices, Type 110A punch down blocks (or equivalent), dedicated to data applications.
3. Backbone Copper Cables:
- a. Riser Cable:
 - 1) Provide communication riser cables listed in NEC Table 800, 154(a) for the purpose and suited for electrical connection to a communication network.
 - 2) Provide STP or Unshielded Twisted Pair (UTP), minimum 24 American Wire Gauge (AWG) solid, thermoplastic insulated conductors for communication (analog RF coaxial cable is not to be provided in riser systems) riser cables with a thermoplastic outer jacket.
 - 3) Label and test complete riser cabling system.
4. Horizontal Cable: Installed from TCO jack to the TR patch panel.
- a. Tested to ANSI/TIA-568-C.2 Category 6 requirements including NEXT, ELFEXT (Pair-to-Pair and Power Sum), Insertion Loss (attenuation), Return Loss, and Delay Skew.
 - b. Minimum Transmission Parameters: 500 MHz.
 - c. Provide four pair 0.326 mm² (22 AWG) cable
 - d. Terminate all four pairs on same port at patch panel in TR.
 - e. Terminate all four pairs on same jack, at work area
- Telecommunication Outlets (TCO):
- 1) Jacks: Minimum three eight-pin RJ-45 ANSI/TIA-568-C.2 Category 6 Type jacks at TCO.
 - a) Top Port: RJ-45 jack compatible with RJ-11 plug for voice.
 - b) Bottom Two Ports: Unkeyed RJ-45 jacks for data.

5. Fiber Optics Backbone Cable:

- a. Provide 62.5/125 containing at minimum 18 strands of fiber, unless otherwise specified.
- b. Provide loose tube cable, which separates individual fibers from the environment, or indoor/outdoor cables, for outdoor runs or any area that includes an outdoor run.
- c. Provide tight buffered fiber cable or indoor/outdoor cables for indoor runs.
- d. Terminate multimode fibers at both ends with LC type female connectors installed in an appropriate patch or breakout panel and secured with a cable management system. Provide minimum 610 mm (2 ft.) cable loop at each end.
- e. Provide single mode fiber optic cable 8.3 mm containing at minimum 12 strands of fiber, unless otherwise specified.
Terminate single mode fibers at both ends with LC type female connectors installed in an appropriate patch or breakout panel and secured with a cable management system. Provide minimum 610 mm (2 feet) cable loop at each end to allow for future movement.
- f. Install fiber optic cables in TR's, Voice (Telephone) Switch Room, and Main Computer Room, in rack mounted fiber optic patch panels. Provide female LC couplers in appropriate panel for termination of each strand.
- g. Test all fiber optic strands' cable transmission performance in accordance with TIA standards. Measure attenuation in accordance with fiber optic test procedures TIA-455-C ('-61', or -53).
Provide written results to COR for review and approval.

C. Cross-Connect Systems (CCS):

1. Copper Cables: Provide copper CCS sized to connect cables at TR and allow for a minimum of 50 percent anticipated growth.
2. Maximum DC Resistance per Cable Pair: 28.6 Ohms per 305 m (1,000 feet).
3. Fiber Optic Cables:
 - a. Provide fiber CCS sized to connect cables at TR and allow for a minimum of 50 percent anticipated growth.
 - b. Install fiber optic cable slack in protective enclosures.

D. Telecommunication Room (TR):

1. Terminate backbone and horizontal, copper, fiber optic, coaxial and analog cables on appropriate cross-connection systems (CCS) containing patch panels, punch blocks, and breakout devices provided in enclosures and tested, regardless of installation method, mounting, termination, or cross-connecting used. Provide cable management system as a part of each CCS.
 2. Coordinate location in TR with FMS equipment (i.e. fire alarm, nurse call, code blue, video, public address, radio entertainment, intercom, and radio paging equipment).
- E. Coaxial and Analog Cables: Bond equipment to ground per TIA standards, such that all grounding systems comply with all applicable National, Regional, and Local Building and Electrical codes.
1. Provide current arrester for each copper or coaxial cable that enters from outside of a building regardless if cable is installed underground or aerial.
 2. Provide a gas surge protector/module and bond to earth ground.
- F. Main Cross-connection Subsystem (MCCS): MCCS is common point of distribution for inter- and intra-building copper and fiber optic backbone system cables, and connections to the voice (telephone) and data cable systems.
- G. Voice (or Telephone) Cable Cross-Connection Subsystem:
1. Provide Insulation Displacement Connection (IDC) hardware.
 2. Provide the following for each Category 5E (or on a case by case basis Category 6. Cabling System termination; cross-connection wires, RJ-45 patch cord connector to RJ-45 patch cord connector or hybrid modular cord to IDC patch cord connector as coordinated with COR.
 - a. Provide terminations to be accessible without need for disassembly of IDC wafer. Provide IDC wafers removable from their mounts to facilitate testing on either side of connector.
 - b. Provide removable designation strips or labels to allow for inspection of terminations.
 - c. Provide cable management system as a part of IDC.
 3. Provide IDC connectors capable of re-terminations, without damage, a minimum of 200 IDC insertions or withdrawals on either side of connector panel.

4. Install using only non-impact terminating tool having both a tactile and an audible feedback to indicate proper termination.
 5. Provide inputs from PBX, FTS or Local Voice (Telephone) System, or diverse routed voice distribution systems on left side of IDC (110A blocks with RJ45 connections are acceptable alternates to IDC) of MCCA.
 6. Provide system outputs from MCCA to voice backbone cable distribution system on the right side of same IDC (or 110A blocks) of MCCA.
 7. Do not split pairs within cables between different jacks or connections.
 8. Provide UTP cross connect wire to connect each pair of terminals plus an additional 50 percent spare.
- H. Data Cross-Connection Subsystems:
1. Provide patch panels with modular RJ45 female to 110 connectors for cross-connection of copper data cable terminations and system ground with cable management system.
 2. Provide patch panels conforming to EIA/ECA 310-E dimensions and suitable for mounting in standard equipment racks, with 48 RJ45 jacks aligned in two horizontal rows per panel. Provide RJ45 jacks of modular design and capable of accepting and functioning with other modular (i.e. RJ11) plugs without damaging jack.
 - a. Provide system inputs from servers, data LAN, bridge, or interface distribution systems on top row of jacks of appropriate patch panel.
 - b. Provide backbone cable connections on bottom row of jacks of same patch panel.
 - c. Provide patch cords for each system pair of connection jacks with modular RJ45 connectors provided on each end to match panel's modular RJ45 female jack's being provided.
- I. Fiber-Optic Cross-Connection Subsystems: Provide rack mounted patch or distribution panels installed inside a lockable cabinet or "breakout enclosure" that accommodate minimum 12 strands multimode fiber and 12 strand single mode fiber - these counts do not include 50 percent spare requirement. Provide cable management system for each panel.

1. Provide panels for minimum 24 female LC connectors, able to accommodate splices and field mountable connectors and have capacity for additional connectors to be added up to OEM's maximum standard panel size for this type of use. Protect patch panel sides, including front and back, by a cabinet or enclosure.
 2. Provide panels that conform to EIA/ECA 310-E dimensions suitable for installation in standard racks, cabinets, and enclosures. Provide panels for system grounding where armored cables are installed.
 3. Provide patch panels with highest OEM approved density of fiber LC termination's (maximum of 72 each), while maintaining a high level of manageability. Provide proper LC couplers installed for each pair of fiber optic cable LC connectors.
 - a. Provide system inputs from interface equipment or distribution systems on top row of connectors of appropriate patch panel.
 - b. Provide backbone cable connections on bottom row of connectors of same patch panel.
 - c. Provide patch cords for each pair of fiber optic strands with connector to match couplers.
 4. Provide field installable connectors that are pre-polished.
 - a. Terminate every fiber cable with appropriate connector, and test to ensure compliance to specifications and industry standards for fiber optic LC female connector terminated with a fiber optic cable.
 - b. Install a terminating cap for each unused LC connector.
- J. Copper Outside Plant Cable: Minimum of UTP, 22 AWG solid conductors, solid PVC insulation, and filled core (flex gel - waterproof Rural Electric Association (REA) listed PE 39 code) between outer armor or jacket and inner conductors protective lining.
1. Provide copper cable system as a Star Topology.
- K. Horizontal Cabling (HC):
1. Horizontal cable length to farthest system outlet to be maximum of 90 m (295 ft).
 2. Splitting of pairs within a cable between different jacks is not permitted.

2.3 DISTRIBUTION EQUIPMENT AND SYSTEMS

- A. Telecommunication Outlet:

1. TCO consists of minimum one voice (telephone) RJ45 jack and two data RJ45 jacks mounted in a separate steel outlet box 100 mm (4 inches) x 100 mm (4 inches) x 63 mm (2-1/2 inches) minimum with a labeled stainless steel faceplate. Where shown on drawings, provide a second steel outlet box minimum 100 mm (4 inches) x 100 mm (4 inches) x 63 mm (2-1/2 inches), with a labeled faceplate, adjacent to first box to ensure system connections and expandability requirements are met.
2. Provide RJ-45/11 compatible female type voice (telephone) multi-pin connections. Provide RJ-45 female type data multi-pin connections.
3. Provide wall outlet with a stainless steel face plate and sufficient ports to fit voice (telephone) multi-pin jack, data multi-pin jacks and plastic covers for labels when mounted on outlet box provided (minimum 100mm (4 inches) x 100mm (4 inches) for single and 100mm (4 inches) x 200mm (8 inches) for dual outlet box applications. Install stainless steel face plate, for prefabricated bedside patient unit installations.

B. Backbone Distribution Cables:

1. Meet TIA transmission performance requirements of Voice Grade Category 6.
2. Provide cable listed for environments where it is installed.
3. Technical Characteristics:
 - a. Length: As required, in minimum 1 kilometer (3,000 ft.) reels.
 - b. Size:
 - 1) Minimum 0.326 mm² (22 AWG) outside plant installation.
 - 2) Minimum 0.205 mm² (24 AWG) interior installations.
 - c. Color Coding: American Telephone and Telegraph Company Standard; Bell System Practices Outside Plant Construction and Maintenance Section G50.607.3, Issue 2 February, 1959.
 - d. Minimum Bend Radius: 10X cable outside diameter.
 - e. Impedance: 120 Ohms + 15 percent.
 - f. DC Resistance: Maximum 8.00 ohms/100 m
 - g. Shield Coverage: As required by drawing notes.
 - h. Maximum attenuation for 100m at 20° C:

Frequency (MHz)		Category 6 (dB)	
.772		-	

Frequency (MHz)		Category 6 (dB)	
1		2.0	
4		3.8	
8		5.3	
10		6.0	
16		7.6	
20		8.5	
25		9.5	
31.25		10.7	
62.5		15.4	
100		19.8	
200		29.0	
250		32.8	

4. Data Multi-Conductor:

- a. Unshielded cable with solid conductors.
- b. Able to handle the power and voltage used over the distance required.
- c. Meets TIA transmission performance requirements of Category 6.
- d. Technical Characteristics:
 - 1) 0.205 mm² (24 AWG) - 0.326 mm² (22 AWG) cable
 - 2) Bend Radius: 10 times cable outside diameter.
 - 3) Impedance: 100 Ohms + 15%, BAL.
 - 4) Bandwidth: 500 MH.
 - 5) DC Resistance: Maximum 9.38 Ohms/100m (328 ft.) at 20 degrees C.
 - 6) Maximum Mutual Capacitance: 5.6 nF per 100 m (328 ft.).
 - 7) Shield Coverage:
 - a) Overall Outside (if OEM specified): 100 percent.
 - b) Individual Pairs (if OEM specified): 100 percent.
 - 8) Maximum attenuation for 100m (328 ft.) at 20° C:

Frequency (MHz)		Category 6 (dB)	
1		2.0	
4		3.8	
8		5.3	
10		6.0	
16		7.6	
20		8.5	
25		9.5	
31.25		10.7	
62.5		15.4	
100		19.8	
200		29.0	
250		32.8	

5. Fiber Optic:

a. Multimode Fiber:

- 1) Provide OM4 Type general purpose multimode fiber optic cable installed in conduit for system locations with load-bearing support braid surrounding inner tube for strength during cable installation.
- 2) Technical Characteristics:
 - a) Bend Radius: Minimum 152 mm (6 inches); outer jacket as required.
 - b) Fiber Diameter: 62.5. Standard requirements microns.
 - c) Cladding: 125 microns.
 - d) Attenuation:
 - 1) 850 nanometer: Maximum 4.0 dB per kilometer.
 - 2) 1,300 nanometer: Maximum 2.0 dB per kilometer.
 - e) Bandwidth:
 - 1) 850 nanometer: Minimum 160 MHz.

2) 1,300 nanometer: Minimum 500 MHz.

f) Connectors: Stainless steel.

b. Single mode Fiber:

1) Provide OS1 Type general purpose single mode fiber optic cable installed in conduit for all system locations with load-bearing support braid surrounding inner tube for strength during cable installation.

2) Technical Characteristics:

a) Bend Radius: Minimum 100 mm (4 inches).

b) Outer Jacket: PVC.

c) Fiber Diameter: 8.7 microns.

d) Cladding: 125 microns.

e) Attenuation at 850 nanometer: 1.0 dBm per kilometer.

f) Connectors: Ceramic.

C. Outlet Connection Cables:

1. Voice (Telephone):

a. Provide a connection cable for each TCO voice (telephone) jack in system with 10 percent spares able to connect voice (telephone) connection cable from voice (telephone) instrument to TCO voice (telephone) jack. Do not provide voice (telephone) instruments or equipment.

b. Technical Characteristics:

1) Length: Minimum 1.8 m (6 feet).

2) Cable: Voice Grade.

3) Connector: RJ-11/45 compatible male on each end.

4) Size: Minimum 24 AWG.

5) Color Coding: Required, telephone industry standard.

2. Data:

a. Provide a connection cable for each TCO data jack in system with 10 percent spares to connect a data instrument to TCO data jack. Do not provide data terminals/equipment.

b. Technical Characteristics:

1) Length: Minimum 1.8 m (6 feet).

2) Cable: Data grade Category 5E or on a case-by-case basis Category 6.

3) Connector: RJ-45 male on each end.

4) Color Coding: Required, data industry standard.

5) Size: Minimum 24 AWG.

3. Fiber Optic:

a. Provide a connection cable for each TCO fiber optic connector in system with 10 percent spares. Provide data connection cable to connect a fiber optic instrument to TCO fiber optic jack. Do not provide fiber optic instruments/equipment.

b. Technical Characteristics:

1) Length: Minimum 1.8 m (6 feet).

2) Cable: Flexible single conductor with jacket.

3) Connector: LC male on each end.

4) Size: To fit OM1 single mode or OM4 multimode cable.

D. System Connectors:

1. Modular (RJ-45/11 and RJ-45): Provide voice and high speed data transmission applications type modular plugs compatible with voice (telephone) instruments, computer terminals, and other type devices requiring linking through modular telecommunications outlet to the system compatible with UTP or F/UTP cables.

a. Technical Characteristics:

1) Number of Pins:

a) RJ-45: Eight.

b) RJ-11/45: Compatible with RJ-45.

2) Dielectric: Surge.

3) Voltage: Minimum 1,000V RMS, 60 Hz at one minute.

4) Current: 2.2A RMS at 30 minutes or 7.0A RMS at 5.0 seconds.

5) Leakage: Maximum 100 μ A.

6) Connections:

a) Initial contact resistance: Maximum 20 milli-Ohms.

b) Insulation displacement: Maximum 10 milli-Ohms.

c) Interface: Must interface with modular jacks from a variety of OEMs. RJ-11/45 plugs provide connection when used in RJ-45 jacks.

d) Durability: Minimum 200 insertions/withdrawals.

E. Fiber Optic Terminators:

1. Pre-polished crimp on type that has proper ferrule to terminate fiber optic cable.

2. Technical Characteristics:

- a. Frequency: Light wave.
- b. Power Blocking: As required.
- c. Return Loss: 25 dB.
- d. Connectors: LC.
- e. Construction: Ceramic.

F. Conduit and Signal Ducts:

1. Conduit:

- a. Provide conduit or sleeves for cables penetrating walls, ceilings, floors, interstitial space, fire barriers, etc.
- b. Minimum Conduit Size: 19 mm (3/4 inch).
- c. Provide separate conduit and signal ducts for each cable type installation.
- d. When metal (plastic covered, flexible cable protective armor, etc.) systems are authorized to be provided for use in system, follow installation guidelines and standard specified in Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS and NEC.
- e. Maximum 40 percent conduit fill for cable installation.

- 2. Signal Duct, Cable Duct, or Cable Tray: Use existing signal duct, cable duct, and cable tray, when identified and accepted by COR.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install for ease of operation, maintenance, and testing.
- B. Install system to comply with NFPA 70 National Electrical Code, NFPA 99 Health Care Facilities, NFPA 101 Life Safety Code, Joint Commission Manual for Health Care Facilities, and original equipment manufacturers' (OEM) installation instructions.
- C. Cable Systems Installation:
 - 1. Install system cables in cable duct, cable tray, cable runway, conduit or when specifically approved, flexible NEC Article 800 communications raceway. Confirm drawings show sufficient quantity and size of cable pathways. If flexible communications raceway is used, install in same manner as conduit.
 - 2. Coordinate outside plant and backbone cables to furnish number of cable pairs for system requirements and obtain approval of COR and IT Service prior to installation.

3. Bond to ground metallic cable sheaths, etc. (i.e. risers, underground, horizontal, etc.).
4. Install temporary cable to not present a pedestrian safety hazard and be responsible for all work associated with removal. Temporary cable installations are not required to meet Industry Standards; but, must be reviewed and accepted by COR, IT Service, FMS and SMCS 0050P2H3 (202-461-5310) prior to installation.

D. Patient Bedside Prefabricated Units (PBPU) Installation:

1. Under no circumstances, proceed with installing PBPU without written approval of PBPU OEM and specific instructions regarding attachment to or modifying of PBPU.
2. Maintain UL integrity of each PBPU. If installation violates UL integrity, obtain on site UL re-certification of violated PBPU at the direction of COR.

E. Labeling:

1. Industry Standard: Provide labeling in accordance with ANSI/TIA-606-B.
2. Print lettering of labels with laser printers; handwritten labels are not acceptable.
3. Label both ends of all cables in accordance with industry standard. Provide permanent Labels in contrasting colors and identify according to system "Record Wiring Diagrams".
4. Termination Hardware: Label workstation outlets and patch panel connections using color coded labels with identifiers in accordance with industry standard and record on "Record Wiring Diagrams".

3.2 FIELD QUALITY CONTROL

A. Interim Inspection:

1. Verify that equipment provided adheres to installation requirements of this section. Interim inspection must be conducted by a factory-certified representative and witnessed by COR.
2. Check each item of installed equipment to ensure appropriate NRTL label.
3. Verify cabling terminations in telecommunications rooms and at workstations adhere to color code for T568B or T568A pin assignments and cabling connections comply with TIA standards.

4. Visually confirm marking of cables, faceplates, patch panel connectors and patch cords.
5. Perform fiber optical field inspection tests via attenuation measurements on factory reels and provide results along with manufacturer certification for factory reel tests. Remove failed cable reels from project site upon attenuation test failure.
6. Notify COR of the estimated date the contractor expects to be ready for interim inspection, at least 20 working days before requested inspection date, so interim inspection does not affect systems' completion date.
7. Provide results of interim inspection to COR. If major or multiple deficiencies are discovered, COR can require a second interim inspection before permitting contractor to continue with system installation.
8. Do not proceed with installation until COR determines if an additional inspection is required. In either case, re-inspection of deficiencies noted during interim inspections must be part of the proof of performance test.

B. Pretesting:

1. Pretest entire system upon completion of system installation.
2. Verify during system pretest, utilizing the accepted equipment, that system is fully operational and meets system performance requirements of this section.
3. Provide COR four copies of recorded system pretest measurements and the written certification that system is ready for formal acceptance test.

C. Acceptance Test:

1. After system has been pretested and the contractor has submitted pretest results and certification to COR, then schedule an acceptance test date and give COR 30 days' written notice prior to date acceptance test is expected to begin.
2. Test only in presence of a COR.
3. Test utilizing approved test equipment to certify proof of performance.
4. Verify that total system meets the requirements of this section.

5. Include expected duration of test time, with notification of the acceptance test.

D. Verification Tests:

1. Test UTP copper cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors, and between conductors and shield, if cable has an overall shield. Test cables after termination and prior to cross-connection.
2. Multi-mode Fiber Optic Cable: Perform end-to-end attenuation tests in accordance with TIA-568-B.3 and TIA-526-14A using Method A, Optical Power Meter and Light Source. Perform verification acceptance test.
3. Single mode Fiber Optic Cable: Perform end-to-end attenuation tests in accordance with TIA-568-B.3 and TIA-526-7 using Method A, Optical Power Meter and Light Source. Perform verification acceptance test.

E. Performance Testing:

1. Perform Category 5E (or on a case by case basis Category 6 tests in accordance with TIA-568-B.1 and TIA-568-B.2. Include the following tests - wire map, length, insertion loss, return loss, NEXT, PSNEXT, ELFEXT, PSELFEXT, propagation delay and delay skew.
2. Fiber Optic Links: Perform end-to-end fiber optic cable link tests in accordance with TIA-568-B.3.

- F. Total System Acceptance Test: Perform verification tests for UTP, STP, copper cabling systems and multi-mode and single mode fiber optic cabling systems after complete telecommunication distribution system and workstation outlet are installed.

3.3 MAINTENANCE

- A. Accomplish the following minimum requirements during one year warranty period:

1. Respond and correct on-site trouble calls, during standard work week:
 - a. A routine trouble call within one working day of its report. A routine trouble is considered a trouble which causes a system outlet, station, or patch cord to be inoperable.
 - b. Standard work week is considered 8:00 A.M. to 5:00 P.M., Monday through Friday exclusive of Federal holidays.

2. Respond to an emergency trouble call within six hours of its report.
An emergency trouble is considered a trouble which causes a subsystem or distribution point to be inoperable at any time.
3. Respond on-site to a catastrophic trouble call within four hours of its report. A catastrophic trouble call is considered total system failure.
 - a. If a system failure cannot be corrected within four hours (exclusive of standard work time limits), provide alternate equipment, or cables within four hours after four hour trouble shooting time.
 - b. Routine or emergency trouble calls in critical emergency health care facilities (i.e., cardiac arrest, intensive care units, etc.) are also be deemed as a catastrophic trouble.
4. Provide COR written report itemizing each deficiency found and the corrective action performed during each official reported trouble call. Provide COR with sample copies of reports for review and approval at beginning of total system acceptance test.

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SECTION 27 31 31
VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT EXTENSION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies a complete extension of an emergency voice communication switching and routing system (here-in-after referred to as "system"), including equipment cabinets, interface enclosures, radio relay racks, stand-by batteries, combiners, traps, and filters; distribution nodes, amplifiers; voice stations or instruments; auxiliary systems; and passive devices including protectors, isolators, splitters, couplers, cable "patch", "punch down", and cross-connector blocks or devices, cable management items, and associated hardware.
- B. Government defines system as a Critical Service Communication System and is so listed by NFPA.

1.2 RELATED WORK

- A. Section 26 27 26, WIRING DEVICES.
- B. Lightning protection system: Section 26 41 00, FACILITY LIGHTNING PROTECTION.
- C. General requirements common to more than one section in Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- D. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS
- E. Conduits for cables and wiring: Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.
- F. Low voltage cabling system infrastructure: Section 27 10 00, CONTROL, COMMUNICATION AND SIGNAL WIRING.
- G. Voice and data cable distribution system and associated equipment: Section 27 15 00, COMMUNICATIONS STRUCTURED CABLING.

1.3 COORDINATION

- A. Coordinate and conduct system data base survey with SMCS 0050P2H3 (202) 461-5310, COR and a member of OI&T Service identifying programming of features, classes of service, and equipment installed by type and physical location as specified in this document and attachments thereto.

1.4 SUBMITTALS

- A. On-Site Survey: Provide on-site system equipment location, cable pathway, TR, TCO, and interconnection survey no later than 18 months prior to completion of facility.
 - 1. Walk through facility and existing locations with construction documents (including accepted changes) and existing survey provided by IRM department.
 - 2. Identify differences in locations between the two surveys and provided to COR in writing within 30 days of the completion of survey.
- B. In addition to requirements of Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS, submit the following:
 - 1. Drawing showing location of system grounding electrode connections and routing of aboveground and underground grounding electrode conductors.
 - 2. Interface cabinet layout drawing.
 - 3. Distribution cabinet layout drawing.
 - 4. Equipment technical literature detailing electrical and technical characteristics of each item of equipment.
 - 5. Engineering drawings of system, indicating calculated signal levels at:
 - a. CSU/DSU output.
 - b. Each input and output distribution point.
 - c. Proposed system outlet values.
 - d. Signal level at each system outlet multi-pin jack.
 - 6. Proposed floor plan, based on expanded system configuration of contractor's proposed system for this facility.
 - 7. Proposed main backbone, trunk line, riser, and horizontal cable pathways, cable duct, and conduit size requirements (between main TR, remote TR, TER, MCR and devices).
 - 8. Two copies of an OEM developed training video presentation for evaluation and approval by COR.
 - 9. Table with details of complete record program in spreadsheet for associated station assignments.

- C. Environmental Requirements: Confirm environmental specifications for physical TR areas occupied by system. Identify requirements for initial and expanded system configurations for:
1. Floor loading for batteries and cabinets.
 2. Minimum floor space and ceiling heights.
 3. Minimum size of doors for equipment passage.
 4. Power requirements: Provide specific voltage, amperage, phases, and quantities of circuits required.
 5. Air Conditioning, Heating, and Humidity Requirements:
 - a. Identify ambient temperature and relative humidity operating ranges required to prevent equipment damage.
 - b. Air conditioning requirements expressed in BTU per hour, based on adequate dissipation of generated heat to maintain required room and equipment standards.
- D. System Data Base Survey Report: After completing survey required under Quality Assurance, submit complete list of equipment to COR for approval by SMCS 0050P2H3, (202) 461-5310, prior to start of installation.
- E. Voice Traffic Management System (TMS) Submittals:
1. Submit samples of reports generated by TMS with technical submittal for evaluation of formats and compliance with information field content.
 2. Submit detailed description of method to be used to measure traffic data in the technical submittal.
 3. Submit normal system traffic data to appropriate facility staff within seven days of a facility request. Prepare and submit a complete and comprehensive traffic study, including the required traffic data with the contractor's comments and recommendations, quarterly to appropriate facility staff.
- F. Proof of Performance Test Plan: Provide COR and SMCS 0050P2H3 (202) 461-5310 with a Proof of Performance Test Plan 90 days prior to cut-over of system.
1. Include tests to demonstrate system's capabilities of providing indicated services.
 2. Use only test equipment accepted by SMCS 0050P2H3 (202) 461-5310 and COR included with acceptance test plan.

3. Submit test equipment certification verifying calibration within six months of system cut-over.
- G. Provide current and qualified OEM training certificates and OEM certification for all contractor installation, maintenance, and supervisory personnel.
- H. Closeout Submittals:
 1. Provide a written commitment from system equipment OEM to supply parts and on-site engineering support services for one year warranty service (materials and labor).
 2. Provide OEM certification allowing, OEM or authorized distributor to fully support contract (initial installation, warranty service for warranty period of the contract).
 - a. System equipment OEM's signatory of certified written commitment must be of an individual who has full authority to obligate OEM to this commitment.
 - b. Include names, corporate addresses, and telephone numbers of individuals who have this authority as a part of the commitment.
- I. Maintenance Material Submittals:
 1. Provide a complete set of system electronic modules and cards to be used as on-hand operational emergency spare equipment. One each of T-1, DS-**, interface cards etc. minimum or a compliment as directed by OEM.

1.5 QUALITY ASSURANCE

- A. Supervision:
 1. Provide a full time on-site project manager, effective with issuance of notice to proceed to coordinate and supervise contractor and installer personnel in every phase of installation, training, inspection, cutover, and final acceptance of system. This individual to prepare and deliver COR a complete copy of specifications to include amendments prior to start of installation.
 2. Coordinate final location of station equipment with COR prior to installation.
 3. Ensure that the project manager and skilled personnel remain on premise until all items on the punch list for system are completed, inspected, and accepted by COR.

4. Be responsible for coordination with LEC relative to interface with commercial telephone system. Also be responsible for removal of voice and data equipment and cabling abandoned by the LEC, Government, or other organizations and not retained for exclusive use by Government as a result of this installation.

1.6 WARRANTY

- A. Work subject to terms of Article "Warranty of Construction," FAR clause 52.246-21.

PART 2 - PRODUCTS

2.1 SYSTEM DESIGN CRITERIA

- A. Extend following services generated by existing telephone system. If these services are not generated by an operating existing telephone system, system must be compatible and capable of providing minimum services. Perform following minimum services designed in accordance with and supported by an OEM:
 1. Provide continuous inter and intra-facility voice service.
 2. Size and install so loss of connectivity to external telephone system, VoIP and facility's LAN/WAN systems does not affect facility's operation in specific designated emergency operating locations and instruments - i.e. Joint Commission and NFPA 101 listed Analog Emergency By-Pass Phones; Police Emergency Call (elevator cabs, parking lots, stairwells, Duress Alarms & Locator) Equipment; emergency call system, Code Blue, Facsimile machines (fax), Patient Phones.
 3. Inter-operate, connect, and function with existing Local (Telephone) Exchange Company (LEC) Networks, Federal Telephone System (FTS) Inter-city Networks, Inter-exchange Carriers, Integrated Services Digital Network (ISDN) and Voice over Internet Protocol (VoIP). VoIP Service is not allowed to perform Facility Safety of Life Functions as well as facility's LAN/WAN. Contact SMCS 0050P2H3, (202) 461-5310 for specific technical assistance and approvals.
 4. Provide control and switching equipment (voice and digital system) with attendant consoles.
 5. Interoperate with current voice mail and automatic attendant functions and continuous intra and inter facility voice service.

6. Provide universal night answering function from facility designated remote locations.
7. Provide direct digital connection to trunk level equipment compatible with audio paging, radio paging, Federal Information Processing Standards [FIPPS] publications, Industry Standard digitally multiplexed terrestrial signal carrier (t-carrier) and digital signal level protocols, and external protocol converters.
8. Connect to "T" and "DS" access/equipment or Customer Service Units (CSU or DTE) used in FTS and other trunk applications.
9. Provide T-1 equipment required to terminate and make operational quantity of circuits designated. Connect CSUs to system's emergency battery power supply. Provide system capable of operating in Industry Standard "DS" protocol and provide that level of service when required.
10. Contain attendant and operator consoles, video monitors with keyboards, and printers to provide employees directory access from Traffic Management System (TMS) if not provided by existing telephone system or deactivated by system installation. Provide identical capabilities at console positions, video monitors and keyboards. Provide attendant consoles accepting a mixture of trunk types and extend calls received via these trunks to station users.
11. Provide interfacing for operating with Direct-Incoming-Dial (DID) service to stations without affecting intra-facility operation. Provide DID trunk group, operating as a separate trunk group from other Central Office (CO) trunks.
12. Provide designated number of telephone instruments, where each instrument (also referred to as "station") has ability to direct dial other facility telephone stations, public telephone network, tie-lines, and FTS telephone numbers without attendant assistance. Provide dual tone multi-frequency (DTMF) for intra-facility and external-facility calling at each station. The term DTMF, as used herein, is defined as "a dialing or analog operation".
13. Provide standard digital VoIP telephone instruments at designated TCOs.
14. Provide at designated TCOs and locations on drawings "Hands Free" digital VoIP telephone instruments.

15. Receive specified telephone signals acquired from the LEC and FTS contracted carrier, process and distribute them to designated telephone stations, as determined by Class of Service (CoS).
 16. At a minimum, provide TCOs are designated and as shown on drawings.
 17. Interface and connect telephone multi-pin jack to system via 110 type punch blocks in TR.
 18. Perform adjacent channel operation of existing telephone system's local, long distance, and FTS telephone signals. Install and interface system equipment according to OEM's schematic diagram for adjacent telephone channel operation. Provide testing capability in each equipment cabinet, rack, interface point and test ports that provide access for each telephone channel without need to disconnect distribution cables or equipment. Process each telephone channel as a single channel. Include a means of monitoring complete system along with appropriate printout and archiving of each processed and distributed channel.
 19. Design system to minimize cross talk, background processor noise, inter-modulation, and other signal interference. Install and interface equipment according to OEM head-end schematic diagram for adjacent audio channel operation. Process each audio input channel as a single separate channel and combine into one output channel. If not provided in existing telephone system, or deactivated by system installation, provide capability in telephone switch room audio and visual monitoring panels to test each converted audio input and distribution channel and analog channels, transmitted and received signal functions. Electrically supervise system's Alternating Current (AC) power input, stand by batteries and charger, and internal Direct Current (DC) power supply primary voltages and currents; each remote control unit, audio, and analog RF interface unit, from TER. Provide capability in TER, telephone operator room, MCR, Police Security Service Control Console to check supervisory signals, signal level, audio sound and visual level, and alert personnel to problems.
- B. System must be capable of interfacing with existing or future planned system.

- C. System designs "looping" distribution cables from room to room are not acceptable.
- D. Provide digital signal processor resources for a non-blocking telephone system.
- E. Point Of Local (Telephone) Exchange Company Demarc:
 - 1. Acquire telephone signal at existing telephone system equipment cabinet or as designated in telephone switch room TC.
 - a. Notify COR, in writing, if signals at existing telephone system interface point do not meet minimum signal level and quality, detailing nature of deficiencies, and expected effect on telephone signals in new system.
 - 2. System must acquire telephone signals as shown on drawings.
- F. System Location Selection: Locate system cabinets and associated equipment in building IT closet.
- G. System Performance Criteria:
 - 1. Support and operate in the following functional modes:
 - a. Integrated Services for Digital Networks (ISDN):
 - 1) Basic Rate Interface (BRI).
 - 2) Primary Rate Interface (PRI).
 - b. Fiber-optic Distributed Data Interface (FDDI).
 - 2. System Sensitivity: Provide satisfactory service for at least 3,000 feet for voice locations.
 - 3. System Controller/Manager:
 - a. System speed: Minimum 1.0 giga-Bits (gb) per second.
 - b. Impedance: 600 Ohms, BALANCED
 - c. Cross Modulation: -60 deci-Bel (dB)
 - d. Hum Modulation: -55 dB.
 - e. System Data Error: Minimum 10 to -10 Bits per second (Bps).
 - f. Loss: Measured at frame output with reference 0 deci-Bel measured (dBm) at 1,000 Hertz (Hz) applied to frame input:
 - 1) Trunk to station: Maximum 1.5 dB.
 - 2) Station to station: Maximum 3.0 dB.
 - 3) Internal switch crosstalk: -60 dB when a signal of + 10 dBm, 500-2,500 Hz range is applied to primary path.
 - g. Idle channel noise: 25 dB relative noise per channel (rnC) or 3.0 dBm at 0 above (terminated) ground noise, whichever is greater.

- h. Traffic Grade of Service for Voice: Minimum grade P-01 with an average traffic load of 7.0 One Hundred Call Seconds (CCS) per station per hour.
 - i. Average CCS per voice station: CCS capacity maintained at 7.0 CCS and a Time Between Failures (TBF) of 99.99 percent when system is expanded up to projected maximum growth.
- H. Voice and Audio Standards:
- 1. Input and Output Signal Level: 0.0 dBm at 1 kilo Hertz (kHz) test tone modulation level; each level variable over a 6.0 dB range.
 - 2. Input and Output Impedance: 600 Ohms Balanced (BAL).
 - 3. Input and Output Signals: Terminated on each system unit.
 - 4. Frequency Range: Minimum 50 Hertz (Hz) to 3.0 kHz + 1.0 percent.
 - 5. S/N Ratio: 60 deci-Bell per mili-Volt (dBmV) + 1.0 dBmV.
 - 6. Cross Modulation: -46 dB.
 - 7. Hum Modulation: -55 dB.
 - 8. Isolation (control unit to unit): Minimum 24 dB.
- I. Control Signal Standards:
- 1. Input and Output Signal: 0.0 dBmV + 1.0 dBmV Level.
 - 2. Input and Output Signals: Terminated on each system unit.
 - 3. Input and Output Impedance: 600 Ohms, BAL.
 - 4. Channel Bandwidth: Voice, minimum 50 Hz to 3.0 kHz, + 5.0 percent.
 - 5. S/N Ratio: 60 dBmV + 1.0 dBmV.
- J. Telecommunication Outlet (TCO) Standards:
- 1. Isolation (outlet-outlet): 24 dB.
 - 2. Impedance: 600 Ohms.
 - 3. Signal Level: 0 dBmV + 0.1 dBmV
 - 4. System Speed: Minimum 100 mega-Bits (mb) per second.
 - 5. System Data Error: Minimum 10 to -6 Bits per second.
- K. Auxiliary Systems:
- 1. Provide Public Address System (PA) interface as described in Section 27 51 16, PUBLIC ADDRESS AND MASS NOTIFICATION SYSTEMS.
 - 2. Provide direct access to selected zones or all zone paging from each system console.
 - 3. Provide console attendant "priority access" (or ALL CALL or CODE ONE or CODE BLUE) to all zones. Selected station users to have access to appropriate zones via sub zones, by dialing proper access.

4. Install according to appropriate Life Safety Code Standards.
5. Provide feature to prevent system from being "locked up" by a user placing system on hold or leaving the receiver off-hook.

2.2 EQUIPMENT

A. General Product Requirements:

1. Provide current model of standard products of OEM of record. OEM of record to be defined as a commercial business enterprise manufacturing items of equipment and which:
 - a. Maintains a factory production line for item submitted.
 - b. Maintains a stock of replacement parts for item submitted.
 - c. Maintains engineering drawings, specifications, and operating manuals for items submitted.
 - d. Has published and distributed descriptive literature and equipment specifications on items of equipment submitted at least one year prior to Invitation for Bid.
2. Where standards are established for supplies, materials or equipment, provide supplies, materials and equipment listed by NRTL.
3. Provide equipment labeled with approved seal of NRTL.
4. Provide COR with verification, at time of installation, that type of cable being provided is recommended and approved by OEM. Provide cabling conforming to requirements of NRTL, TIA Wiring Standards and requirements of NFPA 70. Coordinate correct protection, cable duct and conduit with installers.
5. Interface with Telephone, PA and Mass Notification Systems utilizing interfacing methods approved by OEM and Government. Acceptable interfacing method requires not only a physical and mechanical connection, but includes matching of signal, voltage, and processing levels, with regard to signal quality and impedance. Provide separation of Critical Care, Life Safety, and Emergency systems.
6. Connect Telephone, PA and Mass Notification Systems interface cabling from system headend via its System interface unit using system equipment and Telephone, PA and Mass Notification Systems interface point. Provide system interface unit and Telephone, PA and Mass Notification Systems.

7. Provide electronic components rated for continuous duty service, and complying with FCC standards for system equipment, systems, and service.
8. Provide passive distribution equipment with -80 dB radiation shielding specifications or greater.
9. Terminate interconnecting twisted pair cables on equipment terminal boards, 110 style punch blocks, or breakout boxes. Terminate unused equipment ports/taps according to OEM's instructions for system cable systems without adapters. Terminate unused or spare twisted pair cable, and fiber-optic cable that is unconnected, loose or unsecured.
10. Utilize microprocessor components for signaling, programming circuits and functions. Ensure program memory is non-volatile or protected from erasure during power outages for a minimum of two hours.
11. Provide continuous electrical supervision of system equipment, interconnecting cabling, distribution cable plant, and UPS back up battery and charger to determine change in status and to assist in trouble shooting system faults.
12. Voltage: Not to exceed 30V AC RMS or 42V DC, except for primary power to power supply circuits.
13. Color Code Distribution Wiring: Conform to TIA administration standard.
14. Permanently label equipment, cable duct and conduit, enclosures, wiring, terminals, and cables according TIA 606-B standard and record on wiring diagrams, to facilitate installation and maintenance.
15. Coordinate connection of primary input power to critical branch of electrical distribution system.
16. Verify existing UPS system supports extensions' additional power requirement. If adequate capacity is not present, provide additional equipment required to support normal operation and functions of system including extension (as if there was no AC power failure) in event of an AC power failure for a minimum of four hours.
17. Provide plug-in connectors to connect equipment.

18. Utilize barrier terminal screw type connectors, at a minimum for base band cable systems.
 - a. Crimp type connectors installed with a ratchet type installation tool are an acceptable alternative as long as cable dress, pairs, shielding, grounding, connections and labeling are provided same as barrier terminal strip connectors.
 - b. Tape of any type, wire nuts, or solder type connections will not be permitted.
 19. Provide stainless steel, anodized aluminum faceplates, or UL approved cycolac plastic matching equipment.
 20. Provide noise filters and surge protectors for each equipment (including interface) cabinet, control console, local, and remote active equipment locations to ensure protection from input primary AC power surges and noise glitches.
- B. Equipment Functional Characteristics:
1. Input Voltage: 105 to 130 VAC.
 2. Power Line Frequency: 60 Hz \pm 2.0 Hz.
 3. Operating Temperature: 0 to 50 degrees Centigrade (C).
 4. Humidity: 80 percent minimum rating.
- C. Customer Service Unit (CSU)/Data Service Unit (DSU) Equipment:
1. Self-contained, electronic, digital and VoIP in operation, and provide, fully compatible with existing telephone equipment, a system as a minimum with following functions:
 - a. Intra-Facility station-to-station four digit direct dialing to include those telephone instruments equipped with direct incoming dial features.
 - b. Direct-output-dial (DOD) from any unrestricted telephone instrument to any CO trunk, ISDN, or FTS access lines by dialing a pre-designated access code.
 - c. DOD from any station to tie lines by dialing a pre-designated access code.
 - d. Ability of Incoming calls from FTS access lines and tie lines to direct dial system stations without attendant assistance.
 - e. Access to outside lines through operator's console at restricted telephone instruments.

- f. Access to features, functions, CO trunks, FTS access lines, tie-lines, toll free numbers, and long distance directory assistance from unrestricted telephone instruments.
 - g. Provide Class-of-Service (COS) restrictions to match existing telephone system to be applied individually or in combination as dictated by individual telephone number service requirements. Describe number and type of COS restrictions available in submittals.
2. Provide station users with feature package to match existing telephone system and at a minimum, those listed by this paragraph. Provide ability to restrict any of these features on a station by station basis.
- a. Line Hunt Capability: Assign sequential and circular line hunting lines to a hunt group; submit number of hunt groups available and capacity of each group.
 - b. Consultation Hold: Capability to place an incoming call on hold, making a consulting call, and then return to original call.
 - c. Call Transfer: Permit a user to transfer an incoming or outgoing CO trunk, FTS, or tie-line call to another system station without attendant assistance.
 - d. Call Pick-Up: Answer a ringing, but unanswered call, within a pre-designated group of station lines by dialing a feature code or activating a feature button.
 - e. Call Forwarding "Follow Me" Functions: Automatically reroute incoming calls to another selected telephone number. Activate and deactivating this feature from selected telephone instruments at their discretion.
 - f. "Busy and Don't Answer" Functions: Automatically reroute calls to a pre-programmed secondary telephone instrument when a given telephone instrument is busy or does not answer within a prescribed time interval.
 - g. Call Queuing: Telephone instrument encountering a busy trunk, e.g. CO, FTS, Foreign Exchange (F/X), and tie-lines, can be automatically connected to trunk when it becomes available.
 - h. Call Back/Ring Back: Call back/ring back is activated at calling instrument initiating call to another internal busy instrument by

an access code or feature button. Automatically ring calling instrument when both instruments become idle, and when answered, rings called instrument without preventing calling instrument from originating or receiving other calls.

- i. Conferencing: Telephone instrument initiated conference (minimum of three parties) which allows stations to conference any combination of telephone instrument, CO, or FTS calls.
- j. Automatic Number Identification: A facility where directory number or equipment number of a calling instrument is obtained automatically for use in message accounting.
- k. Station-to-Station Call Waiting: Busy telephone instruments are allowed to receive a second incoming call from another telephone instrument. Play call waiting tone on busy instrument, upon receiving a second incoming call. Busy instrument has ability to place initial call on hold and answer second call and alternate between both calls.
- l. Station and System Speed Dialing:
 - 1) System Speed Dialing: Minimum 50 numbers; allow designated telephone instruments to originate speed calls to CO, FTS, FX, or tie lines.
 - 2) Station Speed Dialing: Ten numbers per instrument; instrument must include capability of entering, removing, or changing numbers programmed on their station speed dialing list.
- m. Call Park: Allows non-preselected internal instruments to access an attendant initiated feature in response to an internal/external paging situation.
- n. Universal Night Answer Service: Provide a means of night service transfer for answering incoming calls, which would normally be answered at console, from locations other than console. Provide chimes, with cut-off switches, to announce incoming calls strategically placed at two locations.
- o. Line Load Control: A pre-programmed attendant controlled feature which, when activated from console positions, restricts all but selected stations from accessing FTS and CO trunks during emergency conditions. Activation of line load control must not

affect intra-facility communications (i.e. station-to-station, access to public address system, audio-page, etc.).

p. Dual Common Controls: Provide following minimum features:

- 1) A redundant common processing unit with automatic transfer capability offering a stored program technology control feature.
- 2) Either common control capable of handling total system traffic load without degradation of service.
- 3) Automatic switch, in event of primary common control failure, to redundant unit with no interruption to calls in progress and no loss of program features.

q. Line Lock Out:

- 1) Lock out station line in the event a telephone instrument handset is not replaced in telephone instrument cradle, after a pre-determined time interval with no dial action (i.e. not tie up system switch equipment).
- 2) Apply audible tone to locked out station lines.
- 3) Automatically restore associated station line to full service when a locked out telephone instrument handset is replaced.

r. Supervisory Telephone (not Electrical or Electronic) Signaling and Ringing:

- 1) Provide dual solid state signal generating devices, or equivalent, which produce standard supervisory signaling, i.e., ringing, dial tone, busy tone, etc. A maximum one-third of installed main station line capacity can be affected by failure of any one signal generating device.
- 2) Provide automatic transfer to alternate signal generating device in the event of failure, of primary device, for dual solid state signal generating devices.

s. Supervisory Signaling and Ringing:

- 1) Provide tones to indicate progress of a call through the exchange, i.e. dial tone - to indicate that switching equipment is ready to receive dial digits and, when required, provide a secondary dial tone for FTS 2000 access; busy tone (60 to 120 interruptions per minute) - to indicate that a busy line or trunk has been encountered; audible ring back tone -

to indicate to calling subscriber that the number dialed is being called.

- 2) Provide supervisory signaling and ringing devices capable of operating from emergency DC power source.

t. Fusing:

- 1) Equip CSU/DSU with fuses to protect telephone system and individual segments of CSU so a problem in one segment can be isolated without damaging total CSU/DSU.
- 2) Provide alarm indicating type fuses with their rating designated by numerical or color code on fuse panels that are visible.

u. Equipment Power Supply:

- 1) Equip CSU/DSU with a complete on-line power supply consisting of AC surge protection, dual load-sharing rectifiers/chargers, batteries, and inverter.
- 2) Provide capacity of power supply to support the CSU/DSU including projected maximum growth and as required in this specification for interfaced equipment.
- 3) Provide UPS with battery back-up or reserve battery power supply with capacity to power CSU for four hours including projected maximum growth and interfaced equipment. Provide battery power supply of minimum 24 sealed (dry cells are not acceptable), maintenance-free cells.
- 4) Provide system capable of adjustable voltage for float or equalizing batteries.
- 5) Provide fully redundant system (not including batteries and inverter) so each rectifier or charger has capacity to support combined load requirements of existing system as configured including maximum growth and interfaced equipment.
- 6) Coordinate with local facility system contractor, through COR and Facility Contracting Officer, CO trunk, FTS access line, and other required interface units, power requirements to interface units so they can continue to function in event of a commercial AC power failure.

v. Alarms and Trouble Indicators:

- 1) Provide visual and audible alarms, equipped with cut-off switches, indicating AC power failure, rectifier failure, major and minor trouble, and temperature/humidity alarms. Provide sensors for remote environmental alarms at existing telephone system and one other location. Separate these alarms in addition to major and minor alarm functions.
 - 2) Provide small red indicator lamps on alarm panel for each alarm with cut-off switches or one switch for alarms and distinctive audible alarms that can be heard over ambient noise in its respective location. If one cutoff switch is provided for all audible alarms, restore alarms to ready status condition for audible registration of additional alarms.
 - 3) On submittal describe other CSU/DSU alarms that are remote and describe CSU/DSU alarms/indicators of malfunctions that are located on the equipment.
- w. Provide capability of CSU/DSU to provide four-digit intra-station dialing and desired functions described herein.
- x. Due to varied trunk group requirements and possible future trunk group requirements (i.e. public address system access) alternate access codes can be proposed. Grouping of similar type trunk group/features (i.e. 5-1 public address system all call, 5-2 public address system zone 1, etc.) is acceptable.
- y. Provide emergency numbers accessible by CSU/DSU station users. Label numbers on console or a multi-line instrument and at least one other designated location. Provide a distinctive audible and visual signal associated with the emergency number to ensure an immediate response to calls. Provide capability of priority answering emergency number and extending call as the situation dictates at console or multi-line instrument; a modified trunk circuit can be used for this purpose.
- z. Provide sensitivity for voice service up to 914.4 m (3,000 feet).
- aa. Provide CSU compatible with existing EBPX or equipped with following features:
- 1) AC to DC power supplies.
 - 2) Emergency battery power supply.

- 3) DC to AC inverter power supply (connected to CSU emergency battery power supply).
- 4) Dual common controls.
- 5) Redundant signaling supply units or equivalent.
- 6) Cable distribution frame.
- 7) Cable distribution system.
- 8) Programmable emergency telephone numbers.
- 9) On-site automatic program loading device (tape drives are not acceptable) to reload system memory in case of power or system failure (connected to CSU emergency battery power supply).
- 10) On-site maintenance administration terminal (MAT) with monitor, keyboard and printer (connected to CSU emergency battery power supply).
- 11) Automatic central office trunk connection to pre-determined stations for emergency trunk by-pass/cut-through service. Provide capability to immediately, upon failure of GFE system, have stations process calls. Equip each of these stations with automatic ground start for outgoing calls if required. Provide single line instruments, if required.

3. Voice Mail Requirements:

- a. General: Provide complete voice mail system allowing predetermined number of users to send complete and confidential messages in user's own voice and receive complete and confidential messages in sender's own voice 24 hours per day, 7 days per week. Integrate into operation of existing telephone system and be compatible with local telephone company central office.
- b. Provide capacity for the following number of ports (minimum):

	Equipped Capacity	Wired Capacity
Automated Attendant	20	30
Voice Mail	20	30

- c. Provided voice mail system for 500 mailboxes and 40 hours of storage with growth to 60 hours of storage.

4. Voice Mail Features:

- a. Access to system and its features from any instrument anywhere that provides dual tone multi-frequency (DTMF) signaling.
- b. Ability of those leaving a message to review the message and edit the message that is being placed in the mailbox.
- c. Privacy/Security through use of a password.
- d. Ability to send messages to users on voice mail system in the following manner:
 - 1) To any user on same voice mail system.
 - 2) To more than one user on same voice mail system; an ad hoc distribution list determined by sender at time of message transmission.
 - 3) To a predetermined distribution list.
 - 4) Broadcast to all users on same voice mail system.
- e. Verification with Receipt: Ability of a user to request and receive verification of when a message is played through the use of a touch-tone command. Indicate time and date of when a message is played and place that information in sender's mailbox.
- f. Envelope Information: Ability of a user to request and receive time and date information of when specific messages were left in user's mailbox.
- g. Connection to voice mail system through extension number of existing telephone system or a seven/ten digit telephone number from LEC.
- h. Message "PROMPTS" for every transaction; provide messages for "GREETINGS" and "INSTRUCTIONS FOR RECORDING OR EDITING A MESSAGE".
- i. Notification that messages are in user's mailbox with a message waiting tone, lamp, and display.
- j. Notification upon accessing system, of how many messages are in the user mailbox.
- k. Message response alternatives:
 - 1) Respond or send a reply to another user on same voice mail system.
 - 2) Route message to another user on same voice mail system.
 - 3) Delete message.
 - 4) Save message.

- l. Ability to fast forward or rewind recorded messages while being reviewed by user.
 - m. Messages presented to user on a First-In, First-Out (FIFO) basis.
 - n. User Administration: Provide management information and statistics in the following categories:
 - 1) Port Usage: Traffic statistics on each of the different access paths into system.
 - 2) Usage of Storage Capacity: Remaining storage capacity at any one time and during peak periods.
 - 3) Mailbox Usage: Connect time and number of new or saved messages.
 - o. User administration terminal that allows for "Class of Service Controls" in the following areas and for the following parameters:
 - 1) Initial Authorization.
 - a) Ability to enable a mailbox.
 - b) Record "Owner's" name.
 - c) Set initial Pass Number.
 - 2) Usage Control:
 - a) Length of personal greeting.
 - b) Length of messages received.
 - c) Number of messages.
 - d) Message retention time.
 - 3) Feature Authorizations: Allowed or not.
 - a) Group List Creation.
 - b) Group List Usage.
 - c) Broadcast Messages.
- D. Call Detail Reporting (CDR):
1. Provide complete and self-contained on-site CDR compatible with existing telephone system.
 2. Functions:
 - a. Provide laser printer for reports generated by system and maintenance administration terminal.
 - b. Connect CDR to system emergency battery power supply.
 - c. Include screen menus to provide access to each category of reports.

- E. Traffic Accounting and Management System (TMS) for voice circuits:
1. Include hardware, software, and interconnections to CSU/DSU.
 2. Include a database stored on non-volatile media.
 3. Provide line numbers, physical locations of equipment by building and room number, the department to which a line is assigned, name of persons assigned to a particular number, type of equipment, and any comments regarding CSU/DSU features.
 4. Support additional input and output (I/O) ports for video monitors or other terminals that allows a passive display of data bases by authorized medical center personnel other than those individuals responsible for data input and conducting studies.
 5. Protect data bases with user ID and password.
 6. Provide separate voice line reports, on demand and predetermined schedule, for automatic printing. The following reports are required:
 - a. Originating trunk traffic by trunk group, expressed in CCS.
 - b. Terminating trunk traffic by trunk group, expressed in CCS.
 - c. All trunks busy, by trunk group, expressed as blocked call count.
 - d. All equipment busy, i.e., no dial tone and failure to complete cross-office call because of all equipment busy, expressed in blocked call count.
 - e. List of equipment alarms, error tables, trouble logs, history files, V&H coordinates etc.
 7. Measurements for each Console:
 - a. Incoming calls.
 - b. Calls answered.
 8. Provide remote video monitors compatible with TMS hardware and software in immediate vicinity of telephone operators for use as an on-line directory lookup system of facility personnel.
 9. Print reports in English notation that does not require interpretation of abbreviations or codes by user.
 10. Provide storage on disk to prevent a purge of stored data. Maintain call record and facility usage data in database for a minimum 30 days with storage capability of accommodating a minimum 5,000 calls per day.

11. Load and maintain directory that includes, name, title, organization, location, extension, and class-of-service.
 12. Provide cable plant management function with the following minimum requirements:
 - a. A list of off-premise cable by circuit number, numbers of pairs for each circuit, and circuit definition.
 - b. Complete cable plant distribution record to identify location (cable pair) on main distribution frame (MDF), the riser, the size cable, cable pair in-use (main cable feeder and station cable), building and room number of the termination, and equipment type terminated.
 - c. Cable number and pair assignments provided automatically when service order is entered.
 13. Provide equipment inventory list containing the following minimum requirements:
 - a. CSU cabinets, cards (active and spares), batteries, current and surge protectors, rectifiers, peripheral equipment (i.e. public address, radio page, etc.).
 - b. Quantity of single and multi-line telephones, speakerphones, dial intercom units, speakers, gongs, loud horns, bells, chimes, recorders, etc.
 - c. A list of equipment as being used or spare; ordered or received; installed date, warranty date, cost, location, serial number, etc.
 14. Electrical or electronic supervisory alarms and faults reports.
- F. Cross-Connection System (CCS) Equipment: Breakout, termination connector (or bulkhead), patch panels, and connection assemblies, in addition to requirements of Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS, must include the following:
1. Connector panels made of flat smooth 3.175 mm (1/8 inch) thick solid aluminum, custom designed, fitted and installed in the cabinet.
 2. Bulkhead equipment connectors mounted on the panel to enable cabinet equipment's signal, control, and coaxial cables to be connected through the panel.
 3. Each panel color matching cabinet installed.
- G. Voice:

1. 110-type punch blocks certified for category six represent the minimum requirement for voice, and control wiring instead of patch panels. Category six IDC punch blocks (with internal RJ45 jacks) are acceptable for use in CCS. Secure punch block strips to OEM designed physical anchoring unit located on a wall in Demarc Room, Telephone Equipment Room, and TR. However, console, cabinet, rail, panel, etc. mounting is allowed with OEM recommendation and as accepted by COR. Punch blocks will not be permitted for Class II or 120 VAC power wiring.

2. Technical Characteristics:

- a. Number of Horizontal Rows: Minimum 100.
- b. Number of Terminals per Row: Minimum 4.
- c. Terminal Protector: Required for each used or unused terminal.
- d. Insulation Splicing: Required between each row of terminals.

H. Fiber Optic and Analog Audio:

1. Product reference type is Tele wire, PUP-17 with pre-punched chassis mounting holes arranged in two horizontal rows. This panel can be used for fiber optic, audio, control cable, and Class II Low Voltage Wiring installations when provided with proper connectors. This panel will not be permitted for 120 VAC power connections.

2. Technical Characteristics:

- a. Height: Minimum two RUs, 89 mm (3-1/2 inches).
- b. Width: Minimum 484 mm (19-1/16 inches), EIA.
- c. Number of Connections: Minimum 12 pairs.
- d. Connectors:
 - 1) Audio Service: Use RCA, 6.35 mm (1/4 inch Phono), XL or Barrier Strips, surface mounted with spade lugs (punch block or wire wrap type strips are acceptable alternates for barrier strips as long as system design is maintained).
 - 2) Control Signal Service: Barrier strips surface mounted with spade lugs (punch block or wire wrap type strips are acceptable alternates for barrier strips as long as system design is maintained).
 - 3) Low Voltage Power (Class II): Barrier strips with spade lugs and clear full length plastic cover, surfaced mounted.
 - 4) Fiber Optic: "LC" Stainless steel, female.

I. Mounting Strips and Blocks:

1. Barrier Strips:

- a. Barrier strips must be approved for AC power, data, voice, and control cable or wires that accommodate size and type of audio spade (or fork type) lugs used with insulating and separating strips between terminals for securing separate wires in orderly fashion.
- b. Provide barrier strips with audio spade lug, which is connected to an individual screw terminal on the barrier strip at each cable or wire end.
- c. Secure barrier strips to console, cabinet, rail, panel, etc. Do not connect 120 VAC power wires to signal barrier strips.

2. Technical Characteristics:

- a. Terminal Size: Minimum 6-32.
- b. Terminal Count: Any combination.
- c. Wire Size: Minimum 20 AWG.
- d. Voltage Handling: Minimum 100 V.
- e. Protective Connector Cover: Required for Class II and 120 VAC power connections.
- f. Solderless Connectors: Crimp-on insulated lug to fit 6-32 minimum screw terminal. Install fork connector using standard crimp tool.
- g. Furnish items for balancing and minimizing interference capable of passing telephone signals in the frequency bands selected, in directions specified, with low loss, and high isolation and with minimum delay of specified frequencies and signals.

J. System Instruments:

1. Provide system instruments equipped with inductive capability to radiate a magnetic field required to activate hearing aid telecoil and to provide personnel, who use hearing aids, access to instruments within facility.
2. Provide station equipment consisting of standard single line instruments, patient bedside instruments, and multi-line digital electronic system instruments with digital display, of latest state-of-the-art design.
3. Provide system instruments except patient bedside phones, with a flash button (or equivalent feature button) with pre-determined

- timing feature to initiate consultation hold and other features normally initiated by operation of hook-switch. Flash button distinct from hook-switch.
4. Attach laminated faceplate listing the most common user features and their appropriate access codes to system instruments, except patient bedside phones. Faceplates can be an integral part of instrument housing or be an adhesive backed decal applied over tone pad area of the housing at time of system set installation.
 5. Provide station instruments with transmission characteristics compatible with proposed system.
 6. Provide system instrument signaling by means of standard adjustable, buzzers, chimes, or electronic tone, unless otherwise specified.
 7. Single Line Instruments:
 - a. Single line instruments can be electronic or 2500-type analog phones.
 - b. Single line instruments used must be capable of supporting bridged cabling to allow a single phone number on multiple instruments without using multiple switch ports.
 - c. Single line instruments must be capable of supporting auxiliary equipment, such as amplified handsets; external chimes, light, or bells; and other similar equipment without using multiple switch ports.
 8. Multi-Line, Digital and Electronic Instruments - Features:
 - a. Digital read-out display and with less than 14 programmable (lines or features) buttons.
 - b. Adjustable ringer, bell, buzzer, chime or electronic tone to announce calls.
 - c. Detect an incoming call to multi-button instrument and provide an audible signal only on designated lines.
 - d. Lights to identify called line and remain illuminated for duration of call.
 - e. Associate telephone intercom systems with these instruments.
 - f. Equipment associated with intercom systems can require special features such as built in microphone and speaker. Provide a means of announcing calls to offices with extensions or pickups on

system. Identify provision of intercom systems during data base survey required and provide any required intercom systems.

- g. Equipment must be capable of supporting auxiliary equipment, such as amplified handsets; external chimes, light, or bells; and other similar equipment. The use of analog switch ports to provide ringing voltage, if required, is acceptable and include these switch ports in specified equipped capacity.
 - h. Provide hot line telephones between two identified points provided with two-way automatic ring and cut-off controlled by telephone hook-switch, i.e. when near-end hand set is removed from hook switch, the far-end telephone rings until the hand set is removed from hook-switch.
 - i. Configure speaker on hands free system stations to be used as both transmitter and receiver to answer or initiate a call. These facilities to normally be used as a hot line between two points.
9. Patient Bedside Instruments - Features:
- a. Maintenance free, sanitized packet, and capable of supporting table top, side-rail, top bed-rail, or wall mounting. Provide each phone with minimum 15 feet of self-contained line cord.
 - b. At the discretion of the facility, patient bedside instruments can be discarded cleaned for reuse, or given to the patient, as appropriate. Expected anticipated cost per instrument does not exceed ten dollars.

2.3 AUXILIARY SYSTEMS

- A. PUBLIC ADDRESS AND MASS NOTIFICATION SYSTEMS, and with technical instructions from COR. System, CSU must be capable of performing this function.
- B. Provide console attendants direct access to selected zones and all zones paging. Provide attendant "priority access" to all zones. Provide selected station users access to appropriate zones, by dialing the proper access. Provide required interface devices to PA. Provide a feature to prevent PA from being "locked up" by a user placing system on hold or leaving the receiver "off-hook".

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install system according to this section and the following:

1. NFPA 70, National Electrical Code (NEC), Article 517, Chapter 7, and Chapter 9.
2. NFPA 99, Health Care Facilities, Chapters 3, and 4.
3. NFPA 101, Life Safety Code, Chapters 7, 12, and 13.
4. Joint Commission/NFPA Life Safety Book for Health Care Organizations (June 2013).
5. OEM recommendations and instructions, when more stringent than requirements of this section.

B. System Installation:

1. Ensure that installation personnel understand requirements of this specification.
2. Install filters, traps, directional couplers, splitters, system outlets, and pads for minimizing interference and for balancing amplifiers and distribution systems.
3. Connect passive equipment according to OEM specifications to insure correct termination, isolation, impedance match and signal level balance at each system outlet.
4. Install one outlet for each instrument where TCOs are installed adjacent to each other.
5. Terminate lines in a suitable manner to facilitate future expansion of system. Provide a minimum of one spare 25 pair cable at each distribution point on each floor.
6. Terminate vertical and horizontal copper and fiber optic, and coaxial lines in CSU / DSU, TER, MCR and TR equipment only.
7. Install terminating resistors or devices on unused branches, outlets, and equipment ports of system designed for the purpose of terminating fiber optic or twisted pair , and coaxialcables carrying system, and analog video signals in system, and analog systems.
8. Install equipment outdoors in weatherproof enclosures with hinged doors and locks if equipment is not weatherproof. Provide minimum two keys for each lock.
9. Install equipment indoors in metal cabinets with hinged doors and locks. Provide minimum two keys for each lock and VA Police Access Control System.

C. Rack and Cabinet Equipment Mounting:

1. Install rack mount equipment on enclosures' equipment adjustable mounting racks with equipment normally requiring adjustment or observation mounted so operational adjustments can be conveniently made.
2. Heavy Equipment:
 - a. Install heavy equipment using rack slides or rails allowing servicing from front of enclosure.
 - b. Install additional support to supplement front panel mounting screws for heavy equipment.
3. Install cable slack to permit servicing by removal of equipment from front of enclosure.
4. Install color matched blank panel (spacer) of 44 mm (1-3/4 inches) high, between each piece of equipment (active or passive) to ensure adequate air circulation maintaining enclosure design for efficient equipment cooling and air ventilation.
5. Provide 380 mm (15 inches) of front vertical space opening for additional equipment. Install color matched blank panels to cover any unused enclosure openings.
6. Connect signal connector, patch, and bulkhead panels (i.e. PA, system , control, etc.) so that outputs from each source, device or system component enters panel at top row of jacks, beginning left to right as viewed from front; designate these as "inputs". Install connection to load, device or system component to exit panel at bottom row of jacks, beginning left to right as viewed from front; designate these as "outputs".
7. Mount equipment located indoors installed in metal racks or enclosures with hinged doors so it can be accessible for maintenance without interference to other nearby equipment.
8. Fasten cables to equipment racks or enclosures in a manner that allow doors or access panels to open and close without disturbing or damaging cables.
9. Install distribution hardware allowing access to connections for testing and provide room for doors or access panels to open and close without disturbing cables.
10. Install a quad outlet with modular jacks and stainless steel face plate for each system outlet. Provide appropriate modular jack

(single or quad) with appropriate face plate for each 'outlet' location identified and verified.

11. Install wall system and pole instruments on a single modular jack designed for wall and pole system instruments and patient wall or PBPU installations.
 12. Install permanent telephone cables in conduit or an enclosed duct system. Obtain acceptance for installation, as determined by Government requirements, without conduit or enclosed duct system in cable tray or mechanically supported and separated from other signal cable systems.
 13. Where cables penetrate fire/smoke partitions, firewalls, or floors, coordinate installation of fire stopping material of type accepted by COR.
 14. Replace ceiling tiles damaged during installation and maintenance service of cable and wire distribution system. Restore immediate areas damaged during system installation and maintenance service.
 15. Run cross connects to established circuits during installation and maintenance service.
 16. Remove debris and scrap generated in conduct of work, on a daily basis.
- D. Installation of Conduit, Cables And Wiring, Cable Tray, Raceways, Signal Ducts:
1. General: Conduits installed in accordance with Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS and Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING.
 2. Ensure that system, Telephone and Mass Notification Systems (as identified by NEC Section 517) are separated and protected from other systems.
 3. Install cable junctions and taps to be accessible. Do not install multi-taps or other distribution equipment items inside cable ducts or raceways. Use minimum 200 mm x 200 mm x 100 mm (8" X 8" X 4") junction box attached to cable duct or raceway for installation of distribution system passive equipment. Ensure equipment and tap junctions are accessible.

4. Install and fasten cables without causing sharp bends or rubbing of cables against sharp edges. Fasten with hardware that does not damage or distort cables.
5. Identify cables with permanent labels at terminals of electronic and passive equipment and at each junction point in system. Lettering on cables must correspond with lettering on the record wiring diagrams.
6. Group cables to not change position throughout cable run.
7. Test cables after installation and replace any defective cables.

3.2 FIELD QUALITY CONTROL

A. Interim Inspection:

1. Conduct an interim inspection of installed equipment in presence of COR prior to proof of performance testing. Verify that equipment provided, adheres to installation requirements.
2. Install 50 percent of system extension equipment to include CSU, interface, origination and junction enclosures powered with permanent AC wiring, outlets, conduit and cables, before interim inspection can take place.
3. Notify COR of estimated date the contractor expects to be ready for interim inspection, minimum seven working days before requested inspection date.
4. Furnish results of interim inspection to COR and Project Manager. If major or multiple deficiencies are discovered, COR can require a second interim inspection before permitting contractor to continue with system installation; SMCS 0050P2H3, (202) 461-5310 must be a part of this inspection team.
5. COR in conjunction with RE determine if an additional inspection is required, or if contractor will be allowed to proceed with installation. In either case, re-inspection of deficiencies noted during interim inspections, must be part of proof of performance test. Interim inspection is not permitted to affect the system's completion date. Include test documents as part of system's record wiring diagrams.

B. Pretesting: Align and balance system. Upon completing the installation of system, pretest entire system.

C. Pretesting Procedure: During system pretest, verify (utilizing accepted spectrum analyzer and test equipment) that system is fully operational

and meets system performance requirements. Measure and record aural carrier levels of each system instrument, at each of the following points in system:

1. Telephone System inputs.
 2. CSU/DSU inputs and outputs.
 3. TER, MCR and TR amplifiers, channel processor and converter inputs and outputs.
 4. CSU/DSU output signal-to-noise ratio for each instrument.
 5. Signal level at each interface point to distribution system, last outlet on each trunk line and outlets installed as part of this project.
 6. Submit recorded system pretest measurements along with pretest certification, to COR.
- D. Pretesting Certification: After pretesting system, notify COR that system is ready for proof of performance testing in presence of a SMCS 0050P2H3, (202) 461-5310, and others specifically identified by COR, and that system complies with documented requirements. Submit notification of system readiness no later than twenty working days prior to beginning of scheduled Government proof of performance test. Failure of contractor to comply with these pretest requirements, automatically cancels scheduled acceptance test.
- E. Acceptance Test:
1. After system has been pretested and contractor has submitted pretest results and certification to COR, schedule an acceptance test date and give COR 30 days written notice prior to date acceptance test is expected to begin; include expected duration of time for test. Test in presence of a COR and OEM certified representative. Test utilizing test equipment to certify proof of performance and Life Safety Compliance. Verify that total system meets specified requirements under operating conditions, and complies with listed system performance standards.
 2. Make only those operator adjustments required to show proof of performance. Demonstrate and verify that installed system does comply with operational requirements under operating conditions. Rate system as either acceptable or unacceptable at conclusion of test. Failure of any part of system, that precludes completion of

system testing and cannot be repaired within four hours, terminates acceptance test of system.

3. Declare entire system unacceptable if repeated failures result in a cumulative time of eight hours to effect repairs and retesting entire system at convenience of Government.

F. Acceptance Test Procedure:

1. Mechanical and Physical Inspection:

- a. COR may tour major areas where system and sub-systems are located to ensure they are completely and properly installed in place and are operationally ready for proof of performance acceptance testing. A system inventory including available spare parts must be taken at this time. Verify equipment to ensure appropriate UL certification labels are affixed.
- b. Review system diagrams, record drawings, equipment manuals, AutoCAD files, intermediate and pretest results.
- c. Failure of system to meet installation requirements of this specification will terminate testing.

2. Sub-system Operational Test:

- a. After mechanical and physical inspection, perform operational test of each sub-system to verify that equipment is connected, interfaced and operational to meet requirements of this section. If any sub-system is not ready, that sub-system will be declared unacceptable and all testing terminated. At this point, Contractor is only permitted one hour to correct deficiencies.
- b. Agree with COR, at this time, to wait one hour or to commence testing of next sub-system.
- c. Repeated failures of sub-system testing or total system testing that results in a cumulative time of four hours to effect repairs, is grounds for declaring entire system unacceptable and testing to be terminated. Reschedule retesting at the convenience of Government.

3. Sub-system Performance Test: After operational test of each sub-system, verify that all performance requirements and standards are met. Verify there are no visible signal distortions, such as intermodulation, beats, etc. appearing on any received or generated system with spectrum analyzer, signal level meter and BERT.

4. Total System Test: Commences after system and sub-systems have been tested and accepted.
 - a. Existing System Point of Demarcation: Check system outputs.
 - b. CSU/DSU: Test within 30 days following successful pretesting of CSU/DSU. In addition to compliance with technical characteristics and quantities of equipment specified herein, the final acceptance test provision that 30 continuous days of uninterrupted system service, must be completed prior to Contractor being deemed to be in compliance with contract.
 - 1) For purpose of final acceptance, system service is considered interrupted when failure of any contractor provided telephone equipment including batteries, results in an interruption of service. This includes a failure of more than 20 percent of any trunk group, 15 percent of any number group (15 or more stations), operator console, or telephone service to any area determined to be critical by Facility Director. Response time to restore service has bearing upon term "interrupted service".
 - 2) To facilitate CSU/DSU acceptance test and to allow familiarization and training of government employees, activate CSU/DSU, including operator consoles, stations, and equipment a minimum 30 days prior to acceptance test date. Test installed equipment and circuits prior to acceptance by Government. During this "burn-in" period, de-bug CSU/DSU. Make CSU/DSU available for in-house communications and demonstrate features to facility staff. Government and contractor will ensure trunks and tie line circuits are available to CSU/DSU during this "burn-in" period for testing.
 - 3) At conclusion of Acceptance Test, if Project Manager, SMCS and COR agree to the results of the test, reschedule testing on deficiencies and shortages, if any. The 30 days of uninterrupted service provision begins when test shows the system performs in accordance with the specifications. If any retests are needed to reach agreement on the results of tests or to establish compliance with these specifications, such retesting is provided at contractor's expense.

5. Individual Item Test: COR can select individual items of equipment for detailed proof-of-performance testing to verify items selected meet or exceed minimum requirements of the specification.
6. Interface Cable Sub-system: To ensure that system meets performance requirements, check a minimum 75 percent of system outlets and interface points. Additionally check each sub-system interface, junction, and connection point or location. Each distribution active and passive item of equipment, signal inputs and outputs must be tested.
7. Distribution Cable Plant Sub-system: For specific distribution testing instructions refer to Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING.

G. Test Conclusion:

1. Government will reschedule testing on deficiencies and shortages, using generated punch list (or discrepancy list).
2. If system is declared unacceptable without conditions, retesting is provided at contractor's expense.

3.3 SYSTEM STARTUP

- A. Provide personnel (switch technicians, installers, trainers, and project manager, etc.) on premise for seven consecutive days after cutover, to clear any malfunctions that develop, to assign/reassign any software features/COS, and conduct any additional training as required.
- B. Connect system equipment located in TR and TER to telecommunications grounding busbar.
- C. Provide system ground between CSU/DSU and interfaced systems such as Telephone and Mass Notification System, system equipment chassis, etc.
- D. Ensure that other dedicated telecommunications systems applications within facility (i.e., pay stations, electro-writing equipment, facsimile etc.) that require space within TER, MCR and TRs, conduits, and cable pair are accommodated. Coordination between applicable parties is necessary to ensure accommodation of these systems.
- E. Verify system installation conforms to local building and fire codes.

3.4 TRAINING

- A. Provide services of OEM trained and certified engineer or technician for two eight-hour classes to instruct designated facility maintenance

personnel. Include cross connection, corrective, and preventive maintenance of system and equipment.

- B. Provide services of OEM trained and certified engineer or technician, familiar with functions and operation of system and equipment, for two eight-hour periods to train designated facility IRM personnel. Instruct staff personnel in each area where system is installed under this contract. Group classes when multiple areas are involved. Coordinate periods of training with COR to ensure all shifts receive required training. Include instructions utilizing "hands-on" operation and functions of system.
- C. Before system can be accepted by Government, this training must be accomplished. Schedule training at the convenience of the Facilities Contracting Officer and Chief of Engineering Service.

3.5 MAINTENANCE

- A. Provide COR the ability to contact OEM's central emergency assistance maintenance center and request remote diagnostic testing and assistance in resolving technical problems at any time, during warranty period. Provide remote diagnostic testing and assistance capability to Government.
- B. Response Time during Warranty Period:
 - 1. Respond on-site, during the standard work week, to a routine trouble call within 24 hours of its report. A routine trouble is considered a trouble that causes a sub-system to be inoperable.
 - 2. Respond on-site to an emergency trouble call within four hours of its report. An emergency trouble is when failure:
 - a. Causes a system to be inoperable at any time.
 - b. Involves more than 20 voice circuits.
 - c. Is of a common control unit, power supply, signal generating device or attendant console.
 - 3. Respond on-site to a catastrophic trouble call within two hours of its report. System failure is considered a catastrophic trouble call.
 - a. If system failure cannot be corrected within six hours, provide an alternate CPU/Key System/mini- system equipped for a minimum of 100 main station lines, 10 CO trunks, 10 FTS access lines and two operator's consoles.

- b. Install alternate system to provide emergency service to critical areas as determined by Facility Director within 12 hours (time to commence at end of the six hour trouble shooting period).
 - c. Provide to Facility Contracting Officer (CO), prior to cut-over of main telephone system, a pre-written program disk from programmable alternate system.
4. Catastrophic trouble calls include failures affecting operation of critical emergency health care facilities (i.e., cardiac arrest teams, intensive care units, etc.) if so determined by Facility Director.
5. Respond on-site to installation of station or equipment requests for service within:
- a. Eight hours for emergency installations designated by Facility CO.
 - b. Three working days for routine installations designated by Facility CO.
- C. A standard work week is considered 8:00 A.M. to 5:00 P.M., Monday through Friday exclusive of Federal holidays.
- D. Provide compatible temporary equipment returning system or sub-system to full operational capability, until repairs are completed for any trouble that cannot be corrected within one working day.
- E. COR and Facility CO are contractor's reporting and contact officials for system trouble calls, during warranty period.
- F. Required On-Site Visits during Warranty Period:
- 1. Visit, once every twelve weeks, to perform system preventive maintenance, equipment cleaning and operational adjustments to maintain system.
 - a. Arrange facility visits with COR or Facility CO prior to performing maintenance visits.
 - b. Perform preventive maintenance in accordance with OEM's recommended practice and service intervals during non-busy times agreed to by COR or Facility CO.
 - c. Provide preventive maintenance schedule to COR and Facility CO for approval.

- d. Provide on-site replacement spare parts and equipment, plus test equipment, ensuring they meet OEM's minimum recommended spare parts stock sizing requirements for this specific system.
2. Provide Facility CO a report itemizing each deficiency found and corrective action performed during each visit or official reported trouble call. Provide COR or Facility CO with sample copies of reports for review and approval at beginning of acceptance test.
- Minimum reports required:
- a. Monthly summary of equipment and sub-systems serviced during warranty period to COR or Facility CO by fifth working day after end of each month. Describe services rendered, parts replaced, repairs performed and prescribe anticipated future needs of equipment and systems for preventive and predictive maintenance.
 - b. Separate log entry for each item of equipment and each sub-system of system listing dates and times of scheduled, routine, and emergency calls. Describe details of the nature and causes of each emergency call, emergency steps taken to rectify situation and specific recommendations to avoid such conditions in the future.
 - c. Include in Warranty GFE accepted by contractor, interfaced and installed in system; attach GFE List.

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SECTION 27 41 31
TELEVISION EQUIPMENT AND SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies a complete and operating Television Cabling system, hardware and associated equipment for VA Lyons New Emergency Services Building here-in-after referred to as the "facility".
- B. Provide complete cabling system, dish mounts, lighting protection, distribution systems splitters, taps, cross-connection blocks including panels and associated hardware, telecommunication outlets (TCO), coaxial distribution wires, power supplies, cables, connectors, "patch" cables and internal communications system ground, required for reception and distribution of cable signals.
- C. VA to provide complete Dish receiver, head-end equipment, amplification and distribution systems splitters.

1.2 RELATED WORK

- A. System Tests: Section 01 00 00, GENERAL REQUIREMENTS.
- B. Submittals (including samples, test reports, certificates, and manufacturers' literature): Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Sealant and caulking materials and their application around conduit penetrations through building envelope to prevent moisture migration into building: Section 07 92 00, JOINT SEALANTS.
- D. Electrical conductors and cables in electrical systems rated 600 V and below: Section 26 05 21, LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).
- E. Wiring devices: Section 26 27 26, WIRING DEVICES.
- F. Lightning protection system: Section 26 41 00, FACILITY LIGHTNING PROTECTION.
- G. General electrical requirements that are common to more than one section in Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- H. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

- I. Conduits for cables and wiring: Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.
- J. Low voltage cabling system infrastructure: Section 27 10 00, CONTROL, COMMUNICATION AND SIGNAL WIRING.
- K. Voice and data cable distribution system and associated equipment: Section 27 15 00, COMMUNICATIONS STRUCTURED CABLING.

1.3 COORDINATION

- A. Coordinate with COR for VA supplied equipment and audio interface cables and circuits for designated TCO locations and as shown on drawings.

1.4 SUBMITTALS

- A. In addition to requirements of Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS, submit PDF electronic copies for each of the following:
 - 1. Provide site drawing showing grounding electrode connections and routing of grounding electrode conductors.
 - 2. Engineering drawings of system showing proposed TCO locations.
- B. Provide sample copy of report format to be used for trouble calls; obtain COR approval of sample report before beginning total system acceptance test.

1.5 WARRANTY

- A. Compliance with General Conditions.

PART 2 - PRODUCTS

2.1 PERFORMANCE AND DESIGN CRITERIA

- A. Design Criteria:
 - 1. Coordinate cabling to match components and interconnections for optimum performance of systems.
 - 2. Provide system with capacity to increase quantity of TCOs by 40 percent above indicated without adding any internal or external components or main trunk cable conductors.
 - 3. Distribute HDTV television signal to MATV TCOs to permit simple connection of A/53 ATSC Digital Television Standard Parts 1-6 HDTV receivers.
 - 4. Provide passive distribution equipment to meet or exceed -80 dB radiation shielding specifications and provide screw type audio connectors.

5. Terminate trunk, branch, and interconnecting cables and unused equipment ports or taps with terminating resistors designed for RF, audio, and digital cable systems without adapters.
 6. Provide UPS for system (including each distribution cabinet/point) to allow normal operation and function in event of an AC power failure or during input power fluctuations for a minimum of 30 minutes.
 7. Use coaxial cable connections recommended by cable OEM and approved by equipment OEM for coaxial cable distribution points and RF transmission lines.
 - a. Utilize barrier terminal screw type connectors, minimum at base band cable systems.
 - b. Crimp type connectors installed with a ratchet type installation tool are acceptable alternative if cable dress, pairs, shielding, grounding, connections and labeling are same as barrier terminal strip connectors.
 - c. Tape of any type, wire nuts or solder type connections are not permitted.
 8. Connect system ensuring NFPA Critical Care and Life Safety Circuit separation guidelines are satisfied. Connections to Telephone and LAN/WAN systems are not permitted.
 9. Provide weather-resistant equipment listed by National Recognized Testing Laboratory (NRTL) for installation outdoors or in damp locations.
- B. Performance Criteria:
1. RF Service:
 - a. Provide RF High Definition (HDTV) television cabling systems backbone coaxial cable, from dish to head end room, and to each TR and distribution coaxial cable to each HDTV outlet location.
 - b. Isolation (outlet-outlet): 14 dB.
 - c. Impedance: 75 Ohms, unbalanced.
 - d. Signal Level: 10 dBmV, +/- 5.0 dBmV.
 - e. Bandwidth: Minimum 6.0 MHz per channel fully loaded.
 2. Analog Video Service: Baseband below 100 MHz in frequency bandwidth.
 - a. Isolation (outlet-outlet): Minimum 24 dB.
 - b. Impedance: 75 Ohm, unbalanced.

- c. Output Level: 1.0 V peak to peak (P-P), for 87.5 percent depth of Modulation (Mod).
 - d. Diff Gain: ± 1.0 dB at 87.5 percent Mod.
 - e. Diff Phase: ± 1.5 at 87.5 percent Mod.
 - f. Signal to Noise (S/N) ratio: Minimum 44 dB.
 - g. Hum Modulation: -55 dB.
 - h. Return Loss: Maximum -14 dB or 1.5 Voltage Standing Wave Ratio (VSWR).
 - i. Bandwidth: Minimum 6.0 MHz per channel, fully loaded.
3. Analog Audio Service: is baseband below 10 MHz in frequency bandwidth. Analog audio circuits require separate audio connectors and video connectors even though both are considered baseband signals. Each TCO has multiple 600 (or 120) Ohm BAL line pairs.
- a. Impedance: 600 Ohm, BAL
 - b. Input Level: Minimum 59 mV RMS.
 - c. Output Level: 0 dBm.
 - d. S/N ratio: Minimum 55 dB.
 - e. Hum Modulation: Minimum -50 dB.
 - f. Return Loss: Maximum -14 dB (or 1.5 VSWR).
 - g. Isolation (outlet-outlet): Minimum 24 dB.
 - h. Frequency Bandwidth: Minimum 100 Hz - 10 KHz.
- C. Provide accessories and miscellaneous equipment for a complete and operating HDTV system.
- D. Provide ground per NEC article 810.
- E. Provide stainless steel or AHJ (SMCS 0050P02H3) accepted faceplates.
- 2.2 HEAD END EQUIPMENT AND ROOM**
- A. Coordinate installation with VA supplied equipment.
- 2.3 DISTRIBUTION EQUIPMENT**
- A. Distribution Devices:
- 1. Coordinate installation with VA supplied equipment.
- B. Combiners:
- 1. Coordinate installation with VA supplied equipment.
- C. Cable:
- 1. Provide RG-6 or appropriate hardline minimum 13 mm (1/2 inch) coaxial cable to achieve specified signal level.

2. Sweep-test and return-loss test each reel of cable, over frequency range 50 MHz to 750 MHz, at manufacturer prior to shipping.

3. Trunk Cable:

a. Description: 13 mm (1/2 inch), semi-rigid coax, riser rated.

b. Maximum Attenuation:

- 1) 2.92 dB/100ft at 700 MHz.
- 2) 3.78 dB/100ft at 1000 MHz.
- 3) Impedance: 75 Ohm.

4. RG6 Cable:

a. Description: RG6 double shielded cable CMR or CMP Rated

b. Attenuation:

- 1) 1.48 dB/100ft at 50 MHz.
- 2) 7.45 dB/100ft at 1000 MHz.
- 3) Impedance: 75 Ohm.

D. Line Splitters:

1. Provide low-radiation line splitters with a flat frequency response from 50 MHz to 1,000 MHz. Provide units of a hybrid design with a 75-ohm match on input and outputs and a VSWR no greater than 1.4:1.
2. Provide two-way line splitters with signal loss of not more than 3.5 dB at each output.
3. Provide four-way line splitters with signal loss of not more than 7.2 dB at each output.
4. Terminate unused splitter outputs with 75-Ohm terminations.

E. RF signal splitters:

1. Frequency Range: 5MHz to 900MHz.
2. Outputs: 2, 3, 4 and 8.
3. Splitter Loss: less than 12 dB.
4. RFI Shielding: 120 dB.

F. HDTV Outlets:

1. Provide HDTV outlets at each location shown. Install outlets in 10.2 cm (4 inch) square, 5.1 cm (2 inch) deep minimum flush electrical boxes.
2. Incorporate provisions in the network to prevent 60 Hz AC or DC feedback into distribution lines.
3. Outlets:
 - a. Frequency Range: 10 MHz to 900 MHz, minimum

- b. Insertion Loss: less than 1.0 dB at any frequency within designated frequency range for a 17 dB isolation network.
 - c. Back-matched from 10 to 1,000 MHz.
 - d. One F-type BNC connector on front and two F-type BNC connectors on rear. Verify with COR prior to installation.
 - e. Minimum Isolation Value between any Two Outlets: 24 dB.
- G. Taps:
- 1. Description: Directional coupler type taps.
 - 2. Rated for installation in TR or accessible area of cable tray.
 - 3. Frequency Range: 5 MHz to 900 MHz.
 - 4. Outputs: 2, 4 and 8.
- H. Wall plates and Bulkhead Connectors:
- 1. Provide wall plates for termination of CATV signals at television sets.
 - 2. Impedance: 75 Ohms.
 - 3. Frequency Band: SUB/VHF/CATV-HDTV/UHF.
- I. Combiners, Traps, and Filters; and Passive Devices such as Splitters, Couplers, "Patch" Cables, or Devices:
- 1. Use coaxial cable connections recommended by cable OEM and approved by system OEM for coaxial cable distribution points and RF transmission lines.
 - a. Utilize barrier terminal screw type connectors minimum at base-band cable systems.
 - b. Crimp type connectors installed with a ratchet type installation tool are an acceptable alternative if cable dress, pairs, shielding, grounding, connections and labeling are provided same as barrier terminal strip connectors.
 - c. Tape of any type, wire nuts, or solder type connections are not permitted.
 - 2. Analog RF terminating panels:
 - a. "Patch" Type:
 - 1) 48.26 cm (19 inches) EIA/ECA 310-E rack dimensions.
 - 2) Minimum 12 double female "F" connector rows.
 - 3) Expansion capability of a maximum of 24 double row "F" slots that can be field activated.
 - 4) In a lockable cabinet or enclosure.

J. System Connectors:

1. Solderless (Forked Connector):
 - a. Crimp-on coupling for quick connect/disconnect of wires or cables.
 - b. Designed to fit wire or cable.
 - c. Insulated and color-coded connector barrel.
 - d. Technical Characteristics:
 - 1) Impedance: As required.
 - 2) Working Voltage: 500 V.
2. Multipin:
 - a. Crimp-on coupling for quick connect/disconnect of wires or cables.
 - b. Designed to fit wire or cable.
 - c. Enclosed and shielded housing.
 - d. Secure to cable group by screw type compression sleeves.
 - e. Technical Characteristics:
 - 1) Impedance: As required.
 - 2) Working Voltage: 500 V.
 - 3) Number of Pins: As required, Minimum 25 pairs.
3. "BNC" Type:
 - a. Bayonet locking coupling for quick connect/disconnect of coaxial cable/terminations.
 - b. Crimp-on (twist on are acceptable) connector designed to fit coaxial cable.
 - c. Technical Characteristics:
 - 1) Impedance: 50 or 75 Ohms, unbalanced.
 - 2) Working Voltage: 500 V.
4. "F" Type Connectors:
 - a. Coaxial cable connectors and connector inserts designed to provide maximum performance with cable to be used.
 - b. Hex type crimp or a "Snap and Seal" type connectors. Use Housing to housing (KS to KS) type or 90-degree type connectors where specified by OEM.
 - c. Screw type coupling for quick connect/disconnect of coaxial cable/terminations.

- d. Crimp-on connector designed to fit coaxial cable with integral 12.7 mm (1/2 inch) ferrule.
 - e. Technical Characteristics:
 - 1) Impedance: 75 Ohms, unbalanced.
 - 2) Working Voltage: 500 V.
 - f. Coaxial cables connected with head end quality 360 degree F or BNC connectors as applicable, meeting or exceeding standard industry and cable manufacture's specifications.
- K. Terminators:
- 1. Coaxial:
 - a. Description: 75-Ohm terminator.
 - b. Metal-housed precision types in frequency ranges selected. Screw-on type that has low VSWR when installed and proper impedance to terminate system unit or coaxial cable.
 - c. Technical Characteristics:
 - 1) Frequency: 0-1 GHz.
 - 2) Power Blocking: As required.
 - 3) Return Loss: 25 dB.
 - 4) Connectors: Minimum "F", "BNC".
 - 5) Impedance: 75 Ohms, unbalanced.
 - 6) DC blocking.
 - 7) Bandwidth: 50 MHz-890 MHz.
- L. Mounting Strips and Blocks:
- 1. Barrier Strips for AC Power, and Control Cable or Wires:
 - a. Accommodate size and type of audio spade (or fork type) lugs used with insulating and separating strips between terminals for securing separate wires in an orderly fashion.
 - b. Provide each cable or wire end with an audio spade lug, connected to individual screw terminal on barrier strip.
 - c. Surface secured to a console, cabinet, rail, panel, etc.
 - d. 120 VAC power wires are not permitted to be connected to signal barrier strips.
 - 2. Technical Characteristics:
 - a. Terminal Size: Minimum 6-32.
 - b. Terminal Count: Any combination.
 - c. Wire size: Minimum 20 AWG.

- d. Voltage Handling: Minimum 100 V.
- e. Protective Connector Cover: Required for Class II and 120 VAC power connections.
- M. Coaxial Cable Kit: Coaxial connectors, cable tying straps, heat shrink tabbing, hangers, clamps, etc., required to accomplish neat and secure installation.
 - 1. Solderless Connectors: Install crimp-on connector using a standard F connector crimping tool.
 - 2. Cables: Connectors designed for specific size cable being used and installed with OEM's approved installation tool. Typical system cable connectors include; but, are not limited to F, N, BNC, etc.
- N. Communication Ground System: provide this system to conform to Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Coordinate with cabling trade contractor locations of faceplates and faceplate openings for MATV back boxes.
- B. Coordinate with cabling trade contractor locations of MATV equipment in the Telecommunications Rooms.
- C. Before beginning work, verify location, quantity, size and access for the following:
 - 1. Isolated ground AC power circuits required for equipment.
 - 2. Emergency and auxiliary AC power generator requirements.
 - 3. Pull boxes, wall boxes, wire troughs, conduit stubs and other related infrastructure for systems.
 - 4. System components provided by others.
 - 5. Overhead supports and rigging hardware installed by others.
- D. Immediately notify COR and General Contractor of discrepancies.

3.2 INSTALLATION

- A. General:
 - 1. Install for ease of operation, maintenance, and testing.
 - 2. Install work neatly, plumb and square and in a manner consistent with standard industry practice.
 - 3. Install system to prevent direct pickup of signals from building structure and follow FCC requirements regarding low radiation or interference of RF signals.

4. Protect work from dust, paint and moisture as dictated by site conditions.
 5. Contractor is responsible for protection of work during construction phase up until final acceptance by Government.
 6. Install equipment according to OEM's recommendations. Provide any hardware, adaptors, brackets, rack mount kits or other accessories recommended by OEM for correct assembly and installation.
 7. Secure equipment firmly in place, including equipment racks, system cables, etc:
 - a. Install supports, mounts, fasteners, attachments and attachment points to support their loads with a safety factor of 5:1 or better.
 - b. Do not impose weight of equipment on supports provided for other trades or systems.
 - c. Suspended equipment or associated hardware must be certified by OEM for overhead suspension.
 8. Locate overhead ceiling-mounted equipment as shown on drawings, with minor changes not to exceed 12 inches in any direction.
 - a. Mount transformers securely to brackets or enclosures using screws.
 - b. Adjust torsion springs as needed to securely support assembly.
 9. Install Analog RF coaxial cable distribution systems in a "home run" configuration from each associated riser TR to identified locations and as indicated on drawings.
 10. Coordinate finishes for any exposed work such as plates, racks, panels, speakers, etc. with design professional, Government and 0050P3B.
 11. Coordinate cover plates with field conditions. Size and install cover plates to cover spaces between back boxes and surrounding wall.
 12. Do not allow cable to leave or enter boxes without cover plates installed. Where cover plates are not fitted with connectors, provide grommets in size and quantity required.
- B. Equipment Racks:
1. Fill unused equipment mounting spaces with blank panels or vent panels. Match color to equipment racks.

2. Provide security covers for devices not requiring routine operator control.
3. Follow manufacturer's recommendations regarding ventilation space between amplifiers. Provide adequate ventilation space between equipment for cooling. Provide vent panels and cooling fans for operation of equipment within OEM specified temperature limits.
4. Provide insulated connections of electrical raceway from equipment racks.
5. Provide continuous raceway and conduit for cable with no more than 40 percent fill between wire troughs and equipment racks. Ensure systems are mechanically separated from each other in wireway.

C. Wiring Practice:

1. Comply with requirements for raceways and boxes specified in Division 26, Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.
2. Where raceway is conduit, install wiring of differing classifications in separate conduits. Where raceway is to be in an enclosure (e.g. rack, tray, wire trough, utility box, install wiring of differing classifications, sharing same enclosure, with mechanical partition and separate by at least 4 inches. Where Wiring of differing classifications must cross, cross wires perpendicular to one another.
3. Do not splice cabling anywhere along entire length of run. Ensure cables are insulated and shielded from each other and from the raceway for entire length of run.
4. Do not pull wire through any enclosure where a change of raceway alignment or direction occurs. Do not bend wires to less than radius recommended by manufacturer.
5. Replace entire length of run of any wire or cable that is damaged or abraded during installation. There are no acceptable methods of repairing damaged or abraded wiring.
6. Use wire pulling lubricants suitable for cable jacket and do not exceed pulling tension recommended by OEM.
7. Use grommets around cut-outs and knock-outs where conduit or chase nipples are not installed.
8. Do not use tape-based or glue-based cable anchors.

9. Bond shields and drain wires to ground.
 10. Terminate field wiring entering equipment racks as follows:
 - a. Provide ample service loops at harness break-outs and at plates, panels and equipment. Loops must be of length to allow plates, panels and equipment to be removed for service and inspection.
 - b. Where terminal blocks are not designed for rack mounting, utilize 19 mm (3/4 inch) plywood or 3 mm (1/8 inch) thick aluminum plates/blank panels as a mounting surface. Do not mount on bottom of rack.
 - c. Employ permanent strain relief for any cable with an outside diameter of 25 mm (1 inch) or greater.
 11. Make connections using rosin-core solder or mechanical connectors appropriate to application.
 - a. For crimp-type connections, use only tools that are specified by manufacturer for the application.
 - b. Use only insulated spade lugs on screw terminals sized to fit wire gauge; do not exceed two lugs per terminal.
 - c. Twist-on wire connectors or electrical tape connections are not permitted for any application.
- D. Cable Installation:
1. Support cable on maximum 122 cm (4 feet) centers. Acceptable means of cable support are cable tray and conduit (EMT, Flexible Metallic Tubing, and Communications Raceway). Attach cable bundles loosely to cable trays with plenum rated hook and loop straps. Tie wraps are not permitted as a means to bundle.
 2. Run cables parallel to walls.
 3. Do not lay cables on top of luminaires, ceiling tiles, mechanical equipment, or ductwork. Maintain minimum 61 cm (2 feet) clearance from shielded electrical apparatus.
 4. Test cables after the total installation is complete. Test results must document cables pass test requirements and levels. Remedy cabling problems or defects to pass testing, including installation of new cable as required.
 5. Terminate ends of cables on both ends, per industry and OEM's recommendations.

6. Provide proper temporary protection of cable after pulling is complete and until final dressing and terminations are complete. Do not leave cable lying on floor. Bundle and tie cables up off of the floor until ready to terminate.
 7. Cover end of overall jacket with a minimum 25 mm (1 inch) length of transparent heat-shrink tubing. Cut unused insulated conductors minimum 51 mm (2 inches) past heat-shrink, fold back over jacket and secure with cable-tie. Cut unused shield/drain wires minimum 51 mm (2 inches) past heat shrink and serve as indicated below.
 8. Cover shield/drain wires with heat-shrink tubing extending back to overall jacket. Extend tubing 6 mm (1/4 inch) past end of unused wires, fold back over jacket and secure with cable tie.
 9. For each solder-type connection, cover bare wire and solder connection with heat-shrink tubing.
 10. Terminate conductors; no cable can contain unterminated elements. Make terminations only at outlets and terminals.
 11. Splices, Taps, and Terminations: Arrange on numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures. Cables cannot be spliced.
 12. Bundle, lace, and train conductors to terminal points without exceeding OEM's limitations on bending radii. Install lacing bars and distribution spools.
 13. Cold-Weather Installation: Bring cable to room temperature without using heat lamps before de-reeling.
 14. Install cable without passing through structural members or in contact with pipes, ducts, or potentially damaging items.
- E. Labeling:
1. Permanently label outlets, connectors, jacks, electronics and other equipment.
 2. Engrave and paint fill patch panel labels using minimum 3 mm (1/8 inch) high lettering and contrasting paint.
 3. For rack-mounted equipment, use engraved Lamacoid labels with white minimum 3 mm (1/8 inch) high lettering on black background. Label front and back of rack-mounted equipment.

4. Where multiple pieces of equipment reside in same rack group, label each indicating to which room, channel, outlet locations, etc. they correspond.
 5. Permanently label cables at each end, including intra-rack connections. Cover labels by same, transparent heat-shrink tubing covering end of overall jacket. Alternatively, machine printed labels including a clear protective wrap can be used.
 6. Label racks with contractor's name no more than once on each continuous set of racks; do not label wall plates or portable equipment with contractor's name.
 7. Ensure each piece of OEM equipment has permanently attached NRTL Label indicating service the equipment is to perform. Equipment not bearing NRTL marks will not be permitted as part of system.
- F. Dish Installation: Mount dish on masts attached to building walls, penthouse walls or other solid parts of building free of all obstructions.
1. Fasten mounting brackets with lag bolts or expansion anchors 9.5 mm (3/8 inch) diameter. Attachments to mortar or grout joints not permitted.
 2. For building and penthouse walls, attach masts with three or more brackets spaced at no less than 450 mm (18 inch) intervals.
 3. Obtain approval from COR prior to installation of an antenna or mast directly on roof or penthouse.
 4. Do not install more than three antennas on a single mast. Install additional mast as required maintain proper spacing between masts and between antennas on each mast.
 5. Securely tighten mounting hardware, antenna hardware and terminals.
 6. Orient antennas to ensure optimum signal to noise ratio.
 7. Ensure assembly will survive winds of 200kph (125MPH).
- G. Protect HDTV network devices during unpacking and installation by wearing electrostatic discharge (ESD) wrist straps tied to chassis ground for prevention of electrical shock.
- H. Cutting and Patching:
1. Keep work area clear of debris and clean area daily at completion of work.

2. Patch and paint any wall or surface that has been disturbed by execution of this work.
3. Provide any additional cutting, drilling, fitting or patching, not indicated as provided by others, to complete work or to make its parts fit together.
4. Do not damage or endanger a portion of work of the Government or separate contractors by cutting, patching, excavation or otherwise altering such construction. Prior to cutting or otherwise altering such construction obtain written consent of COR and of such separate contractor. Do not unreasonably withhold from COR or a separate contractor, contractor's consent to cutting or otherwise altering MATV work.
5. Where coring of in-place concrete is required, clearly identify location of such coring in the field and have location accepted by COR prior to commencement of coring.

I. Fireproofing:

1. Where MATV cables penetrate rated walls, floors and ceilings, fireproof openings to restore rating.
2. Provide conduit sleeves for cables that penetrate rated walls.
3. After cabling installation is complete, install fire proofing material in and around conduit sleeves and openings to restore rating. Install fire proofing material thoroughly and neatly.
4. Seal floor and ceiling penetrations. Use only materials and methods that preserve the integrity of fire stopping system and its rating.

J. Grounding:

1. Ensure lightning protection system is in place per Section 26 41 00, FACILITY LIGHTNING PROTECTION. If not present, contact COR immediately for instructions.
2. Communication Ground: provide this system in accordance with Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS, and:
 - a. Bond cable shields and equipment to ground to eliminate shock hazard and to minimize ground loops, common mode returns, noise pickup, cross talk, and other impairments.
 - b. Signal Ground Terminal: Locate at main equipment cabinet. Isolate from power system and equipment grounding.

- c. Do not connect system ground to building's external lightning protection system.
 - d. Do not "mix grounds" of different systems. Do not use electrical system conductors for ground.
- K. Cleaning: Refer to Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

3.3 FIELD QUALITY CONTROL

A. Tests:

- 1. Refer to Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- 2. HDTV MATV System is NFPA listed; therefore, testing provisions are the minimum to be performed and provided by contractor and warranted by OEM.

B. Interim Inspection:

- 1. After completion of 25-30 percent of installation of cabling and prior to any further work, this portion of system must be pretested, inspected, and certified.
- 2. Verify equipment provided adheres to installation requirements of this section.
- 3. Inspection and test must be conducted by a factory-certified contractor representative and witnessed by COR.
- 4. Conduct an identical inspection between 65 and 75 percent of system construction phase, at direction of COR.
- 5. Check each item of installed equipment to insure appropriate NRTL label.
- 6. Confirm marking of cables, faceplates, patch panel connectors and patch cords.
- 7. Perform inspection tests via continuity measurements on factory reels and provide results along with manufacturer certification for factory reel tests. Remove failed cable reels from project site upon test failure.
- 8. Notify COR, in writing, of estimated date the contractor expects to be ready for interim inspection, at least 20 working days before requested inspection date so interim inspection does not affect system completion date.

9. Provide results of interim inspection to COR. If major or multiple deficiencies are discovered, COR can require a second interim inspection before permitting system installation to continue.
10. Do not proceed with installation until COR determination of additional inspection. In either case, re-inspection of deficiencies noted during interim inspections must be part of proof of performance test.

C. Pretesting:

1. Upon completing installation of system, align, balance, and pretest entire system under full operating conditions.

2. Pretesting Procedure:

- a. During system pretest verify, utilizing accepted test equipment, system is operational and meets performance requirements.
- b. Pretest and verify specification requirements are met and system functions are operational, no unwanted aural effects, such as signal distortion, noise pulses, glitches, audio hum, poling noise, etc. are present. At a minimum, pretest each of the following locations:
 - 1) Dish receiver.
 - 2) Lightning Grounds.
 - 3) Head-End.
 - 4) Local and Remote Control Units/Enunciation Panels.
 - 5) Networked locations.
 - 6) System interface locations.
 - 7) System trouble reporting.
 - 8) UPS operation.
 - 9) Primary and emergency AC power requirements.
 - 10) Extra auxiliary generator requirements.

- c. Provide recorded system pretest measurements and certification that system is ready for formal acceptance test to COR.

D. Acceptance Test:

1. After system has been pretested and contractor has submitted pretest results and certification to COR, schedule an acceptance test dates and give COR 30 days written notice prior to date acceptance test is expected to begin. Include expected duration of time for test with notification of acceptance test.

2. Test only in the presence of COR.
3. Test utilizing test equipment to certify proof of performance.
4. Verify that total system meets requirements of this specification.

E. Verification Tests:

1. Test copper cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors, and between conductors and shield. Test cables after termination.
2. Perform same tests appropriate to each coaxial cable accepted for use in system.

F. Performance Testing: Test every video distribution outlet for clear picture and sound.

1. At each outlet with television, select each channel and view picture on television. Observe active channels. Verify picture is clear with no visual presence of interference of any kind and no audible variance in volume level between channels.
2. Perform tests utilizing signal level meter to determine values and record.

G. Total System Acceptance Test: Perform verification tests for copper cabling systems after complete video distribution system and workstation outlet are installed.

1. Acceptance tests are performed on a "go-no-go" basis.
2. Only perform operator adjustments required to show proof of performance.
3. Demonstrate and verify that installed system complies with requirements of specification under operating conditions.
4. Obtain rating of system as either acceptable or unacceptable from COR at conclusion of test.
5. Failure of any part of system that precludes completion of system testing, and which cannot be repaired in four hours, is cause for terminating acceptance test of system. Repeated failures that result in a cumulative time of eight hours to affect repairs can cause entire system to be declared unacceptable and require retest of entire system at the convenience of Government.

H. Acceptance Test Procedure:

1. Physical and Mechanical Inspection:

- a. Coordinate COR tour of major areas where system and sub-systems are installed to ensure they are operationally ready for proof of performance testing. Provide system inventory including available spare parts for COR to verify and check each item of installed equipment has appropriate NRTL certification labels affixed during tour.
 - b. Formally inventory and review system diagrams, record drawings, equipment manuals, Telecommunications Infrastructure Plant (TIP) AutoCAD files, intermediate, and pretest results formally inventoried and reviewed.
 - c. Failure of system to meet installation requirements of this specification is grounds for terminating testing.
2. Operational Test:
- a. After physical and mechanical inspection, verify dish receiver, head end terminating and control equipment meets performance requirements outlined herein. Utilize spectrum analyzer and signal level meter to accomplish this requirement.
 - b. Following dish receiver and head end equipment test, connect local control unit to the head end equipment's output. Test tap to ensure there are no signal distortions such as intermodulation, data noise, popping sounds, erratic system functions, on any function.
 - c. Check distribution system at each interface, junction, and distribution point, first, middle, and last leg to verify that HDTV MATV video, audio and control signals meet system performance standards.
 - d. Functionally test HDTV MATV outlets utilizing contractor's accepted hospital grade TV receiver and spectrum analyzer.
 - e. Once these tests have been completed, test each installed sub-system function as a unified, functioning and fully operating system.
 - f. Individual Item Test: COR can select individual items of equipment for detailed proof of performance testing until 100 percent of system has been tested and found to meet specification.

I. Acceptable Test Equipment:

1. Utilize test equipment with calibration tag of an acceptable calibration service dated not more than 12 months prior to test. Furnish test equipment list that includes make and model number of the following type of equipment as a minimum:
 - a. Spectrum Analyzer.
 - b. Signal Level Meter.
 - c. Volt-Ohm Meter.
 - d. Oscilloscope.
 - e. Pillow Speaker Test Set (Pillow Speaker with appropriate load and cross connections instead of the set is acceptable).

J. Non-Conforming Work:

1. Government, OEM and contractor must agree to results of Acceptance Test, create consensus punch lists, and reschedule testing for technical deficiencies and equipment shortages.
2. Any retests needed to reach agreement and validate results of punch lists, or to establish compliance with these specifications, are at contractor's expense.
3. These requirements must be met for contract compliance and Government acceptance of system.

3.4 MAINTENANCE

- A. Accomplish the following minimum requirements during one year warranty period:
1. Response Time:
 - a. Standard work week is 8:00 A.M. to 5:00 P.M., Monday through Friday exclusive of Federal holidays.
 - b. Respond and correct on-site trouble calls, during standard work week:
 - 1) Routine trouble call within one working day. Routine trouble is an inoperable system outlet.
 - 2) Emergency trouble call within six hours. Emergency trouble is an inoperable subsystem or distribution point.
- B. Provide report itemizing each deficiency found and corrective actions performed, to COR, for each trouble call.

- - - E N D - - -

SECTION 27 51 16
PUBLIC ADDRESS AND MASS NOTIFICATION SYSTEMS

PART 1 - GENERAL

1.1 SECTION SUMMARY

- A. Work covered by this document includes design, engineering, labor, material and products, equipment warranty and system warranty, training and services for, and incidental to, the complete installation of new, and extension of the existing, and fully operating National Fire Protection Association (NFPA) - Life Safety Code 101.3-2 (a) Labeled and (b) Listed Emergency Service Public Address System (PAS) and associated equipment (here-in-after referred to as the System) in approved locations indicated on the contract drawings. These items shall be tested and certified capable of receiving, distributing, interconnecting and supporting PAS communications signals generated local and remotely as detailed herein.
- B. Work shall be complete, Occupational Safety and Health Administration (OSHA), National Recognized Testing Laboratory (NRTL - i.e. Underwriters Laboratory [UL]) Listed and Labeled; and VA Central Office (VACO), Telecommunications Voice Engineering (TVE 0050P3B) tested, certified and ready for operation.
- C. The System shall be delivered free of engineering, manufacturing, installation, and functional defects. It shall be designed, engineered and installed for ease of operation, maintenance, and testing.
- D. The term "provide", as used herein, shall be defined as: designed, engineered, furnished, installed, certified, and tested, by the Contractor.
- E. Specification Order of Precedence: In the event of a conflict between the text of this document and the Project's Contract Drawings outlined and/or cited herein; THE TEXT OF THIS DOCUMENT TAKES PRECEDENCE.
HOWEVER, NOTHING IN THIS DOCUMENT WILL SUPERSEDE APPLICABLE EMERGENCY LAWS AND REGULATIONS, SPECIFICALLY NATIONAL AND/OR LOCAL LIFE AND PUBLIC SAFETY CODES. The Local Fire Marshall and/or VA Public Safety Officer are the only authorities that may modify this document's EMERGENCY CODE COMPLIANCE REQUIREMENTS, on a case by case basis, in writing and confirmed by VA's PM, RE and TVE-0050P3B. The VA PM is the only approving authority for other amendments to this document that may

be granted, on a case by case basis, in writhing with technical concurrencies by VA's RE, TVE-0050P3B and identified Facility Project Personnel.

- F. The Original Equipment Manufacturer (OEM) and Contractor shall ensure that all management, sales, engineering and installation personnel have read and understand the requirements of this specification before the system is designed, engineered, delivered and provided. The Contractor shall furnish a written statement attesting this requirement as a part of the technical submittal that includes each name and certification, including the OEMs.

1.2 RELATED SECTIONS

- A. 01 33 23 - Shop Drawings, Product Data and Samples.
- B. 07 84 00 - Firestopping.
- C. 26 05 19 - Low - Voltage Electrical Power Conductors and Cables (600 Volts and Below).
- D. 26 41 00 - Facility Lightning Protection.
- E. 27 05 11 - Requirements for Communications Installations.
- F. 27 05 26 - Grounding and Bonding for Communications Systems.
- G. 27 05 33 - Raceways and Boxes for Communications Systems.
- H. 27 10 00 - Control, Communication and Signal Wiring.
- I. 27 11 00 - Communications Cabling Interface and Equipment Rooms Fittings.
- J. 27 15 00 - Horizontal and Vertical Communications Cabling Equipment and Systems.
- K. 27 31 31 - Voice Communications Switching and Routing Equipment and System - Extension.
- L. 28 31 00 - Fire Detection and Alarm.

1.3 DEFINITIONS

- A. Provide: Design, engineer, furnish, install, connect complete, test, certify and warranty.
- B. Work: Materials furnished and completely installed.
- C. Review of contract drawings: A service by the engineer to reduce the possibility of materials being ordered which do not comply with contract documents. The engineer's review shall not relieve the Contractor of responsibility for dimensions or compliance with the

contract documents. The reviewer's failure to detect an error does not constitute permission for the Contractor to proceed in error.

- D. Headquarters Technical Review, for National and VA communications and security, codes, frequency licensing, standards, guidelines compliance:

Office of Telecommunications
Special Communications Team (0050P2B)
1335 East West Highway - 3rd Floor
Silver Spring, Maryland 20910
(O) 301-734-0350, (F) 301-734-0360

- E. Engineer: Fellenzer Engineering LLP.
22 Mulberry Street.
Middletown N.Y. 10940

F. Owner: VA NJHCS Lyons Campus

G. General Contractor (GC): XXXXXXXX

H. Contractor: XXXXXXXX

1.4 REFERENCES

- A. The installation shall comply fully with all governing authorities, laws and ordinances, regulations, codes and standards, including, but not limited to:

1. United States Federal Law:

a. Departments of:

- 1) Commerce, Consolidated Federal Regulations (CFR), Title 15 - Under the Information Technology Management Reform Act (Public Law 104-106), the Secretary of Commerce approves standards and guidelines that are developed by the:

a) Chapter II, National Institute of Standards Technology (NIST - formerly the National Bureau of Standards). Under Section 5131 of the Information Technology Management Reform Act of 1996 and the Federal Information Security Management Act of 2002 (Public Law 107-347), NIST develops - Federal Information Processing Standards Publication (FIPS) 140-2-Security Requirements for Cryptographic Modules.

b) Chapter XXIII, National Telecommunications and Information Administration (NTIA - aka 'Red Book') Chapter 7.8 / 9; CFR, Title 47 Federal communications Commission (FCC) Part

15, Radio Frequency Restriction of Use and Compliance in
"Safety of Life" Functions & Locations

- 2) FCC - Communications Act of 1934, as amended, CFR, Title 47 - Telecommunications, in addition to Part 15 - Restrictions of use for Part 15 listed Radio Equipment in Safety of Life / Emergency Functions / Equipment/ Locations (also see CFR, Title 15 - Department of Commerce, Chapter XXIII - NTIA):
 - a) Part 15 - Restrictions of use for Part 15 listed Radio Equipment in Safety of Life / Emergency Functions / Equipment/Locations.
 - b) Part 58 - Television Broadcast Service.
 - c) Part 90 - Rules and Regulations, Appendix C.
 - d) Form 854 - Antenna Structure Registration.
- 3) Health, (Public Law 96-88), CFR, Title 42, Chapter IV Health & Human Services, CFR, Title 46, Subpart 1395(a)(b) JCAHO "a hospital that meets JCAHO accreditation is deemed to meet the Medicare conditions of Participation by meeting Federal Directives:"
 - a) All guidelines for Life, Personal and Public Safety; and, Essential and Emergency Communications.
- 4) Labor, CFR, Title 29, Part 1910, Chapter XVII - Occupational Safety and Health Administration (OSHA), Occupational Safety and Health Standard:
 - a) Subpart 7 - Definition and requirements (for a NRTL - 15 c's, for complete list, contact (http://www.osha.gov/dts/otpca/nrtl/faq_nrtl.html)):
 - 1) UL:
 - a) 44-02 - Standard for Thermoset-Insulated Wires and Cables.
 - b) 65 - Standard for Wired Cabinets.
 - c) 83-03 - Standard for Thermoplastic-Insulated Wires and Cables.
 - d) 467-01 - Standard for Electrical Grounding and Bonding Equipment
 - e) 468 - Standard for Grounding and Bonding Equipment.

- f) 486A-01 - Standard for Wire Connectors and Soldering Lugs for Use with Copper Conductors
- g) 486C-02 - Standard for Splicing Wire Connectors.
- h) 486D-02 - Standard for Insulated Wire Connector Systems for Underground Use or in Damp or Wet Locations.
- i) 486E-00 - Standard for Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors.
- j) 493-01 - Standard for Thermoplastic-Insulated Underground Feeder and Branch Circuit Cable.
- k) 514B-02 - Standard for Fittings for Cable and Conduit.
- l) 1069 - Hospital Signaling and Nurse Call Equipment.
- m) 1333 - Vertical (Riser) Fire Rating.
- n) 1449 - Standard for Transient Voltage Surge Suppressors.
- o) 1479-03 - Standard for Fire Tests of Through-Penetration Fire Stops.
- p) 1863 - Standard for Safety, Communications Circuits Accessories.
- q) 2024 - Standard for Optical Fiber Raceways.
- r) 60950-1/2 - Information Technology Equipment - Safety.
- 2) Canadian Standards Association (CSA): same tests as for UL.
- 3) Communications Certifications Laboratory (CCL): same tests as for UL.
- 4) Intertek Testing Services NA, Inc. (ITSNA formerly Edison Testing Laboratory [ETL]): same tests as for UL.
- b) Subpart 35 - Compliance with NFPA 101 - Life Safety Code.
- c) Subpart 36 - Design and construction requirements for exit routes.
- d) Subpart 268 - Telecommunications.
- e) Subpart 305 - Wiring methods, components, and equipment for general use.

- 5) Department of Transportation, CFR, Title 49 (Public Law 89-670), Part 1, Subpart C - Federal Aviation Administration (FAA):
 - a) Standards AC 110/460-ID & AC 707 / 460-2E - Advisory Circulars for Construction of Antenna Towers.
 - b) Forms 7450 and 7460-2 - Antenna Construction Registration.
- 6) Veterans Affairs (Public Law No. 100-527), CFR, Title 38, Volumes I & II:
 - a) Office of Telecommunications:
 - 1) Handbook 6100 - Telecommunications.
 - a) Spectrum Management FCC & NTIA Radio Frequency Compliance and Licensing Program.
 - b) Special Communications Proof of Performance Testing, VACO Compliance and Life Safety Certification(s).
 - b) Office of Cyber and Information Security (OCIS):
 - 1) Handbook 6500 - Information Security Program.
 - 2) Wireless and Handheld Device Security Guideline Version 3.2, August 15, 2005.
 - c) VA's National Center for Patient Safety - Veterans Health Administration Warning System, Failure of Medical Alarm Systems using Paging Technology to Notify Clinical Staff, July 2004.
 - d) VA's Center for Engineering Occupational Safety and Health, concurrence with warning identified in VA Directive 7700.
 - e) Office of Construction and Facilities Management (CFM):
 - 1) Master Construction Specifications (PG-18-1).
 - 2) Standard Detail and CAD Standards (PG-18-4).
 - 3) Equipment Guide List (PG-18-5).
 - 4) Electrical Design Manual for VA Facilities (PG 18-10), Articles 7 & 8.
 - 5) Minimum Requirements of A/E Submissions (PG 18-15):
 - a) Volume B, Major New Facilities, Major Additions; and Major Renovations, Article VI, Paragraph B.
 - b) Volume C - Minor and NRM Projects, Article III, Paragraph S.

- c) Volume E - Request for Proposals Design/Build Projects, Article II, Paragraph F.
- 6) Mission Critical Facilities Design Manual (Final Draft - 2007).
- 7) Life Safety Protected Design Manual (Final Draft - 2007).
- 8) Solicitation for Offerors (SFO) for Lease Based Clinics - (05-2009).
- b. Federal Specifications (Fed. Specs.):
 - 1) A-A-59544-00 - Cable and Wire, Electrical (Power, Fixed Installation).
- 2. United States National Codes:
 - a. American Institute of Architects (AIA): Guidelines for Healthcare Facilities.
 - b. American National Standards Institute/Electronic Industries Association/Telecommunications Industry Association (ANSI/EIA/TIA):
 - 1) 568-B - Commercial Building Telecommunications Wiring Standards:
 - a) B-1 - General Requirements.
 - b) B-2 - Balanced twisted-pair cable systems.
 - c) B-3 - Fiber optic cable systems.
 - 2) 569 - Commercial Building Standard for Telecommunications Pathways and Spaces.
 - 3) 606 - Administration Standard for the Telecommunications Infrastructure of Communications Buildings.
 - 4) 607 - Commercial Building Grounding and Bonding Requirements for Telecommunications.
 - 5) REC 127-49 - Power Supplies.
 - 6) RS 160-51 - Sound systems.
 - 7) RS 270 - Tools, Crimping, Solderless Wiring Devices, Recommended Procedures for User Certification.
 - 8) SE 101-A49 - Amplifier for Sound Equipment
 - 9) SE 103-49 - Speakers for Sound Equipment
 - c. American Society of Mechanical Engineers (ASME):
 - 1) Standard 17.4 - Guide for Emergency Personnel.

- 2) Standard 17.5 - Elevator & Escalator Equipment (prohibition of installing non-elevator equipment in Elevator Equipment Room / Mechanical Penthouse).
- d. American Society of Testing Material (ASTM):
 - 1) D2301-04 - Standard Specification for Vinyl Chloride Plastic Pressure Sensitive Electrical Insulating Tape.
- e. Building Industries Communications Services Installation (BICSI):
 - 1) All standards for smart building wiring, connections and devices for commercial and medical facilities.
 - 2) Structured Building Cable Topologies.
 - 3) In consort with ANSI/EIA/TIA.
- f. Institute of Electrical and Electronics Engineers (IEEE):
 - 1) SO/TR 21730:2007 - Use of mobile wireless communication and computing technology in healthcare facilities - Recommendations for electromagnetic compatibility (management of unintentional electromagnetic interference) with medical devices.
 - 2) 0739-5175/08/©2008 IEEE - Medical Grade - Mission Critical - Wireless Networks.
 - 3) C62.41 - Surge Voltages in Low-Voltage AC Power Circuits.
- g. NFPA:
 - 1) 70 - National Electrical Code (current date of issue) - Articles 517, 645 & 800.
 - 2) 75 - Standard for Protection of Electronic Computer Data-Processing Equipment.
 - 3) 77 - Recommended Practice on Static Electricity.
 - 4) 99 - Healthcare Facilities.
 - 5) 101 - Life Safety Code.
 - 6) 1600 - Disaster Management, Chapter 5.9 - Communications and Warning
3. State Hospital Code(s).
4. Local Town, City and/or County Codes.
5. Accreditation Organization(s):
 - a. Joint Commission on Accreditation of Hospitals Organization (JCAHO) - Section VI, Part 3a - Operating Features.

1.5 QUALIFICATIONS

- A. The OEM shall have had experience with three (3) or more installations of systems of comparable size and complexity with regards to type and design as specified herein. Each of these installations shall have performed satisfactorily for at least one (1) year after final acceptance by the user. Include the names, locations and point of contact for these installations as a part of the submittal.
- B. The Contractor shall submit certified documentation that they have been an authorized distributor and service organization for the OEM for a minimum of three (3) years. The Contractor shall be authorized by the OEM to pass thru the OEM's warranty of the installed equipment to VA. In addition, the OEM and Contractor shall accept complete responsibility for the design, installation, certification, operation, and physical support for the System. This documentation, along with the System Contractor and OEM certifications must be provided in writing as part of the Contractor's Technical submittal.
- C. The Contractor's Communications Technicians assigned to the System shall be fully trained, qualified, and certified by the OEM on the engineering, installation, operation, and testing of the System. The Contractor shall provide formal written evidence of current OEM certification(s) for the installer(s) as a part of the submittal or to the RE before being allowed to commence work on the System.
- D. The Contractor shall display all applicable national, state and local licenses.
- E. The Contractor shall submit copy (s) of Certificate of successful completion of OEM's installation/training school for installing technicians of the System's PA equipment being proposed.

1.6 CODES AND PERMITS

- A. Provide all necessary permits and schedule all inspections as identified in the contract's milestone chart, so that the system is proof of performance tested and ready for operation on a date directed by the Owner.
- B. The contractor is responsible to adhere to all codes described herein and associated contractual, state and local codes.
- C. The Contractor shall display all applicable national, state and local licenses and permits.

1.7 SCHEDULING

- A. After the award of contract, the Contractor shall prepare a detailed schedule (aka milestone chart) using "Microsoft Project" software or equivalent. The Contractor Project Schedule (CPS) shall indicate detailed activities for the projected life of the project. The CPS shall consist of detailed activities and their restraining relationships. It will also detail manpower usage throughout the project.
- B. It is the responsibility of the Contractor to coordinate all work with the other trades for scheduling, rough-in, and finishing all work specified. The owner will not be liable for any additional costs due to missed dates or poor coordination of the supplying contractor with other trades.

1.8 REVIEW OF CONTRACT DRAWINGS AND EQUIPMENT DATA SUBMITTALS

(Note: The Contractor is encouraged, but not required, to submit separate technical submittal(s) outlining alternate technical approach(s) to the system requirements stated here-in as long as each alternate technical document(s) is complete, separate, and submitted in precisely the same manner as outlined herein. VA will review and rate each received alternate submittal, which follows this requirement, in exactly the same procedure as outlined herein. Partial, add-on, or addenda type alternates will not be accepted or reviewed.)

- A. Submit at one time within 10 days of contract awarding, drawings and product data on all proposed equipment and system. Check for compliance with contract documents and certify compliance with Contractor's "APPROVED" stamp and signature.
- B. Support all submittals with descriptive materials, i.e., catalog sheets, product data sheets, diagrams, and charts published by the manufacturer. These materials shall show conformance to specification and drawing requirements.
- C. Where multiple products are listed on a single cut-sheet, circle or highlight the one that you propose to use. Provide a complete and through equipment list of equipment expected to be installed in the system, with spares, as a part of the submittal. Special Communications (TVE-0050P3B) will not review any submittal that does not have this list.

- D. Provide four (4) copies to the PM for technical review. The PM will provide a copy to the offices identified in Paragraph 1.3.C & D, at a minimum for compliance review as described herein where each responsible individual(s) shall respond to the PM within 10 days of receipt of their acceptance or rejection of the submittal(s).
- E. Provide interconnection methods, conduit (where not already installed), junction boxes (J-Boxes), cable, interface fixtures and equipment lists for the: ENR(s) (aka DMARC), TER, TCR, MCR, MCOR, PCR, ECR, Stacked Telecommunications Rooms (STR), Nurses Stations (NS), Head End Room (HER), Head End Cabinet (HEC), Head End Interface Cabinet (HEIC) and approved TCO locations Telecommunications Infrastructure Plant (TIP) interface distribution layout drawing, as they are to be installed and interconnected to each other (REFER TO APPENDIX B - SUGGESTED TELECOMMUNI-CAITONS ONE LINE TOPOLOGY pull-out drawing).
- F. Headend and each interface distribution cabinet layout drawing, as they are expected to be installed.
- G. Equipment OEM technical literature detailing the electrical and technical characteristics of each item of equipment to be furnished.
- H. Engineering drawings of the System, showing calculated of expected signal levels at the headend input and output, each input and output distribution point, and signal level at each telecommunications outlet.
- I. Surveys Required as a Part of The Technical Submittal:
 - 1. The Contractor shall provide the following System survey(s) that depict various system features and capacities required in addition to the on-site survey requirements described herein. Each survey shall be in writing and contain the following information (the formats are suggestions and may be used for the initial Technical Submittal Survey requirements), as a minimum:
 - a. PA Cable System Design Plan:
 - 1) An OEM and contractor designed functioning PA System cable plan to populate the entire TIP empty conduit/pathway distribution systems provided as a part of Specification 27 11 00 shall be provided as a part of the technical proposal. A specific functioning PA: cable, interfaces, J-boxes and back boxes shall coincide with the total growth items as described herein. It is the Contractor's responsibility to provide the

Systems' entire PA cable and accessory requirements and engineer a functioning PA distribution system and equipment requirement plan of the following paragraph(s), at a minimum:

2) The required PA Equipment Locations are as shown on the contract drawings.

3) The required PA Cable Plant/Connections:

The Contractor shall clearly and fully indicate this category for each item identified herein as a part of the technical submittal. For this purpose, the following definitions and sample connections are provided to detail the system's capability:

<u>EQUIPPED ITEM</u>	<u>CAPACITY</u>	<u>GROWTH</u>
Central Control Cabinet/Equipment		
Location		
Power Supply(s)		
UPS(s)		
Essential Electrical Power Panel(s)		
Other		
Cable Plant		
Supply to Locations Identified herein		
Speaker Locations		
Remote Locations		
Telephone Operator Room		
Police Control Room		
Other		
Maintenance/Program Console		
Location(s)		
Other		
Other		
Other		
Other		

1.9 PROJECT RECORD DOCUMENTS (AS BUILTS)

- A. Throughout progress of the Work, maintain an accurate record of changes in Contract Documents. Upon completion of Work, transfer recorded changes to a set of Project Record Documents.
- B. The floor plans shall be marked in pen to include the following:
 - 1. All device locations with UL labels affixed.
 - 2. Conduit locations.
 - 3. Head-end equipment and specific location.
 - 4. Each interface and equipment specific location.
 - 5. Facility Entrance (aka DEMARC) Room(s) interface equipment and location(s).
 - 6. Telephone Equipment Room (TER) interface equipment and specific location.
 - 7. Main Computer Room (MCR) interface equipment and specific location.
 - 8. Police Control Room (PCR) interface equipment and specific location.
 - 9. Engineering Control Room (ECR) interface equipment and specific location
 - 10. Telecommunication Outlet (s -TCO) equipment and specific location
 - 11. TIP Wiring diagram(s).
 - 12. Warranty certificate.
 - 13. System test results.
 - 14. System Completion Document(s) or MOU.

1.10 WARRANTIES / GUARANTY

- A. The Contractor shall warrant the installation to be free from defect in material and workmanship for a period of two (2) years from the date of acceptance of the project by the owner. The Contractor shall agree to remedy covered defects within four (4) hours of notification of major failures or within twenty-four (24) hours of notification for individual station related problems.
- B. The Contractor shall agree to grantee the system according to the guidelines outlined in Article 4 herein.

1.11 USE OF THE SITE

- A. Use of the site shall be at the GC's direction.
- B. Coordinate with the GC for lay-down areas for product storage and administration areas.
- C. Coordinate work with the GC and their sub-contractors.

- D. Access to buildings wherein the work is performed shall be directed by the GC.

1.12 DELIVERY, STORAGE, AND HANDLING

- A. Deliver, store, and handle products using means and methods that will prevent damage, deterioration, and loss, including theft.
- B. Store products in original containers.
- C. Coordinate with the GC for product storage. There may be little or no storage space available on site. Plan to potentially store materials off site.
- D. Do not install damaged products. Remove damaged products from the site and replaced with new product at no cost to the Owner.

1.13 PROJECT CLOSE-OUT

- A. Prior to final inspection and acceptance of the work, remove all debris, rubbish, waste material, tools, construction equipment, machinery and surplus materials from the project site and thoroughly clean your work area.
- B. Before the project closeout date, the Contractor shall submit:
 - 1. Warranty certificate.
 - 2. Evidence of compliance with requirements of governing authorities such as the Low Voltage Certificate of Inspection.
 - 3. Project record documents.
 - 4. Instruction manuals and software that is a part of the system.
- C. Contractor shall submit written notice that:
 - 1. Contract Documents have been reviewed.
 - 2. Project has been inspected for compliance with contract.
 - 3. Work has been completed in accordance with the contract.

PART 2 - PRODUCTS / FUNCTIONAL REQUIREMENTS

2.0 GENERAL REQUIREMENTS FOR EQUIPMENT AND MATERIALS

- A. Furnish and install a complete and fully functional and operable Public Address and Mass Notification system.
- B. The specific location for equipment is in general shown on the contract drawings.
- C. Coordinate features and select interface components to form an integrated PA system. Match components and interconnections between the systems for optimum performance of specified functions.

- D. Expansion Capability: The PA equipment interfaces and cables shall be able to increase number of enunciation points in the future by a minimum of 50 percent (%) above those indicated without adding any internal or external components or main trunk cable conductors.
- E. Equipment: Active electronic type shall use solid-state components, fully rated for continuous duty unless otherwise indicated. Select equipment for normal operation on input power usually supplied between 110 to 130 VAC, 60 Hz.
- F. Meet all FCC requirements regarding low radiation and/or interference of RF signal(s). The system shall be designed to prevent direct pickup of signals from within and outside the building structure.
- G. Weather/Water Proof Equipment: Listed and labeled by an OSHA certified National Recognized Testing Laboratory (NRTL - i.e. UL) for duty outdoors or in damp locations.
- H. Deliver a fully functioning and operable PA in the specific locations shown on the drawings.

2.1 SYSTEM DESCRIPTION

- A. Furnish and install a complete and fully functional and operable HF Radio System. Provide additional require conduit(s) according to Specification 27 11 00.
- B. The Contractor is responsible for interfacing the Telephone and Fire Alarm and Detection Systems with the System.
- C. The Contractor shall continually employ interfacing methods that are approved by the OEM and VA. At a minimum, an acceptable interfacing method requires not only a physical and mechanical connection, but also a matching of signal, voltage, and processing levels with regard to signal quality and impedance. The total PA system shall be configured and installed so that the combination of equipment actually employed does not produce any undesirable visual or aural effects such as signal distortions, noise pulses, glitches, hum, transients, images, etc. The interface points must adhere to all standards described herein for the full separation of Critical Care and Life Safety systems.
- D. It is not acceptable to utilize the telephone cable system for the control of radio signals and equipment. The System Contractor shall connect the Telephone System Remote Control System to the Radio System Paging Control Unit ensuring that all NFPA and UL Critical Care and

Life Safety Circuit and System separation guidelines are satisfied. The System Contractor is not allowed to make any connections to the Telephone System. The Owner shall arrange for the interconnection between the PA and Telephone Systems with the appropriate responsible parties.

- E. System hardware shall consist of a standalone (separate) PA communications network comprised of amplifiers, mixers, speakers, volume controls, test sets, telephone private branch exchange (PBX) interface equipment, equipment cabinets/racks, wiring and other options such as, sub zoning in addition to "all call" functions, computer interfaces, printer interfaces and wireless network interfaces. All necessary equipment required to meet the intent of these specifications, whether or not enumerated within these specifications, shall be supplied and installed to provide a complete and operating nurse/patient communications network.
- F. Systems firmware shall be the product of a reputable firmware OEM of record with a proven history of product reliability and sole control over all source code. Manufacturer shall provide, free of charge, product firmware/software upgrades for a period of two (2) years from date of acceptance by VA for any product feature enhancements. System configuration programming changes shall not require any exchange of parts and shall be capable of being executed remotely via a modem connection (when specifically approved first by 0050P3B).
- G. The PA Head End Equipment shall be located as shown on the contract drawings. The PA shall provide zoned, one-way voice paging through distributed, ceiling mounted loudspeakers. Voice input into the PA shall be by zone using the telephone system.
- H. The System shall utilize microprocessor components for all signaling and programming circuits and functions. Self contained or on board system program memory shall be non-volatile and protected from erasure from power outages for a minimum of 24 hours.
- I. Provide a backup battery or a UPS for the System (including each distribution cabinet/point, CRT, LCD and Monitor) to allow normal operation and function (as if there was no AC power failure) in the event of an AC power failure or during input power fluctuations for a minimum of two (2) Hours.

- J. The System is defined as Emergency Service and the Code Blue functions is defined as Life Safety/Support by NFPA (re Part 1.1.A) and so evaluated by JCAHCO.
- K. The System shall interface with the Facility's existing PAS so that a global page (aka "all call" page) is communicated to the existing PAS and the new System of this project. Arrangements for interconnection of the System and the telephone system(s) shall be coordinated with the owner and the PBX provider.
- L. The system shall be designed to provide continuous electrical supervision of the complete and entire system (i.e. light bulbs, wires, contact switch connections, master control stations, wall stations, circuit boards, data, audio, and communication busses, main and UPS power, etc.). All alarm initiating and signaling circuits shall be supervised for open circuits, short circuits, and system grounds. Main and UPS power circuits shall be supervised for a change in state (i.e. primary to backup, low battery, UPS on line, etc.). When an open, short or ground occurs in any system circuit, an audible and visual fault alarm signal shall be initiated at the main supervisory panel, nurse control station and all remote amplifier locations.
- M. When the System is approved to connect to a separate communications system (i.e. LAN, WAN, Telephone, Nurse Call, radio raging, Fire Alarm and etc) the connection point shall be at one location and shall meet the following minimum requirements for each hard wired connection.
- N. All passive distribution equipment shall meet or exceed -80 dB radiation shielding (aka RFI) shielding specifications and be provided with screw type audio connectors.
- O. All equipment face plates utilized in the system shall be stainless steel, anodized aluminum or UL approved cycolac plastic for the areas where provided.
- P. All trunk, branch, and interconnecting cables and unused equipment ports or taps shall be terminated with proper terminating resistors designed for RF, audio and digital cable systems without adapters.
- Q. Noise filters and surge protectors shall be provided for each equipment interface cabinet, headend cabinet, control console and local and remote amplifier locations to insure protection from input primary AC

power surges and to insure noise glitches are not induced into low voltage data circuits.

- R. Plug-in connectors shall be provided to connect all equipment, except coaxial cables and RF transmission line interface points. Coaxial cable distribution points and RF transmission lines shall use coaxial cable connections recommended by the cable OEM and approved by the system OEM. Base band cable systems shall utilize barrier terminal screw type connectors, at a minimum. As an alternate, crimp type connectors installed with a ratchet type installation tool are acceptable provided the cable dress, pairs, shielding, grounding, connections and labeling are the same as the barrier terminal strip connectors. Tape of any type, wire nuts or solder type connections are unacceptable and will not be approved.
- S. Audio Level Processing: The control equipment shall consist of audio mixer(s), volume limiter(s) and/or compressor(s), and power amplifier(s) to process, adjust, equalize, isolate, filter, and amplify each audio channel for each sub-zone in the system and distribute them into the System's RF interfacing distribution trunks and amplification circuits. It is acceptable to use identified Telephone System cable pairs designated for Two-Way Radio interface and control use or identified as spare telephone cable pairs by the Facility's Telephone System Contractor. The use of telephone cable to distribute RF signals, carrying system or sub-system AC or DC voltage is not acceptable and will not be approved. Additionally, each control location shall be provided with the equipment required to insure the system can produce its designed audio channel capacity at each speaker identified on the contract drawings. The Contractor shall provide: a spare set of telephone paging modules as recommended by the OEM (as a minimum provide one spare module for each installed module); one spare audio power amplifier, one spare audio mixer, one spare audio volume limiter and/or compressor, and one spare audio automatic gain adjusting device, and minimum RF equipment recommended by the OEM.
- T. Contractor is responsible for pricing all accessories and miscellaneous equipment required to form a complete and operating system. Unless otherwise noted in this Part, equipment quantities shall be as indicated on the drawings.

2.2 SYSTEM PERFORMANCE:

- A. At a minimum, each distribution, interconnection, interface, terminating point and TCO shall be capable of supporting the Facility's PA system voice and data service as follows:
1. Shall be compliant with and not degrade the operating parameters of the Public Switched Telephone Network (PSTN) and the Federal Telecommunications System (FTS) at each PSTN and FTS interface, interconnection and terminating locations in the TERs.
 2. Audio Input: The signal level of each audio input channel at each input point shall be a MINIMUM of zero decibels measured (dBm), +0.10 dBm across 150 Ohms, balanced.
 3. Audio Output: The audio signal level at each speaker shall be a MINIMUM of +0.25 Watt (W) and a maximum of +20 W, 600 Ohms balanced impedance, on a 70.7 V audio distribution line Contractor to determine and set each speaker's proper audio signal level (top) based on speaker location and the ambient noise level in speaker coverage area.
 4. The system shall meet the following MINIMUM parameters at each speaker:
 - a. Cross Modulation: -46 dB
 - b. Hum Modulation: -55 dB
 - c. Isolation (outlet-outlet): 24 dB
 - d. Impedance:
 - 1) Distribution: 600 Ohm balanced @ 70.7 V audio line level.
 - 2) Speaker: Selectable, as required.
 - e. Audio Gain: 10 dB minimum @ mid-range measured with a sound pressure level meter (SPL)
 - f. Signal to noise (S/N) ratio: 35 dB, minimum
- B. Audio Level Processing: The head-end equipment shall consist of audio mixer(s), volume limiter(s) and/or compressor(s), and power amplifier(s) to process, adjust, equalize, isolate, filter, and amplify each audio channel for each zone or sub-zone in the system and distribute them into the system's distribution trunks. It is acceptable to use identified telephone system cable pairs designated for PA use or identified as spare telephone cable pairs by the Facility's Telephone System Contractor.

1. THE USE OF TELEPHONE CABLE TO DISTRIBUTE PA SIGNALS CARRYING AC OR DC VOLTAGE IS NOT ACCEPTABLE AND WILL NOT BE APPROVED.
2. Additionally, each remote location shall be provided with the equipment required to ensure the system supervision and designed audio channel capacity at each speaker identified on the contract drawings.

2.3 MANUFACTURERS

- A. The products specified shall be new, FCC and UL Listed, labeled and produced by OEM of record. An OEM of record shall be defined as a company whose main occupation is the manufacture for sale of the items of equipment supplied and which:
 1. Maintains a stock of replacement parts for the item submitted,
 2. Maintains engineering drawings, specifications, and operating manuals for the items submitted, and
 3. Has published and distributed descriptive literature and equipment specifications on the items of equipment submitted at least 30 days prior to the Invitation for Bid (IFB).
- B. Specifications contained herein as set forth in this document detail the salient operating and performance characteristics of equipment in order for VA to distinguish acceptable items of equipment from unacceptable items of equipment. When an item of equipment is offered or furnished for which there is a specification contained herein, the item of equipment offered or furnished shall meet or exceed the specification for that item of equipment.
- C. Equipment Standards and Testing:
 1. The System has been defined herein as connected to systems identified as an Emergency performing Public Safety Support Functions. Therefore, at a minimum, the system shall conform to all aforementioned National and/or Local Public and Life Safety Codes (which ever are the more stringent), NFPA, NEC, this specification, JCAHCO Life Safety Accreditation requirements, and the OEM recommendations, instructions, and guidelines.
 2. All supplies and materials shall be listed, labeled or certified by UL or a nationally recognized testing laboratory (NRTL) where such standards have been established for the supplies, materials or equipment.

3. The provided equipment required by the System design and approved technical submittal must conform with each UL standard in effect for the equipment, as of the date of the technical submittal (or the date when the RE approved system equipment necessary to be replaced) was technically reviewed and approved by VA. Where a UL standard is in existence for equipment to be used in completion of this contract, the equipment must bear the approved UL seal.
4. Each item of electronic equipment to be provided under this contract must bear the approved UL seal or the seal of the testing laboratory that warrants the equipment has been tested in accordance with, and conforms to the specified standards. The placement of the UL Seal shall be a permanent part of the electronic equipment that is not capable of being transportable from one equipment item to another.

2.4 PRODUCTS

A. General.

1. Contractor is responsible for pricing all accessories and miscellaneous equipment required to form a complete and operating system. The equipment quantities provided herein shall be as indicated on the drawings with the exception of the indicated spare equipment.
2. Each cabinet shall be provided with internal and external items to maintain a neat and orderly system of equipment, wire, cable and conduit connections and routing.
3. Contractor Furnished Equipment List (CFEs):
 - a. The Contractor is required to provide a list of the CFE equipment to be furnished. The quantity, make and model number of each item is required. Select the required equipment items quantities that will satisfy the needs of the system as described herein and with the OEM's concurrence applied to the list(s), in writing.

B. ENT (aka DEMARC) Room(s):

Refer to drawings for locations.

C. TER, TCR, TR, SCC, PCR, STR, HER Rooms and Equipment:

Refer to drawings for locations.

1. Interface Equipment:

a. TER:

1) Paging adaptor:

a) The Contractor shall coordinate the installation of the paging adapter(s) designed for use with the Facility's telephone system with the Facility Telephone Contractor or local telephone company.

b) The Contractor shall provide and install a paging adapter(s) for each zone and sub zone. The paging adapter(s) shall be accessible by dialing a telephone number provided by the Facility's Telephone Contractor.

The Paging Adapter shall:

- 1) Monitor each audio input and output on the unit.
- 2) Be provided with an electrical supervision panel to provide both audio and visual trouble alarms.
- 3) Be provided as part of the head end equipment and shall be located in the Telephone Switch Room
- 4) Be provided with Executive (aka emergency) Paging Override of all routine paging calls in progress or being accessed to allow system "all call" (aka global) and radio paging calls designated as (Code One Blue) functions.
- 5) Be capable of internal time out capability.
- 6) Function completely with the interface module.
- 7) Provide one spare adapter.

c) Time Out Device: A time out device/capability shall be provided to prevent system "hang-up" due to an off-hook telephone. The device shall be able to be preset from 30 seconds to two (2) minutes. Its function shall not interfere with or override the required "all call" (aka global) operational capability.

1) Central Processor Module:

2) Controls system operations and holds all programmed parameters.

3) Data link connection to additional CPU modules.

d) Power Module: Provides 12V DC @ 800mA to Central Processor Module.

e) Minimum three (3) Zone Module:

- 1) Provides a minimum of three (3) paging zone outputs at 70V audio sound level.
- 2) Background Music inhibit switch for each zone.
- 2) Audio Monitor Panel:
 - a) The panel shall be EIA/TIA standard for 483 mm (19") cabinet mounting.
 - b) It shall be provided in the upper portion of the head-end equipment cabinet.
 - c) Provide one (1) spare panel.
- 3) Trouble Annunciator Panel:
 - a) A trouble annunciator panel shall be provided in the head-end cabinet, and at locations as designated on the contract drawings. The panel(s) shall be compatible with or generate electrical and/or electronic supervising signals to continuously monitor the operating condition for the System head-end audio power amplifier(s), remote power amplifier(s), microphone consoles and interconnecting trunks. The panels shall generate an audible and visual signal when the System's supervising system detects an amplifier or trunk-line is malfunctioning.
 - b) Provide one (1) spare panel.
- 4) Head-End Equipment
 - a) Provide all required power supplies, communications hubs, network switches, intelligent controllers and other devices necessary to form a complete system listed herein. Head-end components may be rack mounted or wall mounted in a metal enclosure.
 - b) Provide the head end equipment in the closed telecommunications closet where the PA system is installed to include the minimum equipment listed herein.
 - c) Provide minimum of 30 minute battery back-up to system components.
- 5) Equipment Cabinet: Comply with TIA/EIA-310-D. Lockable, ventilated metal cabinet houses terminal strips, power supplies, amplifiers, system volume control, and other

switching and control devices required for conversation channels and control functions

- a) Vertical Equipment Rack, Wall Mounted (to be included inside of the Equipment Cabinet):
- b) 74" (48RU) rack space, Welded Steel construction, Minimum 20" usable depth, Adjustable front mounting rails.
 - 1) Install the following products in rack provided by same manufacturer or as specified:
 - 2) Security screws w/ nylon isolation bushings.
 - 3) Textured blank panels.
 - 4) Custom mounts for components without rack mount kits.
 - 5) Security covers.
 - 6) Copper Bus Bar.
 - 7) Power Sequencer rack mounted power conditioner and (provide as needed) delayed sequencer(s) with two (2) inswitched outlets each and contact closure control inputs.
 - 8) Rack mounting: Provide rack mount kit.
- 6) Amplifier Equipment:
 - a) Paging (aka zone):
 - 1) Inputs for 600-ohm balanced telephone line, LO-Z balanced microphone, and background music.
 - 2) Input Sensitivity: Compatible with master stations and central equipment so amplifier delivers full rated output with sound-pressure level of less than 10 dynes/sq. cm impinging on master stations speaker microphones, or handset transmitters
 - 3) Automatic Level Control (ALC) for pages, adjustable background music muting level during page, wall or rack mountable.
 - 4) 16-ohm, 25V, 25V center tapped (CT), and 70V outputs. Amplifier quantity and size (output power) as needed. Continuous amplifier power rating shall exceed loudspeaker load on amplifier by at least 25%.
 - 5) Output Power: 70-V balanced line. 80 percent of the sum of wattage settings of connected for each station and

speaker connected in all-call mode of operation, plus an allowance for future stations.

- 6) Total Harmonic Distortion: Less than 5 percent at rated output power with load equivalent to quantity of stations connected in all-call mode of operation.
- 7) Minimum Signal-to-Noise Ratio: 45 dB, at rated output.
- 8) Frequency Response: Within plus or minus 3 dB from 70 to 12,000 Hz.
- 9) Amplifier Protection: Prevents damage from shorted or open output.
- 10) Be provided with electronic supervision function(s).

b) Distributed Amplifier:

- a) Provide the type and number of the amplifier(S) required to meet the system design. Provide this unit as complete and separate technical submittal during the IFB review portion of the project.
- c) Provide the equipment in the nearest TER where the System is installed to include the minimum equipment listed herein.
- d) Provide minimum of 30 minute battery (UPS) back-up to system components.
- e) Equipment Cabinet: Comply with cabinet requirements as aforementioned.
- f) Trouble Annunciator Panel: Comply with the panel characteristics identified herein.

D. DISTRIBUTION SYSTEM:

1. System Speakers:

a. Ceiling Cone-Type:

- 1) Speaker shall be 8-inch cone type with minimum 5.0 Ounce ceramic or 4.0 ounce iron magnet. Speaker shall be a Dual Voice coil/cone type with two separate line matching transformers for separate RED (Fire Alarm System) and Public Address system.
- 2) Frequency Response: Within plus or minus 3 dB from 45 to 15,000 Hz. Minimum Axial Sensitivity: 91 dB at one meter, with 1-W input.

- 3) Minimum Dispersion Angle: 100 degrees.
 - 4) Line Transformer: Maximum insertion loss of 0.5 dB, power rating equal to speaker's, and at least four level taps.
 - 5) Enclosures: Steel housings or back boxes, acoustically dampened, with front face of at least 0.0478-inch steel and whole assembly rust proofed and factory primed; complete with mounting assembly and suitable for surface ceiling, flush ceiling, pendant or wall mounting; with relief of back pressure.
 - 6) Baffle: For flush speakers, minimum thickness of 0.032-inch aluminum with textured white finish. Completely fill the baffle with fiberglass.
 - 7) Vandal-Proof, High-Strength Baffle: For flush-mounted speakers, self-aging cast aluminum with tensile strength of 44,000 psi, 0.025-inch minimum thickness; countersunk heat-treated alloy mounting screws; and textured white epoxy finish.
 - 8) Size: 8 inches with 1-inch voice coil and minimum 5-oz. ceramic magnet.
 - 9) Have a minimum of two (2) safety wires installed to a solid surface or use a flexible conduit from ceiling / wall back box to the speaker back box.
 - 10) The speakers and mounting shall be self-contained and wall mounted with flush back box at a minimum of 10 meter intervals and shall match (or contrast with, at the direction of the RE) the color of the adjacent surfaces.
 - 11) Provide one spare speaker, mount, and back box for each 50 speakers or portion thereof.
- b. System Cables: In addition to the TIP provided under Specification Section 27 15 00 - TIP Horizontal and Vertical Communications Cabling, provide the following additional TIP installation and testing requirements, provide the following minimum System TIP cables & interconnections:
- 1) Line Level Audio and Microphone Cable:
 - a) Line level audio and microphone cable for inside racks and conduit.

- b) Shielded, twisted pair Minimum 22 American Wire Gauge (AWG), stranded conductors and 24 AWG drain wire with overall jacket.
 - 2) Speaker Level (Audio 70.7Volt [V]) Cable, Riser Rated:
 - a) For use with 70.7 V audio speaker circuits.
 - b) 18 AWG stranded pair, minimum.
 - c) UL-1333 listed.
 - 3) Speaker Level Audio Cable, Plenum Rated (70.7V):
 - a) For use with 70.7 V audio speaker circuits.
 - b) 18 AWG stranded pair, minimum.
 - 4) All cabling shall be riser plenum rated.
 - 5) Provide one (1) spare 1,000 foot roll of approved System (not microphone) cable only.
2. Raceways, Back Boxes and conduit:
- a. Raceways:
 - 1) In addition to the Raceways, Equipment Room Fittings provided under Specification Sections 27 15 00 TIP Communication Room Fittings and 27 15 00 - TIP Communications Horizontal and Vertical Cabling, provide the following additional TIP raceway and fittings:
 - 2) Each raceway that is open top, shall be: UL certified for telecommunications systems, partitioned with metal partitions in order to comply with NEC Parts 517 & 800 to "mechanically separate telecommunications systems of different service, protect the installed cables from falling out when vertically mounted and allow junction boxes to be attached to the side to interface "drop" type conduit cable feeds.
 - 3) Intercommunication System cable infrastructure: EMT or in J-hooks above accessible ceilings, 24 inches on center.
 - 4) Junction boxes shall be not less than 2-1/2 inches deep and 6 inches wide by 6 inches long.
 - 5) Flexible metal conduit is prohibited unless specifically approved by 0050P3B.
 - b. System Conduit:

- 1) The PA system is NFPA listed as Emergency / Public Safety Communication System which requires the entire system to be installed in a separate conduit system.
- 2) The use of centralized mechanically partitioned wireways may be used to augment main distribution conduit on a case by case basis when specifically approved by VA Headquarters (0050P3B).
- 3) Conduit Sleeves:
 - a) The AE has made a good effort to identify where conduit sleeves through full-height and fire rated walls on the drawings, and has instructed the electrician to provide the sleeves as shown on the drawings.
 - b) While the sleeves shown on the drawings will be provided by others, the contractor is responsible for installing conduit sleeves and fire-proofing where necessary. It is often the case, that due to field conditions, the nurse-call cable may have to be installed through an alternate route. Any conduit sleeves required due to field conditions or those omitted by the engineer shall be provided by the cabling contractor.
3. Device Back Boxes:
 - a. Furnish to the electrical contractor all back boxes required for the PA system devices.
 - b. The electrical contractor shall install the back boxes as well as the system conduit. Coordinate the delivery of the back boxes with the construction schedule.
4. Telecommunication Outlets (TCO): Populate each TCO that is required to perform system operations in the locations that were provided and cabled as a part of Specifications Sections 27 11 00 and 27 15 00. Provide additional TCO equipment, interfaces and connections as required by System design. Provide secured pathway(s) and TCOs as required.
5. UPS:
 - a. Provide a backup battery or a UPS for the System to allow normal operation and function (as if there was no AC power failure) in the event of an AC power failure or during input power fluctuations for a minimum of four (4) hours.

- b. As an alternate solution, the telephone system UPS may be utilized to meet this requirement at the headend location, as long as this function is specifically approved by the Telephone Contractor and the RE.
 - c. The PA Contractor shall not make any attachments or connection to the telephone system until specifically directed to do so, in writing, by the RE.
 - d. Provide UPS for all active system components including but not limited to:
 - 1) System Amplifiers.
 - 2) Microphone Consoles.
 - 3) Telephone Interface Units.
 - 4) TER, TR & Headend Equipment Rack(s).
- b. Installation Kit:
- 1. General: The kit shall be provided that, at a minimum, includes all connectors and terminals, labeling systems, audio spade lugs, barrier strips, punch blocks or wire wrap terminals, heat shrink tubing, cable ties, solder, hangers, clamps, bolts, conduit, cable duct, and/or cable tray, etc., required to accomplish a neat and secure installation. All wires shall terminate in a spade lug and barrier strip, wire wrap terminal or punch block. Unfinished or unlabeled wire connections shall not be allowed. Turn over to the RE all unused and partially opened installation kit boxes, coaxial, fiberoptic, and twisted pair cable reels, conduit, cable tray, and/or cable duct bundles, wire rolls, physical installation hardware. The following are the minimum required installation sub-kits:
 - 2. System Grounding:
 - a. The grounding kit shall include all cable and installation hardware required. All radio equipment shall be connected to earth ground via internal building wiring, according to the NEC.
 - b. This includes, but is not limited to:
 - 1) Coaxial Cable Shields.
 - 2) Control Cable Shields.
 - 3) Data Cable Shields.
 - 4) Equipment Racks.

- 5) Equipment Cabinets.
 - 6) Conduits.
 - 7) Duct.
 - 8) Cable Trays.
 - 9) Power Panels.
 - 10) Connector Panels.
 - 11) Grounding Blocks.
3. Coaxial Cable: The coaxial cable kit shall include all coaxial connectors, cable tying straps, heat shrink tabbing, hangers, clamps, etc., required to accomplish a neat and secure installation.
4. Wire and Cable: The wire and cable kit shall include all connectors and terminals, audio spade lugs, barrier straps, punch blocks, wire wrap strips, heat shrink tubing, tie wraps, solder, hangers, clamps, labels etc., required to accomplish a neat and orderly installation.
5. Conduit, Cable Duct, and Cable Tray: The kit shall include all conduit, duct, trays, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to accomplish a neat and secure conduit, cable duct, and/or cable tray installation in accordance with the NEC and this document.
6. Equipment Interface: The equipment kit shall include any item or quantity of equipment, cable, mounting hardware and materials needed to interface the systems with the identified sub-system(s) according to the OEM requirements and this document.
7. Labels: The labeling kit shall include any item or quantity of labels, tools, stencils, and materials needed to completely and correctly label each subsystem according to the OEM requirements, as-installed drawings, and this document.
8. Documentation: The documentation kit shall include any item or quantity of items, computer discs, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to completely and correctly provide the system documentation as required by this document and explained herein.

PART 3 - EXECUTION

3.1 PROJECT MANAGEMENT

- A. Assign a single project manager to this project who will serve as the point of contact for the COR, the General Contractor, and the Engineer.

- B. The Contractor shall be proactive in scheduling work at the hospital, specifically the Contractor will initiate and maintain discussion with the general contractor regarding the schedule for ceiling cover up and install cables to meet that schedule.
- C. Have a VA Certified Telecommunications COR assigned to the project for telecommunications review, equipment and system approval and coordination with VA's Spectrum Management and OCIS Teams.

3.2 COORDINATION WITH OTHER TRADES

- A. Coordinate with the COR the location of the PA system faceplate and the faceplate opening for the PA system back boxes.
- C. Before beginning work, verify the location, quantity, size and access for the following:
 - 1. Isolated ground AC power circuits provided for systems.
 - 2. Junction boxes, wall boxes, wire troughs, conduit stubs and other related infrastructure for the systems.
 - 3. Existing campus system components installed.
- D. Immediately notify the COR, GC and Engineer in writing of any discrepancies

3.3 INSTALLATION

- A. General
 - 1. Execute work in accordance with National, State and local codes, regulations and ordinances.
 - 2. Install work neatly, plumb and square and in a manner consistent with standard industry practice. Carefully protect work from dust, paint and moisture as dictated by site conditions. The Contractor will be fully responsible for protection of his work during the construction phase up until final acceptance by the Owner.
 - 3. Install equipment according to OEM's recommendations. Provide any hardware, adaptors, brackets, rack mount kits or other accessories recommended by OEM for correct assembly and installation.
 - 4. Secure equipment firmly in place, including receptacles, speakers, equipment racks, system cables, etc.
 - a. All supports, mounts, fasteners, attachments and attachment points shall support their loads with a safety factor of at least 5:1. See Seismic restraint requirements.

- b. Do not impose the weight of equipment or fixtures on supports provided for other trades or systems.
 - c. Any suspended equipment or associated hardware must be certified by the OEM for overhead suspension.
 - d. The Contractor is responsible for means and methods in the design, fabrication, installation and certification of any supports, mounts, fasteners and attachments.
5. Locate overhead ceiling-mounted loudspeakers as shown on drawings, with minor changes not to exceed 12" in any direction.
- a. Mount transformers securely to speaker brackets or enclosures using screws. Adjust torsion springs as needed to securely support speaker assembly.
 - b. Speaker back boxes shall be completely filled with fiberglass insulation.
 - c. Seal cone speakers to their enclosures to prevent air passing from one side of the speaker to the other.
6. Finishes for any exposed work such as plates, racks, panels, speakers, etc. shall be approved by the Architect, Owner and COR.
7. Coordinate cover plates with field conditions. Size and install cover plates as necessary to hide joints between back boxes and surrounding wall. Where cover plates are not fitted with connectors, provide grommets in size and quantity required. Do not allow cable to leave or enter boxes without cover plates installed.
8. Active electronic component equipment shall consist of solid state components, be rated for continuous duty service, comply with the requirements of FCC standards for telephone and data equipment, systems, and service.
9. Color code all distribution wiring to conform to the PA Industry Standard, EIA/TIA, and this document, whichever is the more stringent. At a minimum, all equipment, cable duct and/or conduit, enclosures, wiring, terminals, and cables shall be clearly and permanently labeled according to and using the provided record drawings, to facilitate installation and maintenance.
10. Connect the System's primary input AC power to the Facility's Critical Branch of the Emergency AC power distribution system as

shown on the plans or if not shown on the plans consult with COR regarding a suitable circuit location prior to bidding.

11. Product Delivery, Storage and Handling:

- a. Delivery: Deliver materials to the job site in OEM's original unopened containers, clearly labeled with the OEM's name and equipment catalog numbers, model and serial identification numbers. The RE may inventory the cable, patch panels, and related equipment.
- b. Storage and Handling: Store and protect equipment in a manner, which will preclude damage as directed by the RE.

12. Where TCOs are installed adjacent to each other, install one outlet for each instrument.

13. Equipment installed outdoors shall be weatherproof or installed in weatherproof enclosures with hinged doors and locks with two keys.

B. Equipment Racks:

1. Provide insulated connections of the electrical raceway to equipment racks.
2. Provide continuous raceway/conduit with no more than 40% fill between wire troughs and equipment racks for all non-plenum-rated cable. Ensure each system is mechanically separated from each other in the wireway.

C. Distribution Frames.

1. Rack/frames shall be wired in accordance with industry standards and shall employ "latest state-of-the-art" modular cross-connect devices. The PA riser cable shall be sized to satisfy all voice/digital requirements plus not less than 50% spare (growth) capacity in each TR which includes a fiber optic backbone.
2. The frames/racks shall be connected to the TER/MCR system ground.

D. Wiring Practice - in addition to the MANDATORY infrastructure requirements outlined in VA Construction Specifications 27 10 00 - Control, Communication and Signal wiring, 27 11 00 - Control, Communication Equipment Room Fittings and 27 15 00 - Communication Horizontal Cabling, the following additional practices shall be adhered too:

1. Comply with requirements for raceways and boxes specified in Division 26 Section "Raceway and Boxes for Electrical Systems."

2. Execute all wiring in strict adherence to the National Electrical Code, applicable local building codes and standard industry practices.
3. Wiring shall be classified according to the following low voltage signal types:
 - a. Balanced microphone level audio (below -20dBm) or Balanced line level audio (-20dBm to +30dBm)
 - b. 70V audio speaker level audio.
 - c. Low voltage DC control or power (less than 48VDC)
4. Raceway is to be EMT (conduit), wiring of differing classifications shall be run in separate conduit. Where raceway is to be an enclosure (rack, tray, wire trough, utility box) wiring of differing classifications which share the same enclosure shall be mechanically partitioned and separated by at least four (4) inches. Where Wiring of differing classifications must cross, they shall cross perpendicular to one another.
5. Do not splice wiring anywhere along the entire length of the run. Make sure cables are fully insulated and shielded from each other and from the raceway for the entire length of the run.
6. Do not pull wire through any enclosure where a change of raceway alignment or direction occurs. Do not bend wires to less than radius recommended by manufacturer.
7. Replace the entire length of the run of any wire or cable that is damaged or abraided during installation. There are no acceptable methods of repairing damaged or abraided wiring.
8. Use wire pulling lubricants and pulling tensions as recommended by the OEM.
9. Use grommets around cut-outs and knock-outs where conduit or chase nipples are not installed.
10. Do not use tape-based or glue-based cable anchors.
11. Ground shields and drain wires to the Facility's signal ground system as indicated by the drawings.
12. Field wiring entering equipment racks shall be terminated as follows:

- a. Provide ample service loops at harness break-outs and at plates, panels and equipment. Loops should be sufficient to allow plates, panels and equipment to be removed for service and inspection.
 - b. Line level and speaker level wiring may be terminated inside the equipment rack using specified terminal blocks (see "Products.") Provide 15% spare terminals inside each rack. Microphone level wiring may only be terminated at the equipment served.
 - c. If specified terminal blocks are not designed for rack mounting, utilize $\frac{3}{4}$ " plywood or $\frac{1}{8}$ " thick aluminum plates/blank panels as a mounting surface. Do not mount on the bottom of the rack.
 - d. Employ permanent strain relief for any cable with an outside diameter of 1" or greater.
13. Use only balanced audio circuits unless noted otherwise
14. Make all connections as follows:
- a. Make all connections using rosin-core solder or mechanical connectors appropriate to the application.
 - b. For crimp-type connections, use only tools that are specified by the manufacturer for the application.
 - c. Use only insulated spade lugs on screw terminals. Spade lugs shall be sized to fit the wire gauge. Do not exceed two lugs per terminal.
 - d. Wire nuts, electrical tape or "Scotch Lock" connections are not acceptable for any application.
15. Make all connections as follows:
- a. Make all connections using rosin-core solder or mechanical connectors appropriate to the application.
 - b. For crimp-type connections, use only tools that are specified by the manufacturer for the application.
 - c. Use only insulated spade lugs on screw terminals. Spade lugs shall be sized to fit the wire gauge. Do not exceed two lugs per terminal.
 - d. Wire nuts, electrical tape or "Scotch Lock" connections are not acceptable for any application.
16. Noise filters and surge protectors shall be provided for each equipment interface cabinet, switch equipment cabinet, control console, local, and remote active equipment locations to ensure

protection from input primary AC power surges and noise glitches are not induced into low Voltage data circuits.

E. Cable Installation - In addition to the **MANDATORY** infrastructure requirements outlined in VA Construction Specifications 27 10 00 - Control, Communication and Signal wiring, 27 11 00 - Control, Communication Equipment Room Fittings and 27 15 00 - Communication Horizontal Cabling and the following additional practices shall be adhered too:

1. Support cable on maximum 2'-0" centers. Acceptable means of cable support are cable tray, j-hooks, and bridal rings. Velcro wrap cable bundles loosely to the means of support with plenum rated Velcro straps. Plastic tie wraps are not acceptable as a means to bundle cables.
2. Run cables parallel to walls.
3. Install maximum of 10 cables in a single row of J-hooks. Provide necessary rows of J-hooks as required by the number of cables.
4. Do not lay cables on top of light fixtures, ceiling tiles, mechanical equipment, or ductwork. Maintain at least 2'-0" clearance from all shielded electrical apparatus.
5. All cables shall be tested after the total installation is fully complete. All test results are to be documented. All cables shall pass acceptable test requirements and levels. Contractor shall remedy any cabling problems or defects in order to pass or comply with testing. This includes the re-pull of new cable as required at no additional cost to the Owner.
6. Ends of cables shall be properly terminated on both ends per industry and OEM's recommendations.
7. Provide proper temporary protection of cable after pulling is complete before final dressing and terminations are complete. Do not leave cable lying on floor. Bundle and tie wrap up off of the floor until you are ready to terminate.
8. Terminate all conductors; no cable shall contain unterminated elements. Make terminations only at outlets and terminals.
9. Splices, Taps, and Terminations: Arrange on numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures. Cables may not be spliced.

10. Bundle, lace, and train conductors to terminal points without exceeding OEM's limitations on bending radii. Install lacing bars and distribution spools.
 11. Cold-Weather Installation: Bring cable to room temperature before dereeling. Heat lamps shall not be used.
 12. Cable shall not be run through structural members or be in contact with pipes, ducts, or other potentially damaging items.
 13. Separation of Wires: (REFER TO RACEWAY INSTALLATION) Separate speaker-microphone, line-level, speaker-level, and power wiring runs. Install in separate raceways or, where exposed or in same enclosure, separate conductors at least 12 inches apart for speaker microphones and adjacent parallel power and telephone wiring. Separate other intercommunication equipment conductors as recommended by equipment manufacturer.
 14. Serve all cables as follows:
 - a. Cover the end of the overall jacket with a 1" (minimum) length of transparent heat-shrink tubing. Cut unused insulated conductors 2" (minimum) past the heat-shrink, fold back over jacket and secure with cable-tie. Cut unused shield/drain wires 2" (minimum) past the Heatshrink and serve as indicated below.
 - b. Cover shield/drain wires with heat-shrink tubing extending back to the overall jacket. Extend tubing ¼" past the end of unused wires, fold back over jacket and secure with cable tie.
 - c. For each solder-type connection, cover the bare wire and solder connection with heat-shrink tubing.
- F. Labeling: Provide labeling in accordance with ANSI/EIA/TIA-606-A. All lettering for PA circuits shall be stenciled using laser printers.
1. Cable and Wires (Hereinafter referred to as "Cable"): Cables shall be labeled at both ends in accordance with ANSI/EIA/TIA-606-A. Labels shall be permanent in contrasting colors. Cables shall be identified according to the System "Record Wiring Diagrams."
 2. Equipment: System equipment shall be permanently labeled with contrasting plastic laminate or Bakelite material. System equipment shall be labeled on the face of the unit corresponding to its source.

- a. Clearly, consistently, logically and permanently mark switches, connectors, jacks, relays, receptacles and electronic and other equipment.
 - b. Engrave and paint fill all receptacle panels using 1/8" (minimum) high lettering and contrasting paint.
 - c. For rack-mounted equipment, use engraved Lamacoid labels with white 1/8" (minimum) high lettering on black background. Label the front and back of all rack-mounted equipment.
3. Conduit, Cable Duct, and/or Cable Tray: The Contractor shall label all conduit, duct and tray, including utilized GFE, with permanent marking devices or spray painted stenciling a minimum of 3 meters (10 ft.) identifying it as the System. In addition, each enclosure shall be labeled according to this standard.
 4. Termination Hardware: The Contractor shall label TCOs and patch panel connections using color coded labels with identifiers in accordance with ANSI/EIA/TIA-606-A and the "Record Wiring Diagrams."
 5. Where multiple pieces of equipment reside in the same rack group, clearly and logically label each indicating to which room, channel, receptacle location, etc. they correspond.
 6. Permanently label cables at each end, including intra-rack connections. Labels shall be covered by the same, transparent heat-shrink tubing covering the end of the overall jacket. Alternatively, computer generated labels of the type which include a clear protective wrap may be used.
 7. Contractor's name shall appear no more than once on each continuous set of racks. The Contractor's name shall not appear on wall plates or portable equipment.
 8. Ensure each OEM supplied item of equipment has appropriate UL Labels for the service the equipment is performed permanently marked.
SYSTEM EQUIPMENT INSTALLED NOT BEARING THESE UL MARKS WILL NOT BE ALLOWED TO BE A PART OF THE SYSTEM. THE CONTRACTOR SHALL BEAR ALL COSTS REQUIRED TO PROVIDE REPLACEMENT EQUIPMENT WITH APPROVED UL MARKS.
- G. Conduit and Signal Ducts: When the Contractor and/or OEM determines additional system conduits and/or signal ducts are required in order to

meet the system minimum performance standards outlined herein, the contractor shall provide these items as follows:

1. Conduit:

- a. The Contractor shall employ the latest installation practices and materials. The Contractor shall provide conduit, junction boxes, connectors, sleeves, weather heads, pitch pockets, and associated sealing materials not specifically identified in this document as GFE. Conduit penetrations of walls, ceilings, floors, interstitial space, fire barriers, etc., shall be sleeved and sealed.
- b. All cables shall be installed in separate conduit and/or signal ducts (exception from the separate conduit requirement to allow PA cables to be installed in partitioned cable tray with voice cables may be granted in writing by the RE if requested). Conduits shall be provided in accordance with Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and NEC Articles 517 for Critical Care and 800 for Communications systems, at a minimum.
- c. When metal, plastic covered, etc., flexible cable protective armor or systems are specifically authorized to be provided for use in the System, their installation guidelines and standards shall be as specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.
- d. When "interduct" flexible cable protective systems is specifically authorized to be provided for use in the System, it's installation guidelines and standards shall be as the specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.
- e. Conduit fill (including GFE approved to be used in the system) shall not exceed 40%. Each conduit end shall be equipped with a protective insulator or sleeve to cover the conduit end, connection nut or clamp, to protect the wire or cable during installation and remaining in the conduit. Electrical power conduit shall be installed in accordance with the NEC. AC power conduit shall be run separate from signal conduit.

- f. Ensure that Critical Systems (as identified by NEC Section 517) are completely separated and protected from all other systems.
- 2. Signal Duct, Cable Duct, or Cable Tray:
 - a. The Contractor shall use GFE signal duct, cable duct, and/or cable tray, when identified and approved by the RE.
 - b. Approved signal and/or cable duct shall be a minimum size of 100 mm x 100 mm (4 in. X 4 in.) inside diameter with removable tops or sides, as appropriate. Protective sleeves, guides or barriers are required on all sharp corners, openings, anchors, bolts or screw ends, junction, interface and connection points.
 - c. Approved cable tray shall be fully covered, mechanically and physically partitioned for multiple electronic circuit use, and be UL certified and labeled for use with telecommunication circuits and/or systems. The RE shall approve width and height dimensions.
 - d. All cable junctions and taps shall be accessible. Provide an 8" X 8" X 4" (minimum) junction box attached to the cable duct or raceway for installation of distribution system passive equipment. Ensure all equipment and tap junctions are accessible

3.4 PROTECTION OF NETWORK DEVICES

Contractor shall protect network devices during unpacking and installation by wearing manufacturer approved electrostatic discharge (ESD) wrist straps tied to chassis ground. The wrist strap shall meet OSHA requirements for prevention of electrical shock, should technician come in contact with high voltage.

3.5 CUTTING, CLEANING AND PATCHING

- A. It shall be the responsibility of the contractor to keep their work area clear of debris and clean area daily at completion of work.
- B. It shall be the responsibility of the contractor to patch and paint any wall or surface that has been disturbed by the execution of this work.
- C. The Contractor shall be responsible for providing any additional cutting, drilling, fitting or patching required that is not indicated as provided by others to complete the Work or to make its parts fit together properly.
- D. The Contractor shall not damage or endanger a portion of the Work or fully or partially completed construction of the Owner or separate

contractors by cutting, patching or otherwise altering such construction, or by excavation. The Contractor shall not cut or otherwise alter such construction by the Owner or a separate contractor except with written consent of the Owner and of such separate contractor; such consent shall not be unreasonably withheld. The Contractor shall not unreasonably withhold from the Owner or a separate Contractor the Contractor's consent to cutting or otherwise altering the Work.

- E. Where coring of existing (previously installed) concrete is specified or required, including coring indicated under unit prices, the location of such coring shall be clearly identified in the field and the location shall be approved by the Project Manager prior to commencement of coring work.

3.6 FIREPROOFING

- A. Where PA wires, cables and conduit penetrate fire rated walls, floors and ceilings, fireproof the opening.
- B. Provide conduit sleeves (if not already provided by electrical contractor) for cables that penetrate fire rated walls and Telecommunications Rooms floors and ceilings. After the cabling installation is complete, install fire proofing material in and around all conduit sleeves and openings. Install fire proofing material thoroughly and neatly. Seal all floor and ceiling penetrations.
- C. Use only materials and methods that preserve the integrity of the fire stopping system and its rating.
- D. Install fireproofing where low voltage cables are installed in the same manholes with high voltage cables; also cover the low voltage cables with arc proof and fireproof tape.
- E. Use approved fireproofing tape of the same type as used for the high voltage cables, and apply the tape in a single layer, one-half lapped or as recommended by the manufacturer. Install the tape with the coated side towards the cable and extend it not less than 25 mm (one inch) into each duct.
- F. Secure the tape in place by a random wrap of glass cloth tape.

3.7 GROUNDING

- A. Ground PA cable shields and equipment to eliminate shock hazard and to minimize ground loops, commonmode returns, noise pickup, cross talk,

and other impairments as specified in CFM Division 27, Section 27 05 26
- Grounding and Bonding for Communications Systems.

- B. Facility Signal Ground Terminal: Locate at main room or area signal ground within the room (i.e. head end and telecommunications rooms) or area(s) and indicate each signal ground location on the drawings.
- C. Extend the signal ground to inside each equipment cabinet and/or rack. Ensure each cabinet and/or rack installed item of equipment is connected to the extended signal ground. Isolate the signal ground from power and major equipment grounding systems.
- D. When required, install grounding electrodes as specified in CFM Division 26, Section 26 05 26 -Grounding and Bonding for Electrical Systems.
- E. Do not use "3rd or 4th" wire internal electrical system conductors for communications signal ground.
- F. Do not connect the signal ground to the building's external lightning protection system.
- G. Do Not "mix grounds" of different systems.
- H. Insure grounds of different systems are installed as to not violate OSHA Safety and NEC installation requirements for protection of personnel.

3.8 PROGRAMING

- A. Program existing and new system for new Emergency Services Building.
- B. New Emergency Services building shall receive all general announcements, fire and EMT announcements from all Buildings.
- C. All fire announcements from the New Emergency Services Building shall be annunciated to all existing campus buildings.
- D. Coordinate announcement types with existing systems in place and the COR.

PART 4 - TESTING / GUARANTY / TRAINING

4.0 SYSTEM LISTING

The PA System is NFPA listed as an "Emergency / Public Safety" Communications system. Where Code Blue signals are transmitted, that listing is elevated to "Life Support/Safety." Therefore, the following testing and guaranty provisions are the minimum to be performed and provided by the contractor and OEM.

4.1 PROOF OF PERFORMANCE TESTING

A. Intermediate Testing:

1. After completion of 25 - 30% the installation of a head end cabinet(s) and equipment, one microphone console, local and remote enunciation stations, two (2) zones, two (2) sub zones prior to any further work, this portion of the system must be pretested, inspected, and certified. Each item of installed equipment shall be checked to ensure appropriate UL Listing and Certification Labels are affixed as required by NFPA -Life Safety Code 101-3.2 (a) & (b) and JCHCO evaluation guidelines, and proper installation practices are followed. The intermediate test shall include a full operational test.
2. All inspections and tests shall be conducted by an OEM-certified contractor representative and witnessed by TVE-0050P3B if there is no local Government Representative that processes OEM and VA approved Credentials to inspect and certify the system. The results of the inspection will be officially recorded by the Government Representative and maintained on file by the RE, until completion of the entire project. The results will be compared to the Acceptance Test results. An identical inspection may be conducted between the 65 - 75% of the system construction phase, at the direction of the RE.

B. Pretesting:

1. Upon completing installation of the PA System, the Contractor shall align, balance, and completely pretest the entire system under full operating conditions.
2. Pretesting Procedure:
 - a. During the System Pretest the Contractor shall verify (utilizing approved test equipment) that the System is fully operational and meets all the System performance requirements of this standard.
 - b. The Contractor shall pretest and verify that all PA System functions and specification requirements are met and operational, no unwanted aural effects, such as signal distortion, noise pulses, glitches, audio hum, poling noise, etc. are present. At a minimum, each of the following locations shall be fully pretested:

- 1) Central Control Cabinets.
 - 2) Local Control Stations.
 - 3) Zone Equipment/Systems.
 - 4) Sub-Zone Equipment/Systems.
 - 5) All Networked locations.
 - 6) System interface locations.
 - 8) System trouble reporting.
 - 9) System Electrical Supervision.
 - 10) UPS operation.
 - 11) STRs.
 - 12) NSs
 - 13) TCOs.
3. The Contractor shall provide four (4) copies of the recorded system pretest measurements and the written certification that the System is ready for the formal acceptance test shall be submitted to the RE.

C. Acceptance Test:

1. After the PA System has been pretested and the Contractor has submitted the pretest results and certification to the RE, then the Contractor shall schedule an acceptance test date and give the RE 30 day's written notice prior to the date the acceptance test is expected to begin. The System shall be tested in the presence of TVE 0050P3B and an OEM certified representatives. The System shall be tested utilizing the approved test equipment to certify proof of performance and Emergency / Public Safety compliance. The tests shall verify that the total System meets all the requirements of this specification. The notification of the acceptance test shall include the expected length (in time) of the test.
2. The acceptance test shall be performed on a "go-no-go" basis. Only those operator adjustments required to show proof of performance shall be allowed. The test shall demonstrate and verify that the installed System does comply with all requirements of this specification under operating conditions. The System shall be rated as either acceptable or unacceptable at the conclusion of the test. Failure of any part of the System that precludes completion of system testing, and which cannot be repaired in four (4) hours,

shall be cause for terminating the acceptance test of the System. Repeated failures that result in a cumulative time of eight (8) hours to affect repairs shall cause the entire System to be declared unacceptable. Retesting of the entire System shall be rescheduled at the convenience of the Government.

3. Retesting of the entire System shall be rescheduled at the convenience of the Government and costs borne by the Contractor at the direction of the SRE.

D. Acceptance Test Procedure:

1. Physical and Mechanical Inspection:

- a. The COR will tour all areas where the PA system and all sub-systems are completely and properly installed to insure they are operationally ready for proof of performance testing. A system inventory including available spare parts will be taken at this time. Each item of installed equipment shall be checked to ensure appropriate UL certification labels are affixed.
- b. The System diagrams, record drawings, equipment manuals, TIP Auto CAD Disks, intermediate, and pretest results shall be formally inventoried and reviewed.
- c. Failure of the System to meet the installation requirements of this specification shall be grounds for terminating all testing.

2. Operational Test:

- a. After the Physical and Mechanical Inspection, the system head end equipment shall be checked to verify that it meets all performance requirements outlined herein. A spectrum analyzer and sound level meter may be utilized to accomplish this requirement.
- b. Following the head end equipment test, each speaker (or on board speaker) shall be inspected to ensure there are no signal distortions such as intermodulation, data noise, popping sounds, erratic system functions, on any function.
- c. The distribution system shall be checked at each interface, junction, and distribution point, first, middle, and last speaker in each leg to verify the PA distribution system meets all system performance standards.
- d. If the RED system is a part of the system, each volume stepper switches shall be checked to insure proper operation of the

pillow speaker, the volume stepper and the RED system (if installed).

- e. Additionally, each installed head end equipment, microphone console; amplifier, mixer, distributed speaker/amplifier, monitor speaker, telephone interface, power supply and remote amplifiers shall be checked insuring they meet the requirements of this specification.
- f. Once these tests have been completed, each installed sub-system function shall be tested as a unified, functioning and fully operating system. The typical functions are: "all call," three sub-zoned, minimum of 15 minutes of UPS operation, electrical supervision, trouble panel, corridor speakers and audio paging.
- h. Individual Item Test: The TVE 0050P3B Representative will select individual items of equipment for detailed proof of performance testing until 100% of the System has been tested and found to meet the contents of this specification. Each item shall meet or exceed the minimum requirements of this document.

3. Test Conclusion:

- a. At the conclusion of the Acceptance Test, using the generated punch list (or discrepancy list) the VA and the Contractor shall jointly agree to the results of the test, and reschedule testing on deficiencies and shortages with the RE. Any retesting to comply with these specifications will be done at the Contractor's expense.
- b. If the System is declared unacceptable without conditions, all rescheduled testing expenses will be borne by the Contractor.

E. Acceptable Test Equipment: The test equipment shall furnished by the Contractor shall have a calibration tag of an acceptable calibration service dated not more than 12 months prior to the test. As part of the submittal, a test equipment list shall be furnished that includes the make and model number of the following type of equipment as a minimum:

- 1. Spectrum Analyzer.
- 2. Signal Level Meter.
- 3. Volt-Ohm Meter.
- 4. Sound Pressure Level (SPL) Meter.
- 5. Oscilloscope.

6. Random Noise Generator.
7. Audio Amplifier with External Speaker.

4.2 WARRANTY

A. Comply with FAR 52.246-21, except that warranty shall be as follows:

B. Contractor's Responsibility:

1. The Contractor shall warranty that all provided material and equipment will be free from defects, workmanship and will remain so for a period of two (2) years from date of final acceptance of the System by the VA. The Contractor shall provide OEM's equipment warranty documents, to the RE (or Facility Contracting Officer if the Facility has taken possession of the building), that certifies each item of equipment installed conforms to OEM published specifications.
2. The Contractor's maintenance personnel shall have the ability to contact the Contractor and OEM for emergency maintenance and logistic assistance, remote diagnostic testing, and assistance in resolving technical problems at any time. This contact capability shall be provided by the Contractor and OEM at no additional cost to the VA.
3. All Contractor maintenance and supervisor personnel shall be fully qualified by the OEM and must provide two (2) copies of current and qualified OEM training certificates and OEM certification upon request.
4. Additionally, the Contractor shall accomplish the following minimum requirements during the two year guaranty period:
 - a. Response Time During the **Two Year** Guaranty Period:
 - 1) The RE (or Facility Contracting Officer if the system has been turned over to the Facility) is the Contractor's ONLY OFFICIAL reporting and contact official for nurse call system trouble calls, during the guaranty period.
 - 2) A standard work week is considered 8:00 A.M. to 5:00 P.M. or as designated by the RE (or Facility Contracting Officer), Monday through Friday exclusive of Federal Holidays.
 - 3) The Contractor shall respond and correct on-site trouble calls, during the standard work week to:

- a) A routine trouble call within one (1) working day of its report. A routine trouble is considered a trouble which causes a power supply; one (1) master System control station, microphone console or amplifier to be inoperable.
 - b) Routine trouble calls in critical emergency health care facilities (i.e., cardiac arrest, intensive care units, etc.) shall also be deemed as an emergency trouble call. The RE (or Facility Contracting Officer) shall notify the Contractor of this type of trouble call.
 - c) An emergency trouble call within four (4) hours of its report. An emergency trouble is considered a trouble which causes a sub-zone, zone, distribution point, terminal cabinet, or all call system to be inoperable at anytime.
- 4) If a PA System component failure cannot be corrected within four (4) hours (exclusive of the standard work time limits), the Contractor shall be responsible for providing alternate System equipment. The alternate equipment/system shall be operational within a maximum of 12 hours after the four (4) hour trouble shooting time and restore the effected location operation to meet the System performance standards. If any sub-system or major system trouble cannot be corrected within one working day, the Contractor shall furnish and install compatible substitute equipment returning the System or sub-system to full operational capability, as described herein, until repairs are complete.
- b. Required On-Site Visits During the Two Year Guaranty Period
- 1) The Contractor shall visit, on-site, for a minimum of two (2) hours, once every 12 weeks, during the guaranty period, to perform system preventive maintenance, equipment cleaning, and operational adjustments to maintain the System according the descriptions identified in this document.
 - 2) The Contractor shall arrange all Facility visits with the RE (or Facility Contracting Officer) prior to performing the required maintenance visits.
 - 3) Preventive maintenance procedure(s) shall be performed by the Contractor in accordance with the OEM's recommended practice

and service intervals during non-busy time agreed to by the RE (or Facility Contracting Officer) and Contractor.

- 4) The preventive maintenance schedule, functions and reports shall be provided to and approved by the RE (or Facility Contracting Officer).
- 5) The Contractor shall provide the RE (or Facility Contracting Officer) a type written report itemizing each deficiency found and the corrective action performed during each required visit or official reported trouble call. The Contractor shall provide the RE with sample copies of these reports for review and approval at the beginning of the Acceptance Test. The following reports are the minimum required:
 - a) The Contractor shall provide a monthly summary all equipment and sub-systems serviced during this warranty period to RE (or Facility Contracting Officer) by the fifth (5th) working day after the end of each month. The report shall clearly and concisely describe the services rendered, parts replaced and repairs performed. The report shall prescribe anticipated future needs of the equipment and systems for preventive and predictive maintenance.
 - b) The Contractor shall maintain a separate log entry for each item of equipment and each sub-system of the System. The log shall list dates and times of all scheduled, routine, and emergency calls. Each emergency call shall be described with details of the nature and causes of emergency steps taken to rectify the situation and specific recommendations to avoid such conditions in the future.
- 6) The RE (or COR) shall convey to the Facility Engineering Officer, two (2) copies of actual reports for evaluation.
 - a) The RE (or COR) shall ensure a copy of these reports is entered into the System's official acquisition documents.
 - b) The Facility Chief Engineer shall ensure a copy of these reports is entered into the System's official technical record documents.

C. Work Not Included: Maintenance and repair service shall not include the performance of any work due to improper use; accidents; other vendor,

contractor, or owner tampering or negligence, for which the Contractor is not directly responsible and does not control. The Contractor shall immediately notify the RE or Facility Contracting Officer in writing upon the discovery of these incidents. The RE or Facility Contracting Officer will investigate all reported incidents and render an official opinion in writing concerning the supplied information.

4.3 TRAINING

- A. Provide thorough training of all biomed engineering and electronic technical staff assigned to those nursing units receiving new networked nurse/patient communications equipment. This training shall be developed and implemented to address two different types of staff. Floor nurses/staff shall receive training from their perspective, and likewise, unit secretaries (or any person whose specific responsibilities include answering patient calls and dispatching staff) shall receive operational training from their perspective. A separate training room will be set up that allows this type of individualized training utilizing in-service training unit, prior to cut over of the new system.
- B. Provide the following minimum training times and durations:
 - 1. 48 hours prior to opening for BME / Electronic Staff, supervisors and system administrators (in 2-hour increments) - split evenly over 3 weeks and day and night shifts. 12 hours total. Coordinate schedule with COR.
 - 2. 4 hours during the opening week for Staff, supervisors and system administrators - both day and night shifts.

- - - E N D - - -

SECTION 28 05 00
COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section, Common Work Results for Electronic Safety and Security (ESS), applies to all sections of Division 28.
- B. Furnish and install fully functional electronic safety and security cabling system(s), equipment and approved accessories in accordance with the specification section(s), drawing(s), and referenced publications. Capacities and ratings of cable and other items and arrangements for the specified items are shown on each system's required Bill of Materials (BOM) and verified on the approved system drawing(s). If there is a conflict between contract's specification(s) and drawings(s), the contract's specification requirements shall prevail.
- C. The Contractor shall provide a fully functional and operating ESS, programmed, configured, documented, and tested as required herein and the respective Safety and Security System Specification(s). The Contractor shall provide calculations and analysis to support design and engineering decisions as specified in submittals. The Contractor shall provide and pay all labor, materials, and equipment, sales and gross receipts and other taxes. The Contractor shall secure and pay for plan check fees, permits, other fees, and licenses necessary for the execution of work as applicable for the project. Give required notices; the Contractor will comply with codes, ordinances, regulations, and other legal requirements of public authorities, which bear on the performance of work.
- D. The Contractor shall provide an ESS, installed, programmed, configured, documented, and tested. The security system shall include but not limited to: physical access control, intrusion detection, duress alarms, elevator control interface, video assessment and surveillance, video recording and storage, delayed egress, personal protection system, intercommunication system, fire alarm interface, equipment cabinetry, dedicated photo badging system and associated live camera, report printer, photo badge printer, and uninterruptible power supplies (UPS) interface. Operator training shall not be required as part of the Security Contractors scope and shall be provided by the Owner. The Security Contractor shall still be required to provide necessary maintenance and troubleshooting manuals as well as submittals as identified herein. The work shall include the procurement and

installation of electrical wire and cables, the installation and testing of all system components. Inspection, testing, demonstration, and acceptance of equipment, software, materials, installation, documentation, and workmanship, shall be as specified herein. The Contractor shall provide all associated installation support, including the provision of primary electrical input power circuits.

- E. Repair Service Replacement Parts On-site service during the warranty period shall be provided as specified under "Emergency Service". The Contractor shall guarantee all parts and labor for a term of one (1) year, unless dictated otherwise in this specification from the acceptance date of the system as described in Part 5 of this Specification. The Contractor shall be responsible for all equipment, software, shipping, transportation charges, and expenses associated with the service of the system for one (1) year. The Contractor shall provide 24-hour telephone support for the software program at no additional charge to the owner. Software support shall include all software updates that occur during the warranty period.

F. Section Includes:

1. Description of Work for Electronic Security Systems,
2. Electronic security equipment coordination with relating Divisions,
3. Submittal Requirements for Electronic Security,
4. Miscellaneous Supporting equipment and materials for Electronic Security,
5. Electronic security installation requirements.

1.2 RELATED WORK

- A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.
- B. Section 07 84 00 - FIRESTOPPING. Requirements for firestopping application and use.
- C. Section 08 71 00 - DOOR HARDWARE. Requirements for door installation.
- D. Section 10 14 00 - SIGNAGE. Requirements for labeling and signs.
- E. Section 26 05 11 - REQUIREMENTS FOR ELECTRICAL INSTALLATIONS. Requirements for connection of high voltage.
- F. Section 26 05 21 - LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Requirements for power cables.
- G. Section 26 05 33 - RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Requirements for infrastructure.
- G. Section 26 05 41 - UNDERGROUND ELECTRICAL CONSTRUCTION. Requirements for underground installation of wiring.

- I. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.
- J. Section 27 05 26 - GROUNDING AND BONDING FOR COMMUNICATION EQUIPMENT. Requirements for grounding of equipment.
- K. Section 27 05 33 - RACEWAYS AND BOXES FOR COMMUNICATION EQUIPMENT. Requirements for infrastructure.
- L. Section 28 13 00 - PHYSICAL ACCESS CONTROL SYSTEMS (PACS). For physical access control integration.
- M. Section 28 23 00 - VIDEO SURVEILLANCE. Requirements for security camera systems.

1.3 DEFINITIONS

- A. AGC: Automatic Gain Control.
- B. Basket Cable Tray: A fabricated structure consisting of wire mesh bottom and side rails.
- C. BICSI: Building Industry Consulting Service International.
- D. CCD: Charge-coupled device.
- E. Central Station: A PC with software designated as the main controlling PC of the security access system. Where this term is presented with initial capital letters, this definition applies.
- F. Channel Cable Tray: A fabricated structure consisting of a one-piece, ventilated-bottom or solid-bottom channel section.
- G. Controller: An intelligent peripheral control unit that uses a computer for controlling its operation. Where this term is presented with an initial capital letter, this definition applies.
- H. CPU: Central processing unit.
- I. Credential: Data assigned to an entity and used to identify that entity.
- J. DGP: Data Gathering Panel - component of the Physical Access Control System capable to communicate, store and process information received from readers, reader modules, input modules, output modules, and Security Management System.
- K. DTS: Digital Termination Service: A microwave-based, line-of-sight communications provided directly to the end user.
- L. EMI: Electromagnetic interference.
- M. EMT: Electric Metallic Tubing.
- N. ESS: Electronic Security System.
- O. File Server: A PC in a network that stores the programs and data files shared by users.
- P. GFI: Ground fault interrupter.

- Q. IDC: Insulation displacement connector.
- R. Identifier: A credential card, keypad personal identification number or code, biometric characteristic, or other unique identification entered as data into the entry-control database for the purpose of identifying an individual. Where this term is presented with an initial capital letter, this definition applies.
- S. I/O: Input/Output.
- T. Intrusion Zone: A space or area for which an intrusion must be detected and uniquely identified, the sensor or group of sensors assigned to perform the detection, and any interface equipment between sensors and communication link to central-station control unit.
- U. Ladder Cable Tray: A fabricated structure consisting of two longitudinal side rails connected by individual transverse members (rungs).
- V. LAN: Local area network.
- W. LCD: Liquid-crystal display.
- X. LED: Light-emitting diode.
- Y. Location: A Location on the network having a PC-to-Controller communications link, with additional Controllers at the Location connected to the PC-to-Controller link with RS-485 communications loop. Where this term is presented with an initial capital letter, this definition applies.
- Z. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control and signaling power-limited circuits.
- AA. M-JPEG: Motion - Joint Photographic Experts Group.
- BB. MPEG: Moving picture experts group.
- CC. NEC: National Electric Code
- DD. NEMA: National Electrical Manufacturers Association
- EE. NFPA: National Fire Protection Association
- FF. NTSC: National Television System Committee.
- GG. NRTL: Nationally Recognized Testing Laboratory.
- HH. Open Cabling: Passing telecommunications cabling through open space (e.g., between the studs of a wall cavity).
- II. PACS: Physical Access Control System; A system comprised of cards, readers, door controllers, servers and software to control the physical ingress and egress of people within a given space
- JJ. PC: Personal computer. This acronym applies to the Central Station, workstations, and file servers.

- KK. PCI Bus: Peripheral component interconnect; a peripheral bus providing a high-speed data path between the CPU and peripheral devices (such as monitor, disk drive, or network).
- LL. PDF: (Portable Document Format.) The file format used by the Acrobat document exchange system software from Adobe.
- MM. RCDD: Registered Communications Distribution Designer.
- NN. RFI: Radio-frequency interference.
- OO. RIGID: Rigid conduit is galvanized steel tubing, with a tubing wall that is thick enough to allow it to be threaded.
- PP. RS-232: An TIA/EIA standard for asynchronous serial data communications between terminal devices. This standard defines a 25-pin connector and certain signal characteristics for interfacing computer equipment.
- QQ. RS-485: An TIA/EIA standard for multipoint communications.
- RR. Solid-Bottom or Non-ventilated Cable Tray: A fabricated structure consisting of integral or separate longitudinal side rails, and a bottom without ventilation openings.
- SS. SMS: Security Management System - A SMS is software that incorporates multiple security subsystems (e.g., physical access control, intrusion detection, closed circuit television, intercom) into a single platform and graphical user interface.
- TT. TCP/IP: Transport control protocol/Internet protocol incorporated into Microsoft Windows.
- UU. Trough or Ventilated Cable Tray: A fabricated structure consisting of integral or separate longitudinal rails and a bottom having openings sufficient for the passage of air and using 75 percent or less of the plan area of the surface to support cables.
- VV. UPS: Uninterruptible Power Supply
- XX. UTP: Unshielded Twisted Pair
- YY. Workstation: A PC with software that is configured for specific limited security system functions.

1.4 QUALITY ASSURANCE

- A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
- B. Product Qualification:
1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.

2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.

C. Contractor Qualification:

1. The Contractor or security sub-contractor shall be a licensed security Contractor with a minimum of five (5) years experience installing and servicing systems of similar scope and complexity. The Contractor shall be an authorized regional representative of the Security Management System's (PACS) manufacturer. The Contractor shall provide four (4) current references from clients with systems of similar scope and complexity which became operational in the past three (3) years. At least three (3) of the references shall be utilizing the same system components, in a similar configuration as the proposed system. The references must include a current point of contact, company or agency name, address, telephone number, complete system description, date of completion, and approximate cost of the project. The owner reserves the option to visit the reference sites, with the site owner's permission and representative, to verify the quality of installation and the references' level of satisfaction with the system. The Contractor shall provide copies of system manufacturer certification for all technicians. The Contractor shall only utilize factory-trained technicians to install, program, and service the PACS. The Contractor shall only utilize factory-trained technicians to install, terminate and service controller/field panels and reader modules. The technicians shall have a minimum of five (5) continuous years of technical experience in electronic security systems. The Contractor shall have a local service facility. The facility shall be located within [60] <insert number> miles of the project site. The local facility shall include sufficient spare parts inventory to support the service requirements associated with this contract. The facility shall also include appropriate diagnostic equipment to perform diagnostic procedures. The Resident Engineer reserves the option of surveying the company's facility to verify the service inventory and presence of a local service organization.
2. The Contractor shall provide proof project superintendent with BICSI Certified Commercial Installer Level 1, Level 2, or Technician to provide oversight of the project.

3. Cable installer must have on staff a Registered Communication Distribution Designer (RCDD) certified by Building Industry Consulting Service International. The staff member shall provide consistent oversight of the project cabling throughout design, layout, installation, termination and testing.
- D. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 GENERAL ARRANGEMENT OF CONTRACT DOCUMENTS

- A. The Contract Documents supplement to this specification indicates approximate locations of equipment. The installation and/or locations of the equipment and devices shall be governed by the intent of the design; specification and Contract Documents, with due regard to actual site conditions, recommendations, ambient factors affecting the equipment and operations in the vicinity. The Contract Documents are diagrammatic and do not reveal all offsets, bends, elbows, components, materials, and other specific elements that may be required for proper installation. If any departure from the contract documents is deemed necessary, or in the event of conflicts, the Contractor shall submit details of such departures or conflicts in writing to the owner or owner's representative for his or her comment and/or approval before initiating work.
- B. Anything called for by one of the Contract Documents and not called for by the others shall be of like effect as if required or called by all, except if a provision clearly designed to negate or alter a provision contained in one or more of the other Contract Documents shall have the intended effect. In the event of conflicts among the Contract Documents, the Contract Documents shall take precedence in the following order: the Form of Agreement; the Supplemental General Conditions; the Special Conditions; the Specifications with attachments; and the drawings.

1.6 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage or installation of equipment or material which has not had prior approval will not be permitted at the job site.

- C. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
 3. Submit each section separately.
- D. The submittals shall include the following:
1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
 2. Submittals are required for all equipment anchors and supports. Submittals shall include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion,) associated with equipment or piping so that the proposed installation can be properly reviewed.
 3. Parts list which shall include those replacement parts recommended by the equipment manufacturer, quantity of parts, current price and availability of each part.
- E. Submittals shall be in full compliance of the Contract Documents. All submittals shall be provided in accordance with this section. Submittals lacking the breath or depth these requirements will be considered incomplete and rejected. Submissions are considered multidisciplinary and shall require coordination with applicable divisions to provide a complete and comprehensive submission package. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted. Additional general provisions are as follows:
1. The Contractor shall schedule submittals in order to maintain the project schedule. For coordination drawings refer to Specification Section 01 33 10 - Design Submittal Procedures, which outline basic submittal requirements and coordination. Section 01 33 10 shall be used in conjunction with this section.

2. The Contractor shall identify variations from requirements of Contract Documents and state product and system limitations, which may be detrimental to successful performance of the completed work or system.
3. Each package shall be submitted at one (1) time for each review and include components from applicable disciplines (e.g., electrical work, architectural finishes, door hardware, etc.) which are required to produce an accurate and detailed depiction of the project.
4. Manufacturer's information used for submittal shall have pages with items for approval tagged, items on pages shall be identified, and capacities and performance parameters for review shall be clearly marked through use of an arrow or highlighting. Provide space for Resident Engineer and Contractor review stamps.
5. Technical Data Drawings shall be in the latest version of AutoCAD®, drawn accurately, and in accordance with VA CAD Standards CAD Standard Application Guide, and VA BIM Guide. FREEHAND SKETCHES OR COPIED VERSIONS OF THE CONSTRUCTION DOCUMENTS WILL NOT BE ACCEPTED. The Contractor shall not reproduce Contract Documents or copy standard information as the basis of the Technical Data Drawings. If departures from the technical data drawings are subsequently deemed necessary by the Contractor, details of such departures and the reasons thereof shall be submitted in writing to the Resident Engineer for approval before the initiation of work.
6. Packaging: The Contractor shall organize the submissions according to the following packaging requirements.
 - a. Binders: For each manual, provide heavy duty, commercial quality, durable three (3) ring vinyl covered loose leaf binders, sized to receive 8.5 x 11 in paper, and appropriate capacity to accommodate the contents. Provide a clear plastic sleeve on the spine to hold labels describing the contents. Provide pockets in the covers to receive folded sheets.
 - 1) Where two (2) or more binders are necessary to accommodate data; correlate data in each binder into related groupings according to the Project Manual table of contents. Cross-referencing other binders where necessary to provide essential information for communication of proper operation and/or maintenance of the component or system.

- 2) Identify each binder on the front and spine with printed binder title, Project title or name, and subject matter covered.
Indicate the volume number if applicable.
- b. Dividers: Provide heavy paper dividers with celluloid tabs for each Section. Mark each tab to indicate contents.
- c. Protective Plastic Jackets: Provide protective transparent plastic jackets designed to enclose diagnostic software for computerized electronic equipment.
- d. Text Material: Where written material is required as part of the manual use the manufacturer's standard printed material, or if not available, specially prepared data, neatly typewritten on 8.5 inches by 11 inches 20 pound white bond paper.
- e. Drawings: Where drawings and/or diagrams are required as part of the manual, provide reinforced punched binder tabs on the drawings and bind them with the text.
 - 1) Where oversized drawings are necessary, fold the drawings to the same size as the text pages and use as a foldout.
 - 2) If drawings are too large to be used practically as a foldout, place the drawing, neatly folded, in the front or rear pocket of the binder. Insert a type written page indicating the drawing title, description of contents and drawing location at the appropriate location of the manual.
 - 3) Drawings shall be sized to ensure details and text is of legible size. Text shall be no less than 1/16" tall.
- f. Manual Content: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
 - 1) Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
 - 2) Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the

system or equipment and the local representatives for the system or equipment.

- 3) The manuals shall include:
 - a) Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
 - b) A control sequence describing start-up, operation, and shutdown.
 - c) Description of the function of each principal item of equipment.
 - d) Installation and maintenance instructions.
 - e) Safety precautions.
 - f) Diagrams and illustrations.
 - g) Testing methods.
 - h) Performance data.
 - i) Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
 - j) Appendix; list qualified permanent servicing organizations for support of the equipment, including addresses and certified qualifications.
- g. Binder Organization: Organize each manual into separate sections for each piece of related equipment. At a minimum, each manual shall contain a title page, table of contents, copies of Product Data supplemented by drawings and written text, and copies of each warranty, bond, certifications, and service Contract issued. Refer to Group I through V Technical Data Package Submittal requirements for required section content.
- h. Title Page: Provide a title page as the first sheet of each manual to include the following information; project name and address, subject matter covered by the manual, name and address of the Project, date of the submittal, name, address, and telephone number of the Contractor, and cross references to related systems in other operating and/or maintenance manuals.
- i. Table of Contents: After the title page, include a type written table of contents for each volume, arranged systematically according to the Project Manual format. Provide a list of each product included, identified by product name or other appropriate

identifying symbols and indexed to the content of the volume.

Where more than one (1) volume is required to hold data for a particular system, provide a comprehensive table of contents for all volumes in each volume of the set.

- j. General Information Section: Provide a general information section immediately following the table of contents, listing each product included in the manual, identified by product name. Under each product, list the name, address, and telephone number of the installer and maintenance Contractor. In addition, list a local source for replacement parts and equipment.
- k. Drawings: Provide specially prepared drawings where necessary to supplement the manufacturers printed data to illustrate the relationship between components of equipment or systems, or provide control or flow diagrams. Coordinate these drawings with information contained in Project Record Drawings to assure correct illustration of the completed installation.
- l. Manufacturer's Data: Where manufacturer's standard printed data is included in the manuals, include only those sheets that are pertinent to the part or product installed. Mark each sheet to identify each part or product included in the installation. Where more than one (1) item in tabular format is included, identify each item, using appropriate references from the Contract Documents. Identify data that is applicable to the installation and delete references to information which is not applicable.
- m. Where manufacturer's standard printed data is not available and the information is necessary for proper operation and maintenance of equipment or systems, or it is necessary to provide additional information to supplement the data included in the manual, prepare written text to provide the necessary information. Organize the text in a consistent format under a separate heading for different procedures. Where necessary, provide a logical sequence of instruction for each operating or maintenance procedure. Where similar or more than one product is listed on the submittal the Contractor shall differentiate by highlighting the specific product to be utilized.
- n. Calculations: Provide a section for circuit and panel calculations.
- o. Loading Sheets: Provide a section for DGP Loading Sheets.

- p. Certifications: Provide section for Contractor's manufacturer certifications.
- 7. Contractor Review: Review submittals prior to transmittal. Determine and verify field measurements and field construction criteria. Verify manufacturer's catalog numbers and conformance of submittal with requirements of contract documents. Return non-conforming or incomplete submittals with requirements of the work and contract documents. Apply Contractor's stamp with signature certifying the review and verification of products occurred, and the field dimensions, adjacent construction, and coordination of information is in accordance with the requirements of the contract documents.
- 8. Resubmission: Revise and resubmit submittals as required within 15 calendar days of return of submittal. Make resubmissions under procedures specified for initial submittals. Identify all changes made since previous submittal.
- 9. Product Data: Within 15 calendar days after execution of the contract, the Contractor shall submit for approval a complete list of all of major products proposed for use. The data shall include name of manufacturer, trade name, model number, the associated contract document section number, paragraph number, and the referenced standards for each listed product.
- F. Group 1 Technical Data Package: Group I Technical Data Package shall be one submittal consisting of the following content and organization. Refer to VA Special Conditions Document for drawing format and content requirements. The data package shall include the following:
 - 1. Section I - Drawings:
 - a. General - Drawings shall conform to VA CAD Standards Guide. All text associated with security details shall be 1/8" tall and meet VA text standard for AutoCAD™ drawings.
 - b. Cover Sheet - Cover sheet shall consist of Project Title and Address, Project Number, Area and Vicinity Maps.
 - c. General Information Sheets - General Information Sheets shall consist of General Notes, Abbreviations, Symbols, Wire and Cable Schedule, Project Phasing, and Sheet Index.
 - d. Floor Plans - Floor plans shall be produced from the Architectural backgrounds issued in the Construction Documents. The contractor shall receive floor plans from the prime A/E to develop these drawing sets. Security devices shall be placed on drawings in

scale. All text associated with security details shall be 1/8" tall and meet VA text standard for AutoCAD™ drawings. Floor plans shall identify the following:

- 1) Security devices by symbol,
 - 2) The associated device point number (derived from the loading sheets),
 - 3) Wire & cable types and counts
 - 4) Conduit sizing and routing
 - 5) Conduit riser systems
 - 6) Device and area detail call outs
- e. Architectural details - Architectural details shall be produced for each device mounting type (door details for EECS and IDS, Intrusion Detection system (motion sensor, vibration, microwave Motion Sensor and Camera mounting,
- f. Riser Diagrams - Contractor shall provide a riser diagram indicating riser architecture and distribution of the SMS throughout the facility (or area in scope).
- g. Block Diagrams - Contractor shall provide a block diagram for the entire system architecture and interconnections with SMS subsystems. Block diagram shall identify SMS subsystem (e.g., electronic entry control, intrusion detection, closed circuit television, intercom, and other associated subsystems) integration; and data transmission and media conversion methodologies.
- h. Interconnection Diagrams - Contractor shall provide interconnection diagram for each sensor, and device component. Interconnection diagram shall identify termination locations, standard wire detail to include termination schedule. Diagram shall also identify interfaces to other systems such as elevator control, fire alarm systems, and security management systems.
- i. Security Details:
- 1) Panel Assembly Detail - For each panel assembly, a panel assembly details shall be provided identifying individual panel component size and content.
 - 2) Panel Details - Provide security panel details identify general arrangement of the security system components, backboard size, wire through size and location, and power circuit requirements.
 - 3) Device Mounting Details - Provide mounting detailed drawing for each security device (physical access control system, intrusion

detection, video surveillance and assessment, and intercom systems) for each type of wall and ceiling configuration in project. Device details shall include device, mounting detail, wiring and conduit routing.

- 4) Details of connections to power supplies and grounding
- 5) Details of surge protection device installation
- 6) Sensor detection patterns - Each system sensor shall have associated detection patterns.
- 7) Equipment Rack Detail - For each equipment rack, provide a scaled detail of the equipment rack location and rack space utilization. Use of BISCII wire management standards shall be employed to identify wire management methodology. Transitions between equipment racks shall be shown to include use vertical and horizontal latter rack system.
- 8) Security Control Room - The contractor shall provide a layout plan for the Security Control Room. The layout plan shall identify all equipment and details associated with the installation.
- 9) Operator Console - The contractor shall provide a layout plan for the Operator Console. The layout plan shall identify all equipment and details associated with the installation.
Equipment room - the contractor shall provide a layout plan for the equipment room. The layout plan shall identify all equipment and details associated with the installation.
- 10) Equipment Room - Equipment room details shall provide architectural, electrical, mechanical, plumbing, IT/Data and associated equipment and device placements both vertical and horizontally.
- j. Electrical Panel Schedule - Electrical Panel Details shall be provided for all SMS systems electrical power circuits. Panel details shall be provided identifying panel type (Standard, Emergency Power, Emergency/Uninterrupted Power Source, and Uninterrupted Power Source Only), panel location, circuit number, and circuit amperage rating.
- k. Door Schedule - A door schedule shall be developed for each door equipped with electronic security components. At a minimum, the door schedule shall be coordinated with Division 08 work and include the following information:
 - 1) Item Number

- 2) Door Number (Derived from A/E Drawings)
 - 3) Floor Plan Sheet Number
 - 4) Standard Detail Number
 - 5) Door Description (Derived from Loading Sheets)
 - 6) Data Gathering Panel Input Number
 - 7) Door Position or Monitoring Device Type & Model Number
 - 8) Lock Type, Model Number & Power Input/Draw (standby/active)
 - 9) Card Reader Type & Model Number
 - 10) Shunting Device Type & Model Number
 - 11) Sounder Type & Model Number
 - 12) Manufacturer
 - 13) Misc. devices as required
 - a) Delayed Egress Type & Model Number
 - b) Intercom
 - c) Camera
 - d) Electric Transfer Hinge
 - e) Electric Pass-through device
 - 14) Remarks column indicating special notes or door configurations
2. Camera Schedule - A camera schedule shall be developed for each camera. Contractors shall coordinate with the COR to determine camera starting numbers and naming conventions. All drawings shall identify wire and cable standardization methodology. Color coding of all wiring conductors and jackets is required and shall be communicated consistently throughout the drawings package submittal. At a minimum, the camera schedule shall include the following information:
- a. Item Number
 - b. Camera Number
 - c. Naming Conventions
 - d. Description of Camera Coverage
 - e. Camera Location
 - f. Floor Plan Sheet Number
 - g. Camera Type
 - h. Mounting Type
 - i. Standard Detail Reference
 - j. Power Input & Draw
 - k. Power Panel Location
 - l. Remarks Column for Camera
3. Section II - Data Gathering Panel Documentation Package

- a. Contractor shall provide Data Gathering Panel (DGP) input and output documentation packages for review at the Shop Drawing submittal stage and also with the as-built documentation package. The documentation packages shall be provided in both printed and magnetic form at both review stages.
- b. The Contractor shall provide loading sheet documentation package for the associated DGP, including input and output boards for all field panels associated with the project. Documentation shall be provided in current version Microsoft Excel spreadsheets following the format currently utilized by VA. A separate spreadsheet file shall be generated for each DGP and associated field panels.
- c. The spreadsheet names shall follow a sequence that shall display the spreadsheets in numerical order according to the DGP system number. The spreadsheet shall include the prefix in the file name that uniquely identifies the project site. The spreadsheet shall detail all connected items such as card readers, alarm inputs, and relay output connections. The spreadsheet shall include an individual section (row) for each panel input, output and card reader. The spreadsheet shall automatically calculate the system numbers for card readers, inputs, and outputs based upon data entered in initialization fields.
- d. All entries must be verified against the field devices. Copies of the floor plans shall be forwarded under separate cover.
- e. The DGP spreadsheet shall include an entry section for the following information:
 - 1) DGP number
 - 2) First Reader Number
 - 3) First Monitor Point Number
 - 4) First Relay Number
 - 5) DGP, input or output Location
 - 6) DGP Chain Number
 - 7) DGP Cabinet Tamper Input Number
 - 8) DGP Power Fail Input Number
 - 9) Number of Monitor Points Reserved For Expansion Boards
 - 10) Number of Control Points (Relays) Reserved For Expansion Boards
- f. The DGP, input module and output module spreadsheets shall automatically calculate the following information based upon the associated entries in the above fields:
 - 1) System Numbers for Card Readers

- 2) System Numbers for Monitor Point Inputs
 - 3) System Numbers for Control Points (Relays)
 - 4) Next DGP or input module First Monitor Point Number
 - 5) Next DGP or output module First Control Point Number
- g. The DGP spreadsheet shall provide the following information for each card reader:
- 1) DGP Reader Number
 - 2) System Reader Number
 - 3) Cable ID Number
 - 4) Description Field (Room Number)
 - 5) Description Field (Device Type i.e.: In Reader, Out Reader, etc.)
 - 6) Description Field
 - 7) DGP Input Location
 - 8) Date Test
 - 9) Date Passed
 - 10) Cable Type
 - 11) Camera Numbers (of cameras viewing the reader location)
- h. The DGP and input module spreadsheet shall provide the following information for each monitor point (alarm input).
- 1) DGP Monitor Point Input Number
 - 2) System Monitor Point Number
 - 3) Cable ID Number
 - 4) Description Field (Room Number)
 - 5) Description Field (Device Type i.e.: Door Contact, Motion Detector, etc.)
 - 7) DGP or input module Input Location
 - 8) Date Test
 - 9) Date Passed
 - 10) Cable Type
 - 11) Camera Numbers (of associated alarm event preset call-ups)
- i. The DGP and output module spreadsheet shall provide the following information for each control point (output relay).
- 1) DGP Control Point (Relay) Number
 - 2) System (Control Point) Number
 - 3) Cable ID Number
 - 4) Description Field (Room Number)
 - 5) Description Field (Device: Lock Control, Local Sounder, etc.)
 - 6) Description Field

- 7) DGP or OUTPUT MODULE Output Location
- 8) Date Test
- 9) Date Passed Cable Type
- 10) Camera Number (of associated alarm event preset call-ups)
- j. The DGP, input module and output module spreadsheet shall include the following information or directions in the header and footer:
 - 1) Header
 - a) DGP Input and Output Worksheet
 - b) Enter Beginning Reader, Input, and Output Starting Numbers and Sheet Will Automatically Calculate the Remaining System Numbers.
 - 2) Footer
 - a) File Name
 - b) Date Printed
 - c) Page Number
- 4. Section III - Construction Mock-up: In areas with exposed EMT/Conduit Raceways, contractor shall conceal raceway as much as practical and unobtrusively. In addition, historic significance must be considered to determine installation means and methods for approval by the owner.
- 5. Section IV - Manufacturers' Data: The data package shall include manufacturers' data for all materials and equipment, including sensors, local processors and console equipment provided under this specification.
- 6. Section V - System Description and Analysis: The data package shall include system descriptions, analysis, and calculations used in sizing equipment required by these specifications. Descriptions and calculations shall show how the equipment will operate as a system to meet the performance requirements of this specification. The data package shall include the following:
 - a. Central processor memory size; communication speed and protocol description; rigid disk system size and configuration; flexible disk system size and configuration; back-up media size and configuration; alarm response time calculations; command response time calculations; start-up operations; expansion capability and method of implementation; sample copy of each report specified; and color photographs representative of typical graphics.

- b. Software Data: The data package shall consist of descriptions of the operation and capability of the system, and application software as specified.
- c. Overall System Reliability Calculations: The data package shall include all manufacturers' reliability data and calculations required to show compliance with the specified reliability.
- 7. Section VI - Certifications & References: All specified manufacturer's certifications shall be included with the data package. Contractor shall provide Project references as outlined in Paragraph 1.4 "Quality Assurance".
- G. Group II Technical Data Package
 - 1. The Contractor shall prepare a report of "Current Site Conditions" and submit a report to the Resident Engineer documenting changes to the site, particularly those conditions that affect performance of the system to be installed. The Contractor shall provide specification sheets, or written functional requirements to support the findings, and a cost estimate to correct those site changes or conditions which affect the installation of the system or its performance. The Contractor shall not correct any deficiency without written permission from the COTR.
 - 2. System Configuration and Functionality: The contractor shall provide the results of the meeting with VA to develop system requirements and functionality including but not limited to:
 - a. Baseline configuration
 - b. Access levels
 - c. Schedules (intrusion detection, physical access control, holidays, etc.)
 - d. Badge database
 - e. System monitoring and reporting (unit level and central control)
 - f. Naming conventions and descriptors
- H. Group III Technical Data Package
 - 1. Development of Test Procedures: The Contractor will prepare performance test procedures for the system testing. The test procedures shall follow the format of the VA Testing procedures and be customized to the contract requirements. The Contractor will deliver the test procedures to the Resident Engineer for approval at least 60 calendar days prior to the requested test date.
- I. Group IV Technical Data Package
 - 1. Performance Verification Test

- a. Based on the successful completion of the pre-delivery test, the Contractor shall finalize the test procedures and report forms for the performance verification test (PVT) and the endurance test. The PVT shall follow the format, layout and content of the pre-delivery test. The Contractor shall deliver the PVT and endurance test procedures to the Resident Engineer for approval. The Contractor may schedule the PVT after receiving written approval of the test procedures. The Contractor shall deliver the final PVT and endurance test reports within 14 calendar days from completion of the tests. Refer to Part 3 of this section for System Testing and Acceptance requirements.
2. Training Documentation
 - a. New Facilities and Major Renovations: Familiarization training shall be provided for new equipment or systems. Training can include site familiarization training for VA technicians and administrative personnel. Training shall include general information on new system layout including closet locations, turnover of the completed system including all documentation, including manuals, software, key systems, and full system administration rights. Lesson plans and training manuals training shall be oriented to type of training to be provided.
 - b. New Unit Control Room:
 - 1) Provide the security personnel with training in the use, operation, and maintenance of the entire control room system (Unit Control and Equipment Rooms). The training documentation must include the operation and maintenance. The first of the training sessions shall take place prior to system turnover and the second immediately after turnover. Coordinate the training sessions with the Owner. Completed classroom sessions will be witnessed and documented by the Architect/Engineer, and approved by the Resident Engineer. Instruction is not to begin until the system is operational as designed.
 - 2) The training documents will cover the operation and the maintenance manuals and the control console operators' manuals and service manuals in detail, stressing all important operational and service diagnostic information necessary for the maintenance and operations personnel to efficiently use and maintain all systems.

- 3) Provide an illustrated control console operator's manual and service manual. The operator's manual shall be written in laymen's language and printed so as to become a permanent reference document for the operators, describing all control panel switch operations, graphic symbol definitions and all indicating functions and a complete explanation of all software.
 - 4) The service manual shall be written in laymen's language and printed so as to become a permanent reference document for maintenance personnel, describing how to run internal self diagnostic software programs, troubleshoot head end hardware and field devices with a complete scenario simulation of all possible system malfunctions and the appropriate corrective measures.
 - 5) Provide a professional color DVD instructional recording of all the operational procedures described in the operator's manual. All charts used in the training session shall be clearly presented on the video. Any DVD found to be inferior in recording or material content shall be reproduced at no cost until an acceptable DVD is submitted. Provide four copies of the training DVD, one to the architect/engineer and three to the owner.
3. System Configuration and Data Entry:
- a. The contractor is responsible for providing all system configuration and data entry for the SMS and subsystems (e.g., video matrix switch, intercom, digital video recorders, network video recorders). All data entry shall be performed per VA standards & guidelines. The Contractor is responsible for participating in all meetings with the client to compile the information needed for data entry. These meetings shall be established at the beginning of the project and incorporated in to the project schedule as a milestone task. The contractor shall be responsible for all data collection, data entry, and system configuration. The contractor shall collect, enter, & program and/or configure the following components:
 - 1) Physical Access control system components,
 - 2) All intrusion detection system components,
 - 3) Video surveillance, control and recording systems,
 - 4) Intercom systems components,

- 5) All other security subsystems shown in the contract documents.
 - b. The Contractor is responsible for compiling the card access database for the VA employees, including programming reader configurations, access shifts, schedules, exceptions, card classes and card enrollment databases.
 - c. Refer to Part 3 for system programming requirements and planning guidelines.
4. Graphics: Based on CAD as-built drawings developed for the construction project, create all map sets showing locations of all alarms and field devices. Graphical maps of all alarm points installed under this contract including perimeter and exterior alarm points shall be delivered with the system. The Contractor shall create and install all graphics needed to make the system operational. The Contractor shall utilize data from the contract documents, Contractor's field surveys, and all other pertinent information in the Contractor's possession to complete the graphics. The Contractor shall identify and request from the COR, any additional data needed to provide a complete graphics package. Graphics shall have sufficient level of detail for the system operator to assess the alarm. The Contractor shall supply hard copy, color examples at least 203.2 x 254 mm (8 x 10 in) of each type of graphic to be used for the completed Security system. The graphics examples shall be delivered to the Resident Engineer for review and approval at least 90 calendar days prior to the scheduled date the Contractor requires them.
- J. Group V Technical Data Package: Final copies of the manuals shall be delivered to the Resident Engineer as part of the acceptance test. The draft copy used during site testing shall be updated with any changes required prior to final delivery of the manuals. Each manual's contents shall be identified on the cover. The manual shall include names, addresses, and telephone numbers of each sub-contractor installing equipment or systems, as well as the nearest service representatives for each item of equipment for each system. The manuals shall include a table of contents and tab sheets. Tab sheets shall be placed at the beginning of each chapter or section and at the beginning of each appendix. The final copies delivered after completion of the endurance test shall include all modifications made during installation, checkout, and acceptance. Six (6) hard-copies and one (1) soft copy on CD of each

item listed below shall be delivered as a part of final systems acceptance.

1. Functional Design Manual: The functional design manual shall identify the operational requirements for the entire system and explain the theory of operation, design philosophy, and specific functions. A description of hardware and software functions, interfaces, and requirements shall be included for all system operating modes. Manufacturer developed literature may be used; however, shall be produced to match the project requirements.
2. Equipment Manual: A manual describing all equipment furnished including:
 - a. General description and specifications; installation and checkout procedures; equipment electrical schematics and layout drawings; system schematics and layout drawings; alignment and calibration procedures; manufacturer's repair list indicating sources of supply; and interface definition.
3. Software Manual: The software manual shall describe the functions of all software and include all other information necessary to enable proper loading, testing, and operation. The manual shall include:
 - a. Definition of terms and functions; use of system and applications software; procedures for system initialization, start-up, and shutdown; alarm reports; reports generation, database format and data entry requirements; directory of all disk files; and description of all communications protocols including data formats, command characters, and a sample of each type of data transfer.
4. Operator's Manual: The operator's manual shall fully explain all procedures and instructions for the operation of the system, including:
 - a. Computers and peripherals; system start-up and shutdown procedures; use of system, command, and applications software; recovery and restart procedures; graphic alarm presentation; use of report generator and generation of reports; data entry; operator commands' alarm messages, and printing formats; and system access requirements.
5. Maintenance Manual: The maintenance manual shall include descriptions of maintenance for all equipment including inspection, recommend schedules, periodic preventive maintenance, fault diagnosis, and repair or replacement of defective components.

6. Spare Parts & Components Data: At the conclusion of the Contractor's work, the Contractor shall submit to the Resident Engineer a complete list of the manufacturer's recommended spare parts and components required to satisfactorily maintain and service the systems, as well as unit pricing for those parts and components.
7. Operation, Maintenance & Service Manuals: The Contractor shall provide two (2) complete sets of operating and maintenance manuals in the form of an instructional manual for use by the VA Security Guard Force personnel. The manuals shall be organized into suitable sets of manageable size. Where possible, assemble instructions for similar equipment into a single binder. If multiple volumes are required, each volume shall be fully indexed and coordinated.
8. Equipment and Systems Maintenance Manual: The Contractor shall provide the following descriptive information for each piece of equipment, operating system, and electronic system:
 - a. Equipment and/or system function.
 - b. Operating characteristics.
 - c. Limiting conditions.
 - d. Performance curves.
 - e. Engineering data and test.
 - f. Complete nomenclature and number of replacement parts.
 - g. Provide operating and maintenance instructions including assembly drawings and diagrams required for maintenance and a list of items recommended to stock as spare parts.
 - h. Provide information detailing essential maintenance procedures including the following: routine operations, trouble shooting guide, disassembly, repair and re-assembly, alignment, adjusting, and checking.
 - i. Provide information on equipment and system operating procedures, including the following; start-up procedures, routine and normal operating instructions, regulation and control procedures, instructions on stopping, shut-down and emergency instructions, required sequences for electric and electronic systems, and special operating instructions.
 - j. Manufacturer equipment and systems maintenance manuals are permissible.
9. Project Redlines: During construction, the Contractor shall maintain an up-to-date set of construction redlines detailing current location and configuration of the project components. The redline documents

shall be marked with the words 'Master Redlines' on the cover sheet and be maintained by the Contractor in the project office. The Contractor will provide access to redline documents anytime during the project for review and inspection by the Resident Engineer or authorized Office of Protection Services representative. Master redlines shall be neatly maintained throughout the project and secured under lock and key in the contractor's onsite project office. Any project component or assembly that is not installed in strict accordance with the drawings shall be so noted on the drawings. Prior to producing Record Construction Documents, the contractor will submit the Master Redline document to the Resident Engineer for review and approval of all changes or modifications to the documents.

Each sheet shall have Resident Engineer initials indicating authorization to produce "As Built" documents. Field drawings shall be used for data gathering & field changes. These changes shall be made to the master redline documents daily. Field drawings shall not be considered "master redlines".

10. Record Specifications: The Contractor shall maintain one (1) copy of the Project Specifications, including addenda and modifications issued, for Project Record Documents. The Contractor shall mark the Specifications to indicate the actual installation where the installation varies substantially from that indicated in the Contract Specifications and modifications issued. (Note related Project Record Drawing information where applicable). The Contractor shall pay particular attention to substitutions, selection of product options, and information on concealed installations that would be difficult to identify or measure and record later. Upon completion of the mark ups, the Contractor shall submit record Specifications to the COTR. As with master relines, Contractor shall maintain record specifications for Resident Engineer review and inspection at anytime.
11. Record Product Data: The Contractor shall maintain one (1) copy of each Product Data submittal for Project Record Document purposes. The Data shall be marked to indicate the actual product installed where the installation varies substantially from that indicated in the Product Data submitted. Significant changes in the product delivered to the site and changes in manufacturer's instructions and recommendations for installation shall be included. Particular attention will be given to information on concealed products and

- installations that cannot be readily identified or recorded later. Note related Change Orders and mark up of Record Construction Documents, where applicable. Upon completion of mark up, submit a complete set of Record Product Data to the COTR.
12. Miscellaneous Records: The Contractor shall maintain one (1) copy of miscellaneous records for Project Record Document purposes. Refer to other Specifications for miscellaneous record-keeping requirements and submittals concerning various construction activities. Before substantial completion, complete miscellaneous records and place in good order, properly identified and bound or filed, ready for use and reference. Categories of requirements resulting in miscellaneous records include a minimum of the following:
- a. Certificates received instead of labels on bulk products.
 - b. Testing and qualification of tradesmen. ("Contractor's Qualifications")
 - c. Documented qualification of installation firms.
 - d. Load and performance testing.
 - e. Inspections and certifications.
 - f. Final inspection and correction procedures.
 - g. Project schedule
13. Record Construction Documents (Record As-Built)
- a. Upon project completion, the contractor shall submit the project master redlines to the Resident Engineer prior to development of Record construction documents. The Resident Engineer shall be given a minimum of a thirty (30) day review period to determine the adequacy of the master redlines. If the master redlines are found suitable by the Resident Engineer, the Resident Engineer will initial and date each sheet and turn redlines over to the contractor for as built development.
 - b. The Contractor shall provide the Resident Engineer a complete set of "as-built" drawings and original master redlined marked "as-built" blue-line in the latest version of AutoCAD drawings unlocked on CD or DVD. The as-built drawing shall include security device number, security closet connection location, data gathering panel number, and input or output number as applicable. All corrective notations made by the Contractor shall be legible when submitted to the COTR. If, in the opinion of the COTR, any redlined notation is not legible, it shall be returned to the Contractor for re-submission at no extra cost to the Owner. The

Contractor shall organize the Record Drawing sheets into manageable sets bound with durable paper cover sheets with suitable titles, dates, and other identifications printed on the cover. The submitted as built shall be in editable formats and the ownership of the drawings shall be fully relinquished to the owner.

- c. Where feasible, the individual or entity that obtained record data, whether the individual or entity is the installer, sub-contractor, or similar entity, is required to prepare the mark up on Record Drawings. Accurately record the information in a comprehensive drawing technique. Record the data when possible after it has been obtained. For concealed installations, record and check the mark up before concealment. At the time of substantial completion, submit the Record Construction Documents to the COTR. The Contractor shall organize into bound and labeled sets for the COTR's continued usage. Provide device, conduit, and cable lengths on the conduit drawings. Exact in-field conduit placement/routings shall be shown. All conduits shall be illustrated in their entire length from termination in security closets; no arrowed conduit runs shall be shown. Pull box and junction box sizes are to be shown if larger than 100mm (4 inch).

K. FIPS 201 Compliance Certificates

1. Provide Certificates for all software components and device types utilizing credential verification. Provide certificates for:
 - a. Fingerprint Capture Station
 - b. Card Readers
 - c. Facial Image Capturing Camera
 - d. PIV Middleware
 - e. Template Matcher
 - f. Electromagnetically Opaque Sleeve
 - g. Certificate Management
 - 1) CAK Authentication System
 - 2) PIV Authentication System
 - 3) Certificate Validator
 - 4) Cryptographic Module
 - h. <list devices and software>

- L. Approvals will be based on complete submission of manuals together with shop drawings.

- M. After approval and prior to installation, furnish the Resident Engineer with one sample of each of the following:
1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
 2. Each type of conduit and pathway coupling, bushing and termination fitting.
 3. Conduit hangers, clamps and supports.
 4. Duct sealing compound.
- N. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 28 08 00 COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS.
- O. In addition to the requirement of SUBMITTALS, the VA reserves the right to request the manufacturer to arrange for a VA representative to see typical active systems in operation, when there has been no prior experience with the manufacturer or the type of equipment being submitted.

1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below (including amendments, addenda, revisions, supplement, and errata) form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI)/ International Code Council (ICC):
- A117.1.....Standard on Accessible and Usable Buildings and Facilities
- C. American National Standards Institute (ANSI)/ Security Industry Association (SIA):
- AC-03.....Access Control: Access Control Guideline Dye Sublimation Printing Practices for PVC Access Control Cards
- CP-01-00.....Control Panel Standard-Features for False Alarm Reduction
- PIR-01-00.....Passive Infrared Motion Detector Standard - Features for Enhancing False Alarm Immunity
- TVAC-01.....CCTV to Access Control Standard - Message Set for System Integration

- D. American National Standards Institute (ANSI)/Electronic Industries Alliance (EIA):
 - 330-09.....Electrical Performance Standards for CCTV Cameras
 - 375A-76.....Electrical Performance Standards for CCTV Monitors
- E. American National Standards Institute (ANSI):
 - ANSI S3.2-99.....Method for measuring the Intelligibility of Speech over Communications Systems
- F. American Society for Testing and Materials (ASTM)
 - B1-07.....Standard Specification for Hard-Drawn Copper Wire
 - B3-07.....Standard Specification for Soft or Annealed Copper Wire
 - B8-04.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
 - C1238-97 (R03).....Standard Guide for Installation of Walk-Through Metal Detectors
 - D2301-04.....Standard Specification for Vinyl Chloride Plastic Pressure Sensitive Electrical Insulating Tape
- G. Architectural Barriers Act (ABA), 1968
- H. Department of Justice: American Disability Act (ADA)
 - 28 CFR Part 36-2010 ADA Standards for Accessible Design
- I. Department of Veterans Affairs:
 - VHA National CAD Standard Application Guide, 2006
 - VA BIM Guide, V1.0 10
- J. Federal Communications Commission (FCC):
 - (47 CFR 15) Part 15 Limitations on the Use of Wireless Equipment/Systems
- K. Federal Information Processing Standards (FIPS):
 - FIPS-201-1.....Personal Identity Verification (PIV) of Federal Employees and Contractors
- L. Federal Specifications (Fed. Spec.):
 - A-A-59544-08.....Cable and Wire, Electrical (Power, Fixed Installation)
- M. Government Accountability Office (GAO):

- GAO-03-8-02.....Security Responsibilities for Federally Owned
and Leased Facilities
- N. Homeland Security Presidential Directive (HSPD):
- HSPD-12.....Policy for a Common Identification Standard for
Federal Employees and Contractors
- O. Institute of Electrical and Electronics Engineers (IEEE):
- 81-1983.....IEEE Guide for Measuring Earth Resistivity,
Ground Impedance, and Earth Surface Potentials
of a Ground System
- 802.3af-08.....Power over Ethernet Standard
- 802.3at-09Power over Ethernet (PoE) Plus Standard
- C2-07.....National Electrical Safety Code
- C62.41-02.....IEEE Recommended Practice on Surge Voltages in
Low-Voltage AC Power Circuits
- C95.1-05.....Standards for Safety Levels with Respect to
Human Exposure in Radio Frequency
Electromagnetic Fields
- P. International Organization for Standardization (ISO):
- 7810.....Identification cards - Physical characteristics
- 7811.....Physical Characteristics for Magnetic Stripe
Cards
- 7816-1.....Identification cards - Integrated circuit(s)
cards with contacts - Part 1: Physical
characteristics
- 7816-2.....Identification cards - Integrated circuit cards
- Part 2: Cards with contacts -Dimensions and
location of the contacts
- 7816-3.....Identification cards - Integrated circuit cards
- Part 3: Cards with contacts - Electrical
interface and transmission protocols
- 7816-4.....Identification cards - Integrated circuit cards
- Part 11: Personal verification through
biometric methods
- 7816-10.....Identification cards - Integrated circuit cards
- Part 4: Organization, security and commands
for interchange
- 14443.....Identification cards - Contactless integrated
circuit cards; Contactless Proximity Cards

- Operating at 13.56 MHz in up to 5 inches
distance
- 15693.....Identification cards -- Contactless integrated
circuit cards - Vicinity cards; Contactless
Vicinity Cards Operating at 13.56 MHz in up to
50 inches distance
- 19794.....Information technology - Biometric data
interchange formats
- Q. National Electrical Contractors Association
- 303-2005.....Installing Closed Circuit Television (CCTV)
Systems
- R. National Electrical Manufacturers Association (NEMA):
- 250-08.....Enclosures for Electrical Equipment (1000 Volts
Maximum)
- TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and
Tubing
- FB1-07.....Fittings, Cast Metal Boxes and Conduit Bodies
for Conduit, Electrical Metallic Tubing and
Cable
- S. National Fire Protection Association (NFPA):
- 70-11..... National Electrical Code (NEC)
- 731-08.....Standards for the Installation of Electric
Premises Security Systems
- 99-2005.....Health Care Facilities
- T. National Institute of Justice (NIJ)
- 0601.02-03.....Standards for Walk-Through Metal Detectors for
use in Weapons Detection
- 0602.02-03.....Hand-Held Metal Detectors for Use in Concealed
Weapon and Contraband Detection
- U. National Institute of Standards and Technology (NIST):
- IR 6887 V2.1.....Government Smart Card Interoperability
Specification (GSC-IS)
- Special Pub 800-37.....Guide for Applying the Risk Management Framework
to Federal Information Systems
- Special Pub 800-63.....Electronic Authentication Guideline
- Special Pub 800-73-3....Interfaces for Personal Identity Verification (4
Parts)
-Pt. 1- End Point PIV Card Application Namespace,
Data Model & Representation

-Pt. 2- PIV Card Application Card Command Interface
-Pt. 3- PIV Client Application Programming Interface
-Pt. 4- The PIV Transitional Interfaces & Data Model Specification
- Special Pub 800-76-1....Biometric Data Specification for Personal Identity Verification
- Special Pub 800-78-2....Cryptographic Algorithms and Key Sizes for Personal Identity Verification
- Special Pub 800-79-1....Guidelines for the Accreditation of Personal Identity Verification Card Issuers
- Special Pub 800-85B-1...DRAFTPIV Data Model Test Guidelines
- Special Pub 800-85A-2...PIV Card Application and Middleware Interface Test Guidelines (SP 800-73-3 compliance)
- Special Pub 800-96.....PIV Card Reader Interoperability Guidelines
- Special Pub 800-104A....Scheme for PIV Visual Card Topography
- V. Occupational and Safety Health Administration (OSHA):
 - 29 CFR 1910.97.....Nonionizing radiation
- W. Section 508 of the Rehabilitation Act of 1973
- X. Security Industry Association (SIA):
 - AG-01Security CAD Symbols Standards
- Y. Underwriters Laboratories, Inc. (UL):
 - 1-05.....Flexible Metal Conduit
 - 5-04.....Surface Metal Raceway and Fittings
 - 6-07.....Rigid Metal Conduit
 - 44-05.....Thermoset-Insulated Wires and Cables
 - 50-07.....Enclosures for Electrical Equipment
 - 83-08.....Thermoplastic-Insulated Wires and Cables
 - 294-99.....The Standard of Safety for Access Control System Units
 - 305-08.....Standard for Panic Hardware
 - 360-09.....Liquid-Tight Flexible Steel Conduit
 - 444-08.....Safety Communications Cables
 - 464-09.....Audible Signal Appliances
 - 467-07.....Electrical Grounding and Bonding Equipment
 - 486A-03.....Wire Connectors and Soldering Lugs for Use with Copper Conductors
 - 486C-04.....Splicing Wire Connectors

Special Pub 500-101Care and Handling of Computer Magnetic Storage
Media

1. To allow maximum possible headroom unless specific mounting heights that reduce headroom are indicated.

2. To provide for ease of disconnecting the equipment with minimum interference to other installations.
 3. To allow right of way for piping and conduit installed at required slope.
 4. So connecting raceways, cables, wireways, cable trays, and busways will be clear of obstructions and of the working and access space of other equipment.
- B. Coordinate installation of required supporting devices and set sleeves in cast-in-place concrete, masonry walls, and other structural components as they are constructed.
- C. Coordinate location of access panels and doors for electronic safety and security items that are behind finished surfaces or otherwise concealed.

1.9 MAINTENANCE & SERVICE

A. General Requirements

1. The Contractor shall provide all services required and equipment necessary to maintain the entire integrated electronic security system in an operational state as specified for a period of one (1) year after formal written acceptance of the system. The Contractor shall provide all necessary material required for performing scheduled adjustments or other non-scheduled work. Impacts on facility operations shall be minimized when performing scheduled adjustments or other non-scheduled work. See also General Project Requirements.

B. Description of Work

1. The adjustment and repair of the security system includes all software updates, panel firmware, and the following new items computers equipment, communications transmission equipment and data transmission media (DTM), local processors, security system sensors, physical access control equipment, facility interface, signal transmission equipment, and video equipment.

C. Personnel

1. Service personnel shall be certified in the maintenance and repair of the selected type of equipment and qualified to accomplish all work promptly and satisfactorily. The Resident Engineer shall be advised in writing of the name of the designated service representative, and of any change in personnel. The Resident Engineer shall be provided copies of system manufacturer certification for the designated service representative.

D. Schedule of Work

1. The work shall be performed during regular working hours, Monday through Friday, excluding federal holidays.

E. System Inspections

1. These inspections shall include:
 - a. The Contractor shall perform two (2) minor inspections at six (6) month intervals or more if required by the manufacturer, and two (2) major inspections offset equally between the minor inspections to effect quarterly inspection of alternating magnitude.
 - 1) Minor Inspections shall include visual checks and operational tests of all console equipment, peripheral equipment, local processors, sensors, electrical and mechanical controls, and adjustments on printers.
 - 2) Major Inspections shall include all work described for Minor Inspections and the following: clean all system equipment and local processors including interior and exterior surfaces; perform diagnostics on all equipment; operational tests of the CPU, switcher, peripheral equipment, recording devices, monitors, picture quality from each camera; check, walk test, and calibrate each sensor; run all system software diagnostics and correct all problems; and resolve any previous outstanding problems.

F. Emergency Service

1. The owner shall initiate service calls whenever the system is not functioning properly. The Contractor shall provide the Owner with an emergency service center telephone number. The emergency service center shall be staffed 24 hours a day 365 days a year. The Owner shall have sole authority for determining catastrophic and non-catastrophic system failures within parameters stated in General Project Requirements.
 - a. For catastrophic system failures, the Contractor shall provide same day four (4) hour service response with a defect correction time not to exceed eight (8) hours from notification. Catastrophic system failures are defined as any system failure that the Owner determines will place the facility(s) at increased risk.
 - b. For non-catastrophic failures, the Contractor within eight (8) hours with a defect correction time not to exceed 24 hours from notification.

G. Operation

1. Performance of scheduled adjustments and repair shall verify operation of the system as demonstrated by the applicable portions of the performance verification test.

H. Records & Logs

1. The Contractor shall maintain records and logs of each task and organize cumulative records for each component and for the complete system chronologically. A continuous log shall be submitted for all devices. The log shall contain all initial settings, calibration, repair, and programming data. Complete logs shall be maintained and available for inspection on site, demonstrating planned and systematic adjustments and repairs have been accomplished for the system.

I. Work Request

1. The Contractor shall separately record each service call request, as received. The record shall include the serial number identifying the component involved, its location, date and time the call was received, specific nature of trouble, names of service personnel assigned to the task, instructions describing the action taken, the amount and nature of the materials used, and the date and time of commencement and completion. The Contractor shall deliver a record of the work performed within five (5) working days after the work was completed.

J. System Modifications

1. The Contractor shall make any recommendations for system modification in writing to the Resident Engineer. No system modifications, including operating parameters and control settings, shall be made without prior written approval from the Resident Engineer. Any modifications made to the system shall be incorporated into the operation and maintenance manuals and other documentation affected.

K. Software

1. The Contractor shall provide all software updates when approved by the Owner from the manufacturer during the installation and 12-month warranty period and verify operation of the system. These updates shall be accomplished in a timely manner, fully coordinated with the system operators, and incorporated into the operations and maintenance manuals and software documentation. There shall be at least one (1) scheduled update near the end of the first year's warranty period, at which time the Contractor shall install and validate the latest released version of the Manufacturer's software.

All software changes shall be recorded in a log maintained in the unit control room. An electronic copy of the software update shall be maintained within the log. At a minimum, the contractor shall provide a description of the modification, when the modification occurred, and name and contact information of the individual performing the modification. The log shall be maintained in a white 3 ring binder and the cover marked "SOFTWARE CHANGE LOG".

1.10 MINIMUM REQUIREMENTS

- A. References to industry and trade association standards and codes are minimum installation requirement standards.
- B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.11 DELIVERY, STORAGE, & HANDLING

- A. Equipment and materials shall be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:
 - 1. During installation, enclosures, equipment, controls, controllers, circuit protective devices, and other like items, shall be protected against entry of foreign matter; and be vacuum cleaned both inside and outside before testing and operating and repainting if required.
 - 2. Damaged equipment shall be, as determined by the Resident Engineer, placed in first class operating condition or be returned to the source of supply for repair or replacement.
 - 3. Painted surfaces shall be protected with factory installed removable heavy craft paper, sheet vinyl or equal.
 - 4. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.
- B. Central Station, Workstations, and Controllers:
 - 1. Store in temperature and humidity controlled environment in original manufacturer's sealed containers. Maintain ambient temperature between 10 to 30 deg C (50 to 85 deg F), and not more than 80 percent relative humidity, non-condensing.
 - 2. Open each container; verify contents against packing list, and file copy of packing list, complete with container identification for inclusion in operation and maintenance data.
 - 3. Mark packing list with designations which have been assigned to materials and equipment for recording in the system labeling schedules generated by cable and asset management system.

4. Save original manufacturer's containers and packing materials and deliver as directed under provisions covering extra materials.

1.12 PROJECT CONDITIONS

- A. Environmental Conditions: System shall be capable of withstanding the following environmental conditions without mechanical or electrical damage or degradation of operating capability:
 1. Interior, Controlled Environment: System components, except central-station control unit, installed in temperature-controlled interior environments shall be rated for continuous operation in ambient conditions of 2 to 50 deg C (36 to 122 deg F) dry bulb and 20 to 90 percent relative humidity, non-condensing. NEMA 250, Type 1 enclosure.
 2. Interior, Uncontrolled Environment: System components installed in non-temperature-controlled interior environments shall be rated for continuous operation in ambient conditions of -18 to 50 deg C (0 to 122 deg F) dry bulb and 20 to 90 percent relative humidity, non-condensing. NEMA 250, Type 4X enclosures.
 3. Exterior Environment: System components installed in locations exposed to weather shall be rated for continuous operation in ambient conditions of -34 to 50 deg C (-30 to 122 deg F) dry bulb and 20 to 90 percent relative humidity, condensing. Rate for continuous operation where exposed to rain as specified in NEMA 250, winds up to 137 km/h (85 mph) and snow cover up to 610 mm (24 in) thick. NEMA 250, Type 4X enclosures.
 4. Hazardous Environment: System components located in areas where fire or explosion hazards may exist because of flammable gases or vapors, flammable liquids, combustible dust, or ignitable fibers shall be rated, listed, and installed according to NFPA 70.
 5. Corrosive Environment: For system components subjected to corrosive fumes, vapors, and wind-driven salt spray in coastal zones, provide NEMA 250, Type 4X enclosures.
- B. Security Environment: Use vandal resistant enclosures in high-risk areas where equipment may be subject to damage.
- C. Console: All console equipment shall, unless noted otherwise, be rated for continuous operation under ambient environmental conditions of 15.6 to 29.4 deg C (60 to 85 deg F) and a relative humidity of 20 to 80 percent.

1.13 EQUIPMENT AND MATERIALS

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.
- B. When more than one unit of the same class of equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
 - 1. Components of an assembled unit need not be products of the same manufacturer.
 - 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
 - 3. Components shall be compatible with each other and with the total assembly for the intended service.
 - 4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
 - 1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the Resident Engineer a minimum of 15 working days prior to the manufacturers making the factory tests.
 - 2. Four copies of certified test reports containing all test data shall be furnished to the Resident Engineer prior to final inspection and not more than 90 days after completion of the tests.
 - 3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.14 ELECTRICAL POWER

- A. Electrical power of 120 Volts Alternating Current (VAC) shall be indicated on the Division 26 drawings. Additional locations requiring primary power required by the security system shall be shown as part of these contract documents. Primary power for the security system shall be configured to switch to emergency backup sources automatically if interrupted without degradation of any critical system function. Alarms shall not be generated as a result of power switching, however, an indication of power switching on (on-line source) shall be provided to the alarm monitor. The Security Contractor shall provide an interface

(dry contact closure) between the PACS and the Uninterruptible Power Supply (UPS) system so the UPS trouble signals and main power fail appear on the PACS operator terminal as alarms.

- B. Failure of any on-line battery shall be detected and reported as a fault condition. Battery backed-up power supplies shall be provided sized for 4 hours of operation at actual connected load. Requirements for additional power or locations shall be included with the contract to support equipment and systems offered. The following minimum requirements shall be provided for power sources and equipment.

1. Emergency Generator

- a. Report Printers: Unit Control Room
- b. Video Monitors: Unit Control Room
- c. Intercom Stations
- d. Radio System
- e. Lights: Unit Control Room, Equipment Rooms, & Security Offices
- f. Outlets: Security Outlets dedicated to security equipment racks or security enclosure assemblies.
- g. Security Device Power Supplies (DGP, VASS, Card Access, Lock Power, etc.) powered from the security closets or remotely: various locations
- h. Telephone/Radio Recording Equipment: Unit Control Room.
- i. VASS Camera Power Supplies: Security Closets
- j. VASS Pan/Tilt Units: Various Locations
- k. VASS Outdoor Housing Heaters and Blowers: Various Sites
- l. Intercom Master Control System
- m. Fiber Optic Receivers/Transmitters
- n. Security office Weapons Storage
- o. Outlets that charge handheld radios

2. Uninterruptible Power Supply (UPS) on Emergency Power

- a. The following 120VAC circuits shall be provided by others. The Security Contractor shall coordinate exact locations with the Electrical Contractor:
 - 1) Security System Monitors and Keyboards: Control Room
 - 2) CPU: Control Equipment Room
 - 3) Communications equipment: Control Equipment Room and various sites.
 - 4) VASS Matrix Switcher: Control Equipment Room
 - 5) VASS: Control Equipment Room
 - 6) Digital Video Recorders, encoders & decoders: Control Room

- 7) All equipment Room racked equipment.
- 8) Network switches

1.15 TRANSIENT VOLTAGE SUPPRESSION, POWER SURGE SUPPLESION, & GROUNDING

- A. Transient Voltage Surge Suppression: All cables and conductors extending beyond building façade, except fiber optic cables, which serve as communication, control, or signal lines shall be protected against Transient Voltage surges and have Transient Voltage Surge Suppression (TVSS) protection. The TVSS device shall be UL listed in accordance with Standard TIA 497B installed at each end. Lighting and surge suppression shall be a multi-strike variety and include a fault indicator. Protection shall be furnished at the equipment and additional triple solid state surge protectors rated for the application on each wire line circuit shall be installed within 914.4 mm (3 ft) of the building cable entrance. Fuses shall not be used for surge protection. The inputs and outputs shall be tested in both normal mode and common mode to verify there is no interference.
- 1. A 10-microsecond rise time by 1000 microsecond pulse width waveform with a peak voltage of 1500 volts and a peak current of 60 amperes.
 - 2. An 8-microsecond rise time by 20-microsecond pulse width waveform with a peak voltage of 1000 volts and a peak current of 500 amperes.
 - 3. Maximum series current: 2 AMPS. Provide units manufactured by Advanced Protection Technologies, model # TE/FA 10B or TE/FA 20B.
 - 4. Operating Temperature and Humidity: -40 to 85 deg C (-40 to 185 deg F), 0 to 95 percent relative humidity.
- B. Grounding and Surge Suppression
- 1. The Security Contractor shall provide grounding and surge suppression to stabilize the voltage under normal operating conditions. To ensure the operation of over current devices, such as fuses, circuit breakers, and relays, under ground-fault conditions.
 - 2. Security Contractor shall engineer and provide proper grounding and surge suppression as required by local jurisdiction and prevailing codes and standards referenced in this document.
 - 3. Principal grounding components and features. Include main grounding buses and grounding and bonding connections to service equipment.
 - 4. Details of interconnection with other grounding systems. The lightning protection system shall be provided by the Security Contractor.
 - 5. Locations and sizes of grounding conductors and grounding buses in electrical, data, and communication equipment rooms and closets.

6. AC power receptacles are not to be used as a ground reference point.
7. Any cable that is shielded shall require a ground in accordance with the best practices of the trade and manufactures installation instructions.
8. Protection should be provided at both ends of cabling.

1.16 COMPONENT ENCLOSURES

A. Construction of Enclosures

1. Consoles, power supply enclosures, detector control and terminal cabinets, control units, wiring gutters, and other component housings, collectively referred to as enclosures, shall be so formed and assembled as to be sturdy and rigid.
2. Thickness of metal in-cast and sheet metal enclosures of all types shall not be less than those in Tables I and II, UL 611. Sheet steel used in fabrication of enclosures shall be not less than 14 gauge. Consoles shall be 16-gauge.
3. Doors and covers shall be flanged. Enclosures shall not have pre-punched knockouts. Where doors are mounted on hinges with exposed pins, the hinges shall be of the tight pin type or the ends of hinge pins shall be tack welded to prevent removal. Doors having a latch edge length of less than 609.6 mm (24 in) shall be provided with a single construction core. Where the latch edge of a hinged door is more than 609.6 mm (24 in) or more in length, the door shall be provided with a three-point latching device with construction core; or alternatively with two, one located near each end.
4. Any ventilator openings in enclosures and cabinets shall conform to the requirements of UL 611. Unless otherwise indicated, sheet metal enclosures shall be designed for wall mounting with tip holes slotted. Mounting holes shall be in positions that remain accessible when all major operating components are in place and the door is open, but shall be in accessible when the door is closed.
5. Covers of pull and junction boxes provided to facilitate initial installation of the system shall be held in place by tamper proof Torx Center post security screws. Stenciled or painted labels shall be affixed to such boxes indicating they contain no connections. These labels shall not indicate the box is part of the Electronic Security System (ESS).

B. Consoles & Equipment Racks: All consoles and vertical equipment racks shall include a forced air-cooling system to be provided by others.

1. Vertical Equipment Racks:

- a. The forced air blowers shall be installed in the vented top of each cabinet and shall not reduce usable rack space.
 - b. The forced air fan shall consist of one fan rated at 105 CFM per rack bay and noise level shall not exceed 55 decibels.
 - c. d. Vertical equipment racks are to be provided with full sized clear plastic locking doors and vented top panels as shown on contract drawings.
2. Console racks:
- a. Forced air fans shall be installed in the top rear of each console bay. The forced air fan shall consist of one fan rated at 105 CFM mounted to a 133mm vented blank panel the noise level of each fan shall not exceed 55 decibels. The fans shall be installed so air is pulled from the bottom of the rack or cabinet and exhausted out the top.
 - b. Console racks are to be provided with flush mounted hinged rear doors with recessed locking latch on the bottom and middle sections of the consoles. Provide code access to support wiring for devices located on the work surfaces.
- C. Tamper Provisions and Tamper Switches:
- 1. Enclosures, cabinets, housings, boxes and fittings or every product description having hinged doors or removable covers and which contain circuits, or the integrated security system and its power supplies shall be provided with cover operated, corrosion-resistant tamper switches.
 - 2. Tamper switches shall be arranged to initiate an alarm signal that will report to the monitoring station when the door or cover is moved. Tamper switches shall be mechanically mounted to maximize the defeat time when enclosure covers are opened or removed. It shall take longer than 1 second to depress or defeat the tamper switch after opening or removing the cover. The enclosure and tamper switch shall function together in such a manner as to prohibit direct line of sight to any internal component before the switch activates.
 - 3. Tamper switches shall be inaccessible until the switch is activated. Have mounting hardware concealed so the location of the switch cannot be observed from the exterior of the enclosure. Be connected to circuits which are under electrical supervision at all times, irrespective of the protection mode in which the circuit is operating. Be spring-loaded and held in the closed position by the door or cover and be wired so they break the circuit when the door

cover is disturbed. Tamper circuits shall be adjustable type screw sets and shall be adjusted by the contractor to eliminate nuisance alarms associated with incorrectly mounted tamper device shall annunciate prior to the enclosure door opening (within 1/4 " tolerance. The tamper device or its components shall not be visible or accessing with common tools to bypass when the enclosure is in the secured mode.

4. The single gang junction boxes for the portrait alarming and pull boxes with less than 102 square mm will not require tamper switches.
5. All enclosures over 305 square mm shall be hinged with an enclosure lock.
6. Control Enclosures: Maintenance/Safety switches on control enclosures, which must be opened to make routing maintenance adjustments to the system and to service the power supplies, shall be push/pull-set automatic reset type.
7. Provide one (1) enclosure tamper switch for each 609 linear mm of enclosure lock side opening evenly spaced.
8. All security screws shall be Torx-Post Security Screws.
9. The contractor shall provide the owner with two (2) torx-post screwdrivers.

1.17 ELECTRONIC COMPONENTS

- A. All electronic components of the system shall be of the solid-state type, mounted on printed circuit boards conforming to UL 796. Boards shall be plug-in, quick-disconnect type. Circuitry shall not be so densely placed as to impede maintenance. All power-dissipating components shall incorporate safety margins of not less than 25 percent with respect to dissipation ratings, maximum voltages, and current-carrying capacity.

1.18 SUBSTITUTE MATERIALS & EQUIPMENT

- A. Where variations from the contract requirements are requested in accordance with the GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.
- B. In addition to this Section the Security Contractor shall also reference Section II, Products and associated divisions. The Resident Engineer shall have final authority on the authorization or refusal of substitutions. If there are no proposed substitutions, a statement in

writing from the Contractor shall be submitted to the Resident Engineer stating same. In the preparation of a list of substitutions, the following information shall be included, as a minimum:

1. Identity of the material or devices specified for which there is a proposed substitution.
2. Description of the segment of the specification where the material or devices are referenced.
3. Identity of the proposed substitute by manufacturer, brand name, catalog or model number and the manufacturer's product name.
4. A technical statement of all operational characteristic expressing equivalence to items to be substituted and comparison, feature-by-feature, between specification requirements and the material or devices called for in the specification; and Price differential.

C. Materials Not Listed: Furnish all necessary hardware, software, programming materials, and supporting equipment required to place the specified major subsystems in full operation. Note that some supporting equipment, materials, and hardware may not be described herein.

Depending on the manufacturers selected by the COTR, some equipment, materials and hardware may not be contained in either the Contract Documents or these written specifications, but are required by the manufacturer for complete operation according to the intent of the design and these specifications. In such cases, the Resident Engineer shall be given the opportunity to approve the additional equipment, hardware and materials that shall be fully identified in the bid and in the equipment list submittal. The Resident Engineer shall be consulted in the event there is any question about which supporting equipment, materials, or hardware is intended to be included.

D. Response to Specification: The Contractor shall submit a point-by-point statement of compliance with each paragraph of the security specification. The statement of compliance shall list each paragraph by number and indicate "COMPLY" opposite the number for each paragraph where the Contractor fully complies with the specification. Where the proposed system cannot meet the requirements of the paragraph, and does not offer an equivalent solution, the offers shall indicate "DOES NOT COMPLY" opposite the paragraph number. Where the proposed system does not comply with the paragraph as written, but the bidder feels it will accomplish the intent of the paragraph in a manner different from that described, the offers shall indicate "COMPARABLE". The offers shall include a statement fully describing the "comparable" method of

satisfying the requirement. Where a full and concise description is not provided, the offered system shall be considered as not complying with the specification. Any submission that does not include a point-by-point statement of compliance, as described above, shall be disqualified. Submittals for products shall be in precise order with the product section of the specification. Submittals not in proper sequence will be rejected.

1.19 LIKE ITEMS

- A. Where two or more items of equipment performing the same function are required, they shall be exact duplicates produced by one manufacturer. All equipment provided shall be complete, new, and free of any defects.

1.20 WARRANTY

- A. The Contractor shall, as a condition precedent to the final payment, execute a written guarantee (warranty) to the COTR certifying all contract requirements have been completed according to the final specifications. Contract drawings and the warranty of all materials and equipment furnished under this contract are to remain in satisfactory operating condition (ordinary wear and tear, abuse and causes beyond his control for this work accepted) for one (1) year from the date the Contractor received written notification of final acceptance from the COTR. Demonstration and training shall be performed prior to system acceptance. All defects or damages due to faulty materials or workmanship shall be repaired or replaced without delay, to the COTR's satisfaction, and at the Contractor's expense. The Contractor shall provide quarterly inspections during the warranty period. The contractor shall provide written documentation to the COTR on conditions and findings of the system and device(s). In addition, the contractor shall provide written documentation of test results and stating what was done to correct any deficiencies. The first inspection shall occur 90 calendar days after the acceptance date. The last inspection shall occur 30 calendar days prior to the end of the warranty. The warranty period shall be extended until the last inspection and associated corrective actions are complete. When equipment and labor covered by the Contractor's warranty, or by a manufacturer's warranty, have been replaced or restored because of it's failure during the warranty period, the warranty period for the replaced or repaired equipment or restored work shall be reinstated for a period equal to the original warranty period, and commencing with the date of completion of the replacement or restoration work. In the event any manufacturer customarily provides a

warranty period greater than one (1) year, the Contractor's warranty shall be for the same duration for that component.

1.21 SINGULAR NUMBER

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS

- A. All equipment associated within the Security Control Room, Security Console and Security Equipment Room shall be UL 827, UL 1981, and UL 60950 compliant and rated for continuous operation. Environmental conditions (i.e. temperature, humidity, wind, and seismic activity) shall be taken under consideration at each facility and site location prior to installation of the equipment.
- B. All equipment shall operate on a 120 or 240 volts alternating current (VAC); 50 Hz or 60 Hz AC power system unless documented otherwise in subsequent sections listed within this specification. All equipment shall have a back-up source of power that will provide a minimum of [8] <insert hours> hours of run time in the event of a loss of primary power to the facility.
- C. The system shall be designed, installed, and programmed in a manner that will allow for ease of operation, programming, servicing, maintenance, testing, and upgrading of the system.
- D. All equipment and materials for the system will be compatible to ensure correct operation.

2.2 EQUIPMENT ITEMS

- A. The Security Management System shall provide full interface with all components of the security subsystem as follows:
 - 1. Shall allow for communication between the Physical Access Control System and Database Management and all subordinate work and monitoring stations, enrollment centers for badging and biometric devices as part of the PACS, local annunciation centers, the electronic Security Management System (SMS), and all other VA redundant or backup command center or other workstations locations.
 - 2. Shall provide automatic continuous communication with all systems that are monitored by the SMS, and shall automatically annunciate any communication failures or system alarms to the SMS operator providing

identification of the system, nature of the alarm, and location of the alarm.

3. Controlling devices shall be utilized to interface the SMS with all field devices.
 4. The Security control room and security console will be supported by an uninterrupted power supply (UPS) or dedicated backup generator power circuit.
 5. The Security Equipment room, Security Control Room, and Security Operator Console shall house the following equipment i.e. refer to individual master specifications for each security subsystem's specific requirements:
 - a. Security Console Bays and Equipment Racks
 - b. Security Network Server and Workstation
 - c. CCTV Monitoring, Controlling, and Recording Equipment
 - d. PACS Monitoring and Controlling Equipment
 - e. IDS Monitoring and Controlling Equipment
 - f. Security Access Detection Monitoring Equipment
 - g. EPPS Monitoring and Controlling Equipment
 - h. Main Panels for all Security Systems
 - i. Power Supply Units (PSU) for all field devices
 - j. Life safety and power monitoring equipment
 - k. All other building systems deemed necessary by the VA to include, but not limited to, heating, ventilation and air conditioning (HVAC), elevator control, portable radio, fire alarm monitoring, and other potential systems.
 - l. Police two-way radio control consoles/units.
- B. Security Console Bays - shall be EIA 310D compliant and:
1. Utilize stand-up, sit-down, and vertical equipment racks in any combination to monitor and control the security subsystems.
 2. Shall be wide enough for equipment that requires a minimum 19 inch (47.5 cm) mounting area.
 3. Shall be made of metal, furnished with wire ways, a power strip, a thermostatic controlled bottom or top mounted fan units, a hinge mounted rear door, a hinge mounted front door made of Plexiglas, and a louvered top. When possible, pre-fabricated (standard off-the-shelf) security console equipment shall be used in place of customized designed consoles.
 4. A wire management system shall be designed and installed so that all cables are mounted in a manner that they do not interfere with day-

- to-day operations, are labeled for quick identification, and so that high voltage power cables do not cause signal interference with low voltage and data carrying cables.
5. Shall be mounted on lockable casters.
 6. Shall be ergonomically designed so that all devices requiring repetitive interaction with by the operator can be easily accessed, observed, and accomplished.
 7. Controls and displays shall be located so that they are not obscured during normal operation. Control and display units installed with a work bench shall be a minimum of 3 in. (7.5 cm) from all edges of the work bench area.
 8. All security subsystem controls shall be installed within the same operating console bay of their associated equipment.
 9. Video monitors shall be mounted above all controls within a console bay and positioned in a manner that minimum strain is placed on the operator viewing them at the console.
 10. At least one workbench for every three (3) console bays shall be provided free of control equipment to allow for appropriate operator workspace.
 11. All console devices shall be labeled and marked with a minimum of quarter inch bold print.
 12. All non-security related equipment that is required to be monitored shall be installed in a console bay separate from the security subsystem equipment and clearing be identified as such.
 13. Console bays and related equipment shall be arranged in priority order and sequenced based upon their pre-defined security subsystem operations criticality established by the Contracting Officer.
 14. The following minimum console technical characteristics shall be taken into consideration when designing for and installing the security console and equipment racks:

	Stand-Up	Sit-Down	Vertical Equipment Rack
Workstation Height	No Greater than 84 in. (210 cm)	No greater than 72 in. (150 cm)	No greater than 96 in. (240 cm)
Bench board Slope	21 in. (52.5 cm)	25 in. (62.5 cm)	N/A
Bench board Angle	15 degrees	15 degrees	N/A
Depth of Console	24 in. (60 cm)	24 in. (60 cm)	N/A

Leg and Feet Clearance	6 sq. ft. from center of Console Slope front	6 sq. ft. from center of Console Slope front	6 sq. ft. from center of Console Slope front
Distance Between Console Rows	96 in. (240 cm)	96 in. (240 cm)	96 in. (240 cm)
Distance Between Console and Wall	36 in. (90 cm) from the rear and/or side of console or rack	36 in. (90 cm) from the rear and/or side of console or rack	36 in. (90 cm) from the rear and/or side of console or rack

C. Security Console Configuration:

1. The size shall be defined by the number of console bays required to house and operate the security subsystems, as well as any other factors that may influence the overall design of the space. A small Access Control System and Database Management shall contain no more than four (4) security console bays. A large Access Control System and Database Management shall contain no less than five (5) and no more than eight (8) security console bays.
2. Shall meet the following minimum spacing requirements to ensure that a Access Control System and Database Management is provided to house existing and future security subsystems and other equipment listed in paragraph 2.3.C:
 - a. 500 square feet for a large Access Control System and Database Management.
 - b. 300 square feet for a small Access Control System and Database Management.
 - c. If office, training room and conference space, is a processing area as well as holding cell space is to be located adjacent to the Access Control System and Database Management, these space requirements also need to be considered.
3. Shall be located in an area within, at a minimum, the first level/line of security defense defined by the VA. If the Access Control System and Database Management is to be located outside the first level of security, then the area shall be constructed or retrofit to meet or exceed those requirements outlined in associated VA Master Specifications.

4. Shall not be located within or near an area with little to no blast mitigation standoff space protection, adjacent to an outside wall exposed to vehicle parking and traffic, within a basement or potential flood zone area, in close approximately to major utility areas, or near an exposed air intake(s).
5. Access shall meet UFAS and ADA accessibility requirements.
6. Construction shall be slab to slab and free of windows, with the exception of a service window. All penetrations into the room shall be sealed with fire stopping materials. This material shall apply in accordance with Section 07 84 00, FIRESTOPPING.
7. A service window shall be installed in the wall next to the main entrance of the Access Control System and Database Management or where it best can be monitored and accessed by the security console operator. The window shall meet all requirements set forth in UL 752, to include at a minimum, Class III ballistic level protection. The windows shall be set in a minimum of four (4) inches (100 mm) solid concrete units to ceiling height with either masonry or gypsum wall board to the underside of the slab above. It shall also contain a service tray constructed in a manner that only objects no larger than 3 inches (7.5 cm) in width may pass through it.
8. The walls making up or surrounding the Access Control System and Database Management shall be made of materials that at a minimum offer Class III ballistic level protection for the security console operator(s).
9. There will be a main power cut-off button/switch located inside the Access Control System and Database Management in the event of an electrical fire or related event occurs.
10. Shall have a fire alarm detection unit that is tied into the main building fire alarm system and have at least two fire extinguishers located within it.
11. Shall utilize a fire suppression system similar to that used by the VA's computer and telecommunications room operating areas.
12. The floor shall be raised a minimum of 4 inches (10 cm) from the concrete floor base. Wire ways shall be utilized under the raised floor for separation of signal and power wires and cables.
13. Access shall be monitored and controlled by the PACS via card reader and fixed camera that utilizes a wide angle lens. A 1 in. (2.5 cm) deadbolt shall be utilized as a mechanical override for the door in

- the event of electrical failure of the PACS, card reader, or locking mechanism.
14. There shall only be one point of ingress and egress to and from the Security Control Room. The door shall be made of solid core wood or better. If a window is required for the door, then the window shall be ballistic resistant with a Millar covering.
 15. A two-way intercom shall be placed at the point of entry into the Security Control Room for access-communication control purposes.
 16. A remote push-button door unlocking device shall not be installed for the electronic PACS locking mechanism providing access control into the Security Control Room.
 17. All controlling equipment and power supplies that must be wall mounted shall be mounted in a manner that maximizes usability of the Security Control Room wall space. All equipment shall be mounted to three quarter inch fire retardant plywood. The plywood shall be fastened to the wall from slab to slab and fixed to the existing walls supports.

D. Wires and Cables:

1. Shall meet or exceed the manufactures recommendation for power and signals.
2. Shall be carried in an enclosed conduit system, utilizing electromagnetic tubing (EMT) to include the equivalent in flexible metal, rigid galvanized steel (RGS) to include the equivalent of liquid tight, polyvinylchloride (PVC) schedule 40 or 80.
3. All conduits will be sized and installed per the NEC. All security system signal and power cables that traverse or originate in a high security office space will contained in either EMT or RGS conduit.
4. All conduit, pull boxes, and junction boxes shall be marked with colored permanent tape or paint that will allow it to be distinguished from all other infrastructure conduit.
5. Conduit fills shall not exceed 50 percent unless otherwise documented.
6. A pull string shall be pulled along and provided with signal and power cables to assist in future installations.
7. At all locations where there is a wall penetration or core drilling is conducted to allow for conduit to be installed, fire stopping materials shall be applied to that area.
8. High voltage and signal cables shall not share the same conduit and shall be kept separate up to the point of connection. High voltage

for the security subsystems shall be any cable or sets of cables carrying 30 VDC/VAC or higher.

9. For all equipment that is carrying digital data between the Security Control Room, Security Equipment Room, Security Console, or at a remote monitoring station, it shall not be less than 20 AWG and stranded copper wire for each conductor. The cable or each individual conductor within the cable shall have a shield that provides 100% coverage. Cables with a single overall shield shall have a tinned copper shield drain wire.

2.3 TRANSIENT VOLTAGE SURGE SUPPRESSION DEVICES (TVSS) AND SURGE SUPPRESSION

A. Transient Voltage Surge Suppression

1. All cables and conductors extending beyond building perimeter, except fiber optic cables, which serve as communication, control, or signal lines shall be protected against Transient Voltage surges and have Transient Voltage surge suppression protection (TVSS) UL listed in accordance with Standard 497B installed at each end. Lighting and surge suppression shall be a multi-strike variety and include a fault indicator. Protection shall be furnished at the equipment and additional triple solid state surge protectors rated for the application on each wire line circuit shall be installed within 915 mm (36 in) of the building cable entrance. Fuses shall not be used for surge protection. The inputs and outputs shall be tested in both normal mode and common mode using the following waveforms:
 - a. A 10-microsecond rise time by 1000 microsecond pulse width waveform with a peak voltage of 1500 volts and a peak current of 60 amperes.
 - b. An 8-microsecond rise time by 20-microsecond pulse width waveform with a peak voltage of 1000 volts and a peak current of 500 amperes.
 - c. Maximum series current: 2 AMPS. Provide units manufactured by Advanced Protection Technologies, model # TE/FA 10B or TE/FA 20B or approved equivalent.
 - d. Operating Temperature and Humidity: -40 to + 85 deg C (-40 to 185 deg F), and 0 to 95 percent relative humidity, non-condensing.

B. Physical Access Control Systems

1. Suppressors shall be installed on AC power at the point of service and shall meet the following criteria:
 - a. UL1449 2nd Edition, 2007, listed
 - b. UL1449 S.V.R. of 400 Volts or lower

- c. Status Indicator Light(s)
 - d. Minimum Surge Current Capacity: 40,000 Amps (8 x 20 μ sec)
 - e. Maximum Continuous Current: 15 Amps
 - f. MCOV: 125 VAC
 - g. Service Voltage: 110-120 VAC
2. Suppressors shall be installed on the Low Voltage circuit at both the point of entrance and exit of the building. Suppressors shall meet the following criteria:
- a. UL 497B
 - b. Minimum Surge Current Capacity: 2,000 Amps per pair
 - c. Maximum Continuous Current: 5 Amps
 - d. MCOV: 33 Volts
 - e. Service Voltage: 24Volts
3. Suppressors shall be installed on the communication circuit between the access controller and card reader at both the entrance and exit of the building. Suppressors shall meet the following criteria:
- a. Conforms with UL497B standards (where applicable)
 - b. Clamp level for 12 and 24V power: 18VDC / 38VDC
 - c. Clamp level for Data/LED: 6.8VDC
 - d. Service Voltage for Power: 12VDC/24VDC
 - e. Service Voltage for Data/LED: <5VDC
 - f. Clamp level - PoE Access Power: 72V
 - g. Clamp level - PoE Access Data: 7.9V
 - h. Service Voltage - PoE Access: 48VAC - 54VAC
 - i. Service Voltage - PoE Data: <5VDC
- C. Intercom Systems
1. Suppressors shall be installed on the AC power at the point of service and shall meet the following criteria:
- a. UL 1449 Listed
 - b. UL 1449 S.V.R. of 400 Volts or lower
 - c. Diagnostic Indicator Light(s)
 - d. Integrated ground terminating post (where case/chassis ground exists)
 - e. Minimum Surge Current Capacity of 13,000 Amps (8 x 20 μ Sec)
2. Suppressors shall be installed on incoming central office lines and shall meet the following criteria:
- a. UL 497A Listed
 - b. Multi Stage protection design
 - c. Auto-reset current protection not to exceed 2 Amps per pair

- d. Minimum Surge Current of 500 Amps per pair (8 x 20 μ Sec)
- 3. Suppressors shall be installed on all telephone/intercom circuits that enter or leave separate buildings and shall meet the following criteria:
 - a. UL 497A Listed (where applicable)
 - b. UL 497B Listed (horns, strobes, speakers or communication circuits over 300 feet)
 - c. Multi Stage protection design
 - d. Auto-reset over-current protection not to exceed 5 Amps per pair
 - e. Minimum Surge Current of 1000 Amps per pair (8 x 20 μ Sec)
- D. Intrusion Detection Systems
 - 1. Suppressors shall be installed on AC at the point of service and shall meet the following criteria:
 - a. UL 1449, 2nd Edition 2007, listed
 - b. UL 1449 S.V.R. of 400 Volts or lower
 - c. Status Indicator Lights
 - d. Center screw for terminating Class II transformers
 - e. Minimum Surge Current Capacity of 32,000 Amps (8 x 20 μ Sec)
 - 2. Suppressors shall be installed on all Telephone Communication Interface circuits and shall meet the following criteria:
 - a. UL 497A Listed
 - b. Multi Stage protection design
 - c. Surge Current Capacity: 9,000 Amps (8x20 μ Sec)
 - d. Clamp Voltage: 130Vrms
 - e. Auto reset current protection not to exceed 150 milliAmps
 - 3. Suppressors shall be installed on all burglar alarm initiating and signaling loops and addressable circuits which enter or leave separate buildings. The following criteria shall be met:
 - a. UL 497B for data communications or annunciation (powered loops)
 - b. Fail-short/fail-safe mode.
 - c. Surge Current Capacity: 9,000 Amps (8x20 μ Sec)
 - d. Clamp Voltage: 15 Vrms
 - e. Joule Rating: 76 Joules per pair (10x1000 μ Sec)
 - f. Auto-reset current protection not to exceed 150 milliAmps for UL 497A devices.
- E. Video Surveillance System
 - 1. Protectors shall be installed on coaxial cable systems on points of entry and exit from separate buildings. Suppressors shall be

installed at each exterior camera location and include protection for 12 and/or 24 volt power, data signal and motor controls (for Pan, Tilt and Zoom systems). SPDs shall protect all modes herein mentioned and contain all modes in a single unit system. Protection for all systems mentioned above shall be incorporated at the head end equipment. Additionally a minimum 450VA battery backup shall be used to protect the DVR or VCR and monitor. Protectors shall meet the following criteria:

a. Head-End Power

- 1) UL 1778, cUL (Battery Back Up)
- 2) Minimum Surge Current Capacity: 65,000 Amps (8x20μsec)
- 3) Minimum of two (2) NEMA 5-15R Receptacles (one (1) AC power only, one (1) with UPS)
- 4) All modes protected (L-N, L-G, N-G)
- 5) EMI/RFI Filtering
- 6) Maximum Continuous Current: 12 Amps

b. Camera Power

- 1) Minimum Surge Current Capacity: 1,000 Amps (8X20μsec); 240 Amps for IP Video/PoE cameras
- 2) Screw Terminal Connection
- 3) All protection modes L-G (all Lines)
- 4) MCOV <40VAC

c. Video And Data

- 1) Surge Current Capacity 1,000 Amps per conductor
- 2) "BNC" Connection (Coax)
- 3) Protection modes: L-G (Data), Center Pin-G, Shield-G (Coax)
- 4) Band Pass 0-2GHz
- 5) Insertion Loss <0.3dB

F. Grounding and Surge Suppression

1. The Security Contractor shall provide grounding and surge suppression to stabilize the voltage under normal operating conditions. This is to ensure the operation of over current devices, such as fuses, circuit breakers, and relays, underground-fault conditions.
2. The Contractor shall engineer, provide, and install proper grounding and surge suppression as required by local jurisdiction and prevailing codes and standards, referenced in this document.
3. Principal grounding components and features shall include: main grounding buses, grounding, and bonding connections to service equipment.

4. The Contractor shall provide detail drawings of interconnection with other grounding systems including lightning protection systems.
5. The Contractor shall provide details of locations and sizes of grounding conductors and grounding buses in electrical, data, and communication equipment rooms and closets.
6. AC power receptacles are not to be used as a ground reference point.
7. Any cable that is shielded shall require a ground in accordance with applicable codes, the best practices of the trade, and all manufactures' installation instructions.

G. 120 VAC Surge Suppression

1. Continuous Current: Unlimited (parallel connection)
2. Max Surge Current: 13,500 Amps
3. Protection Modes: L - N, L - G, N - G
4. Warranty: Ten Year Limited Warranty
5. Dimension: 73.7 x 41.1 x 52.1 mm (2.90 x 1.62 x 2.05 in)
6. Weight: 2.88 g (0.18 lbs)
7. Housing: ABS

2.4 INSTALLATION KIT

A. General:

1. The kit shall be provided that, at a minimum, includes all connectors and terminals, labeling systems, audio spade lugs, barrier strips, punch blocks or wire wrap terminals, heat shrink tubing, cable ties, solder, hangers, clamps, bolts, conduit, cable duct, and/or cable tray, etc., required to accomplish a neat and secure installation. All wires shall terminate in a spade lug and barrier strip, wire wrap terminal or punch block. Unfinished or unlabeled wire connections shall not be allowed. All unused and partially opened installation kit boxes, coaxial, fiber-optic, and twisted pair cable reels, conduit, cable tray, and/or cable duct bundles, wire rolls, physical installation hardware shall be turned over to the Contracting Officer. The following sections outline the minimum required installation sub-kits to be used:
2. System Grounding:
 - a. The grounding kit shall include all cable and installation hardware required. All head end equipment and power supplies shall be connected to earth ground via internal building wiring, according to the NEC.
 - b. This includes, but is not limited to:
 - 1) Coaxial Cable Shields

- 2) Control Cable Shields
 - 3) Data Cable Shields
 - 4) Equipment Racks
 - 5) Equipment Cabinets
 - 6) Conduits
 - 7) Cable Duct blocks
 - 8) Cable Trays
 - 9) Power Panels
 - 10) Grounding
 - 11) Connector Panels
3. Coaxial Cable: The coaxial cable kit shall include all coaxial connectors, cable tying straps, heat shrink tabbing, hangers, clamps, etc., required to accomplish a neat and secure installation.
4. Wire and Cable: The wire and cable kit shall include all connectors and terminals, audio spade lugs, barrier straps, punch blocks, wire wrap strips, heat shrink tubing, tie wraps, solder, hangers, clamps, labels etc., required to accomplish a neat and orderly installation.
5. Conduit, Cable Duct, and Cable Tray: The kit shall include all conduit, duct, trays, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to accomplish a neat and secure conduit, cable duct, and/or cable tray installation in accordance with the NEC and this document.
6. Equipment Interface: The equipment kit shall include any item or quantity of equipment, cable, mounting hardware and materials needed to interface the systems with the identified sub-system(s) according to the OEM requirements and this document.
7. Labels: The labeling kit shall include any item or quantity of labels, tools, stencils, and materials needed to label each subsystem according to the OEM requirements, as-installed drawings, and this document.
8. Documentation: The documentation kit shall include any item or quantity of items, computer discs, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to provide the system documentation as required by this document and explained herein.

PART 3 - EXECUTION

3.1 COMMON REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATION

- A. Comply with NECA 1.
- B. Measure indicated mounting heights to bottom of unit for suspended items and to center of unit for wall-mounting items.
- C. Headroom Maintenance: If mounting heights or other location criteria are not indicated, arrange and install components and equipment to provide maximum possible headroom consistent with these requirements.
- D. Equipment: Install to facilitate service, maintenance, and repair or replacement of components of both electronic safety and security equipment and other nearby installations. Connect in such a way as to facilitate future disconnecting with minimum interference with other items in the vicinity.
- E. Right of Way: Give to piping systems installed at a required slope.
- F. Equipment location shall be as close as practical to locations shown on the drawings.
- G. Inaccessible Equipment:
 - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
 - 2. "Conveniently accessible" is defined as being capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

3.2 FIRESTOPPING

- A. Apply firestopping to penetrations of fire-rated floor and wall assemblies for electronic safety and security installations to restore original fire-resistance rating of assembly. Firestopping materials and installation requirements are specified in Division 07 Section 07 84 00 "Firestopping."

3.3 DEMONSTRATION AND TRAINING

- A. Training shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.
- B. Training shall be provided for the particular equipment or system as required in each associated specification.
- C. A training schedule shall be developed and submitted by the contractor and approved by the Resident Engineer at least 30 days prior to the planned training.

- D. Provide services of manufacturer's technical representative for 8 hours to instruct VA personnel in operation and maintenance of units.

3.4 WORK PERFORMANCE

- A. Job site safety and worker safety is the responsibility of the contractor.
- B. For work on existing stations, arrange, phase and perform work to assure electronic safety and security service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- C. New work shall be installed and connected to existing work neatly and carefully. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- D. Coordinate location of equipment and conduit with other trades to minimize interferences. See the GENERAL CONDITIONS.

3.5 SYSTEM PROGRAMMING

- A. General Programming Requirements
 - 1. This following section shall be used by the contractor to identify the anticipated level of effort (LOE) required setup, program, and configure the Electronic Security System (ESS). The contractor shall be responsible for providing all setup, configuration, and programming to include data entry for the Security Management System (SMS) and subsystems [(e.g., video matrix switch, intercoms, digital video recorders, intrusion devices, including integration of subsystems to the SMS (e.g., camera call up, time synchronization, intercoms)]. System programming for existing or new SMS servers shall not be conducted at the project site.
- B. Level of Effort for Programming
 - 1. The Contractor shall perform and complete system programming (including all data entry) at an offsite location using the Contractor's own copy of the SMS software. The Contractor's copy of the SMS software shall be of the Owners current version. Once system programming has been completed, the Contractor shall deliver the data to the COR on data entry forms and an approved electronic medium, utilizing data from the contract documents. The completed forms shall be delivered to the Resident Engineer for review and approval at least 90 calendar days prior to the scheduled date the Contractor requires it. The Contractor shall not upload system programming until the Resident Engineer has provided written approval. The

Contractor is responsible for backing up the system prior to uploading new programming data. Additional programming requirements are provided as follows:

- a. Programming for New SMS Server: The contractor shall provide all other system related programming. The contractor will be responsible for uploading personnel information (e.g., ID Cards backgrounds, names, access privileges, personnel photos, access schedules, personnel groupings) along with coordinating with Resident Engineer for device configurations, standards, and groupings. VA shall provide database to support Contractor's data entry tasks. The contractor shall anticipate a weekly coordination meeting and working with Resident Engineer to ensure data uploading is performed without incident of loss of function or data loss.
 - b. Programming for Existing SMS Servers: The contractor shall perform all related system programming except for personnel data as noted. The contractor will not be responsible for uploading personnel information (e.g., ID Cards backgrounds, names, access privileges, access schedules, personnel groupings). The contractor shall anticipate a weekly coordination meeting and working alongside of Resident Engineer to ensure data uploading is performed without incident of loss of function or data loss. System programming for SMS servers shall be performed by using the Contractor's own server and software. These servers shall not be connected to existing devices or systems at any time.
2. The Contractor shall identify and request from the Resident Engineer, any additional data needed to provide a complete and operational system as described in the contract documents.
 3. Contractor and Resident Engineer coordination on programming requires a high level of coordination to ensure programming is performed in accordance with VA requirements and programming uploads do not disrupt existing systems functionality. The contractor shall anticipate a minimum a weekly coordination meeting. Contractor shall ensure data uploading is performed without incident of loss of function or data loss. The following Level of Effort Chart is provided to communicate the expected level of effort required by contractors on VA ESS projects. Calculations to determine actual levels of effort shall be confirmed by the contractor before project award.

Description of Systems	Description of Tasks						
	Develop System Loading Sheets	Coordination	Initial Set-up Configuration	Graphic Maps	System Programming	Final Checks	Level of Effort (Typical Tasks)
SMS Setup & Configuration	e.g., program monitoring stations, programming networks, interconnections between CCTV, intercoms, time synchronization	e.g., retrieve IP addresses, naming conventions, standard event descriptions, programming templates, coordinate special system needs	e.g., Load system Operating System and Application software, general system configurations	e.g., develop naming conventions, develop file folders, confirming accuracy of AutoCAD Floor Plans, convert file into jpeg file	e.g., program monitoring stations, programming networks, interconnections between CCTV, intercoms, time synchronization	e.g., check all system diagnostics (e.g., clients, panels)	Load and set-up 4-6 CDs and configure servers (to configure Loading and Configuring software Administrative account, audit log, Keystrokes, mouse clicks, multi-screen configuration

Electronic Entry Control Systems	e.g., setup of device, door groups & schedules, REX, Locks, link graphics	e.g., confirming device configurations, naming conventions, event description and narratives	e.g., enter data from loading sheets; configure components, link events, cameras, and graphics		e.g., setup of device, door groups & schedules, REX, Locks, link graphics	e.g., performing entry testing to confirm correct setup and configuration	e.g., creating a door, door configuration, adding request to exit, door monitors and relays, door timers, door related events (e.g., access, access denied, forced open, held open), linkages, controlled areas, advanced door monitoring, time zones, sequence of operations
Console Monitoring Components	N/A	per monitor	per monitor	N/A	N/A	per monitor	N/A
Note: Programming tasks are supported through the contractor's development of the Technical Data Package Submittals.							

Table 1 Contractor Level of Effort

3.6 TESTING AND ACCEPTANCE

A. Performance Requirements

1. General:

- a. The Contractor shall perform contract field, performance verification, and endurance testing and make adjustments of the completed security system when permitted. The Contractor shall provide all personnel, equipment, instrumentation, and supplies necessary to perform all testing. Written notification of planned testing shall be given to the Resident Engineer at least 60 calendar days prior to the test and after the Contractor has received written approval of the specific test procedures.
 - b. The COR shall witness all testing and system adjustments during testing. Written permission shall be obtained from the Resident Engineer before proceeding with the next phase of testing. Original copies of all data produced during performance verification and endurance testing shall be turned over to the Resident Engineer at the conclusion of each phase of testing and prior to Resident Engineer approval of the test.
2. Test Procedures and Reports: The test procedures, compliant w/ VA standard test procedures, shall explain in detail, step-by-step actions and expected results demonstrating compliance with the requirements of the specification. The test reports shall be used to document results of the tests. The reports shall be delivered to the Resident Engineer within seven (7) calendar days after completion of each test.

B. Pre-Delivery Testing

1. The purpose of the pre-delivery test is to establish that a system is suitable for installation. As such, pre-delivery test shall be a mock-up of the system as planned in the contract documents. The Contractor shall assemble the Security Test System at the Contractors local project within 50-miles of the project site, and perform tests to demonstrate the performance of the system complies with the contract requirements in accordance with the approved pre-delivery test procedures. The tests shall take place during regular daytime working hours on weekdays. Model numbers of equipment tested shall be identical to those to be delivered to the site. Original copies of all data produced during pre-delivery testing, including results of each test procedure, shall be documented and delivered to the

- Resident Engineer at the conclusion of pre-delivery testing and prior to Resident Engineer's approval of the test. The test report shall be arranged so all commands, stimuli, and responses are correlated to allow logical interpretation. For Existing System modifications, the contractor shall provide their own server with loaded applicable software to support PDT.
2. Test Setup: The pre-delivery test setup shall include the following:
- a. All console equipment.
 - 1) At least one of each type of data transmission media (DTM) and associated equipment to provide a fully integrated PACS.
 - 2) The number of local processors shall equal the amount required by the site design.
 - 3) Enough sensor simulators to provide alarm signal inputs to the system equal to the number of sensors required by the design. The alarm signals shall be manually or software generated.
 - 4) Contractor to prove to owner all systems are appropriately sized and configured as sized.
 - 5) Integration of VASS, intercom systems, other subsystems.
 - 3. During the bidding process the contractor shall submit a request for information to the Owner to determine if a pre-delivery test will be required. If a pre-delivery test is not required, the contractor shall provide a written notification that the Pre-delivery Test is not required in their shop drawings submission.
- D. Contractor's Field Testing (CFT)
- 1. The Contractor shall calibrate and test all equipment, verify DTM operation, place the integrated system in service, and test the integrated system. Ground rods installed by this Contractor within the base of camera poles shall be tested as specified in IEEE STD 142. The Contractor shall test all security systems and equipment, and provide written proof of a 100% operational system before a date is established for the system acceptance test. Documentation package for CFT shall include completed (fully annotated details of test details) for each device and system tested, and annotated loading sheets documenting complete testing to Resident Engineer approval. CFT test documentation package shall conform to submittal requirements outlined in this Section. The Contractor's field testing procedures shall be identical to the Resident Engineer's acceptance testing procedures. The Contractor shall provide the Resident Engineer with a written listing of all equipment and

software indicating all equipment and components have been tested and passed. The Contractor shall deliver a written report to the COR stating the installed complete system has been calibrated, tested, and is ready to begin performance verification testing; describing the results of the functional tests, diagnostics, and calibrations; and the report shall also include a copy of the approved acceptance test procedure. Performance verification testing shall not take place until written notice by contractor is received certifying that a contractors field test was successful.

E. Performance Verification Test (PVT)

1. Test team:

a. After the system has been pretested and the Contractor has submitted the pretest results and certification to the Resident Engineer, then the Contractor shall schedule an acceptance test to date and give the Resident Engineer written, notice as described herein, prior to the date the acceptance test is expected to begin. The system shall be tested in the presence of a Government Representative, an OEM certified representative, representative of the Contractor and other approved by the Resident Engineer. The system shall be tested utilizing the approved test equipment to certify proof of performance, FCC, UL and Emergency Service compliance. The test shall verify that the total system meets all the requirements of this specification. The notification of the acceptance test shall include the expected length (in time) of the test.

2. The Contractor shall demonstrate the completed Physical Access Control System PACS complies with the contract requirements. In addition, the Contractor shall provide written certification that the system is 100% operational prior to establishing a date for starting PVT. Using approved test procedures, all physical and functional requirements of the project shall be demonstrated and shown. The PVT will be stopped and aborted as soon as 10 technical deficiencies are found requiring correction. The Contractor shall be responsible for all travel and lodging expenses incurred for out-of-town personnel required to be present for resumption of the PVT. If the acceptance test is aborted, the re-test will commence from the beginning with a retest of components previously tested and accepted.
3. The PVT, as specified, shall not begin until receipt of written certification that the Contractors Field Testing was successful.

- This shall include certification of successful completion of testing as specified in paragraph "Contractor's Field Testing", and upon successful completion of testing at any time when the system fails to perform as specified. Upon termination of testing by the COR or Contractor, the Contractor shall commence an assessment period as described for Endurance Testing Phase II.
4. Upon successful completion of the acceptance test, the Contractor shall deliver test reports and other documentation, as specified, to the COR prior to commencing the endurance test.
 5. Additional Components of the PVT shall include:
 - a. System Inventory
 - 1) All Device equipment
 - 2) All Software
 - 3) All Logon and Passwords
 - 4) All Cabling System Matrices
 - 5) All Cable Testing Documents
 - 6) All System and Cabinet Keys
 - b. Inspection
 - 1) Contractor shall record an inspection punch list noting all system deficiencies. The contractor shall prepare an inspection punch list format for Resident Engineers approval.
 - 2) As a minimum the punch list shall include a listing of punch list items, punch list item location, description of item problem, date noted, date corrected, and details of how item was corrected.
 6. Partial PVT - At the discretion of COR, the Performance Verification Test may be performed in part should a 100% compliant CFT be performed. In the event that a partial PVT will be performed instead of a complete PVT; the partial PVT shall be performed by testing 10% of the system. The contractor shall perform a test of each procedure on select devices or equipment.

F. Endurance Test

1. The Contractor shall demonstrate the specified probability of detection and false alarm rate requirements of the completed system. The endurance test shall be conducted in phases as specified below. The endurance test shall not be started until the Resident Engineer notifies the Contractor, in writing, that the performance verification test is satisfactorily completed, training as specified has been completed, and correction of all outstanding deficiencies

- has been satisfactorily completed. VA shall operate the system 24 hours per day, including weekends and holidays, during Phase I and Phase III endurance testing. VA will maintain a log of all system deficiencies. The Resident Engineer may terminate testing at any time the system fails to perform as specified. Upon termination of testing, the Contractor shall commence an assessment period as described for Phase II. During the last day of the test, the Contractor shall verify the appropriate operation of the system. Upon successful completion of the endurance test, the Contractor shall deliver test reports and other documentation as specified to the Resident Engineer prior to acceptance of the system.
2. Phase I (Testing): The test shall be conducted 24 hours per day for 15 consecutive calendar days, including holidays, and the system shall operate as specified. The Contractor shall make no repairs during this phase of testing unless authorized in writing by the Resident Engineer. If the system experiences no failures, the Contractor may proceed directly to Phase III testing after receiving written permission from the Resident Engineer.
 3. Phase II (Assessment):
 - a. After the conclusion of Phase I, the Contractor shall identify all failures, determine causes of all failures, repair all failures, and deliver a written report to the Resident Engineer. The report shall explain in detail the nature of each failure, corrective action taken, results of tests performed, and recommend the point at which testing should be resumed.
 - b. After delivering the written report, the Contractor shall convene a test review meeting at the job site to present the results and recommendations to the Resident Engineer. The meeting shall not be scheduled earlier than five (5) business days after the Resident Engineer receives the report. As part of this test review meeting, the Contractor shall demonstrate all failures have been corrected by performing appropriate portions of the performance verification test. Based on the Contractor's report and the test review meeting, the Resident Engineer will provide a written determine of either the restart date or require Phase I be repeated.
 4. Phase III (Testing): The test shall be conducted 24 hours per day for 15 consecutive calendar days, including holidays, and the system

shall operate as specified. The Contractor shall make no repairs during this phase of testing unless authorized in writing by the COR.

5. Phase IV (Assessment):

1. After the conclusion of Phase III, the Contractor shall identify all failures, determine causes of all failures, repair all failures, and deliver a written report to the COTR. The report shall explain in detail the nature of each failure, corrective action taken, results of tests performed, and recommend the point at which testing should be resumed.
2. After delivering the written report, the Contractor shall convene a test review meeting at the job site to present the results and recommendations to the COR. The meeting shall not be scheduled earlier than five (5) business days after receipt of the report by the COR. As a part of this test review meeting, the Contractor shall demonstrate that all failures have been corrected by repeating appropriate portions for the performance verification test. Based on the review meeting the test should not be scheduled earlier than five (5) business days after the Resident Engineer receives the report. As a part of this test review meeting, the Contractor shall demonstrate all failures have been corrected by repeating appropriate portions of the performance verification test. Based on the Contractor's report and the test review meeting, the Resident Engineer will provide a written determine of either the restart date or require Phase III be repeated. After the conclusion of any re-testing which the Resident Engineer may require, the Phase IV assessment shall be repeated as if Phase III had just been completed.

G. Exclusions

1. The Contractor will not be held responsible for failures in system performance resulting from the following:
 - a. An outage of the main power in excess of the capability of any backup power source provided the automatic initiation of all backup sources was accomplished and that automatic shutdown and restart of the PACS performed as specified.
 - b. Failure of an Owner furnished equipment or communications link, provided the failure was not due to Contractor furnished equipment, installation, or software.

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- c. Failure of existing Owner owned equipment, provided the failure was not due to Contractor furnished equipment, installation, or software.

- - - E N D - - -

SECTION 28 05 13
CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the finishing, installation, connection, testing and certification the conductors and cables required for a fully functional for electronic safety and security (ESS) system.

1.2 RELATED WORK

- A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.
- B. Section 07 84 00 - FIRESTOPPING. Requirements for firestopping application and use.
- C. Section 28 05 00 - COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY. Requirements for general requirements that are common to more than one section in Division 28.
- D. Section 27 05 26 - GROUNDING AND BONDING FOR COMMUNICATION EQUIPMENT. Requirements for grounding of equipment.
- E. Section 27 05 33 - RACEWAYS AND BOXES FOR COMMUNICATION EQUIPMENT. Requirements for infrastructure.
- F. Section 31 20 00 - EARTH MOVING. For excavation and backfill for cables that are installed in conduit.

1.3 DEFINITIONS

- A. BICSI: Building Industry Consulting Service International.
- B. EMI: Electromagnetic interference.
- C. IDC: Insulation displacement connector.
- D. Ladder Cable Tray: A fabricated structure consisting of two longitudinal side rails connected by individual transverse members (rungs).
- E. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control and signaling power-limited circuits.
- F. Open Cabling: Passing telecommunications cabling through open space (e.g., between the studs of a wall cavity).
- G. RCDD: Registered Communications Distribution Designer.
- H. Solid-Bottom or Nonventilated Cable Tray: A fabricated structure consisting of integral or separate longitudinal side rails, and a bottom without ventilation openings.
- I. Trough or Ventilated Cable Tray: A fabricated structure consisting of integral or separate longitudinal rails and a bottom having openings

sufficient for the passage of air and using 75 percent or less of the plan area of the surface to support cables.

J. UTP: Unshielded twisted pair.

1.4 QUALITY ASSURANCE

A. See section 28 05 00, Paragraph 1.4.

1.5 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

1. Manufacturer's Literature and Data: Showing each cable type and rating.
2. Certificates: Two weeks prior to final inspection, deliver to the COR four copies of the certification that the material is in accordance with the drawings and specifications and diagrams for cable management system.
3. Shop Drawings: Cable tray layout, showing cable tray route to scale, with relationship between the tray and adjacent structural, electrical, and mechanical elements. Include the following:
 - a. Vertical and horizontal offsets and transitions.
 - b. Clearances for access above and to side of cable trays.
 - c. Vertical elevation of cable trays above the floor or bottom of ceiling structure.
 - d. Load calculations to show dead and live loads as not exceeding manufacturer's rating for tray and its support elements.
 - e. System labeling schedules, including electronic copy of labeling schedules that are part of the cable and asset identification system of the software specified in Parts 2 and 3.
4. Wiring Diagrams. Show typical wiring schematics including the following:
 - a. Workstation outlets, jacks, and jack assemblies.
 - b. Patch cords.
 - c. Patch panels.
5. Cable Administration Drawings: As specified in Part 3 "Identification" Article.
6. Project planning documents as specified in Part 3.
7. Maintenance Data: For wire and cable to include in maintenance manuals.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent

referenced. Publications are reference in the text by the basic designation only.

- B. American Society of Testing Material (ASTM):
 - D2301-04.....Standard Specification for Vinyl Chloride
Plastic Pressure Sensitive Electrical Insulating
Tape
- C. Federal Specifications (Fed. Spec.):
 - A-A-59544-08.....Cable and Wire, Electrical (Power, Fixed
Installation)
- D. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
 - 44-05.....Thermoset-Insulated Wires and Cables
 - 83-08.....Thermoplastic-Insulated Wires and Cables
 - 467-07.....Electrical Grounding and Bonding Equipment
 - 486A-03.....Wire Connectors and Soldering Lugs for Use with
Copper Conductors
 - 486C-04.....Splicing Wire Connectors
 - 486D-05.....Insulated Wire Connector Systems for Underground
Use or in Damp or Wet Locations
 - 486E-00.....Equipment Wiring Terminals for Use with Aluminum
and/or Copper Conductors
 - 493-07.....Thermoplastic-Insulated Underground Feeder and
Branch Circuit Cable
 - 514B-04.....Fittings for Cable and Conduit
 - 1479-03.....Fire Tests of Through-Penetration Fire Stops

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Test cables upon receipt at Project site.
 - 1. Test optical fiber cable to determine the continuity of the strand end to end. Use optical-fiber flashlight or optical loss test set.
 - 2. Test optical fiber cable on reels. Use an optical time domain reflectometer to verify the cable length and locate cable defects, splices, and connector; include the loss value of each. Retain test data and include the record in maintenance data.
 - 3. Test each pair of UTP cable for open and short circuits.

1.8 PROJECT CONDITIONS

- A. Environmental Limitations: Do not deliver or install UTP, optical fiber, and coaxial cables and connecting materials until wet work in spaces is complete and dry, and temporary HVAC system is operating and

maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.

PART 2 - PRODUCTS

2.1 GENERAL

- A. Support of Open Cabling: NRTL labeled for support of [Category 5e] [Category 6] cabling, designed to prevent degradation of cable performance and pinch points that could damage cable.
 - 1. Support brackets with cable tie slots for fastening cable ties to brackets.
 - 2. Lacing bars, spools, J-hooks, and D-rings.
 - 3. Straps and other devices.
- B. Conduit and Boxes: Comply with requirements in Division 28 Section "Conduits and Backboxes for Electrical Systems." [Flexible metal conduit shall not be used.]
 - 1. Outlet boxes shall be no smaller than 2 inches (50 mm) wide, 3 inches (75 mm) high, and 2-1/2 inches (64 mm) deep.

2.2 BACKBOARDS

- A. Backboards: Plywood, [fire-retardant treated,] 3/4 by 48 by 96 inches (19 by 1220 by 2440 mm). Comply with requirements for plywood backing panels in Division 06 Section "Rough Carpentry".

2.3 UTP CABLE

- A. Description: 100-ohm, 4-pair UTP, formed into 25-pair binder groups covered with a blue thermoplastic jacket.
 - 1. Comply with ICEA S-90-661 for mechanical properties.
 - 2. Comply with TIA/EIA-568-B.1 for performance specifications.
 - 3. Comply with TIA/EIA-568-B.2, [Category 5e] [Category 6].
 - 4. Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 444 and NFPA 70 for the following types:
 - a. Communications, General Purpose: Type CM or CMG [; or MPP, CMP, MPR, CMR, MP, or MPG].
 - b. Communications, Plenum Rated: Type CMP [; or MPP], complying with NFPA 262.
 - c. Communications, Riser Rated: Type CMR [; or MPP, CMP, or MPR], complying with UL 1666.
 - d. Communications, Limited Purpose: Type CMX[; or MPP, CMP, MPR, CMR, MP, MPG, CM, or CMG].
 - e. Multipurpose: Type MP or MPG [; or MPP or MPR].
 - f. Multipurpose, Plenum Rated: Type MPP, complying with NFPA 262.

- g. Multipurpose, Riser Rated: Type MPR [or MPP], complying with UL 1666.

2.4 UTP CABLE HARDWARE

- A. UTP Cable Connecting Hardware: IDC type, using modules designed for punch-down caps or tools. Cables shall be terminated with connecting hardware of the same category or higher.
- B. Connecting Blocks: [110-style for Category 5e] [110-style for Category 6] [66-style for Category 5e]. Provide blocks for the number of cables terminated on the block, plus [25] <Insert percentage> percent spare. Integral with connector bodies, including plugs and jacks where indicated.

2.5 OPTICAL FIBER CABLE

- A. Description: Multimode, [50/125] [62.5/125]-micrometer, [24] <Insert number>-fiber, [nonconductive,] tight buffer, optical fiber cable.
1. Comply with ICEA S-83-596 for mechanical properties.
 2. Comply with TIA/EIA-568-B.3 for performance specifications.
 3. Comply with [TIA/EIA-492AAAA-B] [TIA/EIA-492AAAA-A] for detailed specifications.
 4. Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 444, UL 1651, and NFPA 70 for the following types:
 - a. General Purpose, Nonconductive: Type OFN or OFNG [, or OFNR, OFNP].
 - b. Plenum Rated, Nonconductive: Type OFNP, complying with NFPA 262.
 - c. Riser Rated, Nonconductive: Type OFNR [or OFNP], complying with UL 1666.
 - d. General Purpose, Conductive: Type OFC or OFCG [; or OFNG, OFN, OFCR, OFNR, OFCP, or OFNP].
 - e. Plenum Rated, Conductive: Type OFCP [or OFNP], complying with NFPA 262.
 - f. Riser Rated, Conductive: Type OFCR [; or OFNR, OFCP, or OFNP], complying with UL 1666.
 5. Conductive cable shall be [steel] [aluminum] armored type.
 6. Maximum Attenuation: [3.50] <Insert number> dB/km at 850 nm; [1.5] <Insert number> dB/km at 1300 nm.
 7. Minimum Modal Bandwidth: 160 MHz-km at 850 nm; 500 MHz-km at 1300 nm.
- B. Jacket:

1. Jacket Color: [Aqua for 50/125-micrometer cable] [Orange for 62.5/125-micrometer cable].
2. Cable cordage jacket, fiber, unit, and group color shall be according to TIA/EIA-598-B.
3. Imprinted with fiber count, fiber type, and aggregate length at regular intervals not to exceed 40 inches (1000 mm).

2.6 OPTICAL FIBER CABLE HARDWARE

- A. Cable Connecting Hardware: Meet the Optical Fiber Connector Intermateability Standards (FOCIS) specifications of TIA/EIA-604-2, TIA/EIA-604-3-A, and TIA/EIA-604-12. Comply with TIA/EIA-568-B.3.
 1. Quick-connect, simplex and duplex, [Type SC] [Type ST] [Type LC] [Type MT-RJ] connectors. Insertion loss shall be not more than 0.75 dB.
 2. Type SFF connectors may be used in termination racks, panels, and equipment packages.

2.7 COAXIAL CABLE

- A. General Coaxial Cable Requirements: Broadband type, recommended by cable manufacturer specifically for broadband data transmission applications. Coaxial cable and accessories shall have 75-ohm nominal impedance with a return loss of 20 dB maximum from 7 to 806 MHz.
- B. RG-11/U: NFPA 70, Type CATV.
 1. No. [14] <Insert size> AWG, solid, copper-covered steel conductor.
 2. Gas-injected, foam-PE insulation.
 3. Double shielded with 100 percent aluminum polyester tape and 60 percent aluminum braid.
 4. Jacketed with sunlight-resistant, black PVC or PE.
 5. Suitable for outdoor installations in ambient temperatures ranging from minus 40 to plus 85 deg C.
- C. RG59/U: NFPA 70, Type CATVR.
 1. No. [20] <Insert size> AWG, solid, silver-plated, copper-covered steel conductor.
 2. Gas-injected, foam-PE insulation.
 3. Triple shielded with 100 percent aluminum polyester tape and 95 percent aluminum braid; covered by aluminum foil with grounding strip.
 4. Color-coded PVC jacket.
- D. RG-6/U: NFPA 70, Type CATV or CM.
 1. No. [16] <Insert size> AWG, solid, copper-covered steel conductor; gas-injected, foam-PE insulation.

2. Double shielded with 100 percent aluminum-foil shield and 60 percent aluminum braid.
 3. Jacketed with black PVC or PE.
 4. Suitable for indoor installations.
- E. RG59/U: NFPA 70, Type CATV.
1. No. [20] <Insert size> AWG, solid, copper-covered steel conductor; gas-injected, foam-PE insulation.
 2. Double shielded with 100 percent aluminum polyester tape and 40 percent aluminum braid.
 3. PVC jacket.
- F. RG59/U (Plenum Rated): NFPA 70, Type CMP.
1. No. [20] <Insert size> AWG, solid, copper-covered steel conductor; foam fluorinated ethylene propylene insulation.
 2. Double shielded with 100 percent aluminum-foil shield and 65 percent aluminum braid.
 3. Copolymer jacket.
- G. NFPA and UL compliance, listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 1655, and with NFPA 70 "Radio and Television Equipment" and "Community Antenna Television and Radio Distribution" Articles. Types are as follows:
1. CATV Cable: Type CATV[, or CATVP or CATVR].
 2. CATV Plenum Rated: Type CATVP, complying with NFPA 262.
 3. CATV Riser Rated: Type CATVR[; or CATVP, CATVR, or CATV], complying with UL 1666.
 4. CATV Limited Rating: Type CATVX.

2.8 COAXIAL CABLE HARDWARE

- A. Coaxial-Cable Connectors: Type BNC, 75 ohms.

2.9 RS-232 CABLE

- A. Standard Cable: NFPA 70, Type CM.
1. Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors.
 2. Polypropylene insulation.
 3. Individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage.
 4. PVC jacket.
 5. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.
 6. Flame Resistance: Comply with UL 1581.
- B. Plenum-Rated Cable: NFPA 70, Type CMP.

1. Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors.
2. Plastic insulation.
3. Individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage.
4. Plastic jacket.
5. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.
6. Flame Resistance: Comply with NFPA 262.

2.10 RS-485 CABLE

- A. Standard Cable: NFPA 70, Type CM[or CMG].
 1. Paired, 2 pairs, twisted, No. 22 AWG, stranded (7x30) tinned copper conductors.
 2. PVC insulation.
 3. Unshielded.
 4. PVC jacket.
 5. Flame Resistance: Comply with UL 1581.
- B. Plenum-Rated Cable: NFPA 70, Type CMP.
 1. Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors.
 2. Fluorinated ethylene propylene insulation.
 3. Unshielded.
 4. Fluorinated ethylene propylene jacket.
 5. Flame Resistance: NFPA 262, Flame Test.

2.11 LOW-VOLTAGE CONTROL CABLE

- A. Paired Lock Cable: NFPA 70, Type CMG.
 1. 1 pair, twisted, No. 16 AWG, stranded (19x29) tinned copper conductors.
 2. PVC insulation.
 3. Unshielded.
 4. PVC jacket.
 5. Flame Resistance: Comply with UL 1581.
- B. Plenum-Rated, Paired Lock Cable: NFPA 70, Type CMP.
 1. 1 pair, twisted, No. 16 AWG, stranded (19x29) tinned copper conductors.
 2. PVC insulation.
 3. Unshielded.
 4. PVC jacket.
 5. Flame Resistance: Comply with NFPA 262.

- C. Paired Lock Cable: NFPA 70, Type CMG.
 - 1. 1 pair, twisted, No. 18 AWG, stranded (19x30) tinned copper conductors.
 - 2. PVC insulation.
 - 3. Unshielded.
 - 4. PVC jacket.
 - 5. Flame Resistance: Comply with UL 1581.
- D. Plenum-Rated, Paired Lock Cable: NFPA 70, Type CMP.
 - 1. 1 pair, twisted, No. 18 AWG, stranded (19x30) tinned copper conductors.
 - 2. Fluorinated ethylene propylene insulation.
 - 3. Unshielded.
 - 4. Plastic jacket.
 - 5. Flame Resistance: NFPA 262, Flame Test.

2.12 CONTROL-CIRCUIT CONDUCTORS

- A. Class 1 Control Circuits: Stranded copper, Type THHN-THWN, in raceway complying with UL 83.
- B. Class 2 Control Circuits: Stranded copper, [Type THHN-THWN, in raceway] [power-limited cable, concealed in building finishes] [power-limited tray cable, in cable tray] complying with UL 83.
- C. Class 3 Remote-Control and Signal Circuits: Stranded copper, Type TW or TF, complying with UL 83.

2.13 FIRE ALARM WIRE AND CABLE

- A. General Wire and Cable Requirements: NRTL listed and labeled as complying with NFPA 70, Article 760.
- B. Signaling Line Circuits: Twisted, shielded pair, [not less than] [No. 18 AWG] [<Insert wire size> AWG] [size as recommended by system manufacturer].
 - 1. Circuit Integrity Cable: Twisted shielded pair, NFPA 70, Article 760, Classification CI, for power-limited fire alarm signal service Type FPL. NRTL listed and labeled as complying with UL 1424 and UL 2196 for a 2-hour rating.
- C. Non-Power-Limited Circuits: Solid-copper conductors with 600-V rated, 75 deg C, color-coded insulation.
 - 1. Low-Voltage Circuits: No. 16 AWG, minimum.
 - 2. Line-Voltage Circuits: No. 12 AWG, minimum.
 - 3. Multiconductor Armored Cable: NFPA 70, Type MC, copper conductors, Type TFN/THHN conductor insulation, copper drain wire, copper armor[with outer jacket] with red identifier stripe, NRTL listed for fire

alarm and cable tray installation, plenum rated, and complying with requirements in UL 2196 for a 2-hour rating.

2.14 IDENTIFICATION PRODUCTS

- A. Comply with UL 969 for a system of labeling materials, including label stocks, laminating adhesives, and inks used by label printers.

2.15 SOURCE QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to evaluate cables.
- B. Factory test UTP and optical fiber cables on reels according to TIA/EIA-568-B.1.
- C. Factory test UTP cables according to TIA/EIA-568-B.2.
- D. Factory test multimode optical fiber cables according to TIA/EIA-526-14-A and TIA/EIA-568-B.3.
- E. Factory sweep test coaxial cables at frequencies from 5 MHz to 1 GHz. Sweep test shall test the frequency response, or attenuation over frequency, of a cable by generating a voltage whose frequency is varied through the specified frequency range and graphing the results.
- F. Cable will be considered defective if it does not pass tests and inspections.
- G. Prepare test and inspection reports.

2.16 WIRE LUBRICATING COMPOUND

- A. Suitable for the wire insulation and conduit it is used with, and shall not harden or become adhesive.
- B. Shall not be used on wire for isolated type electrical power systems.

2.17 FIREPROOFING TAPE

- A. The tape shall consist of a flexible, conformable fabric of organic composition coated one side with flame-retardant elastomer.
- B. The tape shall be self-extinguishing and shall not support combustion. It shall be arc-proof and fireproof.
- C. The tape shall not deteriorate when subjected to water, gases, salt water, sewage, or fungus and be resistant to sunlight and ultraviolet light.
- D. The finished application shall withstand a 200-ampere arc for not less than 30 seconds.
- E. Securing tape: Glass cloth electrical tape not less than 0.18 mm (7 mils) thick, and 19 mm (3/4 inch) wide.

PART 3 - EXECUTION

3.1 INSTALLATION OF CONDUCTORS AND CABLES

- A. Comply with NECA 1.

B. General Requirements for Cabling:

1. Comply with TIA/EIA-568-B.1.
2. Comply with BICSI ITSIM, Ch. 6, "Cable Termination Practices."
3. Install 110-style IDC termination hardware unless otherwise indicated.
4. Terminate all conductors; no cable shall contain un-terminated elements. Make terminations only at indicated outlets, terminals, and cross-connect and patch panels.
5. Cables may not be spliced. Secure and support cables at intervals not exceeding 30 inches (760 mm) and not more than 6 inches (150 mm) from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
6. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii, but not less than radii specified in BICSI ITSIM, "Cabling Termination Practices" Chapter. Install lacing bars and distribution spools.
7. Do not install bruised, kinked, scored, deformed, or abraded cable. Do not splice cable between termination, tap, or junction points. Remove and discard cable if damaged during installation and replace it with new cable.
8. Cold-Weather Installation: Bring cable to room temperature before dereeling. Heat lamps shall not be used for heating.
9. Pulling Cable:
 - a. Comply with BICSI ITSIM, Ch. 4, "Pulling Cable." Monitor cable pull tensions.
 - b. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables.
 - c. Use ropes made of nonmetallic material for pulling feeders.
 - d. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the Resident Engineer/COTR.
 - e. Pull in multiple cables together in a single conduit.

C. Splice cables and wires where necessary only in outlet boxes, junction boxes, or pull boxes.

1. Splices and terminations shall be mechanically and electrically secure.
2. Where the Government determines that unsatisfactory splices or terminations have been installed, remove the devices and install approved devices at no additional cost to the Government.

- D. Seal cable and wire entering a building from underground, between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.
- E. Unless otherwise specified in other sections install wiring and connect to equipment/devices to perform the required functions as shown and specified.
- F. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.
- G. Where separate power supply circuits are not shown, connect the systems to the nearest panel boards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.
- H. Install a red warning indicator on the handle of the branch circuit breaker for the power supply circuit for each system to prevent accidental de-energizing of the systems.
- I. System voltages shall be 120 volts or lower where shown on the drawings or as required by the NEC.
- J. UTP Cable Installation:
 - 1. Comply with TIA/EIA-568-B.2.
 - 2. Do not untwist UTP cables more than 1/2 inch (12 mm) from the point of termination to maintain cable geometry.
- K. Optical Fiber Cable Installation:
 - 1. Comply with TIA/EIA-568-B.3.
 - 2. Cable shall be terminated on connecting hardware that is rack or cabinet mounted.
- L. Open-Cable Installation:
 - 1. Install cabling with horizontal and vertical cable guides in telecommunications spaces with terminating hardware and interconnection equipment.
 - 2. Suspend copper cable not in a wireway or pathway a minimum of 8 inches (200 mm) above ceilings by cable supports not more than [60 inches (1525 mm)] <Insert dimension> apart.
 - 3. Cable shall not be run through structural members or in contact with pipes, ducts, or other potentially damaging items.
- M. Installation of Cable Routed Exposed under Raised Floors:
 - 1. Install plenum-rated cable only.
 - 2. Install cabling after the flooring system has been installed in raised floor areas.

3. Coil cable [72 inches (1830 mm)] <Insert size> long shall be neatly coiled not less than [12 inches (300 mm)] <Insert size> in diameter below each feed point.

N. Outdoor Coaxial Cable Installation:

1. Install outdoor connections in enclosures complying with NEMA 250, Type 4X. Install corrosion-resistant connectors with properly designed O-rings to keep out moisture.
2. Attach antenna lead-in cable to support structure at intervals not exceeding 36 inches (915 mm).

O. Separation from EMI Sources:

1. Comply with BICSI TDMM and TIA/EIA-569-A recommendations for separating unshielded copper voice and data communication cable from potential EMI sources, including electrical power lines and equipment.
2. Separation between open communications cables or cables in nonmetallic raceways and unshielded power conductors and electrical equipment shall be as follows:
 - a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 5 inches (127 mm).
 - b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 12 inches (300 mm).
 - c. Electrical Equipment Rating More Than 5 kVA: A minimum of 24 inches (600 mm).
3. Separation between communications cables in grounded metallic raceways and unshielded power lines or electrical equipment shall be as follows:
 - a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 2-1/2 inches (64 mm).
 - b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 6 inches (150 mm).
 - c. Electrical Equipment Rating More Than 5 kVA: A minimum of 12 inches (300 mm).
4. Separation between communications cables in grounded metallic raceways and power lines and electrical equipment located in grounded metallic conduits or enclosures shall be as follows:
 - a. Electrical Equipment Rating Less Than 2 kVA: No requirement.
 - b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 3 inches (75 mm).

- c. Electrical Equipment Rating More Than 5 kVA: A minimum of 6 inches (150 mm).
- 5. Separation between Cables and Electrical Motors and Transformers, 5 kVA or HP and Larger: A minimum of 48 inches (1200 mm).
- 6. Separation between Cables and Fluorescent Fixtures: A minimum of 5 inches (127 mm).

3.2 FIRE ALARM WIRING INSTALLATION

- A. Comply with NECA 1 and NFPA 72.
- B. Wiring Method: Install wiring in metal raceway according to Division 28 Section CONDUITS AND BACKBOXES FOR ELECTRICAL SYSTEMS."
 - 1. Install plenum cable in environmental air spaces, including plenum ceilings.
 - 2. Fire alarm circuits and equipment control wiring associated with the fire alarm system shall be installed in a dedicated raceway system. This system shall not be used for any other wire or cable.
- C. Wiring Method:
 - 1. Cables and raceways used for fire alarm circuits, and equipment control wiring associated with the fire alarm system, may not contain any other wire or cable.
 - 2. Fire-Rated Cables: Use of 2-hour, fire-rated fire alarm cables, NFPA 70, Types MI and CI, is [not] permitted.
 - 3. Signaling Line Circuits: Power-limited fire alarm cables [may] [shall not] be installed in the same cable or raceway as signaling line circuits.
- D. Wiring within Enclosures: Separate power-limited and non-power-limited conductors as recommended by manufacturer. Install conductors parallel with or at right angles to sides and back of the enclosure. Bundle, lace, and train conductors to terminal points with no excess. Connect conductors that are terminated, spliced, or interrupted in any enclosure associated with the fire alarm system to terminal blocks. Mark each terminal according to the system's wiring diagrams. Make all connections with approved crimp-on terminal spade lugs, pressure-type terminal blocks, or plug connectors.
- E. Cable Taps: Use numbered terminal strips in junction, pull, and outlet boxes, cabinets, or equipment enclosures where circuit connections are made.
- F. Color-Coding: Color-code fire alarm conductors differently from the normal building power wiring. Use one color-code for alarm circuit wiring and another for supervisory circuits. Color-code audible alarm-

indicating circuits differently from alarm-initiating circuits. Use different colors for visible alarm-indicating devices. Paint fire alarm system junction boxes and covers red.

- G. Risers: Install at least two vertical cable risers to serve the fire alarm system. Separate risers in close proximity to each other with a minimum one-hour-rated wall, so the loss of one riser does not prevent the receipt or transmission of signals from other floors or zones.
- H. Wiring to Remote Alarm Transmitting Device: 1-inch (25-mm) conduit between the fire alarm control panel and the transmitter. Install number of conductors and electrical supervision for connecting wiring as needed to suit monitoring function.

3.3 CONTROL CIRCUIT CONDUCTORS

- A. Minimum Conductor Sizes:
 - 1. Class 1 remote-control and signal circuits, No. 14 AWG.
 - 2. Class 2 low-energy, remote-control and signal circuits, No. 16 AWG.
 - 3. Class 3 low-energy, remote-control, alarm and signal circuits, No. 12 AWG.

3.4 CONNECTIONS

- A. Comply with requirements in Division 28 Section, PHYSICAL ACCESS CONTROL for connecting, terminating, and identifying wires and cables.
- B. Comply with requirements in Division 28 Section "INTRUSION DETECTION" for connecting, terminating, and identifying wires and cables.
- C. Comply with requirements in Division 28 Section "VIDEO SURVEILLANCE" for connecting, terminating, and identifying wires and cables.
- D. Comply with requirements in Division 28 Section "ELECTRONIC PERSONAL PROTECTION SYSTEMS" for connecting, terminating, and identifying wires and cables.
- E. Comply with requirements in Division 28 Section "FIRE DETECTION AND ALARM" for connecting, terminating, and identifying wires and cables.

3.5 FIRESTOPPING

- A. Comply with requirements in Division 07 Section "PENETRATION FIRESTOPPING."
- B. Comply with TIA/EIA-569-A, "Firestopping" Annex A.
- C. Comply with BICSI TDMM, "Firestopping Systems" Article.

3.6 GROUNDING

- A. For communications wiring, comply with ANSI-J-STD-607-A and with BICSI TDMM, "Grounding, Bonding, and Electrical Protection" Chapter.
- B. For low-voltage wiring and cabling, comply with requirements in Division 28 Section "GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY."

3.7 IDENTIFICATION

- A. Identify system components, wiring, and cabling complying with TIA/EIA-606-A.
- B. Install a permanent wire marker on each wire at each termination.
- C. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- D. Wire markers shall retain their markings after cleaning.
- E. In each handhole, install embossed brass tags to identify the system served and function.

3.8 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 - 1. Visually inspect UTP and optical fiber cable jacket materials for UL or third-party certification markings. Inspect cabling terminations to confirm color-coding for pin assignments, and inspect cabling connections to confirm compliance with TIA/EIA-568-B.1.
 - 2. Visually inspect cable placement, cable termination, grounding and bonding, equipment and patch cords, and labeling of all components.
 - 3. Test UTP cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors. Test operation of shorting bars in connection blocks. Test cables after termination but not cross connection.
 - a. Test instruments shall meet or exceed applicable requirements in TIA/EIA-568-B.2. Perform tests with a tester that complies with performance requirements in "Test Instruments (Normative)" Annex, complying with measurement accuracy specified in "Measurement Accuracy (Informative)" Annex. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.
 - 4. Optical Fiber Cable Tests:
 - a. Test instruments shall meet or exceed applicable requirements in TIA/EIA-568-B.1. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.
 - b. Link End-to-End Attenuation Tests:

- 1) Multimode Link Measurements: Test at 850 or 1300 nm in 1 direction according to TIA/EIA-526-14-A, Method B, One Reference Jumper.
 - 2) Attenuation test results for links shall be less than 2.0 dB. Attenuation test results shall be less than that calculated according to equation in TIA/EIA-568-B.1.
5. Coaxial Cable Tests: Comply with requirements in Division 27 Section "Master Antenna Television System."
- D. Document data for each measurement. Print data for submittals in a summary report that is formatted using Table 10.1 in BICSI TDMM as a guide, or transfer the data from the instrument to the computer, save as text files, print, and submit.
- E. End-to-end cabling will be considered defective if it does not pass tests and inspections.
- F. Prepare test and inspection reports.

- - - E N D - - -

SECTION 28 13 00
PHYSICAL ACCESS CONTROL SYSTEM

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the finishing, installation, connection, testing and certification of a complete and fully operating Physical Access Control System, hereinafter referred to as the PACS.
- B. This Section includes a Physical Access Control System consisting of a system server, operating system and application software, and field-installed Controllers connected by a high-speed electronic data transmission network. The PACS system shall be the extension of the existing Campus wide PACS system. The contractor shall survey existing system and provide extension of the system for the New Emergency Services Building. The contractor shall program the existing central station and new components for the extension of the PACS system. The PACS shall have the following:
 - 1. Physical Access Control:
 - a. Regulating access through doors.
 - b. Anti-passback.
 - c. Visitor assignment.
 - d. Surge and tamper protection.
 - e. Secondary alarm annunciator.
 - f. Credential readers.
 - g. New system shall utilize the existing campus wide system cards.
 - h. Push-button switches.
 - i. Interface with existing campus system.
 - j. Credential creation and credential holder database and management shall be modified for the new equipment and extension of the existing system.
 - k. Monitoring of field-installed devices in new and existing systems.
 - l. Reporting to central campus system.
 - m. Reporting
 - 2. Security:
 - a. Access and reporting to existing system.
 - b. Time and attendance.

- c. Key tracking.
 - d. Local override of public area during set times as determined by management on a real time basis.
 - e. Reporting.
- C. System Architecture:
- 1. Expand server and workstation configurations with all necessary connectors, interfaces and accessories as for a complete and operable system for devices shown.
- D. PACS shall provide secure and reliable identification of all existing and future security cars.
- E. Physical Access Control System (PACS) shall consist of:
- 1. Head-End equipment server expansion and integration.
 - 2. Expansion of the one or more networked PC-based workstations.
 - 3. Expansion of the existing Physical Access Control System and Database Management Software. Provide all licensing and reprogramming for expansions of the existing systems and all new devices within the building.
 - 4. Expansion and programming of existing credential validation software/hardware.
 - 5. Field installed controllers and connections to exiting system.
 - 6. PIV Middleware additions and expansions.
 - 7. Card readers.
 - 9. Ensure compatibility with existing cards.
 - 10. Supportive information system expansion and programming.
 - 11. Door locks and sensors.
 - 12. Power supplies.
 - 13. Interfaces with:
 - a. Existing Systems.
 - 14. Network switches, routers and controllers.
- F. Head-End equipment server, workstations and controllers shall be connected by a high-speed electronic data transmission network to new and existing systems.
- G. Information system supporting PACS , Head-End equipment server, workstations, network switches, routers and controllers shall comply with FIPS 200 requirements (Minimum Security Requirements for Federal

Information and Information Systems) and NIST Special Publication 800-53 (Recommended Security Controls for Federal Information Systems).

H. PACS system shall support:

1. Multiple credential authentication modes,
2. Bidirectional communication with the reader,
3. Incident response policy implementation capability; system shall have capability to automatically change access privileges for certain user groups to high security areas in case of incident/emergency.
4. Visitor management,

I. All security relevant decisions shall be made on "secure side of the door". Secure side processing shall include;

1. Challenge/response management,
2. PKI path discovery and validation,
3. Credential identifier processing,
4. Authorization decisions.

J. For locations where secure side processing is not applicable the tamper switches and certified cryptographic processing shall be provided per FIPS-140-2.

K. System Software: Based on existing central-station, workstation operating system, server operating system, and application software.

L. Software and controllers shall be capable of matching full 56 bit FASC-N plus minimum of 32 bits of public key certificate data.

M. Software shall have and program to be modified for the following capabilities:

1. Multiuser multitasking to allow for independent activities and monitoring to occur simultaneously at different workstations.
2. Support authentication and enrolment;
 - a. PIV verification,
 - b. Expiration date check,
 - c. Private key challenge (CAK & PAK to verify private key public key pairs exist and card is not a clone)
3. Support CRL validation via OCSP or SCVP on a scheduled basis and automatically deny access to any revoked credential in the system.

4. Graphical user interface to show pull-down menus and a menu tree format that complies with interface guidelines of Microsoft Windows operating system.
5. System license shall be for the entire system and shall include capability for future additions that are within the indicated system size limits specified in this Section.
6. System shall have open architecture that allows importing and exporting of data and interfacing with other systems that are compatible with the existing operating system.
7. Operator login and access shall be utilized via integrated smart card reader and password protection.

N. Systems Networks:

1. A standalone system network shall interconnect all components of the system. This network shall include communications between a central station and any peer or subordinate workstations, enrollment stations, local annunciation stations, portal control stations or redundant central stations.

O. Number of points:

1. PACS shall support multiple autonomous regional servers that can connect to a master command and controller server.
2. Unlimited number of access control readers, unlimited number of inputs or outputs, unlimited number of client workstations, unlimited number of cardholders.
3. Total system solution to enable enterprise-wide, networked, multi-user access to all system resources via a wide range of options for connectivity with the customer's existing LAN and WAN.

P. Console Network:

1. Modify console network to provide communication between a central station and any subordinate or separate stations of the system.

1.2 RELATED WORK

- A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.
- B. Section 07 84 00 - FIRESTOPPING. Requirements for firestopping application and use.
- C. Section 08 71 00 - DOOR HARDWARE. Requirements for door installation.
- D. Section 10 14 00 - SIGNAGE. Requirements for labeling and signs.

- E. Section 26 05 11 - REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
Requirements for connection of high voltage.
- F. Section 26 05 19 - LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES
(600 VOLTS AND BELOW). Requirements for power cables.
- G. Section 26 05 33 - RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS.
Requirements for infrastructure.
- H. Section 26 05 41 - UNDERGROUND ELECTRICAL CONSTRUCTION. Requirements
for underground installation of wiring.
- I. Section 28 05 00 - COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND
SECURITY. For general requirements that are common to more than one
section in Division 28.
- J. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND
SECURITY. Requirements for conductors and cables.
- K. Section 27 05 26 - GROUNDING AND BONDING FOR COMMUNICATION EQUIPMENT.
Requirements for grounding of equipment.
- L. Section 27 05 33 - RACEWAYS AND BOXES FOR COMMUNICATION EQUIPMENT.
Requirements for infrastructure.
- M. Section 28 31 00 - FIRE DETECTION AND ALARM. Requirements for
integration with fire detection and alarm system.

1.3 QUALITY ASSURANCE

- A. The Contractor shall be responsible for providing, installing, and the
operation of the PACS as shown. The Contractor shall also provide
certification as required.
- B. The security system will be installed and tested to ensure all
components are fully compatible as a system and can be integrated with
all associated security subsystems, whether the security system is
stand-alone or a part of a complete Information Technology (IT)
computer network. New components and systems shall be programmed in to
the existing campus system.
- C. Manufacturers Qualifications: The manufacturer shall regularly and
presently produce, as one of the manufacturer's principal products, the
equipment and material specified for this project, and shall have
manufactured the item for at least three years.
- D. Product Qualifications:

1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.

E. Contractor Qualifications:

1. The Contractor or security sub-contractor shall be a licensed security Contractor with a minimum of five (5) years experience installing and servicing systems of similar scope and complexity. The Contractor shall be an authorized regional representative of the Security Management System's (PACS) manufacturer. The Contractor shall provide four (4) current references from clients with systems of similar scope and complexity which became operational in the past three (3) years. At least three (3) of the references shall be utilizing the same system components, in a similar configuration as the proposed system. The references must include a current point of contact, company or agency name, address, telephone number, complete system description, date of completion, and approximate cost of the project. The owner reserves the option to visit the reference sites, with the site owner's permission and representative, to verify the quality of installation and the references' level of satisfaction with the system. The Contractor shall provide copies of system manufacturer certification for all technicians. The Contractor shall only utilize factory-trained technicians to install, program, and service the PACS. The Contractor shall only utilize factory-trained technicians to install, terminate and service controller/field panels and reader modules. The technicians shall have a minimum of five (5) continuous years of technical experience in electronic security systems. The Contractor shall have a local service facility. The facility shall be located within 60 miles of the project site. The local facility shall include sufficient spare parts inventory to support the service requirements associated with this contract. The facility shall also include appropriate diagnostic equipment to perform diagnostic procedures. The Resident Engineer reserves the option of surveying the company's

facility to verify the service inventory and presence of a local service organization.

- a. The Contractor shall provide proof project superintendent with BICSI Certified Commercial Installer Level 1, Level 2, or Technician to provide oversight of the project.
- b. Cable installer must have on staff a Registered Communication Distribution Designer (RCDD) certified by Building Industry Consulting Service International. The staff member shall provide consistent oversight of the project cabling throughout design, layout, installation, termination and testing.

F. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.4 SUBMITTALS

- A. Submit below items in conjunction with Master Specification Sections 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES and Section 28 05 00 COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY.
- B. Provide certificates of compliance with Section 1.3, Quality Assurance.
- C. Provide a complete and thorough pre-installation and as-built design package in both electronic format and on paper, minimum size 48 x 48 inches (1220 x 1220 millimeters); drawing submittals shall be per the established project schedule.
- D. Shop drawing and as-built packages shall include, but not be limited to:
 1. Index Sheet that shall:
 - a. Define each page of the design package to include facility name, building name, floor, and sheet number.
 - b. Provide a complete list of all security abbreviations and symbols.
 - c. Reference all general notes that are utilized within the design package.
 - d. Specification and scope of work pages for all individual security systems that are applicable to the design package that will:

- 1) Outline all general and job specific work required within the design package.
 - 2) Provide a detailed device identification table outlining device Identification (ID) and use for all security systems equipment utilized in the design package.
2. Drawing sheets that will be plotted on the individual floor plans or site plans shall:
- a. Include a title block as defined above.
 - b. Clearly define the drawings scale in both standard and metric measurements.
 - c. Provide device identification and location.
 - d. Address all signal and power conduit runs and sizes that are associated with the design of the electronic security system and other security elements (e.g., barriers, etc.).
 - e. Identify all pull box and conduit locations, sizes, and fill capacities.
 - f. Address all general and drawing specific notes for a particular drawing sheet.
3. A detailed riser drawing for each applicable security subsystem shall:
- a. Indicate the sequence of operation.
 - b. Relationship of integrated components on one diagram.
 - c. Include the number, size, identification, and maximum lengths of interconnecting wires.
 - d. Wire/cable types shall be defined by a wire and cable schedule. The schedule shall utilize a lettering system that will correspond to the wire/cable it represents (example: A = 18 AWG/1 Pair Twisted, Unshielded). This schedule shall also provide the manufacturer's name and part number for the wire/cable being installed.
4. A detailed system drawing for each applicable security system shall:
- a. Clearly identify how all equipment within the system, from main panel to device, shall be laid out and connected.
 - b. Provide full detail of all system components wiring from point-to-point.

- c. Identify wire types utilized for connection, interconnection with associate security subsystems.
 - d. Show device locations that correspond to the floor plans.
 - e. All general and drawing specific notes shall be included with the system drawings.
5. A detailed schedule for all of the applicable security subsystems shall be included. All schedules shall provide the following information:
- a. Device ID.
 - b. Device Location (e.g. site, building, floor, room number, location, and description).
 - c. Mounting type (e.g. flush, wall, surface, etc.).
 - d. Power supply or circuit breaker and power panel number.
 - e. In addition, for the PACS, provide the door ID, door type (e.g. wood or metal), locking mechanism (e.g. strike or electromagnetic lock) and control device (e.g. card reader or biometrics).
6. Detail and elevation drawings for all devices that define how they were installed and mounted.
- E. Pre-installation design packages shall go through a full review process conducted by the Contractor along with a VA representative to ensure all work has been clearly defined and completed. All reviews shall be conducted in accordance with the project schedule. There shall be four (4) stages to the review process:
- 1. 35 percent
 - 2. 65 percent
 - 3. 90 percent
 - 4. 100 percent
- F. Provide manufacturer security system product cut-sheets. Submit for approval at least 30 days prior to commencement of formal testing, a Security System Operational Test Plan. Include procedures for operational testing of each component and security subsystem, to include performance of an integrated system test.
- G. Submit manufacture's certification of Underwriters Laboratories, Inc. (UL) listing as specified. Provide all maintenance and operating manuals per Section 01 00 00, GENERAL REQUIREMENTS, and Section 28 05 00 COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY.

H. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 28 08 00 COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS.

I. General: Submittals shall be in full compliance of the Contract Documents. All submittals shall be provided in accordance with this section. Submittals lacking the breath or depth these requirements will be considered incomplete and rejected. Submissions are considered multidisciplinary and shall require coordination with applicable divisions to provide a complete and comprehensive submission package. Additional general provisions are as follows:

1. The Contractor shall schedule submittals in order to maintain the project schedule. For coordination drawings refer to Specification Section 01 33 10 - DESIGN SUBMITTAL PROCEDURES, which outline basic submittal requirements and coordination. Section 01 33 10 shall be used in conjunction with this section.
2. The Contractor shall identify variations from requirements of Contract Documents and state product and system limitations, which may be detrimental to successful performance of the completed work or system.
3. Each package shall be submitted at one (1) time for each review and include components from applicable disciplines (e.g., electrical work, architectural finishes, door hardware, etc.) which are required to produce an accurate and detailed depiction of the project.
4. Manufacturer's information used for submittal shall have pages with items for approval tagged, items on pages shall be identified, and capacities and performance parameters for review shall be clearly marked through use of an arrow or highlighting. Provide space for Resident Engineer and Contractor review stamps.
5. Technical Data Drawings shall be in the latest version of AutoCAD®, drawn accurately, and in accordance with VA CAD Standards. FREEHAND SKETCHES OR COPIED VERSIONS OF THE CONSTRUCTION DOCUMENTS WILL NOT BE ACCEPTED. The Contractor shall not reproduce Contract Documents or copy standard information as the basis of the Technical Data

- Drawings. If departures from the technical data drawings are subsequently deemed necessary by the Contractor, details of such departures and the reasons thereof shall be submitted in writing to the Resident Engineer for approval before the initiation of work.
6. Packaging: The Contractor shall organize the submissions according to the following packaging requirements.
- a. Binders: For each manual, provide heavy duty, commercial quality, durable three (3) ring vinyl covered loose leaf binders, sized to receive 8.5 x 11 in paper, and appropriate capacity to accommodate the contents. Provide a clear plastic sleeve on the spine to hold labels describing the contents. Provide pockets in the covers to receive folded sheets.
 - 1) Where two (2) or more binders are necessary to accommodate data, correlate data in each binder into related groupings according to the Project Manual table of contents. Cross-referencing other binders where necessary to provide essential information for communication of proper operation and or maintenance of the component or system.
 - 2) Identify each binder on the front and spine with printed binder title, Project title or name, and subject matter covered. Indicate the volume number if applicable.
 - b. Dividers: Provide heavy paper dividers with celluloid tabs for each Section. Mark each tab to indicate contents.
 - c. Protective Plastic Jackets: Provide protective transparent plastic jackets designed to enclose diagnostic software for computerized electronic equipment.
 - d. Text Material: Where written material is required as part of the manual use the manufacturer's standard printed material, or if not available, specially prepared data, neatly typewritten on 8.5 inches by 11 inches 20 pound white bond paper.
 - e. Drawings: Where drawings and/or diagrams are required as part of the manual, provide reinforced punched binder tabs on the drawings and bind them with the text.
 - 1) Where oversized drawings are necessary, fold the drawings to the same size as the text pages and use as a foldout.

- 2) If drawings are too large to be used practically as a foldout, place the drawing, neatly folded, in the front or rear pocket of the binder. Insert a type written page indicating the drawing title, description of contents and drawing location at the appropriate location of the manual.
 - 3) Drawings shall be sized to ensure details and text is of legible size. Text shall be no less than 1/16" tall.
- f. Manual Content: In each manual include information specified in the individual Specification section, and the following information for each major component of building equipment and controls:
- 1) General system or equipment description.
 - 2) Design factors and assumptions.
 - 3) Copies of applicable Shop Drawings and Product Data.
 - 4) System or equipment identification including: manufacturer, model and serial numbers of each component, operating instructions, emergency instructions, wiring diagrams, inspection and test procedures, maintenance procedures and schedules, precautions against improper use and maintenance, repair instructions, sources of required maintenance materials and related services, and a manual index.
- g. Binder Organization: Organize each manual into separate sections for each piece of related equipment. At a minimum, each manual shall contain a title page, table of contents, copies of Product Data supplemented by drawings and written text, and copies of each warranty, bond, certifications, and service Contract issued. Refer to Group I through V Technical Data Package Submittal requirements for required section content.
- h. Title Page: Provide a title page as the first sheet of each manual to include the following information; project name and address, subject matter covered by the manual, name and address of the Project, date of the submittal, name, address, and telephone number of the Contractor, and cross references to related systems in other operating and/or maintenance manuals.
- i. Table of Contents: After the title page, include a type written table of contents for each volume, arranged systematically

according to the Project Manual format. Provide a list of each product included, identified by product name or other appropriate identifying symbols and indexed to the content of the volume. Where more than one (1) volume is required to hold data for a particular system, provide a comprehensive table of contents for all volumes in each volume of the set.

- j. General Information Section: Provide a general information section immediately following the table of contents, listing each product included in the manual, identified by product name. Under each product, list the name, address, and telephone number of the installer and maintenance Contractor. In addition, list a local source for replacement parts and equipment.
- k. Drawings: Provide specially prepared drawings where necessary to supplement the manufacturers printed data to illustrate the relationship between components of equipment or systems, or provide control or flow diagrams. Coordinate these drawings with information contained in Project Record Drawings to assure correct illustration of the completed installation.
- l. Manufacturer's Data: Where manufacturer's standard printed data is included in the manuals, include only those sheets that are pertinent to the part or product installed. Mark each sheet to identify each part or product included in the installation. Where more than one (1) item in tabular format is included, identify each item, using appropriate references from the Contract Documents. Identify data that is applicable to the installation and delete references to information which is not applicable.
- m. Where manufacturer's standard printed data is not available and the information is necessary for proper operation and maintenance of equipment or systems, or it is necessary to provide additional information to supplement the data included in the manual, prepare written text to provide the necessary information. Organize the text in a consistent format under a separate heading for different procedures. Where necessary, provide a logical sequence of instruction for each operating or maintenance procedure. Where similar or more than one product is listed on

the submittal the Contractor shall differentiate by highlighting the specific product to be utilized.

- n. Calculations: Provide a section for circuit and panel calculations.
 - o. Loading Sheets: Provide a section for DGP Loading Sheets.
 - p. Certifications: Provide section for Contractor's manufacturer certifications.
7. Contractor Review: Review submittals prior to transmittal. Determine and verify field measurements and field construction criteria. Verify manufacturer's catalog numbers and conformance of submittal with requirements of contract documents. Return non-conforming or incomplete submittals with requirements of the work and contract documents. Apply Contractor's stamp with signature certifying the review and verification of products occurred, and the field dimensions, adjacent construction, and coordination of information is in accordance with the requirements of the contract documents.
8. Resubmission: Revise and resubmit submittals as required within 15 calendar days of return of submittal. Make resubmissions under procedures specified for initial submittals. Identify all changes made since previous submittal.
9. Product Data: Within 15 calendar days after execution of the contract, the Contractor shall submit for approval a complete list of all of major products proposed for use. The data shall include name of manufacturer, trade name, model number, the associated contract document section number, paragraph number, and the referenced standards for each listed product.
- J. Group 1 Technical Data Package: Group I Technical Data Package shall be one submittal consisting of the following content and organization. Refer to VA Special Conditions Document for drawing format and content requirements. The data package shall include the following:
- 1. Section I - Drawings:
 - a. General - Drawings shall conform to VA Special Conditions and CAD Standards Documents. All text associated with security details shall be 1/8" tall and meet VA text standard for AutoCAD™ drawings.

- b. Cover Sheet - Cover sheet shall consist of Project Title and Address, Project Number, Area and Vicinity Maps.
- c. General Information Sheets - General Information Sheets shall consist of General Notes, Abbreviations, Symbols, Wire and Cable Schedule, Project Phasing, and Sheet Index.
- d. Floor Plans - Floor plans shall be produced from the Architectural backgrounds issued in the Construction Documents. The contractor shall receive floor plans from the prime A/E to develop these drawing sets. Security devices shall be placed on drawings in scale. All text associated with security details shall be 1/8" tall and meet VA text standard for AutoCAD™ drawings. Floor plans shall identify the following:
 - 1) security devices by symbol,
 - 2) the associated device point number (derived from the loading sheets),
 - 3) wire & cable types and counts
 - 4) conduit sizing and routing
 - 5) conduit riser systems
 - 6) device and area detail call outs
- e. Architectural details - Architectural details shall be produced for each device mounting type (door details for doors with physical access control, reader pedestals and mounts, security panel and power supply details).
- f. Riser Diagrams - Contractor shall provide a riser diagram indicating riser architecture and distribution of the physical access control system throughout the facility (or area in scope).
- g. Block Diagrams - Contractor shall provide a block diagram for the entire system architecture and interconnections with SMS subsystems. Block diagram shall identify SMS subsystem (e.g., physical access control, intrusion detection, closed circuit television, intercom, and other associated subsystems) integration; and data transmission and media conversion methodologies.
- h. Interconnection Diagrams - Contractor shall provide interconnection diagram for each sensor, and device component. Interconnection diagram shall identify termination locations,

standard wire detail to include termination schedule. Diagram shall also identify interfaces to other systems such as elevator control, fire alarm systems, and security management systems.

i. Security Details:

- 1) Panel Assembly Detail - For each panel assembly, a panel assembly details shall be provided identifying individual panel component size and content.
 - 2) Panel Details - Provide security panel details identify general arrangement of the security system components, backboard size, wire through size and location, and power circuit requirements.
 - 3) Device Mounting Details - Provide mounting detailed drawing for each security device (physical access control system, intrusion detection, video surveillance and assessment, and intercom systems) for each type of wall and ceiling configuration in project. Device details shall include device, mounting detail, wiring and conduit routing.
 - 4) Details of connections to power supplies and grounding
 - 5) Details of surge protection device installation
 - 6) Sensor detection patterns - Each system sensor shall have associated detection patterns.
 - 7) Equipment Rack Detail - For each equipment rack, provide a scaled detail of the equipment rack location and rack space utilization. Use of BISCII wire management standards shall be employed to identify wire management methodology. Transitions between equipment racks shall be shown to include use vertical and horizontal latter rack system.
 - 8) Security Control Room - The contractor shall provide a layout plan for the Security Control Room. The layout plan shall identify all equipment and details associated with the installation.
 - 9) Operator Console - The contractor shall provide a layout plan for the Operator Console. The layout plan shall identify all equipment and details associated with the installation.
- Equipment room - the contractor shall provide a layout plan

for the equipment room. The layout plan shall identify all equipment and details associated with the installation.

- 10) Equipment Room - Equipment room details shall provide architectural, electrical, mechanical, plumbing, IT/Data and associated equipment and device placements both vertical and horizontally.
 - j. Electrical Panel Schedule - Electrical Panel Details shall be provided for all SMS systems electrical power circuits. Panel details shall be provided identifying panel type (Standard, Emergency Power, Emergency/Uninterrupted Power Source, and Uninterrupted Power Source Only), panel location, circuit number, and circuit amperage rating.
 - k. Door Schedule - A door schedule shall be developed for each door equipped with electronic security components. At a minimum, the door schedule shall be coordinated with Division 08 work and include the following information:
 - 1) Item Number
 - 2) Door Number (Derived from A/E Drawings)
 - 3) Floor Plan Sheet Number
 - 4) Standard Detail Number
 - 5) Door Description (Derived from Loading Sheets)
 - 6) Data Gathering Panel Input Number
 - 7) Door Position or Monitoring Device Type & Model Number
 - 8) Lock Type, Model Number & Power Input/Draw (standby/active)
 - 9) Card Reader Type & Model Number
 - 10) Shunting Device Type & Model Number
 - 11) Sounder Type & Model Number
 - 12) Manufacturer
 - 13) Misc. devices as required
 - a) Delayed Egress Type & Model Number
 - b) Intercom
 - c) Camera
 - d) Electric Transfer Hinge
 - e) Electric Pass-through device
 - 14) Remarks column indicating special notes or door configurations
2. Section II - Data Gathering Panel Documentation Package

- a. Contractor shall provide Data Gathering Panel (DGP) input and output documentation packages for review at the Shop Drawing submittal stage and also with the as-built documentation package. The documentation packages shall be provided in both printed and magnetic form at both review stages.
- b. The Contractor shall provide loading sheet documentation package for the associated DGP, including input and output boards for all field panels associated with the project. Documentation shall be provided in current version Microsoft Excel spreadsheets following the format currently utilized by VA. A separate spreadsheet file shall be generated for each DGP and associated field panels.
- c. The spreadsheet names shall follow a sequence that shall display the spreadsheets in numerical order according to the DGP system number. The spreadsheet shall include the prefix in the file name that uniquely identifies the project site. The spreadsheet shall detail all connected items such as card readers, alarm inputs, and relay output connections. The spreadsheet shall include an individual section (row) for each panel input, output and card reader. The spreadsheet shall automatically calculate the system numbers for card readers, inputs, and outputs based upon data entered in initialization fields.
- d. All entries must be verified against the field devices. Copies of the floor plans shall be forwarded under separate cover.
- e. The DGP spreadsheet shall include an entry section for the following information:
 - 1) DGP number
 - 2) First Reader Number
 - 3) First Monitor Point Number
 - 4) First Relay Number
 - 5) DGP, input or output Location
 - 6) DGP Chain Number
 - 7) DGP Cabinet Tamper Input Number
 - 8) DGP Power Fail Input Number
 - 9) Number of Monitor Points Reserved For Expansion Boards

10) Number of Control Points (Relays) Reserved For Expansion
Boards

- f. The DGP, input module and output module spreadsheets shall automatically calculate the following information based upon the associated entries in the above fields:
- 1) System Numbers for Card Readers
 - 2) System Numbers for Monitor Point Inputs
 - 3) System Numbers for Control Points (Relays)
 - 4) Next DGP or input module First Monitor Point Number
 - 5) Next DGP or output module First Control Point Number
- g. The DGP spreadsheet shall provide the following information for each card reader:
- 1) DGP Reader Number
 - 2) System Reader Number
 - 3) Cable ID Number
 - 4) Description Field (Room Number)
 - 5) Description Field (Device Type i.e.: In Reader, Out Reader, etc.)
 - 6) Description Field
 - 7) DGP Input Location
 - 8) Date Test
 - 9) Date Passed
 - 10) Cable Type
 - 11) Camera Numbers (of cameras viewing the reader location)
- h. The DGP and input module spreadsheet shall provide the following information for each monitor point (alarm input).
- 1) DGP Monitor Point Input Number
 - 2) System Monitor Point Number
 - 3) Cable ID Number
 - 4) Description Field (Room Number)
 - 5) Description Field (Device Type i.e.: Door Contact, Motion Detector, etc.)
 - 6) DGP or input module Input Location
 - 7) Date Test
 - 8) Date Passed
 - 9) Cable Type

- 10) Camera Numbers (of associated alarm event preset call-ups)
 - i. The DGP and output module spreadsheet shall provide the following information for each control point (output relay).
 - 1) DGP Control Point (Relay) Number
 - 2) System (Control Point) Number
 - 3) Cable ID Number
 - 4) Description Field (Room Number)
 - 5) Description Field (Device: Lock Control, Local Sounder, etc.)
 - 6) Description Field
 - 7) DGP or OUTPUT MODULE Output Location
 - 8) Date Test
 - 9) Date Passed Cable Type
 - 10) Camera Number (of associated alarm event preset call-ups)
 - j. The DGP, input module and output module spreadsheet shall include the following information or directions in the header and footer:
 - 1) Header
 - a) DGP Input and Output Worksheet
 - b) Enter Beginning Reader, Input, and Output Starting Numbers and Sheet Will Automatically Calculate the Remaining System Numbers.
 - 2) Footer
 - a) File Name
 - b) Date Printed
 - c) Page Number
- SPEC WRITER NOTE: Delete following paragraph describing Mock-up construction if not required by the project.
4. Section III - Construction Mock-up: In areas with exposed EMT/Conduit Raceways, contractor shall conceal raceway as much as practical and unobtrusively. In addition, historic significance must be considered to determine installation means and methods for approval by the owner.
 5. Section IV - Manufacturers' Data: The data package shall include manufacturers' data for all materials and equipment, including sensors, local processors and console equipment provided under this specification.

6. Section V - System Description and Analysis: The data package shall include system descriptions, analysis, and calculations used in sizing equipment required by these specifications. Descriptions and calculations shall show how the equipment will operate as a system to meet the performance requirements of this specification. The data package shall include the following:

- a. Central processor memory size; communication speed and protocol description; rigid disk system size and configuration; flexible disk system size and configuration; back-up media size and configuration; alarm response time calculations; command response time calculations; start-up operations; expansion capability and method of implementation; sample copy of each report specified; and color photographs representative of typical graphics.
- b. Software Data: The data package shall consist of descriptions of the operation and capability of the system, and application software as specified.
- c. Overall System Reliability Calculations: The data package shall include all manufacturers' reliability data and calculations required to show compliance with the specified reliability.

7. Section VI - Certifications & References: All specified manufacturer's certifications shall be included with the data package. Contractor shall provide Project references as outlined in Paragraph 1.4 "Quality Assurance".

K. Group II Technical Data Package

1. The Contractor shall prepare a report of "Current Site Conditions" and submit a report to the Resident Engineer documenting changes to the site, particularly those conditions that affect performance of the system to be installed. The Contractor shall provide specification sheets, or written functional requirements to support the findings, and a cost estimate to correct those site changes or conditions which affect the installation of the system or its performance. The Contractor shall not correct any deficiency without written permission from the COTR.
2. System Configuration and Functionality: The contractor shall provide the results of the meeting with VA to develop system requirements and functionality including but not limited to:

- a. Baseline configuration
 - b. Access levels
 - c. Schedules (intrusion detection, physical access control, holidays, etc.)
 - d. Badge database
 - e. System monitoring and reporting (unit level and central control)
 - f. Naming conventions and descriptors
- L. Group III Technical Data Package
- 1. Development of Test Procedures: The Contractor will prepare performance test procedures for the system testing. The test procedures shall follow the format of the VA Testing procedures and be customized to the contract requirements. The Contractor will deliver the test procedures to the Resident Engineer for approval at least 60 calendar days prior to the requested test date.
- M. Group IV Technical Data Package
- 1. Performance Verification Test
 - a. Based on the successful completion of the pre-delivery test, the Contractor shall finalize the test procedures and report forms for the performance verification test (PVT) and the endurance test. The PVT shall follow the format, layout and content of the pre-delivery test. The Contractor shall deliver the PVT and endurance test procedures to the Resident Engineer for approval. The Contractor may schedule the PVT after receiving written approval of the test procedures. The Contractor shall deliver the final PVT and endurance test reports within 14 calendar days from completion of the tests. Refer to Part 3 of this section for System Testing and Acceptance requirements.
 - 2. Training Documentation
 - a. New Facilities and Major Renovations: Familiarization training shall be provided for new equipment or systems. Training can include site familiarization training for VA technicians and administrative personnel. Training shall include general information on new system layout including closet locations, turnover of the completed system including all documentation, including manuals, software, key systems, and full system

administration rights. Lesson plans and training manuals training shall be oriented to type of training to be provided.

b. New Unit Control Room:

- 1) Provide the security personnel with training in the use, operation, and maintenance of the entire control room system (Unit Control and Equipment Rooms). The training documentation must include the operation and maintenance. The first of the training sessions shall take place prior to system turnover and the second immediately after turnover. Coordinate the training sessions with the Owner. Completed classroom sessions will be witnessed and documented by the Architect/Engineer, and approved by the Resident Engineer. Instruction is not to begin until the system is operational as designed.
- 2) The training documents will cover the operation and the maintenance manuals and the control console operators' manuals and service manuals in detail, stressing all important operational and service diagnostic information necessary for the maintenance and operations personnel to efficiently use and maintain all systems.
- 3) Provide an illustrated control console operator's manual and service manual. The operator's manual shall be written in laymen's language and printed so as to become a permanent reference document for the operators, describing all control panel switch operations, graphic symbol definitions and all indicating functions and a complete explanation of all software.
- 4) The service manual shall be written in laymen's language and printed so as to become a permanent reference document for maintenance personnel, describing how to run internal self diagnostic software programs, troubleshoot head end hardware and field devices with a complete scenario simulation of all possible system malfunctions and the appropriate corrective measures.
- 5) Provide a professional color DVD instructional recording of all the operational procedures described in the operator's

manual. All charts used in the training session shall be clearly presented on the video. Any DVD found to be inferior in recording or material content shall be reproduced at no cost until an acceptable DVD is submitted. Provide four copies of the training DVD, one to the architect/engineer and three to the owner.

3. System Configuration and Data Entry:

- a. The contractor is responsible for providing all system configuration and data entry for the SMS and subsystems (e.g., video matrix switch, intercom, digital video recorders, network video recorders). All data entry shall be performed per VA standards & guidelines. The Contractor is responsible for participating in all meetings with the client to compile the information needed for data entry. These meetings shall be established at the beginning of the project and incorporated in to the project schedule as a milestone task. The contractor shall be responsible for all data collection, data entry, and system configuration. The contractor shall collect, enter, & program and/or configure the following components:
 - 1) Physical Access control system components,
 - 2) All intrusion detection system components,
 - 3) Video surveillance, control and recording systems,
 - 4) Intercom systems components,
 - 5) All other security subsystems shown in the contract documents.
- b. The Contractor is responsible for compiling the card access database for the VA employees, including programming reader configurations, access shifts, schedules, exceptions, card classes and card enrollment databases.
- c. Refer to Part 3 for system programming requirements and planning guidelines.

4. Graphics: Based on CAD as-built drawings developed for the construction project, create all map sets showing locations of all alarms and field devices. Graphical maps of all alarm points installed under this contract including perimeter and exterior alarm points shall be delivered with the system. The Contractor shall create and install all graphics needed to make the system

- operational. The Contractor shall utilize data from the contract documents, Contractor's field surveys, and all other pertinent information in the Contractor's possession to complete the graphics. The Contractor shall identify and request from the COTR, any additional data needed to provide a complete graphics package. Graphics shall have sufficient level of detail for the system operator to assess the alarm. The Contractor shall supply hard copy, color examples at least 203.2 x 254 mm (8 x 10 in) of each type of graphic to be used for the completed Security system. The graphics examples shall be delivered to the Resident Engineer for review and approval at least 90 calendar days prior to the scheduled date the Contractor requires them.
- N. Group V Technical Data Package: Final copies of the manuals shall be delivered to the Resident Engineer as part of the acceptance test. The draft copy used during site testing shall be updated with any changes required prior to final delivery of the manuals. Each manual's contents shall be identified on the cover. The manual shall include names, addresses, and telephone numbers of each sub-contractor installing equipment or systems, as well as the nearest service representatives for each item of equipment for each system. The manuals shall include a table of contents and tab sheets. Tab sheets shall be placed at the beginning of each chapter or section and at the beginning of each appendix. The final copies delivered after completion of the endurance test shall include all modifications made during installation, checkout, and acceptance. Six (6) hard-copies and one (1) soft copy on CD of each item listed below shall be delivered as a part of final systems acceptance.
1. Functional Design Manual: The functional design manual shall identify the operational requirements for the entire system and explain the theory of operation, design philosophy, and specific functions. A description of hardware and software functions, interfaces, and requirements shall be included for all system operating modes. Manufacturer developed literature may be used; however, shall be produced to match the project requirements.
 2. Equipment Manual: A manual describing all equipment furnished including:

- a. General description and specifications; installation and checkout procedures; equipment electrical schematics and layout drawings; system schematics and layout drawings; alignment and calibration procedures; manufacturer's repair list indicating sources of supply; and interface definition.
3. Software Manual: The software manual shall describe the functions of all software and include all other information necessary to enable proper loading, testing, and operation. The manual shall include:
 - a. Definition of terms and functions; use of system and applications software; procedures for system initialization, start-up, and shutdown; alarm reports; reports generation, database format and data entry requirements; directory of all disk files; and description of all communications protocols including data formats, command characters, and a sample of each type of data transfer.
4. Operator's Manual: The operator's manual shall fully explain all procedures and instructions for the operation of the system, including:
 - a. Computers and peripherals; system start-up and shutdown procedures; use of system, command, and applications software; recovery and restart procedures; graphic alarm presentation; use of report generator and generation of reports; data entry; operator commands' alarm messages, and printing formats; and system access requirements.
5. Maintenance Manual: The maintenance manual shall include descriptions of maintenance for all equipment including inspection, recommend schedules, periodic preventive maintenance, fault diagnosis, and repair or replacement of defective components.
6. Spare Parts & Components Data: At the conclusion of the Contractor's work, the Contractor shall submit to the Resident Engineer a complete list of the manufacturer's recommended spare parts and components required to satisfactorily maintain and service the systems, as well as unit pricing for those parts and components.
7. Operation, Maintenance & Service Manuals: The Contractor shall provide two (2) complete sets of operating and maintenance manuals

in the form of an instructional manual for use by the VA Security Guard Force personnel. The manuals shall be organized into suitable sets of manageable size. Where possible, assemble instructions for similar equipment into a single binder. If multiple volumes are required, each volume shall be fully indexed and coordinated.

8. Equipment and Systems Maintenance Manual: The Contractor shall provide the following descriptive information for each piece of equipment, operating system, and electronic system:
 - a. Equipment and/or system function.
 - b. Operating characteristics.
 - c. Limiting conditions.
 - d. Performance curves.
 - e. Engineering data and test.
 - f. Complete nomenclature and number of replacement parts.
 - g. Provide operating and maintenance instructions including assembly drawings and diagrams required for maintenance and a list of items recommended to stock as spare parts.
 - h. Provide information detailing essential maintenance procedures including the following: routine operations, trouble shooting guide, disassembly, repair and re-assembly, alignment, adjusting, and checking.
 - i. Provide information on equipment and system operating procedures, including the following; start-up procedures, routine and normal operating instructions, regulation and control procedures, instructions on stopping, shut-down and emergency instructions, required sequences for electric and electronic systems, and special operating instructions.
 - j. Manufacturer equipment and systems maintenance manuals are permissible.
9. Project Redlines: During construction, the Contractor shall maintain an up-to-date set of construction redlines detailing current location and configuration of the project components. The redline documents shall be marked with the words 'Master Redlines' on the cover sheet and be maintained by the Contractor in the project office. The Contractor will provide access to redline documents anytime during the project for review and inspection by

- the Resident Engineer or authorized Office of Protection Services representative. Master redlines shall be neatly maintained throughout the project and secured under lock and key in the contractor's onsite project office. Any project component or assembly that is not installed in strict accordance with the drawings shall be so noted on the drawings. Prior to producing Record Construction Documents, the contractor will submit the Master Redline document to the Resident Engineer for review and approval of all changes or modifications to the documents. Each sheet shall have Resident Engineer initials indicating authorization to produce "As Built" documents. Field drawings shall be used for data gathering & field changes. These changes shall be made to the master redline documents daily. Field drawings shall not be considered "master redlines".
10. Record Specifications: The Contractor shall maintain one (1) copy of the Project Specifications, including addenda and modifications issued, for Project Record Documents. The Contractor shall mark the Specifications to indicate the actual installation where the installation varies substantially from that indicated in the Contract Specifications and modifications issued. (Note related Project Record Drawing information where applicable). The Contractor shall pay particular attention to substitutions, selection of product options, and information on concealed installations that would be difficult to identify or measure and record later. Upon completion of the mark ups, the Contractor shall submit record Specifications to the COTR. As with master relines, Contractor shall maintain record specifications for Resident Engineer review and inspection at anytime.
11. Record Product Data: The Contractor shall maintain one (1) copy of each Product Data submittal for Project Record Document purposes. The Data shall be marked to indicate the actual product installed where the installation varies substantially from that indicated in the Product Data submitted. Significant changes in the product delivered to the site and changes in manufacturer's instructions and recommendations for installation shall be included. Particular attention will be given to information on concealed products and

installations that cannot be readily identified or recorded later. Note related Change Orders and mark up of Record Construction Documents, where applicable. Upon completion of mark up, submit a complete set of Record Product Data to the COTR.

12. Miscellaneous Records: The Contractor shall maintain one (1) copy of miscellaneous records for Project Record Document purposes. Refer to other Specifications for miscellaneous record-keeping requirements and submittals concerning various construction activities. Before substantial completion, complete miscellaneous records and place in good order, properly identified and bound or filed, ready for use and reference. Categories of requirements resulting in miscellaneous records include, a minimum of the following:
 - a. Certificates received instead of labels on bulk products.
 - b. Testing and qualification of tradesmen. ("Contractor's Qualifications")
 - c. Documented qualification of installation firms.
 - d. Load and performance testing.
 - e. Inspections and certifications.
 - f. Final inspection and correction procedures.
 - g. Project schedule
13. Record Construction Documents (Record As-Built)
 - a. Upon project completion, the contractor shall submit the project master redlines to the Resident Engineer prior to development of Record construction documents. The Resident Engineer shall be given a minimum of a thirty (30) day review period to determine the adequacy of the master redlines. If the master redlines are found suitable by the Resident Engineer, the Resident Engineer will initial and date each sheet and turn redlines over to the contractor for as built development.
 - b. The Contractor shall provide the Resident Engineer a complete set of "as-built" drawings and original master redlined marked "as-built" blue-line in the latest version of AutoCAD drawings unlocked on CD or DVD. The as-built drawing shall include security device number, security closet connection location, data gathering panel number, and input or output number as applicable.

All corrective notations made by the Contractor shall be legible when submitted to the COTR. If, in the opinion of the COTR, any redlined notation is not legible, it shall be returned to the Contractor for re-submission at no extra cost to the Owner. The Contractor shall organize the Record Drawing sheets into manageable sets bound with durable paper cover sheets with suitable titles, dates, and other identifications printed on the cover. The submitted as built shall be in editable formats and the ownership of the drawings shall be fully relinquished to the owner.

- c. Where feasible, the individual or entity that obtained record data, whether the individual or entity is the installer, sub-contractor, or similar entity, is required to prepare the mark up on Record Drawings. Accurately record the information in a comprehensive drawing technique. Record the data when possible after it has been obtained. For concealed installations, record and check the mark up before concealment. At the time of substantial completion, submit the Record Construction Documents to the COTR. The Contractor shall organize into bound and labeled sets for the COTR's continued usage. Provide device, conduit, and cable lengths on the conduit drawings. Exact in-field conduit placement/routings shall be shown. All conduits shall be illustrated in their entire length from termination in security closets; no arrowed conduit runs shall be shown. Pull box and junction box sizes are to be shown if larger than 100mm (4 inch).

O. FIPS 201 Compliance Certificates

1. Provide Certificates for all new, modified or expanded software components and device types utilizing credential verification. Provide applicable certificates for:
 - a. Card Readers
 - b. PIV Middleware
 - c. Template Matcher
 - d. Certificate Management
 - 1) CAK Authentication System
 - 2) PIV Authentication System

3) Certificate Validator

4) Cryptographic Module

P. Approvals will be based on complete submission of manuals together with shop drawings.

1.5 APPLICABLE PUBLICATIONS

A. Refer to 28 05 00 COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY, Part 1

1.6 DEFINITIONS

- A. ABA Track: Magnetic stripe that is encoded on track 2, at 75-bpi density in binary-coded decimal format; for example, 5-bit, 16-character set.
- B. Access Control List: A list of (identifier, permissions) pairs associated with a resource or an asset. As an expression of security policy, a person may perform an operation on a resource or asset if and only if the person's identifier is present in the access control list (explicitly or implicitly), and the permissions in the (identifier, permissions) pair include the permission to perform the requested operation.
- C. Access Control: A function or a system that restricts access to authorized persons only.
- D. API Application Programming Interface
- E. Assurance Level (or E-Authentication Assurance Level): A measure of trust or confidence in an authentication mechanism defined in OMB Memorandum M-04-04 and NIST Special Publication (SP) 800-63, in terms of four levels: [M-04-04]
1. Level 1: LITTLE OR NO confidence
 2. Level 2: SOME confidence
 3. Level 3: HIGH confidence
 4. Level 4: VERY HIGH confidence
- F. Authentication: A process that establishes the origin of information, or determines an entity's identity. In this publication, authentication often means the performance of a PIV authentication mechanism.
- G. Authenticator: A memory, possession, or quality of a person that can serve as proof of identity, when presented to a verifier of the appropriate kind. For example, passwords, cryptographic keys, and fingerprints are authenticators.

- H. Authorization: A process that associates permission to access a resource or asset with a person and the person's identifier(s).
- I. BIO or BIO-A: A FIPS 201 authentication mechanism that is implemented by using a Fingerprint data object sent from the PIV Card to the PACS. Note that the short-hand "BIO (-A)" is used throughout the document to represent both BIO and BIO-A authentication mechanisms.
- J. Biometric: An authenticator produced from measurable qualities of a living person.
- K. CAC EP - CAC End Point with end point PIV applet
- L. CAC NG - CAC Next Generation with transitional PIV applet
- M. Card Authentication Key (CAK): A PIV authentication mechanism (or the PIV Card key of the same name) that is implemented by an asymmetric or symmetric key challenge/response protocol. The CAK is an optional mechanism defined in NIST SP 800-73. [SP800-73] NIST strongly recommends that every PIV Card contain an asymmetric CAK and corresponding certificate, and that agencies use the asymmetric CAK protocol, rather than a symmetric CAK protocol, whenever the CAK authentication mechanism is used with PACS.
- N. CCTV: Closed-circuit television.
- O. Central Station: A PC with software designated as the main controlling PC of the PACS. Where this term is presented with initial capital letters, this definition applies.
- P. Controller: An intelligent peripheral control unit that uses a computer for controlling its operation. Where this term is presented with an initial capital letter, this definition applies.
- Q. CPU: Central processing unit.
- R. Credential: Data assigned to an entity and used to identify that entity.
- S. File Server: A PC in a network that stores the programs and data files shared by users.
- T. FIPS Federal Information Processing Standards
- U. FRAC - First Responder Authentication Credential
- V. HSPD Homeland Security Presidential Directive
- W. I/O: Input/Output.
- X. Identifier: A credential card, keypad personal identification number or code, biometric characteristic, or other unique identification

entered as data into the entry-control database for the purpose of identifying an individual. Where this term is presented with an initial capital letter, this definition applies.

- Y. IEC International Electrotechnical Commission
- Z. ISO International Organization for Standardization
- AA. KB Kilobyte
- BB. kbit/s Kilobits / second
- CC. LAN: Local area network.
- DD. LED: Light-emitting diode.
- EE. Legacy CAC - Contact only Common Access Card with v1 and v2 applets
- FF. Location: A Location on the network having a PC-to-Controller communications link, with additional Controllers at the Location connected to the PC-to-Controller link with RS-485 communications loop. Where this term is presented with an initial capital letter, this definition applies.
- GG. NIST: National Institute of Standards and Technology
- HH. PACS: Physical Access Control System
- II. PC/SC: Personal Computer / Smart Card
- JJ. PC: Personal computer. This acronym applies to the Central Station, workstations, and file servers.
- KK. PCI Bus: Peripheral component interconnect; a peripheral bus providing a high-speed data path between the CPU and peripheral devices (such as monitor, disk drive, or network).
- LL. PDF: (Portable Document Format.) The file format used by the Acrobat document exchange system software from Adobe.
- MM. PIV: Personal Identification Verification
- NN. PIV-I - PIV Interoperable credential
- OO. PPS: Protocol and Parameters Selection
- PP. RF: Radio frequency.
- QQ. ROM: Read-only memory. ROM data are maintained through losses of power.
- RR. RS-232: An TIA/EIA standard for asynchronous serial data communications between terminal devices. This standard defines a 25-pin connector and certain signal characteristics for interfacing computer equipment.
- SS. RS-485: An TIA/EIA standard for multipoint communications.

TT. TCP/IP: Transport control protocol/Internet protocol incorporated into Microsoft Windows.

UU. TPDU: Transport Protocol Data Unit

VV. TWIC - Transportation Worker Identification Credential

WW. UPS: Uninterruptible power supply.

XX. Vcc: Voltage at the Common Collector

YY. WAN: Wide area network.

ZZ. WAV: The digital audio format used in Microsoft Windows.

AAA. Wiegand: Patented magnetic principle that uses specially treated wires embedded in the credential card.

BBB. Windows: Operating system by Microsoft Corporation.

CCC. Workstation: A PC with software that is configured for specific limited security system functions.

1.7 COORDINATION

- A. Refer to 25 05 00 COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY, Part 1
- A. Coordinate arrangement, mounting, and support of electronic safety and security equipment:
 - 1. To allow maximum possible headroom unless specific mounting heights that reduce headroom are indicated.
 - 2. To provide for ease of disconnecting the equipment with minimum interference to other installations.
 - 3. To allow right of way for piping and conduit installed at required slope.
 - 4. So connecting raceways, cables, wireways, cable trays, and busways will be clear of obstructions and of the working and access space of other equipment.
- B. Coordinate installation of required supporting devices and set sleeves in cast-in-place concrete, masonry walls, and other structural components as they are constructed.
- C. Coordinate location of access panels and doors for electronic safety and security items that are behind finished surfaces or otherwise concealed.

1.8 MAINTENANCE & SERVICE

- A. Refer to 25 05 00 COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY, Part 1

1.9 PERFORMANCE REQUIREMENTS

- A. PACS shall provide support for multiple authentication modes and bidirectional communication with the reader. PACS shall provide implementation capability for enterprise security policy and incident response.
- B. All processing of authentication information must occur on the "safe side" of a door
- C. Physical Access Control System shall provide access to following Security Areas:
 - 1. Controlled
 - 2. Limited
 - 3. Exclusion
- D. PACS shall provide:
 - 1. One authentication factor for access to Controlled security areas
 - 2. Two authentication factors for access to Limited security areas
 - 3. Three authentication factors for access to Exclusion security areas
- E. PACS shall provide Credential Validation and Path Validation per NIST 800-116.
- F. The PACS System shall have an Enterprise Path Validation Module (PVM) component that processes X.509 certification paths composed of X.509 v3 certificates and X.509 v2 CRLs. The PVM component MUST support the following features:
 - 1. Name chaining;
 - 2. Signature chaining;
 - 3. Certificate validity;
 - 4. Key usage, basic constraints, and certificate policies certificate extensions;
 - 5. Full CRLs; and
 - 6. CRLs segmented on names.
- G. Distributed Processing: System shall be a fully distributed processing system so that information, including time, date, valid codes, access levels, and similar data, is downloaded to Controllers so that each Controller makes access-control decisions for that Location. Do not use intermediate Controllers for physical access control. If communications to Central Station are lost, all Controllers shall automatically buffer event transactions until communications are

restored, at which time buffered events shall be uploaded to the Central Station.

H. Number of Locations: Support unlimited number of separate Locations using a single PC with combinations of direct-connect, dial-up, or TCP/IP LAN connections to each Location.

1. Each Location shall have its own database and history in the Central Station. Locations may be combined to share a common database.

I. System Network Requirements:

1. Interconnect system components and provide automatic communication of status changes, commands, field-initiated interrupts, and other communications required for proper system operation.

2. Communication shall not require operator initiation or response, and shall return to normal after partial or total network interruption such as power loss or transient upset.

3. System shall automatically annunciate communication failures to the operator and identify the communication link that has experienced a partial or total failure.

J. Central Station shall provide operator interface, interaction, display, control, and dynamic and real-time monitoring. Central Station shall control system networks to interconnect all system components, including workstations and field-installed Controllers.

K. Field equipment shall include Controllers, sensors, and controls.

Controllers shall serve as an interface between the Central Station and sensors and controls. Data exchange between the Central Station and the Controllers shall include down-line transmission of commands, software, and databases to Controllers. The up-line data exchange from the Controller to the Central Station shall include status data such as intrusion alarms, status reports, and entry-control records.

Controllers are classified as alarm-annunciation or entry-control type.

L. Error Detection: A cyclic code error detection method shall be used between Controllers and the Central Station, which shall detect single- and double-bit errors, burst errors of eight bits or less, and at least 99 percent of all other multibit and burst error conditions.

Interactive or product error detection codes alone will not be acceptable. A message shall be in error if one bit is received incorrectly. System shall retransmit messages with detected errors. A

two-digit decimal number shall be operator assignable to each communication link representing the number of retransmission attempts. When the number of consecutive retransmission attempts equals the assigned quantity, the Central Station shall print a communication failure alarm message. System shall monitor the frequency of data transmission failure for display and logging.

- M. Data Line Supervision: System shall initiate an alarm in response to opening, closing, shorting, or grounding of data transmission lines.
- N. Door Hardware Interface: Coordinate with Division 08 Sections that specify door hardware required to be monitored or controlled by the PACS. The Controllers in this Section shall have electrical characteristics that match the signal and power requirements of door hardware. Integrate door hardware specified in Division 08 Sections to function with the controls and PC-based software and hardware in this Section.
- O. References to industry and trade association standards and codes are minimum installation requirement standards.
- P. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.10 EQUIPMENT AND MATERIALS

- A. Refer to 25 05 00 COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY, Part 1

1.11 WARRANTY OF CONSTRUCTION.

- A. Warrant PACS work subject to the Article "Warranty of Construction" of FAR clause 52.246-21.
- B. Demonstration and training shall be performed prior to system acceptance.

1.12 GENERAL REQUIREMENTS

- A. For general requirements that are common to more than one section in Division 28 refer to Section 28 05 00, REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS.
- B. General requirements applicable to this section include:
 - 1. General Arrangement Of Contract Documents,
 - 2. Delivery, Handling and Storage,
 - 3. Project Conditions,

4. Electrical Power,
5. Lightning, Power Surge Suppression, and Grounding,
6. Electronic Components,
7. Substitute Materials and Equipment, and
8. Like Items.

PART 2 - PRODUCTS

2.1 GENERAL

- A. All equipment and materials for the system will be compatible to ensure correct operation as outlined in FIPS 201, March 2006 and HSPD-12.
- B. The security system characteristics listed in this section will serve as a guide in selection of equipment and materials for the PACS. If updated or more suitable versions are available then the Contracting Officer will approve the acceptance of prior to an installation.
- C. PACS equipment shall meet or exceed all requirements listed below.
- D. A PACS shall be comprised of, but not limited to, the following components:
 1. Physical Access Control System expansions, additions and modifications.
 2. Application Software expansions, additions and modifications.
 3. System Database expansions, additions and modifications.
 4. Surge and Tamper Protection
 5. Standard Workstation Hardware
 6. Communications Workstation
 7. Controllers (Data Gathering Panel) expansions, additions and modifications.
 8. Secondary Alarm Annunciator expansions, additions and modifications.
 9. Keypads
 10. Card Readers
 11. Credential Cards - Verification of compatibility of existing cards with new readers.
 12. System Sensors and Related Equipment
 13. Interfaces for expansions, additions and modifications.
 14. Door Hardware interface
 15. RS-232 ASCII Interface

16. Cables

17. Transformers

2.2 SECURITY MANAGEMENT SYSTEM (SMS)

- A. Provide hardware and software for expansion of existing system for new installation.

2.3 APPLICATION SOFTWARE

- A. Provide software and licensing for expansion of existing system for new installation.
- B. Anti-Passback:
 - 1. Provide software and licensing for expansion of existing system for new installation.
- C. Visitor Assignment:
 - 1. Provide software and licensing for expansion of existing system for new installation.
- D. Time and Attendance:
 - 1. Provide software and licensing for expansion of existing system for new installation.
- E. Entry-Control Enrollment Software: Database management functions that allow operators to add, delete, and modify access data as needed.
 - 1. Provide software and licensing for expansion of existing system for new installation.

2.4 SURGE AND TAMPER PROTECTION

- A. Refer to 28 05 00 COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY

2.5 PACS SERVER HARDWARE

- A. SMS Server Computer: Provide software and licensing for expansion of existing system for new installation.

2.6 CONTROLLERS

- A. Controllers: Intelligent peripheral control unit, complying with UL 294, that stores time, date, valid codes, access levels, and similar data downloaded from the Central Station or workstation for controlling its operation.
- B. Subject to compliance with requirements in this Article, manufacturers may use multipurpose Controllers.
- C. Battery Backup: Sealed, lead acid; sized to provide run time during a power outage of 90 minutes, complying with UL 924.

D. Entry-Control Controller:

1. Function: Provide local entry-control functions including one- and two-way communications with access-control devices such as card readers, keypads, biometric personal identity verification devices, door strikes, magnetic latches, gate and door operators, and exit push-buttons.
 - a. Operate as a stand-alone portal Controller using the downloaded database during periods of communication loss between the Controller and the field-device network.
 - b. Accept information generated by the entry-control devices; automatically process this information to determine valid identification of the individual present at the portal:
 - 1) On authentication of the credentials or information presented, check privileges of the identified individual, allowing only those actions granted as privileges.
 - 2) Privileges shall include, but not be limited to, time of day control, day of week control, group control, and visitor escort control.
 - c. Maintain a date-, time-, and Location-stamped record of each transaction. A transaction is defined as any successful or unsuccessful attempt to gain access through a controlled portal by the presentation of credentials or other identifying information.
2. Inputs:
 - a. Data from entry-control devices; use this input to change modes between access and secure.
 - b. Database downloads and updates from the Central Station that include enrollment and privilege information.
3. Outputs:
 - a. Indicate success or failure of attempts to use entry-control devices and make comparisons of presented information with stored identification information.
 - b. Grant or deny entry by sending control signals to portal-control devices[and mask intrusion alarm annunciation from sensors stimulated by authorized entries].

- c. Maintain a date-, time-, and Location-stamped record of each transaction and transmit transaction records to the Central Station.
- d. Door Prop Alarm: If a portal is held open for longer than [20 seconds] [time listed in a schedule], alarm sounds.
- 4. With power supplies sufficient to power at voltage and frequency required for field devices and portal-control devices.
- 5. Data Line Problems: For periods of loss of communications with Central Station, or when data transmission is degraded and generating continuous checksum errors, the Controller shall continue to control entry by accepting identifying information, making authentication decisions, checking privileges, and controlling portal-control devices.
 - a. Store up to [1000] <Insert number> transactions during periods of communication loss between the Controller and access-control devices for subsequent upload to the Central Station on restoration of communication.
- 6. Controller Power: NFPA 70, Class II power supply transformer, with 12- or 24-V ac secondary, backup battery and charger.
 - a. Backup Battery: Premium, valve-regulated, recombinant-sealed, lead-calcium battery; spill proof; with a full 1-year warranty and a pro rata 19-year warranty. With single-stage, constant-voltage-current, limited battery charger, comply with battery manufacturer's written instructions for battery terminal voltage and charging current recommendations for maximum battery life.
 - b. Backup Battery: Valve-regulated, recombinant-sealed, lead-acid battery; spill proof. With single-stage, constant-voltage-current, limited battery charger, comply with battery manufacturer's written instructions for battery terminal voltage and charging current recommendations for maximum battery life.
 - c. Backup Power Supply Capacity: [5] [90] minutes of battery supply. Submit battery and charger calculations.
 - d. Power Monitoring: Provide manual dynamic battery load test, initiated and monitored at the control center; with automatic disconnection of the Controller when battery voltage drops below Controller limits. Report by using local Controller-mounted LEDs

and by communicating status to Central Station. Indicate normal power on and battery charger on trickle charge. Indicate and report the following:

- 1) Trouble Alarm: Normal power off load assumed by battery.
- 2) Trouble Alarm: Low battery.
- 3) Alarm: Power off.

2.7 CARD READERS

- A. Power: Card reader shall be powered from its associated Controller, including its standby power source.
- B. Response Time: Card reader shall respond to passage requests by generating a signal that is sent to the Controller. Response time shall be 800 ms or less, from the time the card reader finishes reading the credential card until a response signal is generated.
- C. Enclosure: Suitable for surface, semiflush, or pedestal mounting. Mounting types shall additionally be suitable for installation in the following locations:
 1. Indoors, controlled environment.
 2. Indoors, uncontrolled environment.
 3. Outdoors, with built-in heaters or other cold-weather equipment to extend the operating temperature range as needed for operation at the site.
- D. Display: LED or other type of visual indicator display shall provide visual[and audible] status indications and user prompts. Indicate power on/off, whether user passage requests have been accepted or rejected, and whether the door is locked or unlocked.
- E. Shall be utilized for controlling the locking hardware on a door and allows for reporting back to the main control panel with the time/date the door was accessed, the name of the person accessing the point of entry, and its location.
- F. Will be fully programmable and addressable, locally and remotely, and hardwired to the system.
- G. Shall be individually home run to the main panel.
- H. Shall be installed in a manner that they comply with:
 1. The Uniform Federal Accessibility Standards (UFAS)
 2. The Americans with Disabilities Act (ADA)
 3. The ADA Standards for Accessible Design

- I. Shall support a variety of card readers that must encompass a wide functional range. The PACS may combine any of the card readers described below for installations requiring multiple types of card reader capability (i.e., card only, card and/or PIN, card and/or biometrics, card and/or pin and/or biometrics, supervised inputs, etc.). These card readers shall be available in the approved technology to meet FIPS 201, and is ISO 14443 A or B, ISO/IEC 7816 compliant. The reader output can be Wiegand, RS-22, 485 or TCP/IP.
- J. Shall be housed in an aluminum bezel with a wide lead-in for easy card entry.
- K. Shall contain read head electronics, and a sender to encode digital door control signals.
- L. LED's shall be utilized to indicate card reader status and access status.
- M. Shall be able to support a user defined downloadable off-line mode of operation (e.g. locked, unlocked), which will go in effect during loss of communication with the main control panel.
- N. Shall provide audible feedback to indicate access granted/denied decisions. Upon a card swipe, two audible tones or beeps shall indicate access granted and three tones or beeps shall indicate access denied. All keypad buttons shall provide tactile audible feedback.
- O. Shall have a minimum of two programmable inputs and two programmable outputs.
- P. All card readers that utilize keypad controls along with a reader and shall meet the following specifications:
 - 1. Entry control keypads shall use a unique combination of alphanumeric and other symbols as an identifier. Keypads shall contain an integral alphanumeric/special symbols keyboard with symbols arranged in ascending ASCII code ordinal sequence. Communications protocol shall be compatible with the local processor.
- Q. Shall include a Light Emitting Diode (LED) or other type of visual indicator display and provide visual or visual and audible status indications and user prompts. The display shall indicate power on/off, and whether user passage requests have been accepted or rejected. The design of the keypad display or keypad enclosure shall limit the maximum horizontal and vertical viewing angles of the keypad. The

maximum horizontal viewing angle shall be plus and minus five (5) degrees or less off a vertical plane perpendicular to the plane of the face of the keypad display. The maximum vertical viewing angle shall be plus and minus 15 degrees or less off a horizontal plane perpendicular to the plane of the face of the keypad display.

1. Shall respond to passage requests by generating a signal to the local processor. The response time shall be 800 milliseconds or less from the time the last alphanumeric symbol is entered until a response signal is generated.
2. Shall be powered from the source as designed and shall not dissipate more than 150 Watts.
3. Shall be suitable for surface, semi-flush, pedestal, or weatherproof mounting as required.
4. Shall provide a means for users to indicate a duress situation by entering a special code.

R. Contactless Smart Cards and Readers

1. Smart card readers shall read credential cards whose characteristics of size and technology meet those defined by ISO/IEC 7816, 14443, 15693.
2. The readers shall have "flash" download capability to accommodate card format changes.
3. The card reader shall have the capability of reading the card data and transmitting the data to the main monitoring panel.
4. The card reader shall be contactless and meet or exceed the following technical characteristics:
 - a. Data Output Formats: FIPS 201 low outputs the FASC-N in an assortment of Wiegand bit formats from 40 - 200 bits. FIPS 201 medium outputs a combination FASC-N and HMAC in an assortment of Wiegand bit formats from 32 - 232 bits. All Wiegand formats or the upgradeability from Low to Medium Levels can be field configured with the use of a command card.
 - b. FIPS 201 readers shall be able to read, but not be limited to, DESfire and iCLASS cards.
 - c. Reader range shall comply with ISO standards 7816, 14443, and 15693, and also take into consideration conditions, are at a minimum 1" to 2" (2.5 - 5 cm).

- d. APDU Support: At a minimum, the contactless interface shall support all card commands for contactless based access specified in Section 7, End-point PIV Card Application Card Command Interface of SP 800-73-1, Interfaces for Personal Identity Verification.
- e. Buffer Size: The reader shall contain a buffer large enough to receive the maximum size frame permitted by ISO/IEC 7816-3, Section 9.4.
- f. ISO 14443 Support: The PIV Reader shall support parts (1 through 4) of ISO/IEC 14443 as amended in the References of this publication.
- g. Type A and B Communication Signal Interfaces: The contactless interface of the reader shall support both the Type A and Type B communication signal interfaces as defined in ISO/IEC 14443-2:2001.
- h. Type A and B Initialization and Anti-Collision The contactless interface of the reader shall support both Type A and Type B initialization and anti-collision methods as defined in ISO/IEC 14443-3:2001.
- i. Type A and B Transmission Protocols: The contactless interface of the reader shall support both Type A and Type B transmission protocols as defined in ISO/IEC 14443-4:2001.
- j. Retrieval Time: Retrieval time for 4 KB of data through the contactless interface of the reader shall not exceed 2.0 seconds.
- k. Transmission Speeds: The contactless interface of the reader shall support bit rates of $fc/128$ (~106 kbits/s), $fc/64$ (~212 kbits/s), and configurable to allow activation/deactivation.
- l. Readability Range: The reader shall not be able to read PIV card more than 10cm(4inch) from the reader

2.8 CREDENTIAL CARDS

- A. Confirm existing campus system Personal Identity Verification (PIV) credential cards are compatible with new systems.

2.9 SYSTEM SENSORS AND RELATED EQUIPMENT

- A. The PACS (Physical Access Control System) and related Equipment provided by the Contractor shall meet or exceed the following performer specifications:

B. Crash Bar:

1. Emergency Exit with Alarm (Panic):

- a. Entry control portals shall include panic bar emergency exit hardware as designed.
- b. Panic bar emergency exit hardware shall provide an alarm shunt signal to the PACS and SMS.
- c. The panic bar shall include a conspicuous warning sign with one (1) inch (2.5 cm) high, red lettering notifying personnel that an alarm will be annunciated if the panic bar is operated.
- d. Operation of the panic bar hardware shall generate an intrusion alarm that reports to both the SMS and Intrusion Detection System. The use of a micro switch installed within the panic bar shall be utilized for this.
- e. The panic bar shall utilize a fully mechanical connection only and shall not depend upon electric power for operation.
- f. The panic bar shall be compatible with mortise or rim mount door hardware and shall operate by retracting the bolt manually by either pressing the panic bar or with a key by-pass. Refer to Section 2.2.I.9 for key-bypass specifications.

g. Normal Exit:

- 1) Entry control portals shall include panic bar non-emergency exit hardware as designed.
- 2) Panic bar non-emergency exit hardware shall be monitored by and report to the SMS.
- 3) Operation of the panic bar hardware shall not generate a locally audible or an intrusion alarm within the IDS.
- 4) When exiting, the panic bar shall depend upon a mechanical connection only. The exterior, non-secure side of the door shall be provided with an electrified thumb latch or lever to provide access after the credential I.D. authentication by the SMS.
- 5) The panic bar shall be compatible with mortise or rim mount door hardware and shall operate by retracting the bolt manually by either pressing the panic bar or with a key by-pass. Refer to Section 2.2.I.9 for key-bypass specifications. The strikes/bolts shall include a micro switch to indicate to

the system when the bolt is not engaged or the strike mechanism is unlocked. The signal switches shall report a forced entry to the system in the event the door is left open or accessed without the identification credentials.

C. Key Bypass:

1. Shall be utilized for all doors that have a mortise or rim mounted door hardware.
2. Each door shall be individually keyed with one master key per secured area.
3. Cylinders shall be six (6)-pin and made of brass or equivalent. Keys for the cylinders shall be constructed of solid material and produced and cut by the same distributor. Keys shall not be purchased, cut, and supplied by multiple dealers.
4. All keys shall have a serial number cut into the key. No two serial numbers shall be the same.
5. All keys and cylinders shall be stored in a secure area that is monitored by the Intrusion Detection System.

D. Door Status Indicators:

1. Shall monitor and report door status to the SMS.
2. Door Position Sensor:
 - a. Shall provide an open or closed indication for all doors operated on the PACS and report directly to the SMS.
 - b. Shall also provide alarm input to the Intrusion Detection System for all doors operated by the PACS and all other doors that require monitoring by the intrusion detection system.
 - c. Switches for doors operated by the PACS shall be double pole double throw (DPDT). One side of the switch shall monitor door position and the other side if the switch shall report to the intrusion detection system. For doors with electromagnetic locks a magnetic bonding sensor (MBS) can be used in place of one side of a DPDT switch, in turn allowing for the use of a single pole double throw (SPDT) switch in it place of a DPDT switch.
 - d. Switches for doors not operated by the PACS shall be SPDT and report directly to the IDS.
 - e. Shall be surface or flush mounted and wide gap with the ability to operate at a maximum distance of up to 2" (5 cm).

2.10 PUSH BUTTON SWITCHES

- A. Push-Button Switches: Momentary-contact back-lighted push buttons, with stainless-steel switch enclosures.
 - 1. Electrical Ratings:
 - a. Minimum continuous current rating of 10A at 120 V.
 - b. Contacts that will make 720 VA at 60 A and that will break at 720 VA at 10 A.
 - 2. Enclosures: Flush or surface mounting. Push buttons shall be suitable for flush mounting in the switch enclosures.
 - 3. Enclosures shall additionally be suitable for installation in the following locations:
 - a. Indoors, controlled environment.
 - 4. Power: Push-button switches shall be powered from their associated Controller, using dc control.

2.11 PORTAL CONTROL DEVICES

- A. Shall be used to assist the PACS.
- B. Such devices shall:
 - 1. Provide a means of monitoring the doors status.
 - 2. Allow for exiting a space via either a push button, request to exit, or panic/crash bar.
 - 3. Provide a means of override to the PACS via a keypad or key bypass.
 - 4. Assist door operations utilizing automatic openers and closures.
 - 5. Provide a secondary means of access to a space via a keypad.
- C. Shall be connected to and monitored by the main PACS panel.
- D. Shall be installed in a manner that they comply with:
 - 1. The Uniform Federal Accessibility Standards (UFAS)
 - 2. The Americans with Disabilities Act (ADA)
 - 3. The ADA Standards for Accessible Design
- E. Shall provide a secondary means of physical access control within a secure area.
- F. Push-Button Switches:
 - 1. Shall be momentary contact, back lighted push buttons, and stainless steel switch enclosures for each push button as shown. Buttons are to be utilized for secondary means of releasing a locking mechanism.
 - a. In an area where a push button is being utilized for remote access of the locking device then no more than two (2) buttons

shall operate one door from within one secure space. Buttons will not be wired in series with one other.

- b. In an area where locally stationed guards control entry to multiple secure points via remote switches. An interface board shall be designed and constructed for only the amount of buttons it shall house. These buttons shall be flush mounted and clearly labeled for ease of use. All buttons shall be connected to the PACS and SMS system for monitoring purposes.
- c. Shall have double-break silver contacts that will make 720 VA at 60 amperes and break 720 VA at 10 amperes.

G. Entry Control Devices:

- 1. Shall be hardwired to the PACS main control panel and operated by either a card reader via a relay on the main control panel.
- 2. Shall be fail-safe in the event of power failure to the PACS system.
- 3. Shall operate at 24 VCD, with the exception of turnstiles and be powered by a separate power supply dedicated to the door control system. Each power supply shall be rated to operate a minimum of two doors simultaneously without error to the system or overload the power supply unit.
- 4. Shall have a diode or metal-oxide varistor (MOV) to protect the controller and power supply from reverse current surges or back-check.
- 5. Electric Strikes/Bolts: Shall be:
 - a. Made of heavy-duty construction and tamper resistant design.
 - b. Tested to over one million cycles.
 - c. Rated for a minimum of 1000 lbs. holding strength.
 - d. Utilize an actuating solenoid for the strike/bolt. The solenoid shall move from fully open to fully closed position and back in not more than 500 milliseconds and be rated for continuous duty.
 - e. Utilize a signal switch that will indicate to the system if the strike/bolt is not engaged or is unlocked when it should be secured.
 - f. Flush mounted within the door frame.
- 6. Electric Mortise Locks: Shall be installed within the door and an electric transfer hinge shall be utilized to allow the wires to be transferred from the door frame to the lock. If utilized with a

double door then the lock shall be installed inside the active leaf.

Electric Mortise Locks shall:

- a. These locks shall be provided and installed by the Division 8 "DOOR HARDWARE" Contractor.
- b. Provide integration of the Electric Mortise Locks with the PACS for:
 - 1) Lock Power

7. Electromagnetic Locks:

- a. These locks shall be without mechanical linkage utilizing no moving parts, and securing the door to its frame solely on electromagnetic force.
- b. Shall be comprised of two pieces, the mag-lock and the door plate. The electromagnetic locks shall be surface mounted to the door frame and the door plate shall be surface mounted to the door.
- c. Ensure a diode is installed in line with the DC voltage supplying power to the unit in order to prevent back-check on the system when the electromagnetic lock is powered.
- d. Electromagnetic locks shall meet the following minimum technical characteristics:

Operating Voltage		24 VDC
Current Draw		.5A
Holding Force	Swing Doors	675 kg (1500 lbs)
	Sliding Doors	225 kg (500 lbs)

H. Intercom System Interface

1. The CCTV call-up from intercom stations shall be through the intercom unit via RS232 [Ethernet] communications interface to the SMS system, then through the matrix switcher.
 - a. Application Software
 - 1) Provides the interface between the Alarm Annunciation System and Operator; all sensors, local processors and data links, drive displays, report alarms, and report generation.
 - 2) Software is categorized as System Software and Application Software. System Software must consist of software to support set-up, operation, hard drive back-ups and maintenance

processor. Application Software must consist of software to provide the completion of Physical Access Control System.

I. Power Supplies:

1. Shall be UL rated and able to adequately power (enter number) entry control devices on a continuous base without failure.
2. Shall meet the following minimum technical characteristics:

SPEC WRITER NOTE: Provide technical characteristics for each power supply type required; PACS panel power supply, locks power supply, rack mounted power supplies where required etc. Replace between [] with appropriate values.

INPUT POWER	110 VAC 60 HZ (enter amperage)A
OUTPUT VOLTAGE	12 VDC Nominal (13.8 VDC) 24 VDC Nominal (27.6 VDC) Filtered and Regulated
BATTERY	Dependant on Output Voltage shall provide up to <_> Ah
OUTPUT CURRENT	[10] amp max. [@ 13.8] VDC [5] amp max. [@ 27.6] VDC
PRIMARY FUSE SIZE	6.3 amp (non-removable)
BATTERY FUSE SIZE	12 amp, 3AG
CHARGING CIRCUIT	Built-in standard

2.22 WIRES AND CABLES

- A. Refer to section 280513 "CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY".

PART 3 - EXECUTION

3.1 GENERAL

- A. The Contractor shall install all system components and appurtenances in accordance with the manufacturers' instructions, ANSI C2, and shall furnish all necessary interconnections, services, and adjustments required for a complete and operable system as specified. Control signals, communications, and data transmission lines grounding shall be installed as necessary to preclude ground loops, noise, and surges from affecting system operation. Equipment, materials, installation,

workmanship, inspection, and testing shall be in accordance with manufacturers' recommendations and as modified herein.

- B. Consult the manufacturers' installation manuals for all wiring diagrams, schematics, physical equipment sizes, etc., before beginning system installation. Refer to the Riser/Connection diagram for all schematic system installation/termination/wiring data.
- C. All equipment shall be attached to walls and ceiling/floor assemblies and shall be held firmly in place (e.g., sensors shall not be supported solely by suspended ceilings). Fasteners and supports shall be adequate to support the required load.

3.2 CURRENT SITE CONDITIONS

- A. The Contractor shall visit the site and verify that site conditions are in agreement with the design package. The Contractor shall report all changes to the site or conditions which will affect performance of the system to the COR in a report as defined in paragraph Group II Technical Data Package. The Contractor shall not take any corrective action without written permission from the Owner.

3.3 EXAMINATION

- A. Examine pathway elements intended for cables. Check raceways, cable trays, and other elements for compliance with space allocations, installation tolerances, hazards to cable installation, and other conditions affecting installation.
- B. Examine roughing-in for LAN and control cable conduit systems to PCs, Controllers, card readers, and other cable-connected devices to verify actual locations of conduit and back boxes before device installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.4 PREPARATION

- A. Comply with recommendations in SIA CP-01.
- B. Comply with EIA/TIA-606, "Administration Standard for the Telecommunications Infrastructure of Commercial Buildings."
- C. Obtain detailed Project planning forms from manufacturer of access-control system; develop custom forms to suit Project. Fill in all data available from Project plans and specifications and publish as Project planning documents for review and approval.
 - 1. Record setup data for control station and workstations.

2. For each Location, record setup of Controller features and access requirements.
 3. Propose start and stop times for time zones and holidays, and match up access levels for doors.
 4. Set up groups, linking, and list inputs and outputs for each Controller.
 5. Assign action message names and compose messages.
 6. Set up alarms. Establish interlocks between alarms, intruder detection, and video surveillance features.
 7. Prepare and install alarm graphic maps.
 8. Develop user-defined fields.
 9. Develop screen layout formats.
 10. Propose setups for guard tours and key control.
 11. Discuss badge layout options; design badges.
 12. Complete system diagnostics and operation verification.
 13. Prepare a specific plan for system testing, startup, and demonstration.
 14. Develop acceptance test concept and, on approval, develop specifics of the test.
 15. Develop cable and asset management system details; input data from construction documents. Include system schematics and Technical Drawings.
- D. In meetings with Architect and Owner, present Project planning documents and review, adjust, and prepare final setup documents. Use final documents to set up system software.

3.5 CABLING

- A. Install cables and wiring according to requirements in Division 28 Section "Conductors and Cables for Electronic Safety and Security."
- B. Wiring Method: Install wiring in raceway and cable tray except within consoles, cabinets, desks, and counters. Conceal raceway and wiring except in unfinished spaces.
- C. Wiring Method: Install wiring in raceway and cable tray except within consoles, cabinets, desks, and counters and except in accessible ceiling spaces and in gypsum board partitions where unenclosed wiring method may be used. Use NRTL-listed plenum cable in environmental air

spaces, including plenum ceilings. Conceal raceway and cables except in unfinished spaces.

- D. Install LAN cables using techniques, practices, and methods that are consistent with Category 5E rating of components and that ensure Category 5E performance of completed and linked signal paths, end to end.
- E. Install cables without damaging conductors, shield, or jacket.
- F. Boxes and enclosures containing security system components or cabling, and which are easily accessible to employees or to the public, shall be provided with a lock. Boxes above ceiling level in occupied areas of the building shall not be considered to be accessible. Junction boxes and small device enclosures below ceiling level and easily accessible to employees or the public shall be covered with a suitable cover plate and secured with tamperproof screws.
- G. Install end-of-line resistors at the field device location and not at the Controller or panel location.

3.6 CABLE APPLICATION

- A. Comply with EIA/TIA-569, "Commercial Building Standard for Telecommunications Pathways and Spaces."
- B. Cable application requirements are minimum requirements and shall be exceeded if recommended or required by manufacturer of system hardware.
- C. RS-232 Cabling: Install at a maximum distance of 50 feet (15 m).
- D. RS-485 Cabling: Install at a maximum distance of 4000 feet (1220 m).
- E. Card Readers and Keypads:
 - 1. Install number of conductor pairs recommended by manufacturer for the functions specified.
 - 2. Unless manufacturer recommends larger conductors, install No. 22 AWG wire if maximum distance from Controller to the reader is 250 feet (75 m), and install No. 20 AWG wire if maximum distance is 500 feet (150 m).
 - 3. For greater distances, install "extender" or "repeater" modules recommended by manufacturer of the Controller.
 - 4. Install minimum No. 18 AWG shielded cable to readers and keypads that draw 50 mA or more.

- F. Install minimum No. 16 AWG cable from Controller to electrically powered locks. Do not exceed [250 feet (75 m)] [500 feet (150 m)] <Insert distance>.
- G. Install minimum No. 18 AWG ac power wire from transformer to Controller, with a maximum distance of [25 feet (8 m)] <Insert distance>.

3.7 GROUNDING

- A. Comply with Division 26 Section "Grounding and Bonding for Electrical Systems."
- B. Comply with IEEE 1100, "Power and Grounding Sensitive Electronic Equipment."
- C. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments.
- D. Signal Ground:
 - 1. Terminal: Locate in each equipment room and wiring closet; isolate from power system and equipment grounding.
 - 2. Bus: Mount on wall of main equipment room with standoff insulators.
 - 3. Backbone Cable: Extend from signal ground bus to signal ground terminal in each equipment room and wiring closet.

3.8 INSTALLATION

- A. System installation shall be in accordance with UL 294, manufacturer and related documents and references, for each type of security subsystem designed, engineered and installed.
- B. Components shall be configured with appropriate "service points" to pinpoint system trouble in less than 30 minutes.
- C. The Contractor shall install all system components including Government furnished equipment, and appurtenances in accordance with the manufacturer's instructions, documentation listed in Sections 1.4 and 1.5 of this document, and shall furnish all necessary connectors, terminators, interconnections, services, and adjustments required for a operable system.
- D. The PACS will be designed, engineered, installed, and tested to ensure all components are fully compatible as a system and can be integrated with all associated security subsystems, whether the system is a stand alone or a network.

- C. Integration with these security subsystems shall be achieved by computer programming or the direct hardwiring of the systems.
- D. For programming purposes refer to the manufacturers requirements for correct system operations. Ensure computers being utilized for system integration meet or exceed the minimum system requirements outlined on the systems software packages.
- E. The Contractor shall visit the site and verify that site conditions are in agreement with the design package. The Contractor shall report all changes to the site or conditions that will affect performance of the system. The Contractor shall not take any corrective action without written permission from the Government.
- F. The Contractor shall visit the site and verify that site conditions are in agreement/compliance with the design package. The Contractor shall report all changes to the site or conditions that will affect performance of the system to the Contracting Officer in the form of a report. The Contractor shall not take any corrective action without written permission received from the Contracting Officer.
- G. Existing Equipment:
- H. Enclosure Penetrations: All enclosure penetrations shall be from the bottom of the enclosure unless the system design requires penetrations from other directions. Penetrations of interior enclosures involving transitions of conduit from interior to exterior, and all penetrations on exterior enclosures shall be sealed with rubber silicone sealant to preclude the entry of water and will comply with VA Master Specification 07 84 00, Firestopping. The conduit riser shall terminate in a hot-dipped galvanized metal cable terminator. The terminator shall be filled with an approved sealant as recommended by the cable manufacturer and in such a manner that the cable is not damaged.
- I. Cold Galvanizing: All field welds and brazing on factory galvanized boxes, enclosures, and conduits shall be coated with a cold galvanized paint containing at least 95 percent zinc by weight.
- J. Control Panels:
 - 1. Connect power and signal lines to the controller.
 - 2. Program the panel as outlined by the design and per the manufacturer's programming guidelines.
- K. SMS:

1. Coordinate with the VA agency's IT personnel to place the computer on the local LAN or Intranet and provide the security system protection levels required to insure only authorized VA personnel have access to the system.
2. Program and set-up the SMS to ensure it is in fully operation.

L. Card Readers:

1. Connect all signal inputs and outputs as shown and specified.
2. Terminate input signals as required.
3. Program and address the reader as per the design package.
4. Readers shall be surface or flushed mounted and all appropriate hardware shall be provided to ensure the unit is installed in an enclosed conduit system.

Q. Portal Control Devices:

1. Install all signal input and output cables as well as all power cables.
2. Devices shall be surface or flush mounted as per the design package.
3. Program all devices and ensure they are working.

R. Door Status Indicators:

1. Install all signal input and output cables as well as all power cables.
2. RTE's shall be surface mounted and angled in a manner that they cannot be compromised from the non-secure side of a windowed door, or allow for easy release of the locking device from a distance no greater than 6 feet from the base of the door.
3. Door position sensors shall be surface or flush mounted and wide gap with the ability to operate at a maximum distance of up to 2" (5 cm).

S. Entry Control Devices:

1. Install all signal input and power cables.
2. Strikes and bolts shall be mounted within the door frame.
3. Mortise locks shall be mounted within the door and an electric transfer hinge shall be utilized to transfer the wire from within the door frame to the mortise lock inside the door.
4. Electromagnetic locks shall be installed with the mag-lock mounted to the door frame and the metal plate mounted to the door.

T. System Start-Up:

1. The Contractor shall not apply power to the PACS until the following items have been completed:
 - a. PACS equipment items and have been set up in accordance with manufacturer's instructions.
 - b. A visual inspection of the PACS has been conducted to ensure that defective equipment items have not been installed and that there are no loose connections.
 - c. System wiring has been tested and verified as correctly connected as indicated.
 - d. All system grounding and transient protection systems have been verified as installed and connected as indicated.
 - e. Power supplies to be connected to the PACS have been verified as the correct voltage, phasing, and frequency as indicated.
 2. Satisfaction of the above requirements shall not relieve the Contractor of responsibility for incorrect installation, defective equipment items, or collateral damage as a result of Contractor work efforts.
 3. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior notice.
- U. Supplemental Contractor Quality Control:
1. The Contractor shall provide the services of technical representatives who are familiar with all components and installation procedures of the installed PACS; and are approved by the Contracting Officer.
 2. The Contractor will be present on the job site during the preparatory and initial phases of quality control to provide technical assistance.
 3. The Contractor shall also be available on an as needed basis to provide assistance with follow-up phases of quality control.
 4. The Contractor shall participate in the testing and validation of the system and shall provide certification that the system installed is fully operational as all construction document requirements have been fulfilled.

3.9 SYSTEM SOFTWARE

- A. Install, configure, and test software and databases for the complete and proper operation of systems involved. Assign software license to Owner.

3.10 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust field-assembled components and equipment installation, including connections and to assist in field testing. Report results in writing.
- B. Perform the following field tests and inspections and prepare test reports:
 - 1. LAN Cable Procedures: Inspect for physical damage and test each conductor signal path for continuity and shorts. Use Class 2, bidirectional, Category 5 tester. Test for faulty connectors, splices, and terminations. Test according to TIA/EIA-568-1, "Commercial Building Telecommunications Cabling Standards - Part 1 General Requirements." Link performance for UTP cables must comply with minimum criteria in TIA/EIA-568-B.
 - 2. Test each circuit and component of each system. Tests shall include, but are not limited to, measurements of power supply output under maximum load, signal loop resistance, and leakage to ground where applicable. System components with battery backup shall be operated on battery power for a period of not less than 10 percent of the calculated battery operating time. Provide special equipment and software if testing requires special or dedicated equipment.
 - 3. Operational Test: After installation of cables and connectors, demonstrate product capability and compliance with requirements. Test each signal path for end-to-end performance from each end of all pairs installed. Remove temporary connections when tests have been satisfactorily completed.

3.11 PROTECTION

- A. Maintain strict security during the installation of equipment and software. Rooms housing the control station, and workstations that have been powered up shall be locked and secured, with an activated burglar alarm and access-control system reporting to a Central Station complying with UL 1610, "Central-Station Burglar-Alarm Units," during

periods when a qualified operator in the employ of Contractor is not present.

3.12 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Develop separate training modules for the following:
 - 1. Computer system administration personnel to manage and repair the LAN and databases and to update and maintain software.
 - 2. Operators who prepare and input credentials to man the control station and workstations and to enroll personnel.
 - 3. Security personnel.
 - 4. Hardware maintenance personnel.
 - 5. Corporate management.
- C. All testing and training shall be compliant with the VA General Requirements, Section 01 00 00, GENERAL REQUIREMENTS.

-----END-----

SECTION 28 23 00
VIDEO SURVEILLANCE

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Provide and install a complete Video Surveillance System, which is identified as the Video Assessment and Surveillance System hereinafter referred to as the VASS System as specified in this section.
- B. This Section includes video surveillance system consisting of cameras, data transmission wiring, and a control station with its associated equipment.

1.2 RELATED WORK

- A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.
- B. Section 07 84 00 - FIRESTOPPING. Requirements for firestopping application and use.
- C. Section 10 14 00 - SIGNAGE. Requirements for labeling and signs.
- D. Section 26 05 11 - REQUIREMENTS FOR ELECTRICAL INSTALLATIONS. Requirements for connection of high voltage.
- E. Section 26 05 21 - LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Requirements for power cables.
- F. Section 28 05 00 - COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY. Requirements for general requirements that are common to more than one section in Division 28.
- G. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.
- H. Section 27 05 26 - GROUNDING AND BONDING FOR COMMUNICATION EQUIPMENT. Requirements for grounding of equipment.
- I. Section 27 05 33 - RACEWAYS AND BOXES FOR COMMUNICATION EQUIPMENT. Requirements for infrastructure.

1.3 DEFINITIONS

- A. AGC: Automatic gain control.
- B. B/W: Black and white.
- C. CCD: Charge-coupled device.
- D. CIF: Common Intermediate Format CIF images are 352 pixels wide and 88/240 (PAL/NTSC) pixels tall (352 x 288/240).
- E. 4CIF: resolution is 704 pixels wide and 576/480 (PAL/NTSC) pixels tall (704 x 576/480).

- F. H.264 (also known as MPEG4 Part 10): a encoding format that compresses video much more effectively than older (MPEG4) standards.
- G. ips: Images per second.
- H. MPEG: Moving picture experts group.
- I. MPEG4: a video encoding and compression standard that uses inter-frame encoding to significantly reduce the size of the video stream being transmitted.
- J. NTSC: National Television System Committee.
- K. UPS: Uninterruptible power supply.
- L. PTZ: refers to a movable camera that has the ability to pan left and right, tilt up and down, and zoom or magnify a scene.

1.4 QUALITY ASSURANCE

- A. The Contractor shall be responsible for providing, installing, and the operation of the VASS System as shown. The Contractor shall also provide certification as required.
- B. The security system shall be installed and tested to ensure all components are fully compatible as a system and can be integrated with all associated security subsystems, whether the security system is stand-alone or a part of a complete Information Technology (IT) computer network.
- C. The Contractor or security sub-contractor shall be a licensed security Contractor as required within the state or jurisdiction of where the installation work is being conducted.
- D. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
- E. Product Qualification:
 - 1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
 - 2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.
- F. Contractor Qualification:

1. The Contractor or security sub-contractor shall be a licensed security Contractor with a minimum of five (5) years experience installing and servicing systems of similar scope and complexity. The Contractor shall be an authorized regional representative of the Video Assessment and Surveillance System's (VASS) manufacturer. The Contractor shall provide four (4) current references from clients with systems of similar scope and complexity which became operational in the past three (3) years. At least three (3) of the references shall be utilizing the same system components, in a similar configuration as the proposed system. The references must include a current point of contact, company or agency name, address, telephone number, complete system description, date of completion, and approximate cost of the project. The owner reserves the option to visit the reference sites, with the site owner's permission and representative, to verify the quality of installation and the references' level of satisfaction with the system. The Contractor shall provide copies of system manufacturer certification for all technicians. The Contractor shall only utilize factory-trained technicians to install, program, and service the VASS. The Contractor shall only utilize factory-trained technicians to install, terminate and service cameras, control, and recording equipment. The technicians shall have a minimum of five (5) continuous years of technical experience in electronic security systems. The Contractor shall have a local service facility. The facility shall be located within 60 miles of the project site. The local facility shall include sufficient spare parts inventory to support the service requirements associated with this contract. The facility shall also include appropriate diagnostic equipment to perform diagnostic procedures. The COTR reserves the option of surveying the company's facility to verify the service inventory and presence of a local service organization.
2. The Contractor shall provide proof project superintendent with BICSI Certified Commercial Installer Level 1, Level 2, or Technician to provide oversight of the project.
3. Cable installer must have on staff a Registered Communication Distribution Designer (RCDD) certified by Building Industry

Consulting Service International. The staff member shall provide consistent oversight of the project cabling throughout design, layout, installation, termination and testing.

- G. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 SUBMITTALS

- A. Submit below items in conjunction with Master Specification Sections 01 33 23, Shop Drawings, Product Data, and Samples.
- B. Provide certificates of compliance with Section 1.4, Quality Assurance.
- C. Provide a pre-installation and as-built design package in both electronic format and on paper, minimum size 1220 x 1220 millimeters (48 x 48 inches); drawing submittals shall be per the established project schedule.
- D. Pre-installation design and as-built packages shall include, but not be limited to:
1. Index Sheet that shall:
 - a. Define each page of the design package to include facility name, building name, floor, and sheet number.
 - b. Provide a list of all security abbreviations and symbols.
 - c. Reference all general notes that are utilized within the design package.
 - d. Specification and scope of work pages for all security systems that are applicable to the design package that will:
 - 1) Outline all general and job specific work required within the design package.
 - 2) Provide a device identification table outlining device Identification (ID) and use for all security systems equipment utilized in the design package.
 2. Floor plans, site plans, and enlarged plans shall:
 - a. Include a title block as defined above.
 - b. Define the drawings scale in both standard and metric measurements.
 - c. Provide device identification and location.

- d. Address all signal and power conduit runs and sizes that are associated with the design of the electronic security system and other security elements (e.g., barriers, etc.).
 - e. Identify all pull box and conduit locations, sizes, and fill capacities.
 - f. Address all general and drawing specific notes for a particular drawing sheet.
3. A riser drawing for each applicable security subsystem shall:
- a. Indicate the sequence of operation.
 - b. Relationship of integrated components on one diagram.
 - c. Include the number, size, identification, and maximum lengths of interconnecting wires.
 - d. Wire/cable types shall be defined by a wire and cable schedule. The schedule shall utilize a lettering system that will correspond to the wire/cable it represents (example: A = 18 AWG/1 Pair Twisted, Unshielded). This schedule shall also provide the manufacturer's name and part number for the wire/cable being installed.
4. A system drawing for each applicable security system shall:
- a. Identify how all equipment within the system, from main panel to device, shall be laid out and connected.
 - b. Provide full detail of all system components wiring from point-to-point.
 - c. Identify wire types utilized for connection, interconnection with associate security subsystems.
 - d. Show device locations that correspond to the floor plans.
 - e. All general and drawing specific notes shall be included with the system drawings.
5. A schedule for all of the applicable security subsystems shall be included. All schedules shall provide the following information:
- a. Device ID.
 - b. Device Location (e.g. site, building, floor, room number, location, and description).
 - c. Mounting type (e.g. flush, wall, surface, etc.).
 - d. Power supply or circuit breaker and power panel number.

- e. In addition, for the VASS Systems, provide the camera ID, camera type (e.g. fixed or pan/tilt/zoom (P/T/Z), lens type (e.g. for fixed cameras only) and housing model number.
- 6. Detail and elevation drawings for all devices that define how they were installed and mounted.
- E. Pre-installation design packages shall be reviewed by the Contractor along with a VA representative to ensure all work has been clearly defined and completed. All reviews shall be conducted in accordance with the project schedule.
- F. Provide manufacturer security system product cut-sheets. Submit for approval at least 30 days prior to commencement of formal testing, a Security System Operational Test Plan. Include procedures for operational testing of each component and security subsystem, to include performance of an integrated system test.
- G. Submit manufacture's certification of Underwriters Laboratories, Inc. (UL) listing as specified. Provide all maintenance and operating manuals per the VA General Requirements, Section 01 00 00, GENERAL REQUIREMENTS.
- H. Submit completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 28 08 00 COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below (including amendments, addenda, revisions, supplement, and errata) form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI)/Electronic Industries Alliance (EIA):
 - 330-09.....Electrical Performance Standards for CCTV Cameras
 - 375A-76.....Electrical Performance Standards for CCTV Monitors
- C. Institute of Electrical and Electronics Engineers (IEEE):

- C62.41-02.....IEEE Recommended Practice on Surge Voltages in
Low-Voltage AC Power Circuits
- 802.3af-08.....Power over Ethernet Standard
- D. Federal Communications Commission (FCC):
(47 CFR 15) Part 15 Limitations on the Use of Wireless Equipment/Systems
- E. National Electrical Contractors Association (NECA):
303-2005.....Installing Closed Circuit Television (CCTV)
Systems
- F. National Fire Protection Association (NFPA):
70-08.....Article 780-National Electrical Code
- G. Federal Information Processing Standard (FIPS):
140-2-02.....Security Requirements for Cryptographic Modules
- H. Underwriters Laboratories, Inc. (UL):
983-06.....Standard for Surveillance Camera Units
3044-01.....Standard for Surveillance Closed Circuit
Television Equipment

1.7 COORDINATION

- A. Coordinate arrangement, mounting, and support of video surveillance equipment:
1. To allow maximum possible headroom unless specific mounting heights that reduce headroom are indicated.
 2. To provide for ease of disconnecting the equipment with minimum interference to other installations.
 3. To allow right of way for piping and conduit installed at required slope.
 4. So connecting raceways, cables, wireways, cable trays, and busways will be clear of obstructions and of the working and access space of other equipment.
- B. Coordinate installation of required supporting devices and set sleeves in cast-in-place concrete, masonry walls, and other structural components as they are constructed.
- C. Coordinate location of access panels and doors for video surveillance items that are behind finished surfaces or otherwise concealed.

1.8 WARRANTY OF CONSTRUCTION

- A. Warrant VASS System work subject to the Article "Warranty of Construction" of FAR clause 52.246-21.

- B. Demonstration and training shall be performed prior to system acceptance.

PART 2 - PRODUCTS

2.1 GENERAL

- A. Video signal format shall comply with the NTSC standard composite video, interlaced. Composite video signal termination shall be 75 ohms.
- B. Surge Protection: Protect components from voltage surges originating external to equipment housing and entering through power, communication, signal, control, or sensing leads. Include surge protection for external wiring of each conductor entry connection to components.
- C. Power Connections: Comply with requirements in Section 28 05 00 COMMON WORK REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY, Part 2, as recommended by manufacturer for type of line being protected.
- D. Tamper Protection: Tamper switches on enclosures, control units, pull boxes, junction boxes, cabinets, and other system components shall initiate a tamper-alarm signal when unit is opened or partially disassembled. Control-station, control-unit alarm display shall identify tamper alarms and indicate locations.

2.2 CAMERAS

- A. All Cameras will be EIA 330 and UL 1. Minimum Protection for Power Connections 120 V and more: Auxiliary panel suppressors shall comply with requirements in Section 28 05 00 COMMON WORK REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY, Part 2.
- B. Minimum Protection for Communication, Signal, Control, and Low-Voltage 983 compliant as well as:
 - 1. Will be charge coupled device (CCD cameras and shall conform to National Television System Committee (NTSC) formatting.
 - 2. Fixed cameras shall be color and the primary choice for monitoring following the activities described below.
 - 3. Shall be powered by either 12 volts direct current (VDC) or 24 volts alternate current (VAC). Power supplies shall be Class 2 and UL compliant and have a back-up power source to ensure cameras are

still operational in the event of loss of primary power to the VASS System.

3. Shall be rated for continuous operation under the environmental conditions listed in Part 1, Project Conditions.
4. Shall be programmed to digitally flip from color to black and white at dusk and vice versa at low light conditions.
5. Will be fitted with AI/DC lenses to ensure the image quality under different light conditions.
6. Appropriate signage shall be designed, provided, and posted that notifies people that an area is under camera surveillance.

2.3 DIGITAL BASED VIDEO MANAGEMENT SYSTEM

A. Key Features

1. Optimized Recording Storage Management: Unique data storage and archiving solution that combines superior performance and scalability and cost efficient long-term video storage
2. Wide compression technology support: Supports the news compression methods; MPEG4 ASP, MxPEG and H.264, besides MJPEG and MPEG4
3. Independent Playback: Instant and independent playback function allows you to independently playback recorded video for one or more cameras, while in live viewing or playback mode

B. Recording Viewer

1. Playback recorded video locally.

C. Recording Server.

1. View up to 16 cameras time-synched during playback.
2. Scrollable activity timeline with magnifying feature.
3. Evidence can be generated as a printed report, a JPEG image, an AVI film or in the native database format.
4. Export audio recordings in WAV or AVI format.
5. Export video digitally zoomed to view area of interest only and to minimize export footprint size.
6. The decoder shall have the following additional specifications:
 - a. Video
 - 1) Video signal output: 1 V p-p into 75 ohms
 - 2) Input termination: 75 ohm
 - 3) Video compression standard: MPEG-4
 - c. Electrical

- 1) External power supply: 100 to 240 VAC
- 2) Output voltage: 13.5 V, 1.33 A
- 3) Power consumption: 0.5 W maximum

2.4 VIDEO DISPLAY EQUIPMENT

A. Video Display Equipment

1. Will consist of color monitors and shall be EIA 375A compliant.
2. Shall be able to display analog, digital, and other images in either NTSC or MPEG format associated with the operation of the Security Management System (SMS).
3. Shall:
 - a. Have front panel controls that provide for power on/off, horizontal and vertical hold, brightness, and contrast.
 - b. Accept multiple inputs, either directly or indirectly.
 - c. Have the capabilities to observe and program the VASS System.
 - d. Be installed in a manner that they cannot be witnessed by the general public.

B. Color Video Monitors Technical Characteristics:

Sync Format	PAL/NTSC
Display Tube	90° deflection angle
Horizontal Resolution	250 TVL minimum, 300 TVL typical
Video Input	1.0 Vp-p, 75 Ohm
Front Panel Controls	Volume, Contrast, Brightness, Color
Connectors	BNC

C. Liquid Crystal Display (LCD) Flat Panel Display Monitor

D. The 21 -inch color LCD monitor shall have a flat screen and 21 -inch diagonal viewing area and consists of an LCD panel, bezel, and stand.

E. The monitor shall meet or exceed the following specifications:

1. The monitor shall incorporate a 17.1 -inch active matrix TFT LCD panel.
 - a. The pixel pitch of the monitor's LCD panel shall be 0.264 mm horizontal and 0.264 mm vertical.
 - b. The monitor shall have a maximum resolution of <500> <insert resolution> television lines.

- c. The contrast ratio shall be 500:1.
 - d. The typical brightness shall be 250 cd/m²
 - e. The monitor shall display at least 16.7 million colors.
 - f. The light source for the LCD panel shall have a lifetime of [50,000] <insert hours> hours.
 - g. The scan frequency horizontal shall be 30 K to 80 KHz and the scan frequency vertical shall be 56 to 75 Hz.
 - h. The viewing angle for the monitor shall be 170 degrees horizontal and 170 degrees vertical.
- 2. The monitor shall have automatic NTSC or PAL recognition.
 - 3. The monitor shall have a picture-in-picture function.
 - 4. The monitor shall use the following signal connectors:
 - a. Video 1.0 V peak-to-peak at 75 ohms
 - b. BNC in/out
 - c. Y/C (S-video) in/out
 - d. Audio in/out
 - e. VGA 15-pin D-Sub
 - 5. The monitor shall have one audio speaker(s).
 - a. The speaker shall be 0.5 W minimum.
 - 6. The monitor shall have the following front control panel buttons:
 - a. Power on/off
 - b. LED indicator
 - c. Mode
 - d. Increase (volume)
 - e. Decrease (volume)
 - f. Up (contrast adjustment)
 - g. Down (brightness adjustment)
 - h. Menu
 - i. Auto
 - 7. The monitor shall have the following options for adjustment in an onscreen display menu:
 - a. Color
 - b. Tint
 - 1) NTSC mode only
 - a) Brightness
 - b) Contrast

- c) Sharpness
- d) Volume
- e) Language
- f) Scan
- g) Color Temp
- h) H-Position
- i) Recall

F. The electrical specifications for the monitor shall be as follows:

- 1. Input voltage shall be 12 VDC/3 A.
- 2. Power consumption shall be 50 W maximum.

G. The environmental specifications for the monitor shall be as follows:

- 1. Operating temperature shall be 32 to 104 degrees Fahrenheit or 0 to 40 degrees Celsius.
- 2. Operating humidity shall be 10 to 85 percent.

H. The physical specifications for the monitor shall be as follows:

I. The monitor shall conform to these compliance standards:

- 1. FCC
- 2. CE (EMC/LVD)
- 3. UL

2.5 CONTROLLING EQUIPMENT

A. Shall be utilized to call up all cameras associated.

B. Control and programming keyboards shall be provided with its own type of switcher. All keyboards shall:

- 1. Provide full control and programming of the switcher.

2.6 POWER SUPPLIES

A. Power supplies shall be a low-voltage power supplies matched for voltage and current requirements of cameras and accessories, type as recommended by camera[, infrared illuminator,] and lens manufacturer.

B. Technical specifications:

- 1. Input: 115VAC, 50/60Hz, 2.7 amps
- 2. Outputs:
 - a. Number of outputs, 16
 - b. Fuse/PTC protected, power limited
 - c. Output voltage & power:
 - 1) 24VAC @ 12.5 amps (300VA) or 28VAC @ 10 amp (280VA) supply current
- 3. Illuminated power disconnect circuit breaker with manual reset

4. Surge suppression
5. Camera synchronization
6. [Wall/Rack] <insert mount type> mount.
7. Enclosure: NEMA 250, Type 1

2.7 INFRARED ILLUMINATORS

- A. Lighting fixtures that emit light only in the infrared spectrum, suitable for use with cameras indicated, for nighttime surveillance, without emitting visible light.
 1. Field-Selectable Beam Patterns: Narrow, medium, and wide.
 2. Rated Lamp Life: More than 8000 hours
 3. Power Supply: [12-VAC/DC] [120-VAC].
- B. Area Coverage: Illumination to 50 m (150 feet) in a narrow beam pattern.
- C. Exterior housings shall be suitable for same environmental conditions as associated camera.

2.8 RECORDING DEVICES

- A. All cameras on the VASS System shall be recorded in real time using a Digital Video Recorder (DVR), Network Video Recorder (NVR), or attached storage. The type of recording device utilized should be determined by the size and type of VASS System designed and installed, and to what extent the system is to be utilized.
- B. All recording devices shall be 47.5 cm (19 inch) rack-mountable.
- C. Digital Video Recorder (DVR)
 1. Shall record video to a hard drive-based digital storage medium in either NTSC or MPEG format.
 2. Shall meet the following minimum requirements:
 - a. Record at minimum rate of 30 images per second (IPS).
 - b. Have a minimum of eight (8) to 16 looping inputs.
 - c. Have a minimum of eight (8) to 16 alarm inputs and two (2) relay outputs.
 - d. Shall provide instantaneous playback of all recorded images.

2.9 WIRES AND CABLES

- A. Shall meet or exceed the manufactures recommendation for power and signal.
- B. Will be carried in an enclosed conduit system, utilizing electromagnetic tubing (EMT) to include the equivalent in flexible

metal, rigid galvanized steel (RGS) to include the equivalent of liquid tight, polyvinylchloride (PVC) schedule 40 or 80.

- C. All conduits will be sized and installed per the NEC. All security system signal and power cables that traverse or originate in a high security office space will be contained in either EMT or RGS conduit.
- D. All conduit, pull boxes, and junction boxes shall be clearly marked with colored permanent tape or paint that will allow it to be distinguished from all other conduit and infrastructure.
- E. Conduit fills shall not exceed 50 percent unless otherwise documented.
- F. A pull string shall be pulled along and provided with signal and power cables to assist in future installations.
- G. At all locations where there is a wall penetration or core drilling is conducted to allow for conduit to be installed, fire stopping materials shall be applied to that area.
- H. High voltage and signal cables shall not share the same conduit and shall be kept separate up to the point of connection. High voltage for the security system shall be defined as any cable or sets of cables carrying 30 VDC/VAC or higher.
- I. For all equipment that is carrying digital data between the Physical Access Control System and Database Management or at a remote monitoring station, shall not be less than 20 AWG and stranded copper wire for each conductor. The cable or each individual conductor within the cable shall have a shield that provides 100% coverage. Cables with a single overall shield shall have a tinned copper shield drain wire.
- J. All cables and conductors, except fiber optic cables, that act as a control, communication, or signal lines shall include surge protection. Surge protection shall be furnished at the equipment end and additional triple electrode gas surge protectors rated for the application on each wire line circuit shall be installed within 1 m. (3 ft.) of the building cable entrance. The inputs and outputs shall be tested in both normal and common mode using the following wave forms:
 - 1. A 10 microsecond rise time by 1000 microsecond pulse width waveform with a peak voltage of 1500 volts and peak current of 60 amperes.
 - 2. An 8 microsecond rise time by 20 microsecond pulse width wave form with a peak voltage of 1000 volts and peak current of 500 amperes.

K. The surge suppression device shall not attenuate or reduce the video or sync signal under normal conditions. Fuses and relays shall not be used as a means of surge protection.

L. Coaxial Cables

1. All video signal cables for the VASS System, with exception to the PoE cameras, shall be a coaxial cable and have a characteristic impedance of 75 ohms plus or minus 3 ohms.
2. For runs up to 750 feet use of an RG-59/U is required. The RG-59/U shall be shielded which provides a minimum of 95 percent coverage, with a stranded copper center conductor of a minimum 23 AWG, polyethylene insulation, and black non-conductive polyvinylchloride (PVC) jacket.
3. For runs between 750 feet and 1250 feet, RG-6/U is required. RG-6/U shall be shielded which provides a minimum of 95 percent coverage, with a stranded copper center conductor of a minimum 18 AWG, polyethylene insulation, and black non-conductive polyvinylchloride (PVC) jacket.
4. For runs of 1250 to 2750 feet, RG-11/U is required. RG-11/U shall be shielded which provides a minimum of 95 percent coverage, with a stranded copper center conductor of a minimum 14 AWG, polyethylene insulation, and black non-conductive polyvinylchloride (PVC) jacket.
5. All runs greater than 2750 feet will be substituted with a fiber optic cable. If using fiber optics as a signal carrier then the following equipment will be utilized:
 - a. Multimode fiber optic cable a minimum size of 62 microns
 - b. Video transmitter, installed at the camera that utilizes 12 VDC or 24 VAC for power.
 - c. Video receiver, installed at the switcher.

6. RG-59/U Technical Characteristics

AWG	22
Stranding	7x29
Conductor Diameter	.031 in.
Conductor Material	BCC
Insulation Material	Gas-injected FHDPE
Insulation Diameter	.145 in.

Outer Shield Type	Braid/Braid
Outer Jacket Material	PVC
Overall Nominal Diameter	.242 in.
UL Temperature Rating	75°C
Nom. Characteristic Impedance	75 Ohms
Nom. Inductance	0.094 μ H/ft
Nom. Capacitance	Conductor to Shield 17.0 pF/ft
Nom. Velocity of Propagation	80 %
Nom. Delay	1.3 ns/ft
Nom. Conductor DC Resistance @ 20°C	12.2 Ohms/1000 ft
Nom. Outer Shield DC Resistance @ 20°C	2.4 Ohms/1000 ft
Max. Operating Voltage	UL 300 V RMS

7. RG-6/U Technical Characteristics:

AWG	18
Stranding	7x27
Conductor Diameter	.040 in.
Conductor Material	BC
Insulation Material	Gas-injected FHDPE
Insulation Diameter	.180 in.
Outer Shield Material	Trade Name Duofoil
Outer Shield Type	Tape/Braid
Outer Shield %Coverage	100 %
Outer Jacket Material	PVC
Overall Nominal Diameter	.274 in.
Nom. Characteristic Impedance	75 Ohms
Nom. Inductance	0.106 μ H/ft
Nom. Capacitance	Conductor to Shield 16.2 pF/ft
Nom. Velocity of Propagation	82 %
Nom. Delay	1.24 ns/ft
Nom. Conductor DC	6.4 Ohms/1000 ft

Resistance	
Nominal Outer Shield DC Resistance @ 20°C	2.8 Ohms/1000 ft
Max. Operating Voltage	UL 300 V RMS

8. RG-11/U Technical Characteristics:

AWG	15
Stranding	19x27
Conductor Diameter	.064 in.
Conductor Material	BC
Insulation Material	Gas-injected FHDPE
Insulation Diameter	.312 in.
Inner Shield Type	Braid
Inner Shield Material	BC - Bare Copper
Inner Shield %Coverage	95 %
Inner Jacket Material	PE - Polyethylene
Inner Jacket Diameter	.391 in.
Outer Shield Type	Braid
Outer Shield Material	BC - Bare Copper
Outer Shield %Coverage	95 %
Outer Jacket Material	Trade Name Belflex
Outer Jacket Material	PVC Blend
Overall Nominal Diameter	.520 in.
Operating Temperature Range	-35°C To +75°C
Non-UL Temperature Rating	75°C
Nom. Characteristic Impedance	75 Ohms
Nom. Inductance	0.097 µH/ft
Nom. Capacitance	Conductor to Shield 17.3 pF/ft
Nom. Velocity of Propagation	78 %
Nom. Delay	1.30 ns/ft
Nom. Conductor DC Resistance	3.1 Ohms/1000 ft
Nom. Inner Shield DC Resistance	1.8 Ohms/1000 ft
Nom. Outer Shield DC Resistance	1.4 Ohms/1000 ft

Max. Operating Voltage Non-UL	300 V RMS
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9. Signal Cables:

- a. Signal wiring for PoE cameras depends on the distance the camera is being installed from either a hub or the server.
- b. If the camera is up to 300 ft from a hub or the server, then use a shielded UTP category 5 (CAT-V) cable with standard RJ-45 connector at each end. The cable must comply with the Power over Ethernet, IEEE802.3af, Standard.
- c. If the camera is over 300 ft from a hub or server then utilize a multimode fiber optic cable with a minimum size of 62 microns.
- d. Provide a separate cable for power.
- e. CAT-5 Technical Characteristics:

Number of Pairs	4
Total Number of Conductors	8
AWG	24
Stranding	Solid
Conductor Material	BC - Bare Copper
Insulation Material	PO - Polyolefin
Overall Nominal Diameter	.230 in.
IEC Specification	11801 Category 5
TIA/EIA Specification	568-B.2 Category 5e
Max. Capacitance Unbalance	(pF/100 m) 150 pF/100 m
Nom. Velocity of Propagation	70 %
Max. Delay	(ns/100 m) 538 @ 100MHz
Max. Delay Skew	(ns/100m) 45 ns/100 m
Max. Conductor DC Resistance	9.38 Ohms/100
Max. DCR Unbalance@ 20°C	3 %
Max. Operating Voltage	UL 300 V RMS

10. Power Cables

- a. Will be sized accordingly and shall comply with the NEC. High voltage power cables will be a minimum of three conductors, 14 AWG, stranded, and coated with a non-conductive polyvinylchloride

- (PVC) jacket. Low voltage cables will be a minimum of 18 AWG, stranded and non-conductive polyvinylchloride (PVC) jacket.
- b. Will be utilized for all components of the VASS System that require either a 110 VAC 60 Hz or 220 VAC 50 Hz input. Each feed will be connected to a dedicated circuit breaker at a power panel that is primarily for the security system.
 - c. All equipment connected to AC power shall be protected from surges. Equipment protection shall withstand surge test waveforms described in IEEE C62.41. Fuses shall not be used as a means of surge protection.
 - d. Shall be rated for either 110 or 220 VAC, 50 or 60 Hz, and shall comply with VA Master Spec 26 05 21 Low Voltage Electrical Power Conductors and Cables (600 Volts and Below).
 - e. Low Voltage Power Cables
 - 1) Shall be a minimum of 18 AWG, Stranded and have a polyvinylchloride outer jacket.
 - 2) Cable size shall determined using a basic voltage over distance calculation and shall comply with the NEC's requirements for low voltage cables.

PART 3 - EXECUTION

3.1. GENERAL

- A. Installation: The Contractor shall install all system components including Owner furnished equipment, and appurtenances in accordance with the manufacturer's instructions, ANSI C2 and as shown, and shall furnish all necessary connectors, terminators, interconnections, services, and adjustments required for a complete and operable data transmission system.
- B. Identification and Labeling: The Contractor shall supply permanent identification labels for each cable at each end that will appear on the as-built drawings. The labeling format shall be identified and a complete record shall be provided to the Owner with the final documentation. Each cable shall be identified by type or signal being carried and termination points. The labels shall be printed on letter size label sheets that are self laminated vinyl that can be printed from a computer data base or spread sheet. The labels shall be E-Z code WES12112 or equivalent.

1. The Contractor shall provide all personnel, equipment, instrumentation, and supplies necessary to perform all testing.
- C. Acceptance Test and Endurance Test: The wire line data transmission system shall be tested as a part of the completed IDS and EECS during the Acceptance test and Endurance Test as specified.
- D. Identification and Labeling: The Contractor shall supply identification tags or labels for each cable. Cable shall be labeled at both end points and junction boxes.

3.2 INSTALLATION

- A. System installation shall be in accordance with NECA 303, manufacturer and related documents and references, for each type of security subsystem designed, engineered and installed.
- B. Components shall be configured with appropriate "service points" to pinpoint system trouble in less than 30 minutes.
- C. The Contractor shall install all system components including Government furnished equipment, and appurtenances in accordance with the manufacturer's instructions, documentation listed in Sections 1.5 of this document, and shall furnish all necessary connectors, terminators, interconnections, services, and adjustments required for a complete and operable system.
- D. The VASS System will be designed, engineered, installed, and tested to ensure all components are fully compatible as a system and can be integrated with all associated security subsystems, whether the system is a stand alone or a complete network.
- E. For programming purposes refer to the manufacturers requirements for correct system operations. Ensure computers being utilized for system integration meet or exceed the minimum system requirements outlined on the systems software packages.
- F. A complete VASS System shall be comprised of, but not limited to, the following components:
 1. Cameras
 2. Lenses
 3. Video Display Equipment
 4. Camera Housings and Mounts
 5. Controlling Equipment
 6. Recording Devices

7. Wiring and Cables

- G. The Contractor shall visit the site and verify that site conditions are in agreement/compliance with the design package. The Contractor shall report all changes to the site or conditions that will affect performance of the system to the Contracting Officer in the form of a report. The Contractor shall not take any corrective action without written permission received from the Contracting Officer.
- H. Enclosure Penetrations: All enclosure penetrations shall be from the bottom of the enclosure unless the system design requires penetrations from other directions. Penetrations of interior enclosures involving transitions of conduit from interior to exterior, and all penetrations on exterior enclosures shall be sealed with rubber silicone sealant to preclude the entry of water and will comply with VA Master Specification 07 84 00, Firestopping. The conduit riser shall terminate in a hot-dipped galvanized metal cable terminator. The terminator shall be filled with an approved sealant as recommended by the cable manufacturer and in such a manner that the cable is not damaged.
- I. Cold Galvanizing: All field welds and brazing on factory galvanized boxes, enclosures, and conduits shall be coated with a cold galvanized paint containing at least 95 percent zinc by weight.
- J. Interconnection of Console Video Equipment: The Contractor shall connect signal paths between video equipment as specified by the OEM. Cables shall be as short as practicable for each signal path without causing strain at the connectors. Rack mounted equipment on slide mounts shall have cables of sufficient length to allow full extension of the slide rails from the rack.
- K. Cameras:
1. Install the cameras with the focal length lens as indicated for each zone.
 2. Connect power and signal lines to the camera.
 3. Aim camera to give field of view as needed to cover the alarm zone.
 4. Aim fixed mounted cameras installed outdoors facing the rising or setting sun sufficiently below the horizon to preclude the camera looking directly at the sun.
 5. Focus the lens to give a sharp picture (to include checking for day and night focus and image quality) over the entire field of view

6. Synchronize all cameras so the picture does not roll on the monitor when cameras are selected.

L. Monitors:

1. Install the monitors as shown and specified in design and construction documents.

M. Video Workstation:

1. Install the video workstation per design and construction documents, and as specified by the OEM.
2. Connect video workstation to AC power (UPS).
3. Provide recording unit programming per VA guidance and the requirements provided by the Owner. Programming shall include:
 - a. Camera names
 - b. Screen views

N. Video Recording Equipment:

1. Install the video recording equipment as shown in the design and construction documents, and as specified by the OEM.
2. Connect video signal inputs and outputs as shown and specified.
3. Connect alarm signal inputs and outputs as shown and specified.
4. Connect video recording equipment to AC power.
5. Program the video recording equipment;
 - a. Recording schedules
 - b. Camera caption

O. Video Signal Equipment:

1. Install the video signal equipment as shown in the design and construction documents, and as specified by the OEM.
2. Connect video or signal inputs and outputs as shown and specified.
3. Terminate video inputs as required.
4. Connect alarm signal inputs and outputs as required.
5. Connect control signal inputs and outputs as required
6. Connect electrically powered equipment to AC power.

P. Camera Housings, Mounts, and Poles:

1. Install the camera housings and mounts as specified by the manufacturer and as shown, provide mounting hardware sized appropriately to secure each camera, housing and mount with maximum wind and ice loading encountered at the site.
2. Provide a foundation for each camera pole as specified and shown.

3. Provide a ground rod for each camera pole and connect the camera pole to the ground rod as specified in Division 26 of the VA Master Specification and the VA Electrical Manual 730.
4. Provide electrical and signal transmission cabling to the mount location via a hardened carrier system from the Physical Access Control System and Database Management to the device.
5. Connect signal lines and AC power to the housing interfaces.
6. Connect pole wiring harness to camera.

3.3 SYSTEM START-UP

- A. The Contractor shall not apply power to the VASS System until the following items have been completed:
 1. VASS System equipment items and have been set up in accordance with manufacturer's instructions.
 2. A visual inspection of the VASS System has been conducted to ensure that defective equipment items have not been installed and that there are no loose connections.
 3. System wiring has been tested and verified as correctly connected as indicated.
 4. All system grounding and transient protection systems have been verified as installed and connected as indicated.
 5. Power supplies to be connected to the VASS System have been verified as the correct voltage, phasing, and frequency as indicated.
- B. The startup and contractor testing schedules with the COR. Provide a minimum of 7 days prior notice.
- C. Satisfaction of the above requirements shall not relieve the Contractor of responsibility for incorrect installation, defective equipment items, or collateral damage as a result of Contractor work efforts.

3.4 SUPPLEMENTAL CONTRACTOR QUALITY CONTROL

- A. The Contractor shall provide the services of technical representatives who are familiar with all components and installation procedures of the installed VASS System; and are approved by the Contracting Officer.
- B. The Contractor will be present on the job site during the preparatory and initial phases of quality control to provide technical assistance.
- C. The Contractor shall also be available on an as needed basis to provide assistance with follow-up phases of quality control.

- D. The Contractor shall participate in the testing and validation of the system and shall provide certification that the system installed is fully operational as all construction document requirements have been fulfilled.

3.5 DEMONSTRATION AND TRAINING

- A. All testing and training shall be compliant with the VA General Requirements, Section 01 00 00, "GENERAL REQUIREMENTS".
- B. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

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SECTION 28 31 00
FIRE DETECTION AND ALARM

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section of the specifications includes the furnishing, installation, and connection of the fire alarm equipment to form a complete coordinated system ready for operation. It shall include, but not be limited to, alarm initiating devices, alarm notification appliances, control units, fire safety control devices, annunciators, power supplies, and wiring as shown on the drawings and specified. The fire alarm system shall not be combined with other systems such as building automation, energy management, security, etc.
- B. Fire alarm systems shall comply with requirements of the most recent VA FIRE PROTECTION DESIGN MANUAL and NFPA 72 unless variations to NFPA 72 are specifically identified within these contract documents by the following notation: "variation". The design, system layout, document submittal preparation, and supervision of installation and testing shall be provided by a technician that is certified NICET level III or a registered fire protection engineer. The NICET certified technician shall be on site for the supervision and testing of the system. Factory engineers from the equipment manufacturer, thoroughly familiar and knowledgeable with all equipment utilized, shall provide additional technical support at the site as required by the COR or his authorized representative. Installers shall have a minimum of 2 years experience installing fire alarm systems.

It is the intent of the New Emergency services building to be an expansion of the existing campus wide fire alarm system. The New Emergency Services Building will operate in a similar operation as the existing campus wide system. All alarm signals from each building that presently go to building #12 now have to be repeated and redirected to the New Emergency Services Building in their entirety.

Upon completion system reprogramming DEVICES ON CAMPUS MUST BE TESTED IN ACCORDANCE WITH NFPA 72 WITH SPECIFIC ATTENTION TO THE FOLLOWING SECTIONS:

14.4 Testing.

14.4.1 Initial Acceptance Testing.

14.4.1.1 All new systems shall be inspected and tested in accordance with the requirements of Chapter 14.

14.4.1.2 The authority having jurisdiction shall be notified prior to the initial acceptance test.

14.4.2* Reacceptance Testing.

14.4.2.1 When an initiating device, notification appliance, or control relay is added, it shall be functionally tested.

14.4.2.2 When an initiating device, notification appliance, or control relay is deleted, another device, appliance, or control relay on the circuit shall be operated.

14.4.2.3 When modifications or repairs to control equipment hardware are made, the control equipment shall be tested in accordance with Table 14.4.3.2, items 2(a) and 2(d).

14.4.2.4 When changes are made to site-specific software, the following shall apply:

- (1) All functions known to be affected by the change, or identified by a means that indicates changes, shall be 100 percent tested.
- (2) In addition, 10 percent of initiating devices that are not directly affected by the change, up to a maximum of 50 devices, also shall be tested and correct system operation shall be verified.
- (3) A revised record of completion in accordance with 7.5.6 shall be prepared to reflect these changes.

14.4.2.5 Changes to the system executive software shall require a 10 percent functional test of the system, including a test of at least one device on each input and output circuit to verify critical system functions such as notification appliances, control functions, and off-premises reporting.

C. Fire alarm signals:

1. Building shall have an automatic digitized voice fire alarm signal with emergency manual voice override to notify occupants to evacuate. The digitized voice message shall identify the area of the building (smoke zone) from which the alarm was initiated.
2. Building shall have a general evacuation fire alarm signal in accordance with ASA S3.41 to notify all occupants in the respective building to evacuate.

3. It is the intent that the existing "Fireworks" System remain in the existing Fire Department at Building #12.

The Existing Campus Fire alarm system alarm signals (by device), supervisory signals (by device) and system trouble signals (by device not reporting) are presently distantly transmitted to the main fire alarm systems control unit located in the existing fire department Building 12. Under this project all alarm signals that currently are reported to the existing fire department Building 12 shall be repeated and reported to the New Emergency Services Building and annunciated. Provide all programming and hardware as required.

4. The New Emergency Services Building Fire alarm system alarm signals (by device), supervisory signals (by device) and system trouble signals (by device not reporting) shall be distantly transmitted to the main fire alarm systems control unit located in the existing fire department Building 12. All new alarm signals as part of the New Emergency Services Building shall be reported from the not only locally but also to reported to the New Emergency Services Building and annunciated. Provide all programming and hardware as required.

- D. Alarm signals (by device), supervisory signals (by device) and system trouble signals (by device not reporting) shall be distinctly transmitted to the main fire alarm system control unit located the Dispatch area.
- E. Alarm signals (by device), supervisory signals (by device) and system trouble signals (by device not reporting) shall additionally be distinctly transmitted to the main campus fire alarm system control unit located the existing fire department via fiber optic cabling.
- E. The main fire alarm control unit shall automatically transmit alarm signals to a listed central station using a digital alarm communicator transmitter in accordance with NFPA 72.
- F. Located in the existing fire house (Building #12) is an existing Edwards EST-3 fire alarm panel. This fire alarm panel receives and transmits alarm signals from three (3) separate fire alarm panels for the Valley Brook Residential Veterans Living Facilities on Campus. Contractor shall furnish and install a Modem Communicator (Dialer) Edwards 3-MODCOM or Approved Equal in the existing panel in building #12. Dialer shall transmit all fire alarm signals to the VA Central

Dispatch System via telecommunications. Telecommunications By VA.
Contractor shall provide all hardware and programming such that system alarm signals (by device), supervisory signals (by device) and system trouble signals (by device not reporting) shall be distantly transmitted to Central Dispatch in accordance with NFPA 72. Upon completion system reprogramming ALL DEVICES IN THE VALLEY BROOK HOUSING FACILITY SHALL BE TESTED.

1.2 SCOPE

- A. A fully addressable fire alarm system shall be designed and installed in accordance with the specifications and drawings. Device location and wiring runs shown on the drawings are for reference only unless specifically dimensioned. Actual locations shall be in accordance with NFPA 72 and this specification.
- B. Basic Performance:
 - 1. Alarm and trouble signals from each building fire alarm control panel shall be digitally encoded by UL listed electronic devices onto a multiplexed communication system.
 - 2. Response time between alarm initiation (contact closure) and recording at the main fire alarm control unit (appearance on alphanumeric read out) shall not exceed 5 seconds.
 - 3. The signaling line circuits (SLC) between building fire alarm control units shall be wired Style 7 in accordance with NFPA 72. Isolation shall be provided so that no more than one building can be lost due to a short circuit fault.
 - 4. Initiating device circuits (IDC) shall be wired Style C in accordance with NFPA 72.
 - 5. Signaling line circuits (SLC) within buildings shall be wired Style 4 in accordance with NFPA 72. Individual signaling line circuits shall be limited to covering 22,500 square feet (2,090 square meters) of floor space or 3 floors whichever is less.
 - 6. Notification appliance circuits (NAC) shall be wired Style Y in accordance with NFPA 72.

1.3 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

Requirements for procedures for submittals.

- B. Section 07 84 00 - FIRESTOPPING. Requirements for fire proofing wall penetrations.
- C. Section 08 71 00 - DOOR HARDWARE. For combination Closer-Holders.
- D. Section 21 13 13 - WET-PIPE SPRINKLER SYSTEMS. Requirements for sprinkler systems.
- E. Section 28 05 00 - COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY. Requirements for general requirements that are common to more than one section in Division 28.
- F. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.
- G. Section 27 05 26 - GROUNDING AND BONDING FOR COMMUNICATION EQUIPMENT. Requirements for grounding of equipment.
- H. Section 27 05 33 - RACEWAYS AND BOXES FOR COMMUNICATION EQUIPMENT. Requirements for infrastructure.
- I. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.
- J. Section 27 51 16 - PUBLIC ADDRESS AND NOTIFICATION SYSTEM. Requirements for interconnection of the fire alarm system to the PA system and notification of the fire alarm system.

1.4 SUBMITTALS

- A. General: Submit 5 copies in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Drawings:
 - 1. Prepare drawings using AutoCAD Release 2014 software and include all contractors information. Layering shall be by VA criteria as provided by the Contracting Officer's Technical Representative (COR). The contractor shall be responsible for verifying all critical dimensions shown on the drawings provided by VA.
 - 2. Floor plans: Provide locations of all devices (with device number at each addressable device corresponding to control unit programming), appliances, panels, equipment, junction/terminal cabinets/boxes, risers, electrical power connections, individual circuits and raceway routing, system zoning; number, size, and type of raceways

and conductors in each raceway; conduit fill calculations with cross section area percent fill for each type and size of conductor and raceway. Only those devices connected and incorporated into the final system shall be on these floor plans. Do not show any removed devices on the floor plans. Show all interfaces for all fire safety functions.

3. Riser diagrams: Provide, for the entire system, the number, size and type of riser raceways and conductors in each riser raceway and number of each type device per floor and zone. Show door holder interface, elevator control interface, HVAC shutdown interface, fire extinguishing system interface, and all other fire safety interfaces. Show wiring Styles on the riser diagram for all circuits. Provide diagrams both on a per building and campus wide basis.
4. Detailed wiring diagrams: Provide for control panels, modules, power supplies, electrical power connections, auxiliary relays and annunciators showing termination identifications, size and type conductors, circuit boards, LED lamps, indicators, adjustable controls, switches, ribbon connectors, wiring harnesses, terminal strips and connectors, spare zones/circuits. Diagrams shall be drawn to a scale sufficient to show spatial relationships between components, enclosures and equipment configuration.
5. Two weeks prior to final inspection, the Contractor shall deliver to the COTR 3 sets of as-built drawings and one set of the as-built drawing computer files using AutoCAD 2014. As-built drawings (floor plans) shall show all new and/or existing conduit used for the fire alarm system.

C. Manuals:

1. Submit simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets for all items used in the system, power requirements, device wiring diagrams, dimensions, and information for ordering replacement parts.
 - a. Wiring diagrams shall have their terminals identified to facilitate installation, operation, expansion and maintenance.

- b. Wiring diagrams shall indicate internal wiring for each item of equipment and the interconnections between the items of equipment.
 - c. Include complete listing of all software used and installation and operation instructions including the input/output matrix chart.
 - d. Provide a clear and concise description of operation that gives, in detail, the information required to properly operate, inspect, test and maintain the equipment and system. Provide all manufacturer's installation limitations including but not limited to circuit length limitations.
 - e. Complete listing of all digitized voice messages.
 - f. Provide standby battery calculations under normal operating and alarm modes. Battery calculations shall include the magnets for holding the doors open for one minute.
 - g. Include information indicating who will provide emergency service and perform post contract maintenance.
 - h. Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.
 - i. A computerized preventive maintenance schedule for all equipment. The schedule shall be provided on disk in a computer format acceptable to the VAMC and shall describe the protocol for preventive maintenance of all equipment. The schedule shall include the required times for systematic examination, adjustment and cleaning of all equipment. A print out of the schedule shall also be provided in the manual. Provide the disk in a pocket within the manual.
 - j. Furnish manuals in 3 ring loose-leaf binder or manufacturer's standard binder.
 - k. A print out for all devices proposed on each signaling line circuit with spare capacity indicated.
2. Two weeks prior to final inspection, deliver 4 copies of the final updated maintenance and operating manual to the COTR.
- a. The manual shall be updated to include any information necessitated by the maintenance and operating manual approval.

- b. Complete "As installed" wiring and schematic diagrams shall be included that shows all items of equipment and their interconnecting wiring. Show all final terminal identifications.
 - c. Complete listing of all programming information, including all control events per device including an updated input/output matrix.
 - d. Certificate of Installation as required by NFPA 72 for each building. The certificate shall identify any variations from the National Fire Alarm Code.
 - e. Certificate from equipment manufacturer assuring compliance with all manufacturers installation requirements and satisfactory system operation.
- D. Certifications:
- 1. Together with the shop drawing submittal, submit the technician's NICET level III fire alarm certification as well as certification from the control unit manufacturer that the proposed performer of contract maintenance is an authorized representative of the major equipment manufacturer. Include in the certification the names and addresses of the proposed supervisor of installation and the proposed performer of contract maintenance. Also include the name and title of the manufacturer's representative who makes the certification.
 - 2. Together with the shop drawing submittal, submit a certification from either the control unit manufacturer or the manufacturer of each component (e.g., smoke detector) that the components being furnished are compatible with the control unit.
 - 3. Together with the shop drawing submittal, submit a certification from the major equipment manufacturer that the wiring and connection diagrams meet this specification, UL and NFPA 72 requirements.

1.5 WARRANTY

All work performed and all material and equipment furnished under this contract shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer.

1.6 GUARANTY PERIOD SERVICES

- A. Complete inspection, testing, maintenance and repair service for the fire alarm system shall be provided by a factory trained authorized representative of the manufacturer of the major equipment for a period of 5 years from the date of acceptance of the entire installation by the Contracting Officer.
- B. Contractor shall provide all necessary test equipment, parts and labor to perform required inspection, testing, maintenance and repair.
- C. All inspection, testing, maintenance and permanent records required by NFPA 72, and recommended by the equipment manufacturer shall be provided by the contractor. Work shall include operation of sprinkler system alarm and supervisory devices. It shall include all interfaced equipment including but not limited to HVAC shutdown and extinguishing systems.
- D. Maintenance and testing shall be performed in accordance with NFPA 72. A computerized preventive maintenance schedule shall be provided and shall describe the protocol for preventive maintenance of equipment. The schedule shall include a systematic examination, adjustment and cleaning of all equipment.
- E. Non-included Work: Repair service shall not include the performance of any work due to improper use, accidents, or negligence for which the contractor is not responsible.
- F. Service and emergency personnel shall report to the Engineering Office or their authorized representative upon arrival at the hospital and again upon the completion of the required work. A copy of the work ticket containing a complete description of the work performed and parts replaced shall be provided to the VA COR or his authorized representative.
- G. Emergency Service:
 - 1. Warranty Period Service: Service other than the preventative maintenance, inspection, and testing required by NFPA 72 shall be considered emergency call-back service and covered under the warranty of the installation during the first year of the warranty period, unless the required service is a result of abuse or misuse by the Government. Written notification shall not be required for emergency warranty period service and the contractor shall respond

- as outlined in the following sections on Normal and Overtime Emergency Call-Back Service. Warranty period service can be required during normal or overtime emergency call-back service time periods at the discretion of the COR or his authorized representative.
2. Normal and overtime emergency call-back service shall consist of an on-site response within 2 hours of notification of a system trouble.
 3. Normal emergency call-back service times are between the hours of 7:30 a.m. and 4:00 p.m., Monday through Friday, exclusive of federal holidays. Service performed during all other times shall be considered to be overtime emergency call-back service. The cost of all normal emergency call-back service for years 2 through 5 shall be included in the cost of this contract.
 4. Overtime emergency call-back service shall be provided for the system when requested by the Government. The cost of the first 40 manhours per year of overtime call-back service during years 2 through 5 of this contract shall be provided under this contract. Payment for overtime emergency call-back service in excess of the 40 man hours per year requirement will be handled through separate purchase orders. The method of calculating overtime emergency call-back hours is based on actual time spent on site and does not include travel time.
- H. The contractor shall maintain a log at each fire alarm control unit. The log shall list the date and time of all examinations and trouble calls, condition of the system, and name of the technician. Each trouble call shall be fully described, including the nature of the trouble, necessary correction performed, and parts replaced.
- I. In the event that VA modifies the fire alarm system post-Acceptance but during the 5 year Guaranty Period Service period, Contractor shall be required to verify that the system, as newly modified or added, is consistent with the manufacturer's requirements; any verification performed will be equitably adjusted under the Changes clause. The post-Acceptance modification or addition to the fire alarm system shall not void the continuing requirements under this contract set forth in the Guarantee Period Service provision for the fire alarm system as modified or added. The contract will be equitably adjusted under the Changes clause for such additional performance.

1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by the basic designation only and the latest editions of these publications shall be applicable.
- B. National Fire Protection Association (NFPA):
- NFPA 13Standard for the Installation of Sprinkler Systems, 2010 edition
- NFPA 14Standard for the Installation of Standpipes and Hose Systems, 2010 edition
- NFPA 20Standard for the Installation of Stationary Pumps for Fire Protection, 2010 edition
- NFPA 70.....National Electrical Code (NEC), 2010 edition
- NFPA 72.....National Fire Alarm Code, 2010 edition
- NFPA 90A.....Standard for the Installation of Air Conditioning and Ventilating Systems, 2009 edition
- NFPA 101.....Life Safety Code, 2009 edition
- C. Underwriters Laboratories, Inc. (UL): Fire Protection Equipment Directory
- D. Factory Mutual Research Corp (FM): Approval Guide, 2007-2011
- E. American National Standards Institute (ANSI):
- S3.41.....Audible Emergency Evacuation Signal, 1990 edition, reaffirmed 2008
- F. International Code Council, International Building Code (IBC), 2009 edition

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS, GENERAL

- A. All equipment and components shall be new and the manufacturer's current model. All equipment shall be tested and listed by Underwriters Laboratories, Inc. or Factory Mutual Research Corporation for use as part of a fire alarm system. The authorized representative of the manufacturer of the major equipment shall certify that the installation complies with all manufacturers' requirements and that satisfactory total system operation has been achieved.

2.2 CONDUIT, BOXES, AND WIRE

- A. Conduit shall be in accordance with Section 28 05 28.33 CONDUIT AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY and as follows:
1. All new conduits shall be installed in accordance with NFPA 70.
 2. Conduit fill shall not exceed 40 percent of interior cross sectional area.
 3. All new conduits shall be 3/4 inch (19 mm) minimum.
- B. Wire:
1. Wiring shall be in accordance with NEC article 760, Section 28 05 13, CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY, and as recommended by the manufacturer of the fire alarm system. All wires shall be color coded. Number and size of conductors shall be as recommended by the fire alarm system manufacturer, but not less than 18 AWG for initiating device circuits and 14 AWG for notification device circuits.
 2. Addressable circuits and wiring used for the multiplex communication loop shall be twisted and shielded unless specifically excepted by the fire alarm equipment manufacturer in writing.
 3. Any fire alarm system wiring that extends outside of a building shall have additional power surge protection to protect equipment from physical damage and false signals due to lightning, voltage and current induced transients. Protection devices shall be shown on the submittal drawings and shall be UL listed or in accordance with written manufacturer's requirements.
 4. All wire or cable used in underground conduits including those in concrete shall be listed for wet locations.
- C. Terminal Boxes, Junction Boxes, and Cabinets:
1. Shall be galvanized steel in accordance with UL requirements.
 2. All boxes shall be sized and installed in accordance with NFPA 70.
 3. covers shall be repainted red in accordance with Section 09 91 00, PAINTING and shall be identified with white markings as "FA" for junction boxes and as "FIRE ALARM SYSTEM" for cabinets and terminal boxes. Lettering shall be a minimum of 3/4 inch (19 mm) high.
 4. Terminal boxes and cabinets shall have a volume 50 percent greater than required by the NFPA 70. Minimum sized wire shall be considered as 14 AWG for calculation purposes.

5. Terminal boxes and cabinets shall have identified pressure type terminal strips and shall be located at the base of each riser. Terminal strips shall be labeled as specified or as approved by the COTR.

2.3 FIRE ALARM CONTROL UNIT

A. General:

1. Building shall be provided with a fire alarm control unit and shall operate as a supervised zoned fire alarm system.
2. Each power source shall be supervised from the other source for loss of power.
3. All circuits shall be monitored for integrity.
4. Visually and audibly annunciate any trouble condition including, but not limited to main power failure, grounds and system wiring derangement.
5. Transmit digital alarm information to the main fire alarm control unit.

B. Enclosure:

1. The control unit shall be housed in a cabinet suitable for both recessed and surface mounting. Cabinet and front shall be corrosion protected, given a rust-resistant prime coat, and manufacturer's standard finish.
2. Cabinet shall contain all necessary relays, terminals, lamps, and legend plates to provide control for the system.

D. Power Supply:

1. The control unit shall derive its normal power from a 120 volt, 60 Hz dedicated supply connected to the emergency power system. Standby power shall be provided by a 24 volt DC battery as hereinafter specified. The normal power shall be transformed, rectified, coordinated, and interfaced with the standby battery and charger.
2. The door holder power shall be arranged so that momentary or sustained loss of main operating power shall not cause the release of any door.
3. Power supply for smoke detectors shall be taken from the fire alarm control unit.
4. Provide protectors to protect the fire alarm equipment from damage due to lightning or voltage and current transients.
5. Provide new separate and direct ground lines to the outside to protect the equipment from unwanted grounds.

E. Circuit Supervision: Each alarm initiating device circuit, signaling line circuit, and notification appliance circuit, shall be supervised against the occurrence of a break or ground fault condition in the field wiring. These conditions shall cause a trouble signal to sound in the control unit until manually silenced by an off switch.

F. Supervisory Devices: All sprinkler system valves, standpipe control valves, post indicator valves (PIV), and main gate valves shall be supervised for off-normal position. Closing a valve shall sound a supervisory signal at the control unit until silenced by an off switch. The specific location of all closed valves shall be identified at the control unit. Valve operation shall not cause an alarm signal. Low air pressure switches and duct detectors shall be monitored as supervisory signals. The power supply to the elevator shunt trip breaker shall be monitored by the fire alarm system as a supervisory signal.

G. Trouble signals:

1. Arrange the trouble signals for automatic reset (non-latching).
2. System trouble switch off and on lamps shall be visible through the control unit door.

H. Function Switches: Provide the following switches in addition to any other switches required for the system:

1. Remote Alarm Transmission By-pass Switch: Shall prevent transmission of all signals to the main fire alarm control unit when in the "off" position. A system trouble signal shall be energized when switch is in the off position.
 2. Alarm Off Switch: Shall disconnect power to alarm notification circuits on the local building alarm system. A system trouble signal shall be activated when switch is in the off position.
 3. Trouble Silence Switch: Shall silence the trouble signal whenever the trouble silence switch is operated. This switch shall not reset the trouble signal.
 4. Reset Switch: Shall reset the system after an alarm, provided the initiating device has been reset. The system shall lock in alarm until reset.
 5. Lamp Test Switch: A test switch or other approved convenient means shall be provided to test the indicator lamps.
 6. Drill Switch: Shall activate all notification devices without tripping the remote alarm transmitter. This switch is required only for general evacuation systems specified herein.
 7. Door Holder By-Pass Switch: Shall prevent doors from releasing during fire alarm tests. A system trouble alarm shall be energized when switch is in the abnormal position.
 8. Elevator recall By-Pass Switch: Shall prevent the elevators from recalling upon operation of any of the devices installed to perform that function. A system trouble alarm shall be energized when the switch is in the abnormal position.
 9. HVAC/Smoke Damper By-Pass: Provide a means to disable HVAC fans from shutting down and/or smoke dampers from closing upon operation of an initiating device designed to interconnect with these devices.
- I. Remote Transmissions:
1. Provide capability and equipment for transmission of alarm, supervisory and trouble signals to the main fire alarm control unit.
 2. Transmitters shall be compatible with the systems and equipment they are connected to such as timing, operation and other required features.
- J. Remote Control Capability: Each building fire alarm control unit shall be installed and programmed so that each must be reset locally after an

alarm, before the main fire alarm control unit can be reset. After the local building fire alarm control unit has been reset, then the all system acknowledge, reset, silence or disabling functions can be operated by the main fire alarm control unit

- K. System Expansion: Design the control units and enclosures so that the system can be expanded in the future (to include the addition of 20 percent more alarm initiating, alarm notification and door holder circuits) without disruption or replacement of the existing control unit and secondary power supply.

2.4 STANDBY POWER SUPPLY

A. Uninterrupted Power Supply (UPS):

1. The UPS system shall be comprised of a static inverter, a precision battery float charger, and sealed maintenance free batteries.
2. Under normal operating conditions, the load shall be filtered through a ferroresonant transformer.
3. When normal AC power fails, the inverter shall supply AC power to the transformer from the battery source. There shall be no break in output of the system during transfer of the system from normal to battery supply or back to normal.
4. Batteries shall be sealed, gel cell type.
5. UPS system shall be sized to operate the central processor, CRT, printer, and all other directly connected equipment for 5 minutes upon a normal AC power failure.

B. Batteries:

1. Battery shall be of the sealed, maintenance free type, 24-volt nominal.
2. Battery shall have sufficient capacity to power the fire alarm system for not less than 24 hours plus 5 minutes of alarm to an end voltage of 1.14 volts per cell, upon a normal AC power failure.
3. Battery racks shall be steel with an alkali-resistant finish. Batteries shall be secured in seismic areas 2B, 3, or 4 as defined by the Uniform Building Code.

C. Battery Charger:

1. Shall be completely automatic, with constant potential charger maintaining the battery fully charged under all service conditions.

Charger shall operate from a 120-volt, 60 hertz emergency power source.

2. Shall be rated for fully charging a completely discharged battery within 48 hours while simultaneously supplying any loads connected to the battery.
3. Shall have protection to prevent discharge through the charger.
4. Shall have protection for overloads and short circuits on both AC and DC sides.
5. A trouble condition shall actuate the fire alarm trouble signal.
6. Charger shall have automatic AC line voltage regulation, automatic current-limiting features, and adjustable voltage controls.

2.5 ANNUNCIATION

A. Annunciator, Alphanumeric Type (System):

1. Shall be a supervised, LCD display containing a minimum of 2 lines of 40 characters for alarm annunciation in clear English text.
2. Message shall identify building number, floor, zone, etc on the first line and device description and status (pull station, smoke detector, waterflow alarm or trouble condition) on the second line.
3. The initial alarm received shall be indicated as such.
4. A selector switch shall be provided for viewing subsequent alarm messages.
5. The display shall be UL listed for fire alarm application.
6. Remote Local building annunciators, for general evacuation system buildings, shall be provided where shown on the drawings and approved by the COR.

2.6 VOICE COMMUNICATION SYSTEM (VCS)

A. General:

1. An emergency voice communication system shall be installed throughout the Buildings.
2. Upon receipt of an alarm signal from the building fire alarm system, the VCS shall automatically transmit a pre-recorded fire alarm message throughout the building as presently exists on the campus system.
3. A digitized voice module shall be used to store each prerecorded message.

4. The VCS shall be arranged as a dual channel system capable of transmitting 2 different messages simultaneously single channel system.
5. The VCS shall supervise all speaker circuits, control equipment, remote audio control equipment, and amplifiers.

B. Speaker Circuit Control Unit:

1. The speaker circuit control unit shall include switches to manually activate or deactivate speaker circuits grouped by floor in the system.
2. Speaker circuit control switches shall provide on, off, and automatic positions and indications.
3. The speaker circuit control unit shall include visual indication of active or trouble status for each group of speaker circuits in the system.
4. A trouble indication shall be provided if a speaker circuit group is disabled.
5. A lamp test switch shall be provided to test all indicator lamps.
6. A single "all call" switch shall be provided to activate all speaker circuit groups simultaneously.
7. A push-to-talk microphone shall be provided for manual voice messages.
8. Connect to existing remote master system located in 24 hour manned security office for manual "all call" messages for each individual building and throughout the Campus building system.
9. A voice message disconnect switch shall be provided to disconnect automatic digitized voice messages from the system. The system shall be arranged to allow manual voice messages and indicate a system trouble condition when activated.

C. Speaker Circuit Arrangement:

1. Speaker circuits shall be arranged such that there is one speaker circuit per smoke zone.
2. Audio amplifiers and control equipment shall be electrically supervised for normal and abnormal conditions.
3. Speaker circuits shall be either 25 VRMS or 70.7 VRMS with a minimum of 50 percent spare power available.

4. Speaker circuits and control equipment shall be arranged such that loss of any one speaker circuit will not cause the loss of any other speaker circuit in the system.

D. Digitized Voice Module (DVM):

1. Program the Digitized Voice for new building in prerecorded digitized evacuation and instructional messages. The messages shall be professionally recorded and approved by the COR prior to programming.
2. The DVM shall be configured to automatically output to the desired circuits following a 10-second slow whoop alert tone.
3. Prerecorded magnetic taped messages and tape players are not permitted.
4. The digitized message capacity shall be no less than 15 second in length.
5. The digitized message shall be transmitted 3 times.
6. The DVM shall be supervised for operational status.
7. Failure of the DVM shall result in the transmission of a constant alarm tone.
8. The DVM memory shall have a minimum 50 percent spare capacity after those messages identified in this section are recorded. Multiple DVM's may be used to obtain the required capacity.

E. Audio Amplifiers:

1. Audio Amplifiers shall provide a minimum of 50 Watts at either 25 or 70.7 VRMS output voltage levels.
2. Amplifiers shall be continuously supervised for operational status.
3. Amplifiers shall be configured for either single or dual channel application.
4. Each audio output circuit connection shall be configurable for Style X.
5. A minimum of 50 percent spare output capacity shall be available for each amplifier.

F. Tone Generator(s):

1. Tone Generator(s) shall be capable of providing a distinctive 3-pulse temporal pattern fire alarm signal as well as a slow whoop.
2. Tone Generator(s) shall be continuously supervised for operational status.

2.7 ALARM NOTIFICATION APPLIANCES

A. Speakers:

1. Shall operate on either 25 VRMS or 70.7 VRMS with field selectable output taps from 0.5 to 2.0W and originally installed at the 1/2 watt tap. Speakers shall provide a minimum sound output of 80 dBA at 10 feet (3,000 mm) with the 1/2 watt tap.
2. Frequency response shall be a minimum of 400 HZ to 4,000 HZ.
3. Four inches (100 mm) or 8 inches (200 mm) cone type speakers ceiling mounted with white colored baffles in areas with suspended ceilings and wall mounted in areas without ceilings.

C. Strobes:

1. Xenon flash tube type minimum 15 candela in toilet rooms to 75 candela (field selectable) in all other areas with a flash rate of 1 HZ. Strobes in sleeping areas shall be 177 candela. Strobes shall be synchronized where required by the National Fire Alarm Code (NFPA 72).
2. Backplate shall be red with 1/2 inch (13 mm) permanent red letters. Lettering to read "Fire", be oriented on the wall or ceiling properly, and be visible from all viewing directions.
3. Each strobe circuit shall have a minimum of 20 percent spare capacity.
4. Strobes may be combined with the audible notification appliances specified herein.

D. Fire Alarm Horns:

1. Shall be electric, utilizing solid state electronic technology operating on a nominal 24 VDC.
2. Shall be a minimum nominal rating of 80 dBA at 10 feet (3,000 mm).
3. Mount on removable adapter plates on conduit boxes.
4. Horns located outdoors shall be of weatherproof type with metal housing and protective grille.
5. Each horn circuit shall have a minimum of 20 percent spare capacity.

2.8 ALARM INITIATING DEVICES

A. Manual Fire Alarm Stations:

1. Shall be non-breakglass, address reporting type.

2. Station front shall be constructed of a durable material such as cast or extruded metal or high impact plastic. Stations shall be semi-flush type.
3. Stations shall be of single action pull down type with suitable operating instructions provided on front in raised or depressed letters, and clearly labeled "FIRE."
4. Operating handles shall be constructed of a durable material. On operation, the lever shall lock in alarm position and remain so until reset. A key shall be required to gain front access for resetting, or conducting tests and drills.
5. Unless otherwise specified, all exposed parts shall be red in color and have a smooth, hard, durable finish.

B. Smoke Detectors:

1. Smoke detectors shall be photoelectric type and UL listed for use with the fire alarm control unit being furnished.
2. Smoke detectors shall be addressable type complying with applicable UL Standards for system type detectors. Smoke detectors shall be installed in accordance with the manufacturer's recommendations and NFPA 72.
3. Detectors shall have an indication lamp to denote an alarm condition. Provide remote indicator lamps and identification plates where detectors are concealed from view. Locate the remote indicator lamps and identification plates flush mounted on walls so they can be observed from a normal standing position.
4. All spot type and duct type detectors installed shall be of the photoelectric type.
5. Photoelectric detectors shall be factory calibrated and readily field adjustable. The sensitivity of any photoelectric detector shall be factory set at 3.0 plus or minus 0.25 percent obscuration per foot.
6. Detectors shall provide a visual trouble indication if they drift out of sensitivity range or fail internal diagnostics. Detectors shall also provide visual indication of sensitivity level upon testing. Detectors, along with the fire alarm control units shall be UL listed for testing the sensitivity of the detectors.

C. Heat Detectors:

1. Heat detectors shall be of the addressable restorable rate compensated fixed-temperature spot type.
2. Detectors shall have a minimum smooth ceiling rating of 2,500 square feet (230 square meters).
3. Ordinary temperature (135 degrees F (57 degrees C)) heat detectors shall be utilized in mechanical rooms. Intermediate temperature rated (200 degrees F (93 degrees C)) heat detectors shall be utilized in all other areas.
4. Provide a remote indicator lamp, key test station and identification nameplate (e.g. "Heat Detector - Elevator P-_____) for limited accessible area. Locate key test station in plain view on elevator machine room wall.

D. Water Flow and Pressure Switches:

1. Wet pipe water flow switches and dry pipe alarm pressure switches for sprinkler systems shall be connected to the fire alarm system by way of an address reporting interface device.
2. All new water flow switches shall be of a single manufacturer and series and non-accumulative retard type. See Section 21 12 00, FIRE-SUPPRESSION STANDPIPES and Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS for new switches added. Connect all switches shown on the approved shop drawings.
3. All new switches shall have an alarm transmission delay time that is conveniently adjustable from 0 to 60 seconds. Initial settings shall be 30-45 seconds. Timing shall be recorded and documented during testing.

E. Extinguishing System Connections:

1. Kitchen Range Hood and Duct Suppression Systems:
 - a. Each suppression system shall be equipped with a micro-switch connected to the building fire alarm control unit. Discharge of a suppression system shall automatically send a alarm signal to the building fire detection and alarm system for annunciation.
 - b. Operation of this suppression system shall also automatically shut off all sources of fuel and heat to all equipment requiring protection under the same hood.
2. Each gaseous suppression system shall be monitored for system alarm and system trouble conditions via addressable interface devices.

2.9 SUPERVISORY DEVICES

A. Duct Smoke Detectors:

1. Duct smoke detectors shall be provided and connected by way of an address reporting interface device. Detectors shall be provided with an approved duct housing mounted exterior to the duct, and shall have perforated sampling tubes extending across the full width of the duct (wall to wall). Detector placement shall be such that there is uniform airflow in the cross section of the duct.
2. Interlocking with fans shall be provided in accordance with NFPA 90A and as specified hereinafter under Part 3.2, "TYPICAL OPERATION".
3. Provide remote indicator lamps, key test stations and identification nameplates (e.g. "DUCT SMOKE DETECTOR AHU-X") for all duct detectors. Locate key test stations in plain view on walls or ceilings so that they can be observed and operated from a normal standing position.

B. Sprinkler and Standpipe System Supervisory Switches:

1. Each sprinkler system water supply control valve, riser valve or zone control valve, and each standpipe system riser control valve shall be equipped with a supervisory switch. Standpipe hose valves, and test and drain valves shall not be equipped with supervisory switches.
2. Valve supervisory switches shall be connected to the fire alarm system by way of address reporting interface device. See Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS for new switches to be added. Connect tamper switches for all control valves shown on the approved shop drawings.
4. The mechanism shall be contained in a weatherproof die-cast aluminum housing that shall provide a 3/4 inch (19 mm) tapped conduit entrance and incorporate the necessary facilities for attachment to the valves.
5. The entire installed assembly shall be tamper-proof and arranged to cause a switch operation if the housing cover is removed or if the unit is removed from its mounting.
6. Where dry-pipe sprinkler systems are installed, high and low air pressure switches shall be provided and monitored by way of an address reporting interface devices.

2.10 ADDRESS REPORTING INTERFACE DEVICE

- A. Shall have unique addresses that reports directly to the building fire alarm panel.
- B. Shall be configurable to monitor normally open or normally closed devices for both alarm and trouble conditions.
- C. Shall have terminal designations clearly differentiating between the circuit to which they are reporting from and the device that they are monitoring.
- D. Shall be UL listed for fire alarm use and compatibility with the panel to which they are connected.
- E. Shall be mounted in weatherproof housings if mounted exterior to a building.

2.11 SMOKE BARRIER DOOR CONTROL

- A. Electromagnetic Door Holders:
 - 1. New Door Holders shall be standard wall mounted electromagnetic type. In locations where doors do not come in contact with the wall when in the full open position, an extension post shall be added to the door bracket.
 - 2. Operation shall be by 24 volt DC supplied from a battery located at the fire alarm control unit. Door holders shall be coordinated as to voltage, ampere drain, and voltage drop with the battery, battery charger, wiring and fire alarm system for operation as specified.
- B. A maximum of twelve door holders shall be provided for each circuit. Door holders shall be wired to allow releasing doors by smoke zone.
- C. Door holder control circuits shall be electrically supervised.
- D. Smoke detectors shall not be incorporated as an integral part of door holders.

2.12 UTILITY LOCKS AND KEYS:

- A. All key operated test switches, control units, annunciator panels and lockable cabinets shall be provided with a single standardized utility lock and key.
- B. Key-operated manual fire alarm stations shall have a single standardized lock and key separate from the control equipment.
- C. All keys shall be delivered to the COTR.

2.13 SPARE AND REPLACEMENT PARTS

- A. Provide spare and replacement parts as follows:

1. Manual pull stations - 1
 2. Heat detectors - 2 of each type
 3. Fire alarm strobes - 2
 4. Fire alarm speakers - 1
 5. Smoke detectors - 4
 6. Duct smoke detectors with all appurtenances - 1
 7. Sprinkler system water flow switch - 1 of each size
 8. Sprinkler valve tamper switch - 1 of each type
 9. Control equipment utility locksets - 2
 10. Control equipment keys - 25
 11. 2.5 oz containers aerosol smoke - 12
 12. Printer paper - 3 boxes
 13. Printer replacement cartridges - 3
 14. Monitor modules - 1
 15. Control modules - 1
 16. Fire alarm SLC cable (same as installed) - 500 feet (152 m)
- B. Spare and replacement parts shall be in original packaging and submitted to the COTR.
- C. Furnish and install a storage cabinet of sufficient size and suitable for storing spare equipment. Doors shall include a pad locking device. Padlock to be provided by the VA. Location of cabinet to be determined by the COR.
- D. Provide to the VA, all hardware, software, programming tools, license and documentation necessary to permanently modify the fire alarm system on site. The minimum level of modification includes addition and deletion of devices, circuits, zones and changes to system description, system operation, and digitized evacuation and instructional messages.

2.14 INSTRUCTION CHART:

Provide typewritten instruction card mounted behind a Lexan plastic or glass cover in a stainless steel or aluminum frame with a backplate. Install the frame in a conspicuous location observable from each control unit where operations are performed. The card shall show those steps to be taken by an operator when a signal is received under all conditions, normal, alarm, supervisory, and trouble. Provide an additional copy with the binder for the input output matrix for the

sequence of operation. The instructions shall be approved by the COTR before being posted.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Installation shall be in accordance with NFPA 70, 72, 90A, and 101 as shown on the drawings, and as recommended by the major equipment manufacturer. Fire alarm wiring shall be installed in conduit. All conduit and wire shall be installed in accordance with, Section 28 05 13 CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY, Section 27 05 26 - GROUNDING AND BONDING FOR COMMUNICATION EQUIPMENT, Section 27 05 33 - RACEWAYS AND BOXES FOR COMMUNICATION EQUIPMENT, and all penetrations of smoke and fire barriers shall be protected as required by Section 07 84 00, FIRESTOPPING.
- B. All conduits, junction boxes, conduit supports and hangers shall be concealed in finished areas and may be exposed in unfinished areas.
- C. All new and reused exposed conduits shall be painted in accordance with Section 09 91 00, PAINTING to match surrounding finished areas and red in unfinished areas.
- D. All fire detection and alarm system devices, control units and remote annunciators shall be flush mounted when located in finished areas and may be surface mounted when located in unfinished areas. Exact locations are to be approved by the COTR.
- E. Speakers shall be ceiling mounted and fully recessed in areas with suspended ceilings. Speakers shall be wall mounted and recessed in finished areas without suspended ceilings. Speakers may be surface mounted in unfinished areas.
- F. Strobes shall be flush wall mounted with the bottom of the unit located 80 inches (2,000 mm) above the floor or 6 inches (150 mm) below ceiling, whichever is lower. Locate and mount to maintain a minimum 36 inches (900 mm) clearance from side obstructions. Sleeping room strobes shall be installed per ADA/ABA requirements.
- G. Manual pull stations shall be installed not less than 42 inches (1,050 mm) or more than 48 inches (1,200 mm) from finished floor to bottom of device and within 60 inches (1,500 mm) of a stairway or an exit door.

- H. Where possible, locate water flow and pressure switches a minimum of 12 inches (300 mm) from a fitting that changes the direction of the flow and a minimum of 36 inches (900 mm) from a valve.
- I. Mount valve tamper switches so as not to interfere with the normal operation of the valve and adjust to operate within 2 revolutions toward the closed position of the valve control, or when the stem has moved no more than 1/5 of the distance from its normal position.
- L. Connect flow and tamper switches installed under Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS.
- M. Connect combination closer-holders installed under Section 08 71 00, DOOR HARDWARE.

3.2 TYPICAL OPERATION

- A. Activation of any manual pull station, water flow or pressure switch, heat detector, kitchen hood suppression system, heat detector, or smoke detector shall cause the following operations to occur:
 - 1. Operate the emergency voice communication system in the Buildings and in to other areas as directed by COR. For sprinkler protected buildings, flash strobes continuously only in the zone of alarm.
 - 2. Continuously sound a temporal pattern general alarm and flash all strobes in the building in alarm until reset at the local fire alarm control unit in Buildings.
 - 3. Release only the magnetic door holders on the floor from which alarm was initiated after the alert signal.
 - 4. Transmit a separate alarm signal, via the main fire alarm control unit to the fire department.
 - 5. Unlock the electrically locked exit doors within the zone of alarm.
- B. Operation of duct smoke detectors shall cause a system supervisory condition and shut down the ventilation system and close the associated smoke dampers as appropriate.
- C. Operation of any sprinkler or standpipe system valve supervisory switch, high/low air pressure switch, shall cause a system supervisory condition.
- D. Alarm verification shall not be used for smoke detectors installed for the purpose of early warning.

3.3 TESTS

- A. Provide the service of a NICET level III, competent, factory-trained engineer or technician authorized by the manufacturer of the fire alarm equipment to technically supervise and participate during all of the adjustments and tests for the system. Make all adjustments and tests in the presence of the COR.
- B. When the systems have been completed and prior to the scheduling of the final inspection, furnish testing equipment and perform the following tests in the presence of the COR. When any defects are detected, make repairs or install replacement components, and repeat the tests until such time that the complete fire alarm systems meets all contract requirements. After the system has passed the initial test and been approved by the COR, the contractor may request a final inspection.
 - 1. Before energizing the cables and wires, check for correct connections and test for short circuits, ground faults, continuity, and insulation.
 - 2. Test the insulation on all installed cable and wiring by standard methods as recommended by the equipment manufacturer.
 - 3. Run water through all flow switches. Check time delay on water flow switches. Submit a report listing all water flow switch operations and their retard time in seconds.
 - 4. Open each alarm initiating and notification circuit to see if trouble signal actuates.
 - 5. Ground each alarm initiation and notification circuit and verify response of trouble signals.
- C. It is the intent of the New Emergency services building to be an expansion of the existing campus wide fire alarm system. The New Emergency Services Building will operate in a similar operation as the existing campus wide system. All alarm signals from each building that presently go to building #12 now have to be repeated and redirected to the New Emergency Services Building in their entirety.

Upon completion system reprogramming DEVICES ON CAMPUS MUST BE TESTED IN ACCORDANCE WITH NFPA 72 WITH SPECIFIC ATTENTION TO THE FOLLOWING SECTIONS:

14.4 Testing.

14.4.1 Initial Acceptance Testing.

14.4.1.1 All new systems shall be inspected and tested in accordance with the requirements of Chapter 14.

14.4.1.2 The authority having jurisdiction shall be notified prior to the initial acceptance test.

14.4.2* Reacceptance Testing.

14.4.2.1 When an initiating device, notification appliance, or control relay is added, it shall be functionally tested.

14.4.2.2 When an initiating device, notification appliance, or control relay is deleted, another device, appliance, or control relay on the circuit shall be operated.

14.4.2.3 When modifications or repairs to control equipment hardware are made, the control equipment shall be tested in accordance with Table 14.4.3.2, items 2(a) and 2(d).

14.4.2.4 When changes are made to site-specific software, the following shall apply:

- (1) All functions known to be affected by the change, or identified by a means that indicates changes, shall be 100 percent tested.
- (2) In addition, 10 percent of initiating devices that are not directly affected by the change, up to a maximum of 50 devices, also shall be tested and correct system operation shall be verified.
- (3) A revised record of completion in accordance with 7.5.6 shall be prepared to reflect these changes.

3.4 FINAL INSPECTION AND ACCEPTANCE

- A. Prior to final acceptance a minimum 30 day "burn-in" period shall be provided. The purpose shall be to allow equipment to stabilize and potential installation and software problems and equipment malfunctions to be identified and corrected. During this diagnostic period, all system operations and malfunctions shall be recorded. Final acceptance will be made upon successful completion of the "burn-in" period and where the last 14 days is without a system or equipment malfunction.
- B. At the final inspection a factory trained representative of the manufacturer of the major equipment shall repeat the tests in Article 3.3 TESTS and those required by NFPA 72. In addition the representative shall demonstrate that the systems function properly in every respect. The demonstration shall be made in the presence of a VA representative.

3.5 INSTRUCTION

- A. The manufacturer's authorized representative shall provide instruction and training to the VA as follows:
 - 1. Six 1-hour sessions to engineering staff, security police and central attendant personnel for simple operation of the system. Two sessions at the start of installation, 2 sessions at the completion of installation and 2 sessions 3 months after the completion of installation.
 - 2. Four 2-hour sessions to engineering staff for detailed operation of the system. Two sessions at the completion of installation and 2 sessions 3 months after the completion of installation.
 - 3. Three 2-hour sessions to electrical technicians for maintaining, programming, modifying, and repairing the system at the completion of installation and one 2-hour refresher session 3 months after the completion of installation.
- B. The Contractor and/or the Systems Manufacturer's representative shall provide a typewritten "Sequence of Operation" including a trouble shooting guide of the entire system for submittal to the VA. The sequence of operation will be shown for each input in the system in a matrix format and provided in a loose leaf binder. When reading the sequence of operation, the reader will be able to quickly and easily determine what output will occur upon activation of any input in the system. The INPUT/OUTPUT matrix format shall be as shown in Appendix A to NFPA 72.
- C. Furnish the services of a competent instructor for instructing personnel in the programming requirements necessary for system expansion. Such programming shall include addition or deletion of devices, zones, indicating circuits and printer/display text.

PART 4 - SCHEDULES

4.1 SMOKE ZONE DESCRIPTIONS:

- A. Digitized voice messages shall be provided for each smoke zone of the Emergency Services Building: Apparatus Bay Administrative Area and Mechanical Equipment Room.

4.2 DIGITIZED VOICE MESSAGES:

- A. Digitized voice messages shall be provided for each smoke zone of Building. The messages shall be arranged with a 3 second alert tone, a

"Code Red", "Nurse Blaze", "Doctor Firestone" message and a description of the fire alarm area (building number, floor, level and smoke zone).

A sample of such a message is as follows:

Alert Tone

Code Red

Emergency Services Building: Apparatus Bay, Administrative Area,
Mechanical Equipment Room

Code Red

Emergency Services Building: Apparatus Bay, Administrative Area,
Mechanical Equipment Room

Emergency Services Building: Apparatus Bay, Administrative Area,
Mechanical Equipment Room

4.3 LOCATION OF VOICE MESSAGES:

Upon receipt of an alarm signal from the building fire alarm system, the voice communication system shall automatically transmit a 3 second tone alert and a pre-recorded fire alarm message throughout the floor in alarm of the building and any other buildings as directed by the COR.

- - END - -

**SECTION 31 20 00
EARTHWORK**

PART 1 - GENERAL

1.1 DESCRIPTION OF WORK:

- A. This section specifies the requirements for furnishing all equipment, materials, labor, tools, and techniques for earthwork including, but not limited to, the following:
1. Site preparation.
 2. Excavation.
 3. Underpinning.
 4. Filling and backfilling.
 5. Grading.
 6. Soil Disposal.
 7. Clean Up.

1.2 DEFINITIONS:

- A. Unsuitable Materials:
1. Fills: Topsoil; frozen materials; construction materials and materials subject to decomposition; clods of clay and stones larger than 75 mm (3 inches); organic material, including silts, which are unstable; and inorganic materials, including silts, too wet to be stable and any material with a liquid limit and plasticity index exceeding 40 and 15 respectively. Unsatisfactory soils also include satisfactory soils not maintained within 2 percent of optimum moisture content at time of compaction, as defined by ASTM.
 2. Existing Subgrade (Except Footing Subgrade): Same materials as 1.2.A.1, that are not capable of direct support of slabs, pavement, and similar items with possible exception of improvement by compaction, proofrolling, or similar methods.
 3. Existing Subgrade (Footings Only): Same as paragraph 1, but no fill or backfill. If materials differ from reference borings and design requirements, excavate to acceptable strata subject to Resident Engineer's approval.
- B. Building Earthwork: Earthwork operations required in area enclosed by a line located 1500 mm (5 feet) outside of principal building perimeter. It also includes earthwork required for auxiliary structures and buildings.
- C. Trench Earthwork: Trenchwork required for utility lines.

- D. Site Earthwork: Earthwork operations required in area outside of a line located 1500 mm (5 feet) outside of principal building perimeter and within new construction area with exceptions noted above.
- E. Degree of compaction: Degree of compaction is expressed as a percentage of maximum density obtained by laboratory test procedure. This percentage of maximum density is obtained through use of data provided from results of field test procedures presented in ASTM D1556, ASTM D2167, and ASTM D6938.
- F. Fill: Satisfactory soil materials used to raise existing grades. In the Construction Documents, the term "fill" means fill or backfill as appropriate.
- G. Backfill: Soil materials or controlled low strength material used to fill an excavation.
- H. Unauthorized excavation: Removal of materials beyond indicated sub-grade elevations or indicated lines and dimensions without written authorization by the Resident Engineer. No payment will be made for unauthorized excavation or remedial work required to correct unauthorized excavation.
- I. Authorized additional excavation: Removal of additional material authorized by the Resident Engineer based on the determination by the Government's soils testing agency that unsuitable bearing materials are encountered at required sub-grade elevations. Removal of unsuitable material and its replacement as directed will be paid on basis of Conditions of the Contract relative to changes in work.
- J. Subgrade: The undisturbed earth or the compacted soil layer immediately below granular sub-base, drainage fill, or topsoil materials.
- K. Structure: Buildings, foundations, slabs, tanks, curbs, mechanical and electrical appurtenances, or other man-made stationary features constructed above or below the ground surface.
- L. Borrow: Satisfactory soil imported from off-site for use as fill or backfill.
- M. Drainage course: Layer supporting slab-on-grade used to minimize capillary flow of pore water.
- N. Bedding course: Layer placed over the excavated sub-grade in a trench before laying pipe. Bedding course shall extend up to the springline of the pipe.
- O. Sub-base Course: Layer placed between the sub-grade and base course for asphalt paving or layer placed between the sub-grade and a concrete pavement or walk.

- P. Utilities include on-site underground pipes, conduits, ducts, and cables as well as underground services within buildings.
- Q. Debris: Debris includes all materials located within the designated work area not covered in the other definitions and shall include but not be limited to items like vehicles, equipment, appliances, building materials or remains thereof, tires, any solid or liquid chemicals or products stored or found in containers or spilled on the ground.
- R. Contaminated soils: Soil that contains contaminants as defined and determined by the Resident Engineer or the Government's testing agency.

1.3 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Safety requirements: Section 00 72 00, GENERAL CONDITIONS, Article, ACCIDENT PREVENTION.
- C. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article, PHYSICAL DATA.
- E. Erosion Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS, and Section 32 90 00, PLANTING.
- F. Site preparation: Section 31 23 19, DEWATERING, and Section 02 41 00, DEMOLITION.
- G. Paving sub-grade requirements: Section 32 12 16, ASPHALT PAVING.

1.4 CLASSIFICATION OF EXCAVATION:

- A. Unclassified Excavation: Removal and disposal of pavements and other man-made obstructions visible on surface; utilities, and other items including underground structures indicated to be demolished and removed; together with any type of materials regardless of character of material and obstructions encountered.
- B. Rock Excavation:
 - 1. Trenches and Pits: Removal and disposal of solid, homogenous, interlocking crystalline material with firmly cemented, laminated, or foliated masses or conglomerate deposits that cannot be excavated with a late-model, track-mounted hydraulic excavator; equipped with a 1050 mm (42 inch) wide, short-tip-radius rock bucket; rated at not less than 103 kW (138 hp) flywheel power with bucket-curling force of not less than 125 kN (28,090 lbf) and stick-crowd force of not less than 84.5 kN (19,000 lbf); measured according to SAE J-1179. Trenches

in excess of 3000 mm (10 feet) wide and pits in excess of 9000 mm (30 feet) in either length or width are classified as open excavation.

2. Open Excavation: Removal and disposal of solid, homogenous, interlocking crystalline material firmly cemented, laminated, or foliated masses or conglomerate deposits that cannot be dislodged and excavated with a late-model, track-mounted loader; rated at not less than 157 kW (210 hp) flywheel power and developing a minimum of 216 kN (48,510 lbf) breakout force; measured according to SAE J-732.
3. Other types of materials classified as rock are unstratified masses, conglomerated deposits and boulders of rock material exceeding 0.76 m³ (1 cubic yard) for open excavation, or 0.57 m³ (3/4 cubic yard) for footing and trench excavation that cannot be removed by rock excavating equipment equivalent to the above in size and performance ratings, without systematic drilling, ram hammering, ripping, or blasting, when permitted.
4. Blasting: Removal and disposal of solid, homogenous, interlocking crystalline material firmly cemented, laminated, or foliated masses or conglomerate deposits that cannot be removed with conventional methods may not be performed by blasting.
5. Definitions of rock and guidelines for equipment are presented for general information purposes only. The Contractor is expected to use the information presented in the Geotechnical Engineering Report to evaluate the extent and competency of the rock and to determine both quantity estimations and removal equipment and efforts.

1.5 MEASUREMENT AND PAYMENT FOR EXCAVATION:

- A. Measurement: The unit of measurement for excavation and borrow will be the cubic yard, computed by the average end area method from cross sections taken before and after the excavation and borrow operations, including the excavation for ditches, gutters, and channel changes, when the material is acceptably utilized or disposed of as herein specified. Quantities should be computed by a Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS. The measurement will include authorized excavation for rock, authorized excavation of satisfactory subgrade soil, and the volume of loose, scattered rocks and boulders collected within the limits of the work; allowance will be made on the same basis for selected backfill ordered as replacement. The measurement will not include the volume of subgrade material or other material used for purposes other than directed. The volume of overburden stripped from

borrow pits and the volume of excavation for ditches to drain borrow
its, unless used as borrow material, will not be measured for payment.
The measurement will not include the volume of any excavation performed
prior to taking of elevations and measurements of the undisturbed grade.

1.6 MEASUREMENT AND PAYMENT FOR ROCK EXCAVATION: (NOT USED)

1.7 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA,
AND SAMPLES.
- B. Rock Excavation Report:
 - 1. Certification of rock quantities excavated.
 - 2. Excavation method.
 - 3. Labor.
 - 4. Equipment.
 - 5. Land Surveyor's or Civil Engineer's name and official registration
stamp.
 - 6. Plot plan showing elevation.
- C. Furnish to Resident Engineer:
 - 1. Contactor shall furnish resumes with all personnel involved in the
project including Project Manager, Superintendent, and on-site
Engineer. Project Manager and Superintendent should have at least 3
years of experience on projects of similar size.
 - 2. Soil samples.
 - a. Classification in accordance with ASTM D2487 for each on-site or
borrow soil material proposed for fill, backfill, engineered fill,
or structural fill.
 - b. Laboratory compaction curve in accordance with ASTM D698 for each
on site or borrow soil material proposed for fill, backfill,
engineered fill, or structural fill.
 - c. Test reports for compliance with ASTM D2940 requirements for
subbase material.
 - d. Pre-excavation photographs and videotape in the vicinity of the
existing structures to document existing site features, including
surfaces finishes, cracks, or other structural blemishes that
might be misconstrued as damage caused by earthwork operations.
 - e. The Contractor shall submit a scale plan daily that defines the
location, limits, and depths of the area excavated.
 - 3. Contractor shall submit procedure and location for disposal of unused
satisfactory material. Proposed source of borrow material.
Notification of encountering rock in the project. Advance notice on

the opening of excavation or borrow areas. Advance notice on shoulder construction for rigid pavements.

1.8 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
- T99-10.....Standard Method of Test for Moisture-Density Relations of Soils Using a 2.5 kg (5.5 lb) Rammer and a 305 mm (12 inch) Drop
- T180-10.....Standard Method of Test for Moisture-Density Relations of Soils using a 4.54 kg (10 lb) Rammer and a 457 mm (18 inch) Drop
- C. American Society for Testing and Materials (ASTM):
- C33-03.....Concrete Aggregate
- D448-08.....Standard Classification for Sizes of Aggregate for Road and Bridge Construction
- D698-07e1.....Standard Test Method for Laboratory Compaction Characteristics of Soil Using Standard Effort (12,400 ft. lbf/ft³ (600 kN m/m³))
- D1140-00.....Amount of Material in Soils Finer than the No. 200 (75-micrometer) Sieve
- D1556-07.....Standard Test Method for Density and Unit Weight of Soil in Place by the Sand Cone Method
- D1557-09.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000 ft-lbf/ft³ (2700 kN m/m³))
- D2167-08.....Standard Test Method for Density and Unit Weight of Soil in Place by the Rubber Balloon Method
- D2487-11.....Standard Classification of Soils for Engineering Purposes (Unified Soil Classification System)
- D2940-09.....Standard Specifications for Graded Aggregate Material for Bases or Subbases for Highways or Airports
- D6938-10.....Standard Test Method for In-Place Density and Water Content of Soil and Soil-Aggregate by Nuclear Methods (Shallow Depth

D. Society of Automotive Engineers (SAE):

J732-07.....Specification Definitions - Loaders

J1179-08.....Hydraulic Excavator and Backhoe Digging Forces

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. General: Provide borrow soil material when sufficient satisfactory soil materials are not available from excavations.
- B. Fills: Material in compliance with ASTM D2487 Soil Classification Groups GW, GP, GM, SW, SP, SM, SC, and ML, or any combination of these groups; free of rock or gravel larger than 75 mm (3 inches) in any dimension, debris, waste, frozen materials, vegetation, and other deleterious matter. Material approved from on site or off site sources having a minimum dry density of 1760 kg/m³ (110 pcf), a maximum Plasticity Index of 15, and a maximum Liquid Limit of 40.
- C. Engineered Fill: Naturally or artificially graded mixture of compliance with ASTM D2487 Soil Classification Groups GW, GP, GM, SW, SP, SM, SC, and ML, or any combination of these groups, or as approved by the Engineer or material with at least 90 percent passing a 37.5-mm (1 1/2-inch) sieve and not more than 12 percent passing a 75-µm (No. 200) sieve, per ASTM D2940;.
- D. Bedding: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D2940; except with 100 percent passing a 25 mm (1 inch) sieve and not more than 8 percent passing a 75-µm (No. 200) sieve.
- E. Drainage Fill: Washed, narrowly graded mixture of crushed stone, or crushed or uncrushed gravel; ASTM D448; coarse-aggregate grading Size 57; with 100 percent passing a 37.5 mm (1 1/2-inch) sieve and 0 to 5 percent passing a 2.36 mm (No. 8) sieve.
- F. Granular Fill:
 - 1. Under concrete slab, - granular fill shall consist of clean, poorly graded crushed rock, crushed gravel, or uncrushed gravel placed beneath a building slab with or without a vapor barrier to cut off the capillary flow of pore water to the area immediately below. Fine aggregate grading shall conform to ASTM C 33 with a maximum of 3 percent by weight passing ASTM D 1140, 75 micrometers (No. 200) sieve, or 37.5 mm (1-1/2 inches) and no more than 2 percent by weight passing the 4.75 mm (No. 4) size sieve or coarse aggregate Size 57, 67, or 77.

2. Bedding for sanitary and storm sewer pipe, crushed stone or gravel graded from 13 mm (1/2 inch) to 4.75 mm (No 4), per ASTM D2940.
- G. Requirements for Offsite Soils: Offsite soils brought in for use as backfill shall be tested for TPH, BTEX and full TCLP including ignitability, corrosivity and reactivity. Backfill shall contain less than 100 parts per million (ppm) of total hydrocarbons (TPH) and less than 10 ppm of the sum of Benzene, Toluene, Ethyl Benzene, and Xylene (BTEX) and shall not fail the TCLP test. TPH concentrations shall be determined by using EPA 600/4-79/020 Method 418.1. BTEX concentrations shall be determined by using EPA SW-846.3-3a Method 5030/8020. TCLP shall be performed in accordance with EPA SW-846.3-3a Method 1311. Provide Borrow Site Testing for TPH, BTEX and TCLP from a composite sample of material from the borrow site, with at least one test from each borrow site.
- H. Buried Warning and Identification Tape: Polyethylene plastic and metallic core or metallic-faced, acid- and alkali-resistant polyethylene plastic warning tape manufactured specifically for warning and identification of buried utility lines. Provide tape on rolls, 3 inch minimum width, color coded as specific below for the intended utility with warning and identification imprinted in bold black letters continuously over the entire tape length. Warning and identification to read, "CAUTION, BURIED (intended service) LINE BELOW" or similar wording. Color and printing shall be permanent, Unaffected by moisture or soil. Warning tape color codes:
- | | |
|---------|------------------------------------|
| Red: | Electric |
| Yellow: | Gas, Oil, Dangerous Materials |
| Orange: | Telephone and Other Communications |
| Blue: | Water Systems |
| Green: | Sewer Systems |
| White: | Steam Systems |
| Gray: | Compressed Air |
- I. Warning Tape for Metallic Piping: Acid and alkali-resistant polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of tape shall be 0.076 mm (0.003 inch). Tape shall have a minimum strength of 10.3 MPa (1500 psi) lengthwise, and 8.6 MPa (1250 psi) crosswise, with a maximum 350 percent elongation.
- J. Detectable Warning Tape for Non-Metallic Piping: Polyethylene plastic tape conforming to the width, color, and printing requirements specified

above. Minimum thickness of the tape shall be 0.102 mm (0.004 inch). Tape shall have a minimum strength of 10.3 MPa (1500 psi) lengthwise and 8.6 MPa (1250 psi) crosswise. Tape shall be manufactured with integral wires, foil backing, or other means of enabling detection by a metal detector when tape is buried up to 0.9 m (3 feet) deep. Encase metallic element of the tape in a protective jacket or provide with other means of corrosion protection.

- K. Detection Wire For Non-Metallic Piping: Detection wire shall be Insulated single strand, solid copper with a minimum of 12 AWG.

PART 3 - EXECUTION

3.1 SITE PREPARATION:

- A. Clearing: Clear within limits of earthwork operations as shown. Work includes removal of trees, shrubs, fences, foundations, incidental structures, paving, debris, trash, and other obstructions. Remove materials from Medical Center.
- B. Grubbing: Remove stumps and roots 75 mm (3 inch) and larger diameter. Undisturbed sound stumps, roots up to 75 mm (3 inch) diameter, and nonperishable solid objects a minimum of 900 mm (3 feet) below subgrade or finished embankment may be left.
- C. Trees and Shrubs: Trees and shrubs, not shown for removal, may be removed from areas within 4500 mm (15 feet) of new construction and 2250 mm (7.5 feet) of utility lines when removal is approved in advance by Resident Engineer. Remove materials from Medical Center. Trees and shrubs, shown to be transplanted, shall be dug with a ball of earth and burlapped in accordance with latest issue of, "American Standard for Nursery Stock" of the American Association of Nurserymen, Inc. Transplant trees and shrubs to a permanent or temporary position within two hours after digging. Maintain trees and shrubs held in temporary locations by watering as necessary and feeding semiannually with liquid fertilizer with a minimum analysis of 5 percent nitrogen, 10 percent phosphorus, and 5 percent potash. Maintain plants moved to permanent positions as specified for plants in temporary locations until conclusion of contract. Box, and otherwise protect from damage, existing trees and shrubs which are not shown to be removed in construction area. Immediately repair damage to existing trees and shrubs by trimming, cleaning and painting damaged areas, including roots, in accordance with standard industry horticultural practice for the geographic area and plant species. Do not store building materials closer to trees and shrubs, that are to remain, than farthest extension of their limbs.

- D. Stripping Topsoil: Strip topsoil from within limits of earthwork operations as specified. Topsoil shall be a fertile, friable, natural topsoil of loamy character and characteristic of locality. Topsoil shall be capable of growing healthy horticultural crops of grasses. Stockpile topsoil and protect as directed by Resident Engineer. Eliminate foreign materials, such as weeds, roots, stones, subsoil, frozen clods, and similar foreign materials larger than 0.014 m³ (1/2 cubic foot) in volume, from soil as it is stockpiled. Retain topsoil on station. Remove foreign materials larger than 50 mm (2 inches) in any dimension from topsoil used in final grading. Topsoil work, such as stripping, stockpiling, and similar topsoil work shall not, under any circumstances, be carried out when soil is wet so that the composition of the soil will be destroyed.
- E. Concrete Slabs and Paving: Score deeply or saw cut to insure a neat, straight cut, sections of existing concrete slabs and paving to be removed where excavation or trenching occurs. Extend pavement section to be removed a minimum of 300 mm (12 inches) on each side of widest part of trench excavation and insure final score lines are approximately parallel unless otherwise indicated. Remove material from Medical Center.
- F. Lines and Grades: Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS, shall establish lines and grades.
1. Grades shall conform to elevations indicated on plans within the tolerances herein specified. Generally grades shall be established to provide a smooth surface, free from irregular surface changes. Grading shall comply with compaction requirements and grade cross sections, lines, and elevations indicated. Where spot grades are indicated the grade shall be established based on interpolation of the elevations between the spot grades while maintaining appropriate transition at structures and paving and uninterrupted drainage flow into inlets.
 2. Locations of existing and proposed elevations indicated on plans, are from a site survey that measured spot elevations and subsequently generated existing contours and spot elevations. Proposed spot elevations and contour lines have been developed utilizing the existing conditions survey and developed contour lines and may be approximate. Contractor is responsible to notify Resident Engineer of any differences between existing elevations shown on plans and those

- encountered on site by Surveyor/Engineer described above. Notify Resident Engineer of any differences between existing or constructed grades, as compared to those shown on the plans.
3. Subsequent to establishment of lines and grades, Contractor will be responsible for any additional cut and/or fill required to ensure that site is graded to conform to elevations indicated on plans.
 4. Finish grading is specified in Section 32 90 00, PLANTING.
- G. Disposal: All materials removed from the property shall be disposed of at a legally approved site, for the specific materials, and all removals shall be in accordance with all applicable Federal, State and local regulations. No burning of materials is permitted onsite.

3.2 EXCAVATION:

- A. Shoring, Sheet piling and Bracing: Shore, brace, or slope, its angle of repose or to an angle considered acceptable by the Resident Engineer, banks of excavations to protect workmen, banks, adjacent paving, structures, and utilities.
1. Design of the temporary support of excavation system is the responsibility of the Contractor. The Contractor shall submit a Shoring and Sheet piling plan for approval 15 days prior to starting work. Submit drawings and calculations, certified by a registered professional engineer, describing the methods for shoring and sheet piling of excavations. Shoring, including sheet piling, shall be furnished and installed as necessary to protect workmen, banks, adjacent paving, structures, and utilities. Shoring, bracing, and sheet piling shall be removed as excavations are backfilled, in a manner to prevent caving.
 2. Construction of the support of excavation system shall not interfere with the permanent structure and may begin only after a review by the Resident Engineer.
 3. Extend shoring and bracing to a minimum of 1500 mm (5 feet) below the bottom of excavation. Shore excavations that are carried below elevations of adjacent existing foundations.
 4. If bearing material of any foundation is disturbed by excavating, improper shoring or removal of existing or temporary shoring, placing of backfill, and similar operations, the Contractor shall underpin the existing foundation, per Section 3.3 under disturbed foundations, as directed by Resident Engineer, at no additional cost to the Government. Do not remove shoring until permanent work in excavation has been inspected and approved by Resident Engineer.

5. The Contractor is required to hire a Professional Geotechnical Engineer to provide inspection of excavations and soil/groundwater conditions throughout construction. The Geotechnical Engineer shall be responsible for performing pre-construction and periodic site visits throughout construction to assess site conditions. The Geotechnical Engineer shall update the excavation, sheeting and dewatering plans as construction progresses to reflect changing conditions and shall submit an updated plan if necessary. A written report shall be submitted, at least monthly, informing the Contractor and Resident Engineer of the status of the plan and an accounting of the Contractor's adherence to the plan addressing any present or potential problems. The Geotechnical Engineer shall be available to meet with the Resident Engineer at any time throughout the contract duration.
- B. Excavation Drainage: Operate pumping equipment, and/or provide other materials, means and equipment as required to keep excavation free of water and subgrade dry, firm, and undisturbed until approval of permanent work has been received from Resident Engineer. Approval by the Resident Engineer is also required before placement of the permanent work on all subgrades. Groundwater flowing toward or into excavations shall be controlled to prevent sloughing of excavation slopes and walls, boils, uplift and heave in the excavation and to eliminate interference with orderly progress of construction. French drains, sumps, ditches or trenches will not be permitted within 0.9 m (3 feet) of the foundation of any structure, except with specific written approval, and after specific contractual provisions for restoration of the foundation area have been made. Control measures shall be taken by the time the excavation reaches the water level in order to maintain the integrity of the in situ material. While the excavation is open, the water level shall be maintained continuously, at least 300 mm (1 foot) below the working level. Operate dewatering system continuously until construction work below existing water levels is complete. Submit performance records weekly.
- C. Subgrade Protection: Protect subgrades from softening, undermining, washout, or damage by rain or water accumulation. Reroute surface water runoff from excavated areas and not allow water to accumulate in excavations. Do not use excavated trenches as temporary drainage ditches. When subgrade for foundations has been disturbed by water, remove disturbed material to firm undisturbed material after water is

brought under control. Replace disturbed subgrade in trenches with concrete or material approved by the Resident Engineer.

D. Blasting:

Blasting will not be permitted.

E. Proofrolling:

1. After rough grade has been established in cut areas and prior to placement of fill in fill areas under building and pavements, proofroll exposed subgrade with a fully loaded dump truck to check for pockets of soft material.
2. Proof rolling shall be done on an exposed subgrade free of surface water (wet conditions resulting from rainfall) which would promote degradation of an otherwise acceptable subgrade. After stripping, proof roll the existing subgrade with six passes of a 13.6 meter tons (15 ton), pneumatic-tired roller. Operate the roller truck in a systematic manner to ensure the number of passes over all areas, and at speeds between 4 to 5.5 km/hour (2 1/2 to 3 1/2 mph). When proof rolling, one-half of the passes made with the roller shall be in a direction perpendicular to the other passes. Notify the Resident Engineer a minimum of 3 days prior to proof rolling. Proof rolling shall be performed in the presence of the Resident Engineer. Rutting or pumping of material shall be undercut as directed by the Resident Engineer. Maintain subgrade until succeeding operation has been accomplished.

F. Building Earthwork:

1. Excavation shall be accomplished as required by drawings and specifications.
2. Excavate foundation excavations to solid undisturbed subgrade.
3. Remove loose or soft materials to a solid bottom.
4. Fill excess cut under footings or foundations with 25 MPa (3000 psi) concrete poured separately from the footings.
5. Do not tamp earth for backfilling in footing bottoms, except as specified.
6. Slope grades to direct water away from excavations and to prevent ponding.
7. Capillary water barrier (granular fill) under concrete floor and area-way slabs on grade shall be placed directly on the subgrade and shall be compacted with a minimum of two passes of a hand-operated plate-type vibratory compactor.

8. Ensure that footing subgrades have been inspected and approved by the Resident Engineer prior to concrete placement. Excavate to bottom of pile cap prior to placing or driving piles, unless authorized otherwise by the Resident Engineer. Backfill and compact over excavations and changes in grade due to pile driving operations to 95 percent of ASTM D698 maximum density.

G. Trench Earthwork:

1. Utility trenches (except sanitary and storm sewer):
 - a. Excavate to a width as necessary for sheeting and bracing and proper performance of the work.
 - b. Grade bottom of trenches with bell holes scooped out to provide a uniform bearing.
 - c. Support piping on suitable undisturbed earth unless a mechanical support is shown. Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular material placed in layers not exceeding 150 mm (6 inches) loose thickness.
 - d. Length of open trench in advance of piping laying shall not be greater than is authorized by Resident Engineer.
 - e. Provide buried utility lines with utility identification tape. Bury tape 300 mm (12 inches) below finished grade; under pavements and slabs, bury tape 150 mm (6 inches) below top of subgrade
 - f. Bury detection wire directly above non-metallic piping at a distance not to exceed 300 mm (12 inches) above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 0.9 m (3 feet) of wire, coiled, remaining accessible in each manhole. The wire shall remain insulated over it's entire length. The wire shall enter manholes between the top of the corbel and the frame, and extend up through the chimney seal between the frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.
 - g. Bedding shall be of the type and thickness shown. Initial backfill material shall be placed and compacted with approved tampers to a height of at least one foot above the utility pipe or conduit. The backfill shall be brought up evenly on both sides of the pipe for the full length of the pipe. Care shall be taken to ensure thorough compaction of the fill under the haunches of the

pipe. Except as specified otherwise in the individual piping section, provide bedding for buried piping in accordance with AWWA C600, Type 4, except as specified herein. Backfill to top of pipe shall be compacted to 95 percent of ASTM D 698 maximum density. Plastic piping shall have bedding to spring line of pipe. Provide materials as follows:

- 1) Class I: Angular, 6 to 40 mm (0.25 to 1.5 inches), graded stone, including a number of fill materials that have regional significance such as coral, slag, cinders, crushed stone, and crushed shells.
- 2) Class II: Coarse sands and gravels with maximum particle size of 40 mm (1.5 inches), including various graded sands and gravels containing small percentages of fines, generally granular and noncohesive, either wet or dry. Soil Types GW, GP, SW, and SP are included in this class as specified in ASTM D2487.
- 3) Clean, coarse-grained sand classified as indicated.
- 4) Clean, coarsely graded natural gravel, crushed stone or a combination thereof identified as as indicated. Maximum particle size shall not exceed 75 mm (3 inches).

2. Sanitary and storm sewer trenches:

- a. Trench width below a point 150 mm (6 inches) above top of pipe shall be 600 mm (24 inches) maximum for pipe up to and including 300 mm (12 inches) diameter, and four-thirds diameter of pipe plus 200 mm (8 inches) for pipe larger than 300 mm (12 inches). Width of trench above that level shall be as necessary for sheeting and bracing and proper performance of the work.
 - 1) Bed bottom quadrant of pipe on suitable undisturbed soil or granular fill. Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular material placed in layers not exceeding 150 mm (6 inches) loose thickness.1) Undisturbed: Bell holes shall be no larger than necessary for jointing. Backfill up to a point 300 mm (12 inches) above top of pipe shall be clean earth placed and tamped by hand.
 - 2) Granular Fill: Depth of fill shall be a minimum of 75 mm (3 inches) plus one sixth of pipe diameter below pipe to 300 mm (12 inches) above top of pipe. Place and tamp fill material by hand.

- c. Place and compact as specified remainder of backfill using acceptable excavated materials. Do not use unsuitable materials.
- d. Use granular fill for bedding where rock or rocky materials are excavated.
- e. Provide buried utility lines with utility identification tape.
Bury tape 300 mm (12 inches) below finished grade; under pavements and slabs, bury tape 150 mm (6 inches) below top of subgrade
- f. Bury detection wire directly above non-metallic piping at a distance not to exceed 300 mm (12 inches) above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 0.9 m (3 feet) of wire, coiled, remaining accessible in each manhole. The wire shall remain insulated over its entire length. The wire shall enter manholes between the top of the corbel and the frame, and extend up through the chimney seal between the frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.
- g. Bedding shall be of the type and thickness shown. Initial backfill material shall be placed and compacted with approved tampers to a height of at least one foot above the utility pipe or conduit. The backfill shall be brought up evenly on both sides of the pipe for the full length of the pipe. Care shall be taken to ensure thorough compaction of the fill under the haunches of the pipe. Except as specified otherwise in the individual piping section, provide bedding for buried piping in accordance with AWWA C600, Type 4, except as specified herein. Backfill to top of pipe shall be compacted to 95 percent of ASTM D698 maximum density. Plastic piping shall have bedding to spring line of pipe. Provide materials as follows:
 - 1) Class I: Angular, 6 to 40 mm (0.25 to 1.5 inches), graded stone, including a number of fill materials that have regional significance such as coral, slag, cinders, crushed stone, and crushed shells.
 - 2) Class II: Coarse sands and gravels with maximum particle size of 40 mm (1.5 inches), including various graded sands and gravels containing small percentages of fines, generally granular and noncohesive, either wet or dry. Soil Types GW,

GP, SW, and SP are included in this class as specified in ASTM D2487.

- 3) Clean, coarse-grained sand classified as indicated.
- 4) Clean, coarsely graded natural gravel, crushed stone or a combination thereof identified as as indicated. Maximum particle size shall not exceed 75mm (3 inches).

H. Site Earthwork: Earth excavation includes excavating pavements and obstructions visible on surface; underground structures, utilities, and other items indicated to be removed; together with soil, boulders, and other materials not classified as rock or unauthorized excavation. Excavation shall be accomplished as required by drawings and specifications. Excavate to indicated elevations and dimensions within a tolerance of plus or minus 25 mm (1 inch). Extend excavations a sufficient distance from structures for placing and removing concrete formwork, for installing services and other construction, complying with OSHA requirements, and for inspections. Remove subgrade materials that are determined by Resident Engineer as unsuitable, and replace with acceptable material. If there is a question as to whether material is unsuitable or not, the contractor shall obtain samples of the material, under the direction of the Resident Engineer, and the materials shall be examined by an independent testing laboratory for soil classification to determine whether it is unsuitable or not. When unsuitable material is encountered and removed, contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable. Adjustments to be based on volume in cut section only.

1. Site Grading:

- a. Provide a smooth transition between adjacent existing grades and new grades.
- b. Cut out soft spots, fill low spots, and trim high spots to comply with required surface tolerances.
- c. Slope grades to direct water away from buildings and to prevent ponds from forming where not designed. Finish subgrades to required elevations within the following tolerances:
 - 1) Lawn or Unpaved Areas: Plus or minus 25 mm (1 inch).
 - 2) Walks: Plus or minus 25 mm (1 inch).
 - 3) Pavements: Plus or minus 13 mm (1 inch).

- d. Grading Inside Building Lines: Finish subgrade to a tolerance of 13 mm (1/2 inch) when tested with a 3000 mm (10 foot) straightedge.

3.3 UNDERPINNING:

A. Design of the underpinning system is the responsibility of the Contractor and should be designed by a registered professional engineer and is subject to review and approval by the Resident Engineer.

Underpinning of existing building foundations, as indicated on structural drawings, or where excavation undermines existing foundations, shall be accomplished in the following manner:

1. Make general excavation for new construction, where new foundations are to be below existing foundations, to elevation of new foundations (or sized stone subbase), maintaining a 45 degree sloped berm.
2. For underpinning pits, underpin existing wall foundations by excavating 1200 mm (4 feet) wide pits to depth shown on drawings skipping 3 sections at any one time so as to maintain support for wall at all times.
3. Underpin intervening sections one at a time; no adjacent sections shall be underpinned until concrete in adjacent sections shall have reached 20 MPa (2500 psi) strength and have been dry packed with non-shrink grout to obtain positive bearing. Sheet and brace underpinning pits if soil will not stand on a vertical cut during this operation, or as required for safety of workmen. Repack any voids behind sheeting to prevent sloughing which could cause settlement of existing foundations. Contractor performing this portion of work shall have been prequalified by Resident Engineer as having previously performed successfully this type of work or will demonstrate his capability for successfully performing this work. It shall be sole responsibility of the Contractor to guard against objectionable movement or settlement and to preserve integrity of existing structures.
4. The tip elevation of the underpinning pits shall be a minimum of 900 mm (3 feet) below the adjacent excavation elevation.
5. Subgrades at the tip of the underpinning pit shall be clean, dry, and free of debris and shall be observed by the Resident Engineer prior to concrete placement.
6. Concrete shall not be free fall greater than 3000 mm (10 feet) into the pit.

3.4 FILLING AND BACKFILLING:

- A. General: Do not fill or backfill until all debris, water, unsatisfactory soil materials, obstructions, and deleterious materials have been removed from excavation. For fill and backfill, use excavated materials and borrow meeting the criteria specified herein, as applicable. Borrow will be supplied at no additional cost to the Government. Do not use unsuitable excavated materials. Do not backfill until foundation walls have been completed above grade and adequately braced, waterproofing or dampproofing applied, foundation drainage, and pipes coming in contact with backfill have been installed and work inspected and approved by Resident Engineer.
- B. Placing: Place materials in horizontal layers not exceeding 200 mm (8 inches) in loose depth for material compacted by heavy compaction equipment, and not more than 100 mm (4 inches) in loose depth for material compacted by hand-operated tampers and then compacted. Place backfill and fill materials evenly on all sides of structures to required elevations, and uniformly along the full length of each structure. Place no material on surfaces that are muddy, frozen, or contain frost.
- C. Compaction: Compact with approved tamping rollers, sheepfoot rollers, pneumatic tired rollers, steel wheeled rollers, vibrator compactors, or other approved equipment (hand or mechanized) well suited to soil being compacted. Do not operate mechanized vibratory compaction equipment within 3000 mm (10 feet) of new or existing building walls without prior approval of Resident Engineer. Moisten or aerate material as necessary to provide moisture content that will readily facilitate obtaining specified compaction with equipment used. Backfill adjacent to any and all types of structures shall be placed and compacted to at least 90 percent laboratory maximum density for cohesive materials or 95 percent laboratory maximum density for cohesionless materials to prevent wedging action or eccentric loading upon or against the structure. Compact soil to not less than the following percentages of maximum dry density, according to ASTM D698 or ASTM D1557 as specified below:
 - 1. Fills, Embankments, and Backfill
 - a. Under proposed structures, building slabs, steps, and paved areas, scarify and recompact top 300 mm (12 inches) of existing subgrade and each layer of backfill or fill material in accordance with ASTM D1557 95 percent.
 - b. Curbs, ASTM D698 95 percent.

- c. Under Sidewalks, scarify and recompact top 150 mm (6 inches) below subgrade and compact each layer of backfill or fill material in accordance with ASTM D698 95 percent.
 - d. Landscaped areas, top 400 mm (16 inches), ASTM D698 90 percent.
- 2. Natural Ground (Cut or Existing)
 - a. Under building slabs, steps and paved areas, top 150 mm (6 inches), ASTM D698 95 percent.
 - b. Curbs, top 150 mm (6 inches), ASTM D698 95 percent.
 - c. Under sidewalks, top 150 mm (6 inches), ASTM D698 95 percent.
- D. Borrow Material: Borrow material shall be selected to meet the requirements and conditions of the particular fill or embankment for which it is to be used. Borrow material shall be obtained from the borrow areas within the limits of the project site, selected by the Contractor or from approved private sources. Unless otherwise provided in the contract, the Contractor shall obtain from the owners the right to procure material, pay royalties and other charges involved, and bear the expense of developing the sources, including rights-of-way for hauling. Borrow material from approved sources on Government-controlled land may be obtained without payment of royalties. Unless specifically provided, no borrow shall be obtained within the limits of the project site without prior written approval. Necessary clearing, grubbing, and satisfactory drainage of borrow pits and the disposal of debris thereon shall be considered related operations to the borrow excavation.
- E. Opening and Drainage of Excavation and Borrow Pits: The Contractor shall notify the Resident Engineer sufficiently in advance of the opening of any excavation or borrow pit to permit elevations and measurements of the undisturbed ground surface to be taken. Except as otherwise permitted, borrow pits and other excavation areas shall be excavated providing adequate drainage. Overburden and other spoil material shall be transported to designated spoil areas or otherwise disposed of as directed. Borrow pits shall be neatly trimmed and drained after the excavation is completed. The Contractor shall ensure that excavation of any area, operation of borrow pits, or dumping of spoil material results in minimum detrimental effects on natural environmental conditions.

3.5 GRADING:

- A. General: Uniformly grade the areas within the limits of this section, including adjacent transition areas. Smooth the finished surface within specified tolerance. Provide uniform levels or slopes between points where elevations are indicated, or between such points and existing

finished grades. Provide a smooth transition between abrupt changes in slope.

- B. Cut rough or sloping rock to level beds for foundations. In pipe spaces or other unfinished areas, fill low spots and level off with coarse sand or fine gravel.
- C. Slope backfill outside building away from building walls for a minimum distance of 1800 mm (6 feet).
- D. Finish grade earth floors in pipe basements as shown to a level, uniform slope and leave clean.
- E. Finished grade shall be at least 150 mm (6 inches) below bottom line of window or other building wall openings unless greater depth is shown.
- F. Place crushed stone or gravel fill under concrete slabs on grade, tamped, and leveled. Thickness of fill shall be 150 mm (6 inches) unless otherwise shown.
- G. Finish subgrade in a condition acceptable to Resident Engineer at least one day in advance of paving operations. Maintain finished subgrade in a smooth and compacted condition until succeeding operation has been accomplished. Scarify, compact, and grade subgrade prior to further construction when approved compacted subgrade is disturbed by Contractor's subsequent operations or adverse weather.
- H. Grading for Paved Areas: Provide final grades for both subgrade and base course to +/- 6 mm (0.25 inches) of indicated grades.

3.6 DISPOSAL OF UNSUITABLE AND EXCESS EXCAVATED MATERIAL:

- A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.
- B. Place excess excavated materials suitable for fill and/or backfill on site where directed.
- C. Remove from site and dispose of any excess excavated materials after all fill and backfill operations have been completed.
- D. Segregate all excavated contaminated soil designated by the Resident Engineer from all other excavated soils, and stockpile on site on two 0.15 mm (6 mil) polyethylene sheets with a polyethylene cover. A designated area shall be selected for this purpose. Dispose of excavated contaminated material in accordance with State and Local requirements.

3.7 CLEAN UP:

Upon completion of earthwork operations, clean areas within contract limits, remove tools, and equipment. Provide site clear, clean, free of

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debris, and suitable for subsequent construction operations. Remove all
debris, rubbish, and excess material from Medical Center.

----- E N D -----

**SECTION 31 23 19
DEWATERING**

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies performance of dewatering required to lower and control ground water table levels and hydrostatic pressures to permit excavation, backfill, and construction to be performed in the dry. Control of surface water shall be considered as part of the work under this specification.

1.2 SUMMARY:

- A. The work to be completed by the Contractor includes, but is not necessarily limited to the following:
 - 1. Implementation of the Erosion and Sedimentation Control Plan.
 - 2. Dewater excavations, including seepage and precipitation.
- B. The Contractor shall be responsible for providing all materials, equipment, labor, and services necessary for care of water and erosion control. Excavation work shall not begin before the Erosion and Sedimentation Control Plan is in place.

1.3 REQUIREMENT:

- A. Dewatering system shall be of sufficient size and capacity necessary to lower and maintain ground water table to an elevation at least 300 mm (1 foot) below lowest foundation subgrade or bottom of pipe trench and to allow material to be excavated, piles to be driven, and concrete placed, in a reasonably dry condition. Materials to be removed shall be sufficiently dry to permit excavation to grades shown and to stabilize excavation slopes where sheeting is not required. Operate dewatering system continuously until backfill work has been completed.
- B. Reduce hydrostatic head below any excavation to the extent that water level in the construction area is a minimum of 300 mm (1 foot) below prevailing excavation surface.
- C. Prevent loss of fines, seepage, boils, quick conditions or softening of foundation strata.
- D. Maintain stability of sides and bottom of excavation.
- E. Construction operations are performed in the dry.
- F. Control of surface and subsurface water is part of dewatering requirements. Maintain adequate control so that:
 - 1. The stability of excavated and constructed slopes are not adversely affected by saturated soil, including water entering prepared subbase

and subgrades where underlying materials are not free draining or are subject to swelling or freeze-thaw action.

2. Erosion is controlled.
3. Flooding of excavations or damage to structures does not occur.
4. Surface water drains away from excavations.
5. Excavations are protected from becoming wet from surface water, or insure excavations are dry before additional work is undertaken.

G. Permitting Requirements: The contractor shall comply with and obtain the required State and County permits where the work is performed.

1.4 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Safety Requirements: Section 00 72 00, GENERAL CONDITIONS, Article, ACCIDENT PREVENTION.
- C. Submittal requirements as specified in Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- D. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.
- E. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.11, PHYSICAL DATA.
- F. Excavation, backfilling, site grade and utilities: Section 31 20 00, EARTH MOVING.

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Drawings and Design Data:
 1. Submit drawings and data showing the method to be employed in dewatering excavated areas 30 days before commencement of excavation.
 2. Material shall include: location, depth and size of wellpoints, headers, sumps, ditches, size and location of discharge lines, capacities of pumps and standby units, and detailed description of dewatering methods to be employed to convey the water from site to adequate disposal.
 3. Include a written report outlining control procedures to be adopted if dewatering problem arises.
 4. Capacities of pumps, prime movers, and standby equipment.
 5. Design calculations proving adequacy of system and selected equipment. The dewatering system shall be designed using accepted and

- professional methods of design and engineering consistent with the best modern practice. The dewatering system shall include the deep wells, wellpoints, and other equipment, appurtenances, and related earthwork necessary to perform the function.
6. Detailed description of dewatering procedure and maintenance method.
 7. Materials submitted shall be in a format acceptable for inclusion in required permit applications to any and all regulatory agencies for which permits for discharge water from the dewatering system are required due to the discharge reaching regulated bodies of water.
- C. Inspection Reports.
- D. All required permits.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Install a dewatering system to lower and control ground surface water in order to permit excavation, construction of structure, and placement of backfill materials to be performed under dry conditions. Make the dewatering system adequate to pre-drain the water-bearing strata above and below the bottom of structure foundations, utilities and other excavations.
- B. In addition, reduce hydrostatic pressure head in water-bearing strata below structure foundations, utility lines, and other excavations, to extent that water levels in construction area are a minimum of 300 mm (1 foot) below prevailing excavation surface at all times.

3.2 OPERATION:

- A. Prior to any excavation below the ground water table, place system into operation to lower water table as required and operate it continuously 24 hours a day, 7 days a week until utilities and structures have been satisfactorily constructed, which includes the placement of backfill materials and dewatering is no longer required.
- B. Place an adequate weight of backfill material to prevent buoyancy prior to discontinuing operation of the system.

3.3 WATER DISPOSAL:

- A. Dispose of water removed from the excavations in such a manner as:
 1. Will not endanger portions of work under construction or completed.
 2. Will cause no inconvenience to Government or to others working near site.
 3. Will comply with the stipulations of required permits for disposal of water.

4. Will Control Runoff: The Contractor shall be responsible for control of runoff in all work areas including but not limited to: excavations, access roads, parking areas, laydown, and staging areas. The Contractor shall provide, operate, and maintain all ditches, basins, sumps, culverts, site grading, and pumping facilities to divert, collect, and remove all water from the work areas. All water shall be removed from the immediate work areas and shall be disposed of in accordance with applicable permits.

B. Excavation Dewatering:

1. The Contractor shall be responsible for providing all facilities required to divert, collect, control, and remove water from all construction work areas and excavations.
2. Drainage features shall have sufficient capacity to avoid flooding of work areas.
3. Drainage features shall be so arranged and altered as required to avoid degradation of the final excavated surface(s).
4. The Contractor shall utilize all necessary erosion and sediment control measures as described herein to avoid construction related degradation of the natural water quality.

- C. Dewatering equipment shall be provided to remove and dispose of all surface and ground water entering excavations, trenches, or other parts of the work during construction. Each excavation shall be kept dry during subgrade preparation and continually thereafter until the structure to be built, or the pipe to be installed therein, is completed to the extent that no damage from hydrostatic pressure, flotation, or other cause will result.**

3.4 STANDBY EQUIPMENT:

Provide complete standby equipment, installed and available for immediate operation, as may be required to adequately maintain dewatering on a continuous basis and in the event that all or any part of the system may become inadequate or fail.

3.5 CORRECTIVE ACTION:

If dewatering requirements are not satisfied due to inadequacy or failure of the dewatering system (loosening of the foundation strata, or instability of slopes, or damage to foundations or structures), perform work necessary for reinstatement of foundation soil and damaged structure or damages to work in place resulting from such inadequacy or failure by Contractor, at no additional cost to Government.

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3.6 DAMAGES:

Immediately repair damages to adjacent facilities caused by dewatering operations.

3.7 REMOVAL:

Insure compliance with all conditions of regulating permits and provide such information to the Resident Engineer. Obtain written approval from Resident Engineer before discontinuing operation of dewatering system.

----- E N D -----

SECTION 32 05 23
CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section shall cover site work concrete constructed upon the prepared subgrade and in conformance with the lines, grades, thickness, and cross sections shown on the Drawings. Construction shall include the following:
- B. Curb, wheel stop.
- C. Pedestrian Pavement: Walks grade slabs, wheelchair curb ramps.
- D. Vehicular Pavement: Apparatus bay aprons.
- E. Equipment Pads: Transformers, propane tanks, generator pads.

1.2 RELATED WORK

- A. Section 00 72 00, GENERAL CONDITIONS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES
- C. Section 01 45 29, TESTING LABORATORY SERVICES.
- D. Section 03 30 00, CAST-IN-PLACE CONCRETE.
- E. Section 05 50 00, METAL FABRICATIONS.
- F. Section 31 20 00, EARTHWORK.

1.3 DESIGN REQUIREMENTS

Design all elements with the latest published version of applicable codes.

1.4 WEATHER LIMITATIONS

- A. Hot Weather: Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Resident Engineer.
- B. Cold Weather: Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Resident Engineer.

1.5 SELECT SUBBASE MATERIAL JOB-MIX

The Contractor shall retain a testing laboratory to design a select subbase material mixture and submit a job-mix formula to the Resident Engineer, in writing, for approval. The formula shall include the source of materials, gradation, plasticity index, liquid limit, and laboratory compaction curves indicating maximum density at optimum moisture. Cost of the testing laboratory to be included in the Contractor's cost of project.

1.6 SUBMITTALS

Contractor shall submit the following.

- A. Manufacturers' Certificates and Data certifying that the following materials conform to the requirements specified.
 - 1. Expansion joint filler
 - 2. Hot poured sealing compound
 - 3. Reinforcement
 - 4. Curing materials
- B. Jointing Plan for all concrete areas.
- C. Concrete Mix Design.
- D. Concrete Test Reports
- E. Construction Staking Notes from Surveyor.
- F. Data and Test Reports: Select subbase material.
 - 1. Job-mix formula.
 - 2. Source, gradation, liquid limit, plasticity index, percentage of wear, and other tests as specified and in referenced publications.

1.7 APPLICABLE PUBLICATIONS

The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Refer to the latest edition of all referenced Standards and codes.

- A. American Association of State Highway and Transportation Officials (AASHTO):
 - M147-65-UL.....Materials for Aggregate and Soil-Aggregate Subbase, Base and Surface Courses (R 2004)
 - M148-05-UL.....Liquid Membrane-Forming Compounds for Curing Concrete (ASTM C309)
 - M171-05-UL.....Sheet Materials for Curing Concrete (ASTM C171)
 - M182-05-UL.....Burlap Cloth Made from Jute or Kenaf and Cotton Mats
- B. American Society for Testing and Materials (ASTM):

A82/A82M-07.....Standard Specification for Steel Wire, Plain,
 for Concrete Reinforcement

A185/185M-07.....Standard Specification for Steel Welded Wire
 Reinforcement, Plain, for Concrete

A615/A615M-12.....Standard Specification for Deformed and Plain
 Carbon Steel Bars for Concrete Reinforcement

A653/A653M-11.....Standard Specification for Steel Sheet, Zinc
 Coated (Galvanized) or Zinc Iron Alloy Coated
 (Galvannealed) by the Hot Dip Process

A706/A706M-09b.....Standard Specification for Low Alloy Steel
 Deformed and Plain Bars for Concrete
 Reinforcement

A767/A767M-09.....Standard Specification for Zinc Coated
 (Galvanized) Steel Bars for Concrete
 Reinforcement

A775/A775M-07b.....Standard Specification for Epoxy Coated
 Reinforcing Steel Bars

A820/A820M-11.....Standard Specification for Steel Fibers for
 Fiber Reinforced Concrete

C31/C31M-10.....Standard Practice for Making and Curing Concrete
 Test Specimens in the field

C33/C33M-11a.....Standard Specification for Concrete Aggregates

C39/C39M-12.....Standard Test Method for Compressive Strength of
 Cylindrical Concrete Specimens

C94/C94M-12.....Standard Specification for Ready Mixed Concrete

C143/C143M-10a.....Standard Test Method for Slump of Hydraulic
 Cement Concrete

C150/C150M-12.....Standard Specification for Portland Cement

C171-07.....Standard Specification for Sheet Materials for
 Curing Concrete

C172/C172M-10.....Standard Practice for Sampling Freshly Mixed
 Concrete

C173/C173M-10b.....Standard Test Method for Air Content of Freshly
 Mixed Concrete by the Volumetric Method

C192/C192M-07.....Standard Practice for Making and Curing Concrete
 Test Specimens in the Laboratory

C231/C231M-10.....Standard Test Method for Air Content of Freshly
 Mixed Concrete by the Pressure Method

C260/C260M-10a.....Standard Specification for Air Entraining
Admixtures for Concrete

C309-11.....Standard Specification for Liquid Membrane
Forming Compounds for Curing Concrete

C494/C494M-12.....Standard Specification for Chemical Admixtures
for Concrete

C618-12.....Standard Specification for Coal Fly Ash and Raw
or Calcined Natural Pozzolan for Use in Concrete

C666/C666M-03(2008).....Standard Test Method for Resistance of Concrete
to Rapid Freezing and Thawing

D1751-04(2008).....Standard Specification for Preformed Expansion
Joint Filler for Concrete Paving and Structural
Construction (Non-extruding and Resilient
Bituminous Types)

D4263-83(2012).....Standard Test Method for Indicating Moisture in
Concrete by the Plastic Sheet Method.

D4397-10.....Standard Specification for Polyethylene Sheeting
for Construction, Industrial and Agricultural
Applications

C. American Welding Society (AWS):

D1.4/D1.4M (2005).....Structural Welding Code - Reinforcing Steel

PART 2 - PRODUCTS

2.1 GENERAL

A. Concrete Type: Concrete shall be as per Table 1 - Concrete Type, air entrained.

TABLE I - CONCRETE TYPE

	Concrete Strength		Non-Air- Entrained	Air-Entrained	
	Min. 28 Day Comp. Str. Psi (MPa)	Min. Cement lbs/c. yd (kg/m ³)	Max. Water Cement Ratio	Min. Cement lbs/c. yd (kg/m ³)	Max. Water Cement Ratio
Type A	5000 (35) ^{1,3}	630 (375)	0.45	650 (385)	0.40
Type B	4000 (30) ^{1,3}	550 (325)	0.55	570 (340)	0.50
Type C	3000 (25) ^{1,3}	470 (280)	0.65	490 (290)	0.55
Type D	3000 (25) ^{1,2}	500 (300)	*	520 (310)	*

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 1200 psi (8.3 MPa) in excess of the compressed strength. For concrete strengths above 5000 psi (35 Mpa), the

- proposed mix design shall achieve a compressive strength 1400 psi (9.7 MPa) in excess of the compressed strength.
2. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.
 3. Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.
- B. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

TABLE II - MAXIMUM SLUMP - INCHES (MM)

TYPE	MAXIMUM SLUMP*
Curb	3 inches (75 mm)
Pedestrian Pavement	3 inches (75 mm)
Vehicular Pavement	2 inches (50 mm) (Machine Finished) 4 inches (100 mm) (Hand Finished)
Equipment Pad	3 to 4 inches (75 to 100 mm)
* For concrete to be vibrated: Slump as determined by ASTM C143. Tolerances as established by ASTM C94.	

2.2 REINFORCEMENT

- A. The type, amount, and locations of steel reinforcement shall be as shown on the drawings and in the specifications.

2.3 SELECT SUBBASE (WHERE REQUIRED)

- A. Subbase material shall consist of select granular material composed of sand, sand-gravel, crushed stone, crushed or granulated slag, with or without soil binder, or combinations of these materials conforming to AASHTO M147, as follows.

GRADE REQUIREMENTS FOR SOILS USED AS SUBBASE MATERIALS,
BASE COURSES AND SURFACES COURSES

AASHTO M147		Percentage Passing by Mass					
Sieve	Size	Grades					
(mm)	(in)	A	B	C	D	E	F
50	2	100	100				
25	1		75-95	100	100	100	100
9.5	3/8	30-65	40-75	50-85	60-100		
4.47	No. 4	25-55	30-60	35-65	50-85	55-100	70-100
2.00	No. 10	15-40	20-45	25-50	40-70	40-100	55-100

0.425	No. 40	8-20	15-30	15-30	25-45	20-50	30-70
0.075	No. 200	2-8	5-20	5-15	5-20	6-20	8-25

- B. Materials meeting other gradations than that noted will be acceptable whenever the gradations are within a tolerance of three to five percent, plus or minus, of the single gradation established by the job-mix formula, or as recommended by the geotechnical engineer and approved by the Resident Engineer.
- C. Subbase material shall produce a compacted, dense-graded course, meeting the density requirement specified herein.

2.4 FORMS

- A. Use metal or wood forms that are straight and suitable in cross-section, depth, and strength to resist springing during depositing and consolidating the concrete, for the work involved.
- B. Do not use forms if they vary from a straight line more than 1/8 inch (3 mm) in any ten foot (3000 mm) long section, in either a horizontal or vertical direction.
- C. Wood forms should be at least 2 inches (50 mm) thick (nominal). Wood forms shall also be free from warp, twist, loose knots, splits, or other defects. Use approved flexible or curved forms for forming radii.

2.5 CONCRETE CURING MATERIALS

- A. Concrete curing materials shall conform to one of the following:
 - 1. Burlap having a weight of seven ounces (233 grams) or more per yard (square meter) when dry.
 - 2. Impervious Sheeting conforming to ASTM C171.
 Liquid Membrane Curing Compound conforming to ASTM C309, Type 1 and shall be free of paraffin or petroleum.

2.6 EXPANSION JOINT FILLERS

Material shall conform to ASTM D1751-04.

PART 3 - EXECUTION

3.1 SUBGRADE PENETRATION

- A. Prepare, construct, and finish the subgrade as specified in Section 31 20 00, EARTHWORK.
- B. Maintain the subgrade in a smooth, compacted condition, in conformance with the required section and established grade until the succeeding operation has been accomplished.

3.2 SELECT SUBBASE (WHERE REQUIRED)

- A. Mixing: Proportion the select subbase by weight or by volume in quantities so that the final approved job-mixed formula gradation, liquid limit, and plasticity index requirements will be met after subbase course has been placed and compacted. Add water in approved quantities, measured by weight or volume, in such a manner to produce a uniform blend.
- B. Placing:
 - 1. Place the mixed material on the prepared subgrade in a uniform layer to the required contour and grades, and to a loose depth not to exceed 8 inches (200 mm), and that when compacted, will produce a layer of the designated thickness.
 - 2. When the designated compacted thickness exceeds 6 inches (150 mm), place the material in layers of equal thickness. Remove unsatisfactory areas and replace with satisfactory mixture, or mix the material in the area.
 - 3. In no case will the addition of thin layers of material be added to the top layer in order to meet grade.
 - 4. If the elevation of the top layer is 1/2 inch (13 mm) or more below the grade, excavate the top layer and replace with new material to a depth of at least 3 inches (75 mm) in compacted thickness.
- C. Compaction:
 - 1. Perform compaction with approved hand or mechanical equipment well suited to the material being compacted.
 - 2. Moisten or aerate the material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used.
 - 3. Compact each layer to at least 95 percent or 100 percent of maximum density as specified in Section 31 20 00, EARTHWORK.
- D. Smoothness Test and Thickness Control: Test the completed subbase for grade and cross section with a straight edge.
 - 1. The surface of each layer shall not show any deviations in excess of 3/8 inch (10 mm).
 - 2. The completed thickness shall be within 1/2 inch (13 mm) of the thickness as shown on the Drawings.
- E. Protection:
 - 1. Maintain the finished subbase in a smooth and compacted condition until the concrete has been placed.

2. When Contractor's subsequent operations or adverse weather disturbs the approved compacted subbase, excavate, and reconstruct it with new material meeting the requirements herein specified, at no additional cost to the Government.

3.3 SETTING FORMS

A. Base Support:

1. Compact the base material under the forms true to grade so that, when set, they will be uniformly supported for their entire length at the grade as shown.
2. Correct imperfections or variations in the base material grade by cutting or filling and compacting.

B. Form Setting:

1. Set forms sufficiently in advance of the placing of the concrete to permit the performance and approval of all operations required with and adjacent to the form lines.
2. Set forms to true line and grade and use stakes, clamps, spreaders, and braces to hold them rigidly in place so that the forms and joints are free from play or movement in any direction.
3. Forms shall conform to line and grade with an allowable tolerance of 1/8 inch (3 mm) when checked with a straightedge and shall not deviate from true line by more than 1/4 inch (6 mm) at any point.
4. Do not remove forms until removal will not result in damaged concrete or at such time to facilitate finishing.
5. Clean and oil forms each time they are used.
6. Make necessary corrections to forms immediately before placing concrete.
7. When any form has been disturbed or any subgrade or subbase has become unstable, reset and recheck the form before placing concrete.

- #### **C. The Contractor's Registered Professional Land Surveyor, specified in Section 00 72 00, GENERAL CONDITIONS, shall establish the control, alignment and the grade elevations of the forms or concrete slipforming machine operations. Staking notes shall be submitted for approval to the Resident Engineer prior to placement of concrete. If discrepancies exist between the field conditions and the Drawings, Contractor shall notify Resident Engineer immediately. No placement of concrete shall occur if a discrepancy greater than 1 inch (25 mm) is discovered.**

3.4 EQUIPMENT

- A. The Resident Engineer shall approve equipment and tools necessary for handling materials and performing all parts of the work prior to commencement of work.
- B. Maintain equipment and tools in satisfactory working condition at all times.

3.5 PLACING REINFORCEMENT

- A. Reinforcement shall be free from dirt, oil, rust, scale or other substances that prevent the bonding of the concrete to the reinforcement. All reinforcement shall be supported for proper placement within the concrete section.
- B. Before the concrete is placed, the Resident Engineer shall approve the reinforcement placement, which shall be accurately and securely fastened in place with suitable supports and ties. The type, amount, and position of the reinforcement shall be as shown on the Drawings.

3.6 PLACING CONCRETE - GENERAL

- A. Obtain approval of the Resident Engineer before placing concrete.
- B. Remove debris and other foreign material from between the forms before placing concrete.
- C. Before the concrete is placed, uniformly moisten the subgrade, base, or subbase appropriately, avoiding puddles of water.
- D. Convey concrete from mixer to final place of deposit by a method which will prevent segregation or loss of ingredients. Deposit concrete so that it requires as little handling as possible.
- E. While being placed, spade or vibrate and compact the concrete with suitable tools to prevent the formation of voids or honeycomb pockets. Vibrate concrete well against forms and along joints. Over-vibration or manipulation causing segregation will not be permitted. Place concrete continuously between joints without bulkheads.
- F. Install a construction joint whenever the placing of concrete is suspended for more than 30 minutes and at the end of each day's work.
- G. Workmen or construction equipment coated with foreign material shall not be permitted to walk or operate in the concrete during placement and finishing operations.
- H. Cracked or Chipped Concrete Surfaces and Bird Baths. Cracked or chipped concrete and bird baths will not be allowed. Concrete with cracks or chips and bird baths will be removed and replaced to the nearest joints, and as approved by the Resident Engineer, by the Contractor with no additional cost to the Government.

3.7 PLACING CONCRETE FOR CURB, PEDESTRIAN PAVEMENT, AND EQUIPMENT PADS

- A. Place concrete in the forms in one layer of such thickness that, when compacted and finished, it will conform to the cross section as shown.
- B. Deposit concrete as near to joints as possible without disturbing them but do not dump onto a joint assembly.
- C. After the concrete has been placed in the forms, use a strike-off guided by the side forms to bring the surface to the proper section to be compacted.
- D. Consolidate the concrete thoroughly by tamping and spading, or with approved mechanical finishing equipment.
- E. Finish the surface to grade with a wood or metal float.
- F. All Concrete pads and pavements shall be constructed with sufficient slope to drain properly.

3.8 PLACING CONCRETE FOR VEHICULAR PAVEMENT

- A. Deposit concrete into the forms as close as possible to its final position.
- B. Place concrete rapidly and continuously between construction joints.
- C. Strike off concrete and thoroughly consolidate by a finishing machine, vibrating screed, or by hand-finishing.
- D. Finish the surface to the elevation and crown as shown.
- E. Deposit concrete as near the joints as possible without disturbing them but do not dump onto a joint assembly. Do not place adjacent lanes without approval by the Resident Engineer.

3.9 CONCRETE FINISHING - GENERAL

- A. The sequence of operations, unless otherwise indicated, shall be as follows:
 - 1. Consolidating, floating, straight-edging, troweling, texturing, and edging of joints.
 - 2. Maintain finishing equipment and tools in a clean and approved condition.

3.10 CONCRETE FINISHING CURB

- A. Round the edges of the gutter and top of the curb with an edging tool to a radius of 1/4 inch (6 mm) or as otherwise detailed.
- B. Float the surfaces and finish with a smooth wood or metal float until true to grade and section and uniform in textures.
- C. Finish the surfaces, while still wet, with a bristle type brush with longitudinal strokes.
- D. Immediately after removing the front curb form, rub the face of the curb with a wood or concrete rubbing block and water until blemishes, form

marks, and tool marks have been removed. Brush the surface, while still wet, in the same manner as the gutter and curb top.

- E. Except at grade changes or curves, finished surfaces shall not vary more than 1/8 inch (3 mm) for gutter and 1/4 (6 mm) for top and face of curb, when tested with a 10 foot (3000 mm) straightedge.
- F. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints.
- G. Correct any depressions which will not drain. See Article 3.6, Paragraph H, above.
- H. Visible surfaces and edges of finished curb, gutter, and/or combination curb and gutter shall be free of blemishes, form marks, and tool marks, and shall be uniform in color, shape, and appearance.

3.11 CONCRETE FINISHING PEDESTRIAN PAVEMENT

- A. Walks, Grade Slabs, Wheelchair Curb Ramps:
 - 1. Finish the surfaces to grade and cross section with a metal float, troweled smooth and finished with a broom moistened with clear water.
 - 2. Brooming shall be transverse to the line of traffic.
 - 3. Finish all slab edges, including those at formed joints, carefully with an edger having a radius as shown on the Drawings.
 - 4. Unless otherwise indicated, edge the transverse joints before brooming. The brooming shall eliminate the flat surface left by the surface face of the edger. Execute the brooming so that the corrugation, thus produced, will be uniform in appearance and not more than 1/16 inch (2 mm) in depth.
 - 5. The completed surface shall be uniform in color and free of surface blemishes, form marks, and tool marks. The finished surface of the pavement shall not vary more than 3/16 inch (5 mm) when tested with a 10 foot (3000 mm) straightedge.
 - 6. The thickness of the pavement shall not vary more than 1/4 inch (6 mm).
 - 7. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints at no additional cost to the Government.

3.12 CONCRETE FINISHING FOR VEHICULAR PAVEMENT

- A. Accomplish longitudinal floating with a longitudinal float not less than 10 feet (3000 mm) long and 6 inches (150 mm) wide, properly stiffened to prevent flexing and warping. Operate the float from foot bridges in a sawing motion parallel to the direction in which the pavement is being

laid from one side of the pavement to the other, and advancing not more than half the length of the float.

- B. After the longitudinal floating is completed, but while the concrete is still plastic, eliminate minor irregularities in the pavement surfaces by means of metal floats, 5 feet (1500 mm) in length, and straightedges, 10 feet (3000 mm) in length. Make the final finish with the straightedges, which shall be used to float the entire pavement surface.
- C. Test the surface for trueness with a 10 foot (3000 mm) straightedge held in successive positions parallel and at right angles to the direction in which the pavement is being laid and the entire area covered as necessary to detect variations. Advance the straightedge along the pavement in successive stages of not more than one half the length of the straightedge. Correct all irregularities and refinish the surface.
- D. The finished surface of the pavement shall not vary more than 1/4 inch (6 mm) in both longitudinal and transverse directions when tested with a 10 foot (3000 mm) straightedge.
- E. The thickness of the pavement shall not vary more than 1/4 inch (6 mm).
- F. When most of the water glaze or sheen has disappeared and before the concrete becomes nonplastic, give the surface of the pavement a broomed finish with an approved fiber broom not less than 18 inches (450 mm) wide. Pull the broom gently over the surface of the pavement from edge to edge. Brooming shall be transverse to the line of traffic and so executed that the corrugations thus produced will be uniform in character and width, and not more than 1/8 inch (3 mm) in depth. Carefully finish the edge of the pavement along forms and at the joints with an edging tool. The brooming shall eliminate the flat surface left by the surface face of the edger.
- G. The finish surfaces of new and existing abutting pavements shall be flush and in alignment at their juncture.

3.13 CONCRETE FINISHING EQUIPMENT PADS

- A. After the surface has been struck off and screeded to the proper elevation, provide a smooth dense float finish, free from depressions or irregularities.
- B. Carefully finish all slab edges with an edger having a radius as shown in the Drawings.
- C. After removing the forms, rub the faces of the pad with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. The finish surface of the pad shall not vary

more than 1/8 inch (3 mm) when tested with a 10 foot (3000 mm) straightedge.

- D. Correct irregularities exceeding the above. See Article 3.6, Paragraph H, above.

3.14 JOINTS - GENERAL

- A. Place joints, where shown on the Shop Drawings and Drawings, conforming to the details as shown, and perpendicular to the finished grade of the concrete surface.
- B. Joints shall be straight and continuous from edge to edge of the pavement.

3.15 CONTRACTION JOINTS

- A. Cut joints to depth as shown with a grooving tool or jointer of a radius as shown or by sawing with a blade producing the required width and depth.
- B. Construct joints in curbs by inserting 1/8 inch (3 mm) steel plates conforming to the cross sections of the curb and gutter.
- C. Plates shall remain in place until concrete has set sufficiently to hold its shape and shall then be removed.
- D. Finish edges of all joints with an edging tool having the radius as shown.
- E. Score pedestrian pavement with a standard grooving tool or jointer.

3.16 EXPANSION JOINTS

- A. Use a preformed expansion joint filler material of the thickness as shown to form expansion joints.
- B. Material shall extend the full depth of concrete, cut and shaped to the cross section as shown, except that top edges of joint filler shall be below the finished concrete surface where shown to allow for sealing.
- C. Anchor with approved devices to prevent displacing during placing and finishing operations.
- D. Round the edges of joints with an edging tool.
- E. Form expansion joints as follows:
 - 1. Without dowels, about structures and features that project through, into, or against any site work concrete construction.
 - 2. Using joint filler of the type, thickness, and width as shown.
 - 3. Installed in such a manner as to form a complete, uniform separation between the structure and the site work concrete item.

3.17 CONSTRUCTION JOINTS

- A. Locate longitudinal and transverse construction joints between slabs of vehicular pavement as shown on the Shop Drawing jointing plan and Drawings.
- B. Place transverse construction joints of the type shown, where indicated and whenever the placing of concrete is suspended for more than 30 minutes.
- C. Use a butt-type joint with dowels in curb if the joint occurs at the location of a planned joint.
- D. Use keyed joints with tiebars if the joint occurs in the middle third of the normal curb joint interval.

3.18 FORM REMOVAL

- A. Forms shall remain in place at least 12 hours after the concrete has been placed. Remove forms without injuring the concrete.
- B. Do not use bars or heavy tools against the concrete in removing the forms. Promptly repair any concrete found defective after form removal.

3.20 CURING OF CONCRETE

- A. Cure concrete by one of the following methods appropriate to the weather conditions and local construction practices, against loss of moisture, and rapid temperature changes for at least seven days from the beginning of the curing operation. Protect unhardened concrete from rain and flowing water. All equipment needed for adequate curing and protection of the concrete shall be on hand and ready to install before actual concrete placement begins. Provide protection as necessary to prevent cracking of the pavement due to temperature changes during the curing period. If any selected method of curing does not afford the proper curing and protection against concrete cracking, remove and replace the damaged pavement and employ another method of curing as directed by the Resident Engineer.
- B. Burlap Mat: Provide a minimum of two layers kept saturated with water for the curing period. Mats shall overlap each other at least 150 mm (6 inches).
- C. Impervious Sheeting: Use waterproof paper, polyethylene-coated burlap, or polyethylene sheeting. Polyethylene shall be at least 4 mils (0.1 mm) in thickness. Wet the entire exposed concrete surface with a fine spray of water and then cover with the sheeting material. Sheets shall overlap each other at least 12 inches (300 mm). Securely anchor sheeting.
- D. Liquid Membrane Curing:

1. Apply pigmented membrane-forming curing compound in two coats at right angles to each other at a rate of 200 square feet per gallon (5 m2/L) for both coats.
2. Do not allow the concrete to dry before the application of the membrane.
3. Cure joints designated to be sealed by inserting moistened paper or fiber rope or covering with waterproof paper prior to application of the curing compound, in a manner to prevent the curing compound entering the joint.
4. Immediately re-spray any area covered with curing compound and damaged during the curing period.

3.21 CLEANING

A. After completion of the curing period:

1. Remove the curing material (other than liquid membrane).
2. Sweep the concrete clean.
3. After removal of all foreign matter from the joints, seal joints as specified.
4. Clean the entire concrete of all debris and construction equipment as soon as curing and sealing of joints has been completed.

3.22 PROTECTION

The contractor shall protect the concrete against all damage prior to final acceptance by the Government. Remove concrete containing excessive cracking, fractures, spalling, or other defects and reconstruct the entire section between regularly scheduled joints, when directed by the Resident Engineer, and at no additional cost to the Government. Exclude traffic from vehicular pavement until the concrete is at least seven days old, or for a longer period of time if so directed by the Resident Engineer.

3.23 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the Station.

- - - E N D - - -

SECTION 32 12 16
ASPHALT PAVING

PART 1 - GENERAL

1.1 DESCRIPTION

This work shall cover the composition, mixing, construction upon the prepared subgrade, and the protection of hot asphalt concrete pavement. The hot asphalt concrete pavement shall consist of an aggregate or asphalt base course and asphalt surface course constructed in conformity with the lines, grades, thickness, and cross sections as shown. Each course shall be constructed to the depth, section, or elevation required by the drawings and shall be rolled, finished, and approved before the placement of the next course.

1.2 RELATED WORK

- A. Laboratory and field testing requirements: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Subgrade Preparation: Paragraph 3.3 and Section 31 20 00, EARTH MOVING.
- C. Pavement Markings: Section 32 17 23, PAVEMENT MARKINGS.

1.3 INSPECTION OF PLANT AND EQUIPMENT

The Resident Engineer shall have access at all times to all parts of the material producing plants for checking the mixing operations and materials and the adequacy of the equipment in use.

1.4 ALIGNMENT AND GRADE CONTROL

The Contractor's Registered Professional Land Surveyor shall establish and control the pavement (aggregate or asphalt base course and asphalt surface course) alignments, grades, elevations, and cross sections as shown on the Drawings.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
- B. Data and Test Reports:
 - 1. Aggregate Base Course: Sources, gradation, liquid limit, plasticity index, percentage of wear, and other tests required by State Highway Department.
 - 2. Asphalt Base/Surface Course: Aggregate source, gradation, soundness loss, percentage of wear, and other tests required by State Highway Department.

3. Job-mix formula.

C. Certifications:

1. Asphalt prime and tack coat material certificate of conformance to State Highway Department requirements.
2. Asphalt cement certificate of conformance to State Highway Department requirements.
3. Job-mix certification - Submit plant mix certification that mix equals or exceeds the State Highway Specification.

D. One copy of State Highway Department Specifications.

E. Provide MSDS (Material Safety Data Sheets) for all chemicals used on ground.

PART 2 - PRODUCTS

2.1 GENERAL

A. Aggregate base Asphaltic base and asphalt concrete materials shall conform to the requirements of the following and other appropriate sections of the latest version of the State Highway Material Specifications, including amendments, addenda and errata. Where the term "Engineer" or "Commission" is referenced in the State Highway Specifications, it shall mean the VA Resident Engineer or VA Contracting Officer.

2.2 AGGREGATES

- A. Provide aggregates consisting of crushed stone, gravel, sand, or other sound, durable mineral materials processed and blended, and naturally combined.
- B. Subbase aggregate (where required) maximum size: 38mm(1-1/2").
- C. Base aggregate maximum size:
1. Base course over 152mm(6") thick: 38mm(1-1/2");
 2. Other base courses: 19mm(3/4").
- D. Asphaltic base course:
1. Maximum particle size not to exceed 25.4mm(1").
 2. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.
- E. Aggregates for asphaltic concrete paving: Provide a mixture of sand, mineral aggregate, and liquid asphalt mixed in such proportions that the percentage by weight will be within:

<u>Sieve Sizes</u>	<u>Percentage Passing</u>
19mm(3/4")	100
9.5mm(3/8")	67 to 85
6.4mm(1/4")	50 to 65
2.4mm(No. 8 mesh)	37 to 50
600µm(No. 30 mesh)	15 to 25
75µm(No. 200 mesh)	3 to 8

plus 50/60 penetration liquid asphalt at 5 percent to 6-1/2 percent of the combined dry aggregates.

2.3 ASPHALTS

A. Comply with provisions of Asphalt Institute Specification SS2:

1. Asphalt cement: Penetration grade 50/60
2. Prime coat: Cut-back type, grade MC-250
3. Tack coat: Uniformly emulsified, grade SS-1H

2.4 SEALER

- A. Provide a sealer consisting of suitable fibrated chemical type asphalt base binders and fillers having a container consistency suitable for troweling after thorough stirring, and containing no clay or other deleterious substance.
- B. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.

PART 3 - EXECUTION

3.1 GENERAL

The Asphalt Concrete Paving equipment, weather limitations, job-mix formula, mixing, construction methods, compaction, finishing, tolerance, and protection shall conform to the requirements of the appropriate sections of the State Highway Specifications for the type of material specified.

3.2 MIXING ASPHALTIC CONCRETE MATERIALS

- A. Provide hot plant-mixed asphaltic concrete paving materials.
1. Temperature leaving the plant: 143 degrees C (290 degrees F) minimum, 160 degrees C (320 degrees F) maximum.

2. Temperature at time of placing: 138 degrees C (280 degrees F)
minimum.

3.3 SUBGRADE

- A. Shape to line and grade and compact with self-propelled rollers.
- B. All depressions that develop under rolling shall be filled with acceptable material and the area re-rolled.
- C. Soft areas shall be removed and filled with acceptable materials and the area re-rolled.
- D. Should the subgrade become rutted or displaced prior to the placing of the subbase, it shall be reworked to bring to line and grade.
- E. Proof-roll the subgrade with maximum 45 tonne (50 ton) gross weight dump truck as directed by VA Resident Engineer or VA Contracting Officer. If pumping, pushing, or other movement is observed, rework the area to provide a stable and compacted subgrade.

3.4 BASE COURSES

- A. Subbase (when required)
 1. Spread and compact to the thickness shown on the drawings.
 2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
 3. After completion of the subbase rolling there shall be no hauling over the subbase other than the delivery of material for the top course.
- B. Base
 1. Spread and compact to the thickness shown on the drawings.
 2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
 3. After completion of the base rolling there shall be no hauling over the base other than the delivery of material for the top course.
- C. Thickness tolerance: Provide the compacted thicknesses shown on the Drawings within a tolerance of minus 0.0mm (0.0") to plus 12.7mm (0.5").
- D. Smoothness tolerance: Provide the lines and grades shown on the Drawings within a tolerance of 5mm in 3m (3/16 inch in ten feet).
- E. Moisture content: Use only the amount of moisture needed to achieve the specified compaction.

3.5 PLACEMENT OF ASPHALTIC CONCRETE PAVING

- A. Remove all loose materials from the compacted base.
- B. Apply the specified prime coat, and tack coat where required, and allow to dry in accordance with the manufacturer's recommendations as approved by the Architect or Engineer.
- C. Receipt of asphaltic concrete materials:
 - 1. Do not accept material unless it is covered with a tarpaulin until unloaded, and unless the material has a temperature of not less than 130 degrees C (280 degrees F).
 - 2. Do not commence placement of asphaltic concrete materials when the atmospheric temperature is below 10 degrees C (50 degrees F), not during fog, rain, or other unsuitable conditions.
- D. Spreading:
 - 1. Spread material in a manner that requires the least handling.
 - 2. Where thickness of finished paving will be 76mm (3") or less, spread in one layer.
- E. Rolling:
 - 1. After the material has been spread to the proper depth, roll until the surface is hard, smooth, unyielding, and true to the thickness and elevations shown on the drawings.
 - 2. Roll in at least two directions until no roller marks are visible.
 - 3. Finished paving smoothness tolerance:
 - a. No depressions which will retain standing water.
 - b. No deviation greater than 3mm in 1.8m (1/8" in six feet).

3.6 PROTECTION

Protect the asphaltic concrete paved areas from traffic until the sealer is set and cured and does not pick up under foot or wheeled traffic.

3.7 FINAL CLEAN-UP

Remove all debris, rubbish, and excess material from the work area.

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**SECTION 32 17 23
PAVEMENT MARKINGS**

PART 1 - GENERAL

1.1 DESCRIPTION

This work shall consist of furnishing and applying paint on pavement surfaces, in the form of traffic lanes, parking bays, areas restricted to handicapped persons, crosswalks, and other detail pavement markings, in accordance with the details as shown or as prescribed by the Resident Engineer. Conform to the Manual on Uniform Traffic Control Devices for Streets and Highways, published by the U.S. Department of Transportation, Federal Highway Administration, for details not shown.

1.2 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish Manufacturer's Certificates and Data certifying that the following materials conform to the requirements specified.
- B. Paint.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
TT-P-1952D.....Paint, Traffic Black, and Airfield Marking,
Waterborne
- C. Master Painters Institute (MPI):
Approved Product List - 2010

PART 2 - PRODUCTS

2.1 PAINT

Paint for marking pavement (parking lot and zone marking) shall conform to MPI No. 97, color as shown. Paint for obliterating existing markings shall conform to Fed. Spec. TT-P-1952D. Paint shall be in containers of at least 18 L (5 gallons). A certificate shall accompany each batch of paint stating compliance with the applicable publication.

2.2 REFLECTIVE GLASS BEADS (NOT USED)

2.3 PAINT APPLICATOR

Apply all marking by approved mechanical equipment. The equipment shall provide constant agitation of paint and travel at controlled speeds. Synchronize one or more paint "guns" to automatically begin and cut off paint flow in the case of skip lines. The equipment shall have manual

control to apply continuous lines of varying length and marking widths as shown. Provide pneumatic spray guns for hand application of paint in areas where a mobile paint applicator cannot be used. An experienced technician that is thoroughly familiar with equipment, materials, and marking layouts shall control all painting equipment and operations.

2.4 SANDBLASTING EQUIPMENT

Sandblasting equipment shall include an air compressor, hoses, and nozzles of proper size and capacity as required for cleaning surfaces to be painted. The compressor shall furnish not less than 0.08 m³/s (150 cfm) of air at a pressure of not less than 625 kPa (90 psi) at each nozzle used.

PART 3 - EXECUTION

3.1 SURFACE PREPARATION

- A. Allow new pavement surfaces to cure for a period of not less than 14 days before application of marking materials.
- B. Thoroughly clean all surfaces to be marked before application of paint. Remove dust, dirt, and other granular surface deposits by sweeping, blowing with compressed air, rinsing with water, or a combination of these methods. Completely remove rubber deposits, existing paint markings, and other coatings adhering to the pavement with scrapers, wire brushings, sandblasting, mechanical abrasion, or approved chemicals as directed by the Resident Engineer. The application of paint conforming to Fed. Spec. TT-P-1952D is an option to removal of existing paint markings on asphalt pavement. Apply the black paint in as many coats as necessary to completely obliterate the existing markings. Where oil or grease are present on old pavements to be marked, scrub affected areas with several applications of trisodium phosphate solution or other approved detergent or degreaser, and rinse thoroughly after each application. After cleaning, seal oil-soaked areas with cut shellac to prevent bleeding through the new paint. Pavement marking shall follow as closely as practicable after the surface has been cleaned and dried, but do not begin any marking until the Resident Engineer has inspected the surface and gives permission to proceed. The Contractor shall establish control points for marking and provide templates to control paint application by type and color at necessary intervals. The Contractor is responsible to preserve and apply marking in conformance with the established control points.

3.2 APPLICATION

Apply uniformly painted pavement marking of required color(s), length, and width with true, sharp edges and ends on properly cured, prepared, and dried surfaces in conformance with the details as shown and established control points. The length and width of lines shall conform within a tolerance of plus or minus 75 mm (3 inches) and plus or minus 3 mm (1/8 inch), respectively, in the case of skip markings. The length of intervals shall not exceed the line length tolerance. Temperature of the surface to be painted and the atmosphere shall be above 10°C (50°F) and less than 35°C (95°F). Apply the paint at a wet film thickness of 0.4 mm (0.015 inch). Apply paint in one coat. At the direction of the Resident Engineer, markings showing light spots may receive additional coats. The maximum drying time requirements of the paint specifications will be strictly enforced, to prevent undue softening of asphalt, and pick-up, displacement, or discoloration by tires of traffic. If there is a deficiency in drying of the marking, discontinue paint operations until cause of the slow drying is determined and corrected. Remove and replace marking that is applied at less than minimum material rates; deviates from true alignment; exceeds stipulated length and width tolerances; or shows light spots, smears, or other deficiencies or irregularities. Use carefully controlled sand blasting, approved grinding equipment, or other approved method to remove marking so that the surface to which the marking was applied will not be damaged.

3.3 PROTECTION

Conduct operations in such a manner that necessary traffic can move without hindrance. Protect the newly painted markings so that, insofar as possible, the tires of passing vehicles will not pick up paint. Place warning signs at the beginning of the wet line, and at points well in advance of the marking equipment for alerting approaching traffic from both directions. Place small flags or other similarly effective small objects near freshly applied markings at frequent intervals to reduce crossing by traffic. Efface and replace damaged portions of markings at no additional cost to the Government.

3.4 DETAIL PAVEMENT MARKING

Use Detail Pavement Markings, exclusive of actual traffic lane marking, at exit and entrance islands and turnouts, on curbs, at crosswalks, at parking bays, and at such other locations as shown. Show the International Handicapped Symbol at indicated parking spaces. Color

shall be as shown. Apply paint for the symbol using a suitable template that will provide a pavement marking with true, sharp edges and ends. Place detail pavement markings of the color(s), width(s) and length(s), and design pattern at the locations shown.

3.5 TEMPORARY PAVEMENT MARKING

When shown or directed by the Resident Engineer, apply Temporary Pavement Markings of the color(s), width(s) and length(s) shown or directed. After the temporary marking has served its purpose and when so ordered by the Resident Engineer, remove temporary marking by carefully controlled sandblasting, approved grinding equipment, or other approved method so that the surface to which the marking was applied will not be damaged. As an option, an approved preformed pressure sensitive, adhesive tape type of temporary pavement marking of the required color(s), width(s) and length(s) may be furnished and used in lieu of temporary painted marking. The Contractor shall be fully responsible for the continued durability and effectiveness of such marking during the period for which its use is required. Remove any unsatisfactory tape type marking and replace with painted markings at no additional cost to the Government.

3.6 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the Station.

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SECTION 32 31 13
CHAIN LINK FENCES AND GATES

PART 1 - GENERAL

1.1 DESCRIPTION

This work consists of all labor, materials, and equipment necessary for furnishing and installing chain link fence, gates and accessories in conformance with the lines, grades, and details as shown.

1.2 RELATED WORK

- A. Grounding: Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- B. Temporary Construction Fence: Section 01 00 00, GENERAL REQUIREMENTS.
- C. Rough Grading: Section 31 20 00, EARTH MOVING.
- D. Finish Grading: Section 32 90 00, PLANTING.

1.3 MANUFACTURER'S QUALIFICATIONS

Fence, gates, and accessories shall be products of manufacturers regularly engaged in manufacturing items of type specified.

1.4 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES, furnish the following:
 - 1. Manufacturer's Literature and Data: Chain link fencing, gates and all accessories.
 - 2. Manufacturer's Certificates: Zinc-coating complies with specifications.
- B. Shop Drawings for fence fabric, rails and posts dimensions.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A392-07.....Zinc-Coated Steel Chain-Link Fence Fabric
 - A817-07.....Metal-Coated Steel Wire for Chain-Link Fence
Fabric and Marcellled Tension Wire
 - C94-12.....Ready-Mixed Concrete
 - F567-11a.....Installation of Chain-Link Fence
 - F626-08.....Fence Fittings

F1184-05.....Industrial and Commercial Horizontal Slide
F1043-11a.....Strength and Protective Coatings on Metal
Industrial Chain-Link Fence Framework
F1083-10.....Pipe, Steel, Hot-Dipped Zinc-Coated
(Galvanized) Welded, for Fence Structures.

PART 2 - PRODUCTS

2.1 GENERAL

Materials shall conform to the above referenced publications for ferrous metals, zinc-coated; and detailed specifications forming the various parts thereto; and other requirements specified herein. Zinc-coat metal members (including fabric, gates, posts, rails, hardware and other ferrous metal items) after fabrication shall be reasonably free of excessive roughness, blisters and sal-ammoniac spots.

2.2 CHAIN-LINK FABRIC

- A. Steel Chain Link Fabric: 2 in. mesh, 9 gauge 8' high, top selvage, bottom selvage.
 - 1. Zinc-Coated Steel Fabric: hot dipped galvanized before or after weaving.
 - a. Class 2 - 2.0 oz/ft² (610 g/m²)
 - 2. Fabric selvage: Standard fabric selvage for 2 in (50 mm) mesh 72 in. (1.8 m) high and over is knuckle finish at one end, twist at the other, K&T. Fabric less than 96 in (1.8 m), knuckle finish top and bottom.

2.3 STEEL FENCE FRAMEWORK

- A. Round steel pipe and rail: Group IA Heavy Industrial Fence Framework, schedule 40 galvanized pipe. Exterior zinc coating Type A, interior zinc coating Type A. Regular Grade. Line post: 1.9 in.
 - 1. End, Corner, Pull post: 2.375 in.
 - 2. Brace rails, top, bottom, and intermediate rails, 1.660 in. (42.2 mm) OD, 2.27 lb/ft
 - 3. [3.38 kg/m]

2.4 TENSION WIRE

- A. Metallic Coated Steel Marcellled Tension Wire: 7 gauge (0.177 in.) (4.50 mm) marcellled wire
 - 1. Type II Zinc-Coated Class 5 - 2.0 oz/ft² (610 g/m²)

2.5 BARBED WIRE (NOT USED)

2.6 FITTINGS

- A. Tension and Brace Bands: Galvanized pressed steel, minimum steel thickness of 12 gauge (0.105 in.) (2.67 mm), minimum width of 3/4 in. (19 mm) and minimum zinc coating of 1.20 oz/ft² (366 g/m²). Bands supplied with 5/16 in. (7.94 mm) or 3/8 in. (9.53 mm) galvanized steel carriage bolts.
- B. Terminal Post Caps, Line Post Loop Tops, Rail and Brace Ends, Boulevard Clamps, Rail Sleeves: Pressed steel galvanized after fabrication having a minimum zinc coating of 1.20 oz/ft² (366 g/m²).
- C. Truss Rod Assembly: 3/8 in. (9.53 mm) diameter steel truss rod with a pressed steel tightener, minimum zinc coating of 1.2 oz/ft² (366 g/m²), assembly capable of withstanding a tension of 2,000 lbs. (970 kg).
- D. Tension Bars: Galvanized steel one-piece length 2 in. (50 mm) less than the fabric height. Minimum zinc coating 1.2 oz. /ft² (366 g/m²).
 - 1. Bars for 2 in. (50 mm) and 1 3/4 in. (44 mm) mesh shall have a minimum cross section of 3/16 in. (4.8 mm) by 3/4 in. (19 mm).
 - 2. Bars for 1 in. (25 mm) mesh shall have a cross section of 1/4 in. (6.4 mm) by 3/8 in. (9.5 mm).
 - 3. Bars for small mesh 3/8 in. (10 mm), 1/2 in. (13 mm) and 5/8 in. (16 mm) shall be attached (sandwiched) to the terminal post using a galvanized steel strap having a minimum cross section of 2 in. (51 mm) by 3/16 in. (4.8 mm) with holes spaced 15 in. (381 mm) on center to accommodate 5/16 in. (7.9 mm) carriage bolts which are to be thru bolted thru the strap the mesh and thru the terminal post.

2.7 TIE WIRE AND HOG RINGS

Tie Wire and Hog Rings: Galvanized minimum zinc coating 1.20 oz/ft² (366 g/m²) 9 gauge (0.148) (3.76 mm) steel wire. Polymer coated; match the coating, class and color to that of the chain link fabric.

2.8 SWING GATES

- A. Swing Gate: 8 ft. high. Galvanized steel welded fabrication. Gate frame members 1.900 in. OD (48.3 mm) Group IA F1083 schedule 40 pipe. Frame members spaced no greater than 8 ft. (2440 mm) apart vertically and horizontally. Welded joints protected by applying zinc-rich paint. Positive locking gate latch fabricated of 5/16 in. (7.9 mm) thick by 1 3/4" (44.45 mm) pressed steel galvanized after fabrication. Galvanized

malleable iron or heavy gauge pressed steel post and frame hinges.
Match gate fabric to that of the fence system. Gateposts 2.375 in. OD,
3.65 lb/ft.

2.9 HORIZONTAL SLIDE GATES (NOT USED)

2.10 CONCRETE

Concrete for post footings shall have a 28-day compressive strength of
3,000 psi (25.8 MPa).

PART 3 EXECUTION

3.1 CLEARING FENCE LINE

Clearing: Surveying, clearing, grubbing, grading and removal of debris
for the fence line or any required clear areas adjacent to the fence.
Surveying, clearing, grubbing, grading and removal of debris for the
fence line or any required clear areas adjacent to the fence is
included in the earthwork contractor's contract. The contract drawings
indicate the extent of the area to be cleared and grubbed.

3.2 FRAMEWORK INSTALLATION

- A. Posts: Posts shall be set plumb in concrete footings. Minimum footing
depth, 24 in. (609.6 mm). Minimum footing diameter four times the
largest cross section of the post up to 4.00" (101.6mm) O.D. and three
times the largest cross section of post greater than 4.00" (101.6mm).
O.D. Gate posts require larger footings. Top of post concrete footing
to be at grade and crowned to shed water away from the post. Line posts
installed at intervals not exceeding 10 ft. (3.05 m) on center.
- B. Top rail: When specified, install 21 ft. (6.4 m) lengths of rail
continuous thru the line post or barb arm loop top. Splice rail using
top rail sleeves minimum 6 in. (152 mm) long. The rail shall be secured
to the terminal post by a brace band and rail end. Bottom rail or
intermediate rail shall be field cut and secured to the line posts
using boulevard bands or rail ends and brace bands. Fences 12 feet
(3.66 m) high or higher require mid rail.
- C. Terminal posts: End, corner, pull and gate posts shall be braced and
trussed for fence 6 ft. (1.8 m) and higher and for fences 5 ft. (1.5 m)
in height not having a top rail.
- D. Tension wire: Shall be installed 4 in. (102 mm) up from the bottom of
the fabric. Fences without top rail shall have a tension wire installed
4 in. (102 mm) down from the top of the fabric. Tension wire to be

stretched taut, independently and prior to the fabric, between the terminal posts and secured to the terminal post using a brace band. Secure the tension wire to the chain link fabric with a 9 gauge hog rings 18 in. (457 mm) on center and to each line post with a tie wire. Install the top tension wire through the barb arm loop for fences having barbed wire and no top rail.

3.3 CHAIN LINK FABRIC INSTALLATION

- A. Chain Link Fabric: Install fabric to outside of the framework. Attach fabric to the terminal post by threading the tension bar through the fabric; secure the tension bar to the terminal post with tension bands and 5/16 in. (8 mm) carriage bolts spaced no greater than 12 inches (305 mm) on center. Small mesh fabric less than 1 in. (25 mm), attach to terminal post by sandwiching the mesh between the post and a vertical 2 in. wide (50 mm) by 3/16 in. (5 mm) steel bar using carriage bolts, thru bolted thru the bar, mesh and post spaced 15 in. (381 mm) on center. Chain link fabric to be stretched taut free of sag. Fabric to be secured to the line post with tie wires spaced no greater than 12 inches (305 mm) on center and to rail spaced no greater than 18 inches (457 mm) on center. Secure fabric to the tension wire with hog rings spaced no greater than 18 inches (457 mm) apart.
- B. Tie wire shall be wrapped around the post or rail and attached to the fabric wire picket on each side by twisting the tie wire around the fabric wire picket two full turns. Excess wire shall be cut off and bent over to prevent injury. The installed fabric shall have a ground clearance on no more than 2 inches (50 mm).

3.4 BARBED WIRE INSTALLATION (NOT USED)

3.5 GATE INSTALLATION

- A. Swing Gates: Installation of swing gates and gateposts in compliance with ASTM F567. Direction of swing shall be outward. Gates shall be plumb in the closed position having a bottom clearance of 3 in. (76 mm) grade permitting. Hinge and latch offset opening space from the gate frame to the post shall be no greater than 3 in. (76 mm) in the closed position. Double gate drop bar receivers shall be set in a concrete footing minimum 6 in. (152 mm) diameter 24 in. (610 mm) deep. Gate leaf holdbacks shall be installed for all double gates. Electrically

operated gates and accessories must be manufactured and installed in compliance with manufacturer's recommendations.

3.6 NUTS AND BOLTS

Bolts: Carriage bolts used for fittings shall be installed with the head on the secure side of the fence. All bolts shall be peened over to prevent removal of the nut.

3.7 CLEAN UP

Clean Up: The area of the fence line shall be left neat and free of any debris caused by the installation of the fence.

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**SECTION 32 90 00
PLANTING**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The work in this section consists of furnishing and installing plant, soils, edging turf, grasses and landscape materials required as specified in locations shown.

1.2 RELATED WORK

- A. Topsoil Testing: Section 01 45 29, TESTING LABORATORY SERVICES.
B. Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
C. Stripping Topsoil, Stock Piling and Topsoil Materials: Section 31 20 00, EARTHWORK.

1.3 DEFINITIONS

- A. Container-Grown Stock: Healthy, vigorous, well-rooted plants grown in a container, with a well-established root system reaching sides of container and maintaining a firm ball when removed from container. Container shall be rigid enough to hold ball shape and protect root mass during shipping and be sized according to ANSI Z60.1 for type and size of plant required.
- B. Finish Grade: Elevation of finished surface of planting soil.
- C. Manufactured Topsoil: Soil produced off-site by homogeneously blending mineral soils or sand with stabilized organic soil amendments to produce topsoil or planting soil.
- D. Pesticide: A substance or mixture intended for preventing, destroying, repelling, or mitigating a pest. This includes insecticides, miticides, herbicides, fungicides, rodenticides, and molluscicides. It also includes substances or mixtures intended for use as a plant regulator, defoliant, or desiccant.
- E. Planting Soil: Standardized topsoil; existing, native surface topsoil; existing, in-place surface soil; imported topsoil; or manufactured topsoil that is modified with soil amendments and perhaps fertilizers to produce a soil mixture best for plant growth.
- F. Plant Material: These terms refer to vegetation in general, including trees, shrubs, vines, ground covers, turf and grasses, ornamental grasses, bulbs, corms, tubers, or herbaceous vegetation.

- G. Root Flare: Also called "trunk flare." The area at the base of the plant's stem or trunk where the stem or trunk broadens to form roots; the area of transition between the root system and the stem or trunk.
- H. Subgrade: Surface or elevation of subsoil remaining after excavation is complete, or the top surface of a fill or backfill before planting soil is placed.
- I. Subsoil: All soil beneath the topsoil layer of the soil profile, and typified by the lack of organic matter and soil organisms.

1.4 ABBREVIATIONS (NOT USED)

1.5 DELIVERY, STORAGE AND HANDLING

- A. Notify the Contracting Officer's Representative of the delivery schedule in advance so the plant material may be inspected upon arrival at the job site. Remove unacceptable plant and landscape materials from the job site immediately.
- B. Deliver packaged materials in original, unopened containers showing weight, certified analysis, name and address of manufacturer, and indication of conformance with state and federal laws, as applicable. Keep seed and other packaged materials in dry storage away from contaminants.
- C. Bulk Materials:
1. Do not dump or store bulk materials near structures, utilities, walkways and pavements, or on existing turf areas or plants. Keep bulk materials in dry storage away from contaminants.
 2. Provide erosion control measures to prevent erosion or displacement of bulk materials, discharge of soil-bearing water runoff, and airborne dust reaching adjacent properties, water conveyance systems, or walkways.
 3. Accompany each delivery of bulk fertilizers lime and soil amendments with appropriate certificates.
- D. Do not prune trees and shrubs before delivery. Protect bark, branches, and root systems from sun scald, drying, wind burn, sweating, whipping, and other handling and tying damage. Do not bend or bind-tie trees or shrubs in such a manner as to destroy their natural shape. Provide protective covering of plants during shipping and delivery. Do not drop plants during delivery and handling.
- E. Handle planting stock by root ball.

- F. The use of equipment such as "tree spades" is permitted provided the plant balls are sized in accordance with ANSI Z60.1 and tops are protected from damage.
- G. Deliver plants after preparations for planting have been completed, and install immediately. If planting is delayed more than 6 hours after delivery, set plants and trees in their appropriate aspect (sun, filtered sun, or shade), protect from weather and mechanical damage, and keep roots moist.
 - 1. Do not remove container-grown stock from containers before time of planting.
 - 2. Water root systems of plants stored on-site deeply and thoroughly with a fine-mist spray. Water as often as necessary to maintain root systems in a moist, but not overly-wet, condition.

1.6 PROJECT CONDITIONS

- A. Verify actual grade elevations, service and utility locations, irrigation system components, and dimensions of plantings and construction contiguous with new plantings by field measurements before proceeding with planting work.
- B. Coordinate planting periods with maintenance periods to provide required maintenance from date of Substantial Completion. Plant during one of the following periods:
 - 1. Spring Planting
 - 2. Fall Planting
 - 3. Proceed with planting only when existing and forecasted weather conditions permit planting to be performed when beneficial and optimum results may be obtained. Apply products during favorable weather conditions according to manufacturer's written instructions and warranty requirements.
- C. Proceed with planting only when existing and forecasted weather conditions permit planting to be performed when beneficial and optimum results may be obtained. Apply products during favorable weather conditions according to manufacturer's written instructions and warranty requirements.
- D. Plant trees, shrubs, and other plants after finish grades are established and before planting turf areas unless otherwise indicated.

1. When planting trees, shrubs, and other plants after planting turf areas, protect turf areas, and promptly repair damage caused by planting operations.

1.7 QUALITY ASSURANCE:

- A. Installer Qualifications: A qualified landscape installer whose work has resulted in successful establishment of plants.
 1. Installer shall be a member in good standing of either the Professional Landcare Network or the American Nursery and Landscape Association with 5 years experience in landscape installation.
 2. Require Installer to maintain an experienced full-time supervisor on Project site when work is in progress.
- B. A qualified Arborist shall be licensed and required to submit one copy of license to the Contracting Officer's Representative.
- C. Provide quality, size, genus, species, variety and sources of plants indicated, complying with applicable requirements in ANSI Z60.1.
- D. Contracting Officer's Representative may observe plant material either at place of growth or at site before planting for compliance with requirements for genus, species, variety, cultivar, size, and quality.
 1. Notify Contracting Officer's Representative of plant material sources seven days in advance of delivery to site.

1.8 SUBMITTALS

- A. Submit product data for each type of product indicated, including soils:
 1. Include quantities, sizes, quality, and sources for plant materials.
 2. Include EPA approved product label, MSDS (Material Safety Data Sheet) and manufacturer's application instructions specific to the Project.
- B. Submit samples and manufacturer's literature for each of the following for approval before work is started.
 1. Organic and Compost Mulch: 1-pint (0.5-liter volume of each organic and compost mulch required; in sealed plastic bags labeled with composition of materials by percentage of weight and source of mulch. Each Sample shall be typical of the lot of material to be furnished; provide an accurate representation of color, texture, and organic makeup.
 2. Mineral Mulch: 2 lb (1.0 kg) of each mineral mulch required, in sealed plastic bags labeled with source of mulch. Sample shall be typical of the lot of material to be delivered and installed on the

site; provide an accurate indication of color, texture, and makeup of the material.

- a. Weed Control Barrier: 12 by 12 inches (300 by 300 mm).
- 3. Trees and Shrubs: 3 samples of each variety and size delivered to the site for review. Maintain approved samples on-site as a standard for comparison.
- C. Qualification data for qualified landscape Installer. Include list of similar projects completed by Installer demonstrating Installer's capabilities and experience. Include project names, addresses, and year completed, and include names and addresses of owners' contact persons.
- D. Prior to delivery, provide notarized certificates attesting that each type of manufactured product, from the manufacturer, meet the requirements specified and shall be submitted to the Contracting Officer's Representative for approval:
 - 1. Seed and Turf Materials notarized certificate of product analysis.
 - 2. Manufacturer's certified analysis of standard products.
 - 3. Analysis of other materials by a recognized laboratory made according to methods established by the Association of Official Analytical Chemists, where applicable.
- E. Material Test Reports: For standardized ASTM D5268 topsoil, existing native surface topsoil, existing in-place surface soil and imported or manufactured topsoil.
- F. Maintenance Instructions: Recommended procedures to be established by Owner for maintenance of plants during a calendar year. Submit before start of required maintenance periods.

1.9 PLANT AND TURF ESTABLISHMENT PERIOD

- A. The establishment period for plants and turf shall begin immediately after installation, with the approval of the Contracting Officer's Representative, and continue until the date that the Government accepts the project or phase for beneficial use and occupancy. During the Establishment Period the Contractor shall maintain the plants and turf as required in Part 3.

1.10 PLANT AND TURF MAINTENANCE SERVICE

- A. Provide initial maintenance service for trees, shrubs, ground cover and other plants by skilled employees of landscape Installer. Begin maintenance immediately after plants are installed and continue until

plantings are acceptably healthy and well established but for not less than maintenance period below.

1. Maintenance Period: 12 months from date of planting completion.

- B. Obtain continuing maintenance proposal from Installer to Owner, in the form of a standard yearly (or other period) maintenance agreement, starting on date initial maintenance service is concluded. State services, obligations, conditions, and terms for agreement period and for future renewal options.

1.11 APPLICABLE PUBLICATIONS

- A. The publications listed below, form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

- B. American National Standards Institute (ANSI):

Z60.1-04.....Nursery Stock

- C. Association of Official Seed Analysts (AOSA): Rules for Testing Seed.

- D. American Society For Testing And Materials (ASTM):

C33/C33M-11.....Concrete Aggregates

C136-06.....Sieve Analysis of Fine and Coarse Aggregates

C516-08.....Vermiculite Loose Fill Thermal Insulation

C549-06.....Perlite Loose Fill Insulation

C602-07.....Agricultural Liming Materials

D5268-07.....Topsoil Used for Landscaping Purposes

- E. Hortus Third: A Concise Dictionary of Plants Cultivated in the United States and Canada.

- F. Turfgrass Producers International (TPI): Guideline Specifications to Turfgrass Sodding.

- G. United States Department of Agriculture (USDA): Handbook No. 60
Diagnosis and Improvement of Saline and Alkali Soils; Federal Seed Act Regulations.

1.12 WARRANTY

- A. The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance, unless noted

otherwise below. Further, the Contractor will provide all manufacturer's and supplier's written guarantees and warranties covering materials and equipment furnished under this Contract.

1. Plant and Turf Warranty Periods will begin from the date of planting completion
 - a. Ground Covers, Biennials, Perennials, Turf, and Other Plants: 12 months.
 2. The Contractor shall have completed, located, and installed all plants and turf according to the plans and specifications. All plants and turf are expected to be living and in a healthy condition at the time of final inspection.
 3. The Contractor will replace any dead plant material and any areas void of turf immediately, unless required to plant in the succeeding planting season. Provide extended warranty for period equal to original warranty period for replacement plant materials. Replacement plant and turf warranty will begin on the day the work is completed.
 4. The Government will re-inspect all plants and turf at the end of the Warranty Period. The Contractor will replace any dead, missing, or defective plant material and turf immediately. The Warranty Period will end on the date of this inspection provided the Contractor has complied with the warranty work required by this specification. The Contractor shall also comply with the following requirements:
 - a. Replace plants that are more than 25 percent dead, missing or defective plant material prior to final inspection.
 - b. A limit of one replacement of each plant will be required except for losses or replacements due to failure to comply with requirements.
 - c. Mulch and weed plant beds and saucers. Just prior to final inspection, treat these areas to a second application of approved pre-emergent herbicide.
 - d. Complete remedial measures directed by the Contracting Officer's Representative to ensure plant and turf survival.
 - e. Repair damage caused while making plant or turf replacements.
- B. Installer agrees to repair or replace plantings and accessories that fail in materials, workmanship, or growth within specified warranty period.

1. Failures include, but are not limited to, the following:
 - a. Death and unsatisfactory growth, except for defects resulting from abuse, lack of adequate maintenance, or neglect by Owner, or incidents that are beyond Contractor's control.
 - b. Structural failures including plantings falling or blowing over.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal weathering.

PART 2 - PRODUCTS

2.1 PLANT MATERIAL

- A. Plant and turf materials: ANSI Z60.1; will conform to the varieties specified and be true to botanical name as listed in Hortus Third; nursery-grown plants and turf material true to genus, species, variety, cultivar, stem form, shearing, and other features indicated on Drawings; healthy, normal and unbroken root systems developed by transplanting or root pruning; well-shaped, fully branched, healthy, vigorous stock, densely foliated when in leaf; free of disease, pests, eggs, larvae, and defects such as knots, sun scald, windburn, injuries, abrasions, and disfigurement.
1. The minimum acceptable sizes of all plants, measured before pruning with branches in normal position, shall conform to the measurements designated. Plants larger in size than specified may be used with the approval of the Contracting Officer's Representative, with no change in the contract price. When larger plants are used, increase the ball of earth or spread of roots in accordance with ANSI Z60.1.
 2. Provide nursery grown plant material conforming to the requirements and recommendations of ANSI Z60.1. Dig and prepare plants for shipment in a manner that will not cause damage to branches, shape, and future development after planting.
 3. Container grown plants shall have sufficient root growth to hold the earth intact when removed from containers, but shall not be root bound.
 4. Make substitutions only when a plant (or alternates as specified) is not obtainable and the Contracting Officer's Representative authorizes a change order providing for use of the nearest equivalent

obtainable size or variety of plant with the same essential characteristics and an equitable adjustment of the contract price.

5. Existing plants to be relocated, ball sizes shall conform to requirements for collected plants in ANSI Z60.1, and plants shall be dug, handled, and replanted in accordance with applicable sections of these specifications.

6. Do not use plants harvested from the wild, from native stands, from an established landscape planting, or not grown in a nursery unless otherwise indicated.

B. Label each plant of each variety, size, and caliper with a securely attached, waterproof and weather-resistant label bearing legible the correct designation of common name and full scientific name, including genus and species. Include nomenclature for hybrid, variety, or cultivar, if applicable for the plant as indicated in the Plant Schedule or Plant Legend shown on the Drawings. Labels shall be securely attached and not be removed.

2.2 PLANT AND TURF FERTILIZERS

A. Soil Test: Evaluate existing soil conditions and requirements prior to fertilizer selection and application to minimize the use of all fertilizers and chemical products. Obtain approval of Contracting Officer's Representative for allowable products, product alternatives, scheduling and application procedures. Evaluate existing weather and site conditions prior to application. Apply products during favorable weather and site conditions according to manufacturer's written instructions and warranty requirements. Fertilizers to be registered and approved by EPA, acceptable to authorities having jurisdiction, and of type recommended by manufacturer applicable to specific areas as required for Project conditions and application. Provide commercial grade plant and turf fertilizers, free flowing, uniform in composition and conforms to applicable state and federal regulations.

B. Commercial Fertilizer: Commercial-grade complete fertilizer of neutral character, consisting of slow-release nitrogen, 50 percent derived from natural organic sources of urea formaldehyde, phosphorous, and potassium in the following composition:

1. Composition shall be nitrogen, phosphorous, and potassium in amounts recommended in soil reports from a qualified soil-testing laboratory.

2.3 PLANTING SOILS

- A. Planting Soil: ASTM D5268 topsoil, with pH range of 5.5 to 7, a minimum of 6 percent organic material content; free of stones 1 inch (25 mm) or larger in any dimension and other extraneous materials harmful to plant growth. Mix ASTM D5268 topsoil with the following soil amendments and fertilizers as recommended by the soils analysis.
- B. Existing Planting Soil: Existing, native surface topsoil formed under natural conditions retained during excavation process and stockpiled on-site. Verify suitability of native surface topsoil to produce viable planting soil. Clean soil of roots, plants, sod, stones, clay lumps, and other extraneous materials harmful to plant growth.
1. Supplement with another specified planting soil when quantities are insufficient.
 2. Mix existing, native surface topsoil with the following soil amendments and fertilizers as recommended by the soils analysis.
- C. Imported Planting Soil: Imported topsoil or manufactured topsoil from off-site sources can be used if sufficient topsoil is not available on site to meet the depth as specified herein. The Contractor shall furnish imported topsoil. At least 10 days prior to topsoil delivery, notify the Contracting Officer's Representative of the source(s) from which topsoil is to be furnished. Obtain imported topsoil displaced from naturally well-drained construction or mining sites where topsoil occurs at least 4 inches (100 mm) deep; do not obtain from agricultural land, bogs, or marshes.

2.4 LANDSCAPE MEMBRANES

- A. Nonwoven Geotextile Filter Fabric: Polypropylene or polyester fabric, 3 oz./sq. yd. (101 g/sq. m) minimum, composed of fibers formed into a stable network so that fibers retain their relative position. Fabric shall be inert to biological degradation and resist naturally-encountered chemicals, alkalis, and acids.
- B. Composite Fabric shall be woven, needle-punched polypropylene substrate bonded to a nonwoven polypropylene fabric, 4.8 oz./sq. yd. (162 g/sq. m).

2.5 MULCH

- A. Organic Mulch: Free from deleterious materials and suitable as a top dressing of trees and shrubs, consisting of one of the following:

1. Type: Shredded hardwood Ground or shredded bark Wood and bark chips Pine straw Salt hay or threshed straw wood cellulose fiber
 - a. Straw for lawn seed bed mulch: Stalks from oats, wheat, rye, barley, or rice that are free from noxious weeds, mold or other objectionable material. Straw shall be in an air dry condition and suitable for placing with blower equipment.

2. Size Range shall be 3 inches (76 mm) maximum, 1/2 inch (13 mm) minimum

3. Color shall be natural.

B. Mineral Mulch: Hard, durable stone, washed free of loam, sand, clay, and other foreign substances, of following type, size range, and color:

1. Type: Rounded riverbed gravel or smooth-faced stone.
2. Size Range: 3/4 inch (19 mm) maximum, 1/4 inch (6.4 mm) minimum in accordance with ASTM C136.
3. Color: Brown in color acceptable to Contracting Officer's Representative and architect.

2.6 EDGING

- A. Material: 4-inch polyethylene, color as indicated.

2.7 WATER

- A. Water shall not contain elements toxic to plant life. Water to be obtained from at no cost to the Contractor.

2.8 TURF SELECTIONS

- A. Grasses for Cool Regions shall be:

1. Fescue: Red (*Festuca rubra*), Meadow (*Festuca pratensis*) & Tall (*Festuca arundinacea*)
2. Ryegrasses: Perennial (*Lolium perenne*)

2.9 SEED

- A. Grass Seed: Fresh, clean, dry, new-crop seed complying with "AOSA, Rules for Testing Seed" for purity and germination tolerances. Seed shall be labeled in conformance with U. S. Department of Agriculture rules and regulations under the Federal Seed Act and applicable state seed laws. Wet, moldy, or otherwise damaged seed will not be acceptable.

- B. Seed Species: Not less than 95 percent germination, not less than 85 percent pure seed, and not more than 0.5 percent weed seed.

1. Full Sun: a minimum of 3 cultivars.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas to receive plants for compliance with requirements and conditions affecting installation and performance.
 - 1. Verify that no foreign or deleterious material or liquid such as paint, paint washout, concrete slurry, concrete layers or chunks, cement, plaster, oils, gasoline, diesel fuel, paint thinner, turpentine, tar, roofing compound, or acid has been deposited in soil within a planting area.
 - 2. Do not mix or place soils and soil amendments in frozen, wet, or muddy conditions.
 - 3. Suspend soil spreading, grading, and tilling operations during periods of excessive soil moisture until the moisture content reaches acceptable levels to attain the required results.
 - 4. Uniformly moisten excessively dry soil that is not workable and which is too dusty.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.
- C. If contamination by foreign or deleterious material or liquid is present in soil within a planting area, remove the soil and contamination as directed by Contracting Officer's Representative and replace with new planting soil.

3.2 PREPARATION

- A. Protect structures, utilities, sidewalks, pavements, and other facilities and turf areas and existing plants from damage caused by planting operations.
- B. Install erosion control measures to prevent erosion or displacement of soils and discharge of soil bearing water runoff or airborne dust to adjacent properties and walkways.
- C. Lay out individual tree and shrub locations and areas for multiple plantings. Stake locations, outline areas, adjust locations when requested, and obtain approval by the Contracting Officer's Representative of layout before excavating or planting. The Contracting Officer's Representative may approve adjustments to plant material locations to meet field conditions.

- D. Wrap shrubs with burlap fabric over trunks, branches, stems, twigs, and foliage to protect from wind and other damage during digging, handling, and transportation.

3.3 PLANTING AREA ESTABLISHMENT

- A. Loosen subgrade of planting areas to a minimum depth of 4 inches (100 mm). Remove stones larger than 1 inch (25 mm in any dimension and sticks, roots, rubbish, and other extraneous matter and legally dispose of them off Owner's property.
 - 1. Apply fertilizer directly to subgrade before loosening.
 - 2. Spread topsoil, apply soil amendments and fertilizer on surface, and thoroughly blend planting soil.
 - a. Delay mixing fertilizer with planting soil if planting will not proceed within a few days.
 - b. Mix lime with dry soil before mixing fertilizer.
 - 3. Spread planting soil to a depth of 4 inches (100 mm) but not less than required to meet finish grades after natural settlement. Do not spread if planting soil or subgrade is frozen, muddy, or excessively wet.
 - a. Spread approximately one-half the thickness of planting soil over loosened subgrade. Mix thoroughly into top 2 inches (50 mm) of subgrade. Spread remainder of planting soil.
- B. Finish Grading: Grade planting areas to a smooth, uniform surface plane with loose, uniformly fine texture. Roll and rake, remove ridges, and fill depressions to meet finish grades.
- C. Before planting, obtain Contracting Officer's Representative acceptance of finish grading; restore planting areas if eroded or otherwise disturbed after finish grading.

3.4 EXCAVATION FOR TREES AND SHRUBS

- A. Planting Pits and Trenches: Excavate circular planting pits with sides sloping inward at a 45 degree angle. Excavations with vertical sides are not acceptable. Trim perimeter of bottom leaving center area of bottom raised slightly to support root ball and assist in drainage away from center. Do not further disturb base. Ensure that root ball will sit on undisturbed base soil to prevent settling. Scarify sides of planting pit smeared or smoothed during excavation.

1. Excavate approximately 3 times as wide as ball diameter for container-grown stock.
 2. Excavate at least 12 inches (300 mm) wider than root spread and deep enough to accommodate vertical roots for bare-root stock.
 3. Do not excavate deeper than depth of the root ball, measured from the root flare to the bottom of the root ball.
 4. If area under the plant was initially dug too deep, add soil to raise it to the correct level and thoroughly tamp the added soil to prevent settling.
 5. Maintain required angles of repose of adjacent materials as shown on the Drawings. Do not excavate subgrades of adjacent paving, structures, hardscapes, or other new or existing improvements.
 6. Maintain supervision of excavations during working hours.
 7. Keep excavations covered or otherwise protected after working hours.
 8. Use topsoil to form earth saucers or water basins for watering around plants. Basins to be 2 inches (50 mm) high for shrubs and 4 inches (100 mm) high for trees.
- B. Subsoil and topsoil removed from excavations may be used as planting soil.
- C. Notify Contracting Officer's Representative if unexpected rock or obstructions detrimental to trees or shrubs are encountered in excavations.
- D. Notify Contracting Officer's Representative if subsoil conditions evidence unexpected water seepage or retention in tree or shrub planting pits.
- E. Fill excavations with water and allow water to percolate away before positioning trees and shrubs.

3.5 TREE, SHRUB, AND VINE PLANTING

- A. Prior to planting, verify that root flare is visible at top of root ball according to ANSI Z60.1. If root flare is not visible, remove soil in a level manner from the root ball to where the top-most root emerges from the trunk. After soil removal to expose the root flare, verify that root ball still meets size requirements.
- B. Remove stem girdling roots and kinked roots. Remove injured roots by cutting cleanly; do not break.

- C. Set container-grown stock plumb and in center of planting pit or trench with root flare 1 inch (25 mm) above adjacent finish grades.
1. Use planting soil for backfill.
 2. Carefully remove root ball from container without damaging root ball or plant. Do not use planting stock if root ball is cracked or broken before or during planting operation.
 3. Backfill around root ball in layers, tamping to settle soil and eliminate voids and air pockets. When planting pit is approximately one-half full, water thoroughly before placing remainder of backfill. Repeat watering until no more water is absorbed.
 4. Place planting tablets in each planting pit when pit is approximately one-half filled; in amounts recommended in soil reports from soil-testing laboratory. Place tablets beside soil-covered roots about 1 inch (25 mm) from root tips; do not place tablets in bottom of the hole or touching the roots.
 5. Continue backfilling process. Water again after placing and tamping final layer of soil.

3.6 GROUND COVER AND PLANT INSTALLATION

- A. Set out and space ground cover and plants as indicated.
- B. Use planting soil for backfill.
- C. Dig holes large enough to allow spreading of roots.
- D. For rooted cutting plants supplied in flats, plant each in a manner that will minimally disturb the root system but to a depth not less than two nodes.
- E. Work soil around roots to eliminate air pockets and leave a slight saucer indentation around plants to hold water.
- F. Water thoroughly after planting, taking care not to cover plant crowns with wet soil.
- G. Protect plants from hot sun and wind; remove protection if plants show evidence of recovery from transplanting shock.

3.7 MULCH INSTALLATION

- A. Install weed-control barriers before mulching according to manufacturer's written instructions. Completely cover area to be mulched, overlapping edges a minimum of 6 inches (150 mm) and secure seams with galvanized pins.

B. Mulch backfilled surfaces of planting areas and other areas indicated. Keep mulch out of plant crowns and off buildings, pavements, utility standards/pedestals, and other structures.

1. Organic Mulch in Planting Areas: Apply 2 inch (50 mm) average thickness of organic mulch extending 12 inches (300 mm) beyond edge of individual planting pit or trench and over whole surface of planting area, and finish level with adjacent finish grades. Do not place mulch within 3 inches (75 mm) of trunks or stems.
2. Mineral Mulch in Planting Areas: Apply 4 inch (100 mm) average thickness of mineral mulch over whole surface of planting area, and finish level with adjacent finish grades. Do not place mulch within 3 inches (75 mm) of trunks or stems.

3.8 TURF AREA PREPARATION AND GRADING

A. For newly graded subgrades loosen subgrade to a minimum depth of 4 inches (100 mm). Remove stones larger than 1 inch (25 mm) in any dimension and sticks, roots, rubbish, and other extraneous matter and legally dispose of them off Owner's property.

1. Apply fertilizer and soil amendments directly to subgrade before loosening, at rates recommended by the soils analysis.
2. Spread topsoil, apply soil amendments and fertilizer on surface, and thoroughly blend planting soil.
3. Spread planting soil to a depth of 4 inches (100 mm but not less than required to meet finish grades after light rolling and natural settlement. Do not spread if planting soil or subgrade is frozen, muddy, or excessively wet.
 - a. Spread approximately 1/2 the thickness of planting soil over loosened subgrade. Mix thoroughly into top 2 inches (50 mm) of subgrade. Spread remainder of planting soil.
 - b. Reduce elevation of planting soil to allow for soil thickness of sod.

B. Finish grade planting areas to a smooth, uniform surface plane with loose, uniformly fine texture. Grade to within plus or minus 1/2 inch (13 mm) of finish elevation. Roll and rake, remove ridges, and fill depressions to meet finish grades. Limit finish grading to areas that can be planted in the immediate future.

3.9 SEEDING

- A. Sow seed with spreader or seeding machine. Do not broadcast or drop seed when wind velocity exceeds 5 mph (8 km/h). Evenly distribute seed by sowing equal quantities in two directions at right angles to each other.
 - 1. Do not use wet seed or seed that is moldy or otherwise damaged.
 - 2. Do not seed against existing trees. Limit extent of seed to outside edge of planting saucer.
- B. Sow seed at a total rate Rake seed lightly into top 1/8 inch (3 mm) of soil, roll lightly, and water with fine spray.
- C. Protect seeded areas with slopes exceeding 1:4 with erosion-control blankets and 1:6 with erosion-control fiber mesh installed and fastened with biodegradable materials according to manufacturer's written instructions.
- D. Protect seeded areas with erosion control mats where shown on Drawings; install and anchor with biodegradable materials according to manufacturer's written instructions.
- E. Protect seeded areas with slopes not exceeding 1:6 by spreading straw mulch. Spread uniformly at a minimum rate of 2 tons/acre (42 kg/92.9 sq. m) to form a continuous blanket 1-1/2 inches (38 mm) in loose thickness over seeded areas. Spread by hand, blower, or other suitable equipment.
 - 1. Anchor straw mulch by crimping into soil with suitable mechanical equipment.
 - 2. Bond straw mulch by spraying with asphalt emulsion at a rate of 10 to 13 gal/1000 sq. ft. (38 to 49 L/92.9 sq. m). Take precautions to prevent damage or staining of structures or other plantings adjacent to mulched areas. Immediately clean damaged or stained areas.
- F. Protect seeded areas from hot, dry weather or drying winds by applying peat mulch within 24 hours after completing seeding operations. Soak areas, scatter mulch uniformly to a thickness of 3/16 inch (4.8 mm), and roll surface smooth.

3.10 TURF RENOVATION

- A. Renovate existing turf damaged by Contractor's operations, such as storage of materials or equipment and movement of vehicles.
 - 1. Reestablish turf where settlement or washouts occur or where minor regrading is required.
 - 2. Install new planting soil as required.

- B. Remove sod and vegetation from diseased or unsatisfactory turf areas; do not bury in soil.
- C. Remove topsoil containing foreign materials such as oil drippings, fuel spills, stones, gravel, and other construction materials resulting from Contractor's operations, and replace with new planting soil.
- D. Mow, dethatch, core aerate, and rake existing turf.
- E. Remove weeds before seeding. Where weeds are extensive, apply selective herbicides as required. Do not use pre-emergence herbicides.
- F. Remove waste and foreign materials, including weeds, soil cores, grass, vegetation, and turf, and legally dispose of them off Owner's property.
- G. Till stripped, bare, and compacted areas thoroughly to a soil depth of 6 inches (150 mm).
- H. Apply soil amendments and initial fertilizers required for establishing new turf and mix thoroughly into top 4 inches (100 mm) of existing soil. Install new planting soil to fill low spots and meet finish grades.
- I. Apply seed and protect with straw mulch as required for new turf.
- J. Water newly planted areas and keep moist until new turf is established.

3.11 TURF MAINTENANCE

- A. Maintain and establish turf by watering, fertilizing, weeding, mowing, trimming, replanting, and performing other operations as required to establish healthy, viable turf. Roll, regrade, and replant bare or eroded areas and remulch to produce a uniformly smooth turf. Provide materials and installation the same as those used in the original installation.
 - 1. Fill in as necessary soil subsidence that may occur because of settling or other processes. Replace materials and turf damaged or lost in areas of subsidence.
 - 2. In areas where mulch has been disturbed by wind or maintenance operations, add new mulch and anchor as required to prevent displacement.
 - 3. Apply treatments as required to keep turf and soil free of pests and pathogens or disease. Use IPM (Integrated Pest Management) practices whenever possible to minimize the use of pesticides and reduce hazards.
- B. Mow turf as soon as top growth is tall enough to cut. Repeat mowing to maintain specified height without cutting more than 1/3 of grass height.

Remove no more than 1/3 of grass-leaf growth in initial or subsequent mowings. Do not delay mowing until grass blades bend over and become matted. Do not mow when grass is wet. Schedule initial and subsequent mowings to maintain the following grass height:

1. Mow to a height of 1 to 2 inches (25 to 50 mm).

3.12 EDGING INSTALLATION

- A. Install steel edging where indicated according to manufacturer's written instructions. Anchor with steel stakes spaced approximately 30 inches (760 mm) apart, driven below top elevation of edging.

3.13 SATISFACTORY TURF

- A. Turf installations shall meet the following criteria as determined by Contracting Officer's Representative:
 1. Satisfactory Seeded Turf: At end of maintenance period, a healthy, uniform, close stand of grass has been established, free of weeds and surface irregularities, with coverage exceeding 90 percent over any 10 sq. ft. (0.92 sq. m) and bare spots not exceeding 5 by 5 inches (125 by 125 mm).
- B. Use specified materials to reestablish turf that does not comply with requirements and continue maintenance until turf is satisfactory.

3.14 CLEANUP AND PROTECTION

- A. During planting, keep adjacent paving and construction clean and work area in an orderly condition.
- B. Protect plants from damage due to landscape operations and operations of other contractors and trades. Maintain protection during installation and maintenance periods. Treat, repair, or replace damaged plantings.
- C. Promptly remove soil and debris created by turf work from paved areas. Clean wheels of vehicles before leaving site to avoid tracking soil onto roads, walks, or other paved areas.
- D. Erect temporary fencing or barricades and warning signs, as required to protect newly planted areas from traffic. Maintain fencing and barricades throughout initial maintenance period and remove after plantings are established.
- E. After installation and before Project Completion, remove nursery tags, nursery stakes, tie tape, labels, wire, burlap, and other debris from plant material, planting areas, and Project site.

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- F. Remove non-degradable erosion control measures after grass establishment period.
- G. Remove surplus soil and waste material including excess subsoil, unsuitable soil, trash, and debris and legally dispose of them off Owner's property.

--- END ---

SECTION 33 10 00
WATER UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies materials and procedures for construction of underground water distribution for domestic and/or fire supply systems outside the building that are complete and ready for operation. This includes piping, structures, appurtenances and all other incidentals.

1.2 RELATED WORK

A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 00, EARTH MOVING.
B. Concrete: Section 03 30 00, CAST IN-PLACE CONCRETE.
C. Fire Protection System connection: Section 21 12 00, FIRE-SUPPRESSION STANDPIPES.
D. General plumbing: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
E. Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
F. Erosion and Sediment Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

1.3 DEFINITIONS

A. Water distribution system: Pipelines and appurtenances which are part of the distribution system outside the building for potable water and fire supply.
B. Water service line: Pipeline from main line to 5 feet outside of building.

1.4 ABBREVIATIONS

A. PVC: Polyvinyl chloride plastic.
B. DI: Ductile iron pipe.
C. WOG: Water, Oil and Gas.

1.5 DELIVERY, STORAGE AND HANDLING

A. Ensure that valves are dry and internally protected against rust and corrosion. Protect valves against damage to threaded ends and flange faces.
B. Use a sling to handle valves and fire hydrants if size requires handling by crane or lift. Rig valves to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

- C. Deliver piping with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe-end damage and to prevent entrance of dirt, debris, and moisture.
- D. Protect stored piping from moisture and dirt by elevating above grade. Protect flanges, fittings, and specialties from moisture and dirt.
- E. Store plastic piping protected from direct sunlight and support to prevent sagging and bending.
- F. Cleanliness of Piping and Equipment Systems:
 - 1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
 - 2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.

1.6 COORDINATION

- A. Coordinate connection to water main with Public Utility company.
- B. Coordinate water service lines with building contractor.

1.7 QUALITY ASSURANCE:

- A. Products Criteria:
 - 1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
 - 2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.
- B. Materials and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least three years. Digital electronic devices, software and systems such as controls, instruments or computer work stations shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years.
- C. Provide certification of factory hydrostatic testing of not less than 500 psi (3.5 MPa) in accordance with AWWA C151. Piping materials shall bear the label, stamp or other markings of the specified testing agency.

D. Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:

1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
4. All welds shall be stamped according to the provisions of the American Welding Society.

E. Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Resident Engineer prior to installation.

F. Applicable codes:

1. Plumbing Systems: IPC, International Plumbing Code.
2. Electrical components, devices and accessories shall be listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction and marked for intended use.
3. Fire-service main products shall be listed in the FM Global "Approval Guide" or Underwriters Laboratories (UL) "Fire Protection Equipment Directory".

1.8 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standards Institute (ANSI):

MSS SP-60-2004Connecting Flange Joint Between Tapping Sleeves
and Tapping Valves

MSS SP-108-2002.....Resilient-Seated Cast Iron, Eccentric Plug
Valves

C. American Society of Mechanical Engineers (ASME):

A112.1.2-2004.....Air Gaps in Plumbing Systems (for Plumbing
Fixtures and Water-Connected Receptors))

A112.6.3-2001.....Floor Drains

B16.1-2010.....Gray Iron Pipe Flanges and Flanged Fittings,
Class 25, 125, 250

B31.....Code for Pressure Piping Standards

D. American Society for Testing and Materials (ASTM):

A36/A36M-08.....Carbon Structural Steel

A48/A48M-08(2008).....Gray Iron Castings

A536-84(2009).....Ductile Iron Castings

A674-10.....Polyethylene Encasement for Ductile Iron Pipe
for Water or Other Liquids

B61-08.....Steam or Valve Bronze Castings

B62-09.....Composition Bronze or Ounce Metal Castings

C651-05.....Disinfecting Water Mains

D1785-06.....Poly (Vinyl Chloride) (PVC) Plastic Pipe,
Schedules 40, 80, and 120

D2239-03.....Polyethylene (PE) Plastic Pipe (SIDR-PR) Based
on Controlled Inside Diameter

D2464-06.....Threaded Poly (Vinyl Chloride) PVC Pipe
Fittings, Schedule 80

D2466-06.....Poly (Vinyl Chloride) (PVC) Pipe Fittings,
Schedule 40

D2467-06.....Poly (Vinyl Chloride) (PVC) Plastic Pipe
Fittings, Schedule 80

D2609-02(2008).....Plastic Insert Fittings for Polyethylene (PE)
Plastic Pipe

D3350-10a.....Polyethylene Plastics Pipe and Fittings
Materials

F714-10.....Polyethylene (PE) Plastic Pipe (SDR-PR) Based
on Outside Diameter

F1267-07.....Metal, Expanded, Steel

E. American Water Works Association (AWWA):

C104-08.....Cement-Mortar Lining for Ductile Iron Pipe and
Fittings

C105/A21.5-10.....Polyethylene Encasement for Ductile Iron Pipe
Systems

C110-08.....Ductile Iron and Gray-Iron Fittings

C111/A21.11-07.....Rubber-Gasket Joints for Ductile Iron Pressure
Pipe and Fittings

C115/A21.11-11.....Flanged Ductile Iron Pipe with Ductile Iron or
Gray-Iron Threaded Flanges

C151/A21.51-09.....Ductile Iron Pipe, Centrifugally Cast

C153/A21.53-11.....Ductile Iron Compact Fittings for Water Service

C502-05.....Dry-Barrel Fire Hydrants

C503-05.....Wet-Barrel Fire Hydrants

C504-10.....Rubber-Seated Butterfly Valves

C508-09.....Swing-Check Valves for Waterworks Service, 2-
In. Through 24-In. (50-mm Through 600-mm) NPS

C509-09.....Resilient-Seated Gate Valves for Water Supply
Service

C510-07.....Double Check Valve Backflow Prevention Assembly

C511-07.....Reduced-Pressure Principle Backflow Prevention
Assembly

C512-07.....Air Release, Air/Vacuum and Combination Air
Valves

C550-05.....Protective Interior Coatings for Valves and
Hydrants

- C600-10.....Installation of Ductile Iron Mains and Their Appurtenances
- C605-11.....Underground Installation of Polyvinyl Chloride (PVC) Pressure Pipe and Fittings for Water
- C606-11.....Grooved and Shouldered Joints
- C651-05.....Disinfecting Water Mains
- C700-09.....Cold-Water Meters, "Displacement Type," Bronze Main Case
- C800-05.....Underground Service Line Valves and Fittings
- C900-09.....Polyvinyl Chloride (PVC) Pressure Pipe and Fabricated Fittings, 4 In. Through 12 In. (100 mm Through 300 mm), for Water Transmission and Distribution
- C906-07.....Polyethylene (PE) Pressure Pipe and Fittings, 4 In. (100 mm) Through 64 In. (1,600 mm), for Water Distribution and Transmission
- C907-04.....Injection-Molded PVC Pressure Fittings, 4 Inch through 12 Inch (100 mm through 300 mm), for Water Distribution
- M23-2nd Ed.....PVC Pipe, Design and Installation
- M44-2nd Ed.....Distribution Valves: Selection, Installation, Field Testing and Maintenance
- F. National Fire Protection Association (NFPA):
- NFPA 24-2010 Ed.....Installation of Private Fire Service Mains and Their Appurtenances
- NFPA 1963-2009 Ed.....Fire Hose Connections
- G. NSF International (NSF):
- NSF/ANSI 14 (2013).....Plastics Piping System Components and Related Materials
- NSF/ANSI 61-2012.....Drinking Water System Components - Health Effects

NSF/ANSI 372-2011.....Drinking Water System Components - Lead Content

H. American Welding Society (AWS):

A5.8/A5.8M-2004Filler Metals for Brazing and Braze Welding

I. Underwriters' Laboratories (UL):

246.....Hydrants for Fire-Protection Service

262.....Gate Valves for Fire-Protection Service

312.....Check Valves for Fire-Protection Service

405.....Fire Department Connection Devices

753.....Alarm Accessories for Automatic Water-Supply
Control Valves for Fire Protection Service

789.....Indicator Posts for Fire-Protection Service

1091.....Butterfly Valves for Fire-Protection Service

1285.....Pipe and Couplings, Polyvinyl Chloride (PVC),
and Oriented Polyvinyl Chloride (PVCO) for
Underground Fire Service

1.9 WARRANTY

A. The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance. Further, the Contractor will furnish all manufacturers' and supplier's written guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption, and shall be certified in accordance with NSF/ANSI 61 or NSF 372.

B. Plastic pipe, fittings, and solvent cement shall meet NSF/ANSI 14 and shall be NSF listed for the service intended.

2.2 FACTORY-ASSEMBLED PRODUCTS

- A. Standardization of components shall be maximized to reduce spare part requirements. The contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

2.3 SAFETY GUARDS

- A. All equipment shall have moving parts protected to prevent personal injury. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gauge sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 1/4 inch (6 mm) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

2.4 LIFTING ATTACHMENTS

- A. Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.5 DUCTILE IRON PIPE AND FITTINGS

- A. Mechanical-Joint, Ductile-Iron Pipe: AWWA C151, with mechanical-joint bell and plain spigot end unless grooved or flanged ends are indicated, 350 psi (2400 kPa).
1. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
 2. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- B. Push-on-Joint, Ductile-Iron Pipe: AWWA C151, with push-on-joint bell and plain spigot end unless grooved or flanged ends are indicated, 350 psi (2400 kPa).
1. Push-on-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
 2. Gaskets: AWWA C111, rubber.
- C. Grooved-Joint, Ductile-Iron Pipe: AWWA C151, with cut, round-grooved ends.

1. Grooved-End, Ductile-Iron Pipe Appurtenances: ASTM A47, malleable-iron castings or ASTM A536, ductile-iron castings with dimensions matching pipe, 350 psi (3400 kPa).
 2. Grooved-End, Ductile-Iron-Piping Couplings: AWWA C606, for ductile-iron-pipe dimensions, Include ferrous housing sections, gasket suitable for water, and bolts and nuts.
 3. Gaskets: AWWA C111.
- D. Flanged Ductile Iron Pipe: AWWA C115/A21.11, with factory applied screwed long hub flanges.
1. Flanges: ASME B16.1 for 125 psi (850 kPa) or 250 psi (1725 kPa) pressure ratings, as necessary.
 2. Wall Sleeve Castings, size and types shown on the drawings, shall be hot dipped galvanized per ASTM A123.
 3. Pipe and fittings exposed to view in the finished work are to be painted in accordance with Section 09 91 00, PAINTING. Pipe shall be shop primed with one coat of rust inhibitive primer. Final paint color shall match the final wall color.
- E. Exterior Pipe Coating: The exterior of pipe shall have the standard asphaltic coating.

2.6 POLYVINYL CHLORIDE PIPE AND FITTINGS

- A. PVC, Schedule 40 Pipe: ASTM D1785.
1. PVC, Schedule 40 Socket Fittings: ASTM D2466.
- B. PVC, Schedule 80 Pipe: ASTM D1785.
1. PVC, Schedule 80 Socket Fittings: ASTM D2467.
 2. PVC, Schedule 80 Threaded Fittings: ASTM D2464.
- C. PVC, AWWA Pipe: AWWA C900, Class 150 and Class 200, with bell end with gasket, and with spigot end.
1. Comply with UL 1285 for fire-service mains if indicated.
 2. PVC Fabricated Fittings: AWWA C900, Class 150 and Class 200, with bell-and-spigot or double-bell ends. Include elastomeric gasket in each bell.
 3. PVC Molded Fittings: AWWA C907, Class 150, with bell-and-spigot or double-bell ends. Include elastomeric gasket in each bell.
 4. Push-on-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
 - a. Gaskets: AWWA C111, rubber.

5. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.

a. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

2.7 PE PIPE AND FITTINGS (NOT USED)

2.8 COPPER TUBE AND FITTINGS (NOT USED)

2.9 VALVES

A. Gate Valves: AWWA C509, Non-rising Stem, Resilient Seat, 200 psi (1380 kPa).

1. Valves 3 inches (75 mm) and larger: Resilient seat valve with gray- or ductile iron body and bonnet; cast iron or bronze double-disc gate; bronze gate rings; non-rising bronze stem and stem nut.

2. Interior and exterior coating: AWWA C550, thermo-setting or fusion epoxy.

3. Underground valve nut: Furnish valves with 2 inch (50 mm) nut for socket wrench operation.

4. Aboveground and pit operation: Furnish valves with hand wheels.

5. End connections shall match main line pipe.

B. Gate Valve Accessories and Specialties

1. Tapping-Sleeve Assembly: ANSI MSS SP-60; sleeve and valve to be compatible with the drilling matching.

a. Tapping Sleeve: Ductile Iron or Stainless-Steel, two-piece bolted sleeve. Sleeve to match the size and type of pipe material being tapped.

b. Valve shall include one raised face flange mating tapping-sleeve flange.

2. Valve Boxes: AWWA M44 with top section, adjustable extension of length required for depth of burial of valve, plug with lettering "WATER," and bottom section with base that fits over valve and with a barrel.

3. Operating Wrenches: Steel, tee-handle with one pointed end, stem of length to operate deepest buried valve, and socket matching valve operating nut. (Provide two wrenches for Project.)

4. Indicator Posts: UL 789, FMG approved, vertical-type, cast iron body with operating wrench, extension rod, and adjustable cast iron barrel of length required for depth of burial of valve.

C. Swing Check Valves:

1. Valves smaller than 2 inches (25 mm): ASTM B61, resilient seat, bronze body and bonnet, pressure rating of 200 psi (1380 kPa). Ends to match main line piping.
2. Valves 2 inches (25 mm) or larger: AWWA 508, resilient seat valve with iron body and bonnet, pressure rating of 200 psi (1380 kPa).
3. Coating: AWWA C550, fusion epoxy coated.

D. Detector Check Valves

1. Galvanized cast iron body, bolted cover with air-bleed device for access to internal parts, and flanged ends. Include one-piece bronze disc with bronze bushings, pivot, and replaceable seat. Include threaded bypass taps in inlet and outlet for bypass meter connection. Set valve to allow minimal water flow through bypass meter when major water flow is required.
 - a. Standards: UL 312 and FMG approved, 175 psi (1207 kPa).
 - b. Water Meter: AWWA C700, disc type, at least one-fourth size of detector check valve. Include meter, bypass piping, gate valves, check valve, and connections to detector check valve.

E. Butterfly Valves

1. Rubber-Seated Butterfly Valve: AWWA C504.
 - a. Provide rubber seated butterfly valve ductile iron body, wafer or flanged, minimum pressure of 150 psi (1035 kPa).
2. UL Butterfly Valve: UL 1091 and FMG approved.
 - a. Provide metal on resilient material seating butterfly valves that are UL 1091 and FMG approved, ductile iron body, wafer or flanged minimum pressure of 175 psi (1207 kPa).

F. Plug Valves: ANSI MSS SP-108, resilient-seated eccentric plug valve, minimum pressure of 175 psi (1207 kPa).

G. Corporation Valves and Curb Valves

1. Service-Saddle Assemblies: AWWA C800.
 - a. Service Saddle: Copper alloy with seal and threaded outlet for corporation valve.
 - b. Corporation Valve: Bronze body and ground-key plug, with threaded inlet and outlet matching service piping material.

2. Curb Valves: AWWA C800, bronze body, ground-key plug or ball, wide tee head, with inlet and outlet matching service piping material, minimum pressure of 200 psi (1375 kPa).
3. Service Boxes for Curb Valves: AWWA M44, cast iron telescoping top section; plug shall include lettering "WATER"; bottom section with base that fits over curb valve.
4. Shutoff Rods: Steel, tee-handle with one pointed end. Stem length shall extend 2 feet (600 mm) above top of valve box for operation of deepest buried valve, with slotted end matching curb valve.

H. Post-Indicator: NFPA 24 and be fully compatible with the valve and supervisory switches.

2.10 WATER METER BOXES (NOT USED)

2.11 CONCRETE VAULTS (NOT USED)

2.12 PROTECTIVE ENCLOSURES (NOT USED)

2.13 FLUSHING HYDRANTS (NOT USED)

2.14 FIRE HYDRANTS

A. All hydrants shall have removable interiors capable of replacement without digging up the hydrant and be packable under pressure. Threaded joints or spindles shall be bronze and upper and lower barrels shall be of equal diameter. Upper barrel shall be of sufficient length to permit setting hydrant with barrel flange not more than 4 inches (100 mm) above finished grade. All fire hydrants shall have 6 inch (150 mm) bottom connection. Provide (2) two of hydrant wrenches not less than 14 inches (350 mm) long. Pressure Rating: 150 psi (1035 kPa) minimum. Hydrant valve shall open by turning operating nut to left or counterclockwise. Exterior finish shall be red alkyd-gloss enamel paint, unless otherwise indicated. Outlet threads shall meet NFPA 1963, with external hose thread used by local fire department. Include cast iron caps with steel chains and Pentagon, 1-1/2 inch (38 mm) point to flat operating and cap nuts.

B. Dry-Barrel Fire Hydrants:

1. AWWA C502, freestanding, one NPS 4-1/2 (DN 115) and two NPS 2-1/2 (DN 65) outlets, 5-1/4 inch (133 mm) main valve, drain valve, and NPS 6 (DN 150) mechanical-joint inlet; interior coating according to AWWA C550; cast iron body, compression-type valve opening against pressure and closing.

2. UL 246, freestanding, one NPS 4-1/2 (DN 115) and two NPS 2-1/2 (DN 65) outlets, 5-1/4 inch (133 mm) main valve, drain valve, and NPS 6 (DN 150) mechanical-joint inlet; cast iron body, compression-type valve opening against pressure and closing.

C. Wet-Barrel Fire Hydrants:

1. AWWA C503, freestanding, with one NPS 4-1/2 (DN 115) and two NPS 2-1/2 (DN 65) outlets, NPS 6 (DN 150) threaded or flanged inlet, and base section with NPS 6 (DN 150) mechanical-joint inlet; interior coating according to AWWA C550.
2. UL 246, freestanding, one NPS 4-1/2 (DN 115) and two NPS 2-1/2 (DN 65) outlets, NPS 6 (DN 150) threaded or flanged inlet, and base section with NPS 6 (DN 150) mechanical-joint inlet.

2.15 FIRE DEPARTMENT CONNECTIONS

- A. Fire system base water supply must provide a minimum of 1000 gpm (3785 l/m) at 150 psi (1035 kPa) and 700 gpm (2650 l/m) at 200 psi (1380 kPa) at the Fire Department connection. For hydraulic calculations, the calculated demand shall not fall less than 10 percent below the water supply curve.
- B. Fire Department connections: UL 405, NFPA 1963, freestanding, cast bronze body, thread inlets, and matching local fire department hose threads, threaded bottom outlet, lugged caps, gaskets, and chains; lugged swivel connection and drop clapper for each hose-connection inlet; 18 inch (460 mm) high brass sleeve; round escutcheon plate, meeting the requirements of UL 405.
1. Connections: Two NPS 2-1/2 (DN 65) inlets and one NPS 4 (DN 100) outlet
 2. Inlet Alignment: Inline, horizontal.
 3. Finish Including Sleeve: Polished bronze
 4. Escutcheon Plate Marking: "AUTO SPKR" & "STANDPIPE"

2.16 ALARM DEVICES (NOT USED)

2.17 DISINFECTION CHLORINE (NOT USED)

2.18 WARNING TAPE

- A. Warning tape shall be standard, 4 mil. Polyethylene, 3 inch (76 mm) wide tape, detectable type, blue with black letters and imprinted with "CAUTION BURIED WATER LINE BELOW".

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

- A. Use pipe, fittings, and joining methods for piping systems according to the following applications.
 - 1. Transition couplings and special fittings with pressure ratings at least equal to piping pressure rating may be used, unless otherwise indicated.
 - 2. Do not use flanges or unions for underground piping.
 - 3. Flanges, unions, grooved-end-pipe couplings, and special fittings may be used, instead of joints indicated, on aboveground piping and piping in vaults.
- B. Underground water-service piping NPS 3/4 to NPS 3 (DN 20 to DN 80)
Insert pipe size range shall be the following:
 - 1. PVC, Schedule 80 pipe, socket fittings; and solvent-cemented joints.
- C. Underground Combined Water-Service and Fire-Service-Main Piping NPS 6 to NPS 12 (DN 150 to DN 300) shall be the following:
 - 1. Ductile iron, push-on-joint pipe; Ductile Iron, push-on-joint fittings; and gasketed joints.
 - 2. PVC, AWWA Class 150 pipe listed for fire-protection service; PVC fabricated or molded fittings of same Class as pipe; and gasketed joints.

3.2 VALVE APPLICATIONS

- A. Use mechanical-joint-end valves for NPS 3 (DN 80) and larger underground installation. Use threaded- or flanged-end valves for installation in vaults. Use UL/FMG, non-rising-stem gate valves for installation with indicator posts. Use corporation valves and curb valves with ends compatible with piping, for NPS 2 (DN 50) and smaller installation.
- B. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
 - 1. Underground Valves, NPS 3 (DN 80) and Larger: AWWA, cast iron, non-rising-stem, high-pressure, resilient-seated gate valves with valve box.

3.3 DUCTILE IRON PIPE

- A. Install Ductile Iron, water-service piping according to AWWA C600 and AWWA M41-3rd Edition.

1. Install PE corrosion-protection encasement according to ASTM A674 or AWWA C105/A21.5.
- B. Pipe shall be sound and clean before laying. When laying is not in progress, the open ends of the pipe shall be closed by watertight plug or other approved means.
- C. When cutting pipe is required, the cutting shall be done by machine, leaving a smooth cut at right angles to the axis of the pipe. Bevel cut ends of pipe to be used with push-on bell to conform to the manufactured spigot end. Cement lining shall be undamaged.
- D. Push on joints shall be made in strict accordance with the manufacturer's instruction. Pipe shall be laid with bell ends looking ahead.

3.4 PVC PIPE

- A. PVC piping shall be installed in strict accordance with the manufacturer's instructions and AWWA C605. Place selected material and thoroughly compacted to one foot above the top of the pipe.
- B. Install Copper Tracer Wire, No. 14 AWG solid, single conductor, insulated. Install in the trench with piping to allow location of the pipe with electronic detectors. The wire shall not be spiraled around the pipe nor taped to the pipe. Wire connections are to be made by stripping the insulation from the wire and soldering with rosin core solder per ASTM 828. Solder joints shall be wrapped with rubber tape and electrical tape. At least every 1000 feet (300 m) provide a 5 pound (2.3 kg) magnesium anode attached to the main tracer wire by solder. The solder joint shall be wrapped with rubber tape and with electrical tape. An anode shall also be attached at the end of each line.

3.5 COPPER PIPE (NOT USED)

3.6 ANCHORAGE INSTALLATION

- A. Install water-distribution piping with restrained joints. Anchorages and restrained-joint types that may be used include: concrete thrust blocks, set-screw mechanical retainer.
- B. Install anchorages for tees, plugs and caps, bends, crosses, valves, and hydrant branches. Include anchorages for the following piping systems:
 1. Gasketed-Joint, Ductile Iron, Water-Service Piping: According to AWWA C600.
 2. Gasketed-Joint, PVC Water-Service Piping: According to AWWA M23.

3. Fire-Service-Main Piping: According to NFPA 24.

C. Apply full coat of asphalt or other acceptable corrosion-resistant material to surfaces of installed ferrous anchorage devices.

3.7 VALVE INSTALLATION

A. AWWA Valves: Install each underground valve with stem pointing up and with valve box.

B. UL/FMG, Valves: Install each underground valve and valves in vaults with stem pointing up and with vertical cast iron indicator post.

C. MSS Valves: Install as component of connected piping system.

D. Corporation Valves and Curb Valves: Install each underground curb valve with head pointed up and with service box.

E. Raise or lower existing valve and curb stop boxes and fire hydrants to finish grade in areas being graded.

3.8 DETECTOR-CHECK VALVE INSTALLATION (NOT USED)

A. Install in vault or aboveground and for proper direction of flow. Install bypass with water meter, gate valves on each side of meter, and check valve downstream from meter.

B. Support detector check valves, meters, shutoff valves, and piping on brick or concrete piers.

3.9 WATER METER INSTALLATION (NOT USED)

3.10 ROUGHING-IN FOR WATER METERS (NOT USED)

3.11 WATER METER BOX INSTALLATION (NOT USED)

3.12 VACUUM BREAKER ASSEMBLY INSTALLATION (NOT USED)

3.13 BACKFLOW PREVENTER INSTALLATION (NOT USED)

3.14 CONCRETE VAULT INSTALLATION (NOT USED)

3.15 PROTECTIVE ENCLOSURE INSTALLATION (NOT USED)

3.16 FLUSHING HYDRANT INSTALLATION (NOT USED)

3.17 FIRE DEPARTMENT CONNECTION INSTALLATION

A. Install ball drip valves at each check valve for fire department connection to mains.

B. Install protective pipe bollards on two sides of each fire department connection.

3.18 FIRE HYDRANT INSTALLATION

A. Install each fire hydrant with separate gate valve in supply pipe, anchor with restrained joints or thrust blocks, and support in upright position.

- B. Install Wet-Barrel Fire Hydrants with valve below frost line. Provide for drainage.

3.19 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties. Install water service lines to a point of connection within approximately 5 feet (1500 mm) outside of building(s) to which service is to be connected and make connections thereto. If building services have not been installed provide temporary caps and mark for future connection.

3.20 FIELD QUALITY CONTROL

- A. Conduct piping tests before joints are covered and after concrete thrust blocks have hardened sufficiently. Fill pipeline 24 hours before testing and apply test pressure to stabilize system. Use only potable water.
- B. Prior to final acceptance, provide a video record of all piping from the building to the municipal connection to show the lines are free from obstructions, properly sloped and joined.
- C. Perform hydrostatic tests at not less than one-and-one-half times working pressure for two hours.
 - 1. Increase pressure in 50-psi (350-kPa) increments and inspect each joint between increments. Hold at test pressure for 1 hour; decrease to 0 psi (0 kPa). Slowly increase again to test pressure and hold for 1 more hour. Maximum allowable leakage is 2 quarts (1.89 L) per hour per 100 joints. Remake leaking joints with new materials and repeat test until leakage is within allowed limits.
- D. Prepare reports of testing activities.

3.21 IDENTIFICATION

- A. Install continuous underground warning tape 12 inches (300 mm) directly over piping.

3.22 CLEANING

- A. Purge new water-distribution piping systems and parts of existing systems that have been altered, extended, or repaired before use.
- B. Use purging and disinfecting procedure prescribed by local utility provider or other authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described in AWWA C651 or do as follows:

1. Fill the water system with a water/chlorine solution containing at least 50 ppm of chlorine; isolate and allow to stand for 24 hours.
 2. Drain the system of the previous solution and refill with water/chlorine solution containing at least 200 ppm of chlorine; isolate and allow system to stand for 3 hours.
 3. After standing time, flush system with clean, potable water until no chlorine remains in water coming from system.
 4. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedure if biological examination shows evidence of contamination.
- C. Prepare reports of purging and disinfecting activities.

--- E N D ---

SECTION 33 30 00
SANITARY SEWER UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies materials and procedures for construction of outside, underground sanitary sewer systems that are complete and ready for operation. This includes piping, structures and all other incidentals.

1.2 RELATED WORK

A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 00, EARTH MOVING.

B. General plumbing, protection of Materials and Equipment, and quality assurance: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

C. Fabrication of Steel Ladders: Section 05 50 00, METAL FABRICATION.

D. Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

E. Erosion and Sediment Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

1.3 DEFINITIONS

1.4 ABBREVIATIONS

A. PVC: Polyvinyl chloride plastic

B. DI: Ductile iron pipe

1.5 DELIVERY, STORAGE AND HANDLING

A. Store plastic piping protected from direct sunlight and support to prevent sagging and bending. Protect stored piping from moisture and dirt by elevating above grade. Protect flanges, fittings, and specialties from moisture and dirt.

B. Handle manholes according to manufacturer's written rigging instructions.

1.6 COORDINATION

A. Coordinate exterior utility lines and connections to building lines up to 5 feet of building wall.

1.7 QUALITY ASSURANCE:

A. Products Criteria:

1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.

2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

1.8 SUBMITTALS:

A. Manufacturers' Literature and Data shall be submitted for the following as one package:

1. Pipe, Fittings, and, Appurtenances.
2. Jointing Material.
3. Manhole and Structure Material.
4. Frames and Covers.
5. Steps and Ladders.
6. Gate Valves.
7. Valve Boxes.
8. Check Valves.
9. Air Release Valves.

1.9 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

- A74-09.....Cast Iron Soil Pipe and Fittings
- A185/A185M-07.....Steel Welded Wire Reinforcement, Plain, for
Concrete
- A615/A615M-09b.....Deformed and Plain Carbon-Steel Bars for
Concrete Reinforcement
- A746-99.....Ductile-Iron Gravity Sewer Pipe
- C478-09.....Precast Reinforced Concrete Manhole Sections
- C857-11.....Minimum Structural Design Loading for
Underground Precast Concrete Utility Structures
- C890-11.....Minimum Structural Design Loading for
Monolithic or Sectional Precast Concrete Water
and Wastewater Structures

C913-08.....Precast Concrete Water and Wastewater
Structures

C923-08.....Resilient Connectors Between Reinforced
Concrete Manhole Structures, Pipes, and
Laterals

C924-02(2009).....Testing Concrete Pipe Sewer Lines by Low-
Pressure Air Test Method

C990-09.....Joints for Concrete Pipe, Manholes, and precast
Box Sections using Preformed Flexible Joint
Sealants

C1173-10.....Flexible Transition Couplings for Underground
Piping Systems

C1440-08.....Thermoplastic Elastomeric (TPE) Gasket
Materials for Drain, Waste and Vent (DWV),
Sewer, Sanitary and Storm Plumbing Systems

C1460-08.....Shielded Transition Couplings for Use With
Dissimilar DWV Pipe and Fittings Above Ground

C1461-08.....Mechanical Couplings Using Thermoplastic
Elastomeric (TPE) Gaskets for Joining Drain,
Waste and Vent (DWV), Sewer, Sanitary and Storm
Plumbing systems for Above and below Ground Use

D2321-11.....Underground Installation of Thermoplastic Pipe
for Sewers and Other Gravity-Flow Applications

D3034-08.....Type PSM Poly(Vinyl Chloride) (PVC) Sewer Pipe
and Fittings

F477-10.....Elastomeric Seals (Gaskets) for Joining Plastic
Pipe

F679-08.....Poly(Vinyl Chloride) (PVC) Large-Diameter
Plastic Gravity Sewer Pipe and Fittings

F891-10.....Coextruded Poly(vinyl Chloride) (PVC) Plastic
Pipe With a Cellular Core

F949-10.....Poly(Vinyl Chloride) (PVC) Corrugated Sewer
Pipe With a Smooth Interior and Fittings

F1417-11.....Standard Test Method for Installation
Acceptance of Plastic Gravity Sewer Lines Using
Low-Pressure Air

F1668-08.....Construction Procedures for Buried Plastic Pipe

C. American Water Works Association (AWWA):

C105/A21.5-10.....Polyethylene Encasement for Ductile-Iron Pipe
Systems

C110-08.....Ductile-Iron and Gray-Iron Fittings

C111/A21.11-06.....Rubber Gasket Joints for Ductile Iron Pressure
Pipe and Fittings

C151/A21.51-09.....Ductile Iron Pipe, Centrifugally Cast

C153/A21.53-06.....Ductile Iron Compact Fittings for Water Service

C219-11.....Bolted, Sleeve-Type Couplings for Plain-End
Pipe

C512-07.....Air Release, Air/Vacuum and Combination Air
Valves for Water Works Service

C600-10.....Installation of Ductile-Iron Mains and Their
Appurtenances

C900-07.....Polyvinyl Chloride (PVC) Pressure Pipe and
Fabricated Fittings, 4 In. Through 12 In. (100
mm Through 300 mm), for Water Transmission and
Distribution

D. American Society of Mechanical Engineers:

A112.14.1-2003.....Backwater Valves

A112.36.2M-1991.....Cleanouts

1.10 WARRANTY

A. The Contractor shall remedy any defect due to faulty material or
workmanship and pay for any damage to other work resulting therefrom

within a period of one year from final acceptance. Further, the Contractor will provide all manufacturers' and supplier's written guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. Standardization of components shall be maximized to reduce spare part requirements.
- B. All pipe and fittings used in the construction of force mains shall be rated to meet the system maximum operating pressure with a minimum of 150 psi (1035 kPa).
- C. The Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

2.2 DUCTILE-IRON PIPE AND FITTINGS

- A. Mechanical Joint Piping
 - 1. Pipe and Fittings: AWWA C151, thickness unless otherwise shown or specified.
 - 2. Compact Fittings: AWWA C153.
 - 3. Gaskets: AWWA C111.
 - 4. Exterior coating: AWWA C151.
 - 5. Interior lining shall be as per ASTM A746.
 - 6. Pipe and fittings shall be polyethylene encased as per AWWA C105.
- B. Push-on-Joint Piping:
 - 1. Pipe: AWWA C151, thickness, with bolt holes in bell.
 - 2. Standard Fittings: AWWA C110.
 - 3. Compact Fittings: AWWA C153.
 - 4. Gaskets: AWWA C111.
 - 5. Exterior coating: AWWA C151.
 - 6. Interior lining: AWWA C151.
 - 7. Pipe and fittings shall be polyethylene encased as per AWWA C105.

2.3 PVC, GRAVITY SEWER PIPE AND FITTINGS

- A. PVC Gravity Sewer Piping:
 - 1. Pipe and Fittings shall conform to ASTM D3034 or ASTM F679, SDR 35
 - 2. Gaskets: ASTM F477.

2.4 PVC, PRESSURE PIPE AND FITTINGS

A. PVC:

1. Pipe: AWWA C900, Class 100 PVC pipe with bell-and-spigot ends for gasketed joints.
2. Fittings: AWWA C900, Class 100.
3. Gaskets: ASTM F477.

2.5 GRAVITY FLOW LINES WITH SECONDARY CONTAINMENT (ENCASEMENT) (NOT USED)

2.6 PVC PRESSURE (FORCE) MAIN:

A. Joints shall be fully restrained with mechanical joints, capable of restraining 50 percent above all loads acting on the joint, but not less than 150 psi (1035 kPa). Thrust blocks shall not be permitted.

B. Ductile iron pipe and fittings: AWWA C151.

1. Push-on joints shall be restrained by a mechanical restraint and prevent the opening of the joint.

C. Polyvinyl Chloride (PVC) Pipe and Fittings:

1. Pipe: ASTM D3034, SDR 35.
2. Gaskets: ASTM F477.

2.7 NONPRESSURE-TYPE TRANSITION COUPLINGS

A. Comply with ASTM C1173, elastomeric, sleeve type, reducing or transition coupling, for joining underground nonpressure piping. Include ends to match same sizes of main line piping and install corrosion-resistant metal tension bands and tightening mechanism on each end.

B. Sleeve Materials:

1. For Plastic Pipes: ASTM F477, elastomeric seal.
2. For Dissimilar Pipes: PVC or other material compatible with pipe materials being joined.

C. Unshielded, Flexible Couplings:

1. Couplings shall be elastomeric sleeve with stainless steel shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.

D. Shielded, Flexible Couplings:

1. Couplings shall meet ASTM C1460 with elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield with corrosion-resistant-metal tension band and tightening mechanism on each end.

E. Ring-Type, Flexible Couplings:

1. Couplings shall be elastomeric compression seal with dimensions to fit inside bell of larger mainline pipe and for spigot of smaller main line pipe to fit inside ring.

F. Nonpressure-Type, Rigid Couplings:

1. Coupling shall be ASTM C1461, sleeve-type, reducing-transition-type mechanical coupling, molded from ASTM C1440, TPE material; with corrosion-resistant-metal tension band and tightening mechanism on each end.

2.8 PRESSURE-TYPE PIPE COUPLINGS

A. Tubular-Sleeve Couplings:

1. Couplings shall meet AWWA C219, with center sleeve, gaskets, end rings, and bolt fasteners.

B. Metal, bolted, sleeve-type, reducing or transition couplings for joining underground pressure piping:

1. Couplings shall meet a 150-psi (1035-kPa minimum pressure rating and ends of same sizes of the main line piping.

C. Center-Sleeve Material:

1. Sleeve shall be Stainless steel.

D. Gasket material: Gaskets shall be natural or synthetic rubber.

E. Metal component finish: Finish shall be a corrosion-resistant material or coating.

2.9 EXPANSION JOINTS AND DEFLECTION FITTINGS

A. Ductile-Iron, Flexible Expansion Joints:

1. Compound fittings: Fittings shall have a combination of flanged and mechanical-joint ends complying with AWWA C110 or AWWA C153. Include two gasketed ball-joint sections and one gasketed sleeve section, rated for 250-psi (1725-kPa) minimum working pressure and for offset and expansion indicated.

B. Ductile-Iron Expansion Joints:

1. Jointing Material: Joints shall be a three-piece assembly of telescoping sleeve with gaskets and restrained-type, ductile iron, bell-and-spigot end sections complying with AWWA C110 or AWWA C153. Include rating for 250-psi (1725-kPa) minimum working pressure and for expansion indicated.

C. Ductile-Iron Deflection Fittings:

1. Jointing Material: Compound coupling fittings with ball joint, flexing section, gaskets, and restrained-joint ends shall comply with AWWA C110 or AWWA C153. Include rating for 250-psi (1725-kPa) minimum working pressure and for up to 15 deg of deflection.

2.10 BACKWATER VALVES

A. Cast-Iron Backwater Valves:

1. Valve Material: Valve shall be as per ASME A112.14.1, gray-iron body and bolted cover, with bronze seat.
2. Horizontal type: Horizontal valve will include a swing check valve and hub-and-spigot ends.
3. Combination horizontal and manual gate-valve type: Valve will include a swing check valve, integral gate valve, and hub-and-spigot ends.
4. Terminal type: Valve will include a bronze seat, swing check valve, and hub inlet.

B. PVC Backwater Valves:

1. PVC valve shall be a horizontal type; with PVC body, PVC removable cover, and PVC swing check valve.

2.11 CLEANOUTS

A. Cast-Iron Cleanouts:

1. Cleanouts shall be as per ASME A112.36.2M, round, gray-iron housing with clamping device and round, secured, scoriated, gray-iron cover. Include gray-iron ferrule with inside calk or spigot connection and countersunk, tapered-thread, brass closure plug.
2. Top-Loading Classification(s): Valve loadings shall be designed for Heavy Duty.
3. Cleanout Riser: Sewer pipe fitting on main line pipe and riser shall be as per ASTM A74, service class.

B. PVC Cleanouts:

1. PVC body with PVC threaded plug: Cleanout shall be as per ASTM D3034. PVC sewer pipe fitting and riser to cleanout.
2. Cleanout Riser: Sewer pipe fitting on main line sewer and riser shall match main line piping.

2.12 MANHOLES

- ### **A. Standard precast concrete manholes and vaults shall be constructed of precast concrete segmental blocks, precast reinforced concrete rings, precast reinforced sections or cast-in-place concrete.**

1. Precast Concrete Manholes: Material shall be as per ASTM C478, precast, reinforced concrete, of depth indicated, with sealed joints.
2. Concrete Base: Concrete for base of manhole shall have a minimum compressive strength of 5000 psi (35 MPa) at 28 days. Thickness to be 8 inches (200 mm), minimum.
3. Riser Section: 4 inch (100 mm) minimum thickness, of lengths to provide the total depth of manhole.
4. Top Section: Eccentric-cone type unless otherwise indicated. Top section to match adjustment ring configurations.
5. Joint Sealant: ASTM C990.
6. Resilient Pipe Connectors: ASTM C923.
7. Steps: If over 60 inches (1500 mm) in depth, ASTM A615 deformed, 1/2 inch (13 mm) steel reinforcing rods encased in precast concrete sections, with 16 inch (400 mm) minimum width, 12 to 16 inches (300 to 400 mm) center-to-center from top to bottom.
8. Adjusting Rings: Reinforced-concrete rings; 6 to 9 inch (150 to 225 mm) total thickness, with diameter matching manhole frame and cover, and with height as required to adjust manhole frame and cover to indicated elevation and slope.

B. Designed Concrete Manholes:

1. Description: ASTM C913; designed according to ASTM C890 for AASHTO HS20-44, heavy-traffic, structural loading; of depth, shape, and dimensions indicated, with provision for sealant joints.
2. Ballast: Increase thickness of one or more precast concrete sections or add concrete to manhole as required to prevent flotation.
3. Joint Sealant: ASTM C990, bitumen or butyl rubber.
4. Resilient Pipe Connectors: ASTM C923, cast or fitted into manhole walls, for each pipe connection.
5. Steps: If over 60 inches (1500 mm) in depth, individual FRP steps, FRP ladder, or ASTM A615, deformed, 1/2 inch (13 mm) steel reinforcing rods encased; width 16 inches (400 mm) minimum, 12 to 16 inches (300 to 400 mm) center-to-center from top to bottom.
6. Adjusting Rings: Reinforced-concrete rings; 6 to 9 inch (150 to 225 mm) total thickness, with diameter matching manhole frame and cover, and with height as required to adjust manhole frame and cover to indicated elevation and slope.

C. Manhole Base Channels: Manhole channels shall be main line pipe material. Lay main pipe through manhole and cut top of pipe out to be three-fourths of pipe diameter. Slope through manhole to match run slopes of the main pipe.

2.13 CONCRETE

A. Cast-in-place concrete shall be 4000 psi (27.6 MPa) minimum, with 0.45 maximum water/cementitious materials ratio.

B. Reinforcement

1. Reinforcing fabric shall be ASTM A185, steel, welded wire fabric, plain.

2. Reinforcing bars shall be ASTM A615, Grade 60 (420 MPa) deformed steel.

C. Benches shall be concrete, sloped to drain into the channel. Provide 6 inches (150 mm) from the cut section of top of pipe to edge of manhole.

D. Ballast and Pipe Supports shall be Portland cement design mix, 3000 psi (20.7 MPa) minimum, with 0.58 maximum water/cementitious materials ratio.

2.14 WET WELL

A. Fiberglass wet well. Tank shall be a single wall fiberglass reinforced plastic (FRP) UL labeled underground storage tanks as shown on the drawings. Size and fittings shall be as shown on drawings.

B. Concrete Wet Well:

1. Concrete wet well shall be a circular precast vault conforming to ASTM C857.

2. Vault Material: The vault shall have a poured concrete base with precast walls, and top poured in place structure.

3. Concrete: Concrete shall be 5000 psi (35 MPa) concrete at 28 days.

4. Design Load: The vault shall be rated for AASHTO HS20-44 loading and 30 percent impact loads.

5. Joints: Joints in the vault shall be tongue and groove. Flexible sealing compound, as recommended by the manufacturer, shall be placed in all joints to form a watertight structure.

6. Interior Coating: Concrete coating for the interior of wet wells shall consist of an epoxy blended filler sealer, and a cross linked epoxy phenolic cured, resistant protective coating.

C. Tank Design Criteria:

1. Internal Load: Tank shall withstand without leakage a 5 psi (34.5 kpa) air pressure test with 5 to 1 safety factor. Contractor shall test prior to installation as this is to test for leakage.
2. Vacuum Test: The tank shall be tested to 11.5 inches (292 mm) of mercury vacuum by the tank manufacturer to assure structural integrity. Contractor shall submit vacuum test certificate if test conducted by manufacturer at plant.
3. Surface Loading: Tank shall withstand surface AASHTO HS20-44 axle loads.
4. External Hydrostatic Pressure: Tank shall withstand 7 feet (2.1 m) of overburden with the hole fully flooded with a 3 to 1 safety factor against leaking.
5. Threaded fittings shall be of a material consistent with the requirements of the UL label and be of the sizes and locations shown on the drawings.
6. Tanks shall have nominal capacity as shown on drawings with a minimum of a 36 inch square (900 mm) ID manway riser, a complete cast iron frame and lid at finish grade, steps, and lid that is spring loaded.

2.15 ACID NEUTRALIZATION TANKS (NOT USED)

2.16 OIL AND GREASE INTERCEPTOR AND GREASE REMOVAL PIT

- A. Pit shall be constructed of reinforced precast concrete or cast-in-place concrete of the shape and configuration indicated on the plans. Precast vaults shall be constructed in accordance with ASTM C857 and be rated for AASHTO HS20-44 loading. The concrete shall have a minimum compressive strength of 5000 psi (35 MPa) at 28 days, and reinforcement shall comply with ASTM A615, Grade 60. Access to the pit shall be through 24 inches (600 mm) diameter manhole frame and cover or through hinged aluminum access manways.
- B. Baffles shall be constructed of 1/4 inch (6 mm) mild carbon steel with 1/4 inch (6 mm) thermoplastic coating.

2.17 AIR RELEASE VALVE FOR FORCE MAINS

- A. Valves shall be combination air release and vacuum valve with a single body. The valves shall be rated for 150 psi (1025 kPa) working pressure, and conform to AWWA C512. Valve shall be provided with threaded connections, and be mounted on a full opening ball valve to isolate the air release valve from the system.

2.18 WARNING TAPE

- A. Warning tape shall be standard, 4 mil (0.1 mm) polyethylene 3 inch (76 mm) wide tape detectable type, green with black letters and imprinted with "CAUTION BURIED SEWER LINE BELOW".

PART 3 - EXECUTION

3.1 PIPING INSTALLATION

- A. Drawing plans and details indicate the general location and arrangement of underground sanitary sewer piping. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.
- B. Install piping beginning at the low point, true to grades and alignment indicated on the drawings, with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for using lubricants, cements, and other installation requirements.
- C. Do not lay pipe on unstable material, in wet trench or when trench and weather conditions are unsuitable for the work.
- D. Support pipe on compacted bedding material. Excavate bell holes only large enough to properly make the joint.
- E. Inspect pipes and fittings for defects before installation. Defective materials shall be plainly marked and removed from the site. Cut pipe shall have smooth regular ends at right angles to axis of pipe.
- F. Lower pipe into trench carefully and bring to proper line, grade, and joint. After jointing, interior of each pipe shall be thoroughly wiped or swabbed to remove any dirt, trash or excess jointing materials.
- G. Do not walk on pipe in trenches until covered by layers of bedding or backfill material to a depth of 12 inches (300 mm) over the crown of the pipe.
- H. Warning tape shall be continuously placed 12 inches (300 mm) above sewer pipe
- I. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.

- J. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.
- K. When installing pipe under streets or other obstructions that cannot be disturbed, use pipe-jacking process or microtunneling.
- L. Install gravity-flow, non-pressure, drainage piping according to the following:
 - 1. Install piping pitched down in direction of flow, at minimum slope of 1 percent unless otherwise indicated.
 - 2. Install piping with minimum cover as shown on Drawings.
 - 3. Install ductile iron, gravity sewer piping according to AWWA C600.
 - 4. Install PVC cellular-core, PVC corrugated sewer, PSM sewer and PVC gravity sewer according to ASTM D2321 and ASTM F1668.
- M. Install force-main, pressure piping according to the following:
 - 1. Install piping with restrained joints at tee fittings and at horizontal and vertical changes in direction. Use corrosion-resistant rods, pipe or fittings, or cast-in-place-concrete supports or anchors. Pressure (force) mains shall have the bells facing the direction of flow.
 - 2. Sections of piping listed on the drawings shall be fully restrained. For devices with twist off nuts, the twist off nuts shall be placed on top of the fitting for the Resident Engineer's inspection. The Contractor shall torque test all bolts, set screws, identified by the Resident Engineer.
 - 3. Thrust blocks shall not be permitted.
- N. Clear interior of piping and manholes of dirt and superfluous material as work progresses. Maintain swab or drag in piping, and pull past each joint as it is completed. Place plug in end of incomplete piping at end of day and when work stops.

3.2 PIPE JOINT CONSTRUCTION

- A. Join gravity-flow, non-pressure, drainage piping according to the following:
 - 1. Join ductile iron, gravity sewer piping according to AWWA C600 for push-on joints.
 - 2. Join PVC piping according to ASTM D2321.

3. Join dissimilar pipe materials with nonpressure-type, flexible or rigid couplings.

B. Join force-main, pressure piping according to the following:

1. Join ductile iron pressure piping according to AWWA C600 for push-on joints.
2. Join PVC pressure piping according to manufacturer's recommendations.
3. Join dissimilar pipe materials with pressure-type couplings.

C. Pipe couplings, expansion joints, and deflection fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.

1. Use non-pressure flexible couplings where required to join gravity-flow, non-pressure sewer piping unless otherwise indicated.
 - a. Shielded Flexible couplings for pipes of same or slightly different OD.
 - b. Unshielded, increaser/reducer-pattern, flexible couplings for pipes with different OD.
 - c. Ring-type flexible couplings for piping of different sizes where annular space between smaller piping's OD and larger piping's ID permits installation.
2. Use pressure pipe couplings for force-main joints.

3.3 SEWER AND MANHOLE SUPPORTS, CONCRETE CRADLES WITHIN VAULTS

A. Install reinforced concrete as detailed on the drawings. The concrete shall not restrict access for future maintenance of the joints within the piping system.

3.4 BUILDING SERVICE LINES

A. Install sanitary sewer service lines to point of connection within approximately 5 feet (1500 mm) outside of building(s) where service is required and make connections. Coordinate the invert and location of the service line with the Contractor installing the building lines.

3.5 MANHOLE INSTALLATION

A. Install manholes complete with appurtenances and accessories indicated.

1. Precast concrete segmental blocks shall lay true and plumb. All horizontal and vertical joints shall be completely filled with mortar. Parge interior and exterior of structure with 1/2 inch (15 mm) or cement mortar applied with a trowel and finished to an even glazed surface.

2. Precast reinforced concrete rings shall be installed true and plumb. The joints between rings and between rings and the base and top, shall be sealed as per manufacturer's recommendations. Adjust the length of the rings so that the top section will be at the required elevation. Cutting the top section is not acceptable.

3. Concrete manhole risers and tops: Install as specified.

B. Designed Concrete Structures:

1. Concrete structures shall be installed in accordance with Section 03 30 00, CAST-IN-PLACE CONCRETE.

C. Do not build structures when air temperature is 32 deg F (0 deg C), or below.

D. The wall that supports access rungs or ladder shall be 90 deg vertical from the floor of structure to manhole cover.

E. Install steps and ladders per the manufacturer's recommendations. Steps and ladders shall not move or flex when used. All loose steps and ladders shall be replaced by the Contractor.

F. Set tops of frames and covers flush with finished surface of manholes that occur in pavements. In unpaved areas, the rim elevation shall be 2 inches (50 mm) above the adjacent finish grade.

G. Install manhole frames and covers on a mortar bed, such that frames and covers shall not move when subject to vehicular traffic. Install a concrete collar around the frame to protect the frame from moving until the adjacent pavement is placed. Install an 8 inches (200 mm) thick, by 12 inches (300 mm) wide concrete collar around the perimeter of the frame. Slope the top of the collar away from the frame.

3.6 WET WELLS

A. Install tank on a concrete pad as recommended by the manufacturer.

B. Installation of the tank and fittings shall be in accordance with the recommendations of the manufacturer.

C. In areas where the tank is subject to groundwater, the tank shall be anchored against floating as recommended by the manufacturer.

D. After installation, the inlets and outlets shall be plugged, and the tank completely filled with water. The tank shall have no leakage over a 48 hour period.

- E. Top of wet well should be set a minimum of 6 inches (150 mm) above finish grade, unless in a traffic area, then it must match existing grade.
- F. Install a 12 inches (300 mm) concrete ring around the fiberglass tank if in a grassed area.
- G. All tank walls shall be level and plumb.
- H. Seal all joints and depressions in the wet well.
- I. Pipe and fittings entering and within the wet well shall be poly-lined ductile iron pipe.
- J. All pipe penetrations through the walls of the wet well shall be sealed water tight.

3.7 OIL AND GREASE INTERCEPTOR AND GREASE REMOVAL PIT

- A. Pipe and fittings shall be PVC, piping shall be used inside of trap, between trap and buildings, and between trap and manhole.
- B. Manways and access manholes shall be set to finish grade providing adequate access to the unit. Slope pavement around the access-way to prevent stormwater from entering the unit.
- C. Install baffles as indicated on the drawings.

3.8 ACID NEUTRALIZING TANKS (NOT USED)

3.9 BACKWATER VALVE INSTALLATION

- A. Install horizontal-type backwater valves in piping manholes or pits.
- B. Install combination horizontal and manual gate valves in piping and in manholes.
- C. Install terminal-type backwater valves on end of piping and in manholes. Secure units to sidewalls.

3.10 CLEANOUT INSTALLATION

- A. Install cleanouts and riser extensions from sewer pipes to cleanouts at grade. Cleanouts should be 6 inches (150 mm) in diameter and consist of a ductile iron 45 degree fitting on end of run, or combination Y fitting and 1/8 bend in the run with ductile iron pipe extension, water tight plug or cap and cast frame and cover flush with finished grade. Install piping so cleanouts open in direction of flow in sewer pipe.
 - 1. Use Light-Duty, top-loading classification cleanouts in earth or unpaved foot-traffic areas.
 - 2. Use Medium-Duty, top-loading classification cleanouts in paved foot-traffic areas.

3. Use Heavy-Duty, top-loading classification cleanouts in vehicle-traffic service areas.
4. Use Extra-Heavy-Duty, top-loading classification cleanouts in roads.
- B. Set cleanout frames and covers in earth in cast-in-place-concrete, 18 by 18 by 12 inches (450 by 450 by 300 mm) 1 inch (25 mm) above surrounding grade.
- C. Where cleanout is in force main, provide a blind flange top connection. The center of the flange shall be equipped with a 2 inches (50 mm) base valve to allow the pressure in the line to be relieved prior to removal of the blind flange. Frames and covers for pressure (force) mains shall be 24 inches (600 mm) in diameter.
- D. Set cleanout frames and covers in concrete pavement and roads with tops flush with pavement surface.
- E. The top of the cleanout assembly shall be 2 inches (50 mm) below the bottom of the cover to prevent loads being transferred from the frame and cover to the piping.

3.11 CONNECTIONS

- A. Make connections to existing piping and underground manholes by coring and installing the pipe at the design invert. Install an elastomeric gasket around the pipe, and grout the interstitial space between the pipe and the core.
- B. Connection to an existing manhole: The bench of the manhole shall be cleaned and reshaped to provide a smooth flowline for all new pipes connected to the manhole.
- C. Use commercially manufactured wye fittings for piping branch connections. Encase entire wye fitting plus 6-inch (150-mm) overlap with not less than 6 inches (150 mm) of concrete with 28-day compressive strength of 3000 psi (20.7 MPa).
 1. Make branch connections from the side into existing piping, NPS 4 to NPS 20 (DN 100 to DN 500), by removing a section of the existing pipe.
 2. Make branch connections from the side into existing piping, NPS 21 (DN 525) or larger, or to underground manholes by cutting an opening into existing unit large enough to allow 3 inches (76 mm) of concrete to be packed around entering connection. Cut end of connection pipe passing through pipe or structure wall to conform to shape of and be

flush with inside wall unless otherwise indicated. On outside of pipe or manhole wall, encase entering connection in concrete to provide additional support of collar from connection to undisturbed ground.

3. Protect existing piping and manholes to prevent concrete or debris from entering while making tap connections. Remove debris or other extraneous material that may accumulate.

3.12 AIR RELEASE VALVES

- A. Set valves in vault or force mains with adequate space for maintenance of the valve. The vault shall have a solid floor to prevent all sanitary blowoff from being absorbed into the soils.
- B. Valves shall be set plumb and supported to the vault. Maintain accessibility to the isolation valve on the air valve line.
- C. Install the valve after the completion of testing of the pressure (force) main.

3.13 REGRADING

- A. Raise or lower existing manholes and structures frames and covers, cleanout frames and covers and valve boxes in regraded areas to finish grade. Carefully remove, clean and salvage cast iron frames and covers. Adjust the elevation of the top of the manhole or structure as detailed on the drawings. Adjust the elevation of the cleanout pipe riser, and reinstall the cap or plug. Reset cast iron frame and cover, grouting below and around the frame. Install concrete collar around reset frame and cover as specified for new construction.
- B. During periods when work is progressing on adjusting manholes or structures cover elevations, the Contractor shall install a temporary cover above the bench of the structure or manhole. The temporary cover shall be installed above the high flow elevation within the structure, and shall prevent debris from entering the wastewater stream.

3.14 CLOSING ABANDONED SANITARY SEWER SYSTEMS (NOT USED)

3.15 PIPE SEPARATION

- A. Horizontal Separation - Water Mains and Sewers:
 1. Existing and proposed water mains shall be at least 10 feet (3 m) horizontally from any proposed gravity flow and pressure (force main) sanitary sewer or sewer service connection.

2. Gravity flow mains and pressure (force) mains may be located closer than 10 feet (3 m) but not closer than 6 feet (1.8 m) to a water main when:

- a. Local conditions prevent a lateral separation of 10 feet (3 m); and
- b. The water main invert is at least 18 inches (450 mm) above the crown of the gravity sewer or 24 inches (600 mm) above the crown of the pressure (force) main; and the water main is in a separate trench separated by undisturbed earth.

3. When it is impossible to meet (1) or (2) above, both the water main and sanitary sewer main shall be constructed of push-on or mechanical joint ductile iron pipe.

B. Vertical Separation - Water Mains and Sewers at Crossings:

1. Water mains shall be separated from sewer mains so that the invert of the water main is a minimum of 24 inches (600 mm) above the crown of gravity flow sewer or 48 inches (1200 mm) above the crown of pressure (force) mains. The vertical separation shall be maintained within 10 feet (3 m) horizontally of the sewer and water crossing. When these vertical separations are met, no additional protection is required.

2. In no case shall pressure (force) sanitary main cross above, or within 24 inches (600 mm) of water lines.

3. When it is impossible to meet (1) above, the gravity flow sewer may be installed 18 inches (450 mm) above or 12 inches (300 mm) below the water main, provided that both the water main and sewer shall be constructed of push-on or mechanical ductile pipe. Pressure (Force) sewers may be installed 24 inches (600 mm) below the water line provided both the water line and sewer line are constructed of ductile iron pipe.

4. The required vertical separation between the sewer and the water main shall extend on each side of the crossing until the perpendicular distance from the water main to the sewer line is at least 10 feet (3 m).

3.16 IDENTIFICATION

A. Install green warning tape directly over piping and at outside edges of underground manholes.

3.17 FIELD QUALITY CONTROL

- A. All systems shall be inspected and obtain the Resident Engineer's approval. Prior to final acceptance, provide a video record of all piping from the building to the municipal connection to show the lines are free from obstructions, properly sloped and joined.
- B. To inspect, thoroughly flush out the lines and manholes before inspection. Lamp test between structures and show full bore indicating sewer is true to line and grade. Lips at joints on the inside of gravity sewer lines are not acceptable.
 - 1. Submit separate report for each system inspection.
 - 2. Defects requiring correction include the following:
 - a. Alignment: Less than full diameter of inside of pipe is visible between structures.
 - b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
 - c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
 - d. Infiltration: Water leakage into piping.
 - e. Exfiltration: Water leakage from or around piping.
 - 3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
 - 4. Re-inspect and repeat procedure until results are satisfactory.
- C. Air Tests: Test sanitary sewerage according to requirements of authorities having jurisdiction and the following:
 - 1. Test plastic gravity sewer piping according to ASTM F1417.
 - 2. Test concrete gravity sewer piping according to ASTM C924.
 - 3. Clean and isolate the section of sewer line to be tested. Plug or cap the ends of all branches, laterals, tees, wyes, and stubs to be included in the test to prevent air leakage. The line shall be pressurized to 4 psi (28 kPa) and allowed to stabilize. After pressure stabilization, the pressure shall be dropped to 3.5 psi (24 kPa) greater than the average back-pressure of any groundwater above the sewer.
 - 4. For force mains, perform testing after supports and anchors are installed. Test at pressure not less than 1-1/2 times the maximum system operating pressure, but not less than 150 psi (1035 kPa).

5. Testing of Fiberglass Sewage Holding Tanks shall show no leakage during a 5 psi (35 kPa) air pressure test with 5:1 safety factor.
6. Testing of Concrete Wet Well shall show no leakage with the wet well completely filled with water for a duration of 4 hours.

3.18 CLEANING

- A. Clean dirt and superfluous material from interior of piping.

--- E N D ---

SECTION 33 40 00
STORM SEWER UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies materials and procedures for construction of outside, underground storm sewer systems that are complete and ready for operation. This includes piping, structures and all other incidentals.

1.2 RELATED WORK

- A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 00, EARTH MOVING.
- B. Concrete Work, Reinforcing, Placement and Finishing: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- C. General plumbing, protection of Materials and Equipment, and quality assurance: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. Fabrication of Steel Ladders: Section 05 50 00, METAL FABRICATIONS.
- E. Materials and Testing Report Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- F. Erosion and Sediment Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

1.3 DEFINITIONS (NOT USED)

1.4 ABBREVIATIONS

- A. HDPE: High-density polyethylene
- B. PE: Polyethylene

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Do not store plastic manholes, pipe, and fittings in direct sunlight.
- B. Handle manholes catch basins and stormwater inlets according to manufacturer's written rigging instructions.

1.6 COORDINATION

- A. Coordinate connection to storm sewer main with the Public Agency providing storm sewer off-site drainage.
- B. Coordinate exterior utility lines and connections to building services up to the actual extent of building wall.

1.7 QUALITY ASSURANCE:

- A. Products Criteria:

1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

1.8 SUBMITTALS

- A. Manufacturers' Literature and Data shall be submitted, as one package, for pipes, fittings and appurtenances, including jointing materials, hydrants, valves and other miscellaneous items.

1.9 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. American Society for Testing and Materials (ASTM):

A185/A185M-07.....Steel Welded Wire Reinforcement, Plain, for
Concrete

A242/A242M-04(2009).....High-Strength Low-Alloy Structural Steel

A615/A615M-09b.....Deformed and Plain Carbon-Steel Bars for
Concrete Reinforcement

C14-07.....Non-reinforced Concrete Sewer, Storm Drain, and
Culvert Pipe

C33/C33M-08.....Concrete Aggregates

C76-11.....Reinforced Concrete Culvert, Storm Drain, and
Sewer Pipe

C139-10.....Concrete Masonry Units for Construction of
Catch Basins and Manholes

C150/C150M-11.....Portland Cement

C443-10.....Joints for Concrete Pipe and Manholes, Using
Rubber Gaskets

C478-09.....Precast Reinforced Concrete Manhole Sections

C506-10b.....Reinforced Concrete Arch Culvert, Storm Drain,
and Sewer Pipe

C507-10b.....Reinforced Concrete Elliptical Culvert, Storm
Drain, and Sewer Pipe

C655-09.....Reinforced Concrete D-Load Culvert, Storm
Drain, and Sewer Pipe

C857-07.....Minimum Structural Design Loading for
Underground Precast Concrete Utility Structures

C891-09.....Installation of Underground Precast Concrete
Utility Structures

C913-08.....Precast Concrete Water and Wastewater
Structures

C923-08.....Resilient Connectors Between Reinforced
Concrete Manhole Structures, Pipes, and
Laterals

C924-02(2009).....Testing Concrete Pipe Sewer Lines by Low-
Pressure Air Test Method

C990-09.....Joints for Concrete Pipe, Manholes, and Precast
Box Sections Using Preformed Flexible Joint
Sealants

C1103-03(2009).....Joint Acceptance Testing of Installed Precast
Concrete Pipe Sewer Lines

C1173-08.....Flexible Transition Couplings for Underground
Piping Systems

C1433-10.....Precast Reinforced Concrete Monolithic Box
Sections for Culverts, Storm Drains, and Sewers

C1479-10.....Installation of Precast Concrete Sewer, Storm
Drain, and Culvert Pipe Using Standard
Installations

- D448-08.....Sizes of Aggregate for Road and Bridge
Construction
- D698-07e1.....Laboratory Compaction Characteristics of Soil
Using Standard Effort (12 400 ft-lbf/ft³ (600
kN-m/m³))
- D1056-07.....Flexible Cellular Materials—Sponge or Expanded
Rubber
- C. American Association of State Highway and Transportation Officials
(AASHTO):
- M198-10.....Joints for Concrete Pipe, Manholes, and Precast
Box Sections Using Preformed Flexible Joint
Sealants
- D. American Water Works Association(AWWA):
- C110-08.....Ductile-Iron and Gray-Iron Fittings
- C219-11.....Bolted, Sleeve-Type Couplings for Plain-End
Pipe
- C600-10.....Installation of Ductile iron Mains and Their
Appurtenances
- E. American Society of Mechanical Engineers (ASME):
- A112.6.3-2001.....Floor and Trench Drains
- A112.14.1-2003.....Backwater Valves
- A112.36.2M-1991.....Cleanouts
- F. American Concrete Institute (ACI):
- 318-05.....Structural Commentary and Commentary
- 350/350M-06.....Environmental Engineering Concrete Structures
and Commentary
- G. National Stone, Sand and Gravel Association (NSSGA): Quarried Stone for
Erosion and Sediment Control

1.10 WARRANTY

The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance. Further, the Contractor will furnish all manufacturers' and suppliers' written guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

A. Standardization of components shall be maximized to reduce spare part requirements. The Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

2.2 STEEL PIPE AND FITTINGS (NOT USED)

2.3 ALUMINUM PIPE AND FITTINGS (NOT USED)

2.4 ABS PIPE AND FITTINGS (NOT USED)

2.5 PE PIPE AND FITTINGS

A. Corrugated PE drainage pipe and fittings, NPS 3 to NPS 10 (DN 80 to DN 250); ASTM F714, SDR 21 with smooth waterway for coupling joints.

1. Silt-tight Couplings: PE sleeve with ASTM D1056, Type 2, Class A, Grade 2 gasket material that mates with tube and fittings.

2.6 CONCRETE PIPE AND FITTINGS (NOT USED)

2.7 NONPRESSURE TRANSITION COUPLINGS

A. Comply with ASTM C1173, elastomeric, sleeve-type, reducing or transition coupling, for joining underground non-pressure piping. Include ends of same sizes as piping to be joined, and corrosion-resistant-metal tension band and tightening mechanism on each end.

B. Sleeve Materials

1. For concrete pipes: ASTM C443, rubber.
2. For plastic pipes: ASTM F477, elastomeric seal or ASTM D5926, PVC.
3. For dissimilar pipes: ASTM D5926, PVC or other material compatible with pipe materials being joined.

- C. Unshielded, Flexible Couplings: Couplings shall be an elastomeric sleeve with stainless-steel shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.
- D. Shielded, flexible couplings shall be elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.
- E. Ring-Type, flexible couplings shall be elastomeric compression seal with dimensions to fit inside bell of larger pipe and for spigot of smaller pipe to fit inside ring.

2.8 PRESSURE PIPE COUPLINGS (NOT USED)

2.9 EXPANSION JOINTS AND DEFLECTION FITTINGS (NOT USED)

2.10 BACKWATER VALVES (NOT USED)

2.11 CLEANOUTS (NOT USED)

2.12 DRAINS

- A. Cast-Iron Area Drains: ASME A112.6.3, gray-iron round body with anchor flange and round secured grate. Include bottom outlet with inside calk or spigot connection, of sizes indicated.

1. Top-Loading Classification(s): Heavy Duty.

- B. Cast-Iron Trench Drains: ASME A112.6.3, 6 inch (150 mm) wide top surface, rectangular body with anchor flange or other anchoring device, and rectangular secured grate. Include units of total length indicated and quantity of bottom outlets with inside calk or spigot connections, of sizes indicated.

1. Top-Loading Classification(s): Heavy Duty.

- C. Steel Trench Drains: ASTM A242, welded steel plate, to form rectangular body with uniform bottom downward slope of 2 percent toward outlet, anchor flange, and grate.

1. Plate Thicknesses: 1/8 inch (3.2 mm) and 1/4 inch (6.4 mm)

2. Overall Widths: 7-1/2 inches (190 mm) and 12-1/3 inches (313 mm)

- D. Grate openings shall be 1/4 inch (6.4 mm) circular 3/8 inch (9.5 mm) circular or 3/8 by 3 inch (9.5 by 76 mm) slots.

2.13 ENCASEMENT FOR PIPING

- A. Material: AWWA C105 Linear low-density polyethylene film of 0.008 inch (0.20 mm) or high-density, cross-laminated polyethylene film of 0.004 inch (0.10 mm) minimum thickness.

B. Form: Sheet or tube.

C. Color: Black or natural.

2.14 MANHOLES AND CATCH BASINS

A. Manhole Frames and Covers:

1. Description: Ferrous; 24 inch (610 mm) ID by 7 to 9 inch (175 to 225 mm) riser with 4 inch (102 mm) minimum width flange and 26-inch (600 mm) diameter cover. Include indented top design with lettering cast into cover, using wording equivalent to "STORM SEWER."
2. Material: ASTM A48/A48M, Class 35 gray iron unless otherwise indicated.

2.15 CONCRETE FOR MANHOLES AND CATCH BASINS (NOT USED)

2.16 POLYMER-CONCRETE, CHANNEL DRAINAGE SYSTEMS (NOT USED)

2.17 PLASTIC, CHANNEL DRAINAGE SYSTEMS (NOT USED)

2.18 PIPE OUTLETS

A. Head walls: Cast in-place reinforced concrete, with apron and tapered sides.

B. Riprap basins: Broken, irregularly sized and shaped, graded stone according to NSSGA's "Quarried Stone for Erosion and Sediment Control."

1. Average Size: NSSGA No. R-3, screen opening 2 inches (51 mm).

C. Filter Stone: NSSGA's "Quarried Stone for Erosion and Sediment Control," No. FS-2, No. 4 screen opening, average-size graded stone.

D. Energy Dissipaters: To be as per NSSGA's "Quarried Stone for Erosion and Sediment Control," No. A-1, 3-ton (2721-kg) average weight armor stone, unless otherwise indicated.

2.19 DRY WELLS (NOT USED)

2.20 STORMWATER DISPOSAL SYSTEMS (NOT USED)

2.21 HEADWALLS

A. Headwalls: Cast in-place concrete with a minimum compressive strength of 3000 psi (20 MPa) at 28 days.

2.22 FLARED END SECTIONS

A. Flared End Sections: Sections shall be of standard design fabricated from zinc-coated steel sheets conforming to requirements of ASTM A929.

2.23 PRECAST REINFORCED CONCRETE BOX CULVERT (NOT USED)

2.24 RESILIENT CONNECTORS AND DOWNSPOUT BOOTS FOR BUILDING ROOF DRAINS

- A. Resilient connectors and downspout boots: Flexible, watertight connectors used for connecting pipe to manholes and inlets, and shall conform to ASTM C923.

2.25 WARNING TAPE

- A. Standard, 4-Mil polyethylene 3 inch (76 mm) wide tape detectable type, purple with black letters, and imprinted with "CAUTION BURIED STORM SEWER BELOW".

PART 3 - EXECUTION

3.1 PIPE BEDDING

- A. The bedding surface of the pipe shall provide a firm foundation of uniform density throughout the entire length of pipe. Concrete pipe requirements are such that when no bedding class is specified, concrete pipe shall be bedded in a soil foundation accurately shaped and rounded to conform with the lowest one-fourth of the outside portion of circular pipe. When necessary, the bedding shall be tamped. Bell holes and depressions for joints shall not be more than the length, depth, and width required for properly making the particular type of joint. Plastic pipe bedding requirements shall meet the requirements of ASTM D2321. Bedding, haunching and initial backfill shall be either Class IB or Class II material. Corrugated metal pipe bedding requirements shall conform to ASTM A798.

3.2 PIPING INSTALLATION

- A. Drawing plans and details indicate general location and arrangement of underground storm drainage piping. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.
- B. Install piping with minimum cover as shown on the Drawings.
- C. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
1. Do not lay pipe on unstable material, in wet trench or when trench and weather conditions are unsuitable for the work.

2. Support pipe on compacted bedding material. Excavate bell holes only large enough to properly make the joint.
 3. Inspect pipes and fittings, for defects before installation. Defective materials shall be plainly marked and removed from the site. Cut pipe shall have smooth regular ends at right angles to axis of pipe.
 4. Clean interior of all pipe thoroughly before installation. When work is not in progress, open ends of pipe shall be closed securely to prevent entrance of storm water, dirt or other substances.
 5. Lower pipe into trench carefully and bring to proper line, grade, and joint. After jointing, interior of each pipe shall be thoroughly wiped or swabbed to remove any dirt, trash or excess jointing materials.
 6. Do not walk on pipe in trenches until covered by layers of shading to a depth of 12 inches (300 mm) over the crown of the pipe.
 7. Warning tape shall be continuously placed 12 inches (300 mm) above storm sewer piping.
- D. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.
- E. When installing pipe under streets or other obstructions that cannot be disturbed, use pipe-jacking process of microtunneling.
- F. Install gravity-flow, nonpressure drainage piping according to the following:
1. Install piping pitched down in direction of flow.
 2. Install piping NPS 6 (DN 150) and larger with restrained joints at tee fittings and at changes in direction. Use corrosion-resistant rods, pipe or fittings; or cast in-place concrete supports or anchors.
 3. Install reinforced concrete sewer piping according to ASTM C1479.

3.3 REGRADING

- A. Raise or lower existing manholes and structures frames and covers in regraded areas to finish grade. Carefully remove, clean and salvage cast

iron frames and covers. Adjust the elevation of the top of the manhole or structure as detailed on the drawings. Reset cast iron frame and cover, grouting below and around the frame. Install concrete collar around reset frame and cover as specified for new construction.

- B. During periods when work is progressing on adjusting manholes or structures cover elevations, the Contractor shall install a temporary cover above the bench of the structure or manhole. The temporary cover shall be installed above the high flow elevation within the structure, and shall prevent debris from entering the wastewater stream.

3.4 CONNECTIONS TO EXISTING VA-OWNED MANHOLES

- A. Make pipe connections and alterations to existing manholes so that finished work will conform as nearly as practicable to the applicable requirements specified for new manholes, including concrete and masonry work, cutting, and shaping.

3.5 CONNECTIONS TO EXISTING PUBLIC UTILITY MANHOLES (NOT USED)

3.6 DRAIN INSTALLATION

- A. Install type of drains in locations indicated.
1. Use Light-Duty, top-loading classification cleanouts in earth or unpaved foot-traffic areas.
 2. Use Medium-Duty, top-loading classification cleanouts in paved foot-traffic areas.
 3. Use Heavy-Duty, top-loading classification cleanouts in vehicle-traffic service areas.
 4. Use Extra-Heavy-Duty, top-loading classification cleanouts in roads.
- B. Embed drains in 4 inch (102 mm) minimum concrete around bottom and sides.
- C. Set drain frames and covers with tops flush with pavement surface.
- D. Assemble trench sections with flanged joints and embed trench sections in 4 inch (102 mm) minimum concrete around bottom and sides.

3.7 MANHOLE INSTALLATION (NOT USED)

3.8 CATCH BASIN INSTALLATION

- A. Set frames and grates to elevations indicated.

3.9 STORMWATER INLET AND OUTLET INSTALLATION

- A. Construct inlet head walls, aprons, and sides of reinforced concrete.
- B. Construct riprap of broken stone.

- C. Install outlets that spill onto grade, anchored with concrete.
- D. Install outlets that spill onto grade, with flared end sections that match pipe.
- E. Construct energy dissipaters at outlets.

3.10 DRY WELL INSTALLATION (NOT USED)

3.11 CHANNEL DRAINAGE SYSTEM INSTALLATION

- A. Install with top surfaces of components, except piping, flush with finished surface.
- B. Assemble channel sections to form slope down toward drain outlets. Use sealants, adhesives, fasteners, and other materials recommended by system manufacturer.
- C. Embed channel sections and drainage specialties in 4 inch (102 mm) minimum concrete around bottom and sides.
- D. Assemble channel sections with flanged or interlocking joints.
- E. Embed channel sections in 4 inch (102 mm) minimum concrete around bottom and sides.

3.12 STORMWATER DISPOSAL SYSTEM INSTALLATION (NOT USED)

3.13 CONNECTIONS

- A. Connect nonpressure, gravity-flow drainage piping in building's storm building drains specified in Division 22 Section FACILITY STORM DRAINAGE PIPING.
- B. Encase entire connection fitting, plus 6 inch (150 mm) overlap, with not less than 6 inches (150 mm) of concrete with 28-day compressive strength of 3000 psi (20.7 MPa).
- C. Make connections to existing piping and underground manholes.
 - 1. Use commercially manufactured wye fittings for piping branch connections. Remove section of existing pipe; install wye fitting into existing piping.
 - 2. Make branch connections from side into existing piping, NPS 4 to NPS 20 (DN 100 to DN 500). Remove section of existing pipe, install wye fitting into existing piping.
 - 3. Make branch connections from side into existing piping, NPS 21 (DN 525) or larger, or to underground manholes and structures by cutting into existing unit and creating an opening large enough to allow 3 inches (76 mm) of concrete to be packed around entering connection. Cut end of

connection pipe passing through pipe or structure wall to conform to shape of and be flush with inside wall unless otherwise indicated. On outside of pipe, manhole, or structure wall, use epoxy-bonding compound as interface between new and existing concrete and piping materials.

4. Protect existing piping, manholes, and structures to prevent concrete or debris from entering while making tap connections. Remove debris or other extraneous material that may accumulate.

3.14 CLOSING ABANDONED STORM DRAINAGE SYSTEMS

A. Abandoned Piping: Close open ends of abandoned underground piping indicated to remain in place. Include closures strong enough to withstand hydrostatic and earth pressures that may result after ends of abandoned piping have been closed. Use either procedure below:

1. Close open ends of piping with at least 8 inch (203 mm) thick, brick masonry bulkheads.
2. Close open ends of piping with threaded metal caps, plastic plugs, or other acceptable methods suitable for size and type of material being closed. Do not use wood plugs.

B. Abandoned Manholes and Structures: Excavate around manholes and structures as required and use one procedure below:

1. Remove manhole or structure and close open ends of remaining piping.
2. Remove top of manhole or structure down to at least 36 inches (915 mm) below final grade. Fill to within 12 inches (300 mm) of top with stone, rubble, gravel, or compacted dirt. Fill to top with concrete.

C. Backfill to grade according to Division 31 Section EARTH MOVING.

3.15 IDENTIFICATION

A. Install green warning tape directly over piping and at outside edge of underground structures.

3.16 FIELD QUALITY CONTROL

A. Inspect interior of piping to determine whether line displacement or other damage has occurred. Prior to final acceptance, provide a video record of all piping from the building to the municipal connection to show the lines are free from obstructions, properly sloped and joined.

1. Submit separate reports for each system inspection.
2. Defects requiring correction include the following:
 - a. Alignment: Less than full diameter of inside of pipe is visible between structures.
 - b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
 - c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
 - d. Infiltration: Water leakage into piping.
 - e. Exfiltration: Water leakage from or around piping.
3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
4. Reinspect and repeat procedure until results are satisfactory.

3.17 TESTING OF STORM SEWERS:

- A. Submit separate report for each test.
- B. Test new piping systems, and parts of existing systems that have been altered, extended, or repaired, for leaks and defects.
 1. Do not enclose, cover, or put into service before inspection and approval.
 2. Test completed piping systems according to requirements of authorities having jurisdiction.
 3. Schedule tests and inspections by authorities having jurisdiction with at least 24 hours advance notice.
 4. Submit separate report for each test.
 5. Air test gravity sewers. Concrete Pipes conform to ASTM C924, Plastic Pipes conform to ASTM F1417, all other pipe material conform to ASTM C828 or C924, after consulting with pipe manufacturer. Testing of individual joints shall conform to ASTM C1103.
- C. Leaks and loss in test pressure constitute defects that must be repaired. Replace leaking piping using new materials, and repeat testing until leakage is within allowances specified.

3.18 CLEANING

- A. Clean interior of piping of dirt and superfluous materials. Flush with potable water.

--- E N D ---

SECTION 33 46 13
FOUNDATION DRAINAGE

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies materials and procedures for construction of foundation drainage systems, including installation, backfill, and cleanout extensions, to a point of connection to storm sewer.

1.2 RELATED WORK

- A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 00, EARTH MOVING.
- B. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- C. General plumbing, protection of Materials and Equipment, and quality assurance: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

1.3 DEFINITIONS

Subdrainage: Foundation drainage system that collects and removes subsurface or seepage water from building foundation from building to discharge pond.

1.4 ABBREVIATIONS

- A. ABS: Acrylonitrile-butadiene-styrene plastic.
- B. HDPE: High-density polyethylene plastic.
- C. PE: Polyethylene plastic.
- D. PVC: Polyvinyl chloride plastic.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Do not store plastic manholes, pipe, and fittings in direct sunlight.
- B. Protect pipe, pipe fittings, and seals from dirt and damage.

1.6 COORDINATION

- A. Coordinate connection to storm sewer main, if approved, with the Public Agency responsible for the storm sewer system.
- B. Coordinate exterior utility lines and connections to foundation building drain.

1.7 QUALITY ASSURANCE:

- A. Products Criteria:

1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
 2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.
- B. Comply with the rules and regulations of the Public Agency having jurisdiction over the connection to public storm sewer lines or the requirements for discharge of subsurface drainage.

1.8 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
- A48-03.....Gray Iron Castings
 - C14-07.....Nonreinforced Concrete Sewer, Storm Drain, and
Culvert Pipe
 - C33/C33M-11.....Concrete Aggregates
 - C443-10.....Joints for Concrete Pipe and Manholes, Using
Rubber Gaskets
 - C444-03(2009).....Perforated Concrete Pipe
 - C578-10a.....Rigid, Cellular Polystyrene Thermal Insulation
 - C1173-08.....Flexible Transition Couplings for Underground
Piping Systems
 - D448-08.....Sizes of Aggregate for Road and Bridge
Construction
 - D1621-10.....Standard Test Method for Compressive Properties
of Rigid Cellular Plastics
 - D2235-04(2011).....Solvent Cement for Acrylonitrile-Butadiene-
Styrene (ABS) Plastic Pipe and Fittings

D2321-11.....Underground Installation of Thermoplastic Pipe
for Sewers and Other Gravity-Flow Applications

D2751-05.....Acrylonitrile-Butadiene-Styrene (ABS) Sewer
Pipe and Fittings

D3034-08.....Type PSM Poly (Vinyl Chloride) (PVC) Sewer Pipe
and Fittings

D3350-10a.....Polyethylene Plastic Pipe and Fittings Material

D4491-99a(2009).....Test Methods for Water Permeability of
Geotextiles by Permittivity

D4716-08.....Test Method for Determining the (In-plane) Flow
Rate per Unit Width and Hydraulic
Transmissivity of a Geosynthetic Using a
Constant Head

D5926-09.....Poly (Vinyl Chloride) (PVC) Gaskets for Drain,
Waste, and Vent (DWV), Sewer, Sanitary, and
Storm Plumbing Systems

D6707-06 (2011).....Circular-Knit Geotextile for Use in Subsurface
Drainage Applications

F405-05.....Corrugated Polyethylene (PE) Pipe and Fittings

F477-10.....Elastomeric Seals (Gaskets) for Joining Plastic
Pipe

F667-06.....Larger Diameter Corrugated Polyethylene Pipe
and Fittings

F2648-10.....2 to 60 Inch Annular Corrugated Profile Wall
Polyethylene (PE) Pipe and Fittings for Land
Drainage Applications

1.9 WARRANTY

The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance. Further, the Contractor will furnish all manufacturer's and supplier's written

guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. Standardization of components shall be maximized to reduce spare part requirements.
- B. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

2.3 UNDERSLAB HEADER

- A. PE pipe and fittings per ASTM F2648, ASTM F405, ASTM F667 or ASTM F2678.
- B. PVC sewer pipe and fittings per ASTM D3034, with ASTM F477, elastomeric seal gaskets.

2.4 PERFORATED-WALL PIPES AND FITTINGS FOR VAULTS OR MANHOLES

- A. Perforated PE Pipe and Fittings:
 - 1. Pipe shall be ASTM D2648, ASTM F405 or ASTM F667, Type CP; corrugated, for coupled joints.
 - 2. Couplings: Manufacturer's standard.
- B. Perforated PVC Sewer Pipe and Fittings shall be ASTM D3034.
- C. Perforated Concrete Pipe and Fittings: ASTM C444, Type 1, and applicable requirements in ASTM C14, Class 2, socket-and-spigot ends for gasketed joints.
 - 1. Gaskets: ASTM C443, rubber.

2.5 SOLID-WALL PIPES AND FITTINGS

- A. ABS Sewer Pipe and Fittings shall meet ASTM D2751.
 - 1. Solvent Cement: ASTM D2235.
 - 2. Gaskets: ASTM F477.
- B. PE Pipe and Fittings: ASTM D3350 or F405.
- C. PVC Sewer Pipe and Fittings: ASTM D3034.
 - 1. Gaskets: ASTM F477.

2.6 SPECIAL PIPE COUPLINGS

- A. Comply with ASTM C1173 for joining underground non-pressure piping. Include ends of same sizes as piping to be joined and corrosion-resistant metal tension band and tightening mechanism on each end.
1. Sleeve Materials:
 - a. For Dissimilar Pipes: ASTM D5926, PVC or other material compatible with pipe materials being joined.
 2. Unshielded Flexible Couplings: Elastomeric sleeve with stainless-steel shear ring and corrosion-resistant metal tension band and tightening mechanism on each end.

2.7 CLEANOUTS

- A. Cleanouts: Cast-iron parts shall conform to ASTM A48. Lid shall be secured, scoriated, Light, Medium or Highway Loading class. Include cast-iron ferrule and countersunk, brass cleanout plug.
- B. Cleanout PVC Extension shall conform to ASTM D3034. PVC extensions shall have watertight joints and long sweep elbow fittings. PVC cleanout shall have threaded plug and threaded pipe hub.

2.8 DRAINAGE CONDUITS (NOT USED)

2.9 DRAINAGE PANELS (NOT USED)

2.10 DRAINAGE MAT (NOT USED)

2.11 SOIL MATERIALS

- A. Drainage Material
1. Bedding shall be crushed stone, 3/4 inch (20 mm) to No. 4 per ASTM D448, at a minimum or as per geotechnical recommendations.
 2. Fill to 1 foot (300 mm) above pipe shall be Crushed stone, 3/4 inch (20 mm) to No. 4 per ASTM D448, at a minimum or as per geotechnical recommendations.
- B. Concrete Sand shall be ASTM C33.

2.12 GEOTEXTILE FILTER FABRICS

- A. Geotextile fabric shall conform to ASTM 6707. Elongation will be greater than 50 percent and the flow rate shall range from 110 to 330 gpm/sq. ft. (4480 to 13440 L/min. per sq. m).
1. Structure Type shall be Nonwoven, needle-punched continuous filament or woven, monofilament or multifilament.
 2. Style(s) shall be Flat and sock.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine surfaces and areas for suitable conditions where subdrainage systems are to be installed.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PIPING APPLICATIONS

- A. Underground Subdrainage Piping shall be:
 - 1. Perforated PE pipe and fittings, couplings, and coupled joints.
 - 2. Perforated PVC sewer pipe and fittings for loose, bell-and-spigot joints.
- B. Underslab Subdrainage Piping shall be:
 - 1. Perforated PE pipe and fittings, couplings, and coupled joints.
 - 2. Perforated PVC sewer pipe and fittings and loose, bell-and-spigot joints.
 - 3. Perforated concrete pipe and fittings, gaskets, and gasketed joints.
- C. Header Piping shall be:
 - 1. ABS pipe and fittings, gaskets, and gasketed joints.
 - 2. Cast-iron soil pipe and fittings, Extra-Heavy Service class; gaskets; and gasketed joints.
 - 3. PE drainage tubing and fittings, couplings, and coupled joints.
 - 4. PVC sewer pipe and fittings, couplings, and coupled joints.

3.3 CLEANOUT APPLICATIONS

- A. In Underground Subdrainage Piping:
 - 1. At Grade in Earth shall be PVC cleanouts.
 - 2. At Grade in Paved Areas shall be Cast-iron cleanouts.
- B. In Underslab Subdrainage Piping:
 - 1. In Equipment Yards and Unfinished Areas shall be Cast-iron cleanouts.

3.4 FOUNDATION DRAINAGE INSTALLATION

- A. Place impervious fill material on subgrade adjacent to bottom of footing after concrete footing forms have been removed. Place and compact impervious fill to dimensions indicated, but not less than 6 inches (150 mm) deep and 12 inches (300 mm) wide.
- B. Lay flat-style geotextile filter fabric in trench and overlap trench sides.

- C. Place supporting layer of drainage course over compacted subgrade and geotextile filter fabric, to compacted depth of not less than 4 inches (100 mm).
- D. Encase pipe with sock-style geotextile filter fabric before installing pipe. Connect sock sections with adhesive or tape and install drainage piping.
- E. Add drainage course to width of at least 6 inches (150 mm) on side away from wall and to top of pipe to perform tests.
- F. After satisfactory testing, cover drainage piping to width of at least 6 inches (150 mm) on side away from footing and above top of pipe to within 12 inches (300 mm) of finish grade.
- G. Install drainage course and wrap top of drainage course with flat-style geotextile filter fabric.
- H. Place layer of flat-style geotextile filter fabric over top of drainage course, overlapping edges at least 4 inches (100 mm).
- I. Do not use drainage panels as protection for waterproof membrane unless approved by factory-authorized service representative of waterproofing membrane manufacturer. Submit approval if so used.
- J. Place initial backfill material over compacted drainage course. Place material in loose-depth layers not exceeding 6 inches (150 mm). Thoroughly compact each layer. Final backfill to finish elevations and slope away from building.

3.5 UNDERSLAB DRAINAGE INSTALLATION

- A. Excavate for underslab drainage system after subgrade material has been compacted but before drainage course has been placed. Include horizontal distance of at least 6 inches (150 mm) between drainage pipe and trench walls. Grade bottom of trench excavations to required slope, and compact to firm, solid bed for drainage system.
- B. Lay flat-style geotextile filter fabric in trench and overlap trench sides.
- C. Place supporting layer of drainage course over compacted subgrade and geotextile filter fabric, to compacted depth of not less than 4 inches (100 mm).
- D. Encase pipe with sock-style geotextile filter fabric before installing pipe. Connect sock sections with adhesive or tape. Install drainage piping.

E. Add drainage course to width of at least 6 inches (150 mm) on side away from wall and to top of pipe to perform tests.

F. After satisfactory testing, cover drainage piping with drainage course to elevation of bottom of slab, and compact and wrap top of drainage course with flat-style geotextile filter fabric.

3.6 PLAZA DECK DRAINAGE INSTALLATION (NOT USED)

3.7 RETAINING-WALL DRAINAGE INSTALLATION (NOT USED)

3.8 LANDSCAPING DRAINAGE INSTALLATION (NOT USED)

3.9 PIPING INSTALLATION

A. Install piping beginning at low points of system, true to grades and alignment indicated, with unbroken continuity of invert. Bed piping with full bearing in filtering material. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions and other requirements indicated.

1. Foundation Subdrainage: Install piping pitched down in direction of flow, at a minimum slope of 0.5 percent and with a minimum cover of 36 inches (915 mm), unless otherwise indicated.

2. Underslab Subdrainage: Install piping pitched down in direction of flow, at a minimum slope of 0.5 percent.

3. Plaza Deck Subdrainage: Install piping pitched down in direction of flow, at a minimum slope of 1.0 percent.

4. Lay perforated pipe with perforations down.

5. Excavate recesses in trench bottom for bell ends of pipe. Lay pipe with bells facing upslope and with spigot end entered fully into adjacent bell.

B. Use increasers, reducers, and couplings made for different sizes or materials of pipes and fittings being connected. Reduction of pipe size in direction of flow is prohibited.

C. Install ABS piping, PE piping, PVC piping according to ASTM D2321.

3.10 PIPE JOINT CONSTRUCTION

A. Cast-Iron Soil Pipe and Fittings: Hub and spigot, with rubber compression gaskets according to ASTM A74. Use gaskets that match class of pipe and fittings.

B. Join ABS pipe and fittings according to ASTM D2751.

C. Join PE pipe or perforated PE pipe, tubing, and fittings with couplings for soil-tight joints according to ASTM D2321.

- D. Join PVC pipe and fittings according to ASTM D2729.
- E. Join perforated PVC pipe and fittings according to ASTM D2729.
- F. Join perforated concrete pipe and fittings with gaskets according to ASTM C443.
- G. Special Pipe Couplings: Join piping made of different materials and dimensions with special couplings made for this application. Use couplings that are compatible with and fit materials and dimensions of both pipes.

3.11 CLEANOUT INSTALLATION

A. Cleanouts for Foundation Subdrainage:

1. Install cleanouts from piping to grade. Locate cleanouts at beginning of piping run and at changes in direction. Install fittings so cleanouts open in direction of flow in piping.
2. In vehicular-traffic areas, use NPS 4 (DN 100) cast-iron soil pipe and fittings for piping branch fittings and riser extensions to cleanout. Set cleanout frames and covers in a cast-in-place concrete anchor, 18 by 18 by 12 inches (450 by 450 by 300 mm) in depth. Set top of cleanout flush with grade. Cast-iron pipe may also be used for cleanouts in nonvehicular-traffic areas.
3. In nonvehicular-traffic areas, use NPS 4 (DN 100) PVC pipe and fittings for piping branch fittings and riser extensions to cleanout. Set cleanout frames and covers in a cast-in-place concrete anchor, 12 by 12 by 4 inches (300 by 300 by 100 mm) in depth. Set top of cleanout plug 1 inch (25 mm) above grade.

B. Cleanouts for Underslab Subdrainage:

1. Install cleanouts and riser extensions from piping to top of slab. Locate cleanouts at beginning of piping run and at changes in direction. Install fittings so cleanouts open in direction of flow in piping.
2. Use NPS 4 (DN 100) cast-iron soil pipe and fittings for piping branch fittings and riser extensions to cleanout flush with top of slab.

3.12 CONNECTIONS

- A. Connect low elevations of subdrainage system to building's solid-wall-piping storm drainage system.

3.13 IDENTIFICATION

- A. Install PE warning tape or detectable warning tape over ferrous piping.

- B. Install detectable warning tape over nonferrous piping and over edges of underground structures.

3.14 FIELD QUALITY CONTROL

Testing: After installing drainage course to top of piping, test drain piping with water to ensure free flow before backfilling. Remove obstructions, replace damaged components, and repeat test until results are satisfactory.

3.15 CLEANING

Clear interior of installed piping and structures of dirt and other superfluous material as work progresses. Maintain swab or drag in piping and pull past each joint as it is completed. Place plugs in ends of uncompleted pipe at end of each day or when work stops.

--- E N D ---

SECTION 34 71 13
VEHICLE BARRIERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section includes passive Vehicle Barricades of fixed bollards

1.2 RELATED WORK

- A. Section 32 12 16, ASPHALT PAVING, for asphalt driveway and approach paving.
- B. Section 03 30 00, CAST-IN-PLACE CONCRETE, for concrete.
- C. Section 05 50 00, METAL FABRICATIONS, for pipe bollards to protect equipment.

1.3 SYSTEM DESCRIPTION

- A. Barricade system mounted in the ground as detailed on the drawings.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work. Indicate dimensions, required clearances, method of field assembly, and location and size of each field connection.
- C. Certificate test reports confirming compliance's with specified resistive rating.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.

1.6 COORDINATION

Coordinate installation of anchorages for passive vehicle barriers. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors, that are to be embedded in concrete or masonry. Deliver such items to Project site in time for installation.

PART 2 -PRODUCTS

2.1 PASSIVE VEHICLE BARRIERS

- A. Barrier Dimensions: As Shown on Plans.

- B. Barrier Material: Schedule 80 Steel pipe.
- C. Color: As Shown on Plans.

PART 3-EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, critical dimensions, and other conditions affecting performance.
- B. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

Install Passive Vehicle in concrete foundation as outlined in.

3.3 FIELD QUALITY CONTROL

Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

- - - END - - -

SECTION 48 14 00
SOLAR ENERGY ELECTRICAL POWER GENERATION SYSTEM

PART 1 - GENERAL

1.1 DESCRIPTION

The requirements of this Section apply to all sections of Division 48 related to solar energy electrical power generation systems.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS: General construction practices.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES: Submittals.
- C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical installation requirements.
- D. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Requirements for current conductors.
- E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for grounding.
- F. Section 26 05 33, RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS: Requirements for boxes, conduits, and raceways.
- G. Section 26 29 21, DISCONNECT SWITCHES: Requirements for disconnects.
- H. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

1.3 DEFINITIONS

- A. Unless otherwise specified or indicated, electrical and electronics terms used in these specifications, and on the drawings, shall be defined in IEEE 100.
- B. Unless otherwise specified or indicated, solar energy conversion and solar photovoltaic energy system terms used in these specifications, and on the drawings, shall be defined in ASTM E772 and IEC 61836.

1.4 QUALITY ASSURANCE

- A. Solar Energy Electrical Power Generation System installer(s) shall demonstrate that they have successfully installed at least four projects that, in aggregate, equal or exceed the size of the proposed project. References shall be provided for each of these referenced projects.
- B. Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

- C. Racking for solar photovoltaic system designs shall be prepared under the signature of a licensed Professional Engineer (PE) in the state of New Jersey. For this roof top installation, the PE shall also provide adequate review and structural analysis of the racking system structure that will be supporting the proposed solar photovoltaic system. Among the documents that shall be submitted by the licensed engineer are environmental loading analyses (including wind, snow and where applicable, seismic) and the racks attachment to substrate's with its ability to withstand these environmental forces.
- D. If paralleling arrangement is required, the system shall have anti-islanding capability thereby incapable of exporting power to the utility distribution system in the absence of utility power.
- E. Submit Solar Energy Electrical Power Generation System data package for the following items:
 - 1. Troubleshooting guide for solar photovoltaic systems
 - 2. Solar photovoltaic module warranty
 - 3. Operation instructions
 - 4. Preventive maintenance and inspection data, including a schedule for system operators
- F. Solar photovoltaic module warranty:
 - 1. Furnish five year manufacturer's warranty against defects in materials and workmanship.
 - 2. Furnish manufacturer's warranty with respect to power output that continues for a total of 25 years: the first 10 years at 90% minimum rated power output and the balance of 15 years at 80% minimum rated power output.
 - 3. PV modules shall be UL approved.

1.5 SUBMITTALS

- A. The system shall be provided with a Net Meter. Prepare appropriate applications and submittals to the Contracting Officer's Representative COR. The proposed system shall be connected and tied directly to the campus grid. Prepare appropriate applications and submittals to the COR. Provide application and pay all fees to utility of the installation.

- B. Submit six copies in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections, to the COR.
- C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- D. If equipment submitted differs in arrangement from that shown on the submittals, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract and acceptable to the COR.
- E. Prior to submitting shop drawings for approval, Contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications from the applicable other manufacturers, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- F. Submittals and shop drawings for independent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient installation. Final review and approvals will be made only by groups.
- G. Shop Drawings: Include photovoltaic module structural supports, solar module control sequences, and instrument mounting and interconnections and all other components, parts and pieces required to complete the functioning assembly. Where applicable, include pre-fabricated assemblies such as inverter skids or racking assemblies, and shop drawings for foundations or other support structures.
- H. Product Data: Include detailed information for components of the solar energy system.
 - 1. Wiring
 - 2. Wiring Specialties
 - 3. DC-AC Inverter
 - 4. Solar Storage Battery Option
 - 5. Solar Modules

6. Collector Supports
7. Instrumentation
8. Switch gear
9. DC and AC disconnects, where applicable
10. Combiner boxes, where applicable
11. Rack system
12. Monitoring systems, including appropriate interfacing with existing facility data collection systems.
- I. Certificates: Submit technical representative's certification that the installation has been implemented as intended by the system designer and where applicable, recommended by the manufacturer.
- J. Manufacturer's Instructions
- K. Operation and Maintenance Solar Energy Systems Data Package:
 1. Safety precautions
 2. Operator restart
 3. Startup, shutdown, and post-shutdown procedures
 4. Normal operations
 5. Emergency operations
 6. Environmental conditions
 7. Preventive maintenance plan and schedule
 8. Troubleshooting guides and diagnostic techniques
 9. Wiring and control diagrams
 10. Maintenance and repair procedures
 11. Removal and replacement instructions
 12. Spare parts and supply list
 13. O&M submittal data
 14. Parts identification
 15. Testing equipment and special tool information
 16. Warranty information
 17. Testing and performance data
 18. Contractor information
- L. Closeout Submittals:
 1. Posted operating instructions for solar photovoltaic energy system: provide for wiring identification codes and diagrams of solar photovoltaic systems, operating instructions, control matrix, and troubleshooting instructions.

2. Solar photovoltaic system verification certificate per IEC 62446.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
- E772-11.....Standard Terminology of Solar Energy Conversion
- E1038-10.....Standard Test Method for Determining Resistance
of Photovoltaic Modules to Hail by Impact with
Propelled Ice Balls
- C. Institute of Electrical and Electronics Engineers (IEEE):
- 100-00.....The Authoritative Dictionary of IEEE Standards
Terms, Seventh Edition
- 519-92.....Recommended Practices and Requirements for
Harmonic Control in Electric Power Systems
- 937-07.....Recommended Practice for Installation and
Maintenance of Lead-Acid Batteries for
Photovoltaic (PV) Systems
- 1013-07.....Recommended Practice for Sizing Lead-Acid
Batteries for Stand-Alone Photovoltaic (PV)
Systems
- 1361-03.....Guide for Selection, Charging, Test and
Evaluation of Lead-Acid Batteries Used in
Stand-Alone Photovoltaic (PV) Systems
- 1526-03.....Recommended Practice for Testing the
Performance of Stand-Alone Photovoltaic Systems
- 1547-03.....Standard for Interconnecting Distributed
Resources with Electric Power Systems
- 1561-07.....Guide for Optimizing the Performance and Life
of Lead-Acid Batteries in Remote Hybrid Systems
- 1562-07.....Guide for Array and Battery Sizing in Stand-
Alone Photovoltaic (PV) Systems
- 1661-07.....Guide for Test and Evaluation of Lead-Acid
Batteries Used in Photovoltaic (PV) Hybrid
Power Systems

D. International Code Council (ICC):

IBC-12.....International Building Code
IFC-12.....International Fire Code
IRC-12.....International Residential Code

E. International Electrotechnical Commission (IEC):

60529-04.....Degrees of Protection Provided by Enclosures
(IP Code); Ed 1.0
61215-05.....Crystalline Silicon Terrestrial Photovoltaic
(PV) Modules - Design Qualification and Type
Approval; Ed 2.0
61646-08.....Thin-Film Terrestrial Photovoltaic (PV) Modules
- Design Qualification and Type Approval; Ed
2.0
61730-1-04.....Photovoltaic (PV) Module Safety Qualification -
Part 1: Requirements for Construction; Ed 1.0
61836-07.....Solar Photovoltaic Energy Systems - Terms,
Definitions and Symbols; Ed. 2.0
62446-09.....Grid-Connected Photovoltaic (PV) Systems -
Minimum Requirements for System Documentation,
Commissioning Tests and Inspection; Ed 1.0

F. International Organization for Standardization (ISO):

9001-08.....Quality Management Systems - Requirements

G. National Electrical Manufacturer's Association (NEMA):

250-08.....Enclosures for Electrical Equipment (1,000
Volts Maximum)

H. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

I. Underwriters Laboratories (UL):

6-07.....Electrical Rigid Metal Conduit - Steel; Ed 14
94-96.....Tests for Flammability of Plastic Materials for
Parts in Devices and Appliances; Ed 5
797-07.....Electrical Metallic Tubing - Steel; Ed 9
969-95.....Standard for Marking and Labeling Systems; Ed 4
1242-06.....Standard for Electrical Intermediate Metal
Conduit - Steel; Ed 4

1703-02.....Standard for Flat-Plate Photovoltaic Modules
and Panels; Ed 3

1741-10.....Standard for Inverters, Converters, Controllers
and Interconnection System Equipment for Use
with Distributed Energy Resources

PART 2 - PRODUCTS

2.1 GENERAL

- A. Provide materials to fabricate solar energy systems in accordance with this section. At the Contractor's option, provide factory-prefabricated solar equipment packages which include photovoltaic modules, batteries or other energy storage, inverters, and controls which meet the requirements of this section.
- B. The COR or local environmental entities may require environmental impact studies which may include, for example, effects upon wildlife. The Contractor shall determine which entity has jurisdiction over environmental matters and shall make appropriate inquiry and comply with all applicable regulations.

2.2 GROUNDING

- A. Array frame shall be installed in accordance with NFPA 70 NEC 250.
- B. Shall ground according to manufacturer instructions per UL 1703.
- C. DC Ground-Fault Protector:
 - 1. Shall be listed per UL 1703.
 - 2. Shall comply with requirements of the NEC to reduce fire hazards.
 - 3. Ungrounded DC solar photovoltaic arrays shall comply with the NEC.

2.3 PV ARRAY CIRCUIT COMBINER BOX

- A. Shall include internal overcurrent protection devices with dead front.
- B. Shall be contained in non-conductive NEMA Type 4X enclosure per NEMA 250.
- C. Up to 48 volts DC: Shall use DC breakers that meet NEC requirements for overcurrent protection, are ETL-tested, and UL-listed.
- D. Up to 600 volts DC, paralleling system: Shall use fuses instead of breakers.
- E. Shall be listed to UL 1741.
- F. Ground and pole-mounted arrays shall have a separate combiner box mounted to the pole itself.
- G. Where applicable, combiner box shall be a disconnecting combiner box.

2.4 SWITCH/DISCONNECTING MEANS

- A. Shall be in accordance with the NEC, as shown on the drawings, and as specified.
- B. Means of disconnect shall be UL-listed.
- C. Refer to COR for exact locations.
- D. Utility External Disconnect Switch (UEDS): Provide UEDS per NFPA 70 NEC 690.61.

2.5 WIRING SPECIALTIES

- A. Direct Current Conductor:
 - 1. If Exposed: Shall use USE-2, UF (inadequate at 60°C [140°F]), or SE, 90°C [194°F] wet-rated and sunlight-resistant (usually for tracking modules).
 - 2. If in Conduit: Shall use RHW-2, THWN-2, or XHHW-2 90°C [194°F], wet-rated conductors required.
- B. Conduits and Raceways:
 - 1. Shall use solid steel conduit listed per UL 6, UL 1242, UL 797 (as appropriate) except for tracking modules. Weather tight EMT installations shall be allowed for DC wiring in weather protected areas.
 - 2. Shall use expansion joints on long conduit runs.
 - 3. Cannot be installed on modules.
- C. Weather impacted enclosures shall be rated to NEMA 3R or better per NEMA 250.
- D. Cable Assemblies and Junction Boxes:
 - 1. Shall be UL-listed.
 - 2. Shall be rated IP65 or IP67 per IEC 60529.
 - 3. Shall be rated to 5VA flammability per UL 94.
- E. Prohibited Wiring Materials: Not UL-listed, or listed materials used in unapproved environments.

2.6 DC-AC INVERTER

- A. Shall have stand-alone, utility-interactive, or combined capabilities.
- B. Shall be listed to UL 1741, per IRC M2302.4.
- C. Shall comply with IEEE 519 and IEEE 1547.
- D. Shall be listed per FCC Part 15 Class A (commercial) or Class B (residential): Unintended radiators.
- E. Shall include maximum power point tracking (MPPT) features.

F. Shall include anti-islanding protection if paralleling arrangement is required.

2.7 SOLAR PHOTOVOLTAIC (PV) MODULES

A. Minimum Performance Parameters as per IBC 1509.7.4, IRC M2302.3, UL 1703.

B. Photovoltaic Panel Types:

1. Monocrystalline: Listed to UL 1703, IEC 61215 and 61730, ISO 9000 or 9001; per NFPA 70 NEC 110.3, 690.4(D).
2. Polycrystalline: Listed to UL 1703, IEC 61215 and 61730, ISO 9000 or 9001; per NFPA 70 NEC 110.3, 690.4(D).
3. Thin-Film/Flexible: Listed to UL 1703, IEC 61646 and 61730, ISO 9000 or 9001; per NFPA 70 NEC 110.3, 690.4(D).
4. Building-Integrated & Solar Shingles: Listed to UL 1703, IEC 61646 and 61730, ISO 9000 or 9001, per NFPA 70 NEC 110.3, 690.4(D).

C. Module and System Identification

1. Module or Panel:
 - a. UL 969 defines weather resistance.
 - b. UL 1703 defines marking contents and format.
2. Main Service Disconnect: per IFC 605.11.1.3, NFPA 70 NEC 690.13.
3. Identification Content and Format: per NFPA 70 NEC 690.51.
4. Identification for DC Conduit, Raceways, Enclosures, Cable Assemblies, and Junction Boxes: IFC 605.11.1, IFC 605.11.1.4
5. Identification for Inverter: per NFPA 70 NEC 690.4(D), inverter shall be identified and listed for the application.

D. Bypass diodes shall be built into each PV module either between each cell or each string of cells.

E. Other Components: refer to UL 1703.

F. Hail Protection: Compliant with testing procedure per ASTM E-1038.

G. Lightning Protection: Shall ground according to manufacturer instructions per UL 1703.

H. Access, Pathways, and Smoke Ventilation: per IFC 605.11.3, access and spacing requirements observed in order to: ensure access to the roof, provide pathways to specific areas of the roof, provide for smoke ventilation opportunities area, and, where applicable, provide emergency access egress from the roof.

I. Fire Classification:

1. IBC 1505.8 for building-integrated photovoltaic and solar shingles.
2. IBC 1509.7.2 or IRC M2302.2.2: Although not technically enforceable, every effort shall be made to ensure the solar photovoltaic module is not combustible.

2.8 COLLECTOR SUPPORTS

- A. Wind Resistance Requirement:
 1. For rack-mounted: IBC 1509.7.1
 2. For building-integrated photovoltaic and solar shingles: IBC 1507.17.3 and IRC R905.16.3
- B. Mechanical Load Requirement: UL 1703.
- C. Ground and Pole Mount:
 1. Shall require a Professional Engineer (PE) stamp on foundation design.
 2. Where possible, shall have combiner boxes mounted directly to the pole itself.

2.9 INSTRUMENTATION

- A. Charge Controller: See 2.2.G.
- B. Meters: If grid-connected system, net smart meter provided by utility.
- C. Sensors:
 1. Temperature sensor shall be a component in the MPPT control system.
 2. May install additional data acquisition sensors to measure irradiance, wind speed, and ambient and PV module temperatures. Any additional sensors shall require a conduit separate from the current conductor conduit.
- D. Datalogger/Monitoring System: Shall be a packaged system capable of string-level monitoring or in the case of micro-inverters, capable of monitoring and logging an individual module's information.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install the solar photovoltaic system in accordance with the NEC, this section, and the printed instructions of the manufacturer per ICC IBC 1507.17.2. Prior to system start-up, ensure no copper wire remains exposed with the exception of grounding wire in certain circumstances per manufacturer instructions.
 1. Refer to ICC IBC 1507.17.2; ICC IRC R905.16.2 for BIPV and Solar Shingles.

2. Refer to ICC IBC 1509.7.3; ICC IRC M2302.2 for rack-mounted PV.
 3. Refer to ICC IBC 1507.1, 2; ICC IRC R905.16.3 for materials.
- B. Wiring Installation: Workers shall be made aware that photovoltaic modules will be live and generating electricity when there is any ambient light source and shall take appropriate precautions. Utilize on site measurements in conjunction with engineering designs to accurately cut wires and layout before making permanent connections. Locate wires out of the way of windows, doors, openings, and other hazards. Ensure wires are free of snags and sharp edges that have the potential to compromise the wire insulation. If the system is roof-mounted it shall have direct current ground fault protection according to NEC 690.5. Ensure breakers in combiner box are in the off position (or fuses removed) during combiner box wiring.
- C. Instrumentation: Install instruments as recommended by the control manufacturers. Locate control panels inside mechanical room.
- D. Building-Integrated Photovoltaic Installations: Building-integrated photovoltaic modules/shingles shall be installed in accordance with the manufacturer's installation instructions per IBC 1507.17.2.
- E. Rack-Mounted Photovoltaic Installations: Rack-mounted photovoltaic modules shall be installed in accordance with the manufacturer's installation instructions per IBC 1507.17.3.
- F. Ground and Pole-Mounted Photovoltaic Installations: If structure is used as equipment grounding conductor, ensure compliance with NFPA 70 NEC 250.136 and 690.43. Wiring shall not be readily accessible.
- G. Tracking System Installations: Disconnect shall be within sight of the tracking motor.

3.2 FIELD QUALITY CONTROL

- A. Field Inspection: Prior to initial operation, inspect the photovoltaic system for conformance to drawings, specifications and NFPA 70. Inspect the following information on each collector:
1. Manufacturer's name or trademark
 2. Model name or number
 3. Certifying agency label and rating.
- B. Tests: Provide equipment and apparatus required for performing tests. Correct defects disclosed by the tests and repeat tests. Conduct testing in the presence of the COR.

1. Module String Voltage Test: Prior to connecting wiring to the combiner box, use a digital multimeter to ensure each series string's polarity is correct. Tests shall be performed in accordance with IEC 62446.
2. Operation Tests: Perform tests on electrical systems, in accordance with the manufacturer's written recommendations. Tests for stand-alone systems shall be performed per IEEE 1526.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the solar photovoltaic electrical power generation system is in good operating condition and properly performing the intended function.

3.4 COMMISSIONING

- A. Contractor shall coordinate with electrical utility to establish interconnection agreement if system is grid-tied.
- B. Connect the solar array to the electrical utility grid only after receiving prior approval from the utility company.
- C. Only qualified personnel shall connect the solar array to the utility grid.

3.5 INSTRUCTION

- A. A complete set of operating instructions for the solar photovoltaic electrical power generation system shall be laminated or mounted under acrylic glass and installed in a frame near the equipment.
- B. Furnish the services of a factory-trained technician for one, 4-hour training period for instructing personnel in the maintenance and operation of the solar photovoltaic electrical power generation system, on the dates requested by the COR.

---END---