

SECTION 02 41 00
DEMOLITION

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies demolition and removal of portions of buildings, utilities, other structures and debris.

1.2 RELATED WORK:

- A. Safety Requirements: GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.
- C. Construction Waste Management: Section 017419 CONSTRUCTION WASTE MANAGEMENT.

1.3 PROTECTION:

- A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.
- C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.
- D. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.
- E. In addition to previously listed fire and safety rules to be observed in performance of work, include following:
 - 1. No wall or part of wall shall be permitted to fall outwardly from structures.
 - 2. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
 - 3. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.

F. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center; any damaged items shall be repaired or replaced as approved by the Project Engineer. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have Project Engineer's approval.

1.4 UTILITY SERVICES:

- A. Demolish and remove utility service lines shown to be removed.
- B. Remove abandoned utility lines that would interfere with installation of new construction.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 DEMOLITION:

- A.D and remove portions of buildings and structures, including all appurtenances related or connected thereto, as noted below:
 - 1. As required for installation of new compacted fill, concrete floor slab and CMU partitions.
 - 2. Excavate to depth within Generator Room as required to reach undisturbed soil.
- B. Debris, including masonry, concrete, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the Medical Center to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the Project Engineer. Break up concrete slab on grade and remove from Medical Center. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.
- C. Remove and legally dispose of all materials, in accordance with submitted Waste Management Plan, other than earth to remain as part of project work. Materials removed shall become property of contractor and

shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations.

- D. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the Project Engineer. When Utility lines are encountered that are not indicated on the drawings, the Project Engineer shall be notified prior to further work in that area.

3.2 CLEAN-UP:

- A. On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to Project Engineer. Clean-up shall include off the Medical disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

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**SECTION 03 30 53
CAST-IN-PLACE CONCRETE**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies cast-in-place structural concrete and material and mixes for other concrete.

1.2 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

1.3 TOLERANCES:

- A. ACI 117.
- B. Slab Finishes: ACI 117, F-number method in accordance with ASTM E1155.

1.4 REGULATORY REQUIREMENTS:

- A. ACI SP-66 ACI Detailing Manual
- B. ACI 318 - Building Code Requirements for Reinforced Concrete.

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Concrete Mix Design.
- C. Shop Drawings: Reinforcing steel: Complete shop drawings.
- D. Manufacturer's Certificates: Air-entraining admixture, chemical admixtures, curing compounds.

1.6 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
 - 117R-06.....Tolerances for Concrete Construction and Materials
 - 211.1-91(R2002).....Proportions for Normal, Heavyweight, and Mass Concrete
 - 211.2-98(R2004).....Proportions for Structural Lightweight Concrete
 - 301-05.....Specification for Structural Concrete
 - 305R-06.....Hot Weather Concreting
 - 306R-2002.....Cold Weather Concreting
 - SP-66-04ACI Detailing Manual
 - 318/318R-05.....Building Code Requirements for Reinforced Concrete
 - 347R-04.....Guide to Formwork for Concrete
- C. American Society for Testing And Materials (ASTM):

A185-07.....	Steel Welded Wire, Fabric, Plain for Concrete Reinforcement
A615/A615M-08.....	Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
A996/A996M-06.....	Standard Specification for Rail-Steel and Axle-Steel Deformed Bars for Concrete Reinforcement
C31/C31M-08.....	Making and Curing Concrete Test Specimens in the Field
C33-07.....	Concrete Aggregates
C39/C39M-05.....	Compressive Strength of Cylindrical Concrete Specimens
C94/C94M-07.....	Ready-Mixed Concrete
C143/C143M-05.....	Standard Test Method for Slump of Hydraulic Cement Concrete
C150-07.....	Portland Cement
C171-07.....	Sheet Material for Curing Concrete
C172-07.....	Sampling Freshly Mixed Concrete
C173-07.....	Air Content of Freshly Mixed Concrete by the Volumetric Method
C192/C192M-07.....	Making and Curing Concrete Test Specimens in the Laboratory
C231-08.....	Air Content of Freshly Mixed Concrete by the Pressure Method
C260-06.....	Air-Entraining Admixtures for Concrete
C330-05.....	Lightweight Aggregates for Structural Concrete
C494/C494M-08.....	Chemical Admixtures for Concrete
C618-08.....	Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete
D1751-04.....	Preformed Expansion Joint Fillers for Concrete Paving and Structural Construction (Non-extruding and Resilient Bituminous Types)
D4397-02.....	Polyethylene Sheeting for Construction, Industrial and Agricultural Applications
E1155-96(2008).....	Determining Floor Flatness and Floor Levelness Numbers

PART 2 - PRODUCTS

2.1 FORMS:

- A. Wood, plywood, metal, or other materials, approved by Project Engineer, of grade or type suitable to obtain type of finish specified.

2.2 MATERIALS:

- A. Portland Cement: ASTM C150, Type I or II.

- B. Fly Ash: ASTM C618, Class C or F including supplementary optional requirements relating to reactive aggregates and alkalis, and loss on ignition (LOI) not to exceed 5 percent.
- C. Coarse Aggregate: ASTM C33, Size 67. Size 467 may be used for footings and walls over 300 mm (12 inches) thick. Coarse aggregate for applied topping and metal pan stair fill shall be Size 7.
- D. Fine Aggregate: ASTM C33.
- E. Lightweight Aggregate for Structural Concrete: ASTM C330, Table 1
- F. Mixing Water: Fresh, clean, and potable.
- G. Air-Entraining Admixture: ASTM C260.
- H. Chemical Admixtures: ASTM C494.
- I. Vapor Barrier: ASTM D4397, 0.25 mm (10 mil).
- J. Reinforcing Steel: ASTM A615 or ASTM A996, deformed. See structural drawings for grade.
- K. Welded Wire Fabric: ASTM A185.
- L. Expansion Joint Filler: ASTM D1751.
- M. Sheet Materials for Curing Concrete: ASTM C171.
- N. Abrasive Aggregates: Aluminum oxide grains or emery grits.
- O. Liquid Densifier/Sealer: 100 percent active colorless aqueous silicate solution.
- P. Grout, Non-Shrinking: Premixed ferrous or non-ferrous, mixed and applied in accordance with manufacturer's recommendations. Grout shall show no settlement or vertical drying shrinkage at 3 days or thereafter based on initial measurement made at time of placement, and produce a compressive strength of at least 18mpa (2500 psi) at 3 days and 35mpa (5000 psi) at 28 days.

2.3 CONCRETE MIXES:

- A. Design of concrete mixes using materials specified shall be the responsibility of the Contractor as set forth under Option C of ASTM C94.
- B. Compressive strength at 28 days shall be not less than 30 Mpa (4000 psi).
- C. Establish strength of concrete by testing prior to beginning concreting operation. Test consists of average of three cylinders made and cured in accordance with ASTM C192 and tested in accordance with ASTM C39.
- D. Maximum slump for vibrated concrete is 100 mm (4 inches) tested in accordance with ASTM C143.
- E. Cement and water factor (See Table I):

TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE

Concrete: Strength Min. 28 Day Comp. Str. MPa (psi)	Non-Air-Entrained		Air-Entrained	
	Min. Cement kg/ (lbs/c. yd)	Max. Water Cement Ratio	Min. Cement kg/ (lbs/c. yd)	Max. Water Cement Ratio
35 (5000) ^{1,3}	375 (630)	0.45	385 (650)	0.40
30 (4000) ^{1,3}	325 (550)	0.55	340 (570)	0.50
25 (3000) ^{1,3}	280 (470)	0.65	290 (490)	0.55
25 (3000) ^{1,2}	300 (500)	*	310 (520)	*

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 8.3 MPa (1200 psi) in excess of f'c. For concrete strengths above 35 Mpa (5000 psi), the proposed mix design shall achieve a compressive strength 9.7 MPa (1400 psi) in excess of f'c.
2. Lightweight Structural Concrete. Pump mixes may require higher cement values.
3. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.

* Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.

F. Air-entrainment is required for all exterior concrete and as required for Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS. Air content shall conform with the following table:

**TABLE I - TOTAL AIR CONTENT
FOR VARIOUS SIZES OF COARSE AGGREGATES (NORMAL CONCRETE)**

Nominal Maximum Size of Coarse Aggregate	Total Air Content Percentage by Volume
10 mm (3/8 in)	6 to 10
13 mm (1/2 in)	5 to 9
19 mm (3/4 in)	4 to 8
25 mm (1 in)	3 1/2 to 6 1/2
40 mm (1 1/2 in)	3 to 6

2.4 BATCHING & MIXING:

A. Store, batch, and mix materials as specified in ASTM C94.

1. Ready-Mixed: Ready-mixed concrete comply with ASTM C94, except use of non-agitating equipment for transporting concrete to the site will not be permitted. With each load of concrete delivered to project,

ready-mixed concrete producer shall furnish, in duplicate, certification as required by ASTM C94.

PART 3 - EXECUTION

3.1 FORMWORK:

- A. Installation conform to ACI 347. Sufficiently tight to hold concrete without leakage, sufficiently braced to withstand vibration of concrete, and to carry, without appreciable deflection, all dead and live loads to which they may be subjected.
- B. Treating and Wetting: Treat or wet contact forms as follows:
 - 1. Coat plywood and board forms with non-staining form sealer. In hot weather cool forms by wetting with cool water just before concrete is placed.
 - 2. Clean and coat removable metal forms with light form oil before reinforcement is placed. In hot weather cool metal forms by thoroughly wetting with water just before placing concrete.
 - 3. Use sealer on reused plywood forms as specified for new material.
- C. Items specified as furnished under this and other sections of specifications and required to be in their final position at time concrete is placed shall be properly located, accurately positioned and built into construction, and maintained securely in place.
- D. Construction Tolerances:
 - 1. Contractor is responsible for setting and maintaining concrete formwork to assure erection of completed work within tolerances specified to accommodate installation or other rough and finish materials. Remedial work necessary for correcting excessive tolerances is the responsibility of the Contractor. Erected work that exceeds specified tolerance limits shall be remedied or removed and replaced, at no additional cost to the Government.
 - 2. Permissible surface irregularities for various classes of materials are defined as "finishes" in specification sections covering individual materials. They are to be distinguished from tolerances specified which are applicable to surface irregularities of structural elements.

3.2 REINFORCEMENT:

- A. Details of concrete reinforcement, unless otherwise shown, in accordance with ACI 318 and ACI SP-66. Support and securely tie reinforcing steel to prevent displacement during placing of concrete.

3.3 VAPOR BARRIER:

- A. Except where membrane waterproofing is required, place interior concrete slabs on a continuous vapor barrier.

- B. Place 100 mm (4 inches) of fine granular fill over the vapor barrier to act as a blotter for concrete slab.
- C. Lap joints 150 mm (6 inches) and seal with a compatible pressure-sensitive tape.
- D. Patch punctures and tears.

3.4 PLACING CONCRETE:

- A. Remove water from excavations before concrete is placed. Remove hardened concrete, debris and other foreign materials from interior of forms, and from inside of mixing and conveying equipment. Obtain approval of Project Engineer before placing concrete. Provide screeds at required elevations for concrete slabs.
- B. Before placing new concrete on or against concrete which has set, existing surfaces shall be roughened and cleaned free from all laitance, foreign matter, and loose particles.
- C. Convey concrete from mixer to final place of deposit by method which will prevent segregation or loss of ingredients. Do not deposit in work concrete that has attained its initial set or has contained its water or cement more than 1 1/2 hours. Do not allow concrete to drop freely more than 1500 mm (5 feet) in unexposed work nor more than 900 mm (3 feet) in exposed work. Place and consolidate concrete in horizontal layers not exceeding 300 mm (12 inches) in thickness. Consolidate concrete by spading, rodding, and mechanical vibrator. Do not secure vibrator to forms or reinforcement. Vibration shall be carried on continuously with placing of concrete.
- D. Hot weather placing of concrete: Follow recommendations of ACI 305R to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete.
- E. Cold weather placing of concrete: Follow recommendations of ACI 306R, to prevent freezing of thin sections less than 300 mm (12 inches) and to permit concrete to gain strength properly, except that use of calcium chloride shall not be permitted without written approval from Project Engineer.

3.5 PROTECTION AND CURING:

- A. Protect exposed surfaces of concrete from premature drying, wash by rain or running water, wind, mechanical injury, and excessively hot or cold temperature. Curing method shall be subject to approval by Project Engineer.

3.6 FORM REMOVAL:

- A. Forms remain in place until concrete has a sufficient strength to carry its own weight and loads supported. Removal of forms at any time is the Contractor's sole responsibility.

3.7 SURFACE PREPARATION:

- A. Immediately after forms have been removed and work has been examined and approved by Project Engineer, remove loose materials, and patch all stone pockets, surface honeycomb, or similar deficiencies with cement mortar made with 1 part portland cement and 2 to 3 parts sand.

3.8 FINISHES:

A. Vertical Surface Finishes:

1. Interior and Exterior Exposed Areas (finished): Finished areas, unless otherwise shown, shall be given a grout finish of uniform color and shall have a smooth finish treated as follows:
 - a. After concrete has hardened and laitance, fins and burrs have been removed, scrub concrete with wire brushes. Clean stained concrete surfaces by use of a hone or stone.
 - b. Apply grout composed of 1 part portland cement and 1 part clean, fine sand (smaller than 600 micro-m (No. 30) sieve). Work grout into surface of concrete with cork floats or fiber brushes until all pits and honeycomb are filled.
 - c. After grout has hardened, but still plastic, remove surplus grout with a sponge rubber float and by rubbing with clean burlap.
 - d. In hot, dry weather use a fog spray to keep grout wet during setting period. Complete finish for any area in same day. Confine limits of finished areas to natural breaks in wall surface. Do not leave grout on concrete surface overnight.

B. Slab Finishes:

1. Scratch Finish: Slab surfaces to receive a bonded applied cementitious application shall all be thoroughly raked or wire broomed after partial setting (within 2 hours after placing) to roughen surface to insure a permanent bond between base slab and applied cementitious materials.
2. Floating: Allow water brought to surface by float used for rough finishing to evaporate before surface is again floated or troweled. Do not sprinkle dry cement on surface to absorb water.
3. Float Finish: Stair treads, and platforms, both interior and exterior, equipment pads, and slabs to receive non-cementitious materials, except as specified, shall be screened and floated to a smooth dense finish. After first floating, while surface is still soft, surfaces shall be checked for alignment using a straightedge or

template. Correct high spots by cutting down with a trowel or similar tool and correct low spots by filling in with material of same composition as floor finish. Remove any surface projections on floated finish by rubbing or dry grinding. Refloat the slab to a uniform sandy texture.

4. Broom Finish: Finish all exterior slabs, ramps, and stair treads with a bristle brush moistened with clear water after the surfaces have been floated.
5. Finished slab flatness (FF) and levelness (FL) values comply with the following minimum requirements:

Slab on grade & Shored suspended slabs		Unshored suspended slabs	
Specified overall value	25/ 20	Specified overall value	25
Minimum local value	17/ 15	Minimum local value	17

3.9 SURFACE TREATMENTS:

- A. Surface treatments shall be mixed and applied in accordance with manufacturer's printed instructions.
- B. Liquid Densifier/Sealer: Use on all exposed concrete floors and concrete floors to receive carpeting.
- C. Non-Slip Finish: Except where safety nosing and tread coverings are shown, apply non-slip abrasive aggregate to treads and platforms of all concrete steps and stairs, and to surfaces of exterior concrete ramps and platforms. Aggregate shall be broadcast uniformly over concrete surface. Trowel concrete surface to smooth dense finish. After curing, rub the treated surface with abrasive brick and water sufficiently to slightly expose abrasive aggregate.

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**SECTION 04 05 13
MASONRY MORTARING**

PART 1 - GENERAL

1.1 DESCRIPTION:

A. Section specifies mortar materials and mixes.

1.2 RELATED WORK:

A. Mortar used in Section:

1. Section 04 05 16, MASONRY GROUTING.
2. Section 04 20 00, UNIT MASONRY.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 1. Cement, each kind.
 2. Hydrated lime.
 3. Admixtures.
 4. Liquid acrylic resin.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.
- B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C40-04.....Organic Impurities in Fine Aggregates for
Concrete
 - C91-05.....Masonry Cement
 - C109-08.....Compressive Strength of Hydraulic Cement Mortars
(Using 2-in. or 50-MM Cube Specimens)
 - C144-04.....Aggregate for Masonry Mortar
 - C150-09.....Portland Cement
 - C207-06.....Hydrated Lime for Masonry Purposes
 - C270-10.....Mortar for Unit Masonry
 - C307-03(R2008).....Tensile Strength of Chemical - Resistant Mortar,
Grouts, and Monolithic Surfacing
 - C321-00(R2005).....Bond Strength of Chemical-Resistant Mortars
 - C348-08.....Flexural Strength of Hydraulic Cement Mortars

C595-10.....	Blended Hydraulic Cement
C780-10.....	Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry
C979-10.....	Pigments for Integrally Colored Concrete
C1329-05.....	Mortar Cement

PART 2 - PRODUCTS

2.1 HYDRATED LIME

- A. ASTM C207, Type S.

2.2 AGGREGATE FOR MASONRY MORTAR

- A. ASTM C144:
- B. Test sand for color value in accordance with ASTM C40. Sand producing color darker than specified standard is unacceptable.

2.3 BLENDED HYDRAULIC CEMENT

- A. ASTM C595, Type IS, IP.

2.4 MASONRY CEMENT

- A. ASTM C91. Type N, S, or M.

2.5 MORTAR CEMENT

- A. ASTM C1329, Type N, S or M.

2.6 PORTLAND CEMENT

- A. ASTM C150, Type I.

2.7 LIQUID ACRYLIC RESIN

- A. A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.

2.8 WATER

- A. Potable, free of substances that are detrimental to mortar, masonry, and metal.

2.9 MASONRY MORTAR

- A. Conform to ASTM C270.
- B. Admixtures:
 1. Do not use mortar admixtures, unless approved by Project Engineer.
 2. Submit laboratory test report showing effect of proposed admixture on strength, water retention, and water repellency of mortar.
 3. Do not use antifreeze compounds.
- C. Color of mortar for exposed work in alteration work to match color of existing mortar.
- D. Color Admixtures:
 1. Proportion as specified by manufacturer.

2.10 COLOR ADMIXTURE

- A. Pigments: ASTM C979.
- B. Use mineral pigments only. Organic pigments are not acceptable.

- C. Pigments inert, stable to atmospheric conditions, nonfading, alkali resistant and water insoluble.

PART 3 - EXECUTION

3.1 MIXING

- A. Mix in a mechanically operated mortar mixer.
 - 1. Mix mortar for at least three minutes but not more than five minutes.
- B. Measure ingredients by volume. Measure by the use of a container of known capacity.
- C. Mix water with dry ingredients in sufficient amount to provide a workable mixture which will adhere to vertical surfaces of masonry units.
- D. Mortar that has stiffened because of loss of water through evaporations:
 - 1. Re-tempered by adding water to restore to proper consistency and workability.
 - 2. Discard mortar that has reached its initial set or has not been used within two hours.

3.2 MORTAR USE LOCATION

- A. Use Type S mortar for masonry containing vertical reinforcing bars (non-engineered).
- B. Use Type N mortar for other masonry work, except as otherwise specified.

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**SECTION 04 05 16
MASONRY GROUTING**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. Section specifies grout materials and mixes.

1.2 RELATED WORK:

- A. Grout used in Section:
1. Section 04 20 00, UNIT MASONRY.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Certificates:
1. Indicating that following items meet specifications:
a. Portland cement.
b. Masonry cement.
c. Grout.
d. Hydrated lime.
e. Fine aggregate (sand).
f. Coarse aggregate for grout.
g. Color admixture.
- C. Laboratory Test Reports:
1. Grout, each type.
2. Admixtures.
- D. Manufacturer's Literature and Data:
1. Cement, each kind.
2. Hydrated lime.
3. Admixtures.
4. Liquid acrylic resin.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.
- B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

1.5 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
C40-04.....Organic Impurities in Fine Aggregates for
Concrete

C91-05.....	Masonry Cement
C150-09.....	Portland Cement
C207-06.....	Hydrated Lime for Masonry Purposes
C404-07.....	Aggregate for Masonry Grout
C476-10.....	Grout for Masonry
C595-10.....	Blended Hydraulic Cement
C979-10.....	Pigments for Integrally Colored Concrete
C1019-11.....	Sampling and Testing Grout

PART 2 - PRODUCTS

2.1 HYDRATED LIME:

- A. ASTM C207, Type S.

2.2 AGGREGATE FOR MASONRY GROUT:

- A. ASTM C404, Size 8.

2.3 BLENDED HYDRAULIC CEMENT:

- A. ASTM C595, Type IS, IP.

2.4 MASONRY CEMENT:

- A. ASTM C91. Type N, S, or M.

2.5 PORTLAND CEMENT:

- A. ASTM C150, Type I.

2.6 LIQUID ACRYLIC RESIN:

- A. A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.

2.7 WATER:

- A. Potable, free of substances that are detrimental to grout, masonry, and metal.

2.8 GROUT:

- A. Conform to ASTM C476 except as specified.
- B. Grout type proportioned by volume as follows:
 1. Fine Grout:
 - a. Portland cement or blended hydraulic cement: one part.
 - b. Hydrated lime: 0 to 1/10 part.
 - c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.
 2. Coarse Grout:
 - a. Portland cement or blended hydraulic cement: one part.
 - b. Hydrated lime: 0 to 1/10 part.
 - c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.
 - d. Coarse aggregate: one to two times sum of volumes of cement and lime used.

3. Sum of volumes of fine and coarse aggregates: Do not exceed four times sum of volumes of cement and lime used.

2.9 COLOR ADMIXTURE:

- A. Pigments: ASTM C979.
- B. Use mineral pigments only. Organic pigments are not acceptable.
- C. Pigments inert, stable to atmospheric conditions, nonfading, alkali resistant and water insoluble.

PART 3 - EXECUTION

3.1 MIXING:

- A. Mix in a mechanically operated grout mixer.
 1. Mix grout for at least five minutes.
- B. Measure ingredients by volume. Measure by the use of a container of known capacity.
- C. Mix water with grout dry ingredients in sufficient amount to bring grout mixture to a pouring consistency.

3.2 GROUT USE LOCATIONS:

- A. Use fine grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is 50 mm (2 inches) or less.
- B. Use either fine grout or coarse grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is greater than 50 mm (2 inches).
- C. Do not use grout for filling bond beam or lintel units.

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**SECTION 04 20 00
UNIT MASONRY**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies requirements for construction of masonry unit walls.

1.2 RELATED WORK

- A. Mortars and grouts: Section 04 05 13, MASONRY MORTARING, Section 04 05 16, MASONRY GROUTING.
- B. Steel lintels and shelf angles: Section 05 50 00, METAL FABRICATIONS.
- C. Sealants and sealant installation: Section 07 92 00, JOINT SEALANTS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Samples:
1. Concrete masonry units, when exposed in finish work.
 2. Anchors, and ties, one each and joint reinforcing 1200 mm (48 inches) long.
- C. Certificates:
1. Certificates signed by manufacturer, including name and address of contractor, project location, and the quantity, and date or dates of shipment of delivery to which certificate applies.
 2. Testing laboratories facilities and qualifications of its principals and key personnel to perform tests specified.
- D. Manufacturer's Literature and Data:
1. Anchors, ties, and reinforcement.
 2. Shear keys.
 3. Reinforcing bars.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
- A951-06.....Steel Wire for Masonry Joint Reinforcement.
- A615/A615M-09.....Deformed and Plain Billet-Steel Bars for
Concrete Reinforcement.
- A675/A675M-03(R2009)....Standard Specification for Steel Bars, Carbon,
Hot-Wrought, Special Quality, Mechanical
Properties
C34-03 Structural Clay Load-Bearing
Wall Tile

- C55-09.....Concrete Building Brick
- C56-10.....Structural Clay Non-Load-Bearing Tile
- C62-0.....Building Brick (Solid Masonry Units Made From
Clay or Shale)
- C67-09.....Sampling and Testing Brick and Structural Clay
Tile
- C90-11.....Load-Bearing Concrete Masonry Units
- C126-10.....Ceramic Glazed Structural Clay Facing Tile,
Facing Brick, and Solid Masonry Units
- C216-10.....Facing Brick (Solid Masonry Units Made From Clay
or Shale)
- C476-10.....Standard Specification for Grout for Masonry
- C612-10.....Mineral Fiber Block and Board Thermal Insulation
- C744-10.....Prefaced Concrete and Calcium Silicate Masonry
Units.
- D1056-07.....Flexible Cellular Materials - Sponge or Expanded
Rubber
- D2000-08.....Rubber Products in Automotive Applications
- D2240-05(R2010).....Rubber Property - Durometer Hardness
- D3574-08.....Flexible Cellular Materials-Slab, Bonded, and
Molded Urethane Foams
- F1667-11.....Fasteners: Nails, Spikes and Staples
- C. Masonry Industry Council:
Hot and Cold Weather Masonry Construction Manual-98 (R2000).
- D. American Welding Society (AWS):
D1.4-11 Structural Welding Code - Reinforcing Steel.
- E. Federal Specifications (FS):
FF-S-107C-00.....Screws, Tapping and Drive
- F. Brick Industry Association - Technical Notes on Brick Construction
(BIA):
11-2001.....Guide Specifications for Brick Masonry, Part I
11A-1988.....Guide Specifications for Brick Masonry, Part II
11B-1988.....Guide Specifications for Brick Masonry, Part III
Execution
11C-1998.....Guide Specification for Brick Masonry Engineered
Brick Masonry, Part IV
11D-1988.....Guide Specifications for Brick Masonry
Engineered Brick Masonry, Part IV continued
- G. Masonry Standards Joint Committee; Specifications for Masonry Structures
TMS 602-08/ACI 530.1-08/ASCE 6-08 (2008 MSJC Book Version TMS-0402-08).

PART 2 - PRODUCTS**2.1 CONCRETE MASONRY UNITS**

- A. Hollow Concrete Masonry Units: ASTM C90.
 - 1. Unit Weight: lightweight.
 - 2. Fire rated units for fire rated partitions.
 - 3. Sizes: Modular.
 - 4. For molded faces used as a finished surface, use concrete masonry units with uniform fine to medium surface texture unless specified otherwise.

2.2 SHEAR KEYS

- A. ASTM D2000, solid extruded cross-shaped section of rubber, neoprene, or polyvinyl chloride, with a durometer hardness of approximately 80 when tested in accordance with ASTM D2240, and a minimum shear strength of 3.5 MPa (500 psi).
- B. Shear key dimensions: Approximately 70 mm by 8 mm for long flange and 38 mm by 16 mm for short flange (2-3/4 inches by 5/16 inch for long flange, and 1-1/2 inches by 5/8 inch for short flange).

2.3 ANCHORS, TIES, AND REINFORCEMENT

- A. Steel Reinforcing Bars: ASTM A615M, deformed bars, grade as shown.
- B. Joint Reinforcement:
 - 1. Form from wire complying with ASTM A951.
 - 2. Galvanized after fabrication.
 - 3. Width of joint reinforcement 40 mm (0.16 inches) less than nominal width of masonry wall or partition.
 - 4. Cross wires welded to longitudinal wires.
 - 5. Joint reinforcement at least 3000 mm (10 feet) in length.
 - 6. Joint reinforcement in rolls is not acceptable.
 - 7. Joint reinforcement that is crimped to form drip is not acceptable.
 - 8. Maximum spacing of cross wires 400 mm (16 inch) to longitudinal wires.
 - 9. Ladder Design:
 - a. Longitudinal wires deformed 5 mm (0.20 inch) diameter wire.
 - b. Cross wires 4 mm (0.16 inch) diameter.
 - 10. Trussed Design:
 - a. Longitudinal and cross wires not less than 4 mm (0.16 inch nominal) diameter.
 - b. Longitudinal wires deformed.

C. Corrugated Wall Tie:

1. Form from 1.5 mm (0.0598 inch) thick corrugated, galvanized steel 30 mm (1-1/4 inches) wide by lengths so as to extend at least 100 mm (4 inches) into joints of new masonry plus 38 mm (1-1/2 inch) turn-up.
2. Provide 5 mm (3/16 inch) hole in turn-up for fastener attachment.

2.4 PREFORMED COMPRESSIBLE JOINT FILLER

- A. Thickness and depth to fill the joint as specified.
- B. Closed Cell Neoprene: ASTM D1056, Type 2, Class A, Grade 1, B2F1.
- C. Non-Combustible Type: ASTM C612, Class 5, 1800 degrees F.

2.5 ACCESSORIES

- A. Masonry Cleaner:
 1. Detergent type cleaner selected for each type masonry used.
 2. Acid cleaners are not acceptable.
 3. Use soapless type specially prepared for cleaning brick or concrete masonry as appropriate.
- B. Fasteners:
 1. Concrete Nails: ASTM F1667, Type I, Style 11, 19 mm (3/4 inch) minimum length.
 2. Masonry Nails: ASTM F1667, Type I, Style 17, 19 mm (3/4 inch) minimum length.
 3. Screws: FS-FF-S-107, Type A, AB, SF thread forming or cutting.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

- A. Cold Weather Protection:
 1. Masonry may be laid in freezing weather when methods of protection are utilized.
 2. Comply with MSJC and "Hot and Cold Weather Masonry Construction Manual".

3.2 CONSTRUCTION TOLERANCES

- A. Lay masonry units plumb, level and true to line within the tolerances as per MSJC requirements and as follows:
- B. Maximum variation from plumb:
 1. In 3000 mm (10 feet) - 6 mm (1/4 inch).
 2. In 6000 mm (20 feet) - 10 mm (3/8 inch).
 3. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).
- C. Maximum variation from level:
 1. In any bay or up to 6000 mm (20 feet) - 6 mm (1/4 inch).
 2. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).
- D. Maximum variation from linear building lines:
 1. In any bay or up to 6000 mm (20 feet) - 13 mm (1/2 inch).

2. In 12 000 mm (40 feet) or more - 19 mm (3/4 inch).

E. Maximum variation in prepared opening dimensions:

1. Accurate to minus 0 mm (0 inch).

2. Plus 6 mm (1/4 inch).

3.3 INSTALLATION GENERAL

A. Keep finish work free from mortar smears or spatters, and leave neat and clean.

B. Anchor masonry as specified in Paragraph, ANCHORAGE.

C. Wall Openings:

1. Fill hollow metal frames built into masonry walls and partitions solid with mortar as laying of masonry progresses.

2. If items are not available when walls are built, prepare openings for subsequent installation.

D. Tooling Joints:

1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.

2. Tool while mortar is soft enough to be compressed into joints and not raked out.

3. Tool Exposed interior joints in finish work concave unless specified otherwise.

E. Partition Height:

1. Extend all partitions to overhead construction.

F. Lintels:

1. Use steel lintels, for openings.

2. Length for minimum bearing of 100 mm (4 inches) at ends.

G. Wall, Furring, and Partition Units:

1. Lay out field units to provide for running bond of walls and partitions, with vertical joints in second course centering on first course units unless specified otherwise.

2. Align head joints of alternate vertical courses.

3. At sides of openings, balance head joints in each course on vertical center lines of openings.

4. Use no piece shorter than 100 mm (4 inches) long.

5. On interior partitions provide a 6 mm (1/4 inch) open joint for caulking between existing construction, exterior walls, concrete work, and abutting masonry partitions.

6. Use not less than 100 mm (4 inches) nominal thick masonry for free standing furring unless shown otherwise.

H. Before connecting new masonry with previously laid, remove loosened masonry or mortar, and clean and wet work in place as specified under wetting.

I. Wetting and Wetting Test:

1. Do not wet concrete masonry units or glazed structural facing tile before laying.

3.4 ANCHORAGE

- A. Anchor new masonry facing to existing with corrugated wall ties spaced at 400 mm, (16 inch) maximum vertical intervals, and at 400 mm (16 inch) maximum horizontal intervals. Fasten ties to existing with power actuated fasteners or concrete nails.
- B. Anchorage of Abutting Masonry:
1. Anchor abutting interior masonry partitions to existing concrete and existing masonry construction, with corrugated wall ties. Extend ties at least 100 mm (4 inches) into joints of new masonry. Fastened to existing concrete and masonry construction, with powder actuated drive pins, nail or other means that provides rigid anchorage. Install anchors at 400 mm (16 inch) maximum vertical intervals.

3.5 REINFORCEMENT

- A. Joint Reinforcement:
1. Use as joint reinforcement in single wythe concrete masonry unit walls or partitions.
 2. Locate joint reinforcement in mortar joints at 400 mm (16 inch) maximum vertical intervals.
 3. Additional joint reinforcement is required in mortar joints at both 200 mm (8 inches) and 400 (16 inches) above doors, and similar openings in masonry.
- B. Steel Reinforcing Bars:
1. Install in cells of hollow masonry units where required for vertical reinforcement and in bond beam units for lintels and bond beam horizontal reinforcement. Install in wall cavities of reinforced masonry walls where shown.
 2. Use grade 60 bars if not specified otherwise.
 3. Bond Beams:
 - a. Form Bond beams of load-bearing concrete masonry units filled with ASTM C476 grout and reinforced with 2-#15m (#5) reinforcing steel unless shown otherwise. Do not cut reinforcement.
 - b. Brake bond beams only at expansion joints and at control joints, if shown.

3.6 CMU CONTROL JOINTS.

- A. Provide CMU control (CJ) joints where required.
- B. Keep joint free of mortar and other debris.
- C. Where joints occur in masonry walls.

1. Install cross shaped shear keys in concrete masonry unit wythe with preformed compressible joint filler on each side of shear key unless otherwise specified.
 2. Install filler, backer rod, and sealant on exposed faces.
- D. Use standard notched concrete masonry units (sash blocks) made in full and half-length units where shear keys are used to create a continuous vertical joint.
- E. Interrupt steel joint reinforcement at expansion and control joints unless otherwise shown.
- F. Fill opening in exposed face of expansion and control joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.7 ISOLATION SEAL

- A. Where full height walls or partitions lie parallel or perpendicular to structure above provide a separation between walls or partitions and bottom of structure not less than the masonry joint thickness unless shown otherwise.
- B. Insert in the separation, a continuous full width strip of non-combustible type compressible joint filler.
- C. Where exposed in finish work, cut back filler material in the joint enough to allow for the joint to be filled with sealant material specified in Section 07 92 00, JOINT SEALANTS.

3.8 CONCRETE MASONRY UNITS

- A. Kind and Users:
1. Provide special concrete masonry shapes as required. Use solid concrete masonry units, where full units cannot be used, or where needed for anchorage of accessories.
 2. Provide solid load-bearing concrete masonry units or grout the cell of hollow units at jambs of openings in walls, where structural members impose loads directly on concrete masonry, and where shown.
 3. Do not use brick jambs in exposed finish work.
 4. Use concrete building brick only as filler in backup material where not exposed.
 5. Masonry assemblies shall meet the required fire resistance in fire rated partitions of type and construction that will provide fire rating as shown.
- B. Laying:
1. Lay concrete masonry units with 10 mm (3/8 inch) joints, with a bond overlap of not less than 1/4 of the unit length.
 2. Do not wet concrete masonry units before laying.
 3. Bond external corners of partitions by overlapping alternate courses.
 4. Lay first course in a full mortar bed.

5. Set anchorage items as work progress.
6. Where ends of anchors, bolts, and other embedded items, project into voids of units, completely fill such voids with mortar or grout.
7. Provide a 6 mm (1/4 inch) open joint for caulking between existing construction, exterior walls, concrete work, and abutting masonry partitions.
8. Lay concrete masonry units with full face shell mortar beds and fill head joint beds for depth equivalent to face shell thickness.
9. Lay concrete masonry units so that cores of units, that are to be filled with grout, are vertically continuous with joints of cross webs of such cores completely filled with mortar. Unobstructed core openings not less than 50 mm (2 inches) by 75 mm (3 inches).
10. Do not wedge the masonry against the steel reinforcing. Minimum 13 mm (1/2 inch) clear distance between reinforcing and masonry units.
11. Install deformed reinforcing bars of sizes shown.
12. Steel reinforcement, at time of placement, free of loose flaky rust, mud, oil, or other coatings that will destroy or reduce bond.
13. Steel reinforcement in place before grouting.
14. Minimum clear distance between parallel bars: One bar diameter.
15. Hold vertical steel reinforcement in place by centering clips, caging devices, tie wire, or other approved methods, vertically at spacings noted.
16. Support vertical bars near each end and at intermediate intervals not exceeding 192 bar diameters.
17. Reinforcement shall be fully encased by grout or concrete.
18. Splice reinforcement or attach reinforcement to dowels by placing in contact and secured or by placing the reinforcement within 1/5 of the required bar splice length.
19. Stagger splices in adjacent horizontal reinforcing bars. Lap reinforcing bars at splices a minimum of 40 bar diameters.
20. Grout cells of concrete masonry units, containing the reinforcing bars, solid as specified under grouting.
21. Cavity and joint horizontal reinforcement may be placed as the masonry work progresses.

3.9 GROUTING

A. Preparation:

1. Clean grout space of mortar droppings before placing grout.
2. Close cleanouts.
3. Install vertical solid masonry dams across grout space for full height of wall at intervals of not more than 9000 mm (30 feet). Do not bond dam units into wythes as masonry headers.

4. Verify reinforcing bars are in cells of units or between wythes as shown.

B. Placing:

1. Place grout by hand bucket, concrete hopper, or grout pump.
2. Consolidate each lift of grout after free water has disappeared but before plasticity is lost.
3. Do not slush with mortar or use mortar with grout.
4. Interruptions:
 - a. When grouting must be stopped for more than an hour, top off grout 40 mm (1-1/2 inch) below top of last masonry course.
 - b. Grout from dam to dam on high lift method.
 - c. A longitudinal run of masonry may be stopped off only by raking back one-half a masonry unit length in each course and stopping grout 100 mm (4 inches) back of rake on low lift method.

C. Puddling Method:

1. Double wythe masonry constructed grouted in lifts not to exceed 300 mm (12 inches) or less than 50 mm (2 inches) wide.
2. Consolidate by puddling with a grout stick during and immediately after placing.
3. Grout the cores of concrete masonry units containing the reinforcing bars solid as the masonry work progresses.

D. Low Lift Method:

1. Construct masonry to a height of 1.5 m (5 ft) maximum before grouting.
2. Grout in one continuous operation and consolidate grout by mechanical vibration and reconsolidate after initial water loss and settlement has occurred.

E. High Lift Method:

1. Do not pour grout until masonry wall has properly cured a minimum of 4 hours.
2. Place grout in lifts not exceeding 1.5 m (5 ft).
3. Exception:

Where the following conditions are met, place grout in lifts not exceeding 3.86 m (12.67 ft).

 - a. The masonry has cured for at least 4 hours.
 - b. The grout slump is maintained between 254 and 279 mm (10 and 11 in).
 - c. No intermediate reinforced bond beams are placed between the top and the bottom of the pour height.

4. When vibrating succeeding lifts, extend vibrator 300 to 450 mm (12 to 18 inches) into the preceding lift to close any shrinkage cracks or separation from the masonry units.

3.10 PLACING REINFORCEMENT

- A. General: Clean reinforcement of loose rust, mill scale, earth, ice or other materials which will reduce bond to mortar or grout. Do not use reinforcement bars with kinks or bends not shown on the Contract Drawings or final shop drawings, or bars with reduced cross-section due to excessive rusting or other causes.
- B. Position reinforcement accurately at the spacing indicated. Support and secure vertical bars against displacement. Horizontal reinforcement may be placed as the masonry work progresses. Where vertical bars are shown in close proximity, provide a clear distance between bars of not less than the nominal bar diameter or 25 mm (1 inch), whichever is greater.
- C. Splice reinforcement bars where shown; do not splice at other places unless accepted by the Project Engineer. Provide lapped splices, unless otherwise indicated. In splicing vertical bars or attaching to dowels, lap ends, place in contact and wire tie.
- D. Provide not less than minimum lap as indicated on shop drawings, or if not indicated, as required by governing code.
- E. Embed metal ties in mortar joints as work progresses, with a minimum mortar cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations.
- F. Embed prefabricated horizontal joint reinforcement as the work progresses, with a minimum cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations. Lap joint reinforcement not less than 150 mm (6 inches) at ends. Use prefabricated "L" and "T" sections to provide continuity at corners and intersections. Cut and bend joint reinforcement as recommended by manufacturer for continuity at returns, offsets, column fireproofing, pipe enclosures and other special conditions.
- G. Anchoring: Anchor reinforced masonry work to supporting structure as indicated.
- H. Anchor reinforced masonry walls to non-reinforced masonry where they intersect.

3.11 CLEANING AND REPAIR

- A. General:
 1. Clean exposed masonry surfaces on completion.
 2. Protect adjoining construction materials during cleaning operations.
 3. Cut out defective exposed new joints to depth of approximately 19 mm (3/4 inch) and repoint.

4. Remove mortar droppings and other foreign substances from wall surfaces.

B. Concrete Masonry Units:

1. Immediately following setting, brush exposed surfaces free of mortar or other foreign matter.
2. Allow mud to dry before brushing.

- - - E N D - - -

**SECTION 05 50 00
METAL FABRICATIONS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.
- B. Items specified.
 - 1. Support for Wall Mounted Items
 - 2. Loose Lintels

1.2 RELATED WORK

- A. Prime and finish painting: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A36/A36M-08.....Structural Steel
 - A123-09.....Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
 - A307-10.....Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
 - A653/A653M-10.....Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process
 - C1107-08.....Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
 - F436-10.....Hardened Steel Washers
- C. American Welding Society (AWS):
 - D1.1-10.....Structural Welding Code Steel
 - D1.3-08.....Structural Welding Code Sheet Steel
- D. National Association of Architectural Metal Manufacturers (NAAMM)
 - AMP 521-01.....Pipe Railing Manual
 - AMP 500-06.....Metal Finishes Manual

- E. Structural Steel Painting Council (SSPC)/Society of Protective Coatings:
- SP 1-04.....No. 1, Solvent Cleaning
 - SP 2-04.....No. 2, Hand Tool Cleaning
 - SP 3-04.....No. 3, Power Tool Cleaning

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Structural Steel: ASTM A36.
- B. Primer Paint: As specified in Section 09 91 00, PAINTING.

2.2 HARDWARE

- A. Rough Hardware:
 1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.
 2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.
- B. Fasteners:
 1. Bolts with Nuts:
 - a. ASME B18.2.2.
 - b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
 - c. ASTM F468 for nonferrous bolts.
 - d. ASTM F593 for stainless steel.
 2. Screws: ASME B18.6.1.
 3. Washers: ASTM F436, type to suit material and anchorage.
 4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

2.3 FABRICATION GENERAL

- A. Material
 1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
 2. Use material free of defects which could affect the appearance or service ability of the finished product.
- B. Size:
 1. Size and thickness of members as shown.
 2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.
- C. Fasteners and Anchors

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self drilling and tapping screws or bolts.

D. Workmanship

1. General:

- a. Fabricate items to design shown.
- b. Furnish members in longest lengths commercially available within the limits shown and specified.
- c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
- d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
- e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
- f. Prepare members for the installation and fitting of hardware.
- g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.
- h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.

2. Welding:

- a. Weld in accordance with AWS.
- b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
- c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
- d. Finish welded joints to match finish of adjacent surface.

3. Joining:

- a. Miter or butt members at corners.
- b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.

4. Anchors:

- a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.
- b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.

5. Cutting and Fitting:

- a. Accurately cut, machine and fit joints, corners, copes, and miters.
- b. Fit removable members to be easily removed.
- c. Design and construct field connections in the most practical place for appearance and ease of installation.
- d. Fit pieces together as required.
- e. Fabricate connections for ease of assembly and disassembly without use of special tools.
- f. Joints firm when assembled.
- g. Conceal joining, fitting and welding on exposed work as far as practical.
- h. Do not show rivets and screws prominently on the exposed face.
- i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.

E. Finish:

1. Finish exposed surfaces in accordance with NAAMM Metal Finishes Manual.
2. Steel and Iron: NAAMM AMP 504.
 - a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
 - b. Surfaces exposed in the finished work:
 - 1) Finish smooth rough surfaces and remove projections.
 - 2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.
 - c. Shop Prime Painting:
 - 1) Surfaces of Ferrous metal:

- a) Items not specified to have other coatings.
- b) Galvanized surfaces specified to have prime paint.
- c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.
- d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.
- e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.

F. Protection:

- 1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.
- 2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

2.4 SUPPORTS

A. For Wall Mounted Items:

- 1. For items supported by metal stud partitions.
- 2. Steel strip or hat channel minimum of 1.5 mm (0.0598 inch) thick.
- 3. Steel strip minimum of 150 mm (6 inches) wide, length extending one stud space beyond end of item supported.

2.5 LOOSE LINTELS

- A. Furnish lintels of sizes shown. Where size of lintels is not shown, provide the sizes specified.
- B. Fabricate lintels with not less than 150 mm (6 inch) bearing at each end for nonbearing masonry walls, and 200 mm (8 inch) bearing at each end for bearing walls.
- C. Provide one angle lintel for each 100 mm (4 inches) of masonry thickness as follows except as otherwise specified or shown.
 - 1. Openings 750 mm to 1800 mm (2-1/2 feet to 6 feet) - 100 x 90 x 8 mm (4 x 3-1/2 x 5/16 inch).
 - 2. Openings 1800 mm to 3000 mm (6 feet to 10 feet) - 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- D. Provide bearing plates for lintels where shown.
- E. Weld or bolt upstanding legs of double angle lintels together with 19 mm (3/4 inch bolts) spaced at 300 mm (12 inches) on centers.
- F. Where shown or specified, punch upstanding legs of single lintels to suit size and spacing of anchor bolts.

PART 3 - EXECUTION**3.1 INSTALLATION, GENERAL**

- A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Items set into concrete or masonry.
 - 1. Provide temporary bracing for such items until concrete or masonry is set.
 - 2. Place in accordance with setting drawings and instructions.
 - 3. Build strap anchors, into masonry as work progresses.
- C. Set frames of gratings, covers, corner guards, trap doors and similar items flush with finish floor or wall surface and, where applicable, flush with side of opening.
- D. Field weld in accordance with AWS.
 - 1. Design and finish as specified for shop welding.
 - 2. Use continuous weld unless specified otherwise.
- E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.
- F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.

3.2 INSTALLATION OF SUPPORTS

- A. Supports for Wall Mounted items:
 - 1. Locate center of support at anchorage point of supported item.
 - 2. Locate supports where required for items shown.

3.3 STEEL LINTELS

- A. Use lintel sizes and combinations shown or specified.
- B. Install lintels with longest leg upstanding.
- C. Install lintels to have not less than 150 mm (6 inch) bearing at each end for nonbearing walls, and 200 mm (8 inch) bearing at each end for bearing walls.

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**SECTION 07 21 13
THERMAL INSULATION**

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies acoustical insulation.

1.2 RELATED WORK

A. Safing insulation: Section 07 84 00, FIRESTOPPING.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES .
- B. Manufacturer's Literature and Data:
 - 1. Insulation, each type used
 - 2. Adhesive, each type used.
 - 3. Tape
- C. Certificates: Stating the type, thickness and "R" value (thermal resistance) of the insulation to be installed.

1.4 STORAGE AND HANDLING:

- A. Store insulation materials in weathertight enclosure.
- B. Protect insulation from damage from handling, weather and construction operations before, during, and after installation.

1.5 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C553-08.....Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
 - cellular glass block insulation.

PART 2 - PRODUCTS

2.1 INSULATION - GENERAL:

- A. Where "R" value is not specified for insulation, use the thickness shown on the drawings.
- B. Insulation Products shall comply with following minimum content standards for recovered materials:

Material Type	Percent by Weight
Rock wool material	75 percent recovered material

The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

2.2 ACOUSTICAL INSULATION:

- A. Rock Wool Batt or Blankets: ASTM C665. Maximum flame spread of 25 and smoke development of 450 when tested in accordance with ASTM E84.
- B. Thickness as shown; of widths and lengths to fit tight against framing.

2.3 TAPE:

- A. Pressure sensitive adhesive on one face.
- B. Perm rating of not more than 0.50.

PART 3 - EXECUTION

3.1 INSTALLATION - GENERAL

- A. Install batt or blanket insulation with tight joints and filling framing void completely. Seal cuts, tears, and unlapped joints with tape.
- B. Fit insulation tight against adjoining construction and penetrations, unless specified otherwise.

3.2 ACOUSTICAL INSULATION:

- A. Fasten blanket insulation between metal studs and wall furring with continuous pressure sensitive tape along edges.
- B. Pack insulation in cracks, and voids. Pack behind and around services encased in wall or partition. Hold insulation in place with pressure sensitive tape.
- C. Do not compress insulation below required thickness except where embedded items prevent required thickness.

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**SECTION 07 84 00
FIRESTOPPING**

PART 1 GENERAL

1.1 DESCRIPTION

- A. Closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction.
- B. Closure of openings in walls against penetration of gases or smoke in smoke partitions.

1.2 RELATED WORK

- A. Sealants and application: Section 07 92 00, JOINT SEALANTS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers literature, data, and installation instructions for types of firestopping and smoke stopping used.
- C. List of FM, UL, or WH classification number of systems installed.
- D. Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.

1.4 DELIVERY AND STORAGE

- A. Deliver materials in their original unopened containers with manufacturer's name and product identification.
- B. Store in a location providing protection from damage and exposure to the elements.

1.5 WARRANTY

- A. Firestopping work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21, except extend the warranty period to five years.

1.6 QUALITY ASSURANCE

- A. FM, UL, or WH or other approved laboratory tested products will be acceptable.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
E84-10.....Surface Burning Characteristics of Building
Materials

- E814-11.....Fire Tests of Through-Penetration Fire Stops
- C. Factory Mutual Engineering and Research Corporation (FM):
Annual Issue Approval Guide Building Materials
- D. Underwriters Laboratories, Inc. (UL):
Annual Issue Building Materials Directory
Annual Issue Fire Resistance Directory
1479-10.....Fire Tests of Through-Penetration Firestops
- E. Warnock Hersey (WH):
Annual Issue Certification Listings

PART 2 - PRODUCTS

2.1 FIRESTOP SYSTEMS

- A. Use either factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke.
- B. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating to maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 100 mm (4 in) nominal pipe or 0.01 (16 sq. in.) in overall cross sectional area.
- C. Products requiring heat activation to seal an opening by its intumescence shall exhibit a demonstrated ability to function as designed to maintain the fire barrier.
- D. Firestop sealants used for firestopping or smoke sealing shall have following properties:
1. Contain no flammable or toxic solvents.
 2. Have no dangerous or flammable out gassing during the drying or curing of products.
 3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.
 4. When used in exposed areas, shall be capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.
- E. Firestopping system or devices used for penetrations by glass pipe, plastic pipe or conduits, unenclosed cables, or other non-metallic materials shall have following properties:

1. Classified for use with the particular type of penetrating material used.
 2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.
 3. Intumescent products which would expand to seal the opening and act as fire, smoke, toxic fumes, and, water sealant.
- F. Maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84.
- G. FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.
- H. Materials to be asbestos free.

2.2 SMOKE STOPPING IN SMOKE PARTITIONS

- A. Use silicone sealant in smoke partitions as specified in Section 07 92 00, JOINT SEALANTS.
- B. Use mineral fiber filler and bond breaker behind sealant.
- C. Sealants shall have a maximum flame spread of 25 and smoke developed of 50 when tested in accordance with E84.
- D. When used in exposed areas capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Submit product data and installation instructions, as required by article, submittals, after an on site examination of areas to receive firestopping.

3.2 PREPARATION

- A. Remove dirt, grease, oil, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.
- B. Remove insulation on insulated pipe for a distance of 150 mm (six inches) on either side of the fire rated assembly prior to applying the firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.

3.3 INSTALLATION

- A. Do not begin work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.
- B. Install firestopping systems with smoke stopping in accordance with FM, UL, WH, or other approved system details and installation instructions.
- C. Install smoke stopping seals in smoke partitions.

3.4 CLEAN-UP AND ACCEPTANCE OF WORK

- A. As work on each floor is completed, remove materials, litter, and debris.
- B. Do not move materials and equipment to the next-scheduled work area until completed work is inspected and accepted by the Project Engineer.
- C. Clean up spills of liquid type materials.

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SECTION 07 92 00
JOINT SEALANTS

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. Section covers all sealant and caulking materials and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK:

- A. Masonry control and expansion joint: Section 04 20 00, UNIT MASONRY.
- B. Firestopping penetrations: Section 07 84 00, FIRESTOPPING.
- C. Mechanical Work: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING
Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.3 QUALITY CONTROL:

- A. Installer Qualifications: An experienced installer who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this project and whose work has resulted in joint-sealant installations with a record of successful in-service performance.
- B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.
- C. VOC: Acrylic latex and Silicon sealants shall have less than 50g/l VOC content.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's installation instructions for each product used.
- C. Cured samples of exposed sealants for each color where required to match adjacent material.
- D. Manufacturer's Literature and Data:
 - 1. Caulking compound
 - 2. Primers
 - 3. Sealing compound, each type, including compatibility when different sealants are in contact with each other.

1.5 PROJECT CONDITIONS:

- A. Environmental Limitations:
 - 1. Do not proceed with installation of joint sealants under following conditions:

- a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 °C (40 °F).
 - b. When joint substrates are wet.
- B. Joint-Width Conditions:
1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.
- C. Joint-Substrate Conditions:
1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.6 DELIVERY, HANDLING, AND STORAGE:

- A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.
- B. Carefully handle and store to prevent inclusion of foreign materials.
- C. Do not subject to sustained temperatures exceeding 32° C (90° F) or less than 5° C (40° F).

1.7 DEFINITIONS:

- A. Definitions of terms in accordance with ASTM C717 and as specified.
- B. Back-up Rod: A type of sealant backing.
- C. Bond Breakers: A type of sealant backing.
- D. Filler: A sealant backing used behind a back-up rod.

1.8 WARRANTY:

- A. Warranty exterior sealing against leaks, adhesion, and cohesive failure, and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be extended to two years.
- B. General Warranty: Special warranty specified in this Article shall not deprive Government of other rights Government may have under other provisions of Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of Contract Documents.

1.9 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

- C509-06.....Elastomeric Cellular Preformed Gasket and Sealing Material.
- C612-10.....Mineral Fiber Block and Board Thermal Insulation.
- C717-10.....Standard Terminology of Building Seals and Sealants.
- C834-10.....Latex Sealants.
- C919-08.....Use of Sealants in Acoustical Applications.
- C920-10.....Elastomeric Joint Sealants.
- C1021-08.....Laboratories Engaged in Testing of Building Sealants.
- C1193-09.....Standard Guide for Use of Joint Sealants.
- C1330-02 (R2007).....Cylindrical Sealant Backing for Use with Cold Liquid Applied Sealants.
- D1056-07.....Specification for Flexible Cellular Materials—Sponge or Expanded Rubber.
- E84-09.....Surface Burning Characteristics of Building Materials.

C. Sealant, Waterproofing and Restoration Institute (SWRI).
The Professionals' Guide**PART 2 - PRODUCTS****2.1 SEALANTS:**

A. S-1:

1. ASTM C920, polyurethane or polysulfide.
2. Type M.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 20-40

B. S-6:

1. ASTM C920, silicone, neutral cure.
2. Type S.
3. Class: Joint movement range of plus 100 percent to minus 50 percent.
4. Grade NS.
5. Shore A hardness of 15-20.
6. Minimum elongation of 1200 percent.

C. S-7:

1. ASTM C920, silicone, neutral cure.

- 2. Type S.
 - 3. Class 25.
 - 4. Grade NS.
 - 5. Shore A hardness of 25-30.
 - 6. Structural glazing application.
- D. S-8:
- 1. ASTM C920, silicone, acetoxo cure.
 - 2. Type S.
 - 3. Class 25.
 - 4. Grade NS.
 - 5. Shore A hardness of 25-30.
 - 6. Structural glazing application.
- E. S-9:
- 1. ASTM C920 silicone.
 - 2. Type S.
 - 3. Class 25.
 - 4. Grade NS.
 - 5. Shore A hardness of 25-30.
 - 6. Non-yellowing, mildew resistant.

2.2 CAULKING COMPOUND:

- A. C-1: ASTM C834, acrylic latex.
- B. C-2: One component acoustical caulking, non drying, non hardening, synthetic rubber.
- C. Caulking must be paintable.

2.3 COLOR:

- A. Sealants used with exposed masonry shall match color of mortar joints.
- B. Sealants used with unpainted concrete shall match color of adjacent concrete.
- C. Color of sealants for other locations shall be light gray or aluminum, unless specified otherwise.
- D. Caulking shall be light gray or white, unless specified otherwise.

2.4 JOINT SEALANT BACKING:

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.

- B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
 - 1. Type C: Closed-cell material with a surface skin.
- C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056, nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32° C (minus 26° F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.
- D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.5 FILLER:

- A. Mineral fiber board: ASTM C612, Class 1.
- B. Thickness same as joint width.
- C. Depth to fill void completely behind back-up rod.

2.6 PRIMER:

- A. As recommended by manufacturer of caulking or sealant material.
- B. Stain free type.

2.7 CLEANERS-NON POUROUS SURFACES:

- A. Chemical cleaners acceptable to manufacturer of sealants and sealant backing material, free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION**3.1 INSPECTION:**

- A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
- B. Coordinate for repair and resolution of unsound substrate materials.
- C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS:

- A. Prepare joints in accordance with manufacturer's instructions and SWRI.
- B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer

paint, or other foreign matter that would tend to destroy or impair adhesion.

1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
 2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include the following:
 - a. Concrete.
 - b. Masonry.
 - c. Unglazed surfaces of ceramic tile.
 3. Remove laitance and form-release agents from concrete.
 4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants.
 - a. Metal.
 - b. Glass.
 - c. Porcelain enamel.
 - d. Glazed surfaces of ceramic tile.
- C. Do not cut or damage joint edges.
- D. Apply masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
 1. Do not leave gaps between ends of sealant backings.
 2. Do not stretch, twist, puncture, or tear sealant backings.
 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions.
 1. Apply primer prior to installation of back-up rod or bond breaker tape.
 2. Use brush or other approved means that will reach all parts of joints.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

3.3 BACKING INSTALLATION:

- A. Install back-up material, to form joints enclosed on three sides as required for specified depth of sealant.

- B. Where deep joints occur, install filler to fill space behind the back-up rod and position the rod at proper depth.
- C. Cut fillers installed by others to proper depth for installation of back-up rod and sealants.
- D. Install back-up rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.
- E. Where space for back-up rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

3.4 SEALANT DEPTHS AND GEOMETRY:

- A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.
- B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

- A. General:
 - 1. Apply sealants and caulking only when ambient temperature is between 5° C and 38° C (40° and 100° F).
 - 2. Do not use polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
 - 3. Do not use sealant type listed by manufacture as not suitable for use in locations specified.
 - 4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
 - 5. Avoid dropping or smearing compound on adjacent surfaces.
 - 6. Fill joints solidly with compound and finish compound smooth.
 - 7. Tool joints to concave surface unless shown or specified otherwise.
 - 8. Finish paving or floor joints flush unless joint is otherwise detailed.
 - 9. Apply compounds with nozzle size to fit joint width.
 - 10. Test sealants for compatibility with each other and substrate. Use only compatible sealant.
- B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise.

- C. Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.
1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
 2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
 3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
 4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cut-outs to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
 5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

3.6 CLEANING:

- A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by the caulking or sealant manufacturer.
- B. After filling and finishing joints, remove masking tape.
- C. Leave adjacent surfaces in a clean and unstained condition.

3.8 LOCATIONS:

- A. Building Joints, Horizontal and Vertical:
 1. Metal to Metal: Type S-1
 2. Metal to Masonry: Type S-1
 3. Masonry to Masonry: Type S-1
 4. Masonry Expansion and Control Joints: Type S-6
- B. Sanitary Joints:
 1. Walls to Plumbing Fixtures: Type S-9
 2. Counter Tops to Walls: Type S-9
 3. Pipe Penetrations: Type S-9
- C. High Temperature Joints over 204 degrees C (400 degrees F):
 1. Exhaust Pipes: Type S-7 or S-8
- D. Interior Caulking:

1. Typical Narrow Joint 6 mm, (1/4 inch) or less at Walls and Adjacent Components: Types C-1 and C-2.
2. Perimeter of Doors, Windows, Access Panels which Adjoin Concrete or Masonry Surfaces: Types C-1 and C-2.
3. Joints at Masonry Walls and Concrete Walls or Exterior Walls: Types C-1 and C-2.
4. Exposed Isolation Joints at Top of Full Height Walls: Types C-1 and C-2.
5. Exposed Acoustical Joint at Sound Rated Partitions Type C-2.
6. Concealed Acoustic Sealant Types C-1 and C-2.

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**SECTION 08 11 13
HOLLOW METAL DOORS AND FRAMES**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies steel doors, steel frames and related components.
- B. Terms relating to steel doors and frames as defined in ANSI A123.1 and as specified.

1.2 RELATED WORK

- A. Door Hardware: Section 08 71 00, DOOR HARDWARE.

1.3 TESTING

- A. An independent testing laboratory shall perform testing.

1.4 SHIPMENT

- A. Prior to shipment label each door and frame to show location, size, door swing and other pertinent information.
- B. Fasten temporary steel spreaders across the bottom of each door frame.

1.5 STORAGE AND HANDLING

- A. Store doors and frames at the site under cover.
- B. Protect from rust and damage during storage and erection until completion.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
L-S-125B.....Screening, Insect, Nonmetallic
- C. Door and Hardware Institute (DHI):
A115 Series.....Steel Door and Frame Preparation for Hardware,
Series A115.1 through A115.17 (Dates Vary)
- D. Steel Door Institute (SDI):
113-01.....Thermal Transmittance of Steel Door and Frame
Assemblies
128-1997.....Acoustical Performance for Steel Door and Frame
Assemblies
A250.8-03.....Standard Steel Doors and Frames
- E. American Society for Testing and Materials (ASTM):
A167-99(R2004).....Stainless and Heat-Resisting Chromium-Nickel
Steel Plate, Sheet, and Strip

- A568/568-M-07.....Steel, Sheet, Carbon, and High-Strength, Low-alloy, Hot-Rolled and Cold-Rolled
- A1008-08.....Steel, sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy and High Strength Low Alloy with Improved Formability
- B209/209M-07.....Aluminum and Aluminum-Alloy Sheet and Plate
- B221/221M-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles and Tubes
- D1621-04.....Compressive Properties of Rigid Cellular Plastics
- D3656-07.....Insect Screening and Louver Cloth Woven from Vinyl Coated Glass Yarns
- E90-04.....Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions
- F. The National Association Architectural Metal Manufacturers (NAAMM):
Metal Finishes Manual (1988 Edition)
- G. National Fire Protection Association (NFPA):
80-09.....Fire Doors and Fire Windows
- H. Underwriters Laboratories, Inc. (UL):
Fire Resistance Directory
- I. Intertek Testing Services (ITS):
Certifications Listings...Latest Edition
- J. Factory Mutual System (FM):
Approval Guide

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Stainless Steel: ASTM A167, Type 302 or 304; finish, NAAMM Number 4.
- B. Sheet Steel: ASTM A1008, cold-rolled for panels (face sheets) of doors.
- C. Anchors, Fastenings and Accessories: Fastenings anchors, clips connecting members and sleeves from zinc coated steel.
- D. Prime Paint: Paint that meets or exceeds the requirements of A250.8.

2.2 FABRICATION GENERAL

- A. GENERAL:
1. Follow SDI A250.8 for fabrication of standard steel doors, except as specified otherwise. Doors to receive hardware specified in Section 08 71 00, DOOR HARDWARE. Tolerances as per SDI A250.8. Thickness, 44 mm (1-3/4 inches), unless otherwise shown.

2. Close top edge of exterior doors flush and seal to prevent water intrusion.
 3. When vertical steel stiffeners are used for core construction, fill spaces between stiffeners with mineral fiber insulation.
- B. Heavy Duty Doors: SDI A250.8, Level 2, Model 2 of size and design shown. Core construction types a, d, or f, for interior doors, and, types b, c, e, or f, for exterior doors.

2.3 METAL FRAMES

- A. General:
1. SDI A250.8, 1.3 mm (0.053 inch) thick sheet steel, types and styles as shown or scheduled.
 2. Knocked-down frames are acceptable.
- B. Reinforcement and Covers:
1. SDI A250.8 for, minimum thickness of steel reinforcement welded to back of frames.
 2. Provide mortar guards securely fastened to back of hardware reinforcements.
- C. Terminated Stops: SDI A250.8. Provide 6" hospital stops on all interior frames unless shown otherwise.
- D. Frame Anchors:
1. Floor anchors:
 - a. Where floor fills occur, provide extension type floor anchors to compensate for depth of fill.
 - b. At bottom of jamb use 1.3 mm (0.053 inch) thick steel clip angles welded to jamb and drilled to receive two 6 mm (1/4 inch) floor bolts. Use 50 mm x 50 mm (2 inch by 2 inch) 9 mm by (3/8 inch) clip angle for lead lined frames, drilled for 9 mm (3/8 inch) floor bolts.
 - c. Where mullions occur, provide 2.3 mm (0.093 inch) thick steel channel anchors, drilled for two 6 mm (1/4 inch) floor bolts and frame anchor screws.
 - d. Where sill sections occur, provide continuous 1 mm (0.042 inch) thick steel rough bucks drilled for 6 mm (1/4 inch) floor bolts and frame anchor screws. Space floor bolts at 50 mm (24 inches) on center.
 2. Jamb anchors:
 - a. Locate anchors on jambs near top and bottom of each frame, and at intermediate points not over 600 mm (24 inches) apart, except for

fire rated frames space anchors as required by labeling authority.

- b. Form jamb anchors of not less than 1 mm (0.042 inch) thick steel unless otherwise specified.
- c. Anchors set in masonry: Use adjustable anchors designed for friction fit against the frame and for extension into the masonry not less than 250 mm (10 inches). Use one of following type:
 - 1) Wire loop type of 5 mm (3/16 inch) diameter wire.
 - 2) T-shape or strap and stirrup type of corrugated or perforated sheet steel.

2.4 SHOP PAINTING

- A. SDI A250.8.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Plumb, align and brace frames securely until permanent anchors are set.
 - 1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.
 - 2. Use wood spreaders at bottom of frame if the shipping spreader is removed.
 - 3. Protect frame from accidental abuse.
 - 4. Where construction will permit concealment, leave the shipping spreaders in place after installation, otherwise remove the spreaders after the frames are set and anchored.
 - 5. Remove wood spreaders and braces only after the walls are built and jamb anchors are secured.
- B. Floor Anchors:
 - 1. Anchor the bottom of door frames to floor with two 6 mm (1/4 inch) diameter expansion bolts.
 - 2. Power actuated drive pins may be used to secure frame anchors to concrete floors.
- C. Jamb Anchors:
 - 1. Anchors in masonry walls: Embed anchors in mortar. Fill space between frame and masonry wall with grout or mortar as walls are built.
 - 2. Coat frame back with a bituminous coating prior to lining of grout filling in masonry walls.
- D. Install anchors for labeled fire rated doors to provide rating as required.

3.2 INSTALLATION OF DOORS AND APPLICATION OF HARDWARE

- A. Install doors and hardware as specified in Sections 08 11 13, HOLLOW METAL DOORS AND FRAMES and Section 08 71 00, DOOR HARDWARE.

- - - E N D - - -

SECTION 08 71 00
DOOR HARDWARE

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The work in this section includes the furnishing of all finish hardware as described in the specification and as required by hardware group numbers as shown on the drawings. Refer to the general conditions, special conditions and instructions to bidders for other requirements.

1.2 RELATED WORK

- A. Application of Hardware: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
- B. Caulking: Section 07 92 00, JOINT SEALANTS.
- C. Painting: Section 09 91 00, PAINTING.

1.3 GENERAL

- A. All hardware shall comply with UFAS, (Uniform Federal Accessible Standards) unless specified otherwise.
- B. Hardware for Labeled Fire Doors and Exit Doors: Conform to requirements of NFPA 80 for labeled fire doors and to NFPA 101 for exit doors, as well as to other requirements specified. Provide hardware listed by UL, except where heavier materials, large size, or better grades are specified herein under paragraph HARDWARE SETS. In lieu of UL labeling and listing, test reports from a nationally recognized testing agency may be submitted showing that hardware has been tested in accordance with UL test methods and that it conforms to NFPA requirements.
- C. Hardware for application on metal and wood doors and frames shall be made to standard templates. Furnish templates to the fabricator of these items in sufficient time so as not to delay the construction.
- D. The following items shall be of the same manufacturer, except as otherwise specified:
1. Mortise locksets.
 2. Hinges for hollow metal and wood doors.
 3. Surface applied overhead door closers.
 4. Exit devices.

1.4 SUBMITTALS

- A. Within thirty (30) days after the contract is awarded and before any hardware is ordered, submit six (6) copies of a complete, detailed hardware schedule for review. If resubmissions are required, one (1) copy will be returned with proper notations. Resubmit four (4) copies.

After final reviewed schedule is returned send copies and templates to fabricators requiring the same.

B. Hardware Schedule: Prepare and submit hardware schedule in the following form:

Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr. Name and Catalog No.	Key Control Symbols	UL Mark (if fire rated and listed)	ANSI/BHMA Finish Designation
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C. The schedule cover page shall include the VA project name, VA Project Number, VA Contract Number, hardware supplier, firm name of general contractor, architectural firm, name and manufacturers reference list of symbols used to abbreviate names of hardware manufacturers.

D. Catalog cuts of each piece of hardware shall accompany the hardware schedule.

E. Templates:

1. Furnish a final hardware schedule and templates to door frame suppliers. If required, the hardware supplier shall furnish physical hardware to the door and frame manufacturers for application.
2. All reinforcements required to adapt hardware to metal doors or frames shall be supplied by the door and/or frame manufacturers.

F. Samples and Manufacturers' Literature:

1. Samples: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number.
2. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified.

1.5 DELIVERY, MARKING, PACKING AND STORAGE

- A. All hardware shall be delivered to the jobsite or, upon request to the door and/or frame manufacturers in the manufacturer's original cartons, marked to correspond with the reviewed hardware schedule. The general contractor shall be responsible for the protection and storage of all hardware. All items shall be packed to prevent damage in transit.
- B. Deliver items of hardware to job site in their original containers, complete with necessary appurtenances including screws, keys, and

instructions. Tag one of each different item of hardware and deliver to Project Engineer for reference purposes. Tag shall identify item by Project Specification type or number and manufacturer's catalog number. These items shall remain on file in Project Engineer's office.

1.6 KEYING

- A. All cylinders shall be keyed into existing Best Corp. System. Provide removable core cylinders that are removable only with a special key or tool without disassembly of knob or lockset. Cylinders shall be 7 pin type. Provide cores, pins, etc. and VA Locksmith will set up.

1.7 FINISHES

- A. Unless otherwise indicated, finishes shall be as follows:

Butts	Exterior:	US32D
	Interior:	US26D
Locksets		US26D
Closers		SPRAY ALUMINUM
Exit Devices		US32D
Pushes, Pulls, Kicks		US32D
Stops, Holders		US32D
Miscellaneous		US26D/32D/28

1.8 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. In text, hardware items are referred to by series, types, etc., listed in such specifications and standards, except as otherwise specified.
- B. American Society for Testing and Materials (ASTM):
 - F883-04.....Padlocks
 - E2180-07.....Standard Test Method for Determining the Activity of Incorporated Antimicrobial Agent(s) In Polymeric or Hydrophobic Materials
- C. American National Standards Institute/Builders Hardware Manufacturers Association (ANSI/BHMA):
 - A156.1-06.....Butts and Hinges
 - A156.2-03.....Bored and Pre-assembled Locks and Latches
 - A156.4-08.....Door Controls (Closers)
 - A156.5-01.....Auxiliary Locks and Associated Products
 - A156.6-05.....Architectural Door Trim
 - A156.8-05.....Door Controls-Overhead Stops and Holders

- A156.12-05Interconnected Locks and Latches
- A156.13-05.....Mortise Locks and Latches Series 1000
- A156.16-08.....Auxiliary Hardware
- A156.18-06.....Materials and Finishes
- A156.28-07Master Keying Systems
- A250.8-03.....Standard Steel Doors and Frames

PART 2 - PRODUCTS

A. Hardware shall include all necessary fasteners. All fasteners shall be of the proper type, size, material and finish for its intended purpose. All screws, exposed either when the door is open or closed shall have Phillips heads.

2.1 HINGES

A. ANSI A156.1 The following is a list of butt types which are considered acceptable:

	Hager	Stanley	McKinney	PBB	Gov't#
TYPE 1	BB1199	FBB199	T4A3386	4B51	A2111
TYPE 2	BB1168	FBB168	T4A3786	4B81	A8111
TYPE 3	BB1279	FBB179	TA2714	BB81	A8112
TYPE 4	1279	F179	T2714	PB81	A8133
TYPE 5	BB1191	FBB191	TA2314	BB51	A5112
TYPE 6	1250	2060	1502	SP81	

B. Ball bearing butts shall be furnished for all exterior doors, doors with closers, and doors over 36" wide.

C. Butt types shall be furnished as follows:

- Exterior Outswinging Doors Type 1 x NRP
- Vestibule doors Type 2
- Interior Doors over 3'0" Wide ... Type 2
- Interior Doors thru 3'0" Wide ... Type 3 or 4
- (All interior reverse bevel doors with lockable functions shall have NRP type butts.)
- As indicated in groups..... Type 5 or 6

D. Butt quantities and sizes shall be as follows:

- Two butts for doors up to 5'-0" high.
- Provide one butt for every 30" of height unless otherwise indicated in spec groups.
- 1 3/4" Exterior Doors 4 1/2" x 4 1/2"
- 1 3/4" Interior Doors 4 1/2" x 4 1/2"

- E. Provide proper butt width to clear trim and allow full 180 degree swing.
- F. All butts shall have flat button tips unless otherwise noted in hardware groups. Hinges for exterior doors shall have non-removable pins. See Hardware Groups for special butt requirements.

2.2 LOCKSETS AND LATCHSETS

- A. Locksets and latchsets shall be heavy duty mortise type as follows:

Brand	Series	Design
Sargent	8200	WTJ-26D

- B. Locksets, latchsets, trim and cylinders shall be the product of one manufacturer unless otherwise indicated above. Cylinders shall be BEST Corp. 7 pin tumblers. Unless otherwise indicated, all locksets, deadlocks and latchsets shall be 2 3/4" backsets. Bolt throw on pairs of doors shall be not less than 5/8". Lever handle locksets and latchsets with base metal other than aluminum shall have U.L. required fire stop to prevent latchbolt from returning into the lock body during fire.
- C. Provide wrought boxes and strikes with proper length to protect trim not to project more than 1/8" beyond trim, frame or inactive leaf. Where required, provide open back strike and protected to allow practical and secure operation. Provide knurled knobs at doors to stairs other than exit stairs, loading platforms, boiler rooms, stages and doors to other hazardous locations.

2.3 DOOR CLOSERS

- A. Door closers shall have cast iron or aluminum shells. The arms shall be forged. Finish shall match the hardware on the side of the door to which the closer is mounted. All door closers shall have full rack and pinion mechanism with adjustable control for "sweep", "latch", and "backcheck" speeds. All adjustments shall require the use of tamper-proof tools or valve keys. Closers shall be equipped with adjustable spring power to adjust the closer size from size 2 to size 6.
- B. Furnish inverted installations, parallel arms, holder arms, drop plates, etc. as required to suit conditions. With closers mounted as follows unless details or other conditions dictate otherwise:
 1. Room side of corridor doors.
 2. Inside of exterior doors (use parallel arm or top jamb mounting)
 3. Stair side of stairways.
 Closer shall be attached with thru-bolts on the following:
 1. Mineral core doors.

2. Lead lined doors.

C. Hardware schedule shall indicate the closer manufacturer, finish, accessories, and degree of opening for each item.

D. Acceptable Manufacturers: (Prebid approval required)

LCN	NORTON	SARGENT
4041	7500	351
4040SE	PT7700	351EHT/D

2.4 DOOR TRIM

A. Unless otherwise indicated, all push plates shall be 6" x 16" for flush doors and 4" x 16" for doors which will not accept 6" plates.

B. Unless otherwise indicated, all door pulls shall be 3/4" round material with 8" centers and 2 5/8" projection for interior doors. For exterior doors furnish pulls with 1" round material 10" centers and 2 1/2" projection. Concealed screw mounting shall be used whenever thru-bolt attachment would leave an exposed screw.

C. All kick plates 16 ga. (.050) Stainless Steel Finish: 32D. Width of kick plates and armor plates shall be 2" LDW on single door and 1" LDW on pairs of doors. All kickplates shall be 8" high. All armor plates shall be 35" high.

D. Acceptable Manufacturers

Burns Industries, Inc.

Hiawatha Hardware Co.

Quality Hardware Co.

Triangle Brass Mfg. Co., Inc.

2.5 STOPS AND HOLDERS

A. ANSI A156.16 and ANSI A156.8 Furnish a stop or holder for each door whether or not equipped with a closer. Interior doors requiring a stop shall have one of the following as indicated by conditions: 50W, 60W, WB11, WB11A, RB3, RB4, RB6 or 90 series.

Note: Use 90 Series when an overhead stop is required on labeled doors. Usw 360 Series, when required, on lead-lined doors. If closer is used CUSH or H-CUSH arm is acceptable. Floor or base stops shall be used only where definitely specified or absolutely unavoidable.

B. Interior doors requiring a stop and holder shall have one of the following as indicated by surrounding conditions: W20, W20A, W40 or 90 series.

- C. Exterior and vestibule doors requiring a stop and holder shall have one of the following as indicated by surrounding conditions: W20 or 90M series.
- D. Exterior doors opening against a 1 ½" or 2" pipe rail shall be furnished with a W20 x pipe adapter block, where conditions allow.
- E. Doors which are capable of swinging more than 110 degrees before striking a wall shall have an overhead type stop.

2.6 KEYS

- A. Furnish keys in quantities as follows:

Cylinder locks	2 keys each
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PART 3 - EXECUTION

3.1 APPLICATION

- A. For existing buildings locate hardware on doors at heights to match existing hardware. The Contractor shall visit the site, verify location of existing hardware and submit locations to Project Engineer for approval.
- B. Holes and mortises in wood doors for locks and other hardware shall be cut with a jig approved or provided by the manufacturer of the item applied. All locks shall be mounted so the key enters the cylinder with the smooth side down. After hardware has been fitted, escutcheons and face-applied hardware shall be removed or masked until final painting has been completed. Hardware shall be reinstalled after painting is complete, properly adjusted, tested and left in perfect working condition.
- C. After locks have been re-installed; the installer shall show in presence of Project Engineer that keys operate their respective locks in accordance with keying requirements. Installation of locks which do not meet specified keying requirements shall be considered sufficient justification for rejection and replacement of all locks installed on project. The installer shall seal its keys in one of the supplied envelopes. The keys shall be delivered to the owner or hardware supplier, together with surplus envelopes for installation into key cabinet.
- D. Prior to completion of the job determine that all closers are in proper adjustment. No closer shall complete its full closing cycle in less than 4 to 6 seconds and there shall be no abrupt change in speed between the "sweep" and "latch" speeds. All knobs, levers, and

latchbolts shall be free from binding. Turn all wrenches and adjusting tools, as provided with the hardware, to the owner.

- E. Hardware applied to wood labeled doors shall be fastened with thru-bolts and nuts.

3.2 HARDWARE GROUPS AND SUFFIXES

- A. The following schedule of hardware groups shall be considered a guide only and the supplier is cautioned to refer to the general conditions, special conditions, and the preamble to this section. It shall be the hardware suppliers responsibility to furnish all required hardware.
- B. Refer to the door schedule for hardware group required for each opening. Ignore hardware groups not used on the door schedule.
- C. Hardware group suffixes (example 2C) on drawings:
 - "A"- Add armor plate (2 for double-acting doors). Apply to push side of door. Refer to preamble for detailed information.
 - "B"- Inactive leaf of pairs shall be equipped with flush bolts, and dustproof strikes (automatic flush bolts with coordinator and closer for labeled pairs) butts and stop.
 - "C"- Add closer. Refer to preamble for detailed information.
 - "D"- Add delayed action function to closer specified.
 - "E"- Add fire/smoke life safety device unit. Refer to preamble for detailed information. Unit shall be similar to LCN 4040SE or approved equal. If door needs a stop option along with hold-open option, use either a CUSH Arm on the closer with a SEH holder or use a overhead type stop with a full side mounted fire/smoke life safety device. All electrical connections are specified in Division 26. Verify voltage with electrical engineer.
 - "G"- Add door edge guard. Refer to preamble for detailed information. Use DE-1A or equal.
 - "H"- Add magnetic holder as detailed. If labeled opening tie into Fire Alarm System. Refer to preamble for detailed information. All electrical connections are specified in Division 26.
 - "K"- Add kickplate. Refer to preamble for detailed information.
 - "L"- All mortised hardware shall be lead lined, including knobs and roses. Add L147 pivot with ML19 intermediate pivots spaced at same intervals as butts. Add door edge and kickplates.
 - "P"- Change specified closer to CUSH type arm or use overhead type stop. Use brackets or spacers.

- "Q"- Change specified closer to H-CUSH type arm. Use proper brackets or spacers.
- "S"- Add electric strike. Folger-Adam 310 series to match latching mechanism application. If locking device is a panic device, use "EL" option with power supply and power transfer as required by Device Manufacturer.
- "T"- Add a deadbolt, cylinder outside, turnpiece inside.
- "W"- Supply threshold weatherstrip & sweep as required. For exterior pairs, furnish astragal similar to Reese 964 each leaf.
- "X"- Operator by others.
- "Z"- Add delayed egress feature to device similar to Von Duprin "CX" option. Furnish power supply and power transfer as required by Manufacturer of device.
- * Placed after wall stop number indicates - furnish GJWB11, WB11A, or GJ560 series where 50W or 60W is not applicable.

D. Hardware Groups:

HARDWARE SETS	
<p><u>Group 34</u> Each door shall have: Butts as required. 1 Lockset 8204 (Storeroom function) Function: Latch bolt by lever inside only. Outside lever always RIGID. Key outside retracts latch bolt. Deadlocking latch. 1 Cylinder as required. 1 Closer as required. 1 Kickplate as required. 1 Wall stop 50W.</p>	

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SECTION 09 22 16
NON-STRUCTURAL METAL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies steel studs wall systems, ceiling or soffit suspended or furred framing, fasteners, and accessories for the screw attachment of gypsum board.

1.2 RELATED WORK

- A. Support for wall mounted items: Section 05 50 00, METAL FABRICATIONS.

1.3 TERMINOLOGY

- A. Description of terms shall be in accordance with ASTM C754, ASTM C11, ASTM C841 and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by beams, trusses, or bar joists. In interstitial spaces with walk-on floors the underside of the walk-on floor is the underside of structure overhead.
- C. Thickness of steel specified is the minimum bare (uncoated) steel thickness.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
1. Studs, runners and accessories.
 2. Channels (Rolled steel).
 3. Furring channels.
 4. Screws, clips and other fasteners.
- C. Shop Drawings:
1. Typical ceiling suspension system.
 2. Typical metal stud and furring construction system including details around openings and corner details.
 3. Typical fire rated assembly showing details of construction same as that used in fire rating test.
- D. Test Results: Fire rating test designation, each fire rating required for each assembly.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

- A. In accordance with the requirements of ASTM C754.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society For Testing And Materials (ASTM)
- A123-09.....Zinc (Hot-dip Galvanized) Coatings on Iron and Steel Products
- A653/A653M-09.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process
- A641-09.....Zinc-Coated (Galvanized) Carbon Steel Wire
- C11-10.....Terminology Relating to Gypsum and Related Building Materials and Systems
- C645-09.....Non-Structural Steel Framing Members
- C754-09.....Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products
- C841-03(R2008).....Installation of Interior Lathing and Furring
- C954-07.....Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness
- C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs

PART 2 - PRODUCTS

2.1 PROTECTIVE COATING

- A. Galvanize steel studs, runners (track), rigid (hat section) furring channels, with coating designation of G-60 minimum, per ASTM 123.

2.2 STEEL STUDS AND RUNNERS (TRACK)

- A. ASTM C645, modified for thickness specified and sizes as shown.
1. Use ASTM A525 steel, 0.8 mm (0.0329-inch) thick bare metal (33 mil).
 2. Runners same thickness as studs.
- B. Provide not less than two cutouts in web of each stud, approximately 300 mm (12 inches) from each end, and intermediate cutouts on approximately 600 mm (24-inch) centers.
- C. Doubled studs for openings and studs for supporting concrete backer-board.
- D. Studs 3600 mm (12 feet) or less in length shall be in one piece.

2.3 FURRING CHANNELS

- A. Rigid furring channels (hat shape): ASTM C645.

- B. Rolled Steel Channels: ASTM C754, cold rolled; or, ASTM C841, cold rolled.

2.4 FASTENERS, CLIPS, AND OTHER METAL ACCESSORIES

- A. ASTM C754, except as otherwise specified.
- B. For fire rated construction: Type and size same as used in fire rating test.
- C. Fasteners for steel studs thicker than 0.84 mm (0.033-inch) thick. Use ASTM C954 steel drill screws of size and type recommended by the manufacturer of the material being fastened.
- D. Clips: ASTM C841 (paragraph 6.11), manufacturer's standard items. Clips used in lieu of tie wire shall have holding power equivalent to that provided by the tie wire for the specific application.
- E. Tie Wire and Hanger Wire:
 - 1. ASTM A641, soft temper, Class 1 coating.
 - 2. Gage (diameter) as specified in ASTM C754 or ASTM C841.
- F. Power Actuated Fasteners: Type and size as recommended by the manufacturer of the material being fastened.

PART 3 - EXECUTION

3.1 INSTALLATION CRITERIA

- A. Where fire rated construction is required the construction shall be same as that used in fire rating test.
- B. Construction requirements for fire rated assemblies and materials shall be as shown and specified, the provisions of the Scope paragraph (1.2) of ASTM C754 and ASTM C841 regarding details of construction shall not apply.

3.2 INSTALLING STUDS

- A. Install studs in accordance with ASTM C754, except as otherwise shown or specified.
- B. Space studs not more than 400 mm (16 inches) on center.
- C. Cut studs 6 mm to 9 mm (1/4 to 3/8-inch) less than floor to underside of structure overhead when extended to underside of structure overhead.
- D. Extend studs to underside of structure overhead for all partitions.
- E. Fastening Studs:
 - 1. Fasten studs located adjacent to partition intersections, corners and studs at jambs of openings to flange of runner tracks with two screws through each end of each stud and flange of runner.
 - 2. Do not fasten studs to top runner track when studs extend to underside of structure overhead.

3.3 INSTALLING SUPPORTS REQUIRED BY OTHER TRADES

- A. Provide for attachment and support of electrical, plumbing, or heating fixtures, recessed type accessories, and wall-hung items supported by stud construction.
- B. Provide additional studs where required. Install metal backing plates, or special metal shapes as required, securely fastened to metal studs.

3.4 INSTALLING FURRED AND SUSPENDED CEILINGS OR SOFFITS

- A. Install furred and suspended ceilings or soffits in accordance with ASTM C754 or ASTM C841 except as otherwise specified or shown for screw attached gypsum board ceilings and or soffits.
 - 1. Space framing at 400 mm (16-inch) centers for gypsum board anchorage or to match existing spacing.
- B. Where bar joists or beams are more than 1200 mm (48 inches) apart, provide intermediate hangers so that spacing between supports does not exceed 1200 mm (48 inches). Use clips, bolts, or wire ties for direct attachment to steel framing.

3.5 TOLERANCES

- A. Fastening surface for application of subsequent materials shall not vary more than 3 mm (1/8-inch) from the layout line.
- B. Plumb and align vertical members within 3 mm (1/8-inch.)
- C. Level or align ceilings within 3 mm (1/8-inch.)

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**SECTION 09 29 00
GYPSUM BOARD**

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies installation and finishing of gypsum board.

1.2 RELATED WORK

A. Installation of steel framing members for walls, partitions, furring, soffits, and ceilings: Section 09 22 16, NON-STRUCTURAL METAL FRAMING.

1.3 TERMINOLOGY

A. Definitions and description of terms shall be in accordance with ASTM C11, C840, and as specified.

B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by the trusses or bar joists.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Cornerbead and edge trim.
2. Finishing materials.
3. Laminating adhesive.
4. Gypsum board, each type.

C. Shop Drawings:

1. Typical gypsum board installation, showing corner details, edge trim details and the like.

D. Samples:

1. Cornerbead.
2. Edge trim.
3. Control joints.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

A. In accordance with the requirements of ASTM C840.

1.6 ENVIRONMENTAL CONDITIONS

A. In accordance with the requirements of ASTM C840.

1.7 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing And Materials (ASTM):

- C11-08.....Terminology Relating to Gypsum and Related Building Materials and Systems
- C475-02.....Joint Compound and Joint Tape for Finishing Gypsum Board
- C840-08.....Application and Finishing of Gypsum Board
- C919-08.....Sealants in Acoustical Applications
- C954-07.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Stud from 0.033 in. (0.84mm) to 0.112 in. (2.84mm) in thickness
- C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
- C1047-05.....Accessories for Gypsum Wallboard and Gypsum Veneer Base
- C1396-06.....Gypsum Board
- E84-08.....Surface Burning Characteristics of Building Materials
- C. Underwriters Laboratories Inc. (UL):
Latest Edition.....Fire Resistance Directory
- D. Inchcape Testing Services (ITS):
Latest Editions.....Certification Listings

PART 2 - PRODUCTS

2.1 GYPSUM BOARD

- A. Gypsum Board: ASTM C1396, Type X, Fire Rated 16 mm (5/8 inch) thick unless shown otherwise. Shall contain a minimum of 20 percent recycled gypsum.
- B. Gypsum cores shall contain a minimum of 95 percent post industrial recycled gypsum content. Paper facings shall contain 100 percent post-consumer recycled paper content.

2.2 ACCESSORIES

- A. ASTM C1047, except form of 0.39 mm (0.015 inch) thick zinc coated steel sheet.
- B. Flanges not less than 22 mm (7/8 inch) wide with punchouts or deformations as required to provide compound bond.

2.3 FASTENERS

- A. ASTM C1002 and ASTM C840, except as otherwise specified.
- B. ASTM C954, for steel studs thicker than 0.04 mm (0.33 inch).
- C. Select screws of size and type recommended by the manufacturer of the material being fastened.

- D. For fire rated construction, type and size same as used in fire rating test.
- E. Clips: Zinc-coated (galvanized) steel; gypsum board manufacturer's standard items.

2.4 FINISHING MATERIALS AND LAMINATING ADHESIVE

- A. ASTM C475 and ASTM C840. Free of antifreeze, vinyl adhesives, preservatives, biocides and other VOC. Adhesive shall contain a maximum VOC content of 50 g/l.

PART 3 - EXECUTION

3.1 GYPSUM BOARD HEIGHTS

- A. Extend all layers of gypsum board from floor to underside of structure overhead:

3.2 INSTALLING GYPSUM BOARD

- A. Coordinate installation of gypsum board with other trades and related work.
- B. Install gypsum board in accordance with ASTM C840, except as otherwise specified.
- C. Use gypsum boards in maximum practical lengths to minimize number of end joints.
- D. Bring gypsum board into contact, but do not force into place.
- E. Ceilings:
 - 1. For single-ply construction, use perpendicular application.
 - 2. For two-ply assemblies:
 - a. Use perpendicular application.
 - b. Apply face ply of gypsum board so that joints of face ply do not occur at joints of base ply with joints over framing members.
- F. Walls (Except Shaft Walls):
 - 1. When gypsum board is installed parallel to framing members, space fasteners 300 mm (12 inches) on center in field of the board, and 200 mm (8 inches) on center along edges.
 - 2. When gypsum board is installed perpendicular to framing members, space fasteners 300 mm (12 inches) on center in field and along edges.
 - 3. Stagger screws on abutting edges or ends.
 - 4. For single-ply construction, apply gypsum board with long dimension either parallel or perpendicular to framing members as required to minimize number of joints.
 - 5. Control Joints ASTM C840 and as follows:
 - a. Not required for wall lengths less than 9000 mm (30 feet).

- b. Extend control joints the full height of the wall or length of soffit/ceiling membrane.
- G. Fire and Smoke Partitions:
1. Cut gypsum board for a space approximately 3 mm to 6 mm (1/8 to 1/4 inch) wide around partition perimeter.
 2. Coordinate for application of caulking or sealants to space prior to taping and finishing.
 3. For rated partitions, use sealing compound (ASTM C919) to fill the annular spaces between all receptacle boxes and the partition finish material through which the boxes protrude to seal all holes and/or openings on the back and sides of the boxes. STC minimum values as shown.
- H. Electrical and Telecommunications Boxes:
1. Seal annular spaces between electrical and telecommunications receptacle boxes and gypsum board partitions.
- I. Accessories:
1. Set accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified.
 2. Install in one piece, without the limits of the longest commercially available lengths.
 3. Corner Beads:
 - a. Install at all vertical and horizontal external corners and where shown.
 - b. Use screws only. Do not use crimping tool.
 4. Edge Trim (casings Beads):
 - a. At both sides of expansion and control joints unless shown otherwise.
 - b. Where gypsum board terminates against dissimilar materials and at perimeter of openings, except where covered by flanges, casings or permanently built-in equipment.
 - c. Where gypsum board surfaces of non-load bearing assemblies abut load bearing members.
 - d. Where shown.

3.3 FINISHING OF GYPSUM BOARD

- A. Finish joints, edges, corners, and fastener heads in accordance with ASTM C840. Use Level 4 finish for all finished areas open to public view.
- B. Before proceeding with installation of finishing materials, assure the following:
 1. Gypsum board is fastened and held close to framing or furring.

2. Fastening heads in gypsum board are slightly below surface in dimple formed by driving tool.
- C. Finish joints, fasteners, and all openings, including openings around penetrations, on that part of the gypsum board extending above suspended ceilings to seal surface. Sanding is not required of non decorated surfaces.

3.4 REPAIRS

- A. After taping and finishing has been completed, and before decoration, repair all damaged and defective work, including nondecorated surfaces.
- B. Patch holes or openings 13 mm (1/2 inch) or less in diameter, or equivalent size, with a setting type finishing compound or patching plaster.
- C. Repair holes or openings over 13 mm (1/2 inch) diameter, or equivalent size, with 16 mm (5/8 inch) thick gypsum board secured in such a manner as to provide solid substrate equivalent to undamaged surface.
- D. Tape and refinish scratched, abraded or damaged finish surfaces including cracks and joints in non decorated surface.

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SECTION 09 91 00
PAINTING

PART 1-GENERAL

1.1 DESCRIPTION

- A. Section specifies field painting.
- B. Section specifies prime coats which may be applied in shop under other sections.
- C. Painting includes coatings specified, and striping or markers and identity markings.

1.2 RELATED WORK

- A. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
Before work is started, or sample panels are prepared, submit Material Safety and Data Sheets, manufacturer's literature, product type, color, gloss level, coating composition, Federal Specification, number, type, VA Project Title, VA Contract Number, and VA Paint Designation from specifications (i.e. P-1, P-2) etc.)
- C. Manufacturers' Certificates indicating compliance with specified requirements:
 - 1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.

1.4 DELIVERY AND STORAGE

- A. Deliver materials to site in manufacturer's sealed container marked to show following:
 - 1. Name of manufacturer.
 - 2. Product type.
 - 3. Batch number.
 - 4. Instructions for use.
 - 5. Safety precautions.
- B. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- C. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):
 ACGIH TLV-BKLT-2008.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)
 ACGIH TLV-DOC-2008.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)
- C. American National Standards Institute (ANSI):
 A13.1-07.....Scheme for the Identification of Piping Systems
- D. American Society for Testing and Materials (ASTM):
 D260-86.....Boiled Linseed Oil
- E. Master Painters Institute (MPI):
 No. 11-07.....Exterior Latex, Semi-Gloss (AE)
 No. 22-07.....Aluminum Paint, High Heat (Up to 590 -1100 F) (HR)
 No. 45-07.....Interior Primer Sealer
 No. 50-07.....Interior Latex Primer Sealer
 No. 95-07.....Fast Drying Metal Primer
 No. 139-07.....Interior High Performance Latex, MPI Gloss Level 3 (LL)
 No. 140-07.....Interior High Performance Latex, MPI Gloss Level 4
- F. Steel Structures Painting Council (SSPC):
 SSPC SP 1-04 (R2004)....Solvent Cleaning
 SSPC SP 2-04 (R2004)....Hand Tool Cleaning
 SSPC SP 3-04 (R2004)....Power Tool Cleaning

PART 2 - PRODUCTS**2.1 MATERIALS**

- A. Plastic Tape:
 1. Pressure sensitive adhesive back.
- B. Identity markers options:
 1. Pressure sensitive vinyl markers.
 2. Snap-on coil plastic markers.
- C. High Heat Resistant Coatings (HR): MPI 22
- D. Interior Latex Primer Sealer: MPI 50.
- E. Fast Drying Metal Primer: MPI 95.
- F. Interior High Performance Latex, MPI Gloss Level 3 (LL): MPI 139.
- G. Interior High Performance Latex, MPI Gloss Level 4: MPI 140.

2.2 PAINT PROPERTIES

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

2.3 REGULATORY REQUIREMENTS/QUALITY ASSURANCE

- A. Paint materials shall conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
 - 1. Volatile Organic Compounds (VOC): VOC content of paint materials shall not exceed 10g/l for interior latex paints/primers and 50g/l for exterior latex paints and primers.
 - 2. Lead-Base Paint:
 - a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
 - b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
 - 3. Asbestos: Materials shall not contain asbestos.
 - 4. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
 - 5. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
 - 6. Use high performance acrylic paints in place of alkyd paints, where possible.
 - 7. VOC content for solvent-based paints shall not exceed 250g/l and shall not be formulated with more than one percent aromatic hydro carbons by weight.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
 - 1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.

2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.

B. Atmospheric and Surface Conditions:

1. Do not apply coating when air or substrate conditions are:
 - a. Less than 3 degrees C (5 degrees F) above dew point.
 - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.
2. Maintain interior temperatures until paint dries hard.
3. Do no exterior painting when it is windy and dusty.
4. Do not paint in direct sunlight or on surfaces that the sun will soon warm.
5. Apply only on clean, dry and frost free surfaces except as follows:
 - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.
 - b. Dampened with a fine mist of water on hot dry days concrete and masonry surfaces to which water thinned acrylic and cementitious paints are applied to prevent excessive suction and to cool surface.

3.2 SURFACE PREPARATION

- A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.

B. General:

1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
3. See other sections of specifications for specified surface conditions and prime coat.
4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.

C. Ferrous Metals:

1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).

2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
 3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
 - a. This includes flat head countersunk screws used for permanent anchors.
 - b. Do not fill screws of item intended for removal such as glazing beads.
 4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
 5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.
- D. Masonry, Concrete, Cement Board, Cement Plaster and Stucco:
1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
 2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
 3. Remove loose mortar in masonry work.
 4. Replace mortar and fill open joints, holes, cracks and depressions with new mortar specified in Section 04 05 13, MASONRY MORTARING Section 04 05 16, MASONRY GROUTING. Finish to match adjacent surfaces.

3.3 PAINT PREPARATION

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.4 APPLICATION

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by Project Engineer.
- E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.
- F. Apply by brush, or roller, except as otherwise specified.
- G. Do not spray paint.
- H. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.5 PRIME PAINTING

- A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
- D. Metals except boilers, incinerator stacks, and engine exhaust pipes:
 - 1. Steel and iron: MPI 95 (Fast Drying Metal Primer).
 - 2. Metal over 94 degrees C. (200 degrees F), Engine Exhaust Pipes: MPI 22 (High Heat Resistant Coating (HR)).
- E. Concrete Masonry Units except glazed or integrally colored and decorative units:
 - 1. MPI 4 (Block Filler) on interior surfaces.

3.6 INTERIOR FINISHES

- A. Apply following finish coats where specified.
- B. Metal Work:
 - 1. Apply to exposed surfaces.
 - 2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
 - 3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
 - a. Apply two coats of MPI 140 Interior High Performance Latex, MPI Gloss Level 4.

- b. Ferrous Metal over 94 degrees K (200 degrees F): Engine Exhaust Pipes: One coat MPI 22 (High Heat Resistant Coating (HR)).
- C. CMU and Concrete Walls:
 - 1. Two coats of MPI 139 (Interior High Performance Latex, MPI Gloss level 3 (LL)).

3.6 REFINISHING EXISTING PAINTED SURFACES

- A. Clean, patch and repair existing surfaces as specified under surface preparation.
- B. Remove and reinstall items as specified under surface preparation.
- C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
- D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
- E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
- F. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
- G. Sand or dull glossy surfaces prior to painting.
- H. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

3.7 PAINT COLOR

- A. Coat Colors:
 - 1. Color of priming coat: Lighter than body coat.
 - 2. Color of body coat: Lighter than finish coat.
 - 3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.
- B. Paint Schedule:
 - 1. P-1 (Walls): Color: Match existing.
 - 2. P-2 (Interior HM Doors and Frames): Color: Match existing.

3.8 IDENTITY PAINTING SCHEDULE

- A. Identify designated service in accordance with ANSI A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels.
 - 1. Legend may be identified using 2.1 G options or by stencil applications.
 - 2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12 000

- mm (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
3. Locate Legends clearly visible from operating position.
 4. Use arrow to indicate direction of flow.
 5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on drawings where asterisk appears for High, Medium, and Low Pressure designations as follows:
 - a. High Pressure - 414 kPa (60 psig) and above.
 - b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
 - c. Low Pressure - 103 kPa (14 psig) and below.
 - d. Add Fuel oil grade numbers.
 6. Legend name in full or in abbreviated form as follows:

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND BBREVIATIONS
Blow-off		Yellow	Black	Blow-off
Boiler Feedwater		Yellow	Black	Blr Feed
A/C Condenser Water Supply		Green	White	A/C Cond Wtr Sup
A/C Condenser Water Return		Green	White	A/C Cond Wtr Ret
Chilled Water Supply		Green	White	Ch. Wtr Sup
Chilled Water Return		Green	White	Ch. Wtr Ret
Shop Compressed Air		Yellow	Black	Shop Air
Air-Instrument Controls		Green	White	Air-Inst Cont
Drain Line		Green	White	Drain
Emergency Shower		Green	White	Emg Shower
High Pressure Steam		Yellow	Black	H.P. _____*
High Pressure Condensate Return		Yellow	Black	H.P. Ret _____*
Medium Pressure Steam		Yellow	Black	M. P. Stm _____*
Medium Pressure Condensate Return		Yellow	Black	M.P. Ret _____*
Low Pressure Steam		Yellow	Black	L.P. Stm _____*
Low Pressure Condensate Return		Yellow	Black	L.P. Ret _____*
High Temperature Water Supply		Yellow	Black	H. Temp Wtr Sup
High Temperature Water Return		Yellow	Black	H. Temp Wtr Ret
Hot Water Heating Supply		Yellow	Black	H. W. Htg Sup
Hot Water Heating Return		Yellow	Black	H. W. Htg Ret
Gravity Condensate Return		Yellow	Black	Gravity Cond Ret
Pumped Condensate Return		Yellow	Black	Pumped Cond Ret
Vacuum Condensate Return		Yellow	Black	Vac Cond Ret

Fuel Oil - Grade		Green	White	Fuel Oil-Grade ___*
Boiler Water Sampling		Yellow	Black	Sample
Chemical Feed		Yellow	Black	Chem Feed
Continuous Blow-Down		Yellow	Black	Cont. B D
Pumped Condensate		Black		Pump Cond
Pump Recirculating		Yellow	Black	Pump-Recirc.
Vent Line		Yellow	Black	Vent
Alkali		Yellow	Black	Alk
Bleach		Yellow	Black	Bleach
Detergent		Yellow	Black	Det
Liquid Supply		Yellow	Black	Liq Sup
Reuse Water		Yellow	Black	Reuse Wtr
Cold Water (Domestic)	White	Green	White	C.W. Dom
Hot Water (Domestic)				
Supply	White	Yellow	Black	H.W. Dom
Return	White	Yellow	Black	H.W. Dom Ret
Tempered Water	White	Yellow	Black	Temp. Wtr
Ice Water				
Supply	White	Green	White	Ice Wtr
Return	White	Green	White	Ice Wtr Ret
Reagent Grade Water		Green	White	RG
Reverse Osmosis		Green	White	RO
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Pump Drainage		Green	White	Pump Disch
Chemical Resistant Pipe				
Waste		Yellow	Black	Acid Waste
Vent		Yellow	Black	Acid Vent
Atmospheric Vent		Green	White	ATV
Silver Recovery		Green	White	Silver Rec
Oral Evacuation		Green	White	Oral Evac
Fuel Gas		Yellow	Black	Gas
Fire Protection Water				
Sprinkler		Red	White	Auto Spr
Standpipe		Red	White	Stand
Sprinkler		Red	White	Drain

7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the

voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6100 mm (20 foot) intervals in between. Use labels with yellow background with black border and words Danger High Voltage Class, 5000 15000 25000.

B. Fire and Smoke Partitions:

1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 64 mm (2 1/2 inches) high.
2. Stenciled message: "SMOKE BARRIER" or, "FIRE BARRIER" as applicable.
3. Locate not more than 6100 mm (20 feet) on center on corridor sides of partitions, and with a least one message per room on room side of partition.
4. Use semigloss paint of color that contrasts with color of substrate.

C. Identify columns in pipe basements and interstitial space:

1. Apply stenciled number and letters to correspond with grid numbering and lettering shown.
2. Paint numbers and letters 100 mm (4 inches) high, locate 450 mm (18 inches) below overhead structural slab.
3. Apply on four sides of interior columns and on inside face only of exterior wall columns.
4. Color:
 - a. Use black on concrete columns.
 - b. Use white or contrasting color on steel columns.

3.9 PROTECTION CLEAN UP, AND TOUCH-UP

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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